



Manufactured by:
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TIMBER ROCK OUTDOOR ARGENTINE COOK STATION

MODEL #: 2404434



WARNING

Cancer and Reproductive Harm
www.P65Warnings.ca.gov



Please visit www.backyarddiscovery.com
For the most up to date assembly manual, to register your product, or to order
replacement parts Para obtener instrucciones en español, visite
www.backyarddiscovery.com



EASY STEP-BY-STEP
3D INTERACTIVE INSTRUCTIONS
DOWNLOAD THE FREE APP



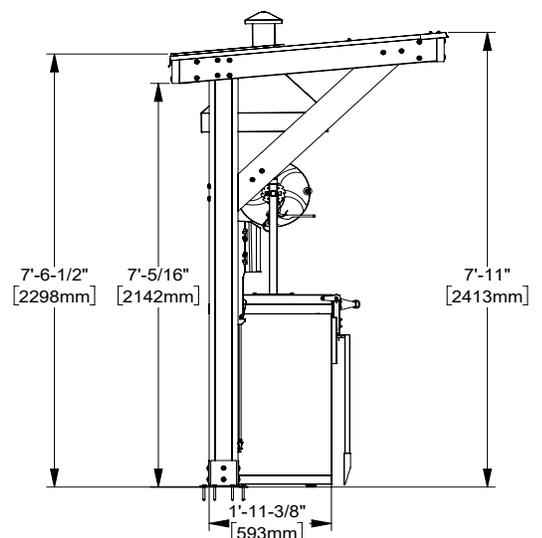
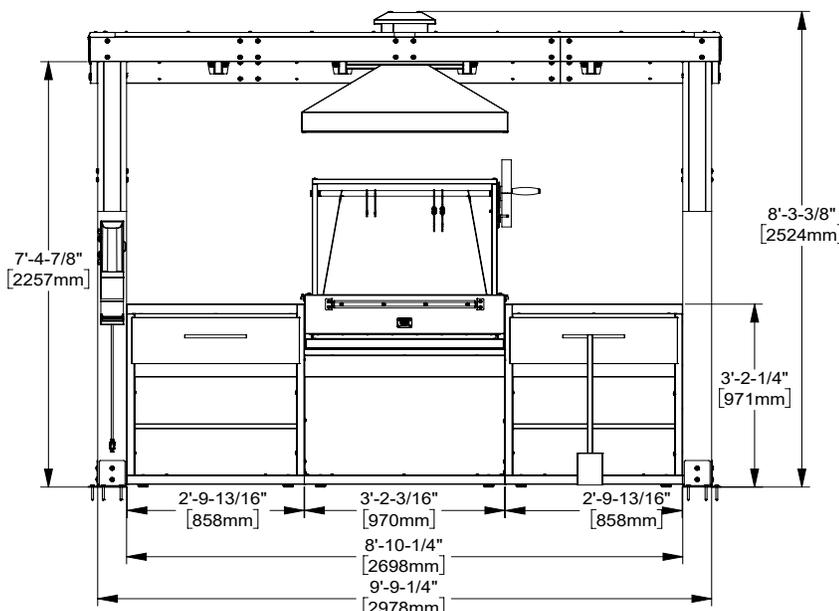
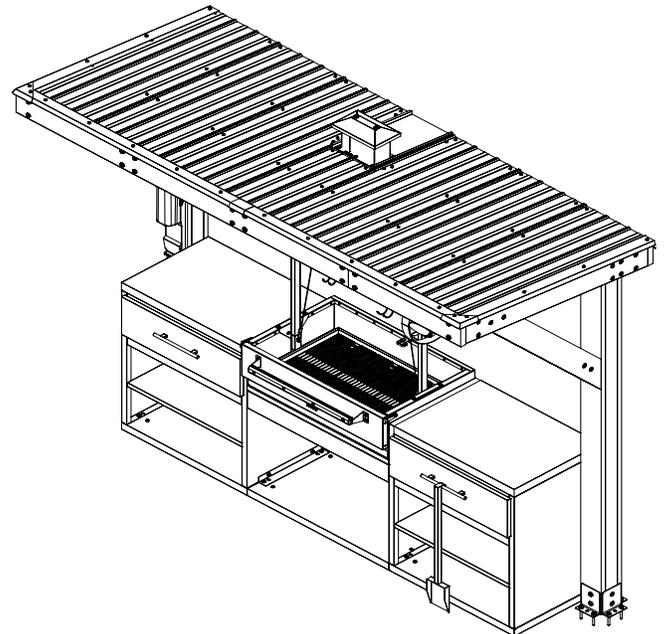
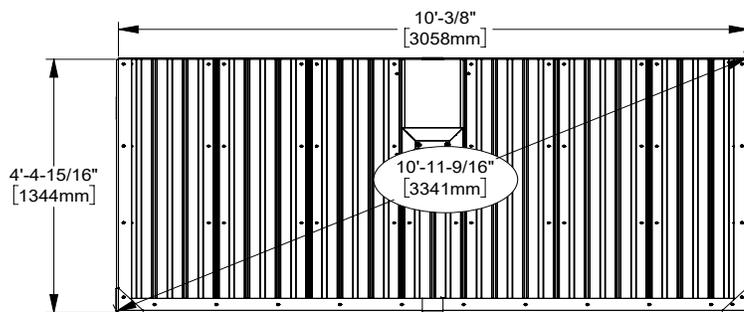
OWNER'S MANUAL - BASIC SETUP DIMENSIONS & ASSEMBLY NOTES

It is critically important that you start with square and level footings or concrete pad to attach your structure.

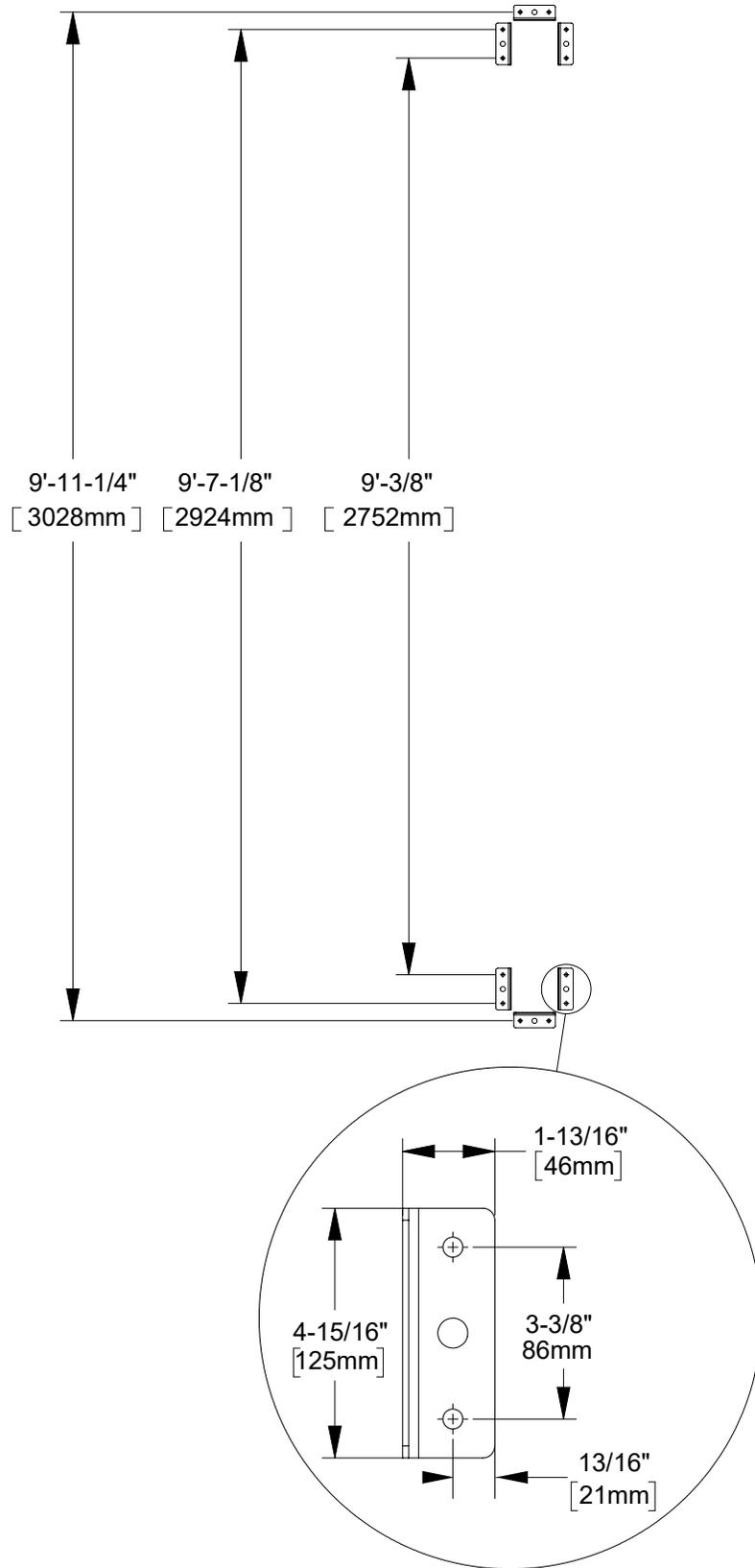
- Pay close attention to the items needed for each step. Make sure you are using the correct hardware for each step. Using incorrect hardware may result in improper assembly
- Remember to double check for underground utilities and overhead electrical lines

Post mounts are provided with your structure which allows you to permanently install your structure to a pre-existing or new wood or concrete surface. See Anchor Instructions for further details and recommendations.

- The hardware to attach the post mounts to the structure is included.
- The hardware to mount the structure permanently to a concrete surface is included.
- The hardware to mount the structure permanently to a wood deck is NOT included and will need to be purchased separately. You must ensure there is ample structural support under the deck before permanently attaching.



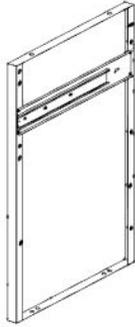
OWNER'S MANUAL - ANCHORING LAYOUT



NOTE: DIMENSIONS ARE TO ANCHOR PLATES MOUNTED TO POSTS EXCEPT WHERE NOTED.

OWNER'S MANUAL - PARTS IDENTIFICATION

METAL COMPONENTS (NOT TO SCALE)



SP01 SIDE PANEL ASSEMBLY - A4M04390
(x1) 33 3/8"x23 3/8"x1 15/16" (49x594x848)



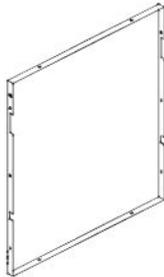
SP02 SIDE PANEL - A4M04391
(x1) 35 3/8"x23 3/8"x1 3/8" (35x594x898)



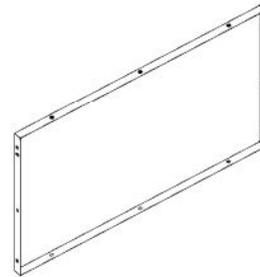
SP03 SIDE PANEL - A4M04405
(x1) 35 3/8"x23 3/8"x35 (35x594x898)



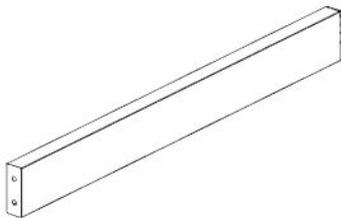
SP04 SIDE PANEL - A4M04406
(x1) 33 3/8"x23 3/8"x1 15/16" (49x594x848)



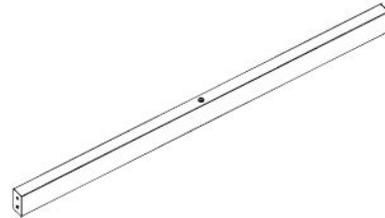
G1 BACK PANEL - A4M04392
(x2) 1 3/4"x31"x33 3/8" (45x788x848)



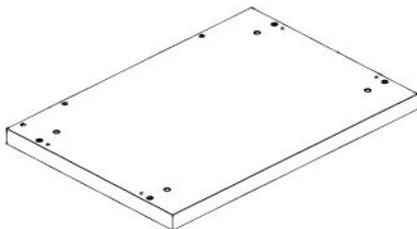
G3 BACK PANEL - A4M04395
(x1) 38 1/4"x24 11/16"x1 3/16" (30x626.5x972)



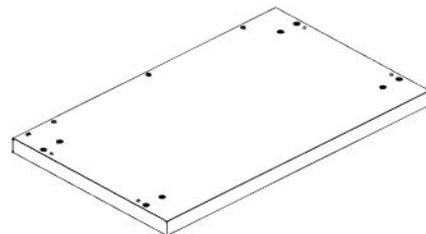
ST1 SUPPORT PANEL - A4M04394
(x4) (30x85x788)



SP05 SUPPORT PANEL - A4M04404
(x1) 38 1/4"x4 7/16"x1 3/16" (30x113x972)



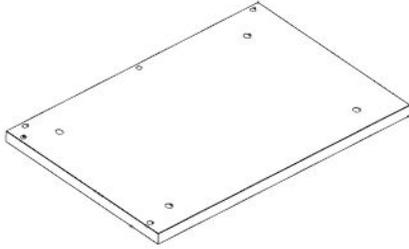
F1 BOTTOM PANEL - A4M04399
(x2) 33 7/8"x23 3/8"x1 3/4" (45x594x860)



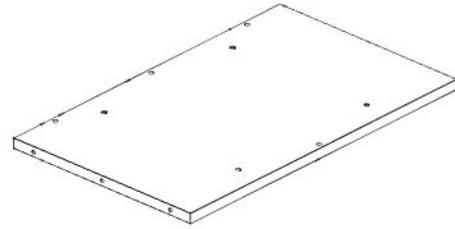
F3 BOTTOM PANEL - A4M04401
(x1) 38 1/4"x23 3/8"x1 3/4" (45x594x972)

OWNER'S MANUAL - PARTS IDENTIFICATION

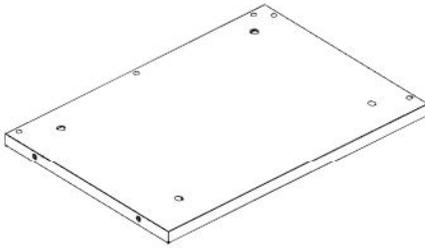
METAL COMPONENTS (NOT TO SCALE)



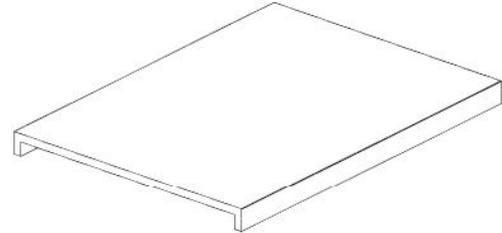
T1 TOP PANEL - A4M05434
(x1) 31 11/16"x21 7/8"x1 1/4" (32x556x805)



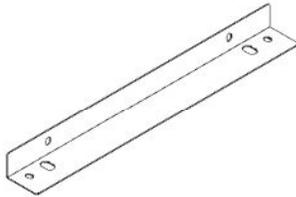
T2 MIDDLE CABINET TOP PANEL - A4M04396
(x1) 38 1/4"x23 3/8"x1 1/4" (32x594x972)



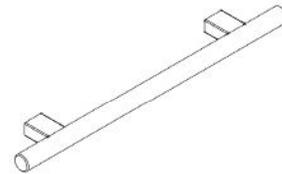
T3 TOP PANEL - A4M05435
(x1) 31 11/16"x21 7/8"x1 1/4" (32x556x805)



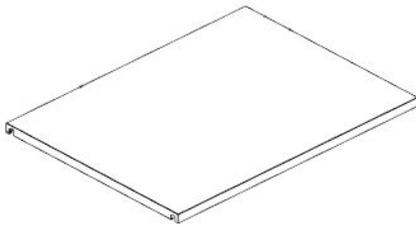
M1 MARBLE - A4M05436
(x2) 32 1/2"x23 1/2"x1 15/16" (50x596.50x825)



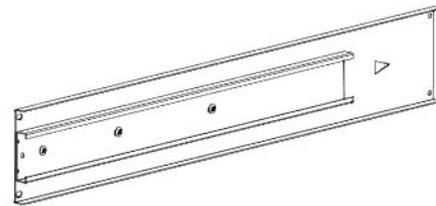
A6 ANGLED BRACKET - A4M03053
(x2) 1 3/8"x1 15/16"x17 1/8" (35x50x435)



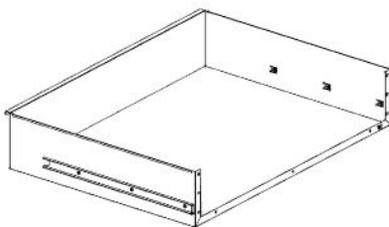
H2 STAINLESS STEEL HANDLE - A4M03024
(x2) 5/8"x1 9/16"x11 13/16" (16x40x300)



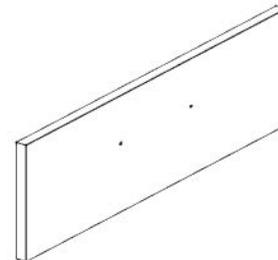
L1 SHELF - A4M04403
(x2) 30 15/16"x23 3/16"x1" (25.00x589.00x786.00)



A10 SLIDE BRACKET ASSEMBLY - A4M03083
(x2) 15/16"x3 3/8"x22 5/8" (23x85x575)



DW01 DRAWER - A4M04397
(x2) 30 9/16"x22 9/16"x5 3/4" (146x573x777)



DW02 DRAWER FRONT PANEL - A4M04398
(x2) 32"x9 5/8"x15/16" (24.00x245.00x813.50)

OWNER'S MANUAL - PARTS IDENTIFICATION

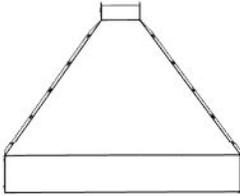
METAL COMPONENTS (NOT TO SCALE)



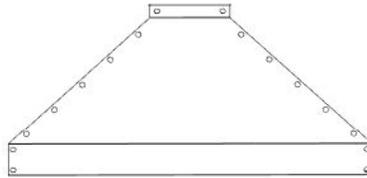
4316 29GA SHEETING - A4M04316
(x1) 0.02x18 7/8"x39 1/8" (0.5x480x780)



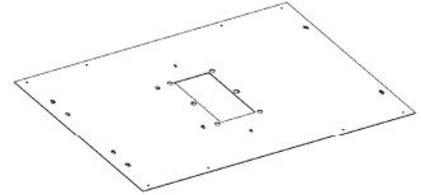
4315 29GA SHEETING - A4M04315
(x6) 0.02x18 7/8"x52 1/2" (0.5x480x1334)



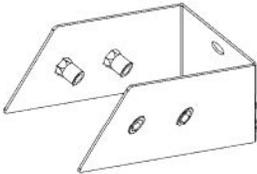
H03 HOOD SIDE - A4M05726
(x2) 15 9/16"x16 9/16"x24 1/16" (395.5x420x611)



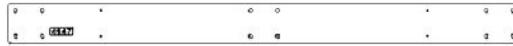
H04 HOOD SIDE - A4M05727
(x2) 10 1/16"x15 9/16"x39 3/16" (256x395.5x996)



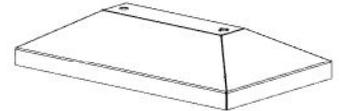
4310 HOOD PLATE - A4M04310
(x1) 1/16"x25 1/8"x35 13/16" (1.5x638.8x910)



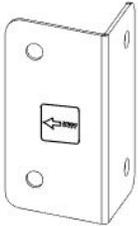
B02 POST BRACKET - A4M04306
(x2) 1/16"x2 11/16"x9 1/2" (1.50x71x241)



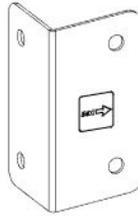
4147 BEAM METAL BRACKET - A4M04147
(x2) 1/16"x5 1/8"x64 13/16" (1.5x130x1646)



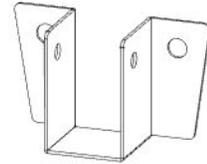
CH03 HOOD CHIMNEY TOP - A4M04314
(x1) 2 3/8"x7 1/16"x11 11/16" (60x179x297)



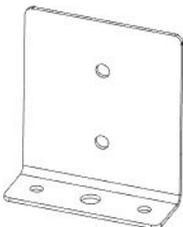
5399 L BRACKET RIGHT - A4M05399
(x2) 2 5/8"x2 5/8"x5" (66x66x127)



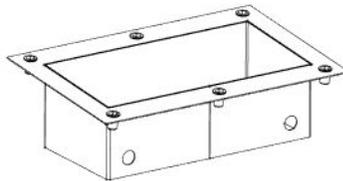
5401 L BRACKET LEFT - A4M05401
(x2) 2 5/8"x2 5/8"x5" (66x66x127)



1787 RAFTER BRACKET - A4M01787
(x8) 1 5/8"x2 7/16"x4" (42x62x101)



**977 POST ANCHORING
PLATE WITH FLANGE - A4M00977**
(x6) 1/8"x4 15/16" (3x125x141)



CH01 CHIMNEY BASE - A4M04307
(x1) 3 5/16"x6 11/16"x10 5/8" (84x170x270)



CH02 CHIMNEY STACK ASSEMBLY - A4M04313
(x1) 6 1/16"x6 11/16"x10 1/4" (153x170x260)

OWNER'S MANUAL - PARTS IDENTIFICATION

METAL COMPONENTS (NOT TO SCALE)



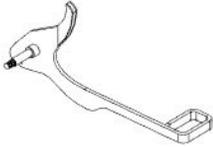
MH01 MEAT HOOK - A4M02402
(x2) 3/16"x3 7/8"x5 11/16" (5x98x145)



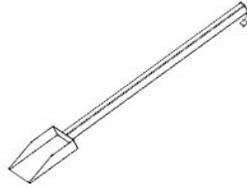
MH02 MEAT HOOK - A4M02407
(x2) 3/16"x3"x8 13/16" (5x77x224)



S03 SPRING - A4M02506
(x1) 1/16"x7/16"x1 13/16" (1.5x11x46)



H02 SPROCKET HANDLE ASSEMBLY - A4M02760
(x1) 3 5/8"x4 1/2"x9 5/16" (92x115x236)



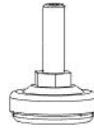
SH01 SHOVEL - A4M02513
(x1) 2 1/4"x4 7/8"x31 7/16" (57x124x798)



U03 TOP RAIL - A4M02149
(x1) 1"x1 1/2"x35 1/4" (25x38x896)



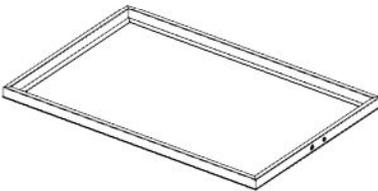
B05 UPRIGHT CABLE BRACKET - A4M02270
(x2) 1 3/16"x2 15/16"x5 11/16" (30x74.5x143.8)



3150 ADJUSTABLE FOOT - A4M03150
(x12) 1 15/16"x2 5/8" (x49x66)



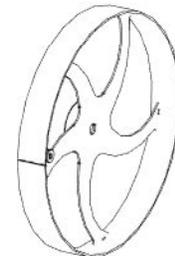
S02 SPROCKET - A4M02147
(x1) 3/16"x4 11/16"x4 11/16" (4x119x119)



G01 GRATE TRAY ASSEMBLY - A4M02144
(x1) 1 1/4"x21 13/16"x33 1/16" (31.80x554x839)



G02 GRATE - A4M02145
(x3) 7/16"x10 1/2"x20 1/2" (12x266x520)



W01 WHEEL ASSEMBLY - A4M02146
(x1) 2 3/8"x7" (x59.7x178)



S01 SPINDLE ASSEMBLY - A4M02150
(x1) 1 3/16"x37 5/8" (x30x955)



U01 UPRIGHT ASSEMBLY - A4M02758
(x1) 2 5/16"x7 7/8"x31" (58.8x200x788)



U02 UPRIGHT ASSEMBLY - A4M02759
(x1) 2 5/16"x7 7/8"x31" (58.8x200x788)



L2 LATCH - A4M05437
(x1) 1/2"x1 5/16"x3 3/4" (12x33.7x95.5)



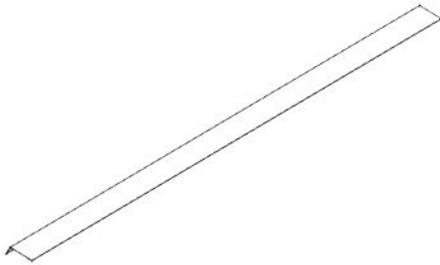
L3 LATCH - A4M05438
(x1) 1/2"x1 5/16"x3 3/4" (12x33.7x95.5)



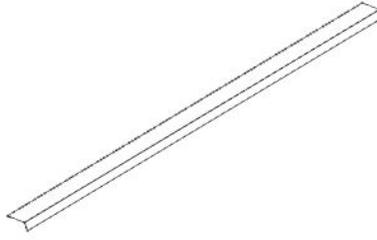
S04 METAL SPACER - A4M01205
(x2) 5/8"x2" (16x51x)

OWNER'S MANUAL - PARTS IDENTIFICATION

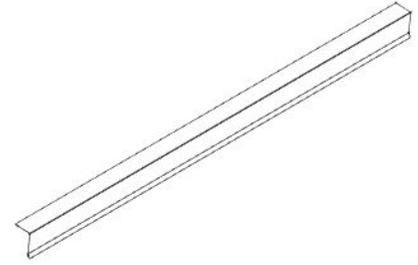
METAL COMPONENTS (NOT TO SCALE)



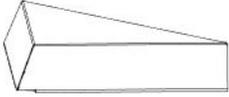
4383 ROOF EDGE TRIM - A4M04383
(x2) 1/64"x2 7/8"x51 7/16" (0.34x74x1306)



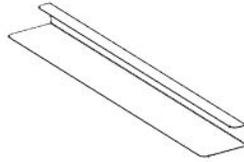
4384 ROOF EDGE TRIM - A4M04384
(x2) 1/64"x2 7/8"x58 1/16" (1x74x1474)



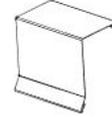
4386 DRIP EDGE - A4M04386
(x2) 1 3/4"x2 1/16"x59 13/16" (44x52x1520)



696 CORNER SPLICE TRIM - A4M02696
(x2) 1 1/8"x1 1/8"x5 1/8" (28x28x131)



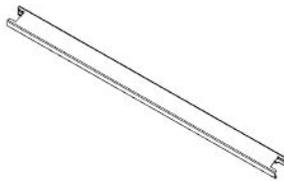
4542 J CHANNEL - A4M04542
(x2) 13/16"x1 13/16"x21 5/8" (20x46x550)



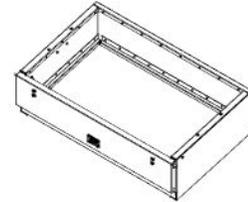
5428 DRIP EDGE SPLICE - A4M05428
(x1) 1 7/8"x2 3/16"x3 15/16" (48x55x100)



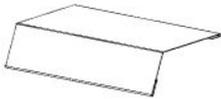
H01 DOOR HANDLE ASSEMBLY - A4M02761
(x1) 2 3/8"x3 3/4"x30 1/4" (60x95x769)



R01 REMOVABLE BOTTOM RAIL - A4M02871
(x1) 1 1/16"x2 3/8"x35" (27.5x60x889)



C01 COAL PAN ASSEMBLY - A4M04503
(x1) 11 3/8"x25 1/4"x38 3/16" (289x641.5x970)



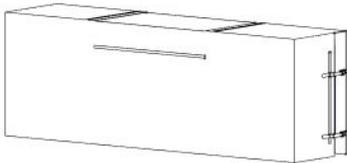
4385 ROOF EDGE TRIM SPLICE - A4M04385
(x1) 1/64"x3"x3 15/16" (1x76x100)



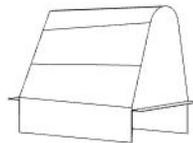
9205413 ELECTRICAL ENCLOSURE
(x1)

OWNER'S MANUAL - PARTS IDENTIFICATION

PLASTIC COMPONENTS (NOT TO SCALE)



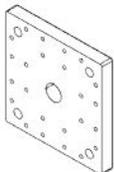
A6P01510 ARGENTINE GRILL COVER
(x1)



A6P01460 COVER
(x1)



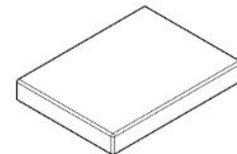
A6P00796 SILICONE
(x1)



1226 5.5x5.5 POST FOOT - A6P01226
(x2) 5/8"x5 1/2"x5 1/2" (16x140x140)



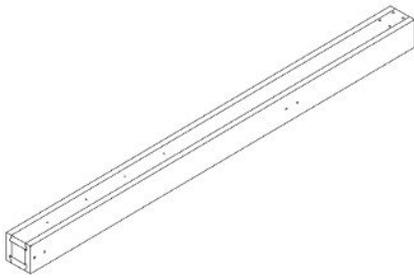
A6P01452 EVA TAPE
(x1)



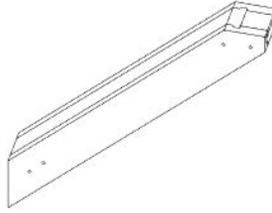
0729 FIRE BRICK - A6P00729
(x30) 13/16"x4 3/16"x5 9/16" (20x107x142)

OWNER'S MANUAL - PARTS IDENTIFICATION

WOOD COMPONENTS (NOT TO SCALE)



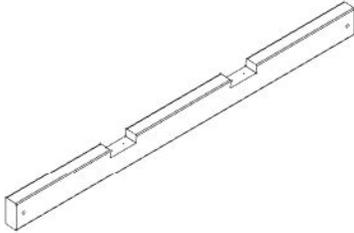
P01 POST - W2A04543
(x2) 5 1/2"x5 1/2"x89 1/2" (140x140x2274)



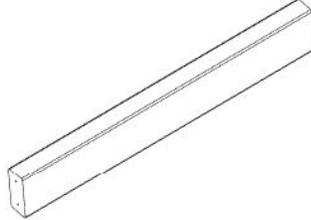
P02 45 POST - W2A04553
(x2) 5 1/2"x5 1/2"x48" (140x140x1220)



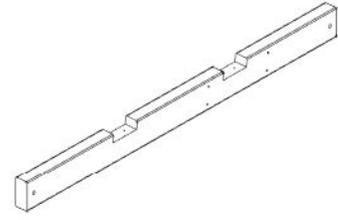
H04 WHEEL HANDLE - W4L19101
(x1) 1 9/16"x5 1/8" (x40x130)



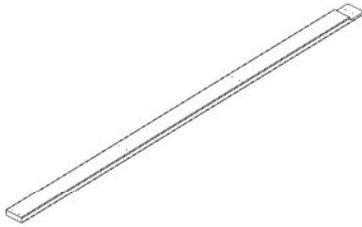
E1 RAFTER - W4L20960
(x2) 1 7/16"x3 3/8"x46 9/16" (36x86x1183)



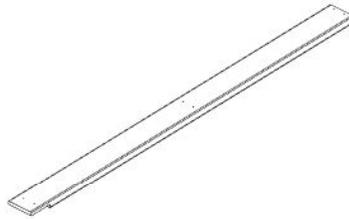
E2 FRAME BOARD - W4L21187
(x2) 1 7/16"x3 3/8"x22 5/16" (36x86x566)



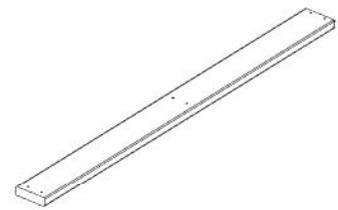
E3 RAFTER - W4L21188
(x2) 1 7/16"x3 3/8"x46 9/16" (36x86x1183)



H03 PURLIN - W4L21185
(x1) 15/16"x3 3/8"x71 13/16" (24x86x1824)



H05 PURLIN - W4L21186
(x1) 15/16"x3 3/8"x48 1/8" (24x86x1222)



H06 PURLIN - W4L21817
(x2) 15/16"x3 3/8"x47 3/8" (24x86x1204)



D1 BEAM - W4L20951
(x1) 1 7/16"x5 1/4"x30 5/16" (36x134x770)



D2 BEAM - W4L20952
(x1) 1 7/16"x5 1/4"x89 3/4" (36x134x2280)



D3 BEAM - W4L20953
(x1) 1 7/16"x5 1/4"x28 7/8" (36x134x734)



D4 BEAM - W4L20954
(x1) 1 7/16"x5 1/4"x88 3/8" (36x134x2244)



D5 BEAM - W4L20955
(x1) 1 7/16"x5 1/4"x30 5/16" (36x134x770)



D6 BEAM - W4L20956
(x1) 1 7/16"x5 1/4"x89 3/4" (36x134x2280)



D7 BEAM - W4L20957
(x1) 1 7/16"x5 1/4"x28 7/8" (36x134x734)



D8 BEAM - W4L20958
(x1) 1 7/16"x5 1/4"x88 3/8" (36x134x2244)



D9 SIDE BEAM - W4L20959
(x1) 1 7/16"x5 1/4"x49 7/8" (36x134x1266)



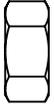
D10 SIDE BEAM - W4L21184
(x1) 1 7/16"x5 1/4"x49 7/8" (36x134x1266)



J1 CLEAT - W4L21183
(x2) 15/16"x2 3/8"x23 15/16" (24x60x680)

OWNER'S MANUAL - PARTS IDENTIFICATION

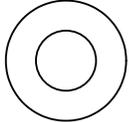
HARDWARE COMPONENTS



H101273 | HEX JAM NUT
(x1)



H101182 | WASHER SPLIT
(x5) | 1/4 SS



H101183 | WASHER FLAT
(x56) | 8x16 BLK



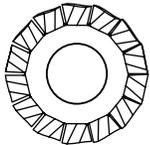
H101274 | NUT LOCK
(x1) | 3/8 BLK



H101200 | TORX PAN HEAD
(x4) | 1/4-20x2 SS



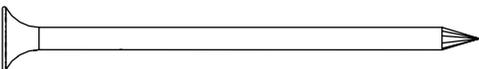
H100195 | BOLT WH
(x24) | 5/16x2 3/4 BLK



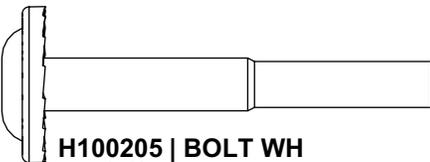
H100198 | WASHER LOCK EXT
(x64) | 8x19 BLK



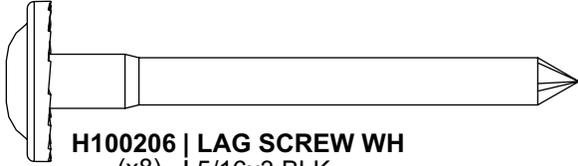
H100200 | SCREW PFH
(x8) | 8x1 1/2 BLK



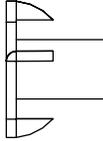
H100201 | SCREW PFH
(x16) | 8x2 1/2 BLK



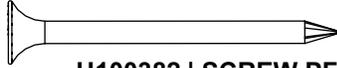
H100205 | BOLT WH
(x8) | 5/16x2 1/4 BLK



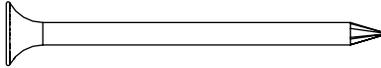
H100206 | LAG SCREW WH
(x8) | 5/16x3 BLK



H100379 | T-NUT
(x52) | 5/16 BLK



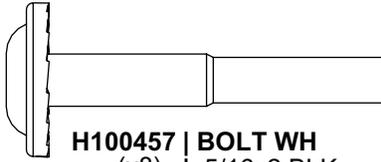
H100382 | SCREW PFH
(x32) | 8x1 3/4 BLK



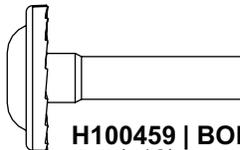
H100391 | SCREW PFH
(x6) | 8x2 BLK



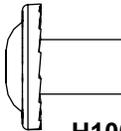
H100415 | BOLT WH
(x8) | 5/16x3 3/4 BLK



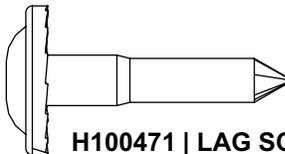
H100457 | BOLT WH
(x8) | 5/16x2 BLK



H100459 | BOLT WH
(x16) | 5/16x1 1/4 BLK



H100469 | NUT BARREL WH
(x4) | 5/16x5/8 BLK



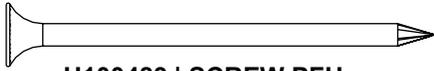
H100471 | LAG SCREW WH
(x4) | 5/16x1 1/2 BLK



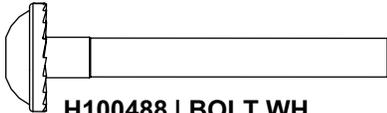
H100479 | NUT LOCK
(x20) | 5/16 BLK

OWNER'S MANUAL - PARTS IDENTIFICATION

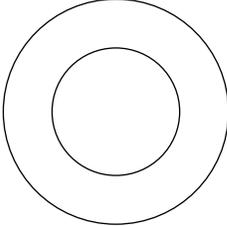
HARDWARE COMPONENTS



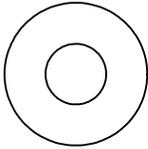
H100483 | SCREW PFH
(x8) | 8x2 1/4 BLK



H100488 | BOLT WH
(x8) | 1/4x2 BLK



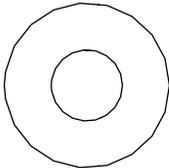
H100497 | WASHER FLAT
(x1) | 17x30 BLK



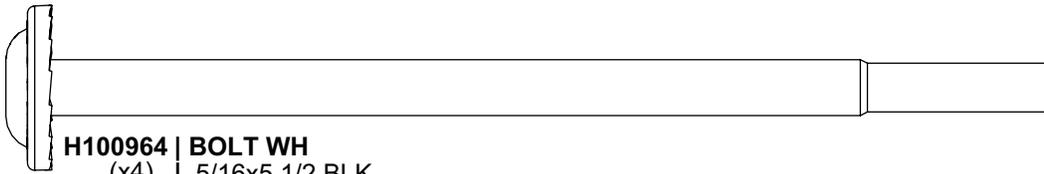
H100630 | WASHER FLAT
(x16) | 8x19 BLK



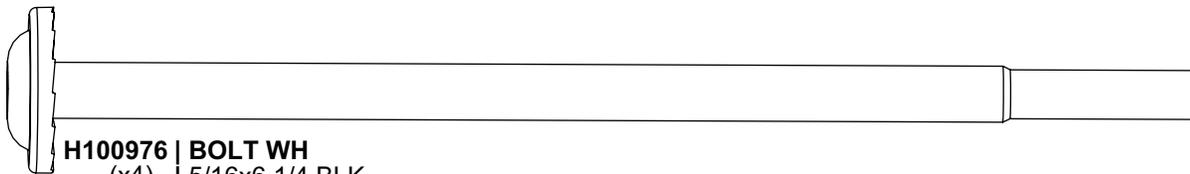
H100653 | NUT LOCK
(x8) | 1/4 BLK



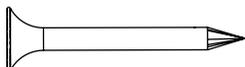
H100770 | WASHER FLAT
(x16) | 9.5x22 BLK



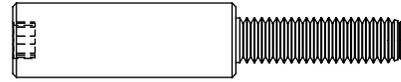
H100964 | BOLT WH
(x4) | 5/16x5 1/2 BLK



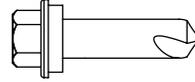
H100976 | BOLT WH
(x4) | 5/16x6 1/4 BLK



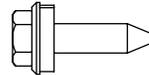
H100387 | SCREW PFH
(x6) | 8x1 1/4 BLK



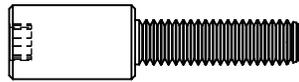
H101103 | TORX SOCKET SCREW
(x18) | 1/4-20 BLK



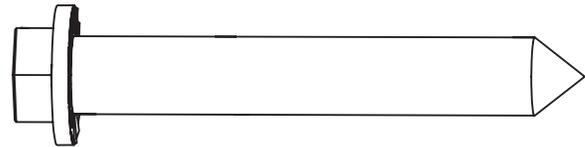
H101116 | SCREW SELF TAPPING
(x24) | 1/4x1 BLK



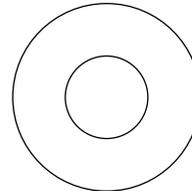
H101117 | SCREW WOODGRIP
(x54) | 10-16 x 3/4 BLK



H101132 | TORX SOCKET SCREW SHORT
(x10) | 1/4-20 BLK



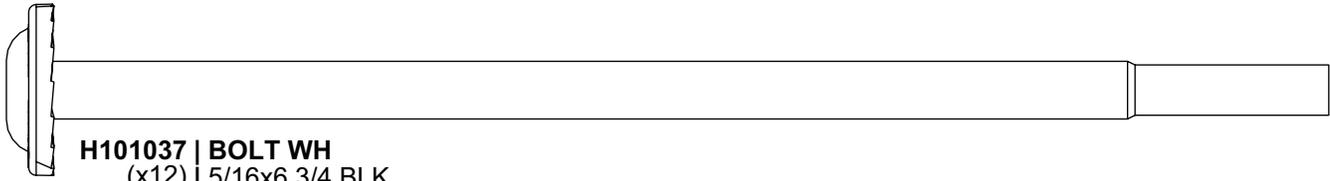
H101165 | CONCRETE ANCHOR
(x12) | 3/8x3" BLK



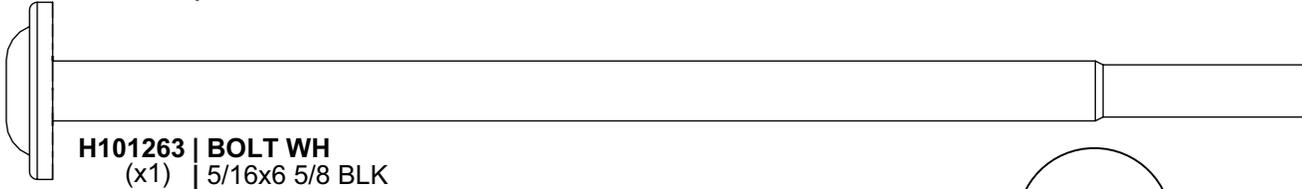
H101167 | WASHER FLAT
(x1) | 11x25 BLK

OWNER'S MANUAL - PARTS IDENTIFICATION

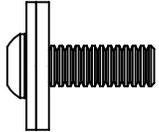
HARDWARE COMPONENTS



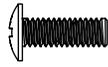
H101037 | BOLT WH
(x12) | 5/16x6 3/4 BLK



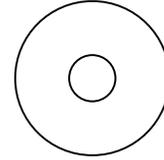
H101263 | BOLT WH
(x1) | 5/16x6 5/8 BLK



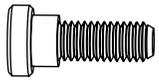
H101202 | TORX PAN HEAD
(x71) | 1/4-20x3/4 ASSY



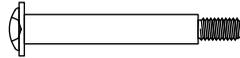
H101289 | PAN HEAD SCREW
(x26) | 8-32x1/2" SS



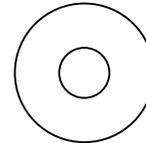
H101053 | STEEL WASHER
(x8) | 6x20 BLK



H101419 | TORX SHOULDER BOLT
(x2) | 1/4-20x3/4 SS



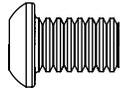
H101307 | SHOULDER BOLT
(x4) | 8-32x30mm SS



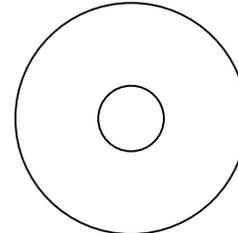
H101054 | SEALANT WASHER
(x14) | 6.5x18 BLK



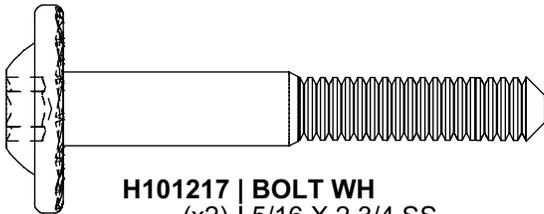
H101265 | TORX PAN HEAD
(x51) | 1/4-20x3/4 SS



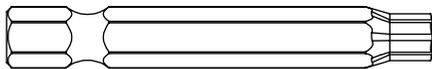
H101292 | TORX PAN HEAD
(x8) | 1/4-20x13/32" BLK



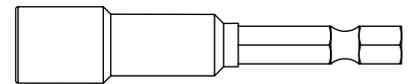
H101316 | WASHER FLAT
(x8) | 8.5x30 BLK



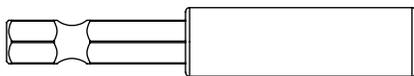
H101217 | BOLT WH
(x2) | 5/16 X 2 3/4 SS



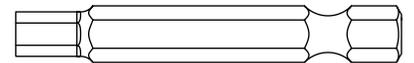
H100147 | TORX BIT
(x1) | T-30



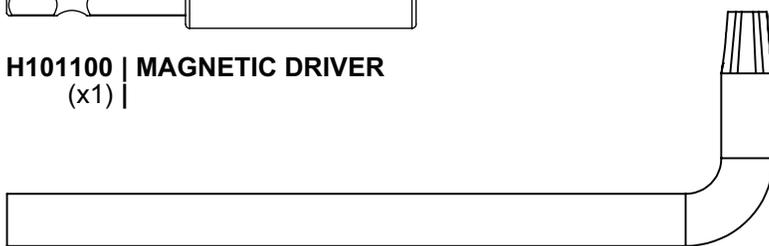
H101106 | SOCKET DRIVER
(x1) |



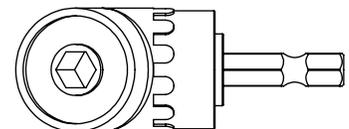
H101100 | MAGNETIC DRIVER
(x1) |



H101294 | HEX DRIVER
(x1) |



H100114 | TORX BIT
(x1) | T-30



H101114 | RIGHT ANGLE DRILL ADAPTER
(x1) |

PRE-ASSEMBLY STEP 1 - SORTING PARTS

It is critical for ease of assembly that you take the time to sort and organize the parts and hardware.

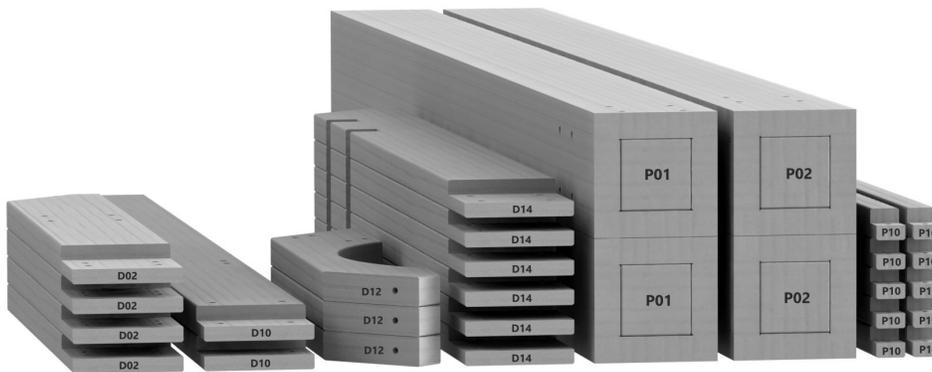
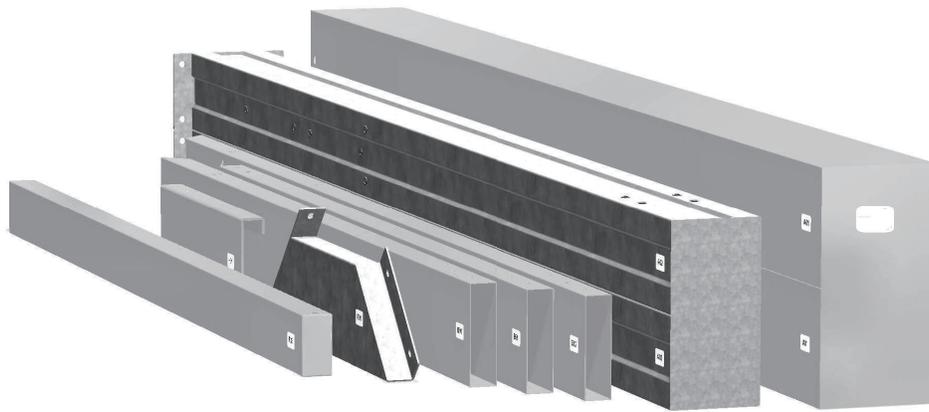
METAL PARTS:

- Organize metal parts by the three-digit, alpha-numeric number stamped on each part (ex. P01).
- If there are multiple parts with the same stamped number, stack those pieces together.
- Stamps can be found on the flat surface of the parts or on the end of the parts.
- Allow yourself plenty of room - the parts can take up a significant amount of space.

WOOD PARTS:

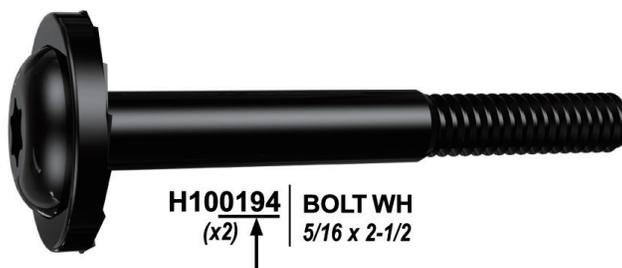
- Organize wood parts by the three-digit, alpha-numeric number stamped on each board (ex. P01).
- If there are multiple boards with the same stamped number, stack those pieces together.
- Stamps can be found on the flat surface of the boards or on the end of the boards.
- Allow yourself plenty of room - the wood pieces can take up a significant amount of space.

NOTE: CARTONS ARE NOT ORGANIZED BY PART OR STEP NUMBER.



HARDWARE PARTS:

- We recommend that you have a separate table to organize the hardware.
- Hardware bags are printed with a seven-digit, alpha-numeric part number.
- You can organize your hardware by part number or group by hardware type (e.g. bolts, nuts, etc.).
- During assembly you only need to reference the last four digits of the number.



PRE-ASSEMBLY STEP 2 - TOOLS REQUIRED



Cordless Drill or
Electric Drill



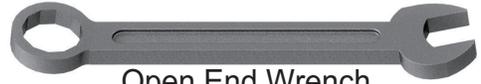
Drill Attachments:
Phillips Head



1/8", 3/16", 3/8" &
7/16" Drill Bits



Phillips Screw Driver



Open End Wrench
7/16"



3/8" Drive Ratchet, 1/2" &
7/16" STD Sockets 1/2" & 7/16"
Deep Sockets



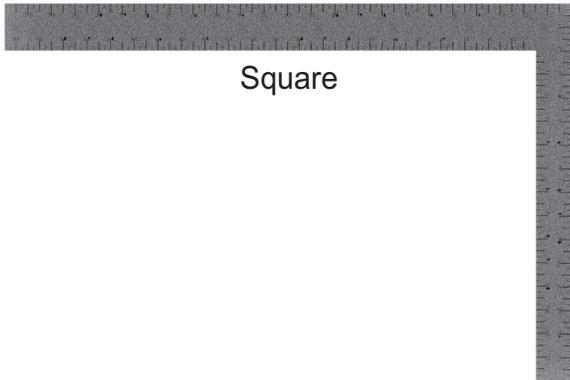
Claw Hammer



Rubber Mallet -
Optional



Tape Measure



Square



Level 24"

PRE-ASSEMBLY STEP 3 - CHOOSE YOUR ASSEMBLY METHOD

There are several types of assembly instructions available to you.

1. Printed Assembly Manual included with your set
2. BILT APP - 3D interactive instructions
3. Combination of the Printed Manual and BILT APP (Note: Step numbers can differ between the two methods)



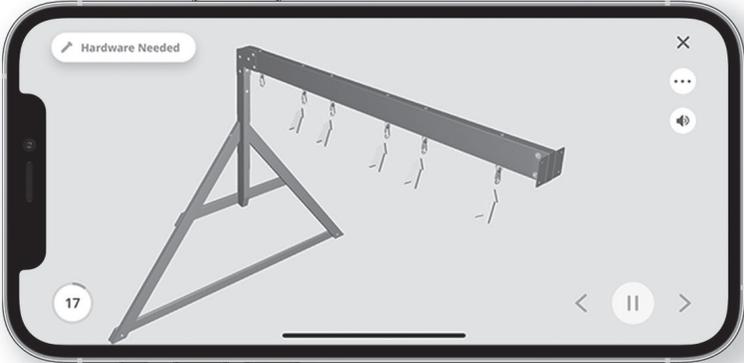
BILT.[®]

Scan for easy
3D instructions

Download the BILT app
before you begin

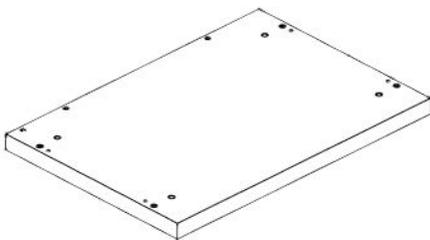
Download on the
App Store

GET IT ON
Google Play



The image shows a smartphone screen displaying the BILT app interface. The screen features a 3D assembly diagram of a metal frame structure. At the top left of the app interface, there is a button labeled "Hardware Needed". At the bottom left, a circular icon contains the number "17". At the bottom center, there is a play button icon. At the bottom right, there are navigation arrows. The app interface is overlaid on a light gray background.

STEP 1A - BOTTOM PANEL ASSEMBLY

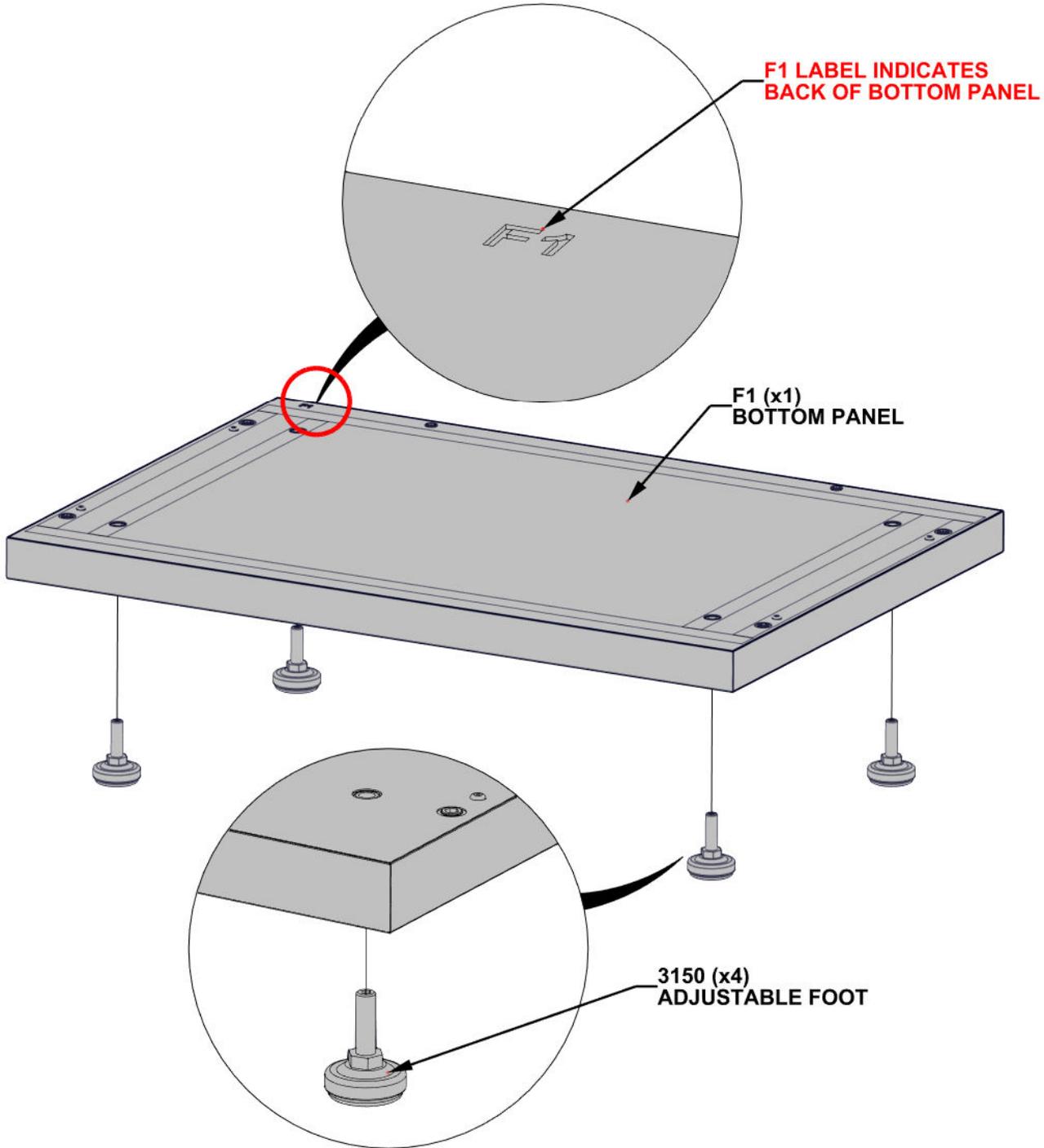


F1 BOTTOM PANEL - A4M04399
(x1) 33 7/8"x23 3/8"x1 3/4" (45x594x860)



3150 ADJUSTABLE FOOT - A4M03150
(x4) 1 15/16"x2 5/8" (x49x66)

- ATTACH ADJUSTABLE FOOT TO BOTTOM PANEL.
- USE PROVIDED HEX DRIVER TO ADJUST EACH FOOT UNTIL PANEL IS LEVEL.

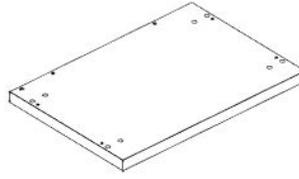


STEP 1B - LEFT CABINET ASSEMBLY

Qty	PartNo	Description
2	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

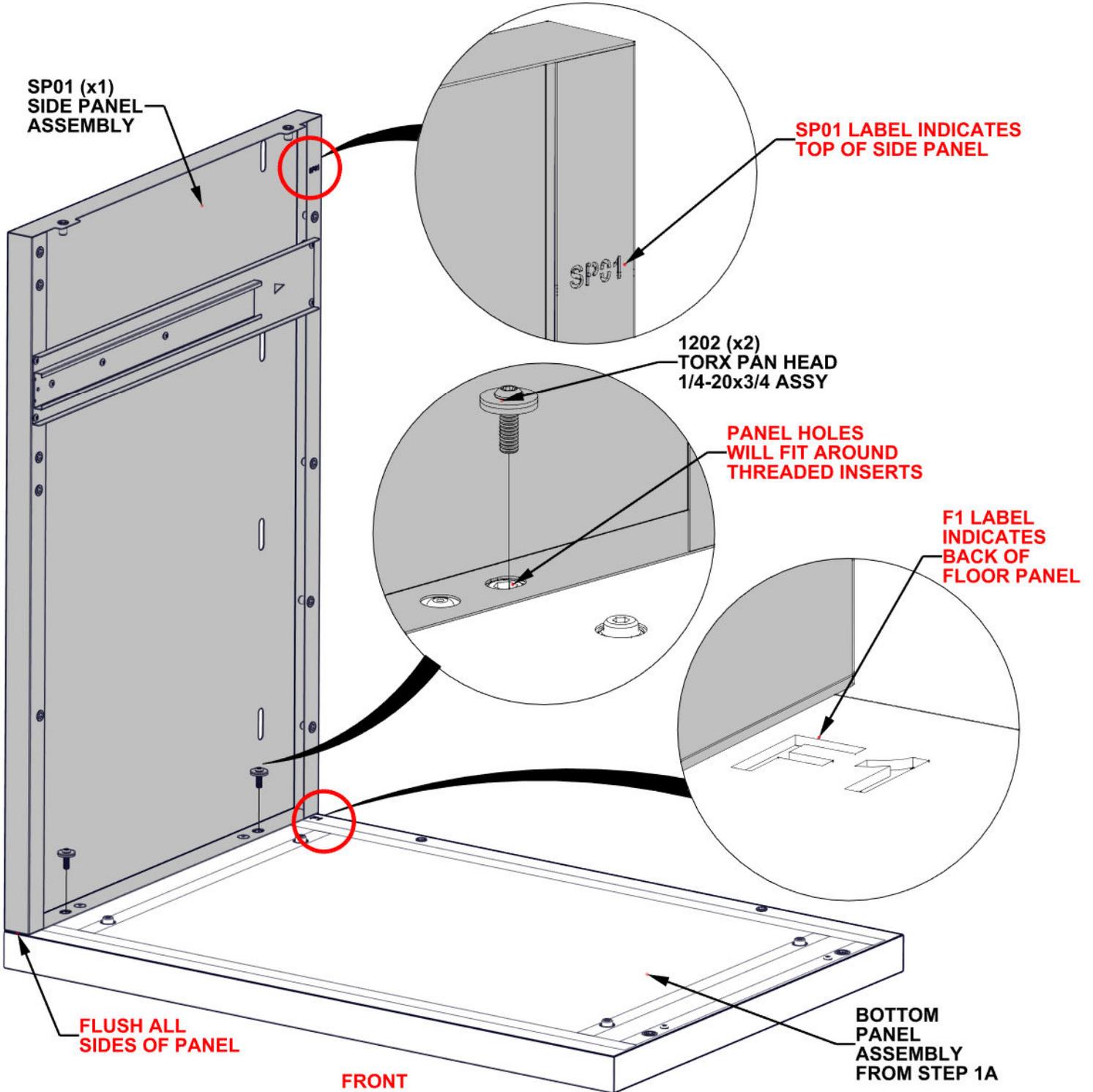


SP01 SIDE PANEL ASSEMBLY - A4M04390
(x1) 33 3/8"x23 3/8"x1 15/16" (49x594x848)



BOTTOM PANEL ASSEMBLY FROM STEP 1A

- POSITION FLOOR PANEL IN THE PROXIMITY OF WHERE YOUR COOKING STATION WILL BE.

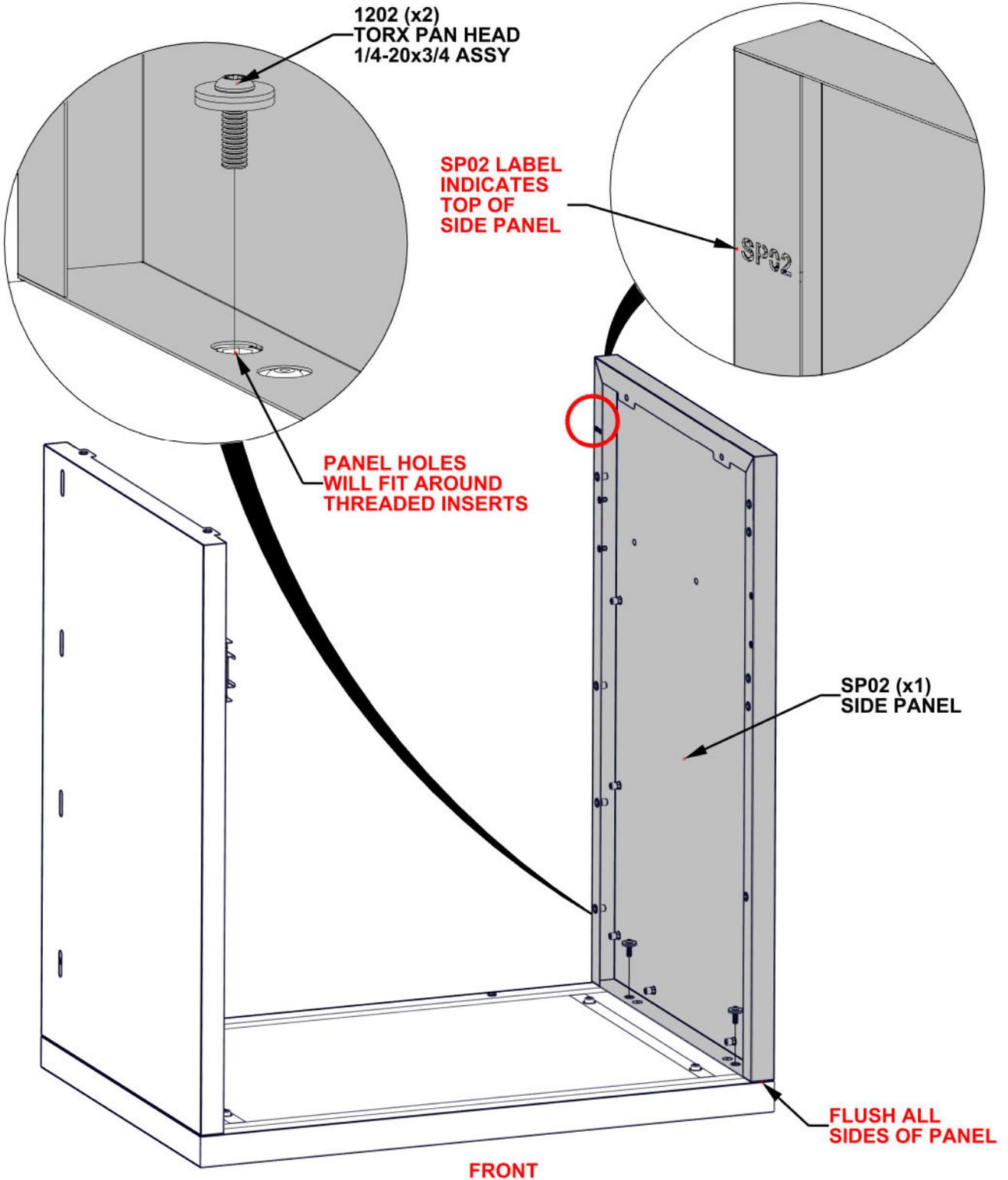


STEP 2 - LEFT CABINET ASSEMBLY

Qty	PartNo	Description
2	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

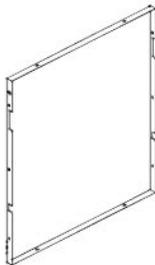


SP02 SIDE PANEL - A4M04391
 (x1) 35 3/8"x23 3/8"x1 3/8" (35x594x898)

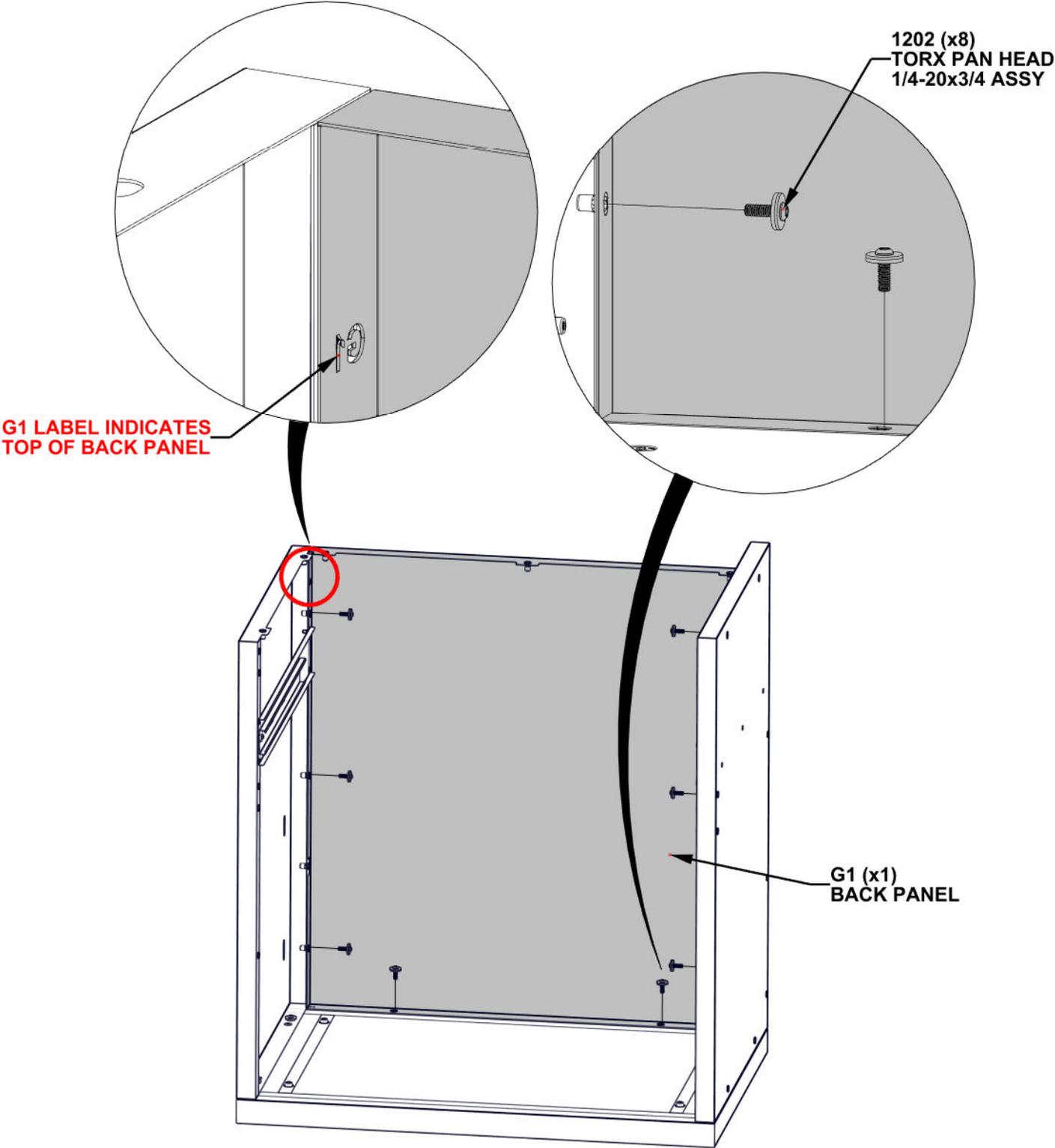


STEP 3 - LEFT CABINET ASSEMBLY

Qty	PartNo	Description
8	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

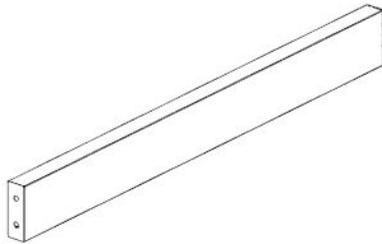


G1 BACK PANEL - A4M04392
(x1) 1 3/4"x31"x33 3/8" (45x788x848)



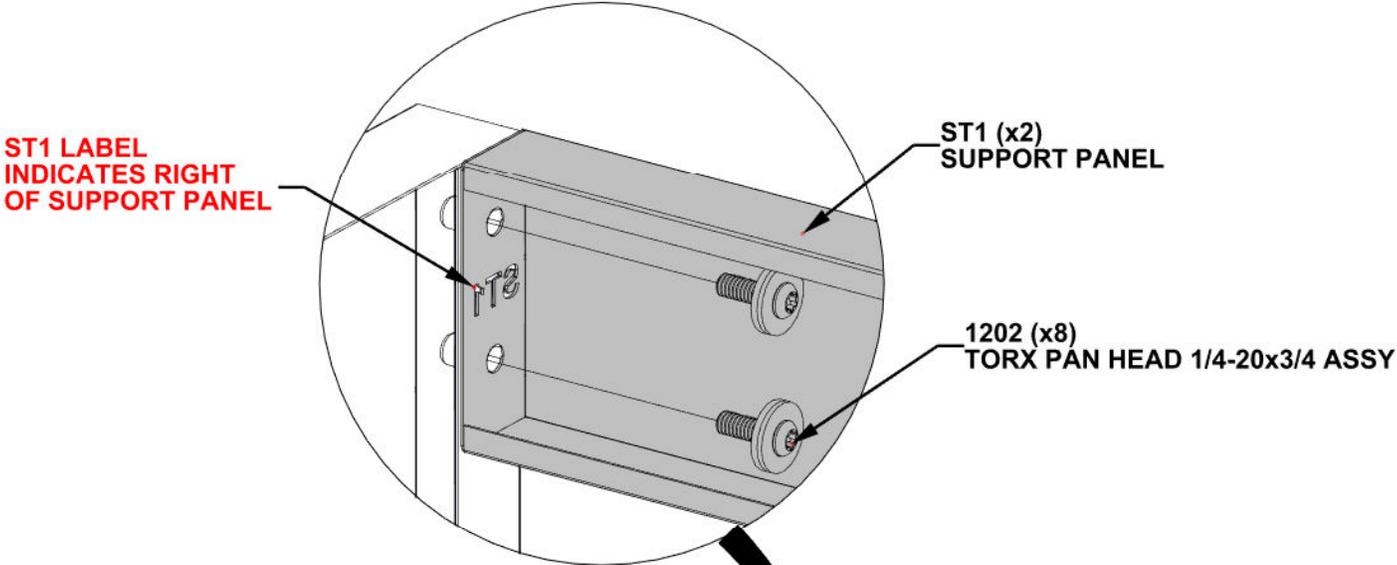
STEP 4 - LEFT CABINET ASSEMBLY

Qty	PartNo	Description
8	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

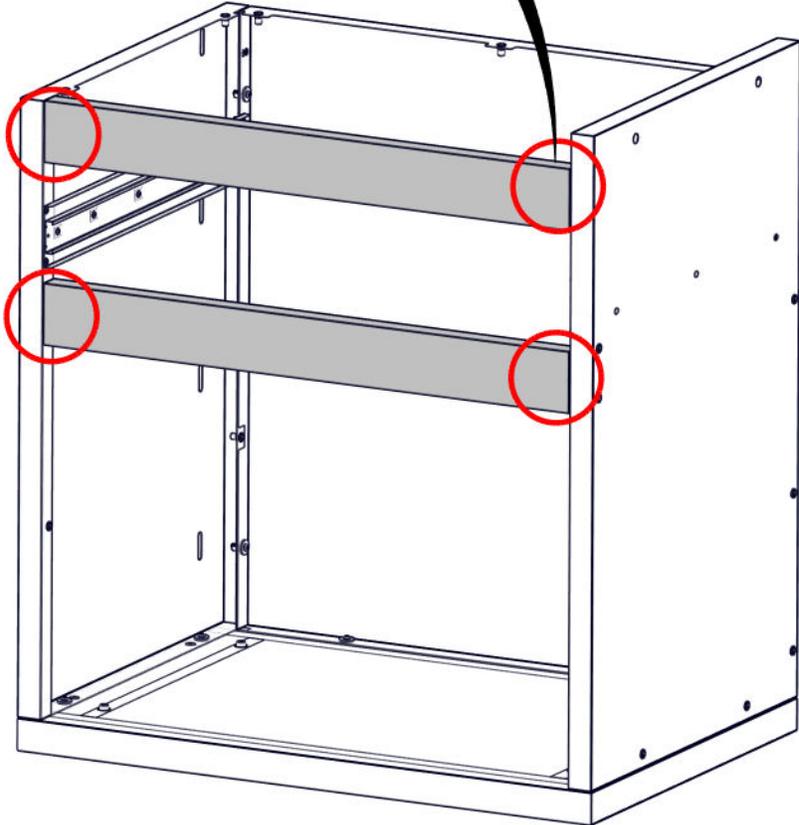


ST1 SUPPORT PANEL - A4M04394
(x2) 1 3/16"x3 3/8"x31" (30x85x788)

- HARDWARE ATTACHES ON INSIDE OF CABINET.

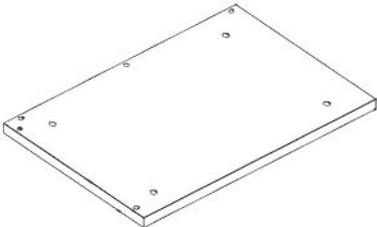


BACK VIEW



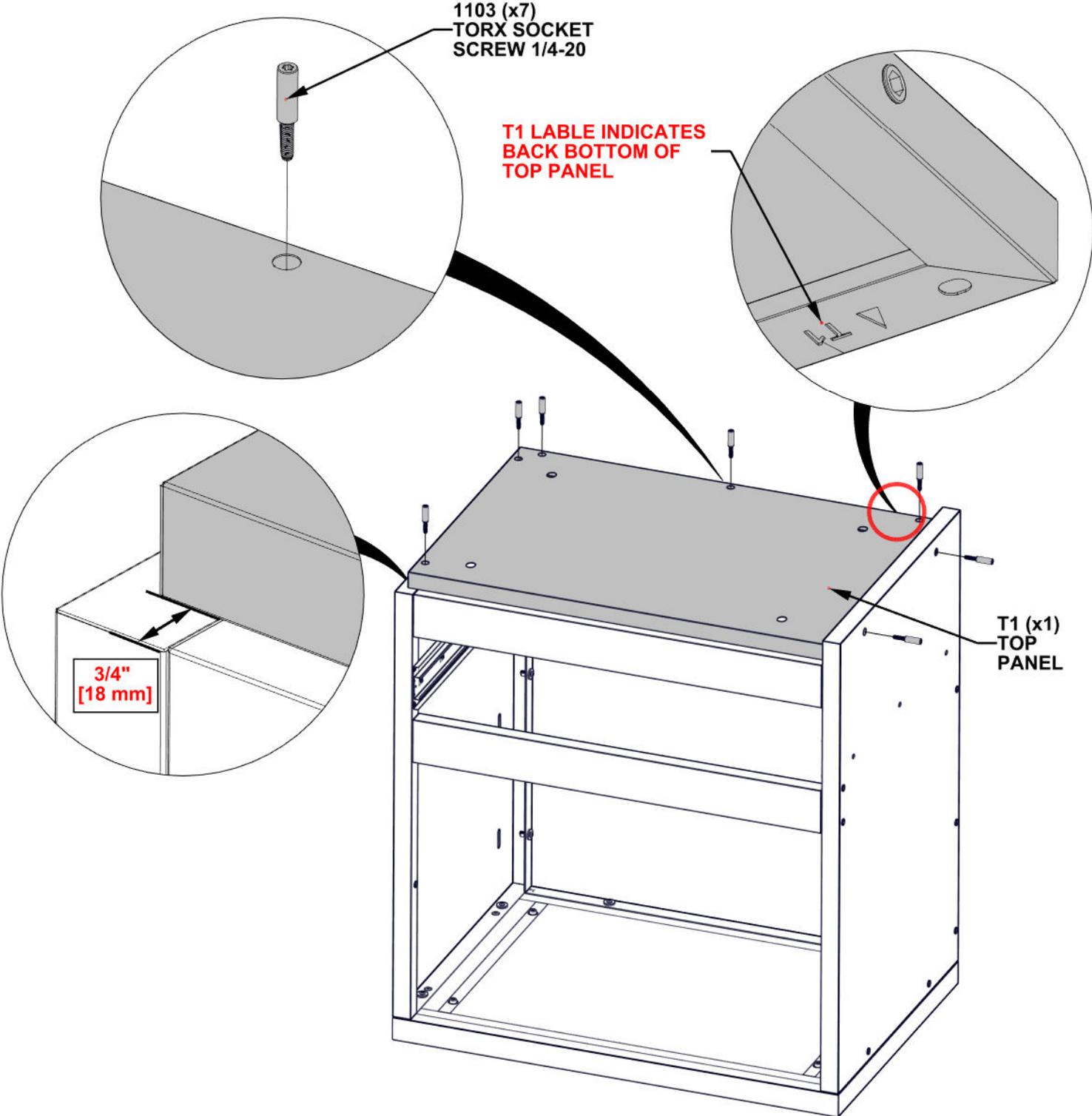
STEP 5 - LEFT CABINET ASSEMBLY

Qty	PartNo	Description
7	H101103	TORX SOCKET SCREW 1/4-20

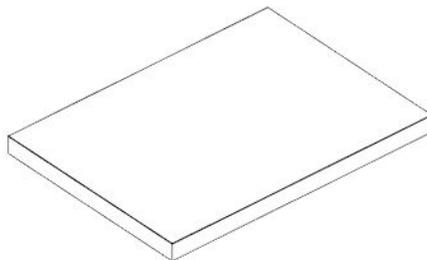


T1 TOP PANEL - A4M05434
(x1) 31 11/16"x21 7/8"x1 1/4" (32x556x805)

- ALIGN HOLES IN TOP PANEL WITH THREADED INSERTS ON CABINET PANELS.

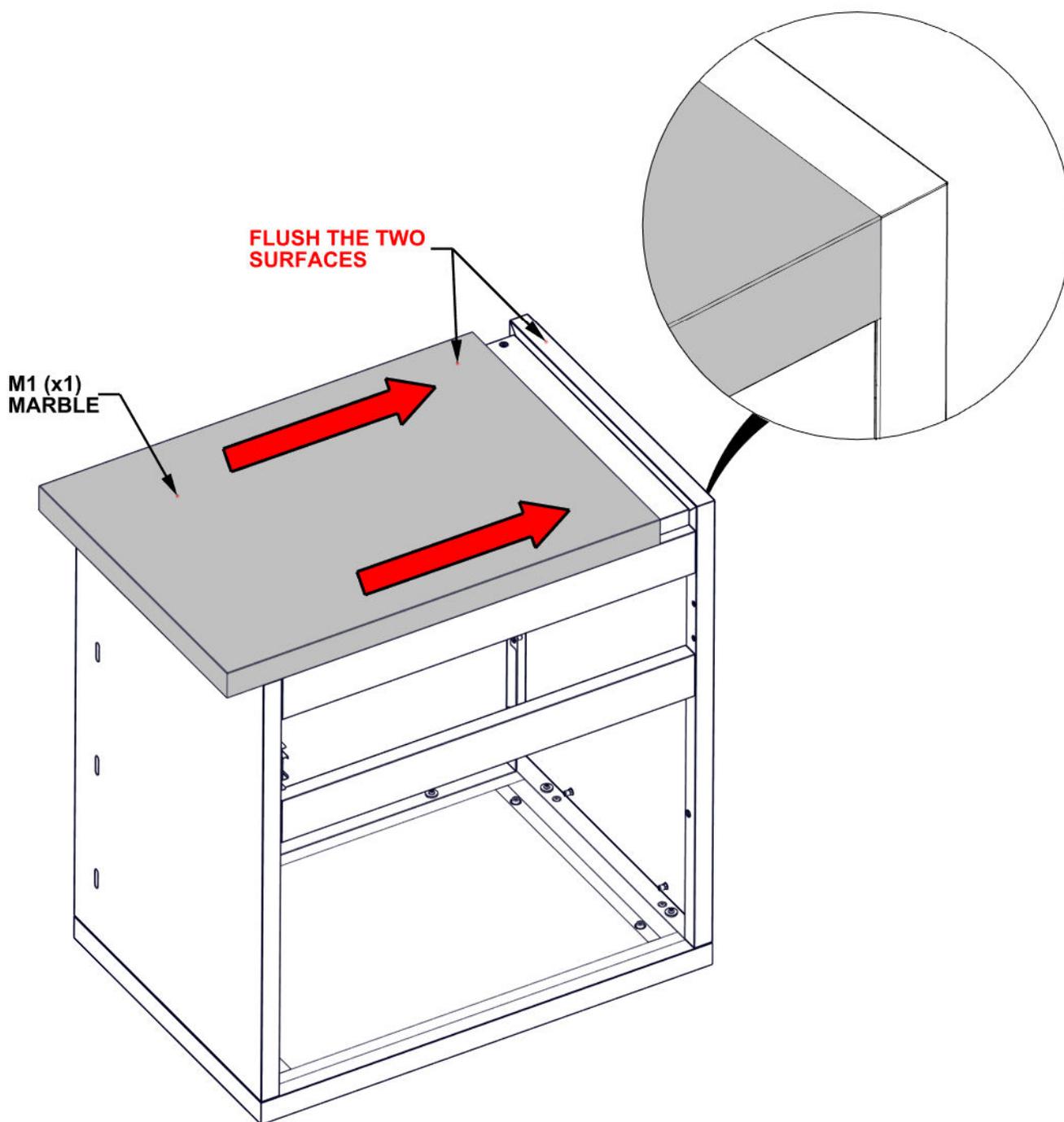


STEP 6A - LEFT CABINET ASSEMBLY



M1 MARBLE - A4M05436
(x1) 32 1/2"x23 1/2"x1 15/16" (50x596.50x825)

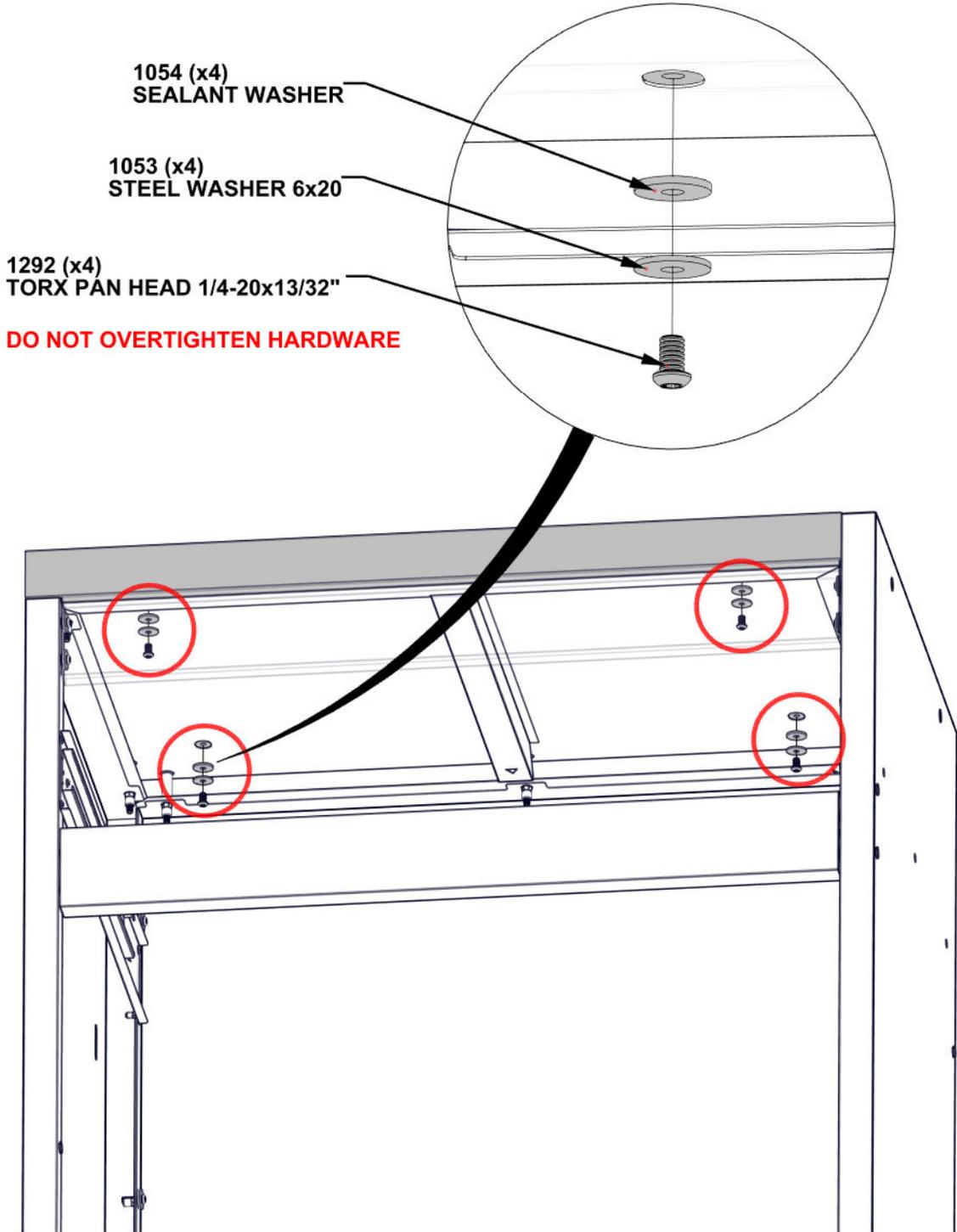
- IT IS RECOMMENDED TO HAVE AT LEAST TWO PEOPLE SET MARBLE COUNTERTOP IN PLACE.
- SLIDE IN PLACE UNTIL MARBLE IS TIGHT AGAINST PANEL AND SIDES ARE FLUSH WITH PANEL.
- **WHEN SETTING MARBLE IN PLACE, MAKE SURE YOUR FINGERS ARE CLEAR AND NOT UNDERNEATH MARBLE.**



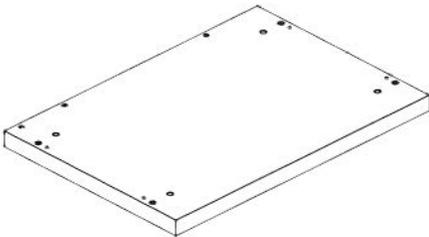
STEP 6B - LEFT CABINET ASSEMBLY

Qty	PartNo	Description
4	H101053	STEEL WASHER 6x20
4	H101054	SEALANT WASHER
4	H101292	TORX PAN HEAD 1/4-20x13/32"

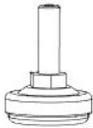
- MAKE SURE YOU ARE USING THE CORRECT HARDWARE FOR THIS STEP.
- ONCE MARBLE IS IN PLACE, IT IS RECOMMENDED TO COVER WITH A PIECE OF CARDBOARD OR FOAM UNTIL ASSEMBLY IS FINISHED TO PREVENT DAMAGE.
- DO NOT USE MARBLE SURFACE AS A WORK BENCH.



STEP 7A - BOTTOM PANEL ASSEMBLY

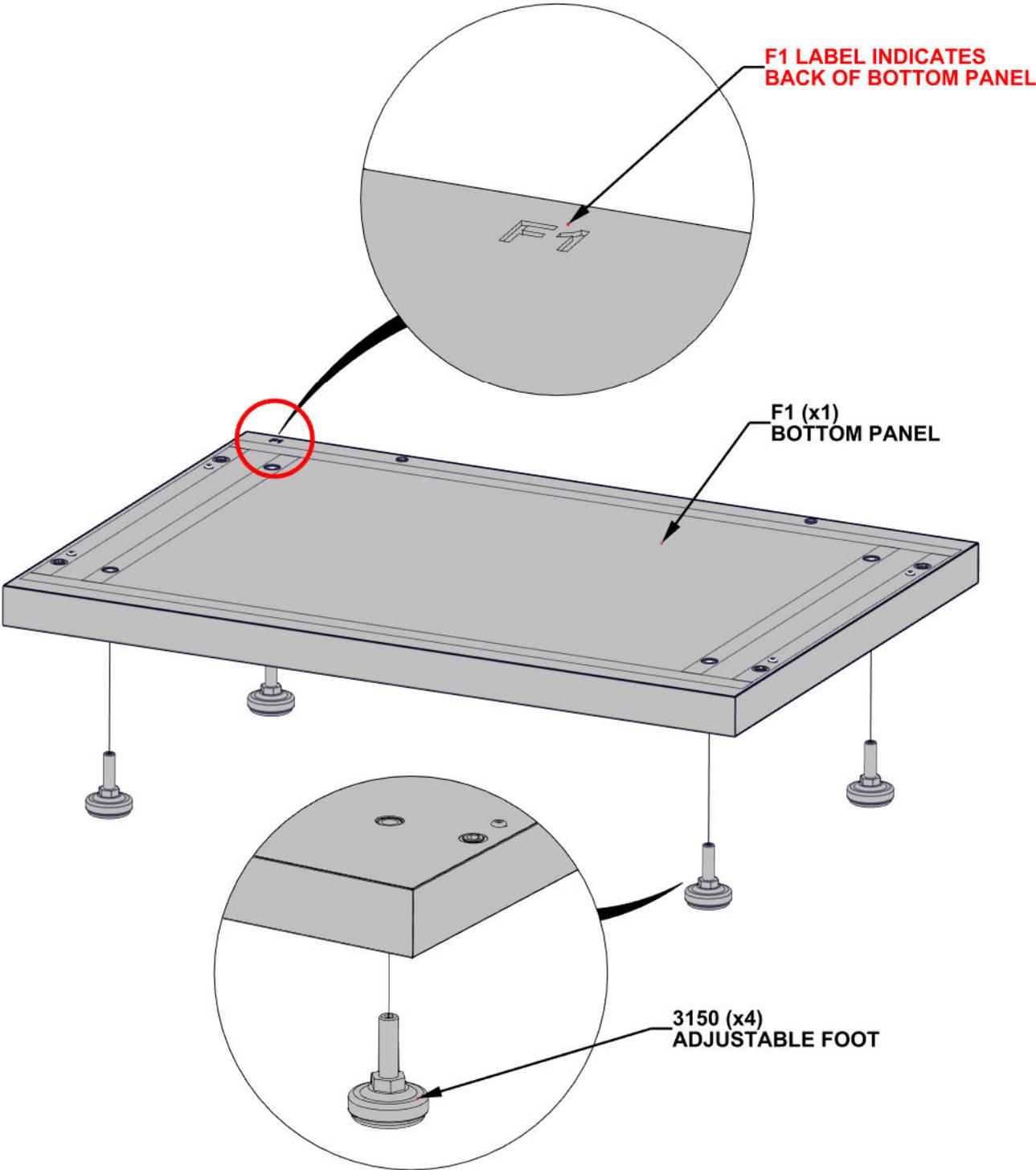


F1 BOTTOM PANEL - A4M04399
(x1) 33 7/8"x23 3/8"x1 3/4" (45x594x860)



3150 ADJUSTABLE FOOT - A4M03150
(x4) 1 15/16"x2 5/8" (x49x66)

- ATTACH ADJUSTABLE FOOT TO BOTTOM PANEL.
- USE PROVIDED HEX DRIVER TO ADJUST EACH FOOT UNTIL PANEL IS LEVEL.

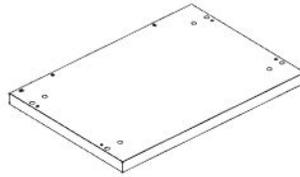


STEP 7B - RIGHT CABINET ASSEMBLY

Qty	PartNo	Description
2	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

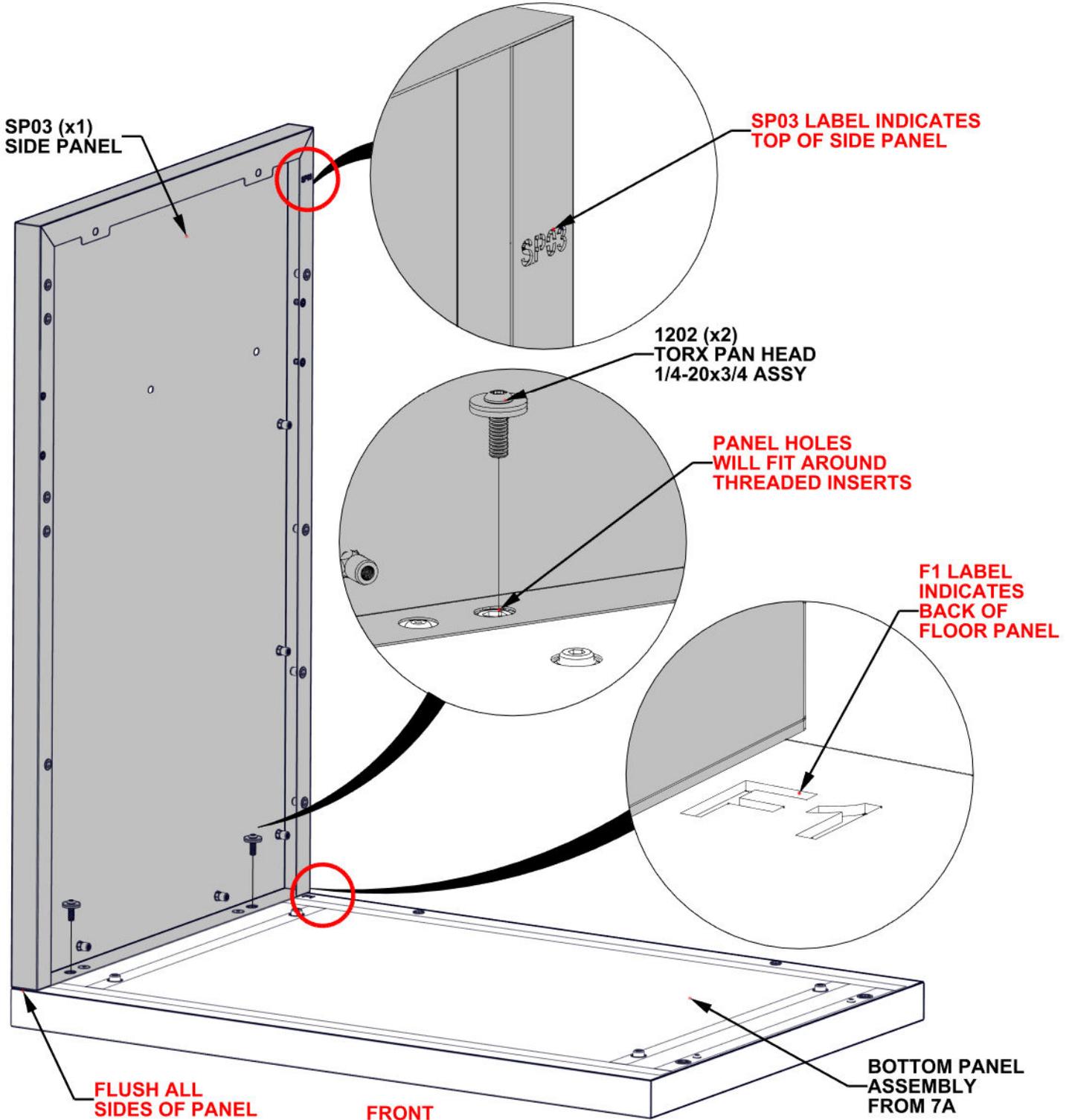


SP03 SIDE PANEL - A4M04405
(x1) 35 3/8"x23 3/8"x35 (35x594x898)



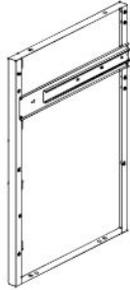
BOTTOM PANEL ASSEMBLY FROM 7A

- POSITION FLOOR PANEL IN THE PROXIMITY OF WHERE YOUR COOKING STATION WILL BE.



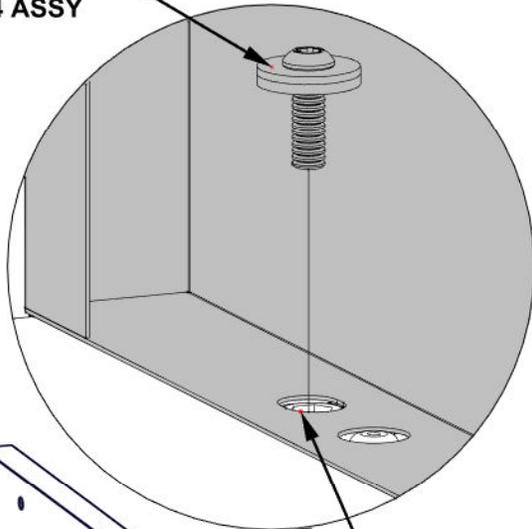
STEP 8 - RIGHT CABINET ASSEMBLY

Qty	PartNo	Description
2	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

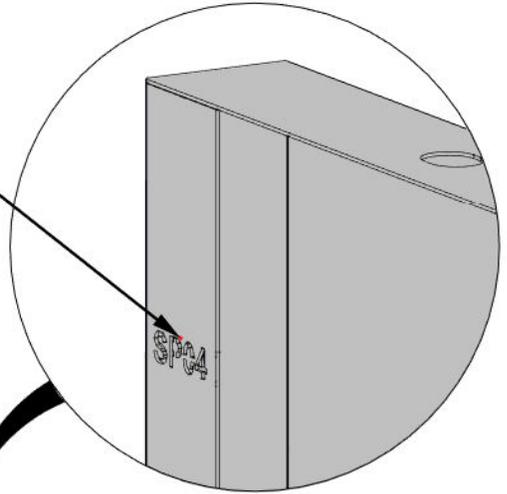


SP04 SIDE PANEL - A4M04406
 (x1) 33 3/8"x23 3/8"x1 15/16" (49x594x848)

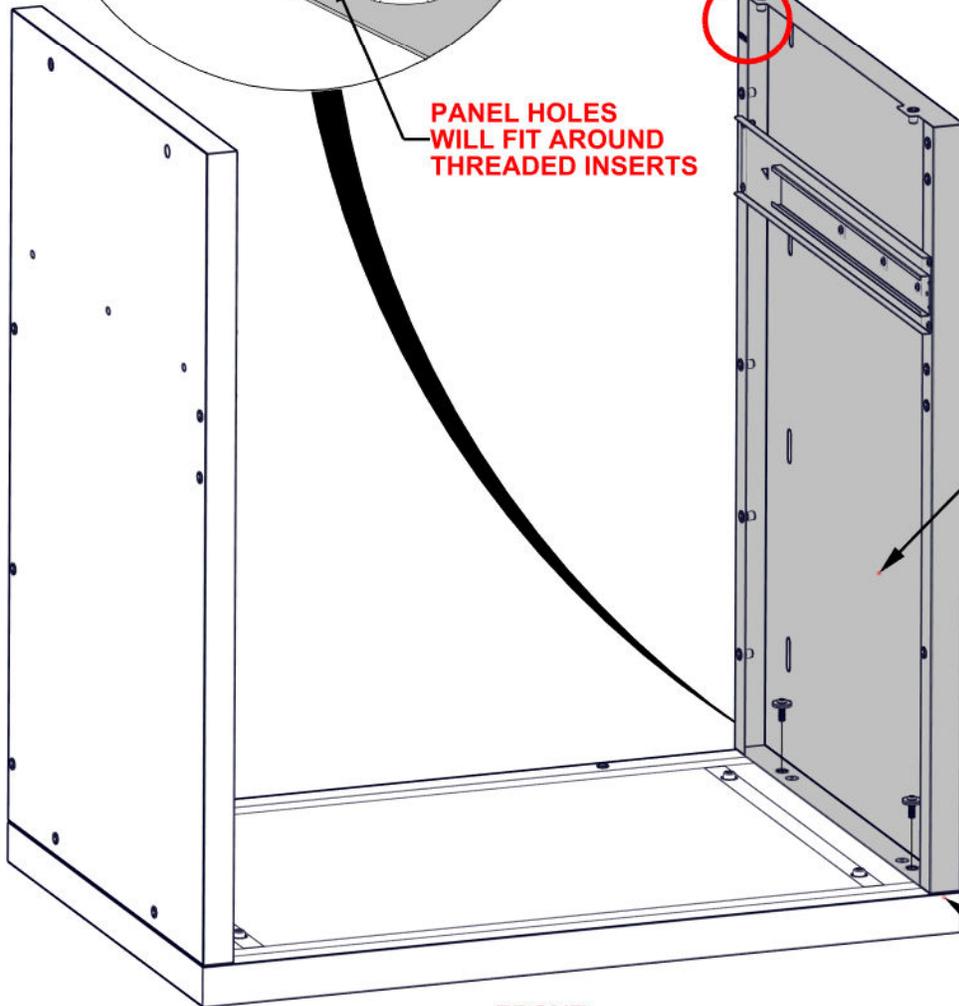
1202 (x2)
 TORX PAN HEAD
 1/4-20x3/4 ASSY



**SP04 LABEL
 INDICATES
 TOP OF
 SIDE PANEL**



**PANEL HOLES
 WILL FIT AROUND
 THREADED INSERTS**



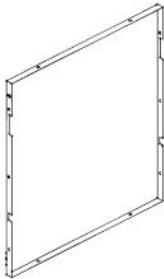
**SP04 (x1)
 SIDE PANEL**

**FLUSH ALL
 SIDES OF PANEL**

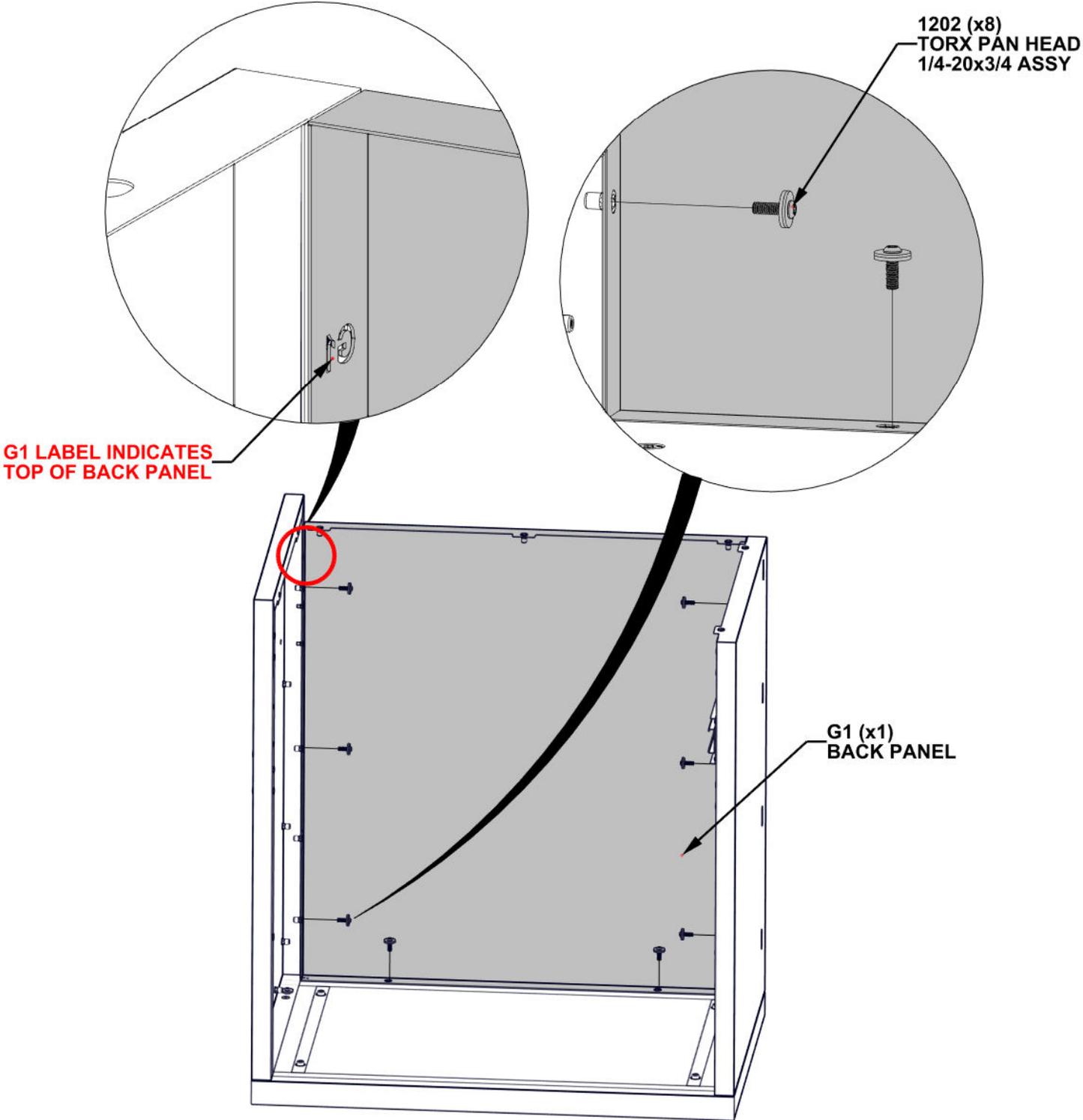
FRONT

STEP 9 - RIGHT CABINET ASSEMBLY

Qty	PartNo	Description
8	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

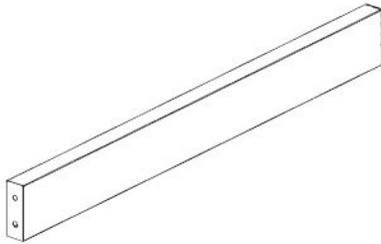


G1 BACK PANEL - A4M04392
 (x1) 1 3/4"x31"x33 3/8" (45x788x848)



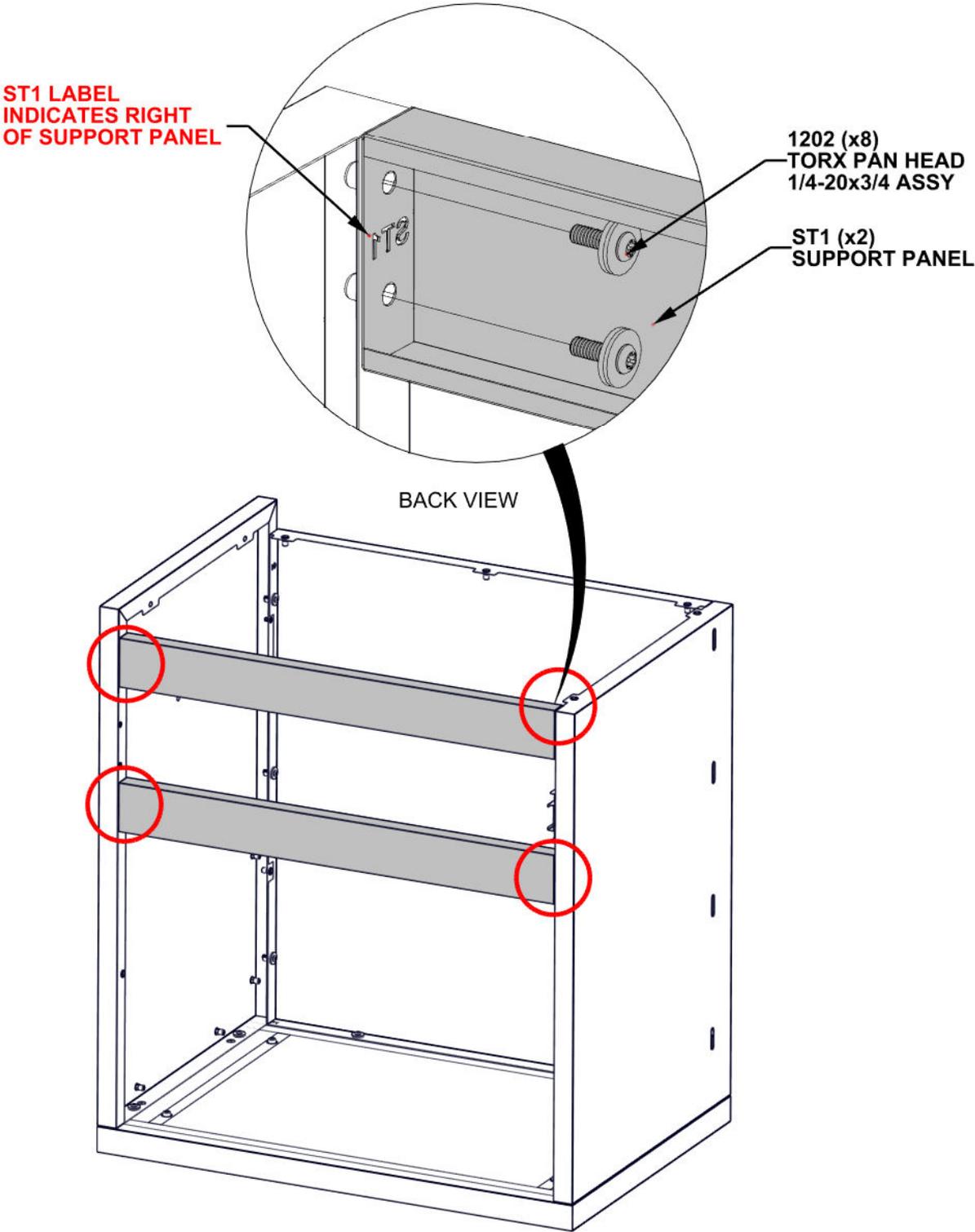
STEP 10 - RIGHT CABINET ASSEMBLY

Qty	PartNo	Description
8	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



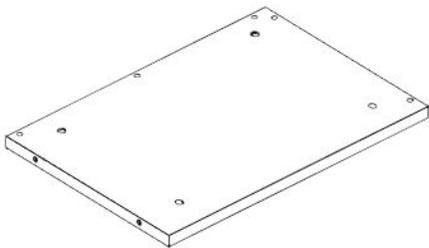
ST1 SUPPORT PANEL - A4M04394
(x2) 1 3/16"x3 3/8"x31" (30x85x788)

- HARDWARE ATTACHES ON INSIDE OF CABINET.



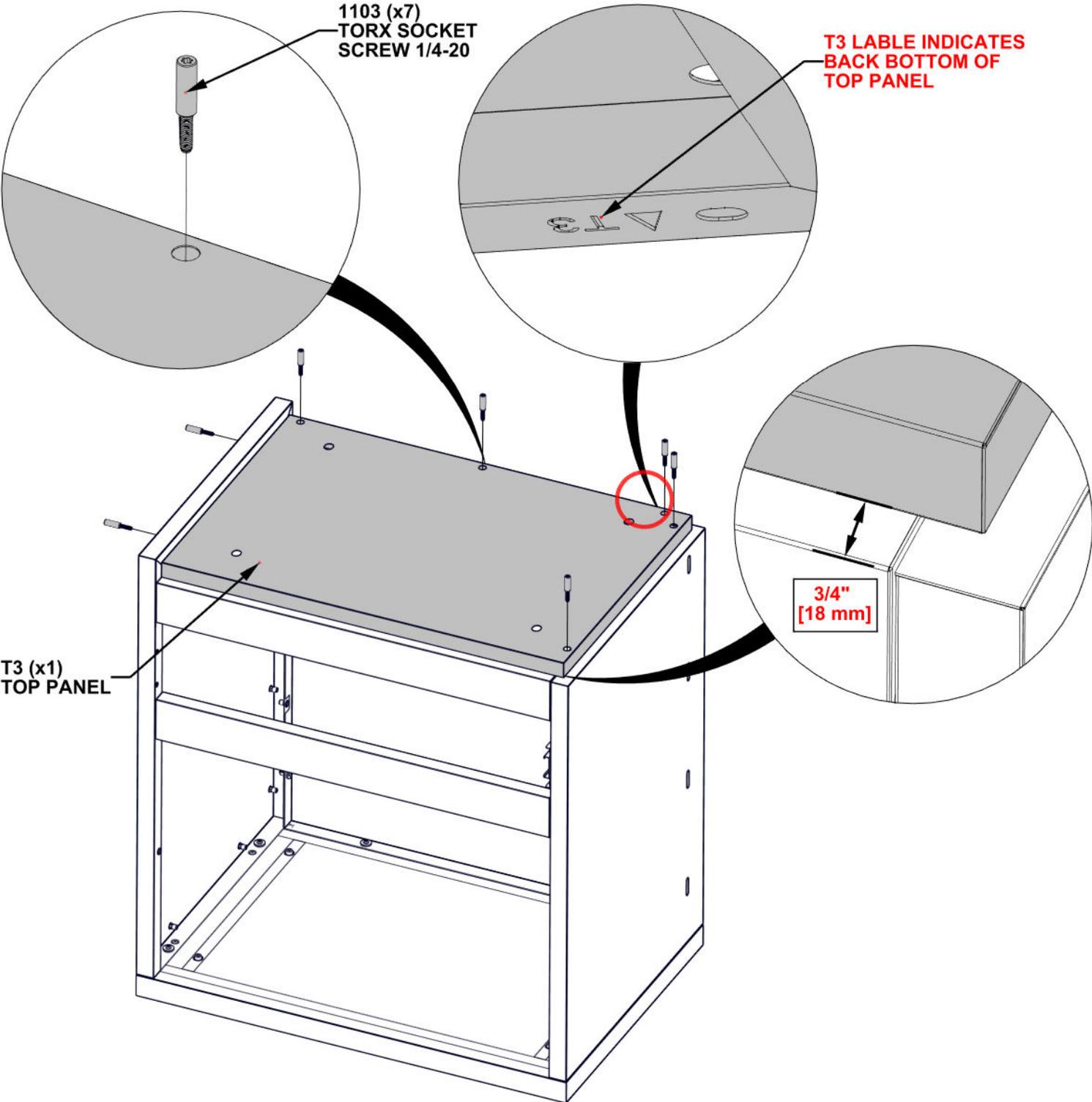
STEP 11 - RIGHT CABINET ASSEMBLY

Qty	PartNo	Description
7	H101103	TORX SOCKET SCREW 1/4-20

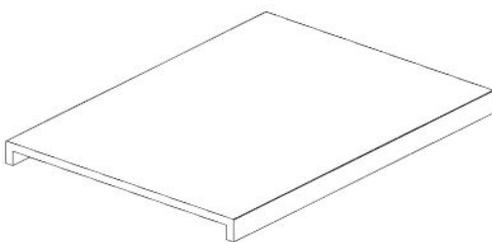


T3 TOP PANEL - A4M05435
(x1) 31 11/16"x21 7/8"x1 1/4" (32x556x805)

- ALIGN HOLES IN TOP PANEL WITH THREADED INSERTS ON CABINET PANELS.

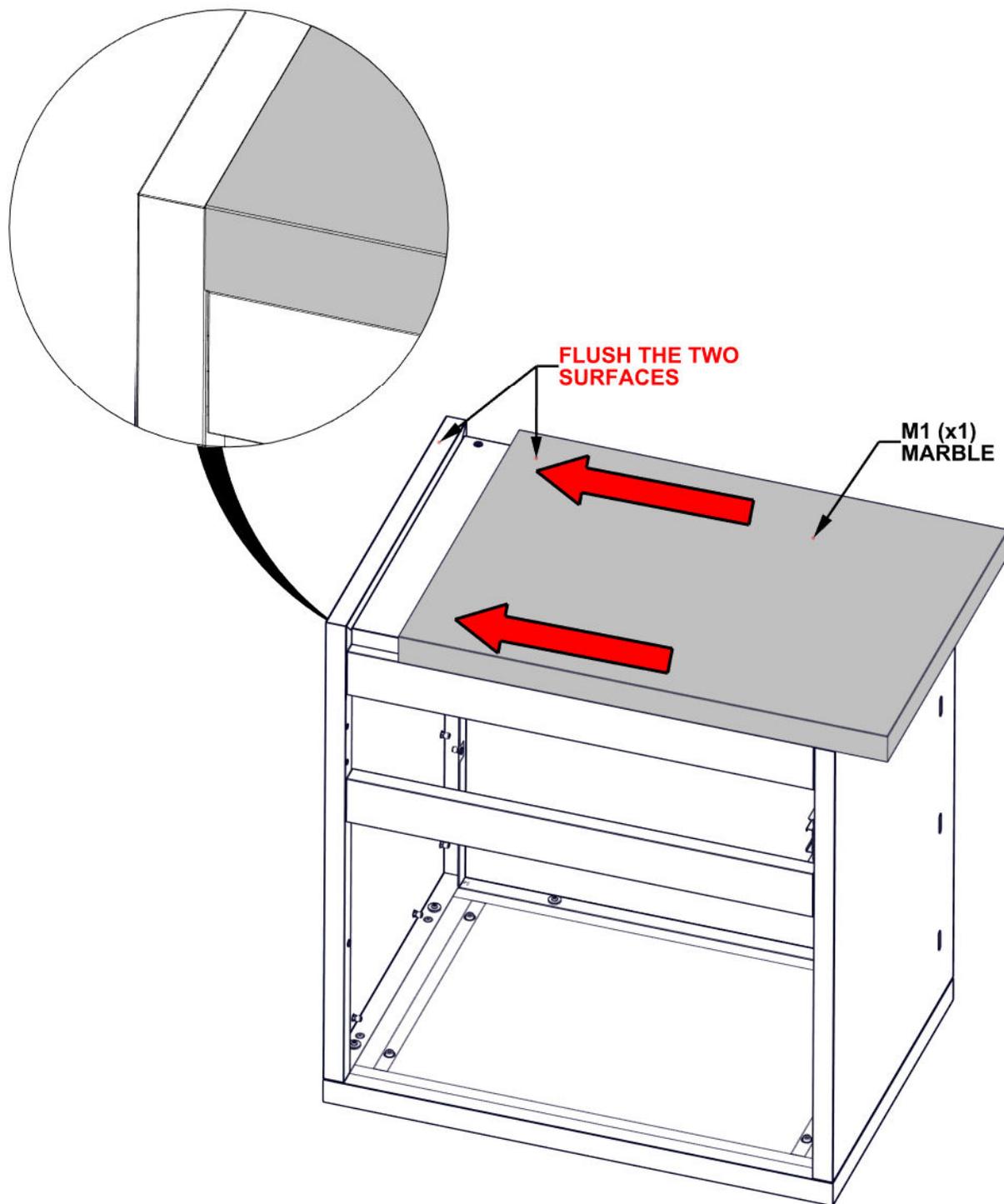


STEP 12A - RIGHT CABINET ASSEMBLY



M1 MARBLE - A4M05436
(x1) 32 1/2"x23 1/2"x1 15/16" (50x596.50x825)

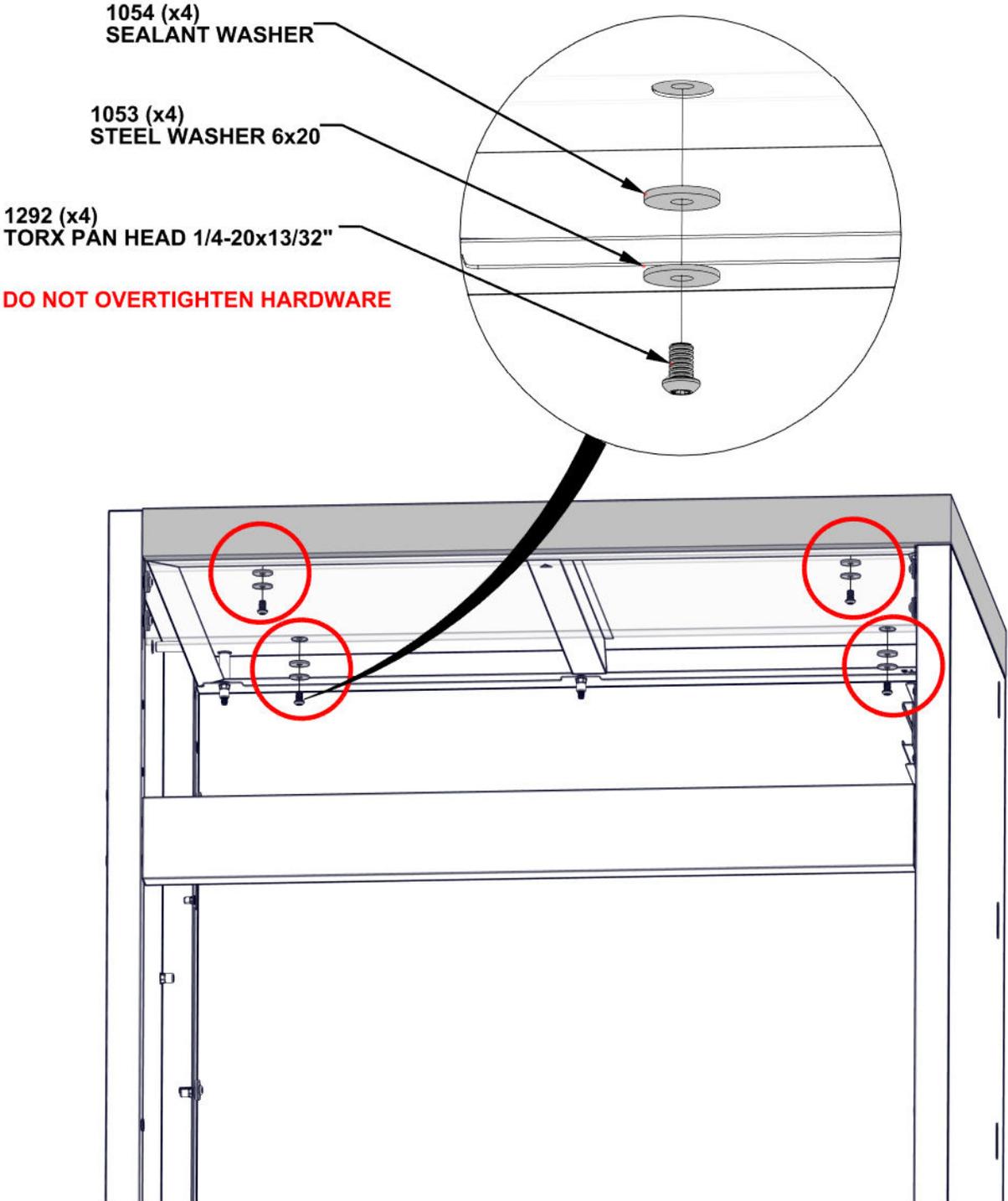
- IT IS RECOMMENDED TO HAVE AT LEAST TWO PEOPLE SET MARBLE COUNTERTOP IN PLACE.
- SLIDE IN PLACE UNTIL MARBLE IS TIGHT AGAINST PANEL AND SIDES ARE FLUSH WITH PANEL.
- **WHEN SETTING MARBLE IN PLACE, MAKE SURE YOUR FINGERS ARE CLEAR AND NOT UNDERNEATH MARBLE.**



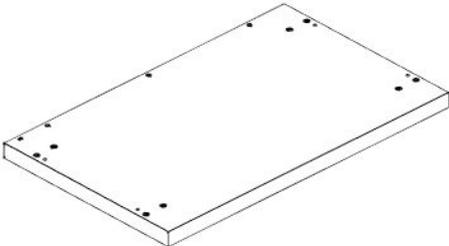
STEP 12B - RIGHT CABINET ASSEMBLY

Qty	PartNo	Description
4	H101053	STEEL WASHER 6x20
4	H101054	SEALANT WASHER
4	H101292	TORX PAN HEAD 1/4-20x13/32"

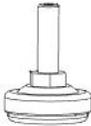
- MAKE SURE YOU ARE USING THE CORRECT HARDWARE FOR THIS STEP.
- ONCE MARBLE IS IN PLACE, IT IS RECOMMENDED TO COVER WITH A PIECE OF CARDBOARD OR FOAM UNTIL ASSEMBLY IS FINISHED TO PREVENT DAMAGE.
- DO NOT USE MARBLE SURFACE AS A WORK BENCH.



STEP 13A - BOTTOM PANEL ASSEMBLY

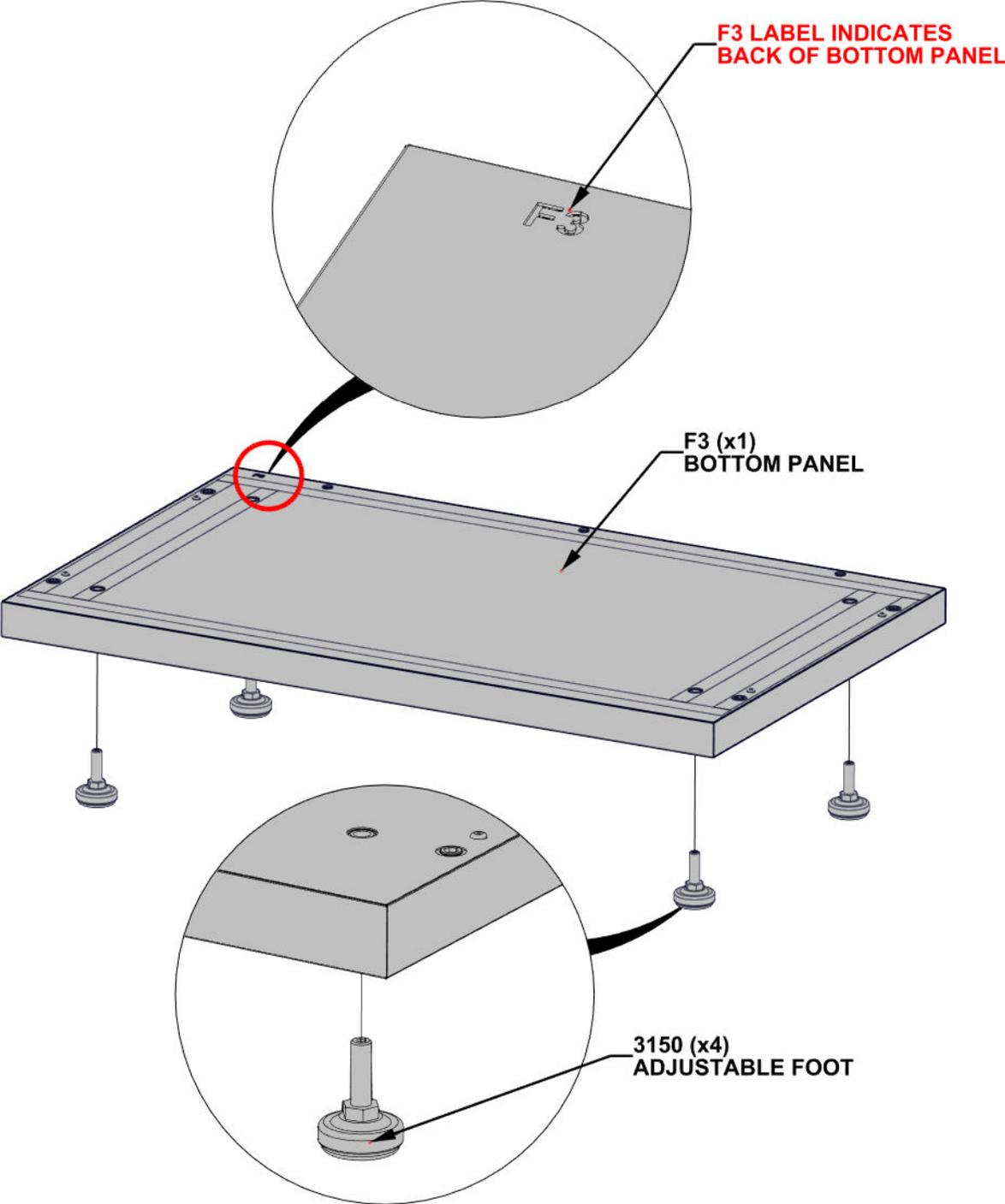


F3 BOTTOM PANEL - A4M04401
(x1) 38 1/4"x23 3/8"x1 3/4" (45x594x972)

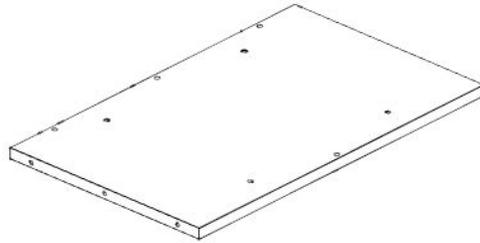


3150 ADJUSTABLE FOOT - A4M03150
(x4) 1 15/16"x2 5/8" (x49x66)

- ATTACH ADJUSTABLE FOOT TO BOTTOM PANEL.
- USE PROVIDED HEX DRIVER TO ADJUST EACH FOOT UNTIL PANEL IS LEVEL.

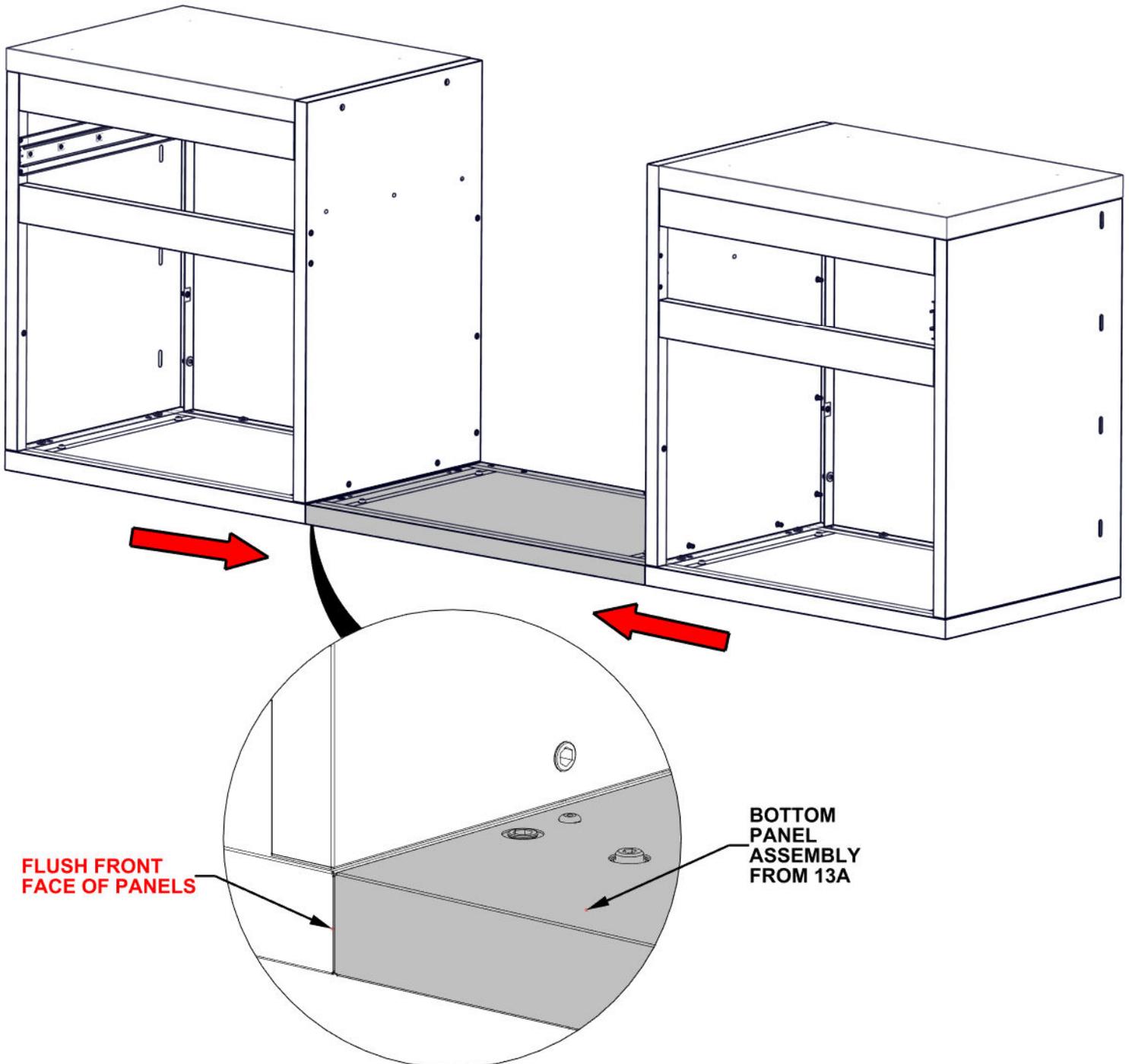


STEP 13B - GRILL CABINET ASSEMBLY



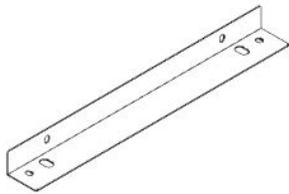
BOTTOM PANEL ASSEMBLY FROM 13A

- **LOOKING AT THE FRONT SIDE OF THE CABINETS, SLIDE FLOOR PANEL IN BETWEEN LEFT AND RIGHT CABINETS.**
- POSITION FLOOR PANEL AS SHOWN BELOW.
- ADJUST LEFT AND RIGHT CABINET TO ELIMINATE ANY GAPS BETWEEN FLOOR PANEL AND CABINETS.

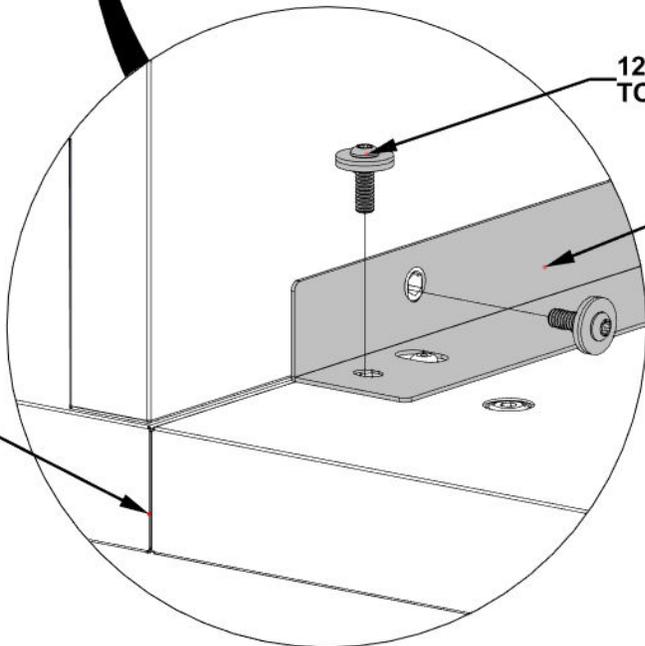
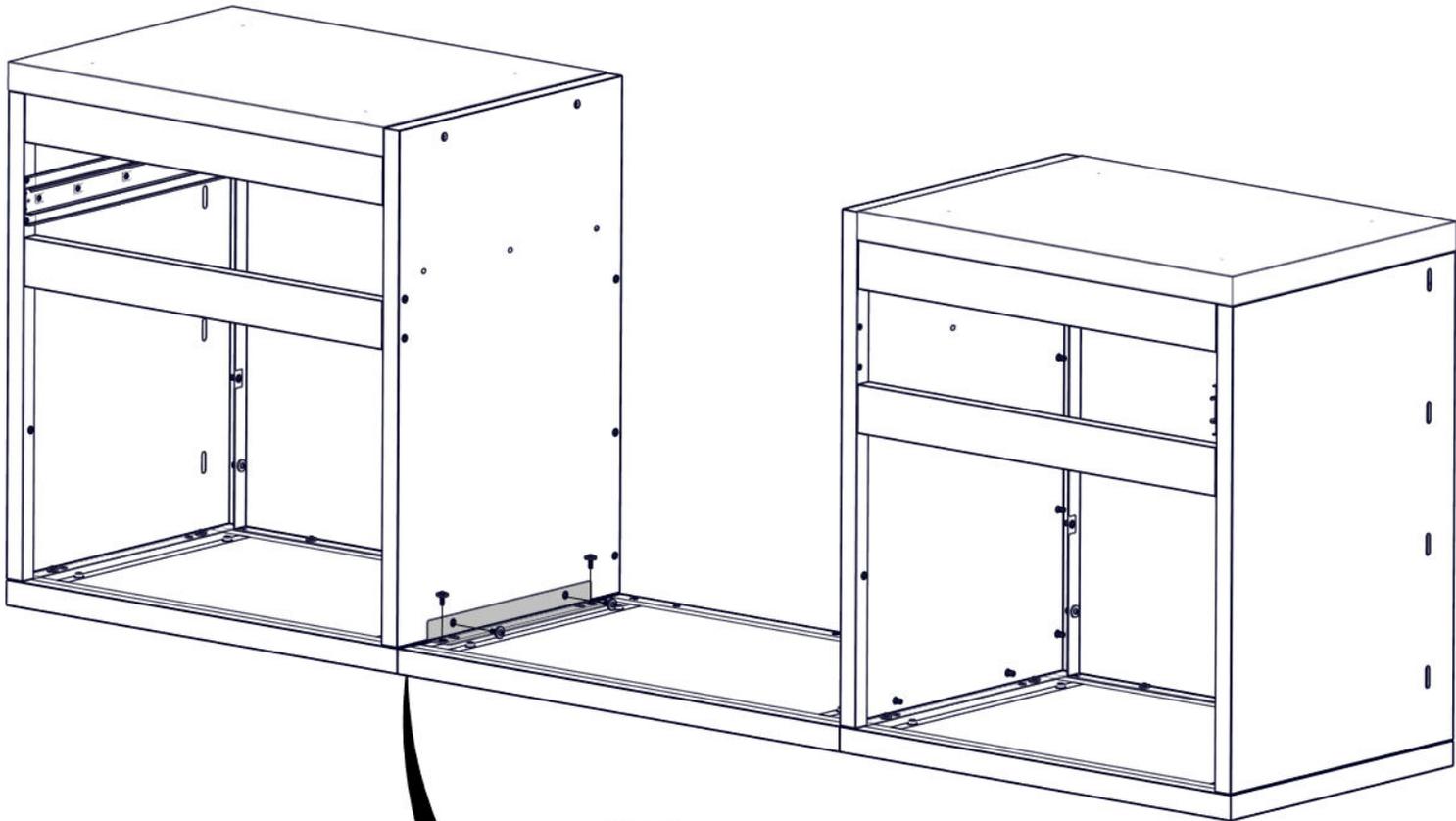


STEP 14A - GRILL CABINET ASSEMBLY

Qty	PartNo	Description
4	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



A6 ANGLED BRACKET - A4M03053
 (x1) 1 3/8"x1 15/16"x17 1/8" (35x50x435)



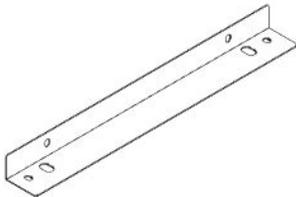
1202 (x4)
TORX PAN HEAD 1/4-20x3/4 ASSY

A6 (x1)
ANGLED BRACKET

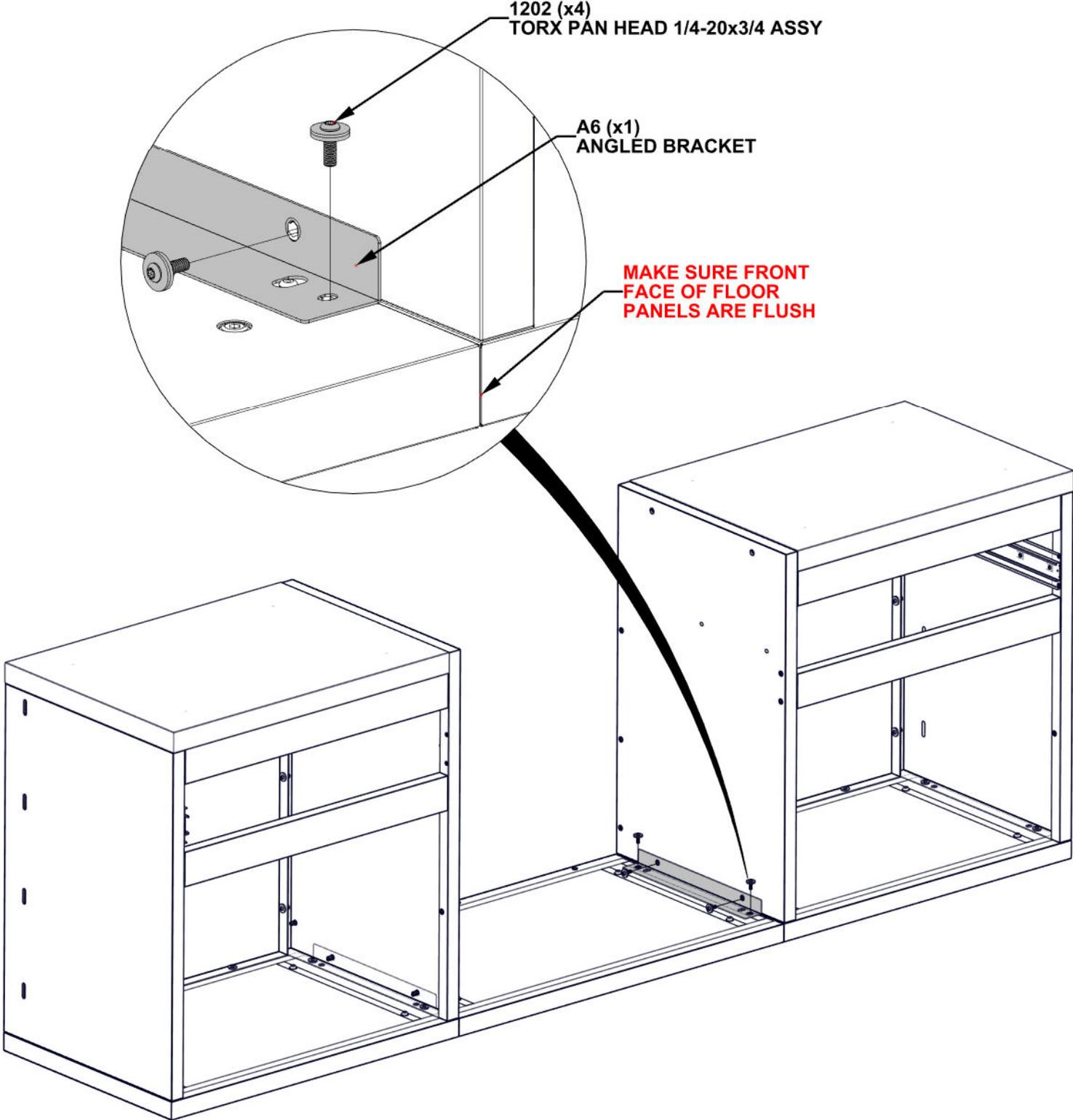
**MAKE SURE FRONT
 FACE OF FLOOR
 PANELS ARE FLUSH**

STEP 14B - GRILL CABINET ASSEMBLY

Qty	PartNo	Description
4	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

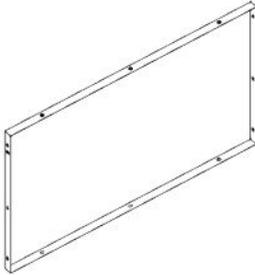


A6 ANGLED BRACKET - A4M03053
 (x1) 1 3/8"x1 15/16"x17 1/8" (35x50x435)

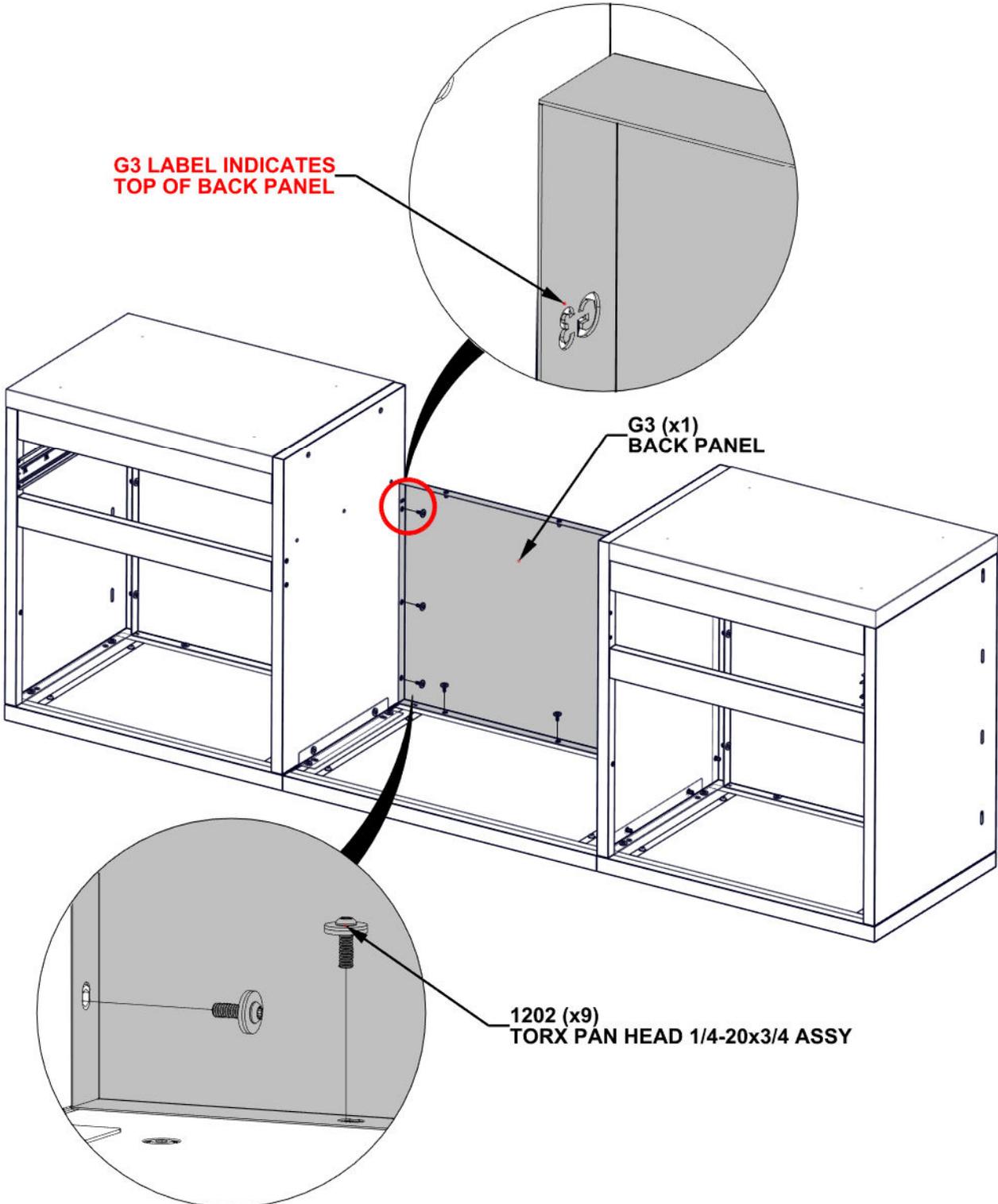


STEP 15 - GRILL CABINET ASSEMBLY

Qty	PartNo	Description
9	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

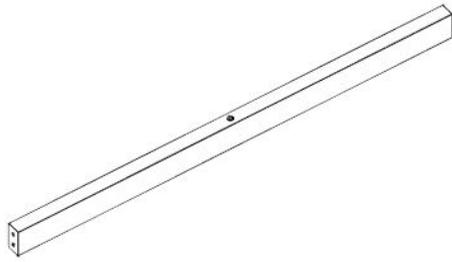


G3 BACK PANEL - A4M04395
 (x1) 38 1/4"x24 11/16"x1 3/16" (30x626.5x972)



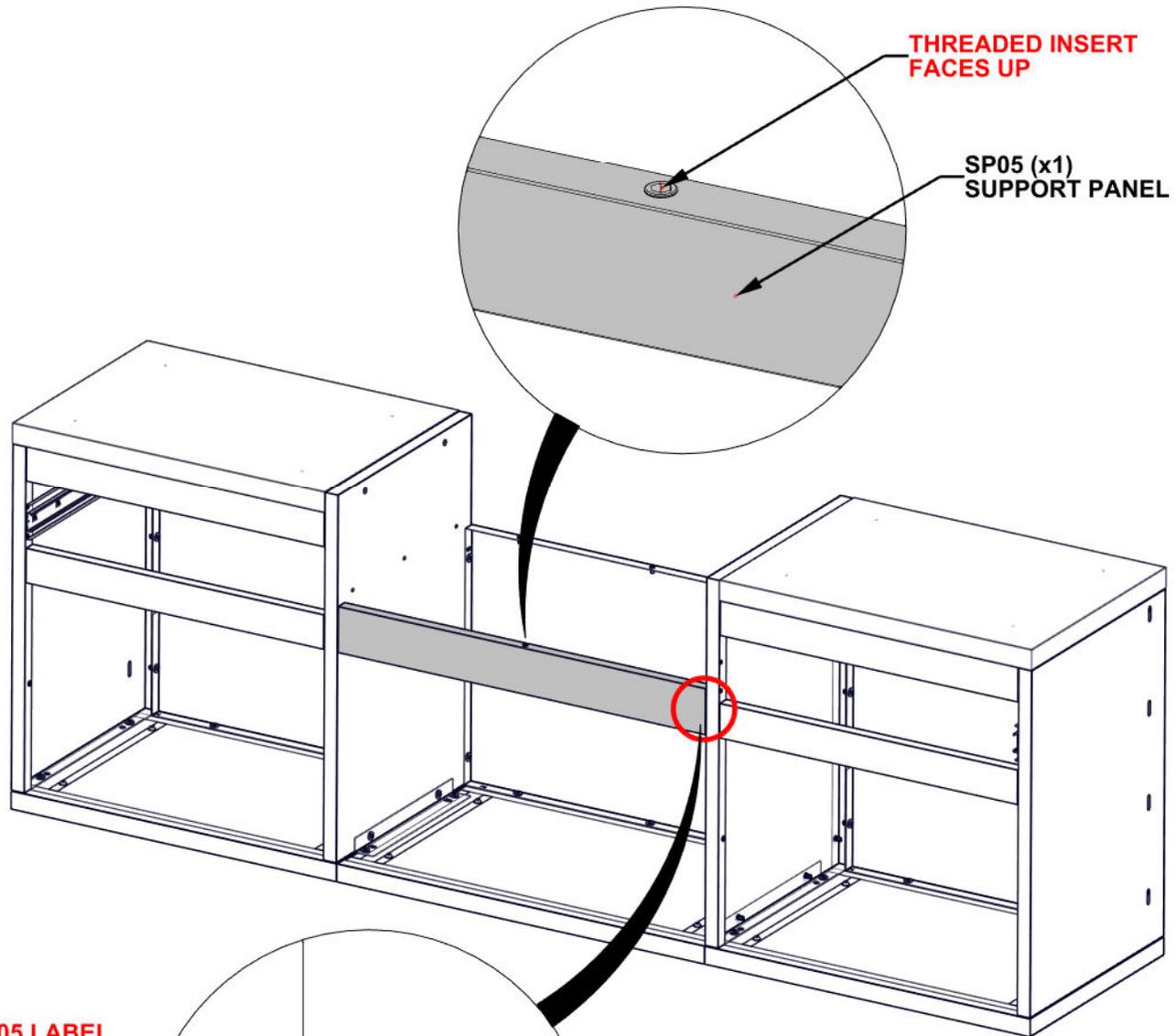
STEP 16 - GRILL CABINET ASSEMBLY

Qty	PartNo	Description
4	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



SP05 SUPPORT PANEL - A4M04404
(x1) 38 1/4"x4 7/16"x1 3/16" (30x113x972)

- HARDWARE ATTACHES ON INSIDE OF CABINET

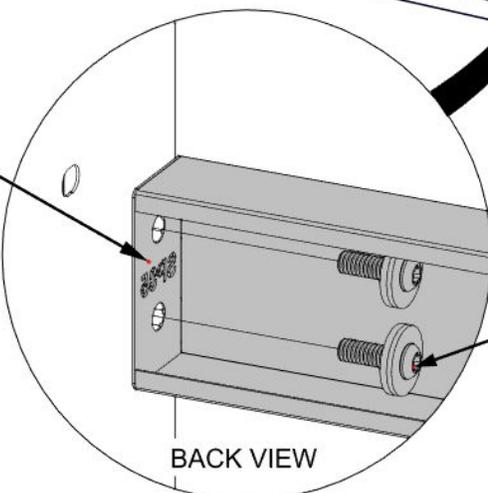


**THREADED INSERT
FACES UP**

**SP05 (x1)
SUPPORT PANEL**

**SP05 LABEL
INDICATES
RIGHT OF
SUPPORT
PANEL**

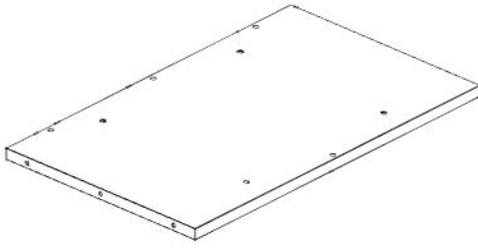
**1202 (x4)
TORX PAN HEAD
1/4-20x3/4 ASSY**



BACK VIEW

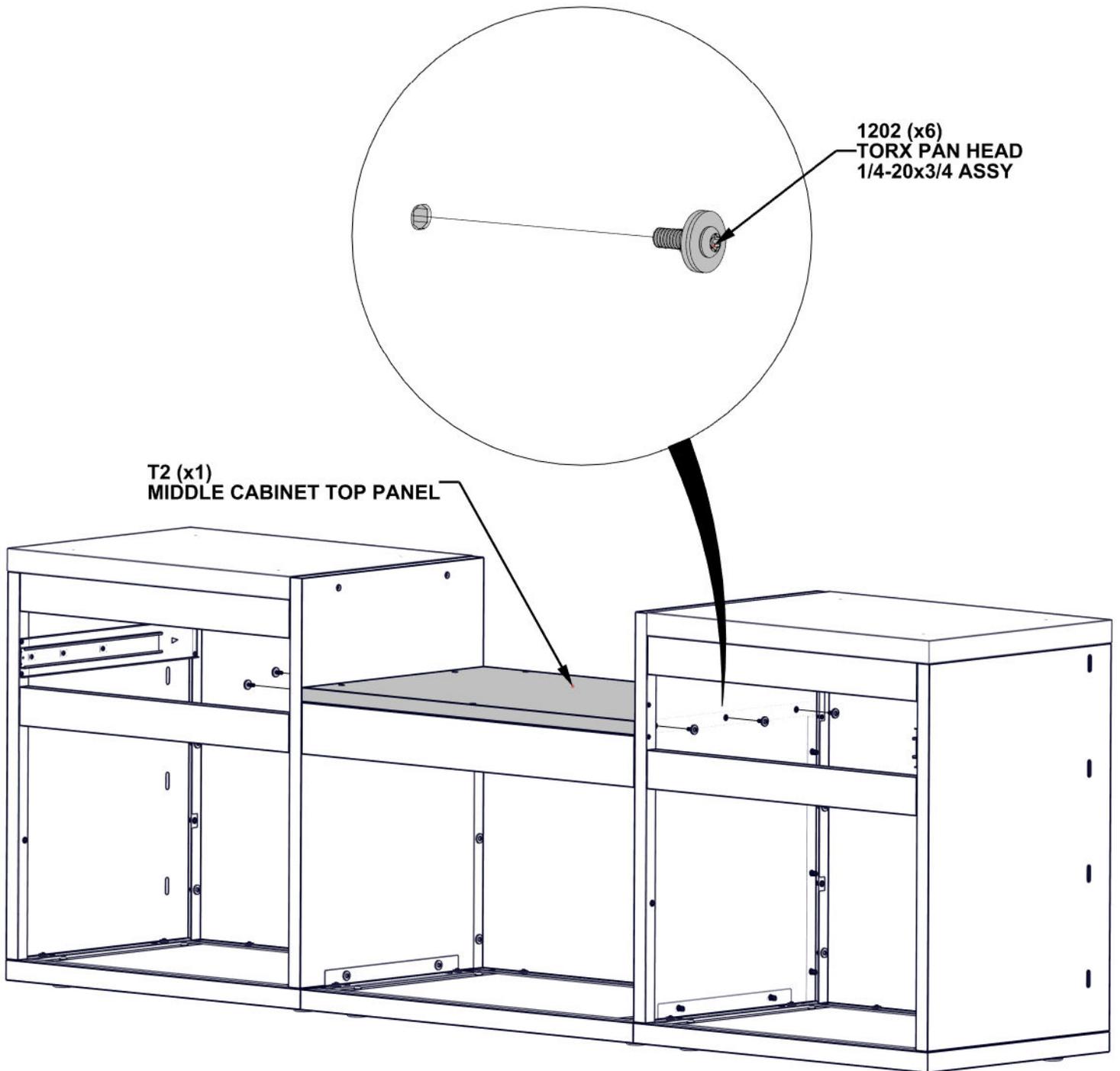
STEP 17A - GRILL CABINET ASSEMBLY

Qty	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



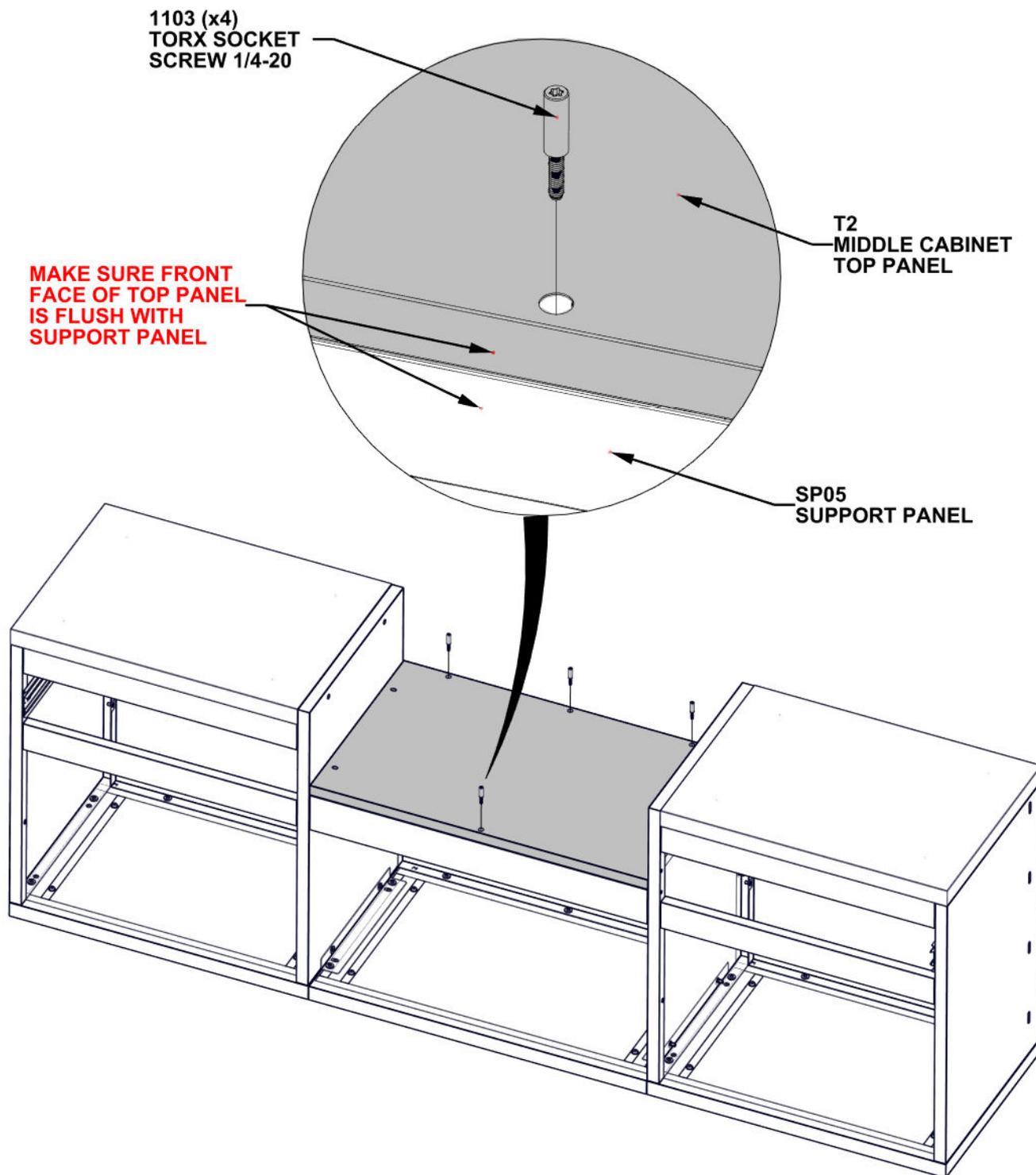
T2 MIDDLE CABINET TOP PANEL - A4M04396
(x1) 38 1/4"x23 3/8"x1 1/4" (32x594x972)

- HARDWARE ATTACHES ON INSIDE OF CABINET



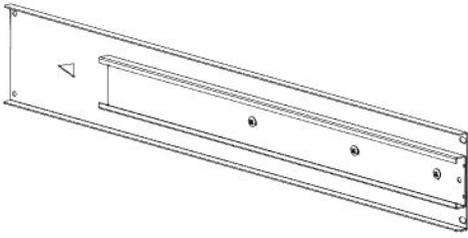
STEP 17B - GRILL CABINET ASSEMBLY

Qty	PartNo	Description
4	H101103	TORX SOCKET SCREW 1/4-20



STEP 18A - GRILL CABINET ASSEMBLY

Qty	PartNo	Description
4	H101289	PAN HEAD SCREW 8-32x1/2" SS

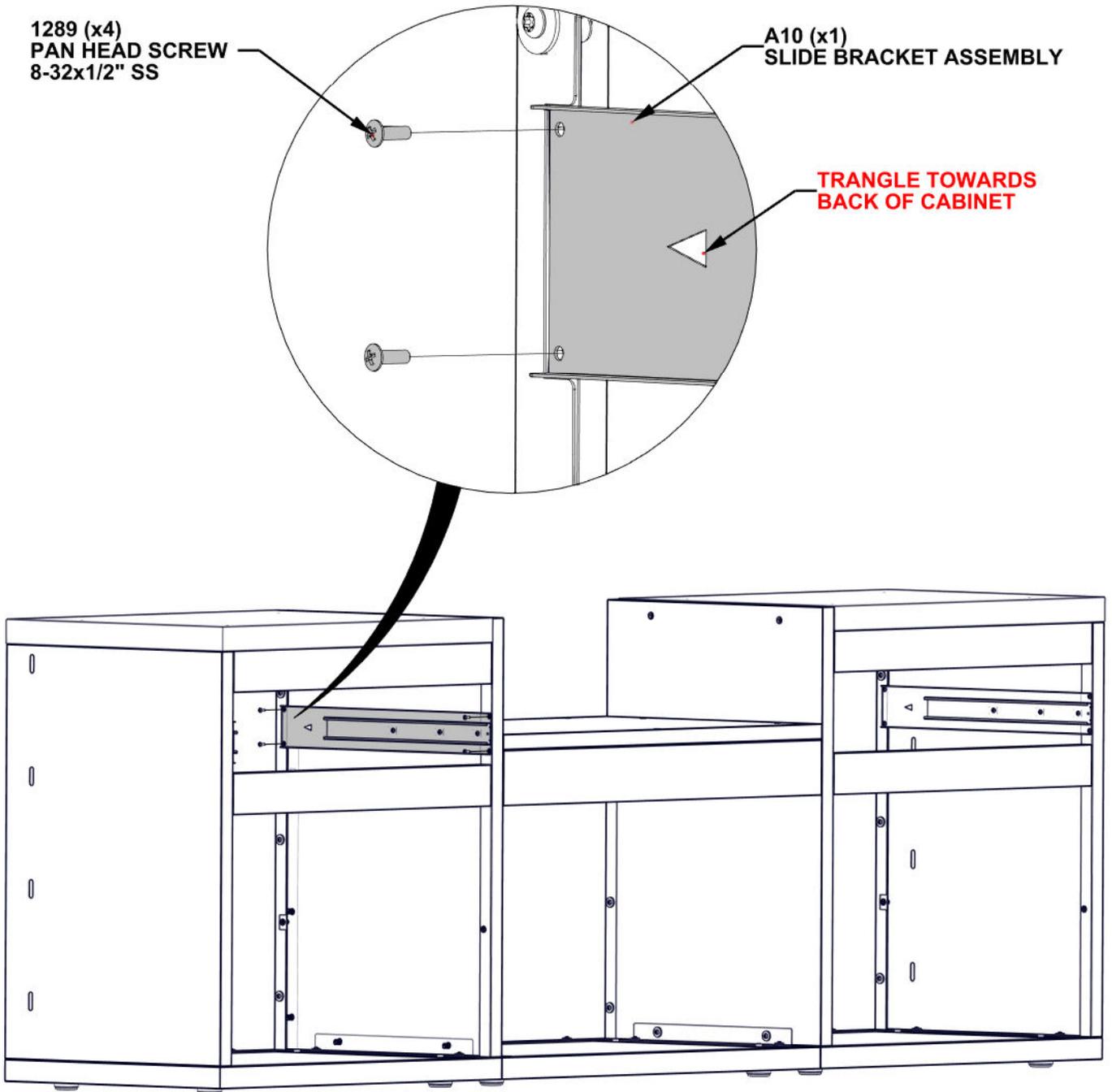


A10 SLIDE BRACKET ASSEMBLY - A4M03083
(x1) 15/16"x3 3/8"x22 5/8" (23x85x575)

1289 (x4)
PAN HEAD SCREW
8-32x1/2" SS

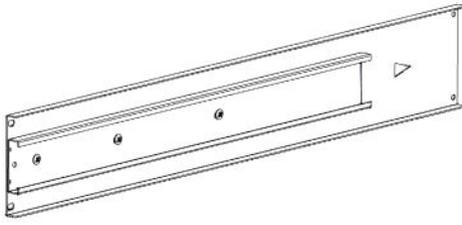
A10 (x1)
SLIDE BRACKET ASSEMBLY

TRANGLE TOWARDS
BACK OF CABINET

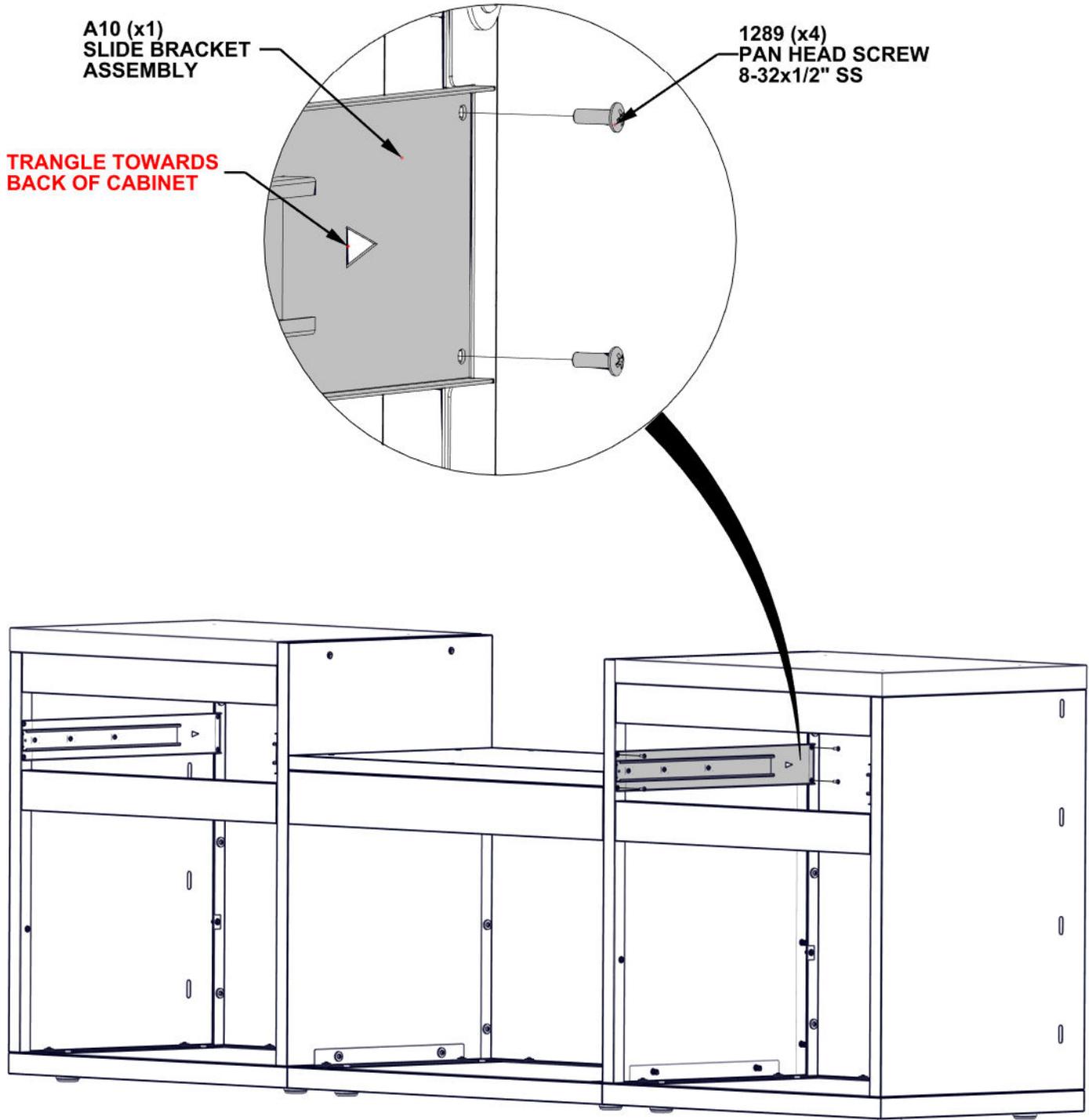


STEP 18B - GRILL CABINET ASSEMBLY

Qty	PartNo	Description
4	H101289	PAN HEAD SCREW 8-32x1/2" SS

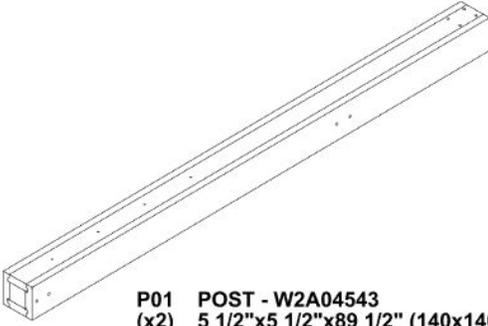


A10 SLIDE BRACKET ASSEMBLY - A4M03083
(x1) 15/16"x3 3/8"x22 5/8" (23x85x575)

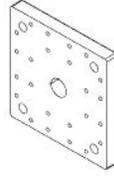


STEP 19 - POST ASSEMBLY

Qty	PartNo	Description
8	H100200	SCREW PFH 8x1 1/2 BLK

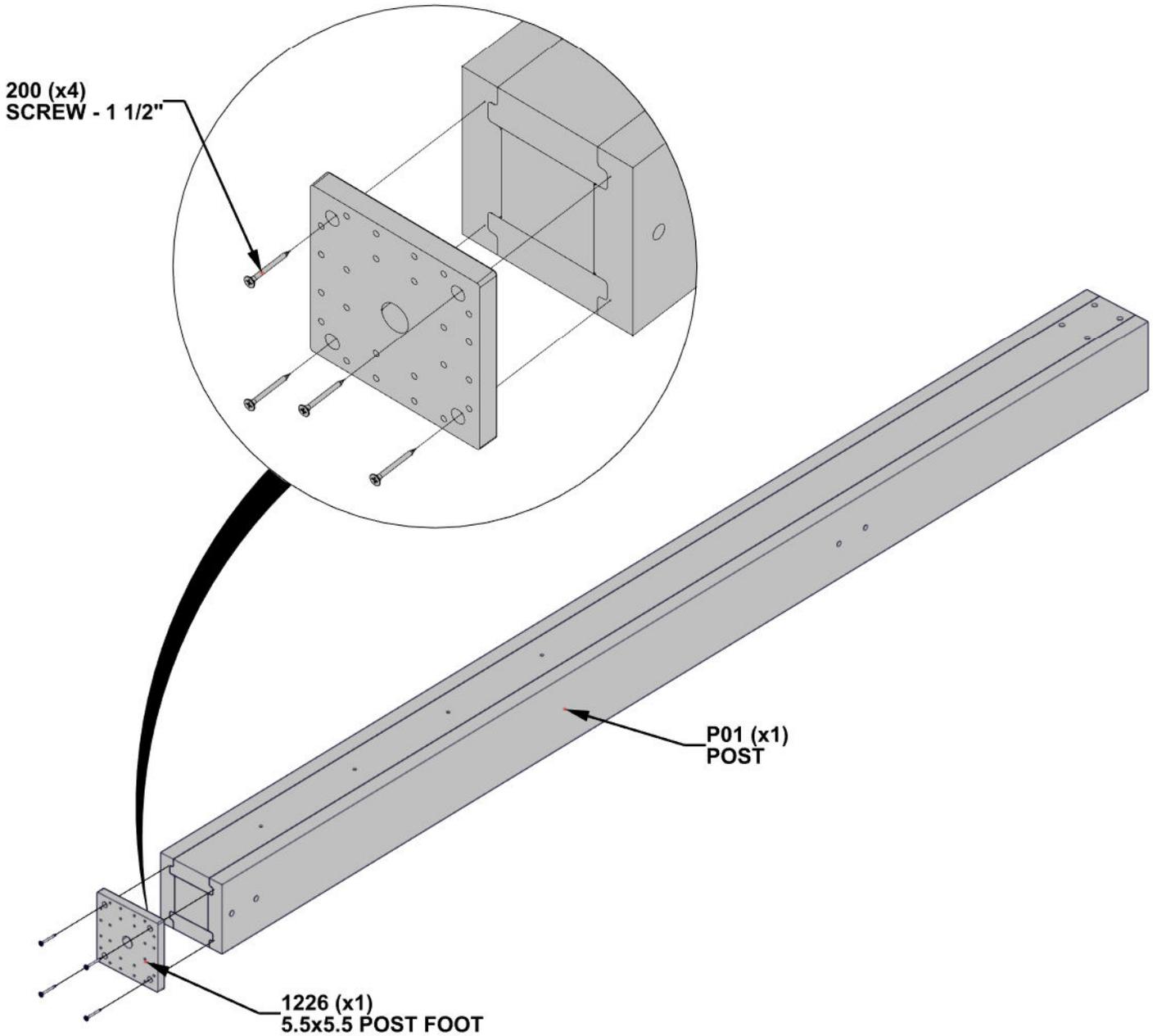


P01 POST - W2A04543
(x2) 5 1/2"x5 1/2"x89 1/2" (140x140x2274)



1226 5.5x5.5 POST FOOT - A6P01226
(x2) 5/8"x5 1/2"x5 1/2" (16x140x140)

**- ALIGN POST FOOT AND DRILL 1/8" [3mm] PILOT HOLES FOR THE ATTACHMENT OF HARDWARE.
- REPEAT THIS STEP 2 TIMES.**



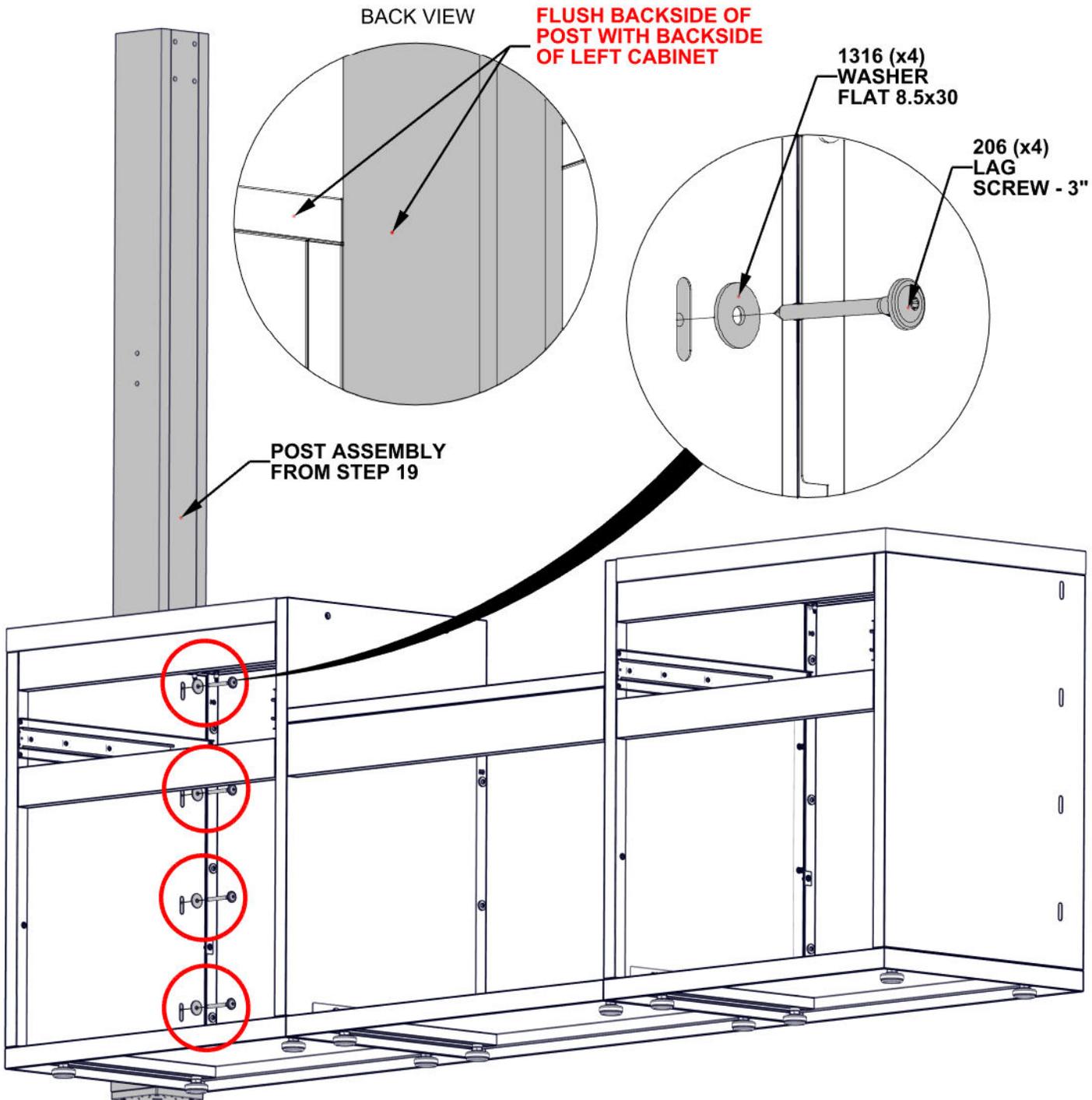
STEP 20A - POST ASSEMBLY

Qty	PartNo	Description
4	H100206	LAG SCREW WH 5/16x3 BLK
4	H101316	WASHER FLAT 8.5x30 BLK



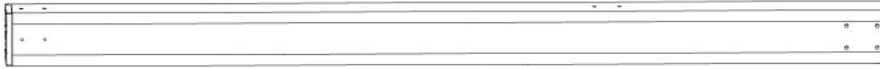
POST ASSEMBLY FROM STEP 19

- ATTACH POST TO LEFT CABINET.
- THE INSIDE OF THE BACK LEFT POST WILL SIT AGAINST SIDE OF LEFT CABINET.
- BACKSIDE OF POST WILL SIT FLUSH WITH BACKSIDE OF LEFT CABINET.
- BEFORE TIGHTENING HARDWARE, ADJUST CABINET FEET AS NEEDED UNTIL CABINETS ARE LEVEL.
- ALIGN PILOT HOLES IN POST WITH SLOTS IN CABINET.



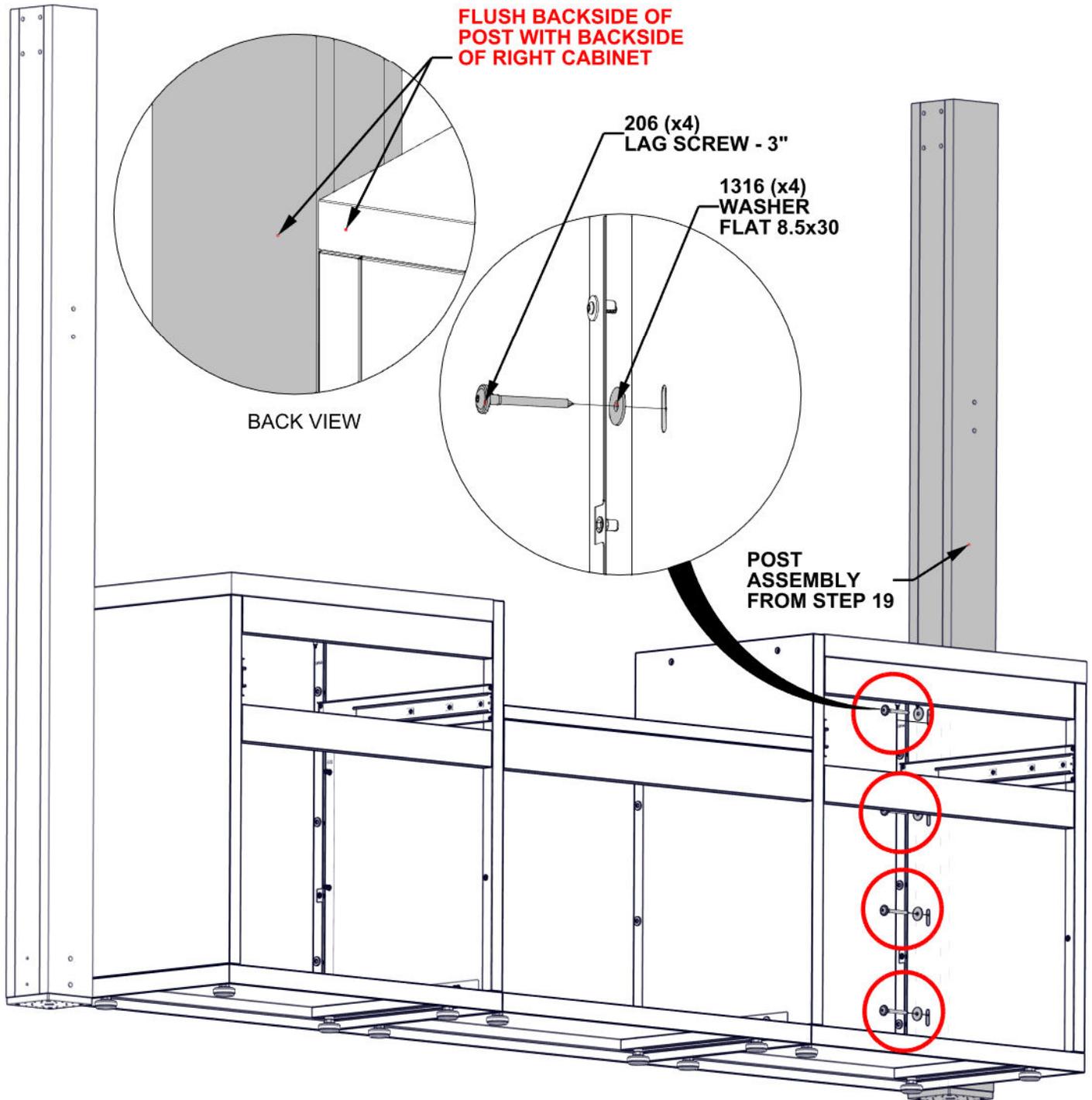
STEP 20B - POST ASSEMBLY

Qty	PartNo	Description
4	H100206	LAG SCREW WH 5/16x3 BLK
4	H101316	WASHER FLAT 8.5x30 BLK



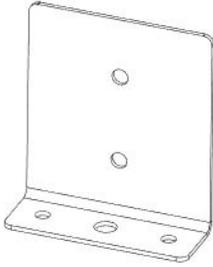
POST ASSEMBLY FROM STEP 19

- ATTACH POST TO RIGHT CABINET.
- THE INSIDE OF THE BACK RIGHT POST WILL SIT AGAINST SIDE OF RIGHT CABINET.
- BACKSIDE OF POST WILL SIT FLUSH WITH BACKSIDE OF RIGHT CABINET.
- BEFORE TIGHTENING HARDWARE, ADJUST CABINET FEET AS NEEDED UNTIL CABINETS ARE LEVEL.
- ALIGN PILOT HOLES IN POST WITH SLOTS IN CABINET.



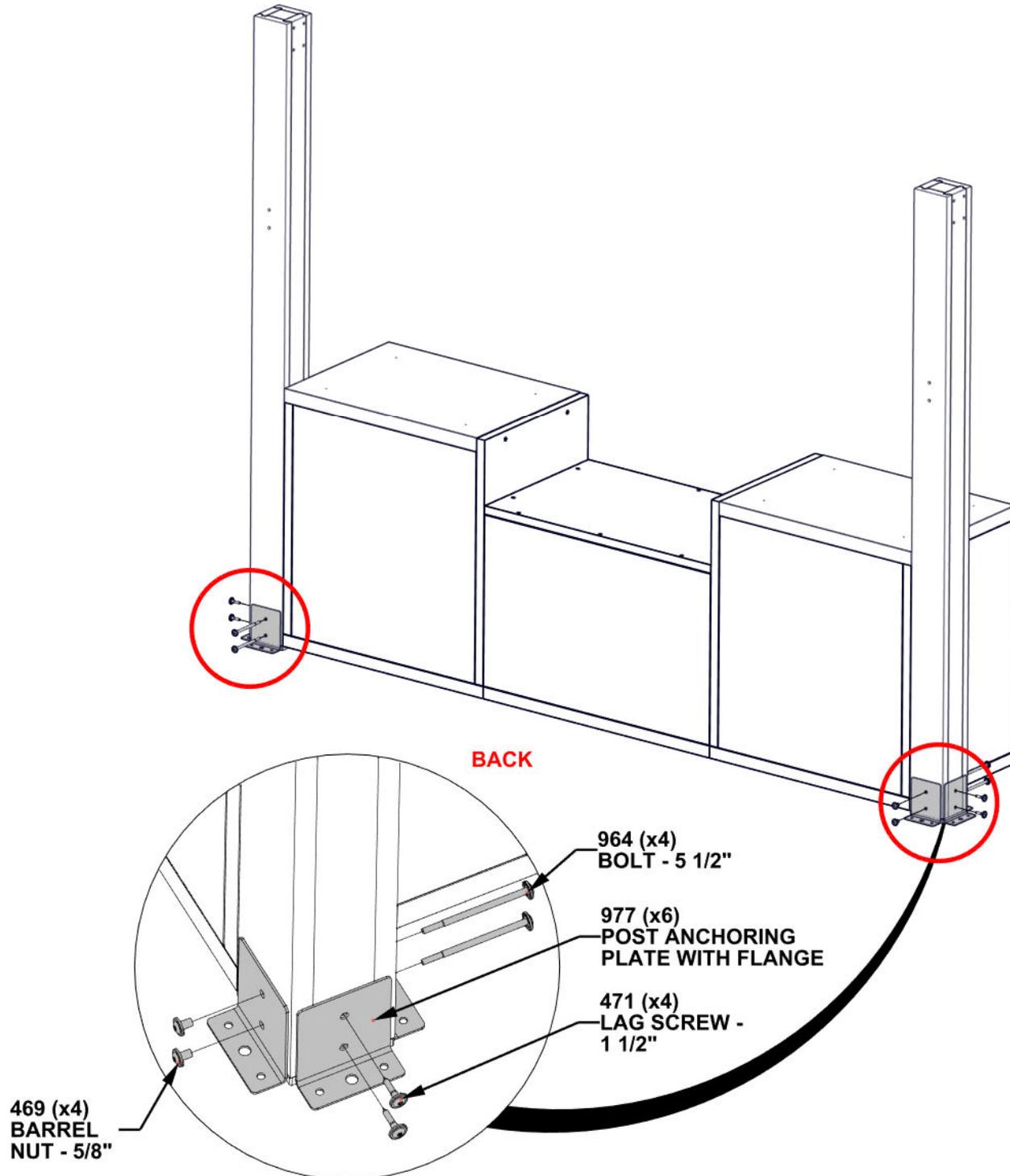
STEP 21 - ANCHORING

Qty	PartNo	Description
4	H100469	NUT BARREL WH 5/16X5/8 BLK
4	H100964	BOLT WH 5/16x5 1/2 BLK
4	H100471	LAG SCREW WH 5/16x1 1/2 BLK



977 POST ANCHORING PLATE WITH FLANGE - A4M00977
(x6) 1/8"x4 15/16" (3x125x141)

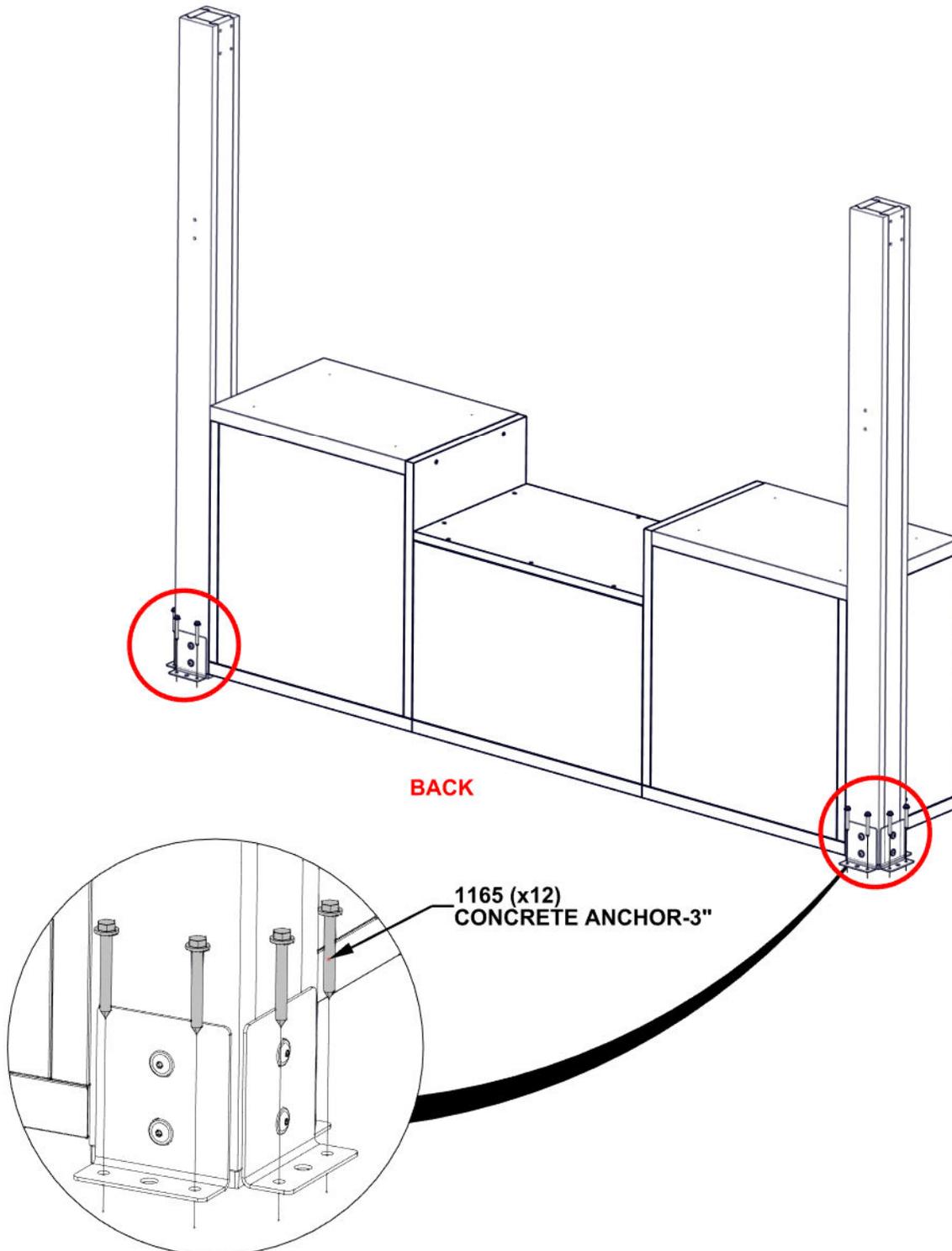
- ALIGN ANCHOR PLATES WITH PILOT HOLES IN EACH POST.



STEP 22 - ANCHORING

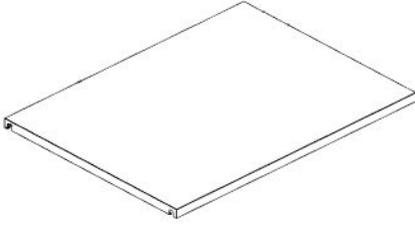
Qty	PartNo	Description
12	H101165	CONCRETE ANCHOR 3/8"x3" BLK

- MANUFACTURER RECOMMENDS INSTALLATION ON CONCRETE SURFACE OR CONCRETE POST PADS AS SHOWN BELOW.
- FOR INSTALLATION ON WOOD DECK, YOU MUST ENSURE THERE IS AMPLE STRUCTURAL SUPPORT UNDER THE DECK. HARDWARE NOT INCLUDED FOR DECK ATTACHMENT.
- **PRE-DRILL HOLES FOR CONCRETE ANCHORS USING A 5/16" [8mm] CONCRETE BIT.**



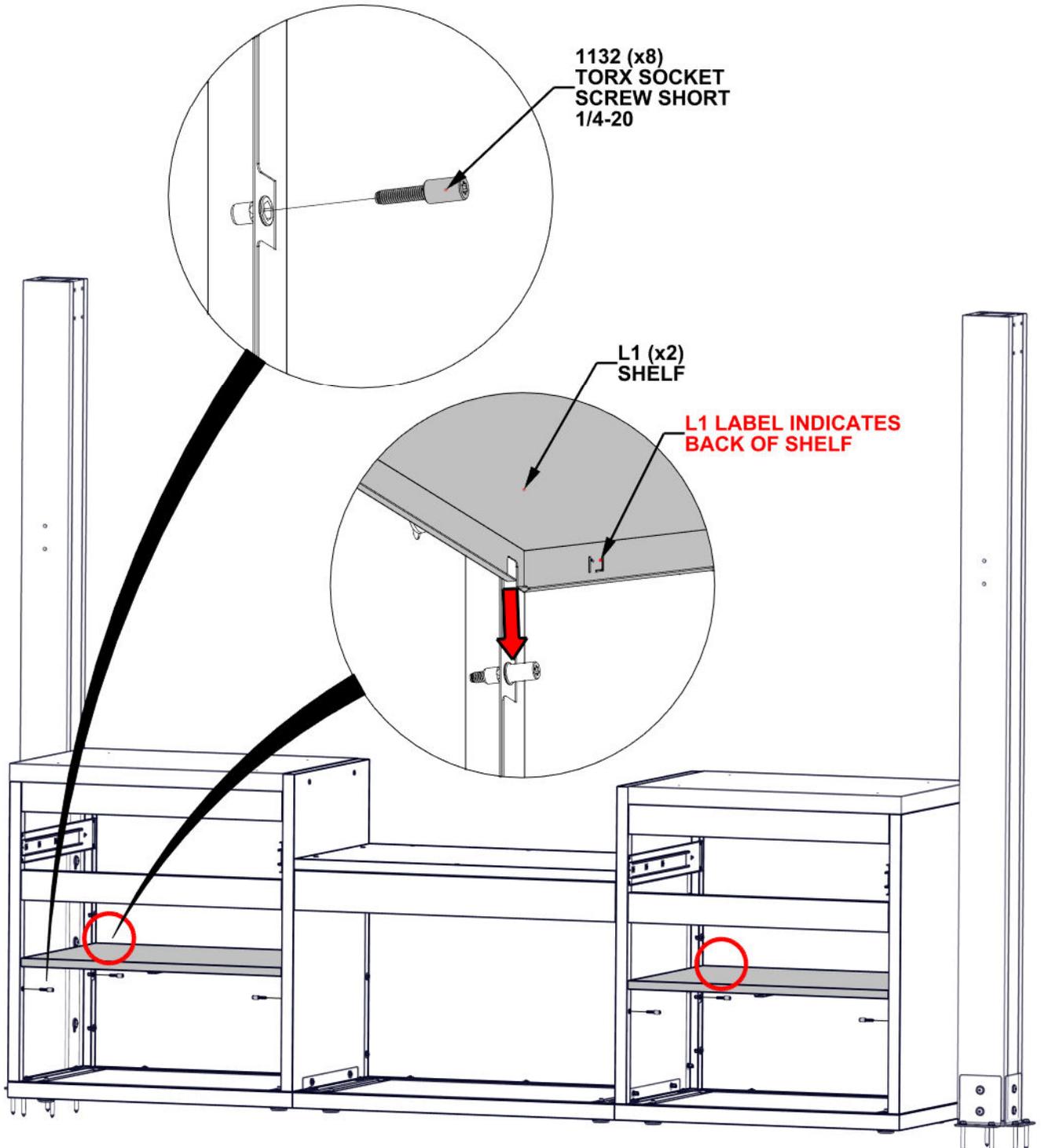
STEP 23 - SHELF ASSEMBLY

Qty	PartNo	Description
8	H101132	TORX SOCKET SCREW SHORT 1/4-20



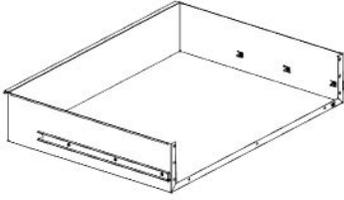
L1 SHELF - A4M04403
(x2) 30 15/16"x23 3/16"x1" (25.00x589.00x786.00)

- THREAD SCREWS INTO THREADED INSERTS.
- SET SHELVES ONTO SCREWS IN PLACE.



STEP 24A - DRAWER ASSEMBLY

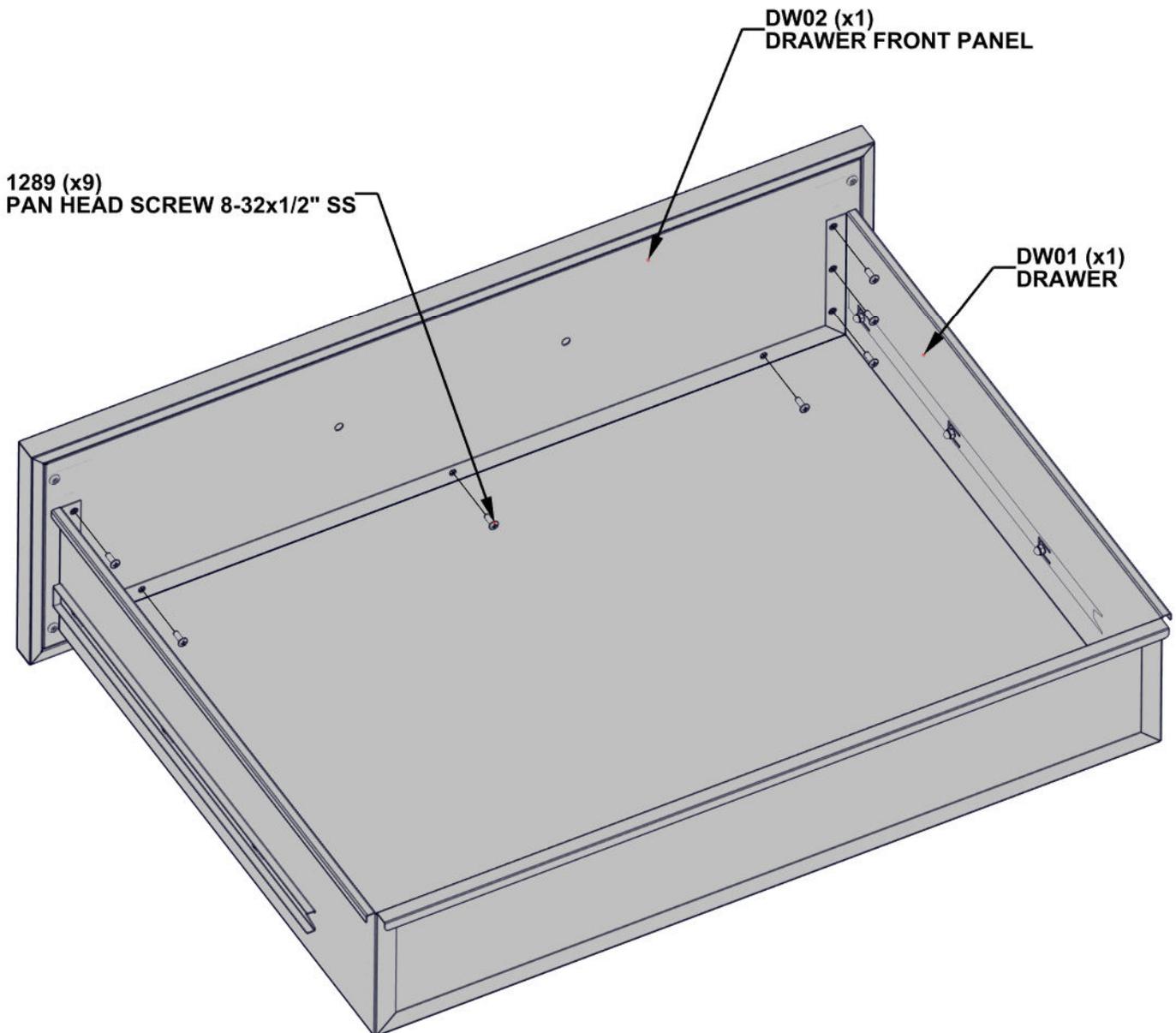
Qty	PartNo	Description
18	H101289	PAN HEAD SCREW 8-32x1/2" SS



DW01 DRAWER - A4M04397
(x2) 30 9/16"x22 9/16"x5 3/4" (146x573x777)

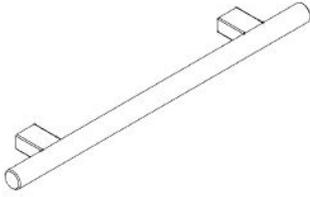
DW02 DRAWER FRONT PANEL - A4M04398
(x2) 32"x9 5/8"x15/16" (24.00x245.00x813.50)

- ALIGN THRU HOLES IN DRAWER WITH THREADED INSERTS IN DRAWER FRONT PANEL.
- REPEAT THIS STEP 2 TIMES.



STEP 24B - DRAWER ASSEMBLY

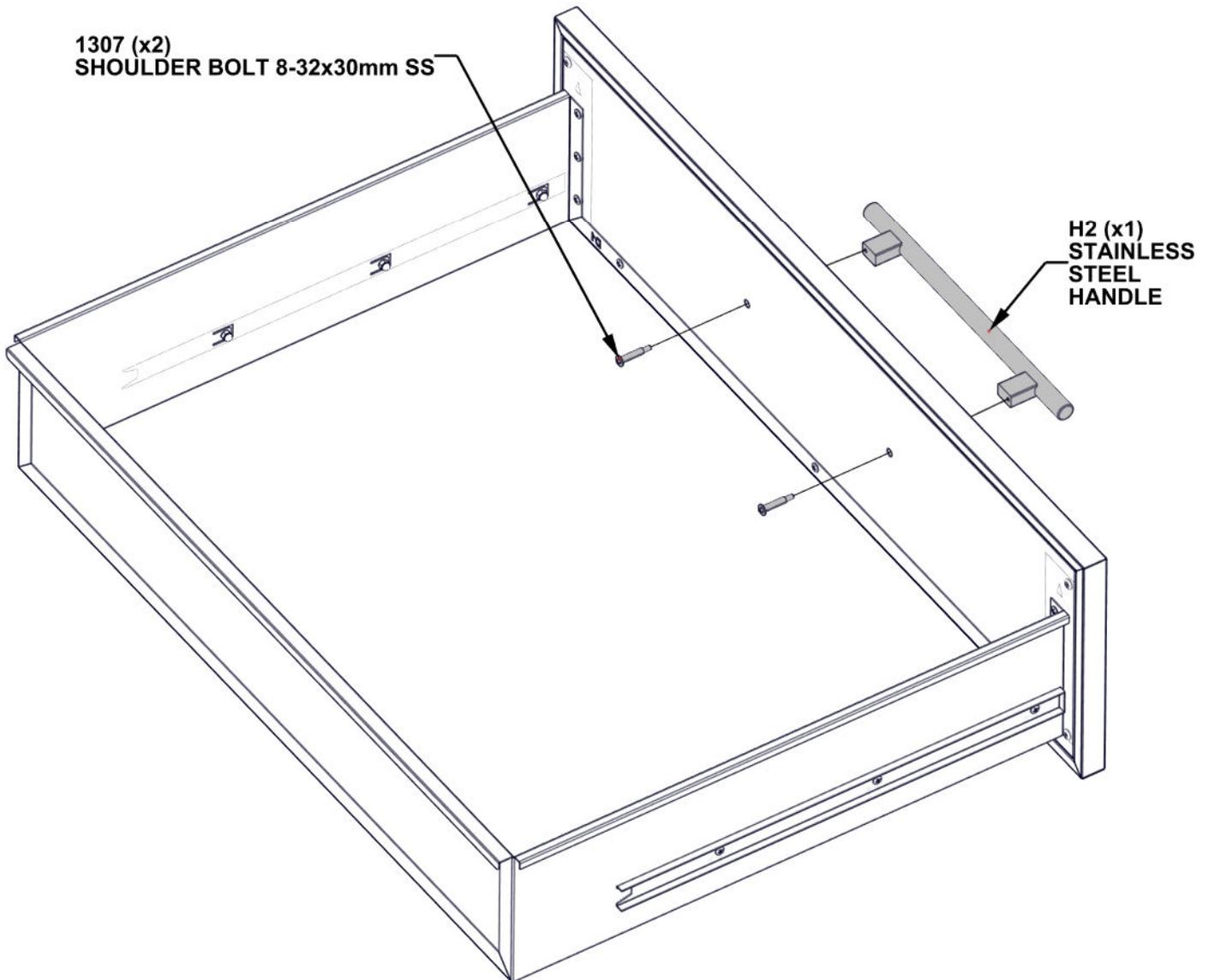
Qty	PartNo	Description
4	H101307	SHOULDER BOLT 8-32x30mm SS



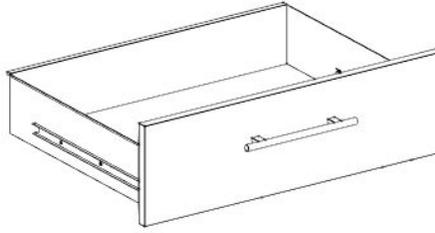
H2 STAINLESS STEEL HANDLE - A4M03024
(x2) 5/8"x1 9/16"x11 13/16" (16x40x300)

- INSTALL DRAWER HANDLE TO DRAWER.

- REPEAT THIS STEP 2 TIMES.

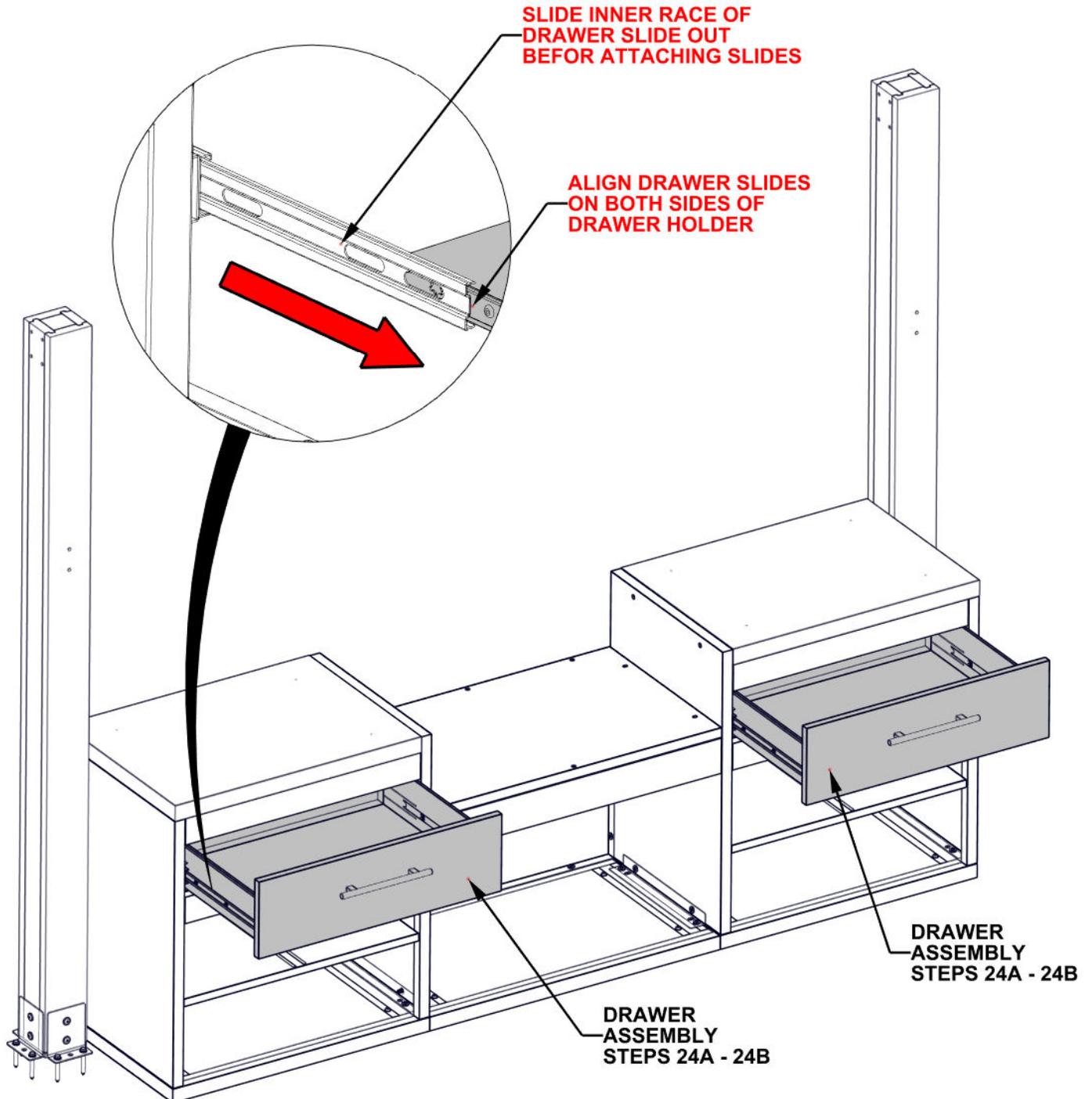


STEP 25 - DRAWER ASSEMBLY



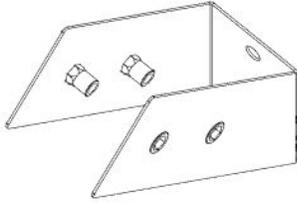
DRAWER ASSEMBLY STEPS 24A - 24B

- ATTACH DRAWER ASSEMBLY BY ALIGNING BOTH ENDS OF FACTORY ASSEMBLED DRAWER SLIDES WITH ONE ANOTHER.
- PRESS TOGETHER UNTIL DRAWER SLIDES CONNECT.



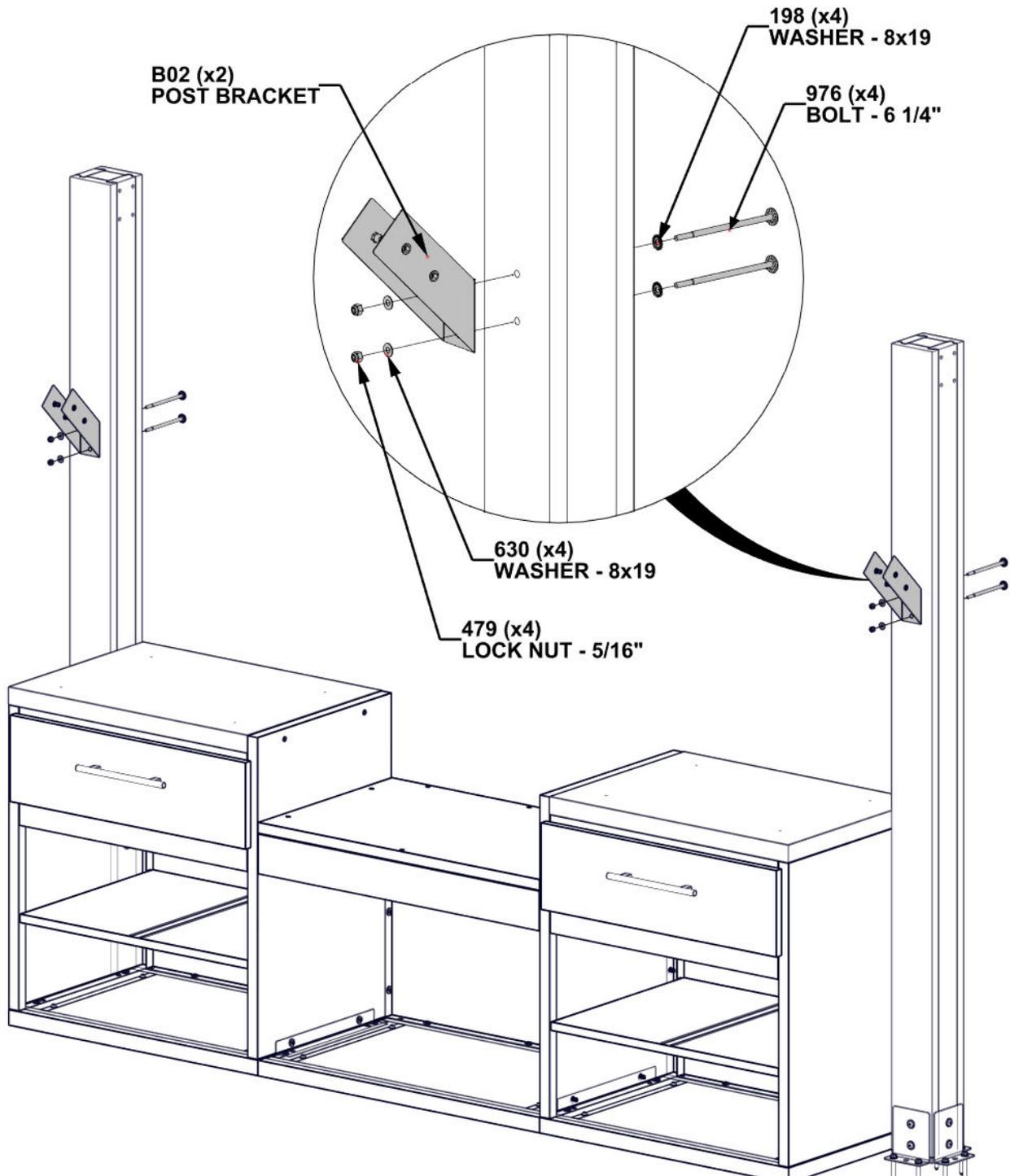
STEP 26 - ATTACH POST BRACKET

Qty	PartNo	Description
4	H100479	NUT LOCK 5/16 BLK
4	H100976	BOLT WH 5/16x6 1/4 BLK
4	H100198	WASHER LOCK EXT 8x19
4	H100630	WASHER FLAT 8x19 BLK



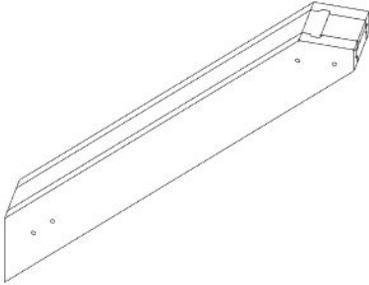
B02 POST BRACKET - A4M04306
 (x2) 1/16"x2 11/16"x9 1/2" (1.50x71x241)

- ALIGN HOLES IN POST BRACKET WITH THRU HOLES IN EACH POST.
- ATTACH POST BRACKETS TO POSTS.
- **CENTER POST BRACKET ON EACH POST BEFORE TIGHTENING HARDWARE.**

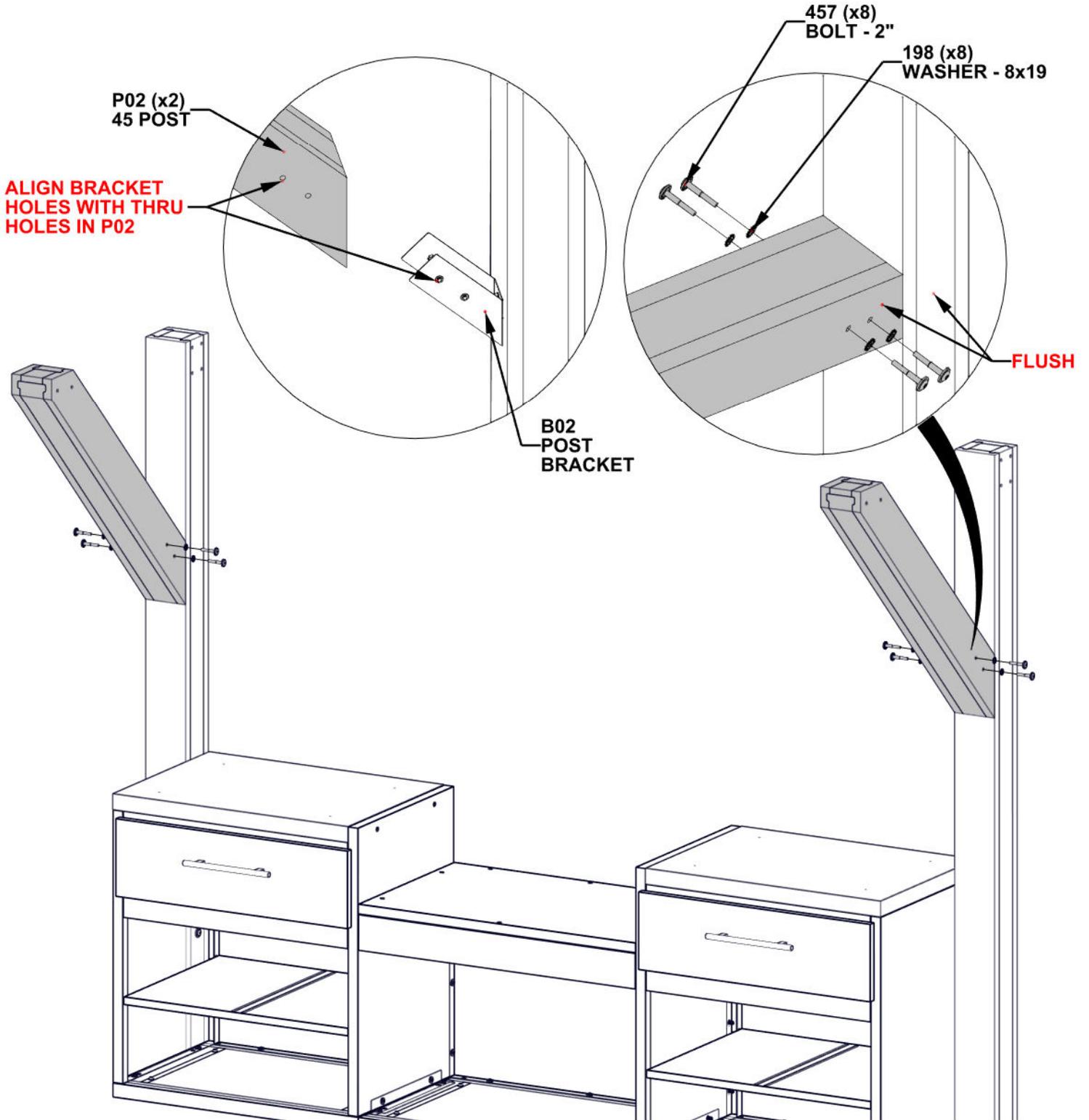


STEP 27 - ATTACH 45 POST

Qty	PartNo	Description
8	H100457	BOLT WH 5/16x2 BLK
8	H100198	WASHER LOCK EXT 8x19



P02 45 POST - W2A04553
(x2) 5 1/2"x5 1/2"x48" (140x140x1220)



STEP 28A - LEFT SIDE BEAM ASSEMBLY

Qty	PartNo	Description
3	H100391	SCREW PFH 8x2 BLK

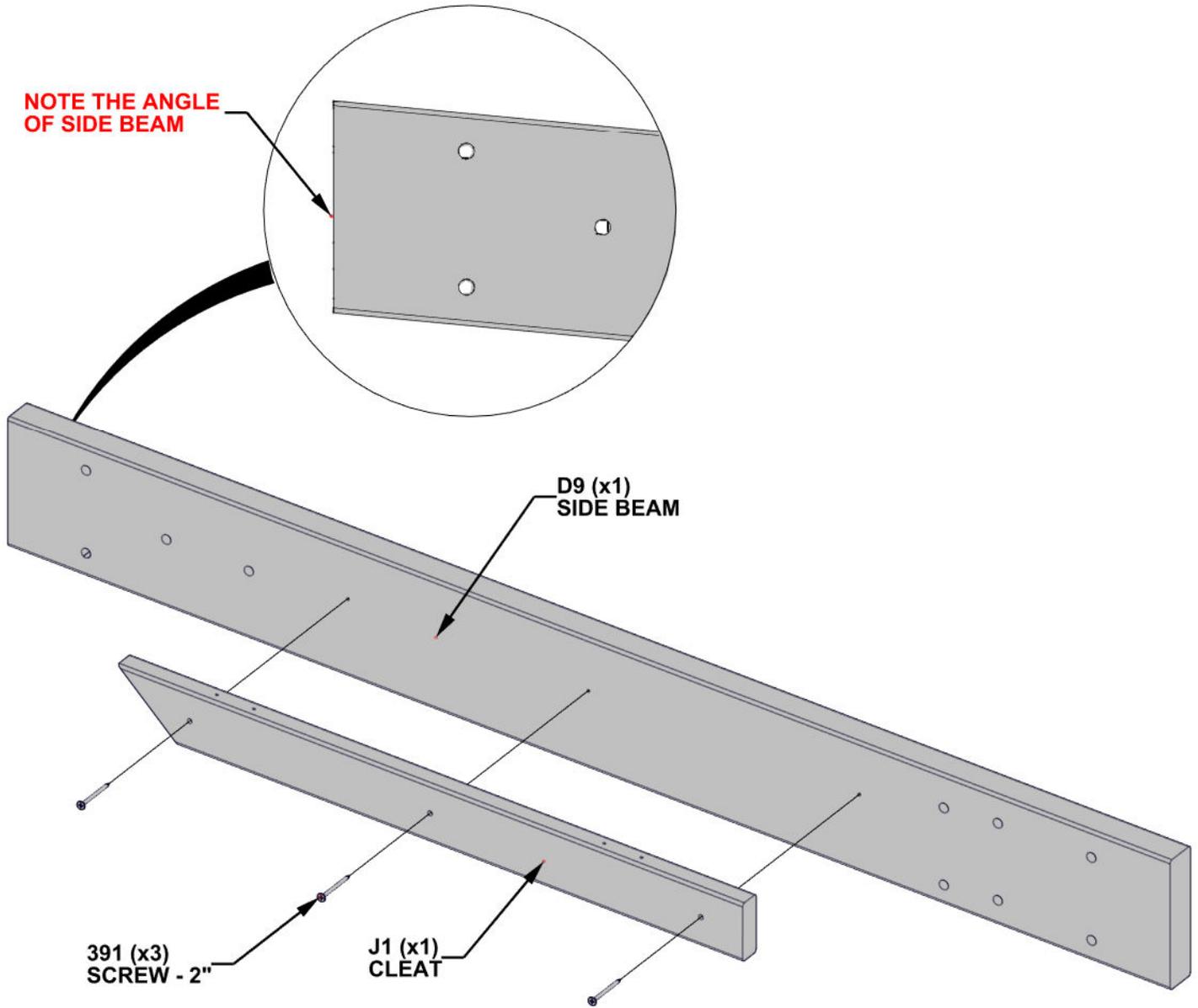


D9 SIDE BEAM - W4L20959
(x1) 1 7/16"x5 1/4"x49 7/8" (36x134x1266)



J1 CLEAT - W4L21183
(x1) 15/16"x2 3/8"x23 15/16" (24x60x680)

- ALIGN THRU HOLES IN J1 WITH PILOT HOLES IN D9.

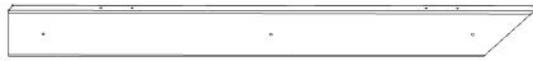


STEP 28B - RIGHT SIDE BEAM ASSEMBLY



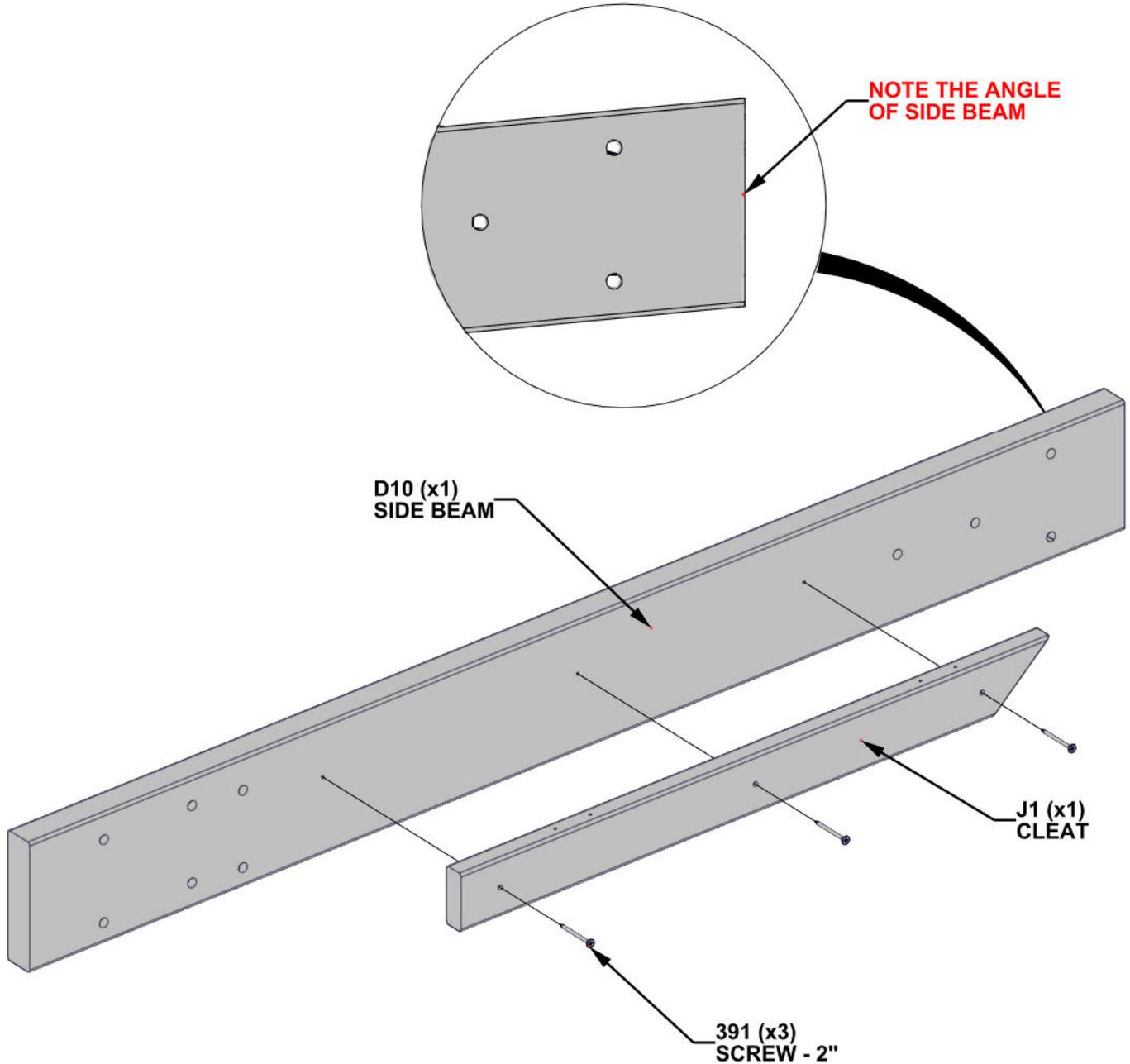
D10 SIDE BEAM - W4L21184
 (x1) 1 7/16"x5 1/4"x49 7/8" (36x134x1266)

Qty	PartNo	Description
3	H100391	SCREW PFH 8x2 BLK



J1 CLEAT - W4L21183
 (x1) 15/16"x2 3/8"x23 15/16" (24x60x680)

- ALIGN THRU HOLES IN J1 WITH PILOT HOLES IN D10.

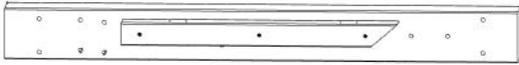


STEP 29 - ATTACH SIDE BEAM

Qty	PartNo	Description
12	H100379	TNUT-5/16" BLK
12	H101037	BOLT WH 5/16x6 3/4 BLK
12	H100198	WASHER LOCK EXT 8x19

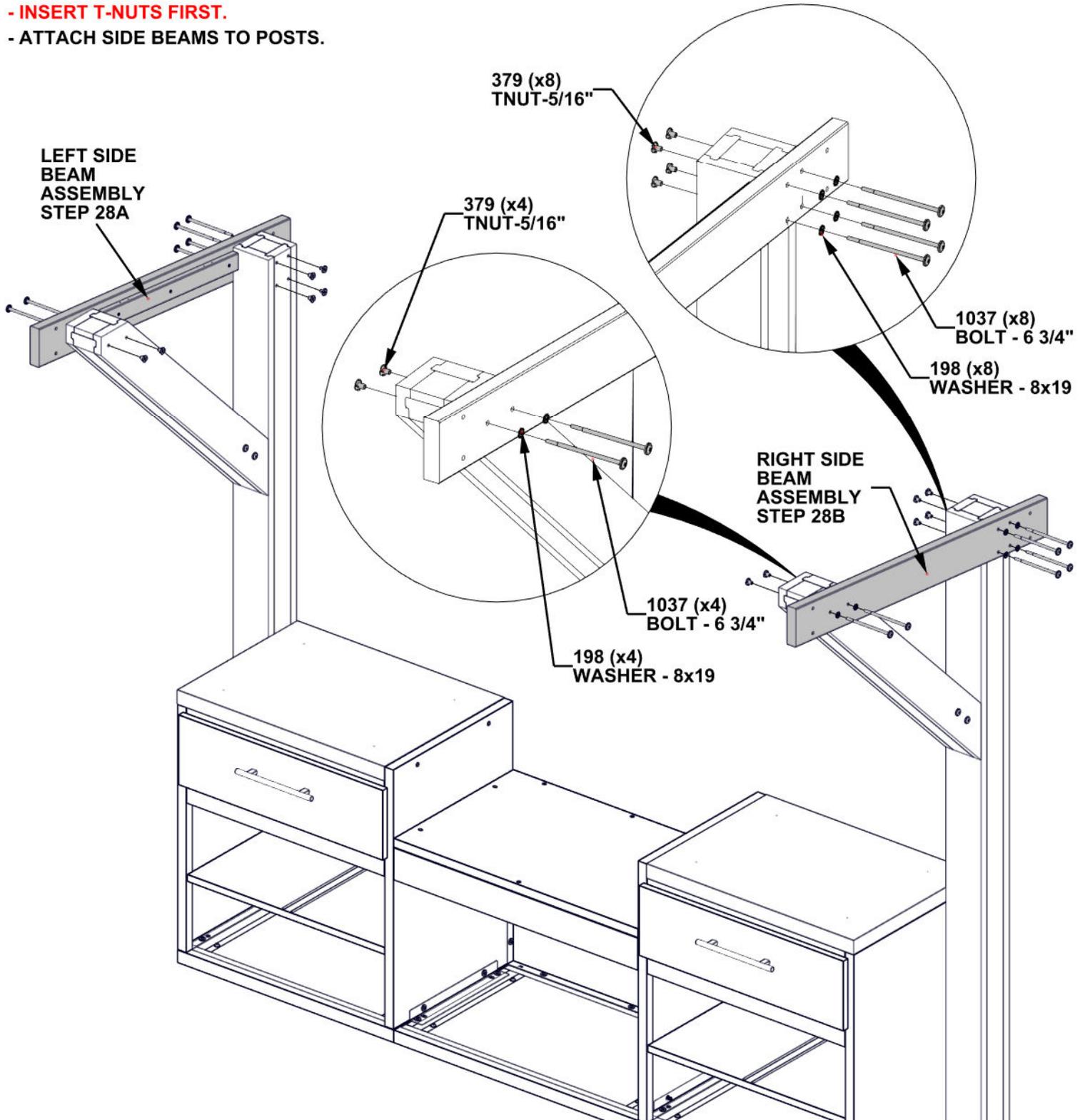


LEFT SIDE BEAM ASSEMBLY STEP 28A



RIGHT SIDE BEAM ASSEMBLY STEP 28B

- INSERT T-NUTS FIRST.
- ATTACH SIDE BEAMS TO POSTS.



STEP 30A - BACK BEAM ASSEMBLY

Qty	PartNo	Description
8	H100379	T-NUT 5/16 BLK

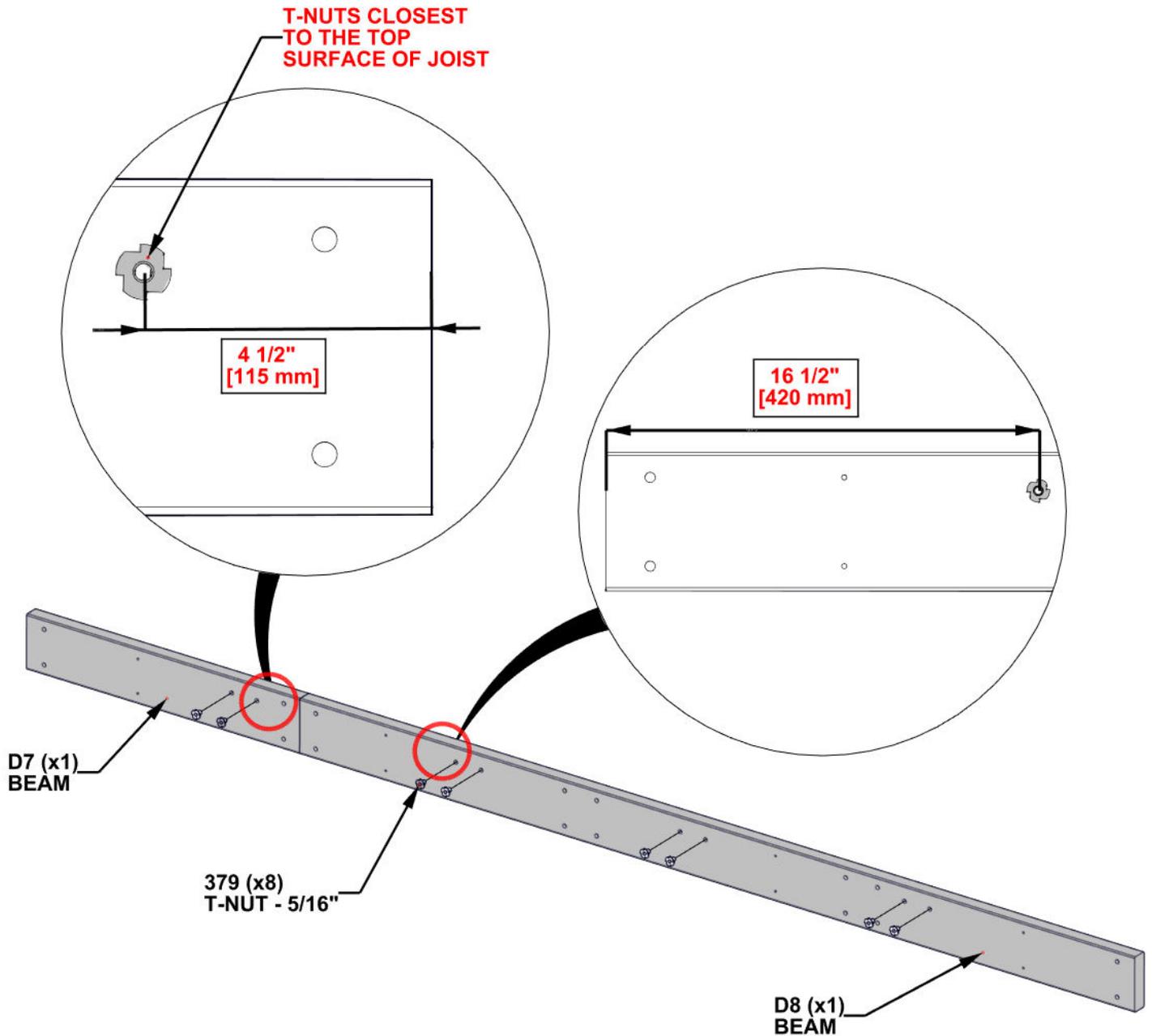


D7 BEAM - W4L20957
(x1) 1 7/16"x5 1/4"x28 7/8" (36x134x734)



D8 BEAM - W4L20958
(x1) 1 7/16"x5 1/4"x88 3/8" (36x134x2244)

- INSERT T-NUTS FIRST.
- T-NUTS INSTALLED IN THIS STEP WILL BE SANDWICHED BETWEEN BEAMS IN THE NEXT STEPS.
- FOR EASE OF ASSEMBLY, WE RECOMMEND USING SAW HORSES FOR STEPS 30A-30E.



STEP 30B - BACK BEAM ASSEMBLY

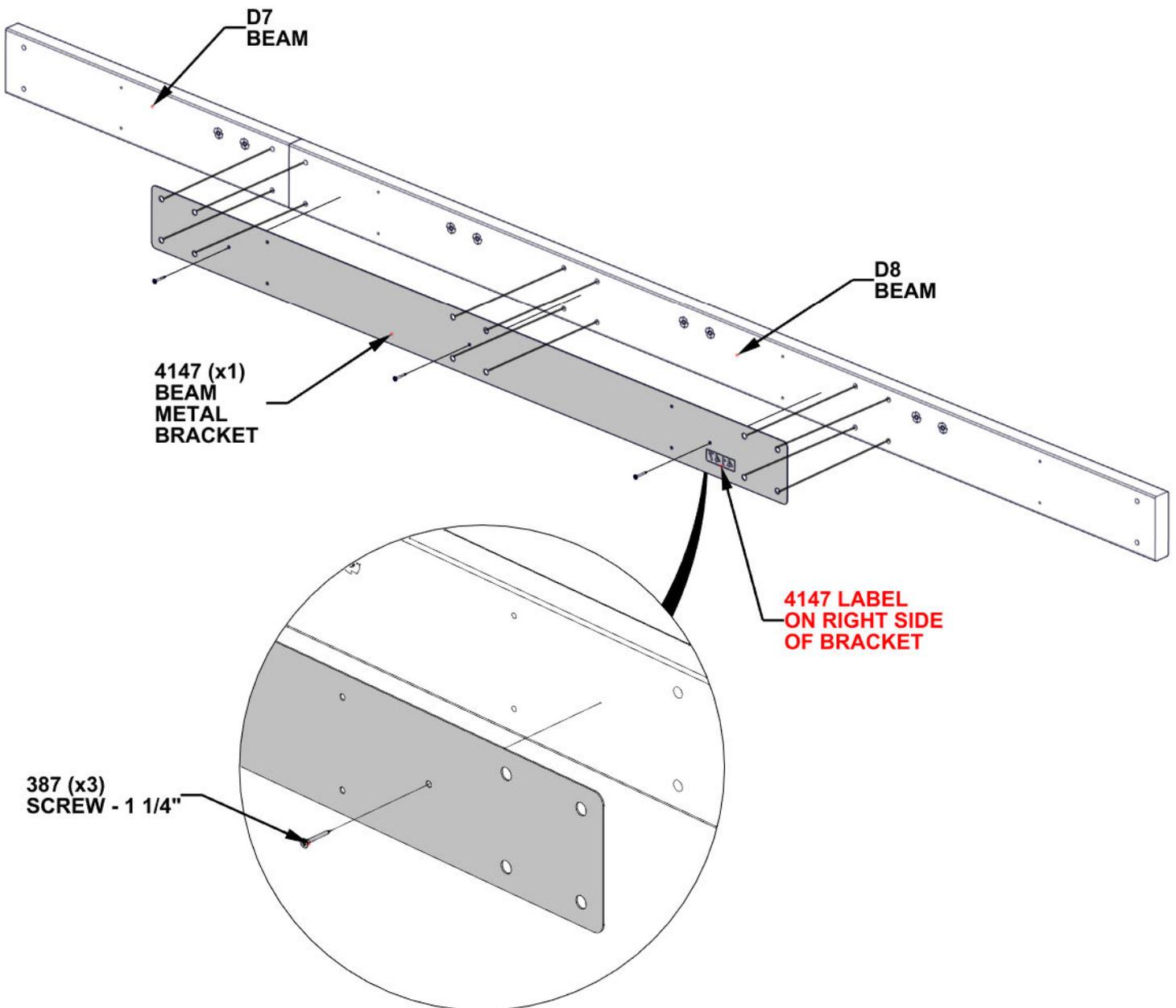
Qty	PartNo	Description
3	H100387	SCREW PFH 8x1 1/4 BLK



4147 BEAM METAL BRACKET - A4M04147
(x1) 1/16"x5 1/8"x64 13/16" (1.5x130x1646)

- ALIGN THRU HOLES IN BEAM BRACKET WITH THE HOLES IN EACH BEAM.

- T-NUTS INSTALLED IN PREVIOUS STEP WILL BE SANDWICHED BETWEEN JOIST PARTS AND FASCIA.



STEP 30C - BACK BEAM ASSEMBLY

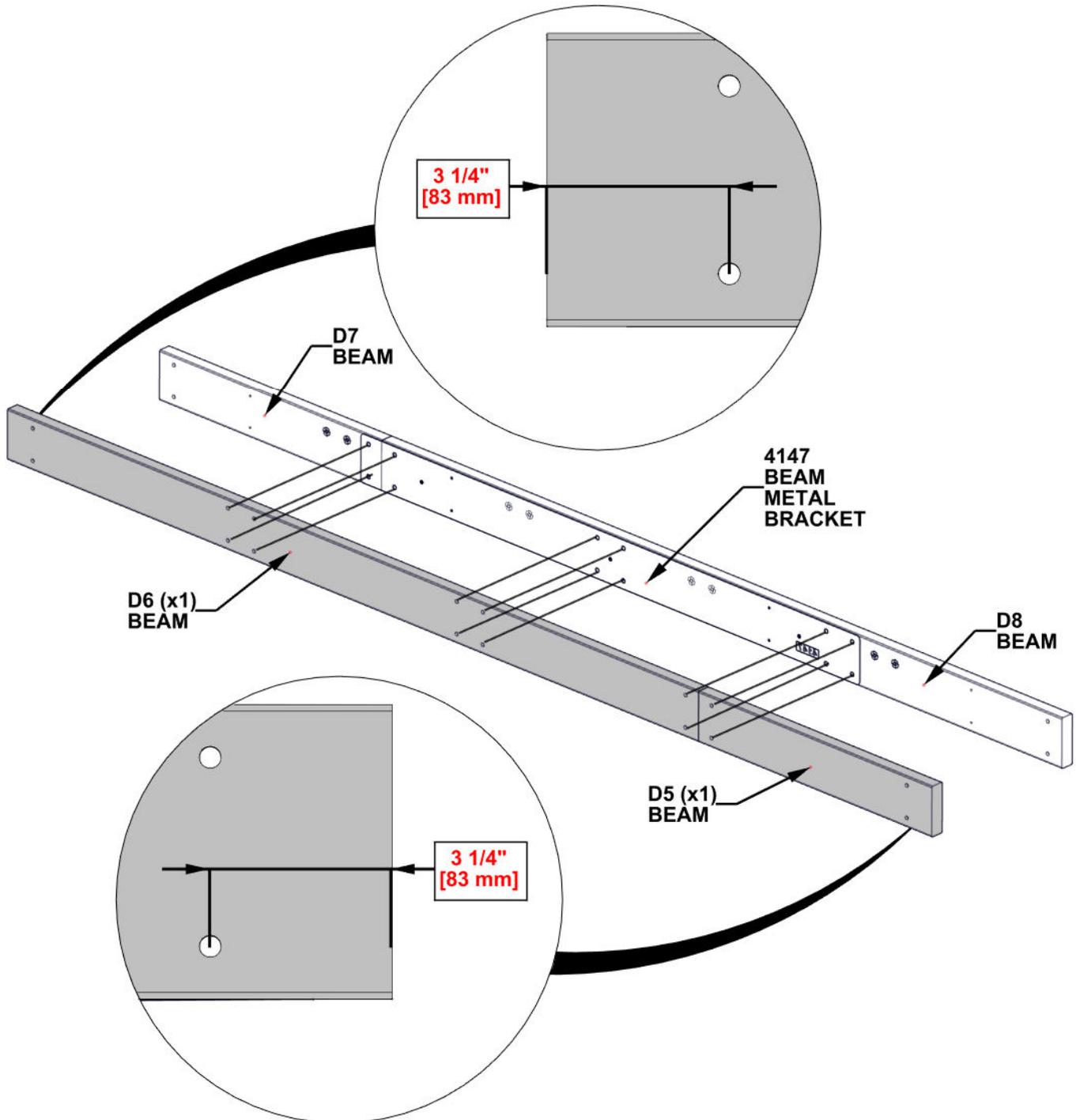


D5 BEAM - W4L20955
(x1) 1 7/16"x5 1/4"x30 5/16" (36x134x770)



D6 BEAM - W4L20956
(x1) 1 7/16"x5 1/4"x89 3/4" (36x134x2280)

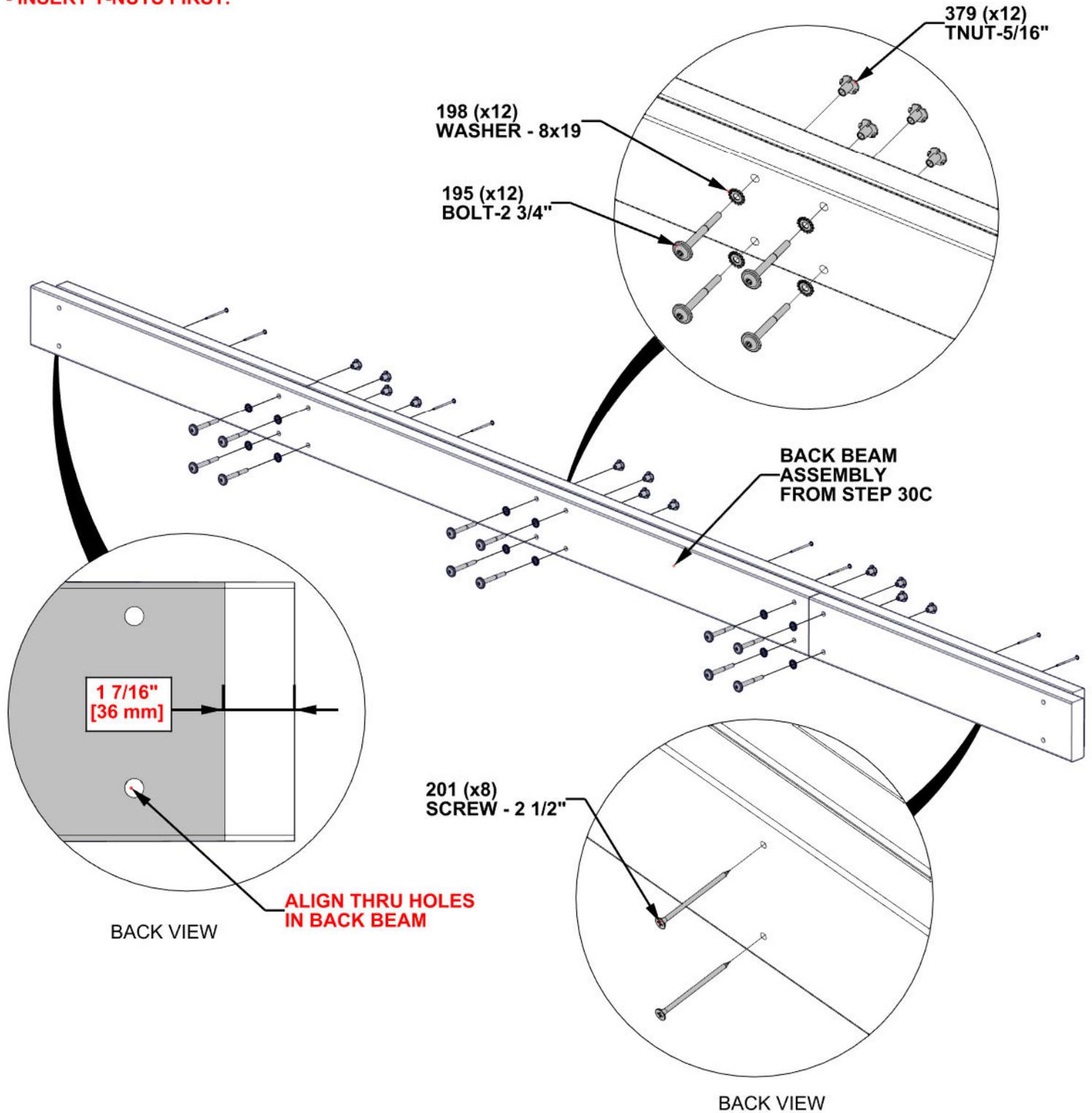
- ALIGN HOLES IN D5 AND D6 BEAM WITH THRU HOLES IN BEAM BRACKET AS BELOW SHOWN.
- T-NUTS INSTALLED IN PREVIOUS STEP WILL BE SANDWICHED BETWEEN JOIST PARTS AND FASCIA.



STEP 30D - BACK BEAM ASSEMBLY

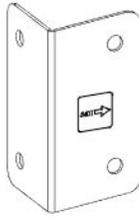
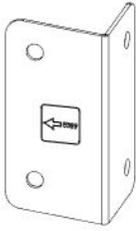
Qty	PartNo	Description
12	H100379	TNUT-5/16" BLK
12	H100195	BOLT WH 5/16x2 3/4 BLK
12	H100198	WASHER LOCK EXT 8x19
8	H100201	SCREW PFH 8x2 1/2 BLK

- INSERT T-NUTS FIRST.



STEP 30E - BACK BEAM ASSEMBLY

Qty	PartNo	Description
4	H100479	NUT LOCK 5/16 BLK
8	H100459	BOLT WH 5/16x1 1/4 BLK
4	H100415	BOLT WH 5/16x3 3/4 BLK
4	H100198	WASHER LOCK EXT 8x19
4	H100770	WASHER FLAT 5/16 BLK

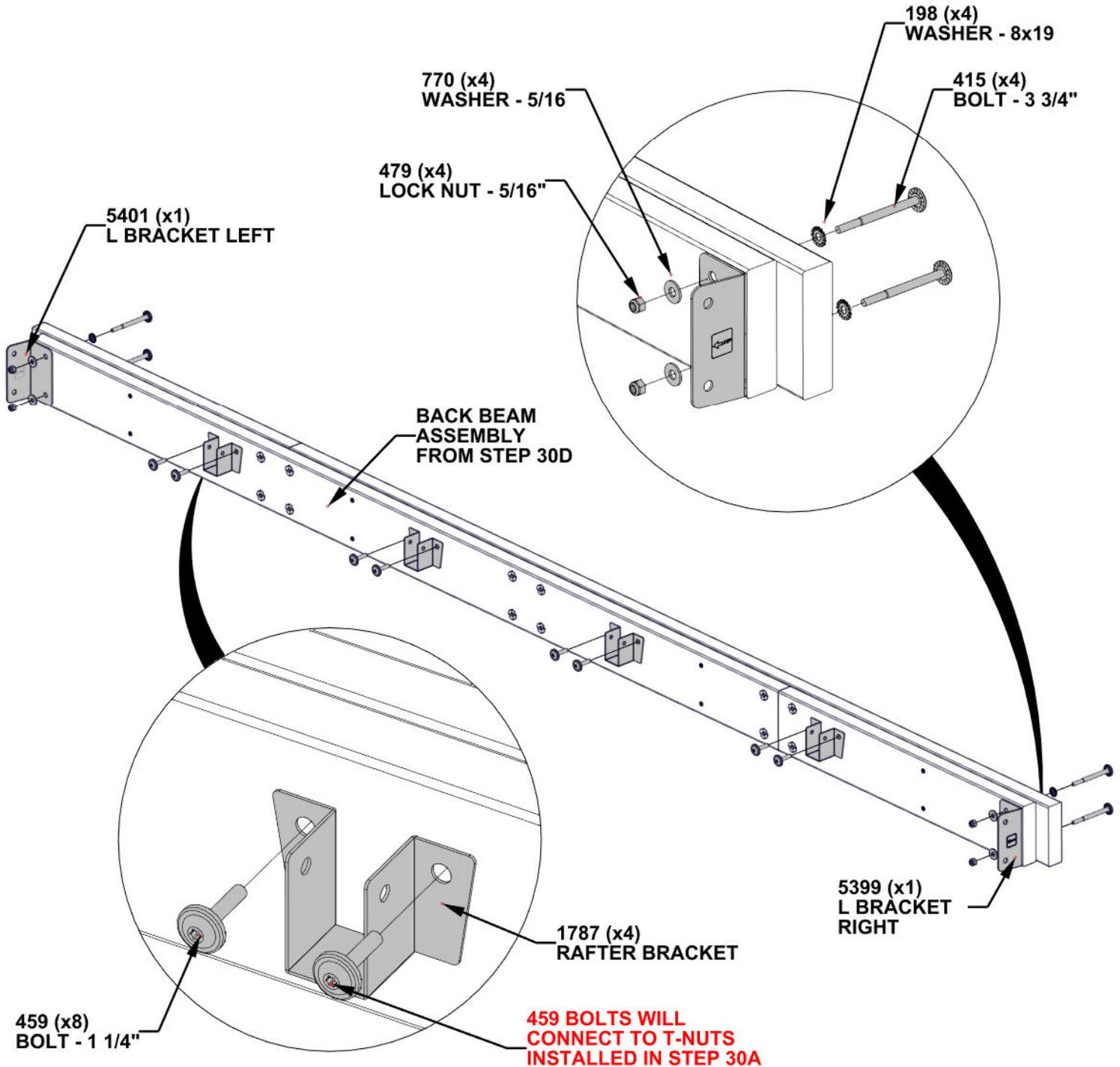


5399 L BRACKET RIGHT - A4M05399
(x1) 2 5/8"x2 5/8"x5" (66x66x127)

5401 L BRACKET LEFT - A4M05401
(x1) 2 5/8"x2 5/8"x5" (66x66x127)

1787 RAFTER BRACKET - A4M01787
(x4) 1 5/8"x2 7/16"x4" (42x62x101)

- ROTATE BEAM ASSEMBLY 180 DEGREES AS SHOWN BELOW.



STEP 31A - FRONT BEAM ASSEMBLY

Qty	PartNo	Description
8	H100379	T-NUT 5/16 BLK

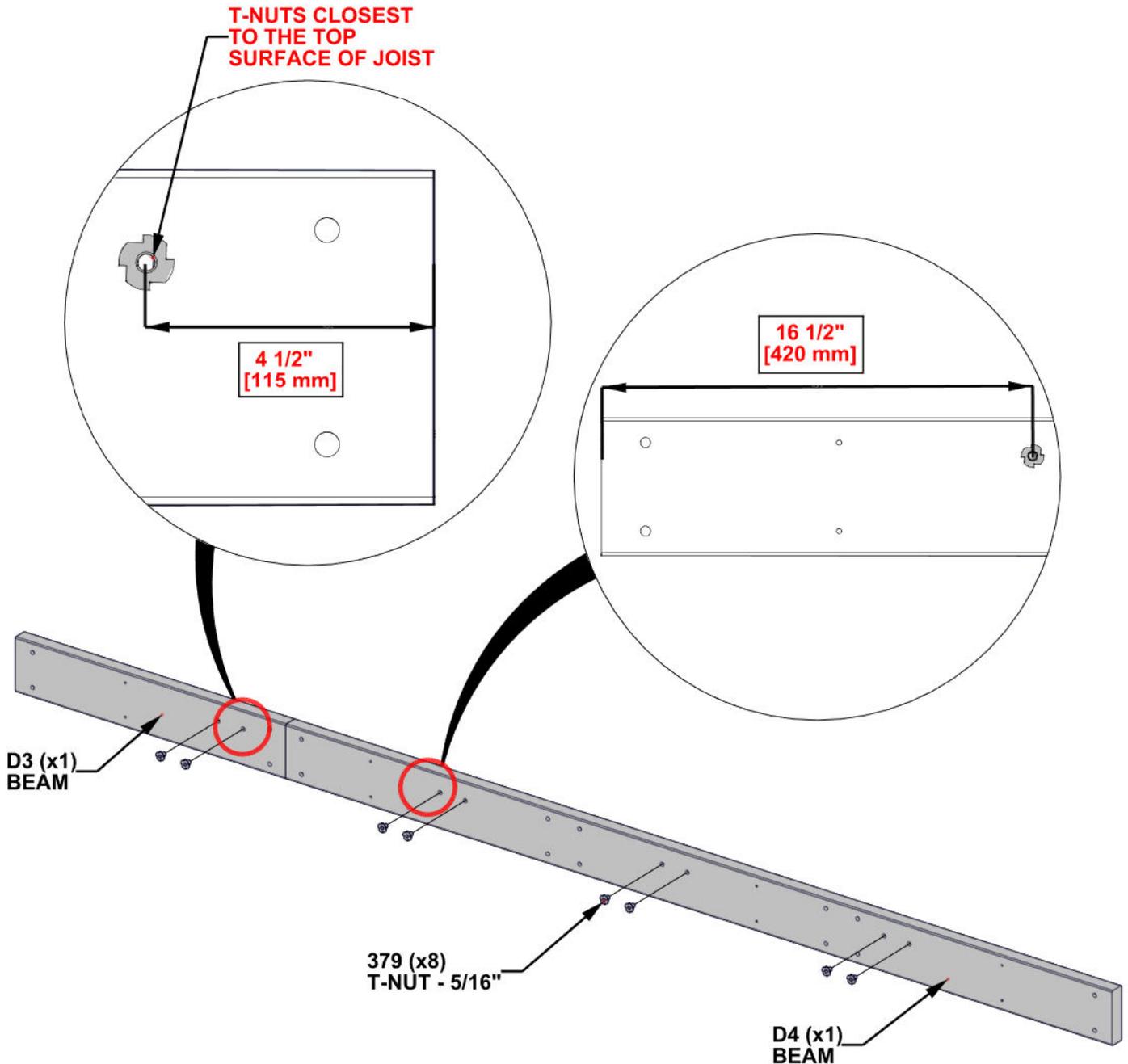


D3 BEAM - W4L20953
(x1) 1 7/16"x5 1/4"x28 7/8" (36x134x734)



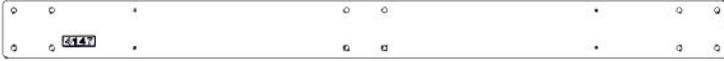
D4 BEAM - W4L20954
(x1) 1 7/16"x5 1/4"x88 3/8" (36x134x2244)

- INSERT T-NUTS FIRST.
- T-NUTS INSTALLED IN THIS STEP WILL BE SANDWICHED BETWEEN BEAMS IN THE NEXT STEPS.
- FOR EASE OF ASSEMBLY, WE RECOMMEND USING SAW HORSES FOR STEPS 31A-31E.



STEP 31B - FRONT BEAM ASSEMBLY

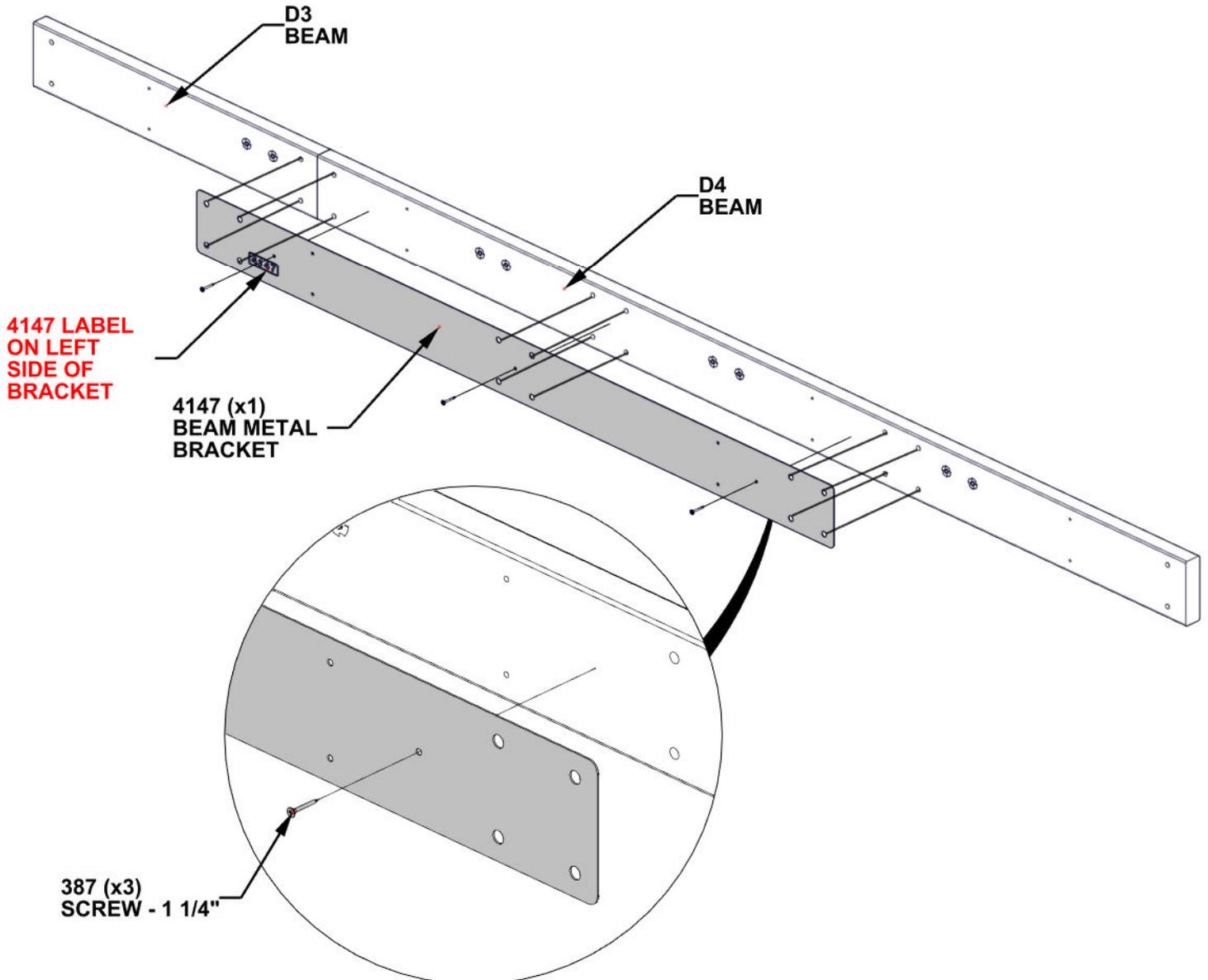
Qty	PartNo	Description
3	H100387	SCREW PFH 8x1 1/4 BLK



4147 BEAM METAL BRACKET - A4M04147
(x1) 1/16"x5 1/8"x64 13/16" (1.5x130x1646)

- ALIGN THRU HOLES IN BEAM BRACKET WITH THE HOLES IN EACH BEAM.

- T-NUTS INSTALLED IN PREVIOUS STEP WILL BE SANDWICHED BETWEEN JOIST PARTS AND FASCIA.



STEP 31C - FRONT BEAM ASSEMBLY

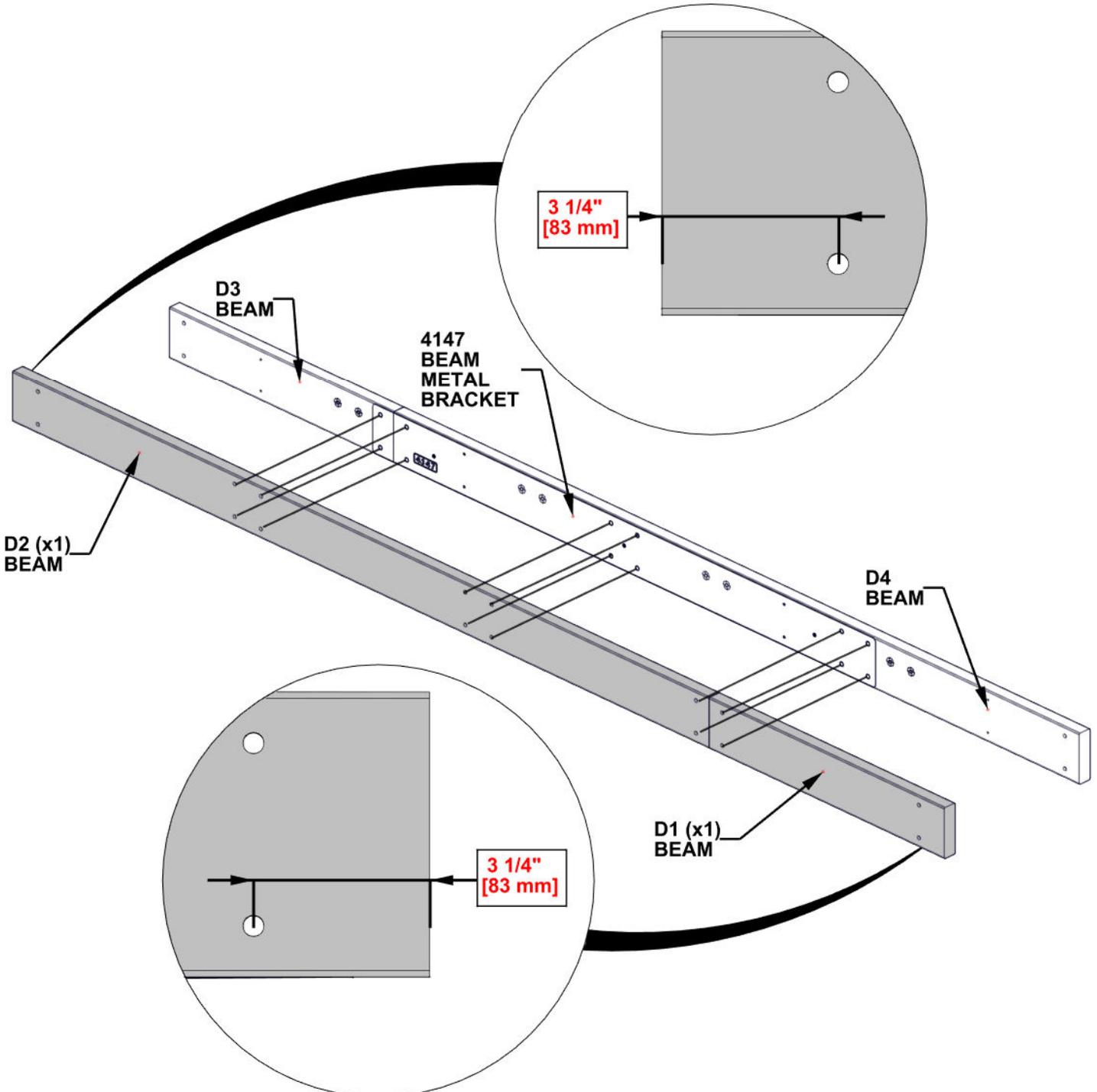


D1 BEAM - W4L20951
(x1) 1 7/16"x5 1/4"x30 5/16" (36x134x770)



D2 BEAM - W4L20952
(x1) 1 7/16"x5 1/4"x89 3/4" (36x134x2280)

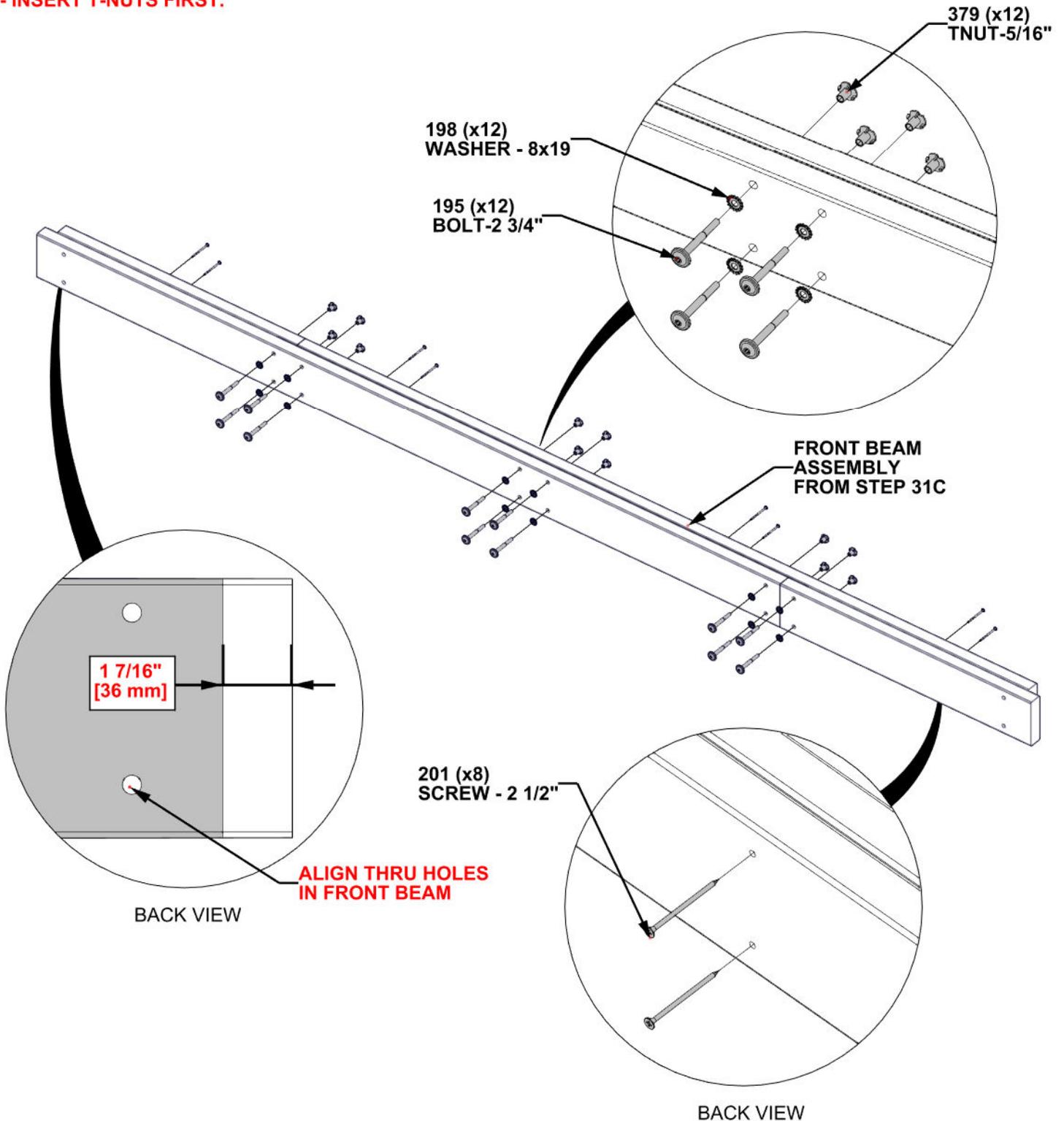
- ALIGN HOLES IN D1 AND D2 BEAM WITH THRU HOLES IN BEAM BRACKET AS BELOW SHOWN.
- T-NUTS INSTALLED IN PREVIOUS STEP WILL BE SANDWICHED BETWEEN JOIST PARTS AND FASCIA.



STEP 31D - FRONT BEAM ASSEMBLY

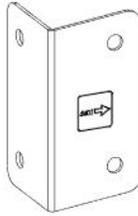
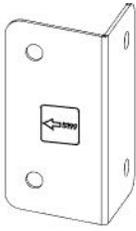
Qty	PartNo	Description
12	H100379	TNUT-5/16" BLK
12	H100195	BOLT WH 5/16x2 3/4 BLK
12	H100198	WASHER LOCK EXT 8x19
8	H100201	SCREW PFH 8x2 1/2 BLK

- INSERT T-NUTS FIRST.



STEP 31E - FRONT BEAM ASSEMBLY

Qty	PartNo	Description
4	H100479	NUT LOCK 5/16 BLK
4	H100415	BOLT WH 5/16x3 3/4 BLK
8	H100459	BOLT WH 5/16x1 1/4 BLK
4	H100198	WASHER LOCK EXT 8x19
4	H100770	WASHER FLAT 5/16 BLK

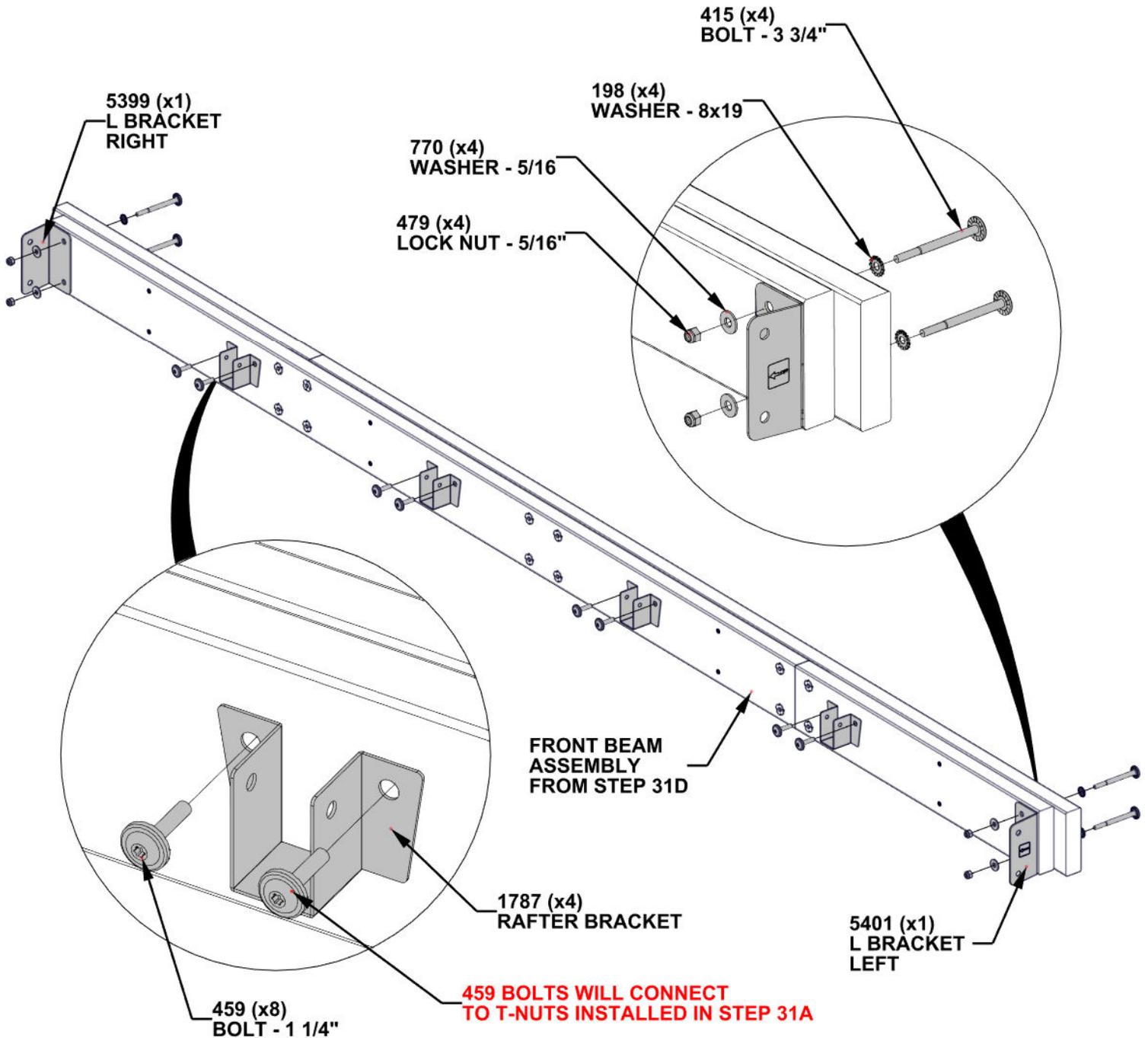


5399 L BRACKET RIGHT - A4M05399
(x1) 2 5/8"x2 5/8"x5" (66x66x127)

5401 L BRACKET LEFT - A4M05401
(x1) 2 5/8"x2 5/8"x5" (66x66x127)

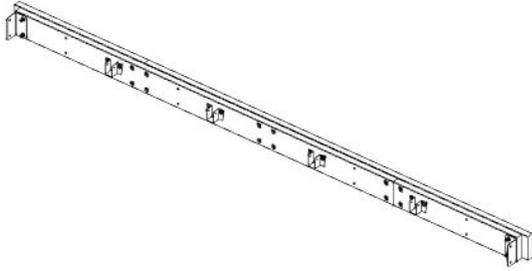
1787 RAFTER BRACKET - A4M01787
(x4) 1 5/8"x2 7/16"x4" (42x62x101)

- ROTATE BEAM ASSEMBLY 180 DEGREES AS SHOWN BELOW.



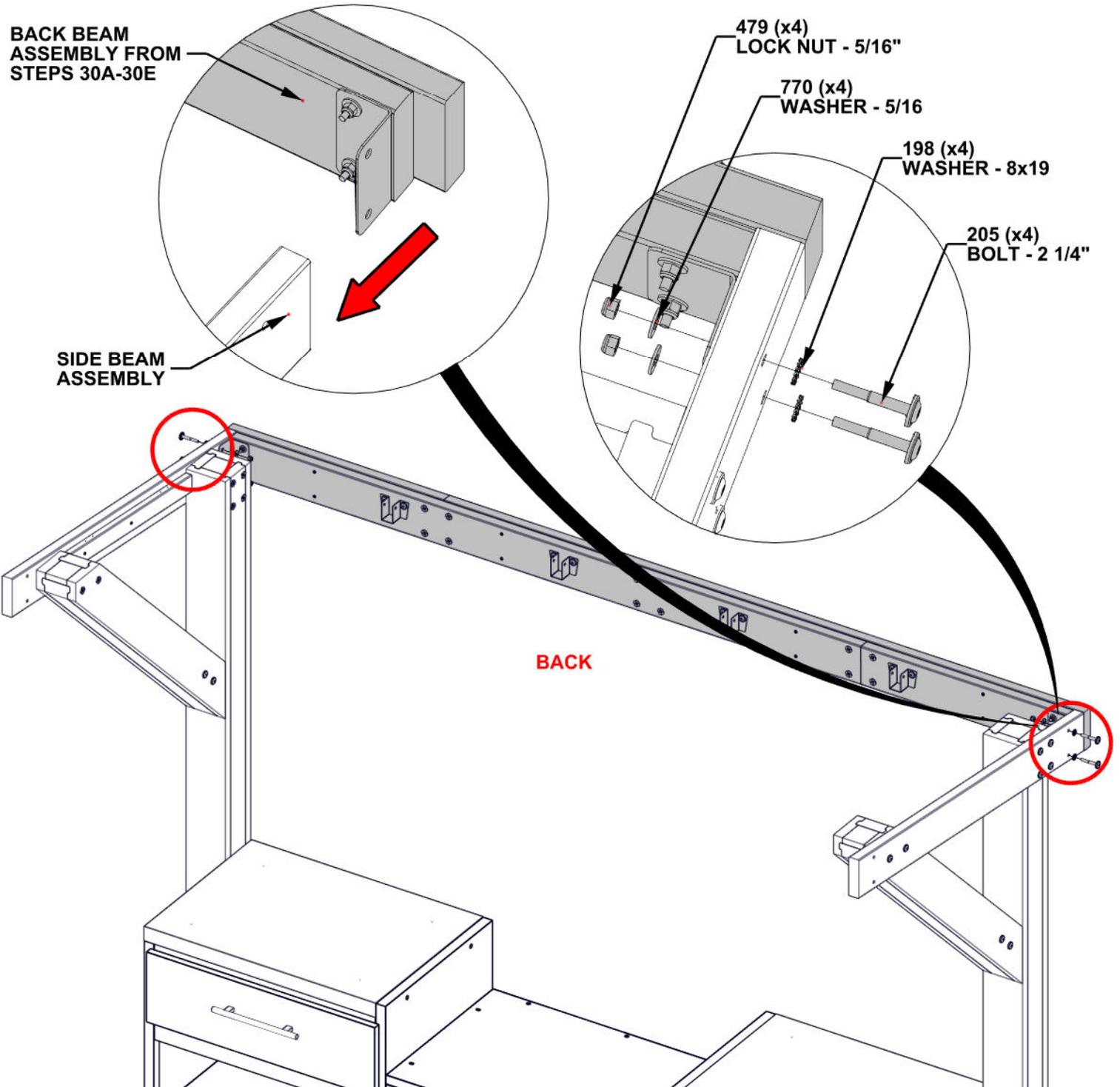
STEP 32 - ATTACH BACK BEAM

Qty	PartNo	Description
4	H100479	NUT LOCK 5/16 BLK
4	H100205	BOLT WH 5/16x2 1/4 BLK
4	H100198	WASHER LOCK EXT 8x19
4	H100770	WASHER FLAT 5/16 BLK



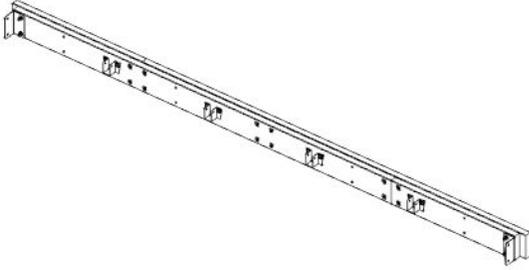
BACK BEAM ASSEMBLY FROM STEPS 30A-30E

- ALIGN BACK BEAM TO SIDE BEAMS BY ALIGNING HOLES IN BRACKET WITH THRU HOLES IN SIDE BEAMS.
- ATTACH BACK BEAM TO SIDE BEAMS.



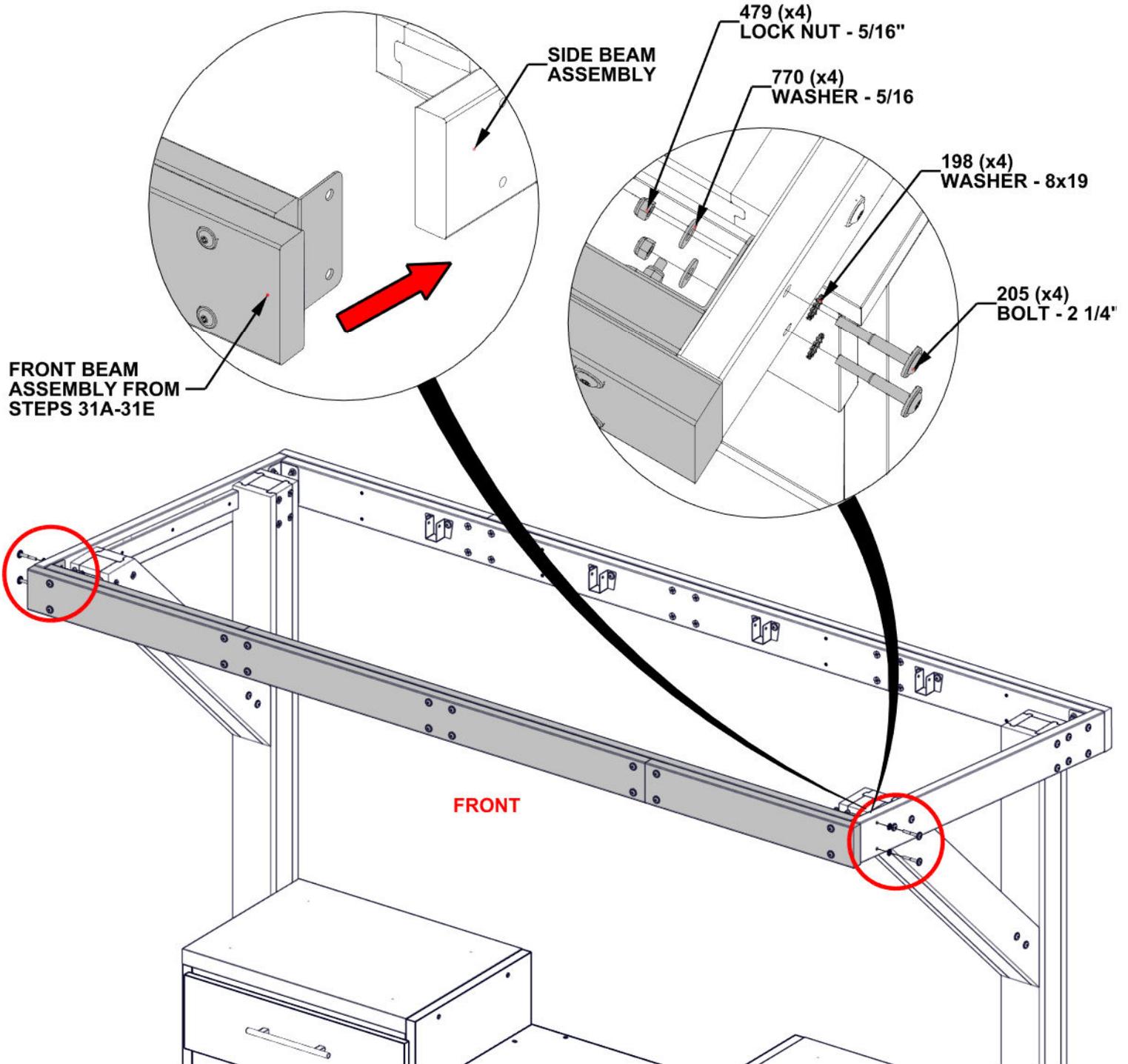
STEP 33 - ATTACH FRONT BEAM

Qty	PartNo	Description
4	H100479	NUT LOCK 5/16 BLK
4	H100205	BOLT WH 5/16x2 1/4 BLK
4	H100198	WASHER LOCK EXT 8x19
4	H100770	WASHER FLAT 5/16 BLK



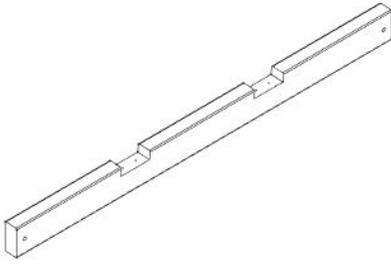
FRONT BEAM ASSEMBLY FROM STEPS 31A-31E

- ALIGN FRONT BEAM TO SIDE BEAMS BY ALIGNING HOLES IN BRACKET WITH THRU HOLES IN SIDE BEAMS.
- ATTACH FRONT BEAM TO SIDE BEAMS.

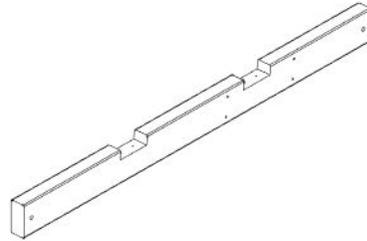


STEP 34 - ROOF ASSEMBLY

Qty	PartNo	Description
8	H100653	NUT LOCK 1/4 BLK
8	H100488	BOLT WH 1/4x2 BLK
8	H100630	WASHER FLAT 8x19 BLK

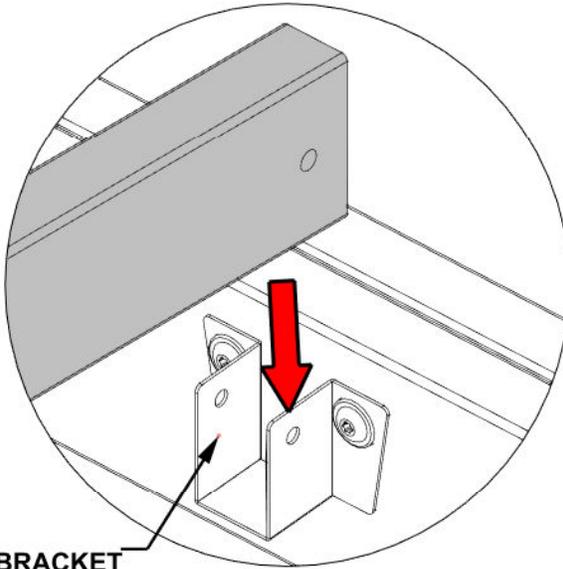


E1 RAFTER - W4L20960
(x2) 1 7/16"x3 3/8"x46 9/16" (36x86x1183)

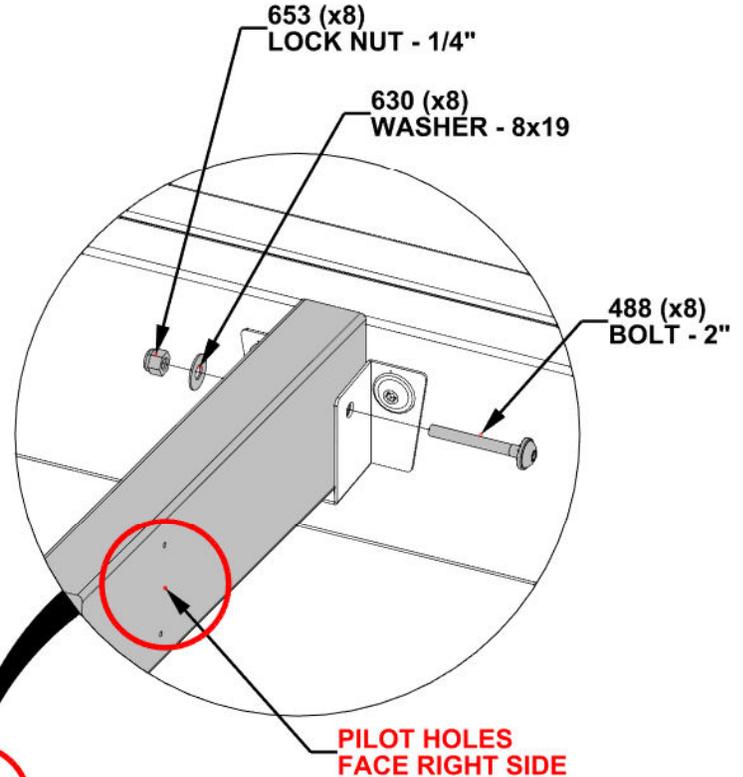


E3 RAFTER - W4L21188
(x2) 1 7/16"x3 3/8"x46 9/16" (36x86x1183)

- ALIGN THRU HOLES IN RAFTER WITH RAFTER BRACKETS.
- ATTACH RAFTERS TO RAFTER BRACKETS.



1787 RAFTER BRACKET

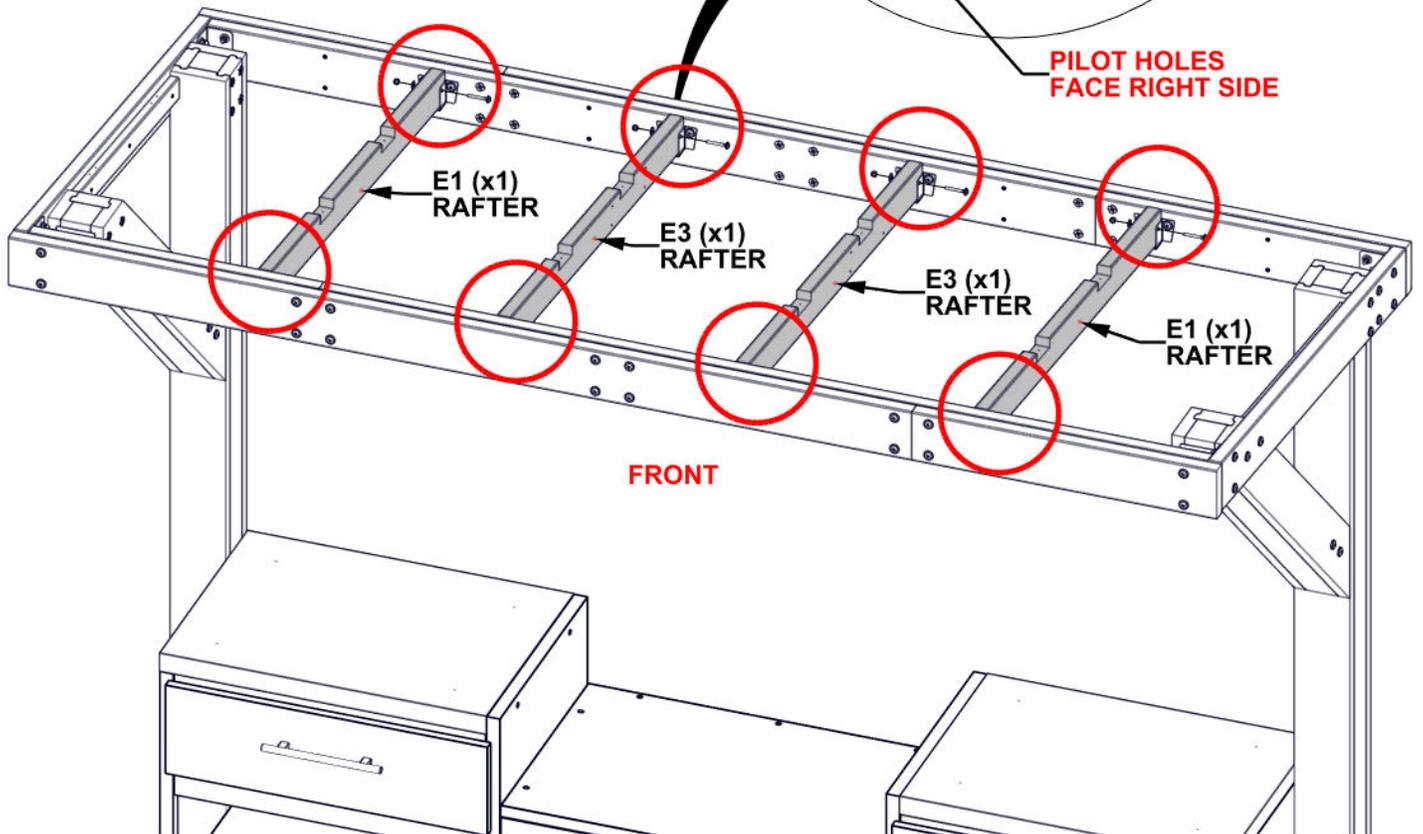


653 (x8) LOCK NUT - 1/4"

630 (x8) WASHER - 8x19

488 (x8) BOLT - 2"

PILOT HOLES FACE RIGHT SIDE



E1 (x1) RAFTER

E3 (x1) RAFTER

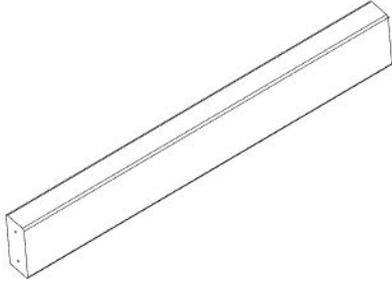
E3 (x1) RAFTER

E1 (x1) RAFTER

FRONT

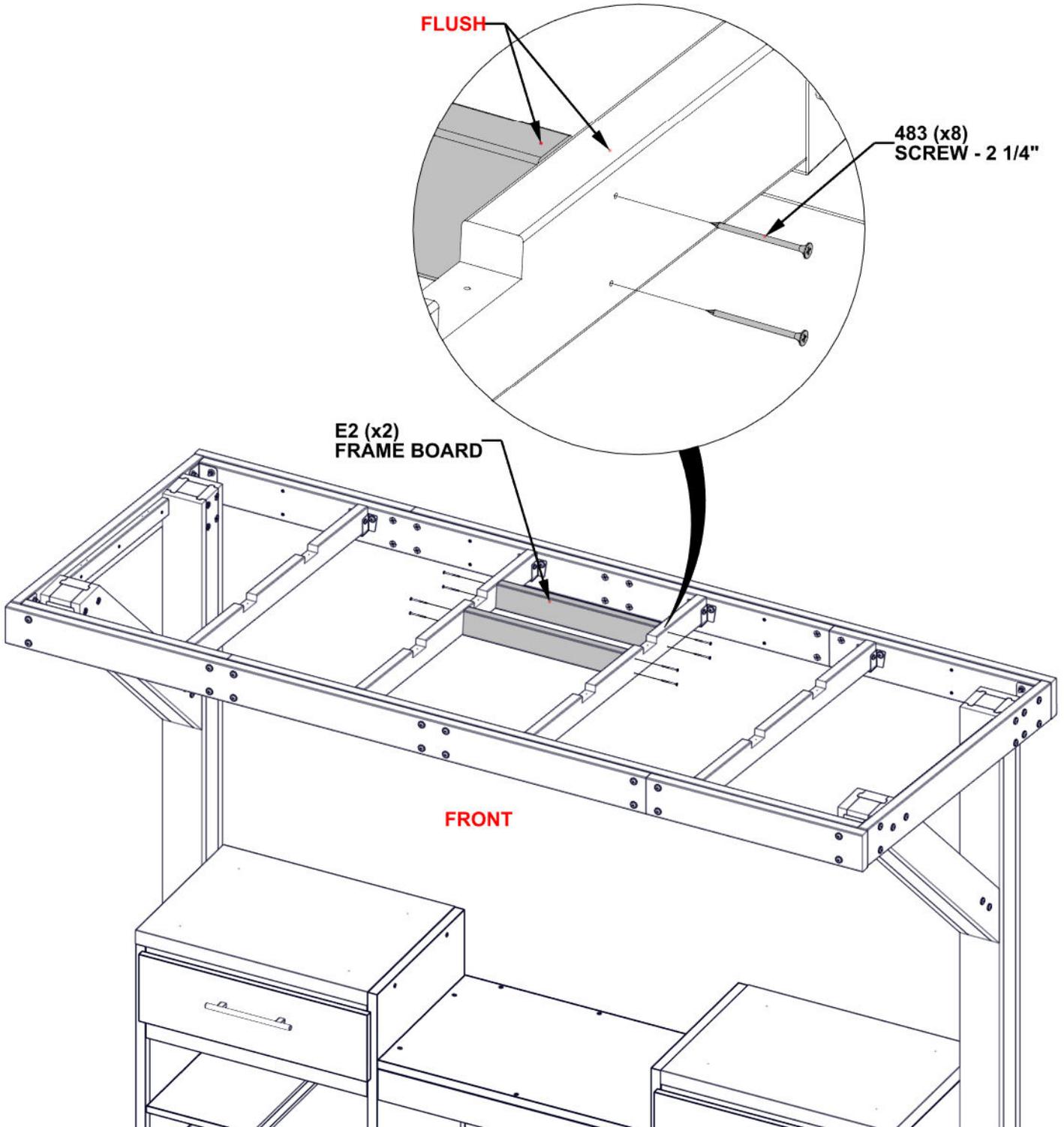
STEP 35 - ROOF ASSEMBLY

Qty	PartNo	Description
8	H100483	SCREW PFH 8x2 1/4 BLK



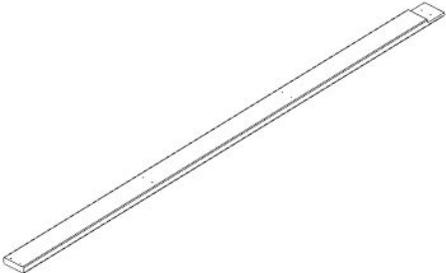
E2 FRAME BOARD - W4L21187
(x2) 1 7/16"x3 3/8"x22 5/16" (36x86x566)

- ALIGN THRU HOLES IN RAFTERS WITH PILOT HOLES IN EACH FRAME BOARD.
- ATTACH FRAME BOARD TO RAFTERS.

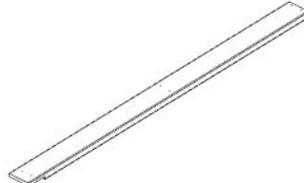


STEP 36 - ROOF ASSEMBLY

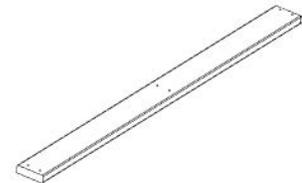
Qty	PartNo	Description
24	H100382	SCREW PFH 8x1 3/4 BLK



H03 PURLIN - W4L21185
(x1) 15/16"x3 3/8"x71 13/16" (24x86x1824)

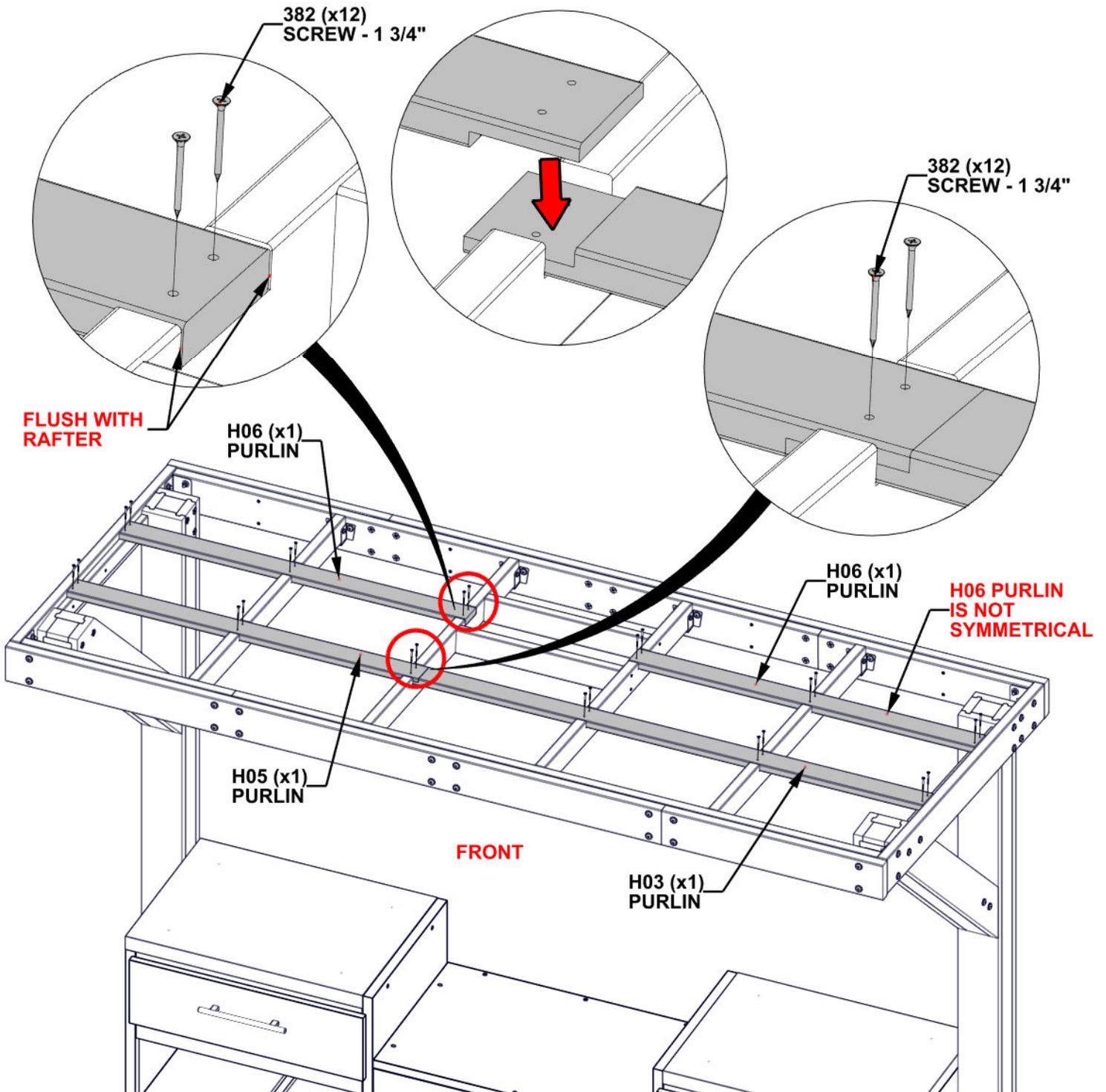


H05 PURLIN - W4L21186
(x1) 15/16"x3 3/8"x48 1/8" (24x86x1222)



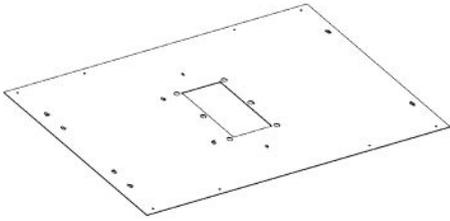
H06 PURLIN - W4L21817
(x2) 15/16"x3 3/8"x47 3/8" (24x86x1204)

- ALIGN PILOT HOLES.
- ATTACH PURLINS TO RAFTERS.



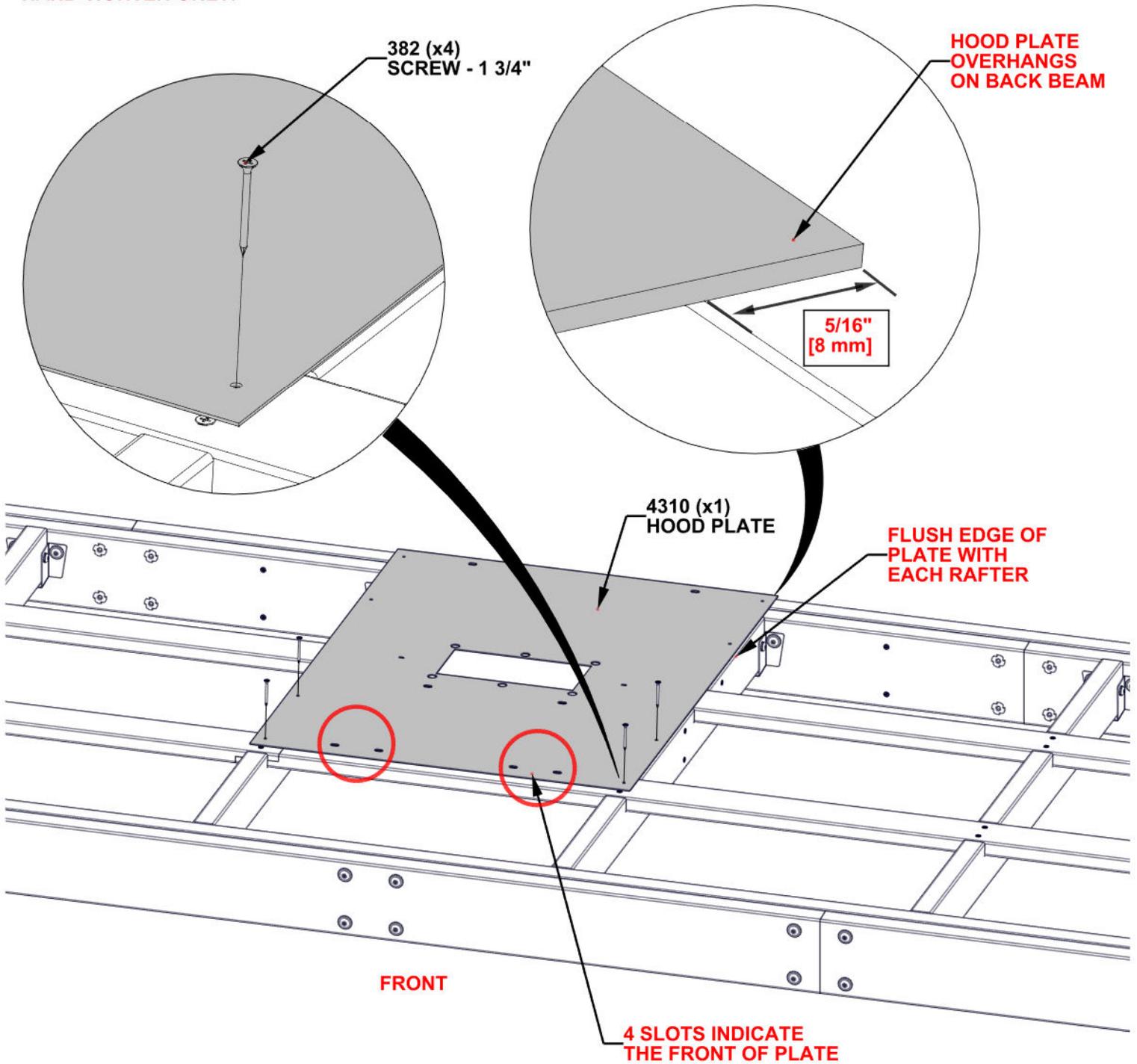
STEP 37A - ROOF ASSEMBLY

Qty	PartNo	Description
4	H100382	SCREW PFH 8x1 3/4 BLK

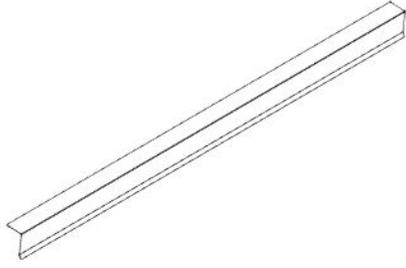


4310 HOOD PLATE - A4M04310
(x1) 1/16"x25 1/8"x35 13/16" (1.5x638.8x910)

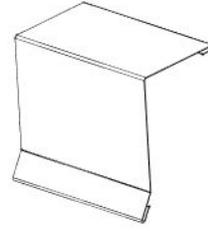
- ATTACH HOOD PLATE AS SHOWN BELOW.
- HAND TIGHTEN ONLY.



STEP 37B - ROOF ASSEMBLY

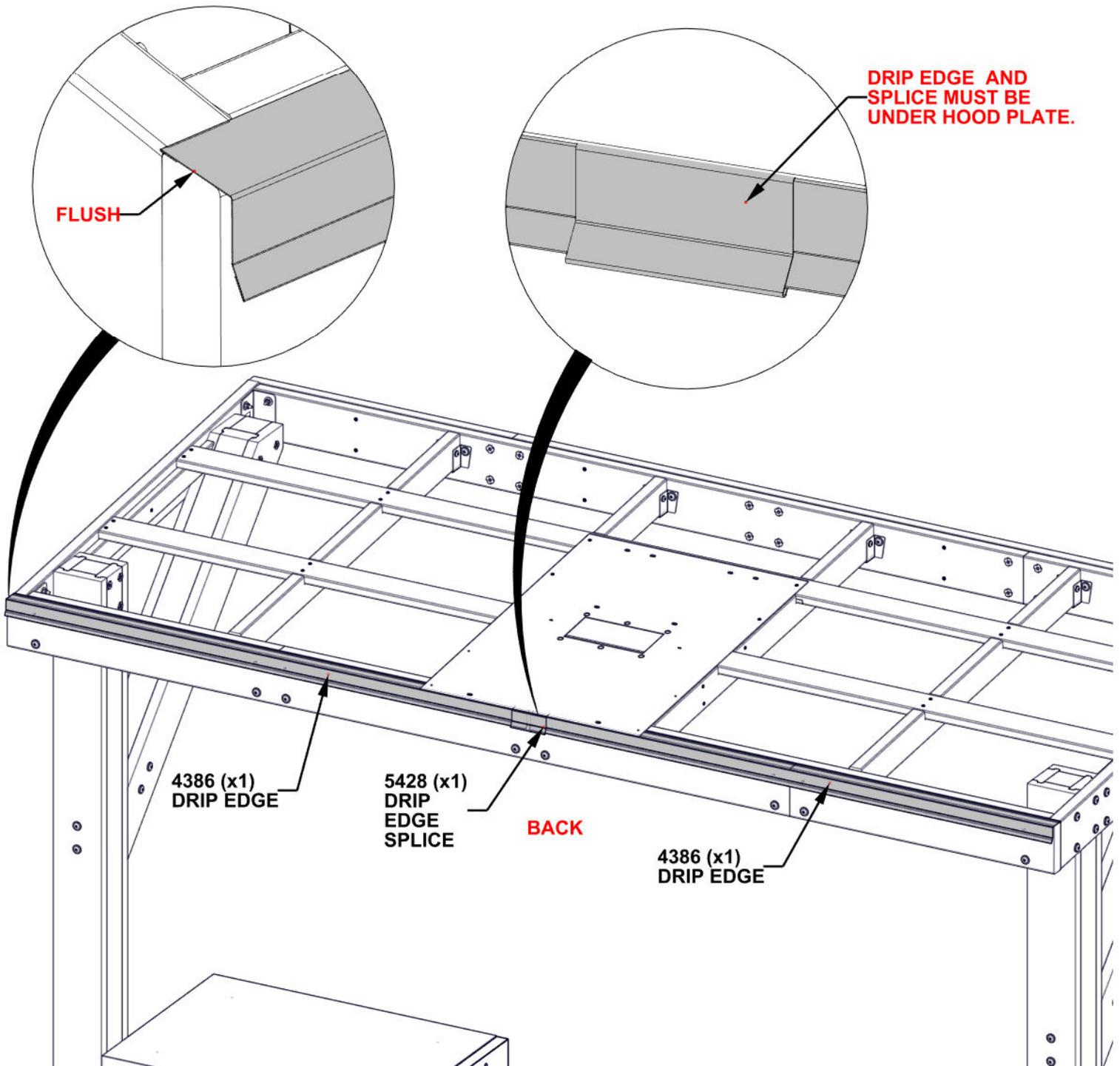


4386 DRIP EDGE - A4M04386
(x2) 1 3/4"x2 1/16"x59 13/16" (44x52x1520)



5428 DRIP EDGE SPLICE - A4M05428
(x1) 1 7/8"x2 3/16"x3 15/16" (48x55x100)

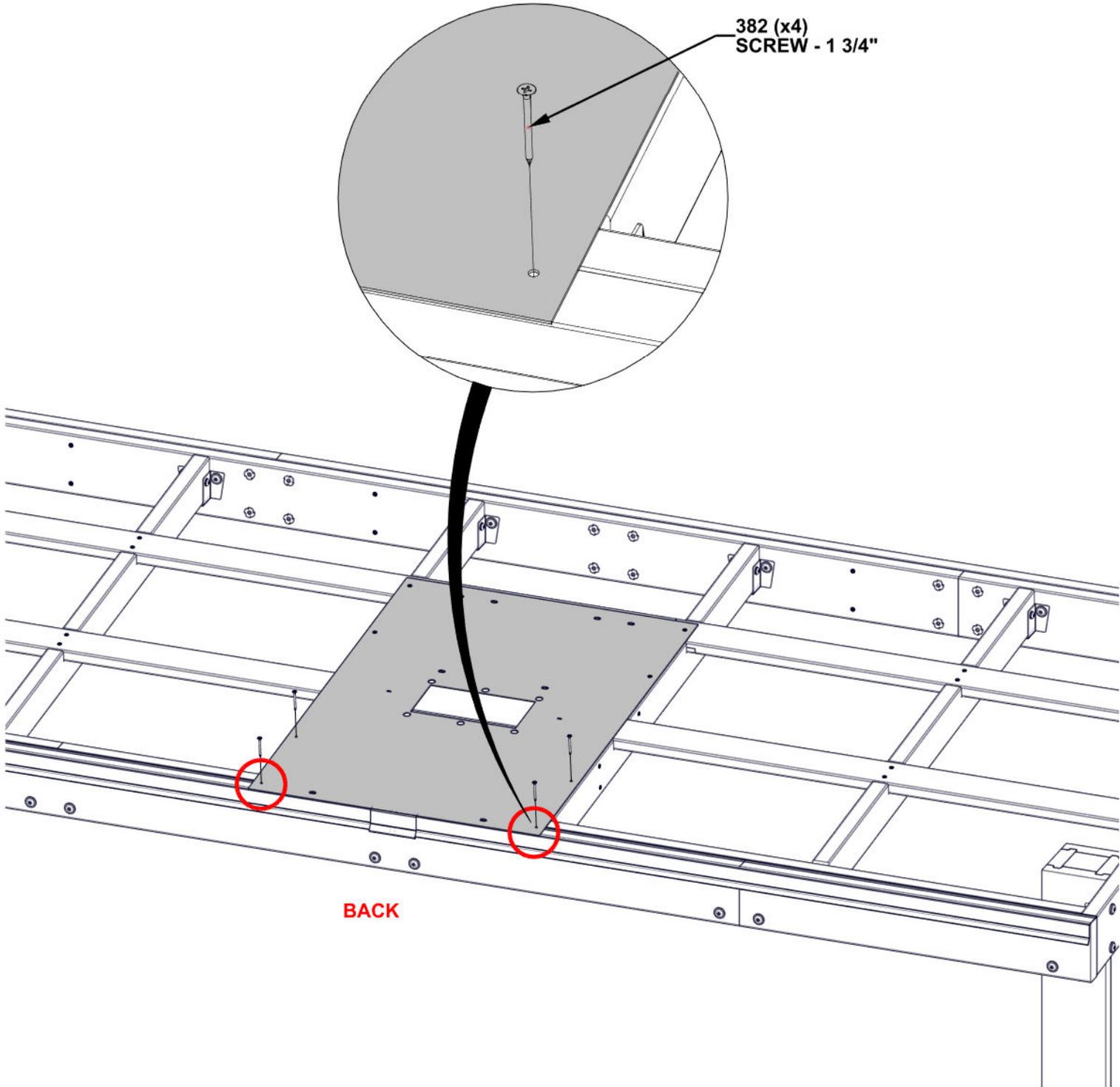
- REMOVE PROTECTIVE FILM.
- WITH ONE EXTRA PERSON, ORIENT 4386 AND 5428 UNDER HOOD PLATE AS BELOW SHOWN.



STEP 37C - ROOF ASSEMBLY

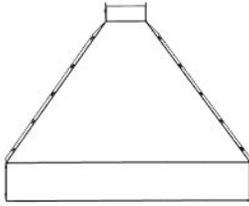
Qty	PartNo	Description
4	H100382	SCREW PFH 8x1 3/4 BLK

- IT IS RECOMMENDED THAT A 1/8" (3mm) DRILL BIT BE USED TO CREATE STARTER HOLES FOR THE BACK TWO SCREWS.
- TIGHTEN ALL HARDWARE.

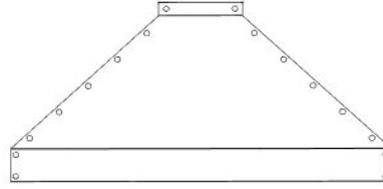


STEP 38A - ROOF ASSEMBLY

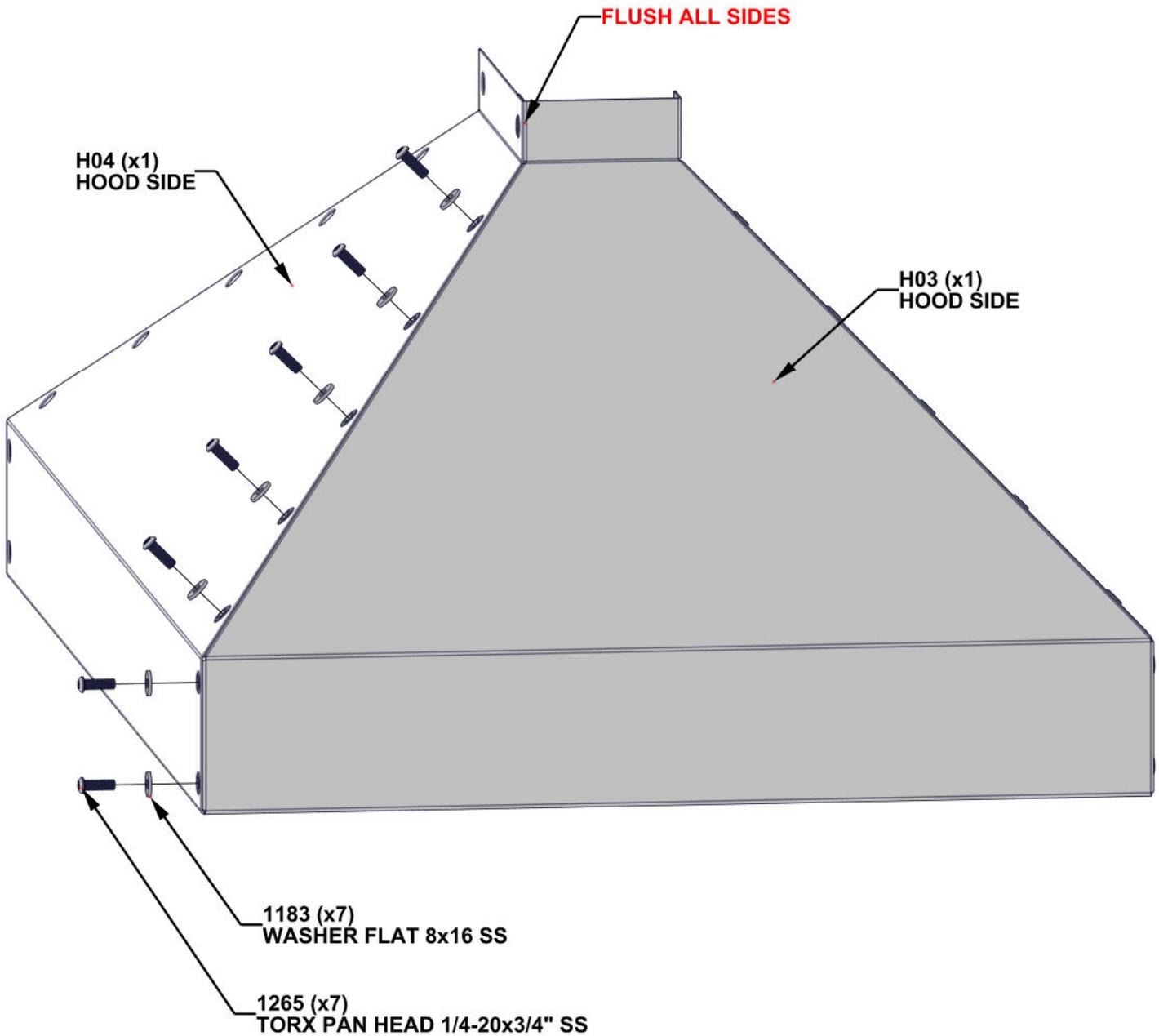
Qty	PartNo	Description
7	H101183	WASHER FLAT 8x16 SS
7	H101265	TORX PAN HEAD 1/4-20x3/4" SS (LOCTITE)



H03 HOOD SIDE - A4M05726
(x1) 15 9/16"x16 9/16"x24 1/16" (395.5x420x611)

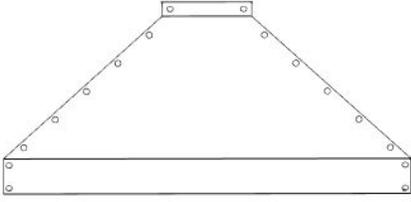


H04 HOOD SIDE - A4M05727
(x1) 10 1/16"x15 9/16"x39 3/16" (256x395.5x996)

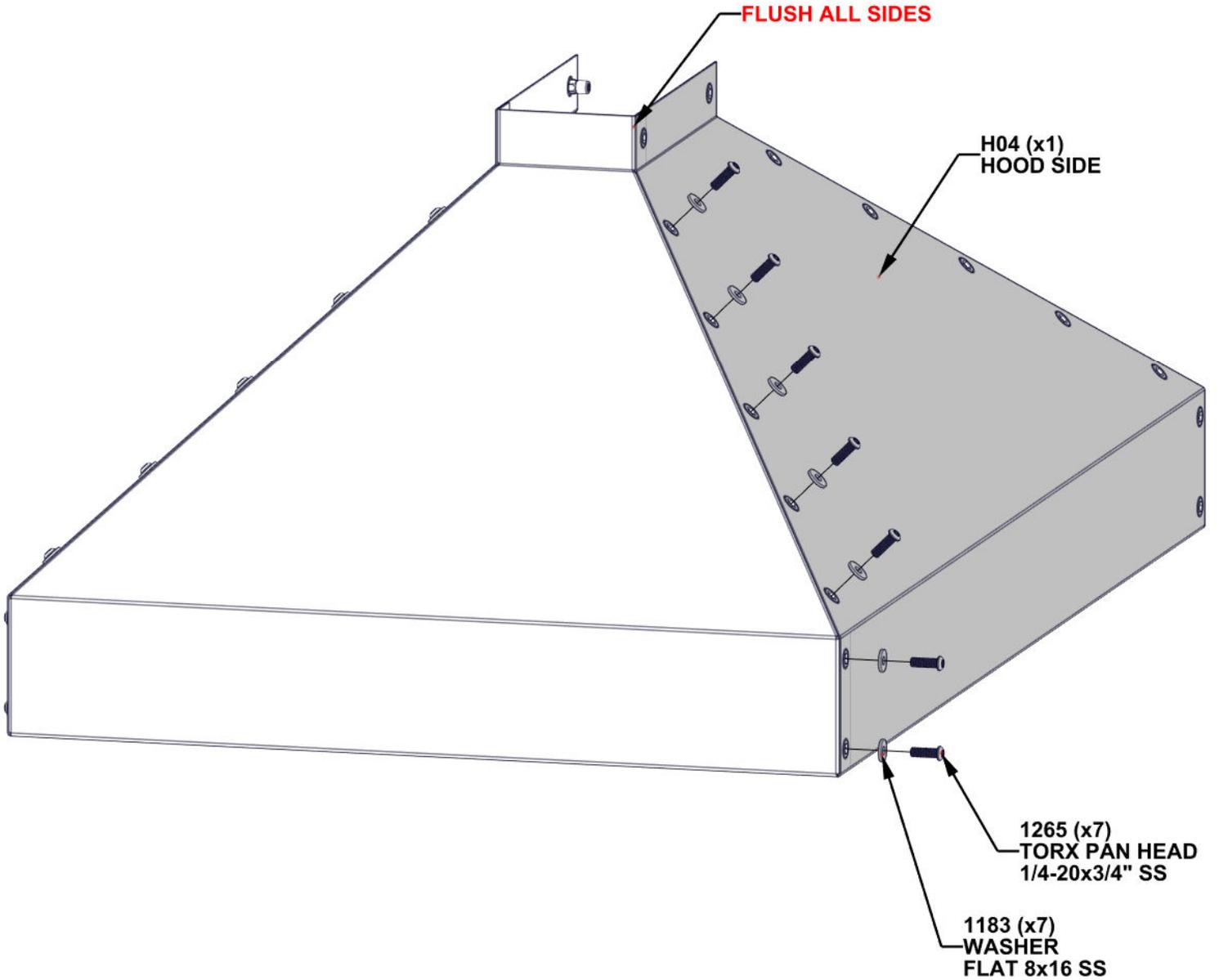


STEP 38B - ROOF ASSEMBLY

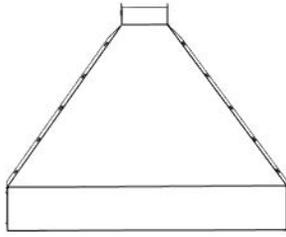
Qty	PartNo	Description
7	H101183	WASHER FLAT 8x16 SS
7	H101265	TORX PAN HEAD 1/4-20x3/4" SS (LOCTITE)



H04 HOOD SIDE - A4M05727
 (x1) 10 1/16"x15 9/16"x39 3/16" (256x395.5x996)

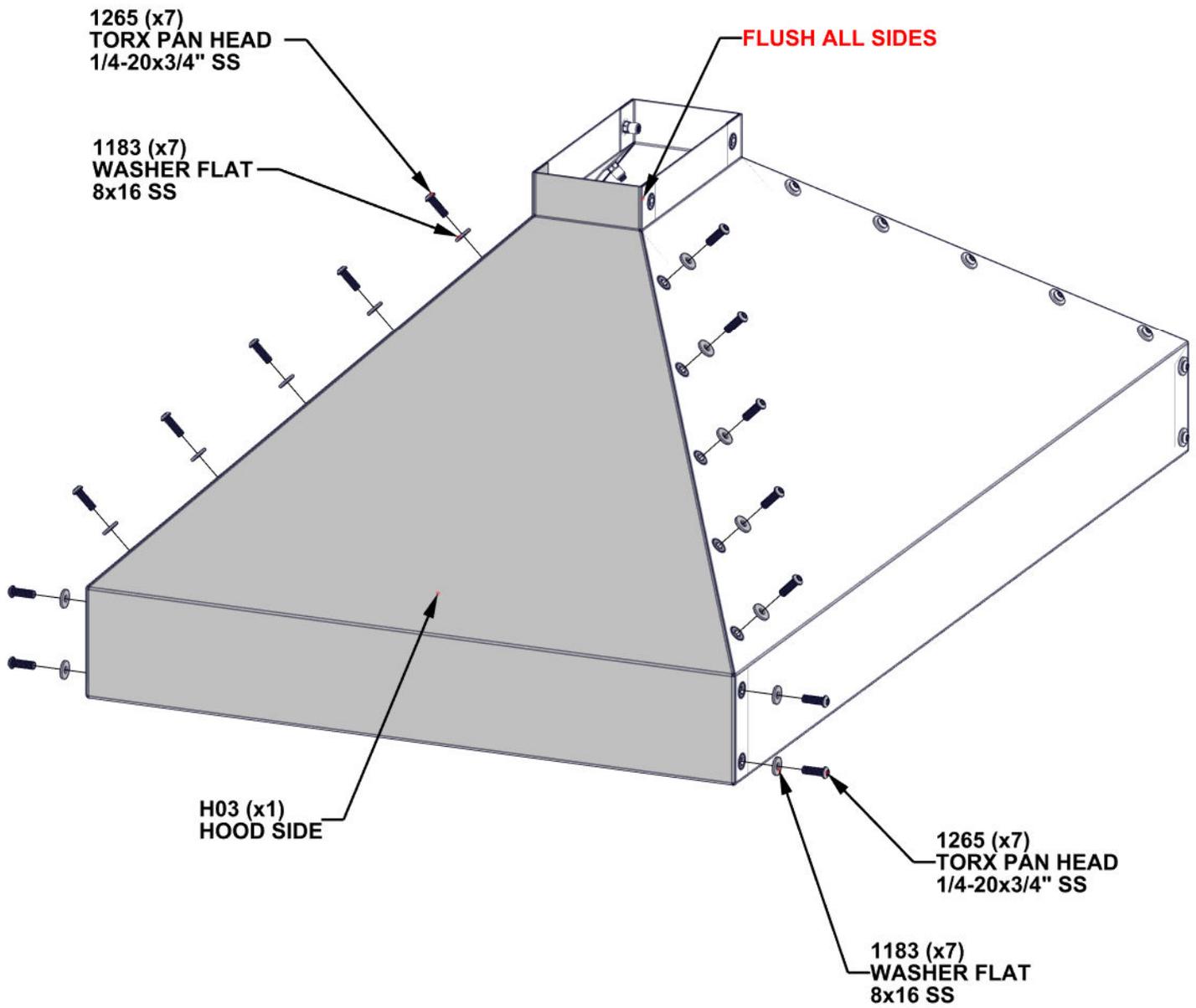


STEP 38C - ROOF ASSEMBLY



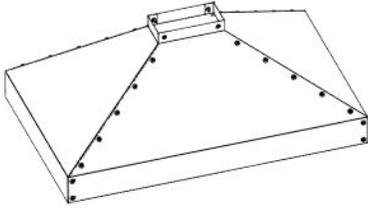
Qty	PartNo	Description
14	H101183	WASHER FLAT 8x16 SS
14	H101265	TORX PAN HEAD 1/4-20x3/4" SS (LOCTITE)

H03 HOOD SIDE - A4M05726
 (x1) 15 9/16"x16 9/16"x24 1/16" (395.5x420x611)



STEP 38D - ROOF ASSEMBLY

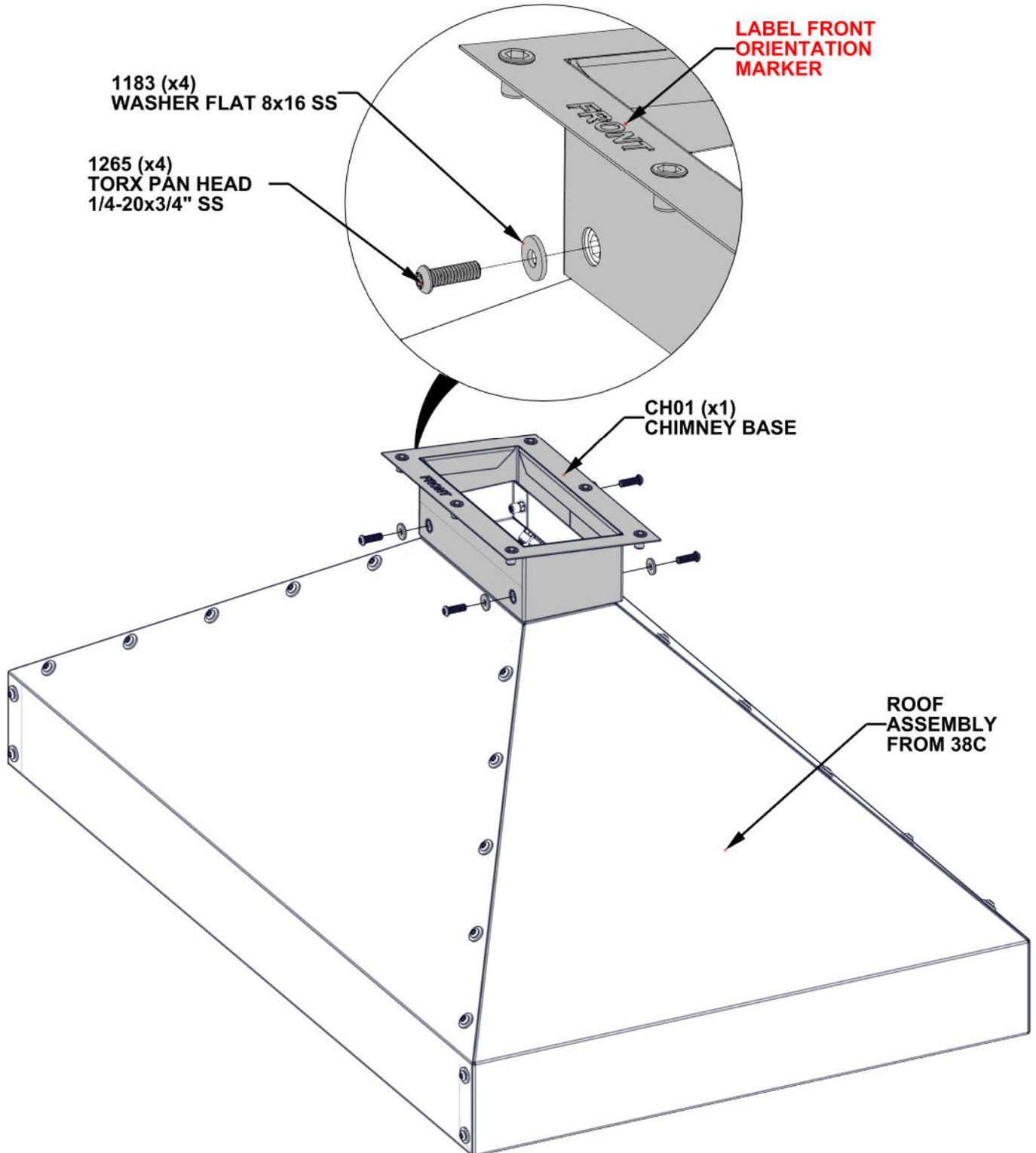
Qty	PartNo	Description
4	H101183	WASHER FLAT 8x16 SS
4	H101265	TORX PAN HEAD 1/4-20x3/4" SS (LOCTITE)



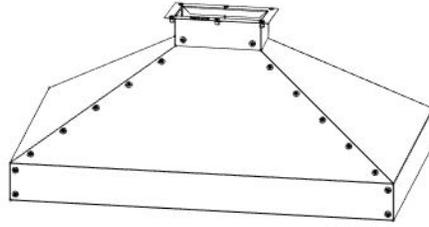
ROOF ASSEMBLY FROM 38C



CH01 CHIMNEY BASE - A4M04307
(x1) 3 5/16"x6 11/16"x10 5/8" (84x170x270)

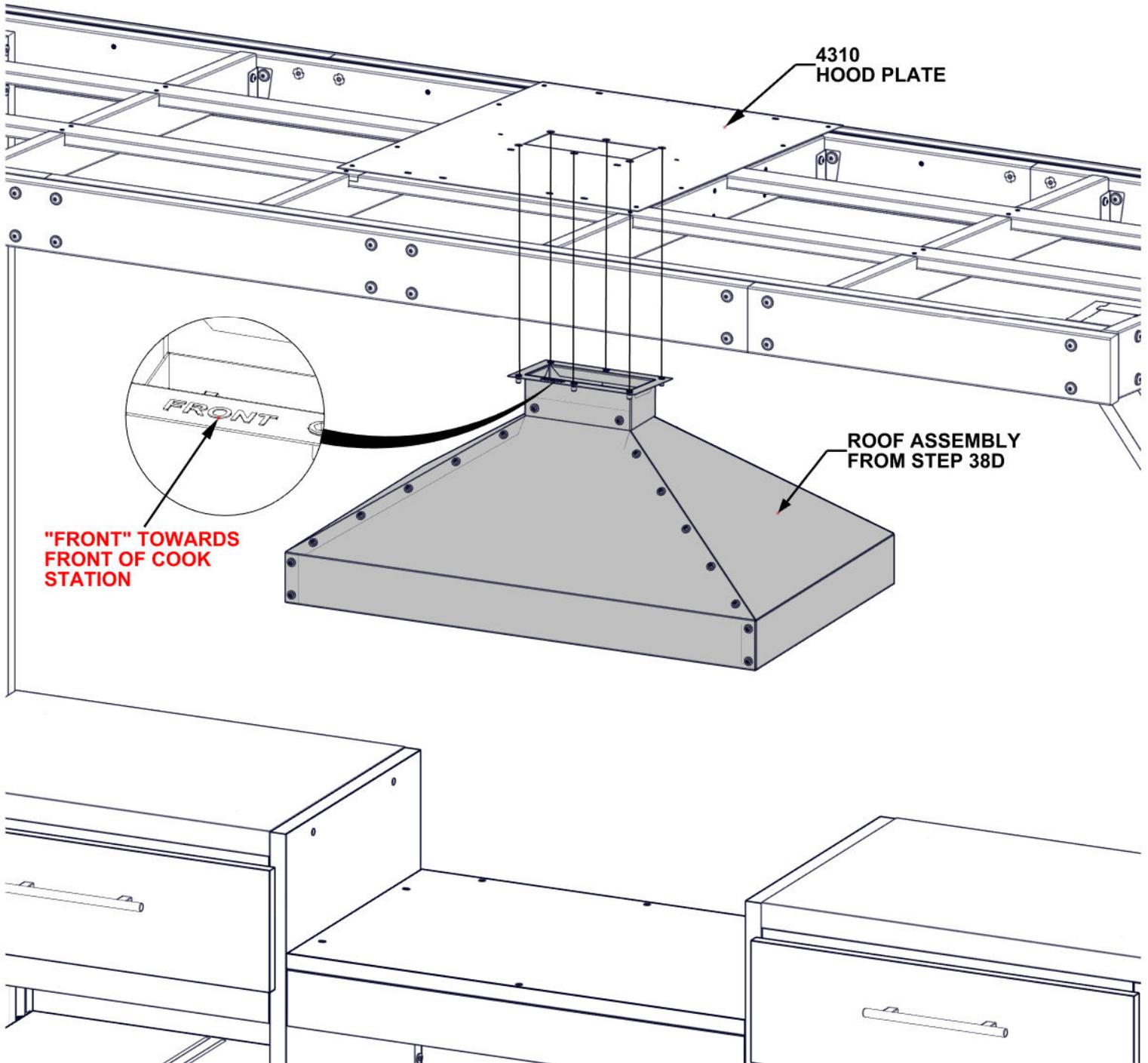


STEP 38E - ROOF ASSEMBLY



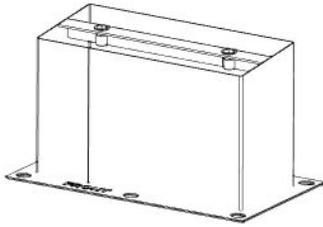
ROOF ASSEMBLY FROM STEP 38D

- ALIGN SCREW HOLES ON CHIMNEY ASSEMBLY AND HOOD PLATE.
- WITH AT LEAST TWO EXTRA PEOPLE, ATTACH CHIMNEY ASSEMBLY TO HOOD PLATE.

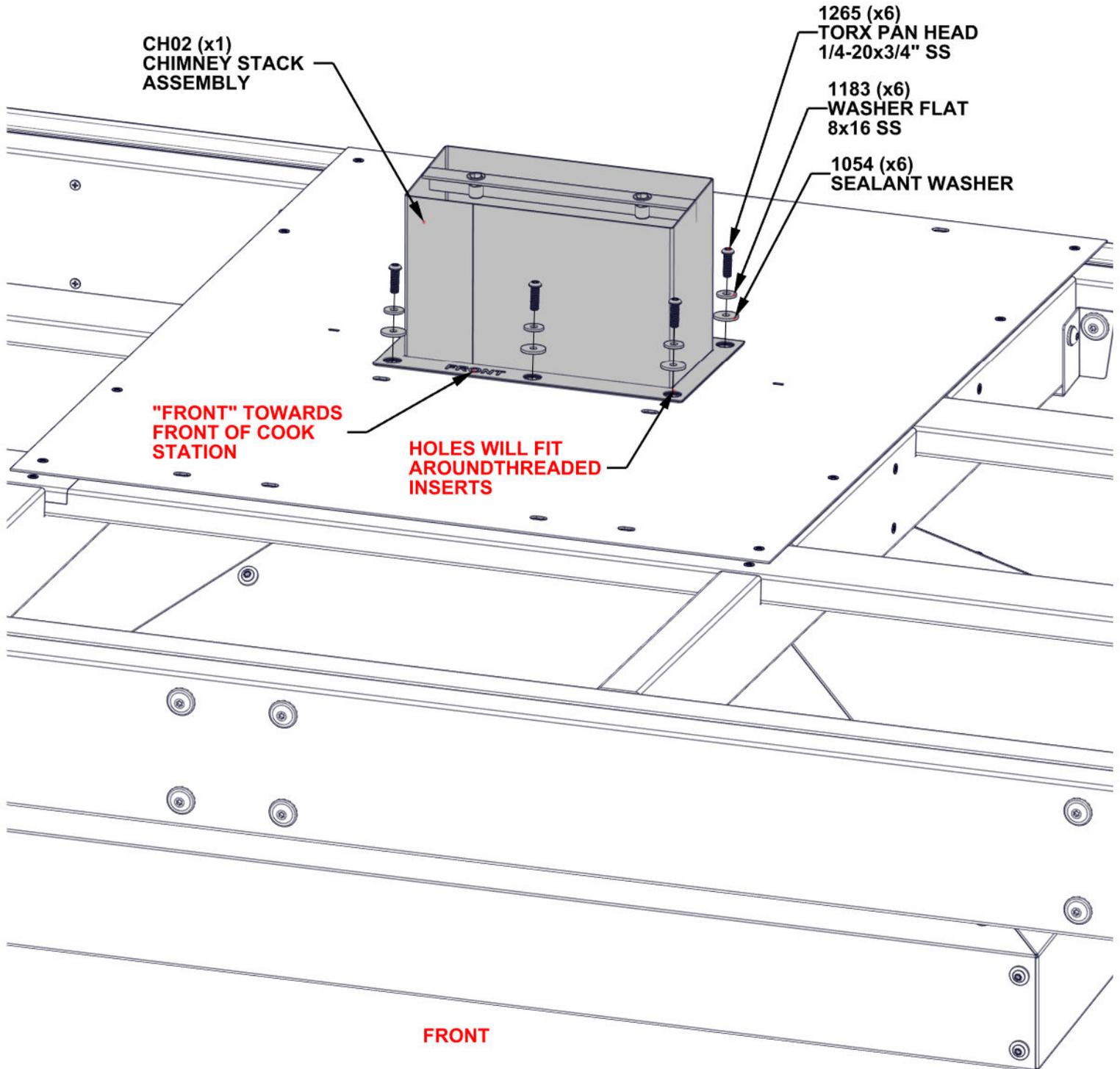


STEP 39A - ROOF ASSEMBLY

Qty	PartNo	Description
6	H101054	SEALANT WASHER
6	H101183	WASHER FLAT 8x16 SS
6	H101265	TORX PAN HEAD 1/4-20x3/4" SS (LOCTITE)

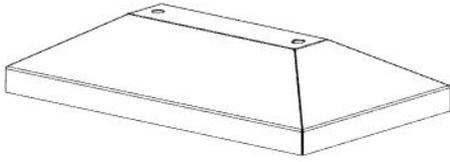


CH02 CHIMNEY STACK ASSEMBLY - A4M04313
 (x1) 6 1/16"x6 11/16"x10 1/4" (153x170x260)



STEP 39B - ROOF ASSEMBLY

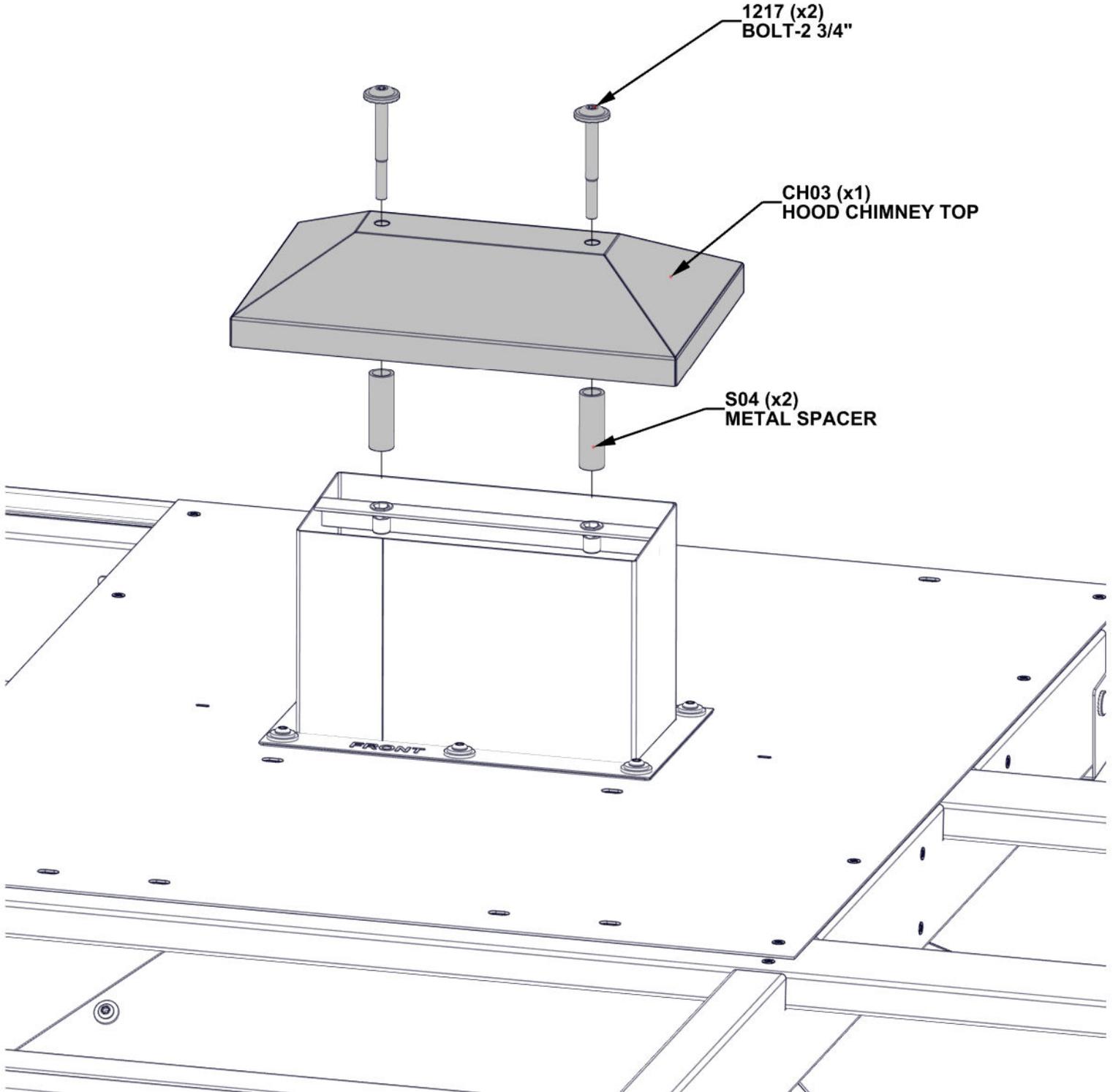
Qty	PartNo	Description
2	H101217	BOLT WH 5/16x2 3/4 S.S.



CH03 HOOD CHIMNEY TOP - A4M04314
(x1) 2 3/8"x7 1/16"x11 11/16" (60x179x297)



S04 METAL SPACER - A4M01205
(x2) 5/8"x2" (16x51x)



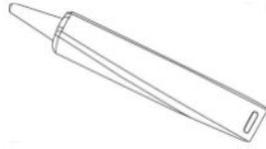
1217 (x2)
BOLT-2 3/4"

CH03 (x1)
HOOD CHIMNEY TOP

S04 (x2)
METAL SPACER

FRONT

STEP 39C - ROOF ASSEMBLY

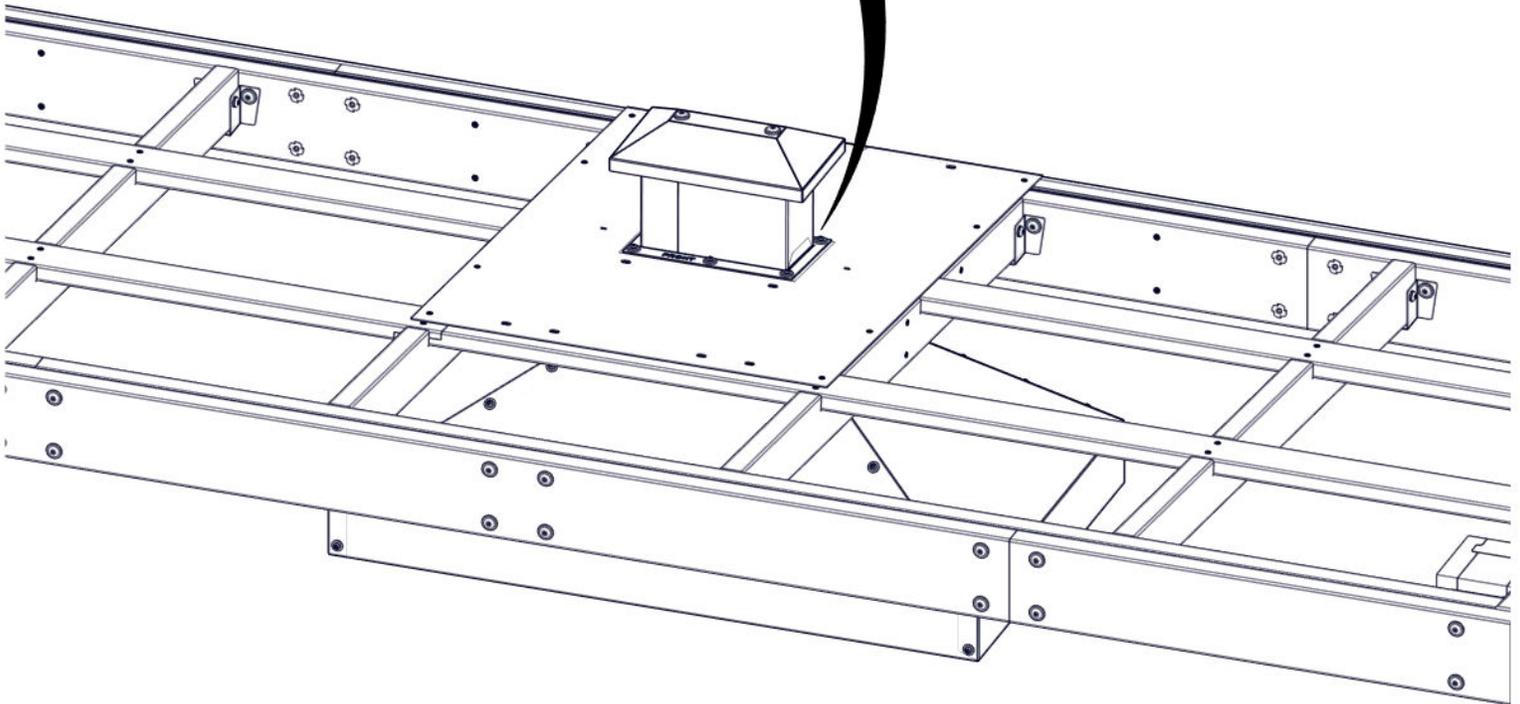
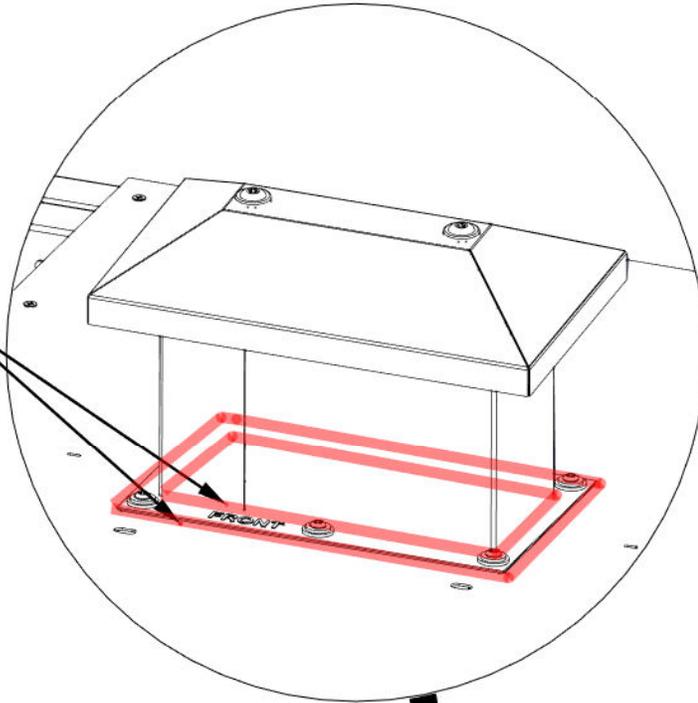


A6P00796 SILICONE
(x1)

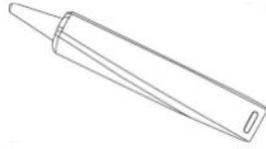
- APPLY A FINE BEAD OF SILICONE TO THE TWO RED AREAS AS BELOW SHOWN.
- SMOOTH SILICONE, WIPING EXCESS USING A RAG OR PAPER TOWEL.

**TIP: GLOVES ARE RECOMMENDED WHEN APPLYING SILICONE.
MAKE SURE SURFACE OF GUTTER IS CLEAN, DRY, AND FREE OF ANY DIRT/DEBRIS.**

**APPLY A FINE BEAD OF
SILICONE TO PREVENT
WATER FROM LEAKING**



STEP 39D - ROOF ASSEMBLY

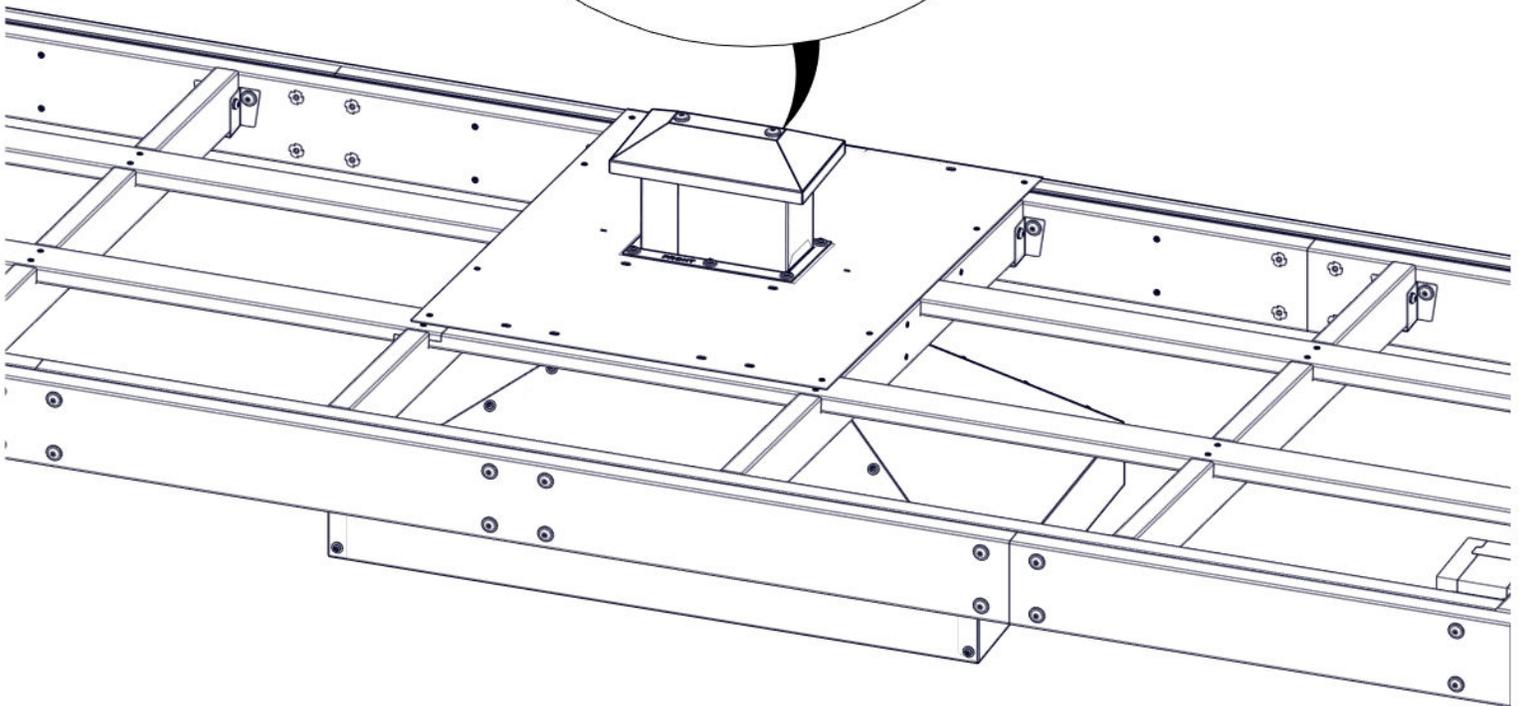
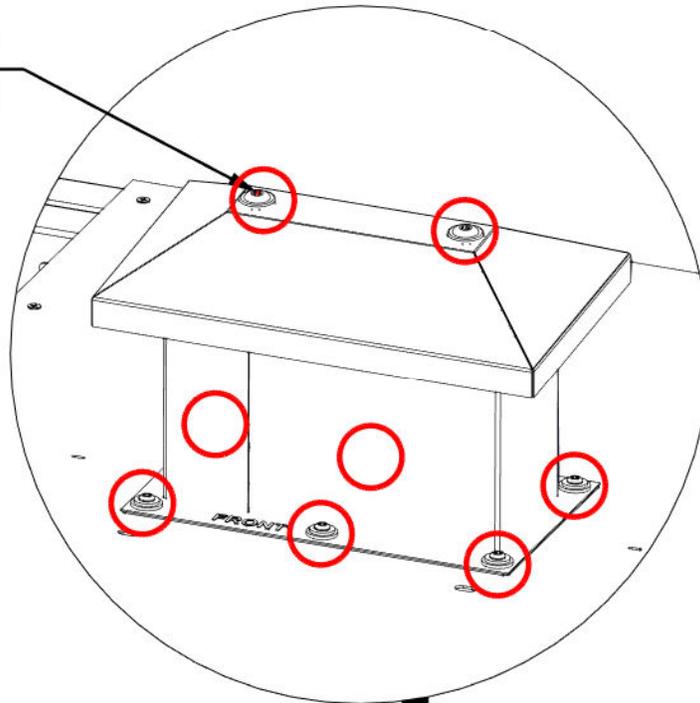


A6P00796 SILICONE
(x1)

- APPLY A FINE BEAD OF SILICONE TO ALL SCREW AREAS AS BELOW SHOWN.
- SMOOTH SILICONE, WIPING EXCESS USING A RAG OR PAPER TOWEL.

**TIP: GLOVES ARE RECOMMENDED WHEN APPLYING SILICONE.
MAKE SURE SURFACE OF GUTTER IS CLEAN, DRY, AND FREE OF ANY DIRT/DEBRIS.**

**APPLY A FINE BEAD OF
SILICONE TO PREVENT
WATER FROM LEAKING**



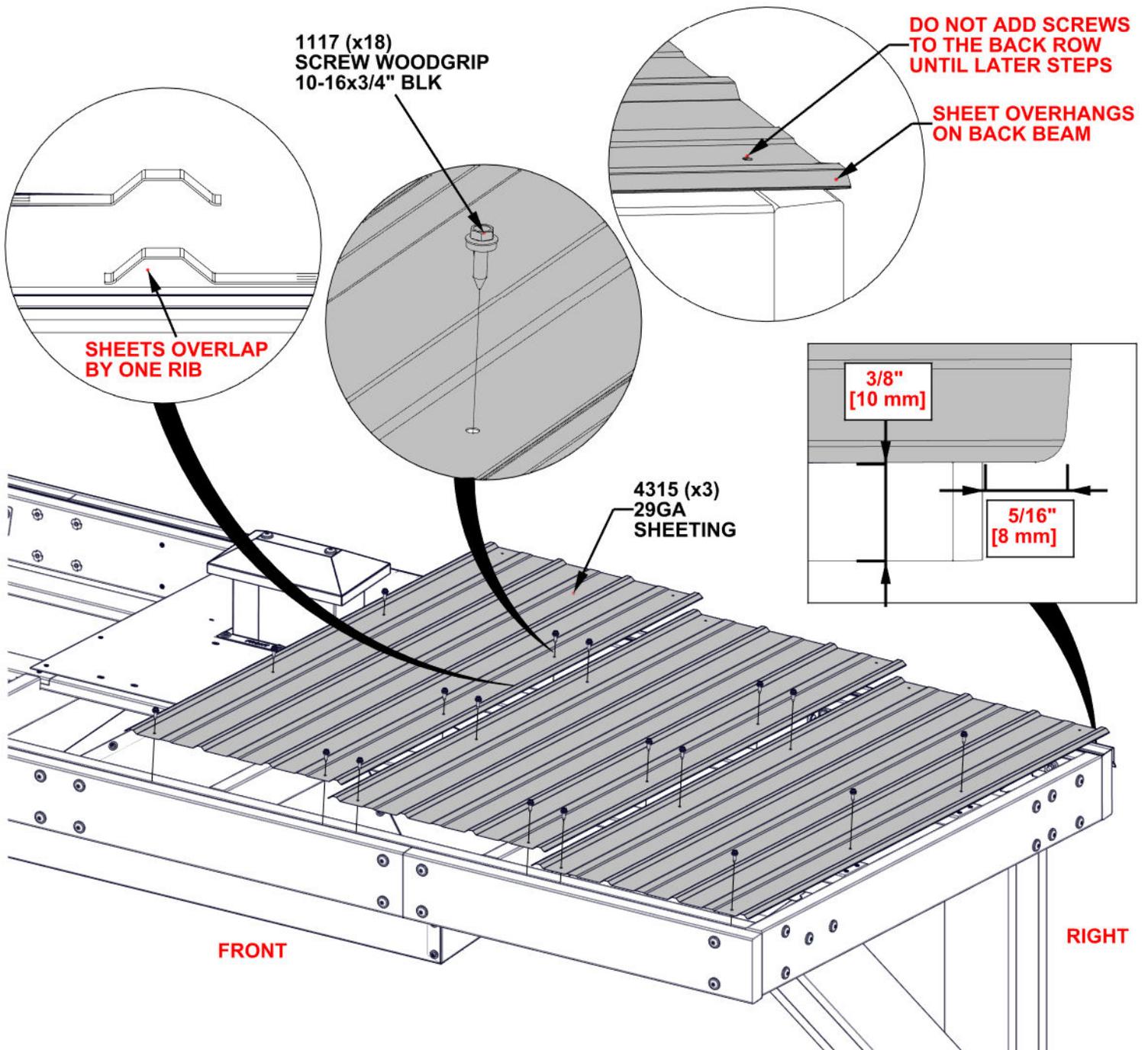
STEP 40 - ROOF ASSEMBLY

Qty	PartNo	Description
18	H101117	SCREW WOODGRIP 10-16x3/4" BLK



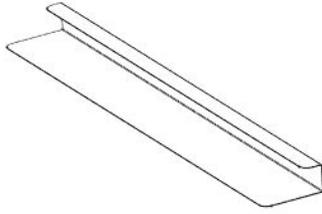
4315 29GA SHEETING - A4M04315
(x3) 0.02x18 7/8"x52 1/2" (0.5x480x1334)

- REMOVE PROTECTIVE FILM.
- STARTING AT THE RIGHT SIDE AND WORKING TO THE LEFT.
- ATTACH AND FULLY TIGHTEN ALL SCREWS ON EACH ROOF SHEET BEFORE ATTACHING THE NEXT ONE. THIS MAKES IT POSSIBLE TO REACH ALL THE SCREWS WITHOUT GETTING ON THE ROOF.
- **WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL ROOF PIECES.**



STEP 41 - ROOF ASSEMBLY

Qty	PartNo	Description
2	H101116	SCREW SELF TAPPING 1/4x1 BLK

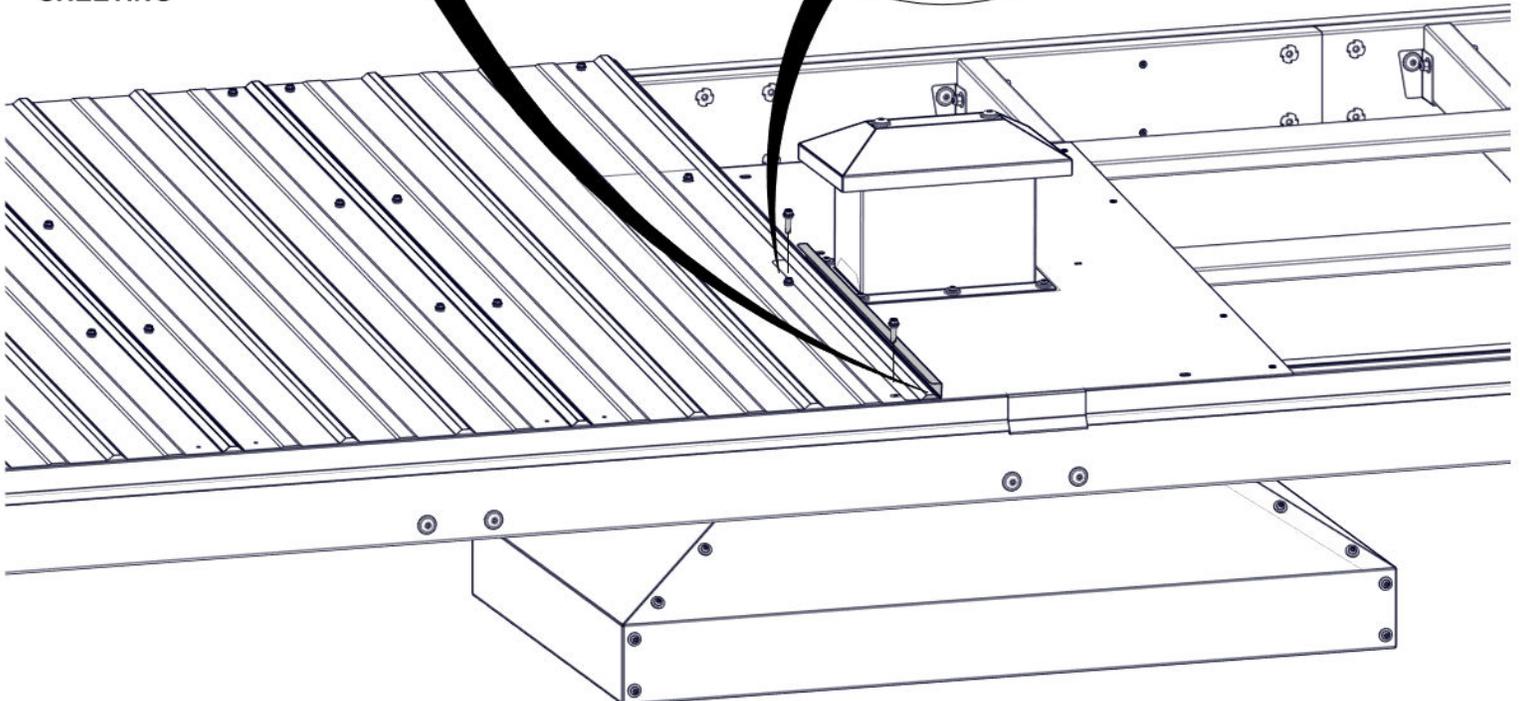
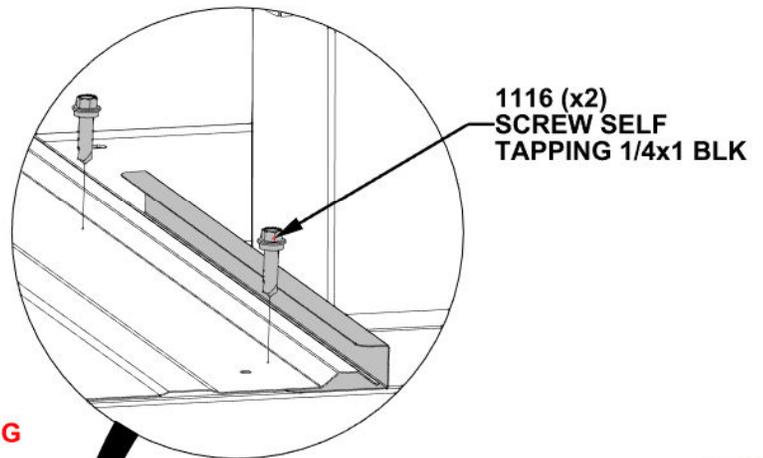
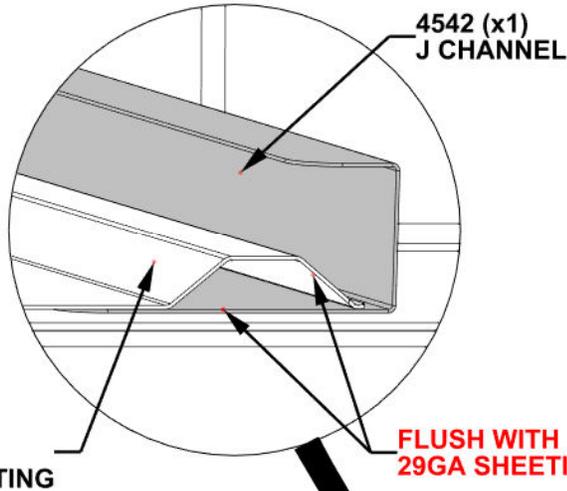
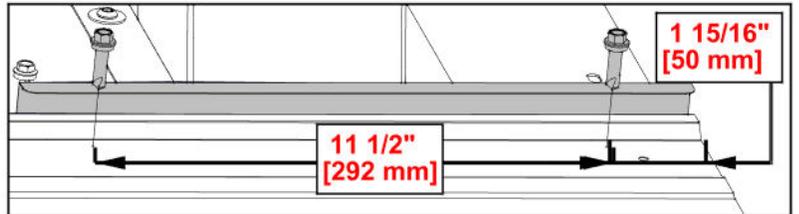


4542 J CHANNEL - A4M04542
(x1) 13/16"x1 13/16"x21 5/8" (20x46x550)

- SLIDE J CHANNEL UNDERNEATH SHEETING FLUSHING THE END OF J CHANNEL WITH END OF ROOF SHEET. SCREWS WILL BE POSITIONED ON SURFACE OF ROOF SHEET AGAINST RIB AS SHOWN.

- DUE TO MULTIPLE LAYERS OF METAL ON THE J CHANNEL, IT IS RECOMMENDED THAT A 1/8" (3mm) DRILL BIT BE USED TO CREATE STARTER HOLES.

- WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL ROOF PIECES.



BACK

STEP 42A - ROOF ASSEMBLY

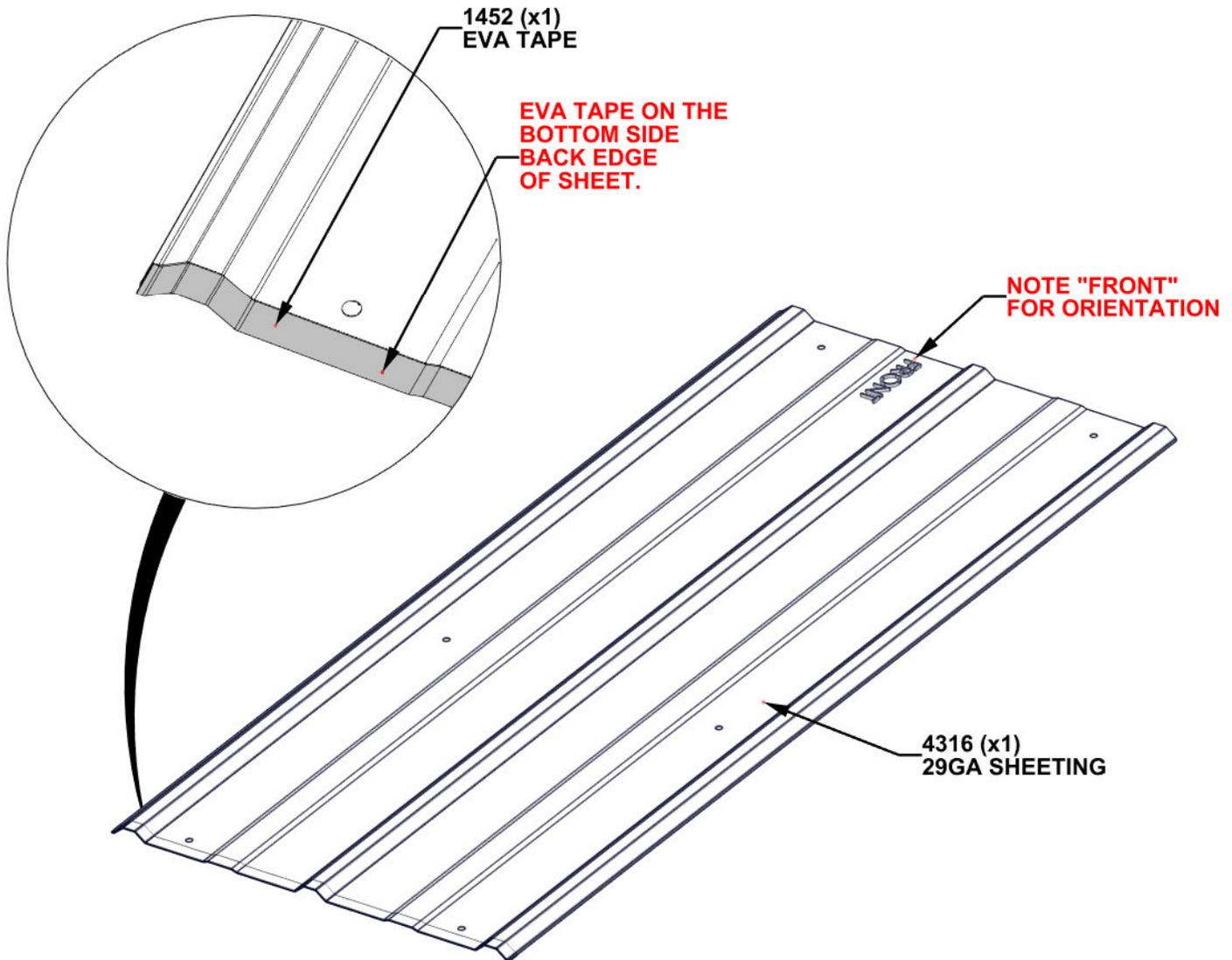


4316 29GA SHEETING - A4M04316
(x1) 0.02x18 7/8"x39 1/8" (0.5x480x780)



A6P01452 EVA TAPE
(x1)

- REMOVE PROTECTIVE FILM.
- INSTALL A STRIP OF EVA TAPE TO BOTTOM SIDE BACK EDGE OF SHEET.

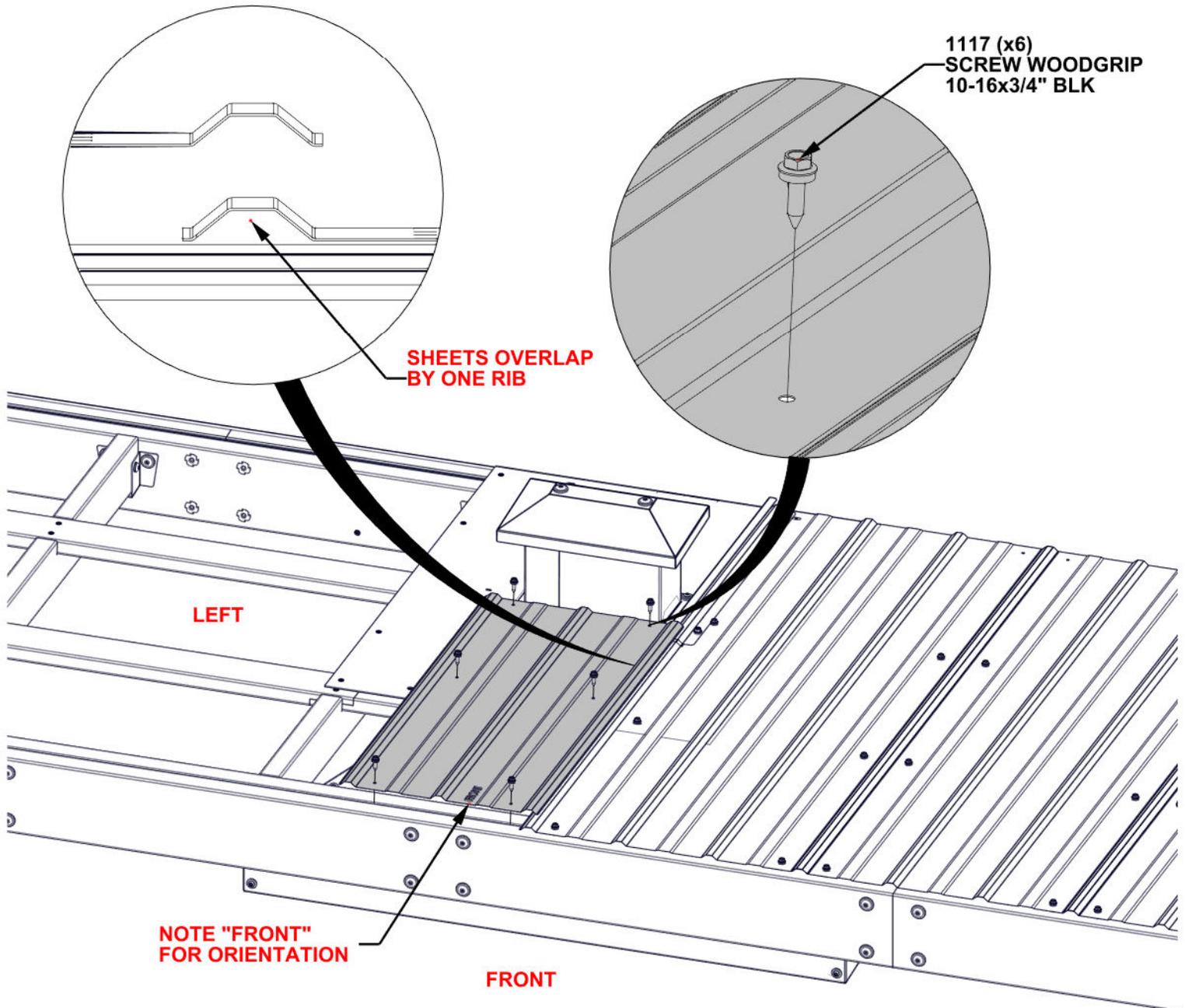


STEP 42B - ROOF ASSEMBLY

Qty	PartNo	Description
6	H101117	SCREW WOODGRIP 10-16x3/4" BLK

- STARTING AT THE RIGHT SIDE AND WORKING TO THE LEFT.
- ATTACH AND FULLY TIGHTEN ALL SCREWS.

- WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL ROOF PIECES.



STEP 43 - ROOF ASSEMBLY

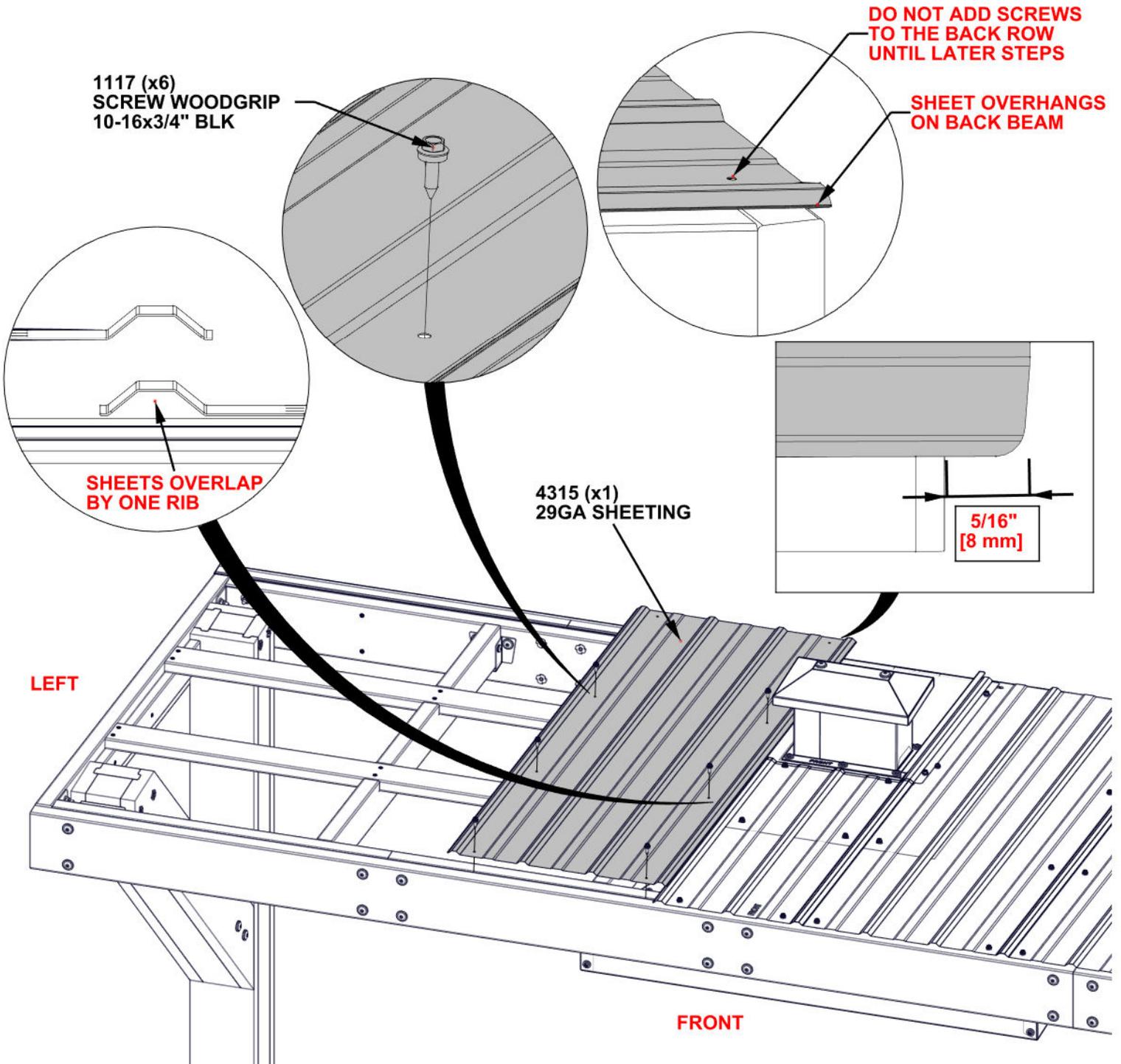
Qty	PartNo	Description
6	H101117	SCREW WOODGRIP 10-16x3/4" BLK



4315 29GA SHEETING - A4M04315
(x1) 0.02x18 7/8"x52 1/2" (0.5x480x1334)

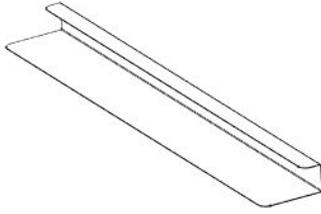
- REMOVE PROTECTIVE FILM.
- STARTING AT THE RIGHT SIDE AND WORKING TO THE LEFT.
- ATTACH AND FULLY TIGHTEN ALL SCREWS.

- WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL ROOF PIECES.



STEP 44 - ROOF ASSEMBLY

Qty	PartNo	Description
2	H101116	SCREW SELF TAPPING 1/4x1 BLK

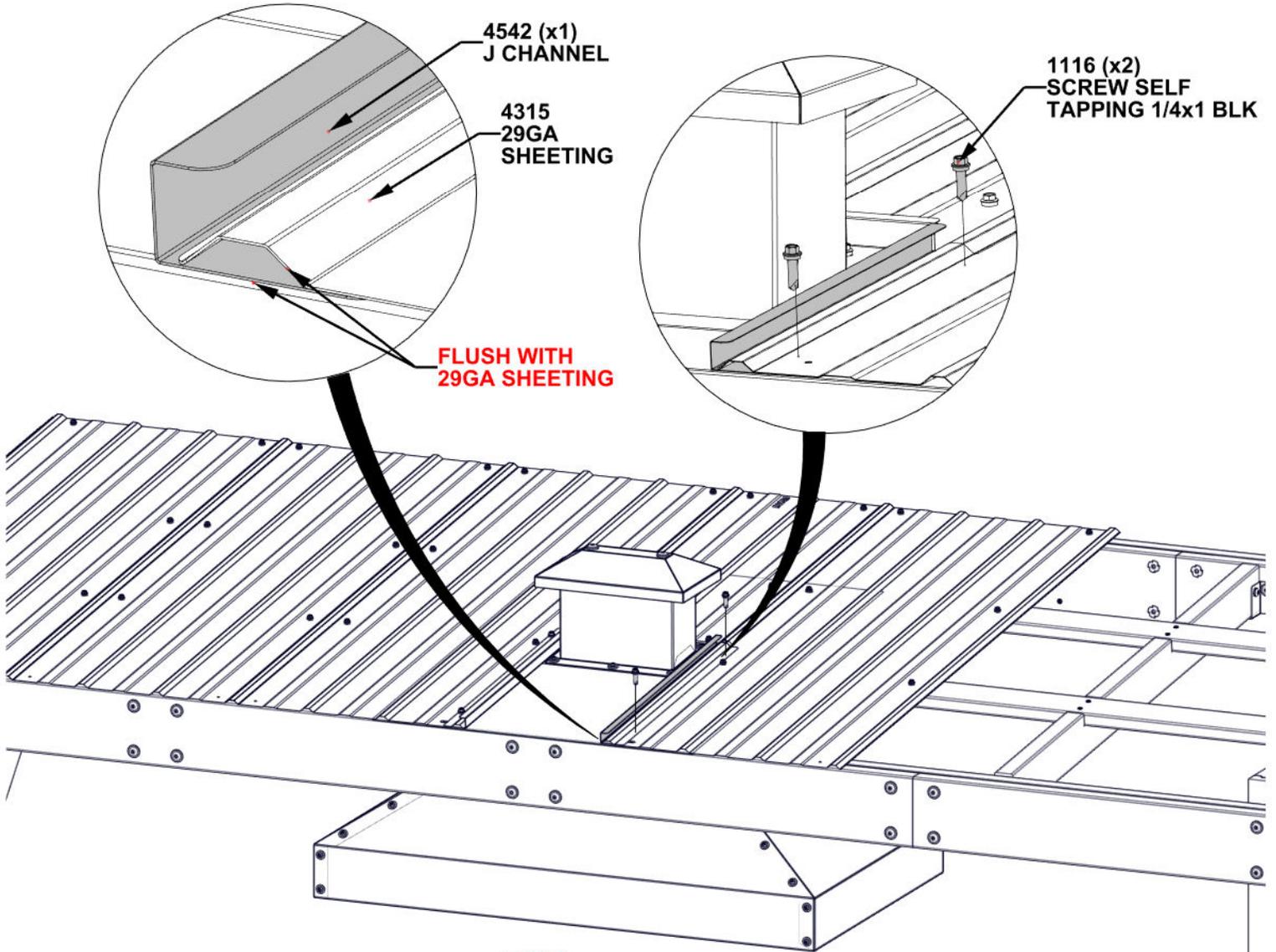
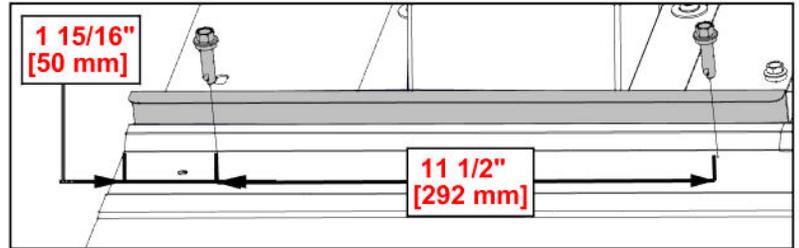


4542 J CHANNEL - A4M04542
(x1) 13/16"x1 13/16"x21 5/8" (20x46x550)

- SLIDE J CHANNEL UNDERNEATH SHEETING FLUSHING THE END OF J CHANNEL WITH END OF ROOF SHEET. SCREWS WILL BE POSITIONED ON SURFACE OF ROOF SHEET AGAINST RIB AS SHOWN.

- DUE TO MULTIPLE LAYERS OF METAL ON THE J CHANNEL, IT IS RECOMMENDED THAT A 1/8" (3mm) DRILL BIT BE USED TO CREATE STARTER HOLES.

- WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL ROOF PIECES.



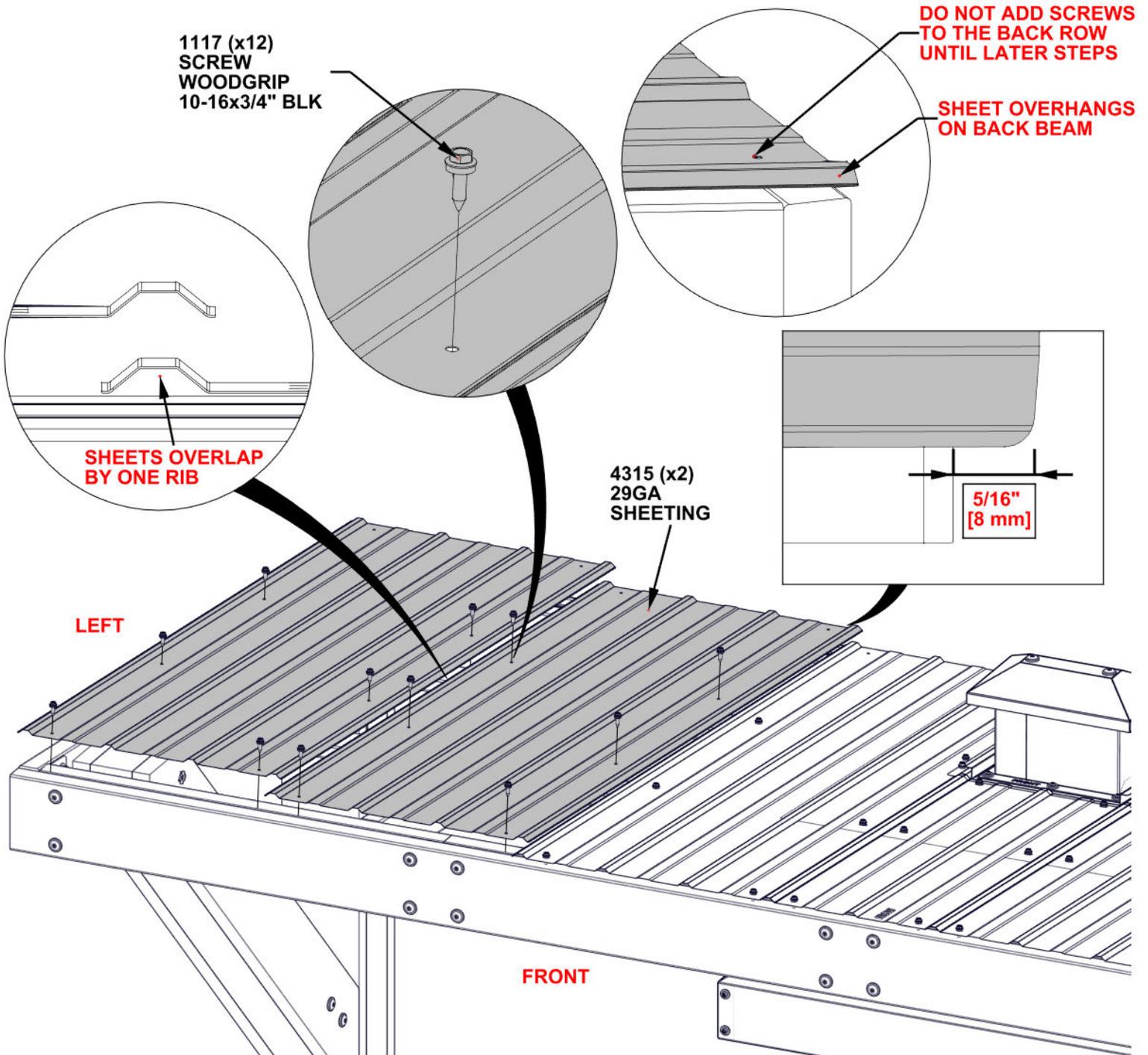
STEP 45 - ROOF ASSEMBLY

Qty	PartNo	Description
12	H101117	SCREW WOODGRIP 10-16x3/4" BLK

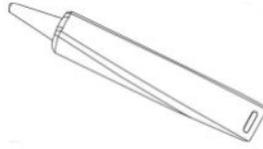


4315 29GA SHEETING - A4M04315
(x2) 0.02x18 7/8"x52 1/2" (0.5x480x1334)

- REMOVE PROTECTIVE FILM.
- STARTING AT THE RIGHT SIDE AND WORKING TO THE LEFT.
- ATTACH AND FULLY TIGHTEN ALL SCREWS ON EACH ROOF SHEET BEFORE ATTACHING THE NEXT ONE. THIS MAKES IT POSSIBLE TO REACH ALL THE SCREWS WITHOUT GETTING ON THE ROOF.
- **WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL ROOF PIECES.**



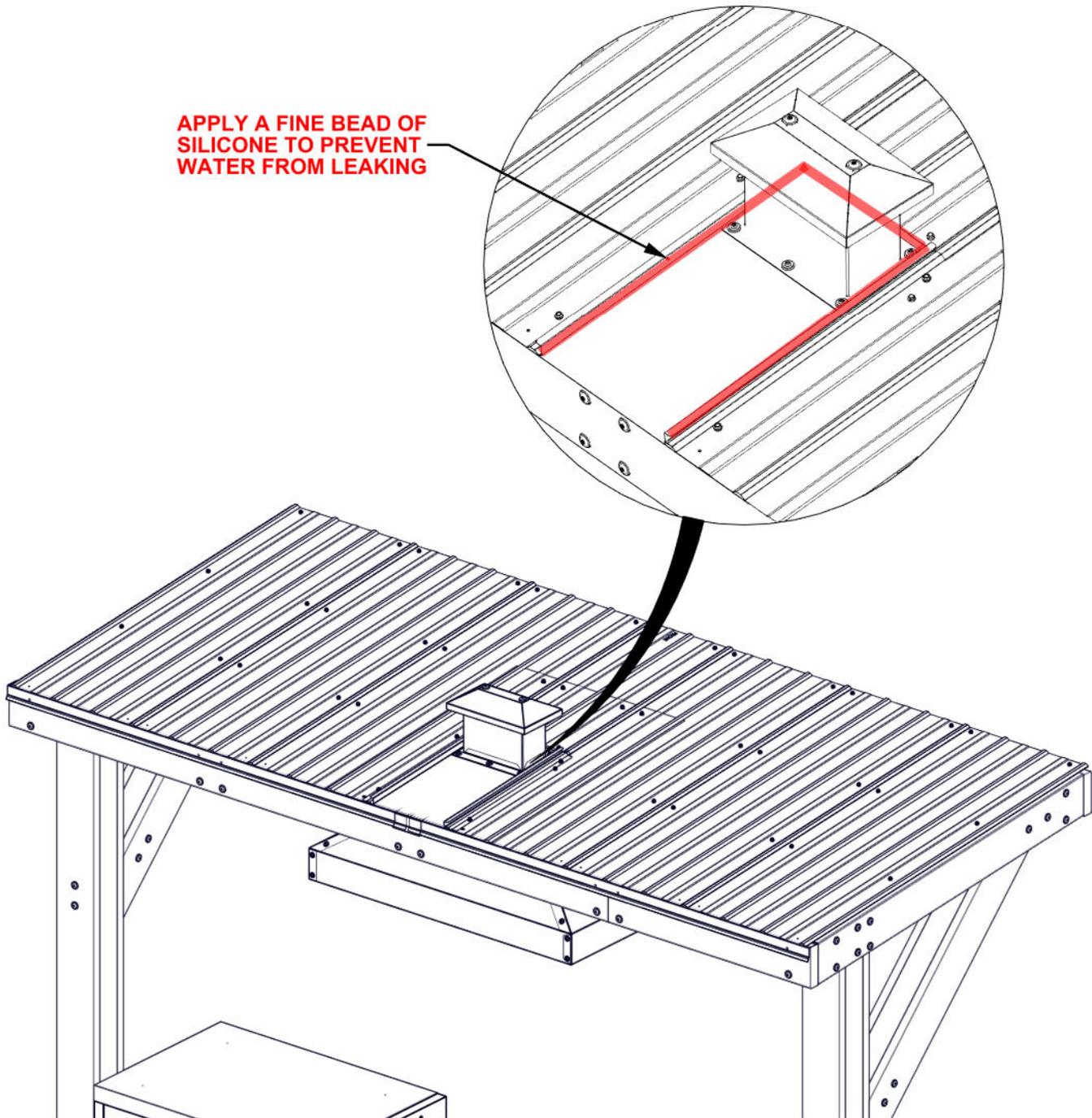
STEP 46 - ROOF GUTTER SEALANT



A6P00796 SILICONE
(x1)

- APPLY A FINE BEAD OF SILICONE TO RED AREA AS BELOW SHOWN.
- SMOOTH SILICONE, WIPING EXCESS USING A RAG OR PAPER TOWEL.

**TIP: GLOVES ARE RECOMMENDED WHEN APPLYING SILICONE.
MAKE SURE SURFACE OF GUTTER IS CLEAN, DRY, AND FREE OF ANY DIRT/DEBRIS.**



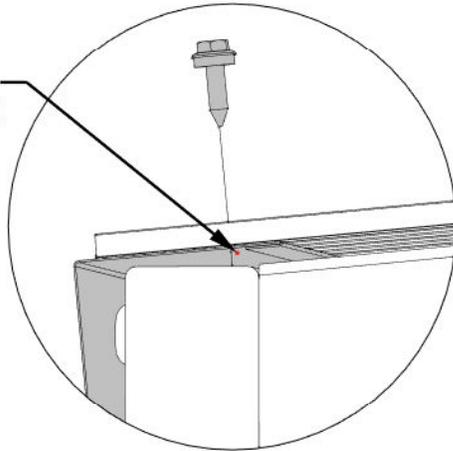
STEP 47 - ROOF ASSEMBLY

Qty	PartNo	Description
12	H101117	SCREW WOODGRIP 10-16x3/4" BLK

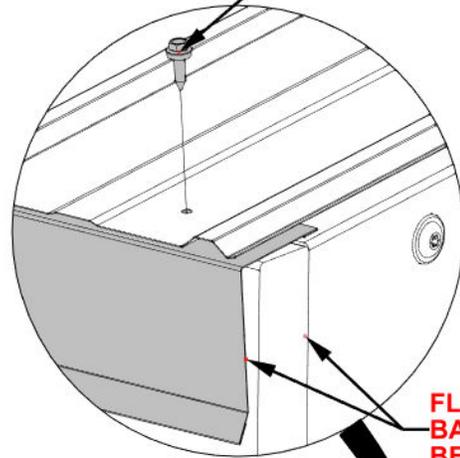
- INSTALL SCREWS TO DRIP EDGES.

- DUE TO MULTIPLE LAYERS OF METAL ON THE DRIP EDGE, IT IS RECOMMENDED THAT A 1/8" (3mm) DRILL BIT BE USED TO CREATE STARTER HOLES.
- WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL ROOF PIECES.

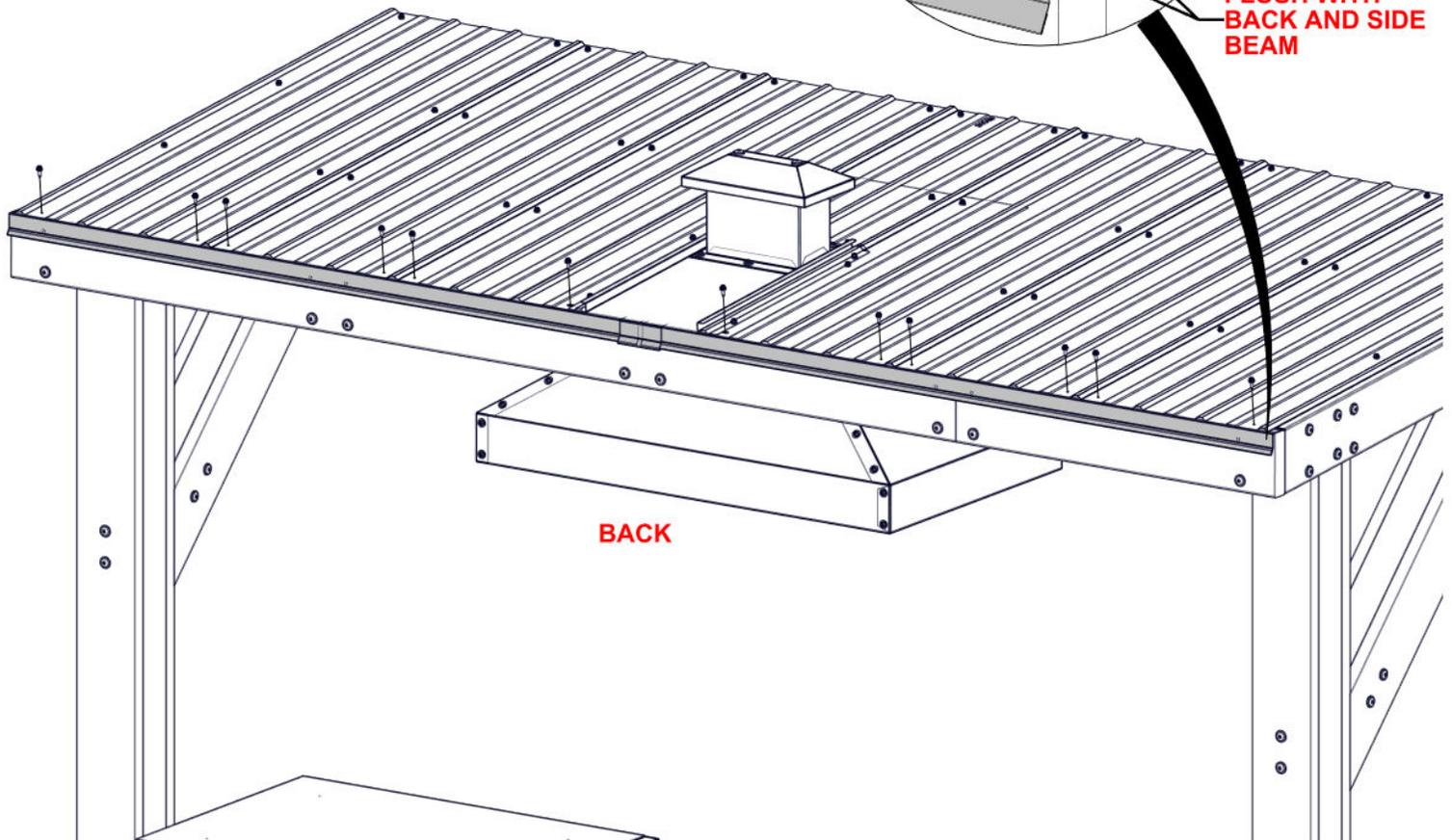
SCREWS WILL GO THROUGH 29GA SHEETING AND DRIP EDGE INTO BEAM



1117 (x12)
SCREW
WOODGRIP
10-16x3/4" BLK

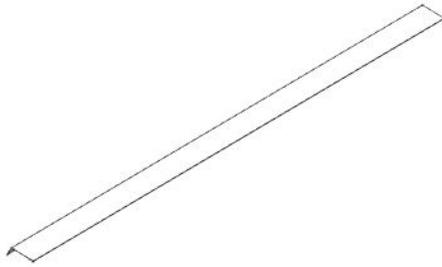


FLUSH WITH
BACK AND SIDE
BEAM



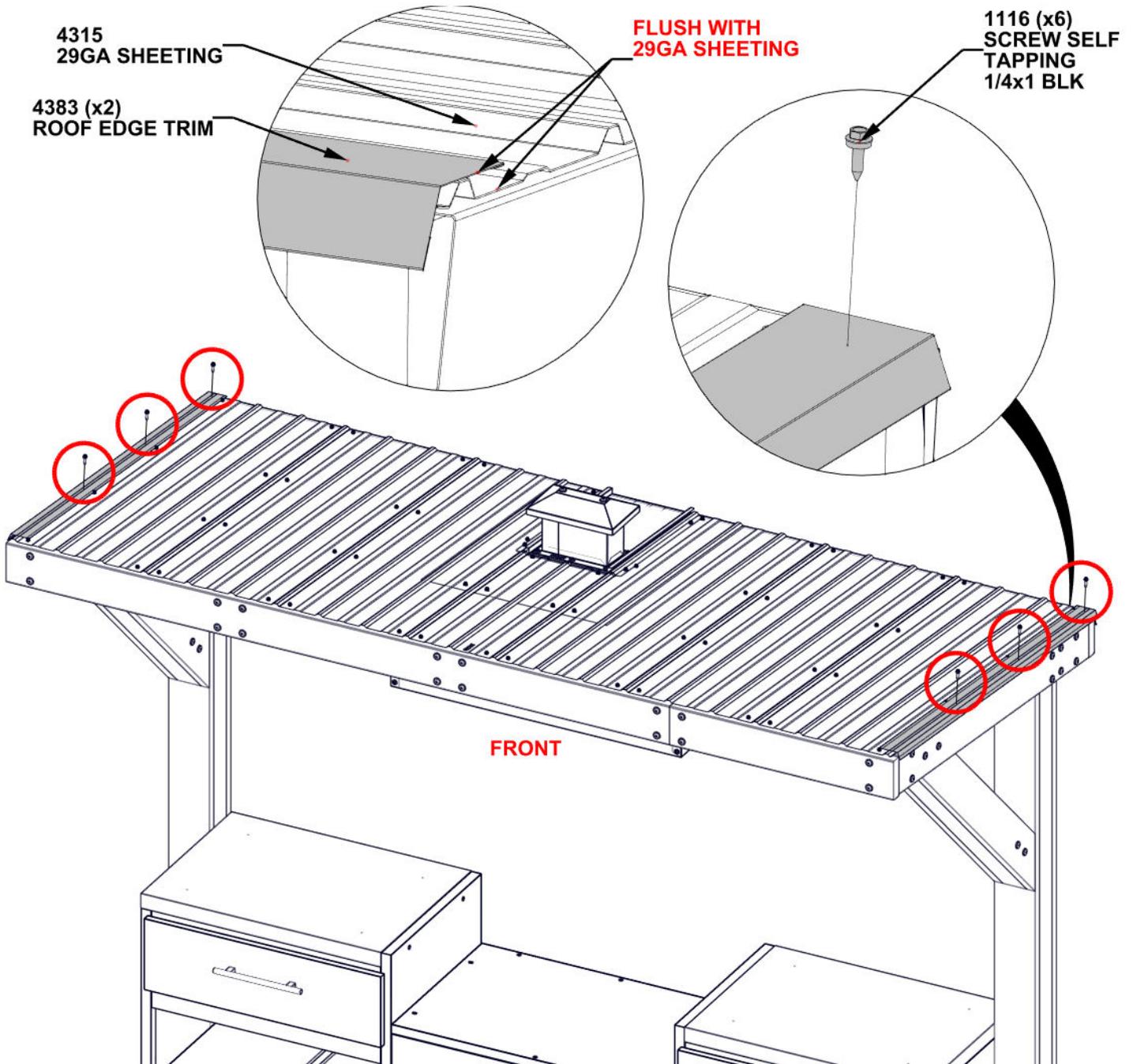
STEP 48A - ROOF ASSEMBLY

Qty	PartNo	Description
6	H101116	SCREW SELF TAPPING 1/4x1 BLK

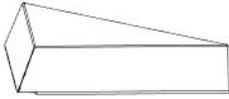


4383 ROOF EDGE TRIM - A4M04383
(x2) 1/64"x2 7/8"x51 7/16" (0.34x74x1306)

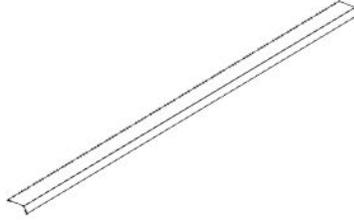
- REMOVE PROTECTIVE FILM.
- ATTACH ROOF EDGE TRIM (4383) ONTO 29GA SHEETING AS SHOWN BELOW.
- STARTING AT THE TOP, ALIGN SCREWS WITH SHEET SCREWS.
- **DUE TO MULTIPLE LAYERS OF METAL ON THE ROOF EDGE TRIM, IT IS RECOMMENDED THAT A 1/8" (3mm) DRILL BIT BE USED TO CREATE STARTER HOLES.**
- **WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL ROOF PIECES.**



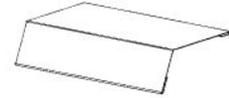
STEP 48B - ROOF ASSEMBLY



696 CORNER SPLICE TRIM - A4M02696
(x2) 1 1/8"x1 1/8"x5 1/8" (28x28x131)

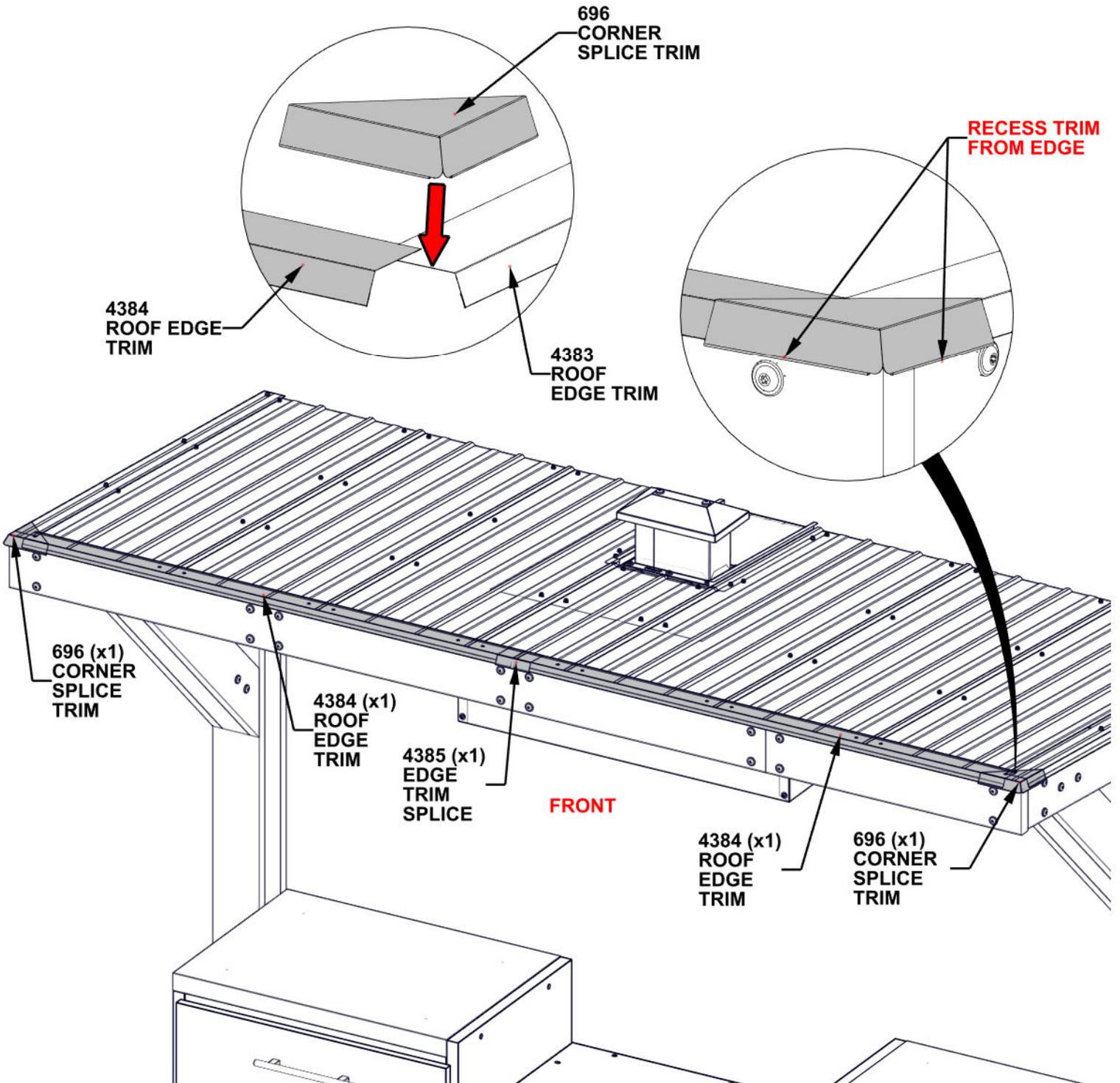


4384 ROOF EDGE TRIM - A4M04384
(x2) 1/64"x2 7/8"x58 1/16" (1x74x1474)



4385 ROOF EDGE TRIM SPLICE - A4M04385
(x1) 1/64"x3"x3 15/16" (1x76x100)

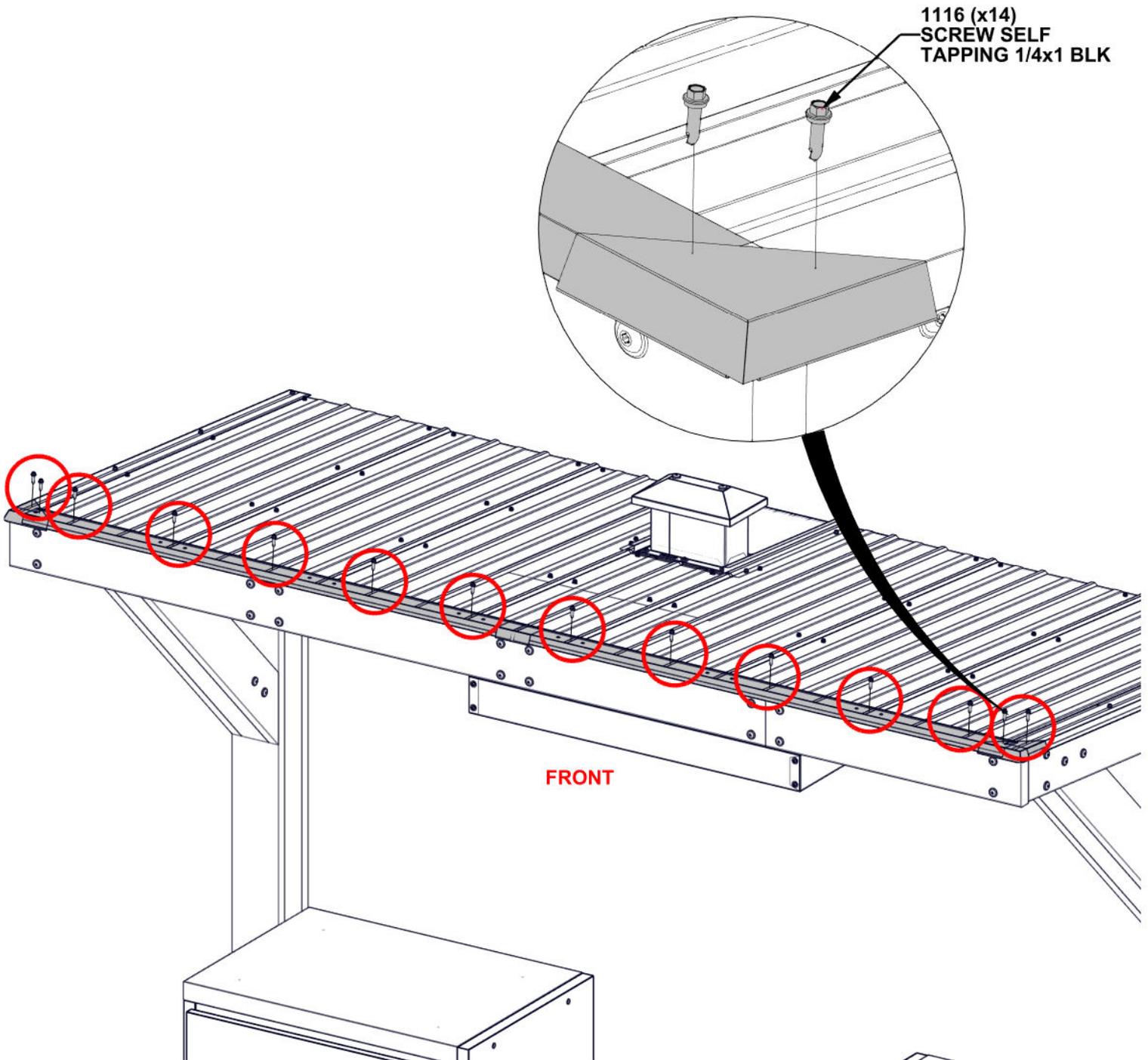
- REMOVE PROTECTIVE FILM.
- WITH ONE EXTRA PERSON, ORIENT 696, 4384 AND 4385 AS BELOW SHOWN.



STEP 48C - ROOF ASSEMBLY

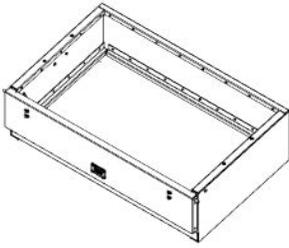
Qty	PartNo	Description
14	H101116	SCREW SELF TAPPING 1/4x1 BLK

- STARTING IN THE FRONT CORNER, ATTACH SCREWS SPACING EVERY OTHER RIB.
- DUE TO MULTIPLE LAYERS OF METAL ON THE TRIM SPLICE, IT IS RECOMMENDED THAT A 1/8" (3mm) DRILL BIT BE USED TO CREATE STARTER HOLES.
- WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL ROOF PIECES.

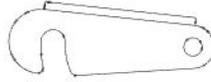


STEP 49A- GRILL ASSEMBLY

Qty	PartNo	Description
2	H100630	WASHER FLAT 8x19 BLK
2	H101132	TORX SOCKET SCREW SHORT 1/4-20
2	H101419	TORX SHOULDER BOLT 1/4-20x3/4"



C01 COAL PAN ASSEMBLY - A4M04503
(x1) 11 3/8"x25 1/4"x38 3/16" (289x641.5x970)

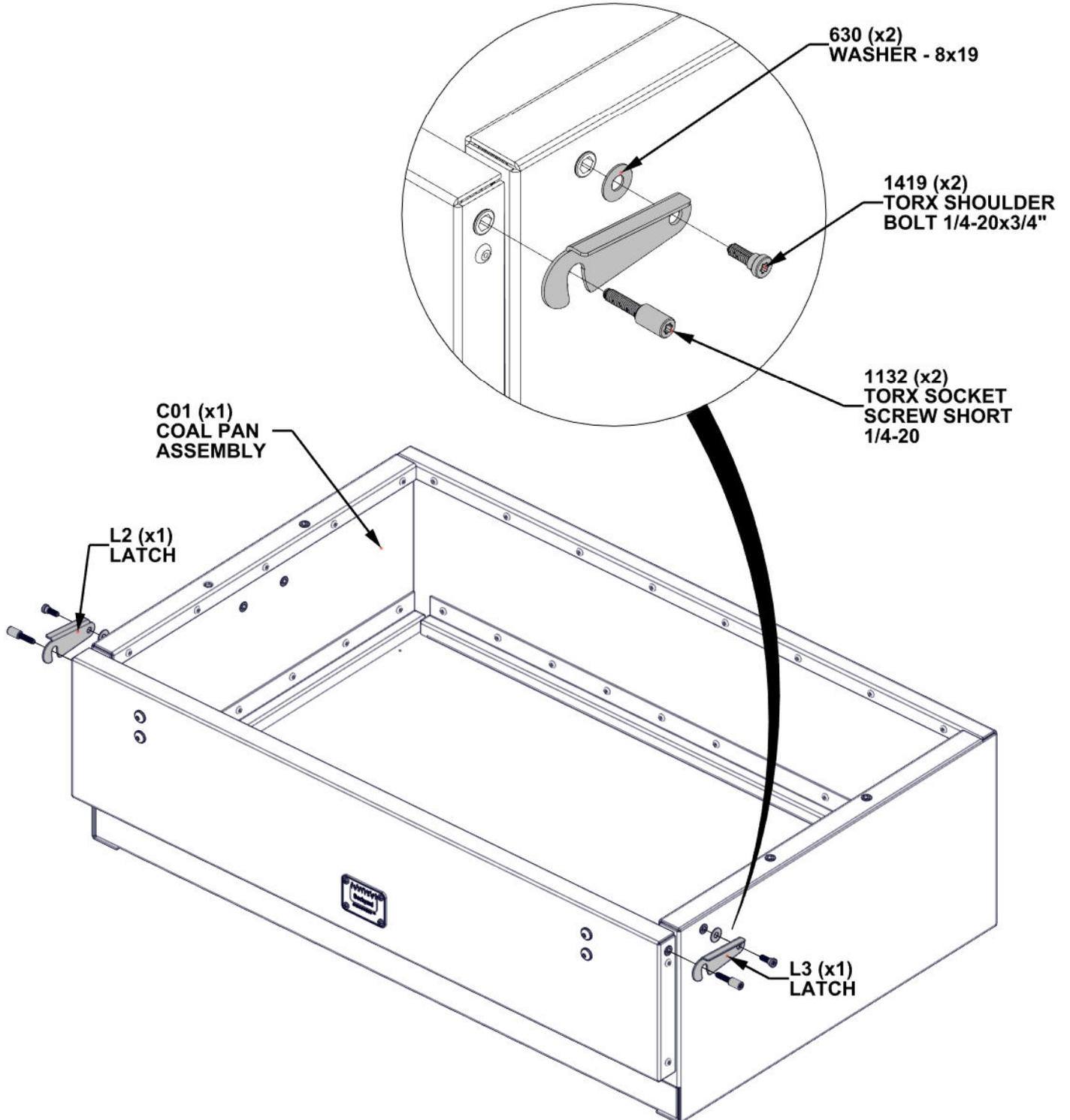


L2 LATCH - A4M05437
(x1) 1/2"x1 5/16"x3 3/4" (12x33.7x95.5)



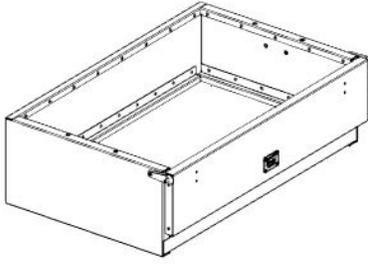
L3 LATCH - A4M05438
(x1) 1/2"x1 5/16"x3 3/4" (12x33.7x95.5)

- DO NOT OVERTIGHTEN HARDWARE.
- LATCH SHOULD BE ABLE TO MOVE FREELY.



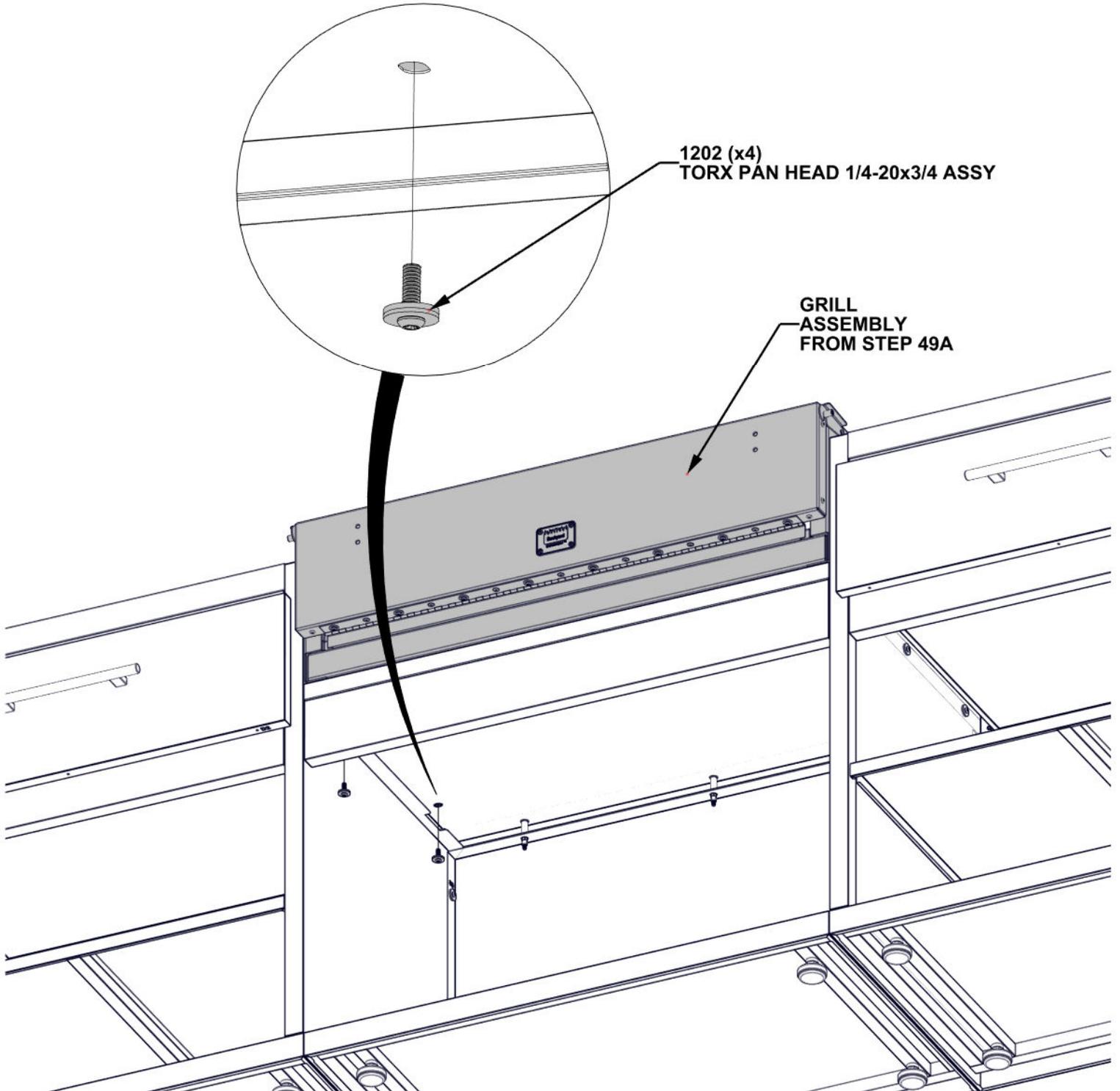
STEP 49B- GRILL ASSEMBLY

Qty	PartNo	Description
4	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

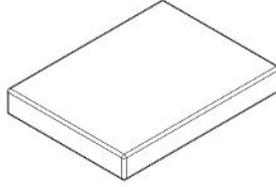


GRILL ASSEMBLY FROM STEP 49A

- ONLY KITCHEN CABINETS AND GRILL ARE SHOWN FOR DETAIL.
- WITH AT LEAST TWO PEOPLE, PLACE COAL PAN ASSEMBLY ONTO CABINET OPENING.



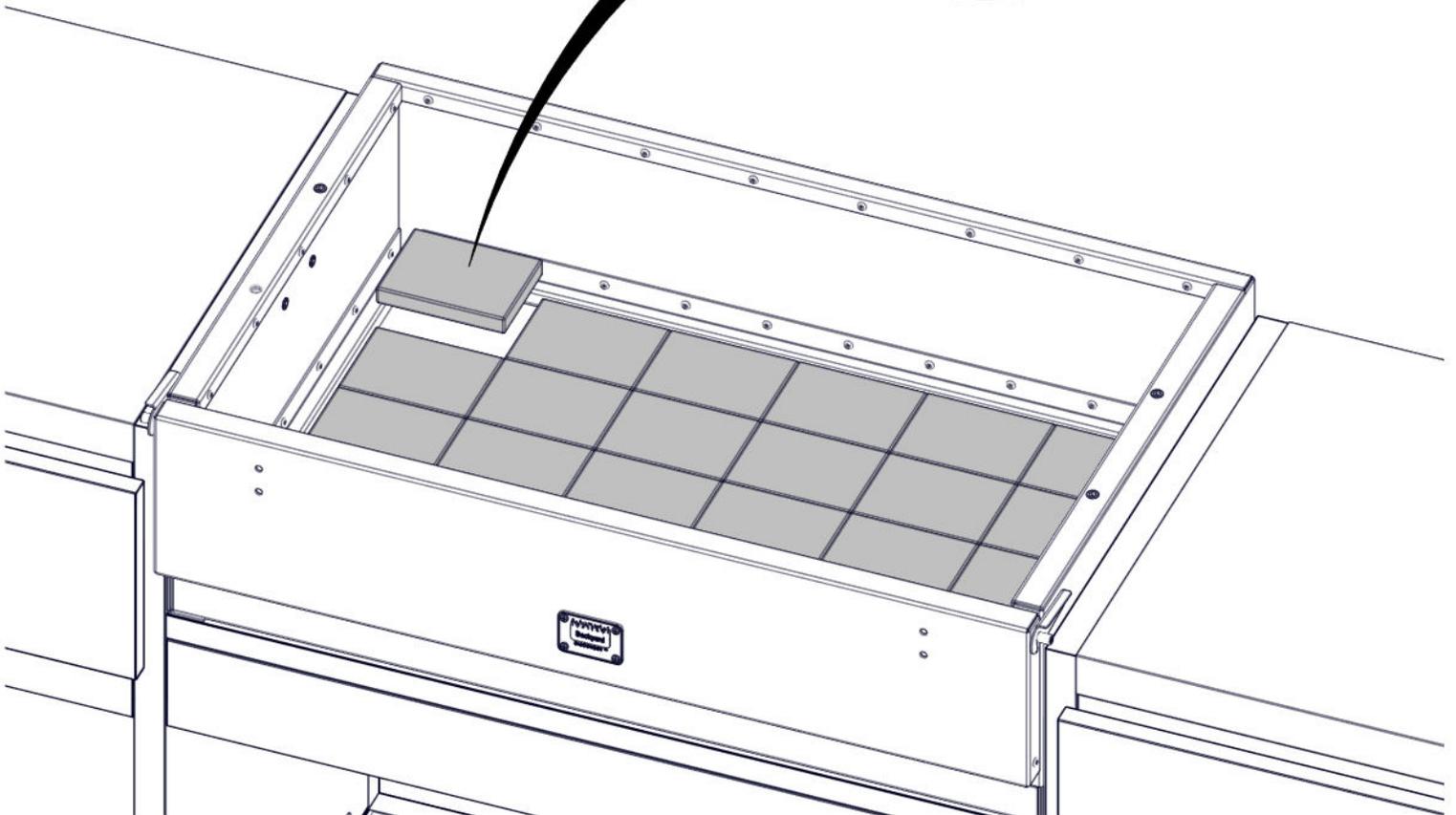
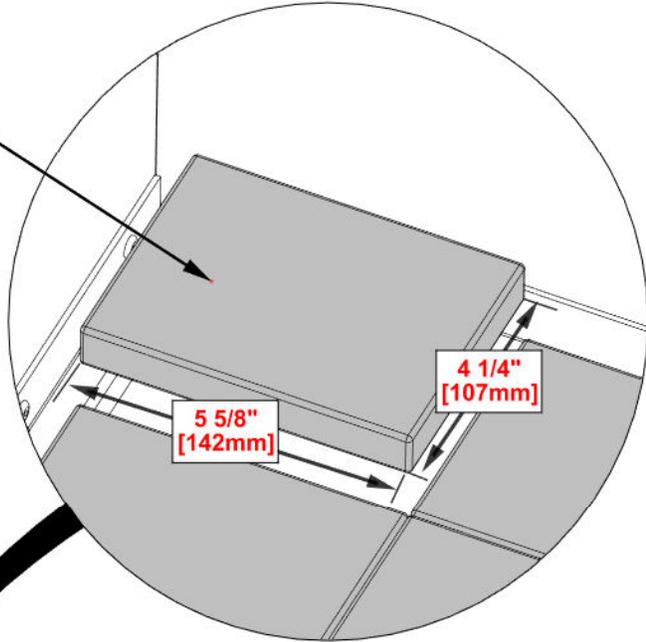
STEP 50 - GRILL ASSEMBLY



0729 FIRE BRICK - A6P00729
(x30) 13/16"x4 3/16"x5 9/16" (20x107x142)

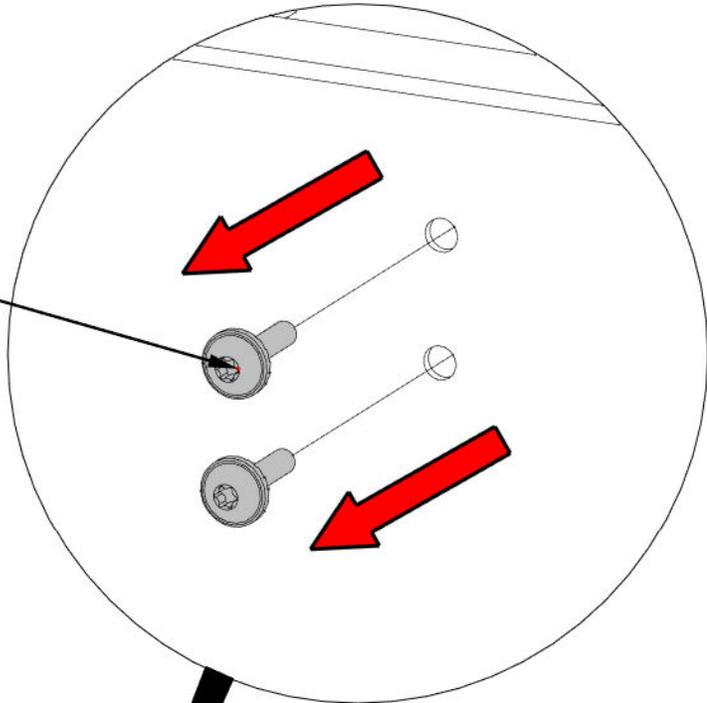
- ONLY KITCHEN CABINETS AND GRILL ARE SHOWN FOR DETAIL.
- PLACE ALL FIRE BRICKS IN THE COAL PAN.
ENSURE BRICKS ARE ORIENTED AS SHOWN.
- EVENLY SPACE ALL BRICKS.

0729 (x30)
FIRE BRICK

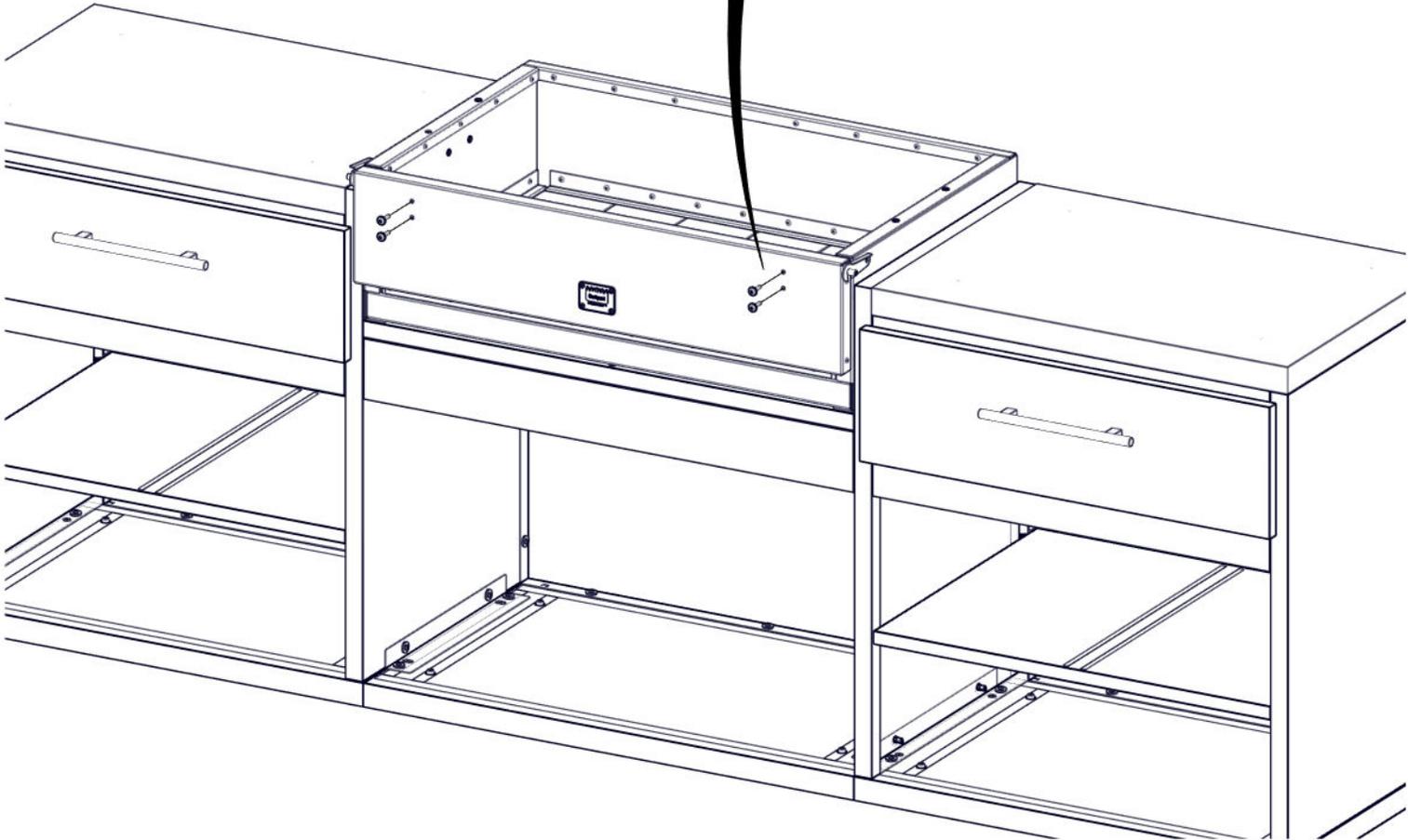


STEP 51A - GRILL ASSEMBLY

REMOVE THE 4 FACTORY ASSEMBLED BOLTS FROM THE FRONT OF COAL PAN DOOR. KEEP HARDWARE TO BE USED IN THE NEXT STEP TO ATTACH HANDLE.



- ONLY KITCHEN CABINETS AND GRILL ARE SHOWN FOR DETAIL.



STEP 51B - GRILL ASSEMBLY

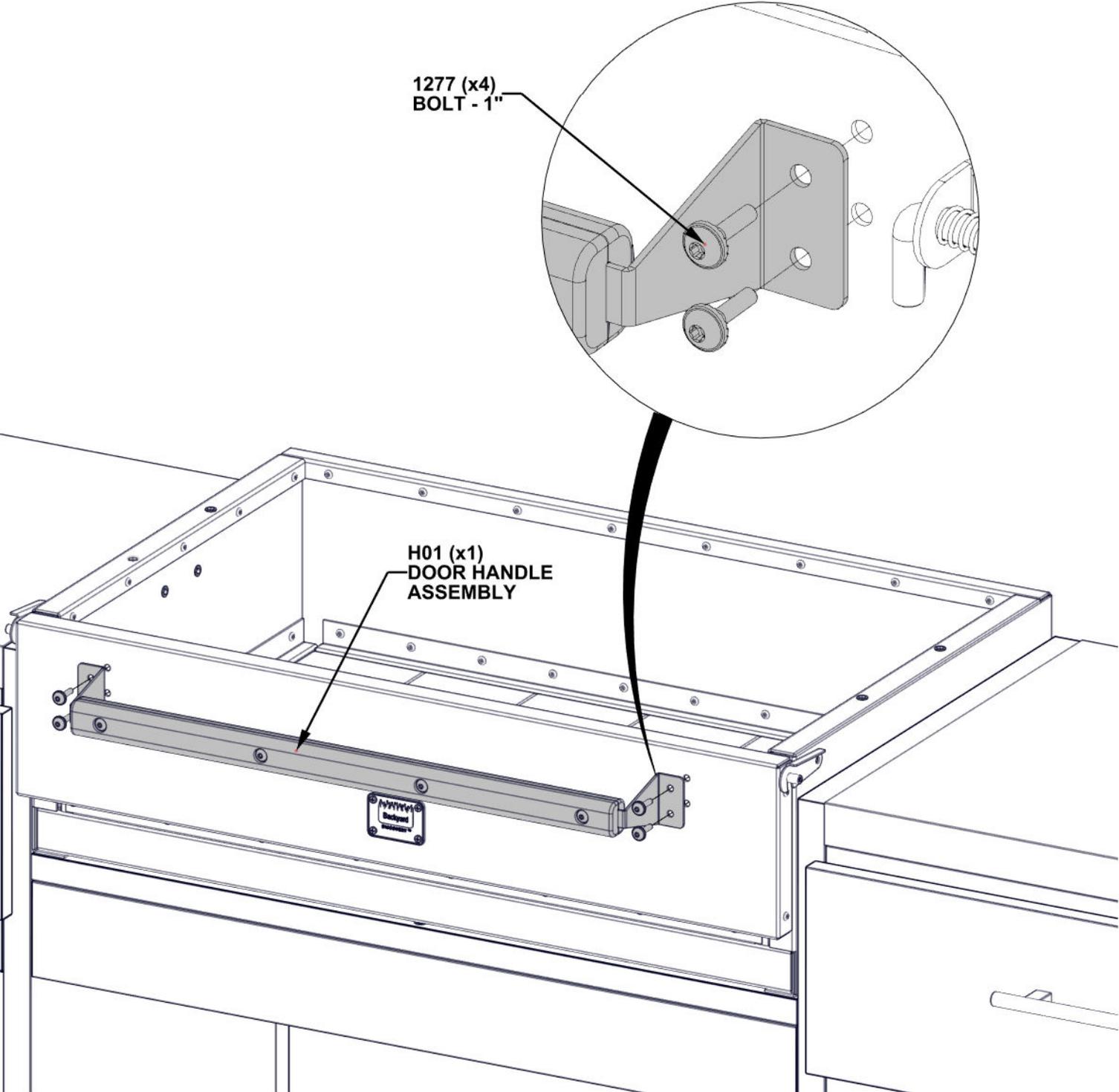
Qty	PartNo	Description
4	H101277	BOLT WH 1/4x1 BLK (LOCTITE)



NOTE: USE HARDWARE FROM STEP 51A

H01 DOOR HANDLE ASSEMBLY - A4M02761
(x1) 2 3/8"x3 3/4"x30 1/4" (60x95x769)

- ONLY KITCHEN CABINETS AND GRILL ARE SHOWN FOR DETAIL.
- USING BOLTS FROM PREVIOUS STEP, ATTACH DOOR HANDLE AS SHOWN BELOW.



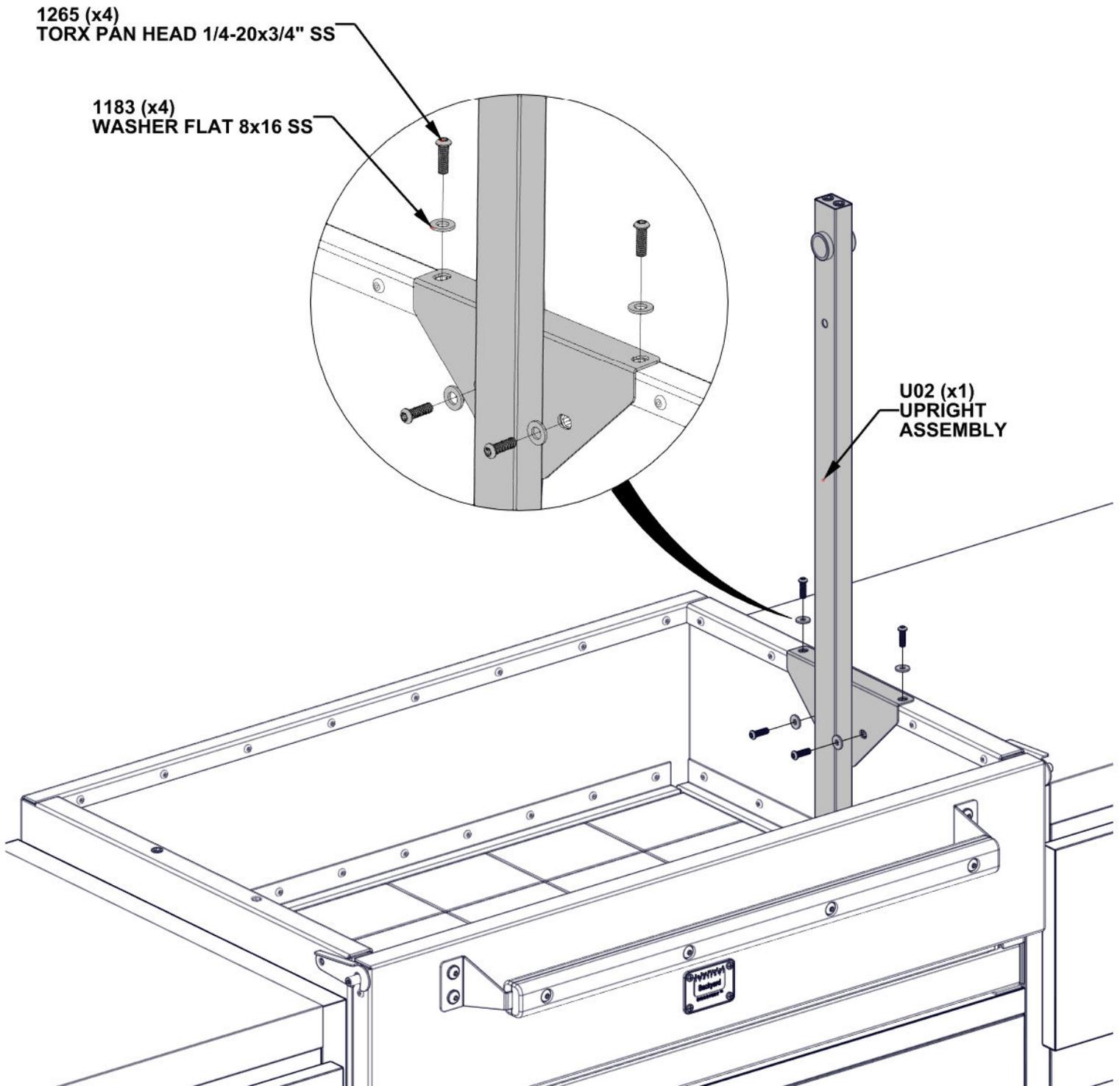
STEP 52 - GRILL ASSEMBLY



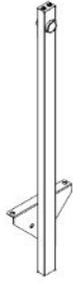
Qty	PartNo	Description
4	H101183	WASHER FLAT 8x16 SS
4	H101265	TORX PAN HEAD 1/4-20x3/4" SS (LOCTITE)

U02 UPRIGHT ASSEMBLY - A4M02759
(x1) 2 5/16"x7 7/8"x31" (58.8x200x788)

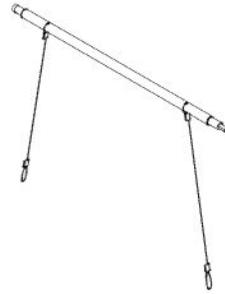
- ONLY KITCHEN CABINETS AND GRILL ARE SHOWN FOR DETAIL.



STEP 53A - GRILL ASSEMBLY



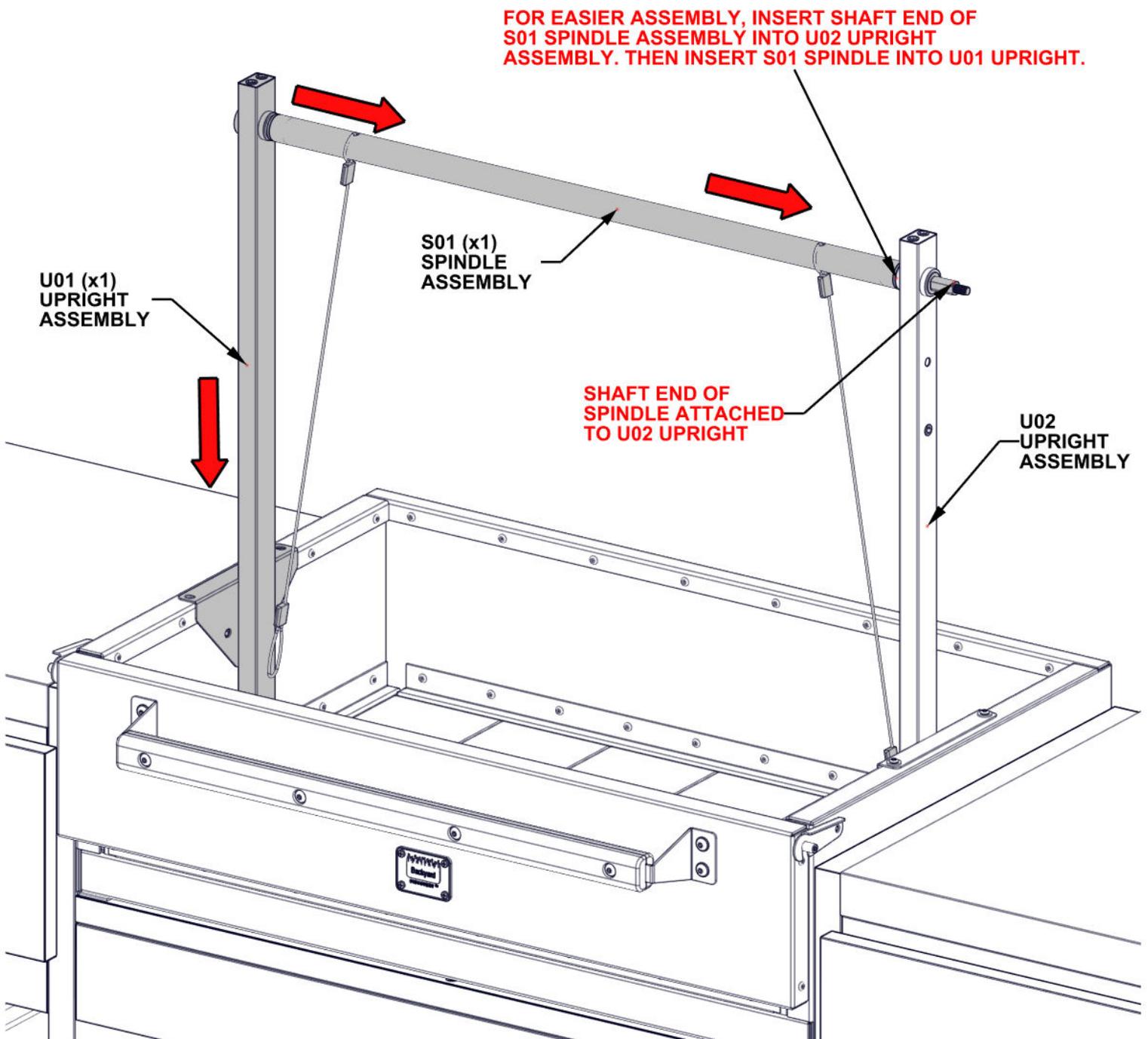
U01 UPRIGHT ASSEMBLY - A4M02758
(x1) 2 5/16"x7 7/8"x31" (58.8x200x788)



S01 SPINDLE ASSEMBLY - A4M02150
(x1) 1 3/16"x37 5/8" (x30x955)

- ONLY KITCHEN CABINETS AND GRILL ARE SHOWN FOR DETAIL.

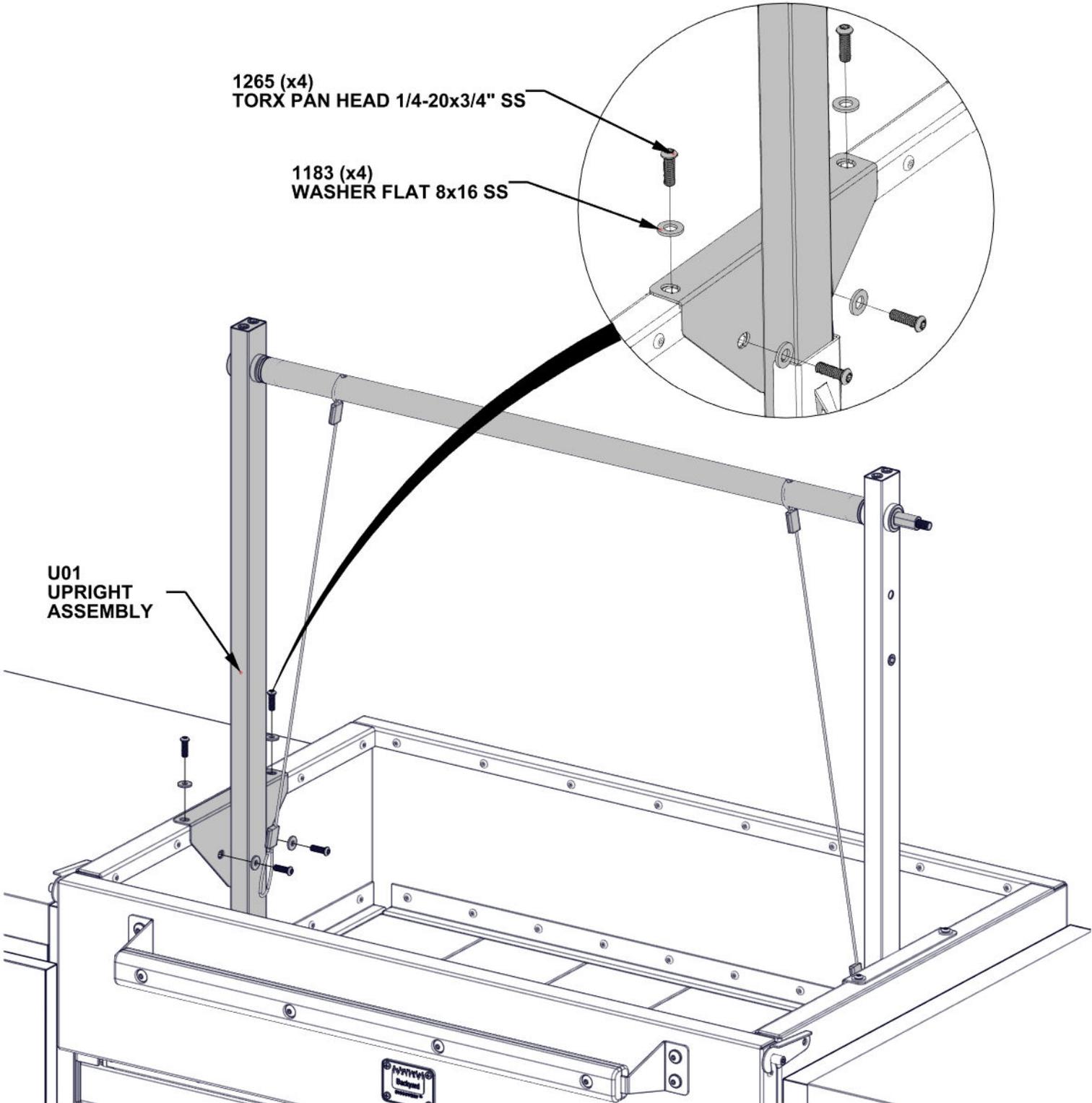
- ATTACH SPINDLE AND UPRIGHT ASSEMBLY, BY SLIDING IN PLACE.
- SHAFT END OF SPINDLE WILL ATTACH TO U02 UPRIGHT ASSEMBLY.



STEP 53B - GRILL ASSEMBLY

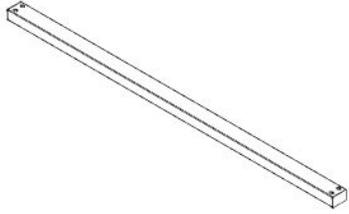
Qty	PartNo	Description
4	H101183	WASHER FLAT 8x16 SS
4	H101265	TORX PAN HEAD 1/4-20x3/4" SS (LOCTITE)

- ONLY KITCHEN CABINETS AND GRILL ARE SHOWN FOR DETAIL.



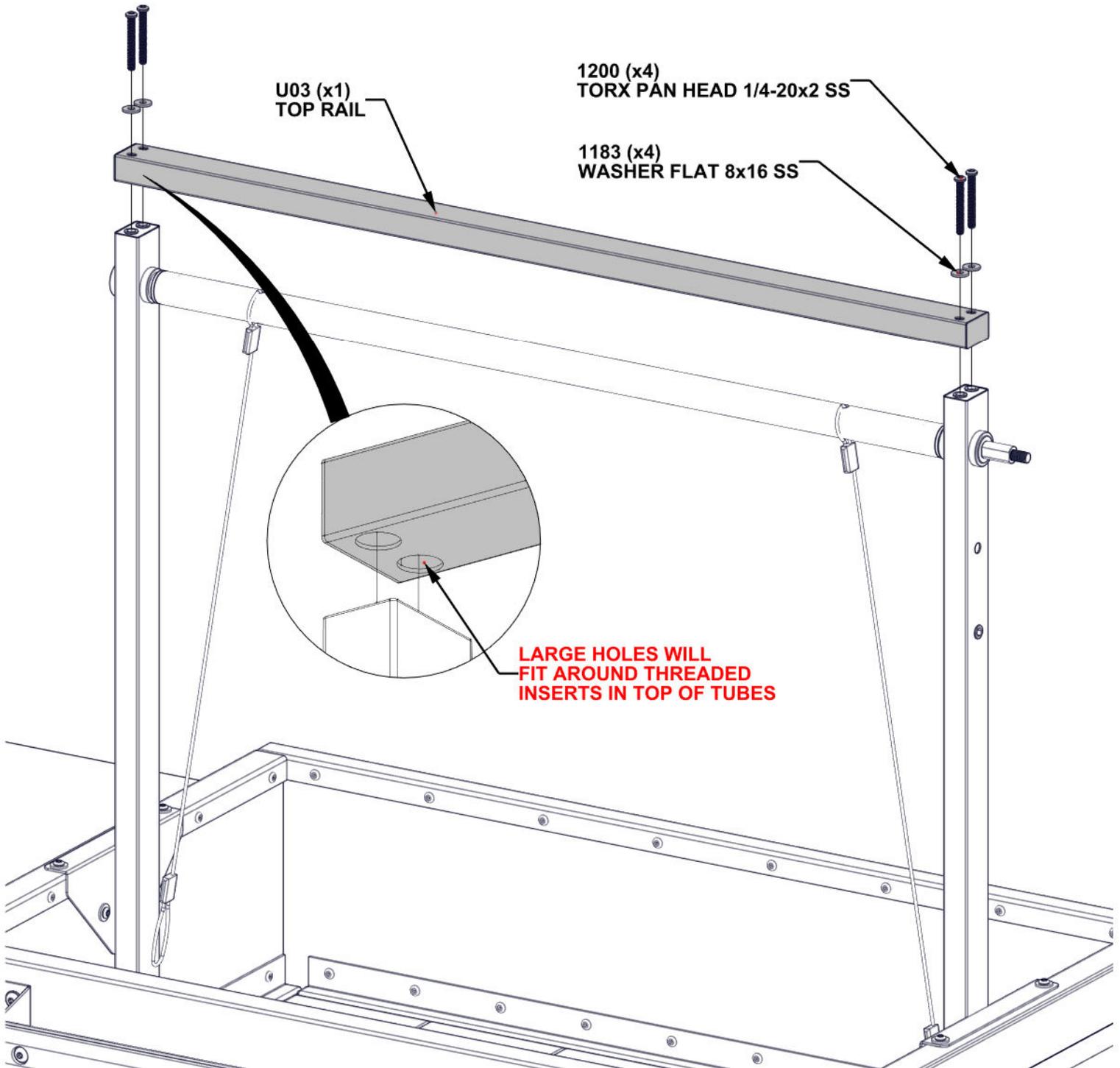
STEP 54 - GRILL ASSEMBLY

Qty	PartNo	Description
4	H101183	WASHER FLAT 8x16 SS
4	H101200	TORX PAN HEAD 1/4-20x2 SS (LOCTITE)



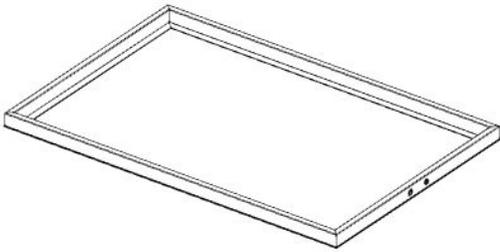
U03 TOP RAIL - A4M02149
(x1) 1"x1 1/2"x35 1/4" (25x38x896)

- ONLY KITCHEN CABINETS AND GRILL ARE SHOWN FOR DETAIL.



STEP 55 - GRILL ASSEMBLY

Qty	PartNo	Description
4	H101182	WASHER SPLIT 1/4 SS
4	H101183	WASHER FLAT 8x16 SS
4	H101265	TORX PAN HEAD 1/4-20x3/4" SS (LOCTITE)

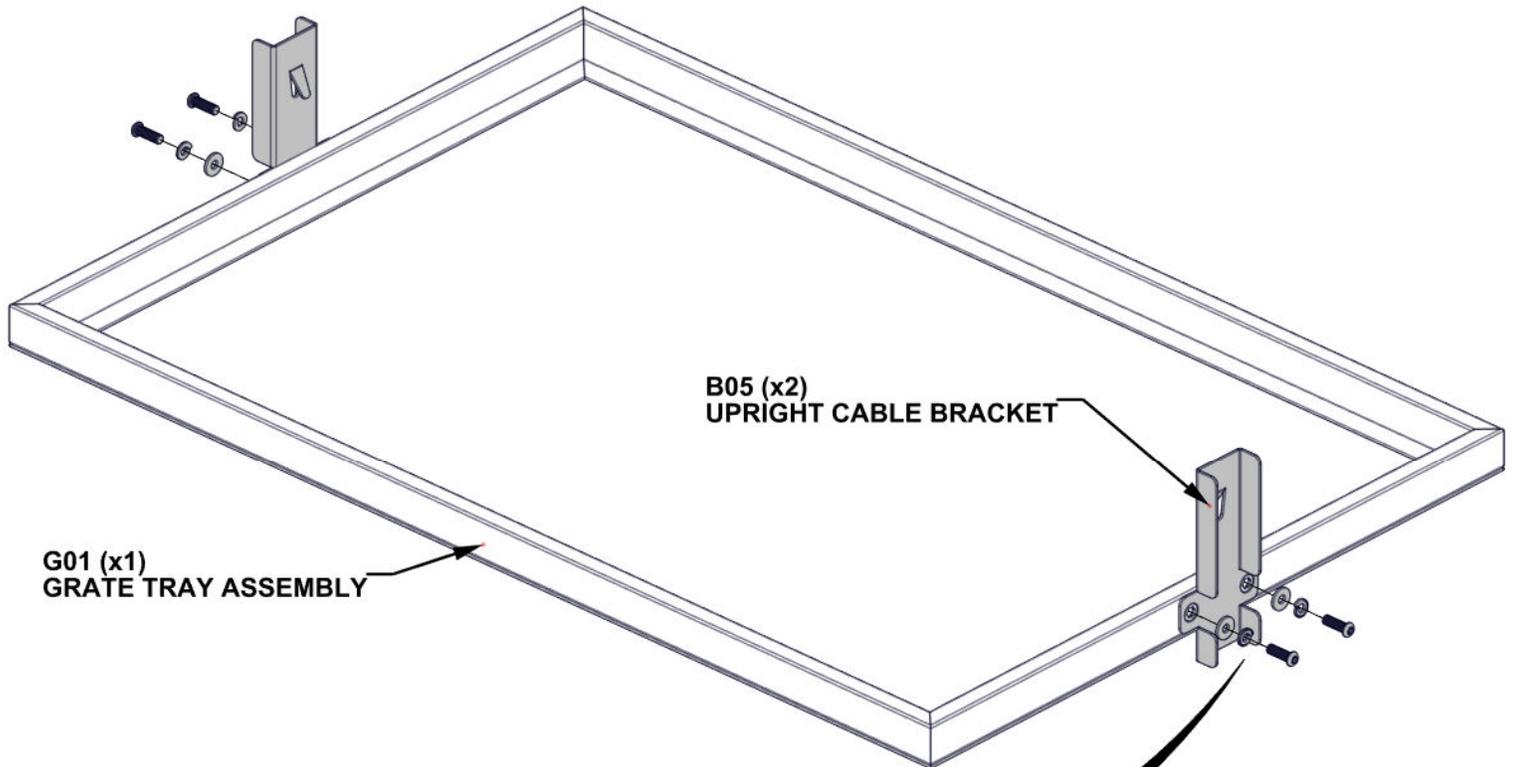


G01 GRATE TRAY ASSEMBLY - A4M02144
 (x1) 1 1/4"x21 13/16"x33 1/16" (31.80x554x839)



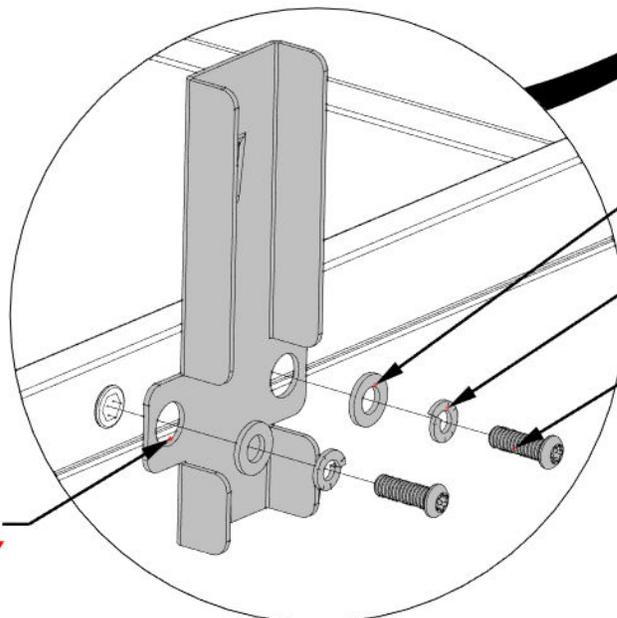
B05 UPRIGHT CABLE BRACKET - A4M02270
 (x2) 1 3/16"x2 15/16"x5 11/16" (30x74.5x143.8)

- ENSURE CORRECT ORIENTATION OF GRATE TRAY BRACKETS
- SQUARE UPRIGHT BRACKETS TO GRATE TRAY BEFORE TIGHTENING HARDWARE.



G01 (x1)
GRATE TRAY ASSEMBLY

B05 (x2)
UPRIGHT CABLE BRACKET



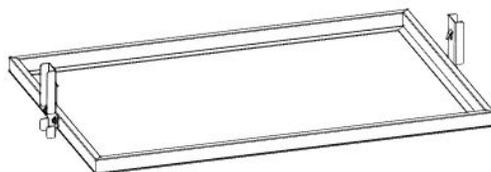
1183 (x4)
WASHER FLAT 8x16 SS

1182 (x4)
WASHER SPLIT 1/4 SS

1265 (x4)
TORX PAN HEAD 1/4-20x3/4" SS

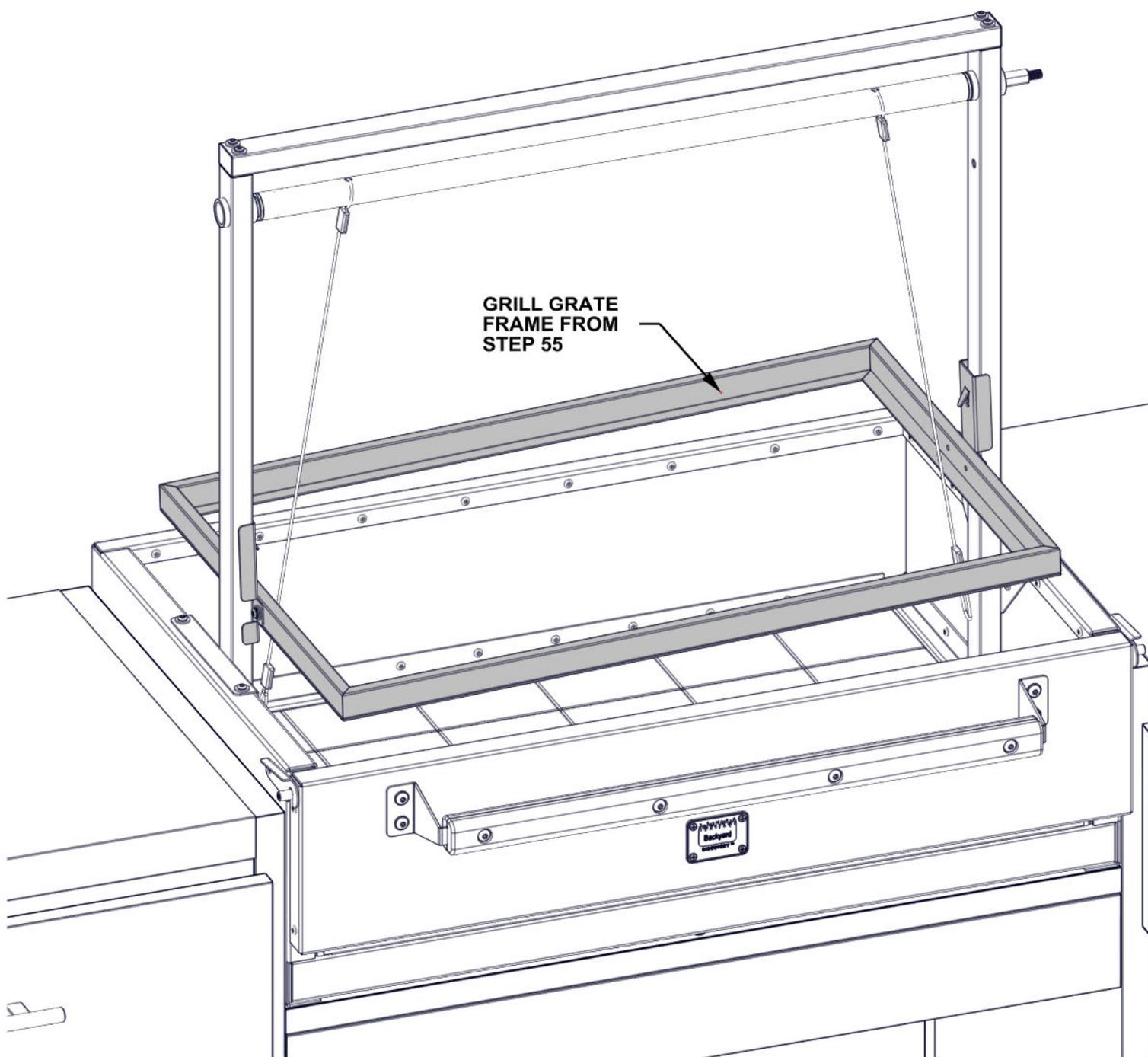
BRACKET HOLES WILL FIT AROUND THREADED INSERTS IN GRATE TRAY

STEP 56 - GRILL ASSEMBLY



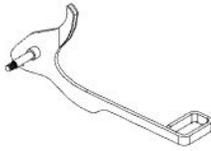
GRILL GRATE FRAME FROM STEP 55

- ONLY KITCHEN CABINETS AND GRILL ARE SHOWN FOR DETAIL.
- CAREFULLY SET GRILL GRATE FRAME INTO COAL PAN ASSEMBLY BY HOLDING FRAME AT AN ANGLE AS SHOWN BELOW.



STEP 57A - GRILL ASSEMBLY

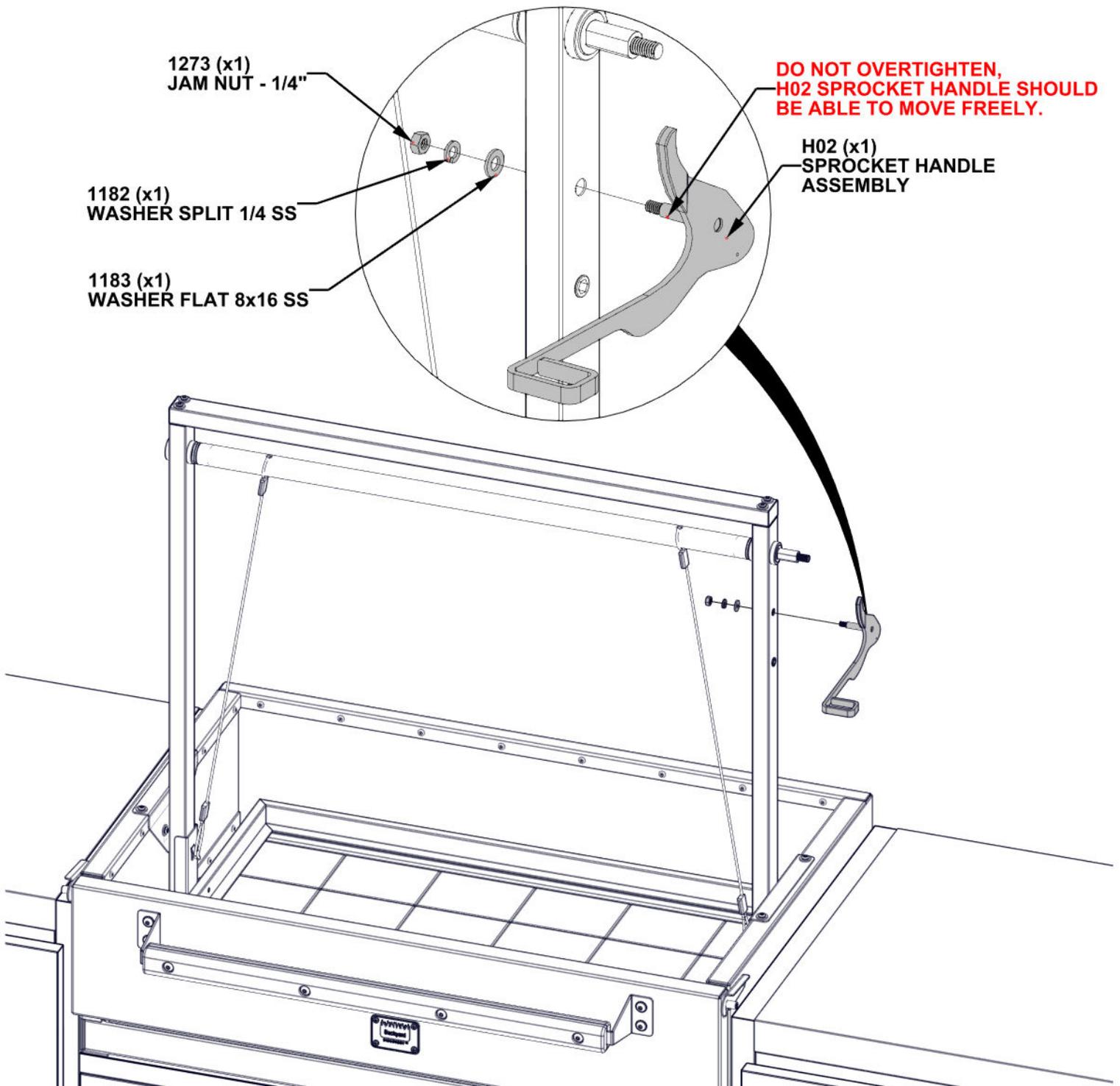
Qty	PartNo	Description
1	H101182	WASHER SPLIT 1/4 SS
1	H101183	WASHER FLAT 8x16 SS
1	H101273	HEX JAM NUT 1/4"-20 SS (LOCTITE)



H02 SPROCKET HANDLE ASSEMBLY - A4M02760
(x1) 3 5/8"x4 1/2"x9 5/16" (92x115x236)

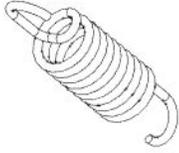
- ONLY KITCHEN CABINETS AND GRILL ARE SHOWN FOR DETAIL.

- DO NOT OVERTIGHTEN HARDWARE.



STEP 57B - GRILL ASSEMBLY

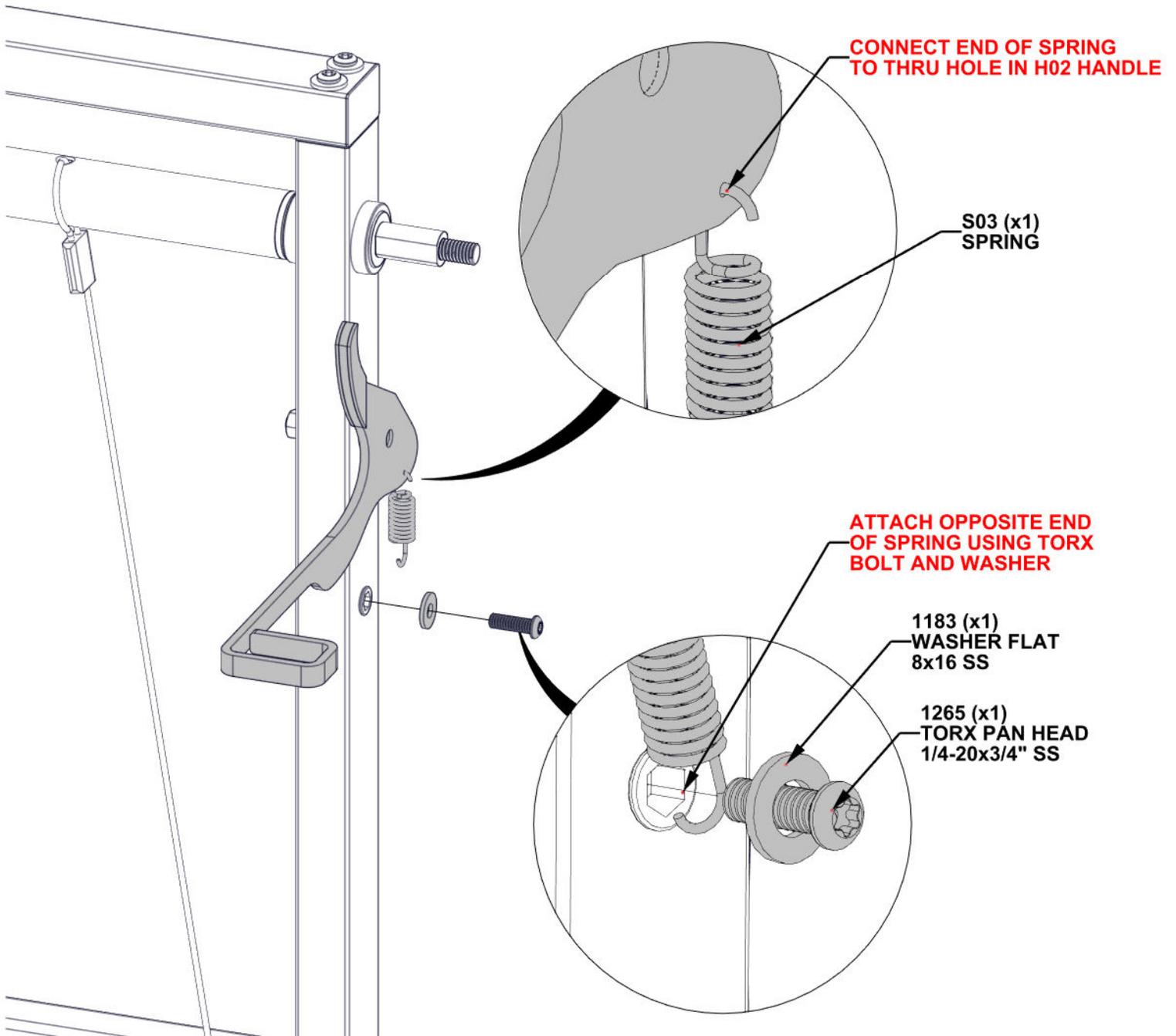
Qty	PartNo	Description
1	H101183	WASHER FLAT 8x16 SS
1	H101265	TORX PAN HEAD 1/4-20x3/4" SS (LOCTITE)



S03 SPRING - A4M02506
(x1) 1/16"x7/16"x1 13/16" (1.5x11x46)

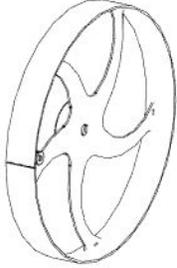
- ONLY KITCHEN CABINETS AND GRILL ARE SHOWN FOR DETAIL.

- DO NOT OVERTIGHTEN HARDWARE
- SPRING TENSION IS INTENDED TO BE TIGHT.
YOU WILL NEED PLIERS TO ATTACH SPRING TO HANDLE.



STEP 58 - GRILL ASSEMBLY

Qty	PartNo	Description
1	H101167	WASHER FLAT 11x25 BLK
1	H100497	WASHER FLAT 17x30 BLK
1	H101274	NUT LOCK 3/8

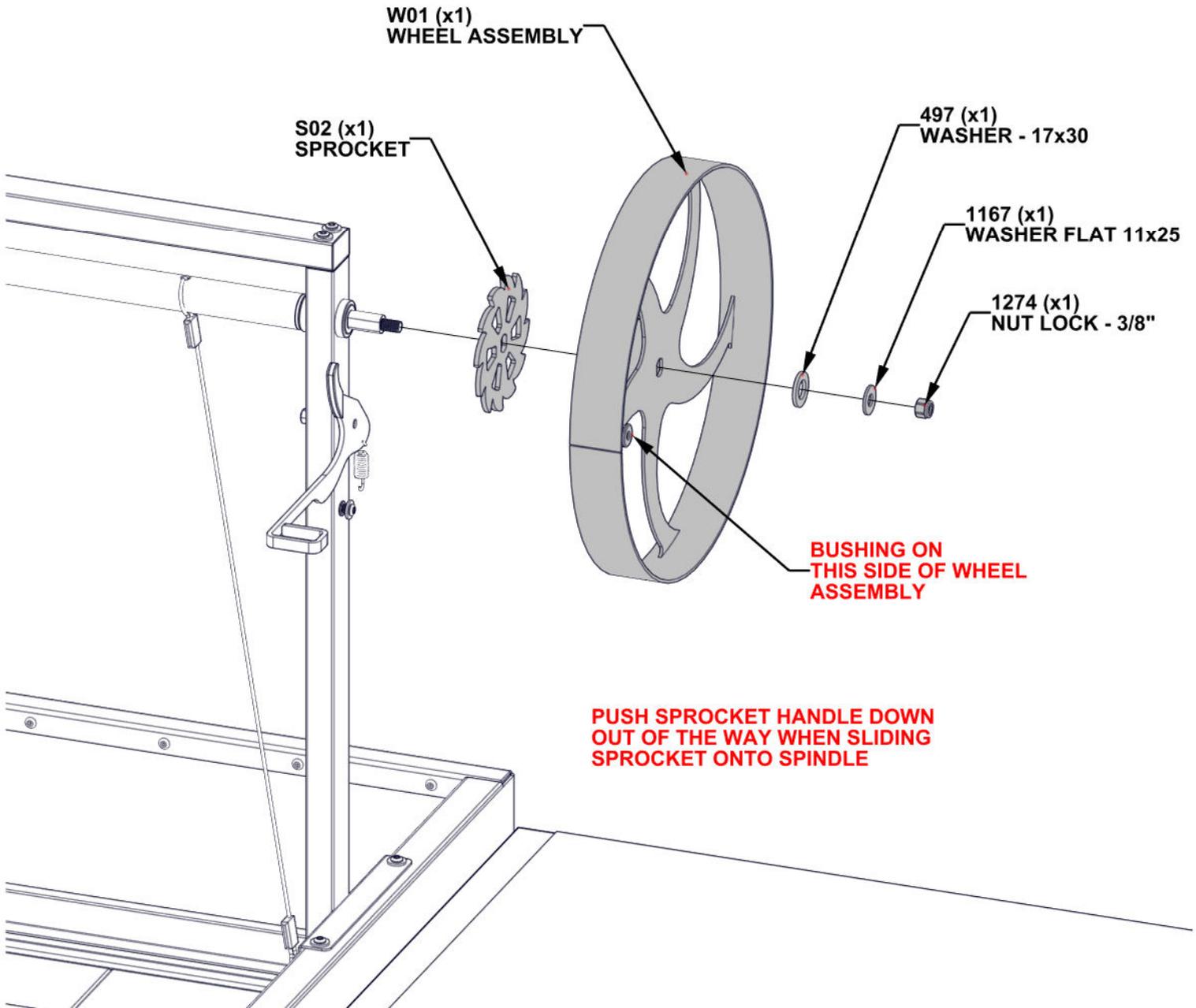


W01 WHEEL ASSEMBLY - A4M02146
(x1) 2 3/8"x7" (x59.7x178)



S02 SPROCKET - A4M02147
(x1) 3/16"x4 11/16"x4 11/16" (4x119x119)

- ONLY KITCHEN CABINETS AND GRILL ARE SHOWN FOR DETAIL.
- **DO NOT OVERTIGHTEN HARDWARE**
- **ORIENTATION OF SPROCKET AND WHEEL ASSEMBLY ARE CRITICAL AND SHOULD BE ORIENTED AS SHOWN BELOW.**



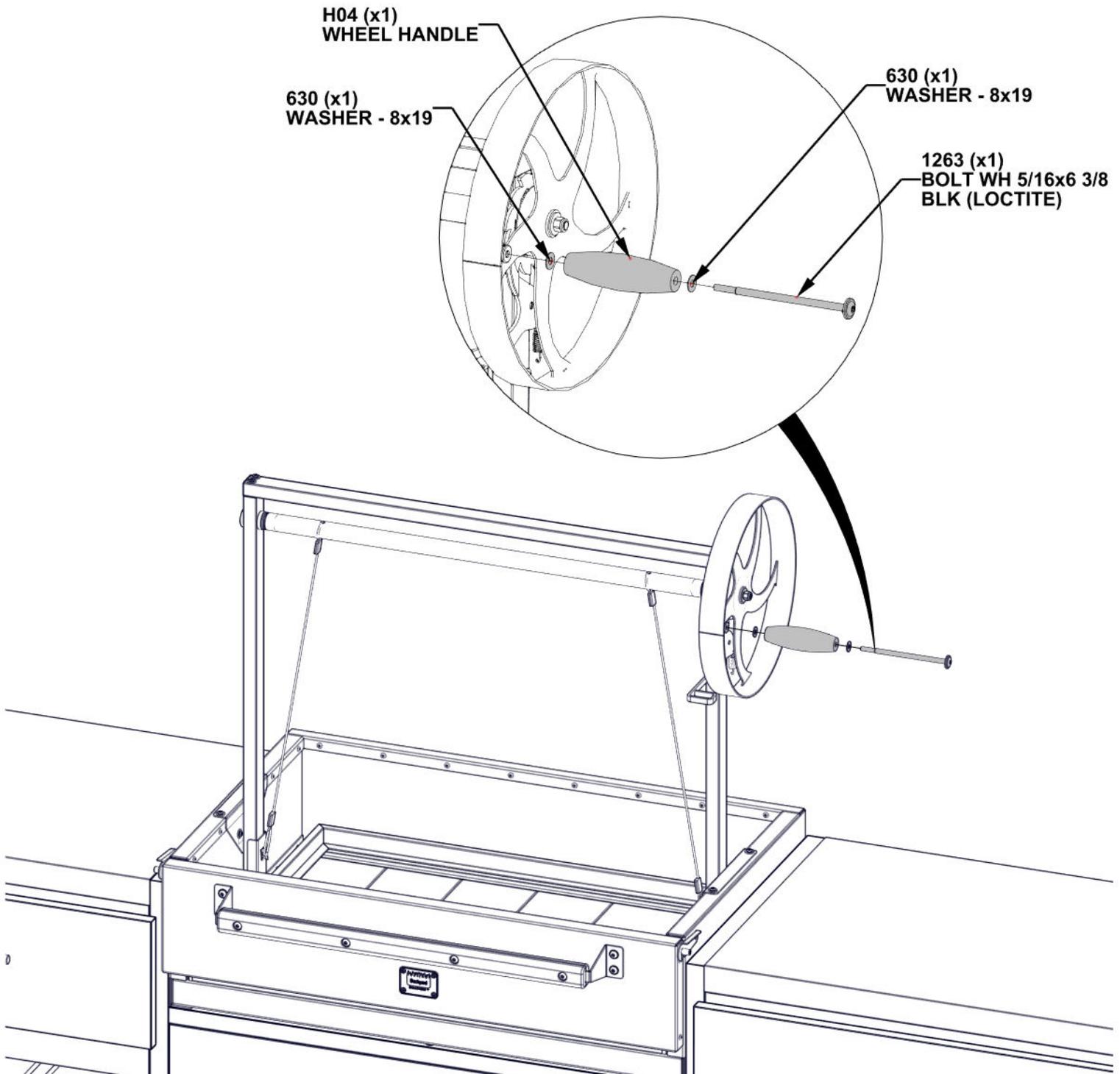
STEP 59 - GRILL ASSEMBLY

Qty	PartNo	Description
2	H100630	WASHER FLAT 8x19 BLK
1	H101263	BOLT WH 5/16x6 3/8 BLK (LOCTITE)



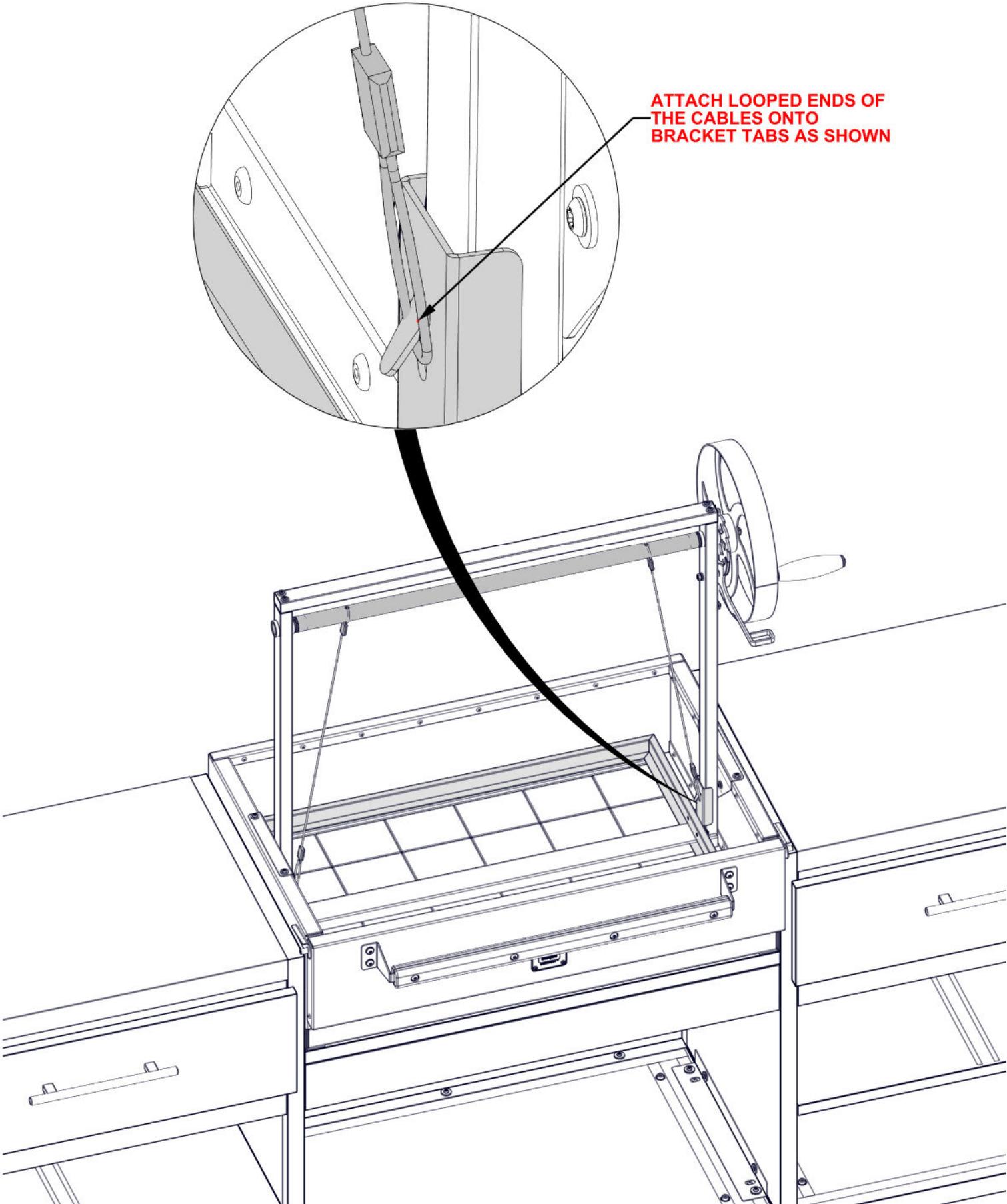
H04 WHEEL HANDLE - W4L19101
(x1) 1 9/16"x5 1/8" (x40x130)

- ONLY KITCHEN CABINETS AND GRILL ARE SHOWN FOR DETAIL.



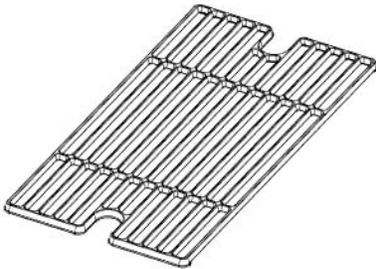
STEP 60 - GRILL ASSEMBLY

- ONLY KITCHEN CABINETS AND GRILL ARE SHOWN FOR DETAIL.



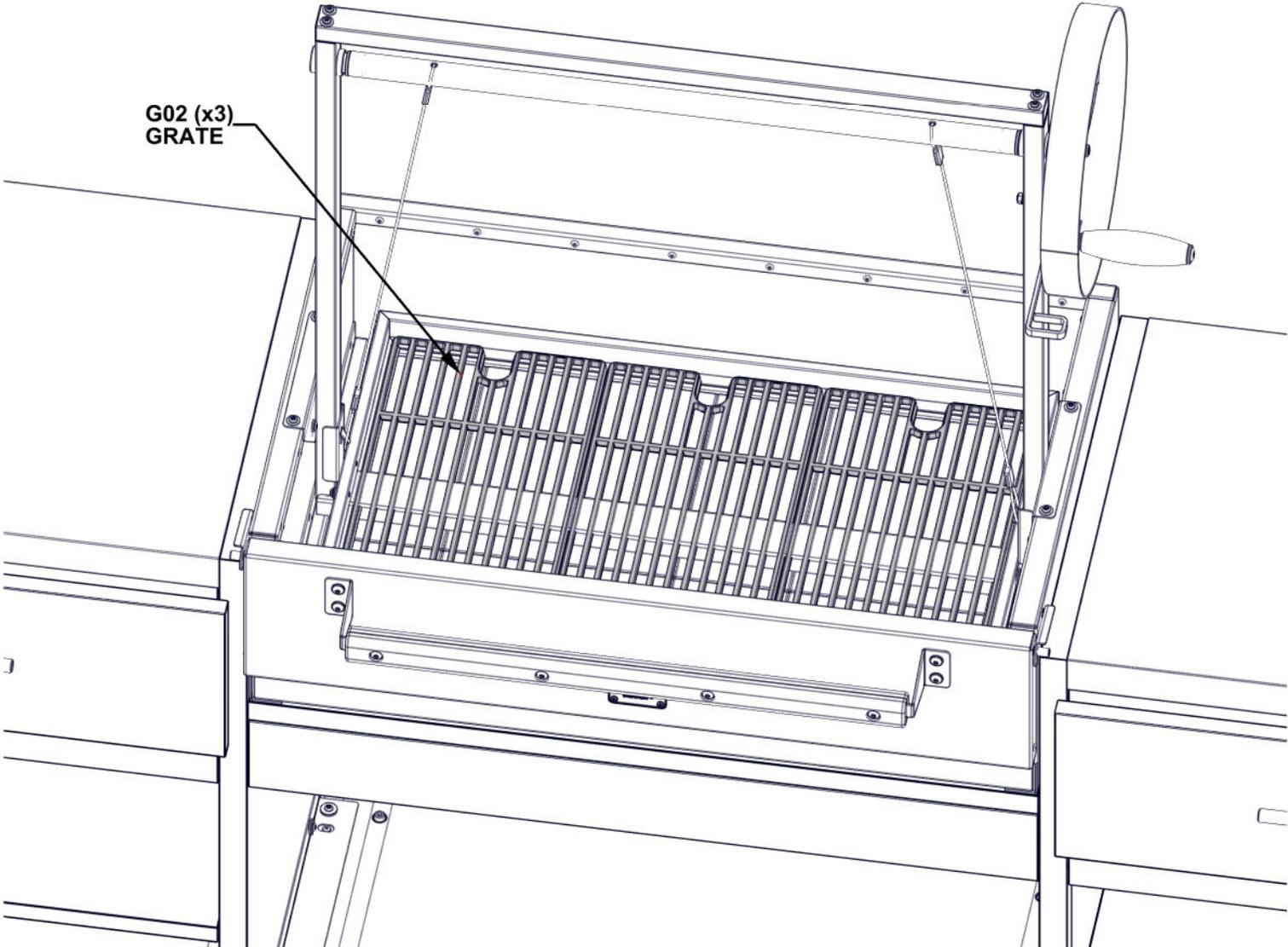
ATTACH LOOPED ENDS OF THE CABLES ONTO BRACKET TABS AS SHOWN

STEP 61 - GRILL ASSEMBLY

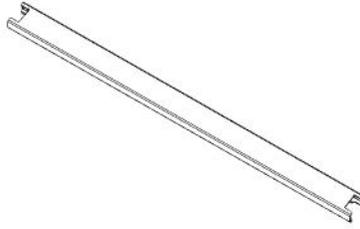


G02 GRATE - A4M02145
(x3) 7/16" x 10 1/2" x 20 1/2" (12x266x520)

- ONLY KITCHEN CABINETS AND GRILL ARE SHOWN FOR DETAIL.

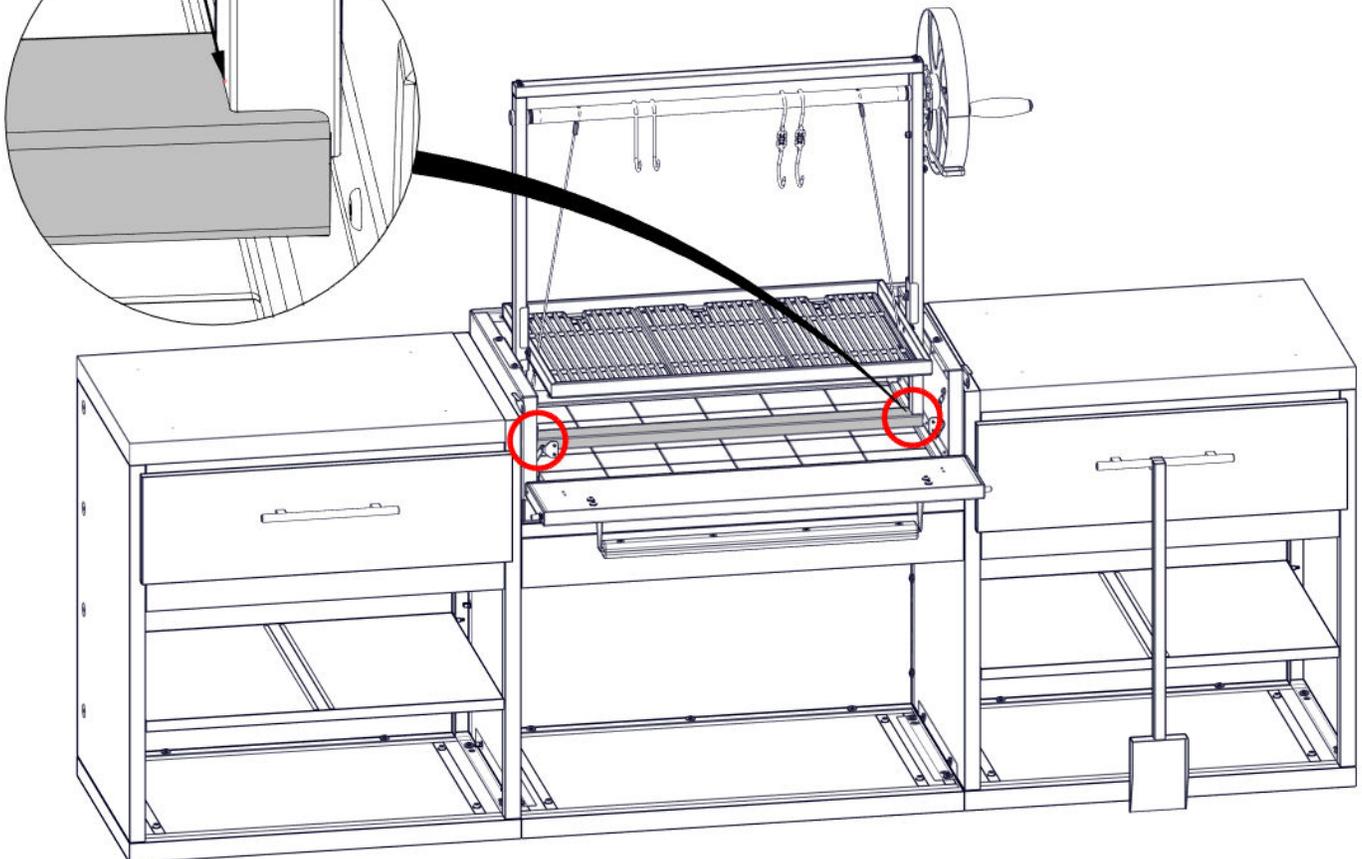
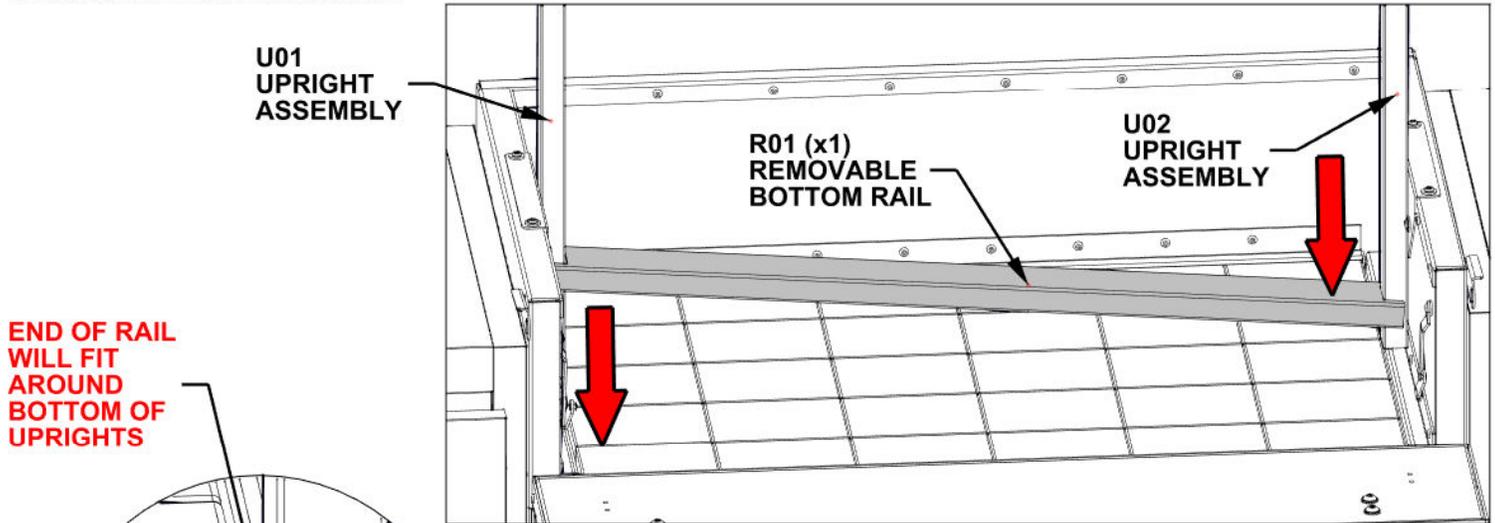


STEP 62 - GRILL ASSEMBLY



R01 REMOVABLE BOTTOM RAIL - A4M02871
(x1) 1 1/16"x2 3/8"x35" (27.5x60x889)

- ONLY KITCHEN CABINETS AND GRILL ARE SHOWN FOR DETAIL.
- TO MAKE INSTALLATION OF REMOVABLE BOTTOM RAIL EASIER, RAISE COOKING SURFACE OF GRILL AND OPEN COAL PAN DOOR.
- **BOTTOM RAIL CAN BE REMOVED PRIOR TO CLEANING ASHES FROM BENEATH GRILL GRATES. ALLOW TO COOL BEFORE REMOVING.**



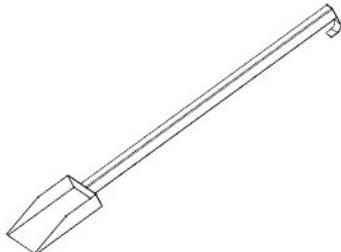
STEP 63 - GRILL ASSEMBLY



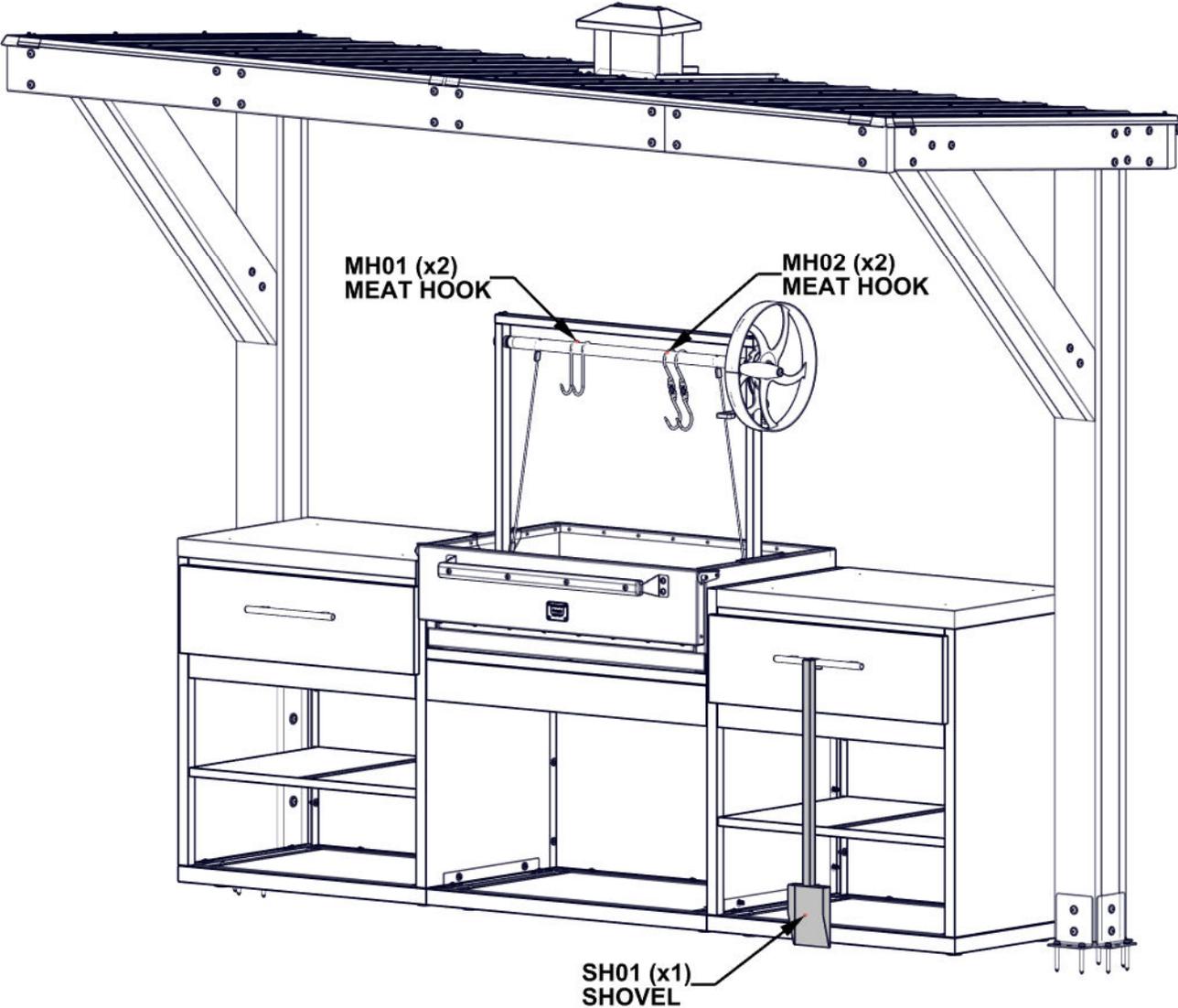
MH01 MEAT HOOK - A4M02402
(x2) 3/16"x3 7/8"x5 11/16" (5x98x145)

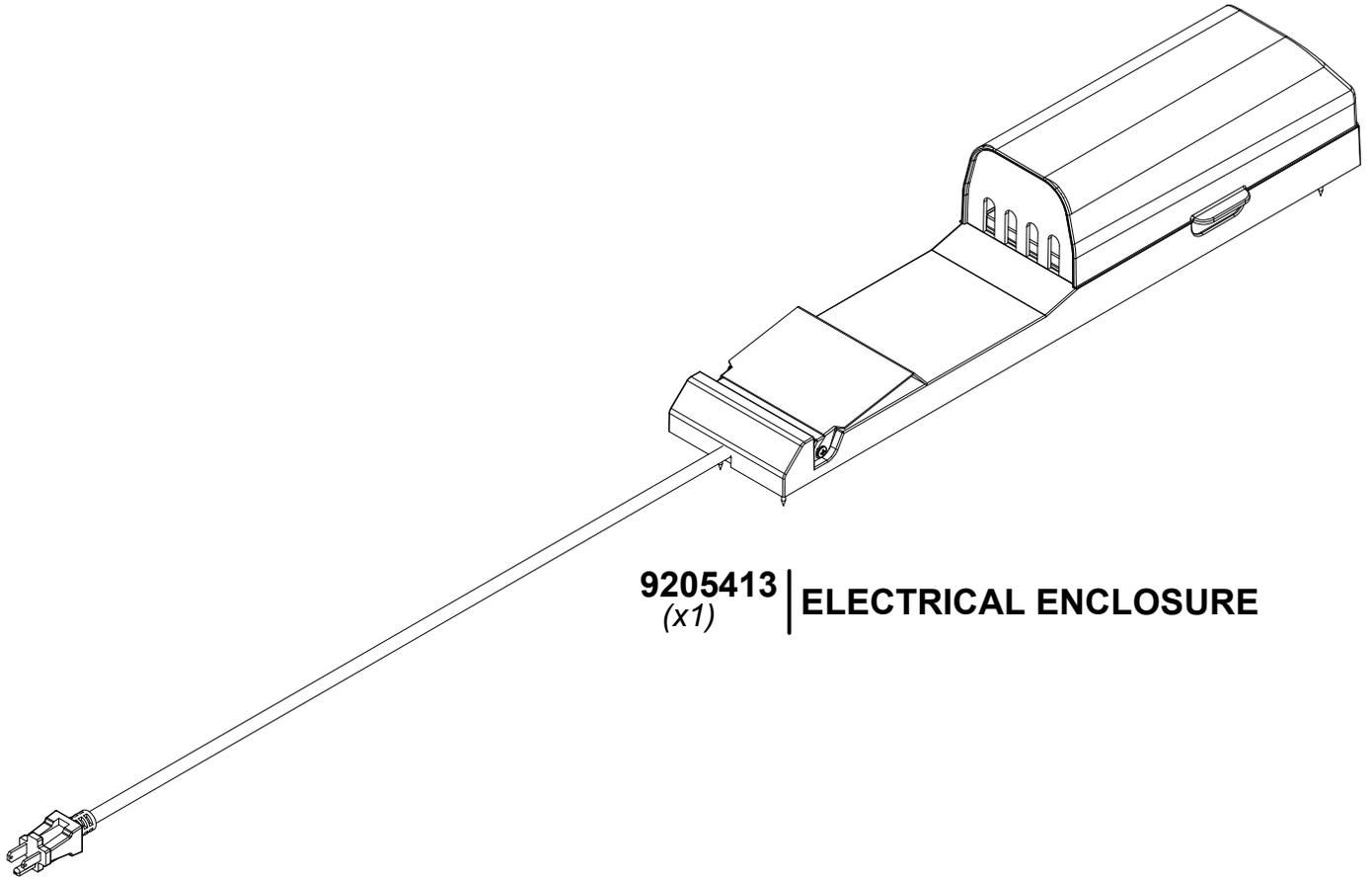


MH02 MEAT HOOK - A4M02407
(x2) 3/16"x3"x8 13/16" (5x77x224)



SH01 SHOVEL - A4M02513
(x1) 2 1/4"x4 7/8"x31 7/16" (57x124x798)





9205413 | **ELECTRICAL ENCLOSURE**
(x1)

FOR POWERPORT INSTALLATION REFER TO ASSEMBLY INSTRUCTIONS THAT COME PACKAGED WITH THE POWERPORT KIT. INSTALL ON ANY EXTERIOR POST THAT IS DESIRED. FOLLOW DIRECTIONS FOR PROPER INSTALLATION.

OUTDOOR KITCHEN APPLIANCE COVER INSTALLATION

- APPLIANCE COVERS WILL COME PACKAGED WITH EACH RESPECTIVE APPLIANCE.
- CABINET COVER WILL HAVE CUTOUTS FOR EACH APPLIANCE LOCATION.

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.
- INSTALL CABINET COVER OVER FULLY ASSEMBLED KITCHEN PACKAGE.
NOTE: COVER SHOULD GO ON AFTER APPLIANCES ARE INSTALLED.
- INSTALL INDIVIDUAL APPLIANCE COVERS OVER EACH APPLIANCE, MAKING SURE FLAPS ARE ON THE OUTSIDE OF THE CABINET COVER, AND VELCRO STRIPS ARE FIRMLY CONNECTED.

