



Manufactured by:
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HENLEY 2-4 PERSON OUTDOOR CABIN SAUNA

MODEL # : 2504769, 2504769-V

**THE ASSEMBLY MANUAL MUST BE RETAINED SINCE IT CONTAINS IMPORTANT INFORMATION
LICENSED ELECTRICIAN WORK IS REQUIRED TO INSTALL A DEDICATED 240V/50AMP CIRCUIT**



WARNING
Cancer and Reproductive Harm
www.P65Warnings.ca.gov



Please visit www.backyarddiscovery.com
For the most up to date assembly manual, to register your product, or to order
replacement parts *Para obtener instrucciones en español, visite*
www.backyarddiscovery.com



**EASY STEP-BY-STEP
3D INTERACTIVE INSTRUCTIONS
DOWNLOAD THE FREE APP**



OWNER'S MANUAL - BASIC SETUP DIMENSIONS & ASSEMBLY NOTES

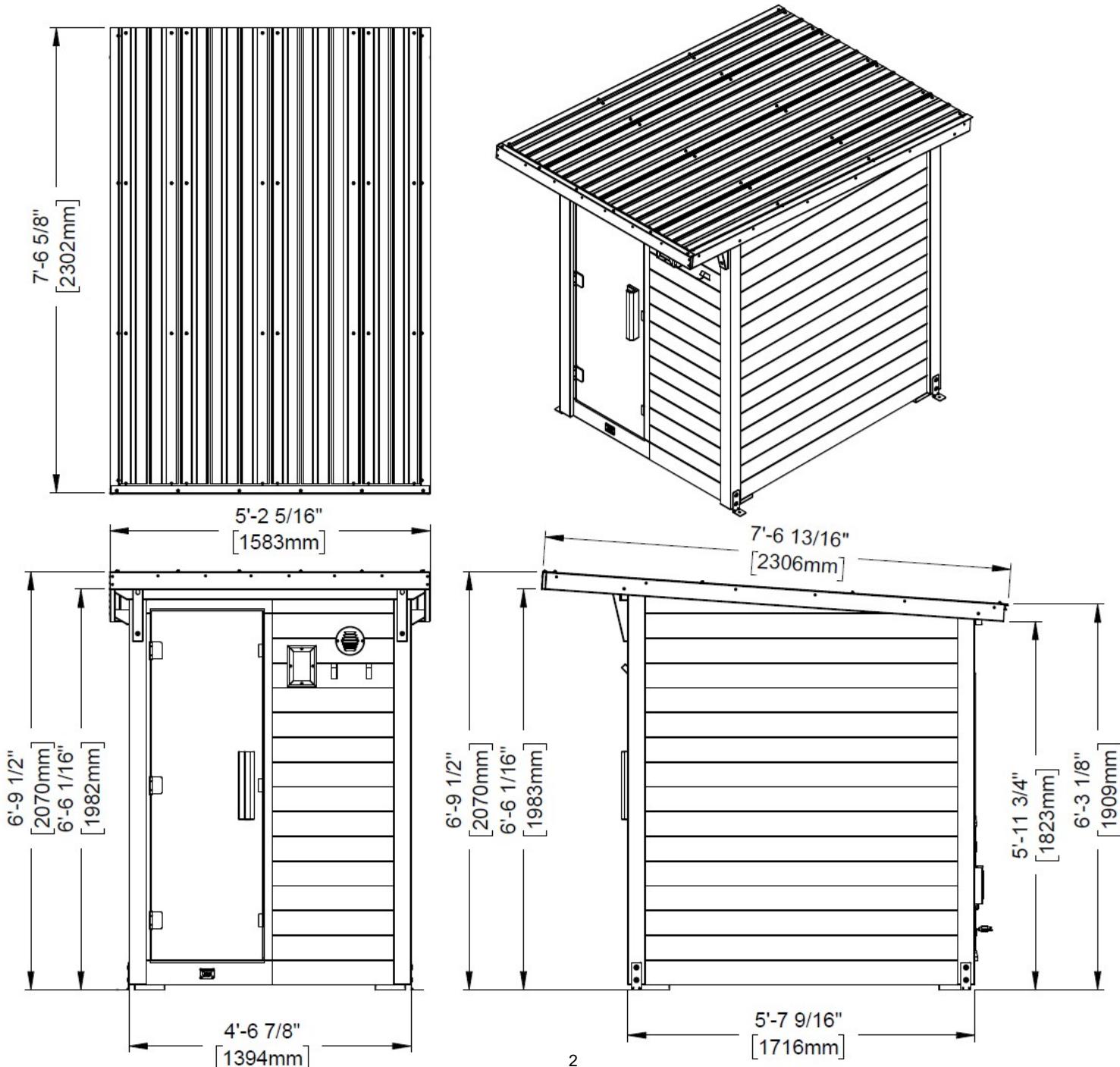
CHOOSE A GOOD LOCATION FOR YOUR SAUNA!

It is critically important that the sauna foundation is sturdy and level.

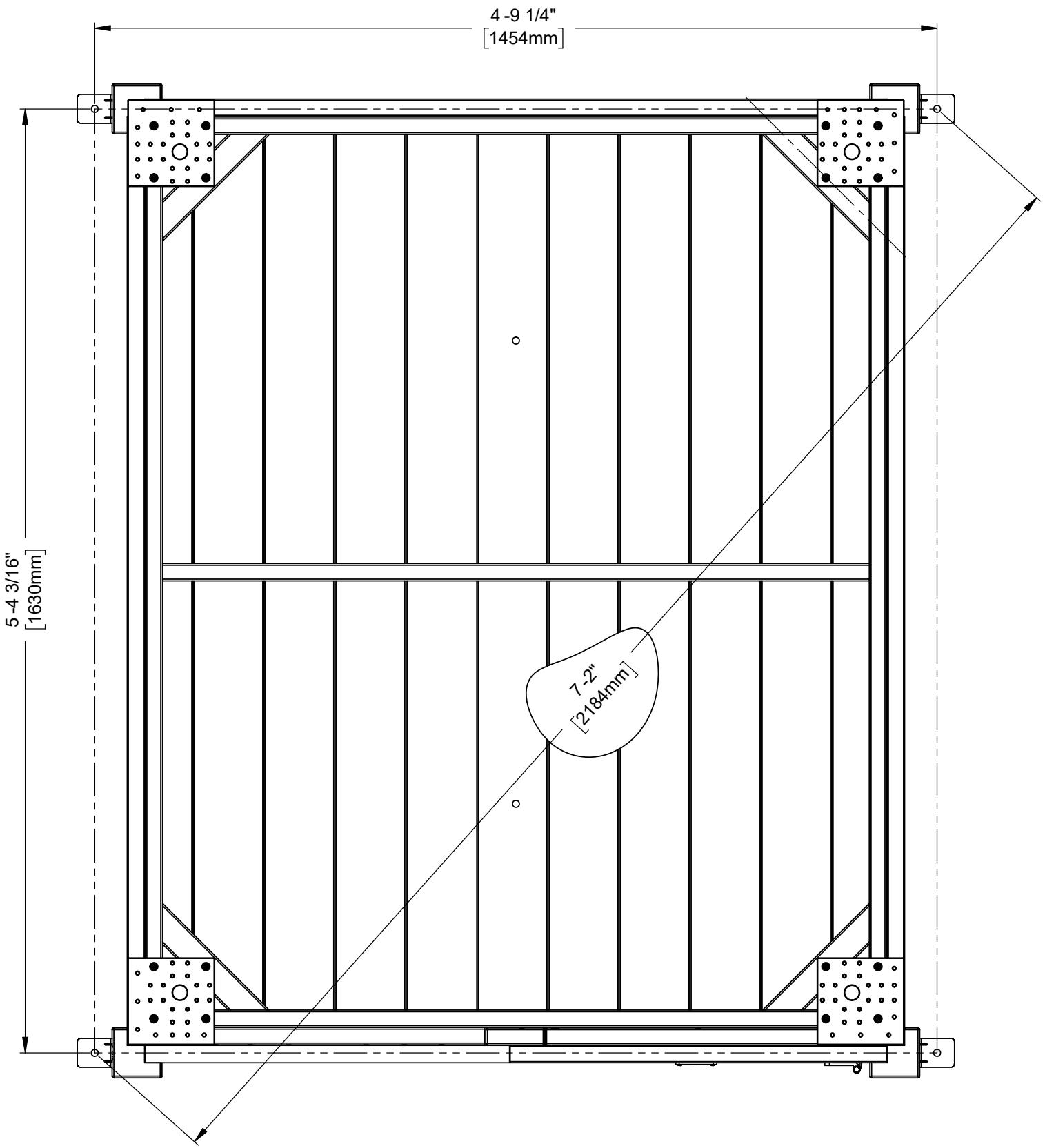
An unstable foundation can cause the sauna to tilt, shift, or fall, leading to injury.

Pay close attention to the items needed for each step. Make sure you are using the correct hardware for each step.

- Using incorrect hardware may result in improper assembly.
- Ensure the surface is firm and level and can support the weight of the sauna and its users. (1400+ lbs.)
- Many garages, basements or deck floors are sloped for drainage. A slight slope will not be an issue. A more pronounced slope will require shimming to make the sauna level.
- Missing from the last review, please add:
 - Consider a concrete slab, paver stones, or something similar to prevent the cradle supports from settling in the ground. Concrete anchors are provided in the kit.
 - If installing on the ground or gravel surface, ground anchors are included in the kit.
 - If installing on a deck, confirm there is ample structural support under the deck. The hardware to mount to a wood deck is NOT included and will need to be purchased separately.
 - Consider distance from your electrical service box as this can greatly impact the cost of needed electrical work.
 - If located in an area that tends to receive high winds, it is recommended to take extra precautions to ensure the door does not blow open. In most situation, this should not be a concern.

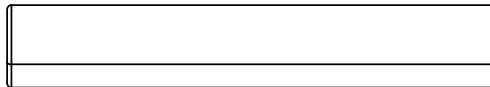


OWNER'S MANUAL - ANCHORING LAYOUT



OWNER'S MANUAL - PARTS IDENTIFICATION

WOOD COMPONENTS (NOT TO SCALE)



AM02 DOOR HANDLE-W4L22361
(x1) 2 1/4"x3"x13 5/16" (57x76x338)



E01 TRIM BOARD-W4L22345
(x2) 1 7/16"x3 3/8"x60 3/8" (36x86x1534)



H01 ROOF TRIM-W4L22360
(x2) 15/16"x3 3/8"x89 3/8" (24x86x2270)



HB01 WALL BOARD-W4L22356
(x2) 15/16"x2 3/4"x48 1/16" (24x70x1220)



N01 HEATER MOUNT-W4L22411
(x2) 5/8"x2 3/8"x16 9/16" (16x60x420)



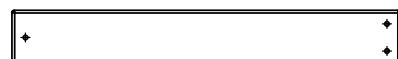
NG03 FASCIA-W4L22362
(x1) 13/16"x3 1/8"x60 3/8" (20x80x1534)



NG04 SLAT-W4L22385
(x3) 13/16"x3 3/8"x50 1/4" (20x86x1276)



NR03 HEATER GUARD BOARD-W4L22413
(x5) 13/16"x2 3/8"x21 3/16" (20x60x538)



NR04 HEATER GUARD BOARD-W4L22412
(x5) 13/16"x2 3/8"x16 15/16" (20x60x430)



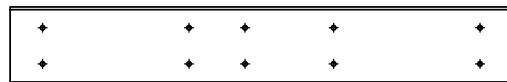
OG01 FLOOR JOIST-W4L22363
(x1) 1 3/16"x3 3/8"x63 1/16" (30x86x1602)



OG02 FLOOR JOIST-W4L22367
(x1) 1 3/16"x3 3/8"x48 1/16" (30x86x1220)

OWNER'S MANUAL - PARTS IDENTIFICATION

WOOD COMPONENTS (NOT TO SCALE)



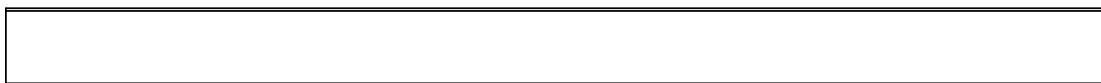
OG03 FLOOR JOIST-W4L22368
(x1) 1 3/16"x3 3/8"x21 7/8" (30x86x556)



OG04 FLOOR JOIST-W4L22369
(x1) 1 3/16"x3 3/8"x48 1/16" (30x86x1220)



OG05 FLOOR JOIST-W4L22372
(x1) 1 3/16"x3 3/8"x61 7/8" (30x86x1572)



OG06 FLOOR JOIST-W4L22380
(x1) 1 3/16"x3 3/8"x48 1/16" (30x86x1220)



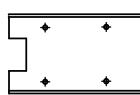
OG07 SEAT CLEAT-W4L22382
(x1) 1 3/16"x3 3/8"x45 7/16" (30x86x1154)



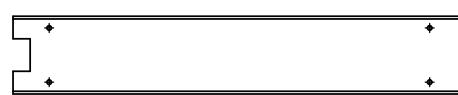
OG08 SEAT CLEAT-W4L22384
(x2) 1 3/16"x3 3/8"x19 1/8" (30x86x486)



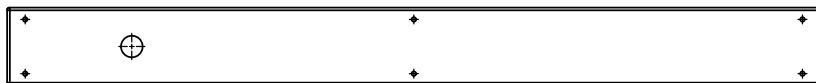
OG10 WIREWAY BOARD-W4L22387
(x1) 1 3/16"x3 3/8"x60 3/4" (30x86x1543)



OG11 WIREWAY BOARD-W4L22388
(x1) 1 3/16"x3 3/8"x5 11/16" (30x86x144)



OG12 WIREWAY BOARD-W4L22389
(x1) 1 3/16"x3 3/8"x19 3/4" (30x86x501)



OG13 LIGHT MOUNT-W4L22391
(x1) 30x3 3/8"x35 7/16" (30x86x900)



OG15 SEAT CLEAT-W4L22407
(x2) 1 3/16"x3 3/8"x19 1/8" (30x86x486)



OJ01 WALL BOARD-W4L22347
(x2) 1 3/16"x5 1/4"x63 1/16" (30x134x1602)

OWNER'S MANUAL - PARTS IDENTIFICATION

WOOD COMPONENTS (NOT TO SCALE)



OJ02 WALL BOARD-W4L22348
(x28) 1 3/16"x5 1/4"x63 1/16" (30x134x1602)



OJ03 WALL BOARD-W4L22349
(x1) 1 3/16"x5 1/4"x50 3/8" (30x134x1280)



OJ04 WALL BOARD-W4L22350
(x9) 1 3/16"x5 1/4"x50 3/8" (30x134x1280)



OJ05 WALL BOARD-W4L22351
(x10) 1 3/16"x5 1/4"x24 3/4" (30x134x629)



OJ06 WALL BOARD-W4L22352
(x1) 1 3/16"x5 1/4"x24 3/4" (30x134x629)



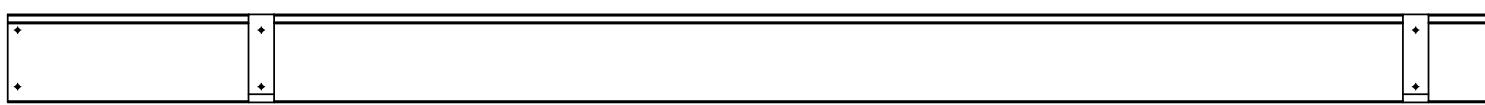
OJ07 WALL BOARD-W4L22353
(x1) 1 3/16"x5 1/4"x24 3/4" (30x134x629)



OJ08 WALL BOARD-W4L22354
(x1) 1 3/16"x5 1/4"x50 3/8" (30x134x1280)



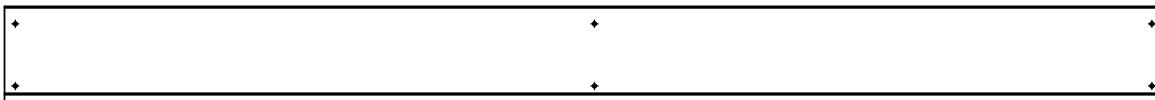
OJ09 WALL BOARD-W4L22357
(x2) 1 3/16"x5 1/4"x63 1/16" (30x134x1602)



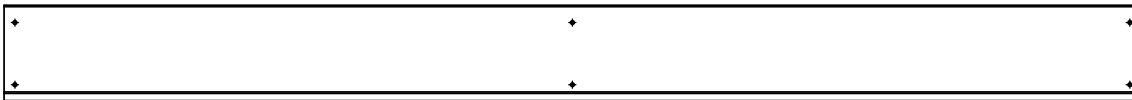
OJ10 ROOF BOARD-W4L22359
(x12) 1 3/16"x5 1/4"x88 9/16" (30x134x2250)

OWNER'S MANUAL - PARTS IDENTIFICATION

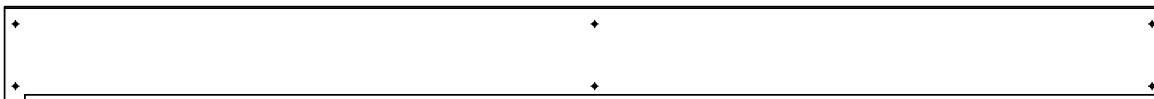
WOOD COMPONENTS (NOT TO SCALE)



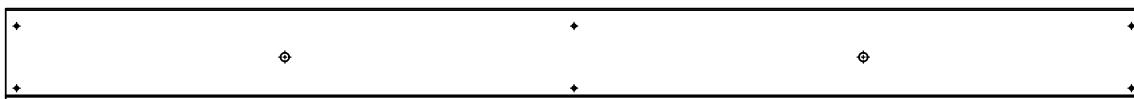
OJ11 FLOOR BOARD-W4L22374
(x3) 1 3/16"x5 1/4"x63 1/16" (30x134x1602)



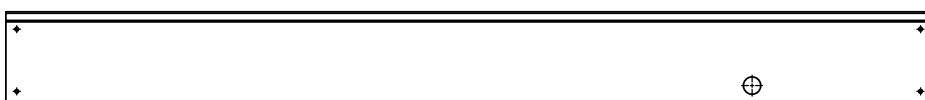
OJ12 FLOOR BOARD-W4L22376
(x4) 1 3/16"x5 1/4"x61 7/8" (30x134x1572)



OJ13 FLOOR BOARD-W4L22377
(x1) 1 3/16"x5 1/4"x63 1/16" (30x134x1602)



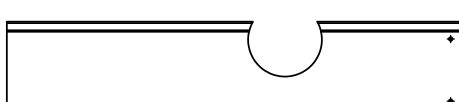
OJ14 FLOOR BOARD-W4L22379
(x1) 1 3/16"x5 1/4"x61 7/8" (30x30x1572)



OJ15 WALL BOARD-W4L22390
(x1) 1 3/16"x5 1/4"x50 3/8" (30x134x1280)



OJ16 WALL BOARD-W4L22392
(x1) 1 3/16"x5 1/4"x50 3/8" (30x134x1280)



OJ17 WALL BOARD-W4L22394
(x1) 1 3/16"x5 1/4"x24 3/4" (30x134x629)



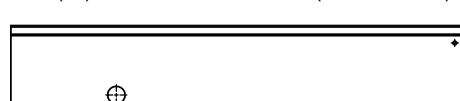
OJ18 WALL BOARD-W4L22395
(x1) 1 3/16"x5 1/4"x24 3/4" (30x134x629)



OJ19 WALL BOARD-W4L22396
(x1) 1 3/16"x5 1/4"x50 3/8" (30x134x1280)



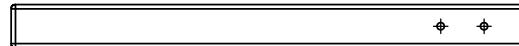
OJ20 WALL BOARD-W4L22397
(x1) 1 3/16"x5 1/4"x50 3/8" (30x134x1280)



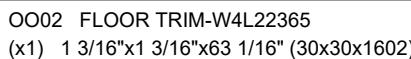
OJ21 WALL BOARD-W4L22408
(x1) 1 3/16"x5 1/4"x24 3/4" (30x134x629)

OWNER'S MANUAL - PARTS IDENTIFICATION

WOOD COMPONENTS (NOT TO SCALE)



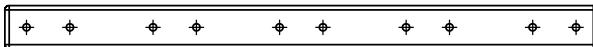
OO01 SLAT CLEAT-W4L22404
(x2) 1 3/16"x1 3/16"x14" (30x30x355)



OO02 FLOOR TRIM-W4L22365
(x1) 1 3/16"x1 3/16"x63 1/16" (30x30x1602)



OO03 HEATER GUARD BOARD-W4L22038
(x2) 1 3/16"x1 3/16"x16 1/8" (30x30x410)



OO04 HEATER GUARD BOARD-W4L22035
(x1) 1 3/16"x1 3/16"x16 1/8" (30x30x410)

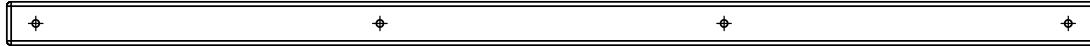


OO05 FLOOR TRIM-W4L22366
(x1) 1 3/16"x1 3/16"x48 1/16" (30x30x1220)

OO06 FLOOR TRIM-W4L22373
(x1) 1 3/16"x1 3/16"x61 7/8" (30x30x1572)



OO07 FLOOR TRIM-W4L22378
(x1) 1 3/16"x1 3/16"x21 13/16" (30x30x554)



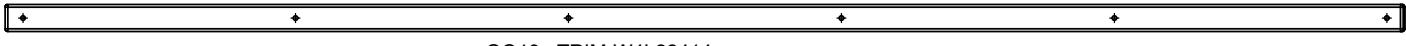
OO09 TRIM-W4L22400
(x2) 1 3/16"x1 3/16"x29 11/16" (30x30x754)



OO10 TRIM-W4L22401
(x2) 1 3/16"x1 3/16"x17 5/16" (30x30x439)



OO11 TRIM-W4L22402
(x1) 1 3/16"x1 3/16"x59 13/16" (30x30x1519)



OO13 TRIM-W4L22414
(x1) 1 3/16"x1 3/16"x61" (30x30x1549)



OO14 TRIM-W4L22607
(x2) 1 3/16"x1 3/16"x37 7/8" (30x30x962)



OO15 TRIM-W4L22608
(x1) 1 3/16"x1 3/16"x47 9/16" (30x30x1208)

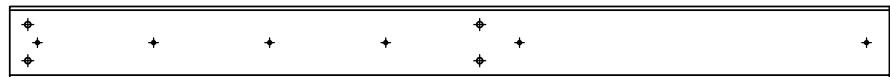
OWNER'S MANUAL - PARTS IDENTIFICATION

WOOD COMPONENTS (NOT TO SCALE)



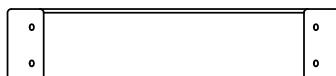
OO16 TRIM-W4L22415

(x1) 1 3/16"x1 3/16"x2 3/8" (30x30x60)



OR01 SEAT UPRIGHT-W4L22406

(x2) 1 3/16"x2 3/8"x28 3/4" (30x60x730)



OR02 ANGLE BRACE-W4L21946

(x4) 1 3/16"x2 3/8"x10 7/8" (30x60x276)



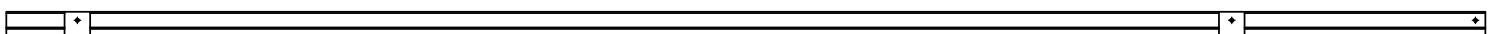
OR03 BENCH UPRIGHT-W4L22405

(x2) 1 3/16"x2 3/8"x14" (30x60x355)



OR04 ROOF BOARD-W4L22359

(x1) 1 3/16"x1 1/2"x88 9/16" (30x38x2250)



OR05 ROOF BOARD-W4L22359

(x1) 1 3/16"x1 1/2"x88 9/16" (30x38x2250)



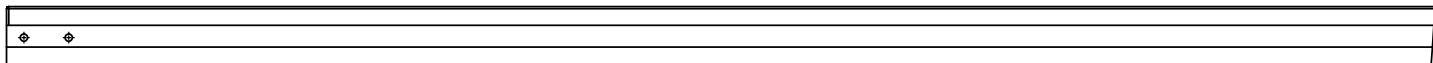
OS01 FLOOR BOARD-W4L22364

(x1) 1 3/16"x3 1/4"x63 1/16" (30x82x1602)



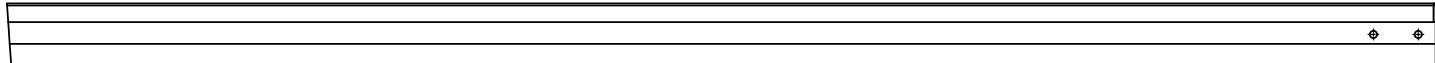
OS02 FLOOR BOARD-W4L22375

(x1) 1 3/16"x3 11/16"x61 7/8" (30x94x1572)



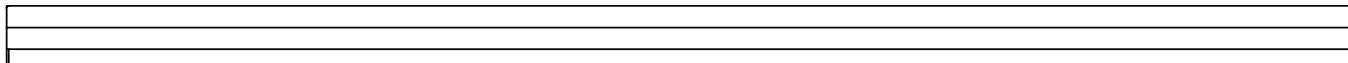
SP01 POST-W4L22341

(x1) 3 3/8"x3 3/8"x77 13/16" (86x86x1976)



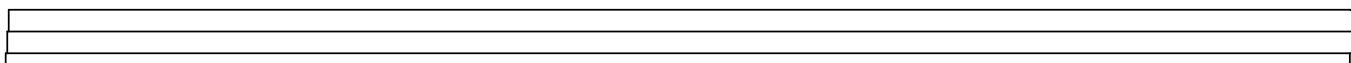
SP02 POST-W4L22342

(x1) 3 3/8"x3 3/8"x77 13/16" (86x86x1976)



SP03 POST-W4L22343

(x1) 3 3/8"x3 3/8"x73 1/16" (86x86x1862)

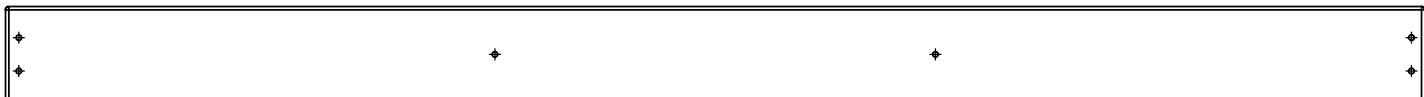


SP04 POST-W4L22344

(x1) 3 3/8"x3 3/8"x74 1/4" (86x86x1862)

OWNER'S MANUAL - PARTS IDENTIFICATION

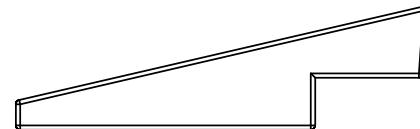
WOOD COMPONENTS (NOT TO SCALE)



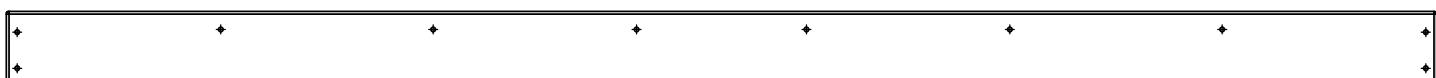
W01 SEAT TRIM-W4L22383
(x2) 1 9/16"x3 3/8"x50 1/4" (40x86x1276)



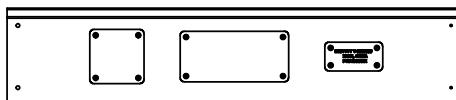
W02 FOOT BRACE-W4L22399
(x4) 1 15/16"x3 3/8"x10 1/4" (50x86x261)



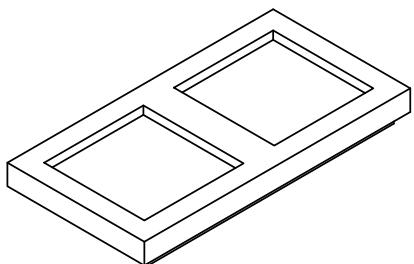
W03 ANGLE BRACE-W4L22409
(x2) 1 15/16"x3 3/8"x11 1/4" (50x86x285)



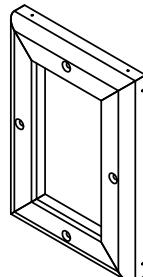
W04 FASCIA-W4L22606
(x1) 1 15/16"x3 3/8"x62 5/16" (50x86x1583)



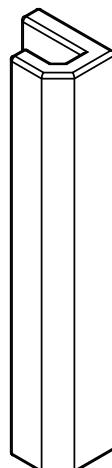
WB01 WALL BOARD ASSEMBLY-W2A04921
(x1) 1 3/16"x5 1/4"x24 3/4" (30x134x629)



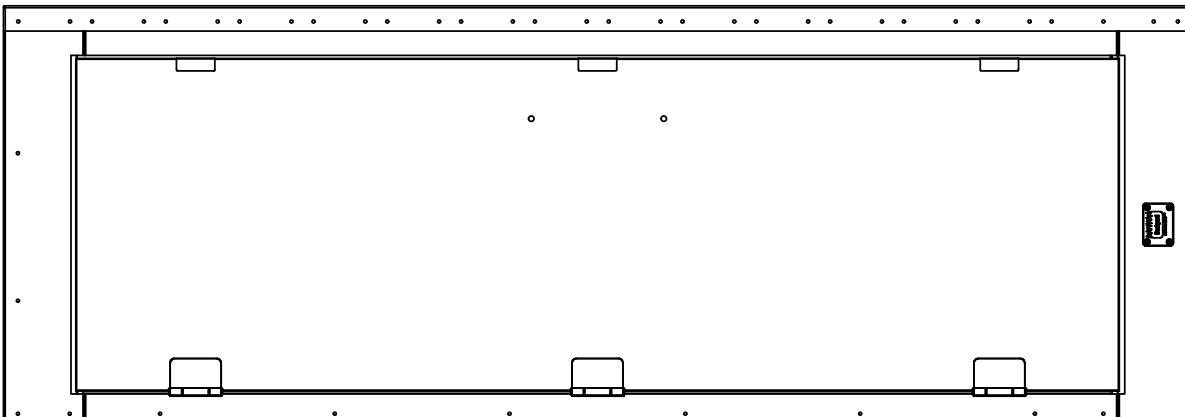
T01 THERMOMETER-W4L21965
(x1)



TF01 TRIM FRAME-W2A04797
(x1) 7/8"x5 9/16"x8 1/16" (22x142x204)



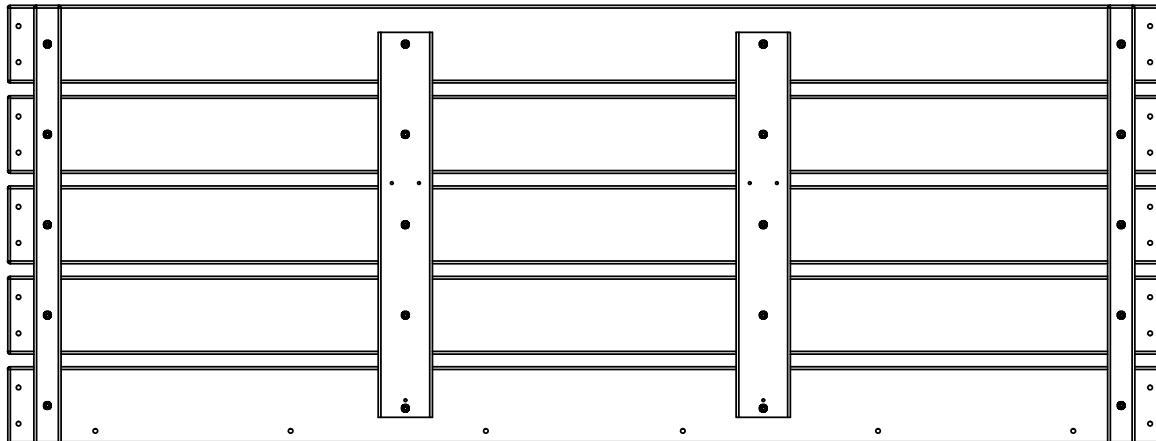
AM01 DOOR HANDLE-W2A04917
(x1) 2 1/4"x3"x13 5/16" (57x76x338)



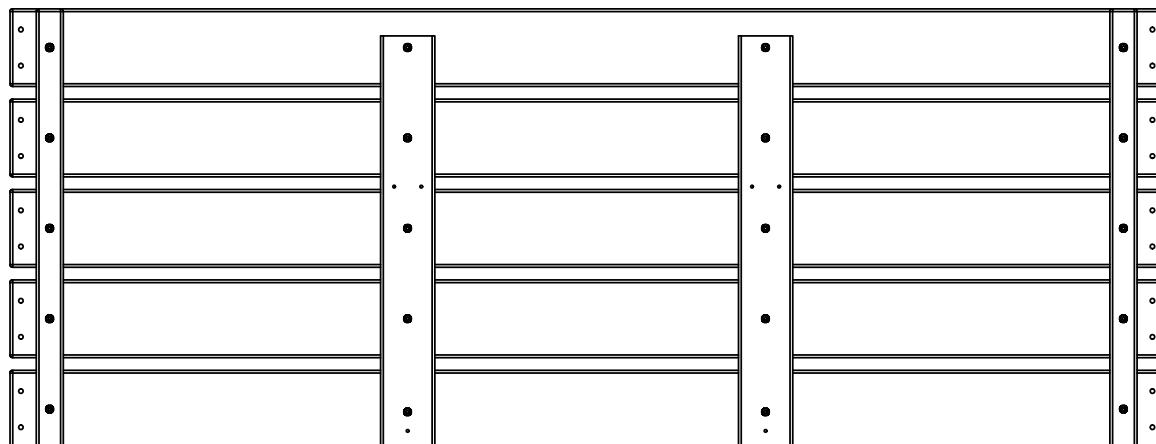
WP01 DOOR WALL PANEL ASSEMBLY-W2A04911
(x1) 2 3/8"x27 1/4"x77 5/8" (60x692x1972)

OWNER'S MANUAL - PARTS IDENTIFICATION

WOOD COMPONENTS (NOT TO SCALE)



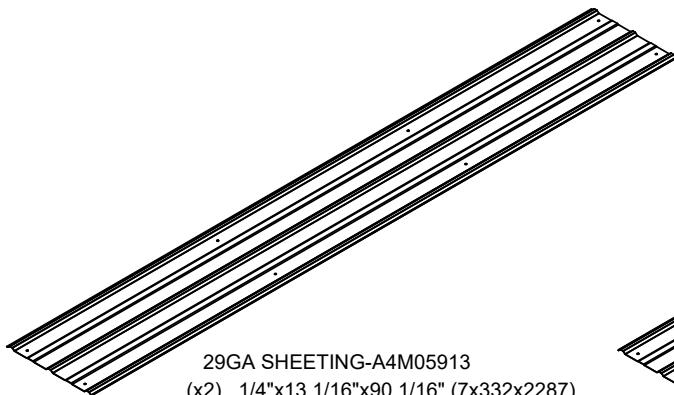
BA01 BENCH ASSEMBLY-W2A04918
(x1) 1 15/16"x19 1/8"x50 1/4" (50x486x1276)



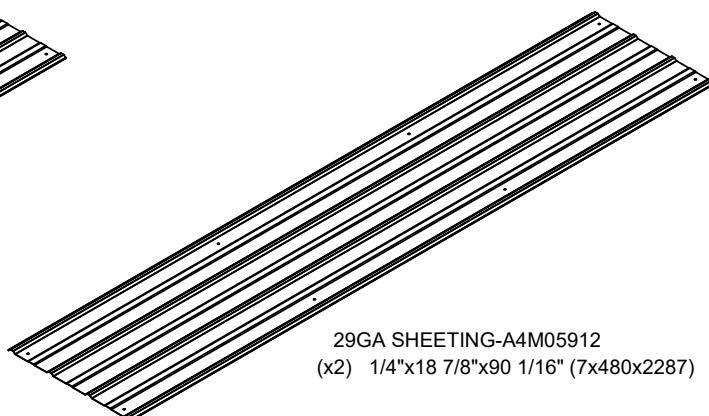
BA02 BENCH ASSEMBLY-W2A04920
(x1) 1 15/16"x19 1/8"x50 1/4" (50x486x1276)

OWNER'S MANUAL - PARTS IDENTIFICATION

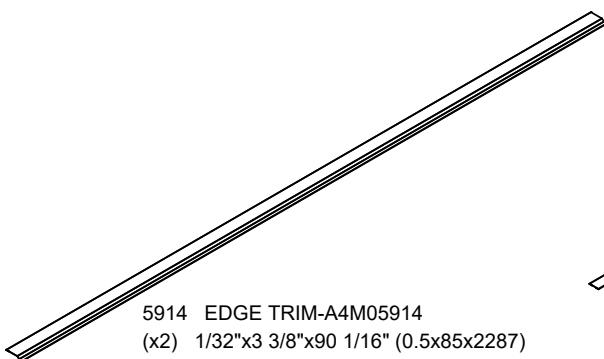
ACCESSORY COMPONENTS (NOT TO SCALE)



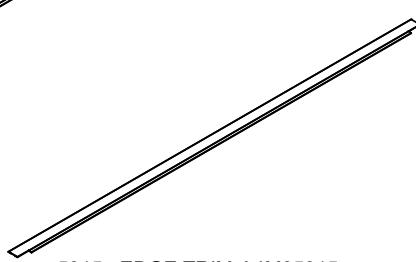
29GA SHEETING-A4M05913
(x2) 1/4"x13 1/16"x90 1/16" (7x332x2287)



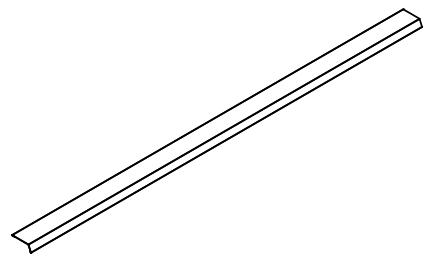
29GA SHEETING-A4M05912
(x2) 1/4"x18 7/8"x90 1/16" (7x480x2287)



5914 EDGE TRIM-A4M05914
(x2) 1/32"x3 3/8"x90 1/16" (0.5x85x2287)



5915 EDGE TRIM-A4M05915
(x1) 1/32"x2 9/16"x62" (1x66x1575)



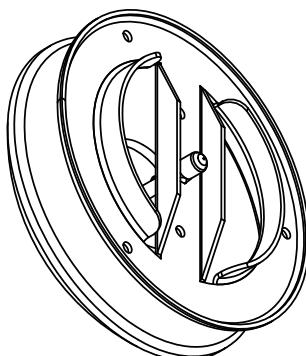
5916 DRIP EDGE-A4M05916
(x1) .01X4 1/4"X60 1/4" (0.34x109x1530)



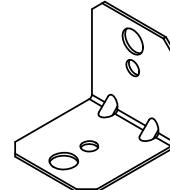
1467 25mm SILICONE GROMMET-A6P01467
(x4)



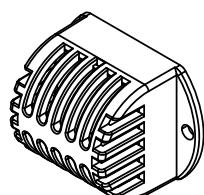
1468 30mm SILICONE GROMMET-A6P01468
(x1)



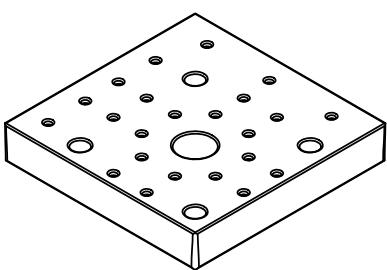
5592 VENT ASSEMBLY-A4M05592
(x1)



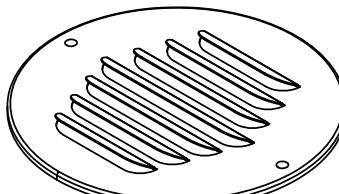
555 L BRACKET BLK-A4M00555
(x8) 1 1/4"x1 3/8"x1 3/8" (32x35x35)



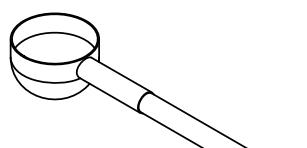
5590-08 TEMPERATURE SENSOR-A4M05590-08
(x1)



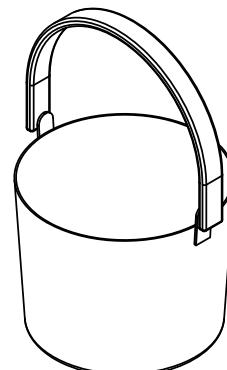
1526 BASE FOOT-A6P01526
(x4) 1"x5 7/8"x5 7/8" (25x150x150)



5285 VENT-A4M05285
(x2)



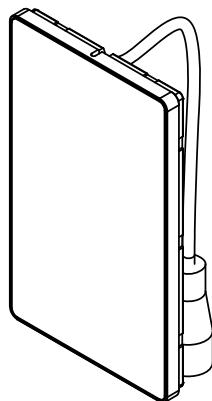
L01 LADLE-A4M05596
(x1)



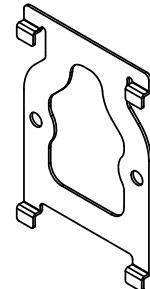
B01 BUCKET-A4M05673
(x1)

OWNER'S MANUAL - PARTS IDENTIFICATION

WOOD COMPONENTS (NOT TO SCALE)



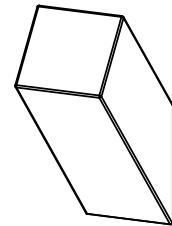
5590-02 CONTROL PANEL-A4M05590-02
(x1)



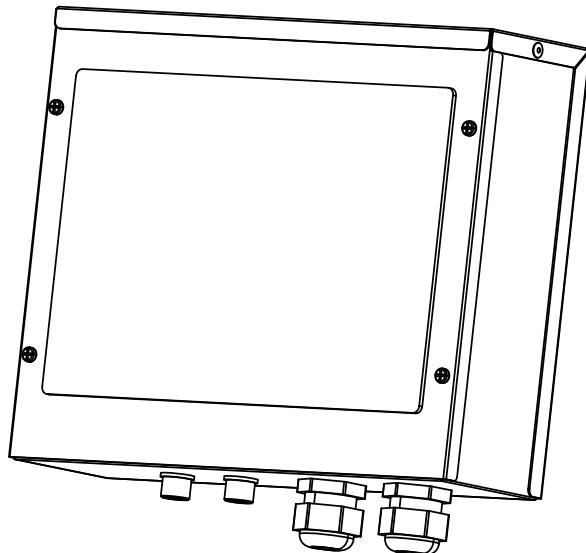
5590-03 CONTROL PANEL MOUNTING BRACKET-A4M05590-03
(x1)



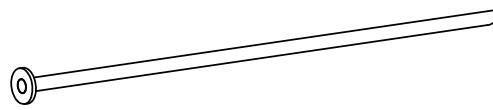
1448 IP CABLE TIE-A6P01448
(x10)



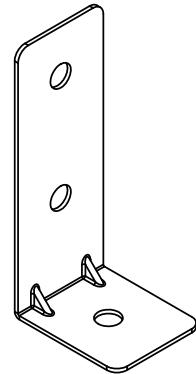
5672 GARMENT HANGER ASSEMBLY-A4M05672
(x2)



5590-01 CONTROL PANEL - A4M05590-01
(x1)



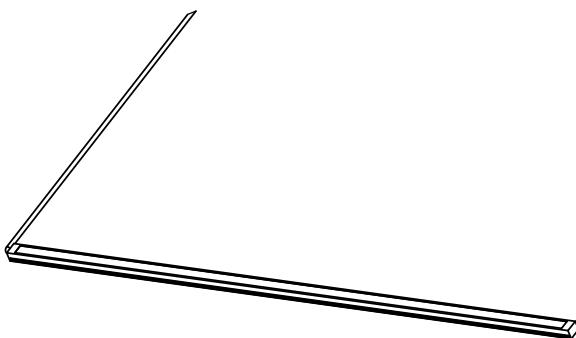
5667 GROUND STAKE-A4M05667
(x4) 1"16" (25xx406)



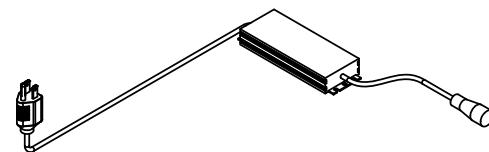
5917 ANCHOR BRACKET-A4M05917
(x4) 1/16"x1 15/16"x7 5/8" (2x50x193)

OWNER'S MANUAL - PARTS IDENTIFICATION

ACCESSORY COMPONENTS (NOT TO SCALE)



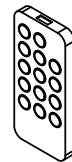
1493-02 LED LIGHT-A6P01493-02
(x2)



1493-03 LED POWER SUPPLY-A6P01493-03
(x1)



LIGHT CLIP-A6P01493-04
(x4)



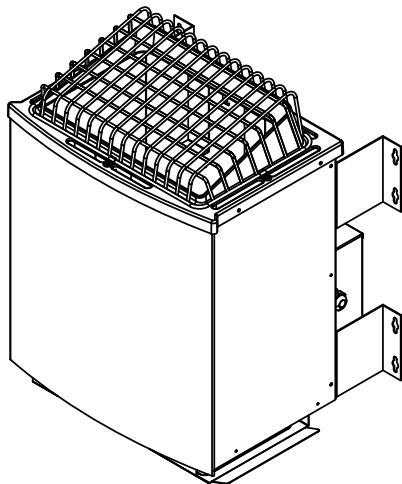
REMOTE-A6P01493-05
(x1)



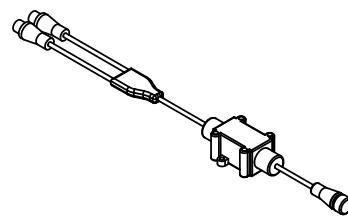
1543 SAUNA POWER WIRE - A6P01543
(x1)



5590-10 WIRING HARNESS - A4M05590-10
(x1)



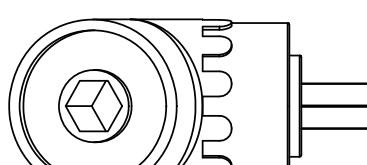
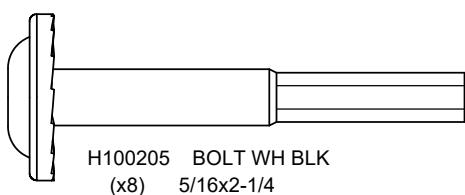
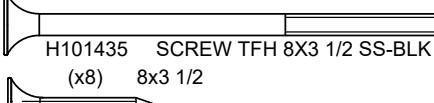
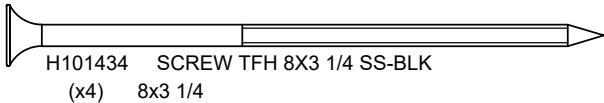
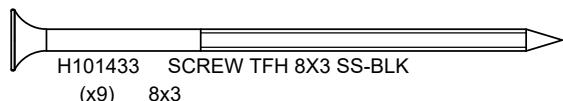
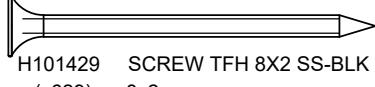
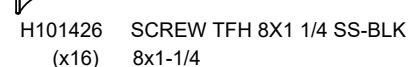
0253 9KW ELECTRIC SAUNA HEATER-9250253
(x1)



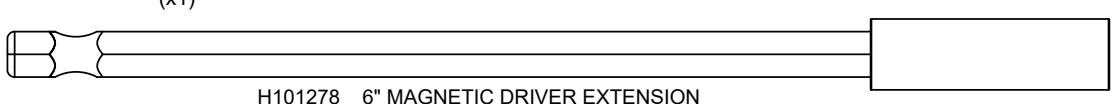
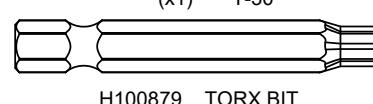
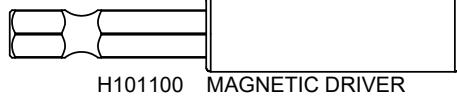
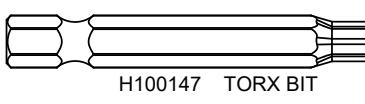
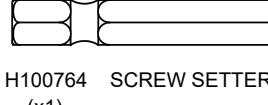
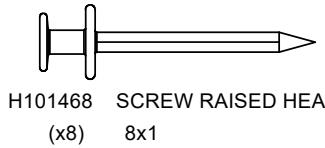
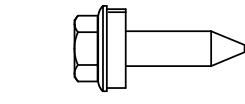
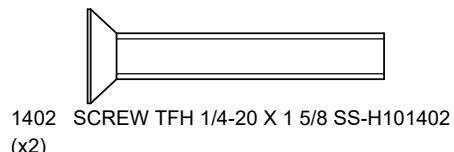
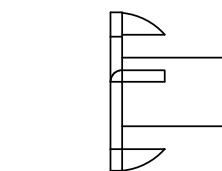
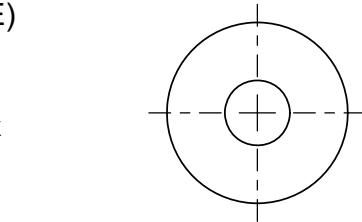
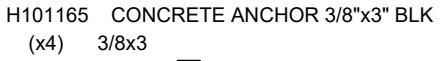
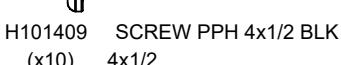
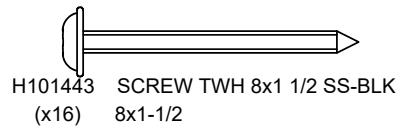
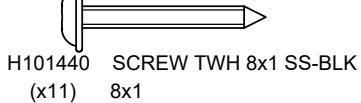
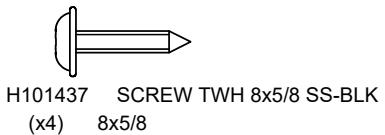
1493-06 REMOTE MODULE-A6P01493-06
(x1)

OWNER'S MANUAL - PARTS IDENTIFICATION

HARDWARE COMPONENTS (TO SCALE)



HARDWARE COMPONENTS (TO SCALE)



PRE-ASSEMBLY STEP 1 - SORTING PARTS

It is critical for ease of assembly that you take the time to sort and organize the wood and hardware.

WOOD PARTS:

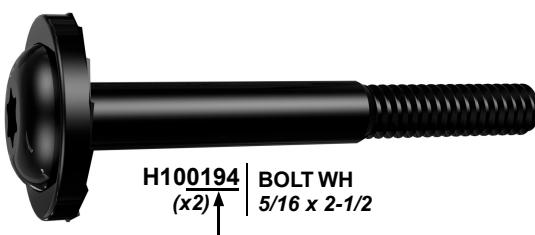
- Organize wood parts by the three-digit, alpha-numeric number stamped on each board (ex. P01).
- If there are multiple boards with the same stamped number, stack those pieces together.
- Stamps can be found on the flat surface of the boards or on the end of the boards.
- Allow yourself plenty of room - the wood pieces can take up a significant amount of space.

NOTE: CARTONS ARE NOT ORGANIZED BY BOARD NUMBER.



HARDWARE PARTS:

- We recommend that you have a separate table to organize the hardware.
- Hardware bags are printed with a seven-digit, alpha-numeric part number.
- You can organize your hardware by part number or group by hardware type (i.e. bolts, nuts, etc.).
- During assembly you only need to reference the last four digits of the number.



PRE-ASSEMBLY STEP 2 - TOOLS REQUIRED



Cordless Drill or
Electric Drill



Drill Attachments:
Phillips Head



Open End
Wrenches 1/2"
7/16"



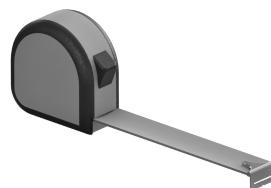
1/8", 3/16", 3/8"
7/16" Drill Bits



3/8" Drive Ratchet, 1/2"
7/16" STD Sockets, 1/2"
7/16" Deep Sockets



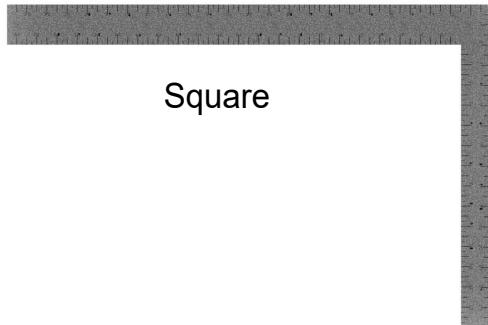
Phillips Screw Driver



Tape Measure



Claw Hammer



Square



Level 24"



Rubber Mallet -
Optional

PRE-ASSEMBLY STEP 3 - CHOOSE YOUR ASSEMBLY METHOD

There are several types of assembly instructions available to you.

1. Printed Assembly Manual included with your set
2. BILT APP - 3D interactive instructions
3. Combination of the Printed Manual and BILT APP (Note: Step numbers can differ between the two methods)



STEP 1 - FLOOR ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|----------------------|
| 2 | H101429 | SCREW TFH 8X2 SS-BLK |

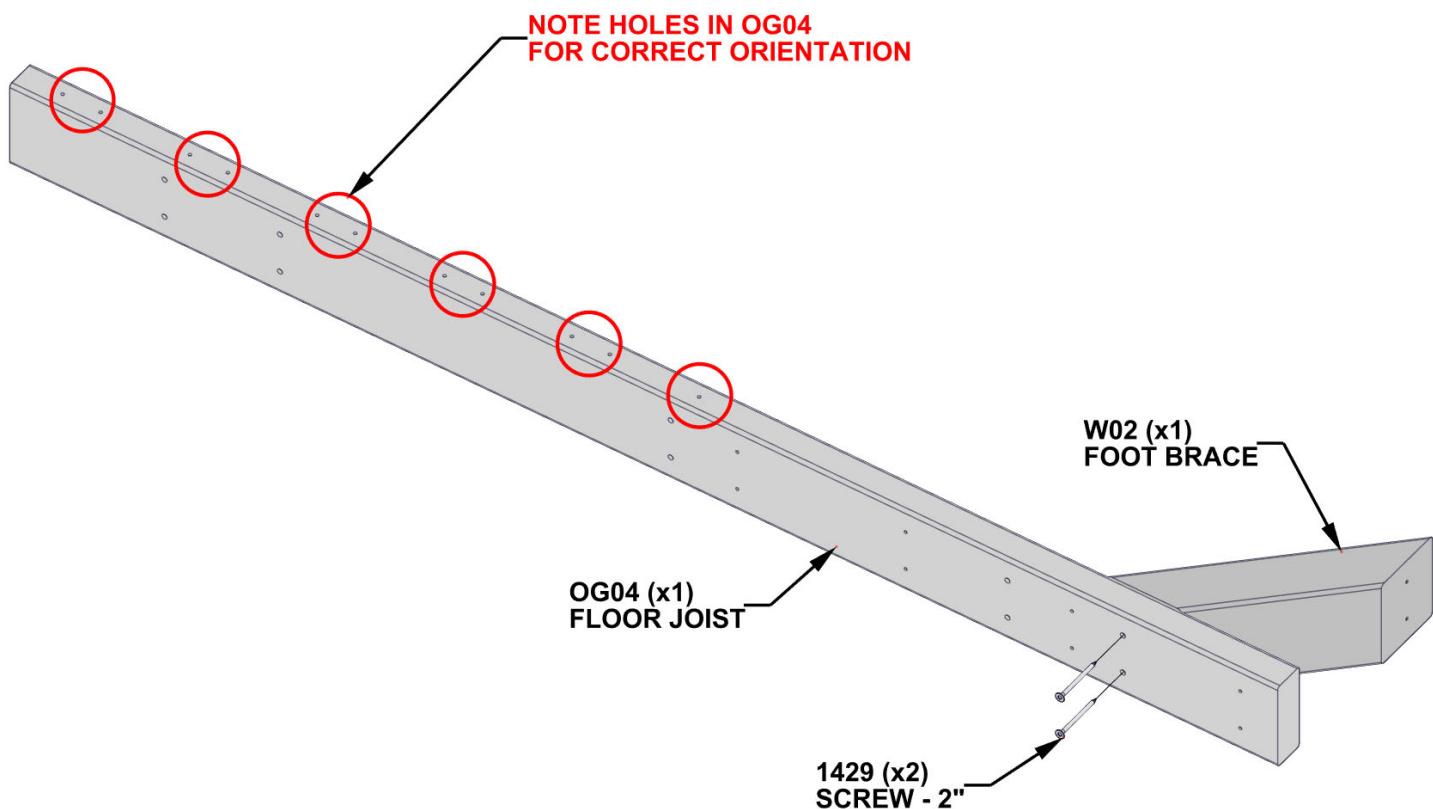


OG04 FLOOR JOIST - W4L22369
(x1) 1 3/16"x3 3/8"x48 1/16" (30x86x1220)



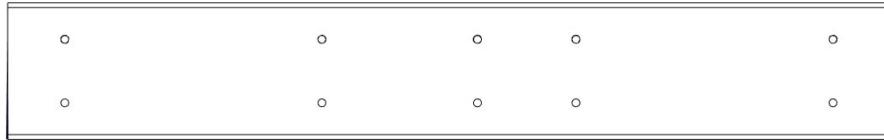
W02 FOOT BRACE - W4L22399
(x1) 1 15/16"x3 3/8"x10 1/4" (50x86x261)

- ALIGN PILOT HOLES



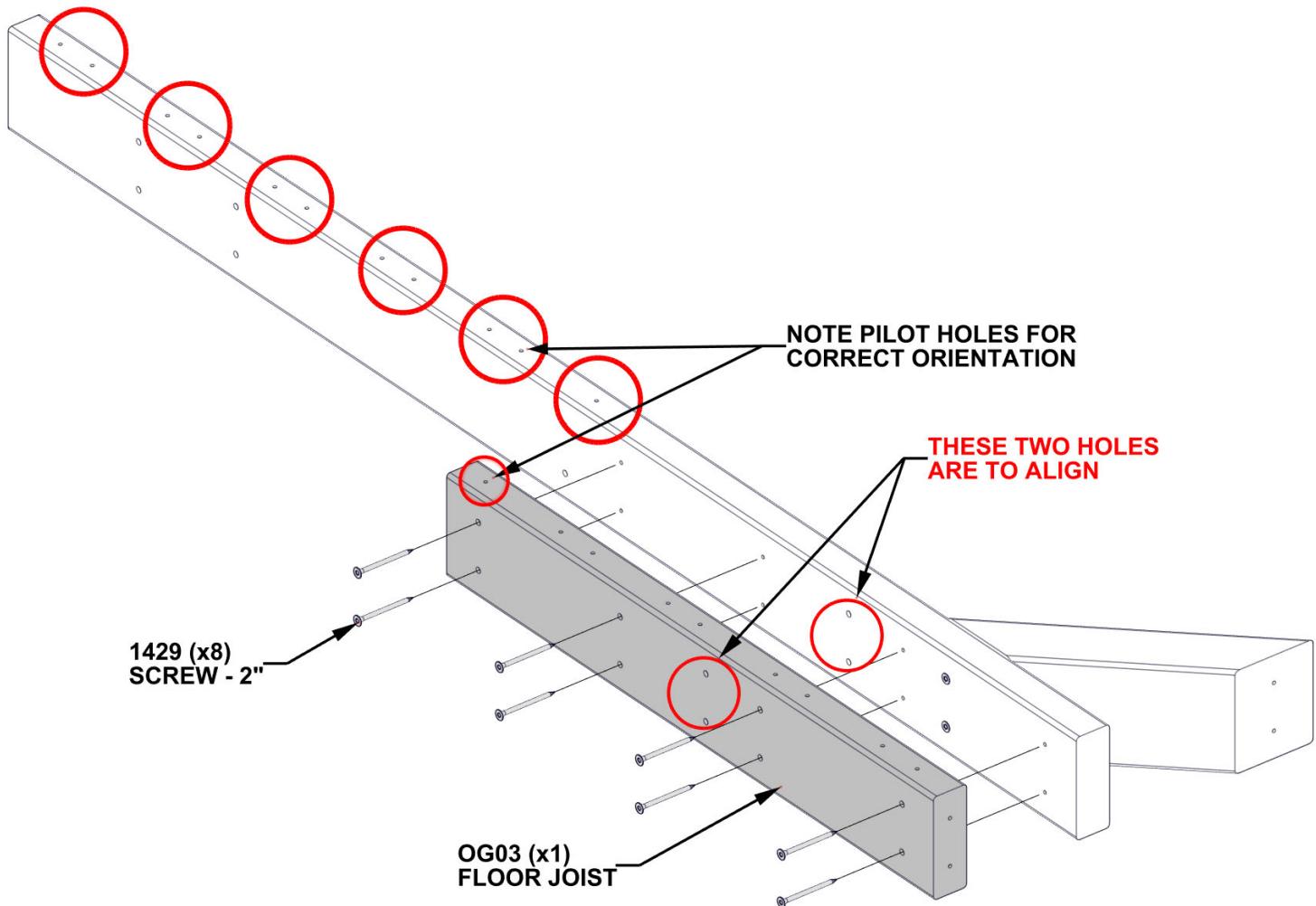
STEP 2 - FLOOR ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|----------------------|
| 8 | H101429 | SCREW TFH 8X2 SS-BLK |



OG03 FLOOR JOIST - W4L22368
(x1) 1 3/16"x3 3/8"x21 7/8" (30x86x556)

- ALIGN PILOT HOLES



STEP 3 - FLOOR ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|--------------------------|
| 2 | H101429 | SCREW TFH 8X2 SS-BLK |
| 4 | H101430 | SCREW TFH 8X2 1/4 SS-BLK |



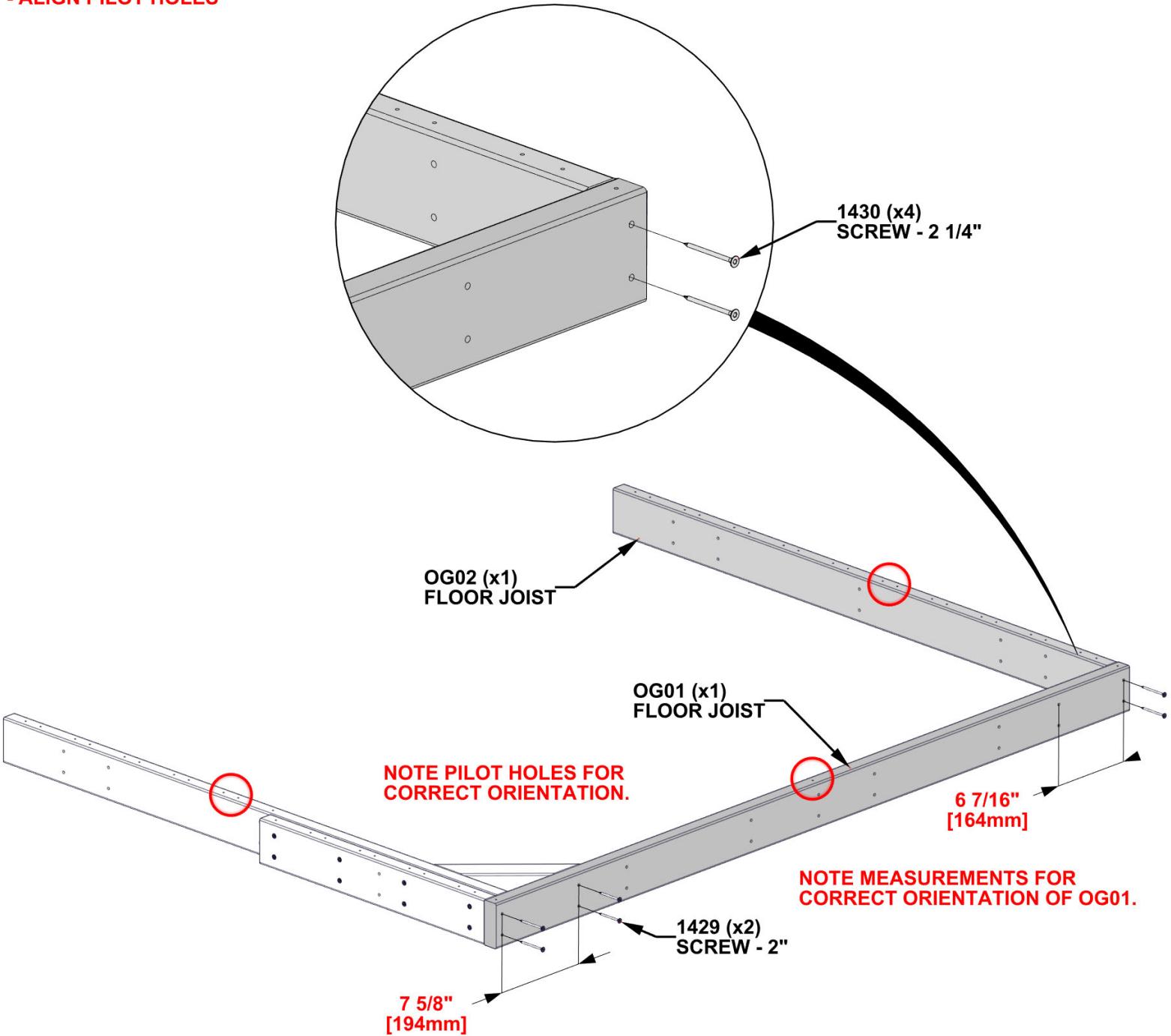
OG01 FLOOR JOIST - W4L22363
(x1) 1 3/16" x 3 3/8" x 63 1/16" (30x86x1602)



OG02 FLOOR JOIST - W4L22367
(x1) 1 3/16" x 3 3/8" x 48 1/16" (30x86x1220)

- HAND TIGHTEN ONLY.

- ALIGN PILOT HOLES



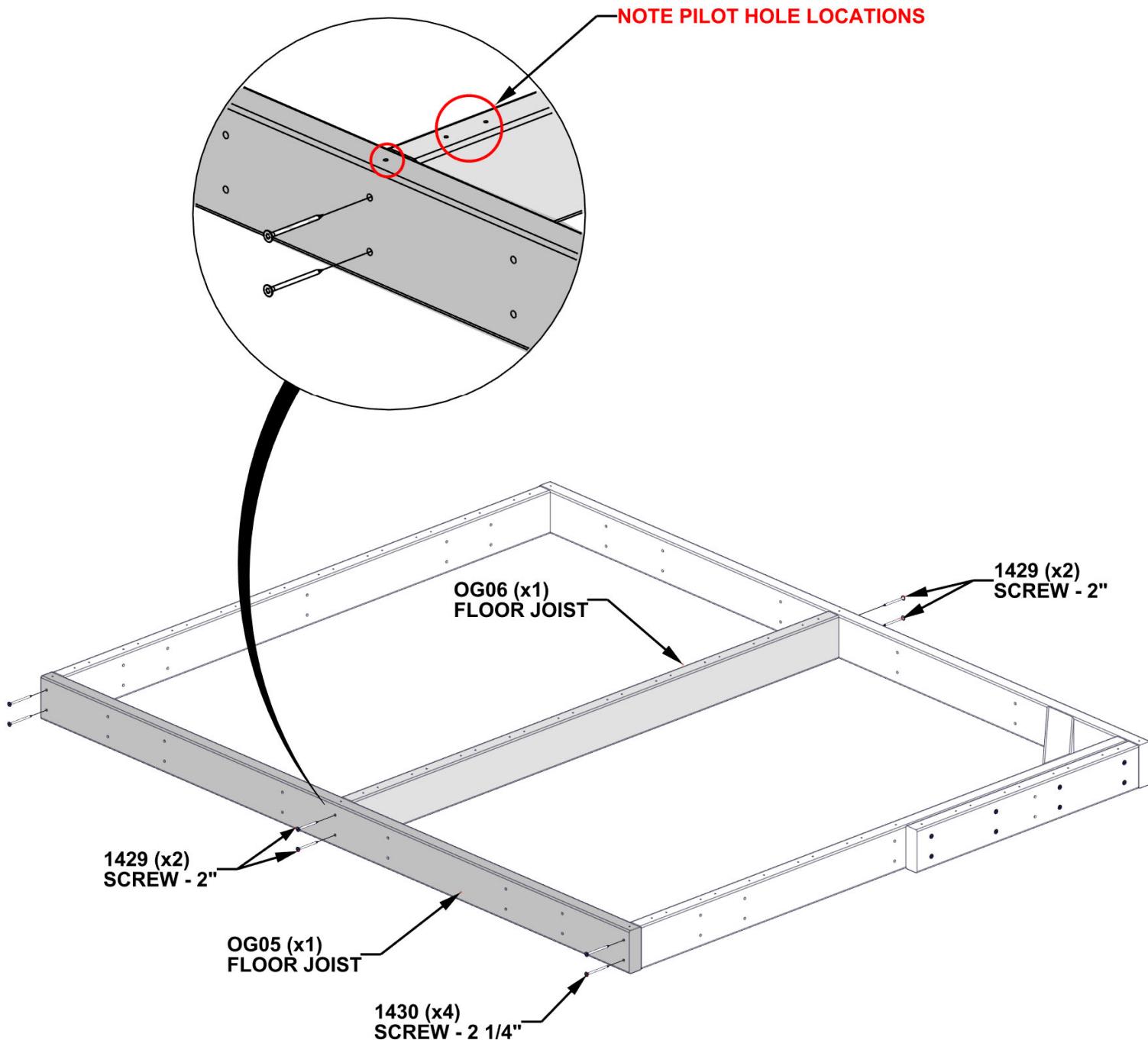
STEP 4 - FLOOR ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|--------------------------|
| 4 | H101429 | SCREW TFH 8X2 SS-BLK |
| 4 | H101430 | SCREW TFH 8X2 1/4 SS-BLK |

OG05 FLOOR JOIST - W4L22372
(x1) 1 3/16"x3 3/8"x61 7/8" (30x86x1572)

OG06 FLOOR JOIST - W4L22380
(x1) 1 3/16"x3 3/8"x48 1/16" (30x86x1220)

- SQUARE FLOOR JOIST AND TIGHTEN HARDWARE.
- ALIGN PILOT HOLES.



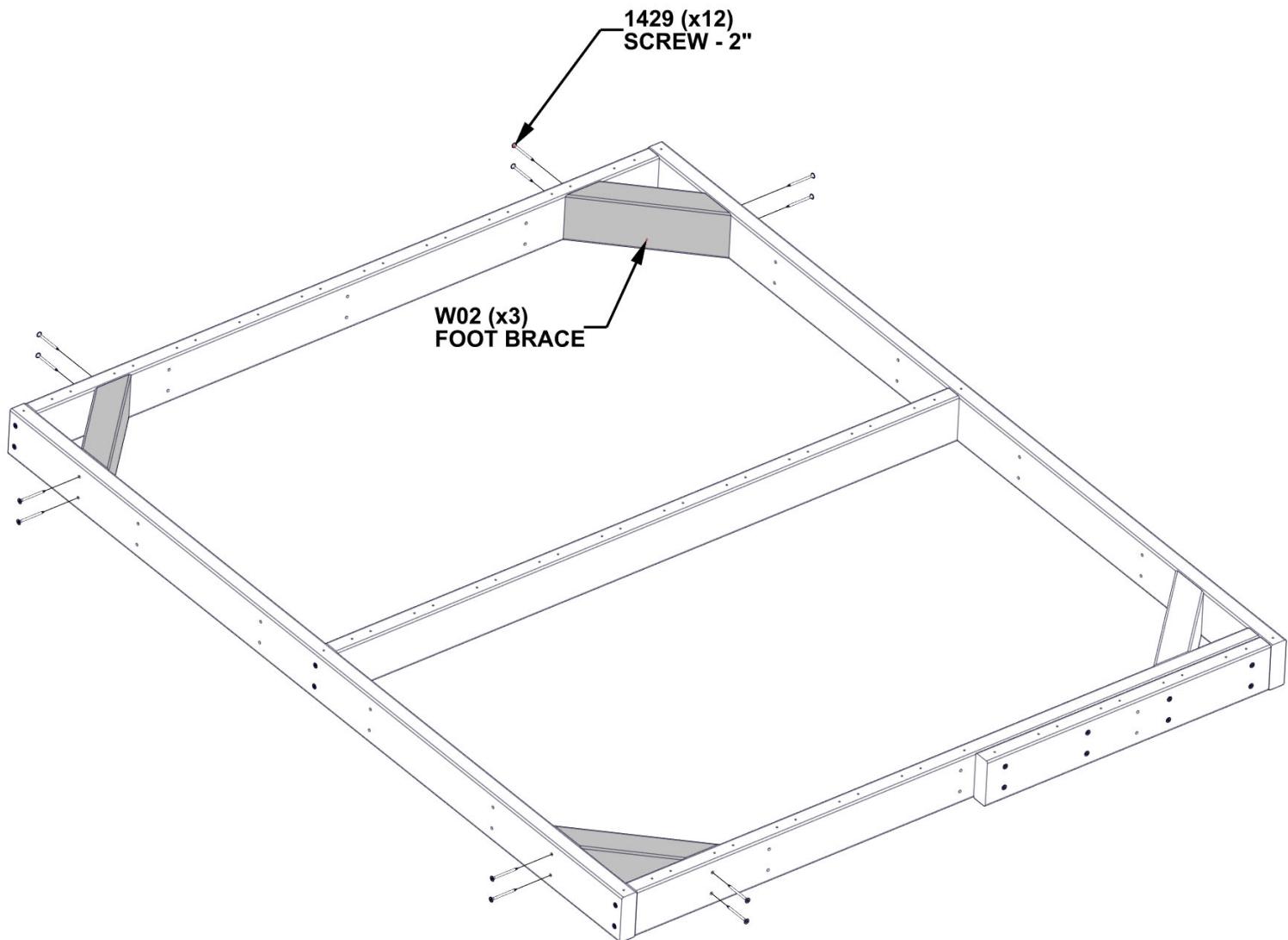
STEP 5 - FLOOR ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|----------------------|
| 12 | H101429 | SCREW TFH 8X2 SS-BLK |



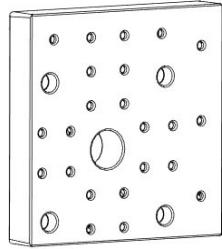
W02 FOOT BRACE - W4L22399
(x3) 1 15/16"x3 3/8"x10 1/4" (50x86x261)

- ALIGN PILOT HOLES



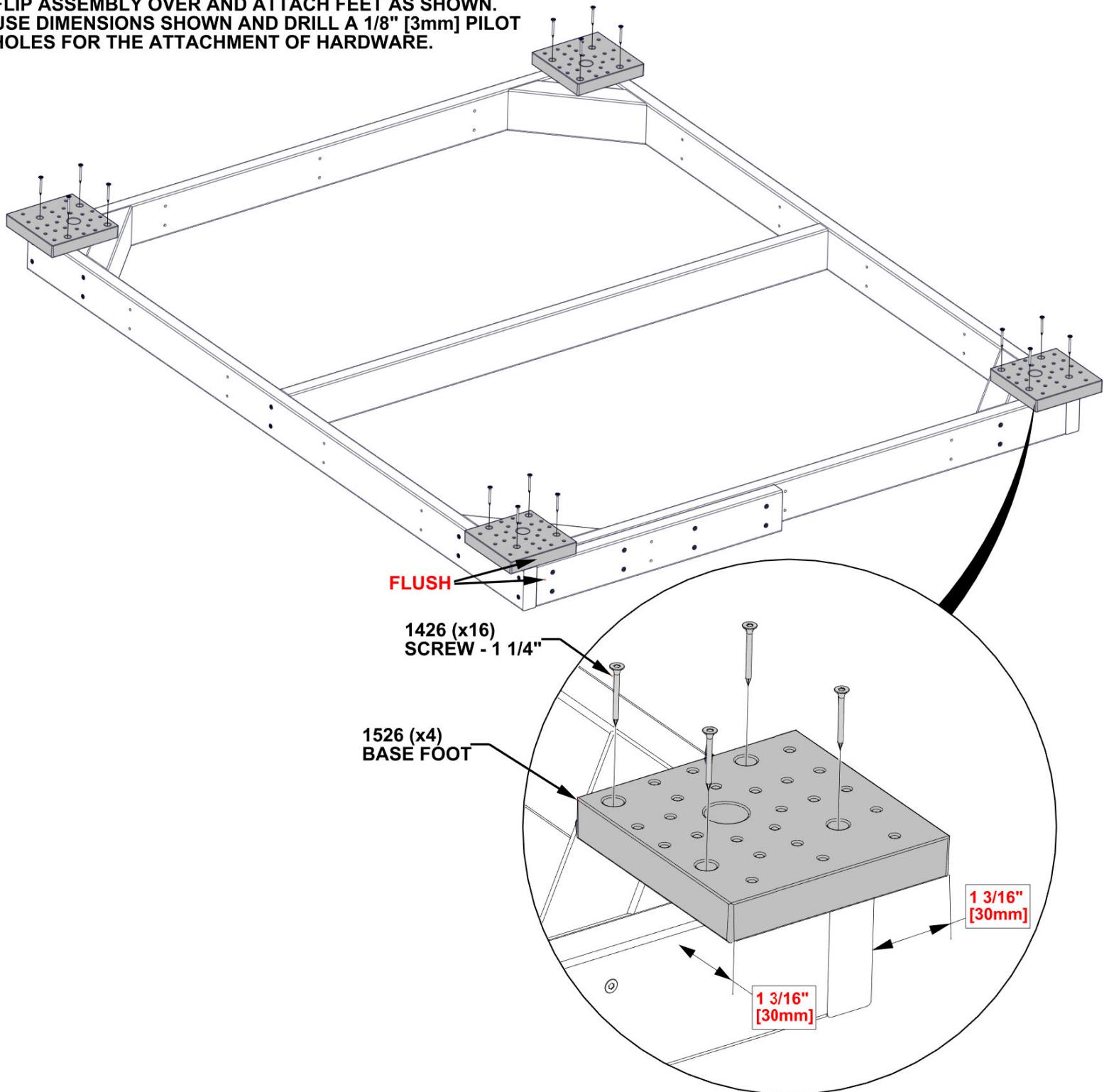
STEP 6 - FLOOR ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|--------------------------|
| 16 | H101426 | SCREW TFH 8X1 1/4 SS-BLK |



A6P01526 BASE FOOT
(x4)

- FLIP ASSEMBLY OVER AND ATTACH FEET AS SHOWN.
- USE DIMENSIONS SHOWN AND DRILL A 1/8" [3mm] PILOT HOLES FOR THE ATTACHMENT OF HARDWARE.



STEP 7 - LEFT WALL ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|----------------------|
| 4 | H100379 | T-NUT BLK |
| 63 | H101429 | SCREW TFH 8X2 SS-BLK |

SP01 POST - W4L22341
(x1) 3 3/8"x3 3/8"x77 13/16" (86x86x1976)

SP04 POST - W4L22344
(x1) 3 3/8"x3 3/8"x73 5/16" (86x86x1862)

OJ01 WALL BOARD - W4L22347
(x1) 1 3/16"x5 1/4"x63 1/16" (30x134x1602)

OJ02 WALL BOARD - W4L22348
(x14) 1 3/16"x5 1/4"x63 1/16" (30x134x1602)

OJ09 WALL BOARD - W4L22357
(x1) 1 3/16"x5 1/4"x63 1/16" (30x134x1602)

- INSERT T-NUTS INTO POSTS FIRST (SEE IMPORTANT NOTE BELOW).
- THE USE OF SAWHORSES IS RECOMMENDED FOR STEPS 7-9
- EVENLY SPACE WALL BOARDS.
- HOLD DIMENSION AND TIGHTEN HARDWARE.

HOLES ON BOTH POST ARE
TO BE TOWARDS THE TOP
AND FACE OUTWARDS

OJ09 (x1)
WALL BOARD

FLUSH

379 (x4)
TNUT-5/16"

FLUSH

OJ02 (x14)
WALL BOARD

SP01 (x1)
POST

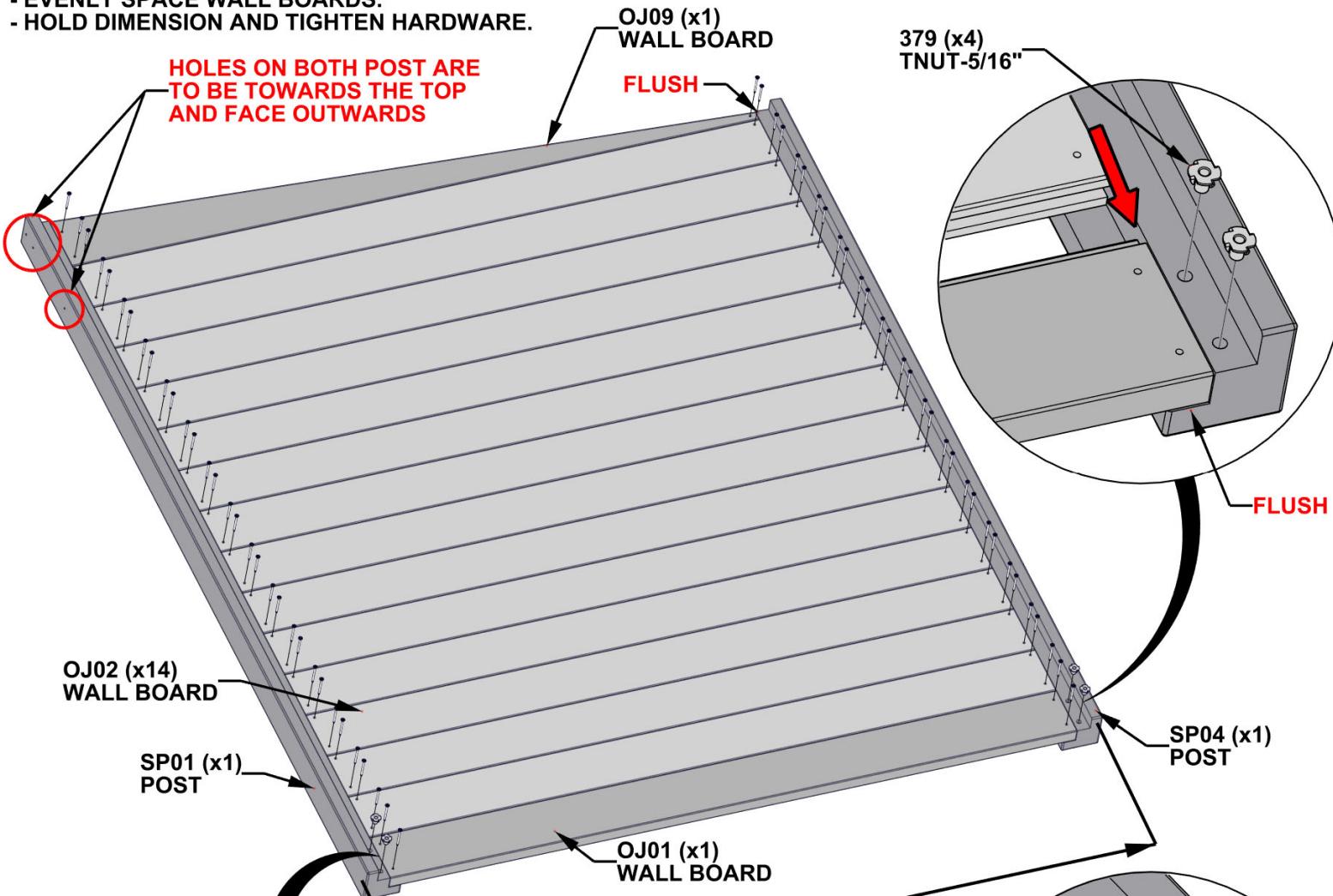
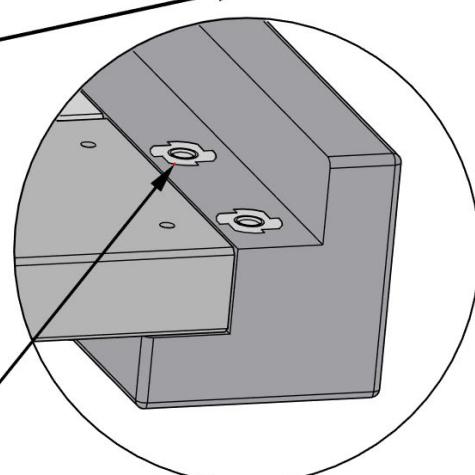
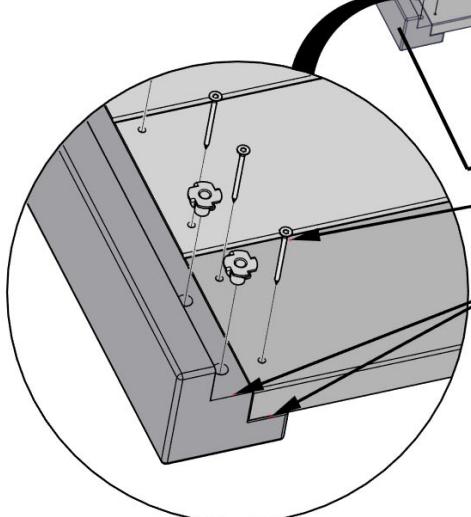
OJ01 (x1)
WALL BOARD

67 9/16" [1716mm]
OUTSIDE

1429 (x63)
SCREW - 2"

NOTE ORIENTATION OF
NOTCHES ON POSTS

IT IS IMPORTANT THAT T-NUTS
HAVE BEEN FULLY PRESSED INTO
WOOD POST. TOP FACE SHOULD
BE NEAR FLUSH WITH POST



STEP 8 - RIGHT WALL ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|----------------------|
| 4 | H100379 | T-NUT BLK |
| 63 | H101429 | SCREW TFH 8X2 SS-BLK |

SP02 POST - W4L22342
(x1) 3 3/8"x3 3/8"x77 13/16" (86x86x1976)

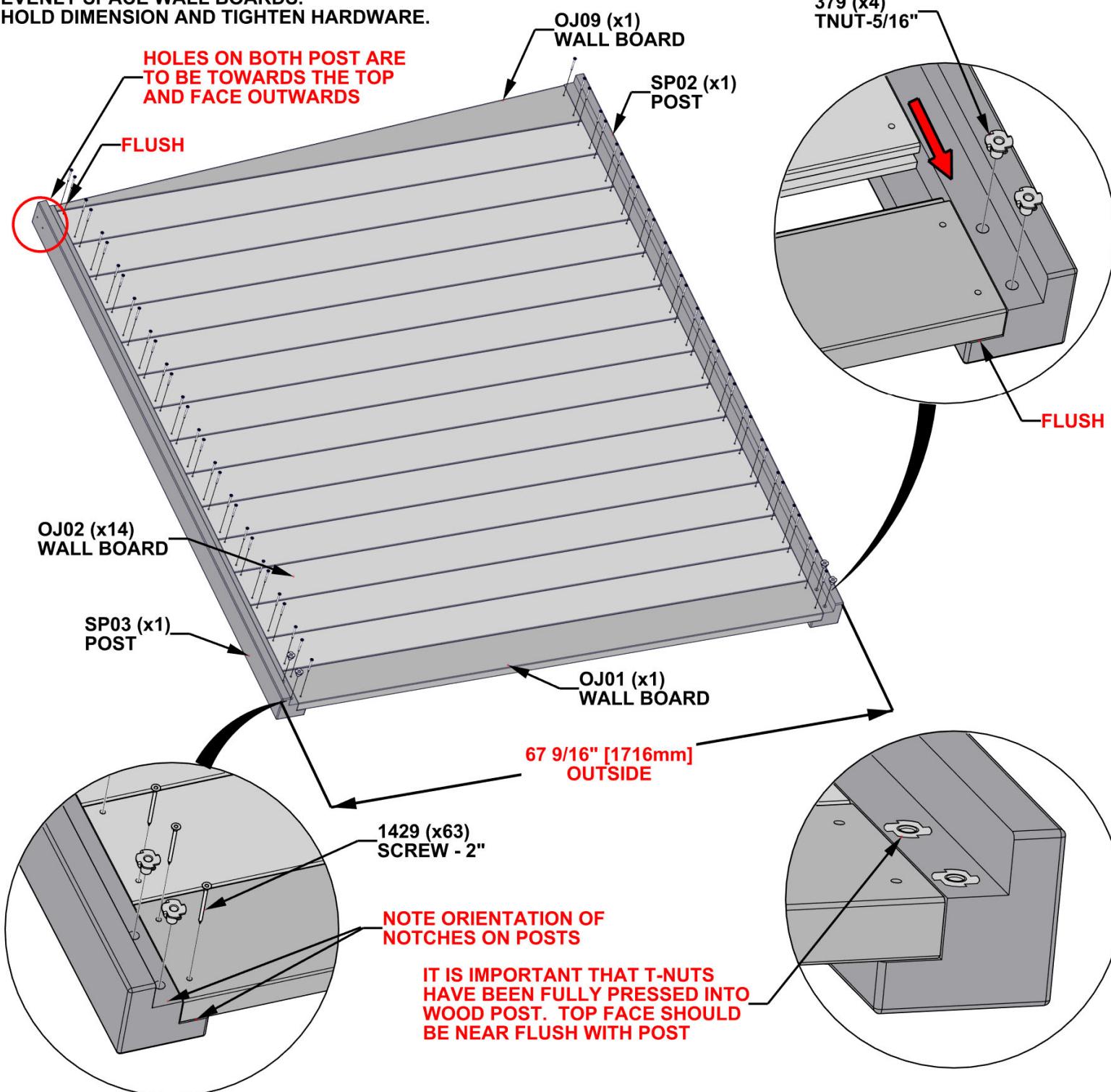
SP03 POST - W4L22343
(x1) 3 3/8"x3 3/8"x73 5/16" (86x86x1862)

OJ01 WALL BOARD - W4L22347
(x1) 1 3/16"x5 1/4"x63 1/16" (30x134x1602)

OJ02 WALL BOARD - W4L22348
(x14) 1 3/16"x5 1/4"x63 1/16" (30x134x1602)

OJ09 WALL BOARD - W4L22357
(x1) 1 3/16"x5 1/4"x63 1/16" (30x134x1602)

- INSERT T-NUTS INTO POSTS FIRST (SEE IMPORTANT NOTE BELOW).
- LAY WALL BOARDS IN GROOVE AS SHOWN.
- EVENLY SPACE WALL BOARDS.
- HOLD DIMENSION AND TIGHTEN HARDWARE.



STEP 9 - WALL ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|----------------------|
| 20 | H101429 | SCREW TFH 8X2 SS-BLK |

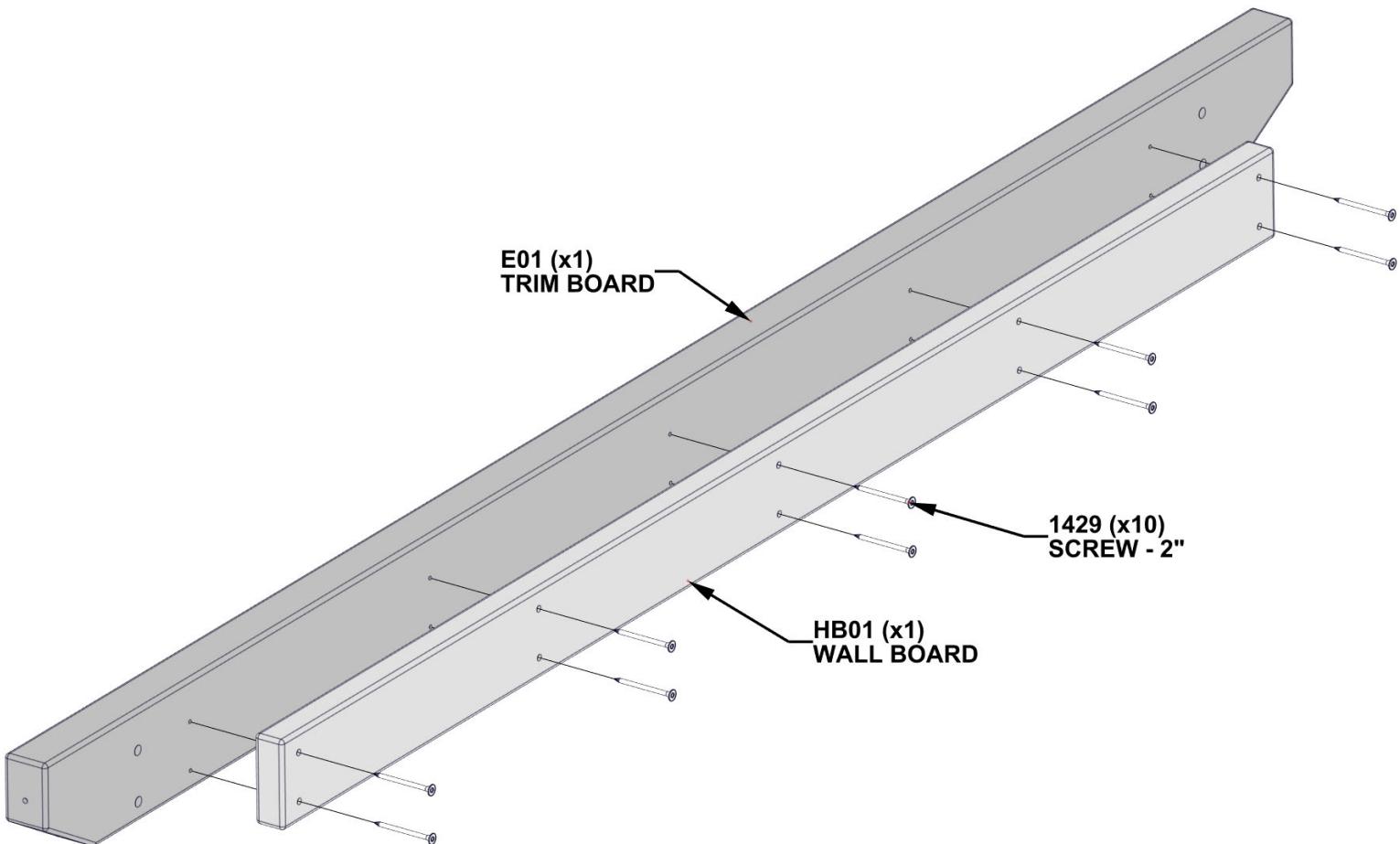


E01 TRIM BOARD - W4L22345
(x2) 1 7/16"x3 3/8"x60 3/8" (36x86x1534)

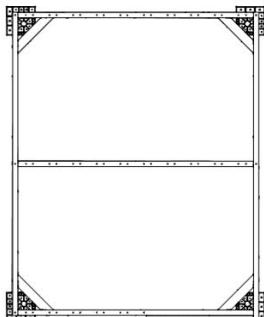


HB01 WALL BOARD - W4L22356
(x2) 15/16"x2 3/4"x48 1/16" (24x70x1220)

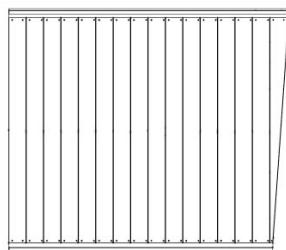
- ALIGN HOLES IN BOARD HB01 WITH PILOT HOLES IN BOARD E01, THEN FASTEN AS SHOWN.
- REPEAT THIS STEP TWICE.



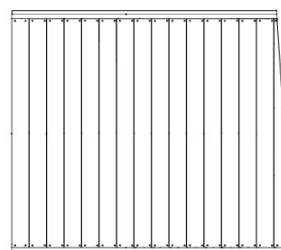
STEP 10 - WALL ASSEMBLY



FLOOR FRAME - STEP 6

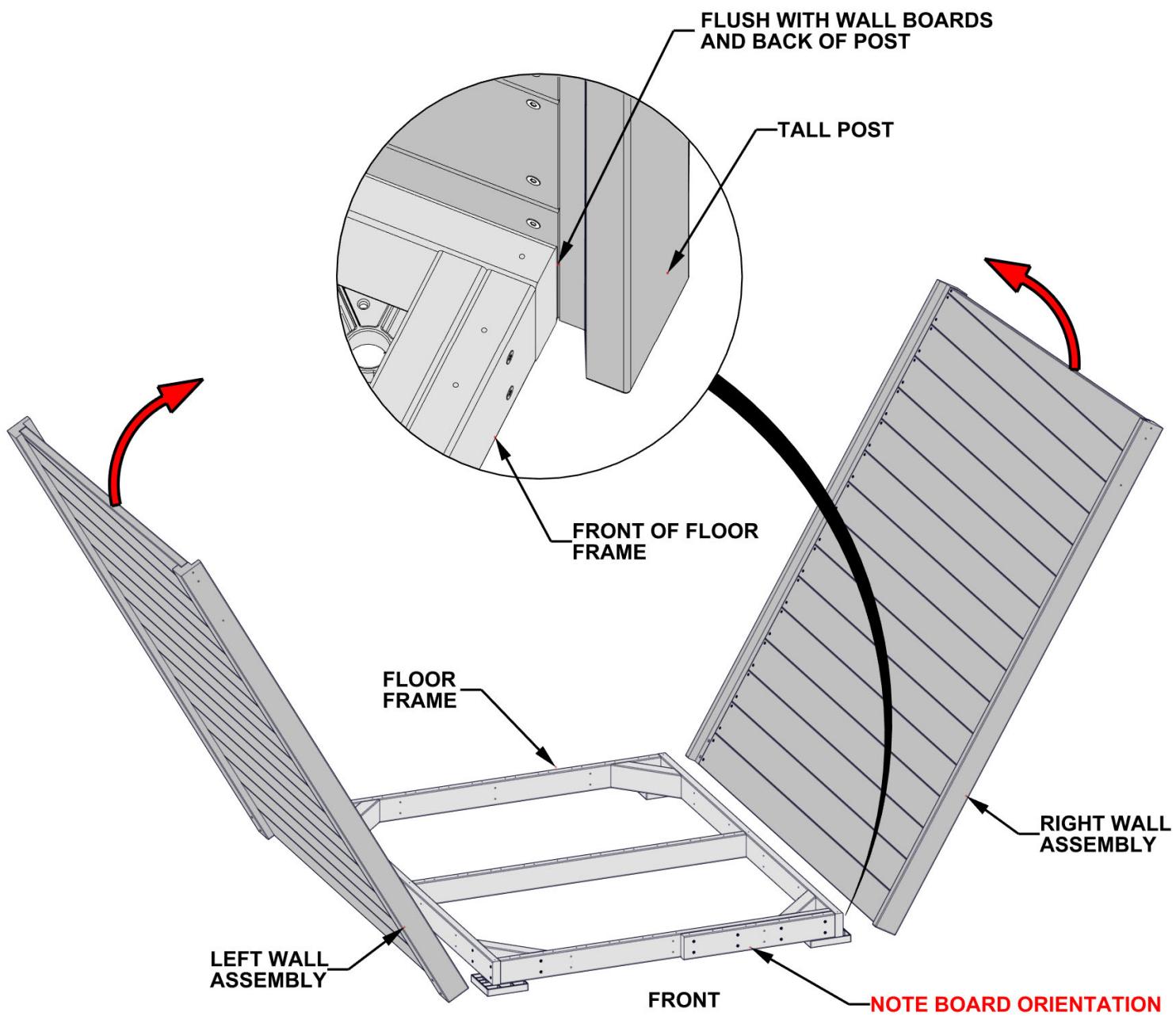


LEFT WALL ASSEMBLY - STEP 7



RIGHT WALL ASSEMBLY - STEP 8

- FRONT OF ASSEMBLY IS DETERMINED BY TALLER POST.
- EXTRA PEOPLE WILL BE NEEDED FOR THIS STEP.
- STAND BOTH LEFT AND RIGHT WALL UP AND PUSHED AGAINST FLOOR FRAME.
- NOTE THE FRONT OF THE FLOOR FRAME WILL HAVE OG03 FLOOR JOIST AS SHOWN.

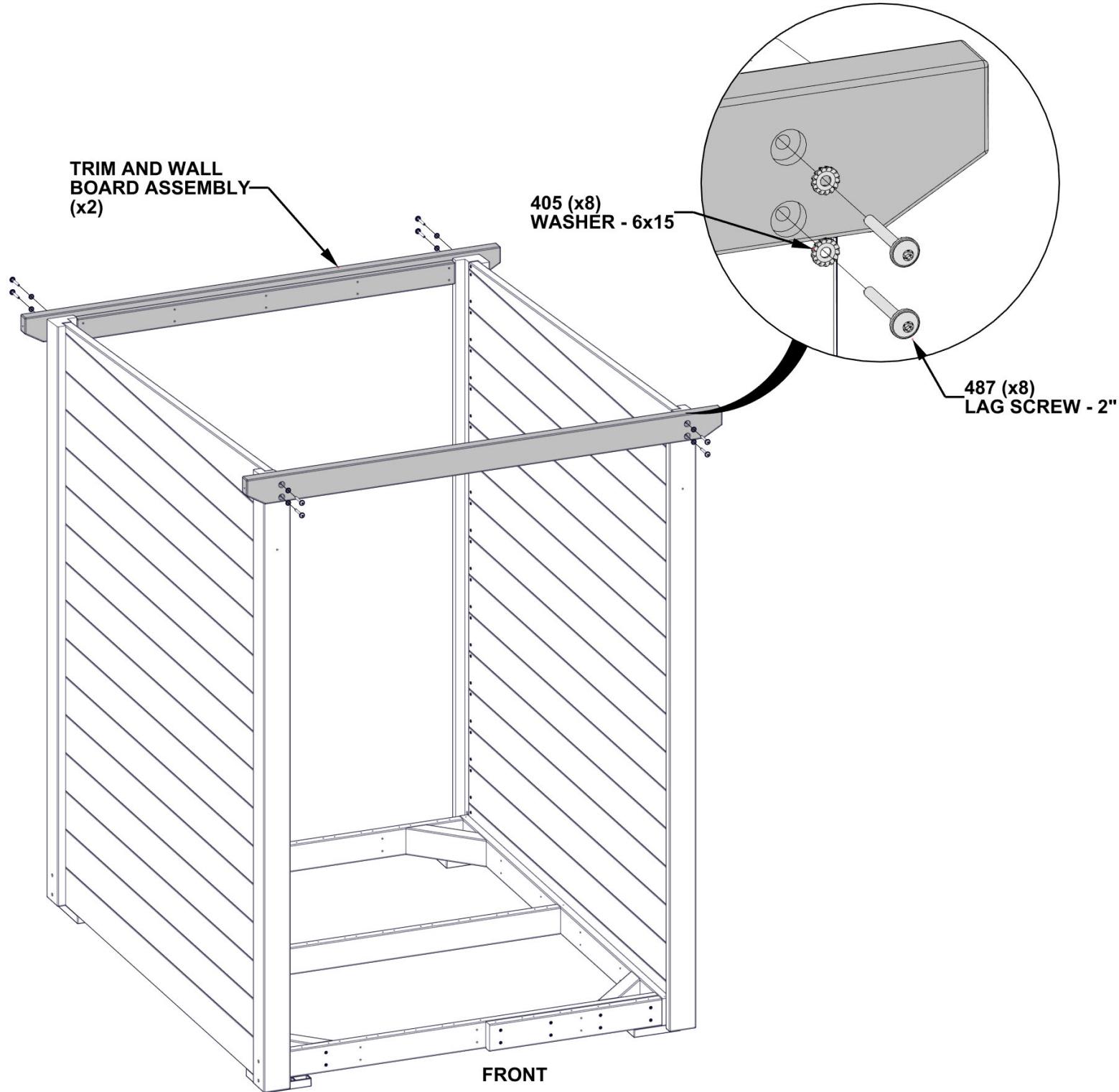


STEP 11 - WALL ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|---------------------|
| 8 | H100405 | WASHER LOCK EXT BLK |
| 8 | H100487 | LAG SCREW WH BLK |

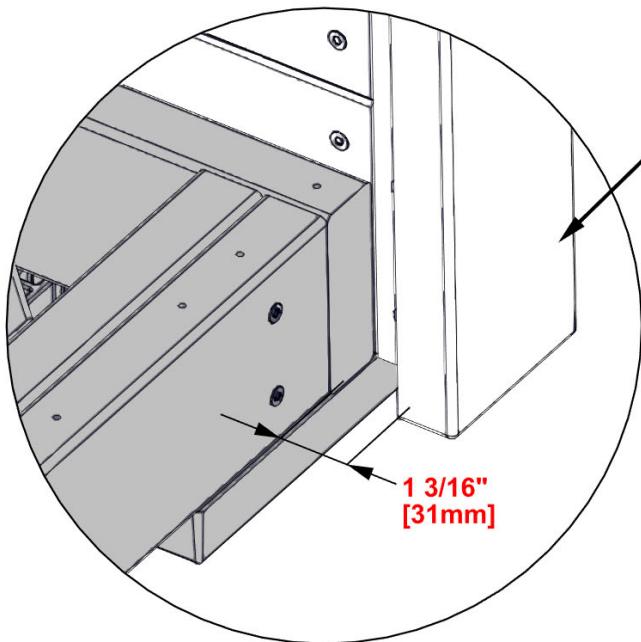
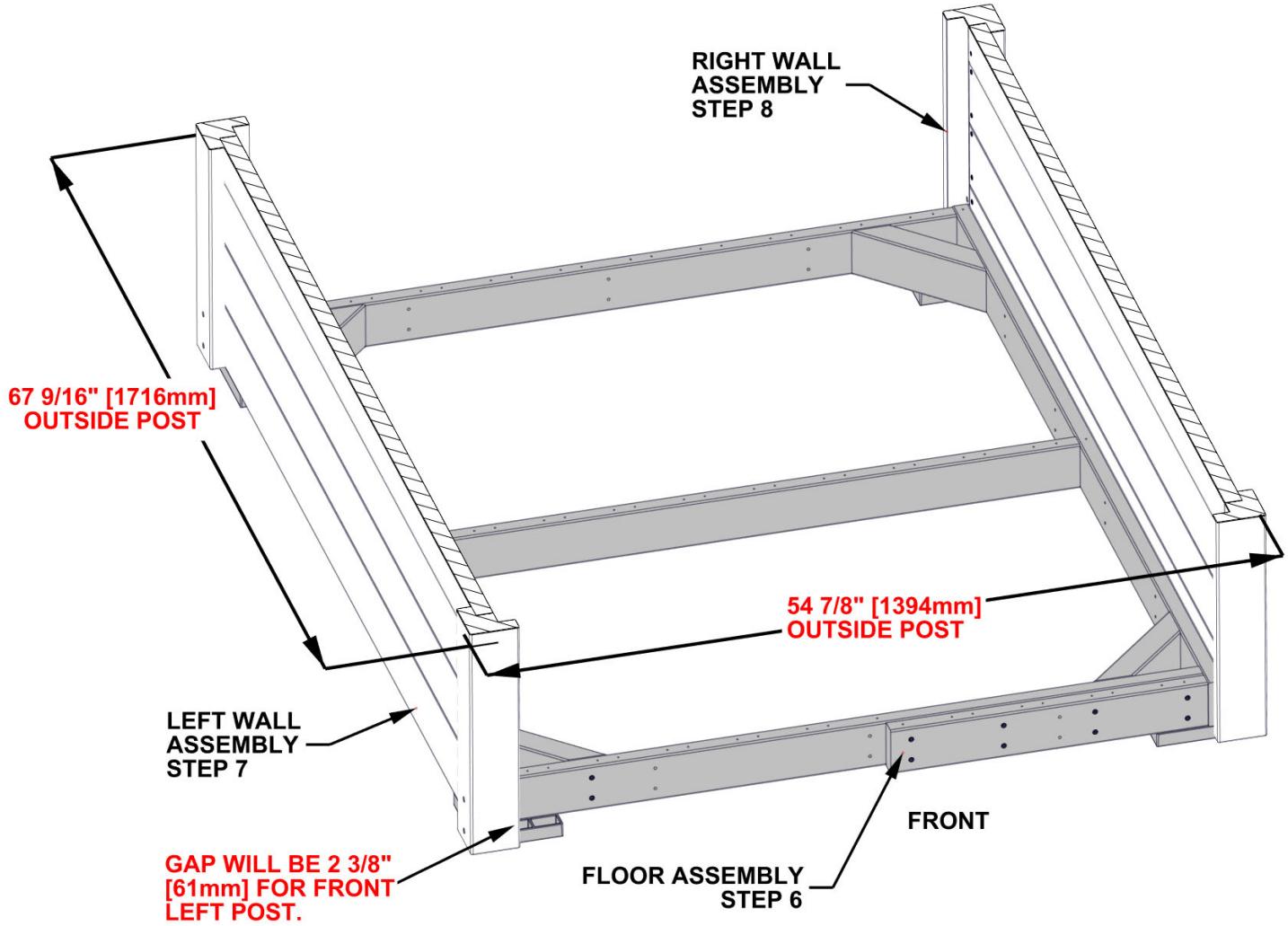


TRIM AND WALL BOARD ASSEMBLY - STEP 9
(x2)



STEP 12 - WALL ASSEMBLY

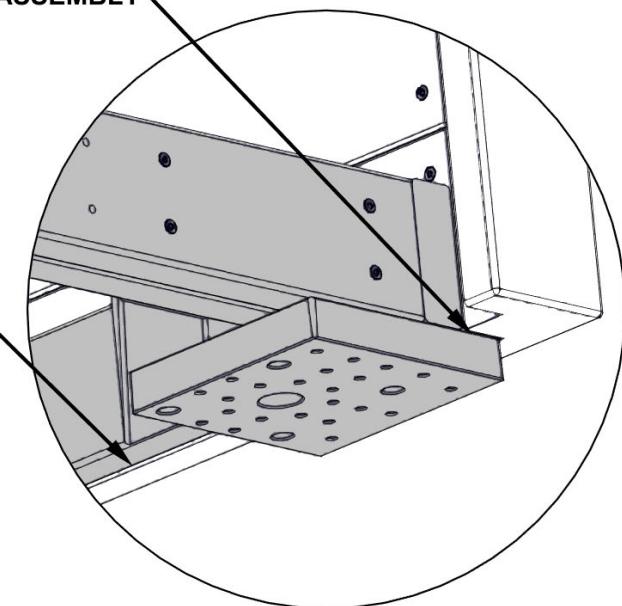
- MAKE SURE FLOOR FRAME IS SQUARE AND LEVEL.
- CAREFULLY LIFT WALLS AND PLACE ON TOP OF FLOOR ASSEMBLY FEET. SEE DETAIL BELOW.
- MAINTAIN THE 1 3/16" [31mm] GAP SHOWN BELOW ON ALL POSTS EXCEPT FOR FRONT LEFT POST NOTED BELOW.



SIT WALL ASSEMBLIES
ON TOP OF FLOOR ASSEMBLY
FEET

RIGHT WALL
ASSEMBLY
FRONT POST

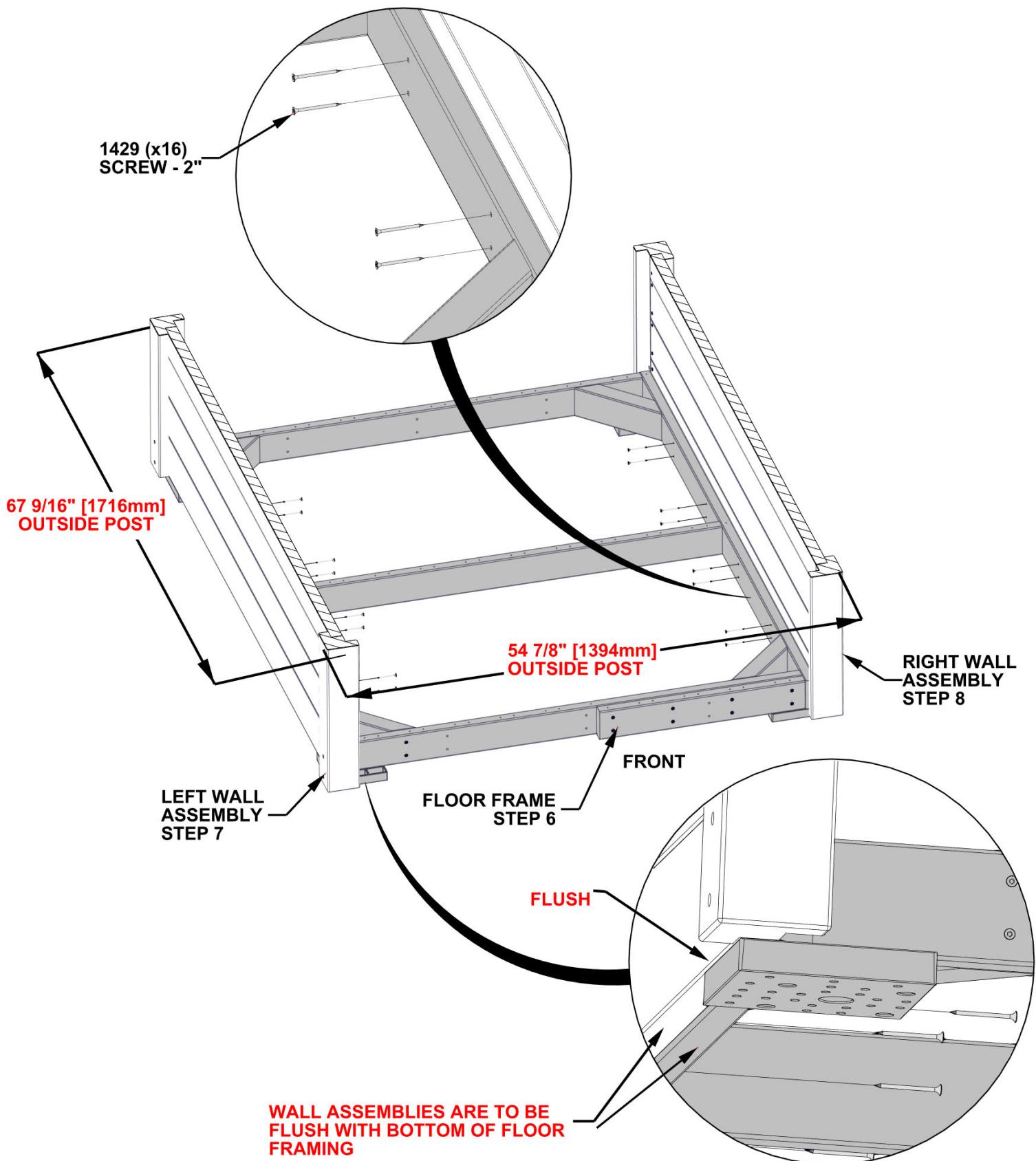
WALL AND FLOOR
FRAME ARE TO BE
FLUSH



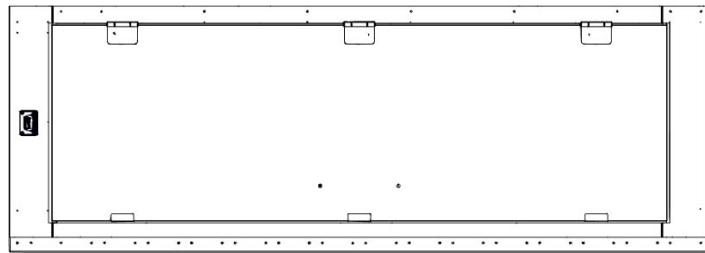
STEP 13 - WALL ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|----------------------|
| 16 | H101429 | SCREW TFH 8X2 SS-BLK |

- AFTER ENSURING THE FLOOR FRAMING AND WALLS ARE FLUSH, LEVEL AND SQUARE, SECURE THE FLOOR FRAME TO THE WALL ASSEMBLIES AS SHOWN.

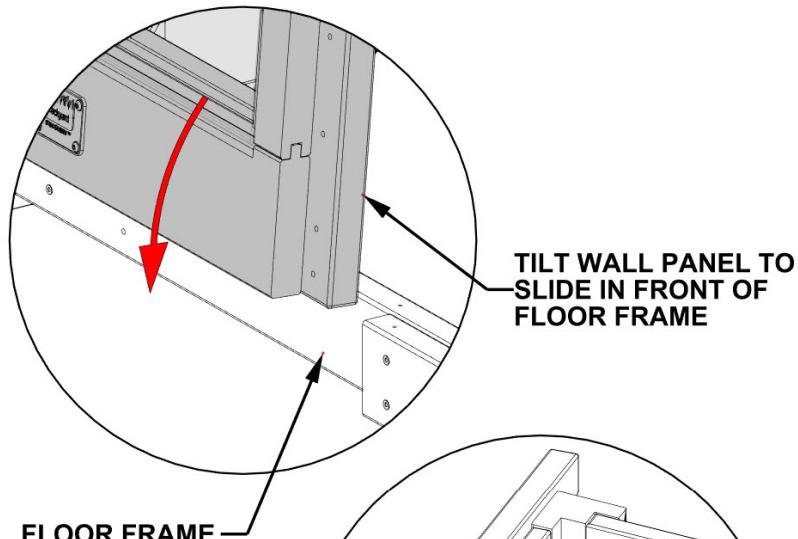


STEP 14 - WALL ASSEMBLY

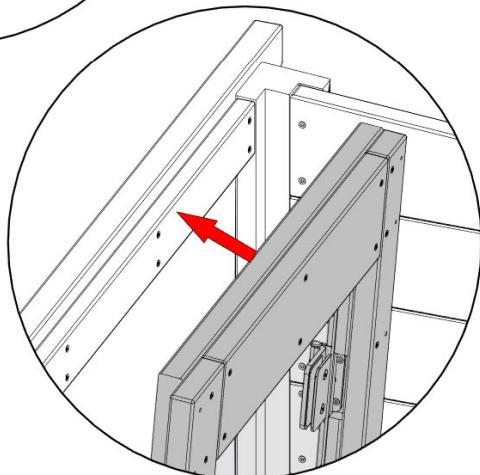


WP01 DOOR WALL PANEL ASSEMBLY - W2A04911
(x1) 2 3/8" x 27 1/4" x 77 5/8" (60x692x650)

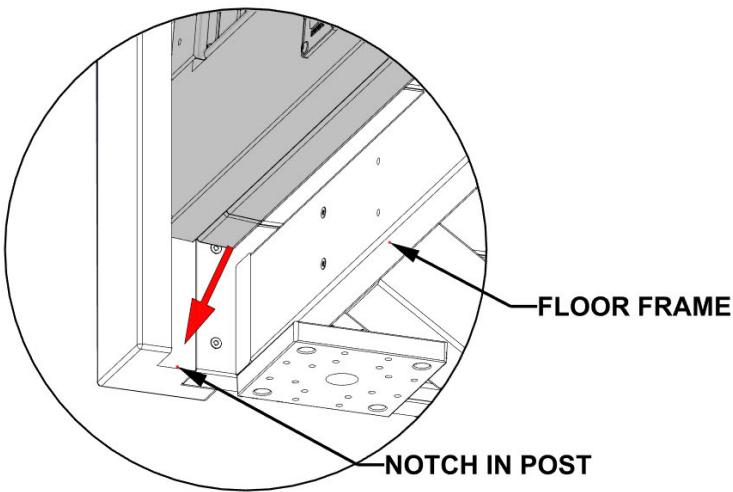
- BRING DOOR WALL PANEL ASSEMBLY IN FROM THE BACK AND TILT SLIGHTLY WHILE SLIDING DOWN IN BETWEEN NOTCH IN POST AND FLOOR FRAME AS SHOWN.



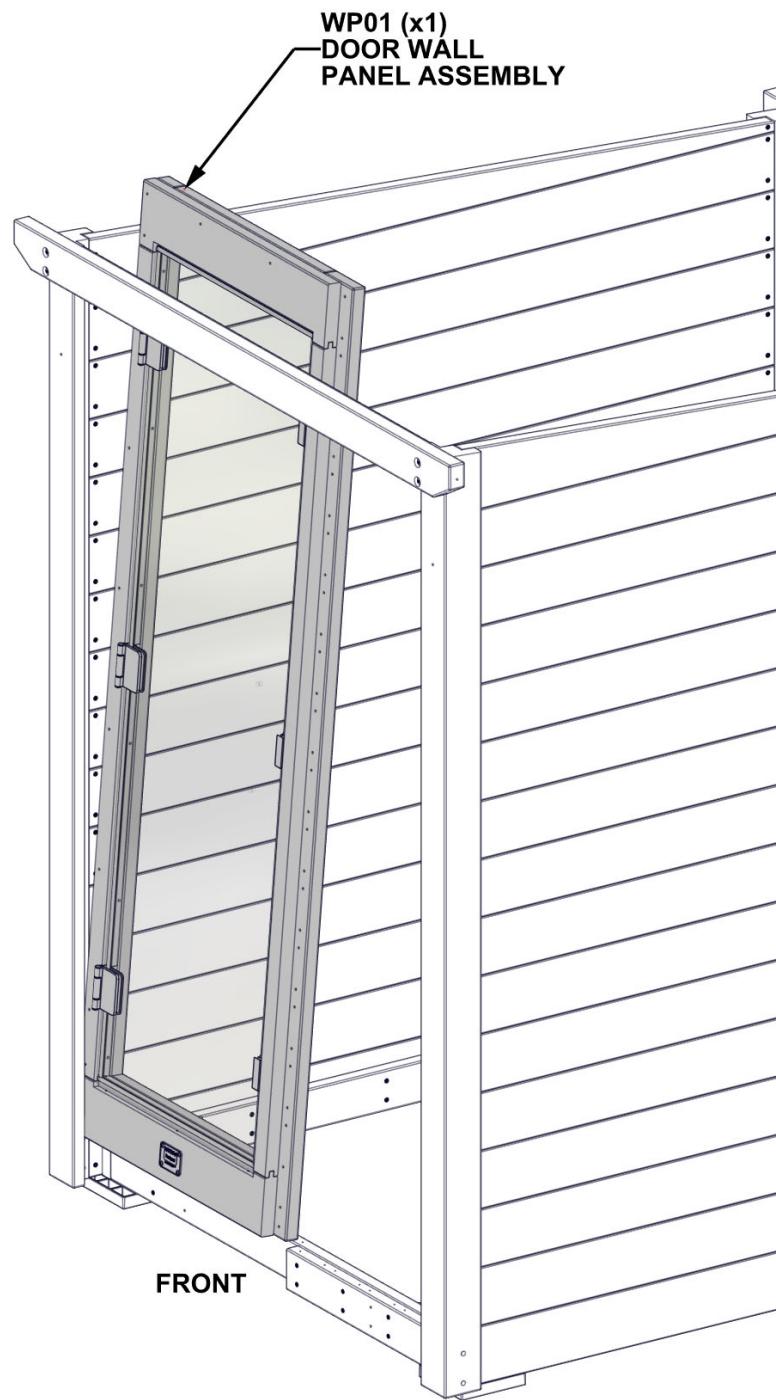
FLOOR FRAME



INSIDE VIEW



NOTCH IN POST



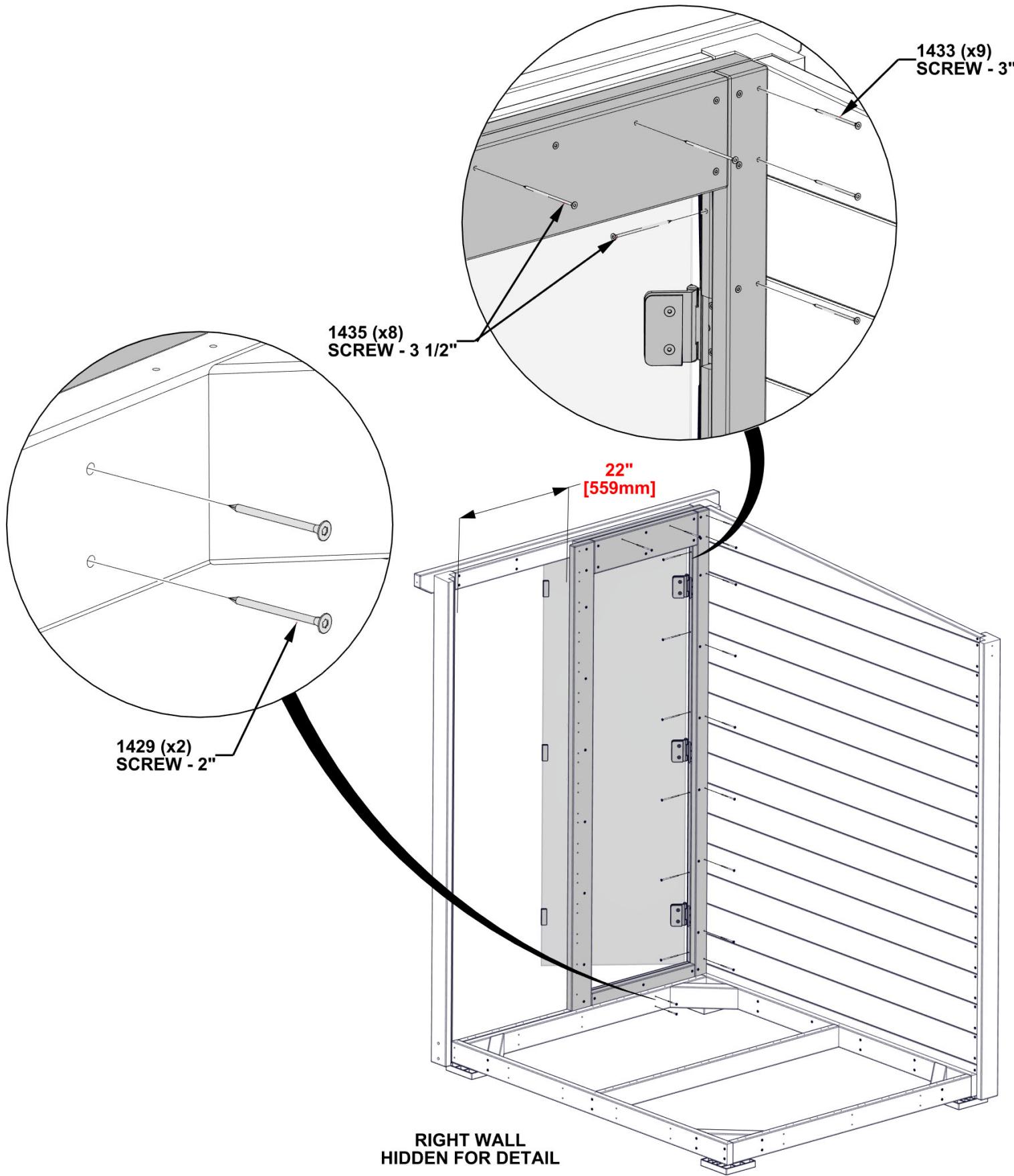
WP01 (x1)
DOOR WALL
PANEL ASSEMBLY

FRONT

STEP 15 - WALL ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|--------------------------|
| 2 | H101429 | SCREW TFH 8X2 SS-BLK |
| 9 | H101433 | SCREW TFH 8X3 SS-BLK |
| 8 | H101435 | SCREW TFH 8X3 1/2 SS-BLK |

- IT IS IMPORTANT TO DOUBLE CHECK TO ENSURE THE FLOOR, WALLS AND DOOR WALL PANEL ARE SQUARE AND LEVEL BEFORE ATTACHING THE DOOR WALL PANEL.



STEP 16 - FRONT WALL ASSEMBLY

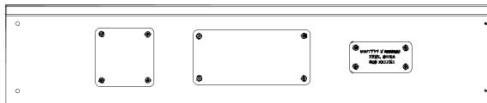
| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|--------------------------|
| 29 | H101429 | SCREW TFH 8X2 SS-BLK |
| 4 | H101434 | SCREW TFH 8X3 1/4 SS-BLK |



OJ05 WALL BOARD - W4L22351
(x6) 1 3/16"x5 1/4"x24 3/4" (30x134x629)

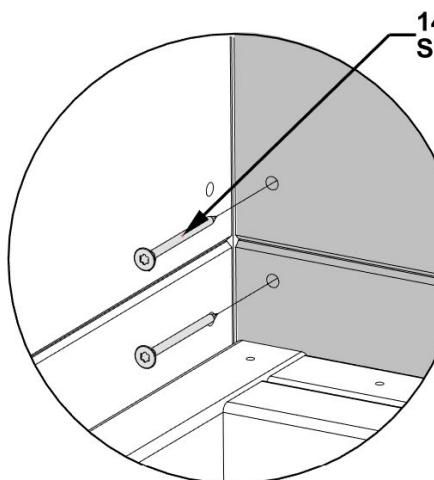


OJ06 WALL BOARD - W4L22352
(x1) 1 3/16"x5 1/4"x24 3/4" (30x134x629)

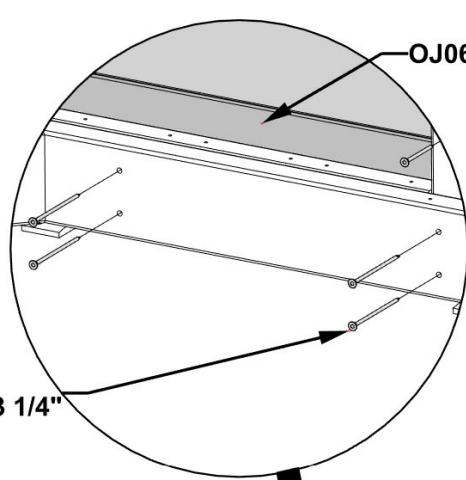


WB01 WALL BOARD ASSEMBLY - W2A04921
(x1) 1 3/16"x5 1/4"x24 3/4" (30x134x629)

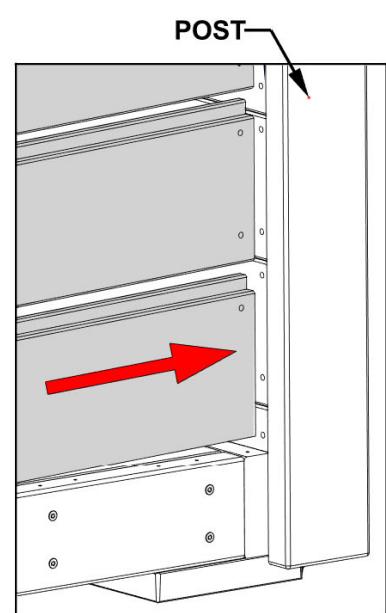
- SLIDE OJ06 BETWEEN FLOOR FRAME AND POST.
- OJ06 IS TO BE FLUSH WITH BOTTOM OF FLOOR FRAME AND DOOR WALL PANEL AND LEVEL.
- ATTACH OJ06 AS SHOWN.
- STACK OTHER WALL BOARDS ON TOP AS SHOWN.
- ALIGN THROUGH HOLES IN DOOR WALL PANEL ASSEMBLY WITH PILOT HOLES IN WALL BOARDS AND ATTACH.



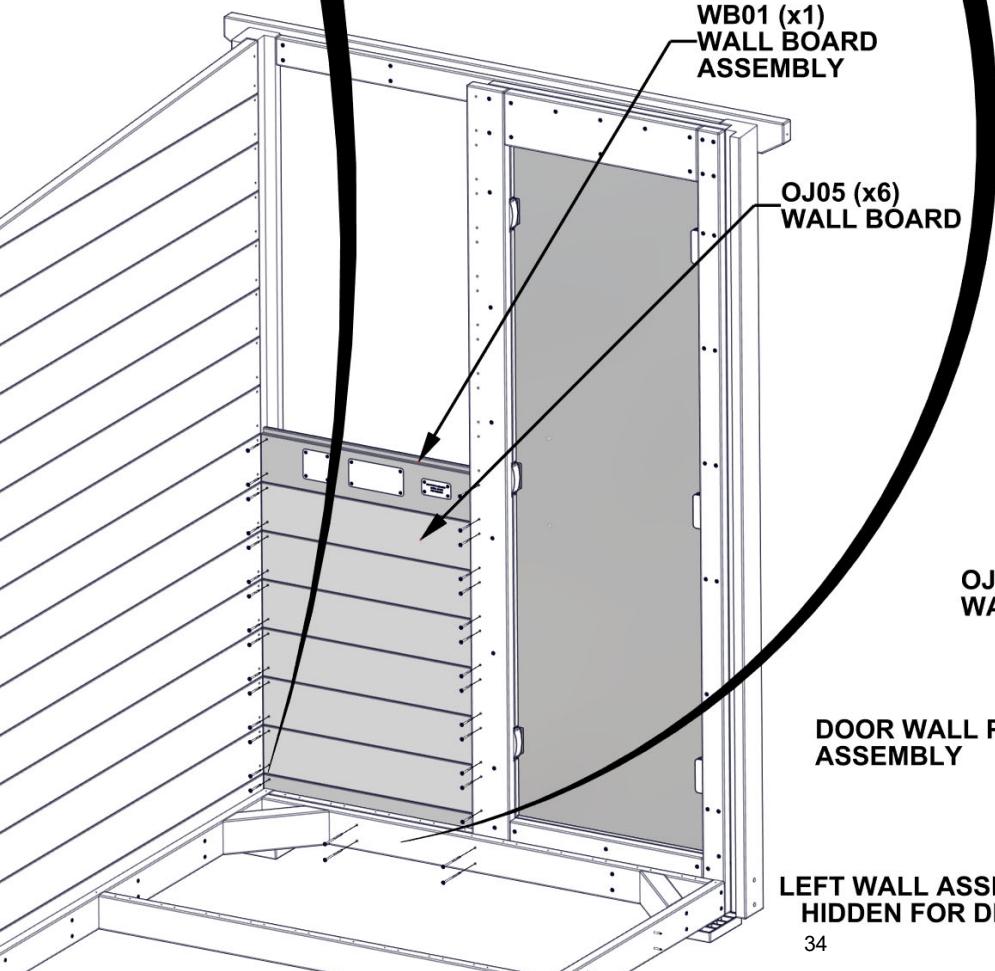
1429 (x29)
SCREW - 2"



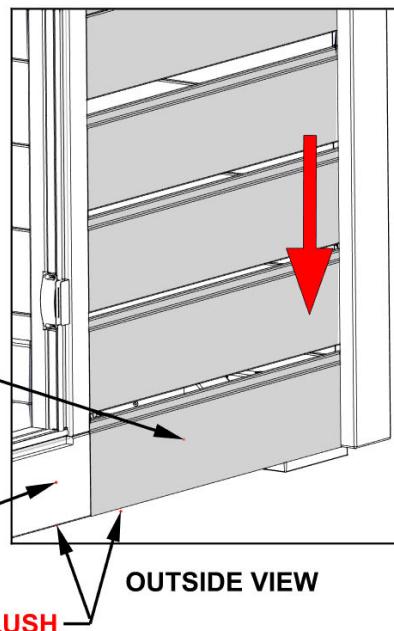
1434 (x4)
SCREW - 3 1/4"



OUTSIDE VIEW



LEFT WALL ASSEMBLY
HIDDEN FOR DETAIL



OUTSIDE VIEW

STEP 17 - FRONT WALL ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|----------------------|
| 32 | H101429 | SCREW TFH 8X2 SS-BLK |



OJ05 WALL BOARD - W4L22351
(x4) 1 3/16" x 5 1/4" x 24 3/4" (30x134x629)



OJ07 WALL BOARD - W4L22353
(x1) 1 3/16" x 5 1/4" x 24 3/4" (30x134x629)



OJ17 WALL BOARD - W4L22394
(x1) 1 3/16" x 5 1/4" x 24 3/4" (30x134x629)

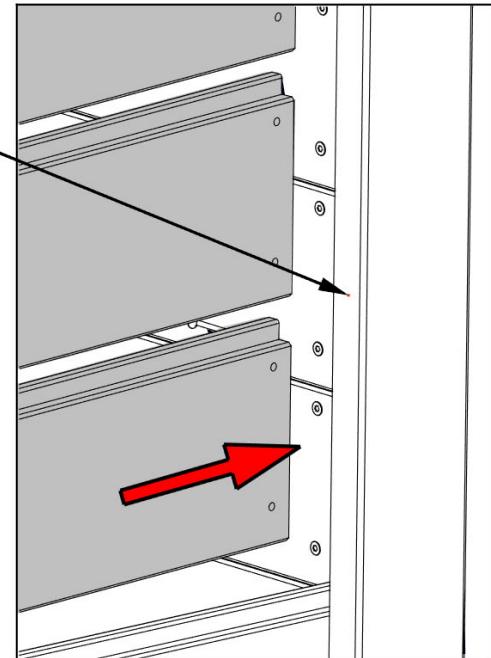
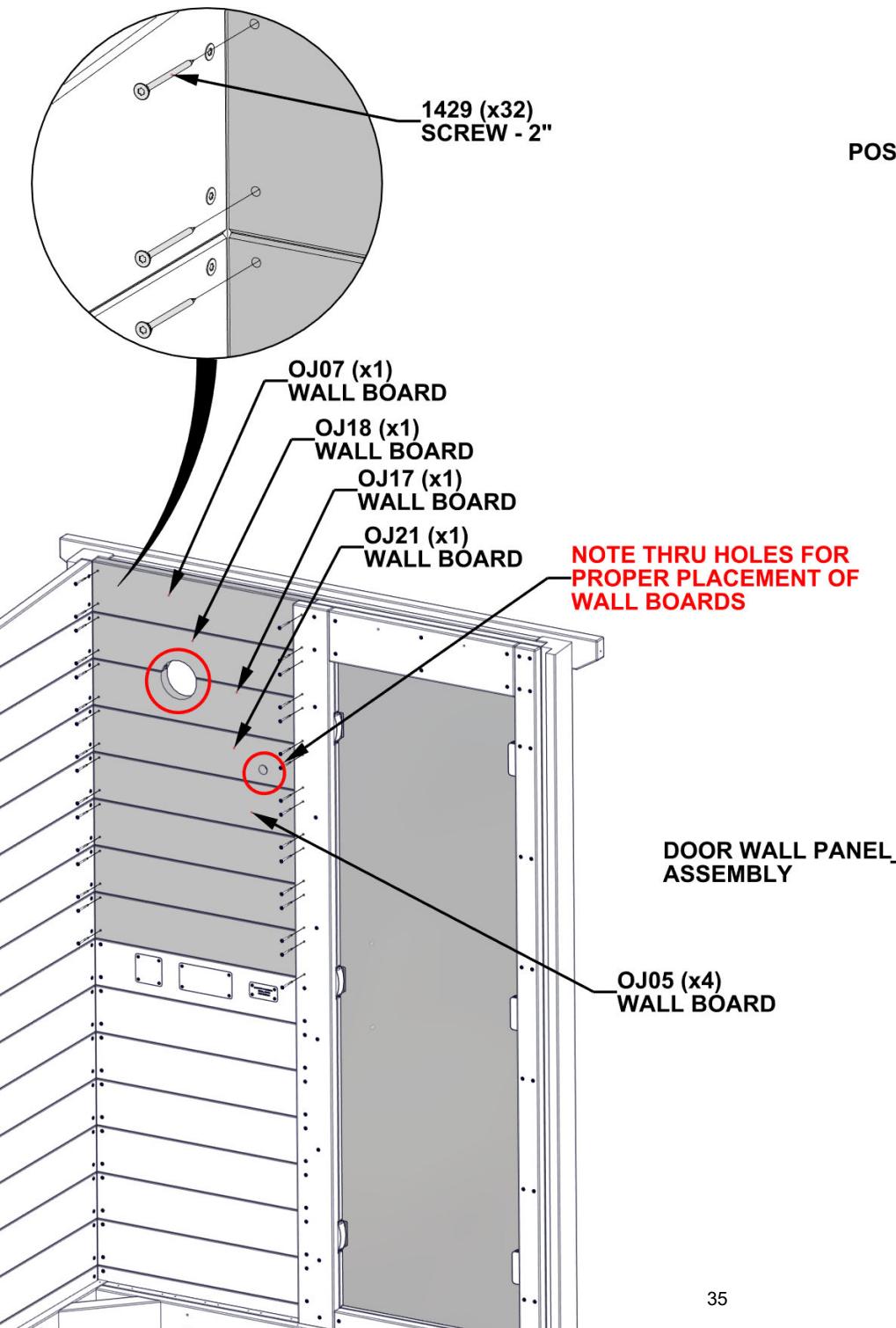


OJ18 WALL BOARD - W4L22395
(x1) 1 3/16" x 5 1/4" x 24 3/4" (30x134x629)

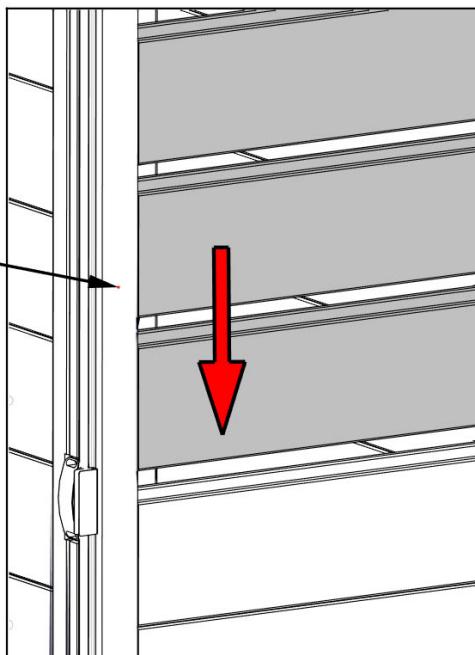


OJ21 WALL BOARD - W4L22408
(x1) 1 3/16" x 5 1/4" x 24 3/4" (30x134x629)

- STACK REMAINING WALL BOARDS AS SHOWN. NOTE THRU HOLE PLACEMENT.
- ALIGN THROUGH HOLES IN DOOR WALL PANEL ASSEMBLY WITH PILOT HOLES IN WALL BOARDS AND ATTACH.
- THE LAST WALL BOARD OJ07 WILL NEED TO SLIDE IN FROM THE TOP OF THE DOOR WALL PANEL ASSEMBLY.



OUTSIDE VIEW



OUTSIDE VIEW

STEP 18 - BACK WALL ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|----------------------|
| 14 | H101429 | SCREW TFH 8X2 SS-BLK |



OJ03 WALL BOARD - W4L22349
(x1) 1 3/16"x5 1/4"x50 3/8" (30x134x1280)



OJ15 WALL BOARD - W4L22390
(x1) 1 3/16"x5 1/4"x50 3/8" (30x134x1280)

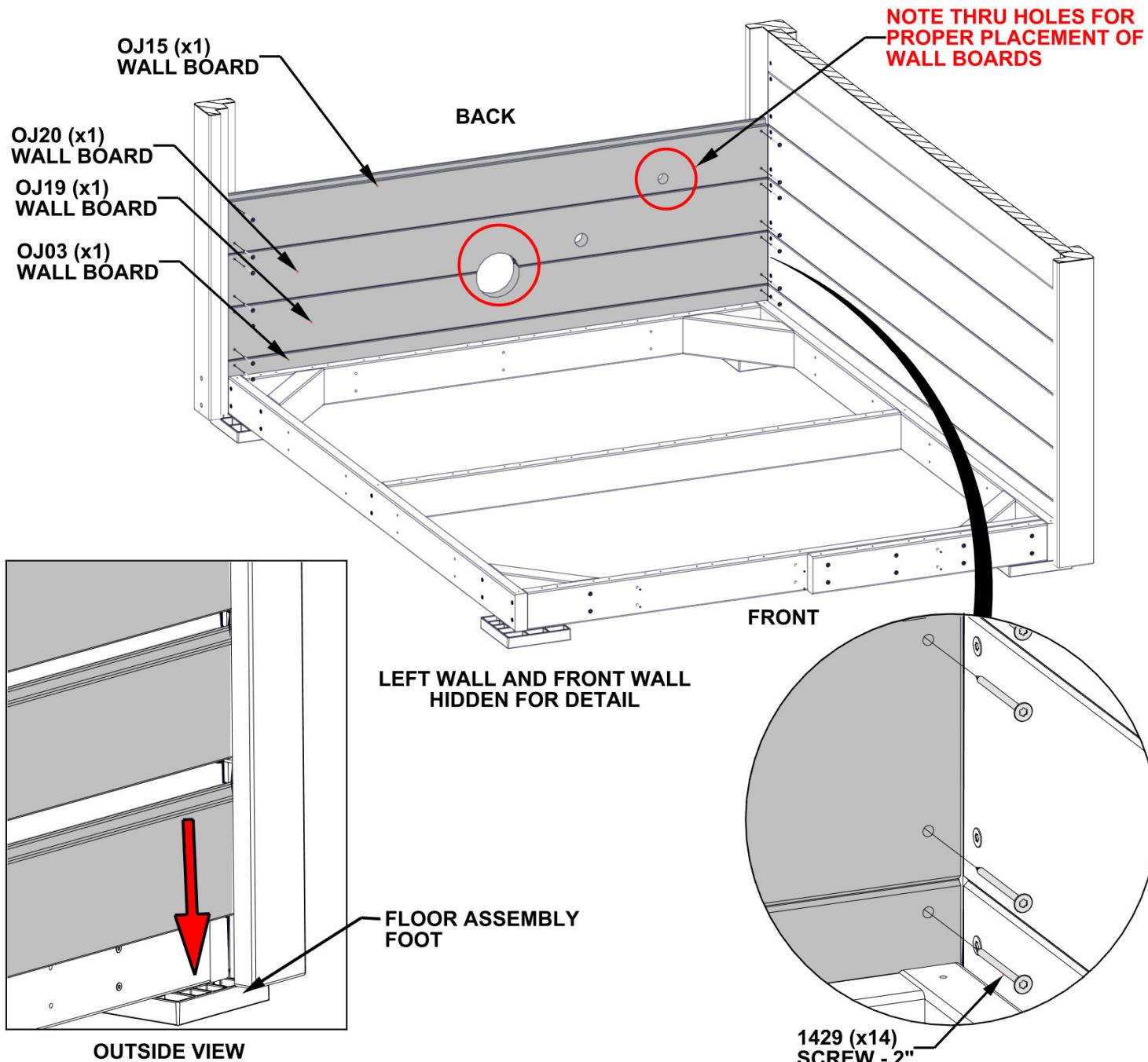


OJ20 WALL BOARD - W4L22397
(x1) 1 3/16"x5 1/4"x50 3/8" (30x134x1280)



OJ19 WALL BOARD - W4L22396
(x1) 1 3/16"x5 1/4"x50 3/8" (30x134x1280)

- SLIDE OJ03 BETWEEN FLOOR FRAME AND POSTS UNTIL IT REST ON TOP OF FLOOR ASSEMBLY FOOT.
- ENSURE OJ03 IS FLUSH WITH BOTTOM OF FLOOR FRAME AND LEVEL.
- FASTEN AS SHOWN.
- STACK OTHER WALL BOARDS ON TOP AS SHOWN.



STEP 19 - BACK WALL ASSEMBLY

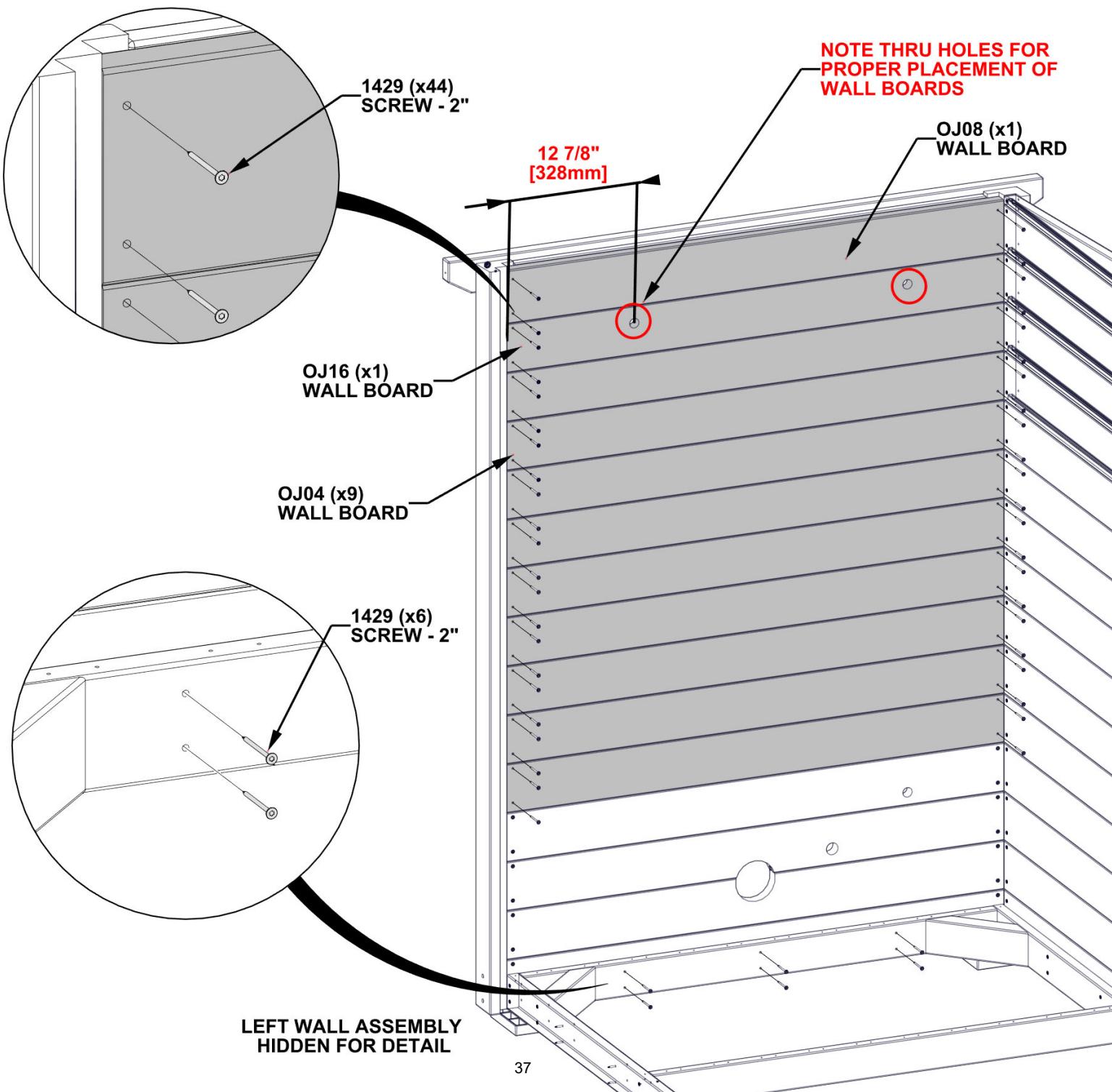
| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|----------------------|
| 50 | H101429 | SCREW TFH 8X2 SS-BLK |

OJ08 WALL BOARD - W4L22354
(x1) 1 3/16"x5 1/4"x50 3/8" (30x134x1280)

OJ16 WALL BOARD - W4L22392
(x1) 1 3/16"x5 1/4"x50 3/8" (30x134x1280)

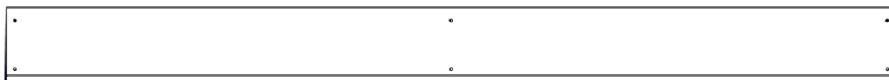
OJ04 WALL BOARD - W4L22350
(x9) 1 3/16"x5 1/4"x50 3/8" (30x134x1280)

- EVENLY SPACE REMAINING WALL BOARDS AS SHOWN. NOTE THROUGH HOLE PLACEMENTS.



STEP 20 - FLOOR ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|----------------------|
| 30 | H101429 | SCREW TFH 8X2 SS-BLK |

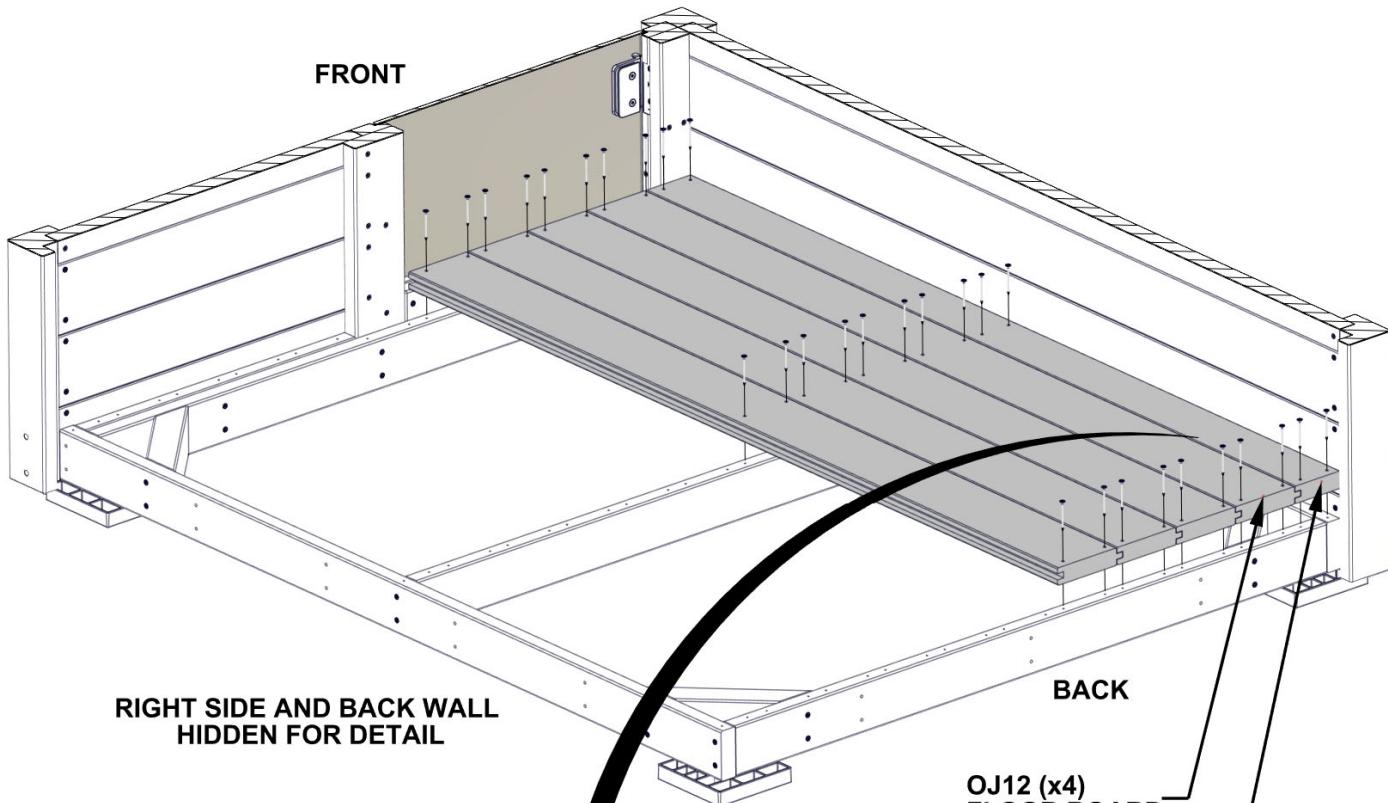


OJ12 FLOOR BOARD - W4L22376
(x4) 1 3/16"x5 1/4"x61 7/8" (30x134x1572)

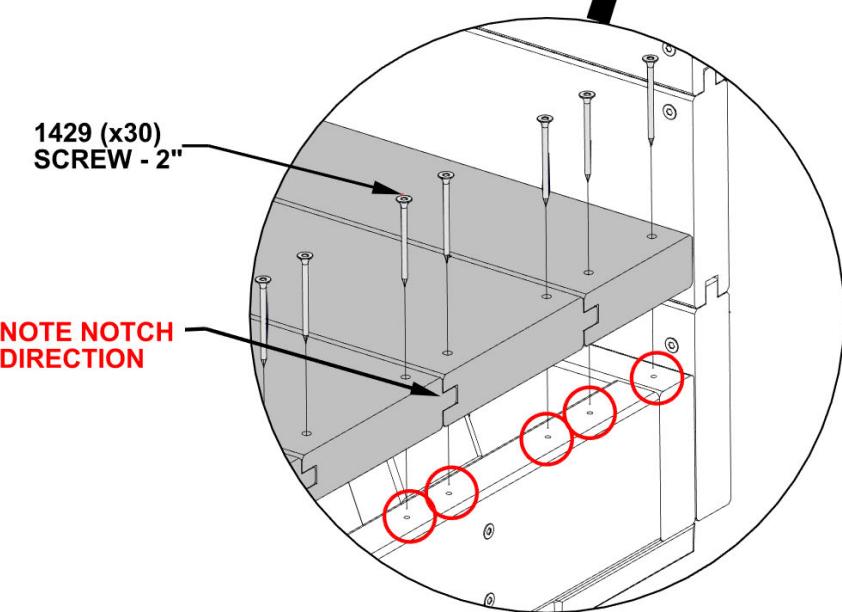


OS02 FLOOR BOARD - W4L22375
(x1) 1 3/16"x3 11/16"x61 7/8" (30x94x1572)

- EVENLY SPACE FLOOR BOARDS.
- ALIGN HOLES IN FLOOR BOARDS WITH PILOT HOLES IN FLOOR FRAME AND ATTACH AS SHOWN.



OJ12 (x4)
FLOOR BOARD
OS02 (x1)
FLOOR BOARD



1429 (x30)
SCREW - 2"

NOTE NOTCH
DIRECTION

STEP 21 - FLOOR ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|----------------------|
| 36 | H101429 | SCREW TFH 8X2 SS-BLK |

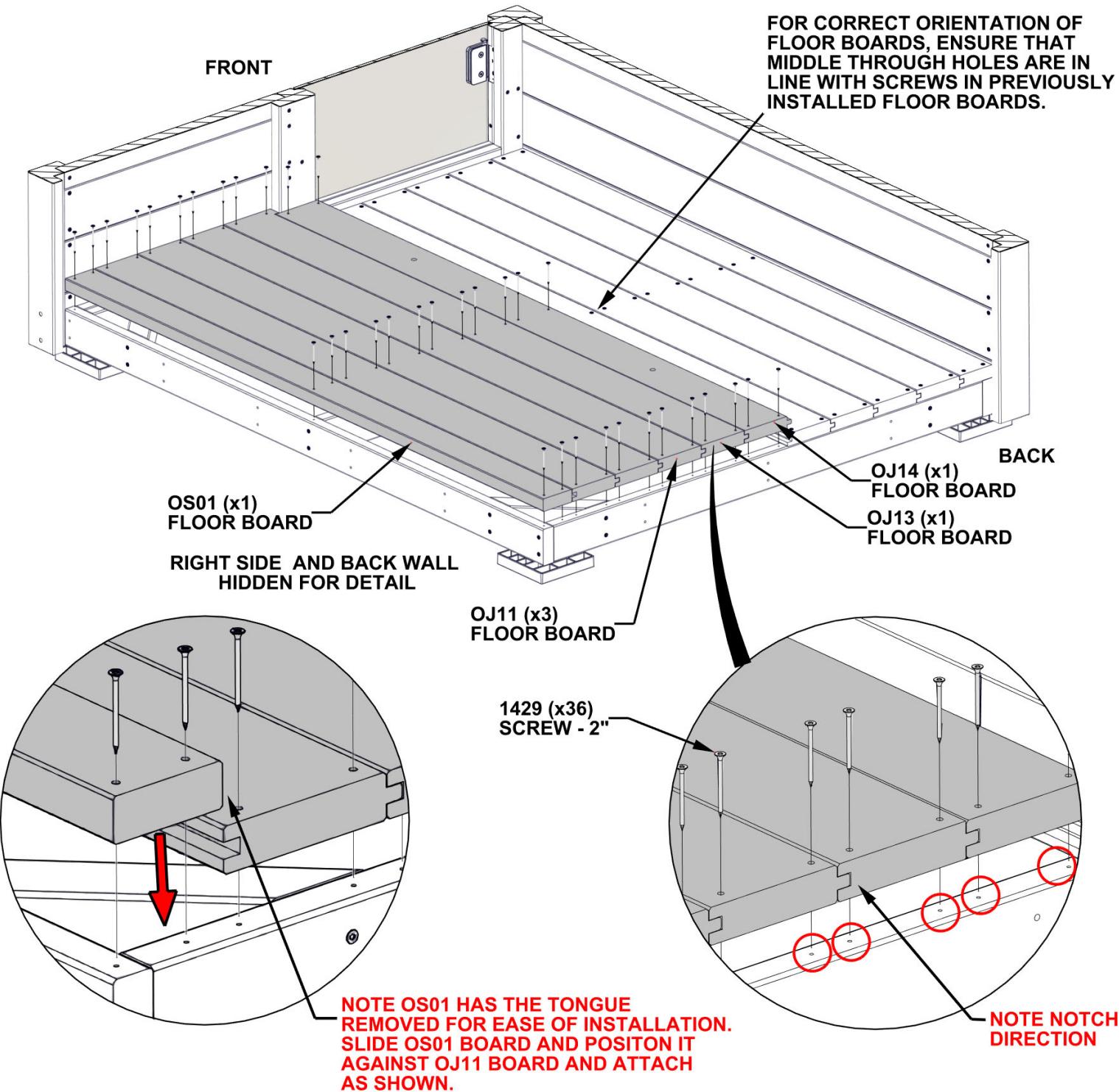
OJ14 FLOOR BOARD - W4L22379
(x1) 1 3/16" x 5 1/4" x 61 7/8" (30x30x1572)

OJ13 FLOOR BOARD - W4L22377
(x1) 1 3/16" x 5 1/4" x 63 1/16" (30x134x1602)

OJ11 FLOOR BOARD - W4L22374
(x3) 1 3/16" x 5 1/4" x 63 1/16" (30x134x1602)

OS01 FLOOR BOARD - W4L22364
(x1) 1 3/16" x 3 1/4" x 63 1/16" (30x82x1602)

- EVENLY SPACE FLOOR BOARDS.
- ALIGN HOLES IN FLOOR BOARDS WITH PILOT HOLES IN FLOOR FRAME AND ATTACH AS SHOWN.



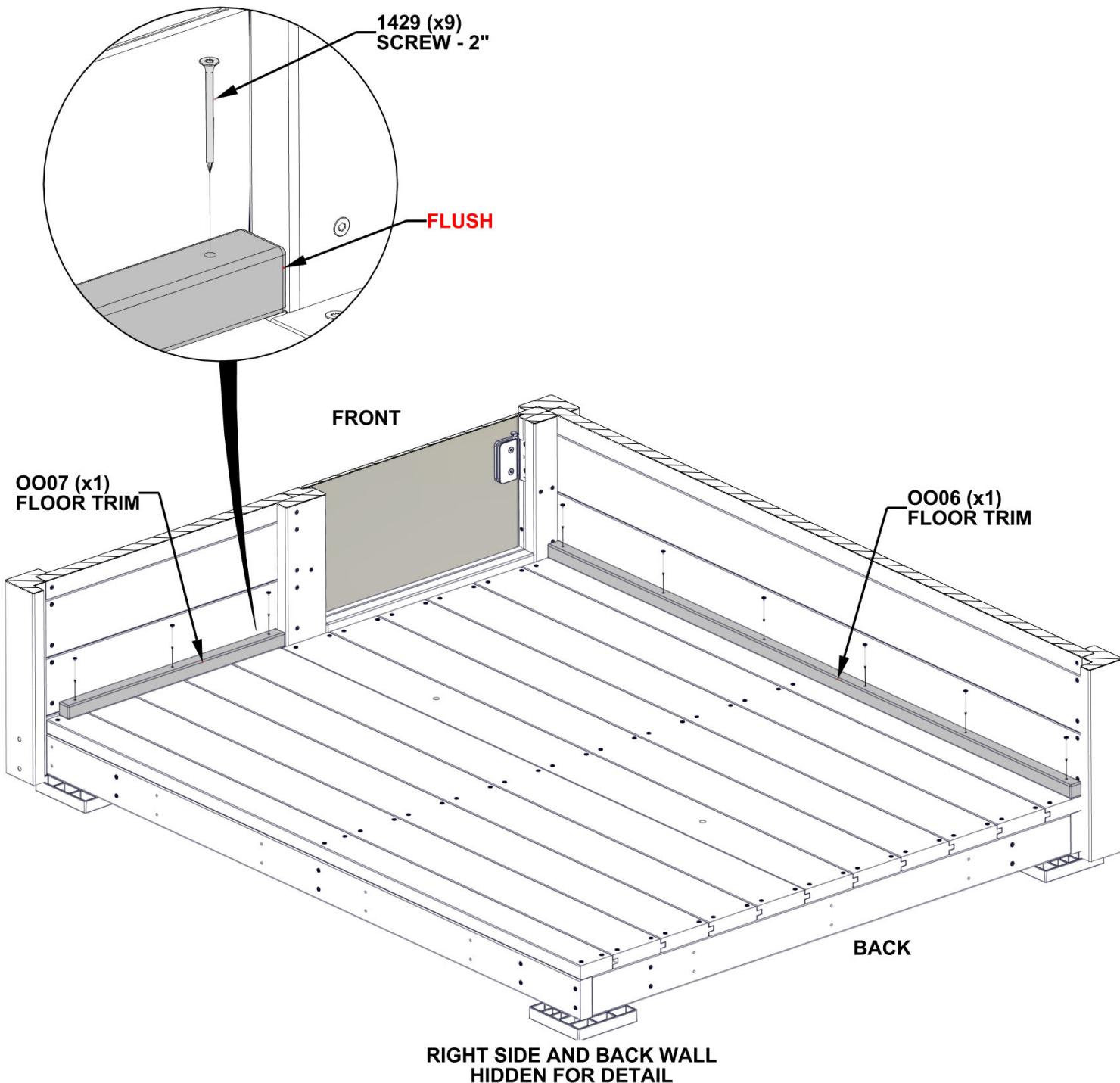
STEP 22 - FLOOR ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|----------------------|
| 9 | H101429 | SCREW TFH 8X2 SS-BLK |

OO06 FLOOR TRIM - W4L22373
(x1) 1 3/16"x1 3/16"x61 7/8" (30x30x1572)

OO07 FLOOR TRIM - W4L22378
(x1) 1 3/16"x1 3/16"x21 13/16" (30x30x554)

- PRESS FLOOR TRIM AGAINST WALLS AND ATTACH AS SHOWN.



STEP 23 - FLOOR ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|----------------------|
| 11 | H101429 | SCREW TFH 8X2 SS-BLK |

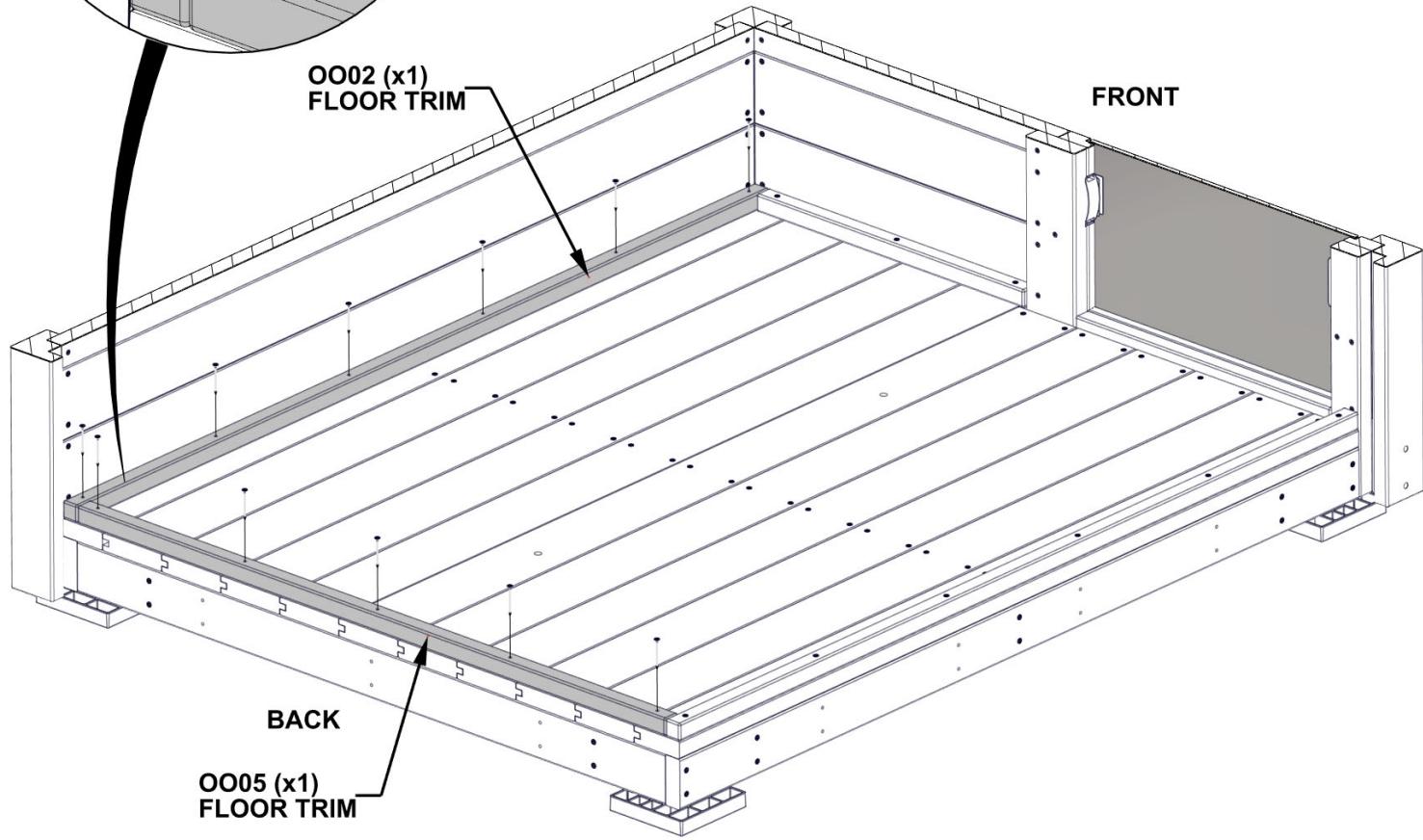
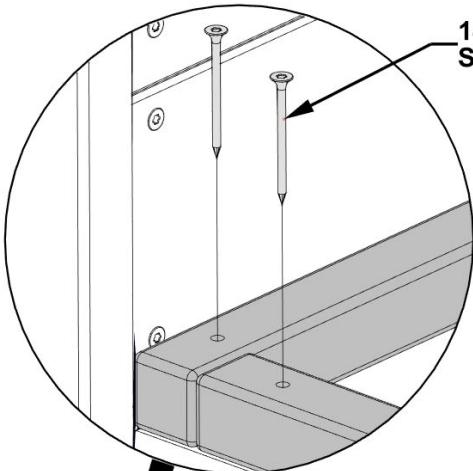


OO02 FLOOR TRIM - W4L22365
(x1) 1 3/16"x1 3/16"x63 1/16" (30x30x1602)



OO05 FLOOR TRIM - W4L22366
(x1) 1 3/16"x1 3/16"x48 1/16" (30x30x1220)

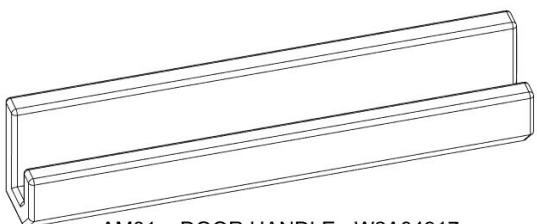
- PRESS FLOOR TRIM AGAINST WALLS AND ATTACH AS SHOWN.



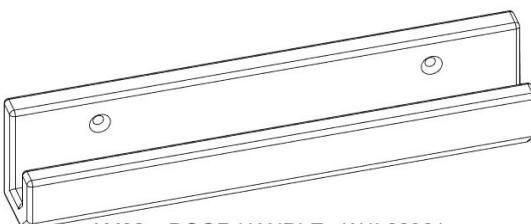
LEFT SIDE AND BACK WALL
HIDDEN FOR DETAIL

STEP 24 - HANDLE ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|-----------------------------|
| 2 | H101402 | SCREW TFH 1/4-20 X 1 5/8 SS |
| 4 | H101403 | POLY WASHER |



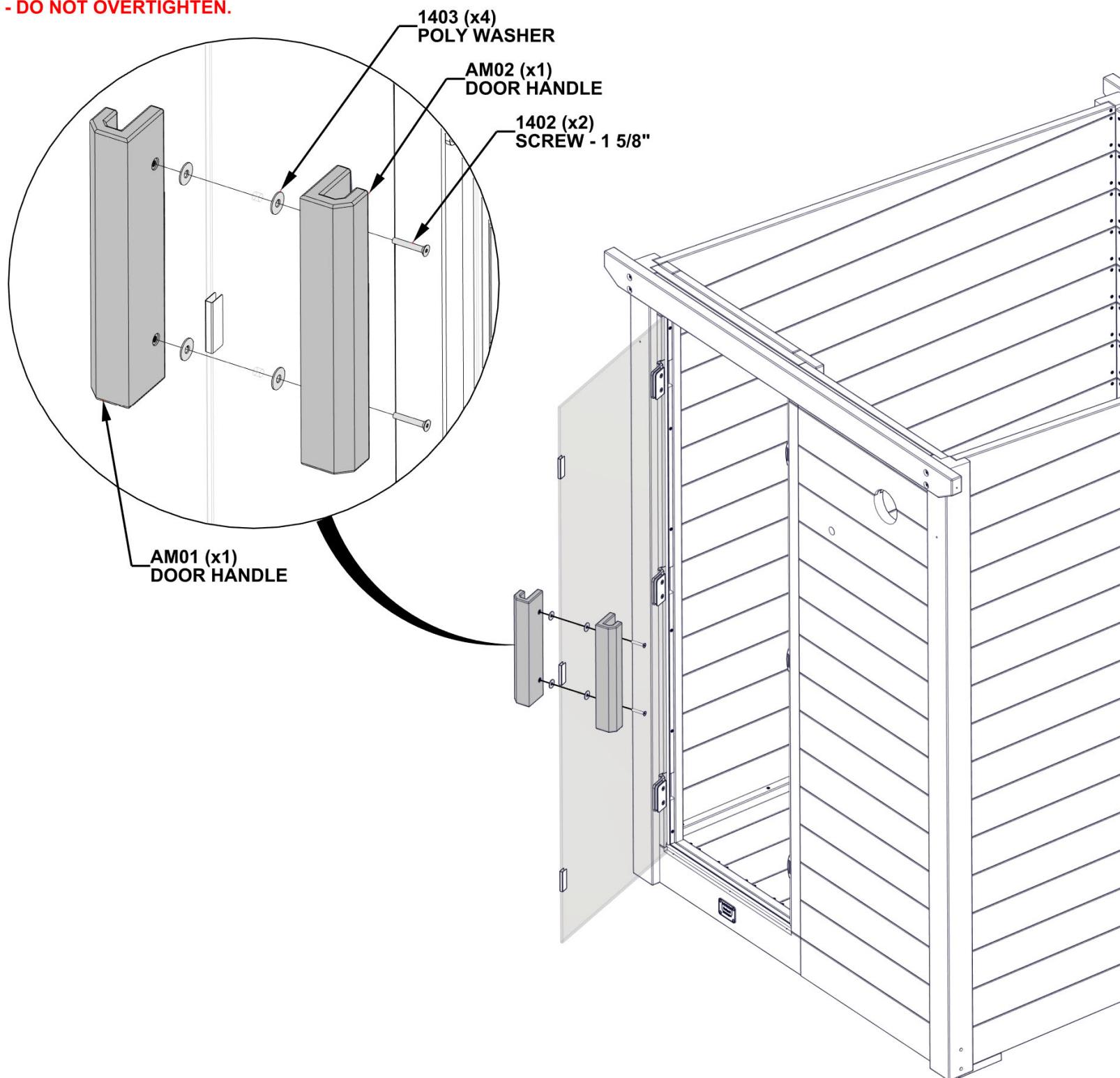
AM01 DOOR HANDLE - W2A04917
(x1) 2 1/4" x 3" x 13 5/16" (57x76x338)



AM02 DOOR HANDLE - W4L22361
(x1) 2 1/4" x 3" x 13 5/16" (57x76x338)

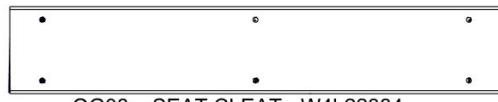
- ATTACH DOOR HANDLES AS SHOWN.

- DO NOT OVERTIGHTEN.

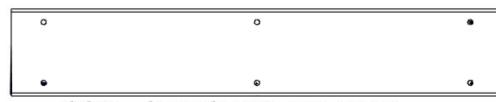


STEP 25 - BENCH ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|----------------------|
| 17 | H101429 | SCREW TFH 8X2 SS-BLK |



OG08 SEAT CLEAT - W4L22384
(x1) 1 3/16" x 3 3/8" x 19 1/8" (30x86x486)



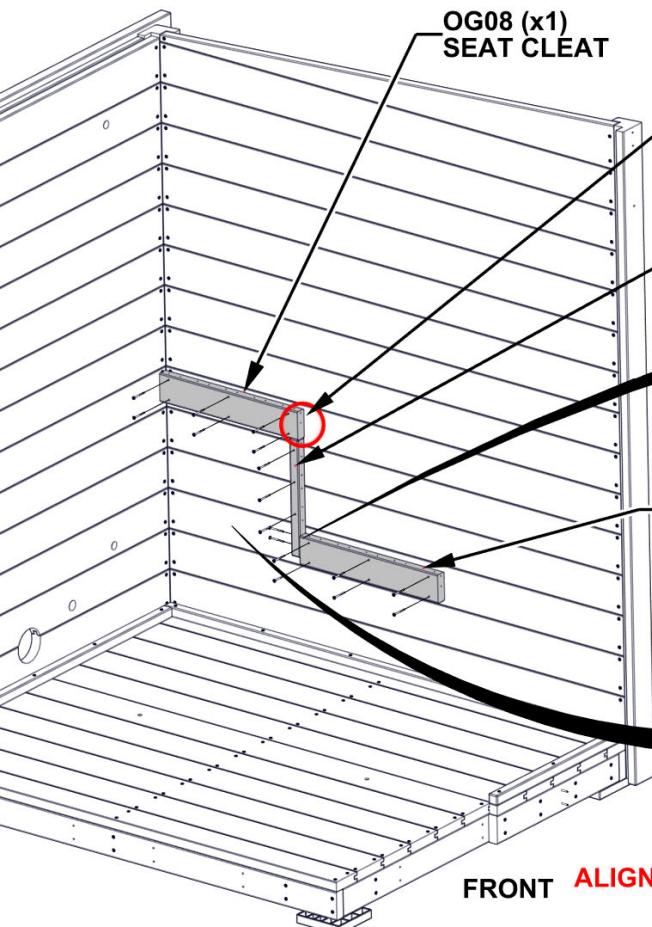
OG15 SEAT CLEAT - W4L22407
(x1) 1 3/16" x 3 3/8" x 19 1/8" (30x86x486)



OO01 SLAT CLEAT - W4L22404
(x1) 1 3/16" x 1 3/16" x 14" (30x30x355)

- NOTE PILOT HOLES TO BE POSITIONED ON THE TOP SIDE.
- FLUSH END OF OG08 AGAINST BACK WALL.
- ENSURE BOARDS ARE LEVEL AND THEN ATTACH AS SHOWN.

NOTE HOLE LOCATIONS FOR
CORRECT BOARD ORIENTATION



ENSURE PILOT HOLES
IN END OF OG08 FACE
OUT AS SHOWN.

OO01 (x1)
SLAT CLEAT

1429 (x17)
SCREW - 2"

OG15 (x1)
SEAT CLEAT

BACK WALL

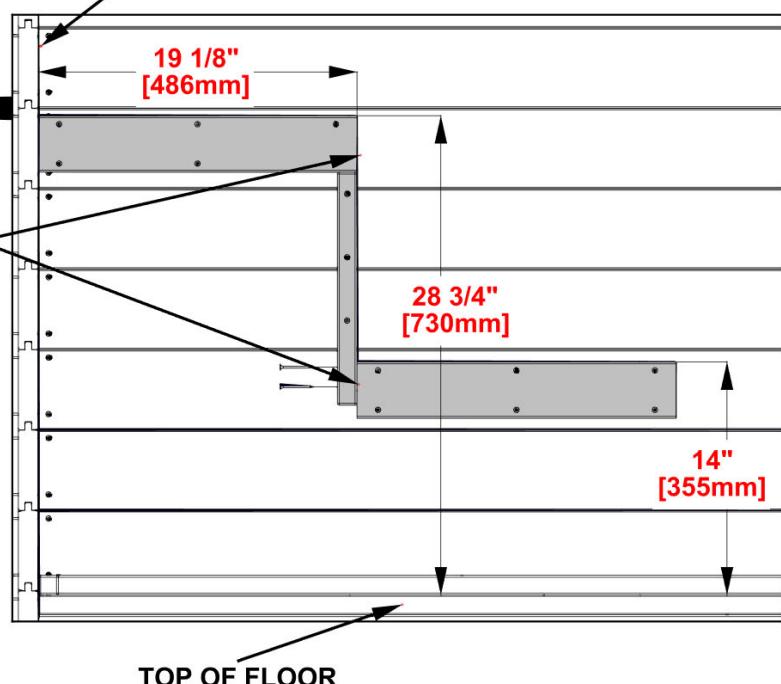
19 1/8"
[486mm]

28 3/4"
[730mm]

14"
[355mm]

FRONT ALIGNED

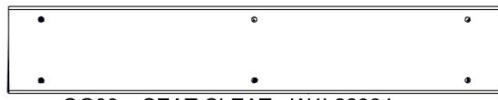
LEFT SIDE AND FRONT WALL
HIDDEN FOR DETAIL



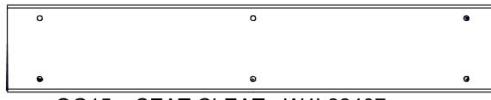
TOP OF FLOOR

STEP 26 - BENCH ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|----------------------|
| 17 | H101429 | SCREW TFH 8X2 SS-BLK |



OG08 SEAT CLEAT - W4L22384
(x1) 1 3/16"x3 3/8"x19 1/8" (30x86x486)

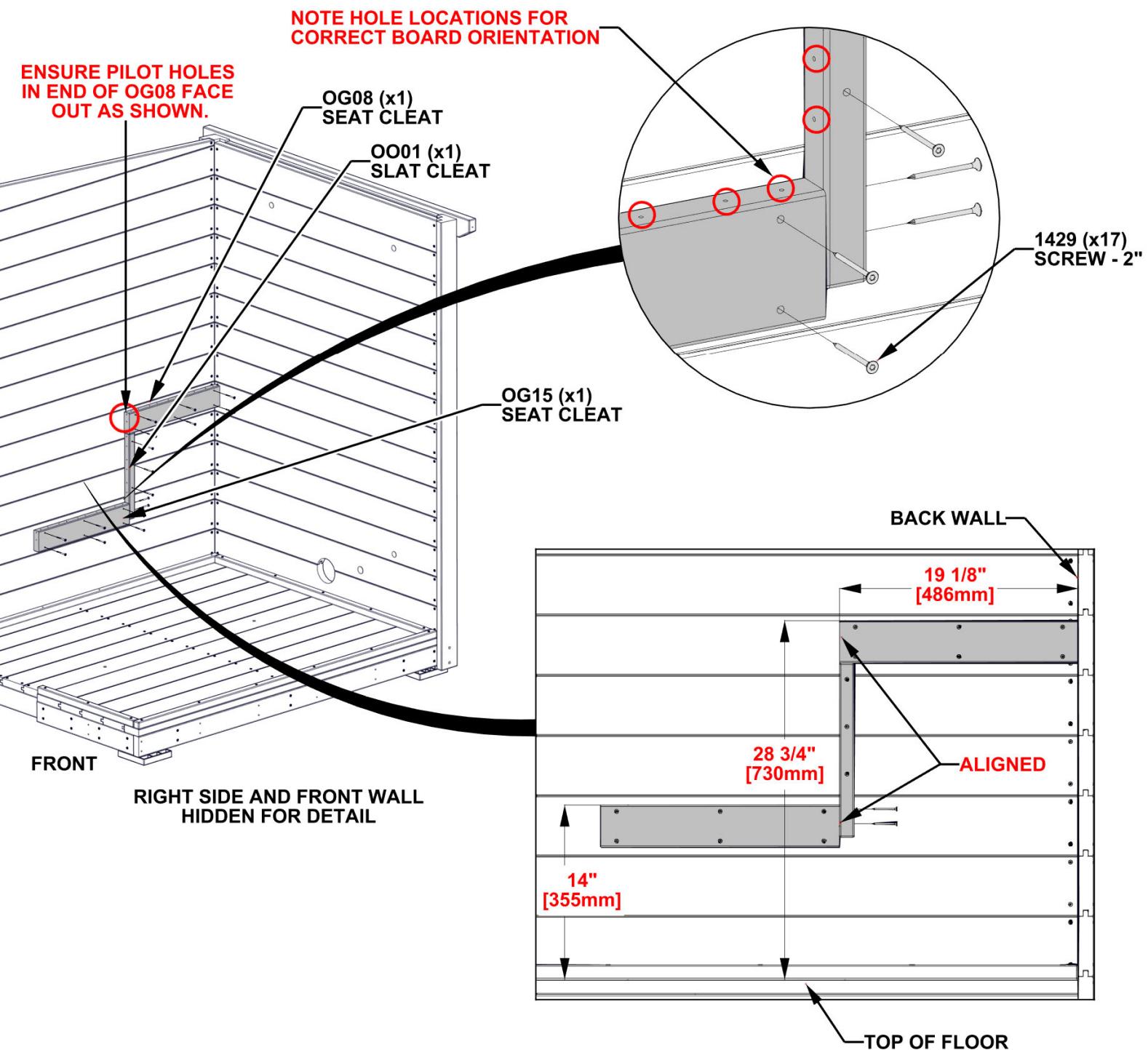


OG15 SEAT CLEAT - W4L22407
(x1) 1 3/16"x3 3/8"x19 1/8" (30x86x486)



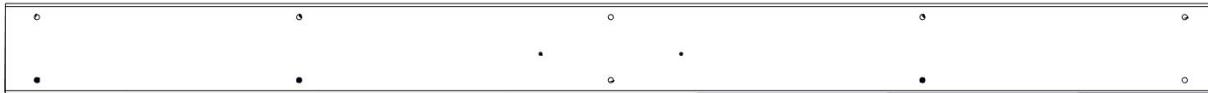
OO01 SLAT CLEAT - W4L22404
(x1) 1 3/16"x1 3/16"x14" (30x30x355)

- NOTE PILOT HOLES TO BE POSITIONED ON THE TOP SIDE.
- FLUSH END OF OG08 AGAINST BACK WALL.
- ENSURE BOARDS ARE LEVEL AND THEN ATTACH AS SHOWN.



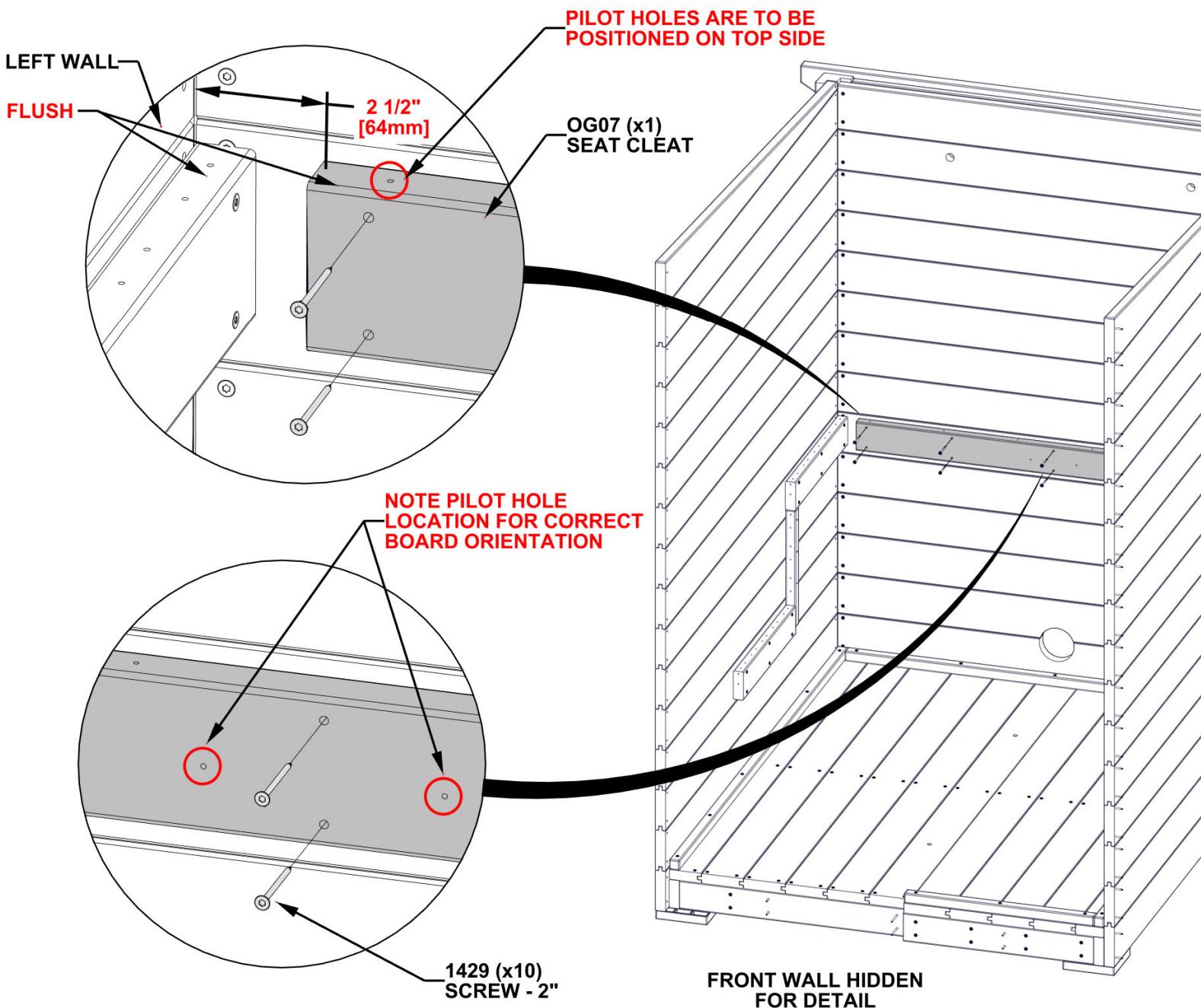
STEP 27 - BENCH ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|----------------------|
| 10 | H101429 | SCREW TFH 8X2 SS-BLK |



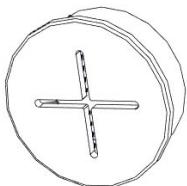
OG07 SEAT CLEAT - W4L22382
(x1) 1 3/16" x 3 3/8" x 45 7/16" (30x86x1154)

- CLEAT SHOULD BE CENTERED ON THE BACK WALL.
- ENSURE TOP OF SEAT CLEAT ARE FLUSH WITH CLEATS ON SIDE WALLS.
- USE DIMENSIONS SHOWN TO LOCATE WALL CLEAT.
- MEASUREMENT SHOWN IS TAKEN FROM INSIDE THE WALL.
- ATTACH AS SHOWN.



STEP 28 - ELECTRICAL

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|---------------------|
| 2 | H101409 | SCREW PPH 4x1/2 BLK |



A6P01468 30mm SILICONE GROMMET
(x1)

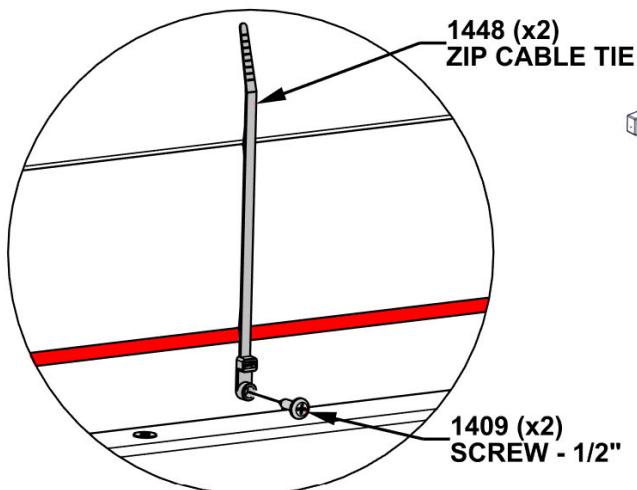


A6P01543 SAUNA POWER WIRE
(x1)

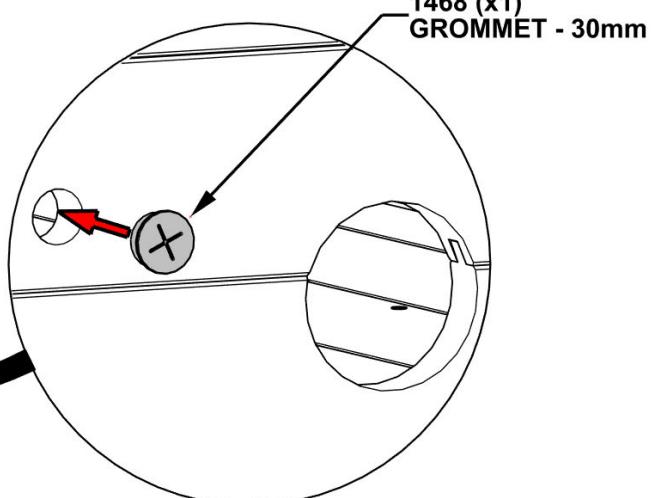
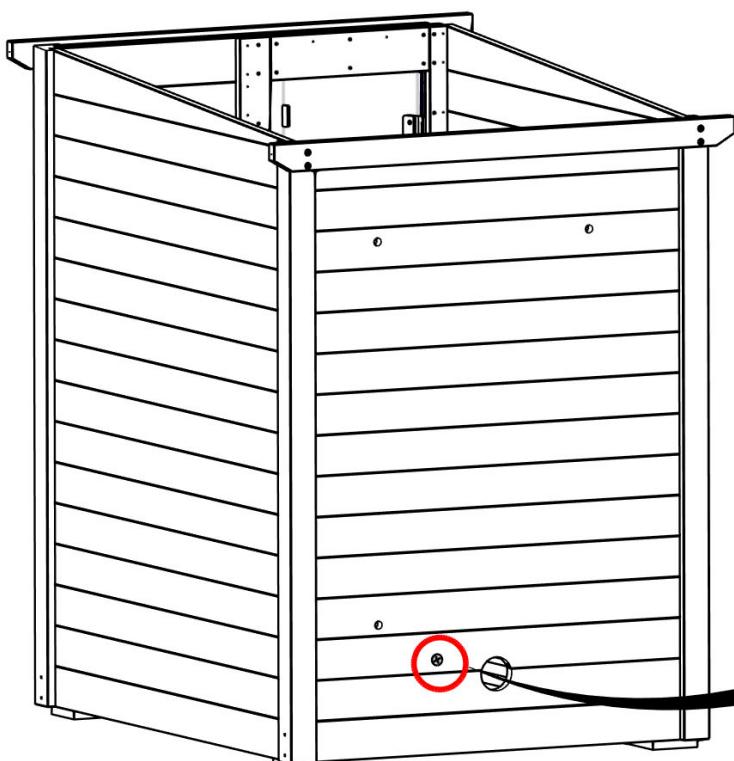
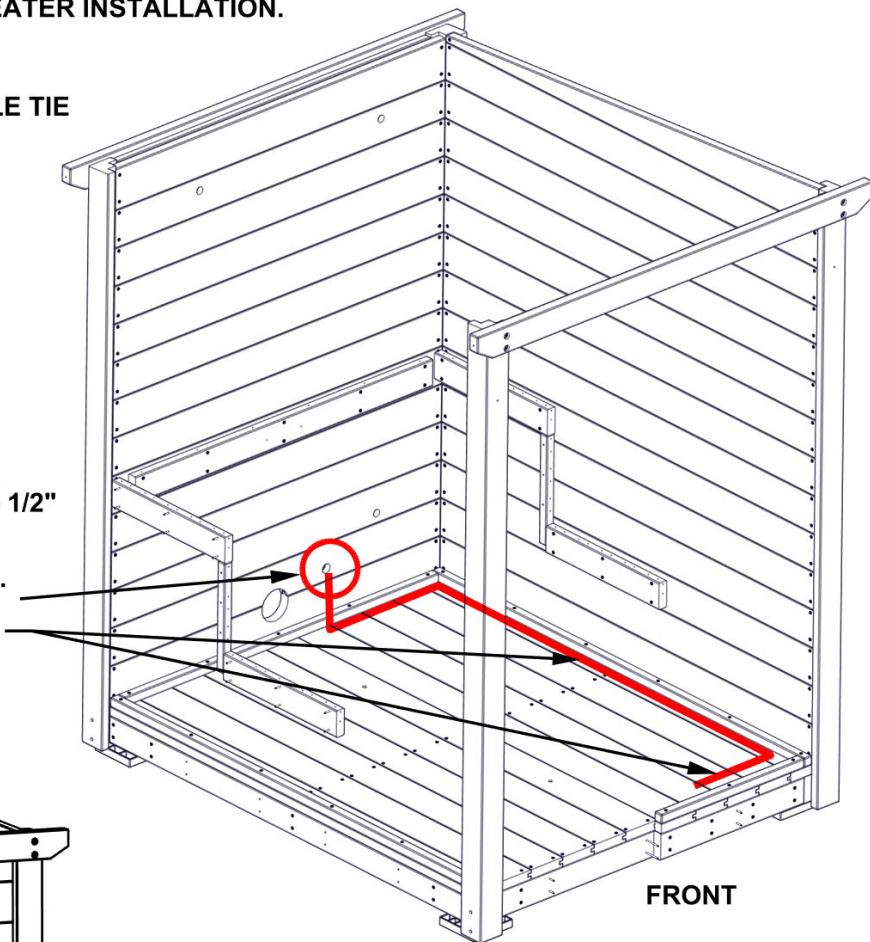


A6P01448 ZIP CABLE TIE
(x2)

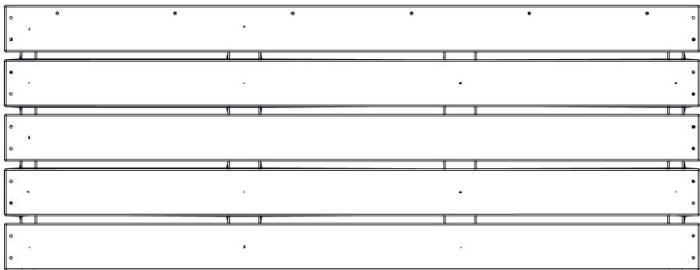
- USE PROVIDED GROMMET FOR POWER WIRE.
- WILL NEED TO REMOVE CONDUIT FITTING TO FEED SAUNA POWER WIRE THROUGH GROMMET.
- RUN SAUNA POWER WIRE AS SHOWN IN DETAIL BELOW.
- NOTE: LICENSED ELECTRICIAN IS REQUIRED FOR HEATER INSTALLATION.



RUN SAUNA POWER WIRE ALONG WALL.
ATTACH WITH PROVIDED ZIP TIES AS
SHOWN, LEAVING APPROXIMATELY
18" [457mm] FROM THE SIDEWALL
FOR HEATER.



STEP 29 - BENCH ASSEMBLY



BA01 BENCH ASSEMBLY - W2A04918
(x1) 1 15/16" x 19 1/8" x 50 1/4" (50x486x1276)

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|--------------------------|
| 4 | H101431 | SCREW TFH 8X2 1/2 SS-BLK |
| 8 | H101443 | SCREW TWH 8x1 1/2 SS-BLK |

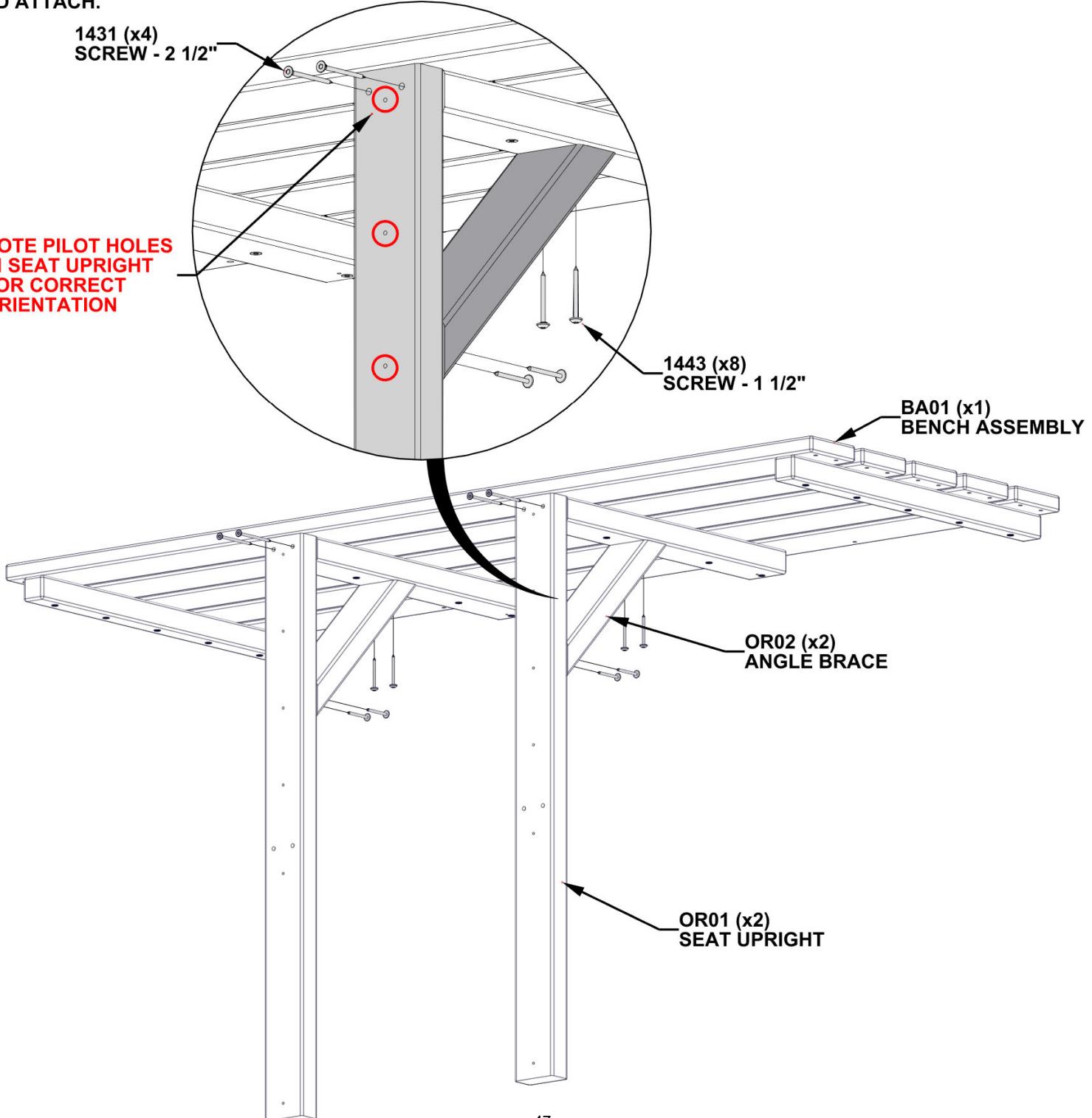


OR01 SEAT UPRIGHT - W4L22406
(x2) 1 3/16" x 2 3/8" x 28 3/4" (30x60x730)



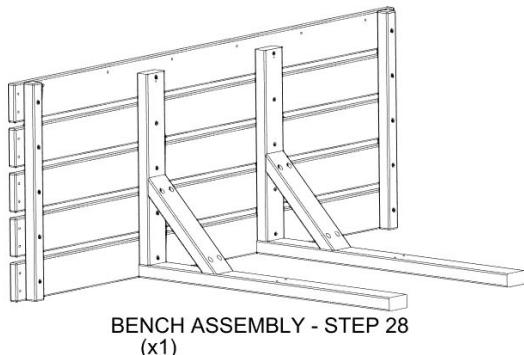
OR02 ANGLE BRACE - W4L21946
(x2) 1 3/16" x 2 3/8" x 10 7/8" (30x60x276)

- ALIGN PILOT HOLES AND ATTACH SEAT UPRIGHT TO BENCH ASSEMBLY AS SHOWN.
- THEN ALIGN PILOT HOLES IN ANGLE BRACE WITH PILOT HOLES IN SEAT UPRIGHT AND BENCH ASSEMBLY AND ATTACH.

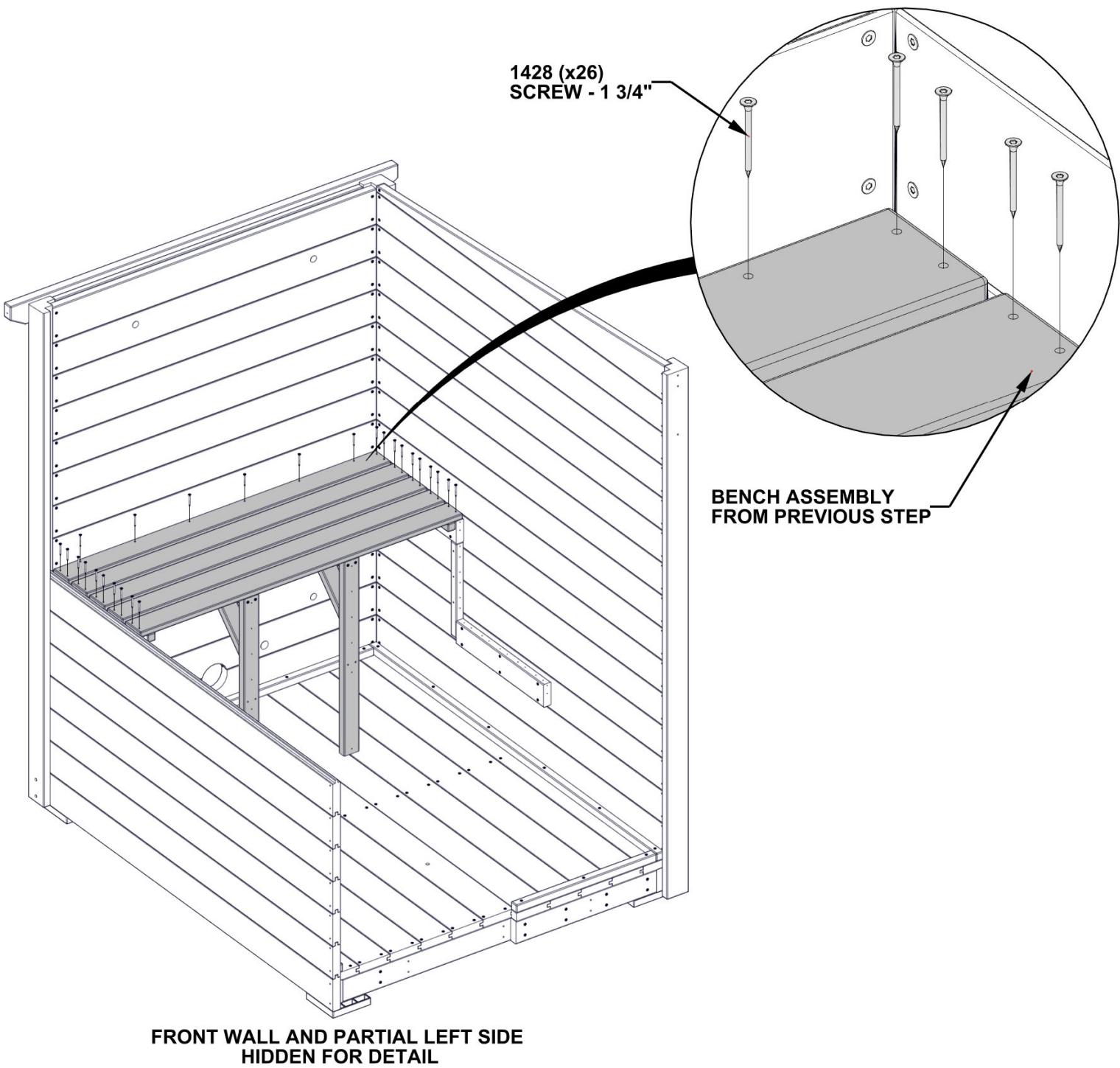


STEP 30 - BENCH ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|--------------------------|
| 26 | H101428 | SCREW TFH 8X1 3/4 SS-BLK |

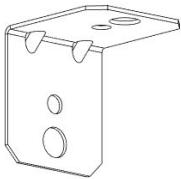


- ALIGN THROUGH HOLES IN BENCH ASSEMBLY WITH PILOT HOLES IN SEAT CLEATS AND ATTACH AS SHOWN.



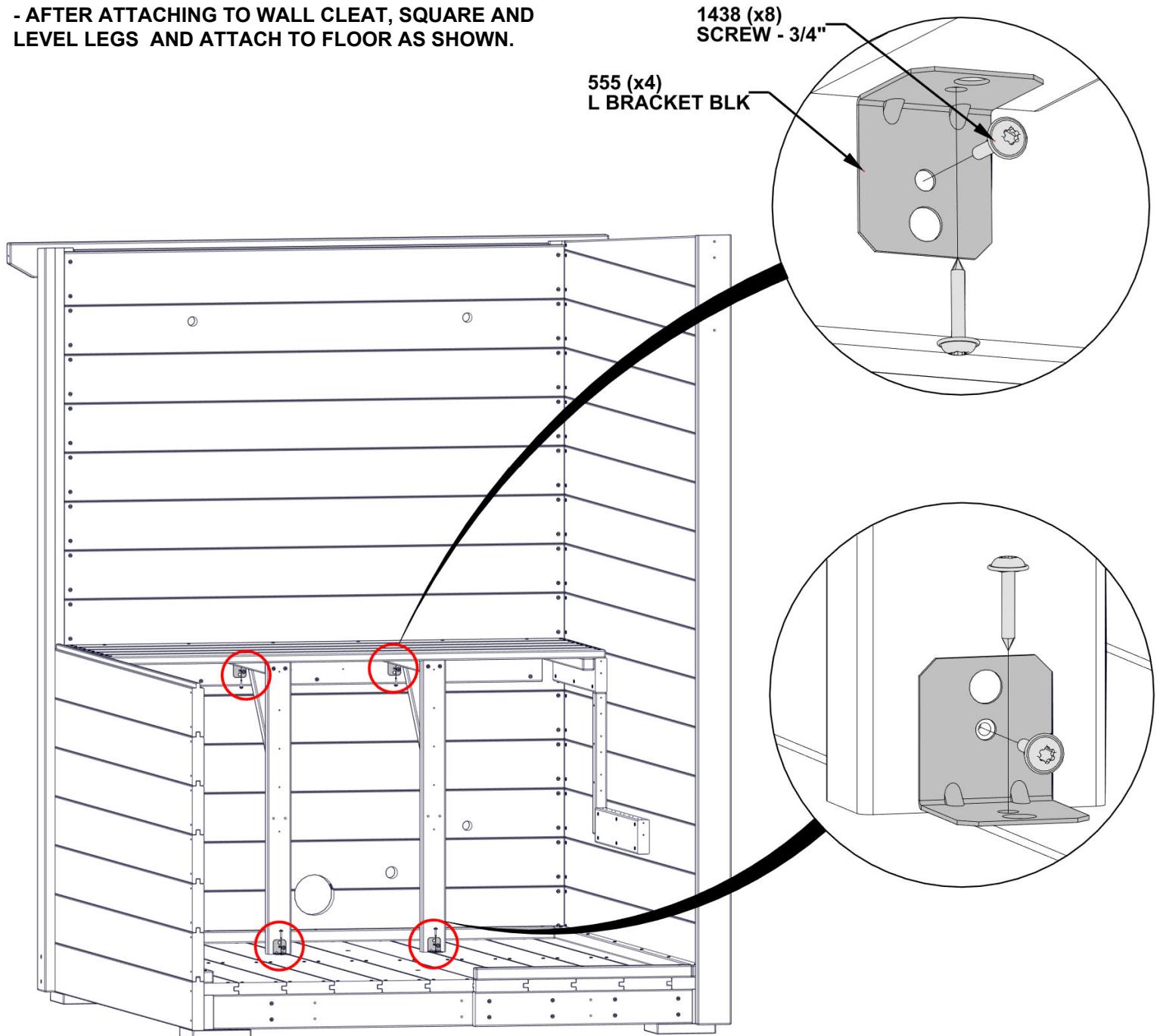
STEP 31 - BENCH ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|------------------------|
| 8 | H101438 | SCREW TWH 8x3/4 SS-BLK |



A4M00555 L BRACKET BLK
(x4)

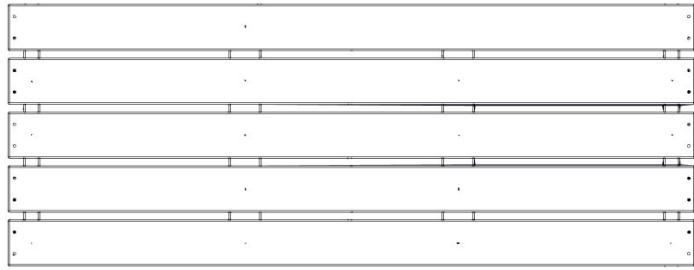
- AFTER ATTACHING TO WALL CLEAT, SQUARE AND LEVEL LEGS AND ATTACH TO FLOOR AS SHOWN.



FRONT WALL AND PARTIAL LEFT SIDE
HIDDEN FOR DETAIL

STEP 32 - BENCH ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|--------------------------|
| 4 | H101431 | SCREW TFH 8X2 1/2 SS-BLK |
| 8 | H101443 | SCREW TWH 8x1 1/2 SS-BLK |



BA02 BENCH ASSEMBLY - W2A04920
(x1) 1 15/16" x 19 1/8" x 50 1/4" (50x486x1276)

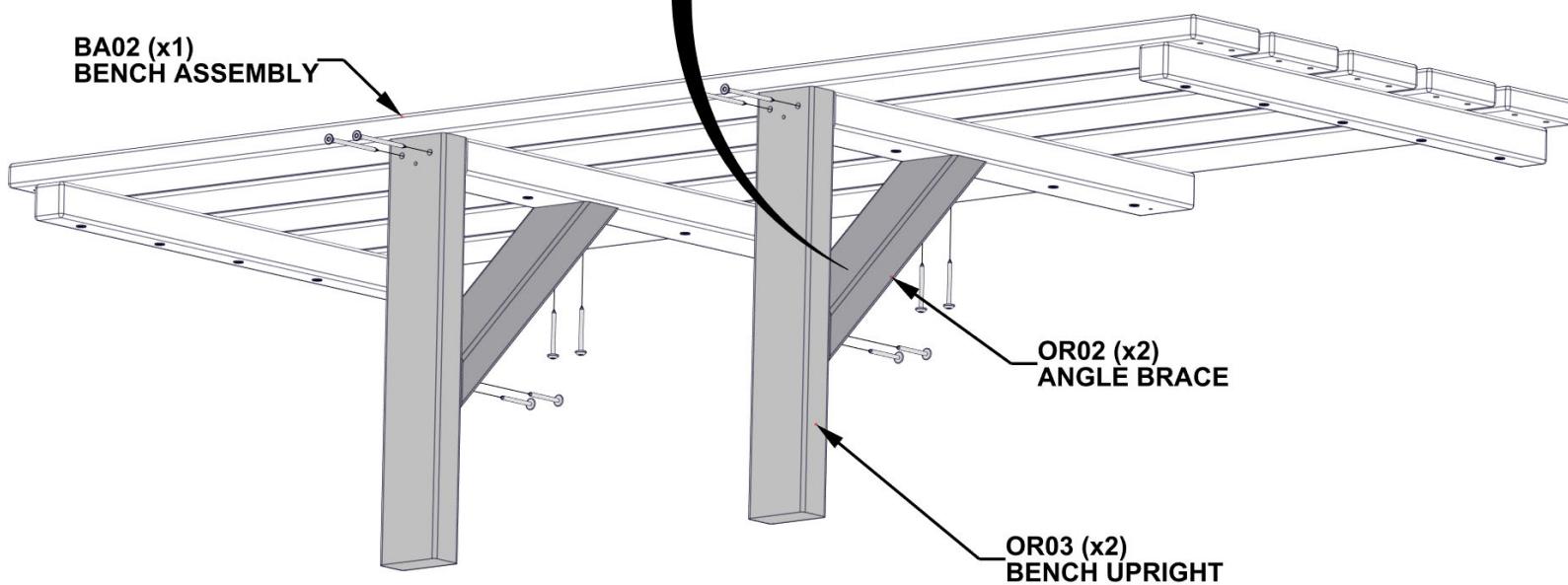
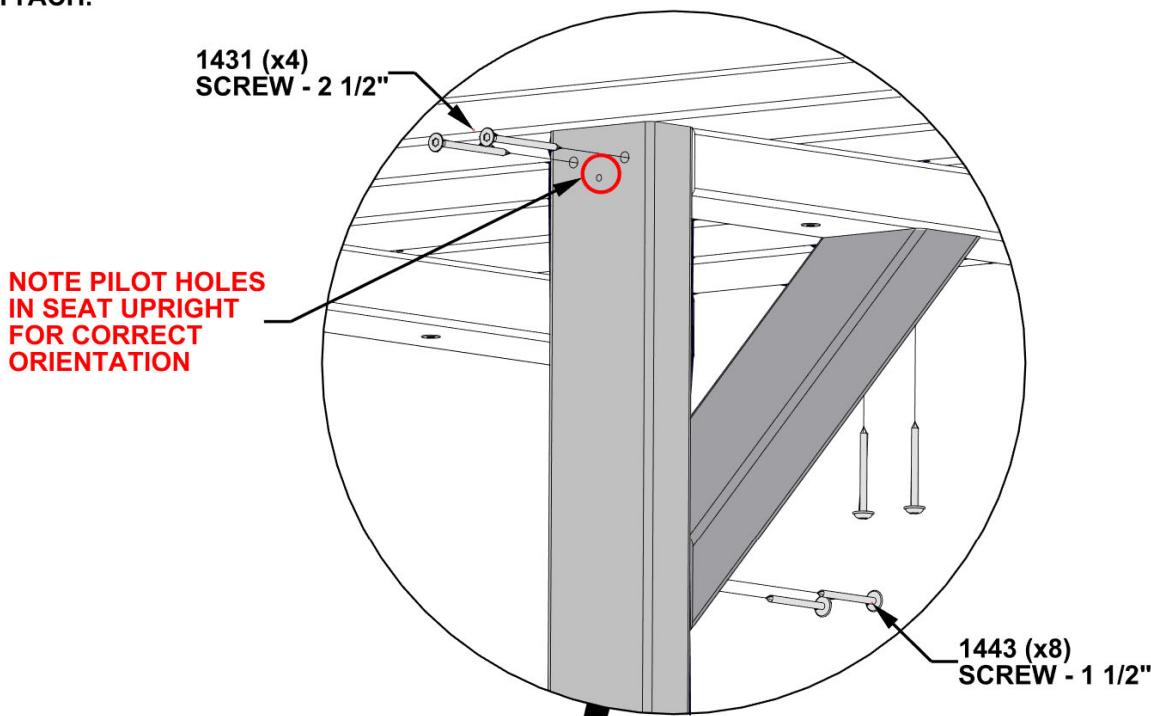


OR03 BENCH UPRIGHT - W4L22405
(x2) 1 3/16" x 2 3/8" x 14" (30x60x355)



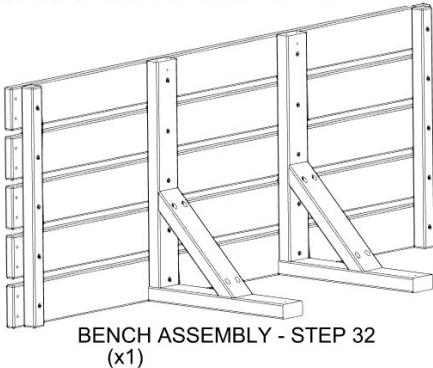
OR02 ANGLE BRACE - W4L21946
(x2) 1 3/16" x 2 3/8" x 10 7/8" (30x60x276)

- ALIGN PILOT HOLES AND ATTACH SEAT UPRIGHT TO BENCH ASSEMBLY AS SHOWN.
- THEN ALIGN PILOT HOLES IN ANGLE BRACE WITH PILOT HOLES IN SEAT UPRIGHT AND BENCH ASSEMBLY AND ATTACH.



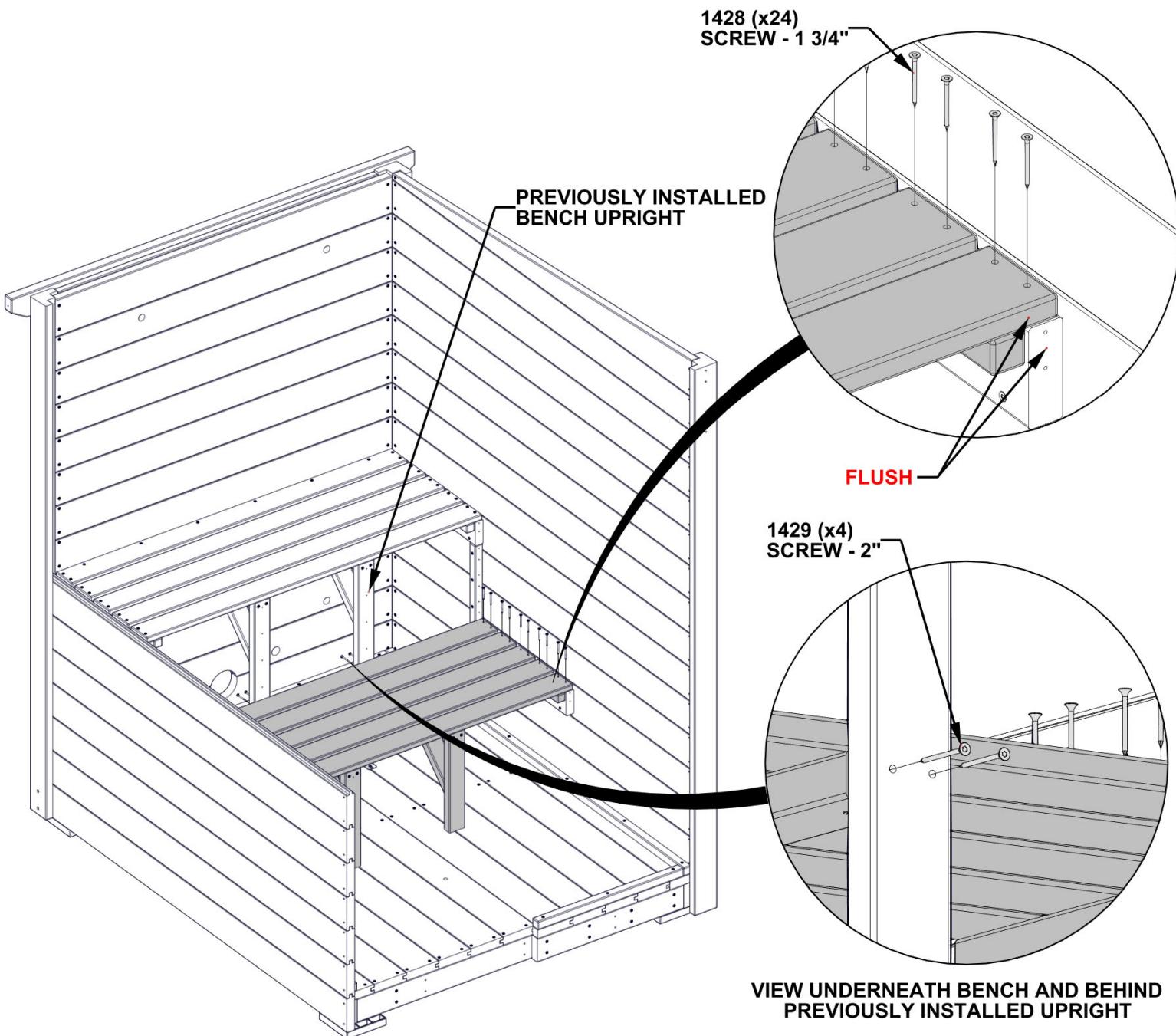
STEP 33 - BENCH ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|--------------------------|
| 20 | H101428 | SCREW TFH 8X1 3/4 SS-BLK |
| 4 | H101429 | SCREW TFH 8X2 SS-BLK |



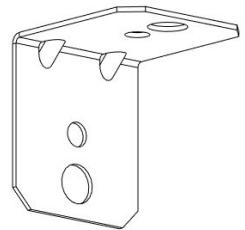
BENCH ASSEMBLY - STEP 32
(x1)

- ALIGN THROUGH HOLES IN BENCH ASSEMBLY WITH PILOT HOLES IN SEAT CLEATS AND ATTACH AS SHOWN.
- ALIGN THROUGH HOLES IN PREVIOUSLY INSTALLED BENCH UPRIGHTS WITH PILOT HOLES IN BENCH ASSEMBLY.



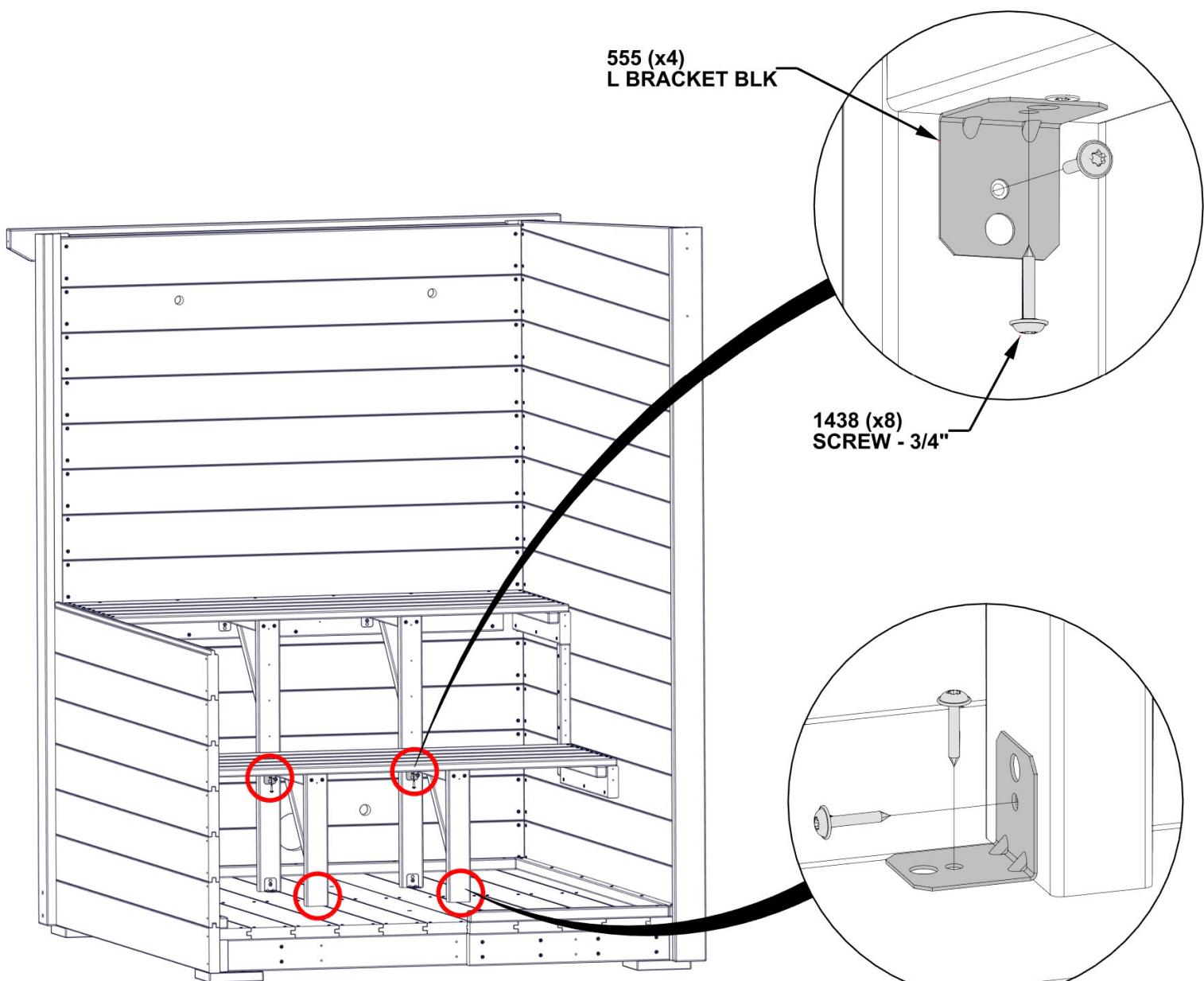
STEP 34 - BENCH ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|------------------------|
| 8 | H101438 | SCREW TWH 8x3/4 SS-BLK |



A4M00555 L BRACKET BLK
(x4)

- ALIGN BRACKETS WITH PILOT HOLES IN BACKS OF UPRIGHTS AND ATTACH AS SHOWN.



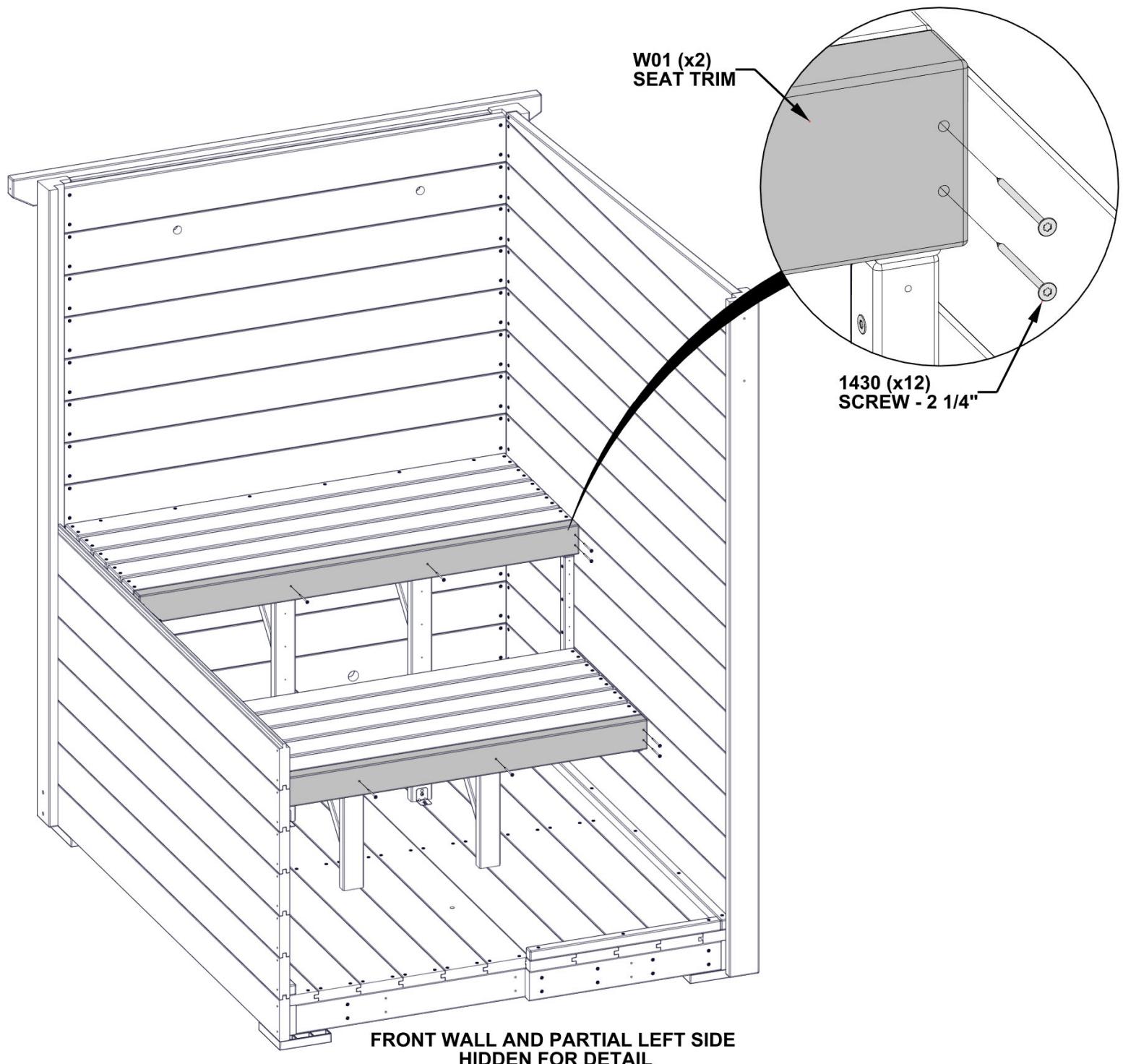
STEP 35 - BENCH ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|--------------------------|
| 12 | H101430 | SCREW TFH 8X2 1/4 SS-BLK |



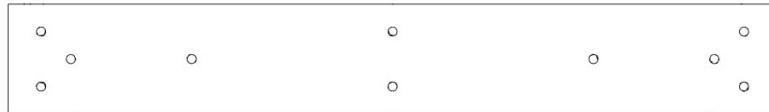
W01 SEAT TRIM - W4L22383
(x2) 1 9/16" x 3 3/8" x 50 1/4" (40x86x1276)

- ALIGN THROUGH HOLES IN SEAT TRIM WITH PILOT HOLES IN UPRIGHTS AND CLEATS AND ATTACH



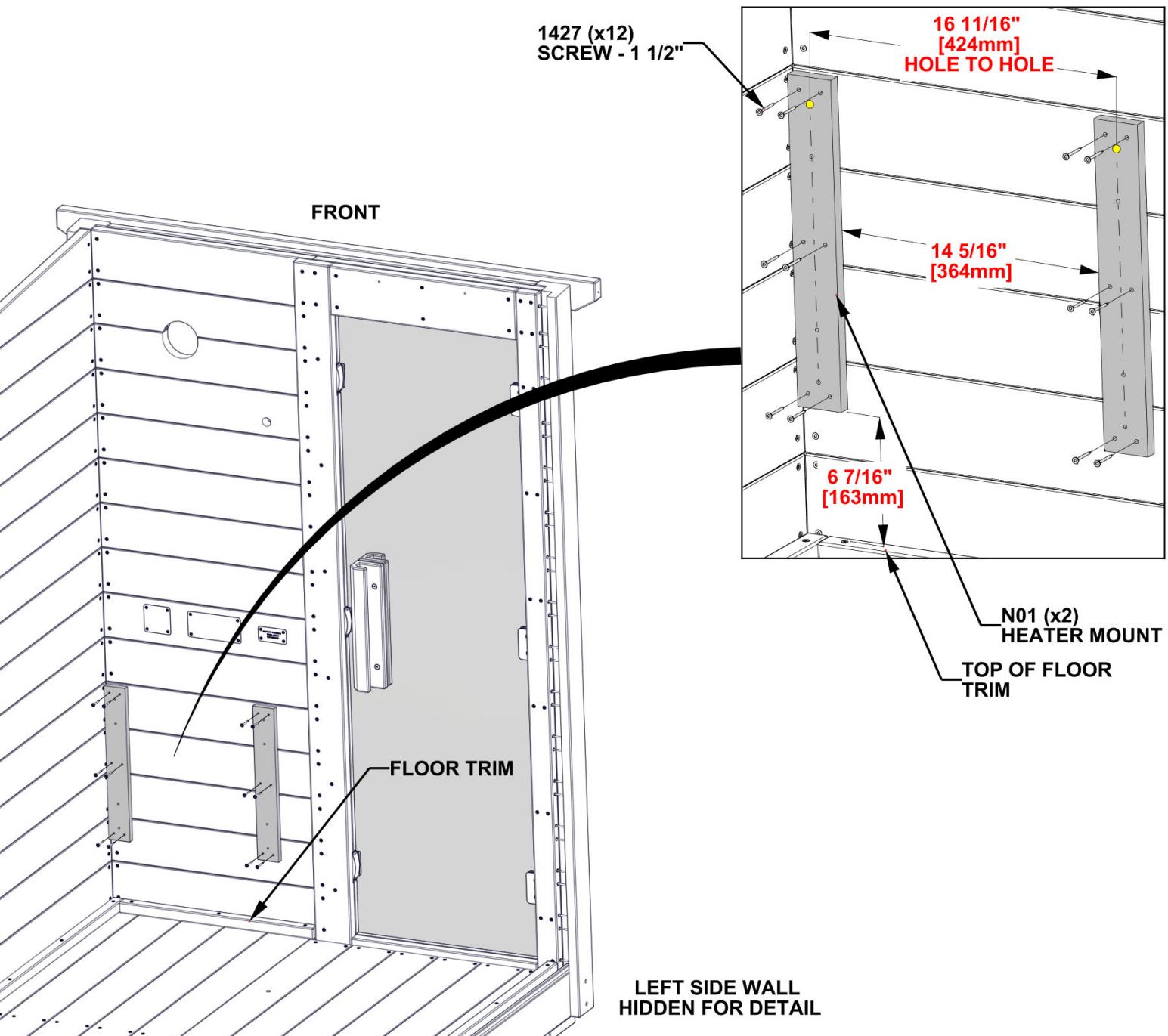
STEP 36 - HEATER ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|--------------------------|
| 12 | H101427 | SCREW TFH 8X1 1/2 SS-BLK |



N01 HEATER MOUNT - W4L22411
(x2) 5/8"x2 3/8"x16 9/16" (16x60x420)

- FLUSH N01 BOARD AGAINST RIGHT SIDE WALL.
- USE DIMENSIONS SHOWN TO LOCATE HEATER MOUNT BOARDS AND ATTACH AS SHOWN.



STEP 37 - HEATER GUARD

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|--------------------------|
| 15 | H101428 | SCREW TFH 8X1 3/4 SS-BLK |



OO03 HEATER GUARD BOARD - W4L22038
(x1) 1 3/16"x1 3/16"x16 1/8" (30x30x410)

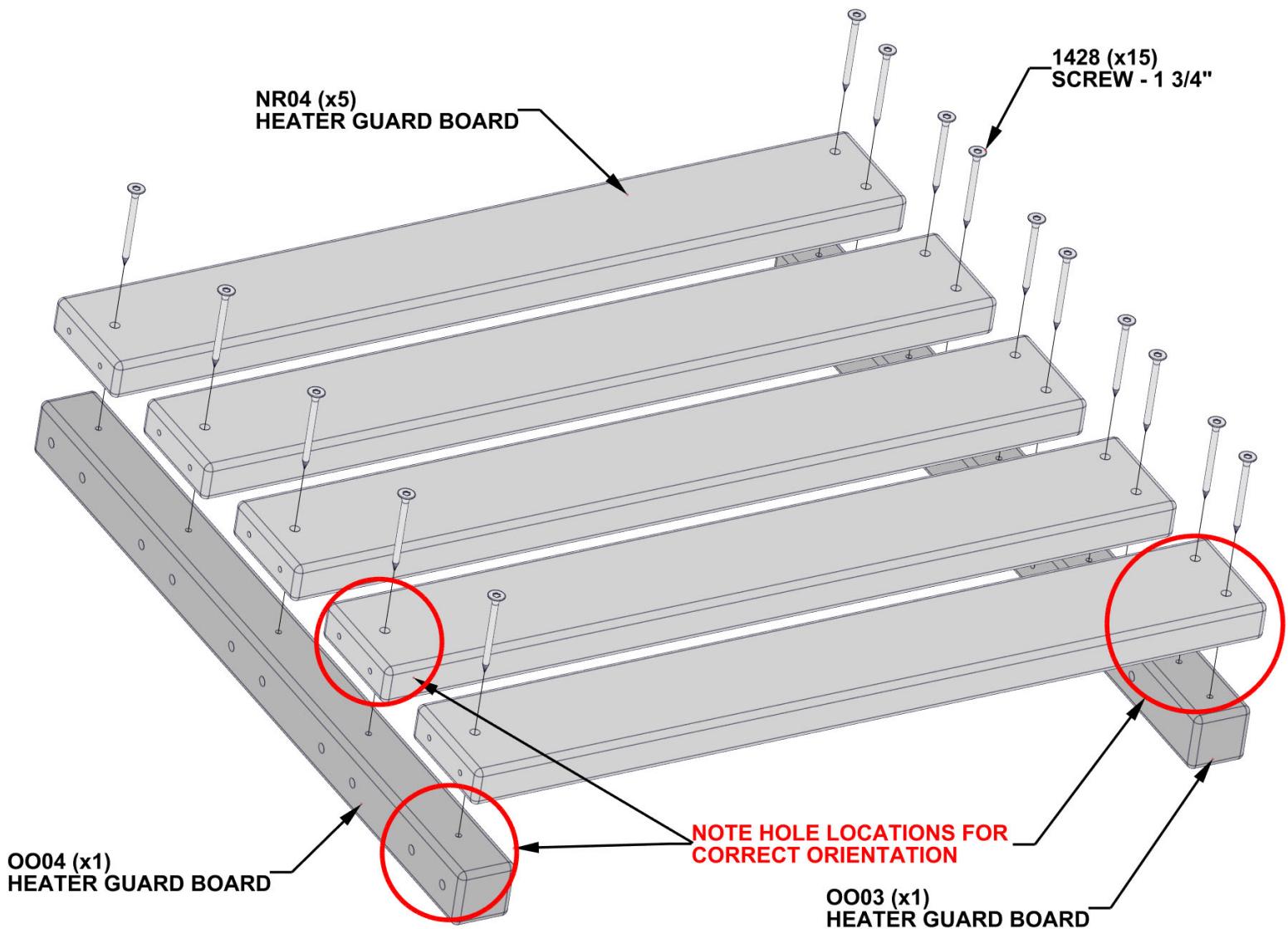


OO04 HEATER GUARD BOARD - W4L22035
(x1) 1 3/16"x1 3/16"x16 1/8" (30x30x410)



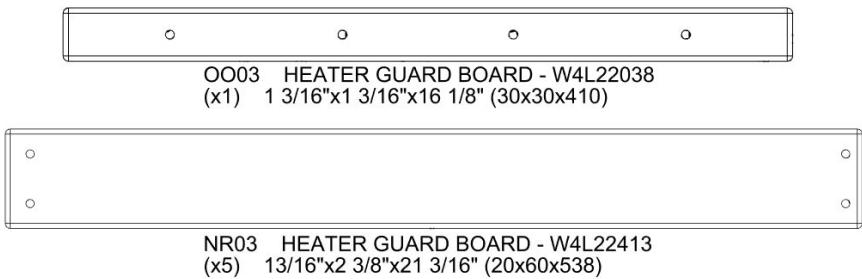
NR04 HEATER GUARD BOARD - W4L22412
(x5) 13/16"x2 3/8"x16 15/16" (20x60x430)

- ALIGN HOLES IN NR04 WITH PILOT HOLES IN OO03 AND OO04.

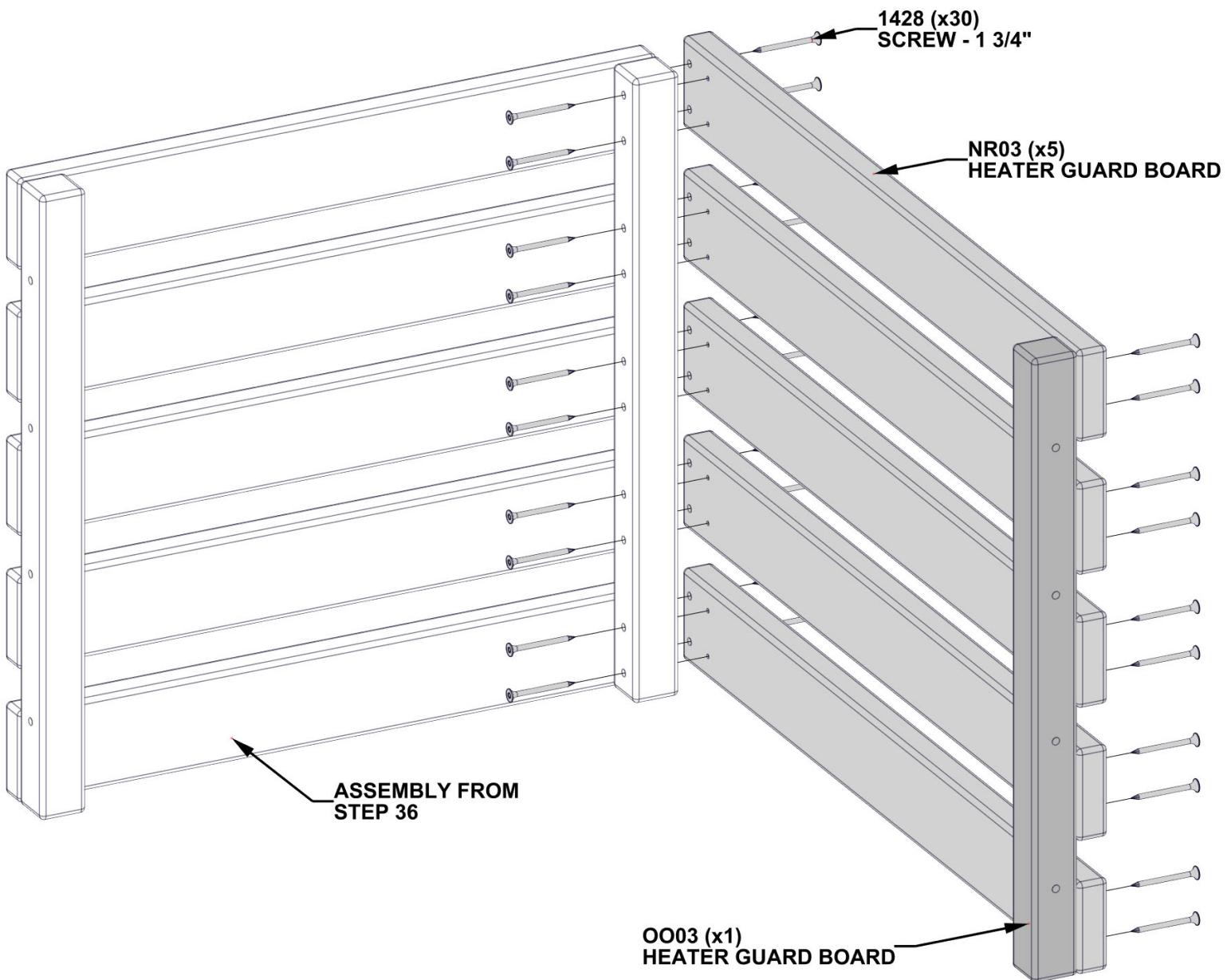


STEP 38 - HEATER GUARD

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|--------------------------|
| 30 | H101428 | SCREW TFH 8X1 3/4 SS-BLK |

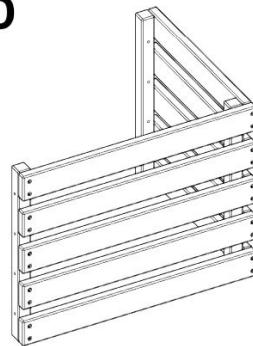


- ALIGN THROUGH HOLES WITH PILOT HOLES AND ATTACH AS SHOWN.



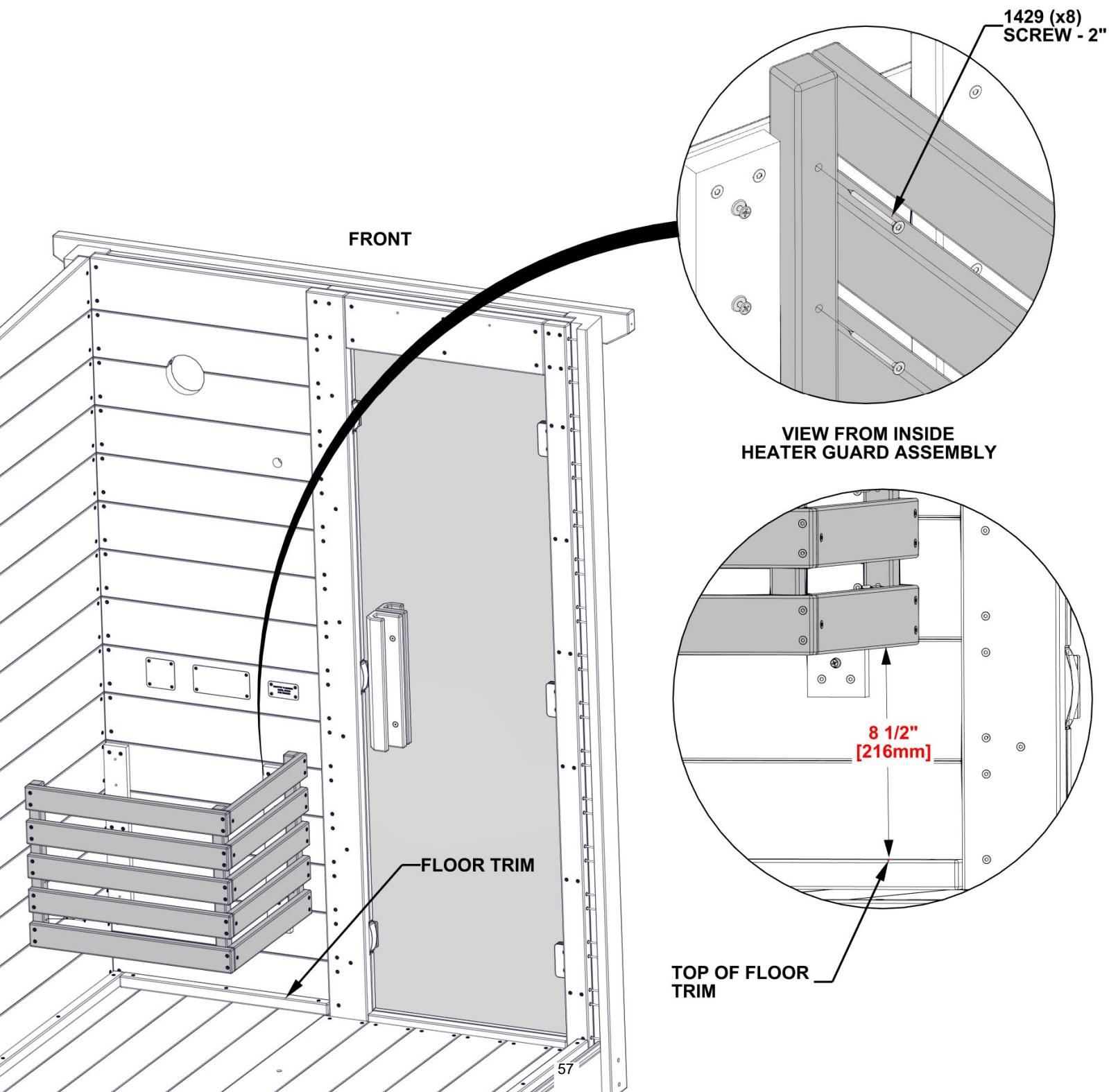
STEP 39 - HEATER GUARD

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|----------------------|
| 8 | H101429 | SCREW TFH 8X2 SS-BLK |



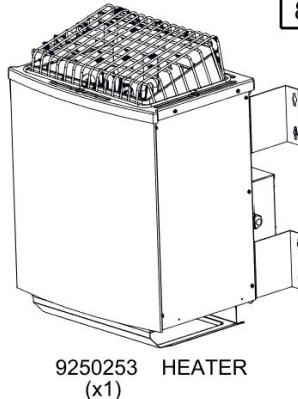
HEATER GUARD ASSEMBLY - STEP 38
(x1)

- POSITION HEATER GUARD ASSEMBLY AS SHOWN AND ATTACH.



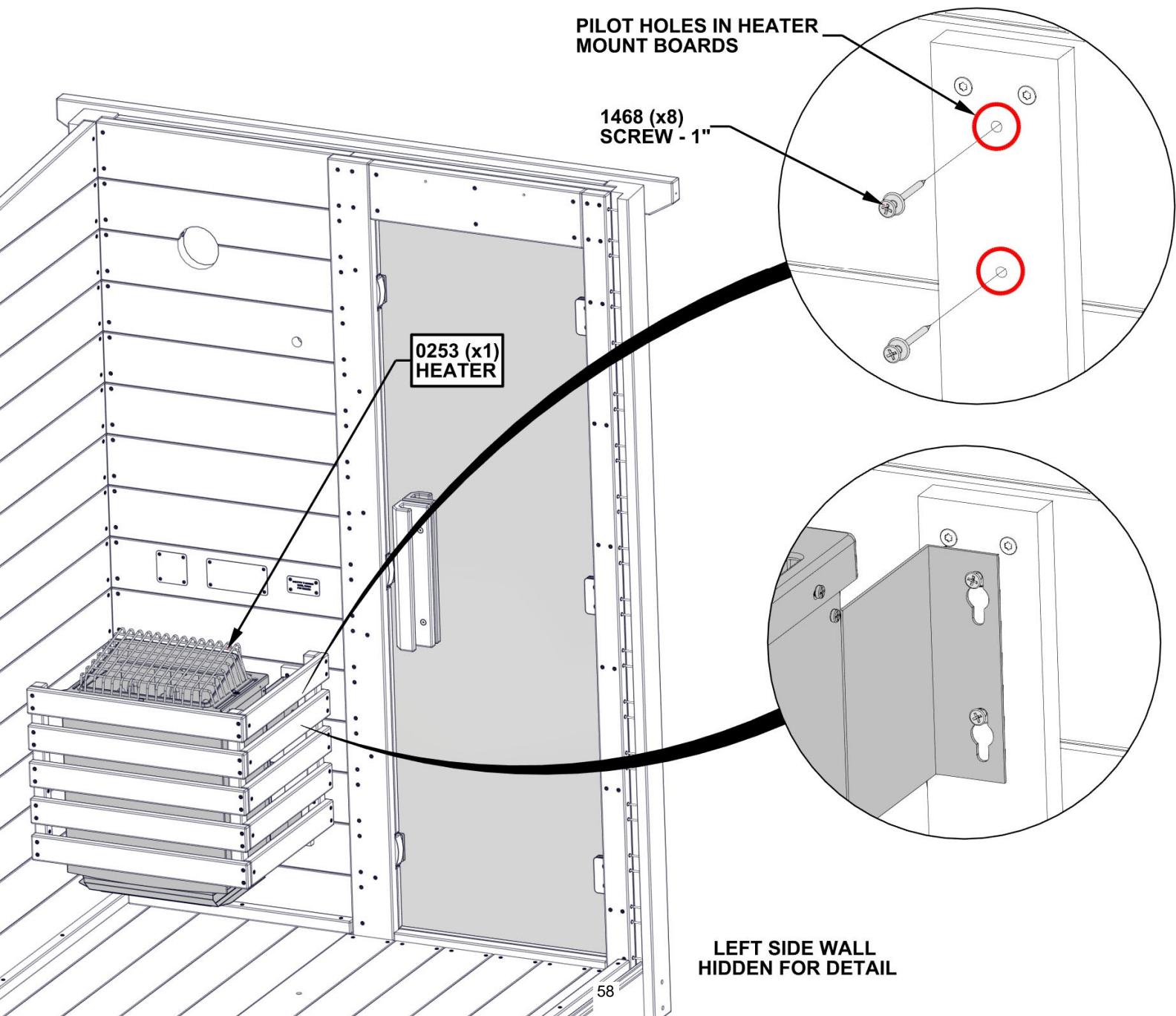
STEP 40 - HEATER

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|------------------------|
| 8 | H101468 | SCREW RAISED HEAD 8x1" |



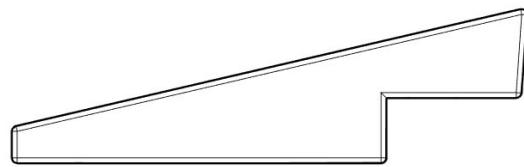
9250253 HEATER
(x1)

- CAUTION: IMPROPER INSTALLATION OF THE HEATER COULD CAUSE HEATER TO FALL CAUSING BURNS OR OTHER INJURIES.
- DANGER! TURN OFF POWER TO THE HEATER AT THE BREAKER BEFORE BEGINNING INSTALLATION OR PERFORMING ANY MAINTENANCE. FAILURE TO TURN OFF THE POWER CAN RESULT IN ELECTROCUTION AND EVEN DEATH.
- ONCE FINISHED WITH THE SAUNA BUILD, A LICENSED ELECTRICIAN IS REQUIRED FOR HEATER INSTALLATION.
- SEE HEATER INSTRUCTIONS FOR INSTALLATION.
- INSERT SCREWS INTO PILOT HOLES IN HEATER GUARD SPACER BOARDS.
- HANG HEATER ONTO SCREWS, ENSURING ALL 8 SCREWS ARE ALIGNED INTO THE SLOTS IN THE HEATER AS SHOWN.



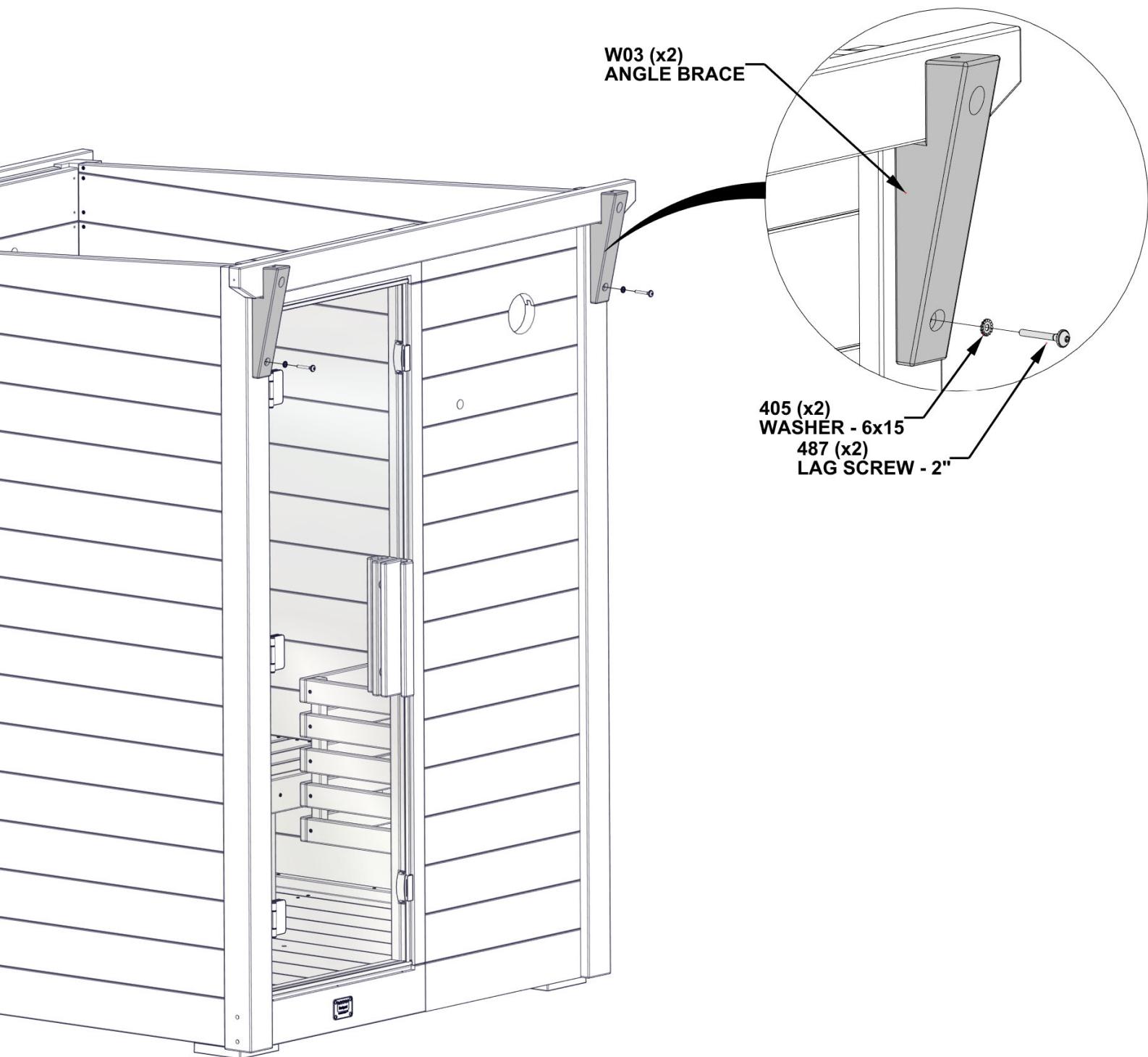
STEP 41 - ROOF ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|---------------------|
| 2 | H100405 | WASHER LOCK EXT BLK |
| 2 | H100487 | LAG SCREW WH BLK |

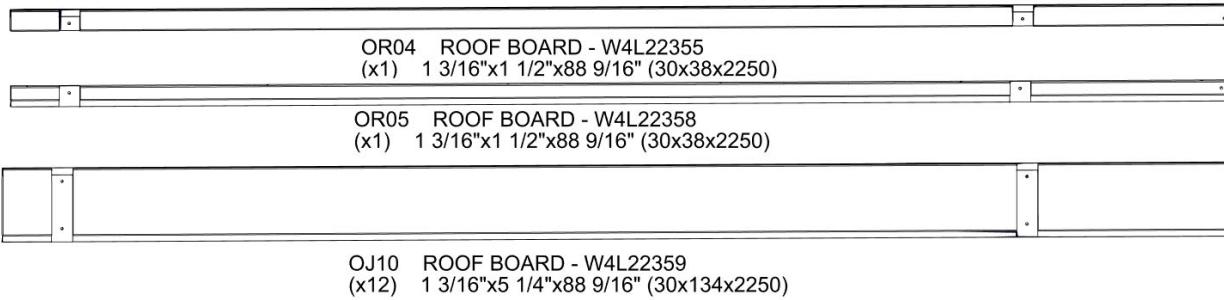


W03 ANGLE BRACE - W4L22409
(x2) 1 15/16" x 3 3/8" x 11 1/4" (50x86x285)

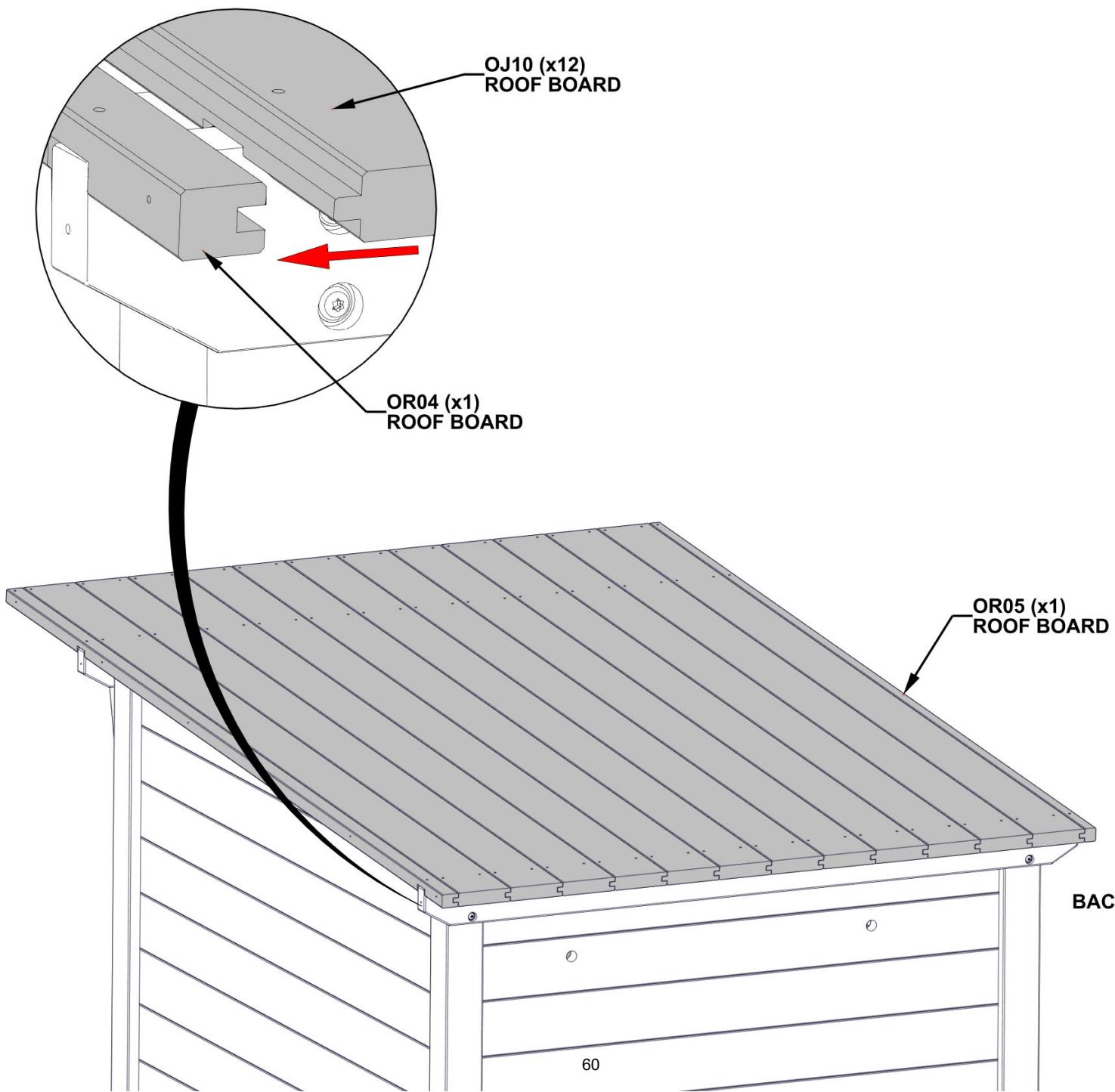
- ALIGN PILOT HOLES



STEP 42 - ROOF ASSEMBLY



- EVENLY SPACE ROOF BOARDS ON TOP AS SHOWN. DO NOT FASTEN AT THIS TIME.

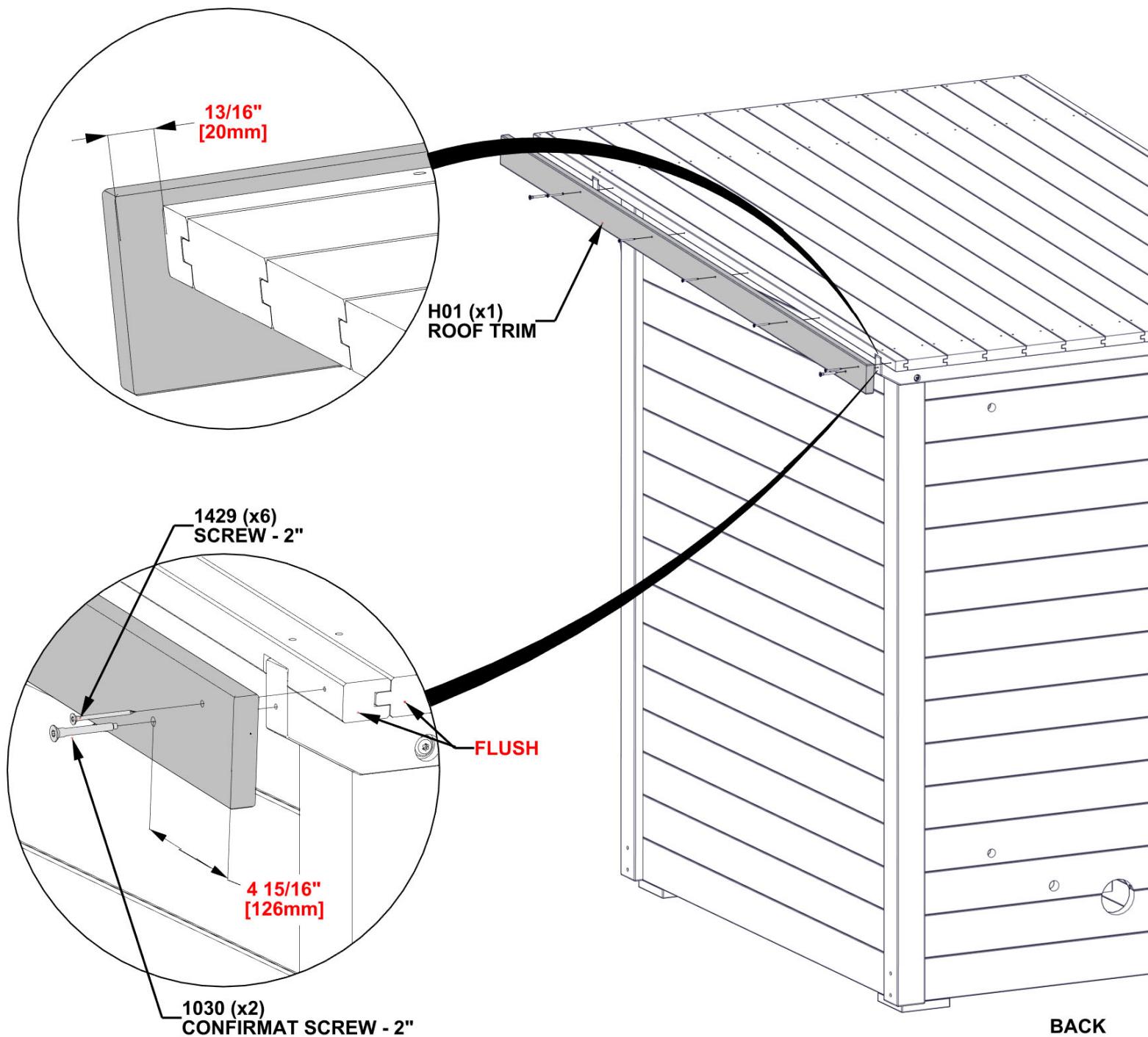


STEP 43 - ROOF ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|----------------------|
| 2 | H101030 | SCREW CONFIRMAT BLK |
| 6 | H101429 | SCREW TFH 8X2 SS-BLK |

H01 ROOF TRIM - W4L22360
(x1) 15/16"x3 3/8"x89 3/8" (24x86x2270)

- ALIGN THROUGH HOLES WITH PILOT HOLES.
- USE DIMENSIONS SHOWN TO LOCATE NG02 AND ATTACH AS SHOWN.

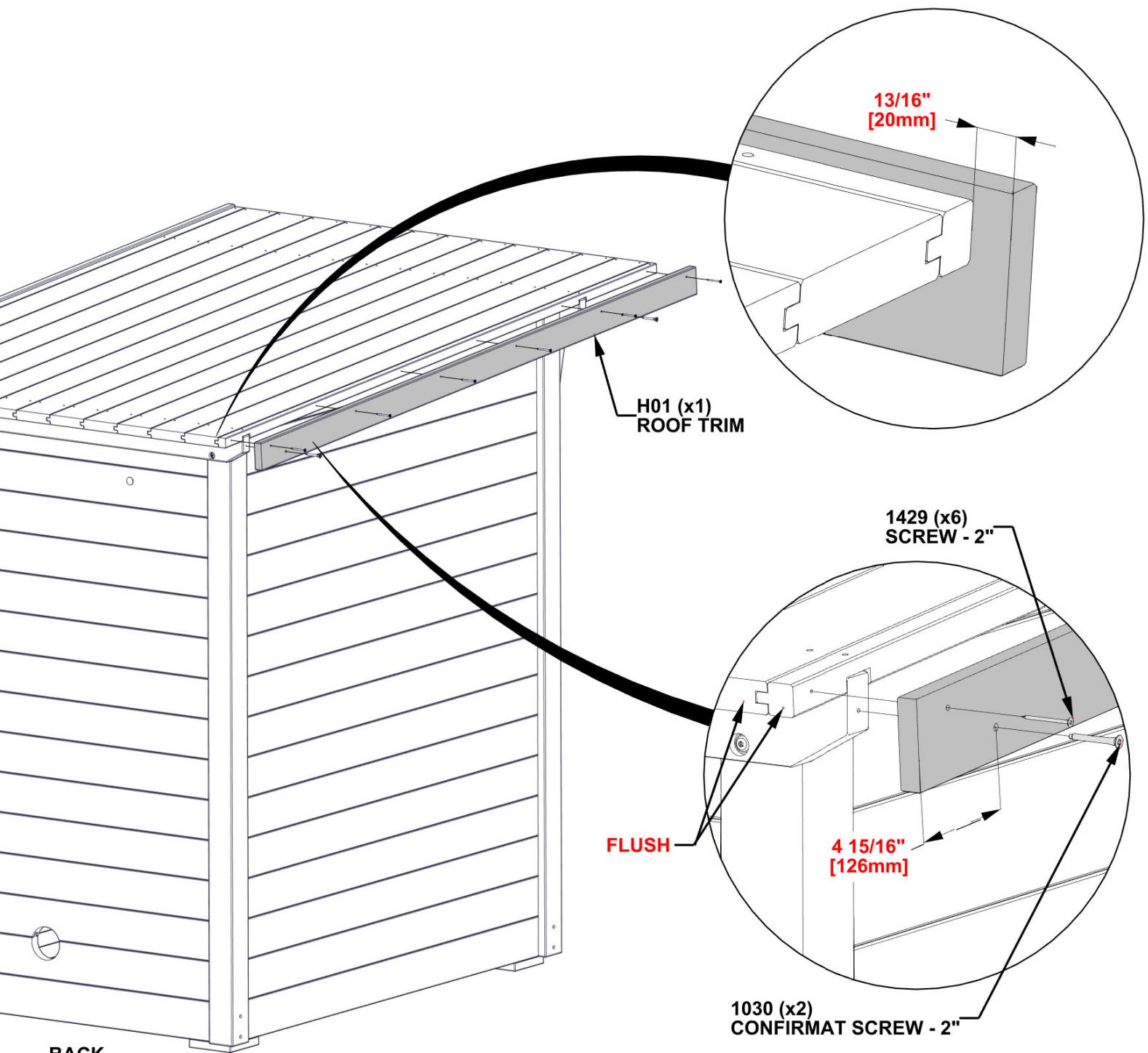


STEP 44 - ROOF ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|----------------------|
| 2 | H101030 | SCREW CONFIRMAT BLK |
| 6 | H101429 | SCREW TFH 8X2 SS-BLK |

H01 ROOF TRIM - W4L22360
(x1) 15/16"x3 3/8"x89 3/8" (24x86x2270)

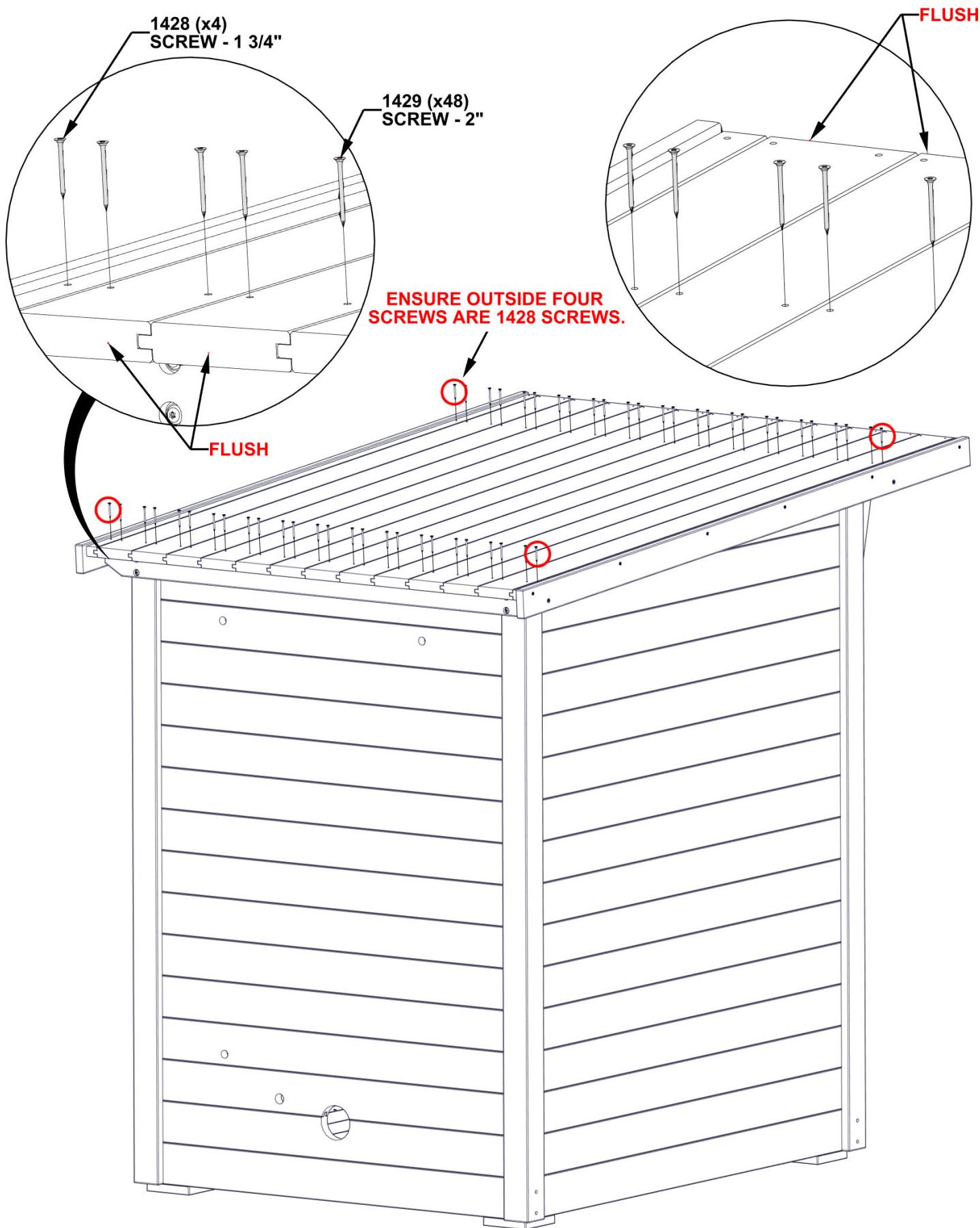
- ALIGN THROUGH HOLES WITH PILOT HOLES.
- USE DIMENSIONS SHOWN TO LOCATE NG02 AND ATTACH AS SHOWN.



STEP 45 - ROOF ASSEMBLY

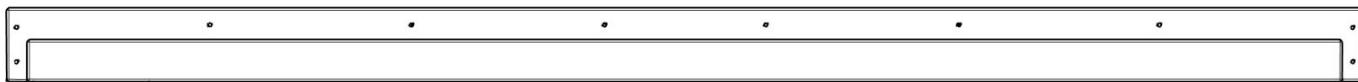
| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|--------------------------|
| 4 | H101428 | SCREW TFH 8X1 3/4 SS-BLK |
| 48 | H101429 | SCREW TFH 8X2 SS-BLK |

- ADJUST ROOF BOARDS AS NEEDED TO BE FLUSH BOTH AT FRONT AND BACK.
- ATTACH AS SHOWN.



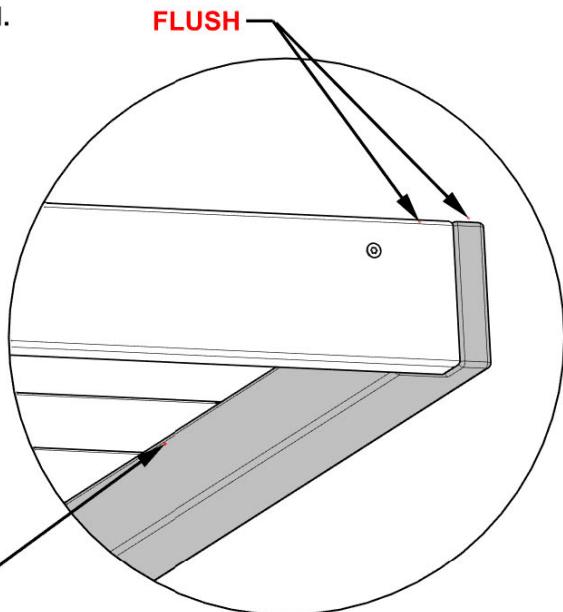
STEP 46 - ROOF ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|----------------------|
| 10 | H101429 | SCREW TFH 8X2 SS-BLK |

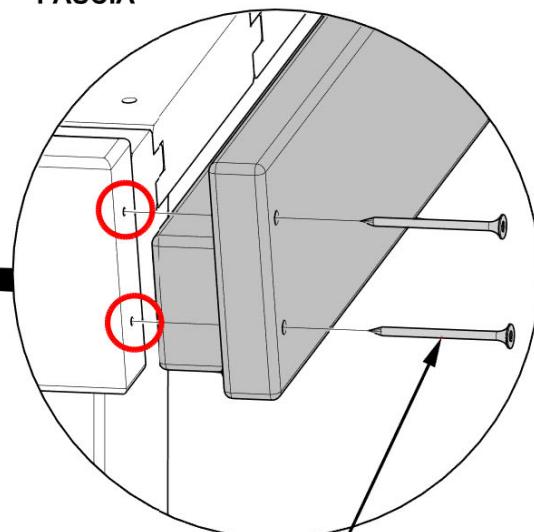
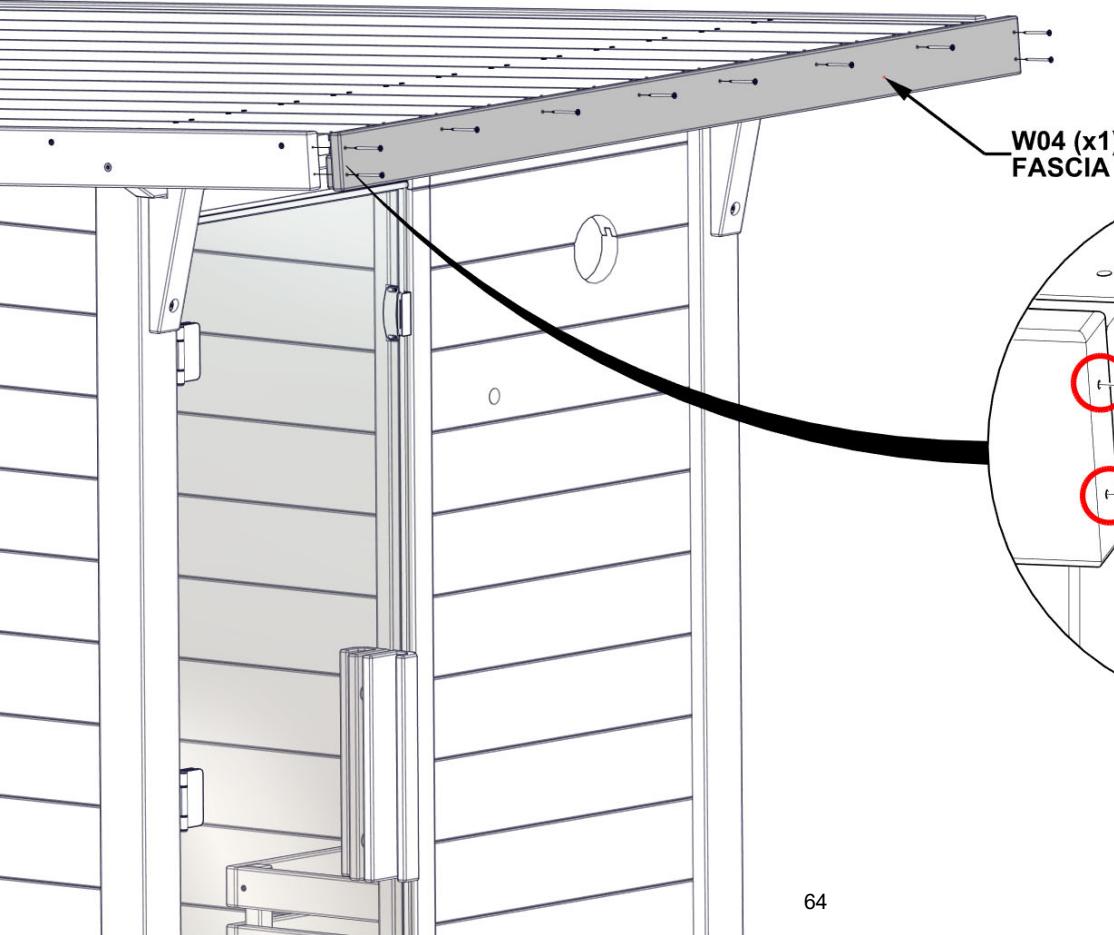


W04 FASCIA - W4L22606
(x1) 1 15/16" x 3 3/8" x 62 5/16" (50x86x1583)

- ALIGN THROUGH HOLES WITH PILOT HOLES AND ATTACH AS SHOWN.



BUTT FASCIA TO
BOTTOM SIDE OF
ROOF BOARDS

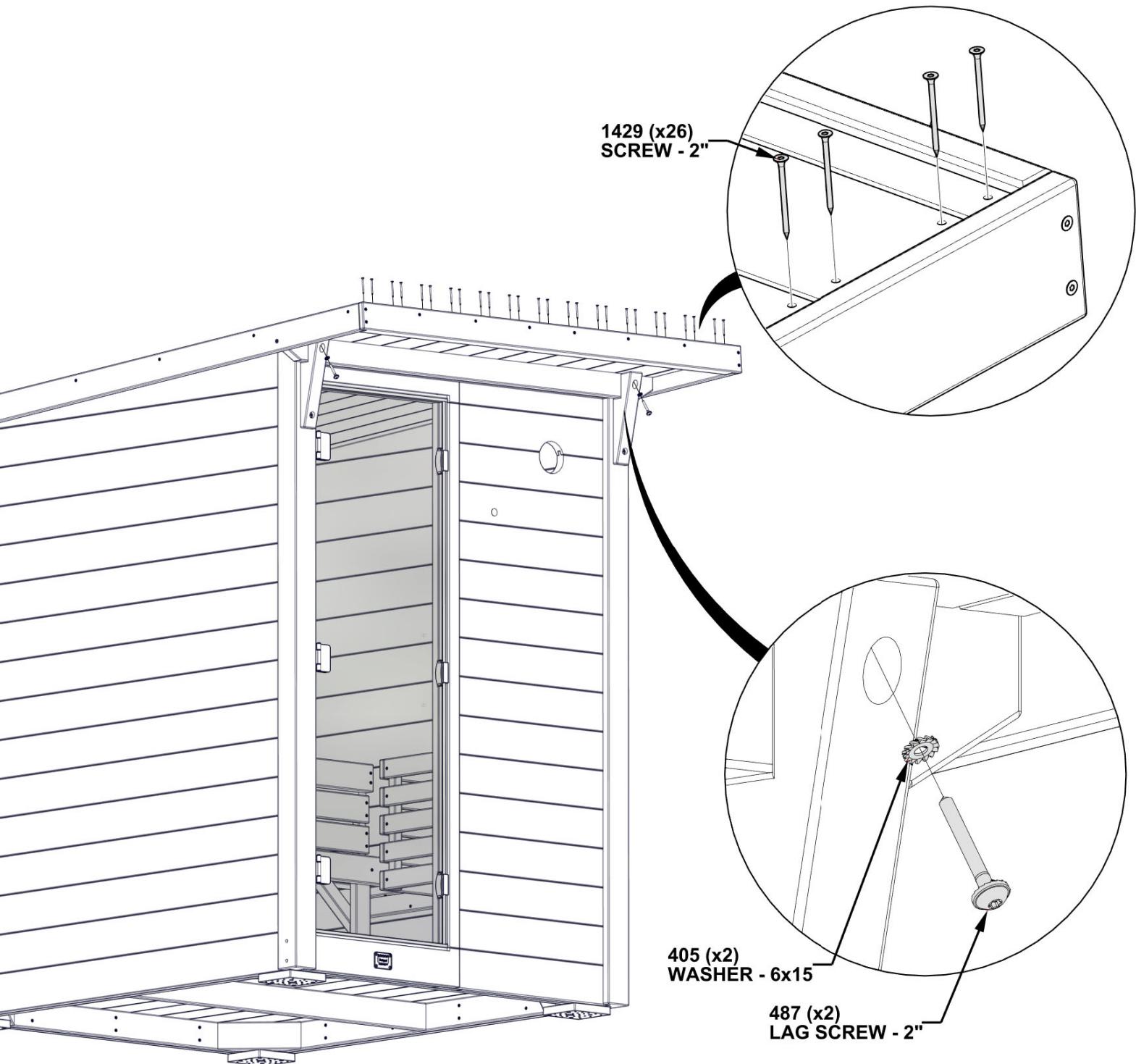


1429 (x10)
SCREW - 2"

STEP 47 - ROOF ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|----------------------|
| 2 | H100405 | WASHER LOCK EXT BLK |
| 2 | H100487 | LAG SCREW WH BLK |
| 26 | H101429 | SCREW TFH 8X2 SS-BLK |

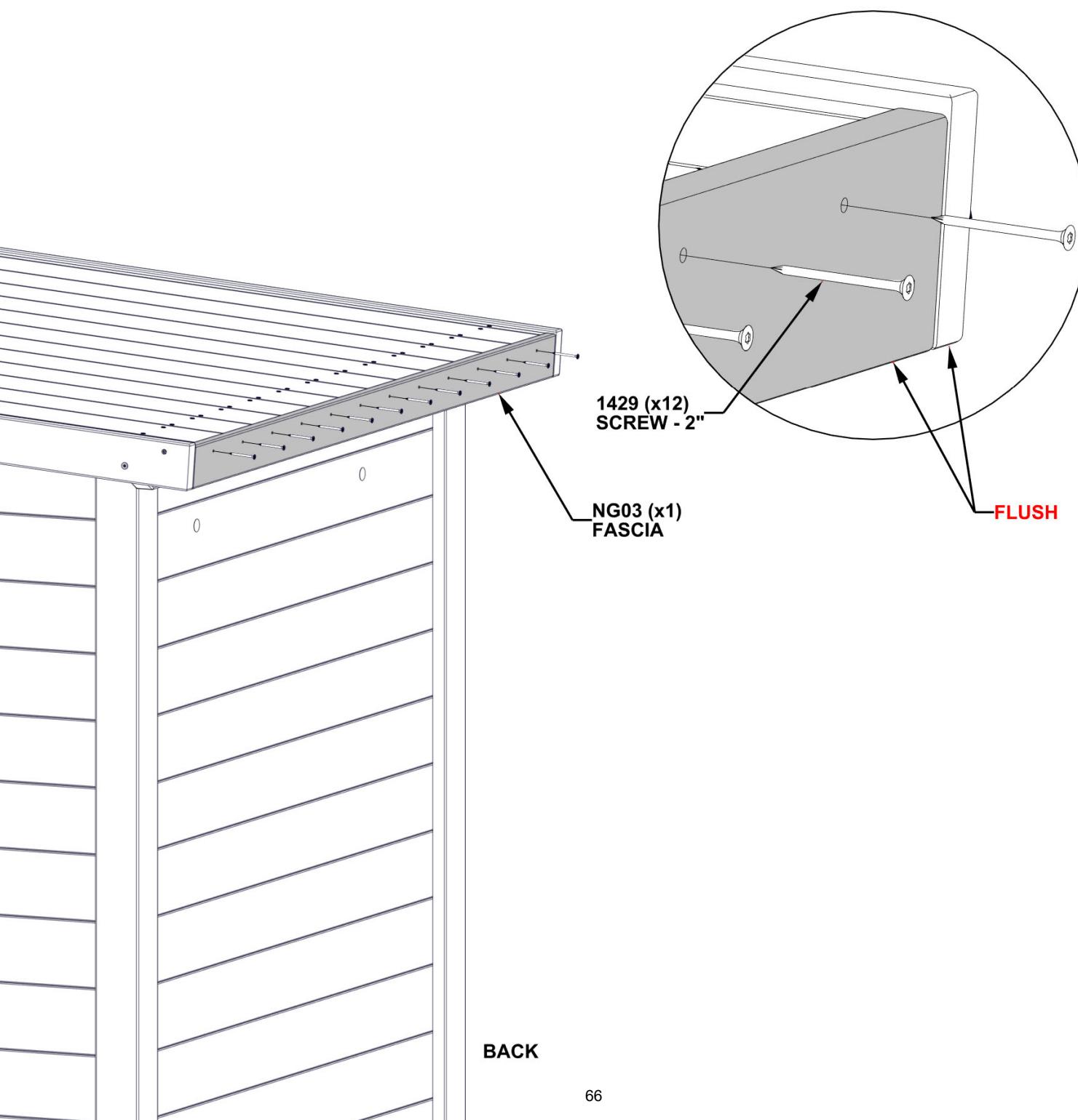
- ATTACH ROOF BOARDS TO FASCIA AS SHOWN.



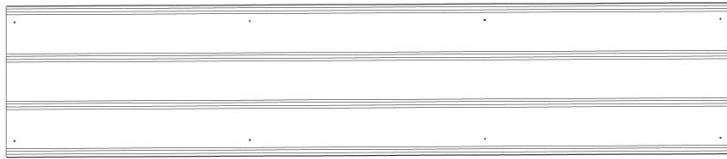
STEP 48 - ROOF ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|----------------------|
| 12 | H101429 | SCREW TFH 8X2 SS-BLK |

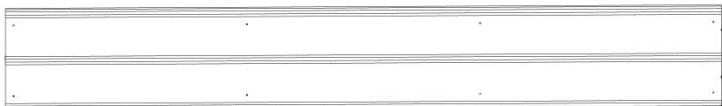
NG03 FASCIA - W4L22362
(x1) 13/16"x3 1/8"x60 3/8" (20x80x1534)



STEP 49 - ROOF ASSEMBLY



A4M05912 29GA SHEETING
(x2)



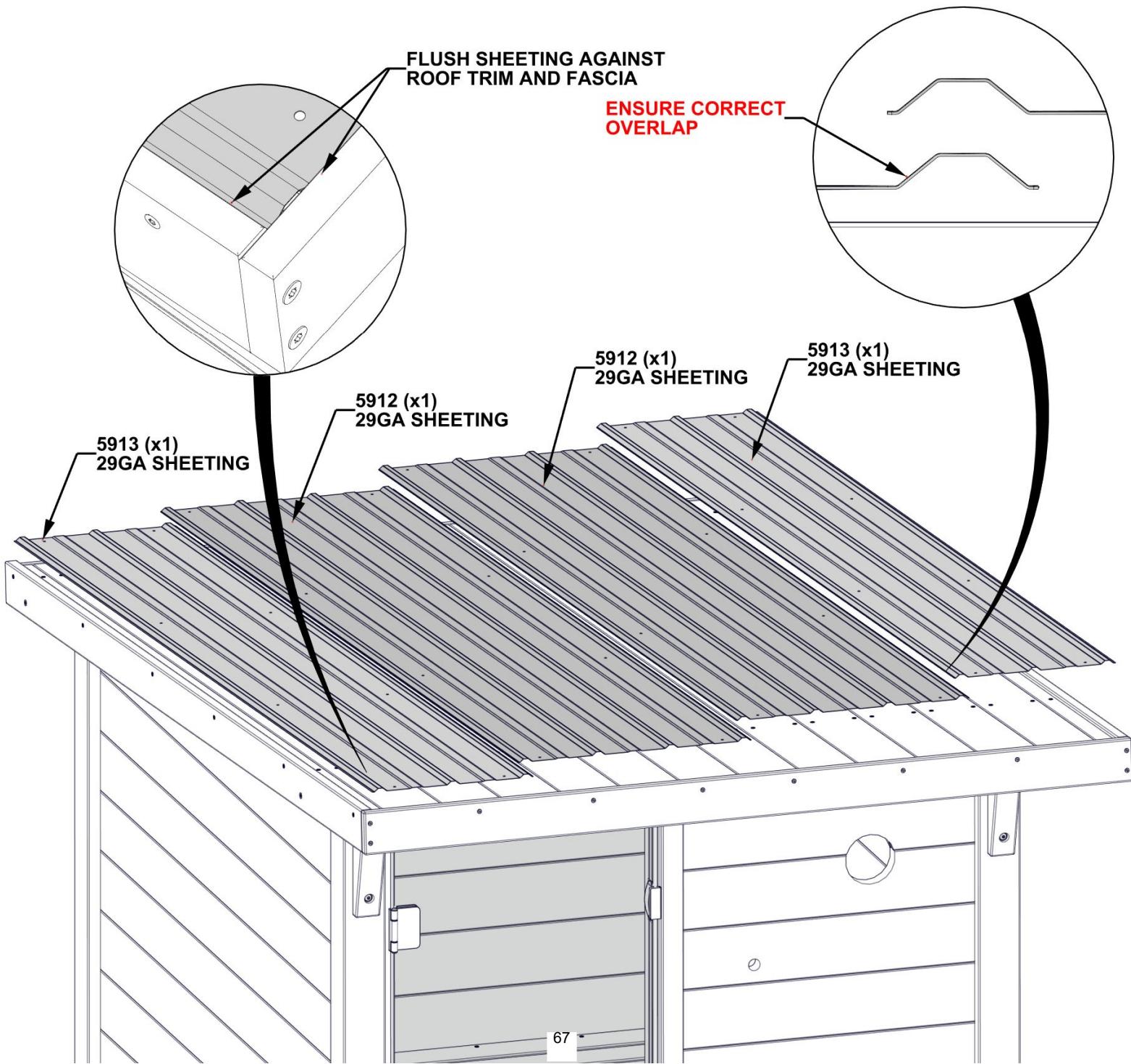
A4M05913 29GA SHEETING
(x2)

- WARNING: USE GLOVES WHEN HANDLING STEEL SHEETING.

- IMPORTANT: REMOVE BLUE FILM BEFORE INSTALLATION.

- STARTING ON LEFT HAND SIDE, BUTT SHEETING AGAINST ROOF TRIM AND FASCIA AS SHOWN.

- CONTINUE FROM LEFT TO RIGHT BY LAYING SHEETING DOWN OVERLAPPING EACH SHEET BY ONE RIB.



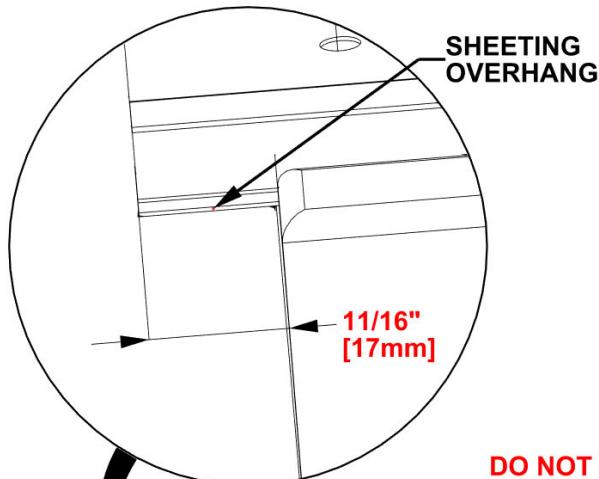
STEP 50 - ROOF ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|----------------|
| 24 | H101117 | SCREW WOODGRIP |

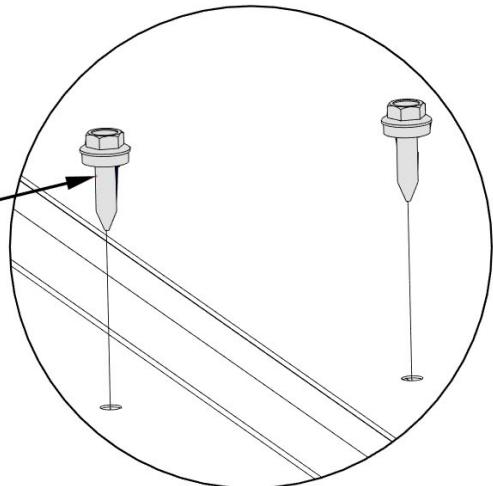
- **WARNING: USE GLOVES WHEN HANDLING STEEL SHEETING.**

- ONCE SHEETING IS IN PLACE FROM PREVIOUS STEP, FASTEN AS SHOWN.

- THE BACK OF THE SAUNA WILL HAVE A SMALL OVERHANG AS SHOWN.

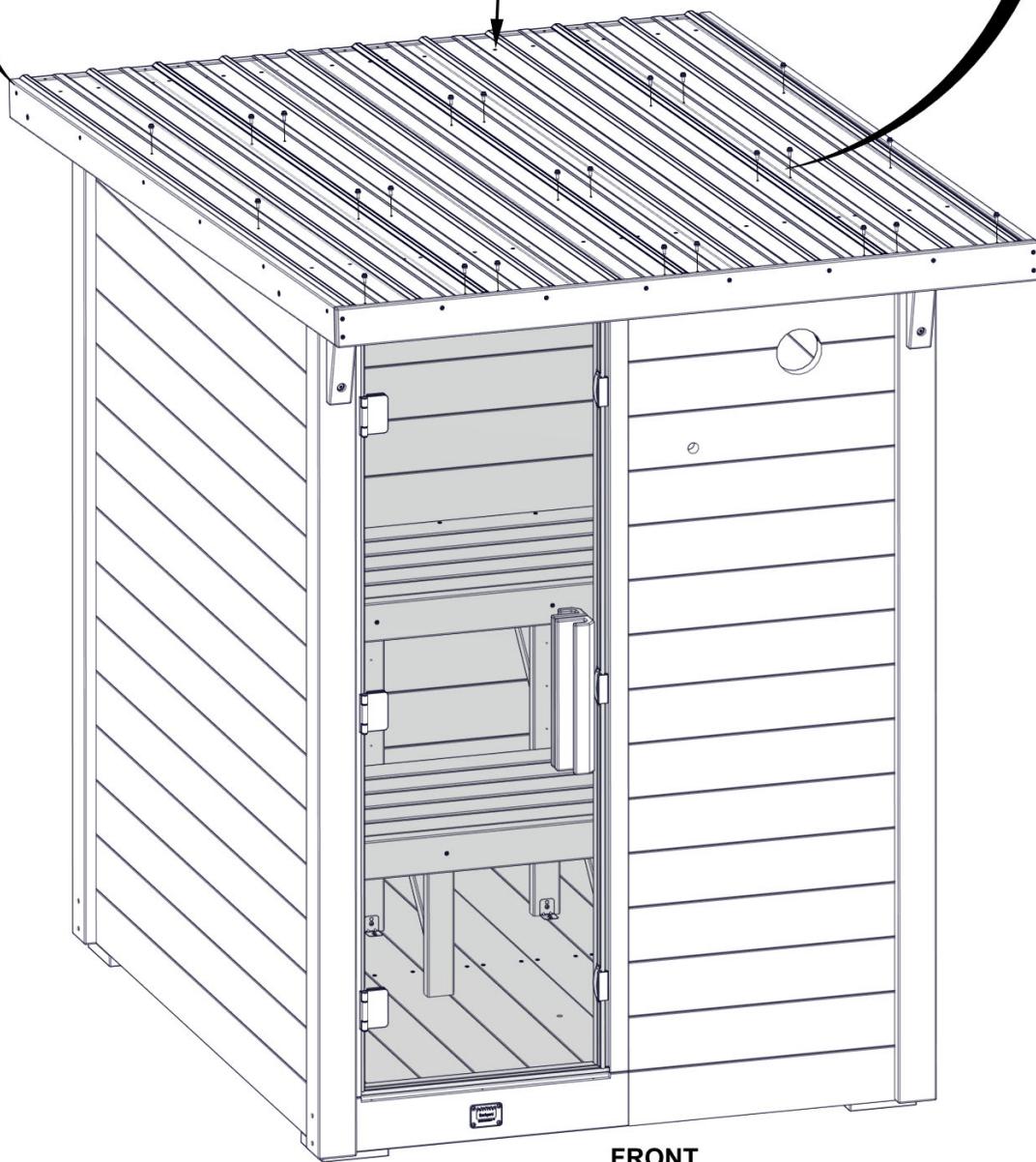


1117 (x24)
SCREW WOODGRIP



BACK VIEW

DO NOT INSERT SCREWS
INTO BACK ROW OF HOLES.

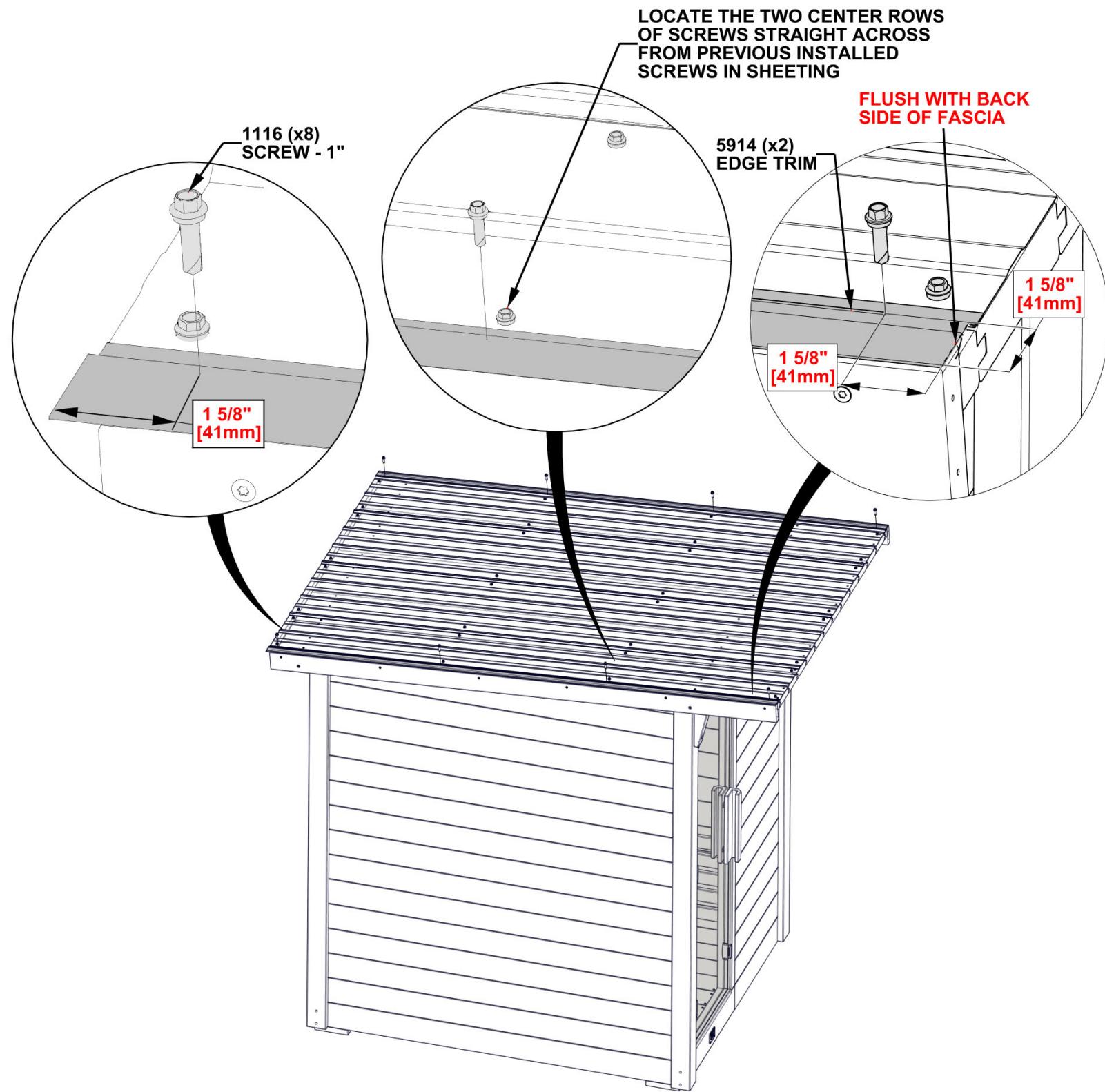


STEP 51 - ROOF ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|------------------------------|
| 8 | H101116 | SCREW SELF TAPPING 1/4x1 BLK |

A4M05914 EDGE TRIM
(x2)

- **WARNING: USE GLOVES WHEN HANDLING STEEL SHEETING.**
- **IMPORTANT: REMOVE BLUE FILM BEFORE INSTALLATION.**
- FLUSH EDGE TRIM WITH SHEETING INSTALLED IN PRVIOUS STEP.
- ATTACH AS SHOWN AT THE APPROXIMATE LOCATIONS ON BOTH SIDES OF SAUNA.

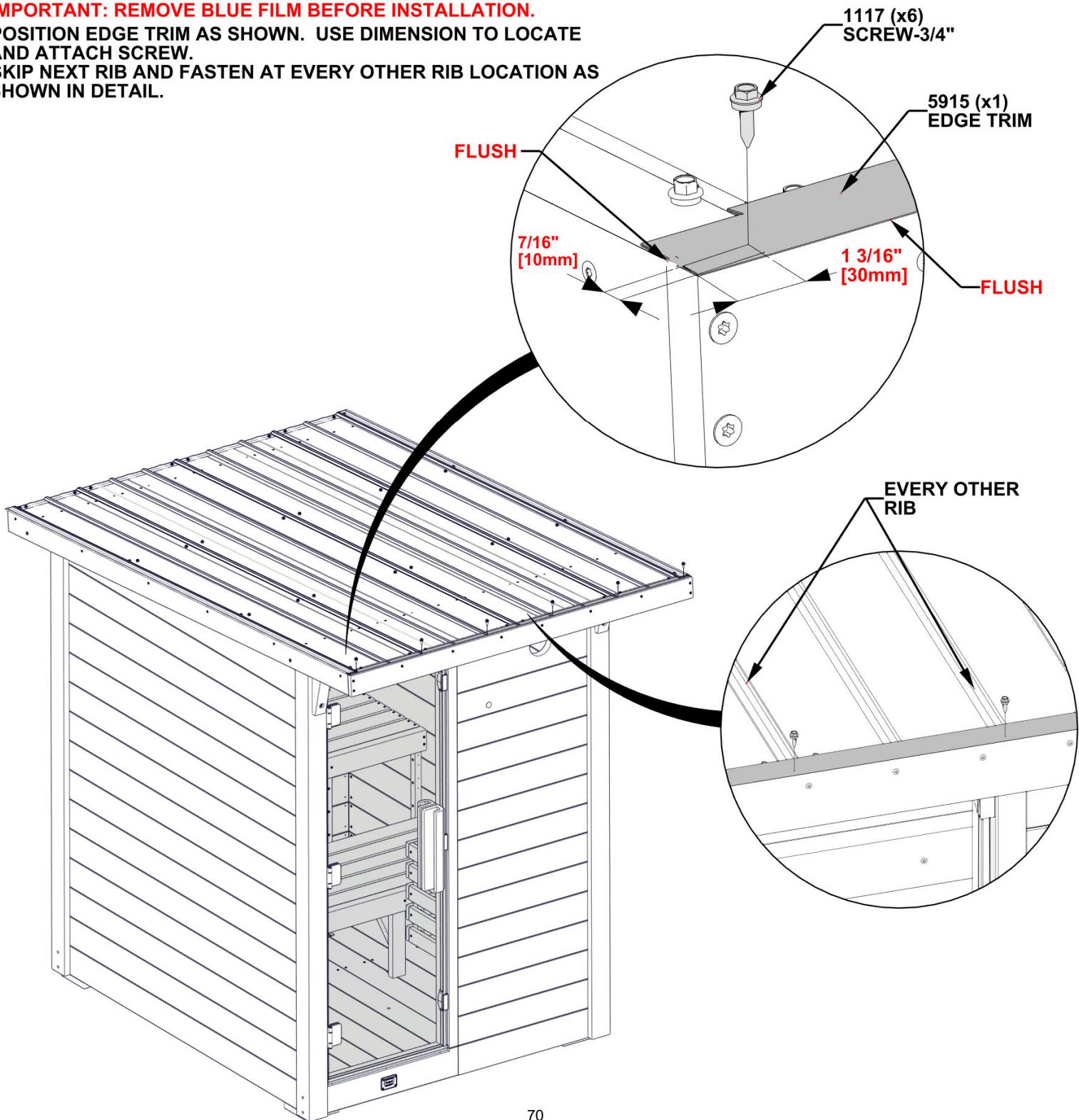


STEP 52 - ROOF ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|-------------------------------|
| 6 | H101117 | SCREW WOODGRIP 10-16x3/4" BLK |

A4M05915 EDGE TRIM
(x1)

- **WARNING: USE GLOVES WHEN HANDLING STEEL SHEETING.**
- **IMPORTANT: REMOVE BLUE FILM BEFORE INSTALLATION.**
- POSITION EDGE TRIM AS SHOWN. USE DIMENSION TO LOCATE AND ATTACH SCREW.
- SKIP NEXT RIB AND FASTEN AT EVERY OTHER RIB LOCATION AS SHOWN IN DETAIL.

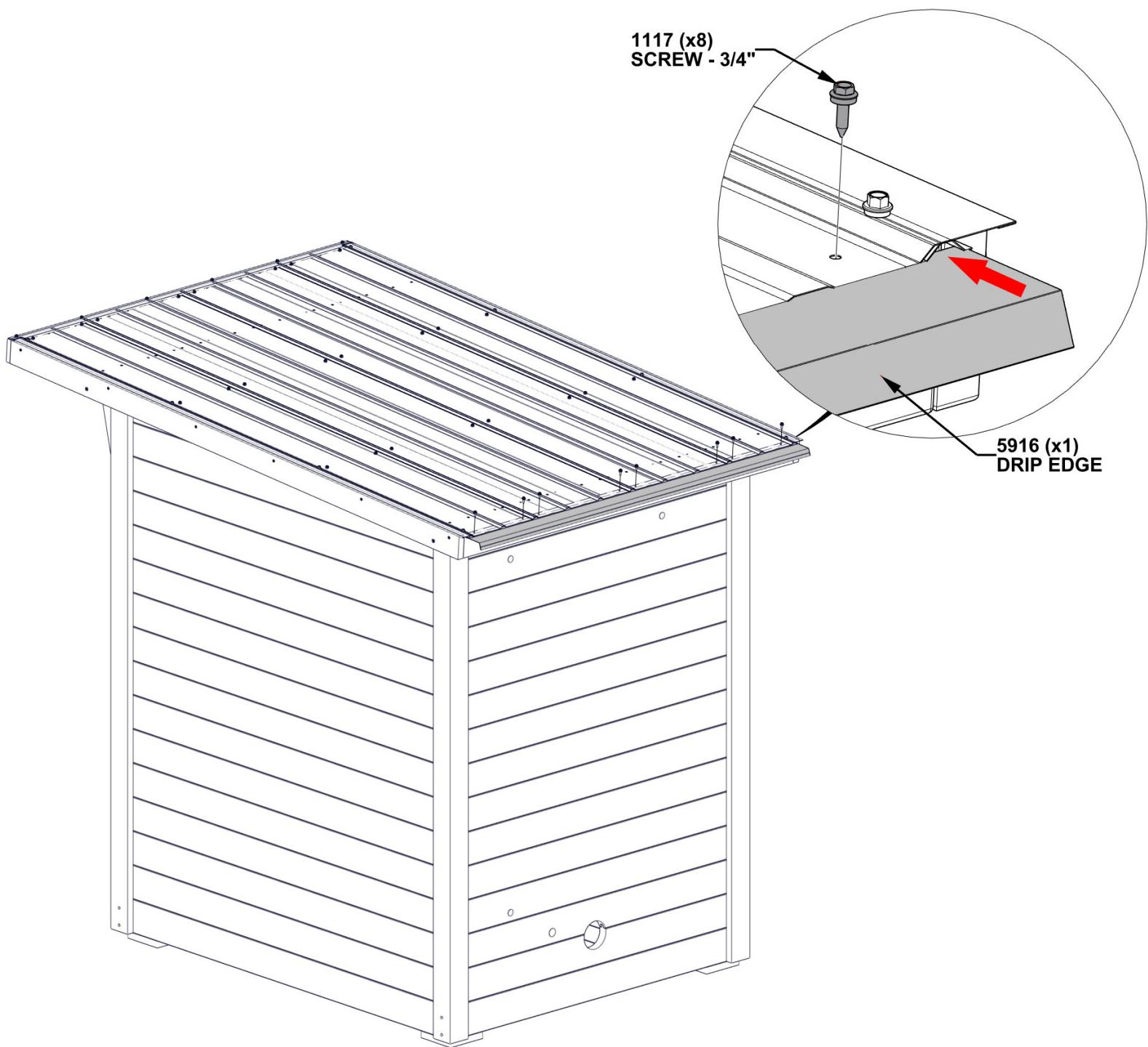


STEP 53 - ROOF ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|-------------------------------|
| 8 | H101117 | SCREW WOODGRIP 10-16x3/4" BLK |

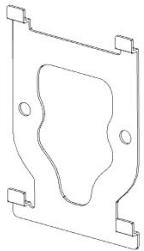
A4M05916 DRIP EDGE
(x1)

- **WARNING: USE GLOVES WHEN HANDLING STEEL SHEETING.**
- **IMPORTANT: REMOVE BLUE FILM BEFORE INSTALLATION.**
- **INSERT DRIP EDGE UNDER ROOF SHEETING AS SHOWN.**
- **PUSH IN EVENLY UNTIL DRIP EDGE CONTACTS THE BACK OF FASCIA BOARD AND ATTACH BACK ROW OF SCREWS.**

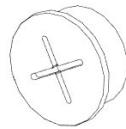


STEP 54 - CONTROL PANEL

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|---------------|
| 2 | H100627 | SCREW PFH BLK |



A4M05590-03 (x1) CONTROL PANEL MOUNTING BRACKET

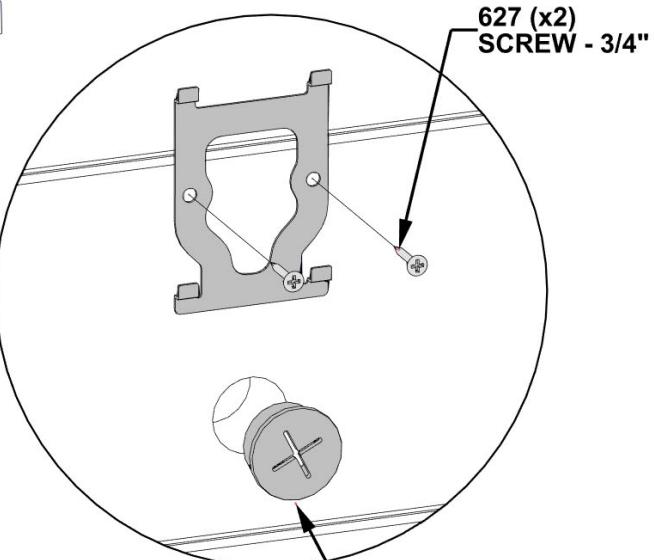
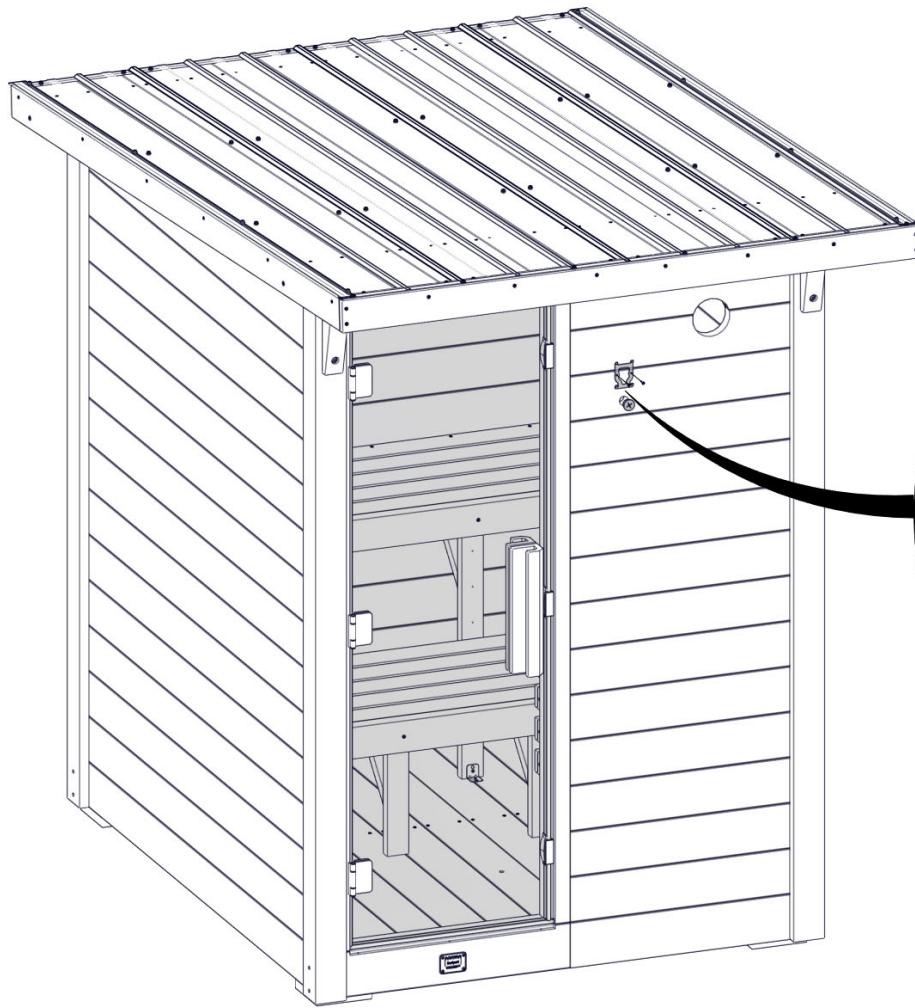
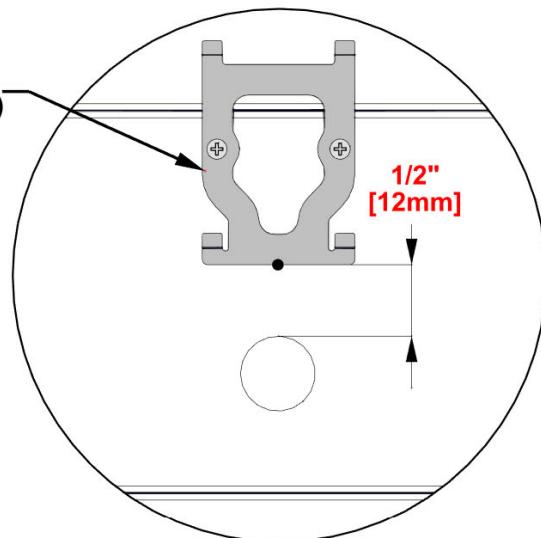


A6P01467 (x1) 25mm SILICONE GROMMET

- CENTER MOUNTING BRACKET SLIGHTLY OVER CUTOUT IN WALL PANEL AND ATTACH AS SHOWN.
- INSERT GROMMET.

CONTROL PANEL MOUNTING BRACKET (x1)

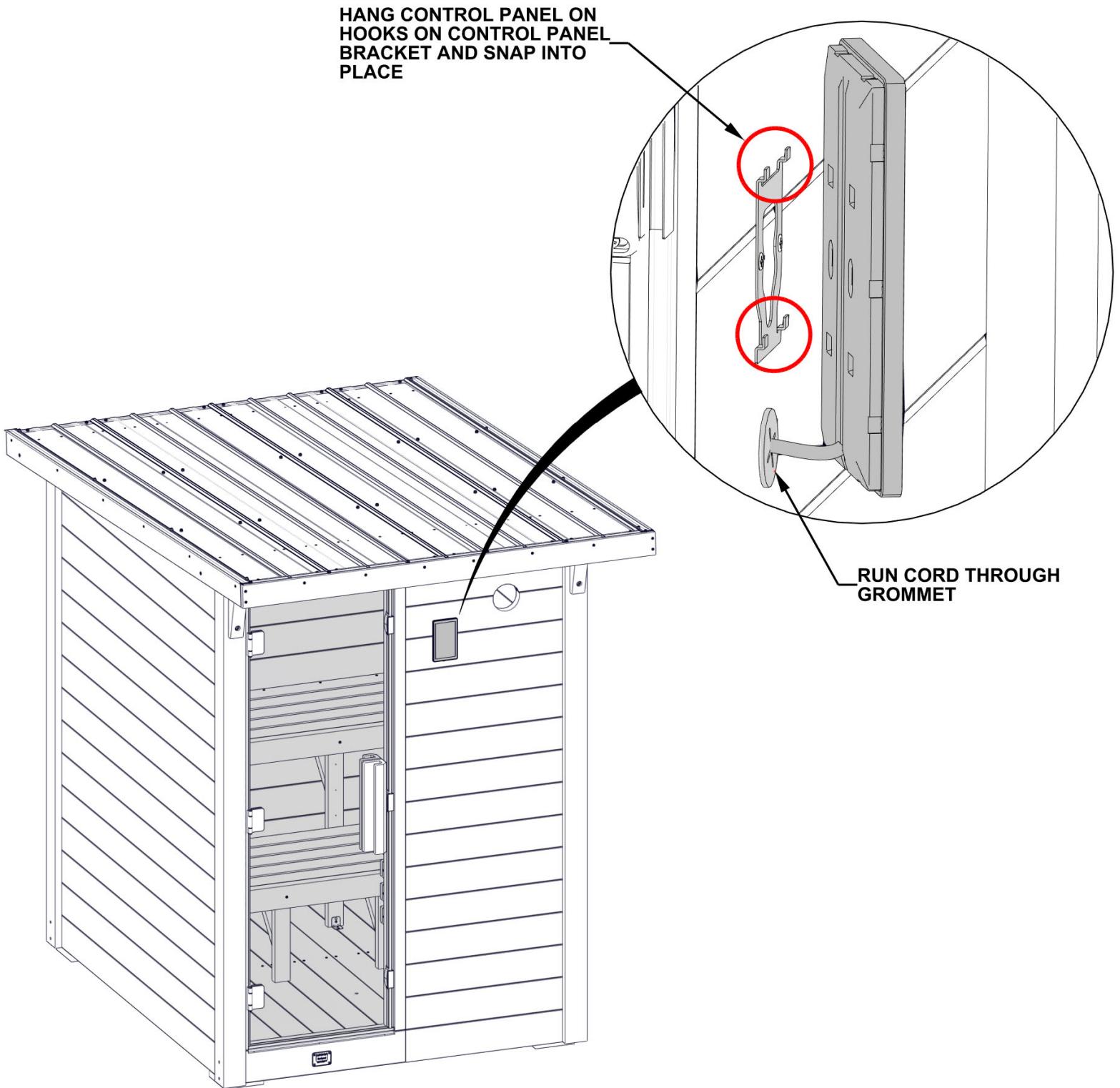
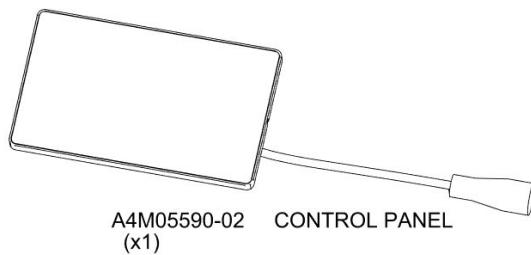
1/2"
[12mm]



627 (x2)
SCREW - 3/4"

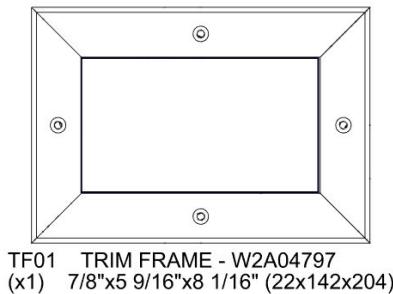
1467 (x1)
GROMMET - 25mm

STEP 55 - CONTROL PANEL



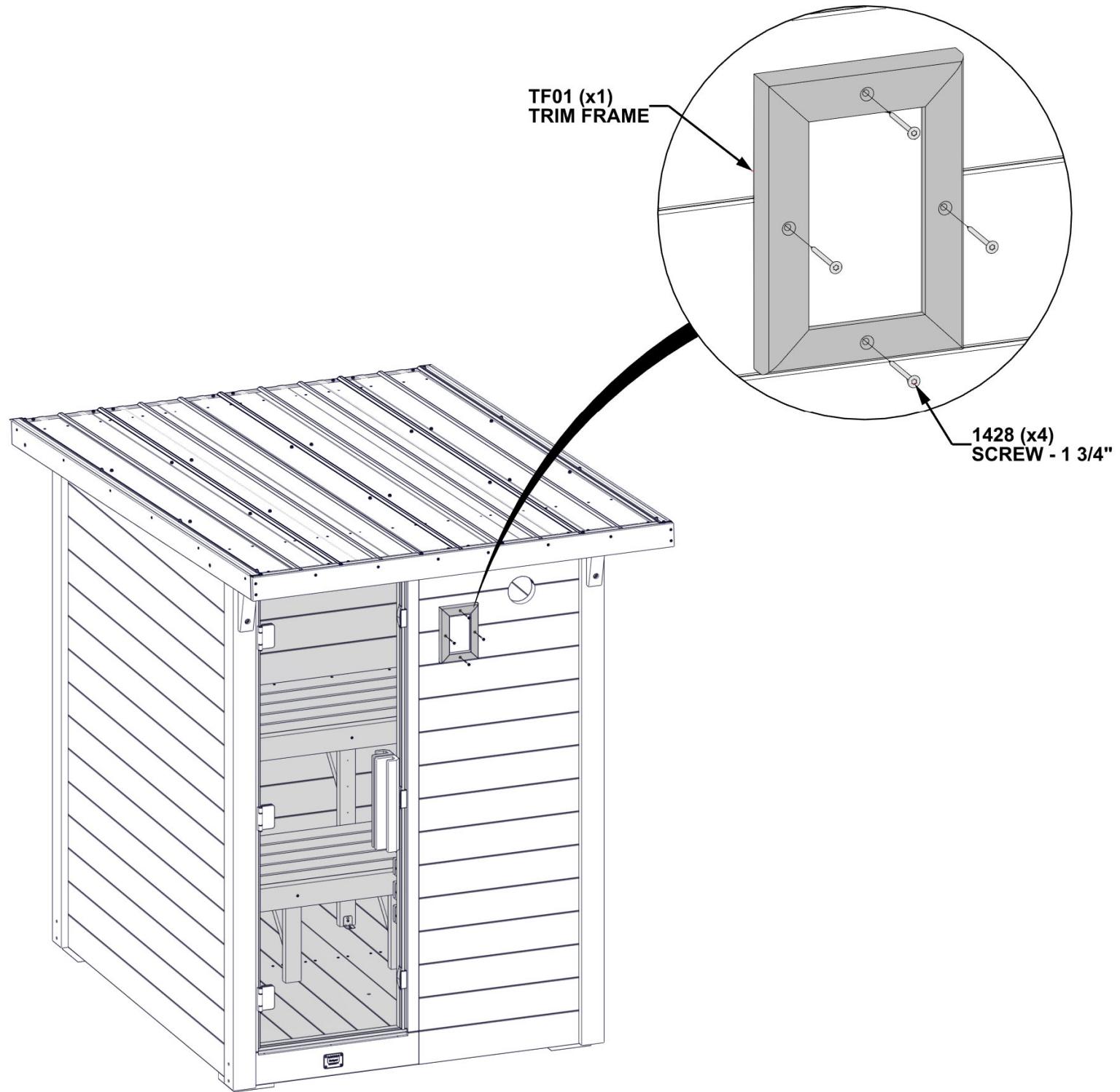
STEP 56 - CONTROL PANEL

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|--------------------------|
| 4 | H101428 | SCREW TFH 8X1 3/4 SS-BLK |



TF01 TRIM FRAME - W2A04797
(x1) 7/8"x5 9/16"x8 1/16" (22x142x204)

- PLACE TRIM FRAME ON CONTROL PANEL ENSURING IT SEATS AROUND THE CONTROL PANEL AND ATTACH AS SHOWN.

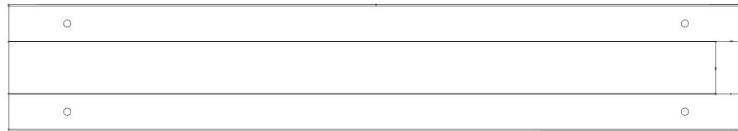


STEP 57 - CONTROL PANEL

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|----------------------|
| 4 | H101429 | SCREW TFH 8X2 SS-BLK |

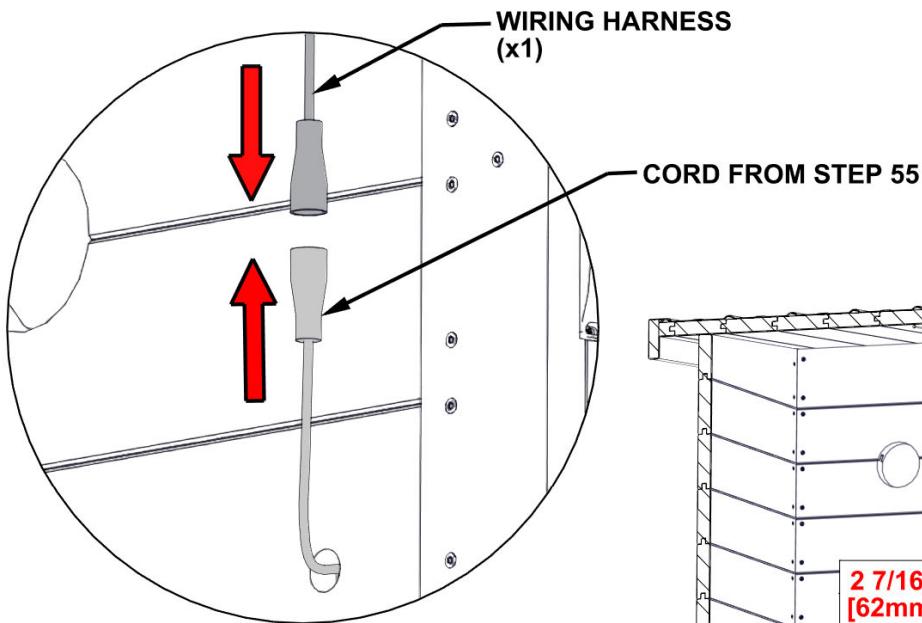


A4M05590-10 WIRING HARNESS
(x1)

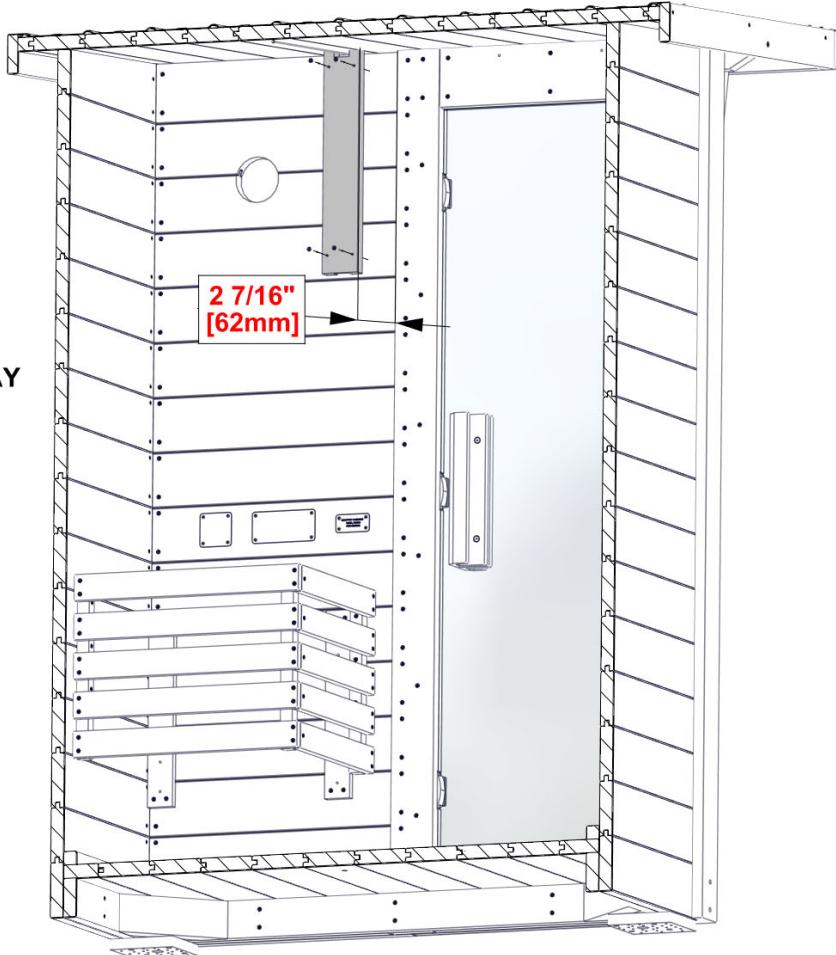
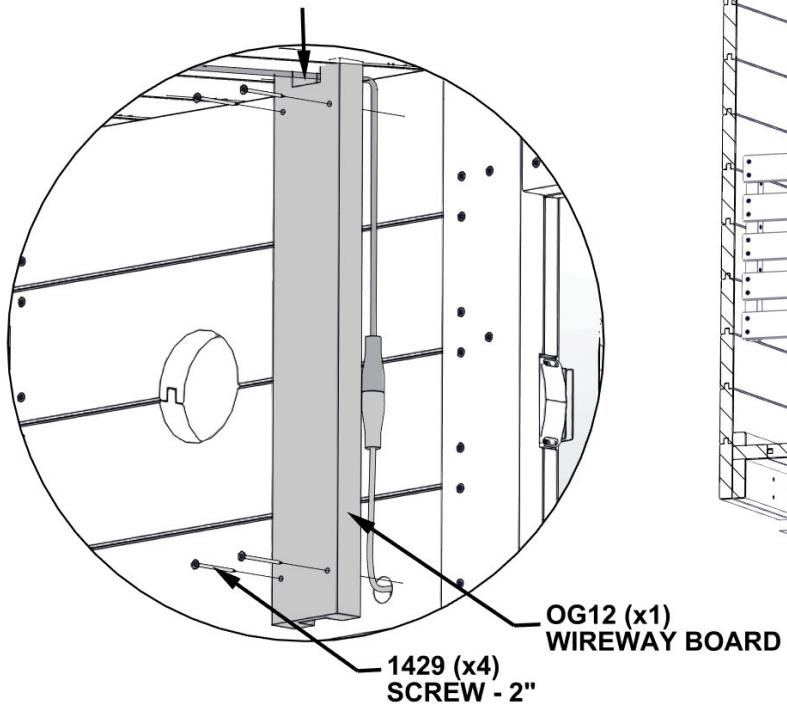


OG12 WIREWAY BOARD - W4L22389
(x1) 1 3/16" x 3 3/8" x 19 3/4" (30x86x501)

- CONNECT WIRING HARNESS TO CORD FROM STEP 56
- HOLD CONNECTED CORDS UP TO THE TOP OF THE SAUNA, CENTER WIREWAY BOARD OVER HOLE IN FRONT WALL, AND ATTACH BOARD AS SHOWN.
- TAKE CAUTION WHEN ATTACHING SCREWS TO PREVENT PINCHING OR PENETRATING CORDS.



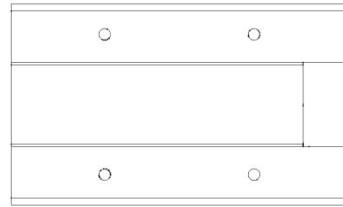
ENSURE NOTCH IS ORIENTED TO TOP AND WIREWAY BOARD IS POSITIONED AGAINST THE CEILING



BACK OF SAUNA HIDDEN
FOR DETAIL

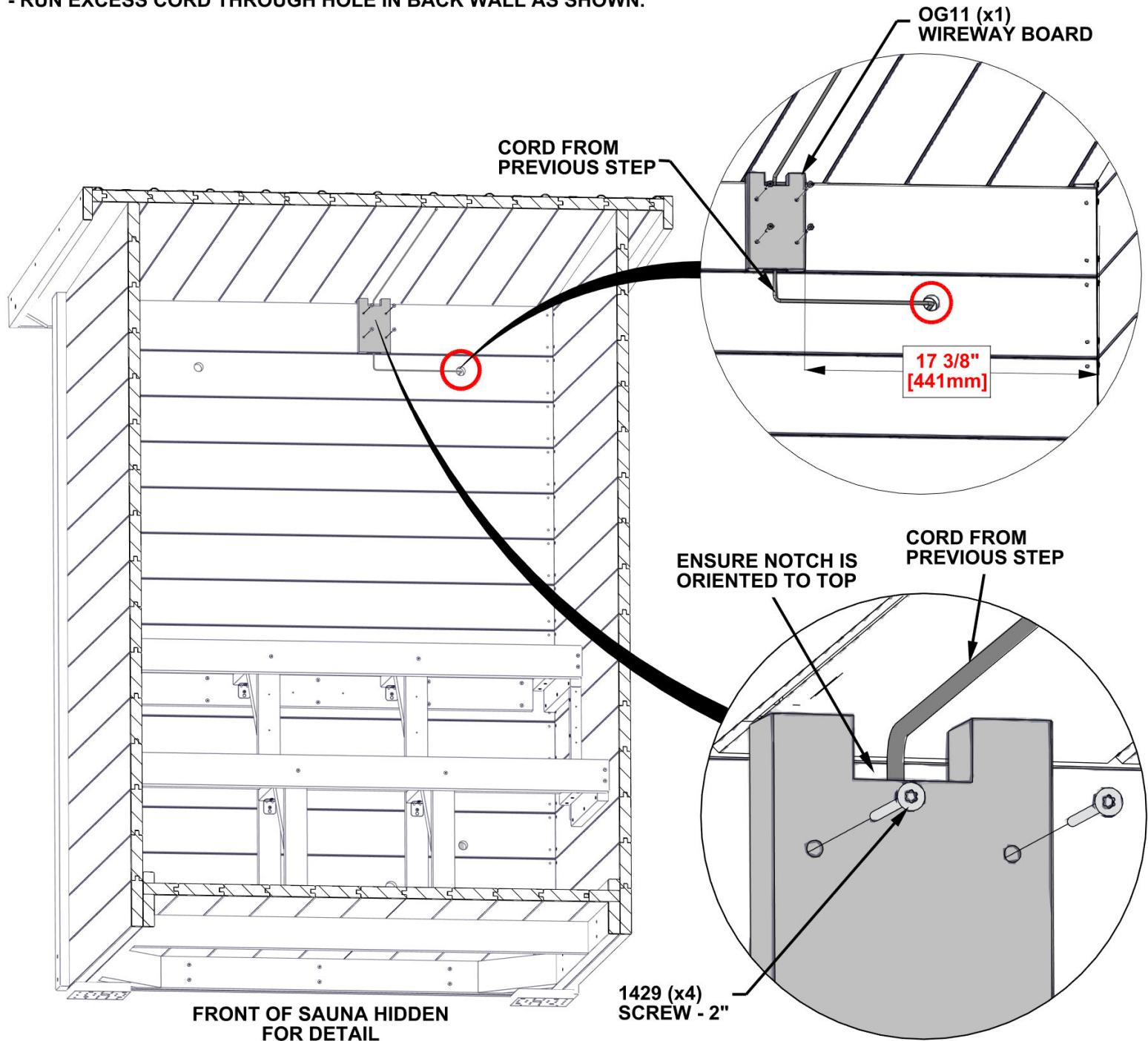
STEP 58 - CONTROL PANEL

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|----------------------|
| 4 | H101429 | SCREW TFH 8X2 SS-BLK |



OG11 WIREWAY BOARD - W4L22388
(x1) 1 3/16" x 3 3/8" x 5 11/16" (30x86x144)

- RUN CORD FROM PREVIOUS STEP STRAIGHT BACK ALONG THE CEILING AND USE DIMENSION SHOWN TO LOCATE AND ATTACH OG11.
- RUN EXCESS CORD THROUGH HOLE IN BACK WALL AS SHOWN.



STEP 59 - LED LIGHT

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|------------------------|
| 2 | H101437 | SCREW TWH 8x5/8 SS-BLK |



OG13 LIGHT MOUNT - W4L22391
(x1) 30x3 3/8"x35 7/16" (30x86x900)

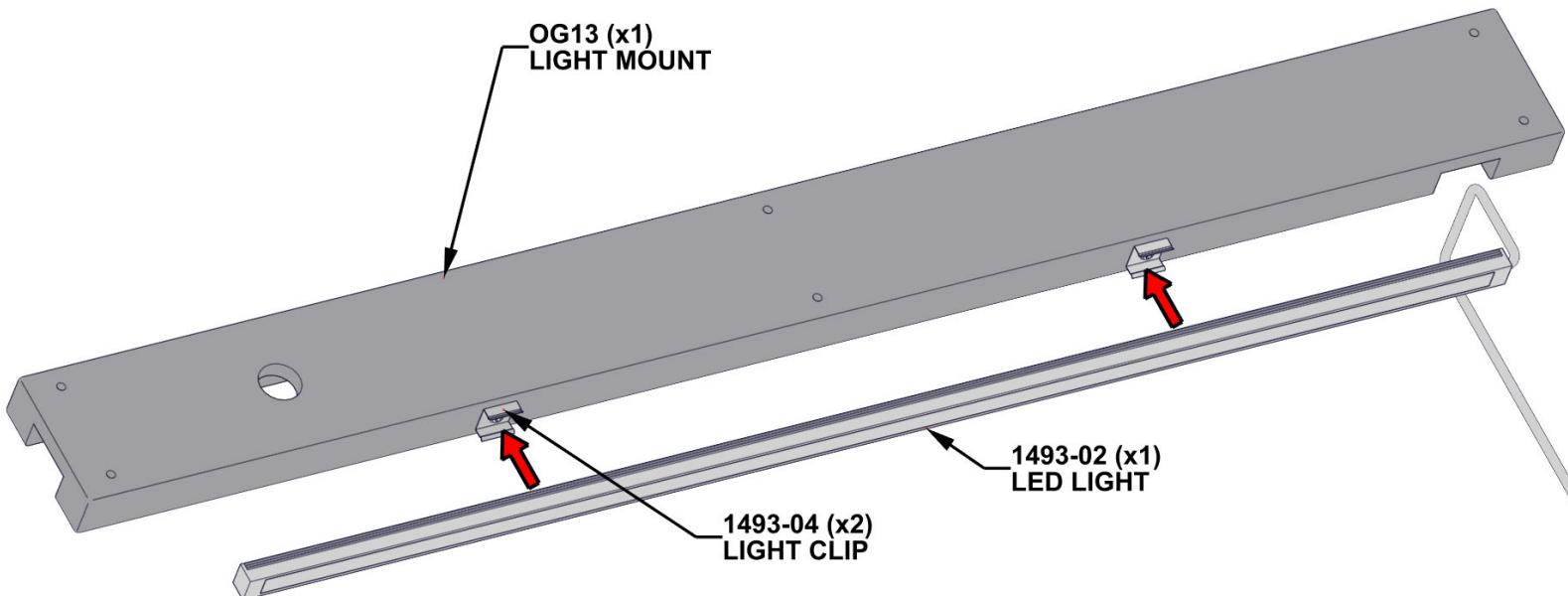
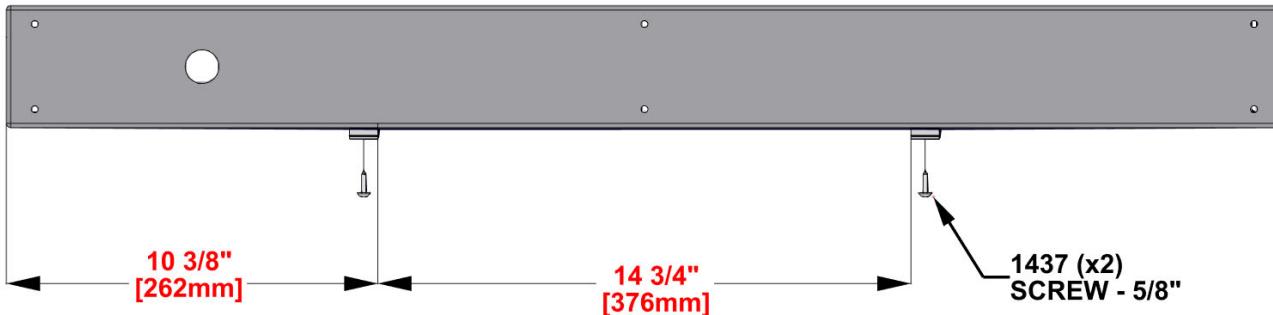


A6P01493-02 LED LIGHT
(x1)

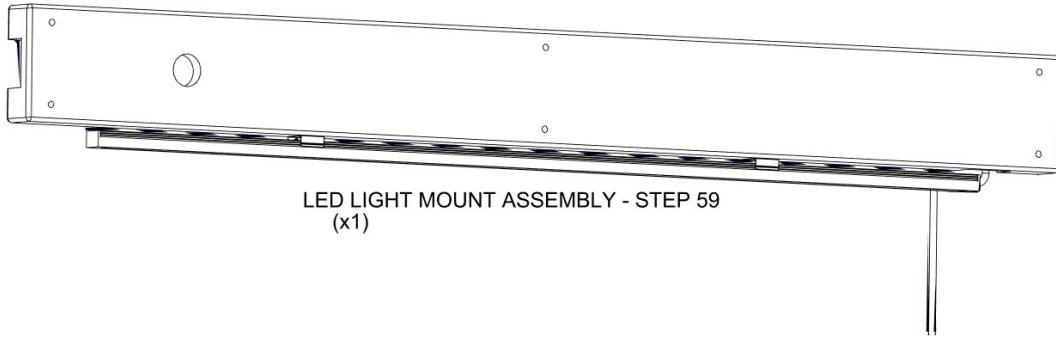


A6P01493-04 LIGHT CLIP
(x2)

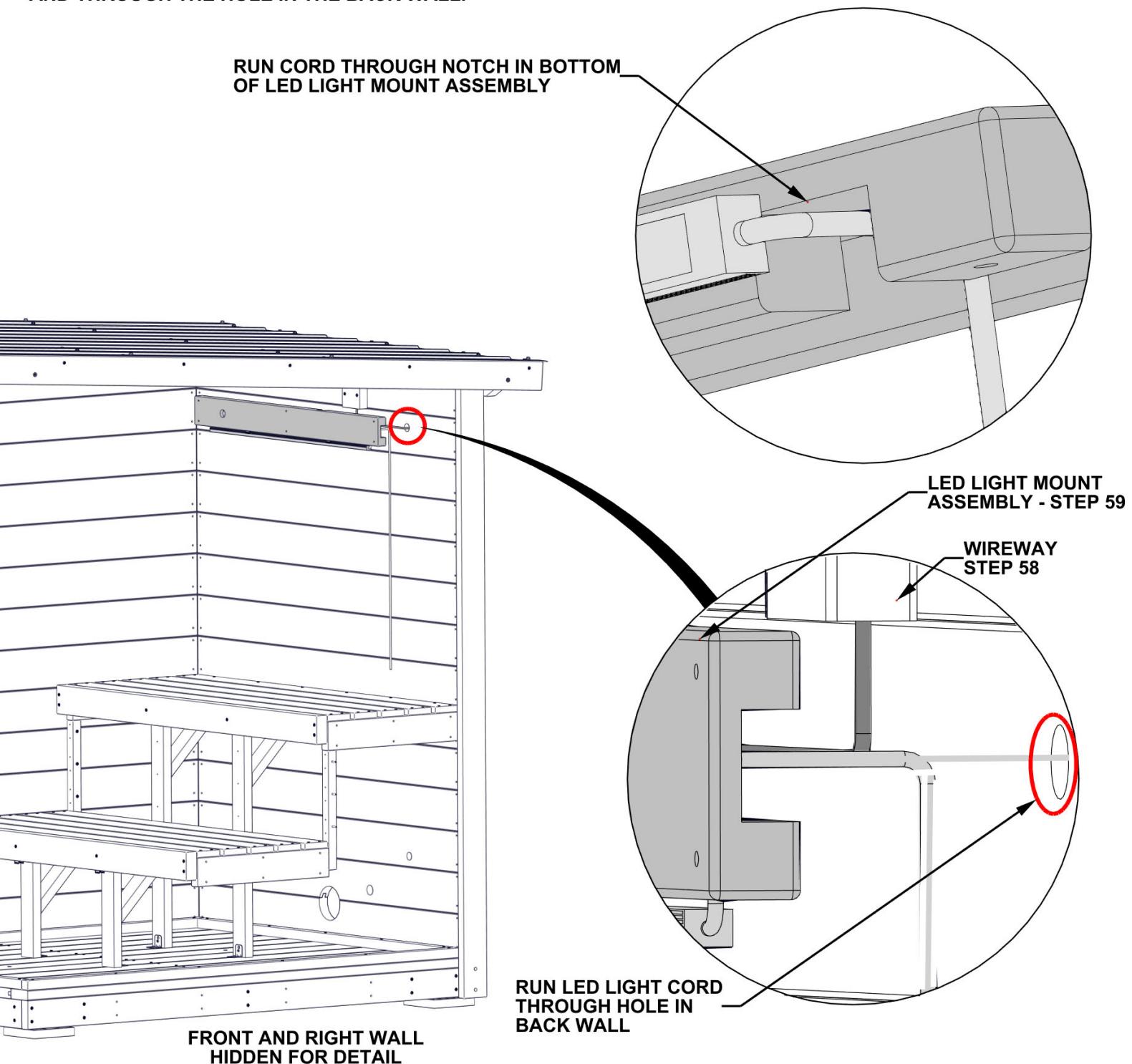
- ATTACH LIGHT CLIPS IN APPROXIMATE LOCATIONS SHOWN.
- USE DIMENSIONS TO LOCATE CLIPS.
- SNAP LED LIGHT INTO CLIPS.



STEP 60 - CONTROL PANEL



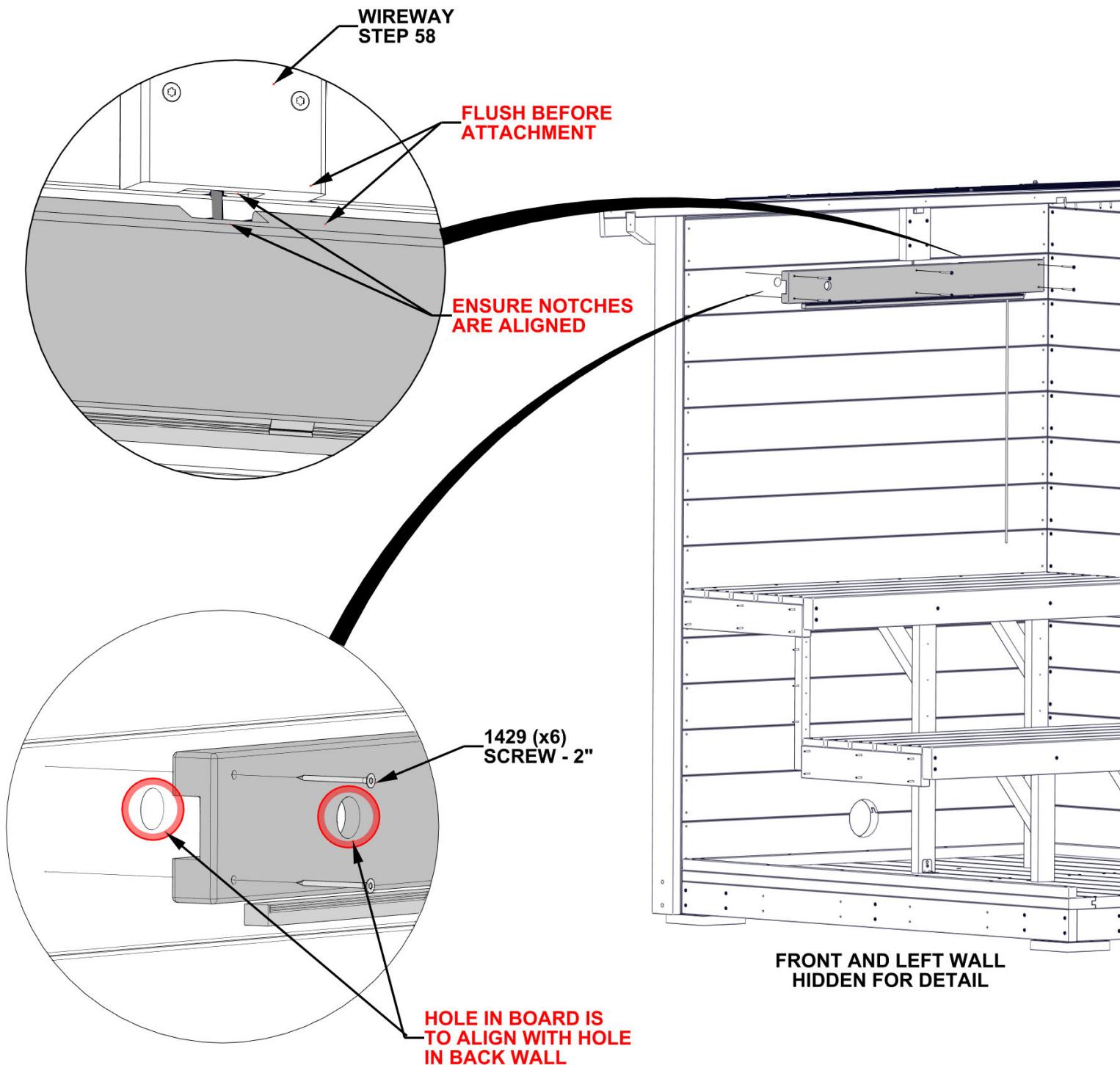
- RUN WIRE FROM LED LIGHT THROUGH THE LED LIGHT MOUNT ASSEMBLY NOTCH LOCATED AT THE BOTTOM AND THROUGH THE HOLE IN THE BACK WALL.



STEP 61 - CONTROL PANEL

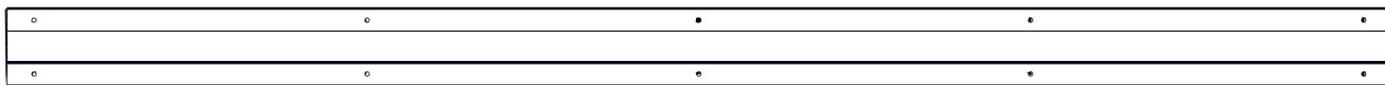
| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|----------------------|
| 6 | H101429 | SCREW TFH 8X2 SS-BLK |

- ALIGN HOLE IN LED LIGHT MOUNT ASSEMBLY FROM STEP 59 TO THE HOLE PROVIDED IN THE WALL.
- ENSURE THE NOTCH IN THE LED LIGHT MOUNT ASSEMBLY ALIGNS WITH THE WIREWAY INSTALLED IN STEP 58.
- POSITION LED LIGHT MOUNT ASSEMBLY SO THAT IT IS FLUSH WITH THE BOTTOM OF THE WIREWAY FROM STEP 58.
- CHECK THAT LED LIGHT MOUNT ASSEMBLY IS LEVEL AND ATTACH AS SHOWN.
- TAKE CAUTION WHEN ATTACHING SCREWS TO PREVENT PINCHING OR PENETRATING CORDS.



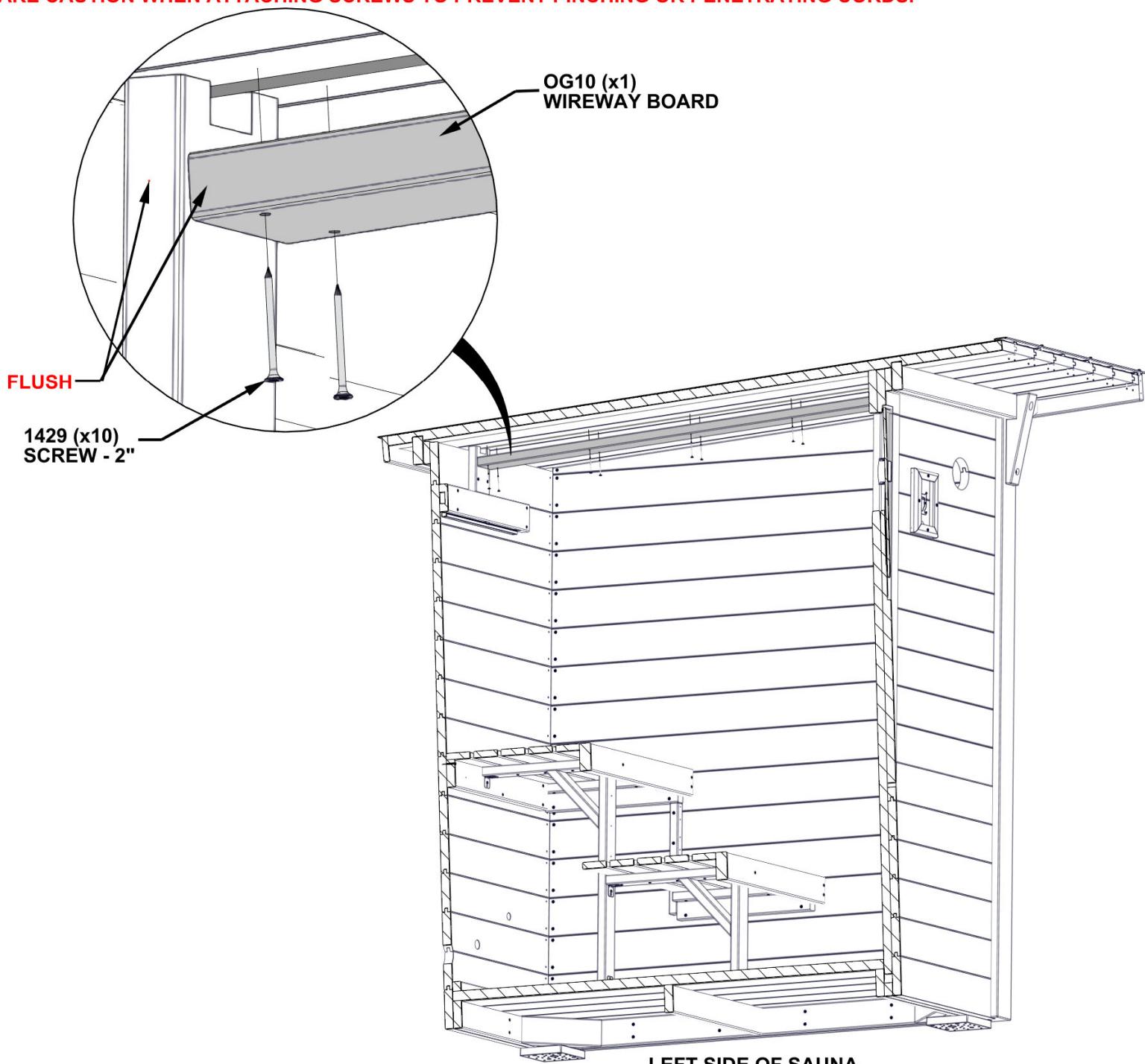
STEP 62 - CONTROL PANEL

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|----------------------|
| 10 | H101429 | SCREW TFH 8X2 SS-BLK |



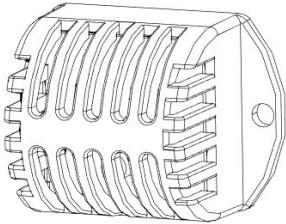
OG10 WIREWAY BOARD - W4L22387
(x1) 1 3/16" x 3 3/8" x 60 3/4" (30x86x1543)

- ENSURE CORD RESTS IN GROOVE IN THE TOP OF THE WIREWAY BOARD AS BOARD IS PUT INTO POSITION.
- ALIGN WITH PREVIOUSLY INSTALLED WIREWAY BOARDS ON THE FRONT AND BACK WALLS.
- ATTACH AS SHOWN.
- TAKE CAUTION WHEN ATTACHING SCREWS TO PREVENT PINCHING OR PENETRATING CORDS.

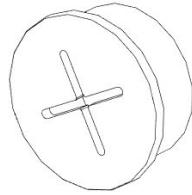


STEP 63 - TEMPERATURE SENSOR

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|----------------------|
| 2 | H101440 | SCREW TWH 8x1 SS-BLK |

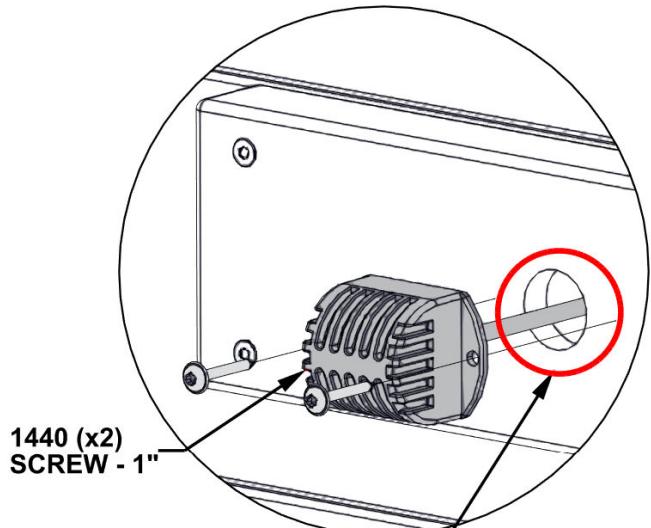


A4M05590-08 TEMPERATURE SENSOR
(x1)



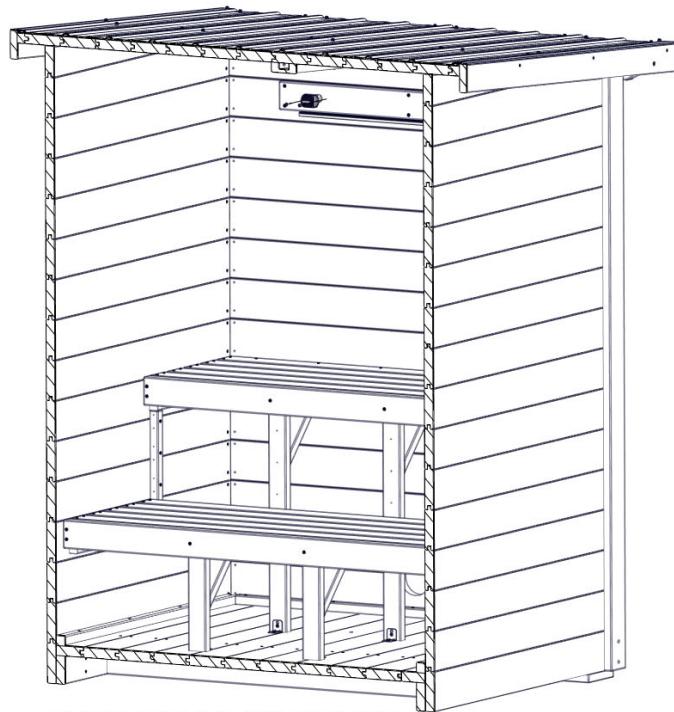
A6P01467 25mm SILICONE GROMMET
(x1)

- RUN CORD FOR TEMPERATURE SENSOR THROUGH HOLE, AND CAREFULLY LET HANG UNTIL IT IS ATTACHED LATER.
- SLIDE GROMMET OVER CORDS AND INSERT INTO THE HOLE CUTOUT IN BACK WALL.

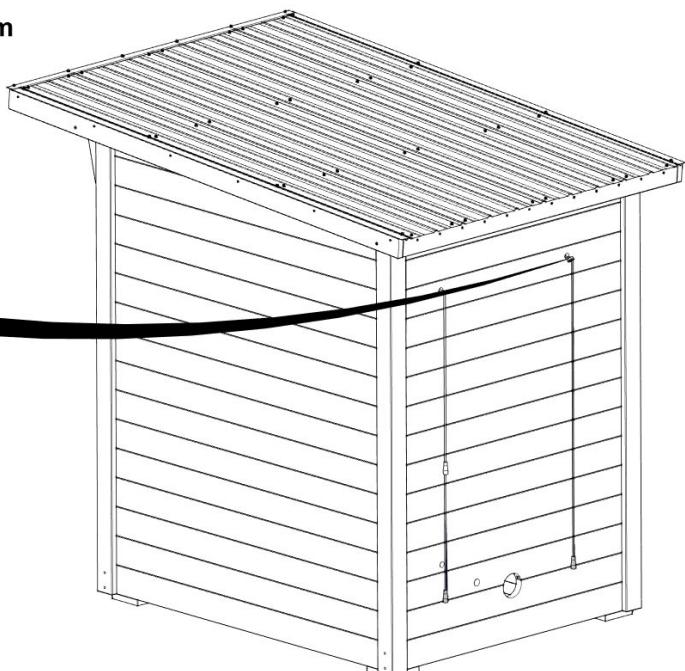
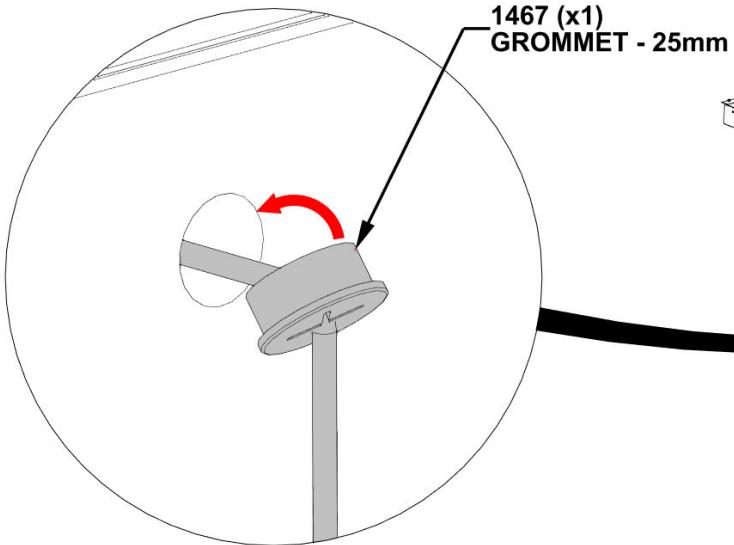


1440 (x2)
SCREW - 1"

RUN CORD THROUGH
HOLE AND OUT OF THE
BACK OF THE SAUNA

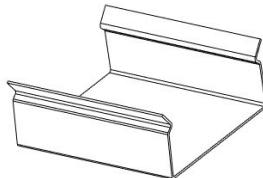


FRONT OF SAUNA HIDDEN
FOR DETAIL



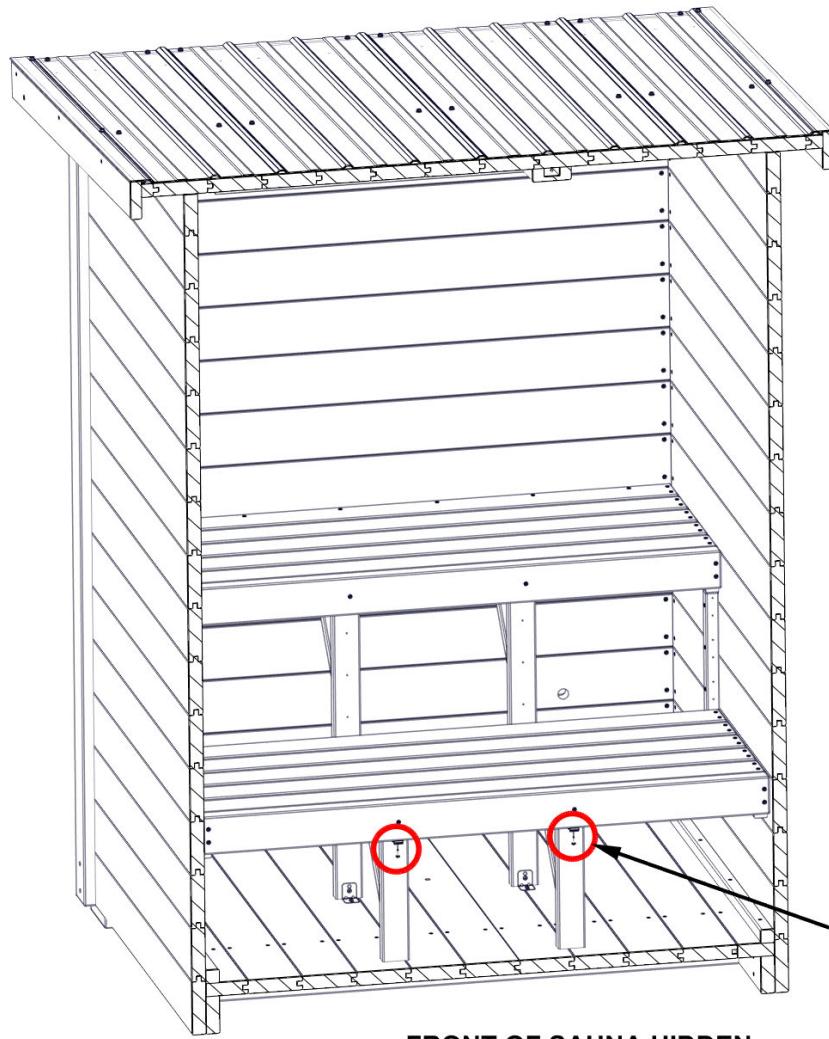
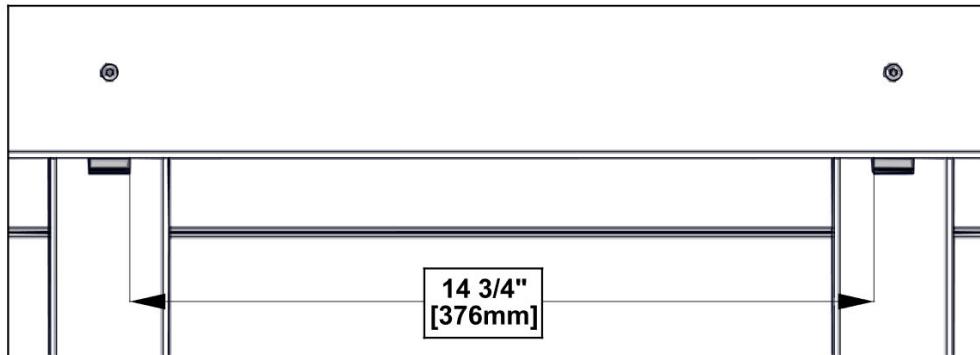
STEP 64 - LED LIGHTS

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|------------------------|
| 2 | H101437 | SCREW TWH 8x5/8 SS-BLK |

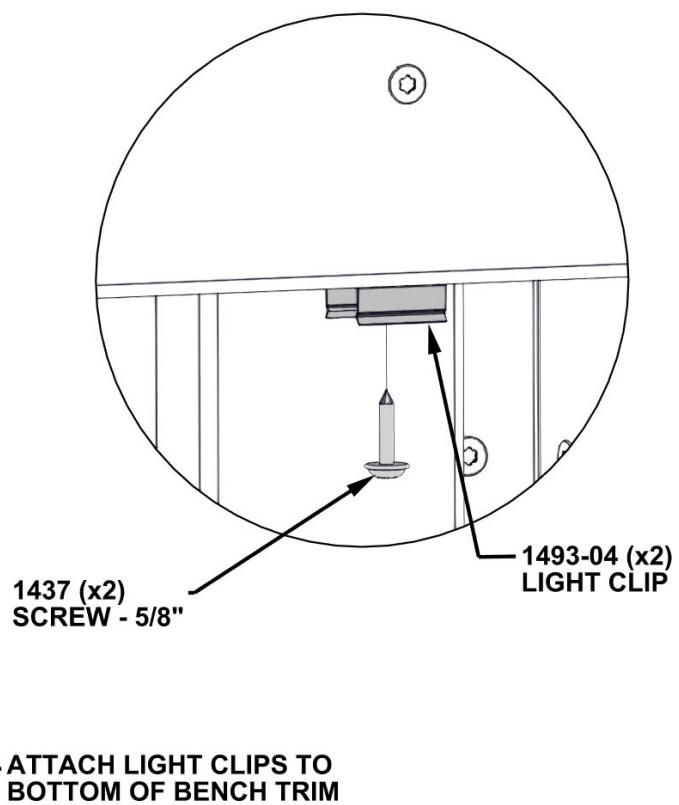


A6P01493-04 LIGHT CLIP
(x2)

- ATTACH LIGHT CLIPS IN APPROXIMATE LOCATION SHOWN.
- USE DIMENSIONS GIVEN BETWEEN LIGHT CLIPS AND CENTER ON BOARDS.



FRONT OF SAUNA HIDDEN
FOR DETAIL

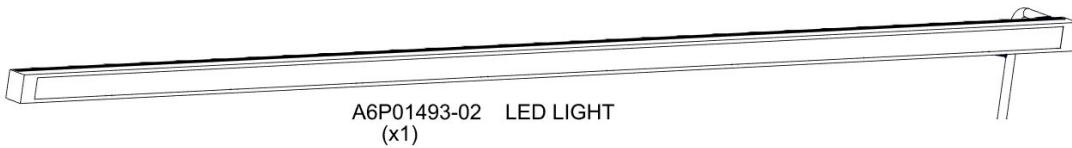


1437 (x2)
SCREW - 5/8"

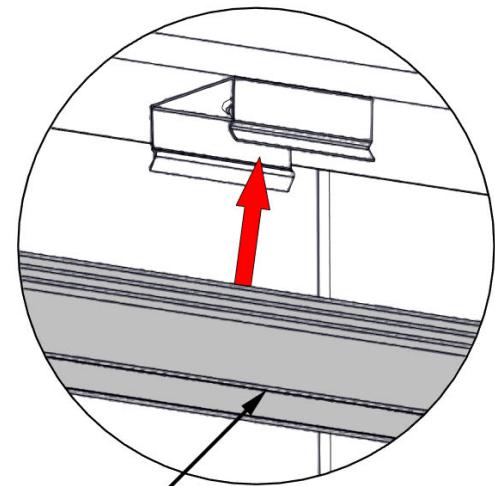
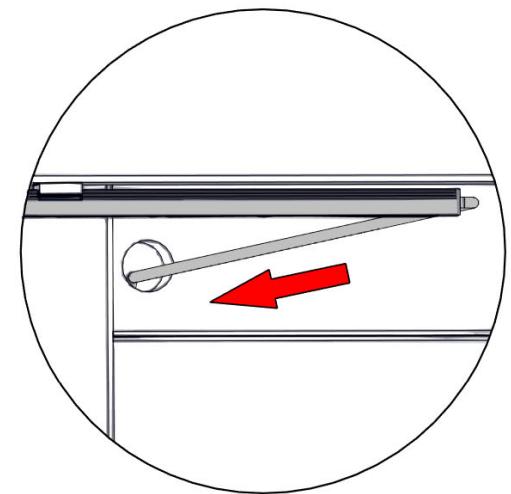
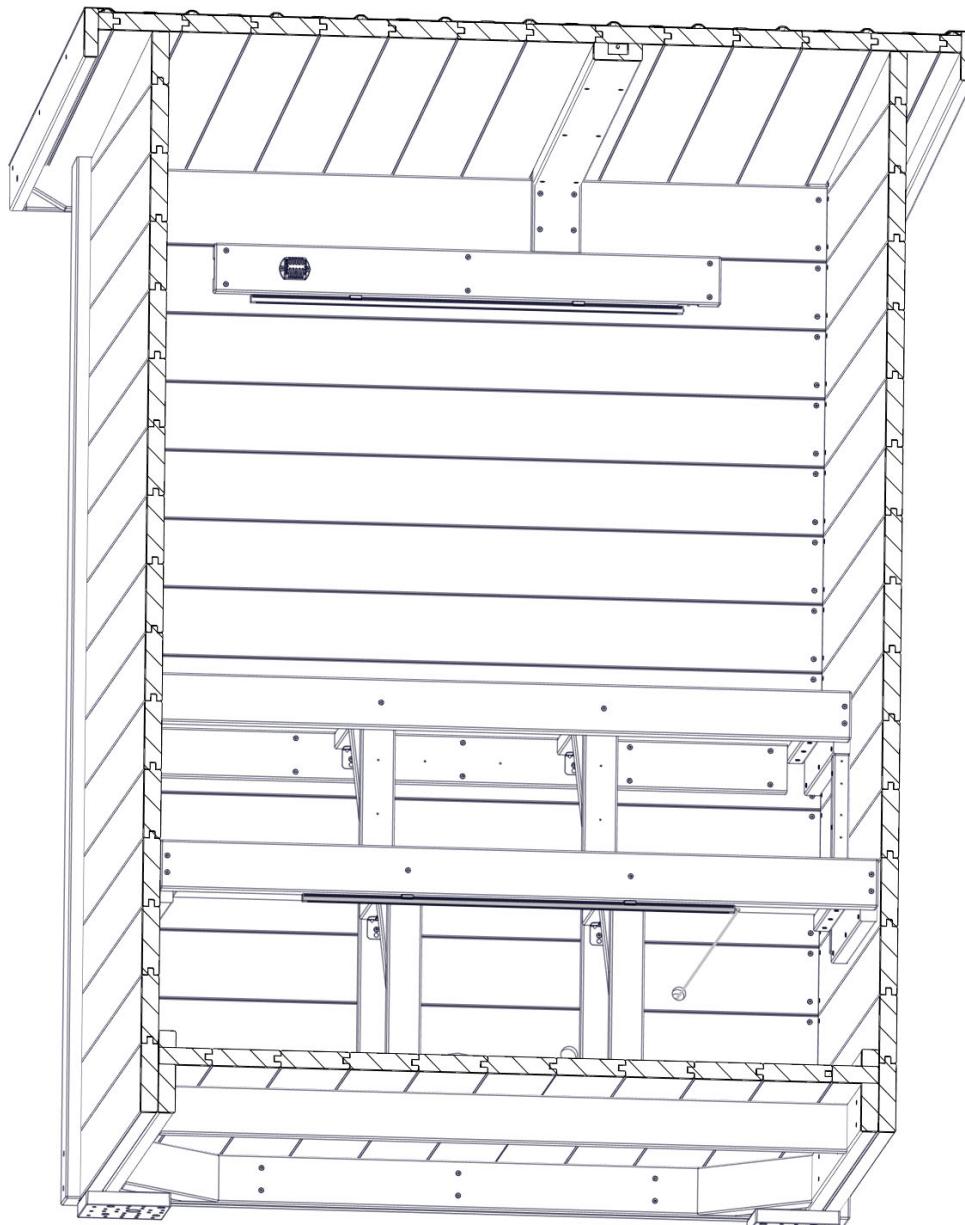
1493-04 (x2)
LIGHT CLIP

ATTACH LIGHT CLIPS TO
BOTTOM OF BENCH TRIM

STEP 65 - LED LIGHTS



- BEFORE CLIPPING LIGHT INTO PLACE, RUN CORDS THROUGH HOLE IN BACK WALL.
- SNAP LED LIGHT INTO LIGHT CLIPS.



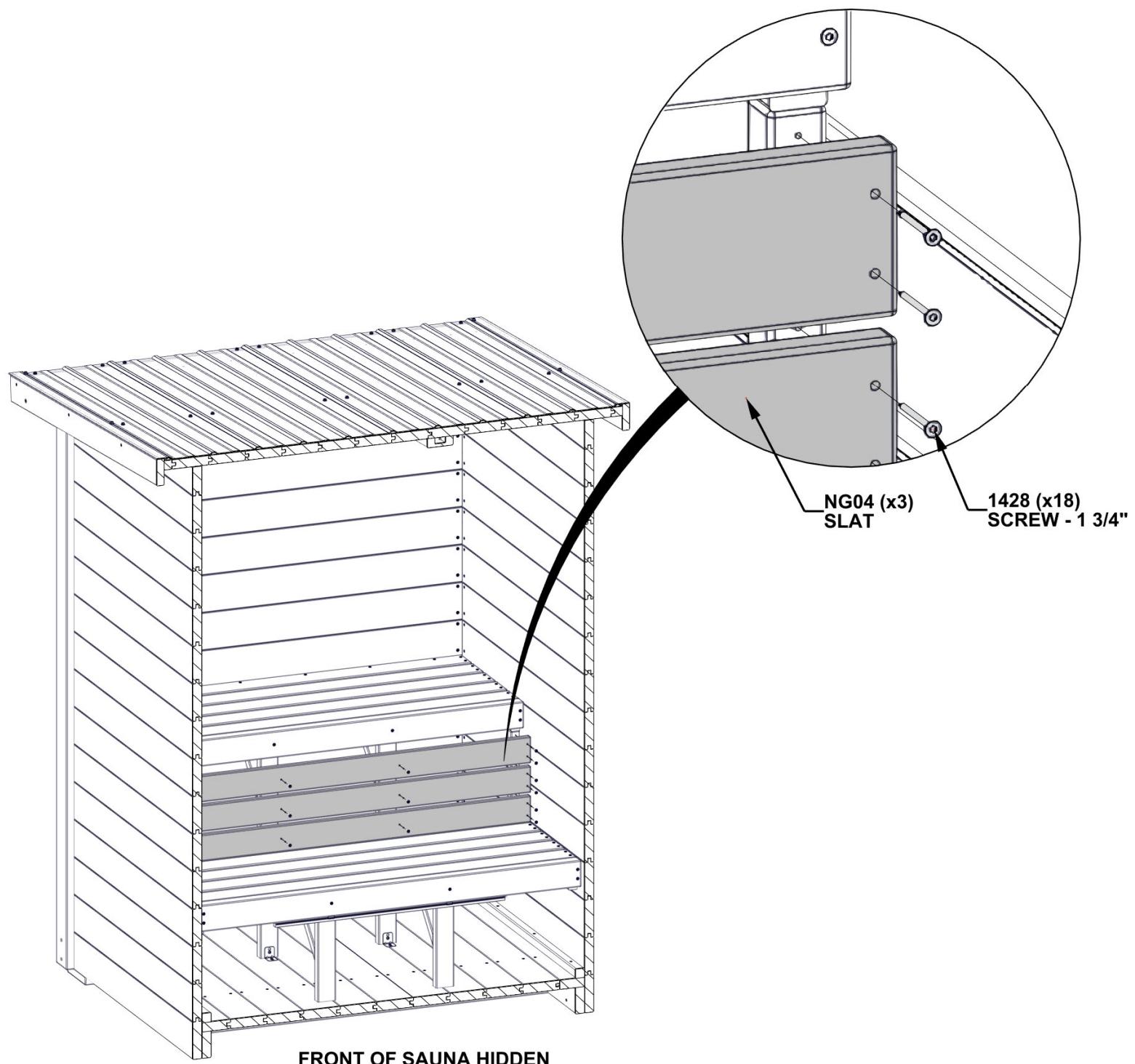
STEP 66 - BENCH ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|--------------------------|
| 18 | H101428 | SCREW TFH 8X1 3/4 SS-BLK |

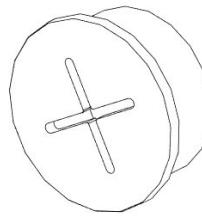


NG04 SLAT - W4L22385
(x3) 13/16"x3 3/8"x50 1/4" (20x86x1276)

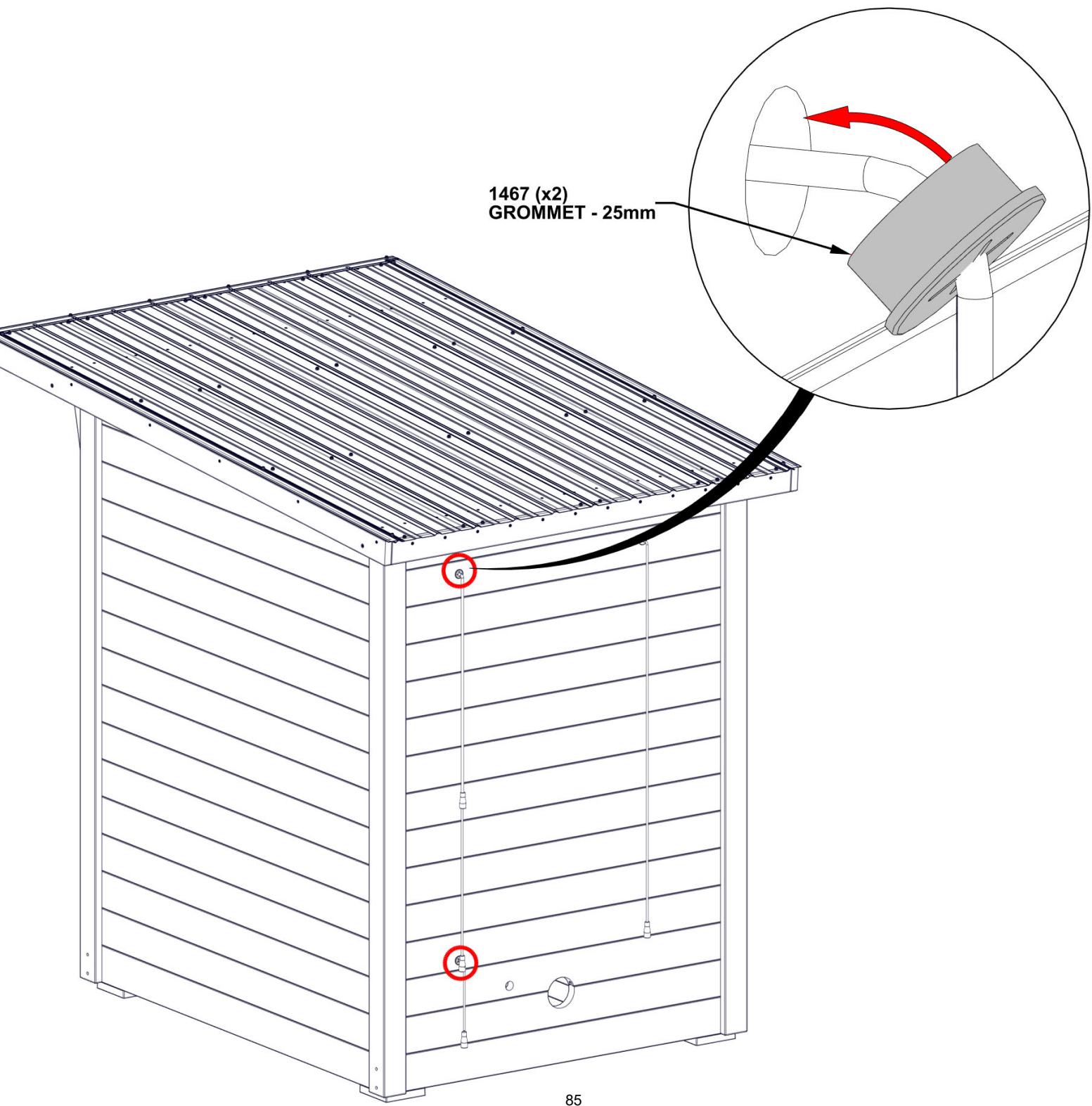
- ALIGN THROUGH HOLES IN SLATS WITH PILOT HOLES IN CLEATS AND UPRIGHTS.



STEP 67 - GROMMET INSTALLATION

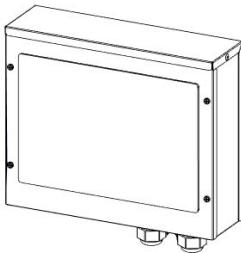


A6P01467 25mm SILICONE GROMMET
(x2)



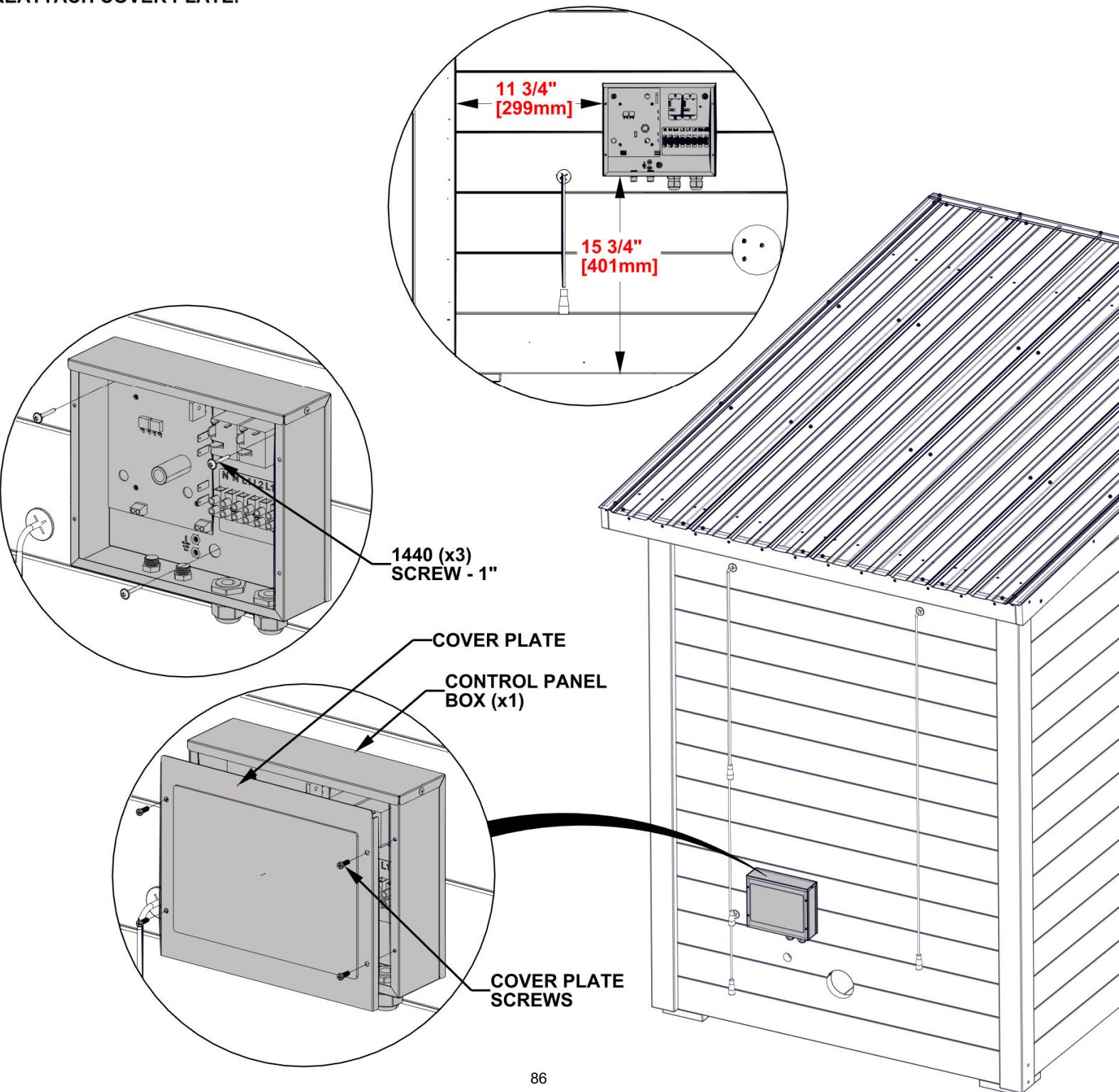
STEP 68 - CONTROL PANEL

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|----------------------|
| 3 | H101440 | SCREW TWH 8x1 SS-BLK |



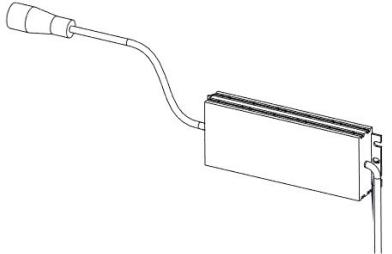
A4M05590-01 CONTROL PANEL BOX
(x1)

- REMOVE COVER PLATE FROM CONTROL PANEL BOX.
- USE DIMENSIONS TO LOCATE CONTROL PANEL BOX AND ATTACH AS SHOWN.
- REATTACH COVER PLATE.

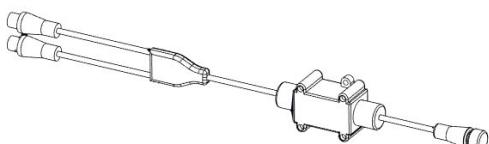


STEP 69 - LED LIGHT

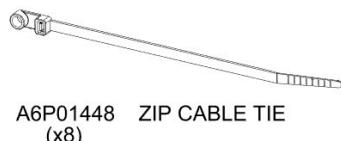
| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|----------------------|
| 8 | H101409 | SCREW PPH 4x1/2 BLK |
| 6 | H101440 | SCREW TWH 8x1 SS-BLK |



A6P01493-03 LED POWER SUPPLY (x1)

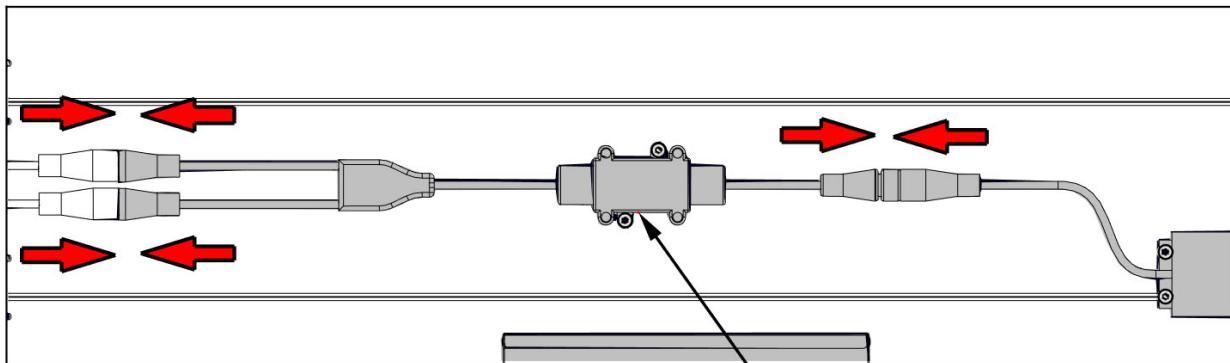


A6P01493-06 REMOTE MODULE (x1)

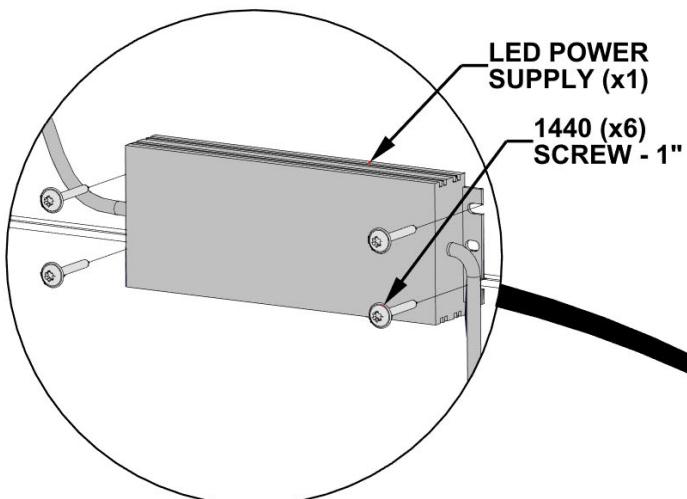


A6P01448 ZIP CABLE TIE (x8)

- LOCATE REMOTE MODULE AND POWER SUPPLY IN THE APPROXIMATE LOCATIONS.
- ENSURE REMOTE MODULE AND POWER SUPPLY ARE ORIENTED HORIZONTALLY WHEN ATTACHING.
- USE ZIP TIES WHERE NEEDED TO ATTACH AND ORGANIZE CORDS.

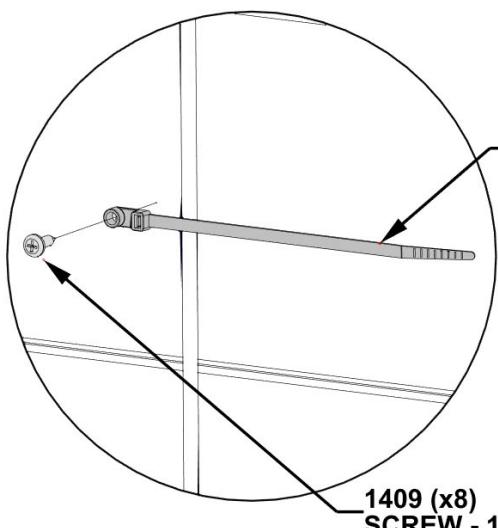


REMOTE MODULE (x1)



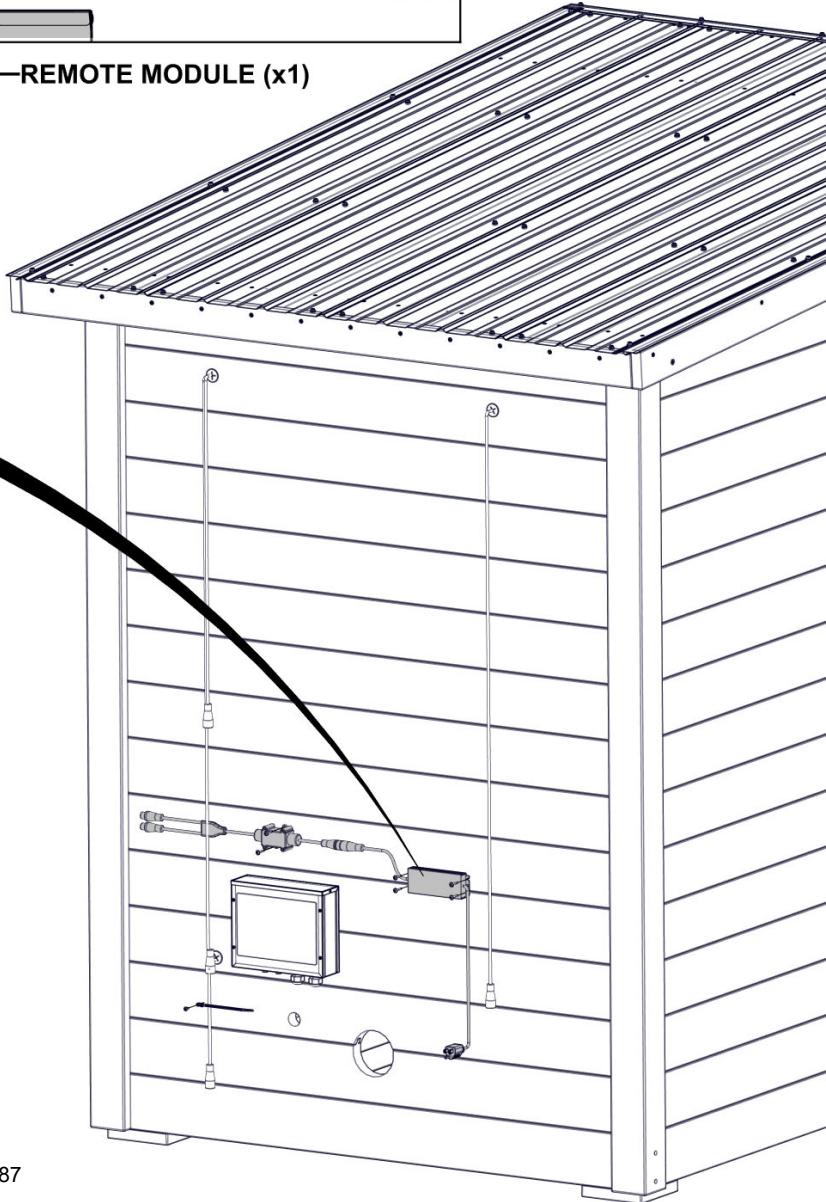
LED POWER SUPPLY (x1)

1440 (x6) SCREW - 1"



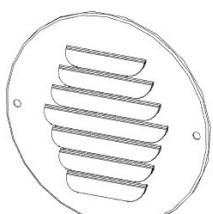
1448 (x8) ZIP CABLE TIE

1409 (x8) SCREW - 1/2"

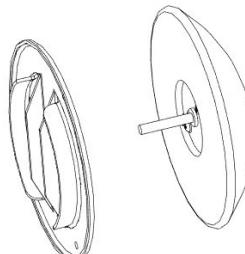


STEP 70 - VENT INSTALLATION

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|------------------------|
| 3 | H101424 | SCREW TFH 8X1 SS-BLK |
| 4 | H101438 | SCREW TWH 8x3/4 SS-BLK |

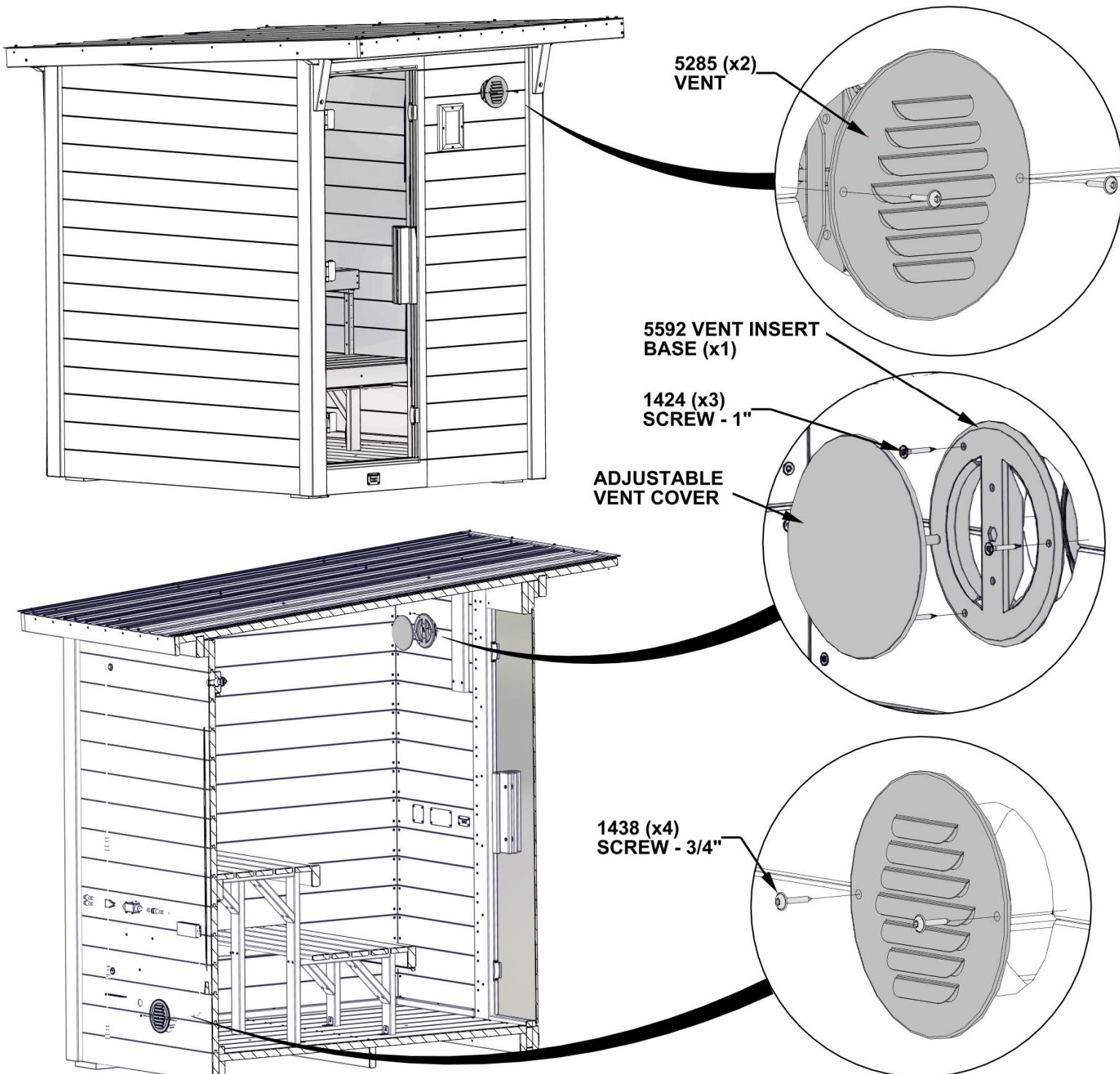


A4M05285 VENT COVER
(x2)



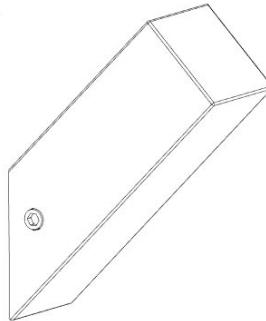
A4M05592 VENT ASSEMBLY
(x1)

- BEFORE ATTACHING VENT COVER, UNSCREW ADJUSTABLE VENT COVER FROM VENT BASE INSERT.
- ONCE VENT BASE INSERT IS ATTACHED, SCREW ADJUSTABLE VENT COVER BACK IN.



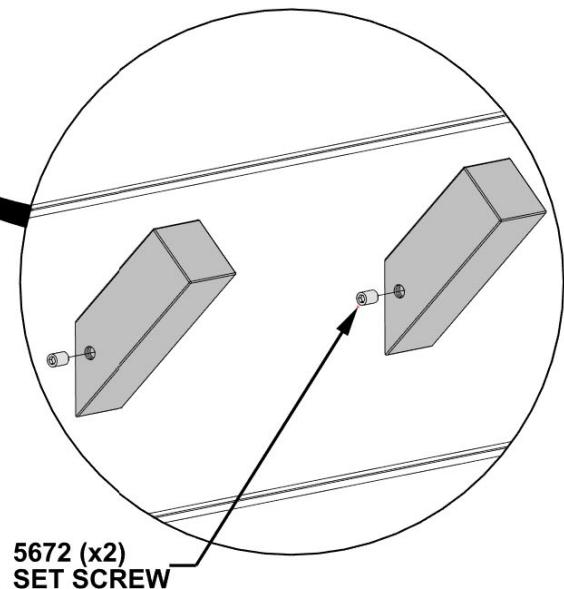
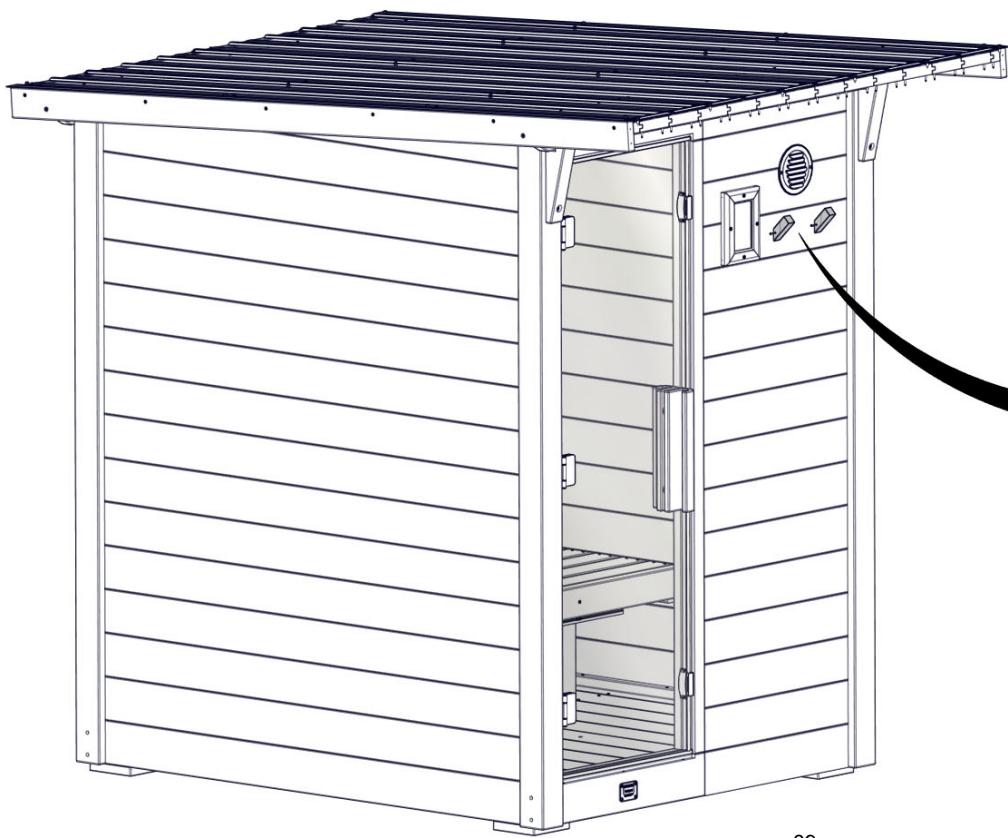
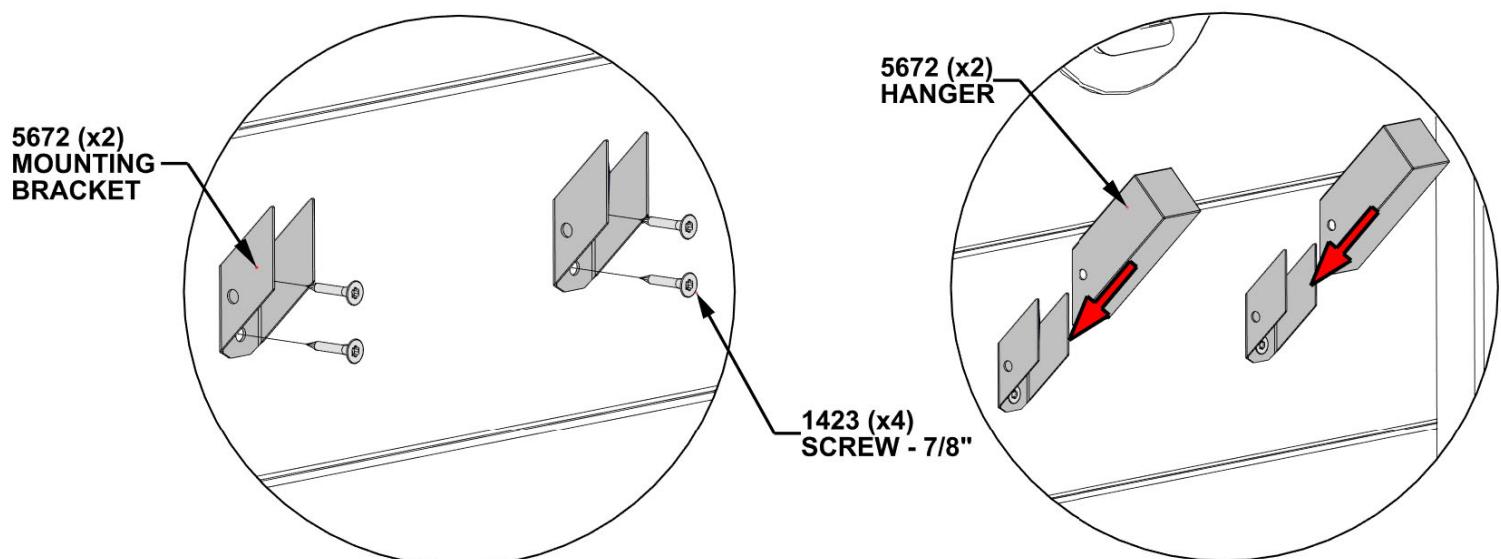
STEP 71 - TOWEL HANGER

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|------------------------|
| 4 | H101423 | SCREW TFH 8X7/8 SS-BLK |



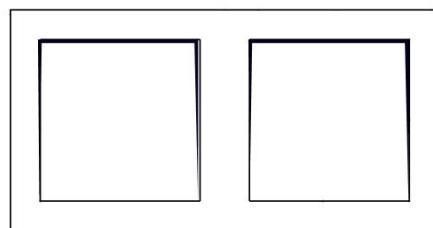
A4M05672-02 HANGER
(x2)

- INSTALL TOWEL HANGERS AT ANY DESIRE LOCATION ON THE RIGHT SIDE.
- HOWEVER, DO NOT INSTALL SCREWS AT THE SEAMS OF THE PANEL BOARDS.



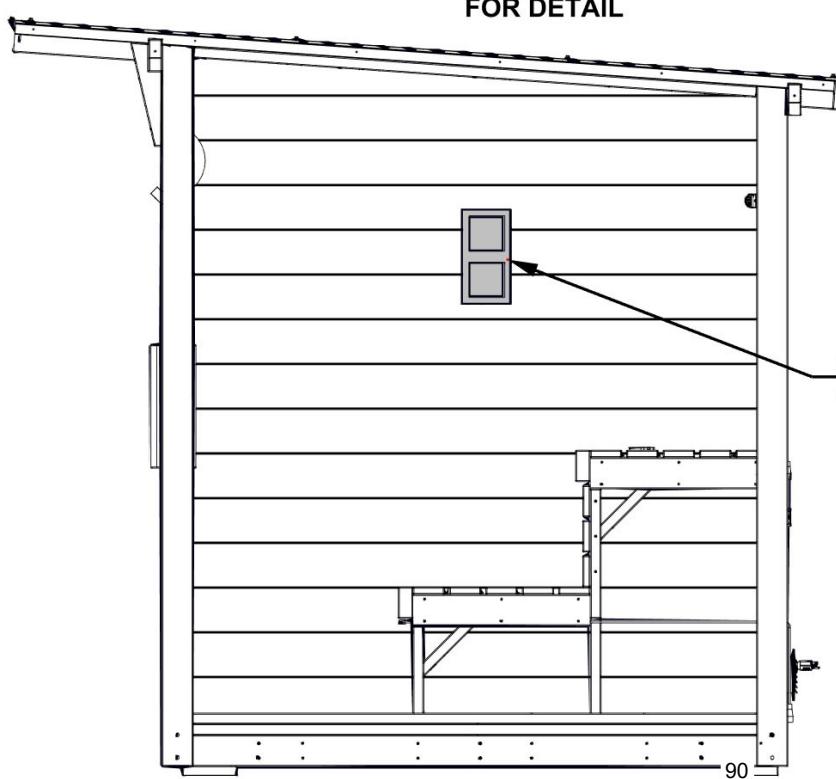
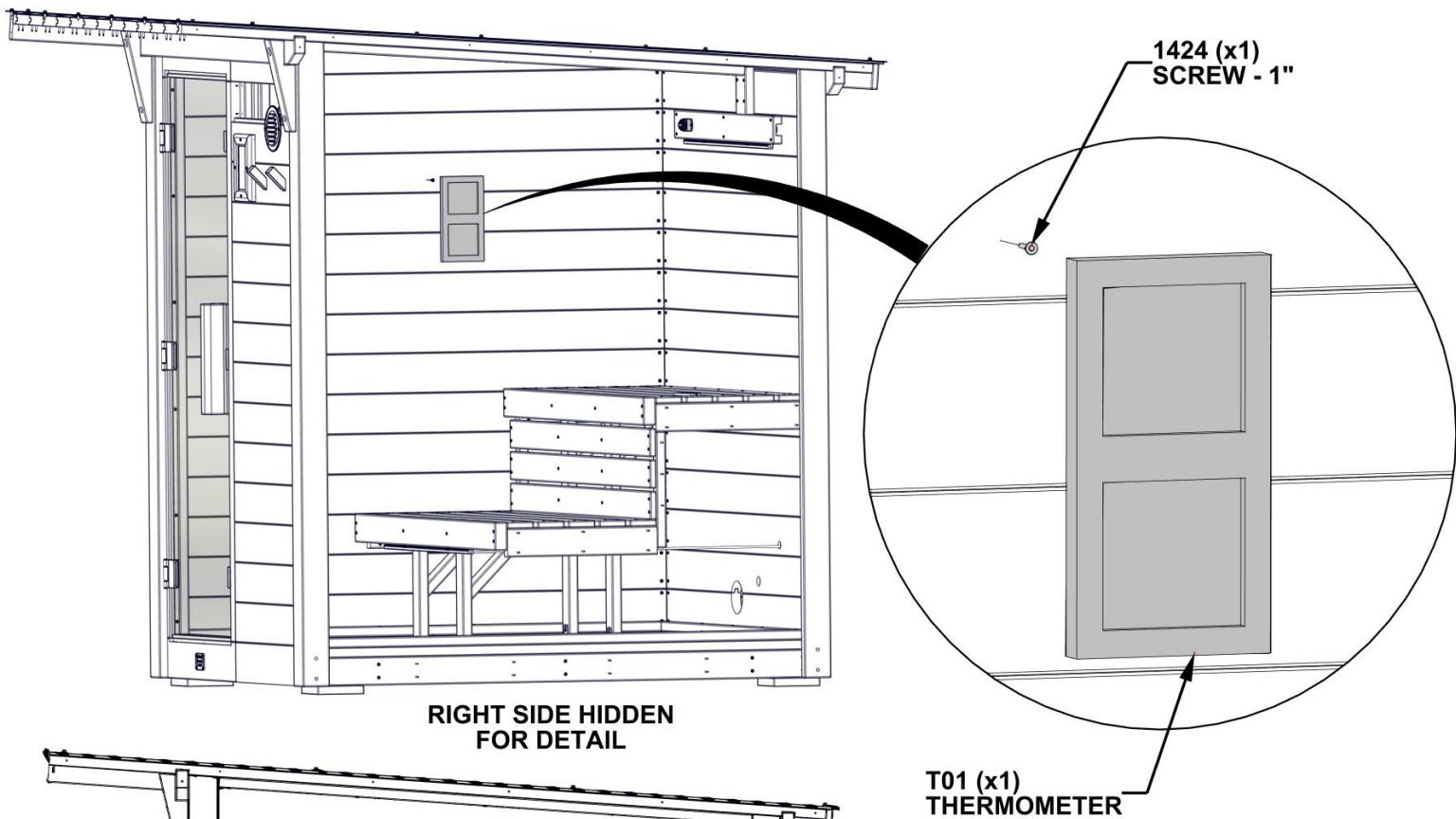
STEP 72 - THERMOMETER INSTALLATION

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|----------------------|
| 1 | H101424 | SCREW TFH 8X1 SS-BLK |



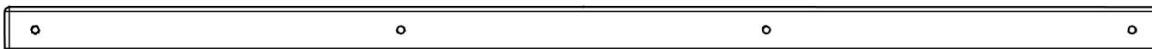
T01 THERMOMETER - W4L21965
(x1)

- INSERT SCREW INTO SIDE WALL IN APPROXIMATE LOCATION SHOWN TO HANG THERMOMETER.



STEP 73 - TRIM

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|----------------------|
| 7 | H101429 | SCREW TFH 8X2 SS-BLK |

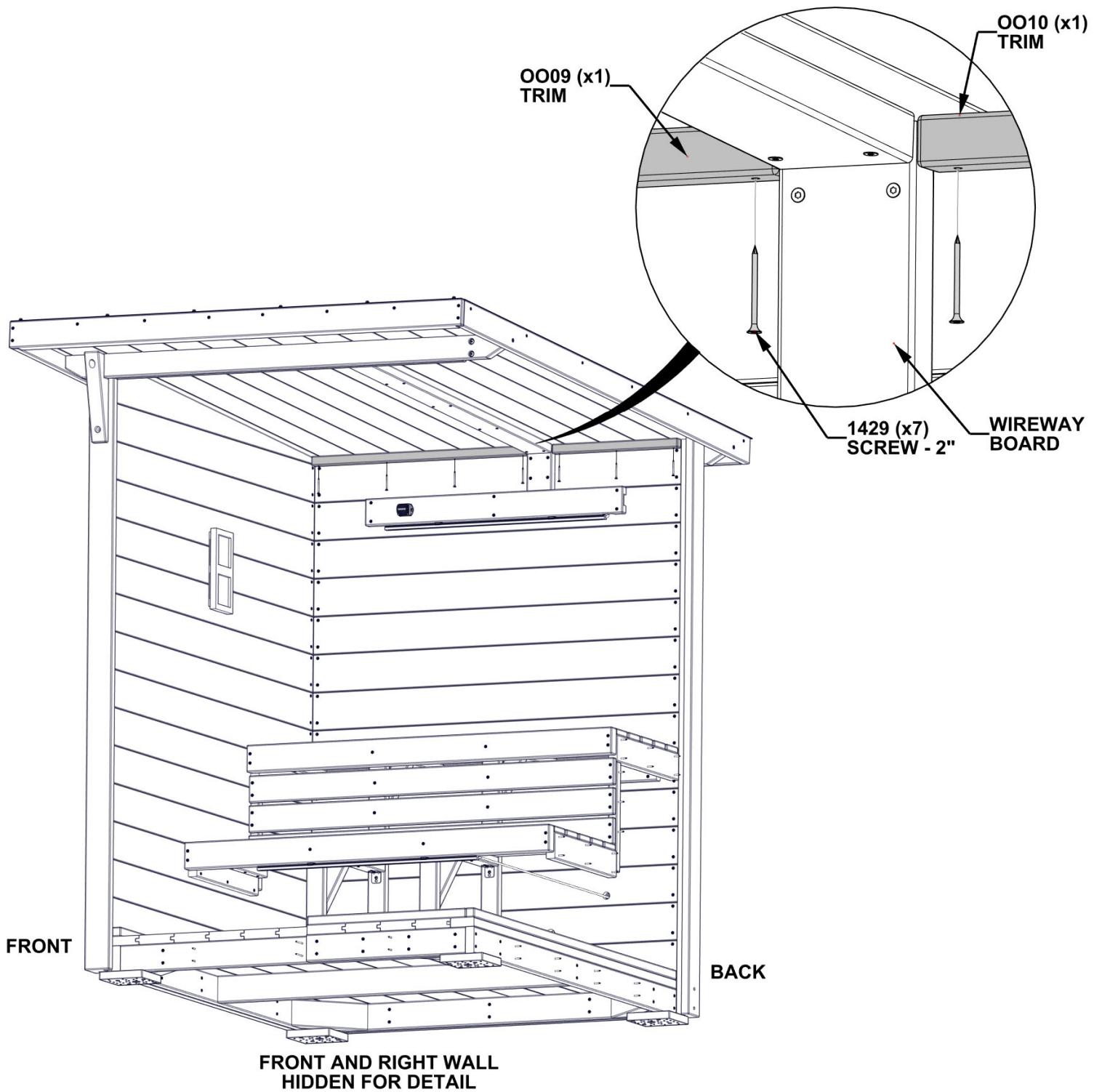


OO09 TRIM - W4L22400
(x1) 1 3/16" x 1 3/16" x 29 11/16" (30x30x754)



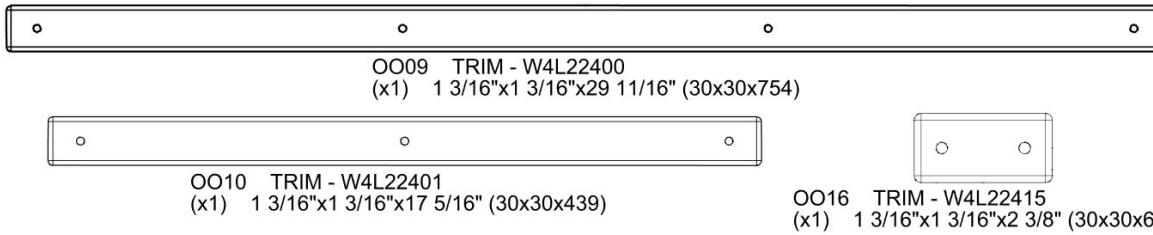
OO10 TRIM - W4L22401
(x1) 1 3/16" x 1 3/16" x 17 5/16" (30x30x439)

- POSITION TRIM AGAINST WIREWAY BOARD AND CEILING AND ATTACH AS SHOWN.

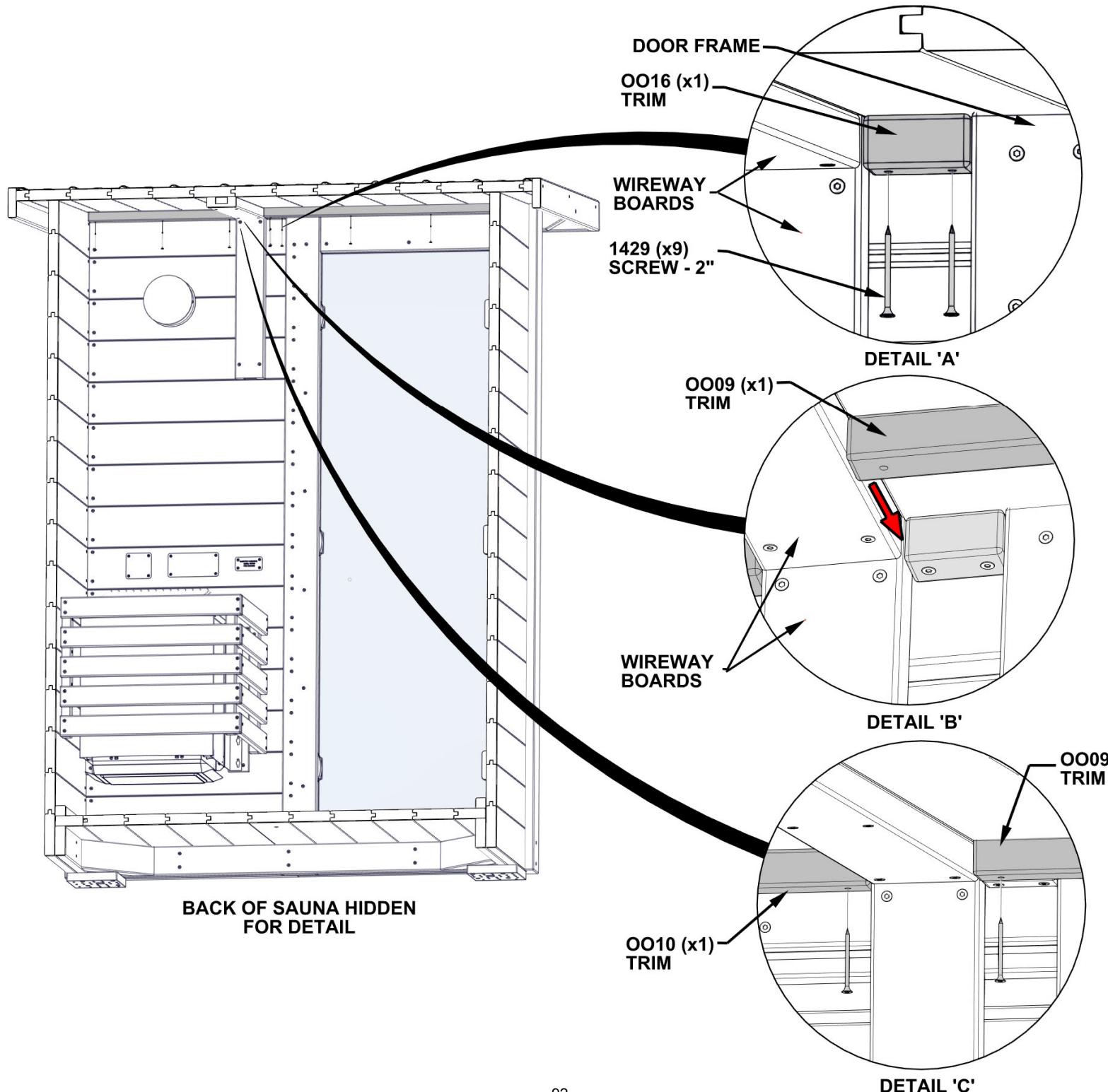


STEP 74 - TRIM

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|----------------------|
| 9 | H101429 | SCREW TFH 8X2 SS-BLK |



- POSITION OO16 BETWEEN WIREWAY BOARD AND DOOR FRAME AND ATTACH AS SHOWN. (DETAIL 'A')
- ONCE OO16 HAS BEEN INSTALLED, POSITION OO09 AGAINST OO16 AND WIREWAY BOARD AND ATTACH AS SHOWN. (DETAIL 'B' & 'C')
- LASTLY, POSITION OO10 TRIM BOARD AGAINST WALL AND WIREWAY BOARD AND ATTACH AS SHOWN. (DETAIL 'C')

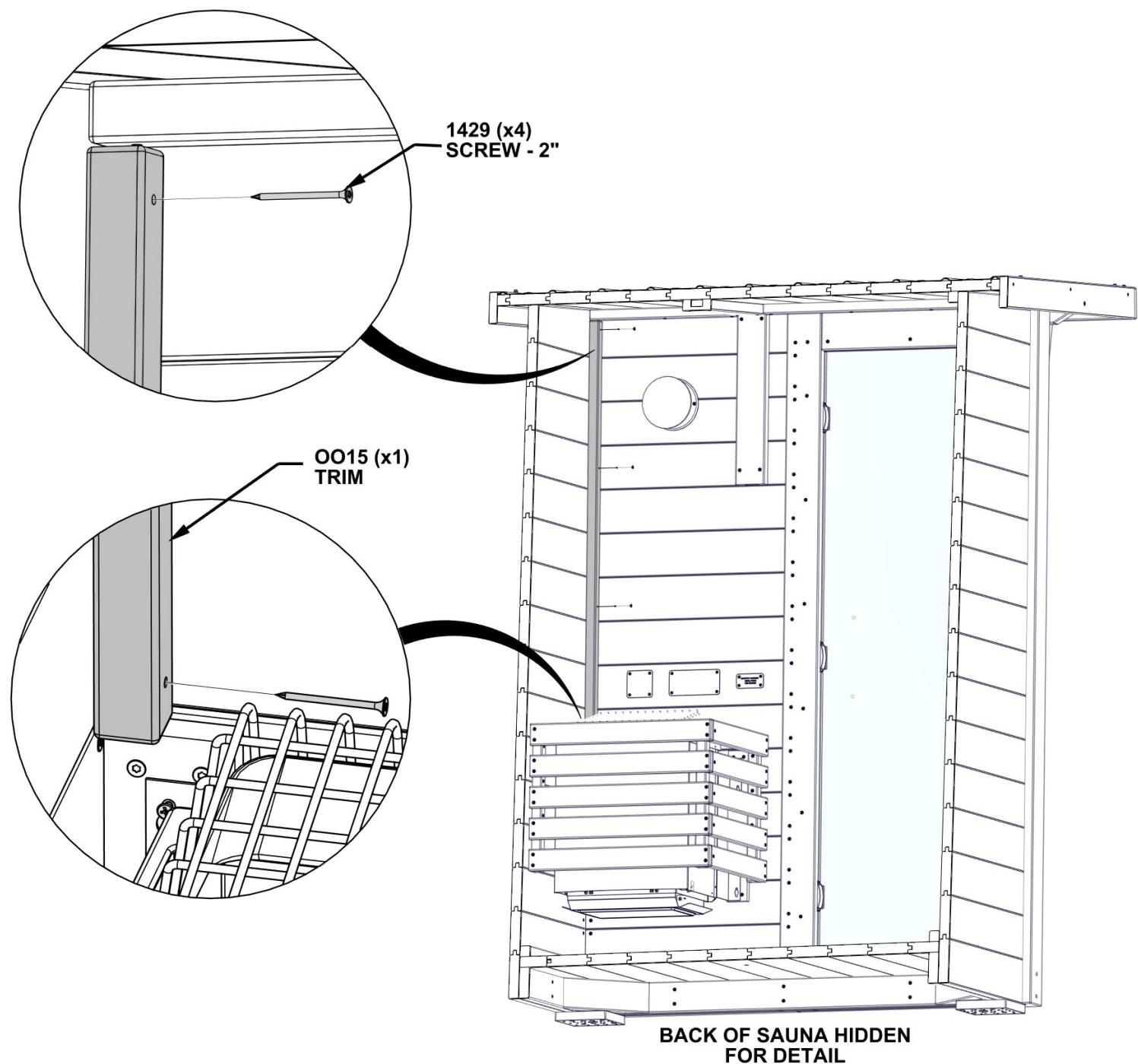


STEP 75 - TRIM

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|----------------------|
| 4 | H101429 | SCREW TFH 8X2 SS-BLK |

0015 TRIM - W4L22608
(x1) 1 3/16"x1 3/16"x47 9/16" (30x30x1208)

- POSITION TRIM AGAINST WALL AND PREVIOUSLY INSTALLED TRIM AND ATTACH AS SHOWN.

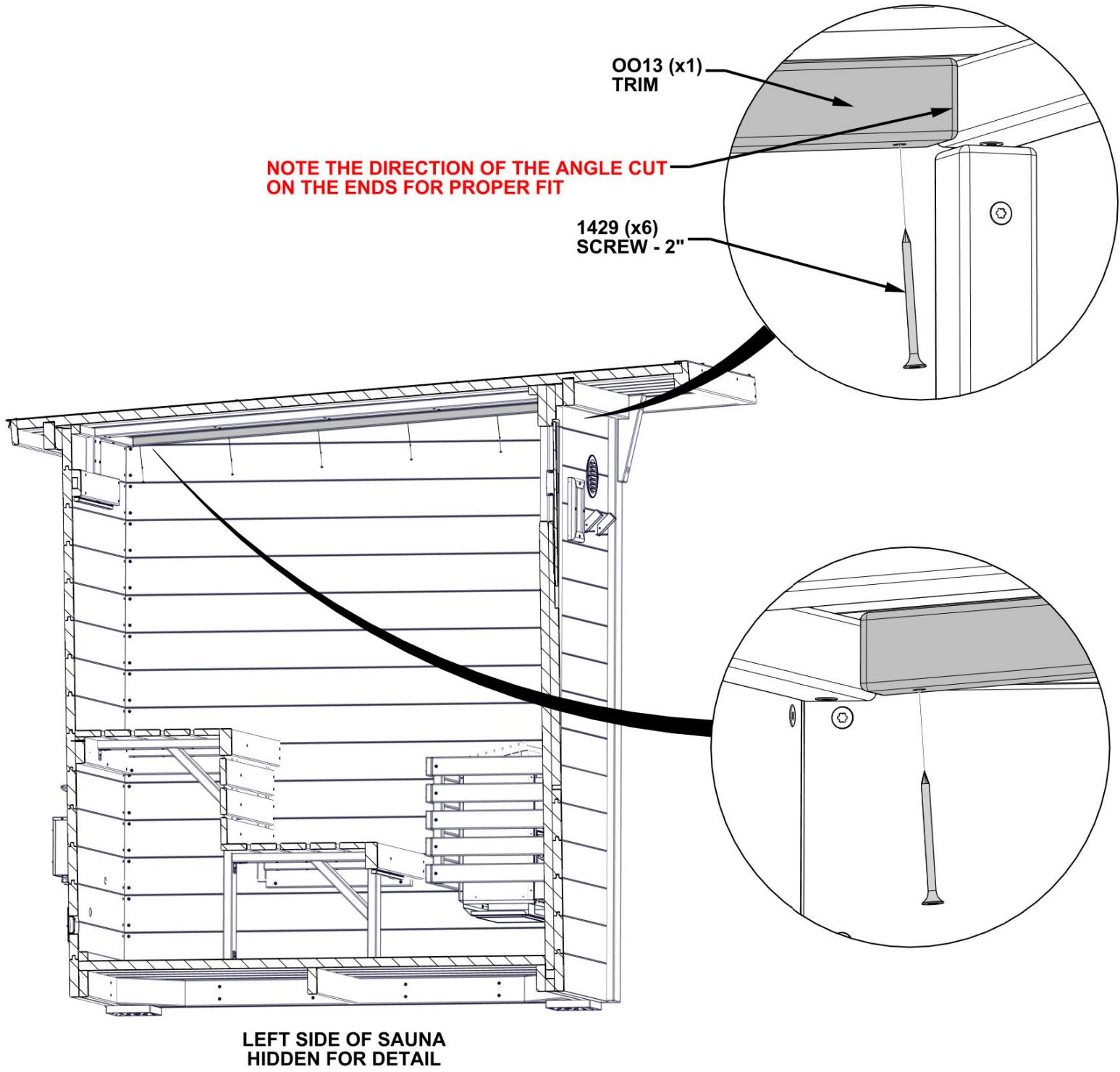


STEP 76 - TRIM

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|----------------------|
| 6 | H101429 | SCREW TFH 8X2 SS-BLK |

OO13 TRIM - W4L22414
(x1) 1 3/16"x1 3/16"x61" (30x30x1549)

- POSITION TRIM AGAINST SIDE WALL AND PREVIOUSLY INSTALLED TRIM AND ATTACH AS SHOWN.



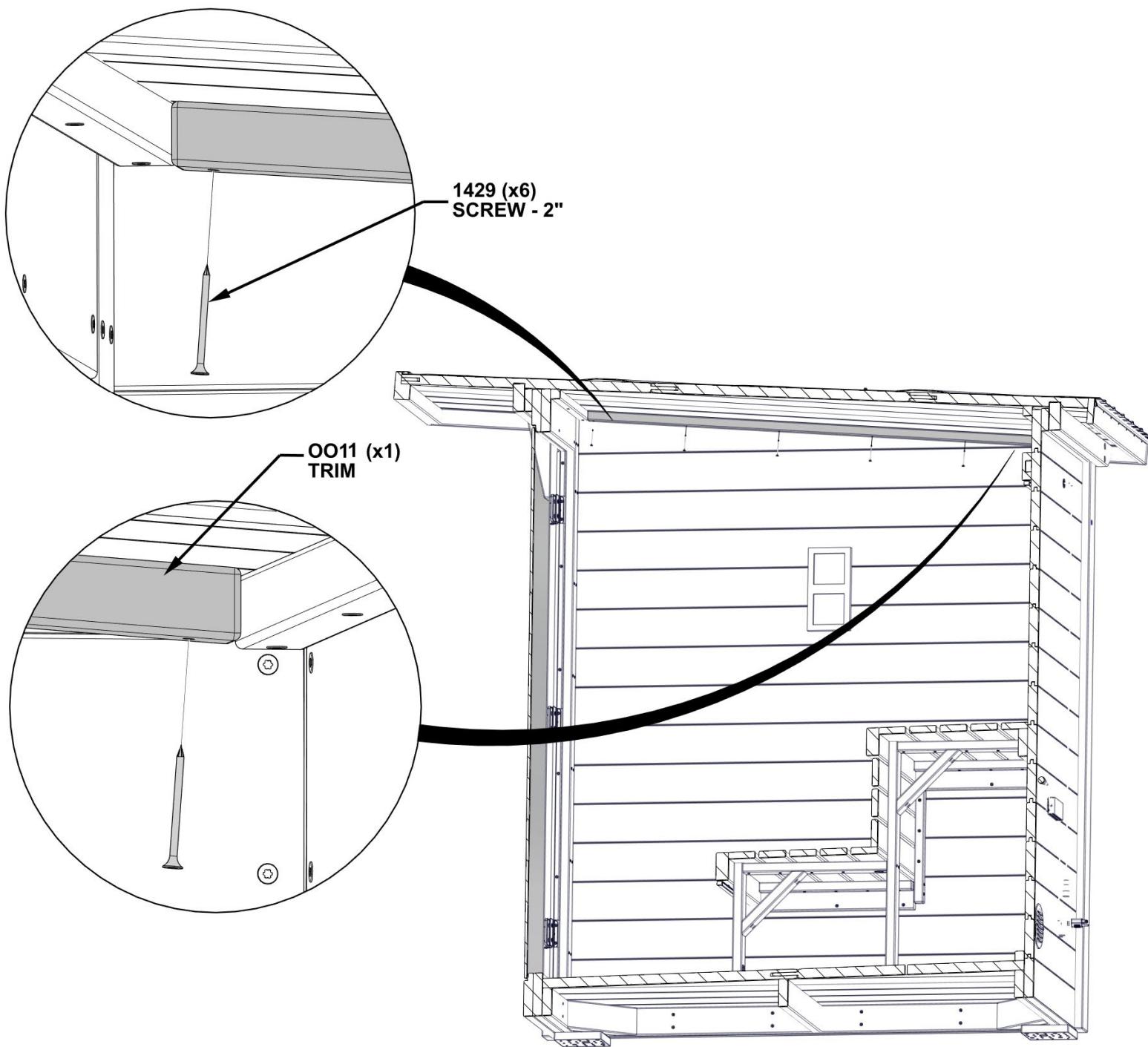
LEFT SIDE OF SAUNA
HIDDEN FOR DETAIL

STEP 77 - TRIM

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|----------------------|
| 6 | H101429 | SCREW TFH 8X2 SS-BLK |

OO11 TRIM - W4L22402
(x1) 1 3/16" x 1 3/16" x 59 13/16" (30x30x1519)

- POSITION TRIM AGAINST SIDE WALL AND PREVIOUSLY INSTALLED TRIM AND ATTACH AS SHOWN.

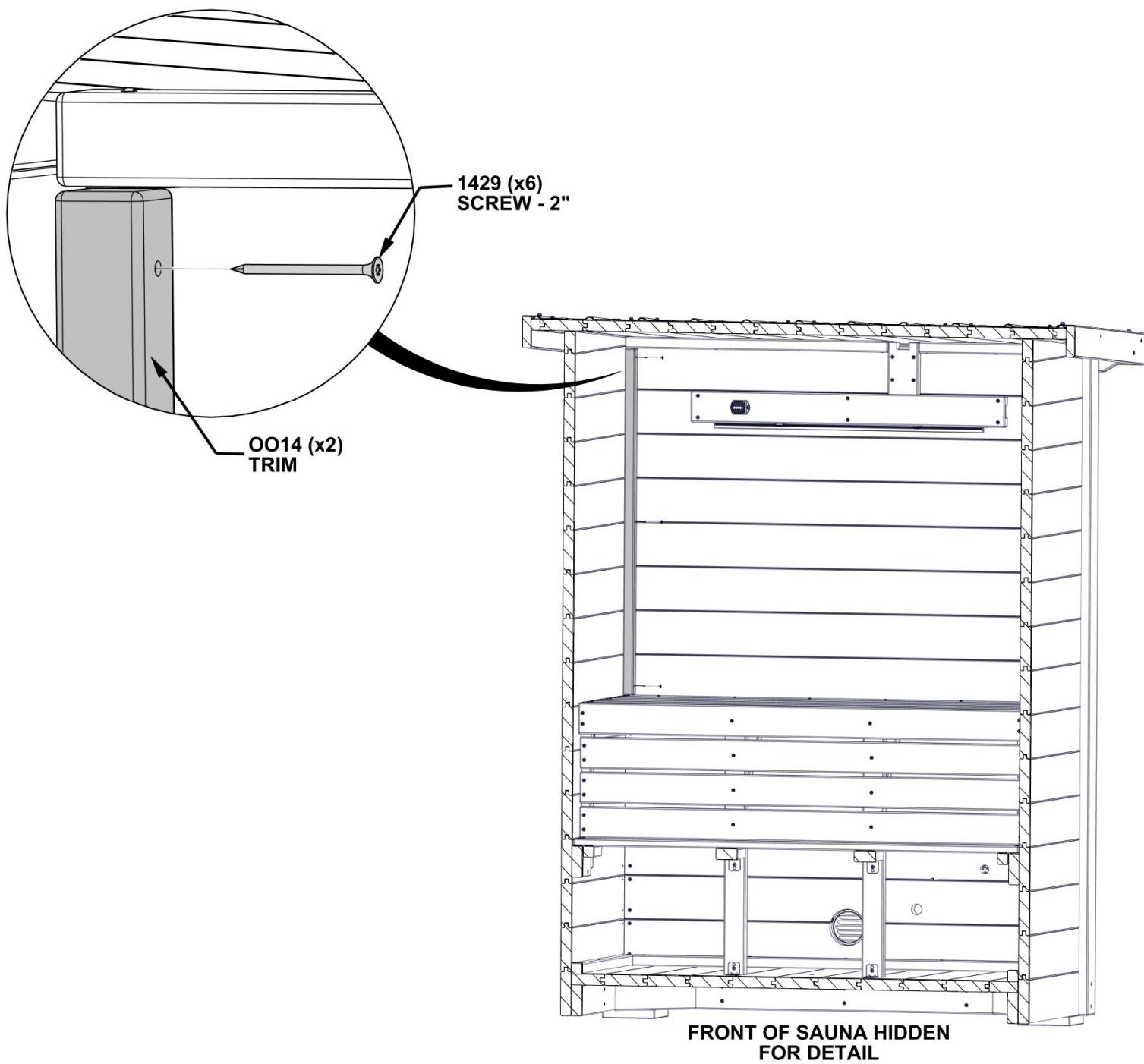


STEP 78 - TRIM

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|----------------------|
| 6 | H101429 | SCREW TFH 8X2 SS-BLK |

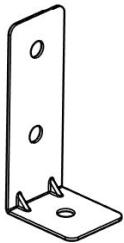
OO14 TRIM - W4L22607
(x2) 1 3/16"x1 3/16"x37 7/8" (30x30x962)

- POSITION TRIM AGAINST WALLS AND PREVIOUSLY INSTALLED TRIM AND ATTACH AS SHOWN.
- REPEAT FOR OTHER SIDE.



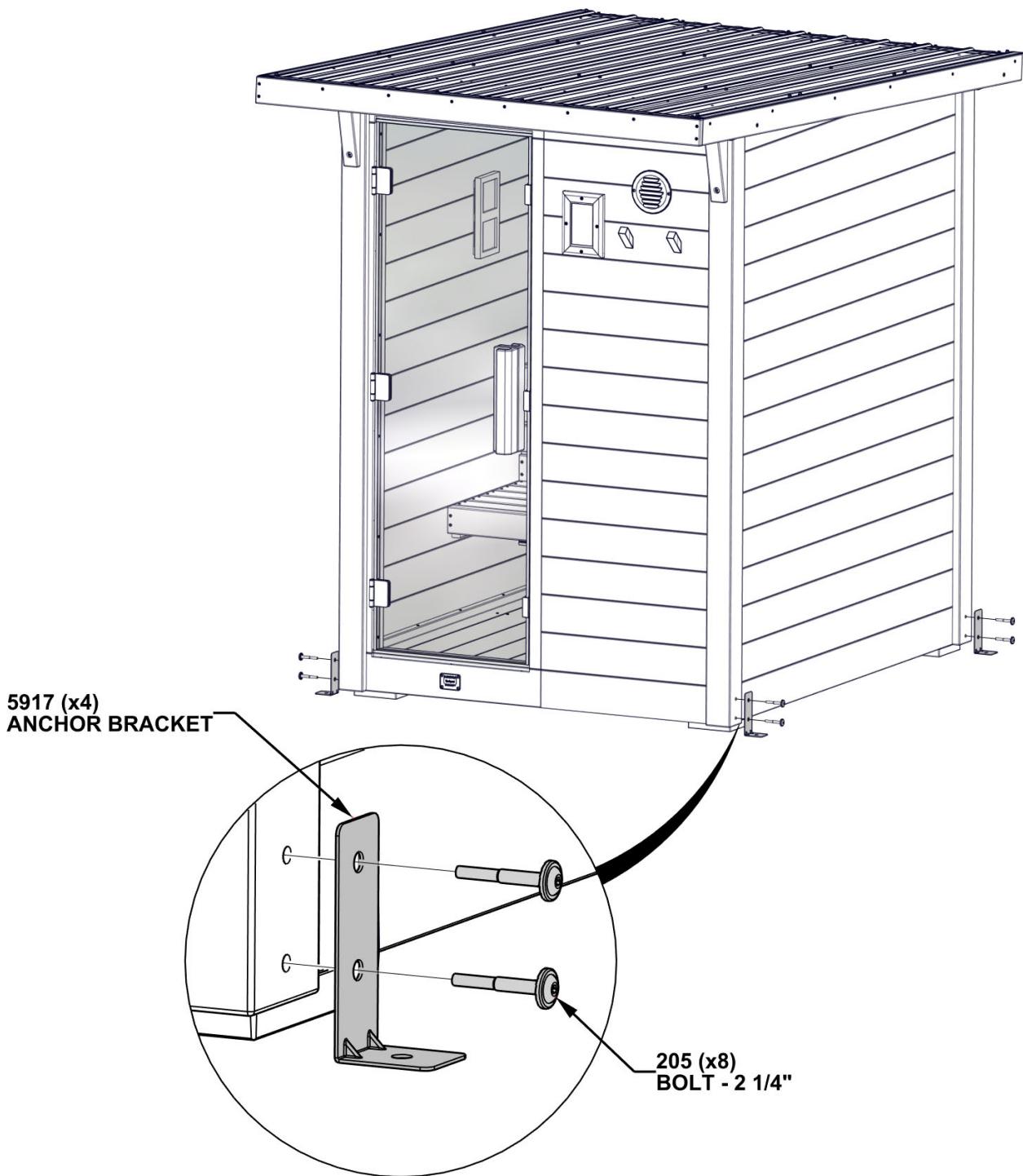
STEP 79 - ANCHORS

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|------------------------|
| 8 | H100205 | BOLT WH 5/16x2 1/4 BLK |

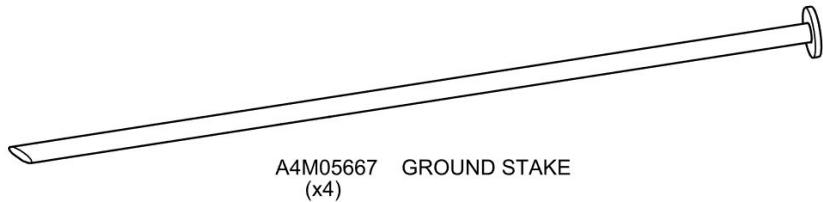


A4M05917 ANCHOR BRACKET
(x4)

- ALIGN HOLES IN ANCHOR BRACKETS WITH HOLES IN POST AND ATTACH AS SHOWN.



STEP 80 - ANCHORING TO GROUND



- IF SAUNA IS TO SIT ON A CONCRETE SURFACE, SEE STEP 81.



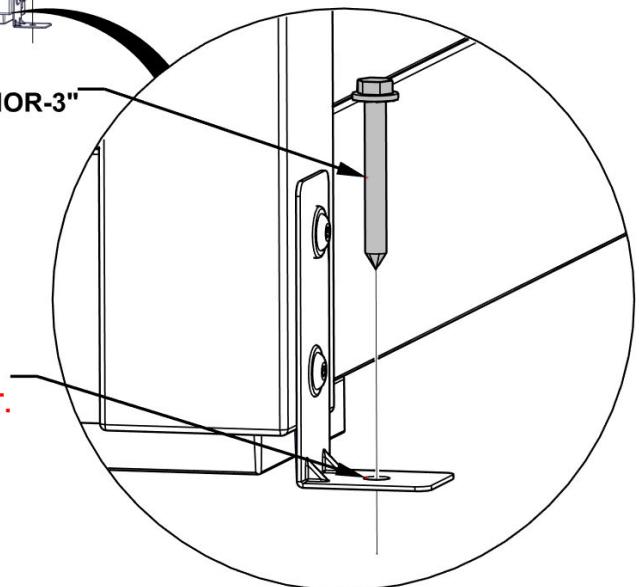
STEP 81 - ANCHORING TO CONCRETE

| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|-----------------------------|
| 4 | H101165 | CONCRETE ANCHOR 3/8"x3" BLK |

- IF SAUNA IS TO SIT ON THE GROUND, SEE STEP 80.



PRE-DRILL HOLES FOR CONCRETE ANCHORS USING A 5/16" [8mm] CONCRETE DRILL BIT.



STEP 82 - FINISH

- ONCE THE ASSEMBLY IS COMPLETE, SWEEP AND VACUUM THE INSIDE OF THE SAUNA. WIPE DOWN THE ENTIRE SAUNA WITH A DAMP CLOTH TO REMOVE ANY REMAINING DIRT, DUST, AND DEBRIS.
- THE OUTSIDE ONLY NEEDS TO BE SEALED. STAINING IS OPTIONAL BASED ON DESIRED LOOK.

- DO NOT USE CHEMICAL-BASED CLEANING AGENTS INSIDE THE SAUNA.

