



Manufactured by:
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12x10 STRATFORD, ASHFORD, HAWTHORNE PERGOLA

Model #'s : 2105089B, 2105096B, 2105102B



WARNING
Cancer and Reproductive Harm
www.P65Warnings.ca.gov



2105089B STRATFORD
(BLACK)



2105096B ASHFORD
(BROWN)



ELECTRICAL ENCLOSURE INCLUDED

Electrical enclosure available
only in North America



2105102 HAWTHORNE
(WHITE)

Please visit www.backyarddiscovery.com

For the most up to date assembly manual, to register your product, or to order
replacement parts *Para obtener instrucciones en español, visite*
www.backyarddiscovery.com



EASY STEP-BY-STEP
3D INTERACTIVE INSTRUCTIONS
DOWNLOAD THE FREE APP

ONLY AVAILABLE IN NORTH AMERICA

Made in China

INS-2105089B, 2105096B, 2105102B-A-12X10 TRADITIONAL METAL PERGOLA-ENG 01-15-2024



It is critically important that you start with square and level footings, concrete pad or deck to attach your structure

- Pay close attention to the items needed for each step. Make sure you are using the correct hardware for each step. Using incorrect hardware may result in improper assembly
- Remember to double check for underground utilities and overhead electrical lines

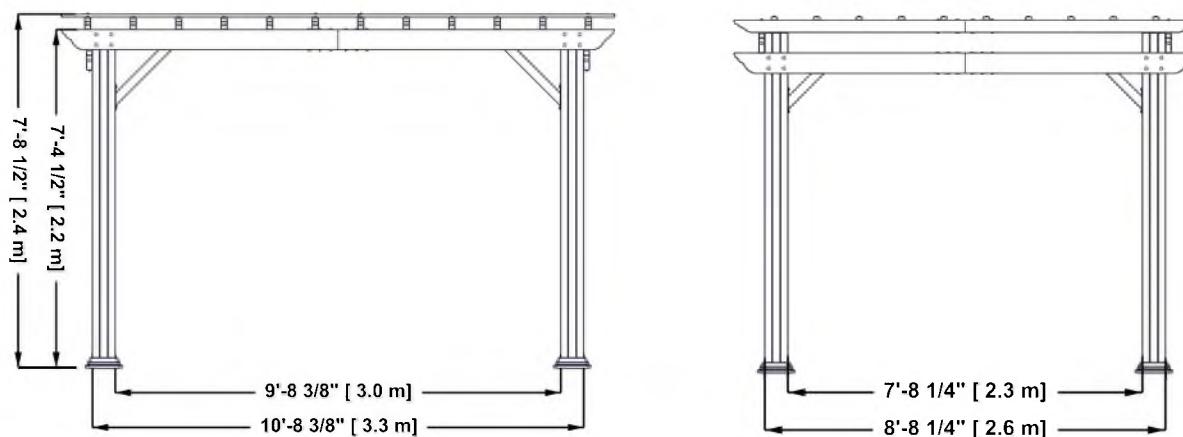
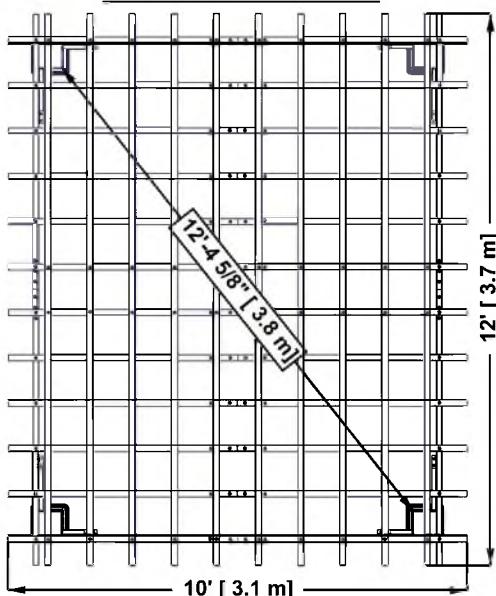
Post mounts are provided with your structure which allows you to permanently install your structure to a pre-existing or new wood or concrete surface.

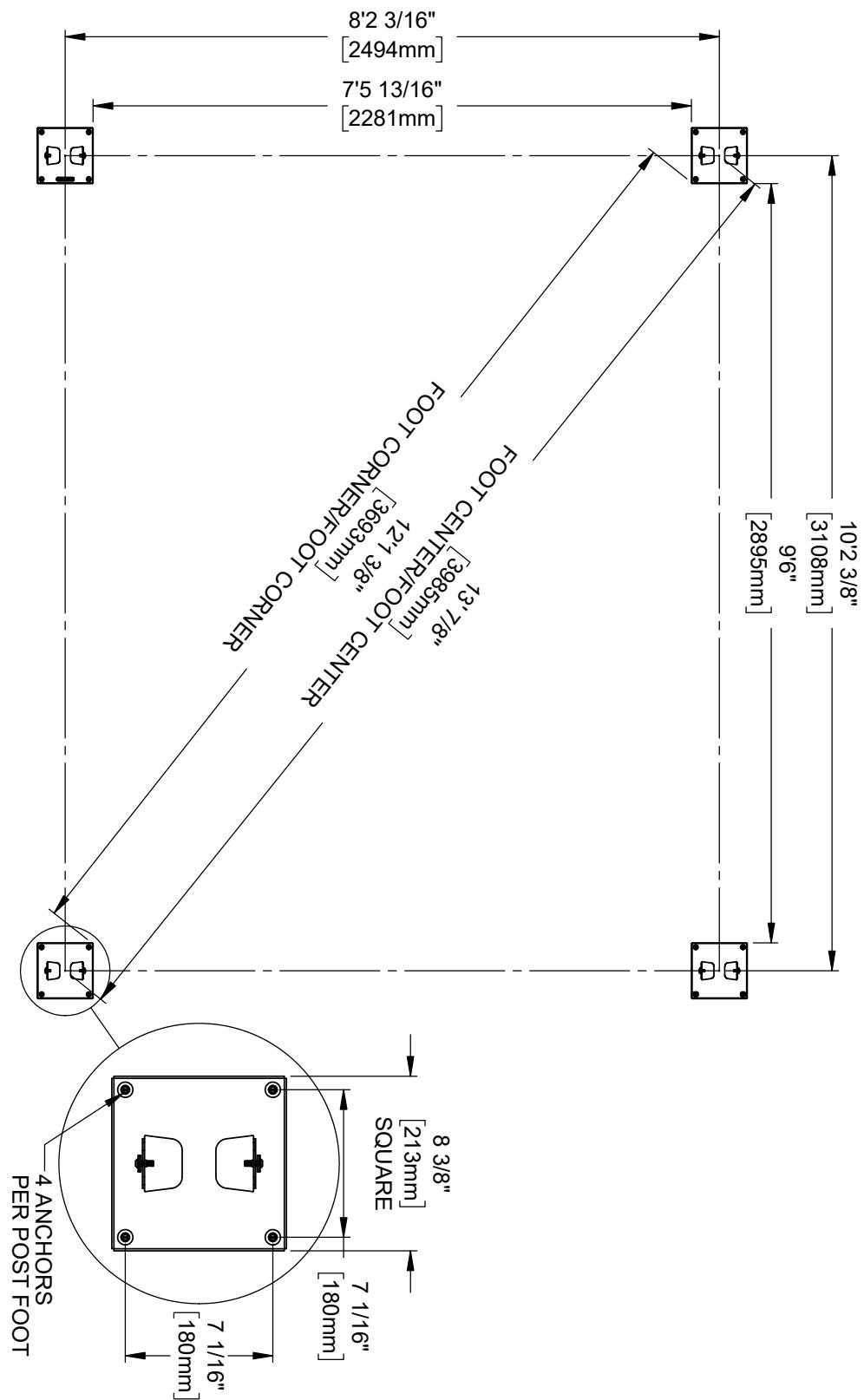
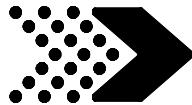
- The hardware to attach the post mounts to the structure is included.
- The hardware to mount the structure permanently to a concrete surface is NOT included.
- The hardware to mount the structure permanently to a wood deck is NOT included and will need to be purchased separately. **You must ensure there is ample structural support under the deck before permanently attaching.**

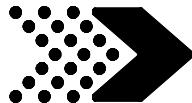
Metal Roof Assembly

Remove plastic covering from metal roof panels before installing each piece. Place roofing materials on a nonabrasive, flat surface before and after assembly as it could bend, dent or scratch

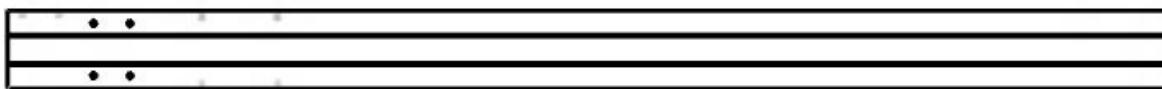
Overall Dimensions







Metal Components (Not to Scale)



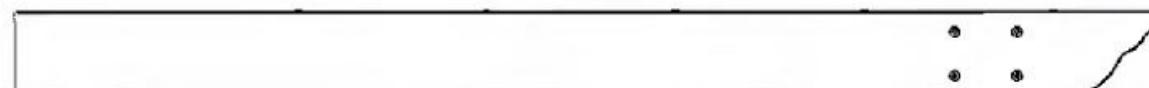
A1 POST - A4M01565
(2) 6"x6"x88" (152x152x2235)



A2 POST - A4M01566
(2) 6"x6"x88" (152x152x2235)



B1 JOIST END - A4M01567
(2) 1 3/8"x5 1/4"x72 1/8" (36x134x1833)



B2 JOIST END - A4M01568
(2) 1 3/8"x5 1/4"x72 1/8" (36x134x1833)



C1 JOIST END - A4M01563
(2) 1 3/8"x5 1/4"x60 1/8" (36x134x1526)



C2 JOIST END - A4M01564
(2) 1 3/8"x5 1/4"x60 1/8" (36x134x1526)



D1 JOIST END - A4M01569
(8) 1 5/8"x3 1/8"x60 1/8" (40x80x1526)



D2 JOIST END - A4M01285
(16) 1 5/8"x3 1/8"x60 1/8" (40x80x1526)



Metal Components (Not to Scale)



J1 SPLICE BRACKET - A4M01269
(2) 1 1/4"x5 1/8"x19 5/8" (33x131x500)

J3 SPLICE BRACKET - A4M01271
(12) 1 1/2"x3"x15 3/4" (37x77x400)

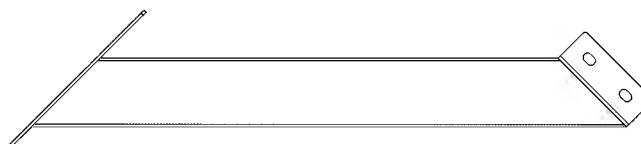
J2 SPLICE BRACKET - A4M01270
(2) 1 1/4"x5 1/8"x15 3/4" (33x131x400)



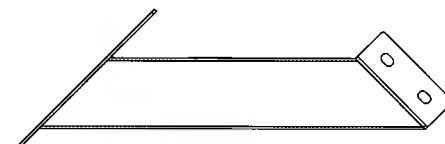
E1 PURLIN END - A4M01289
(10) 3/4"x1 5/8"x77 5/8" (20x40x1972)



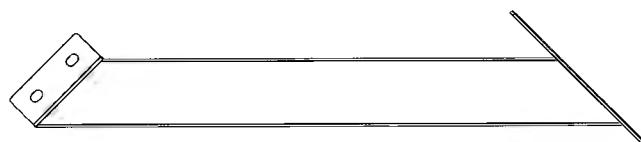
E2 PURLIN END - A4M01290
(10) 3/4"x1 5/8"x66 7/8" (20x40x1698)



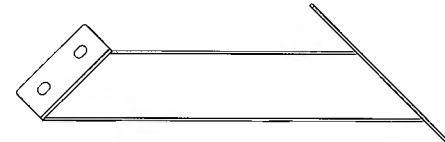
F1 LONG ANGLE BRACE - A4M01273
(2) 1 1/8"x4"x21 1/2" (30x101x546)



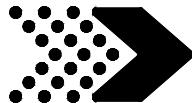
F3 SHORT ANGLE BRACE - A4M01275
(2) 1 1/8"x4"x14" (30x101x355)



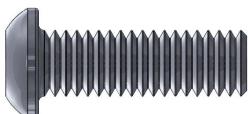
F2 LONG ANGLE BRACE - A4M01274
(2) 1 1/8"x4"x21 1/2" (30x101x546)



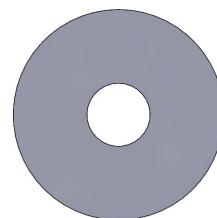
F4 SHORT ANGLE BRACE - A4M01276
(2) 1 1/8"x4"x14" (30x101x355)



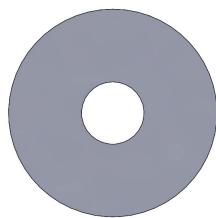
Hardware Components



H101101 | **TORX PAN HEAD**
(186) | 1/4-20x3/4"



H101053 | **STEEL WASHER**
(250) | 6x20



H101054 | **SEALANT WASHER**
(250)



H101107 | **TORX PAN HEAD**
(42) | 1/4-20x1 1/2"



H101102 | **TORX PAN HEAD**
(26) | 1/4-20x4"



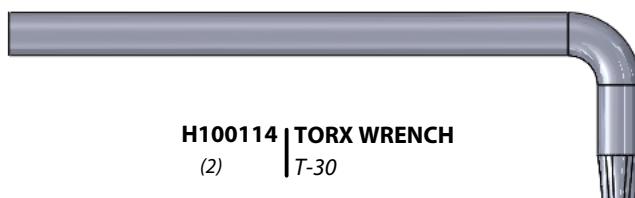
H101103 | **TORX SOCKET SCREW**
(34) | 1/4-20



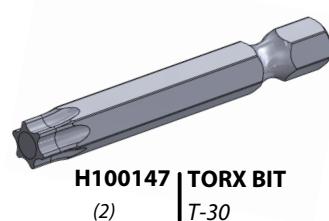
H100120 | **SCREW CONCRETE ANCHOR**
(17) | 1/4x2



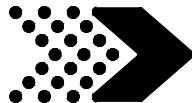
H100630 | **WASHER FLAT BLK**
(17) | 8x19



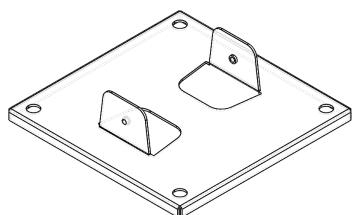
H100114 | **TORX WRENCH**
(2) | T-30



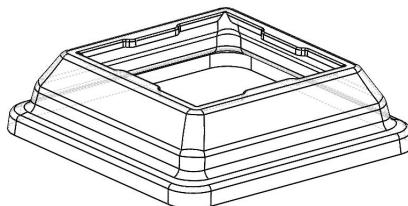
H100147 | **TORX BIT**
(2) | T-30



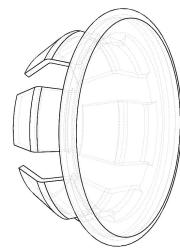
Accessory Components (Not to Scale)



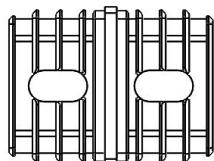
G1 | **POST FOOT PLATE - A4M01278**
(4) | 2 1/8" x 8 3/8" x 8 3/8" (54x213x213)



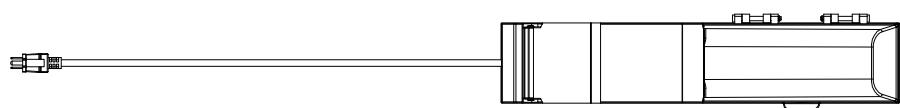
G2 | **POST FOOT - A4M01279**
(4) | 2 5/8" x 9 7/8" x 9 7/8" (68x250x250)



H1 | **HOLE COVER - A4M01352**
(32)



H2 | **2-WAY SQUARE PLUG- A6P00465**
(10) | 3/4" x 1 5/8" x 2" (20x40x52)



9205413 | **ELECTRICAL ENCLOSURE**
(x1)

PRE-ASSEMBLY STEP 1

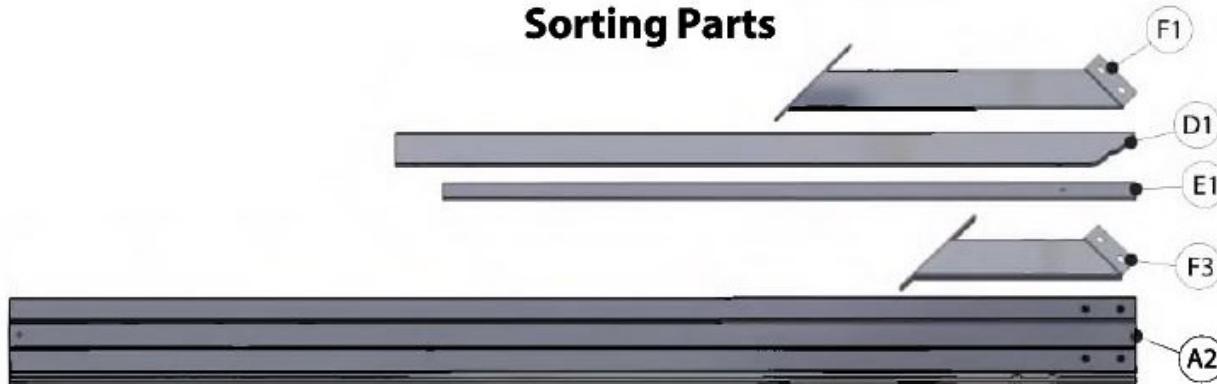
SORTING PARTS



ASSEMBLY TIP:

Keep an eye out for these boxes which will contain helpful pictures and information making the assembly process as quick and painless as possible.

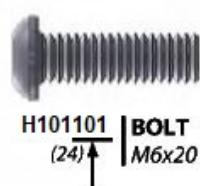
Sorting Parts



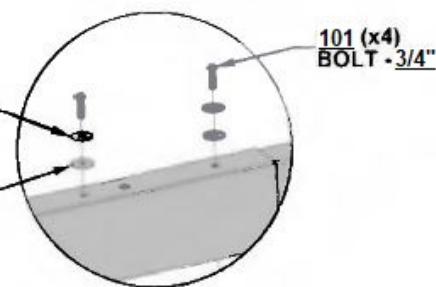
When removing the parts from the boxes we recommend arranging them by part number before you begin assembly. This will allow for faster assembly and easily identify any parts that may be missing or damaged.

Hardware is identified with a seven digit alpha-numeric part number. During assembly you only need to reference the last three digits of the part number as noted in each step. This will make finding the correct hardware easier.

Hardware Identification



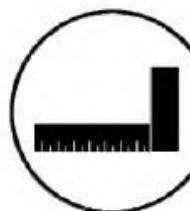
053 (x4)
STEEL WASHER - 6x20
054 (x4)
RUBBER WASHER - 6x20



Tools Required



Some steps in the assembly process will require a second set of hands. Make sure you have a helper available.



You will need to make sure that your assembly is square before fully tightening your bolts.



For proper assembly you will need to ensure that your structure is level before proceeding to the next step.



A tape measure may be needed to check overall dimensions to ensure structure is square.



A ladder will be needed for assembly. DO NOT stand or climb on any part of the structure at any point. Doing so may result in injury.



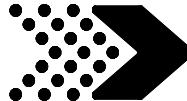
PRE-ASSEMBLY STEP 2

CHOOSE YOUR ASSEMBLY METHOD

There are several types of assembly instructions available to you.

1. Printed Assembly Manual included with your set
2. BILT APP - 3D interactive instructions
3. Combination of the Printed Manual and BILT APP (Note: Step numbers can differ between the two methods)





PERGOLA ASSEMBLY

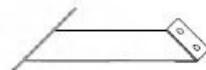
STEP 1



C1 JOIST END - A4M01563
(2) 1 3/8" x 5 1/4" x 60 1/8" (36x134x1526)



J2 SPLICE BRACKET - A4M01270
(2) 1 1/4" x 5 1/8" x 15 3/4" (33x131x400)



F3 SHORT ANGLE BRACE - A4M01275
(2) 1 1/8" x 4" x 14" (30x101x355)



H101101 TORX PAN HEAD
(16) 1/4-20x3/4"



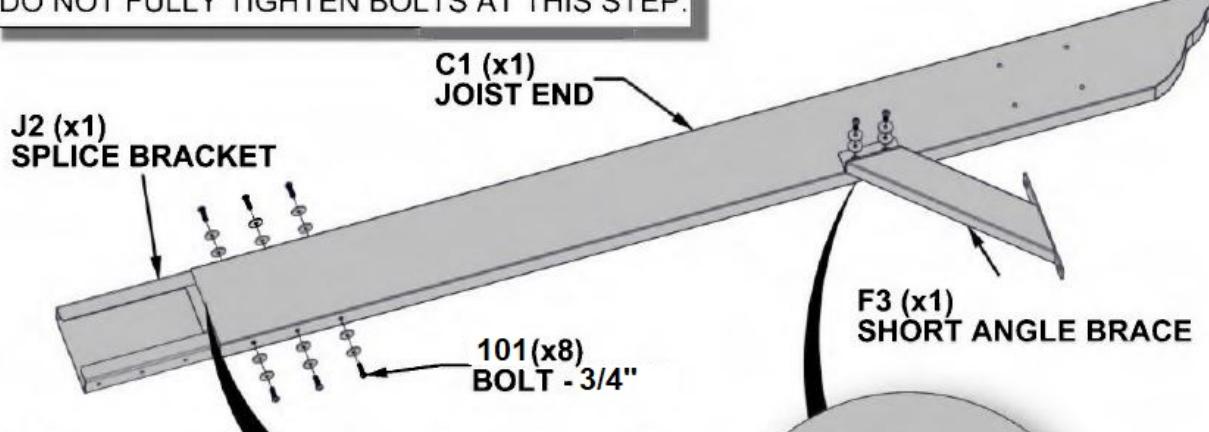
H101053 STEEL WASHER
(16) 6x20



H101054 SEALANT WASHER
(16)



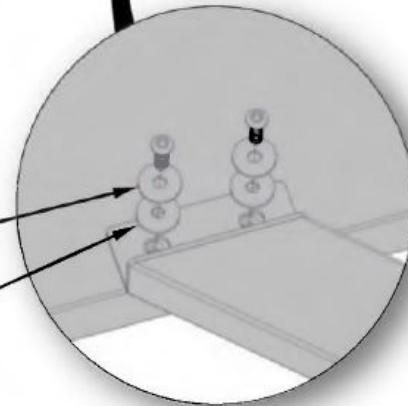
DO NOT FULLY TIGHTEN BOLTS AT THIS STEP.



J2 SLIDES INTO C1. LINE UP THREE HOLES ON J2 WITH THREE HOLES ON C1 AND INSERT BOLTS TOP AND BOTTOM.

053 (x8)
STEEL WASHER - 6x20

054 (x8)
SEALANT WASHER

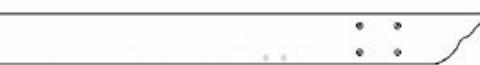


COMPLETE THIS STEP TWICE.

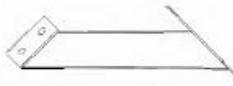


PERGOLA ASSEMBLY

STEP 2



C2 JOIST END - A4M01564
(2) 1 3/8" x 5 1/4" x 60 1/8" (36x134x1526)



F4 SHORT ANGLE BRACE - A4M01276
(2) 1 1/8" x 4" x 14" (30x101x355)



H101101 TORX PAN HEAD
(16) 1/4-20x3/4"

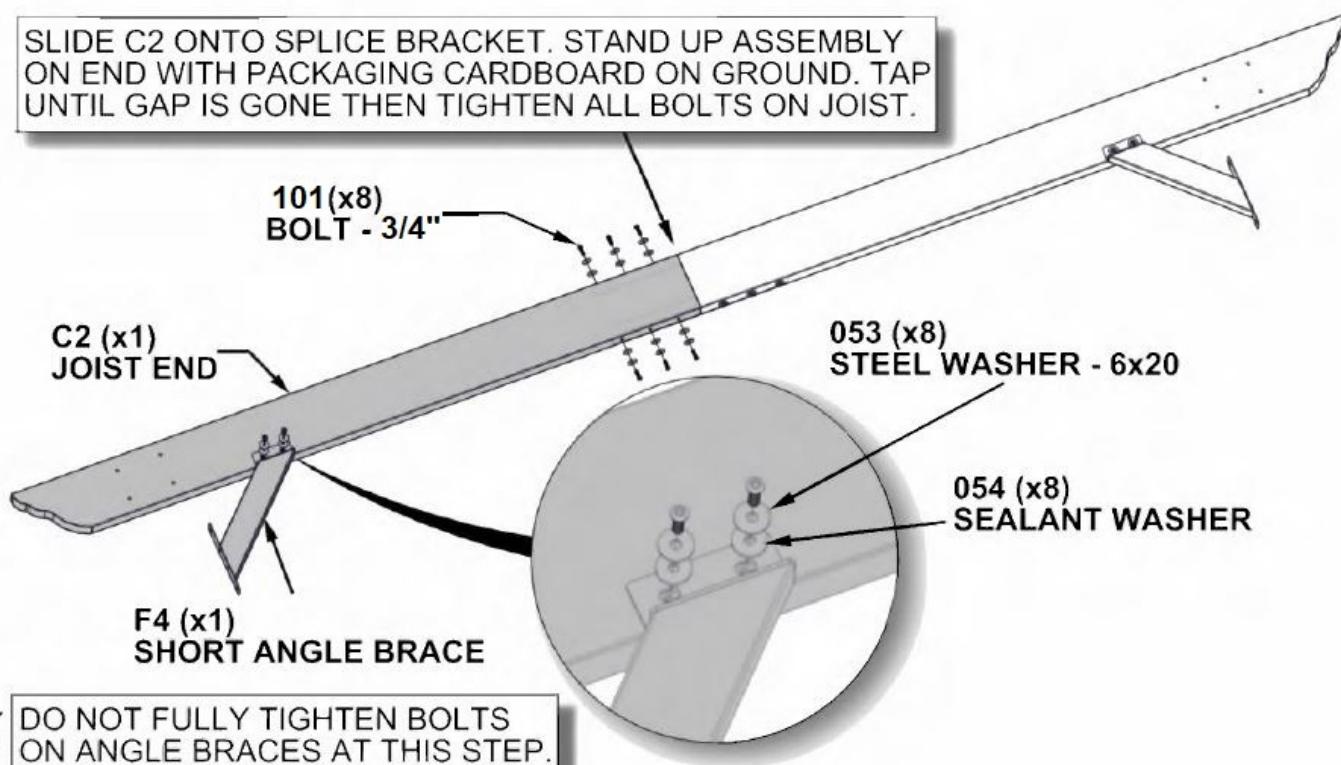


H101053 STEEL WASHER
(16) 6x20



H101054 SEALANT WASHER
(16)

SLIDE C2 ONTO SPLICING BRACKET. STAND UP ASSEMBLY ON END WITH PACKAGING CARDBOARD ON GROUND. TAP UNTIL GAP IS GONE THEN TIGHTEN ALL BOLTS ON JOIST.



COMPLETE THIS STEP TWICE.

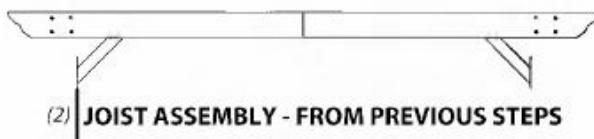


PERGOLA ASSEMBLY

STEP 3

A1 POST - A4M01565
(2) 6"x6"x88" (152x152x2235)

A2 POST - A4M01566
(2) 6"x6"x88" (152x152x2235)



(2) JOIST ASSEMBLY - FROM PREVIOUS STEPS

H101101 TORX PAN HEAD
(8) 1/4-20x3/4"

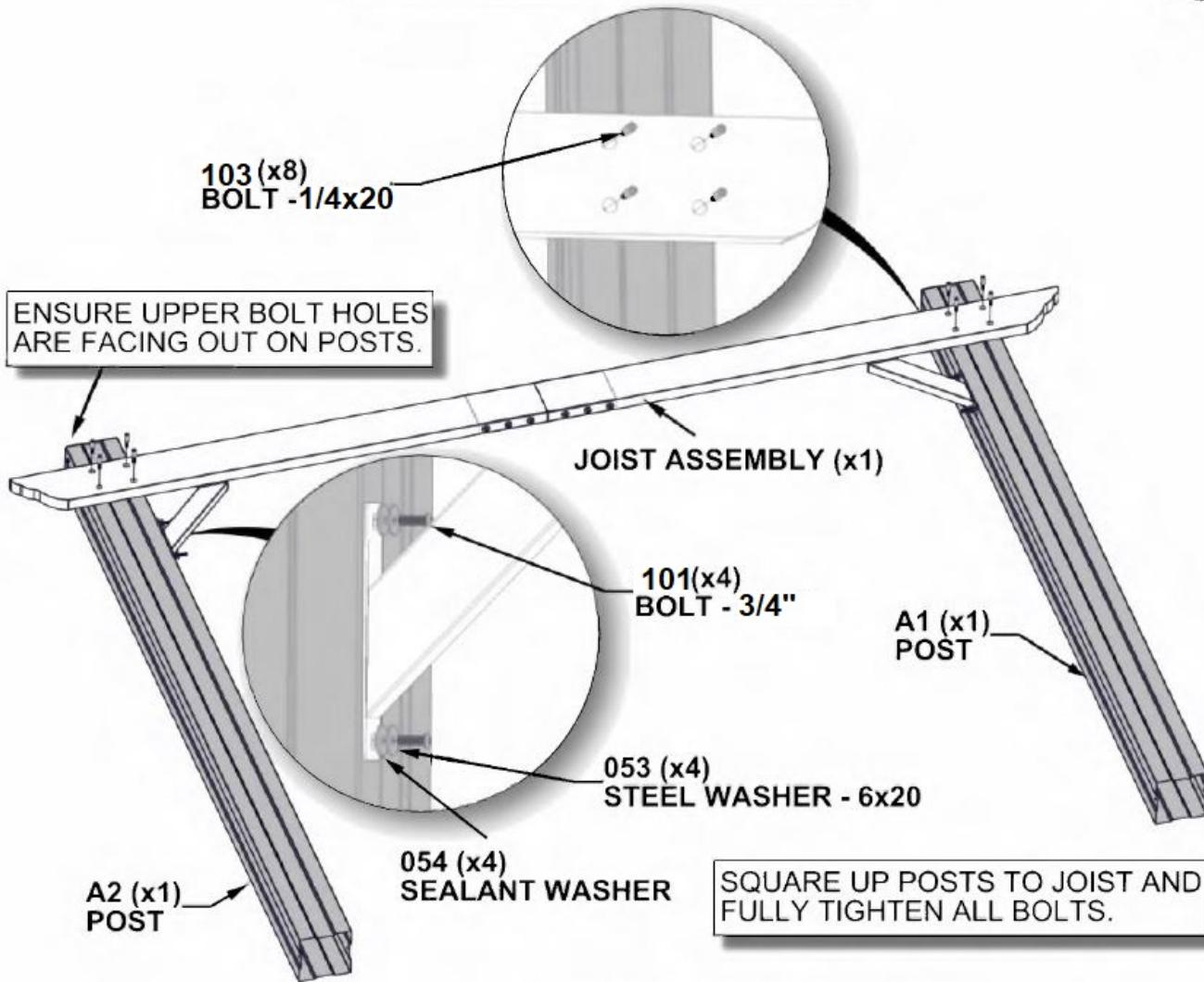
H101053 STEEL WASHER
(8) 6x20

H101103 TORX SOCKET SCREW
(16) 1/4-20

H101054 SEALANT WASHER
(8)



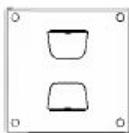
LAY PARTS ON GROUND OR SAW HORSES FOR EASE OF ASSEMBLY.



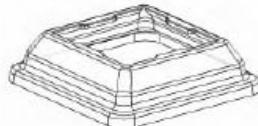


PERGOLA ASSEMBLY

STEP 4



G1 | **POST FOOT PLATE - A4M01278**
(4) | 2 1/8"x8 3/8"x8 3/8" (54x213x213)



G2 | **POST FOOT - A4M01279**
(4) | 2 5/8"x9 7/8"x9 7/8" (68x250x250)



H101101 | **TORX PAN HEAD**
(8) | 1/4-20x3/4"



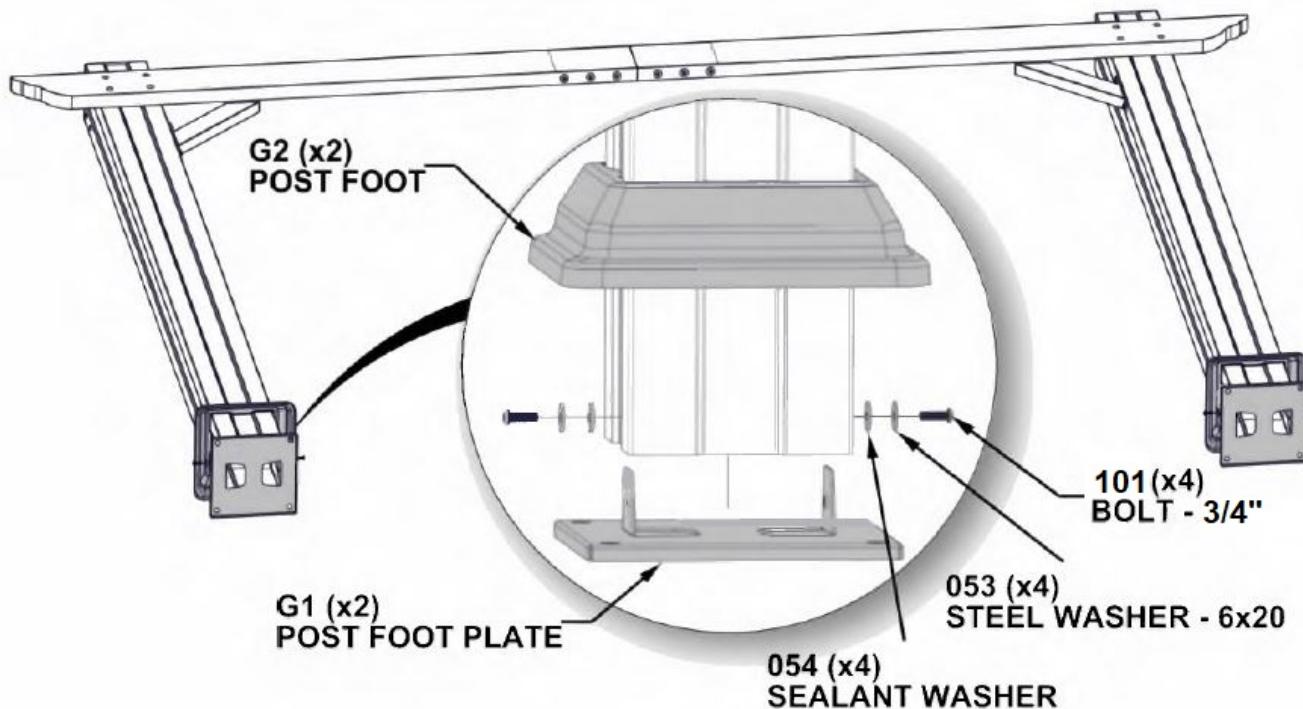
H101053 | **STEEL WASHER**
(8) | 6x20



H101054 | **SEALANT WASHER**
(8)



SLIDE A POST FOOT ONTO EACH POST THEN BOLT ON POST FOOT PLATES TO EACH POST. VERTICAL TAB ON POST FOOT PLATE LINES UP WITH HOLES ON SIDE OF POST.



REPEAT THIS STEP FOR OTHER UPRIGHT ASSEMBLY.



PERGOLA ASSEMBLY

STEP 5



B1 JOIST END - A4M01567
(2) 1 3/8" x 5 1/4" x 72 1/8" (36x134x1833)



F1 LONG ANGLE BRACE - A4M01273
(2) 1 1/8" x 4" x 21 1/2" (30x101x546)



J1 SPLICE BRACKET - A4M01269
(2) 1 1/4" x 5 1/8" x 19 5/8" (33x131x500)



H101101 TORX PAN HEAD
(16) 1/4-20x3/4"



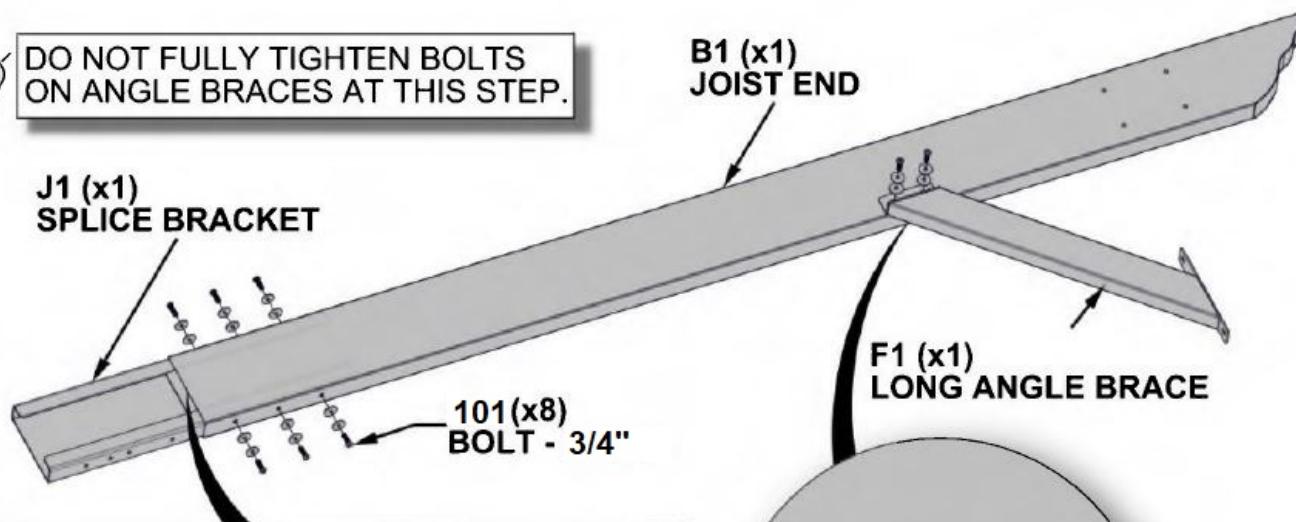
H101053 STEEL WASHER
(16) 6x20



H101054 SEALANT WASHER
(16)



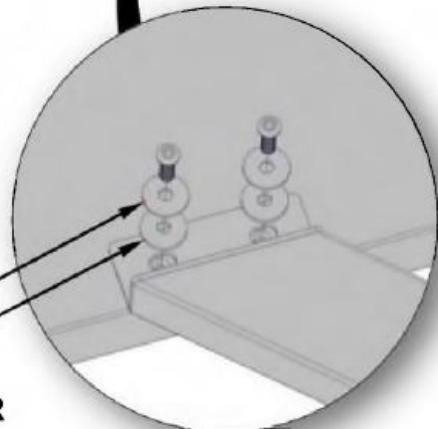
DO NOT FULLY TIGHTEN BOLTS
ON ANGLE BRACES AT THIS STEP.



J1 SLIDES INTO B1. LINE UP THREE HOLES
ON J1 WITH THREE HOLES ON B1 AND
INSERT BOLTS TOP AND BOTTOM.

053 (x8)
STEEL WASHER - 6x20

054 (x8)
SEALANT WASHER



REPEAT THIS STEP FOR OTHER JOIST ASSEMBLY.



PERGOLA ASSEMBLY

STEP 6

B2 JOIST END - A4M01568

(2) 1 3/8" x 5 1/4" x 72 1/8" (36x134x1833)

F2 LONG ANGLE BRACE - A4M01274

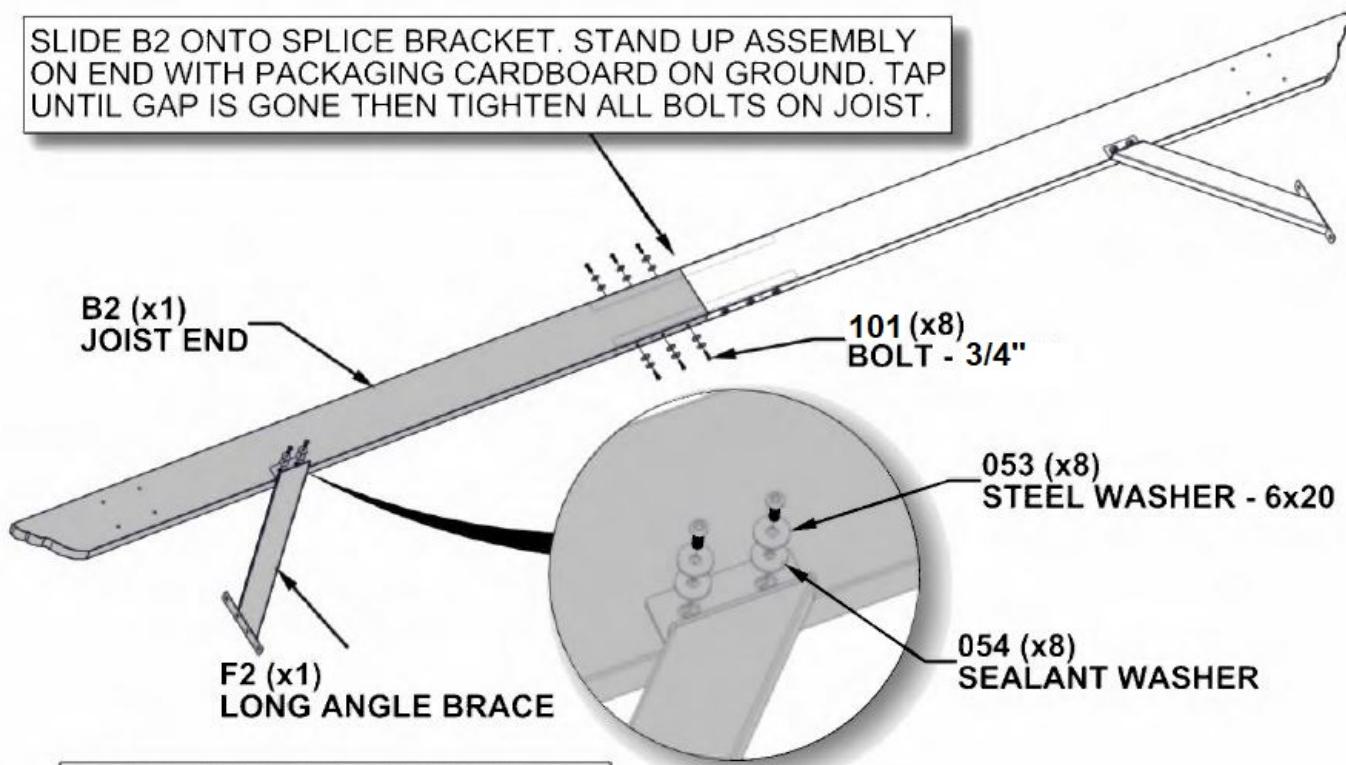
(2) 1 1/8" x 4" x 21 1/2" (30x101x546)

H101101 TORX PAN HEAD
(16) 1/4-20x3/4"

H101053 STEEL WASHER
(16) 6x20

H101054 SEALANT WASHER
(16)

SLIDE B2 ONTO SPLICING BRACKET. STAND UP ASSEMBLY ON END WITH PACKAGING CARDBOARD ON GROUND. TAP UNTIL GAP IS GONE THEN TIGHTEN ALL BOLTS ON JOIST.

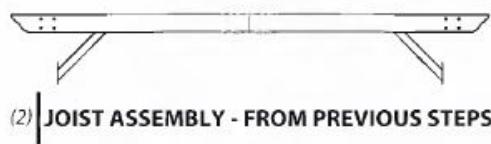


REPEAT THIS STEP FOR OTHER JOIST ASSEMBLY.

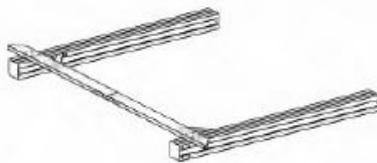


PERGOLA ASSEMBLY

STEP 7



(2) JOIST ASSEMBLY - FROM PREVIOUS STEPS



(2) UPRIGHT ASSEMBLY - FROM PREVIOUS STEPS



H101101 (8) TORX PAN HEAD
1/4-20x3/4"



H101053 (8) STEEL WASHER
6x20

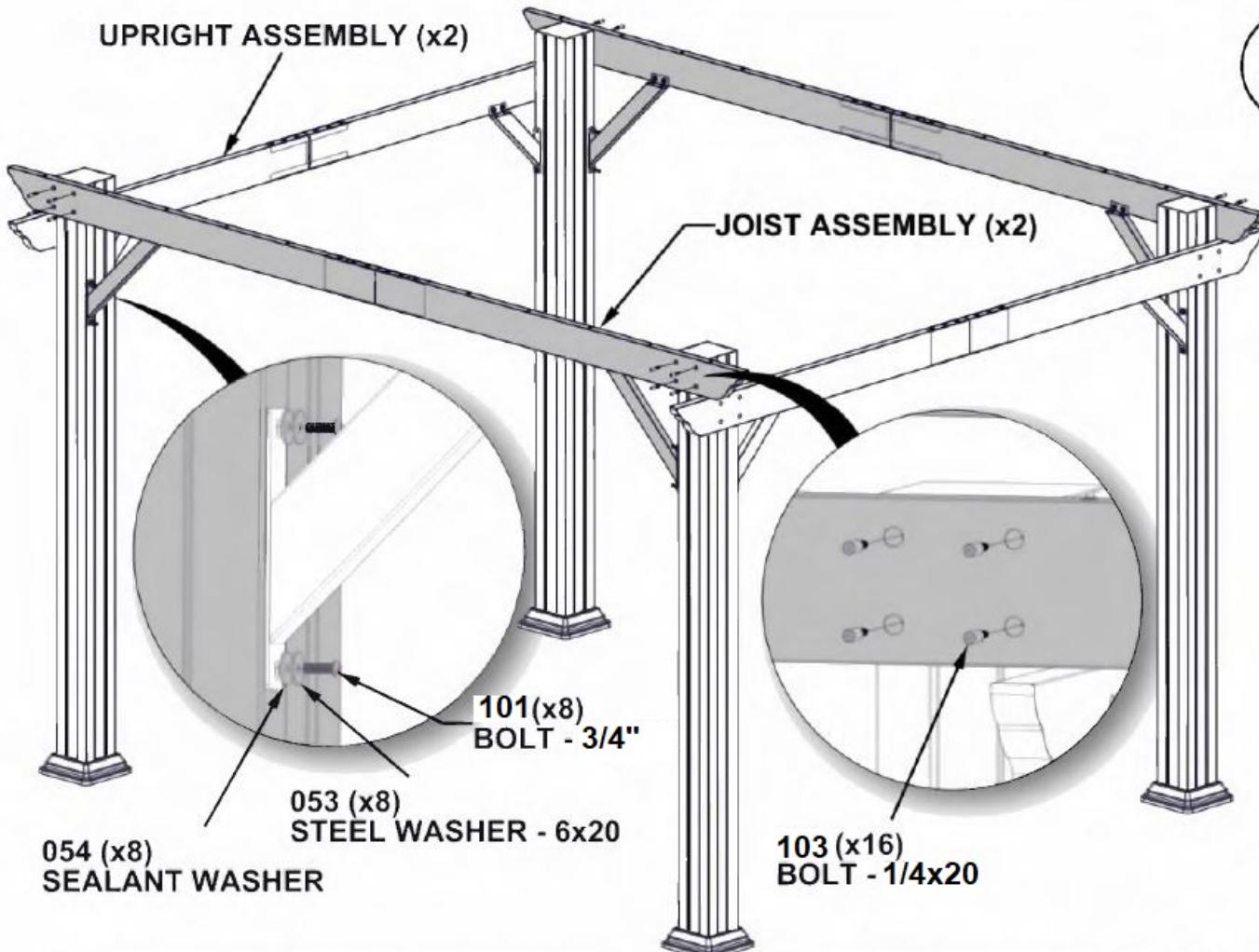


H101103 (16) TORX SOCKET SCREW
1/4-20



H101054 (8) SEALANT WASHER

WITH BOTH UPRIGHT ASSEMBLIES STANDING, ONE JOIST ASSEMBLY IS BOLTED ON WITHOUT FULLY TIGHTENING BOLTS. ONCE ONE JOIST ASSEMBLY IS BOLTED ON, BOLT ON SECOND JOIST ASSEMBLY.



SQUARE UP ALL POSTS TO JOIST ASSEMBLIES AND FULLY TIGHTEN ALL BOLTS.

NOTE: A THIRD PERSON IS HELPFUL FOR THIS STEP.



PERGOLA ASSEMBLY

STEP 8

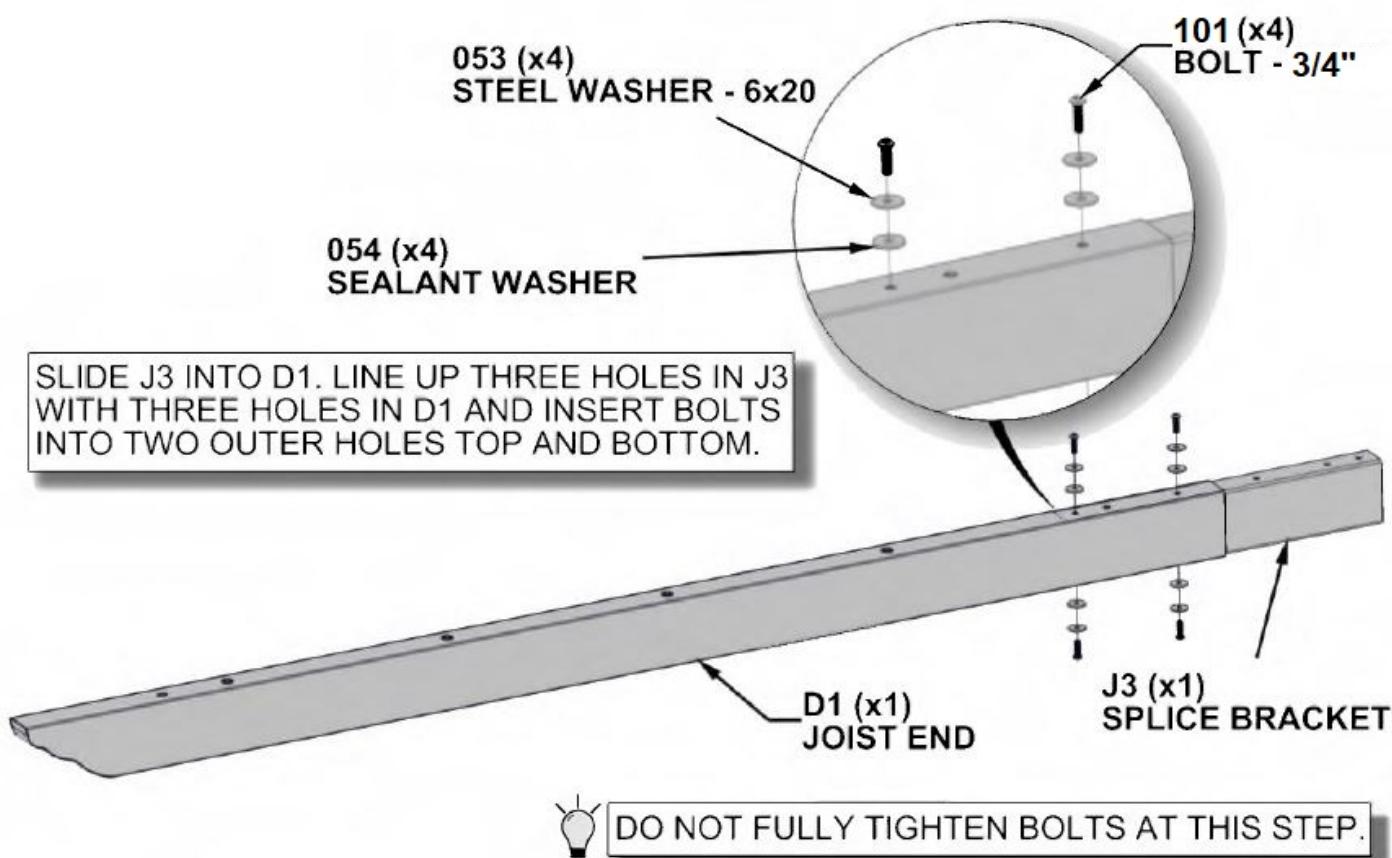
D1 | JOIST END - A4M01569
(4) | 1 5/8"x3 1/8"x60 1/8" (40x80x1526)

J3 | SPLICE BRACKET - A4M01271
(4) | 1 1/2"x3"x15 3/4" (37x77x400)

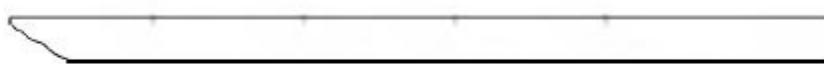
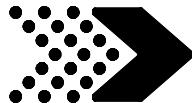
H101101 | TORX PAN HEAD
(16) | 1/4-20x3/4"

H101053 | STEEL WASHER
(16) | 6x20

H101054 | SEALANT WASHER
(16)



COMPLETE THIS STEP FOUR TIMES.



D1 | JOIST END - A4M01569
(4) | 1 5/8" x 3 1/8" x 60 1/8" (40x80x1526)



H101101 | TORX PAN HEAD
(16) | 1/4-20x3/4"

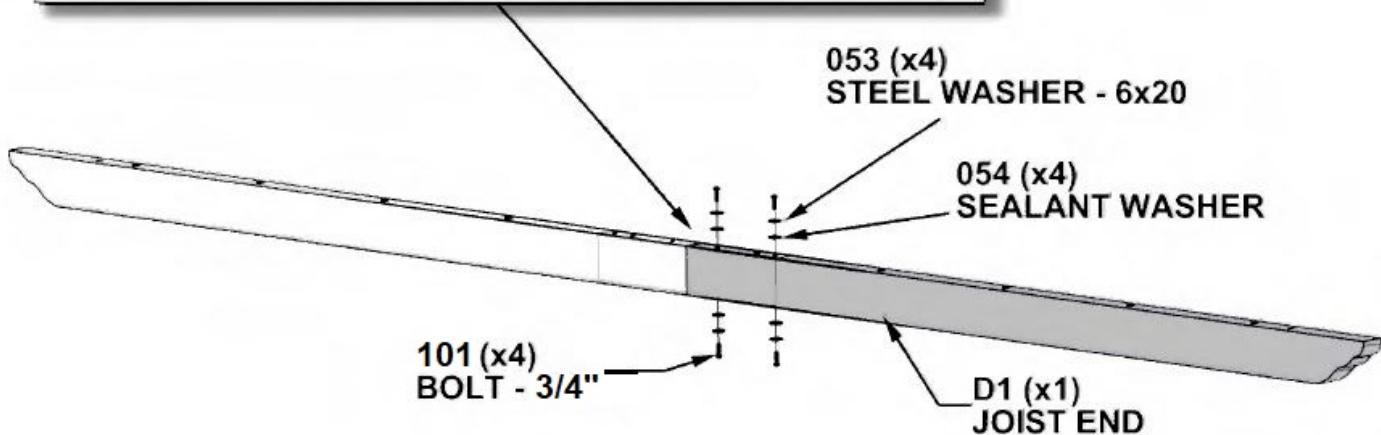


H101053 | STEEL WASHER
(16) | 6x20

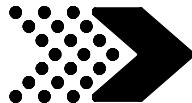


H101054 | SEALANT WASHER
(16)

SLIDE D1 ONTO SPLICE BRACKET. STAND UP ASSEMBLY ON END WITH PACKAGING CARDBOARD ON GROUND. TAP UNTIL GAP IS GONE THEN TIGHTEN ALL BOLTS ON JOIST.



COMPLETE THIS STEP FOUR TIMES.



PERGOLA ASSEMBLY

STEP 10

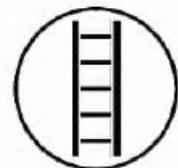
(4) JOIST ASSEMBLY - FROM PREVIOUS STEPS

H101102 | TORX PAN HEAD
(8) | 1/4-20x4"

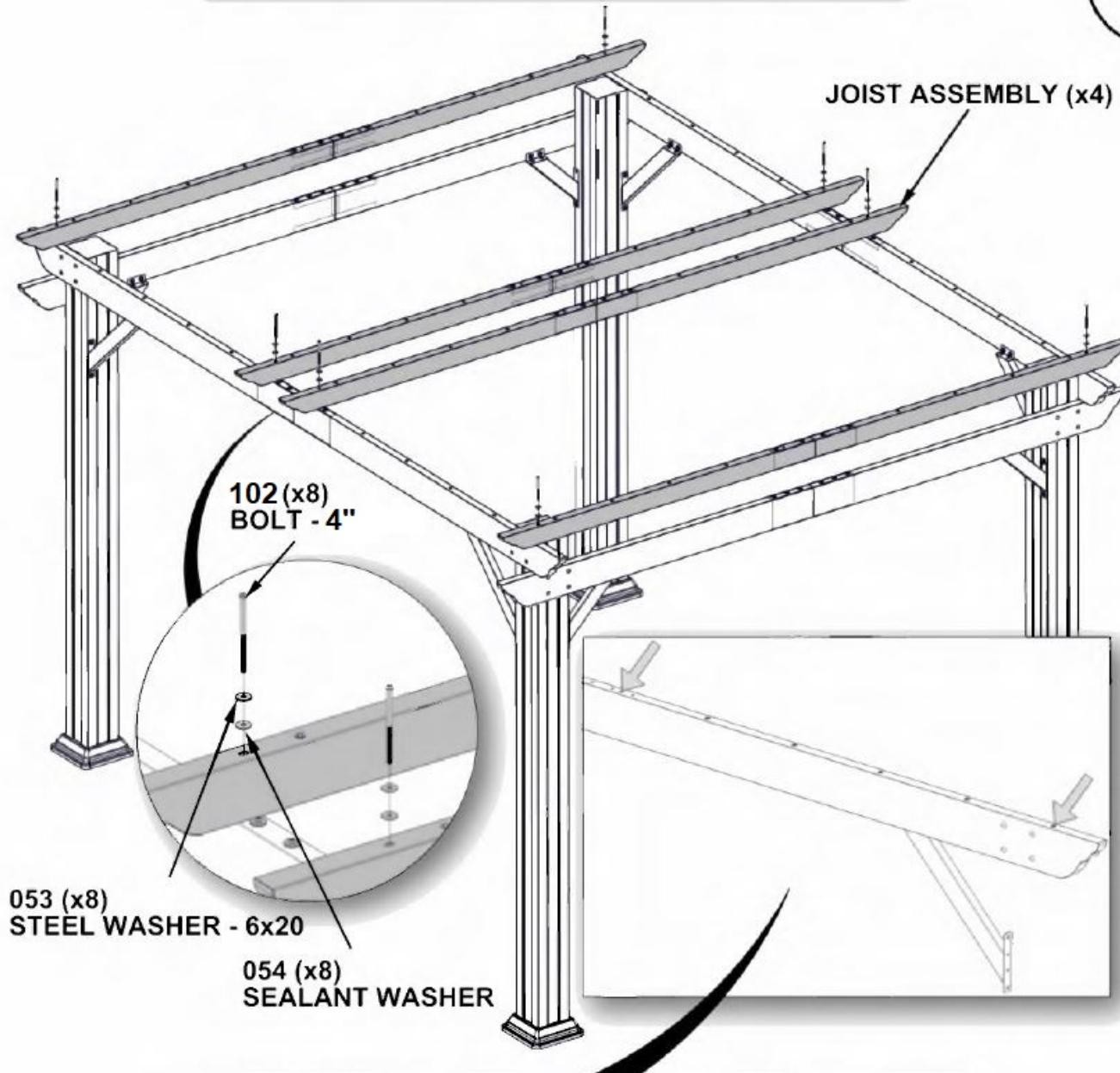
H101053 | STEEL WASHER
(8) | 6x20

H101054 | SEALANT WASHER
(8)

BOLT ONE SIDE OF JOISTS FIRST THEN BOLT OTHER SIDE. DO NOT FULLY TIGHTEN BOLTS AT THIS STEP.



JOIST ASSEMBLY (x4)



ENSURE JOIST ASSEMBLIES ARE SPACED OUT CORRECTLY AS PLACEMENT IS CRITICAL FOR PURFLIN ATTACHMENT.



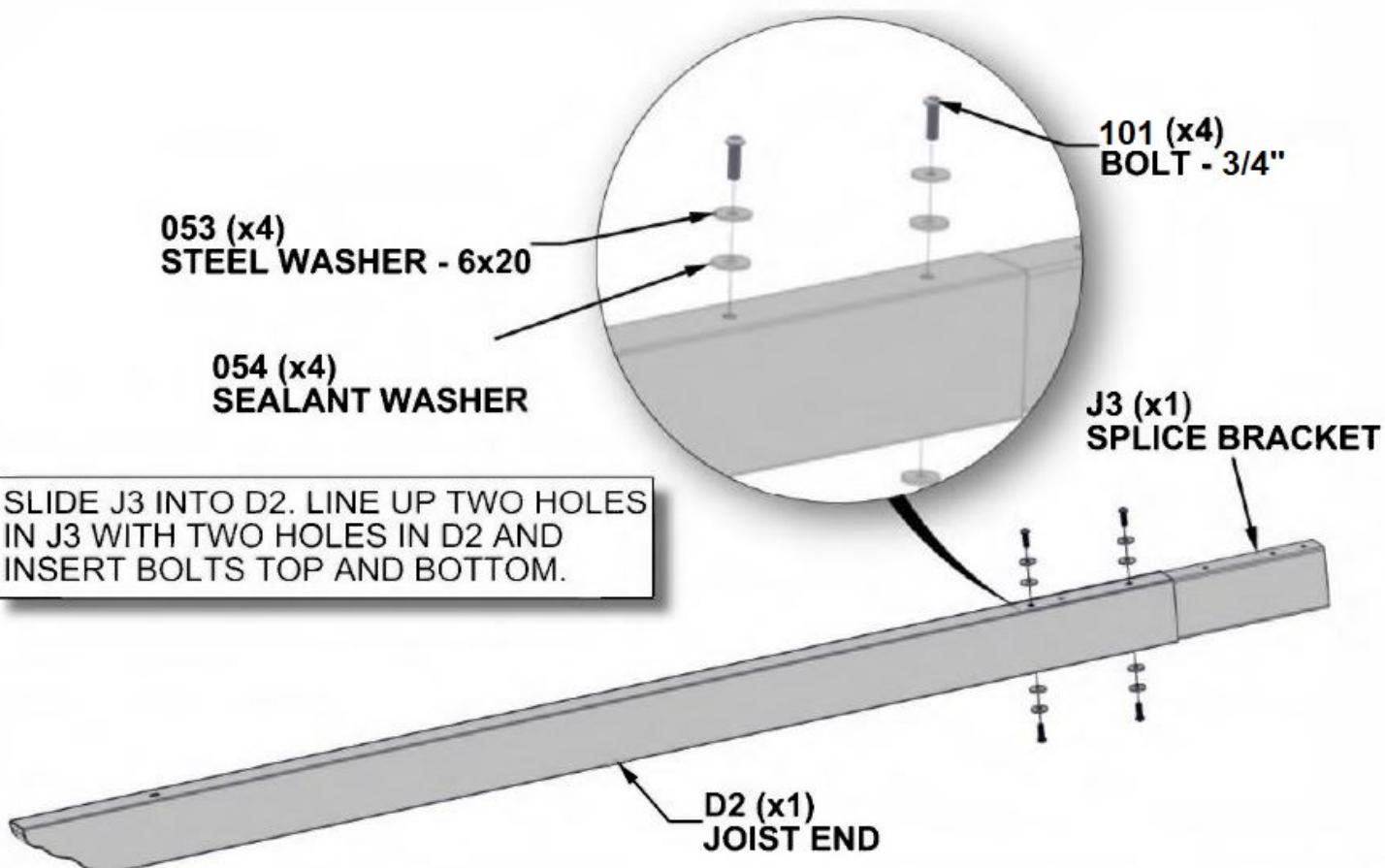
D2 JOIST END - A4M01285
(8) 1 5/8"x3 1/8"x60 1/8" (40x80x1526)

J3 SPLICE BRACKET - A4M01271
(8) 1 1/2"x3"x15 3/4" (37x77x400)

H101101 TORX PAN HEAD
(32) 1/4-20x3/4"

H101053 STEEL WASHER
(32) 6x20

H101054 SEALANT WASHER
(32)



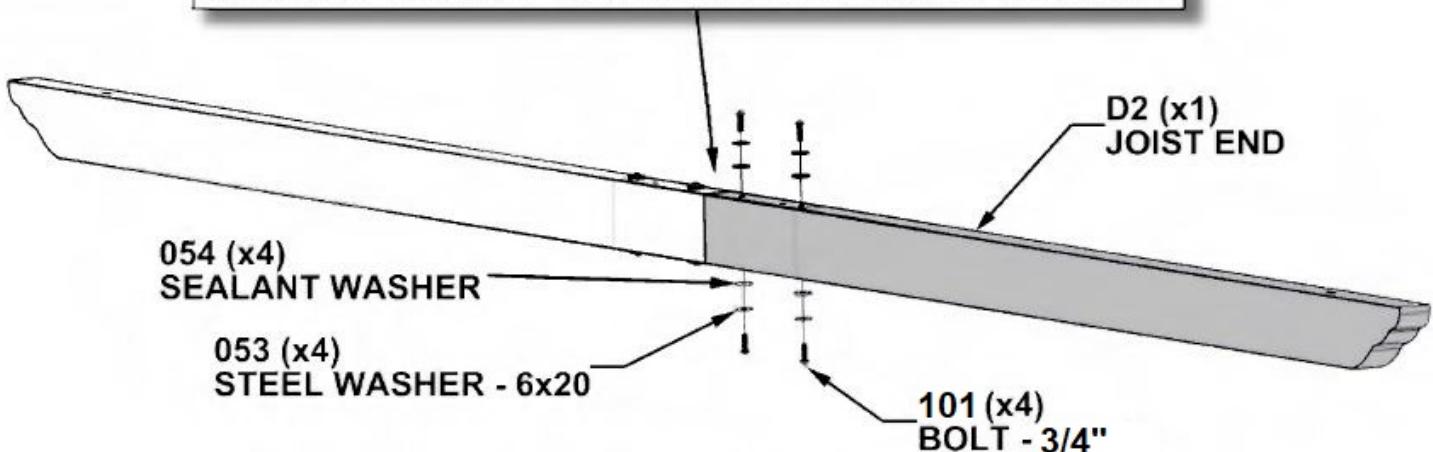
COMPLETE THIS STEP EIGHT TIMES.

**D2** JOIST END - A4M01285

(8) 1 5/8" x 3 1/8" x 60 1/8" (40x80x1526)


H101101 TORX PAN HEAD
(32) 1/4-20x3/4"
H101053 STEEL WASHER
(32) 6x20**H101054** SEALANT WASHER
(32)

SLIDE D2 ONTO SPLICE BRACKET. STAND UP ASSEMBLY ON END WITH PACKAGING CARDBOARD ON GROUND. TAP UNTIL GAP IS GONE THEN TIGHTEN ALL BOLTS ON JOIST.



COMPLETE THIS STEP EIGHT TIMES.



PERGOLA ASSEMBLY

STEP 13

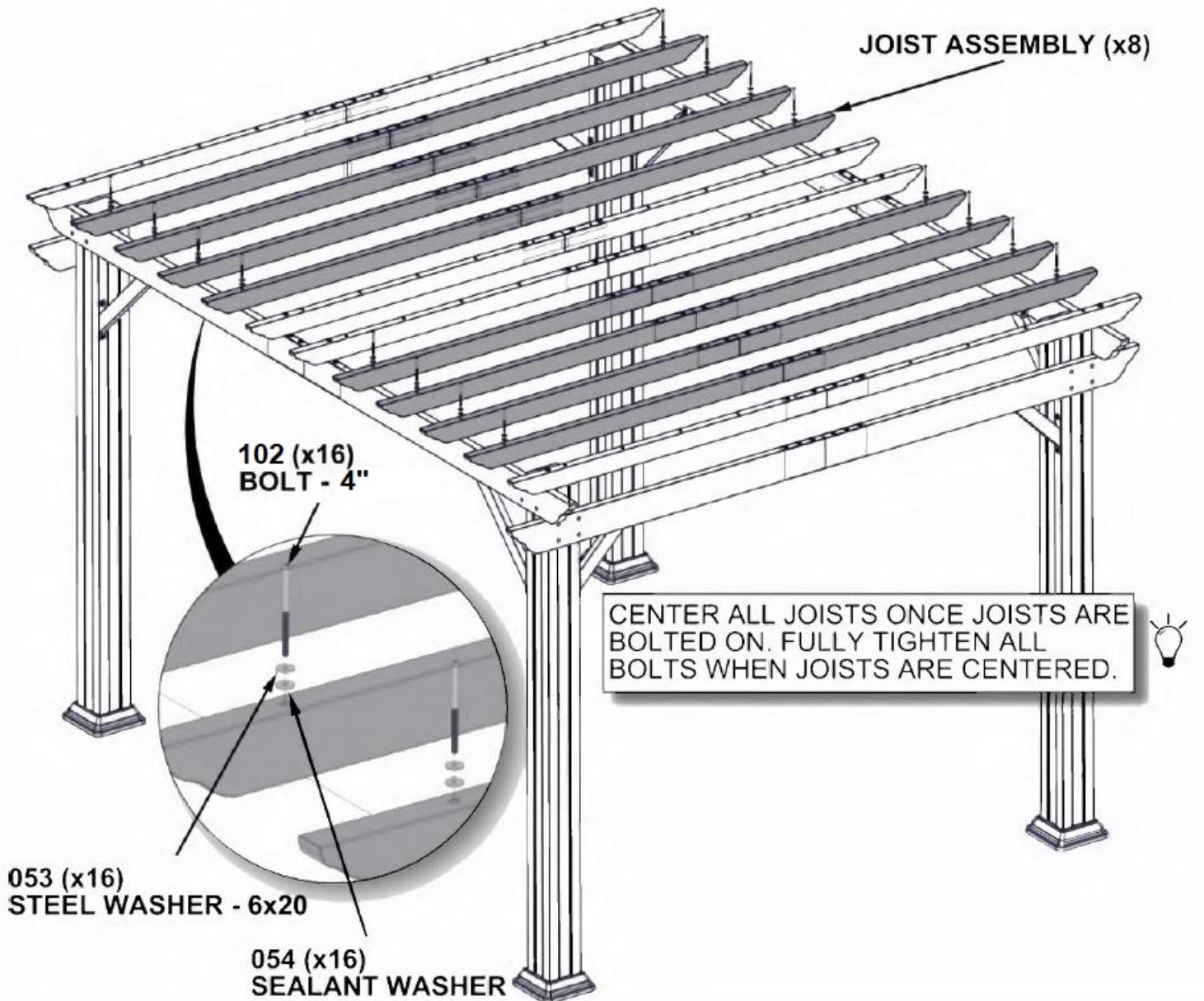
(8) JOIST ASSEMBLY - FROM PREVIOUS STEPS

H101102 | TORX PAN HEAD
(16) 1/4-20x4"

H101053 | STEEL WASHER
(16) 6x20

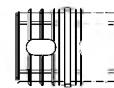
H101054 | SEALANT WASHER
(16)

BOLT ONE SIDE OF JOISTS FIRST THEN BOLT OTHER SIDE. DO NOT FULLY TIGHTEN BOLTS YET.





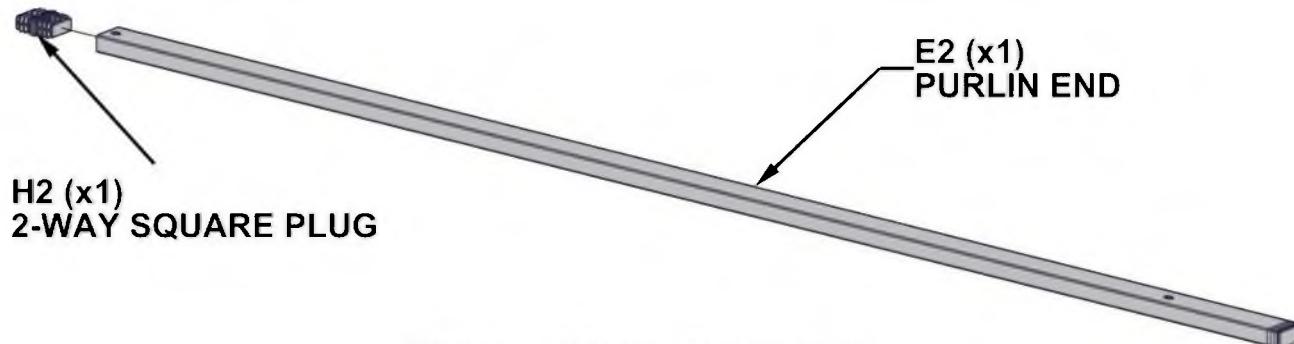
E2 | **PURLIN END - A4M01290**
(10) | 3/4" x 1 5/8" x 66 7/8" (20x40x1698)



H2 | **2-WAY SQUARE PLUG- A6P00465**
(10) | 3/4" x 1 5/8" x 2" (20x40x52)



SLIDE A 2-WAY SQUARE PLUG INTO THE END OF PURLIN.



COMPLETE THIS STEP TEN TIMES.

NOTE: A RUBBER MALLET MAY BE HELPFUL TO GET THE
2-WAY SQUARE PLUG INTO THE END OF THE PURLIN.



PERGOLA ASSEMBLY

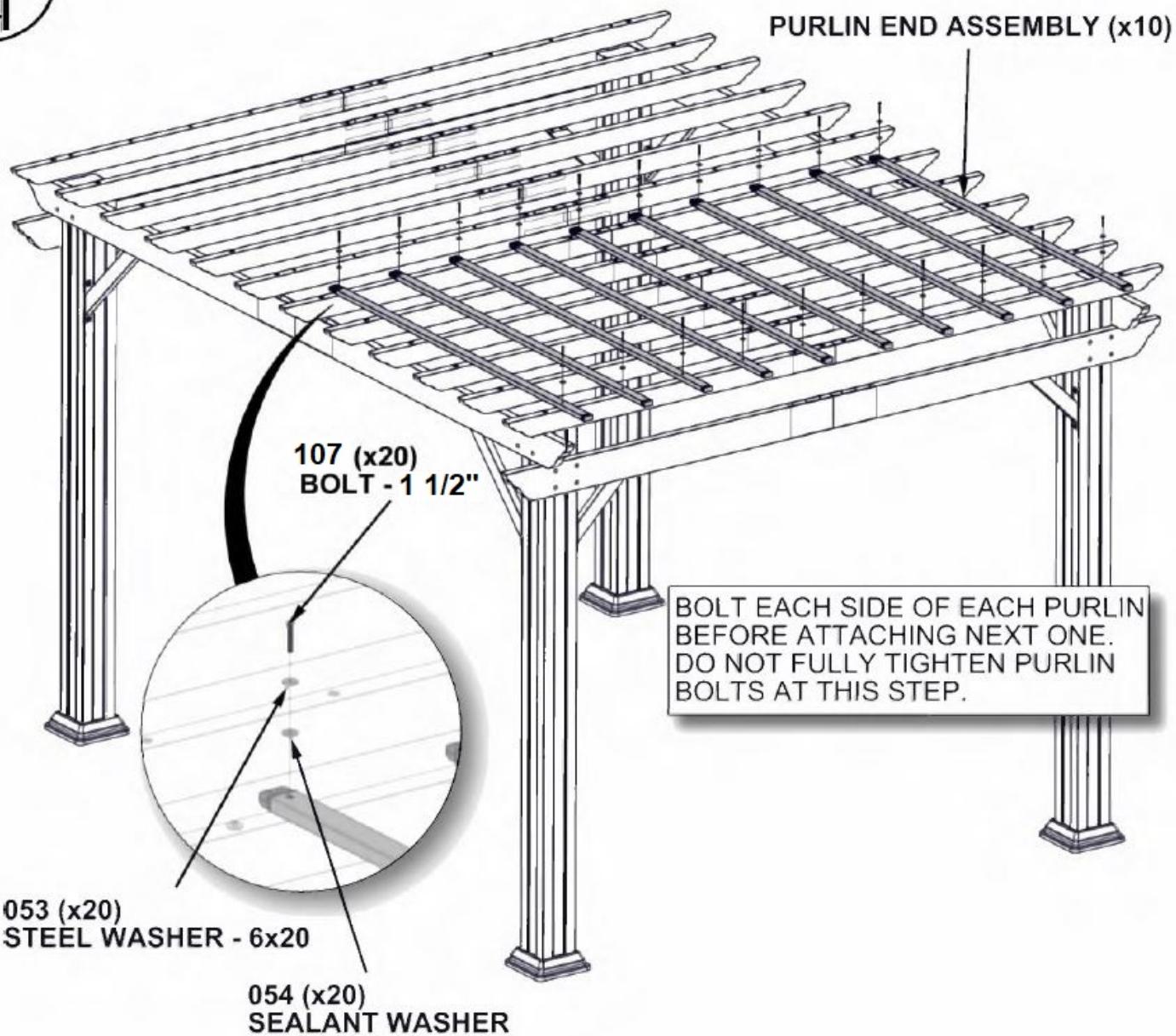
STEP 15

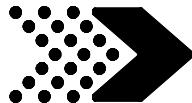
(10) PURLIN ASSEMBLY - FROM PREVIOUS STEPS

H101107 | TORX PAN HEAD
(20) | 1/4-20x1 1/2"

H101053 | STEEL WASHER
(20) | 6x20

H101054 | SEALANT WASHER
(20)





PERGOLA ASSEMBLY

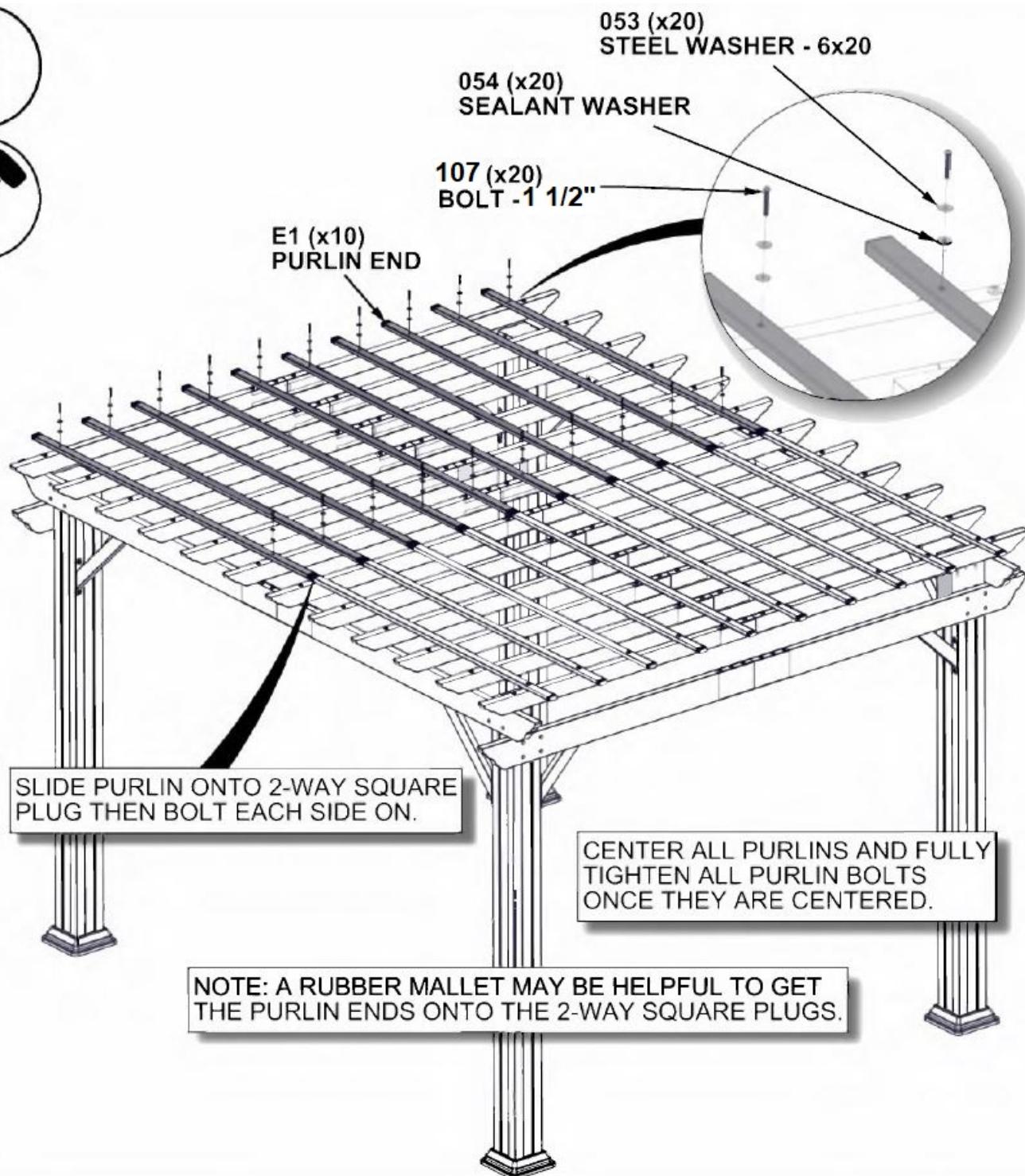
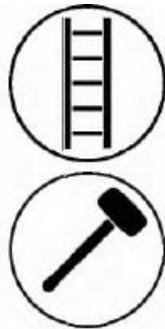
STEP 16

E1 PURLIN END - A4M01289
(10) 3/4"x1 5/8"x77 5/8" (20x40x1972)

H101107 TORX PAN HEAD
(20) 1/4-20X1 1/2"

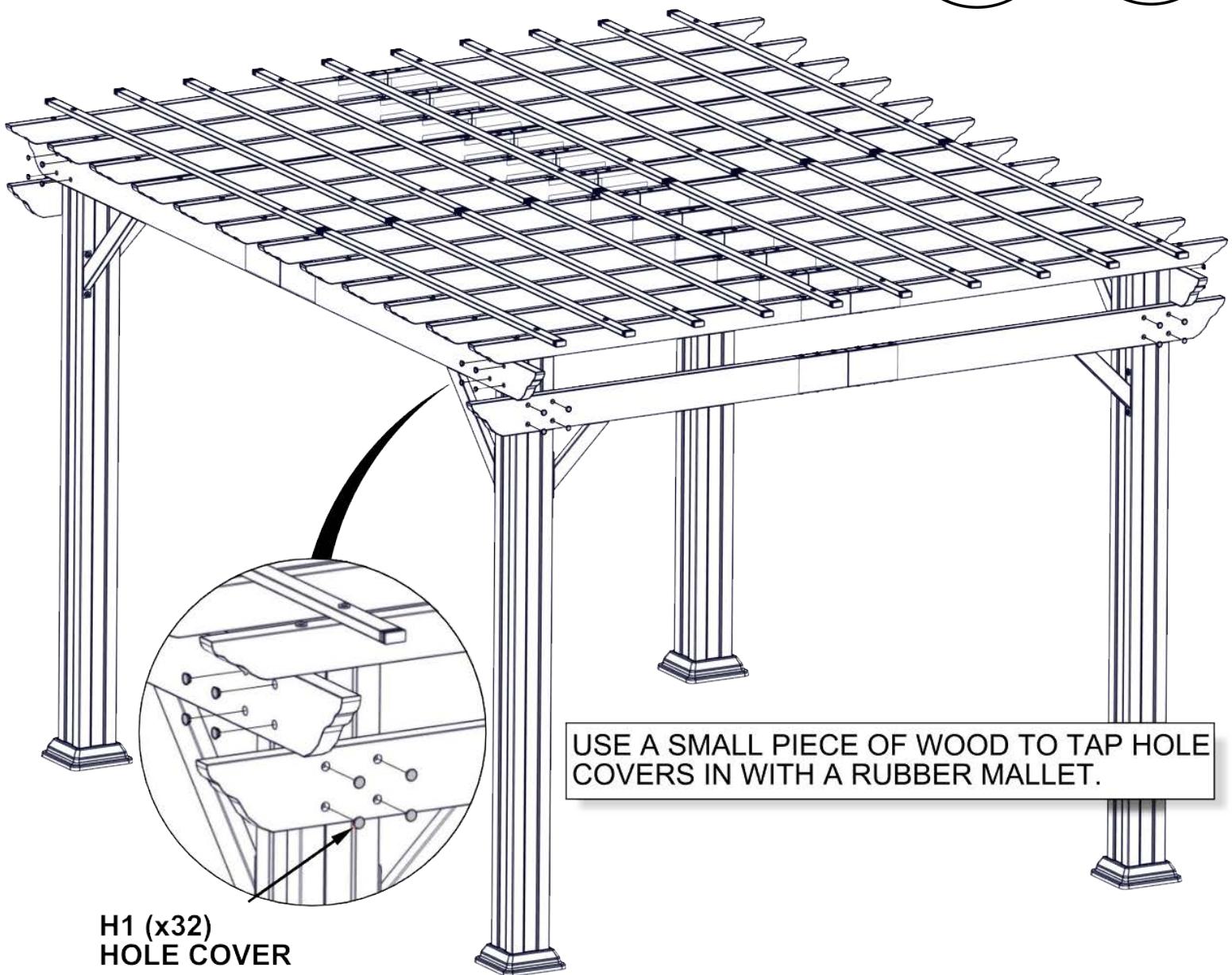
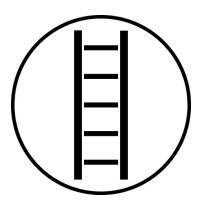
H101053 STEEL WASHER
(20) 6x20

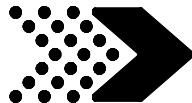
H101054 SEALANT WASHER
(20)





H1 | HOLE COVER-A4M01352
(32)





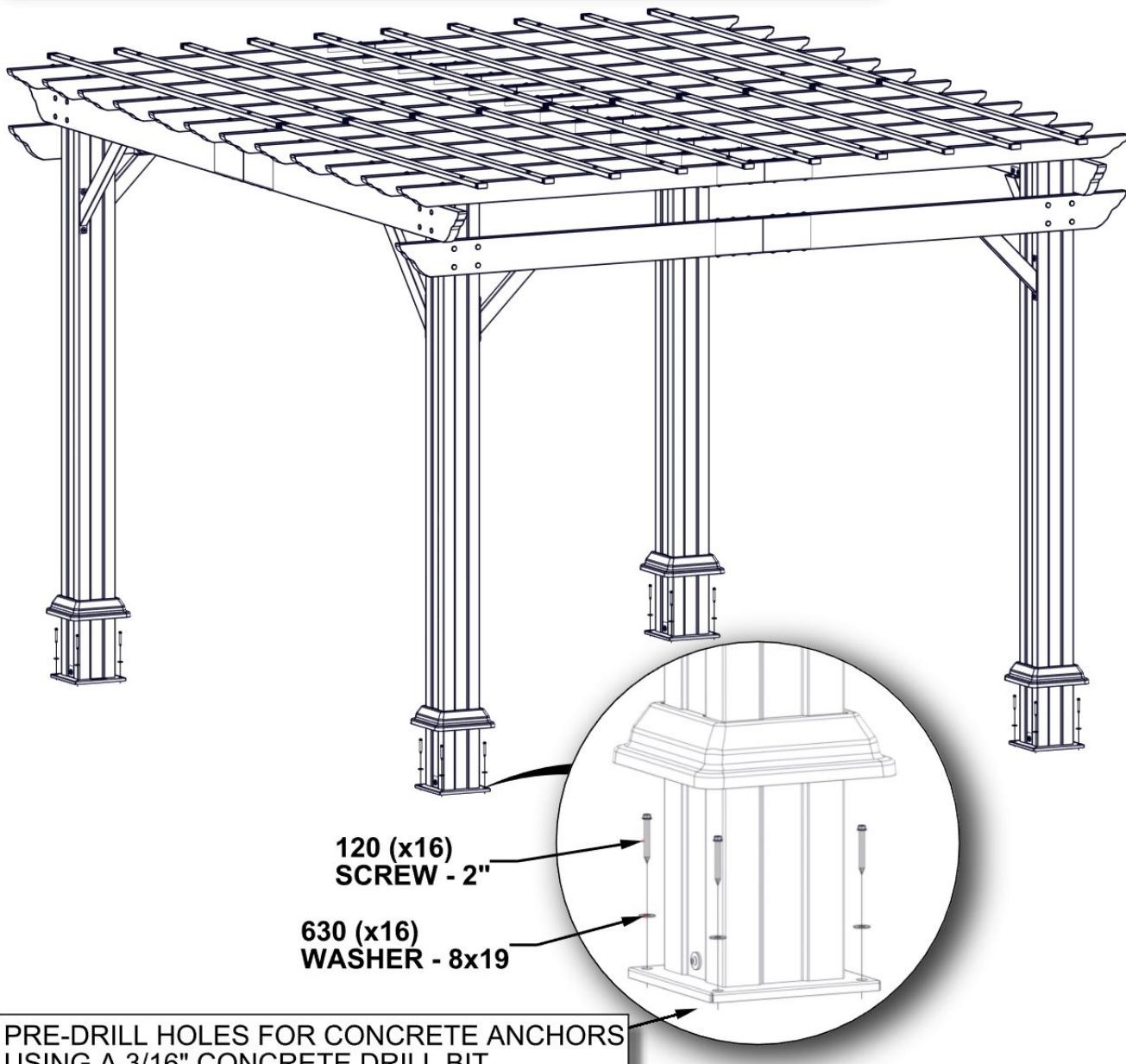
H100120 SCREW CONCRETE ANCHOR
(16) 1/4x2



H100630 WASHER FLAT BLK
(16) 8x19

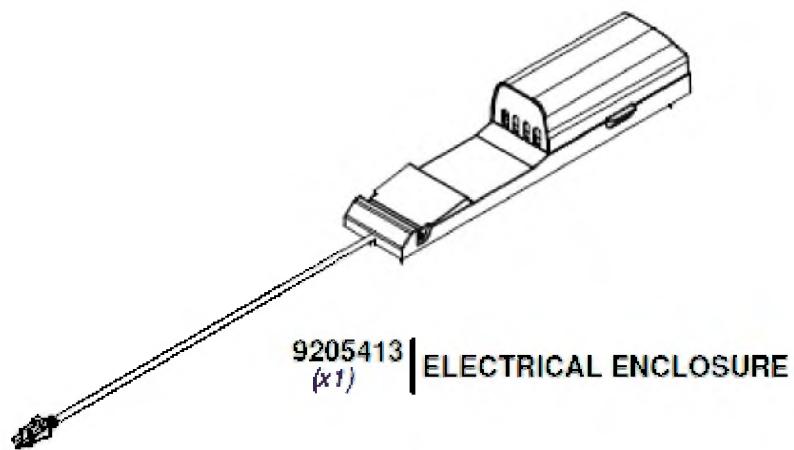
MANUFACTURER RECOMMENDS INSTALLATION ON CONCRETE SURFACE OR CONCRETE POST PAD AS SHOWN BELOW.

FOR INSTALLATION ON WOOD DECK, YOU MUST ENSURE THERE IS AMPLE STRUCTURAL SUPPORT UNDER THE DECK. HARDWARE NOT INCLUDED FOR DECK ATTACHMENT.





ELECTRICAL ENCLOSURE



FOR ELECTRICAL ENCLOSURE INSTALLATION REFER TO ASSEMBLY INSTRUCTIONS THAT COMES PACKAGED WITH THE ELECTRICAL ENCLOSURE KIT. INSTALL ON ANY POST THAT IS DESIRED. FOLLOW DIRECTIONS FOR PROPER INSTALLATION.