



MANUFACTURED BY:  
Backyard Discovery  
3305 Airport Drive, Pittsburg, KS 66762  
800-856-4445

Basepoint Business Centre: Rivermead Drive, Westlea, Swindon SN5 7EX Phone: 0800-118-2476  
J.P. Coenstraat 7, The Bridge, The Hague, 2595 WP, Netherlands Phone: 0800-567-8990

# OCEANVIEW II

## Swing Set

### Model # 2400412

The assembly manual must be retained  
since it contains important information



#### WARNING

**Adult Assembly Required.**

Not suitable for children under 36 months due to small parts.

**FOR DOMESTIC USE ONLY. INTENDED FOR OUTDOOR USE.**

CAN ICES-003 (B)/NMB-003(B)



**Please visit [www.backyarddiscovery.com](http://www.backyarddiscovery.com)**

For the most up to date assembly manual, to register your set, or to order replacement parts

*Para obtener instrucciones en español, visite [www.backyarddiscovery.com](http://www.backyarddiscovery.com)*



**EASY STEP-BY-STEP  
3D INTERACTIVE INSTRUCTIONS**  
DOWNLOAD THE FREE APP



# Owner's Manual - Basic Setup Dimensions & Assembly Notes

Place the set on level ground, not less than 6'-7" [2006 mm] from any structure or obstruction such as a fence, garage, house, overhanging branches, laundry lines, or electrical wires.

- While assembling unit, take time before and after each phase to make sure fort is level. If fort is not level, assembly will be difficult and improper assembly may result. Extra care must be taken to insure the fort is square.
- The safe play area refers to a zone extending 6'-7" (2006 mm) beyond the play product on all sides, including the space above the play product.

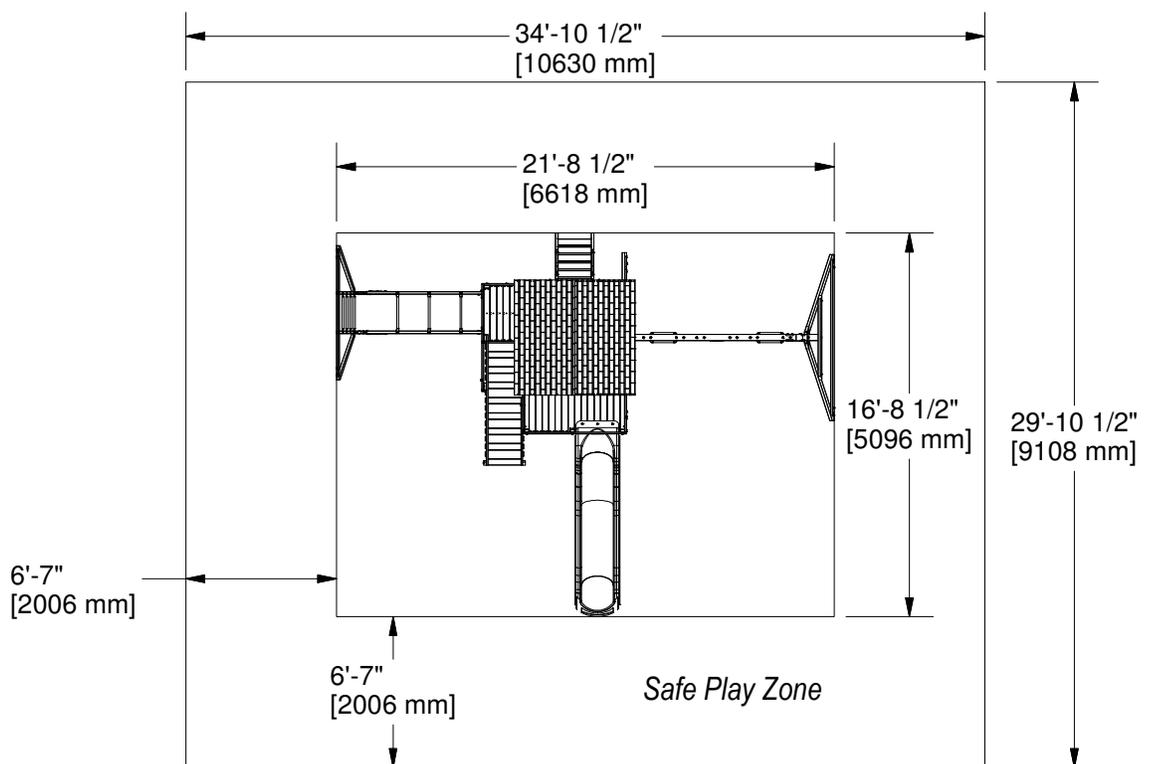
## SAFE PLAY AREA DIAGRAM

### Ground Dimensions

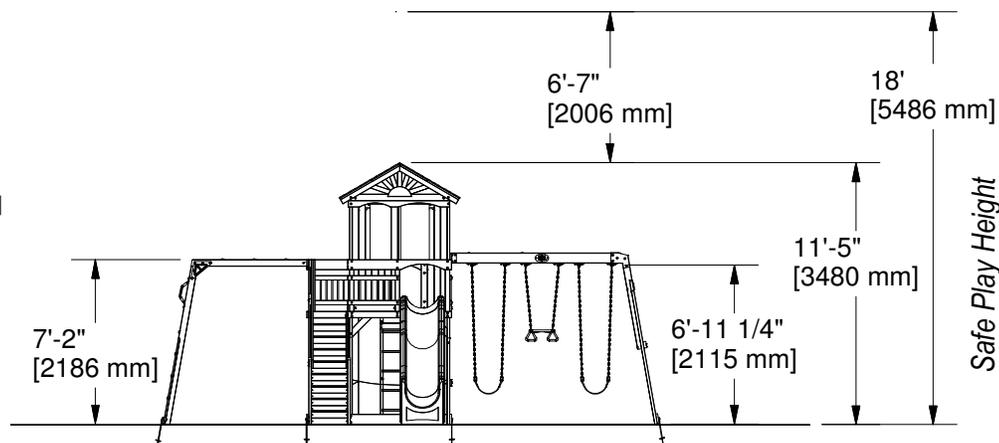
21'-8 1/2" [6618 mm] x 16'-8 1/2" [5096 mm] x 11'-5" [3480 mm]

### Safe Play Area

34'-10 1/2" [10630 mm] x 29'-10 1/2" [9108 mm] x 18' [5486 mm]



**SAFE PLAY HEIGHT: 18' [5486 mm]**  
**MAXIMUM FALL HEIGHT: 7'-2" [2186 mm]**



### General Information:

Your set has been designed and engineered for children only and for residential use only.  
 A maximum of 150 lbs. per child is recommended for play activities designed for individual use.  
 A maximum of 120 lbs. per child is recommended for play activities designed for multiple child use.  
 A maximum of 12 children is recommended for this swing set.

# OWNER'S MANUAL - PARTS IDENTIFICATION

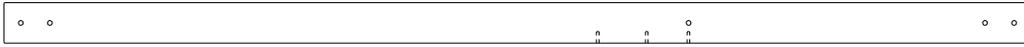
## Wood Components (Not to Scale)



**A50 SWING BEAM - W4L19419**  
(x1) 3 3/8"x5 1/4"x89 1/2" (86x134x2274)



**D01 STAIR SUPPORT - W4L19366**  
(x1) 1 3/8"x5 1/4"x17 1/8" (36x134x435)



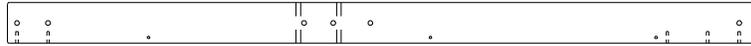
**E01 UPRIGHT - W4L19325**  
(x1) 1 3/8"x3 3/8"x86 1/8" (36x86x2186)



**E02 UPRIGHT - W4L19327**  
(x1) 1 3/8"x3 3/8"x86 1/8" (36x86x2186)



**E03 UPRIGHT - W4L19339**  
(x1) 1 3/8"x3 3/8"x63" (36x86x1600)



**E04 UPRIGHT - W4L19352**  
(x1) 1 3/8"x3 3/8"x63" (36x86x1600)



**E05 UPRIGHT - W4L19357**  
(x1) 1 3/8"x3 3/8"x63" (36x86x1600)



**E06 UPRIGHT - W4L19358**  
(x1) 1 3/8"x3 3/8"x63" (36x86x1600)



**E07 UPRIGHT - W4L19321**  
(x1) 1 3/8"x3 3/8"x57 3/8" (36x86x1457)



**E08 UPRIGHT - W4L19328**  
(x1) 1 3/8"x3 3/8"x57 3/8" (36x86x1457)



**E09 UPRIGHT - W4L19331**  
(x1) 1 3/8"x3 3/8"x57 3/8" (36x86x1457)



**E10 UPRIGHT - W4L19323**  
(x1) 1 3/8"x3 3/8"x68 3/8" (36x86x1736)



**E11 UPRIGHT - W4L19394**  
(x1) 1 3/8"x3 3/8"x10 7/8" (36x86x275)

# Owner's Manual - Parts Identification

## Wood Components (Not to Scale)



**E12 UPRIGHT - W2A04139**  
(x1) 1 3/8"x3 3/8"x57 3/8" (36x86x1457)



**E13 DECK BRACE - W4L19349**  
(x3) 1 3/8"x3 3/8"x18 3/8" (36x86x466)



**E14 DECK BRACE - W4L19424**  
(x4) 1 3/8"x3 3/8"x16 1/2" (36x86x418)



**E15 ANGLE BRACE - W4L19431**  
(x2) 1 3/8"x3 3/8"x48 3/8" (36x86x1228)



**E50 END SUPPORT - W4L19422**  
(x1) 1 3/8"x3 3/8"x44 1/8" (36x86x1120)



**E51 ANGLE BRACE - W4L19421**  
(x2) 1 3/8"x3 3/8"x87 1/4" (36x86x2217)



**E74 TOP RAIL - W4L19415**  
(x2) 1 3/8"x3 3/8"x60 5/8" (36x86x1539)



**E77 LEFT UPRIGHT - W4L19435**  
(x1) 1 3/8"x3 3/8"x64 3/8" (36x86x1634)



**E78 RIGHT UPRIGHT - W4L19436**  
(x1) 1 3/8"x3 3/8"x64 3/8" (36x86x1634)



**E79 UPRIGHT - W4L19416**  
(x2) 1 3/8"x3 3/8"x84 1/2" (36x86x2148)



**F01 UPRIGHT - W4L19398**  
(x2) 1 3/8"x2 3/8"x34 7/8" (36x60x887)



**F02 POST - W4L19340**  
(x1) 1 3/8"x2 3/8"x30 3/8" (36x60x772)



**F03 POST - W4L19341**  
(x1) 1 3/8"x2 3/8"x30 3/8" (36x60x772)



**F04 POST - W4L19360**  
(x1) 1 3/8"x2 3/8"x30 3/8" (36x60x772)

# Owner's Manual - Parts Identification

## Wood Components (Not to Scale)



**G01 GROUND BOARD - W4L19326**  
(x1) 1"x5 1/4"x74 7/8" (24x134x1901)



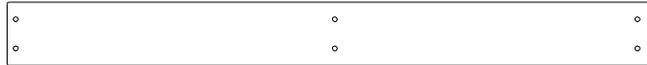
**G02 GROUND BOARD - W4L19322**  
(x1) 1"x5 1/4"x74 7/8" (24x134x1901)



**G03 GROUND BOARD - W4L19430**  
(x1) 1"x5 1/4"x88 7/8" (24x134x2258)



**G04 GROUND BOARD - W4L19319**  
(x1) 1"x5 1/4"x54 1/2" (24x134x1384)



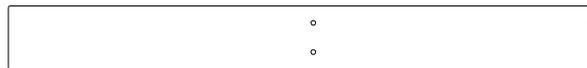
**G05 GROUND BOARD - W4L19324**  
(x1) 1"x5 1/4"x54 1/2" (24x134x1384)



**G06 WALL RAIL - W4L19353**  
(x1) 1"x5 1/4"x76 3/4" (24x134x1948)



**G07 ARCHED RAIL - W4L19391**  
(x1) 1"x5 1/4"x30 1/8" (24x134x764)



**G08 WALL RAIL - W4L19362**  
(x1) 1"x5 1/4"x49 1/2" (24x134x1256)



**G09 ARCHED RAIL - W4L19351**  
(x1) 1"x5 1/4"x54 3/8" (24x134x1382)



**G10 ARCHED RAIL - W4L19373**  
(x1) 1"x5 1/4"x74 7/8" (24x134x1901)



**G50 GROUND BOARD - W4L19423**  
(x1) 1"x5 1/4"x86 3/4" (24x134x2205)

# Owner's Manual - Parts Identification

## Wood Components (Not to Scale)



**H01 HANDRAIL - W4L19399**  
(x1) 1"x3 3/8"x88 3/4" (24x86x2255)



**H02 FLOOR SUPPORT - W4L19330**  
(x1) 1"x3 3/8"x76 3/4" (24x86x1948)



**H03 FLOOR SUPPORT - W4L19350**  
(x1) 1"x3 3/8"x76 3/4" (24x86x1948)



**H04 FLOOR SUPPORT - W4L19333**  
(x1) 1"x3 3/8"x74 7/8" (24x86x1901)



**H05 SAFETY RAIL - W4L19329**  
(x1) 1"x3 3/8"x68 5/8" (24x86x1742)



**H06 WALL RAIL - W4L19355**  
(x1) 1"x3 3/8"x54 1/2" (24x86x1384)



**H07 WALL RAIL - W4L19367**  
(x2) 1"x3 3/8"x54 1/2" (24x86x1384)



**H08 FLOOR SUPPORT - W4L19346**  
(x1) 1"x3 3/8"x54 3/8" (24x86x1382)



**H09 WALL RAIL - W4L19369**  
(x2) 1"x3 3/8"x54 3/8" (24x86x1382)



**H10 FLOOR SUPPORT - W4L19332**  
(x1) 1"x3 3/8"x52 1/2" (24x86x1334)



**H11 HANDRAIL - W4L19400**  
(x1) 1"x3 3/8"x46" (24x86x1170)



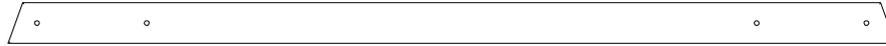
**H12 FLOOR SUPPORT - W4L19392**  
(x1) 1"x3 3/8"x20 3/8" (24x86x519)



**H13 WALL SPACER - W4L19393**  
(x1) 1"x3 3/8"x3 3/8" (24x86x86)

# Owner's Manual - Parts Identification

## Wood Components (Not to Scale)



**H14 SAFETY RAIL - W4L19429**  
(x1) 1"x3 3/8"x74 3/8" (24x86x1888)



**H15 WALL RAIL - W4L19354**  
(x1) 1"x3 3/8"x54 1/2" (24x86x1384)



**H16 WALL RAIL - W4L19388**  
(x1) 1"x3 3/8"x31" (24x86x788)



**H17 WALL BOARD - W4L19427**  
(x3) 1"x3 3/8"x61 1/4" (24x86x1557)



**H18 WALL BOARD - W4L19428**  
(x1) 1"x3 3/8"x61 1/4" (24x86x1557)



**H19 BRACE BOARD - W4L19417**  
(x2) 1"x3 3/8"x51 5/8" (24x86x1310)



**H20 GROUND BOARD - W4L19418**  
(x1) 1"x3 3/8"x70 3/8" (24x86x1786)



**H21 WALL RAIL - W4L19374**  
(x2) 1"x3 3/8"x16" (24x86x406)



**H22 WALL RAIL - W4L19365**  
(x1) 1"x3 3/8"x3 3/8" (24x86x86)



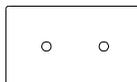
**H23 WALL RAIL - W4L19379**  
(x1) 1"x3 3/8"x26 1/4" (24x86x666)



**H24 WALL RAIL - W4L19361**  
(x1) 1"x3 3/8"x27 1/4" (24x86x692)



**H25 WALL RAIL - W4L19380**  
(x1) 1"x3 3/8"x25 1/4" (24x86x642)



**H26 WALL RAIL - W4L19377**  
(x1) 1"x3 3/8"x5 3/4" (24x86x146)



**H76 LADDER RUNG - W4L19434**  
(x5) 1"x3 3/8"x18 1/8" (24x86x460)



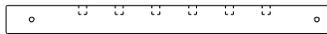
**H77 ATTACHMENT BOARD - W4L19437**  
(x1) 1"x3 3/8"x20 1/8" (24x86x512)

# Owner's Manual - Parts Identification

## Wood Components (Not to Scale)



**J02 FLOOR JOIST - W4L19338**  
(x2) 1"x2 3/8"x52 1/2" (24x60x1334)



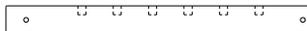
**J03 WALL RAIL - W4L19359**  
(x2) 1"x2 3/8"x27 1/4" (24x60x691)



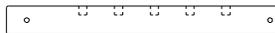
**J04 OUTER CURTAIN ROD HOLDER - W4L19432**  
(x2) 1"x2 3/8"x2 3/8" (24x60x60)



**J05 INNER CURTAIN ROD HOLDER - W4L19433**  
(x1) 1"x2 3/8"x2 3/8" (24x60x60)



**J06 WALL RAIL - W4L19356**  
(x4) 1"x2 3/8"x25 5/8" (24x60x650)



**J07 WALL RAIL - W4L19320**  
(x2) 1"x2 3/8"x22 3/4" (24x60x579)



**J08 FLOOR JOIST - W4L19401**  
(x1) 1"x2 3/8"x20 3/8" (24x60x519)



**J09 SUPPORT BOARD - W4L19334**  
(x5) 1"x2 3/8"x2 3/4" (24x60x70)



**J10 PICKET - W4L19403**  
(x1) 1"x2 3/8"x26 3/4" (24x60x680)



**J11 PICKET - W4L19404**  
(x1) 1"x2 3/8"x19 3/8" (24x60x492)



**J12 PICKET - W4L19408**  
(x1) 1"x2 3/8"x8 3/4" (24x60x222)



**J13 PICKET - W4L19407**  
(x1) 1"x2 3/8"x12" (24x60x304)



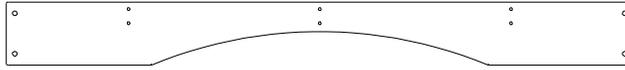
**J14 PICKET - W4L19406**  
(x1) 1"x2 3/8"x15 1/4" (24x60x386)



**J15 PICKET - W4L19405**  
(x1) 1"x2 3/8"x18 3/8" (24x60x468)

# Owner's Manual - Parts Identification

## Wood Components (Not to Scale)



**K01 ARCHED RAIL - W4L19372**  
(x1) 5/8"x5 1/4"x52 1/2" (16x134x1334)



**K02 STEP BOARD - W4L19390**  
(x8) 5/8"x4 5/8"x19" (16x119x483)



**K03 GABLE BOARD - W4L19382**  
(x2) 5/8"x5 1/4"x12 5/8" (16x134x320)



**L01 SUPPORT BOARD - W4L19395**  
(x1) 5/8"x3 5/8"x22 3/4" (16x92x579)



**L02 SUPPORT BOARD - W4L19409**  
(x1) 5/8"x4 3/8"x15 5/8" (16x112x397)



**M01 GROWTH BOARD - W4L19410**  
(x1) 5/8"x3 3/8"x60 1/4" (16x86x1530)



**M02 WALL BOARD - W4L19425**  
(x1) 5/8"x3 3/8"x61 1/4" (16x86x1557)



**M03 STEP BOARD - W4L19389**  
(x24) 5/8"x3 1/4"x19" (16x83x483)



**M04 WALL BOARD - W4L19376**  
(x2) 5/8"x3 3/8"x61 1/4" (16x86x1557)



**M05 WALL BOARD - W4L19378**  
(x1) 5/8"x3 3/8"x61 1/4" (16x86x1557)



**M06 FLOOR BOARD - W4L19336**  
(x14) 5/8"x3 3/8"x54 1/2" (16x86x1384)



**M07 FLOOR BOARD - W4L19347**  
(x13) 5/8"x3 3/8"x21 1/4" (16x86x540)



**M08 ARCHED RAIL - W4L19368**  
(x1) 5/8"x3 3/8"x54 1/2" (16x86x1384)

# Owner's Manual - Parts Identification

## Wood Components (Not to Scale)



**M09 WALL BOARD - W4L19414**  
(x2) 5/8"x3 3/8"x54 1/4" (16x86x1377)



**M10 ARCHED RAIL - W4L19370**  
(x1) 5/8"x3 3/8"x53 1/8" (16x86x1350)



**M11 ROOF RAFTER - W4L19381**  
(x4) 5/8"x3 3/8"x36 1/8" (16x86x918)



**M12 FLOOR BOARD - W4L19348**  
(x1) 5/8"x3 3/8"x21 1/4" (16x86x540)



**M13 WALL BOARD - W4L19363**  
(x25) 5/8"x3 3/8"x26 3/4" (16x86x680)



**M14 WALL BOARD - W4L19375**  
(x2) 5/8"x3 3/8"x26 3/4" (16x86x681)



**M15 FLOOR BOARD - W4L19387**  
(x5) 5/8"x3 3/8"x29 1/8" (16x86x740)



**M16 FLOOR BOARD - W4L19397**  
(x1) 5/8"x3 3/8"x27 3/4" (16x86x704)



**M73 REAR SUPPORT - W4L19438**  
(x1) 5/8"x3 3/8"x20 1/8" (16x86x512)



**N01 FLOOR BOARD - W4L19337**  
(x2) 5/8"x2 3/8"x54 1/2" (16x60x1384)



**N02 GABLE BOARD - W4L19383**  
(x2) 5/8"x2 3/8"x14 3/4" (16x60x375)



**N04 GABLE BOARD - W4L19385**  
(x4) 5/8"x2 3/8"x13 1/4" (16x60x335)



**N06 GABLE BOARD - W4L19384**  
(x4) 5/8"x2 3/8"x11 1/2" (16x60x293)



**N03 FLOOR BOARD - W4L19345**  
(x2) 5/8"x2 3/8"x19 3/4" (16x60x502)



**N05 GABLE BOARD - W4L19364**  
(x4) 5/8"x2 3/8"x18 1/8" (16x60x460)



**N07 PICKET - W4L19402**  
(x12) 5/8"x2 3/8"x31 1/4" (16x60x795)



**N08 PICKET - W4L19413**  
(x9) 5/8"x2 3/8"x31 1/4" (16x60x795)

# Owner's Manual - Parts Identification

## Wood Components (Not to Scale)



**O70 SLIDE MOUNTING BOARD - W4L09040**  
(x1) 5/8"x1 3/8"x20 3/8" (16x34x517)



**Q01 SUPPORT BOARD - W4L19396**  
(x1) 1"x4 3/8"x22 3/4" (24x112x579)



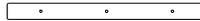
**SP50 SWING BEAM SUPPORT - W4L19420**  
(x1) 3 3/8"x3 3/8"x49 3/8" (86x86x1254)



**T01 SUPPORT BOARD - W4L19342**  
(x1) 1"x1 3/8"x50" (24x34x1270)



**T02 SUPPORT BOARD - W4L19335**  
(x2) 1"x1 3/8"x49 5/8" (24x34x1260)



**T03 SUPPORT BOARD - W4L19386**  
(x2) 1"x1 3/8"x16 5/8" (24x34x423)



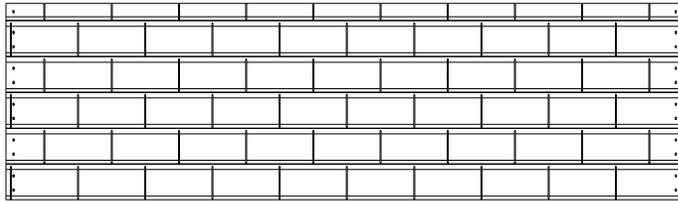
**T04 SUPPORT BOARD - W4L19344**  
(x1) 1"x1 3/8"x23 7/8" (24x34x606)



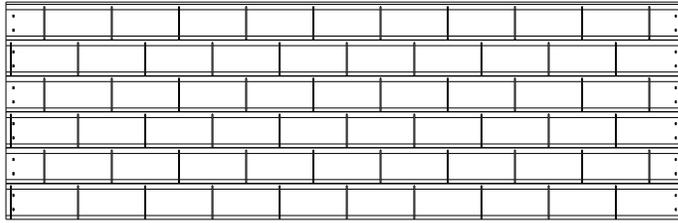
**T05 SUPPORT BOARD - W4L19343**  
(x1) 1"x1 3/8"x21 1/2" (24x34x546)

# Owner's Manual - Parts Identification

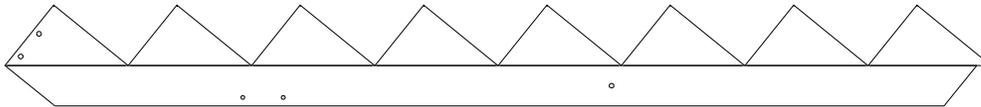
## Wood Components (Not to Scale)



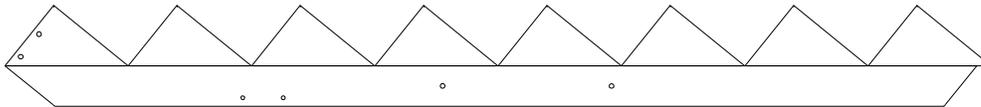
**RP1 ROOF PANEL - W2A04134**  
**(x2) 1 3/8"x17 1/2"x60 3/8" (35x444x1532)**



**RP2 ROOF PANEL - W2A04135**  
**(x2) 1 3/8"x19 3/8"x60 3/8" (35x491x1532)**



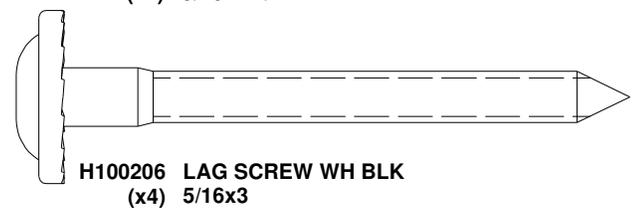
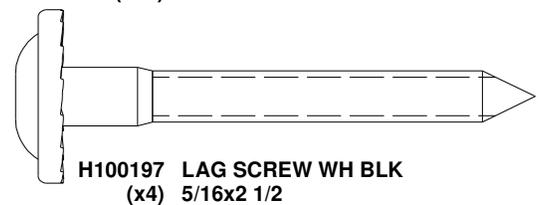
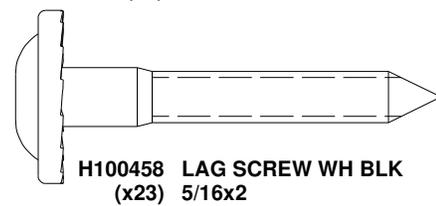
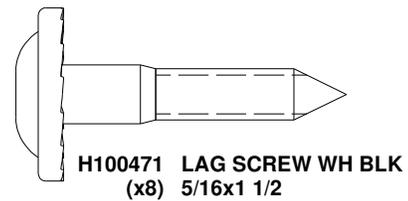
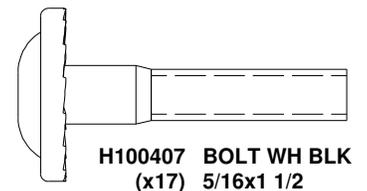
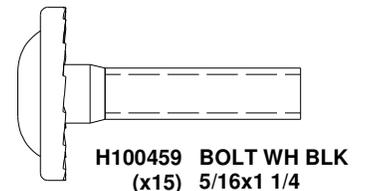
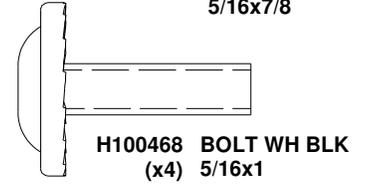
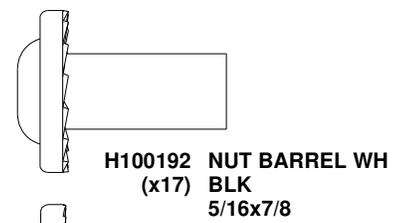
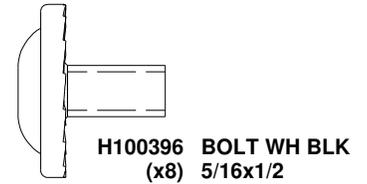
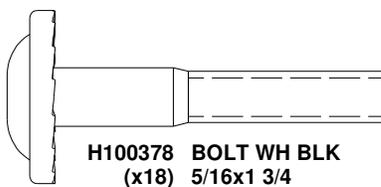
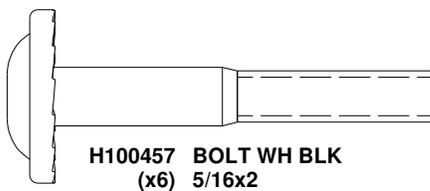
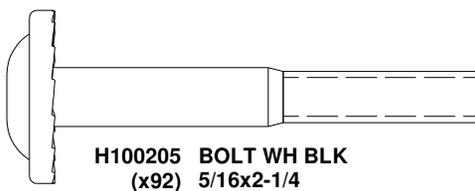
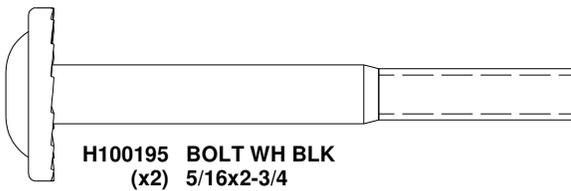
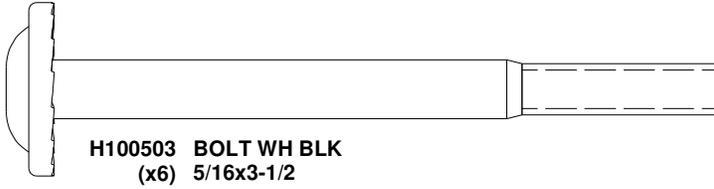
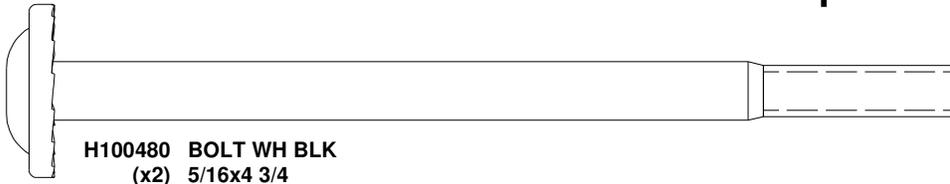
**SR1 STAIR RAIL - W2A04137**  
**(x1) 1"x8 3/8"x82 5/8" (24x214x2099)**



**SR2 STAIRRAIL - W2A04138**  
**(x1) 1"x8 3/8"x82 5/8" (24x214x2099)**

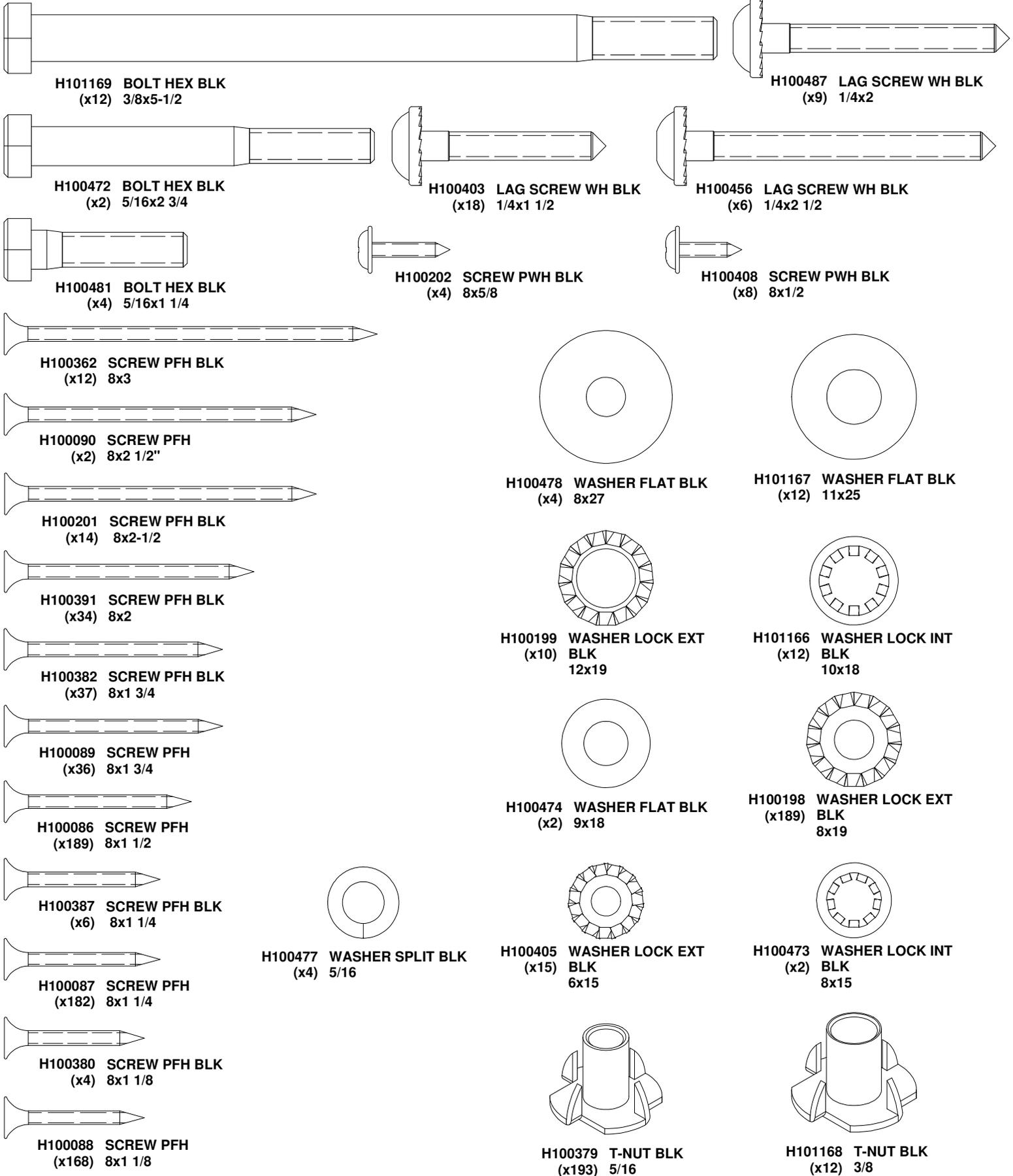
# Owner's Manual - Parts Identification

## Hardware Components



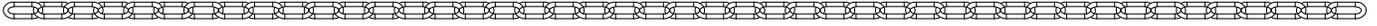
# Owner's Manual - Parts Identification

## Hardware Components

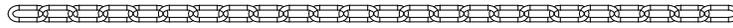


# Owner's Manual - Parts Identification

## Accessory Components (Not to Scale)



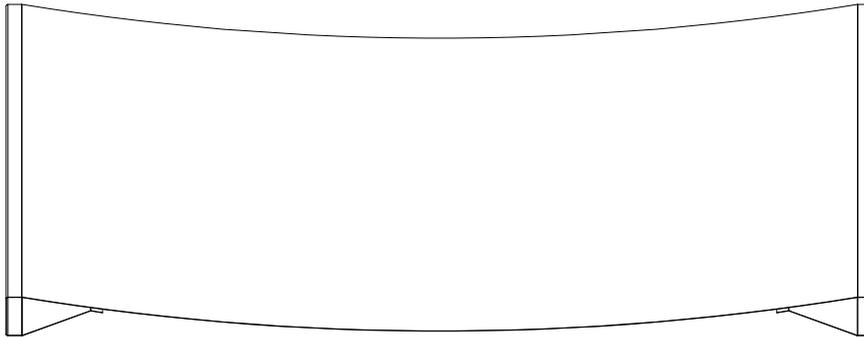
**A4M02212 CHAIN BLACK 57"**  
(x4)



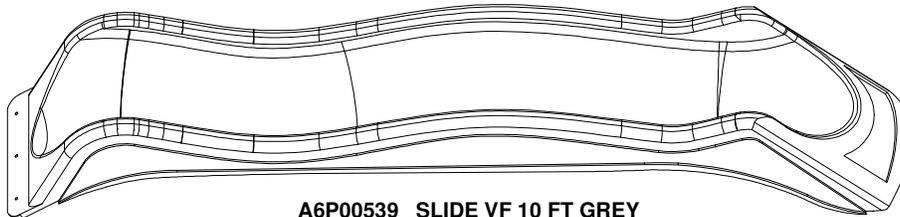
**A4M02255 CHAIN BLACK 31"**  
(x2)



**A6P01173 CURTAIN**  
(x2)



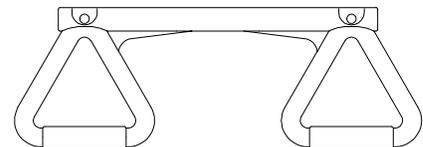
**A6P01174 HAMMOCK**  
(x1)



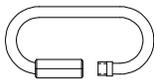
**A6P00539 SLIDE VF 10 FT GREY**  
(x1)



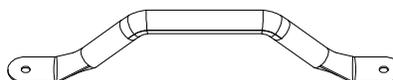
**A6P00595 SWING SEAT GREY 22"**  
(x2)



**A6P00594 TRAPEZE GREY**  
(x1)



**A4M00633 QUICK LINK BLK**  
(x6)



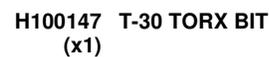
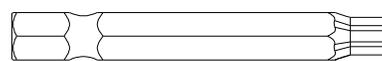
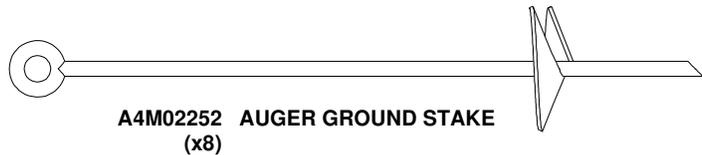
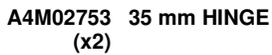
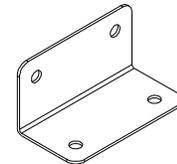
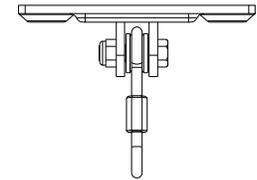
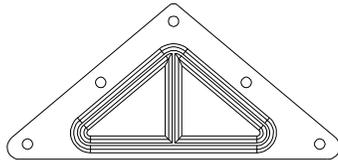
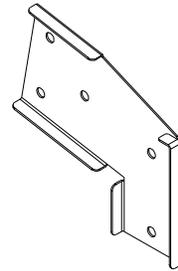
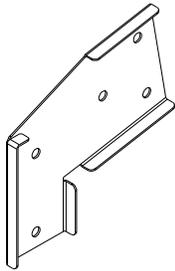
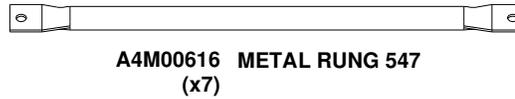
**A4M00613 HAND GRIP METAL BLACK 381 c/c**  
(x4)



**A4M00597 METAL TUBE**  
(x23)

# Owner's Manual - Parts Identification

## Accessory Components (Not to Scale)



# PRE-ASSEMBLY STEP 1 - SORTING PARTS

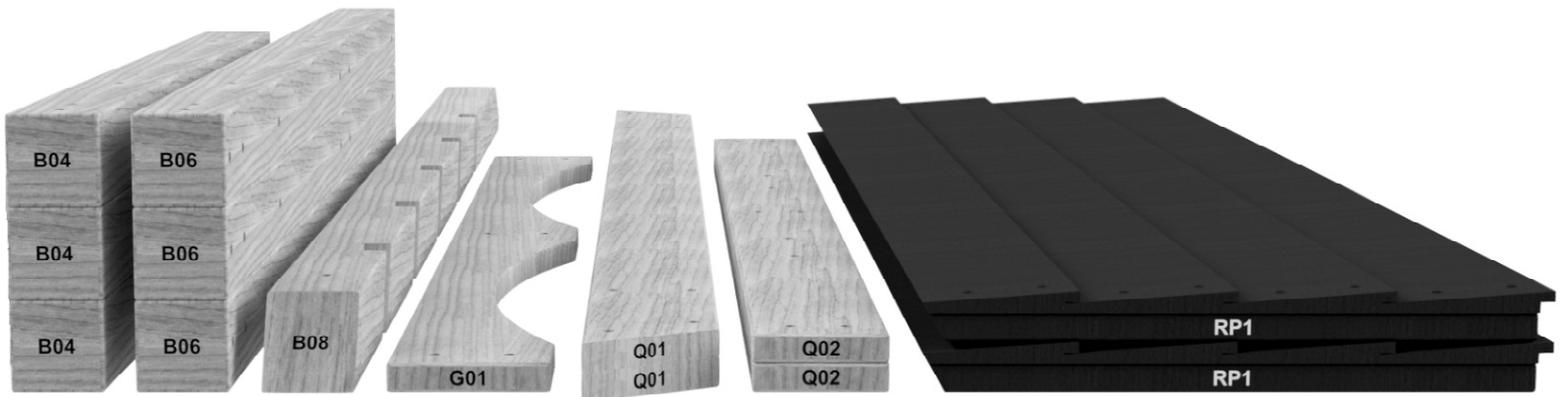
It is critical for ease of assembly that you take the time to sort and organize the wood and hardware.

---

## WOOD PARTS:

- Organize wood parts by the three-digit, alpha-numeric number stamped on each board (ex. P01).
- If there are multiple boards with the same stamped number, stack those pieces together.
- Stamps can be found on the flat surface of the boards or on the end of the boards.
- Allow yourself plenty of room - the wood pieces can take up a significant amount of space.

**NOTE: CARTONS ARE NOT ORGANIZED BY BOARD NUMBER.**



## HARDWARE PARTS:

- We recommend that you have a separate table to organize the hardware.
- Hardware bags are printed with a seven-digit, alpha-numeric part number.
- You can organize your hardware by part number or group by hardware type (i.e. bolts, nuts, etc.).
- During assembly you only need to reference the last four digits of the number.



# PRE-ASSEMBLY STEP 2 - TOOLS REQUIRED



**Cordless Drill or  
Electric Drill**



**Drill Attachments:  
Phillips Head**



**1/8", 3/16", 3/8" & 7/16"  
Drill Bits**



**Phillips Screw Driver**



**Open End Wrenches 1/2" & 9/16"**



**3/8" Drive Ratchet, 1/2" &  
9/16" STD Sockets 1/2" & 9/16" Deep  
Sockets**



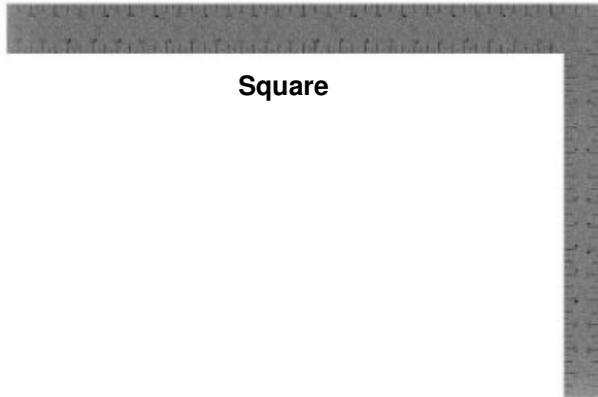
**Claw Hammer**



**Rubber Mallet - Optional**



**Tape Measure**



**Square**

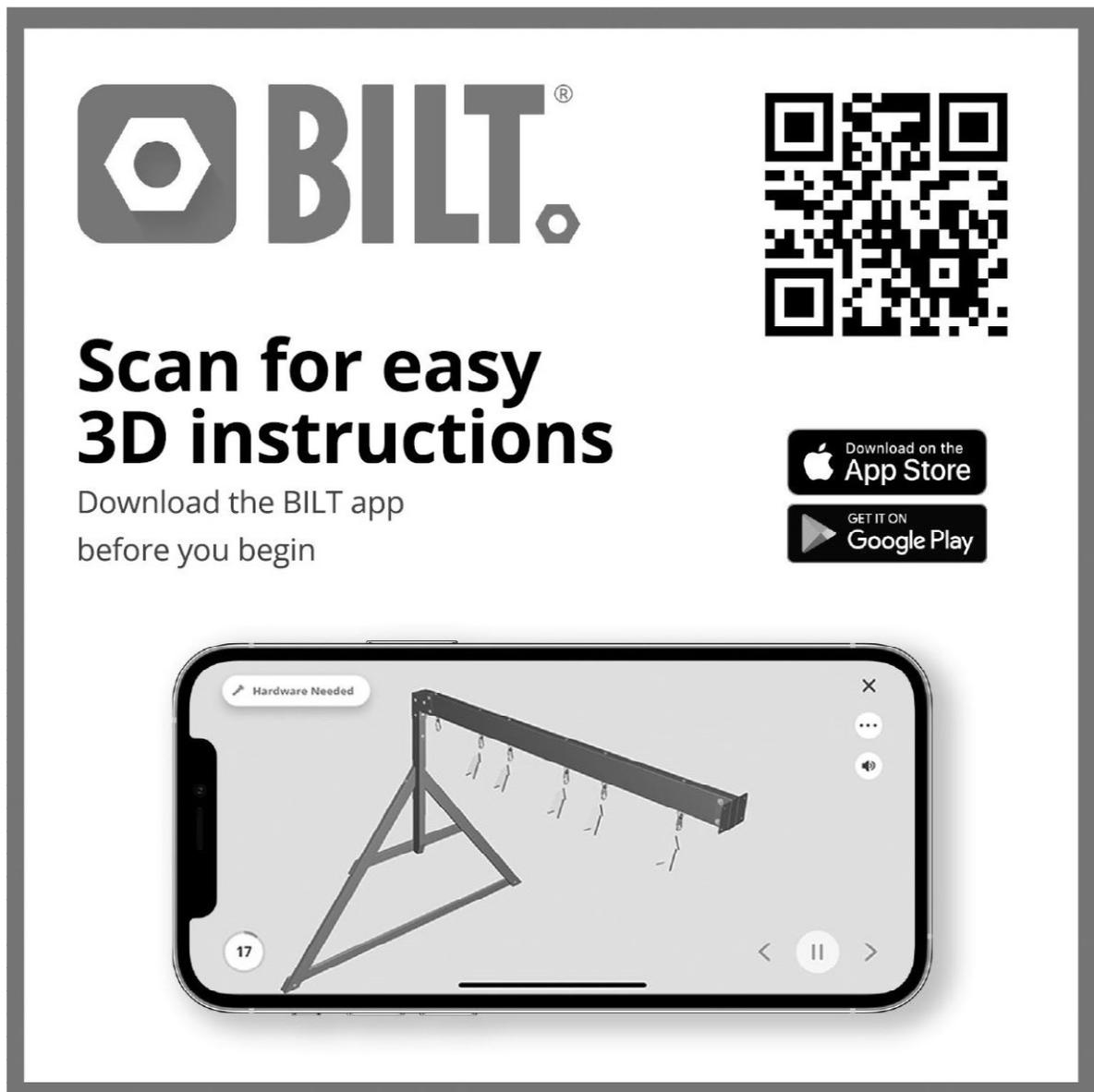


**Level 24"**

# PRE-ASSEMBLY STEP 3 - CHOOSE YOUR ASSEMBLY METHOD

There are several types of assembly instructions available to you.

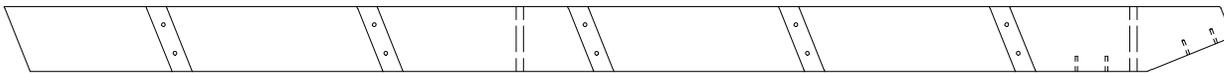
1. **Printed Assembly Manual** included with your set
2. **BILT APP** - 3D interactive instructions
3. **Combination of the Printed Manual and BILT APP** (Note: Step numbers can differ between the two methods)



The advertisement features the BILT logo (a hexagon with a dot) and the word "BILT." in a large, bold, sans-serif font. To the right is a large QR code. Below the logo, the text "Scan for easy 3D instructions" is written in a large, bold font, followed by "Download the BILT app before you begin" in a smaller font. To the right of this text are two buttons: "Download on the App Store" and "GET IT ON Google Play". At the bottom, a smartphone screen displays a 3D assembly instruction for step 17, showing a metal frame with a horizontal bar and several hanging components. The screen includes a "Hardware Needed" label, a close button (X), a menu button (three dots), a volume icon, and navigation arrows.

# STEP 1 - LADDER ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
10	H100391	PFH 8x2 BLK

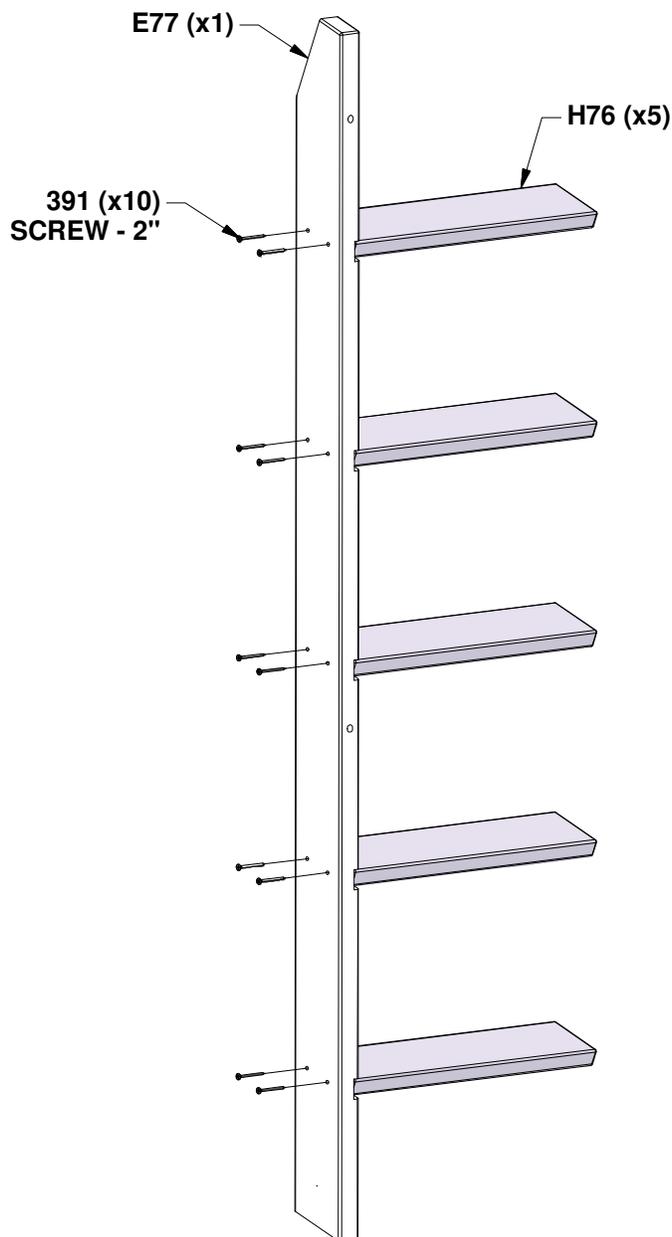


**E77 LEFT UPRIGHT - W4L19435**  
(x1) 1 3/8"x3 3/8"x64 3/8" (36x86x1634)



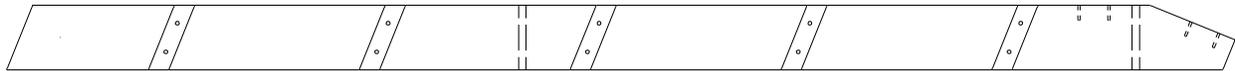
**H76 LADDER RUNG - W4L19434**  
(x5) 1"x3 3/8"x18 1/8" (24x86x460)

**ALIGN PILOT HOLES.**



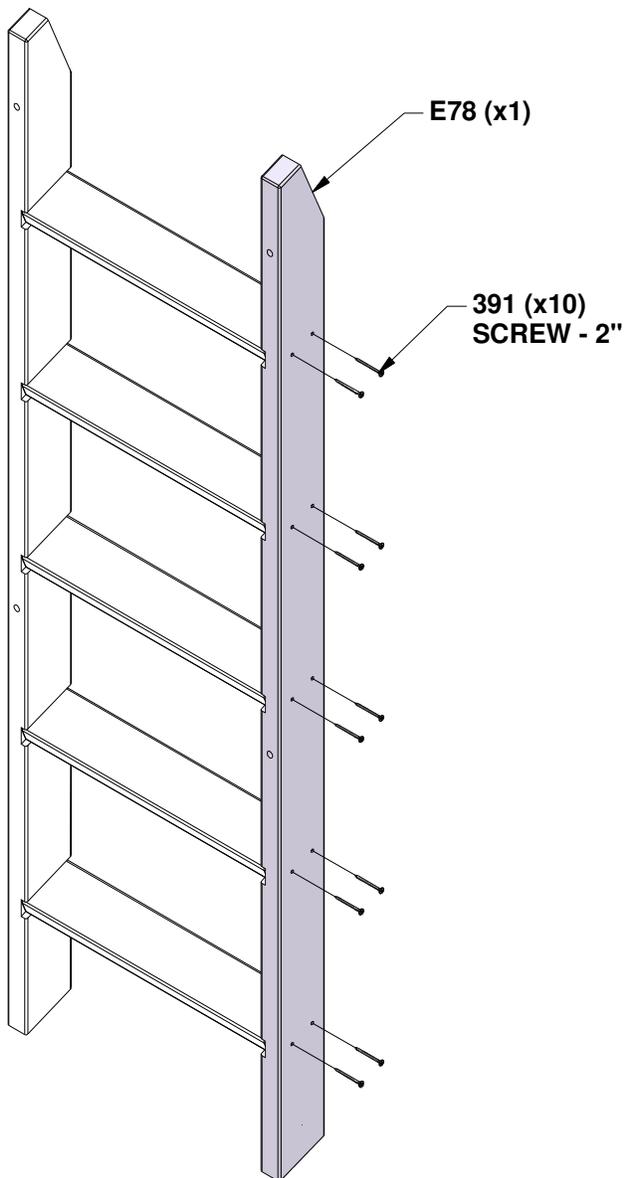
# STEP 2 - LADDER ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
10	H100391	PFH 8x2 BLK



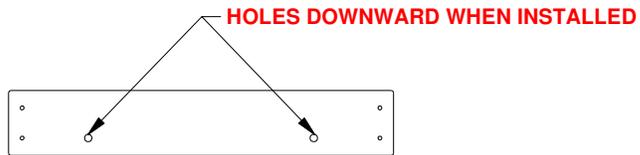
**E78 RIGHT UPRIGHT - W4L19436**  
(x1) 1 3/8"x3 3/8"x64 3/8" (36x86x1634)

**ALIGN PILOT HOLES.**



# STEP 3 - LADDER ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H100391	PFH 8x2 BLK

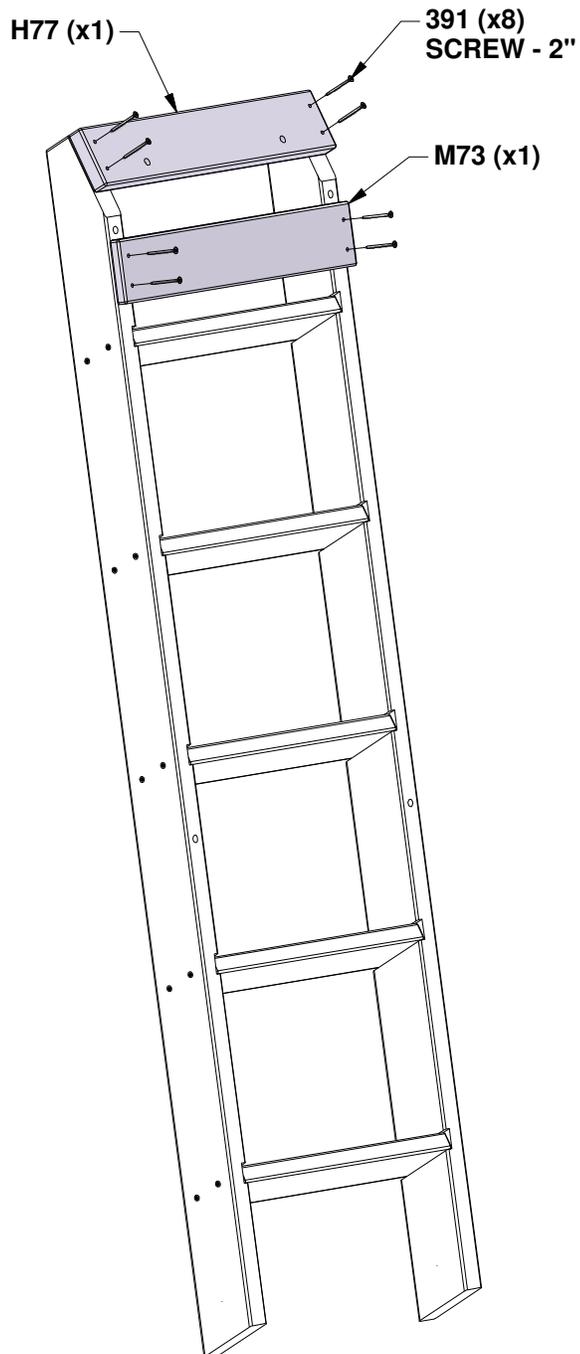


**H77 ATTACHMENT BOARD - W4L19437**  
(x1) 1"x3 3/8"x20 1/8" (24x86x512)



**M73 REAR SUPPORT - W4L19438**  
(x1) 5/8"x3 3/8"x20 1/8" (16x86x512)

**ALIGN PILOT HOLES.**

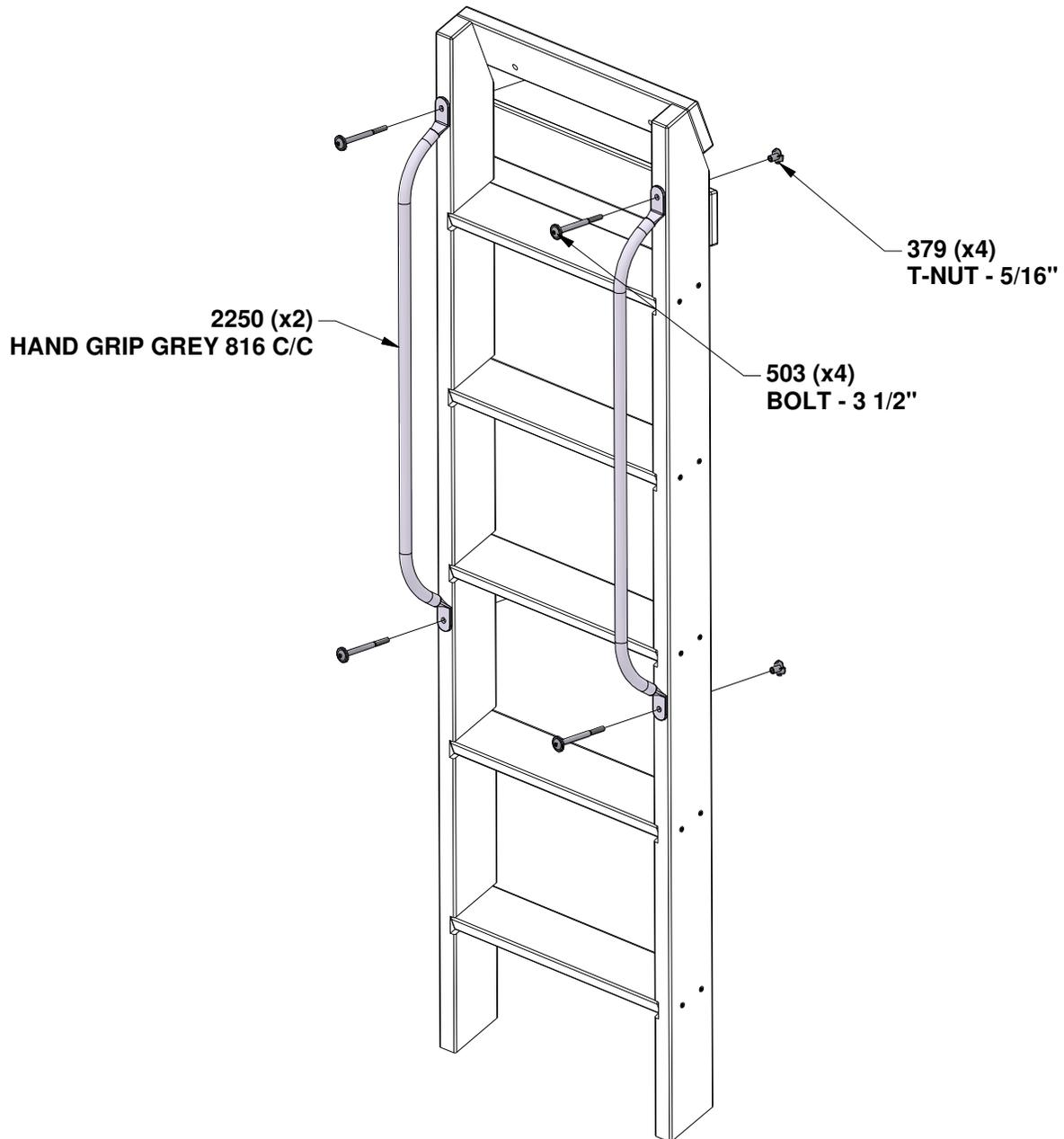


# STEP 4 - LADDER ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100503	BOLT WH 5/16x3 1/2 BLK
4	H100379	T-NUT 5/16 BLK

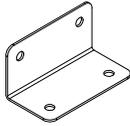


## INSTALL T-NUTS IN WOOD FIRST



# STEP 1 - SWING BEAM

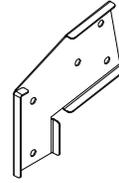
QTY	PART NUMBER	DESCRIPTION
5	H100192	NUT BARREL WH 5/16x7/8 BLK
5	H100416	BOLT WH 5/16x3 BLK



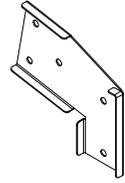
A4M00619 L BRACKET 66x66x127 - BLK  
(x2)



A50 SWING BEAM - W4L19419  
(x1) 3 3/8"x5 1/4"x89 1/2" (86x134x2274)

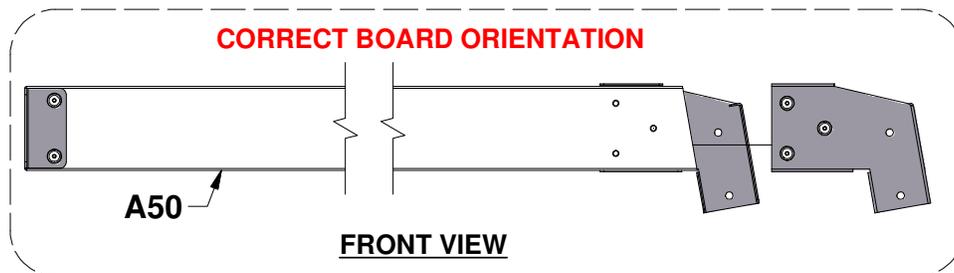
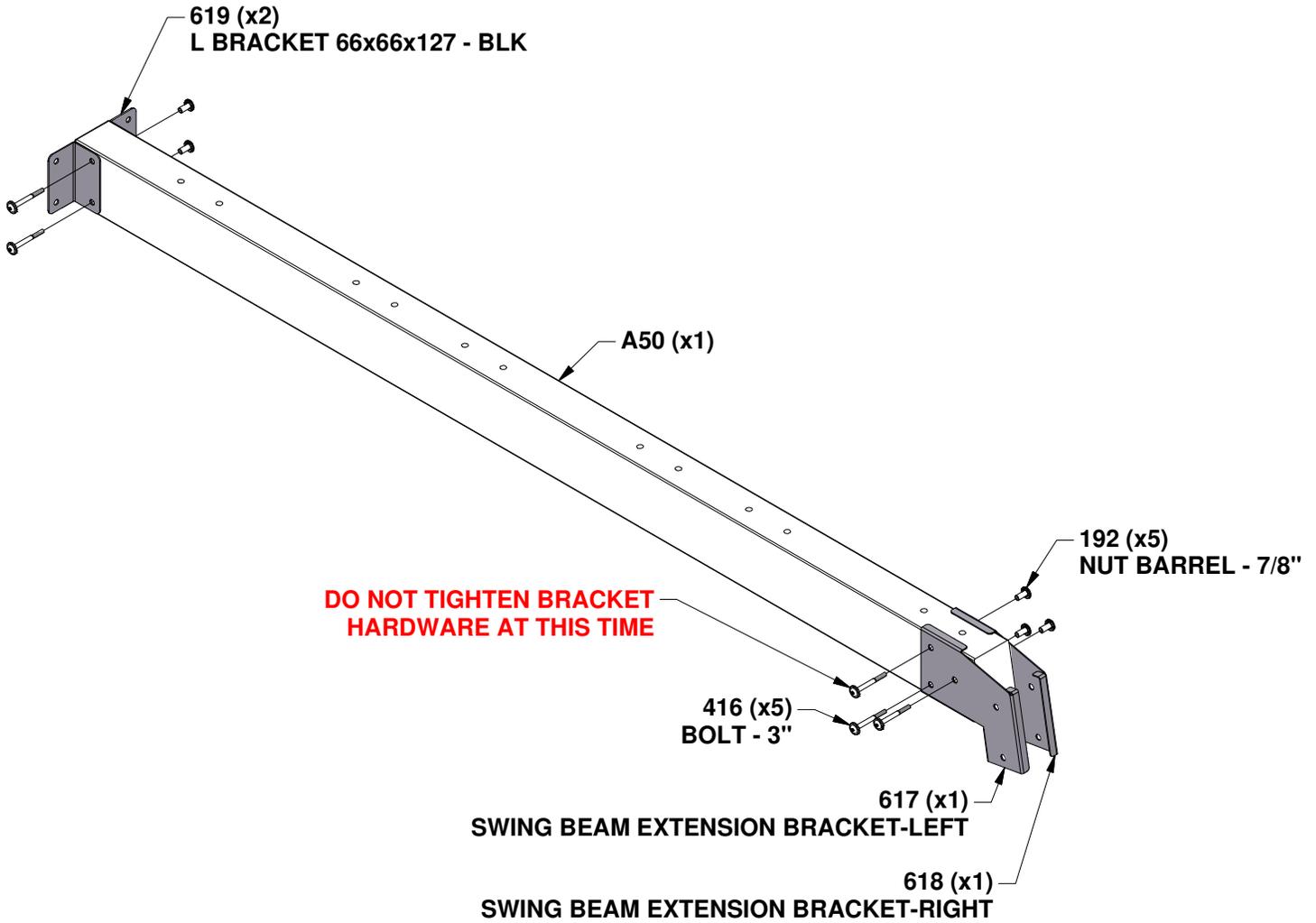


A4M00617 SWING BEAM  
EXTENSION  
BRACKET-LEFT  
(x1)



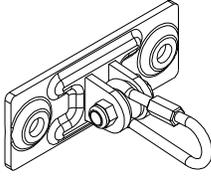
A4M00618 SWING BEAM  
EXTENSION  
BRACKET-RIGHT  
(x1)

## ALIGN HOLES.



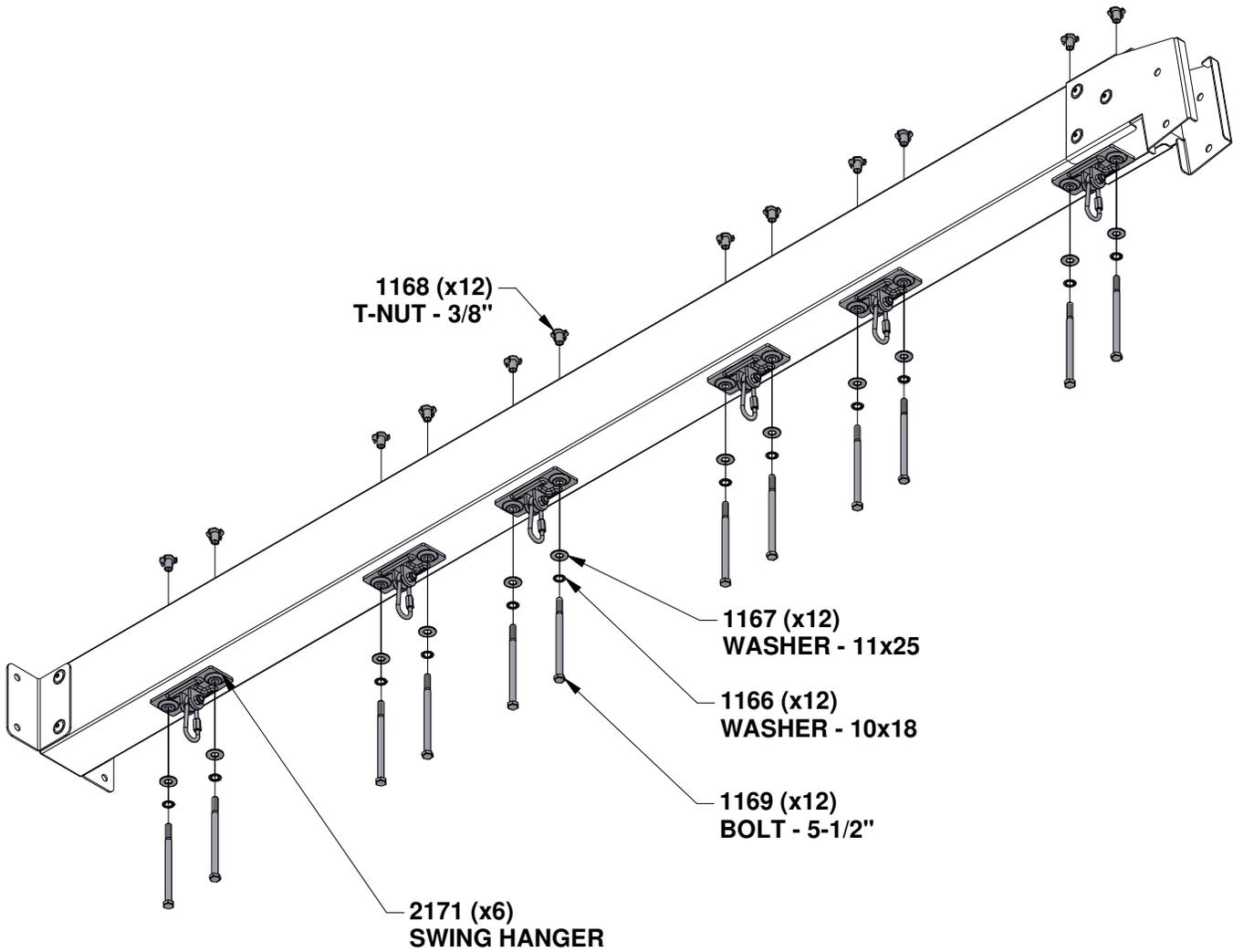
# STEP 2 - SWING BEAM

QTY	PART NUMBER	DESCRIPTION
12	H101166	WASHER LOCK INT 10x18 BLK
12	H101167	WASHER FLAT 11x25 BLK
12	H101168	T-NUT 3/8 BLK
12	H101169	BOLT HEX 3/8x5-1/2 BLK



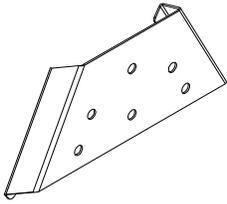
**A4M02171 SWING HANGER**  
(x6)

**INSTALL T-NUTS IN WOOD FIRST**



# STEP 3 - SWING BEAM

QTY	PART NUMBER	DESCRIPTION
6	H100379	T-NUT 5/16 BLK
4	H100407	BOLT WH 5/16x1 1/2 BLK
2	H100503	BOLT WH 5/16x3-1/2 BLK



**A4M01782 A-FRAME BRACKET**  
(x1)

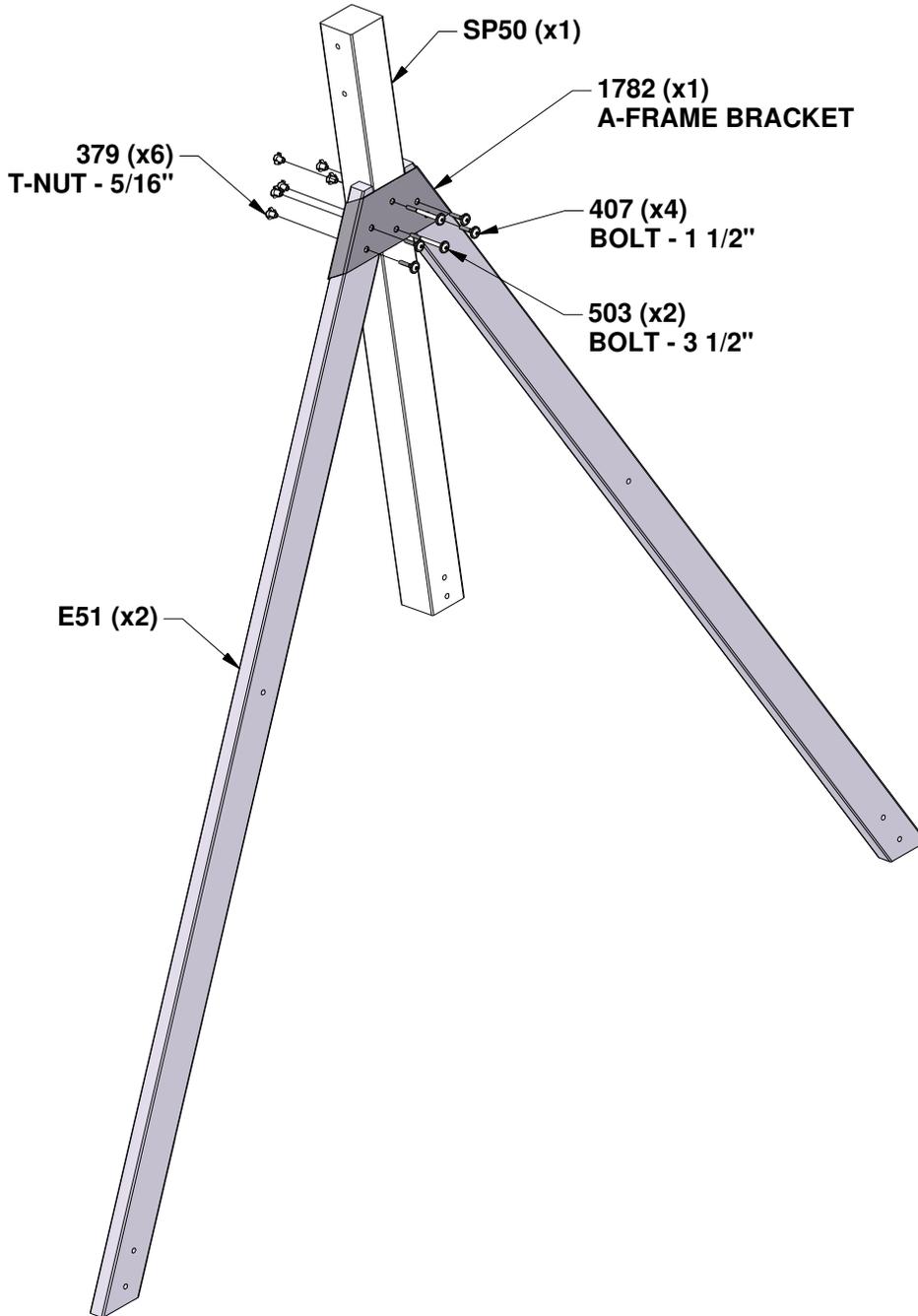


**SP50 SWING BEAM SUPPORT - W4L19420**  
(x1) 3 3/8"x3 3/8"x49 3/8" (86x86x1254)



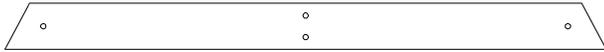
**E51 ANGLE BRACE - W4L19421**  
(x2) 1 3/8"x3 3/8"x87 1/4" (36x86x2217)

## INSTALL T-NUTS IN WOOD FIRST



# STEP 4 - SWING BEAM

QTY	PART NUMBER	DESCRIPTION
2	H100195	BOLT WH 5/16x2-3/4 BLK
8	H100198	WASHER LOCK EXT 8x19 BLK
4	H100205	BOLT WH 5/16x2-1/4 BLK
8	H100379	T-NUT 5/16 BLK
2	H100480	BOLT WH 5/16x4 3/4 BLK

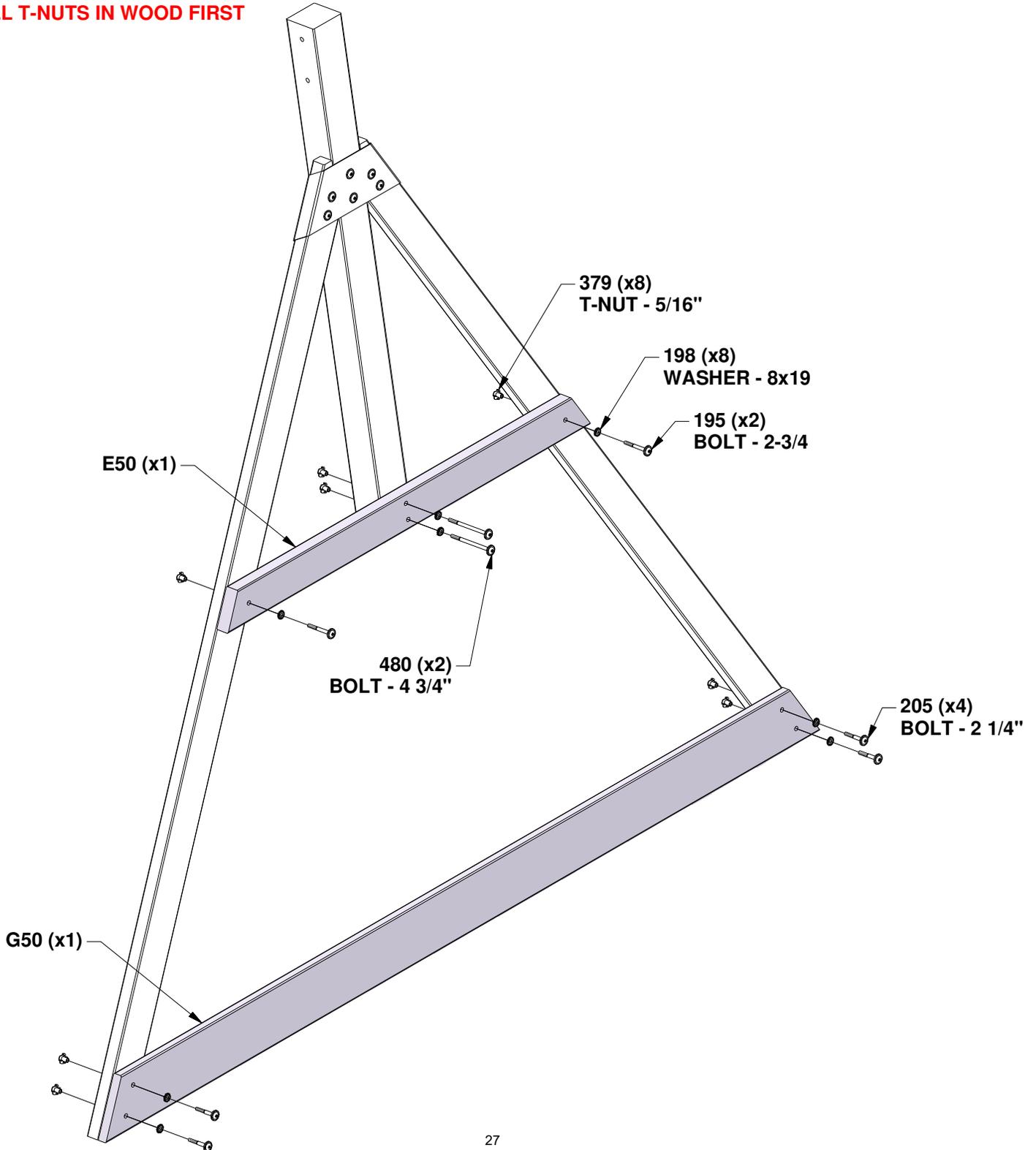


**E50 END SUPPORT - W4L19422**  
(x1) 1 3/8"x3 3/8"x44 1/8" (36x86x1120)



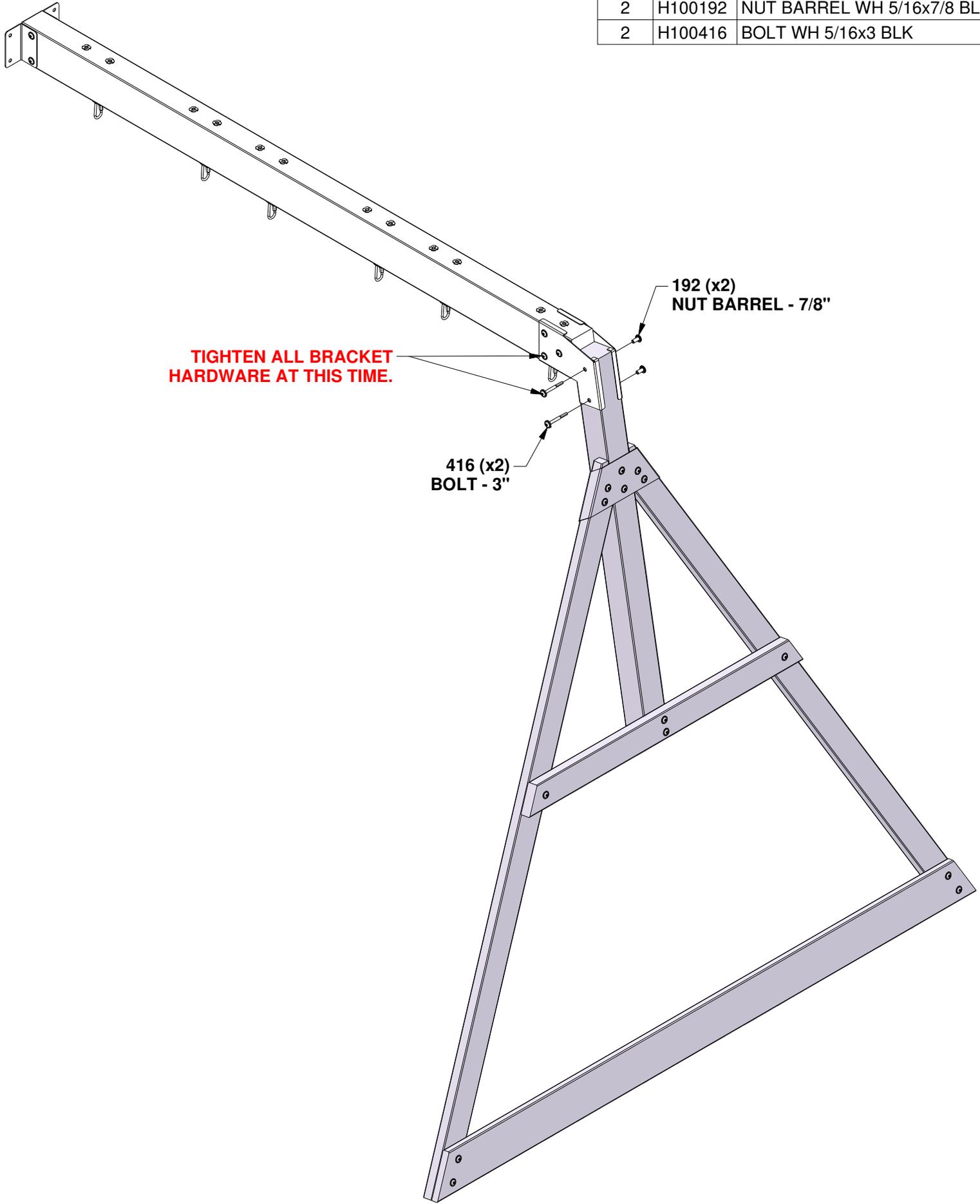
**G50 GROUND BOARD - W4L19423**  
(x1) 1"x5 1/4"x86 3/4" (24x134x2205)

## INSTALL T-NUTS IN WOOD FIRST



# STEP 5 - SWING BEAM

QTY	PART NUMBER	DESCRIPTION
2	H100192	NUT BARREL WH 5/16x7/8 BLK
2	H100416	BOLT WH 5/16x3 BLK



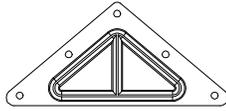
# STEP 1 - MONKEY BARS



**E74 TOP RAIL - W4L19415**  
(x2) 1 3/8"x3 3/8"x60 5/8" (36x86x1539)



**A4M01047 L BRACKET**  
(x2) 2.5x38x55x55



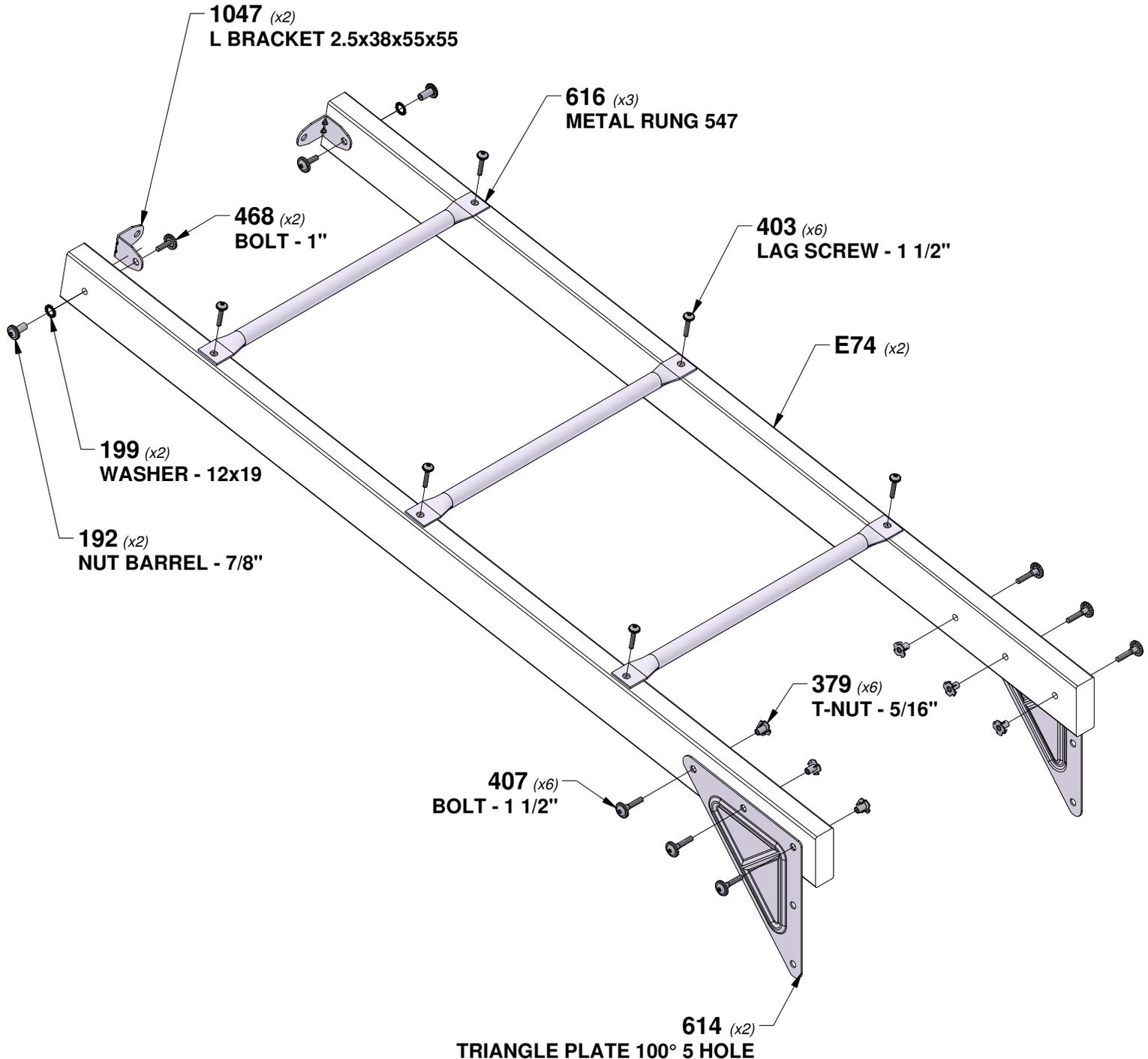
**A4M00614 TRIANGLE PLATE**  
(x2) 100° 5 HOLE

QTY	PART NUMBER	DESCRIPTION
2	H100192	NUT BARREL WH 5/16x7/8 BLK
2	H100199	WASHER LOCK EXT 12x19 BLK
6	H100379	T-NUT 5/16 BLK
6	H100403	LAG SCREW WH 1/4x1-1/2 BLK
6	H100407	BOLT WH 5/16x1 1/2 BLK
2	H100468	BOLT WH 5/16x1 BLK



**A4M00616 METAL RUNG 547**  
(x3)

**INSTALL T-NUTS IN WOOD FIRST  
ALIGN HOLES.**



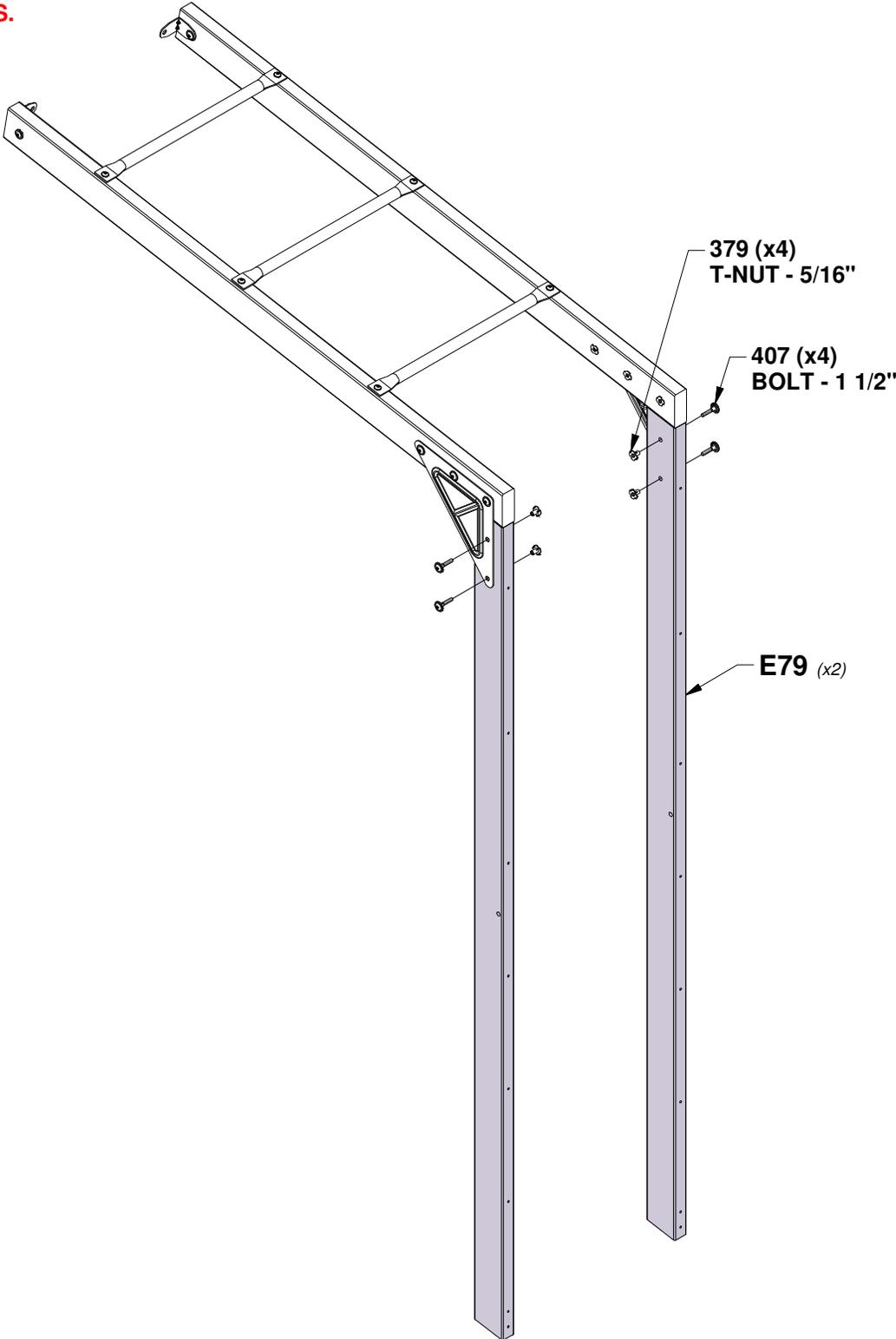
# STEP 2 - MONKEY BARS

QTY	PART NUMBER	DESCRIPTION
4	H100379	T-NUT 5/16 BLK
4	H100407	BOLT WH 5/16x1 1/2 BLK



**E79 UPRIGHT - W4L19416**  
(x2) 1 3/8"x3 3/8"x84 1/2" (36x86x2148)

**INSTALL T-NUTS IN WOOD FIRST**  
**ALIGN HOLES.**



# STEP 3 - MONKEY BARS



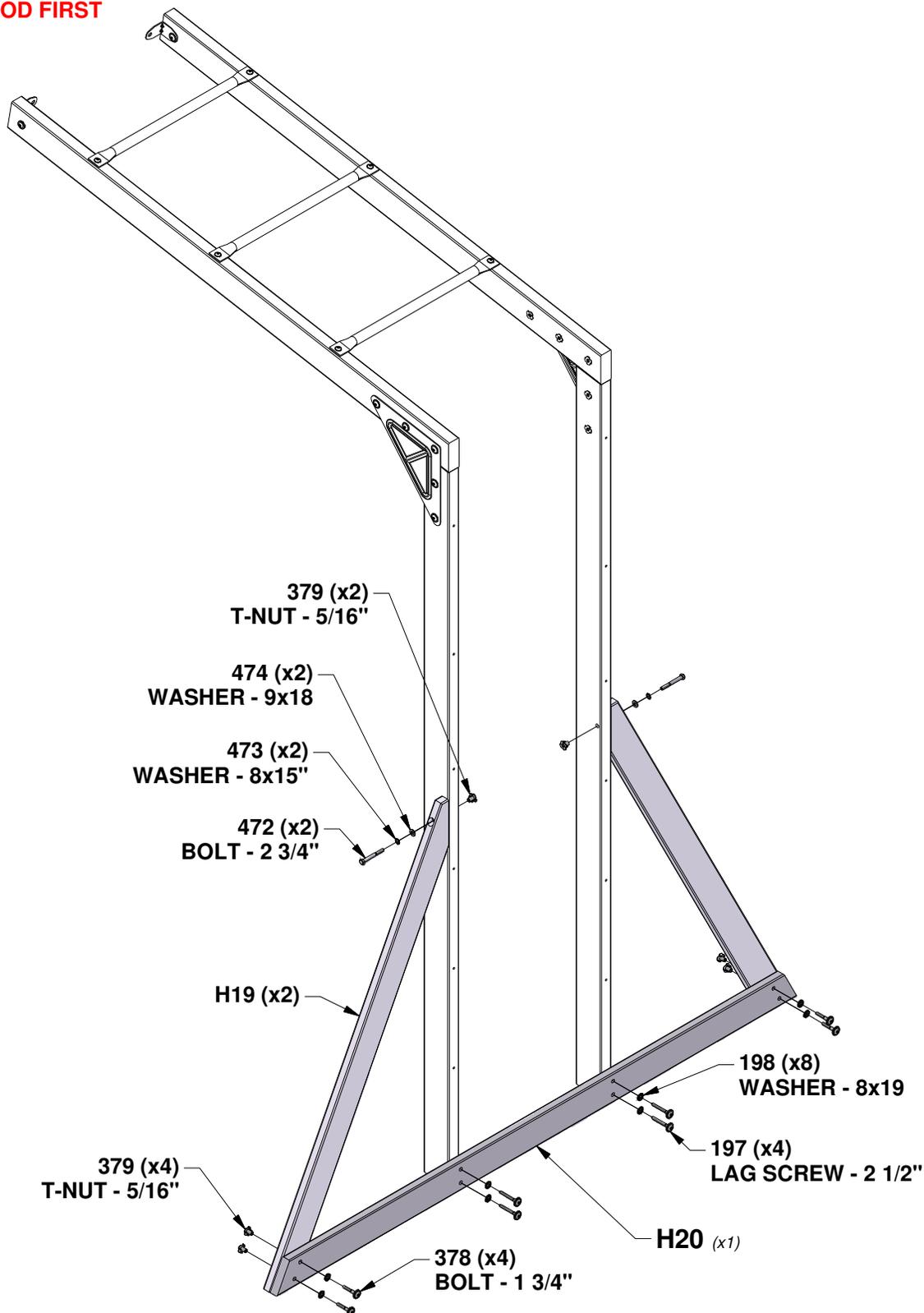
**H19 BRACE BOARD - W4L19417**  
(x2) 1"x3 3/8"x51 5/8" (24x86x1310)



**H20 GROUND BOARD - W4L19418**  
(x1) 1"x3 3/8"x70 3/8" (24x86x1786)

QTY	PART NUMBER	DESCRIPTION
4	H100197	LAG SCREW WH 5/16x2-1/2 BLK
8	H100198	WASHER LOCK EXT 8x19 BLK
4	H100378	BOLT WH 5/16x1 3/4 BLK
6	H100379	T-NUT 5/16 BLK
2	H100472	BOLT HEX 5/16x2-3/4 BLK
2	H100473	WASHER LOCK INT 8x15 BLK
2	H100474	WASHER FLAT 9x18 BLK

**INSTALL T-NUTS IN WOOD FIRST**  
**ALIGN HOLES.**



# STEP 4 - MONKEY BARS

QTY	PART NUMBER	DESCRIPTION
12	H100403	LAG SCREW WH 1/4x1-1/2 BLK

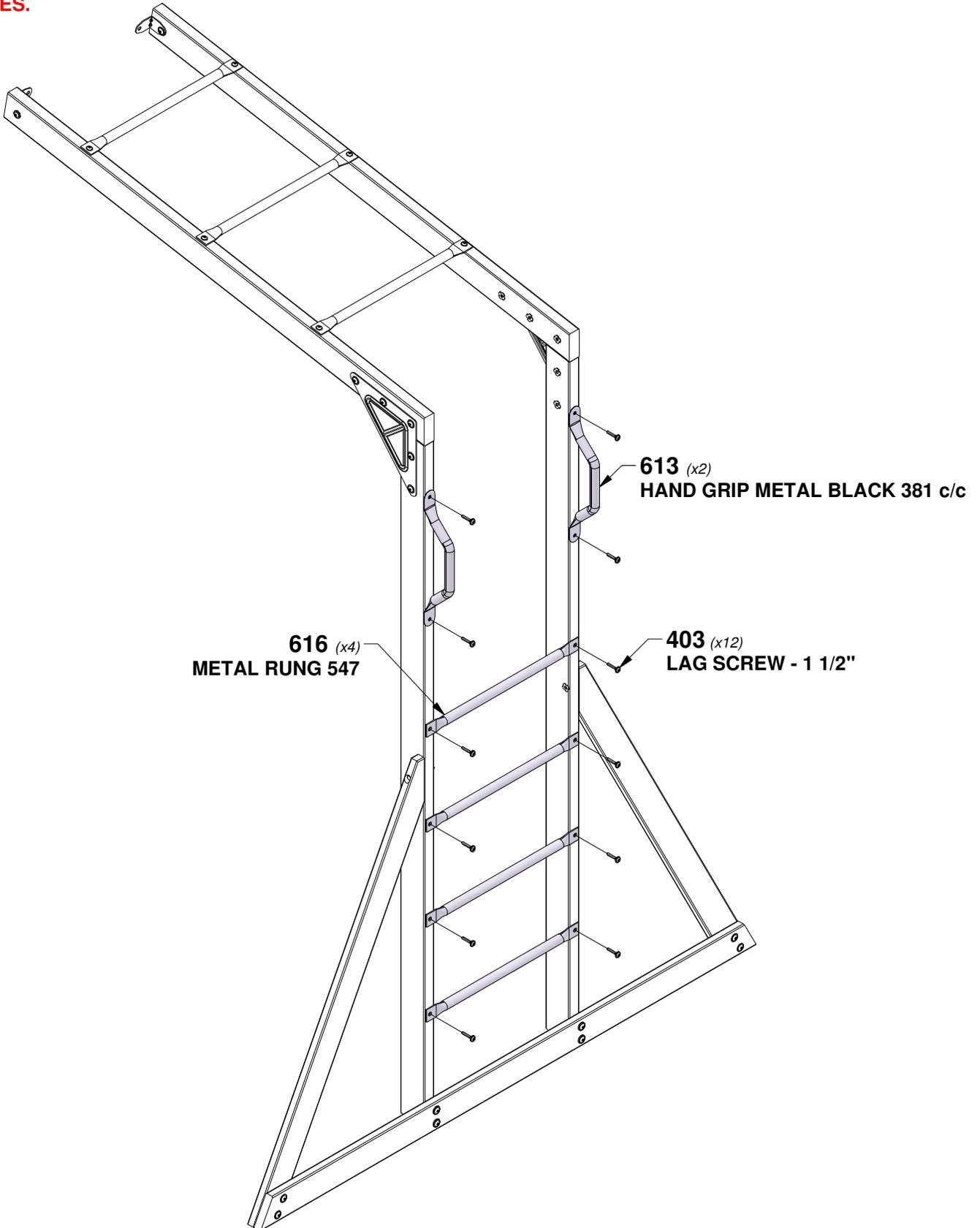


**A4M00613 HAND GRIP METAL**  
**(x2) BLACK 381 c/c**



**A4M00616 METAL RUNG 547**  
**(x4)**

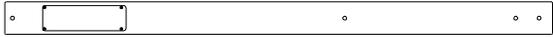
**ALIGN HOLES.**



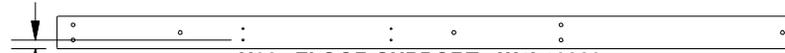
# STEP 1 - FORT ASSEMBLY



**E07 UPRIGHT - W4L19321**  
(x1) 1 3/8"x3 3/8"x57 3/8" (36x86x1457)



**E12 UPRIGHT - W2A04139**  
(x1) 1 3/8"x3 3/8"x57 3/8" (36x86x1457)



**H02 FLOOR SUPPORT - W4L19330**  
(x1) 1"x3 3/8"x76 3/4" (24x86x1948)

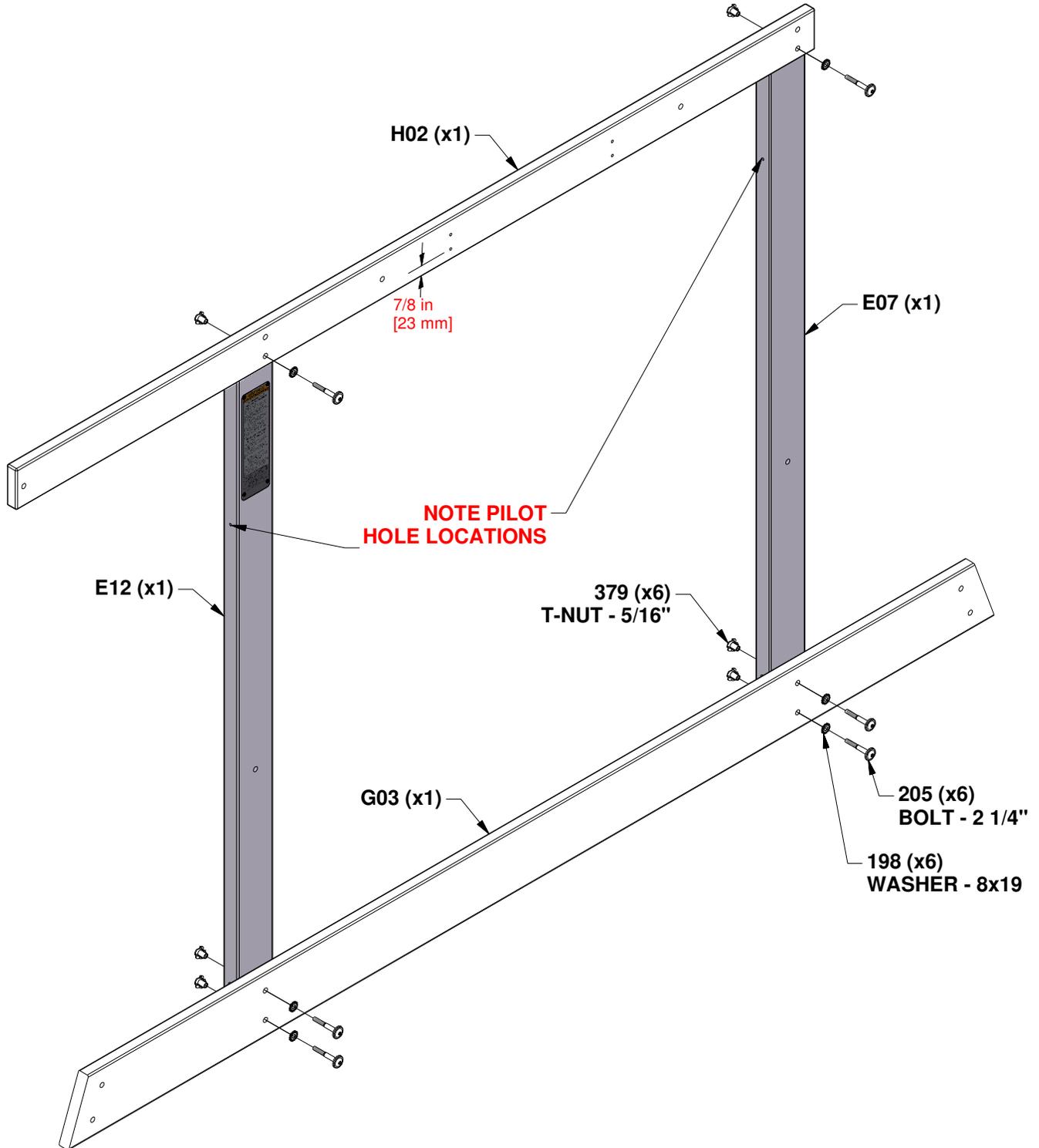
7/8 in  
[23 mm]



**G03 GROUND BOARD - W4L19430**  
(x1) 1"x5 1/4"x88 7/8" (24x134x2258)

QTY	PART NUMBER	DESCRIPTION
6	H100198	WASHER LOCK EXT 8x19 BLK
6	H100205	BOLT WH 5/16x2-1/4 BLK
6	H100379	T-NUT 5/16 BLK

## INSTALL T-NUTS IN WOOD FIRST



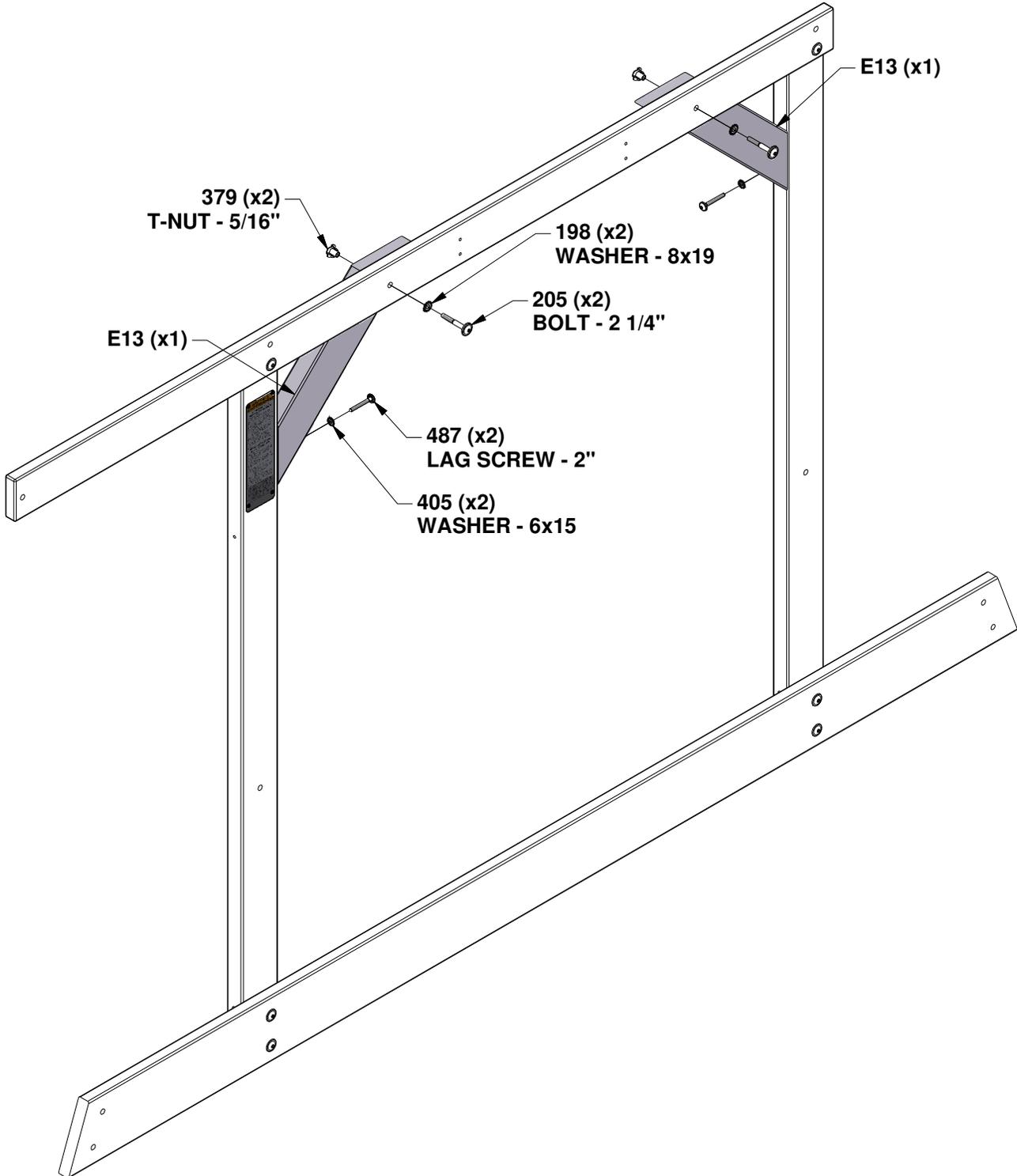
# STEP 2 - FORT ASSEMBLY



**E13 DECK BRACE - W4L19349**  
 (x2) 1 3/8"x3 3/8"x18 3/8" (36x86x466)

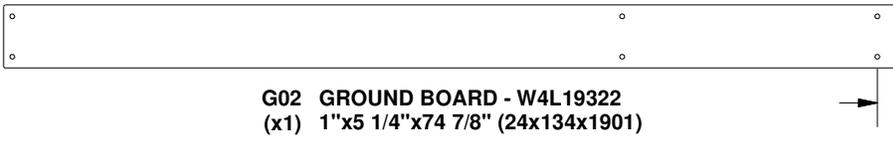
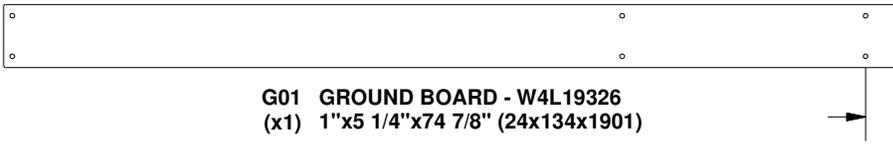
QTY	PART NUMBER	DESCRIPTION
2	H100198	WASHER LOCK EXT 8x19 BLK
2	H100205	BOLT WH 5/16x2-1/4 BLK
2	H100379	T-NUT 5/16 BLK
2	H100405	WASHER LOCK EXT 6x15 BLK
2	H100487	LAG SCREW WH 1/4x2 BLK

## INSTALL T-NUTS IN WOOD FIRST

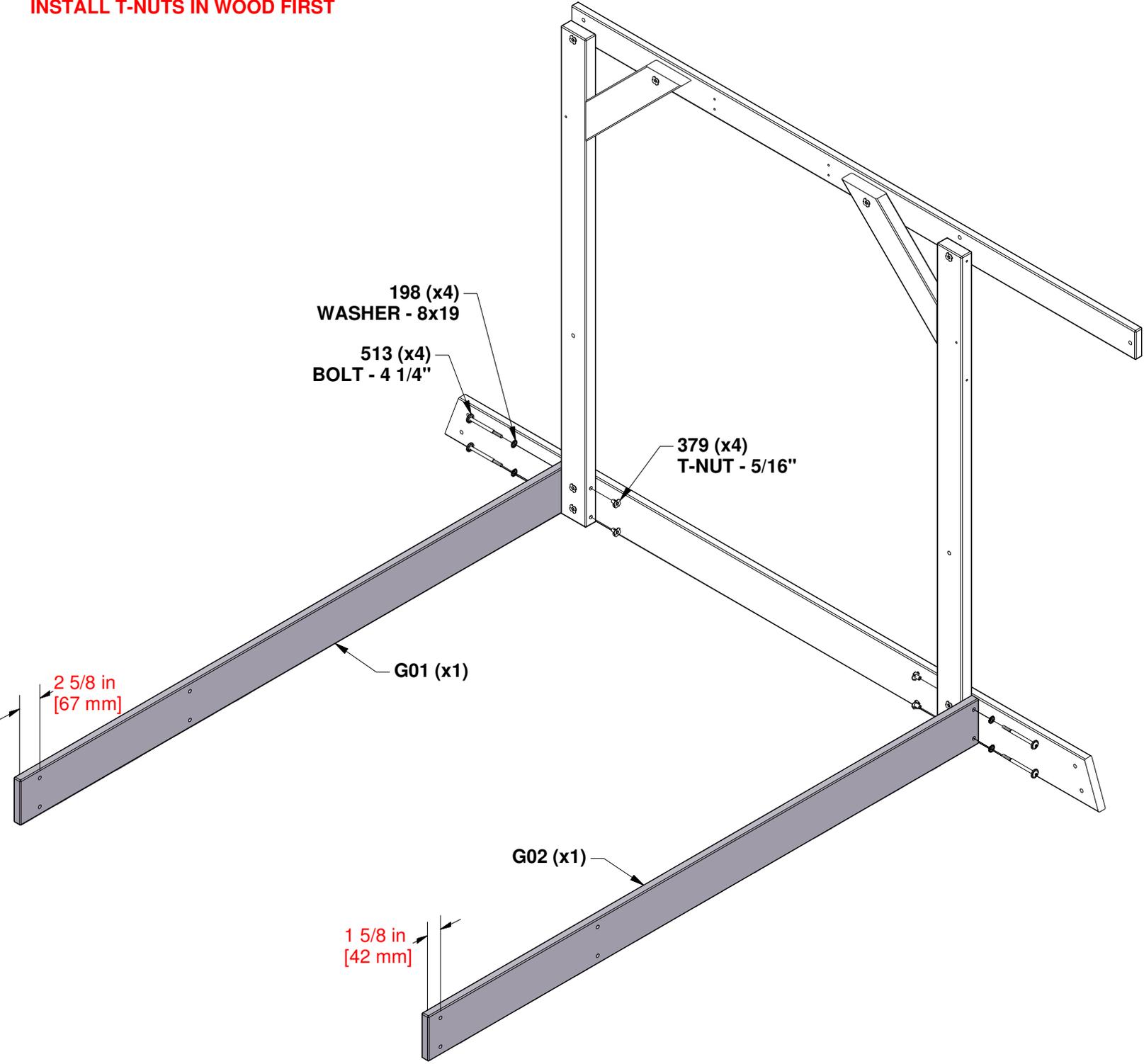


# STEP 3 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100198	WASHER LOCK EXT 8x19 BLK
4	H100379	T-NUT 5/16 BLK
4	H100513	BOLT WH 5/16x4 1/4 BLK



## INSTALL T-NUTS IN WOOD FIRST



# STEP 4 - FORT ASSEMBLY



**E08 UPRIGHT - W4L19328**  
(x1) 1 3/8"x3 3/8"x57 3/8" (36x86x1457)



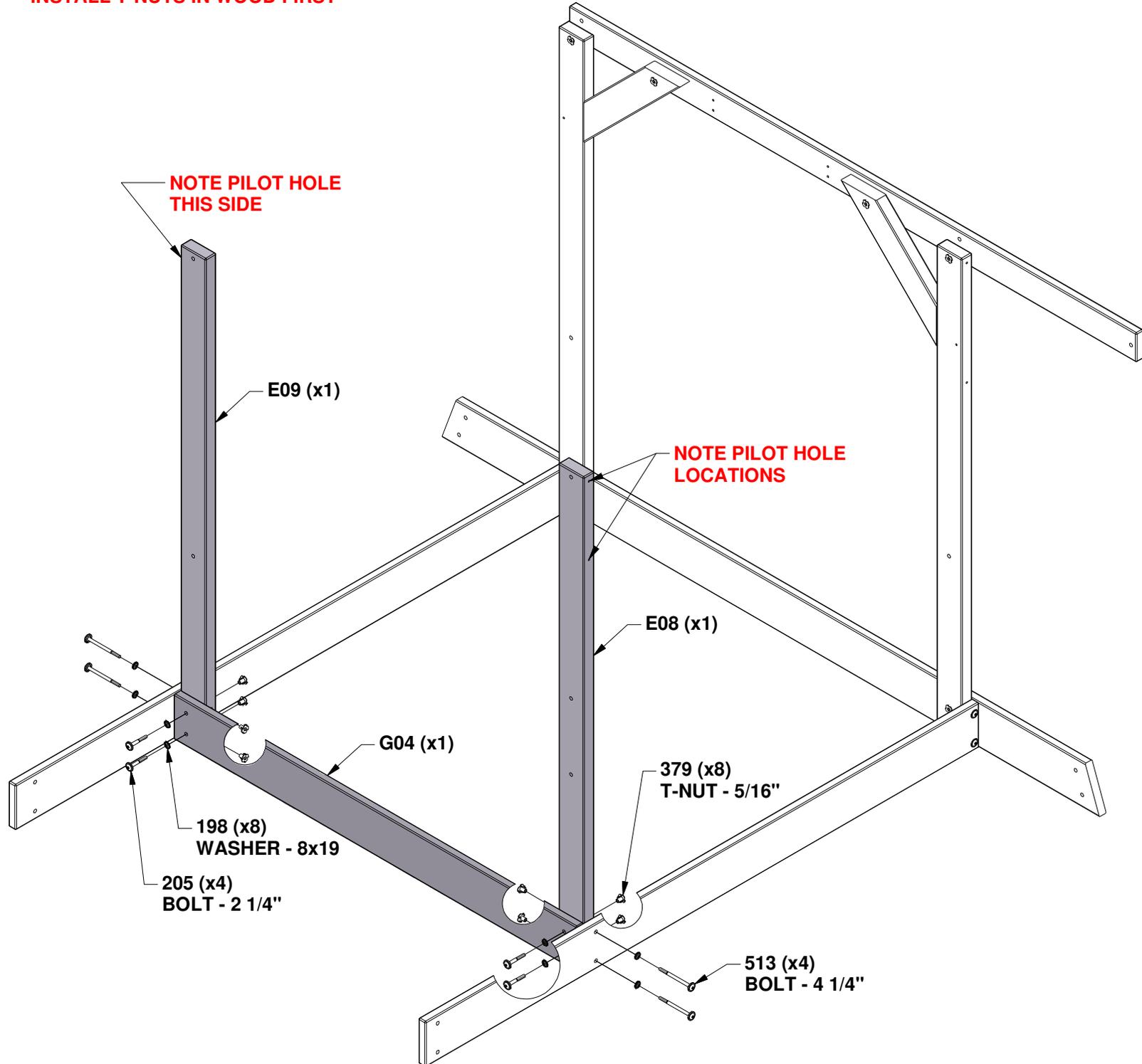
**E09 UPRIGHT - W4L19331**  
(x1) 1 3/8"x3 3/8"x57 3/8" (36x86x1457)



**G04 GROUND BOARD - W4L19319**  
(x1) 1"x5 1/4"x54 1/2" (24x134x1384)

QTY	PART NUMBER	DESCRIPTION
8	H100198	WASHER LOCK EXT 8x19 BLK
4	H100205	BOLT WH 5/16x2-1/4 BLK
8	H100379	T-NUT 5/16 BLK
4	H100513	BOLT WH 5/16x4 1/4 BLK

## INSTALL T-NUTS IN WOOD FIRST



# STEP 5 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
10	H100198	WASHER LOCK EXT 8x19 BLK
6	H100205	BOLT WH 5/16x2-1/4 BLK
10	H100379	T-NUT 5/16 BLK
4	H100513	BOLT WH 5/16x4 1/4 BLK



**G05 GROUND BOARD - W4L19324**  
(x1) 1"x5 1/4"x54 1/2" (24x134x1384)



**E10 UPRIGHT - W4L19323**  
(x1) 1 3/8"x3 3/8"x68 3/8" (36x86x1736)

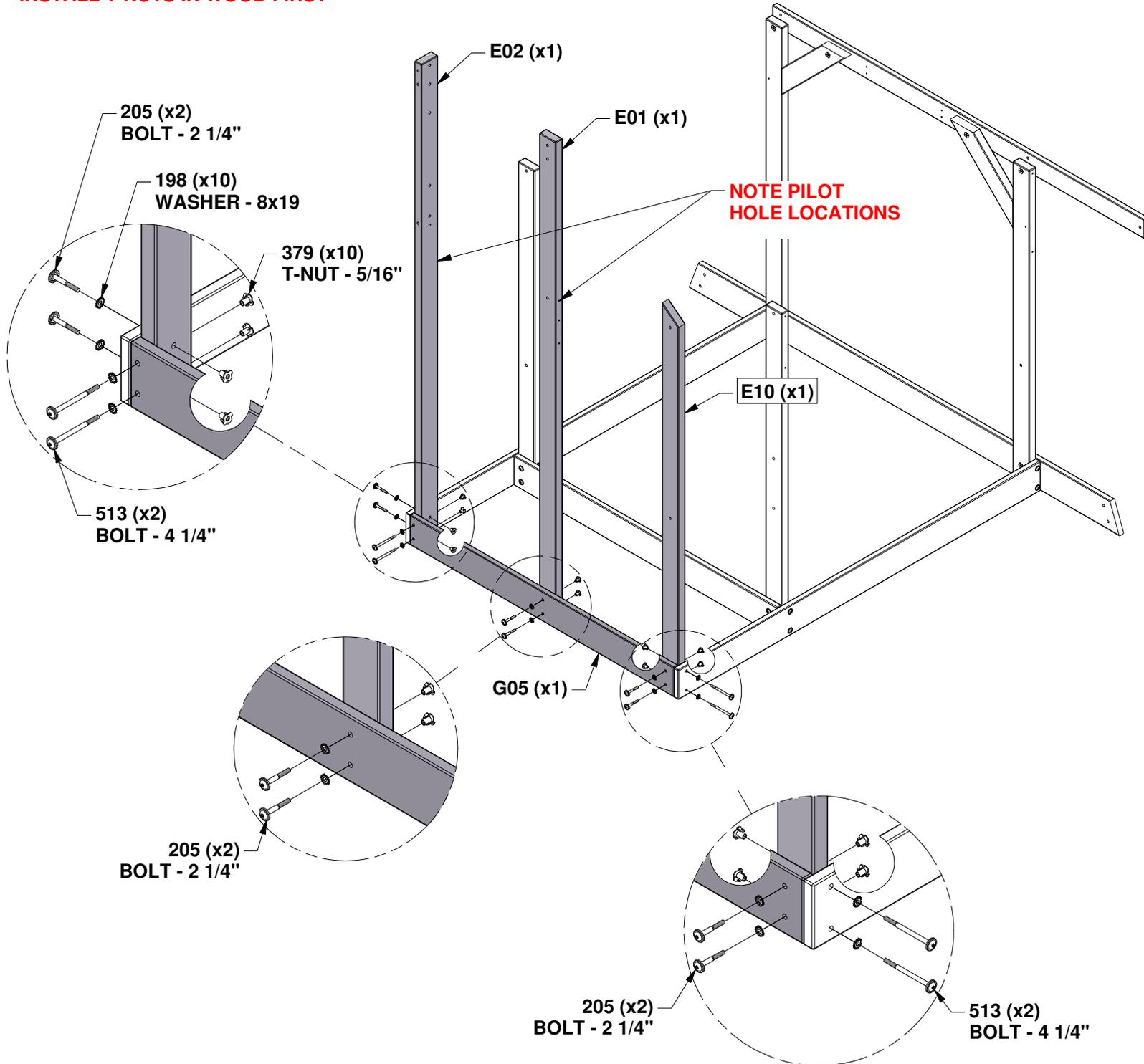


**E01 UPRIGHT - W4L19325**  
(x1) 1 3/8"x3 3/8"x86 1/8" (36x86x2186)



**E02 UPRIGHT - W4L19327**  
(x1) 1 3/8"x3 3/8"x86 1/8" (36x86x2186)

## INSTALL T-NUTS IN WOOD FIRST



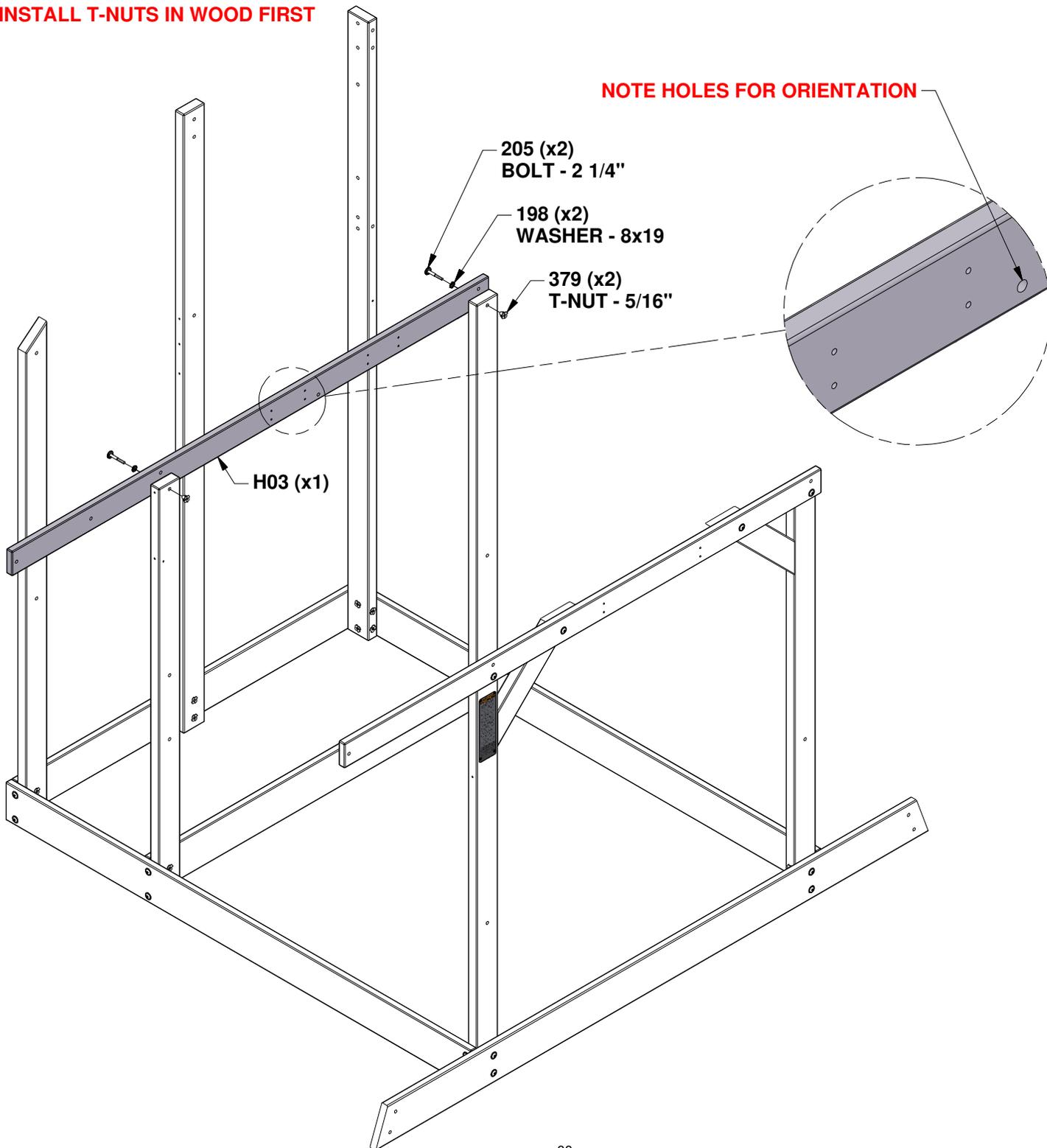
# STEP 6 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H100198	WASHER LOCK EXT 8x19 BLK
2	H100205	BOLT WH 5/16x2-1/4 BLK
2	H100379	T-NUT 5/16 BLK



**H03 FLOOR SUPPORT - W4L19350**  
 (x1) 1"x3 3/8"x76 3/4" (24x86x1948)

## INSTALL T-NUTS IN WOOD FIRST

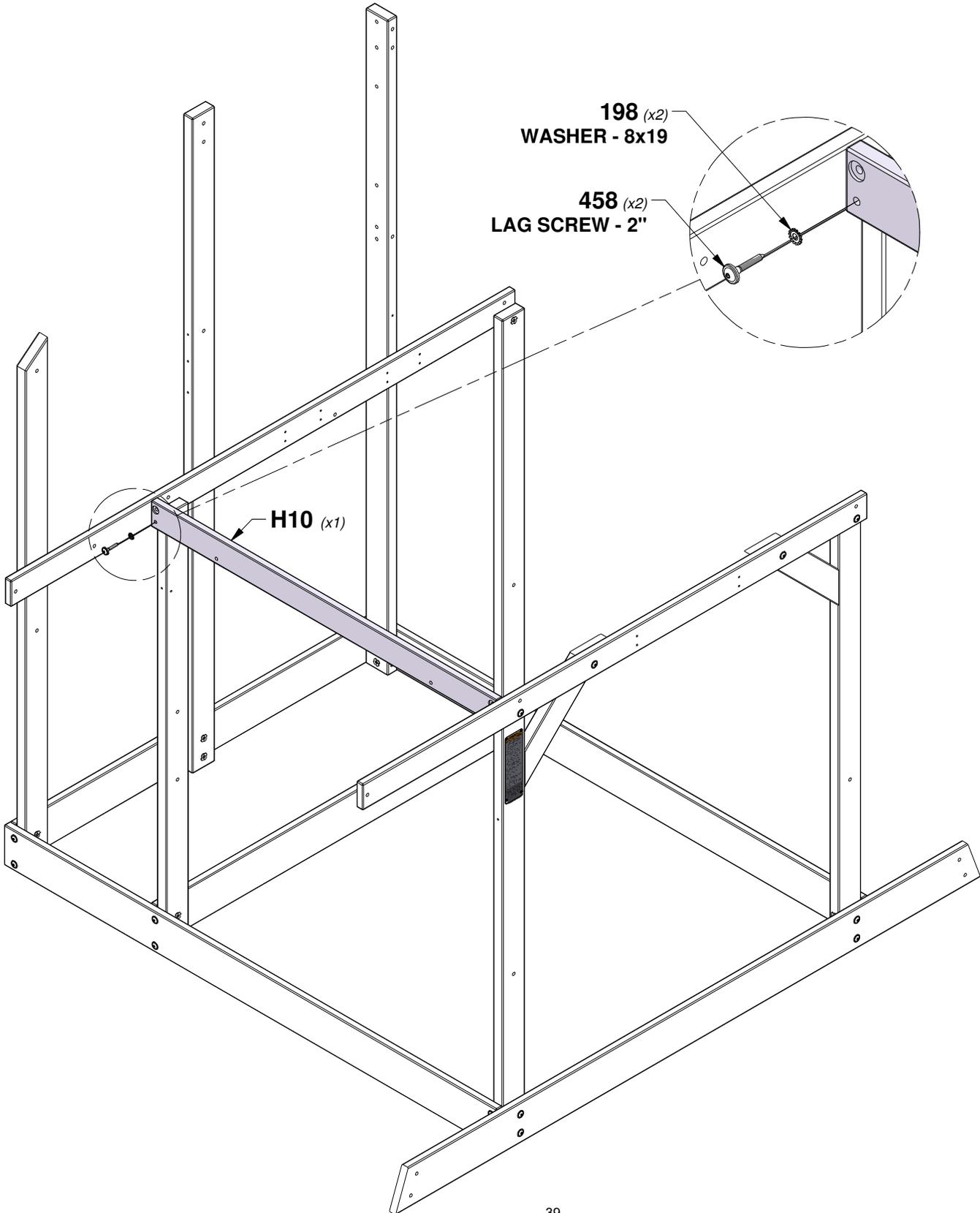


# STEP 7 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H100198	WASHER LOCK EXT 8x19 BLK
2	H100458	LAG SCREW WH 5/16x2 BLK



**H10 FLOOR SUPPORT - W4L19332**  
**(x1) 1"x3 3/8"x52 1/2" (24x86x1334)**



# STEP 8 - FORT ASSEMBLY



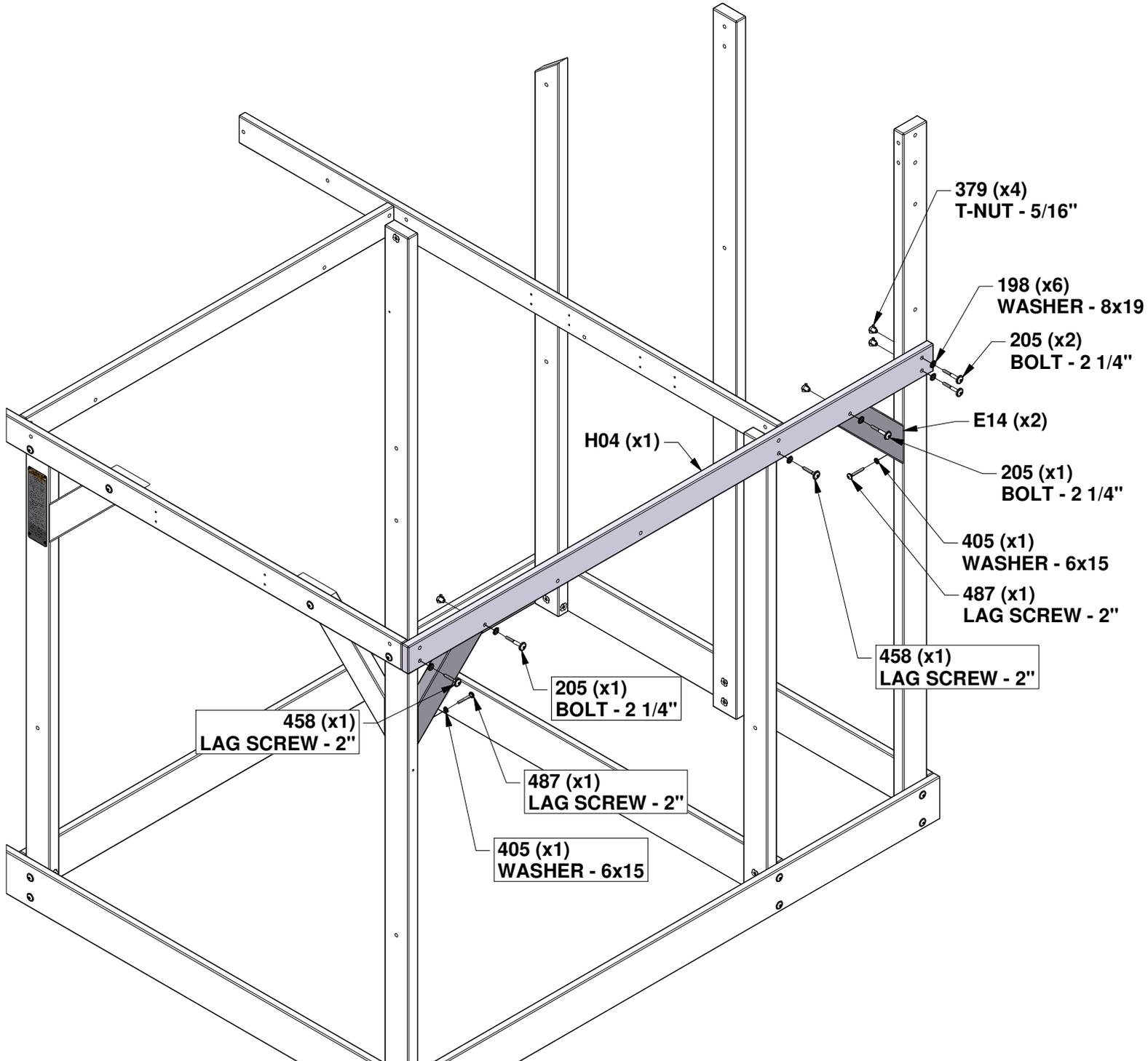
**E14 DECK BRACE - W4L19424**  
(x2) 1 3/8"x3 3/8"x16 1/2" (36x86x418)



**H04 FLOOR SUPPORT - W4L19333**  
(x1) 1"x3 3/8"x74 7/8" (24x86x1901)

QTY	PART NUMBER	DESCRIPTION
6	H100198	WASHER LOCK EXT 8x19 BLK
4	H100205	BOLT WH 5/16x2-1/4 BLK
4	H100379	T-NUT 5/16 BLK
2	H100405	WASHER LOCK EXT 6x15 BLK
2	H100458	LAG SCREW WH 5/16x2 BLK
2	H100487	LAG SCREW WH 1/4x2 BLK

## INSTALL T-NUTS IN WOOD FIRST



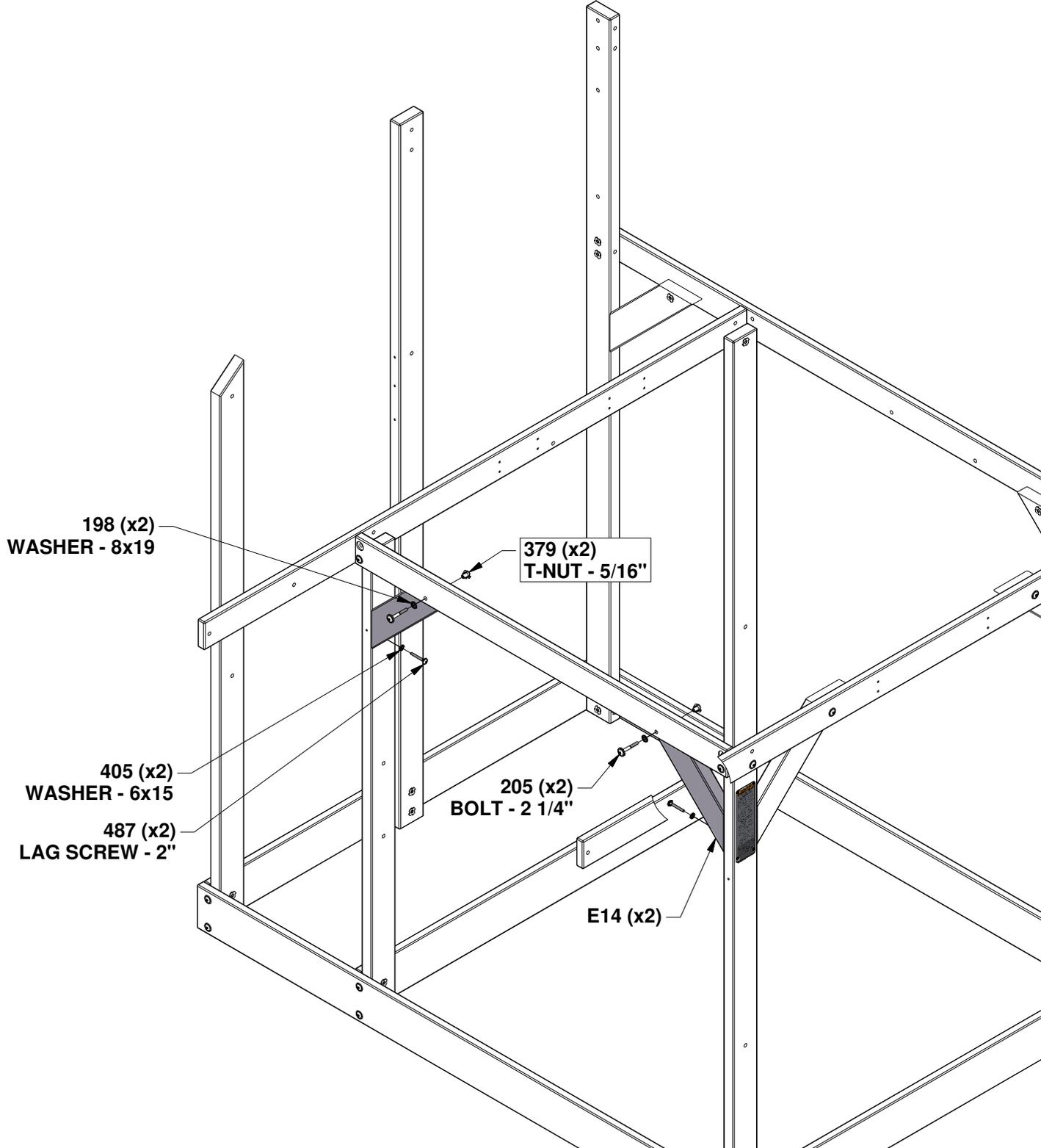
# STEP 9 - FORT ASSEMBLY



**E14 DECK BRACE - W4L19424**  
**(x2) 1 3/8"x3 3/8"x16 1/2" (36x86x418)**

QTY	PART NUMBER	DESCRIPTION
2	H100198	WASHER LOCK EXT 8x19 BLK
2	H100205	BOLT WH 5/16x2-1/4 BLK
2	H100379	T-NUT 5/16 BLK
2	H100405	WASHER LOCK EXT 6x15 BLK
2	H100487	LAG SCREW WH 1/4x2 BLK

## INSTALL T-NUTS IN WOOD FIRST

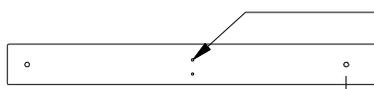


# STEP 10 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
5	H100198	WASHER LOCK EXT 8x19 BLK
2	H100205	BOLT WH 5/16x2-1/4 BLK
5	H100379	T-NUT 5/16 BLK
3	H100513	BOLT WH 5/16x4 1/4 BLK



**G07** ARCHED RAIL - W4L19391  
(x1) 1"x5 1/4"x30 1/8" (24x134x764)

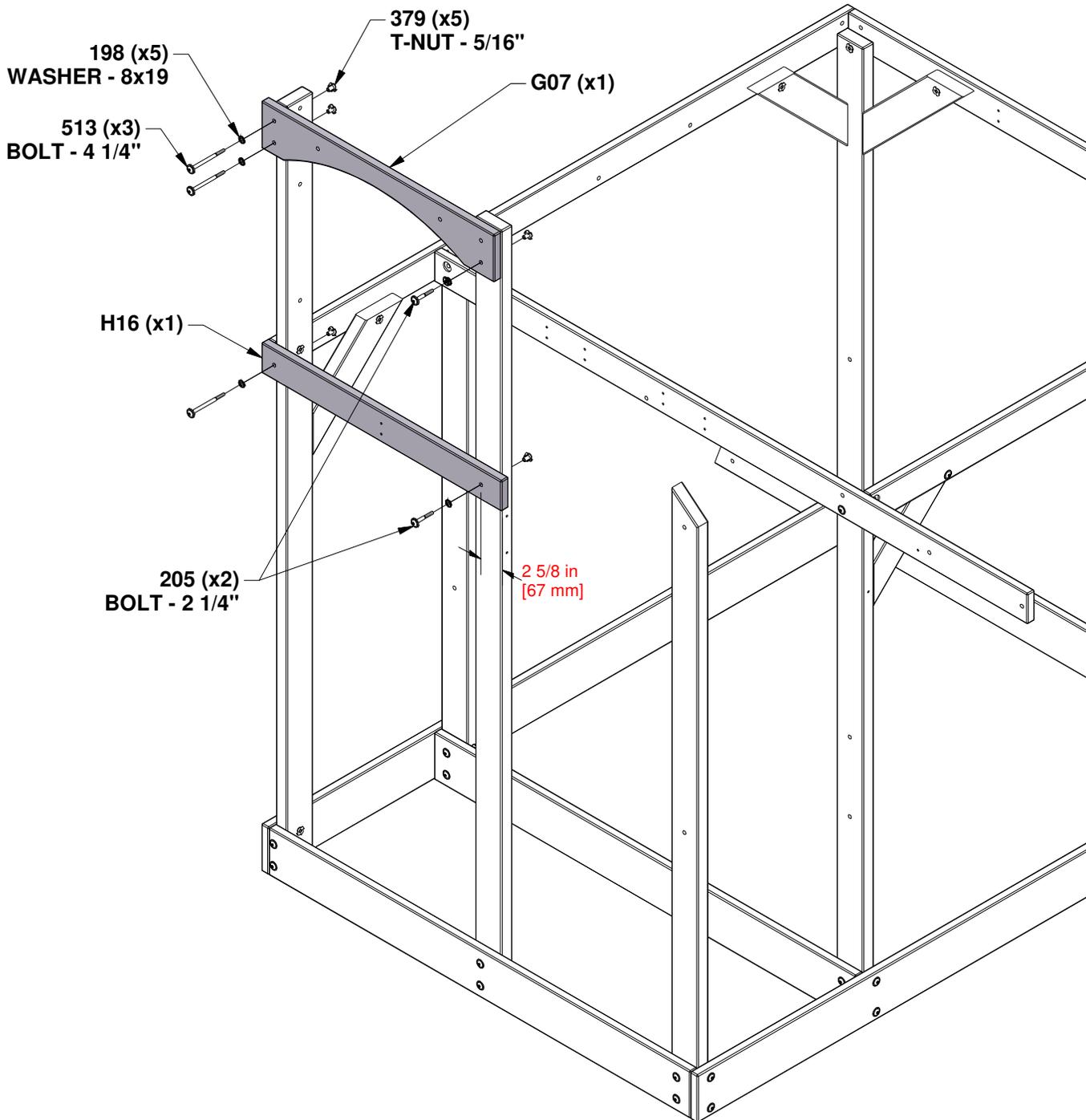


**H16** WALL RAIL - W4L19388  
(x1) 1"x3 3/8"x31" (24x86x788)

**HOLES DOWNWARD  
WHEN INSTALLED**

2 5/8 in  
[67 mm]

## INSTALL T-NUTS IN WOOD FIRST



# STEP 11 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
12	H100201	SCREW PFH 8x2-1/2 BLK

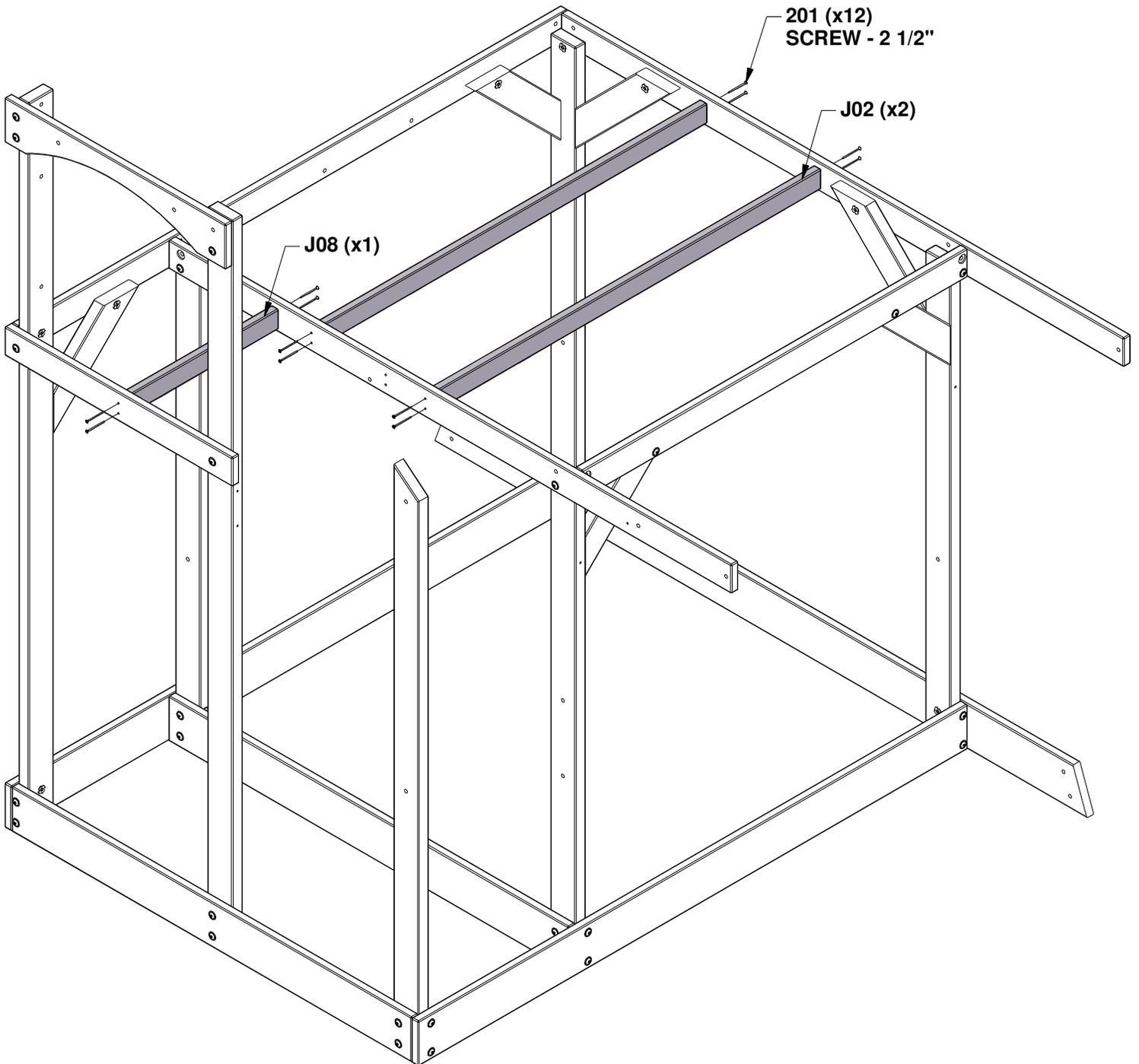


**J02 FLOOR JOIST - W4L19338**  
(x2) 1"x2 3/8"x52 1/2" (24x60x1334)



**J08 FLOOR JOIST - W4L19401**  
(x1) 1"x2 3/8"x20 3/8" (24x60x519)

## ALIGN PILOT HOLES



# STEP 12 - FORT ASSEMBLY



**E03 UPRIGHT - W4L19339**  
(x1) 1 3/8"x3 3/8"x63" (36x86x1600)



**E04 UPRIGHT - W4L19352**  
(x1) 1 3/8"x3 3/8"x63" (36x86x1600)



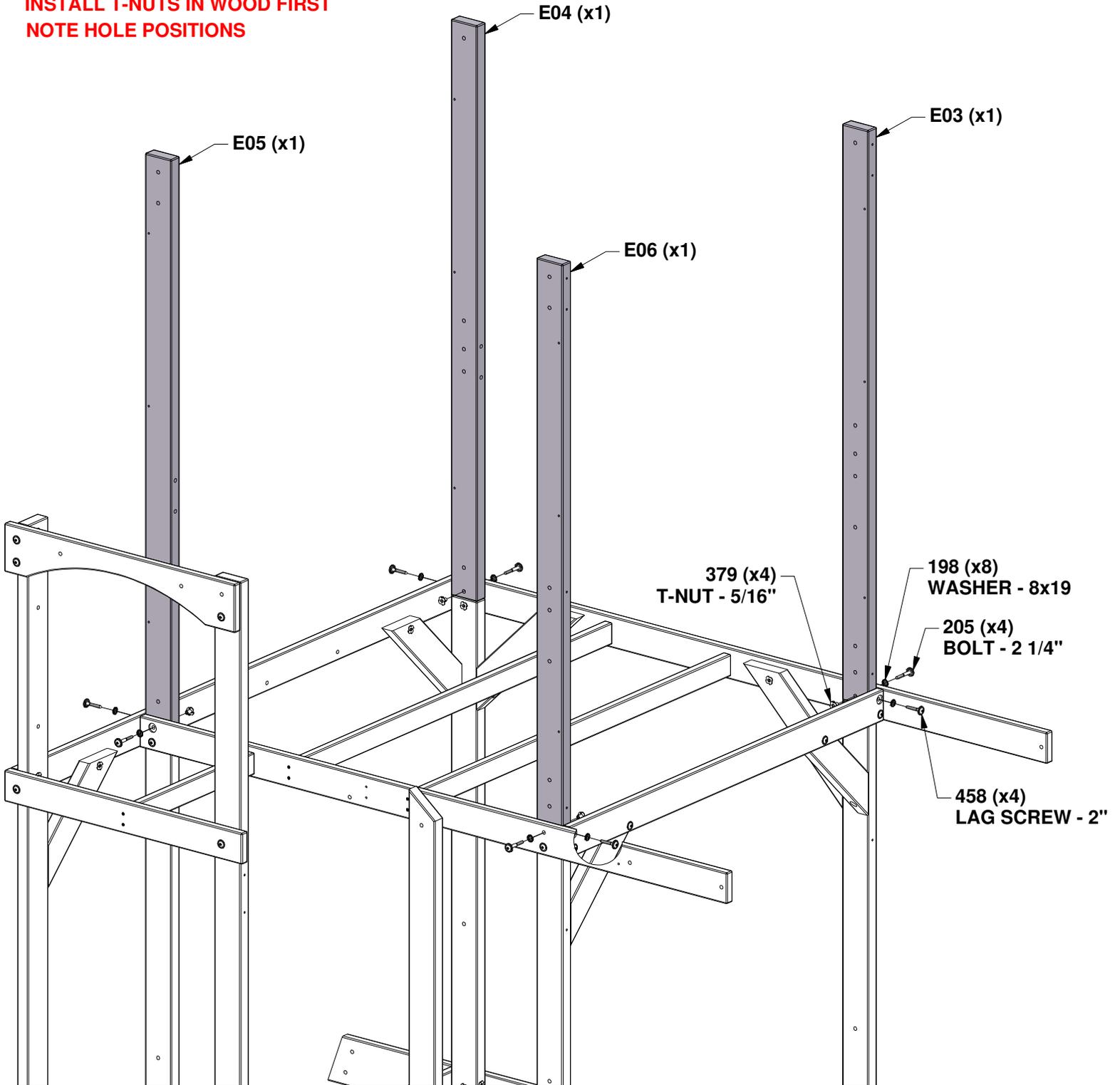
**E05 UPRIGHT - W4L19357**  
(x1) 1 3/8"x3 3/8"x63" (36x86x1600)



**E06 UPRIGHT - W4L19358**  
(x1) 1 3/8"x3 3/8"x63" (36x86x1600)

QTY	PART NUMBER	DESCRIPTION
8	H100198	WASHER LOCK EXT 8x19 BLK
4	H100205	BOLT WH 5/16x2-1/4 BLK
4	H100379	T-NUT 5/16 BLK
4	H100458	LAG SCREW WH 5/16x2 BLK

**INSTALL T-NUTS IN WOOD FIRST**  
**NOTE HOLE POSITIONS**

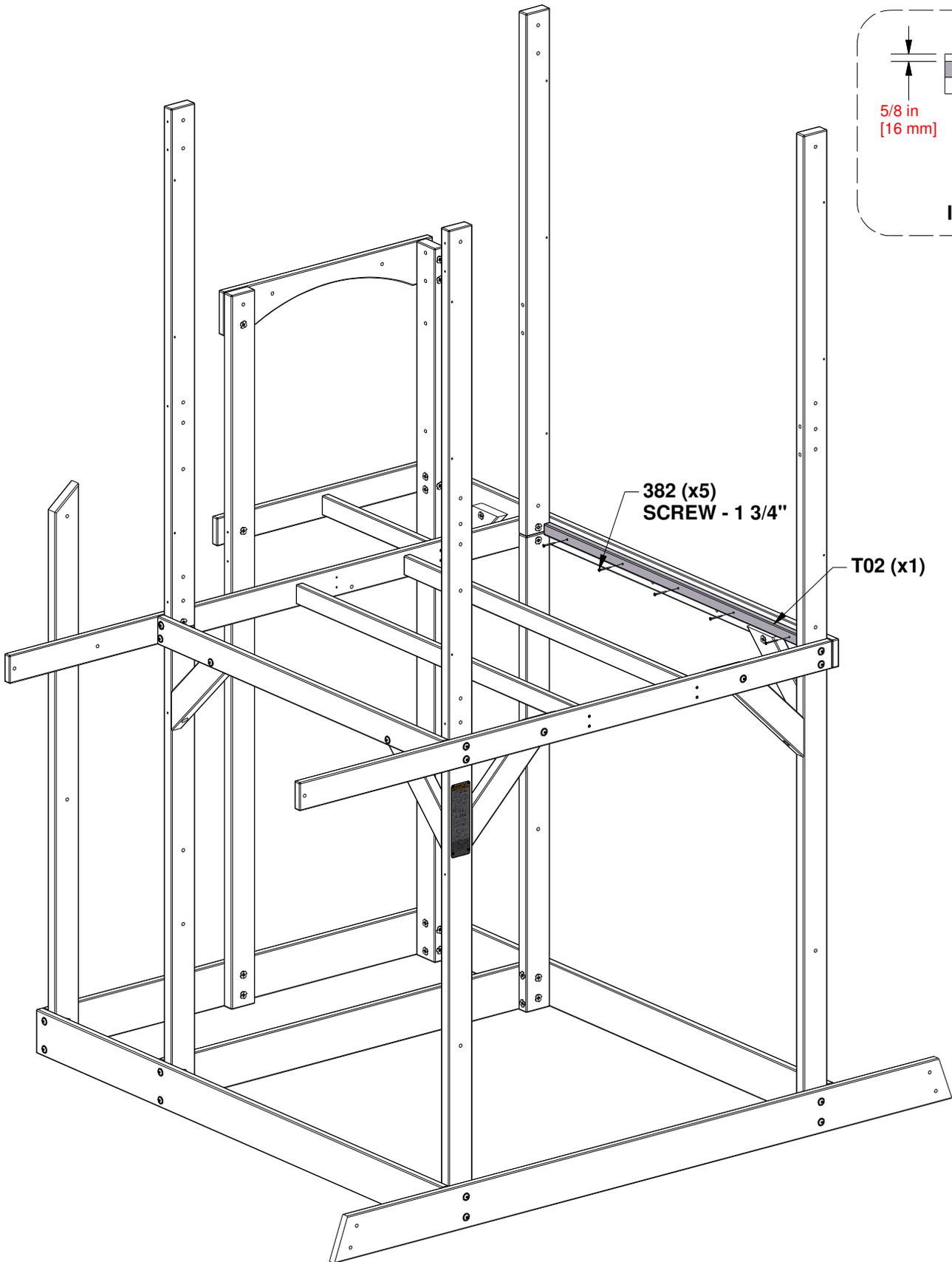
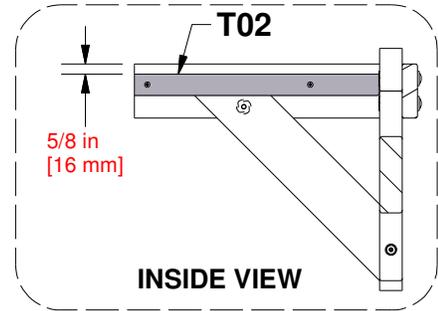


# STEP 13 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
5	H100382	SCREW PFH 8x1 3/4 BLK



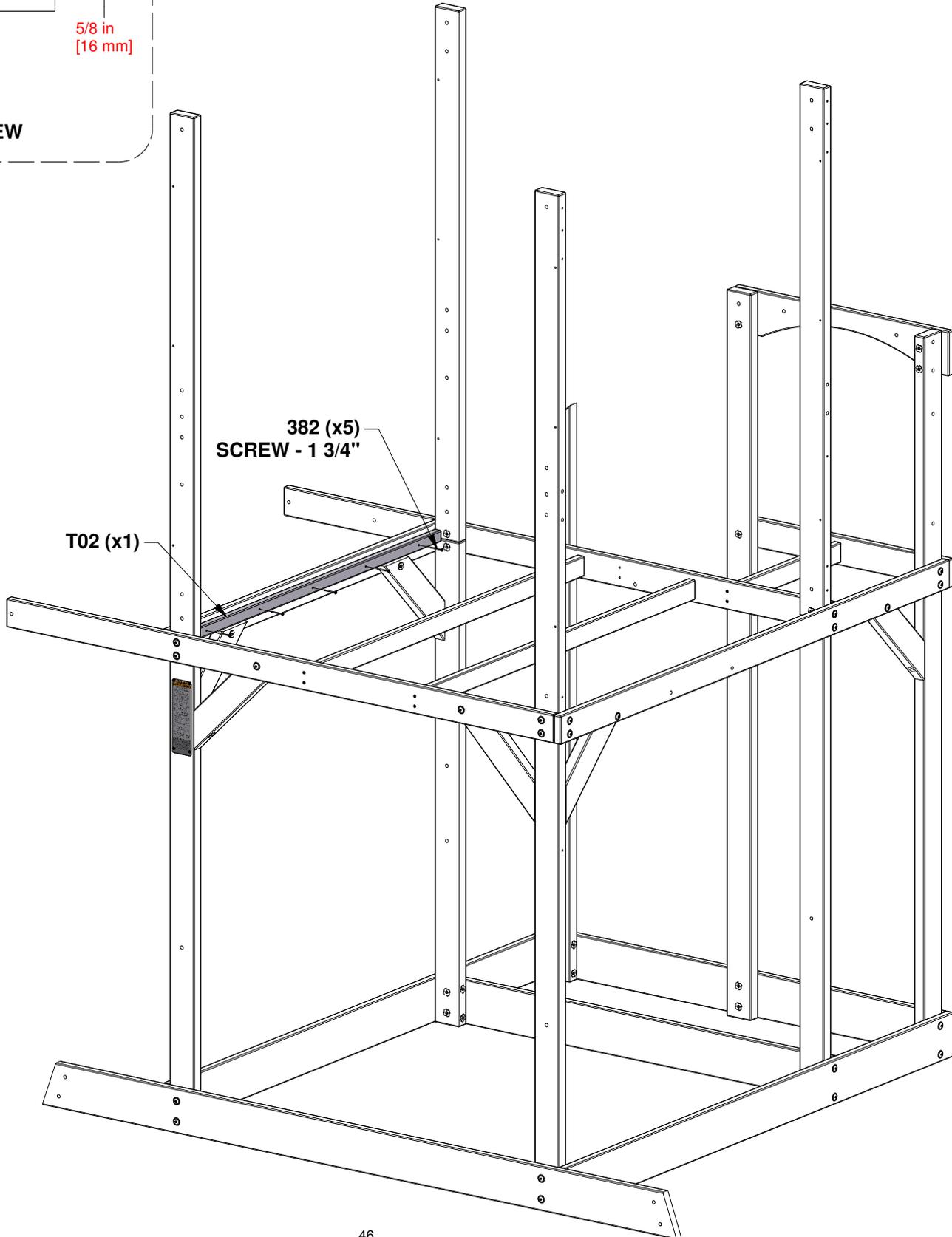
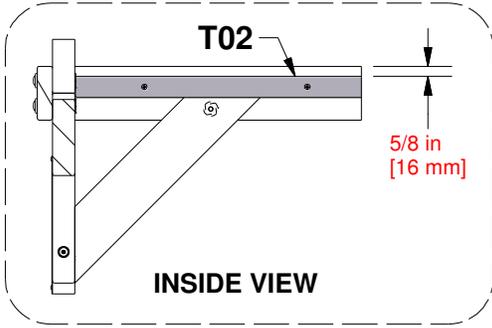
**T02 SUPPORT BOARD - W4L19335**  
(x1) 1"x1 3/8"x49 5/8" (24x34x1260)



# STEP 14 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
5	H100382	SCREW PFH 8x1 3/4 BLK

T02 SUPPORT BOARD - W4L19335  
(x1) 1"x1 3/8"x49 5/8" (24x34x1260)

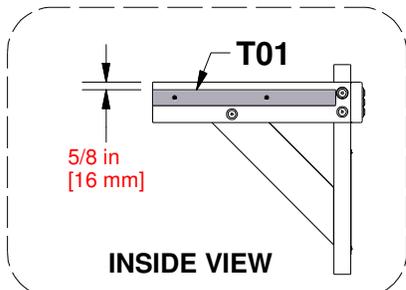


# STEP 15 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
5	H100382	SCREW PFH 8x1 3/4 BLK

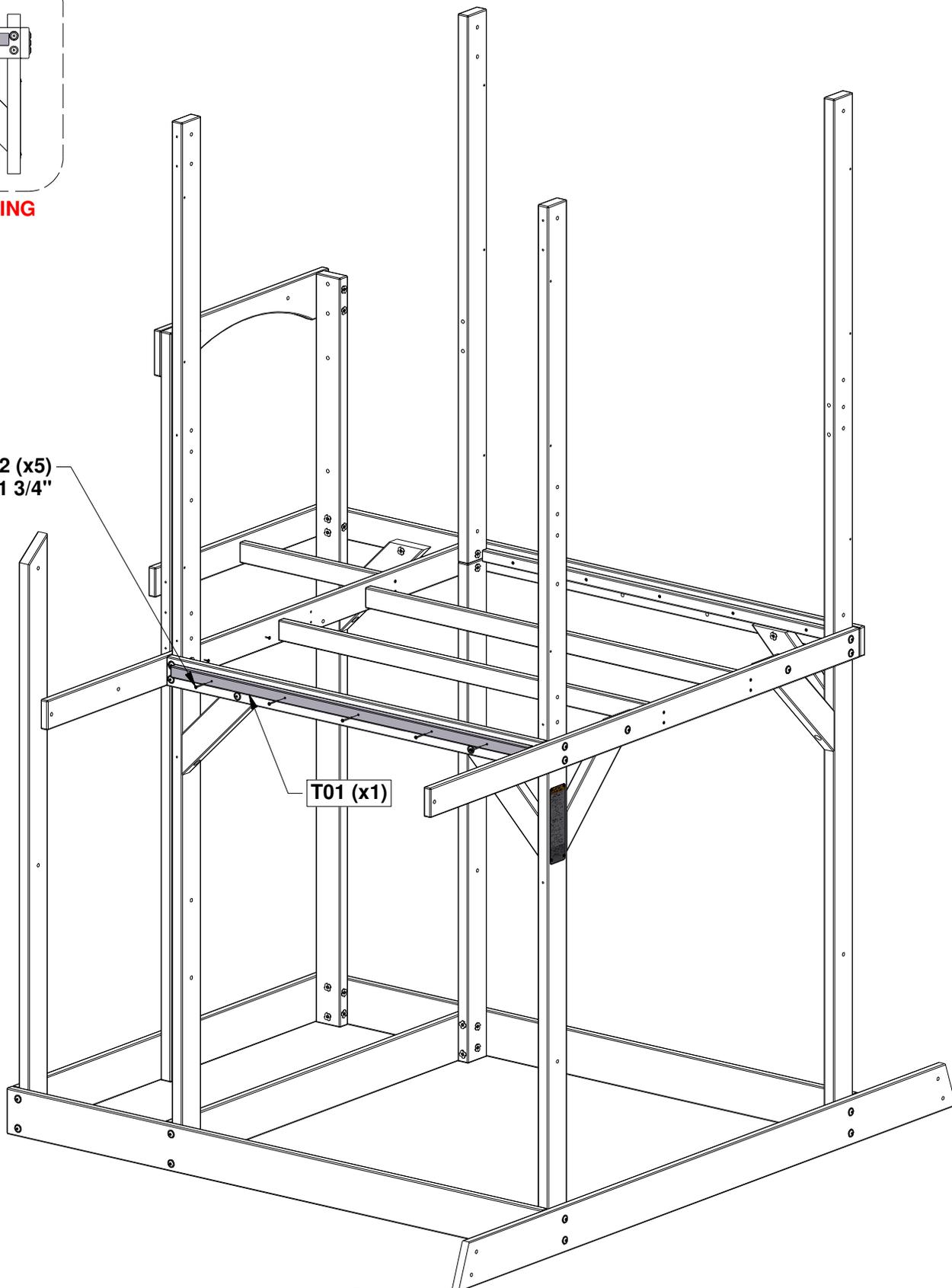


T01 SUPPORT BOARD - W4L19342  
(x1) 1"x1 3/8"x50" (24x34x1270)



**CENTER T01 IN OPENING**

382 (x5)  
SCREW - 1 3/4"



# STEP 16 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
92	H100086	SCREW PFH 8x1-1/2"

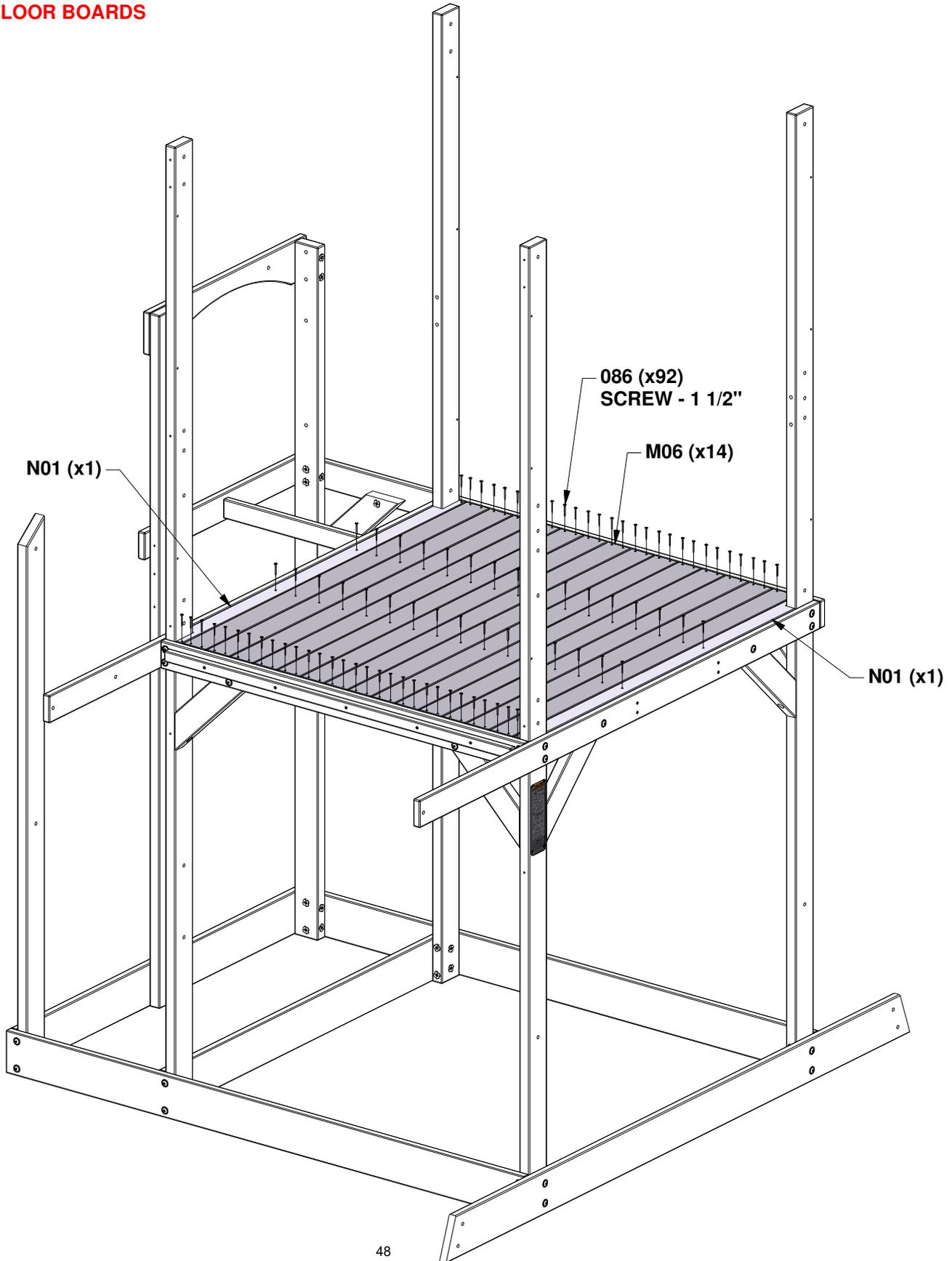


**M06 FLOOR BOARD - W4L19336**  
(x14) 5/8"x3 3/8"x54 1/2" (16x86x1384)



**N01 FLOOR BOARD - W4L19337**  
(x2) 5/8"x2 3/8"x54 1/2" (16x60x1384)

## EVENLY SPACE FLOOR BOARDS



# STEP 17 - FORT ASSEMBLY

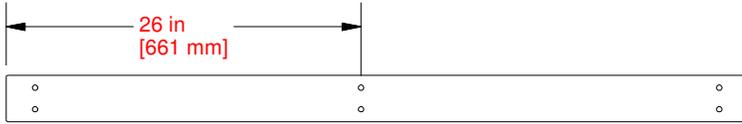
QTY	PART NUMBER	DESCRIPTION
6	H100198	WASHER LOCK EXT 8x19 BLK
4	H100205	BOLT WH 5/16x2-1/4 BLK
6	H100379	T-NUT 5/16 BLK
2	H100484	BOLT WH 5/16x3 1/4 BLK



**F02 POST - W4L19340**  
(x1) 1 3/8"x2 3/8"x30 3/8" (36x60x772)

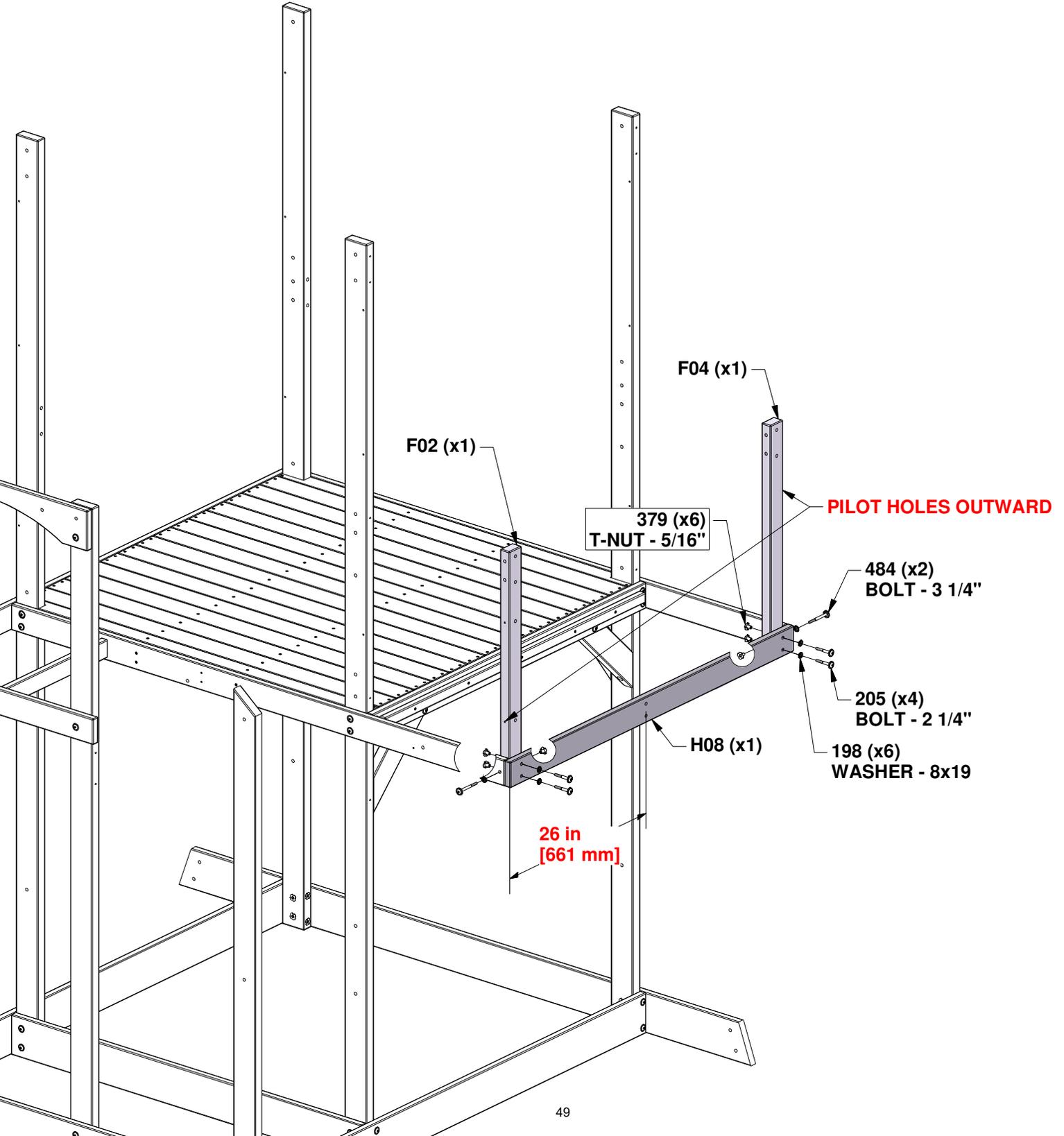


**F04 POST - W4L19360**  
(x1) 1 3/8"x2 3/8"x30 3/8" (36x60x772)



**H08 FLOOR SUPPORT - W4L19346**  
(x1) 1"x3 3/8"x54 3/8" (24x86x1382)

## INSTALL T-NUTS IN WOOD FIRST



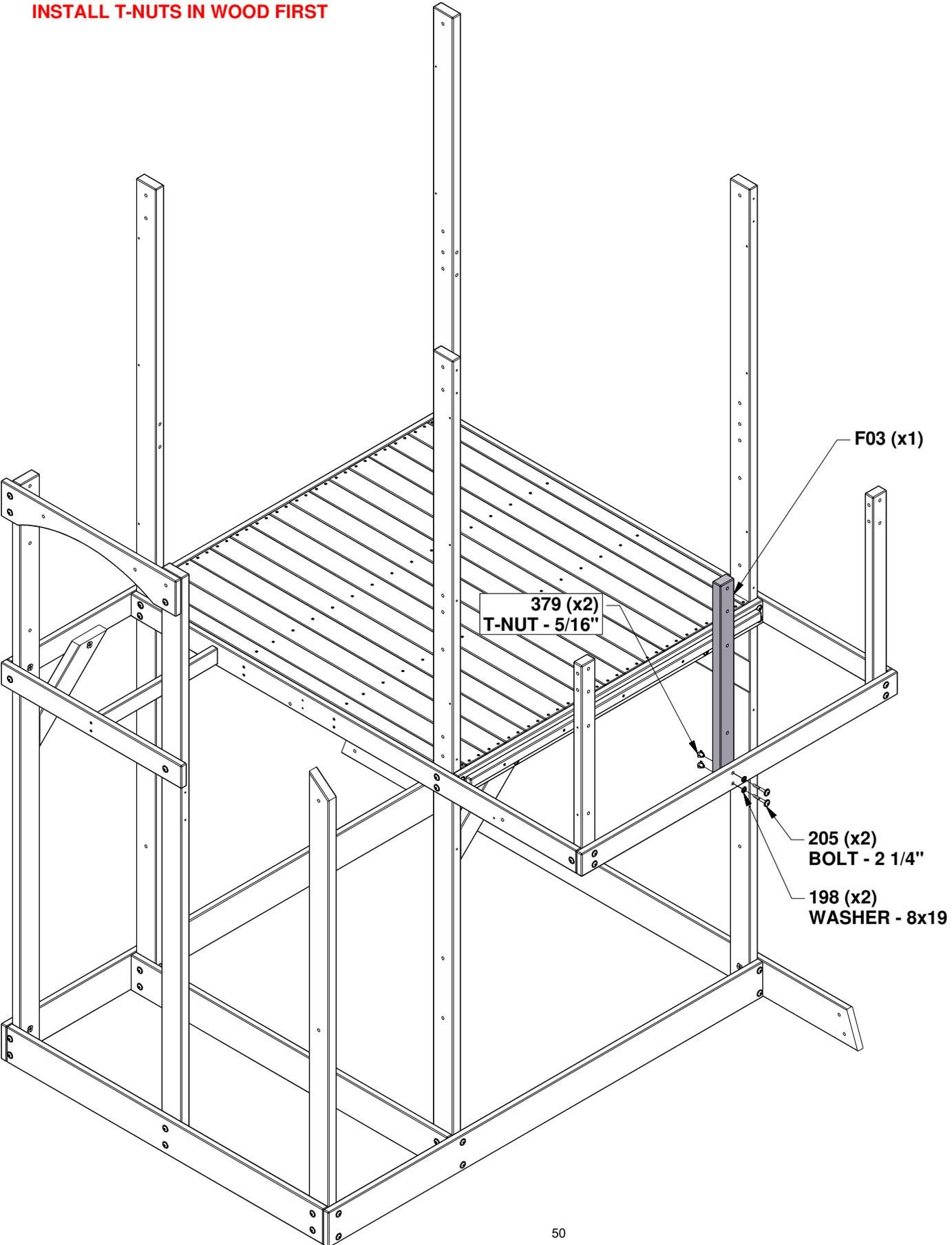
# STEP 18 - FORT ASSEMBLY



**F03 POST - W4L19341**  
 (x1) 1 3/8"x2 3/8"x30 3/8" (36x60x772)

QTY	PART NUMBER	DESCRIPTION
2	H100198	WASHER LOCK EXT 8x19 BLK
2	H100205	BOLT WH 5/16x2-1/4 BLK
2	H100379	T-NUT 5/16 BLK

**INSTALL T-NUTS IN WOOD FIRST**



# STEP 19 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
10	H100382	SCREW PFH 8x1 3/4 BLK
2	H100391	SCREW PFH 8x2 BLK



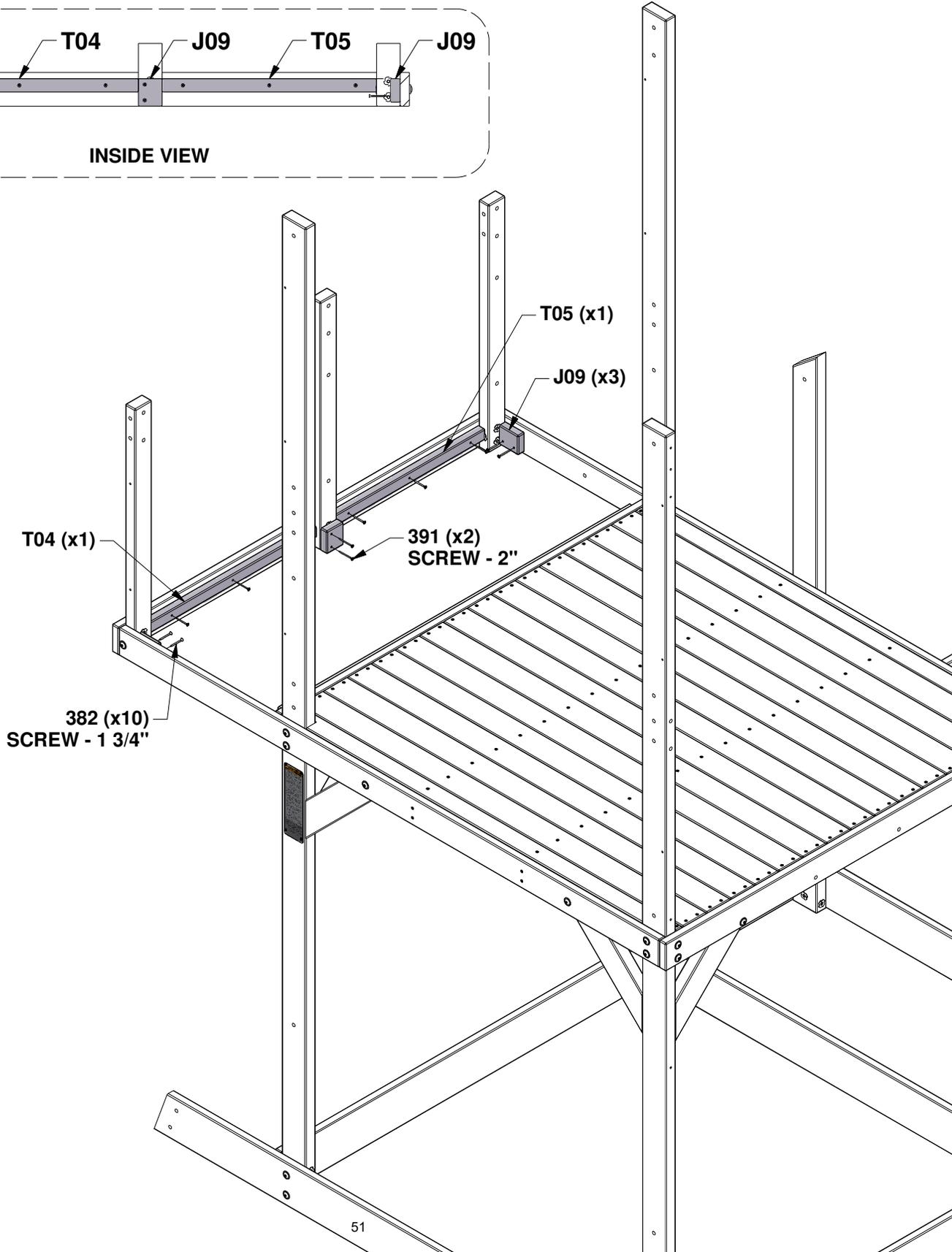
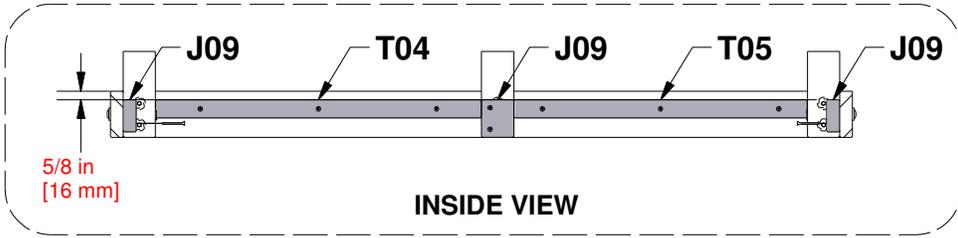
**J09 SUPPORT BOARD - W4L19334**  
 (x3) 1"x2 3/8"x2 3/4" (24x60x70)



**T04 SUPPORT BOARD - W4L19344**  
 (x1) 1"x1 3/8"x23 7/8" (24x34x606)



**T05 SUPPORT BOARD - W4L19343**  
 (x1) 1"x1 3/8"x21 1/2" (24x34x546)



# STEP 20 - FORT ASSEMBLY

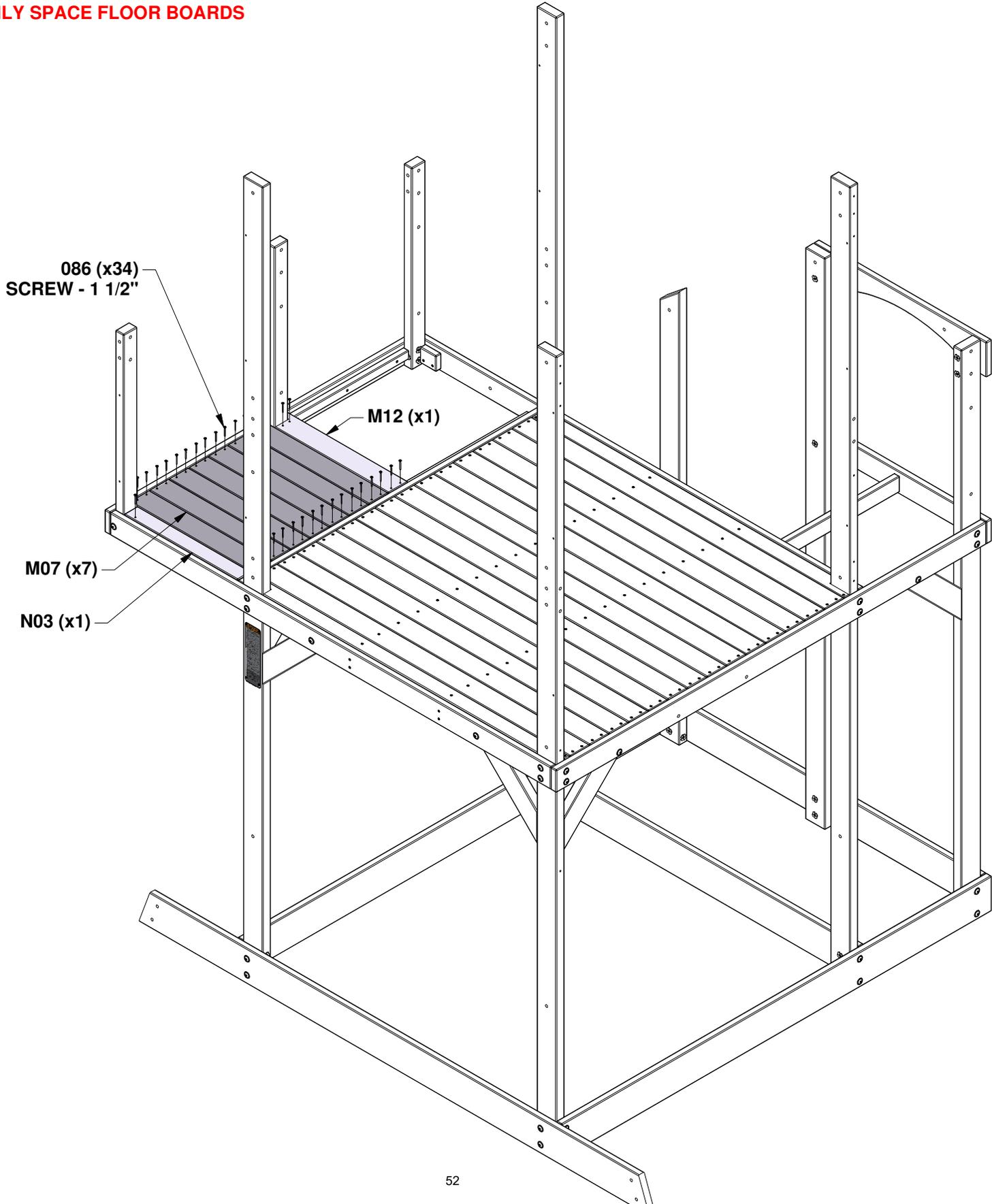
QTY	PART NUMBER	DESCRIPTION
34	H100086	SCREW PFH 8x1-1/2"

M07 FLOOR BOARD - W4L19347  
(x7) 5/8"x3 3/8"x21 1/4" (16x86x540)

M12 FLOOR BOARD - W4L19348  
(x1) 5/8"x3 3/8"x21 1/4" (16x86x540)

N03 FLOOR BOARD - W4L19345  
(x1) 5/8"x2 3/8"x19 3/4" (16x60x502)

## EVENLY SPACE FLOOR BOARDS



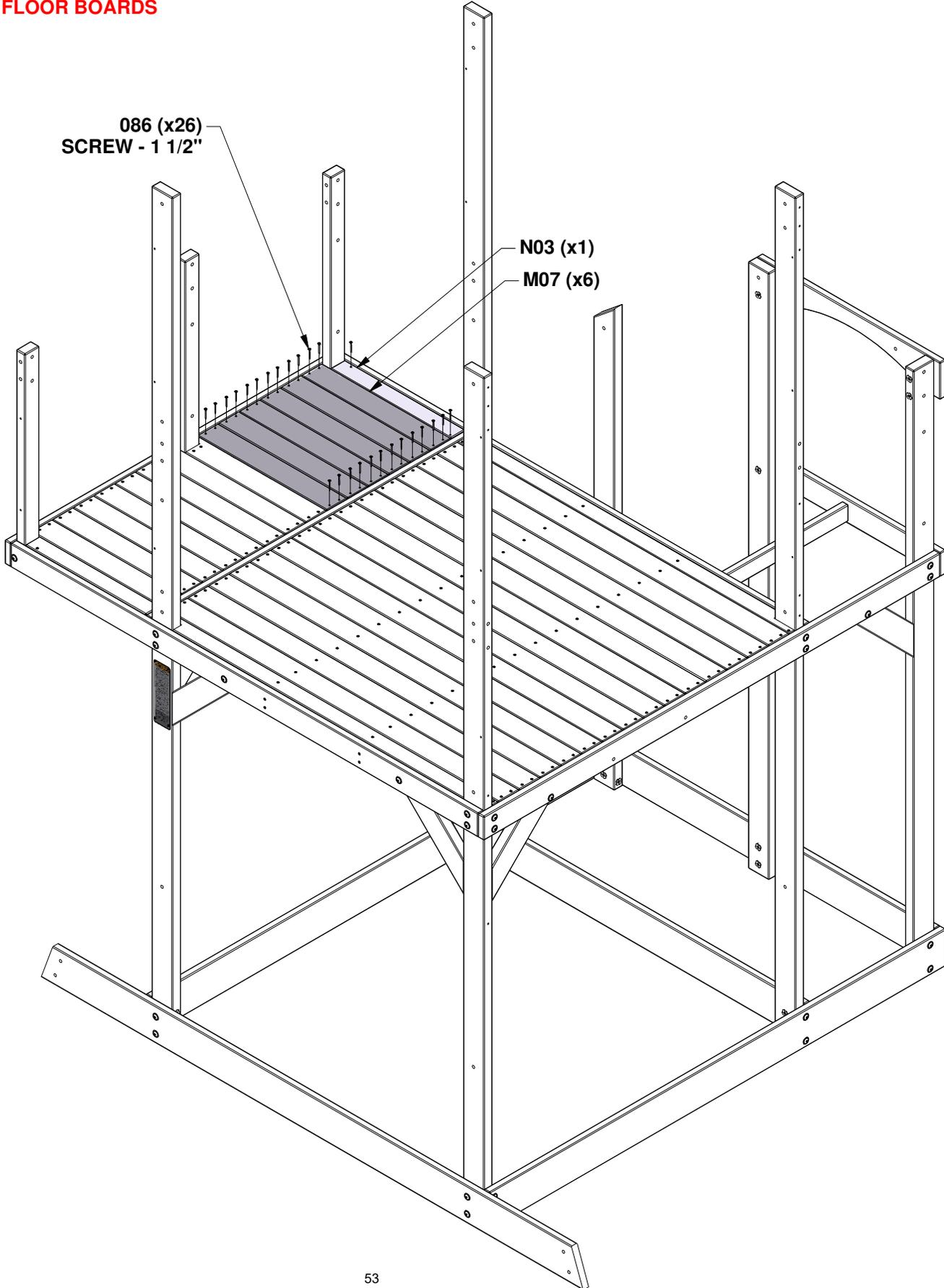
# STEP 21 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
26	H100086	SCREW PFH 8x1-1/2"

M07 FLOOR BOARD - W4L19347  
(x6) 5/8"x3 3/8"x21 1/4" (16x86x540)

N03 FLOOR BOARD - W4L19345  
(x1) 5/8"x2 3/8"x19 3/4" (16x60x502)

## EVENLY SPACE FLOOR BOARDS

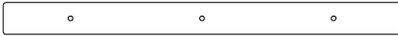


# STEP 22 - FORT ASSEMBLY

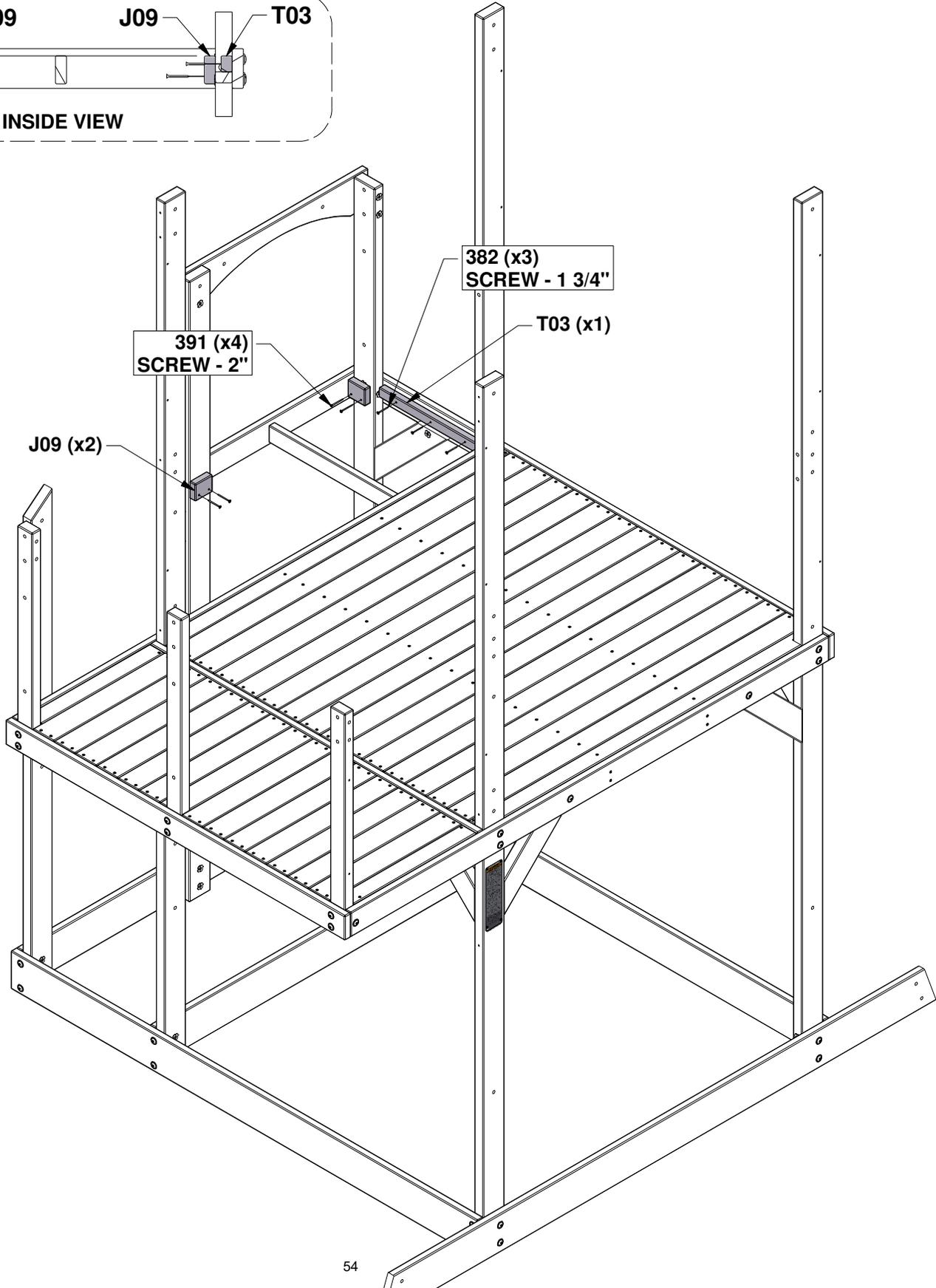
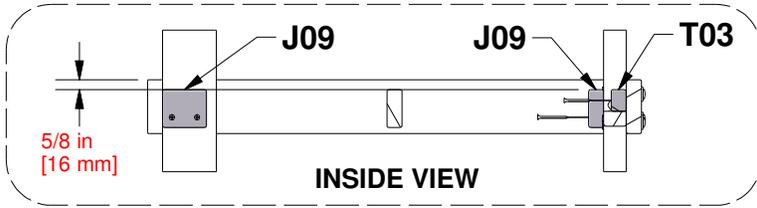
QTY	PART NUMBER	DESCRIPTION
3	H100382	SCREW PFH 8x1 3/4 BLK
4	H100391	SCREW PFH 8x2 BLK



**J09 SUPPORT BOARD - W4L19334**  
 (x2) 1"x2 3/8"x2 3/4" (24x60x70)



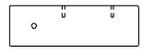
**T03 SUPPORT BOARD - W4L19386**  
 (x1) 1"x1 3/8"x16 5/8" (24x34x423)



# STEP 23 - FORT ASSEMBLY



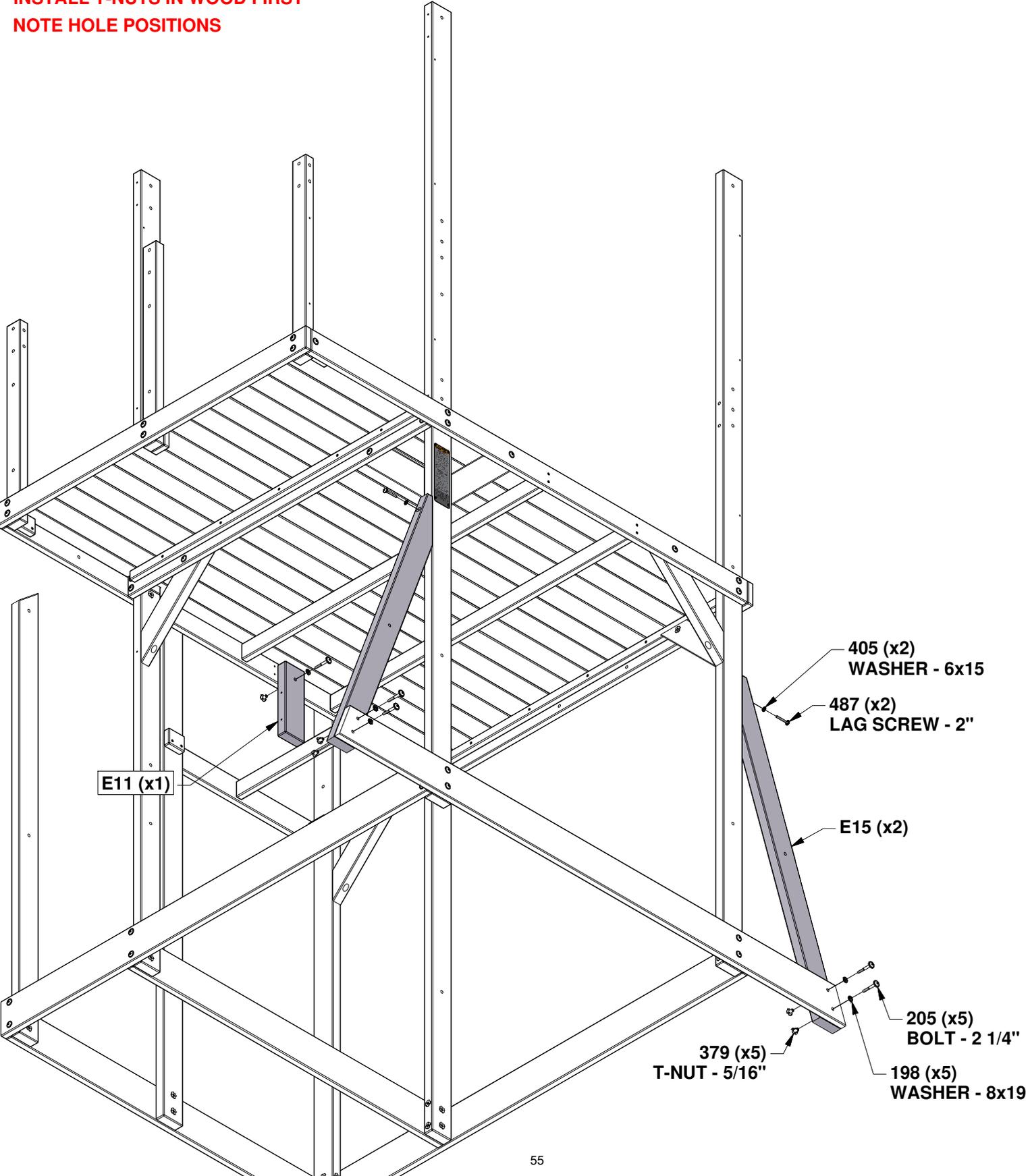
**E15 ANGLE BRACE - W4L19431**  
 (x2) 1 3/8"x3 3/8"x48 3/8" (36x86x1228)



**E11 UPRIGHT - W4L19394**  
 (x1) 1 3/8"x3 3/8"x10 7/8" (36x86x275)

QTY	PART NUMBER	DESCRIPTION
5	H100198	WASHER LOCK EXT 8x19 BLK
5	H100205	BOLT WH 5/16x2-1/4 BLK
5	H100379	T-NUT 5/16 BLK
2	H100405	WASHER LOCK EXT 6x15 BLK
2	H100487	LAG SCREW WH 1/4x2 BLK

**INSTALL T-NUTS IN WOOD FIRST**  
**NOTE HOLE POSITIONS**

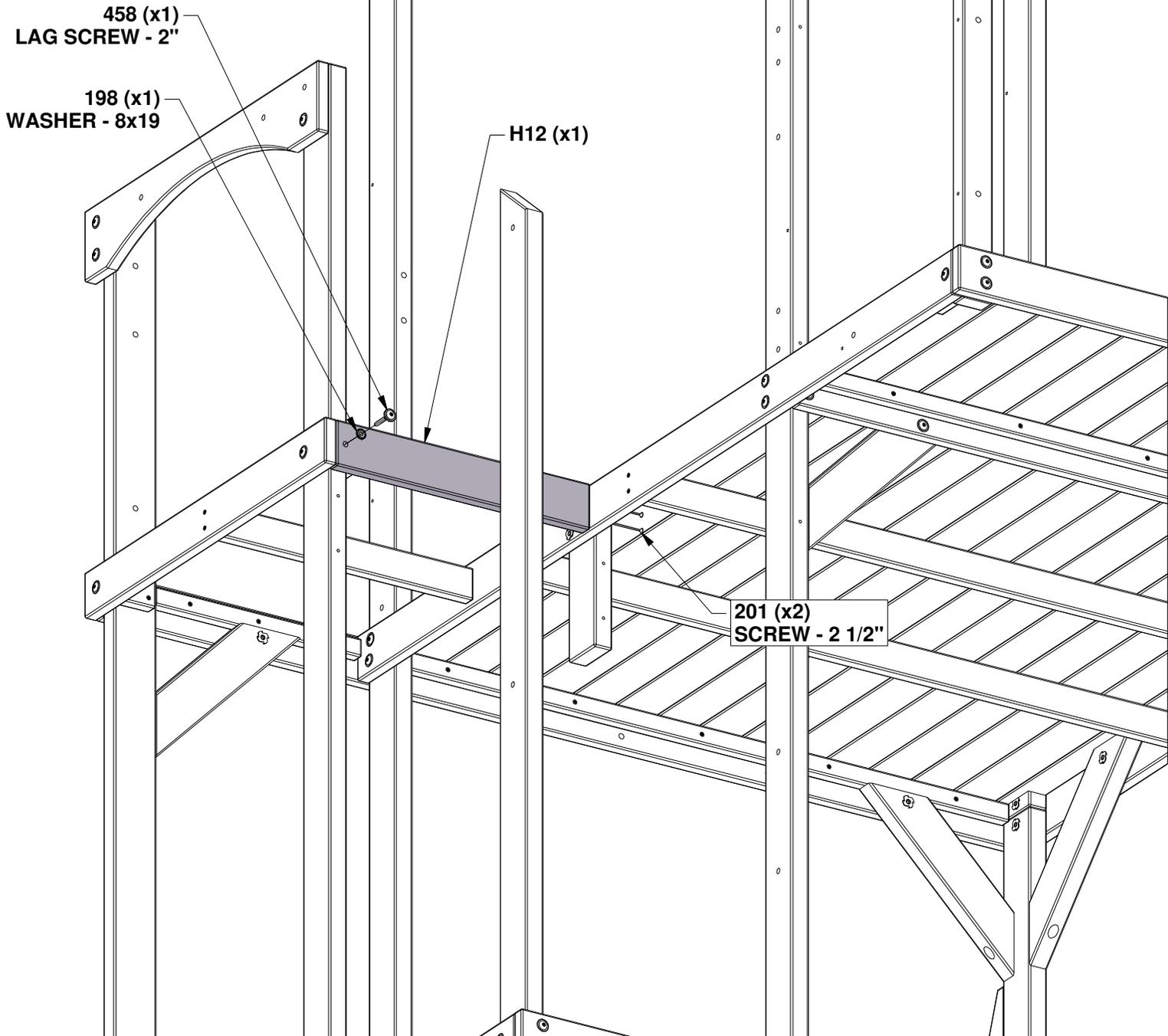


# STEP 24 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
1	H100198	WASHER LOCK EXT 8x19 BLK
2	H100201	SCREW PFH 8x2-1/2 BLK
1	H100458	LAG SCREW WH 5/16x2 BLK



**H12 FLOOR SUPPORT - W4L19392**  
 (x1) 1"x3 3/8"x20 3/8" (24x86x519)



# STEP 25 - FORT ASSEMBLY

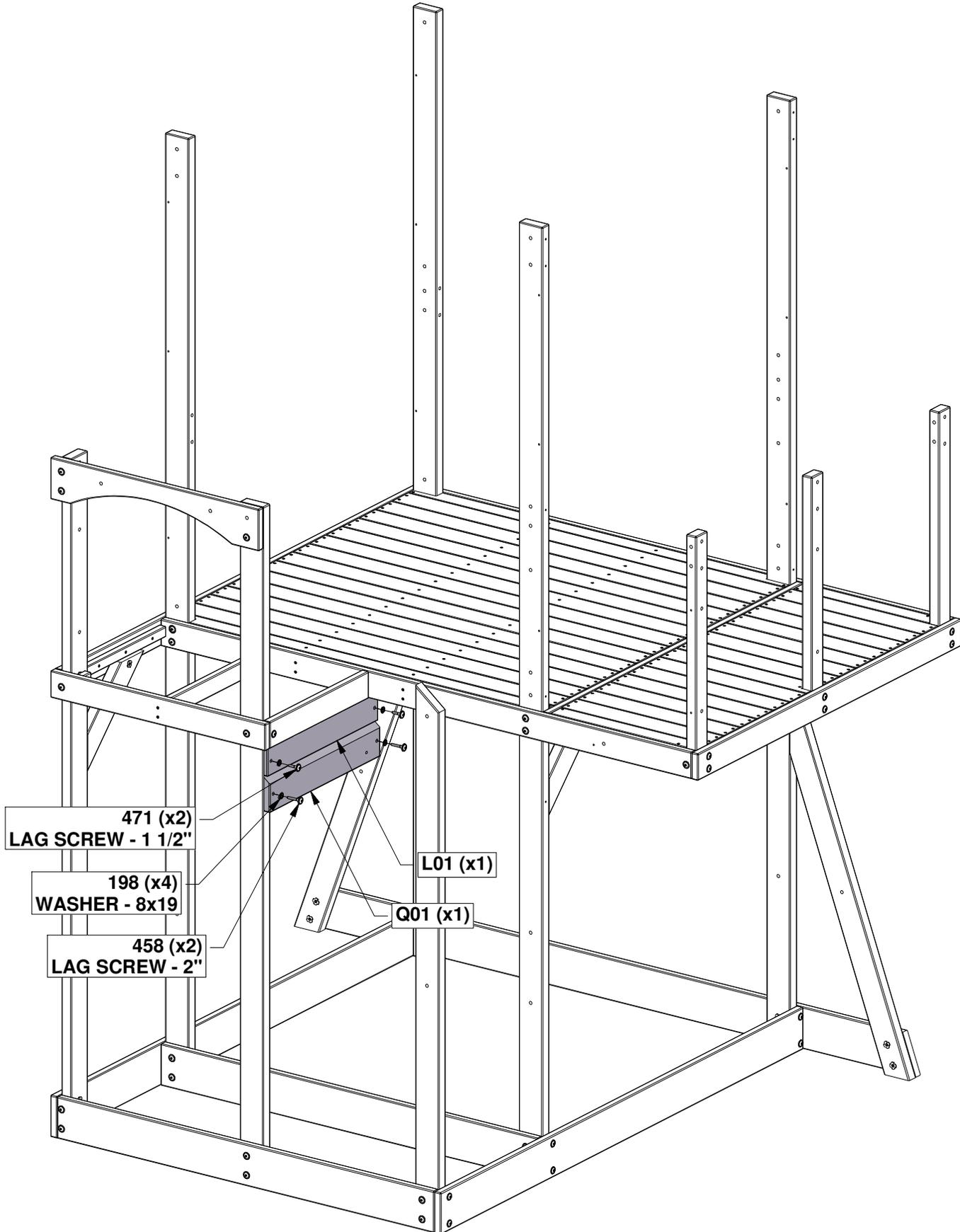
QTY	PART NUMBER	DESCRIPTION
4	H100198	WASHER LOCK EXT 8x19 BLK
2	H100458	LAG SCREW WH 5/16x2 BLK
2	H100471	LAG SCREW WH 5/16x1-1/2 BLK



**L01 SUPPORT BOARD - W4L19395**  
**(x1) 5/8"x3 5/8"x22 3/4" (16x92x579)**



**Q01 SUPPORT BOARD - W4L19396**  
**(x1) 1"x4 3/8"x22 3/4" (24x112x579)**

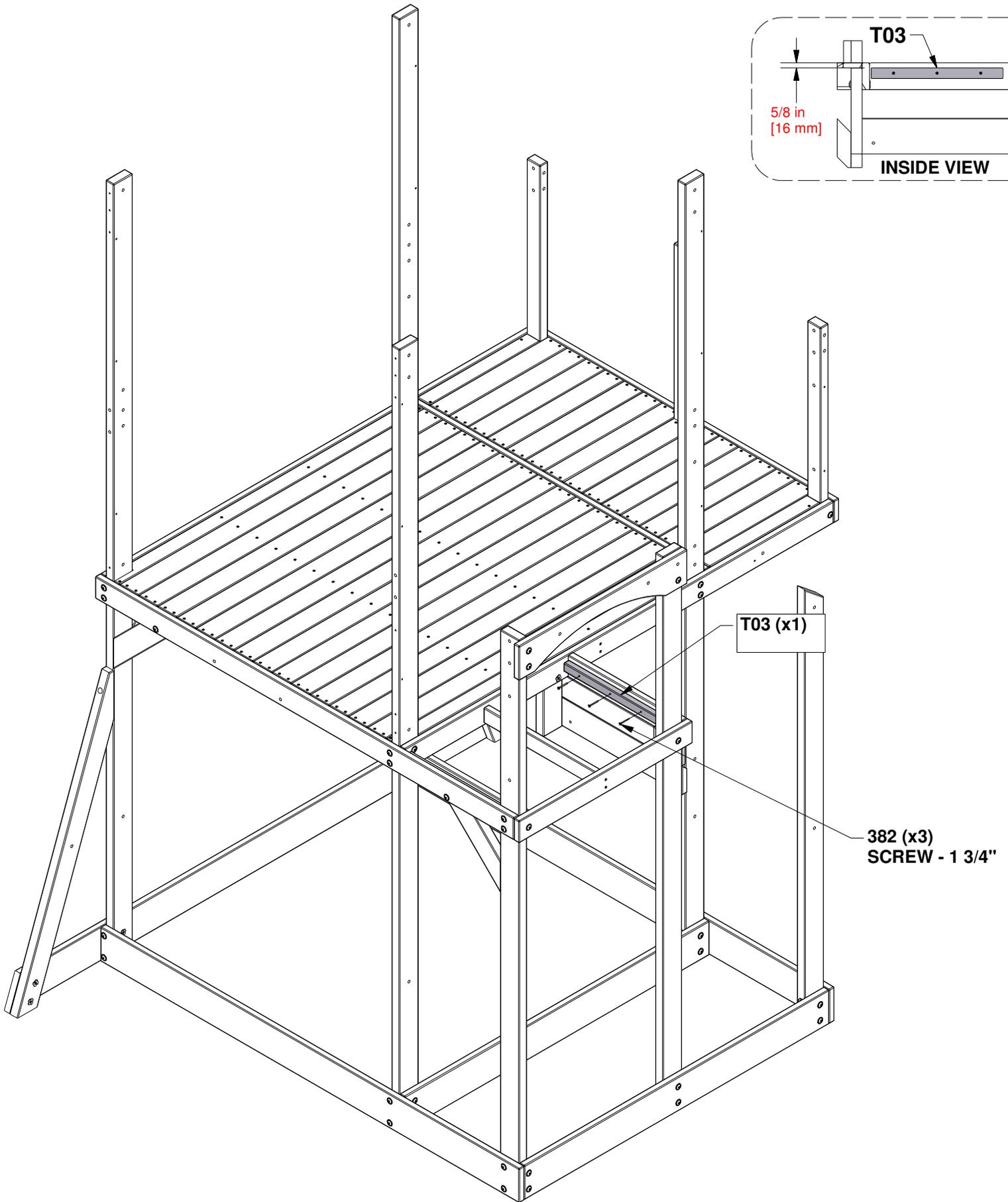
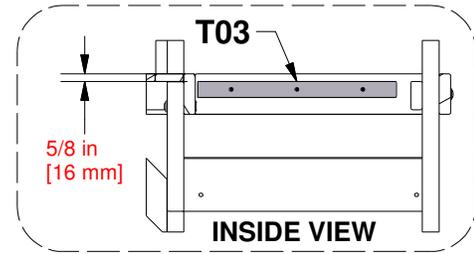


# STEP 26 - FORT ASSEMBLY



**T03 SUPPORT BOARD - W4L19386**  
(x1) 1"x1 3/8"x16 5/8" (24x34x423)

QTY	PART NUMBER	DESCRIPTION
3	H100382	SCREW PFH 8x1 3/4 BLK



# STEP 27 - FORT ASSEMBLY

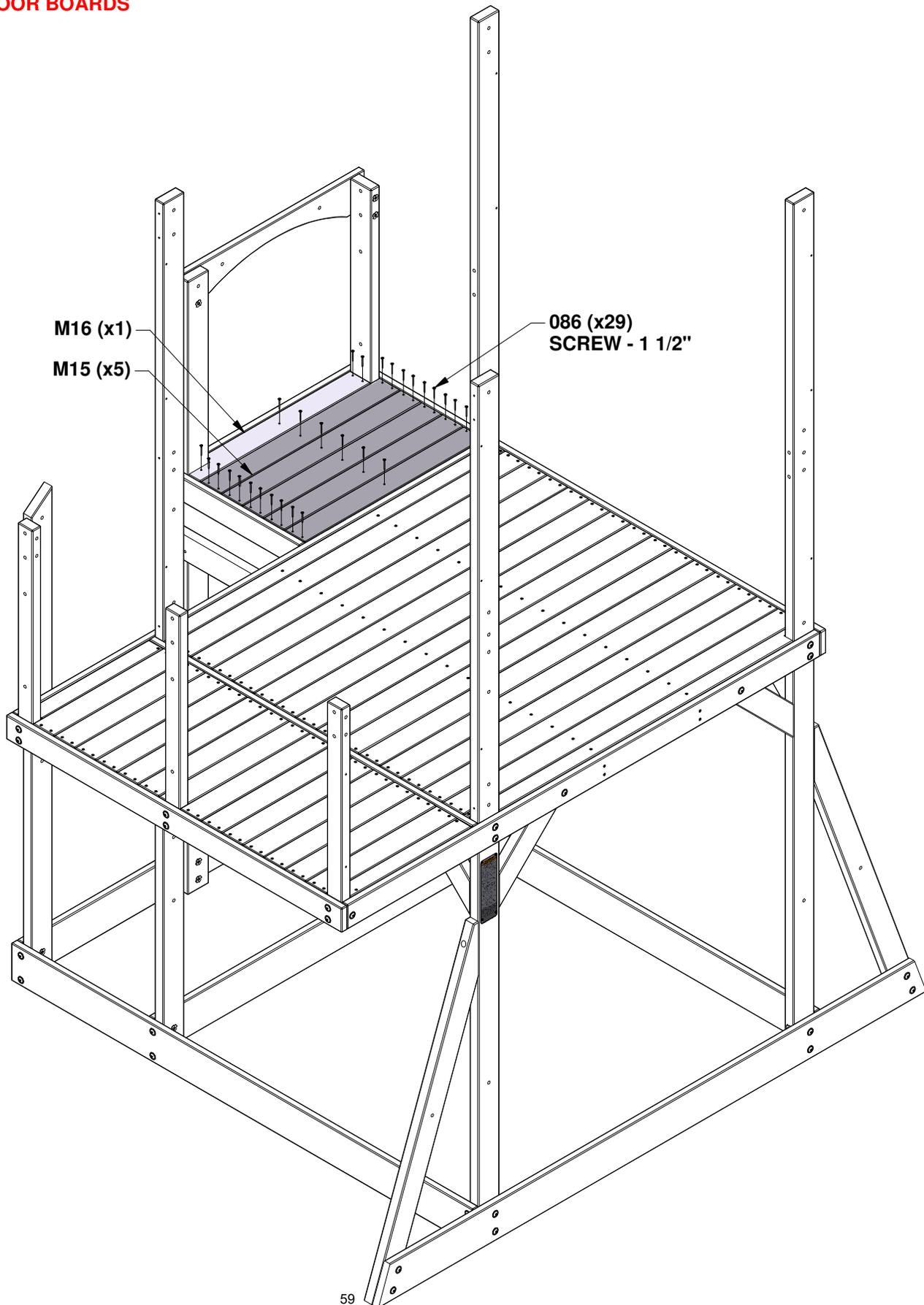
QTY	PART NUMBER	DESCRIPTION
29	H100086	SCREW PFH 8x1-1/2"



**M15 FLOOR BOARD - W4L19387**  
(x5) 5/8"x3 3/8"x29 1/8" (16x86x740)

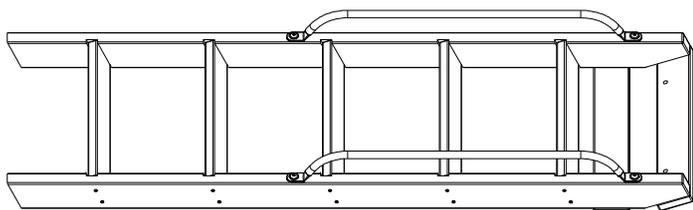
**M16 FLOOR BOARD - W4L19397**  
(x1) 5/8"x3 3/8"x27 3/4" (16x86x704)

## EVENLY SPACE FLOOR BOARDS



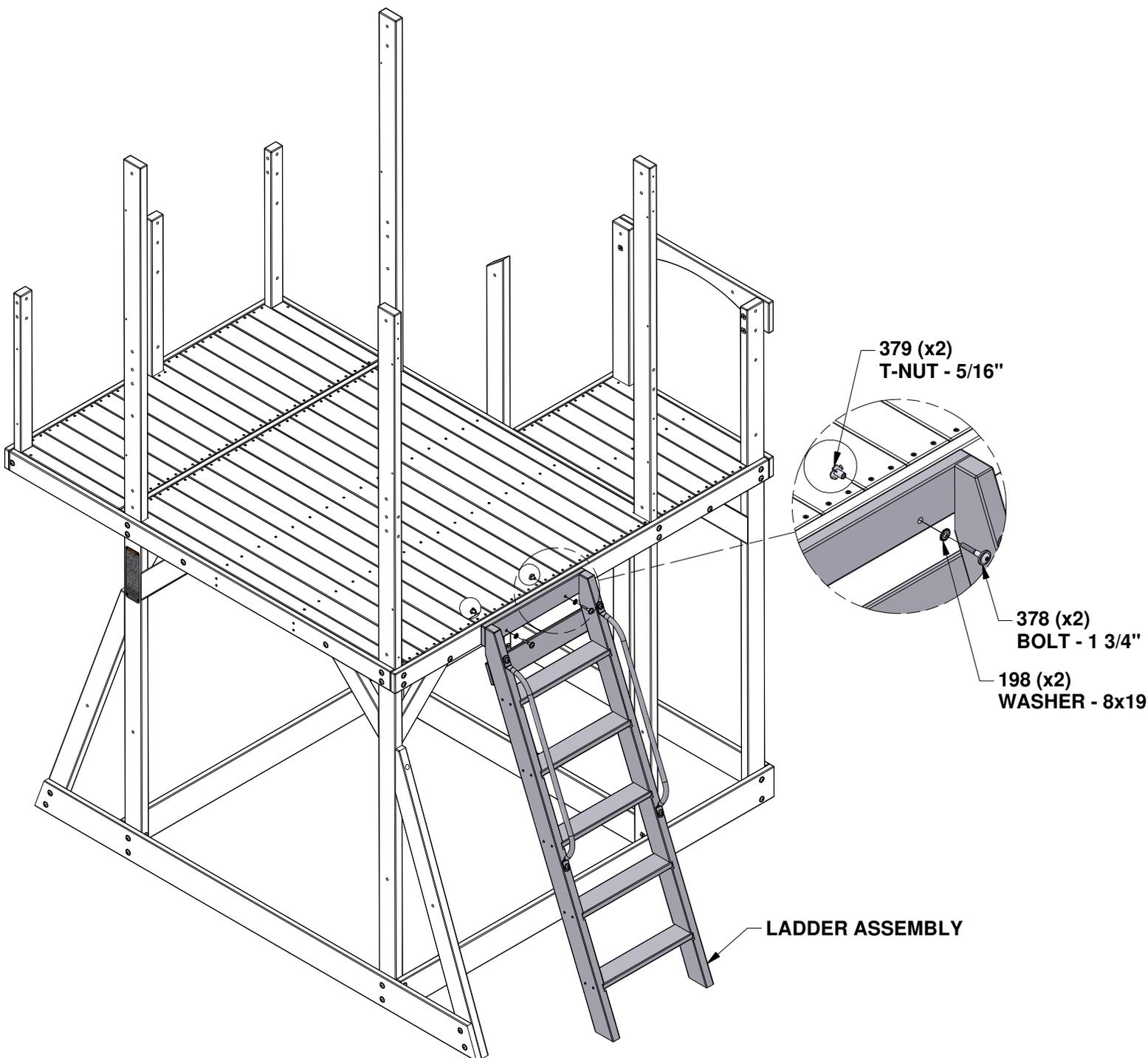
# STEP 28 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H100198	WASHER LOCK EXT 8x19 BLK
2	H100378	BOLT WH 5/16x1 3/4 BLK
2	H100379	T-NUT 5/16 BLK



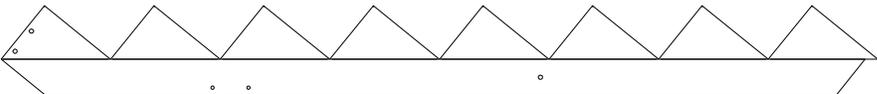
LADDER ASSEMBLY

**INSTALL T-NUTS IN WOOD FIRST**

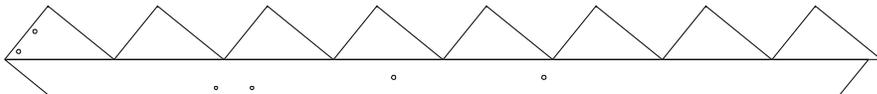


# STEP 29 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H100198	WASHER LOCK EXT 8x19 BLK
1	H100205	BOLT WH 5/16x2-1/4 BLK
2	H100379	T-NUT 5/16 BLK
6	H100405	WASHER LOCK EXT 6x15 BLK
6	H100456	LAG SCREW WH 1/4x2-1/2 BLK
1	H100484	BOLT WH 5/16x3 1/4 BLK



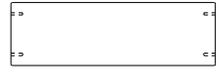
**SR1 STAIR RAIL - W2A04137**  
(x1) 1"x8 3/8"x82 5/8" (24x214x2099)



**SR2 STAIRRAIL - W2A04138**  
(x1) 1"x8 3/8"x82 5/8" (24x214x2099)



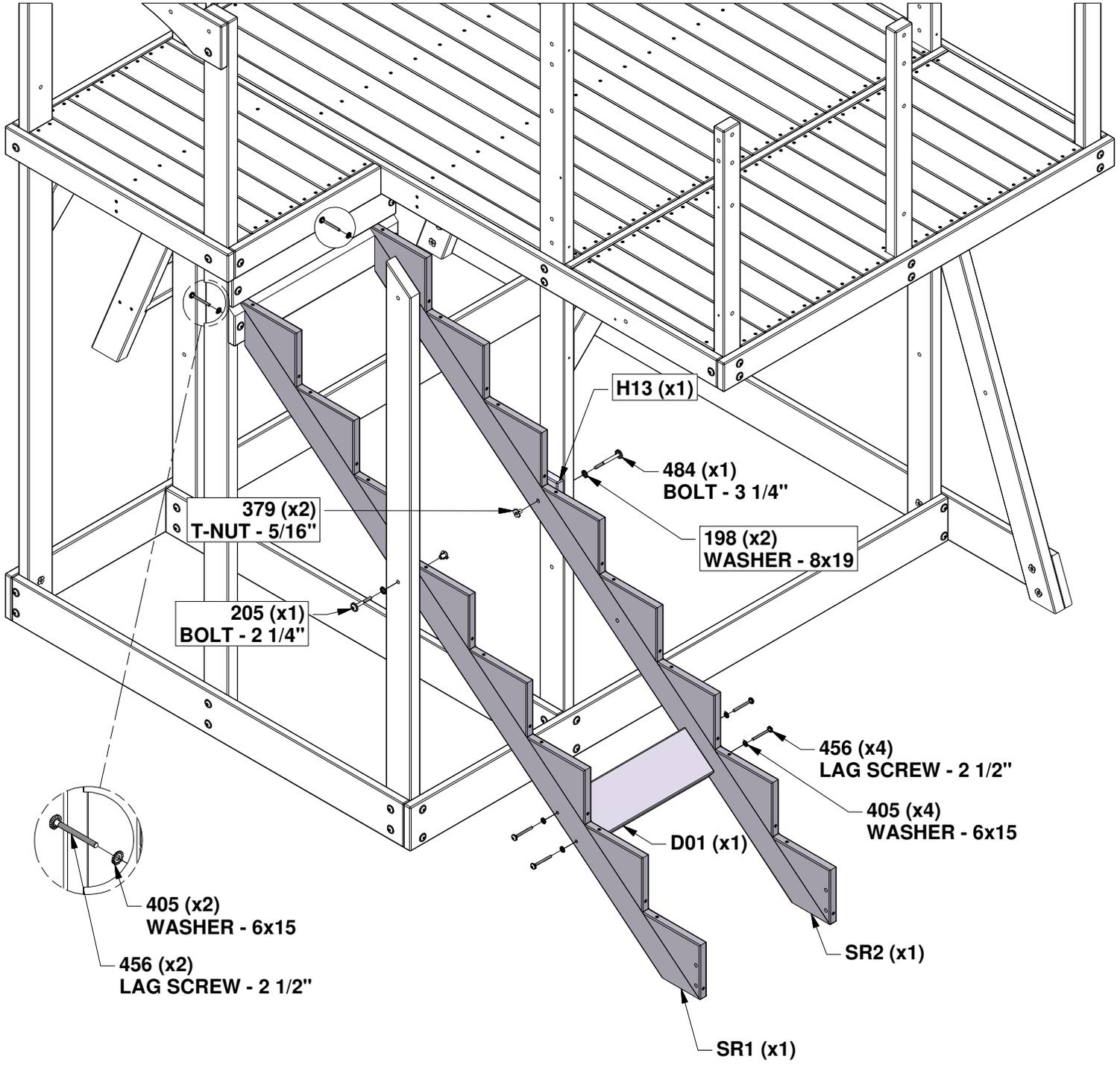
**H13 WALL SPACER - W4L19393**  
(x1) 1"x3 3/8"x3 3/8" (24x86x86)



**D01 STAIR SUPPORT - W4L19366**  
(x1) 1 3/8"x5 1/4"x17 1/8" (36x134x435)

**HOLE DOWNWARD WHEN INSTALLED**

## INSTALL T-NUTS IN WOOD FIRST

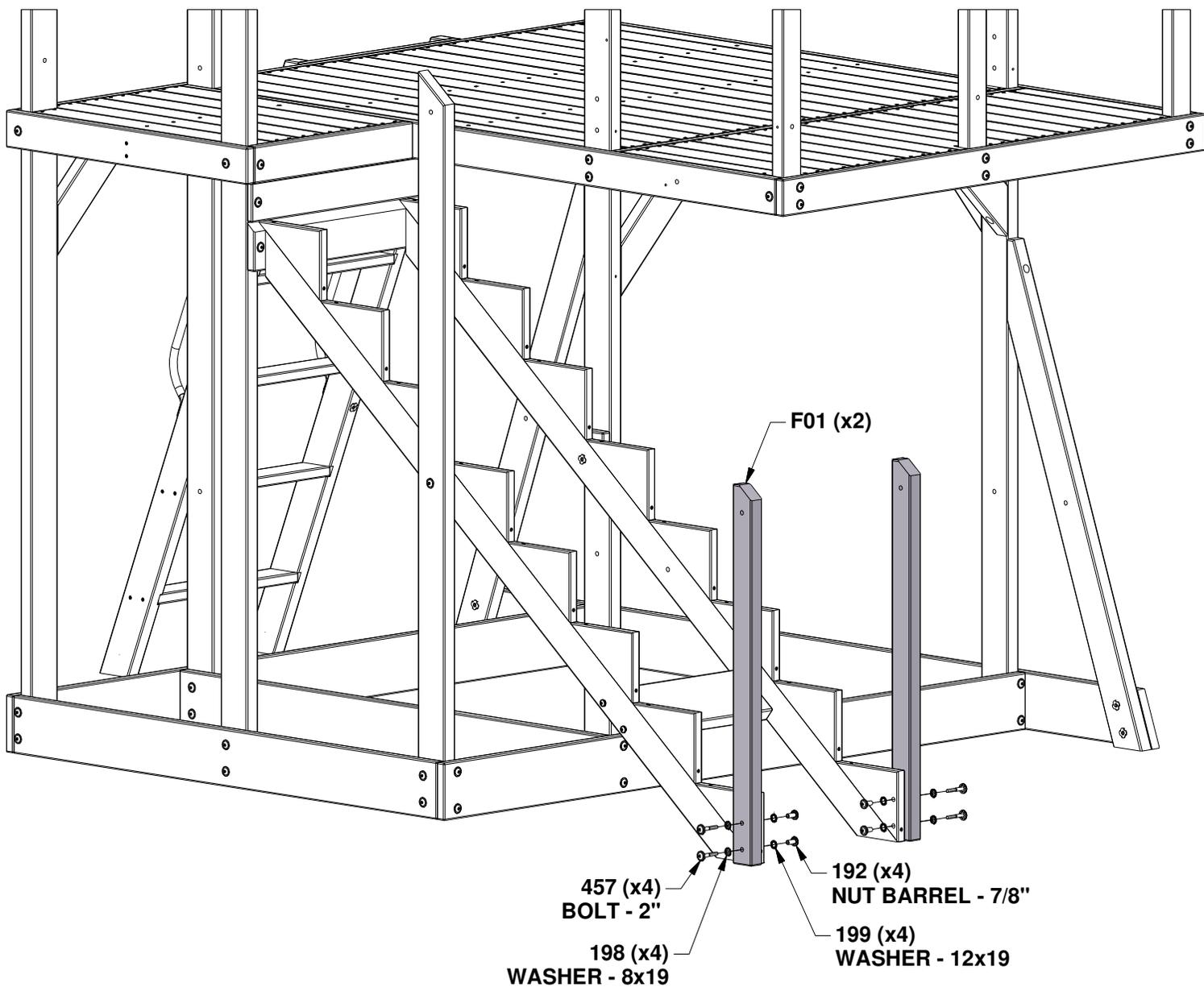


# STEP 30 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100192	NUT BARREL WH 5/16x7/8 BLK
4	H100198	WASHER LOCK EXT 8x19 BLK
4	H100199	WASHER LOCK EXT 12x19 BLK
4	H100457	BOLT WH 5/16x2 BLK

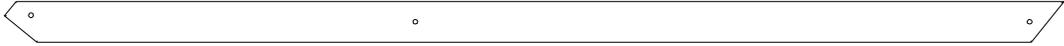


**F01 UPRIGHT - W4L19398**  
 (x2) 1 3/8"x2 3/8"x34 7/8" (36x60x887)



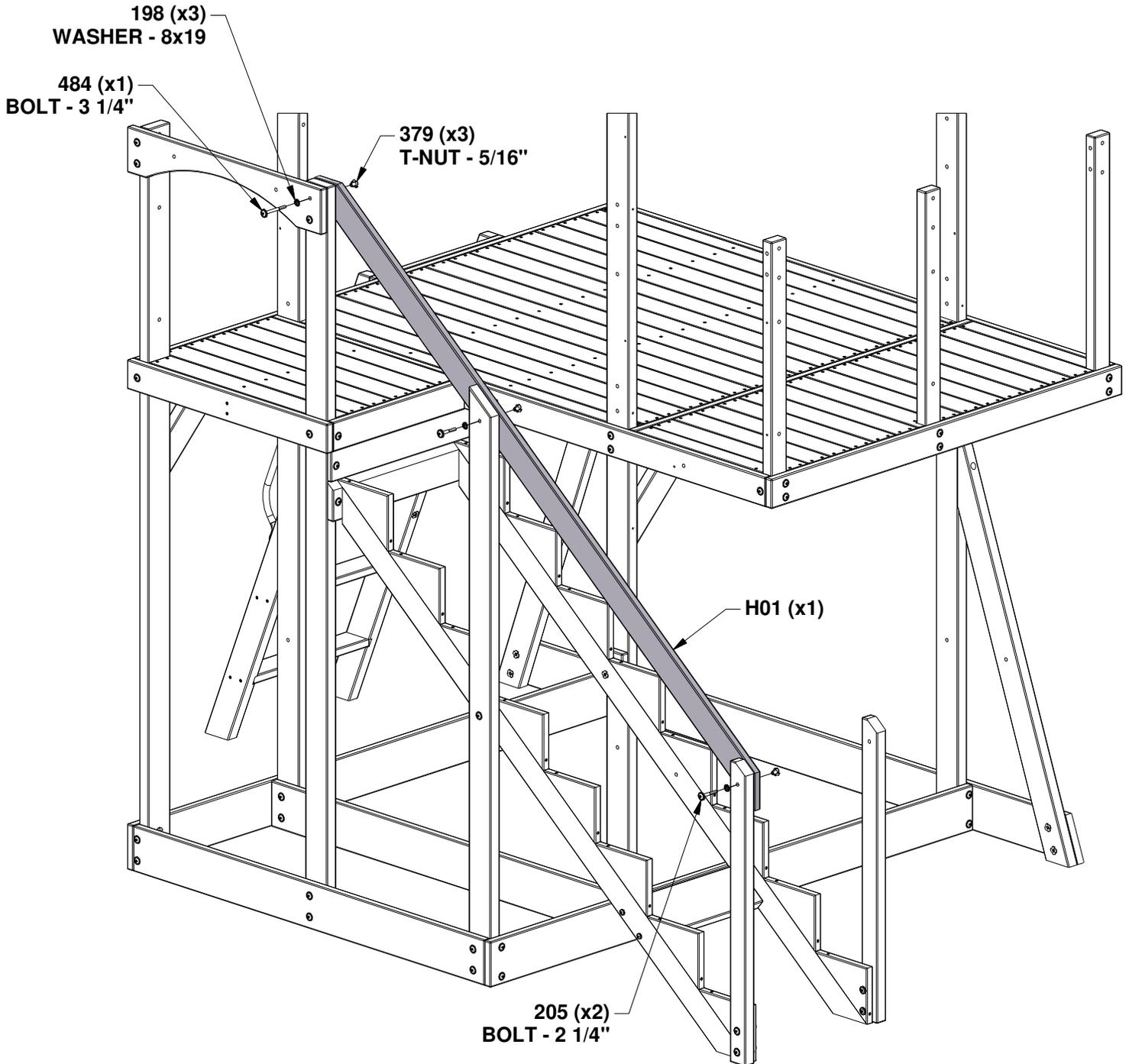
# STEP 31 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
3	H100198	WASHER LOCK EXT 8x19 BLK
2	H100205	BOLT WH 5/16x2-1/4 BLK
3	H100379	T-NUT 5/16 BLK
1	H100484	BOLT WH 5/16x3 1/4 BLK



**H01 HANDRAIL - W4L19399**  
 (x1) 1"x3 3/8"x88 3/4" (24x86x2255)

## INSTALL T-NUTS IN WOOD FIRST



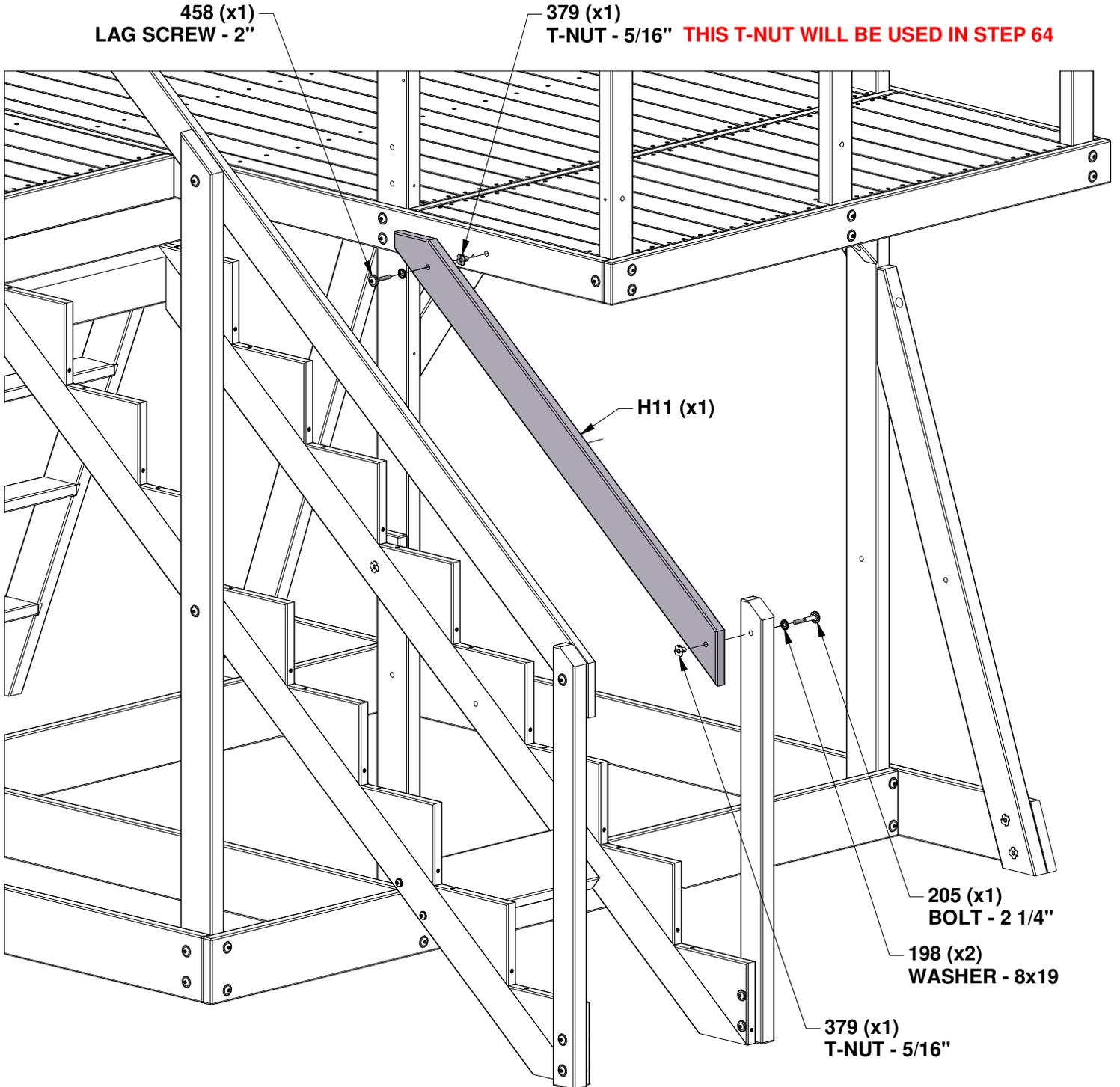
# STEP 32 - FORT ASSEMBLY



**H11 HANDRAIL - W4L19400**  
 (x1) 1"x3 3/8"x46" (24x86x1170)

QTY	PART NUMBER	DESCRIPTION
2	H100198	WASHER LOCK EXT 8x19 BLK
1	H100205	BOLT WH 5/16x2-1/4 BLK
2	H100379	T-NUT 5/16 BLK
1	H100458	LAG SCREW WH 5/16x2 BLK

## INSTALL T-NUTS IN WOOD FIRST



# STEP 33 - FORT ASSEMBLY

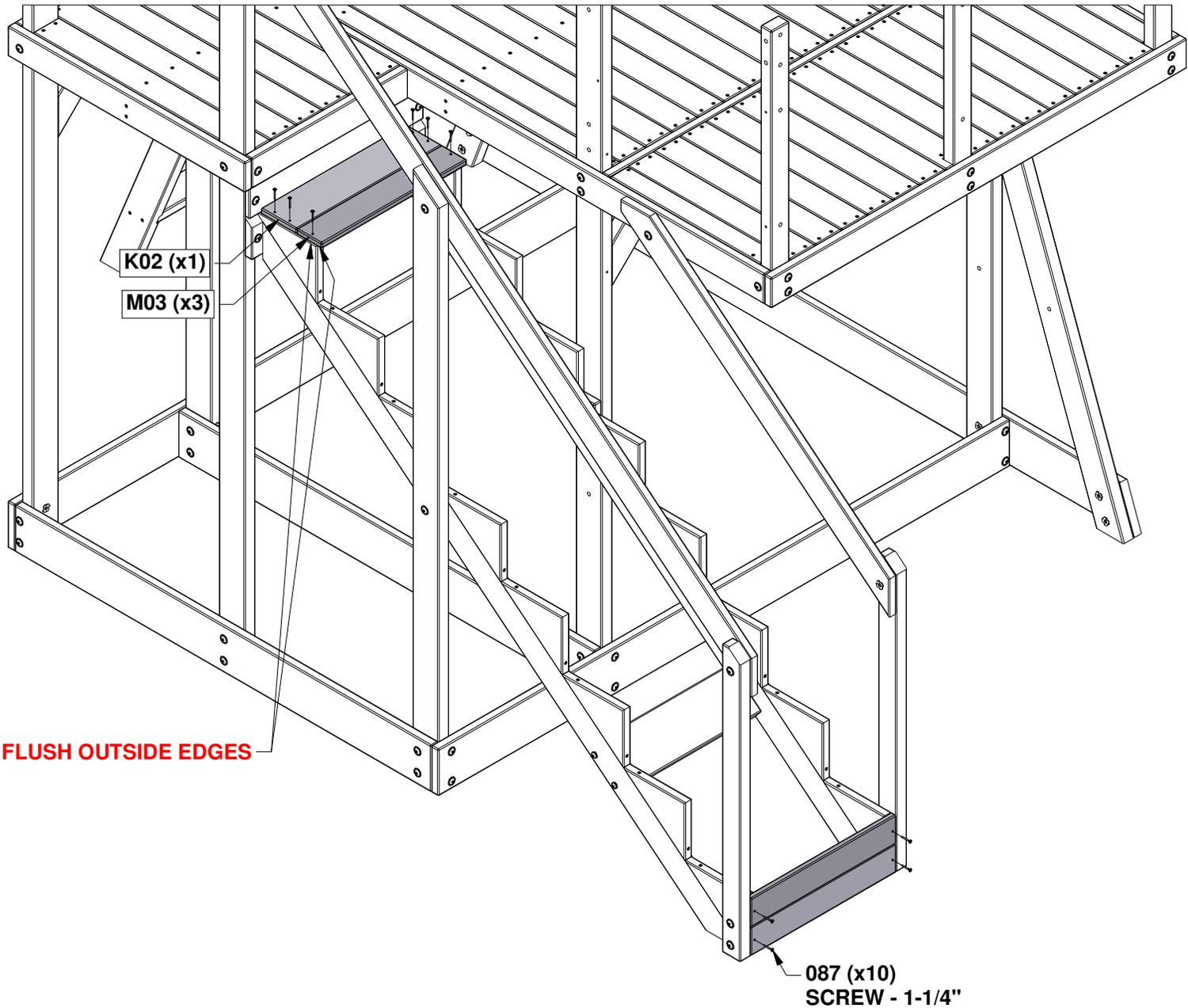
QTY	PART NUMBER	DESCRIPTION
10	H100087	SCREW PFH 8x1-1/4"



**K02 STEP BOARD - W4L19390**  
 (x1) 5/8"x4 5/8"x19" (16x119x483)



**M03 STEP BOARD - W4L19389**  
 (x3) 5/8"x3 1/4"x19" (16x83x483)



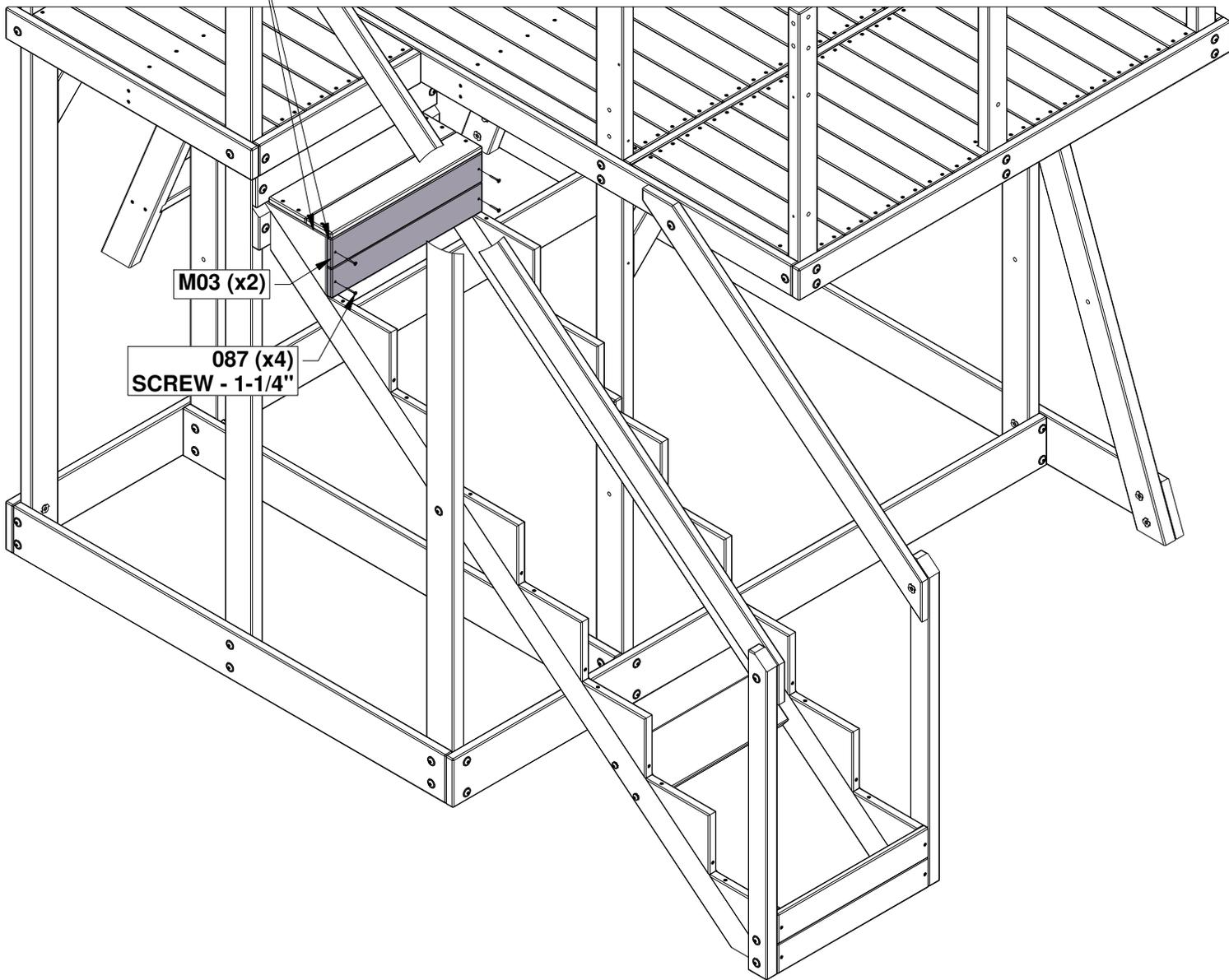
# STEP 34 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100087	SCREW PFH 8x1-1/4"



**M03 STEP BOARD - W4L19389**  
(x2) 5/8"x3 1/4"x19" (16x83x483)

**FLUSH OUTSIDE EDGES**



# STEP 35 - FORT ASSEMBLY

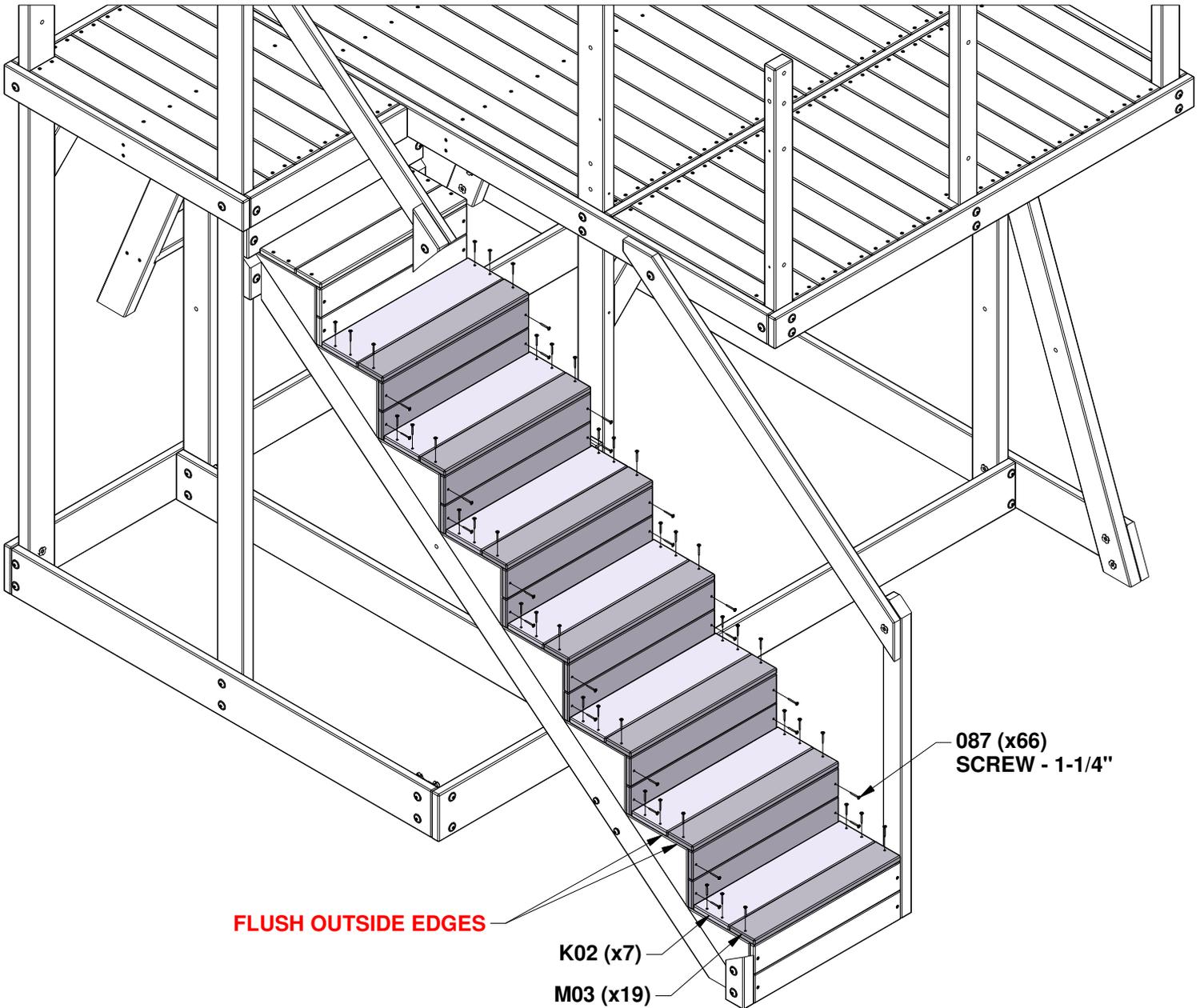
QTY	PART NUMBER	DESCRIPTION
66	H100087	SCREW PFH 8x1-1/4"



**K02 STEP BOARD - W4L19390**  
(x7) 5/8"x4 5/8"x19" (16x119x483)

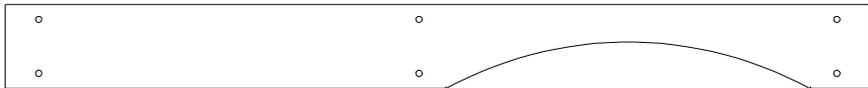


**M03 STEP BOARD - W4L19389**  
(x19) 5/8"x3 1/4"x19" (16x83x483)



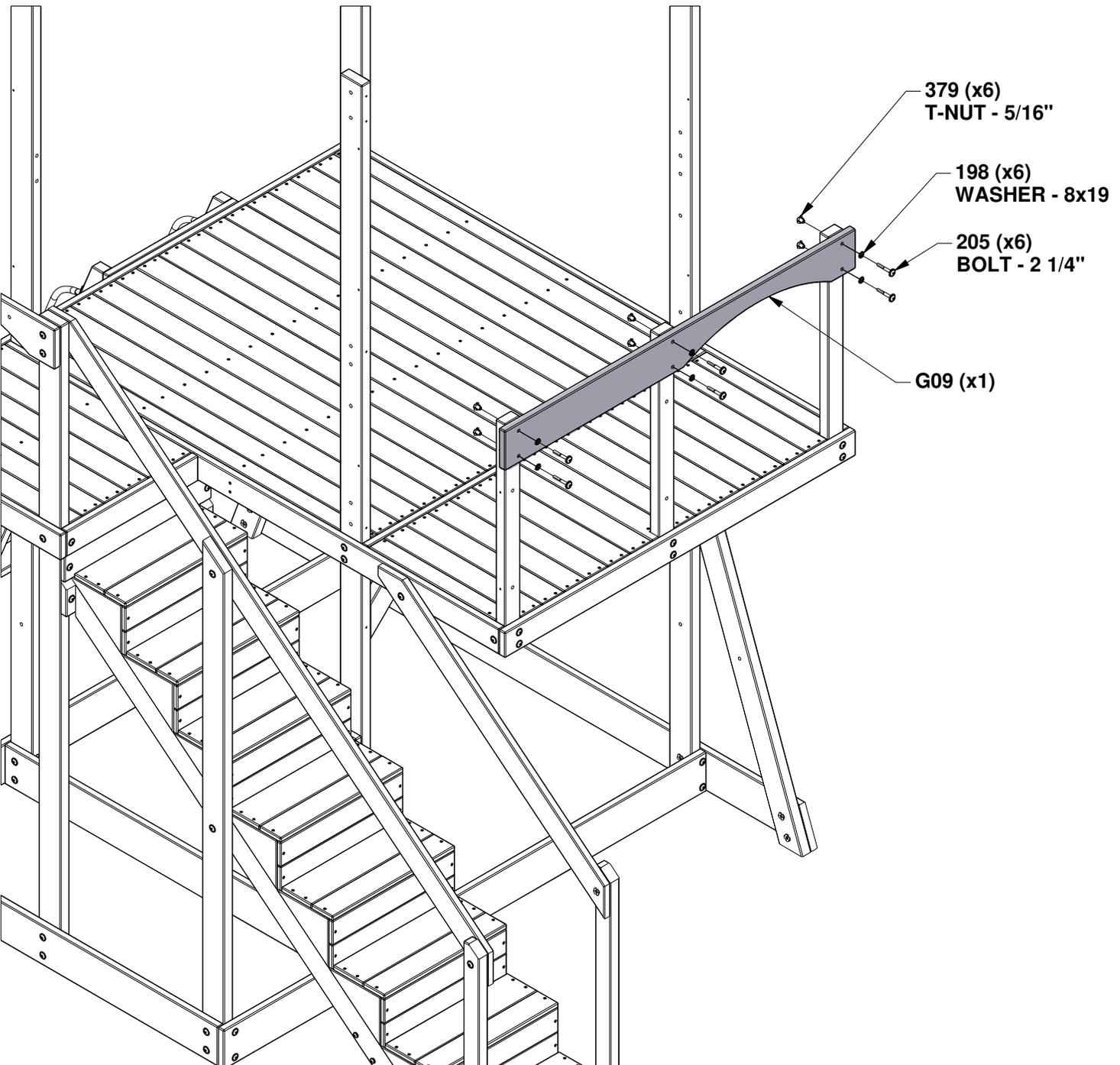
# STEP 36 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
6	H100198	WASHER LOCK EXT 8x19 BLK
6	H100205	BOLT WH 5/16x2-1/4 BLK
6	H100379	T-NUT 5/16 BLK



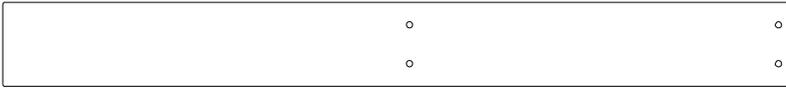
**G09** ARCHED RAIL - W4L19351  
 (x1) 1"x5 1/4"x54 3/8" (24x134x1382)

## INSTALL T-NUTS IN WOOD FIRST



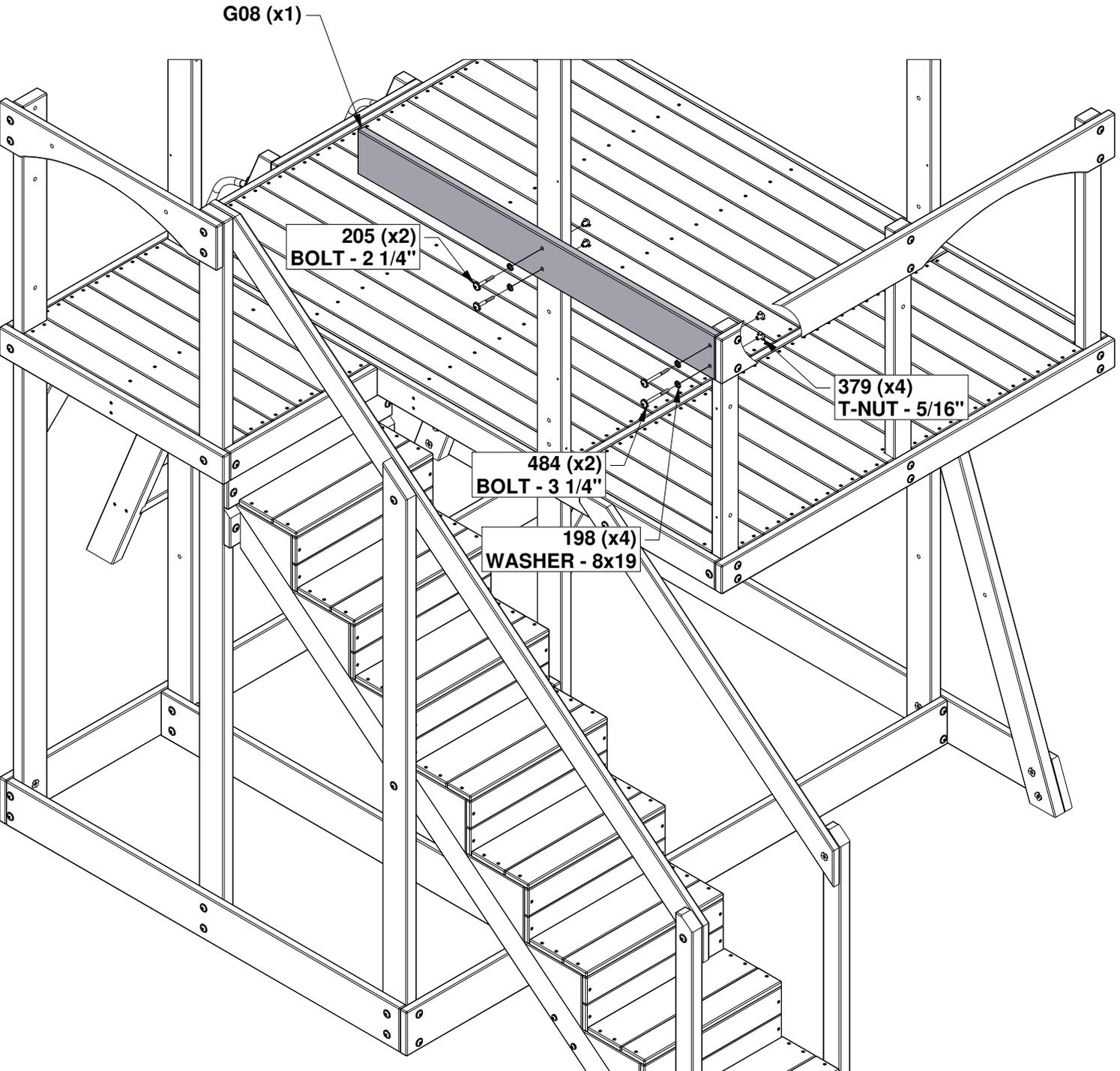
# STEP 37 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100198	WASHER LOCK EXT 8x19 BLK
2	H100205	BOLT WH 5/16x2-1/4 BLK
4	H100379	T-NUT 5/16 BLK
2	H100484	BOLT WH 5/16x3 1/4 BLK



**G08 WALL RAIL - W4L19362**  
 (x1) 1"x5 1/4"x49 1/2" (24x134x1256)

## INSTALL T-NUTS IN WOOD FIRST

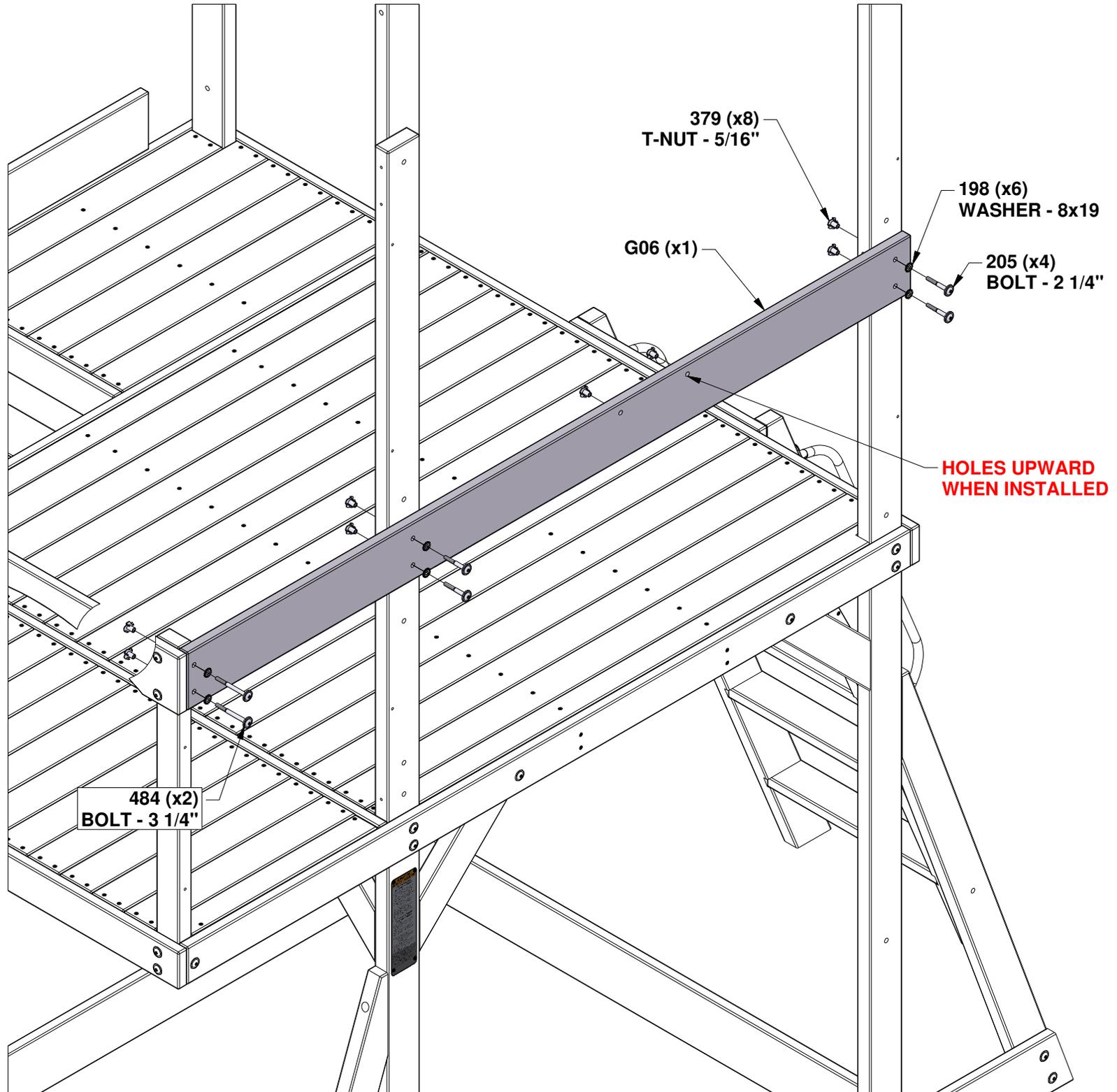


# STEP 38 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
6	H100198	WASHER LOCK EXT 8x19 BLK
4	H100205	BOLT WH 5/16x2-1/4 BLK
8	H100379	T-NUT 5/16 BLK
2	H100484	BOLT WH 5/16x3 1/4 BLK

G06 WALL RAIL - W4L19353  
 (x1) 1"x5 1/4"x76 3/4" (24x134x1948)

## INSTALL T-NUTS IN WOOD FIRST



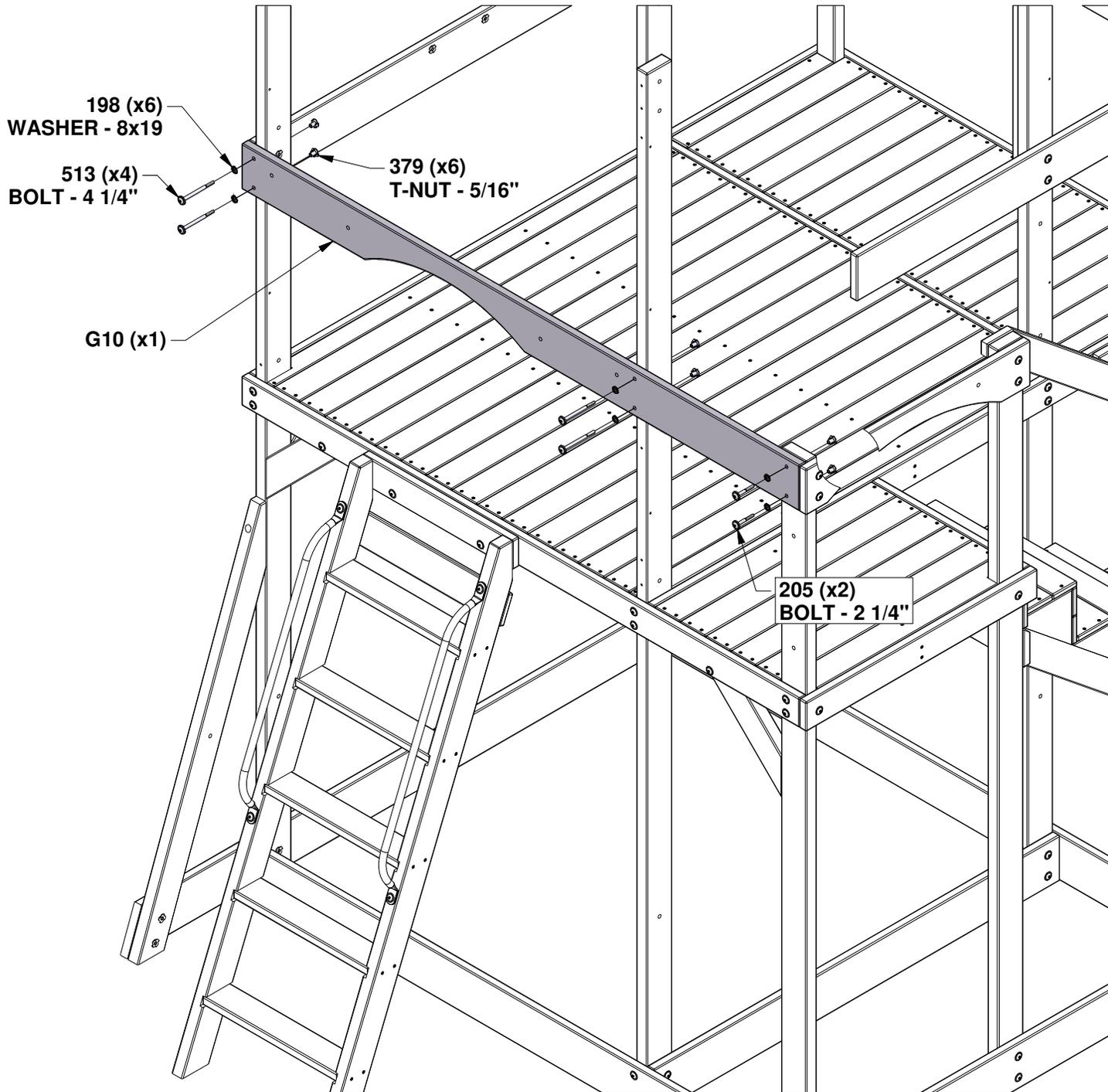
# STEP 39 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
6	H100198	WASHER LOCK EXT 8x19 BLK
2	H100205	BOLT WH 5/16x2-1/4 BLK
6	H100379	T-NUT 5/16 BLK
4	H100513	BOLT WH 5/16x4 1/4 BLK



**G10 ARCHED RAIL - W4L19373**  
 (x1) 1"x5 1/4"x74 7/8" (24x134x1901)

## INSTALL T-NUTS IN WOOD FIRST



# STEP 40 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100198	WASHER LOCK EXT 8x19 BLK
2	H100205	BOLT WH 5/16x2-1/4 BLK
4	H100379	T-NUT 5/16 BLK
2	H100457	BOLT WH 5/16x2 BLK

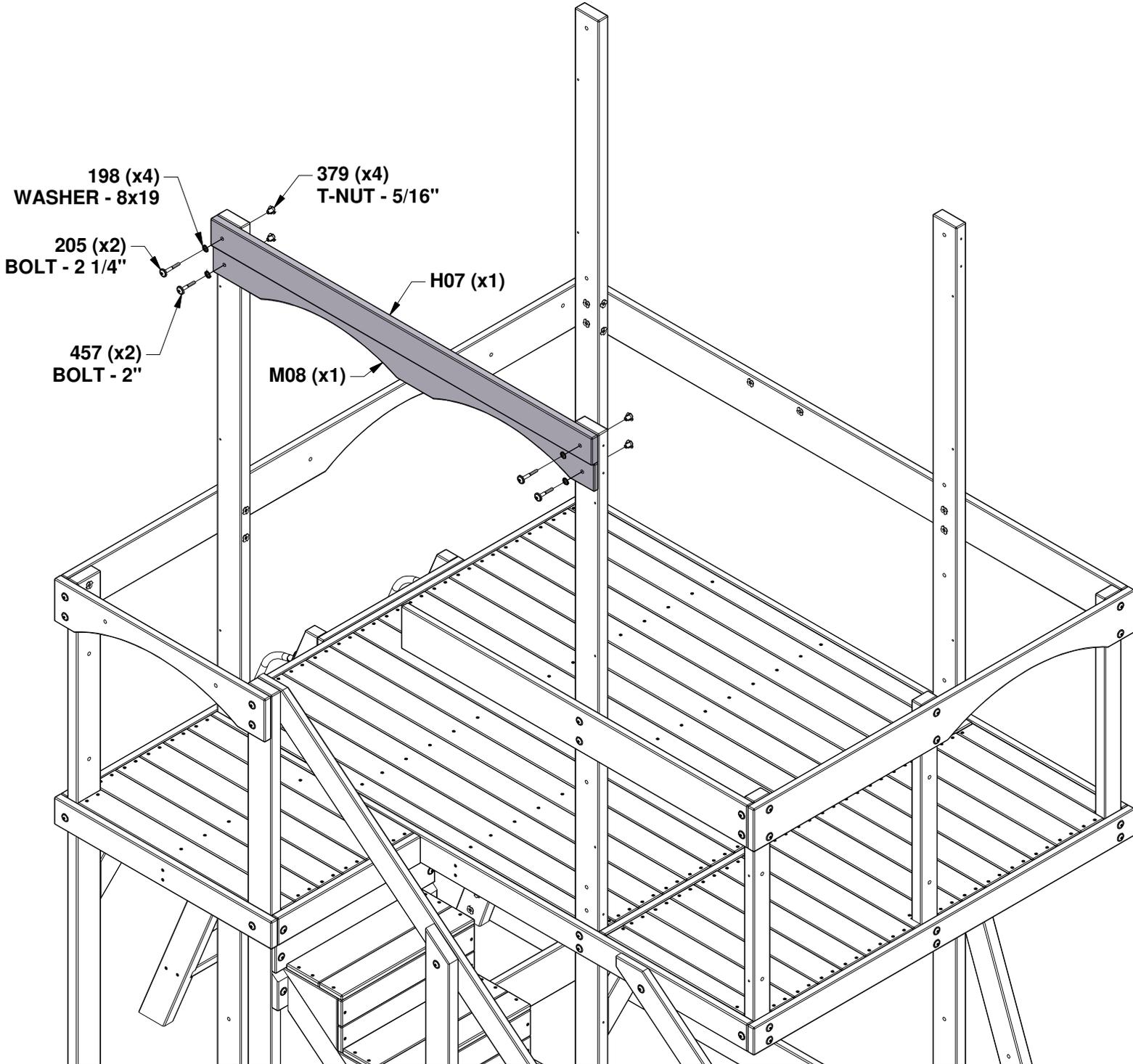


**H07 WALL RAIL - W4L19367**  
(x1) 1"x3 3/8"x54 1/2" (24x86x1384)



**M08 ARCHED RAIL - W4L19368**  
(x1) 5/8"x3 3/8"x54 1/2" (16x86x1384)

## INSTALL T-NUTS IN WOOD FIRST



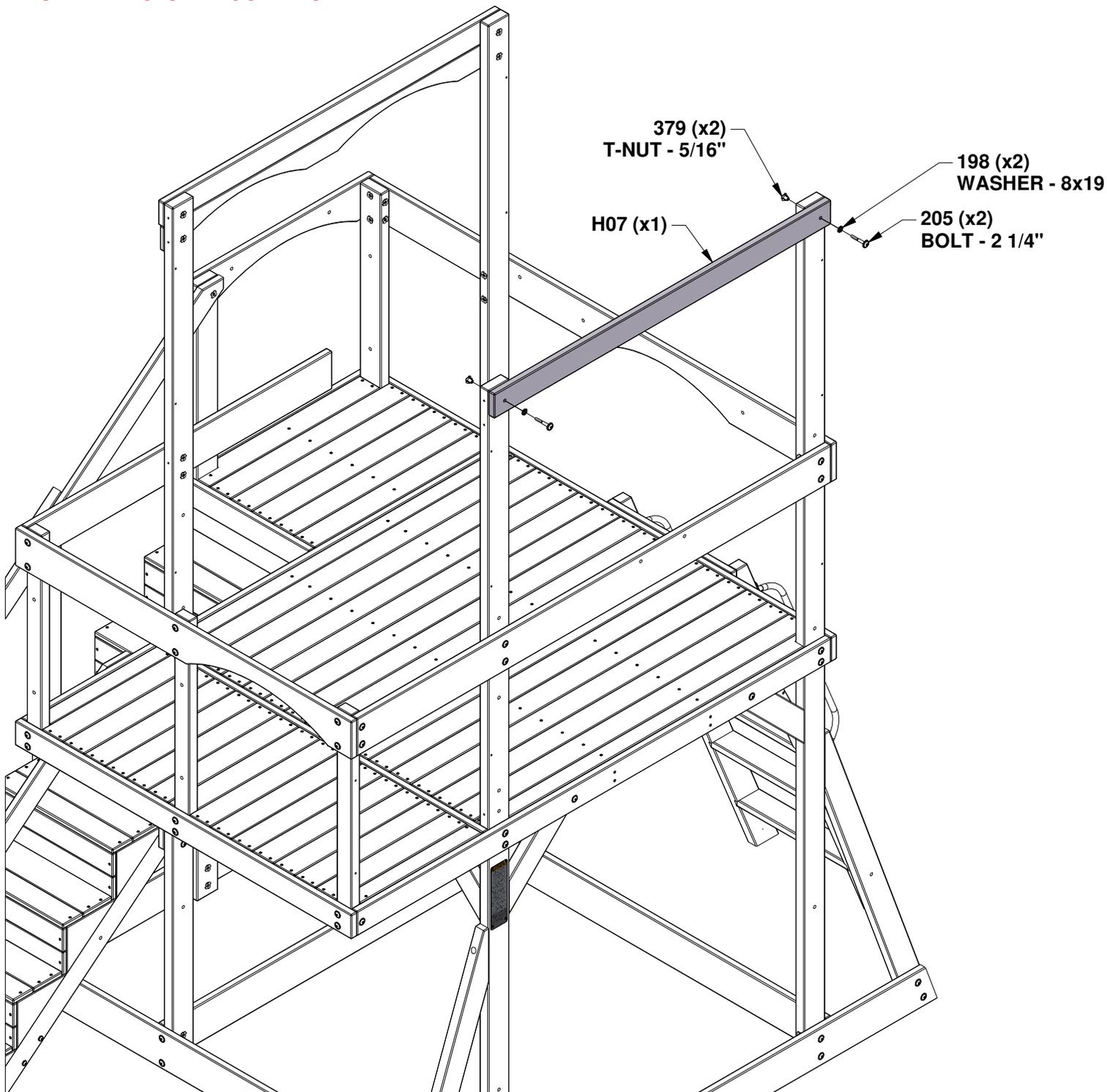
# STEP 41 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H100198	WASHER LOCK EXT 8x19 BLK
2	H100205	BOLT WH 5/16x2-1/4 BLK
2	H100379	T-NUT 5/16 BLK



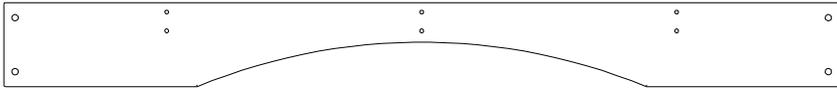
H07 WALL RAIL - W4L19367  
(x1) 1"x3 3/8"x54 1/2" (24x86x1384)

## INSTALL T-NUTS IN WOOD FIRST



# STEP 42 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
6	H100198	WASHER LOCK EXT 8x19 BLK
6	H100471	LAG SCREW WH 5/16x1-1/2 BLK

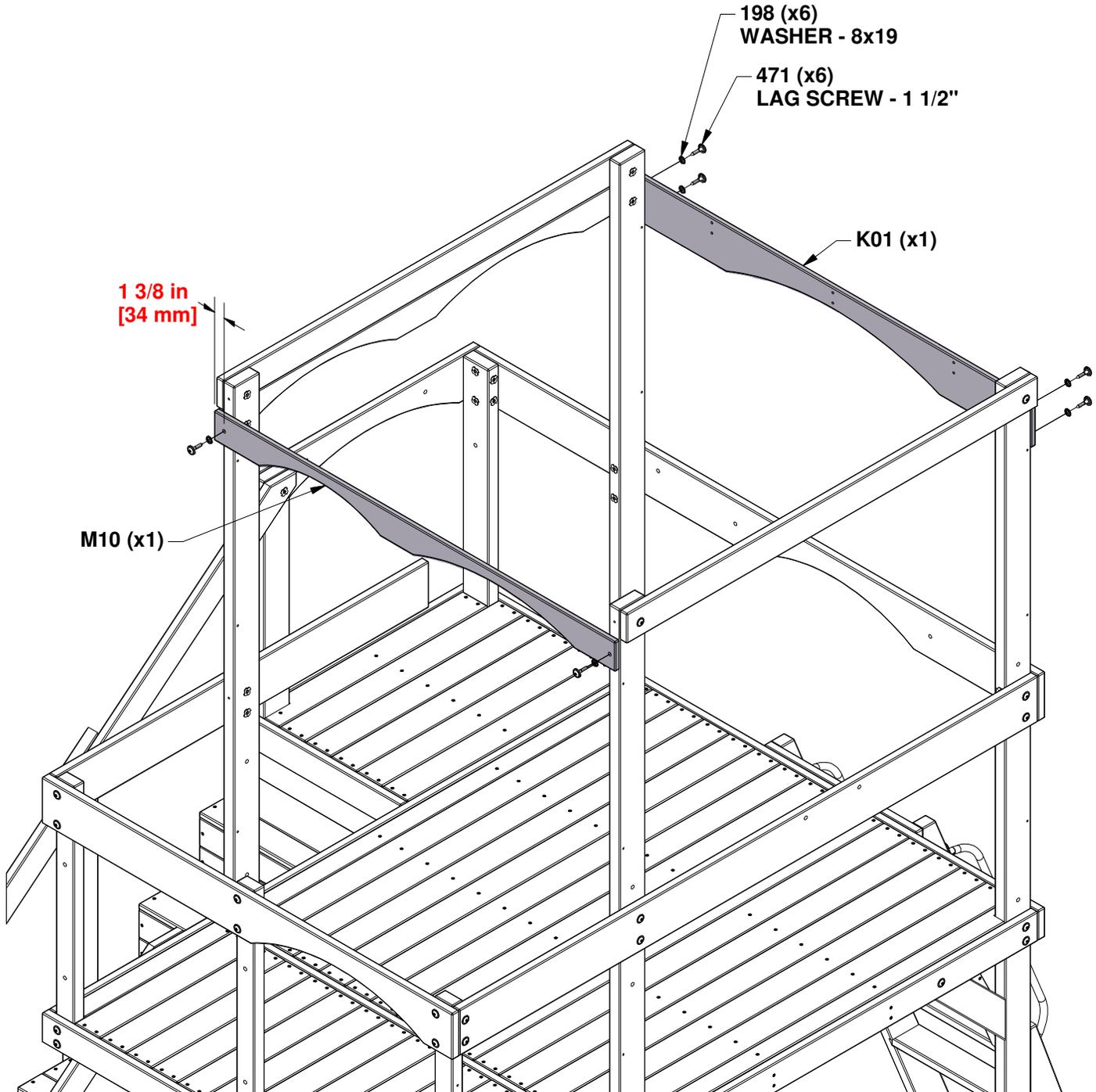


**K01** ARCHED RAIL - W4L19372  
(x1) 5/8"x5 1/4"x52 1/2" (16x134x1334)

1 3/8 in  
[34 mm]



**M10** ARCHED RAIL - W4L19370  
(x1) 5/8"x3 3/8"x53 1/8" (16x86x1350)



# STEP 43 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H100090	SCREW PFH 8x2 1/2
4	H100198	WASHER LOCK EXT 8x19 BLK
4	H100206	LAG SCREW WH 5/16x3 BLK



**H09 WALL RAIL - W4L19369**  
(x2) 1"x3 3/8"x54 3/8" (24x86x1382)



**M11 ROOF RAFTER - W4L19381**  
(x4) 5/8"x3 3/8"x36 1/8" (16x86x918)

090 (x2)  
SCREW - 2 1/2"

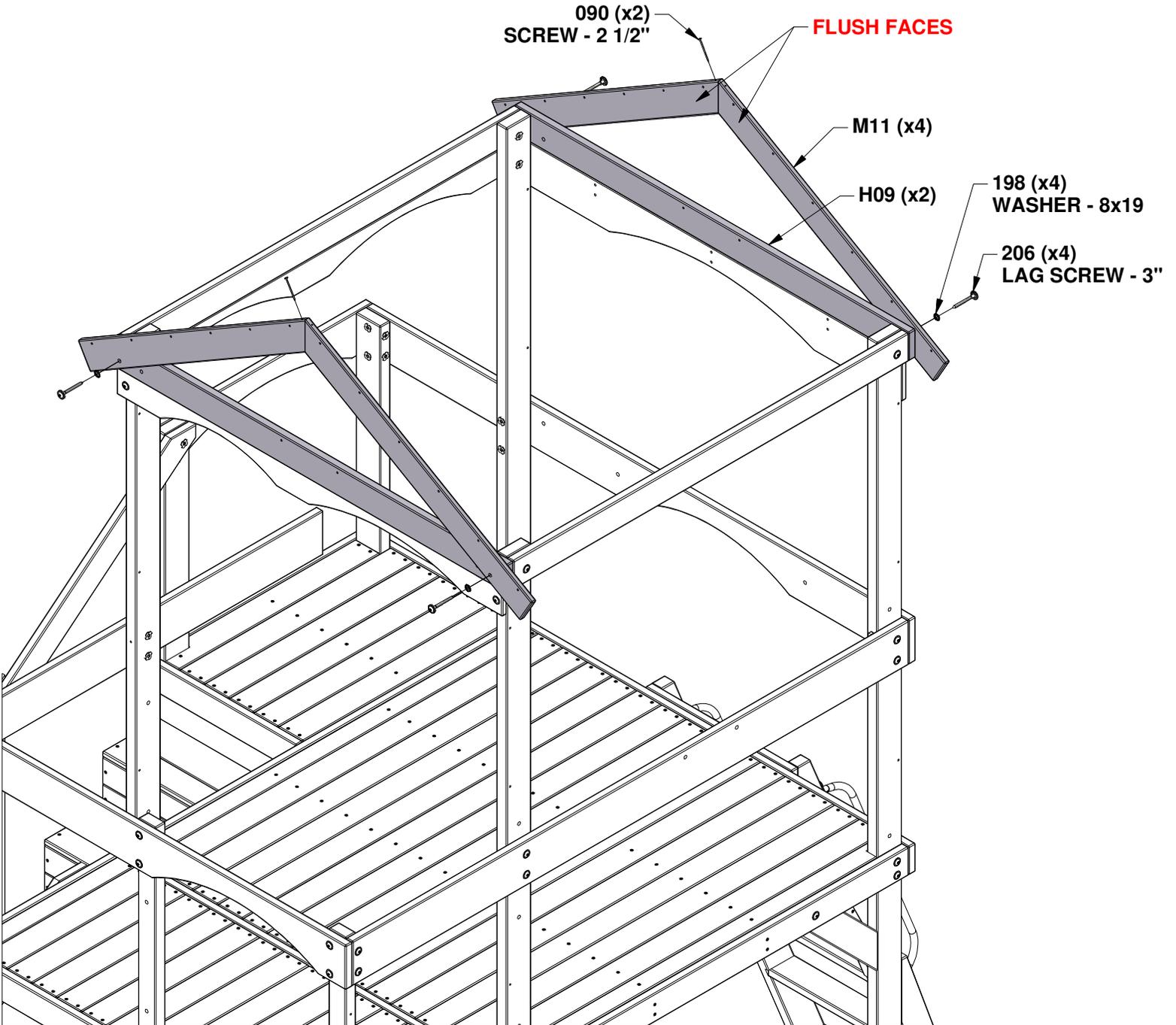
**FLUSH FACES**

M11 (x4)

H09 (x2)

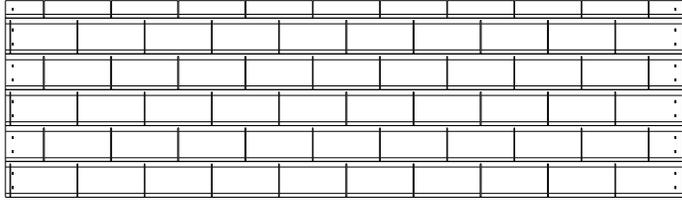
198 (x4)  
WASHER - 8x19

206 (x4)  
LAG SCREW - 3"

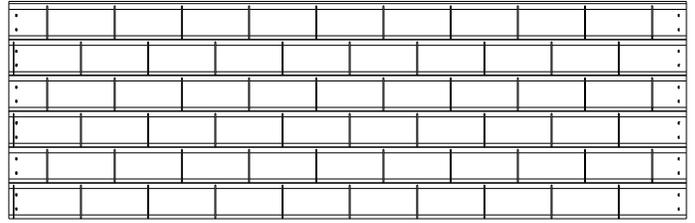


# STEP 44 - FORT ASSEMBLY

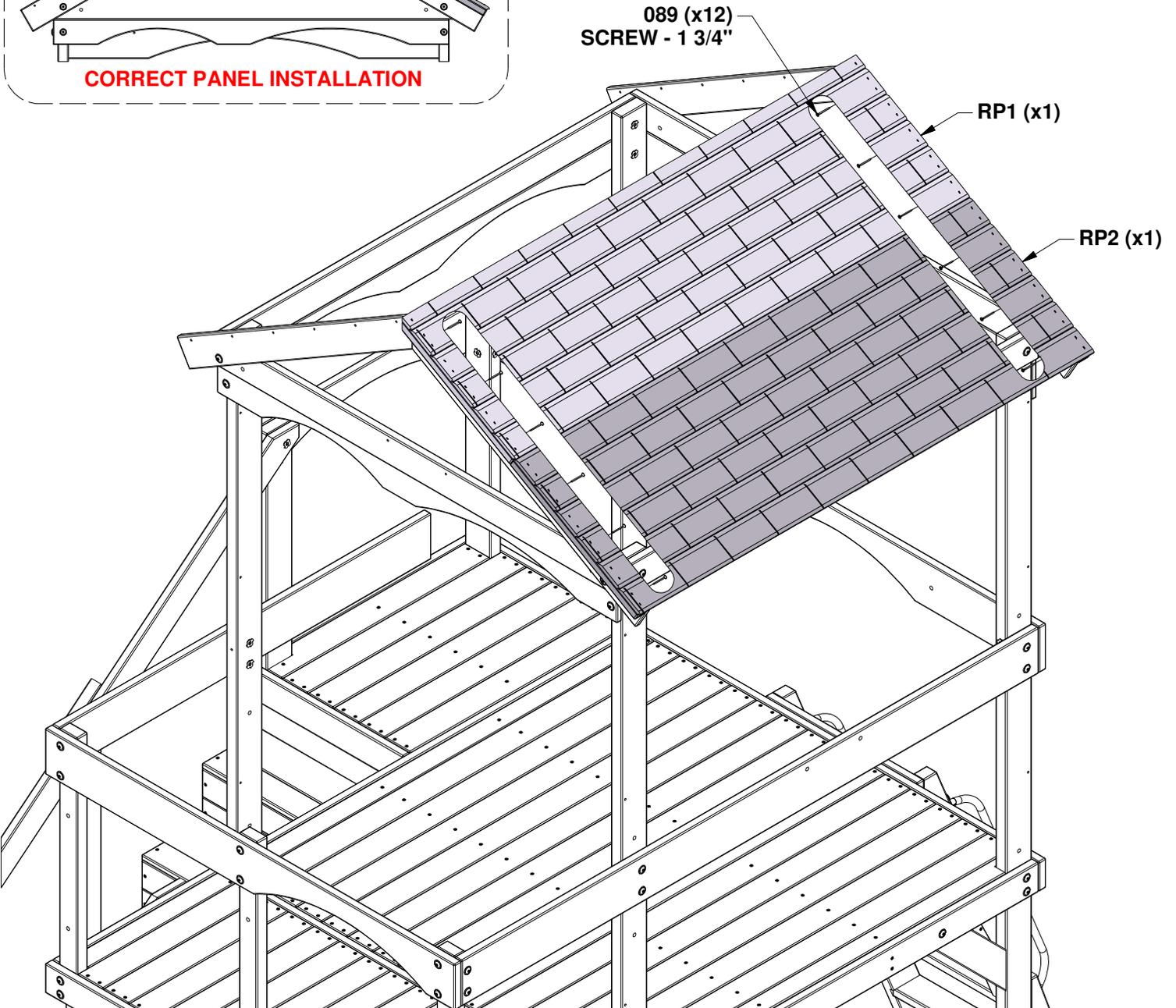
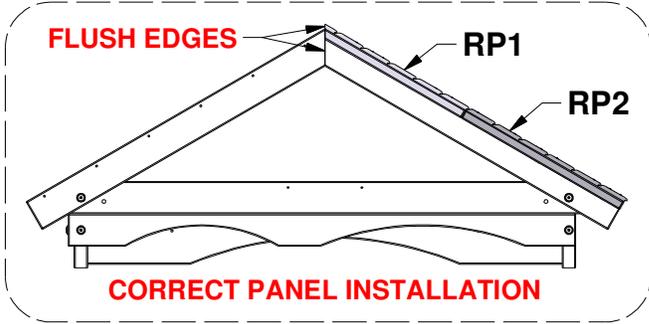
QTY	PART NUMBER	DESCRIPTION
12	H100089	SCREW PFH 8x1-3/4"



**RP1 ROOF PANEL - W2A04134**  
 (x1) 1 3/8"x17 1/2"x60 3/8" (35x444x1532)

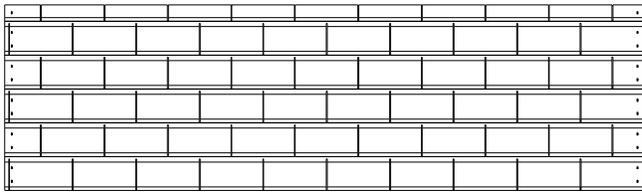


**RP2 ROOF PANEL - W2A04135**  
 (x1) 1 3/8"x19 3/8"x60 3/8" (35x491x1532)

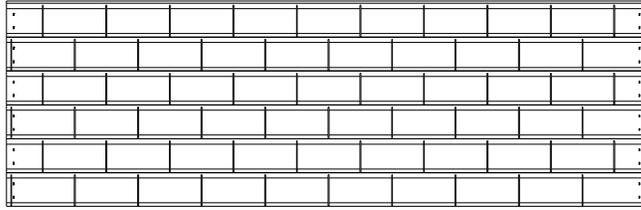


# STEP 45 - FORT ASSEMBLY

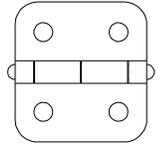
QTY	PART NUMBER	DESCRIPTION
12	H100089	SCREW PFH 8x1-3/4"
8	H100408	SCREW PWH 8x1/2 BLK



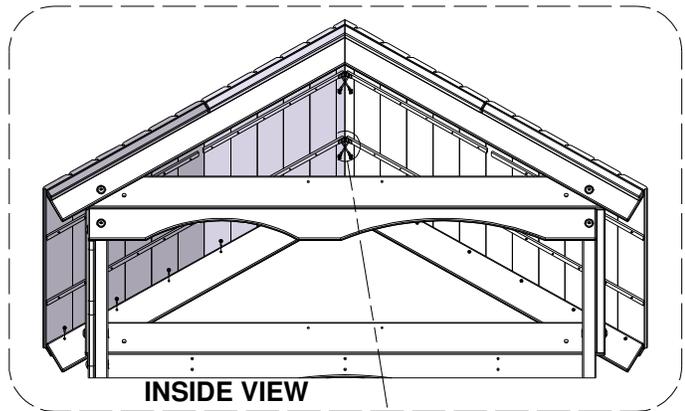
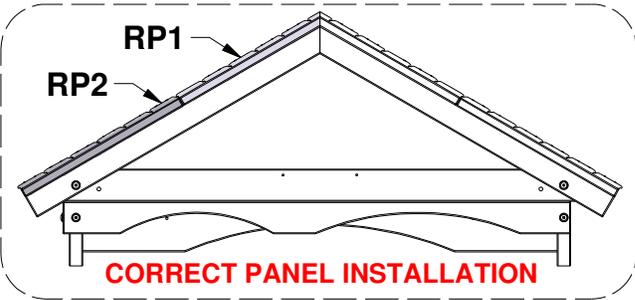
**RP1 ROOF PANEL - W2A04134**  
(x1) 1 3/8"x17 1/2"x60 3/8" (35x444x1532)



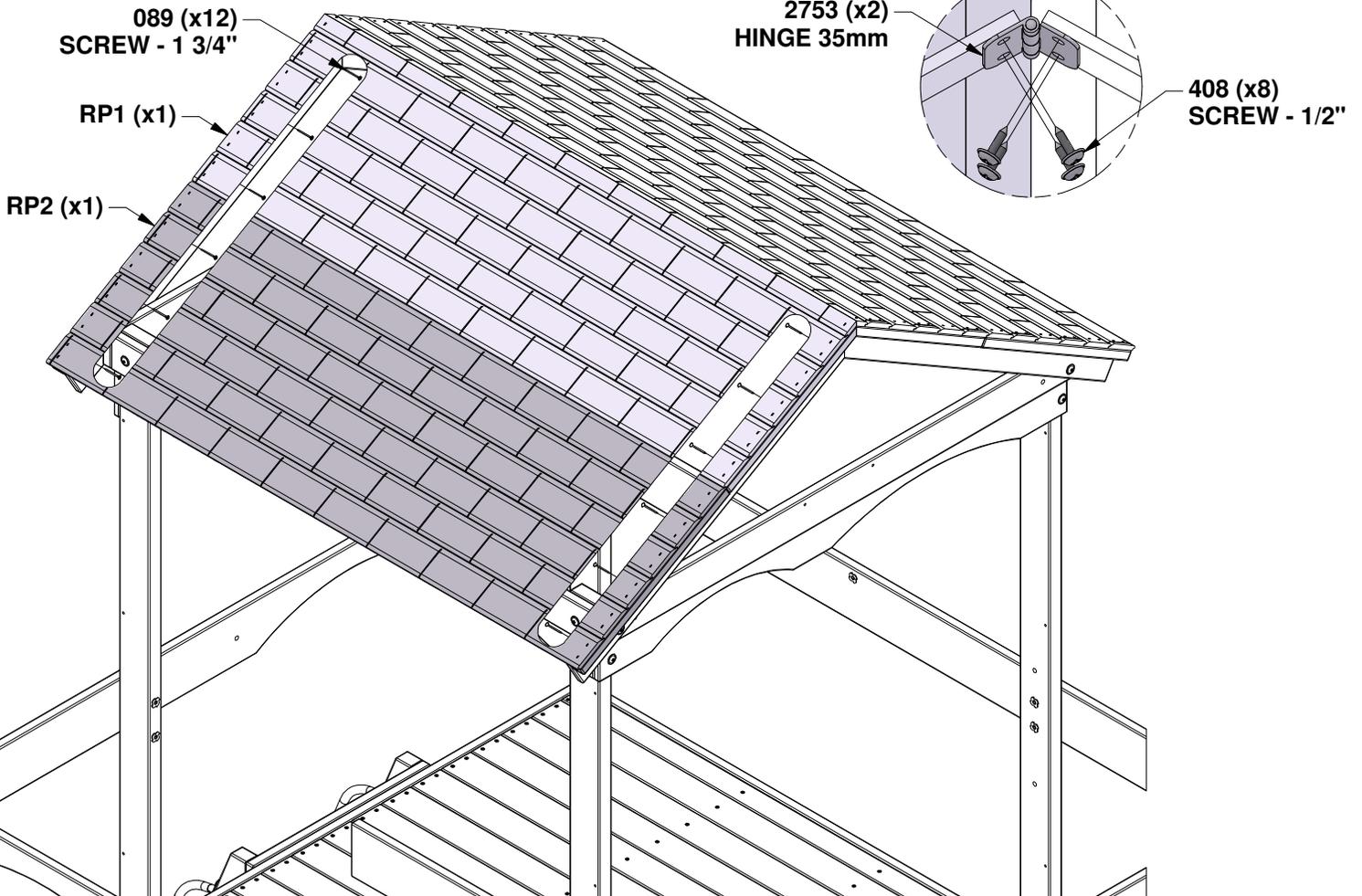
**RP2 ROOF PANEL - W2A04135**  
(x1) 1 3/8"x19 3/8"x60 3/8" (35x491x1532)



**A4M02753 35 mm HINGE**  
(x2)



**CENTER HINGE ON ROOF CLEAT AT PEAK. USING AN 1/8" [3mm] DRILL BIT, DRILL PILOT HOLES 1/2" [12mm] DEEP FOR HARDWARE.**



# STEP 46 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H100086	SCREW PFH 8x1-1/2"
16	H100088	SCREW PFH 8x1-1/8"

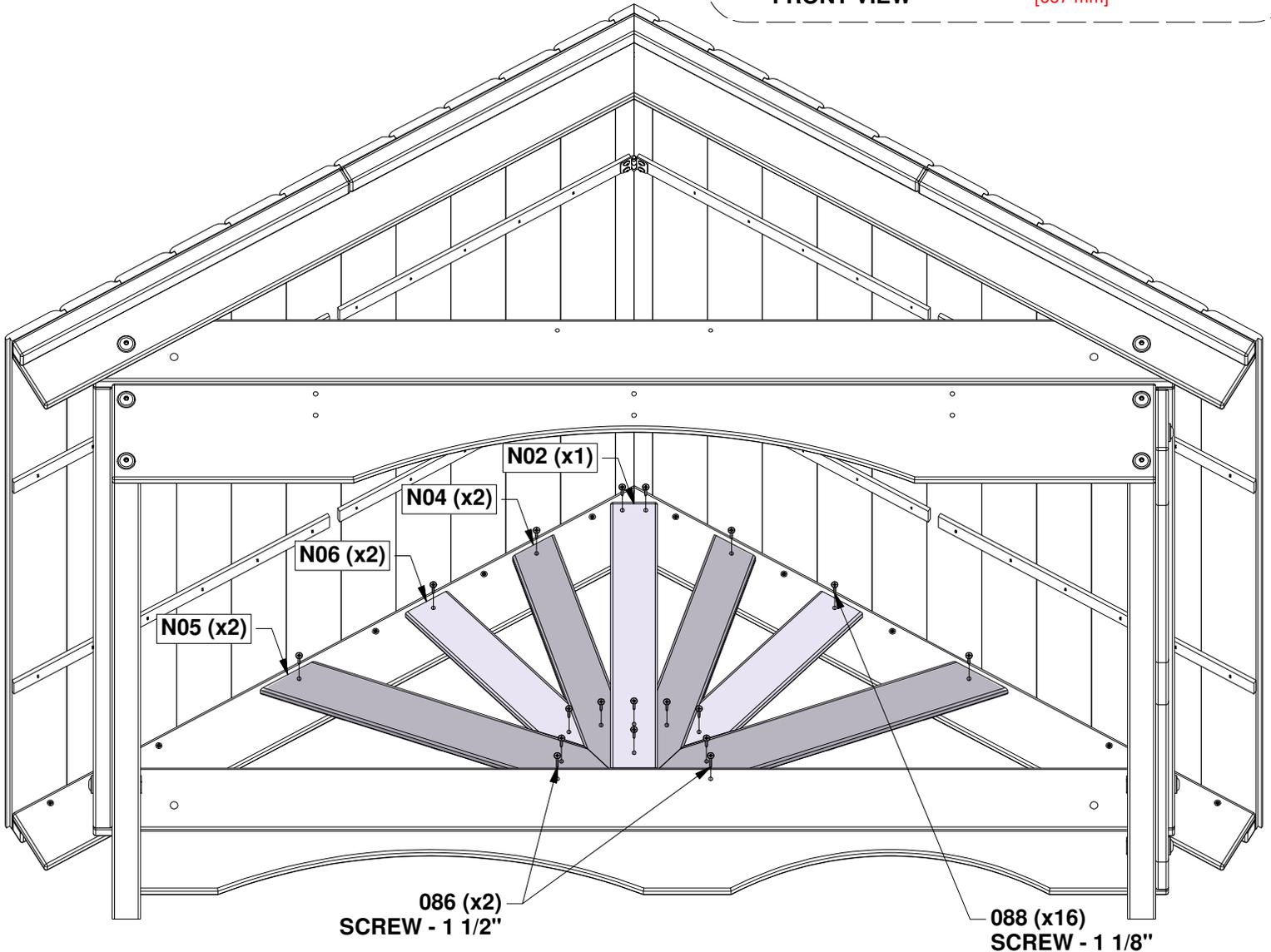
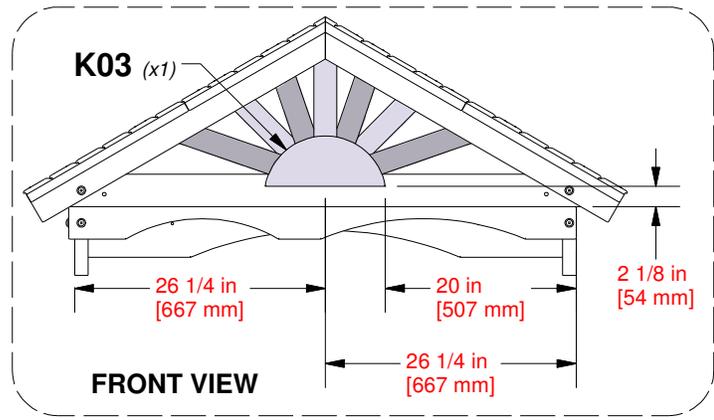
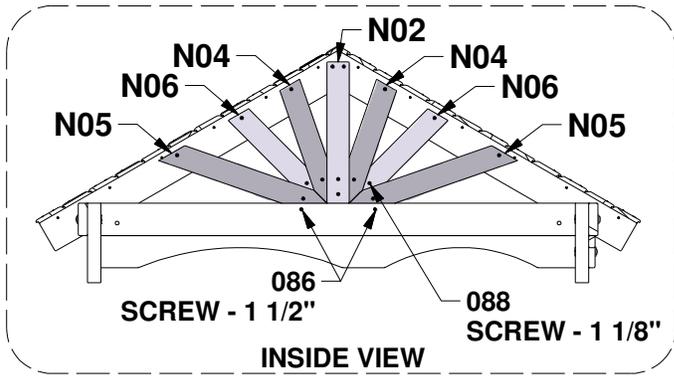
**N02 GABLE BOARD - W4L19383**  
 (x1) 5/8"x2 3/8"x14 3/4" (16x60x375)

**N05 GABLE BOARD - W4L19364**  
 (x2) 5/8"x2 3/8"x18 1/8" (16x60x460)

**N04 GABLE BOARD - W4L19385**  
 (x2) 5/8"x2 3/8"x13 1/4" (16x60x335)

**K03 GABLE BOARD - W4L19382**  
 (x1) 5/8"x5 1/4"x12 5/8" (16x134x320)

**N06 GABLE BOARD - W4L19384**  
 (x2) 5/8"x2 3/8"x11 1/2" (16x60x293)



# STEP 47 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H100086	SCREW PFH 8x1-1/2"
16	H100088	SCREW PFH 8x1-1/8"

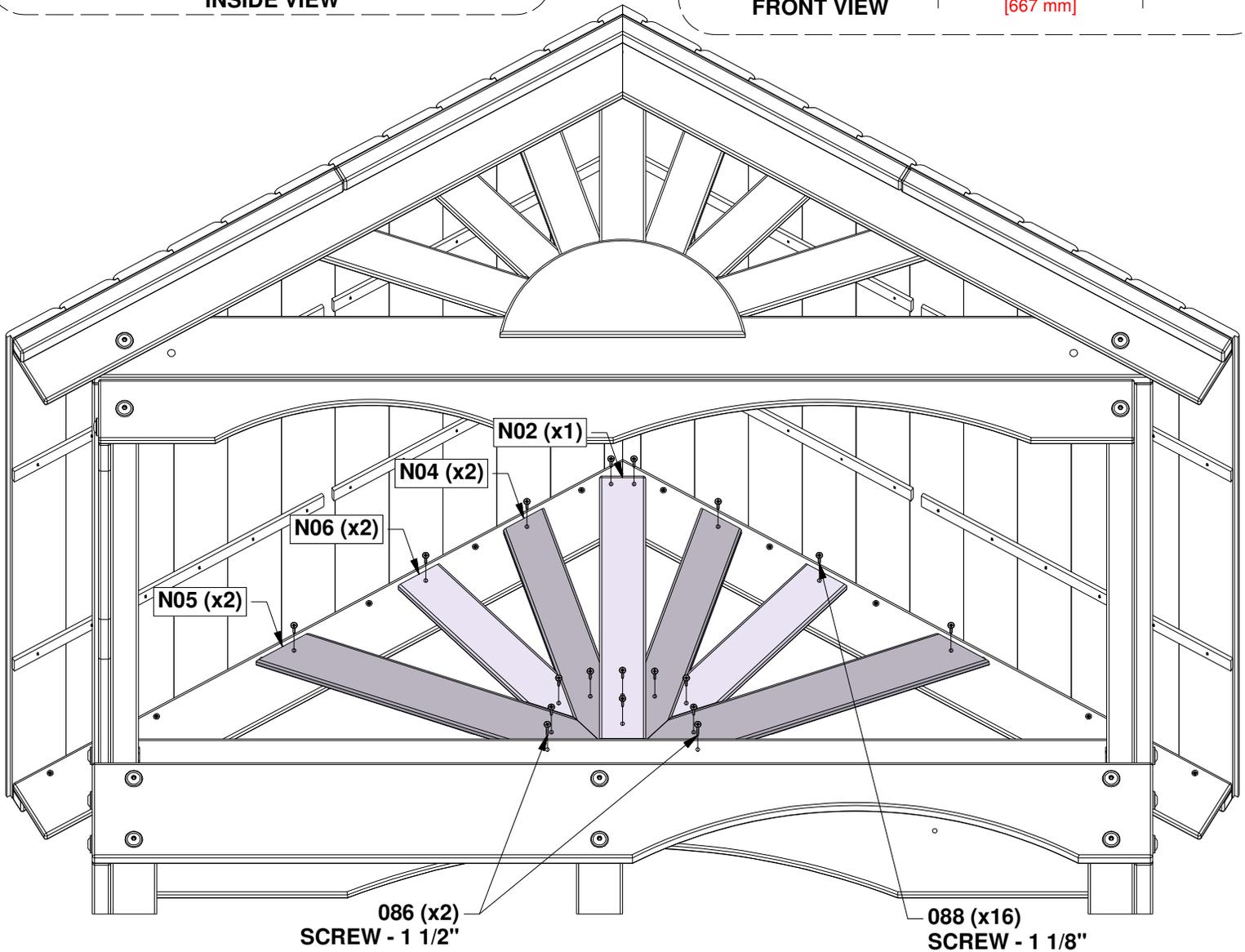
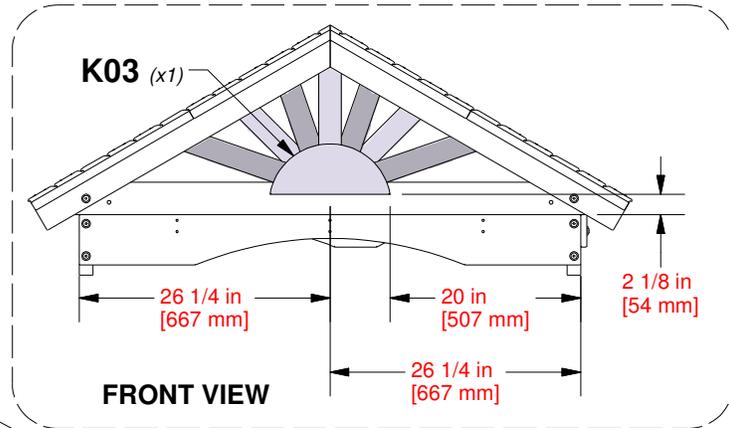
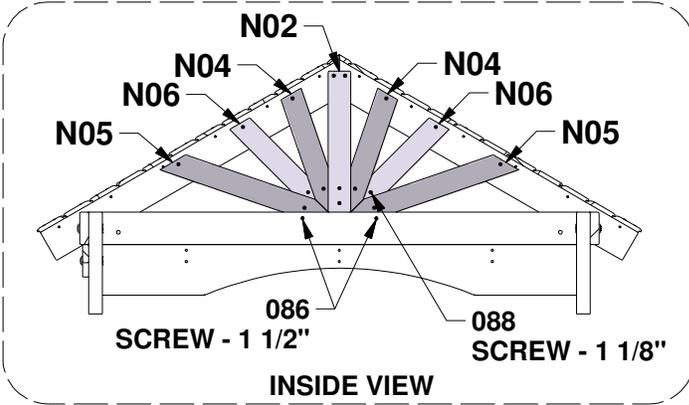
**N02 GABLE BOARD - W4L19383**  
 (x1) 5/8"x2 3/8"x14 3/4" (16x60x375)

**N05 GABLE BOARD - W4L19364**  
 (x2) 5/8"x2 3/8"x18 1/8" (16x60x460)

**N04 GABLE BOARD - W4L19385**  
 (x2) 5/8"x2 3/8"x13 1/4" (16x60x335)

**K03 GABLE BOARD - W4L19382**  
 (x1) 5/8"x5 1/4"x12 5/8" (16x134x320)

**N06 GABLE BOARD - W4L19384**  
 (x2) 5/8"x2 3/8"x11 1/2" (16x60x293)



# STEP 48 - FORT ASSEMBLY

H24 WALL RAIL - W4L19361  
(x1) 1"x3 3/8"x27 1/4" (24x86x692)

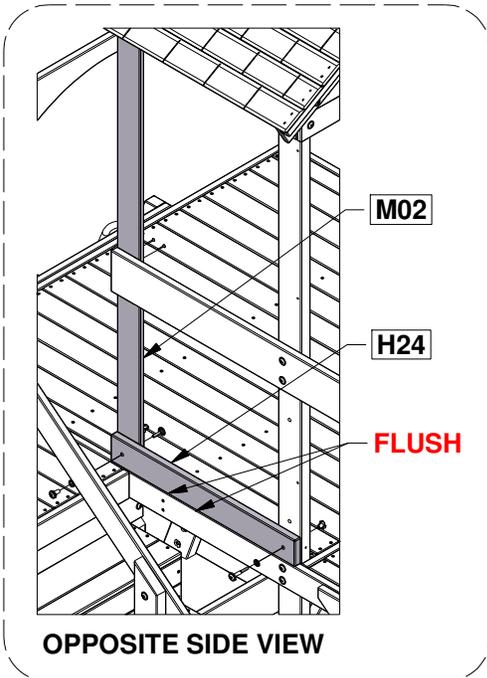
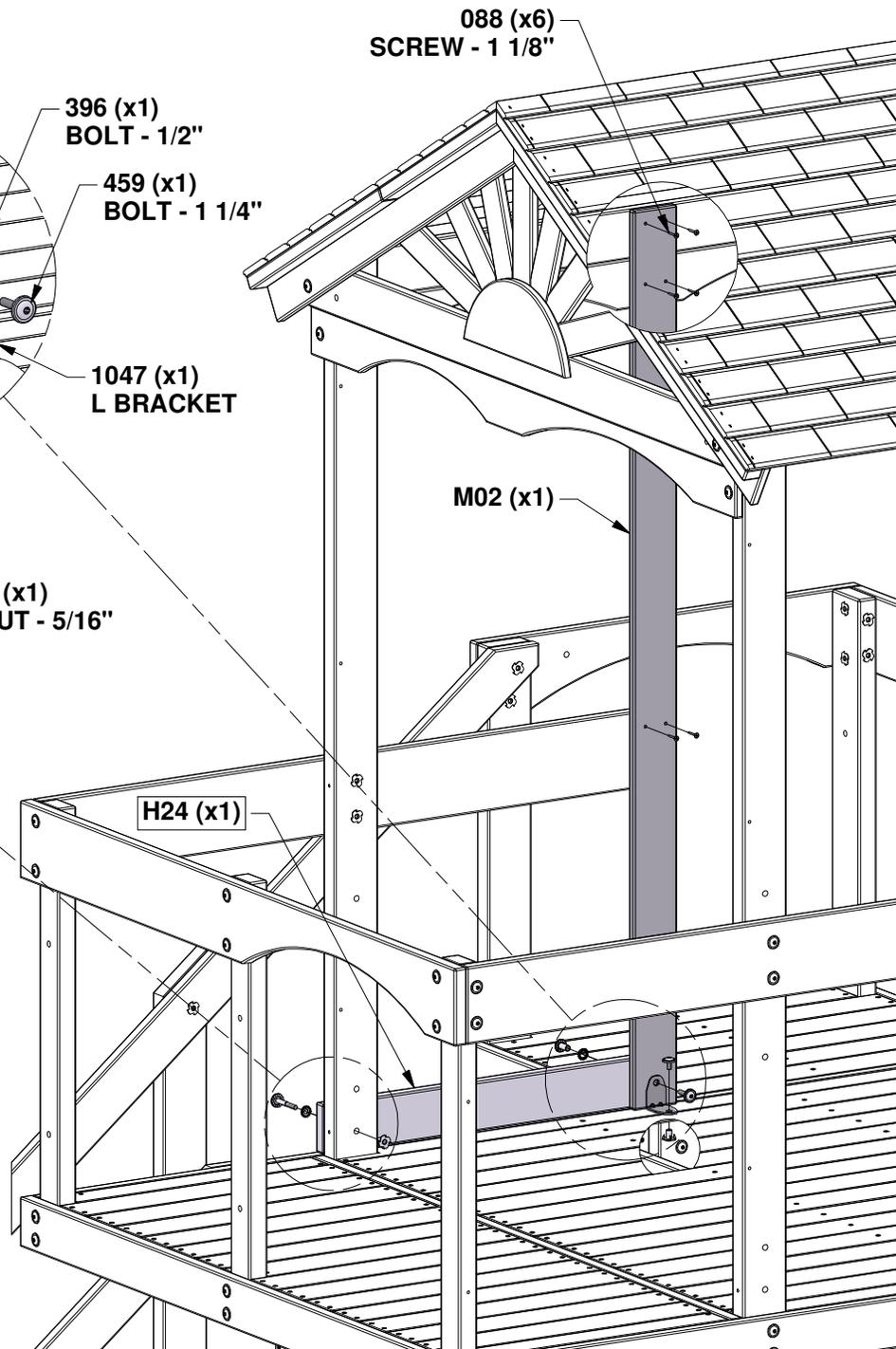
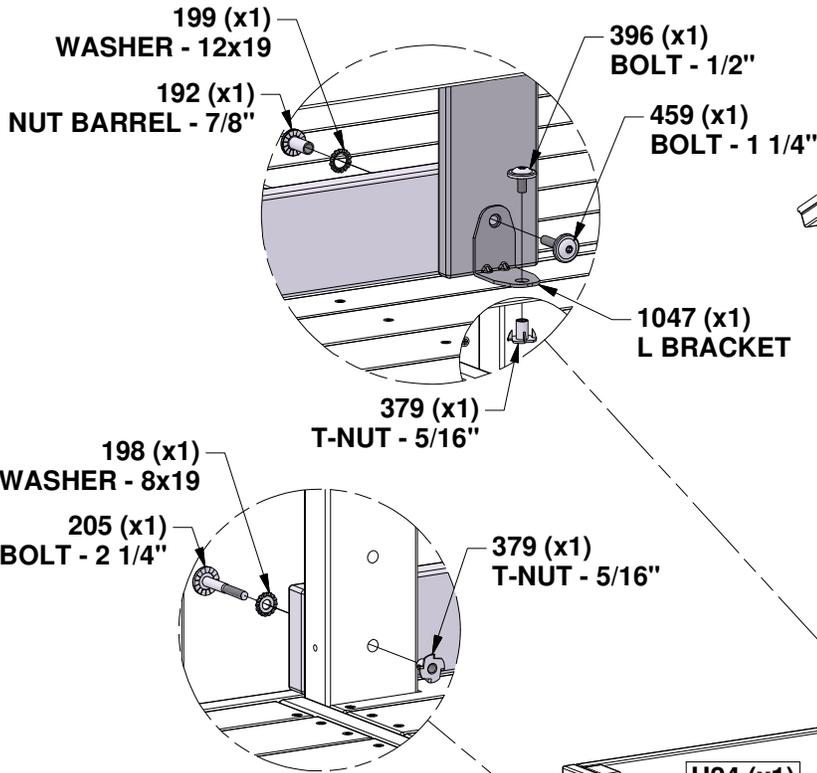
M02 WALL BOARD - W4L19425  
(x1) 5/8"x3 3/8"x61 1/4" (16x86x1557)

A4M01047 L BRACKET  
(x1) 2.5x38x55x55



QTY	PART NUMBER	DESCRIPTION
6	H100088	SCREW PFH 8x1-1/8"
1	H100192	NUT BARREL WH 5/16x7/8 BLK
1	H100198	WASHER LOCK EXT 8x19 BLK
1	H100199	WASHER LOCK EXT 12x19 BLK
1	H100205	BOLT WH 5/16x2-1/4 BLK
2	H100379	T-NUT 5/16 BLK
1	H100396	BOLT WH 5/16x1/2 BLK
1	H100459	BOLT WH 5/16x1 1/4 BLK

**INSTALL T-NUTS IN WOOD FIRST  
USING BRACKET AS A GUIDE, DRILL  
(1) 3/8" [10mm] HOLE THRU DECK  
FOR HARDWARE.**



# STEP 49 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100198	WASHER LOCK EXT 8x19 BLK
2	H100205	BOLT WH 5/16x2-1/4 BLK
2	H100379	T-NUT 5/16 BLK
2	H100458	LAG SCREW WH 5/16x2 BLK



**H15 WALL RAIL - W4L19354**  
(x1) 1"x3 3/8"x54 1/2" (24x86x1384)

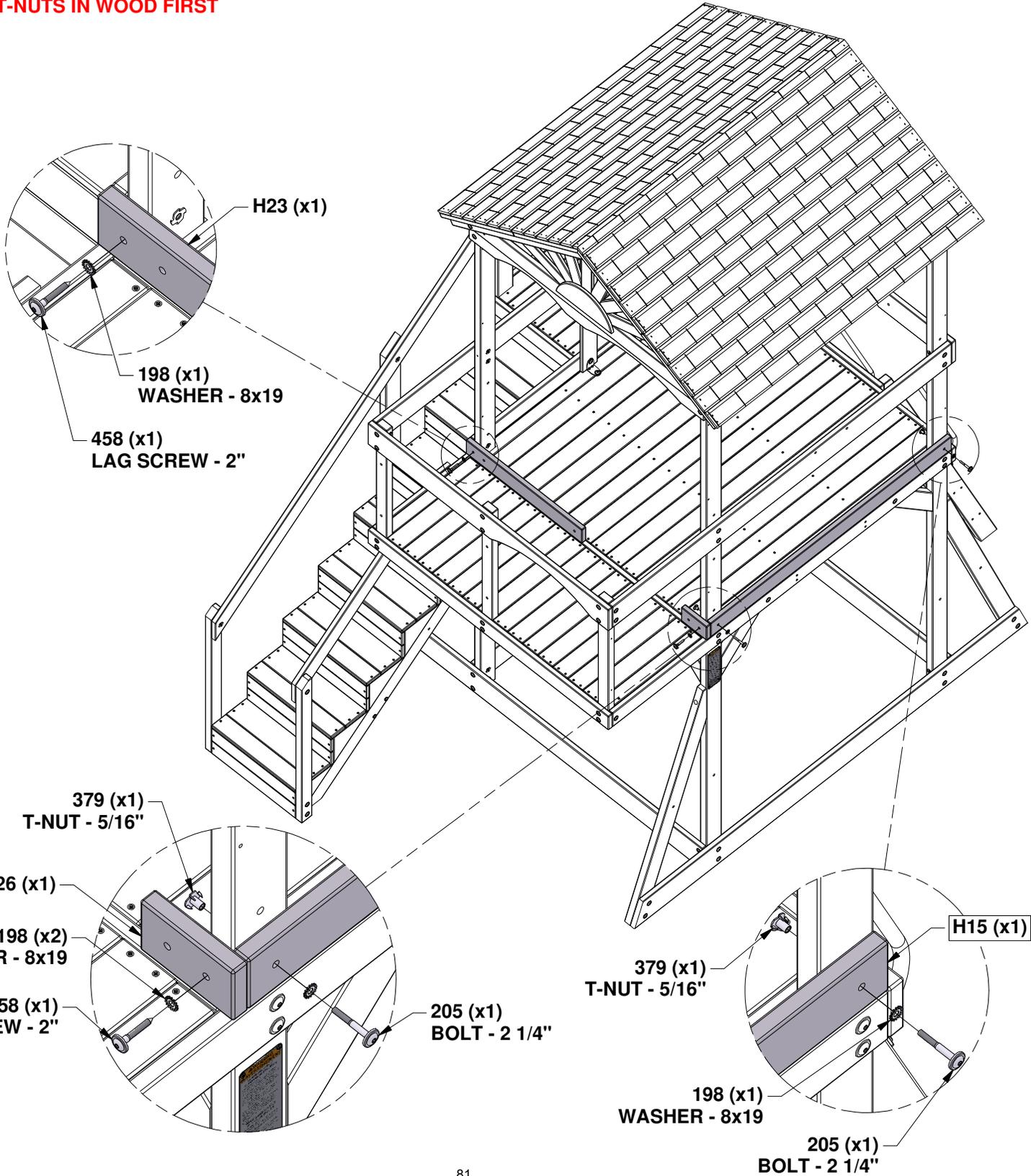


**H26 WALL RAIL - W4L19377**  
(x1) 1"x3 3/8"x5 3/4" (24x86x146)



**H23 WALL RAIL - W4L19379**  
(x1) 1"x3 3/8"x26 1/4" (24x86x666)

## INSTALL T-NUTS IN WOOD FIRST



# STEP 50 - FORT ASSEMBLY



**H17 WALL BOARD - W4L19427**  
(x1) 1"x3 3/8"x61 1/4" (24x86x1557)



**H25 WALL RAIL - W4L19380**  
(x1) 1"x3 3/8"x25 1/4" (24x86x642)



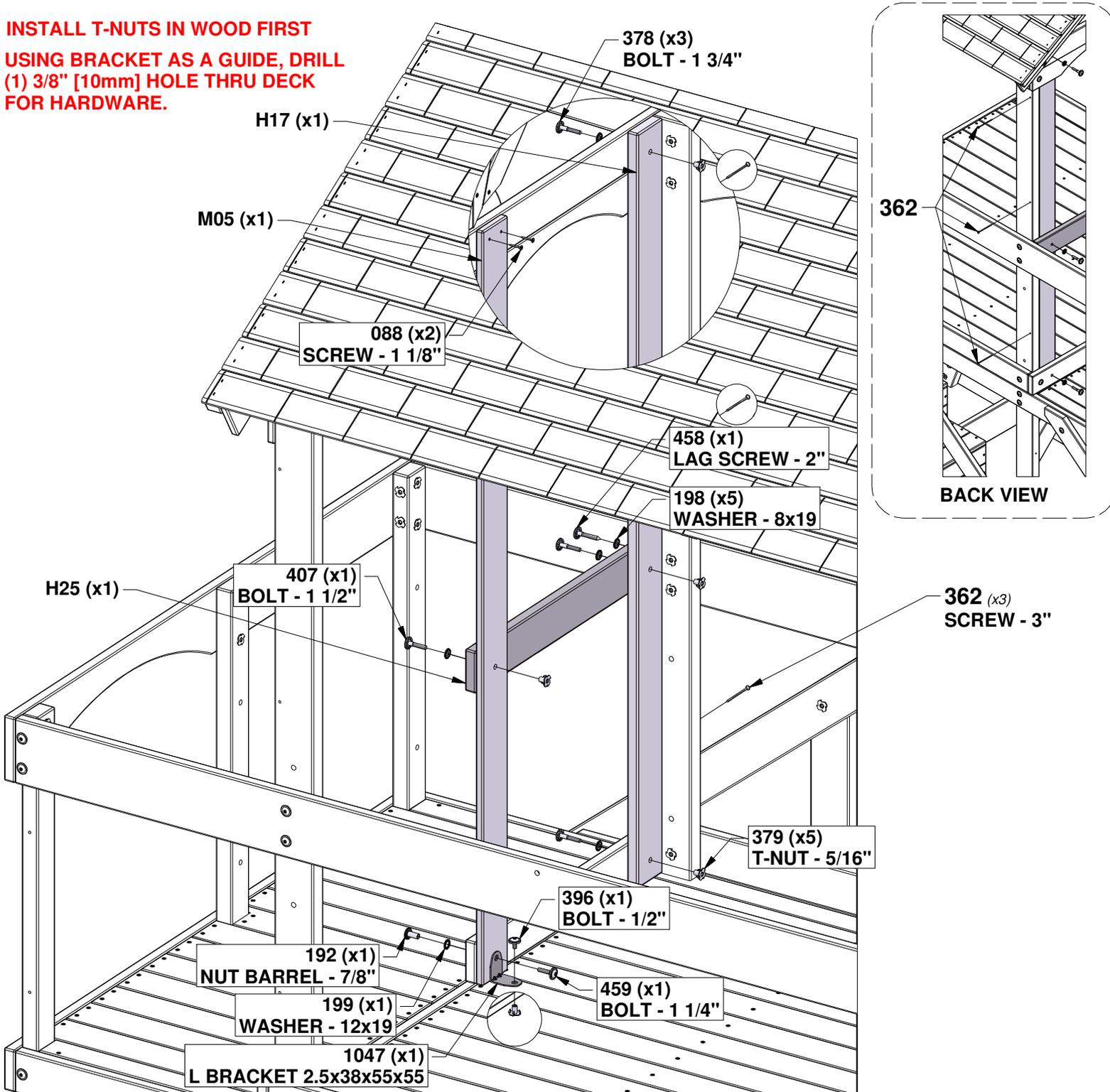
**A4M01047 L BRACKET**  
(x1) 2.5x38x55x55



**M05 WALL BOARD - W4L19378**  
(x1) 5/8"x3 3/8"x61 1/4" (16x86x1557)

QTY	PART NUMBER	DESCRIPTION
2	H100088	SCREW PFH 8x1-1/8"
1	H100192	NUT BARREL WH 5/16x7/8 BLK
5	H100198	WASHER LOCK EXT 8x19 BLK
1	H100199	WASHER LOCK EXT 12x19 BLK
3	H100362	SCREW PFH 8x3 BLK
3	H100378	BOLT WH 5/16x1 3/4 BLK
5	H100379	T-NUT 5/16 BLK
1	H100396	BOLT WH 5/16x1/2 BLK
1	H100407	BOLT WH 5/16x1 1/2 BLK
1	H100458	LAG SCREW WH 5/16x2 BLK
1	H100459	BOLT WH 5/16x1 1/4 BLK

**INSTALL T-NUTS IN WOOD FIRST**  
**USING BRACKET AS A GUIDE, DRILL**  
**(1) 3/8" [10mm] HOLE THRU DECK**  
**FOR HARDWARE.**



# STEP 51 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
3	H100198	WASHER LOCK EXT 8x19 BLK
1	H100205	BOLT WH 5/16x2-1/4 BLK
1	H100379	T-NUT 5/16 BLK
2	H100458	LAG SCREW WH 5/16x2 BLK

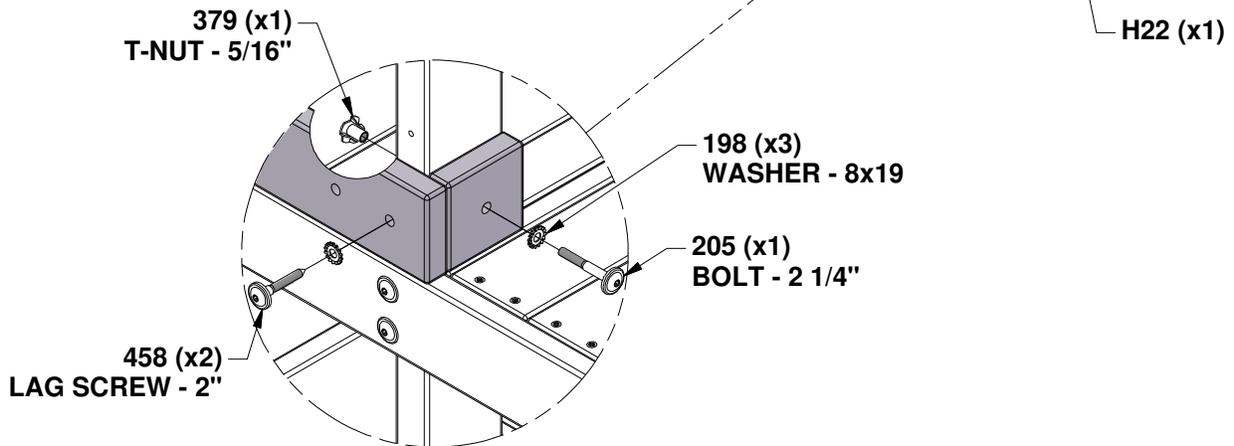
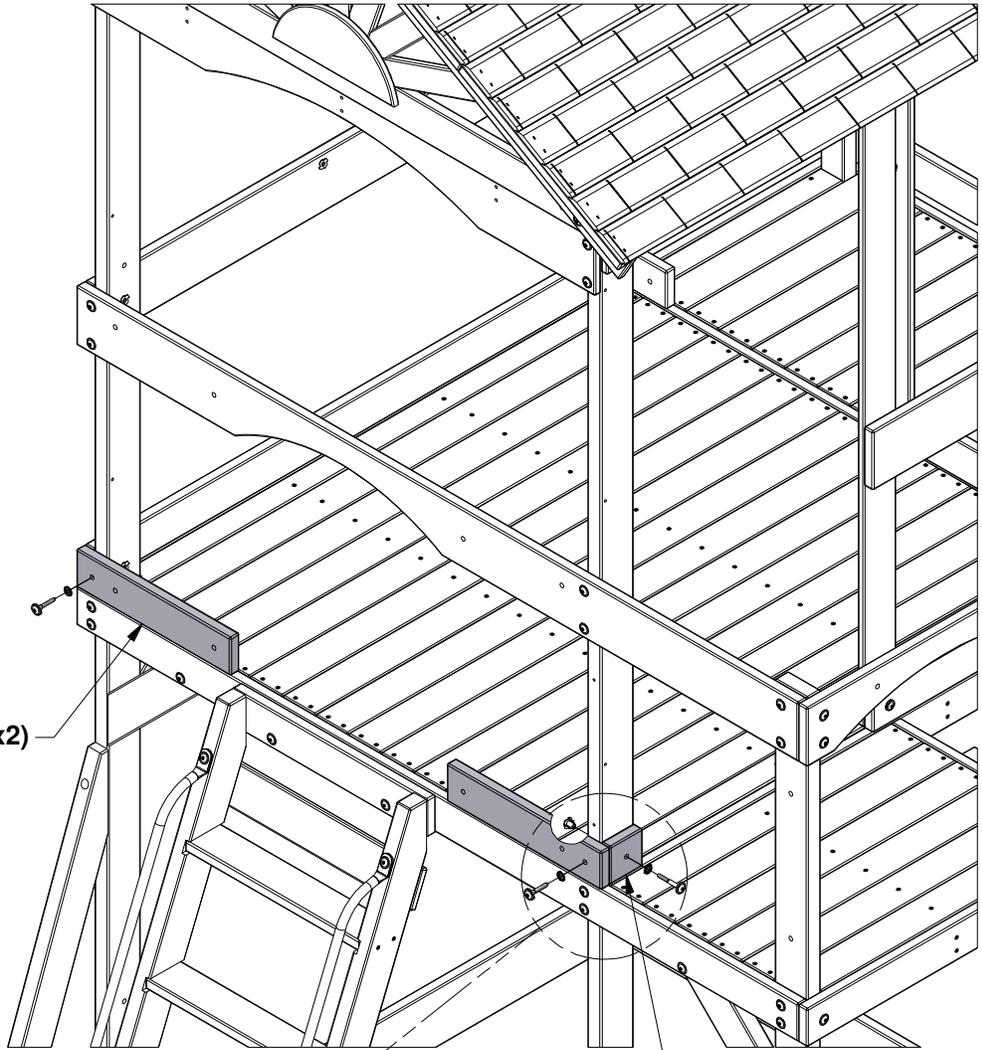


H21 WALL RAIL - W4L19374  
(x2) 1"x3 3/8"x16" (24x86x406)



H22 WALL RAIL - W4L19365  
(x1) 1"x3 3/8"x3 3/8" (24x86x86)

## INSTALL T-NUTS IN WOOD FIRST



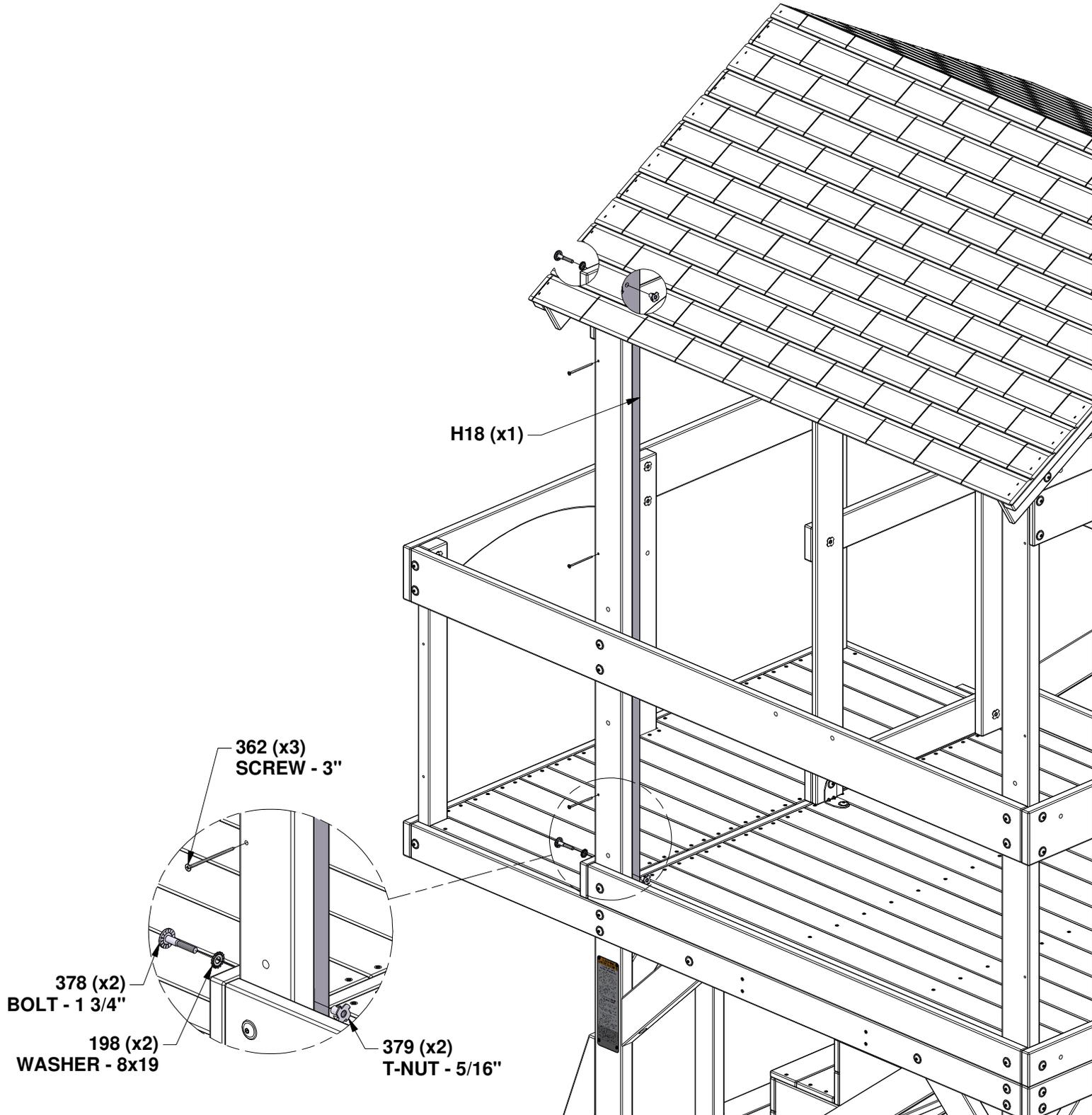
# STEP 52 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H100198	WASHER LOCK EXT 8x19 BLK
3	H100362	SCREW PFH 8x3 BLK
2	H100378	BOLT WH 5/16x1 3/4 BLK
2	H100379	T-NUT 5/16 BLK



H18 WALL BOARD - W4L19428  
(x1) 1"x3 3/8"x61 1/4" (24x86x1557)

## INSTALL T-NUTS IN WOOD FIRST

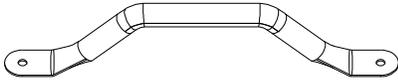


# STEP 53 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H100192	NUT BARREL WH 5/16x7/8 BLK
2	H100198	WASHER LOCK EXT 8x19 BLK
2	H100199	WASHER LOCK EXT 12x19 BLK
8	H100379	T-NUT 5/16 BLK
6	H100396	BOLT WH 5/16x1/2 BLK
2	H100407	BOLT WH 5/16x1 1/2 BLK
2	H100459	BOLT WH 5/16x1 1/4 BLK



**M14 WALL BOARD - W4L19375**  
(x2) 5/8"x3 3/8"x26 3/4" (16x86x681)

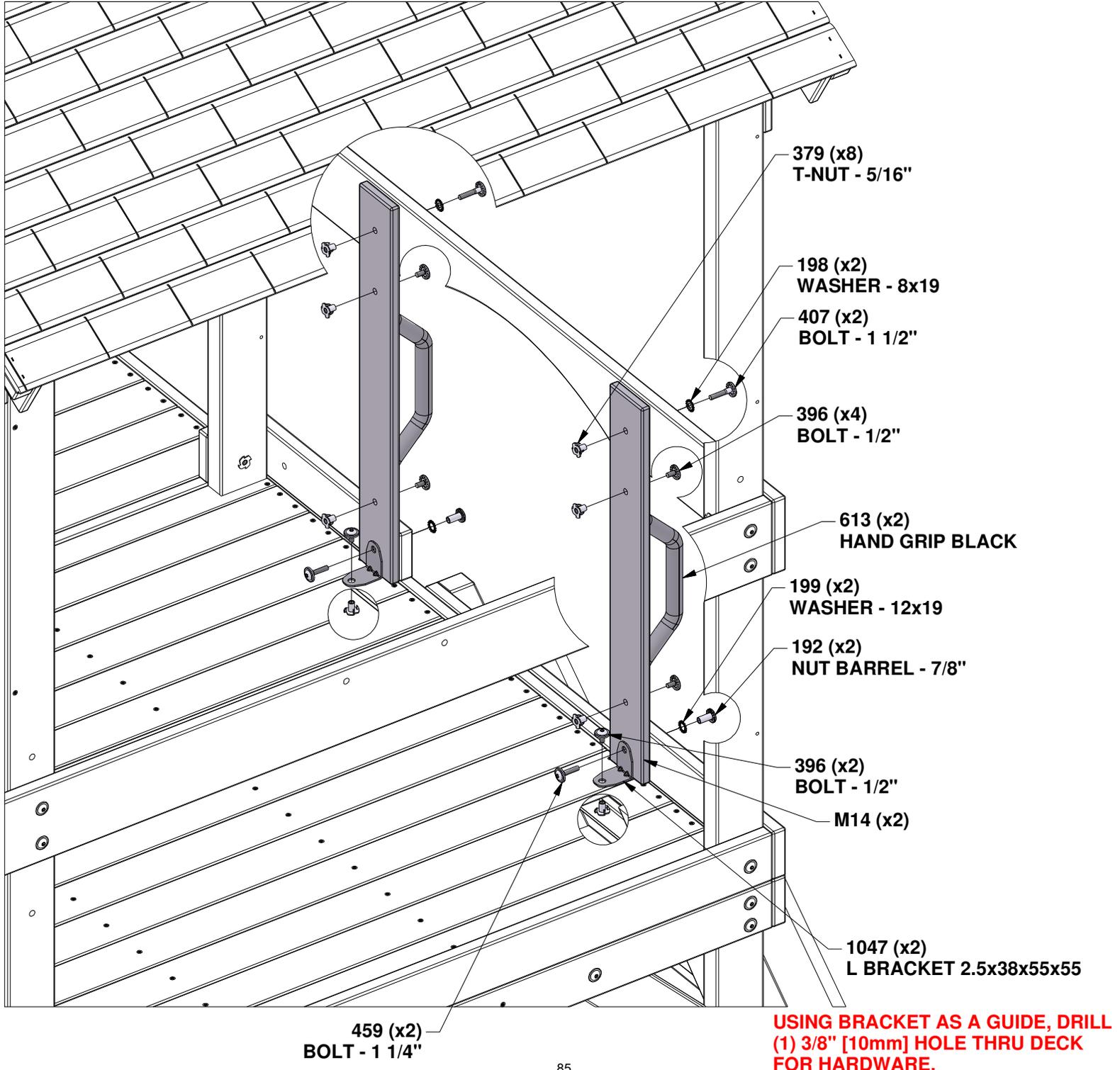


**A4M00613 HAND GRIP METAL BLACK 381 c/c**  
(x2)



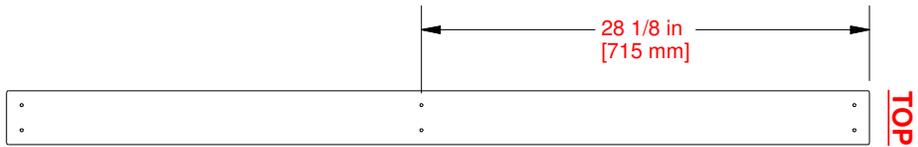
**A4M01047 L BRACKET**  
(x2) 2.5x38x55x55

## INSTALL T-NUTS IN WOOD FIRST

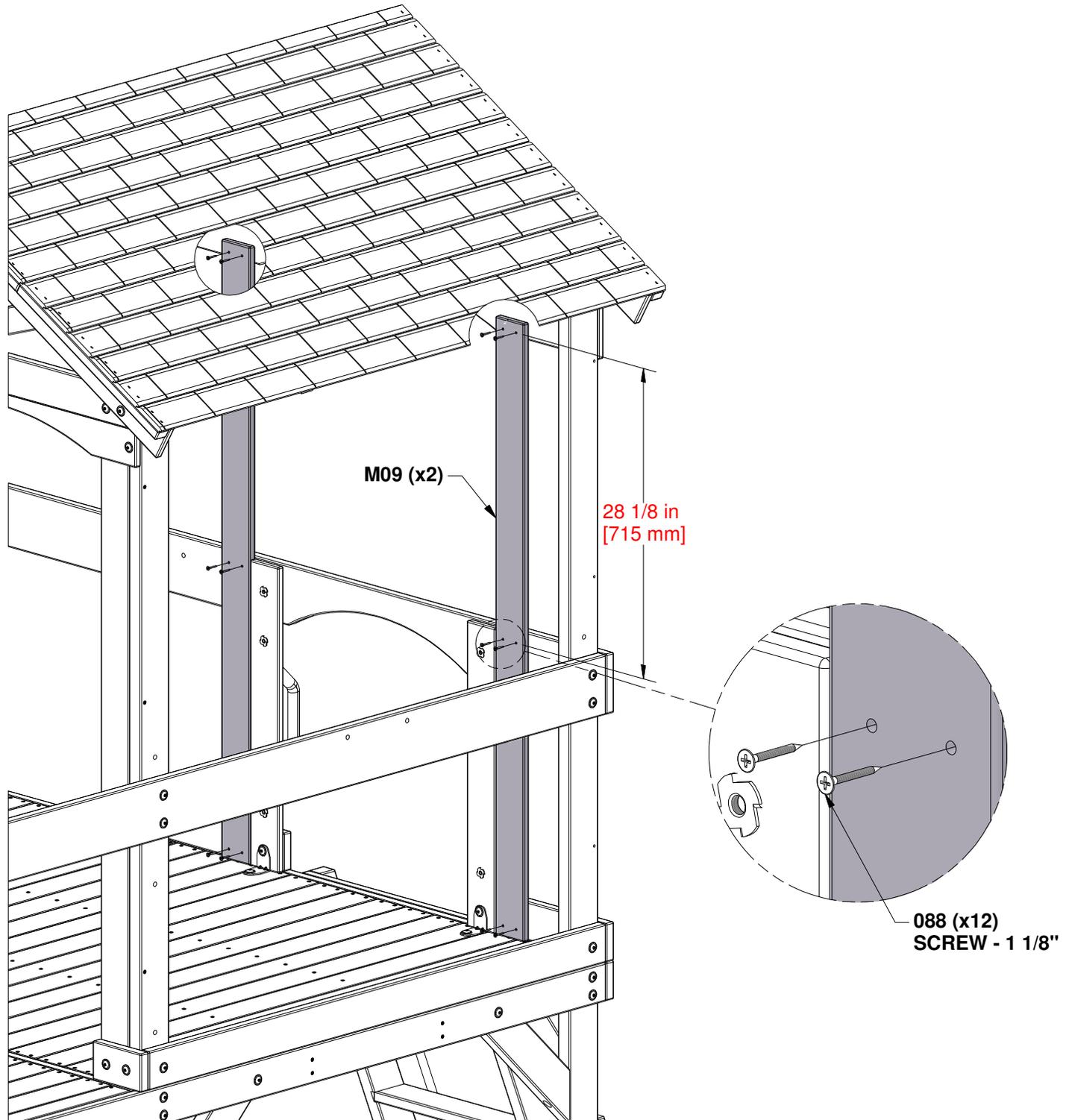


# STEP 54 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
12	H100088	SCREW PFH 8x1-1/8"



**M09 WALL BOARD - W4L19414**  
(x2) 5/8"x3 3/8"x54 1/4" (16x86x1377)



# STEP 55 - FORT ASSEMBLY



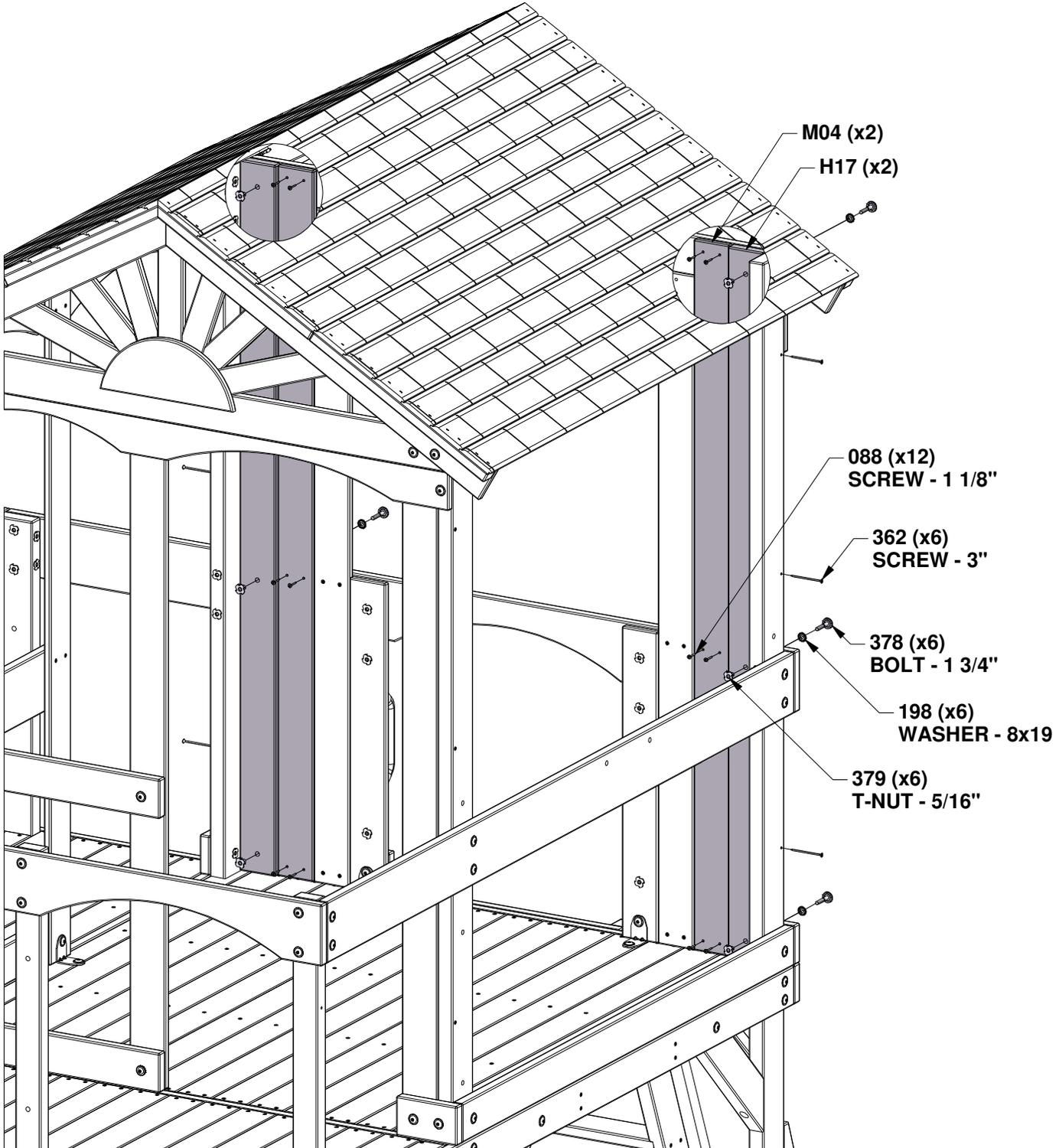
**H17 WALL BOARD - W4L19427**  
(x2) 1"x3 3/8"x61 1/4" (24x86x1557)



**M04 WALL BOARD - W4L19376**  
(x2) 5/8"x3 3/8"x61 1/4" (16x86x1557)

QTY	PART NUMBER	DESCRIPTION
12	H100088	SCREW PFH 8x1-1/8"
6	H100198	WASHER LOCK EXT 8x19 BLK
6	H100362	SCREW PFH 8x3 BLK
6	H100378	BOLT WH 5/16x1 3/4 BLK
6	H100379	T-NUT 5/16 BLK

## INSTALL T-NUTS IN WOOD FIRST



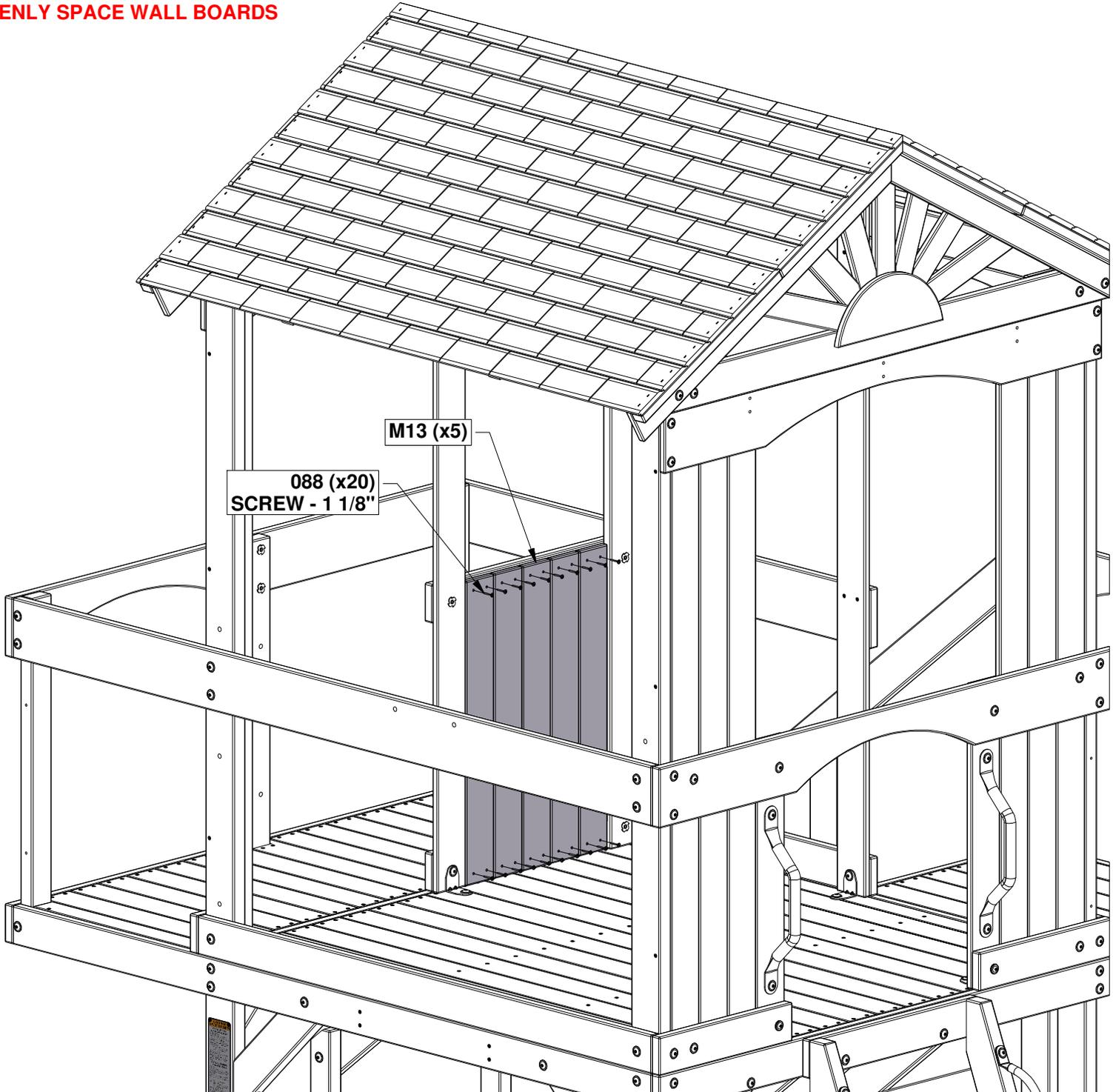
# STEP 56 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
20	H100088	SCREW PFH 8x1-1/8"



**M13 WALL BOARD - W4L19363**  
**(x5) 5/8"x3 3/8"x26 3/4" (16x86x680)**

## EVENLY SPACE WALL BOARDS



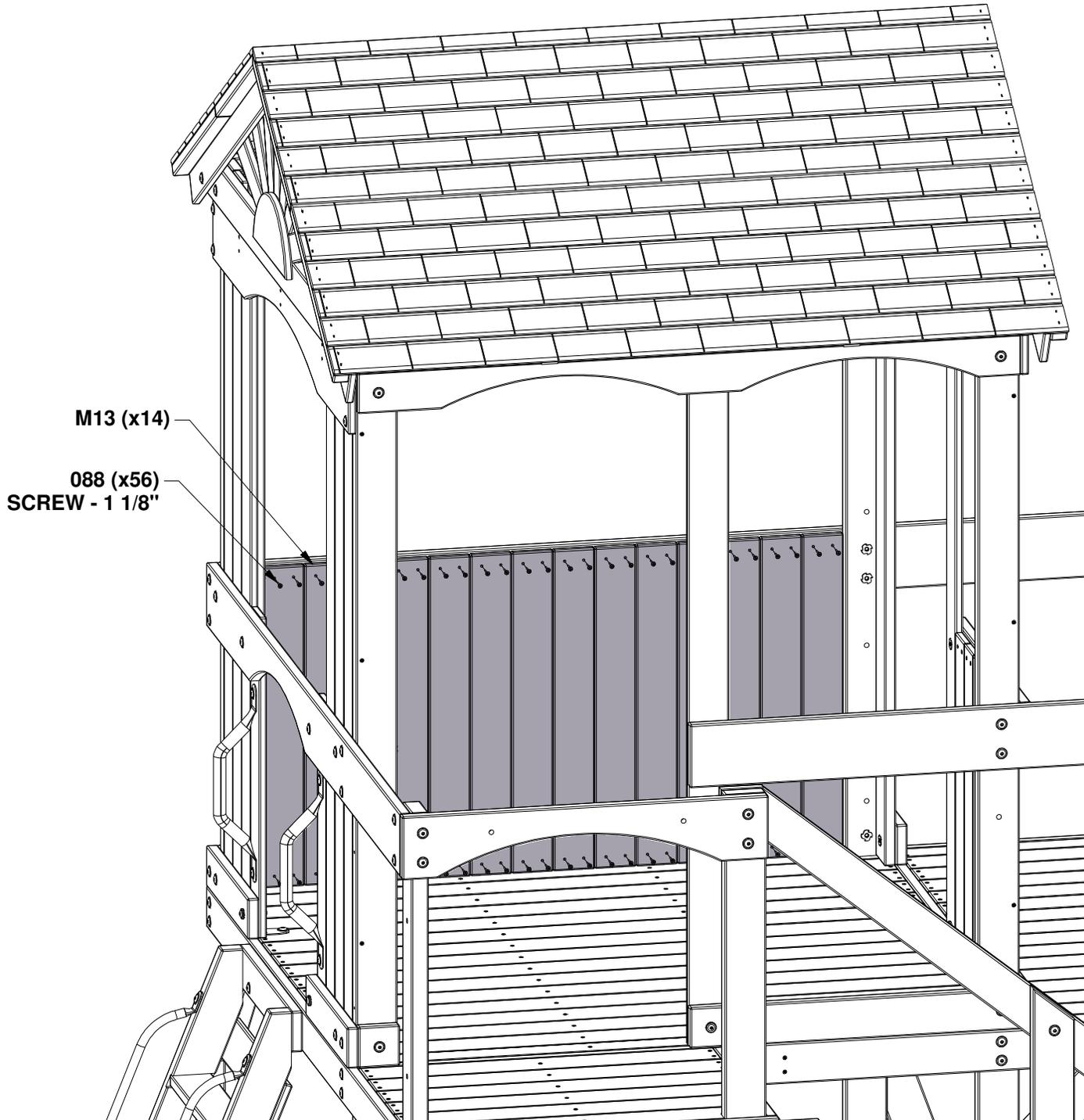
# STEP 57 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
56	H100088	SCREW PFH 8x1-1/8"



M13 WALL BOARD - W4L19363  
(x14) 5/8"x3 3/8"x26 3/4" (16x86x680)

## EVENLY SPACE WALL BOARDS



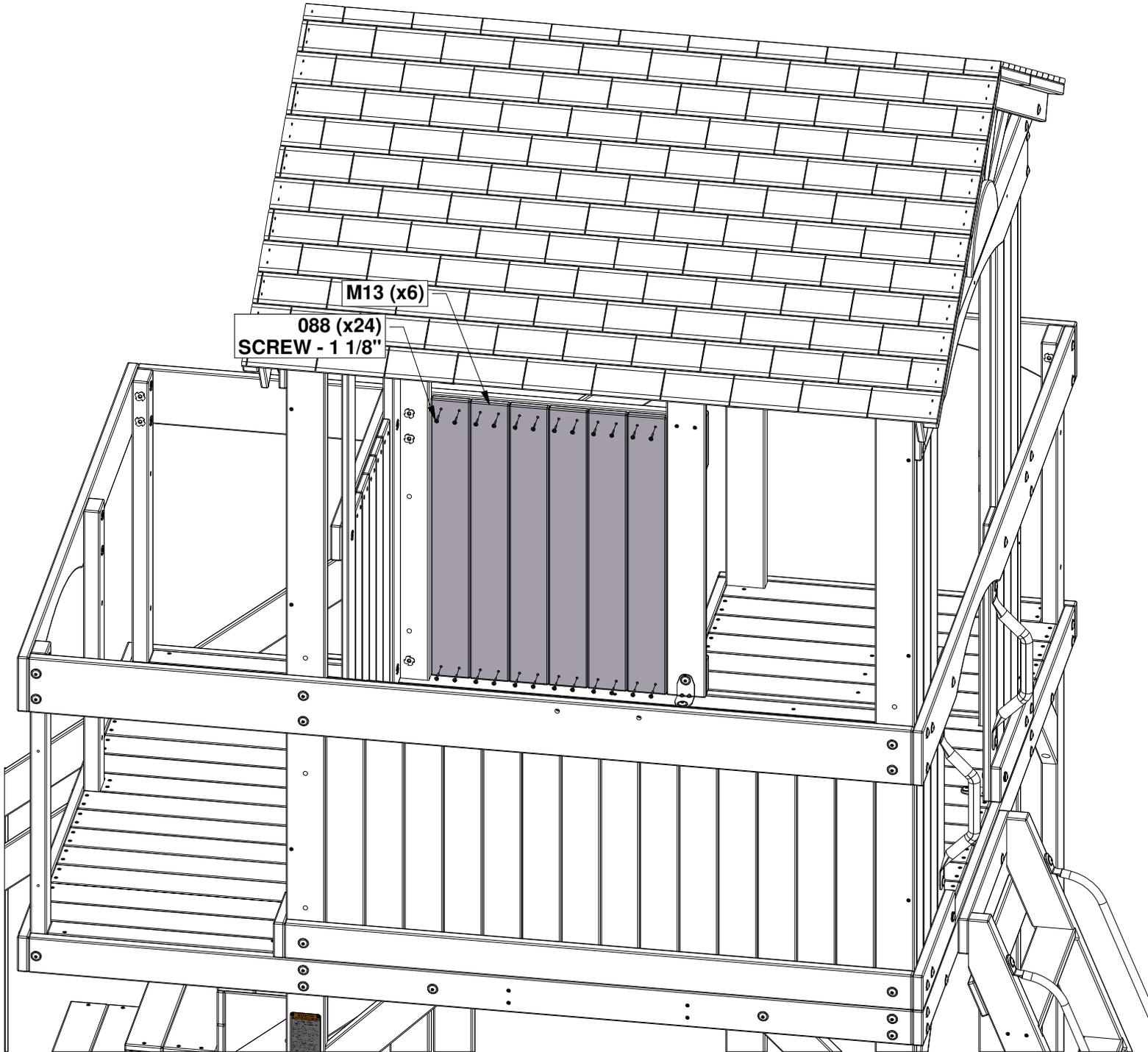
# STEP 58 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
24	H100088	SCREW PFH 8x1-1/8"



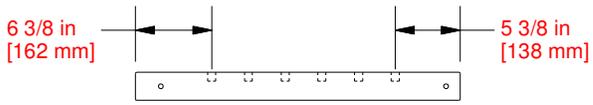
**M13 WALL BOARD - W4L19363**  
(x6) 5/8"x3 3/8"x26 3/4" (16x86x680)

## EVENLY SPACE WALL BOARDS

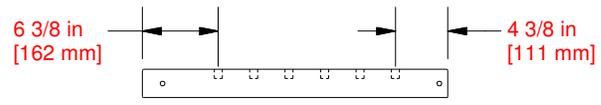


# STEP 59 - FORT ASSEMBLY

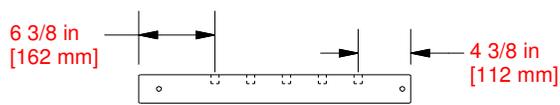
QTY	PART NUMBER	DESCRIPTION
8	H100198	WASHER LOCK EXT 8x19 BLK
5	H100205	BOLT WH 5/16x2-1/4 BLK
5	H100379	T-NUT 5/16 BLK
3	H100458	LAG SCREW WH 5/16x2 BLK



**J03 WALL RAIL - W4L19359**  
(x1) 1"x2 3/8"x27 1/4" (24x60x691)

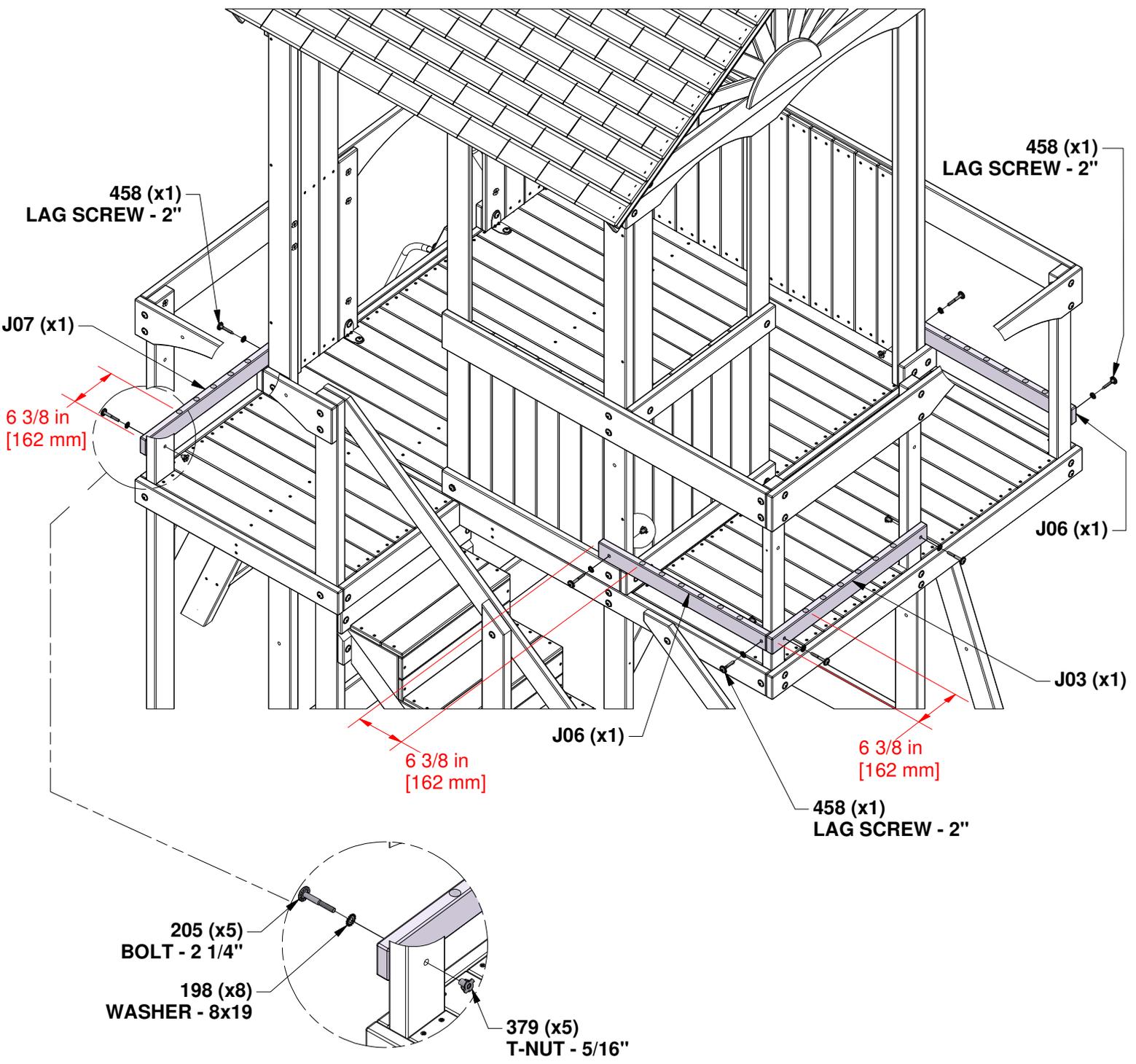


**J06 WALL RAIL - W4L19356**  
(x2) 1"x2 3/8"x25 5/8" (24x60x650)



**J07 WALL RAIL - W4L19320**  
(x1) 1"x2 3/8"x22 3/4" (24x60x579)

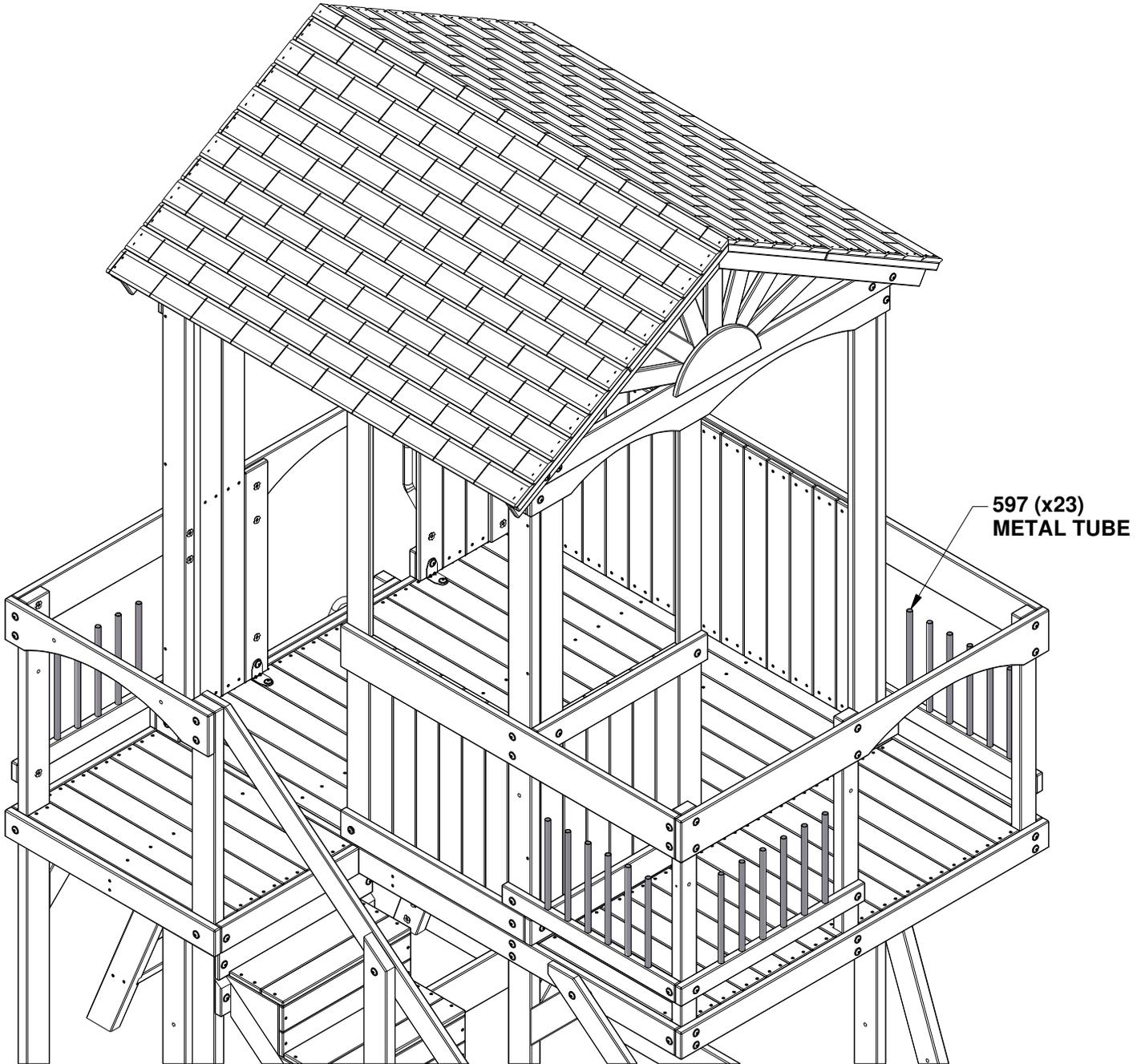
## INSTALL T-NUTS IN WOOD FIRST



# STEP 60 - FORT ASSEMBLY



A4M00597 METAL TUBE  
(x23)

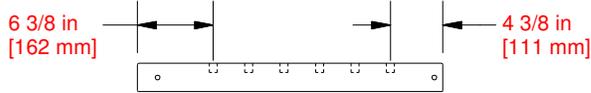


# STEP 61 - FORT ASSEMBLY

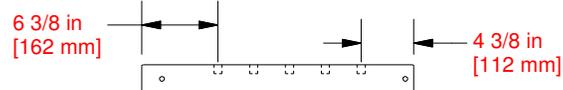
QTY	PART NUMBER	DESCRIPTION
8	H100198	WASHER LOCK EXT 8x19 BLK
5	H100205	BOLT WH 5/16x2-1/4 BLK
5	H100379	T-NUT 5/16 BLK
3	H100458	LAG SCREW WH 5/16x2 BLK



**J03 WALL RAIL - W4L19359**  
(x1) 1"x2 3/8"x27 1/4" (24x60x691)

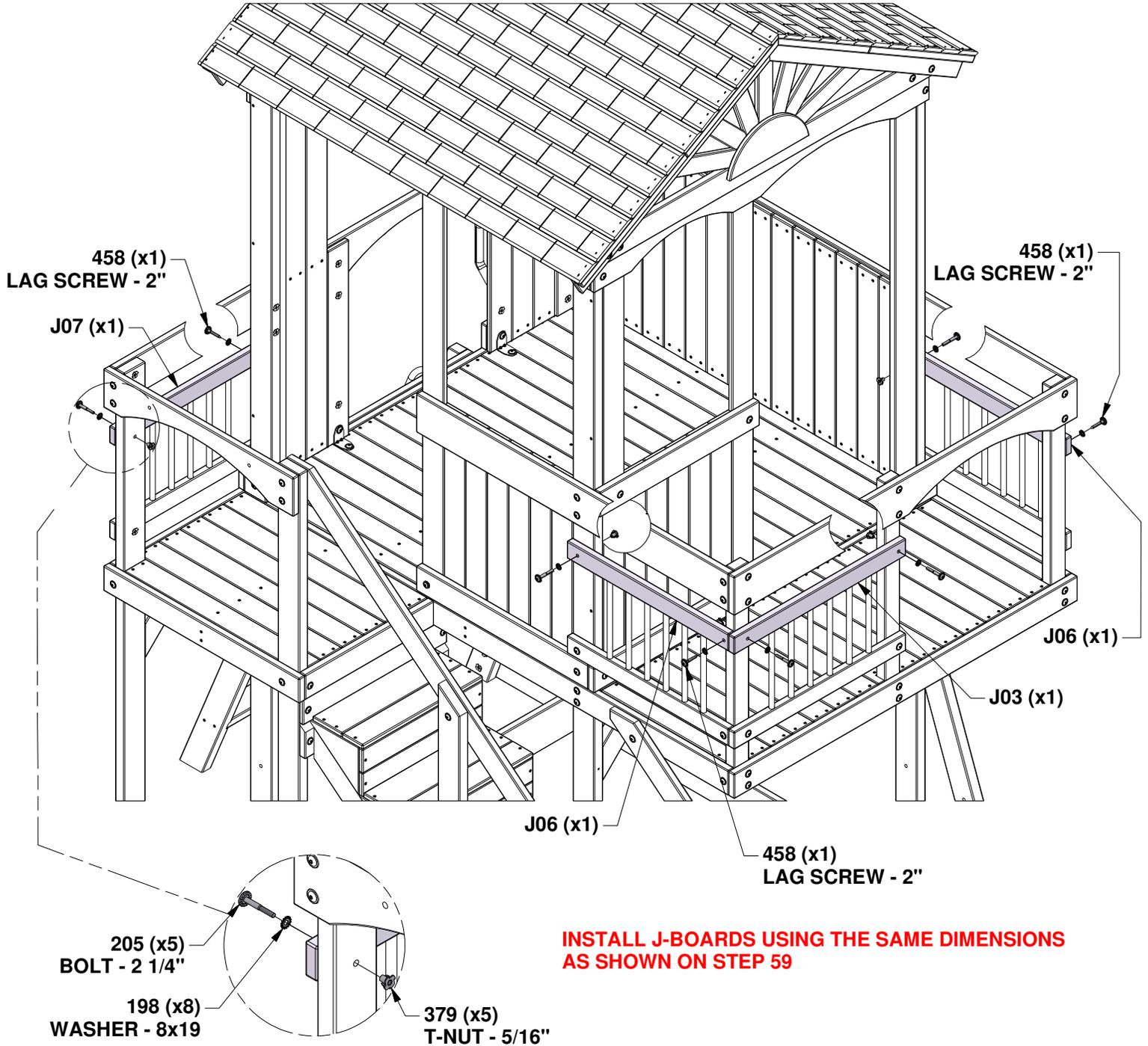


**J06 WALL RAIL - W4L19356**  
(x2) 1"x2 3/8"x25 5/8" (24x60x650)



**J07 WALL RAIL - W4L19320**  
(x1) 1"x2 3/8"x22 3/4" (24x60x579)

## INSTALL T-NUTS IN WOOD FIRST



**INSTALL J-BOARDS USING THE SAME DIMENSIONS AS SHOWN ON STEP 59**

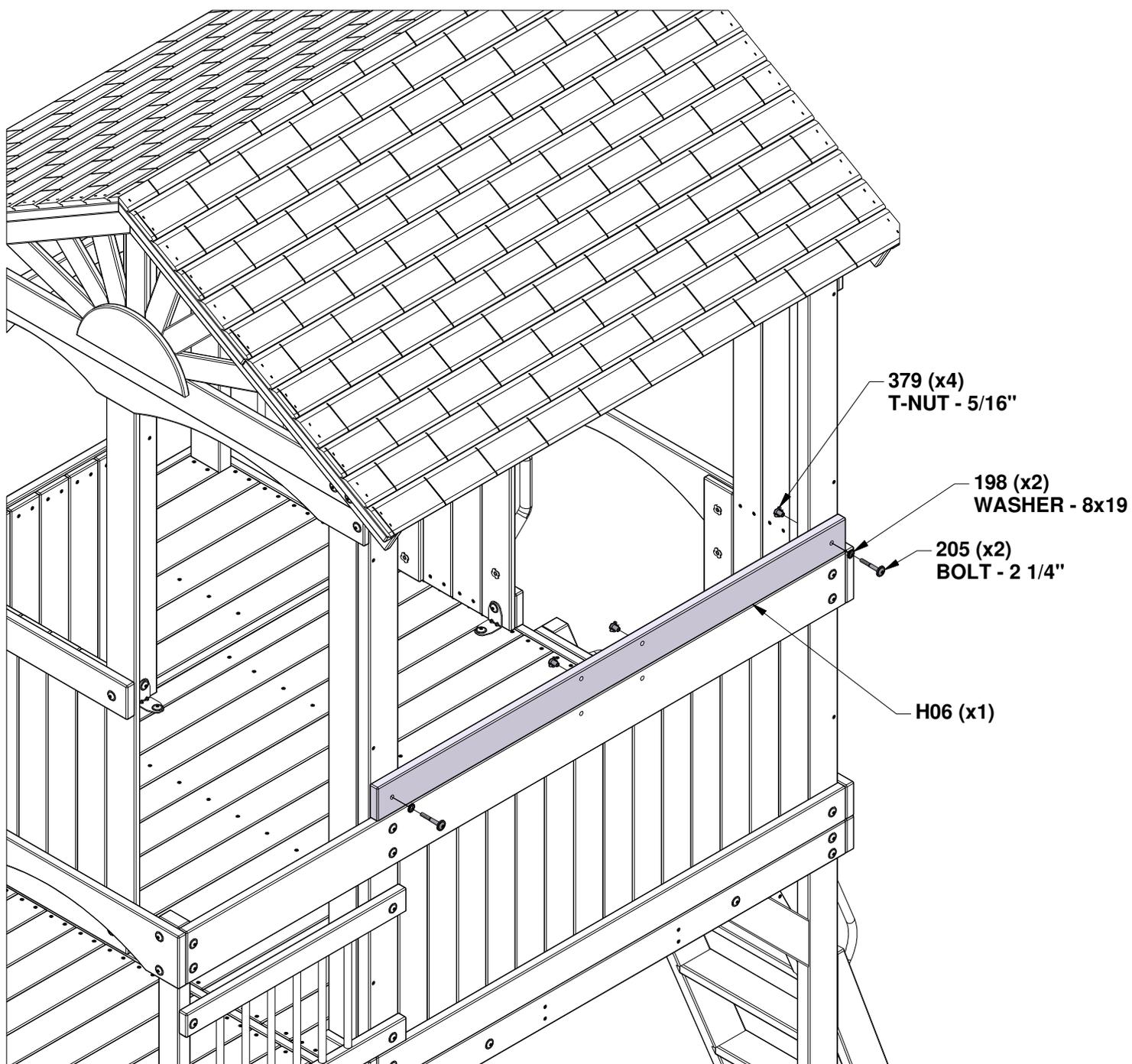
# STEP 62 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H100198	WASHER LOCK EXT 8x19 BLK
2	H100205	BOLT WH 5/16x2-1/4 BLK
4	H100379	T-NUT 5/16 BLK



H06 WALL RAIL - W4L19355  
(x1) 1"x3 3/8"x54 1/2" (24x86x1384)

## INSTALL T-NUTS IN WOOD FIRST



# STEP 63 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
68	H100087	SCREW PFH 8x1-1/4"

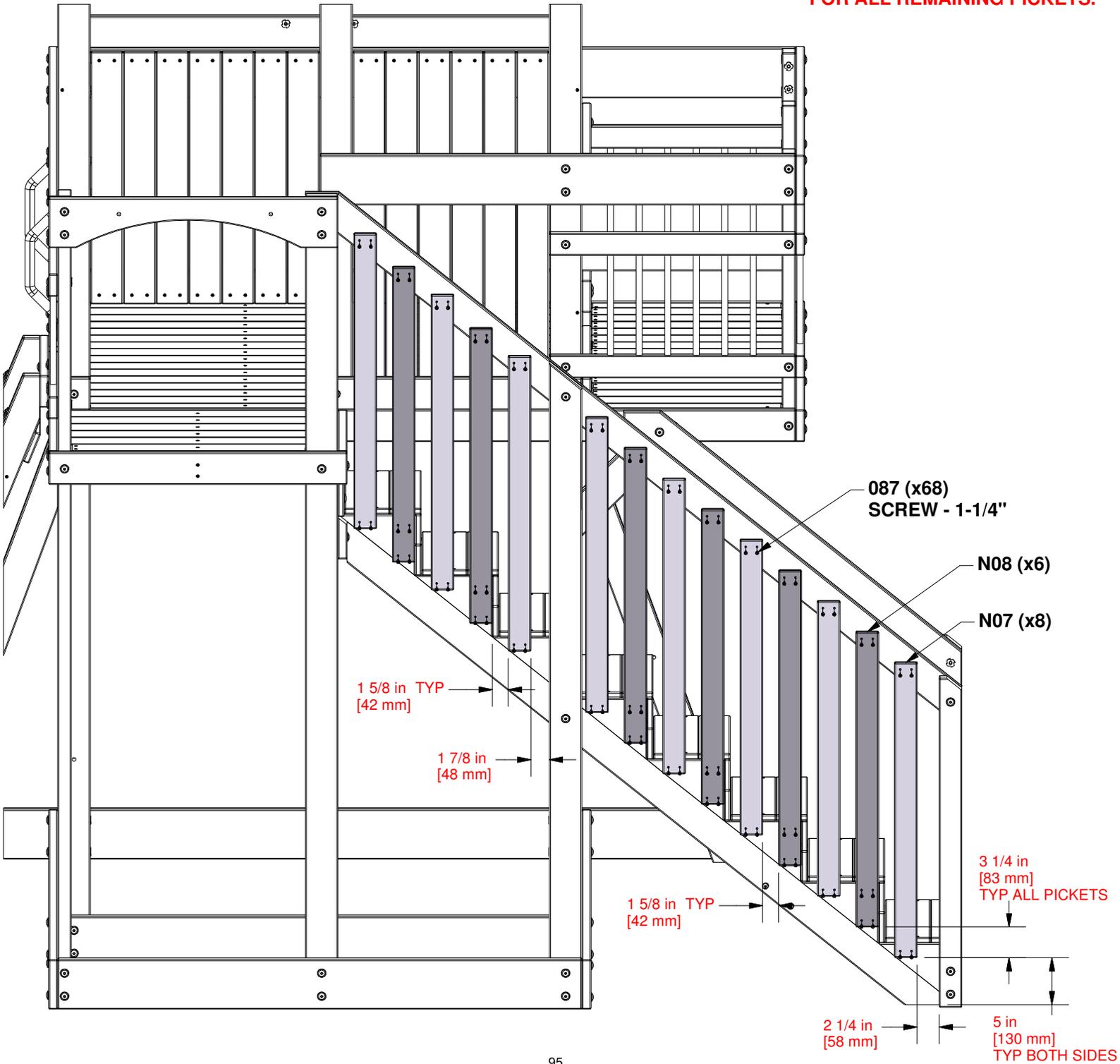


**N07 PICKET - W4L19402**  
(x8) 5/8"x2 3/8"x31 1/4" (16x60x795)



**N08 PICKET - W4L19413**  
(x6) 5/8"x2 3/8"x31 1/4" (16x60x795)

**USE A6P00410 PICKET PAL FOR ALL REMAINING PICKETS.**



# STEP 64 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
34	H100087	SCREW PFH 8x1-1/4"
1	H100198	WASHER LOCK EXT 8x19 BLK
1	H100205	BOLT WH 5/16x2-1/4 BLK
1	H100405	WASHER LOCK EXT 6x15 BLK
1	H100487	LAG SCREW WH 1/4x2 BLK



**N07 PICKET - W4L19402**  
(x4) 5/8"x2 3/8"x31 1/4" (16x60x795)

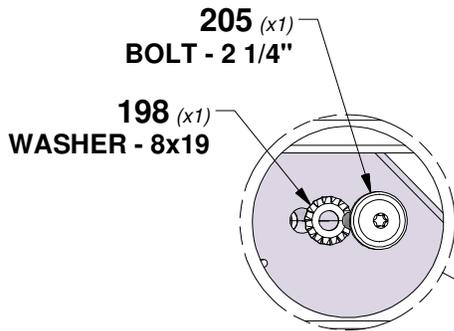


**N08 PICKET - W4L19413**  
(x3) 5/8"x2 3/8"x31 1/4" (16x60x795)



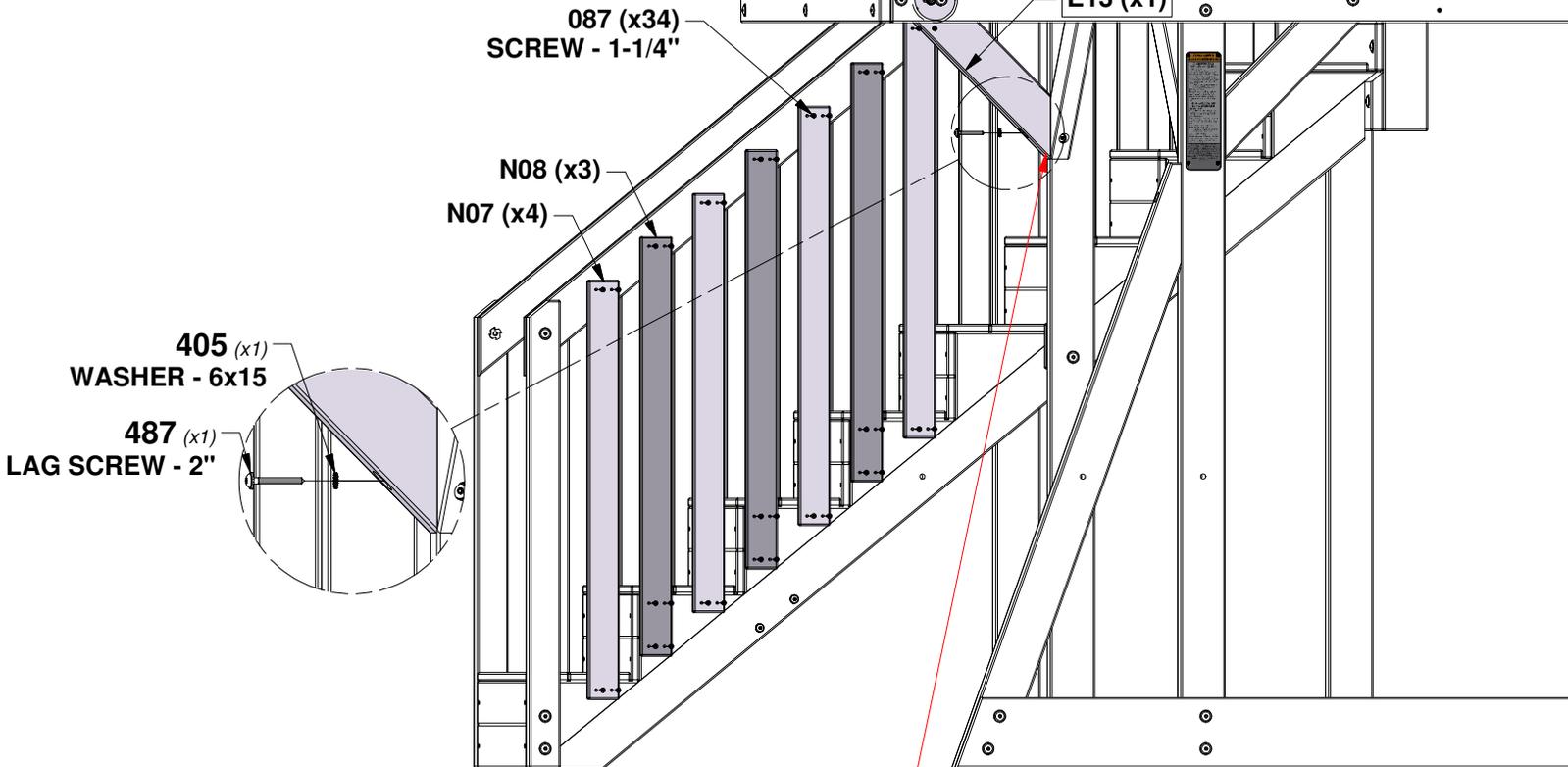
**E13 DECK BRACE - W4L19349**  
(x1) 1 3/8"x3 3/8"x18 3/8" (36x86x466)

**INSTALL N-BOARDS USING THE SAME DIMENSIONS AS SHOWN ON STEP 63**



**205 (x1)**  
**BOLT - 2 1/4"**

**198 (x1)**  
**WASHER - 8x19**



**087 (x34)**  
**SCREW - 1-1/4"**

**N08 (x3)**  
**N07 (x4)**

**405 (x1)**  
**WASHER - 6x15**

**487 (x1)**  
**LAG SCREW - 2"**

**E13 (x1)**

**INSTALL E13 AFTER PICKETS ARE INSTALLED.**

# STEP 65 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100086	SCREW PFH 8x1-1/2"
4	H100089	SCREW PFH 8x1-3/4"

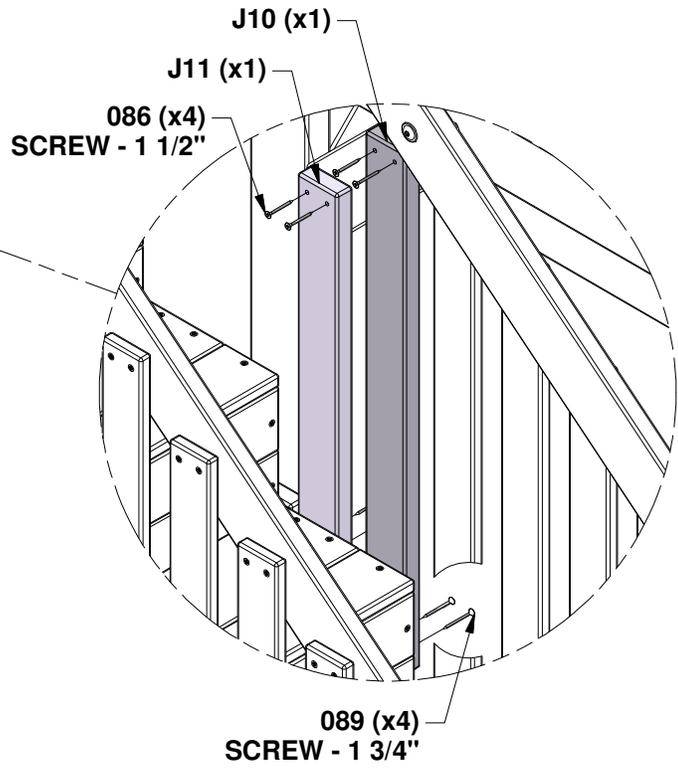
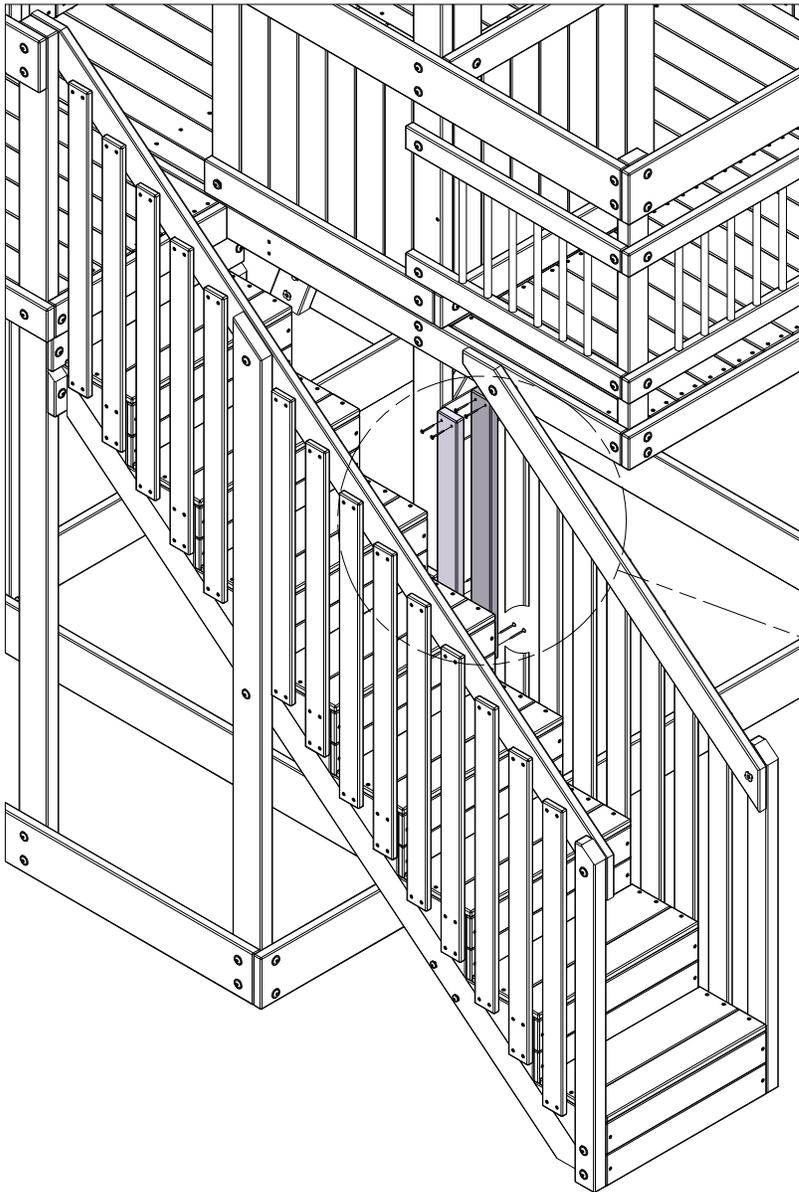


**J10 PICKET - W4L19403**  
 (x1) 1"x2 3/8"x26 3/4" (24x60x680)



**J11 PICKET - W4L19404**  
 (x1) 1"x2 3/8"x19 3/8" (24x60x492)

**INSTALL J-BOARDS USING THE SAME DIMENSIONS AS SHOWN ON STEP 63**



# STEP 66 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H100089	SCREW PFH 8x1-3/4"
6	H100387	SCREW PFH 8x1-1/4 BLK



**J12 PICKET - W4L19408**  
(x1) 1"x2 3/8"x8 3/4" (24x60x222)



**J13 PICKET - W4L19407**  
(x1) 1"x2 3/8"x12" (24x60x304)



**J14 PICKET - W4L19406**  
(x1) 1"x2 3/8"x15 1/4" (24x60x386)

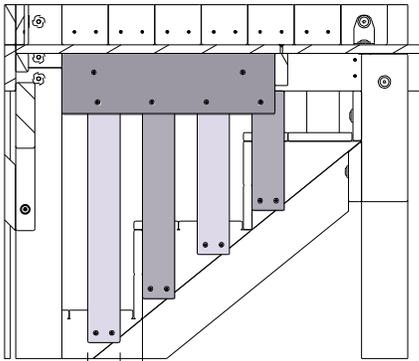


**J15 PICKET - W4L19405**  
(x1) 1"x2 3/8"x18 3/8" (24x60x468)



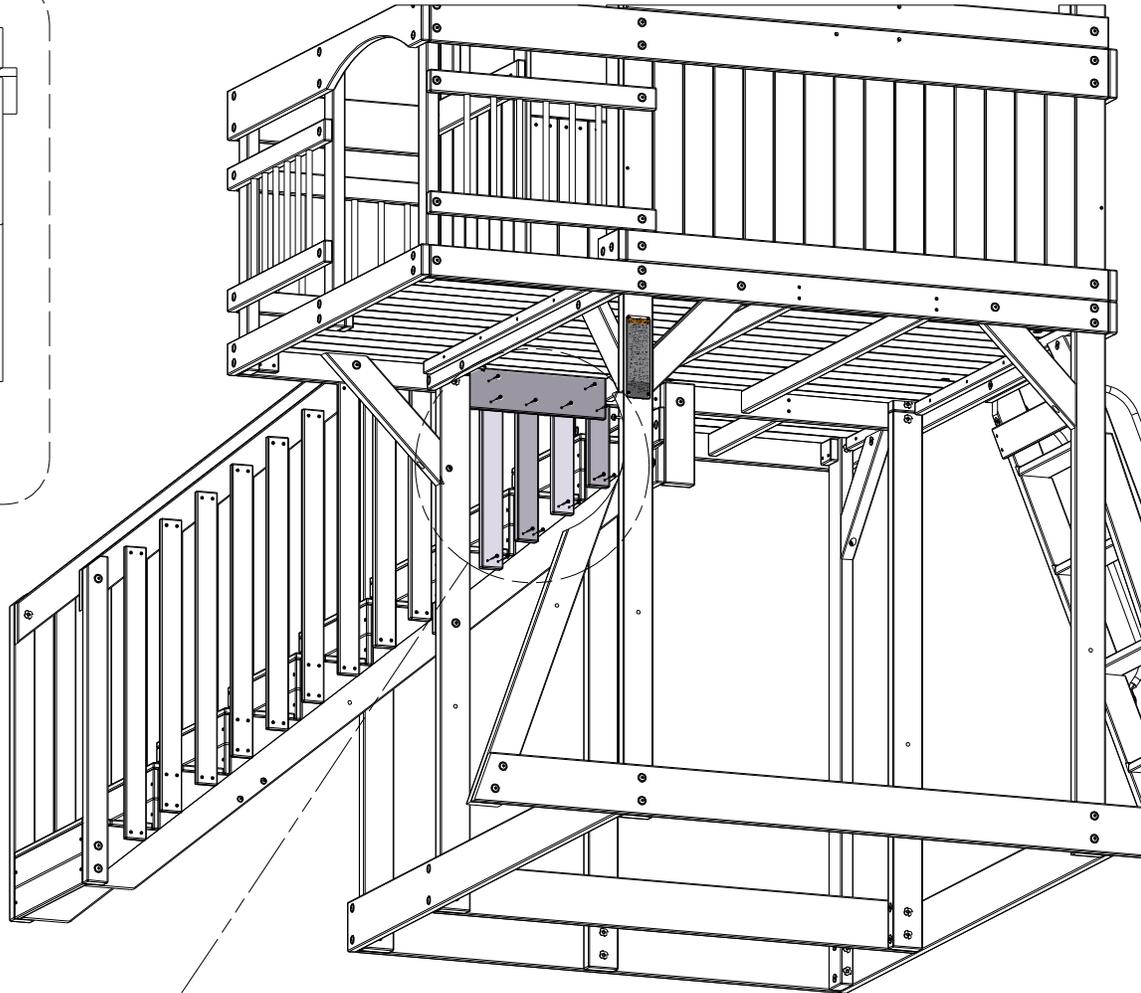
**L02 SUPPORT BOARD - W4L19409**  
(x1) 5/8"x4 3/8"x15 5/8" (16x112x397)

## INSIDE VIEW



1 5/8 in TYP  
[42 mm]

1 7/8 in  
[48 mm]



L02 (x1)

387 (x6)  
SCREW - 1 1/4"

089 (x8)  
SCREW - 1 3/4"

J12 (x1)

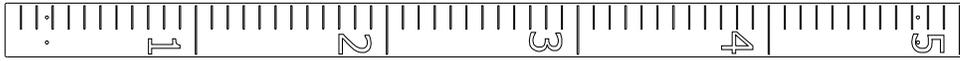
J13 (x1)

J14 (x1)

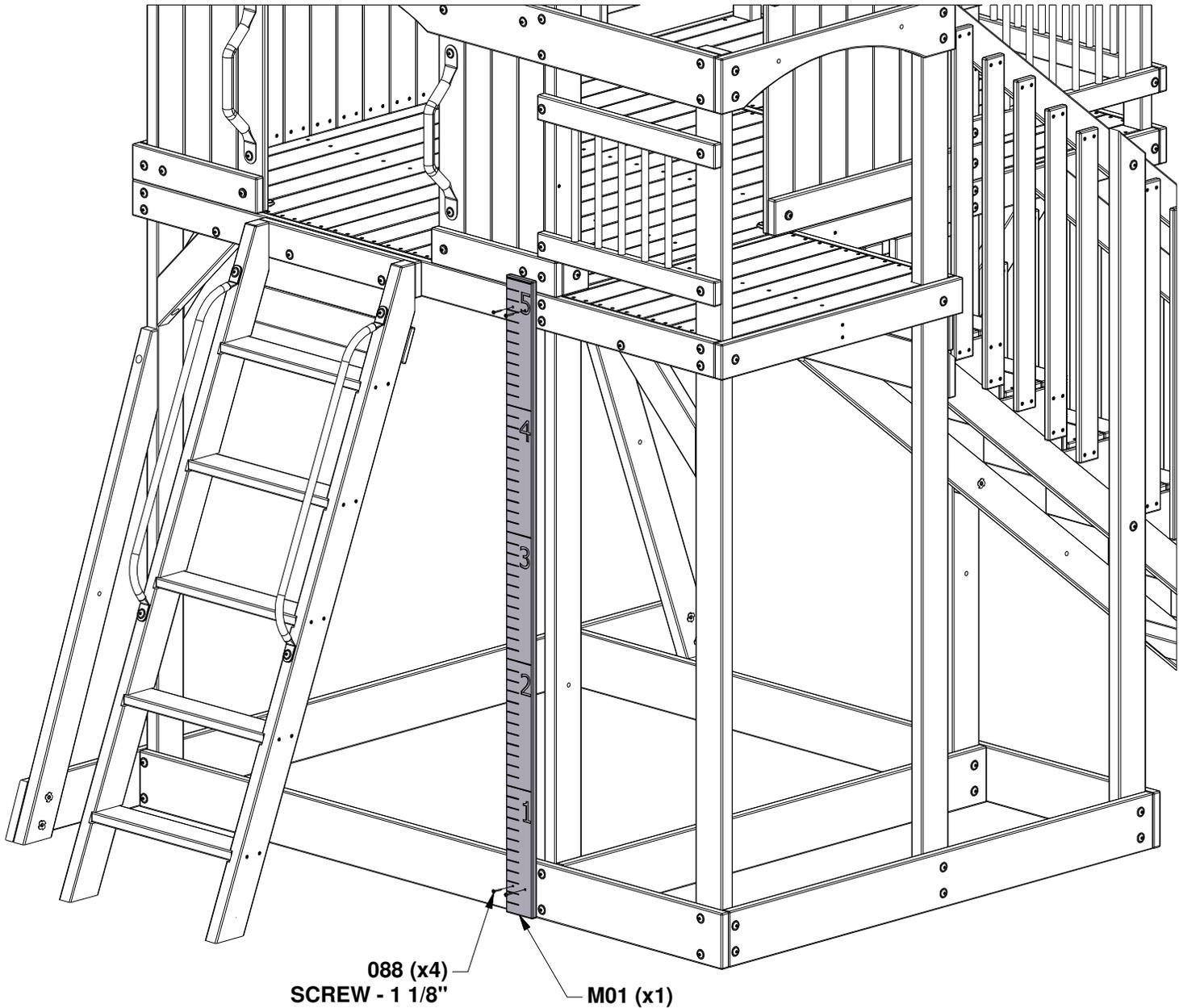
J15 (x1)

# STEP 67 - FORT ASSEMBLY

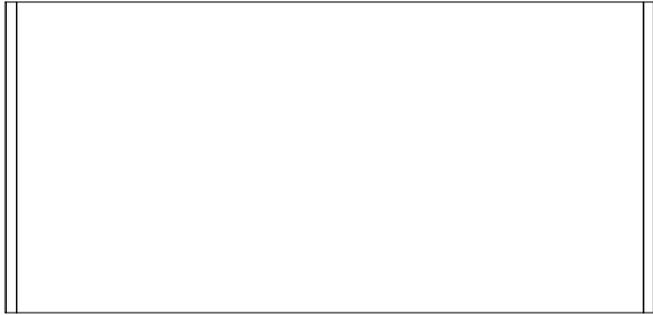
QTY	PART NUMBER	DESCRIPTION
4	H100088	SCREW PFH 8x1-1/8"



**M01 GROWTH BOARD - W4L19410**  
(x1) 5/8"x3 3/8"x60 1/4" (16x86x1530)



# STEP 68 - FORT ASSEMBLY



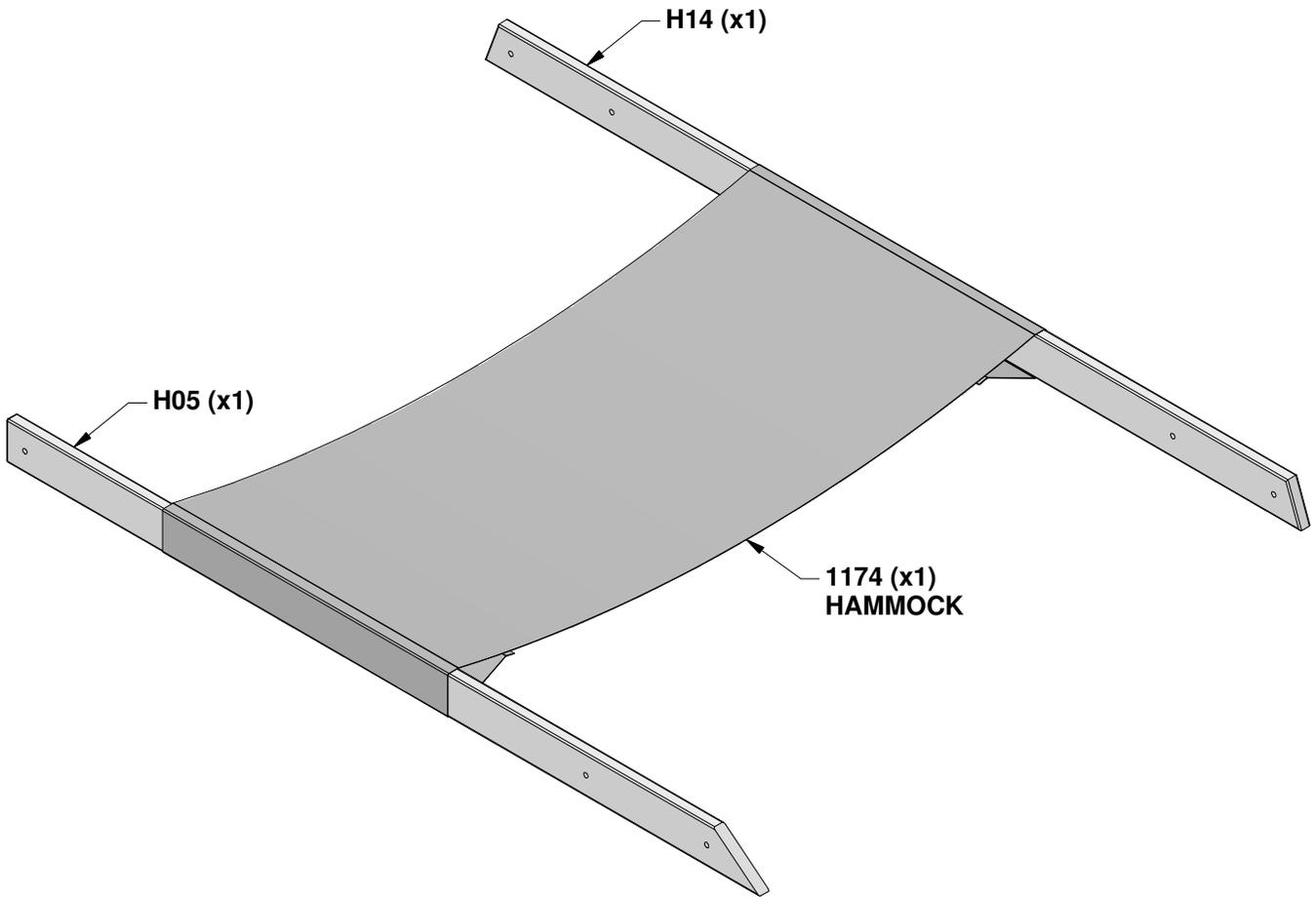
A6P01174 HAMMOCK  
(x1)



H14 SAFETY RAIL - W4L19429  
(x1) 1"x3 3/8"x74 3/8" (24x86x1888)

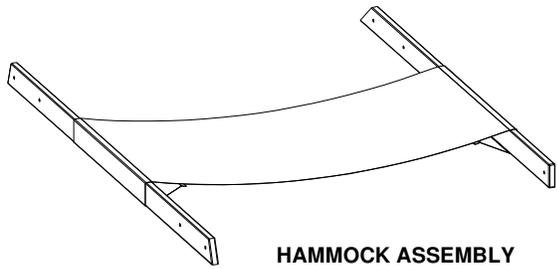


H05 SAFETY RAIL - W4L19329  
(x1) 1"x3 3/8"x68 5/8" (24x86x1742)



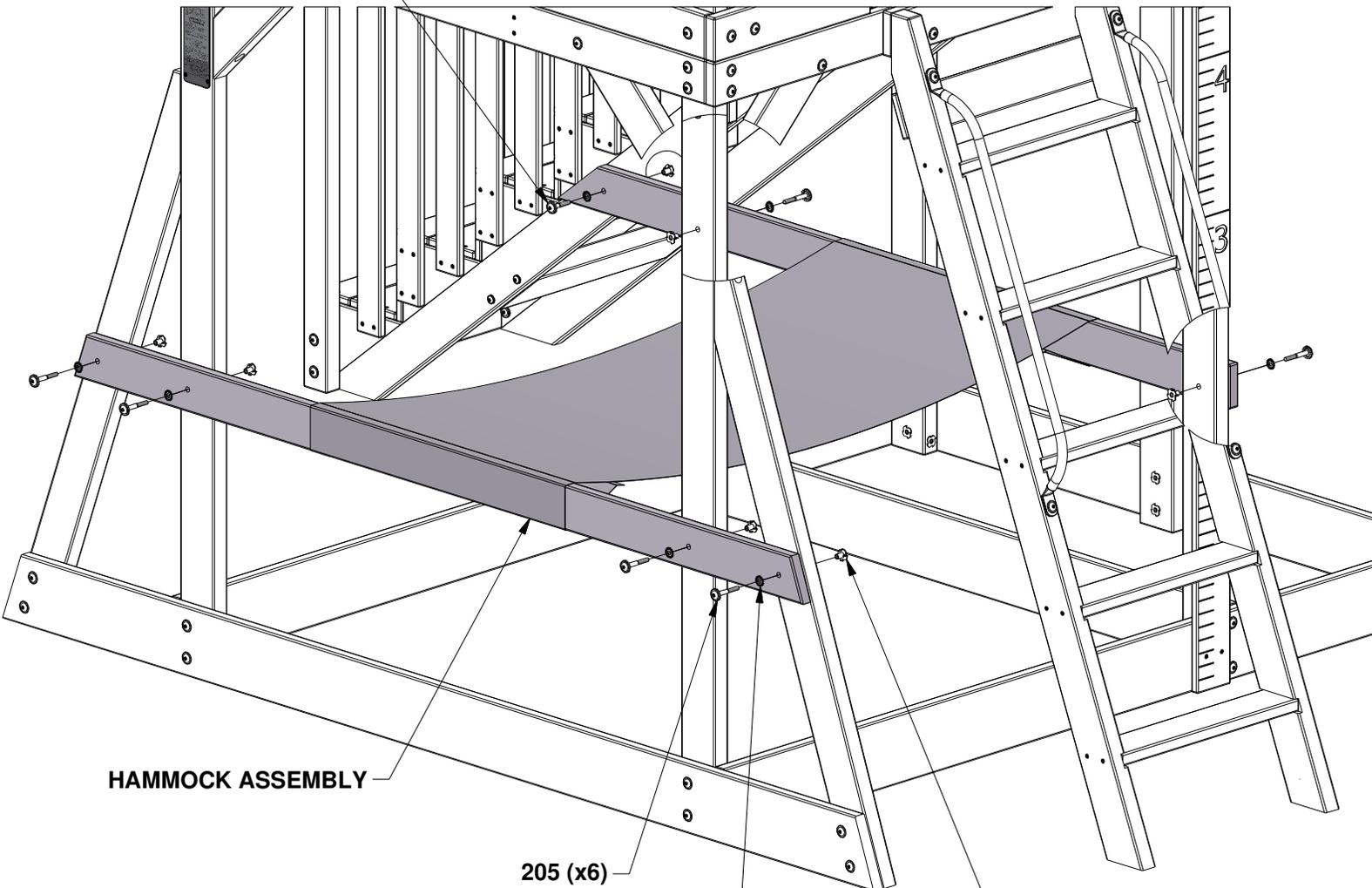
# STEP 69 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
7	H100198	WASHER LOCK EXT 8x19 BLK
6	H100205	BOLT WH 5/16x2-1/4 BLK
1	H100378	BOLT WH 5/16x1 3/4 BLK
7	H100379	T-NUT 5/16 BLK



## INSTALL T-NUTS IN WOOD FIRST

378 (x1)  
BOLT - 1 3/4"



HAMMOCK ASSEMBLY

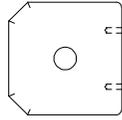
205 (x6)  
BOLT - 2 1/4"

198 (x7)  
WASHER - 8x19

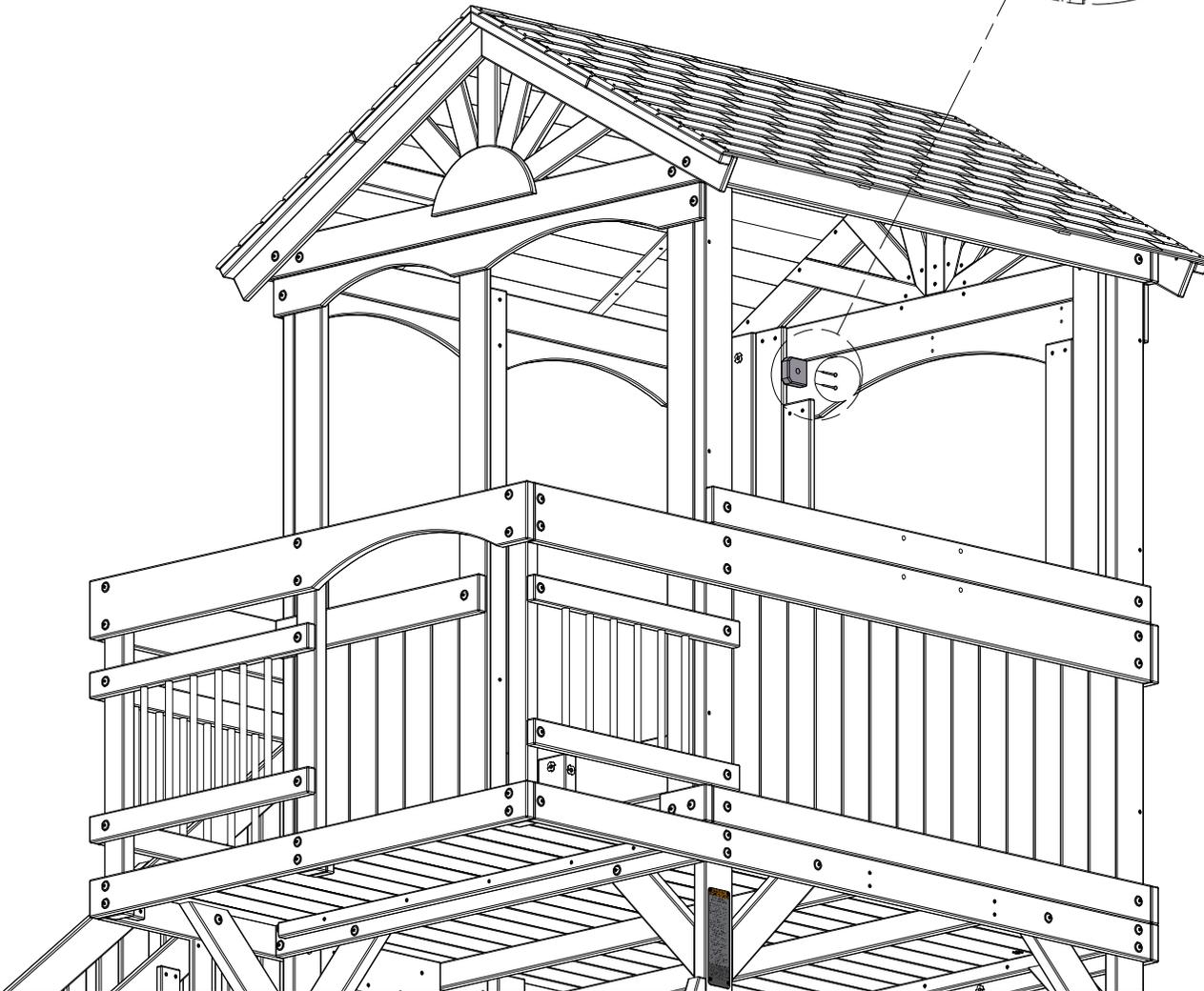
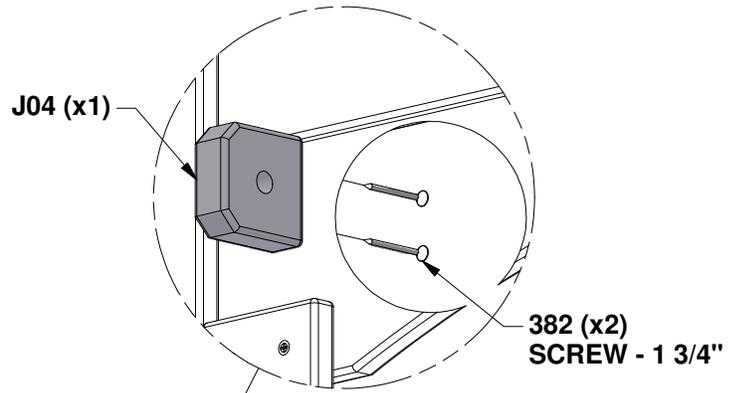
379 (x7)  
T-NUT - 5/16"

# STEP 70 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H100382	SCREW PFH 8x1-3/4" BLK

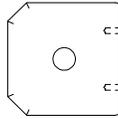
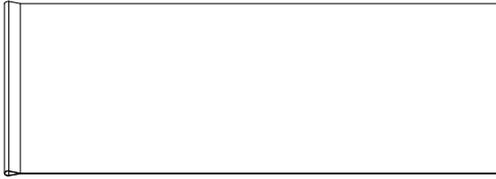


**J04 OUTER CURTAIN ROD HOLDER - W4L19432**  
(x1) 1"x2 3/8"x2 3/8" (24x60x60)

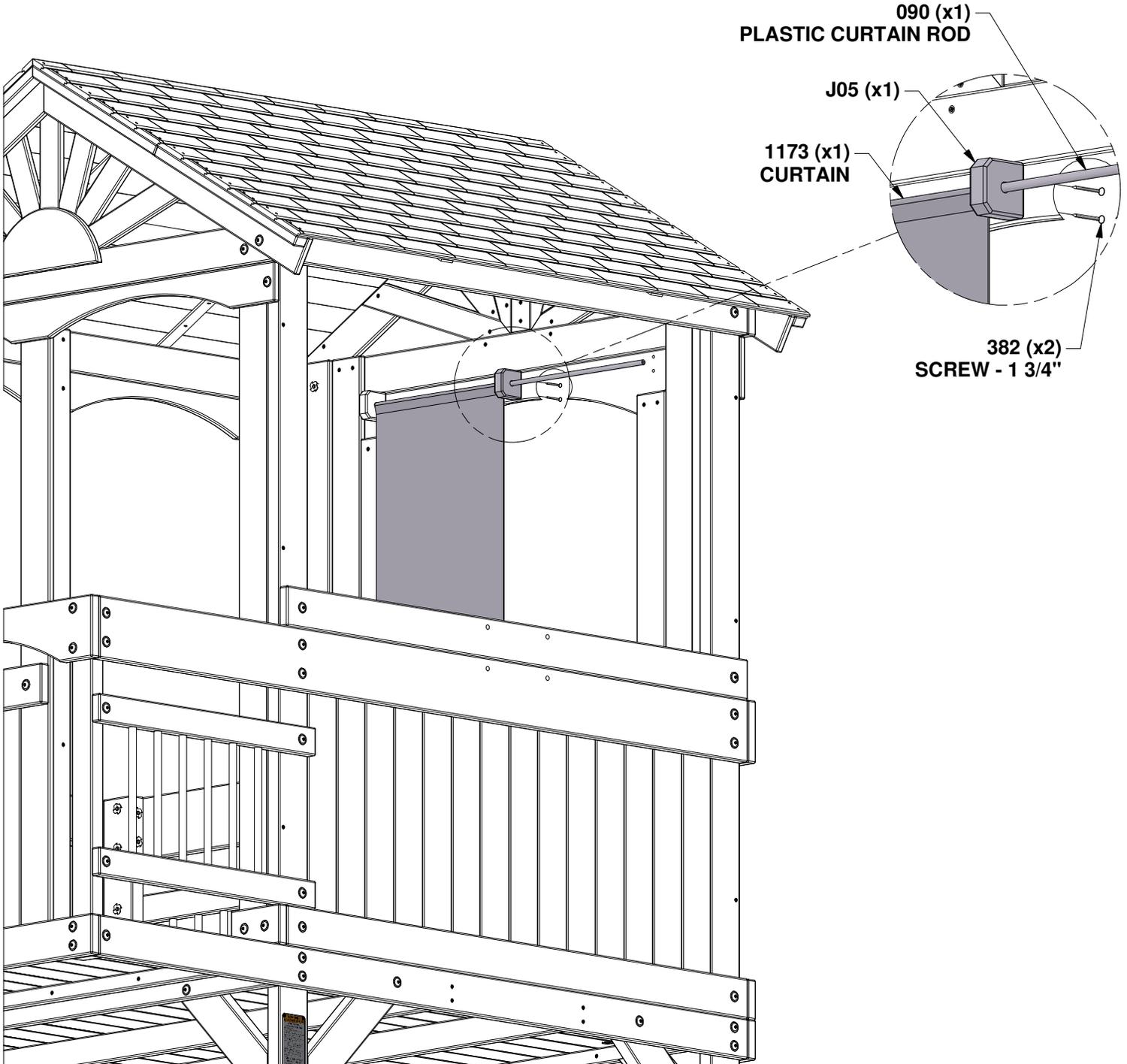


# STEP 71 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H100382	SCREW PFH 8x1-3/4" BLK



J05 INNER CURTAIN ROD HOLDER - W4L19433 (x1) 1"x2 3/8"x2 3/8" (24x60x60)

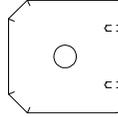


# STEP 72 - FORT ASSEMBLY

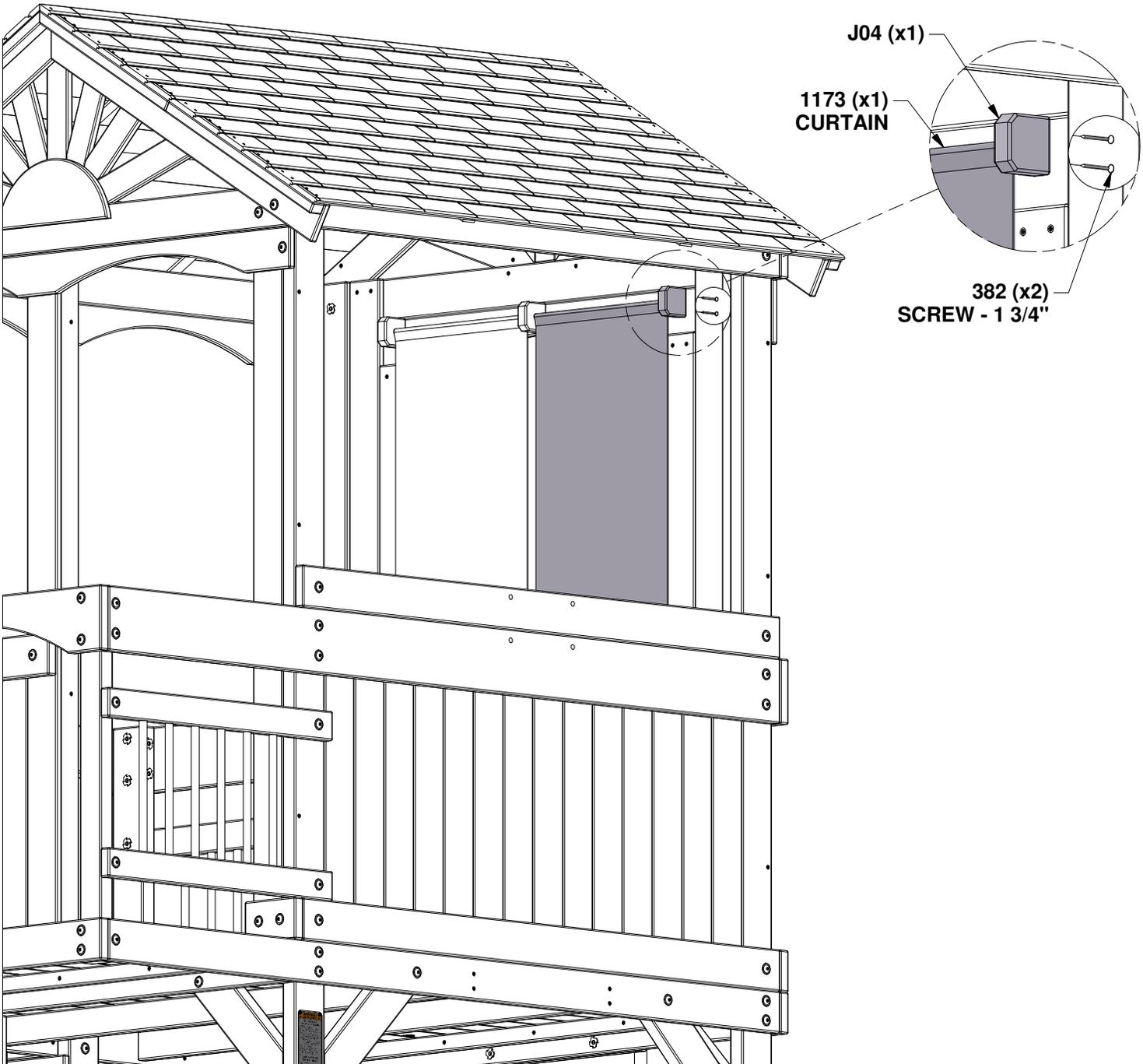
QTY	PART NUMBER	DESCRIPTION
2	H100382	SCREW PFH 8x1-3/4" BLK



**A6P01173 CURTAIN**  
(x1)

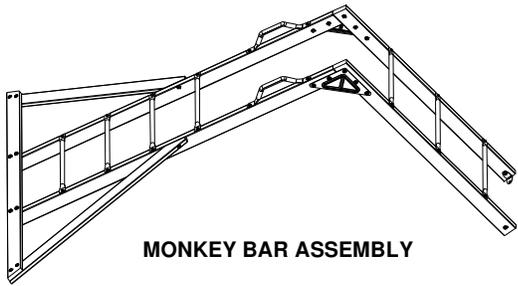


**J04 OUTER CURTAIN ROD HOLDER - W4L19432**  
(x1) 1"x2 3/8"x2 3/8" (24x60x60)

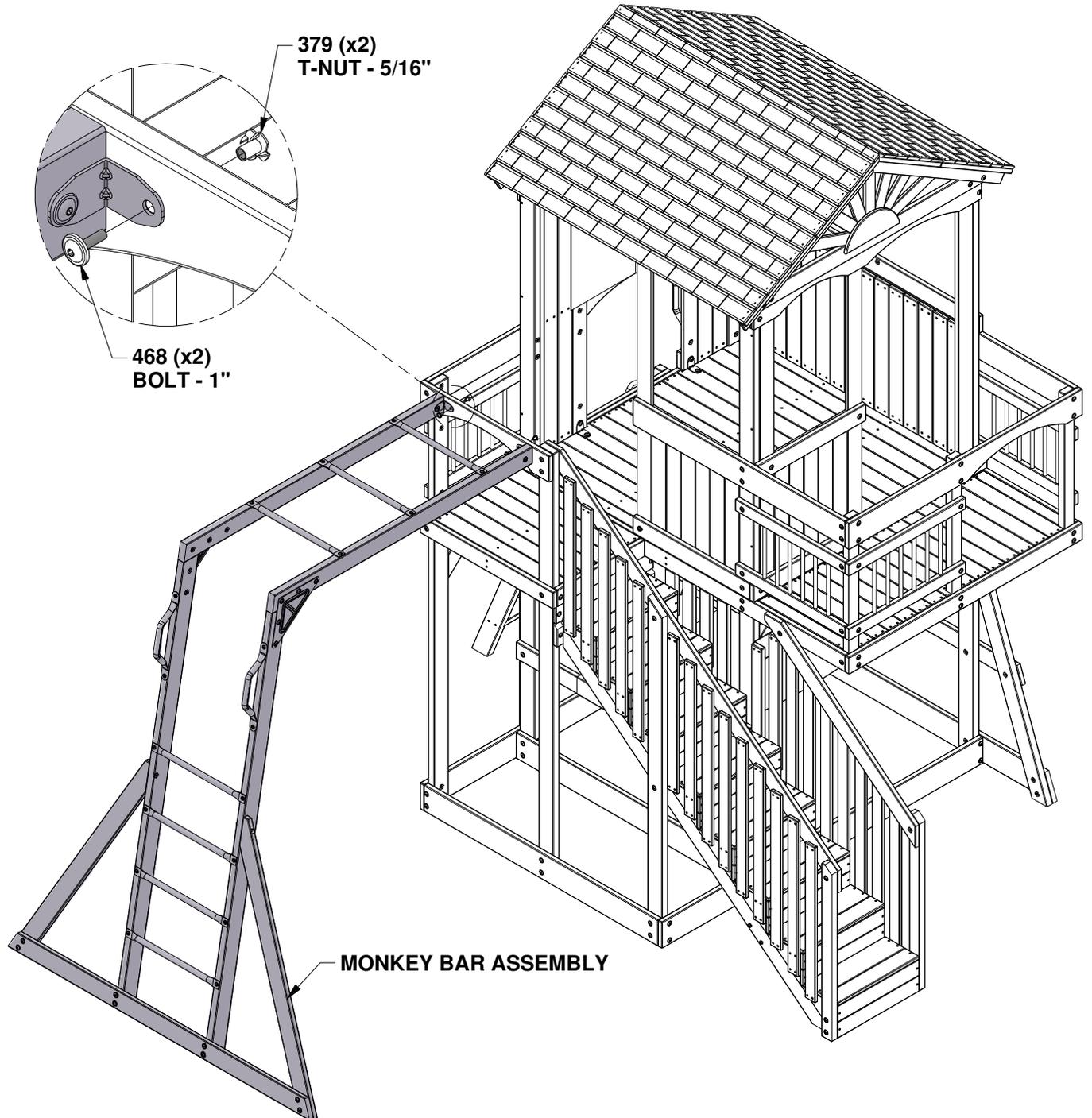


# STEP 73 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H100379	T-NUT 5/16 BLK
2	H100468	BOLT WH 5/16x1 BLK

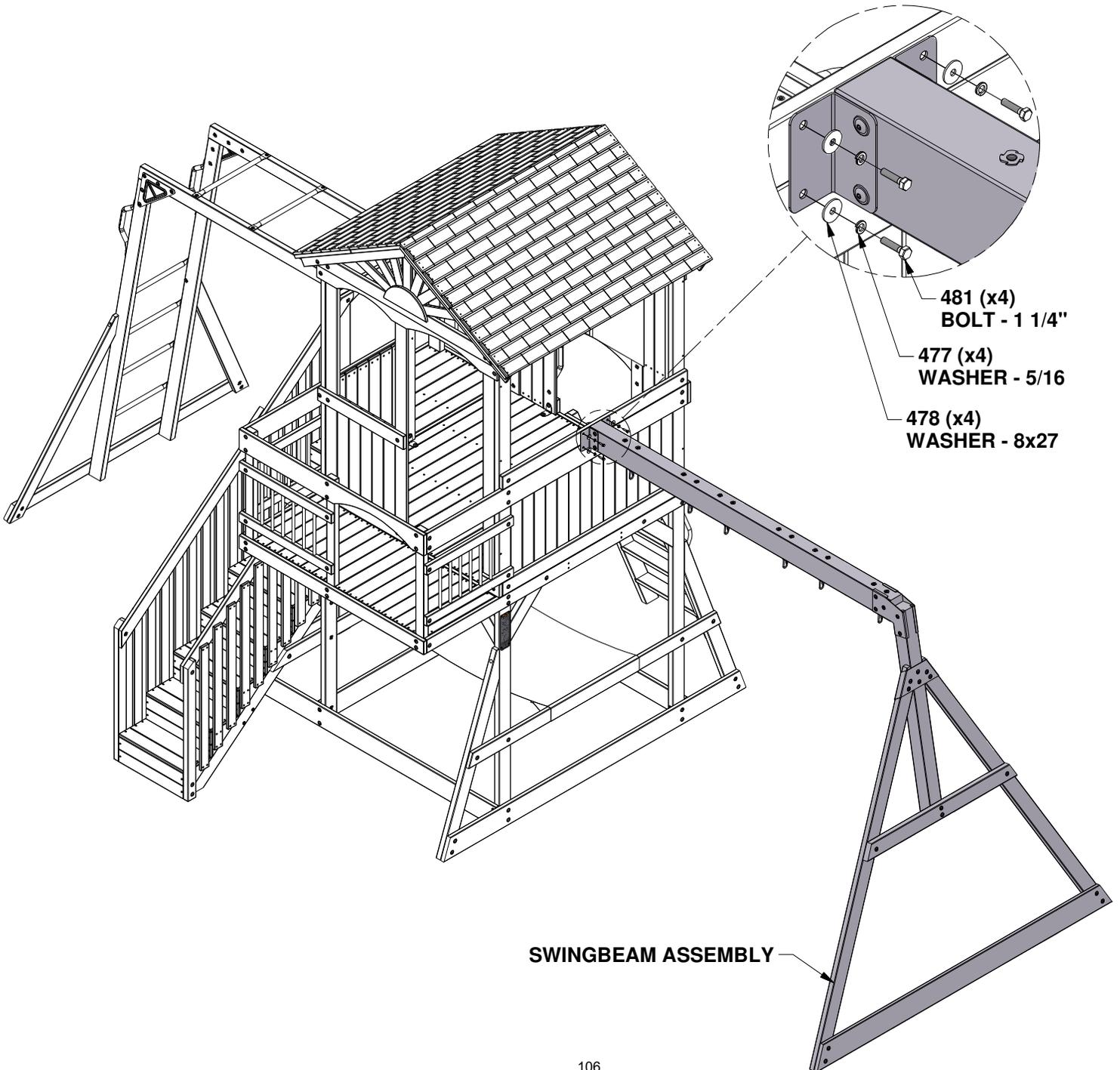
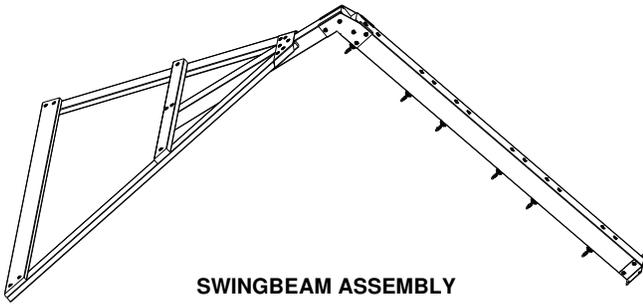


## INSTALL T-NUTS IN WOOD FIRST

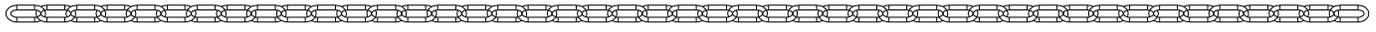


# STEP 74 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100477	WASHER SPLIT 5/16 BLK
4	H100478	WASHER FLAT 8x27 BLK
4	H100481	BOLT HEX 5/16x1 1/4 BLK



# STEP 75 - FORT ASSEMBLY



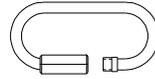
**A4M02212 CHAIN BLACK 57"**  
(x4)



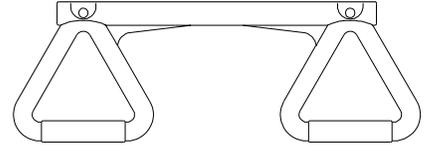
**A4M02255 CHAIN BLACK 31"**  
(x2)



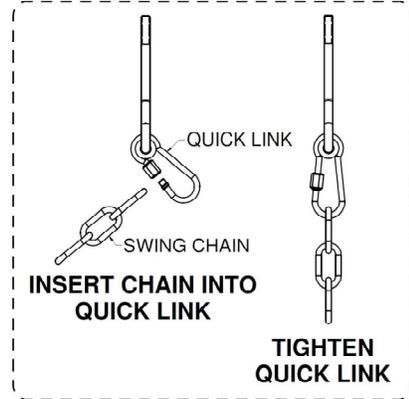
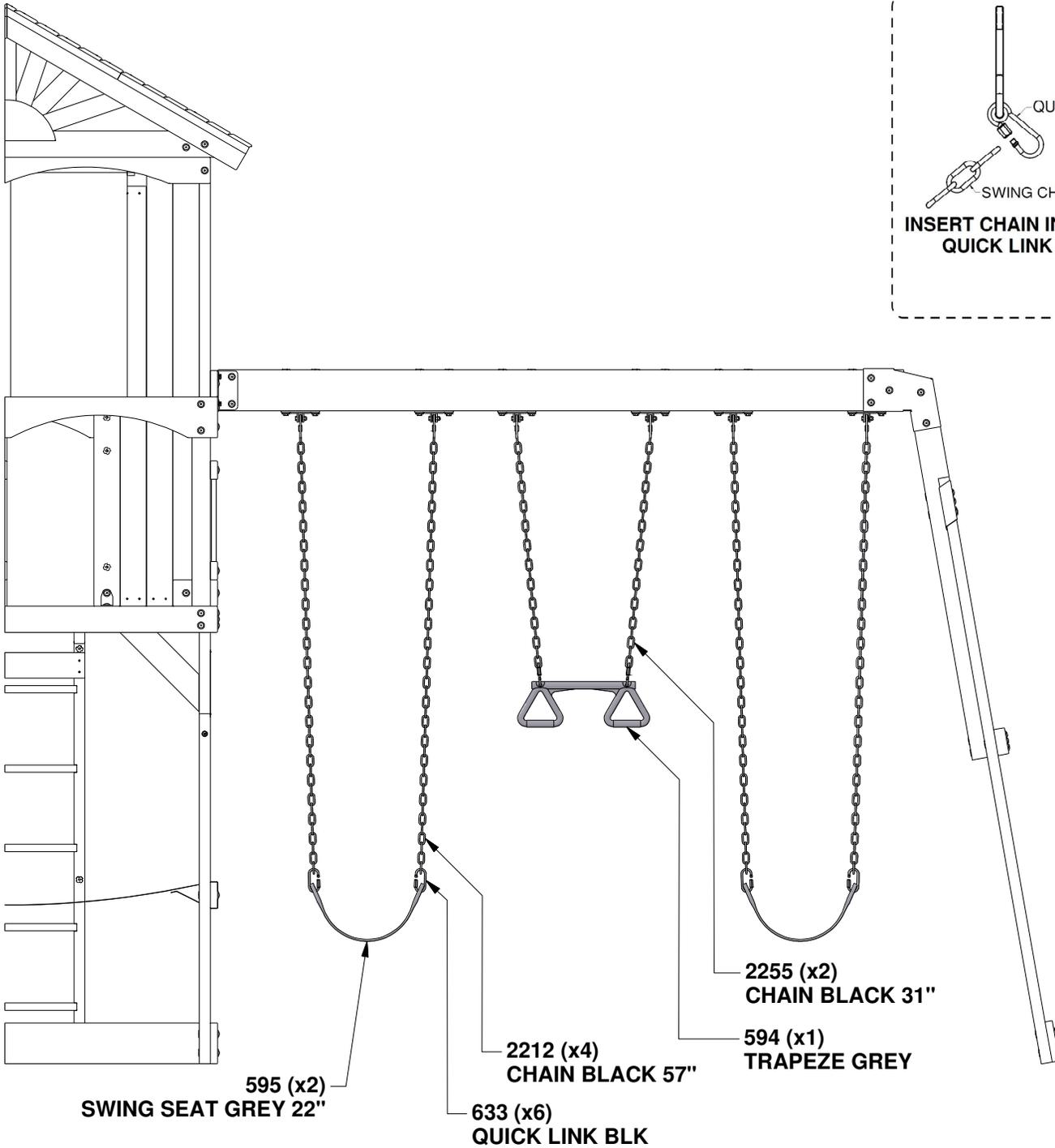
**A6P00595 SWING SEAT GREY 22"**  
(x2)



**A4M00633 QUICK LINK BLK**  
(x6)

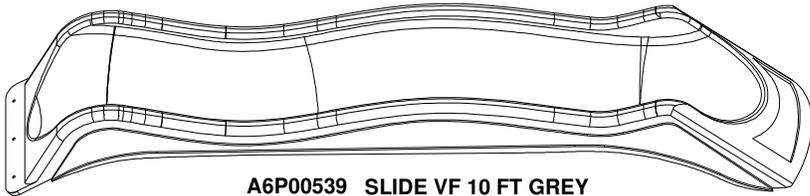


**A6P00594 TRAPEZE GREY**  
(x1)



# STEP 76 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
3	H100379	T-NUT 5/16 BLK
4	H100380	SCREW PFH 8x1 1/8 BLK
3	H100459	BOLT WH 5/16x1 1/4 BLK

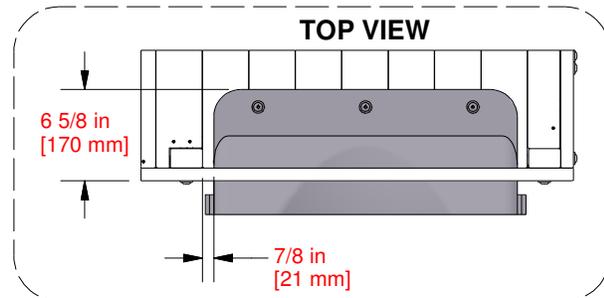
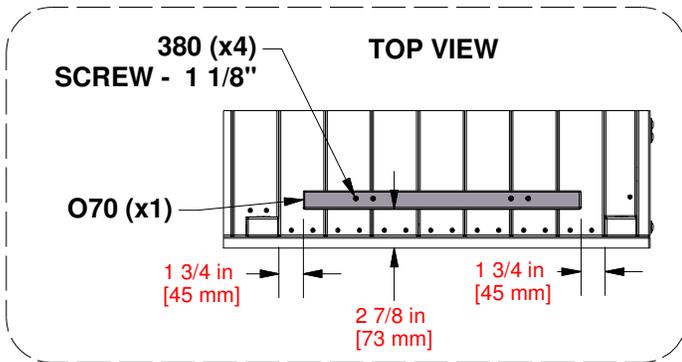


**A6P00539 SLIDE VF 10 FT GREY**  
(x1)

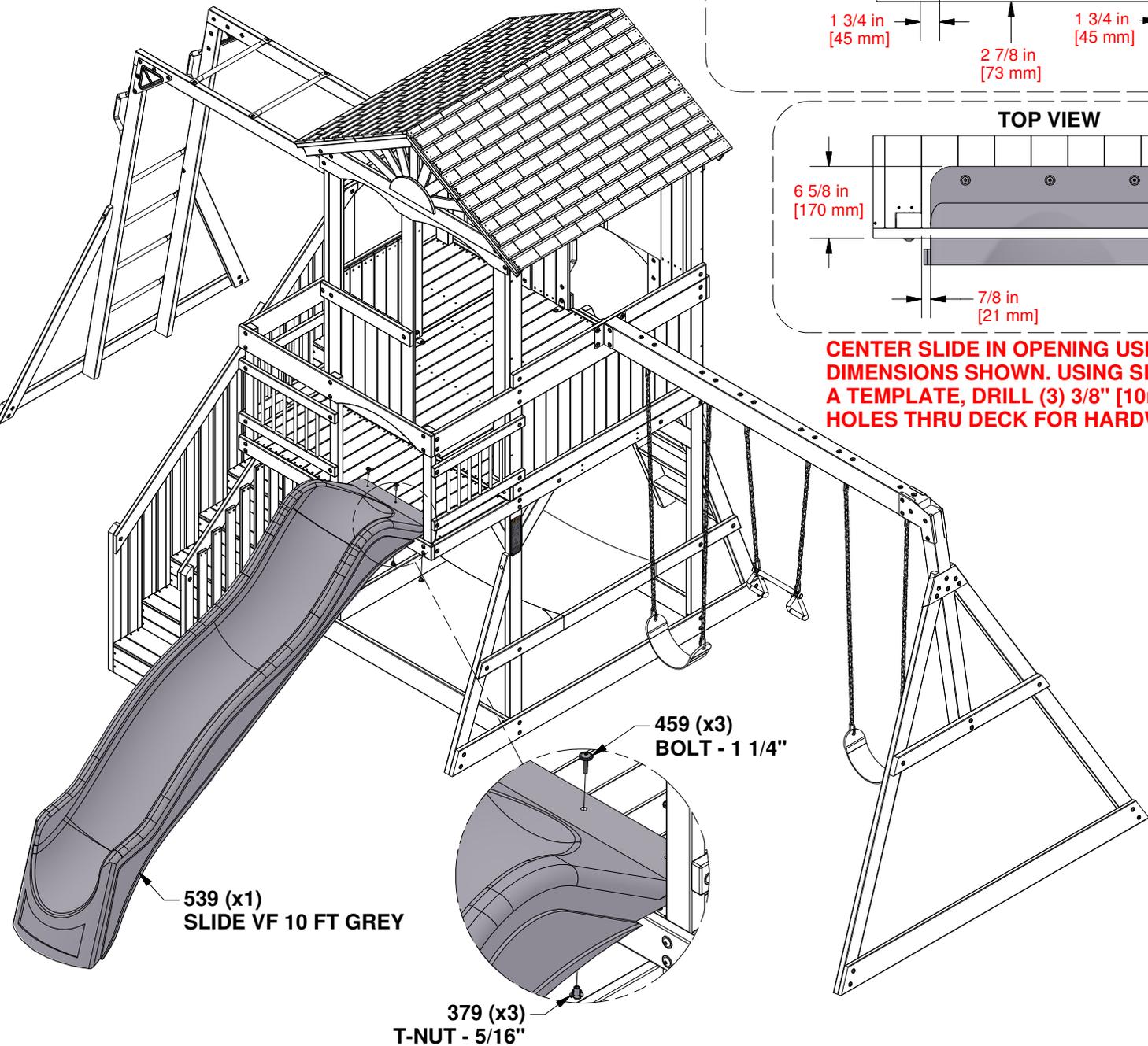


**O70 SLIDE MOUNTING BOARD - W4L09040**  
(x1) 5/8"x1 3/8"x20 3/8" (16x34x517)

## INSTALL O70 BOARD FIRST



**CENTER SLIDE IN OPENING USING DIMENSIONS SHOWN. USING SLIDE AS A TEMPLATE, DRILL (3) 3/8" [10mm] HOLES THRU DECK FOR HARDWARE.**

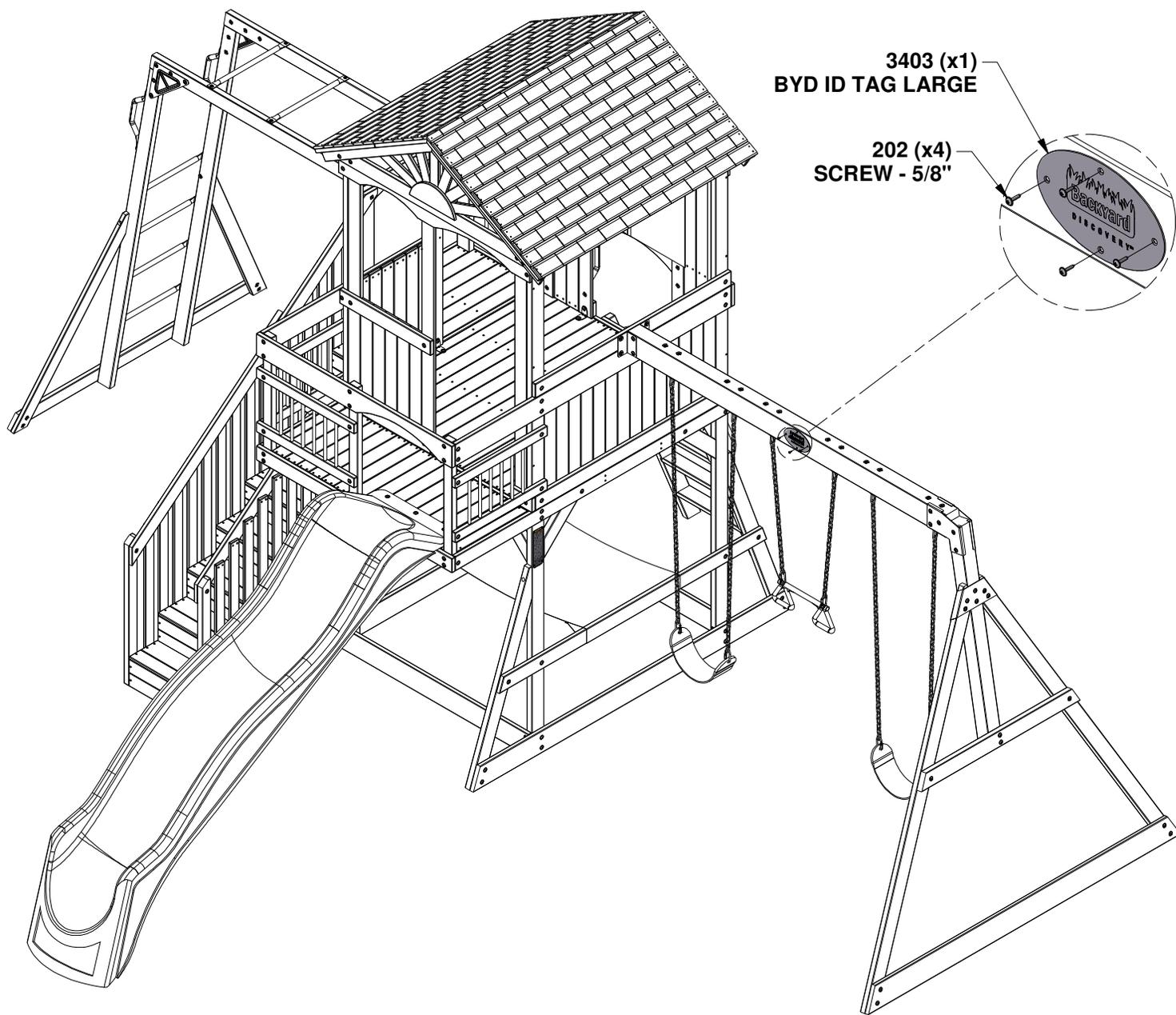


# STEP 77 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100202	SCREW PWH 8x5/8 BLK



**A4M03403 BYD ID TAG LARGE**  
(x1)



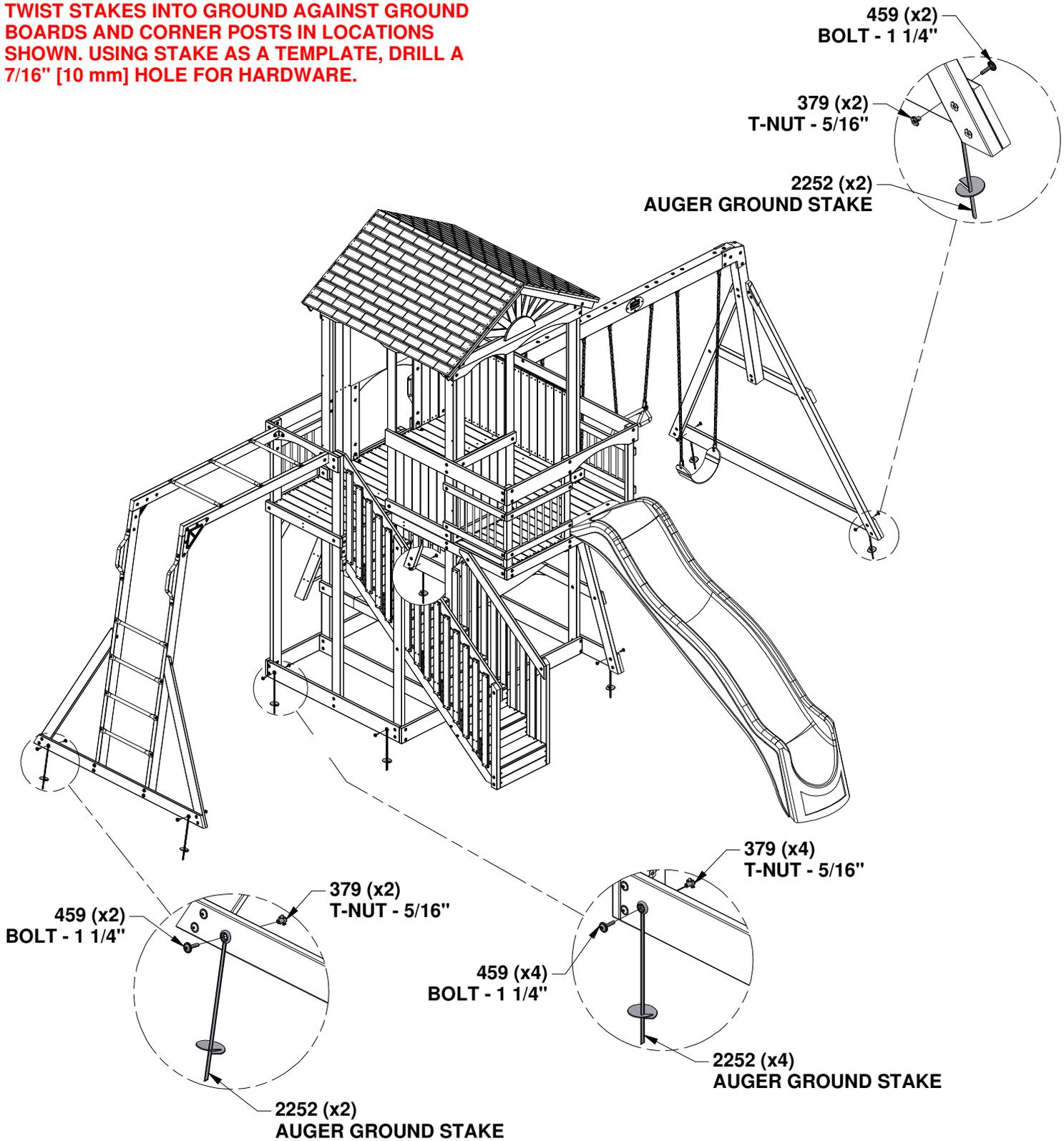
# STEP 78 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H100379	T-NUT 5/16 BLK
8	H100459	BOLT WH 5/16x1 1/4 BLK



**A4M02252 AUGER GROUND STAKE**  
(x8)

**TWIST STAKES INTO GROUND AGAINST GROUND BOARDS AND CORNER POSTS IN LOCATIONS SHOWN. USING STAKE AS A TEMPLATE, DRILL A 7/16" [10 mm] HOLE FOR HARDWARE.**



**459 (x2)**  
**BOLT - 1 1/4"**

**379 (x2)**  
**T-NUT - 5/16"**

**2252 (x2)**  
**AUGER GROUND STAKE**

**459 (x2)**  
**BOLT - 1 1/4"**

**379 (x2)**  
**T-NUT - 5/16"**

**459 (x4)**  
**BOLT - 1 1/4"**

**379 (x4)**  
**T-NUT - 5/16"**

**2252 (x4)**  
**AUGER GROUND STAKE**

**2252 (x2)**  
**AUGER GROUND STAKE**