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ROCKPORT XL STEEL GRILL GAZEBO UK MODEL # : 2406223



Please visit www.backyarddiscovery.com For the most up to date assembly manual, to register your product, or to order replacement parts Para obtener instrucciones en español, visite www.backyarddiscovery.com



EASY STEP-BY-STEP 3D INTERACTIVE INSTRUCTIONS DOWNLOAD THE FREE APP

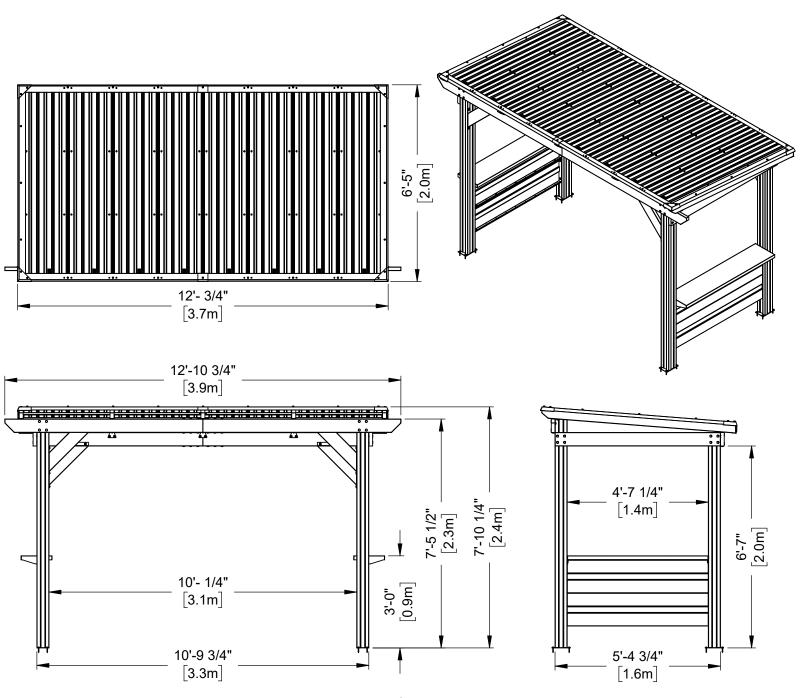
OWNER'S MANUAL - BASIC SETUP DIMENSIONS & ASSEMBLY NOTES

It is critically important that you start with square and level footings, concrete pad or deck to attach your structure

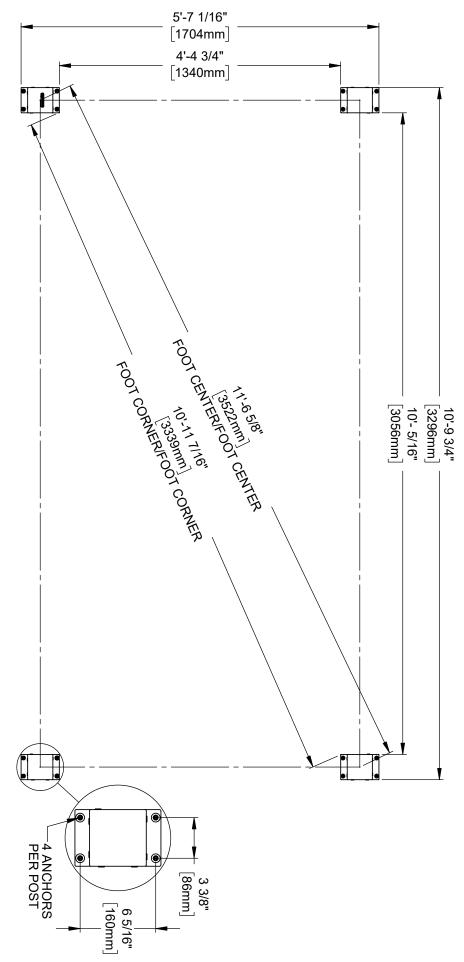
- Pay close attention to the items needed for each step. Make sure you are using the correct hardware for each step. Using incorrect hardware may result in improper assembly
- Remember to double check for underground utilities and overhead electrical lines

Post mounts are provided with your structure which allows you to permanently install your structure to a pre-existing or new wood or concrete surface. <u>See Anchor Instructions for further details and recommendations.</u>

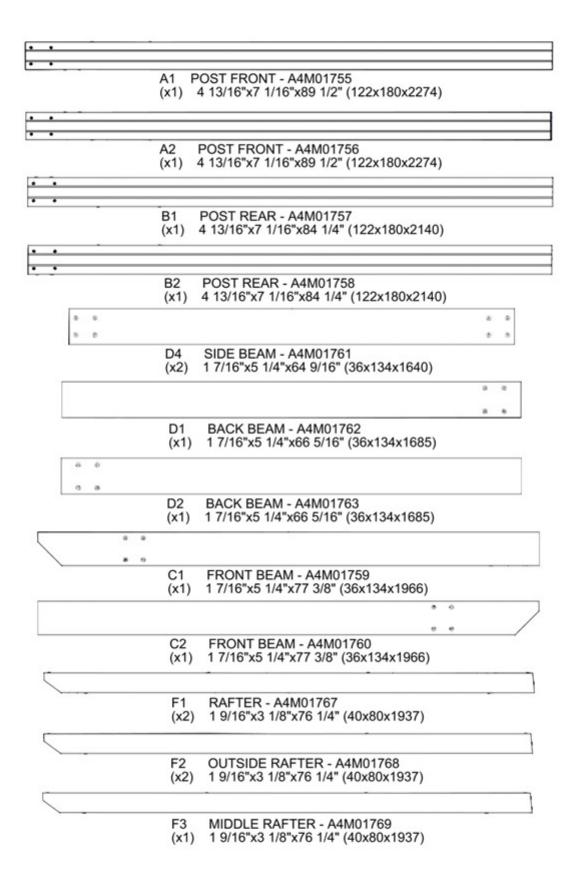
- The hardware to attach the post mounts to the structure is included.
- The hardware to mount the structure permanently to a concrete surface is included.
- The hardware to mount the structure permanently to a wood deck is NOT included and will need to be purchased separately. You must ensure there is ample structural support under the deck before permanently attaching.



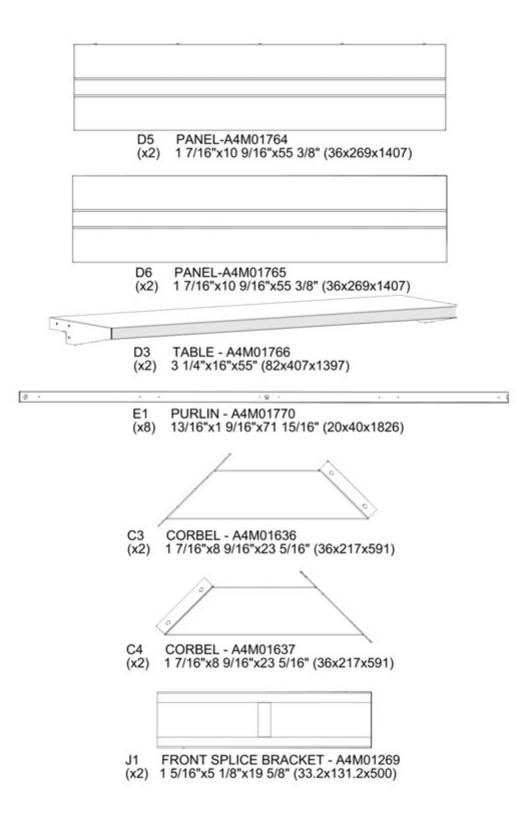
OWNER'S MANUAL - ANCHORING LAYOUT



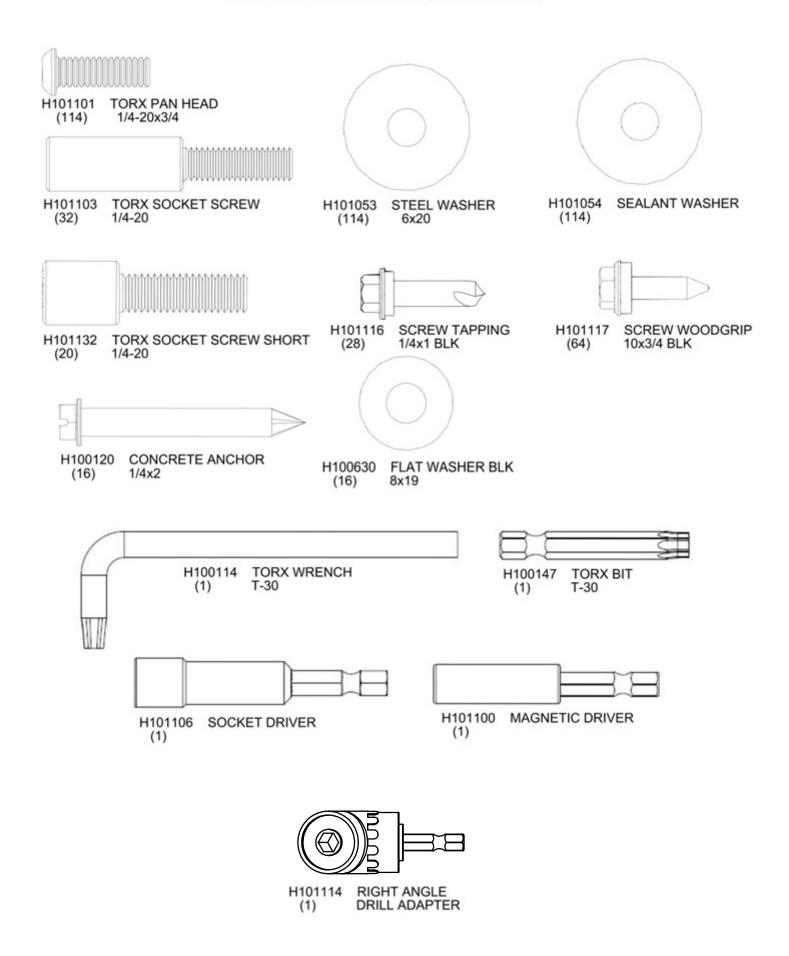
METAL COMPONENTS (NOT TO SCALE)



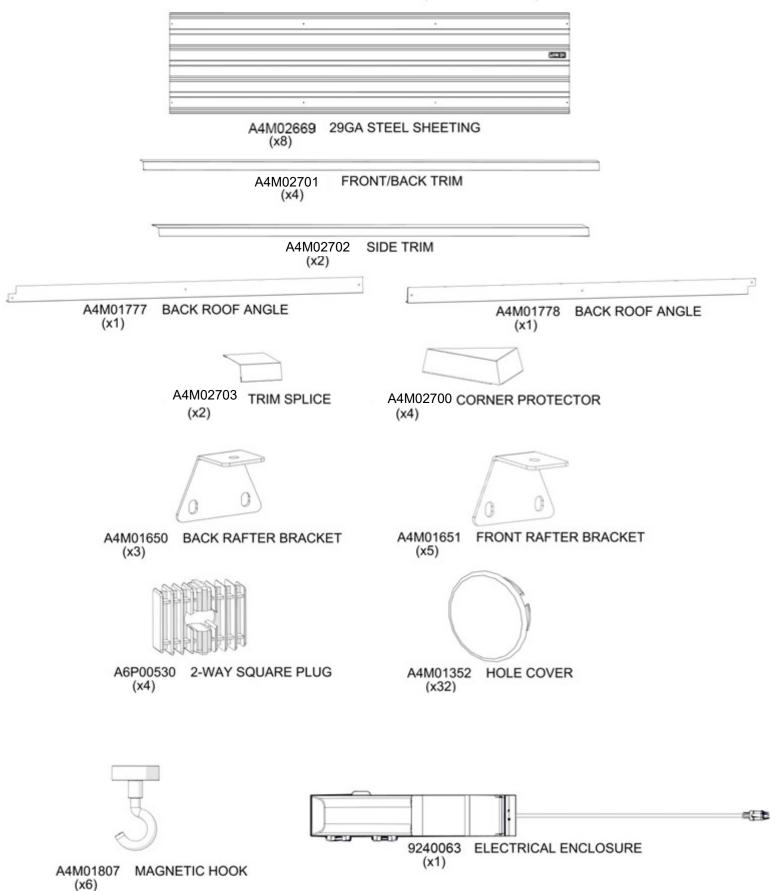
METAL COMPONENTS (NOT TO SCALE)



HARDWARE COMPONENTS (NOT TO SCALE)



ACCESSORY COMPONENTS (NOT TO SCALE)



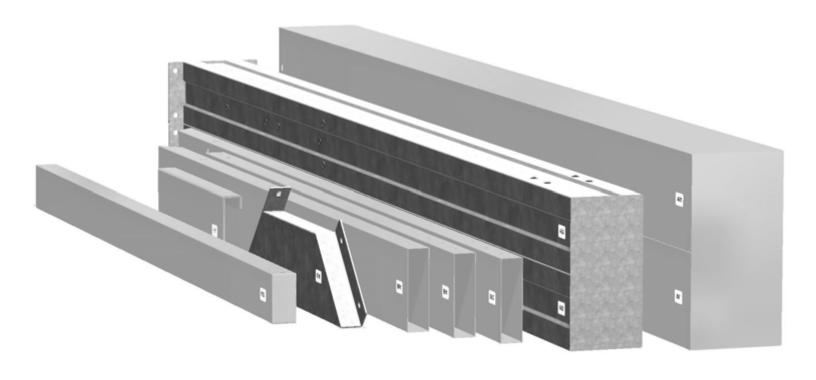
PRE-ASSEMBLY STEP 1 - SORTING PARTS

It is critical for ease of assembly that you take the time to sort and organize the parts and hardware.

METAL PARTS:

- Organize metal parts by the three-digit, alpha-numeric number stamped on each part (ex. P01).
- If there are multiple parts with the same stamped number, stack those pieces together.
- Stamps can be found on the flat surface of the parts or on the end of the parts.
- Allow yourself plenty of room the parts can take up a significant amount of space.

NOTE: CARTONS ARE NOT ORGANIZED BY PART NUMBER.

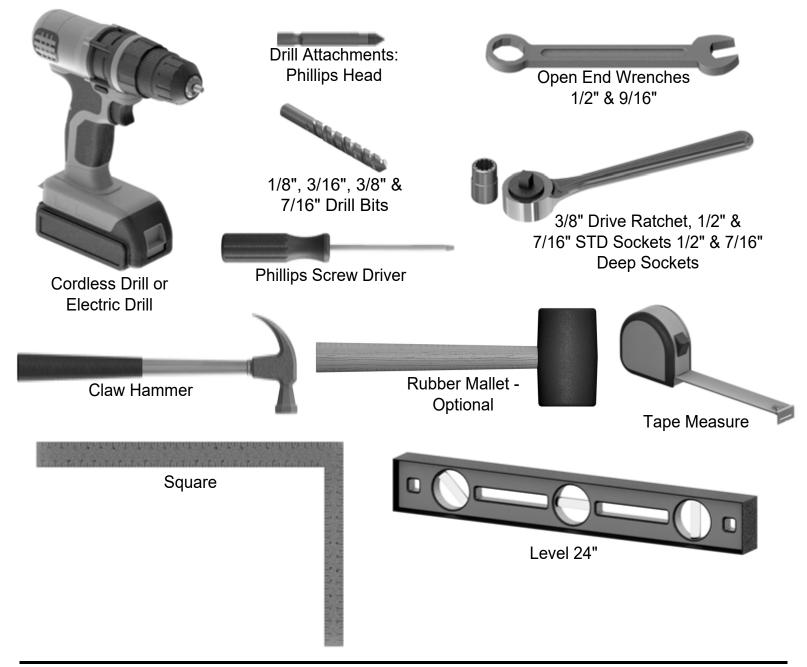


HARDWARE PARTS:

- We recommend that you have a separate table to organize the hardware.
- Hardware bags are printed with a seven-digit, alpha-numeric part number.
- You can organize your hardware by part number or group by hardware type (i.e. bolts, nuts, etc.).
- During assembly you only need to reference the last four digits of the number.



PRE-ASSEMBLY STEP 2 - TOOLS REQUIRED



PRE-ASSEMBLY STEP 3 - CHOOSE YOUR ASSEMBLY METHOD

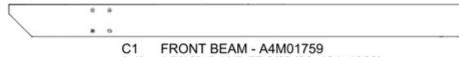
There are several types of assembly instructions available to you.

- 1. Printed Assembly Manual included with your set
- 2. BILT APP 3D interactive instructions
- 3. Combination of the Printed Manual and BILT APP (Note: Step numbers can differ between the two methods)



STEP 4 - BEAM ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
6	H101101	TORX PAN HEAD 1/4-20x3/4"
6	H101054	SEALANT WASHER
6	H101053	STEEL WASHER 6x20



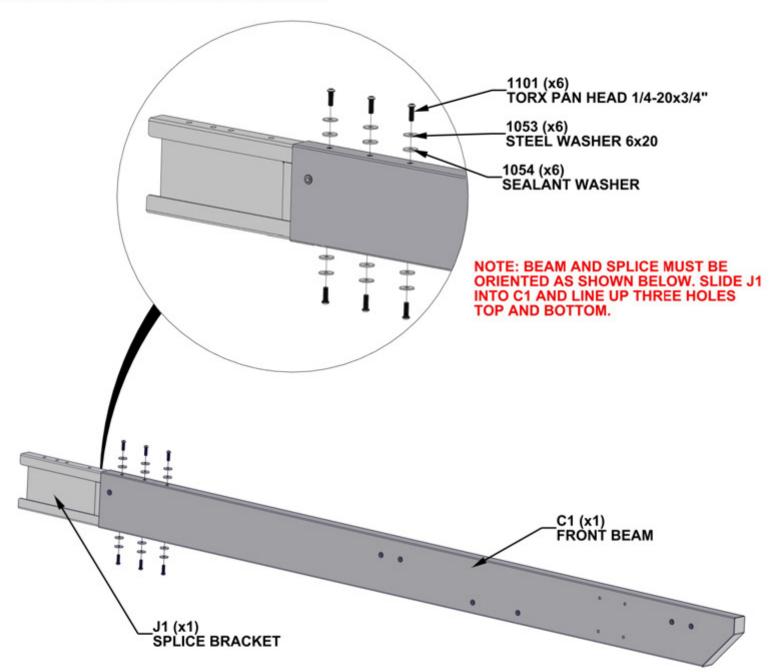


- (x1) 1 7/16"x5 1/4"x77 3/8" (36x134x1966)

FRONT SPLICE BRACKET - A4M01269 J1 (x1) 1 5/16"x5 1/8"x19 5/8" (33.2x131.2x500)

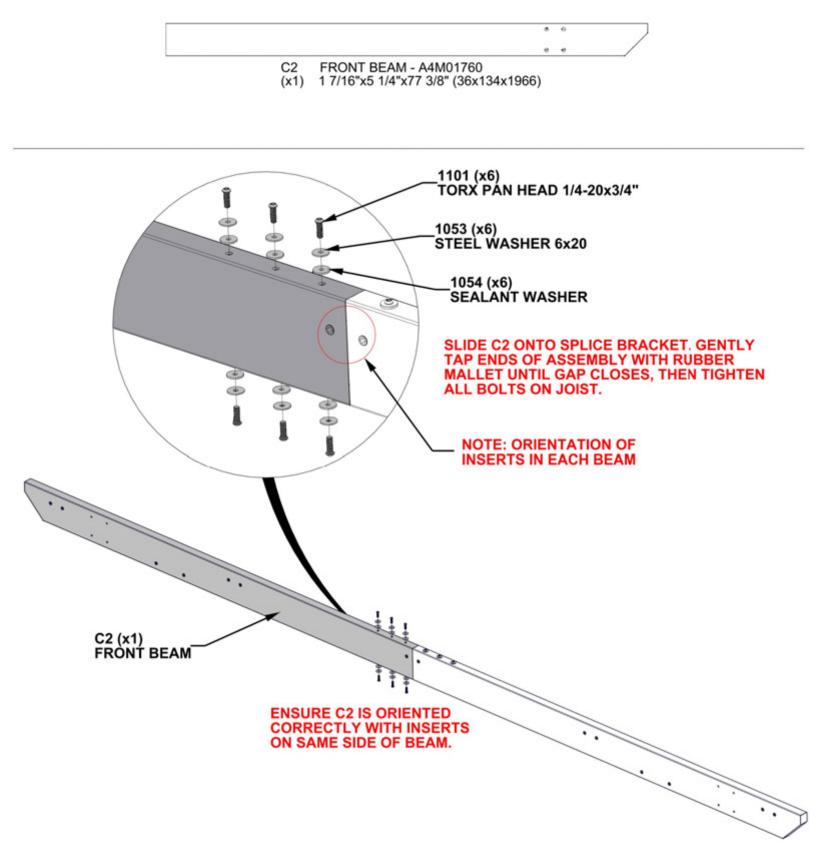
FOR EASE OF ASSEMBLY, WE RECOMMEND USING SAW HORSES FOR STEPS 4 - 9.

DO NOT FULLY TIGHTEN BOLTS AT THIS STEP.



STEP 5 - BEAM ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
6	H101101	TORX PAN HEAD 1/4-20x3/4"
6	H101054	SEALANT WASHER
6	H101053	STEEL WASHER 6x20



STEP 6 - BEAM ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
6	H101101	TORX PAN HEAD 1/4-20x3/4"
6	H101054	SEALANT WASHER
6	H101053	STEEL WASHER 6x20

8 8

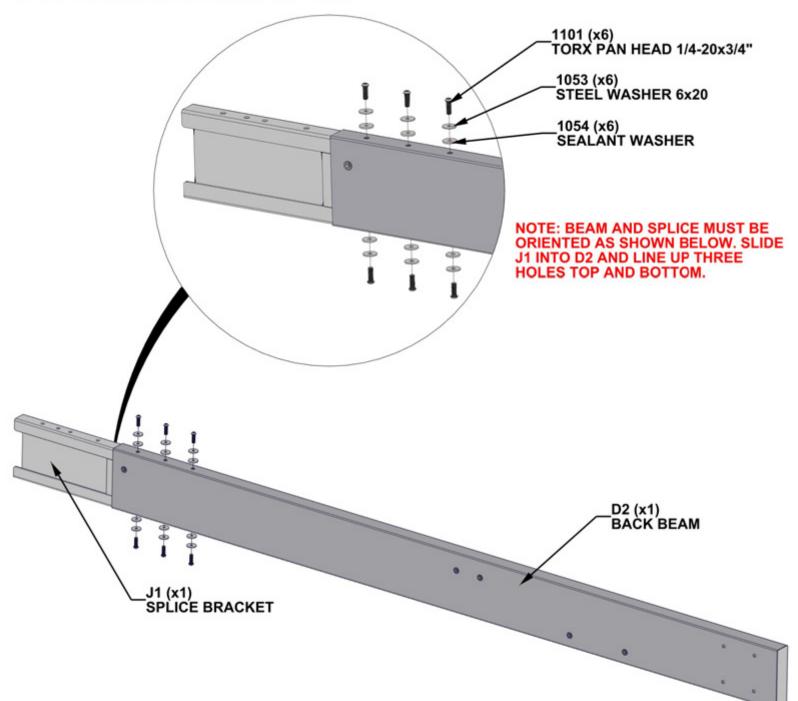
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D2 BACK BEAM - A4M01763

(x1) 17/16"x5 1/4"x66 5/16" (36x134x1685)

- FRONT SPLICE BRACKET A4M01
- J1 FRONT SPLICE BRACKET A4M01269 (x1) 1 5/16"x5 1/8"x19 5/8" (33.2x131.2x500)

DO NOT FULLY TIGHTEN BOLTS AT THIS STEP.

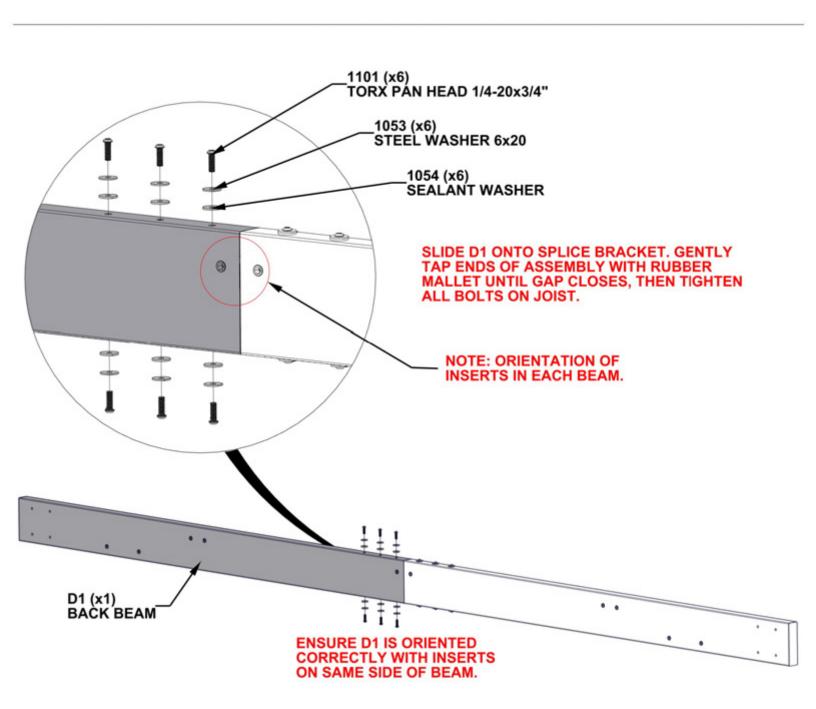


STEP 7 - BEAM ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
6	H101101	TORX PAN HEAD 1/4-20x3/4"
6	H101054	SEALANT WASHER
6	H101053	STEEL WASHER 6x20

8 8

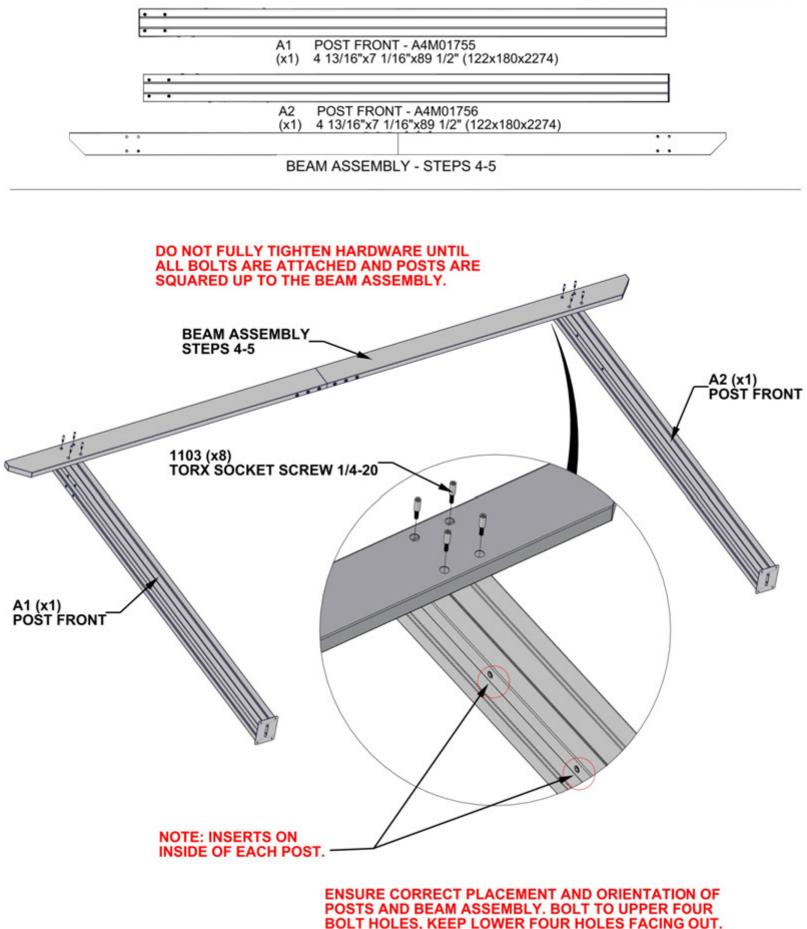
D1 BACK BEAM - A4M01762 (x1) 17/16"x5 1/4"x66 5/16" (36x134x1685)

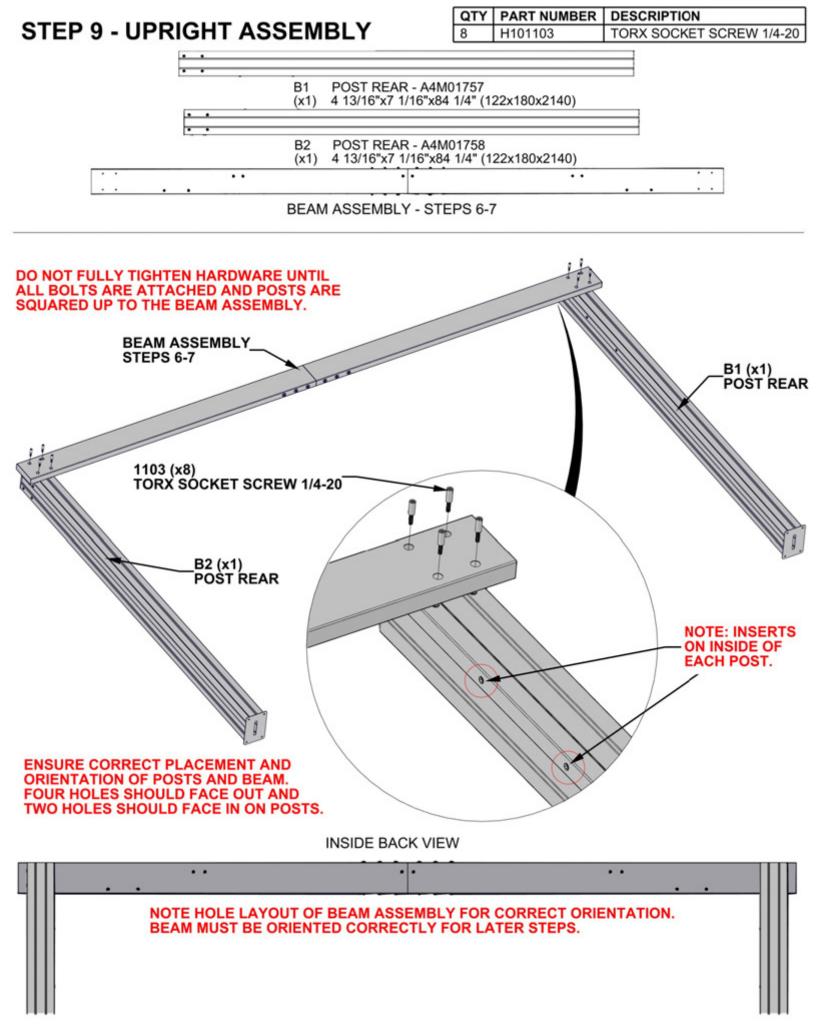




 QTY
 PART NUMBER
 DESCRIPTION

 8
 H101103
 TORX SOCKET SCREW 1/4-20



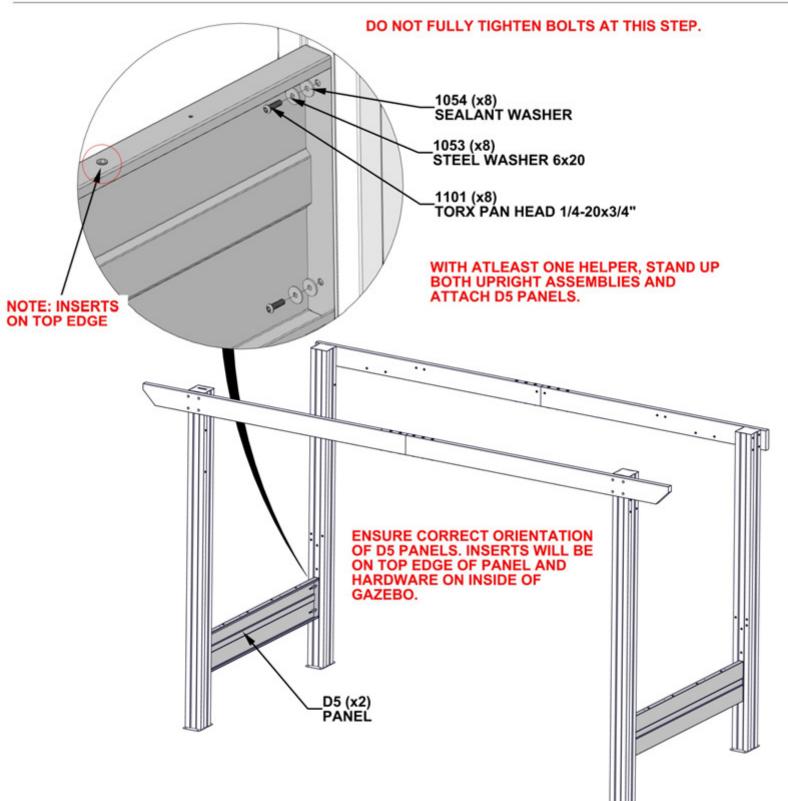


STEP 10 - GAZEBO ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H101101	TORX PAN HEAD 1/4-20x3/4"
8	H101054	SEALANT WASHER
8	H101053	STEEL WASHER 6x20

D5 PANEL - A4M01764

(x2) 1 7/16"x10 9/16"x55 3/8" (36x269x1407)

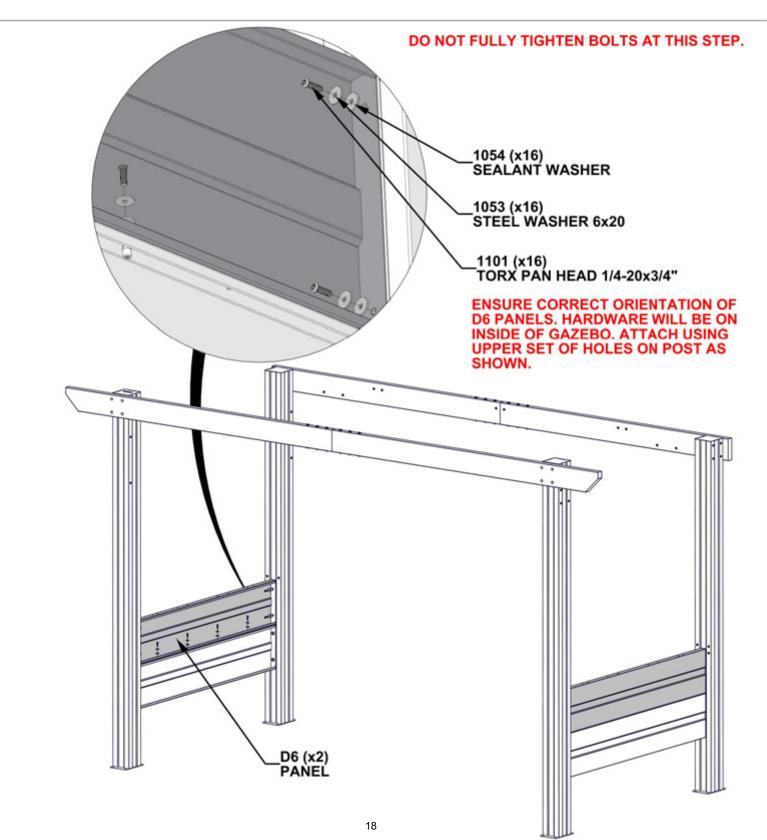


STEP 11 - GAZEBO ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
16	H101101	TORX PAN HEAD 1/4-20x3/4"
16	H101054	SEALANT WASHER
16	H101053	STEEL WASHER 6x20

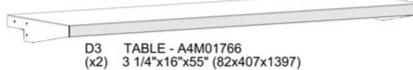
D6 PANEL - A4M01765

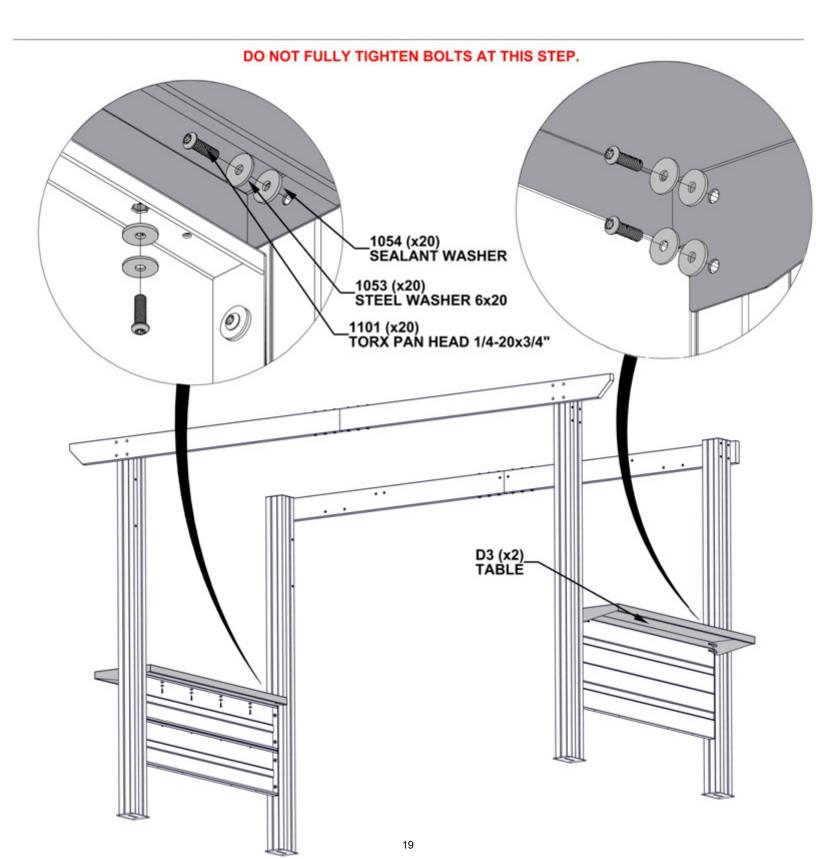
(x2) 1 7/16"x10 9/16"x55 3/8" (36x269x1407)



STEP 12 - GAZEBO ASSEMBLY

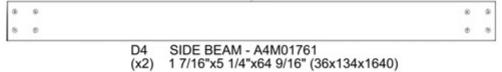
QTY	PART NUMBER	
20	H101101	TORX PAN HEAD 1/4-20x3/4"
20	H101054	SEALANT WASHER
20	H101053	STEEL WASHER 6x20

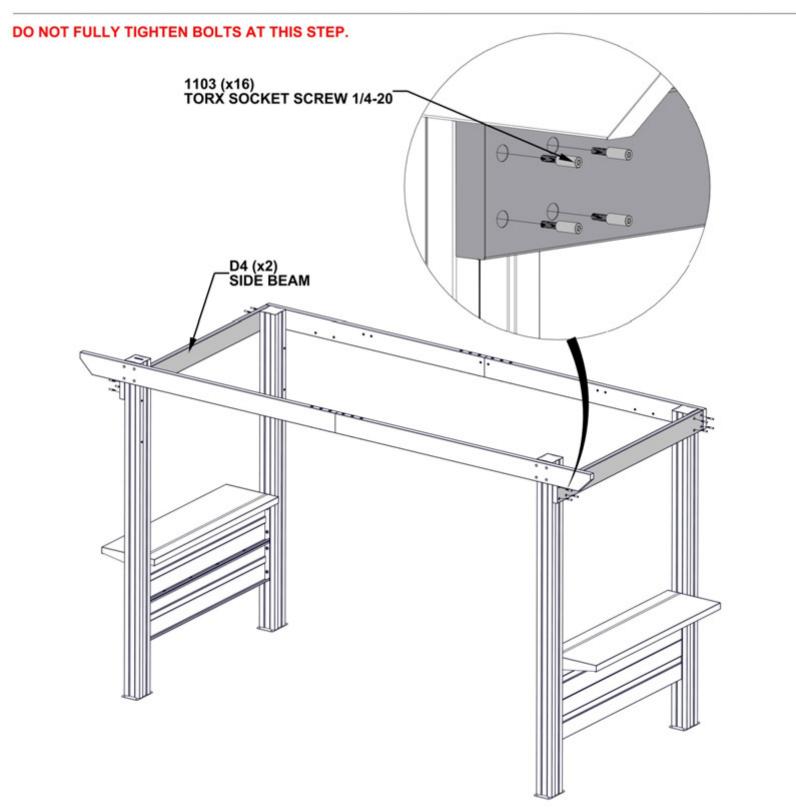


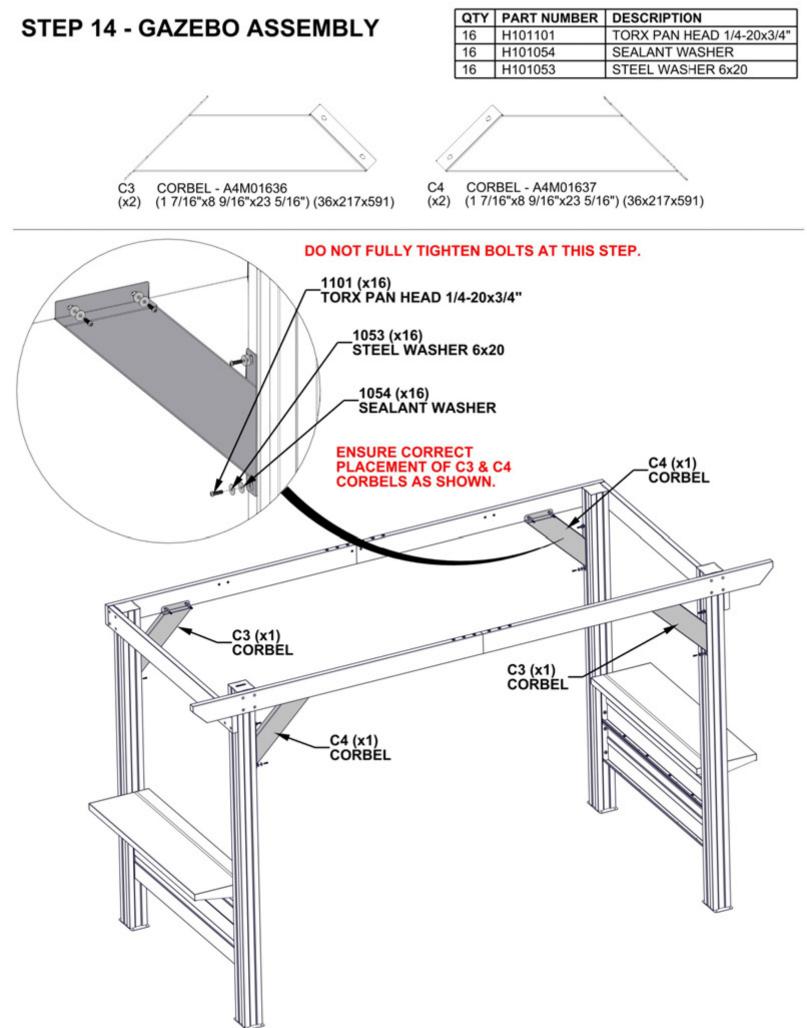


STEP 13 - GAZEBO ASSEMBLY

	PART NUMBER	DESCRIPTION
16	H101103	TORX SOCKET SCREW 1/4-20



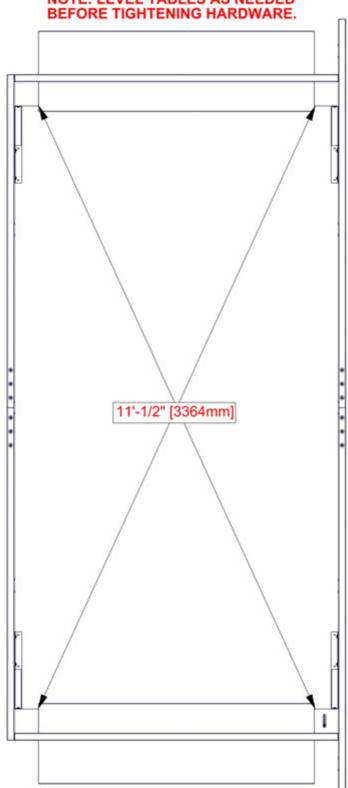




STEP 15 - SQUARE ASSEMBLY

CRITICAL: SQUARE ASSEMBLY BEFORE PROCEEDING TO NEXT STEPS. ONCE ASSEMBLY IS SQUARED, FULLY TIGHTEN ALL HARDWARE.

MEASUREMENTS TAKEN FROM INSIDE POST CORNER TO INSIDE POST CORNER.





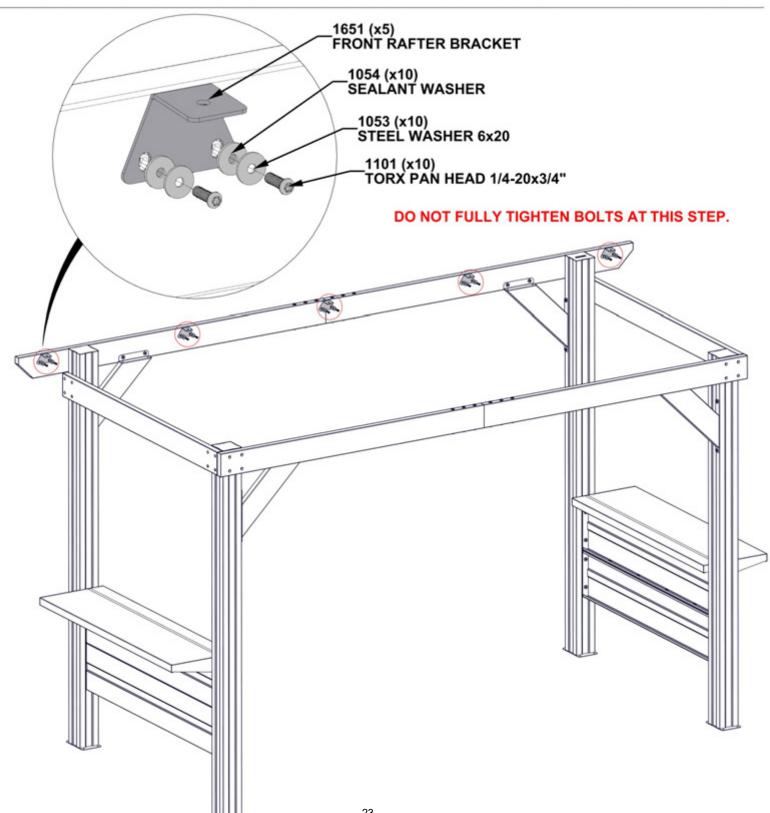
STEP 16 - GAZEBO ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
10	H101101	TORX PAN HEAD 1/4-20x3/4"
10	H101054	SEALANT WASHER
10	H101053	STEEL WASHER 6x20





(x5)

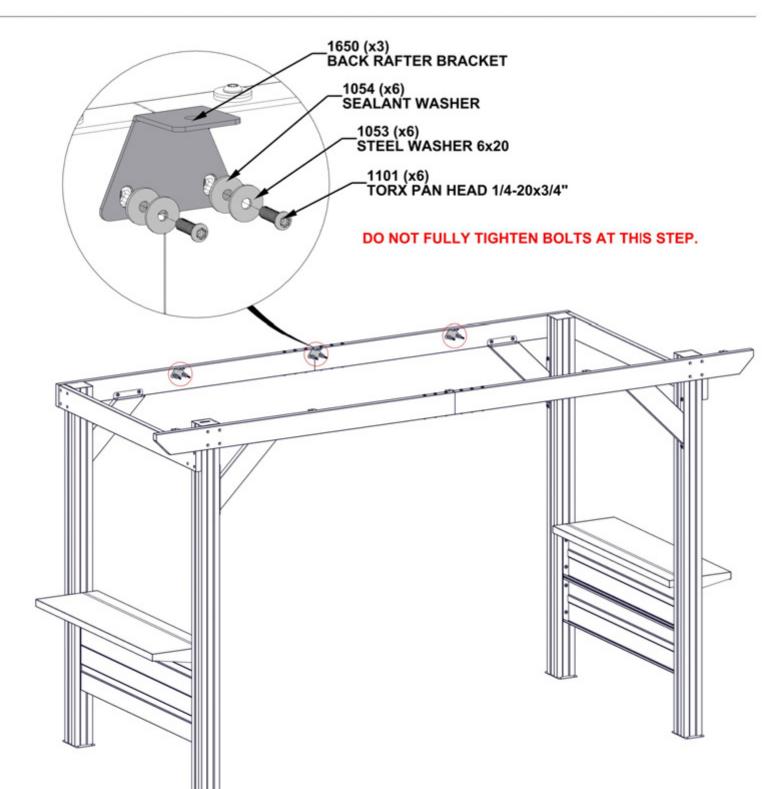




(x3)

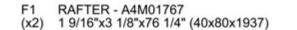
QTY	PART NUMBER	DESCRIPTION
6	H101101	TORX PAN HEAD 1/4-20x3/4"
6	H101054	SEALANT WASHER
6	H101053	STEEL WASHER 6x20



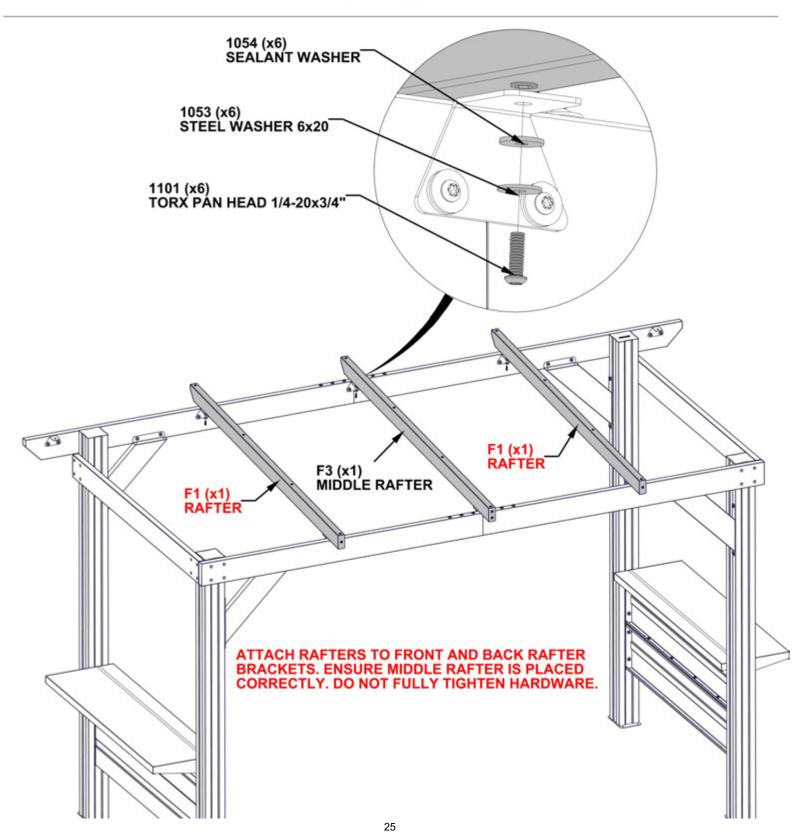




QTY	PART NUMBER	DESCRIPTION
6	H101101	TORX PAN HEAD 1/4-20x3/4"
6	H101054	SEALANT WASHER
6	H101053	STEEL WASHER 6x20

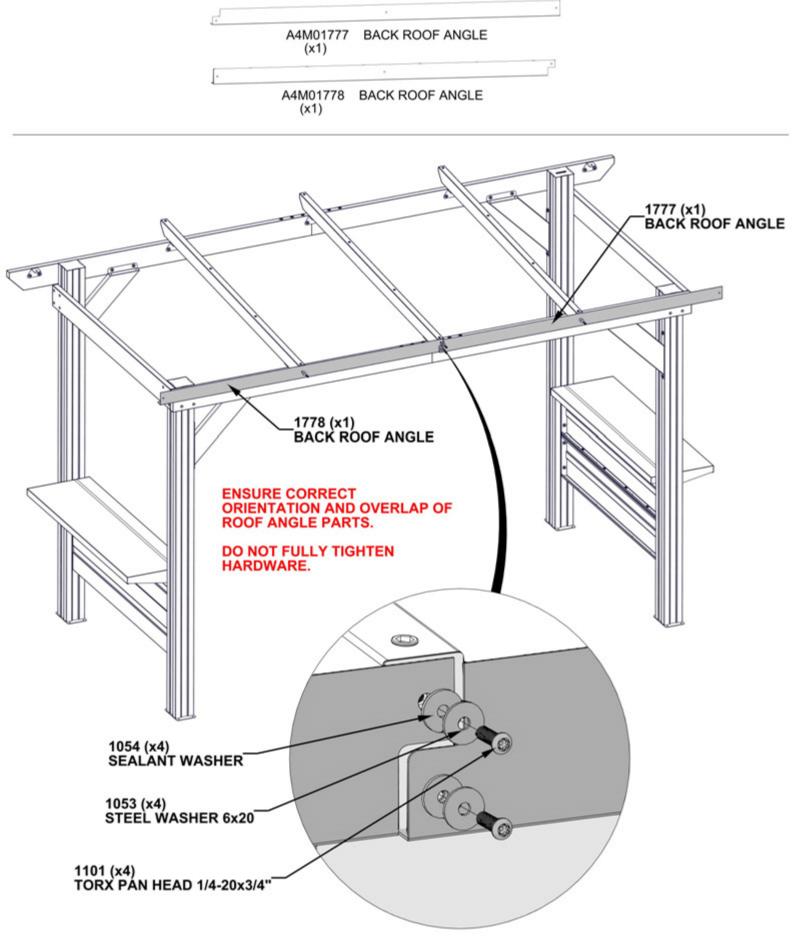


F3 MIDDLE RAFTER - A4M01769 (x1) 1 9/16"x3 1/8"x76 1/4" (40x80x1937)



STEP 19 - ROOF ASSEMBLY

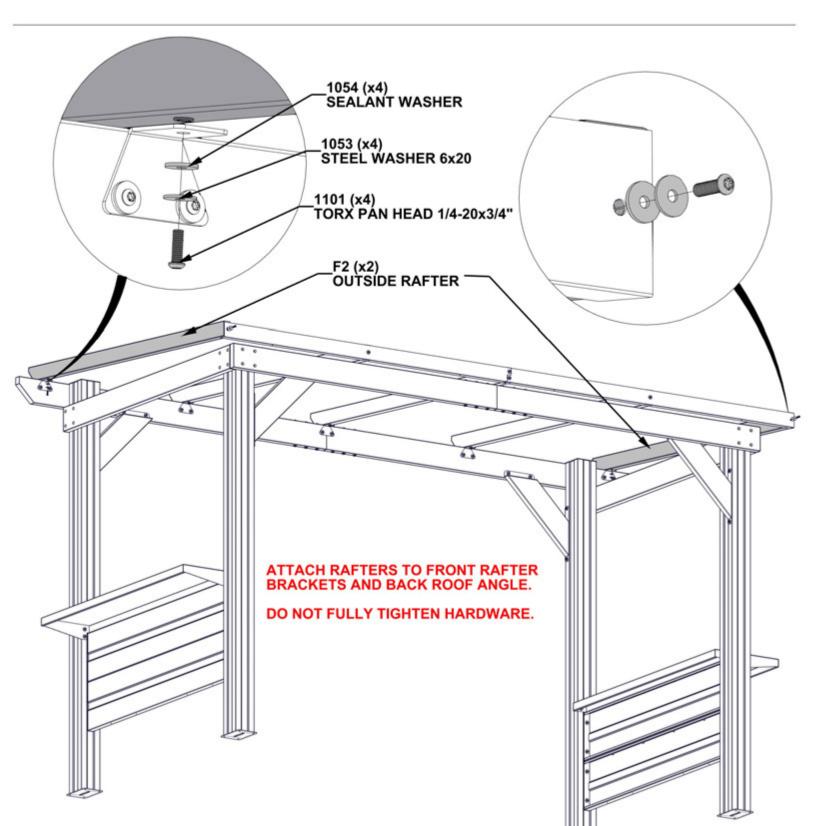
QTY	PART NUMBER	DESCRIPTION
4	H101101	TORX PAN HEAD 1/4-20x3/4"
4	H101054	SEALANT WASHER
4	H101053	STEEL WASHER 6x20

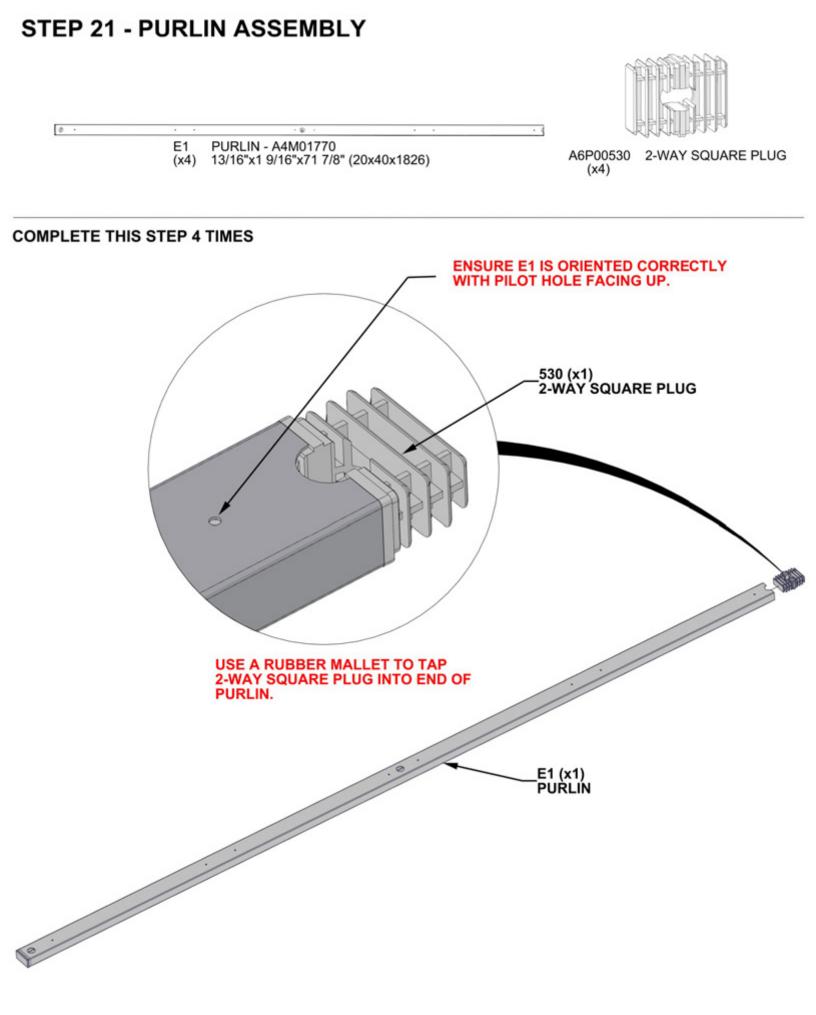


STEP 20 - ROOF PANEL

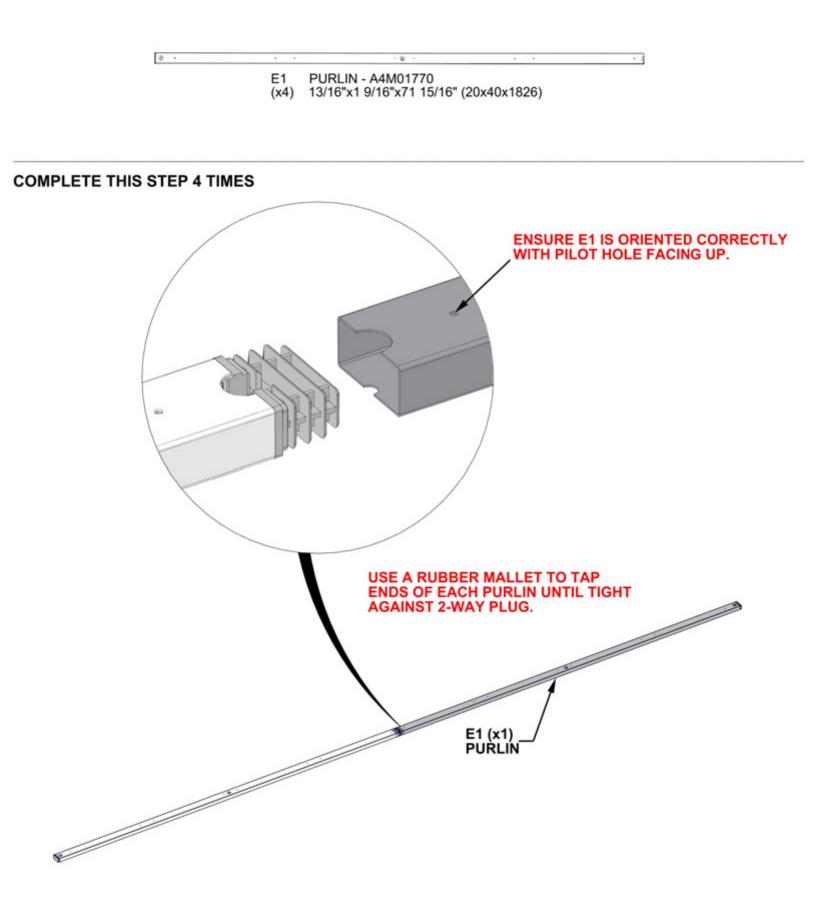
QTY	PART NUMBER	DESCRIPTION
4	H101101	TORX PAN HEAD 1/4-20x3/4"
4	H101054	SEALANT WASHER
4	H101053	STEEL WASHER 6x20

F2 OUTSIDE RAFTER - A4M01768 (x2) 1 9/16"x3 1/8"x76 1/4" (40x80x1937)



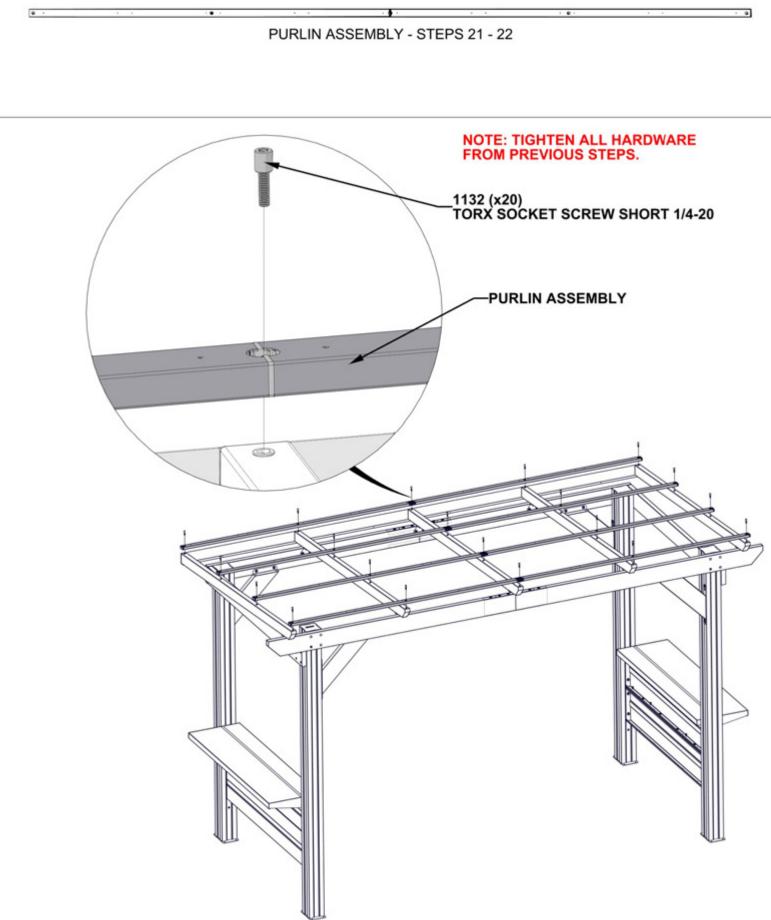


STEP 22 - PURLIN ASSEMBLY



STEP 23 - ROOF ASSEMBLY

QTY	PART NUMBER	
20	H101132	TORX SOCKET SCREW SHORT 1/4-20

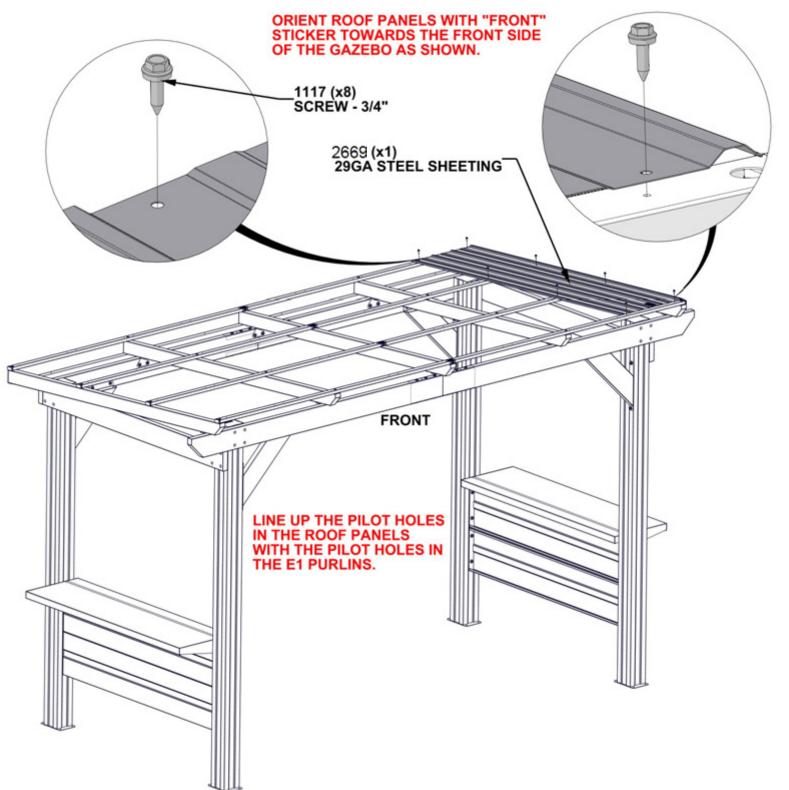


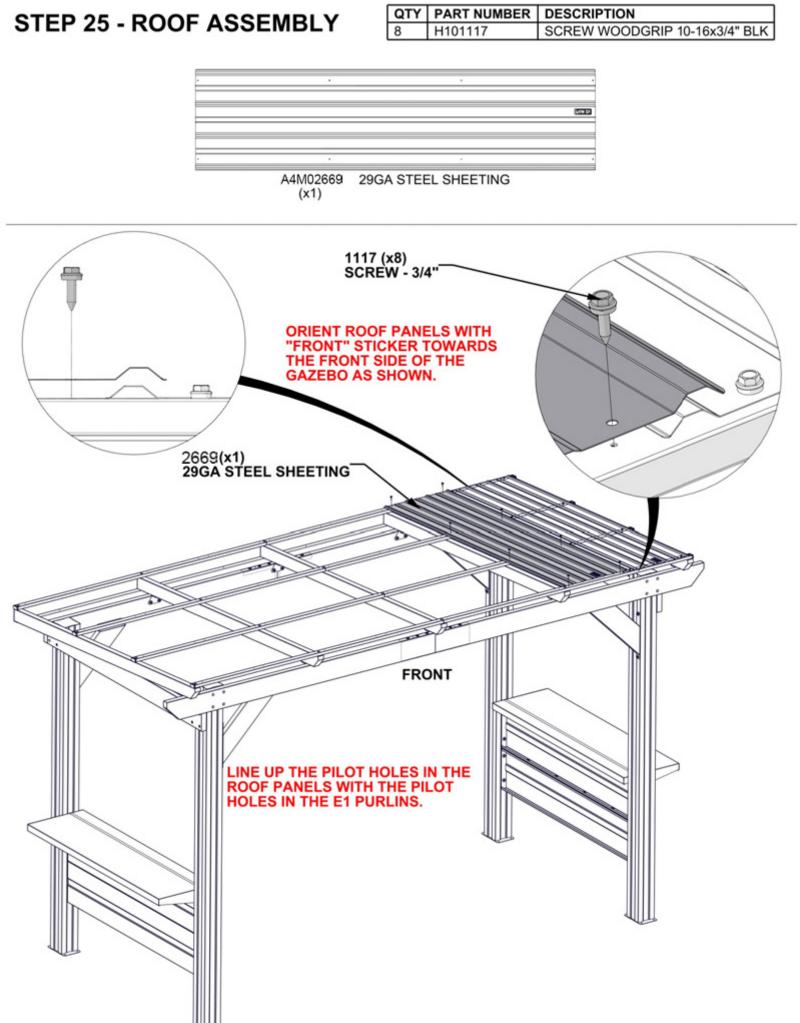
STEP 24 - ROOF ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H101117	SCREW WOODGRIP 10-16x3/4" BLK



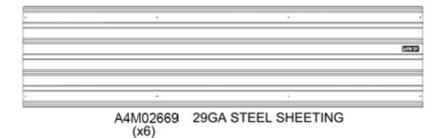






STEP 26 - ROOF ASSEMBLY

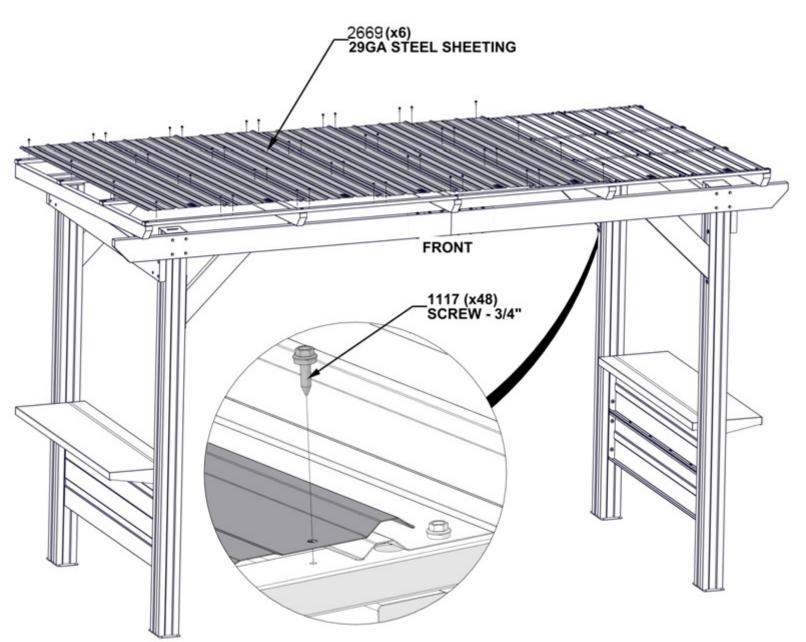
ſ	QTY	PART NUMBER	DESCRIPTION
Γ	48	H101117	SCREW WOODGRIP 10-16x3/4" BLK



INSTALL THE REMAINING 6 SHEETS IN THE SAME WAY AS THE FIRST TWO.

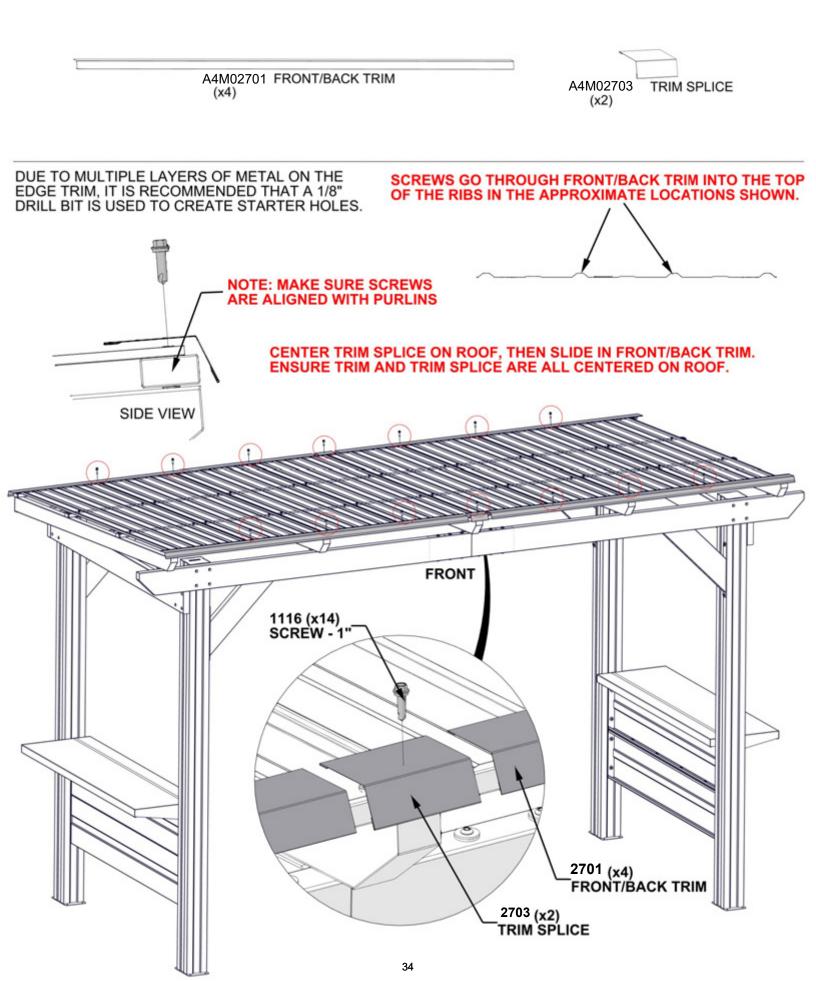
ENSURE "FRONT" STICKER IS ORIENTED TO THE FRONT OF THE GAZEBO. LINE UP PILOT HOLES IN SHEETS WITH THE PILOT HOLES IN THE E1 PURLINS.

ATTACH AND FULLY TIGHTEN ALL SCREWS ON EACH PANEL BEFORE ATTACHING THE NEXT ONE. THIS MAKES IT POSSIBLE TO REACH ALL THE SCREWS WITHOUT GETTING ON THE ROOF.

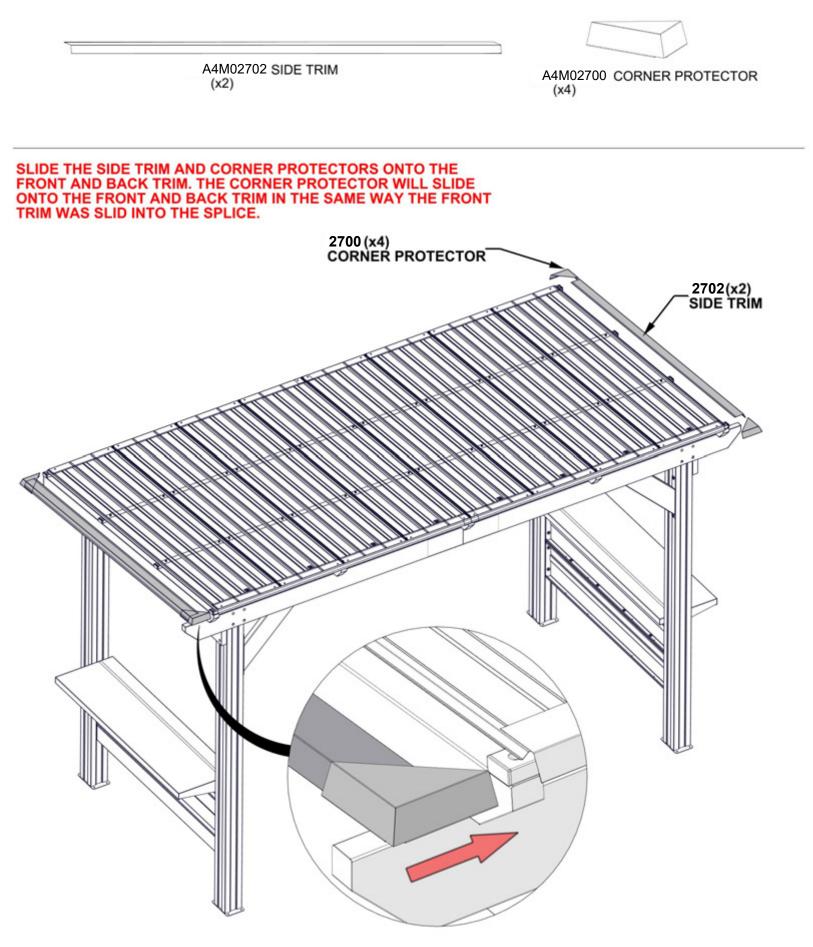




	PART NUMBER	
14	H101116	SCREW SELF TAPPING 1/4x1 BLK

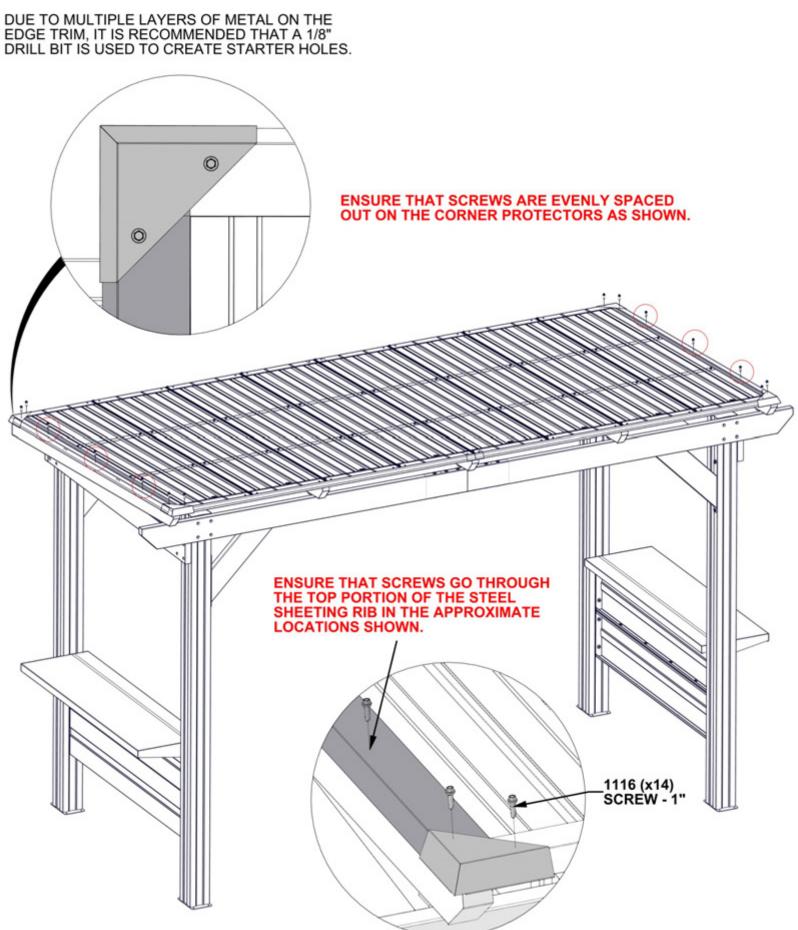


STEP 28A - ROOF ASSEMBLY

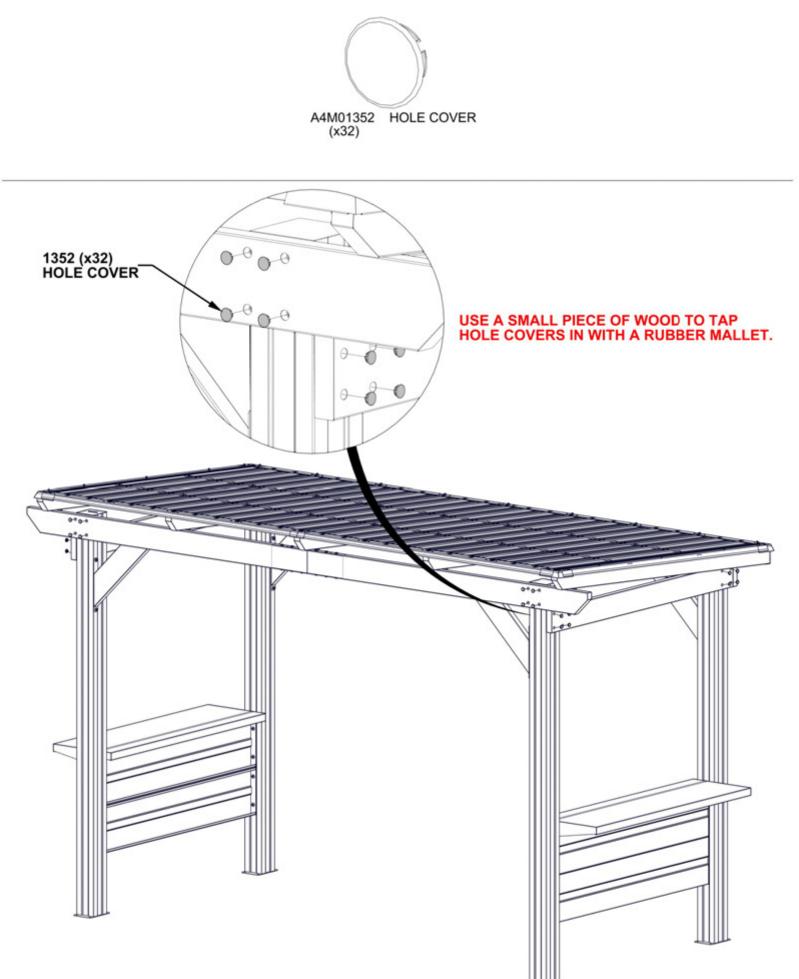


STEP 28B - ROOF ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
14	H101116	SCREW SELF TAPPING 1/4x1 BLK



STEP 29 - GAZEBO ASSEMBLY

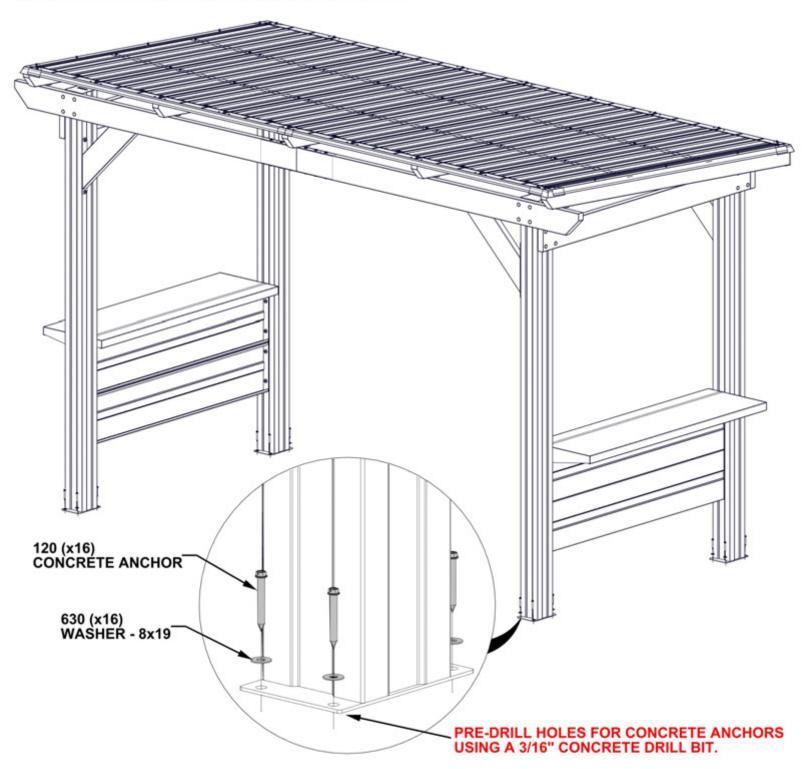


STEP 30 - GAZEBO ANCHORING

QTY	PART NUMBER	DESCRIPTION
16	H100630	WASHER FLAT 8x19 BLK
16	H100120	CONCRETE ANCHOR 1/4x2"

MANUFACTURER RECOMMENDS INSTALLATION ON CONCRETE SURFACE OR CONCRETE POST PAD AS SHOWN BELOW.

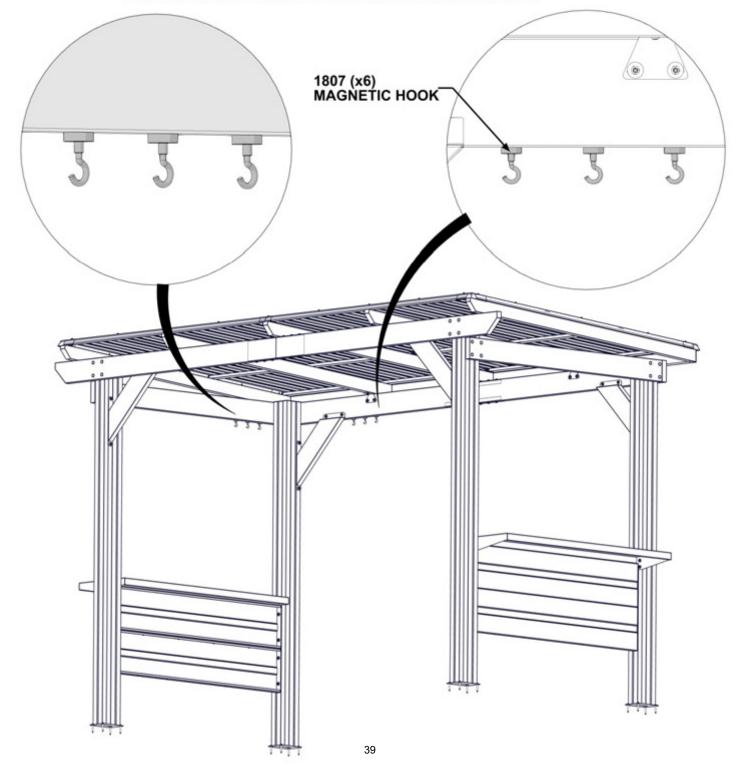
FOR INSTALLATION ON WOOD DECK, YOU MUST ENSURE THERE IS AMPLE STRUCTURAL SUPPORT UNDER THE DECK. HARDWARE NOT INCLUDED FOR DECK ATTACHMENT.



STEP 31 - GAZEBO ASSEMBLY



MAGNETIC HOOKS CAN BE ATTACHED ON ANY METAL SURFACE ON THE GAZEBO. FOR MAXIMUM STRENGTH AND SUPPORT, IT IS RECOMMENDED TO ATTACH ON BOTTOM SIDE OF BACK OR SIDE BEAMS.



ELECTRICAL ENCLOSURE

