

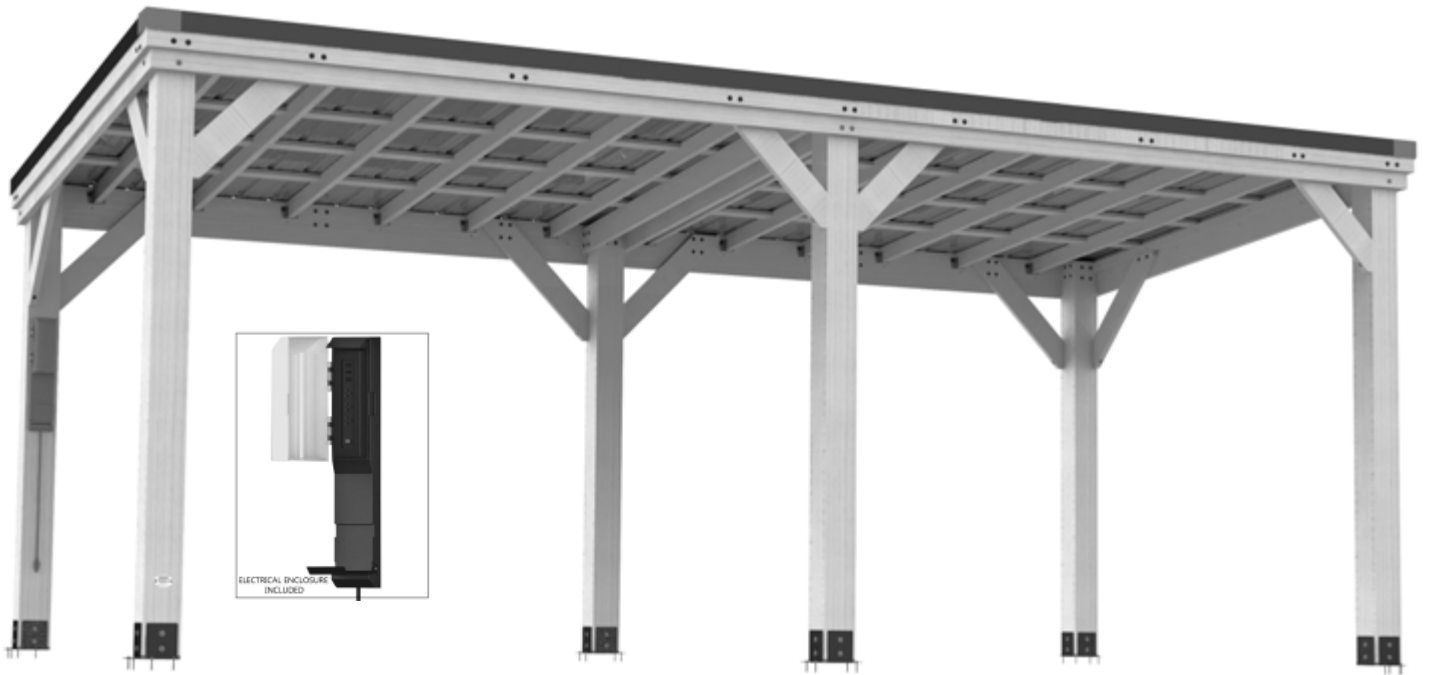


Manufactured by:
Backyard Discovery
3305 Airport Drive, Pittsburg, KS 66762
800-856-4445

Basepoint Business Centre: Rivermead Drive, Westlea, Swindon SN5 7EX Phone: 0800-118-2476
J.P. Coenstraat 7, The Bridge, The Hague, 2595 WP, Netherlands Phone: 08005678990

24' 12" 5 f WUXJU Gazebo

MODEL # : 2406025



Please visit www.backyarddiscovery.com
For the most up to date assembly manual, to register your product, or to order replacement parts *Para obtener instrucciones en español, visite* www.backyarddiscovery.com



EASY STEP-BY-STEP
3D INTERACTIVE INSTRUCTIONS
DOWNLOAD THE FREE APP



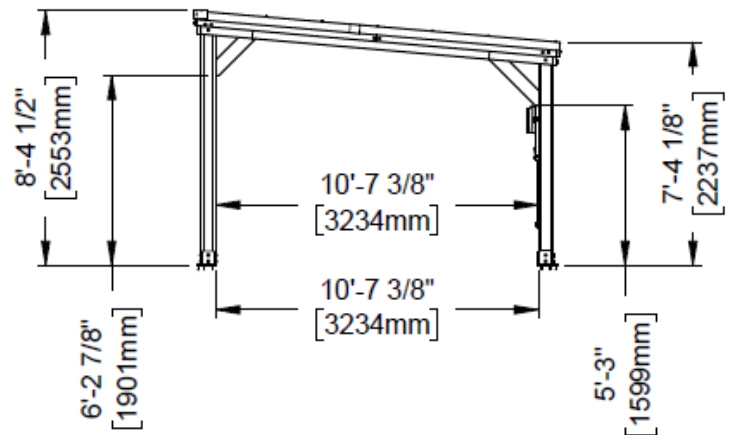
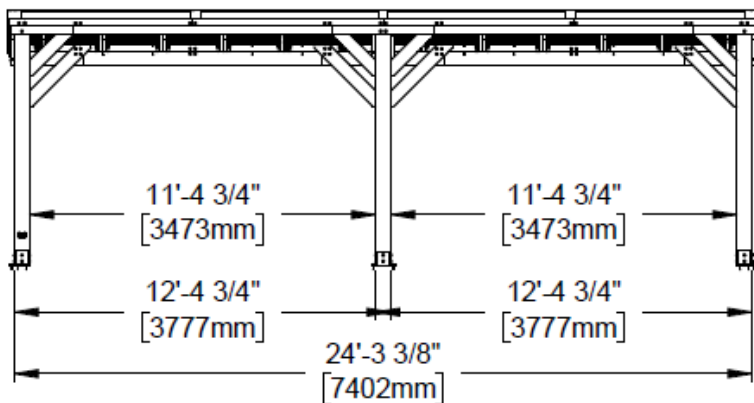
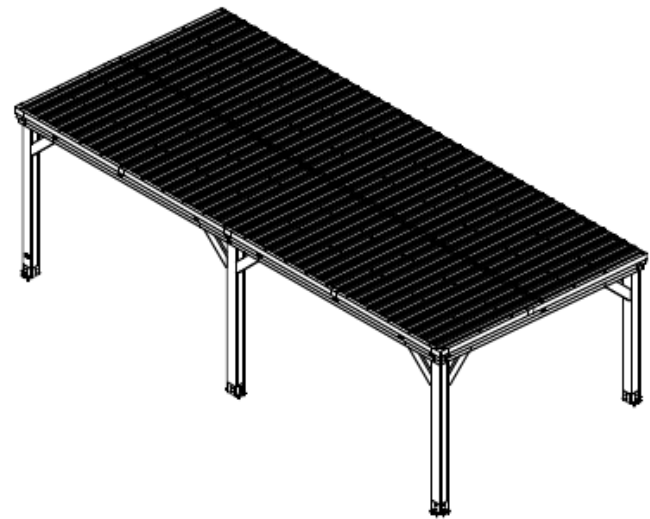
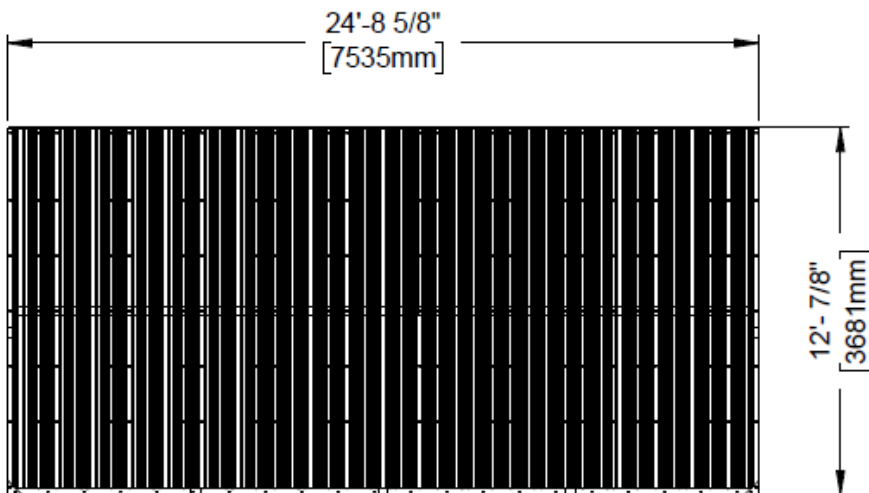
OWNER'S MANUAL - BASIC SETUP DIMENSIONS & ASSEMBLY NOTES

It is critically important that you start with square and level footings or concrete pad to attach your structure

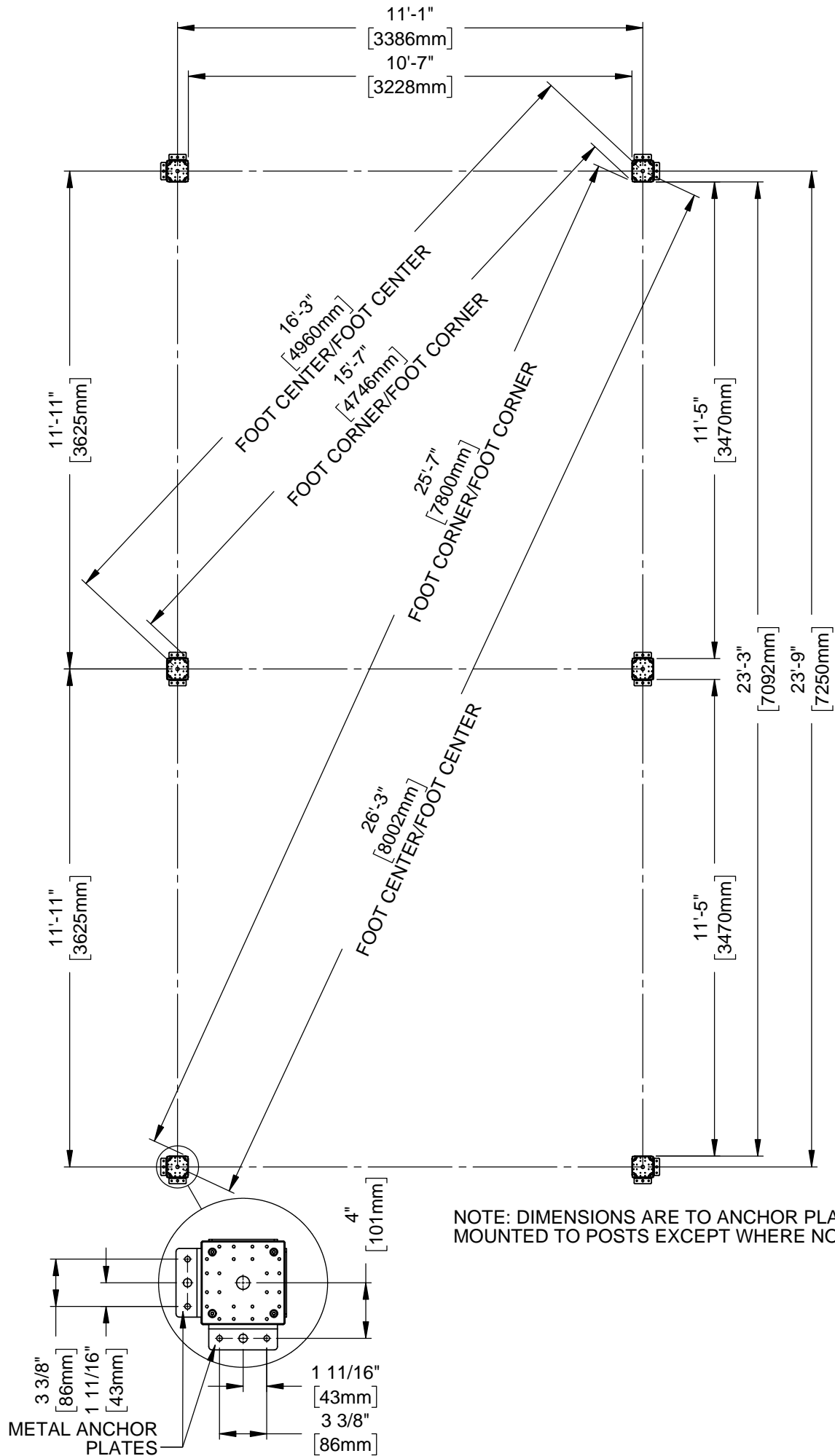
- Pay close attention to the items needed for each step. Make sure you are using the correct hardware for each step. Using incorrect hardware may result in improper assembly
- Remember to double check for underground utilities and overhead electrical lines

Post mounts are provided with your structure which allows you to permanently install your structure to a pre-existing or new wood or concrete surface. See Anchor Instructions for further details and recommendations.

- The hardware to attach the post mounts to the structure is included.
- The hardware to mount the structure permanently to a concrete surface is included.
- The hardware to mount the structure permanently to a wood deck is NOT included and will need to be purchased separately. You must ensure there is ample structural support under the deck before permanently attaching.



OWNER'S MANUAL - ANCHORING LAYOUT



OWNER'S MANUAL - PART IDENTIFICATION

WOOD COMPONENTS (NOT TO SCALE)



D01 CORBEL - W4L20742
(x1) 1 7/16"x5 1/4"x34 7/16" (36x134x874)



D03 CORBEL - W4L20024
(x2) 1 3/8"x5 1/4"x27 1/4" (36x134x692)



D04 CORBEL - W4L19947
(x2) 1 3/8"x5 1/4"x33 1/2" (36x134x850)



D02 CORBEL - W2A04473
(x1) 1 7/16"x5 1/4"x34 7/16" (36x134x874)



D05 BRACE BEAM - W4L20023
(x1) 1 7/16"X5 1/4"X109 9/16" (36x134x2783)



D06 BRACE BEAM - W4L20021
(x1) 1 7/16"X5 1/4"X36 1/4" (36x134x921)



D07 BRACE BEAM - W4L20120
(x1) 1 7/16"X5 1/4"X36 1/4" (36x134x921)



D08 BRACE BEAM - W4L20121
(x1) 1 7/16"X5 1/4"X109 9/16" (36x134x2783)



E01 RAFTER - W4L19946
(x12) 1 7/16"x3 3/8"x85 5/8" (36x86x2176)



E02 RAFTER - W4L19992
(x12) 1 7/16"x3 3/8"x54 3/8" (36x86x1380)



E03 RAFTER - W4L19993
(x12) 1 7/16"x3 3/8"x85 3/8" (36x86x2176)



E04 RAFTER - W4L19994
(x12) 1 7/16"x3 3/8"x54 3/8" (36x86x1380)



G01 FASCIA - W4L19949
(x2) 15/16"x5 1/4"x71 3/4" (24x134x1823)



G02 FASCIA - W4L19951
(x2) 15/16"x5 1/4"x71 3/4" (24x134x1823)



G03 FASCIA - W4L19952
(x2) 15/16"x5 1/4"x72 13/16" (24x134x1850)



G04 FASCIA - W4L19953
(x2) 15/16"x5 1/4"x75 1/4" (24x134x1911)



G05 FASCIA - W4L20025
(x2) 15/16"x5 1/4"x72 13/16" (24x134x1850)



G06 FASCIA - W4L20026
(x2) 15/16"x5 1/4"x75 1/4" (24x134x1911)

OWNER'S MANUAL - PART IDENTIFICATION

WOOD COMPONENTS (NOT TO SCALE)



H02 PURLIN - W4L19948
(x10) 15/16"x3 3/8"x108" (24x86x2744)



H03 PURLIN - W4L19950
(x5) 15/16"x3 3/8"x80 7/8" (24x86x2055)



J17 CLEAT - W4L20022
(x2) 15/16"x2 3/8"x97 9/16" (24x60x1740)



J18 CLEAT - W4L20119
(x2) 15/16"x2 3/8"x59" (24x60x1498)

OWNER'S MANUAL - PART IDENTIFICATION

WOOD COMPONENTS (NOT TO SCALE)



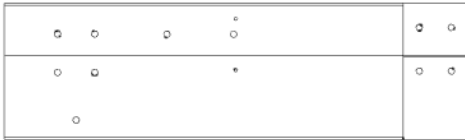
J01 JOIST END ASSEMBLY - W2A04471
(x1) 1 7/16"x8 7/16"x28 7/16" (36x214x722)



J03 JOIST END ASSEMBLY - W2A04472
(x1) 1 7/16"x8 7/16"x28 7/16" (36x214x722)



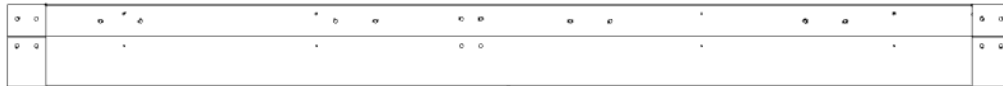
J02 JOIST ASSEMBLY - W2A04303
(x1) 1 7/16"x8 7/16"x102 9/16" (36x214x2605)



J04 JOIST ASSEMBLY - W2A04319
(x1) 1 7/16"x8 7/16"x28 7/16" (36x214x722)



J06 BACK BEAM - W2A04318
(x1) 1 7/16"x8 7/16"x28 7/16" (36x214x722)



J05 JOIST ASSEMBLY - W2A04306
(x1) 1 7/16"x8 7/16"x102 9/16" (36x214x2605)



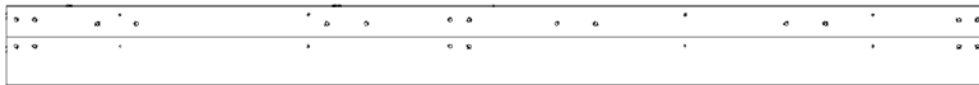
J07 JOIST ASSEMBLY - W2A04309
(x1) 1 7/16"x8 7/16"x48 1/16" (36x214x1220)



J08 JOIST ASSEMBLY - W2A04317
(x1) 1 7/16"x8 7/16"x48 1/16" (36x214x1220)



J09 BACK BEAM - W2A04307
(x1) 1 7/16"x8 7/16"x102 9/16" (36x214x2605)



J10 BACK BEAM - W2A04308
(x1) 1 7/16"x8 7/16"x102 9/16" (36x214x2605)



J11 JOIST ASSEMBLY - W2A04305
(x1) 1 7/16"x8 7/16"x25" (36x214x635)



J12 JOIST ASSEMBLY - W2A04321
(x1) 1 7/16"x8 7/16"x29 1/2" (36x214x750)



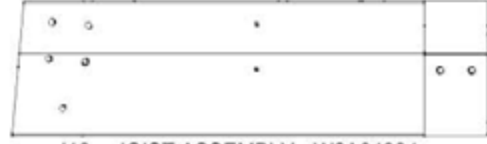
J13 JOIST ASSEMBLY - W2A04320
(x1) 1 7/16"x8 7/16"x93 7/8" (36x214x2385)

OWNER'S MANUAL - PART IDENTIFICATION

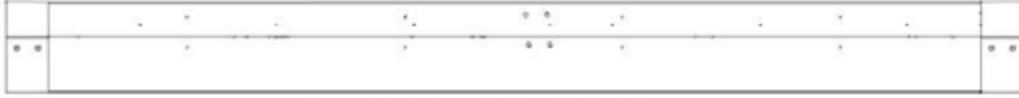
WOOD COMPONENTS (NOT TO SCALE)



J14 JOIST ASSEMBLY - W2A04322
(x1) 1 7/16"x8 7/16"x25" (36x214x635)



J16 JOIST ASSEMBLY - W2A04304
(x1) 1 7/16"x8 7/16"x29 1/2" (36x214x750)



J15 JOIST ASSEMBLY - W2A04323
(x1) 1 7/16"x8 7/16"x93 7/8" (36x214x2385)



P01 POST - W2A03634
(x1) 6"x6"x98 1/2" (152x152x2502)



P02 POST - W2A04315
(x1) 6"x6"x86 11/16" (152x152x2202)



P03 POST - W2A03635
(x1) 6"x6"x98 1/2" (152x152x2502)



P04 POST - W2A04316
(x1) 6"x6"x86 11/16" (152x152x2202)



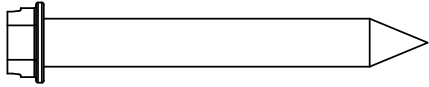
P05 POST - W2A03632
(x1) 6"x6"x98 1/2" (152x152x2502)



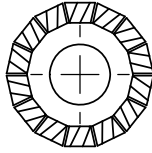
P06 POST - W2A04314
(x1) 6"x6"x86 11/16" (152x152x2202)

OWNER'S MANUAL - PARTS IDENTIFICATION

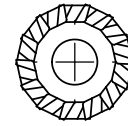
Hardware Components



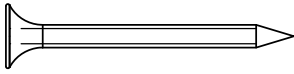
H100120 | CONCRETE ANCHOR
(x24) | 1/4x2



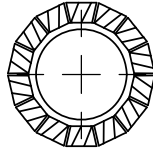
H100198 | WASHER LOCK EXT BLK
(x276) | 8x19



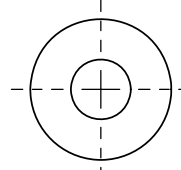
H100405 | WASHER LOCK EXT BLK
(x12) | 6x15



H100200 | SCREW PFH BLK
(x24) | 8x1-1/2



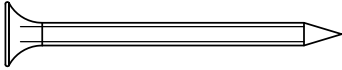
H100199 | WASHER LOCK EXT
(x144) | 12x19 BLK



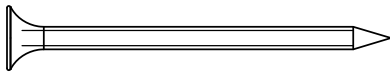
H100630 | WASHER FLAT BLK
(x48) | 8x19



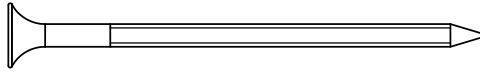
H100653 | NUT LOCK BLK
(x24) | 1/4



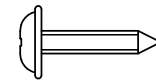
H100382 | SCREW PFH BLK
(x160) | 8x1-3/4



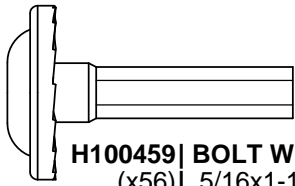
H100391 | SCREW PFH BLK
(x86) | 8x2



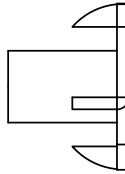
H100201 | SCREW PFH
(x336) | 8 X 2 1/2 BLK



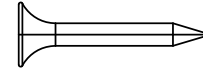
H100202 | SCREW PWH BLK
(x4) | 8x5/8



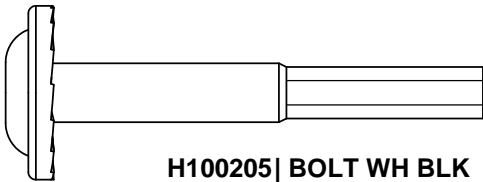
H100459 | BOLT WH BLK
(x56) | 5/16x1-1/4



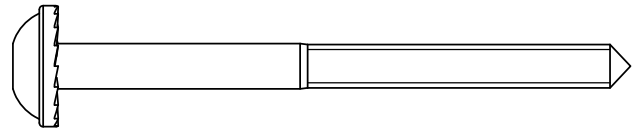
H100379 | T-NUT BLK
(x168) | 5/16



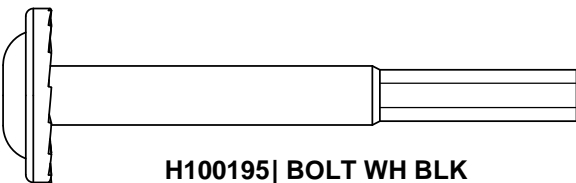
H100385 | SCREW PFH
(x48) | 8 X 1 BLK



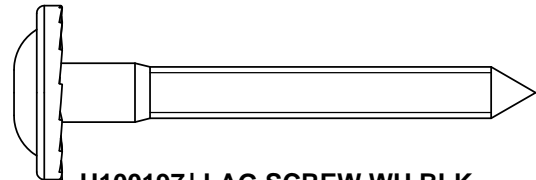
H100205 | BOLT WH BLK
(x24) | 5/16x2-1/4



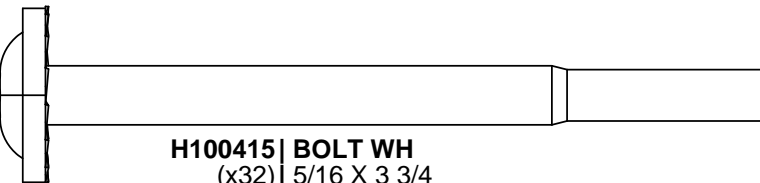
H100792 | LAG SCREW WH BLK
(x12) | 1/4x3



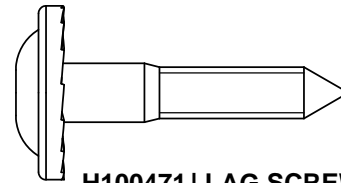
H100195 | BOLT WH BLK
(x8) | 5/16x2-3/4



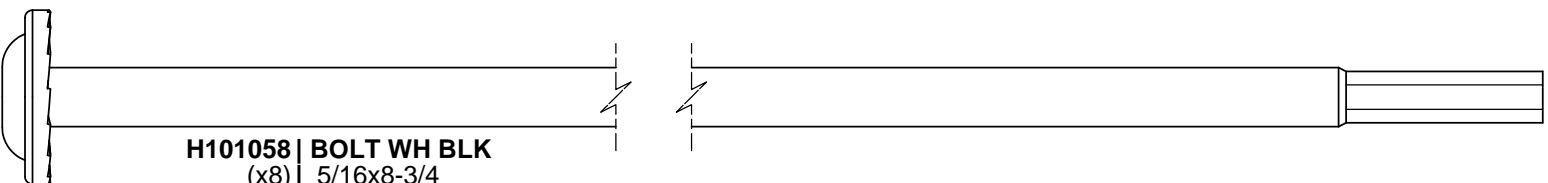
H100197 | LAG SCREW WH BLK
(x12) | 5/16x2-1/2



H100415 | BOLT WH
(x32) | 5/16 X 3 3/4



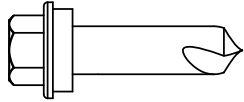
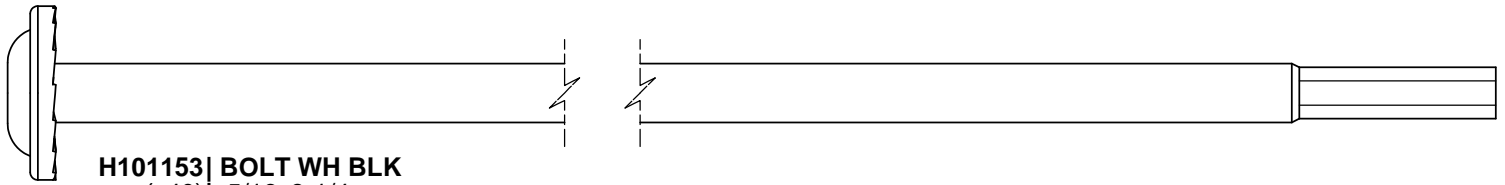
H100471 | LAG SCREW WH BLK
(x48) | 5/16x1-1/2



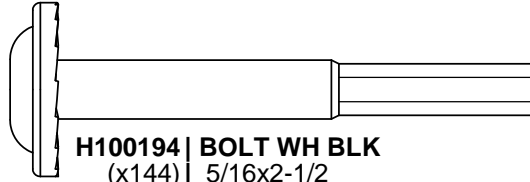
H101058 | BOLT WH BLK
(x8) | 5/16x8-3/4

OWNER'S MANUAL - PARTS IDENTIFICATION

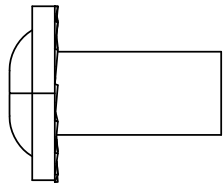
Hardware Components



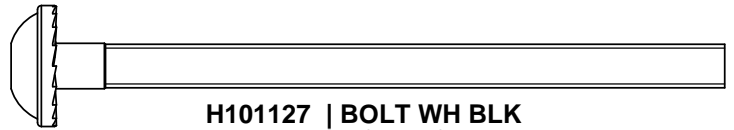
H101116 | SCREW TAPPING
(x36) | 1/4 x 1



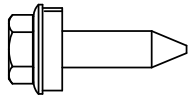
H100194 | BOLT WH BLK
(x144) | 5/16x2-1/2



H100192 | NUT BARREL WH
(x144) | 5/16 X 7/8 BLK



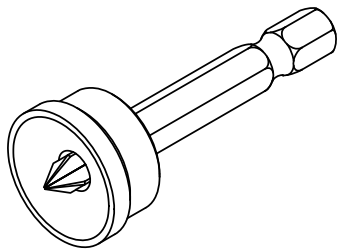
H101127 | BOLT WH BLK
(x24) | 1/4x3-1/2



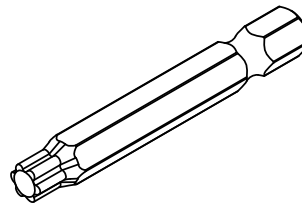
H101117 | SCREW WOODGRIP
(x287) | 10x3/4



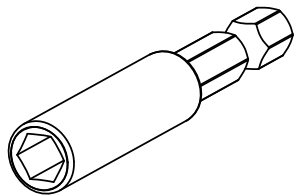
H100114 | TORX WRENCH
(x1) | T-30



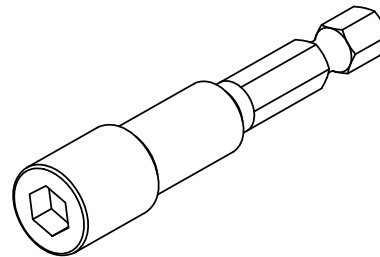
H100764 | SCREW SETTER
(x1) |



H100147 | TORX BIT
(x1) | T-30



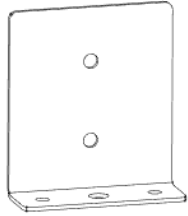
H101100 | MAGNETIC DRIVER
(x1) |



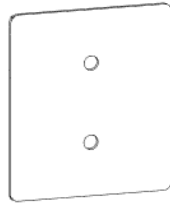
H101106 | SOCKET DRIVER
(x1) |

OWNER'S MANUAL - PART IDENTIFICATION

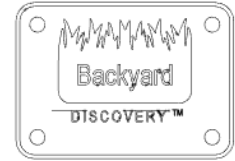
ACCESSORY COMPONENTS (NOT TO SCALE)



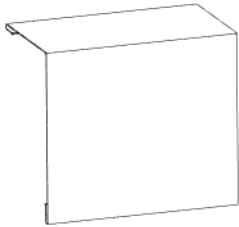
A4M00977 POST ANCHORING PLATE
(x12)



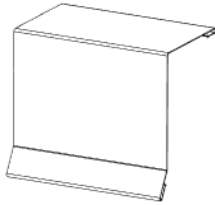
A4M00978 POST PLATE
(x12)



A4M02158 BYD ID TAG PATIO
(x1)



A4M02734 TRIM SPLICE
(x5)



A4M02794 DRIP EDGE SPLICE
(x3)



A4M02874 29GA SHEETING
(x20)



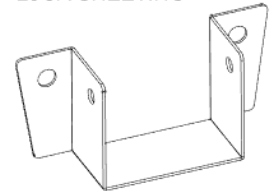
A4M02875 29GA SHEETING
(x2)



A4M02877 EDGE TRIM
(x4)



A4M02876 EDGE TRIM
(x2)



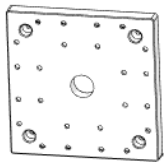
A4M02764 RAFTER BRACKET
(x24)



A4M02737 TRIM LONG
(x2)



A4M02878 DRIP EDGE
(x4)



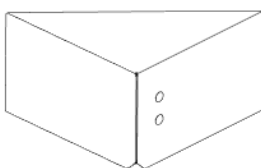
A6P00308 6x6 POST FOOT
(x6)



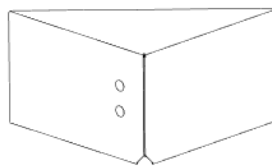
A4M03430 RAFTER BRACE
(x12)



9205413 ELECTRICAL ENCLOSURE
(x1)



A4M02736 CORNER SPLICE TRIM LH
(x1)



A4M02735 CORNER SPLICE TRIM RH
(x1)



A6P00556 WEATHER TAPE
(x2)

PRE-ASSEMBLY STEP 1 - SORTING PARTS

It is critical for ease of assembly that you take the time to sort and organize the wood and hardware.

WOOD PARTS:

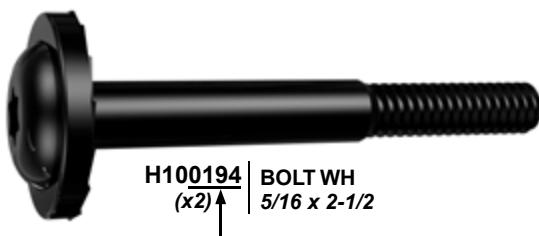
- Organize wood parts by the three-digit, alpha-numeric number stamped on each board (ex. P01).
- If there are multiple boards with the same stamped number, stack those pieces together.
- Stamps can be found on the flat surface of the boards or on the end of the boards.
- Allow yourself plenty of room - the wood pieces can take up a significant amount of space.

NOTE: CARTONS ARE NOT ORGANIZED BY BOARD OR STEP NUMBER.



HARDWARE PARTS:

- We recommend that you have a separate table to organize the hardware.
- Hardware bags are printed with a seven-digit, alpha-numeric part number.
- You can organize your hardware by part number or group by hardware type (e.g. bolts, nuts, etc.).
- During assembly you only need to reference the last four digits of the number.



PRE-ASSEMBLY STEP 2 - TOOLS REQUIRED



Cordless Drill or Electric Drill



Drill Attachments:
Phillips Head



1/8", 3/16", 3/8" &
7/16" Drill Bits



Phillips Screw Driver



Tape Measure



Claw Hammer



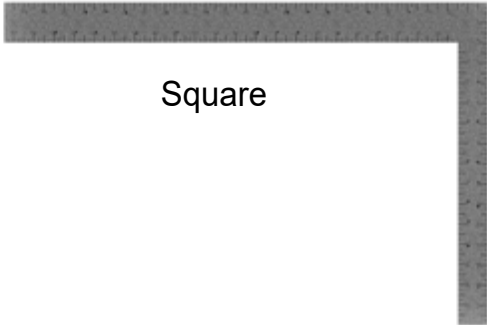
Open End
Wrenches 1/2" &
7/16"



3/8" Drive Ratchet, 1/2" &
7/16" STD Sockets, 1/2" &
7/16" Deep Sockets



3/8 & 5/16" Nut Drivers



Square



Level 24"



Rubber Mallet -
Optional

PRE-ASSEMBLY STEP 3 - CHOOSE YOUR ASSEMBLY METHOD

There are several types of assembly instructions available to you.

1. Printed Assembly Manual included with your set
2. BILT APP - 3D interactive instructions
3. Combination of the Printed Manual and BILT APP (Note: Step numbers can differ between the two methods)



STEP 1 - LEFT SIDE ASSEMBLY

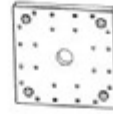
| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|-------------------------|
| 8 | H100200 | SCREW PFH 8 X 1 1/2 BLK |



P01 POST - W2A03634
(x1) 6"x6"x98 1/2" (152x152x2502)

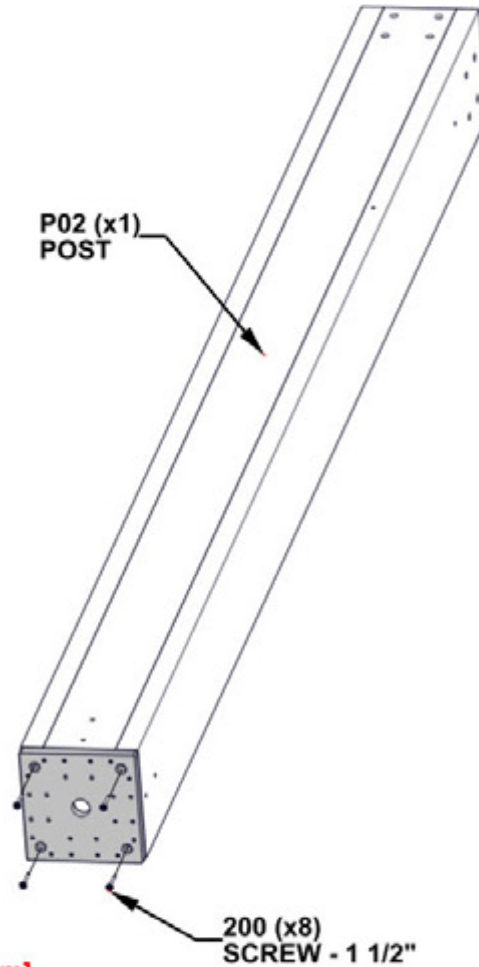
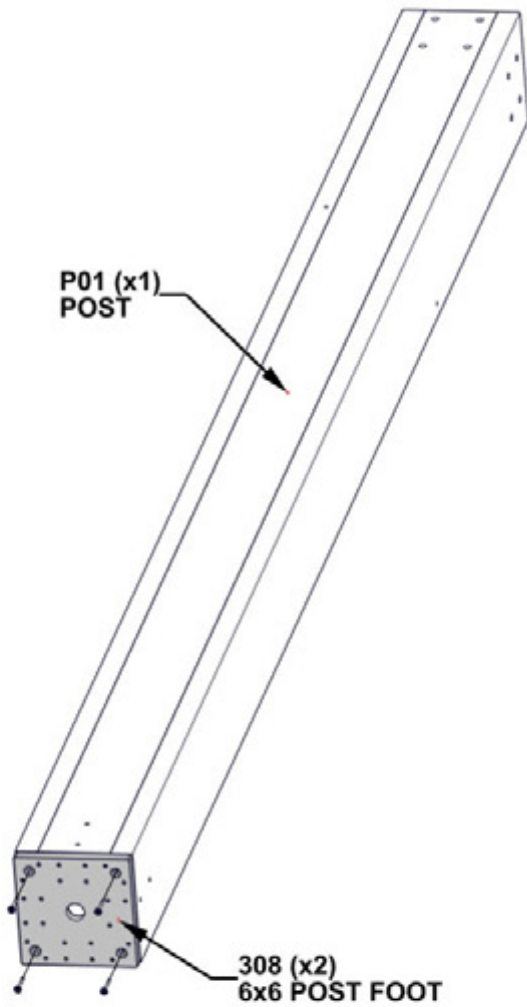


P02 POST - W2A04315
(x1) 6"x6"x86 11/16" (152x152x2202)



A6P00308 6x6 POST FOOT
(x2)

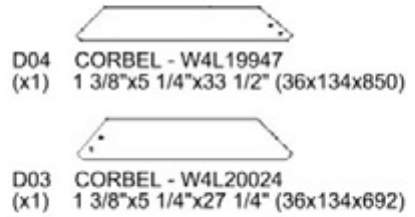
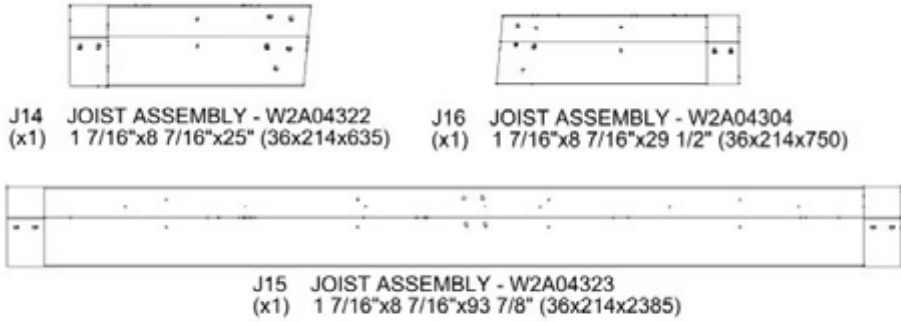
- FOR EASE OF ASSEMBLY, WE RECOMMEND USING SAW HORSES FOR THE FOLLOWING STEPS.



ALIGN POST FOOT AND DRILL 1/8" [3mm] PILOT HOLES FOR THE ATTACHMENT OF HARDWARE.

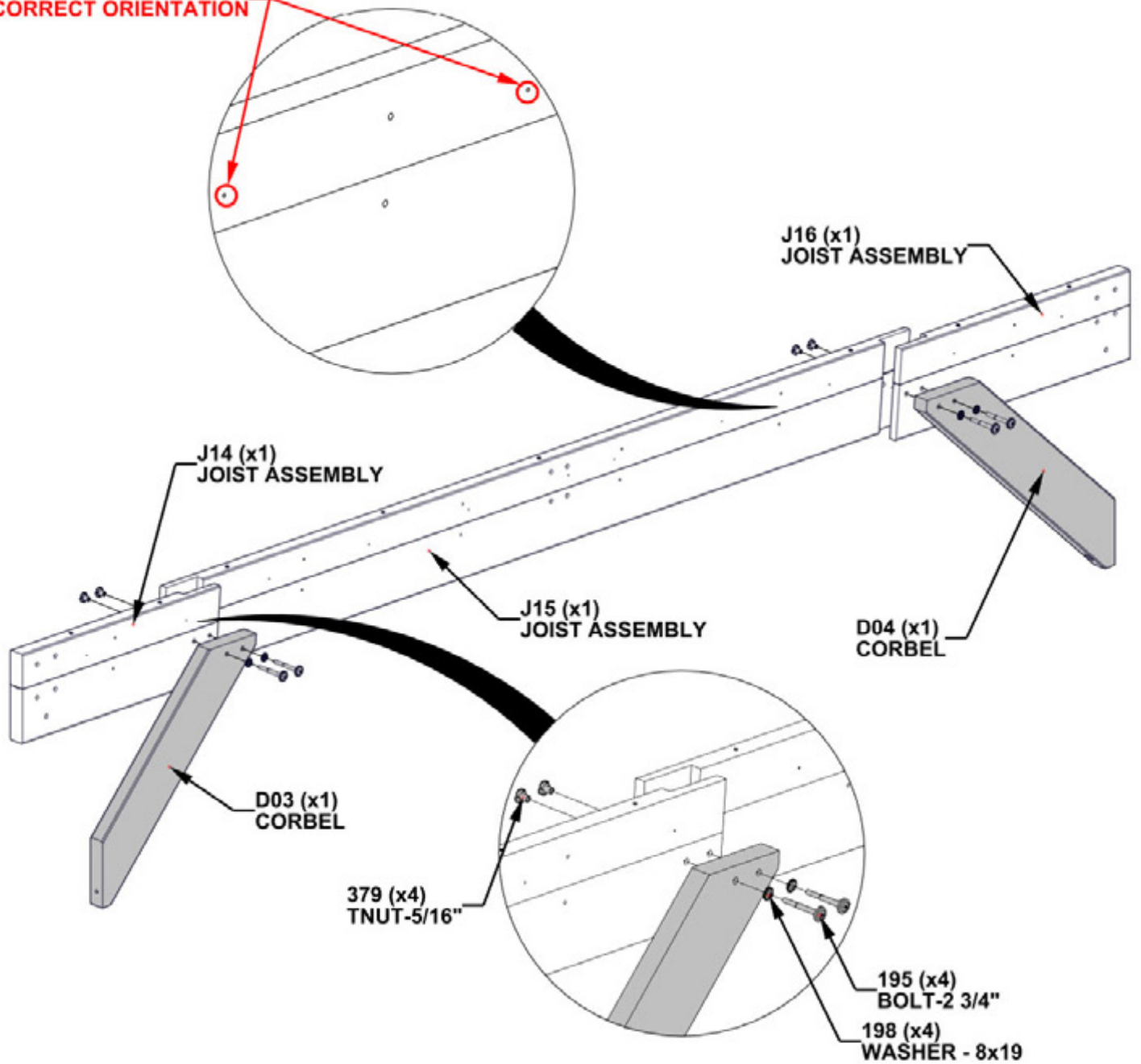
STEP 2A - LEFT SIDE ASSEMBLY

| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|--------------------------|
| 4 | H100379 | T-NUT 5/16 BLK |
| 4 | H100195 | BOLT WH 5/16 X 2 3/4 BLK |
| 4 | H100198 | WASHER LOCK EXT 8X19 BLK |



**- INSERT T-NUTS FIRST.
- SQUARE BEFORE TIGHTENING.**

**NOTE PILOT HOLES FOR
CORRECT ORIENTATION**



STEP 2B - LEFT SIDE ASSEMBLY

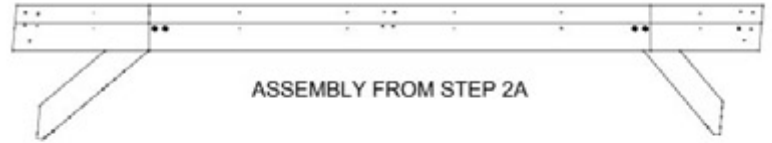
| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|--------------------------|
| 4 | H100379 | T-NUT 5/16 BLK |
| 4 | H100205 | BOLT WH 5/16 X 2 1/4 BLK |
| 4 | H100198 | WASHER LOCK EXT 8X19 BLK |



G02 FASCIA - W4L19951
(x1) 15/16"x5 1/4"x71 3/4" (24x134x1823)

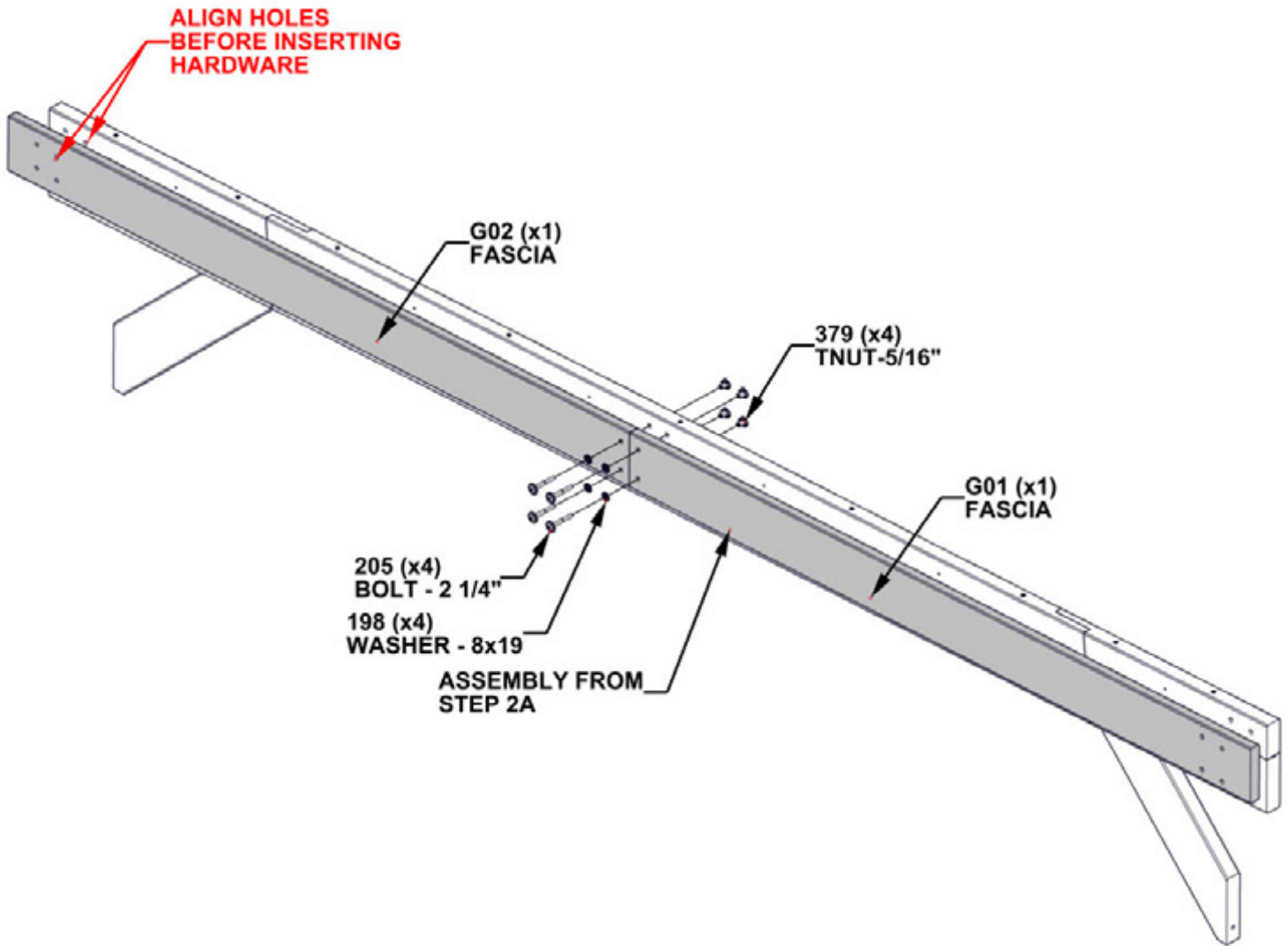


G01 FASCIA - W4L19949
(x1) 15/16"x5 1/4"x71 3/4" (24x134x1823)



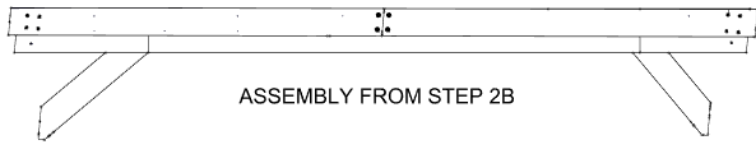
ASSEMBLY FROM STEP 2A

- HAND TIGHTEN ONLY.

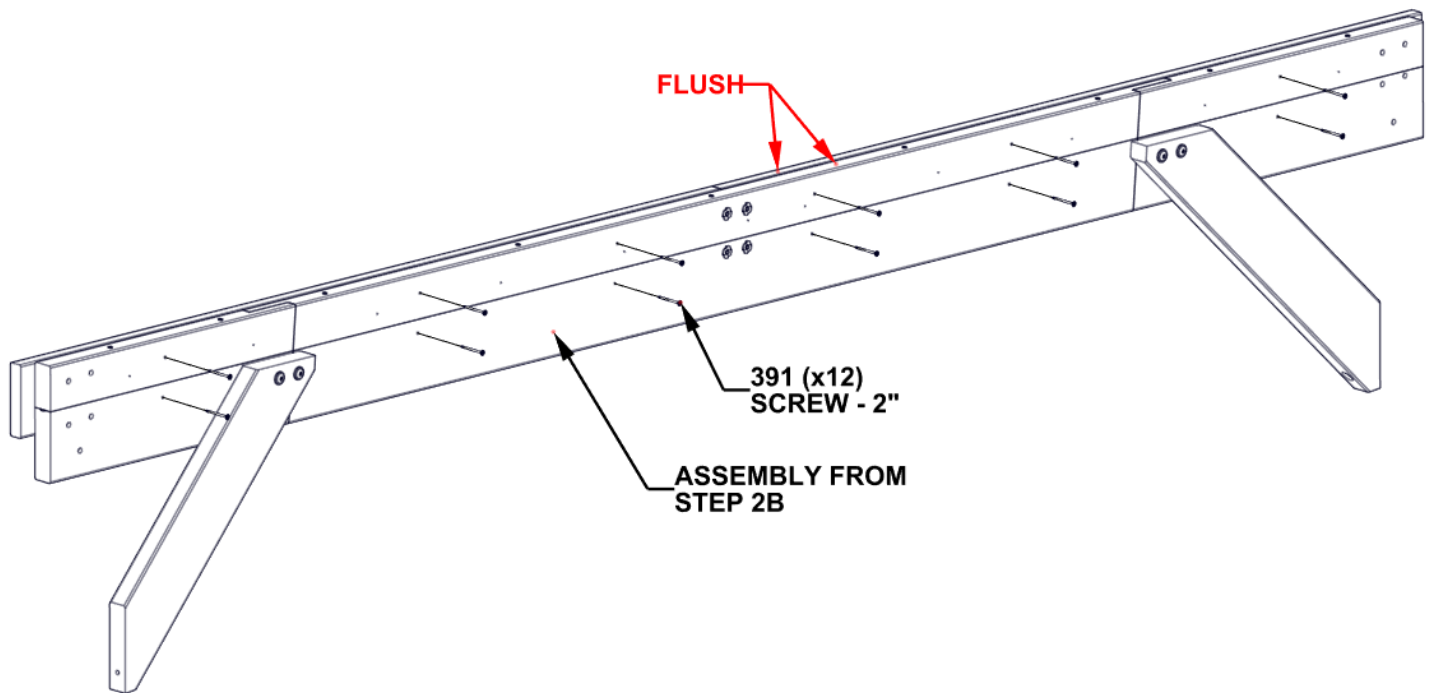


STEP 2C - LEFT SIDE ASSEMBLY

| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|---------------------|
| 12 | H100391 | SCREW PFH 8 X 2 BLK |

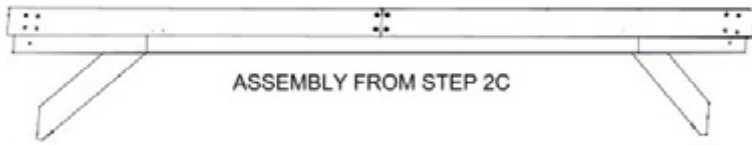


- TIGHTEN ALL HARDWARE.

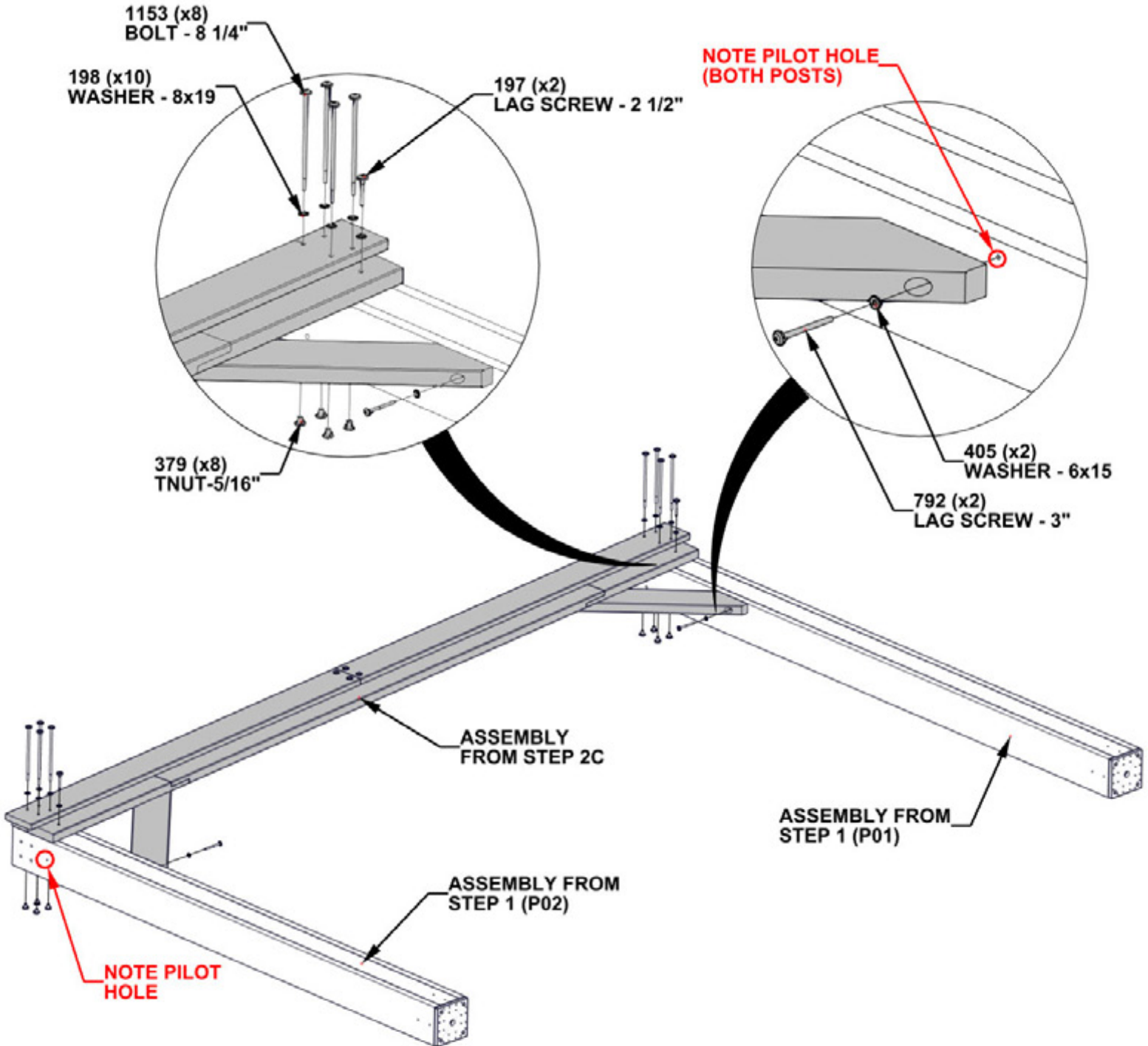


STEP 3 - LEFT SIDE ASSEMBLY

| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|-------------------------------|
| 2 | H100792 | LAG SCREW WH 1/4 X 3 BLK |
| 8 | H100379 | T-NUT 5/16 BLK |
| 8 | H101153 | BOLT WH 5/16 X 8 1/4 BLK |
| 2 | H100197 | LAG SCREW WH 5/16 X 2 1/2 BLK |
| 10 | H100198 | WASHER LOCK EXT 8X19 BLK |
| 2 | H100405 | WASHER LOCK EXT 6X15 BLK |



- TO AVOID SPLITTING, MAKE SURE LAG SCREWS GO INTO PILOT HOLES.
- IF BOLT DOES NOT ENGAGE WITH T-NUT, CHECK FOR SAWDUST BUILD UP IN HOLES. CLEAN WITH A LONG SCREWDRIVER IF NEEDED.
- INSERT T-NUTS FIRST.
- SQUARE LEGS BEFORE TIGHTENING BOLTS.
- TIGHTEN CORBELS AT END OF STEP.



**SET LEFT SIDE ASSEMBLY
TO THE SIDE**

STEP 4 - CENTER ASSEMBLY

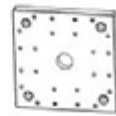
| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|-------------------------|
| 8 | H100200 | SCREW PFH 8 X 1 1/2 BLK |



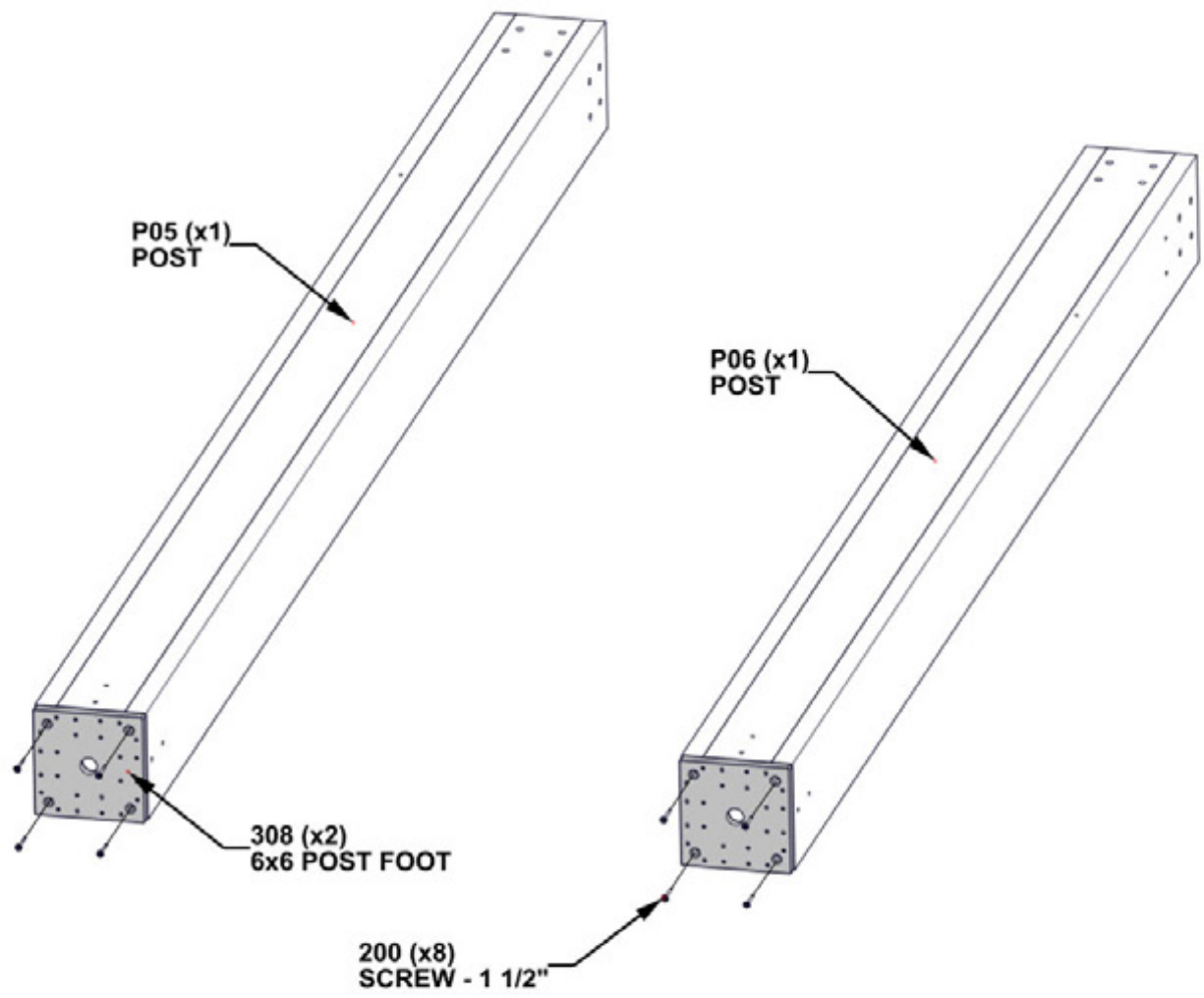
P05 POST - W2A03632
(x1) 6"x6"x98 1/2" (152x152x2502)



P06 POST - W2A04314
(x1) 6"x6"x86 11/16" (152x152x2202)



A6P00308 6x6 POST FOOT
(x2)



ALIGN POST FOOT AND DRILL 1/8" PILOT HOLES FOR THE ATTACHMENT OF HARDWARE.

STEP 5A - CENTER ASSEMBLY

| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|--------------------------|
| 4 | H100379 | T-NUT 5/16 BLK |
| 4 | H100459 | BOLT WH 5/16 X 1 1/4 BLK |
| 4 | H100198 | WASHER LOCK EXT 8X19 BLK |

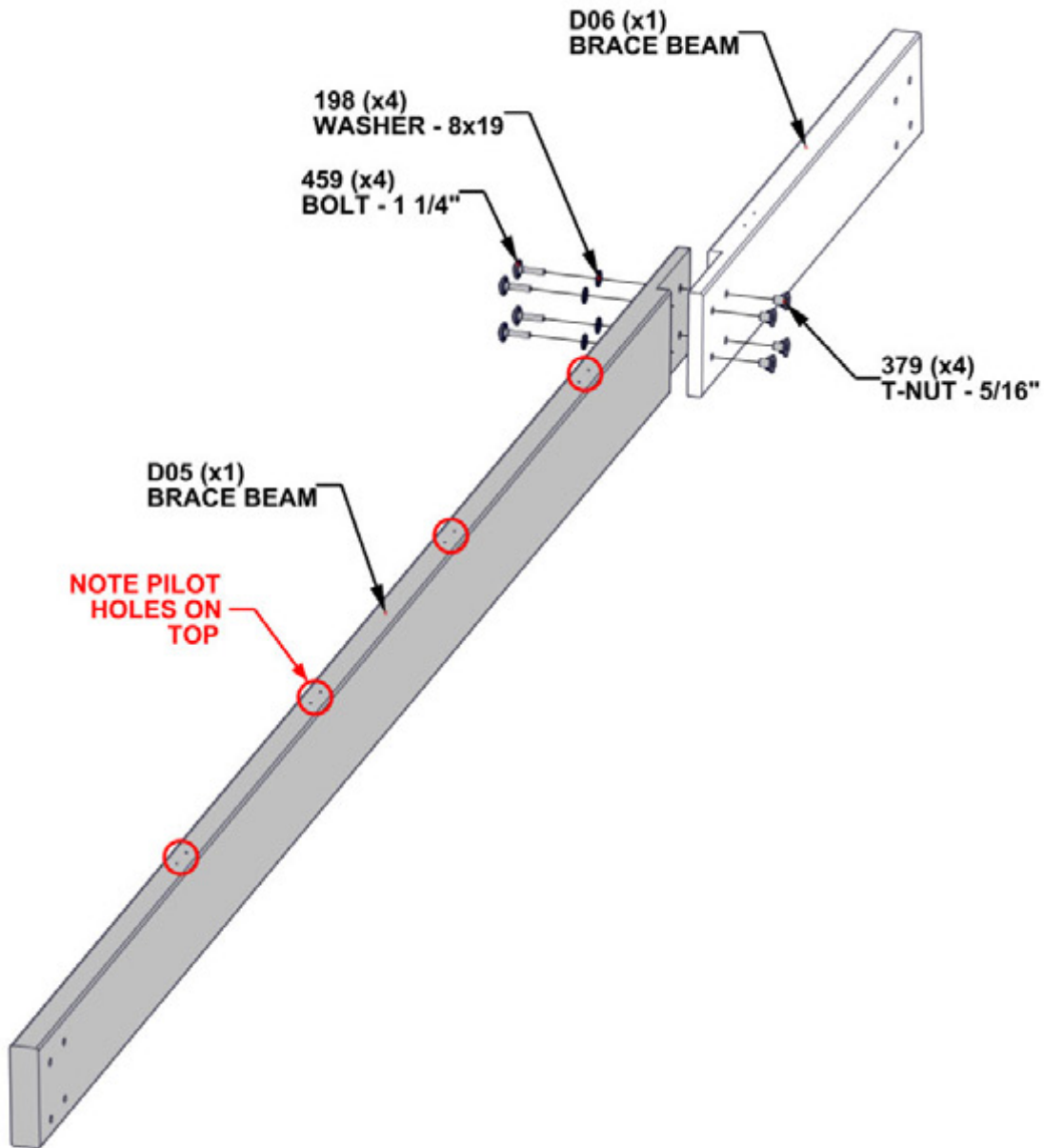


D05 BRACE BEAM - W4L20023
(x1) 1 7/16"X5 1/4"X109 9/16" (36x134x2783)



D06 BRACE BEAM - W4L20021
(x1) 1 7/16"X5 1/4"X36 1/4" (36x134x921)

- INSERT T-NUTS FIRST.
- SQUARE BEFORE TIGHTENING.



STEP 5B - CENTER ASSEMBLY

| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|--------------------------|
| 4 | H100379 | T-NUT 5/16 BLK |
| 4 | H100459 | BOLT WH 5/16 X 1 1/4 BLK |
| 4 | H100198 | WASHER LOCK EXT 8X19 BLK |

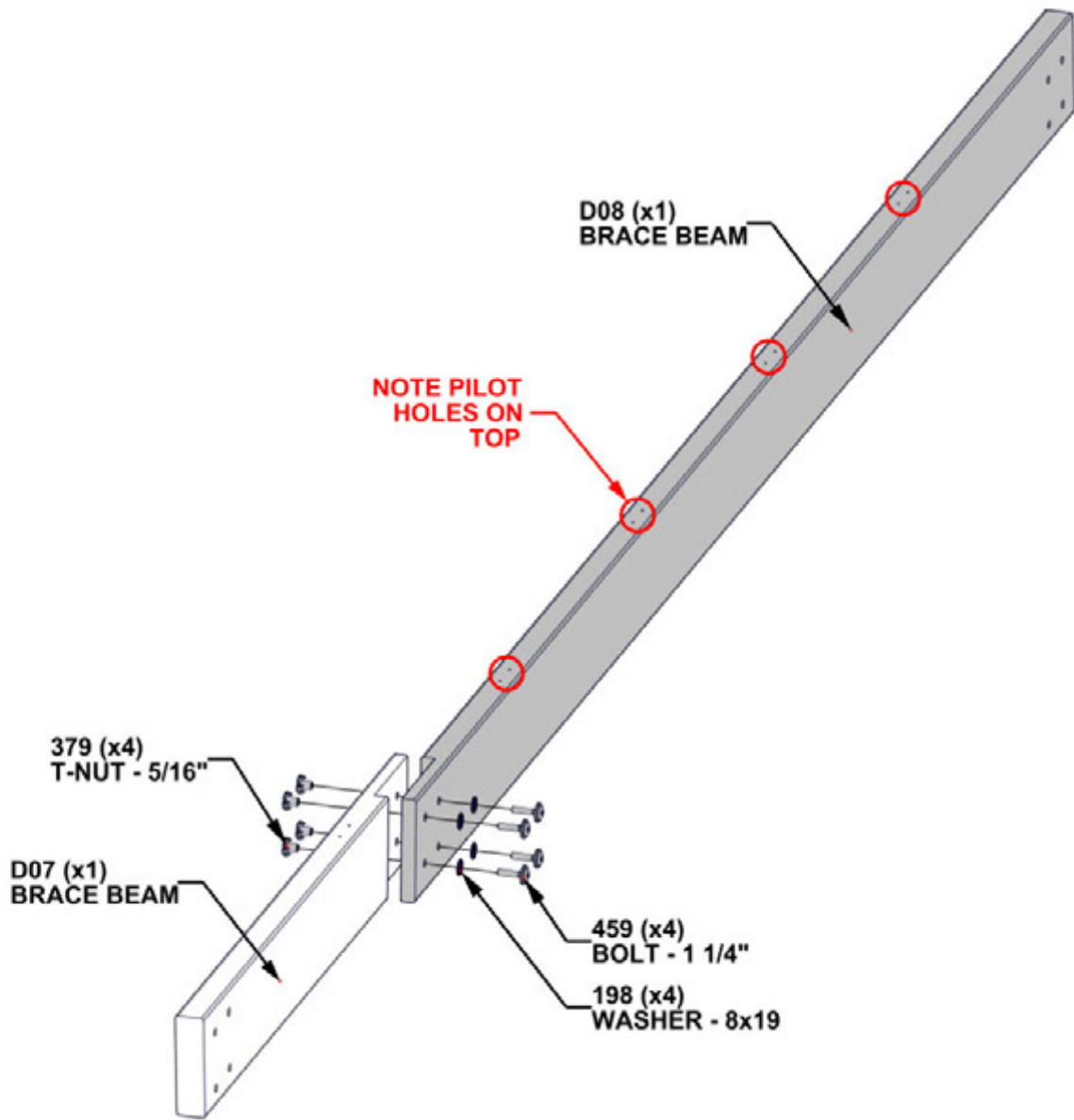


D08 BRACE BEAM - W4L20121
(x1) 1 7/16"X5 1/4"X109 9/16" (36x134x2783)



D07 BRACE BEAM - W4L20120
(x1) 1 7/16"X5 1/4"X36 1/4" (36x134x921)

- INSERT T-NUTS FIRST.
- SQUARE BEFORE TIGHTENING.



STEP 6 - CENTER ASSEMBLY

| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|--------------------------|
| 8 | H100379 | T-NUT 5/16 BLK |
| 8 | H101058 | BOLT WH 5/16 X 8 3/4 BLK |
| 8 | H100198 | WASHER LOCK EXT 8X19 BLK |

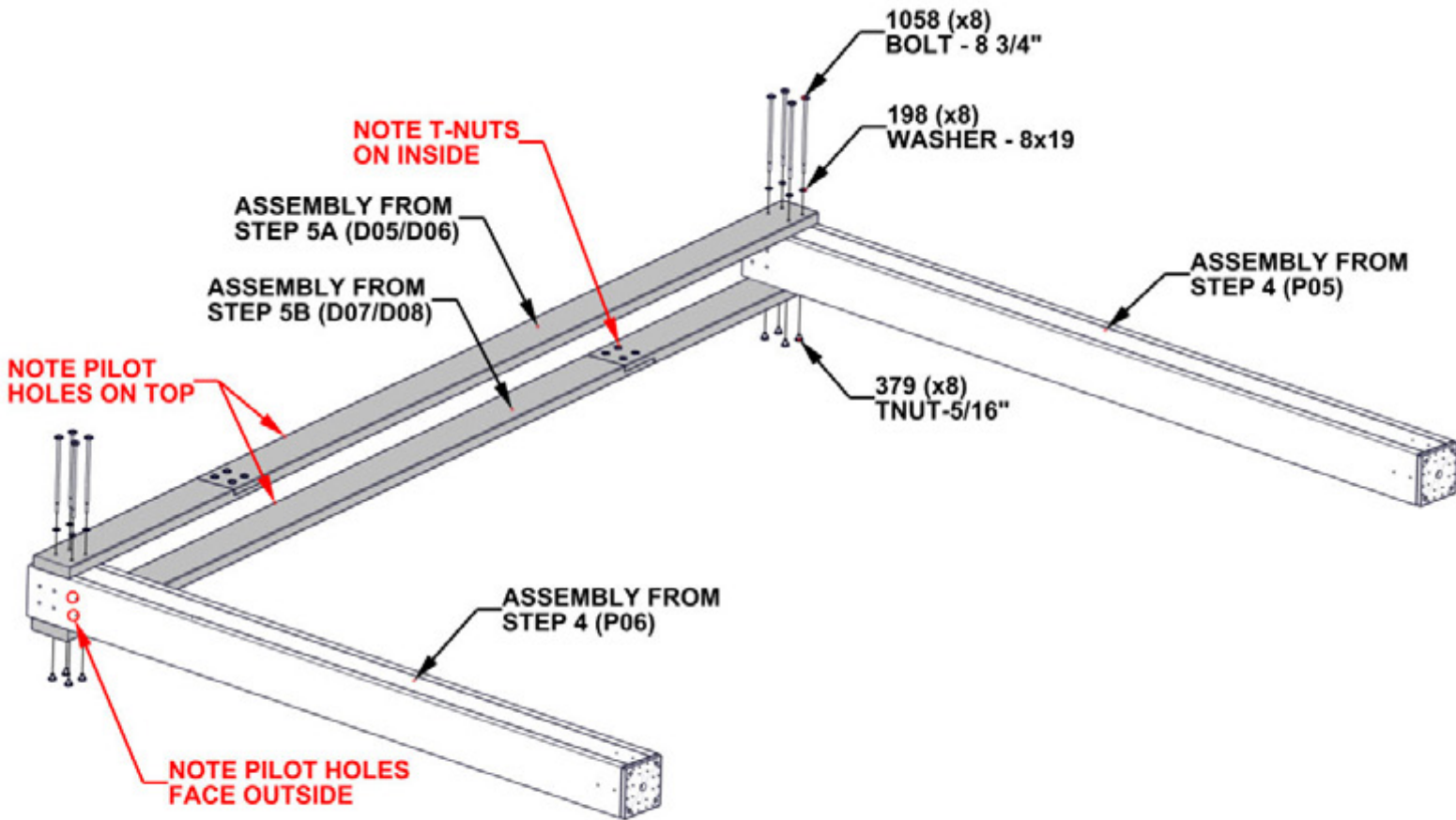


ASSEMBLY FROM STEP 5A (D05/D06)



ASSEMBLY FROM STEP 5B (D07/D08)

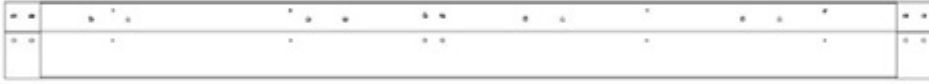
- INSERT T-NUTS FIRST.



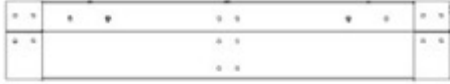
**SET CENTER ASSEMBLY
TO THE SIDE**

STEP 7A - JOIST ASSEMBLY

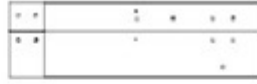
| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|----------------|
| 14 | H100379 | T-NUT 5/16 BLK |



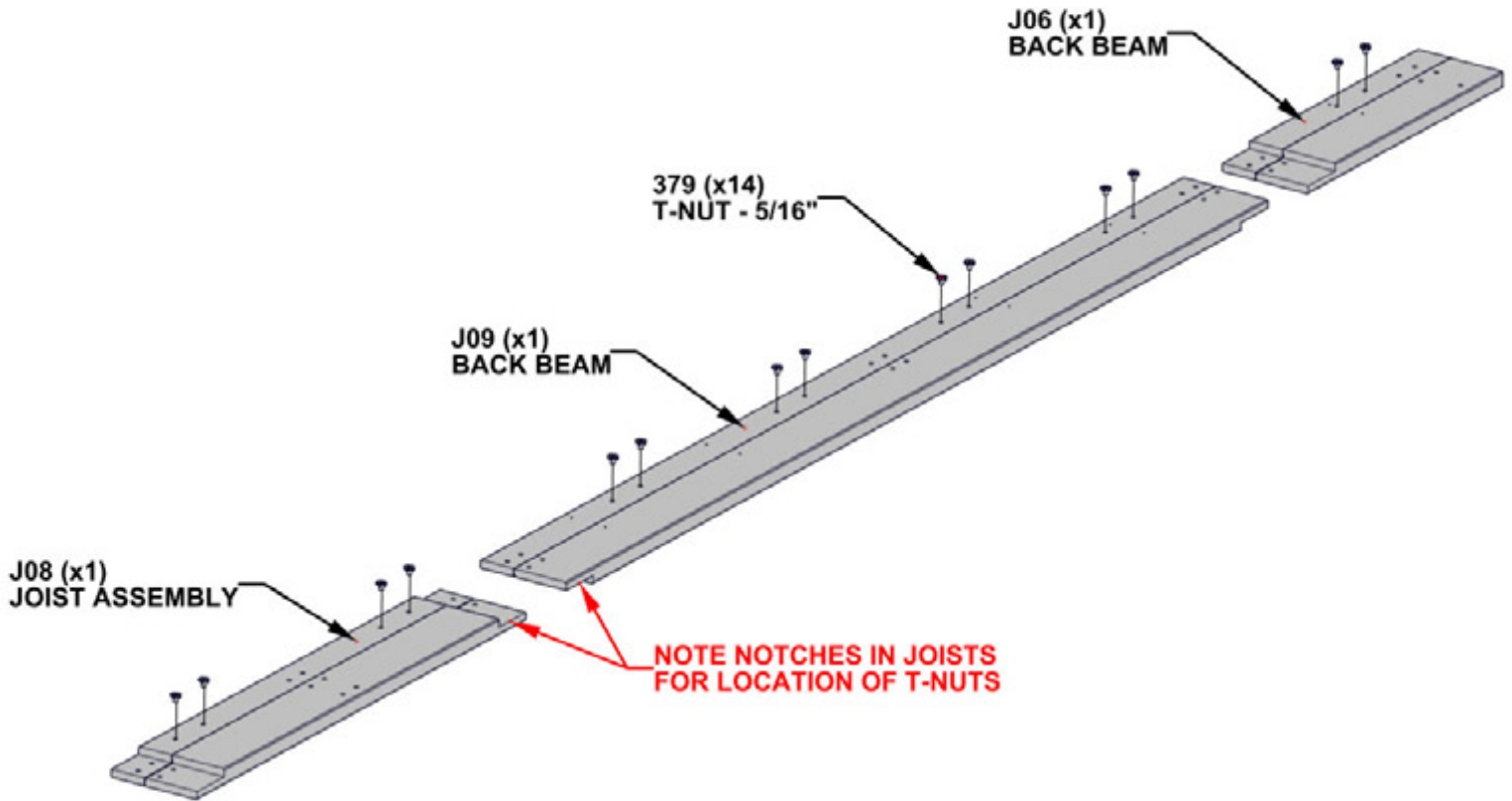
J09 BACK BEAM - W2A04307
(x1) 1 7/16"x8 7/16"x102 9/16" (36x214x2605)



J08 JOIST ASSEMBLY - W2A04317
(x1) 1 7/16"x8 7/16"x48 1/16" (36x214x1220)



J06 BACK BEAM - W2A04318
(x1) 1 7/16"x8 7/16"x28 7/16" (36x214x722)



STEP 7B - JOIST ASSEMBLY

| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|--------------------------|
| 4 | H100379 | T-NUT 5/16 BLK |
| 4 | H100205 | BOLT WH 5/16 X 2 1/4 BLK |
| 4 | H100198 | WASHER LOCK EXT 8X19 BLK |



G06 FASCIA - W4L20026
(x1) 15/16"x5 1/4"x75 1/4" (24x134x1911)

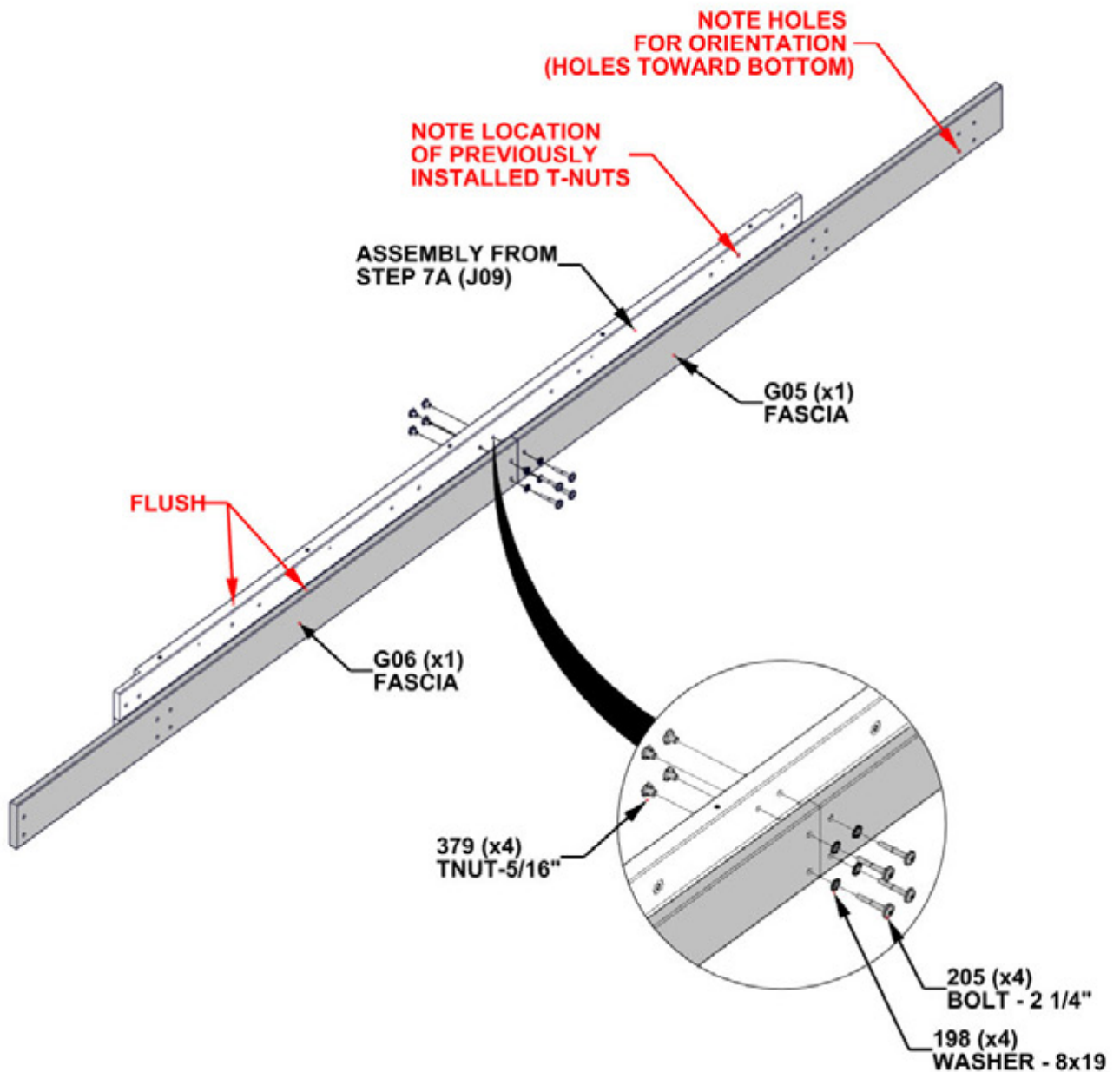


G05 FASCIA - W4L20025
(x1) 15/16"x5 1/4"x72 13/16" (24x134x1850)



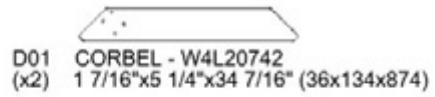
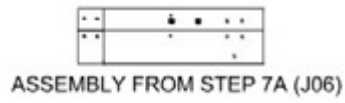
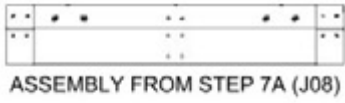
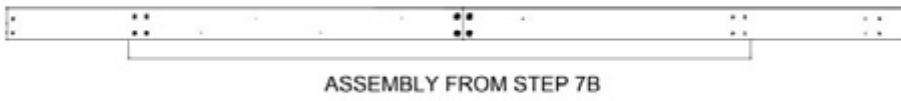
ASSEMBLY FROM STEP 7A (J09)

- INSERT T-NUTS FIRST.
- SQUARE BEFORE TIGHTENING BOLTS.

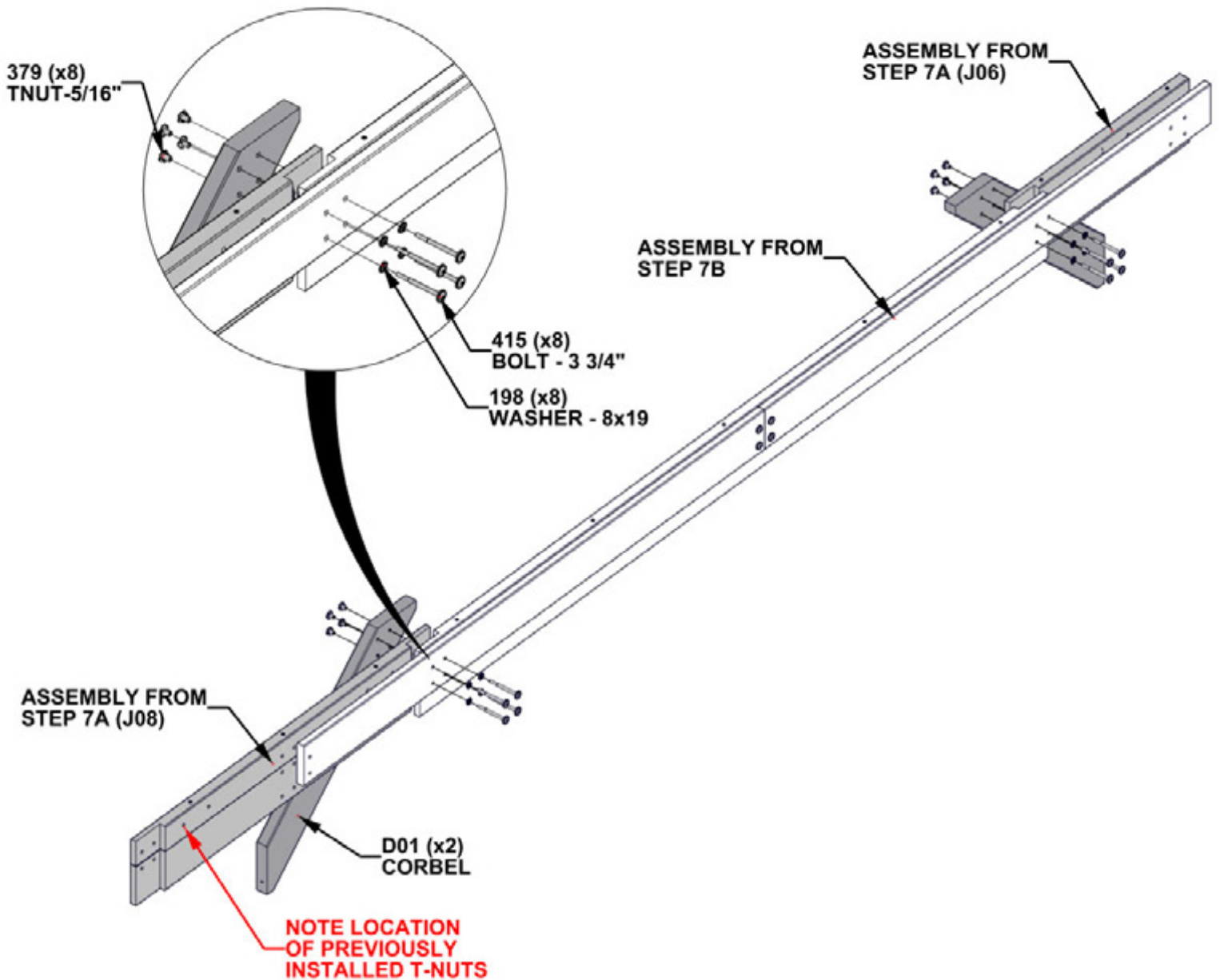


STEP 7C - JOIST ASSEMBLY

| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|--------------------------|
| 8 | H100379 | T-NUT 5/16 BLK |
| 8 | H100415 | BOLT WH 5/16 X 3 3/4 |
| 8 | H100198 | WASHER LOCK EXT 8X19 BLK |

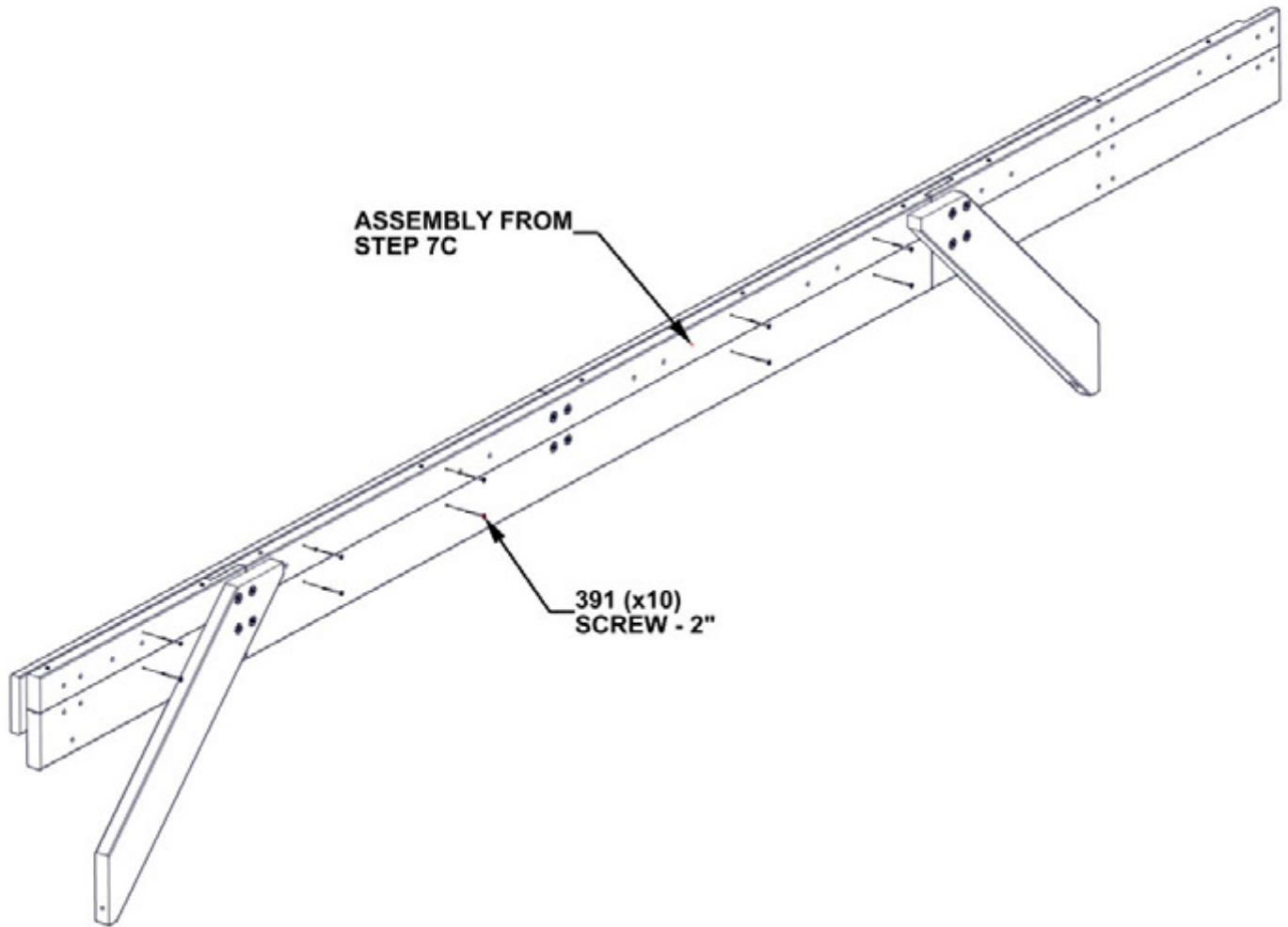
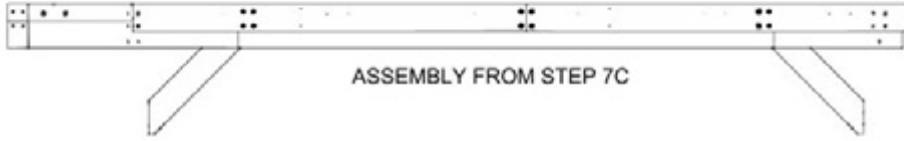


- INSERT T-NUTS FIRST.
- SQUARE BEFORE TIGHTENING BOLTS.



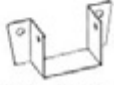
STEP 7D - JOIST ASSEMBLY

| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|---------------------|
| 10 | H100391 | SCREW PFH 8 X 2 BLK |

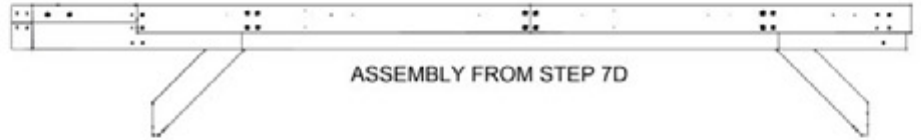


STEP 7E - JOIST ASSEMBLY

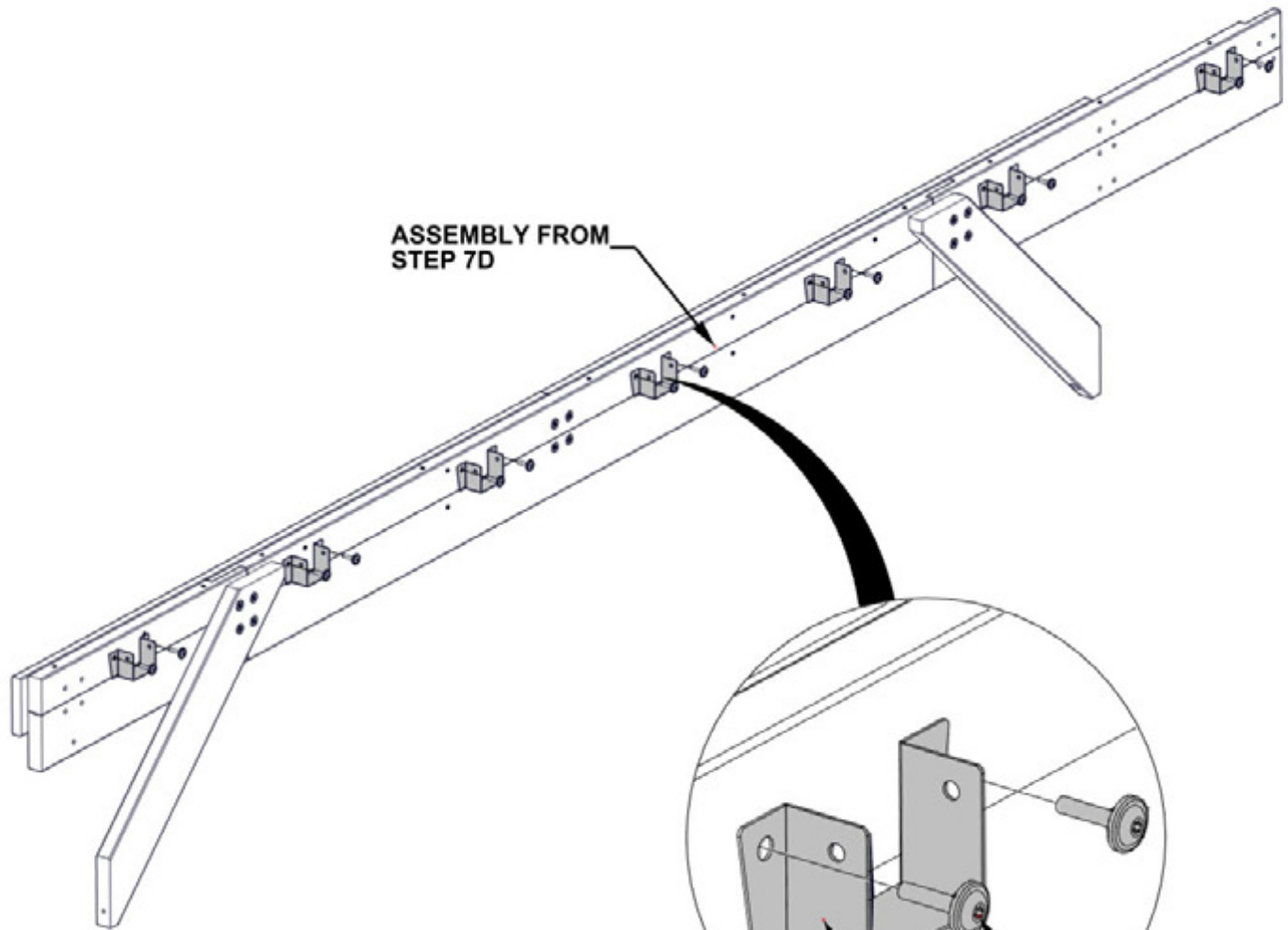
| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|--------------------------|
| 14 | H100459 | BOLT WH 5/16 X 1 1/4 BLK |



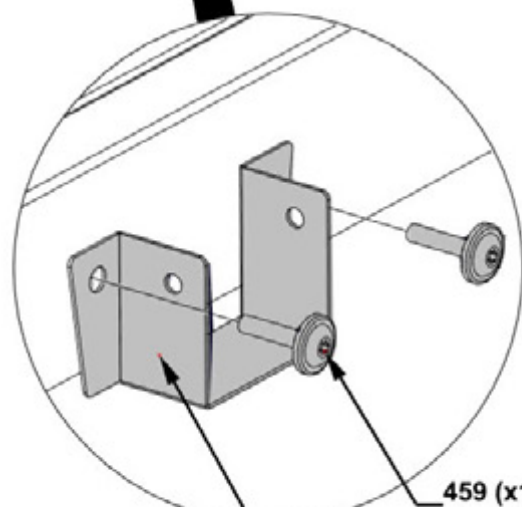
A4M02764 RAFTER BRACKET
(x7)



ASSEMBLY FROM STEP 7D



ASSEMBLY FROM
STEP 7D

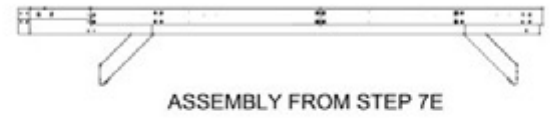


459 (x14)
BOLT - 1 1/4"

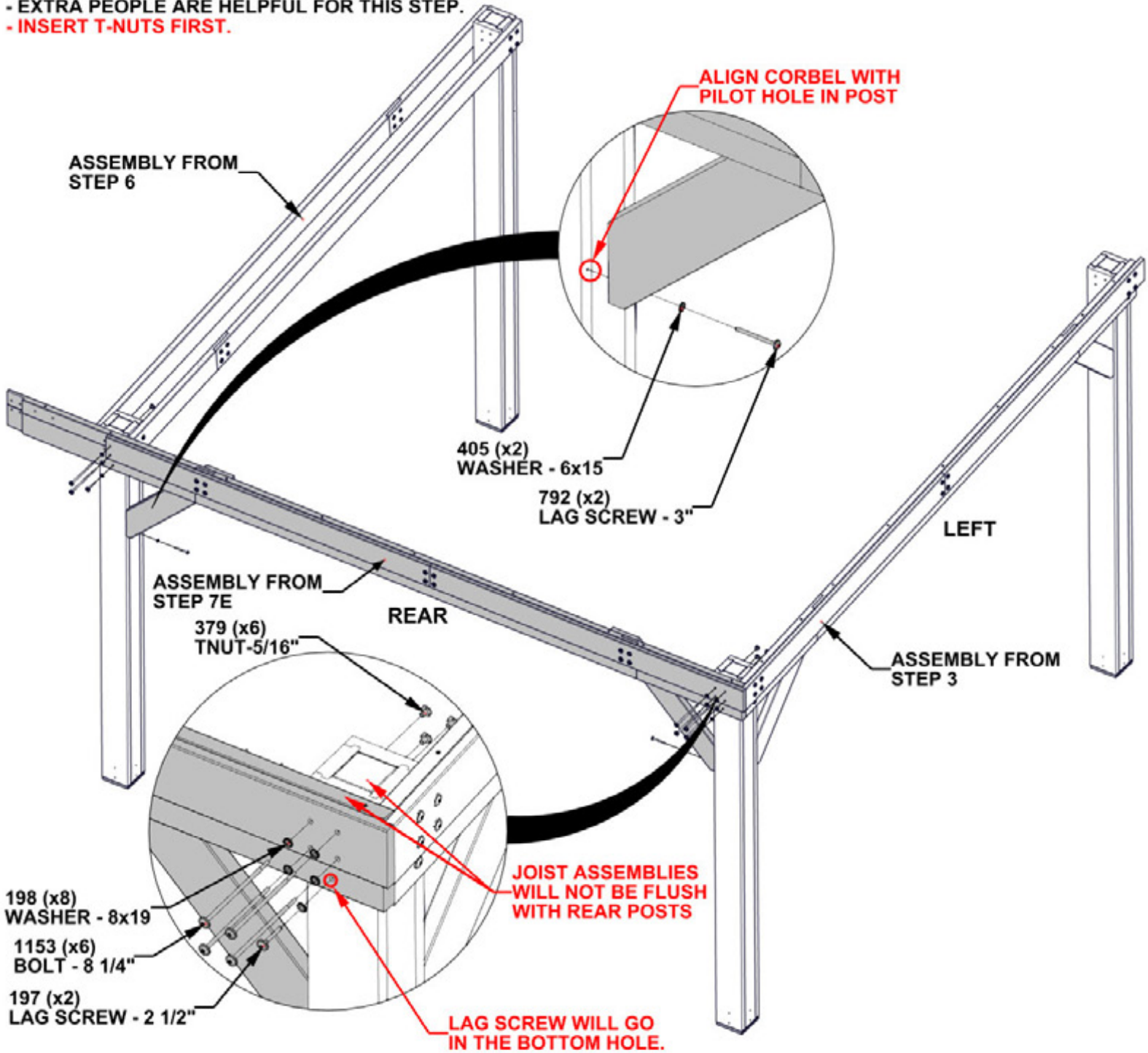
2764 (x7)
RAFTER BRACKET

STEP 8 - GAZEBO ASSEMBLY

| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|-------------------------------|
| 2 | H100792 | LAG SCREW WH 1/4 X 3 BLK |
| 6 | H100379 | T-NUT 5/16 BLK |
| 6 | H101153 | BOLT WH 5/16 X 8 1/4 BLK |
| 2 | H100197 | LAG SCREW WH 5/16 X 2 1/2 BLK |
| 8 | H100198 | WASHER LOCK EXT 8X19 BLK |
| 2 | H100405 | WASHER LOCK EXT 6X15 BLK |

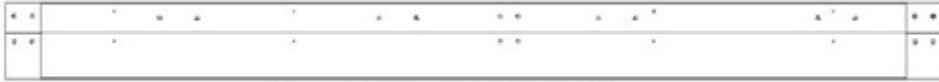


- THE FRONT OF THE GAZEBO IS DETERMINED BY THE TALLER POSTS.
- EXTRA PEOPLE ARE HELPFUL FOR THIS STEP.
- **INSERT T-NUTS FIRST.**



STEP 9A - JOIST ASSEMBLY

| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|----------------|
| 14 | H100379 | T-NUT 5/16 BLK |



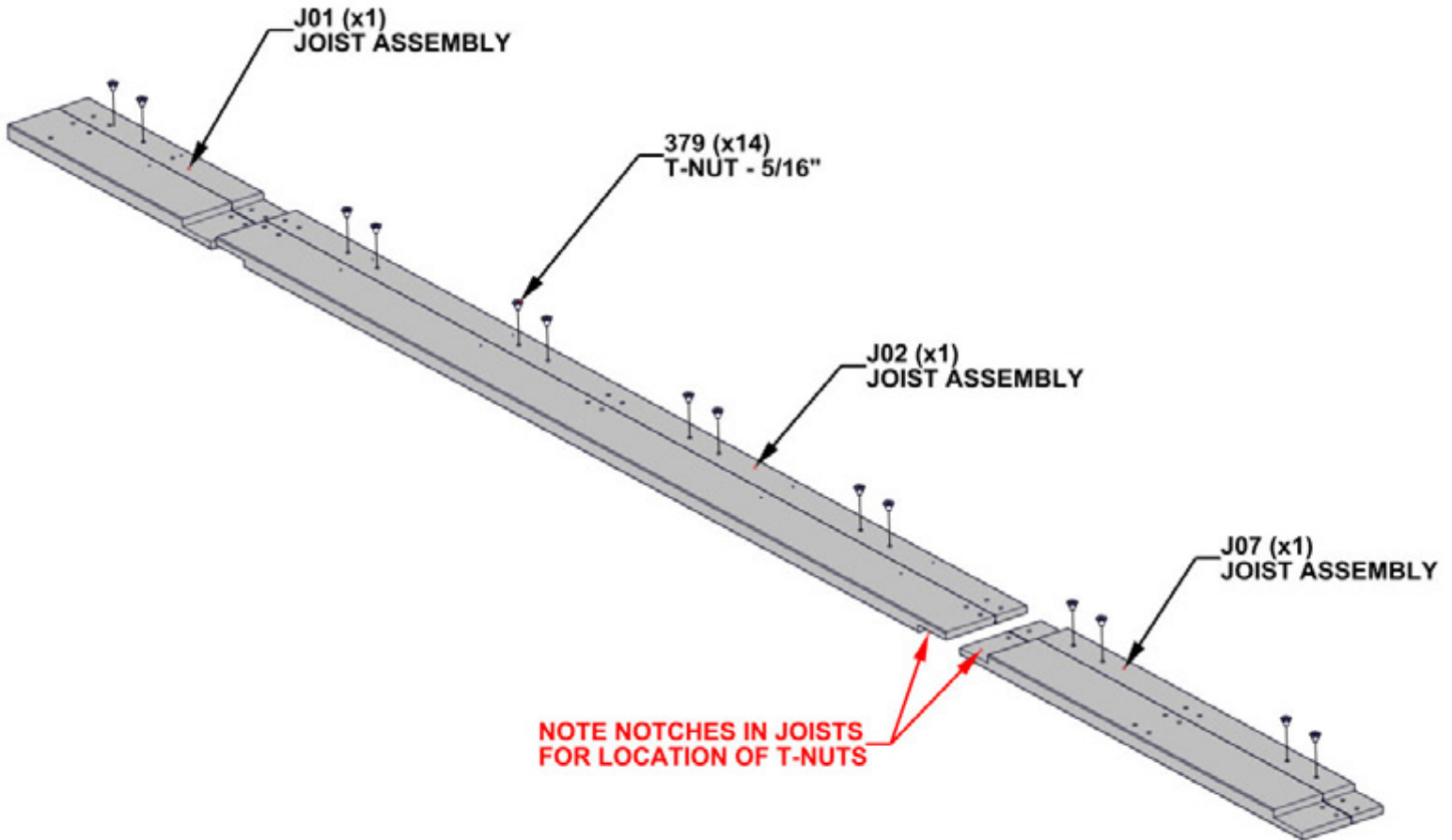
J02 JOIST ASSEMBLY - W2A04303
(x1) 1 7/16"x8 7/16"x102 9/16" (36x214x2605)



J07 JOIST ASSEMBLY - W2A04309
(x1) 1 7/16"x8 7/16"x48 1/16" (36x214x1220)



J01 JOIST END ASSEMBLY - W2A04471
(x1) 1 7/16"x8 7/16"x28 7/16" (36x214x722)



STEP 9B - JOIST ASSEMBLY

| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|--------------------------|
| 4 | H100379 | T-NUT 5/16 BLK |
| 4 | H100205 | BOLT WH 5/16 X 2 1/4 BLK |
| 4 | H100198 | WASHER LOCK EXT 8X19 BLK |



G03 FASCIA - W4L19952
(x1) 15/16"x5 1/4"x72 13/16" (24x134x1850)

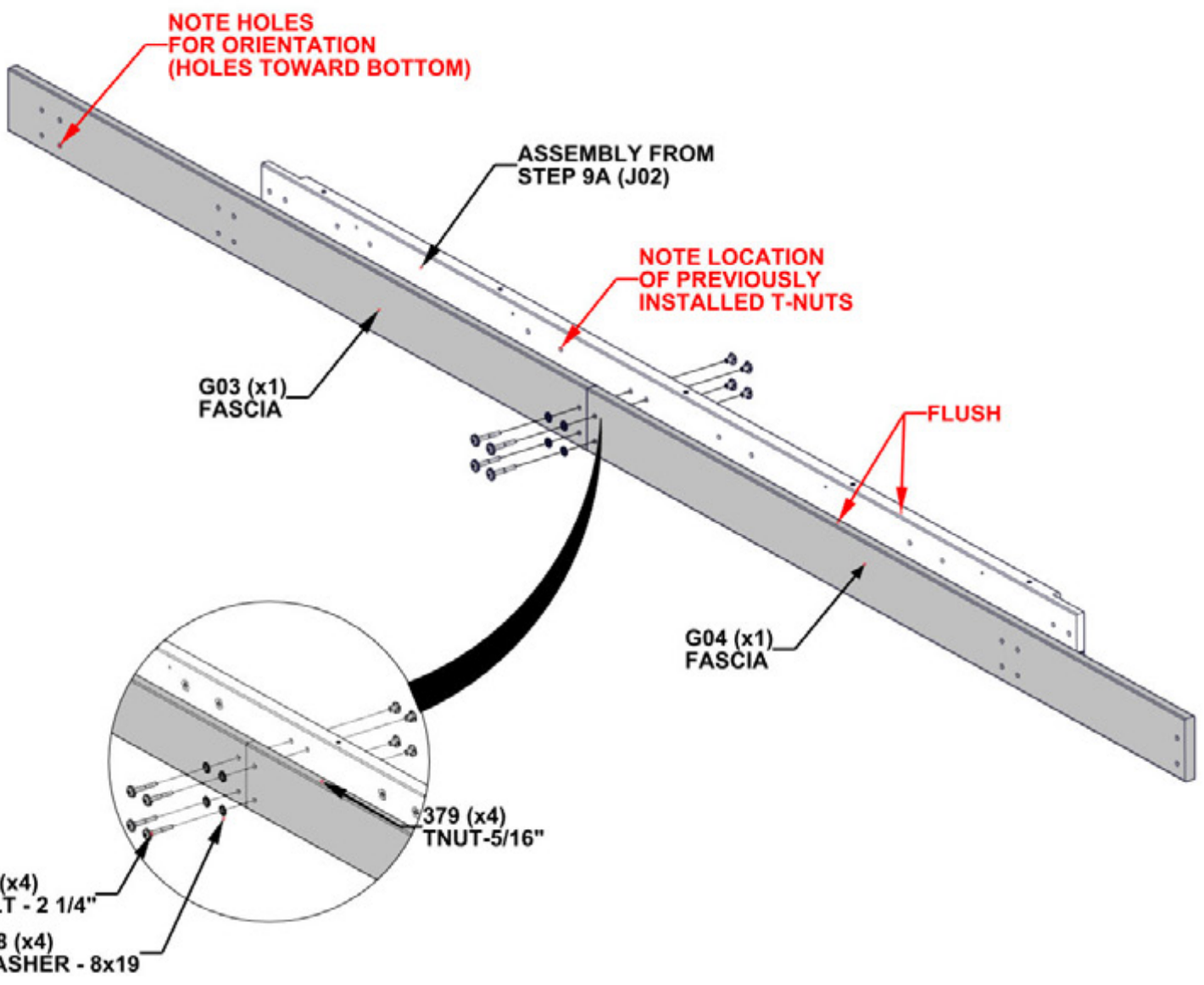


G04 FASCIA - W4L19953
(x1) 15/16"x5 1/4"x75 1/4" (24x134x1911)



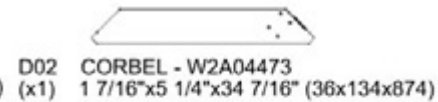
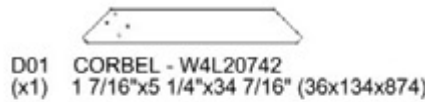
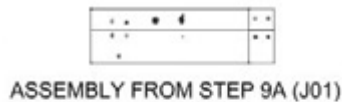
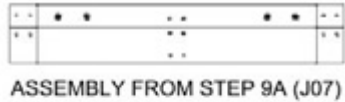
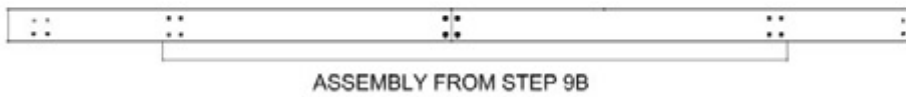
ASSEMBLY FROM STEP 9A (J02)

- INSERT T-NUTS FIRST.
- SQUARE BEFORE TIGHTENING BOLTS.

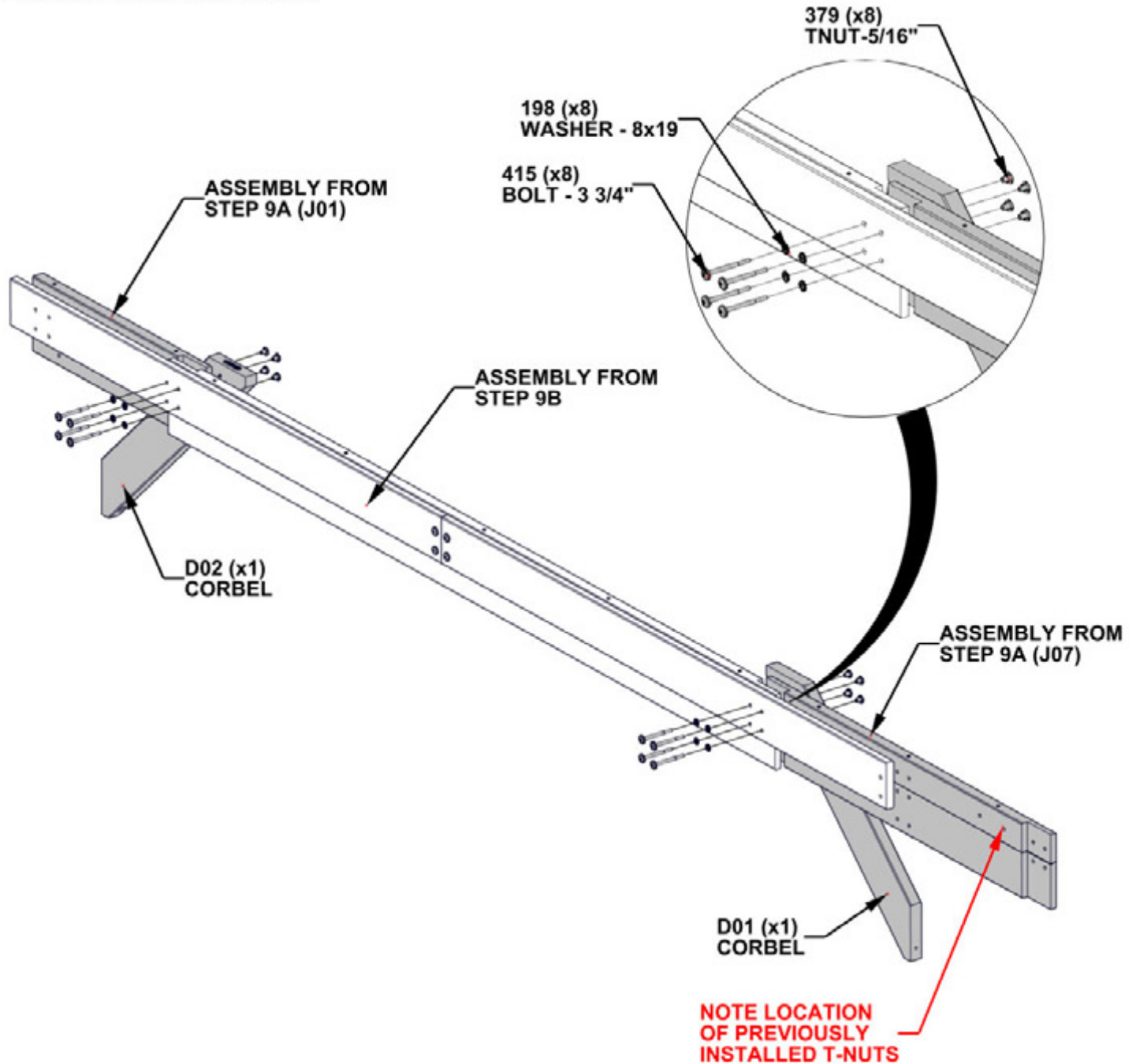


STEP 9C - JOIST ASSEMBLY

| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|--------------------------|
| 8 | H100379 | T-NUT 5/16 BLK |
| 8 | H100415 | BOLT WH 5/16 X 3 3/4 |
| 8 | H100198 | WASHER LOCK EXT 8X19 BLK |

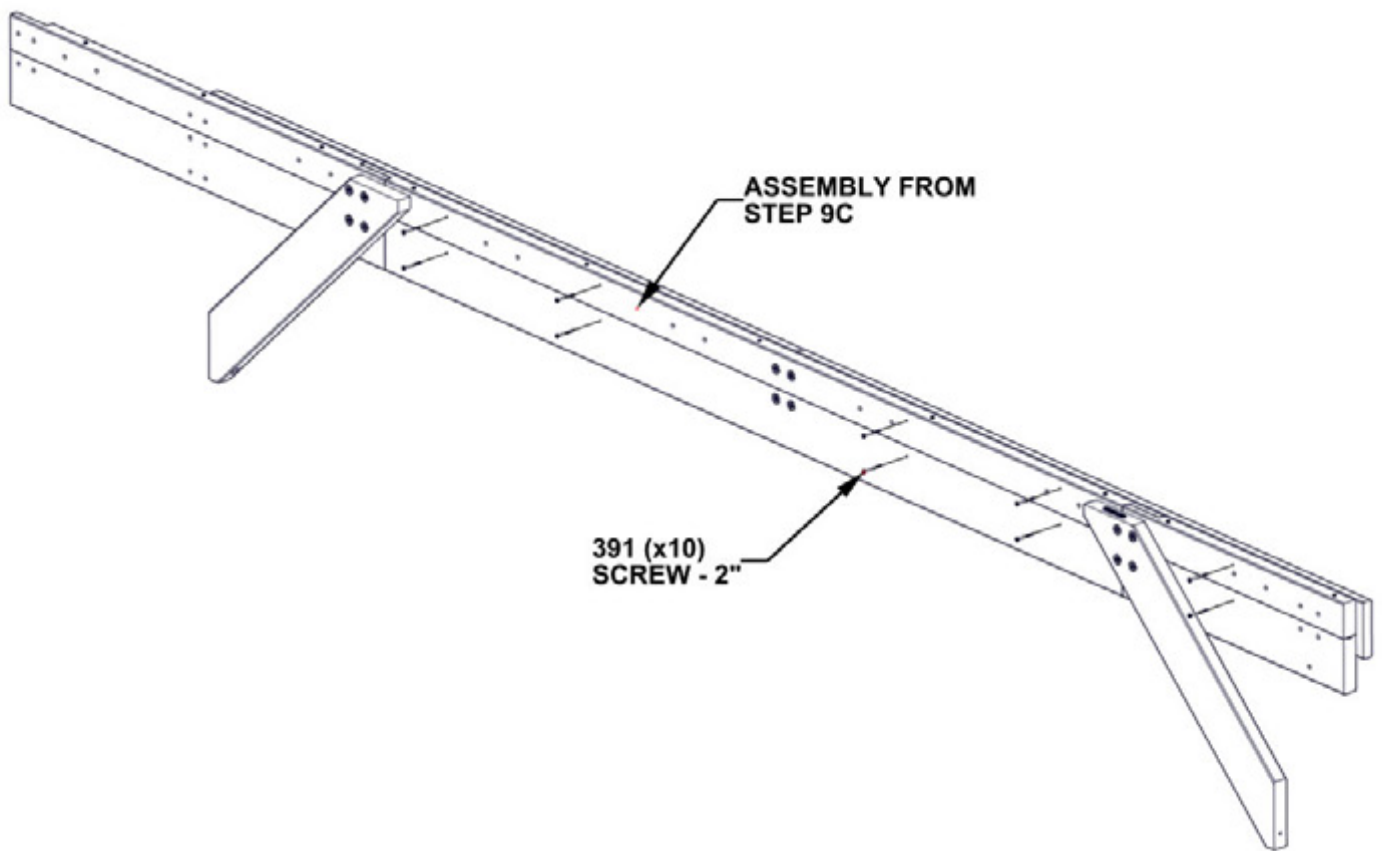


- INSERT T-NUTS FIRST.
- SQUARE BEFORE TIGHTENING BOLTS.



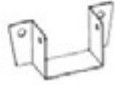
STEP 9D - JOIST ASSEMBLY

| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|---------------------|
| 10 | H100391 | SCREW PFH 8 X 2 BLK |



STEP 9E - JOIST ASSEMBLY

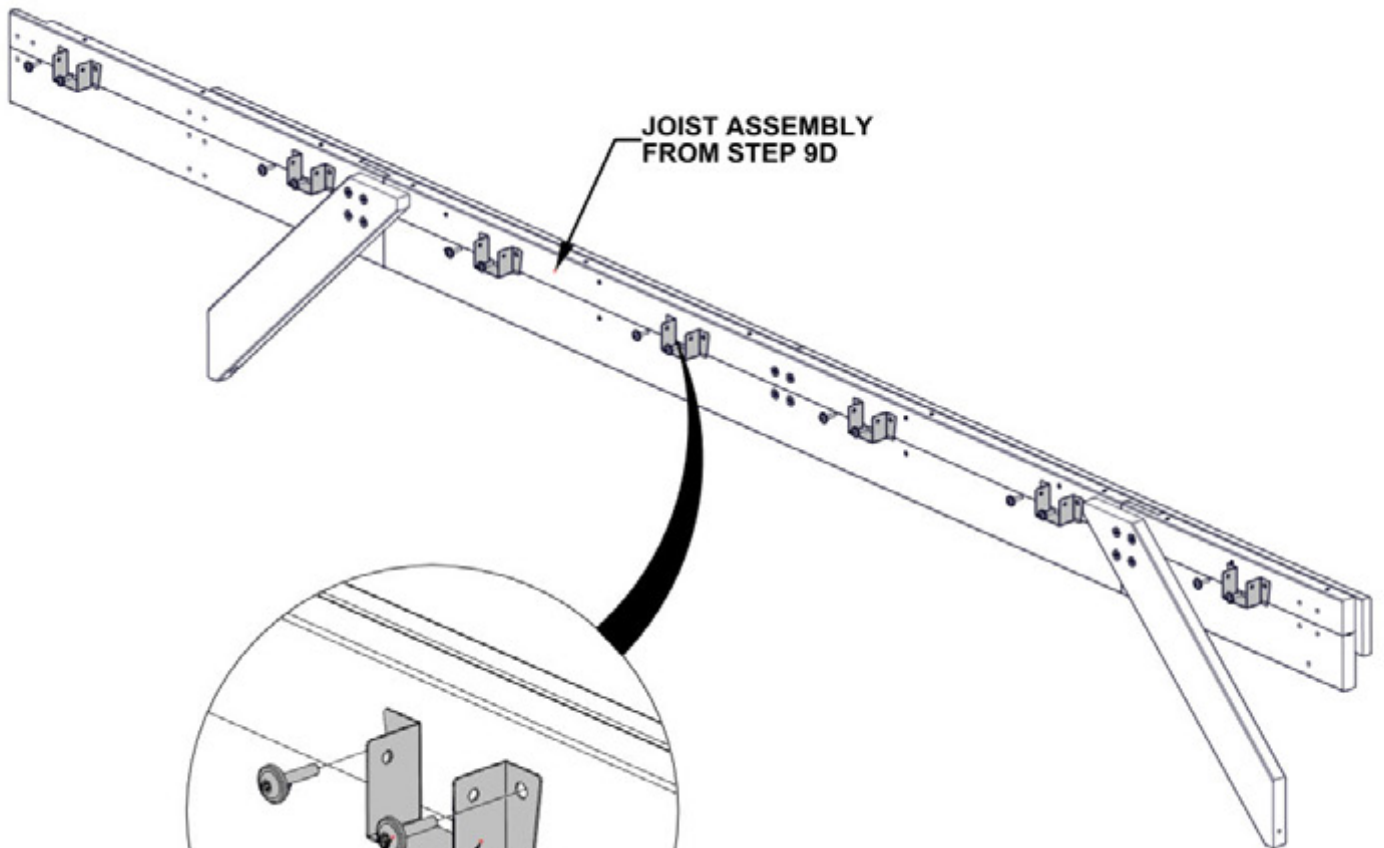
| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|--------------------------|
| 14 | H100459 | BOLT WH 5/16 X 1 1/4 BLK |



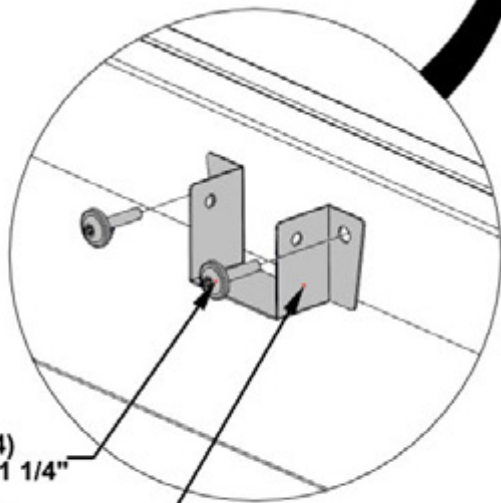
A4M02764 RAFTER BRACKET
(x7)



ASSEMBLY FROM STEP 9D



JOIST ASSEMBLY
FROM STEP 9D

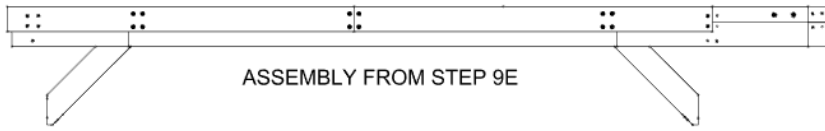


459 (x14)
BOLT - 1 1/4"

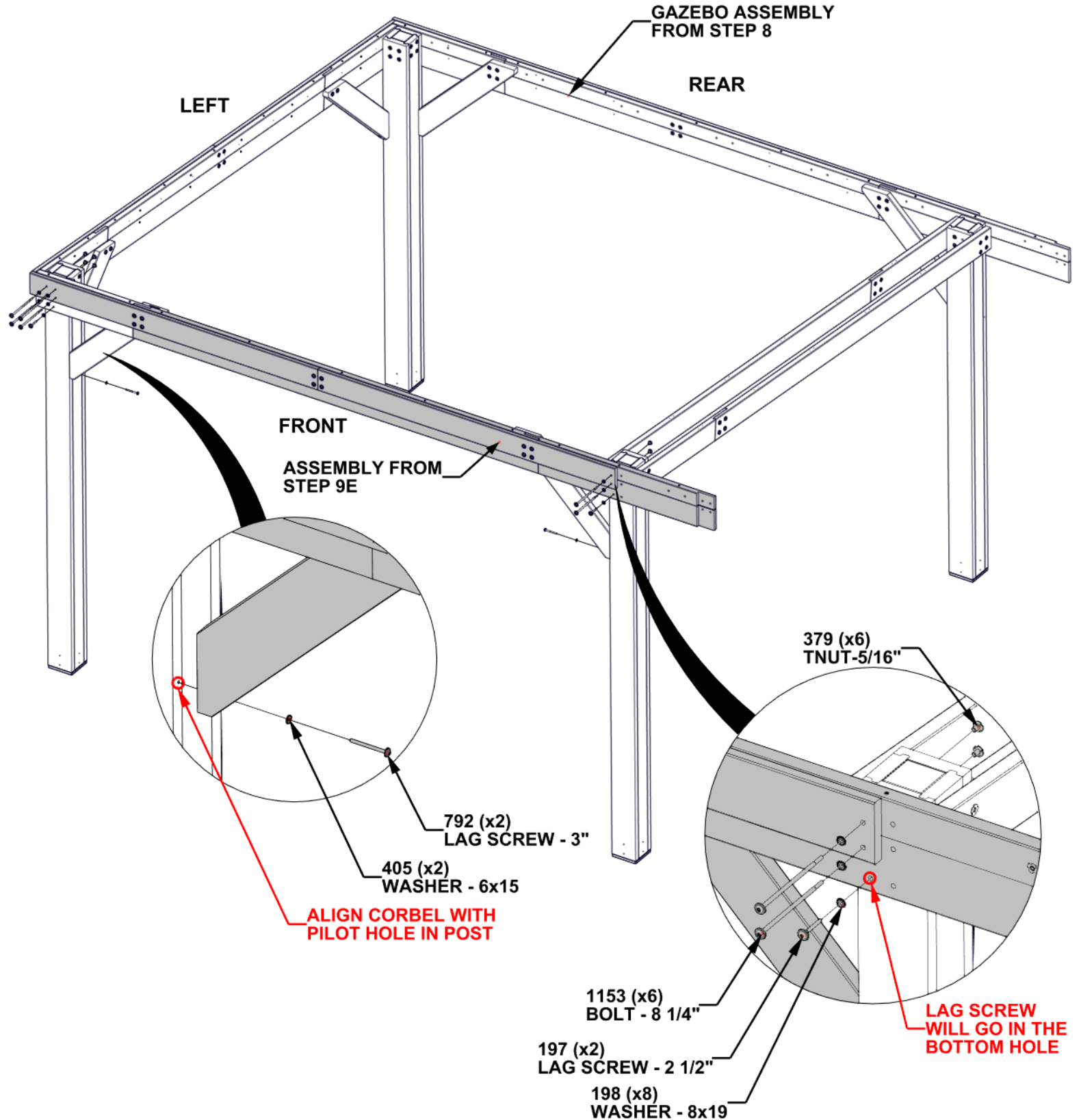
2764 (x7)
RAFTER BRACKET

STEP 10 - GAZEBO ASSEMBLY

| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|-------------------------------|
| 2 | H100792 | LAG SCREW WH 1/4 X 3 BLK |
| 6 | H100379 | T-NUT 5/16 BLK |
| 6 | H101153 | BOLT WH 5/16 X 8 1/4 BLK |
| 2 | H100197 | LAG SCREW WH 5/16 X 2 1/2 BLK |
| 2 | H100405 | WASHER LOCK EXT 6X15 BLK |
| 8 | H100198 | WASHER LOCK EXT 8X19 BLK |



- THE FRONT OF THE GAZEBO IS DETERMINED BY THE TALLER POSTS.
- EXTRA PEOPLE ARE HELPFUL FOR THIS STEP.
- **INSERT T-NUTS FIRST.**



STEP 11 - RIGHT SIDE ASSEMBLY

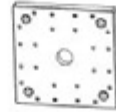
| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|-------------------------|
| 8 | H100200 | SCREW PFH 8 X 1 1/2 BLK |



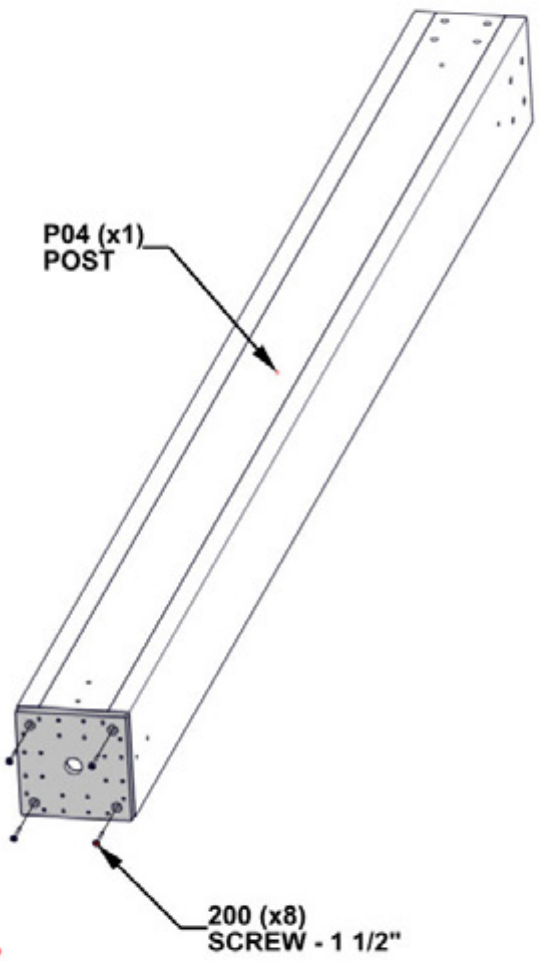
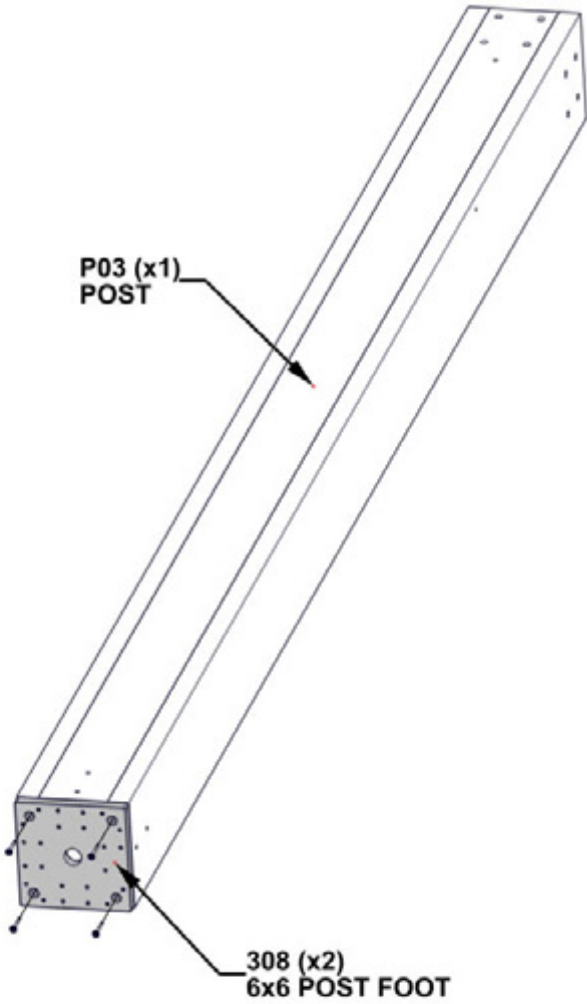
P03 POST - W2A03635
(x1) 6"x6"x98 1/2" (152x152x2502)



P04 POST - W2A04316
(x1) 6"x6"x86 11/16" (152x152x2202)



A6P00308 6x6 POST FOOT
(x2)



ALIGN POST FOOT AND DRILL 1/8" PILOT HOLES FOR THE ATTACHMENT OF HARDWARE.

STEP 12A - RIGHT SIDE ASSEMBLY

| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|--------------------------|
| 4 | H100379 | T-NUT 5/16 BLK |
| 4 | H100195 | BOLT WH 5/16 X 2 3/4 BLK |
| 4 | H100198 | WASHER LOCK EXT 8X19 BLK |

J11 JOIST ASSEMBLY - W2A04305
(x1) 1 7/16"x8 7/16"x25" (36x214x635)

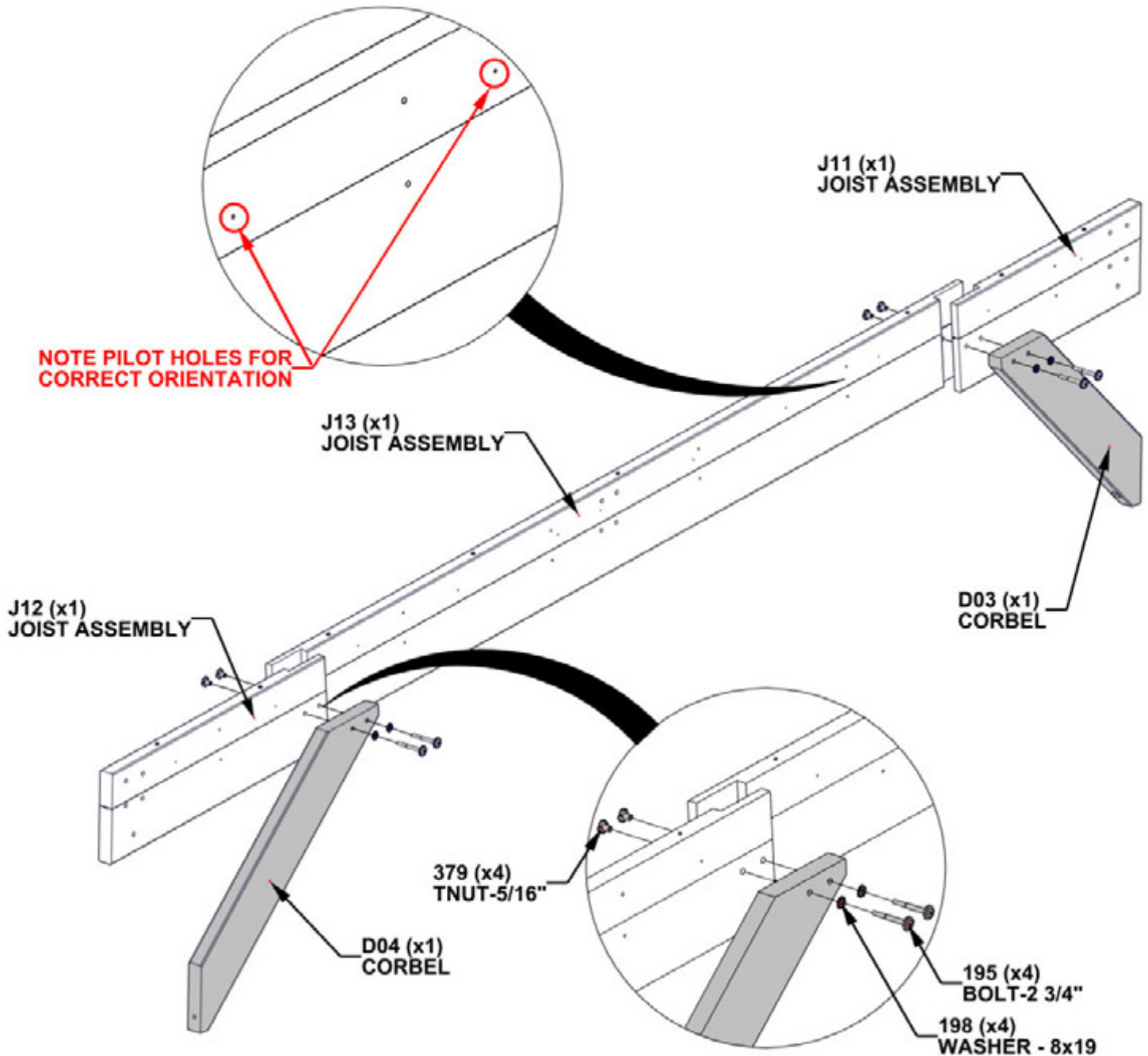
J12 JOIST ASSEMBLY - W2A04321
(x1) 1 7/16"x8 7/16"x29 1/2" (36x214x750)

J13 JOIST ASSEMBLY - W2A04320
(x1) 1 7/16"x8 7/16"x93 7/8" (36x214x2385)

D04 CORBEL - W4L19947
(x1) 1 3/8"x5 1/4"x33 1/2" (36x134x850)

D03 CORBEL - W4L20024
(x1) 1 3/8"x5 1/4"x27 1/4" (36x134x692)

- INSERT T-NUTS FIRST.
- SQUARE BEFORE TIGHTENING.



STEP 12B - RIGHT SIDE ASSEMBLY

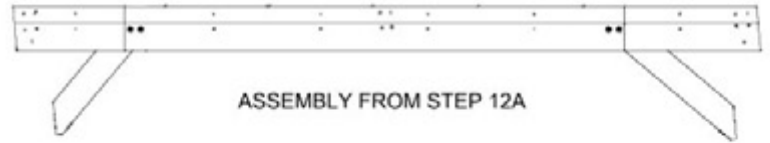
| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|--------------------------|
| 4 | H100379 | T-NUT 5/16 BLK |
| 4 | H100205 | BOLT WH 5/16 X 2 1/4 BLK |
| 4 | H100198 | WASHER LOCK EXT 8X19 BLK |



G02 FASCIA - W4L19951
(x1) 15/16"x5 1/4"x71 3/4" (24x134x1823)

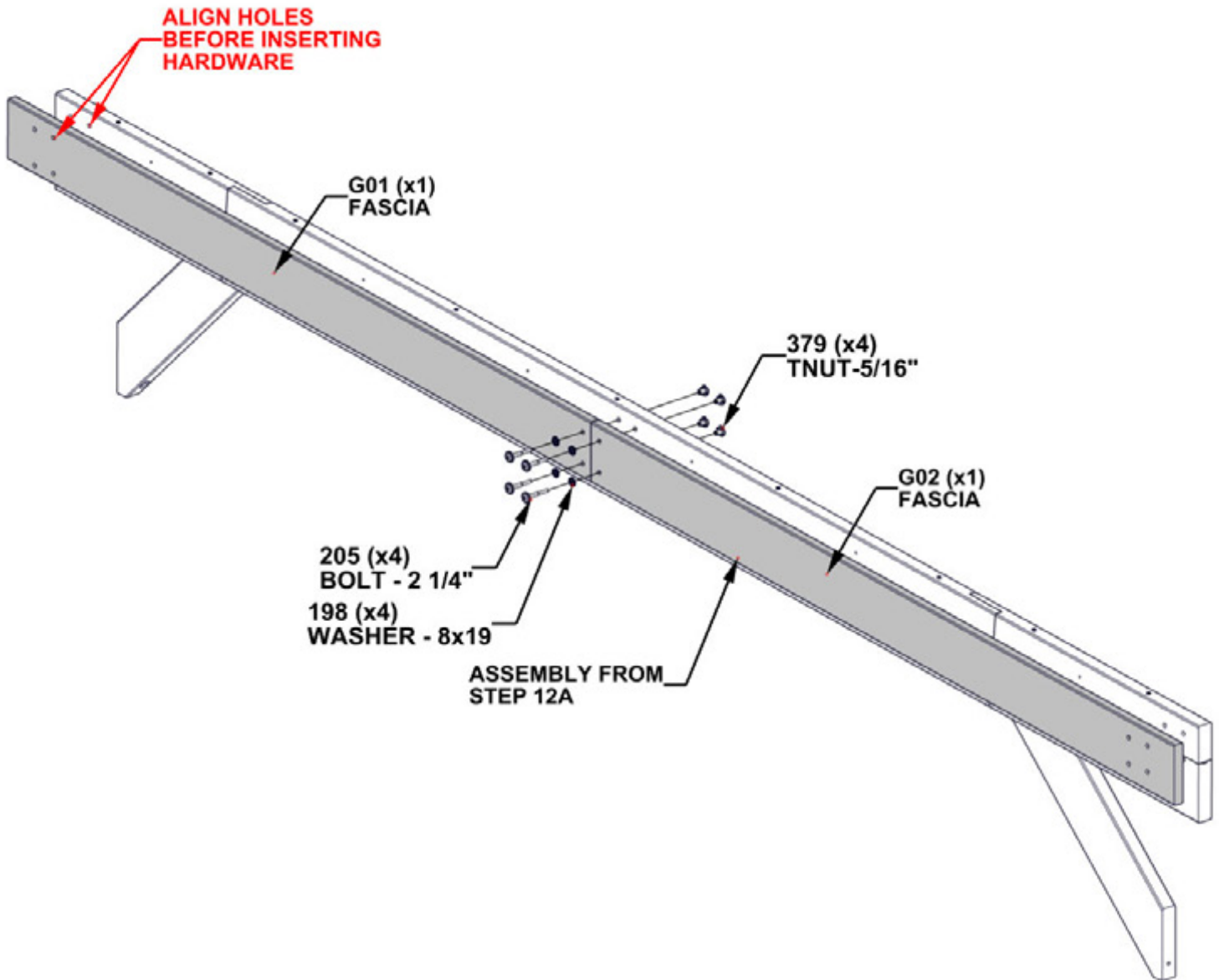


G01 FASCIA - W4L19949
(x1) 15/16"x5 1/4"x71 3/4" (24x134x1823)



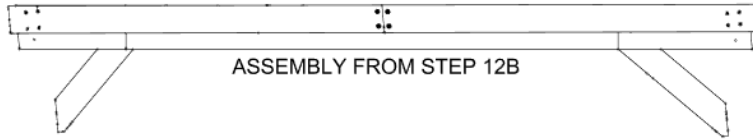
ASSEMBLY FROM STEP 12A

- HAND TIGHTEN ONLY

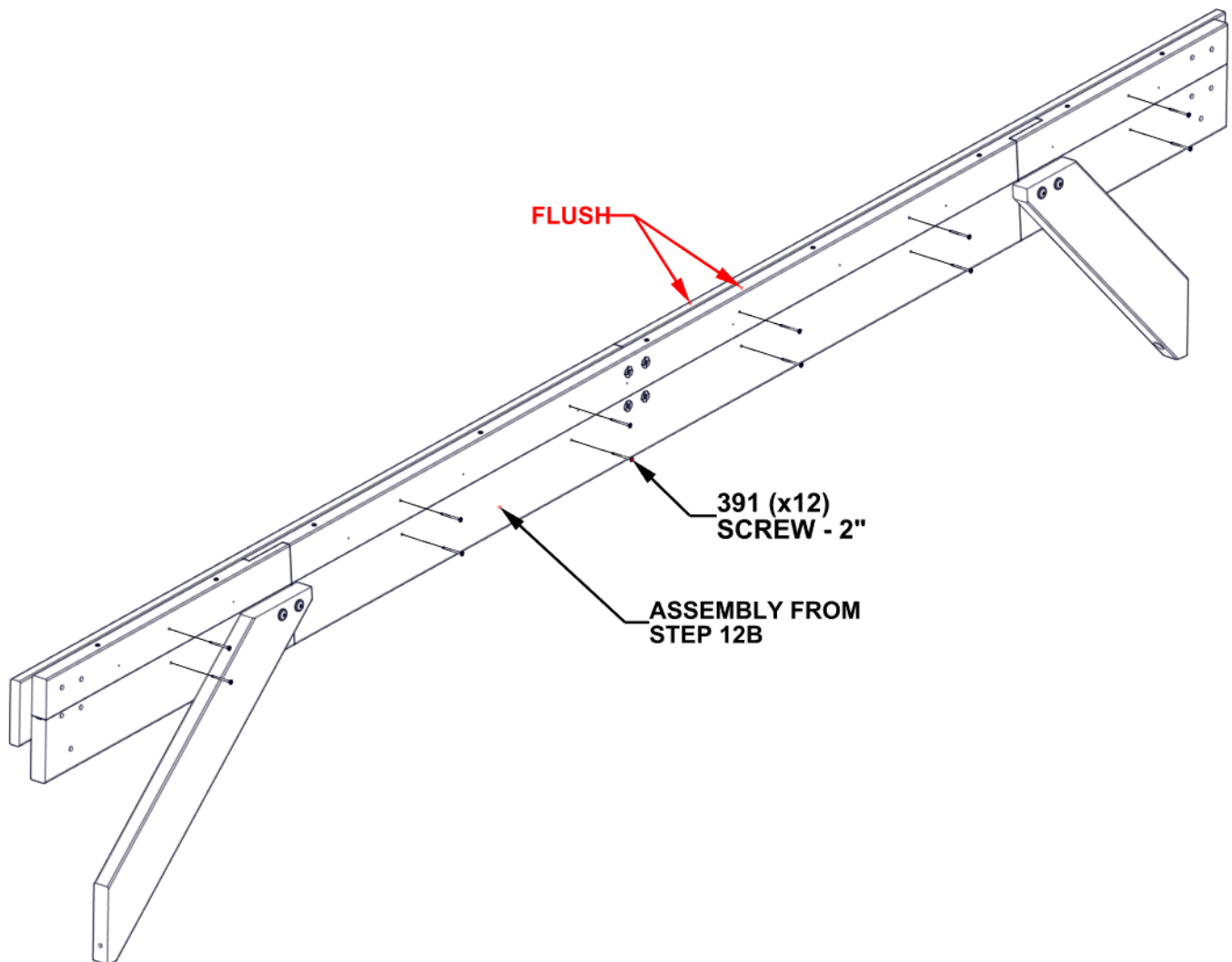


STEP 12C - RIGHT SIDE ASSEMBLY

| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|---------------------|
| 12 | H100391 | SCREW PFH 8 X 2 BLK |

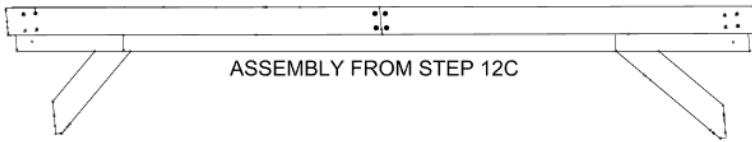


- TIGHTEN ALL HARDWARE



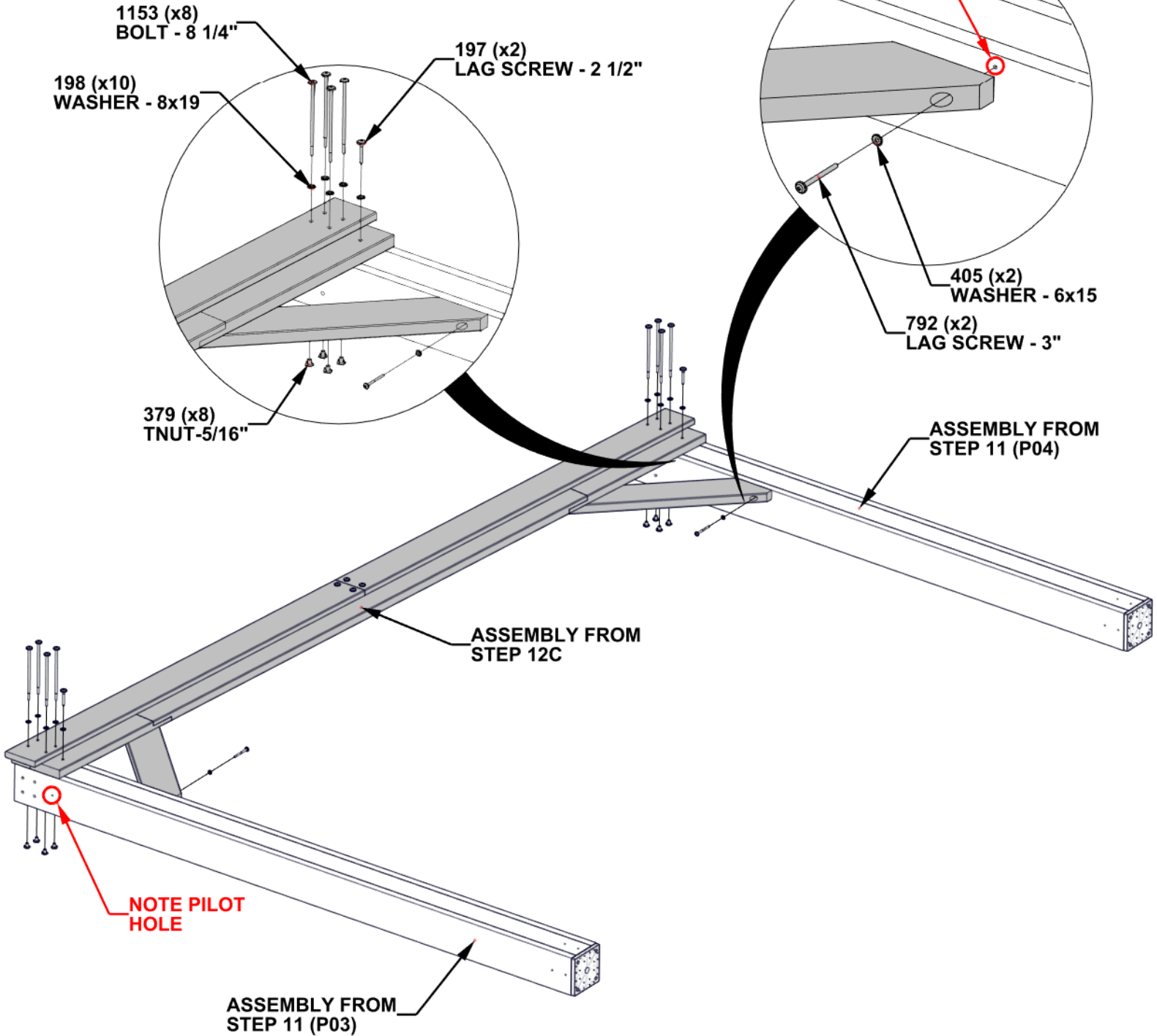
STEP 13 - RIGHT SIDE ASSEMBLY

| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|-------------------------------|
| 2 | H100792 | LAG SCREW WH 1/4 X 3 BLK |
| 8 | H100379 | T-NUT 5/16 BLK |
| 8 | H101153 | BOLT WH 5/16 X 8 1/4 BLK |
| 2 | H100197 | LAG SCREW WH 5/16 X 2 1/2 BLK |
| 2 | H100405 | WASHER LOCK EXT 6X15 BLK |
| 10 | H100198 | WASHER LOCK EXT 8X19 BLK |



- TO AVOID SPLITTING, MAKE SURE LAG SCREWS GO INTO PILOT HOLES.
- IF BOLT DOES NOT ENGAGE WITH T-NUT, CHECK FOR SAWDUST BUILD UP IN HOLES. CLEAN WITH A LONG SCREWDRIER IF NEEDED.
- INSERT T-NUTS FIRST.
- SQUARE LEGS BEFORE TIGHTENING BOLTS.
- TIGHTEN CORBELS AT END OF STEP.

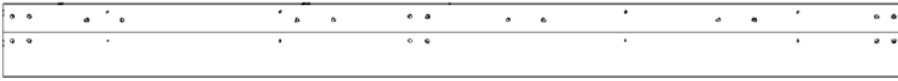
NOTE PILOT HOLE (BOTH SIDES)



**SET RIGHT SIDE
ASSEMBLY TO THE SIDE**

STEP 14A - JOIST ASSEMBLY

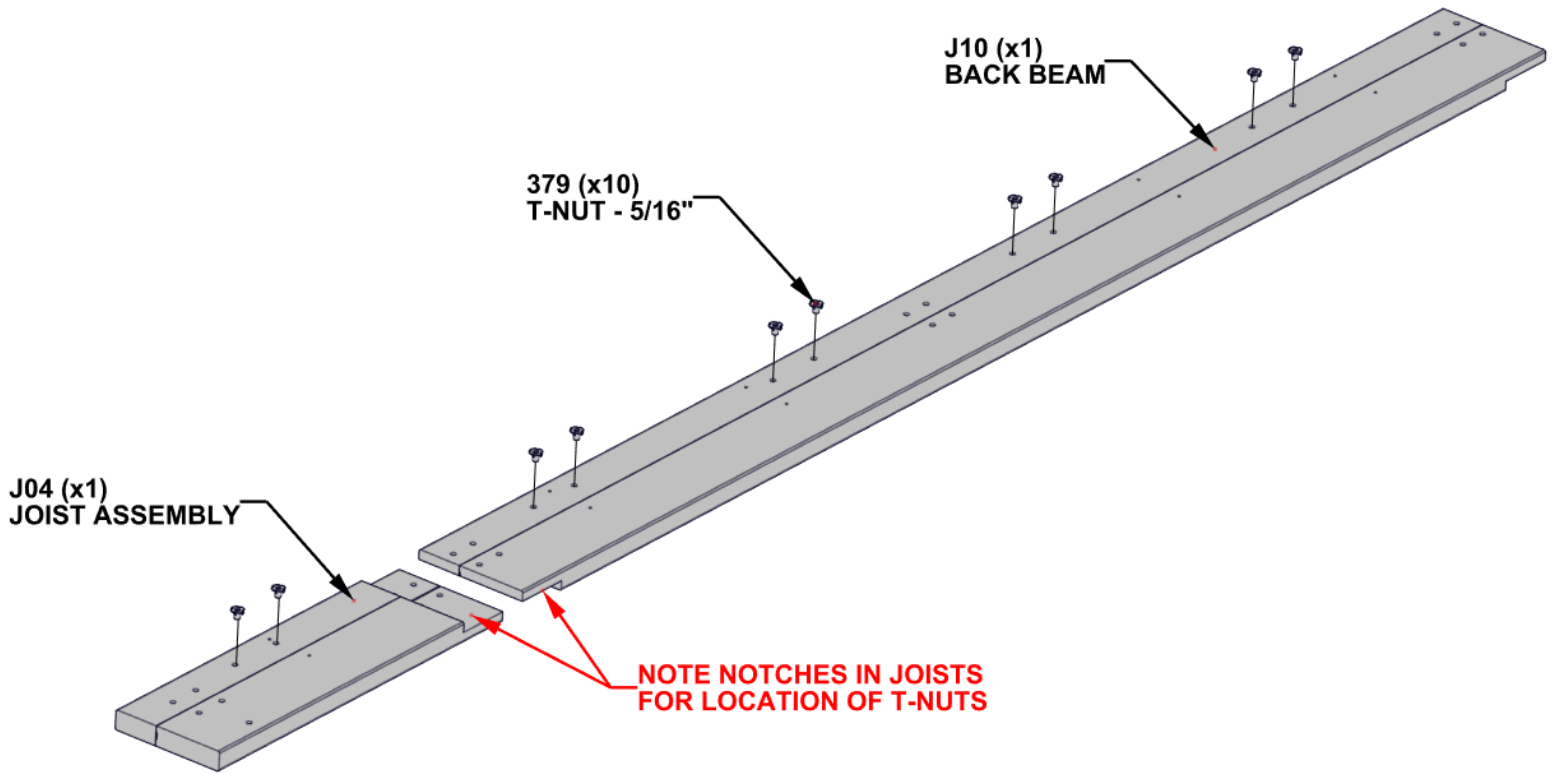
| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|----------------|
| 10 | H100379 | T-NUT 5/16 BLK |



J10 BACK BEAM - W2A04308
(x1) 1 7/16"x8 7/16"x102 9/16" (36x214x2605)

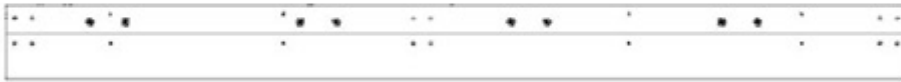


J04 JOIST ASSEMBLY - W2A04319
(x1) 1 7/16"x8 7/16"x28 7/16" (36x214x722)

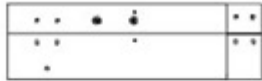


STEP 14B - JOIST ASSEMBLY

| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|--------------------------|
| 8 | H100379 | T-NUT 5/16 BLK |
| 4 | H100415 | BOLT WH 5/16 X 3 3/4 |
| 4 | H100205 | BOLT WH 5/16 X 2 1/4 BLK |
| 8 | H100198 | WASHER LOCK EXT 8X19 BLK |



ASSEMBLY FROM STEP 14A (J10)



ASSEMBLY FROM STEP 14A (J04)



D01 CORBEL - W4L20742
(x1) 1 7/16"x5 1/4"x34 7/16" (36x134x874)

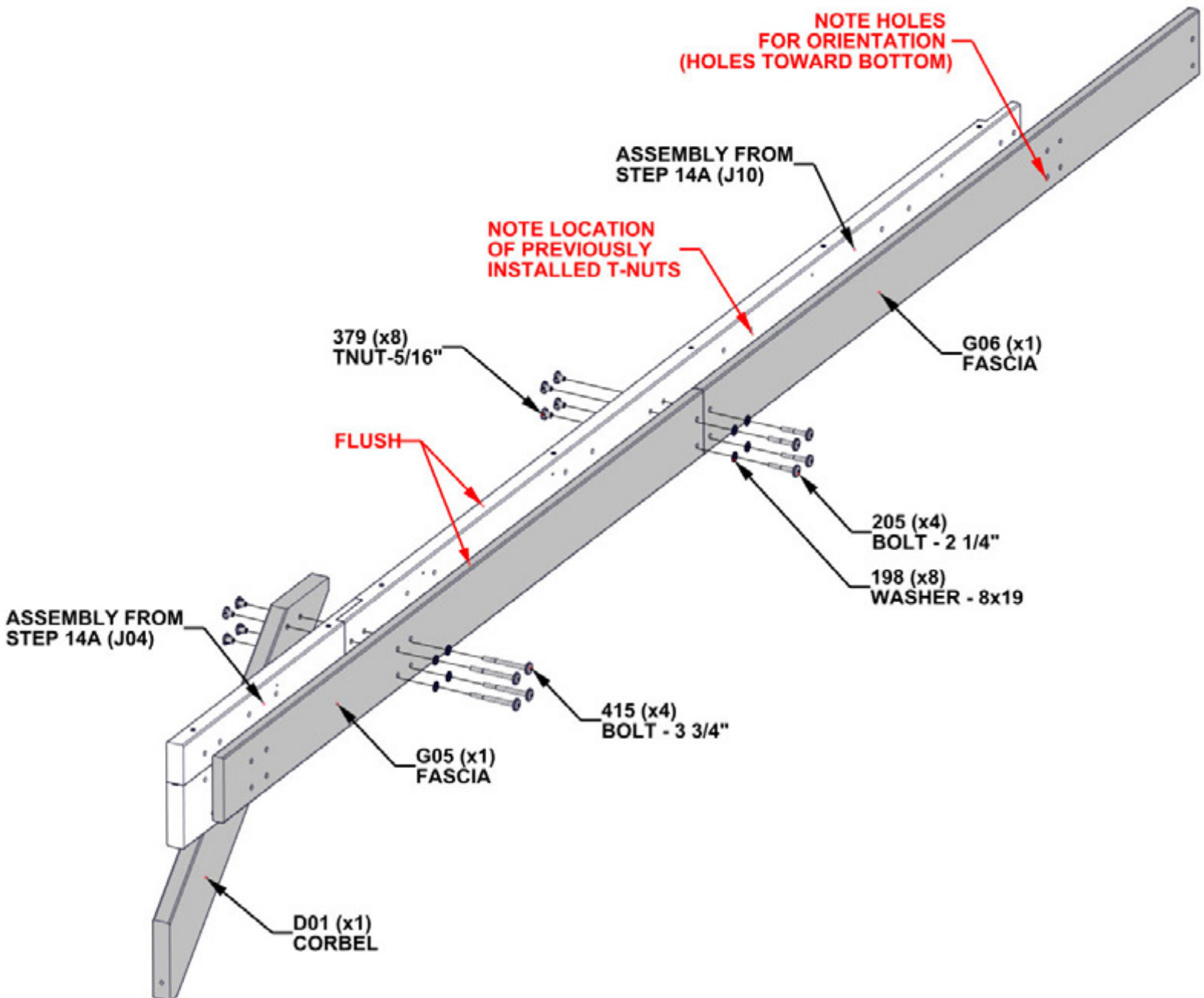


G06 FASCIA - W4L20026
(x1) 15/16"x5 1/4"x75 1/4" (24x134x1911)



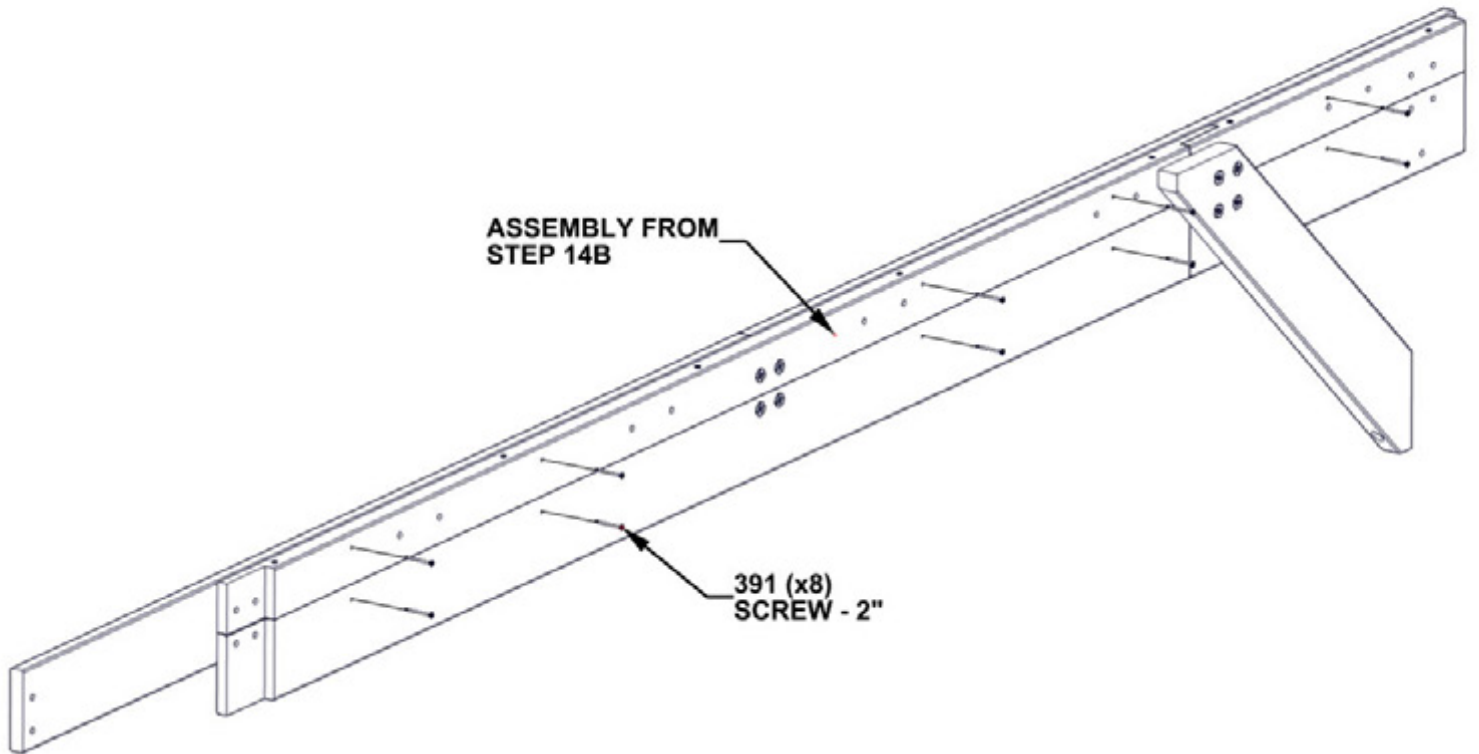
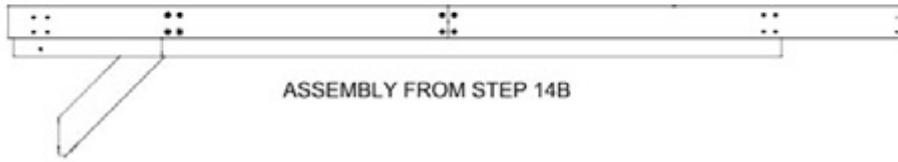
G05 FASCIA - W4L20025
(x1) 15/16"x5 1/4"x72 13/16" (24x134x1850)

- INSERT T-NUTS FIRST.
- SQUARE BEFORE TIGHTENING BOLTS.



STEP 14C - JOIST ASSEMBLY

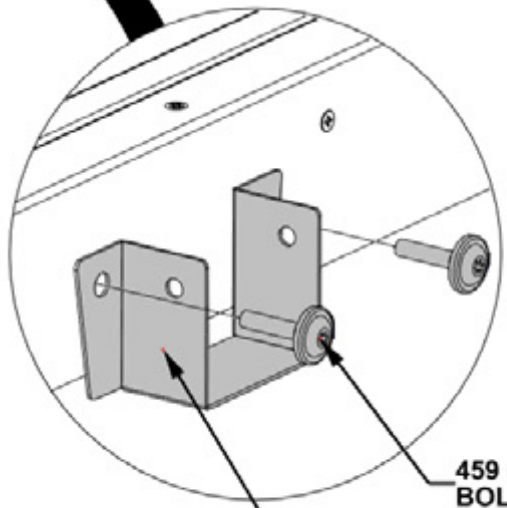
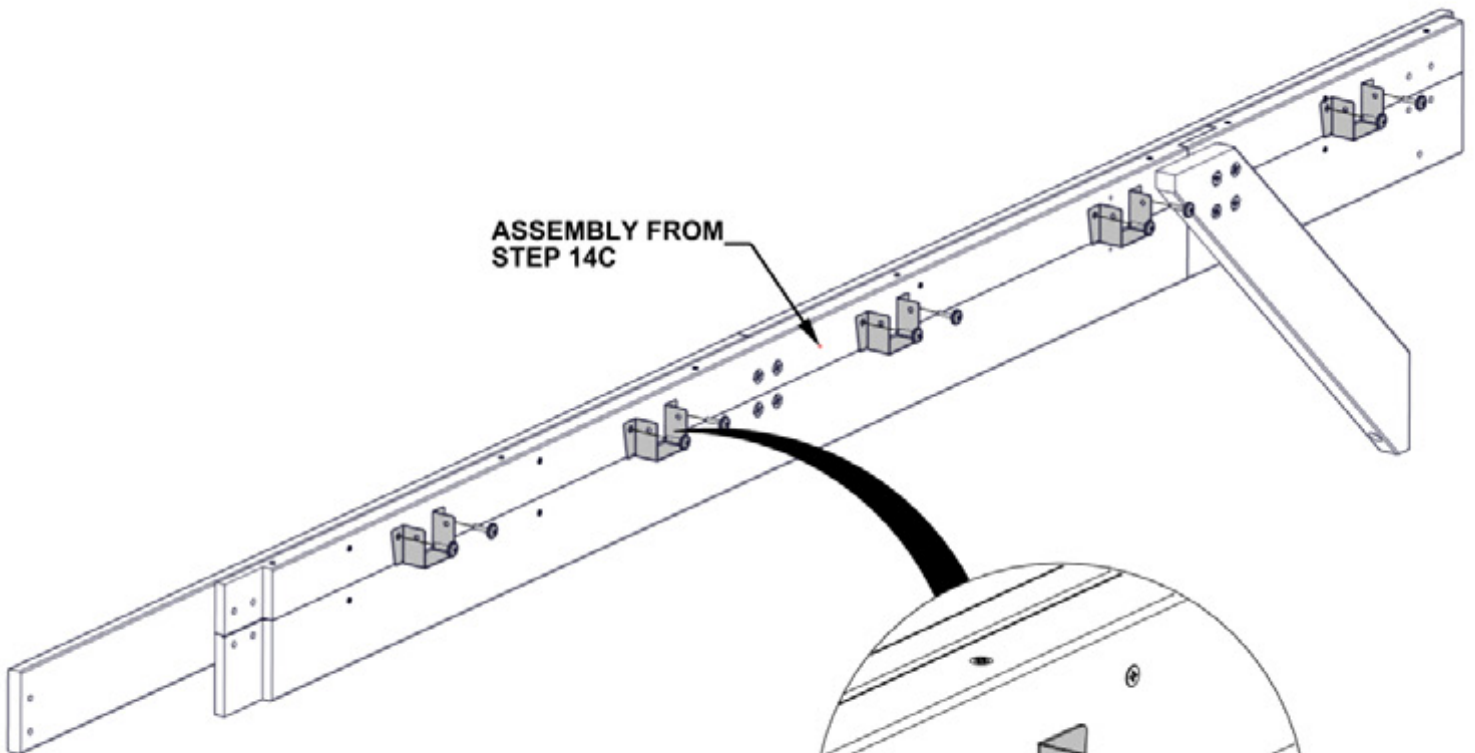
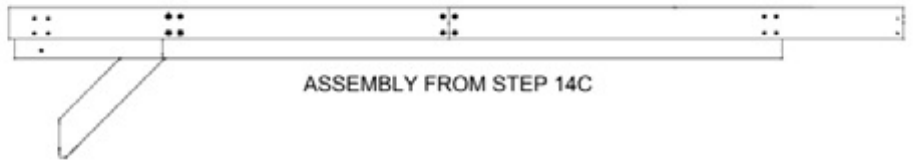
| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|---------------------|
| 10 | H100391 | SCREW PFH 8 X 2 BLK |



STEP 14D - JOIST ASSEMBLY

| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|--------------------------|
| 10 | H100459 | BOLT WH 5/16 X 1 1/4 BLK |

A4M02764 RAFTER BRACKET
(x5)

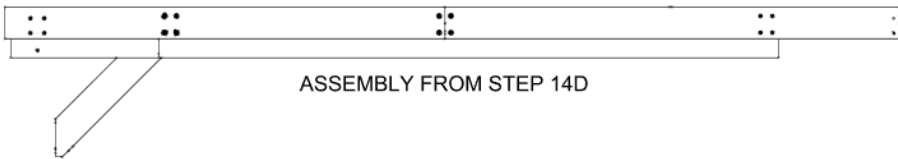


459 (x10)
BOLT - 1 1/4"

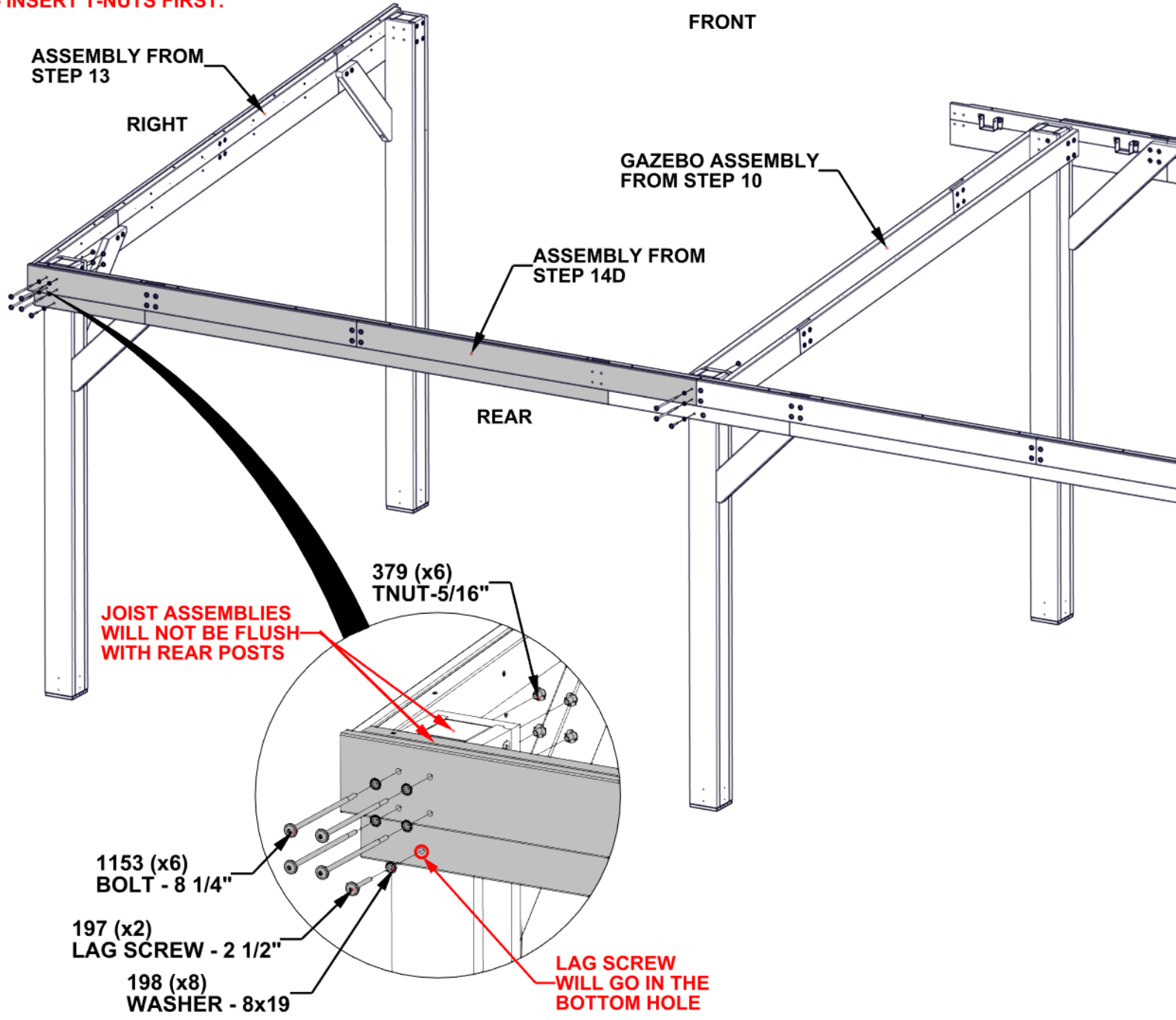
2764 (x5)
RAFTER BRACKET

STEP 15A - GAZEBO ASSEMBLY

| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|-------------------------------|
| 6 | H100379 | T-NUT 5/16 BLK |
| 6 | H101153 | BOLT WH 5/16 X 8 1/4 BLK |
| 2 | H100197 | LAG SCREW WH 5/16 X 2 1/2 BLK |
| 8 | H100198 | WASHER LOCK EXT 8X19 BLK |



- THE FRONT OF THE GAZEBO IS DETERMINED BY THE TALLER POSTS.
- EXTRA PEOPLE ARE HELPFUL FOR THIS STEP.
- **INSERT T-NUTS FIRST.**

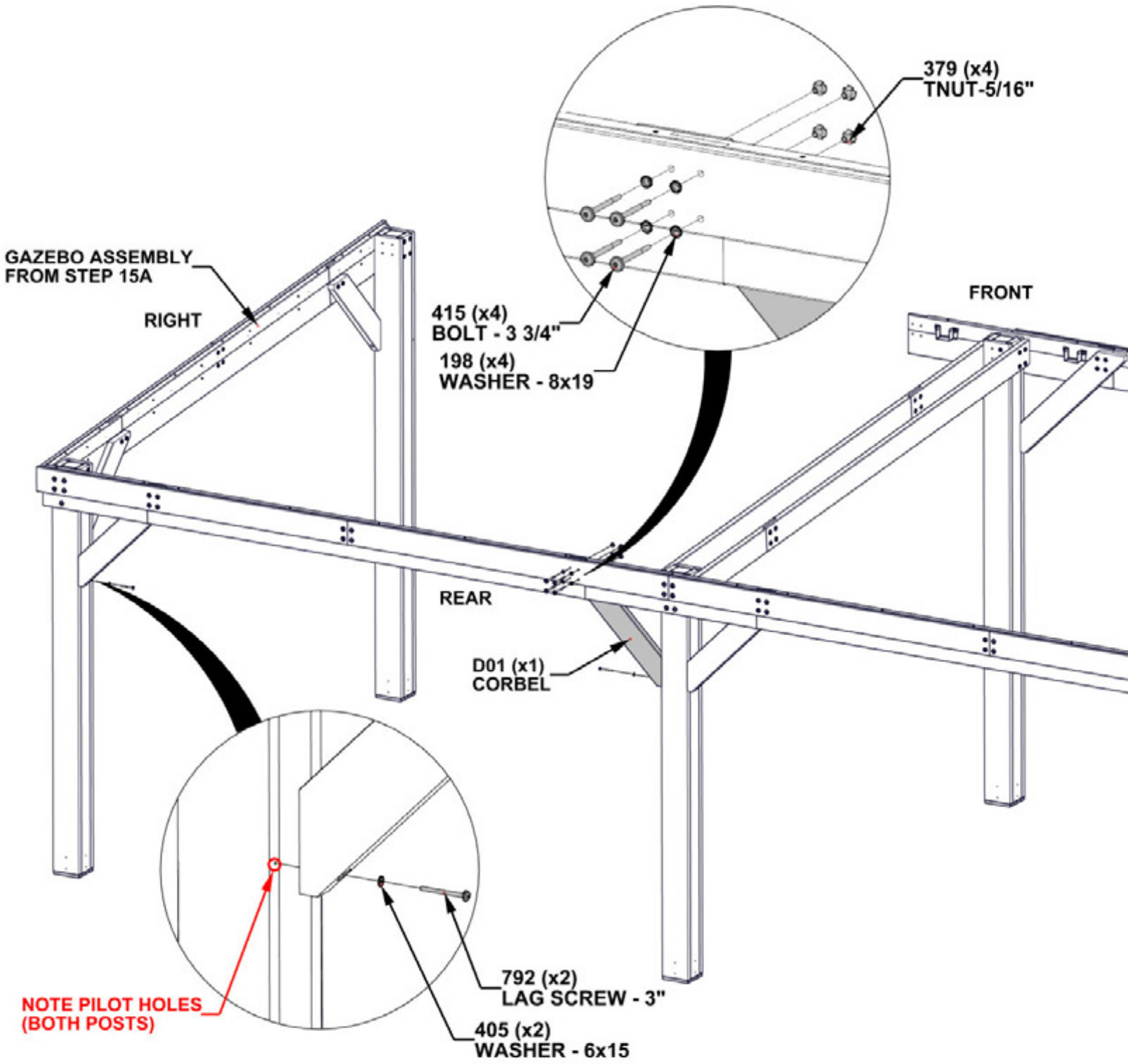


STEP 15B - GAZEBO ASSEMBLY

| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|--------------------------|
| 2 | H100792 | LAG SCREW WH 1/4 X 3 BLK |
| 4 | H100379 | T-NUT 5/16 BLK |
| 4 | H100415 | BOLT WH 5/16 X 3 3/4 |
| 4 | H100198 | WASHER LOCK EXT 8X19 BLK |
| 2 | H100405 | WASHER LOCK EXT 6X15 BLK |

D01 CORBEL - W4L20742
 (x1) 1 7/16"x5 1/4"x34 7/16" (36x134x874)

- INSERT T-NUTS FIRST.

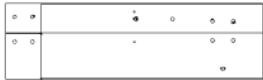


STEP 16A - JOIST ASSEMBLY

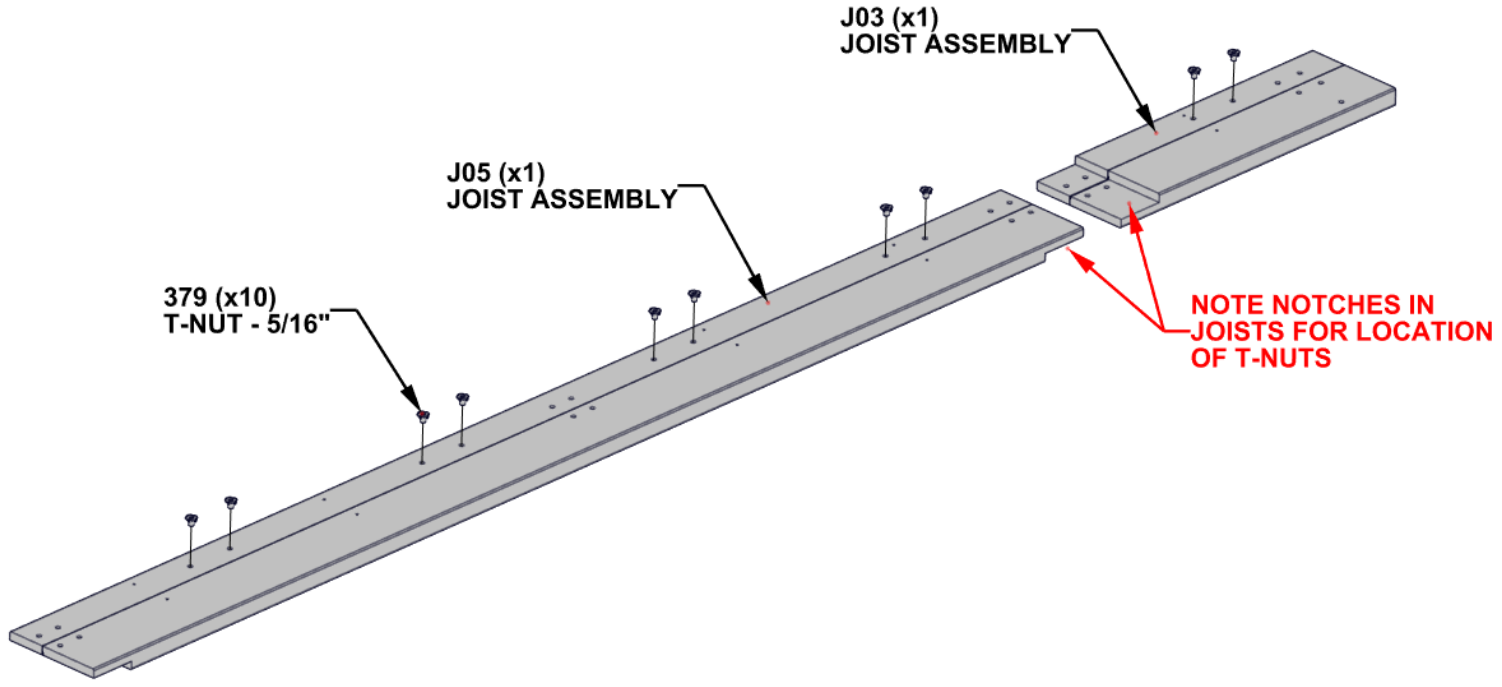
| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|----------------|
| 10 | H100379 | T-NUT 5/16 BLK |



J05 JOIST ASSEMBLY - W2A04306
 (x1) 1 7/16"x8 7/16"x102 9/16" (36x214x2605)

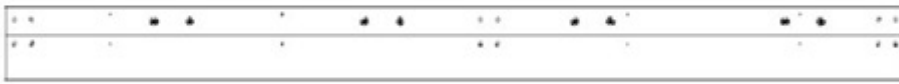


J03 JOIST END ASSEMBLY - W2A04472
 (x1) 1 7/16"x8 7/16"x28 7/16" (36x214x722)

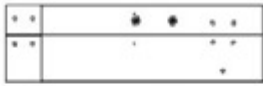


STEP 16B - JOIST ASSEMBLY

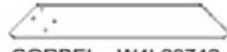
| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|--------------------------|
| 8 | H100379 | T-NUT 5/16 BLK |
| 4 | H100205 | BOLT WH 5/16 X 2 1/4 BLK |
| 4 | H100415 | BOLT WH 5/16 X 3 3/4 |
| 8 | H100198 | WASHER LOCK EXT 8X19 BLK |



ASSEMBLY FROM STEP 16A (J05)



ASSEMBLY FROM STEP 16A (J03)



D01 CORBEL - W4L20742
(x1) 1 7/16"x5 1/4"x34 7/16" (36x134x874)

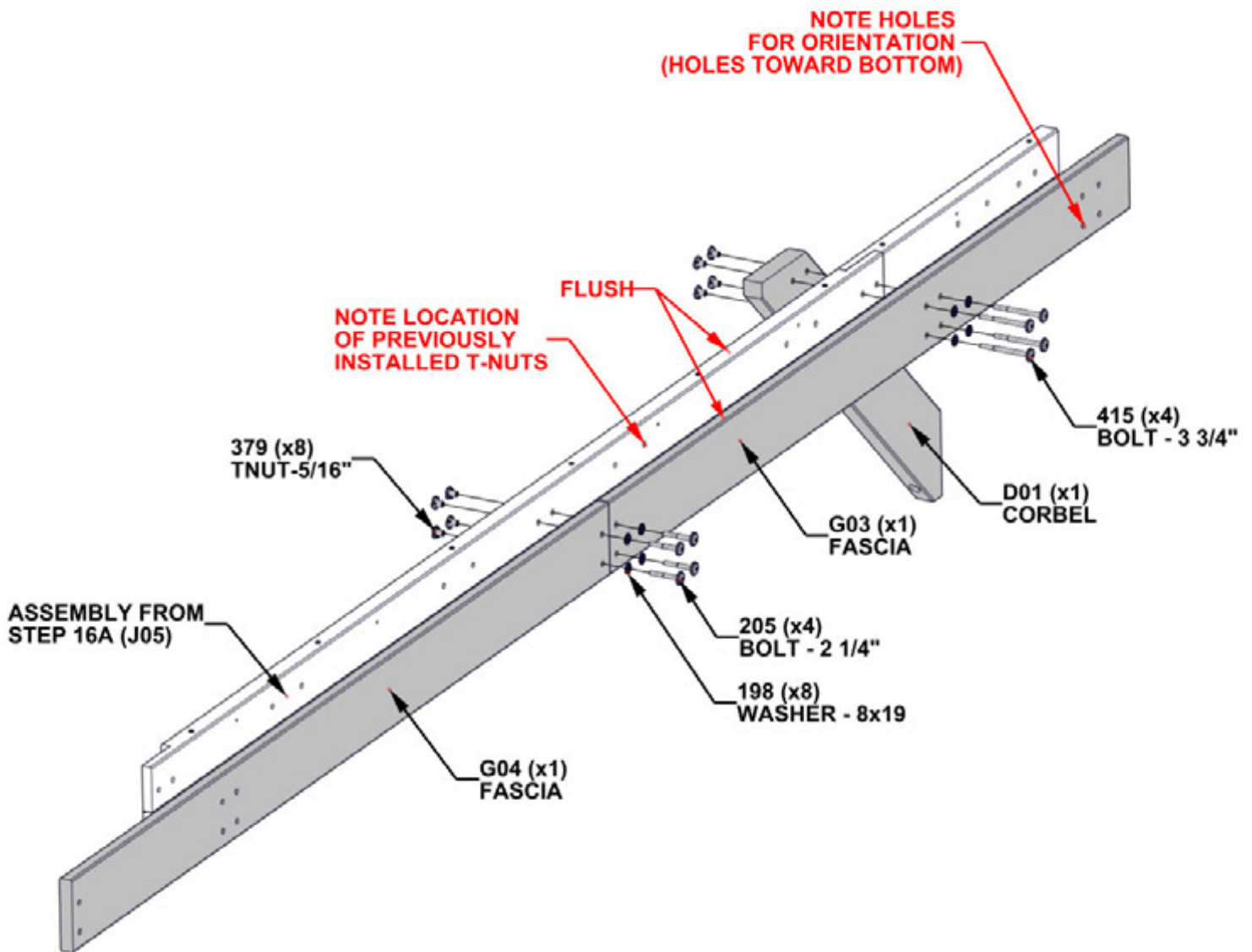


G03 FASCIA - W4L19952
(x1) 15/16"x5 1/4"x72 13/16" (24x134x1850)



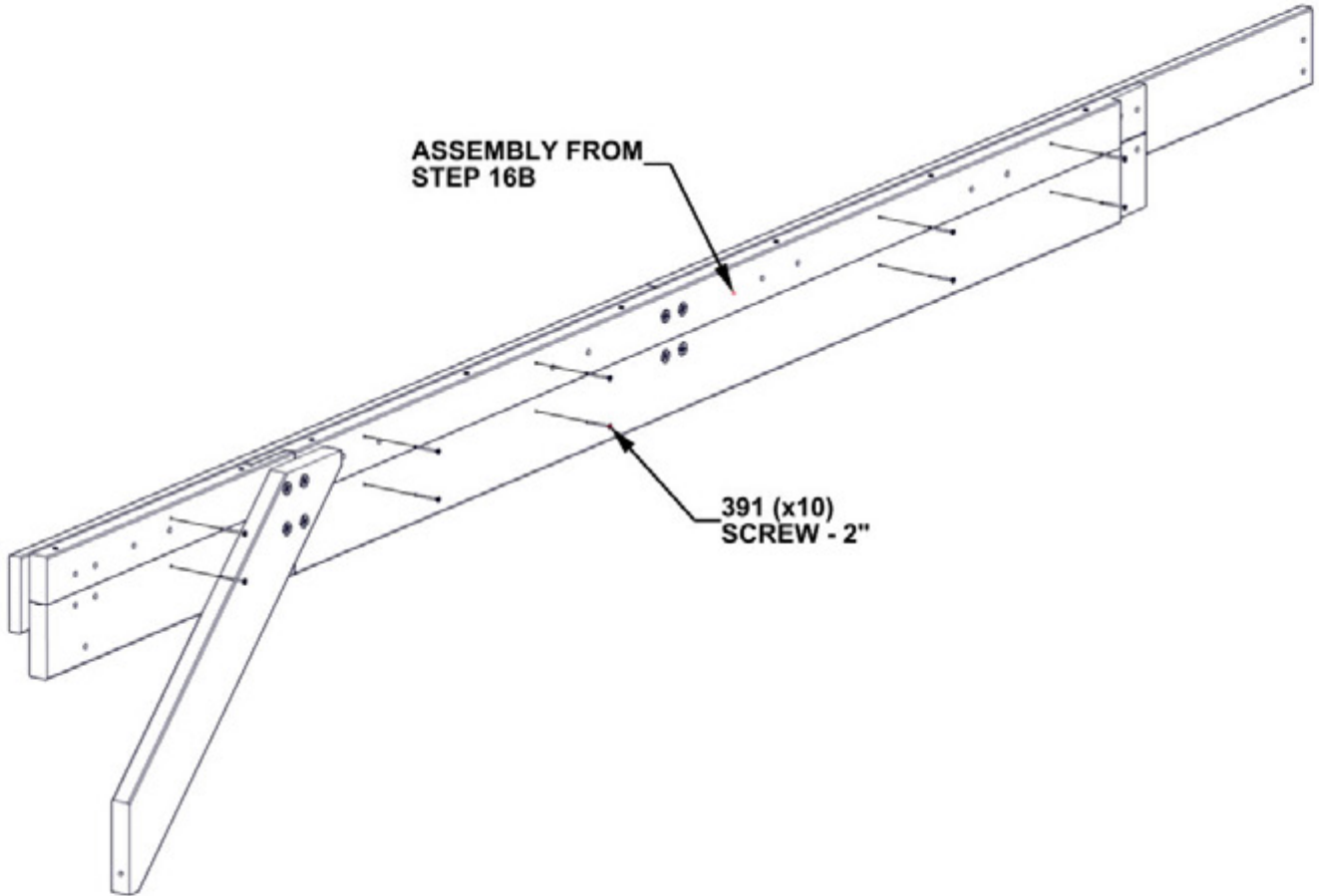
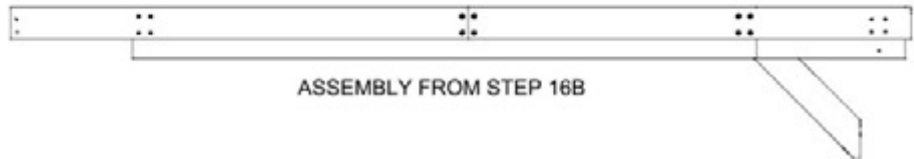
G04 FASCIA - W4L19953
(x1) 15/16"x5 1/4"x75 1/4" (24x134x1911)

- INSERT T-NUTS FIRST.
- SQUARE BEFORE TIGHTENING BOLTS.



STEP 16C - JOIST ASSEMBLY

| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|---------------------|
| 10 | H100391 | SCREW PFH 8 X 2 BLK |

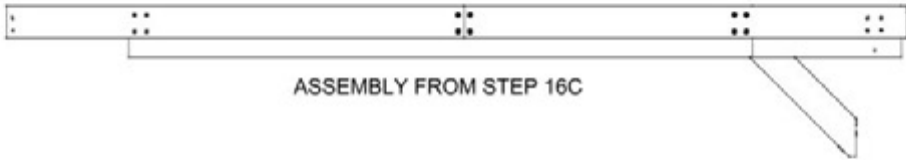


STEP 16D - JOIST ASSEMBLY

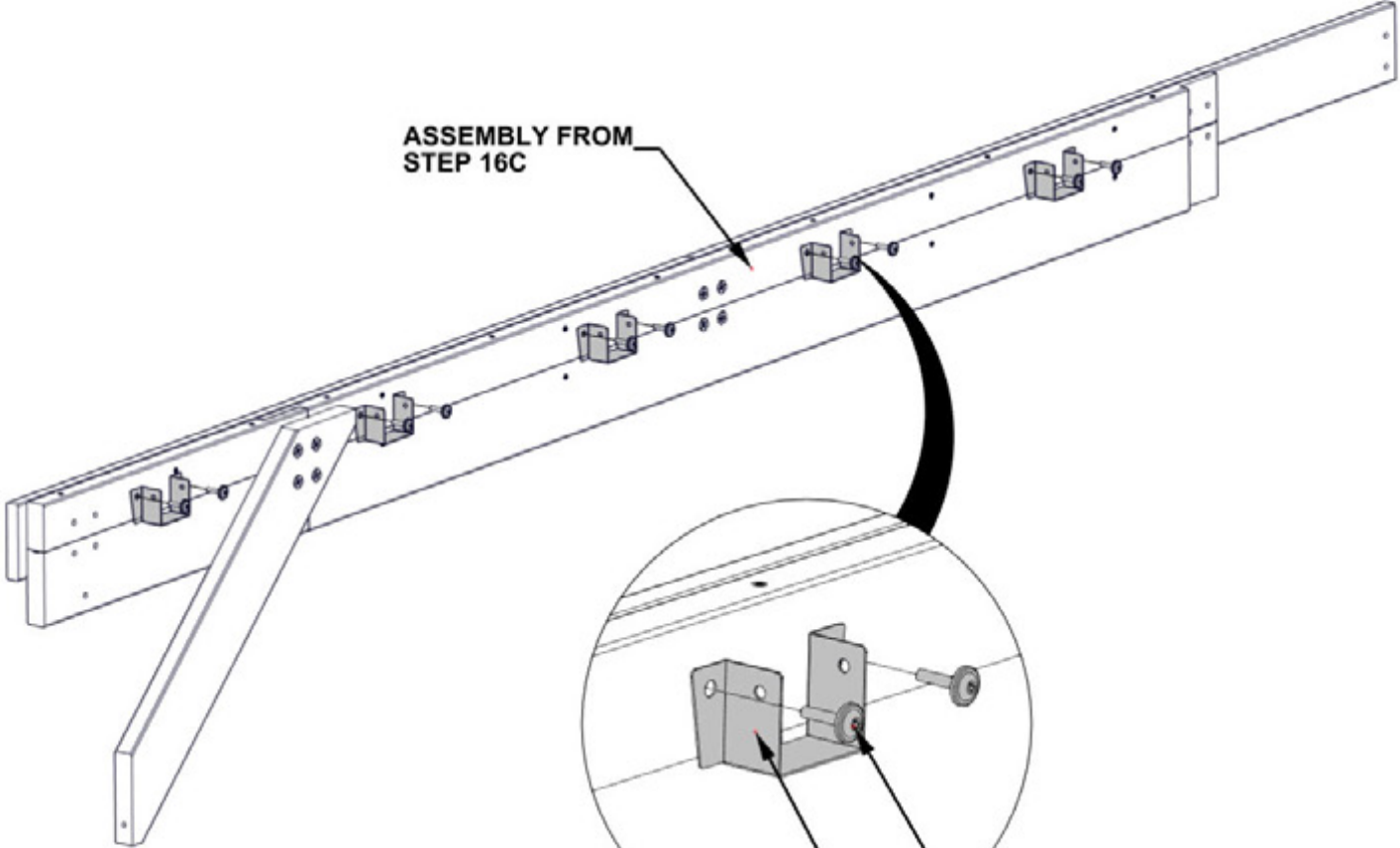
| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|--------------------------|
| 10 | H100459 | BOLT WH 5/16 X 1 1/4 BLK |



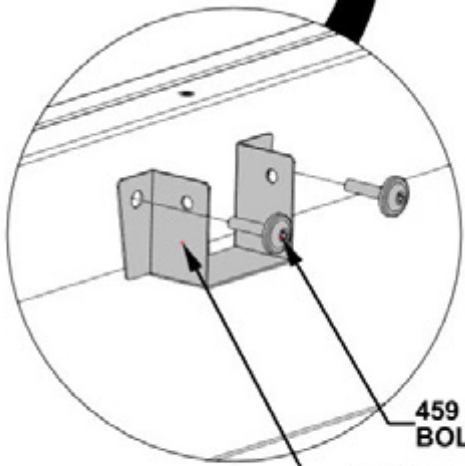
A4M02764 RAFTER BRACKET (x5)



ASSEMBLY FROM STEP 16C



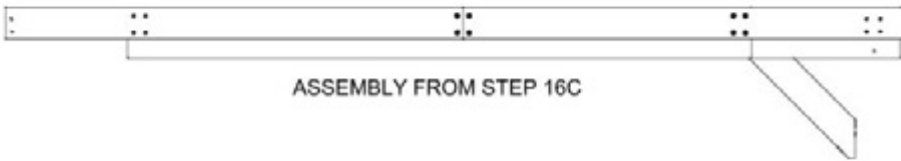
ASSEMBLY FROM STEP 16C



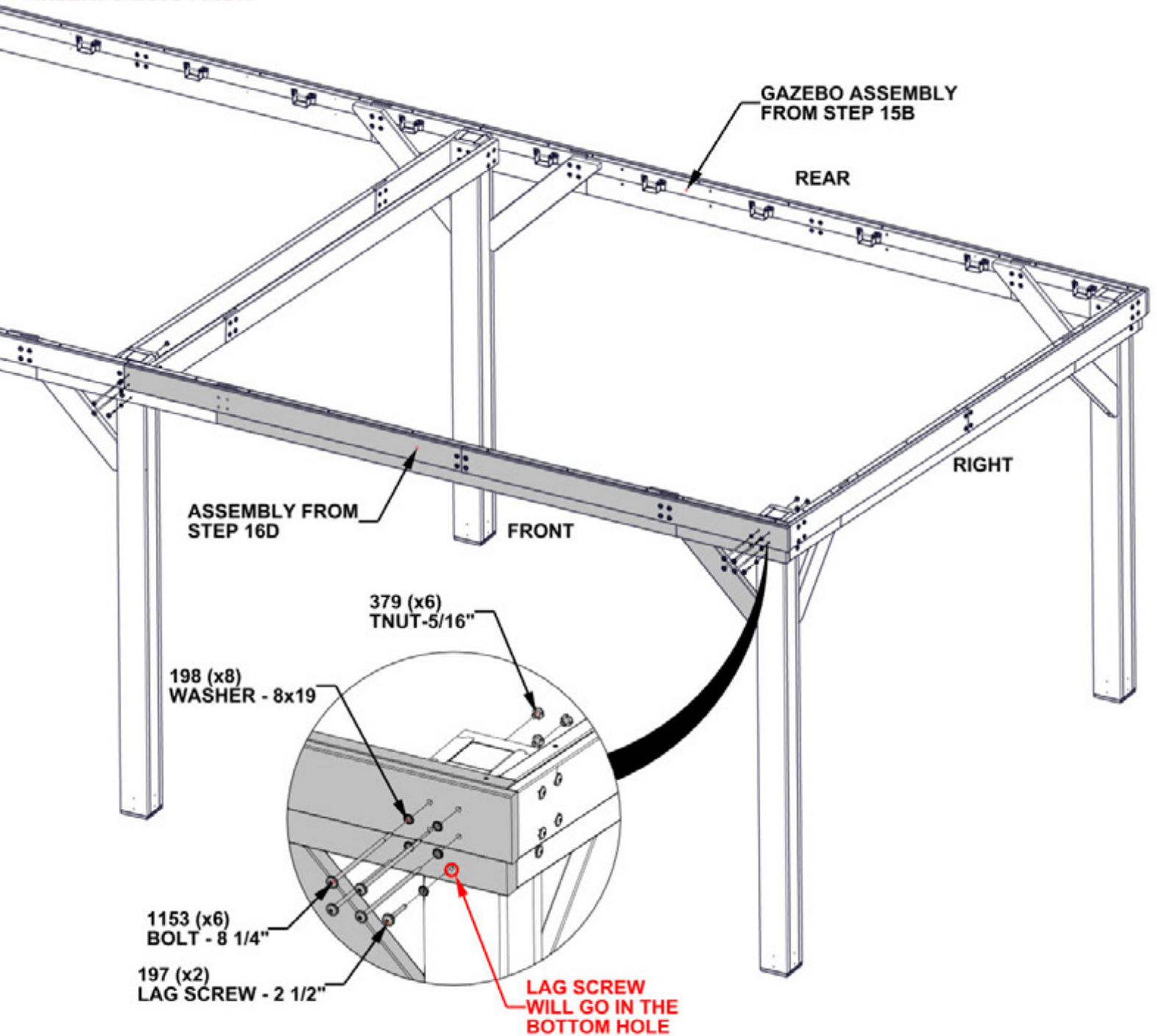
459 (x10)
BOLT - 1 1/4"
2764 (x5)
RAFTER BRACKET

STEP 17A - GAZEBO ASSEMBLY

| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|-------------------------------|
| 6 | H100379 | T-NUT 5/16 BLK |
| 6 | H101153 | BOLT WH 5/16 X 8 1/4 BLK |
| 2 | H100197 | LAG SCREW WH 5/16 X 2 1/2 BLK |
| 8 | H100198 | WASHER LOCK EXT 8X19 BLK |



- THE FRONT OF THE GAZEBO IS DETERMINED BY THE TALLER POSTS.
- EXTRA PEOPLE ARE HELPFUL FOR THIS STEP.
- **INSERT T-NUTS FIRST.**

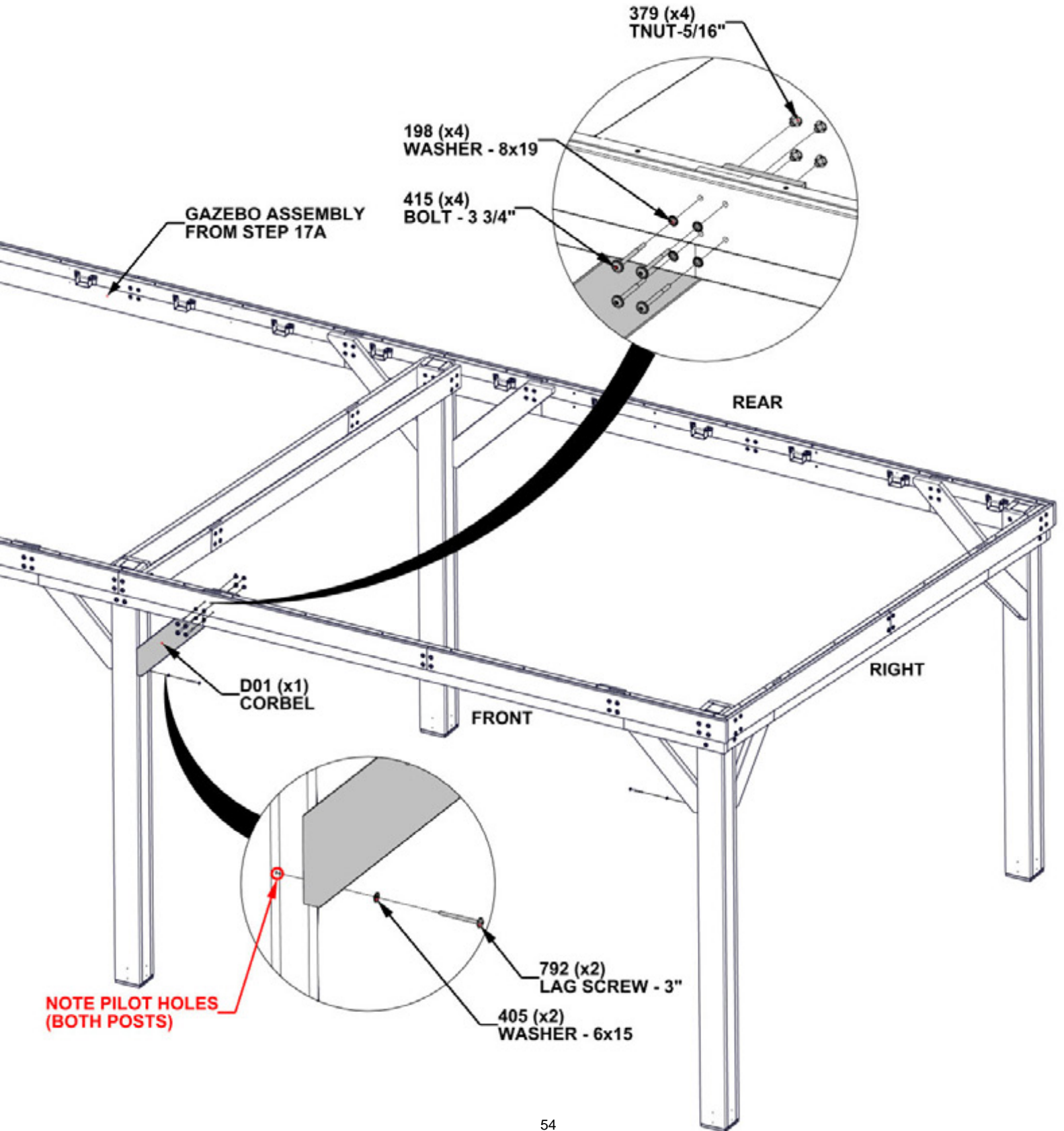


STEP 17B - GAZEBO ASSEMBLY

| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|--------------------------|
| 2 | H100792 | LAG SCREW WH 1/4 X 3 BLK |
| 4 | H100379 | T-NUT 5/16 BLK |
| 4 | H100415 | BOLT WH 5/16 X 3 3/4 |
| 4 | H100198 | WASHER LOCK EXT 8X19 BLK |
| 2 | H100405 | WASHER LOCK EXT 6X15 BLK |

D01 CORBEL - W4L20742
 (x1) 1 7/16"x5 1/4"x34 7/16" (36x134x874)

- INSERT T-NUTS FIRST.

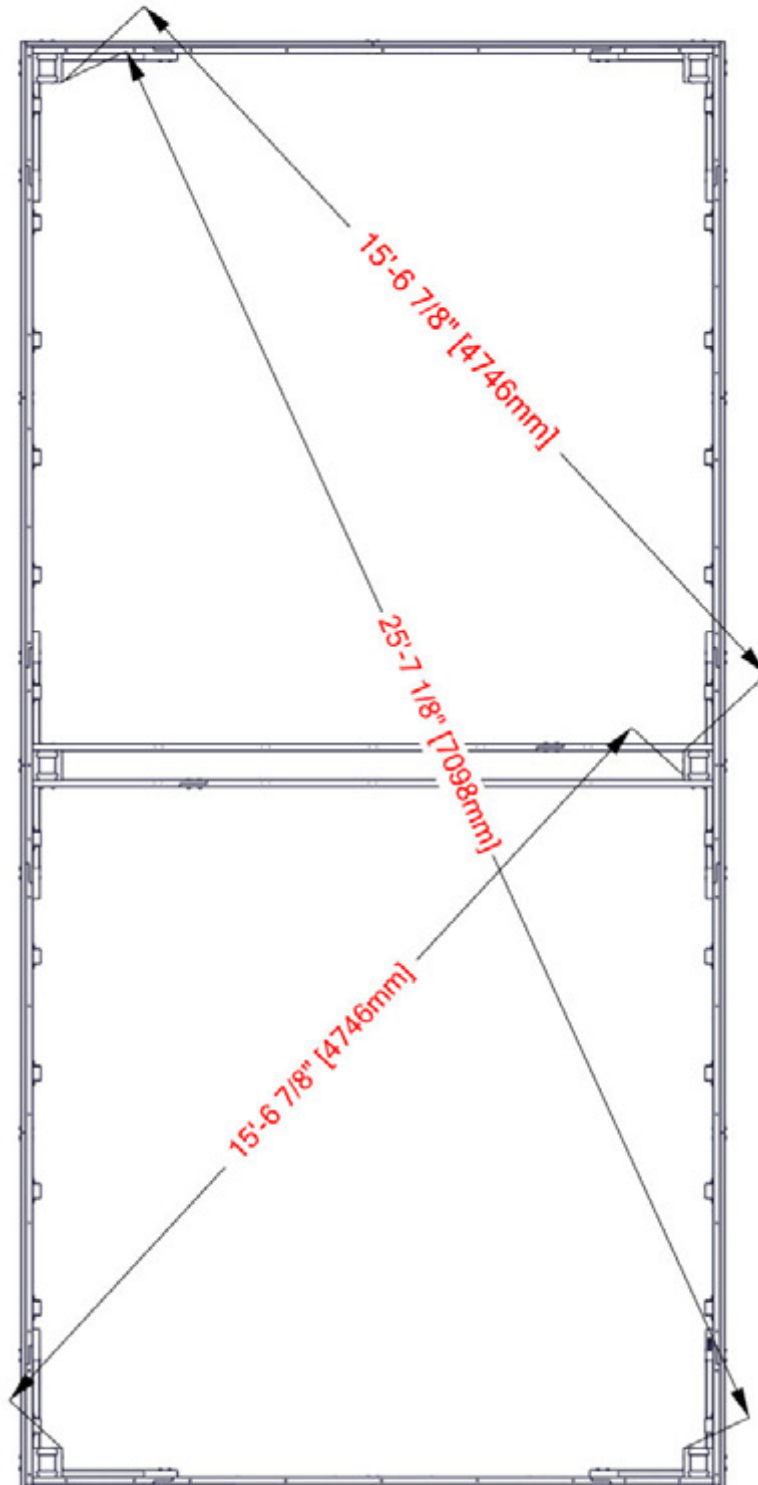


STEP 18 - SQUARE ASSEMBLY

**CRITICAL: SQUARE ASSEMBLY BEFORE PROCEEDING TO NEXT STEPS.
ONCE SQUARE, ENSURE ALL HARDWARE IS FULLY TIGHTENED.**

MEASUREMENTS TAKEN FROM INSIDE OF POST TO INSIDE OF POST.

WARNING: IF IT ISN'T SQUARE, THERE WILL BE ALIGNMENT ISSUES.



STEP 19 - GAZEBO ASSEMBLY

| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|---------------------|
| 22 | H100391 | SCREW PFH 8 X 2 BLK |

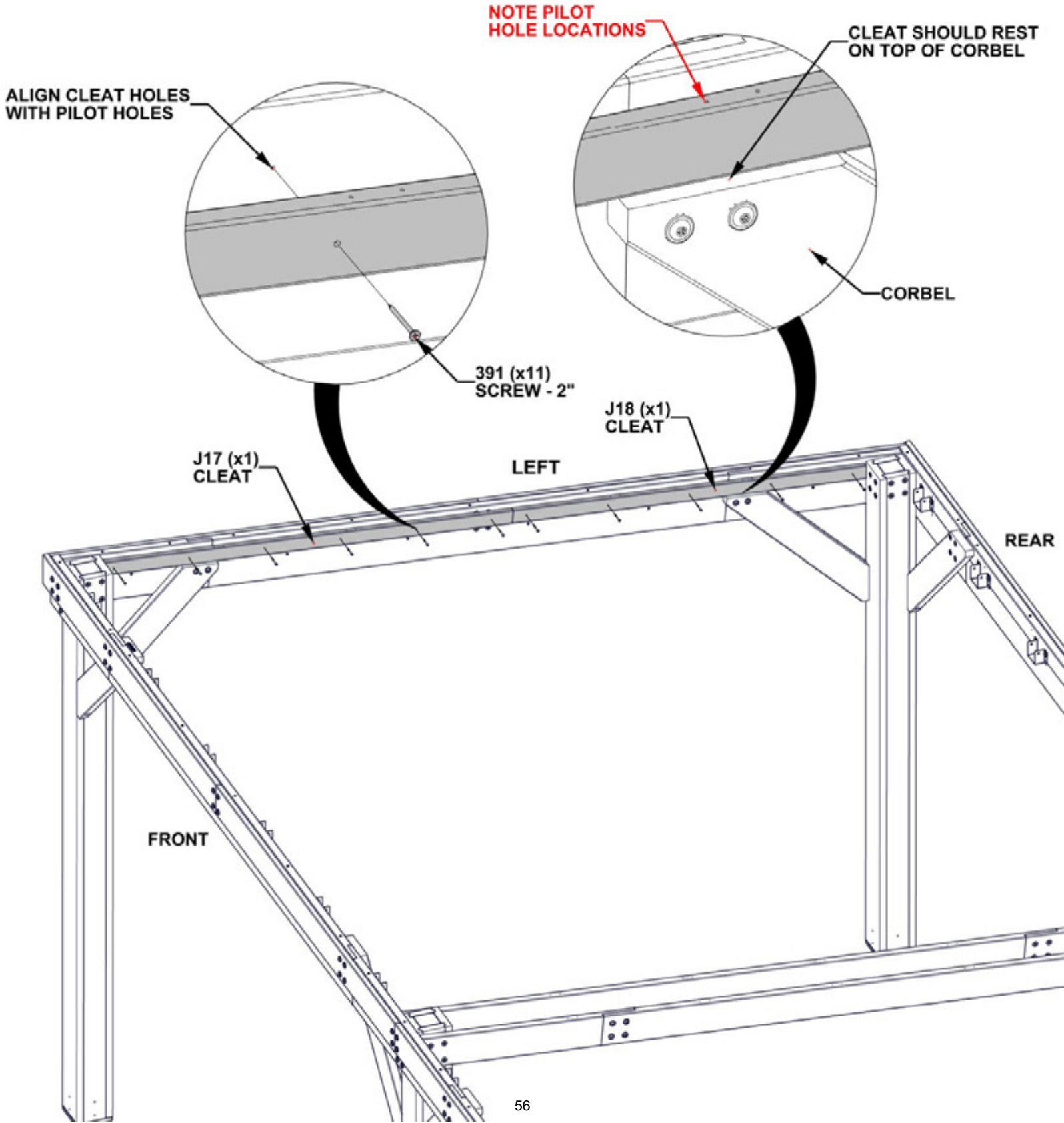


J17 CLEAT - W4L20022
(x2) 15/16"x2 3/8"x97 9/16" (24x60x1740)



J18 CLEAT - W4L20119
(x2) 15/16"x2 3/8"x59" (24x60x1498)

- REPEAT CLEAT INSTALLATION ON OPPOSITE SIDE OF GAZEBO.



STEP 20A - RAFTER ASSEMBLY

| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|---------------------|
| 4 | H100385 | SCREW PFH 8 X 1 BLK |



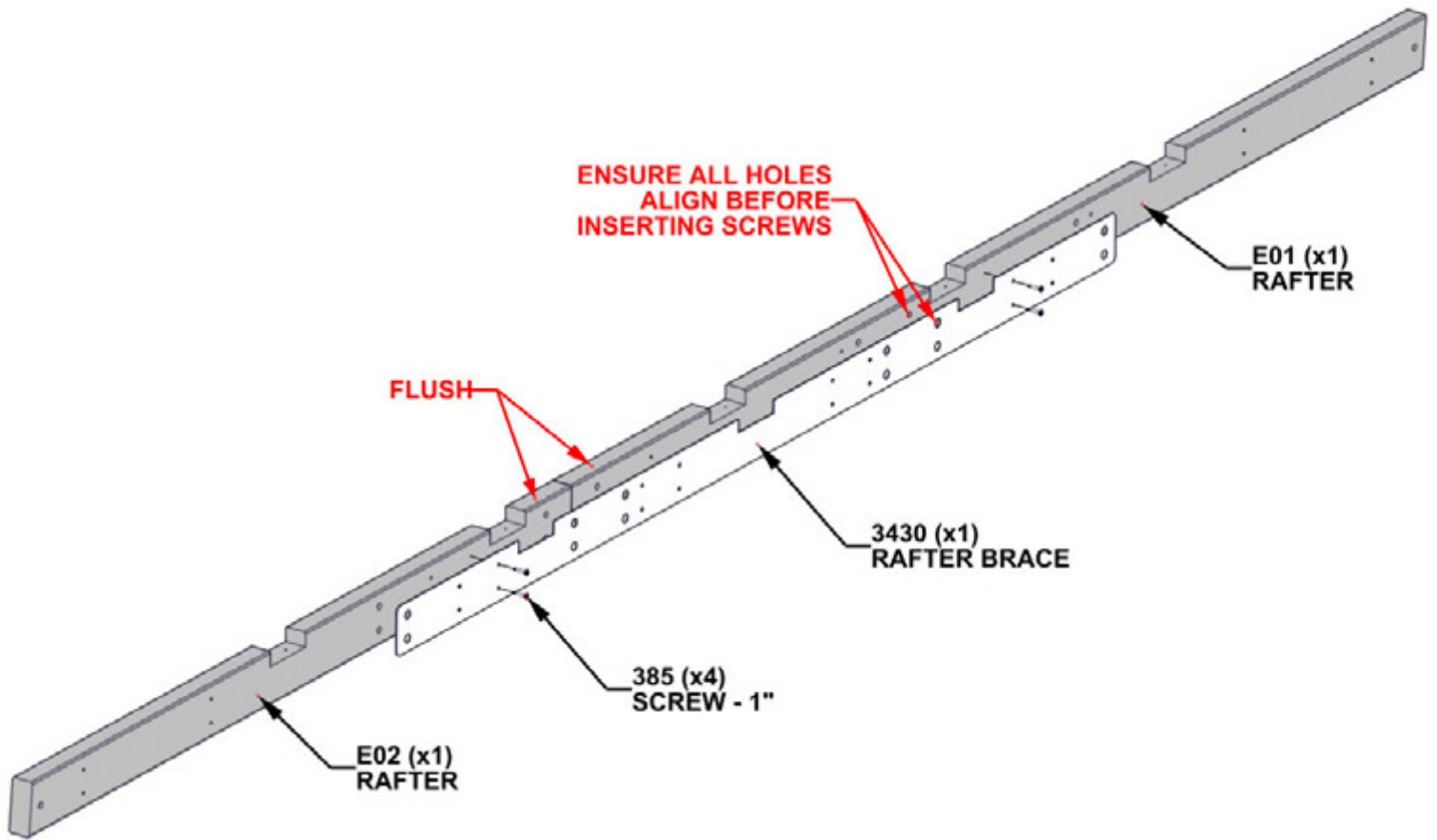
E01 RAFTER - W4L19946
(x1) 1 7/16"x3 3/8"x85 5/8" (36x86x2176)



E02 RAFTER - W4L19992
(x1) 1 7/16"x3 3/8"x54 3/8" (36x86x1380)



A4M03430 RAFTER BRACE
(x1)



STEP 20B - RAFTER ASSEMBLY

| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|------------------------------|
| 12 | H100192 | NUT BARREL WH 5/16 X 7/8 BLK |
| 12 | H100194 | BOLT WH 5/16 X 2 1/2 BLK |
| 12 | H100198 | WASHER LOCK EXT 8X19 BLK |
| 12 | H100199 | WASHER LOCK EXT 12X19 BLK |



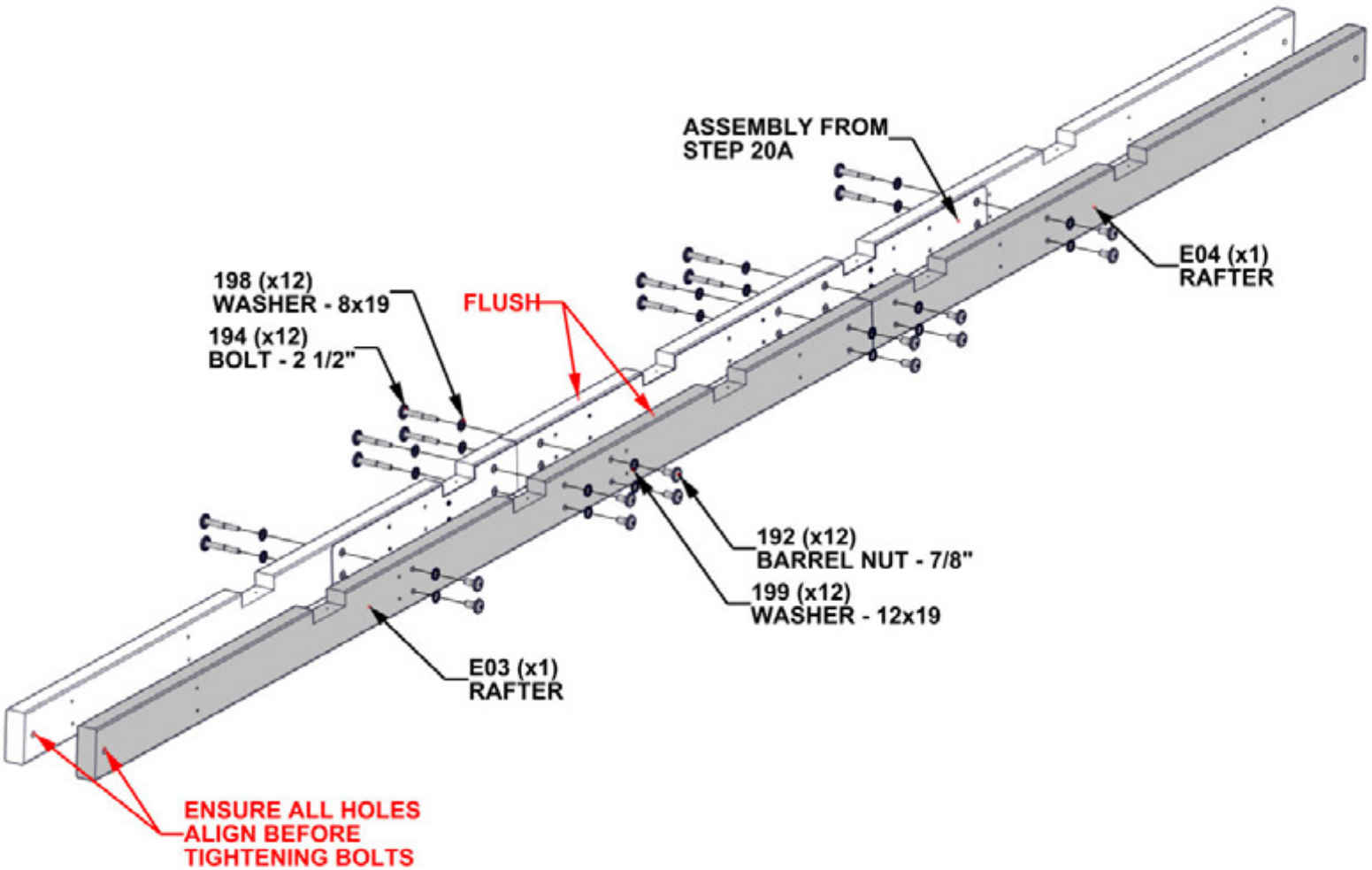
E03 RAFTER - W4L19993
(x1) 1 7/16"x3 3/8"x85 5/8" (36x86x2176)



E04 RAFTER - W4L19994
(x1) 1 7/16"x3 3/8"x54 3/8" (36x86x1380)

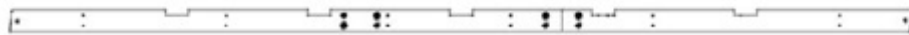


ASSEMBLY FROM STEP 20A

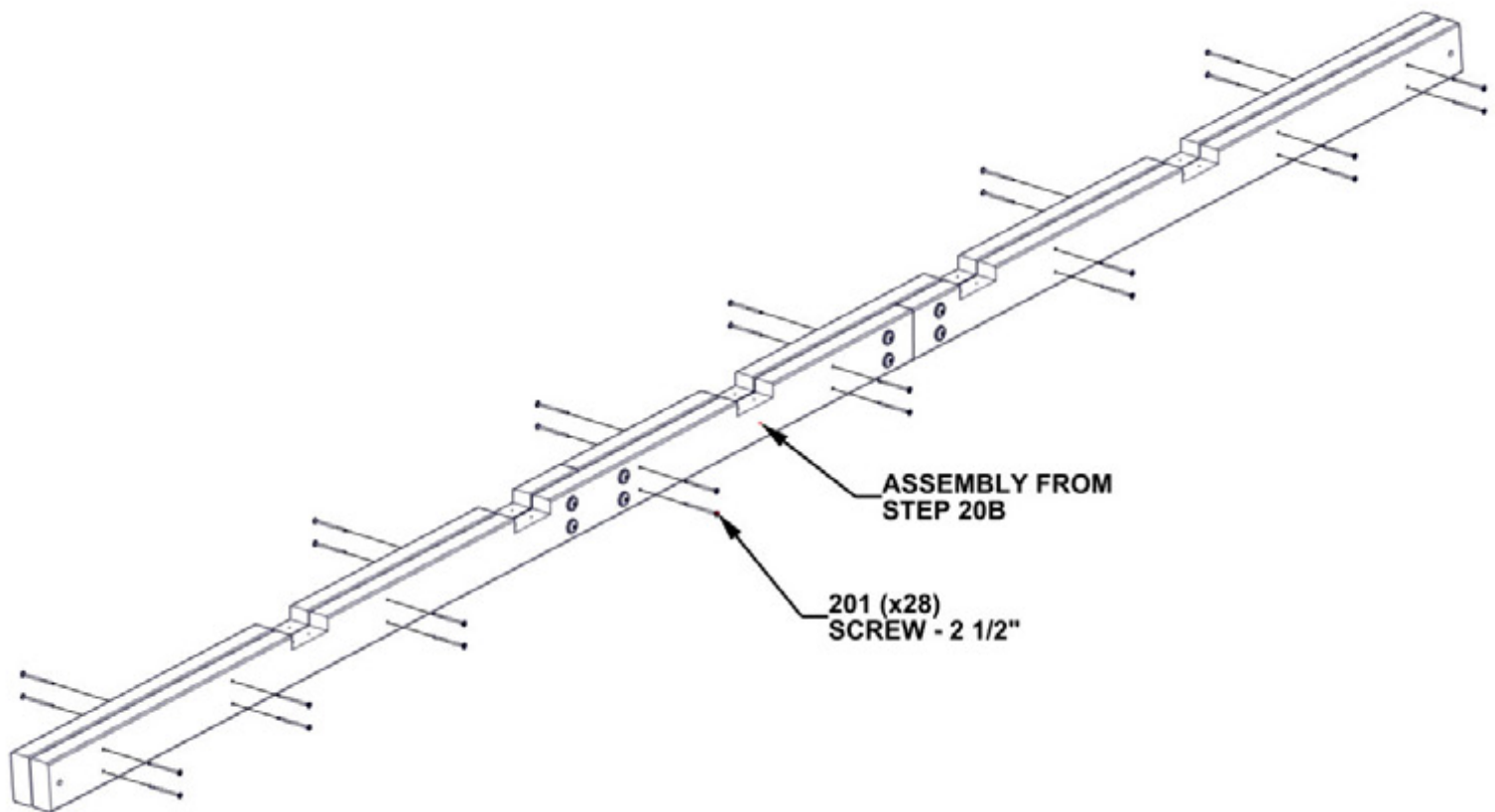


STEP 20C - RAFTER ASSEMBLY

| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|-------------------------|
| 28 | H100201 | SCREW PFH 8 X 2 1/2 BLK |



ASSEMBLY FROM STEP 20B



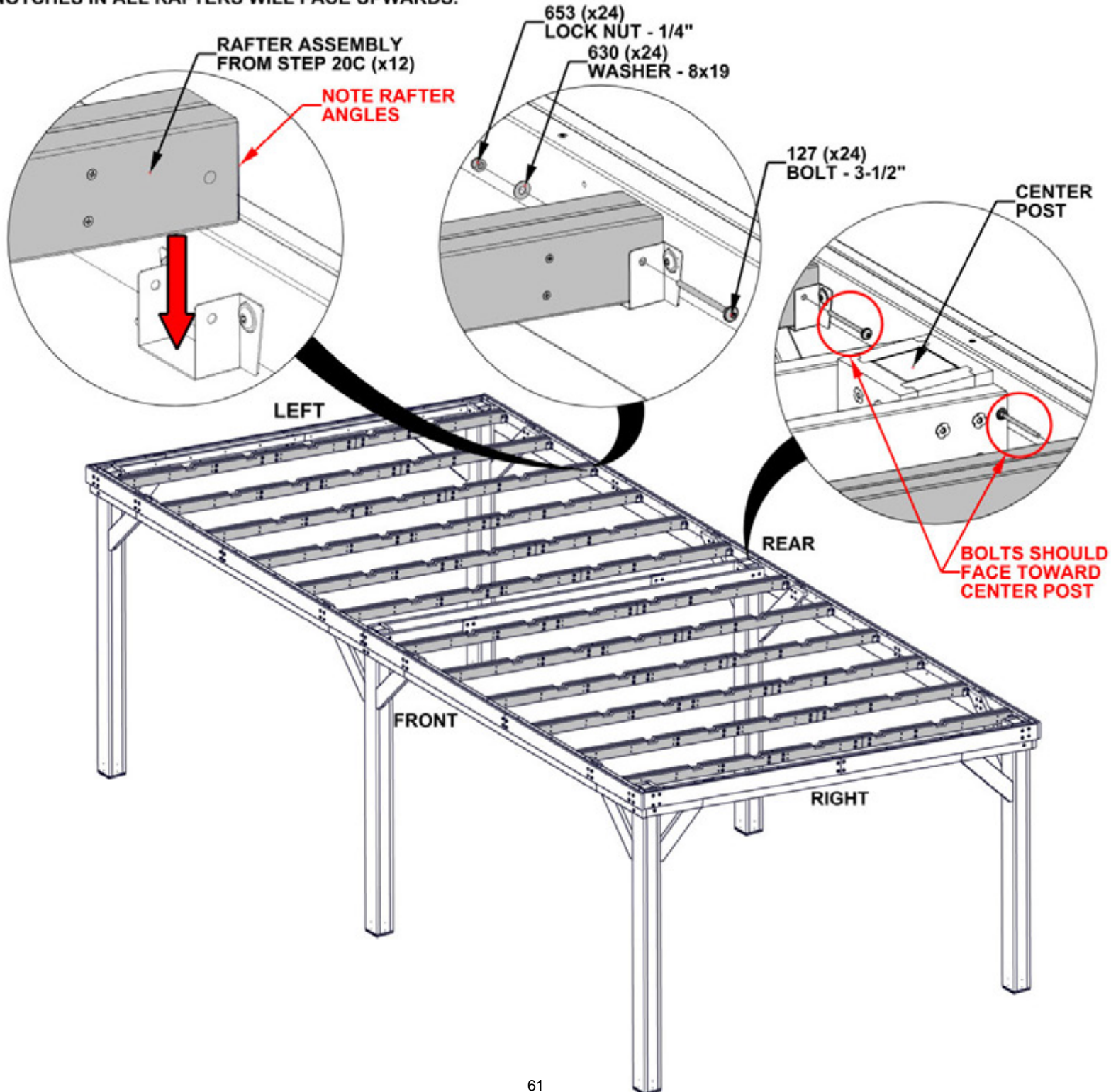
**REPEAT STEPS 20A-20C TO
COMPLETE (12) RAFTER ASSEMBLIES.**

STEP 21 - GAZEBO ASSEMBLY

| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|-------------------------|
| 24 | H100653 | NUT LOCK 1/4" BLK |
| 24 | H101127 | BOLT WH 1/4 X 3 1/2 BLK |
| 24 | H100630 | WASHER FLAT 8x19 BLK |



- INSERT RAFTERS INTO BRACKETS.
- ATTACH RAFTERS TO BRACKETS USING PROVIDED HARDWARE.
- NOTCHES IN ALL RAFTERS WILL FACE UPWARDS.



STEP 22A - GAZEBO ASSEMBLY

| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|-------------------------|
| 50 | H100382 | SCREW PFH 8 X 1 3/4 BLK |

H02 PURLIN - W4L19948
(x5) 15/16"x3 3/8"x108" (24x86x2744)

NOTE NOTCH
DIRECTION

ALIGN
HOLES

382 (x50)
SCREW - 1 3/4"

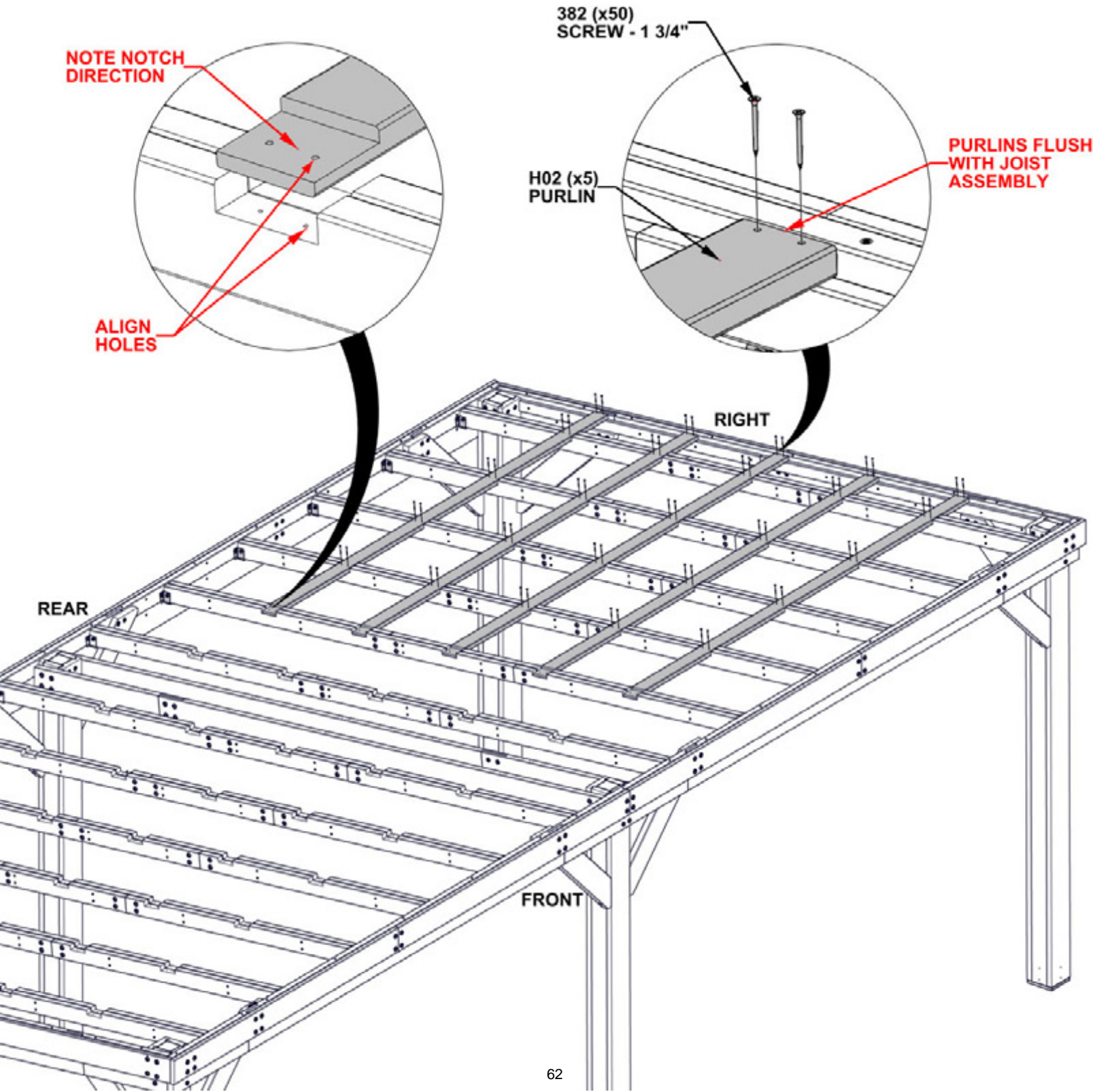
H02 (x5)
PURLIN

PURLINS FLUSH
WITH JOIST
ASSEMBLY

REAR

RIGHT

FRONT

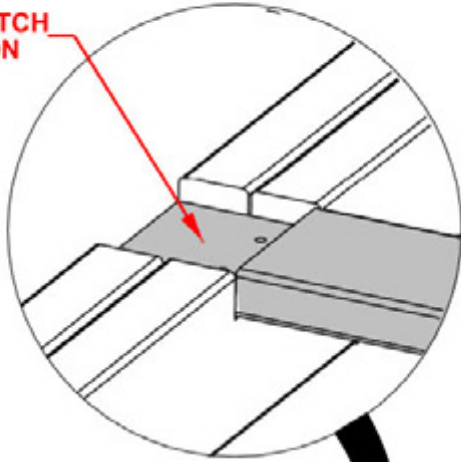


STEP 22B - GAZEBO ASSEMBLY

| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|-------------------------|
| 50 | H100382 | SCREW PFH 8 X 1 3/4 BLK |

H03 PURLIN - W4L19950
(x5) 15/16"x3 3/8"x80 7/8" (24x86x2055)

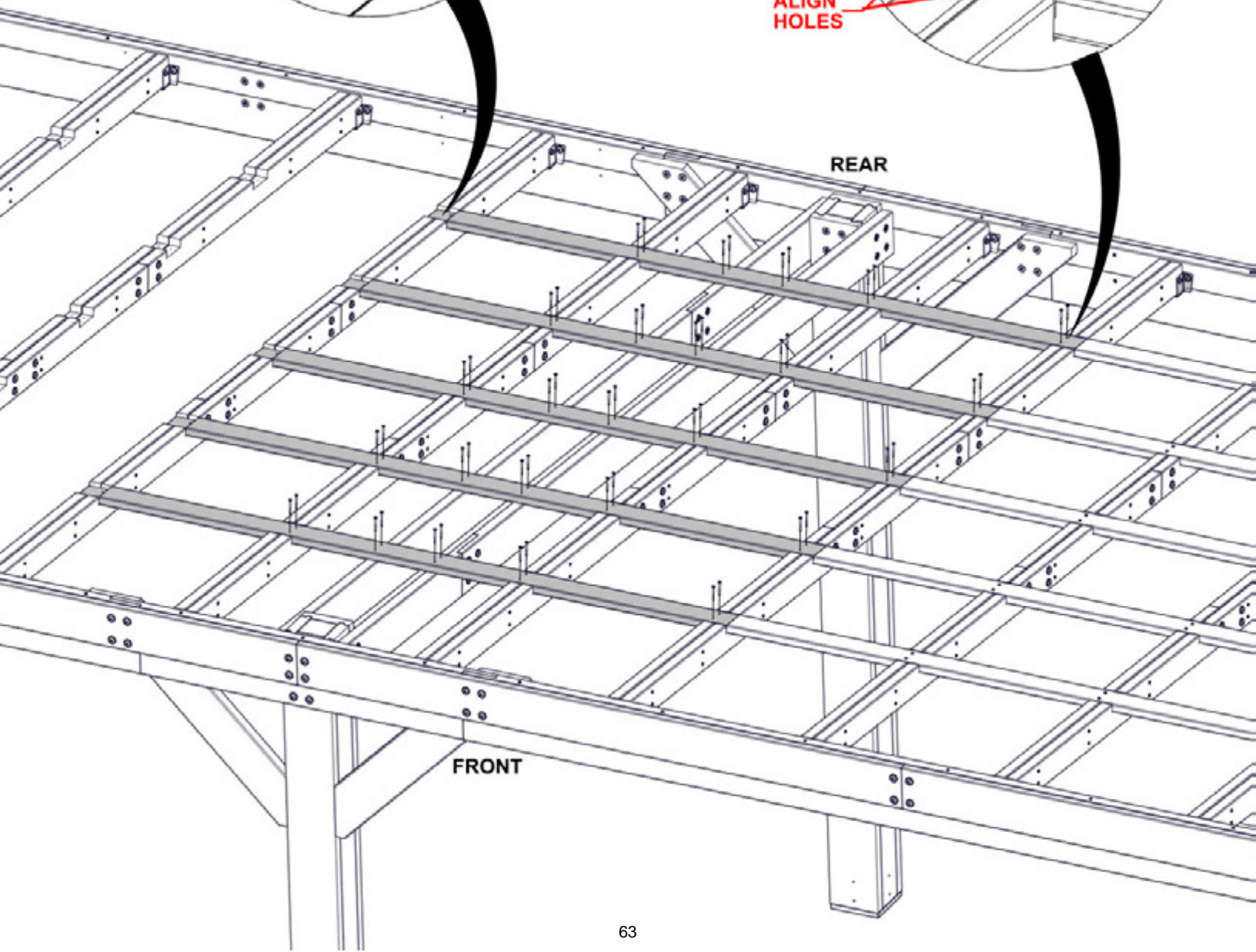
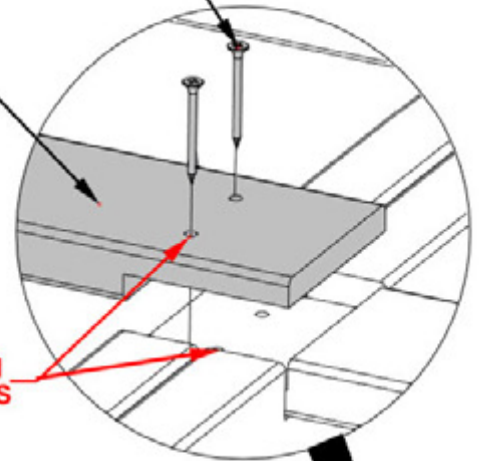
**NOTE NOTCH
DIRECTION**



382 (x50)
SCREW - 1 3/4"

H03 (x5)
PURLIN

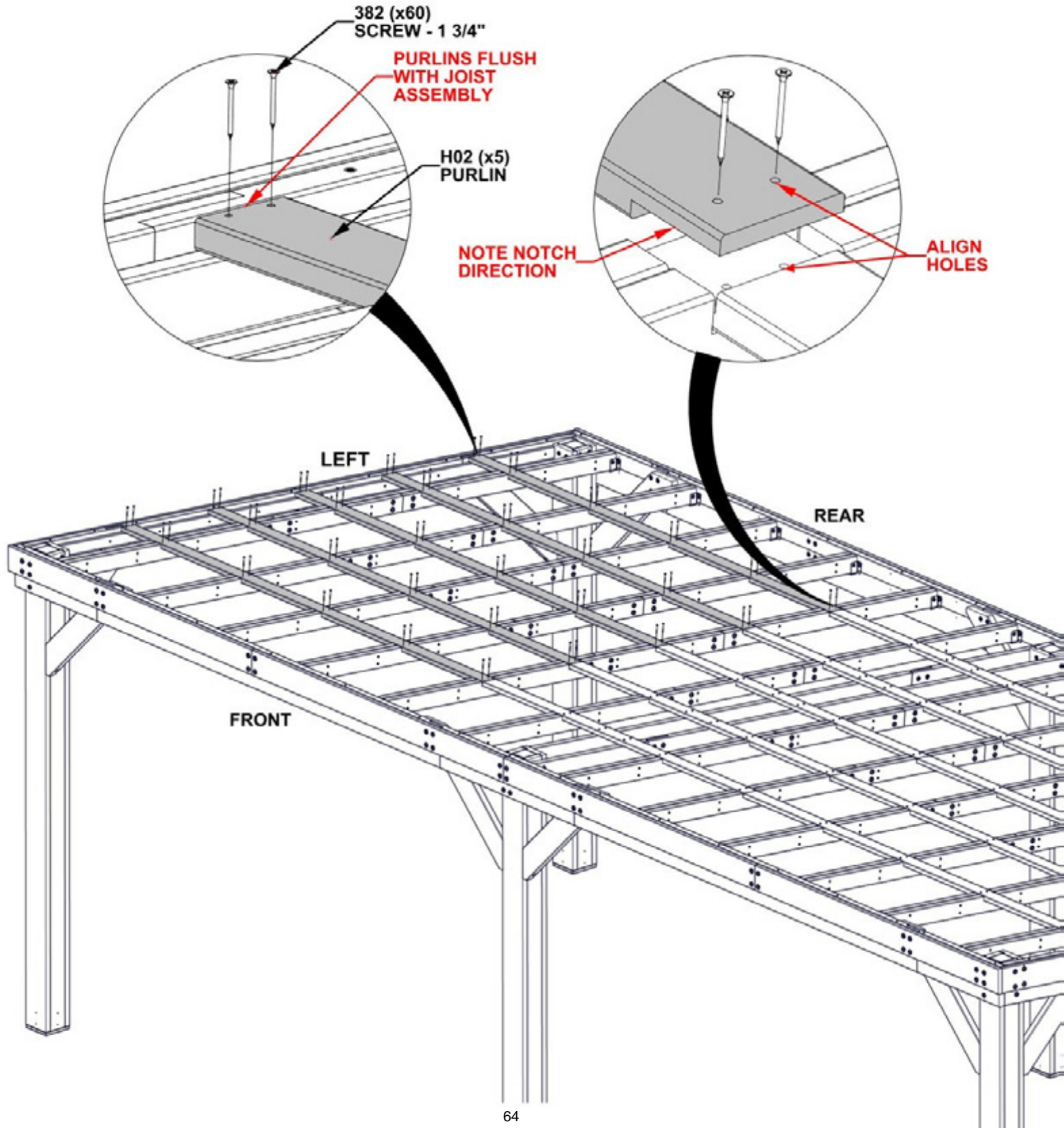
**ALIGN
HOLES**



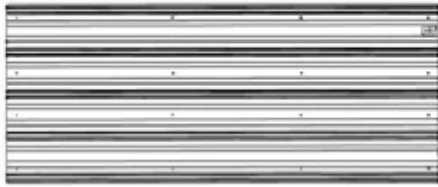
STEP 22C - GAZEBO ASSEMBLY

| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|-------------------------|
| 60 | H100382 | SCREW PFH 8 X 1 3/4 BLK |

H02 PURLIN - W4L19948
(x5) 15/16"x3 3/8"x108" (24x86x2744)



STEP 23A - GAZEBO ASSEMBLY



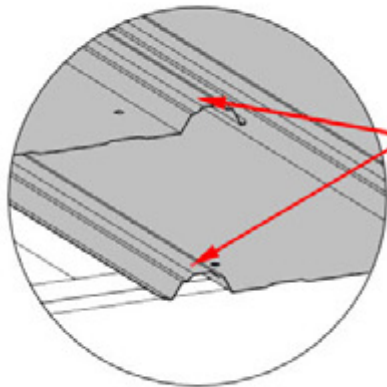
A4M02874 29GA SHEETING
(x10)



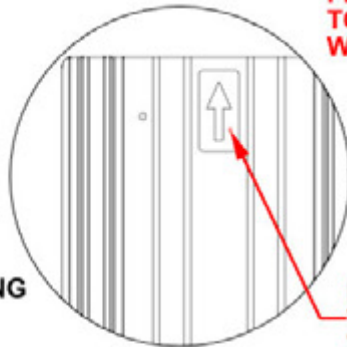
A4M02875 29GA SHEETING
(x1)

WARNING:

- GLOVES ARE RECOMMENDED WHEN HANDLING STEEL ROOF SHEETS.
- DO NOT GET ON THE ROOF TO ATTACH SCREWS.
- REMOVE BLUE FILM FROM ROOF PANELS.
- ORIENT ROOF PANELS AS SHOWN BELOW.
- START BY FLUSHING THE FIRST SHEET WITH THE SIDE OF THE BEAM, THEN MARK WHERE EVERY OTHER SHEET WILL LAND AS SHOWN BELOW TO ENSURE THE PANELS WILL ALIGN CORRECTLY. THE LAST SHEET SHOULD ALIGN CLOSE TO THE EDGE OF THE BEAM.
- IT IS IMPORTANT TO HOLD THE 1/4" OVERHANG AT THE BACK OF THE UNIT SO TRIM PIECES WILL FIT CORRECTLY IN FUTURE STEPS.
- ATTACH ONE SHEET AT A TIME.
- SEE NEXT STEP FOR FASTENING REQUIREMENTS.



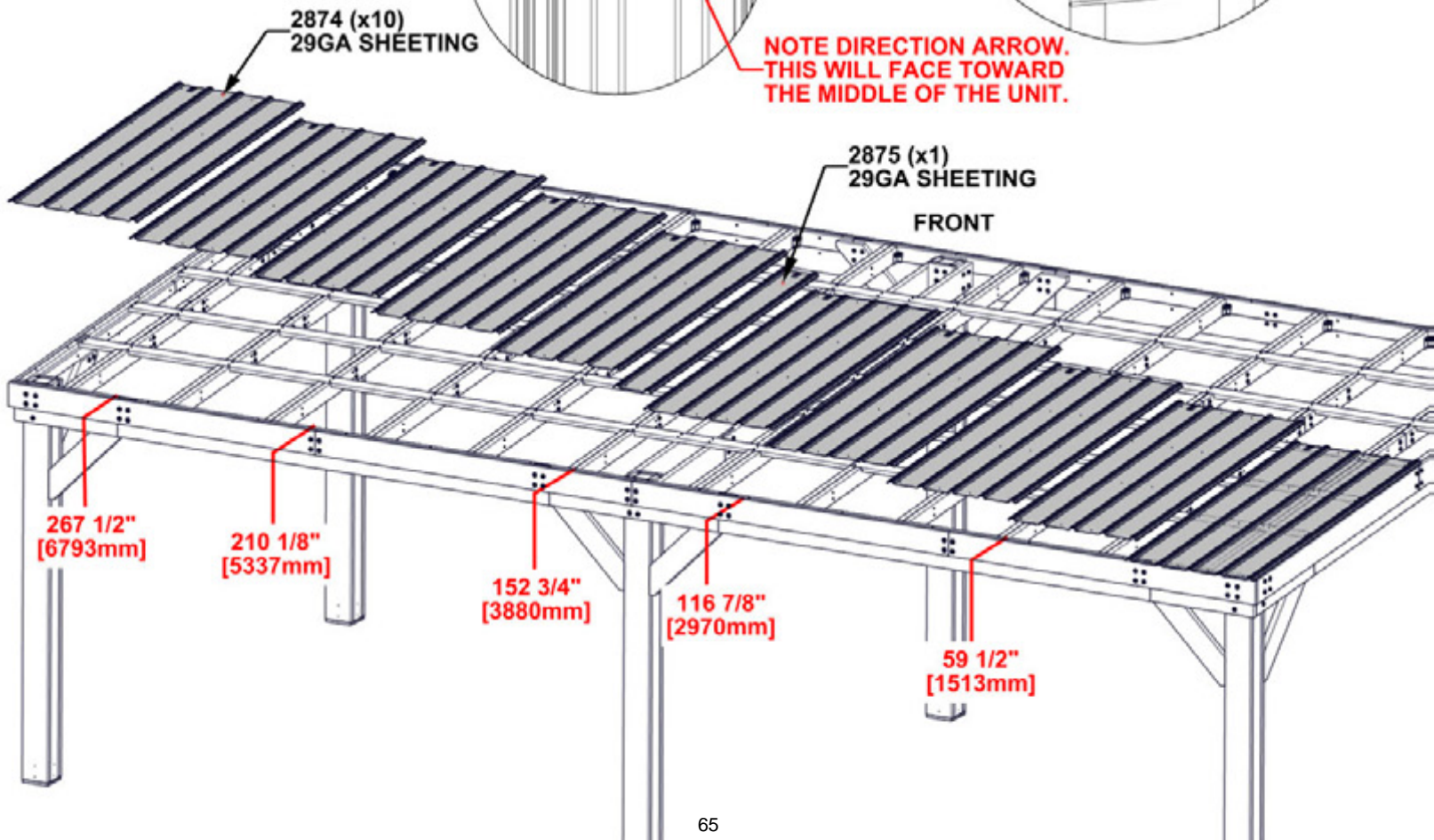
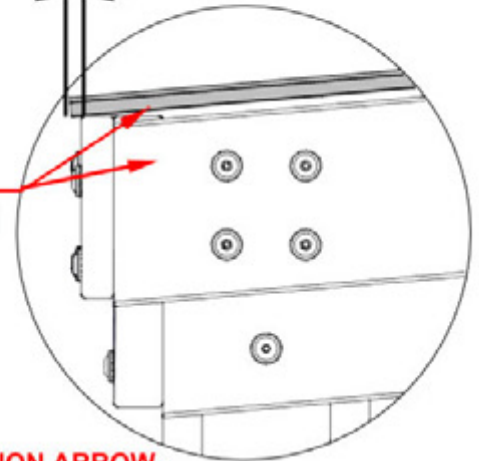
OVERLAP SHEETING BY ONE RIDGE



FIRST SHEET TO BE FLUSH WITH THE SIDE

NOTE DIRECTION ARROW. THIS WILL FACE TOWARD THE MIDDLE OF THE UNIT.

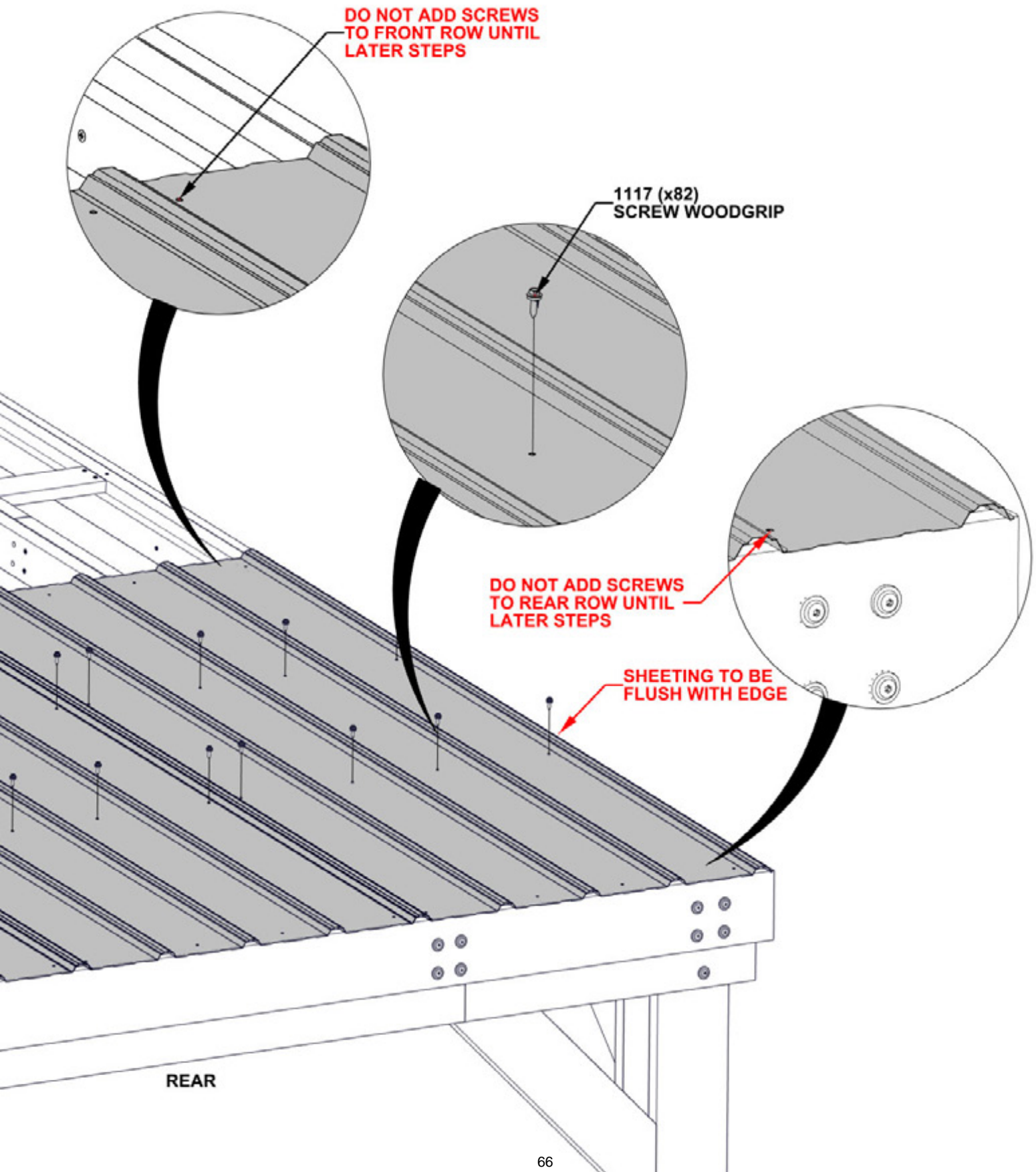
1/4" [7mm]



STEP 23B - GAZEBO ASSEMBLY

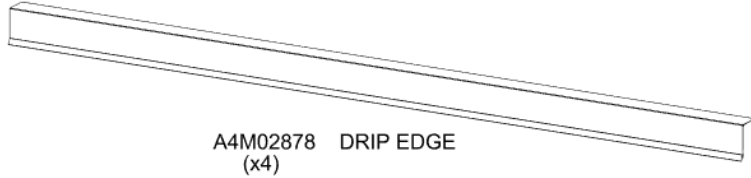
| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|----------------------------|
| 82 | H101117 | SCREW WOODGRIP 10-16 x 3/4 |

- WARNING:**
- GLOVES ARE RECOMMENDED WHEN HANDLING STEEL ROOF SHEETS.
 - DO NOT GET ON THE ROOF TO ATTACH SCREWS.
- ATTACH ONE SHEET AT A TIME.



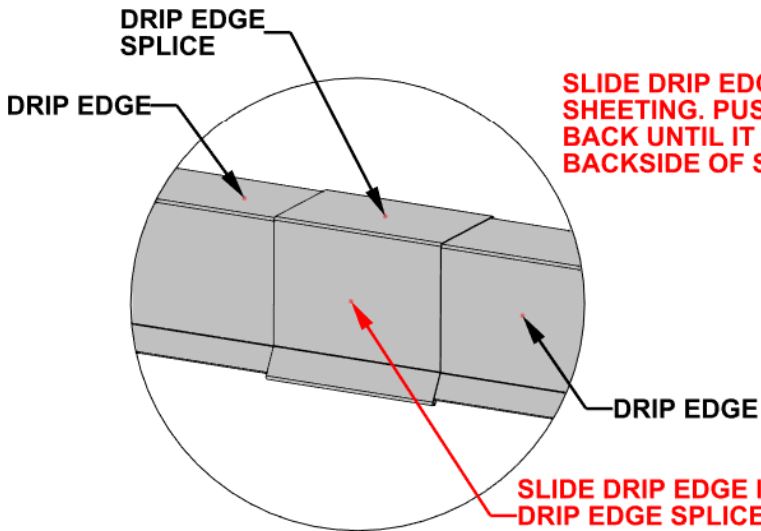
STEP 24 - GAZEBO ASSEMBLY

| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|----------------------------|
| 41 | H101117 | SCREW WOODGRIP 10-16 x 3/4 |

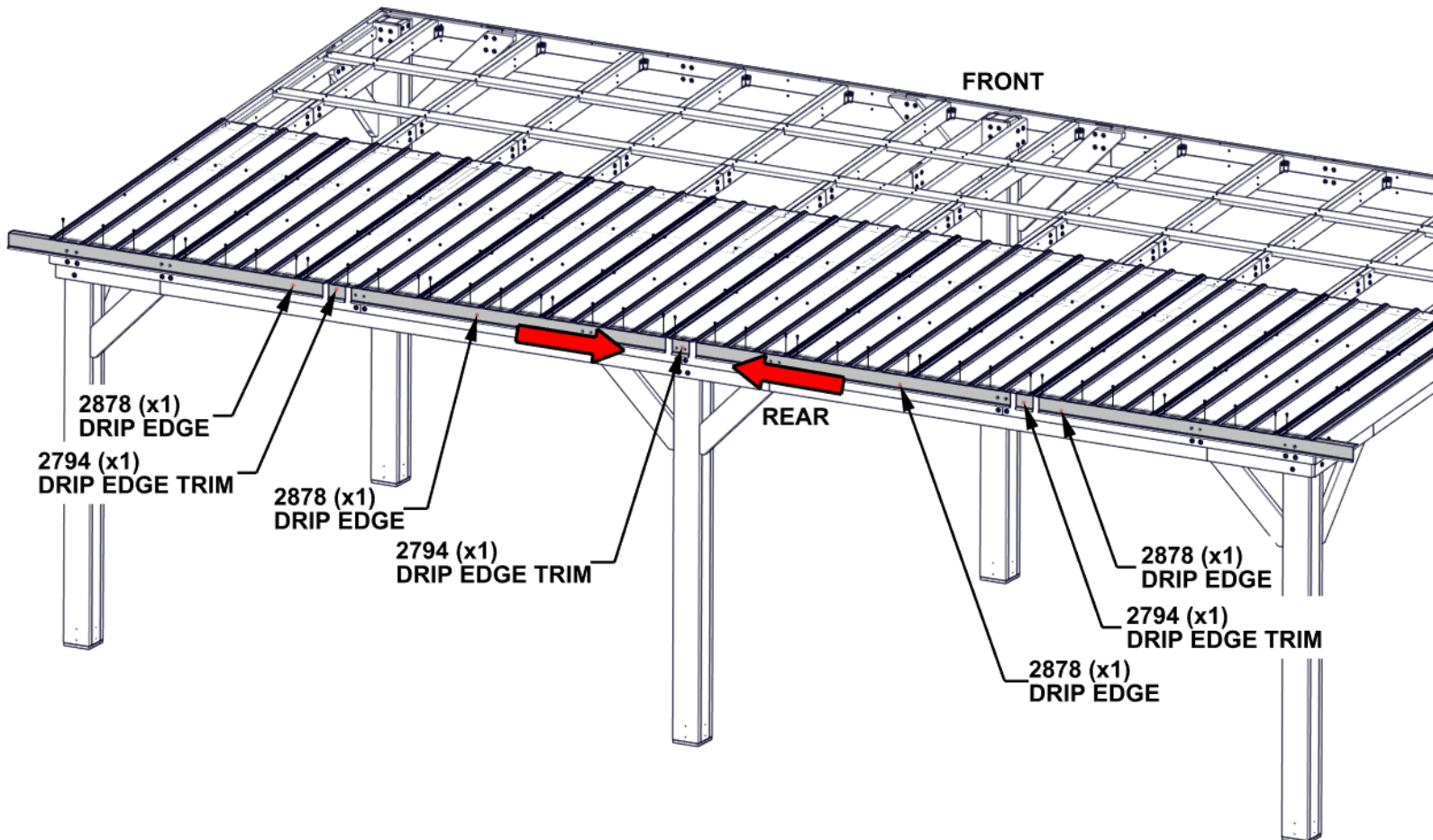
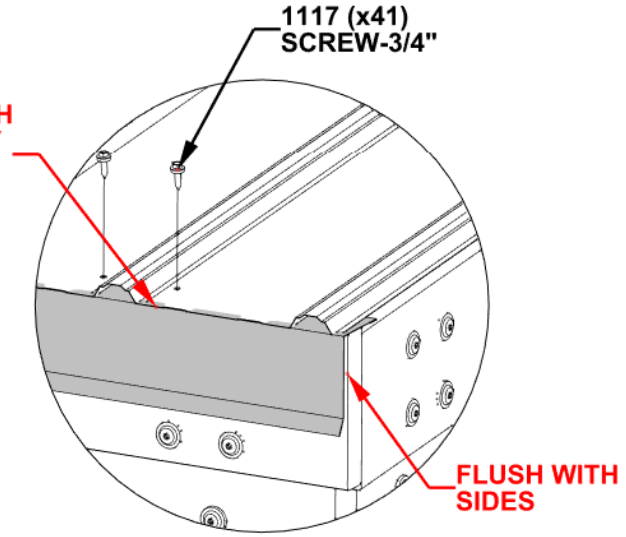


WARNING:
 - GLOVES ARE RECOMMENDED WHEN HANDLING STEEL ROOF SHEETS.
 - DO NOT GET ON THE ROOF TO ATTACH SCREWS.

- REMOVE BLUE FILM FROM DRIP EDGE AND DRIP EDGE SPLICE.
 - ORIENT DRIP EDGE AND DRIP EDGE SPLICE AS SHOWN BELOW.
 - ATTACH USING HOLES IN SHEETING.



SLIDE DRIP EDGE UNDERNEATH SHEETING. PUSH ALL THE WAY BACK UNTIL IT IS FLUSH WITH BACKSIDE OF SHEETING.



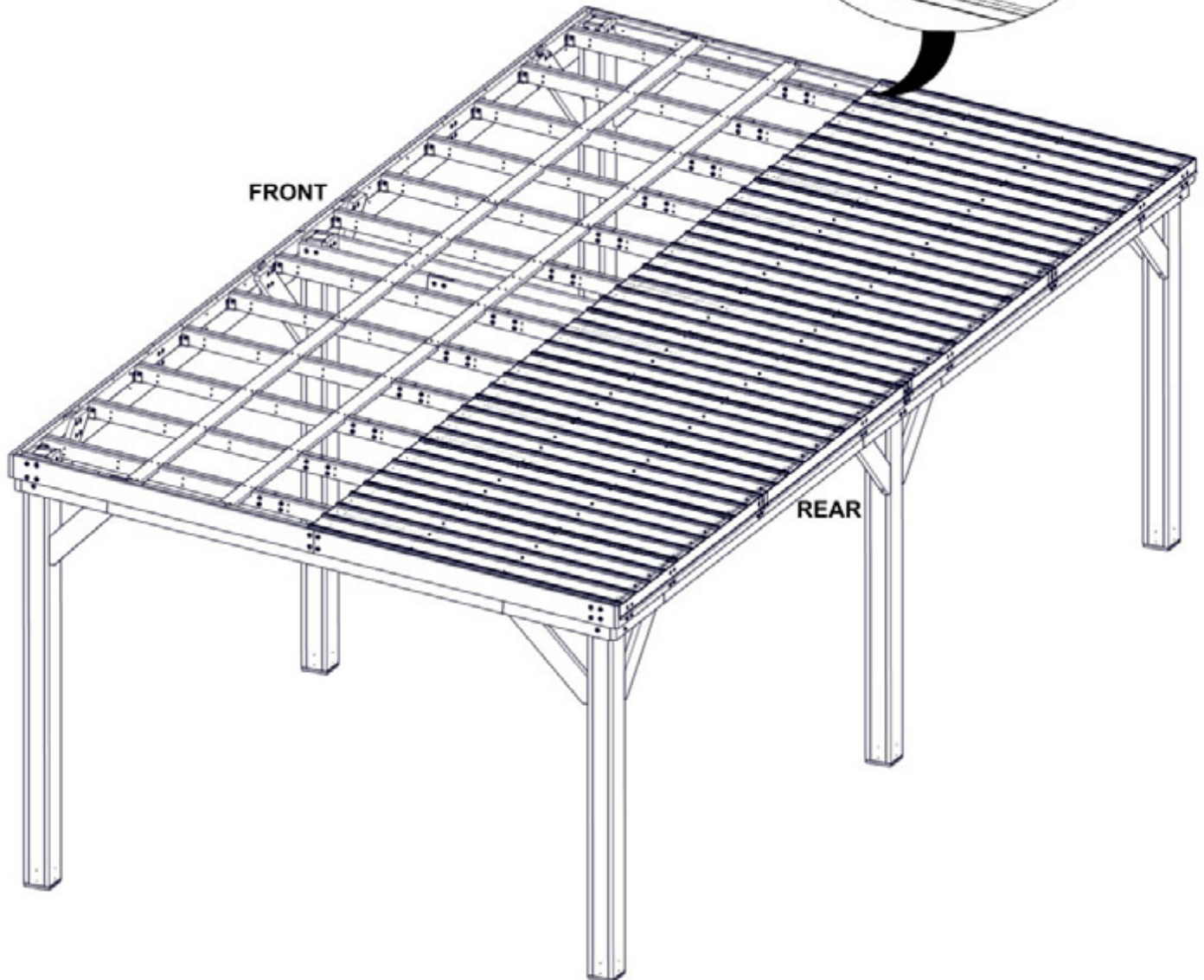
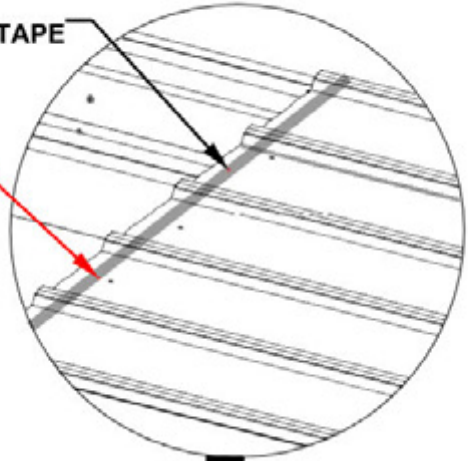
STEP 25 - GAZEBO ASSEMBLY



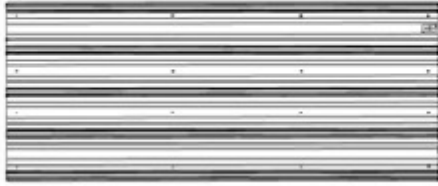
A6P00556 WEATHER TAPE
(x2)

**APPLY WEATHER TAPE APPROXIMATELY
1" [24mm] FROM EDGE AS SHOWN. APPLY
ACROSS ALL SHEETS BEFORE INSTALLING
NEXT ROW OF SHEETING.**

556 (x2)
WEATHER TAPE



STEP 26A - GAZEBO ASSEMBLY



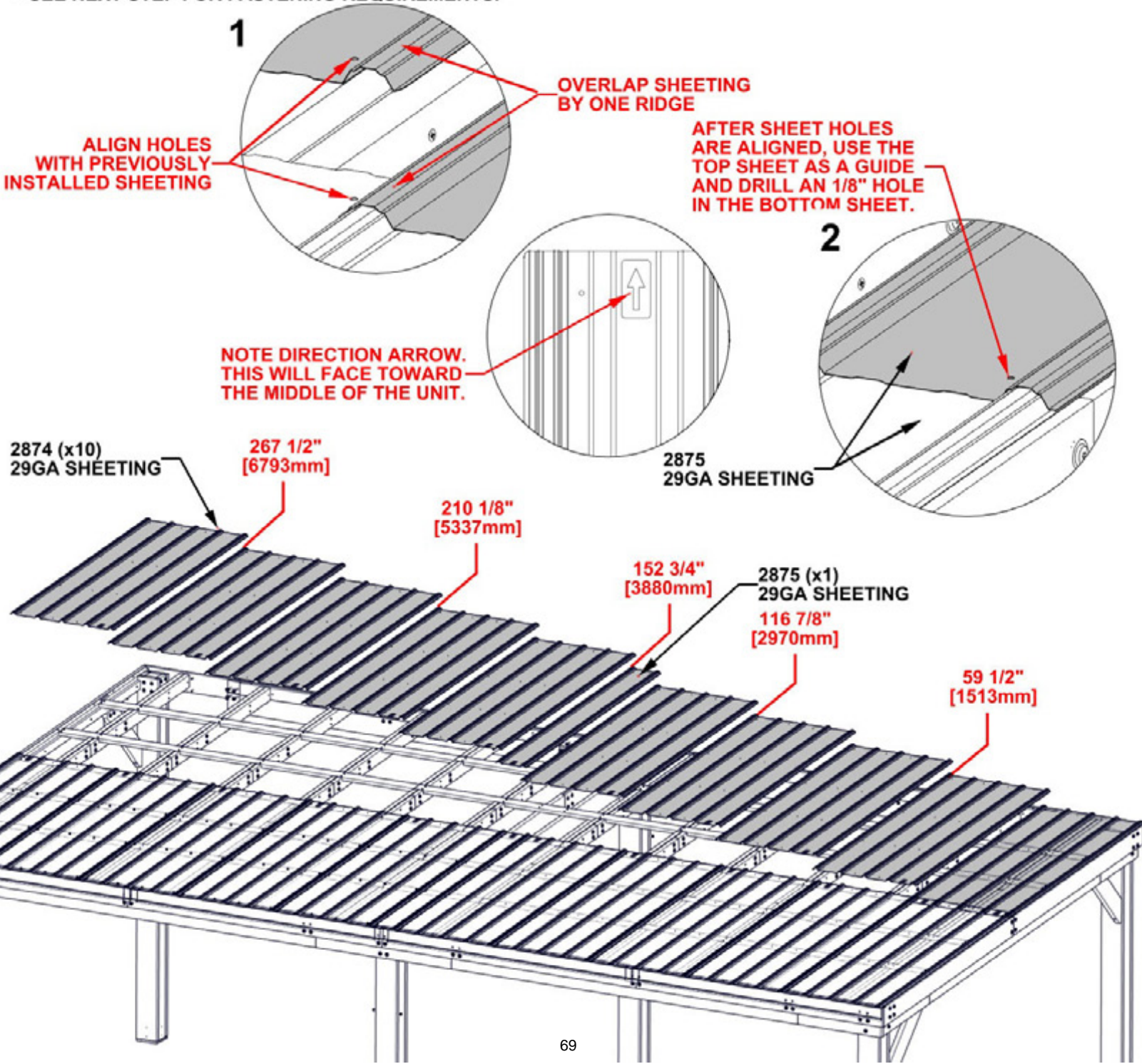
A4M02874 29GA SHEETING
(x10)



A4M02875 29GA SHEETING
(x1)

WARNING:

- GLOVES ARE RECOMMENDED WHEN HANDLING STEEL ROOF SHEETS.
- DO NOT GET ON ROOF TO ATTACH SCREWS.
- REMOVE BLUE FILM FROM ROOF PANELS.
- ORIENT ROOF PANELS AS SHOWN BELOW.
- START BY FLUSHING THE FIRST SHEET WITH THE SIDE OF THE BEAM, THEN MARK WHERE EVERY OTHER SHEET WILL LAND AS SHOWN BELOW TO ENSURE THE PANELS WILL ALIGN CORRECTLY. THE LAST SHEET SHOULD ALIGN CLOSE TO THE EDGE OF THE BEAM.
- ATTACH ONE SHEET AT A TIME.
- SEE NEXT STEP FOR FASTENING REQUIREMENTS.



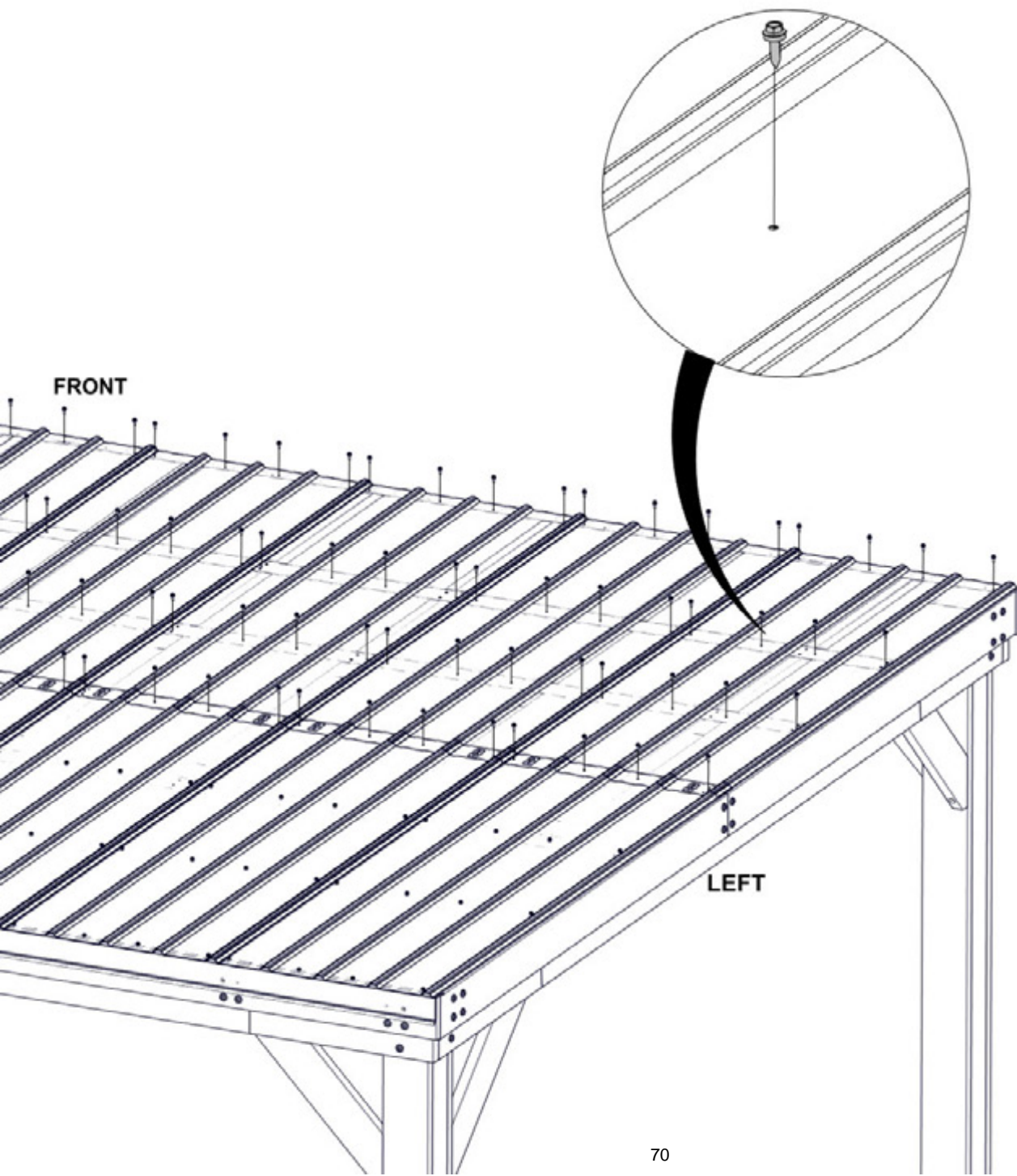
STEP 26B - GAZEBO ASSEMBLY

| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|----------------------------|
| 164 | H101117 | SCREW WOODGRIP 10-16 x 3/4 |

WARNING:

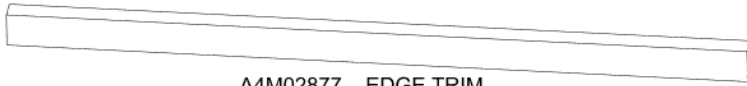
- GLOVES ARE RECOMMENDED WHEN HANDLING STEEL ROOF SHEETS.
- DO NOT GET ON THE ROOF TO ATTACH SCREWS.

- ATTACH ONE SHEET AT A TIME.



STEP 27 - GAZEBO ASSEMBLY

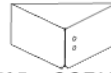
| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|--------------------------|
| 20 | H101116 | SCREW SELF TAPPING 1/4x1 |



A4M02877 EDGE TRIM (x4)



A4M02734 TRIM SPLICE (x3)



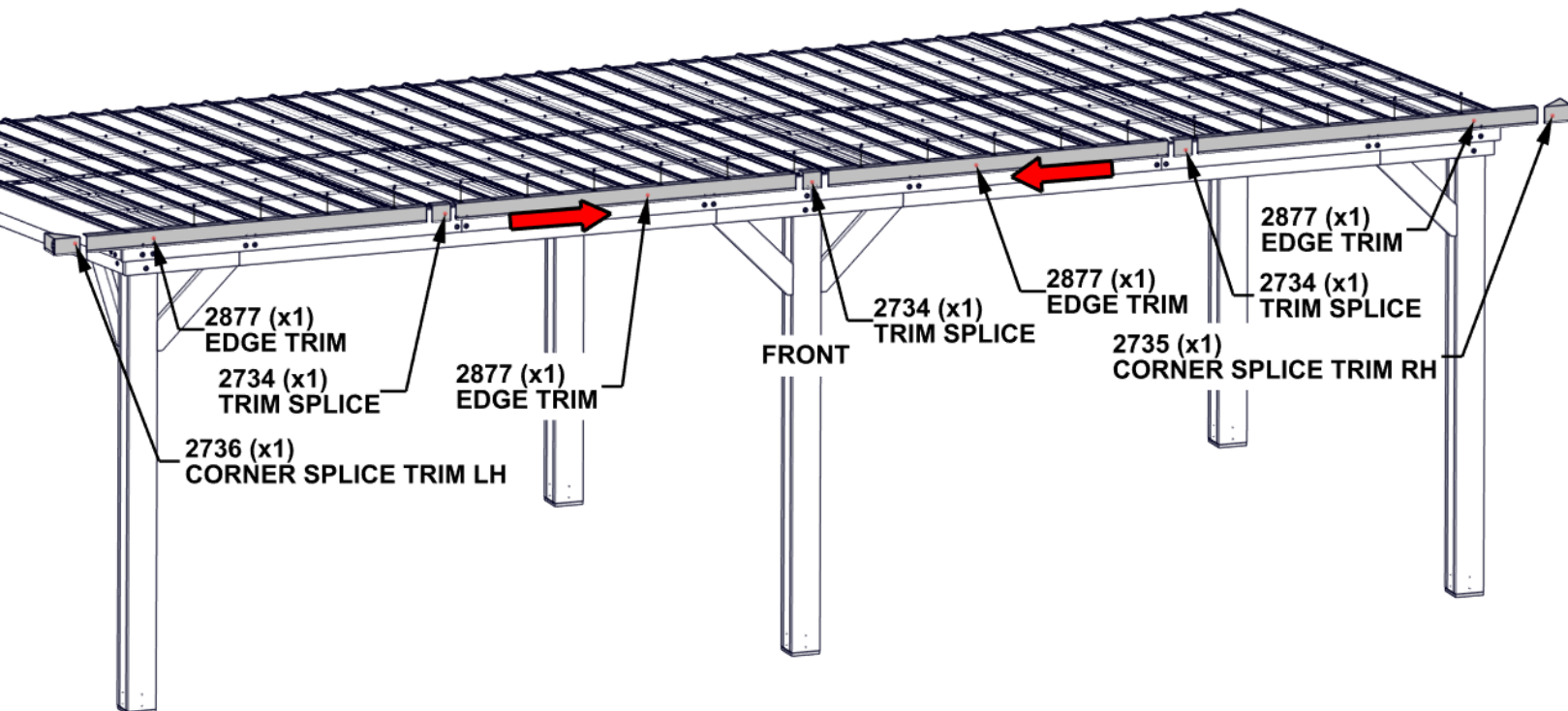
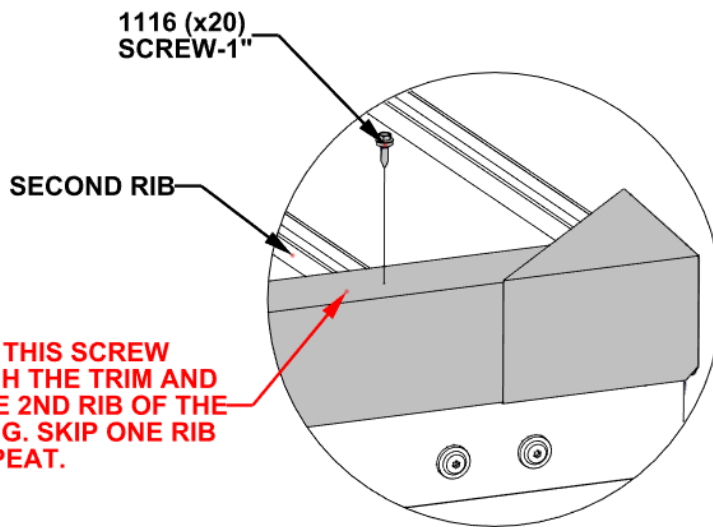
A4M02735 CORNER SPLICE TRIM RH (x1)



A4M02736 CORNER SPLICE TRIM LH (x1)

WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL ROOF SHEETS.

- REMOVE BLUE FILM FROM EDGE TRIM, EDGE TRIM SPLICE, AND CORNER SPLICE TRIM.
- ORIENT EDGE TRIM, EDGE TRIM SPLICE, AND CORNER SPLICE TRIM AS SHOWN BELOW.
- SLIDE TRIM PIECES INTO SPLICES. ATTACH CORNER SPLICES BY SLIDING ONTO EDGE TRIM. INSERT SCREWS AS NOTED IN DETAIL.



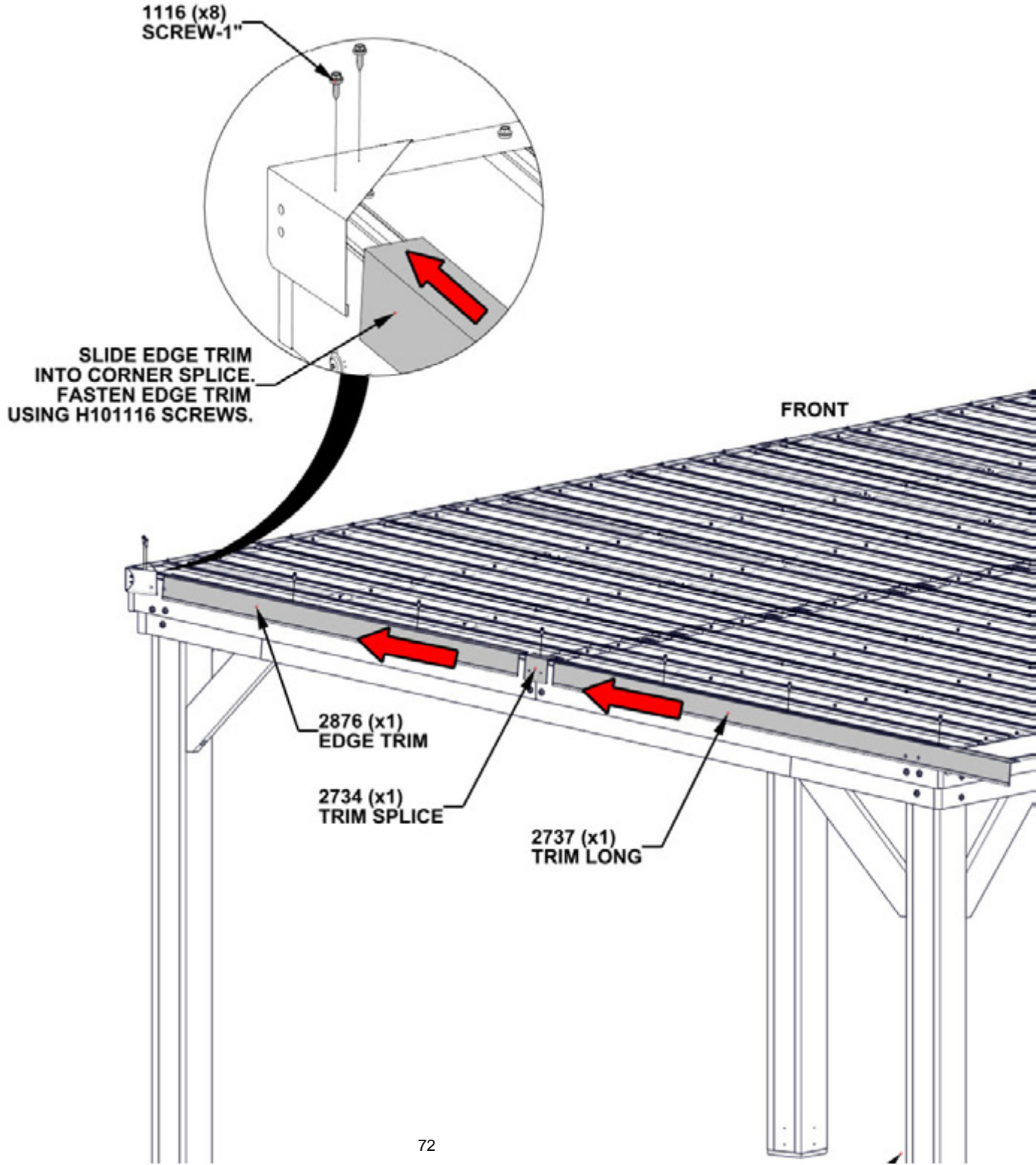
STEP 28 - GAZEBO ASSEMBLY

| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|--------------------------|
| 16 | H101116 | SCREW SELF TAPPING 1/4x1 |



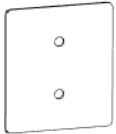
WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL ROOF SHEETS.

- REMOVE BLUE FILM FROM EDGE TRIM, EDGE TRIM SPLICE, AND CORNER SPLICE TRIM.
- ORIENT EDGE TRIM AND EDGE TRIM SPLICE AS SHOWN BELOW. SLIDE EDGE TRIM INTO SPLICES.
- FLUSH LAST PIECE WITH THE REAR DRIP EDGE. SCREWS GO THROUGH EDGE TRIM INTO RIB AT THE APPROXIMATE LOCATIONS SHOWN.
- REPEAT ON OPPOSITE SIDE.

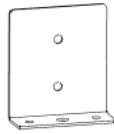


STEP 29 - GAZEBO ASSEMBLY

| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|-------------------------------|
| 48 | H100471 | LAG SCREW WH 5/16 X 1 1/2 BLK |

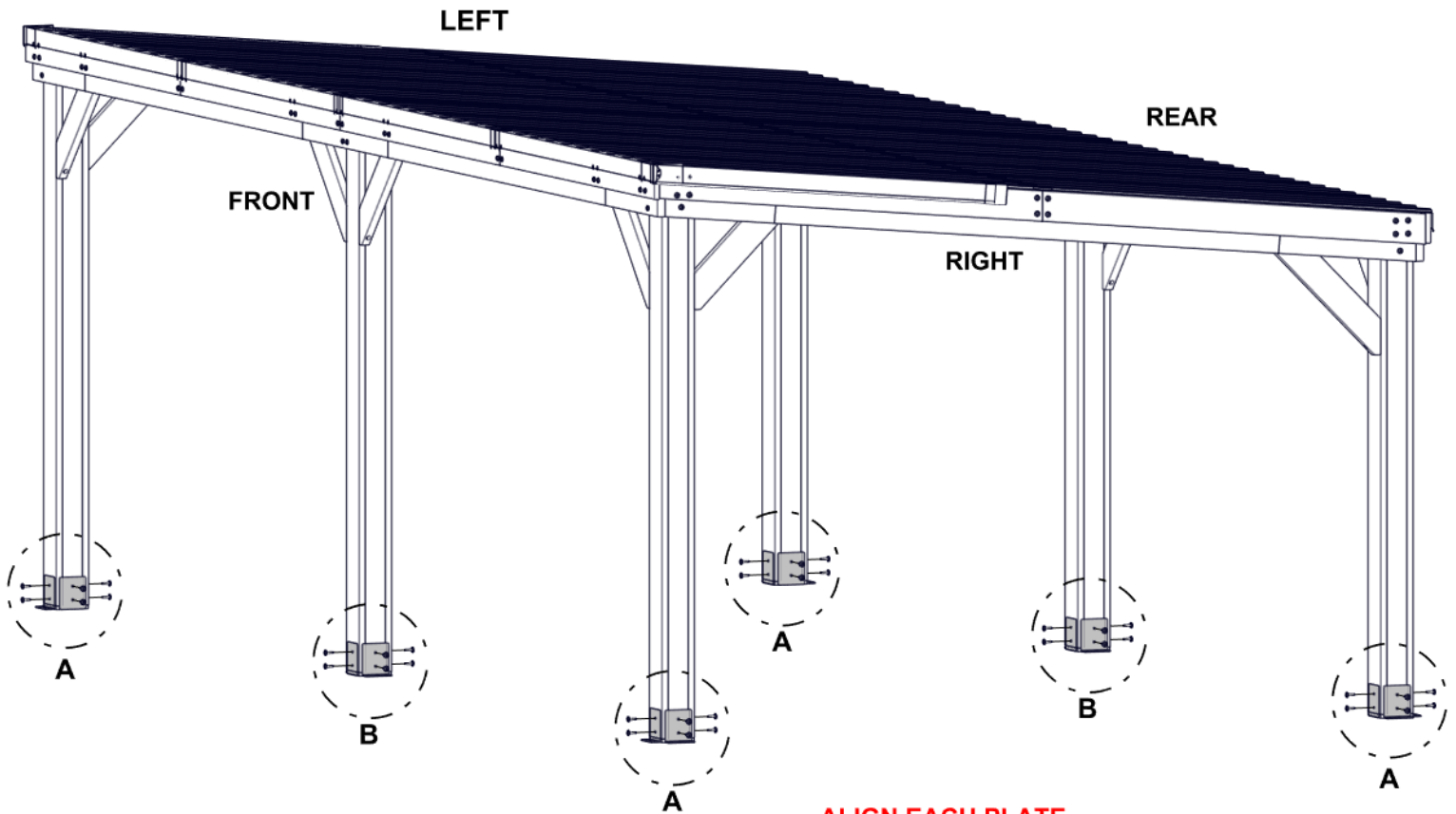


A4M00978 POST PLATE
(x12)

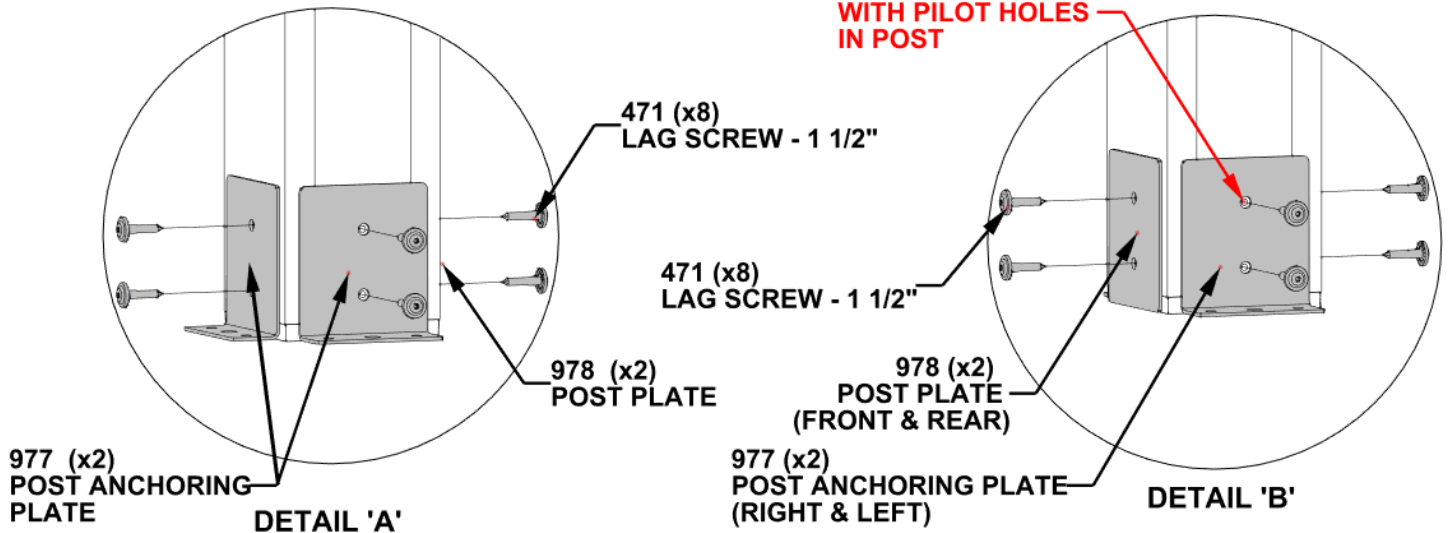


A4M00977 POST ANCHORING PLATE
(x12)

- USE DETAIL 'A' FOR THE 4 CORNER POSTS.
- USE DETAIL 'B' FOR THE 2 CENTER POSTS.



ALIGN EACH PLATE WITH PILOT HOLES IN POST



STEP 30 - GAZEBO ASSEMBLY

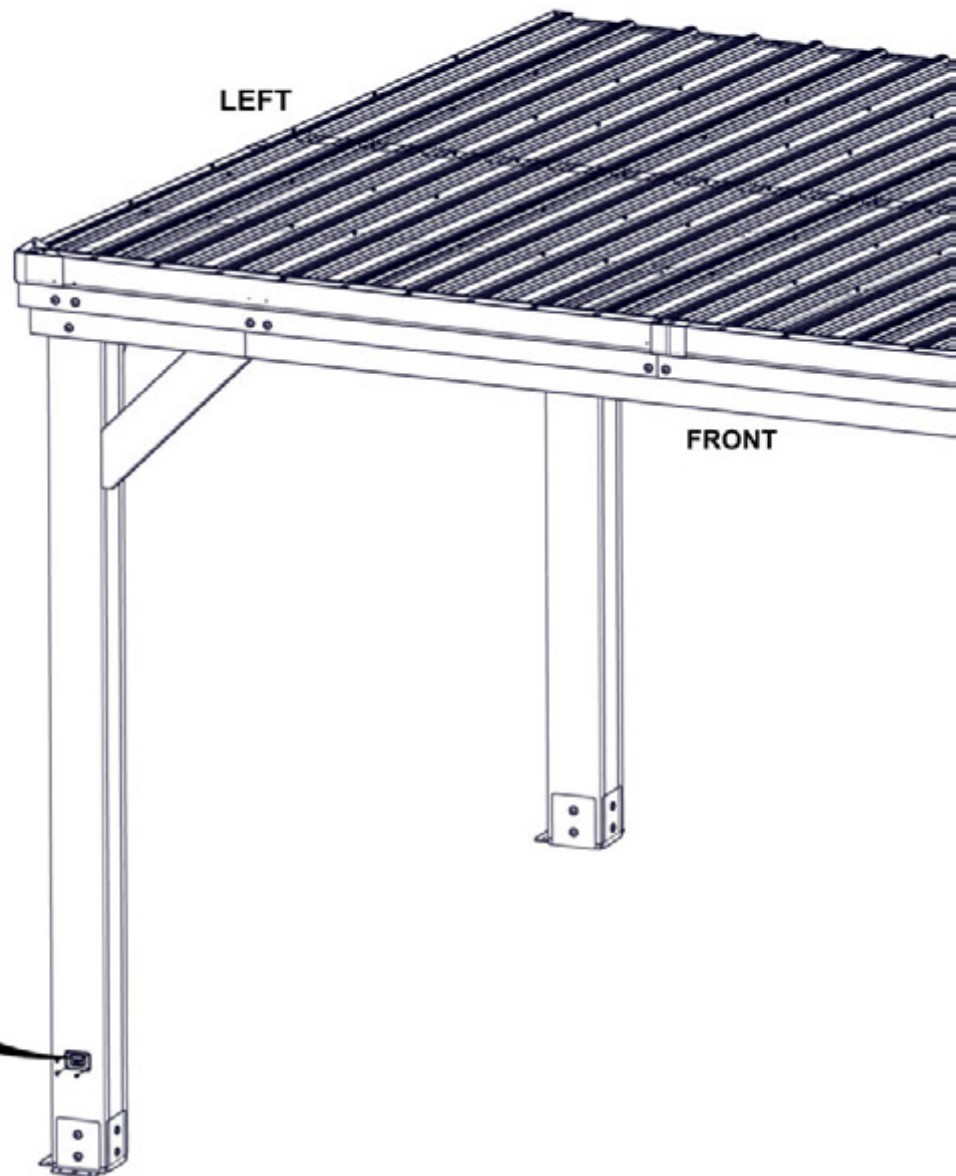
| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|-----------------------|
| 4 | H100202 | SCREW PWH 8 X 5/8 BLK |



A4M02158 BYD ID
(x1) TAG PATIO

- PLACE ID TAG IN APPROXIMATE LOCATION SHOWN.

2158 (x1)
BYD ID TAG PATIO
202 (x4)
SCREW - 5/8"

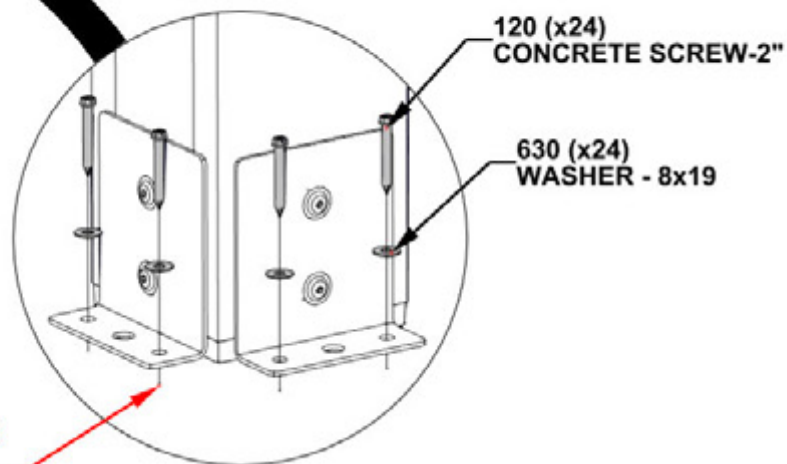
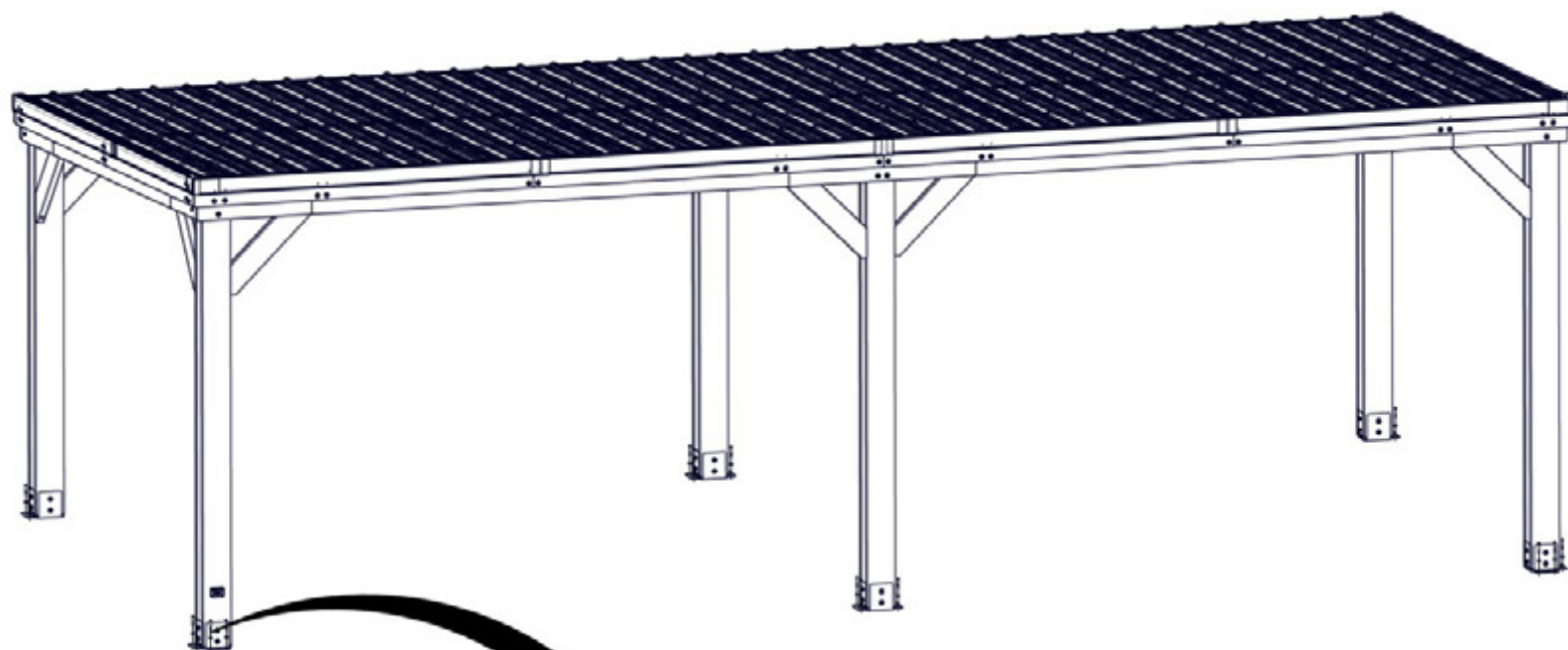


STEP 31 - GAZEBO ASSEMBLY

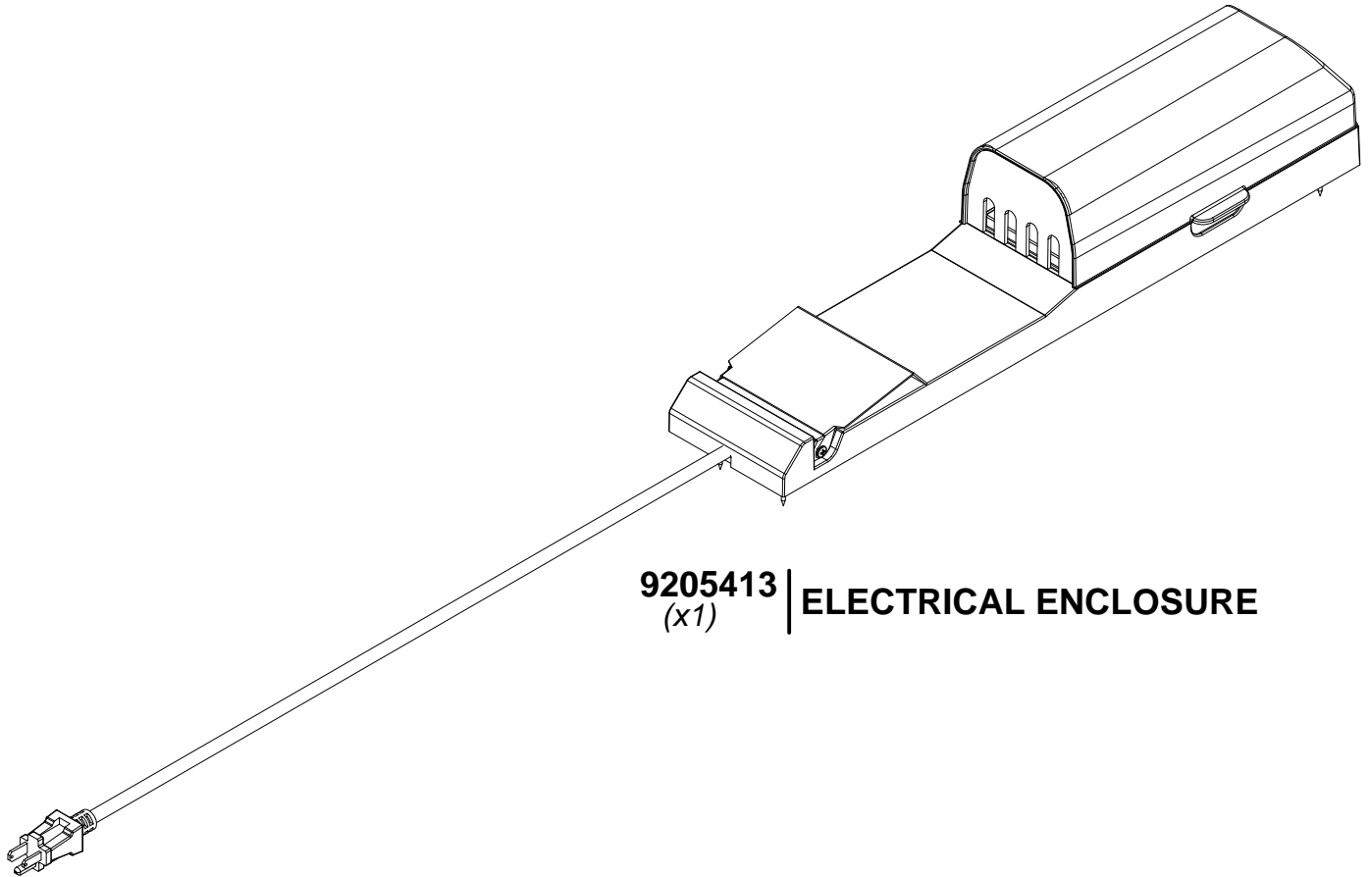
| Qty | PART NUMBER | DESCRIPTION |
|-----|-------------|-------------------------|
| 24 | H100630 | WASHER FLAT 8x19 BLK |
| 24 | H100120 | CONCRETE ANCHOR 1/4"x2" |

MANUFACTURER RECOMMENDS INSTALLATION ON CONCRETE SURFACE OR CONCRETE POST PADS AS SHOWN BELOW.

FOR INSTALLATION ON WOOD DECK, YOU MUST ENSURE THERE IS AMPLE STRUCTURAL SUPPORT UNDER THE DECK. HARDWARE NOT INCLUDED FOR DECK ATTACHMENT



**PRE-DRILL HOLES FOR
CONCRETE ANCHORS
USING A 3/16" [5mm]
CONCRETE DRILL BIT.**



9205413 | **ELECTRICAL ENCLOSURE**
(x1)

FOR POWERPORT INSTALLATION REFER TO ASSEMBLY INSTRUCTIONS THAT COME PACKAGED WITH THE POWERPORT KIT. INSTALL ON ANY POST THAT IS DESIRED. FOLLOW DIRECTIONS FOR PROPER INSTALLATION.