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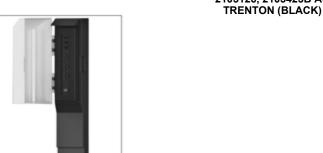
# **14x10 TRENTON, WINDHAM PERGOLA** MODEL #'s: 2105126, 2105157, 2105423B, 2105454B



Cancer and Reproductive Harm www.P65Warnings.ca.gov



2105157, 2105454B AU WINDHAM (WHITE)



#### Please visit www.backyarddiscovery.com

For the most up to date assembly manual, to register your product, or to order replacement parts Para obtener instrucciones en español, visite www.backyarddiscovery.com



EASY STEP-BY-STEP

**3D INTERACTIVE INSTRUCTIONS** DOWNLOAD THE FREE APP







AVAILABLE!

# **Basic Setup Dimensions & Assembly Notes**

# It is critically important that you start with square and level footings, concrete pad or deck to attach your structure

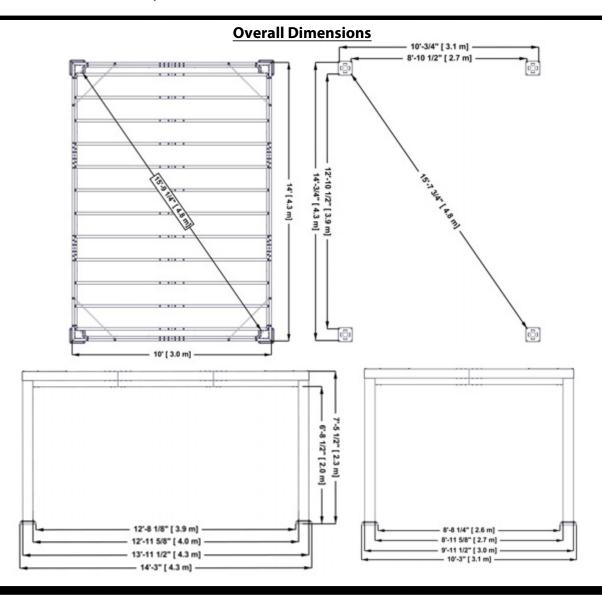
- Pay close attention to the items needed for each step. Make sure you are using the correct hardware for each step. Using incorrect hardware may result in improper assembly
- Remember to double check for underground utilities and overhead electrical lines

Post mounts are provided with your structure which allows you to permanently install your structure to a pre-existing or new wood or concrete surface.

- The hardware to attach the post mounts to the structure is included.
- The hardware to mount the structure permanently to a concrete surface is NOT included.
- The hardware to mount the structure permanently to a wood deck is NOT included and will need to be purchased separately. You must ensure there is ample structural support under the deck before permanently attaching.

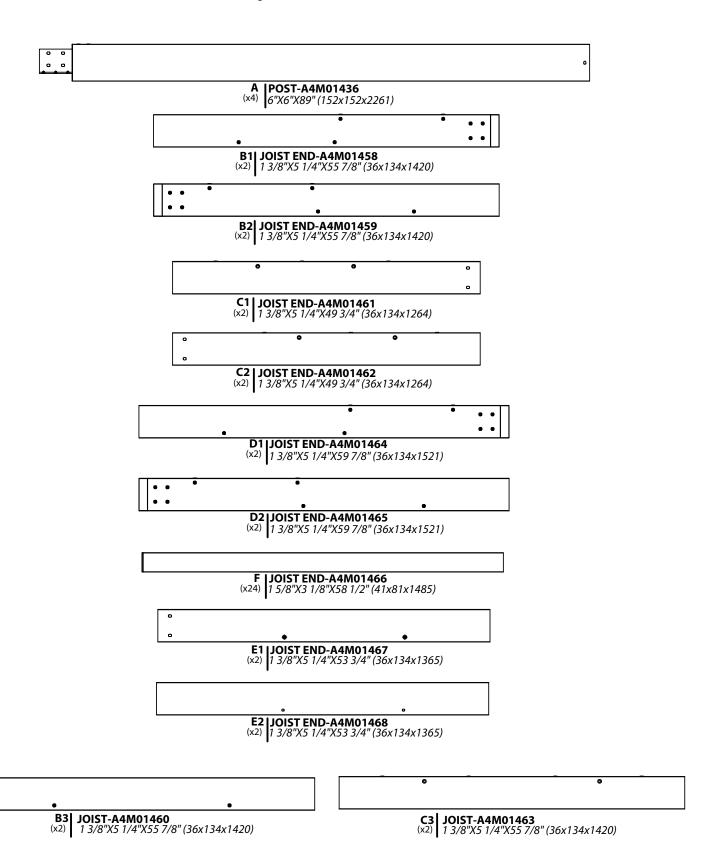
#### **Metal Roof Assembly**

Remove plastic covering from metal roof panels before installing each piece. Place roofing materials on a nonabrasive, flat surface before and after assembly as it could bend, dent or scratch



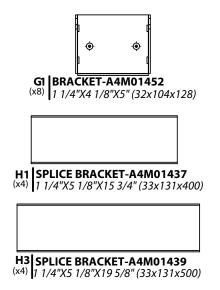
## **Parts Identification**

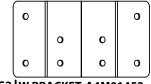
### **Metal Components (Not to Scale)**



## **Parts Identification**

## **Metal Components (Not to Scale)**





G2 W BRACKET-A4M01453 (x4) 3"X5 1/8"X9 1/8" (78x130x233)

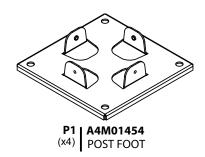
H2 | SPLICE BRACKET-A4M01438 (x12) | 1 1/2"X3"X15 3/4" (37x77x400)

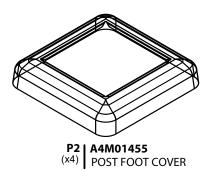
H4 SPLICE BRACKET-A4M01440 1 1/4"X5 1/8"X11" (33x130x280)

L | ANGLED ROD-A4M01450 (x4) | 1 1/4"X1 1/2"X36 3/8" (33x38x924)

M | ANGLED ROD-A4M01451 (x4) | 1 1/4"X1 1/2"X12 7/8" (33x38x327)

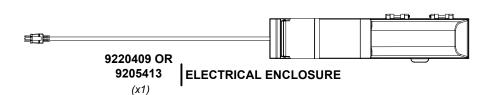
## **Accessory Components (Not to Scale)**













## **Parts Identification**

## **Hardware Components**









H101102 TORX PAN HEAD 1/4-20x4"



H101103 TORX SOCKET SCREW 1/4-20









H100114 | TORX WRENCH

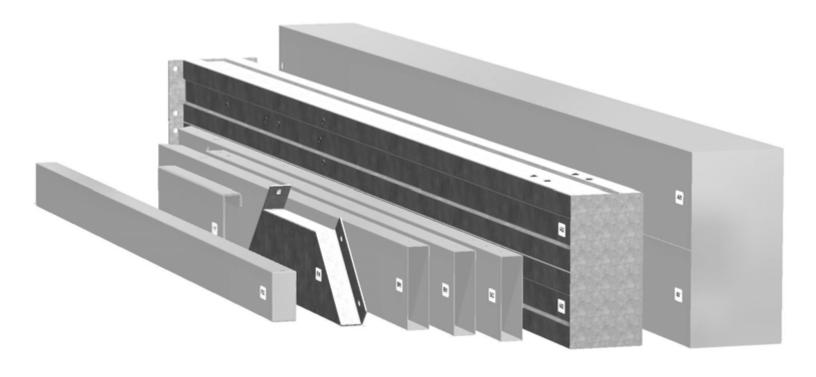
## PRE-ASSEMBLY STEP 1 - SORTING PARTS

It is critical for ease of assembly that you take the time to sort and organize the parts and hardware.

#### **METAL PARTS:**

- Organize metal parts by the three-digit, alpha-numeric number stamped on each part (ex. P01).
- If there are multiple parts with the same stamped number, stack those pieces together.
- Stamps can be found on the flat surface of the parts or on the end of the parts.
- Allow yourself plenty of room the parts can take up a significant amount of space.

#### NOTE: CARTONS ARE NOT ORGANIZED BY PART NUMBER.



#### HARDWARE PARTS:

- We recommend that you have a separate table to organize the hardware.
- Hardware bags are printed with a seven-digit, alpha-numeric part number.
- You can organize your hardware by part number or group by hardware type (i.e. bolts, nuts, etc.).
- During assembly you only need to reference the last four digits of the number.



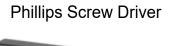
# PRE-ASSEMBLY STEP 2 - TOOLS REQUIRED



Cordless Drill or Electric Drill



**Drill Attachments:** 





Level 24"



Rubber Mallet -Optional

Square

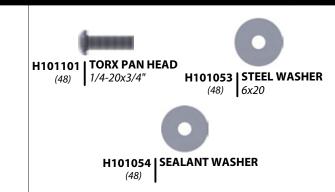


## PRE-ASSEMBLY STEP 3 - CHOOSE YOUR ASSEMBLY METHOD

There are several types of assembly instructions available to you.

- 1. Printed Assembly Manual included with your set
- 2. BILT APP 3D interactive instructions
- 3. Combination of the Printed Manual and BILT APP (Note: Step numbers can differ between the two methods)

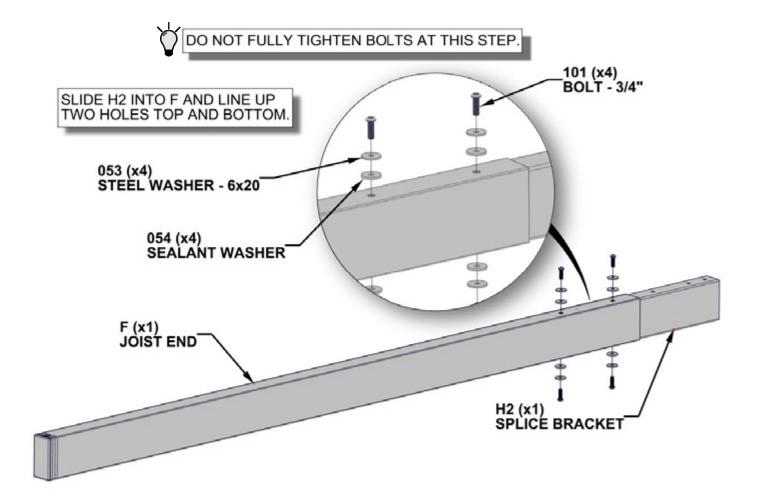


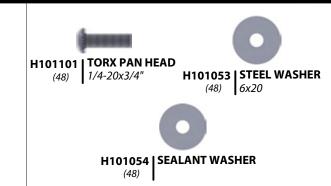


#### F JOIST END-A4M01466 (×12) 1 5/8"X3 1/8"X58 1/2" (41x81x1485)

H2 | SPLICE BRACKET-A4M01438 (x12) | 1 1/2"X3"X15 3/4" (37x77x400)

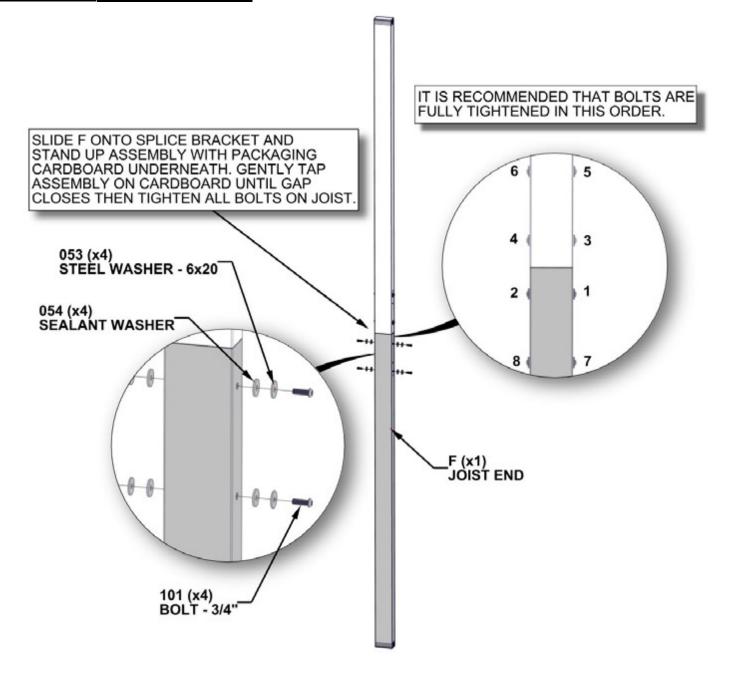
#### **COMPLETE THIS STEP TWELVE TIMES.**

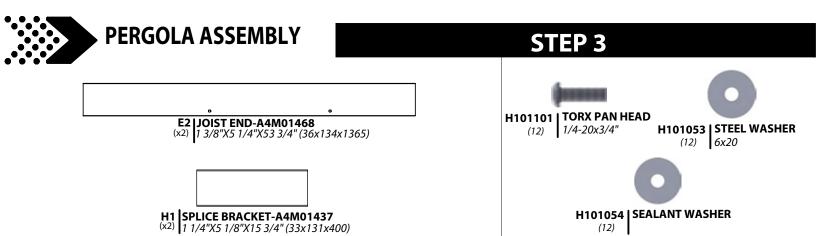


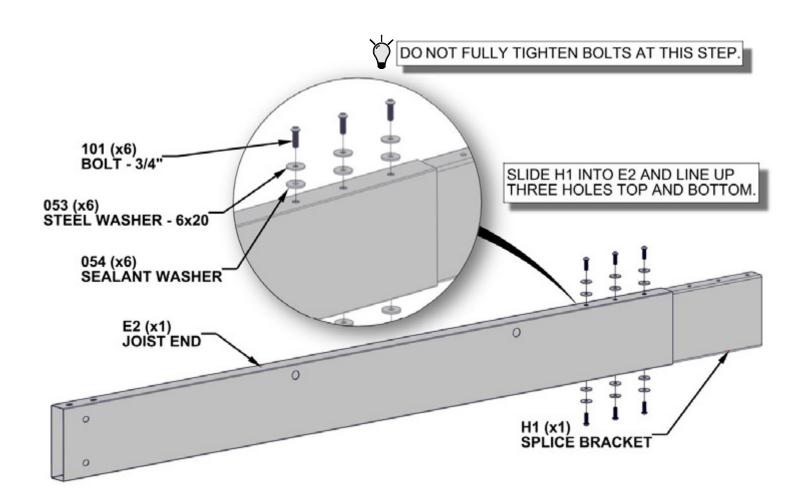


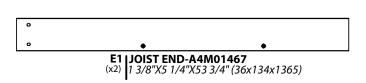
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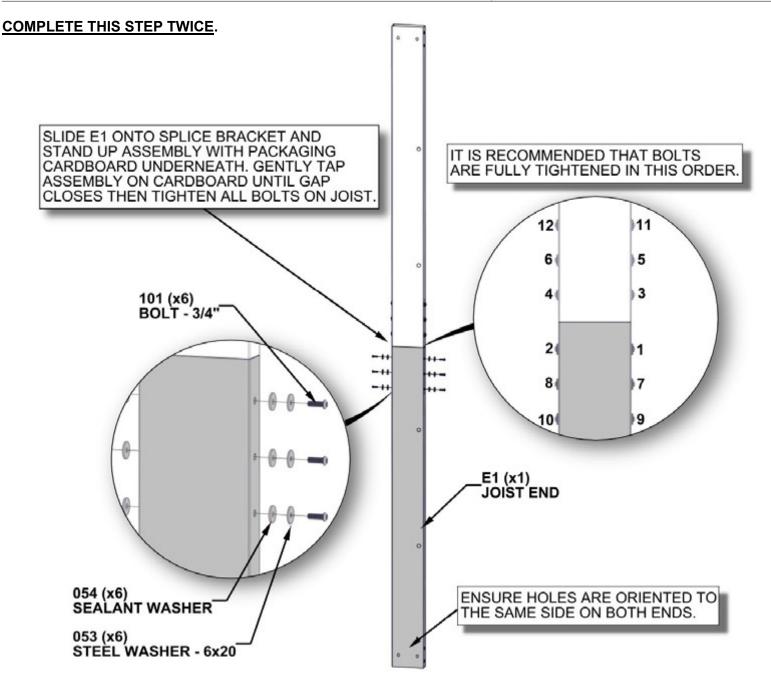


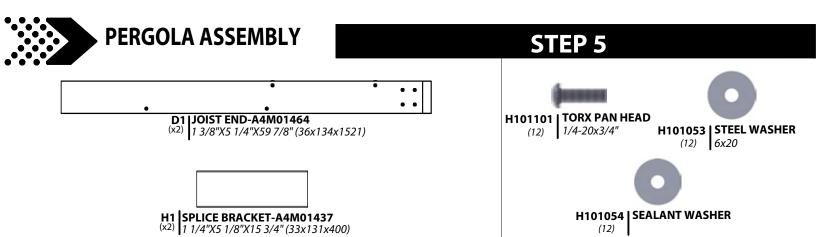


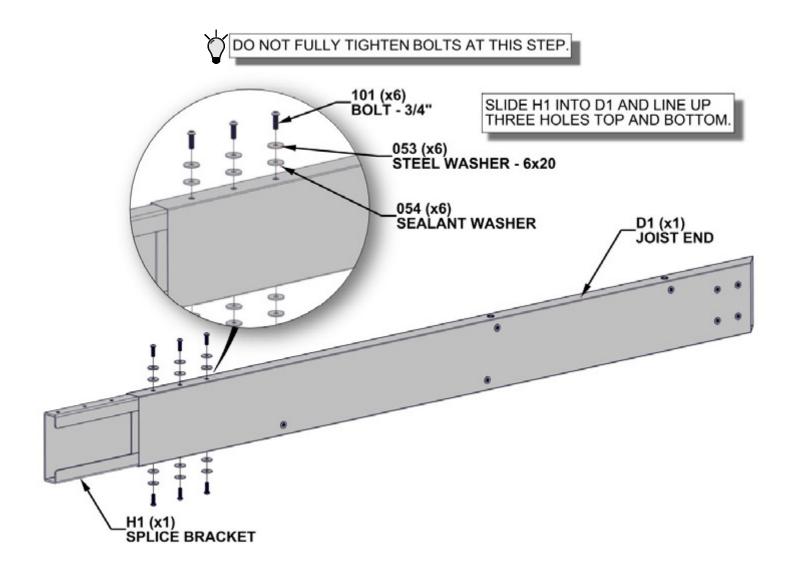


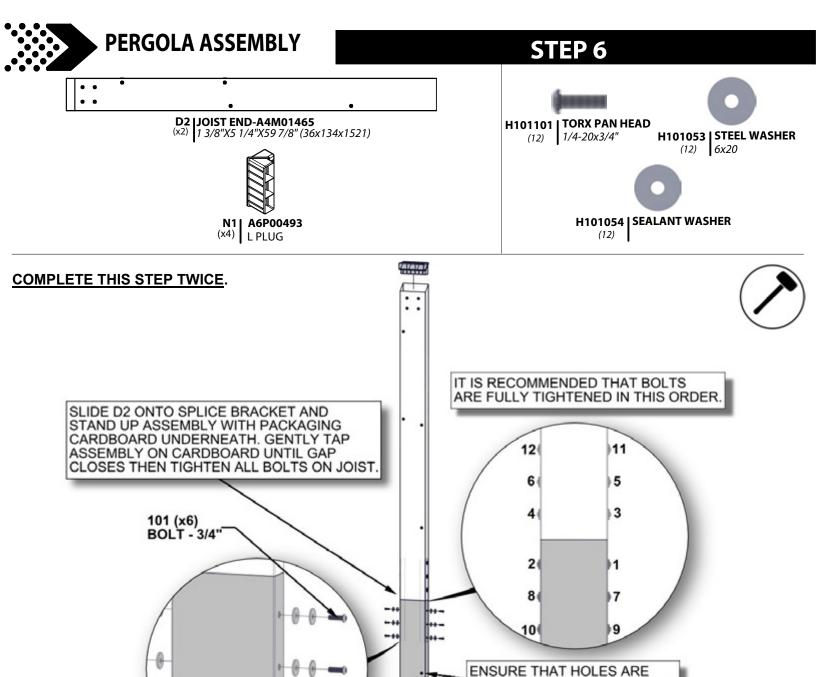












ONCE BOLTS ARE FULLY TIGHTENED, LAY THE ASSEMBLY BACK DOWN FLAT. USING A RUBBER MALLET, TAP AN N1 INTO EACH END AS SHOWN.

ORIENTED TO THE SAME SIDE.

D2 (x1) JOIST END

054 (x6)

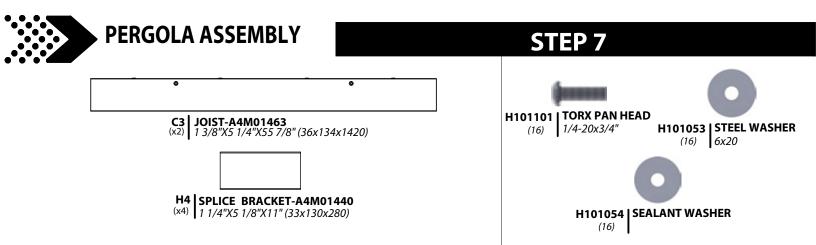
SEALANT WASHER

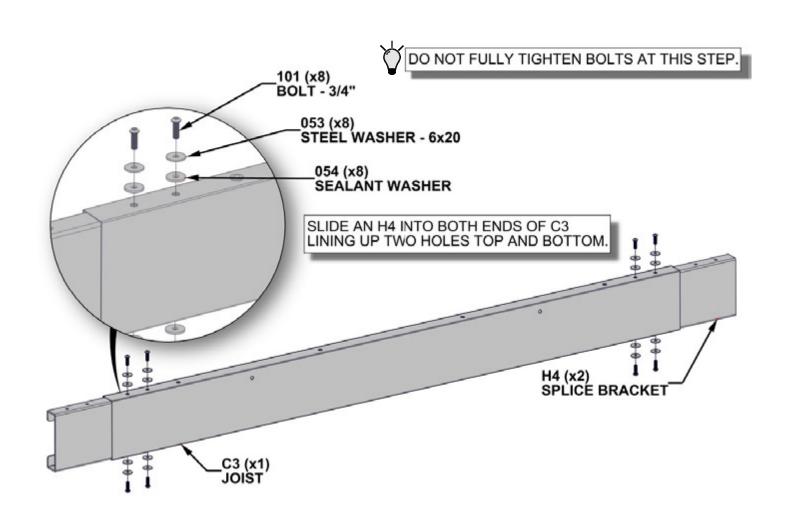
053 (x6) STEEL WASHER - 6x20 N1 (x2) L PLUG

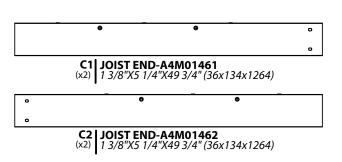
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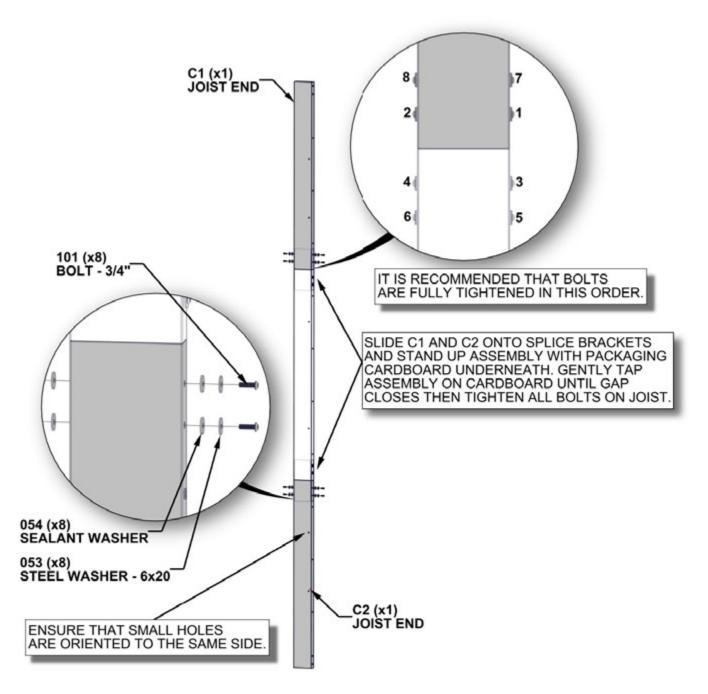
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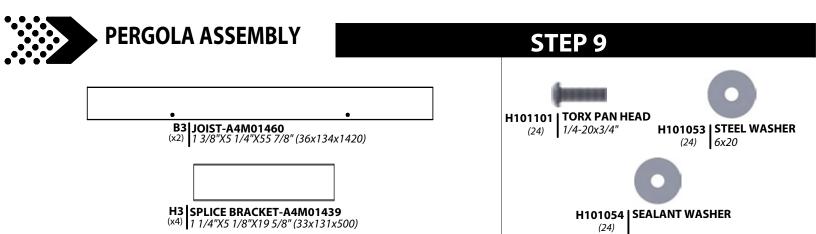


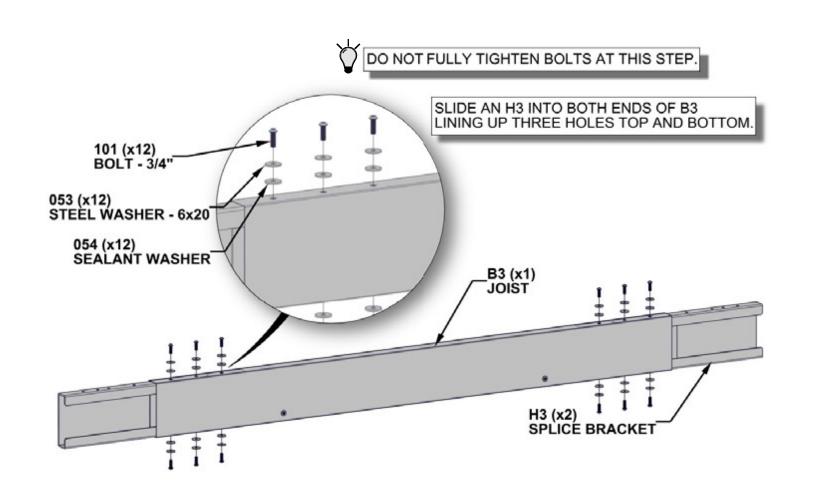


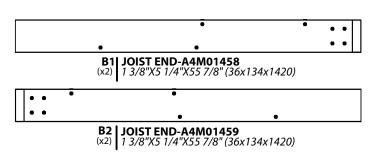


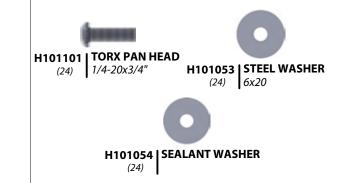


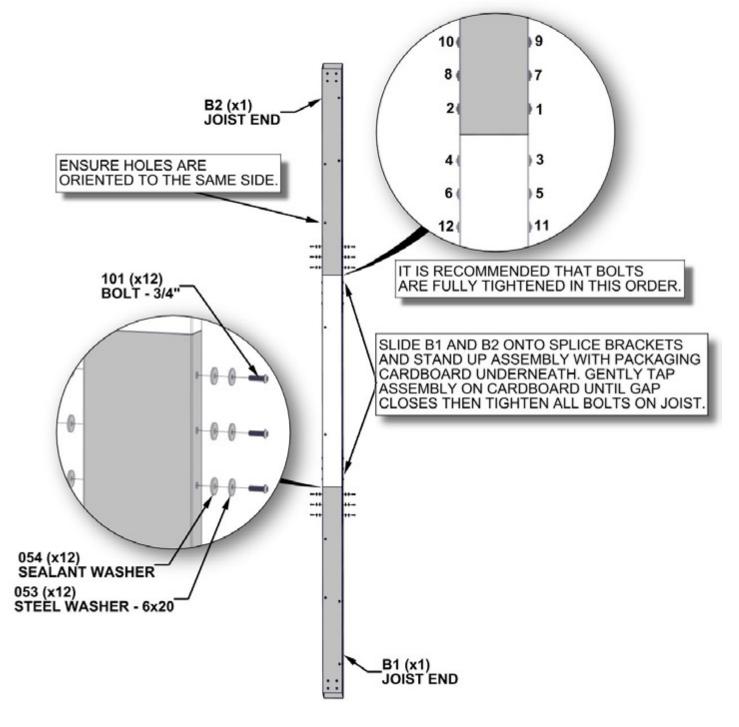




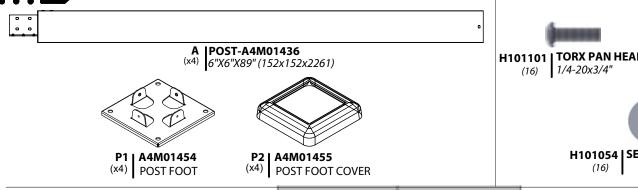


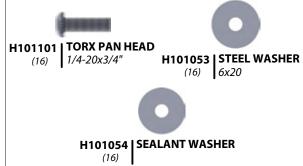


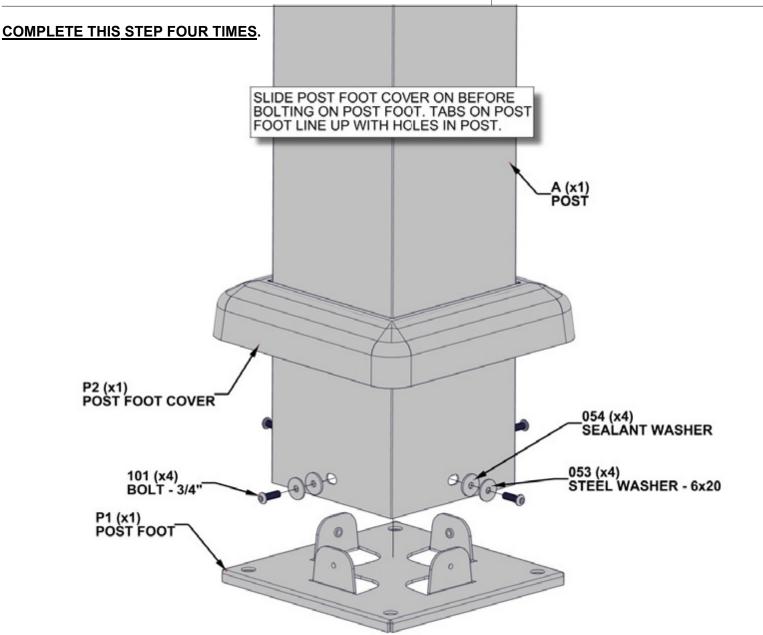






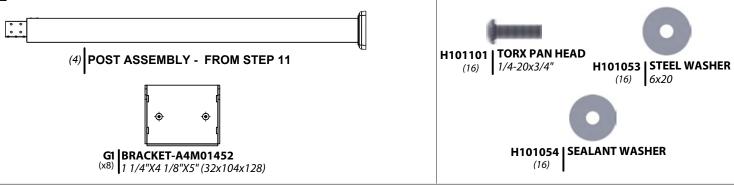






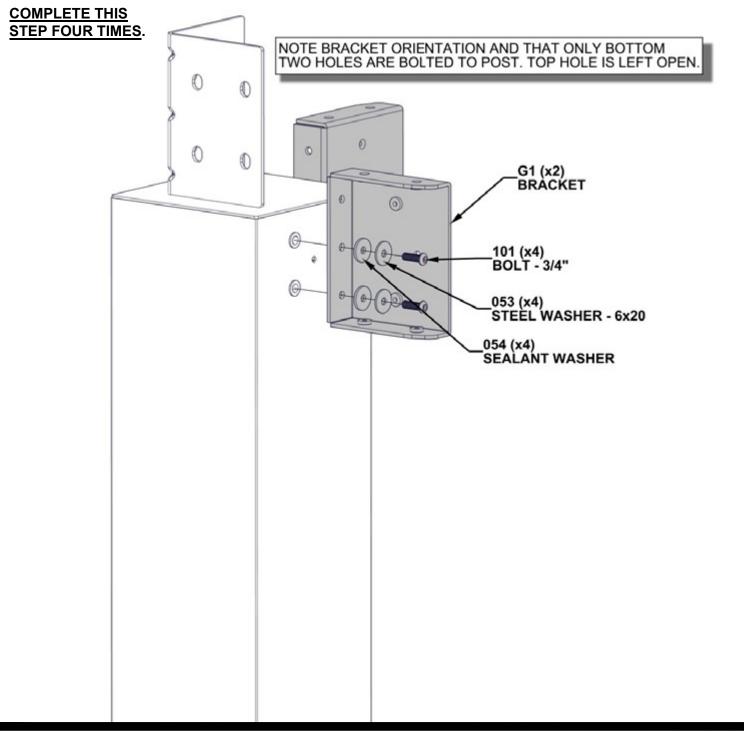
# PERGOLA ASSEMBLY

## **STEP 12**



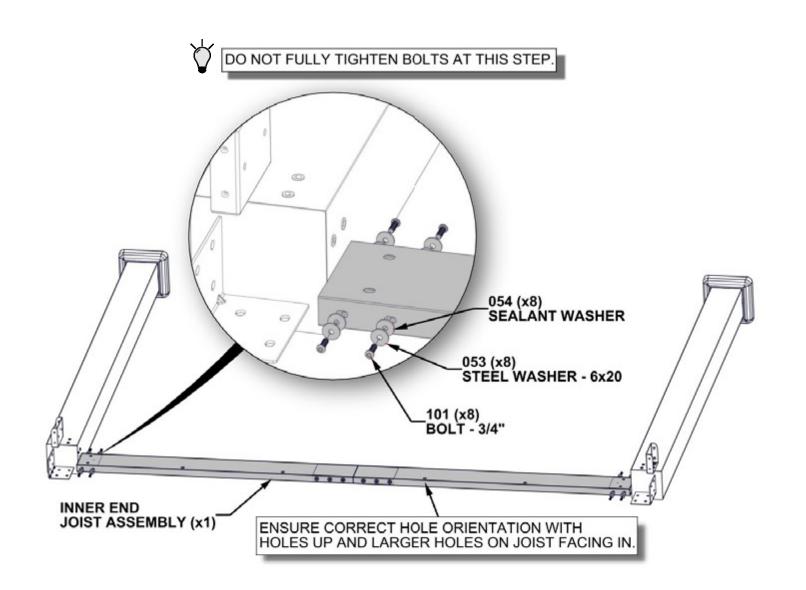


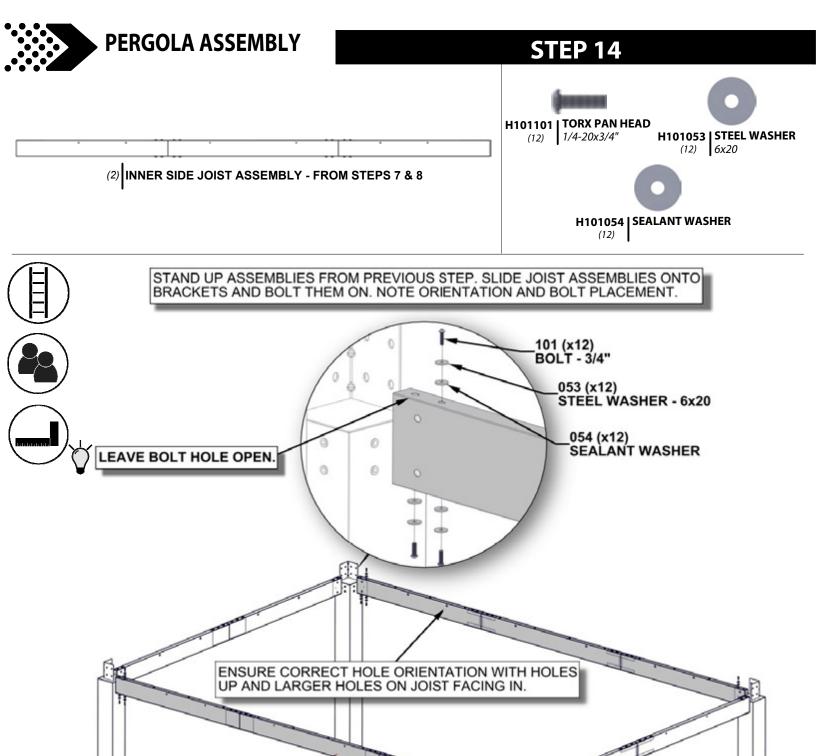
#### CORRECT ORIENTATION AND ATTACHMENT IS CRITICAL FOR LATER STEPS.





(2) INNER END JOIST ASSEMBLY - FROM STEPS 3 & 4

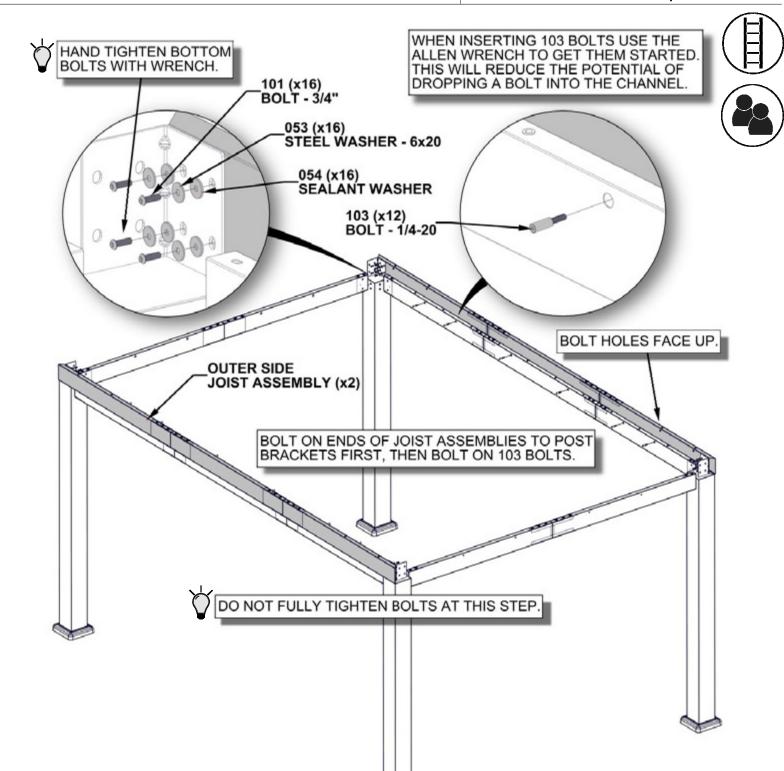


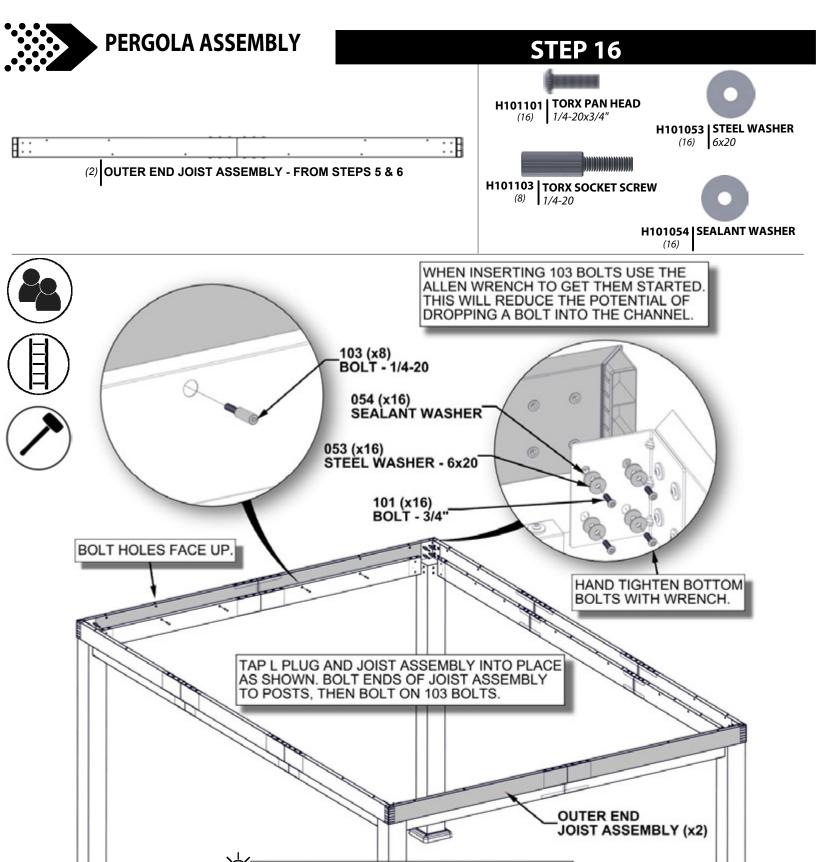


DO NOT FULLY TIGHTEN BOLTS AT THIS STEP.

INNER SIDE

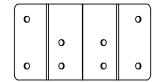
JOIST ASSEMBLY (x2)





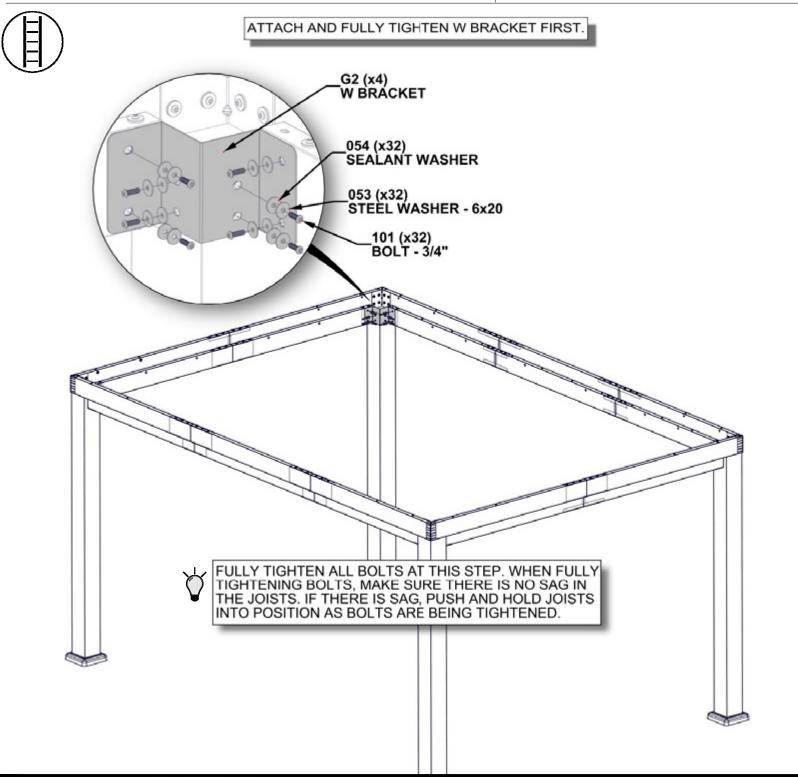
DO NOT FULLY TIGHTEN BOLTS AT THIS STEP.





G2 W BRACKET-A4M01453 (x4) 3"X5 1/8"X9 1/8" (78x130x233)

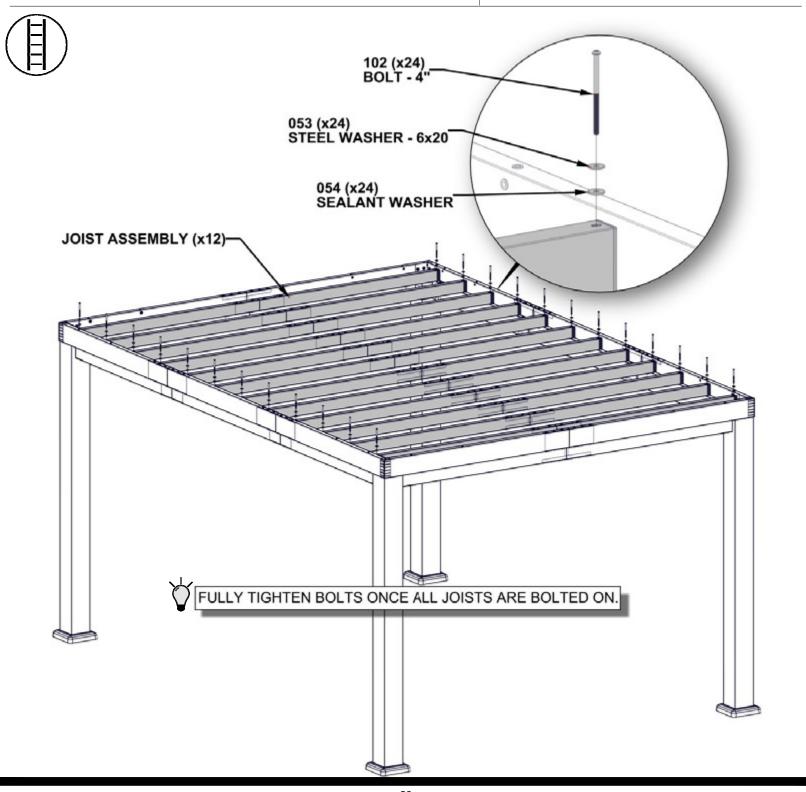




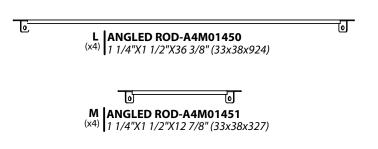


(12) JOIST ASSEMBLY - FROM STEPS 1 & 2







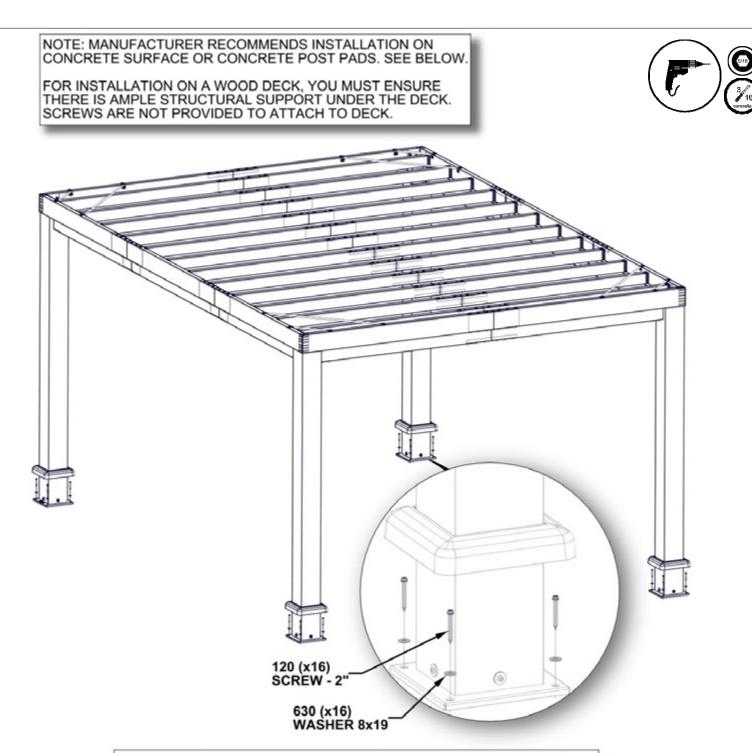




TO GET ANGLED RODS TO LINE UP DIAGONAL MEASUREMENTS MAY NEED TO BE TAKEN FROM POST TO POST. ADJUSTMENTS TO SQUARE UP ASSEMBLY MAY NEED TO BE MADE. **COMPLETE THIS STEP FOUR TIMES.** 101 (x8) BOLT - 3/4" 053 (x8) STEEL WASHER - 6x20 054 (x8) SEALANT WASHER PROPER ASSEMBLY WILL RESULT IN A GAP BETWEEN THE ANGLED ROD AND THE TOP OF THE JOIST. L (x1) ANGLED ROD M (x1) ANGLED ROD 0 0 0 USE WRENCH TO TIGHTEN BOTTOM BOLTS. 0



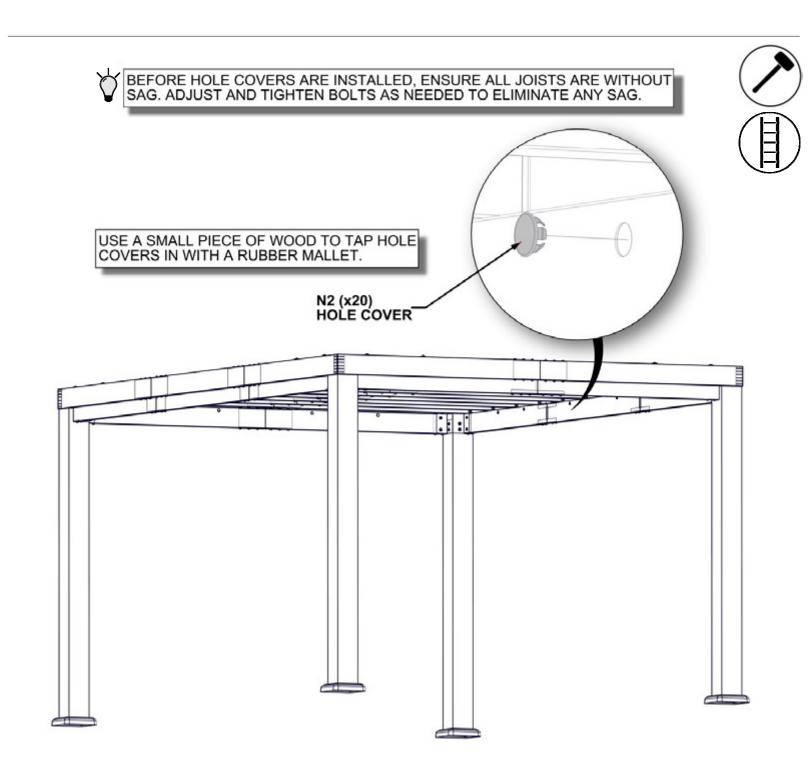




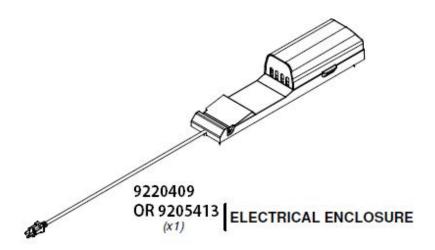
ONCE PERGOLA IS PLACED IN THE DESIRED LOCATION, PRE-DRILL HOLES FOR CONCRETE ANCHORS USING A 3/16" CONCRETE DRILL BIT.











FOR ELECTRICAL ENCLOSURE INSTALLATION REFER TO ASSEMBLY INSTRUCTIONS THAT COMES PACKAGED WITH THE ELECTRICAL ENCLOSURE KIT. INSTALL ON ANY POST THAT IS DESIRED. FOLLOW DIRECTIONS FOR PROPER INSTALLATION.