



Manufactured by:
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LAKEWOOD

SWING SET

MODEL: # 2001022



WARNING

Adult Assembly Required.

The assembly manual must be retained since it contains important information

Not suitable for children under 36 months due to small parts.

FOR DOMESTIC USE ONLY. INTENDED FOR OUTDOOR USE.



Please visit www.backyarddiscovery.com

For the most up to date assembly manual, to register your product, or to order replacement parts

Para obtener instrucciones en español, visite www.backyarddiscovery.com

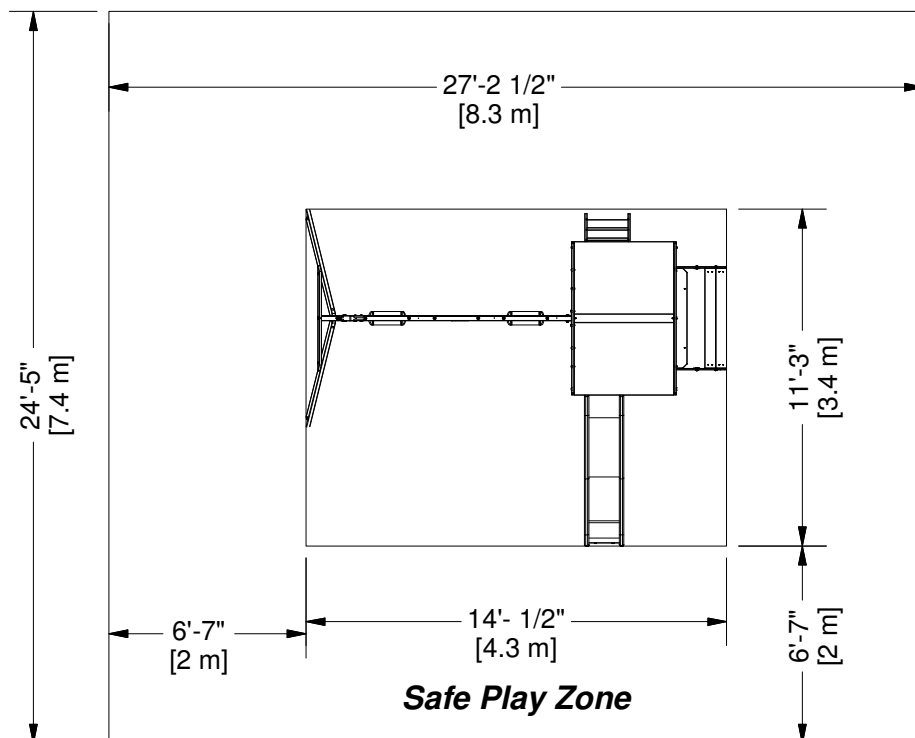


EASY STEP-BY-STEP
3D INTERACTIVE INSTRUCTIONS
DOWNLOAD THE FREE APP



Basic Setup Dimensions

Place the set on level ground, not less than 6 ft-7 in [2 m] from any structure or obstruction such as a fence, garage, house, overhanging branches, laundry lines, or electrical wires.



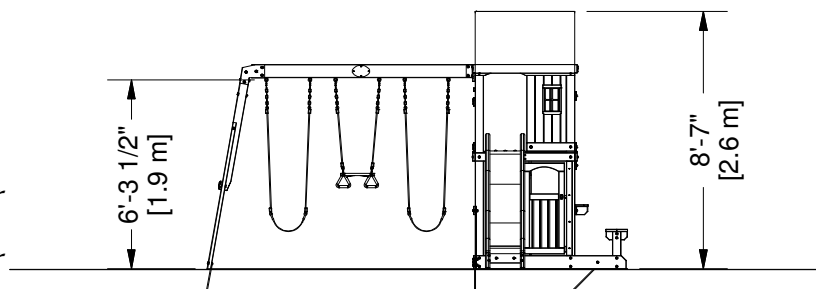
General Information:

Your set has been designed and engineered for children only and for residential use only.

A maximum of 150 lbs. per child is recommended for play activities designed for individual use.

A maximum of 120 lbs. per child is recommended for play activities designed for multiple child use.

A maximum of 9 children is recommended for this swing set.



Safe play height: 14'-7" [4.4 m]
Maximum fall height: 6'-3 1/2" [1.9 m]

Important Assembly Notes

- 1) While assembling unit, take time before and after each step to make sure fort is level. If fort is not level, assembly will be difficult and improper assembly may result. Extra care must be taken to insure the fort is square.
- 2) Tighten bolts securely, tighten nuts on bolts flush to the tube or member, and place caps over exposed bolts snug to the nut.
- 3) Pay close attention to the **ITEMS NEEDED FOR EACH STEP**. They can be a valuable aid when sorting your wood and hardware. Assembly will be made easier if items are sorted by step.
- 4) Pay close attention to make sure you are using the correct hardware in the correct steps. Using incorrect hardware may result in improper assembly.
- 5) Whenever a T-nut is used, follow these directions. Place T-nut in pre-drilled hole. Tap in with hammer. Place bolt with washers in the opposite side. Hand tighten to make sure the bolt is in the T-nut. **DO NOT** over tighten.
- 6) Read the order of each step thoroughly. The written steps may include important information not shown in the illustrations.

Parts Identification

Wood Components

(NOT TO SCALE)



- (1) **E1** - FRONT LEFT UPRIGHT - W4L13354
1 3/8"x3 3/8"x81 3/4" (36x86x2076)



- (1) **E2** - FRONT RIGHT UPRIGHT - W4L13355
1 3/8"x3 3/8"x81 3/4" (36x86x2076)



- (1) **E3** - BACK LEFT UPRIGHT - W4L13356
1 3/8"x3 3/8"x81 3/4" (36x86x2076)



- (1) **E4** - BACK RIGHT UPRIGHT - W2A02975
1 3/8"x3 3/8"x81 3/4" (36x86x2076)



- (2) **E77** - ANGLE BRACE - W4L13357
1 3/8"x3 3/8"x73 1/4" (36x86x1862)



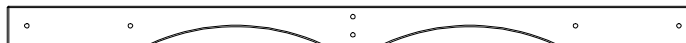
- (3) **F71** - STANDARD ANGLE BRACE - W4L13358
1 3/8"x2 3/8"x13" (36x60x330)



- (2) **G1** - WALL RAIL - W4L13359
1"x5 1/4"x22" (24x134x558)



- (1) **H1** - LEFT ROOF RAIL - W4L13360
1"x3 3/8"x60" (24x86x1524)



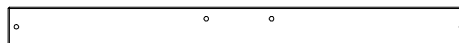
- (1) **H2** - RIGHT ROOF RAIL - W4L13361
1"x3 3/8"x60" (24x86x1524)



- (1) **H3** - FLOOR JOIST - W4L13362
1"x3 3/8"x40 1/8" (24x86x1018)



- (1) **H4** - FLOOR SUPPORT - W4L13363
1"x3 3/8"x40 1/8" (24x86x1018)



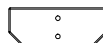
- (1) **H5** - SWING BEAM RAIL - W4L13364
1"x3 3/8"x40 1/8" (24x86x1018)



- (1) **H6** - ROOF UPRIGHT - W4L13555
1"x3 3/8"x24" (24x86x610)



- (2) **H7** - BENCH UPRIGHT - W4L13366
1"x3 3/8"x15" (24x86x380)



- (2) **H8** - SEAT SUPPORT - W4L13367
1"x3 3/8"x8 1/2" (24x86x216)



- (2) **H9** - SHELF SUPPORT - W4L13368
1"x3 3/8"x4 1/2" (24x86x114)

Parts Identification

Wood Components

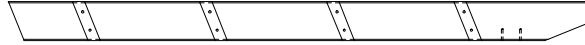
(NOT TO SCALE)



(1) **H10** - FLOOR SUPPORT - W4L13369
1"x3 3/8"x40 1/8" (24x86x1018)



(1) **H11** - ROOF UPRIGHT - W4L13556
1"x3 3/8"x55 1/4" (24x86x1404)



(1) **H74** - LEFT UPRIGHT - W4L13371
1"x3 3/8"x50 3/4" (24x86x1290)



(1) **H75** - RIGHT UPRIGHT - W4L13372
1"x3 3/8"x50 3/4" (24x86x1290)



(1) **H79** - END SUPPORT - W4L13373
1"x3 1/2"x42" (24x86x1072)



(1) **J1** - DOOR STOP - W4L13374
1"x2 3/8"x2" (24x60x50)



(1) **K1** - GROUND BOARD - W4L13375
5/8"x5 1/4"x59" (16x134x1499)



(2) **K2** - GROUND BOARD - W4L13376
5/8"x5 1/4"x60 1/2" (16x134x1538)



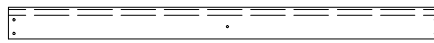
(1) **K3** - GROUND BOARD - W4L13377
5/8"x3 3/8"x47 1/2" (16x86x1205)



(1) **K4** - GROUND BOARD - W4L13378
5/8"x5 1/4"x40 1/8" (16x134x1018)



(1) **K5** - SERVING SHELF - W4L13379
5/8"x5 1/4"x40 1/8" (16x134x1018)



(1) **K91** - LEFT WALL BOARD - W4L13380
3/8"x2 3/4"x37 1/2" (11x70x954)



(1) **K92** - RIGHT WALL BOARD - W4L13381
3/8"x2 3/4"x37 1/2" (11x70x954)



(10) **K93** - WALL BOARD - W4L13382
3/8"x3 3/8"x19 1/2" (11x86x495)



(2) **K94** - WINDOW CLEAT - W4L13383
3/8"x1 1/8"x9 7/8" (11x30x252)



(1) **L1** - ARCHED ROOF BOARD - W4L13384
5/8"x4 3/8"x40" (16x112x1016)

Parts Identification

Wood Components

(NOT TO SCALE)



- (1) **L2** - ARCHED ROOF BOARD - W4L13385
5/8"x4 3/8"x40" (16x112x1016)



- (2) **M1** - END ROOF RAIL - W4L13386
5/8"x3 3/8"x41 7/8" (16x86x1064)



- (1) **M2** - FLOOR BOARD - W4L13387
5/8"x3 3/8"x41 7/8" (16x86x1064)



- (2) **M3** - WALL BOARD - W4L13388
5/8"x3 3/8"x41" (16x86x1040)



- (1) **M4** - SERVING SHELF SUPPORT - W4L13389
5/8"x3 3/8"x40 1/8" (16x86x1018)



- (2) **M5** - WALL BOARD - W4L13390
5/8"x3 3/8"x40 1/8" (16x86x1018)



- (1) **M6** - FLOOR SUPPORT - W4L13391
5/8"x3 3/8"x40" (16x86x1016)



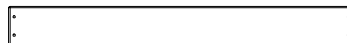
- (1) **M7** - TOP ROOF RAIL - W4L13557
5/8"x3 3/8"x40" (16x86x1016)



- (2) **M8** - BRACE - W4L13393
5/8"x3 3/8"x26 5/8" (16x86x676)



- (1) **M9** - HANDLE WALL BOARD - W4L13394
5/8"x3 3/8"x31 3/4" (16x86x808)



- (2) **M10** - WALL BOARD - W4L13395
5/8"x3 3/8"x30" (16x86x762)



- (1) **M11** - SERVING HEADER - W4L13396
5/8"x3 3/8"x40 1/8" (16x86x1018)



- (2) **M12** - WINDOW WALL BOARD - W4L13397
5/8"x3 3/8"x25" (16x86x634)



- (1) **M13** - WALL RAIL - W4L13398
5/8"x3 3/8"x19 1/4" (16x86x490)

Parts Identification

Wood Components

(NOT TO SCALE)



- (4) **M14** - PICKET - W4L13399
5/8"x3 3/8"x17 3/4" (16x86x452)



- (1) **M15** - WALL RAIL - W4L13400
5/8"x3 3/8"x16 5/8" (16x86x422)



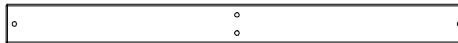
- (2) **M16** - WINDOW WALL BOARD - W4L13401
5/8"x3 3/8"x14" (16x86x356)



- (4) **M17** - WINDOW WALL BOARD - W4L13402
5/8"x3 3/8"x6 1/2" (16x86x164)



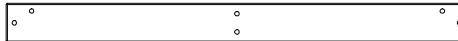
- (1) **M18** - FLOOR SUPPORT - W4L13403
5/8"x3 3/8"x40" (16x86x1016)



- (1) **M19** - WALL BOARD - W4L13404
5/8"x3 3/8"x40 1/8" (16x86x1018)



- (1) **M20** - WALL BOARD - W4L13405
5/8"x3 3/8"x31 3/4" (16x86x808)



- (1) **M21** - WALL BOARD - W4L13406
5/8"x3 3/8"x40 1/8" (16x86x1018)



- (5) **M22** - PICKET - W4L13547
5/8"x3 3/8"x20 1/8" (16x86x512)



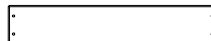
- (1) **M77** - SLIDE BRACE - W4L13407
5/8"x3 3/8"x14 1/4" (16x86x362)



- (2) **M78** - CENTER SLIDE BRACE - W4L13408
5/8"x3 3/8"x14 1/4" (16x86x362)



- (1) **M102** - ATTACHMENT BOARD - W4L13409
5/8"x3 3/8"x18 1/4" (16x86x462)



- (1) **M103** - REAR SUPPORT - W4L13410
5/8"x3 3/8"x18 1/4" (16x86x462)



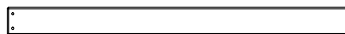
- (4) **M104** - LADDER RUNG - W4L13411
1"x3 3/8"x17 1/8" (24x86x434)



- (2) **N1** - HINGE BOARD - W4L13412
5/8"x2 3/8"x37 3/4" (16x60x958)



- (1) **N2** - WALL BOARD - W4L13413
5/8"x2 3/8"x41" (16x60x1040)



- (1) **N3** - WALL BOARD - W4L13414
5/8"x2 3/8"x30" (16x60x762)

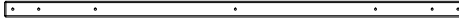
Parts Identification

Wood Components

(NOT TO SCALE)



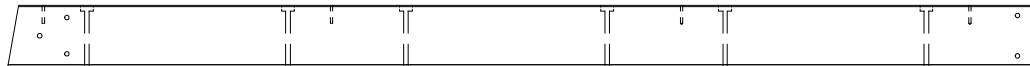
- (1) **N5** - DOOR STOP SUPPORT - W4L13415
5/8"x2 3/8"x4 7/8" (16x60x125)



- (1) **O1** - SAFETY RAIL - W4L13416
5/8"x1 3/8"x40 1/8" (16x34x1018)



- (2) **Q1** - BENCH SEAT - W4L13417
1"x4 3/8"x40 1/8" (24x112x1018)



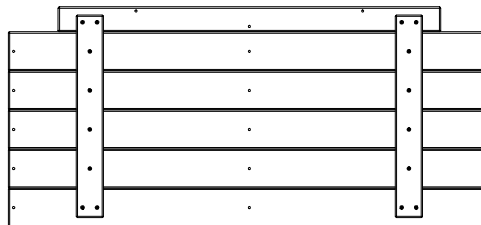
- (1) **SB74** - SWING BEAM EXTENDED - W4L13418
2"x5 1/4"x89 1/2" (50x134x2274)



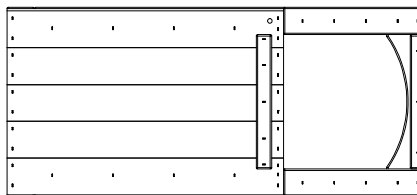
- (2) **T1** - SUPPORT RAIL - W4L13419
1"x1 3/8"x20" (24x34x507)



- (1) **W71** - SWING BEAM SUPPORT - W4L13420
2"x3 3/8"x49 5/8" (50x86x1260)



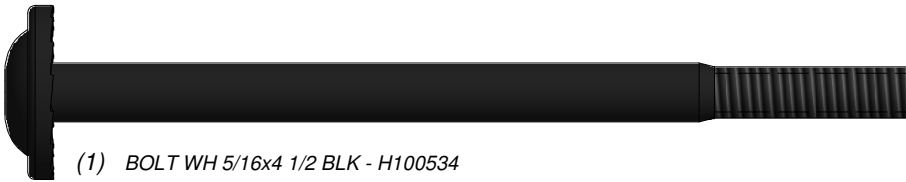
- (2) **FP1** - FLOOR PANEL - W2A02973
1 1/4"x19 1/8"x41 7/8" (32x485x1064)



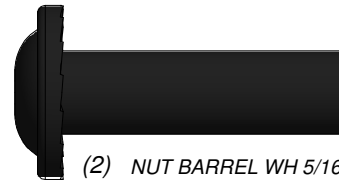
- (1) **DR1** - DOOR PANEL - W2A02974
1 1/2"x16 3/8"x36 3/8" (38x416x924)

Parts Identification

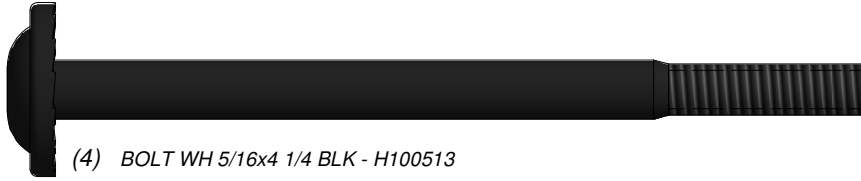
Hardware



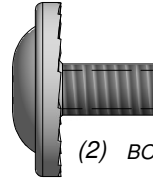
(1) BOLT WH 5/16x4 1/2 BLK - H100534



(2) NUT BARREL WH 5/16x1-1/2 BLK - H100193



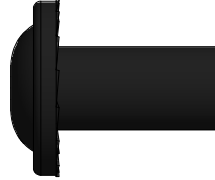
(4) BOLT WH 5/16x4 1/4 BLK - H100513



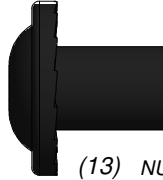
(2) BOLT WH 5/16x1/2 - H100115



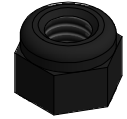
(2) BOLT WH 5/16x2-1/2 BLK - H100194



(20) NUT BARREL WH 5/16x7/8 BLK - H100192



(13) NUT BARREL WH 5/16x5/8 BLK - H100469



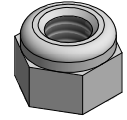
(2) NUT LOCK 5/16 BLK - H100479



(4) BOLT WH 5/16x2-1/4 BLK - H100205



(2) BOLT HEX 5/16x2-3/4 BLK - H100472



(7) NUT LOCK 5/16 - H100110



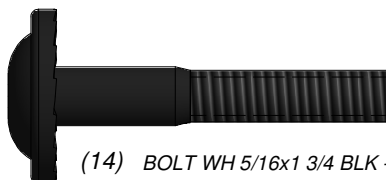
(25) BOLT WH 5/16x2 BLK - H100457



(4) BOLT HEX 5/16x2 BLK - H100761



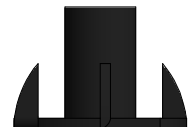
(2) T-NUT 1/4 BLK - H100398



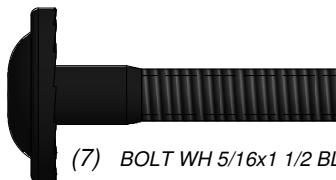
(14) BOLT WH 5/16x1 3/4 BLK - H100378



(21) LAG SCREW WH 5/16x2-1/2 BLK - H100197



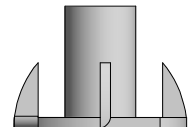
(64) T-NUT 5/16 BLK - H100379



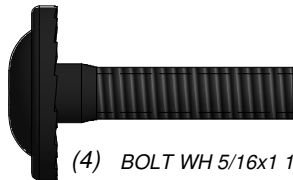
(7) BOLT WH 5/16x1 1/2 BLK - H100407



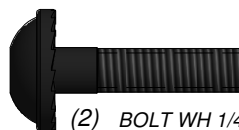
(15) LAG SCREW WH 5/16x2 BLK - H100458



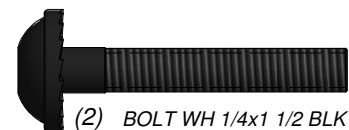
(2) T-NUT 5/16 - H100074



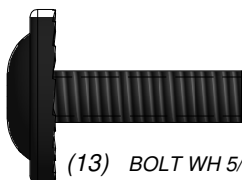
(4) BOLT WH 5/16x1 1/4 BLK - H100459



(2) BOLT WH 1/4x1 BLK - H100171



(2) BOLT WH 1/4x1 1/2 BLK - H100406



(13) BOLT WH 5/16x1 BLK - H100468



(23) BOLT WH 5/16x1/2 BLK - H100396



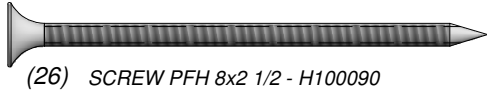
(2) NUT BARREL WH 1/4x5/8 BLK - H100404

Parts Identification

Hardware



(7) SCREW PFH 8x2-1/2 BLK - H100201



(26) SCREW PFH 8x2 1/2 - H100090



(26) SCREW PFH 8x2 BLK - H100391



(9) SCREW PFH 8x1 3/4 BLK - H100382



(77) SCREW PFH 8x1-1/2 BLK - H100200



(2) SCREW PFH 8x1-1/4 BLK - H100387



(92) SCREW PFH 8x1 1/8 BLK - H100380



(54) SCREW PFH 8x1 BLK - H100385



(4) SCREW PFH 8x1/2 BLK - H100203



(2) SCREW TAPPING 14x1-1/2 BLK - H100535



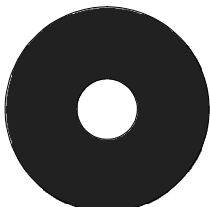
(11) SCREW PWH 8x3/4 BLK - H100392



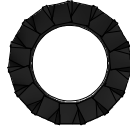
(17) SCREW PWH 8x5/8 BLK - H100202



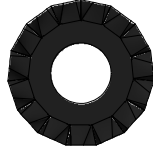
(4) WASHER LOCK EXT 6x15 BLK - H100405



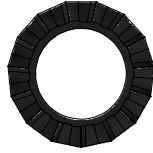
(9) WASHER FLAT 8x27 BLK - H100478



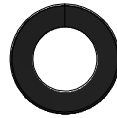
(2) WASHER LOCK EXT 8x15 BLK - H100400



(97) WASHER LOCK EXT 8x19 BLK - H100198



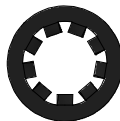
(29) WASHER LOCK EXT 12x19 BLK - H100199



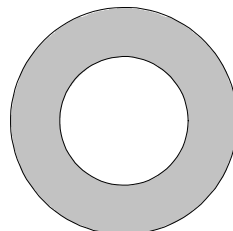
(4) WASHER SPLIT 5/16 BLK - H100477



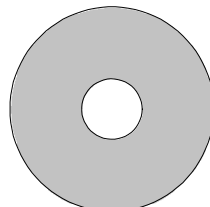
(2) WASHER FLAT 9x18 BLK - H100474



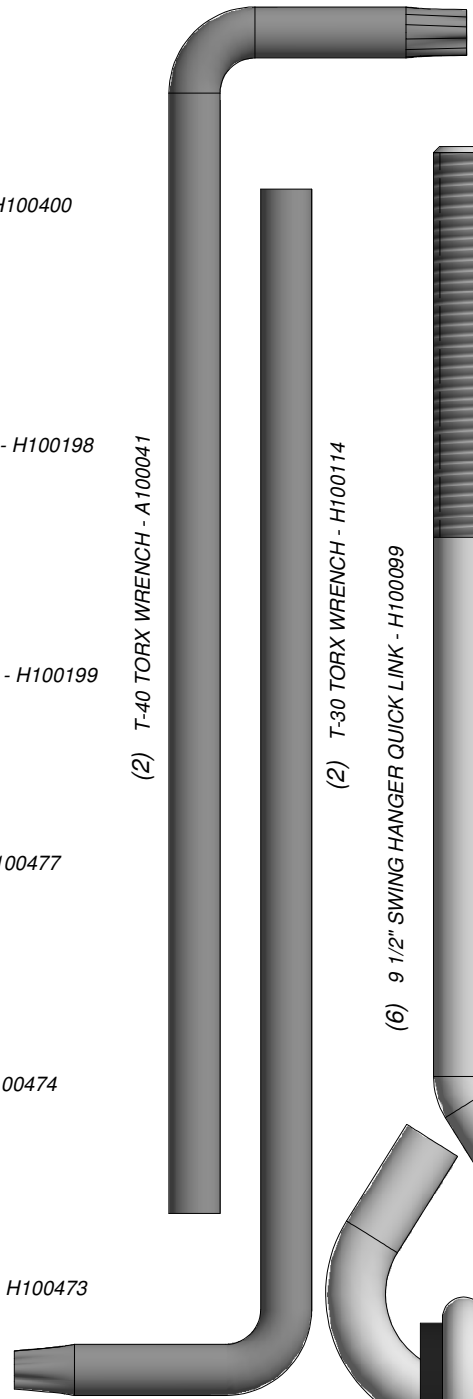
(2) WASHER LOCK INT 8x15 BLK - H100473



(7) WASHER SAFETY 17x30 - H100103



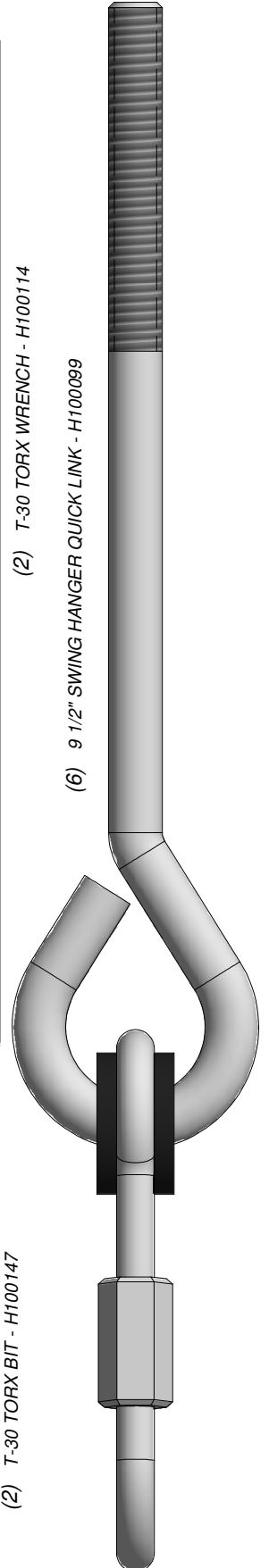
(7) WASHER FLAT 8x27 - H100105



(2) T-40 TORX WRENCH - A100041



(2) T-30 TORX WRENCH - H100114



(6) 9 1/2" SWING HANGER QUICK LINK - H100099



(2) T-40 TORX BIT - A100042

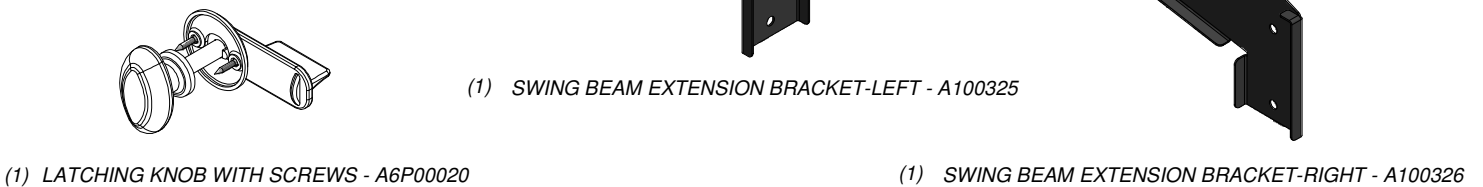
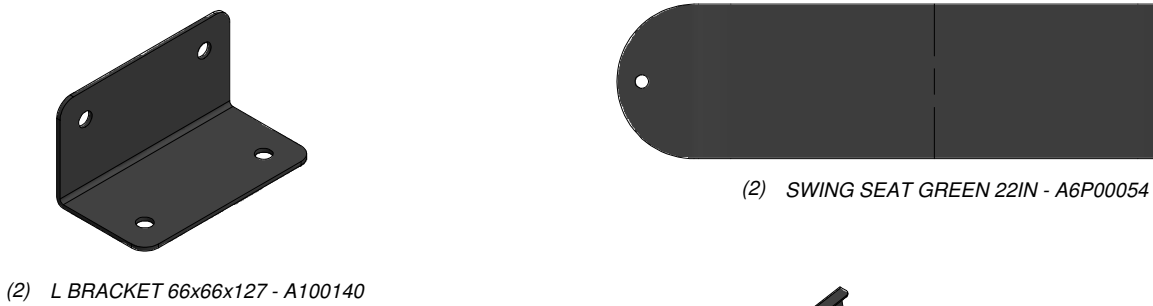
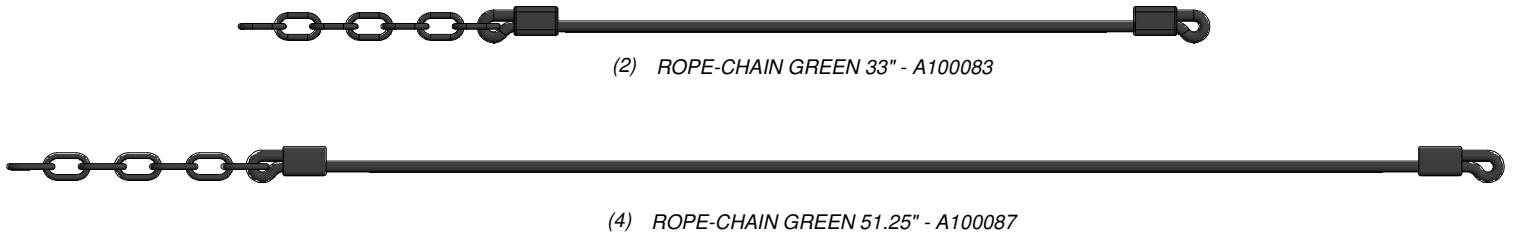
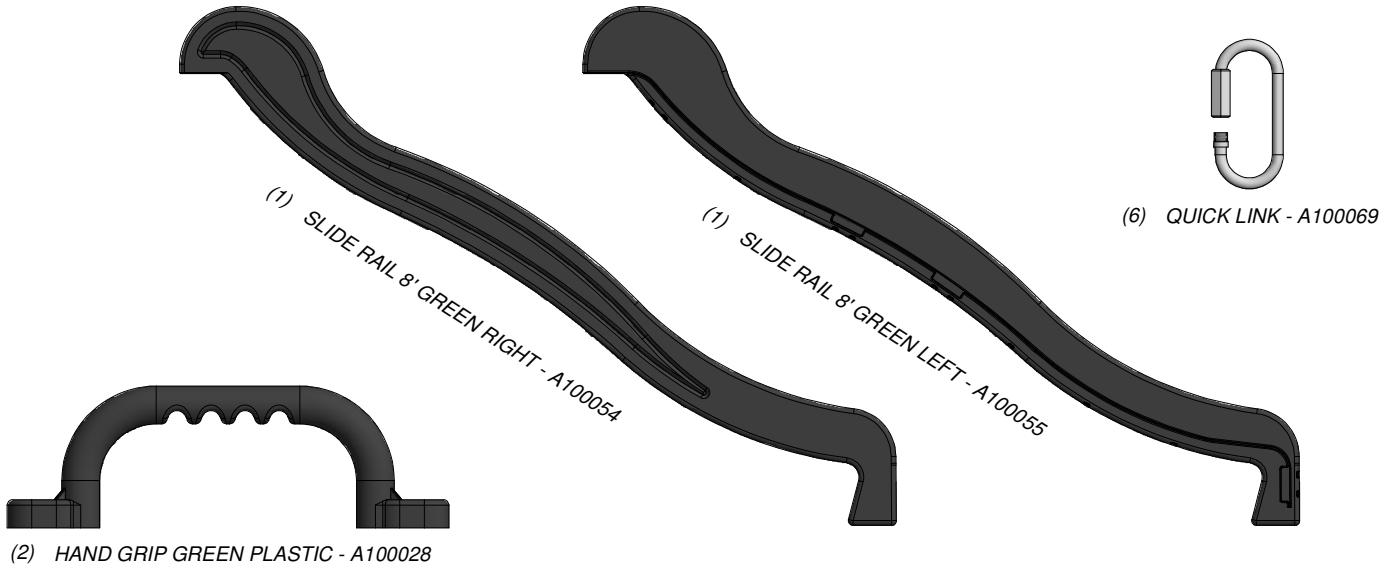


(2) T-30 TORX BIT - H100147

Parts Identification

Accessories

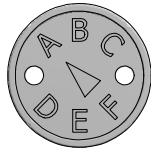
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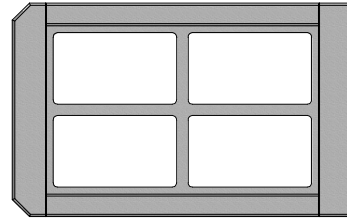
Parts Identification

Accessories

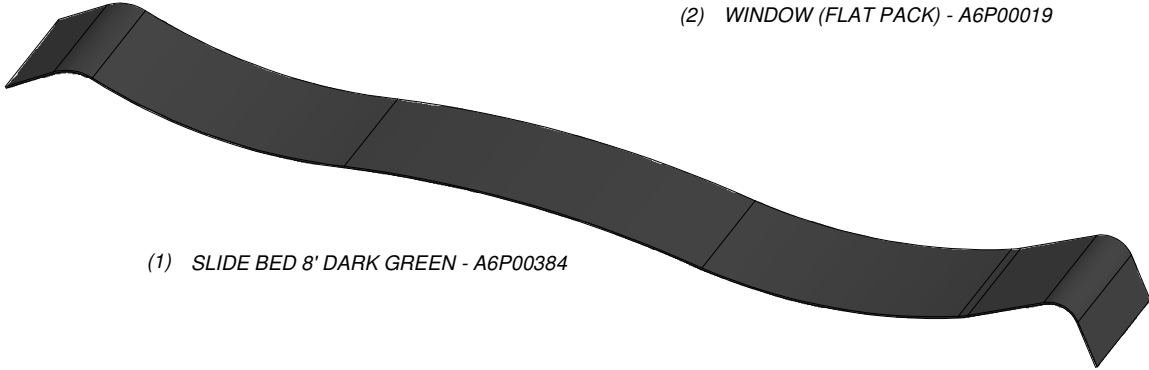
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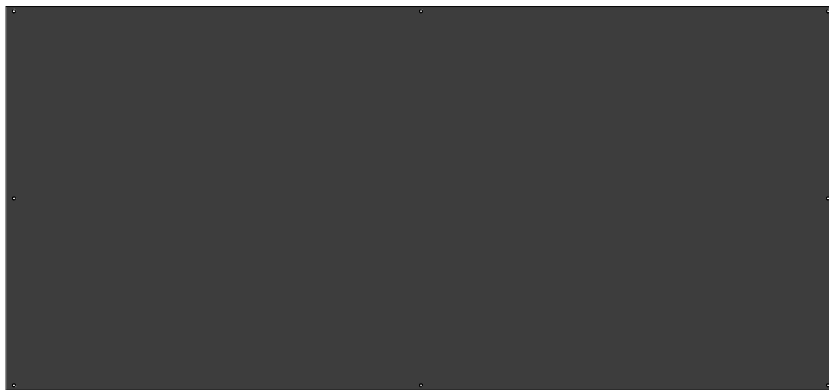
(1) "A" REVISION TAG - A100314



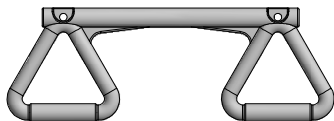
(2) WINDOW (FLAT PACK) - A6P00019



(1) SLIDE BED 8' DARK GREEN - A6P00384



(1) TARP .4x1014x2195 - A6P00381
1/32"x39 7/8"x86 3/8" (.4x1014x2195)



(1) TRAPEZE YELLOW - A6P00034



(8) L BRACKET 2.5x38x55x55 - A4M01046



(6) GROUND STAKE REBAR - A4M00527



(1) BYD ID TAG (LARGE) AGES 3-10 - A100164

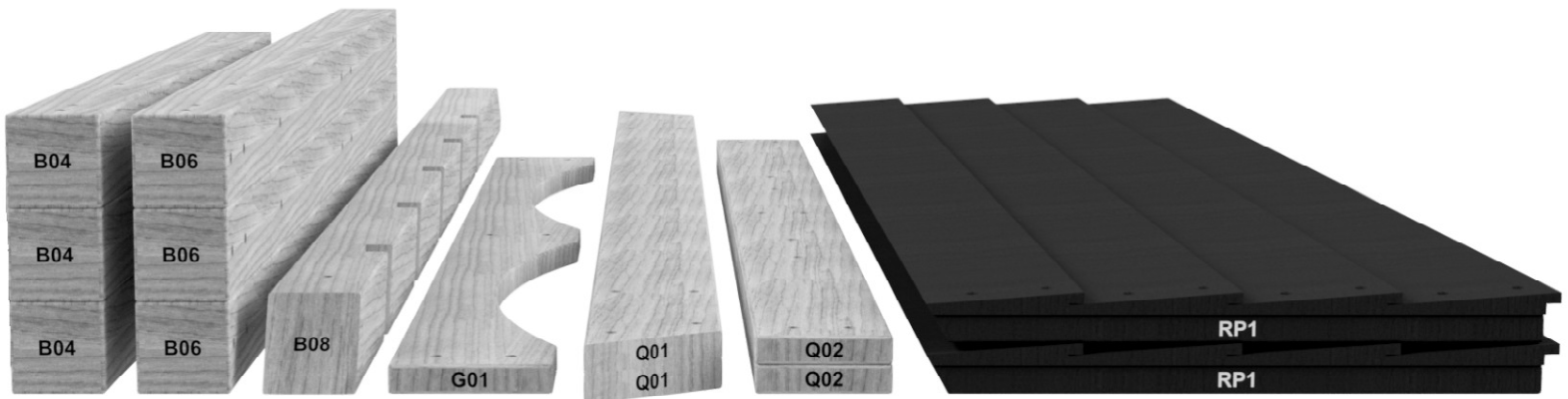
PRE-ASSEMBLY STEP 1 - SORTING PARTS

It is critical for ease of assembly that you take the time to sort and organize the wood and hardware.

WOOD PARTS:

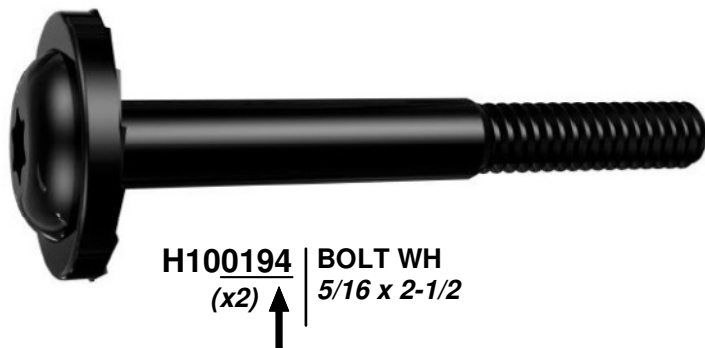
- Organize wood parts by the three-digit, alpha-numeric number stamped on each board (ex. P01).
- If there are multiple boards with the same stamped number, stack those pieces together.
- Stamps can be found on the flat surface of the boards or on the end of the boards.
- Allow yourself plenty of room - the wood pieces can take up a significant amount of space.

NOTE: CARTONS ARE NOT ORGANIZED BY BOARD NUMBER.



HARDWARE PARTS:

- We recommend that you have a separate table to organize the hardware.
- Hardware bags are printed with a seven-digit, alpha-numeric part number.
- You can organize your hardware by part number or group by hardware type (i.e. bolts, nuts, etc.).
- During assembly you only need to reference the last four digits of the number.



PRE-ASSEMBLY STEP 2 - TOOLS REQUIRED



**Cordless Drill or
Electric Drill**



**Drill Attachments:
Phillips Head**



**1/8", 3/16", 3/8" & 7/16"
Drill Bits**



Phillips Screw Driver



Open End Wrenches 1/2" & 9/16"



**3/8" Drive Ratchet, 1/2" &
9/16" STD Sockets 1/2" & 9/16" Deep
Sockets**



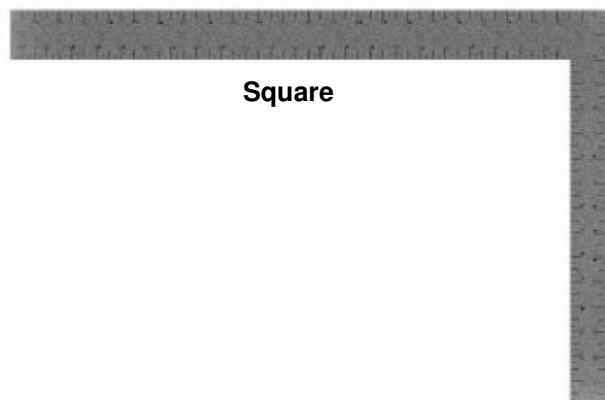
Claw Hammer



Rubber Mallet - Optional



Tape Measure



Square



Level 24"

PRE-ASSEMBLY STEP 3 - CHOOSE YOUR ASSEMBLY METHOD

There are several types of assembly instructions available to you.

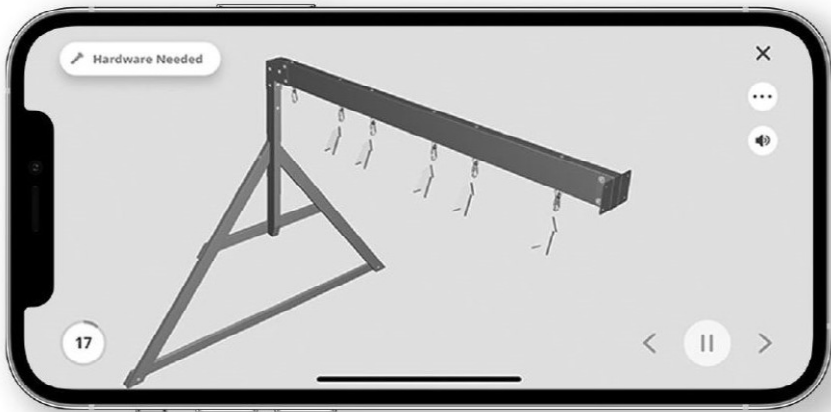
1. **Printed Assembly Manual** included with your set
2. **BILT APP** - 3D interactive instructions
3. **Combination of the Printed Manual and BILT APP** (Note: Step numbers can differ between the two methods)



Scan for easy 3D instructions

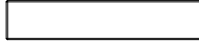
Download the BILT app
before you begin





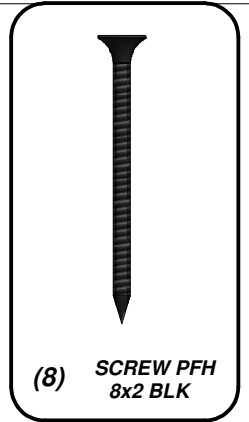
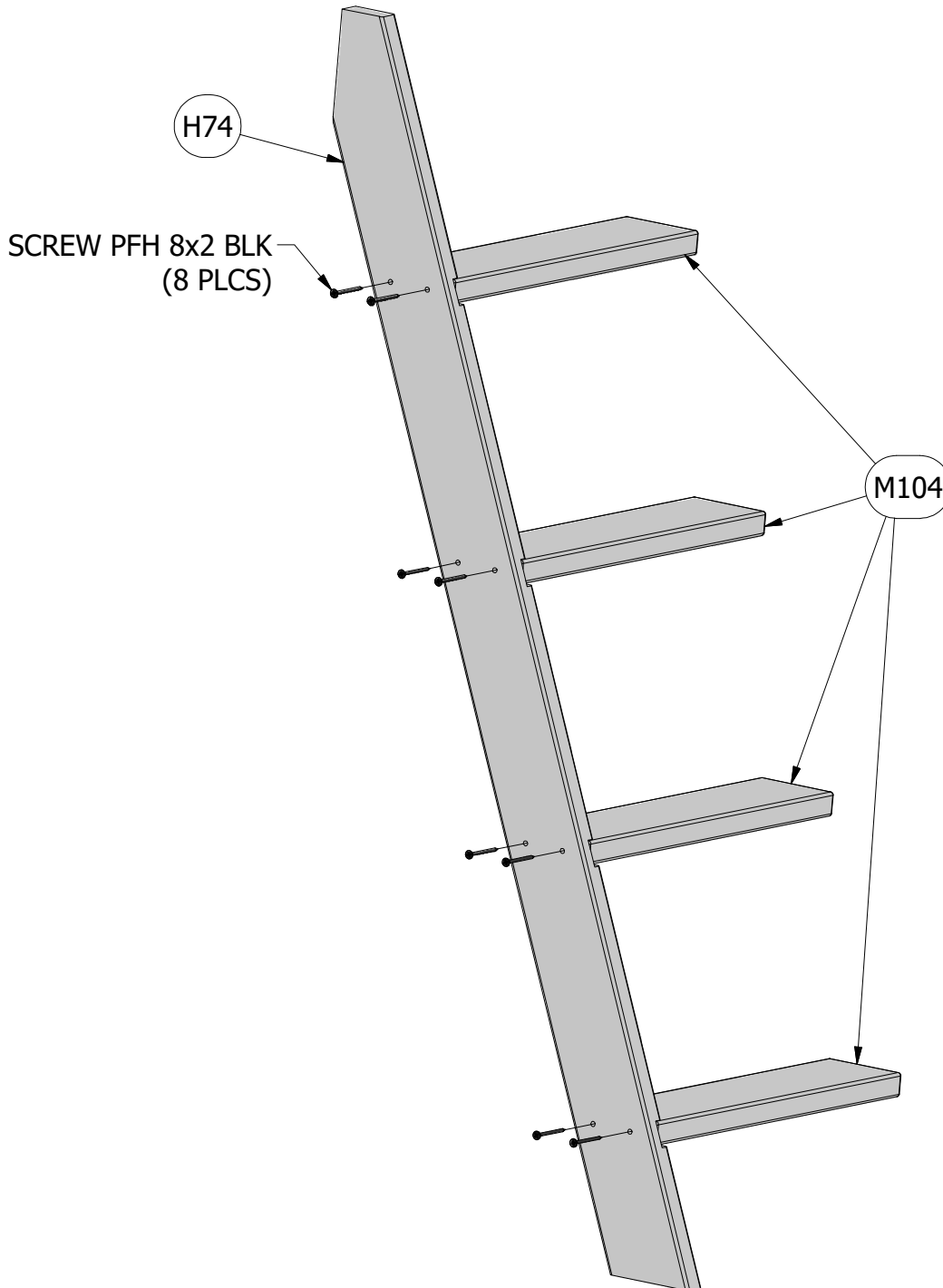


- (1) **H74 - LEFT UPRIGHT - W4L13371**
1"x3 3/8"x50 3/4" (24x86x1290)



- (4) **M104 - LADDER RUNG - W4L13411**
1"x3 3/8"x17 1/8" (24x86x434)

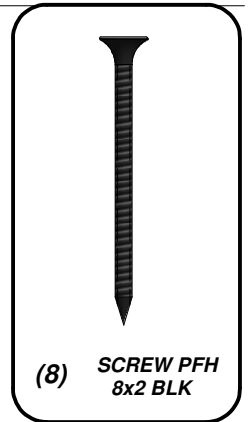
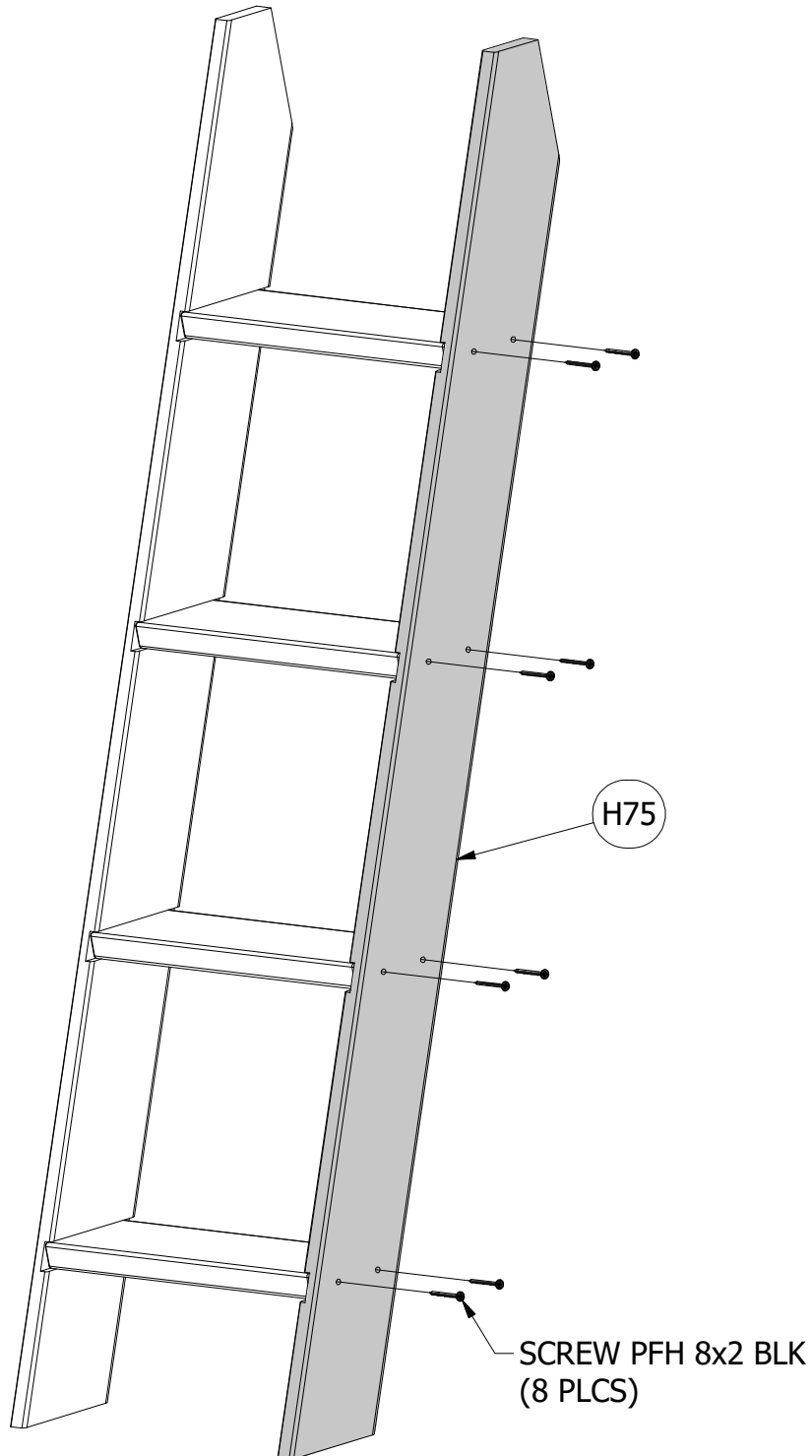
LADDER ASSEMBLY STEP 1





- (1) **H75 - RIGHT UPRIGHT - W4L13372**
1"x3 3/8"x50 3/4" (24x86x1290)

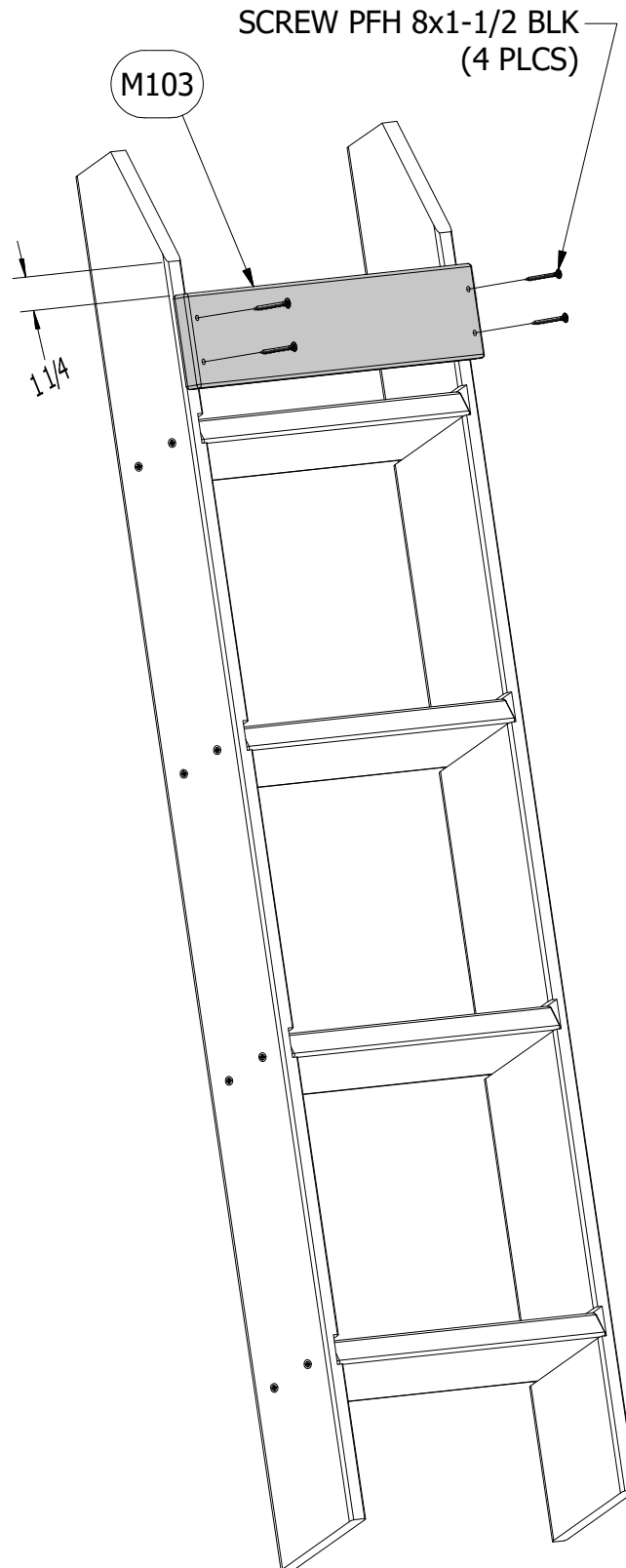
LADDER ASSEMBLY STEP 2





- (1) **M103 - REAR SUPPORT - W4L13410**
5/8"x3 3/8"x18 1/4" (16x86x462)

LADDER ASSEMBLY STEP 3

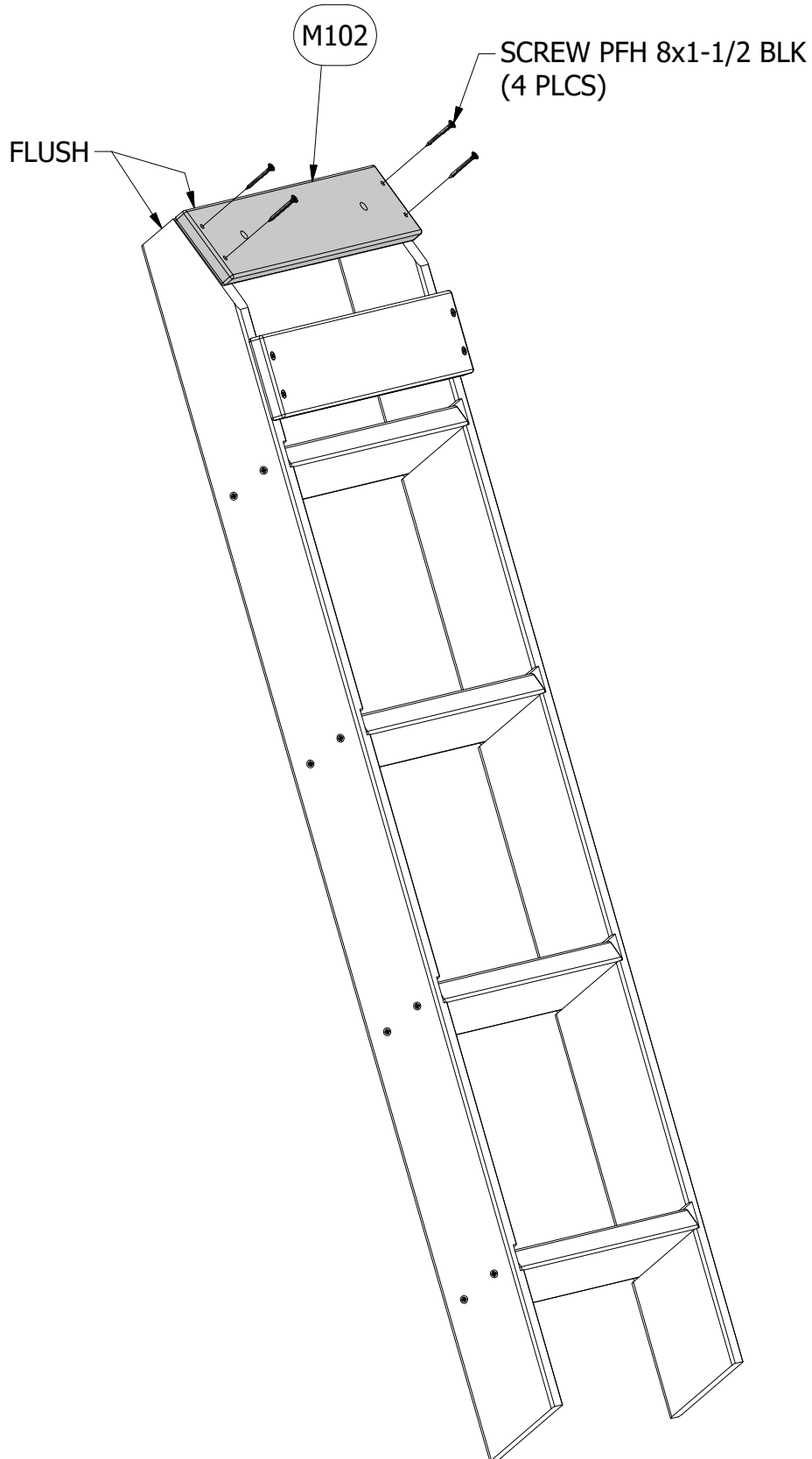


- (4) **SCREW PFH**
8x1-1/2 BLK



- (1) **M102 - ATTACHMENT BOARD - W4L13409**
5/8"x3 3/8"x18 1/4" (16x86x462)

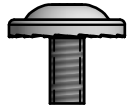
LADDER ASSEMBLY STEP 4



- (4) **SCREW PFH**
8x1-1/2 BLK

(1) - SLIDE BED 8' DARK GREEN - A6P00384

(1) M77 - SLIDE BRACE - W4L13407
5/8"x3 3/8"x14 1/4" (16x86x362)



(2) BOLT WH
5/16x1/2



(2) T-NUT 5/16



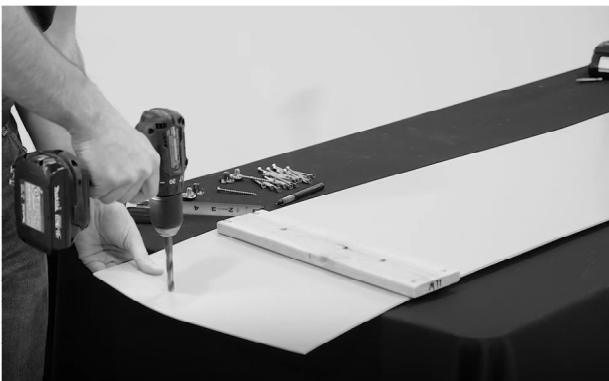
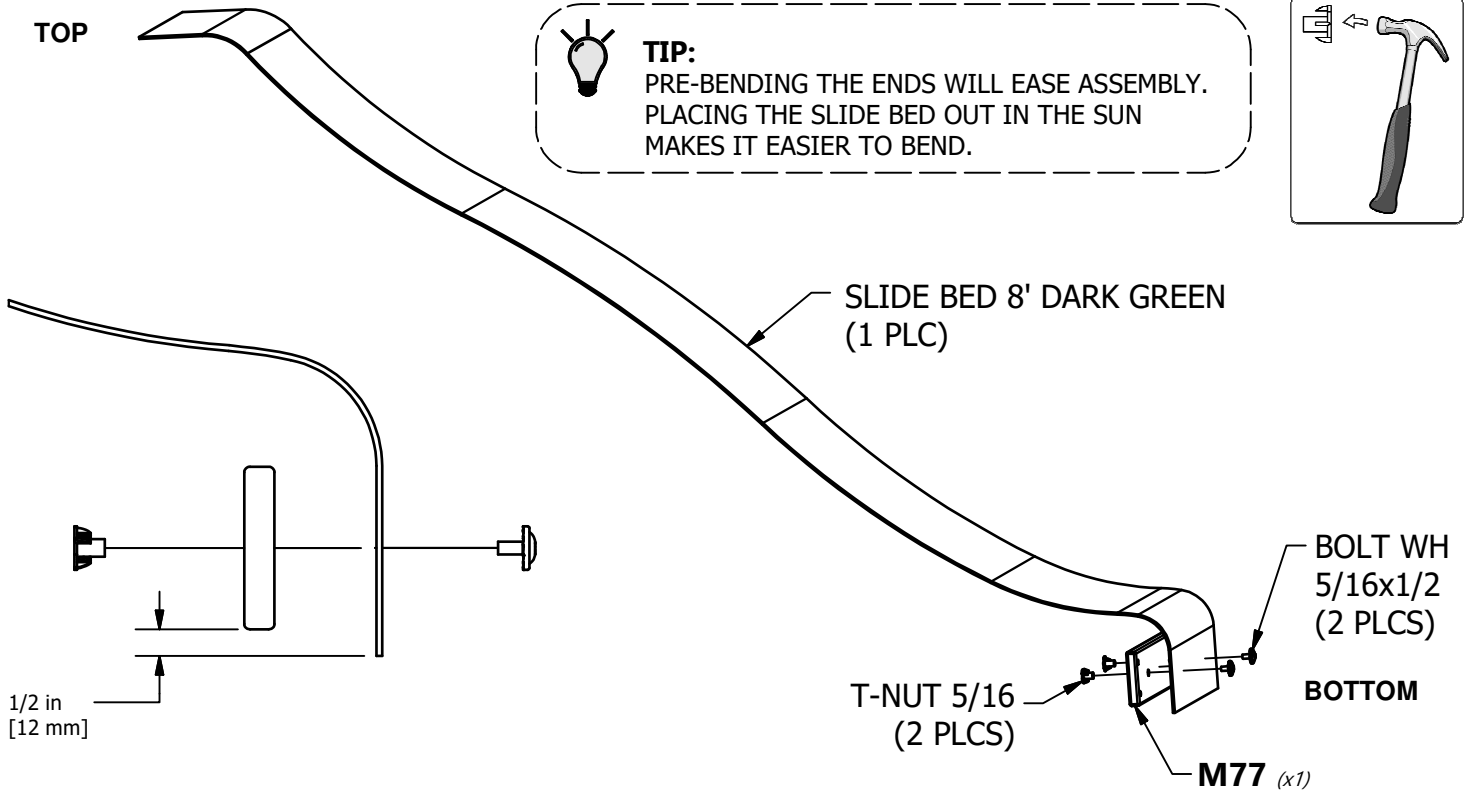
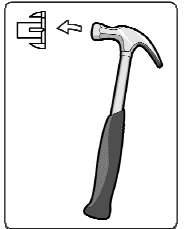
NOTE:

TAKE NOTE OF SLIDE BED SURFACE FINISH, THE DULL SIDE WILL BE TOWARDS THE GROUND. PLACE SLIDE BRACE CENTERED ON THE BOTTOM (DULL SIDE) AND 1/2" FROM THE EDGE. USE **M77** BOARD AS A TEMPLATE FOR DRILLING BOTTOM HOLE PATTERN IN SLIDE BED. USE A 5/16" DRILL BIT.



TIP:

PRE-BENDING THE ENDS WILL EASE ASSEMBLY. PLACING THE SLIDE BED OUT IN THE SUN MAKES IT EASIER TO BEND.





(1) EK - SLIDE RAIL 8' GREEN RIGHT - A100054



(1) EL - SLIDE RAIL 8' GREEN LEFT - A100055



(2) M78 - CENTER SLIDE BRACE - W4L13408
5/8"x3 3/8"x14 1/4" (16x86x362)

SLIDE ASSEMBLY STEP 2



TIP:

A HELPER IS RECOMMENDED FOR THESE FOLLOWING STEPS.

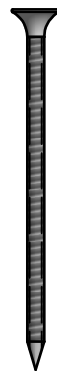


NOTE:

PLACE (1) SLIDE RAIL ASSEMBLY ON A FLAT SURFACE AND BEGIN INSERTING SLIDE BED AT THE BOTTOM OF THE SLIDE RAIL (FIGURE 1). HAVE A HELPER BEND THE SLIDE BED TOWARDS THE TOP OF THE SLIDE AND INSERT THE BED INTO THE SLIDE CAVITY. MAKE SURE SLIDE BED IS COMPLETELY DOWN IN THE SLIDE CAVITY.

INSERT THE (2) **M78** CENTER SLIDE BRACES INTO THEIR RESPECTIVE PILOT LOCATIONS (FIGURE 2).

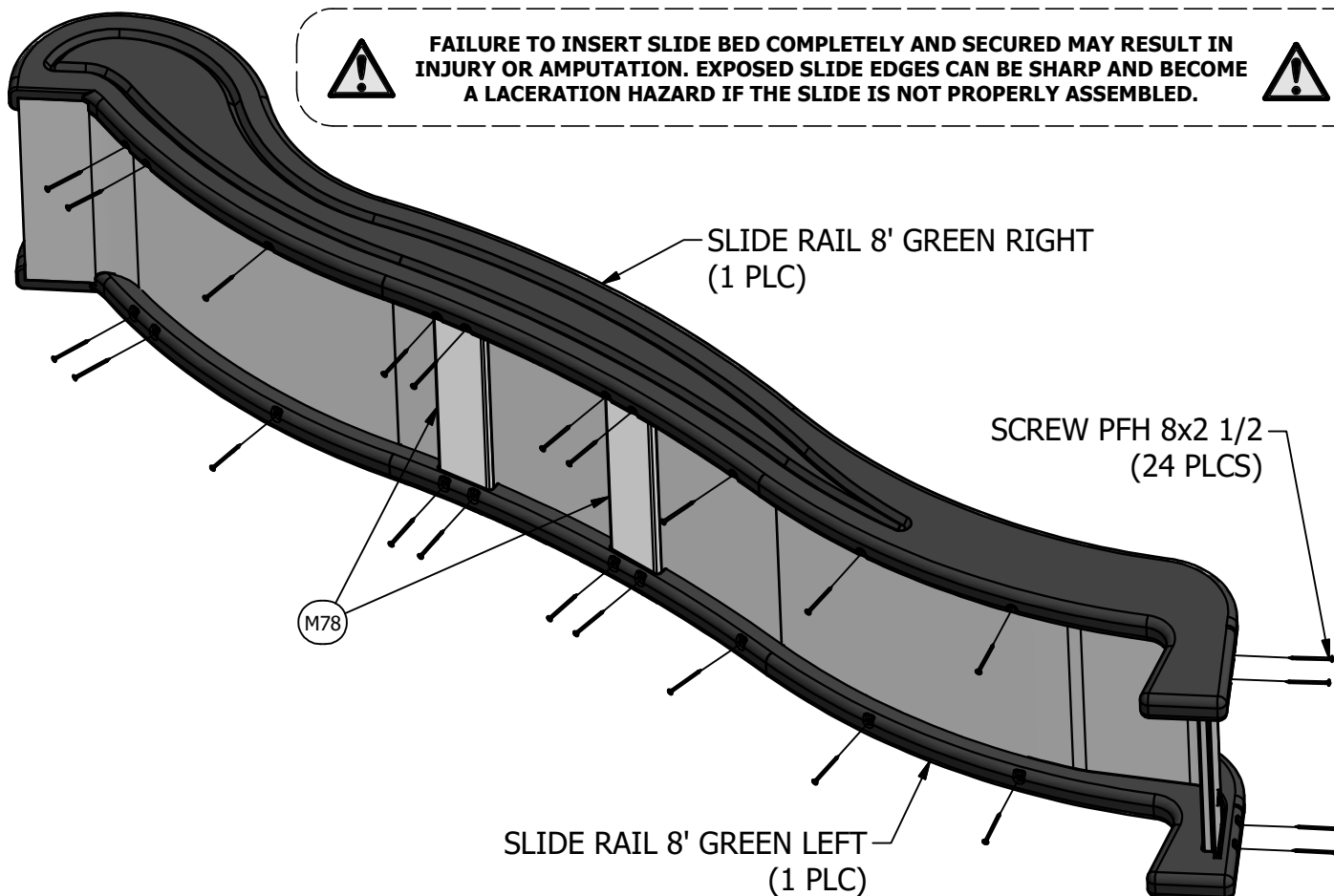
PLACE SECOND SLIDE RAIL ASSEMBLY OVER THE TOP OF THE SLIDE BED AND **M78** CENTER SLIDE BRACES. INSERT THE SLIDE BED AND CENTER SLIDE BRACES INTO THE SLIDE CAVITY. MAKE SURE SLIDE BED IS COMPLETELY IN THE SLIDE CAVITY.



(24) SCREW PFH
8x2 1/2

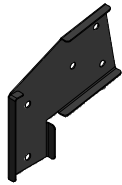


FAILURE TO INSERT SLIDE BED COMPLETELY AND SECURED MAY RESULT IN INJURY OR AMPUTATION. EXPOSED SLIDE EDGES CAN BE SHARP AND BECOME A LACERATION HAZARD IF THE SLIDE IS NOT PROPERLY ASSEMBLED.

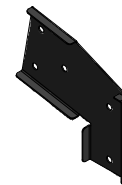




(1) **SB74 - SWING BEAM EXTENDED - W4L13418**
2"x5 1/4"x89 1/2" (50x134x2274)



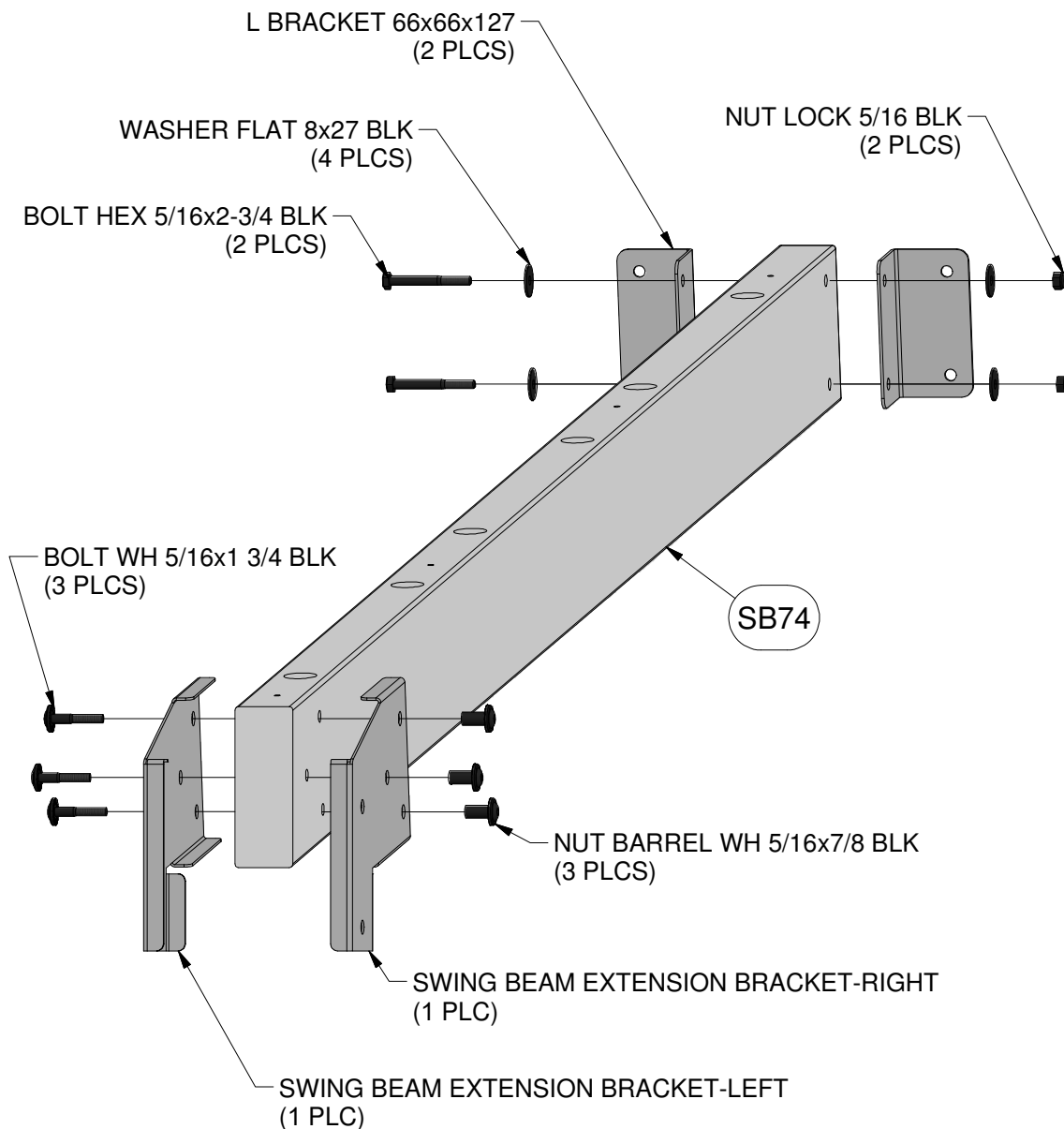
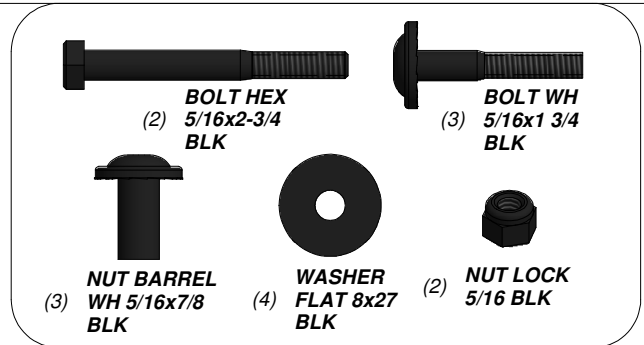
(2) **L BRACKET 66x66x127 - A100140**



(1) **SWING BEAM EXTENSION BRACKET-LEFT - A100325**

(1) **SWING BEAM EXTENSION BRACKET-RIGHT - A100326**

SWING BEAM ASSEMBLY STEP 1

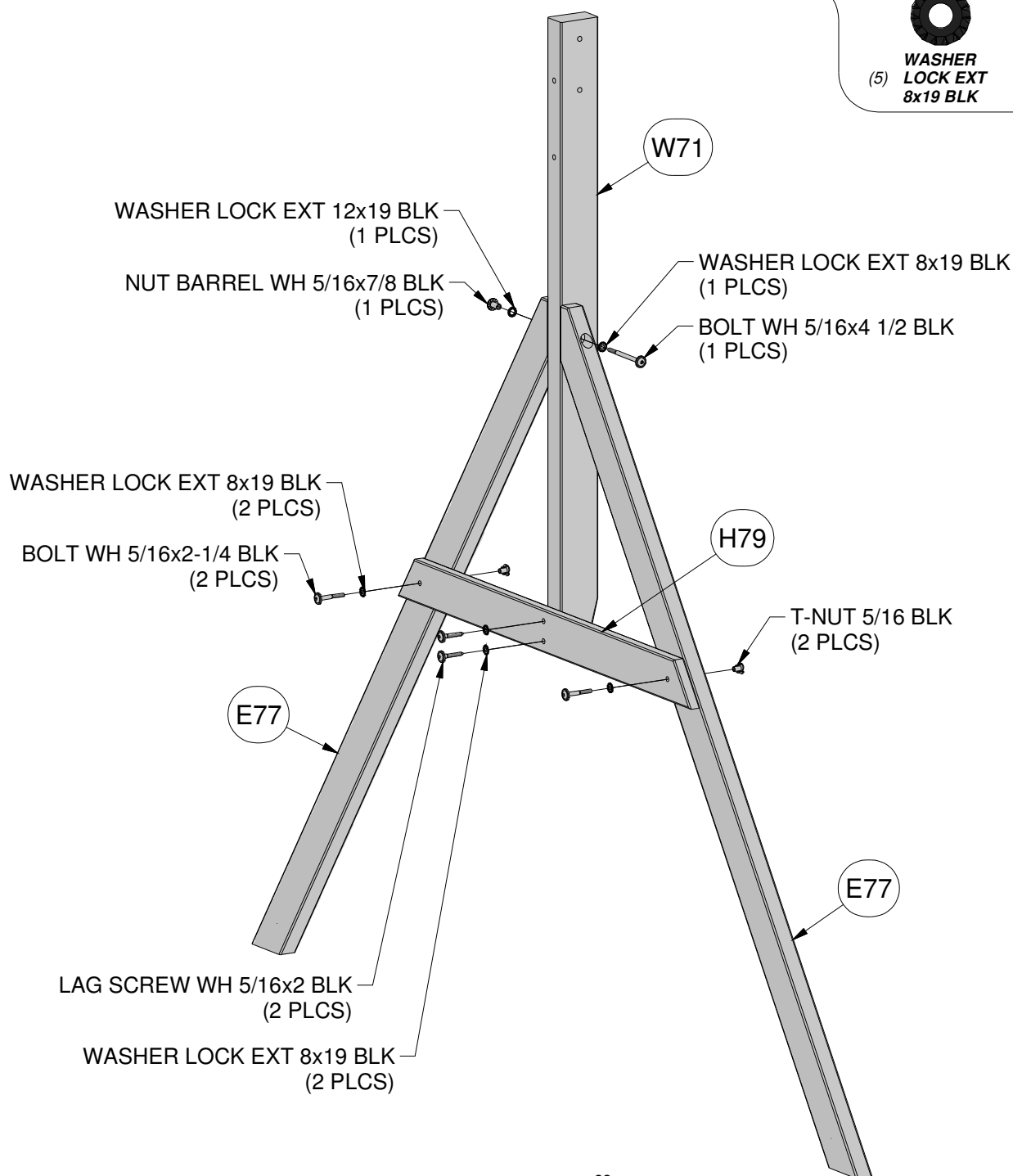
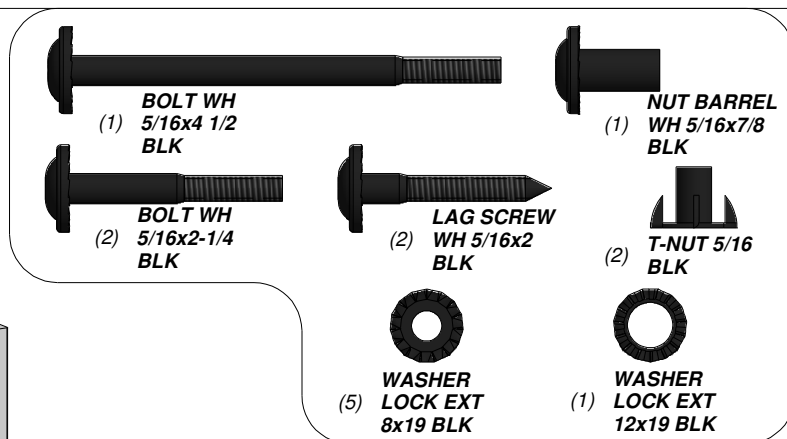


(1) **W71 - SWING BEAM SUPPORT - W4L13420**
2"x3 3/8"x49 5/8" (50x86x1260)

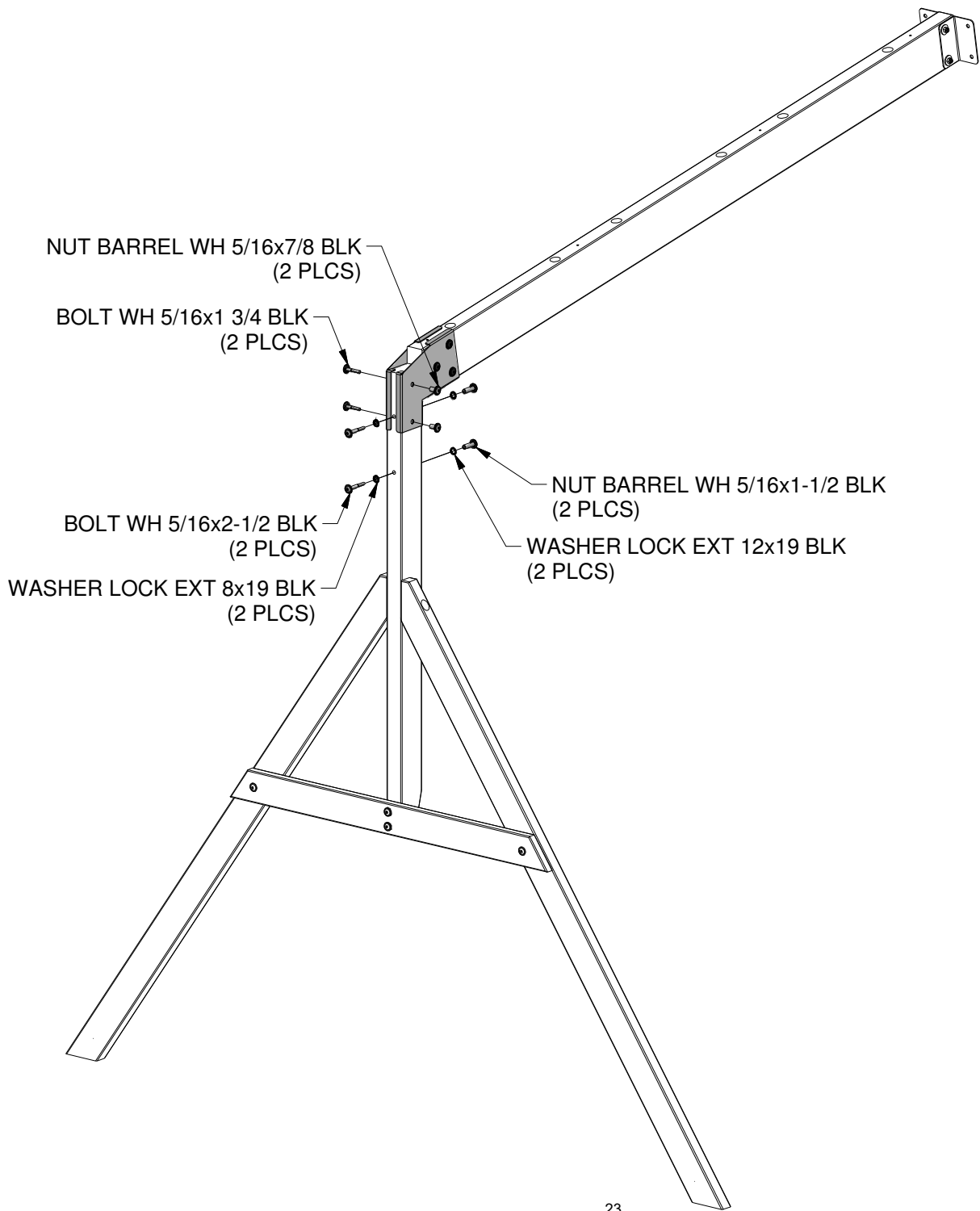
(1) **H79 - END SUPPORT - W4L13373**
1"x3 1/2"x42" (24x86x1072)

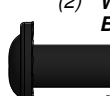
(2) **E77 - ANGLE BRACE - W4L13357**
1 3/8"x3 3/8"x73 1/4" (36x86x1862)

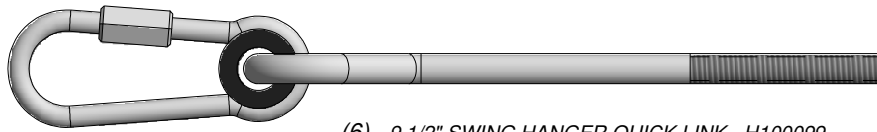
SWING BEAM ASSEMBLY STEP 2



SWING BEAM ASSEMBLY
STEP 3

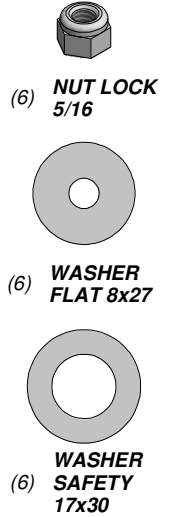
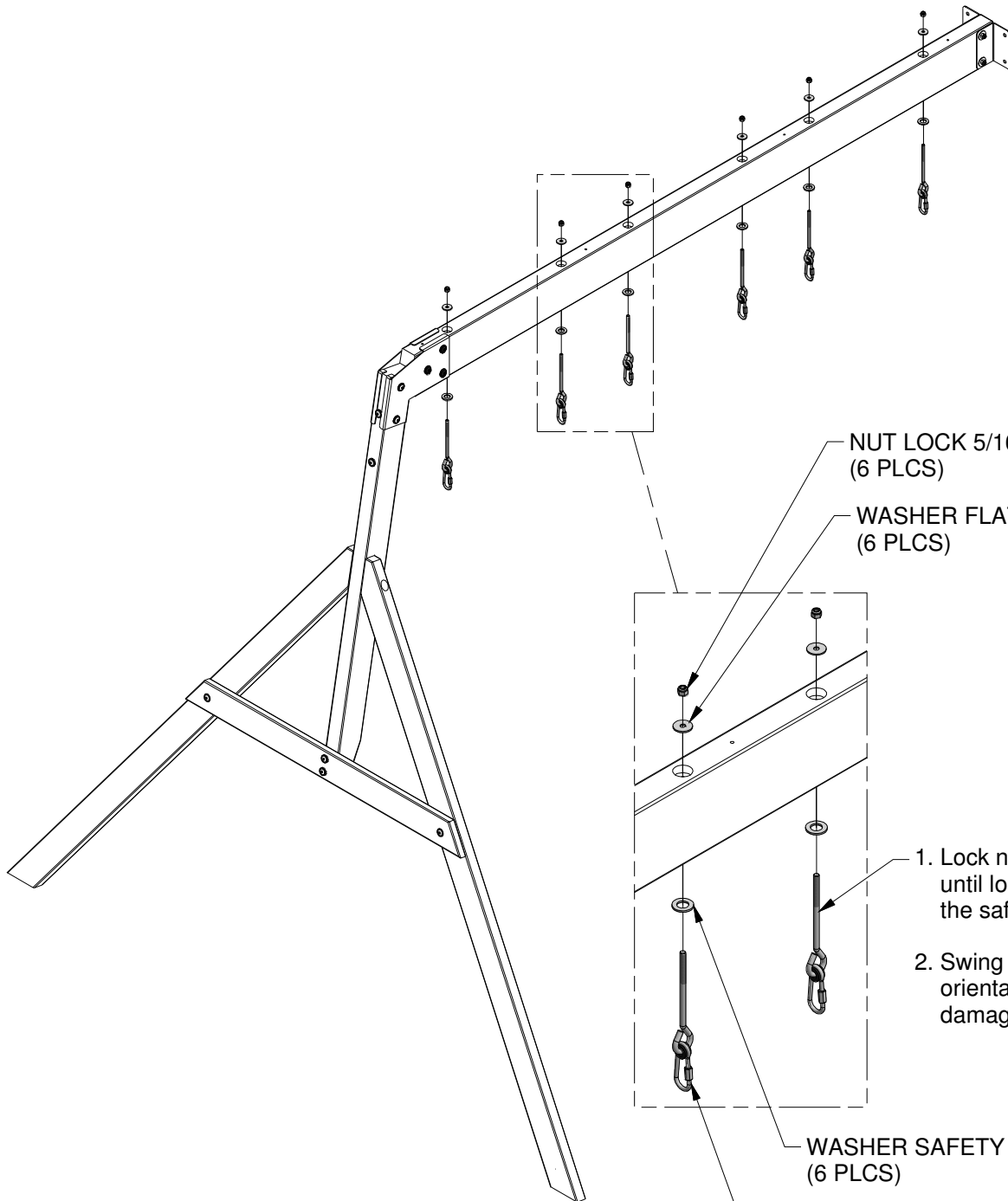


- 
BOLT WH
5/16x2-1/2
BLK
(2)
- 
BOLT WH
5/16x1 3/4
BLK
(2)
- 
NUT BARREL
WH 5/16x1-1/2
BLK
(2)
- 
NUT BARREL
WH 5/16x7/8
BLK
(2)
- 
WASHER
LOCK EXT
8x19 BLK
(2)
- 
WASHER
LOCK EXT
12x19 BLK
(2)



(6) 9 1/2" SWING HANGER QUICK LINK - H100099

SWING BEAM ASSEMBLY STEP 4



NUT LOCK 5/16
(6 PLCS)

WASHER FLAT 8x27
(6 PLCS)

1. Lock nut must be tightened until loop is tight against the safety washer.
2. Swing hanger bolt must be orientated as shown to avoid damage to swing hanger bolt.

WASHER SAFETY 17x30
(6 PLCS)

9 1/2" SWING HANGER QUICK LINK
(6 PLCS)

(1) **H1** - LEFT ROOF RAIL - W4L13360
1"x3 3/8"x60" (24x86x1524)

(1) **H10** - FLOOR SUPPORT - W4L13369
1"x3 3/8"x40 1/8" (24x86x1018)

(1) **K3** - GROUND BOARD - W4L13377
5/8"x3 3/8"x47 1/2" (16x86x1205)

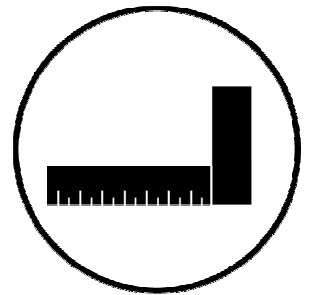
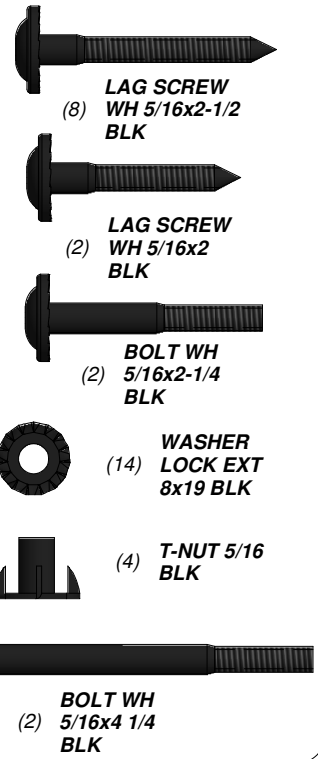
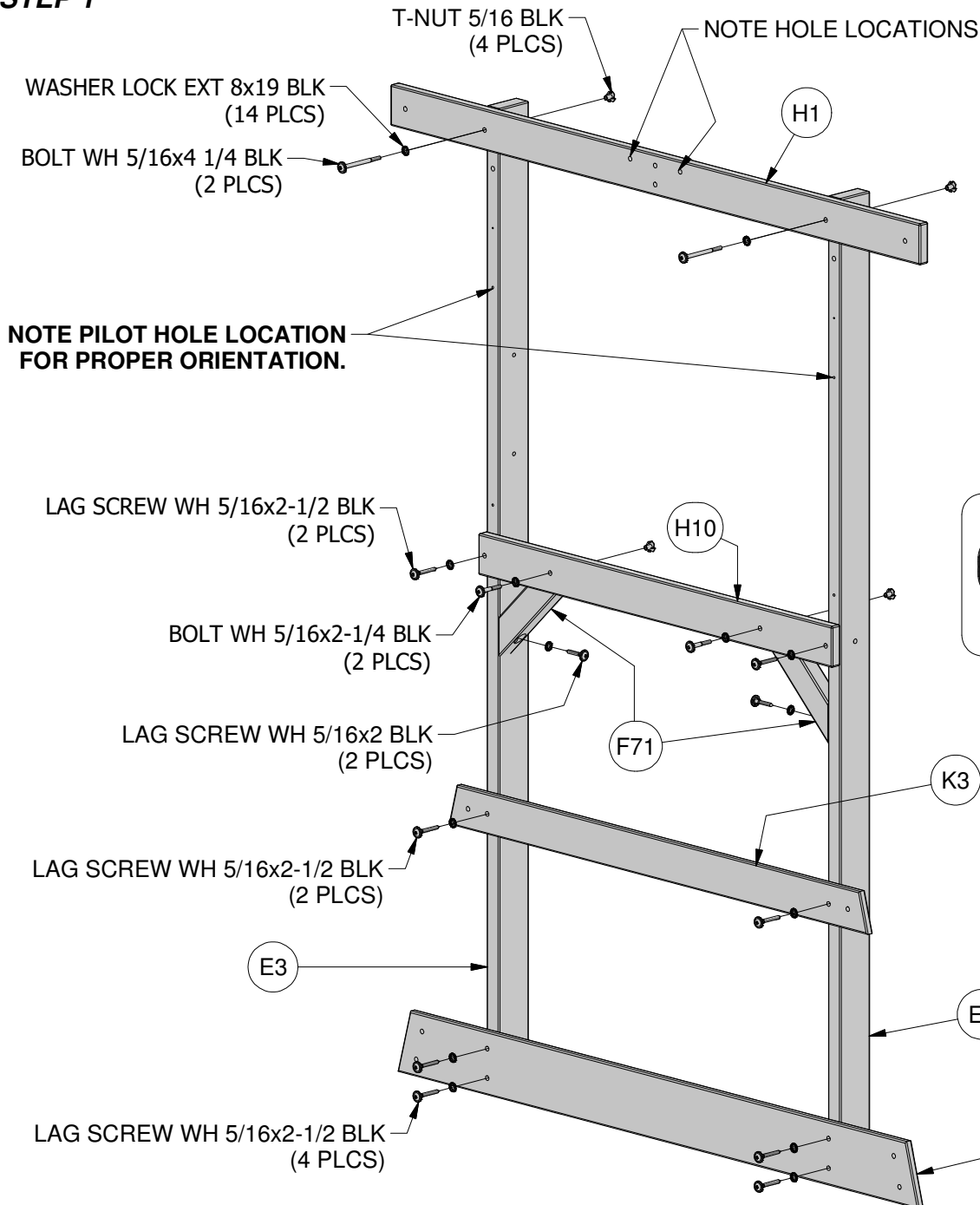
(1) **K1** - GROUND BOARD - W4L13375
5/8"x5 1/4"x59" (16x134x1499)

(1) **E3** - BACK LEFT UPRIGHT - W4L13356
1 3/8"x3 3/8"x81 3/4" (36x86x2076)

(2) **F71** - STANDARD ANGLE BRACE - W4L13358
1 3/8"x2 3/8"x13" (36x60x330)

(1) **E1** - FRONT LEFT UPRIGHT - W4L13354
1 3/8"x3 3/8"x81 3/4" (36x86x2076)

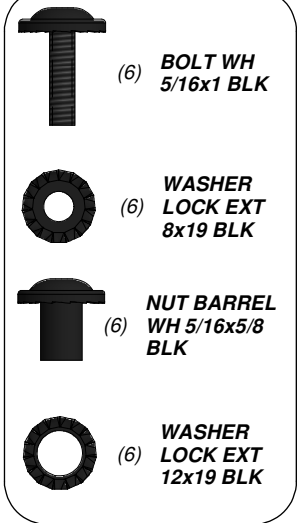
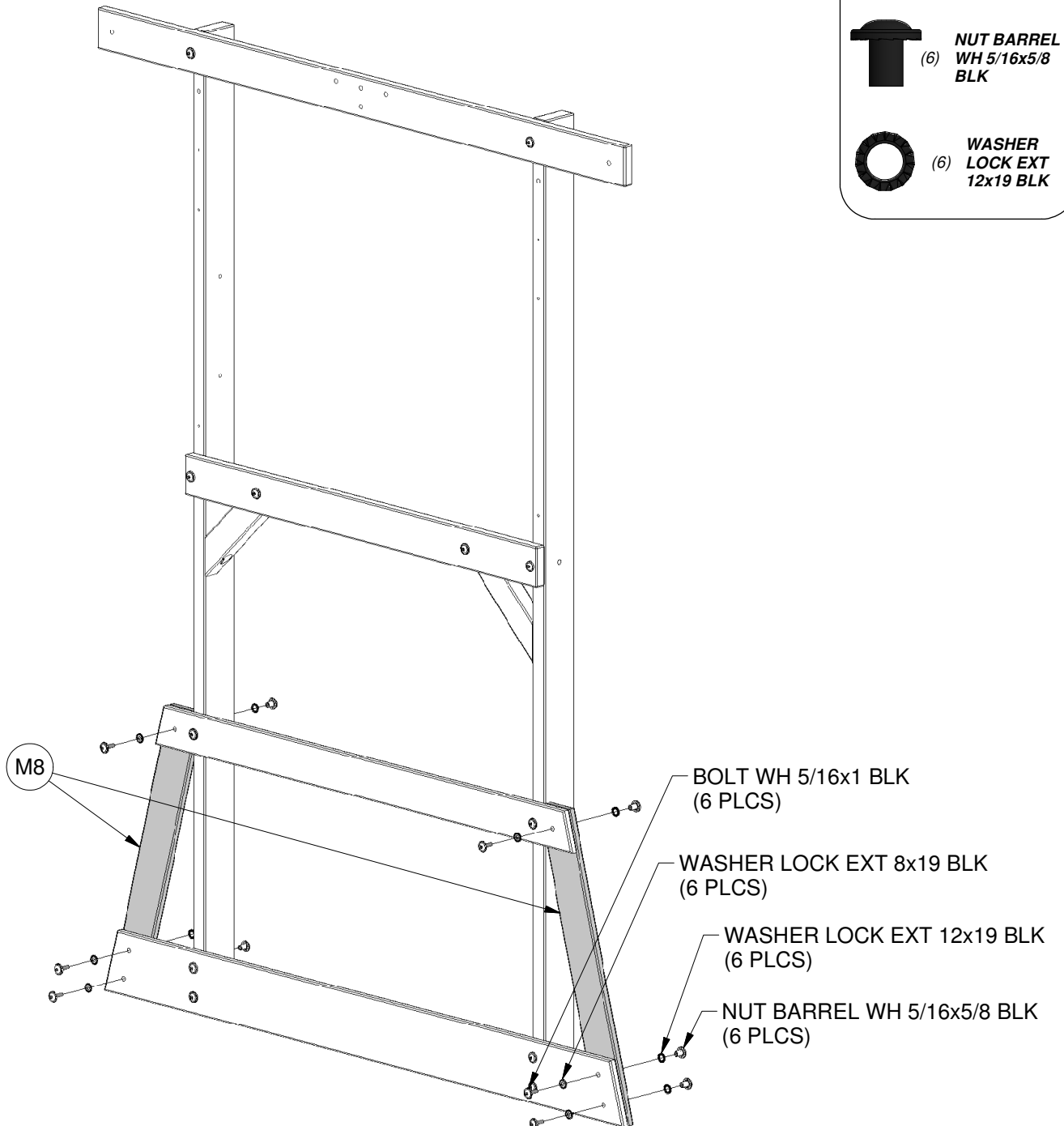
STEP 1





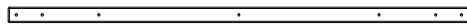
(2) **M8 - BRACE - W4L13393**
5/8"x3 3/8"x26 5/8" (16x86x676)

STEP 2

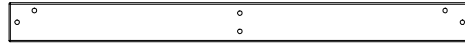




(1) **H5** - SWING BEAM RAIL - W4L13364
1"x3 3/8"x40 1/8" (24x86x1018)



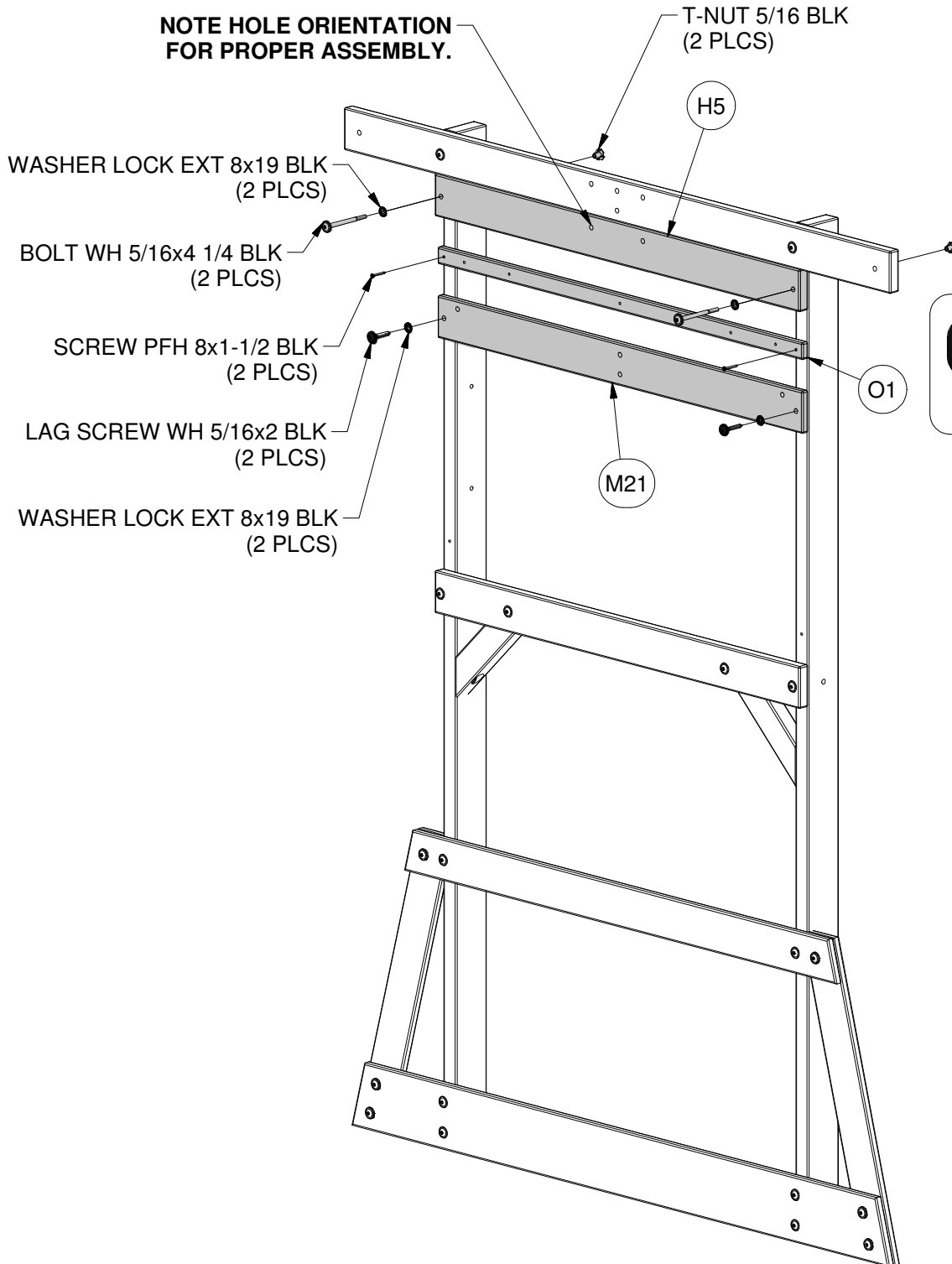
(1) **O1** - SAFETY RAIL - W4L13416
5/8"x1 3/8"x40 1/8" (16x34x1018)



(1) **M21** - WALL BOARD - W4L13406
5/8"x3 3/8"x40 1/8" (16x86x1018)

STEP 3

**NOTE HOLE ORIENTATION
FOR PROPER ASSEMBLY.**



LAG SCREW
(2) WH 5/16x2
BLK



(2) **SCREW PFH**
8x1-1/2 BLK



(4) **WASHER
LOCK EXT**
8x19 BLK



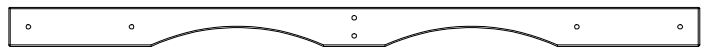
(2) **T-NUT 5/16
BLK**



(2) **BOLT WH**
5/16x4 1/4
BLK



(1) **H4** - FLOOR SUPPORT - W4L13363
1"x3 3/8"x40 1/8" (24x86x1018)



(1) **H2** - RIGHT ROOF RAIL - W4L13361
1"x3 3/8"x60" (24x86x1524)



(1) **M4** - SERVING SHELF SUPPORT - W4L13389
5/8"x3 3/8"x40 1/8" (16x86x1018)



(1) **K4** - GROUND BOARD - W4L13378
5/8"x5 1/4"x40 1/8" (16x134x1018)

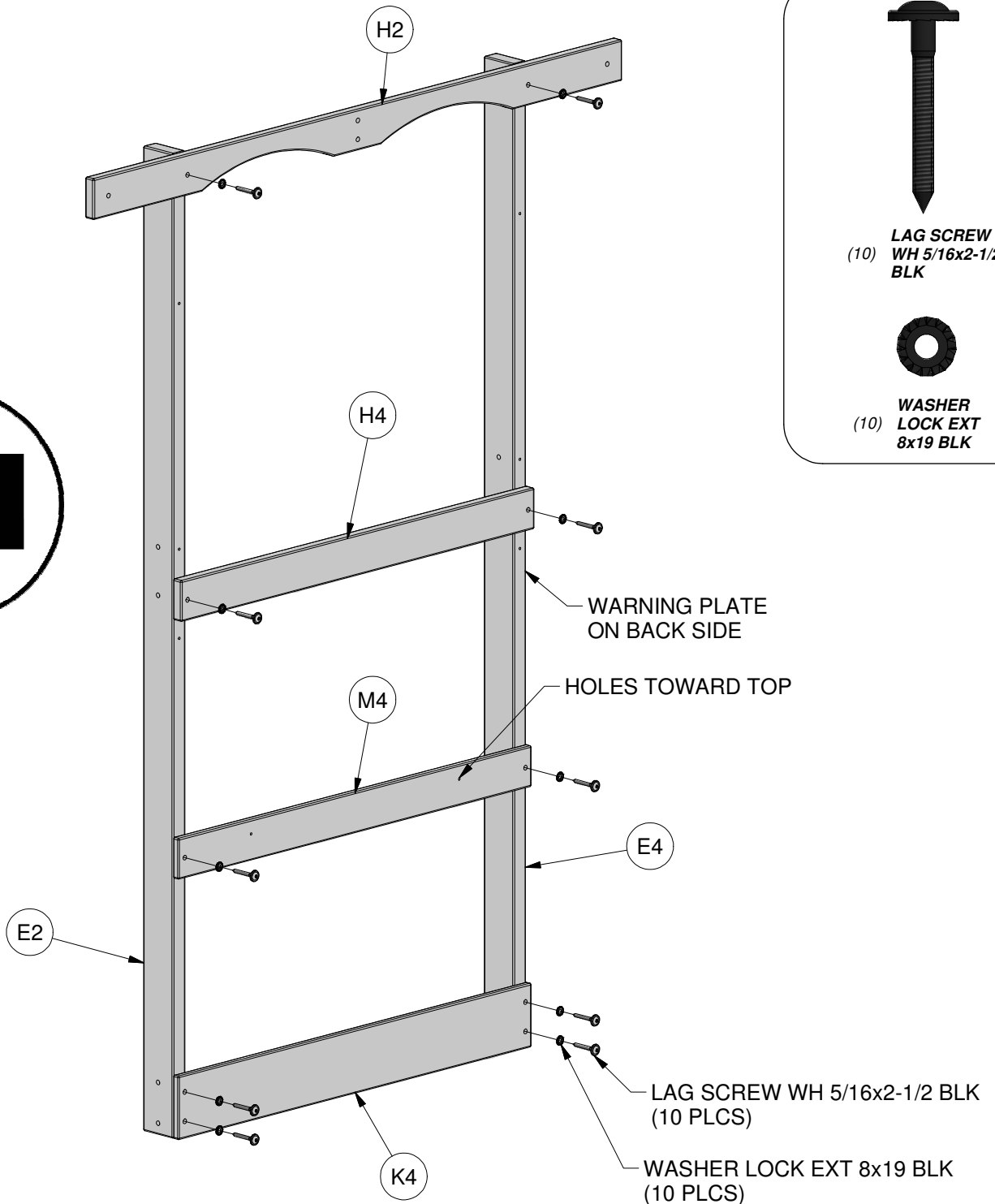
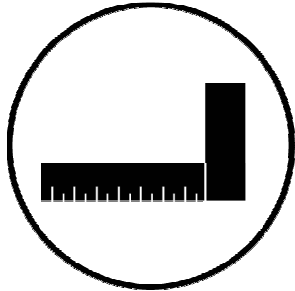


(1) **E2** - FRONT RIGHT UPRIGHT - W4L13355
1 3/8"x3 3/8"x81 3/4" (36x86x2076)



(1) **E4** - BACK RIGHT UPRIGHT - W2A02975
1 3/8"x3 3/8"x81 3/4" (36x86x2076)

STEP 4



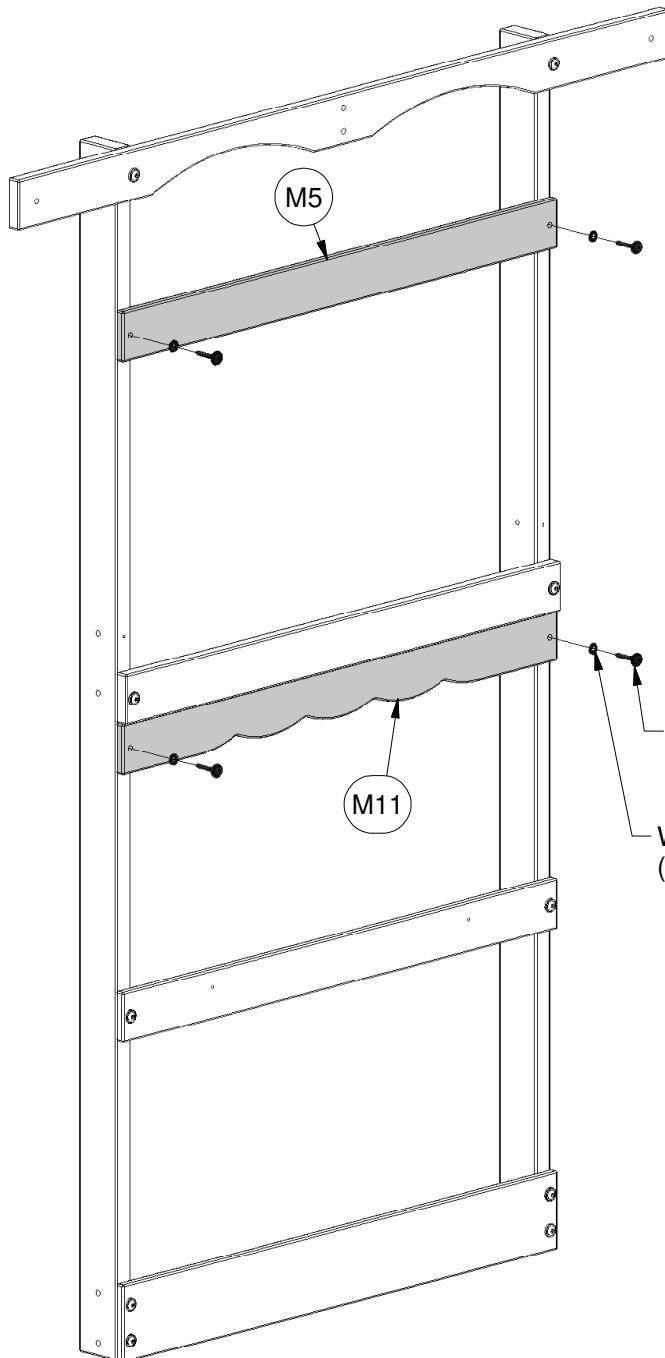


(1) **M5** - WALL BOARD - W4L13390
5/8"x3 3/8"x40 1/8" (16x86x1018)



(1) **M11** - SERVING HEADER - W4L13396
5/8"x3 3/8"x40 1/8" (16x86x1018)

STEP 5



LAG SCREW
(4) WH 5/16x2
BLK



**WASHER
LOCK EXT**
(4) 8x19 BLK

LAG SCREW WH 5/16x2 BLK
(4 PLCS)

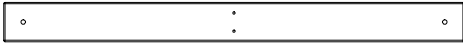
WASHER LOCK EXT 8x19 BLK
(4 PLCS)



(2) **K2** - GROUND BOARD - W4L13376
5/8"x5 1/4"x60 1/2" (16x134x1538)



(1) **M18** - FLOOR SUPPORT - W4L13403
5/8"x3 3/8"x40" (16x86x1016)



(1) **M6** - FLOOR SUPPORT - W4L13391
5/8"x3 3/8"x40" (16x86x1016)

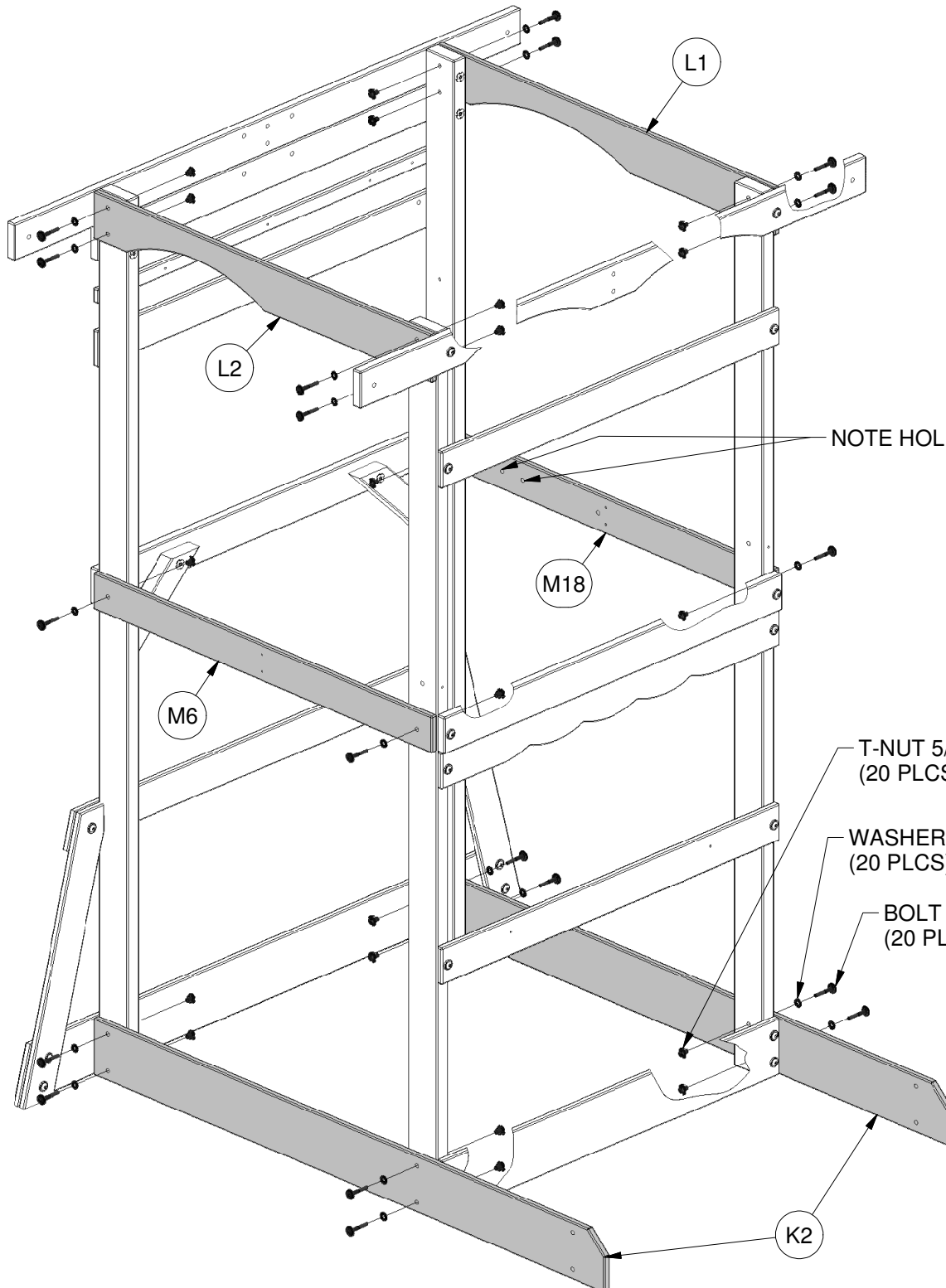


(1) **L1** - ARCHED ROOF BOARD - W4L13384
5/8"x4 3/8"x40" (16x112x1016)



(1) **L2** - ARCHED ROOF BOARD - W4L13385
5/8"x4 3/8"x40" (16x112x1016)

STEP 6



(20) **BOLT WH**
5/16x2 BLK



(20) **WASHER**
LOCK EXT
8x19 BLK



(20) **T-NUT** 5/16
BLK

NOTE HOLE LOCATIONS

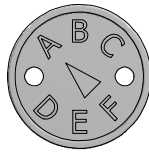
T-NUT 5/16 BLK
(20 PLCS)

WASHER LOCK EXT 8x19 BLK
(20 PLCS)

BOLT WH 5/16x2 BLK
(20 PLCS)



- (1) **F71** - STANDARD ANGLE BRACE - W4L13358
1 3/8"x2 3/8"x13" (36x60x330)

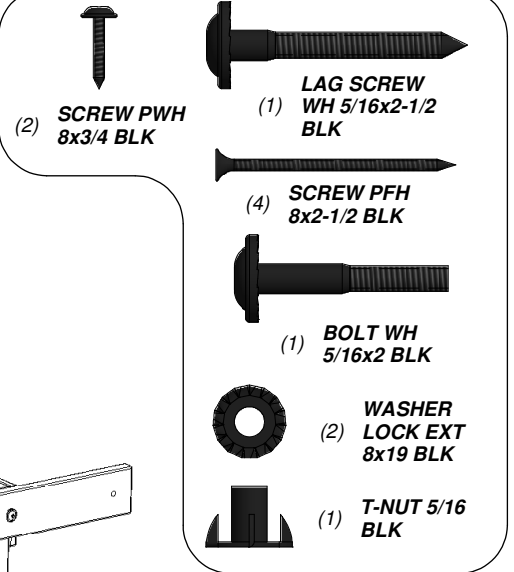
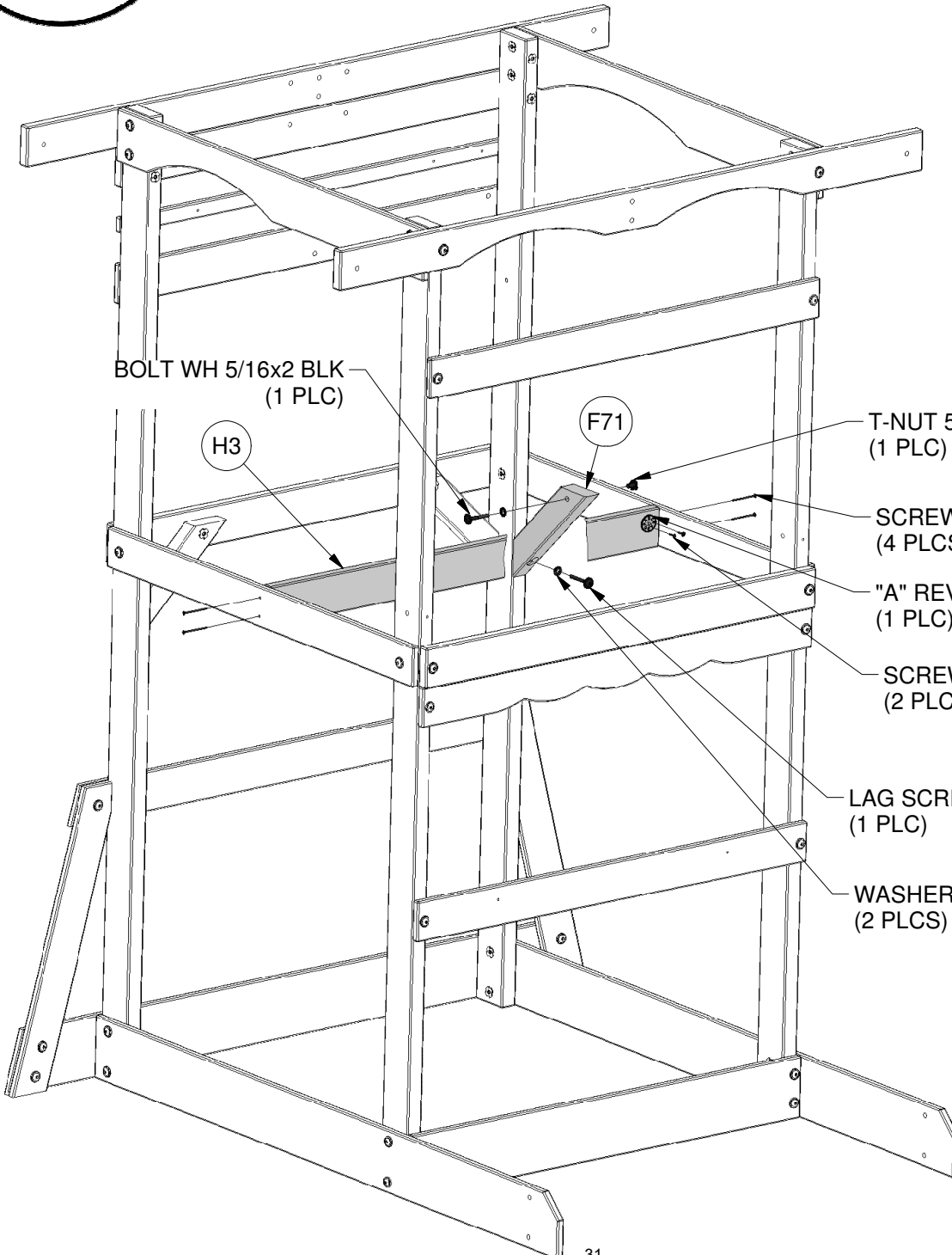
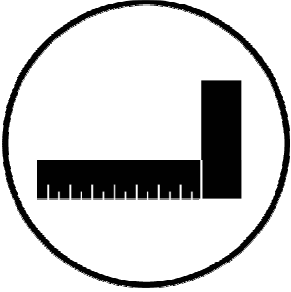


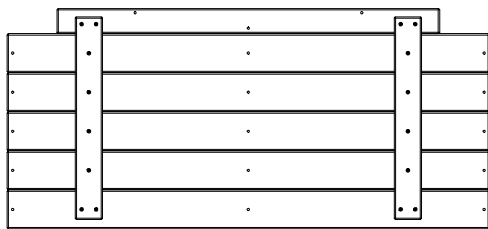
- (1) "A" REVISION TAG - A100314



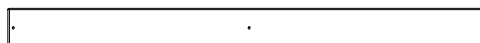
- (1) **H3** - FLOOR JOIST - W4L13362
1"x3 3/8"x40 1/8" (24x86x1018)

STEP 7



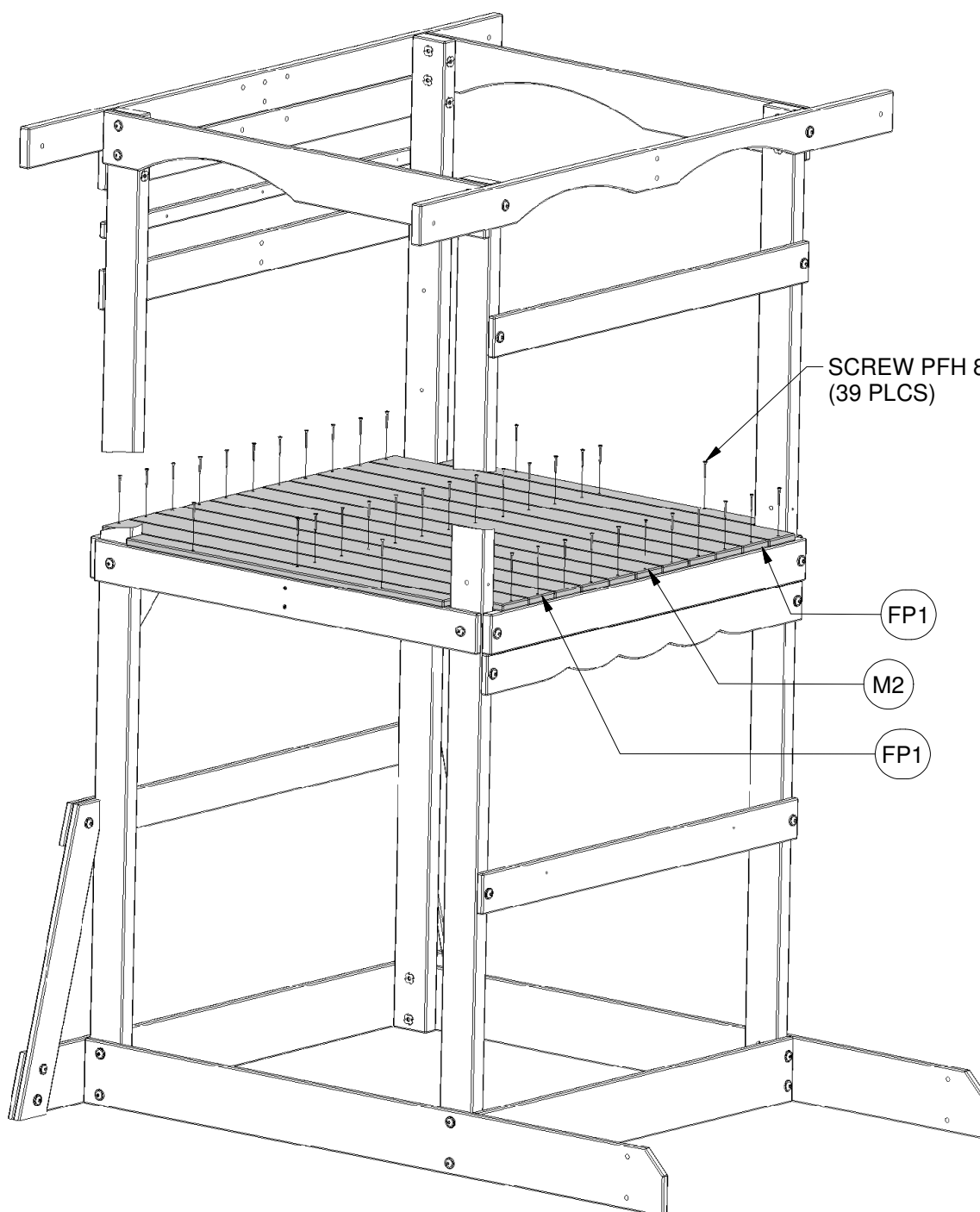


(2) **FP1** - FLOOR PANEL - W2A02973
1 1/4"x19 1/8"x41 7/8" (32x485x1064)



(1) **M2** - FLOOR BOARD - W4L13387
5/8"x3 3/8"x41 7/8" (16x86x1064)

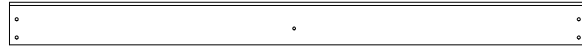
STEP 8



(39) **SCREW PFH**
8x1-1/2 BLK



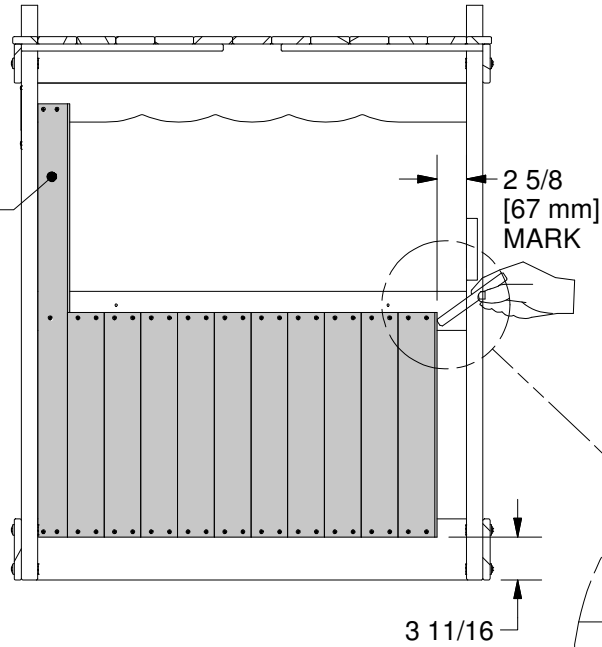
(10) **K93** - WALL BOARD - W4L13382
3/8"x3 3/8"x19 1/2" (11x86x495)



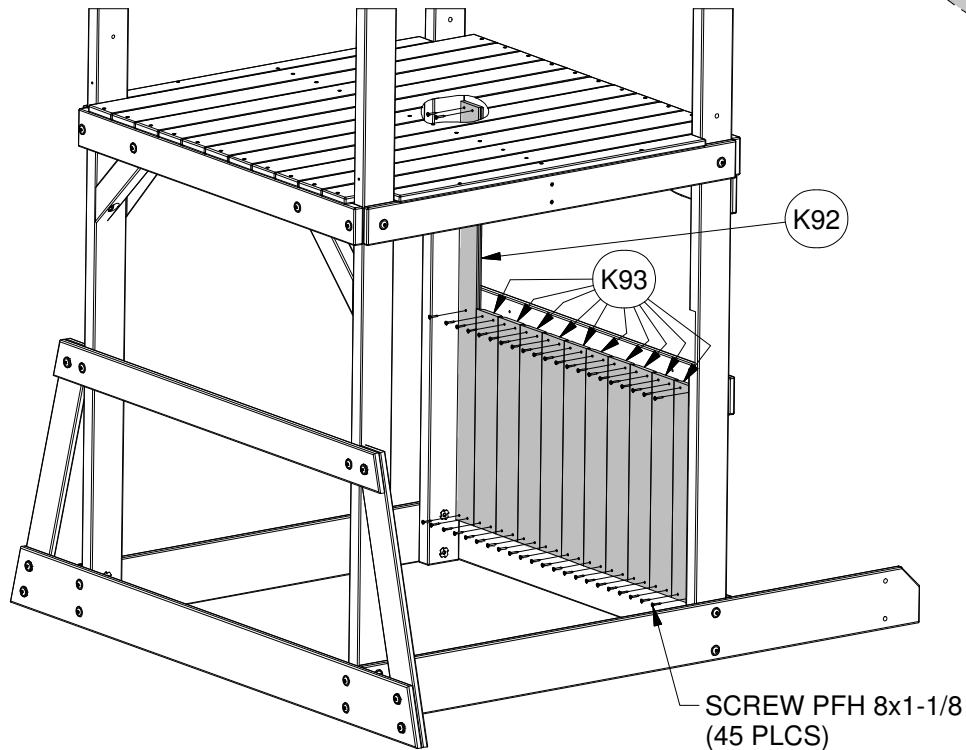
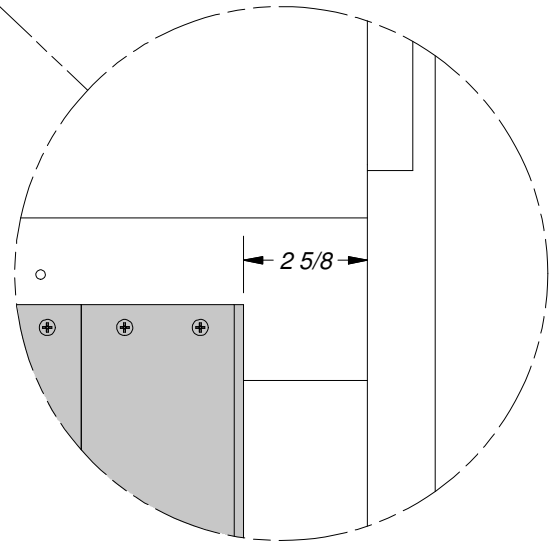
(1) **K92** - RIGHT WALL BOARD - W4L13381
3/8"x2 3/4"x37 1/2" (11x70x954)

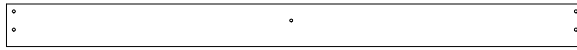
STEP 9

INSTALL 'K92' WALL BOARD FIRST AGAINST POST. THEN EVENLY SPACE 'K93' WALL BOARDS UP TO THE 2 5/8 MARK. GAP IS FOR 'K91' WALL BOARD. (SEE STEP 10).



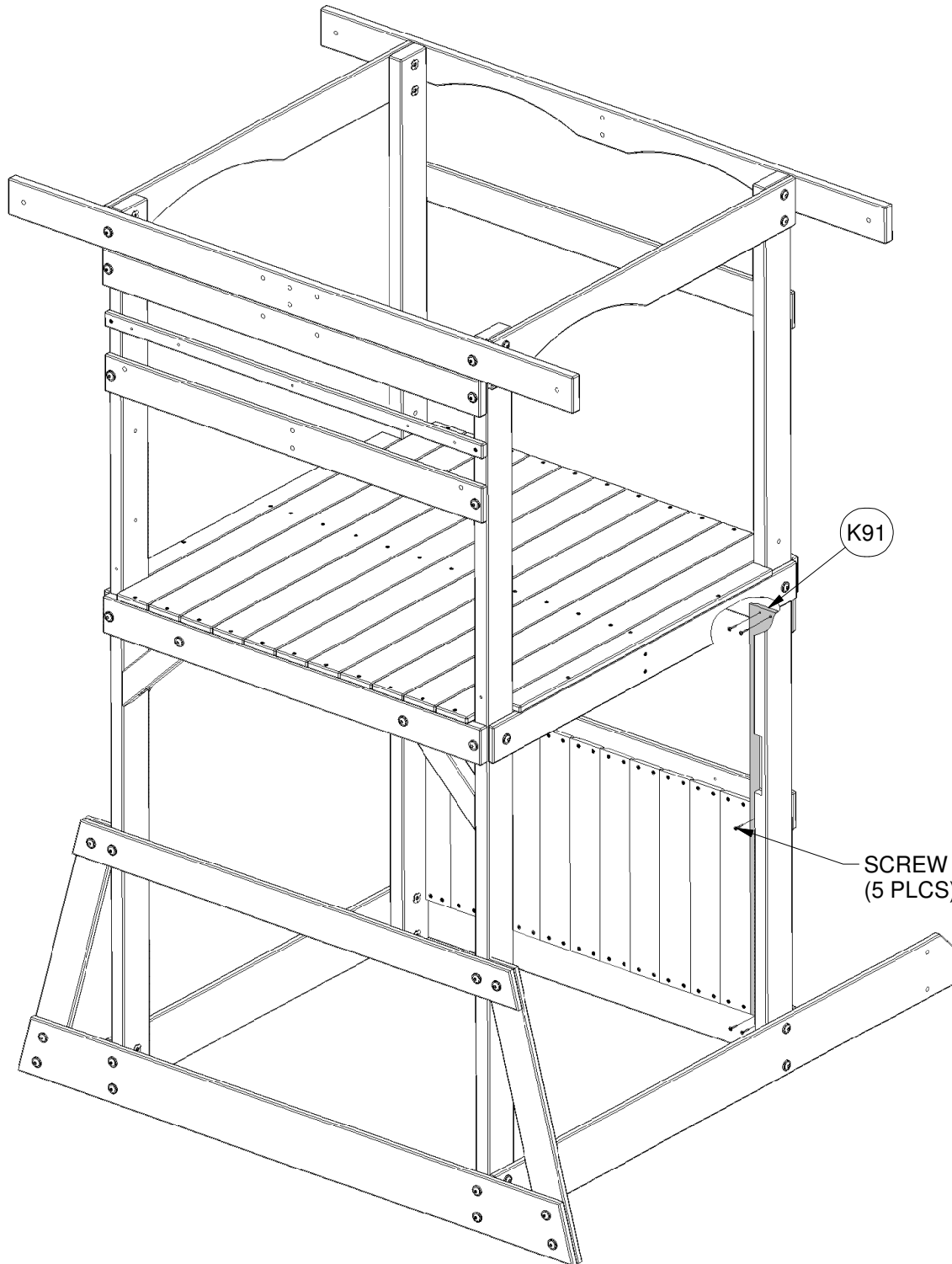
(45) **SCREW PFH 8x1 BLK**





- (1) **K91 - LEFT WALL BOARD - W4L13380**
3/8"x2 3/4"x37 1/2" (11x70x954)

STEP 10



- (5) **SCREW PFH**
8x1 BLK

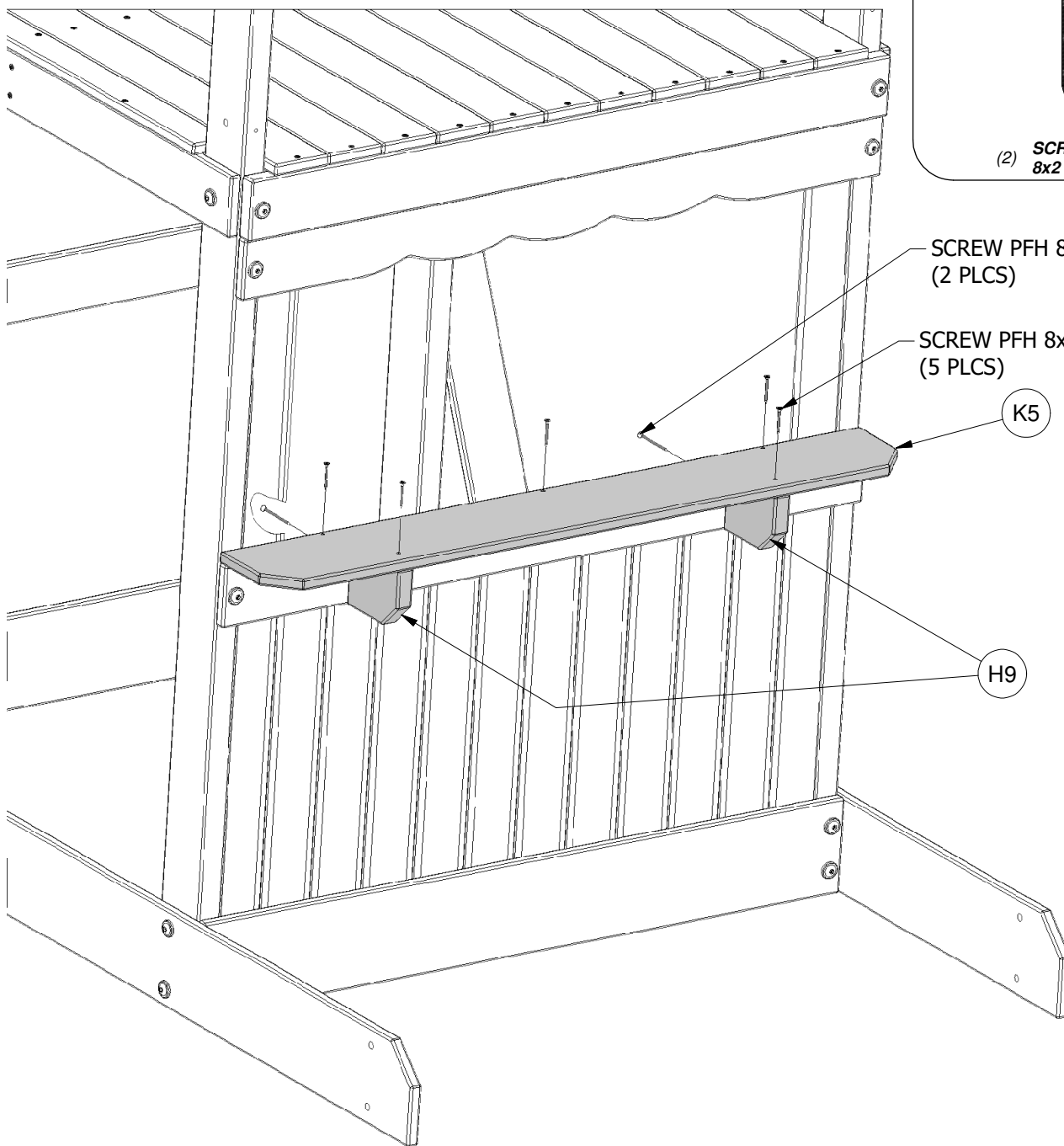


(1) **K5 - SERVING SHELF - W4L13379**
5/8"x5 1/4"x40 1/8" (16x134x1018)



(2) **H9 - SHELF SUPPORT - W4L13368**
1"x3 3/8"x4 1/2" (24x86x114)

STEP 11



(5) **SCREW PFH**
8x1-1/2 BLK

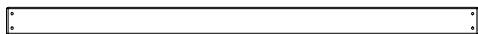
(2) **SCREW PFH**
8x2 1/2

SCREW PFH 8x2-1/2 BLK
(2 PLCS)

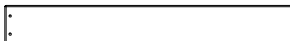
SCREW PFH 8x1-1/2 BLK
(5 PLCS)

K5

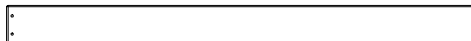
H9



- (1) **N2** - WALL BOARD - W4L13413
5/8"x2 3/8"x41" (16x60x1040)



- (2) **M12** - WINDOW WALL BOARD - W4L13397
5/8"x3 3/8"x25" (16x86x634)



- (2) **M3** - WALL BOARD - W4L13388
5/8"x3 3/8"x41" (16x86x1040)

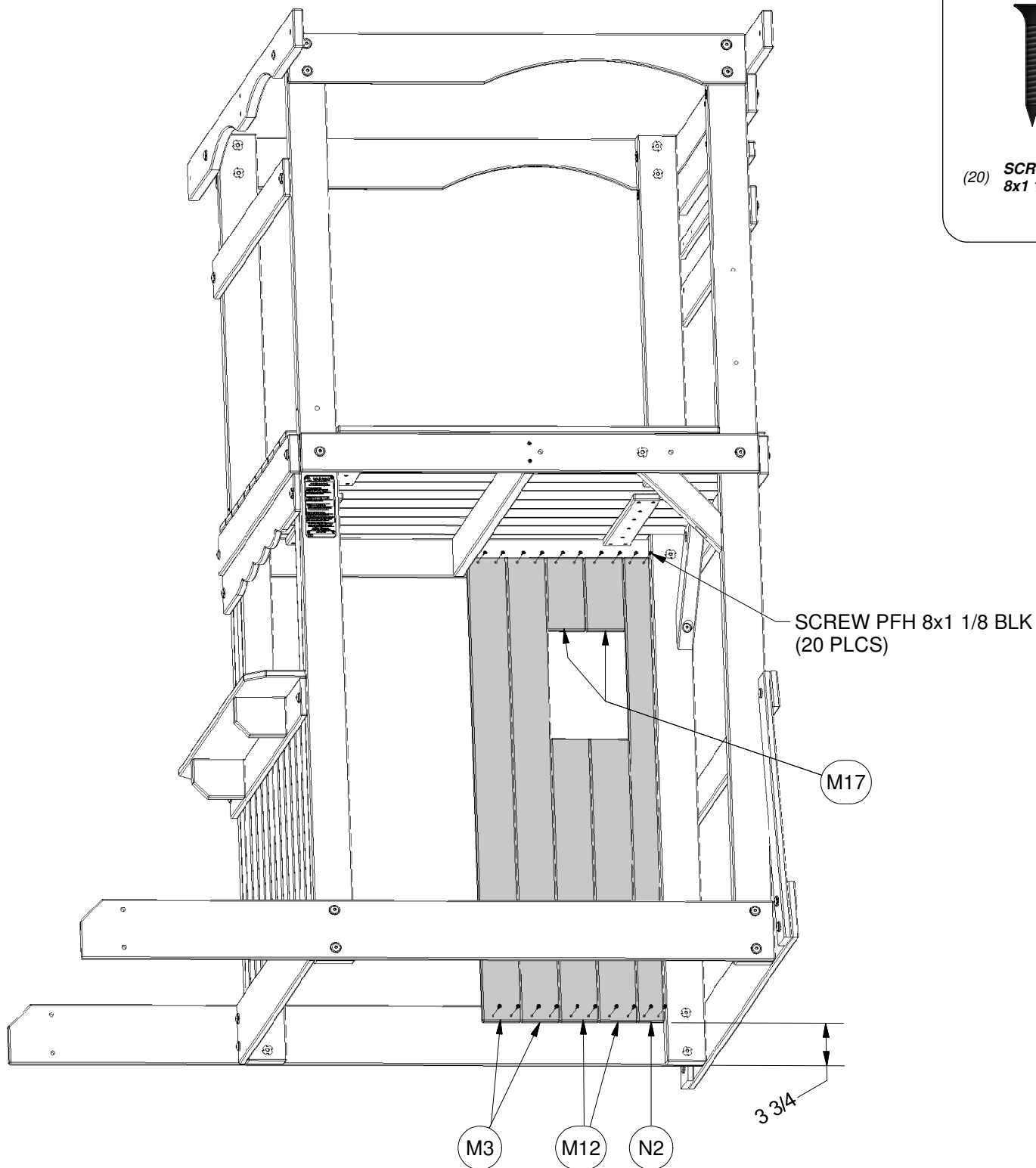


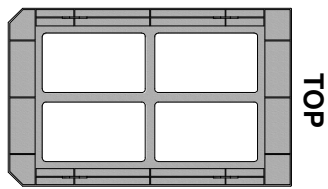
- (2) **M17** - WINDOW WALL BOARD - W4L13402
5/8"x3 3/8"x6 1/2" (16x86x164)

STEP 12

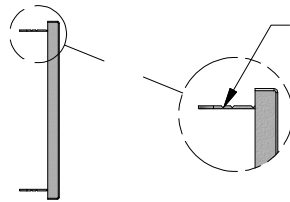


- (20) **SCREW PFH**
8x1 1/8 BLK





(1) - WINDOW (FLAT PACK) - A6P00019



FOLD OUTWARD BOTH SIDES
AT THIS LOCATION

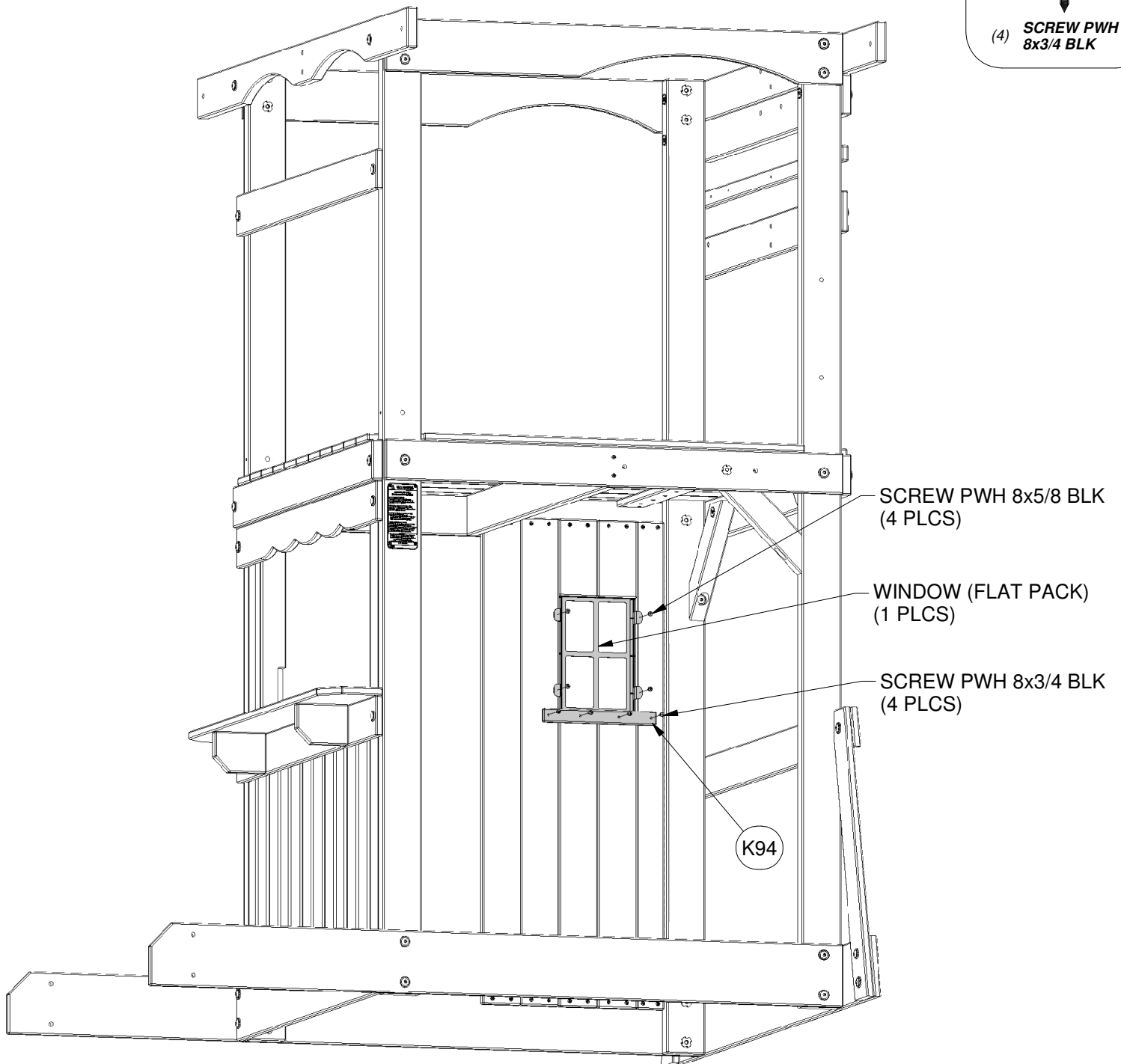


(1) **K94 - WINDOW CLEAT - W4L13383**
3/8"x1 1/8"x9 7/8" (11x30x252)

STEP 13

↑
(4) **SCREW PWH**
8x5/8 BLK

↑
(4) **SCREW PWH**
8x3/4 BLK



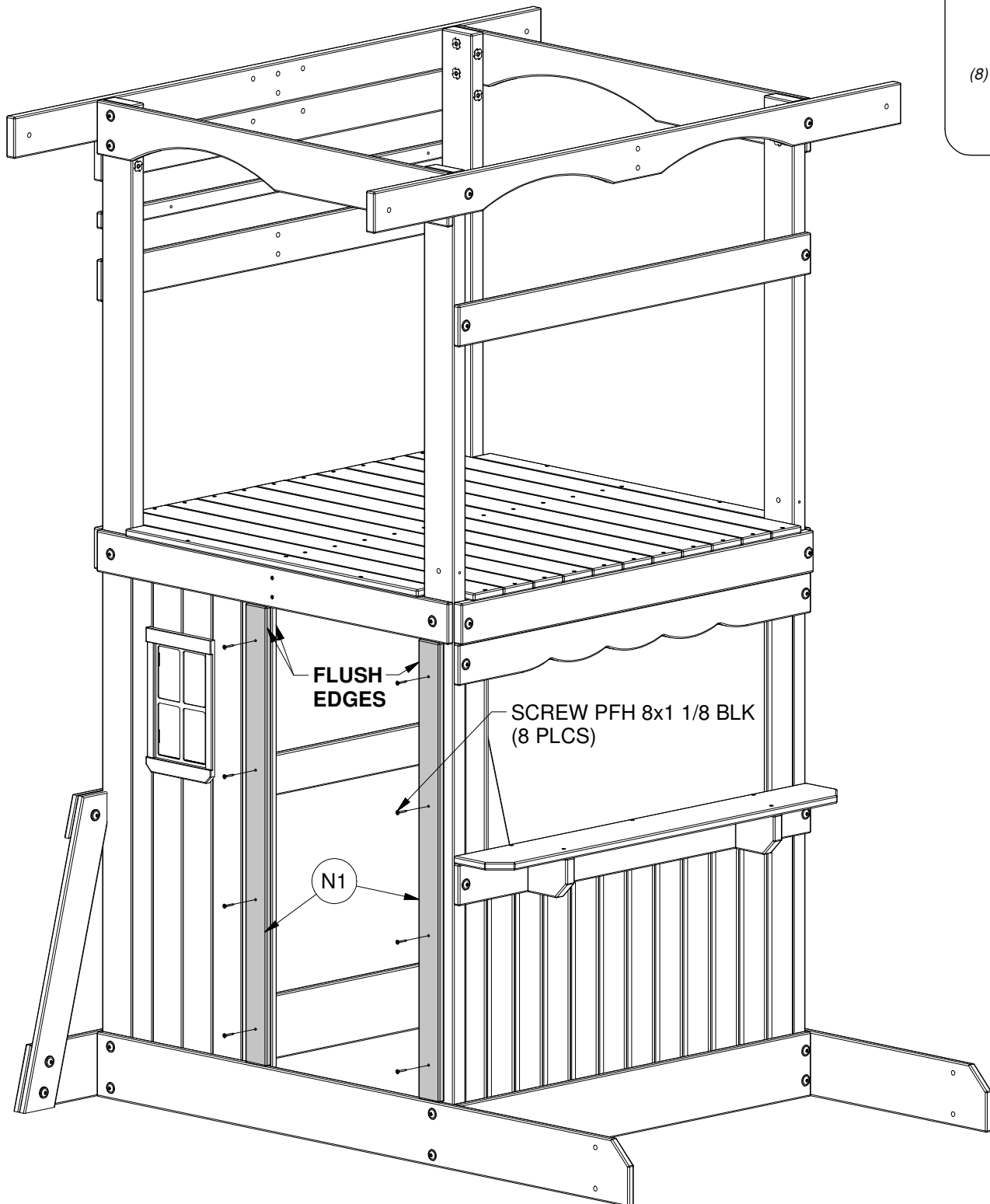


- (2) **N1** - HINGE BOARD - W4L13412
5/8"x2 3/8"x37 3/4" (16x60x958)

STEP 14



- (8) **SCREW PFH**
8x1 1/8 BLK



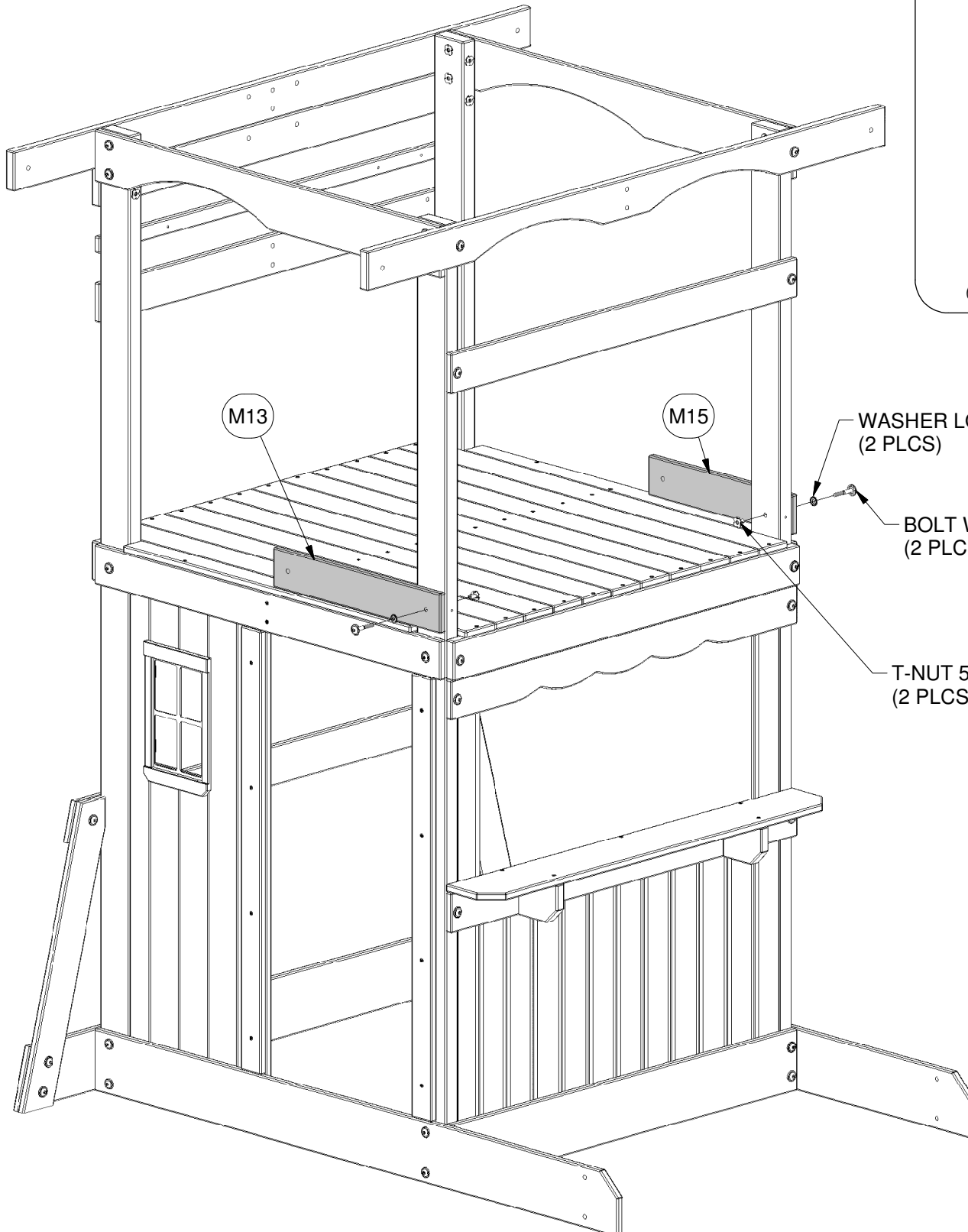


(1) **M13** - WALL RAIL - W4L13398
5/8"x3 3/8"x19 1/4" (16x86x490)



(1) **M15** - WALL RAIL - W4L13400
5/8"x3 3/8"x16 5/8" (16x86x422)

STEP 15



(2) **BOLT WH**
5/16x2 BLK



(2) **WASHER**
LOCK EXT
8x19 BLK



(2) **T-NUT 5/16**
BLK

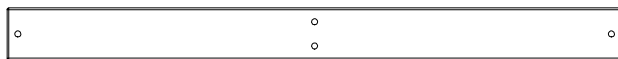
WASHER LOCK EXT 8x19 BLK
(2 PLCS)

BOLT WH 5/16x2 BLK
(2 PLCS)

T-NUT 5/16 BLK
(2 PLCS)

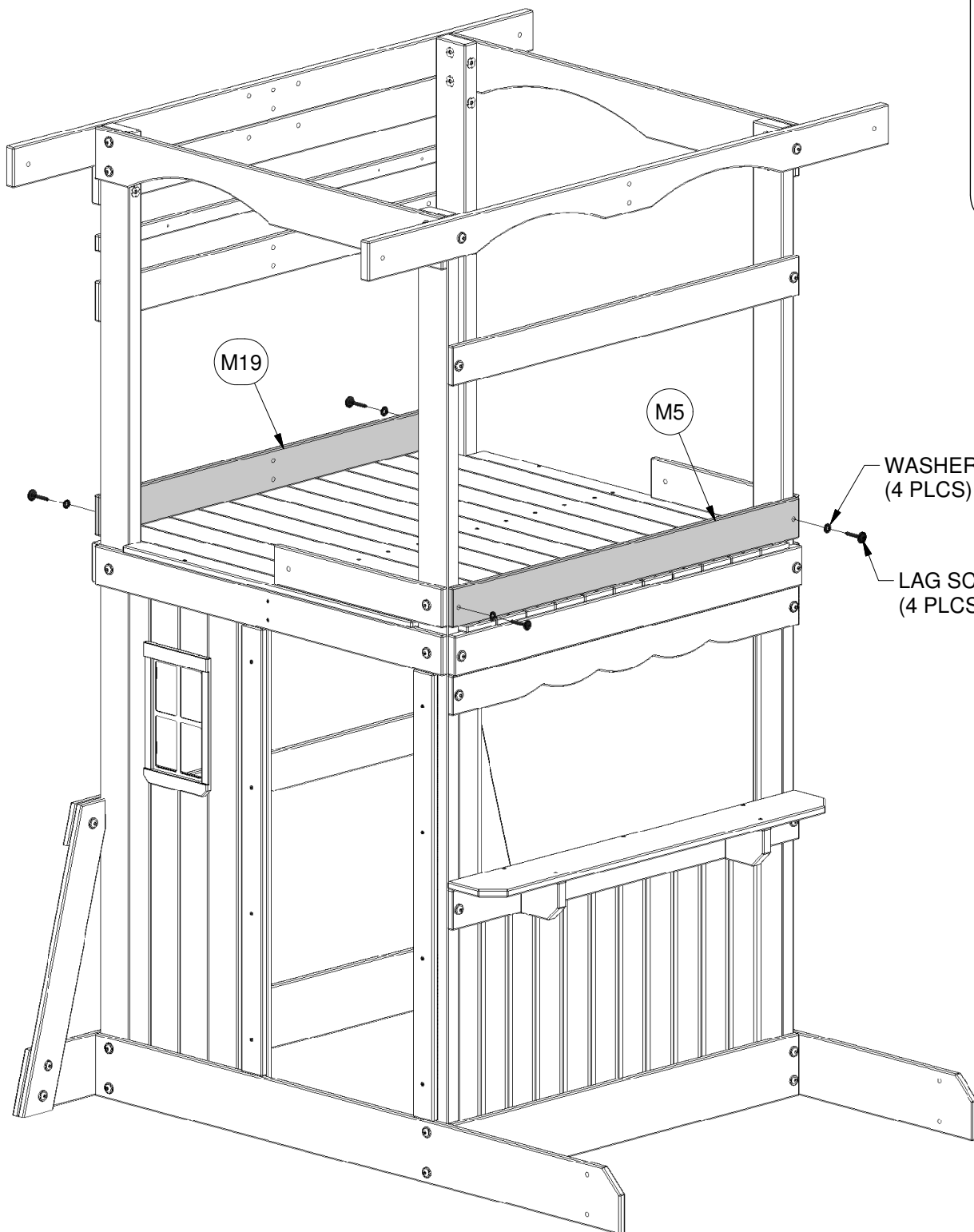


(1) **M5** - WALL BOARD - W4L13390
5/8"x3 3/8"x40 1/8" (16x86x1018)



(1) **M19** - WALL BOARD - W4L13404
5/8"x3 3/8"x40 1/8" (16x86x1018)

STEP 16



LAG SCREW
WH 5/16x2
BLK
(4)



**WASHER
LOCK EXT**
8x19 BLK
(4)

WASHER LOCK EXT 8x19 BLK
(4 PLCS)

LAG SCREW WH 5/16x2 BLK
(4 PLCS)



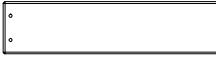
(1) **N3** - WALL BOARD - W4L13414
5/8"x2 3/8"x30" (16x60x762)



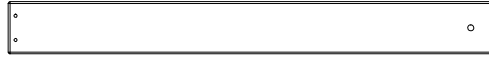
(1) **M10** - WALL BOARD - W4L13395
5/8"x3 3/8"x30" (16x86x762)



(2) **M17** - WINDOW WALL BOARD - W4L13402
5/8"x3 3/8"x6 1/2" (16x86x164)



(2) **M16** - WINDOW WALL BOARD - W4L13401
5/8"x3 3/8"x14" (16x86x356)

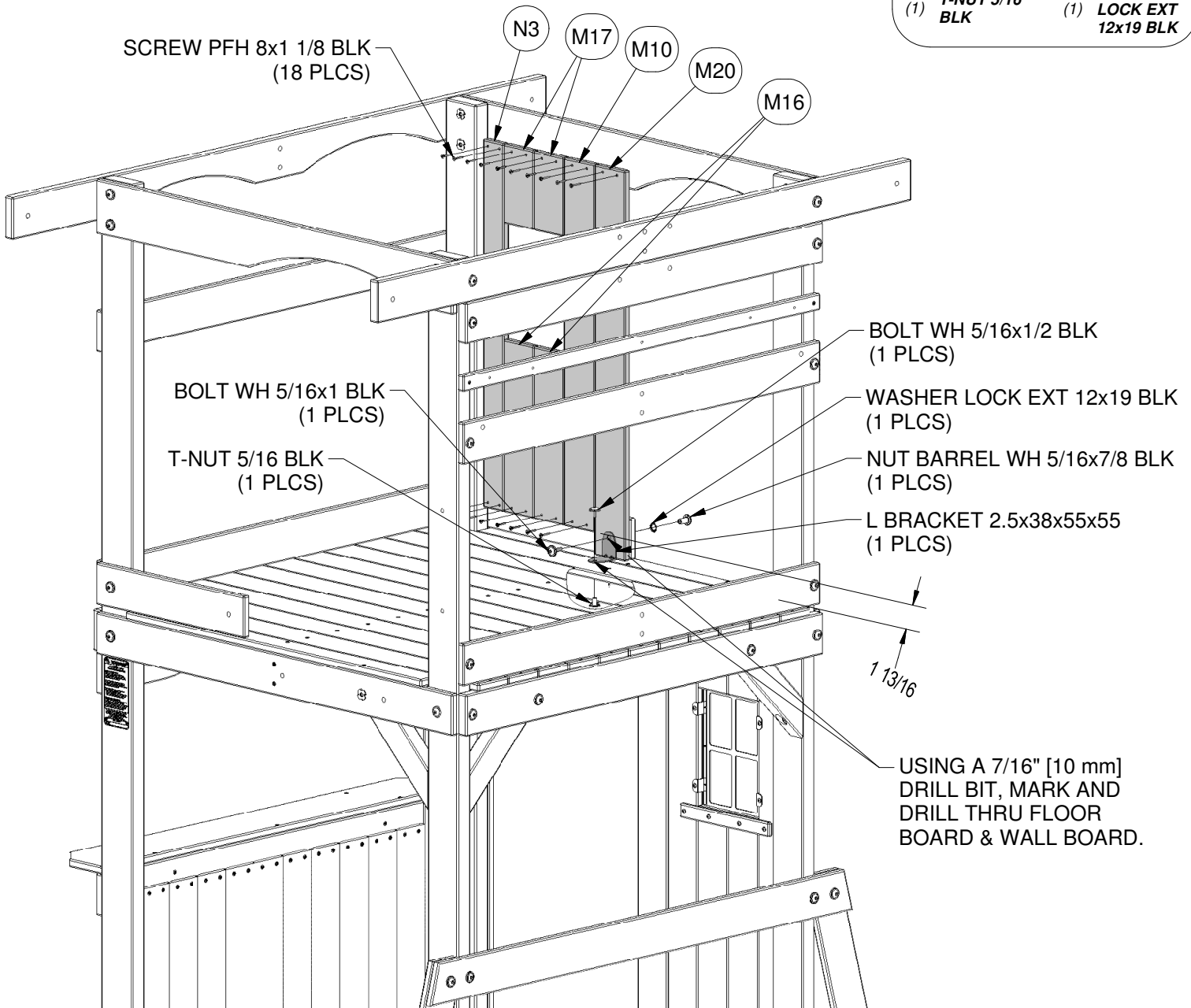
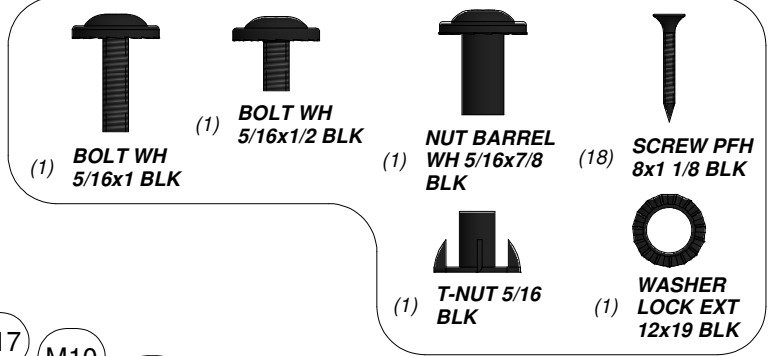


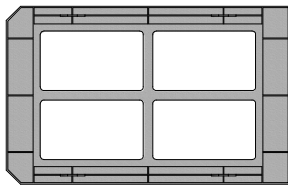
(1) **M20** - WALL BOARD - W4L13405
5/8"x3 3/8"x31 3/4" (16x86x808)



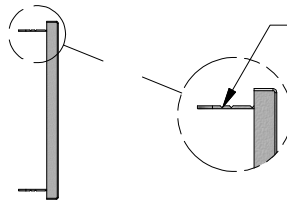
(1) - L BRACKET 2.5x38x55x55 - A4M01046

STEP 17





(1) - WINDOW (FLAT PACK) - A6P00019

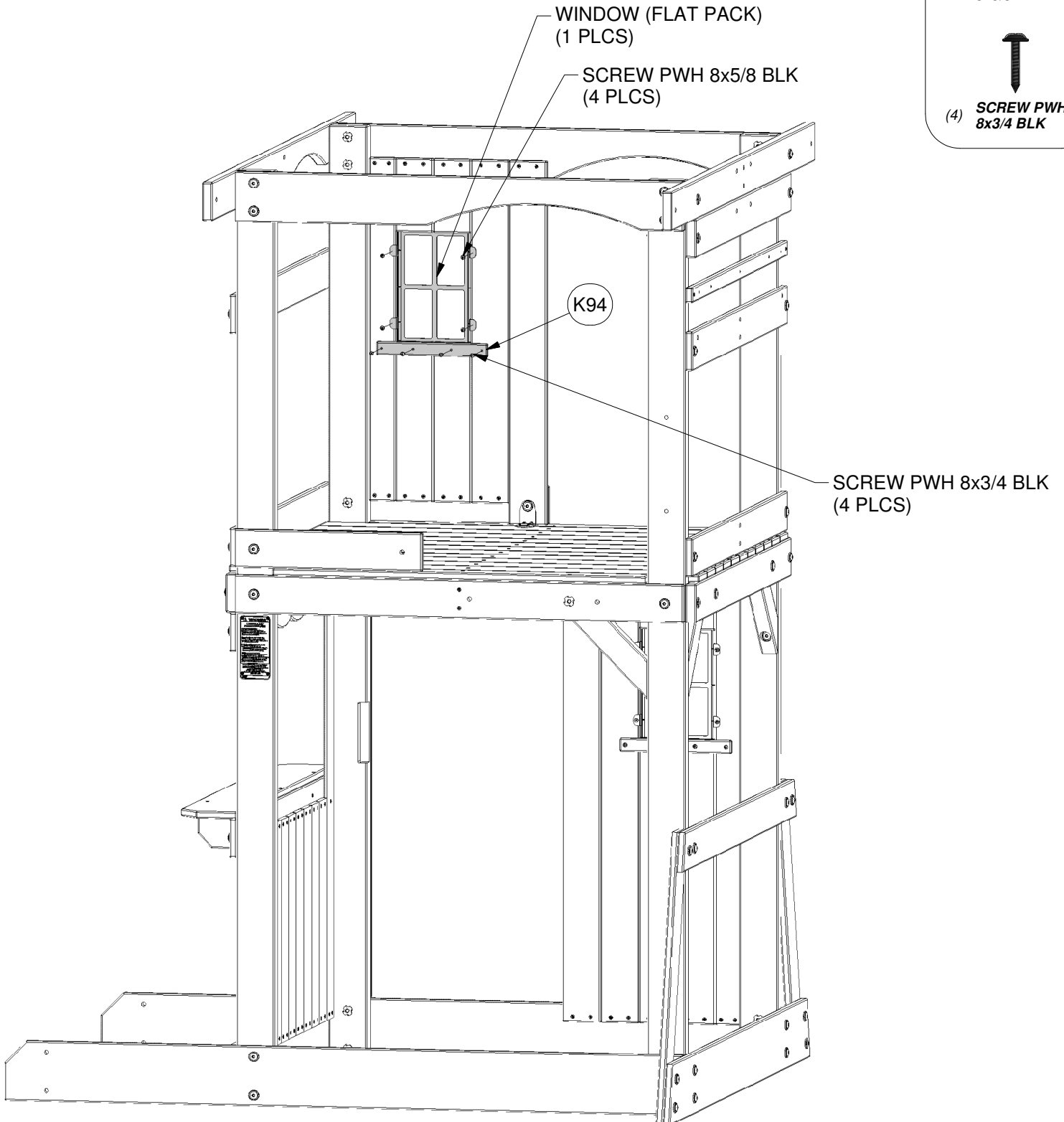


FOLD OUTWARD BOTH SIDES
AT THIS LOCATION



(1) **K94 - WINDOW CLEAT - W4L13383**
3/8"x1 1/8"x9 7/8" (11x30x252)

STEP 18



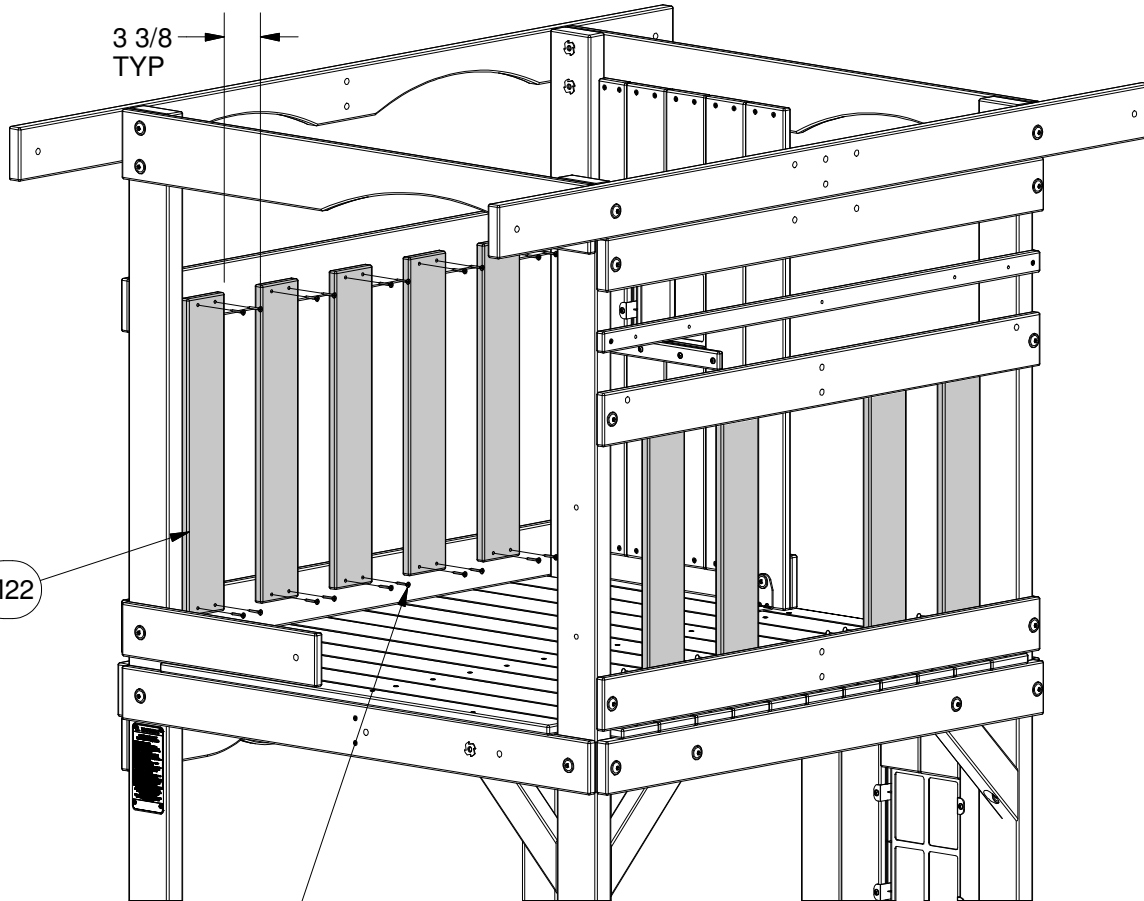


(4) **M14 - PICKET - W4L13399**
5/8"x3 3/8"x17 3/4" (16x86x452)



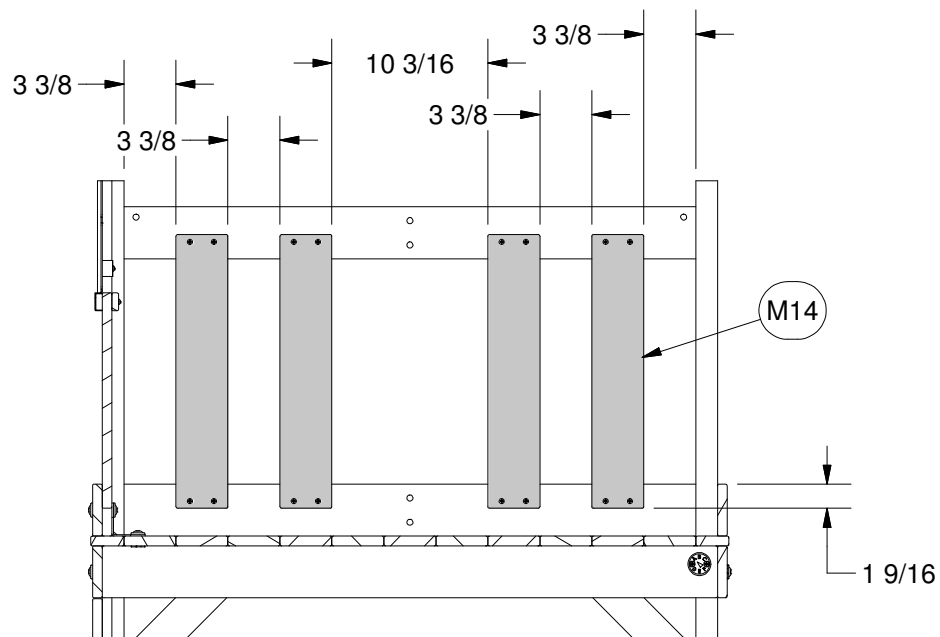
(5) **M22 - PICKET - W4L13547**
5/8"x3 3/8"x20 1/8" (16x86x512)

STEP 19



(36) **SCREW PFH**
8x1 1/8 BLK

SCREW PFH 8x1 1/8 BLK
(36 PLCS)





(1) **M9 - HANDLE WALL BOARD - W4L13394**
5/8"x3 3/8"x31 3/4" (16x86x808)

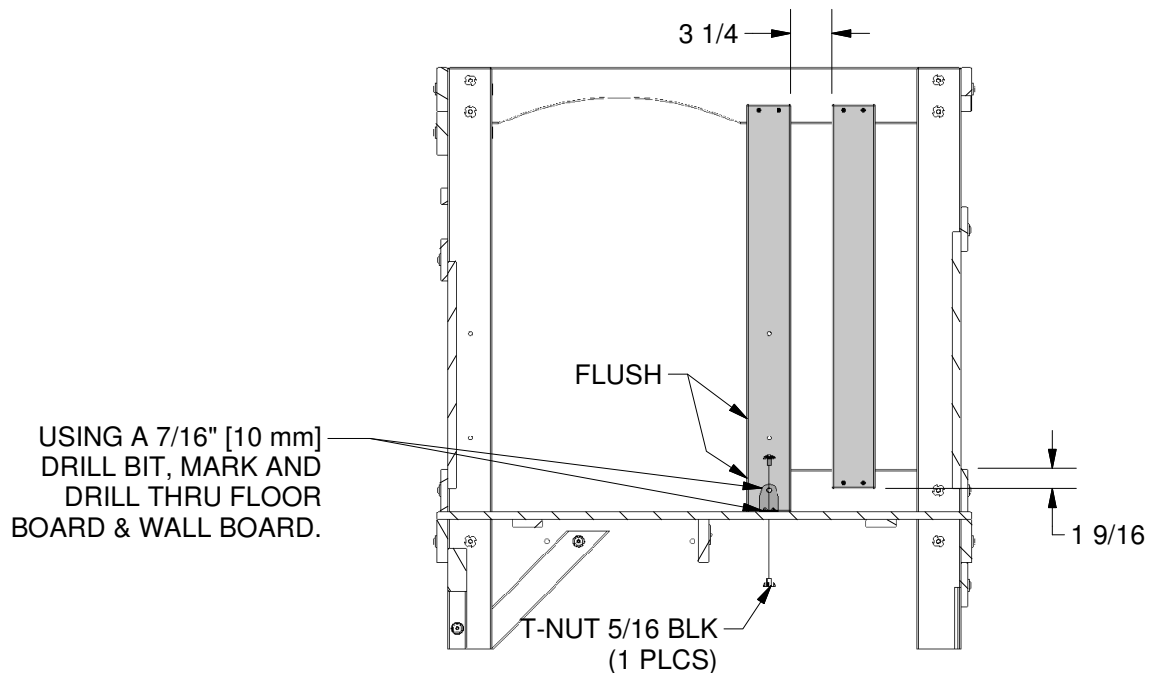
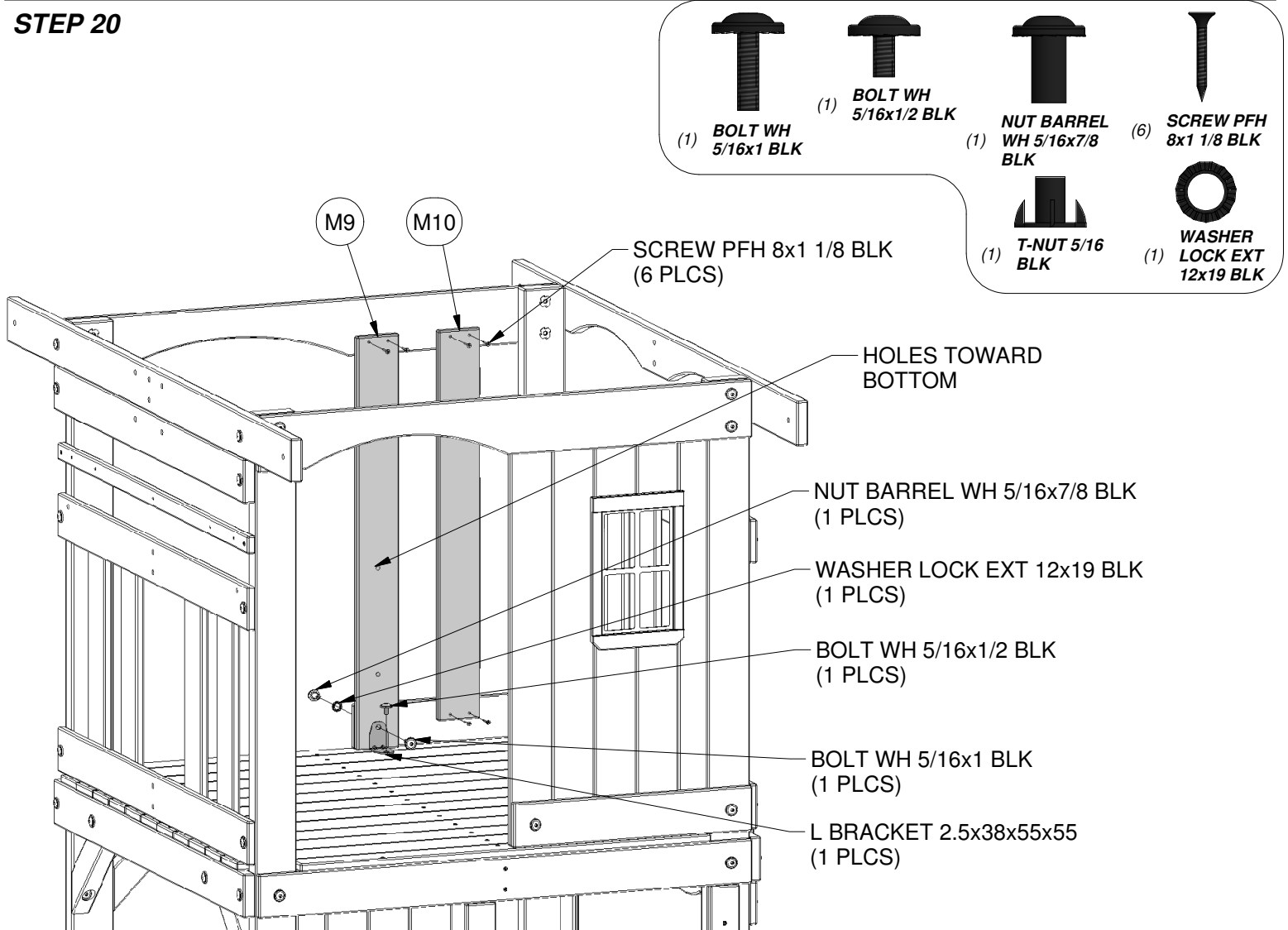


(1) **M10 - WALL BOARD - W4L13395**
5/8"x3 3/8"x30" (16x86x762)



(1) - **L BRACKET 2.5x38x55x55 - A4M01046**

STEP 20



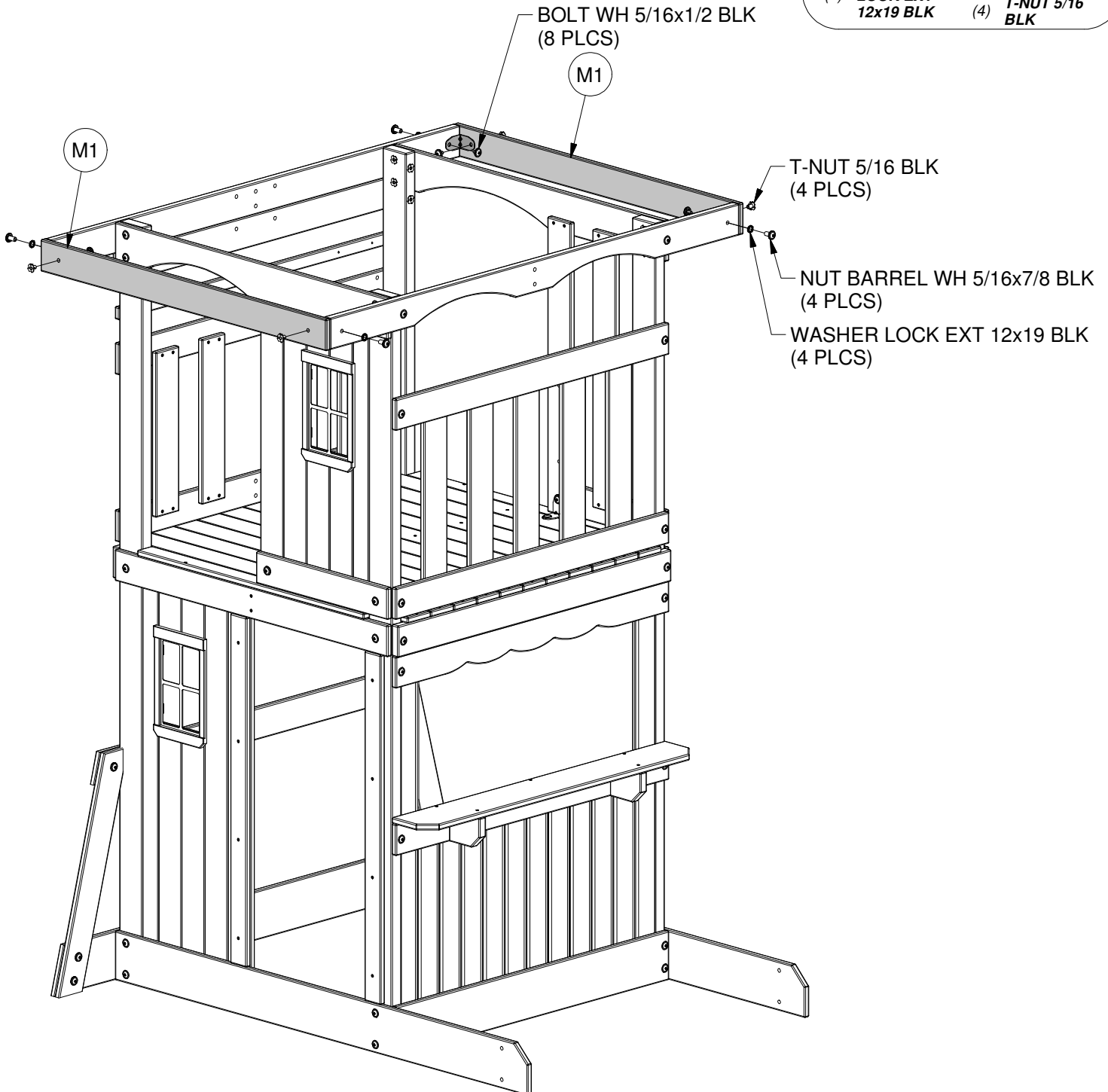


(2) **M1 - END ROOF RAIL - W4L13386**
5/8"x3 3/8"x41 7/8" (16x86x1064)



(4) - **L BRACKET 2.5x38x55x55 - A4M01046**

STEP 21





(1) **M7** - TOP ROOF RAIL - W4L13557
5/8"x3 3/8"x40" (16x86x1016)



(1) **H6** - ROOF UPRIGHT - W4L13555
1"x3 3/8"x24" (24x86x610)

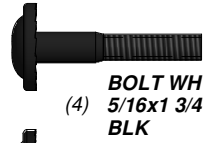
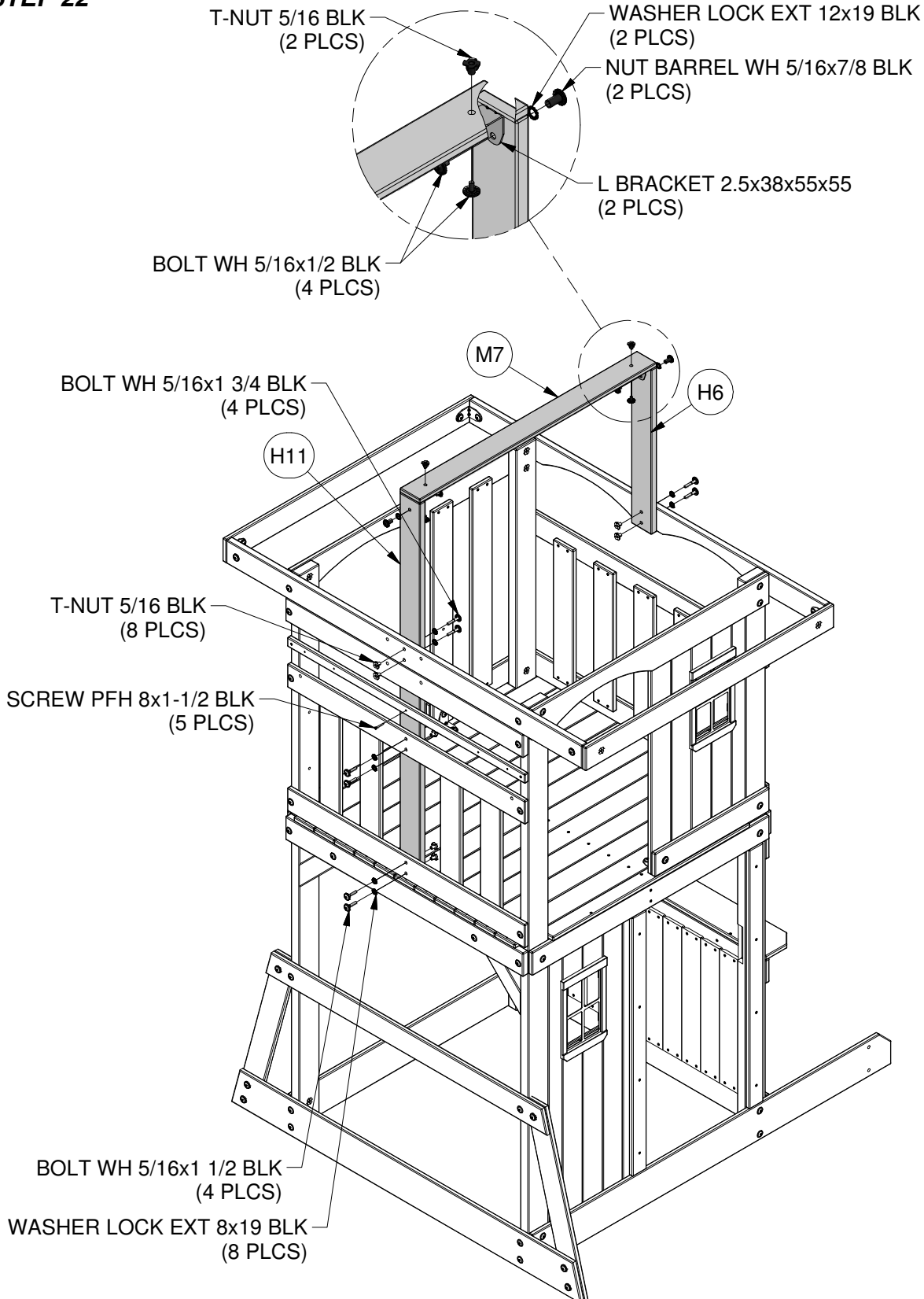


(1) **H11** - ROOF UPRIGHT - W4L13556
1"x3 3/8"x55 1/4" (24x86x1404)

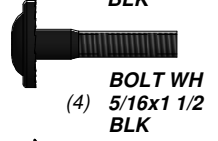


(2) - L BRACKET 2.5x38x55x55 - A4M01046

STEP 22



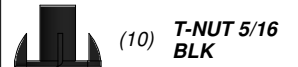
BOLT WH
(4) 5/16x1 3/4
BLK



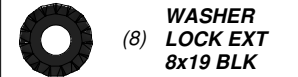
BOLT WH
(4) 5/16x1 1/2
BLK



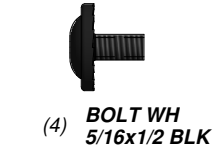
(1) **SCREW PFH**
8x1-1/2 BLK



(10) **T-NUT 5/16**
BLK



(8) **WASHER**
LOCK EXT
8x19 BLK



(4) **BOLT WH**
5/16x1/2 BLK



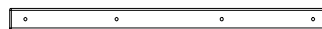
(2) **NUT BARREL**
WH 5/16x7/8
BLK



(2) **WASHER**
LOCK EXT
12x19 BLK

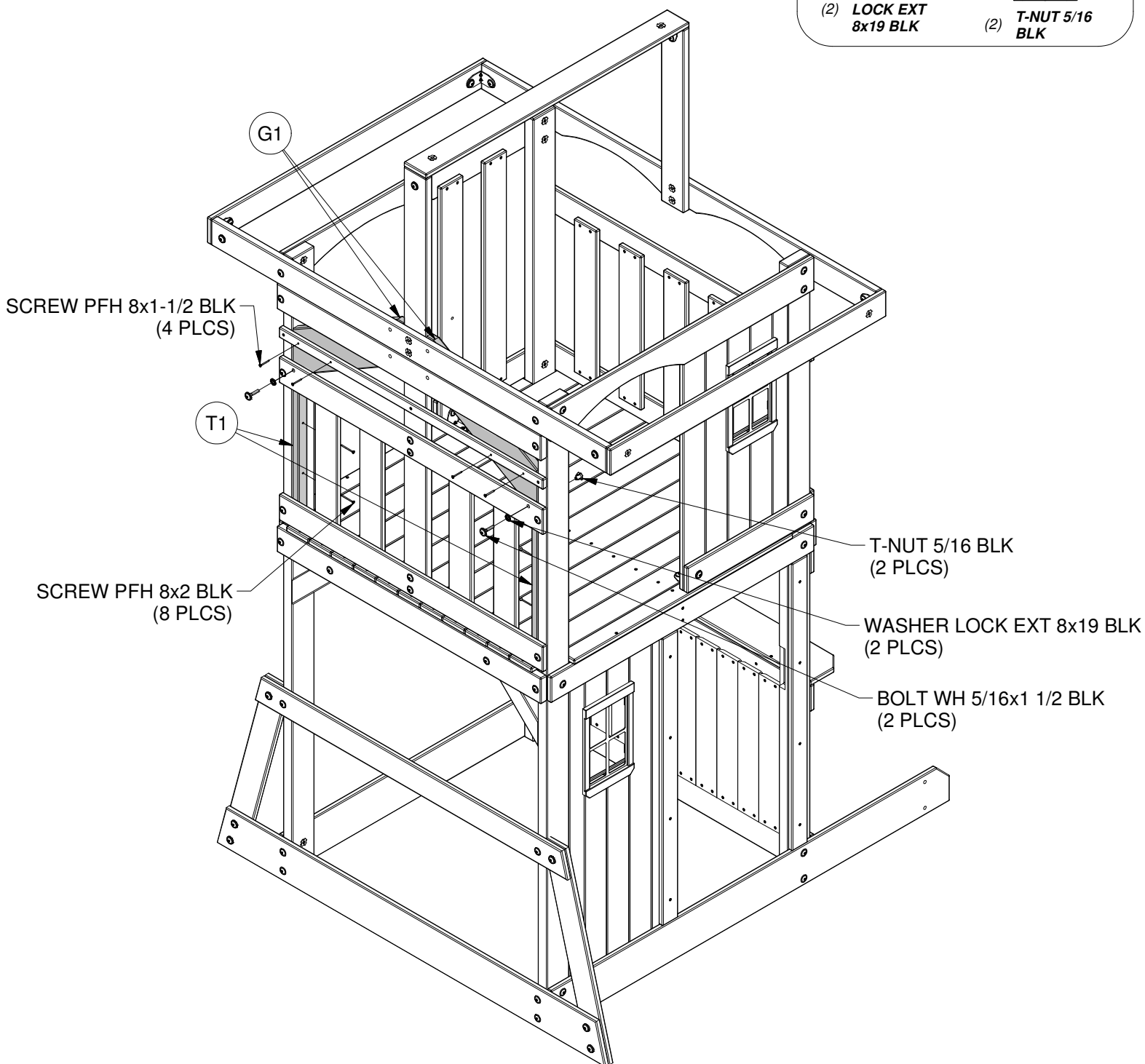
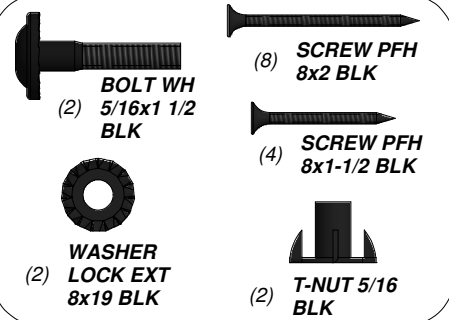


(2) **G1** - WALL RAIL - W4L13359
1"x5 1/4"x22" (24x134x558)



(2) **T1** - SUPPORT RAIL - W4L13419
1"x1 3/8"x20" (24x34x507)

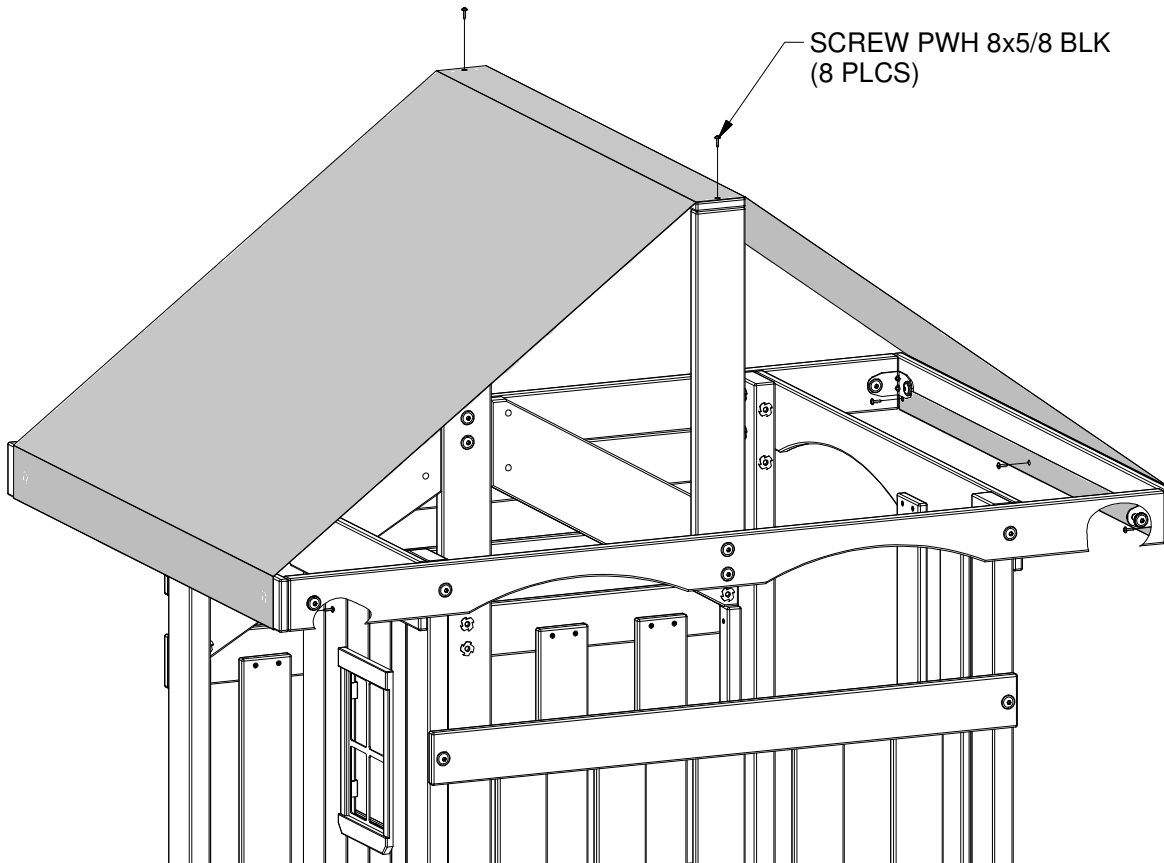
STEP 23



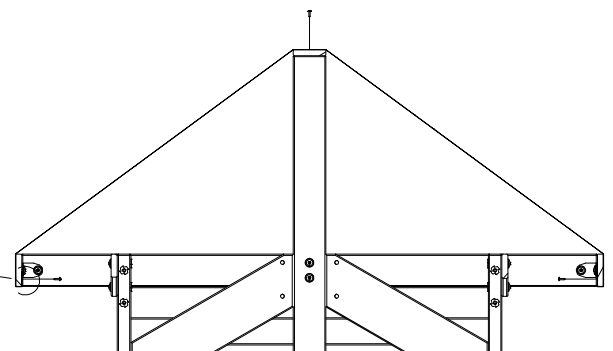
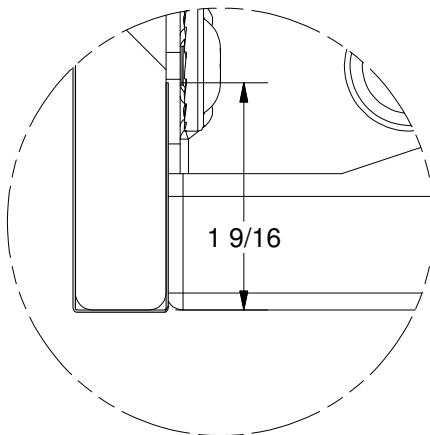


(1) - TARP .4x1014x2195 - A6P00381
1/32"x39 7/8"x86 3/8" (.4x1014x2195)

STEP 24



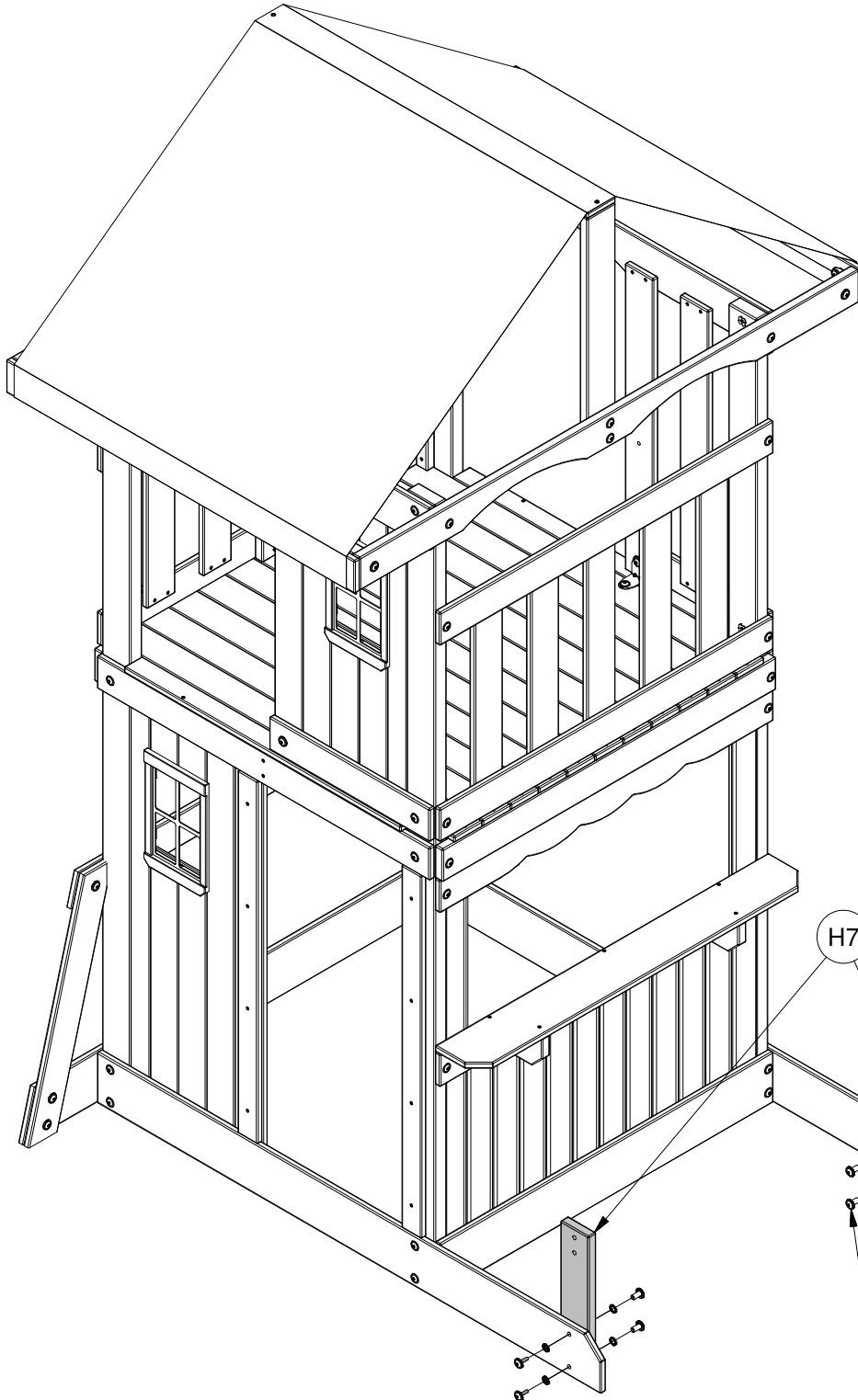
(8) **SCREW PWH
8x5/8 BLK**





(2) **H7 - BENCH UPRIGHT - W4L13366**
1"x3 3/8"x15" (24x86x380)

STEP 25



(4) **BOLT WH**
5/16x1 BLK



(4) **NUT BARREL**
WH 5/16x7/8
BLK



(4) **WASHER**
LOCK EXT
8x19 BLK



(4) **WASHER**
LOCK EXT
12x19 BLK

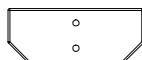
H7

WASHER LOCK EXT 8x19 BLK
(4 PLCS)

BOLT WH 5/16x1 BLK
(4 PLCS)

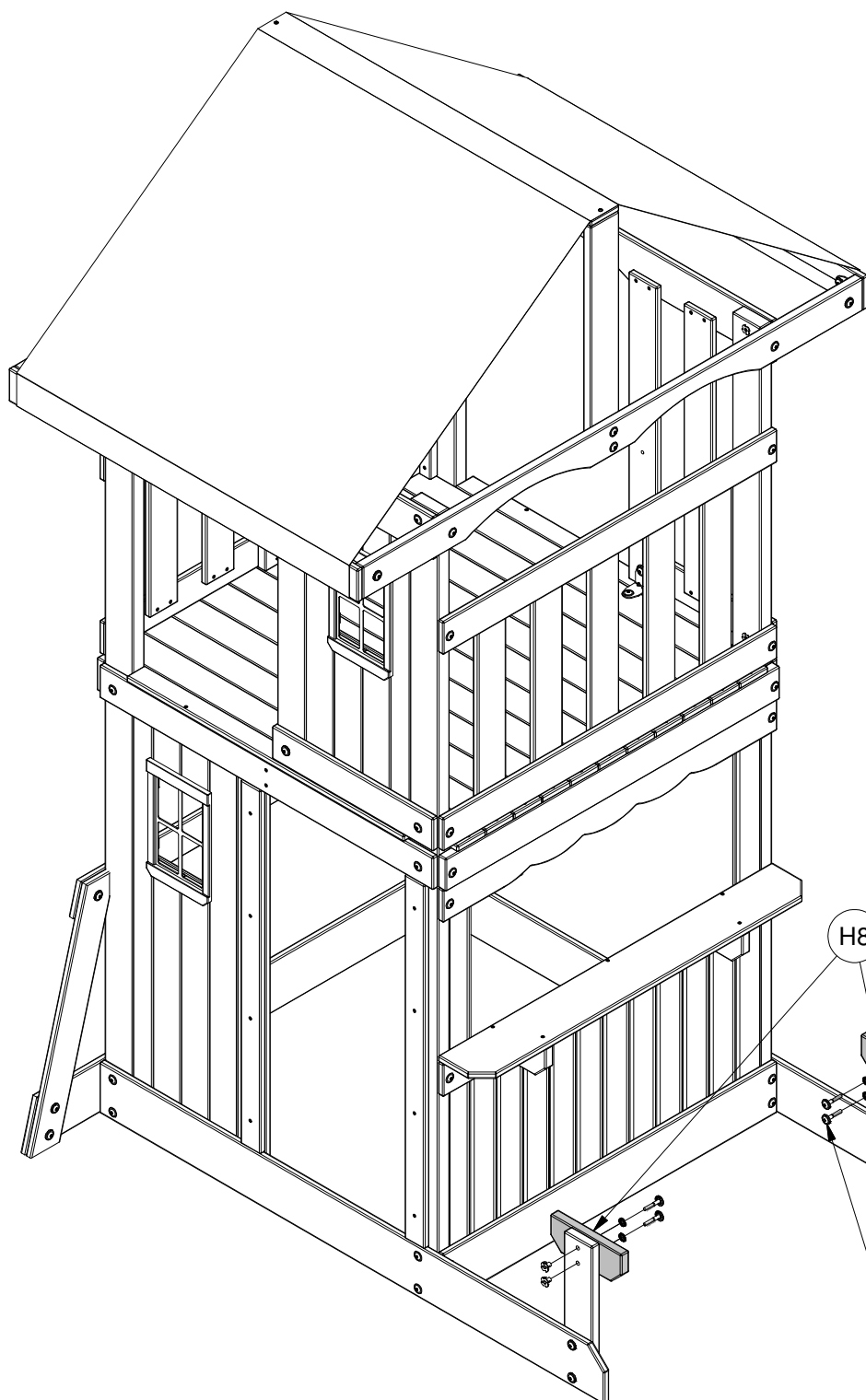
WASHER LOCK EXT 12x19 BLK
(4 PLCS)

NUT BARREL WH 5/16x7/8 BLK
(4 PLCS)



(2) **H8 - SEAT SUPPORT - W4L13367**
1"x3 3/8"x8 1/2" (24x86x216)

STEP 26



BOLT WH
(4) 5/16x1 3/4
BLK



(4) **T-NUT 5/16**
BLK



(4) **WASHER**
LOCK EXT
8x19 BLK

H8

T-NUT 5/16 BLK
(4 PLCS)

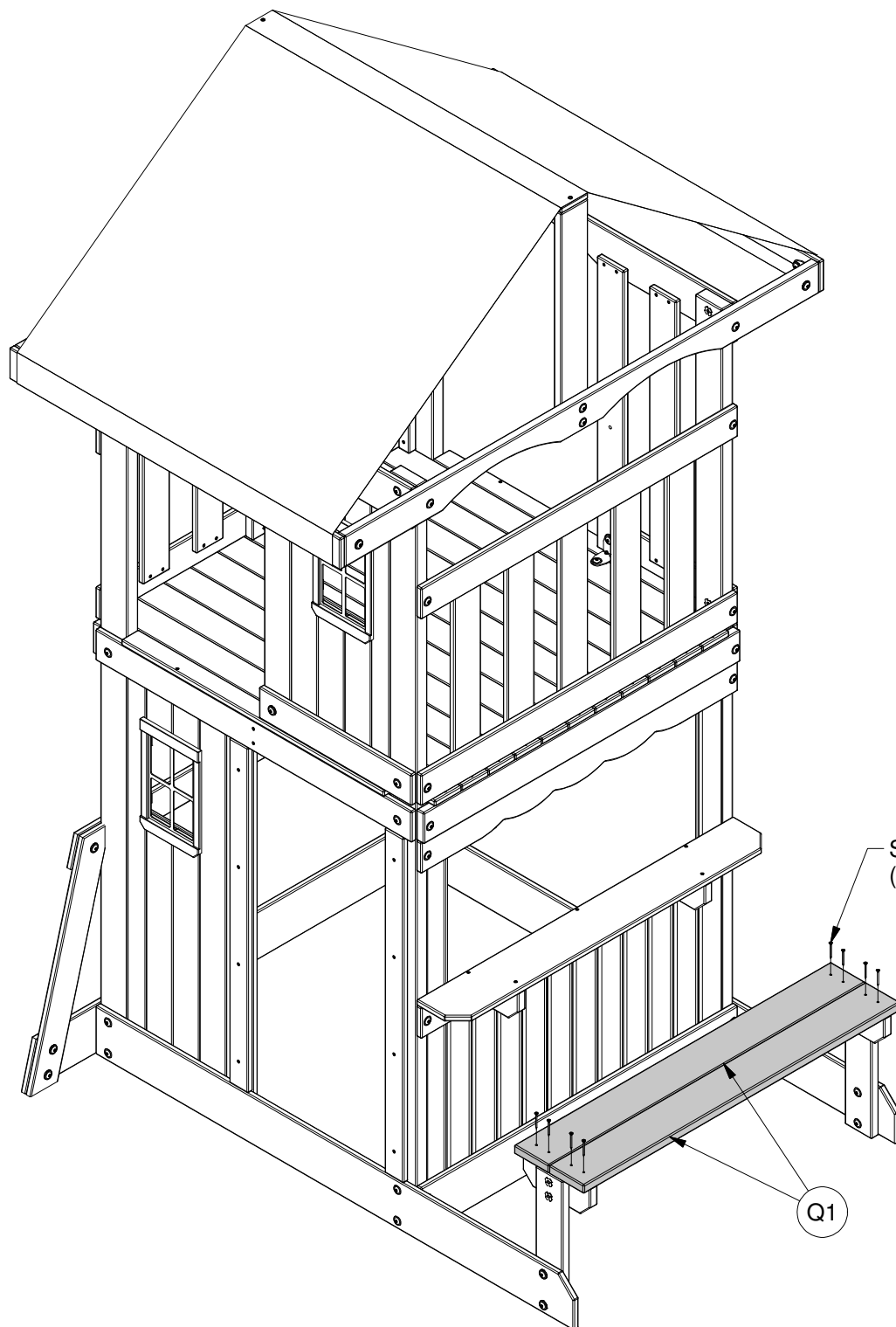
WASHER LOCK EXT 8x19 BLK
(4 PLCS)

BOLT WH 5/16x1 3/4 BLK
(4 PLCS)



(2) **Q1** - BENCH SEAT - W4L13417
1"x4 3/8"x40 1/8" (24x112x1018)

STEP 27



(8) **SCREW PFH**
8x1 3/4 BLK

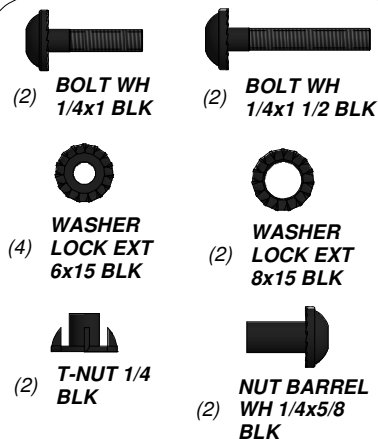
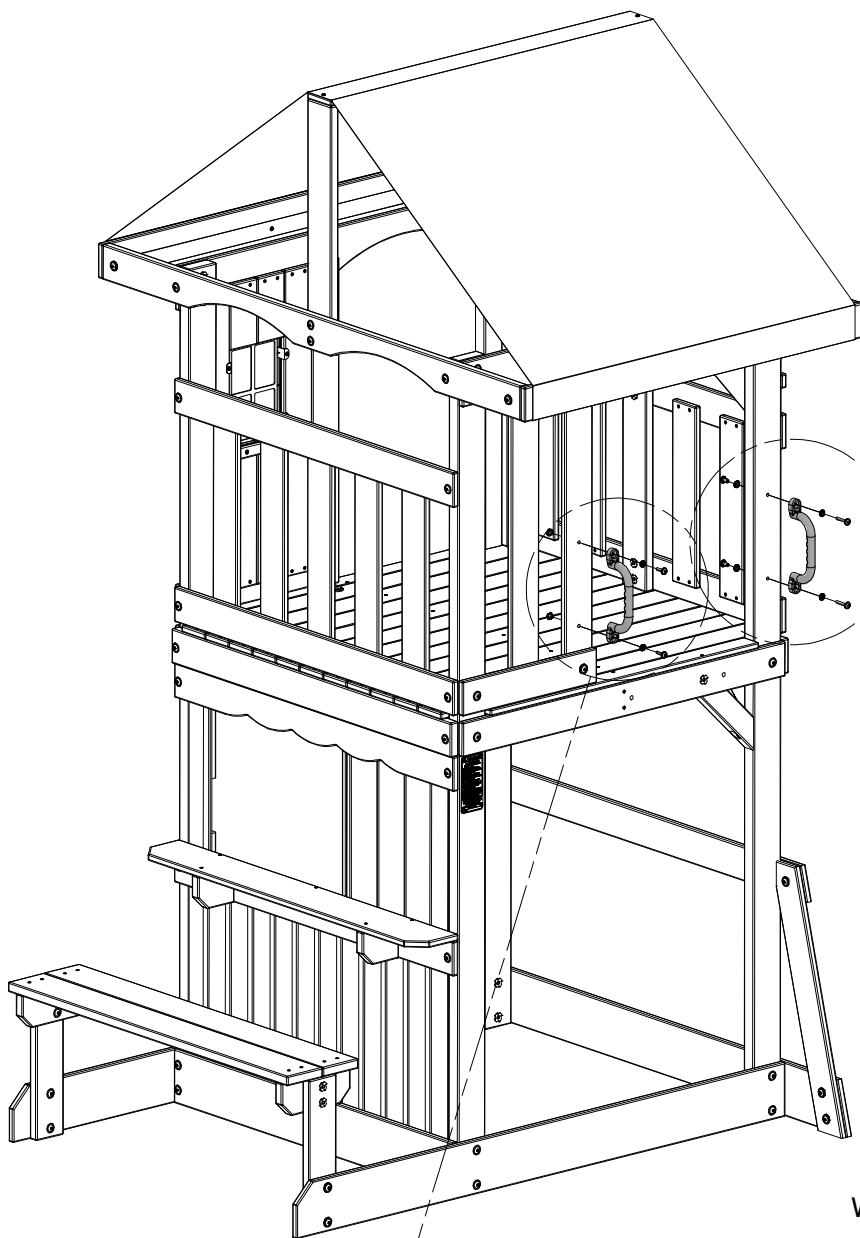
SCREW PFH 8x1 3/4 BLK
(8 PLCS)

Q1



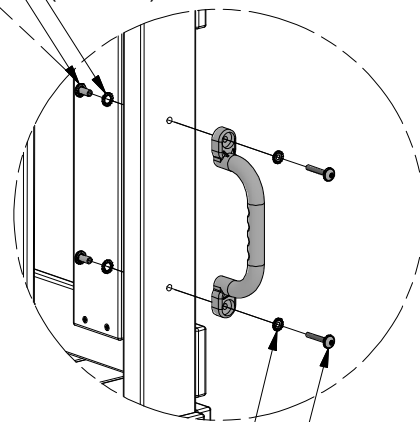
(2) - HAND GRIP GREEN PLASTIC - A100028

STEP 28



NUT BARREL WH 1/4x5/8 BLK
(2 PLCS)

WASHER LOCK EXT 8x15 BLK
(2 PLCS)



WASHER LOCK EXT 6x15 BLK
(2 PLCS)

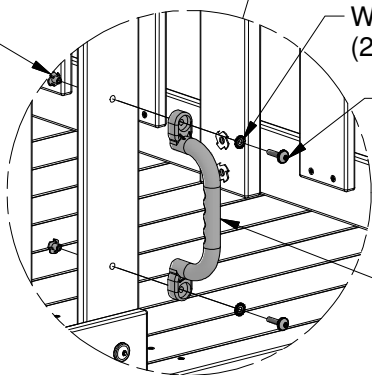
BOLT WH 1/4x1 1/2 BLK
(2 PLCS)

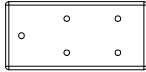
T-NUT 1/4 BLK
(2 PLCS)

WASHER LOCK EXT 6x15 BLK
(2 PLCS)

BOLT WH 1/4x1 BLK
(2 PLCS)

HAND GRIP GREEN PLASTIC
(2 PLCS)



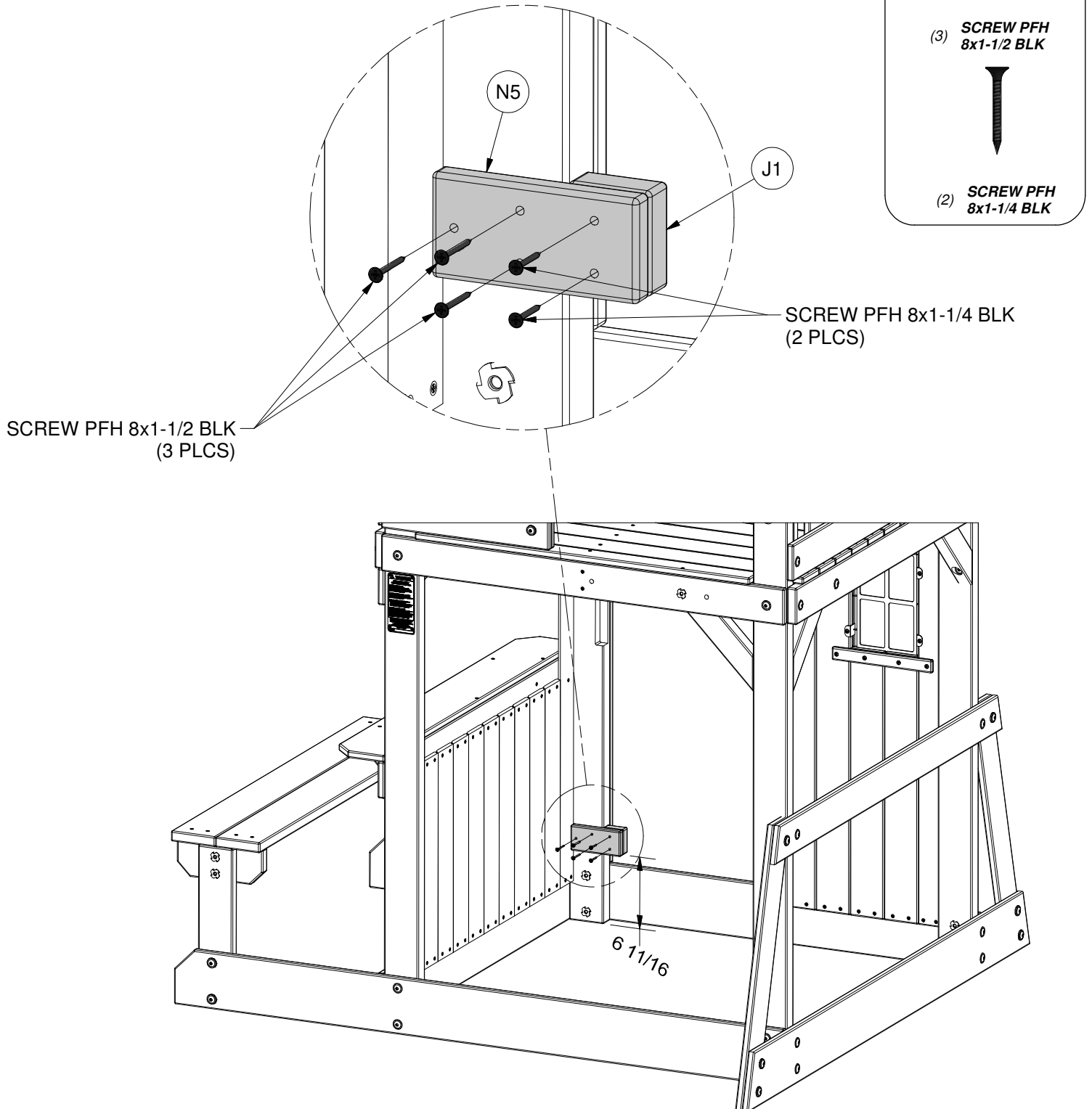


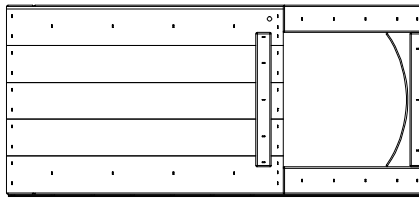
(1) **N5** - DOOR STOP SUPPORT - W4L13415
5/8"x2 3/8"x4 7/8" (16x60x125)



(1) **J1** - DOOR STOP - W4L13374
1"x2 3/8"x2" (24x60x50)

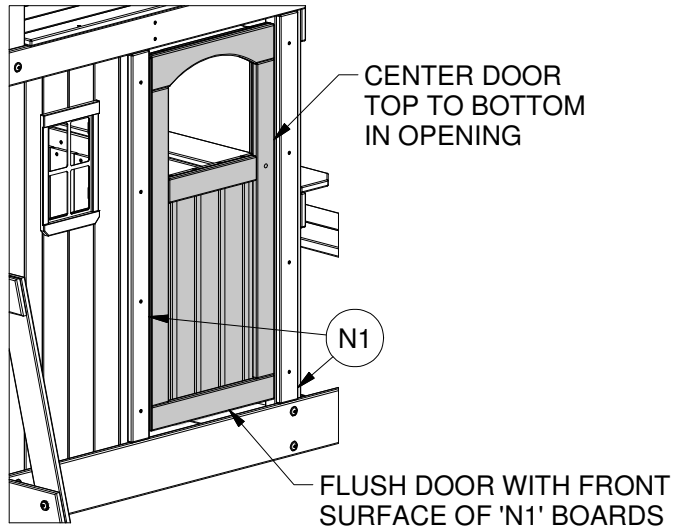
STEP 29



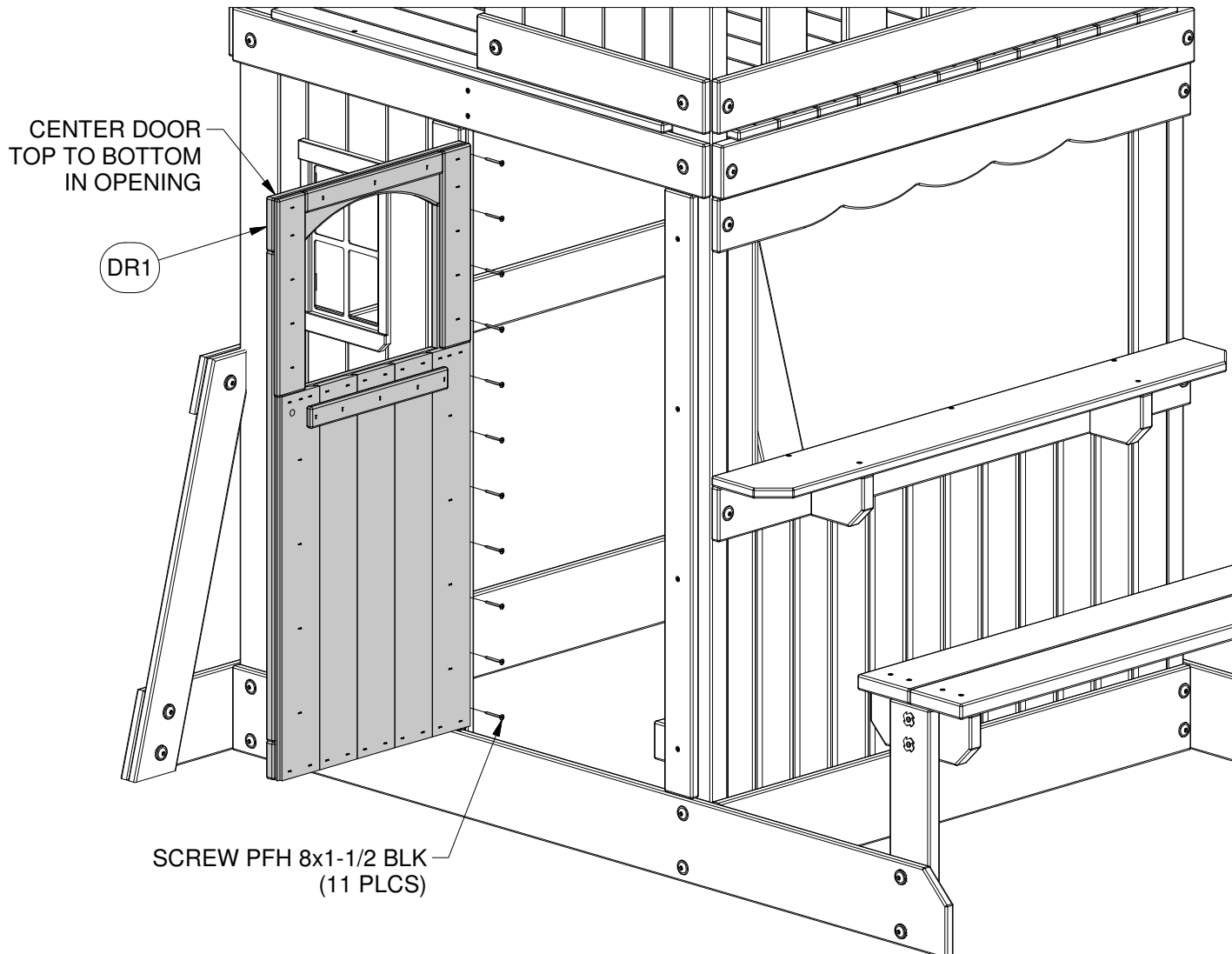


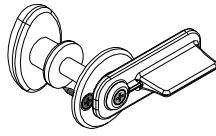
(1) **DR1 - DOOR PANEL - W2A02974**
 1 1/2"x16 3/8"x36 3/8" (38x416x924)

STEP 30



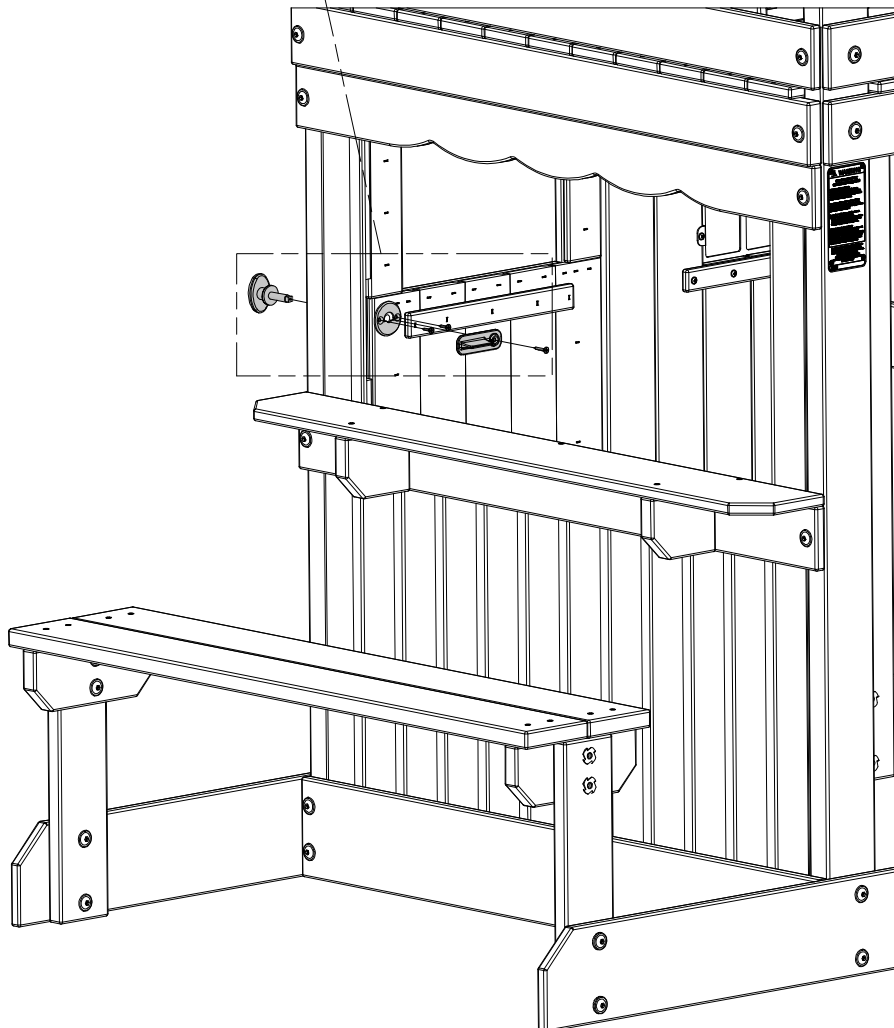
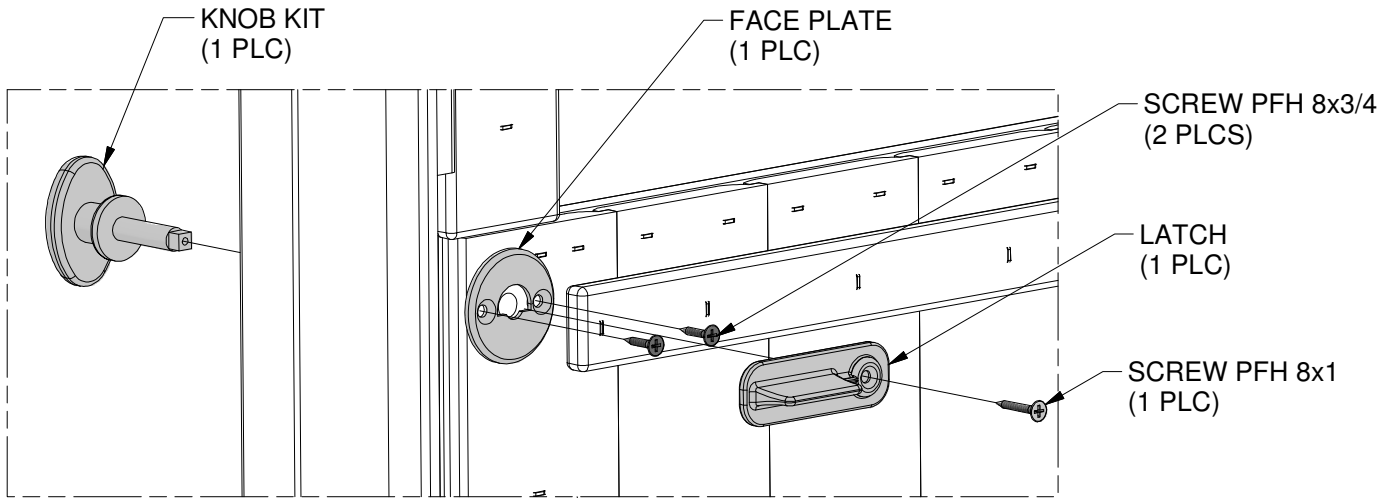
(11) **SCREW PFH
8x1-1/2 BLK**

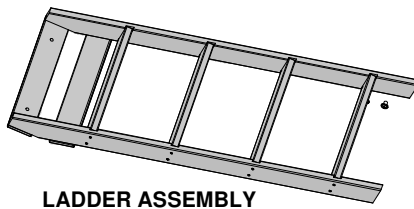




(1) LATCHING KNOB WITH SCREWS - A6P00020

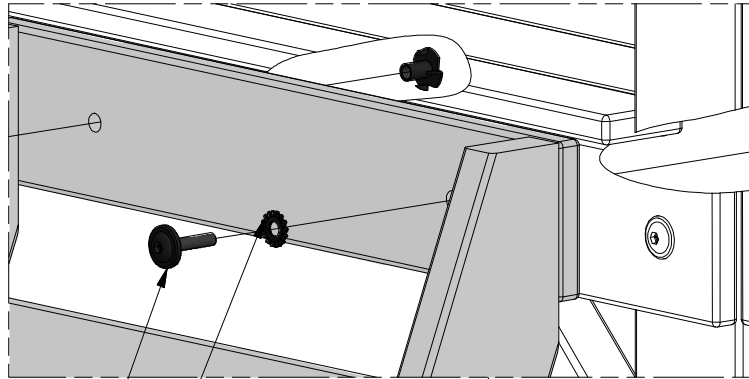
STEP 31





LADDER ASSEMBLY

FINAL ASSEMBLY STEP 1



WASHER LOCK EXT 8x19 BLK
(2 PLCS)

BOLT WH 5/16x1 1/4 BLK
(2 PLCS)



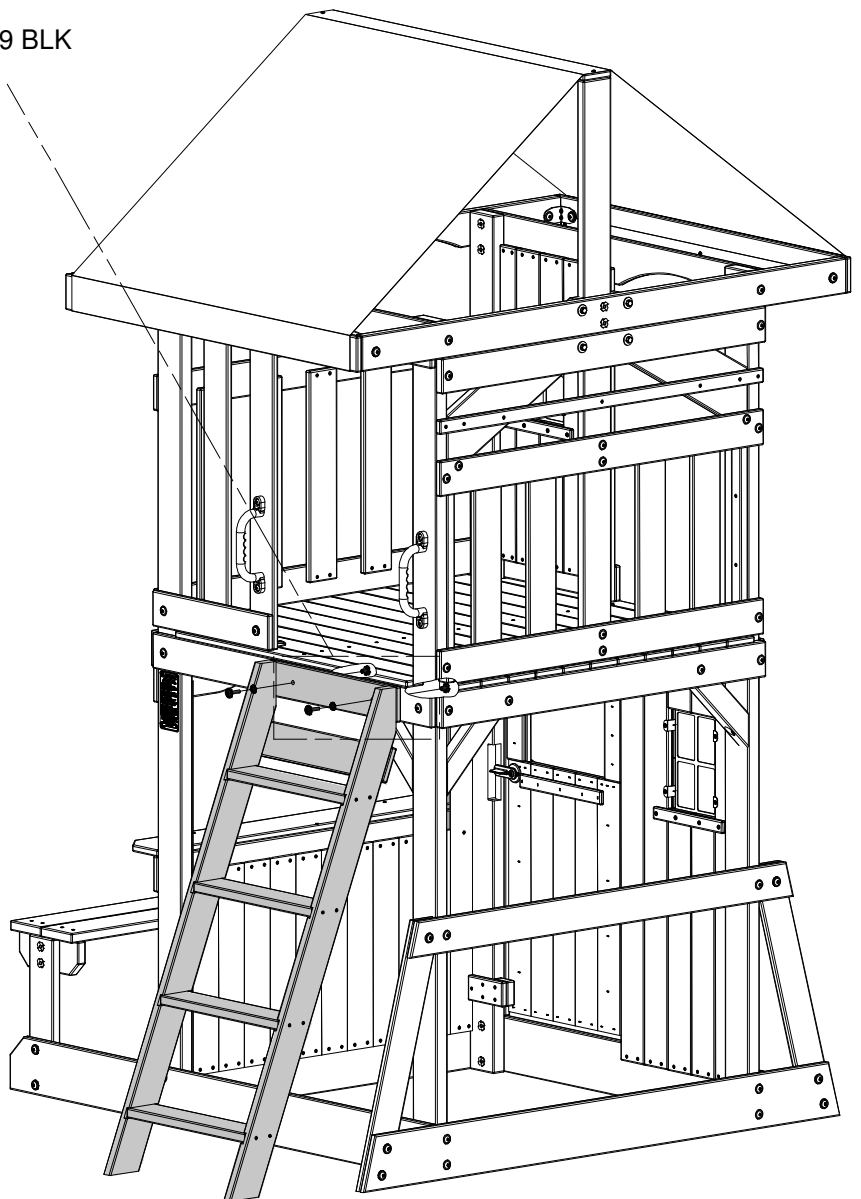
BOLT WH
(2) 5/16x1 1/4
BLK

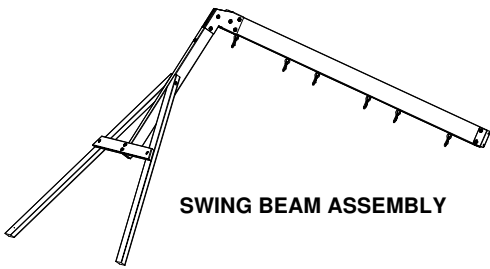


WASHER
LOCK EXT
(2) 8x19 BLK



T-NUT 5/16
(2) BLK



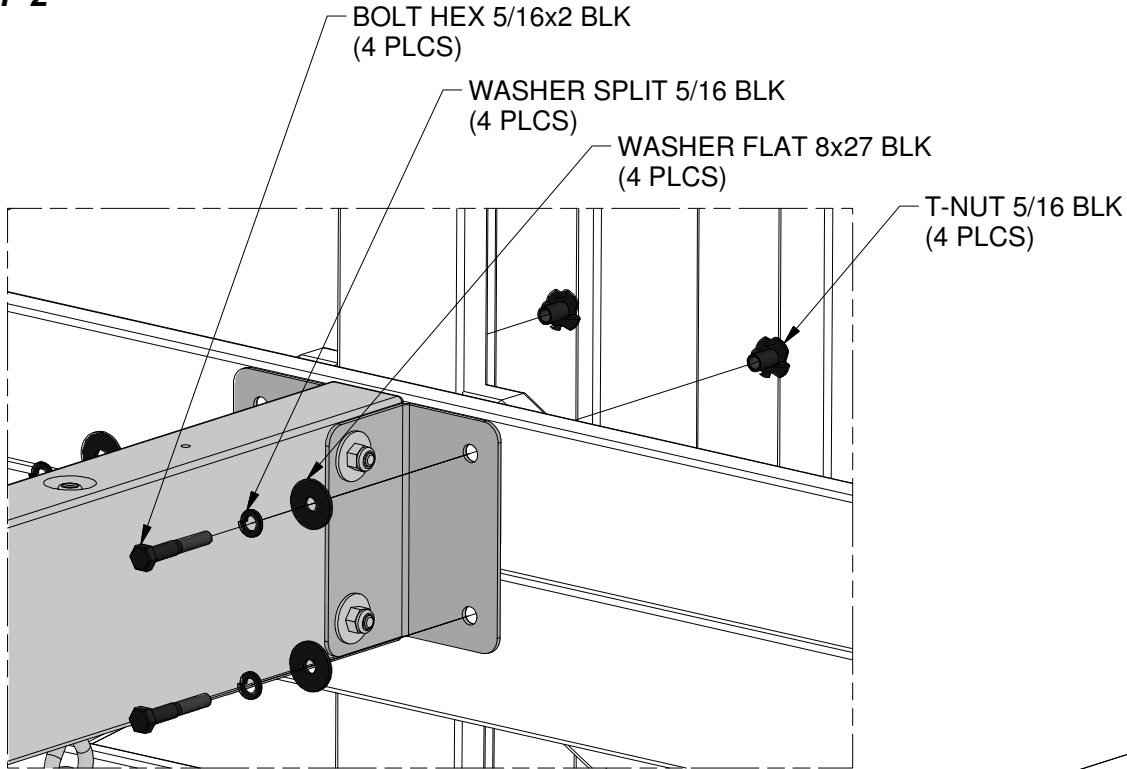


SWING BEAM ASSEMBLY



(1) BYD ID TAG (LARGE) AGES 3-10 - A100164

FINAL ASSEMBLY STEP 2



(4) **BOLT HEX**
5/16x2 BLK



(4) **WASHER**
FLAT 8x27
BLK



(4) **WASHER**
SPLIT 5/16
BLK



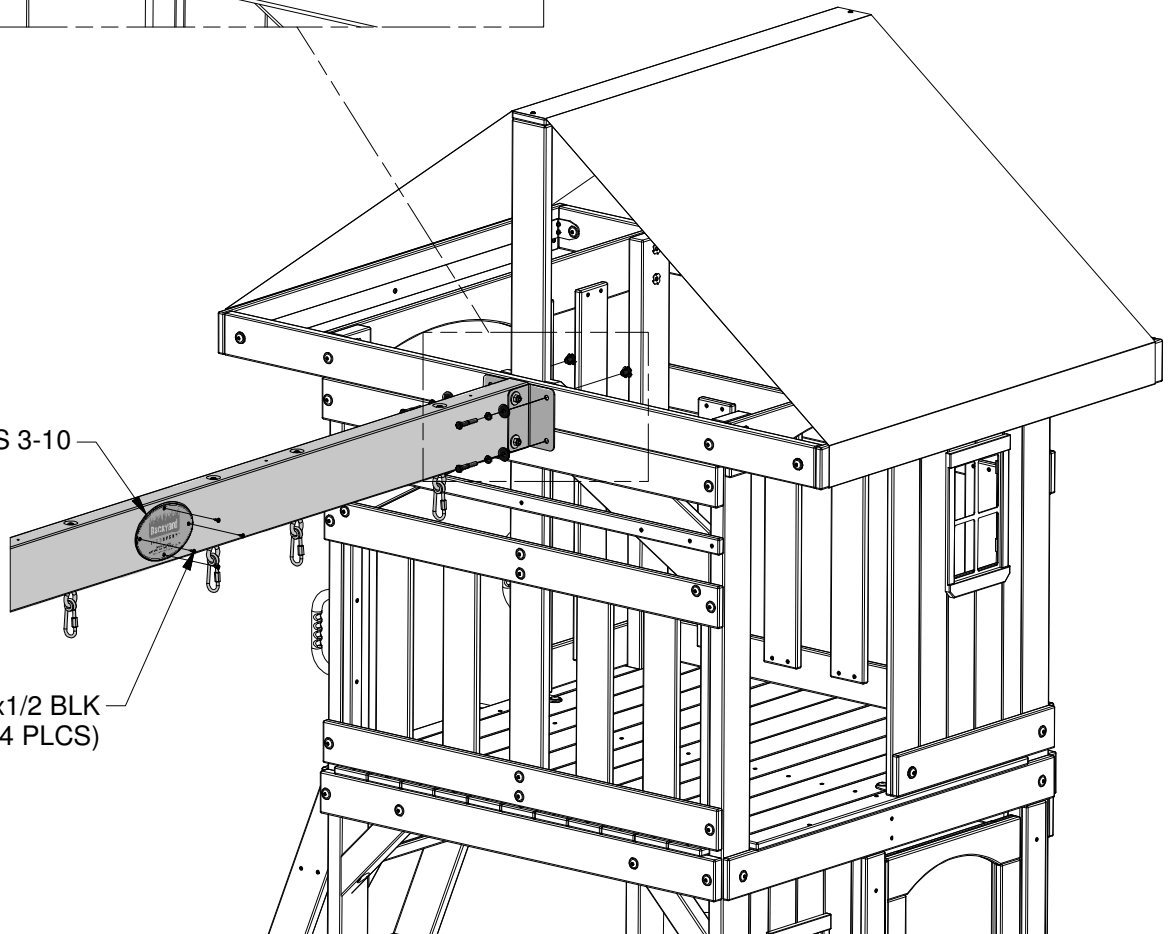
(4) **T-NUT** 5/16
BLK

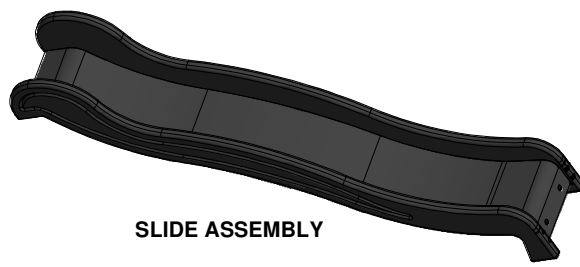


(4) **SCREW PFH**
8x1/2 BLK

BYD ID TAG (LARGE) AGES 3-10

SCREW PFH 8x1/2 BLK
(4 PLCS)





SLIDE ASSEMBLY

FINAL ASSEMBLY STEP 3

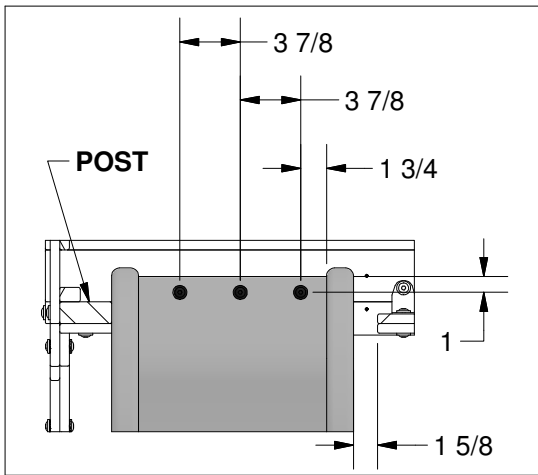
DRILL (3) 7/16" DIA HOLES THROUGH SLIDE BED AND DECK AT LOCATIONS SHOWN.



(3) **BOLT WH
5/16x1/2 BLK**

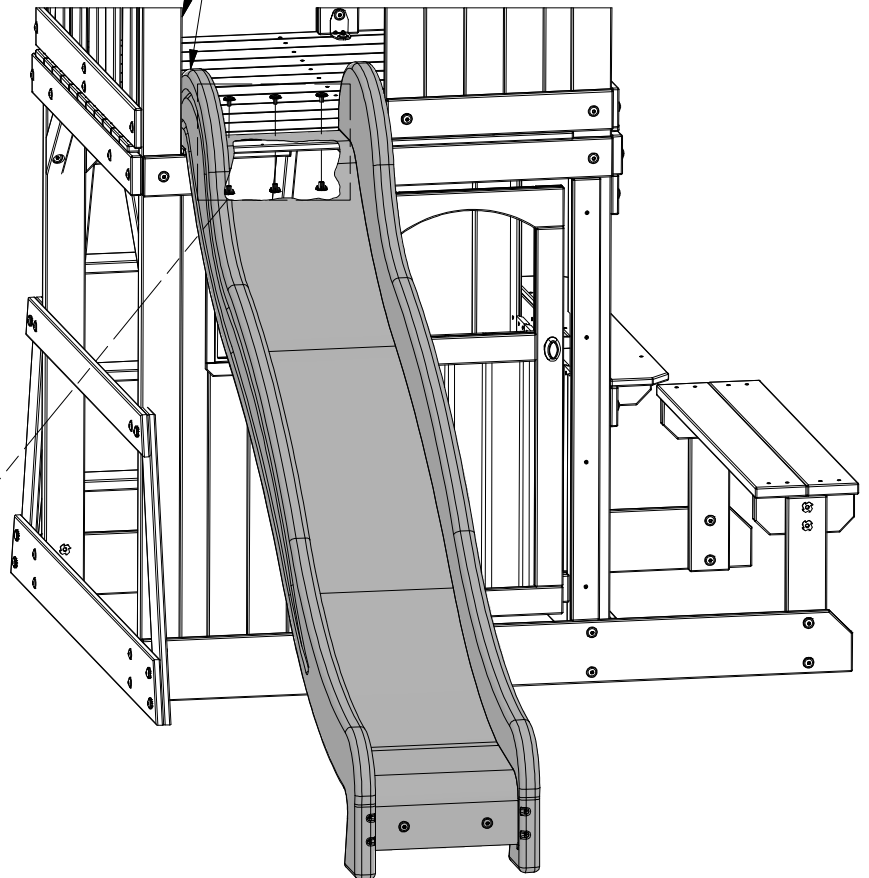


(3) **T-NUT 5/16
BLK**

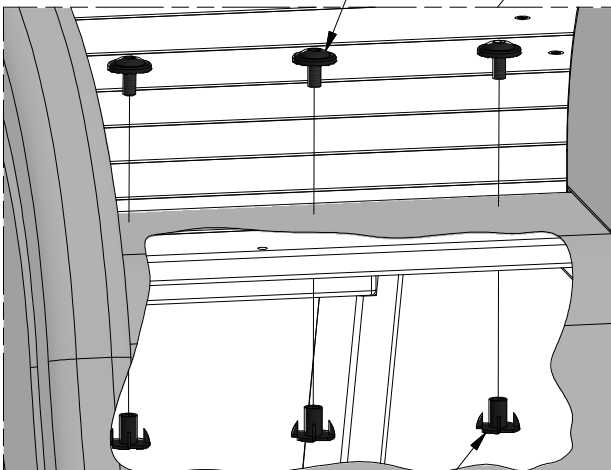


DRILL PATTERN

INSTALL SLIDE AGAINST
POST AS SHOWN.



BOLT WH 5/16x1/2 BLK
(3 PLCS)



T-NUT 5/16 BLK
(3 PLCS)



(2) SWING SEAT GREEN 22IN - A6P00054



(4) QUICK LINK - A100069

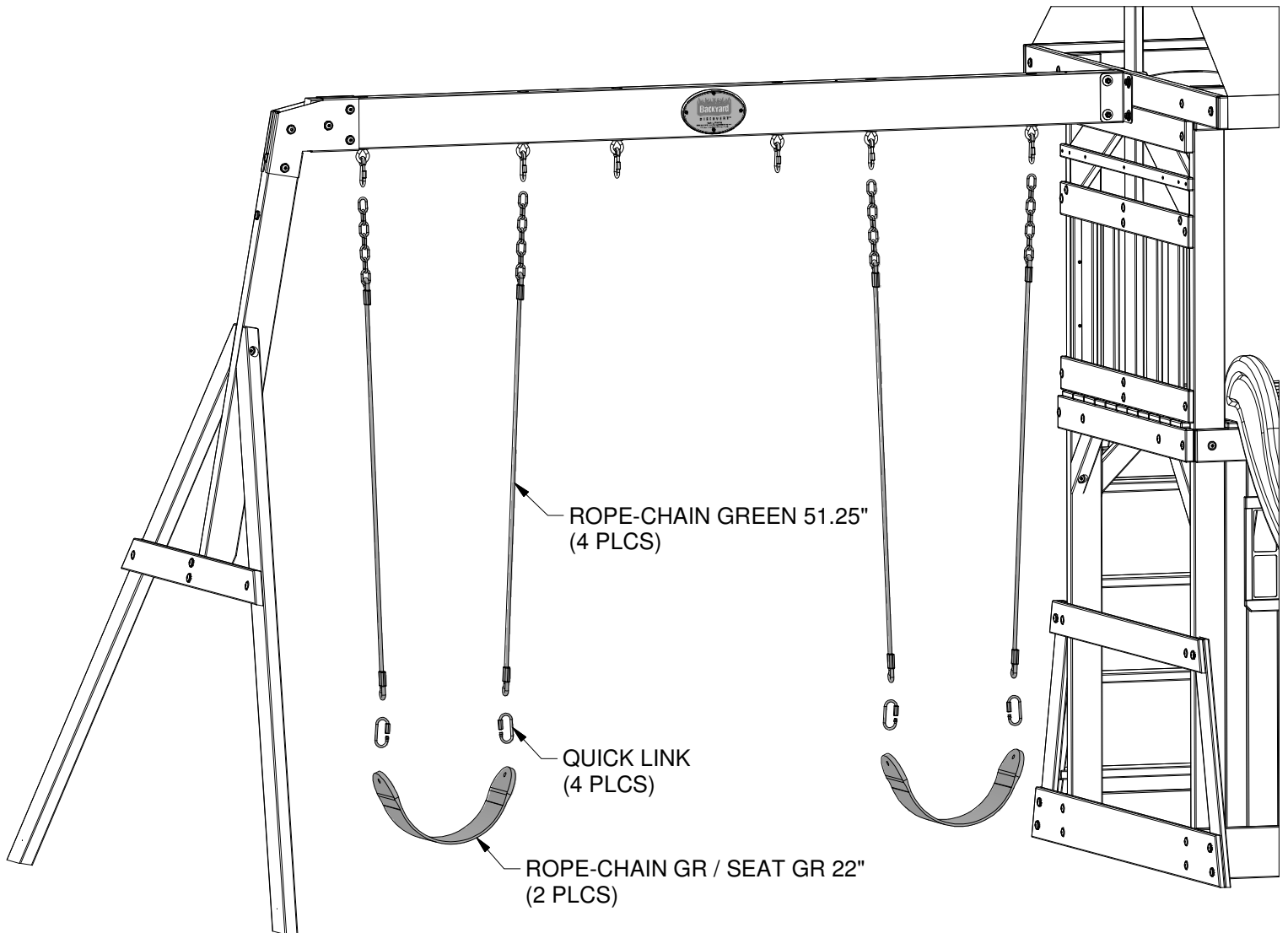
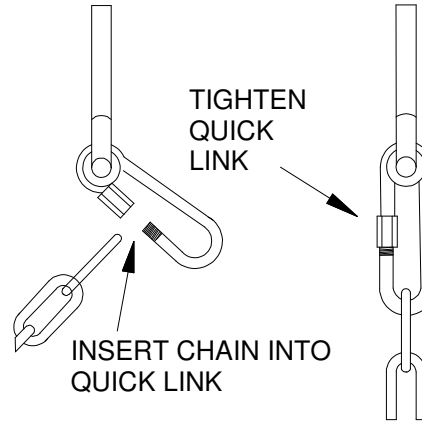


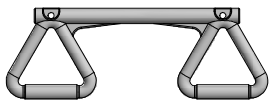
(4) ROPE-CHAIN GREEN 51.25" - A100087

FINAL ASSEMBLY STEP 4

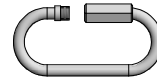
NOTE:

WHEN HANGING YOUR SWINGS, IT IS REQUIRED TO ONLY TRIM AROUND THE SPECIFIC CHAIN LOOP THAT ALLOWS THE BOTTOM OF THE SWING SEAT, (WHEN SITTING ON IT) TO BE NO LOWER THAN (35CM) 13 7/8 INCHES FROM THE GROUND.





(1) TRAPEZE YELLOW - A6P00034

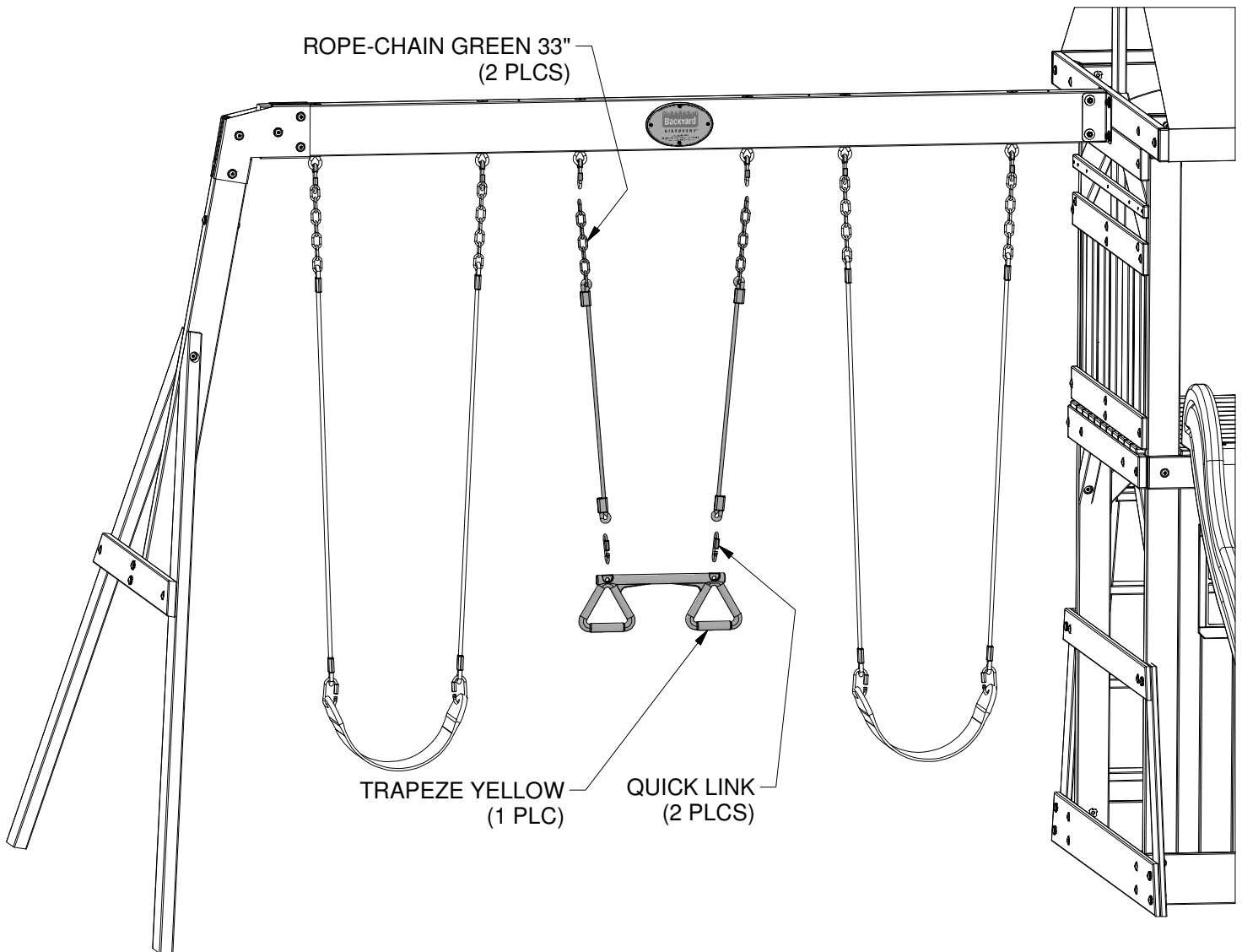
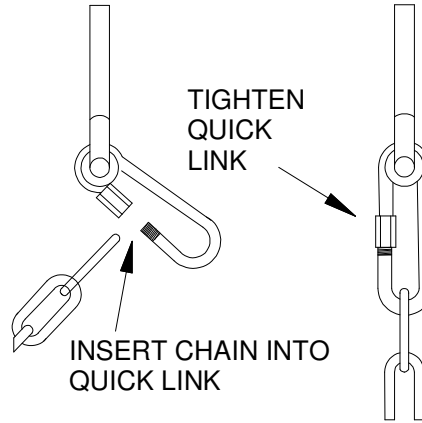


(2) QUICK LINK - A100069



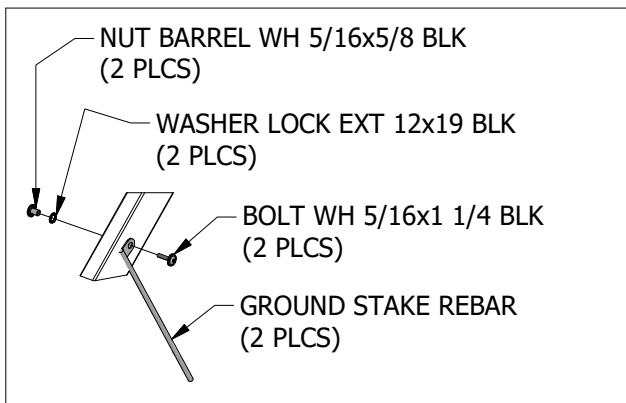
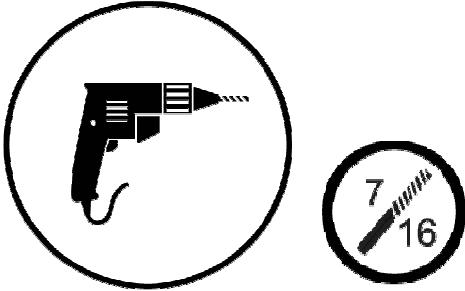
(2) ROPE-CHAIN GREEN 33" - A100083

FINAL ASSEMBLY STEP 5

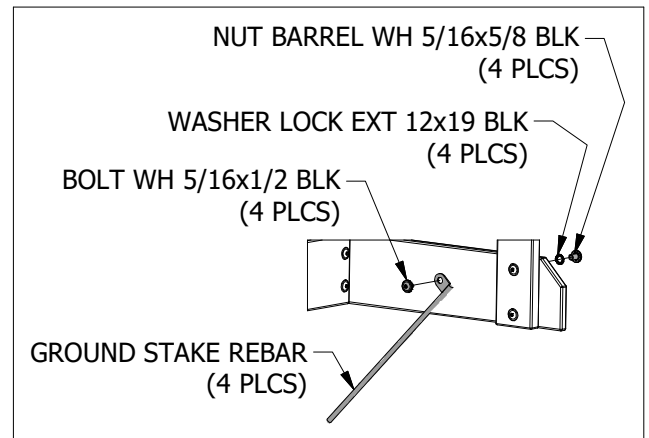


FINAL ASSEMBLY STEP 6

TAP IN GROUND STAKES AT AN APPROXIMATE 45° ANGLE AT THE LOCATIONS SHOWN.



**STAKE FIGURE 1
(2 PLCS)**



**STAKE FIGURE 2
(4 PLCS)**

