



Model #
2002517, 2002524,
2002531, 2002548,
2002555, 2002562,
2002579, 2002586,
2600218, 2600225,
2600249, 2600256

CABANA

Owner's Manual & Assembly Instructions

MANUFACTURED BY:
Backyard Discovery
3305 Airport Drive
Pittsburg, KS 66762
800-856-4445



2002517 TUSCANY CABANA
(BAMBOO - CAST PUMICE)



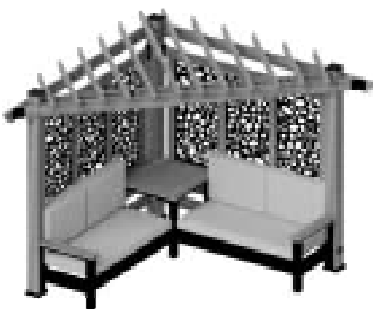
2002524 TUSCANY CABANA
(BAMBOO - SPECTRUM INDIGO)



2002531 TUSCANY CABANA
(BAMBOO - CAST SLATE)



2600249 TUSCANY CABANA
(BAMBOO - TERRACOTTA)



2002555 TUSCANY CABANA
(PEBBLE - CAST PUMICE)



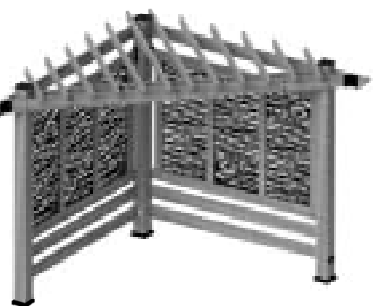
2002562 TUSCANY CABANA
(PEBBLE - SPECTRUM INDIGO)



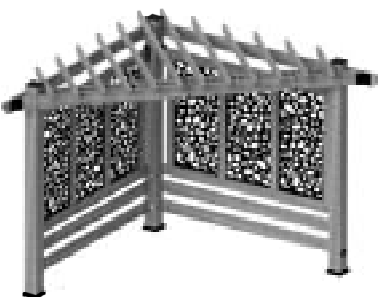
2002579 TUSCANY CABANA
(PEBBLE - CAST SLATE)



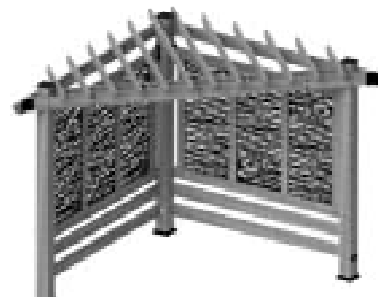
2600256 TUSCANY CABANA
(PEBBLE - TERRACOTTA)



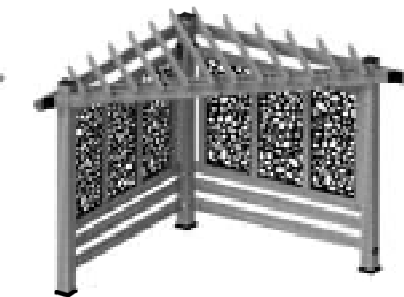
2002548 VERONA CABANA
(BAMBOO - BLACK)



2002586 VERONA CABANA
(PEBBLE - BLACK)



2600218 VERONA CABANA
(BAMBOO - BROWN)



2600225 VERONA CABANA
(PEBBLE - BROWN)

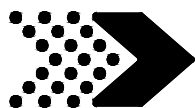
Please visit www.backyarddiscovery.com

For the most up to date assembly manual, to register your product, or to order replacement parts *Para obtener instrucciones en español, visite*
www.backyarddiscovery.com



EASY STEP-BY-STEP
3D INTERACTIVE INSTRUCTIONS
DOWNLOAD THE FREE APP



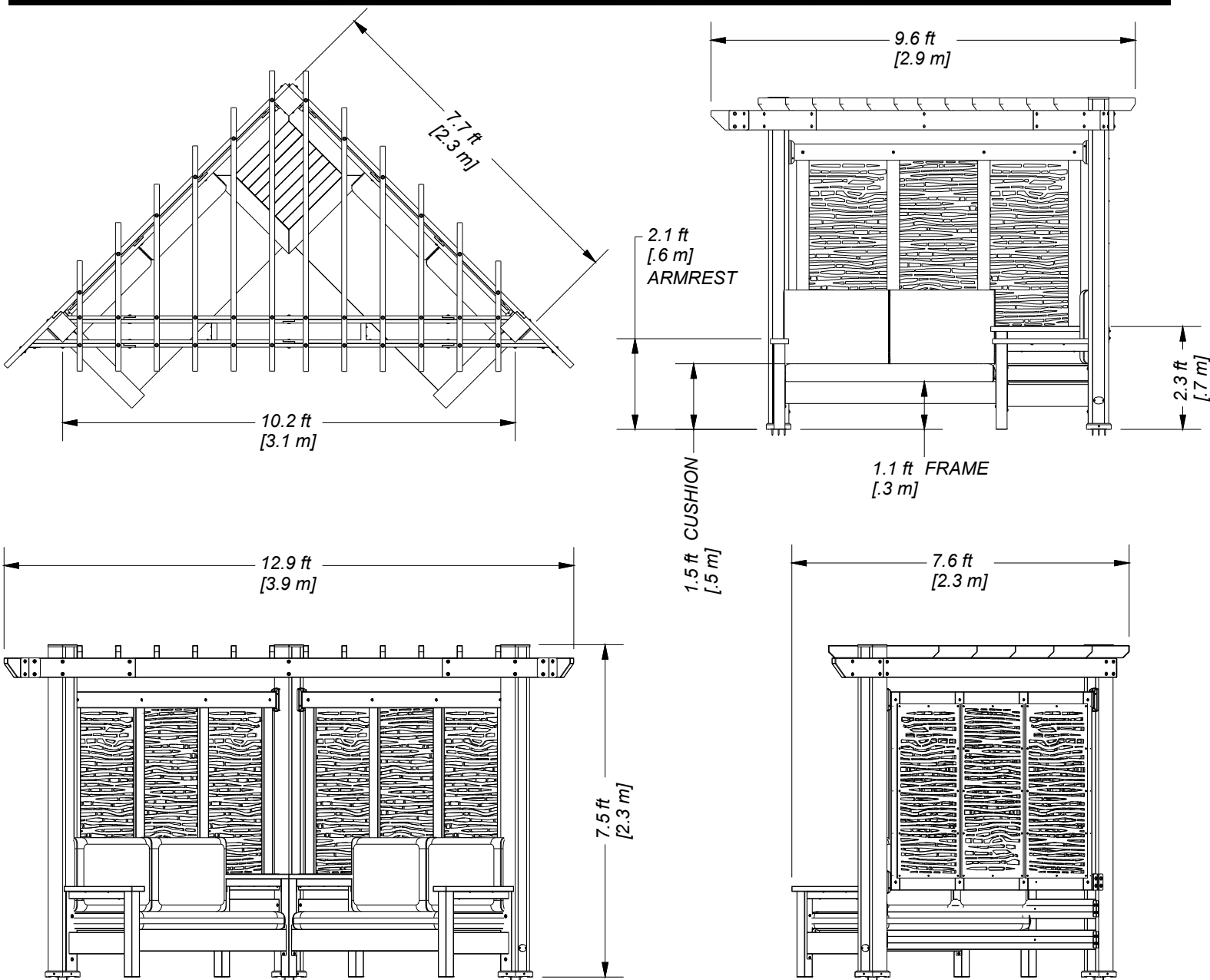


It is critically important that you start with square and level footings, concrete pad or deck to attach your structure

- Pay close attention to the items needed for each step. Make sure you are using the correct hardware for each step. Using incorrect hardware may result in improper assembly
- Remember to double check for underground utilities and overhead electrical lines

Post mounts are provided with your structure which allows you to permanently install your structure to a pre-existing or new wood or concrete surface.

- The hardware to attach the post mounts to the structure is included.
- The hardware to mount the structure permanently to a concrete surface is included.
- The hardware to mount the structure permanently to a wood deck is NOT included and will need to be purchased separately. You must ensure there is ample structural support under the deck before permanently attaching.



BEFORE YOU BEGIN THE ASSEMBLY OF YOUR BACKYARD DISCOVERY CABANA PERGOLA PLEASE USE THE TABLE BELOW TO ENSURE YOU RECEIVED ALL COMPONENTS NEEDED FOR THE ITEM # YOU PURCHASED. IF YOU ARE MISSING ANY CARTONS PLEASE CONTACT OUR CUSTOMER SERVICE TEAM AT 1-800-856-5424.

ITEM # ORDERED	NAME	IMAGE	COMPONENT LIST FOR FG	TOTAL # OF CARTONS
2002517	Tuscany Cabana Lounger		9205376-1 - Cedar frame Box 1 9205376-2 - Cedar frame Box 2 9205017-1 - Steel seating frame Box 1 9205017-2 - Steel seating frame Box 2 9205239 - Meranti table top & armrests 9205352 - Composite Panels - bamboo pattern 9205123 - Cushions (Pumice)	7 total cartons
2002524	Tuscany Cabana Lounger		9205376-1 - Cedar frame Box 1 9205376-2 - Cedar frame Box 2 9205017-1 - Steel seating frame Box 1 9205017-2 - Steel seating frame Box 2 9205239 - Meranti table top & armrests 9205352 - Composite Panels - bamboo pattern 9205116 - Cushions (Blue)	7 total cartons
2002531	Tuscany Cabana Lounger		9205376-1 - Cedar frame Box 1 9205376-2 - Cedar frame Box 2 9205017-1 - Steel seating frame Box 1 9205017-2 - Steel seating frame Box 2 9205239 - Meranti table top & armrests 9205352 - Composite Panels - bamboo pattern 9205109 - Cushions (Gray)	7 total cartons
2600249	Tuscany Cabana Lounger		9205376-1 - Cedar frame Box 1 9205376-2 - Cedar frame Box 2 9205017-1 - Steel seating frame Box 1 9205017-2 - Steel seating frame Box 2 9205239 - Meranti table top & armrests 9205314 - Composite Panel - Bamboo Brown 9205130 - Cushions (Terracotta)	7 total cartons
2002555	Tuscany Cabana Lounger		9205376-1 - Cedar frame Box 1 9205376-2 - Cedar frame Box 2 9205017-1 - Steel seating frame Box 1 9205017-2 - Steel seating frame Box 2 9205239 - Meranti table top & armrests 9205369 - Composite panels - pebble pattern 9205123 - Cushions (Pumice)	7 total cartons
2002562	Tuscany Cabana Lounger		9205376-1 - Cedar frame Box 1 9205376-2 - Cedar frame Box 2 9205017-1 - Steel seating frame Box 1 9205017-2 - Steel seating frame Box 2 9205239 - Meranti table top & armrests 9205369 - Composite panels - pebble pattern 9205116 - Cushions (Blue)	7 total cartons
2002579	Tuscany Cabana Lounger		9205376-1 - Cedar frame Box 1 9205376-2 - Cedar frame Box 2 9205017-1 - Steel seating frame Box 1 9205017-2 - Steel seating frame Box 2 9205239 - Meranti table top & armrests 9205369 - Composite panels - pebble pattern 9205109 - Cushions (Gray)	7 total cartons
2600256	Tuscany Cabana Lounger		9205376-1 - Cedar frame Box 1 9205376-2 - Cedar frame Box 2 9205017-1 - Steel seating frame Box 1 9205017-2 - Steel seating frame Box 2 9205239 - Meranti table top & armrests 9205321 - Composite Panel - Pebble Brown 9205130 - Cushions (Terracotta)	7 total cartons

BEFORE YOU BEGIN THE ASSEMBLY OF YOUR BACKYARD DISCOVERY CABANA PERGOLA PLEASE USE THE TABLE BELOW TO ENSURE YOU RECEIVED ALL COMPONENTS NEEDED FOR THE ITEM # YOU PURCHASED. IF YOU ARE MISSING ANY CARTONS PLEASE CONTACT OUR CUSTOMER SERVICE TEAM AT 1-800-856-5424.

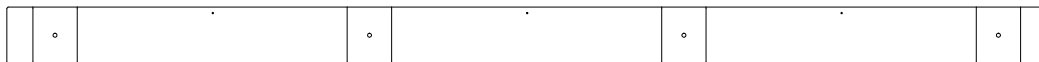
ITEM # ORDERED	NAME	IMAGE	COMPONENT LIST FOR FG	TOTAL # OF CARTONS
2002548	Verona Cabana Pergola		9205376-1 - Cedar frame Box 1 9205376-2 - Cedar frame Box 2 9205352 - Composite Panels - bamboo pattern	3 total cartons
2600218	Verona Cabana Pergola		9205376-1 - Cedar frame Box 1 9205376-2 - Cedar frame Box 2 9205314- Composite Panel - Bamboo Brown	3 total cartons
2002586	Verona Cabana Pergola		9205376-1 - Cedar frame Box 1 9205376-2 - Cedar frame Box 2 9205369 - Composite panels - pebble pattern	3 total cartons
2600225	Verona Cabana Pergola		9205376-1 - Cedar frame Box 1 9205376-2 - Cedar frame Box 2 9205321- Composite Panel - Pebble Brown	3 total cartons



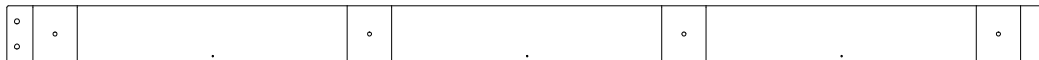
Wood Components (Not to Scale)



AN1 | LOWER SUPPORT - W4L13810
(1) | 1 3/8"x4 3/8"x81 1/4" (36x112x2064)



AN2 | TOP SUPPORT - W4L13809
(2) | 1 3/8"x4 3/8"x81 1/4" (36x112x2064)



AN3 | LOWER SUPPORT - W4L13835
(1) | 1 3/8"x4 3/8"x81 1/4" (36x112x2064)



D1 | JOIST - W4L13812
(1) | 1 3/8"x5 1/4"x89 1/2" (36x134x2274)



D2 | JOIST - W4L13813
(1) | 1 3/8"x5 1/4"x89 1/2" (36x134x2274)



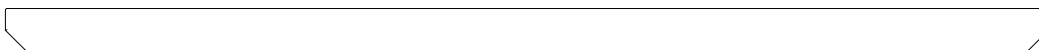
D3 | JOIST END - W4L13814
(1) | 1 3/8"x5 1/4"x18 3/4" (36x134x477)



D4 | JOIST END - W4L13815
(1) | 1 3/8"x5 1/4"x18 3/4" (36x134x477)



D5 | SUPPORT BRACE - W4L13823
(2) | 1 3/8"x5 1/4"x4 5/8" (36x134x116)



E1 | TOP JOIST - W4L13824
(2) | 1 3/8"x3 3/8"x81 1/2" (36x86x2070)



E2 | TOP JOIST - W4L13825
(2) | 1 3/8"x3 3/8"x71 1/2" (36x86x1817)



E3 | TOP JOIST - W4L13826
(2) | 1 3/8"x3 3/8"x61 1/8" (36x86x1553)



E4 | TOP JOIST - W4L13827
(2) | 1 3/8"x3 3/8"x50 3/4" (36x86x1289)



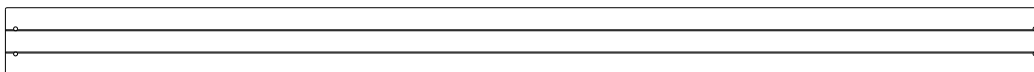
E5 | TOP JOIST - W4L13828
(2) | 1 3/8"x3 3/8"x40 3/8" (36x86x1025)



E6 | TOP JOIST - W4L13829
(2) | 1 3/8"x3 3/8"x30" (36x86x761)



Wood Components (Not to Scale)



G3 | TOP RAIL - W4L13832
(4) | 1"x5 1/4"x81 1/4" (24x134x2063)



G7 | BEAM END - W4L13816
(1) | 1"x5 1/4"x29" (24x134x736)



G8 | BEAM - W4L13817
(2) | 1"x5 1/4"x89 1/2" (24x134x2274)



G9 | BEAM - W4L13818
(1) | 1"x5 1/4"x71 1/8" (24x134x1807)



G10 | BEAM - W4L13819
(1) | 1"x5 1/4"x71 1/8" (24x134x1807)



G11 | BEAM END - W4L13820
(1) | 1"x5 1/4"x19" (24x134x484)



G12 | BEAM - W4L13821
(1) | 1"x5 1/4"x61 1/4" (24x134x1555)



G13 | BEAM - W4L13822
(1) | 1"x5 1/4"x61 1/4" (24x134x1555)



Wood Components (Not to Scale)



G14 | BEAM END - W4L13830
(1) | 1"x5 1/4"x29" (24x134x736)



G15 | BEAM END - W4L13831
(1) | 1"x5 1/4"x19" (24x134x484)



H1 | VERTICAL SUPPORT - W4L13808
(8) | 1"x3 3/8"x53 7/8" (24x86x1368)



WP1 | W2A02859
(1) | 5 1/2"x5 1/2"x89 5/8" (140x140x2274)



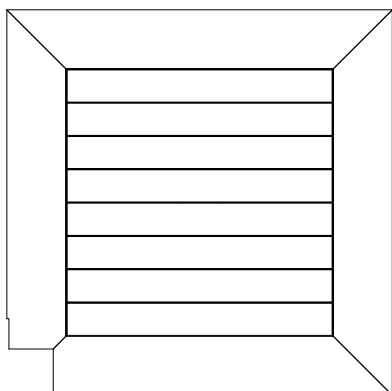
WP2 | W2A02860
(1) | 5 1/2"x5 1/2"x89 5/8" (140x140x2274)



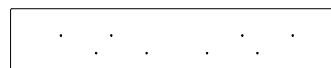
WP3 | W2A02861
(1) | 5 1/2"x5 1/2"x89 5/8" (140x140x2274)



Wood Components (Not to Scale)



TT1 | W2A02868
(1) | 1 5/16"x30 1/8"x30 1/8" (34x765x765)



D7 | ARM REST - W4L14844
(2) | 1 3/8"x4 5/8"x26" (34x118x660)



Hardware Components



H100363 | BOLT WH BLK
(18) | 5/16X6



H100407 | BOLT WH BLK
(18) | 5/16x1 1/2



H100468 | BOLT WH BLK
(4) | 5/16x1



H100193 | NUT BARREL
(18) | WH BLK
5/16x1-1/2



H100825 | LAG SCREW
(38) | 5/16x4 BLK



H100192 | NUT BARREL
(18) | WH BLK
5/16x7/8



H100206 | LAG SCREW WH BLK
(4) | 5/16x3



H100399 | NUT BARREL
(34) | WH BLK
1/4x7/8



H100197 | LAG SCREW WH BLK
(4) | 5/16x2 1/2



H100471 | LAG SCREW WH BLK
(9) | 5/16x1 1/2



H100379 | T-NUT BLK
(4) | 5/16



H100403 | LAG SCREW WH BLK
(18) | 1/4x1 1/2



H100486 | BOLT WH BLK
(18) | 1/4x5/8



H100171 | BOLT WH BLK
(18) | 1/4x1



Hardware Components



H100391 | SCREW PFH BLK
(13) | 8x2



H100200 | SCREW PFH BLK
(13) | 8x1 1/2



H100385 | SCREW PFH BLK
(13) | 8x1



**H101165 | CONCRETE
ANCHOR**
(13) | 3/8x3



H100797 | SCREW PWH BLK
(76) | 8x1



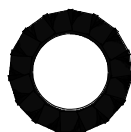
H100392 | SCREW PWH BLK
(2) | 8x3/4



H100202 | SCREW PWH BLK
(17) | 8x5/8



**H100199 | WASHER LOCK
EXT BLK**
(35) | 12x19



**H100400 | WASHER LOCK
EXT BLK**
(35) | 8x15



**H100405 | WASHER LOCK
EXT BLK**
(17) | 6x15

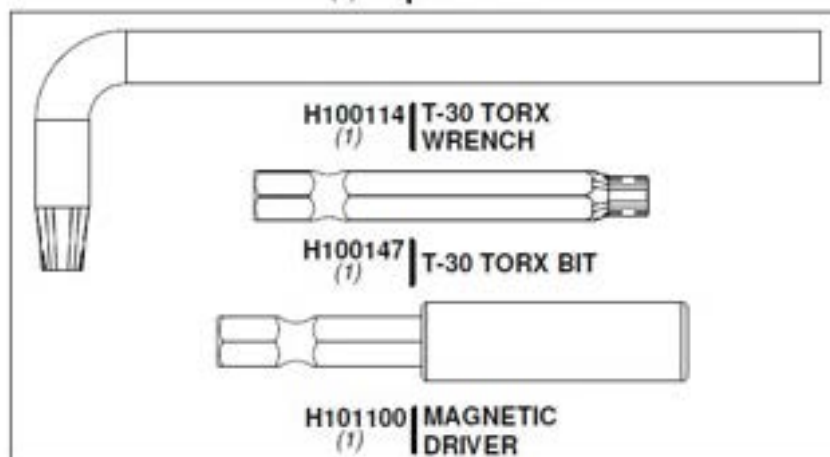


**H100198 | WASHER LOCK
EXT BLK**
(76) | 8x19



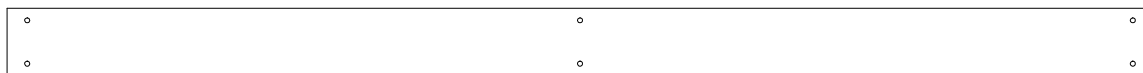
H100764 | SCREW SETTER
(1)

9220119 | TOOL KIT
(1)

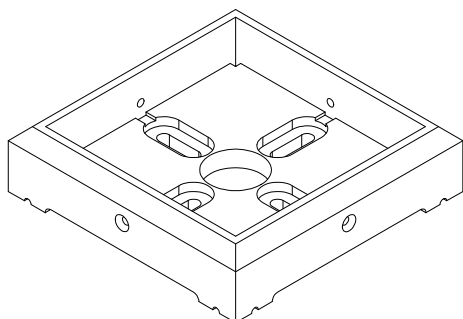




Accessory Components (Not to Scale)



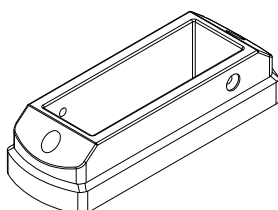
A4M01111 | METAL BEAM
(2)



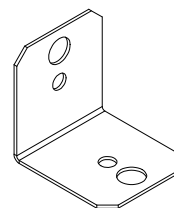
A100029 | FOOT 142
(3) | SQUARE POST



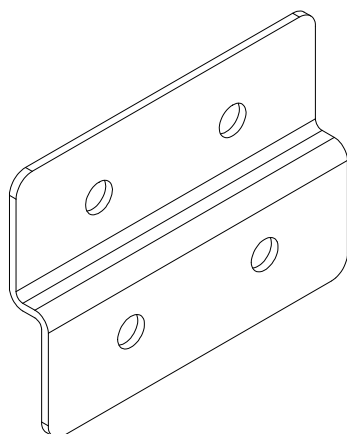
A100241 | BYD ID TAG
(1) | (SMALL)
WITHOUT AGES



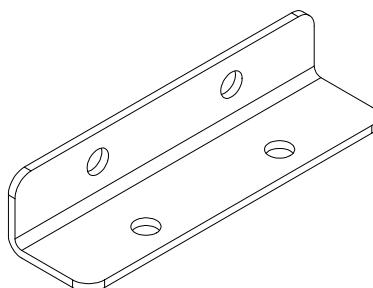
A6P00442 | MOUNTING
(6) | BRACKET



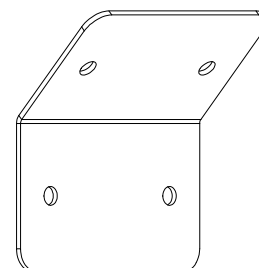
A4M00555 | 90° L-BRACKET -
(8) | BLK



A4M01166 | L BRACKET
(2) | 40x40x112 - BLK



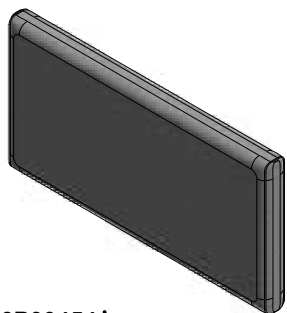
A4M01108 | L BRACKET
(8) | 24x30x112 - BLK



A4M01097 | BRACKET 135°
(2) | BLK

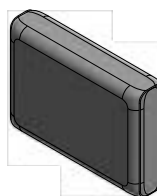


Accessory Components (Not to Scale)



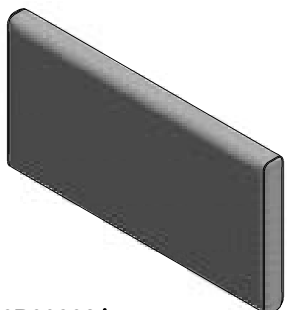
A6P00454
(2) SEAT CUSHION

**9205123
CAST PUMICE**



A6P00455
(4) BACK CUSHION

OR



A6P00392
(2) SEAT CUSHION

**9205109
CAST SLATE**



A6P00393
(4) BACK CUSHION

OR



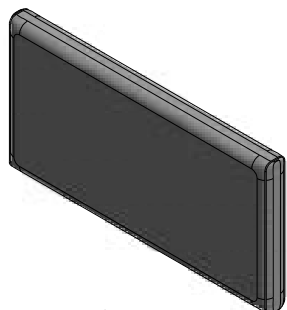
A6P00394
(2) SEAT CUSHION

**9205116
SPECTRUM INDIGO**



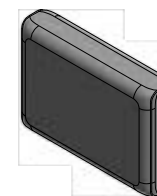
A6P00395
(4) BACK CUSHION

OR



A6P01782
(2) SEAT CUSHION

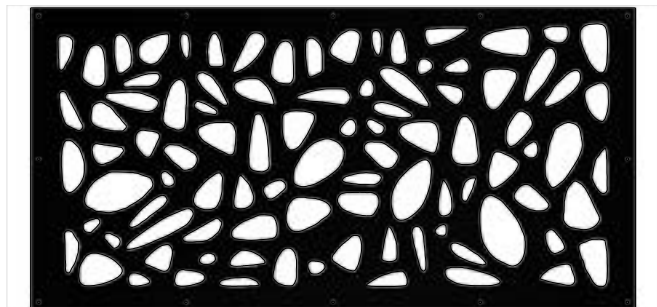
**9205130
TERRACOTTA**



A6P01783
(4) BACK CUSHION

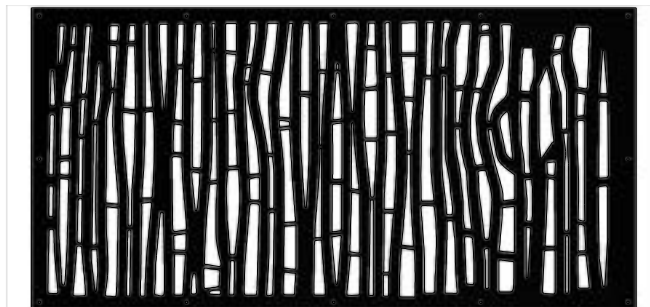


**9205369
BLACK**



A6P00441
(6) | **DECORATIVE BACK PANEL**

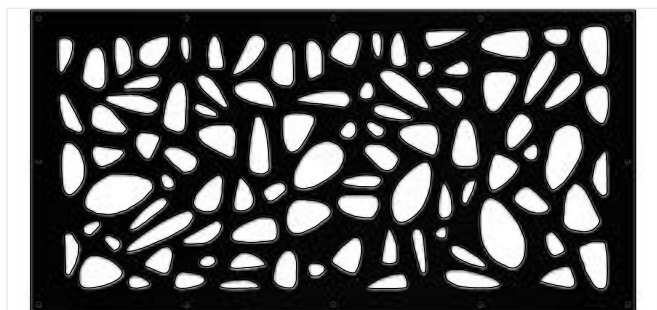
**9205352
BLACK**



A6P00440
(6) | **DECORATIVE BACK PANEL**

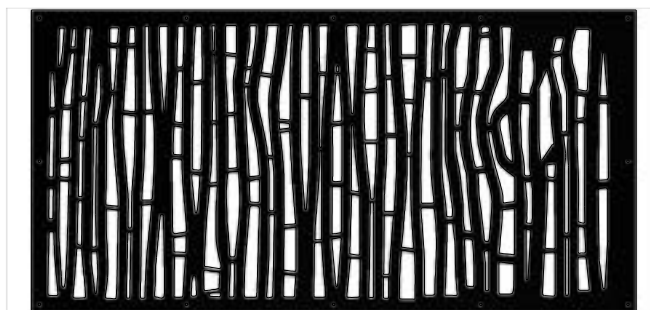
OR

**9205321
BROWN**



A6P01785
(6) | **DECORATIVE BACK PANEL**

**9205314
BROWN**

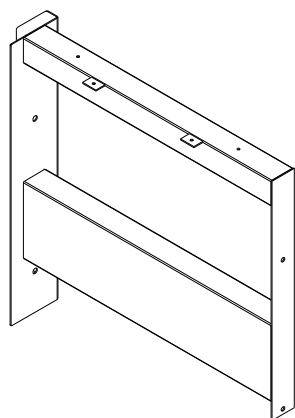


A6P01784
(6) | **DECORATIVE BACK PANEL**

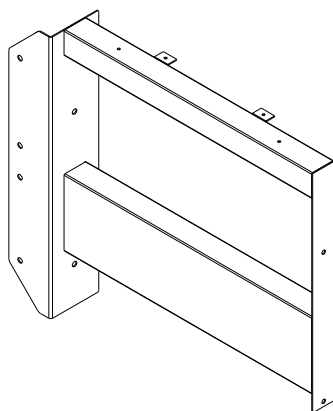
OR



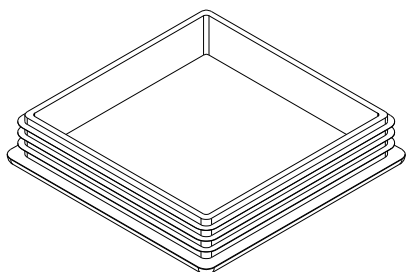
Accessory Components (Not to Scale)



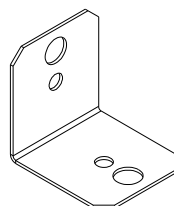
A4M01060
(1) | **FRAME END**



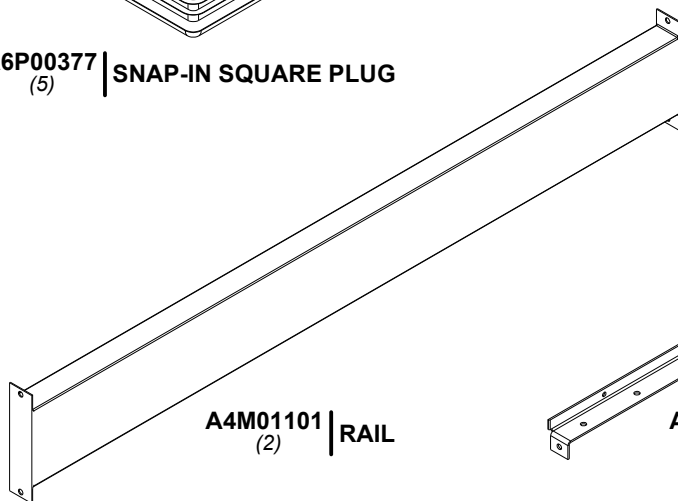
A4M01066
(1) | **FRAME END**



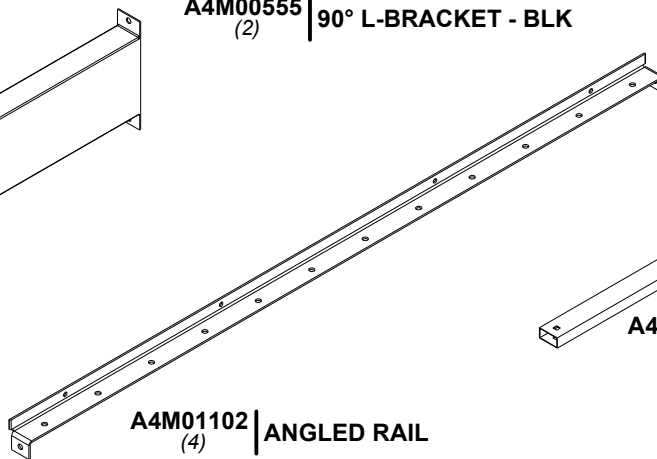
A6P00377
(5) | **SNAP-IN SQUARE PLUG**



A4M00555
(2) | **90° L-BRACKET - BLK**



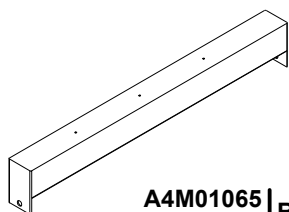
A4M01101
(2) | **RAIL**



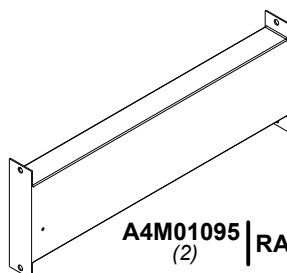
A4M01102
(4) | **ANGLED RAIL**



A4M01064
(24) | **SUPPORT**



A4M01065
(2) | **RAIL**



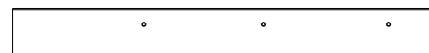
A4M01095
(2) | **RAIL**



A4M01063
(1) | **POST**



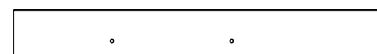
A4M01069
(1) | **POST**



A4M01070
(1) | **POST**



A4M01105
(1) | **ARM POST - LEFT**



A4M01106
(1) | **ARM POST - RIGHT**



Accessory Components (Not to Scale)



H100471 | LAG SCREW WH BLK
(11) | 5/16x1 1/2



H100171 | BOLT WH BLK
(38) | 1/4x1



H100460 | LAG SCREW WH BLK
(11) | 1/4x1



H100712 | BOLT CARRIAGE BLK
(50) | 5/16x1 1/2



H100824 | SCREW PWH BLK
(11) | 8x3



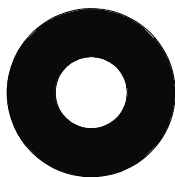
H100391 | SCREW PFH BLK
(7) | 8x2



H100392 | SCREW PWH BLK
(4) | 8x3/4



H100202 | SCREW PWH BLK
(4) | 8x5/8



H100770 | WASHER FLAT
(52) | BLK
5/16



H100479 | NUT LOCK BLK
(50) | 5/16



H100856 | DRILL BIT
(1) | 1/4" (6mm)

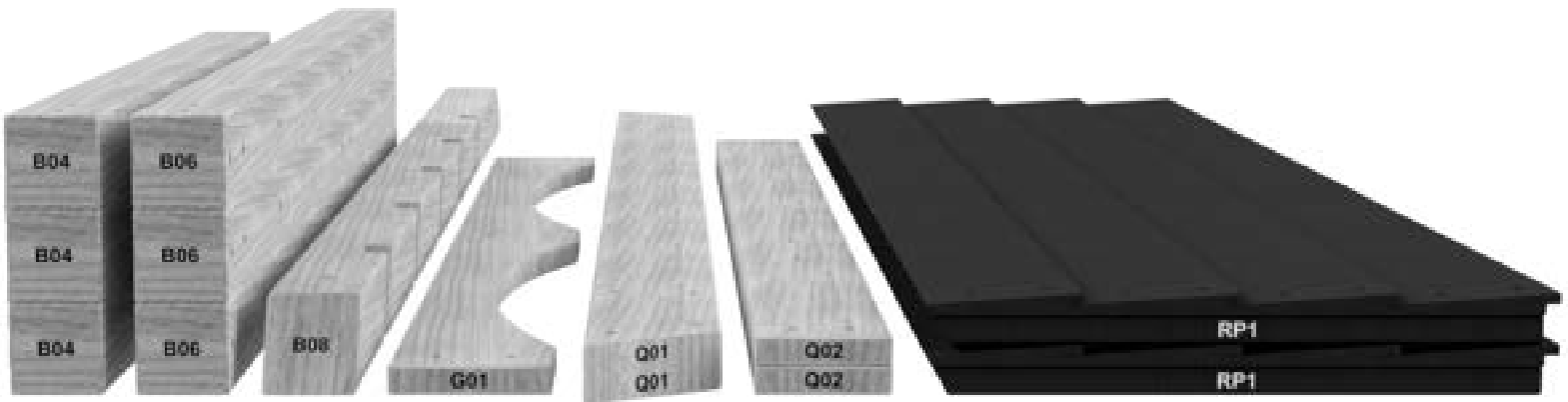
PRE-ASSEMBLY STEP 1 - SORTING PARTS

It is critical for ease of assembly that you take the time to sort and organize the wood and hardware.

WOOD PARTS:

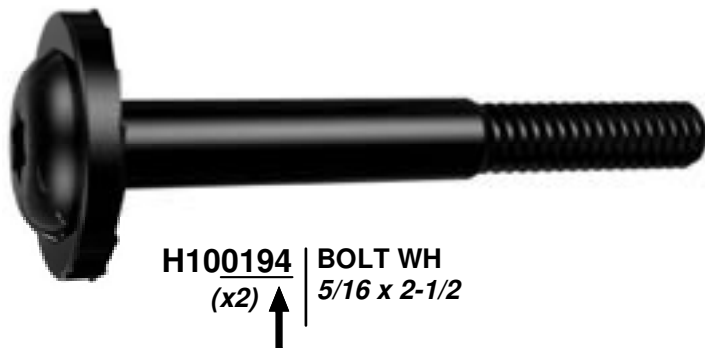
- Organize wood parts by the three-digit, alpha-numeric number stamped on each board (ex. P01).
- If there are multiple boards with the same stamped number, stack those pieces together.
- Stamps can be found on the flat surface of the boards or on the end of the boards.
- Allow yourself plenty of room - the wood pieces can take up a significant amount of space.

NOTE: CARTONS ARE NOT ORGANIZED BY BOARD NUMBER.



HARDWARE PARTS:

- We recommend that you have a separate table to organize the hardware.
- Hardware bags are printed with a seven-digit, alpha-numeric part number.
- You can organize your hardware by part number or group by hardware type (i.e. bolts, nuts, etc.).
- During assembly you only need to reference the last four digits of the number.



PRE-ASSEMBLY STEP 2 - TOOLS REQUIRED



**Cordless Drill or
Electric Drill**



**Drill Attachments:
Phillips Head**



**1/8", 3/16", 3/8" & 7/16"
Drill Bits**



Phillips Screw Driver



Open End Wrenches 1/2" & 9/16"



**3/8" Drive Ratchet, 1/2" &
9/16" STD Sockets 1/2" & 9/16" Deep
Sockets**



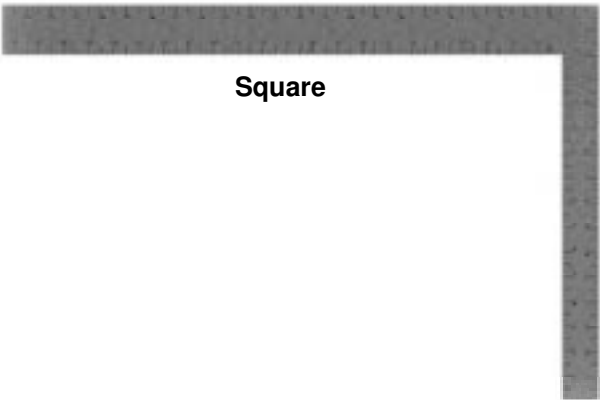
Claw Hammer



Rubber Mallet - Optional



Tape Measure



Square

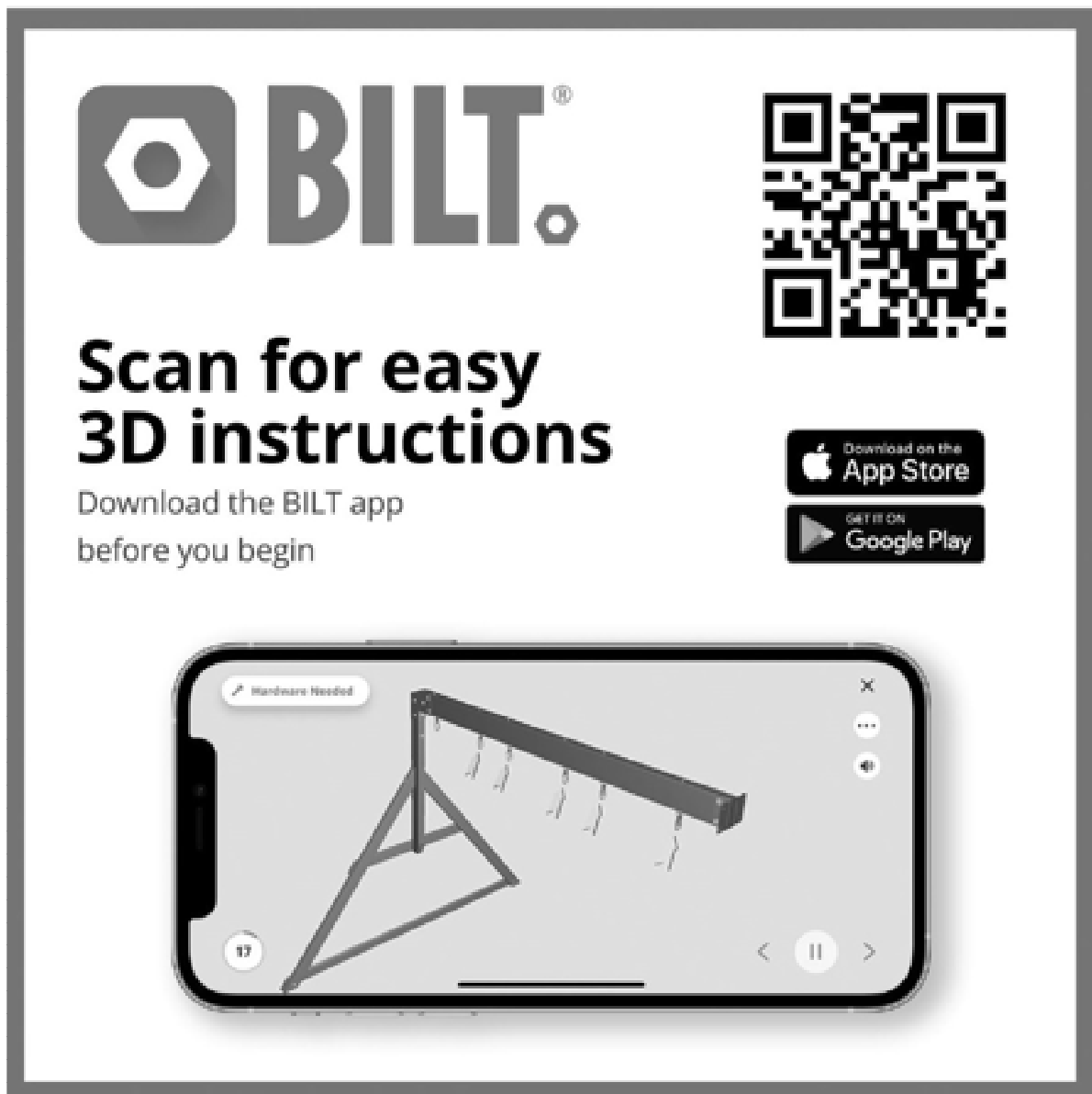


Level 24"

PRE-ASSEMBLY STEP 3 - CHOOSE YOUR ASSEMBLY METHOD

There are several types of assembly instructions available to you.

1. **Printed Assembly Manual** included with your set
2. **BILT APP** - 3D interactive instructions
3. **Combination of the Printed Manual and BILT APP** (Note: Step numbers can differ between the two methods)

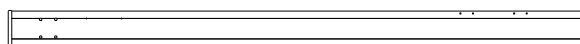


The graphic is a promotional banner for the BILT app. It features the BILT logo at the top left, which consists of a hexagonal icon with a stylized 'B' inside, followed by the word 'BILT' in a bold, sans-serif font. To the right of the logo is a square QR code. Below the logo, the text 'Scan for easy 3D instructions' is written in a large, bold, sans-serif font. Underneath this, in a smaller font, it says 'Download the BILT app before you begin'. To the right of the text are two buttons: 'Download on the App Store' with the Apple logo and 'GET IT ON Google Play' with the Google Play logo. At the bottom of the graphic is a smartphone displaying the BILT app interface. The app shows a 3D model of a structure with a horizontal beam and a triangular support. A label 'Hardware Needed' is visible in the top left corner of the app screen. The bottom of the app screen shows a navigation bar with a back arrow, a pause button, and a forward arrow. The number '17' is visible in the bottom left corner of the app screen.

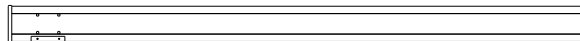


CABANA ASSEMBLY

STEP 1



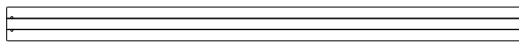
WP1 | W2A02859
(1) 5 1/2"x5 1/2"x89 5/8" (140x140x2274)



WP3 | W2A02861
(1) 5 1/2"x5 1/2"x89 5/8" (140x140x2274)



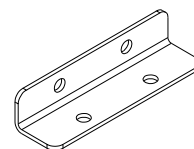
D2 | JOIST - W4L13813
(1) 1 3/8"x5 1/4"x89 1/2" (36x134x2274)



G3 | TOP RAIL - W4L13832
(2) 1"x5 1/4"x81 1/4" (24x134x2063)



D4 | JOIST END - W4L13815
(1) 1 3/8"x5 1/4"x18 3/4" (36x134x477)



A4M01108 | L BRACKET
(4) 24x30x112 - BLK



H100363 | BOLT WH BLK
(8) 5/16x6



H100403 | LAG SCREW WH BLK
(8) 1/4x1 1/2



H100400 | WASHER LOCK EXT BLK
(8) 8x15



H100193 | NUT BARREL WH BLK
(8) 5/16x1-1/2



H100486 | BOLT WH BLK
(8) 1/4x5/8



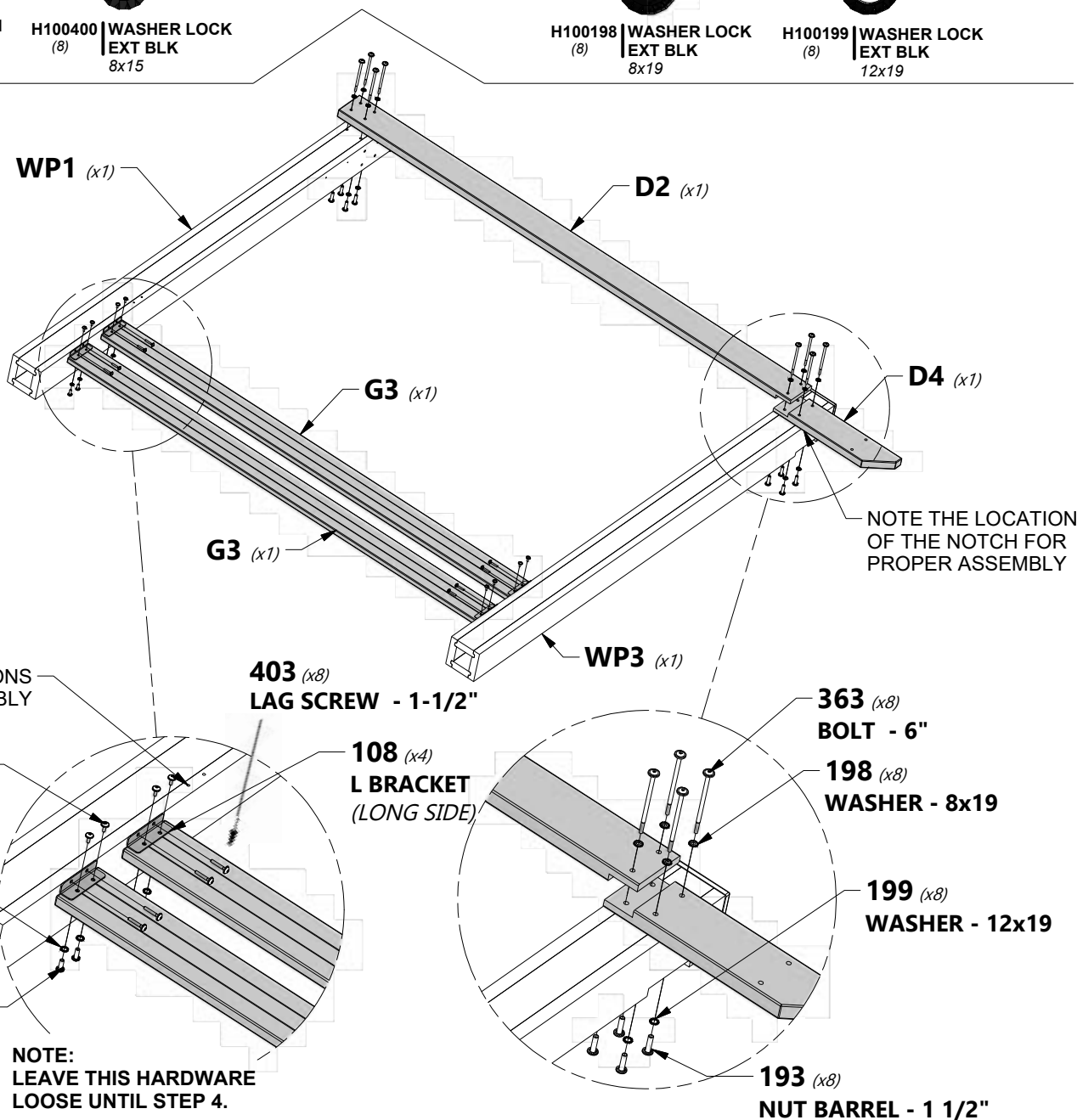
H100198 | WASHER LOCK EXT BLK
(8) 8x19



H100399 | NUT BARREL WH BLK
(8) 1/4x7/8



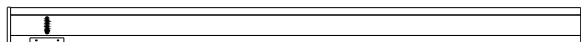
H100199 | WASHER LOCK EXT BLK
(8) 12x19





CABANA ASSEMBLY

STEP 2



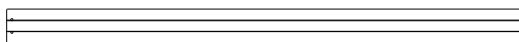
WP2 | **W2A02860**
(1) 5 1/2"x5 1/2"x89 5/8" (140x140x2274)



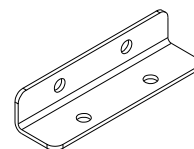
D1 | **JOIST - W4L13812**
(1) 1 3/8"x5 1/4"x89 1/2" (36x134x2274)



D3 | **JOIST END - W4L13814**
(1) 1 3/8"x5 1/4"x18 3/4" (36x134x477)



G3 | **TOP RAIL - W4L13832**
(2) 1"x5 1/4"x81 1/4" (24x134x2063)



A4M01108 | **L BRACKET**
(4) 24x30x112 - BLK



H100363 | **BOLT WH BLK**
(8) 5/16x6



H100193 | **NUT BARREL WH BLK**
(8) 5/16x1-1/2



H100486 | **BOLT WH BLK**
(8) 1/4x5/8



H100399 | **NUT BARREL WH BLK**
(8) 1/4x7/8



H100403 | **LAG SCREW WH BLK**
(8) 1/4x1 1/2



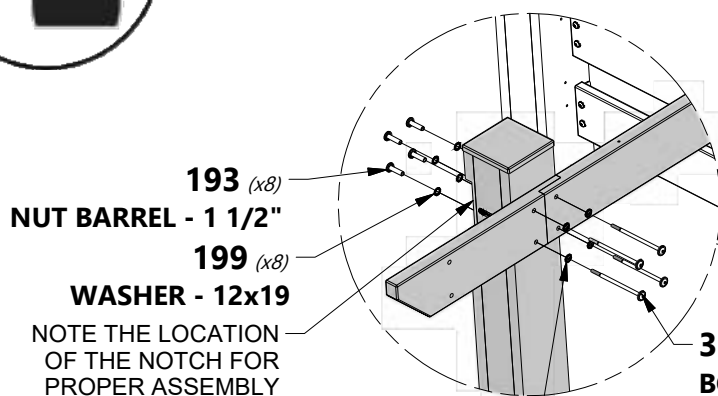
H100400 | **WASHER LOCK EXT BLK**
(8) 8x15



H100198 | **WASHER LOCK EXT BLK**
(8) 8x19



H100199 | **WASHER LOCK EXT BLK**
(8) 12x19



193 (x8)

NUT BARREL - 1 1/2"

199 (x8)

WASHER - 12x19

NOTE THE LOCATION
OF THE NOTCH FOR
PROPER ASSEMBLY

198 (x8)
WASHER - 8x19

363 (x8)
BOLT - 6"

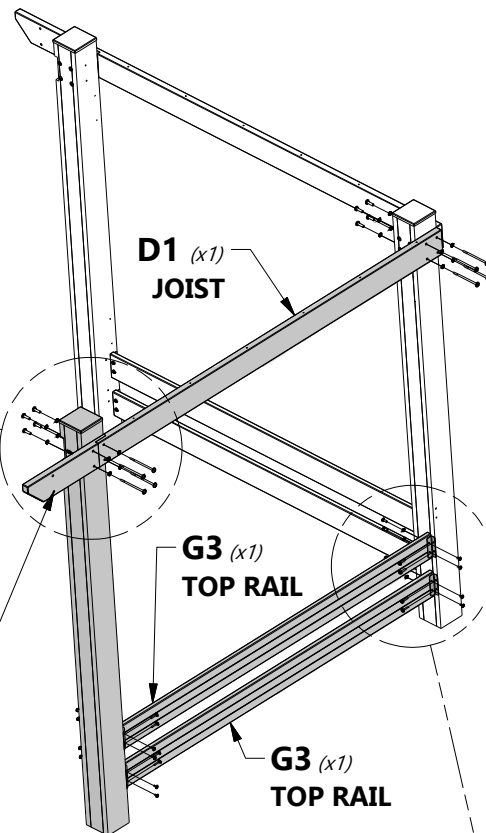
D3 (x1)
JOIST END

400 (x8)
WASHER - 8x15

NOTE:
LEAVE THIS
HARDWARE LOOSE
UNTIL STEP 4.

399 (x8)
NUT BARREL - 7/8

403 (x8)
LAG SCREW - 1-1/2"



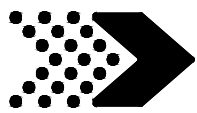
D1 (x1)
JOIST

G3 (x1)
TOP RAIL

G3 (x1)
TOP RAIL

486 (x8)
BOLT - 5/8"

108 (x4)
L BRACKET 24x30x112 - BLK
(SHORT SIDE)

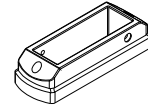


CABANA ASSEMBLY

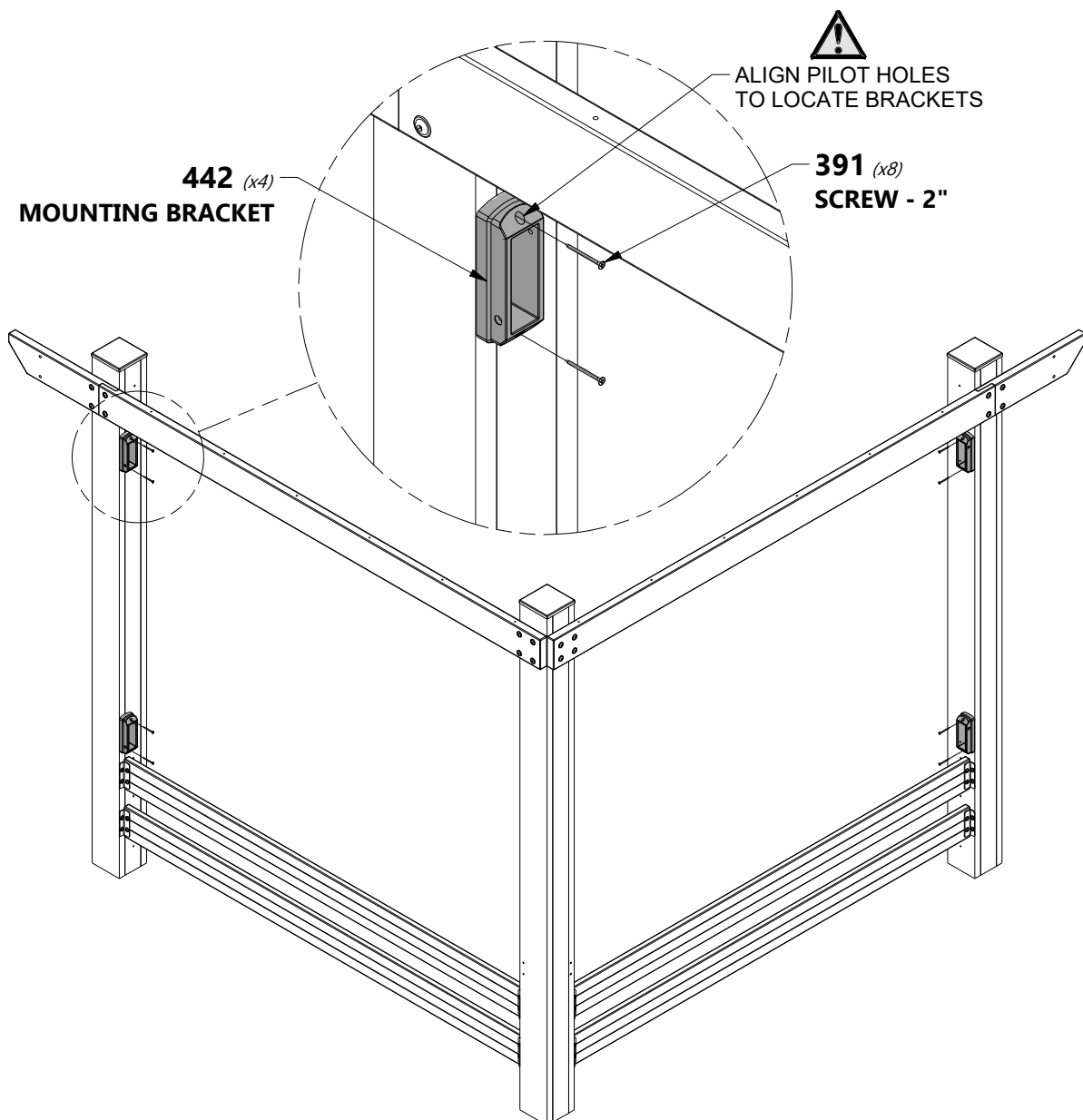
STEP 3

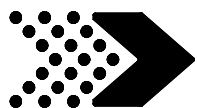


H100391 | SCREW PFH BLK
(8) | 8x2



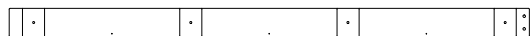
A6P00442 | MOUNTING
(4) | BRACKET



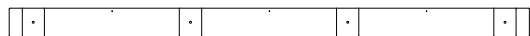


CABANA ASSEMBLY

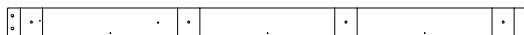
STEP 4 PREPARATION



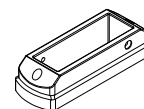
AN1 | LOWER SUPPORT - W4L13810
(1) 1 3/8"x4 3/8"x81 1/4" (36x112x2064)



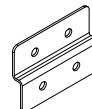
AN2 | TOP SUPPORT - W4L13809
(2) 1 3/8"x4 3/8"x81 1/4" (36x112x2064)



AN3 | LOWER SUPPORT - W4L13835
(1) 1 3/8"x4 3/8"x81 1/4" (36x112x2064)



**A6P00442 | MOUNTING
BRACKET**
(2)



A4M01166 | L BRACKET
(2) 40x40x112 - BLK



H100407 | BOLT WH BLK
(4) 5/16x1 1/2

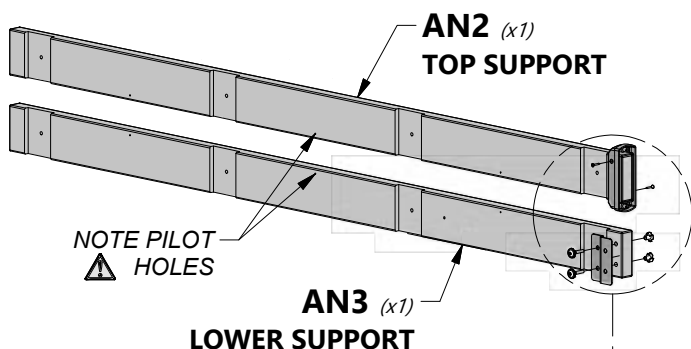


H100379 | T-NUT BLK
(4) 5/16

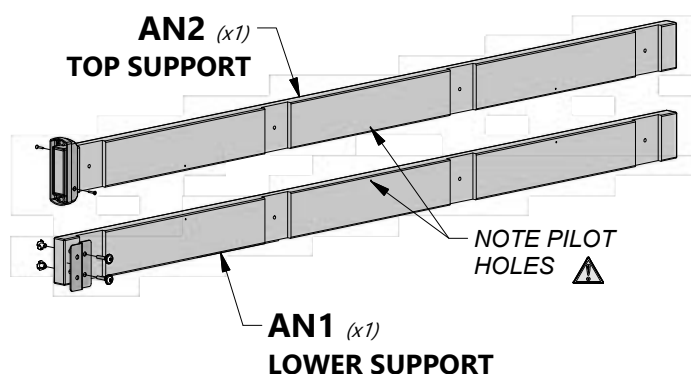


H100385 | SCREW PFH BLK
(4) 8x1

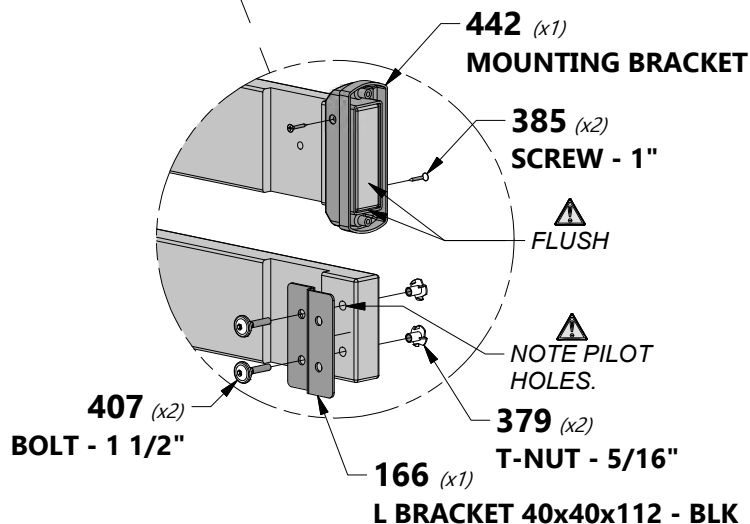
PREPARATION LEFT SUPPORTS

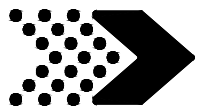


PREPARATION RIGHT SUPPORTS



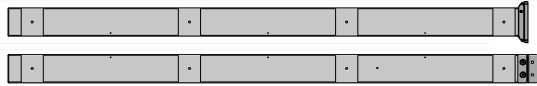
REPEAT STEPS SHOWN FOR RIGHT & LEFT SUPPORTS



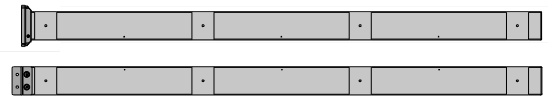


CABANA ASSEMBLY

STEP 4



LEFT SUPPORTS FROM
PREVIOUS STEP



RIGHT SUPPORTS
FROM PREVIOUS STEP



H100471 | LAG SCREW WH
BLK
(4) 5/16x1 1/2

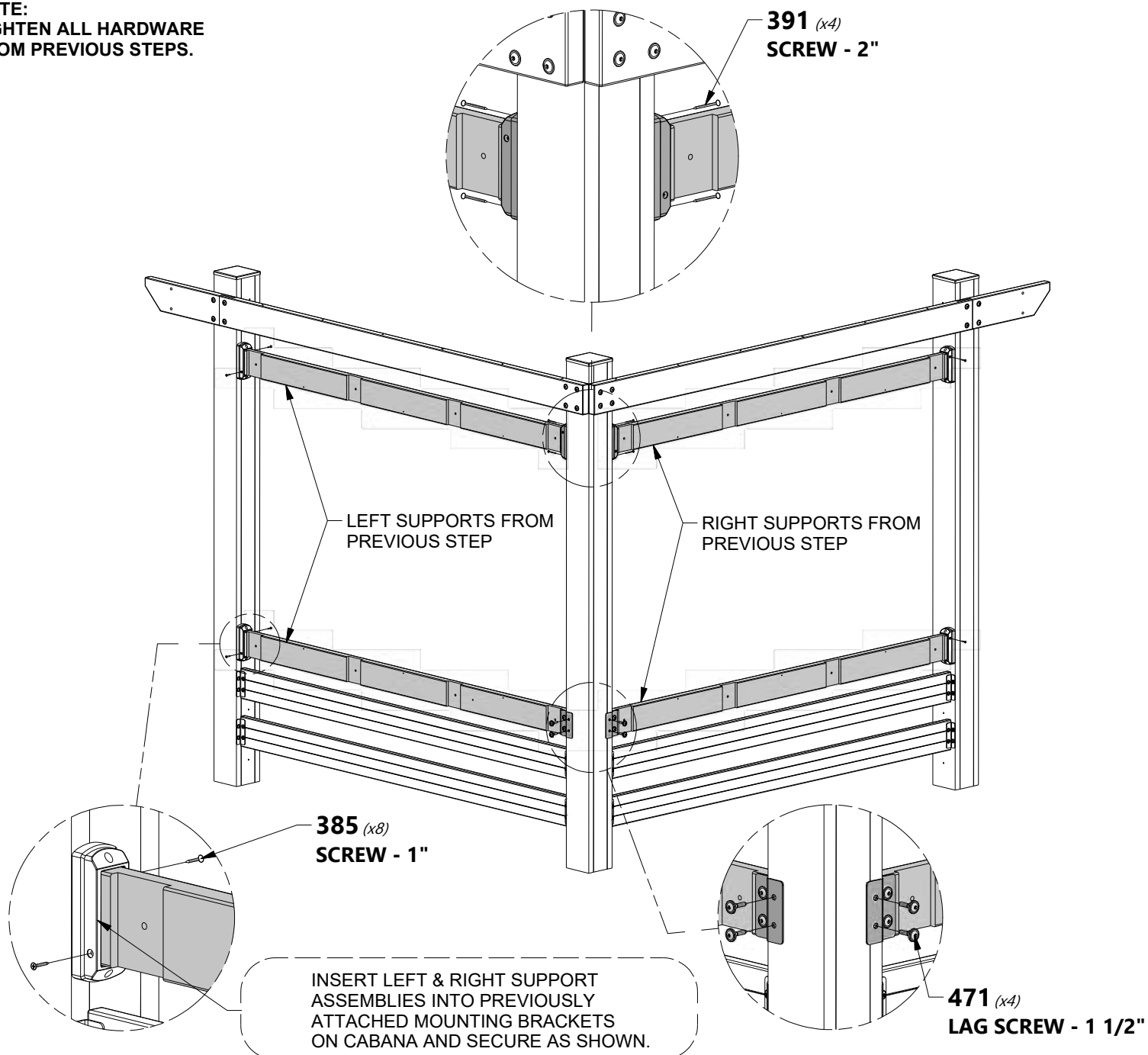


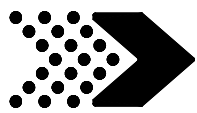
H100391 | SCREW PFH BLK
(4) 8x2



H100385 | SCREW PFH BLK
(8) 8x1

NOTE:
TIGHTEN ALL HARDWARE
FROM PREVIOUS STEPS.





CABANA ASSEMBLY

STEP 5



H1 | VERTICAL SUPPORT - W4L13808
(8) | 1"x3 3/8"x53 7/8" (24x86x1368)



H100400 | WASHER LOCK
(16) | EXT BLK
8x15



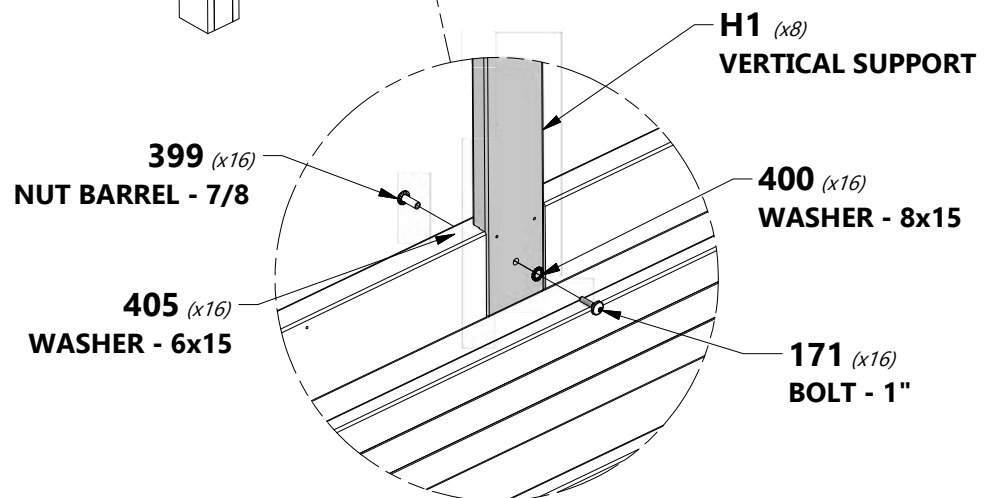
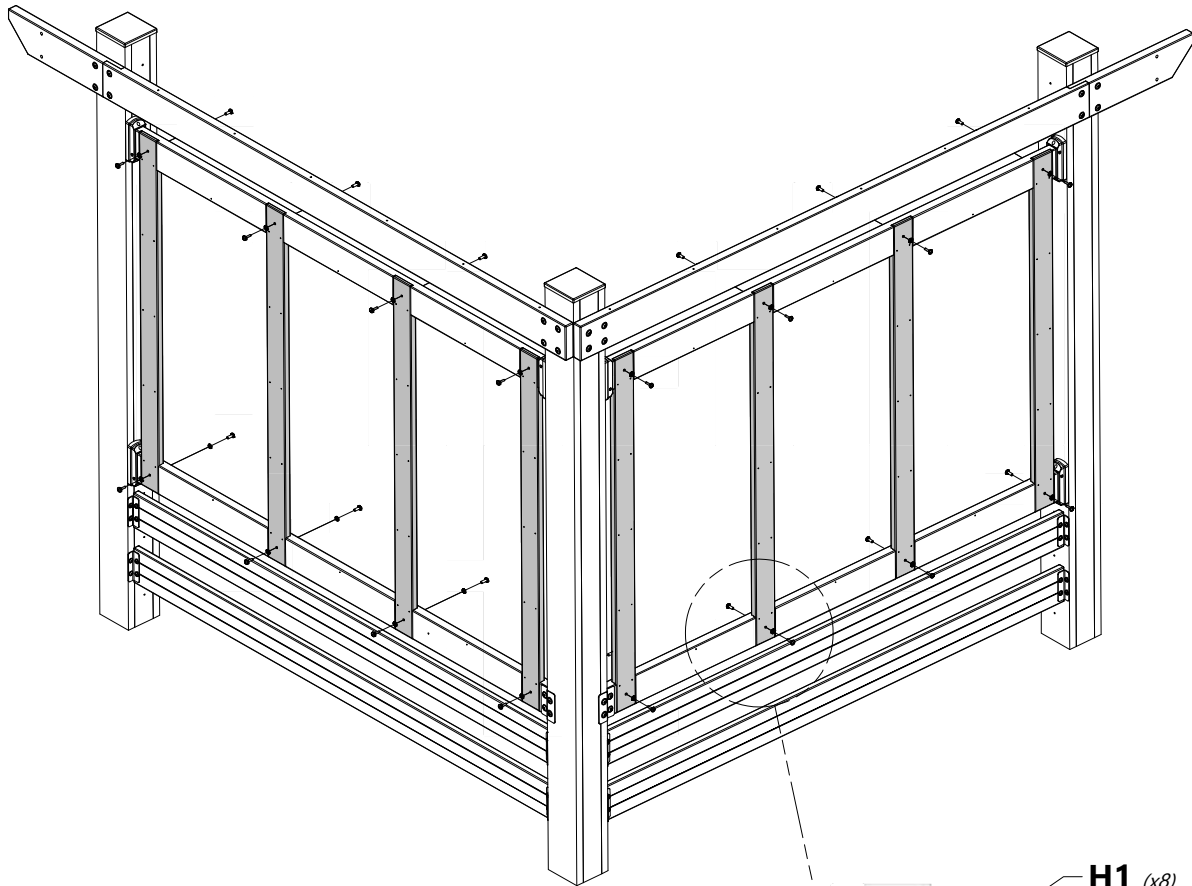
H100405 | WASHER LOCK
(16) | EXT BLK
6x15



H100171 | BOLT WH BLK
(16) | 1/4x1



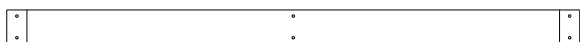
H100399 | NUT BARREL
(16) | WH BLK
1/4x7/8



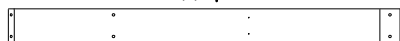


CABANA ASSEMBLY

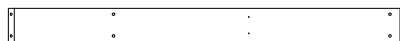
STEP 6



G8 | BEAM - W4L13817
(1) | 1"x5 1/4"x89 1/2" (24x134x2274)



G12 | BEAM - W4L13821
(1) | 1"x5 1/4"x61 1/4" (24x134x1555)



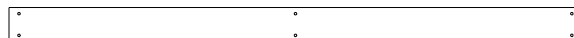
G13 | BEAM - W4L13822
(1) | 1"x5 1/4"x61 1/4" (24x134x1555)



G11 | BEAM END - W4L13820
(1) | 1"x5 1/4"x19" (24x134x484)



G15 | BEAM END - W4L13831
(1) | 1"x5 1/4"x19" (24x134x484)



A4M01111 | METAL BEAM
(1)



H100407 | BOLT WH BLK
(6) | 5/16x1 1/2



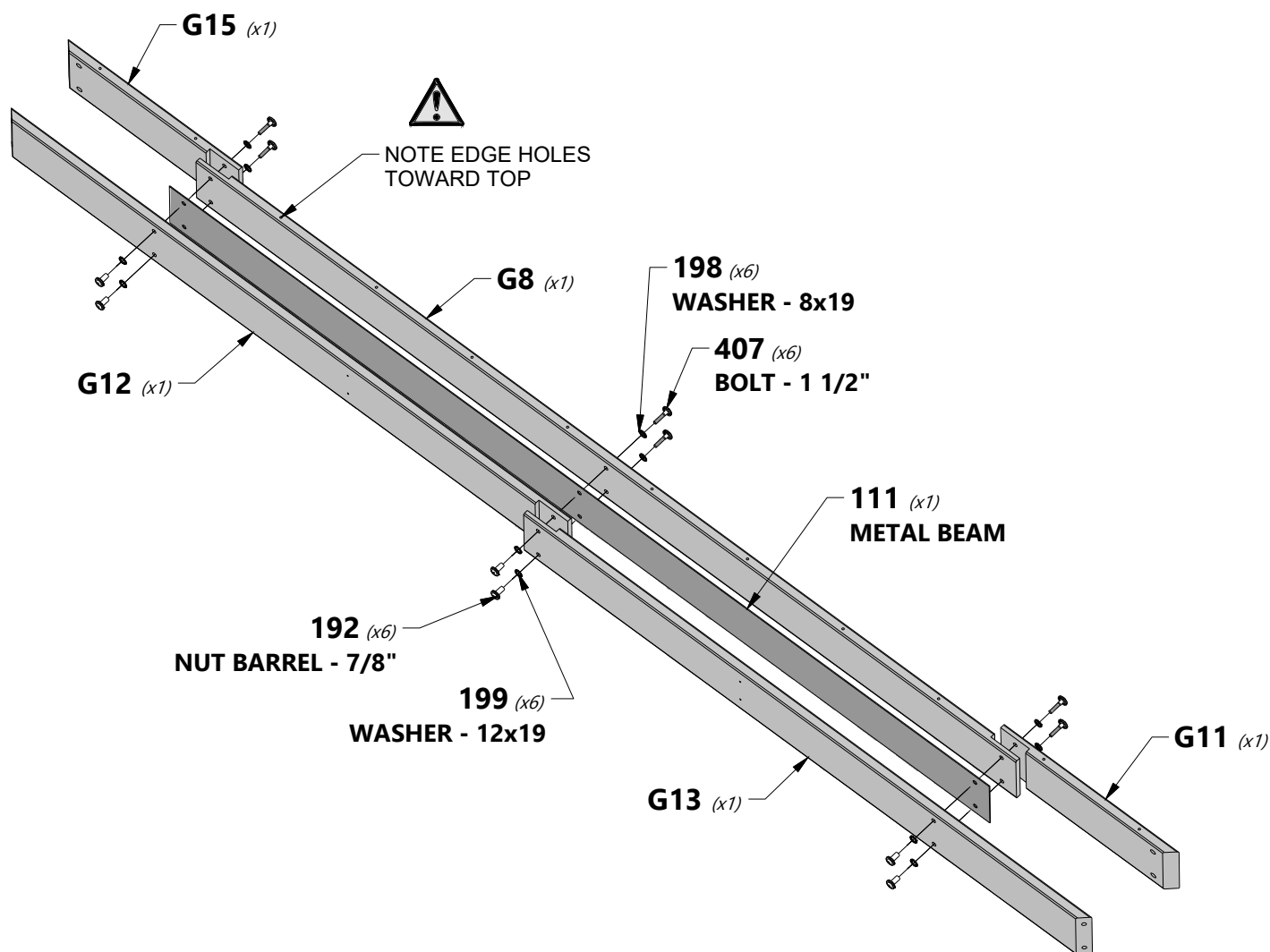
H100192 | NUT BARREL
(6) | WH BLK
5/16x7/8

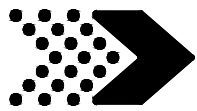


H100199 | WASHER LOCK
(6) | EXT BLK
12x19



H100198 | WASHER LOCK
(6) | EXT BLK
8x19





CABANA ASSEMBLY

STEP 7



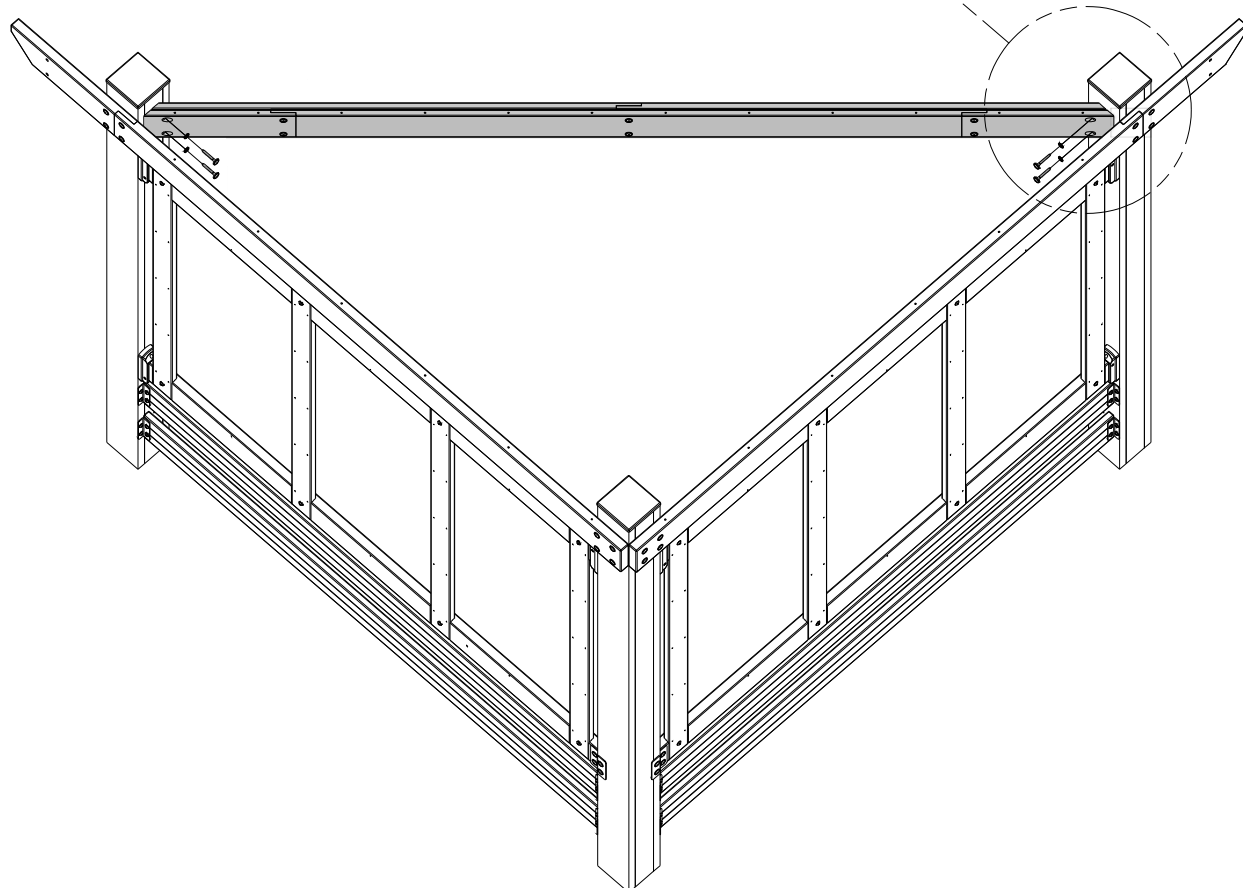
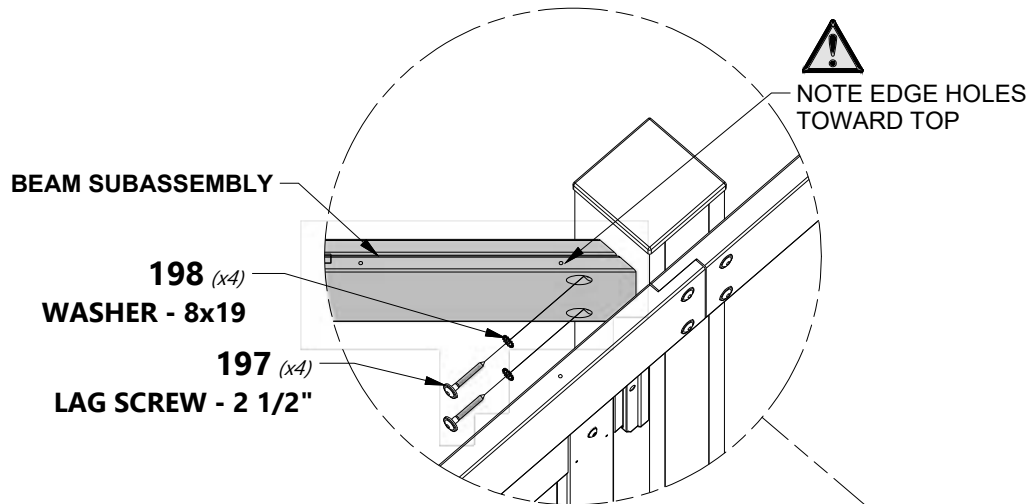
(1) REAR BEAM SUBASSEMBLY

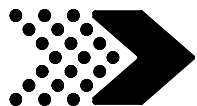


H100197 LAG SCREW WH BLK
(4) 5/16x2 1/2



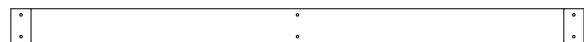
H100198 WASHER LOCK
(4) EXT BLK
8x19





CABANA ASSEMBLY

STEP 8



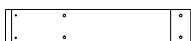
G8 | BEAM - W4L13817
(1) | 1"x5 1/4"x89 1/2" (24x134x2274)



G9 | BEAM - W4L13818
(1) | 1"x5 1/4"x71 1/8" (24x134x1807)



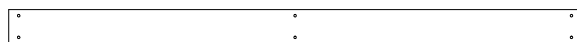
G10 | BEAM - W4L13819
(1) | 1"x5 1/4"x71 1/8" (24x134x1807)



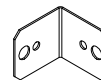
G7 | BEAM END - W4L13816
(1) | 1"x5 1/4"x29" (24x134x736)



G14 | BEAM END - W4L13830
(1) | 1"x5 1/4"x29" (24x134x736)



A4M01111 | METAL BEAM
(1)



A4M00555 | 90° L-BRACKET - BLK
(4)



H100407 | BOLT WH BLK
(6) | 5/16x1 1/2



H100192 | NUT BARREL
WH BLK
5/16x7/8



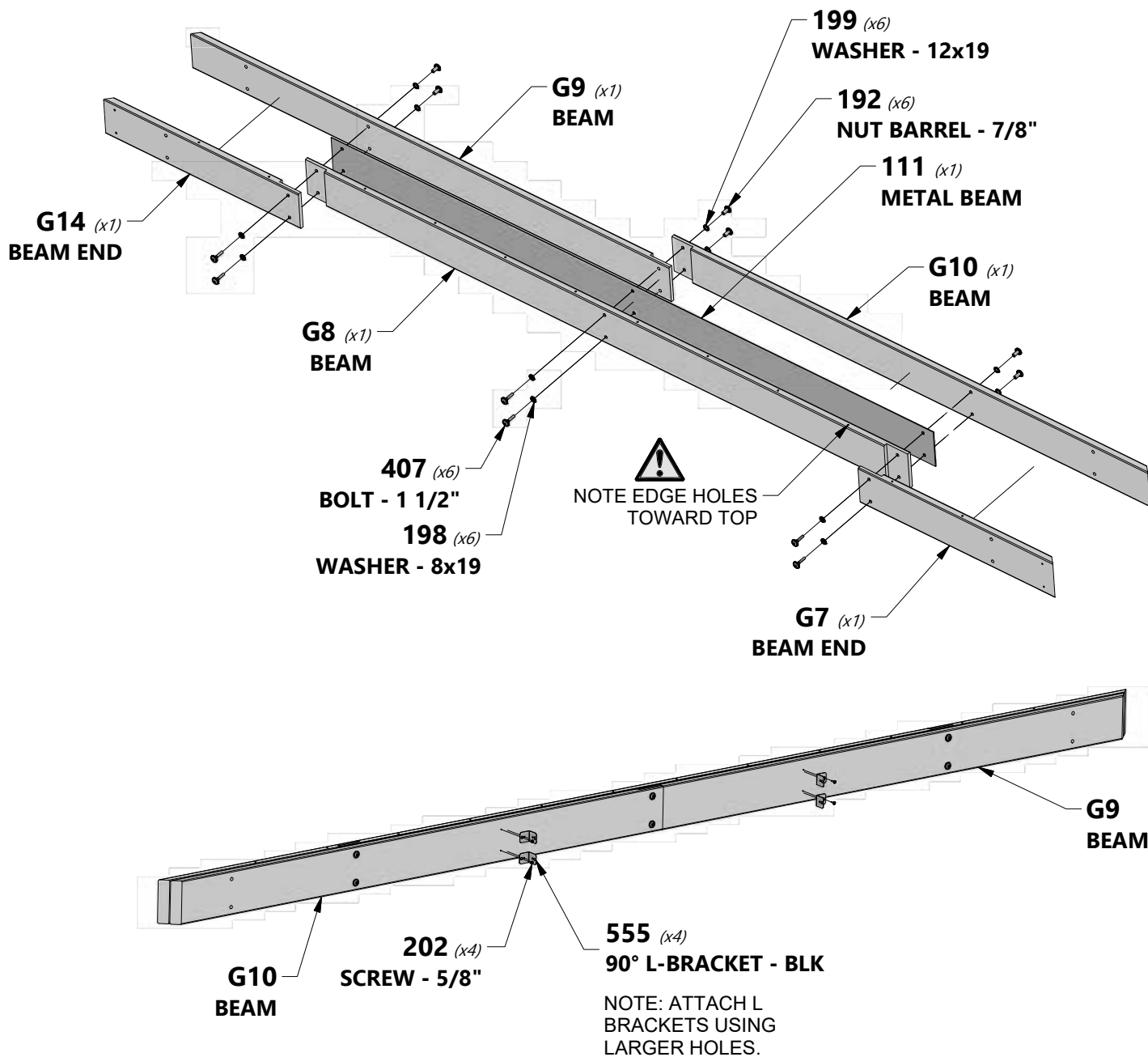
H100199 | WASHER LOCK
EXT BLK
12x19

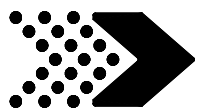


H100198 | WASHER LOCK
EXT BLK
8x19



H100202 | SCREW PWH BLK
(4) | 8x5/8





CABANA ASSEMBLY

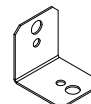
STEP 9



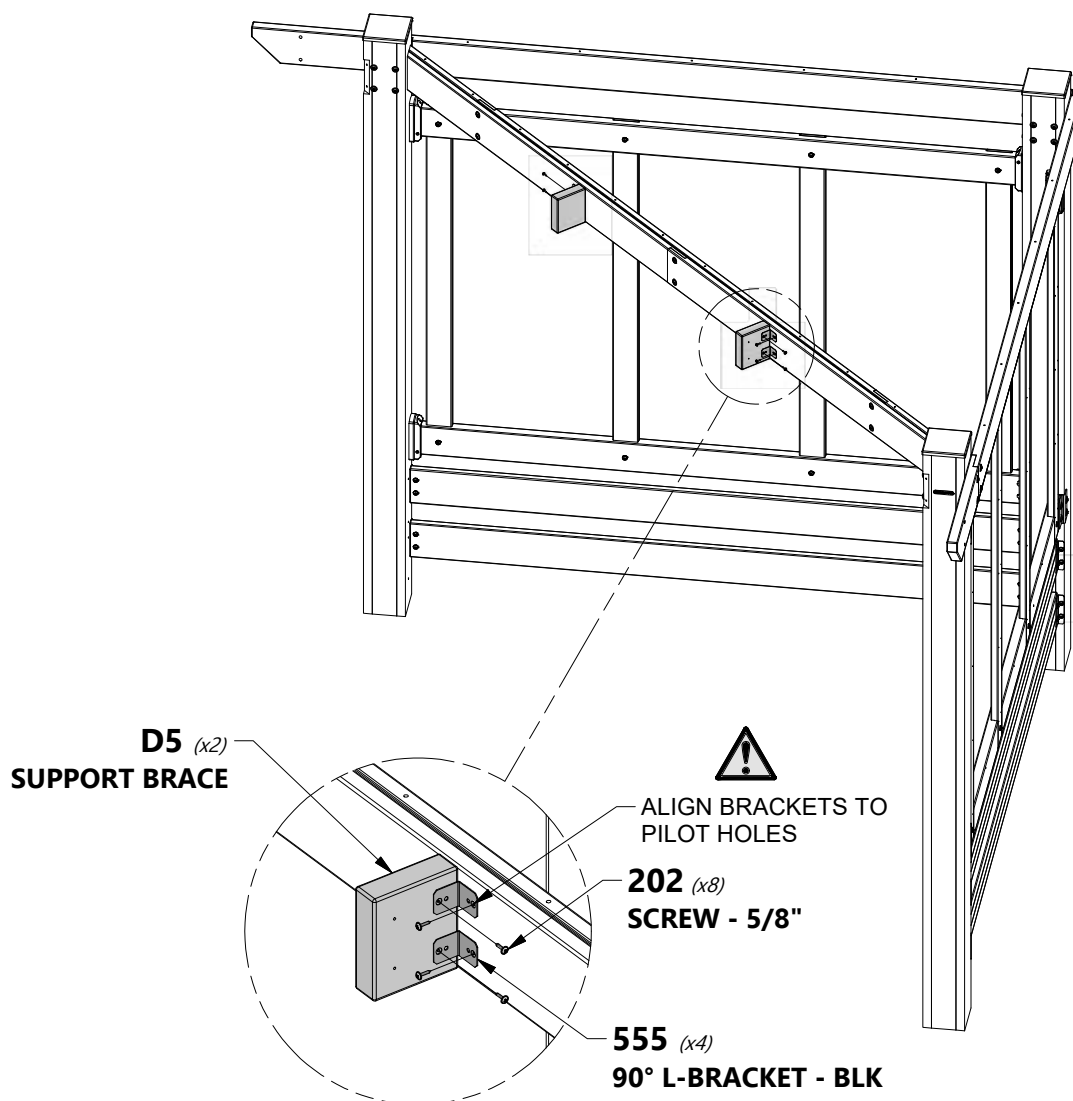
D5 | **SUPPORT BRACE - W4L13823**
(2) | 1 3/8"x5 1/4"x4 5/8" (36x134x116)

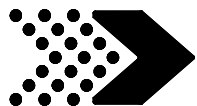


H100202 | **SCREW PWH BLK**
(8) | 8x5/8



A4M00555 | **90° L-BRACKET -**
(4) | **BLK**





CABANA ASSEMBLY

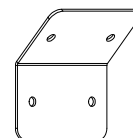
STEP 10



(1) FRONT BEAM SUBASSEMBLY



H100202 | SCREW PWH BLK
(4) | 8x5/8



A4M01097 | BRACKET 135°
(2) | BLK



H100206 | LAG SCREW WH BLK
(4) | 5/16x3



H100471 | LAG SCREW WH BLK
(4) | 5/16x1 1/2



H100468 | BOLT WH BLK
(4) | 5/16x1



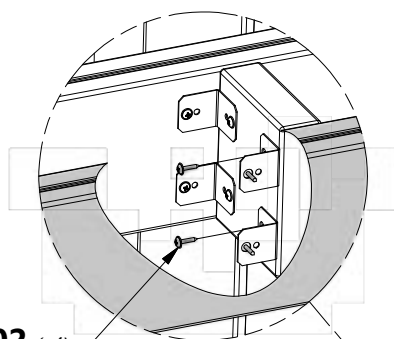
H100192 | NUT BARREL
(4) | WH BLK
5/16x7/8



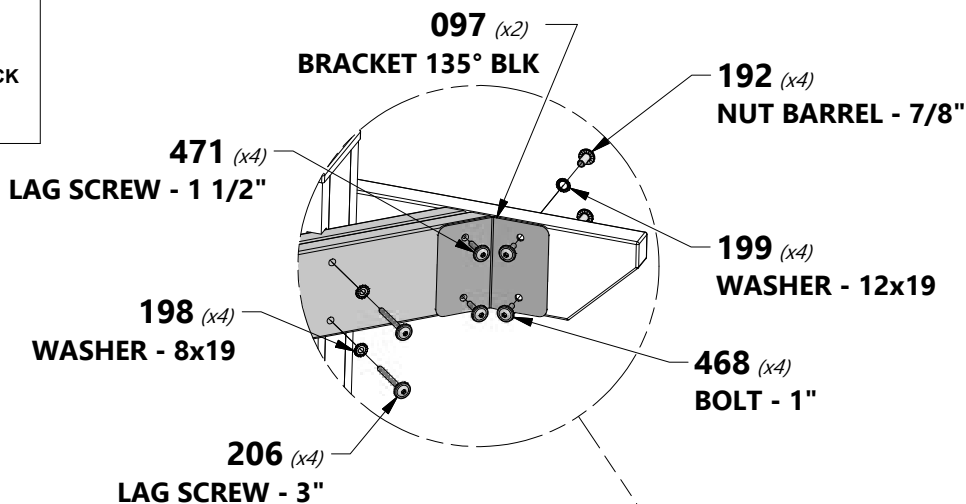
H100199 | WASHER LOCK
(4) | EXT BLK
12x19



H100198 | WASHER LOCK
(4) | EXT BLK
8x19



202 (x4)
SCREW - 5/8"



471 (x4)
LAG SCREW - 1 1/2"

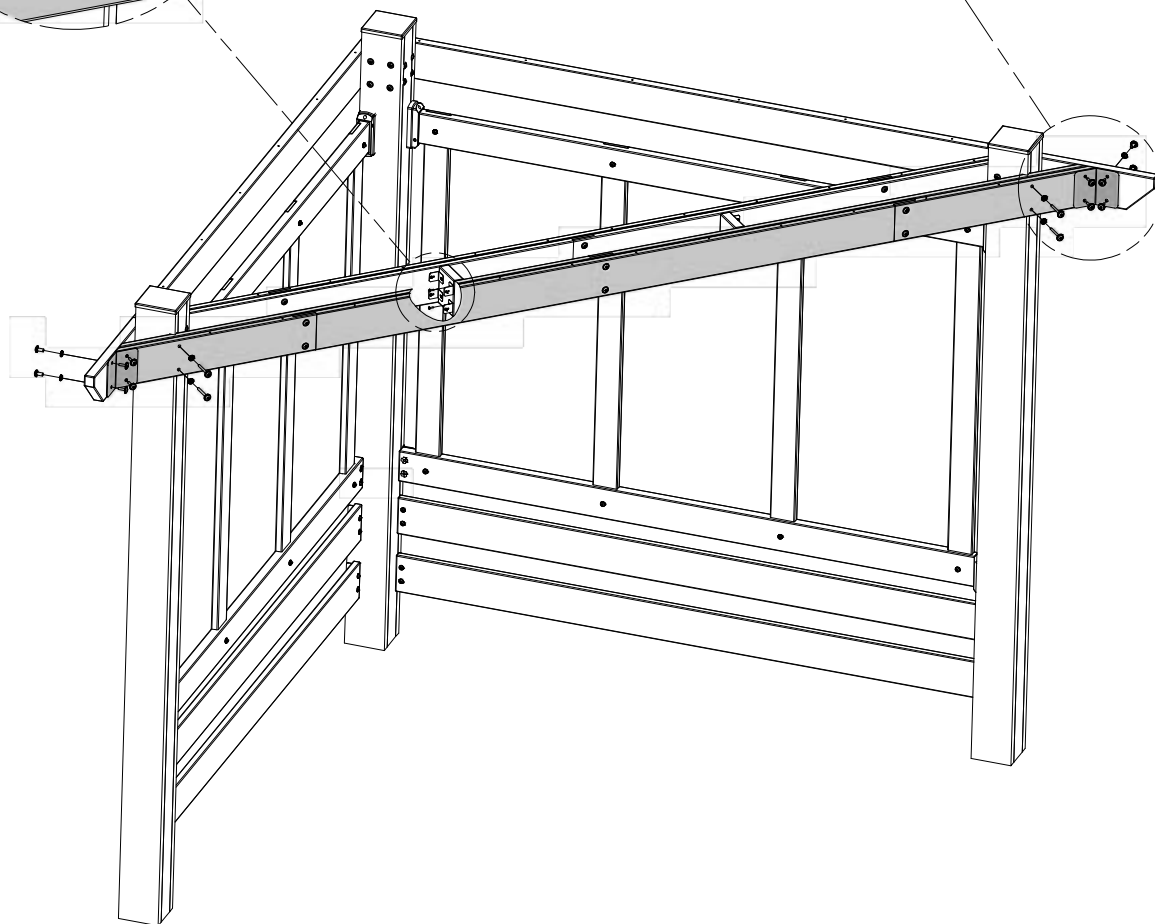
198 (x4)
WASHER - 8x19

206 (x4)
LAG SCREW - 3"

192 (x4)
NUT BARREL - 7/8"

199 (x4)
WASHER - 12x19

468 (x4)
BOLT - 1"





OR

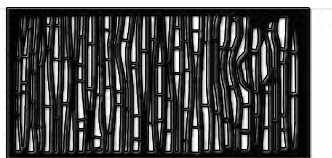


A6P00440
(6) | DECORATIVE BACK PANEL

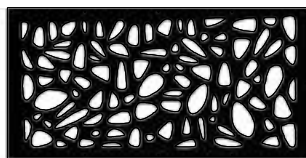
A6P00441
(6) | DECORATIVE BACK PANEL



H100797 | SCREW PWH BLK
(72) | 8x1



OR

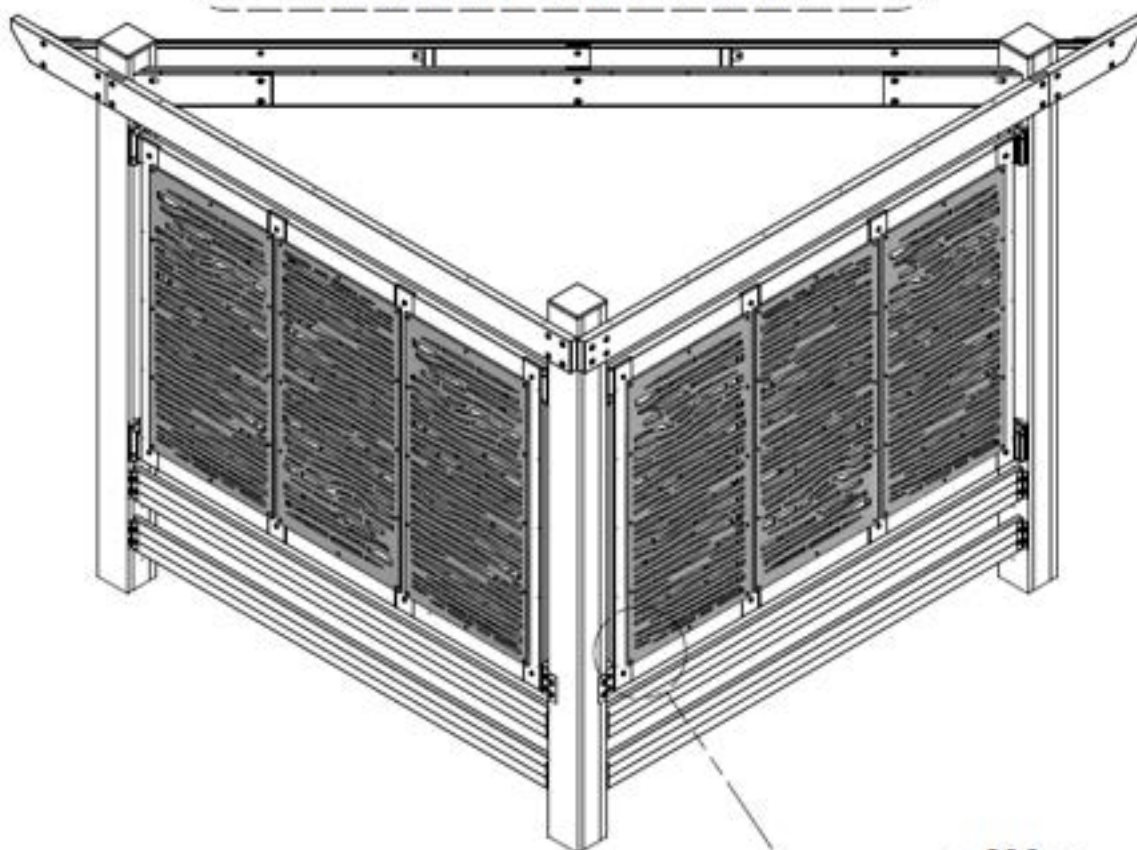


A6P01784
(6) | DECORATIVE BACK PANEL

A6P01785
(6) | DECORATIVE BACK PANEL



1. ALTERNATE TOP AND BOTTOM AS SHOWN BELOW.
2. TEXTURED SIDE OF PANEL FACES INWARD.



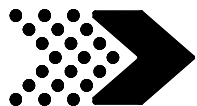
396 (x6)
DECORATIVE BACK PANEL

TOP



OR





CABANA ASSEMBLY

STEP 12

E1 | TOP JOIST - W4L13824
(2) 1 3/8"x3 3/8"x81 1/2" (36x86x2070)

E2 | TOP JOIST - W4L13825
(2) 1 3/8"x3 3/8"x71 1/2" (36x86x1817)

E3 | TOP JOIST - W4L13826
(2) 1 3/8"x3 3/8"x61 1/8" (36x86x1553)

E6 | TOP JOIST - W4L13829
(2) 1 3/8"x3 3/8"x30" (36x86x761)

E5 | TOP JOIST - W4L13828
(2) 1 3/8"x3 3/8"x40 3/8" (36x86x1025)

E4 | TOP JOIST - W4L13827
(2) 1 3/8"x3 3/8"x50 3/4" (36x86x1289)

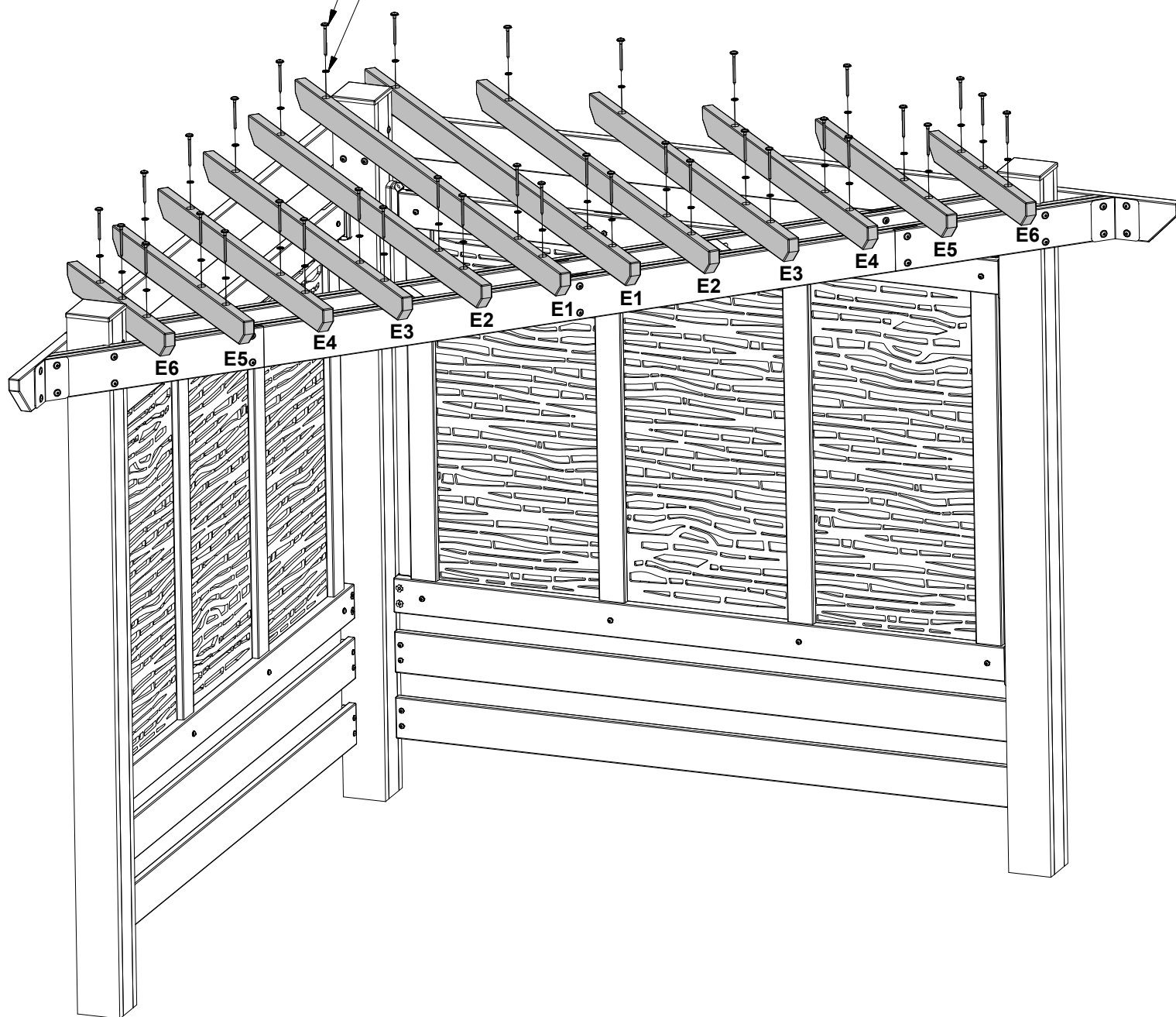
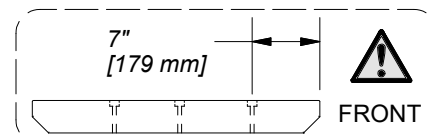


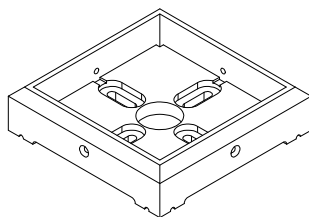
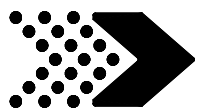
H100198 | WASHER LOCK
(36) EXT BLK
8x19



825 (x36)
LAG 5/16x4 BLK

198 (x36)
WASHER - 8x19



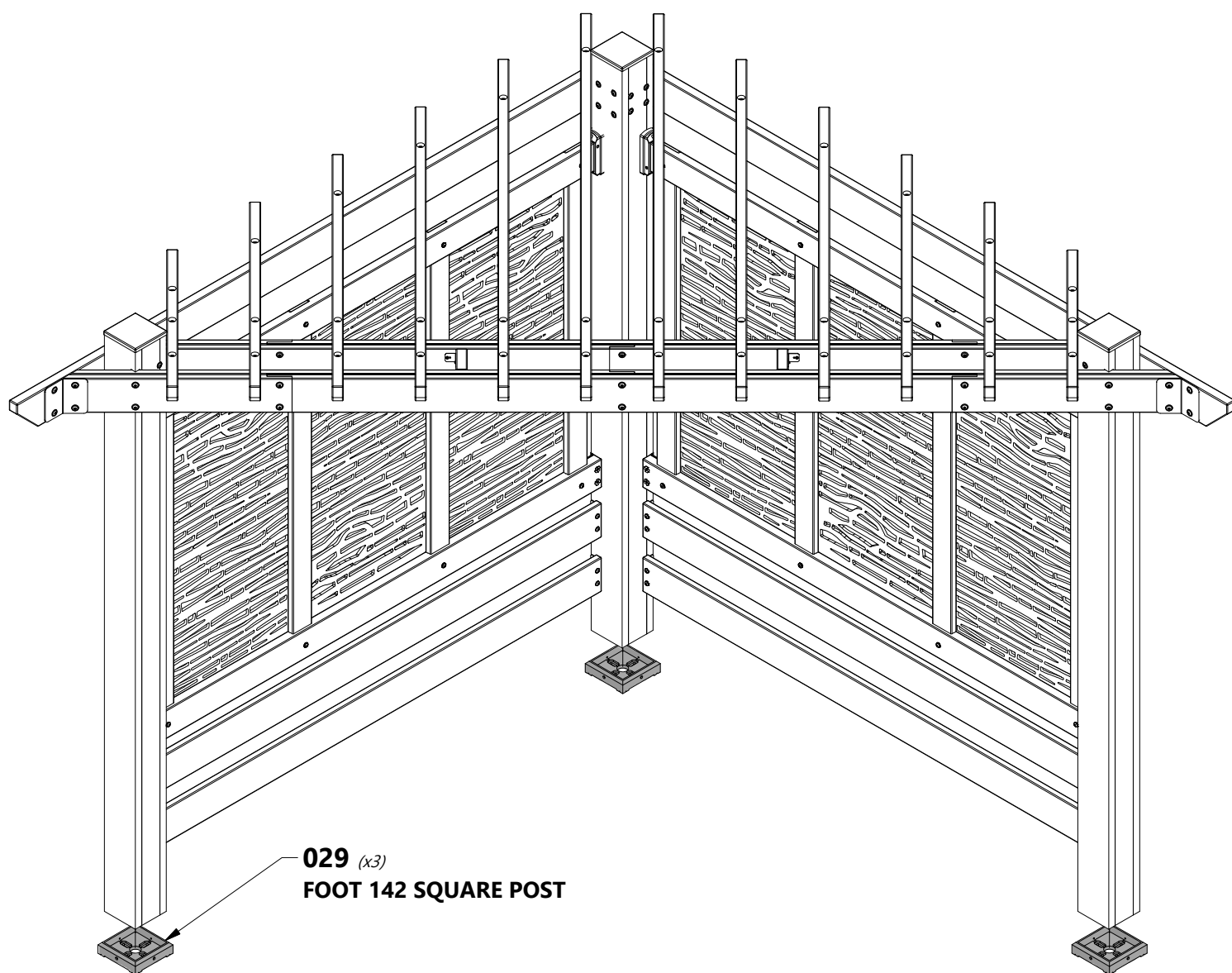


A100029 | FOOT 142
(3) SQUARE POST

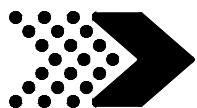


1. DECIDE WHERE TO PLACE THE PERGOLA. NOTE THIS MOUNTING PROCEDURE IS MEANT TO BE USED ON CONCRETE ONLY.

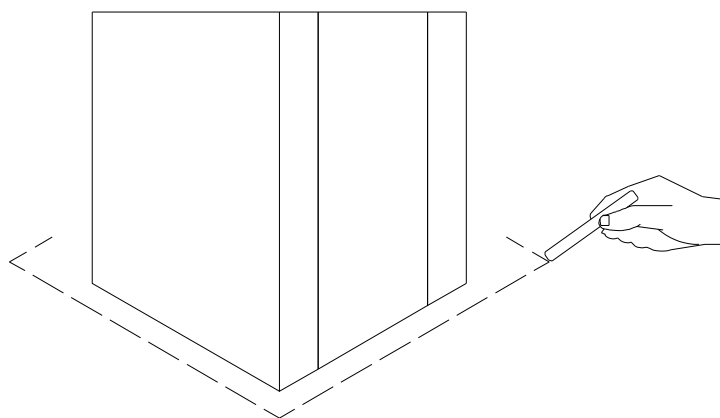
2. PLACE THE PERGOLA EXACTLY WHERE IT WILL BE ANCHORED WHEN COMPLETED AND SLIDE A FOOT UNDER EACH POST.



029 (x3)
FOOT 142 SQUARE POST

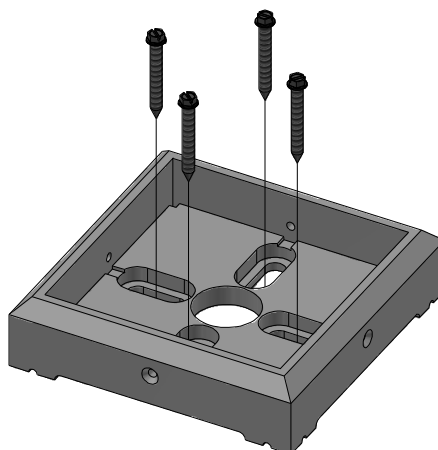


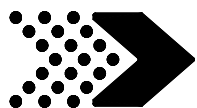
USE CHALK TO TRACE AROUND THE EDGES OF EACH FOOT.



1. MOVE THE PERGOLA ASIDE. PLACE EACH FOOT INSIDE OF THE LINES DRAWN IN THE PREVIOUS STEP. USING A 5/16" CONCRETE DRILL BIT, PILOT DRILL ATTACHMENT HOLES INTO THE CONCRETE PAD.

2. USE THE 3/8"x3" CONCRETE ANCHORS TO ATTACH EACH FOOT TO THE CONCRETE SURFACE.





ANCHORING

STEP 15



A100241
(1) **BYD ID TAG**
(SMALL)
WITHOUT AGES



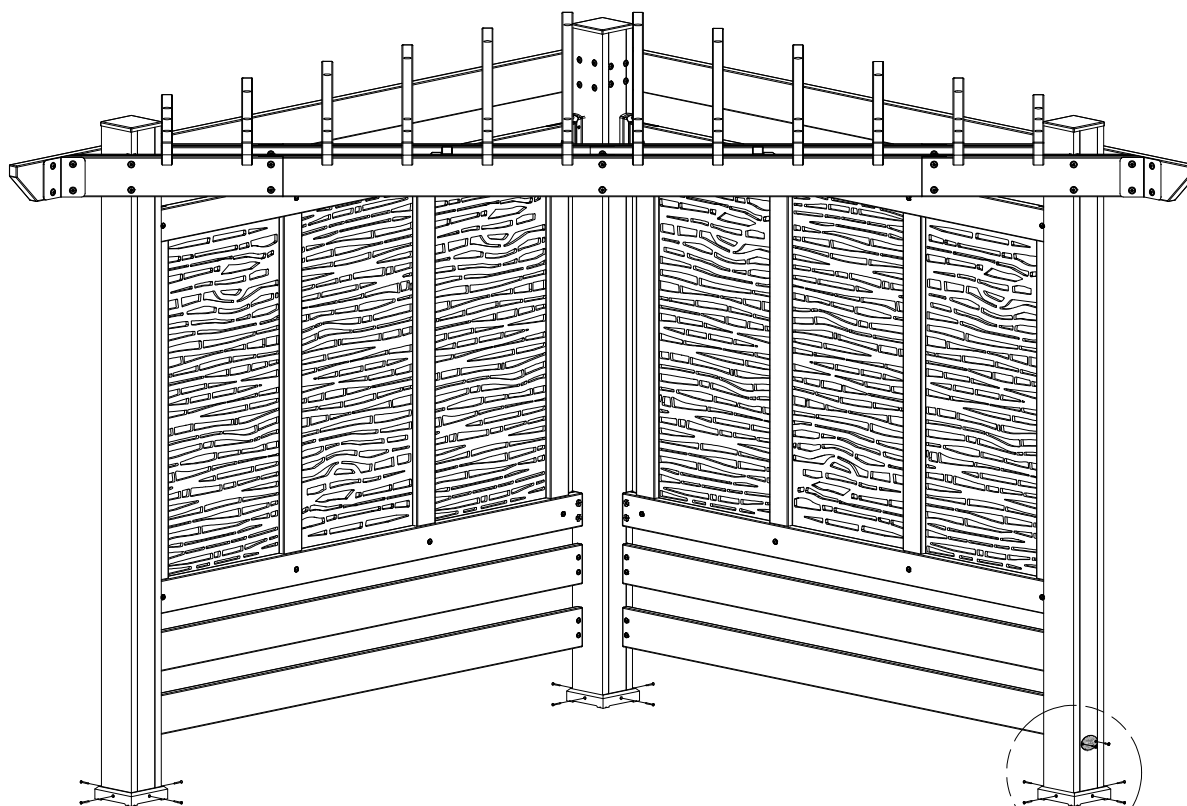
H100200 | **SCREW PFH BLK**
(12) | 8x1 1/2



H100392 | **SCREW PWH BLK**
(2) | 8x3/4



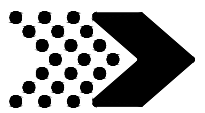
MOVE THE PERGOLA BACK IN TO PLACE, SETTING EACH POST INSIDE A FOOT AND MOUNT.



241 (x1)
BYD ID TAG

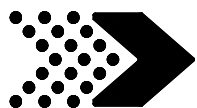
392 (x2)
SCREW - 3/4"

200 (x12)
SCREW - 1 1/2"



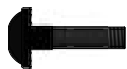
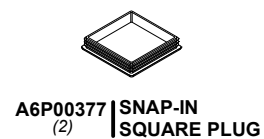
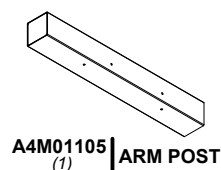
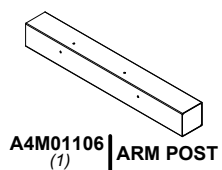
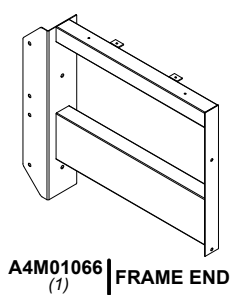
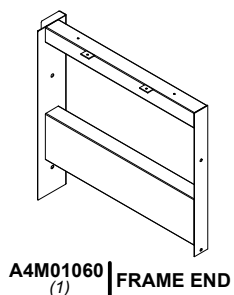
PRODUCT IS FINISHED

**FOR CUSTOMERS ASSEMBLING MODELS: 2002517,
2002524, 2002531, 2600249, 2002555, 2002562,
2002579, OR 2600256 CONTINUE ON TO NEXT STEP.**

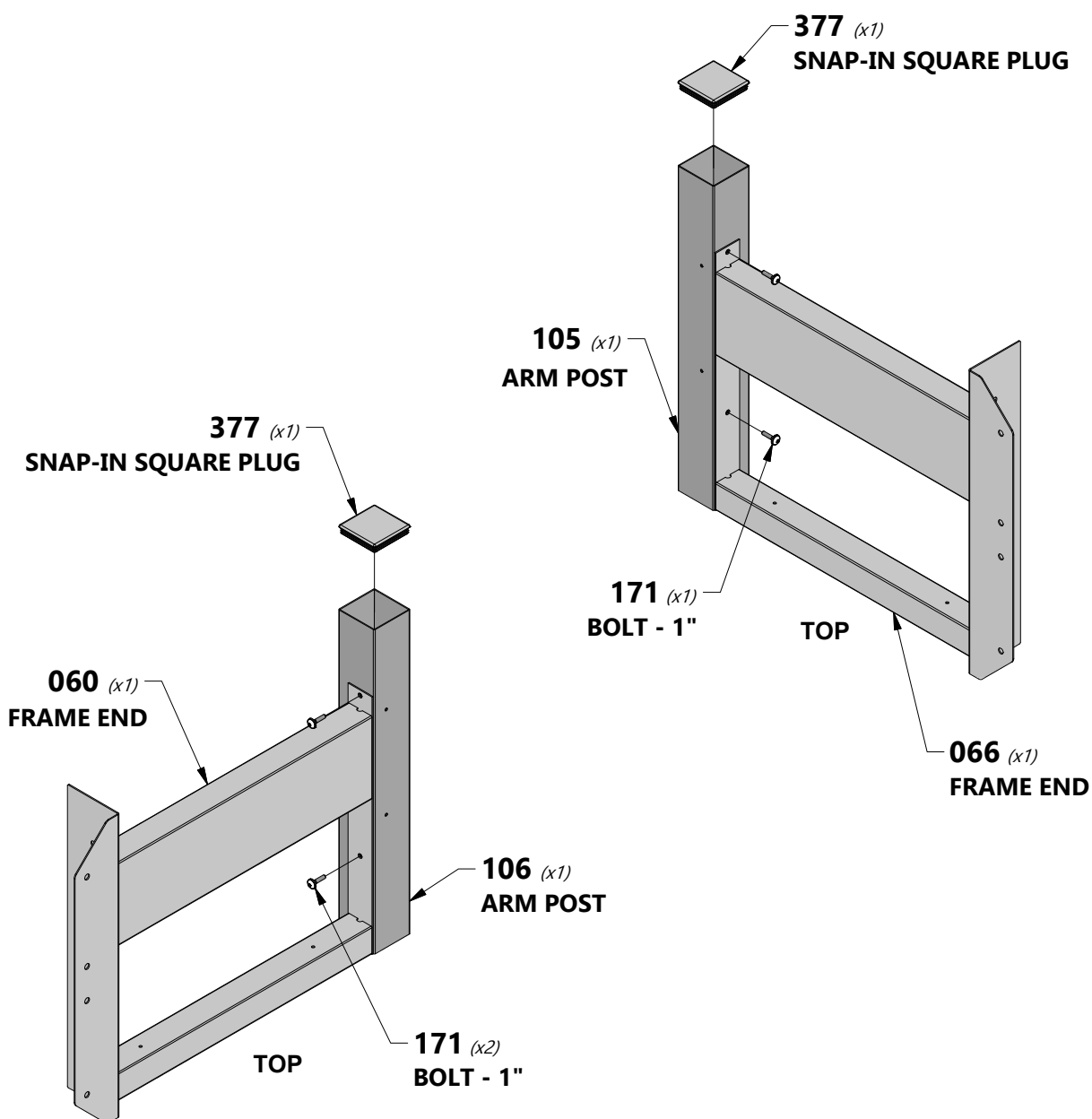


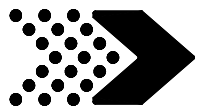
SEATING ASSEMBLY

STEP 16



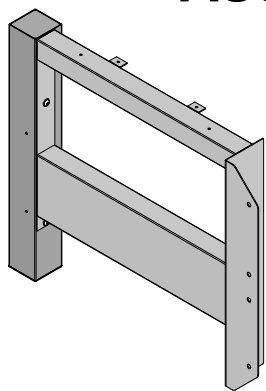
H100171 | **BOLT WH BLK**
(4) | 1/4x1



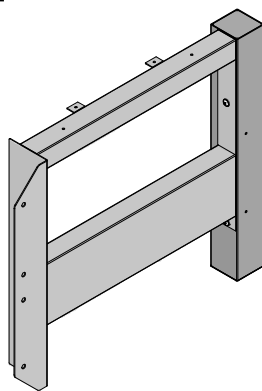


SEATING ASSEMBLY

STEP 17



(1) METAL ARM
SUBASSEMBLY - LEFT



(1) METAL ARM
SUBASSEMBLY - RIGHT

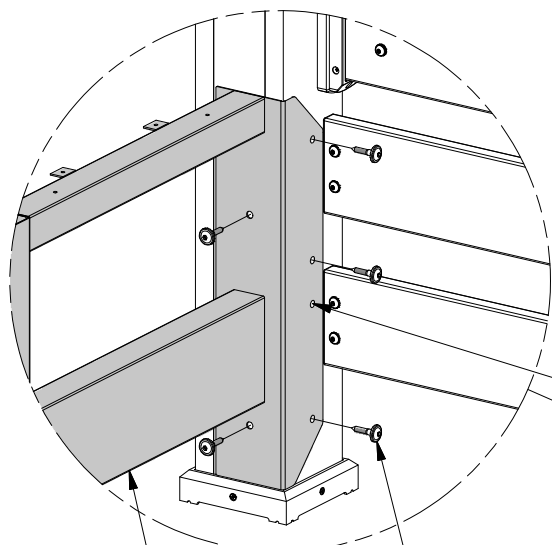


H100471 | LAG SCREW WH BLK
(10) | 5/16x1 1/2



NOTE:

LOCATE AND USE ARMREST ASSEMBLY HOLES AS A TEMPLATE. MARK AND DRILL HOLES SECURING METAL ARMRESTS TO POST. USE THE 6mm DRILL BIT PROVIDED IN HARDWARE KIT TO DRILL 3/8" [10mm] DEEP HOLES. USE HARDWARE PROVIDED.

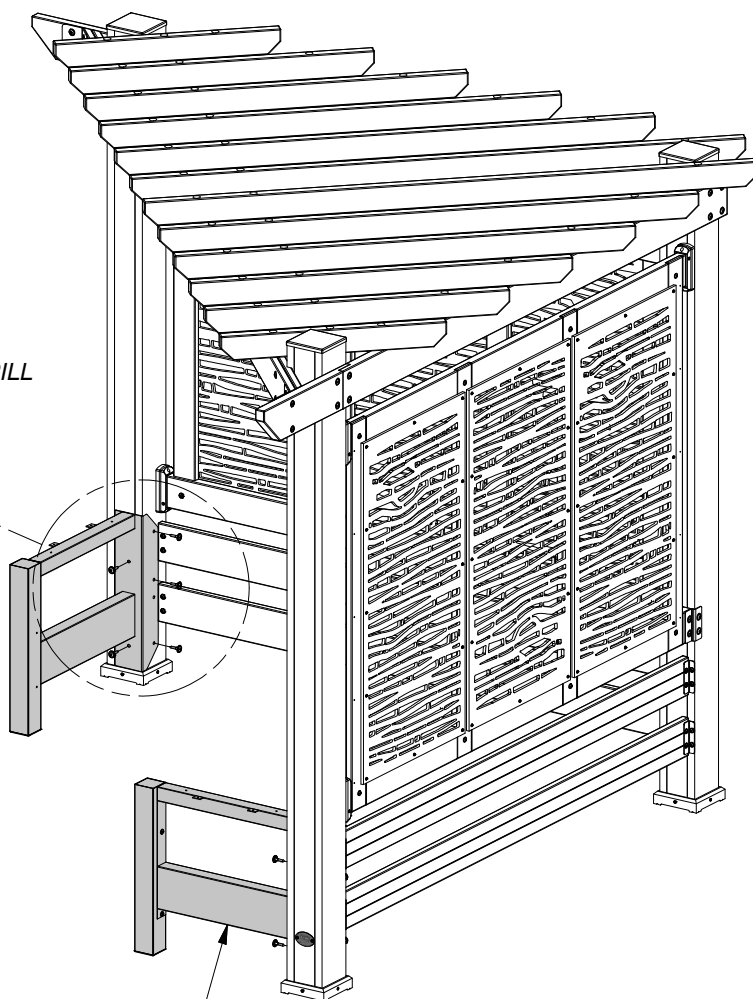


(1) METAL ARM
SUBASSEMBLY - LEFT

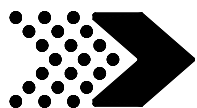
471 (x10)
LAG SCREW - 1 1/2"



DO NOT DRILL
THIS HOLE

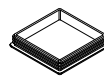
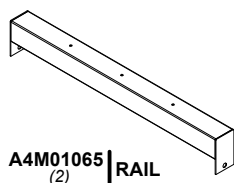
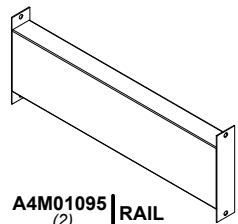
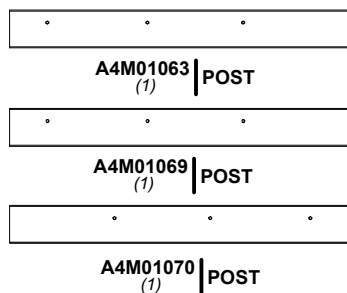


(1) METAL ARM
SUBASSEMBLY - RIGHT



SEATING ASSEMBLY

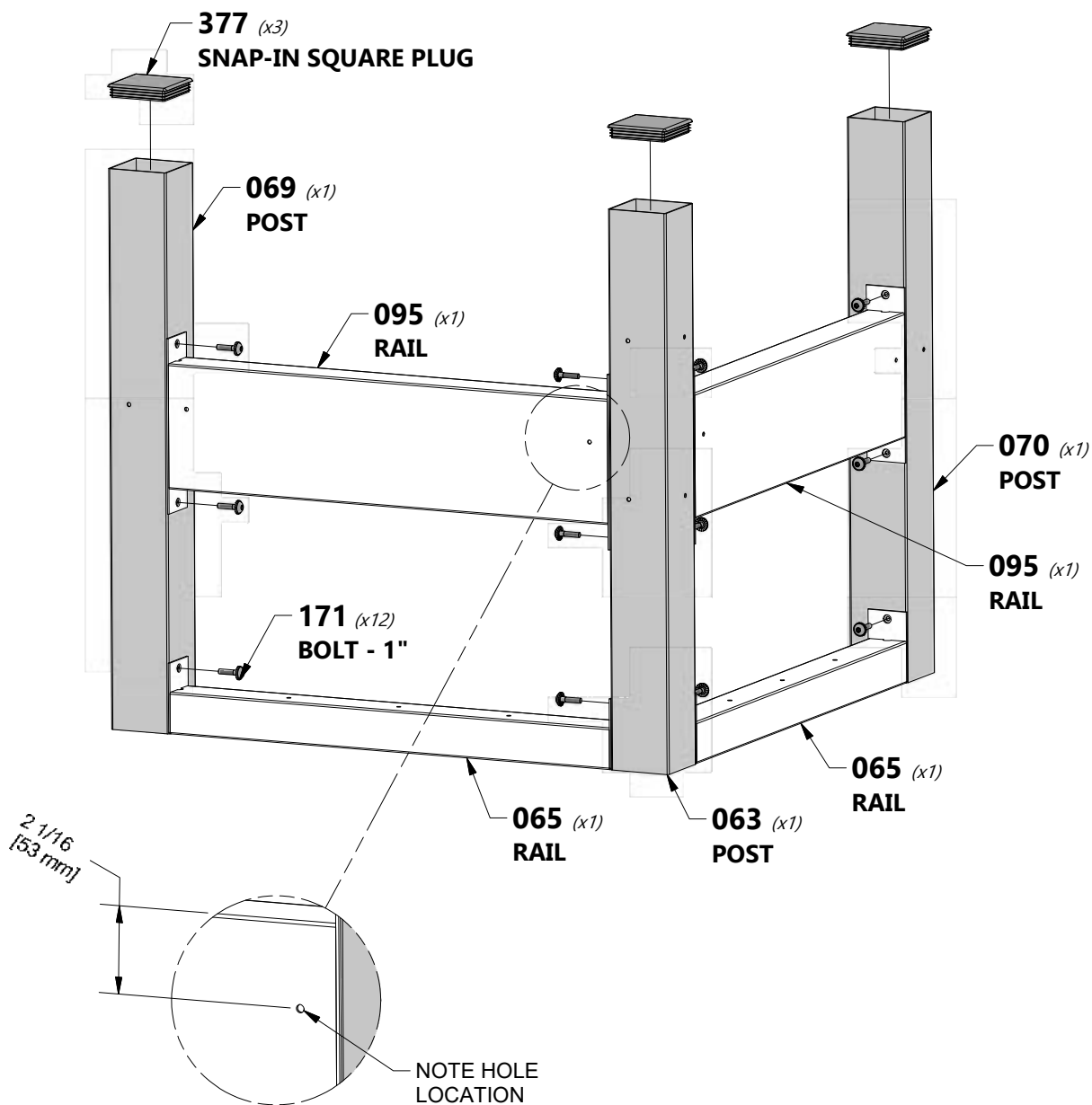
STEP 18

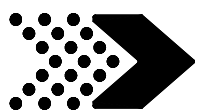


A6P00377 (3) SNAP-IN
SQUARE PLUG



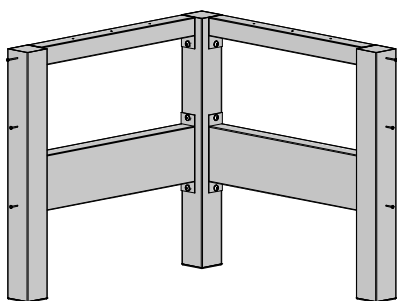
H100171 (12) BOLT WH BLK
1/4x1





SEATING ASSEMBLY

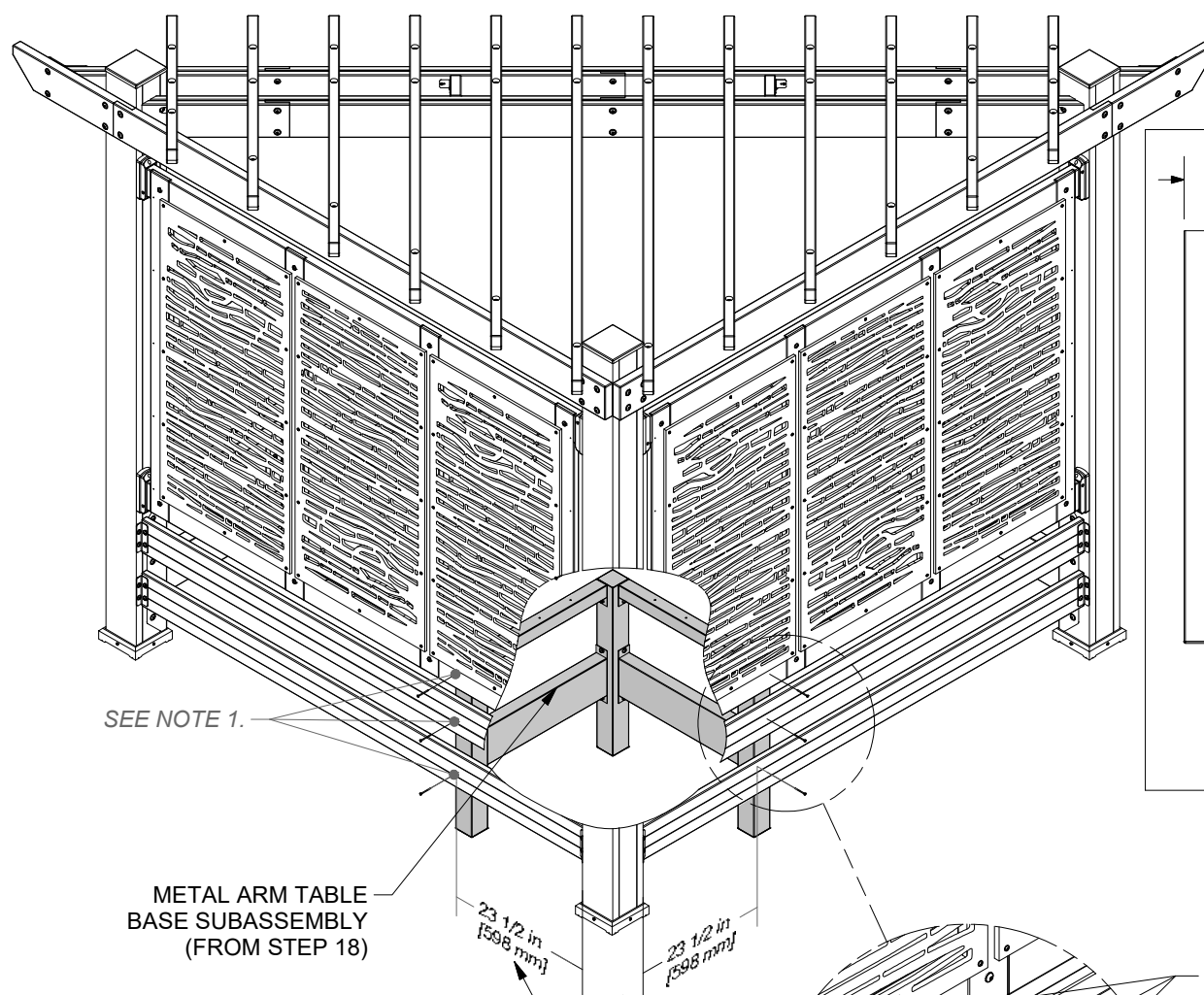
STEP 19



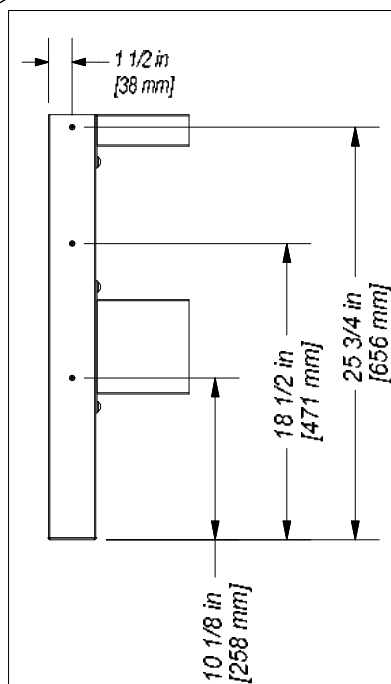
(1) METAL TABLE BASE
SUBASSEMBLY



H100391 | SCREW PFH BLK
(6) 8x2



DRILLING LOCATIONS



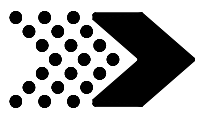
NOTE: DIMS TAKEN FROM INSIDE
OF LEG TO C/L OF SCREWS.



NOTE:

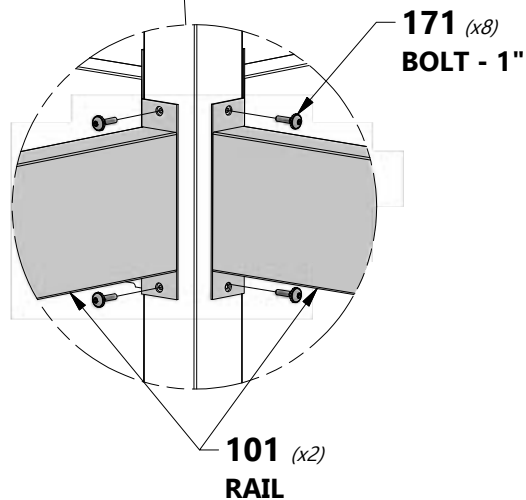
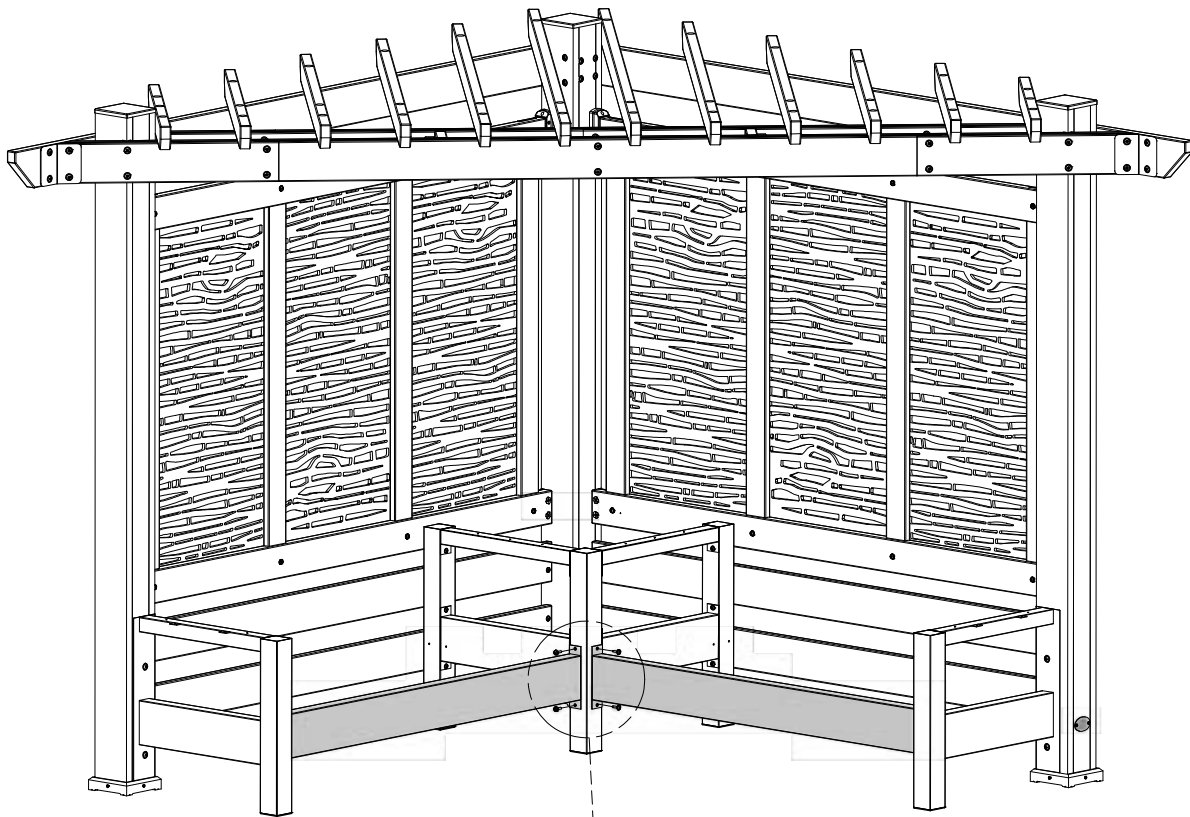
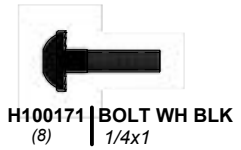
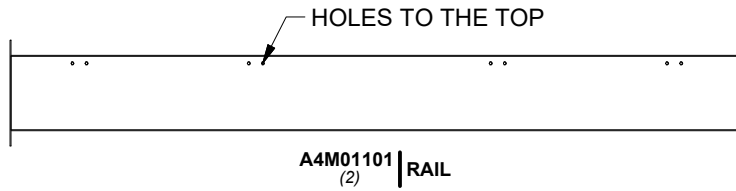
1. MARK & DRILL A 3/16" [5mm] THROUGH HOLE IN DRILLING LOCATIONS.
2. USE HARDWARE SHOWN TO ATTACH METAL TABLE FRAME TO CABANA.

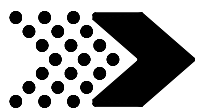
391 (x6)
SCREW - 2"



SEATING ASSEMBLY

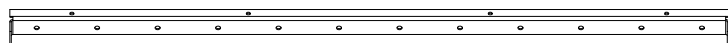
STEP 20



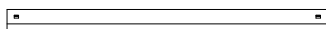


SEATING ASSEMBLY

STEP 21



A4M01102 | ANGLED RAIL
(4)



A4M01064 | SUPPORT
(24)



H100712 | BOLT CARRIAGE BLK
(48) 5/16x1 1/2



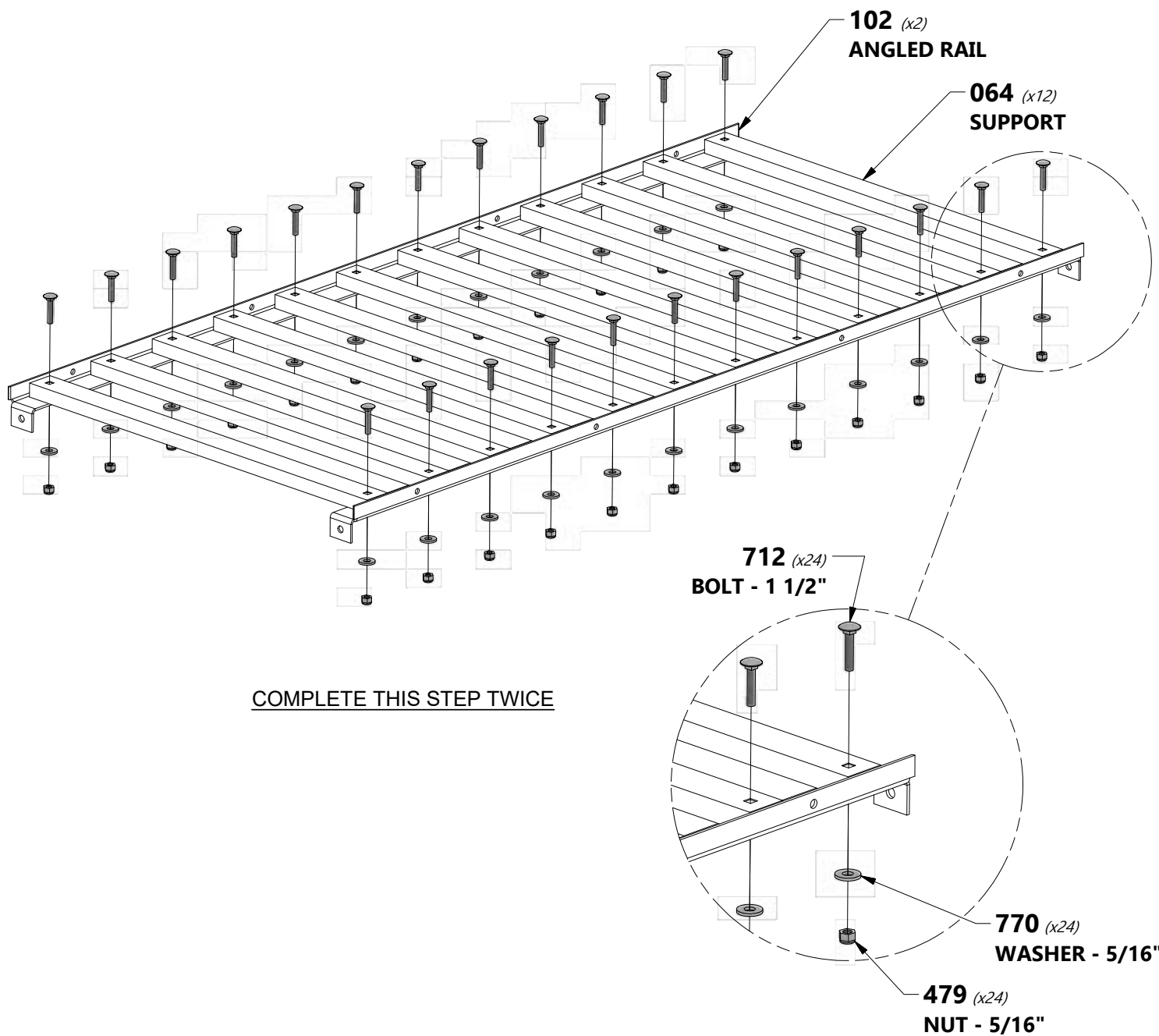
H100770 | WASHER FLAT
(48) BLK 5/16

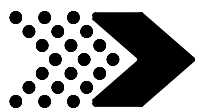


H100479 | NUT LOCK BLK
(48) 5/16



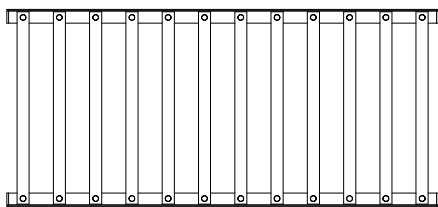
LOOSELY TIGHTEN SEAT SUPPORT FRAME FOR EASIER ATTACHMENT TO METAL FRAME AND CABANA RAILS!



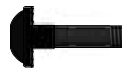


SEATING ASSEMBLY

STEP 22



(2) SEAT SUPPORT SUBASSEMBLY



H100171 BOLT WH BLK
(12) 1/4x1

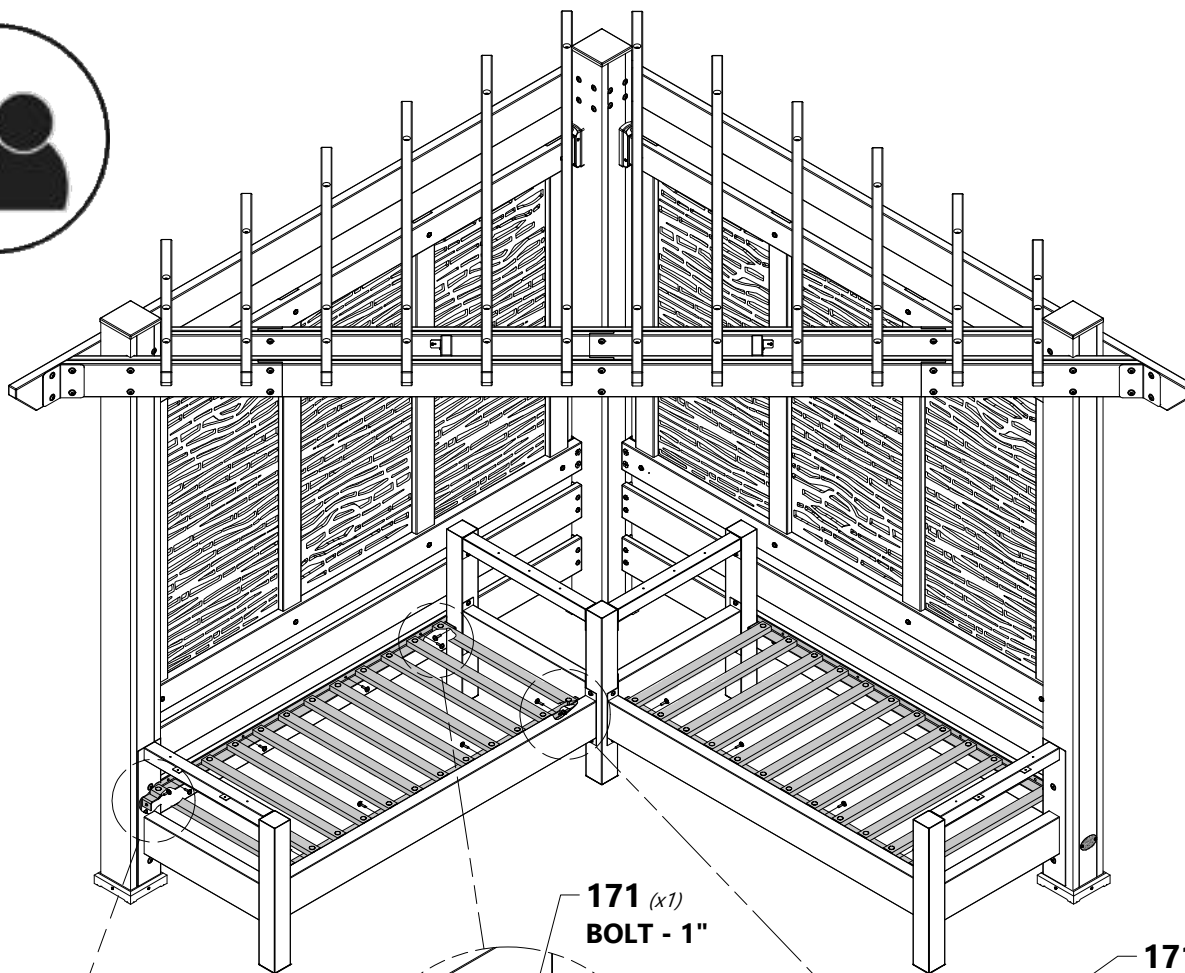


H100460 LAG SCREW WH BLK
(10) 1/4x1



1. PILOT DRILL WOOD RAILS, USING A 1/8" DRILL BIT, BEFORE INSTALL HARDWARE TO AVOID SPLITTING.

2. AFTER SEAT SUPPORT SUBASSEMBLIES ARE INSTALLED, FINISH TIGHTENING ALL THE BOLTS AND SCREWS FROM PREVIOUS STEP.



171 (x1)
BOLT - 1"

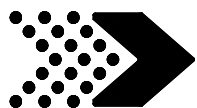
171 (x4)
BOLT - 1"
(FRONT L-BRACKET)

460 (x1)
LAG SCREW - 1"
(CORNER POST)

460 (x4)
LAG SCREW - 1"
(BACK L-BRACKET)

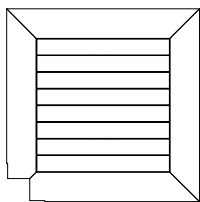
171 (x1)
BOLT - 1"

REPEAT FOR BOTH SEAT SUBASSEMBLIES

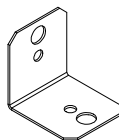


SEATING ASSEMBLY

STEP 23



TT1 | TABLE TOP - W2A02868
(1) | 1 5/16"x30 1/8"x30 1/8" (34x765x765)



A4M00555 | 90° L-BRACKET - BLK
(2)



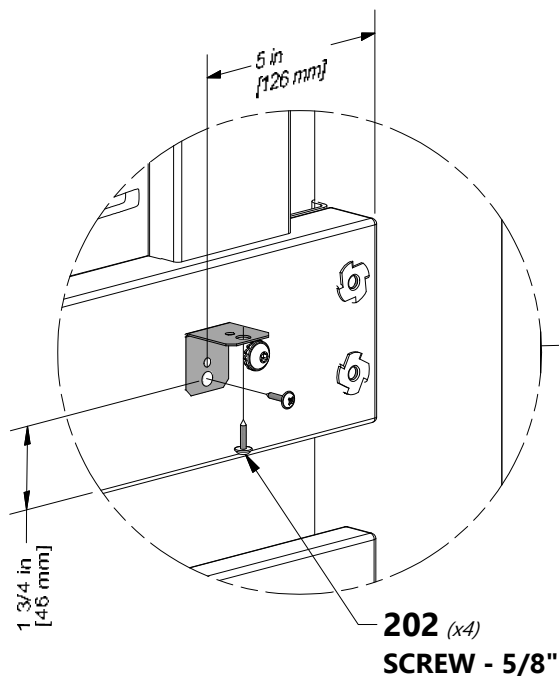
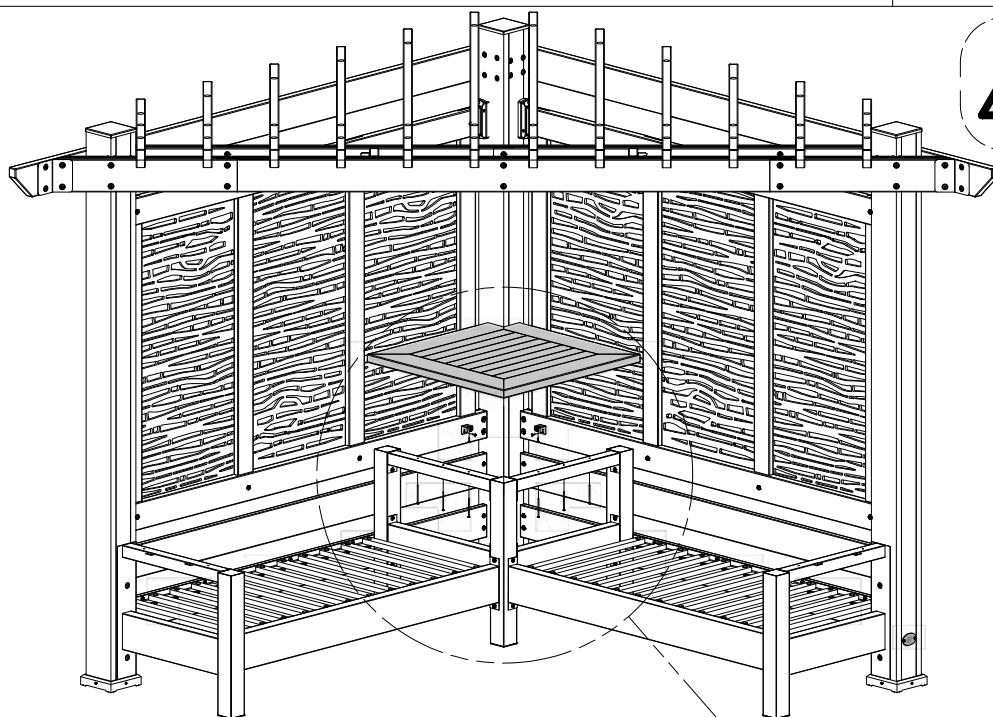
H100824 | SCREW PWH BLK
(6) | 8x3



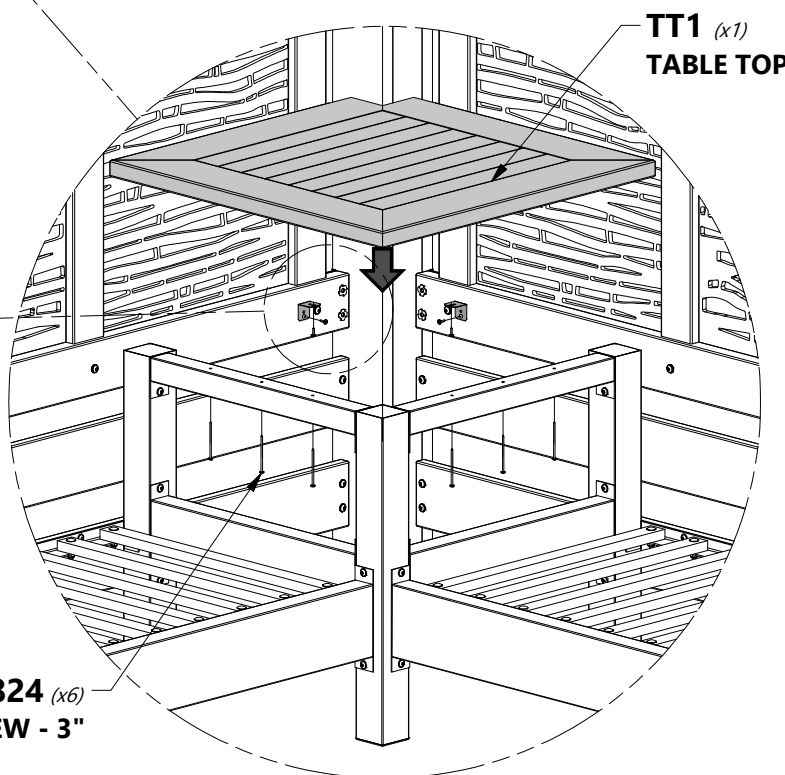
H100202 | SCREW PWH BLK
(4) | 8x5/8



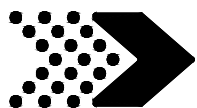
NOTE:
ATTACH REAR CORNER
L-BRACKETS FIRST



202 (x4)
SCREW - 5/8"

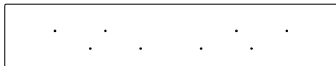


824 (x6)
SCREW - 3"



SEATING ASSEMBLY

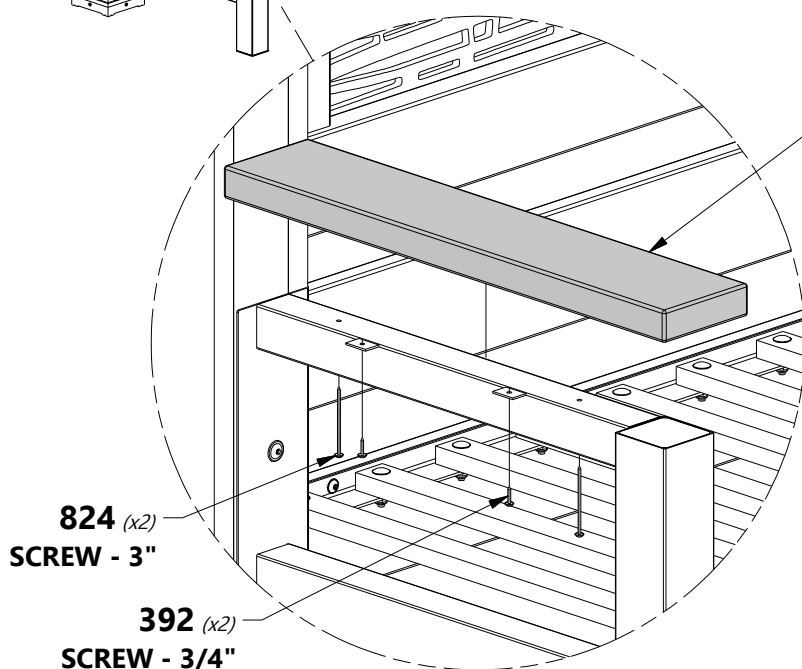
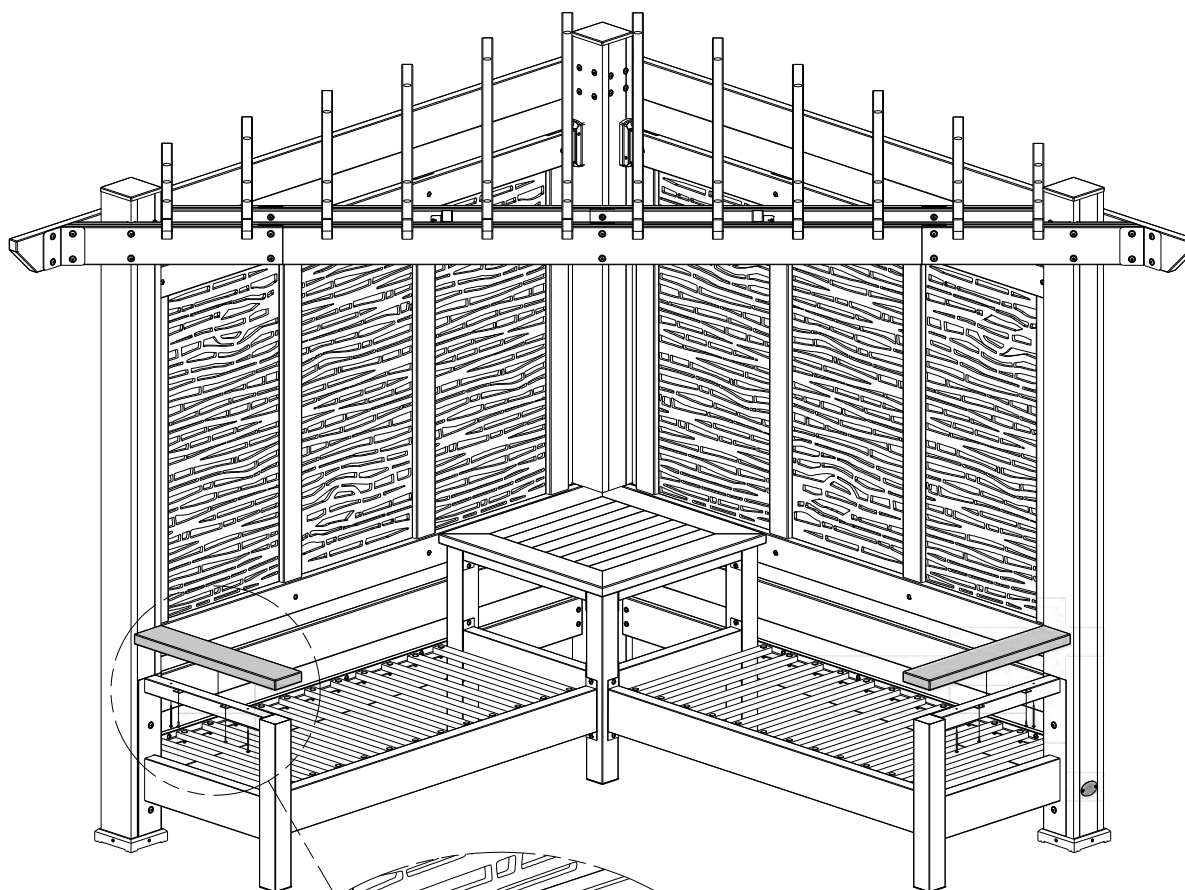
STEP 24



D7 | **ARM REST - W4L14844**
(2) | 1 3/8"x4 5/8"x26" (34x118x660)

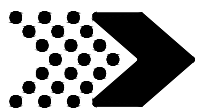

H100824 | **SCREW PWH BLK**
(4) | 8x3


H100392 | **SCREW PWH BLK**
(4) | 8x3/4



D7 (x1)
ARM REST

REPEAT FOR BOTH ARM RESTS



SEATING ASSEMBLY

STEP 25

