

Manufactured by: **Backyard Discovery** 3305 Airport Drive, Pittsburg, KS 66762 800-856-4445

Basepoint Business Centre: Rivermead Drive, Westlea, Swindon SN5 7EX Phone: 0800-118-2476 J.P. Coenstraat 7, The Bridge, The Hague, 2595 WP, Netherlands Phone: 08005678990

# **16x12 TRENTON, WINDHAM PERGOLA** MODEL #'s: 2105119, 2105140, 2105416B, 2105447B



Cancer and Reproductive Harm www.P65Warnings.ca.gov



2105140, 2105447B AU WINDHAM (WHITE)



2105119, 2105416B AU TRENTON (BLACK)

#### Please visit www.backyarddiscovery.com

For the most up to date assembly manual, to register your product, or to order replacement parts Para obtener instrucciones en español, visite www.backyarddiscovery.com



#### EASY STEP-BY-STEP

**3D INTERACTIVE INSTRUCTIONS** DOWNLOAD THE FREE APP







AVAILABLE!

# Basic Setup Dimensions & Assembly Notes

# It is critically important that you start with square and level footings, concrete pad or deck to attach your structure

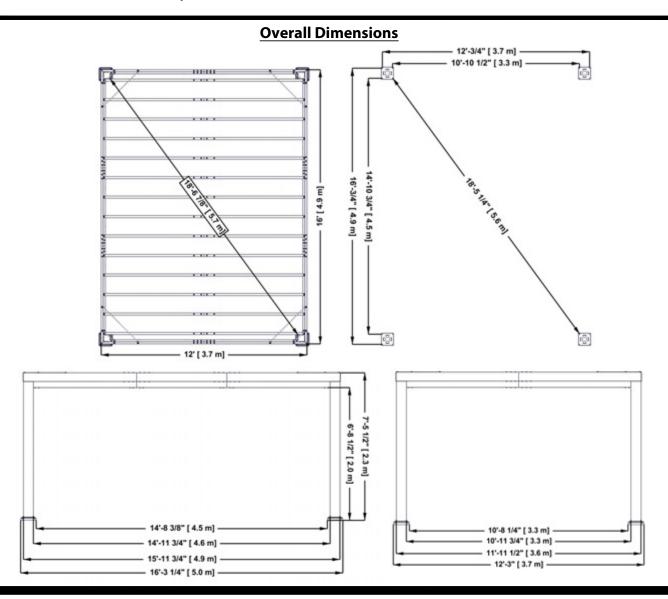
- Pay close attention to the items needed for each step. Make sure you are using the correct hardware for each step. Using incorrect hardware may result in improper assembly
- Remember to double check for underground utilities and overhead electrical lines

Post mounts are provided with your structure which allows you to permanently install your structure to a pre-existing or new wood or concrete surface.

- The hardware to attach the post mounts to the structure is included.
- The hardware to mount the structure permanently to a concrete surface is NOT included.
- The hardware to mount the structure permanently to a wood deck is NOT included and will need to be purchased separately. You must ensure there is ample structural support under the deck before permanently attaching.

#### **Metal Roof Assembly**

Remove plastic covering from metal roof panels before installing each piece. Place roofing materials on a nonabrasive, flat surface before and after assembly as it could bend, dent or scratch

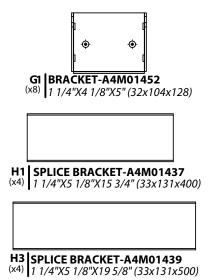


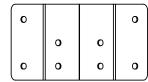
# **Parts Identification**

	0
	A   POST-A4M01436 (x4)   6"X6"X89" (152x152x2261)
	• • •
	B1 JOIST END-A4M01441 (×2) 1 3/8"X5 1/4"X68 5/8" (36x134x1743)
<b>□</b>	•
• •	•
	<b>B2</b> JOIST END-A4M01442 (x2) 1 3/8"X5 1/4"X68 5/8" (36x134x1743)
	• •
	C1  JOIST END-A4M01444 (x2)   1 3/8"X5 1/4"X62 1/2" (36x134x1587)
	<u> </u>
0	•
	C2  JOIST END-A4M01445 (x2)   1 3/8"X5 1/4"X62 1/2" (36x134x1587)
	• • •
	• • • D1 JOIST END-A4M01447
	<b>D1 JOIST END-A4M01447</b> (x2) <b>B/</b> 8" <i>X5 1/4"X71 7/8" (36x134x1826)</i>
	•
	D2 JOIST END-A4M01448 (x2)   1 3/8"X5 1/4"X71 7/8" (36x134x1826)
	, 
	F JOIST END-A4M01449 (x28)
	(×28)   1 5/8°X3 1/8°X/U 1/2" (41X81X1/9U)
0	•
	E1   JOIST END-A4M01456 (x2)   1 3/8"X5 1/4"X65 3/4" (36x134x1670)
	0
	E2 JOIST END-A4M01457 (y2)   1 3/9"Y5 1/4"Y65 3/4" (26x134x1670)
	(x2) 1 3/8"X5 1/4"X65 3/4" (36x134x1670)
	•

### **Parts Identification**

## **Metal Components (Not to Scale)**





G2 W BRACKET-A4M01453 (x4) 3"X5 1/8"X9 1/8" (78x130x233)

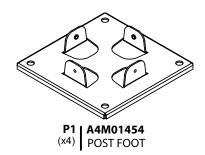
H2 | SPLICE BRACKET-A4M01438 (x14) | 1 1/2"X3"X15 3/4" (37x77x400)

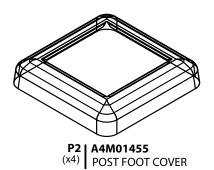
H4 (x4) | SPLICE BRACKET-A4M01440 | 1 1/4"X5 1/8"X11" (33x130x280)

L | ANGLED ROD-A4M01450 (x4) | 1 1/4"X1 1/2"X36 3/8" (33x38x924)

M | ANGLED ROD-A4M01451 (x4) | 1 1/4"X1 1/2"X12 7/8" (33x38x327)

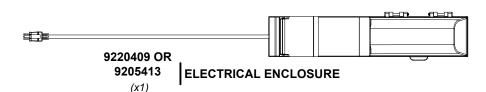
## **Accessory Components (Not to Scale)**













## **Parts Identification**

## **Hardware Components**











H101102 TORX PAN HEAD 1/4-20x4"



H101103 TORX SOCKET SCREW 1/4-20

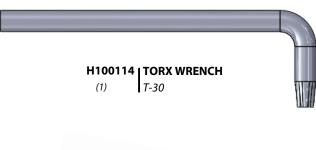


**H100120** | **CONCRETE ANCHOR** 1/4x2





H101100 | BIT EXTENSION





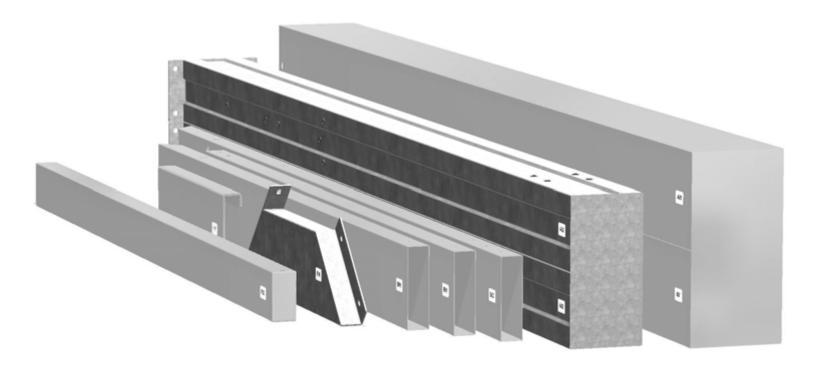
## PRE-ASSEMBLY STEP 1 - SORTING PARTS

It is critical for ease of assembly that you take the time to sort and organize the parts and hardware.

#### **METAL PARTS:**

- Organize metal parts by the three-digit, alpha-numeric number stamped on each part (ex. P01).
- If there are multiple parts with the same stamped number, stack those pieces together.
- Stamps can be found on the flat surface of the parts or on the end of the parts.
- Allow yourself plenty of room the parts can take up a significant amount of space.

#### NOTE: CARTONS ARE NOT ORGANIZED BY PART NUMBER.



#### HARDWARE PARTS:

- We recommend that you have a separate table to organize the hardware.
- Hardware bags are printed with a seven-digit, alpha-numeric part number.
- You can organize your hardware by part number or group by hardware type (i.e. bolts, nuts, etc.).
- During assembly you only need to reference the last four digits of the number.



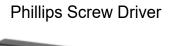
# PRE-ASSEMBLY STEP 2 - TOOLS REQUIRED



Cordless Drill or Electric Drill



**Drill Attachments:** 





Level 24"



Rubber Mallet -Optional

Square



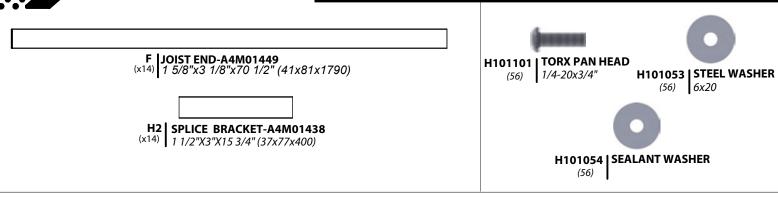
# PRE-ASSEMBLY STEP 3 - CHOOSE YOUR ASSEMBLY METHOD

There are several types of assembly instructions available to you.

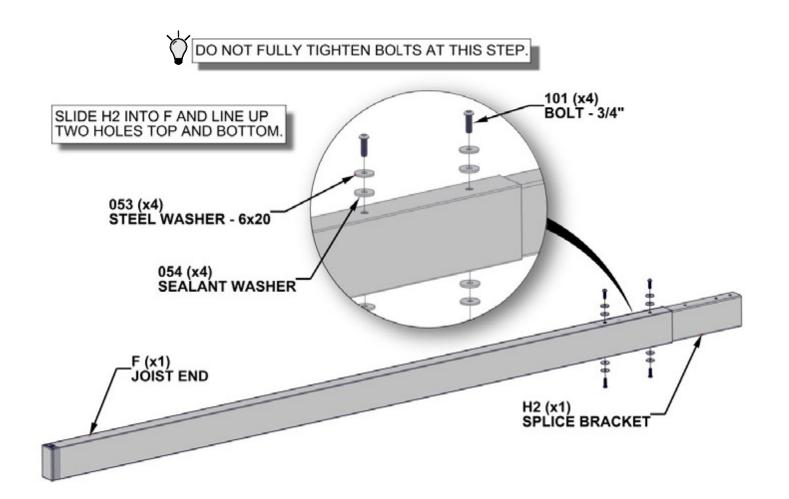
- 1. Printed Assembly Manual included with your set
- 2. BILT APP 3D interactive instructions
- 3. Combination of the Printed Manual and BILT APP (Note: Step numbers can differ between the two methods)







#### **COMPLETE THIS STEP FOURTEEN TIMES.**



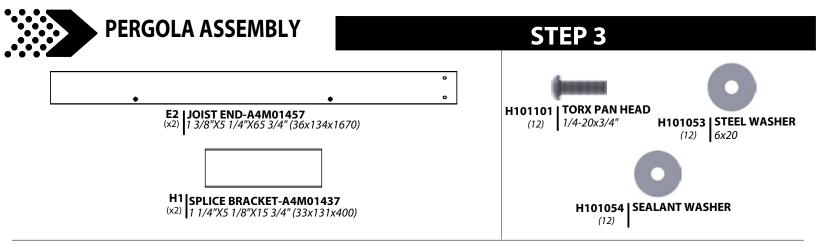


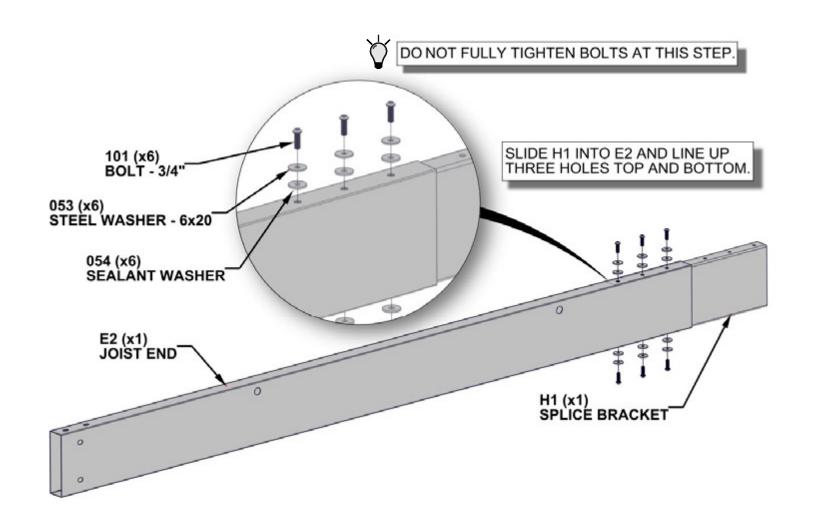
H101054 | SEALANT WASHER

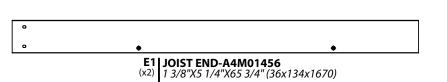
(56)

F JOIST END-A4M01449 (x14) 1 5/8"x3 1/8"x70 1/2" (41x81x1790)

# **COMPLETE THIS STEP FOURTEEN TIMES.** IT IS RECOMMENDED THAT BOLTS ARE FULLY TIGHTENED IN THIS ORDER. SLIDE F ONTO SPLICE BRACKET AND STAND UP ASSEMBLY WITH PACKAGING CARDBOARD UNDERNEATH. GENTLY TAP ASSEMBLY ON CARDBOARD UNTIL GAP 6 5 CLOSES THEN TIGHTEN ALL BOLTS ON JOIST. 053 (x4) 4 3 STEEL WASHER - 6x20 054 (x4) SEALANT WASHER 1 2 8 F (x1) JOIST END 101 (x4) BOLT - 3/4"

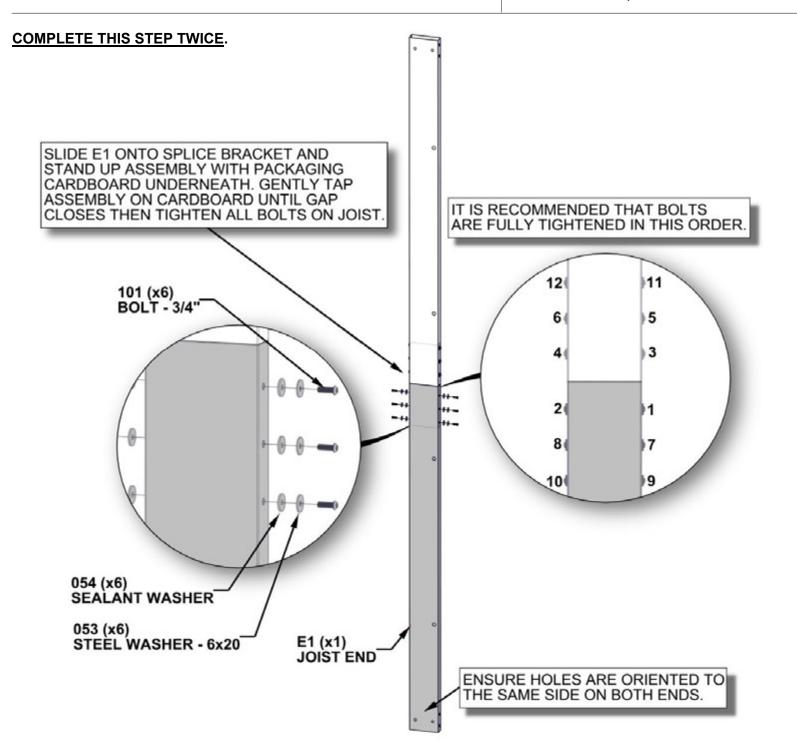


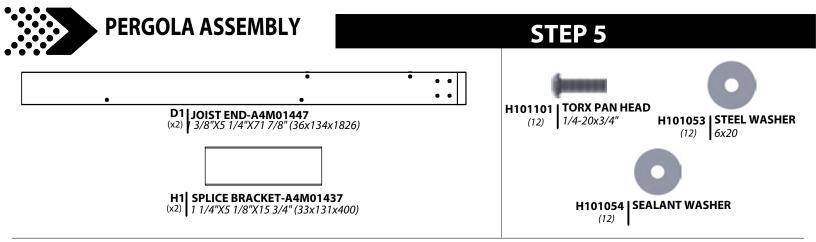


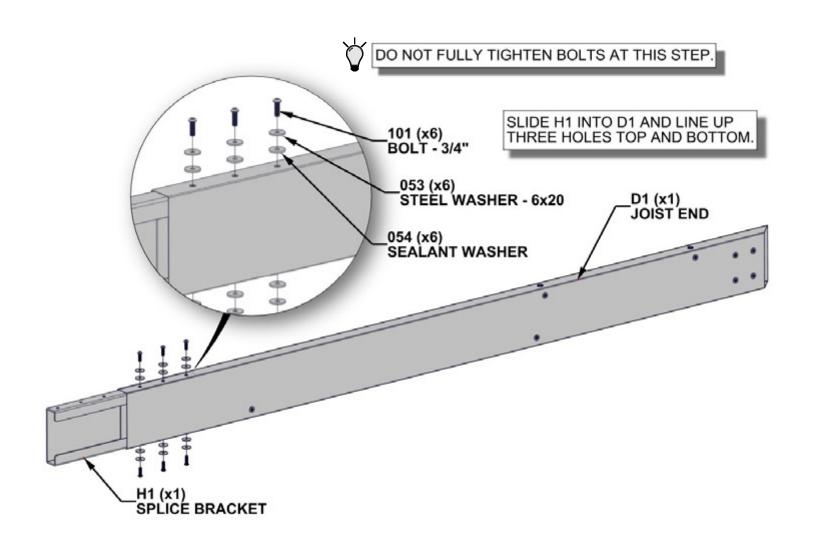


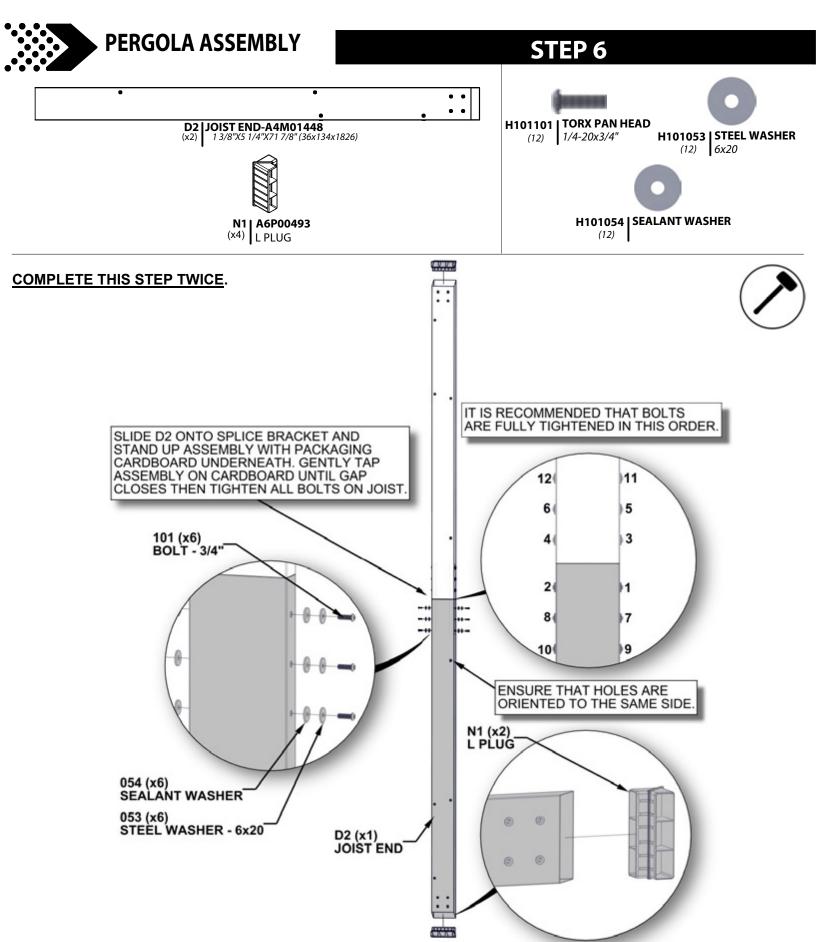
H101101 | TORX PAN HEAD (12) | 1/4-20x3/4" | H101053 | STEEL WASHER (12) | 6x20

H101054 | SEALANT WASHER

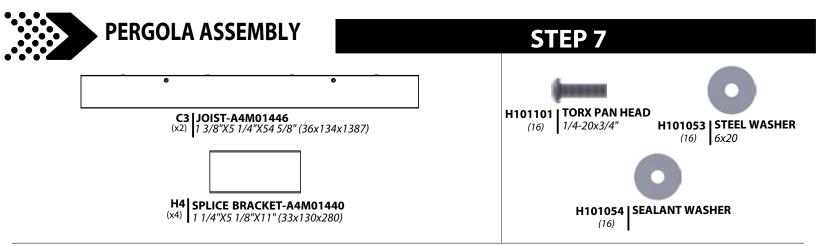


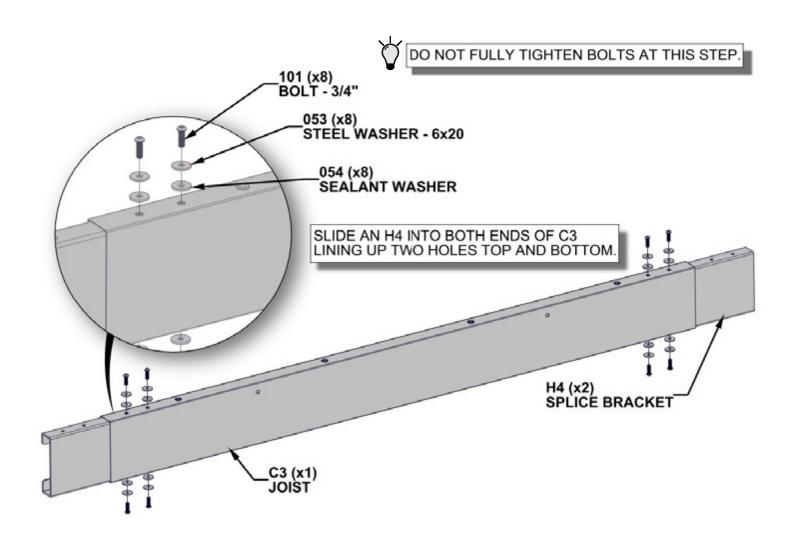


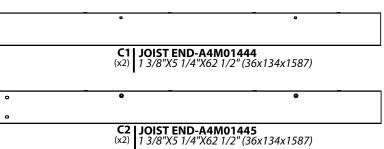


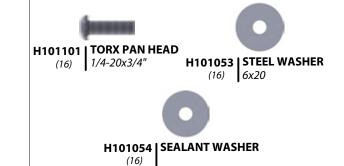


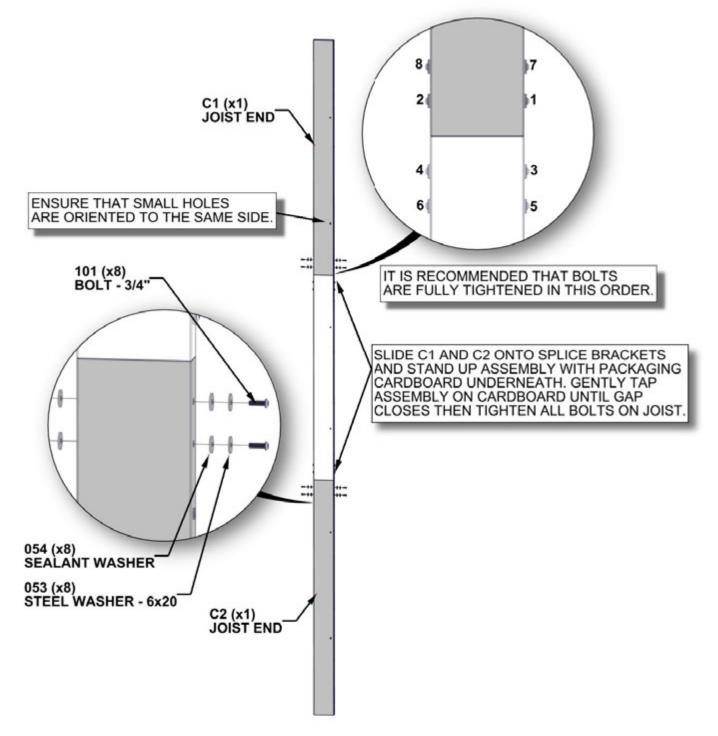
ONCE BOLTS ARE FULLY TIGHTENED, LAY THE ASSEMBLY BACK DOWN FLAT. USING A RUBBER MALLET, TAP AN N1 INTO EACH END AS SHOWN.

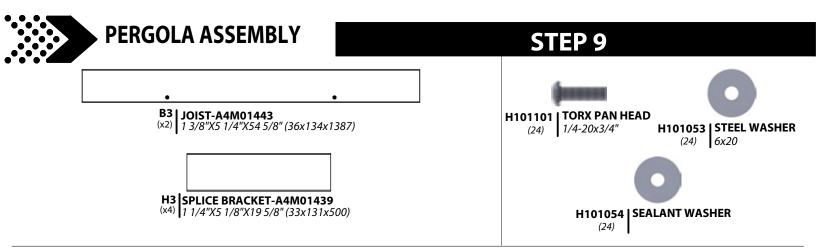


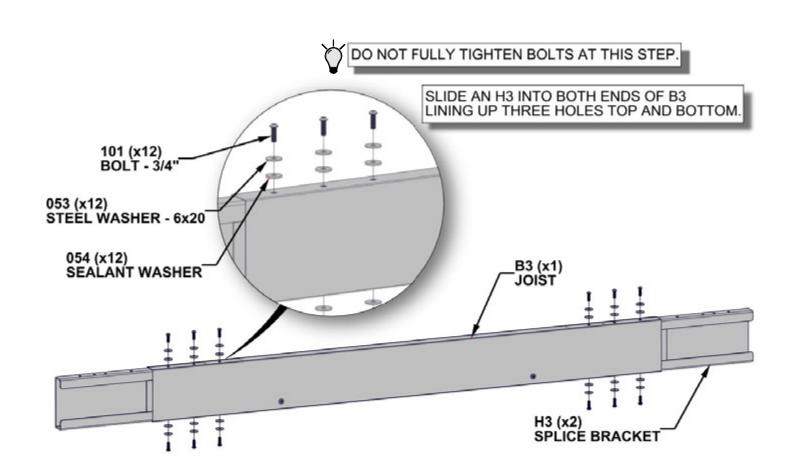






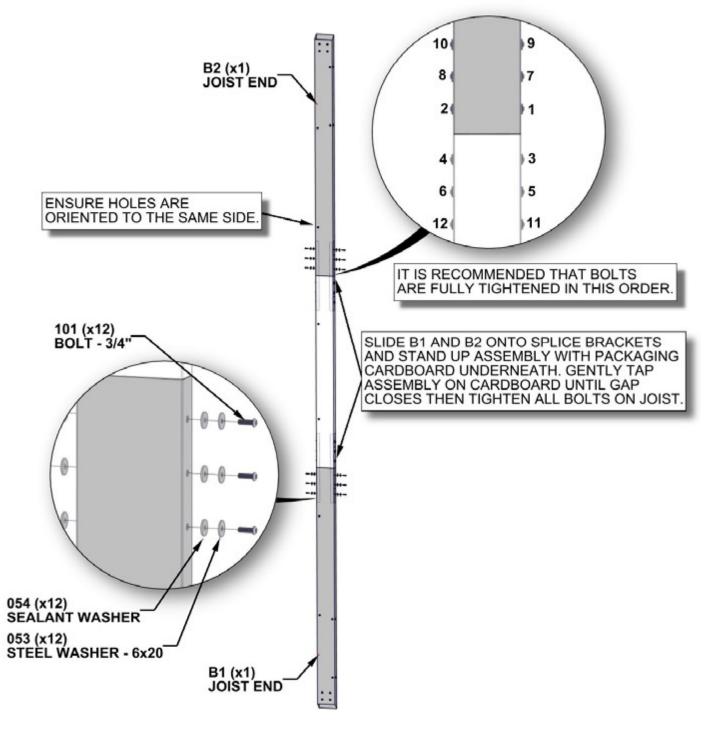




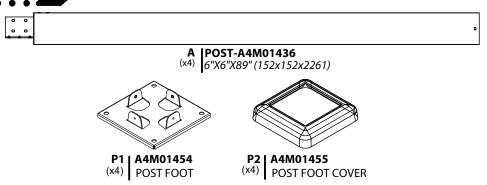


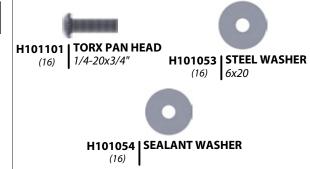
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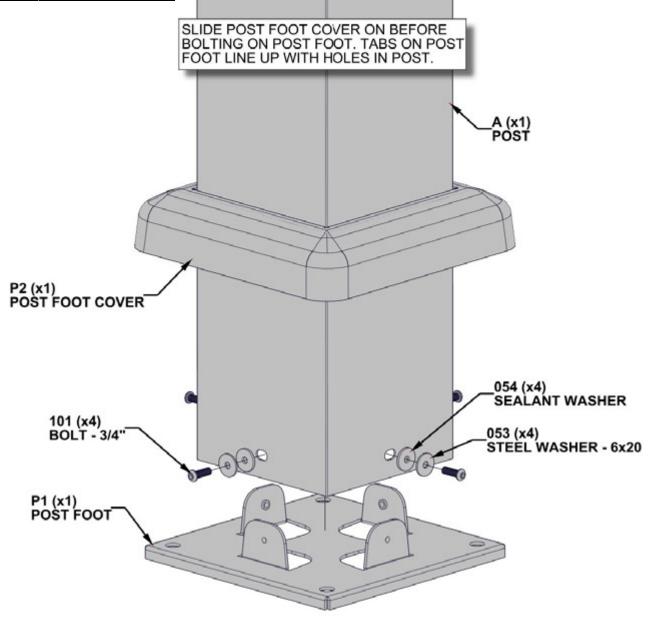




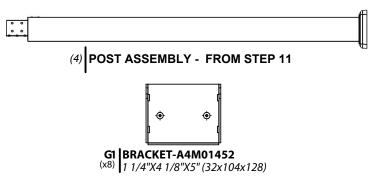


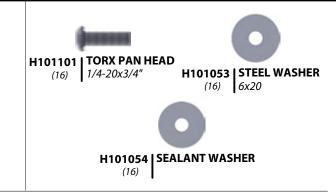


#### **COMPLETE THIS STEP FOUR TIMES.**



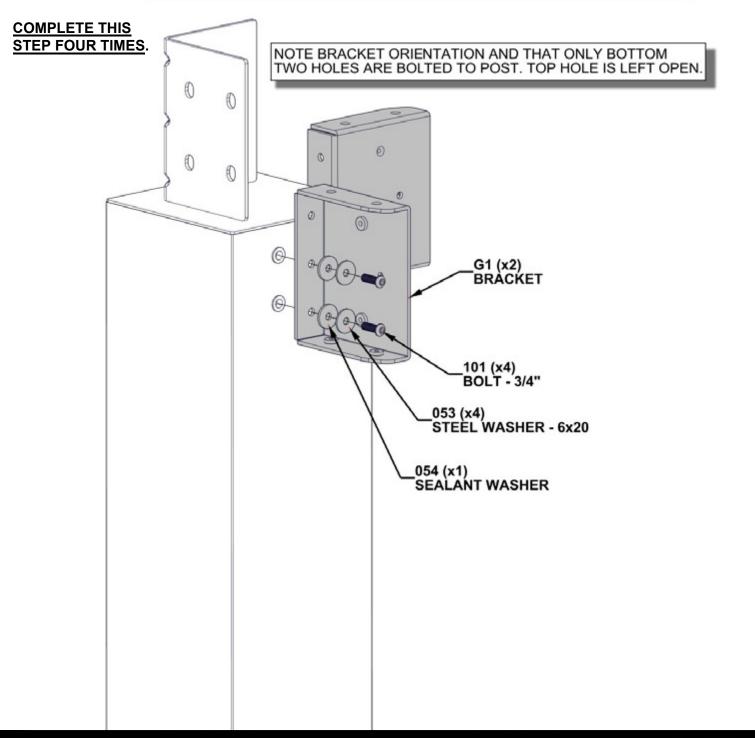






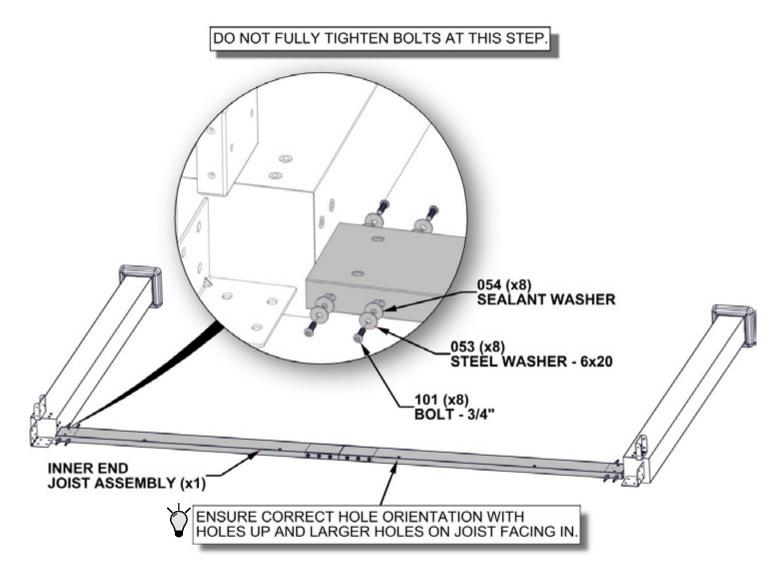


#### CORRECT ORIENTATION AND ATTACHMENT IS CRITICAL FOR LATER STEPS.





(2) INNER END JOIST ASSEMBLY - FROM STEPS 3 & 4

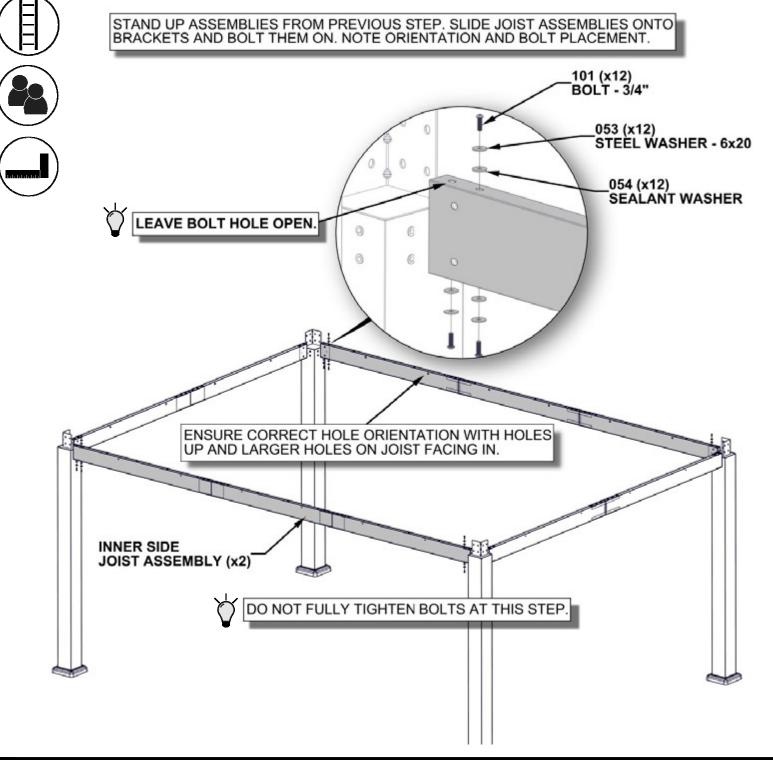






(2) INNER SIDE JOIST ASSEMBLY - FROM STEPS 7 & 8





(2) OUTER SIDE JOIST ASSEMBLY - FROM STEPS 9 & 10

## **STEP 15**

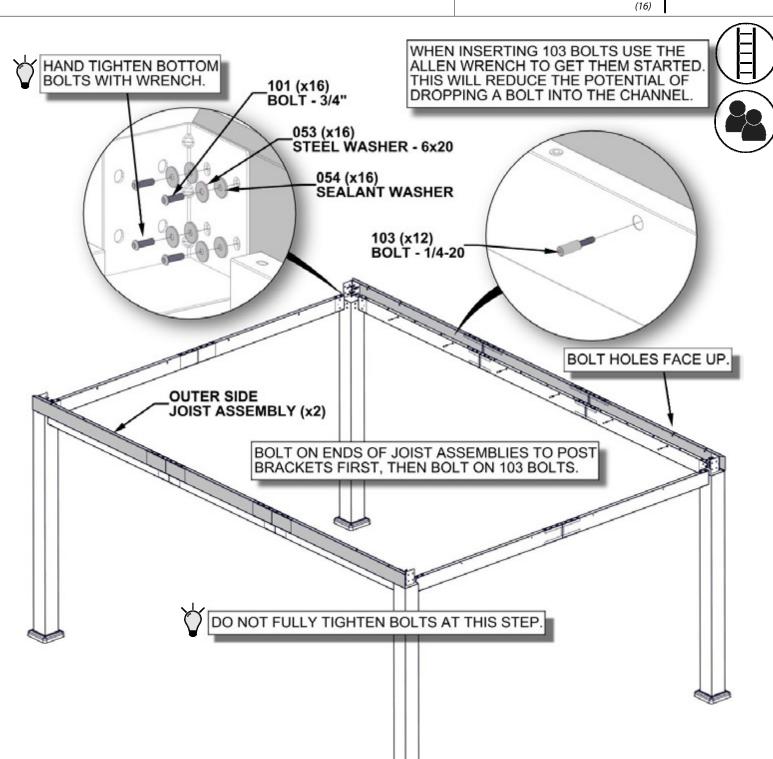
H101101 | TORX PAN HEAD (16) 1/4-20x3/4"

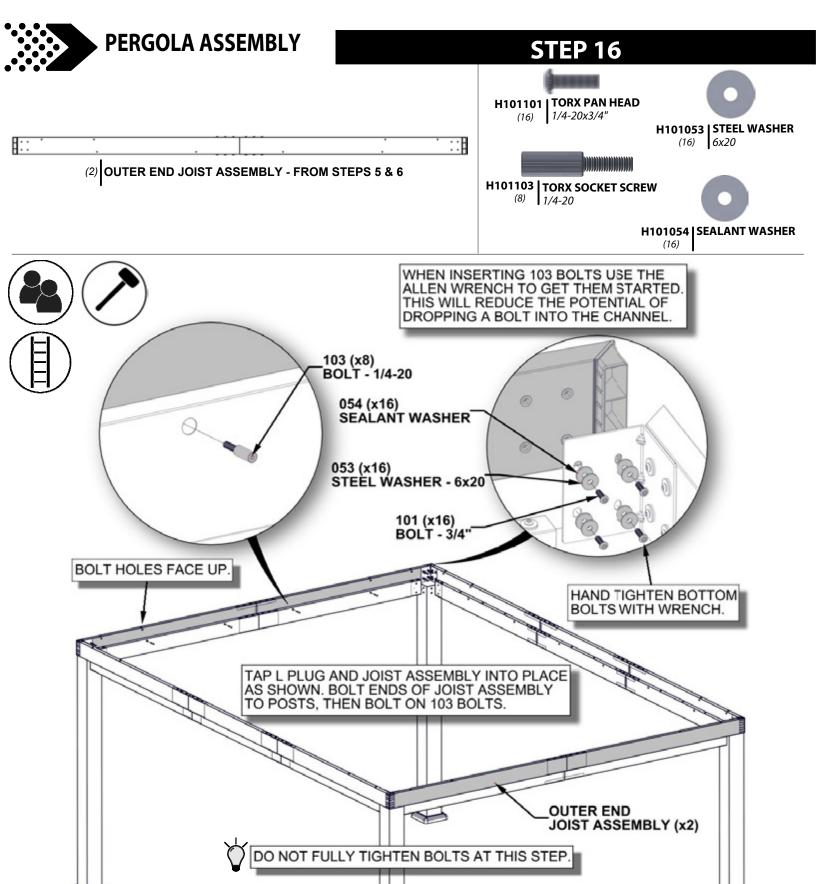


H101053 | STEEL WASHER (16) 6x20

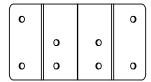
H101054 | SEALANT WASHER

H101103 TORX SOCKET SCREW
(12) 1/4-20







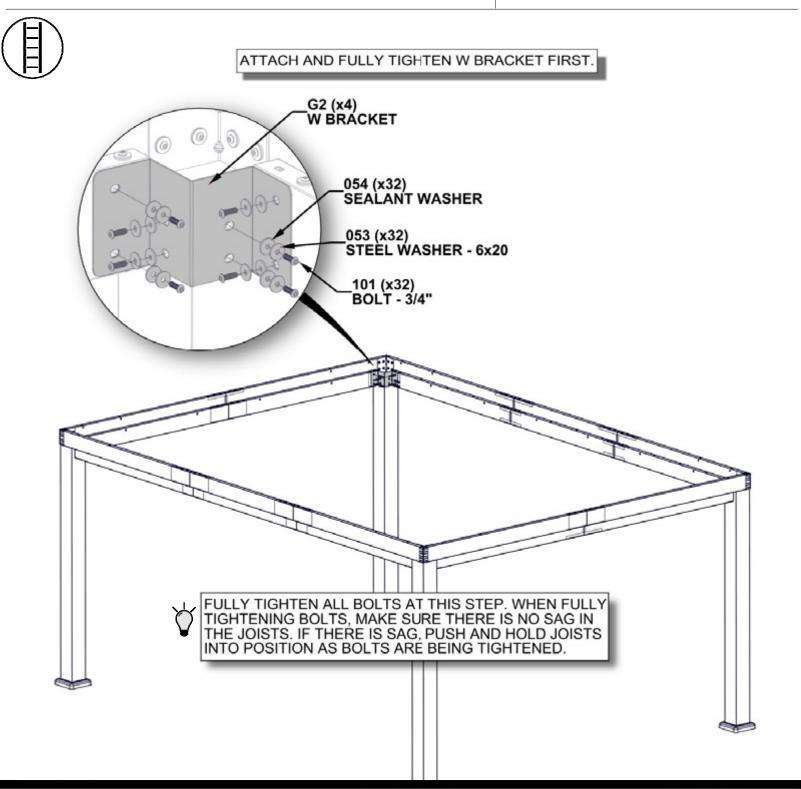


**G2 W BRACKET-A4M01453** (x4) 3"X5 1/8"X9 1/8" (78x130x233)



H101054 | SEALANT WASHER

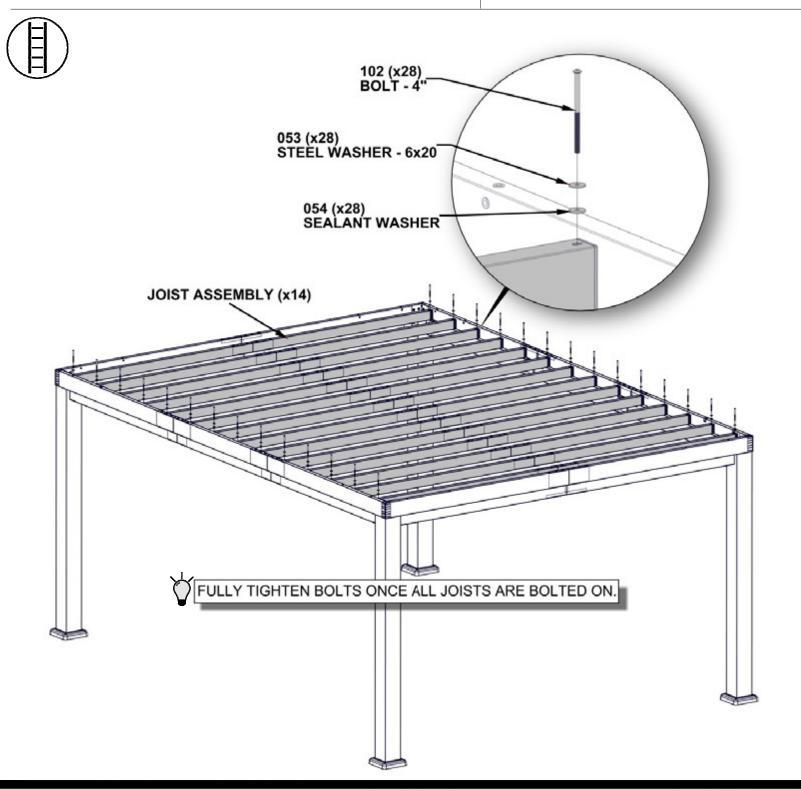
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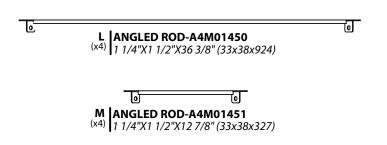
H101102 TORX PAN HEAD
(28) 1/4-20x4" H101053 STEEL WASHER
(28) 6x20

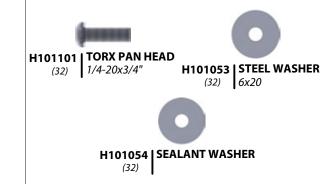
H101054 | SEALANT WASHER

(14) JOIST ASSEMBLY - FROM STEPS 1 & 2

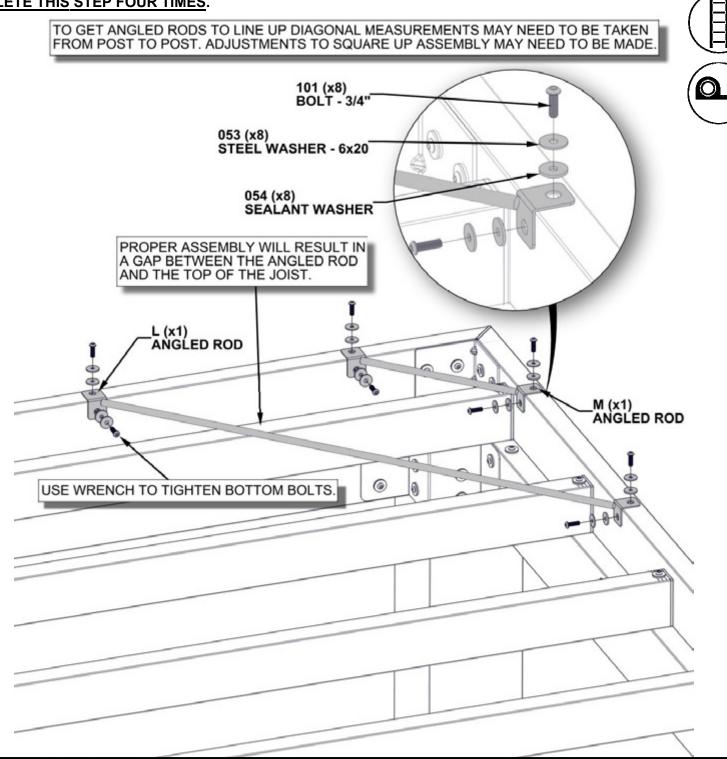






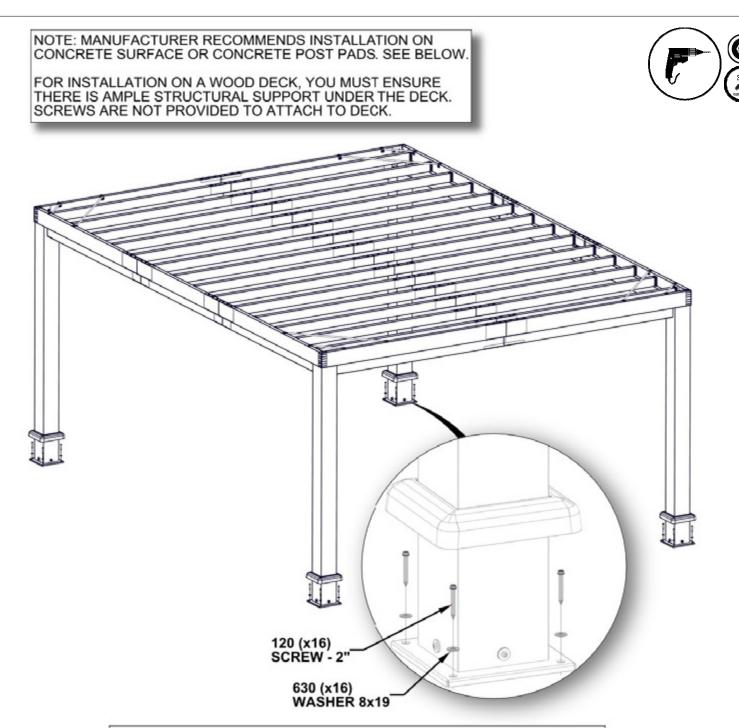


#### **COMPLETE THIS STEP FOUR TIMES.**





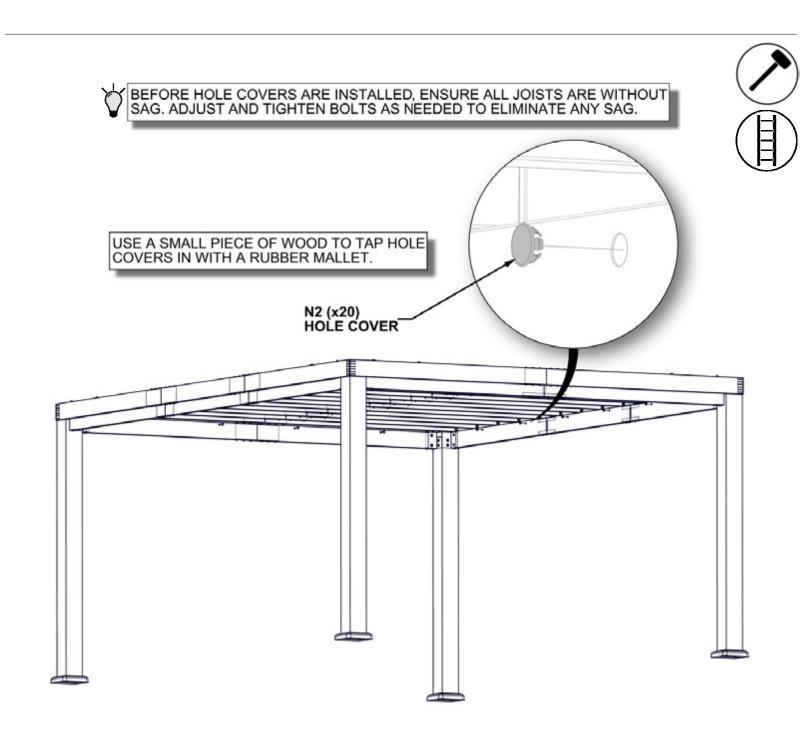




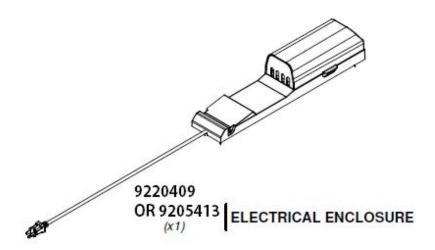
ONCE PERGOLA IS PLACED IN THE DESIRED LOCATION, PRE-DRILL HOLES FOR CONCRETE ANCHORS USING A 3/16" CONCRETE DRILL BIT.











FOR ELECTRICAL ENCLOSURE INSTALLATION REFER TO ASSEMBLY INSTRUCTIONS THAT COMES PACKAGED WITH THE ELECTRICAL ENCLOSURE KIT. INSTALL ON ANY POST THAT IS DESIRED. FOLLOW DIRECTIONS FOR PROPER INSTALLATION.