

Manufactured by: Backyard Discovery 3305 Airport Drive, Pittsburg, KS 66762 800-856-4445

Basepoint Business Centre: Rivermead Drive, Westlea, Swindon SN5 7EX Phone: 0800-118-2476 J.P. Coenstraat 7, The Bridge, The Hague, 2595 WP, Netherlands Phone: 08005678990

# 20x20 Kingsport Carport MODEL #: 2306196B



Cancer and Reproductive Harm www.P65Warnings.ca.gov



#### Please visit www.backyarddiscovery.com

For the most up to date assembly manual, to register your product, or to order replacement parts Para obtener instrucciones en español, visite www.backyarddiscovery.com



EASY STEP-BY-STEP

3D INTERACTIVE INSTRUCTIONS
DOWNLOAD THE FREE APP





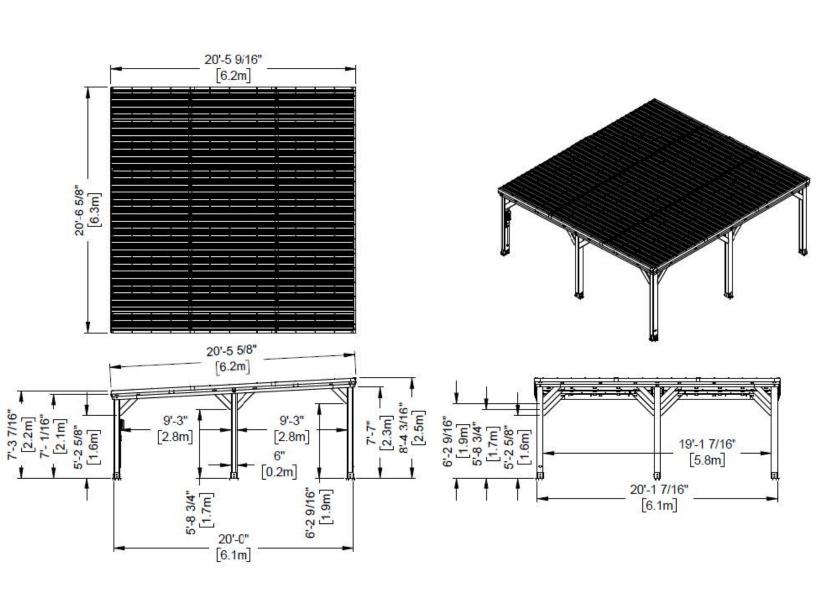
# OWNER'S MANUAL - BASIC SETUP DIMENSIONS & ASSEMBLY NOTES

# It is critically important that you start with square and level footings or concrete pad to attach your structure

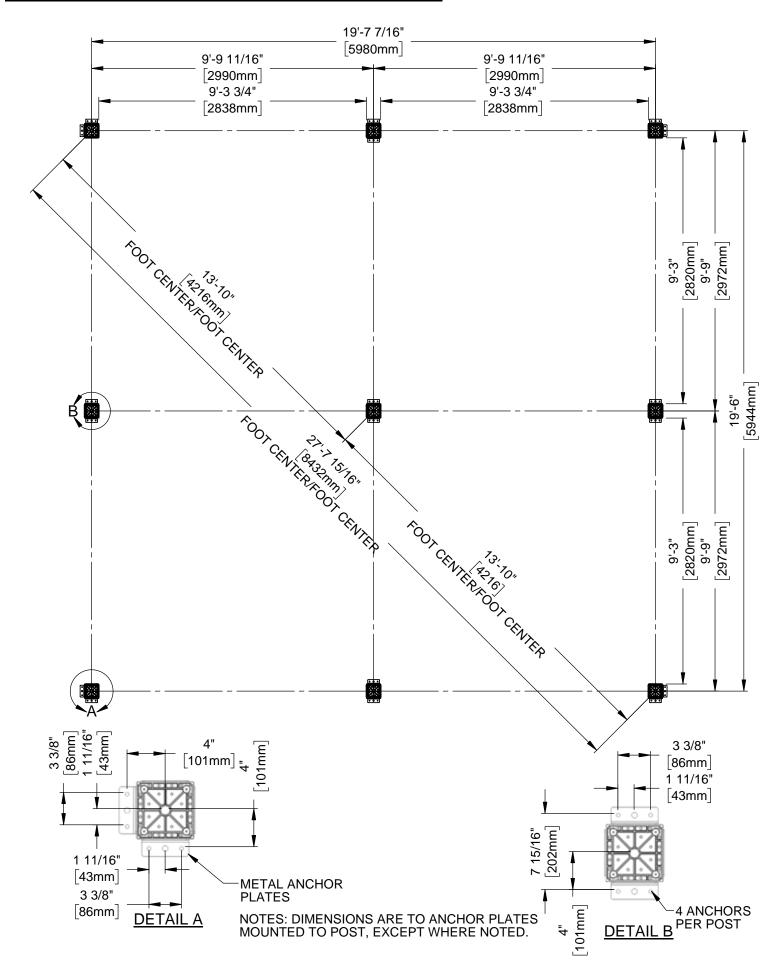
- Pay close attention to the items needed for each step. Make sure you are using the correct hardware for each step. Using incorrect hardware may result in improper assembly
- Remember to double check for underground utilities and overhead electrical lines

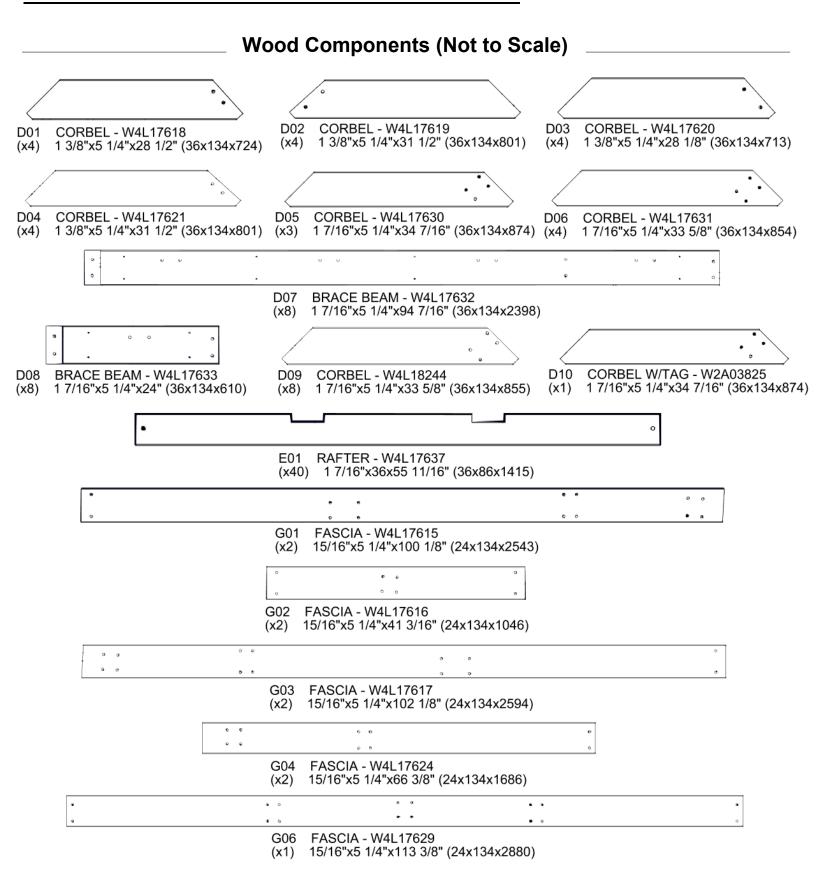
Post mounts are provided with your structure which allows you to permanently install your structure to a pre-existing or concrete surface. See Anchor Instructions for further details and recommendations.

- The hardware to attach the post mounts to the structure is included.
- The hardware to mount the structure permanently to a concrete surface is included.



# **OWNERS MANUAL - ANCHORING LAYOUT**





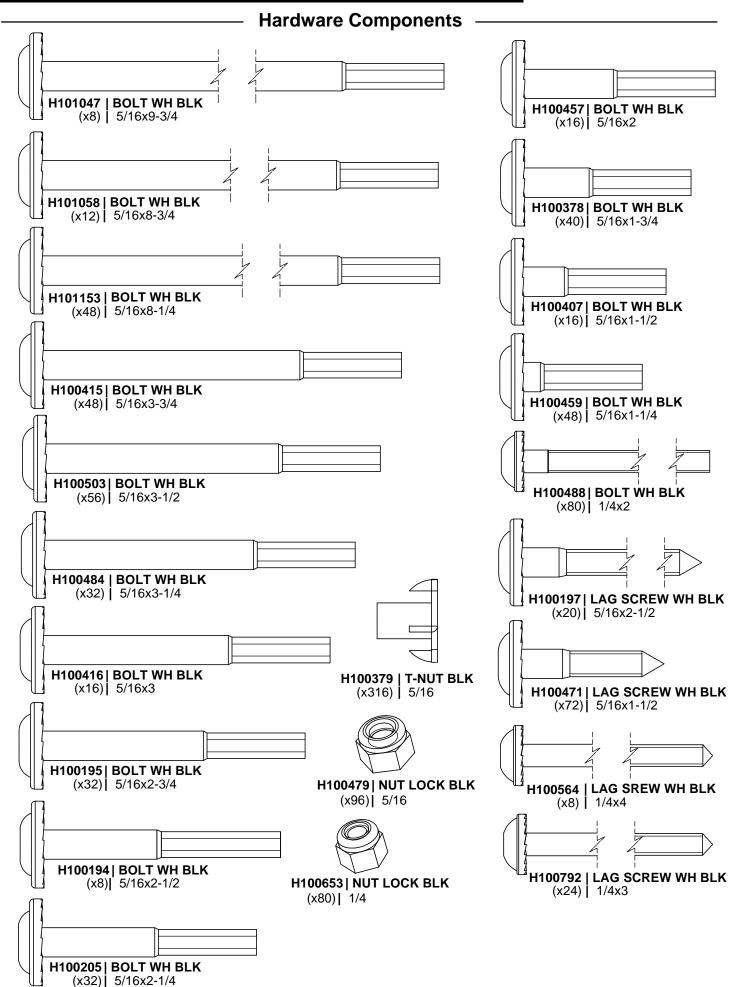
	•		G •		
	G07 (x2)	FASCIA - W4L170 15/16"x5 1/4"x66	634 3/8" (24x134x1686)		
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	G09 (x1)	FASCIA - W4L176	636 3/8" (24x134x2880)	6 0	
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<b>a</b> 0	G10 (x2)	BRACE BEAM - V 15/16"x5 1/4"x100	V4L17666 0 1/2" (24x134x2553)	o a	
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	(x2)		1/8" (24x134x2365)		
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G11	BRACE BEAM - W4L1	7667	G13 BRACE	BEAM - W4L17669	
	15/16"x5 1/4"x19 1/2" (	24x134x495)		1/4"x26 7/8" (24x134x	683)
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	G1 <sub>4</sub> (x2		00 1/2" (24x134x2553	)	
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G15 (x2)	BRACE BEAM - W4L 15/16"x5 1/4"x19 1/2"	17801 (24x134x495)		E BEAM - W4L17803 x5 1/4"x26 7/8" (24x13	4x683)
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	G´ (xː		- W4L17802  3 1/8" (24x134x2365	)	
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	(х	16) 15/16"x3 3/8"x	x82 3/4" (24x86x2102	·) <del>-</del>	
	•	•		o .	
		02 PURLIN - W4L 16) 15/16"x3 3/8":	.17805 x35 3/4" (24x86x908)		
					٠. ۰

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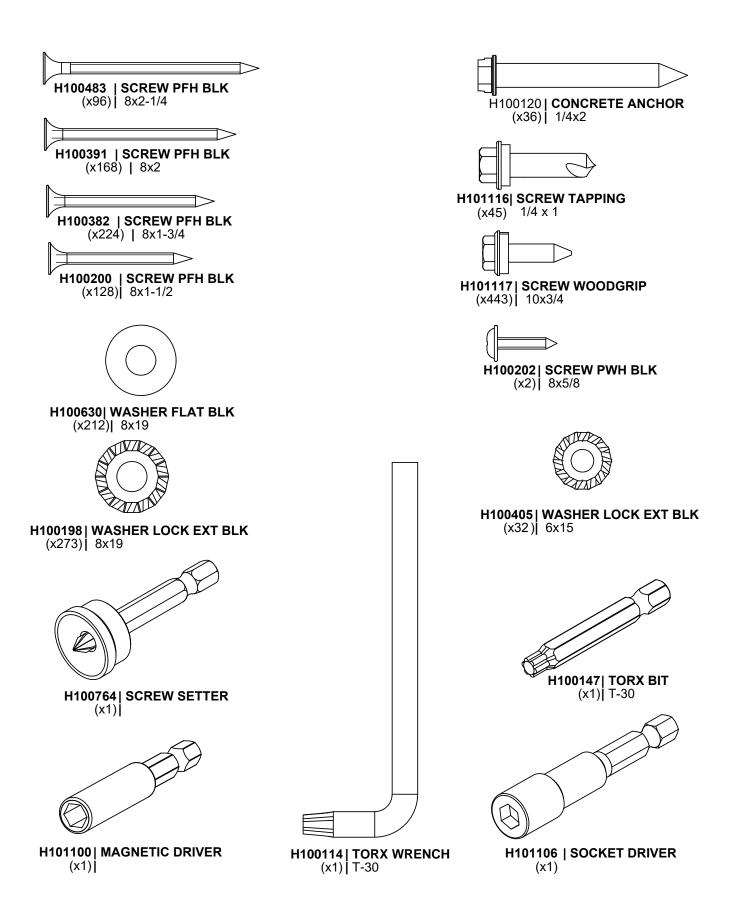
#### **Wood Components (Not to Scale)** J03 JOIST ASSEMBLY - W2A03807 J02 JOIST ASSEMBLY - W2A03811 36X8 7/16"X24 9/16" (36x214x624) (x1)1 7/16"x8 7/16"x24 9/16" (36x214x624) (x1). . J04 JOIST ASSEMBLY - W2A03810 1 7/16"x8 7/16"x100" (36x214x2600) (x1)J07 JOIST ASSEMBLY - W2A03815 J05 JOIST ASSEMBLY - W2A03814 1 7/16"x8 7/16"x28 7/16" (36x214x722) (x1)1 7/16"x8 7/16"x28 7/16" (36x214x722) 0 0 0 0 . . . JOIST ASSEMBLY - W2A03816 1 7/16"x8 7/16"x97 5/8" (36x214x2480) . . . JOIST ASSEMBLY - W2A03817 J08 1 7/16"x8 7/16"x97 5/8" (36x214x2480) (x1)J10 JOIST ASSEMBLY - W2A03820 JOIST ASSEMBLY - W2A03819 1 7/16"x8 7/16"x28 7/16" (36x214x722) 1 7/16"x8 7/16"x28 7/16" (36x214x722) (x1)JOIST ASSEMBLY - W2A03812 1 7/16"x8 7/16"x97 11/16" (36x214x2481) (x1)J12 JOIST ASSEMBLY - W2A03808 (x1) 1 7/16"x8 7/16"x97 11/16" (36x214x2481) . . J14 JOIST ASSEMBLY - W2A03813 JOIST ASSEMBLY - W2A03809 (x1) 1 7/16"x8 7/16"x26 7/8" (36x214x682) 1 7/16"x8 7/16"x26 7/8" (36x214x682) (x1)

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			BLY - W2A03822	F12-4-36-55	37.]
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		J18 JOIST ASS	EMBLY - W2A03827	7	
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21 JOIST AS:	SEMBLY - W2	2A03830	J24	JOIST ASSEMBL	Y - W2A03833
	7/16"x24 9/16	6" (36x214x624)		1 7/16"x8 7/16"x2	6 7/8" (36x214x682
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1) 1 7/16"x8	H		MDI V 14/2402921	• •	•
1) 1 7/16"x8	Э	J22 JOIST ASSE	EMBLY - W2A03831 16"x100" (36x214x2	01 N2007	6
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1) 17/16"x8		J22 JOIST ASSE (x1) 1 7/16"x8 7/	16"x100" (36x214x2	600)	500
1) 17/16"x8	0 0	J22 JOIST ASSE (x1) 1 7/16"x8 7/	16"x100" (36x214x2	600)	500
1) 1 7/16"x8	·	J22 JOIST ASSE (x1) 1 7/16"x8 7/	MBLY - W2A03832 16"x97 11/16" (36x21	600)	623
1) 1 7/16"x8	, V4L17622	J22 JOIST ASSE (x1) 1 7/16"x8 7/	MBLY - W2A03832 16"x97 11/16" (36x21	600)	

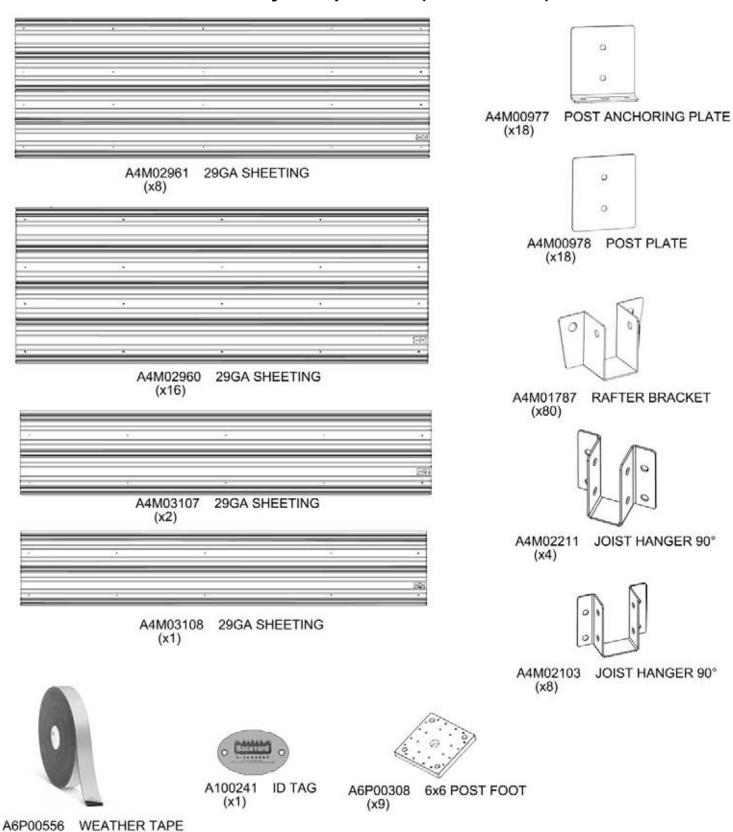
	Wood Components (Not to Scale)	
i i i i i i i i i i i i i i i i i i i	<u>,                                      </u>	0 0
	P01 POST - W2A03800 (x1) 6"x6"x98 1/2" (152x152x2502)	
·	(11.)	0 9
	P02 POST - W2A03801 (x1) 6"x6"x98 1/2" (152x152x2502)	
· ·	(x1) 6"x6"x98 1/2" (152x152x2502)	• • •
8 X	P03 POST - W2A03802	* 6 6
- 344	(x1) 6"x6"x92 5/16" (152x152x2344)	n n
• •		• 0 0
	P04 POST - W2A03803 (x1) 6"x6"x92 5/16" (152x152x2344)	# total
	P05 POST - W2A03804 (x1) 6"x6"x86 1/4" (152x152x2190)	A His
		• • •
	P06 POST - W2A03805 (x1) 6"x6"x86 1/4" (152x152x2190)	0 10
	THE STATE OF THE S	• •
	P07 POST - W2A03818 (x1) 6"x6"x98 1/2" (152x152x2502)	7 17 1
		• • •
	P08 POST - W2A03823 (x1) 6"x6"x86 1/4" (152x152x2190)	. 10.
• •	*	0 0
520	P09 POST - W2A03824 (x1) 6"x6"x92 5/16" (152x152x2344)	



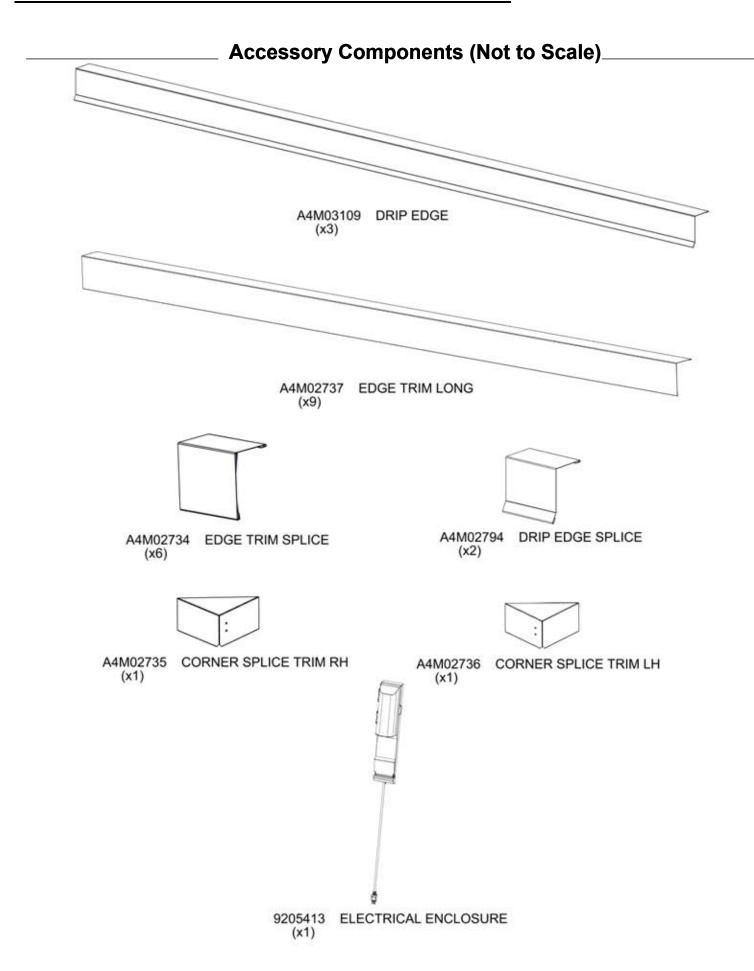
#### **Hardware Components** -



### **Accessory Components (Not to Scale)**.



(x4)



# PRE-ASSEMBLY STEP 1 - SORTING PARTS

It is critical for ease of assembly that you take the time to sort and organize the wood and hardware.

#### **WOOD PARTS:**

- Organize wood parts by the three-digit, alpha-numeric number stamped on each board (ex. P01).
- If there are multiple boards with the same stamped number, stack those pieces together.
- Stamps can be found on the flat surface of the boards or on the end of the boards.
- Allow yourself plenty of room the wood pieces can take up a significant amount of space.

#### NOTE: CARTONS ARE NOT ORGANIZED BY BOARD NUMBER.

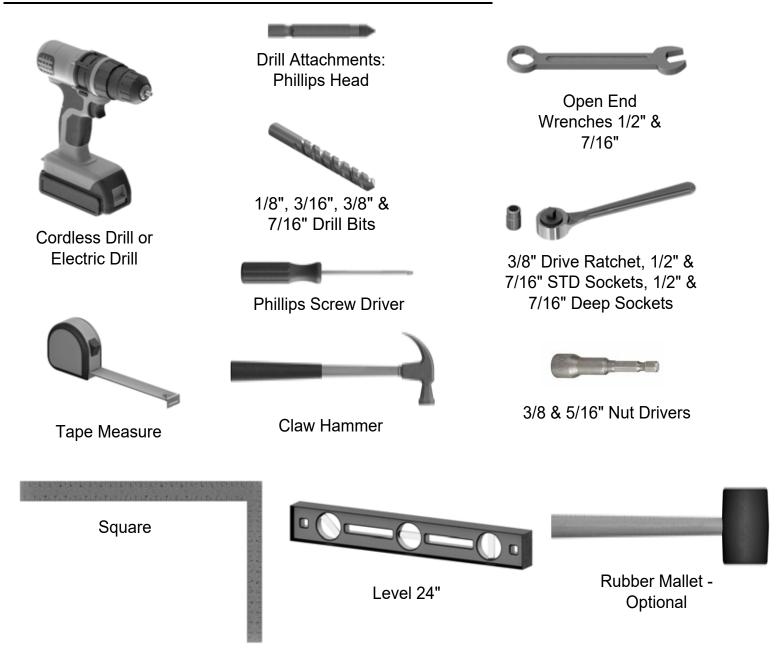


#### **HARDWARE PARTS:**

- We recommend that you have a separate table to organize the hardware.
- Hardware bags are printed with a seven-digit, alpha-numeric part number.
- You can organize your hardware by part number or group by hardware type (i.e. bolts, nuts, etc.).
- During assembly you only need to reference the last four digits of the number.



# PRE-ASSEMBLY STEP 2 - TOOLS REQUIRED



# PRE-ASSEMBLY STEP 3 - CHOOSE YOUR ASSEMBLY METHOD

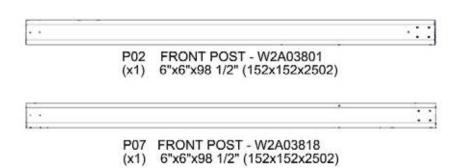
There are several types of assembly instructions available to you.

- 1. Printed Assembly Manual included with your set
- 2. BILT APP 3D interactive instructions
- 3. Combination of the Printed Manual and BILT APP (Note: Step numbers can differ between the two methods)

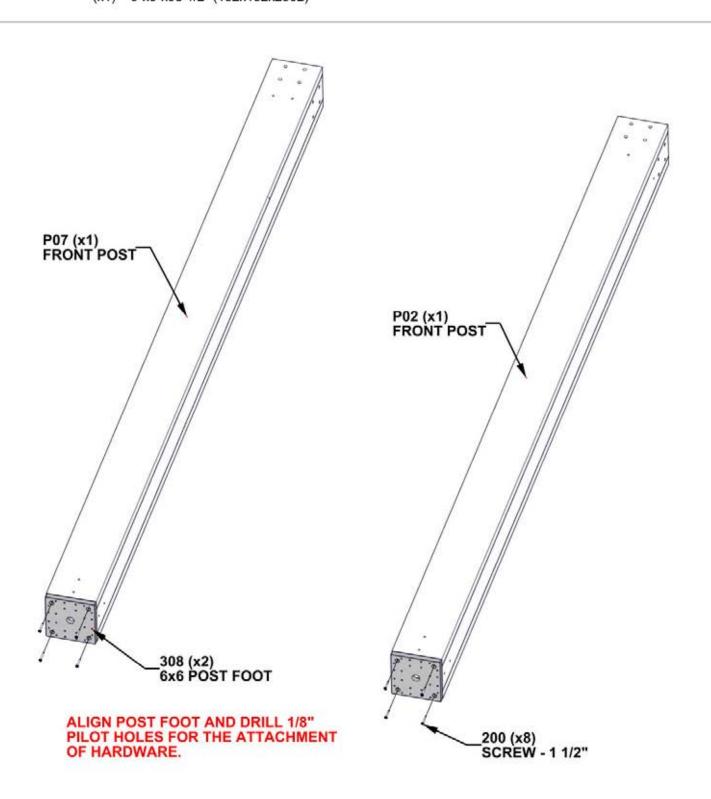


# STEP 1 - RIGHT FRONT ASSEMBLY

QTYPART NUMBERDESCRIPTION8H100200SCREW PFH 8x1 1/2 BLK



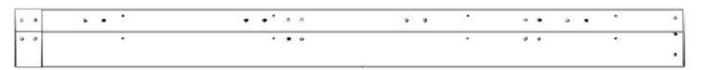




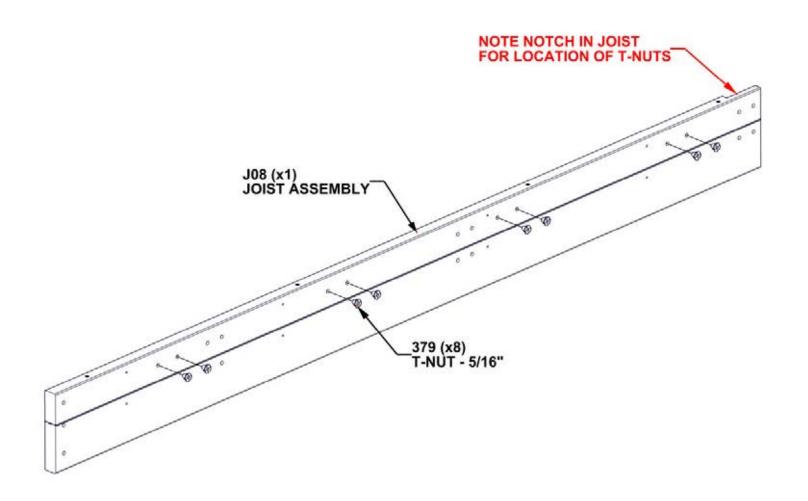
# SET FRONT POST ASSEMBLIES TO THE SIDE

# STEP 2 - RIGHT FRONT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H100379	T-NUT 5/16 BLK



J08 JOIST ASSEMBLY - W2A03817 (x1) 1 7/16"x8 7/16"x97 5/8" (36x214x2480)

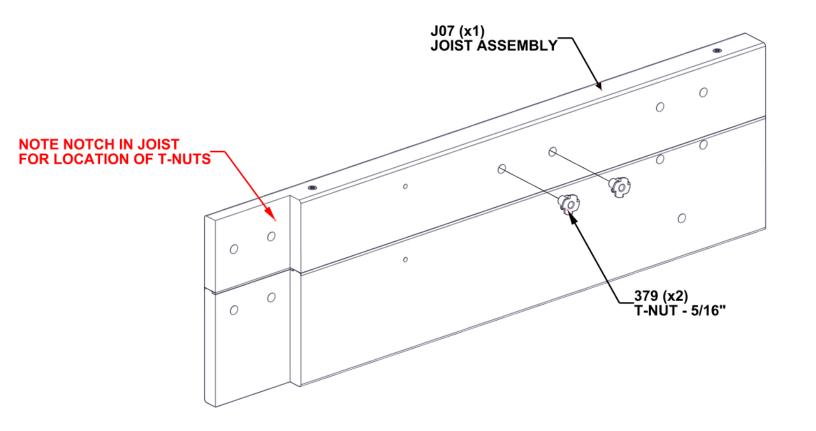


# **STEP 3 - RIGHT FRONT ASSEMBLY**

QTY	PART NUMBER	DESCRIPTION
2	H100379	T-NUT 5/16 BLK

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J07 JOIST ASSEMBLY - W2A03815 (x1) 1 7/16"x8 7/16"x28 7/16" (36x214x722)



# STEP 4A - RIGHT FRONT ASSEMBLY

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QTY	PART NUMBER	DESCRIPTION
4	H100198	WASHER LOCK EXT 8x19
4	H100205	BOLT WH 5/16x2 1/4 BLK
4	H100379	TNUT-5/16" BLK

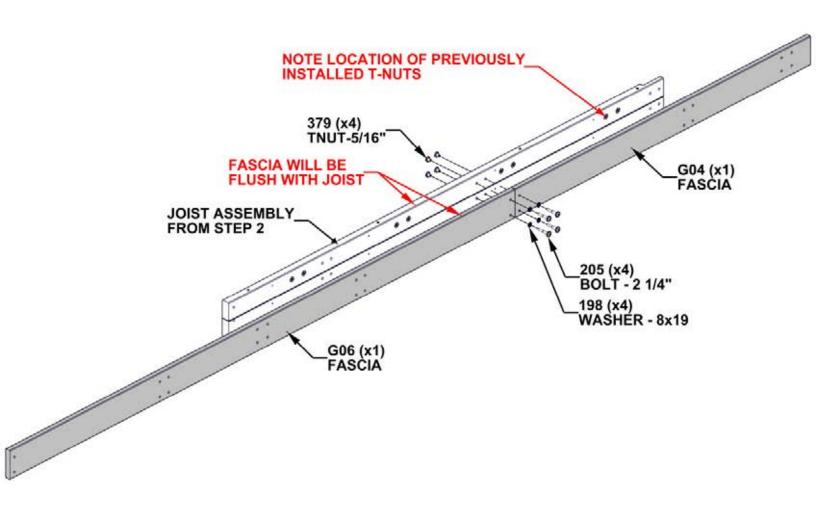
G04 FASCIA - W4L17624 (x1) 15/16"x5 1/4"x66 3/8" (24x134x1686)

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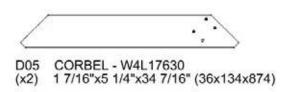
G06 FASCIA - W4L17629 (x1) 15/16"x5 1/4"x113 3/8" (24x134x2880)

#### NOTES:

• INSERT T-NUTS FIRST.



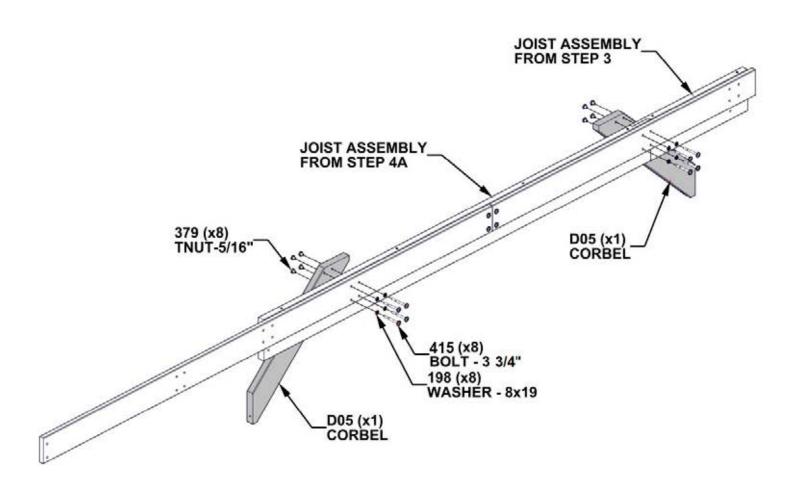
# STEP 4B - RIGHT FRONT ASSEMBLY



QTY	PART NUMBER	DESCRIPTION
8	H100198	WASHER LOCK EXT 8x19
8	H100379	TNUT-5/16" BLK
8	H100415	BOLT WH 5/16x3 3/4 BLK

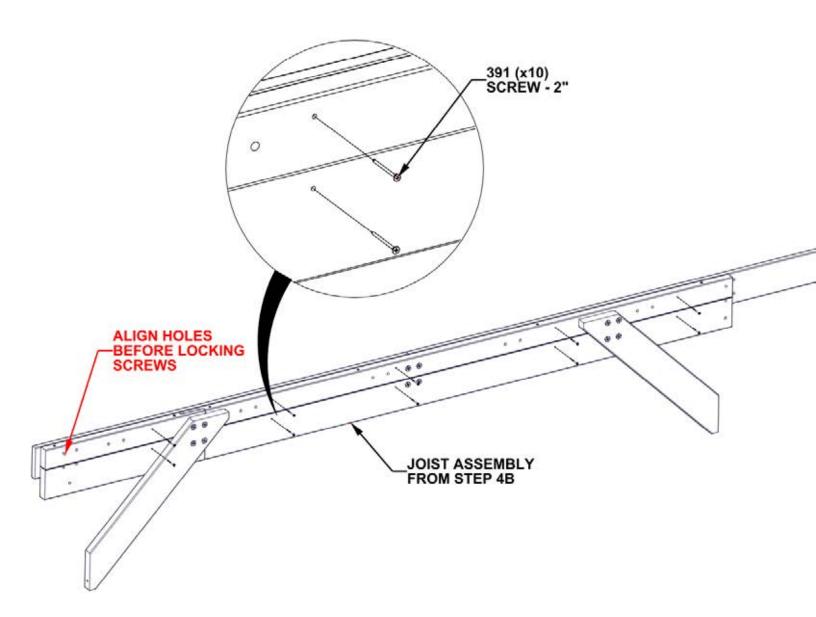
#### NOTES:

• INSERT T-NUTS FIRST.



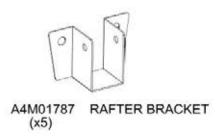
# STEP 4C - RIGHT FRONT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
10	H100391	SCREW PFH 8x2 BLK

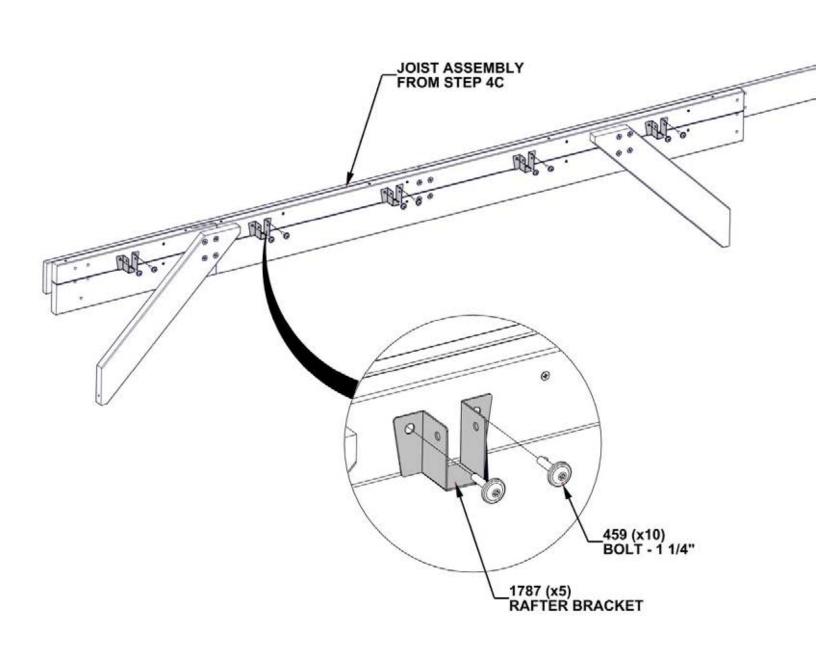


# STEP 4D - RIGHT FRONT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
10	H100459	BOLT WH 5/16x1 1/4 BLK

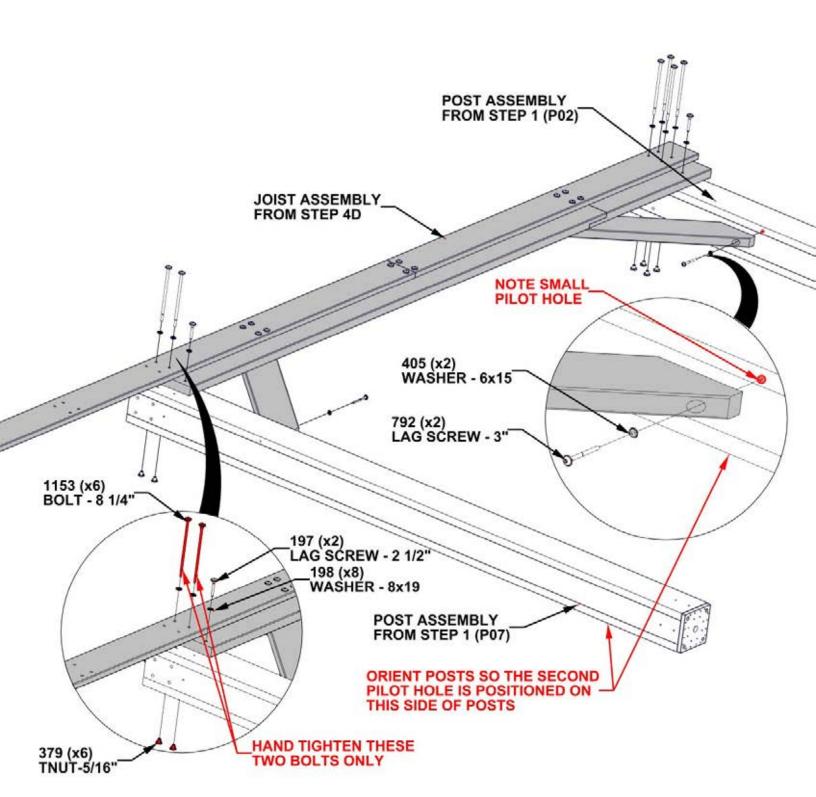


NOTE: ALIGN RAFTER BRACKETS WITH HOLES IN BEAM AND ATTACH AS SHOWN



### STEP 5 - RIGHT FRONT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H100197	LAG SCREW WH 5/16x2 1/2 BLK
8	H100198	WASHER LOCK EXT 8x19
6	H100379	TNUT-5/16" BLK
2	H100405	WASHER LOCK EXT 6x15
2	H100792	LAG SCREW WH 1/4x3 BLK
6	H101153	BOLT WH 5/16x8 1/4 BLK



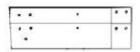
# SET RIGHT FRONT ASSEMBLY TO THE SIDE

# STEP 6A - LEFT JOIST ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100379	TNUT-5/16" BLK



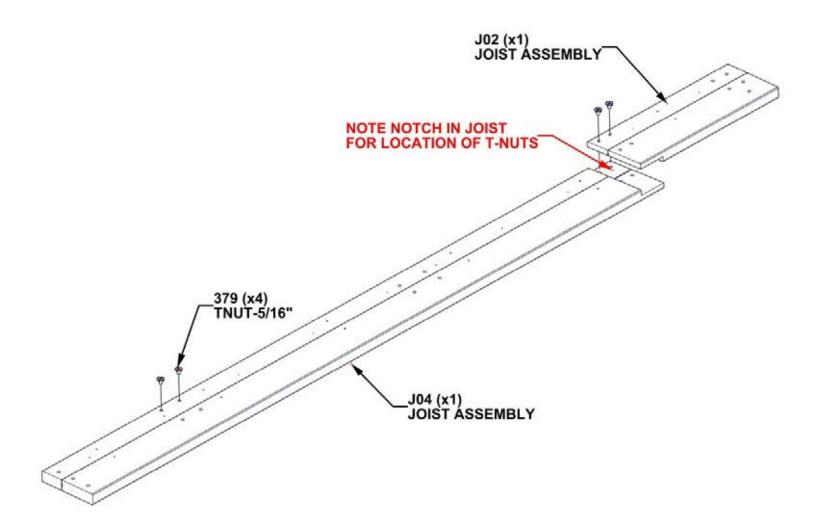
J04 JOIST ASSEMBLY - W2A03810 (x1) 1 7/16"x8 7/16"x100" (36x214x2600)



J02 JOIST ASSEMBLY - W2A03811 (x1) 36X8 7/16"X24 9/16" (36x214x624)

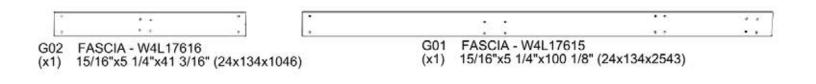
#### NOTES:

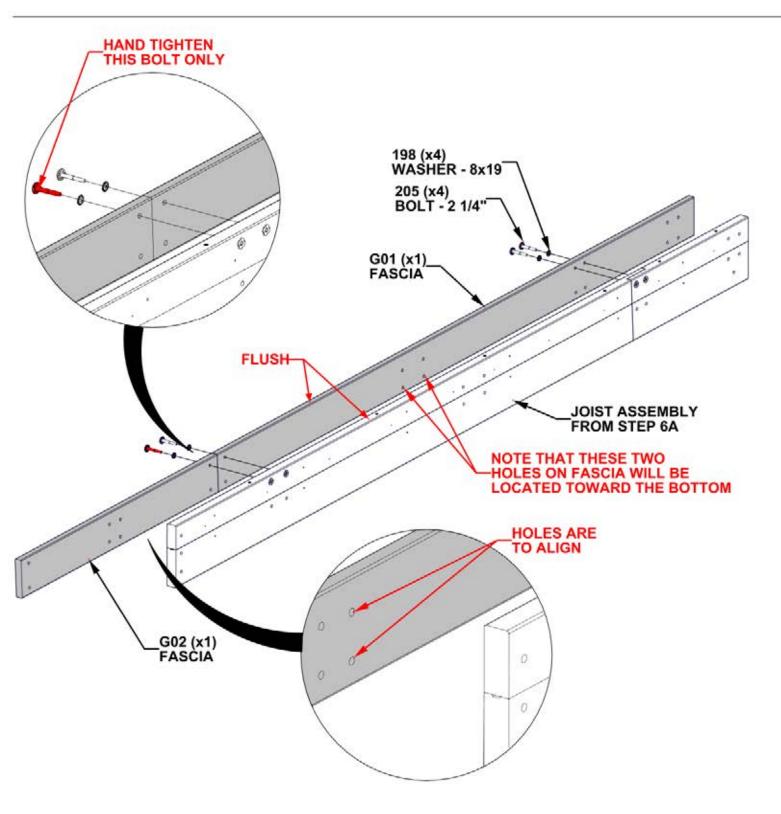
- POSITION JOIST ASSEMBLIES AS SHOWN BELOW.
- · ADD T-NUTS IN THE TOP FOUR HOLES AS SHOWN.



### STEP 6B - LEFT JOIST ASSEMBLY

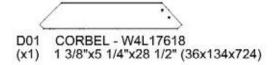
QTY	PART NUMBER	DESCRIPTION
4	H100198	WASHER LOCK EXT 8x19
4	H100205	BOLT WH 5/16x2 1/4 BLK

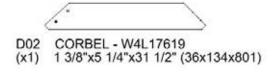




# STEP 6C - LEFT JOIST ASSEMBLY

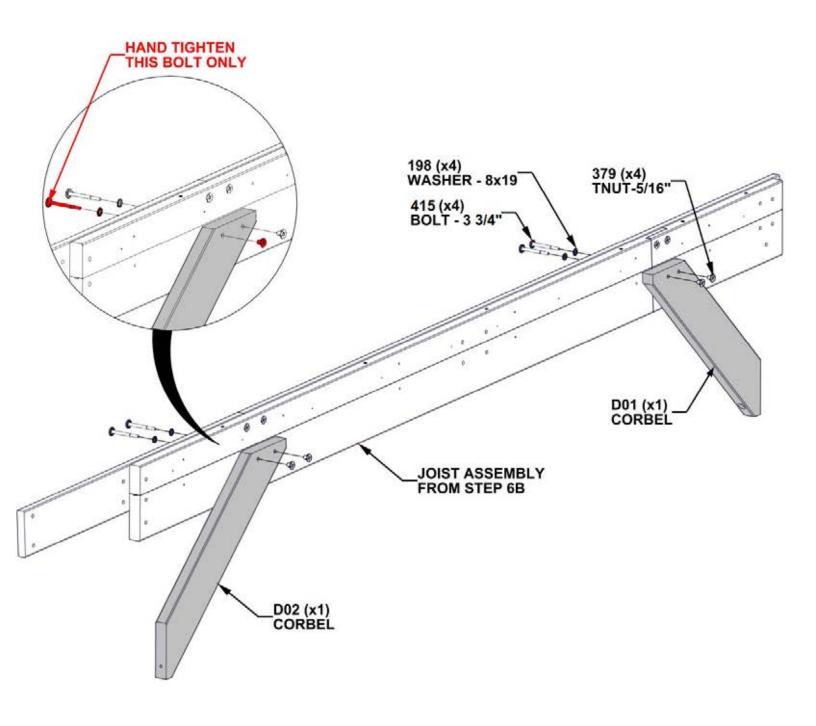
QTY	PART NUMBER	DESCRIPTION
4	H100198	WASHER LOCK EXT 8x19
4	H100379	TNUT-5/16" BLK
4	H100415	BOLT WH 5/16x3 3/4 BLK





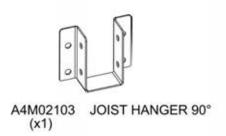
#### NOTES:

• INSERT T-NUTS FIRST.

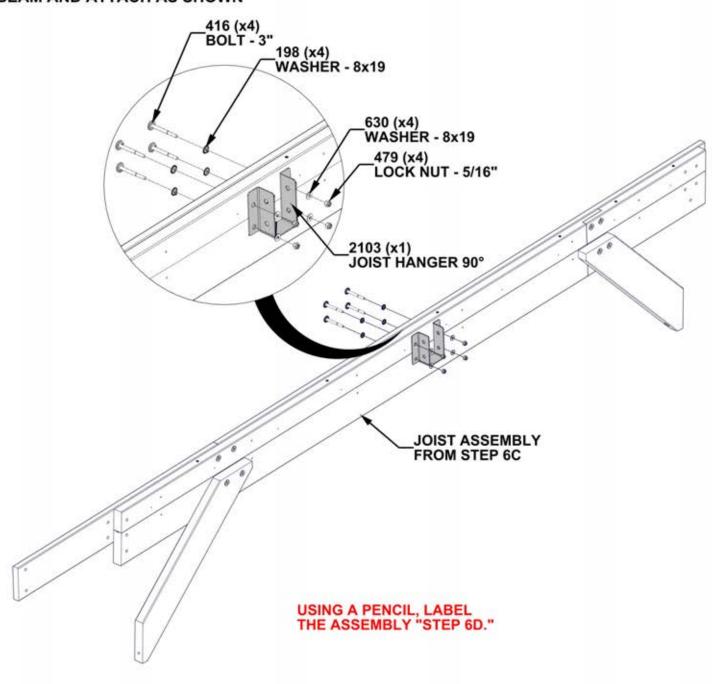


# STEP 6D - LEFT JOIST ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100198	WASHER LOCK EXT 8x19
4	H100416	BOLT WH 5/16x3 BLK
4	H100479	NUT LOCK 5/16 BLK
4	H100630	WASHER FLAT 8x19 BLK



NOTE: ALIGN JOIST HANGER WITH HOLES IN BEAM AND ATTACH AS SHOWN



# SET LEFT JOIST ASSEMBLY TO THE SIDE

### STEP 7A - LEFT CENTER JOIST ASSEMBLY

QTY	QTY PART NUMBER DESCRIPTION	
2	H100198	WASHER LOCK EXT 8x19
2	H100379	TNUT-5/16" BLK
2	H100459	BOLT WH 5/16x1 1/4 BLK



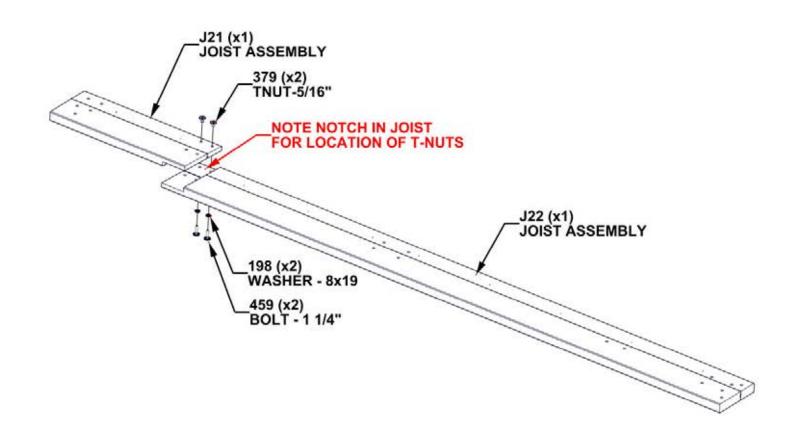
J22 JOIST ASSEMBLY - W2A03831 (x1) 1 7/16"x8 7/16"x100" (36x214x2600)

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J21 JOIST ASSEMBLY - W2A03830 (x1) 1 7/16"x8 7/16"x24 9/16" (36x214x624)

#### NOTES:

- POSITION JOIST ASSEMBLIES AS SHOWN BELOW.
- INSERT T-NUTS FIRST



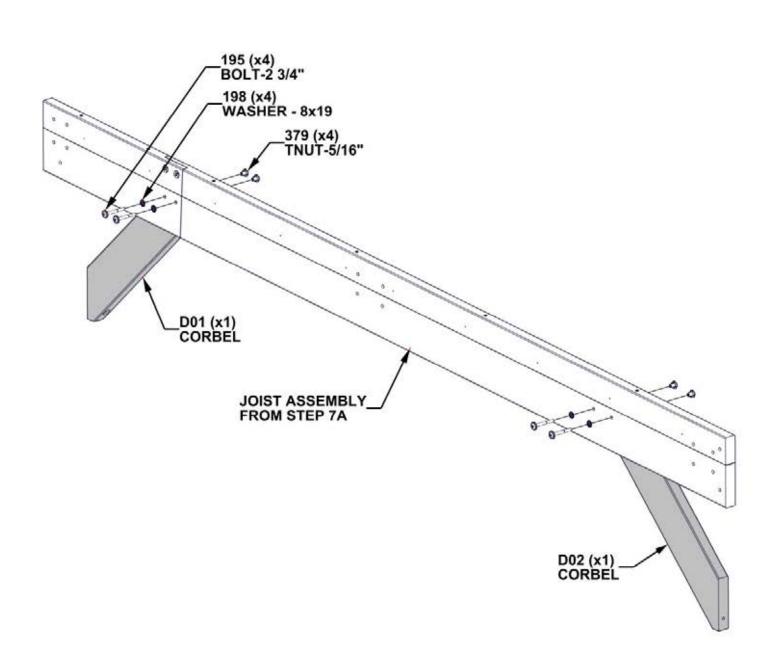
# STEP 7B - LEFT CENTER JOIST ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100195	BOLT WH 5/16x2 3/4 BLK
4	H100198	WASHER LOCK EXT 8x19
4	H100379	TNUT-5/16" BLK

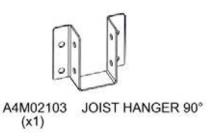
D01 CORBEL - W4L17618 (x1) 1 3/8"x5 1/4"x28 1/2" (36x134x724) D02 CORBEL - W4L17619 (x1) 1 3/8"x5 1/4"x31 1/2" (36x134x801)

#### NOTES:

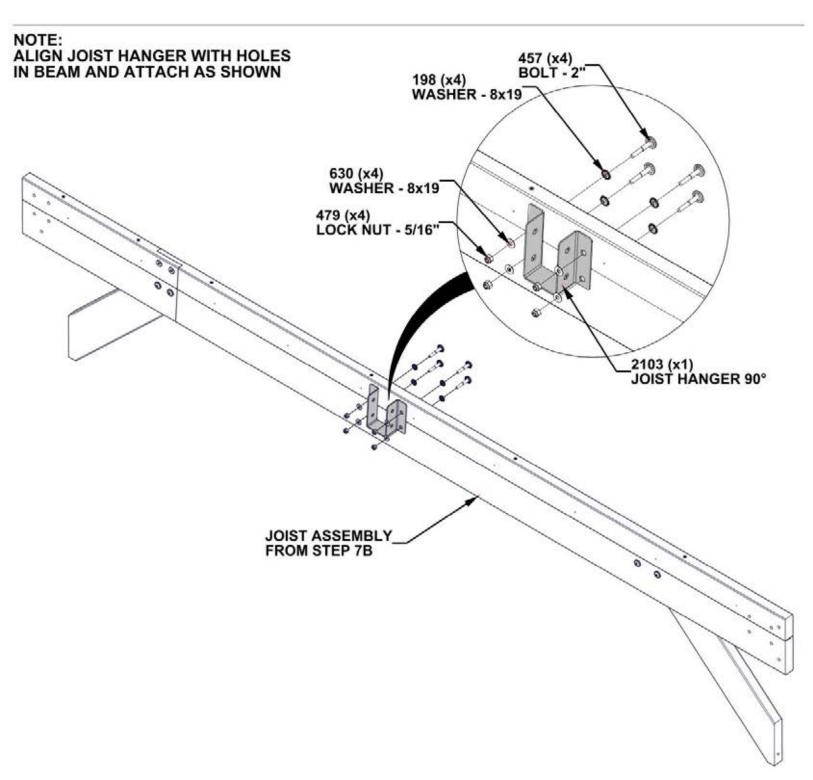
· INSERT T-NUTS FIRST.



# STEP 7C - LEFT CENTER JOIST ASSEMBLY

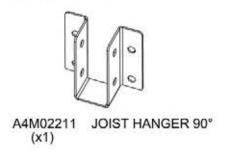


QTY	PART NUMBER	DESCRIPTION
4	H100198	WASHER LOCK EXT 8x19
4	H100457	BOLT WH 5/16x2 BLK
4	H100479	NUT LOCK 5/16 BLK
4	H100630	WASHER FLAT 8x19 BLK

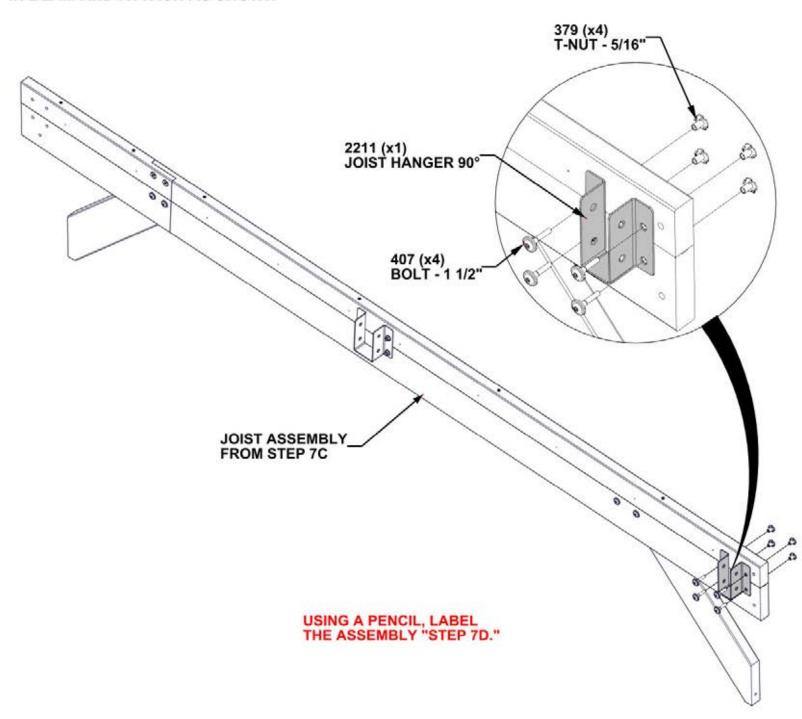


# STEP 7D - LEFT CENTER JOIST ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100379	T-NUT 5/16 BLK
4	H100407	BOLT WH 5/16x1 1/2 BLK



#### NOTE: ALIGN JOIST HANGER WITH HOLES IN BEAM AND ATTACH AS SHOWN



# SET LEFT CENTER JOIST ASSEMBLY TO THE SIDE

# STEP 8A - RIGHT CENTER JOIST ASSEMBLY

QTY PART NUMBER DESCRIPTION		DESCRIPTION
2	H100198	WASHER LOCK EXT 8x19
2	H100379	TNUT-5/16" BLK
2	H100459	BOLT WH 5/16x1 1/4 BLK



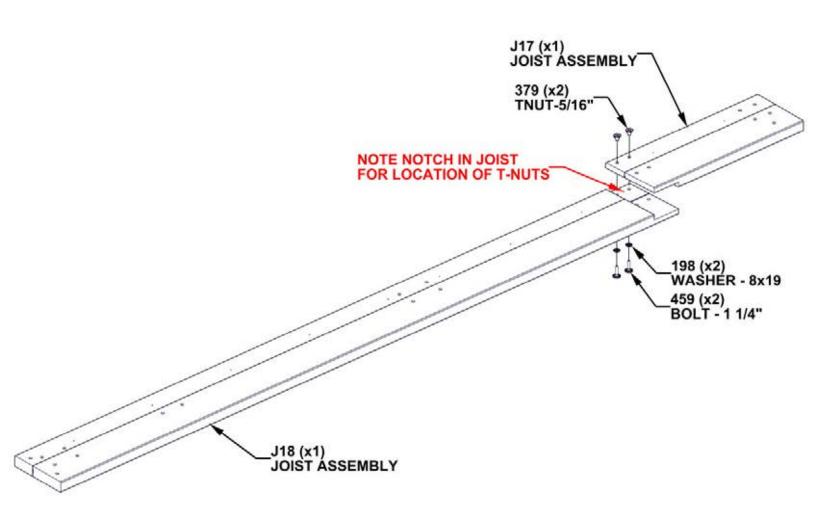
J18 JOIST ASSEMBLY - W2A03827 (x1) 1 7/16"x8 7/16"x100" (36x214x2600)

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1,531

J17 JOIST ASSEMBLY - W2A03826 (x1) 36X8 7/16"X24 9/16" (36x214x624)

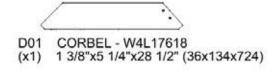
#### NOTES:

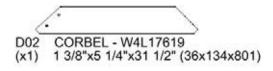
- POSITION JOIST ASSEMBLIES AS SHOWN BELOW.
- INSERT T-NUTS FIRST



#### STEP 8B - RIGHT CENTER JOIST ASSEMBLY

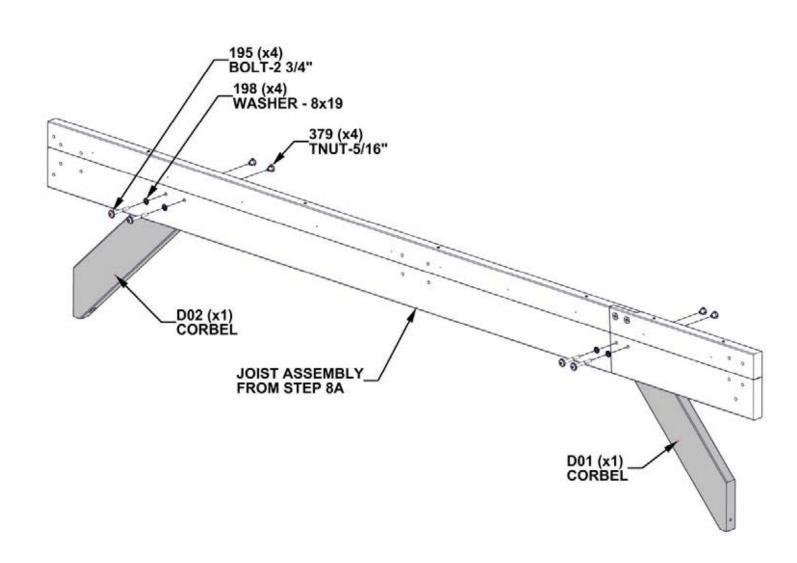
QTY	PART NUMBER	DESCRIPTION
4	H100195	BOLT WH 5/16x2 3/4 BLK
4	H100198	WASHER LOCK EXT 8x19
4	H100379	TNUT-5/16" BLK





#### NOTES:

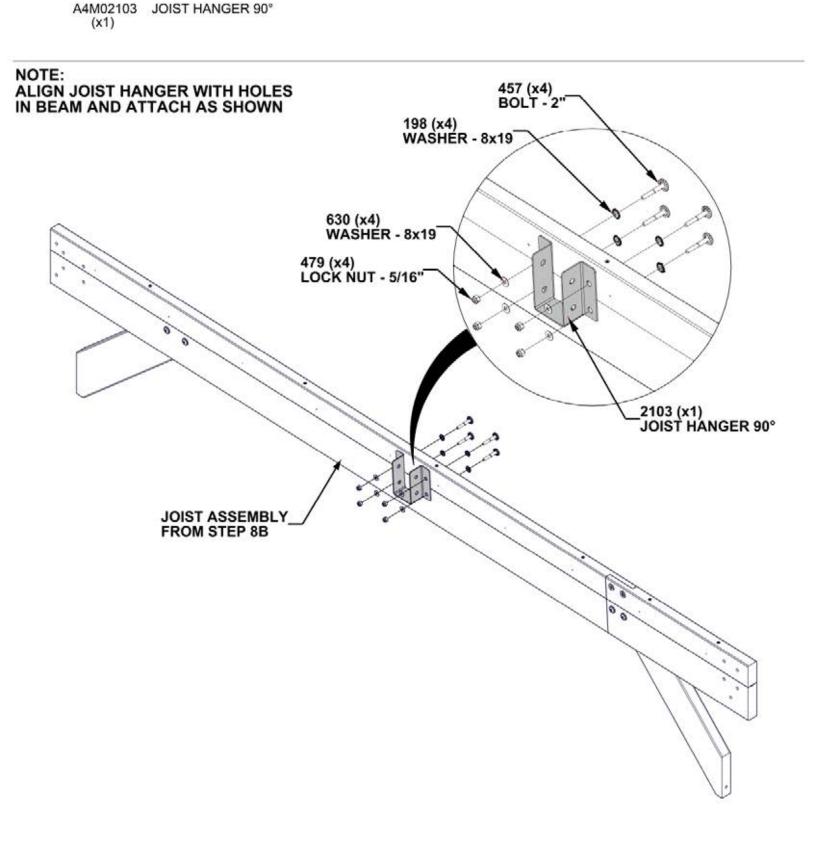
• INSERT T-NUTS FIRST.



## STEP 8C - RIGHT CENTER JOIST ASSEMBLY

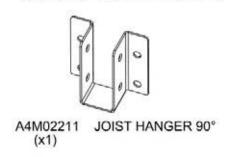


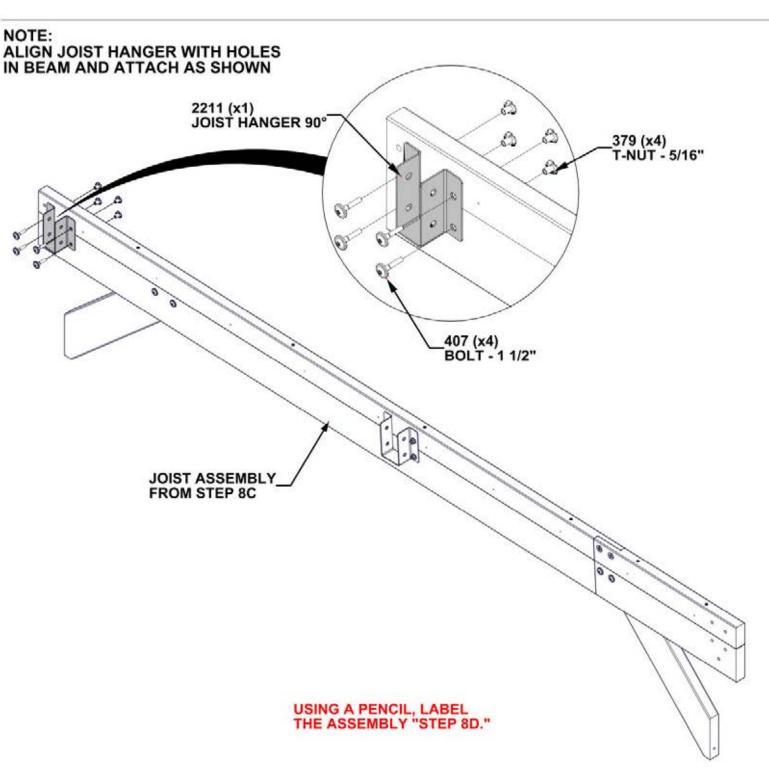
QTY	PART NUMBER	DESCRIPTION
4	H100198	WASHER LOCK EXT 8x19
4	H100457	BOLT WH 5/16x2 BLK
4	H100479	NUT LOCK 5/16 BLK
4	H100630	WASHER FLAT 8x19 BLK



### STEP 8D - RIGHT CENTER JOIST ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100379	T-NUT 5/16 BLK
4	H100407	BOLT WH 5/16x1 1/2 BLK



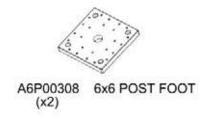


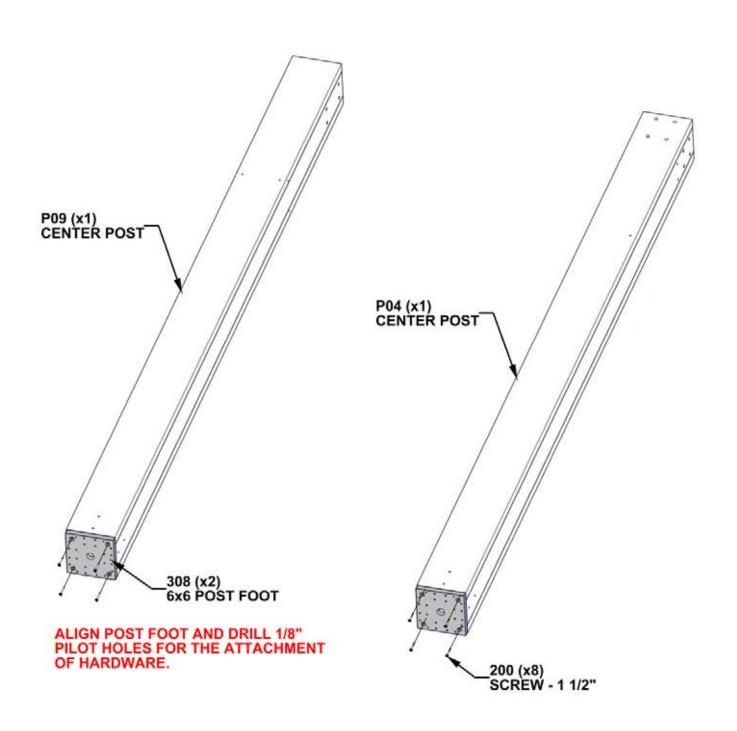
# SET RIGHT CENTER JOIST ASSEMBLY TO THE SIDE

## STEP 9 - CENTER POST ASSEMBLY

QTYPART NUMBERDESCRIPTION8H100200SCREW PFH 8x1 1/2 BLK

			7.	10	0.7
					*
	P04 (x1)	CENTER POST - W2A03803 6"x6"x92 5/16" (152x152x2344)	-	•	
		4.			_
• •		*			8
• •		Section 1 to the section of the section 1 to the section			1



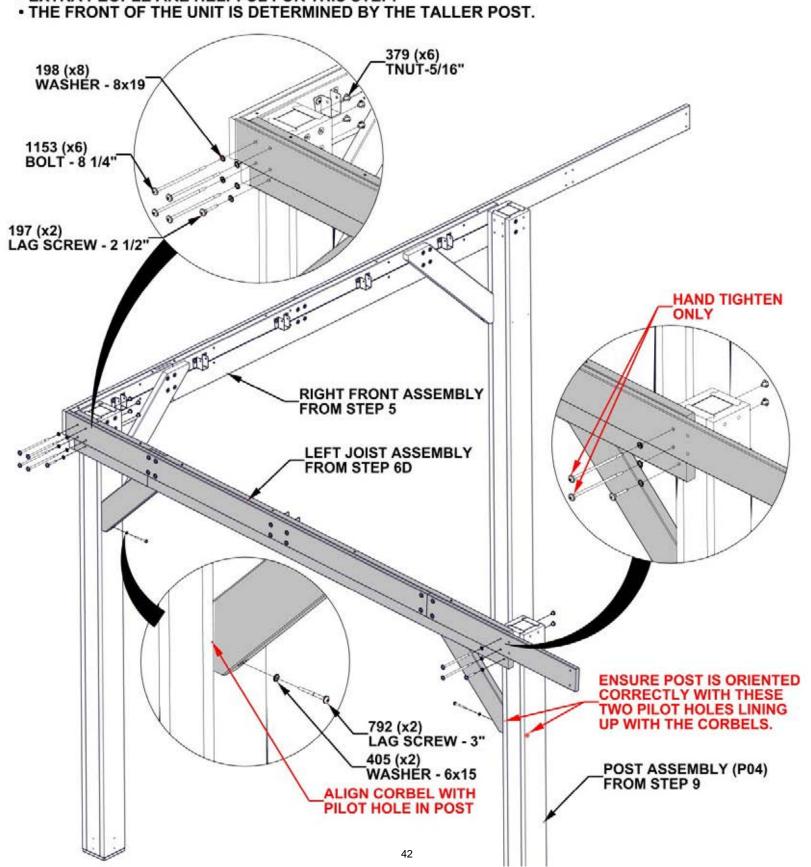


### STEP 10 - CARPORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H100197	LAG SCREW WH 5/16x2 1/2 BLK
8	H100198	WASHER LOCK EXT 8x19
6	H100379	TNUT-5/16" BLK
2	H100405	WASHER LOCK EXT 6x15
2	H100792	LAG SCREW WH 1/4x3 BLK
6	H101153	BOLT WH 5/16x8 1/4 BLK

#### NOTE:

EXTRA PEOPLE ARE HELPFUL FOR THIS STEP.

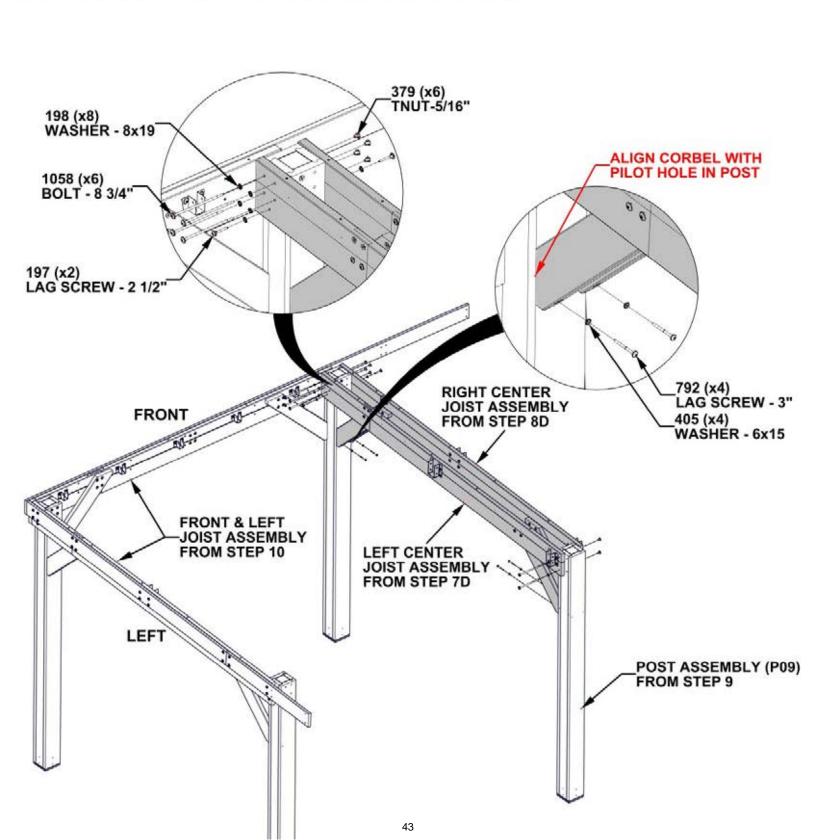


#### STEP 11 - CARPORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H100197	LAG SCREW WH 5/16x2 1/2 BLK
8	H100198	WASHER LOCK EXT 8x19
6	H100379	TNUT-5/16" BLK
4	H100405	WASHER LOCK EXT 6x15
4	H100792	LAG SCREW WH 1/4x3 BLK
6	H101058	BOLT WH 5/16x8 3/4 BLK

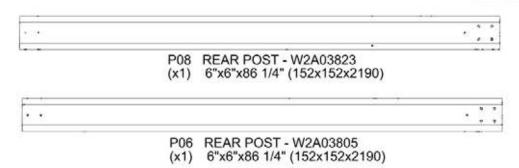
#### NOTE:

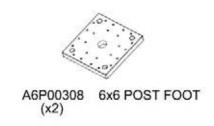
- EXTRA PEOPLE ARE HELPFUL FOR THIS STEP.
- THE FRONT OF THE UNIT IS DETERMINED BY THE TALLER POST.

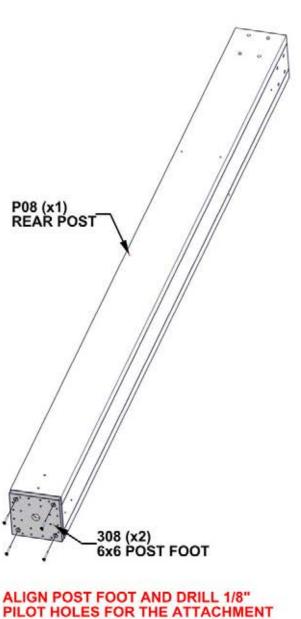


### STEP 12 - RIGHT REAR ASSEMBLY

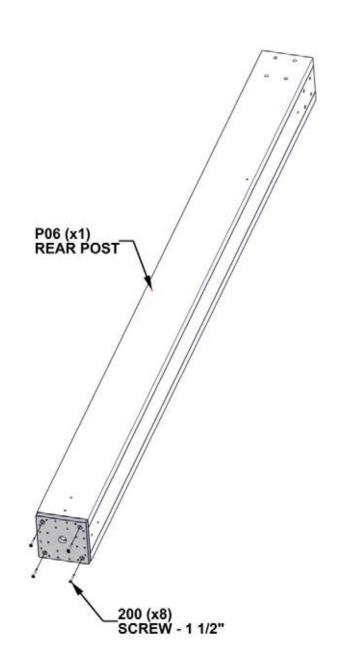
QTY	PART NUMBER	DESCRIPTION
8	H100200	SCREW PFH 8x1 1/2 BLK







OF HARDWARE.



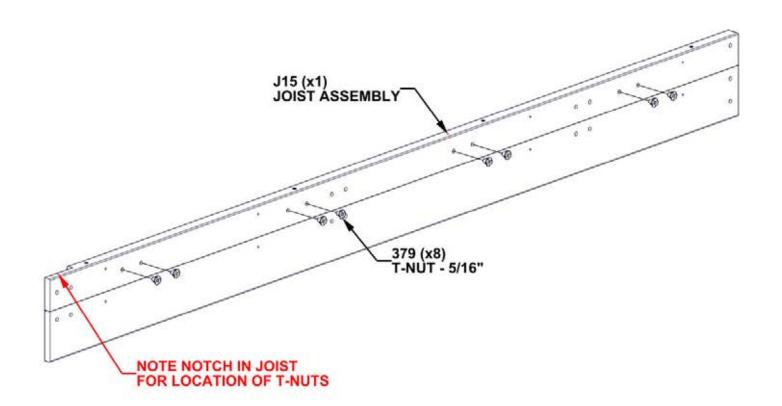
## SET REAR POST ASSEMBLIES TO THE SIDE

## **STEP 13 - RIGHT REAR ASSEMBLY**

QTY	PART NUMBER	DESCRIPTION
8	H100379	T-NUT 5/16 BLK

	 0 6	•	0 0		 4 0

J15 JOIST ASSEMBLY - W2A03821 (x1) 1 7/16"x8 7/16"x97 5/8" (36x214x2480)

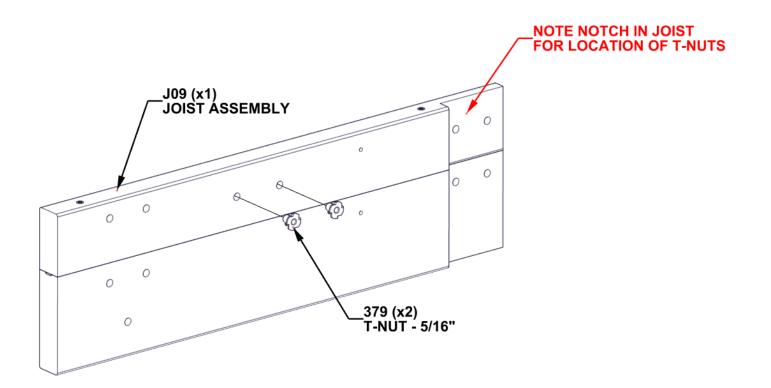


## **STEP 14 - RIGHT REAR ASSEMBLY**

QTY	PART NUMBER	DESCRIPTION
2	H100379	T-NUT 5/16 BLK

٥		٥	Q	0	0	0	0
0		0			0	0	0
	0						

J09 JOIST ASSEMBLY - W2A03819 (x1) 1 7/16"x8 7/16"x28 7/16" (36x214x722)



#### STEP 15A - RIGHT REAR ASSEMBLY

				•
			- 1	
G07	FASCIA - W4L176	634		
(x1)	15/16"x5 1/4"x66 3	3/8" (24x1	34x1686)	)

QTY	PART NUMBER	DESCRIPTION
4	H100198	WASHER LOCK EXT 8x19
4	H100205	BOLT WH 5/16x2 1/4 BLK
4	H100379	TNUT-5/16" BLK

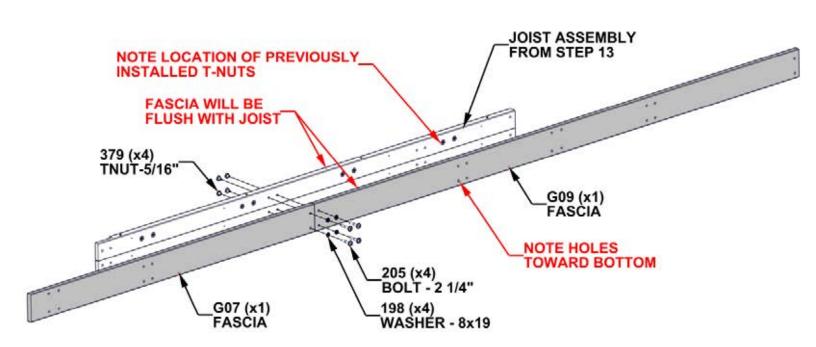
				3
*	* *			
•		1.1	* *	

G09 FASCIA - W4L17636

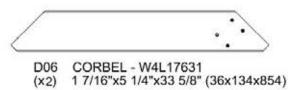
(x1) 15/16"x5 1/4"x113 3/8" (24x134x2880)

#### NOTES:

INSERT T-NUTS FIRST.



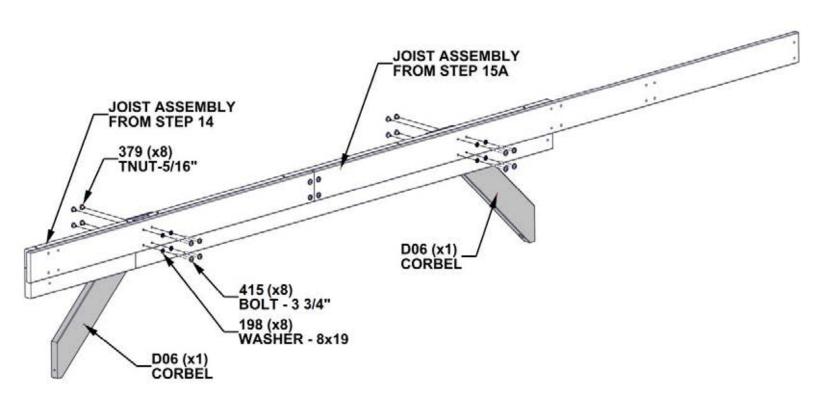
## STEP 15B - RIGHT REAR ASSEMBLY



QTY	PART NUMBER	DESCRIPTION
8	H100198	WASHER LOCK EXT 8x19
8	H100379	TNUT-5/16" BLK
8	H100415	BOLT WH 5/16x3 3/4 BLK

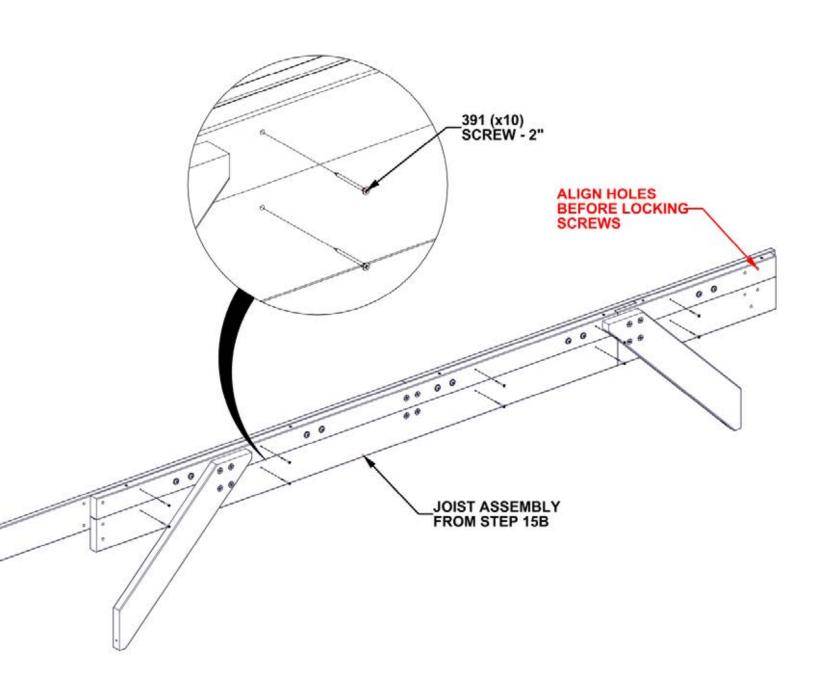
#### NOTES:

INSERT T-NUTS FIRST.



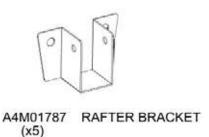
## STEP 15C - RIGHT REAR ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
10	H100391	SCREW PFH 8x2 BLK

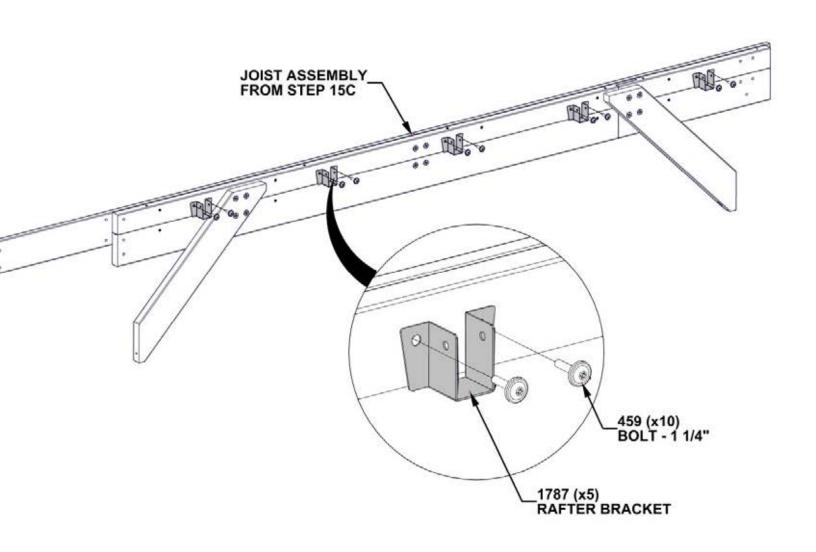


## STEP 15D - RIGHT REAR ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
10	H100459	BOLT WH 5/16x1 1/4 BLK

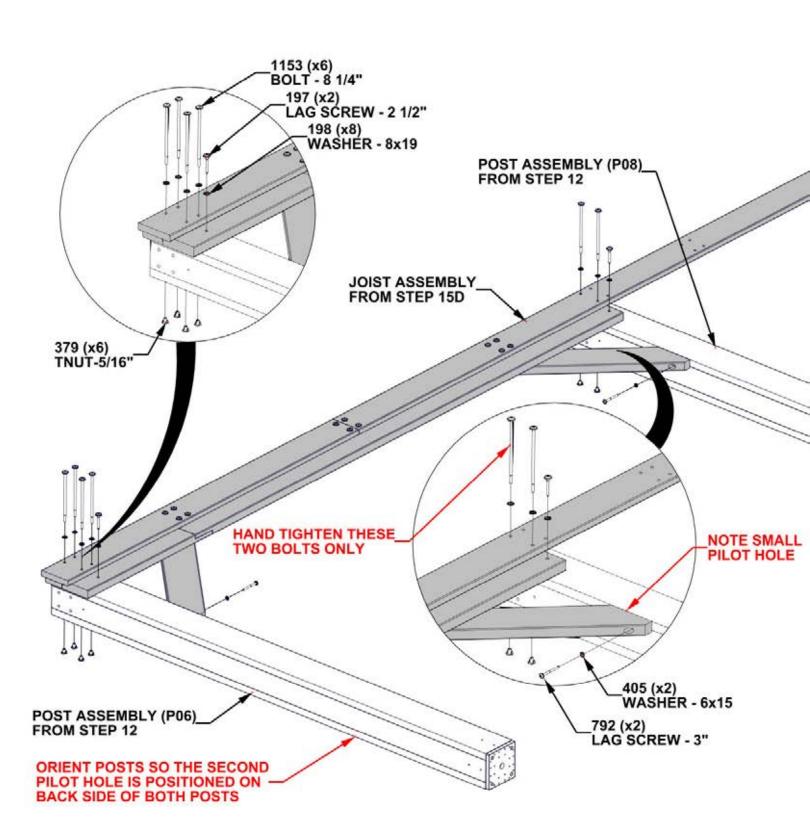


#### NOTE: ALIGN RAFTER BRACKETS WITH HOLES IN BEAM AND ATTACH AS SHOWN



#### STEP 16 - RIGHT REAR ASSEMBLY

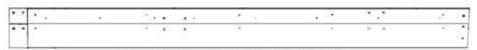
QTY	PART NUMBER	DESCRIPTION
2	H100197	LAG SCREW WH 5/16x2 1/2 BLK
8	H100198	WASHER LOCK EXT 8x19
6	H100379	TNUT-5/16" BLK
2	H100405	WASHER LOCK EXT 6x15
2	H100792	LAG SCREW WH 1/4x3 BLK
6	H101153	BOLT WH 5/16x8 1/4 BLK



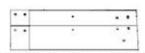
# SET RIGHT REAR ASSEMBLY TO THE SIDE

## STEP 17A - RIGHT JOIST ASSEMBLY

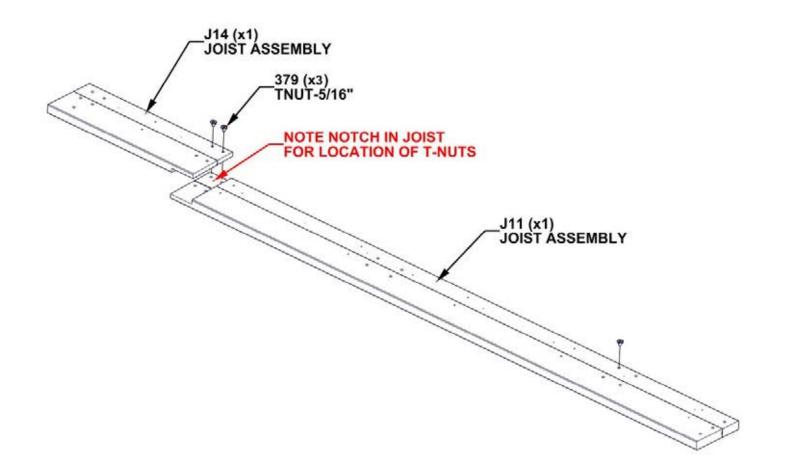
QTY	PART NUMBER	DESCRIPTION
3	H100379	TNUT-5/16" BLK



J11 JOIST ASSEMBLY - W2A03812 (x1) 1 7/16"x8 7/16"x97 11/16" (36x214x2481)



J14 JOIST ASSEMBLY - W2A03813 (x1) 1 7/16"x8 7/16"x26 7/8" (36x214x682)

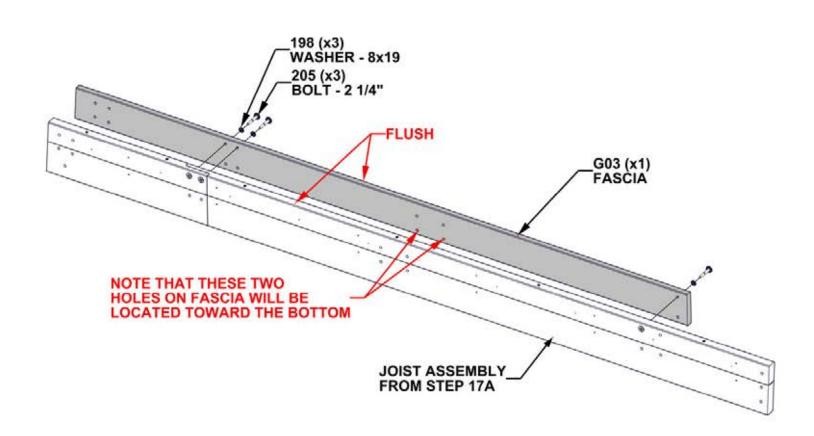


### STEP 17B - RIGHT JOIST ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
3	H100198	WASHER LOCK EXT 8x19
3	H100205	BOLT WH 5/16x2 1/4 BLK

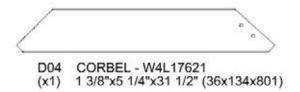


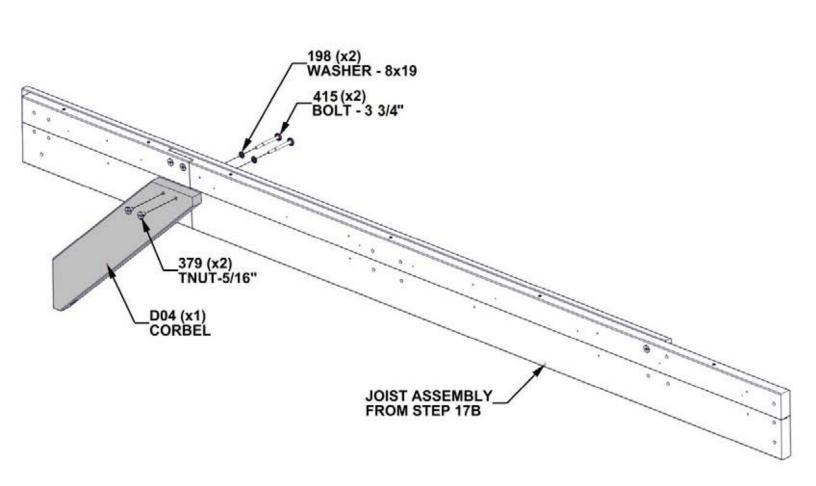
G03 FASCIA - W4L17617 (x1) 15/16"x5 1/4"x102 1/8" (24x134x2594)



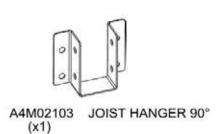
## STEP 17C - RIGHT JOIST ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H100198	WASHER LOCK EXT 8x19
2	H100379	TNUT-5/16" BLK
2	H100415	BOLT WH 5/16x3 3/4 BLK

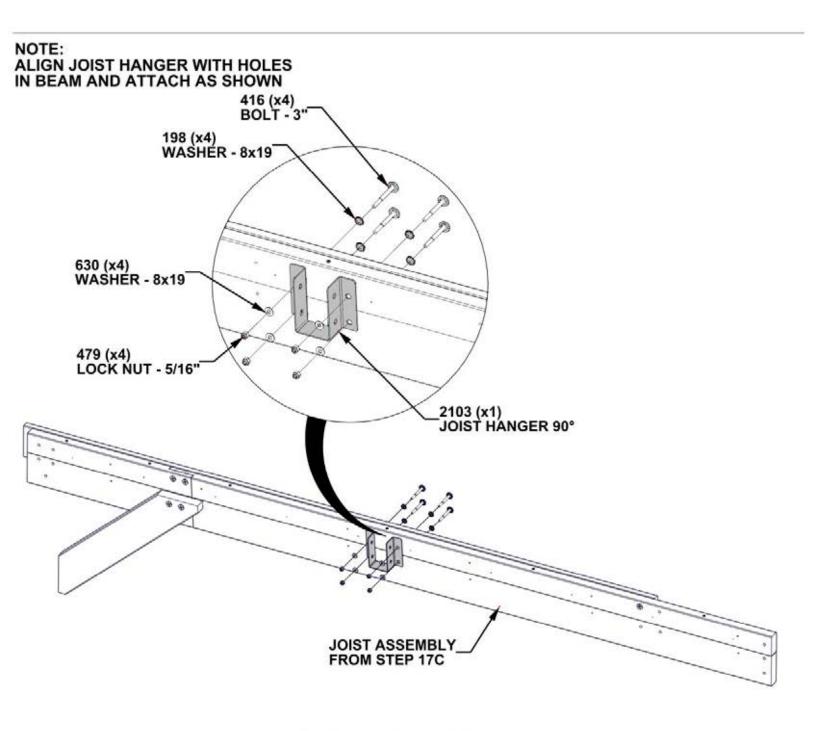




### STEP 17D - RIGHT JOIST ASSEMBLY



QTY	PART NUMBER	DESCRIPTION
4	H100198	WASHER LOCK EXT 8x19
4	H100416	BOLT WH 5/16x3 BLK
4	H100479	NUT LOCK 5/16 BLK
4	H100630	WASHER FLAT 8x19 BLK



USING A PENCIL, LABEL THE ASSEMBLY "STEP 17D."

57

# SET RIGHT JOIST ASSEMBLY TO THE SIDE

### STEP 18A - RIGHT CENTER JOIST ASSEMBLY

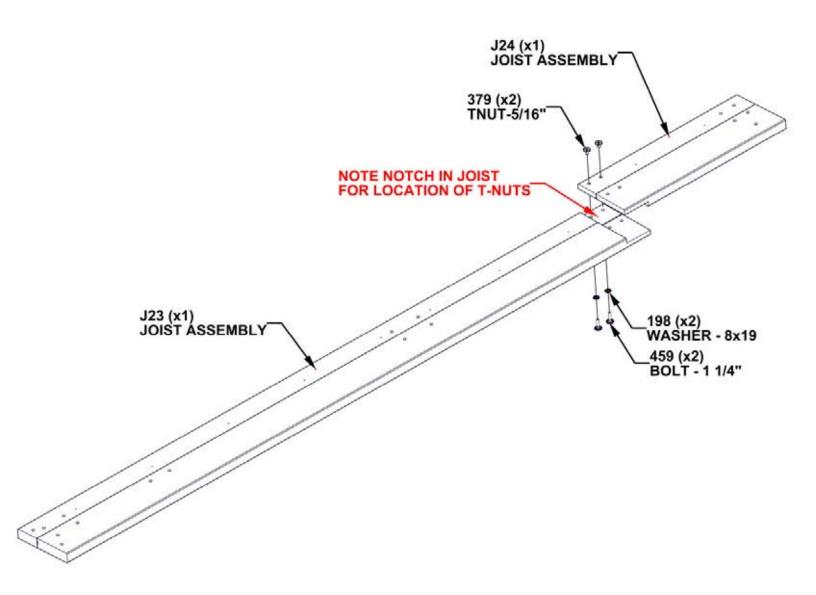
QTY	PART NUMBER	DESCRIPTION
2	H100198	WASHER LOCK EXT 8x19
2	H100379	TNUT-5/16" BLK
2	H100459	BOLT WH 5/16x1 1/4 BLK



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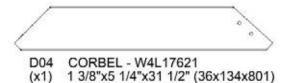
J23 JOIST ASSEMBLY - W2A03832 (x1) 1 7/16"x8 7/16"x97 11/16" (36x214x2481)

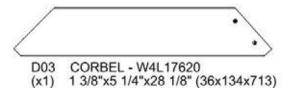
J24 JOIST ASSEMBLY - W2A03833 (x1) 1 7/16"x8 7/16"x26 7/8" (36x214x682)

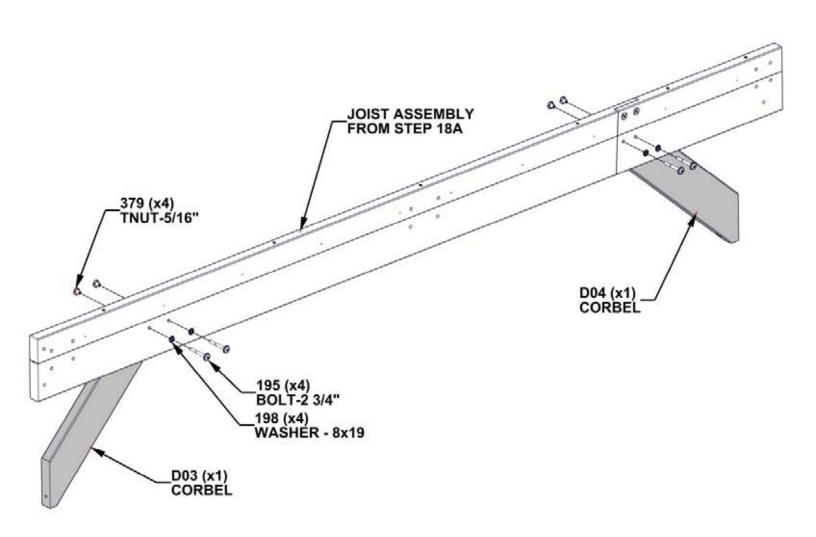


### STEP 18B - RIGHT CENTER JOIST ASSEMBLY

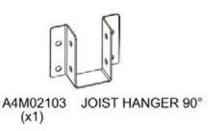
QTY	PART NUMBER	DESCRIPTION
4	H100195	BOLT WH 5/16x2 3/4 BLK
4	H100198	WASHER LOCK EXT 8x19
4	H100379	TNUT-5/16" BLK





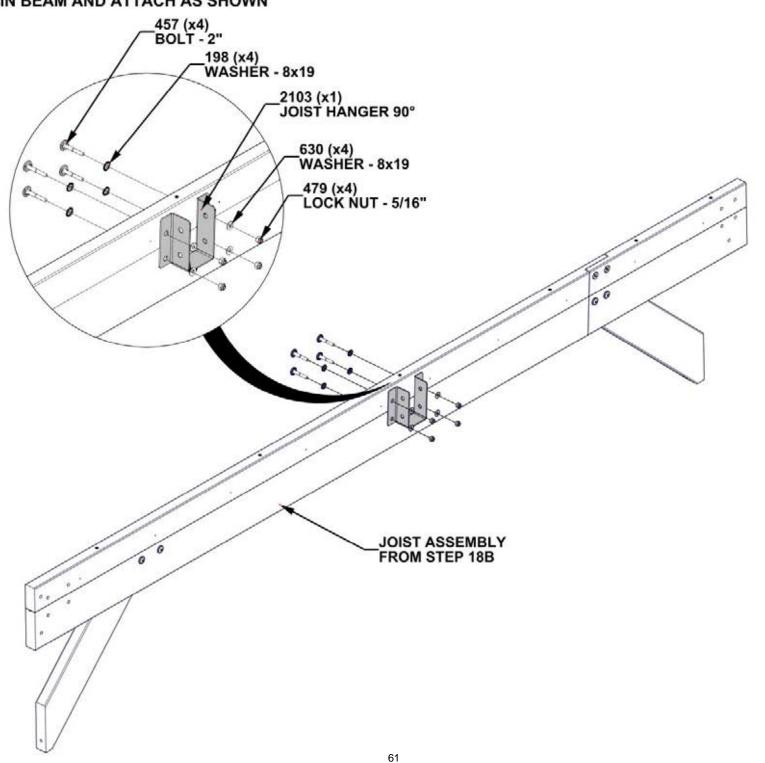


### STEP 18C - RIGHT CENTER JOIST ASSEMBLY



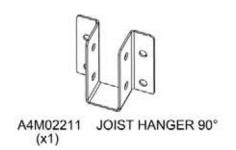
QTY	PART NUMBER	DESCRIPTION						
4	H100198	WASHER LOCK EXT 8x19						
4	H100457	BOLT WH 5/16x2 BLK						
4	H100479	NUT LOCK 5/16 BLK						
4	H100630	WASHER FLAT 8x19 BLK						

#### NOTE: ALIGN JOIST HANGER WITH HOLES IN BEAM AND ATTACH AS SHOWN

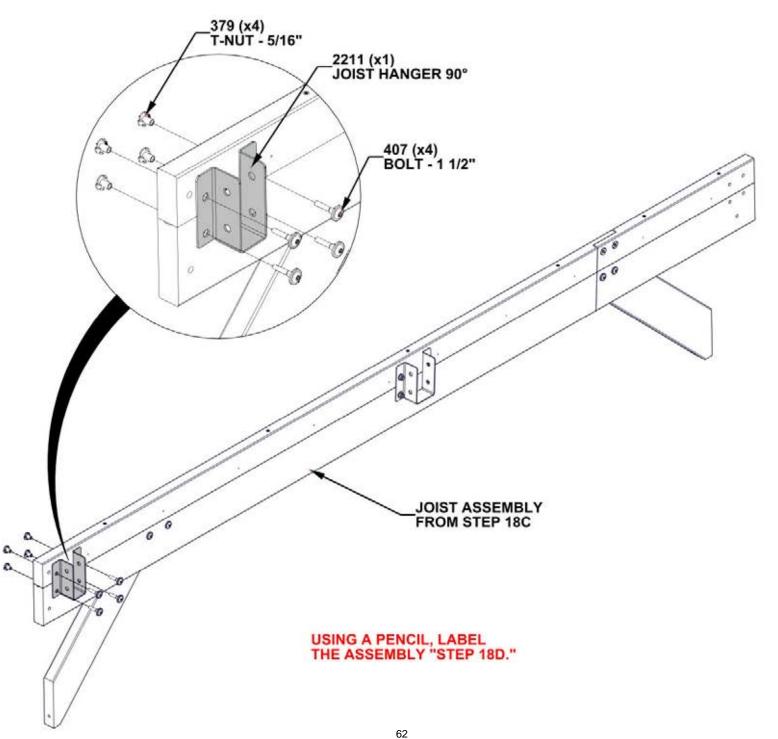


### STEP 18D - RIGHT CENTER JOIST ASSEMBLY

QTY	PART NUMBER	R DESCRIPTION							
4	H100379	T-NUT 5/16 BLK							
4	H100407	BOLT WH 5/16x1 1/2 BLK							



#### NOTE: ALIGN JOIST HANGER WITH HOLES IN BEAM AND ATTACH AS SHOWN



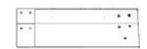
# SET RIGHT CENTER JOIST ASSEMBLY TO THE SIDE

#### STEP 19A - LEFT CENTER JOIST ASSEMBLY

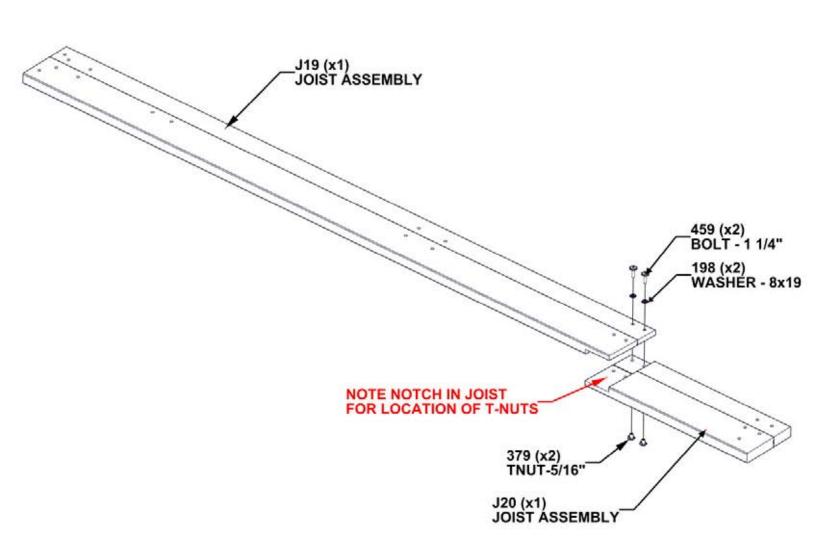
QTY	PART NUMBER	R DESCRIPTION						
2	H100198	WASHER LOCK EXT 8x19						
2	H100379	TNUT-5/16" BLK						
2	H100459	BOLT WH 5/16x1 1/4 BLK						

				6.3	4	
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J19 JOIST ASSEMBLY - W2A03828 (x1) 1 7/16"x8 7/16"x97 11/16" (36x214x2481)

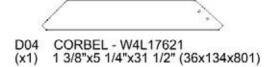


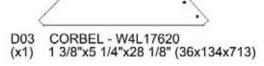
J20 JOIST ASSEMBLY - W2A03829 (x1) 1 7/16"x8 7/16"x26 7/8" (36x214x682)

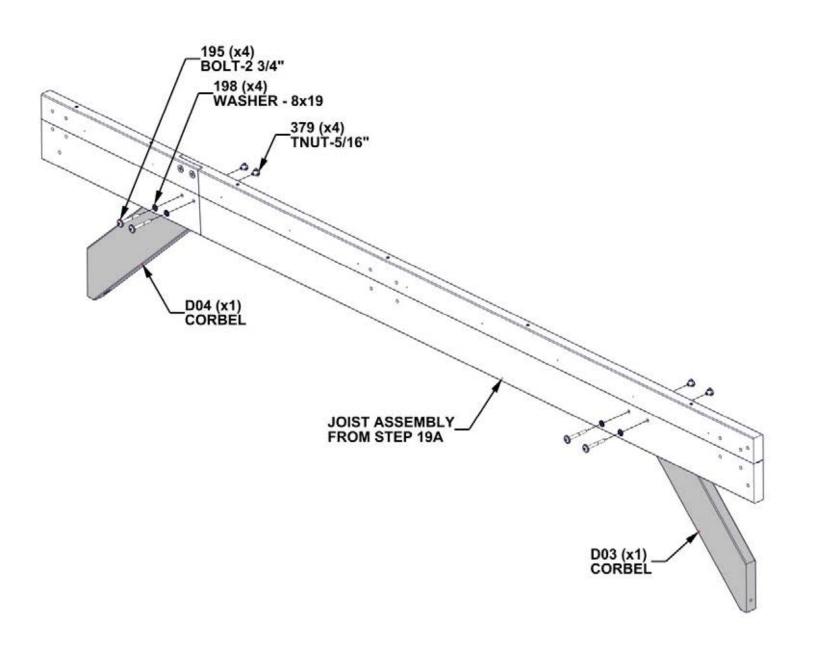


#### STEP 19B - LEFT CENTER JOIST ASSEMBLY

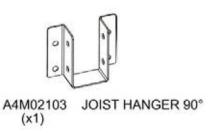
QTY	PART NUMBER	R DESCRIPTION						
4	H100195	BOLT WH 5/16x2 3/4 BLK						
4	H100198	WASHER LOCK EXT 8x19						
4	H100379	TNUT-5/16" BLK						



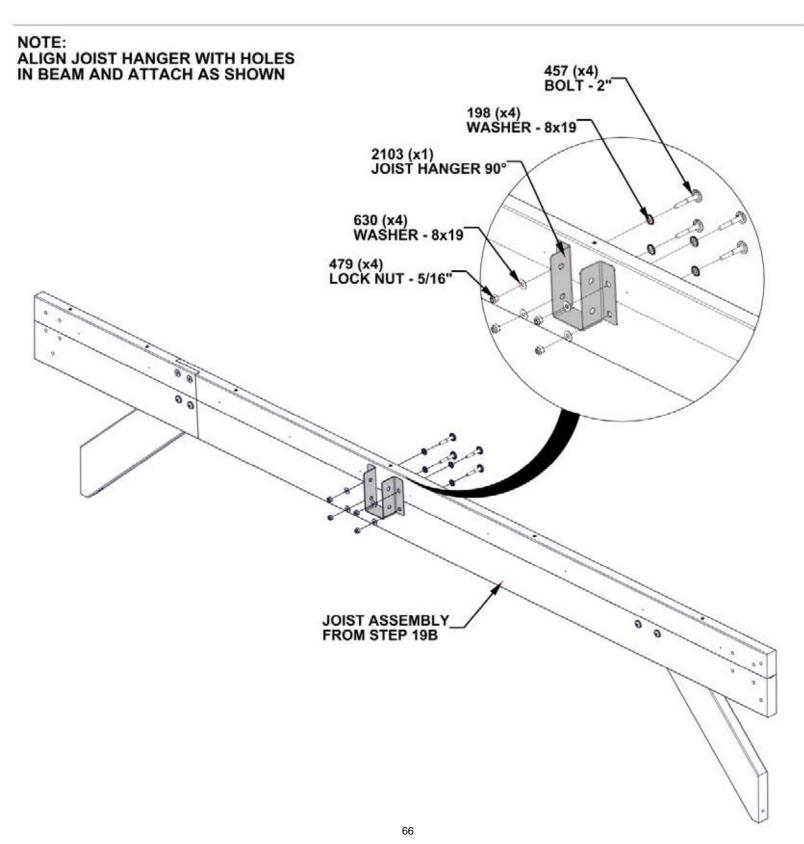




### STEP 19C - LEFT CENTER JOIST ASSEMBLY

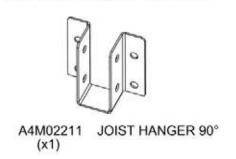


QTY	PART NUMBER	DESCRIPTION						
4	H100198	WASHER LOCK EXT 8x19						
4	H100457	BOLT WH 5/16x2 BLK						
4	H100479	NUT LOCK 5/16 BLK						
4	H100630	WASHER FLAT 8x19 BLK						

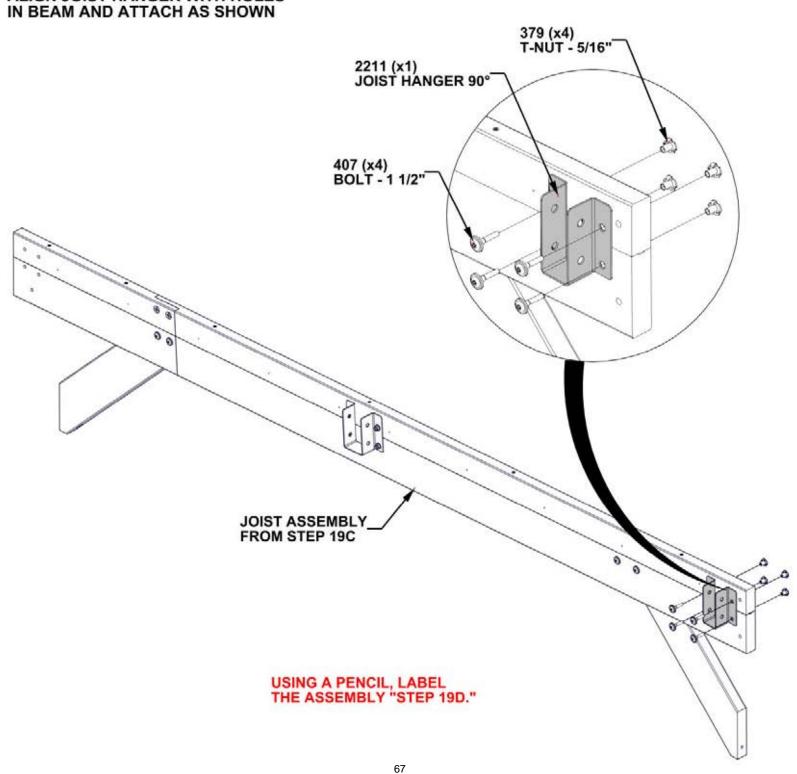


#### STEP 19D - LEFT CENTER JOIST ASSEMBLY

QTY	PART NUMBER	DESCRIPTION						
4	H100379	T-NUT 5/16 BLK						
4	H100407	BOLT WH 5/16x1 1/2 BLK						



#### NOTE: ALIGN JOIST HANGER WITH HOLES IN BEAM AND ATTACH AS SHOWN



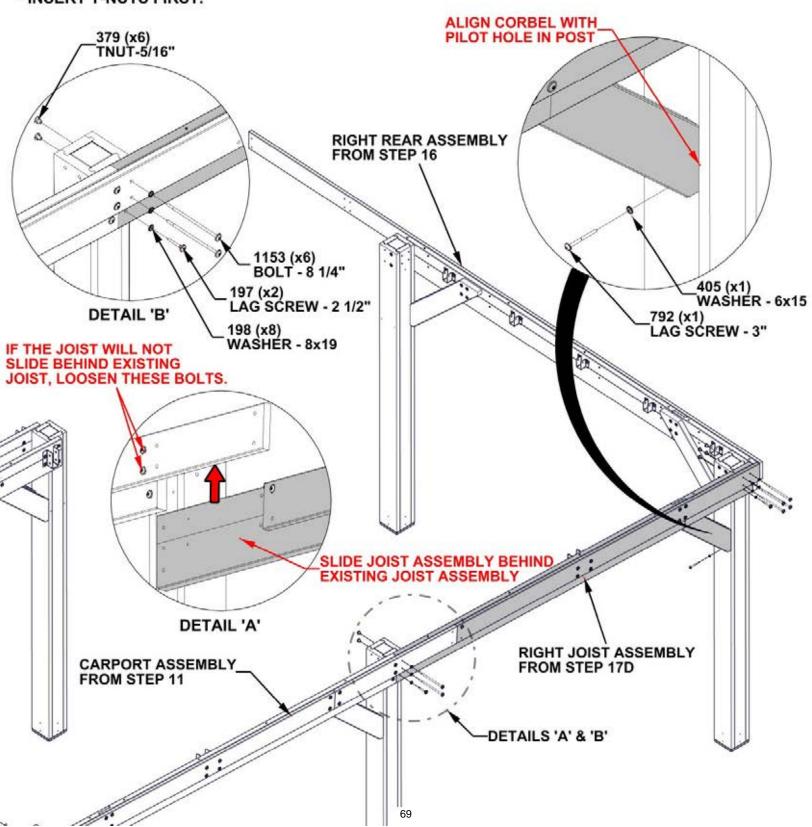
# SET LEFT CENTER JOIST ASSEMBLY TO THE SIDE

#### STEP 20 - CARPORT ASSEMBLY

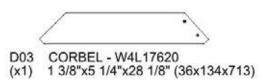
QTY	PART NUMBER	DESCRIPTION							
2	H100197	LAG SCREW WH 5/16x2 1/2 BLK							
8	H100198	WASHER LOCK EXT 8x19							
6	H100379	TNUT-5/16" BLK							
1	H100405	WASHER LOCK EXT 6x15							
1	H100792	LAG SCREW WH 1/4x3 BLK							
6	H101153	BOLT WH 5/16x8 1/4 BLK							

#### NOTE:

- EXTRA PEOPLE ARE HELPFUL FOR THIS STEP.
- THE FRONT OF THE UNIT IS DETERMINED BY THE TALLER POST.
- INSERT T-NUTS FIRST.



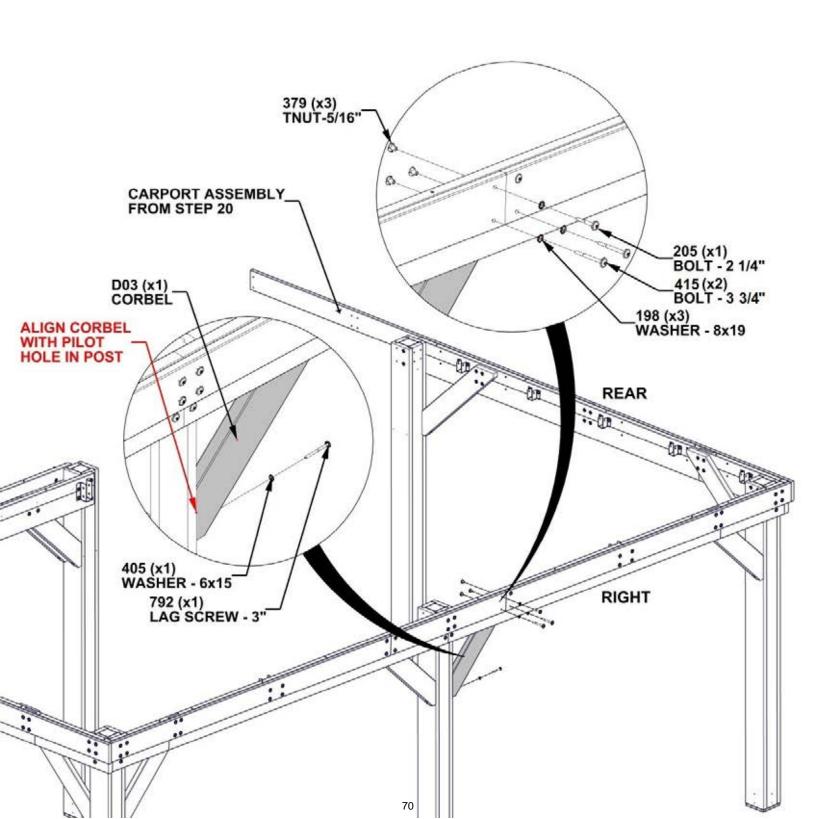
#### STEP 21 - CARPORT ASSEMBLY



QTY	PART NUMBER	DESCRIPTION							
3	H100198	WASHER LOCK EXT 8x19							
1	H100205	BOLT WH 5/16x2 1/4 BLK							
3	H100379	TNUT-5/16" BLK							
1	H100405	WASHER LOCK EXT 6x15							
2	H100415	BOLT WH 5/16x3 3/4 BLK							
1	H100792	LAG SCREW WH 1/4x3 BLK							

#### NOTE:

INSERT T-NUTS FIRST.

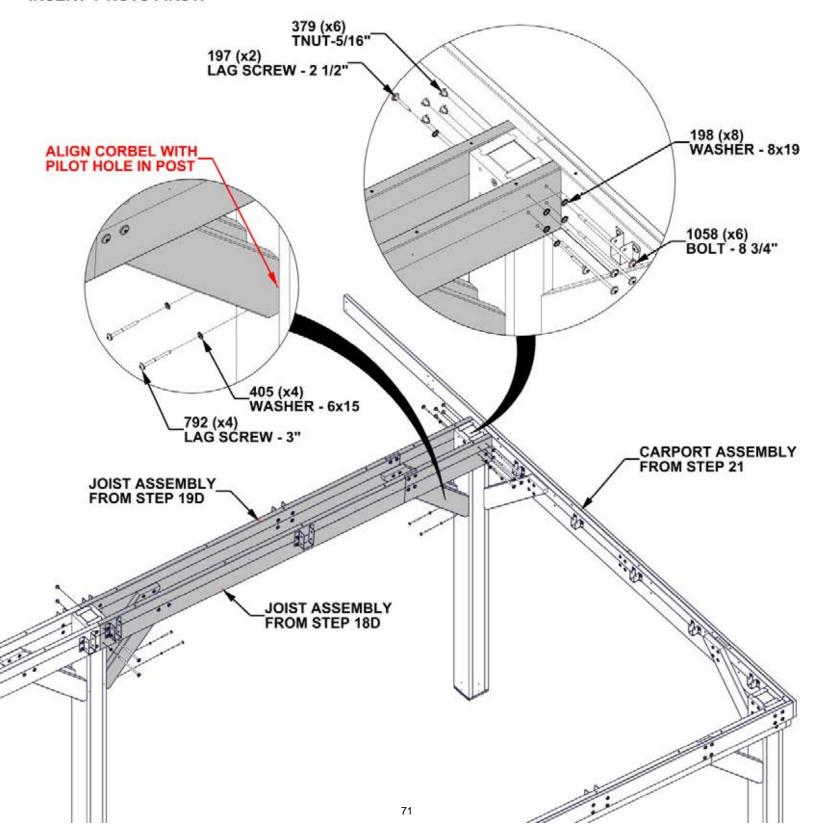


#### STEP 22 - CARPORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION							
2	H100197	LAG SCREW WH 5/16x2 1/2 BLK							
8	H100198	WASHER LOCK EXT 8x19							
6	H100379	TNUT-5/16" BLK							
4	H100405	WASHER LOCK EXT 6x15							
4	H100792	LAG SCREW WH 1/4x3 BLK							
6	H101058	BOLT WH 5/16x8 3/4 BLK							

#### NOTE:

- EXTRA PEOPLE ARE HELPFUL FOR THIS STEP.
- THE FRONT OF THE UNIT IS DETERMINED BY THE TALLER POST.
- INSERT T-NUTS FIRST.

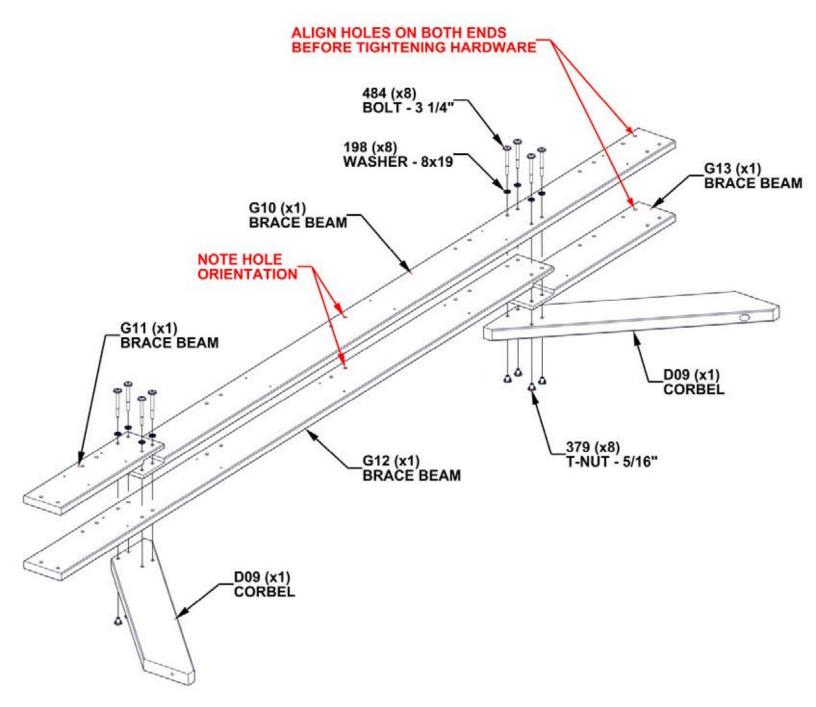


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(x1)				W4L176 1/2" (24	x134x495)	G13 (x1)	BRACE I 15/16"x5					x683	18.3.33	,0101	 DOL! I	111 0/102	io iii deit
	*	36	*	*		*				*	(F)						
	9			14		(4)		- 3					0.0				
				G10 (x1)	BRACE BI 15/16"x5 1				(255	3)							
:					* * *	ret										٠.	)
				G12 (x1)			W4L1766 3 1/8" (24x		2365	5)				D09 (x2)	EL - W4 "x5 1/4"x		(36x134x855)

#### NOTES:

- HAND TIGHTEN ONLY.
- INSERT T-NUTS FIRST.

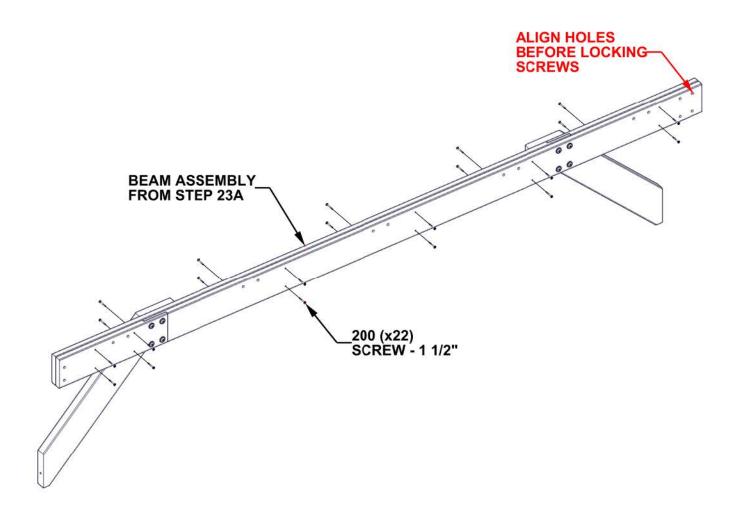


### STEP 23B - CENTER BEAM ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
22	H100200	SCREW PFH 8x1 1/2 BLK

### NOTES:

- BEFORE ATTACHING SCREWS, MAKE SURE ALL BOARDS ARE FLUSH AT TOP, SIDES, & BOTTOMS.
- AFTER SCREWS ARE TIGHTENED, TIGHTEN ALL OTHER HARDWARE.

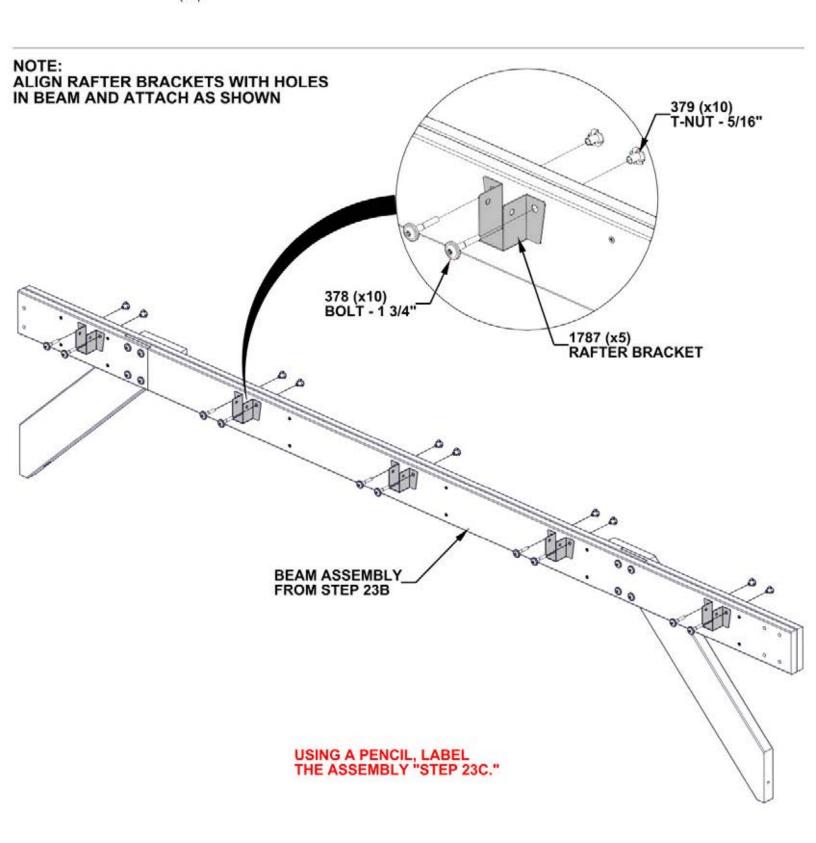


### STEP 23C - CENTER BEAM ASSEMBLY

Ž.	QTY	PART NUMBER	DESCRIPTION
	10	H100378	BOLT WH 5/16x1 3/4 BLK
	10	H100379	T-NUT 5/16 BLK



A4M01787 RAFTER BRACKET (x5)

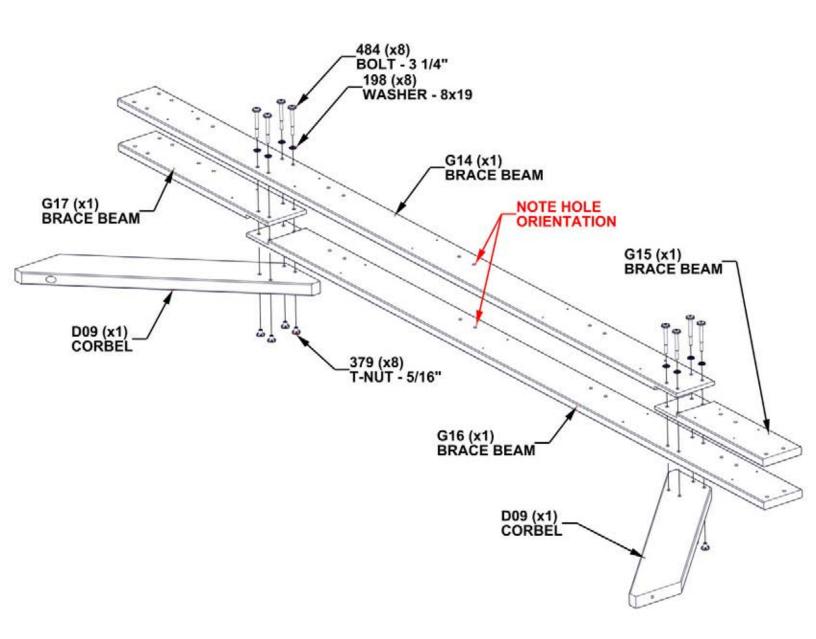


# SET CENTER BEAM ASSEMBLIES TO THE SIDE

ST	FP	244	- C	ENTE	FRE	3FA	MA	SS	SEN	ΛF	NY	QTY	PART N	UMBER	DESCR	PTION	
О.						-4			diameter.	44		8	H100198	8	WASHE	R LOCK E.	XT 8x19
	1.	• •						•	•	*		8	H100379	9	T-NUT 5	/16 BLK	
045	1			47004		- 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1	•			*	<u></u>	8	H100484	4	BOLT W	/H 5/16x3 1	I/4 BLK
G15 (x1)			M - W4L x19 1/2"	17801 (24x134			BRACE 15/16"x					34x683)					
::	3413	:			34			*	10	•	• • •	:					
			G16 (x1)	BRACE 15/16"x5				1x236	65)			7/.					
	#) #(			,		8											>
			G14 (x1)	BRACE 15/16"x5				34x2	553)				D09 (x2)		L - W4L1 5 1/4"x33	8244 5/8" (36x1	34x855)

#### NOTES:

• HAND TIGHTEN ONLY. • INSERT T-NUTS FIRST.

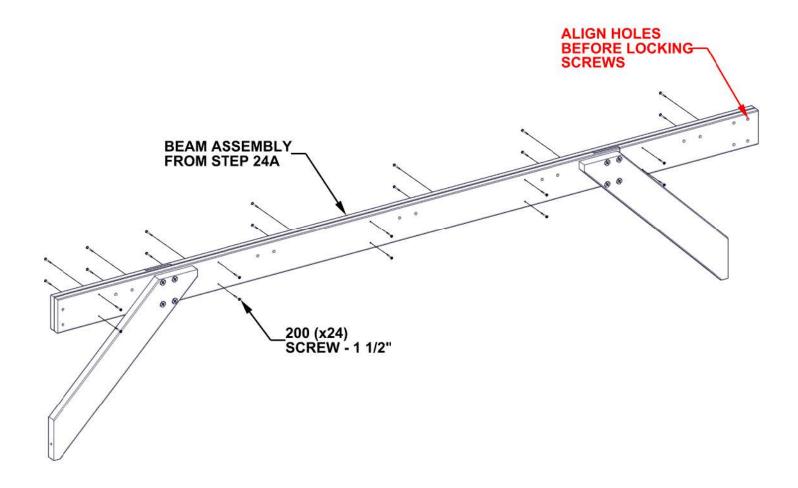


### STEP 24B - CENTER BEAM ASSEMBLY

è	<b>QTY PART NUMBER</b> 24 H100200		DESCRIPTION				
	24	H100200	SCREW PFH 8x1 1/2 BLK				

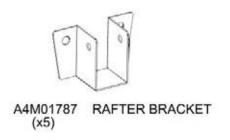
### NOTES:

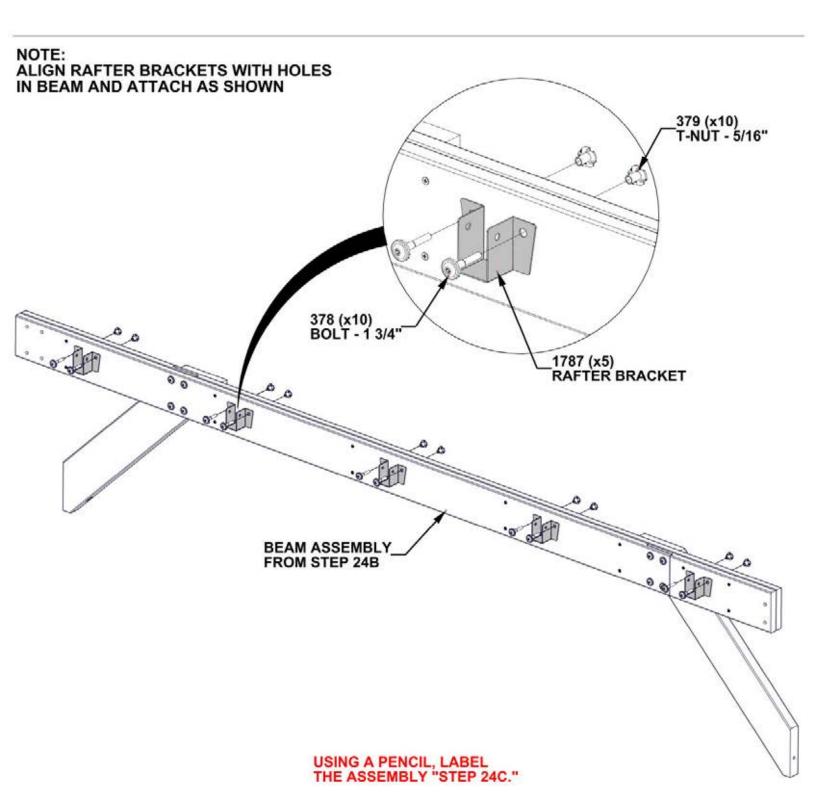
- BEFORE ATTACHING SCREWS, MAKE SURE ALL BOARDS ARE FLUSH AT TOP, SIDES, & BOTTOMS.
- AFTER SCREWS ARE TIGHTENED, TIGHTEN ALL OTHER HARDWARE.



### STEP 24C - CENTER BEAM ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
10	H100378	BOLT WH 5/16x1 3/4 BLK
10	H100379	T-NUT 5/16 BLK



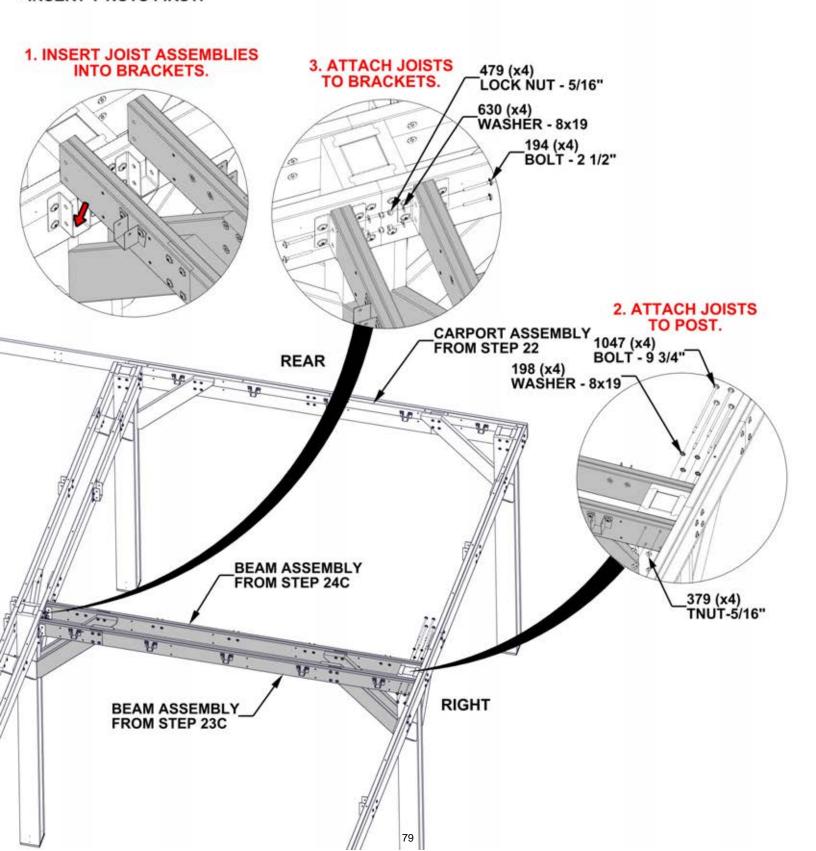


### STEP 25A - CARPORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100194	BOLT WH 5/16x2 1/2 BLK
4	H100198	WASHER LOCK EXT 8x19
4	H100379	TNUT-5/16" BLK
4	H100479	NUT LOCK 5/16 BLK
4	H100630	WASHER FLAT 8x19 BLK
4	H101047	BOLT WH 5/16x9 3/4 BLK

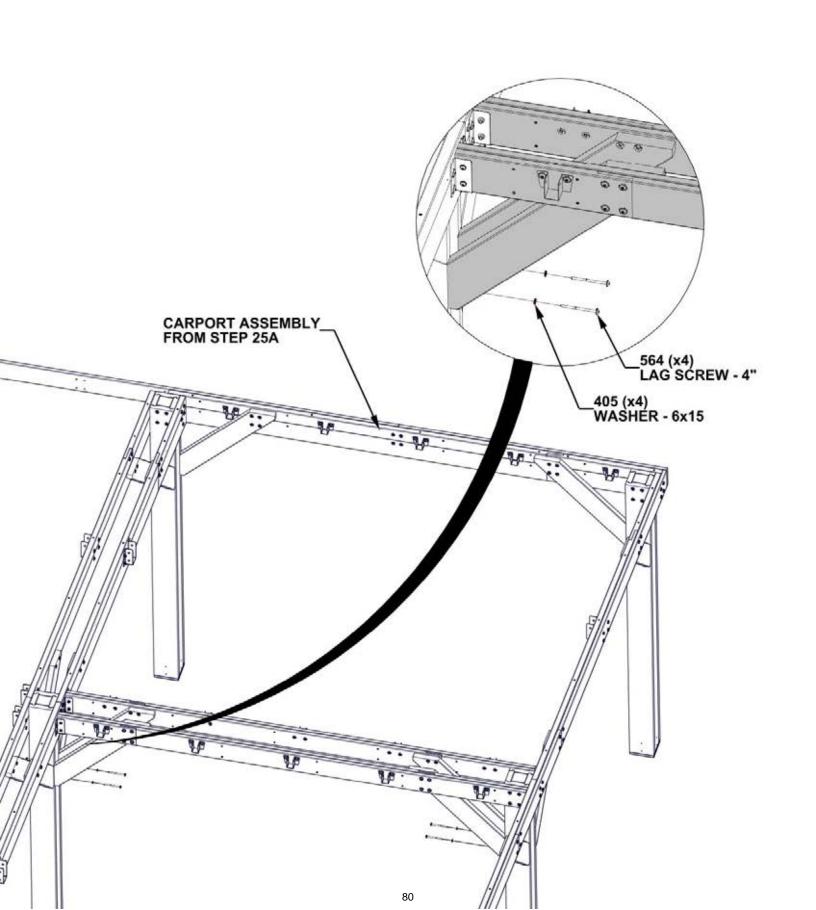
#### NOTE:

- EXTRA PEOPLE ARE HELPFUL FOR THIS STEP.
- INSERT T-NUTS FIRST.



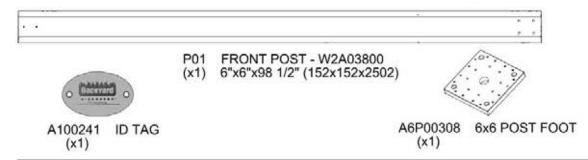
## STEP 25B - CARPORT ASSEMBLY

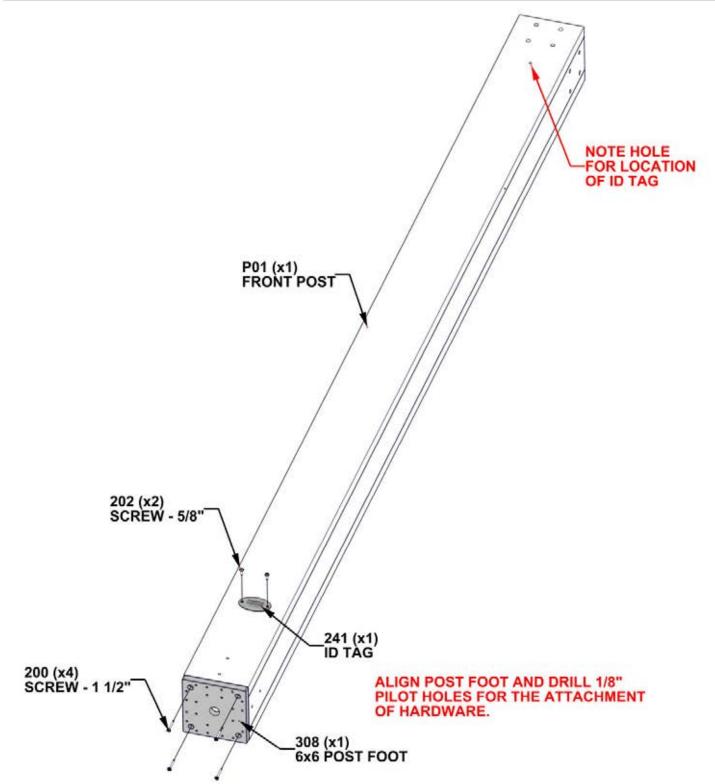
QTY	PART NUMBER	DESCRIPTION
4	H100405	WASHER LOCK EXT 6x15
4	H100564	LAG SCREW WH 1/4x4 BLK



## STEP 26 - LEFT FRONT POST ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100200	SCREW PFH 8x1 1/2 BLK
2	H100202	SCREW PWH 8x5/8 BLK





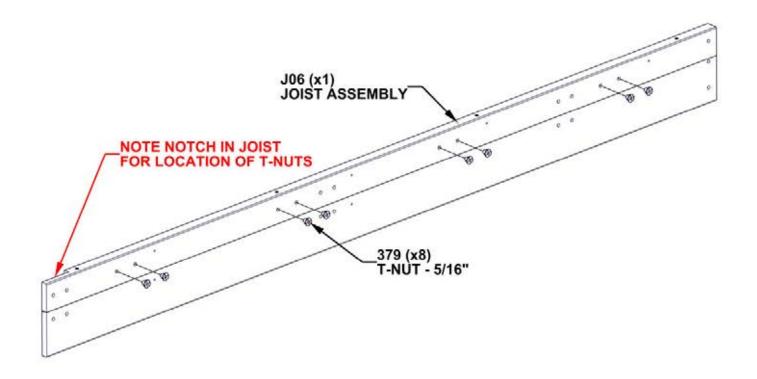
# SET LEFT FRONT POST ASSEMBLY TO THE SIDE

## STEP 27 - LEFT FRONT JOIST ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H100379	T-NUT 5/16 BLK

	 0.0	* 6 6	 *	
0		*		

J06 JOIST ASSEMBLY - W2A03816 (x1) 1 7/16"x8 7/16"x97 5/8" (36x214x2480)

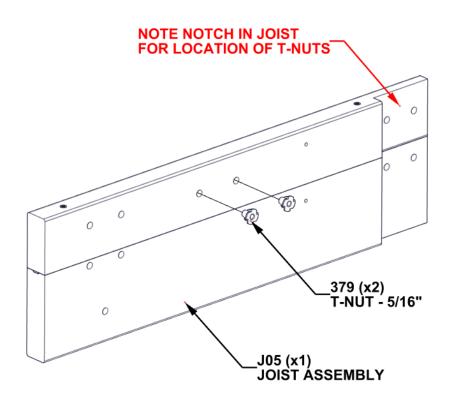


## STEP 28 - LEFT FRONT JOIST ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H100379	T-NUT 5/16 BLK

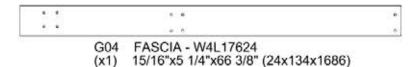
<b>9</b> 0	0 0	ø	0	0
0 0		٥	0	o
0				

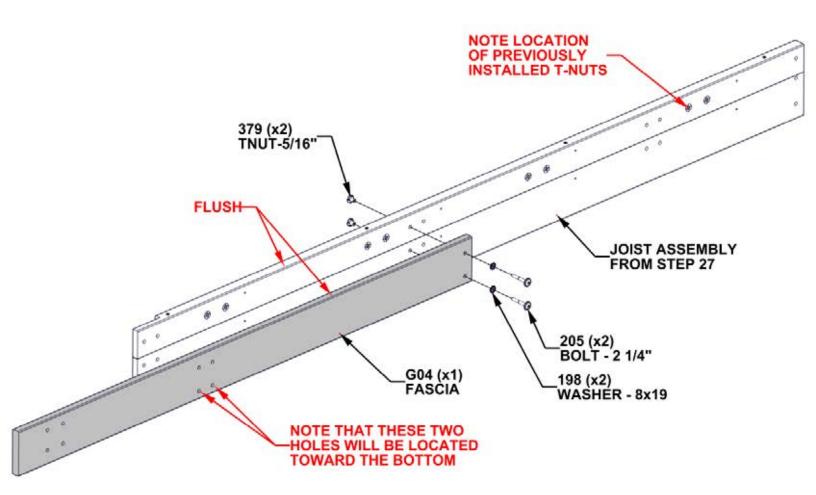
J05 JOIST ASSEMBLY - W2A03814 (x1) 1 7/16"x8 7/16"x28 7/16" (36x214x722)



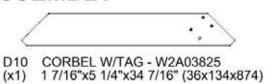
### STEP 29A - LEFT FRONT JOIST ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H100198	WASHER LOCK EXT 8x19
2	H100205	BOLT WH 5/16x2 1/4 BLK
2	H100379	TNUT-5/16" BLK





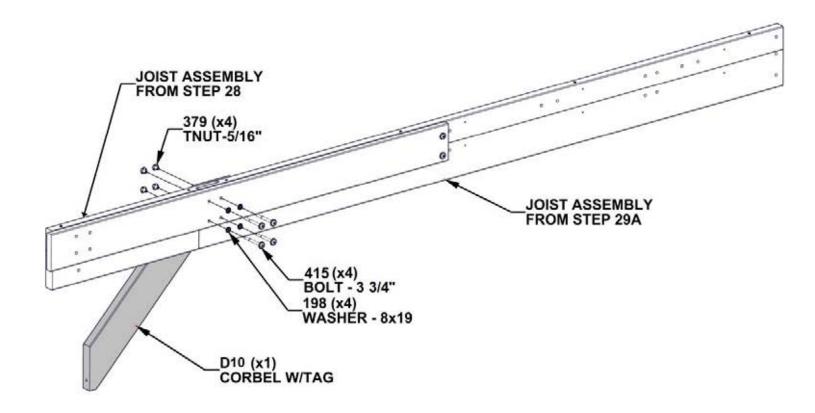
### STEP 29B - LEFT FRONT JOIST ASSEMBLY



QTY	PART NUMBER	DESCRIPTION
4	H100198	WASHER LOCK EXT 8x19
4	H100379	TNUT-5/16" BLK
4	H100415	BOLT WH 5/16x3 3/4 BLK

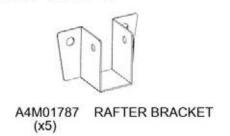
### NOTES:

· INSERT T-NUTS FIRST.

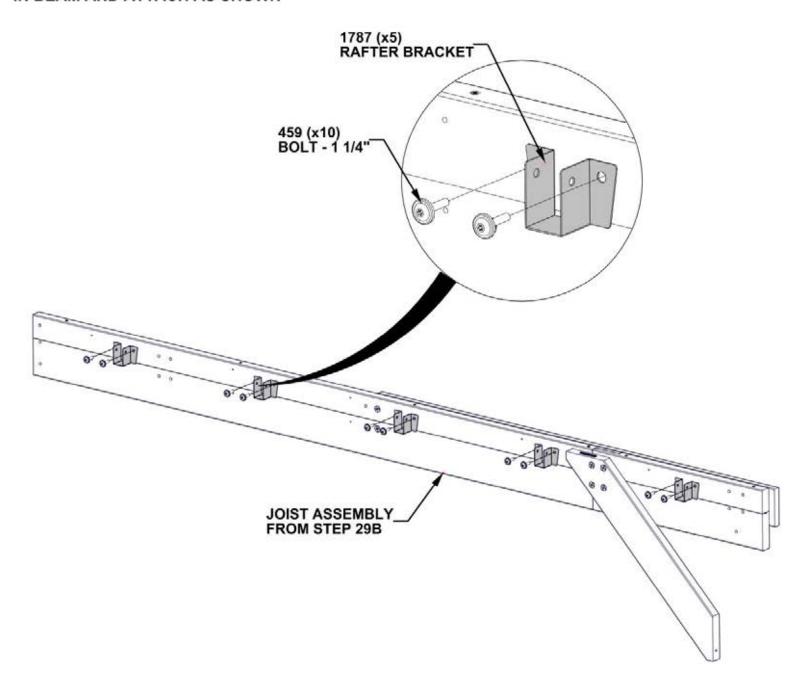


## STEP 29C - LEFT FRONT JOIST ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
10	H100459	BOLT WH 5/16x1 1/4 BLK

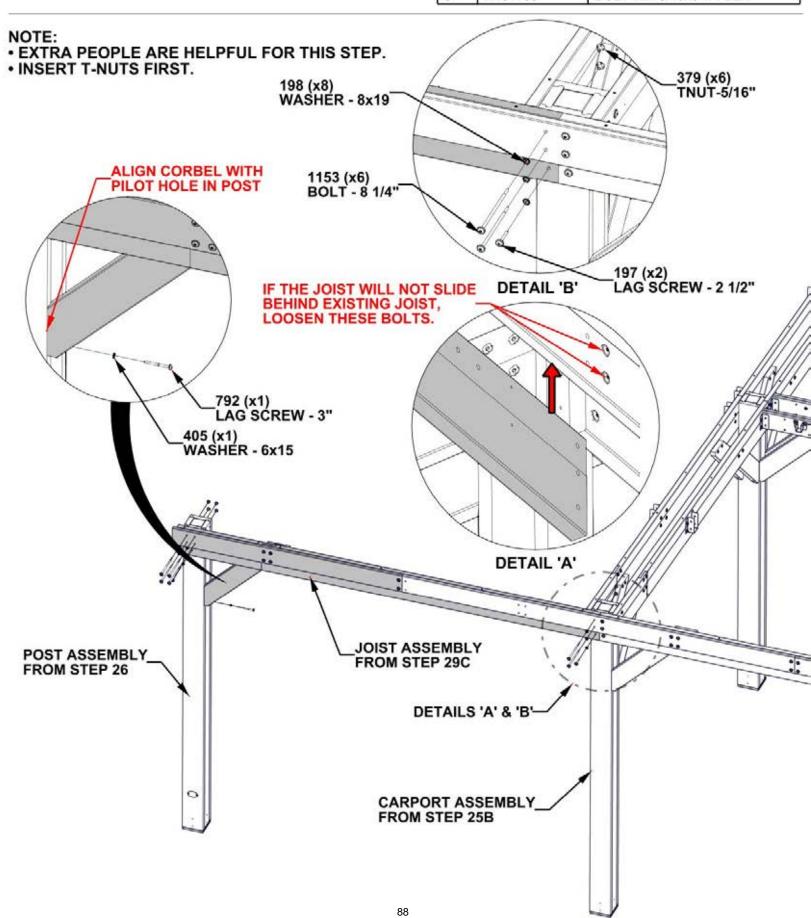


### NOTE: ALIGN RAFTER BRACKETS WITH HOLES IN BEAM AND ATTACH AS SHOWN



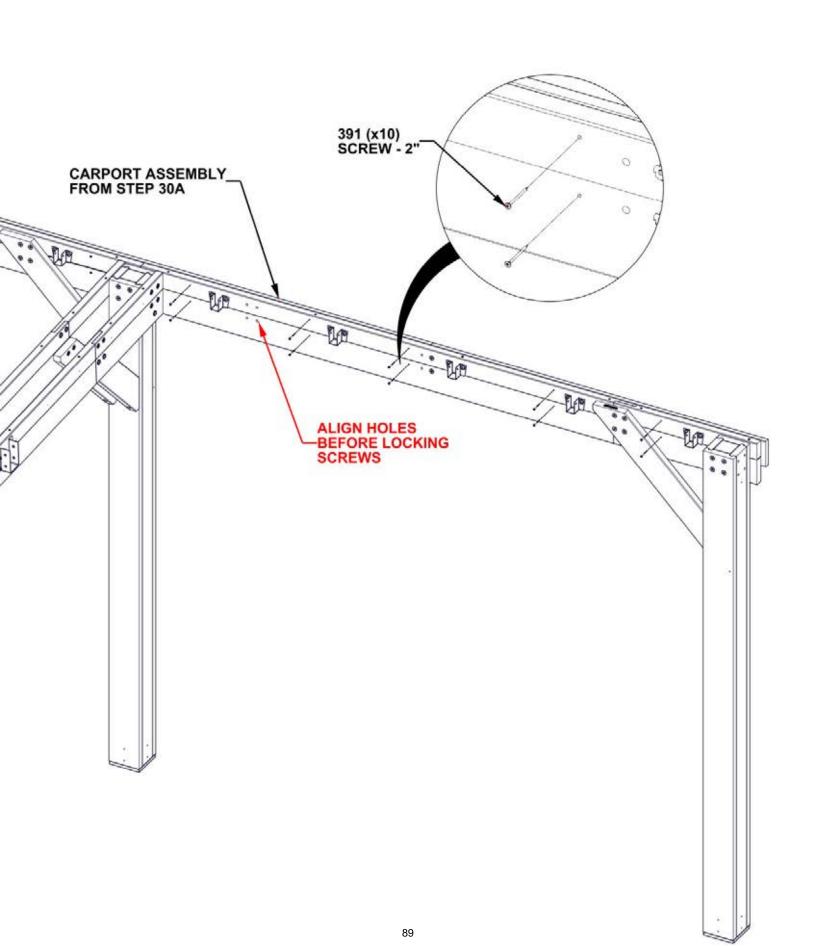
### STEP 30A - CARPORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H100197	LAG SCREW WH 5/16x2 1/2 BLK
8	H100198	WASHER LOCK EXT 8x19
6	H100379	TNUT-5/16" BLK
1	H100405	WASHER LOCK EXT 6x15
1	H100792	LAG SCREW WH 1/4x3 BLK
6	H101153	BOLT WH 5/16x8 1/4 BLK

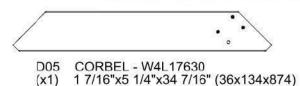


### STEP 30B - CARPORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
10	H100391	SCREW PFH 8x2 BLK



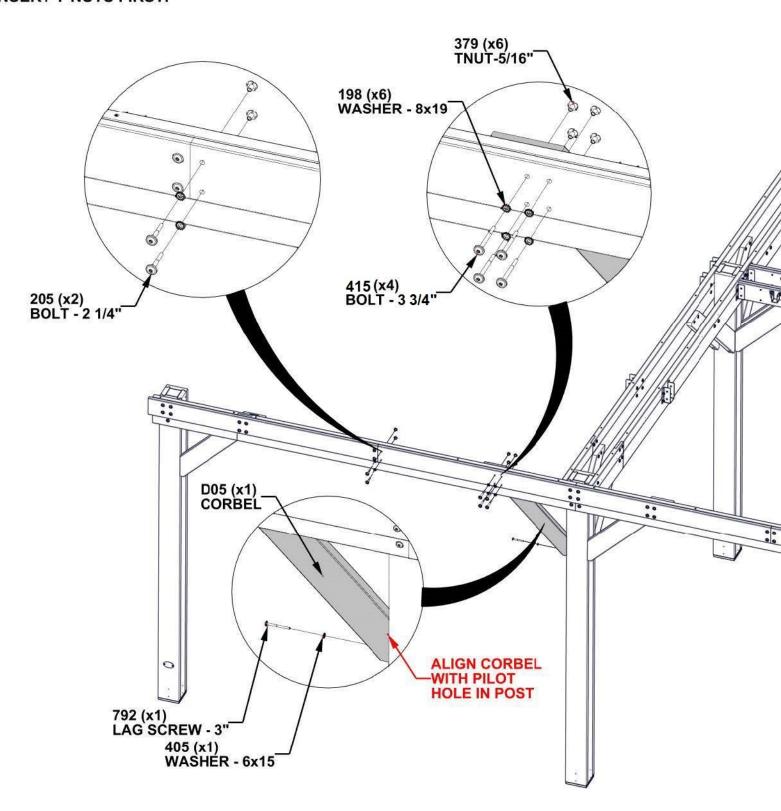
### STEP 30C - CARPORT ASSEMBLY



QTY	PART NUMBER	DESCRIPTION
6	H100198	WASHER LOCK EXT 8x19
2	H100205	BOLT WH 5/16x2 1/4 BLK
6	H100379	TNUT-5/16" BLK
1	H100405	WASHER LOCK EXT 6x15
4	H100415	BOLT WH 5/16x3 3/4BLK
1	H100792	LAG SCREW WH 1/4x3 BLK

### NOTE:

• INSERT T-NUTS FIRST.

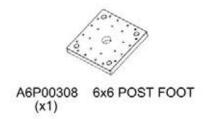


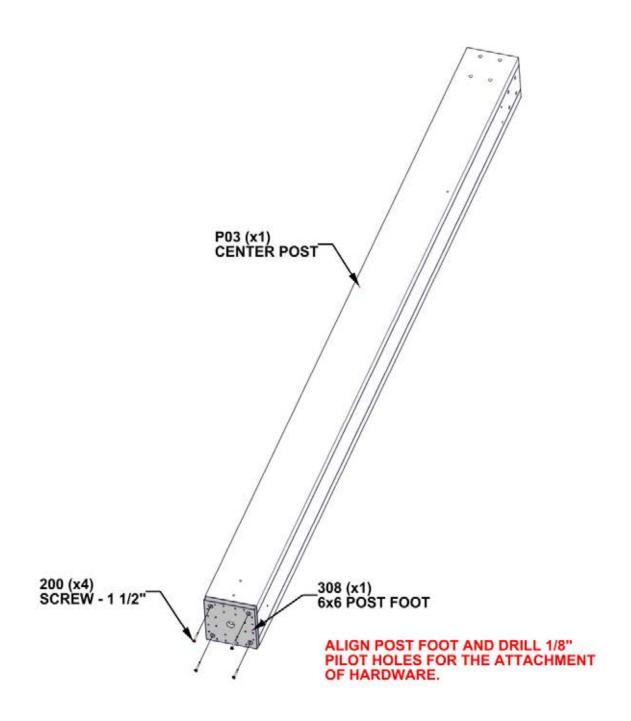
## STEP 31 - LEFT CENTER POST ASSEMBLY

QTYPART NUMBERDESCRIPTION4H100200SCREW PFH 8x1 1/2 BLK

.. ...

P03 CENTER POST - W2A03802 (x1) 6"x6"x92 5/16" (152x152x2344)





# SET LEFT CENTER POST ASSEMBLY TO THE SIDE

### STEP 32A - RIGHT JOIST ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100379	TNUT-5/16" BLK



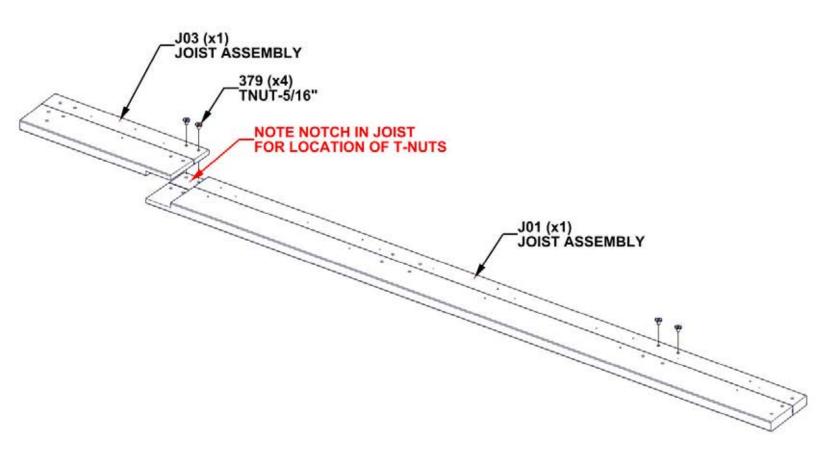
J01 JOIST ASSEMBLY - W2A03806 (x1) 1 7/16"x8 7/16"x100" (36x214x2600)



J03 JOIST ASSEMBLY - W2A03807 (x1) 1 7/16"x8 7/16"x24 9/16" (36x214x624)

#### NOTES:

- POSITION JOIST ASSEMBLIES AS SHOWN BELOW.
   ADD T-NUTS IN THE TOP TWO HOLES AS SHOWN.
   NOTE NOTCH DIRECTION IN ASSEMBLIES FOR T-NUT LOCATION



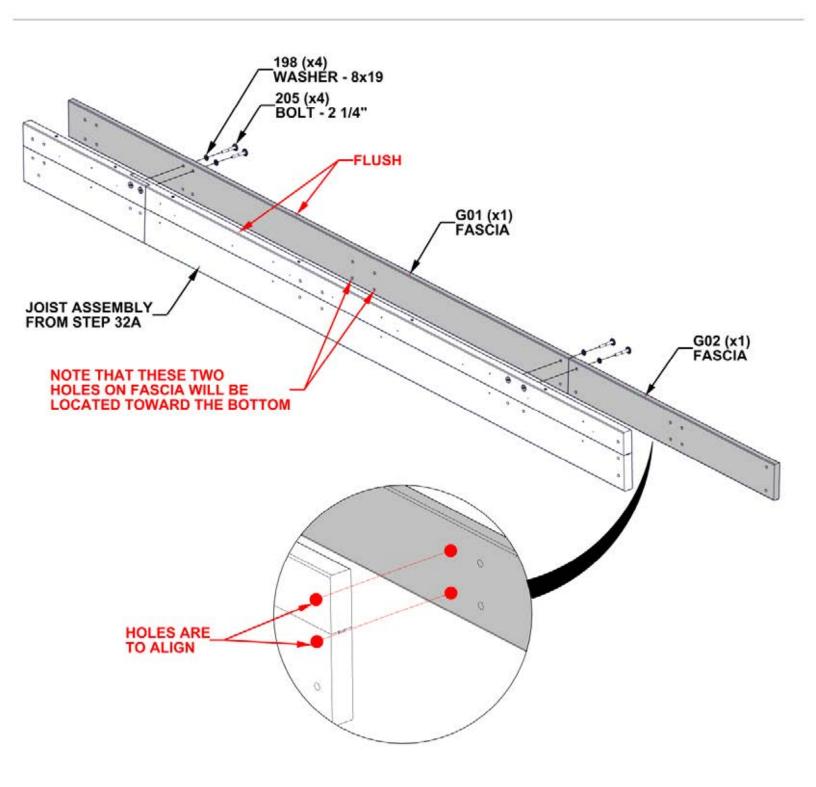
### STEP 32B - RIGHT JOIST ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100198	WASHER LOCK EXT 8x19
4	H100205	BOLT WH 5/16x2 1/4 BLK

G .	 9

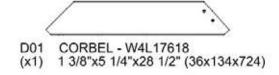
G02 FASCIA - W4L17616 (x1) 15/16"x5 1/4"x41 3/16" (24x134x1046)

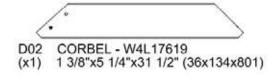
G01 FASCIA - W4L17615 (x1) 15/16"x5 1/4"x100 1/8" (24x134x2543)

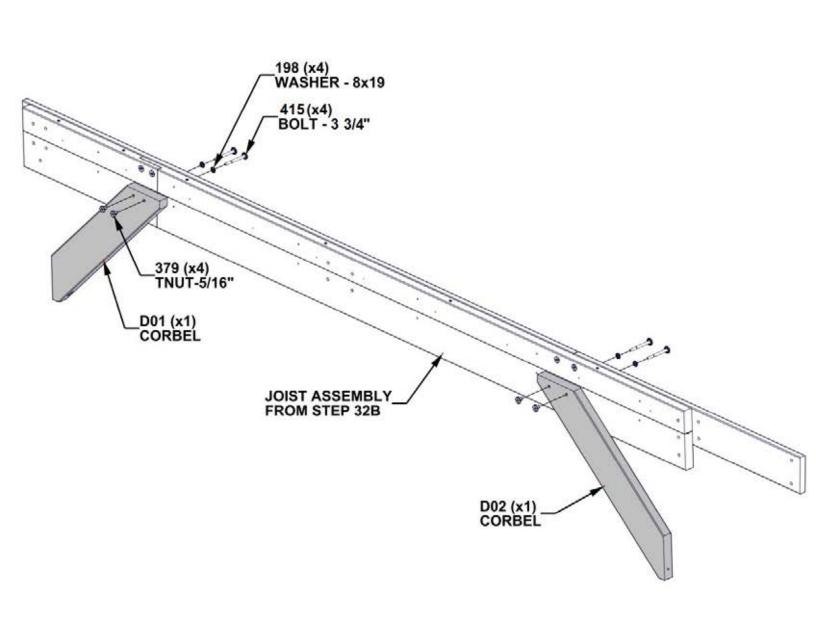


### STEP 32C - RIGHT JOIST ASSEMBLY

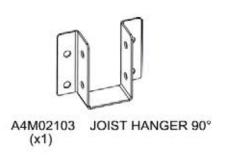
QTY	PART NUMBER	DESCRIPTION
4	H100198	WASHER LOCK EXT 8x19
4	H100379	TNUT-5/16" BLK
4	H100415	BOLT WH 5/16x3 3/4BLK



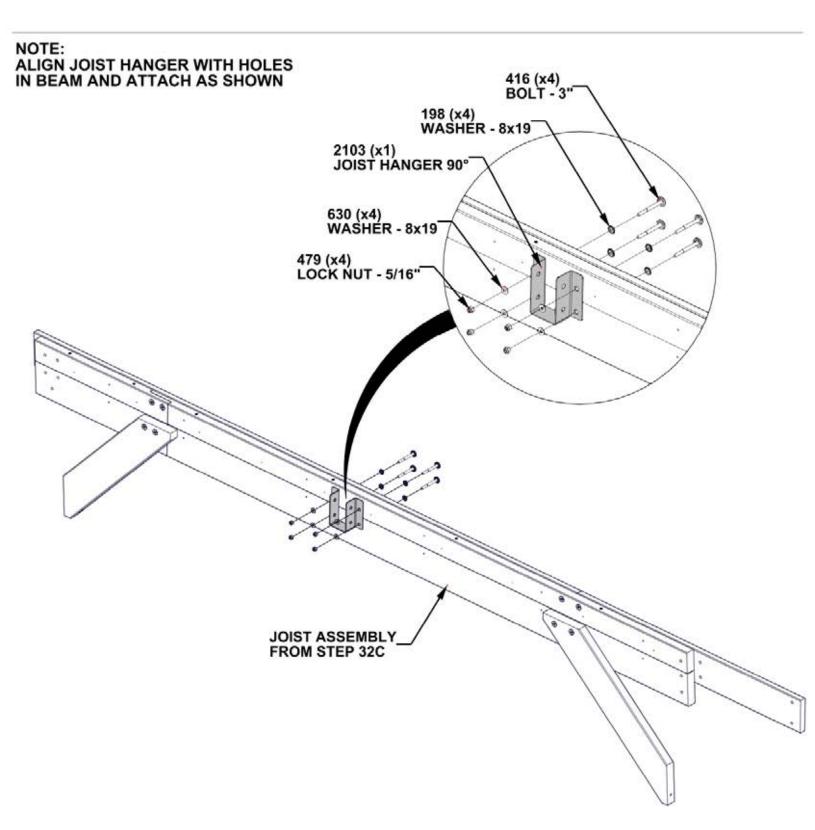




### STEP 32D - RIGHT JOIST ASSEMBLY



QTY	PART NUMBER	DESCRIPTION
4	H100198	WASHER LOCK EXT 8x19
4	H100416	BOLT WH 5/16x3 BLK
4	H100479	NUT LOCK 5/16 BLK
4	H100630	WASHER FLAT 8x19 BLK

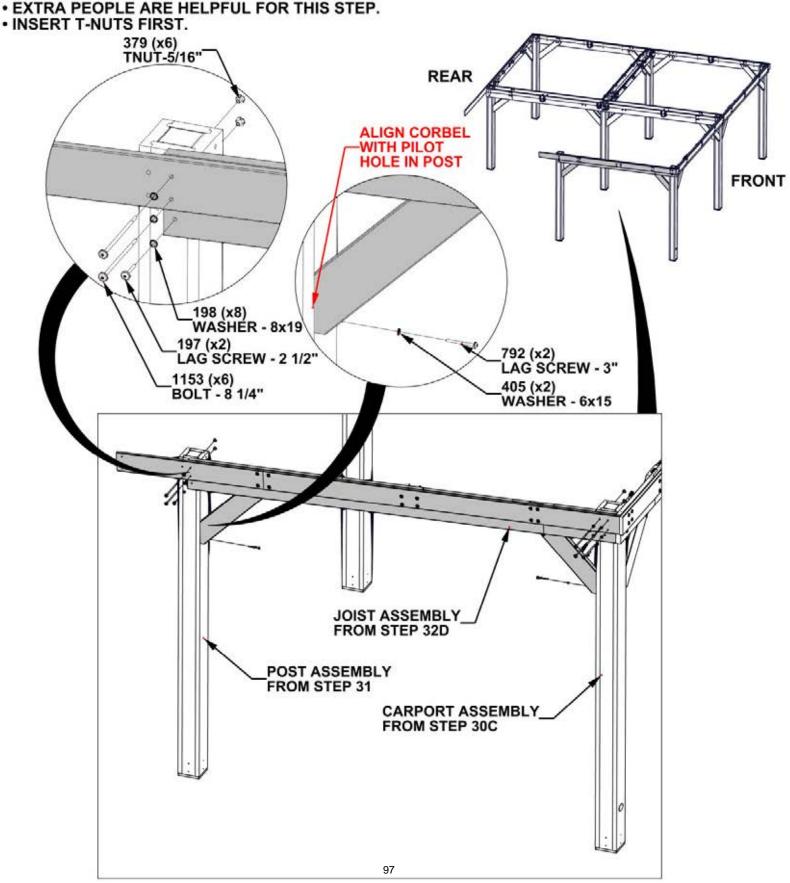


### STEP 33 - CARPORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H100197	LAG SCREW WH 5/16x2 1/2 BLK
8	H100198	WASHER LOCK EXT 8x19
6	H100379	TNUT-5/16" BLK
2	H100405	WASHER LOCK EXT 6x15
2	H100792	LAG SCREW WH 1/4x3 BLK
6	H101153	BOLT WH 5/16x8 1/4 BLK

#### NOTE:

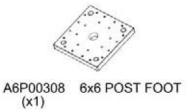


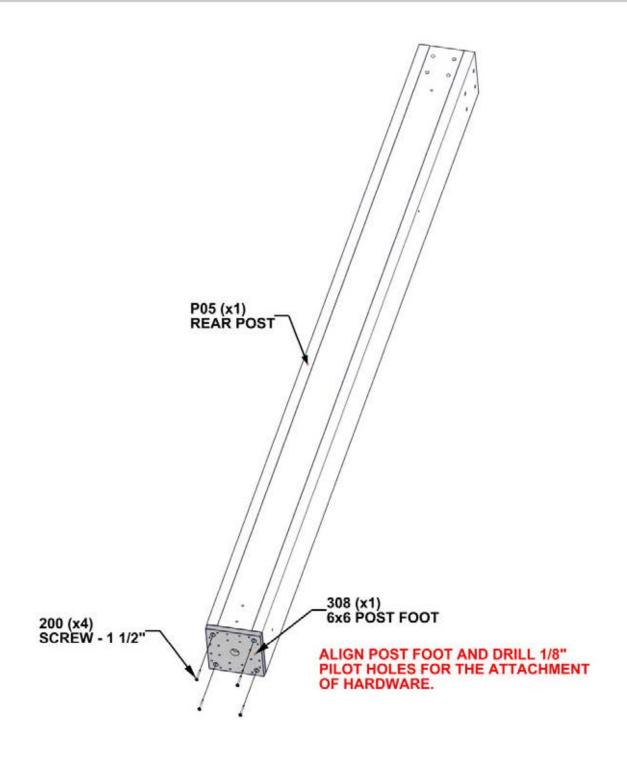


## STEP 34 - LEFT REAR POST ASSEMBLY

QTYPART NUMBERDESCRIPTION4H100200SCREW PFH 8x1 1/2 BLK

P05 REAR POST - W2A03804 (x1) 6"x6"x86 1/4" (152x152x2190)





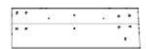
# SET LEFT REAR POST ASSEMBLY TO THE SIDE

### STEP 35A - LEFT JOIST ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
3	H100379	TNUT-5/16" BLK

1.65	•		***	97	95		91	30	
C.		*	75		-		4		

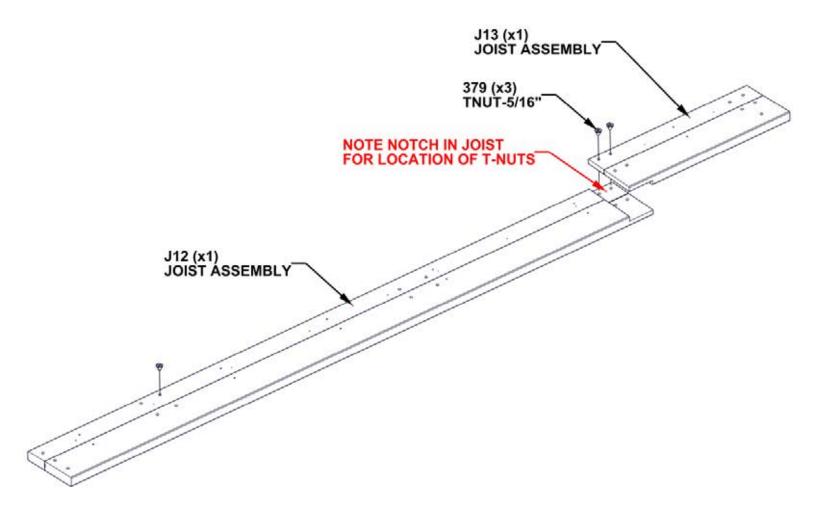
J12 JOIST ASSEMBLY - W2A03808 (x1) 1 7/16"x8 7/16"x97 11/16" (36x214x2481)



J13 JOIST ASSEMBLY - W2A03809 (x1) 1 7/16"x8 7/16"x26 7/8" (36x214x682)

#### NOTES:

- POSITION JOIST ASSEMBLIES AS SHOWN BELOW.
- ADD T-NUTS IN THE TOP THREE HOLES AS SHOWN.
   NOTE NOTCH DIRECTION IN ASSEMBLIES FOR T-NUT LOCATION

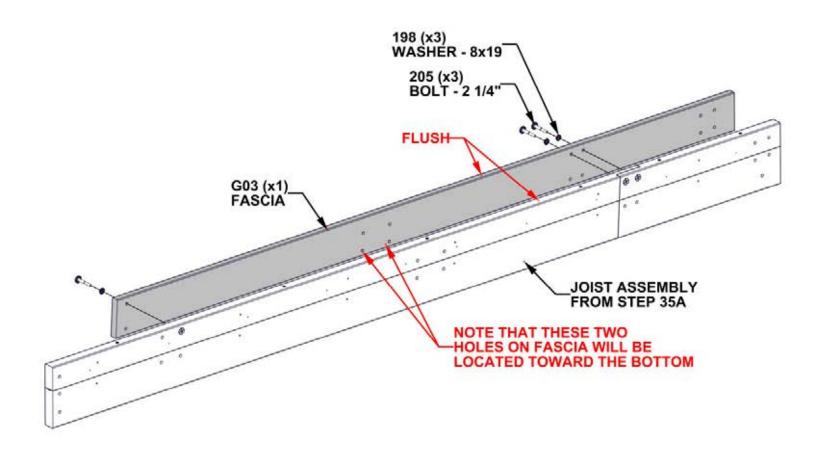


### STEP 35B - LEFT JOIST ASSEMBLY

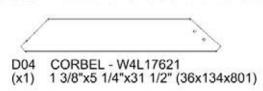
QTY	PART NUMBER	DESCRIPTION
3	H100198	WASHER LOCK EXT 8x19
3	H100205	BOLT WH 5/16x2 1/4 BLK



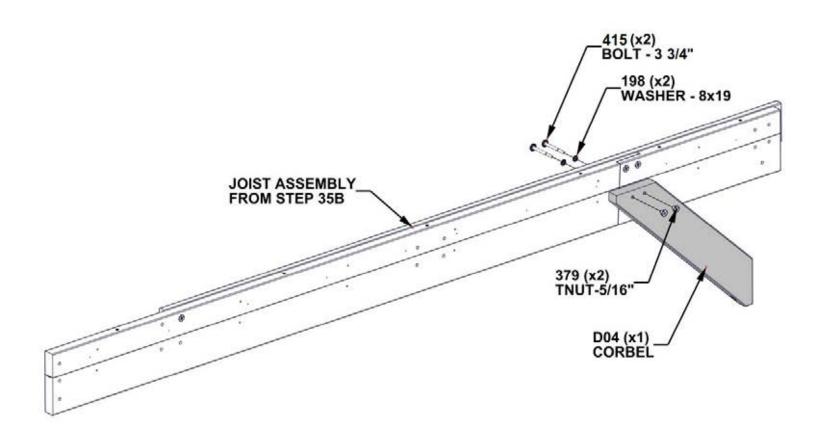
G03 FASCIA - W4L17617 (x1) 15/16"x5 1/4"x102 1/8" (24x134x2594)



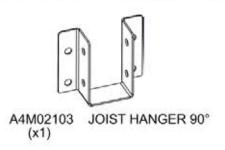
## STEP 35C - LEFT JOIST ASSEMBLY



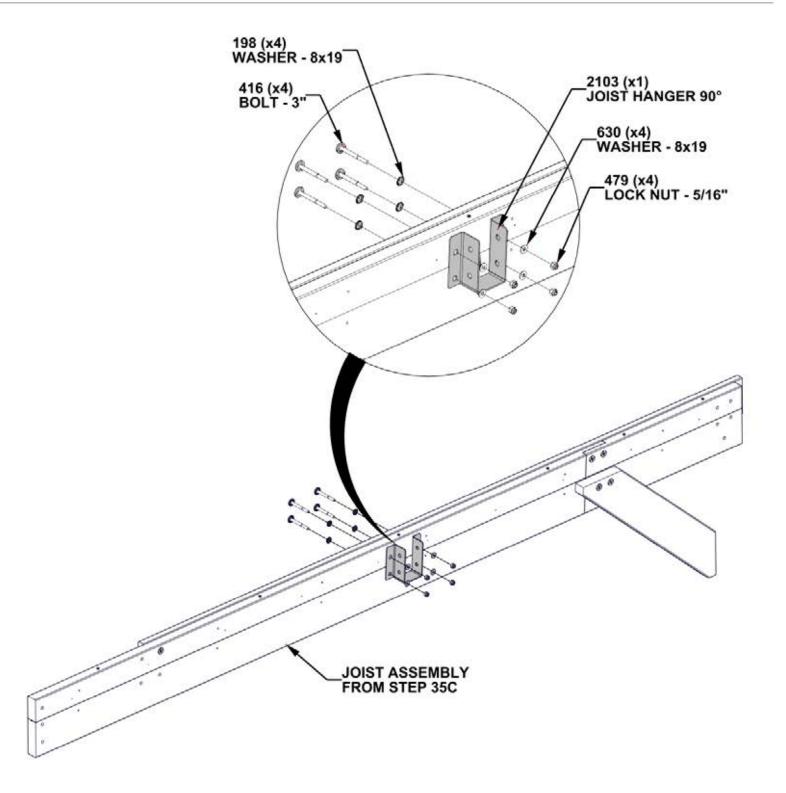
QTY	PART NUMBER	DESCRIPTION
2	H100198	WASHER LOCK EXT 8x19
2	H100379	TNUT-5/16" BLK
2	H100415	BOLT WH 5/16x3 3/4 BLK



### STEP 35D - LEFT JOIST ASSEMBLY

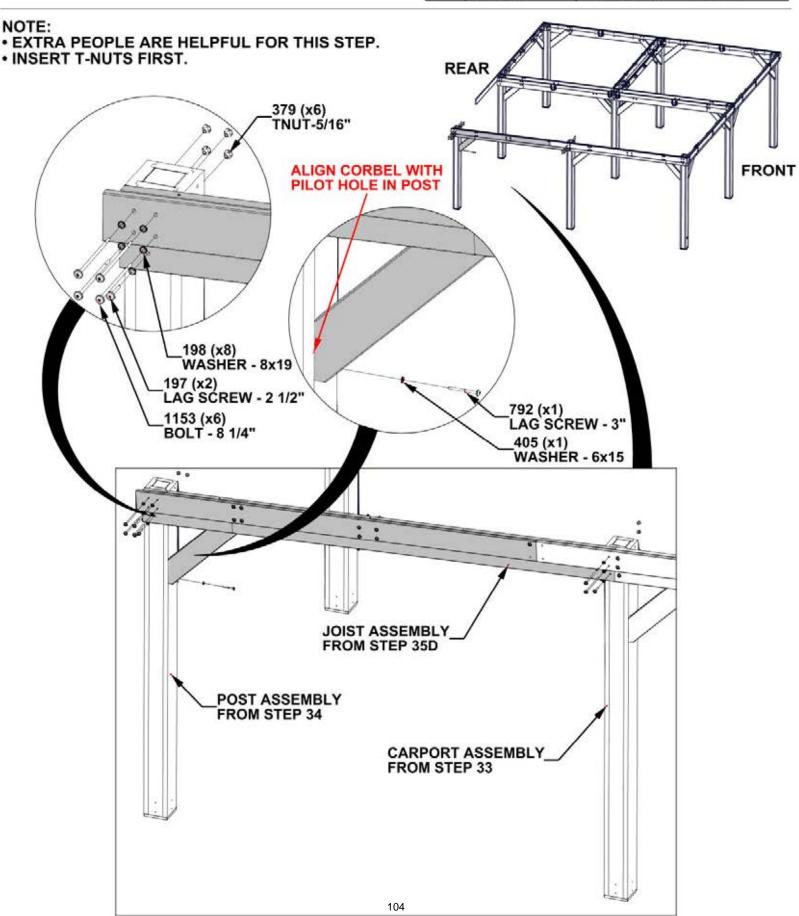


QTY	PART NUMBER	DESCRIPTION
4	H100198	WASHER LOCK EXT 8x19
4	H100416	BOLT WH 5/16x3 BLK
4	H100479	NUT LOCK 5/16 BLK
4	H100630	WASHER FLAT 8x19 BLK



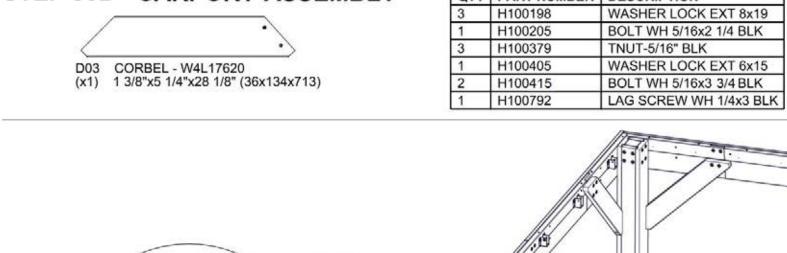
### STEP 36A - CARPORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H100197	LAG SCREW WH 5/16x2 1/2 BLK
8	H100198	WASHER LOCK EXT 8x19
6	H100379	TNUT-5/16" BLK
1	H100405	WASHER LOCK EXT 6x15
1	H100792	LAG SCREW WH 1/4x3 BLK
6	H101153	BOLT WH 5/16x8 1/4 BLK



## STEP 36B - CARPORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
3	H100198	WASHER LOCK EXT 8x19
1	H100205	BOLT WH 5/16x2 1/4 BLK
3	H100379	TNUT-5/16" BLK
1	H100405	WASHER LOCK EXT 6x15
2	H100415	BOLT WH 5/16x3 3/4 BLK
1	H100792	LAG SCREW WH 1/4x3 BLK

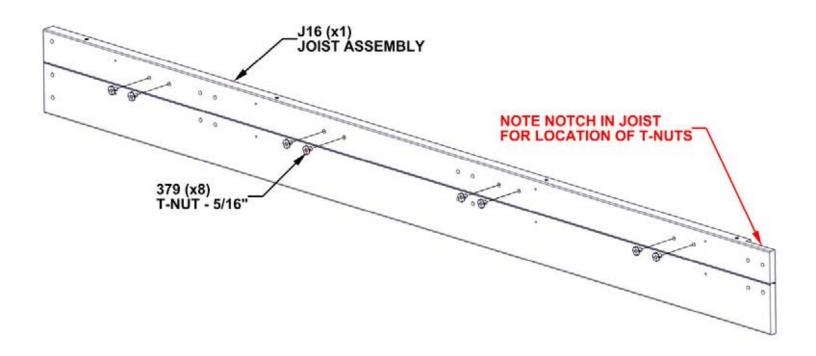


### STEP 37 - LEFT REAR JOIST ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H100379	T-NUT 5/16 BLK



J16 JOIST ASSEMBLY - W2A03822 (x1) 1 7/16"x8 7/16"x97 5/8" (36x214x2480)

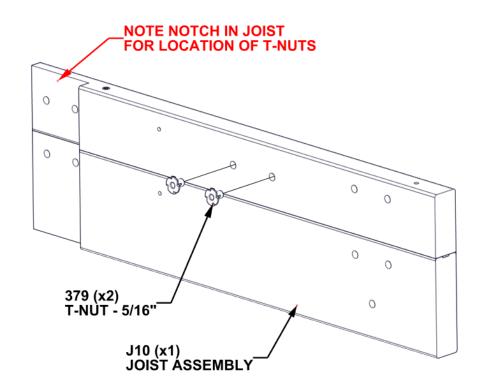


## STEP 38 - LEFT REAR JOIST ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H100379	T-NUT 5/16 BLK

0	0	0	0	Q	0	o .
٥	0	o			0	0
					٥	

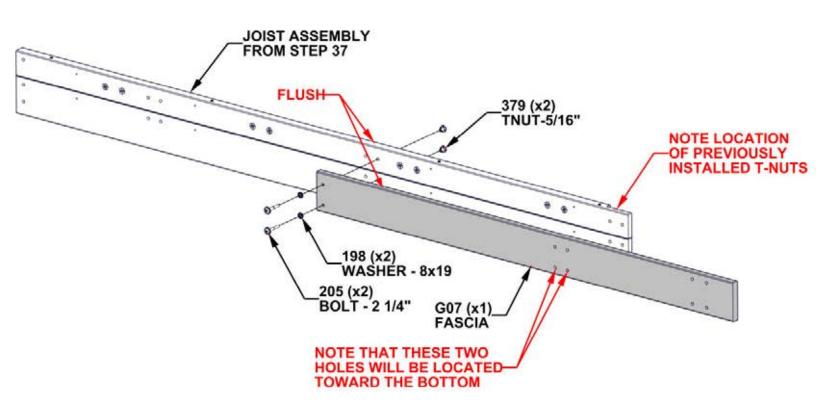
J10 JOIST ASSEMBLY - W2A03820 (x1) 1 7/16"x8 7/16"x28 7/16" (36x214x722)



### STEP 39A - LEFT REAR JOIST ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H100198	WASHER LOCK EXT 8x19
2	H100205	BOLT WH 5/16x2 1/4 BLK
2	H100379	TNUT-5/16" BLK

	• •	*	•
G07	FASCIA - W4L17634		
(x1)	15/16"x5 1/4"x66 3/8" (24x134x1686)		



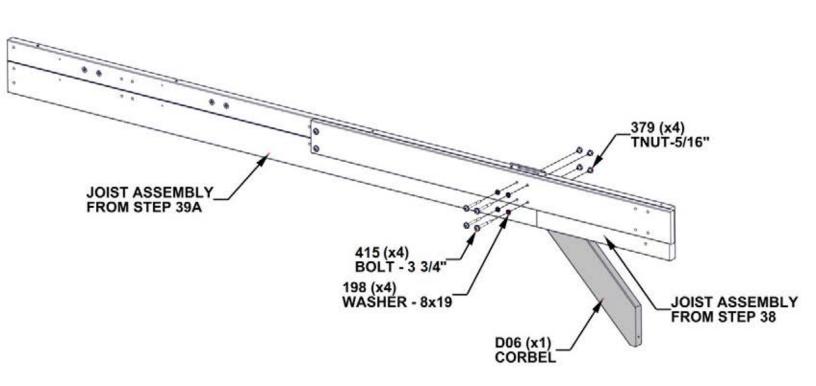
# STEP 39B - LEFT REAR JOIST ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100198	WASHER LOCK EXT 8x19
4	H100379	TNUT-5/16" BLK
4	H100415	BOLT WH 5/16x3 3/4 BLK

	•
$\langle \_$	•••
D06 (x1)	CORBEL - W4L17631 1 7/16"x5 1/4"x33 5/8" (36x134x854)

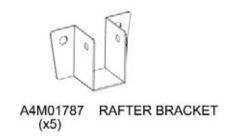
### NOTES:

· INSERT T-NUTS FIRST.

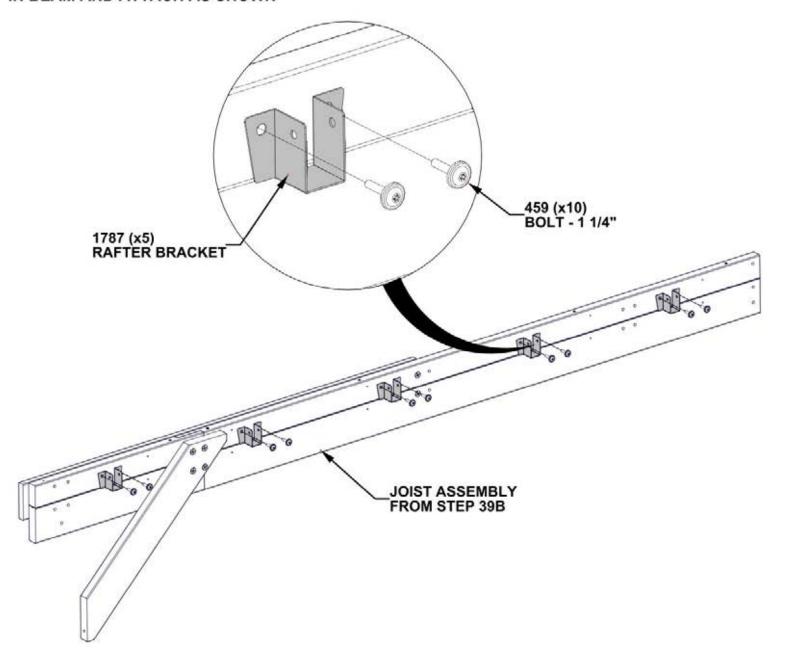


# STEP 39C - LEFT REAR JOIST ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
10	H100459	BOLT WH 5/16x1 1/4 BLK

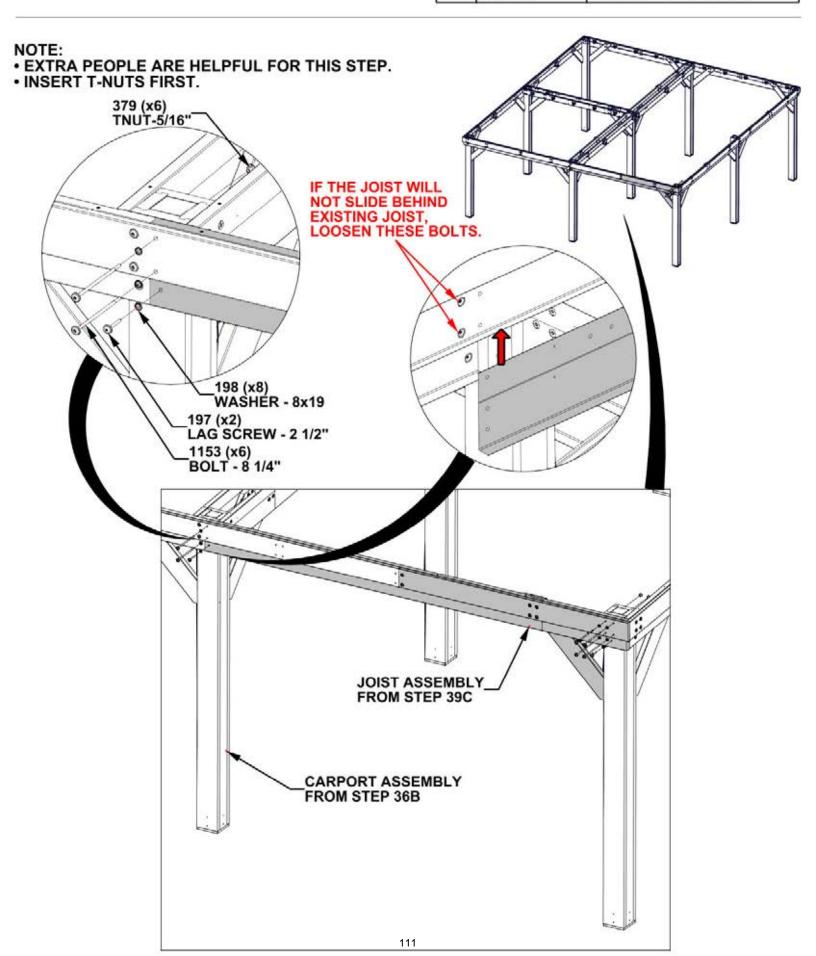


### NOTE: ALIGN RAFTER BRACKETS WITH HOLES IN BEAM AND ATTACH AS SHOWN



# STEP 40A - CARPORT ASSEMBLY

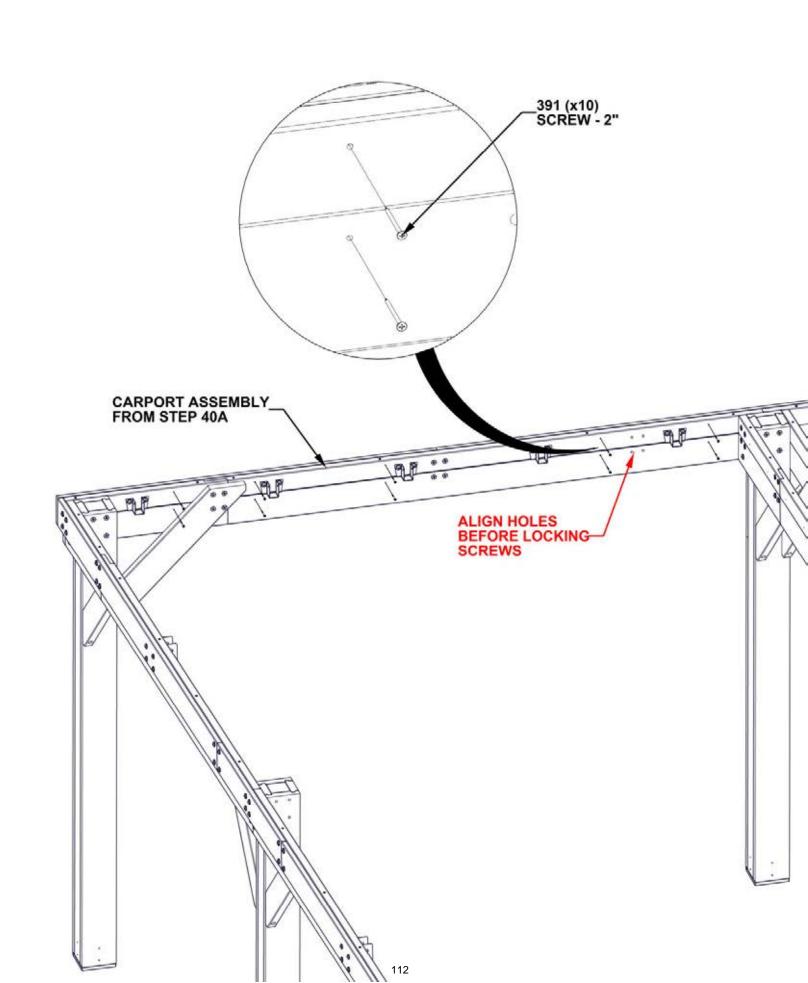
QTY	PART NUMBER	DESCRIPTION
2	H100197	LAG SCREW WH 5/16x2 1/2 BLK
8	H100198	WASHER LOCK EXT 8x19
6	H100379	TNUT-5/16" BLK
6	H101153	BOLT WH 5/16x8 1/4 BLK



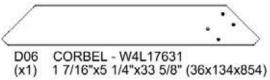
# STEP 40B - CARPORT ASSEMBLY

 QTY
 PART NUMBER
 DESCRIPTION

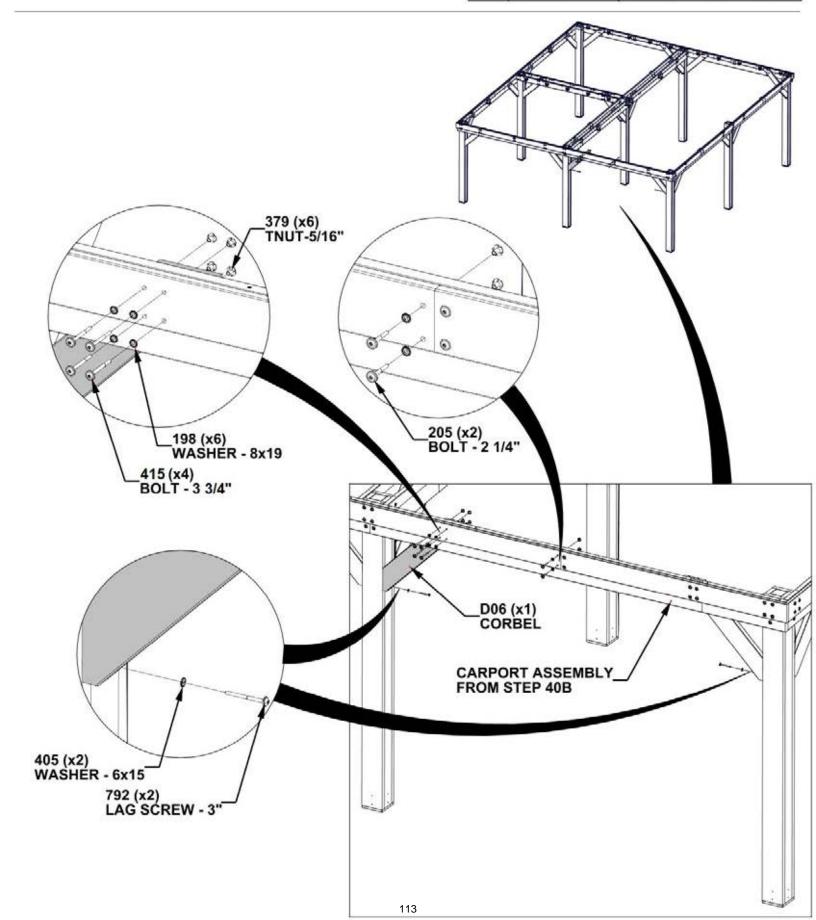
 10
 H100391
 SCREW PFH 8x2 BLK

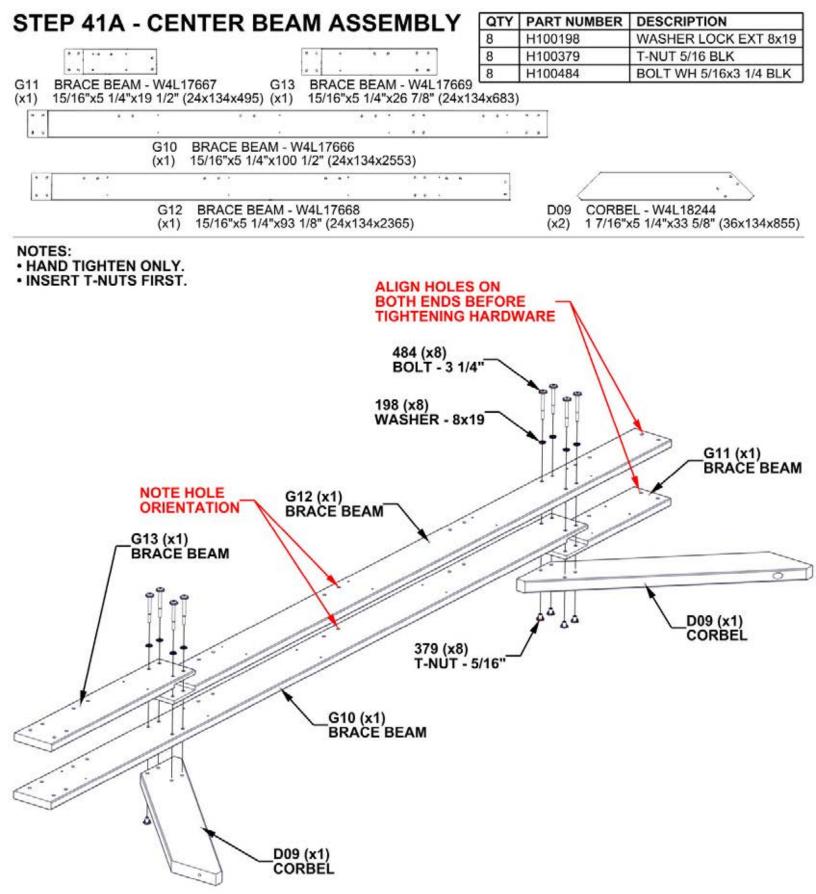


# STEP 40C - CARPORT ASSEMBLY



QTY	PART NUMBER	DESCRIPTION
6	H100198	WASHER LOCK EXT 8x19
2	H100205	BOLT WH 5/16x2 1/4 BLK
6	H100379	TNUT-5/16" BLK
2	H100405	WASHER LOCK EXT 6x15
4	H100415	BOLT WH 5/16x3 3/4 BLK
2	H100792	LAG SCREW WH 1/4x3 BLK

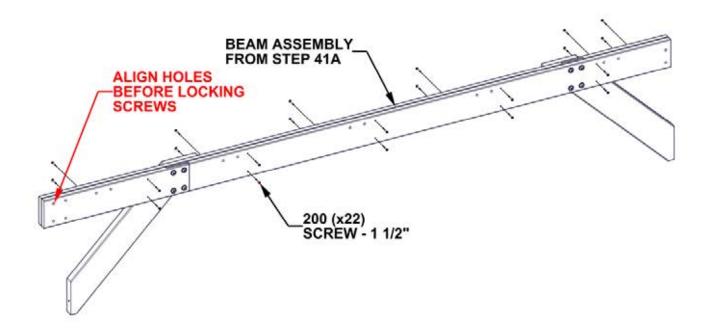




# STEP 41B - CENTER BEAM ASSEMBLY

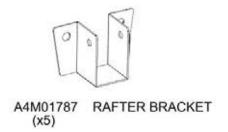
QTY	PART NUMBER	
22	H100200	SCREW PFH 8x1 1/2 BLK

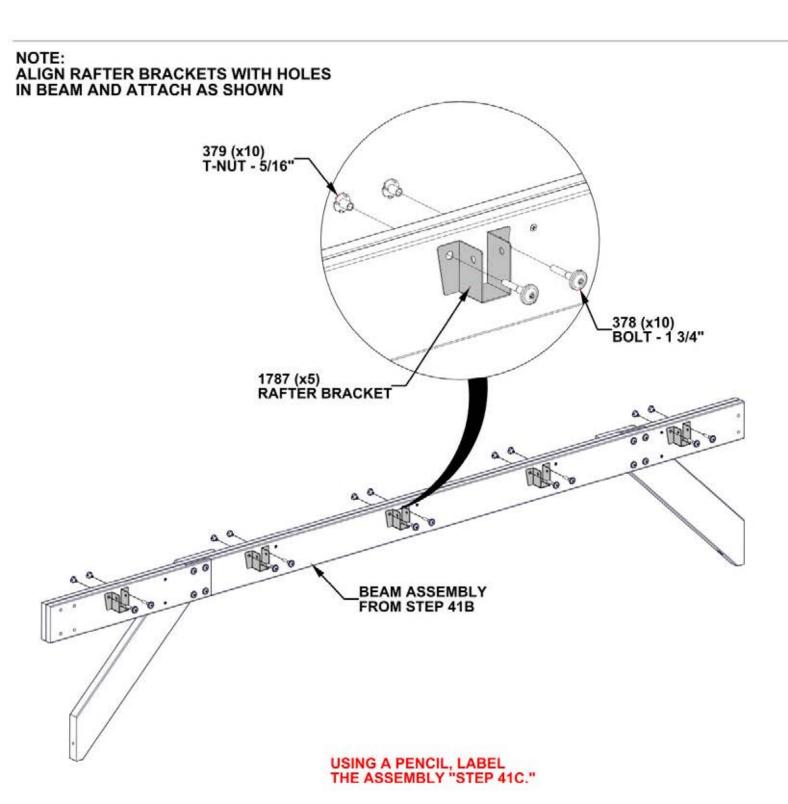
- BEFORE ATTACHING SCREWS, MAKE SURE ALL BOARDS ARE FLUSH AT TOP, SIDES, & BOTTOMS.
- AFTER SCREWS ARE TIGHTENED, TIGHTEN ALL OTHER HARDWARE.



# STEP 41C - CENTER BEAM ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
10	H100378	BOLT WH 5/16x1 3/4 BLK
10		T-NUT 5/16 BLK



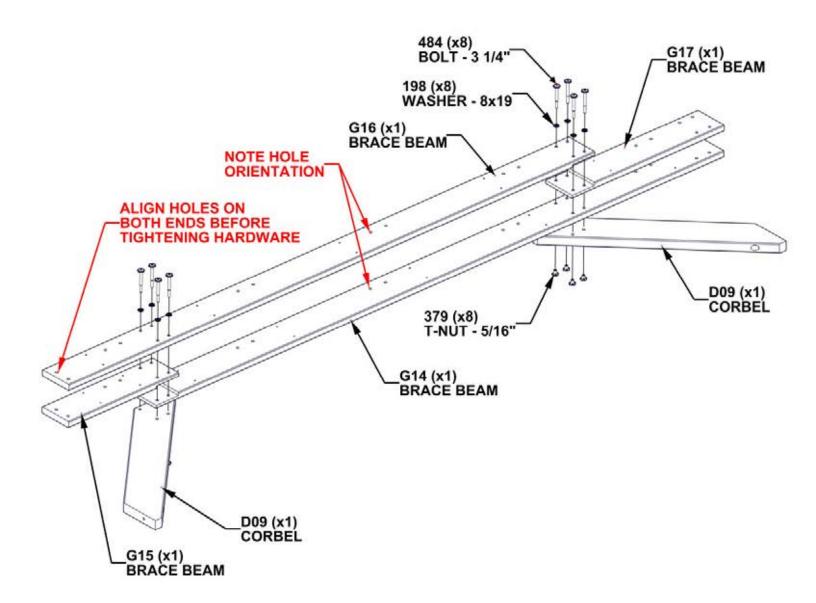


# SET CENTER BEAM ASSEMBLY TO THE SIDE

ST	EP 42/	A - CE	NTER	REA	млс	SEM	IRI V	UIT	PART NUM	MBEK	DESCRIPTION
31	LI 42/	4 - OL		DLA	M AO	SLIV	DLI	8	H100198		WASHER LOCK EXT 8x19
	• • • •			•				8	H100379		T-NUT 5/16 BLK
					No. of Concession, Name of Street, or other Designation, Name of Street, Name			8	H100484	70	BOLT WH 5/16x3 1/4 BLK
G15 (x1)	BRACE BE 15/16"x5 1/						/4L17803 //8" (24x1				
			7.7			t 2.50	• • • •	•			
	- 3						• .	•			
		G16 (x1)		EAM - W4 1/4"x93 1/8		x2365)					
+ -		40 B	2012	460		* *			1		. ,/
	#8	+0		1000	9			1 1 1	<u></u>		. >
		G14 (x1)		EAM - W4L /4"x100 1/2		4x2553)					EL - W4L18244 <5 1/4"x33 5/8" (36x134x855)

OTY DART NUMBER DESCRIPTION

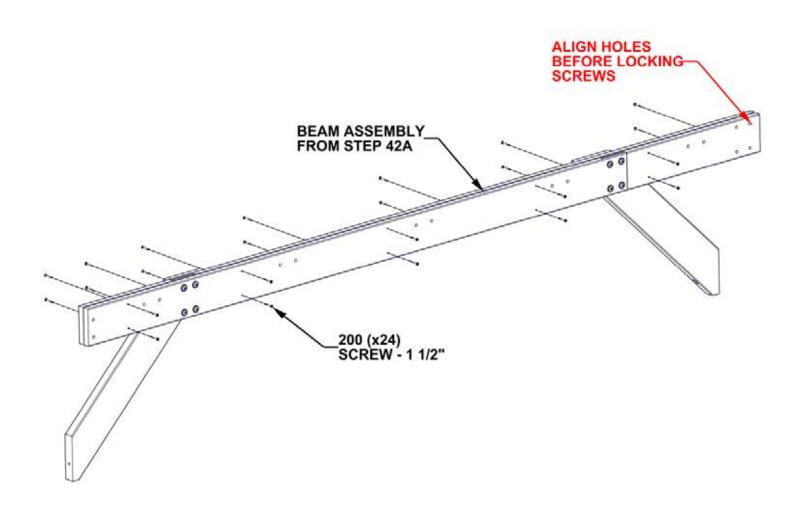
- HAND TIGHTEN ONLY.
- INSERT T-NUTS FIRST.



# STEP 42B - CENTER BEAM ASSEMBLY

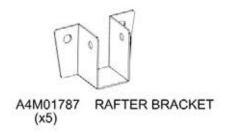
QTY	PART NUMBER	
24	H100200	SCREW PFH 8x1 1/2 BLK

- BEFORE ATTACHING SCREWS, MAKE SURE ALL BOARDS ARE FLUSH AT TOP, SIDES, & BOTTOMS.
- AFTER SCREWS ARE TIGHTENED, TIGHTEN ALL OTHER HARDWARE.

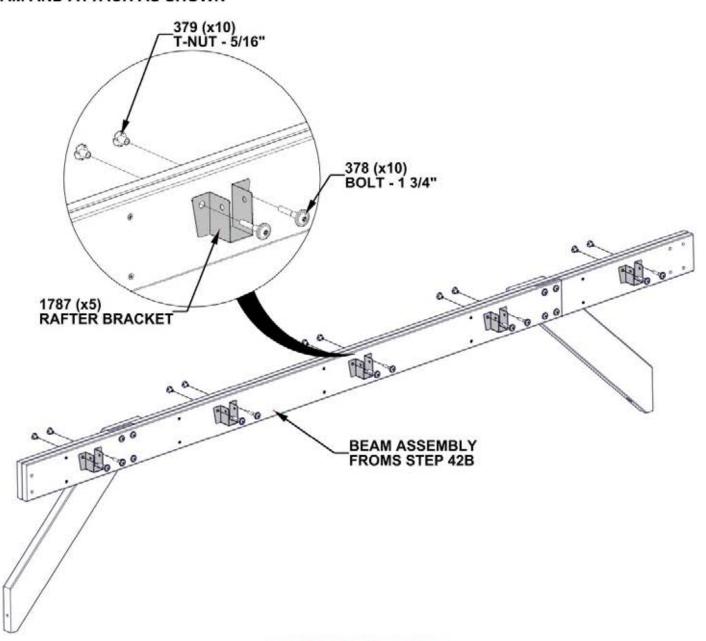


# STEP 42C - CENTER BEAM ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
10	H100378	BOLT WH 5/16x1 3/4 BLK
10	H100379	T-NUT 5/16 BLK



### NOTE: ALIGN RAFTER BRACKETS WITH HOLES IN BEAM AND ATTACH AS SHOWN

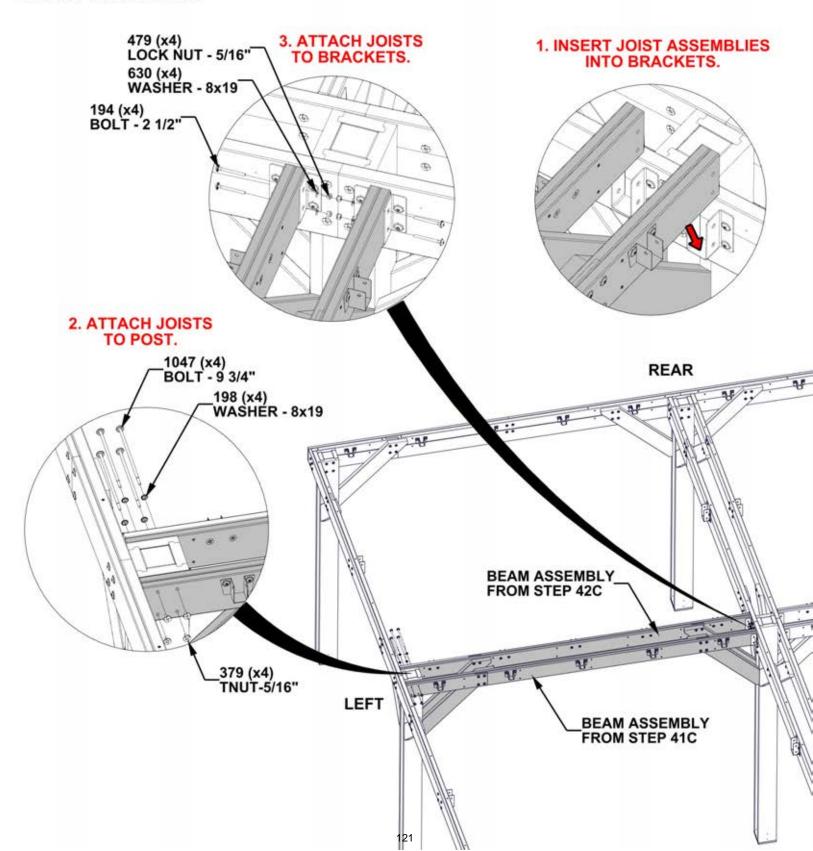


USING A PENCIL, LABEL THE ASSEMBLY "STEP 42C."

### STEP 43A - CARPORT ASSEMBLY

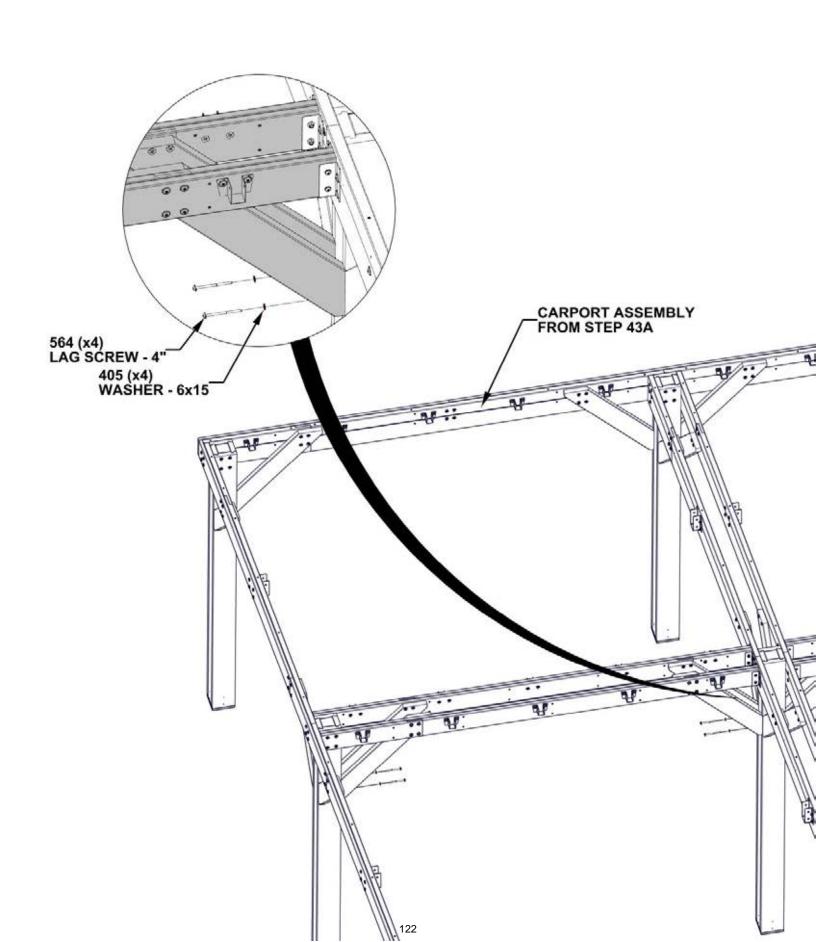
QTY	PART NUMBER	DESCRIPTION
4	H100194	BOLT WH 5/16x2 1/2 BLK
4	H100198	WASHER LOCK EXT 8x19
4	H100379	TNUT-5/16" BLK
4	H100479	NUT LOCK 5/16 BLK
4	H100630	WASHER FLAT 8x19 BLK
4	H101047	BOLT WH 5/16x9 3/4 BLK

- EXTRA PEOPLE ARE HELPFUL FOR THIS STEP.
- INSERT T-NUTS FIRST.



# STEP 43B - CARPORT ASSEMBLY

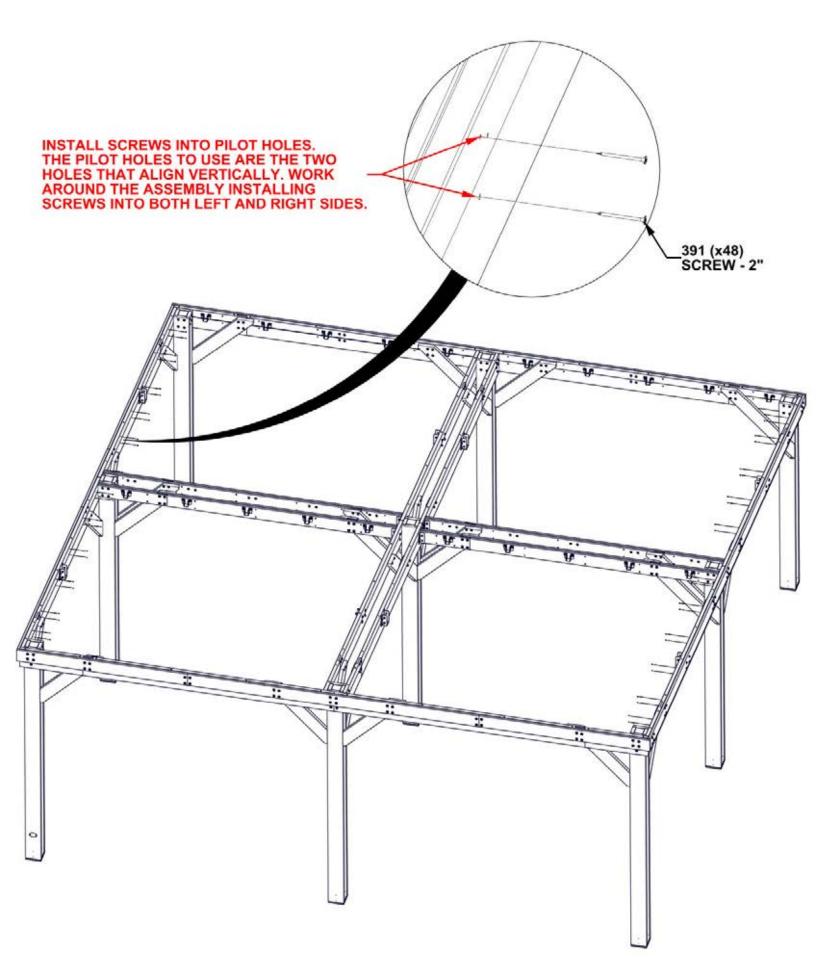
QTY	PART NUMBER	DESCRIPTION
4	H100405	WASHER LOCK EXT 6x15
4	H100564	LAG SCREW WH 1/4x4 BLK



# STEP 44 - CARPORT ASSEMBLY

 QTY
 PART NUMBER
 DESCRIPTION

 48
 H100391
 SCREW PFH 8x2 BLK



# STEP 45A - BRACE BEAM ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
16	H100195	BOLT WH 5/16x2 3/4 BLK
16	H100198	WASHER LOCK EXT 8x19
16	H100379	TNUT-5/16" BLK

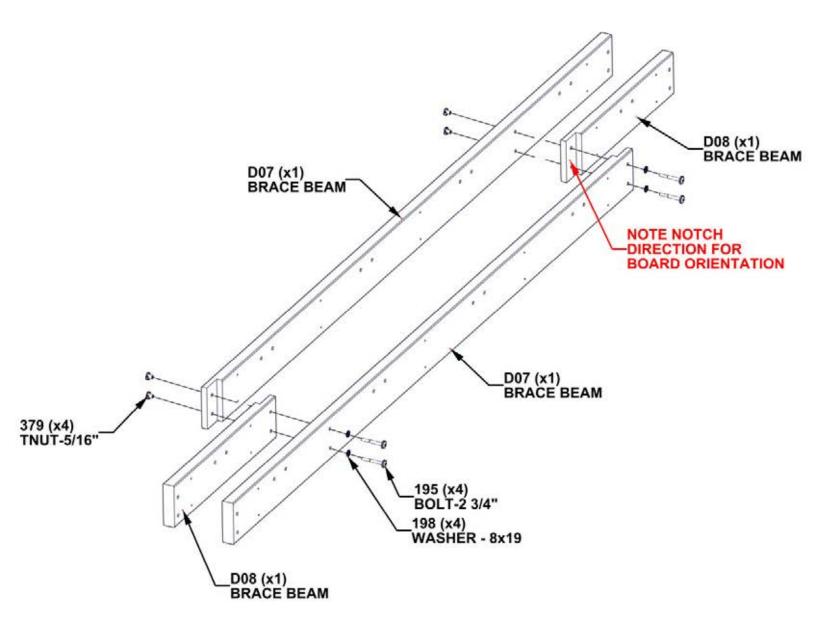
20	0 0	
Ş		

D08 BRACE BEAM - W4L17633 (x8) 1 7/16"x5 1/4"x24 1/8" (36x134x612)

٥	o o	- 1	0 0	ě	0 0	6	0 0		
0						٠		- 5	0

D07 BRACE BEAM - W4L17632 (x8) 1 7/16"x5 1/4"x94 1/2" (36x134x2400)

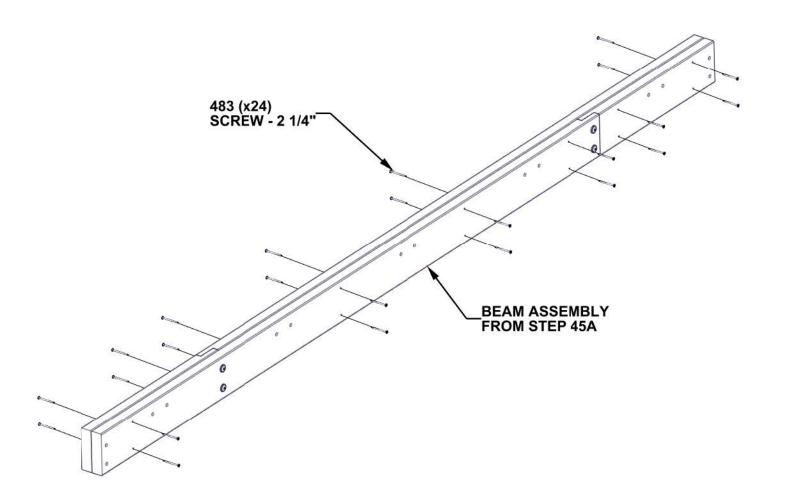
- INSERT T-NUTS FIRST.
- HAND TIGHTEN ONLY.
- REPEAT THIS STEP 4 TIMES.



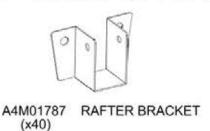
# STEP 45B - BRACE BEAM ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
96	H100483	SCREW PFH 8x2 1/4 BLK

- MAKE SURE THE TOP, BOTTOM, AND ENDS OF ALL BOARDS ARE FLUSH.
- MAKE SURE ALL HOLES ARE ALIGNED WHEREAS BOLTS CAN PASS THROUGH.
- INSTALL SCREWS AS SHOWN BELOW AND TIGHTEN ALL HARDWARE.
- REPEAT THIS STEP 4 TIMES.

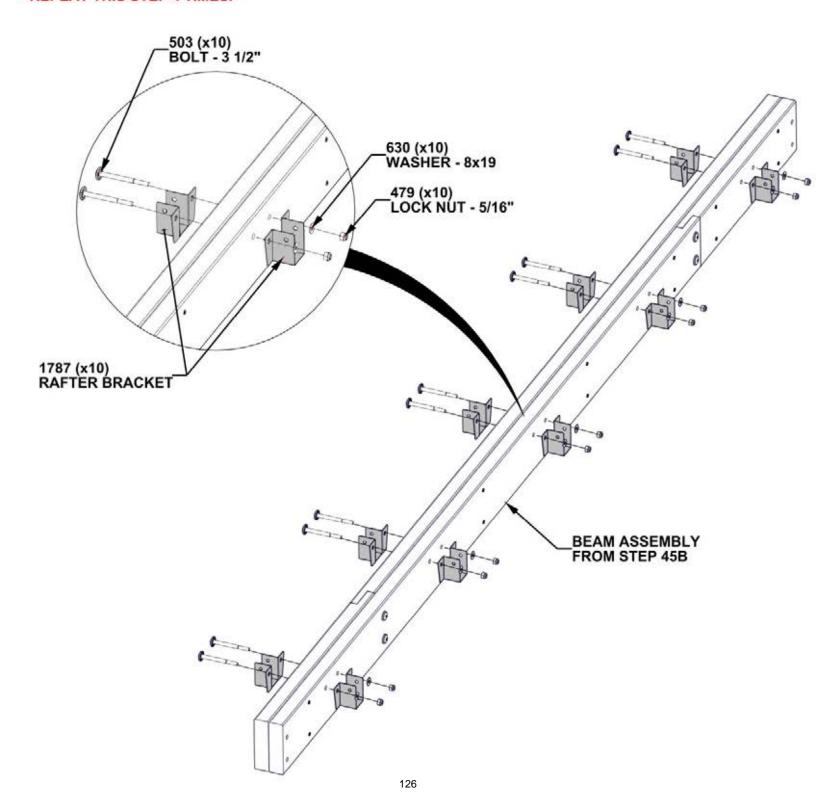


# STEP 45C - BRACE BEAM ASSEMBLY



QTY	PART NUMBER	DESCRIPTION
40	H100479	NUT LOCK 5/16 BLK
40	H100503	BOLT WH 5/16x3 1/2 BLK
40	H100630	WASHER FLAT 8x19 BLK

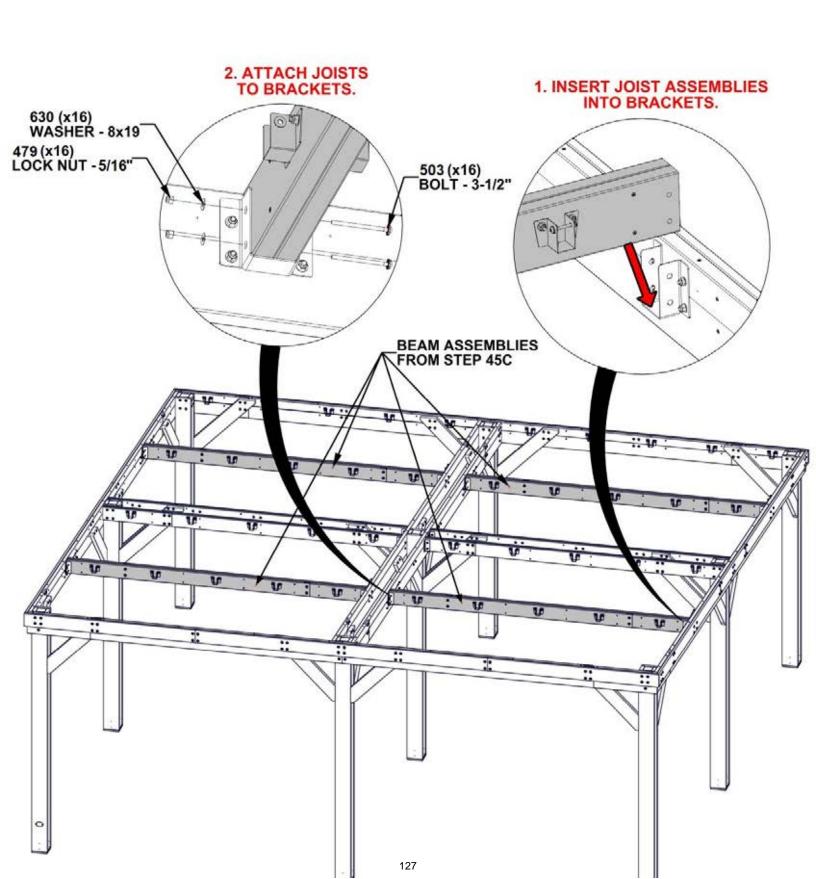
- ALIGN RAFTER BRACKETS WITH HOLES IN BEAM AND ATTACH AS SHOWN.
- REPEAT THIS STEP 4 TIMES.



# STEP 46 - CARPORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
16	H100630	WASHER FLAT 8x19 BLK
16	H100479	NUT LOCK 5/16 BLK
16	H100503	BOLT WH 5/16x3-1/2 BLK

- EXTRA PEOPLE ARE HELPFUL FOR THIS STEP.
- HAND TIGHTEN ONLY.

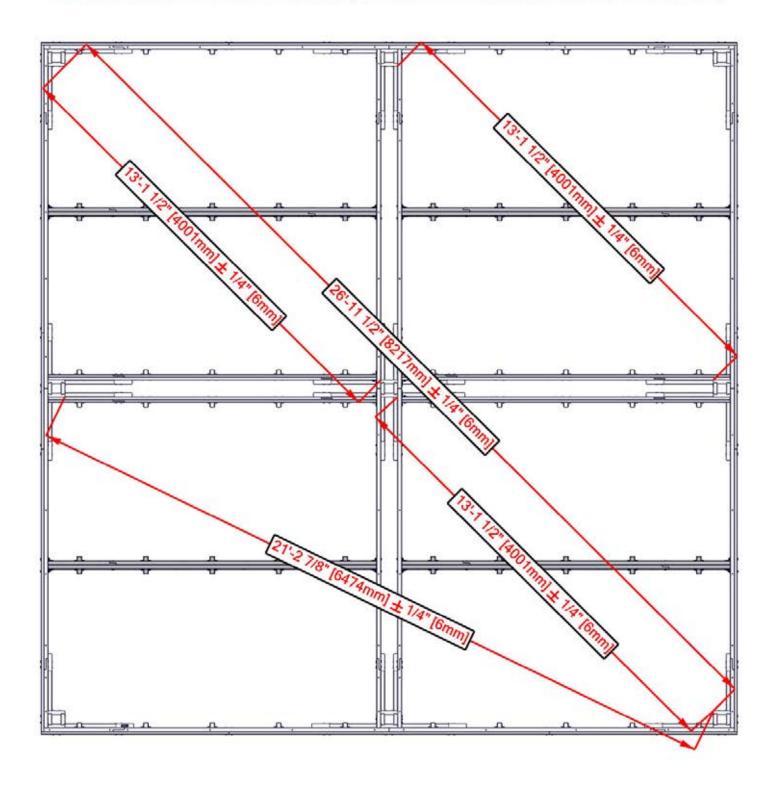


# STEP 47 - SQUARE ASSEMBLY

CRITICAL: SQUARE ASSEMBLY BEFORE PROCEEDING TO NEXT STEPS. ONCE SQUARE, ENSURE ALL HARDWARE IS FULLY TIGHTENED.

MEASUREMENTS TAKEN FROM INSIDE OF POST TO INSIDE OF POST.

WARNING: IF IT ISN'T SQUARE, THERE WILL BE ALIGNMENT ISSUES.

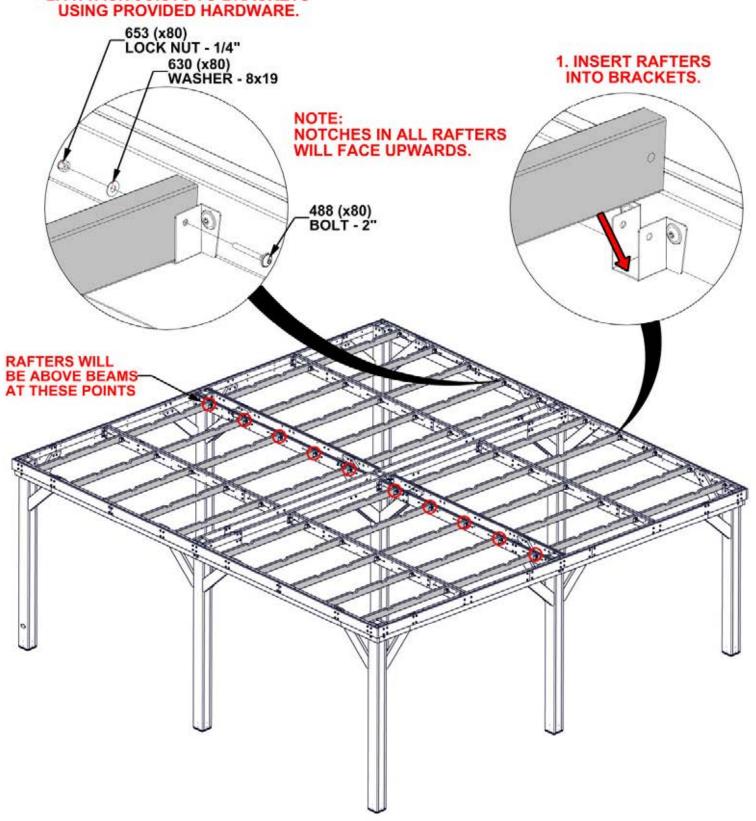


## STEP 48 - CARPORT ASSEMBLY

PART NUMBER | DESCRIPTION H100488 BOLT WH 1/4x2 BLK H100630 WASHER FLAT 8x19 BLK 80 NUT LOCK 1/4 BLK 80 H100653

E01 RAFTER - W4L17637 (x40) 1 7/16"x36x55 11/16" (36x86x1415)

### 2. ATTACH JOISTS TO BRACKETS USING PROVIDED HARDWARE.



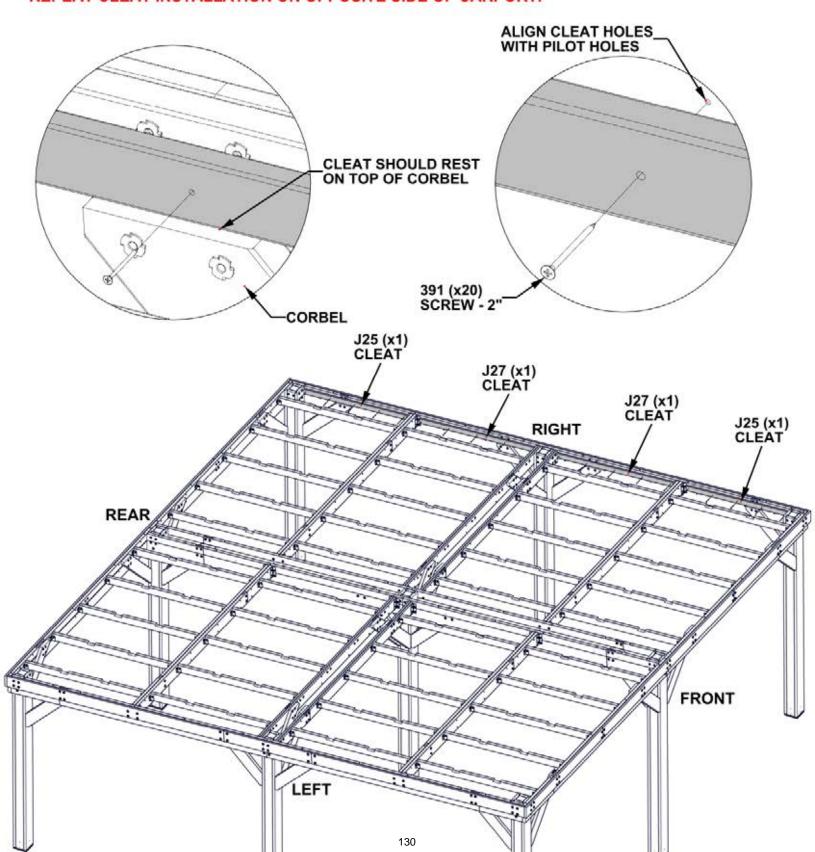
# STEP 49A - CARPORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
40	H100391	SCREW PFH 8x2 BLF

	7.63	•	*	
J25	CLEAT	- W4L17622	0110000 acres 100 - 001000	1000
(x4)	15/16"	x2 3/8"x48 1/8	" (24x60x122	3)
11.	<u></u>			
J27		· Γ - W4L18290 x2 3/8"x54 1/4		(0)(4)

### NOTE:

• REPEAT CLEAT INSTALLATION ON OPPOSITE SIDE OF CARPORT.



# STEP 49B - CARPORT ASSEMBLY

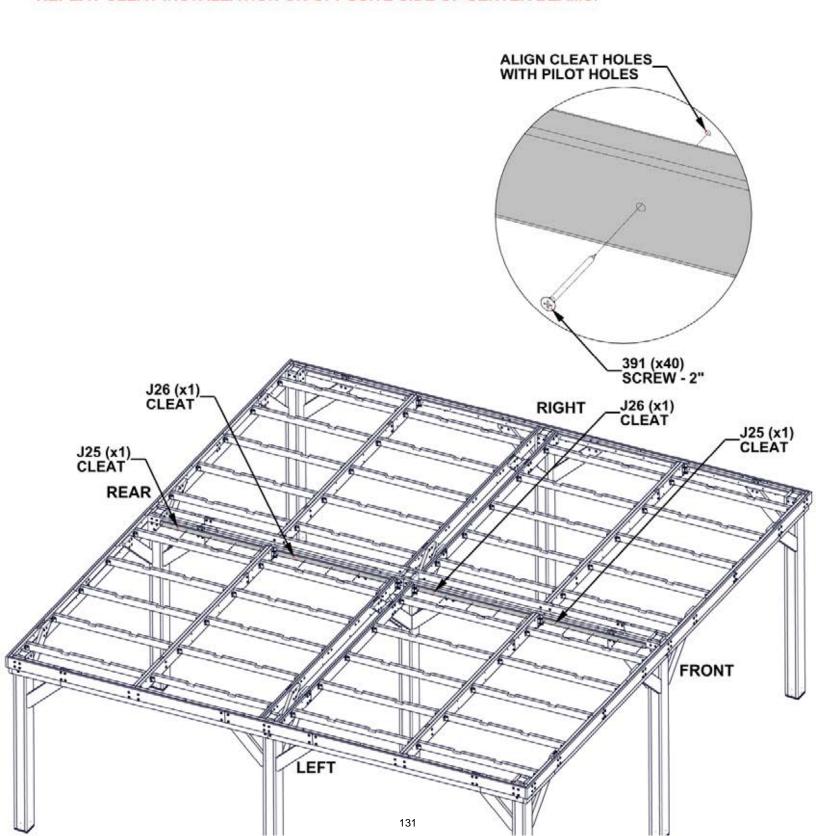
 QTY
 PART NUMBER
 DESCRIPTION

 40
 H100391
 SCREW PFH 8x2 BLK

		790	*	*	
	J25	CLEAT	- W4L17622		
	(x4)	15/16"x	(2 3/8"x48 1/8"	' (24x60x1223	)
20		3(6)	1.0	*	
	J26	CLEAT	- W4L17623	**************************************	os.
	(x4)	15/16"x	2 3/8"x52 3/4"	(24x60x1340	3

### NOTE:

• REPEAT CLEAT INSTALLATION ON OPPOSITE SIDE OF CENTER BEAMS.

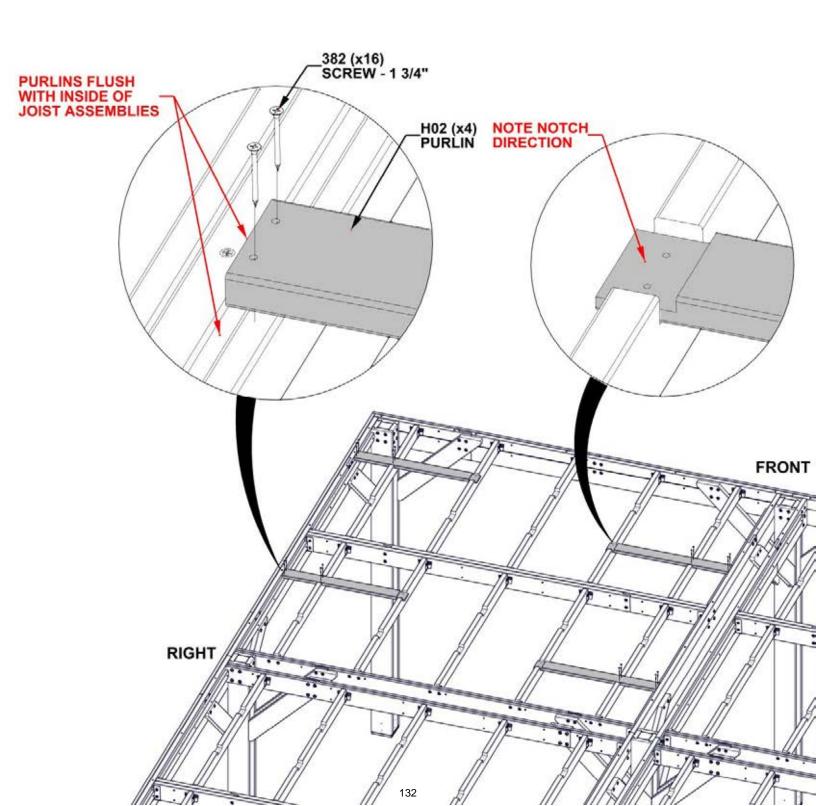


### STEP 50A - CARPORT ASSEMBLY

QTY PART NUMBER DESCRIPTION
64 H100382 SCREW PFH 8x1 3/4 BLK

•		<u> </u>	
	H02	PURLIN - W4L17805	
	(x16)	15/16"x3 3/8"x35 13/16" (24x8)	6x909)

- POSITION PURLINS AS SHOWN BELOW.
- START WITH SHORT PURLINS IN FRONT CORNERS, THEN REPEAT PATTERN AS SHOWN.
- REPEAT THIS STEP 4 TIMES.



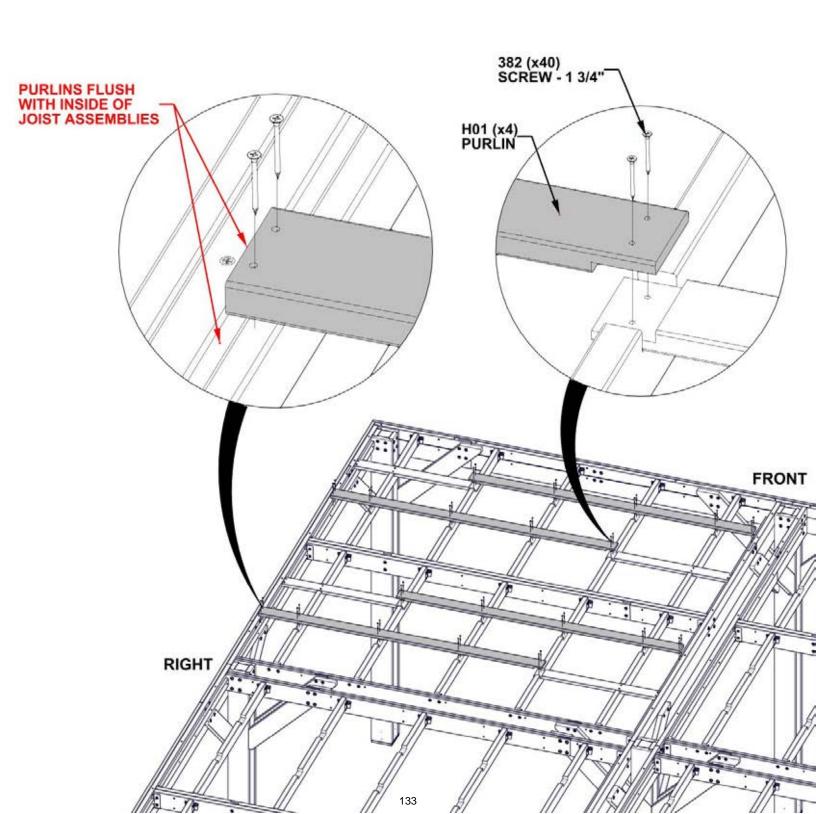
# STEP 50B - CARPORT ASSEMBLY

 QTY
 PART NUMBER
 DESCRIPTION

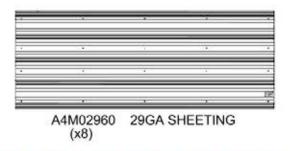
 160
 H100382
 SCREW PFH 8x1 3/4 BLK

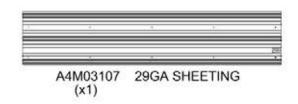
1.1	*	*	÷	
		PURLIN - W4L17804 15/16"x3 3/8"x82 13/16" (24x86x2103)		

- POSITION PURLINS AS SHOWN BELOW.
- REPEAT THIS STEP 4 TIMES.



### STEP 51A - CARPORT ASSEMBLY





### WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL ROOF SHEETS.

- REMOVE BLUE FILM FROM ROOF PANELS.
- ORIENT ROOF PANELS AS SHOWN BELOW.
- START BY FLUSHING THE FIRST SHEET WITH THE SIDE OF THE BEAM, THEN MARK WHERE EVERY OTHER SHEET WILL LAND AS SHOWN BELOW TO ENSURE THE PANELS WILL ALIGN CORRECTLY. THE LAST SHEET SHOULD ALIGN CLOSE TO THE EDGE OF THE BEAM.
- IT IS IMPORTANT TO HOLD THE 1/4" OVERHANG AT THE BACK OF THE UNIT SO TRIM PIECES WILL FIT CORRECTLY IN FUTURE STEPS.
- ATTACH ONE SHEET AT A TIME, DO NOT GET ON THE ROOF TO ATTACH SCREWS.
- SEE NEXT STEP FOR FASTENING REQUIREMENTS. 1/4" [7mm]-FIRST SHEET 0 0 TO BE FLUSH WITH THE SIDE 0 NOTE DIRECTION ARROW. THIS WILL FACE TOWARD THE FRONT OF THE UNIT. 3107 (x1) 29GA SHEETING FRONT 2960 (x8) 29GA SHEETING 231 7/16" [5878mm] 174 1/16" [4421mm] 116 11/16" [2965mm] 59 3/8" [1508mm]

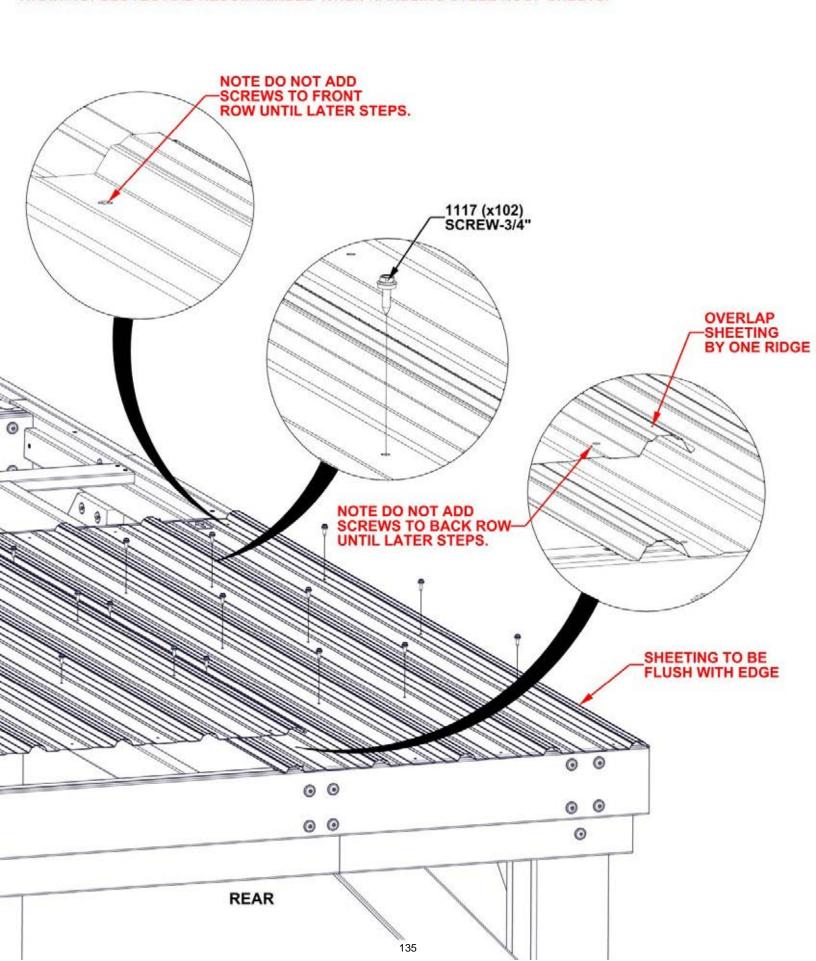
134

# STEP 51B - CARPORT ASSEMBLY QTY PART NUMBER DESCRIPTION

QTY PART NUMBER DESCRIPTION

102 H101117 SCREW WOODGRIP 10-16x3/4" BLK

WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL ROOF SHEETS.



### STEP 52 - CARPORT ASSEMBLY

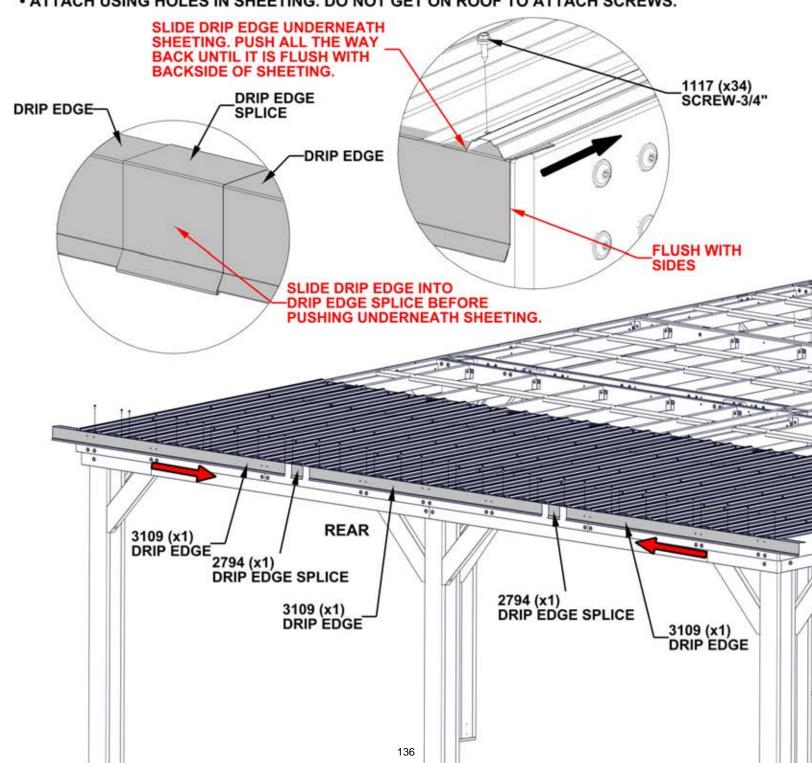
QTY PART NUMBER DESCRIPTION

34 H101117 SCREW WOODGRIP 10-16x3/4" BLK



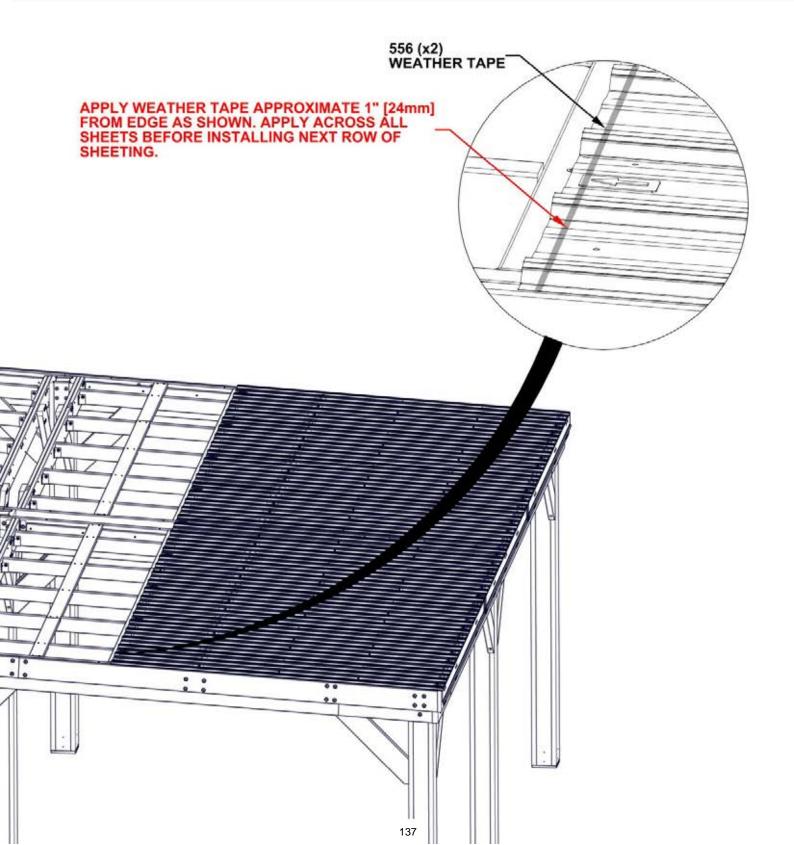
### WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL.

- REMOVE BLUE FILM FROM DRIP EDGE AND DRIP EDGE SPLICE.
- ORIENT DRIP EDGE AND DRIP EDGE SPLICE AS SHOWN BELOW.
- ATTACH USING HOLES IN SHEETING. DO NOT GET ON ROOF TO ATTACH SCREWS.



# STEP 53A - CARPORT ASSEMBLY





# STEP 53B - CARPORT ASSEMBLY QTY PART NUMBER | DESCRIPTION H101117 SCREW WOODGRIP 10-16x3/4" BLK A4M03108 29GA SHEETING

WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL ROOF SHEETS.

A4M02961

(x8)

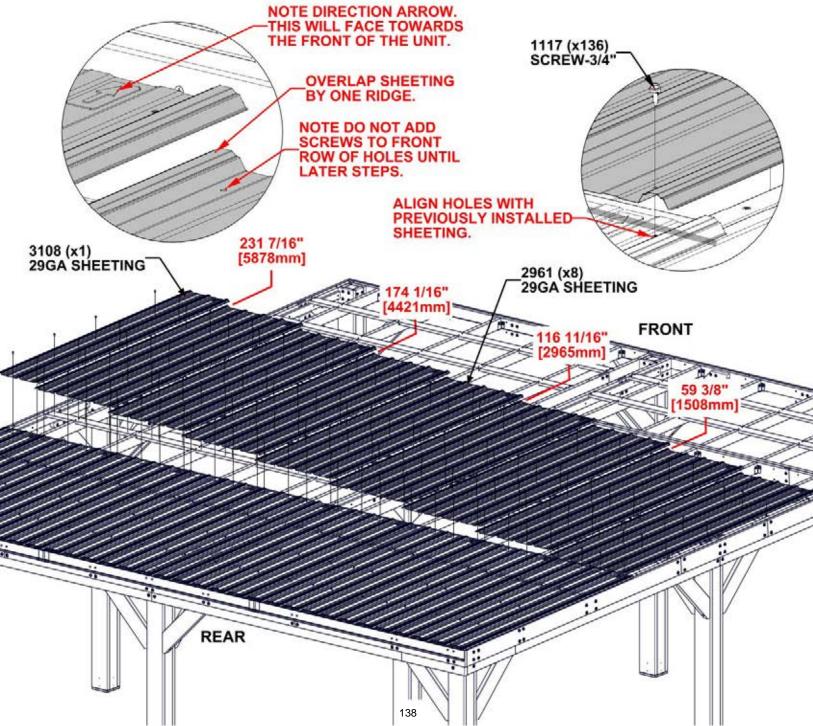
REMOVE BLUE FILM FROM ROOF PANELS.

29GA SHEETING

- ORIENT ROOF PANELS AS SHOWN BELOW.
- START BY FLUSHING THE FIRST SHEET WITH THE SIDE OF THE BEAM, THEN MARK WHERE EVERY OTHER SHEET WILL LAND AS SHOWN BELOW TO ENSURE THE PANELS WILL ALIGN CORRECTLY. THE LAST SHEET SHOULD ALIGN CLOSE TO THE EDGE OF THE BEAM.

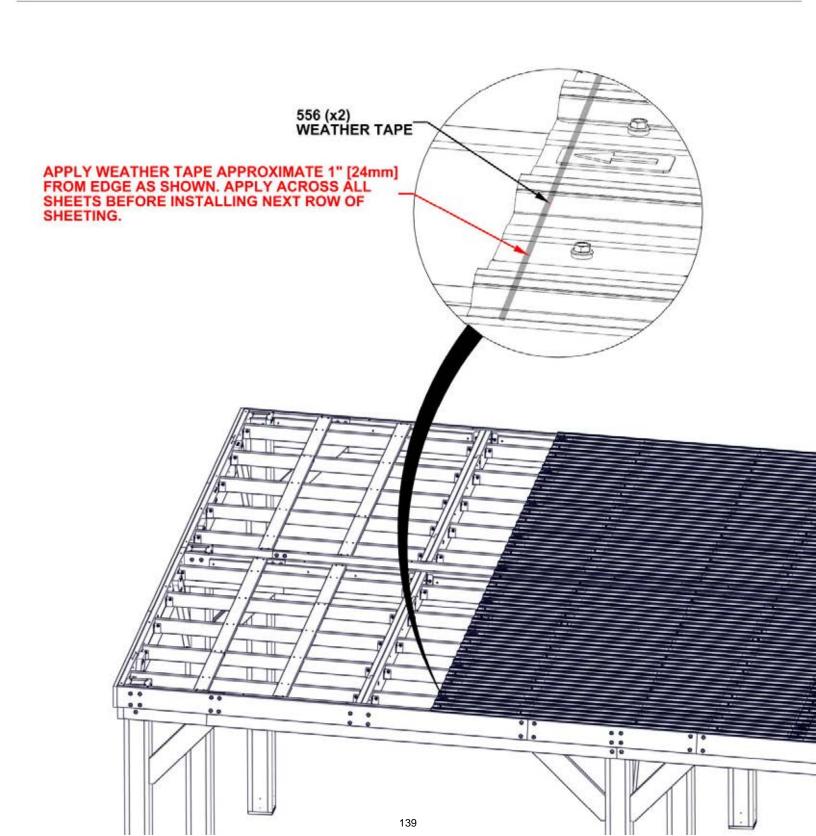
(x1)

ATTACH ONE SHEET AT A TIME, DO NOT GET ON THE ROOF TO ATTACH SCREWS.



# STEP 54A - CARPORT ASSEMBLY





# STEP 54B - CARPORT ASSEMBLY QTY PART NUMBER DESCRIPTION 170 H101117 SCREW WOODGRIP 10-16x3/4" BLK

WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL ROOF SHEETS.

### NOTES:

REMOVE BLUE FILM FROM ROOF PANELS.

29GA SHEETING

A4M02960

(8x)

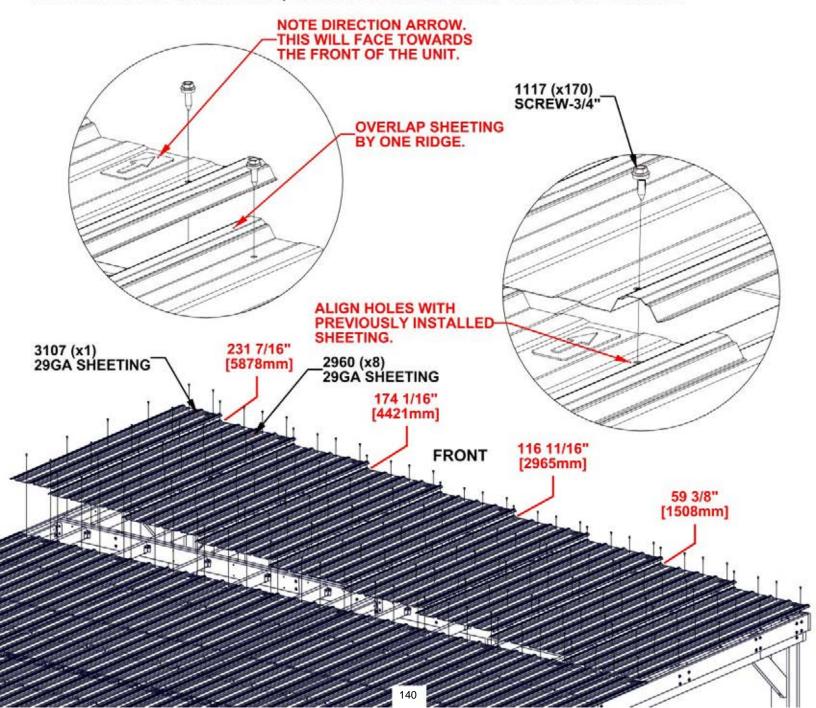
- ORIENT ROOF PANELS AS SHOWN BELOW.
- START BY FLUSHING THE FIRST SHEET WITH THE SIDE OF THE BEAM, THEN MARK WHERE EVERY OTHER SHEET WILL LAND AS SHOWN BELOW TO ENSURE THE PANELS WILL ALIGN CORRECTLY. THE LAST SHEET SHOULD ALIGN CLOSE TO THE EDGE OF THE BEAM.

A4M03107

(x1)

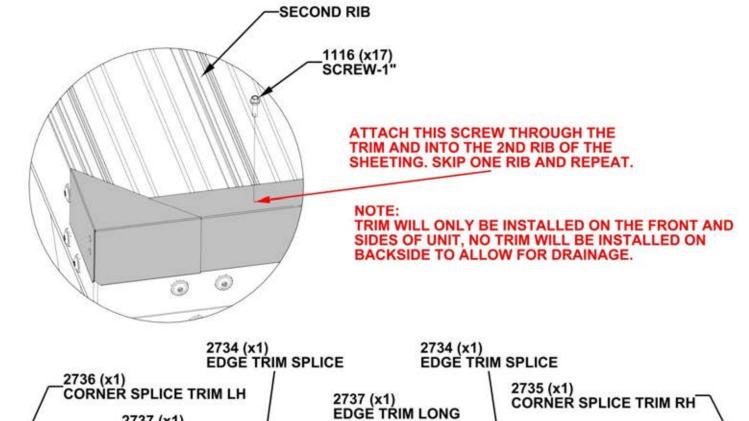
29GA SHEETING

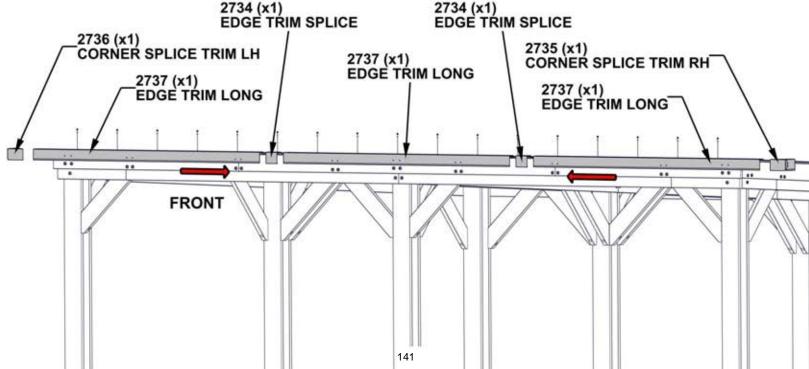
ATTACH ONE SHEET AT A TIME, DO NOT GET ON THE ROOF TO ATTACH SCREWS.





- REMOVE BLUE FILM FROM EDGE TRIM, EDGE TRIM SPLICE, AND CORNER SPLICE TRIM.
- ORIENT EDGE TRIM, EDGE TRIM SPLICE, AND CORNER SPLICE TRIM AS SHOWN BELOW.
- SLIDE TRIM PIECES INTO SPLICES. ATTACH CORNER SPLICES BY SLIDING ONTO EDGE TRIM. SCREW AS NOTED IN DETAIL.





### STEP 56 - CARPORT ASSEMBLY

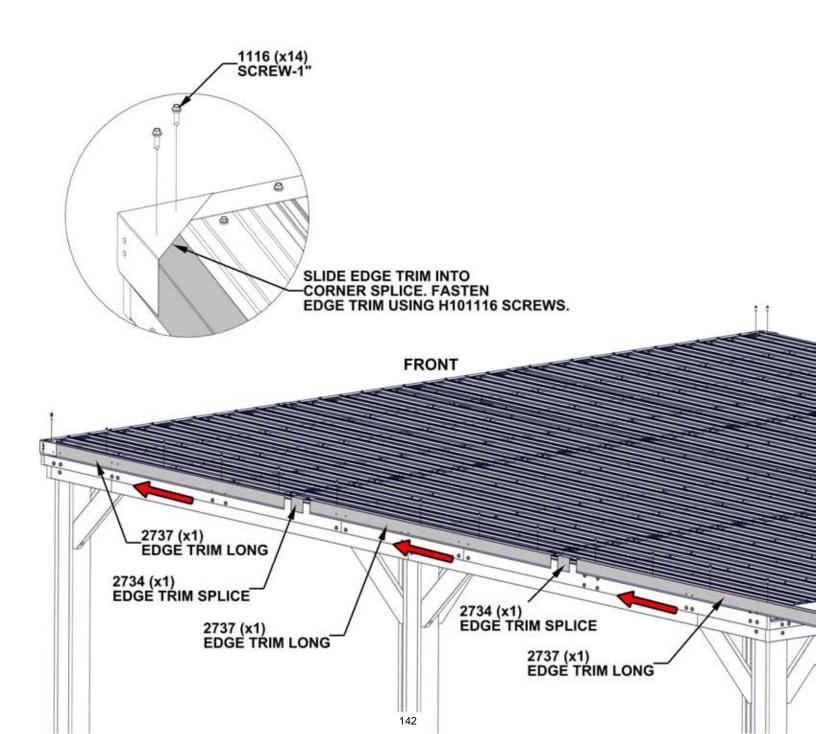


	PART NUMBER	DESCRIPTION
28	H101116	SCREW SELF TAPPING 1/4x1 BLK



### WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL.

- REMOVE BLUE FILM FROM EDGE TRIM, EDGE TRIM SPLICE, AND CORNER SPLICE TRIM.
- ORIENT EDGE TRIM AND EDGE TRIM SPLICE AS SHOWN BELOW. SLIDE EDGE TRIM INTO SPLICES.
- FLUSH LAST PIECE WITH THE REAR DRIP EDGE. SCREWS GO THROUGH EDGE TRIM INTO RIB AT THE APPROXIMATE LOCATIONS SHOWN.
- REPEAT ON OPPOSITE SIDE.

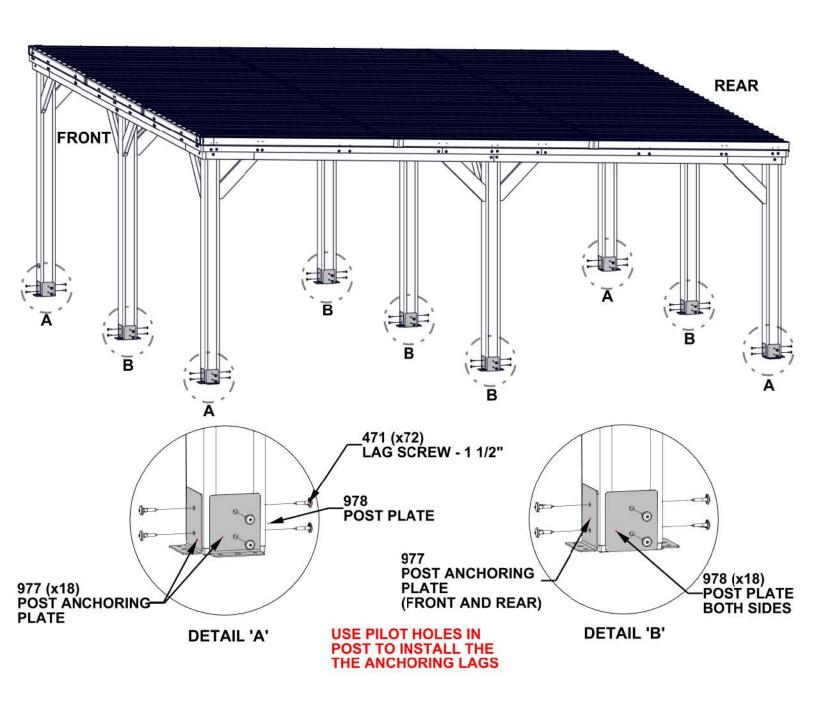


# STEP 57 - CARPORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
72	H100471	LAG SCREW WH 5/16x1 1/2 BLK



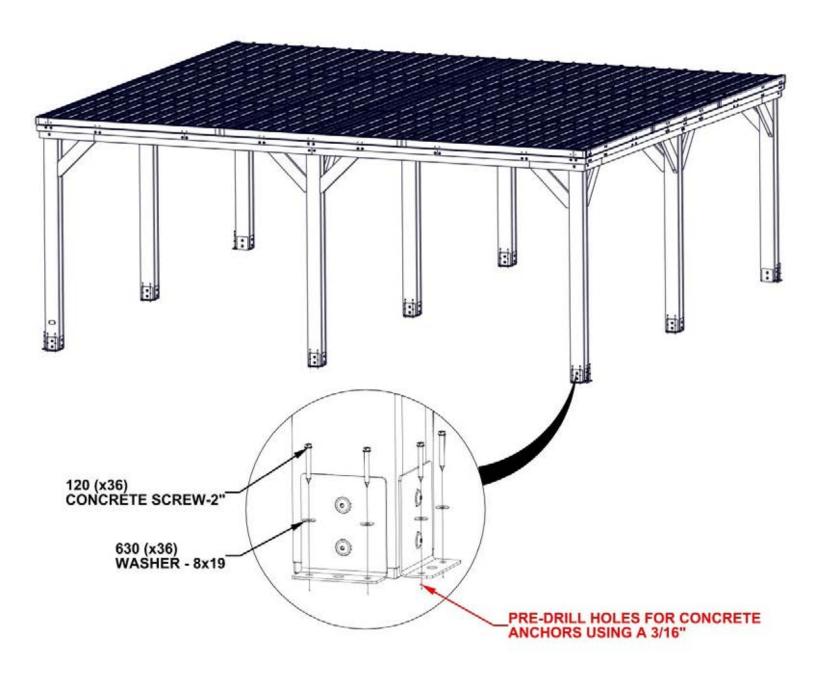
- 977 POST ANCHORING PLATES MOUNT ON OUTSIDE OF POST AS SHOWN EXCEPT THE CENTER POST.
- 978 POST PLATES GO ON INSIDE OF POST AS SHOWN EXCEPT CENTER POST, THESE WILL ALSO BE ON THE FRONT FACE OF POST AS SHOWN IN DETAIL BELOW.



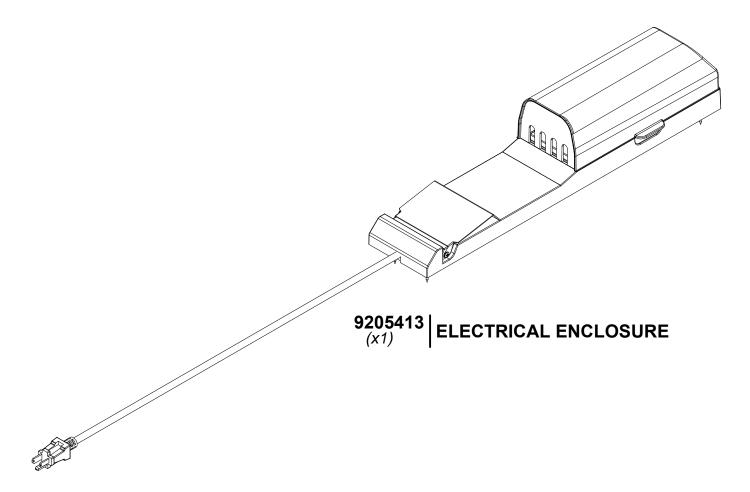
# STEP 58 - CARPORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
36	H100120	CONCRETE ANCHOR 1/4"x2"
36	H100630	WASHER FLAT 8x19 BLK

# MANUFACTURER RECOMMENDS INSTALLATION ON CONCRETE SURFACE OR CONCRETE POST PADS.



# **PowerPort**™



FOR POWERPORT INSTALLATION REFER TO ASSEMBLY INSTRUCTIONS THAT COME PACKAGED WITH THE POWERPORT KIT. INSTALL ON ANY POST THAT IS DESIRED. FOLLOW DIRECTIONS FOR PROPER INSTALLATION.