



Manufactured by:
Backyard Discovery
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800-856-4445

Basepoint Business Centre: Rivermead Drive, Westlea, Swindon SN5 7EX Phone: 0800-118-2476
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20x10 EVANSTON STEEL WALL-MOUNTED LOUVERED PERGOLA

MODEL #: 2407114



WARNING

Cancer and Reproductive Harm
www.P65Warnings.ca.gov



Please visit www.backyarddiscovery.com
For the most up to date assembly manual, to register your product, or to order
replacement parts Para obtener instrucciones en español, visite
www.backyarddiscovery.com



EASY STEP-BY-STEP
3D INTERACTIVE INSTRUCTIONS
DOWNLOAD THE FREE APP



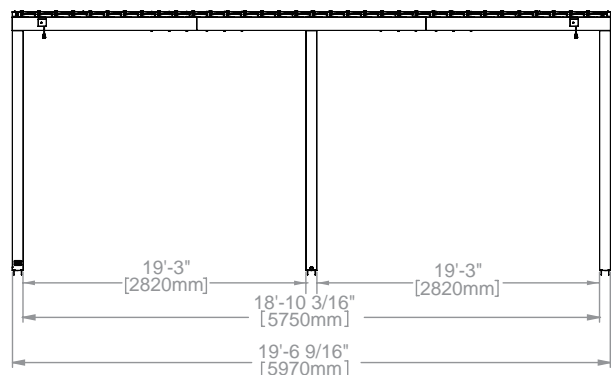
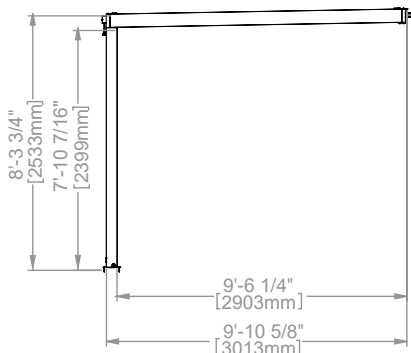
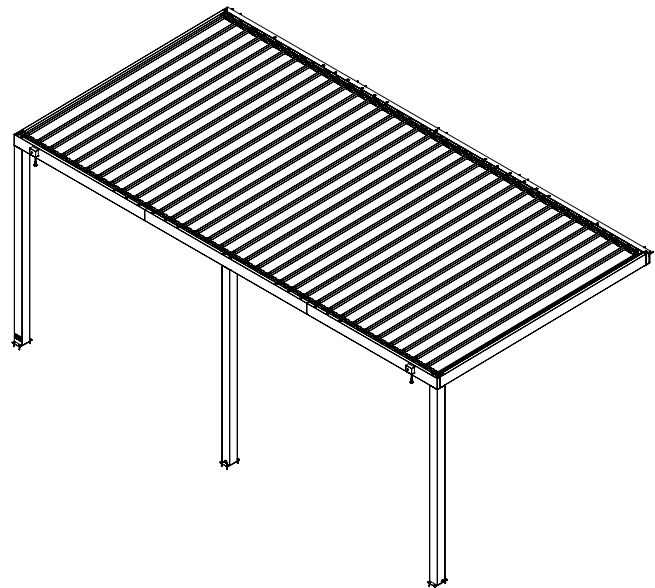
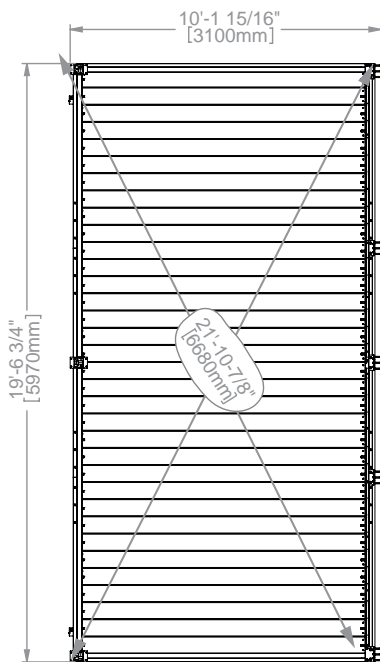
OWNER'S MANUAL - BASIC SETUP DIMENSIONS & ASSEMBLY NOTES

It is critically important that you start with square and level footings, concrete pad or deck to attach your structure.

- Pay close attention to the items needed for each step. Make sure you are using the correct hardware for each step. Using incorrect hardware may result in improper assembly
- Remember to double check for underground utilities and overhead electrical lines

Post mounts are provided with your structure which allows you to permanently install your structure to a pre-existing or new wood or concrete surface. See Anchor Instructions for further details and recommendations.

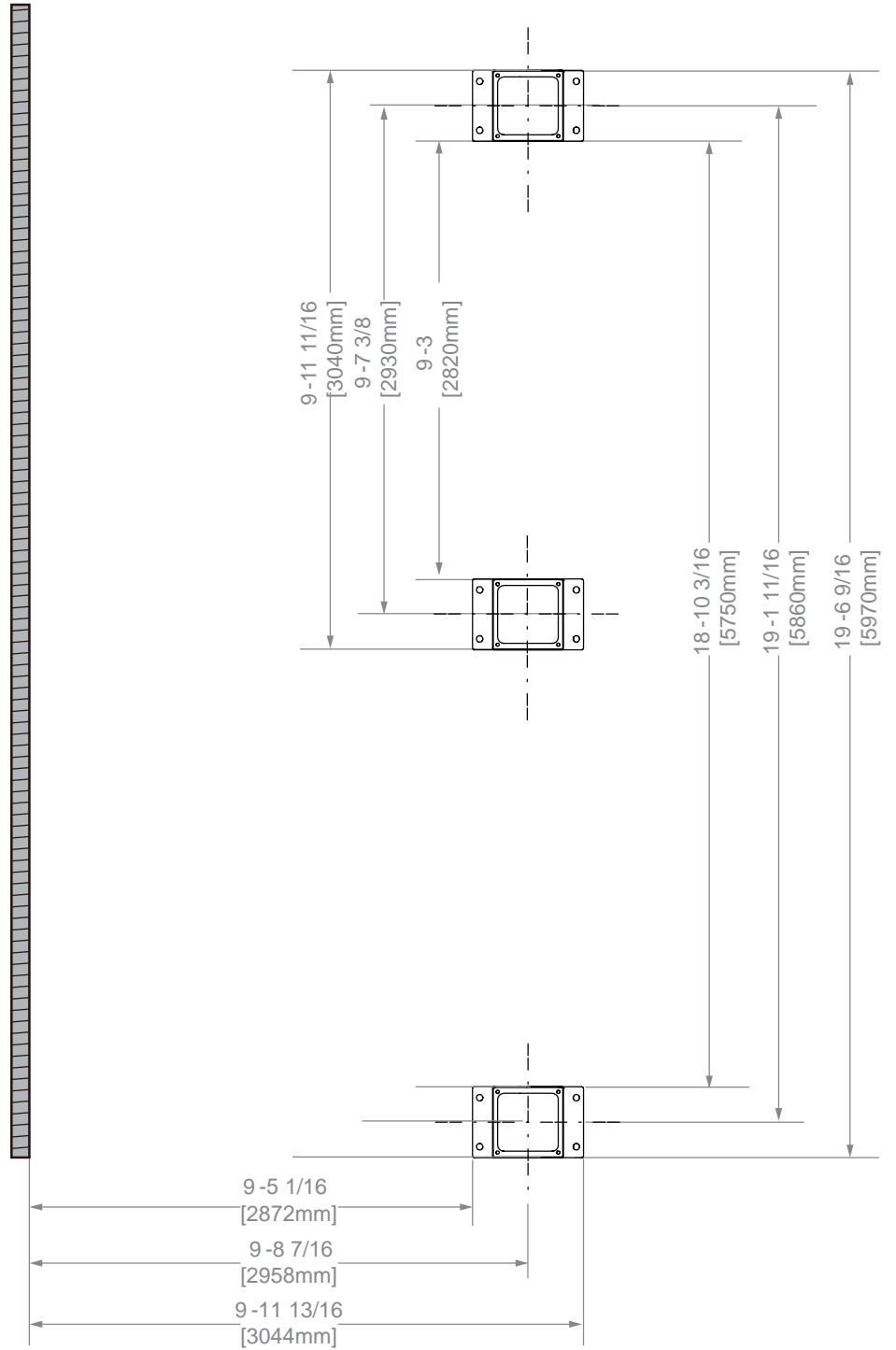
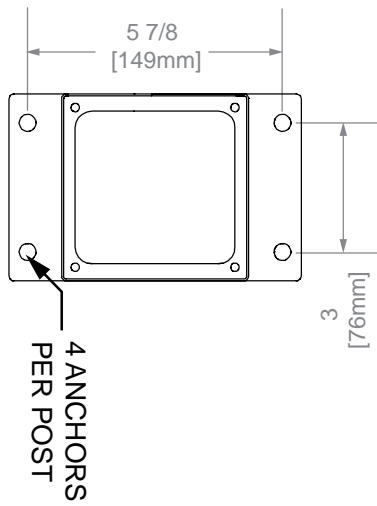
- The hardware to attach the post mounts to the structure is included.
- The hardware to mount the structure permanently to a concrete surface is included.
- The hardware to attach the structure permanently to a house is included.
- The hardware to mount the structure permanently to a wood deck is NOT included and will need to be purchased separately. You must ensure there is ample structural support under the deck before permanently attaching.



OWNER'S MANUAL - ANCHORING LAYOUT

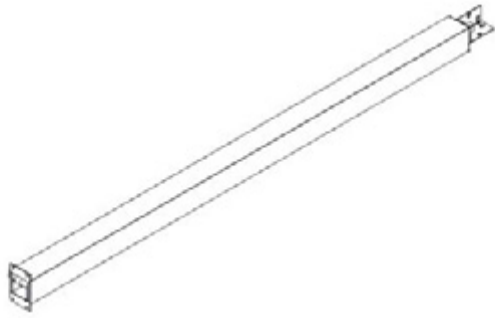
HOUSE

NOTE: DIMENSIONS ARE TO ANCHOR PLATE ON BOTTOM OF POST EXCEPT WHERE NOTED.

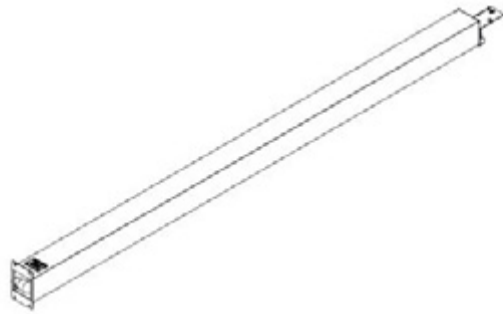


OWNER'S MANUAL - PARTS IDENTIFICATION

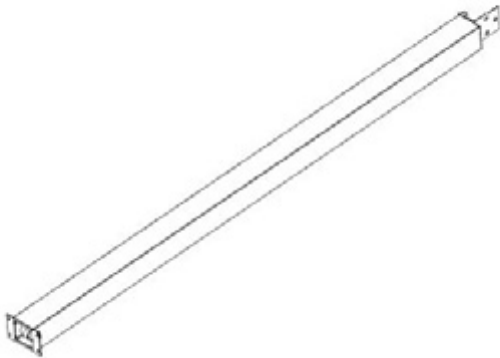
METAL COMPONENTS (NOT TO SCALE)



P02 POST - A4M01984
(x1) 4 5/16"x6 3/4"x99 1/2" (110x172x2527)



P03 POST - A4M02131
(x1) 4 5/16"x6 3/4"x99 1/2" (110x172x2527)



P04 POST - A4M02587
(x1) 4 5/16"x6 3/4"x99 1/2" (110x172x2527)



L01 LOUVER - A4M04137
(x34) 1 11/16"x7 5/8"x114 5/16" (42x194x2904)



G01 GUTTER - A4M03478
(x1) 1 9/16"x1 15/16"x1117 5/16" (40x50x2838)



G02 GUTTER - A4M02583
(x1) 1 9/16"x1 15/16"x1111" (40x50x2820)



G06 GUTTER - A4M03481
(x2) 1 9/16"x1 15/16"x1111 3/4" (40x50x2839)



M02 LOUVER MOUNT - A4M02594
(x2) 1"x1 15/16"x110 3/4" (25x49x2813)

OWNER'S MANUAL - PARTS IDENTIFICATION

METAL COMPONENTS (NOT TO SCALE)



M04 LOUVER MOUNT - A4M02596
(x2) 1"x1 15/16"x110 3/4" (25x49x2813)



F01 FLAT BAR - A4M02585
(x4) 1/16"x1"x110 3/4" (2x25x2813)



F02 LOUVER TIE STRAP - A4M04059
(x4) 1/8"x13/16"x108 3/8" (3x20x2752)



J1 SPLICE BRACKET - A4M02230
(x2) 1 5/16"x5 3/16"x39 3/8" (33.2x131.2x1000)



J2 SPLICE BRACKET - A4M03498
(x2) 1 5/16"x5 3/16"x39 3/8" (33.2x131.2x1000)



K1 WEATHER STRIP 20FT - A6P01106
(x1) 1/16"x3 15/16"x225 3/8" (1.6x100x5724)



B01 BEAM - A4M03480
(x1) 1 7/16"x5 1/4"x114 7/8" (36x134x2918)



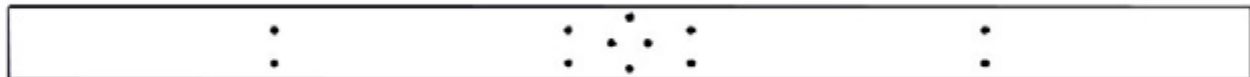
B02 LEFT BEAM ASSEMBLY - A4M03479
(x1) 1 7/16"x5 1/4"x114 7/8" (36x134x2918)



B03 BEAM - A4M03496
(x1) 1 7/16"x5 1/4"x89 7/8" (36x134x2283)



B04 BEAM - A4M02590
(x1) 1 7/16"x5 1/4"x72 7/16" (36x134x1839)



B05 BEAM - A4M02591
(x1) 1 7/16"x5 1/4"x89 7/8" (36x134x2283)



B06 BEAM - A4M02592
(x1) 1 7/16"x5 1/4"x72 7/16" (36x134x1839)



B07 BEAM - A4M03497
(x1) 1 7/16"x5 1/4"x72 7/16" (36x134x1839)



B08 BEAM - A4M03495
(x1) 1 7/16"x5 1/4"x72 7/16" (36x134x1839)

OWNER'S MANUAL - PARTS IDENTIFICATION

METAL COMPONENTS (NOT TO SCALE)



L02 LOUVER DRIVE SIDE PLATE - A4M04139
(x2) 1/16"x2 3/16"x6 9/16" (2x55x167)



L03 LOUVER SIDE PLATE - A4M04138
(x66) 1/16"x2 3/16"x6 9/16" (2x55x167)



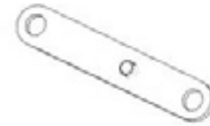
F05 KEY STOCK - A4M02226
(x2) 1/2"x1/2"x3 3/4" (13x13x95)



F07 COVER - A4M02228
(x2) 1 9/16"x2 7/8"x3 1/4" (39.5x73x82)



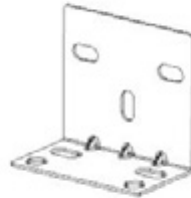
F04 LINKAGE STRAP - A4M02225
(x2) 1/8"x13/16"x2 5/8" (3x20x66)



F03 LINKAGE STRAP - A4M02229
(x2) 1/2"x11/16"x3 13/16" (13x17x97)



K03 CENTER WALL BRACKET - A4M03482
(x3) 2 11/16"x5 1/8"x5 15/16" (69x131x152)



K04 CORNER WALL BRACKET - A4M03483
(x2) 3 7/8"x5 1/8"x5 15/16" (99x131x152)



F06 SPACER - A4M02227
(x2) 1/16"x2 3/16"x2 3/4" (1.5x56x70)



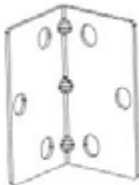
H01 CRANK HANDLE - A4M04022
(x2)



L04 BODY HALF - A4M02132
(x2) 11/16"x2 1/2"x2 7/8" (17x64x73)



9205413 ELECTRICAL ENCLOSURE
(x1)



CB01 POST BRACKET - A4M04063
(x2) 2 15/16"x2 15/16"x5 1/4" (74.5x74.5x134)



A6P00796 SILICONE
(x1)



SHIM - A4M04024
(x6) 1/8"x4 3/8"x6 3/4" (3x110x172)



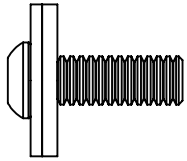
T01 BRACKET TEMPLATE - W4L20791
(x2) 1/8"x5 1/2"x84 5/8" (3x140x2149)



T02 BRACKET TEMPLATE - W4L20792
(x1) 1/8"x5 1/2"x67 5/16" (3x140x1710)

OWNER'S MANUAL - PARTS IDENTIFICATION

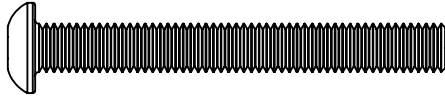
HARDWARE COMPONENTS



H101202 | TORX PAN HEAD 1/4-20x3/4 ASSY
(x165) | 1/4-20x3/4 ASSY



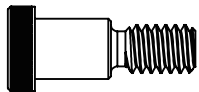
H101101 | TORX PAN HEAD
(x2) | 1/4-20x3/4" BLK



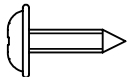
H101126 | TORX PAN HEAD
(x8) | 1/4-20x2 1/8" BLK



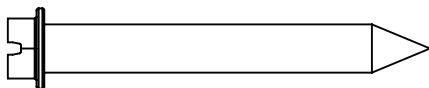
H101187 | BOLT PPH
(x2) | 8-32x1 1/8" BLK



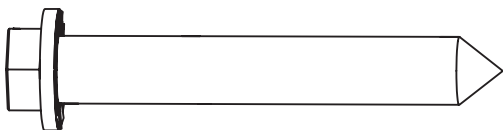
H101189 | LOW PROFILE SHOULDER BOLT
(x4) | 1/4-20x3/8" BLK



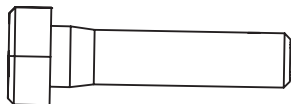
H100408 | SCREW PWH
(x136) | 8x1/2 BLK



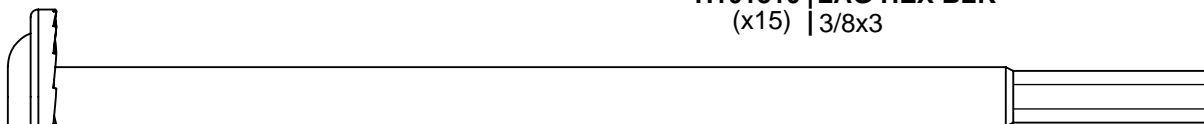
H101305 | CONCRETE ANCHOR
(x12) |



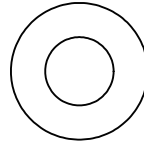
H101165 | CONCRETE ANCHOR
(x15) | 3/8x3" BLK



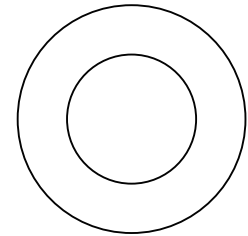
H100481 | BOLT HEX
(x12) | 5/16x1 1/4 BLK



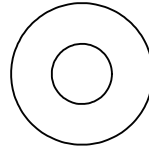
H101230 | BOLT WH
(x10) | 5/16x6 S.S



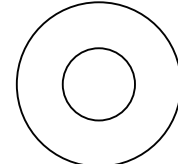
H100474 | WASHER FLAT
(x10) | 9x19 BLK



H100497 | WASHER FLAT
(x15) | 17x30 BLK



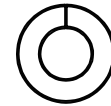
H100630 | WASHER FLAT
(x12) | 8x19 BLK



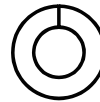
H101316 | WASHER FLAT
(x12) | 8.5x30 BLK



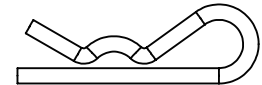
H100653 | NUT LOCK
(x4) | 1/4 BLK



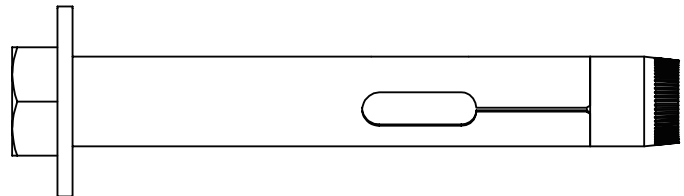
H100477 | WASHER SPLIT
(x12) | 5/16 BLK



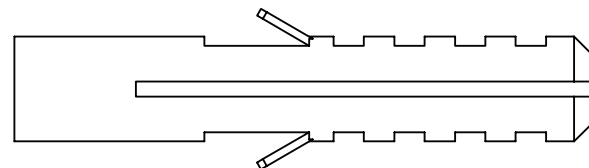
H100774 | WASHER SPLIT
(x2) | 1/4 BLK



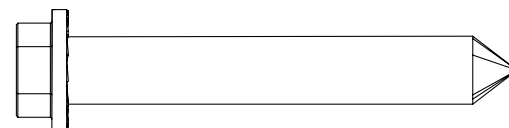
H101161 | COTTER PIN
(x68) |



H101313 | EXPANSION ANCHOR
(x15) |



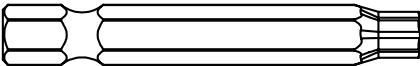
H101311 | PLASTIC ANCHOR
(x15) | 3/8



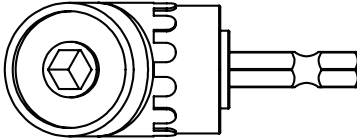
H101310 | LAG HEX BLK
(x15) | 3/8x3

OWNER'S MANUAL - PARTS IDENTIFICATION

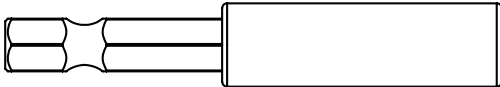
HARDWARE COMPONENTS



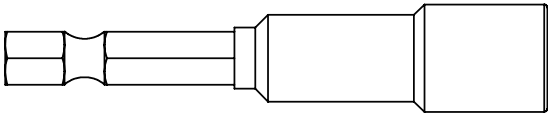
H100147 | TORX BIT
(x1) | T-30



**H101114 | RIGHT ANGLE
DRILL ADAPTER**
(x1)



H101100 | MAGNETIC DRIVER
(x1)



H101106 | SOCKET DRIVER
(x1)



H100114 | TORX BIT
(x1) | T-30

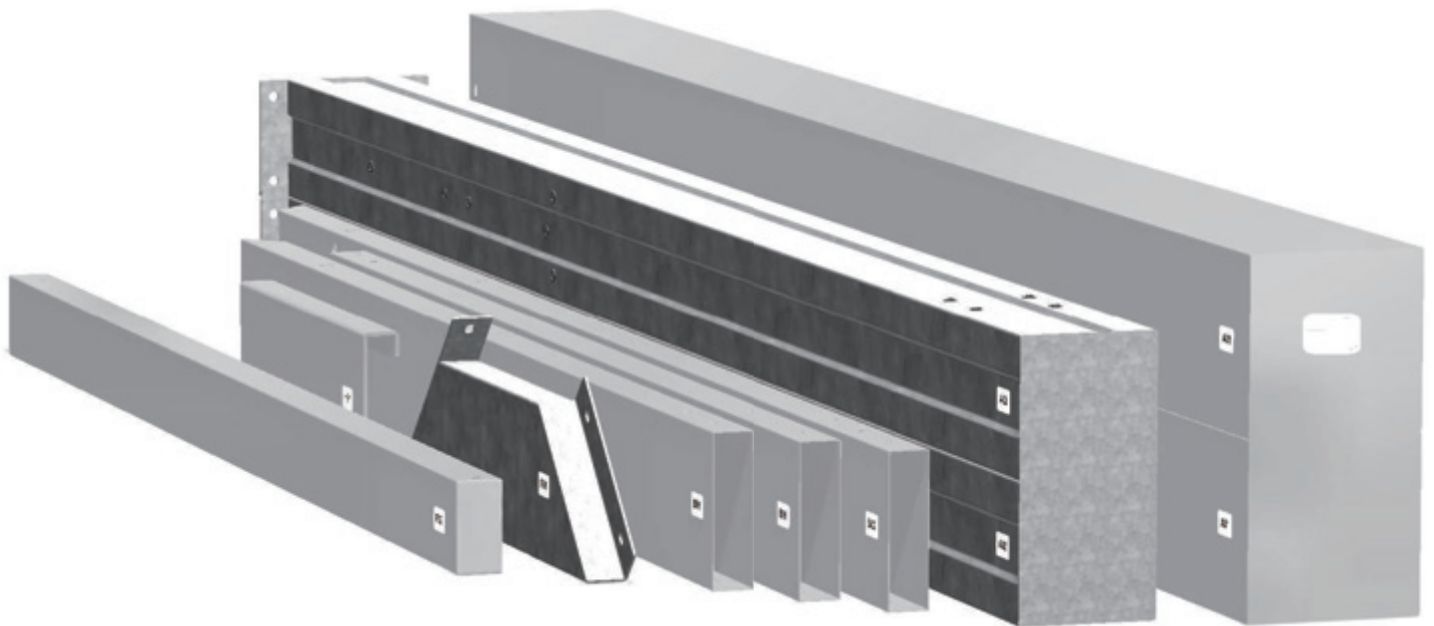
PRE-ASSEMBLY STEP 1 - SORTING PARTS

It is critical for ease of assembly that you take the time to sort and organize the parts and hardware.

METAL PARTS:

- Organize metal parts by the three-digit, alpha-numeric number stamped on each part (ex. P01).
- If there are multiple parts with the same stamped number, stack those pieces together.
- Stamps can be found on the flat surface of the parts or on the end of the parts.
- Allow yourself plenty of room - the parts can take up a significant amount of space.

**NOTE: CARTONS ARE NOT ORGANIZED BY PART NUMBER.
IT IS RECOMMENDED TO LEAVE LOUVER ASSEMBLIES IN BOX UNTIL NEEDED.**



HARDWARE PARTS:

- We recommend that you have a separate table to organize the hardware.
- Hardware bags are printed with a seven-digit, alpha-numeric part number.
- You can organize your hardware by part number or group by hardware type (e.g. bolts, nuts, etc.).
- During assembly you only need to reference the last four digits of the number.



PRE-ASSEMBLY STEP 2 - TOOLS REQUIRED



Cordless Drill or
Electric Drill



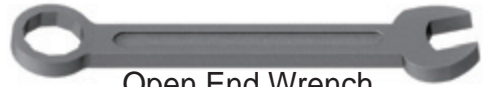
Drill Attachments:
Phillips Head



1/8", 3/16", 3/8" &
7/16" Drill Bits



Phillips Screw Driver



Open End Wrench
7/16"



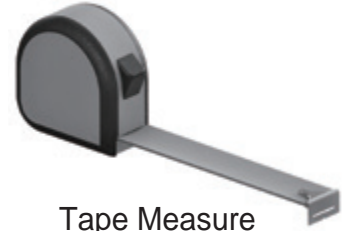
3/8" Drive Ratchet, 1/2" &
7/16" STD Sockets 1/2" & 7/16"
Deep Sockets



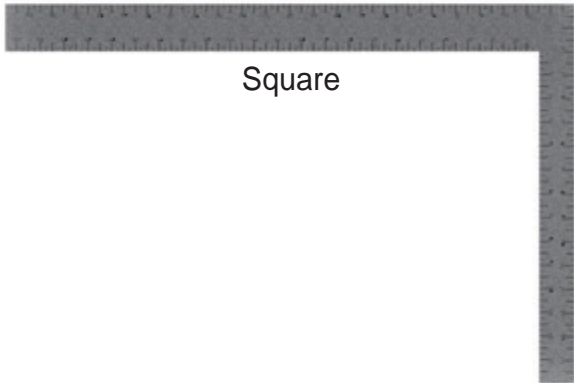
Claw Hammer



Rubber Mallet -
Optional



Tape Measure



Square




Level 24"

PRE-ASSEMBLY STEP 3 - CHOOSE YOUR ASSEMBLY METHOD

There are several types of assembly instructions available to you.

1. Printed Assembly Manual included with your set
2. BILT APP - 3D interactive instructions
3. Combination of the Printed Manual and BILT APP (Note: Step numbers can differ between the two methods)



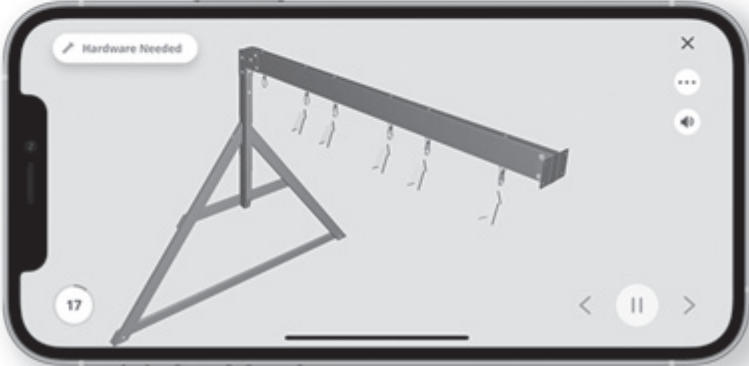
BILT[®]

Scan for easy
3D instructions

Download the BILT app
before you begin

Download on the
App Store

GET IT ON
Google Play



Hardware Needed

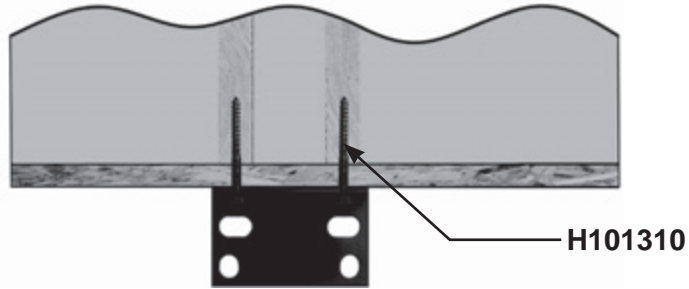
17

< || >

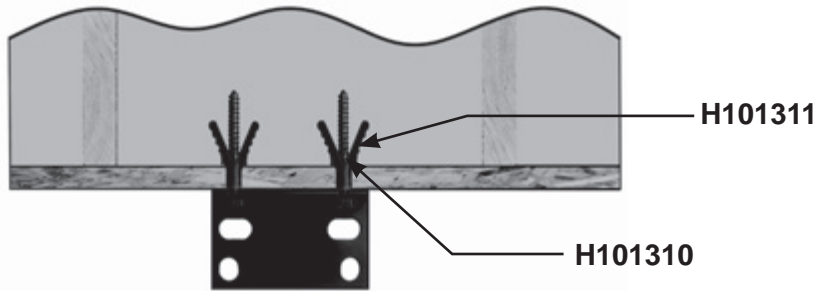
The image is a promotional graphic for the BILT app. It features the BILT logo at the top left, a QR code at the top right, and a smartphone at the bottom showing a 3D assembly instruction. The text 'Scan for easy 3D instructions' is prominently displayed in the center. Below this, it says 'Download the BILT app before you begin'. To the right of the text are two buttons: 'Download on the App Store' and 'GET IT ON Google Play'. The smartphone screen shows a 3D model of a structure with a horizontal beam and a triangular base, with various hardware components labeled. The number '17' is visible in the bottom left corner of the screen, and navigation icons are in the bottom right.

OWNER'S MANUAL - WALL ATTACHMENT TYPES

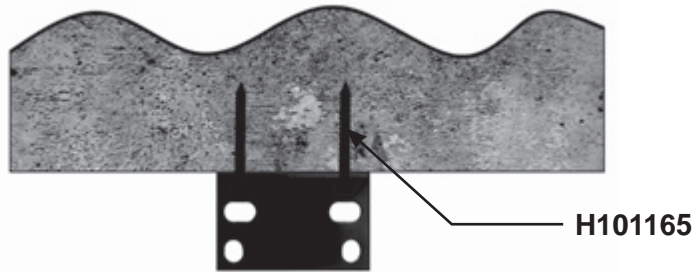
Determine which wall attachment type works best for your application. If unknown consult a licensed contractor. The recommended hardware below is provided. Backyard Discovery does not assume responsibility for any damages to your house.



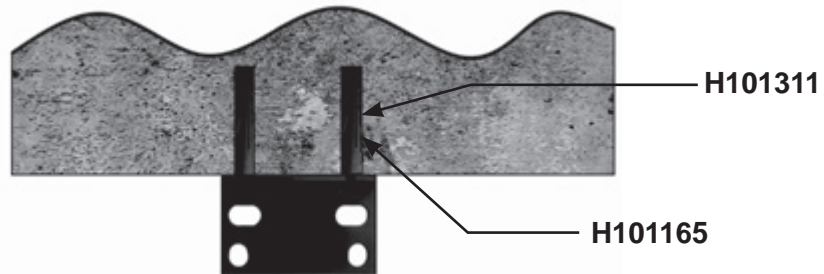
ATTACHING TO WALL WITH LAG SCREWS



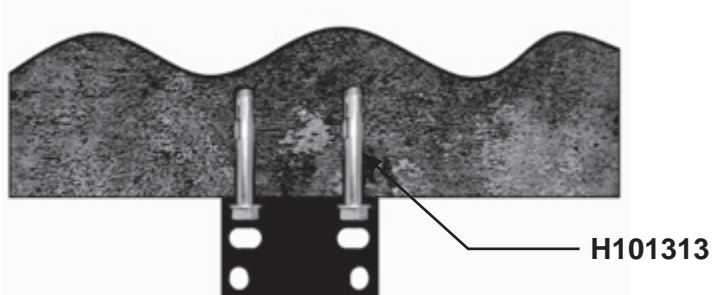
ATTACHING TO WALL WITH LAGS USING PLASTIC ANCHORS



ATTACHING TO MASONRY WITH CONCRETE ANCHORS



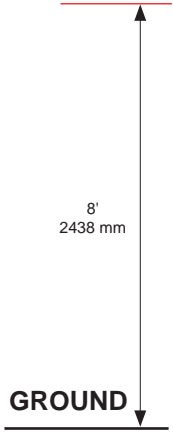
ATTACHING TO MASONRY WITH CONCRETE ANCHORS USING PLASTIC ANCHORS



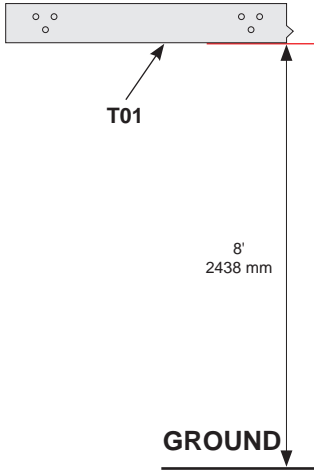
ATTACHING TO MASONRY WITH EXPANSION ANCHORS

STEP 1 - WALL BRACKET LOCATION LAYOUT

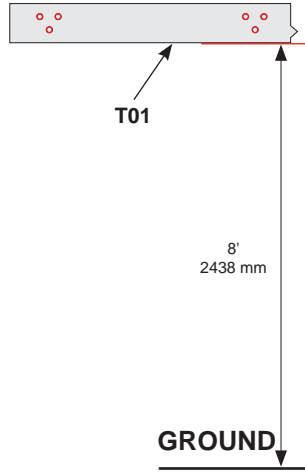
1. DRAW A STRAIGHT LINE 8' 0" [2438 mm] OFF THE GROUND.



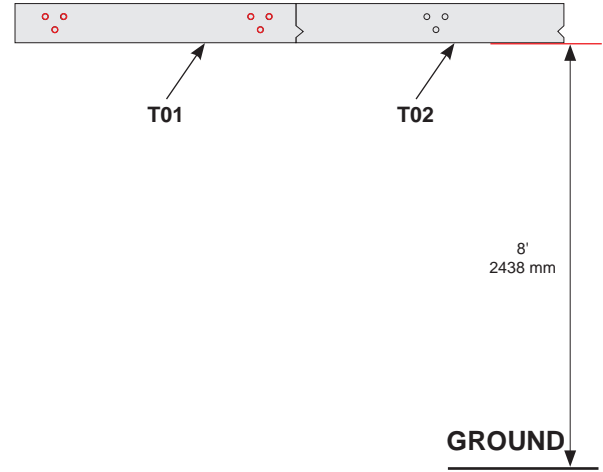
2. ALIGN THE BOTTOM OF T01 WITH THE STRAIGHT LINE AND KEEP IT LEVEL BY USING A 24" LEVEL.



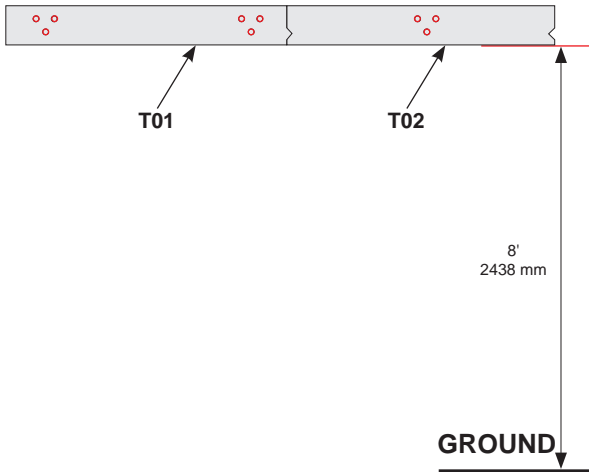
3. DRAW 6 CIRCLES ACCORDING TO HOLES IN T01.



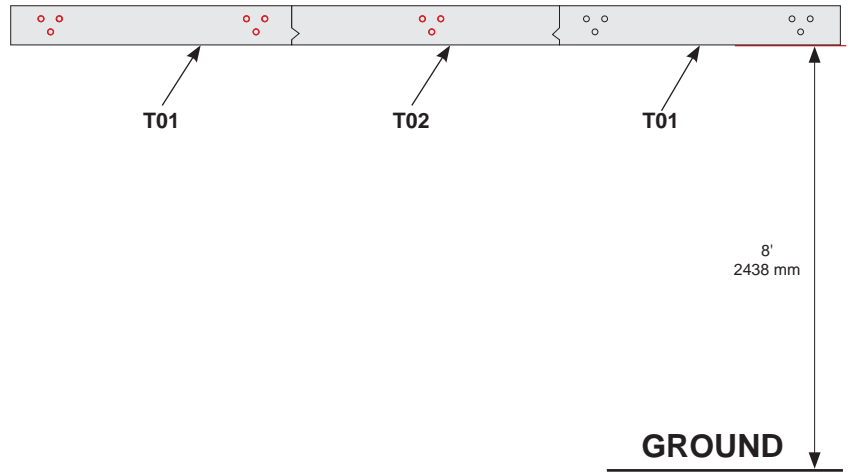
4. ALIGN T02 WITH T01 AND KEEP IT LEVEL BY USING A 24" LEVEL.



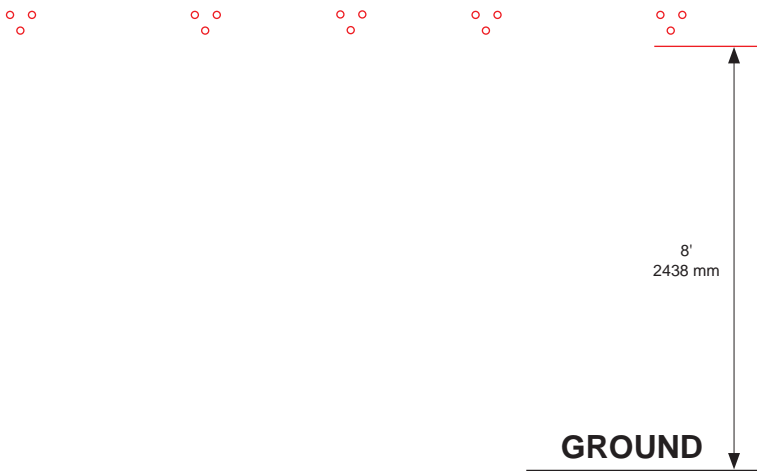
5. DRAW 3 CIRCLES ACCORDING TO HOLES IN T02.



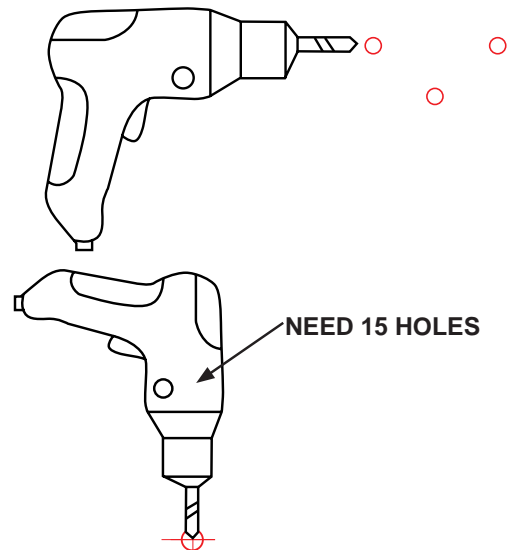
6. ALIGN T01 WITH T02 AND KEEP IT LEVEL BY USING A 24" LEVEL.



7. DRAW 6 CIRCLES ACCORDING TO HOLES IN T01.

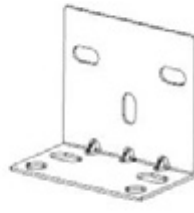
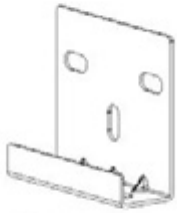


8. DRILL INTO THE WALL AT THE CENTER OF EACH CIRCLE. DRILL SIZE DETAILS ARE OUTLINED IN STEP 2A-E, DEPENDING ON WHAT ANCHORS YOU ARE USING.



CRITICAL: ALL HOLES MUST BE LEVEL ACROSS THE 5 BRACKETS.

STEP 2A - WALL BRACKET INSTALLATION USING CONCRETE ANCHORS



Qty	PartNo	Description
15	H101165	CONCRETE ANCHOR 3/8x3" BLK
15	H100497	WASHER FLAT 17x30 BLK

K03 CENTER WALL BRACKET - A4M03482
(x3) 2 11/16"x5 1/8"x5 15/16" (69x131x152)

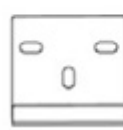
K04 CORNER WALL BRACKET - A4M03483
(x2) 3 7/8"x5 1/8"x5 15/16" (99x131x152)

- DRILL 15 Φ 5/16"/8mm HOLES IN THE WALL ACCORDING TO LAYOUT IN STEP 1.
- INSTALL WALL BRACKETS WITH CONCRETE ANCHORS.
- THE INSTALLATION HEIGHT OF WALL BRACKETS WILL BE A LITTLE HIGHER THAN THE HEIGHT OF P02 (POST), SO THE TOP HAS A SLIGHT ANGLE TO FACILITATE DRAINAGE.

BRACKET LAYOUT



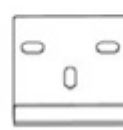
K04



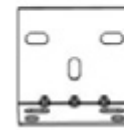
K03



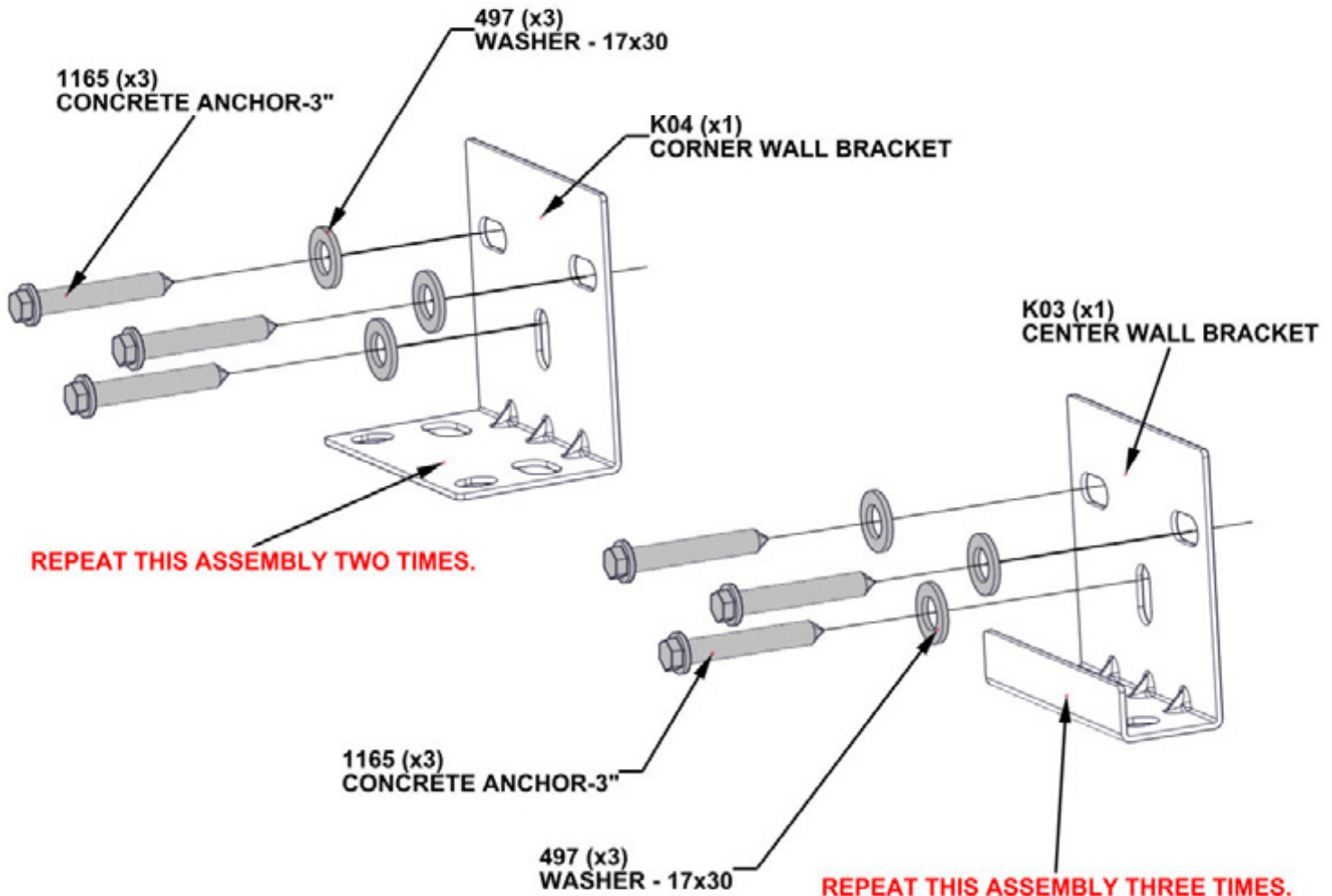
K03



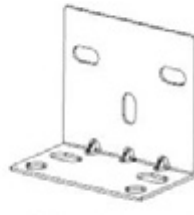
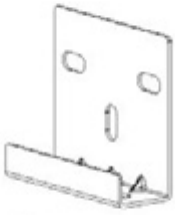
K03



K04



STEP 2B - WALL BRACKET INSTALLATION USING CONCRETE ANCHORS AND PLASTIC ANCHORS



Qty	PartNo	Description
15	H101165	CONCRETE ANCHOR 3/8x3" BLK
15	H101311	PLASTIC ANCHOR
15	H100497	WASHER FLAT 17x30 BLK

K03 CENTER WALL BRACKET - A4M03482
(x3) 2 11/16"x5 1/8"x5 15/16" (69x131x152)

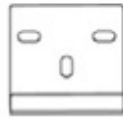
K04 CORNER WALL BRACKET - A4M03483
(x2) 3 7/8"x5 1/8"x5 15/16" (99x131x152)

- DRILL 15 Φ 1/2"/12mm HOLES IN THE WALL ACCORDING TO LAYOUT IN STEP 1.
- INSTALL WALL BRACKETS WITH PLASTIC ANCHORS AND CONCRETE ANCHORS.
- THE INSTALLATION HEIGHT OF WALL BRACKETS WILL BE A LITTLE HIGHER THAN THE HEIGHT OF P02 (POST), SO THE TOP HAS A SLIGHT ANGLE TO FACILITATE DRAINAGE.

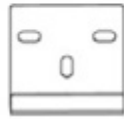
BRACKET LAYOUT



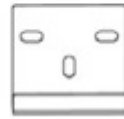
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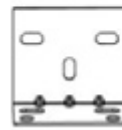
K03



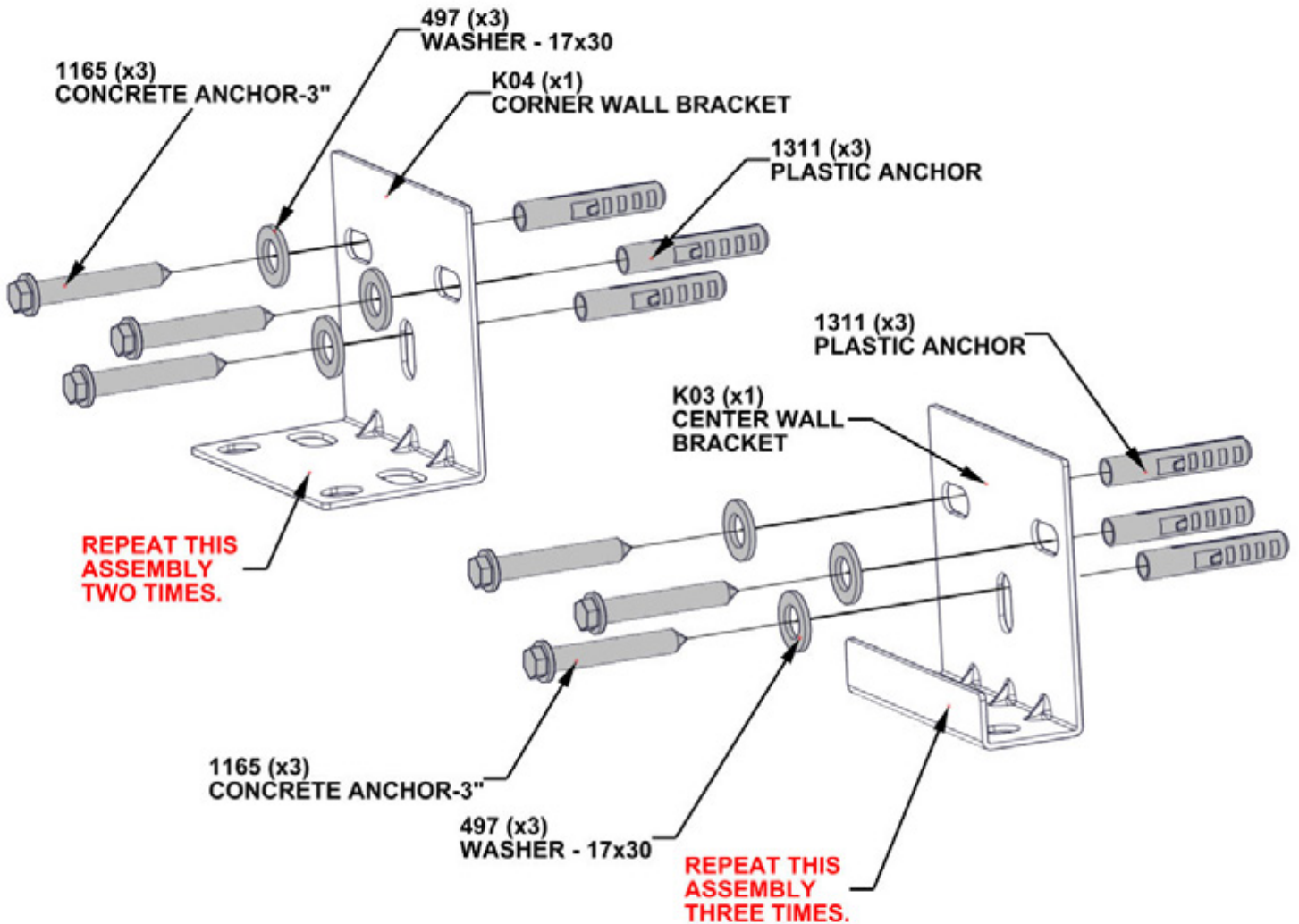
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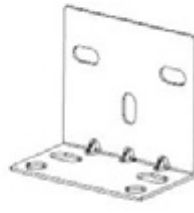
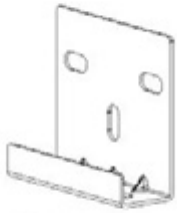
K03



K04



STEP 2C - WALL BRACKET INSTALLATION USING LAG SCREWS



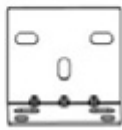
Qty	PartNo	Description
15	H101310	LAG BOLT HEX 3/8 X 3
15	H100497	WASHER FLAT 17x30 BLK

K03 CENTER WALL BRACKET - A4M03482
(x3) 2 11/16"x5 1/8"x5 15/16" (69x131x152)

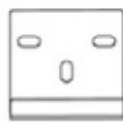
K04 CORNER WALL BRACKET - A4M03483
(x2) 3 7/8"x5 1/8"x5 15/16" (99x131x152)

- DRILL 15 Φ 1/4"/7mm HOLES IN THE WALL ACCORDING TO LAYOUT IN STEP 1.
- INSTALL WALL BRACKETS WITH LAG SCREWS.
- THE INSTALLATION HEIGHT OF WALL BRACKETS WILL BE A LITTLE HIGHER THAN THE HEIGHT OF P02 (POST), SO THE TOP HAS A SLIGHT ANGLE TO FACILITATE DRAINAGE.

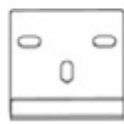
BRACKET LAYOUT



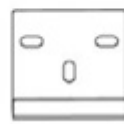
K04



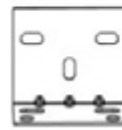
K03



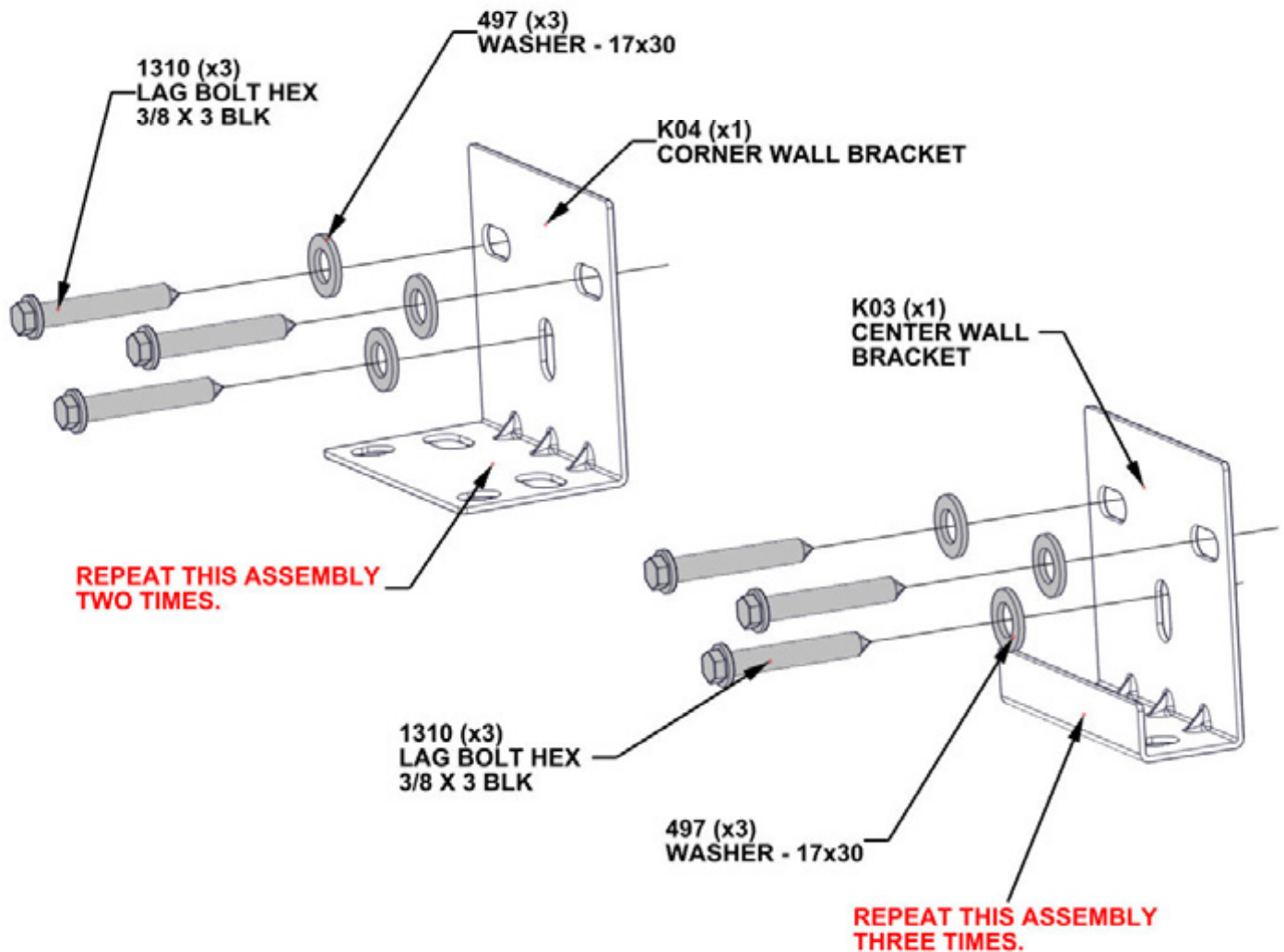
K03



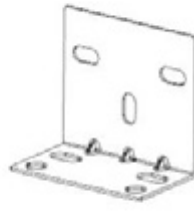
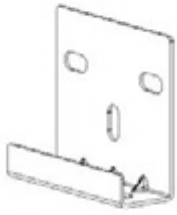
K03



K04



STEP 2D - WALL BRACKET INSTALLATION USING LAG SCREWS AND PLASTIC ANCHORS



Qty	PartNo	Description
15	H101310	LAG BOLT HEX 3/8 X 3
15	H101311	PLASTIC ANCHOR
15	H100497	WASHER FLAT 17x30 BLK

K03 CENTER WALL BRACKET - A4M03482
(x3) 2 11/16"x5 1/8"x5 15/16" (69x131x152)

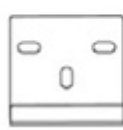
K04 CORNER WALL BRACKET - A4M03483
(x2) 3 7/8"x5 1/8"x5 15/16" (99x131x152)

- DRILL 15 Φ 1/2"/12mm HOLES IN THE WALL ACCORDING TO LAYOUT IN STEP 1.
- INSTALL WALL BRACKETS WITH PLASTIC ANCHORS AND LAG SCREWS.
- THE INSTALLATION HEIGHT OF WALL BRACKETS WILL BE A LITTLE HIGHER THAN THE HEIGHT OF P02 (POST), SO THE TOP HAS A SLIGHT ANGLE TO FACILITATE DRAINAGE.

BRACKET LAYOUT



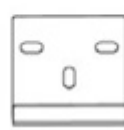
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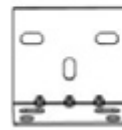
K03



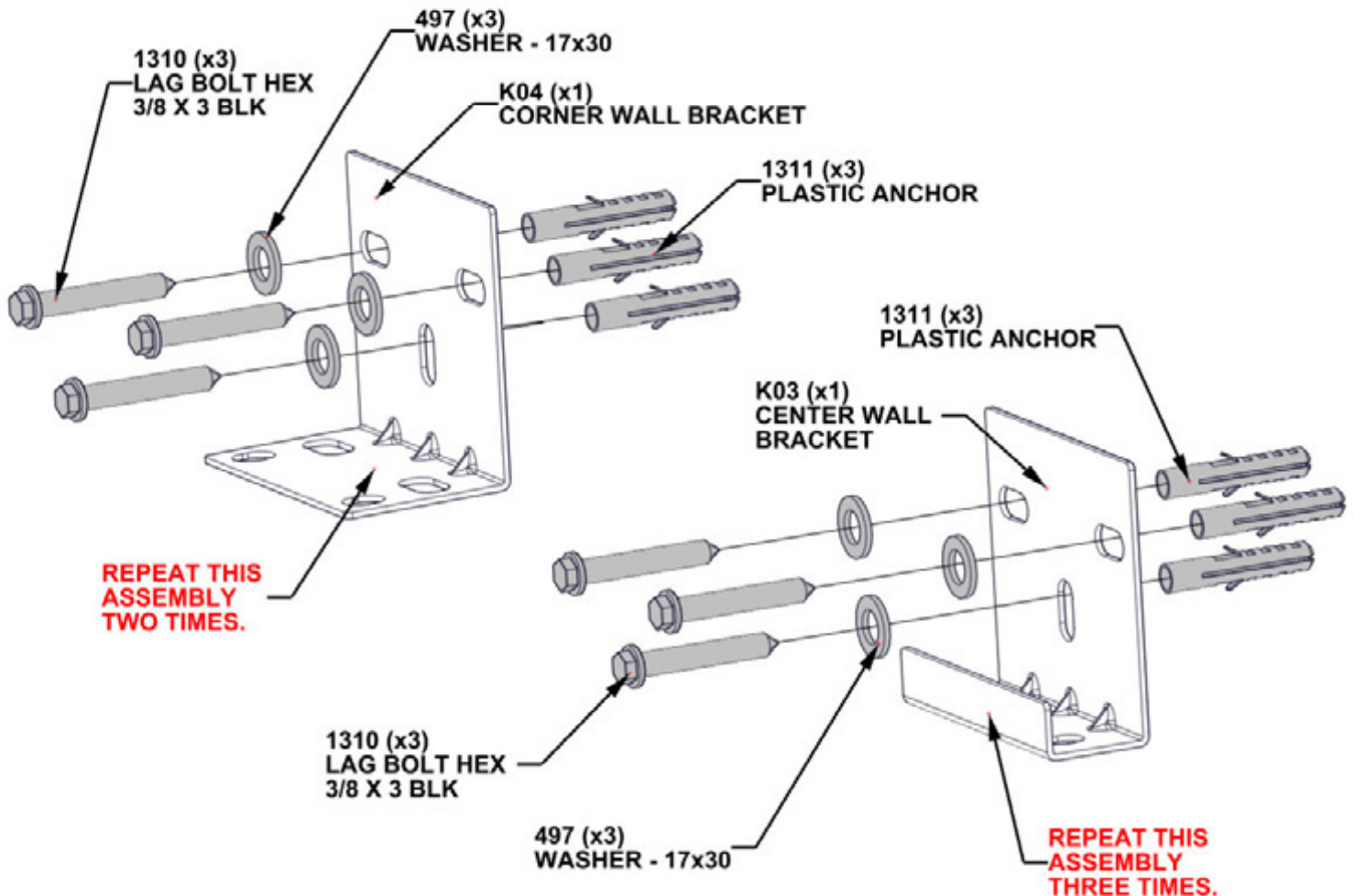
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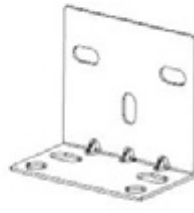
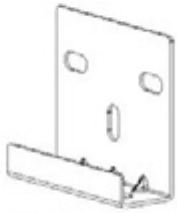
K03



K04



STEP 2E - WALL BRACKET INSTALLATION USING EXPANSION ANCHORS



Qty	PartNo	Description
15	H101313	EXPANSION ANCHOR
15	H100497	WASHER FLAT 17x30 BLK

K03 CENTER WALL BRACKET - A4M03482
(x3) 2 11/16"x5 1/8"x5 15/16" (69x131x152)

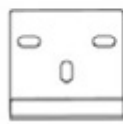
K04 CORNER WALL BRACKET - A4M03483
(x2) 3 7/8"x5 1/8"x5 15/16" (99x131x152)

- DRILL 15 Φ 3/8"/10mm HOLES IN THE WALL ACCORDING TO LAYOUT IN STEP 1.
- INSTALL WALL BRACKETS WITH EXPANSION ANCHORS.
- THE INSTALLATION HEIGHT OF WALL BRACKETS WILL BE A LITTLE HIGHER THAN THE HEIGHT OF P02 (POST), SO THE TOP HAS A SLIGHT ANGLE TO FACILITATE DRAINAGE.

BRACKET LAYOUT



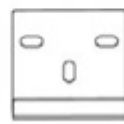
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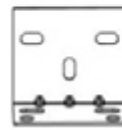
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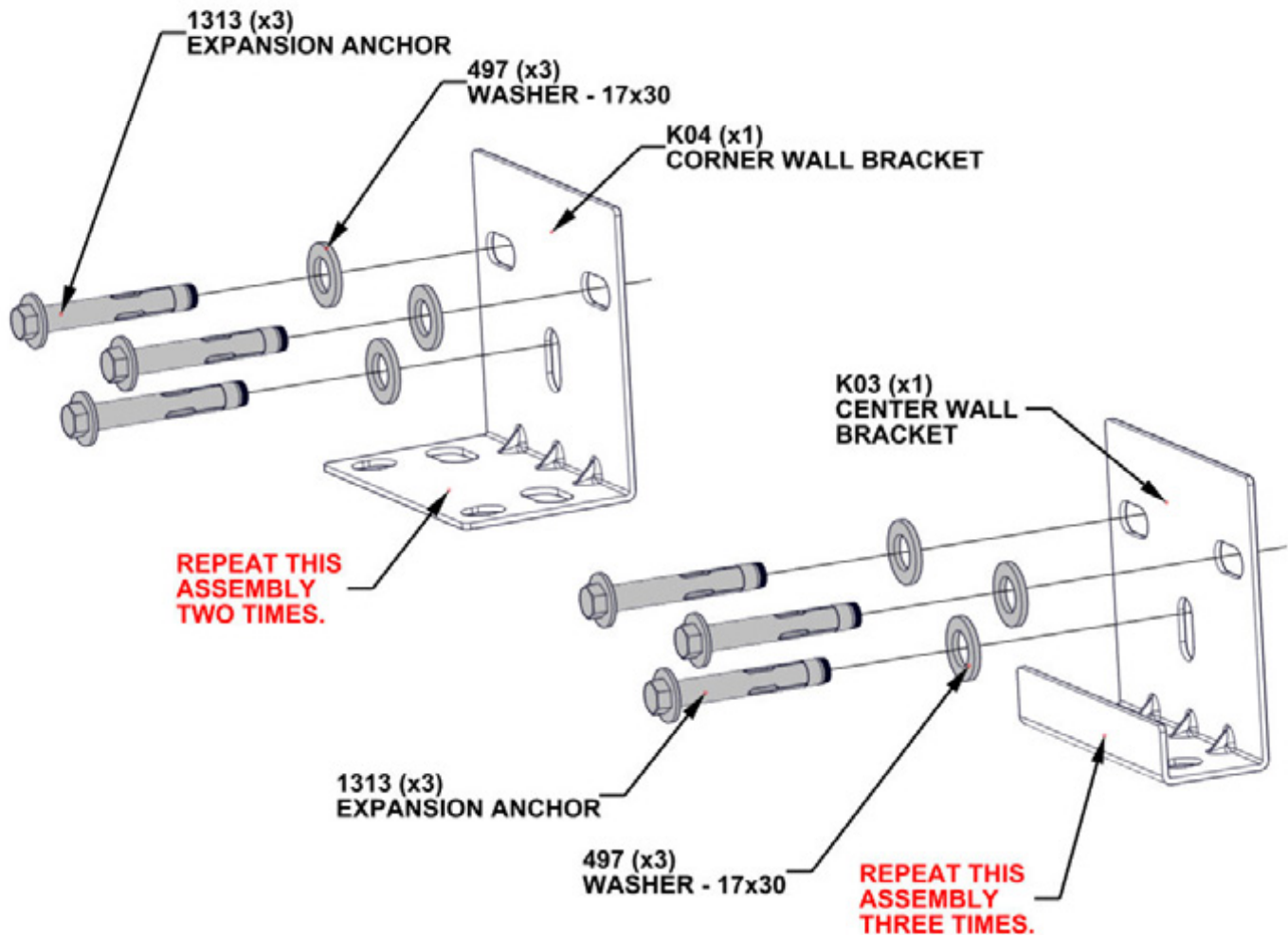
K03



K03



K04



STEP 3A - REAR BEAM ASSEMBLY

Qty	PartNo	Description
3	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



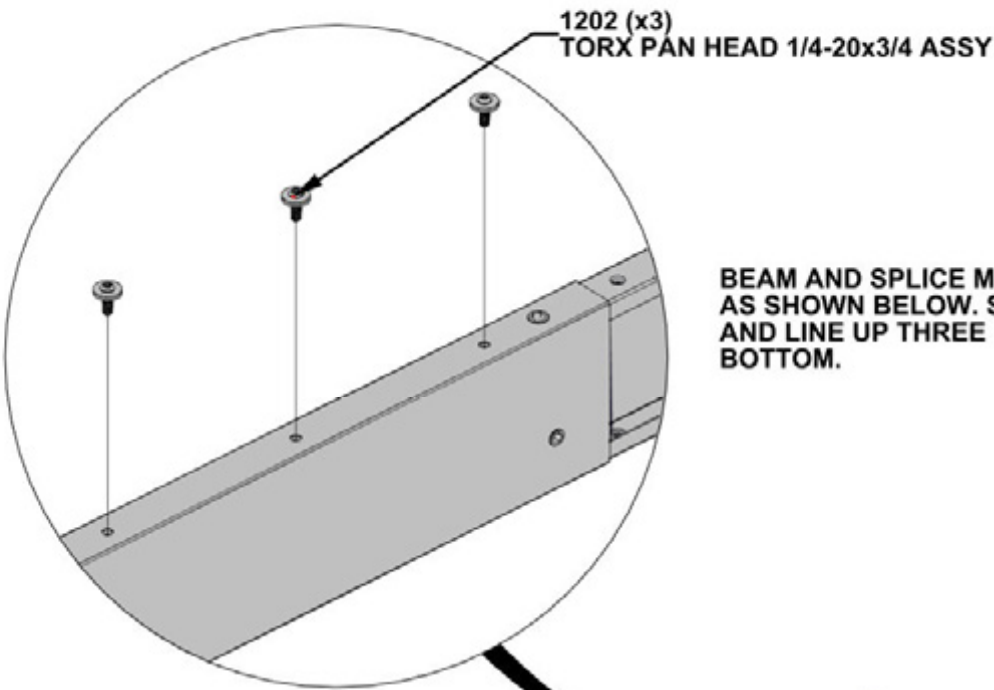
B07 BEAM - A4M03497
(x1) 1 7/16"x5 1/4"x72 7/16" (36x134x1839)



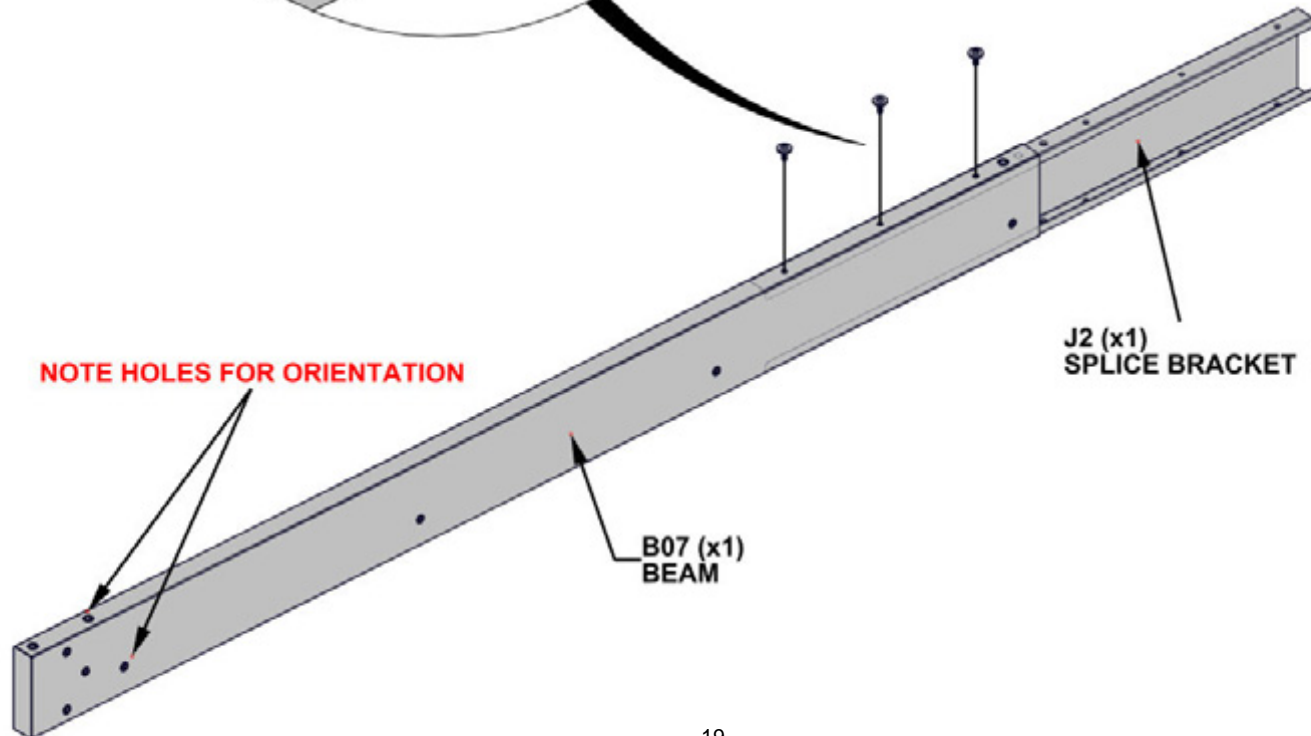
J2 SPLICE BRACKET - A4M03498
(x1) 1 5/16"x5 3/16"x39 3/8" (33.2x131.2x1000)

- HAND TIGHTEN ONLY.

FOR EASE OF ASSEMBLY, WE RECOMMEND USING SAWHORSES FOR STEPS 3A - 7.



BEAM AND SPLICE MUST BE ORIENTED AS SHOWN BELOW. SLIDE J2 INTO B07 AND LINE UP THREE HOLES TOP AND BOTTOM.



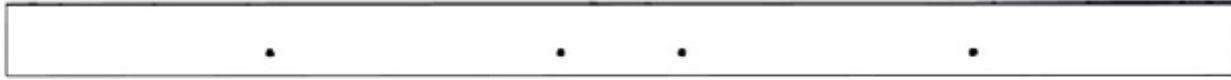
NOTE HOLES FOR ORIENTATION

B07 (x1)
BEAM

J2 (x1)
SPLICE BRACKET

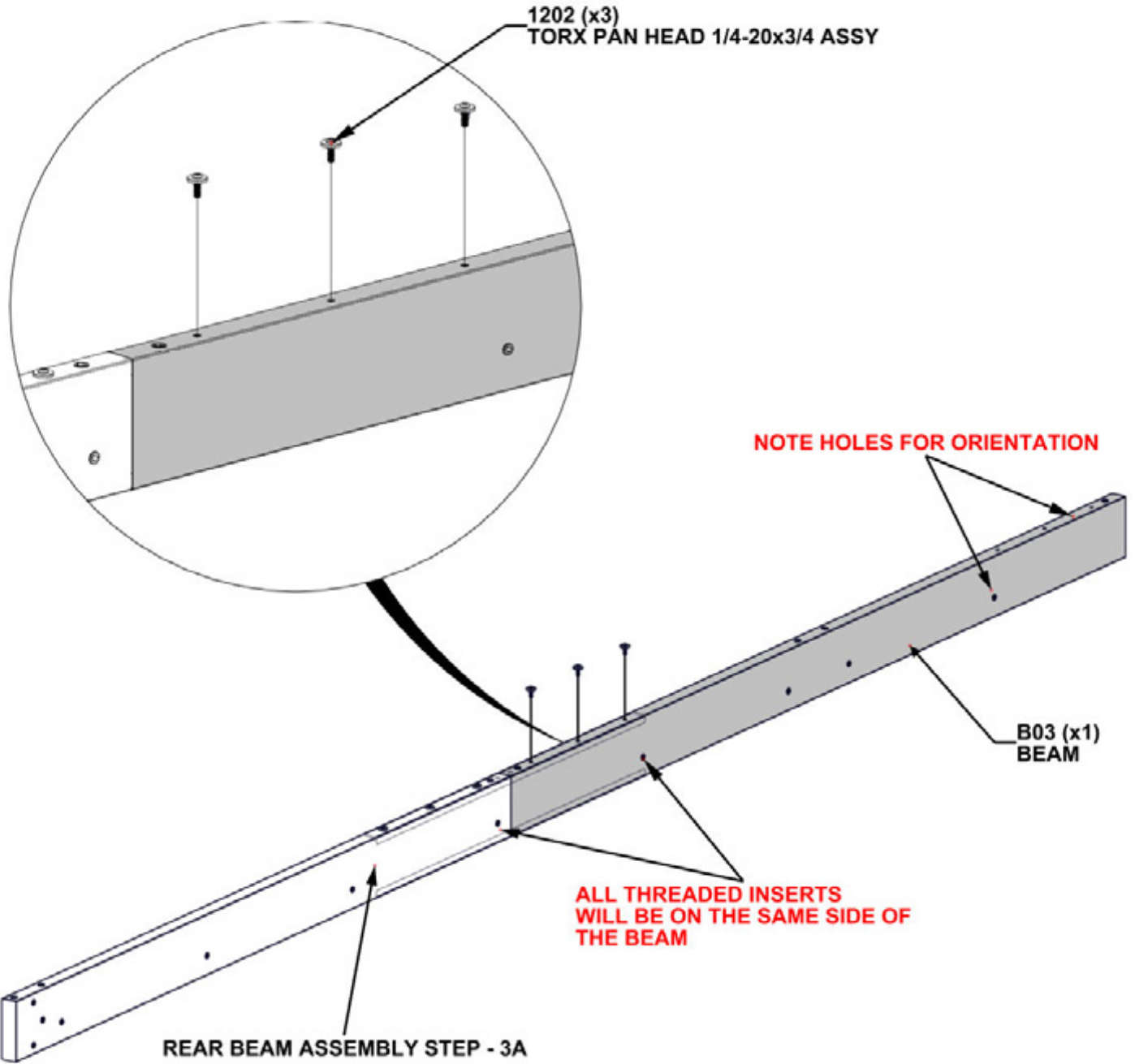
STEP 3B - REAR BEAM ASSEMBLY

Qty	PartNo	Description
3	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



B03 BEAM - A4M03496
(x1) 1 7/16"x5 1/4"x89 7/8" (36x134x2283)

- SLIDE B03 ONTO SPLICE BRACKET.
- GENTLY TAP ENDS OF ASSEMBLY WITH RUBBER Mallet UNTIL GAP CLOSES, THEN TIGHTEN ALL BOLTS ON BEAM.



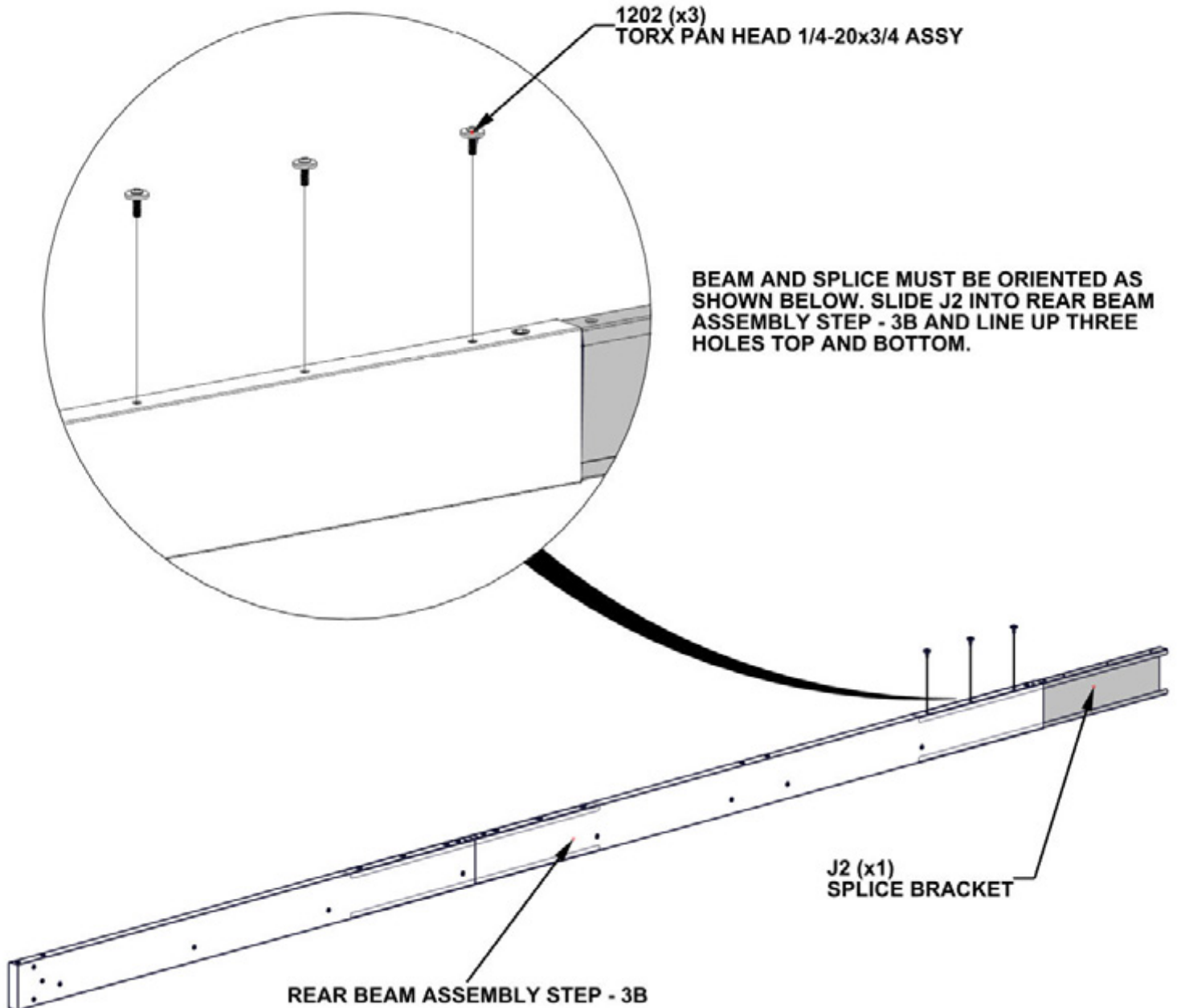
STEP 3C - REAR BEAM ASSEMBLY

Qty	PartNo	Description
3	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



J2 SPLICE BRACKET - A4M03498
(x1) 1 5/16"x5 3/16"x39 3/8" (33.2x131.2x1000)

- HAND TIGHTEN ONLY.



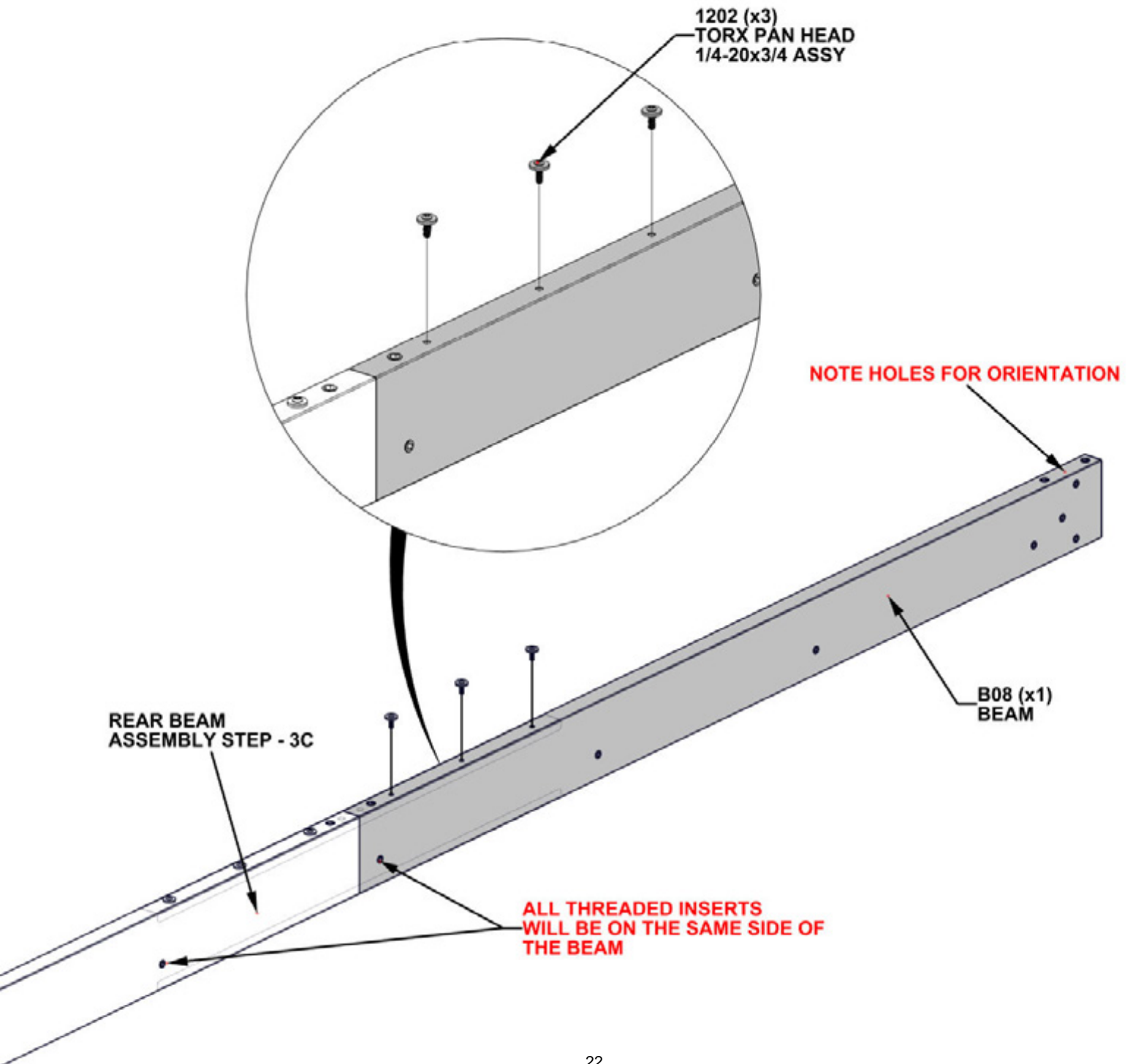
STEP 3D - REAR BEAM ASSEMBLY

Qty	PartNo	Description
3	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



B08 BEAM - A4M03495
(x1) 1 7/16"x5 1/4"x72 7/16" (36x134x1839)

- SLIDE B08 ONTO SPLICE BRACKET.
- GENTLY TAP ENDS OF ASSEMBLY WITH RUBBER Mallet UNTIL GAP CLOSES, THEN TIGHTEN ALL BOLTS ON BEAM.



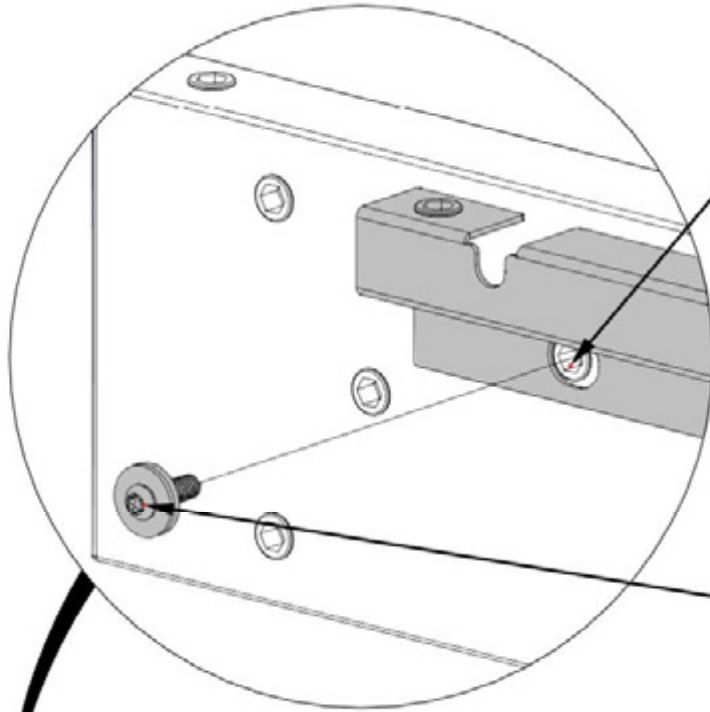
STEP 4A - REAR BEAM LOUVER MOUNT



Qty	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

M04 LOUVER MOUNT - A4M02596
(x1) 1"x1 15/16"x110 3/4" (25x49x2813)

- HAND TIGHTEN ONLY.



LOUVER MOUNT WILL FIT AROUND THREADED INSERTS IN BEAM

1202 (x6)
TORX PAN HEAD
1/4-20x3/4 ASSY

NOTE LOCATIONS

NOTE LOCATIONS

M04 (x1)
LOUVER MOUNT

REAR BEAM ASSEMBLY STEP - 3D

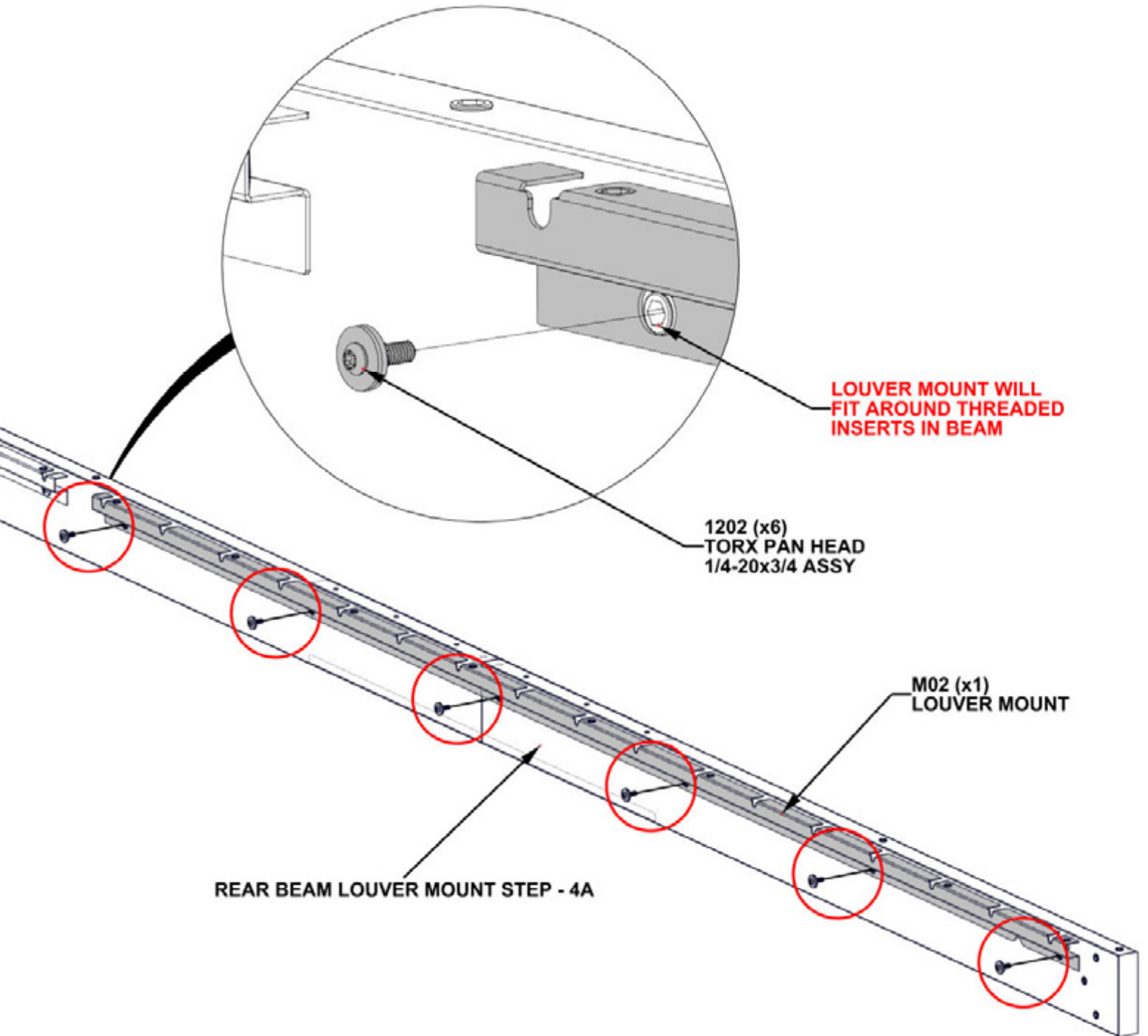
STEP 4B - REAR BEAM LOUVER MOUNT



M02 LOUVER MOUNT - A4M02594
(x1) 1"x1 15/16"x110 3/4" (25x49x2813)

Qty	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

- HAND TIGHTEN ONLY.



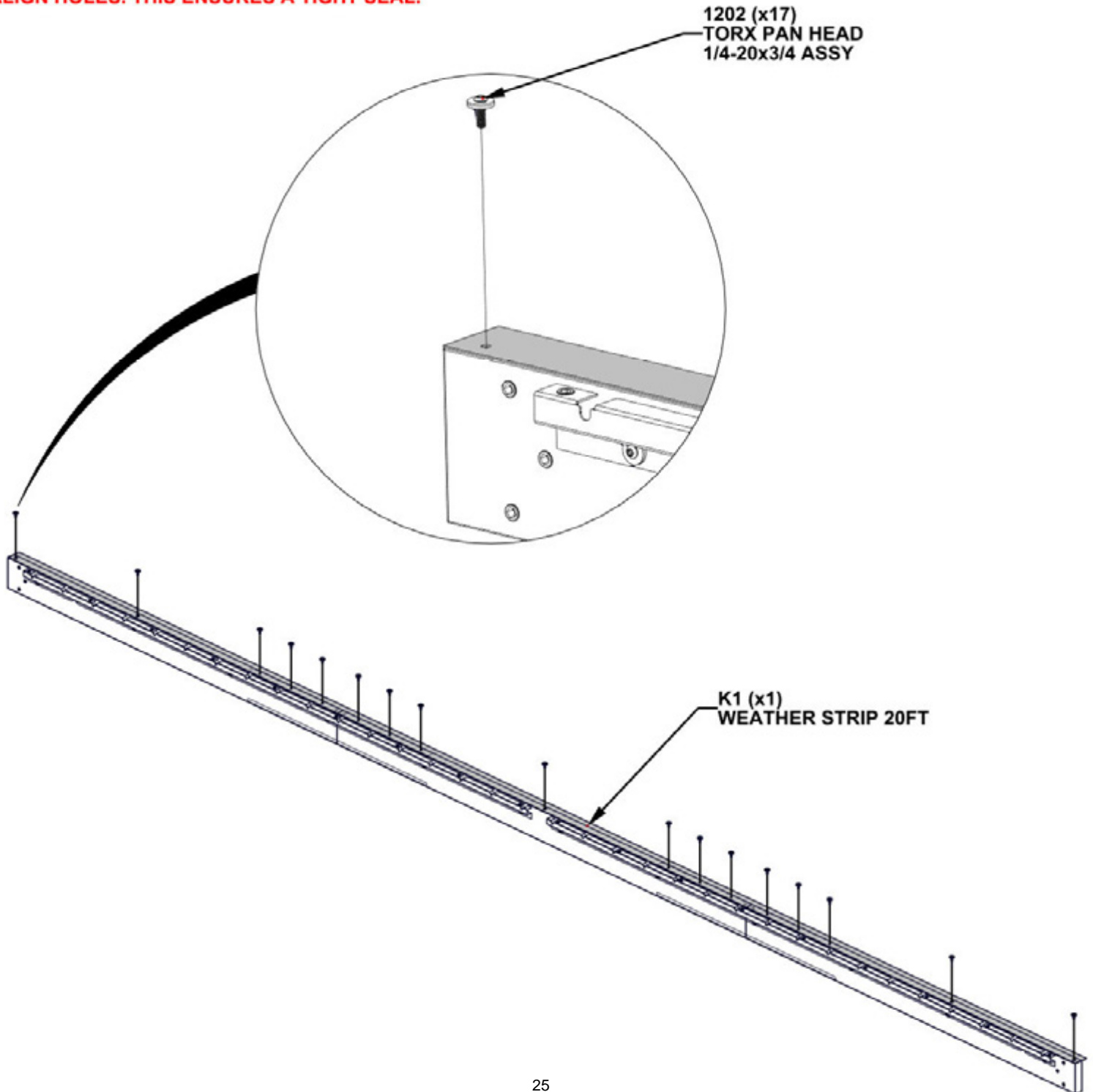
STEP 5 - REAR BEAM WEATHER STRIP

Qty	PartNo	Description
17	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

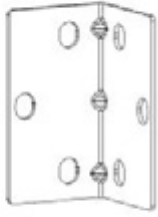
K1 WEATHER STRIP 20FT - A6P01106
(x1) 1/16"x3 15/16"x225 3/8" (1.6x100x5724)

- ALIGN SCREW HOLES.

- WEATHER STRIP WILL NEED TO BE STRETCHED TO ALIGN HOLES. THIS ENSURES A TIGHT SEAL.



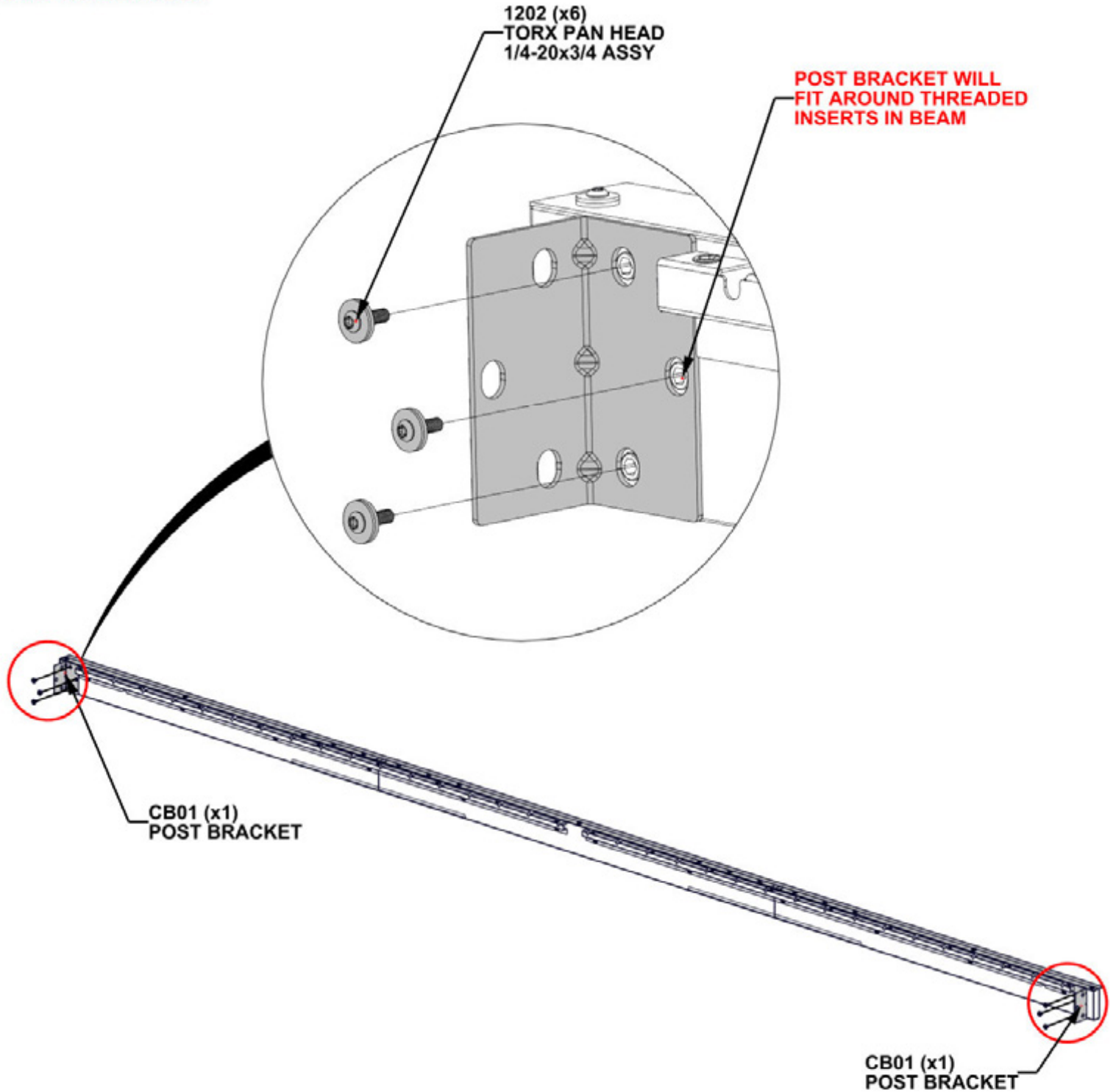
STEP 6 - REAR BEAM POST BRACKET



Qty	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

CB01 POST BRACKET - A4M04063
(x2) 2 15/16"x2 15/16"x5 1/4" (74.5x74.5x134)

- HAND TIGHTEN ONLY.



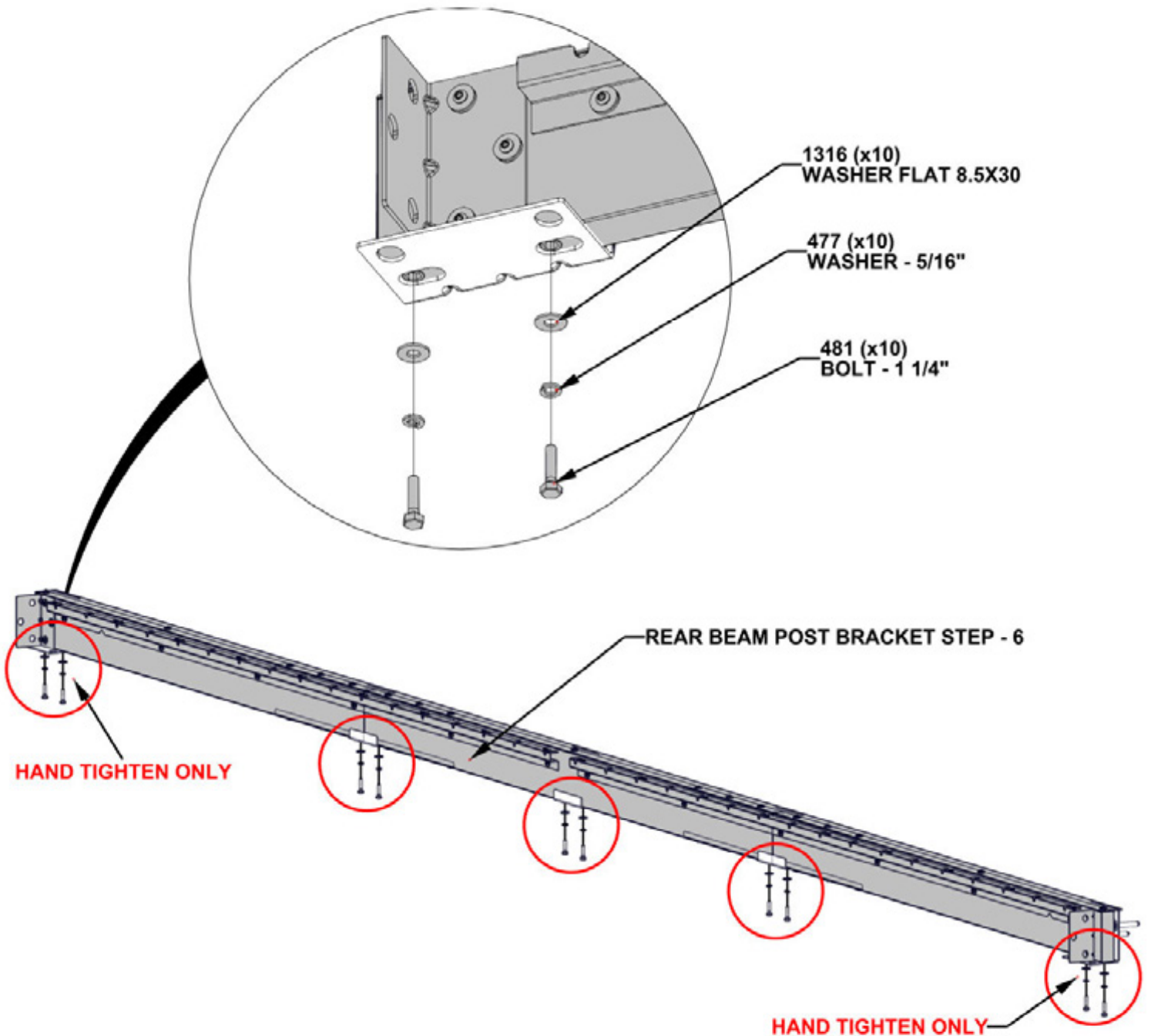
STEP 7 - REAR BEAM ASSEMBLY



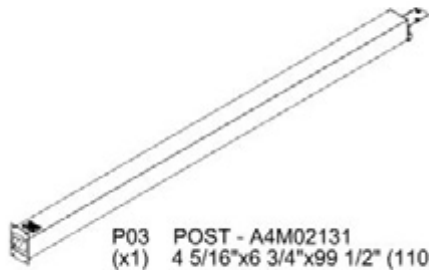
REAR BEAM POST BRACKET
STEP - 6

Qty	PartNo	Description
10	H100481	BOLT HEX 5/16x1 1/4 BLK
10	H101316	WASHER FLAT 8.5x30 BLK
10	H100477	WASHER SPLIT 5/16 BLK

- WITH THE HELP OF ANOTHER ADULT, ATTACH REAR BEAM ASSEMBLY TO WALL BRACKETS.
- ALIGN SCREW HOLES.
- **TIGHTEN ALL HARDWARE FROM PREVIOUS STEPS.**



STEP 8A - LEFT FRAME ASSEMBLY



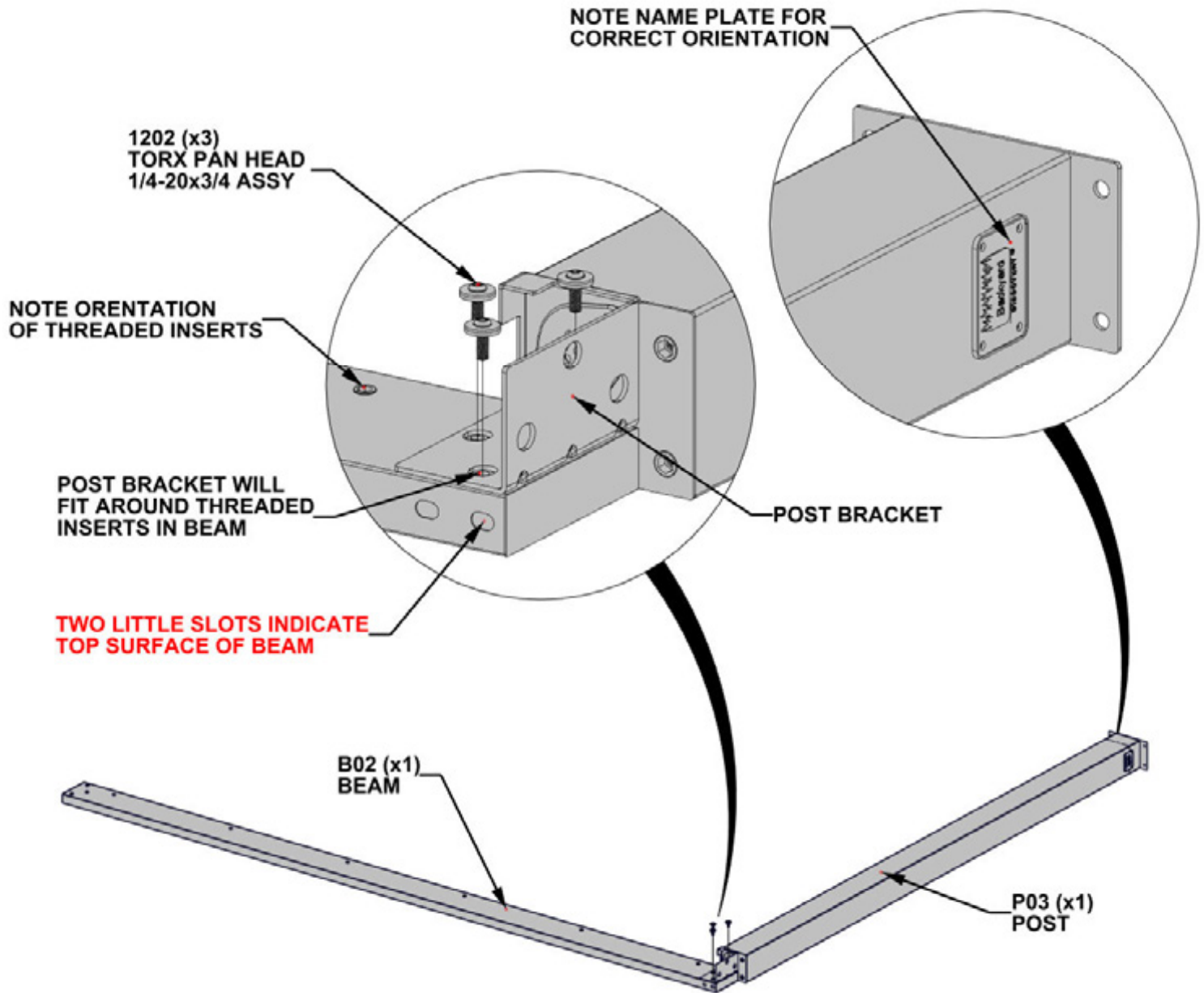
P03 POST - A4M02131
(x1) 4 5/16"x6 3/4"x99 1/2" (110x172x2527)

Qty	PartNo	Description
3	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



B02 LEFT BEAM ASSEMBLY - A4M03479
(x1) 1 7/16"x5 1/4"x114 7/8" (36x134x2918)

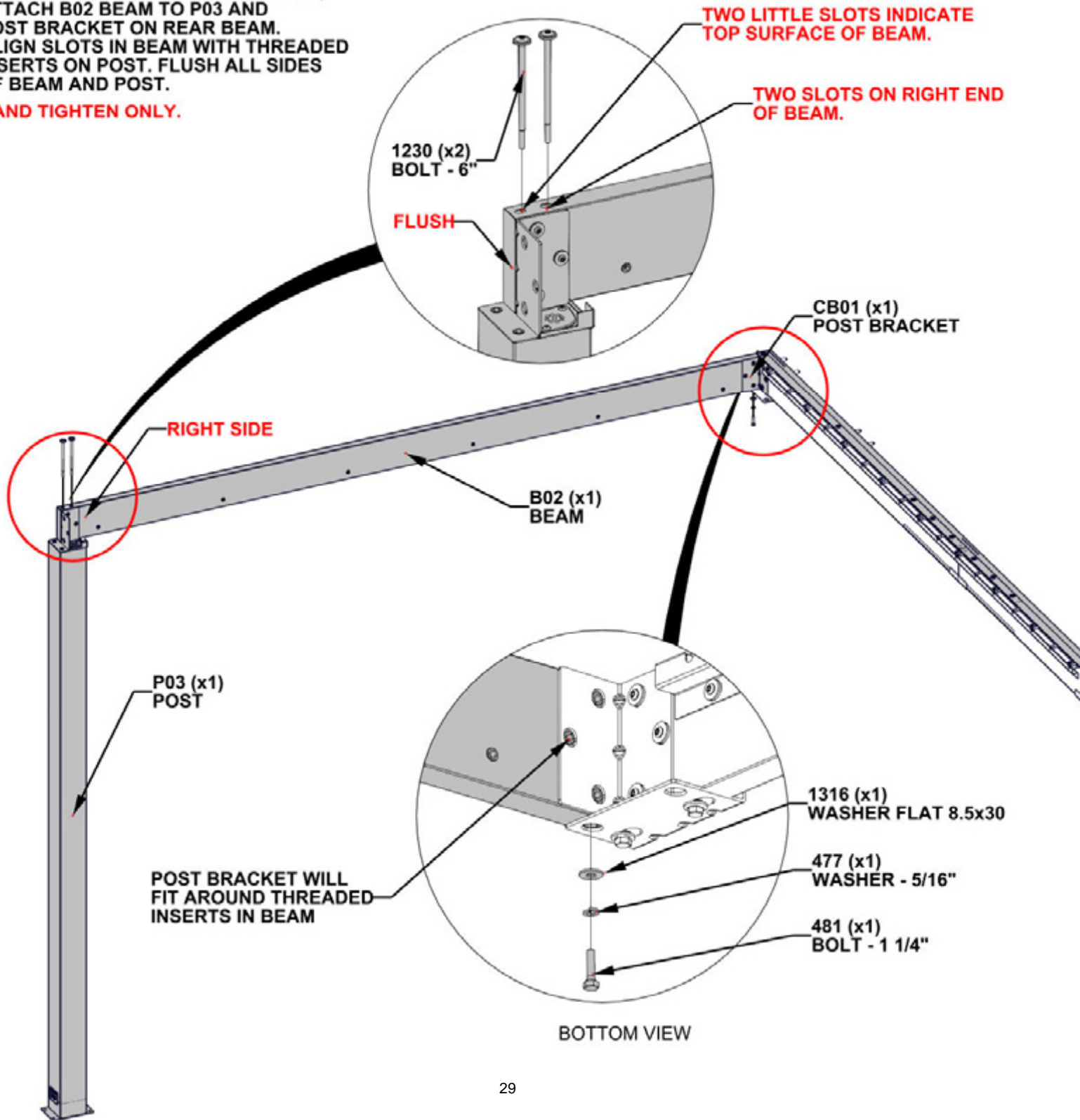
- ATTACH B02 BEAM TO POST BRACKET ON P03.
- **HAND TIGHTEN ONLY**



STEP 8B - LEFT FRAME ASSEMBLY

Qty	PartNo	Description
1	H100481	BOLT HEX 5/16x1 1/4 BLK
2	H101230	BOLT WH 5/16x6 S.S.
1	H101316	WASHER FLAT 8.5x30 BLK
1	H100477	WASHER SPLIT 5/16 BLK

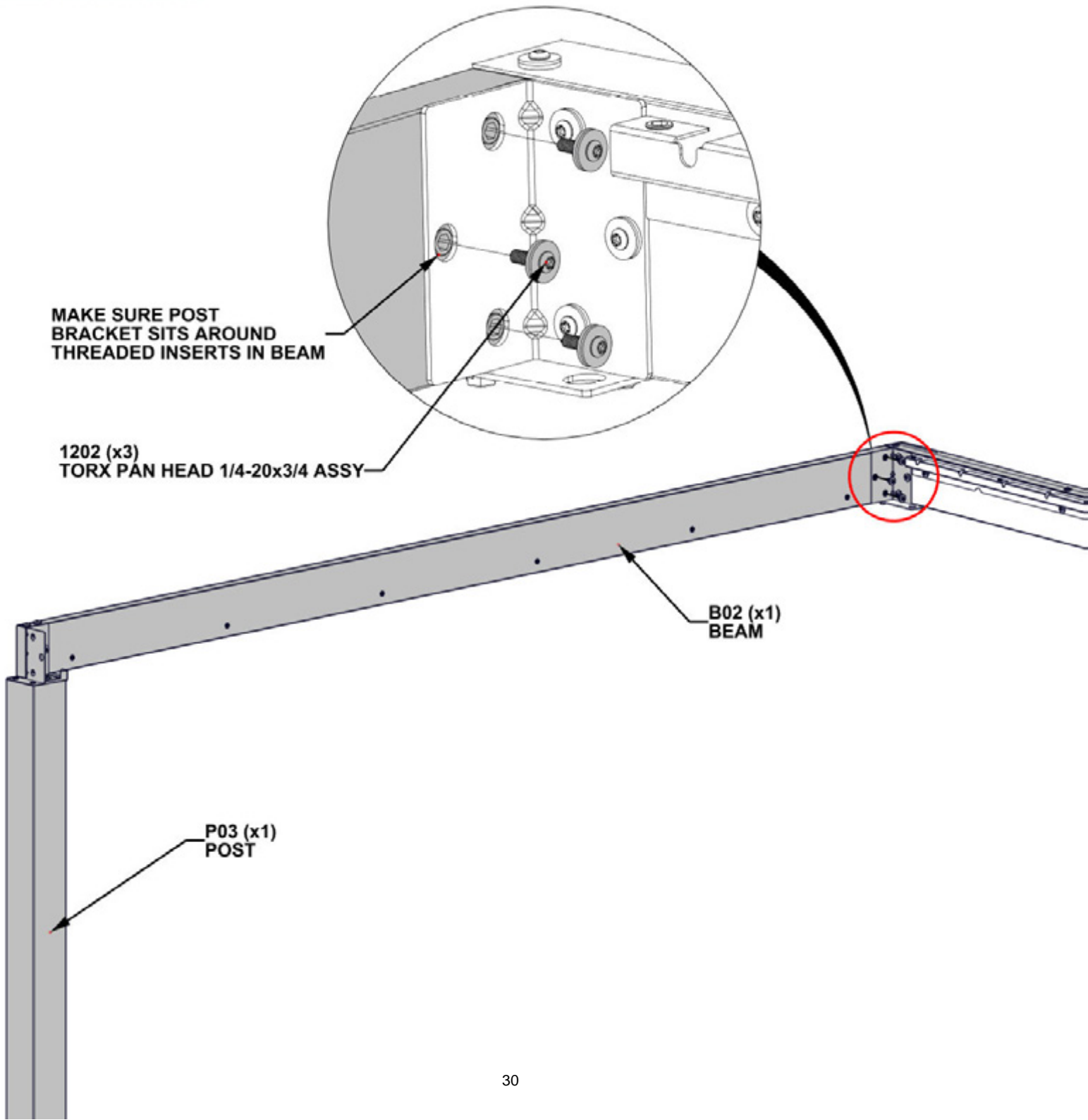
- WITH AT LEAST TWO EXTRA PEOPLE, ATTACH B02 BEAM TO P03 AND POST BRACKET ON REAR BEAM.
- ALIGN SLOTS IN BEAM WITH THREADED INSERTS ON POST. FLUSH ALL SIDES OF BEAM AND POST.
- **HAND TIGHTEN ONLY.**



STEP 8C - LEFT FRAME ASSEMBLY

Qty	PartNo	Description
3	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

- HAND TIGHTEN ONLY.



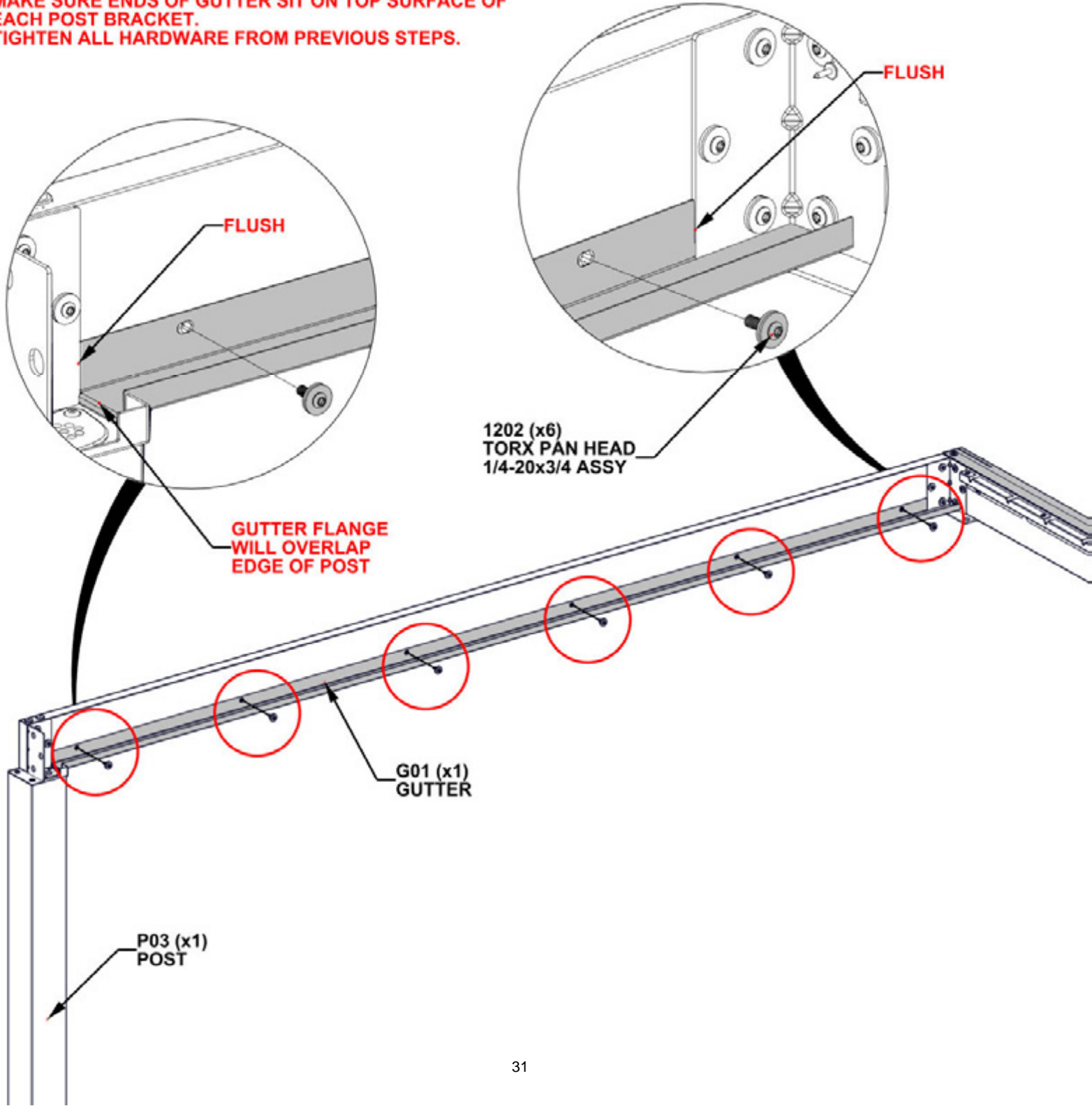
STEP 9 - LEFT GUTTER ATTACHMENT



G01 GUTTER - A4M03478
(x1) 1 9/16"x1 15/16"x1117 5/16" (40x50x2838)

Qty	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

- WITH AN ADDITIONAL PERSON, ATTACH GUTTER TO BEAM.
- MAKE SURE ENDS OF GUTTER SIT ON TOP SURFACE OF EACH POST BRACKET.
- TIGHTEN ALL HARDWARE FROM PREVIOUS STEPS.



FLUSH

FLUSH

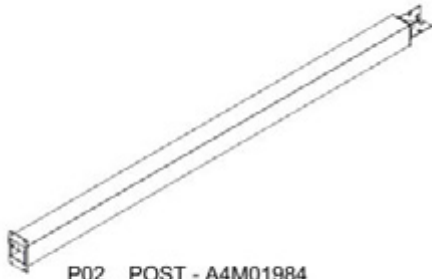
GUTTER FLANGE
WILL OVERLAP
EDGE OF POST

1202 (x6)
TORX PAN HEAD
1/4-20x3/4 ASSY

G01 (x1)
GUTTER

P03 (x1)
POST

STEP 10A - RIGHT FRAME ASSEMBLY



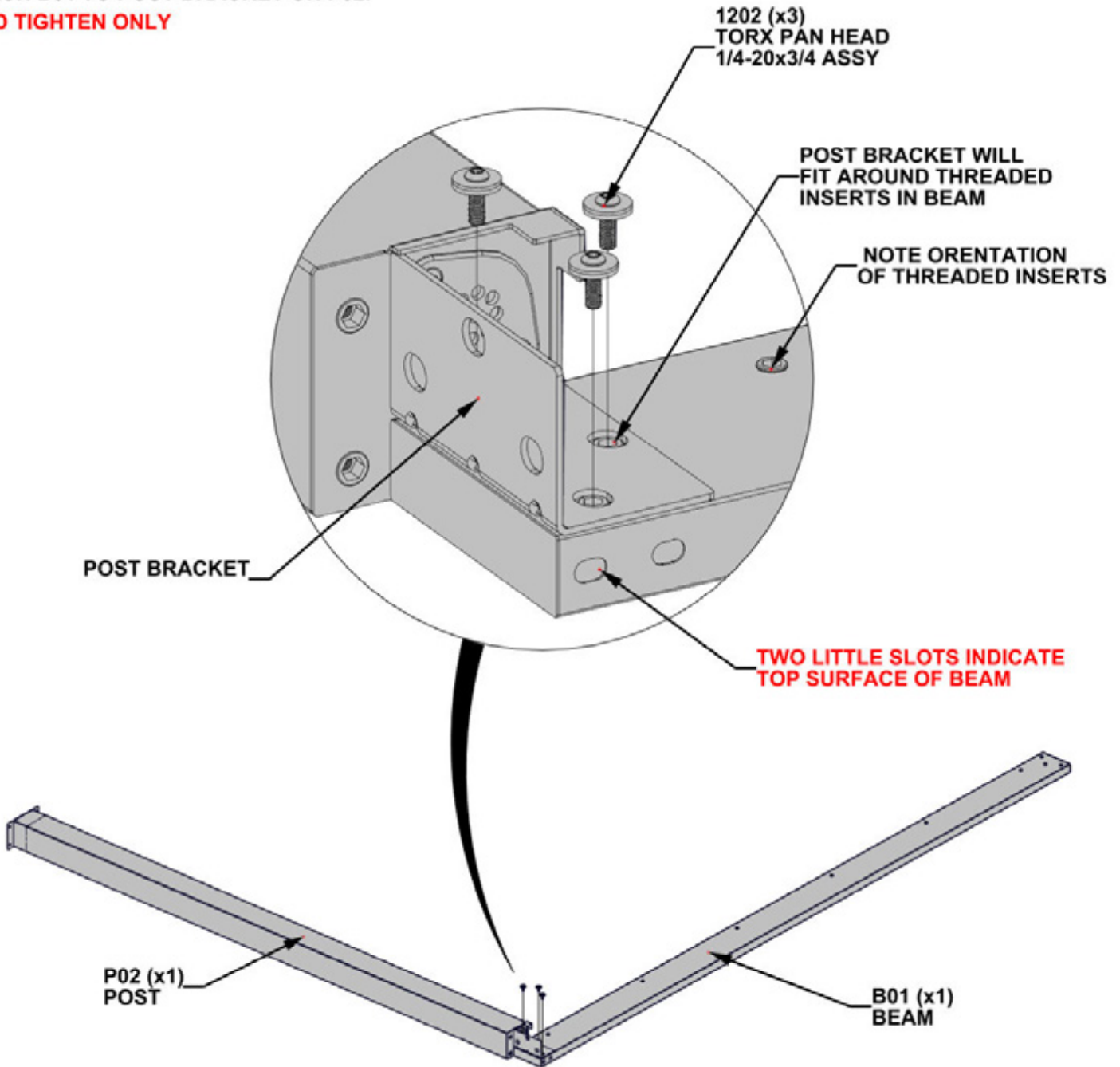
P02 POST - A4M01984
(x1) 4 5/16"x6 3/4"x99 1/2" (110x172x2527)

Qty	PartNo	Description
3	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



B01 BEAM - A4M03480
(x1) 1 7/16"x5 1/4"x114 7/8" (36x134x2918)

- ATTACH B01 TO POST BRACKET ON P02.
- **HAND TIGHTEN ONLY**

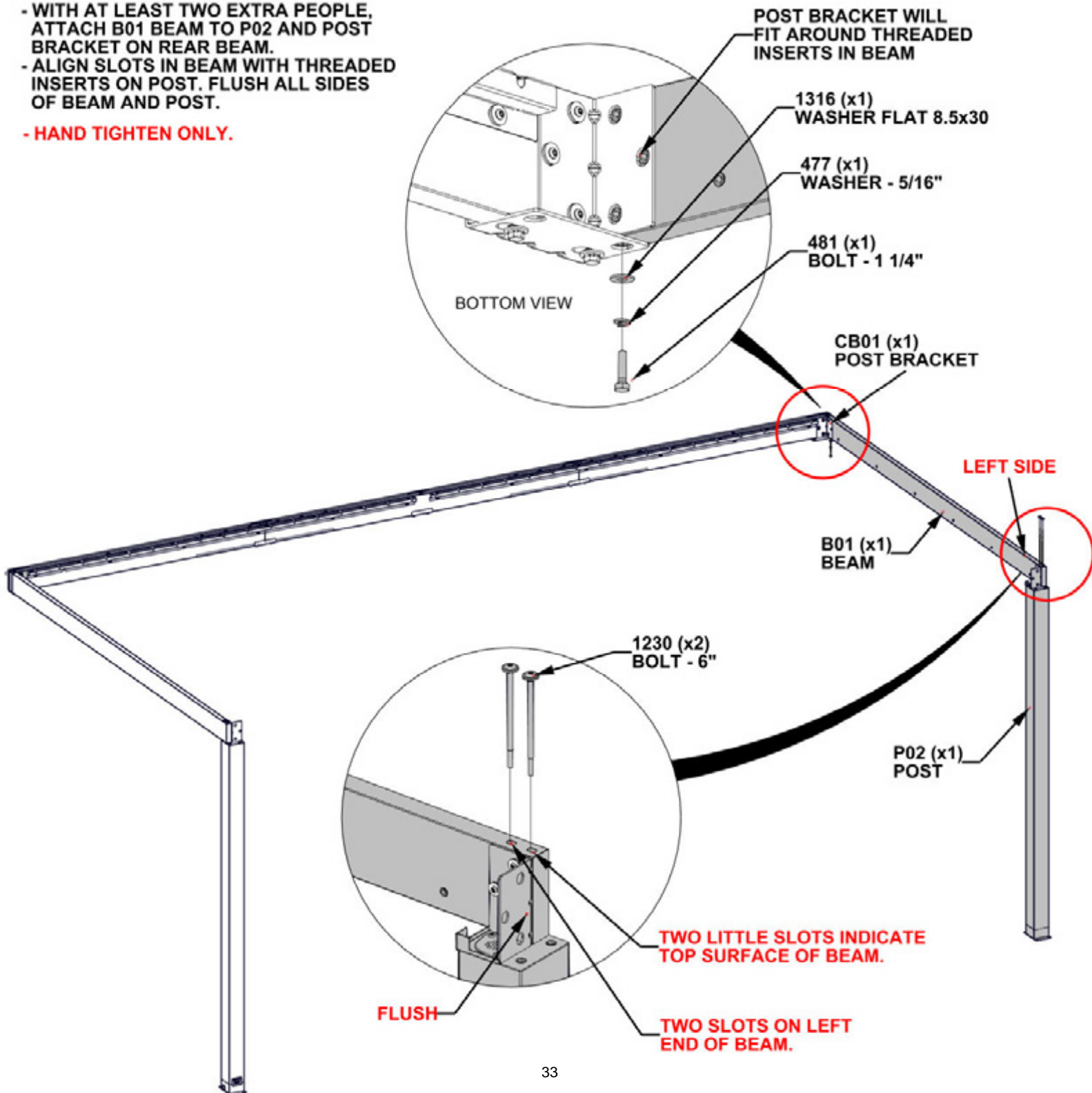


STEP 10B - RIGHT FRAME ASSEMBLY

Qty	PartNo	Description
1	H100481	BOLT HEX 5/16x1 1/4 BLK
2	H101230	BOLT WH 5/16x6 S.S.
1	H101316	WASHER FLAT 8.5x30 BLK
1	H100477	WASHER SPLIT 5/16 BLK

- WITH AT LEAST TWO EXTRA PEOPLE, ATTACH B01 BEAM TO P02 AND POST BRACKET ON REAR BEAM.
- ALIGN SLOTS IN BEAM WITH THREADED INSERTS ON POST. FLUSH ALL SIDES OF BEAM AND POST.

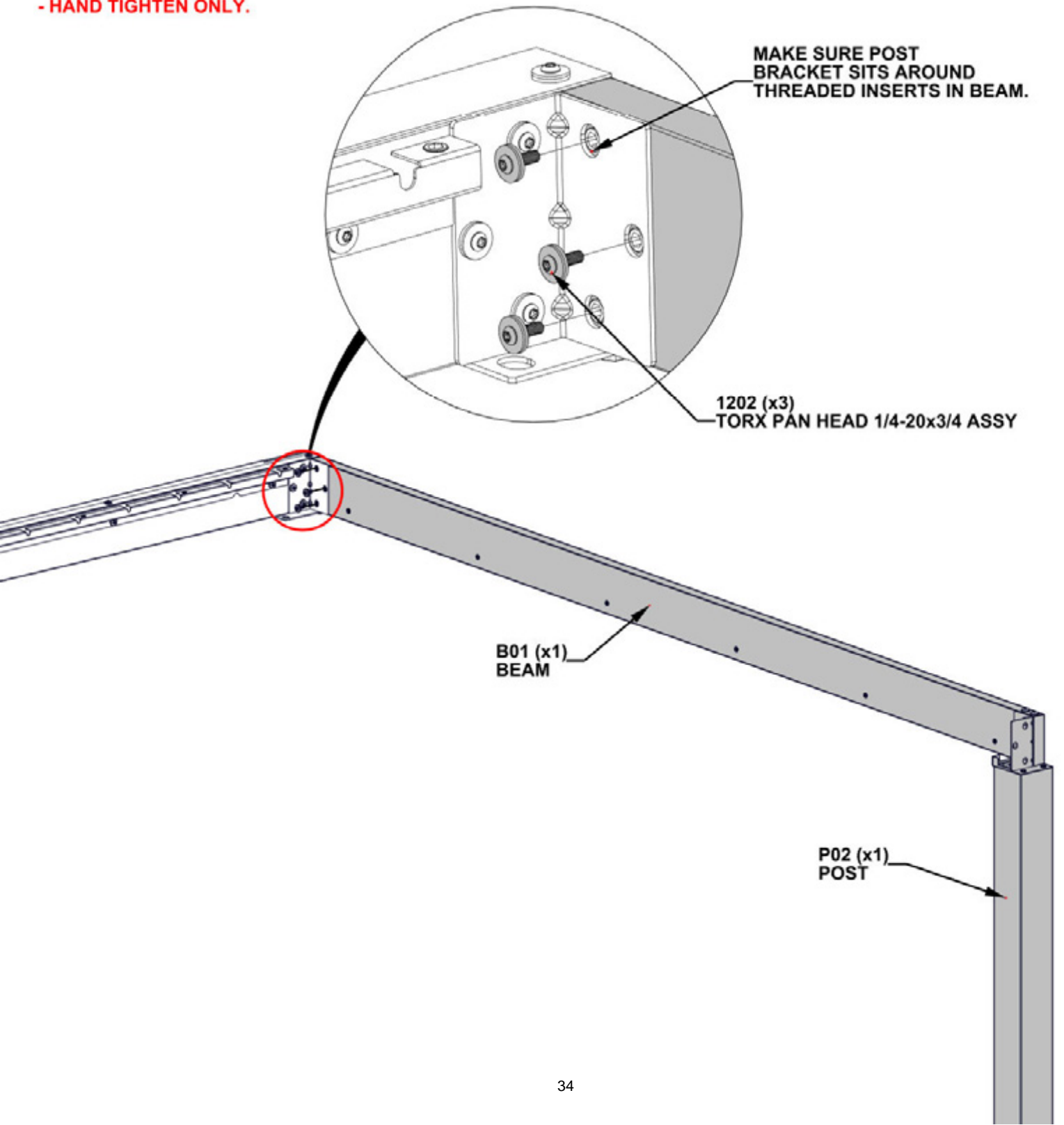
- HAND TIGHTEN ONLY.



STEP 10C - RIGHT FRAME ASSEMBLY

Qty	PartNo	Description
3	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

- HAND TIGHTEN ONLY.



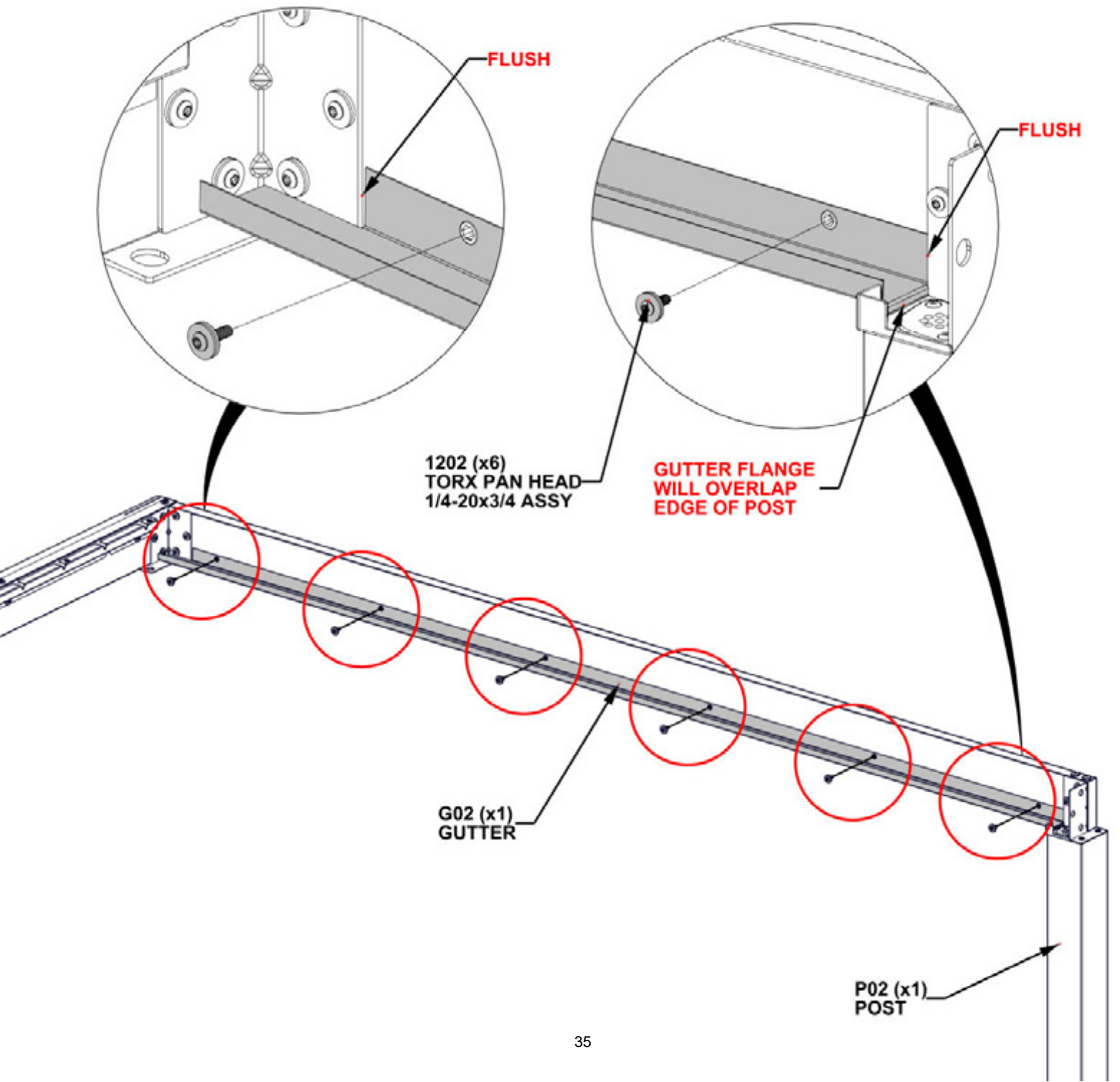
STEP 11 - RIGHT GUTTER ATTACHMENT



G02 GUTTER - A4M02583
(x1) 1 9/16"x1 15/16"x111" (40x50x2820)

Qty	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

- WITH AN ADDITIONAL PERSON, ATTACH GUTTER TO BEAM.
- MAKE SURE ENDS OF GUTTER SIT ON TOP SURFACE OF EACH POST BRACKET.
- TIGHTEN ALL HARDWARE FROM PREVIOUS STEPS.



STEP 12A - FRONT BEAM ASSEMBLY

Qty	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

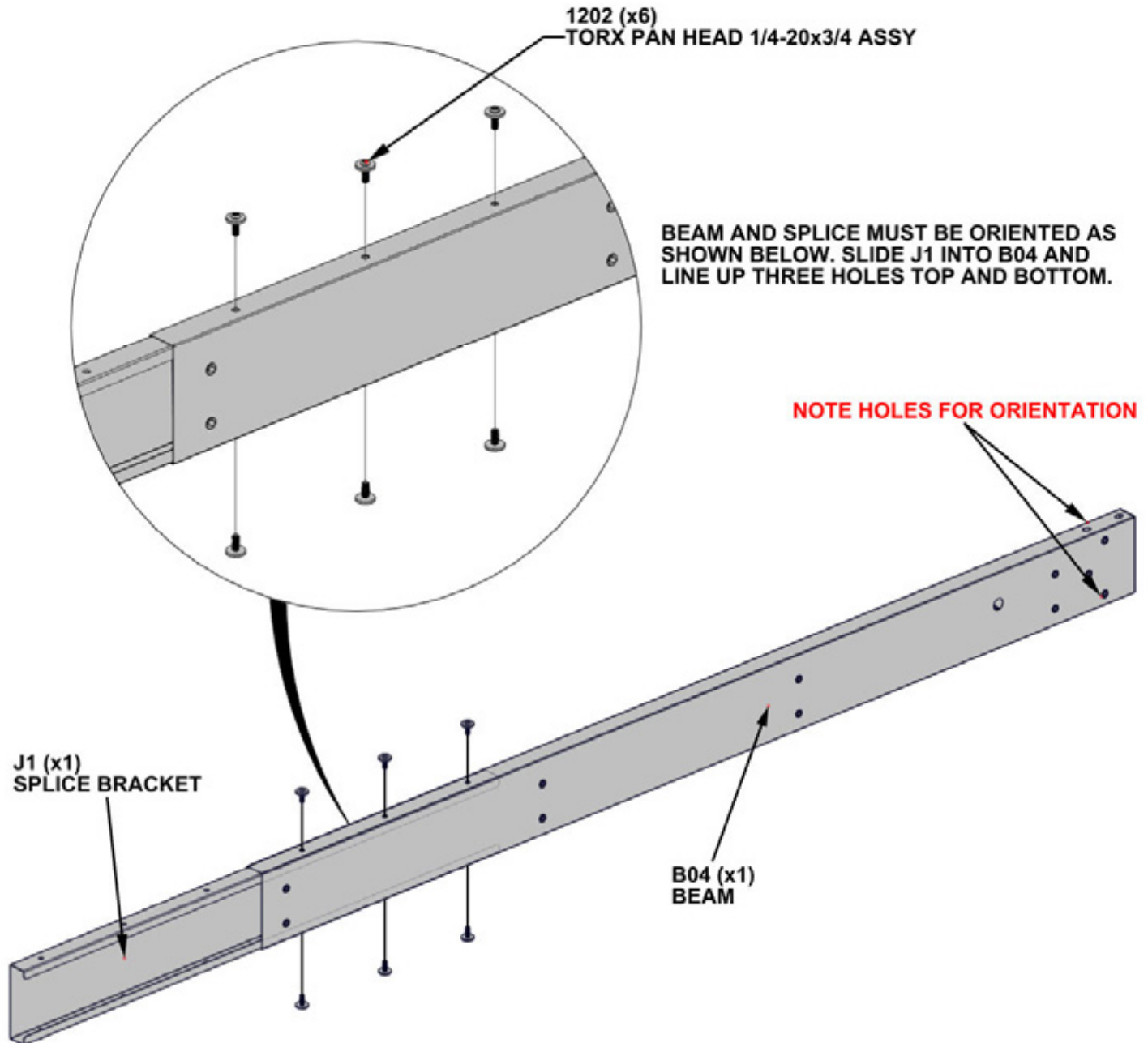


B04 BEAM - A4M02590
(x1) 1 7/16"x5 1/4"x72 7/16" (36x134x1839)



J1 SPLICE BRACKET - A4M02230
(x1) 1 5/16"x5 3/16"x39 3/8" (33.2x131.2x1000)

- HAND TIGHTEN ONLY.



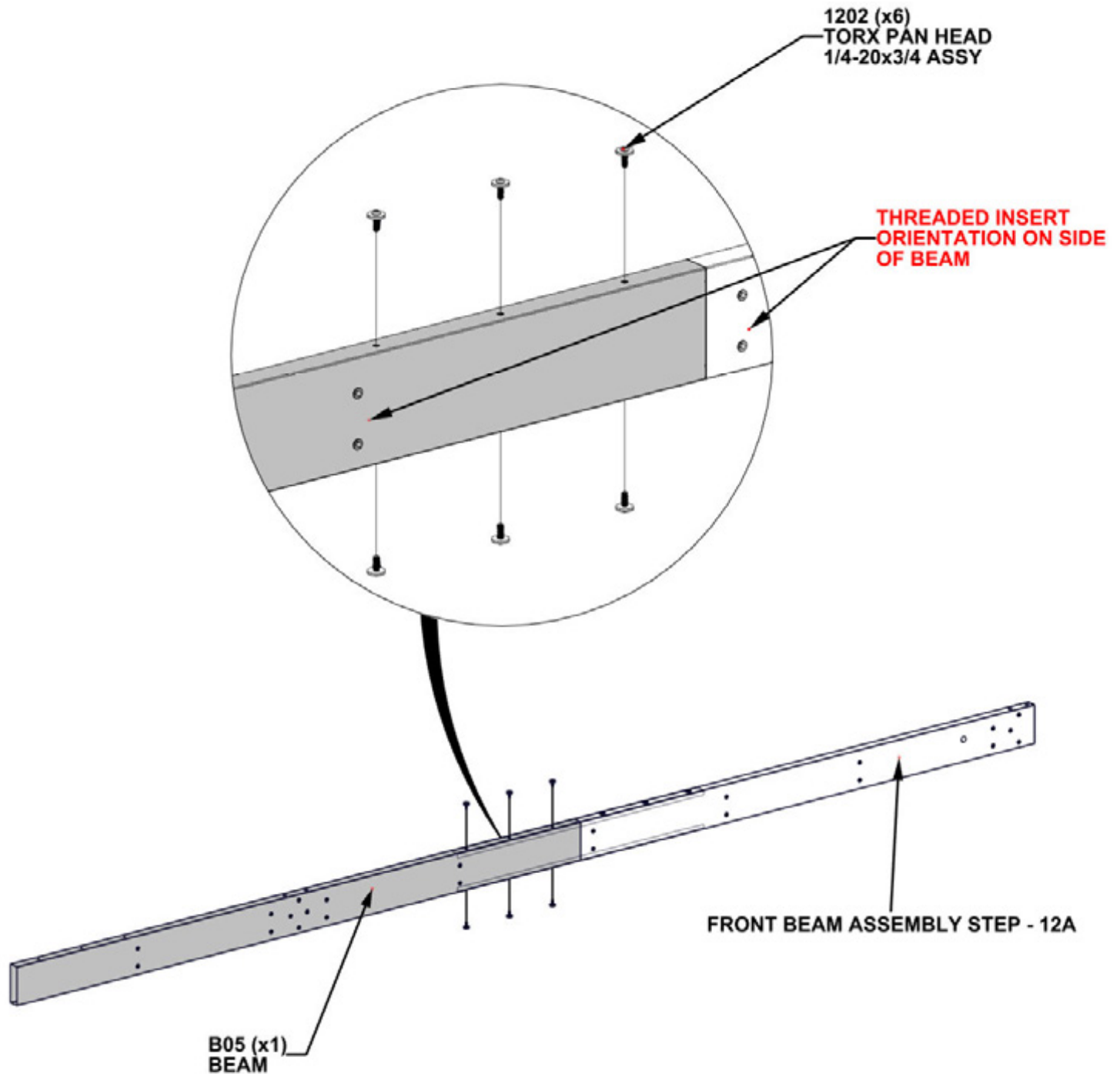
STEP 12B - FRONT BEAM ASSEMBLY

Qty	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



B05 BEAM - A4M02591
(x1) 1 7/16"x5 1/4"x89 7/8" (36x134x2283)

- SLIDE B05 ONTO SPLICE BRACKET.
- GENTLY TAP ENDS OF ASSEMBLY WITH RUBBER Mallet UNTIL GAP CLOSES, THEN TIGHTEN ALL BOLTS ON BEAM.



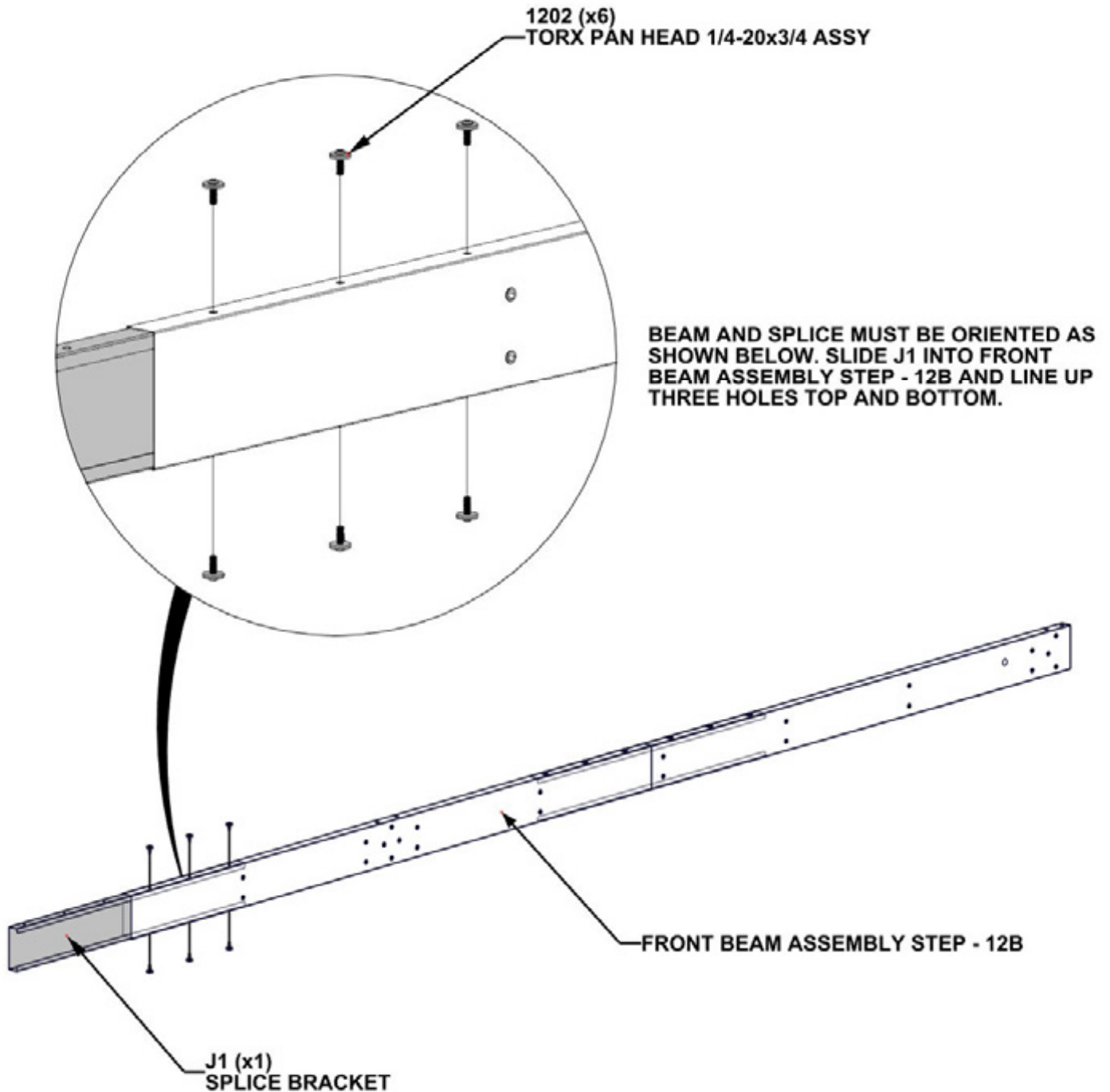
STEP 13A - FRONT BEAM ASSEMBLY

Qty	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



J1 SPLICE BRACKET - A4M02230
(x1) 1 5/16"x5 3/16"x39 3/8" (33.2x131.2x1000)

- HAND TIGHTEN ONLY.



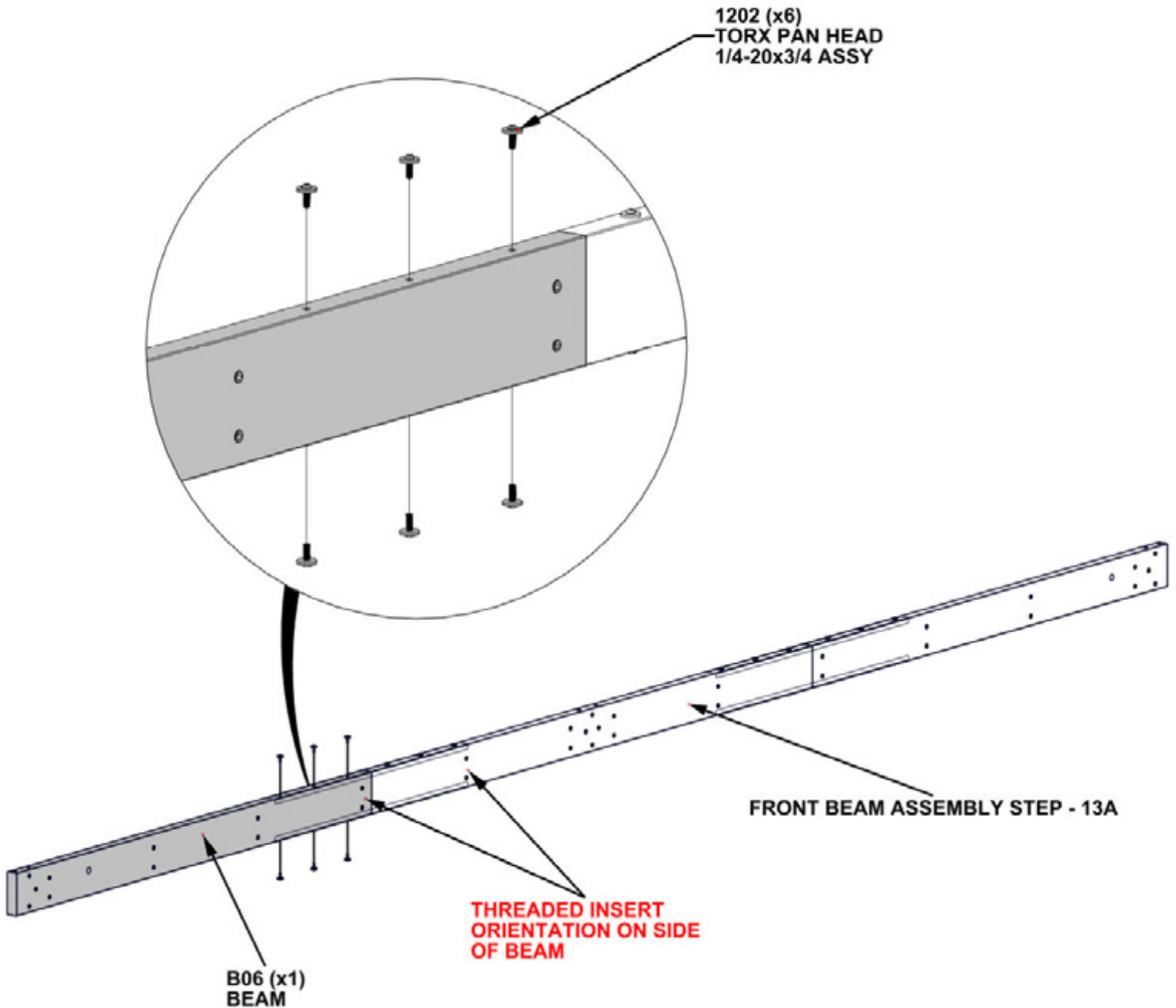
STEP 13B - FRONT BEAM ASSEMBLY

Qty	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

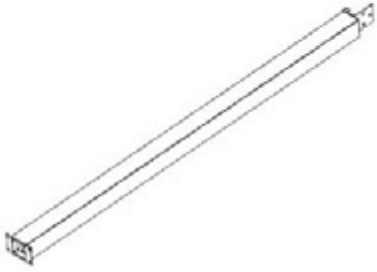


B06 BEAM - A4M02592
(x1) 1 7/16"x5 1/4"x72 7/16" (36x134x1839)

- SLIDE B06 ONTO SPLICE BRACKET.
- GENTLY TAP ENDS OF ASSEMBLY WITH RUBBER Mallet UNTIL GAP CLOSES, THEN TIGHTEN ALL BOLTS ON BEAM.

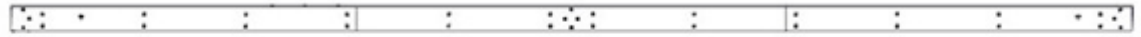


STEP 14A - FRONT FRAME ASSEMBLY



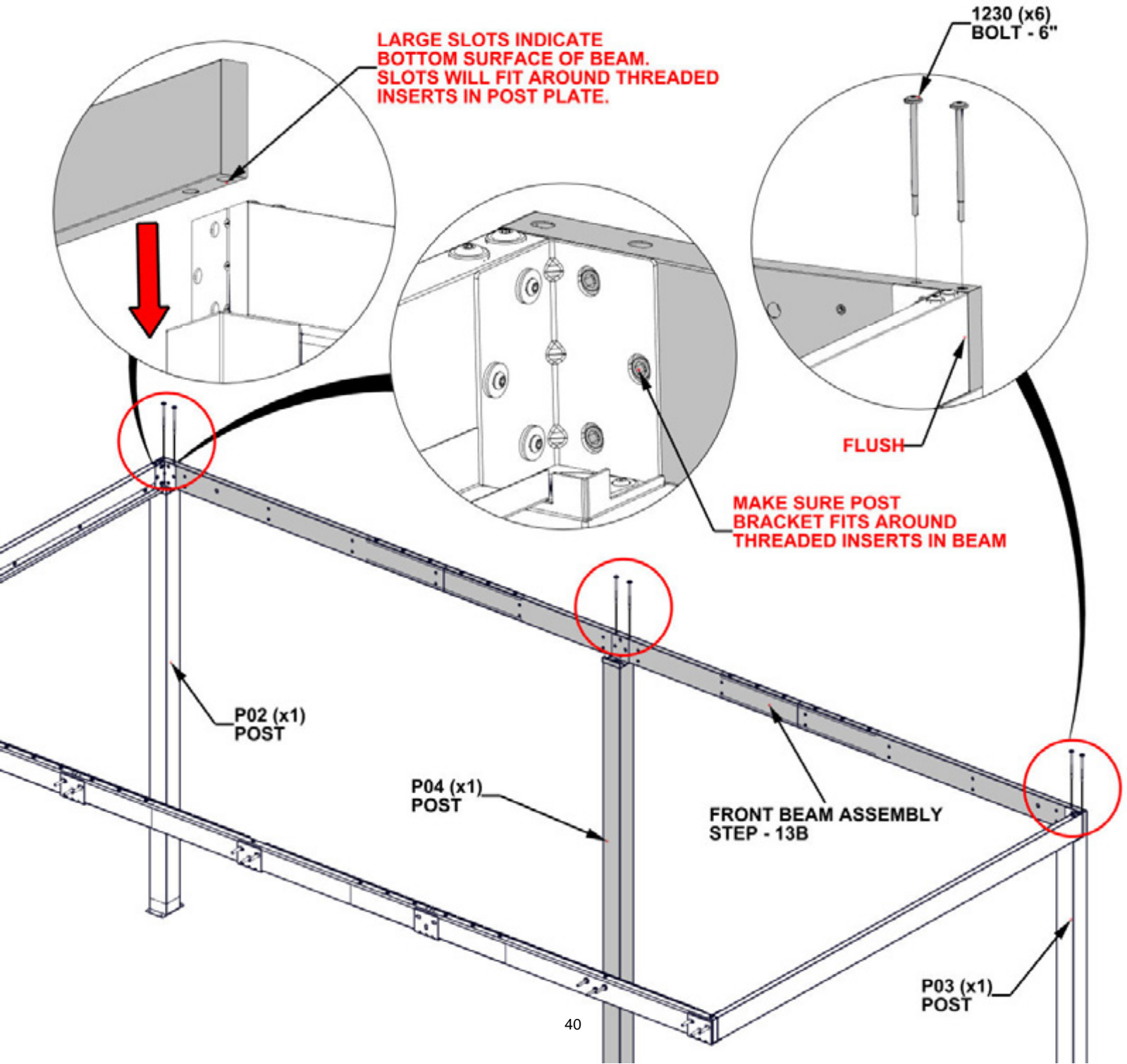
P04 POST - A4M02587
(x1) 4 5/16"x6 3/4"x99 1/2" (110x172x2527)

Qty	PartNo	Description
6	H101230	BOLT WH 5/16x6 S.S.



FRONT BEAM ASSEMBLY
STEP - 13B

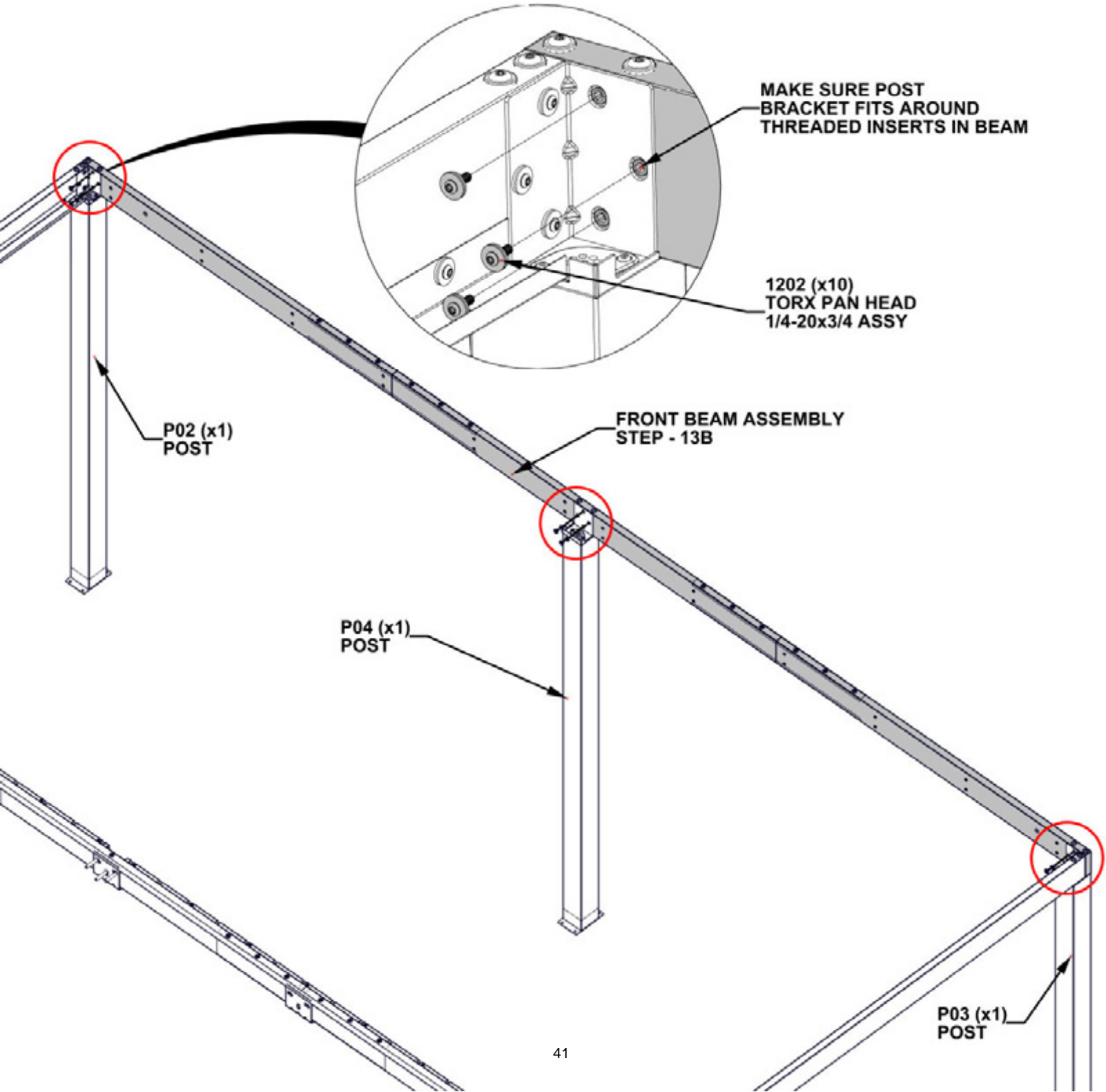
- WITH AT LEAST TWO EXTRA PEOPLE, ATTACH BEAM ASSEMBLY FROM PREVIOUS STEPS TO P02, P03 AND P04 POST.
- ALIGN SLOTS IN BEAM WITH THREADED INSERTS ON TOP PLATE. FLUSH ALL SIDES OF BEAM AND POST.
- HAND TIGHTEN ONLY.



STEP 14B - FRONT FRAME ASSEMBLY

Qty	PartNo	Description
10	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

- TIGHTEN ALL HARDWARE FROM PREVIOUS STEPS.

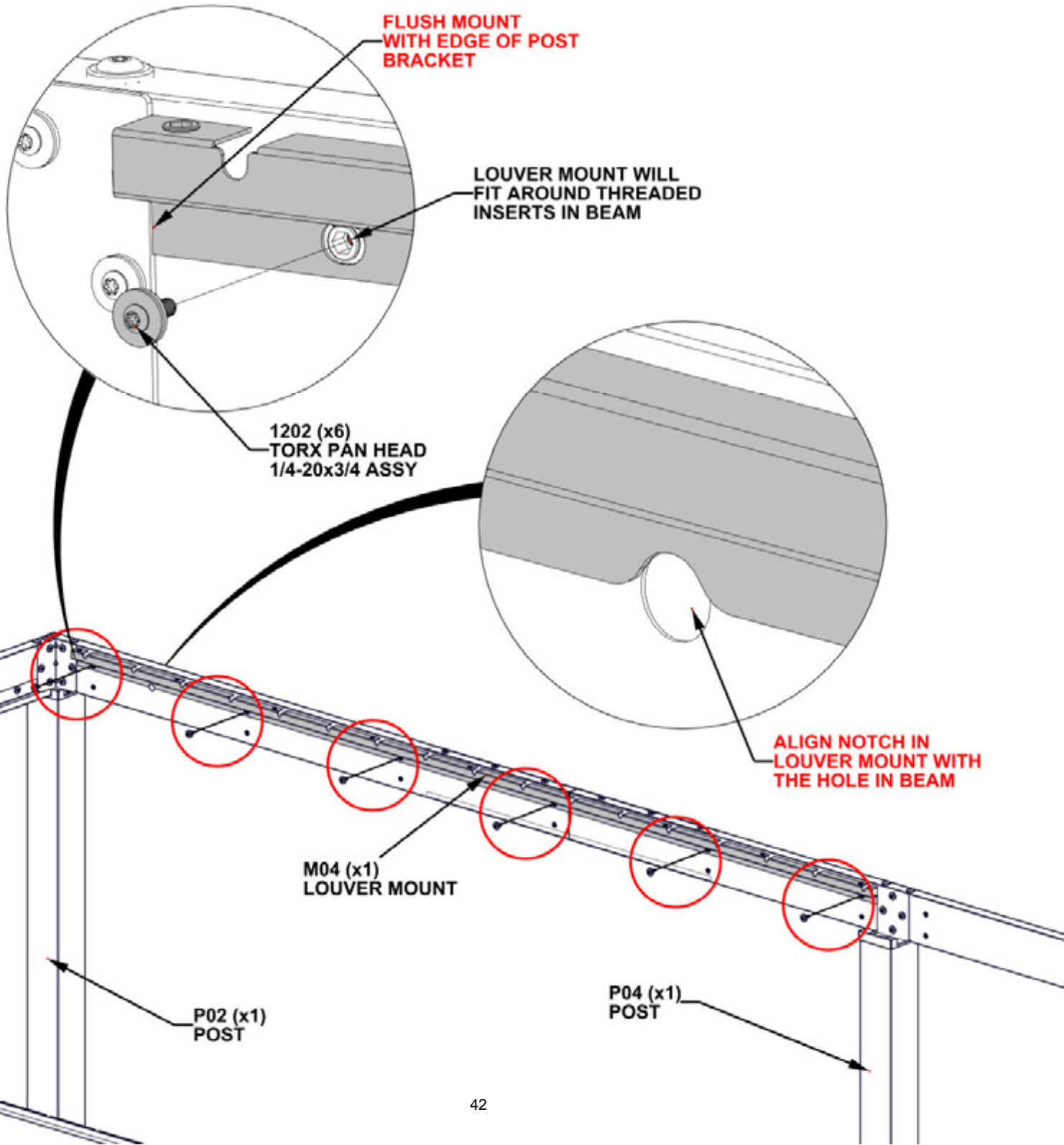


STEP 15 - FRONT BEAM LOUVER MOUNT ATTACHMENT



Qty	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

M04 LOUVER MOUNT - A4M02596
(x1) 1"x1 15/16"x110 3/4" (25x49x2813)

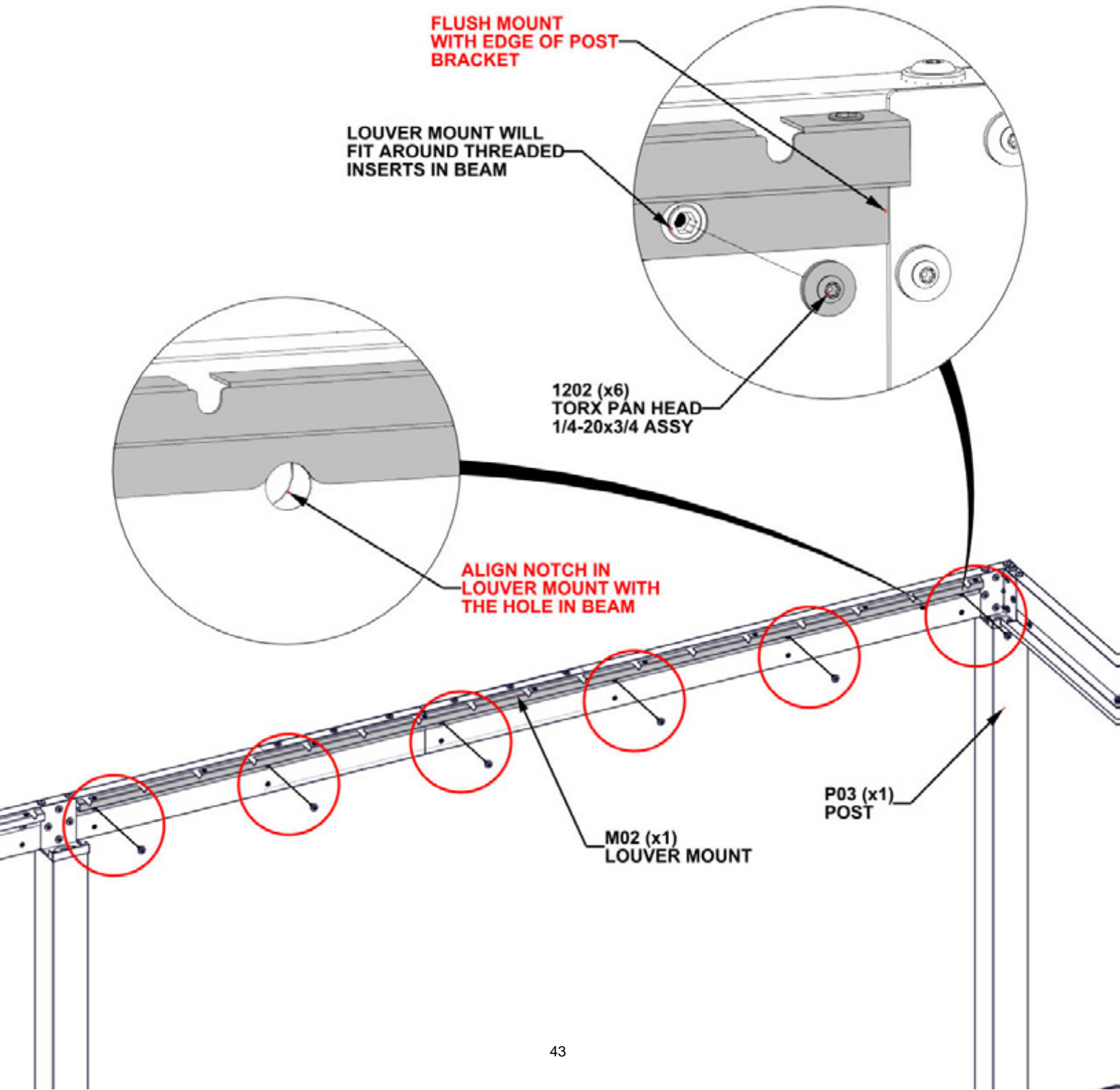


STEP 16 - FRONT BEAM LOUVER MOUNT ATTACHMENT



M02 LOUVER MOUNT - A4M02594
(x1) 1"x1 15/16"x110 3/4" (25x49x2813)

Qty	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



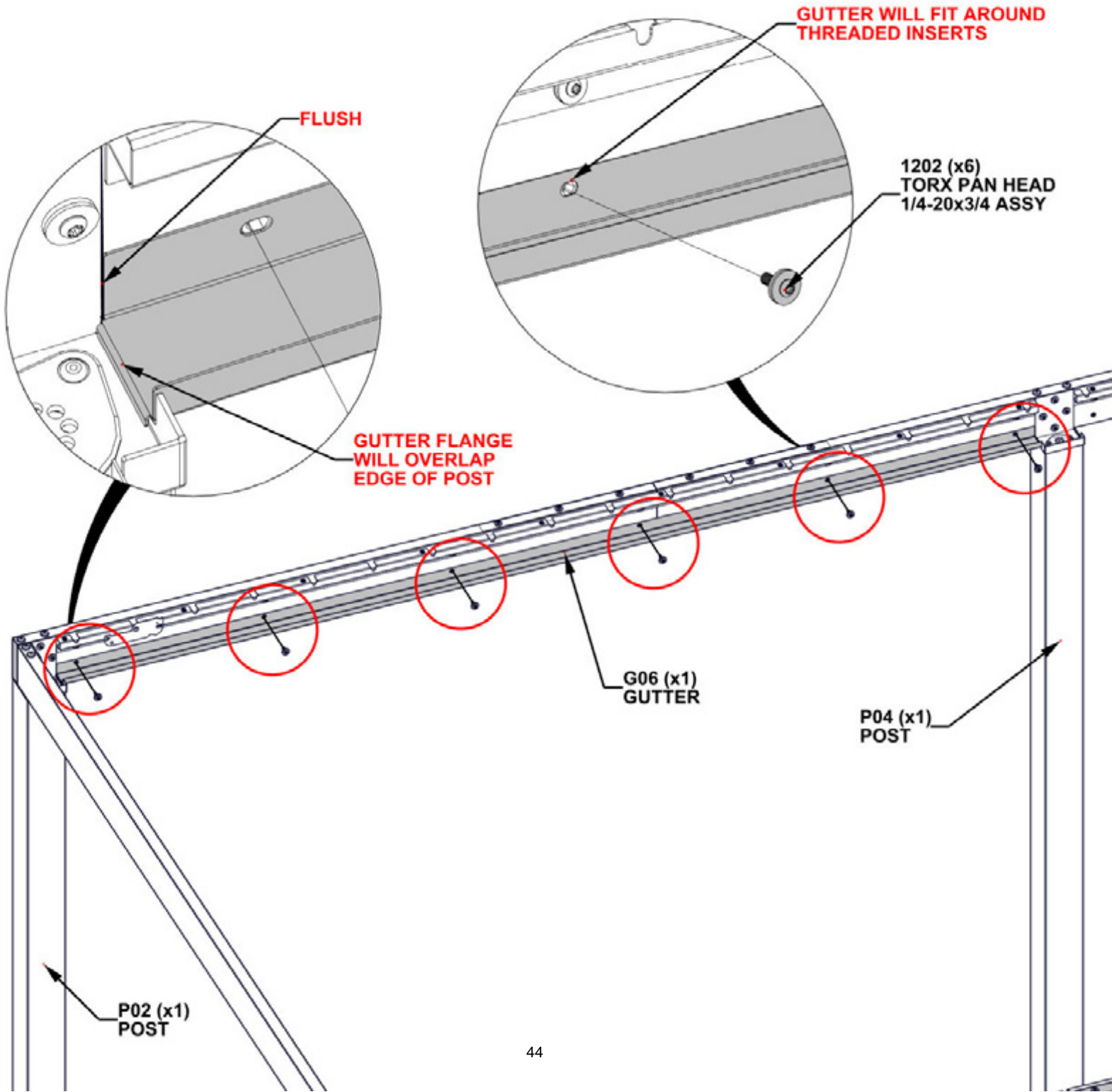
STEP 17A - FRONT BEAM GUTTER ATTACHMENT



G06 GUTTER - A4M03481
(x2) 1 9/16"x1 15/16"x111 3/4" (40x50x2839)

Qty	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

- WITH AT LEAST TWO PEOPLE ATTACH GUTTER TO BEAM.
- MAKE SURE ENDS OF GUTTER SIT ON TOP SURFACE OF EACH POST BRACKET.



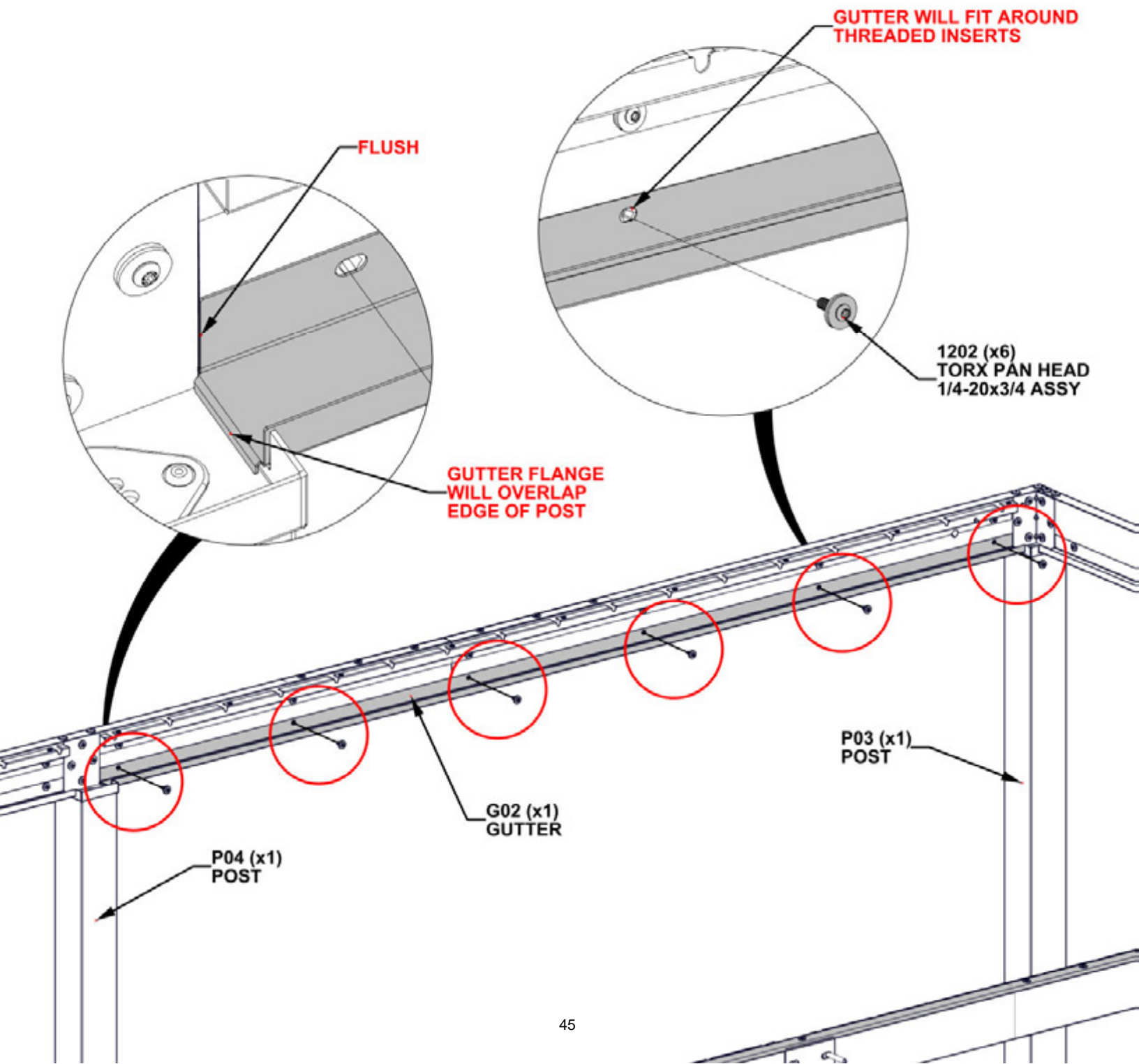
STEP 17B - FRONT BEAM GUTTER ATTACHMENT



G02 GUTTER - A4M02583
(x1) 19/16"x1 15/16"x111" (40x50x2820)

Qty	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

- WITH AT LEAST TWO PEOPLE ATTACH GUTTER TO BEAM.
- MAKE SURE ENDS OF GUTTER SIT ON TOP SURFACE OF EACH POST BRACKET.



STEP 17C - FRONT BEAM GUTTER ATTACHMENT

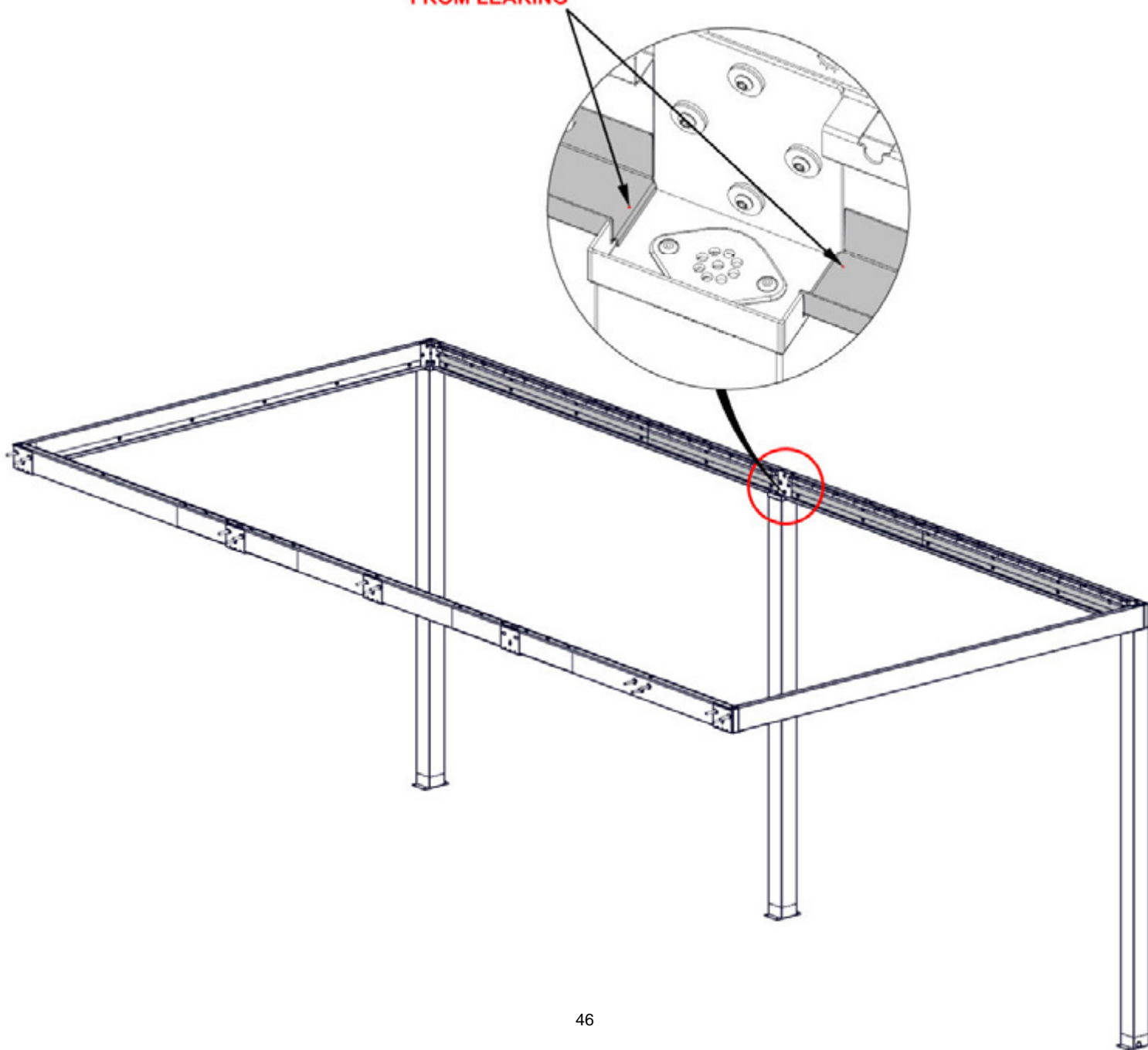


A6P00796 SILICONE
(x1)

- APPLY A FINE BEAD OF SILICONE ALONG INSIDE SURFACE OF GUTTER WHERE GUTTER PIECES MEET POST.
- SMOOTH SILICONE, WIPING EXCESS USING A RAG OR PAPER TOWEL.

**TIP: GLOVES ARE RECOMMENDED WHEN APPLYING SILICONE.
MAKE SURE SURFACE OF GUTTER IS CLEAN, DRY, AND FREE OF ANY DIRT/DEBRIS.**

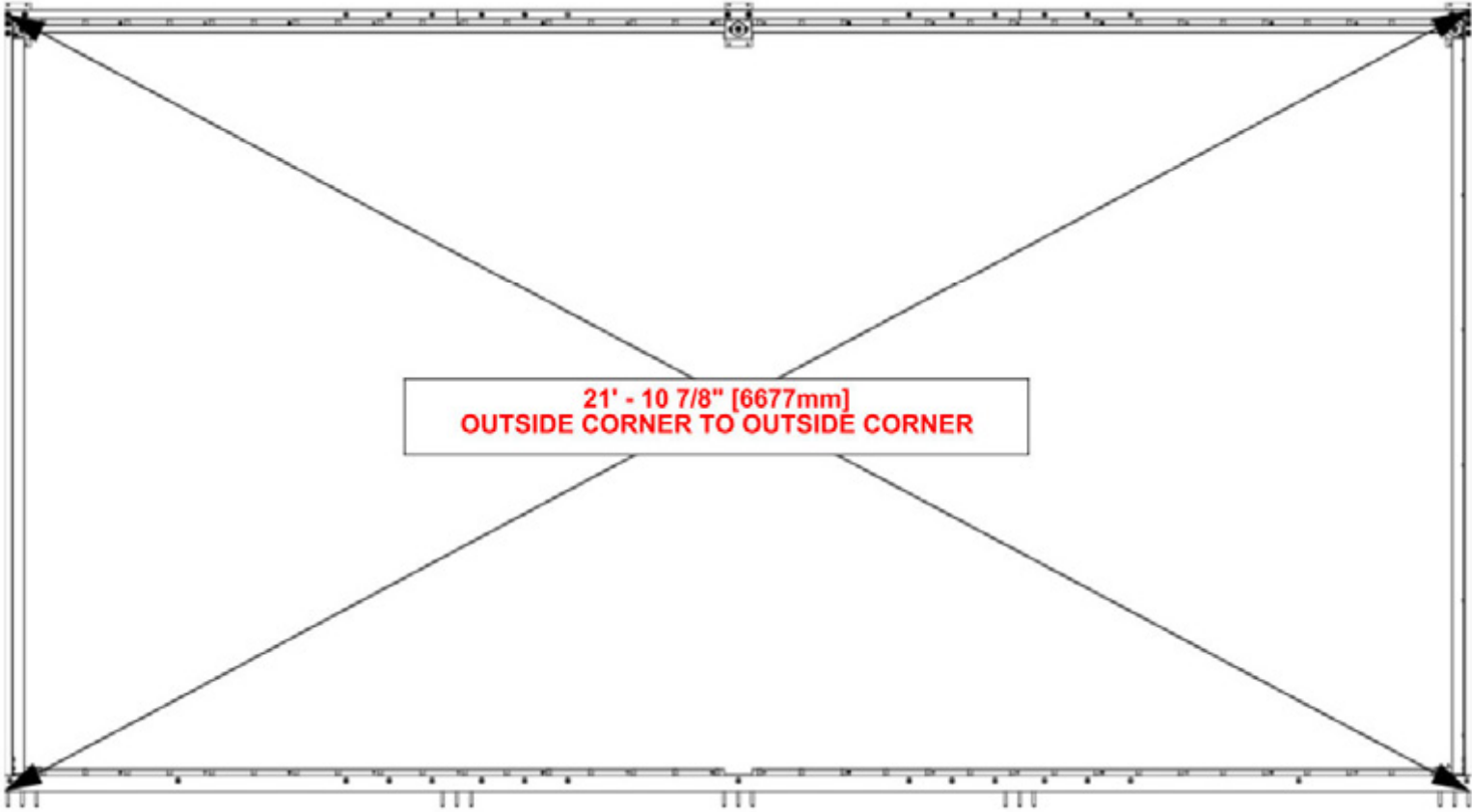
**APPLY A FINE BEAD OF
SILICONE TO PREVENT WATER
FROM LEAKING**



STEP 18 - SQUARE STRUCTURE

**CRITICAL: SQUARE ASSEMBLY BEFORE PROCEEDING TO NEXT STEPS.
ONCE SQUARE, MAKE SURE ALL HARDWARE HAS BEEN
TIGHTENED FROM PREVIOUS STEPS.**

MEASUREMENTS TAKEN FROM OUTSIDE CORNER TO OUTSIDE CORNER OF STRUCTURE



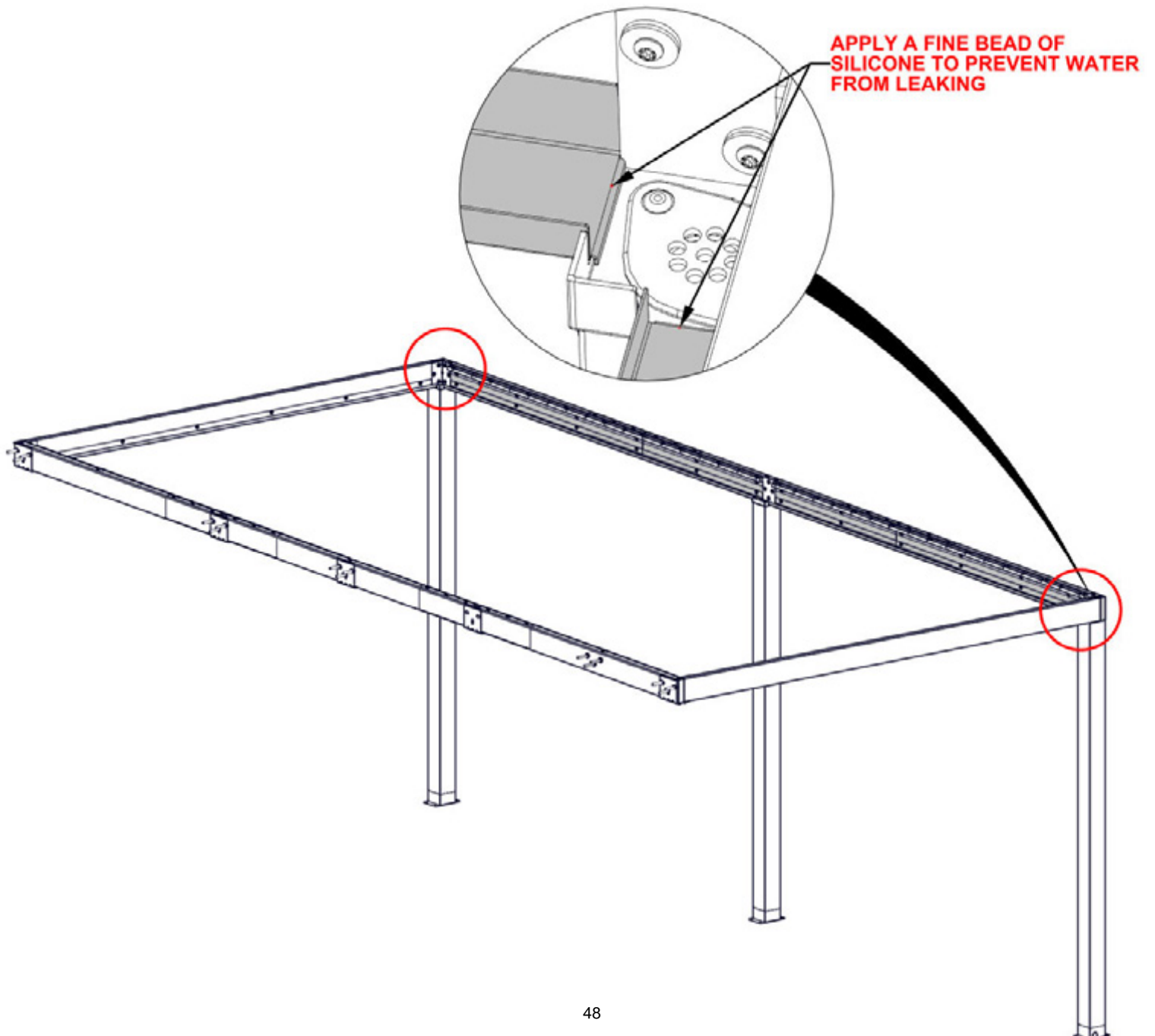
STEP 19 - GUTTER SEALANT



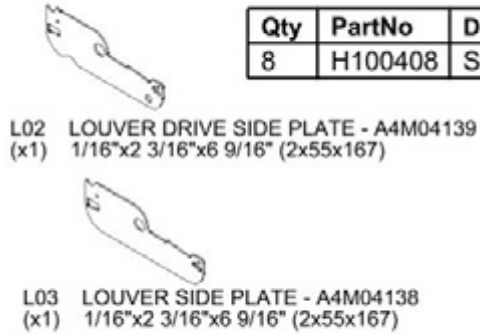
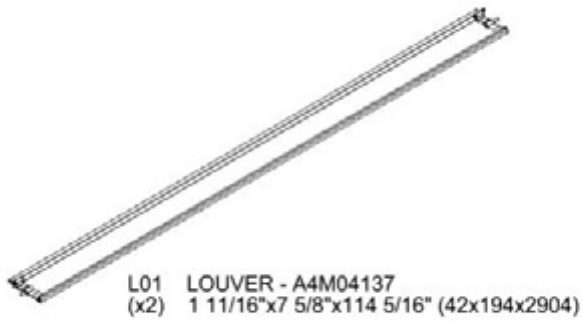
A6P00796 SILICONE
(x1)

- APPLY A FINE BEAD OF SILICONE ALONG INSIDE SURFACE OF GUTTER WHERE GUTTER PIECES MEET POST.
- SMOOTH SILICONE, WIPING EXCESS USING A RAG OR PAPER TOWEL.
- REPEAT THIS STEP FOR ALL GUTTER ATTACHMENT POINTS AT EACH POST.

**TIP: GLOVES ARE RECOMMENDED WHEN APPLYING SILICONE.
MAKE SURE SURFACE OF GUTTER IS CLEAN, DRY, AND FREE OF ANY DIRT/DEBRIS.**



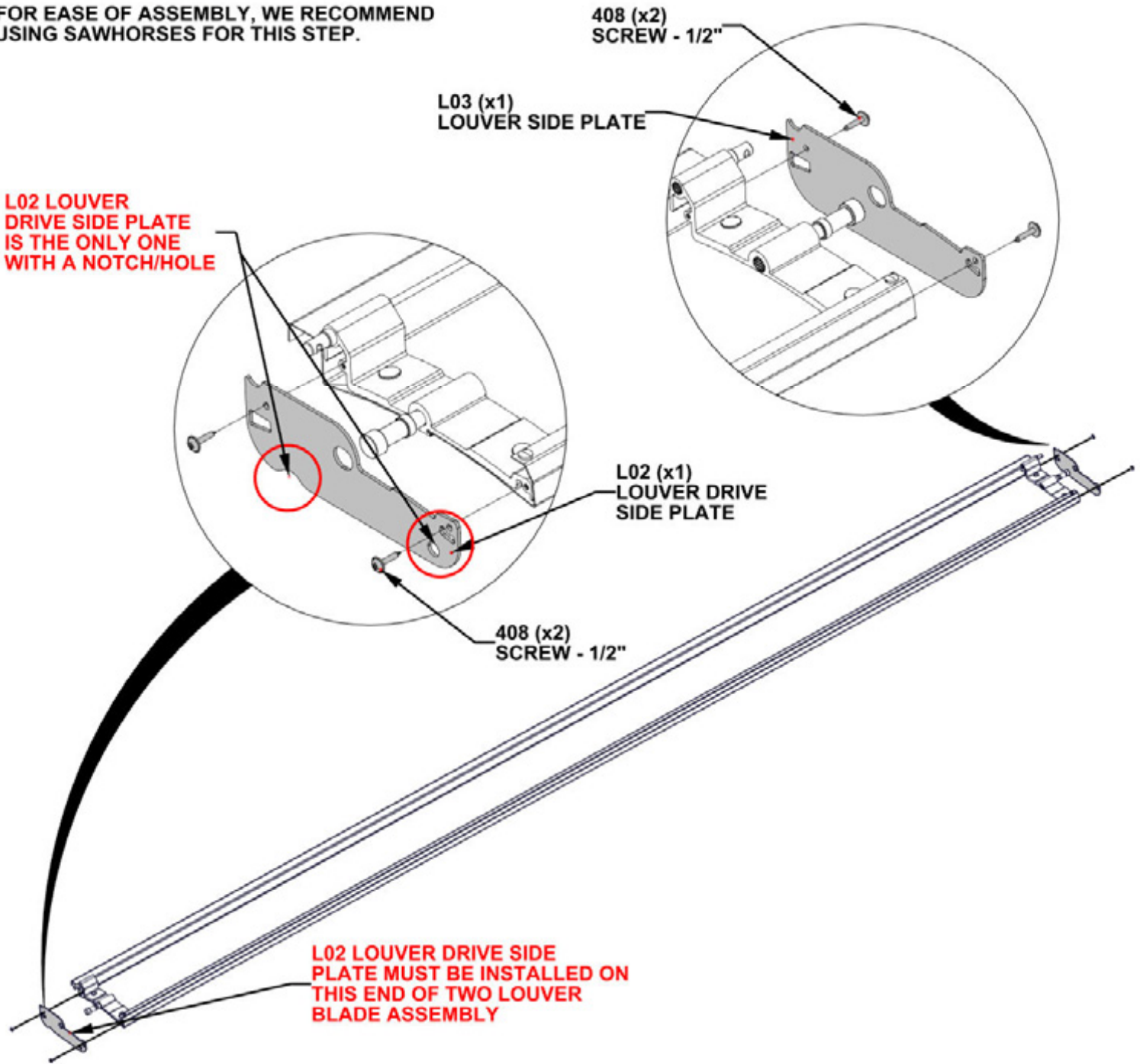
STEP 20 - DRIVE LOUVER ASSEMBLY



Qty	PartNo	Description
8	H100408	SCREW PWH 8x1/2 BLK

- DO NOT OVERTIGHTEN SCREWS.
- REPEAT THIS STEP TWO TIMES.
- FOR EASE OF ASSEMBLY, WE RECOMMEND USING SAWHORSES FOR THIS STEP.

L02 LOUVER DRIVE SIDE PLATE IS THE ONLY ONE WITH A NOTCH/HOLE



STEP 21 - DRIVE LOUVER ASSEMBLY



DRIVE LOUVER ASSEMBLY
STEP - 20

- ORIENTATION OF LOUVER WILL BE DETERMINED BY THE SIDE BEAM WITH FOUR THREADED INSERTS.
- PLACE DRIVE LOUVER FROM PREVIOUS STEP IN THE SECOND SET OF LOUVER MOUNT GROOVES BOTH AT LEFT AND RIGHT SIDE.
- L02 DRIVE PLATE WILL BE ON SAME SIDE AS FOUR THREADED INSERTS IN BEAM.

L02 SIDE PLATE
MUST BE ON THE SAME
END AS THE FOUR
THREADED INSERTS

L02 (x2)
LOUVER DRIVE
SIDE PLATE

1ST

2ND

LEFT

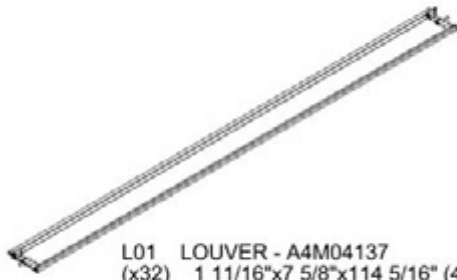
DRIVE LOUVER
ASSEMBLY STEP - 20

DRIVE LOUVER
ASSEMBLY STEP - 20

RIGHT

STEP 22 - LOUVER ASSEMBLY

Qty	PartNo	Description
128	H100408	SCREW PWH 8x1/2 BLK



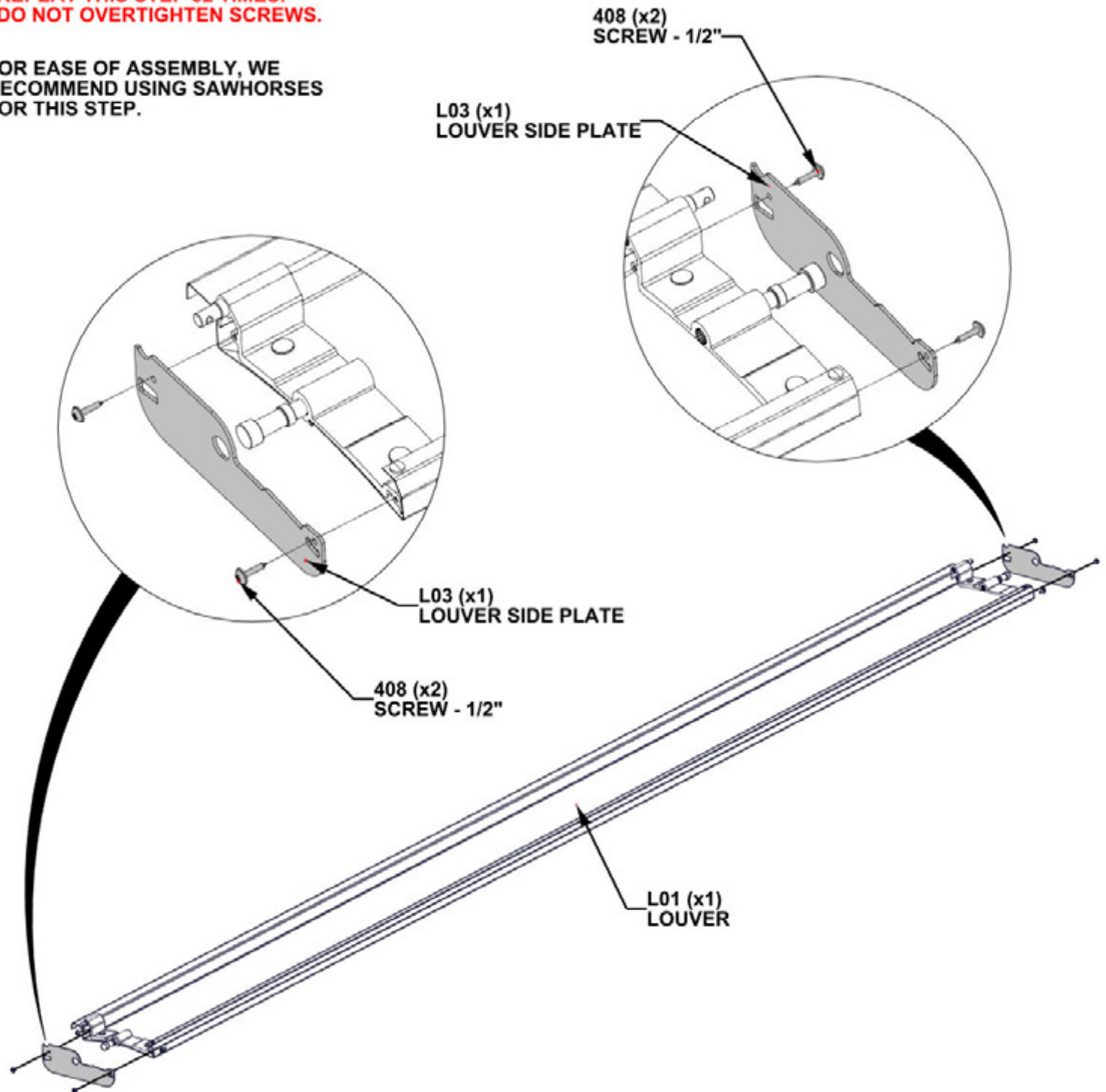
L01 LOUVER - A4M04137
(x32) 1 11/16"x7 5/8"x114 5/16" (42x194x2904)



L03 LOUVER SIDE PLATE - A4M04138
(x64) 1/16"x2 3/16"x6 9/16" (2x55x167)

**- REPEAT THIS STEP 32 TIMES.
- DO NOT OVERTIGHTEN SCREWS.**

FOR EASE OF ASSEMBLY, WE RECOMMEND USING SAWHORSES FOR THIS STEP.

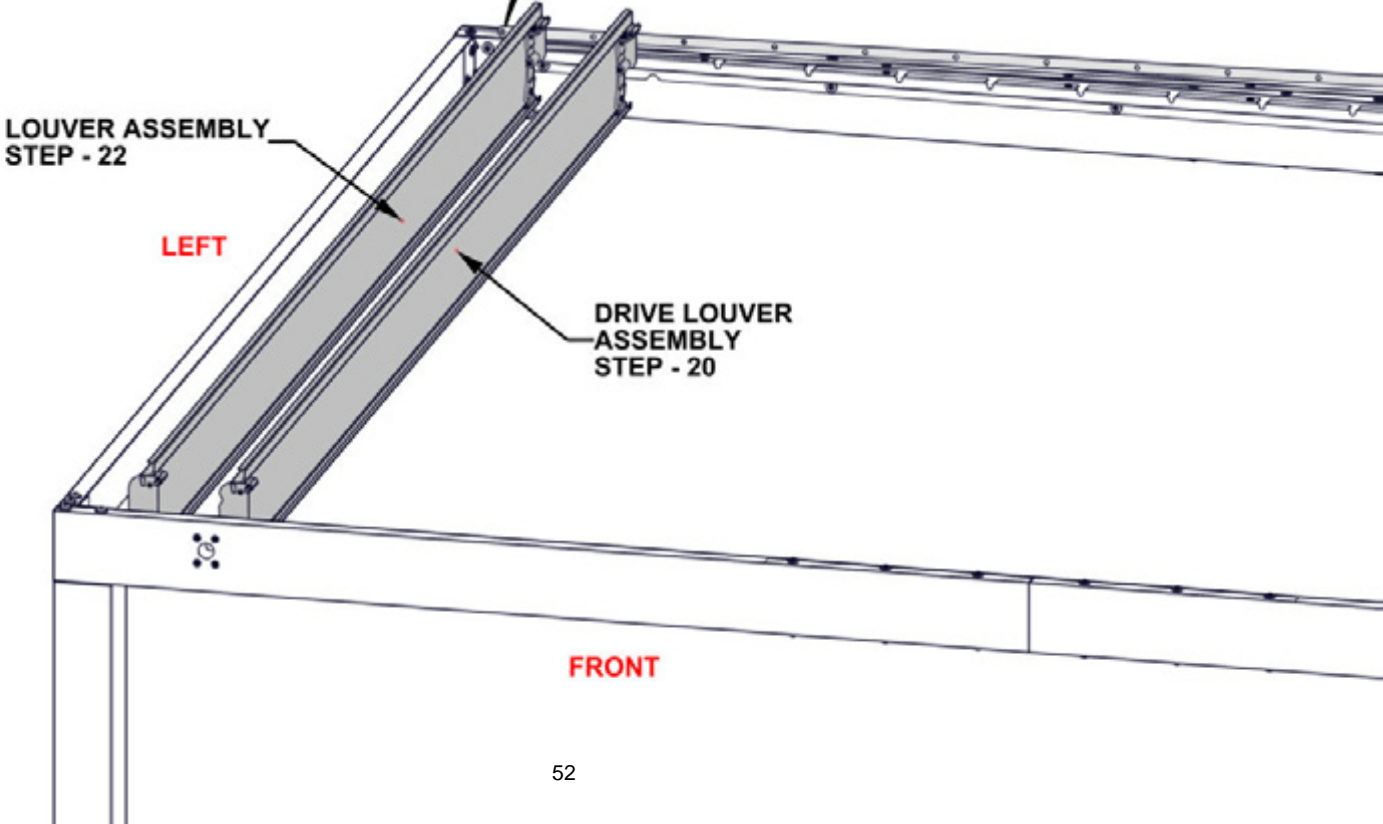
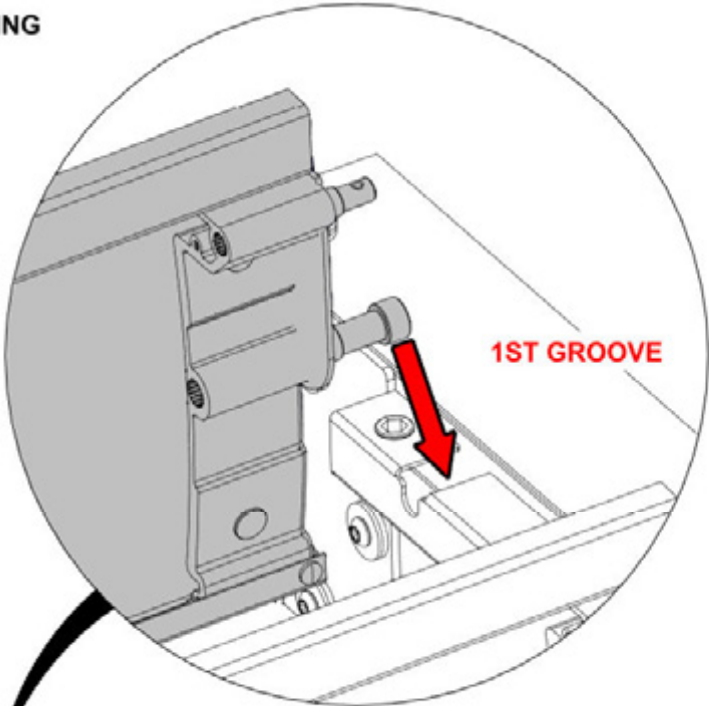


STEP 23A - LOUVER INSTALLATION



LOUVER ASSEMBLY
STEP - 22

- STARTING AT LEFT, PLACE THE LOUVER ASSEMBLY FROM STEP 22 INTO THE FIRST SET OF LOUVER MOUNT GROOVE AT THE BACK OF THE UNIT.
- PLACE THE ASSEMBLY DOWN IN THE CORRESPONDING GROOVES IN THE FRONT.



STEP 23B - LOUVER INSTALLATION

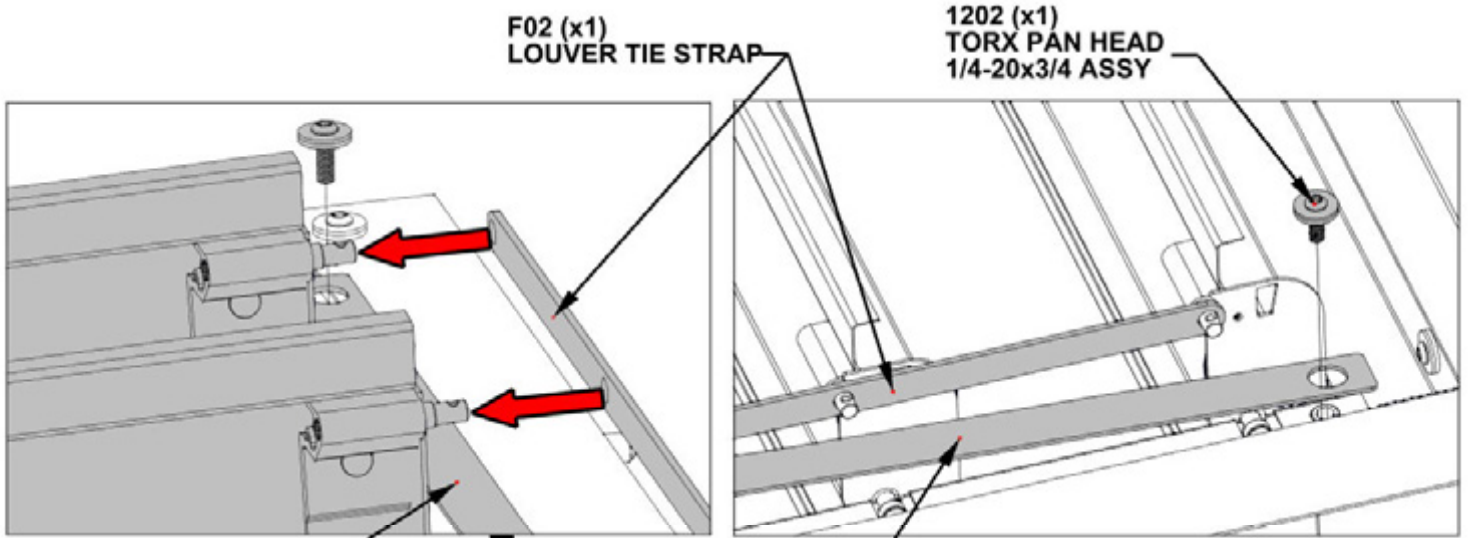
Qty	PartNo	Description
1	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



F01 FLAT BAR - A4M02585
(x1) 1/16"x1"x110 3/4" (2x25x2813)

F02 LOUVER TIE STRAP - A4M04059
(x1) 1/8"x13/16"x108 3/8" (3x20x2752)

- ON THE BACK SIDE, INSTALL FLAT BAR AND INSTALL ONE BOLT TO HOLD IN PLACE.
- ATTACH LOUVER TIE STRAP AND SLIDE OVER PINS ON LOUVER ASSEMBLIES.



F02 (x1)
LOUVER TIE STRAP

1202 (x1)
TORX PAN HEAD
1/4-20x3/4 ASSY

F01 (x1)
FLAT BAR

F01 (x1)
FLAT BAR

VIEW FROM WALL

LOUVER ASSEMBLY
STEP - 22

LEFT

DRIVE LOUVER
ASSEMBLY
STEP - 20

FRONT

STEP 23C - LOUVER INSTALLATION

Qty	PartNo	Description
1	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

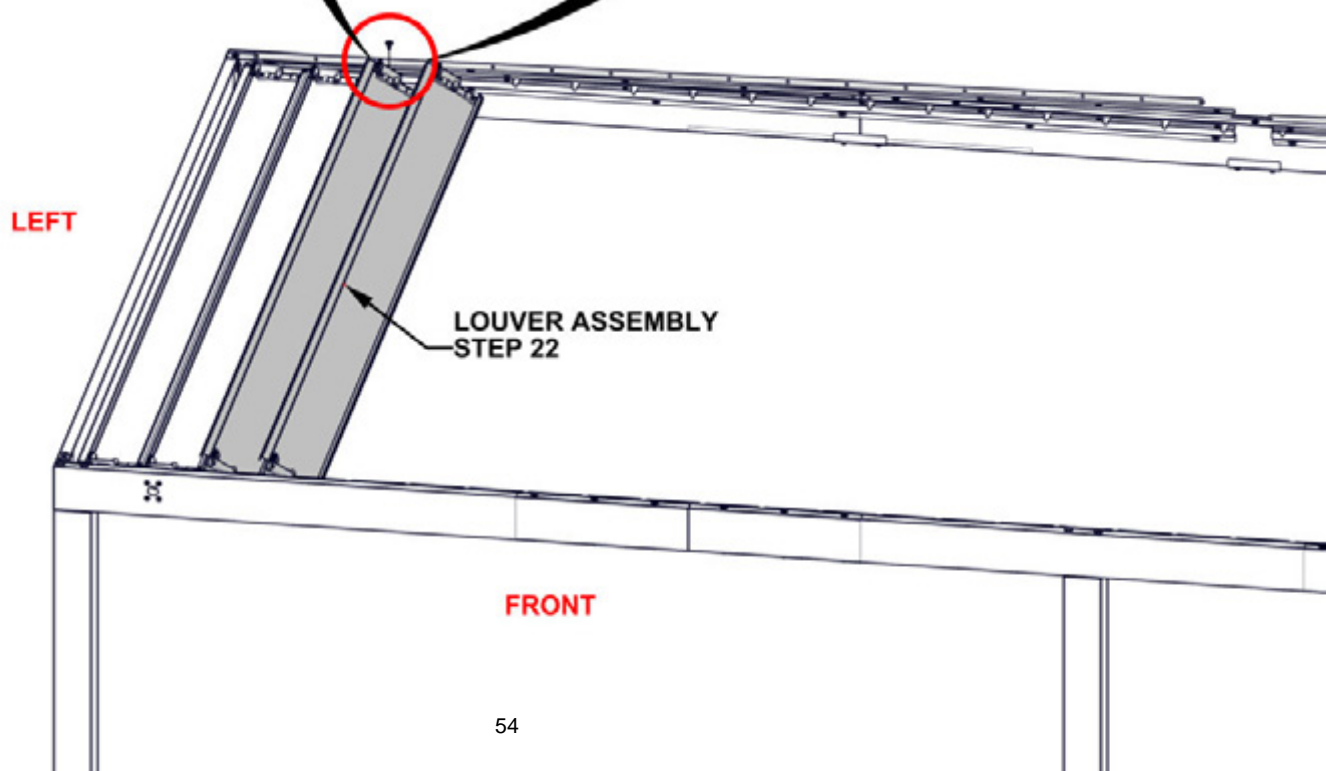
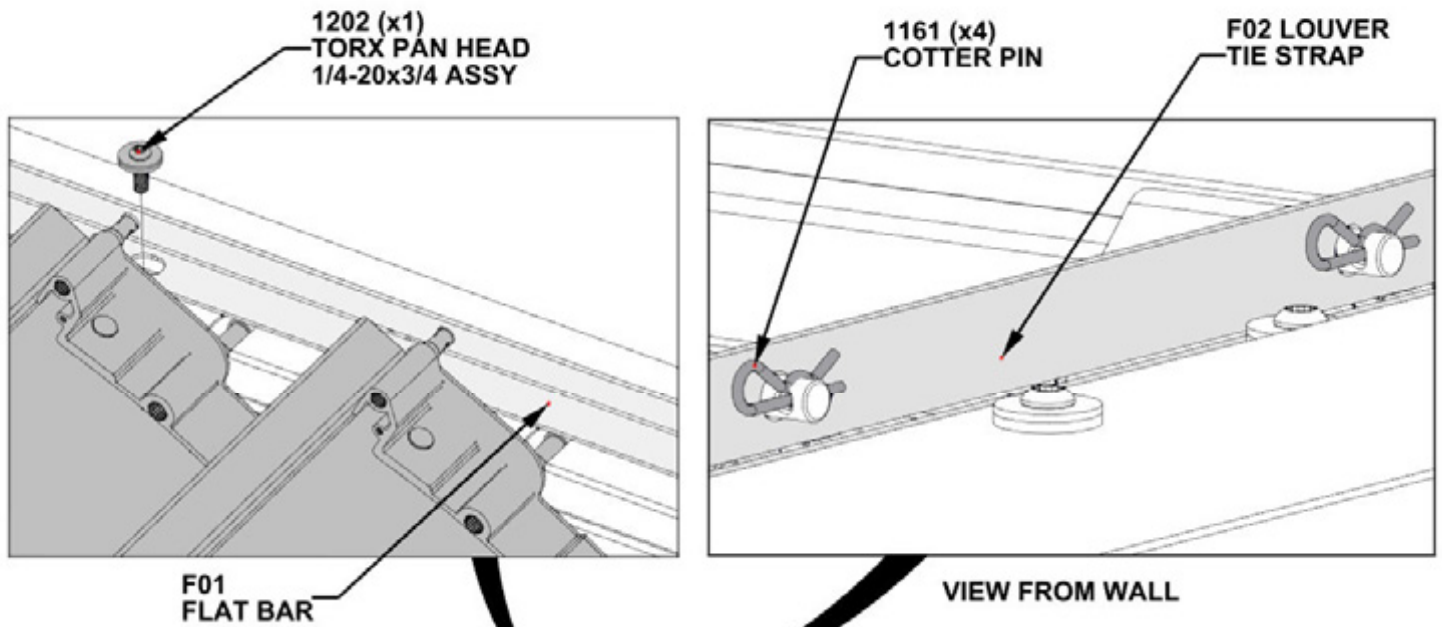


H101161 COTTER PIN
(x4)



LOUVER ASSEMBLY STEP - 22
(x2)

- ON THE BACK SIDE, LIFT TIE STRAP AND FLAT BAR UP ENOUGH TO SLIDE LOUVERS INTO GROOVES IN LOUVER MOUNTS.
- SLIDE TIE STRAP ONTO PINS ON LOUVER ASSEMBLIES.
- SET LOUVER ASSEMBLIES IN CORRESPONDING HOLES IN FRONT OF UNIT.
- **MAKE SURE ALL LOUVER BLADE ASSEMBLIES ARE ORIENTED IN THE SAME DIRECTION.**
- ATTACH COTTER PINS TO EACH OF THE INSTALLED LOUVER BLADES ON THE BACK SIDE.



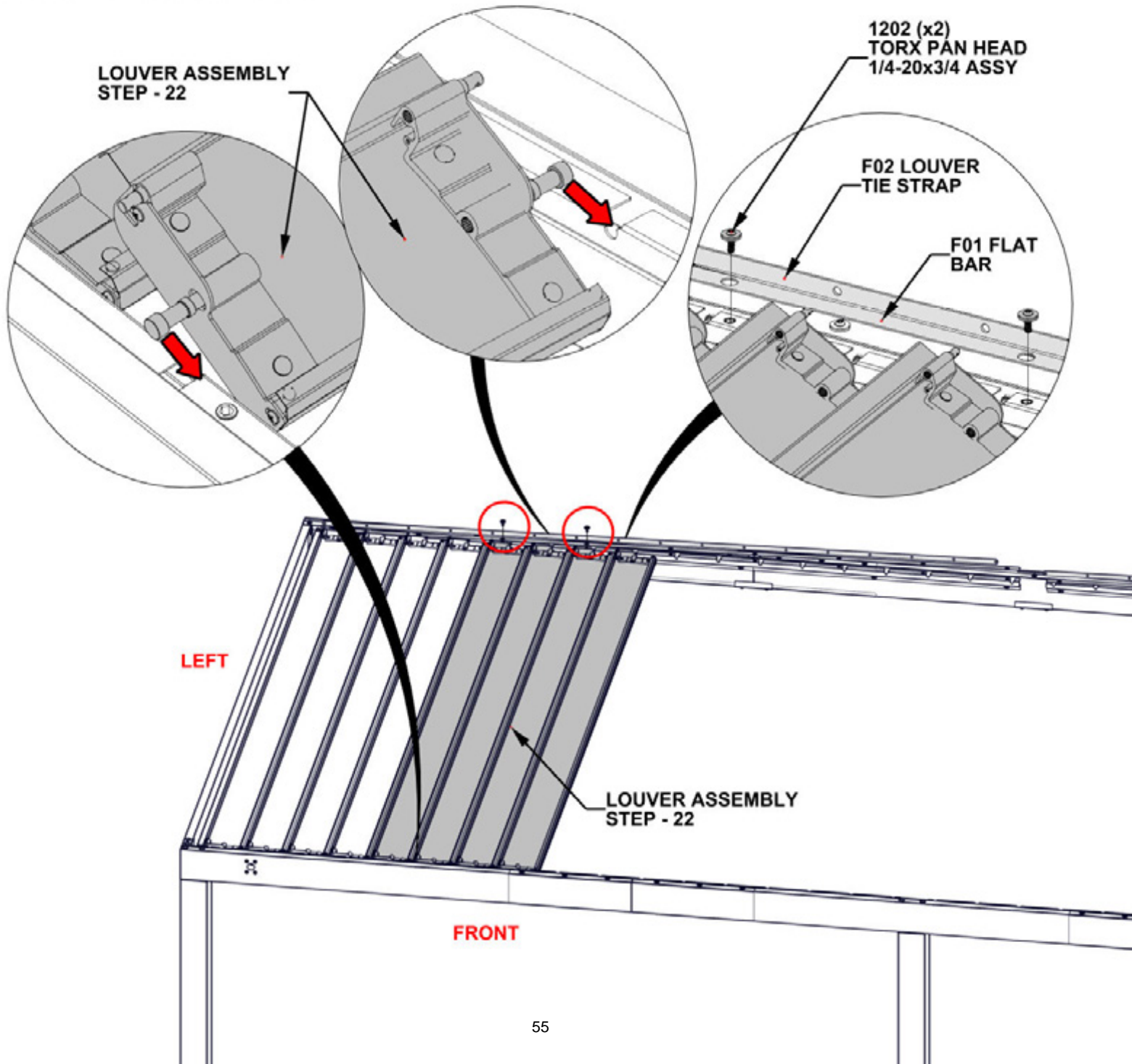
STEP 23D - LOUVER INSTALLATION



Qty	PartNo	Description
2	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

LOUVER ASSEMBLY STEP - 22
(x4)

- ON THE BACK SIDE, LIFT TIE STRAP AND FLAT BAR UP ENOUGH TO SLIDE LOUVERS INTO GROOVES IN LOUVER MOUNTS.
- SLIDE TIE STRAP ONTO PINS ON LOUVER ASSEMBLIES.
- SET LOUVER ASSEMBLIES IN CORRESPONDING HOLES IN FRONT OF UNIT.
- **MAKE SURE ALL LOUVER BLADE ASSEMBLIES ARE ORIENTED IN THE SAME DIRECTION.**
- ATTACH FLAT BAR WITH TWO BOLTS.

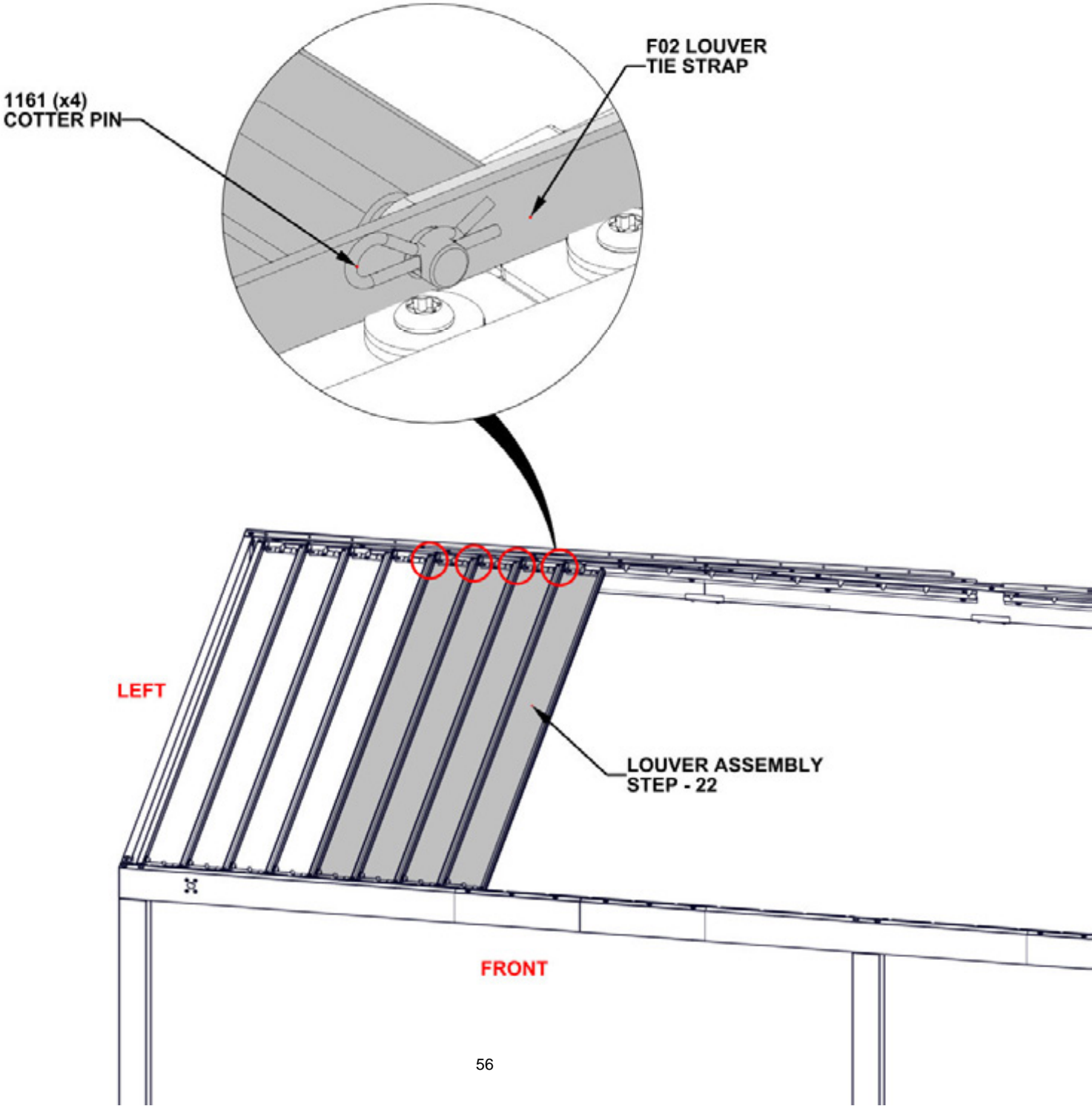


STEP 23E - LOUVER INSTALLATION



H101161 COTTER PIN
(x4)

- MAKE SURE ALL LOUVER BLADE ASSEMBLIES ARE ORIENTED IN THE SAME DIRECTION.
- ATTACH COTTER PINS TO EACH OF THE INSTALLED LOUVER BLADES ON THE BACK SIDE.



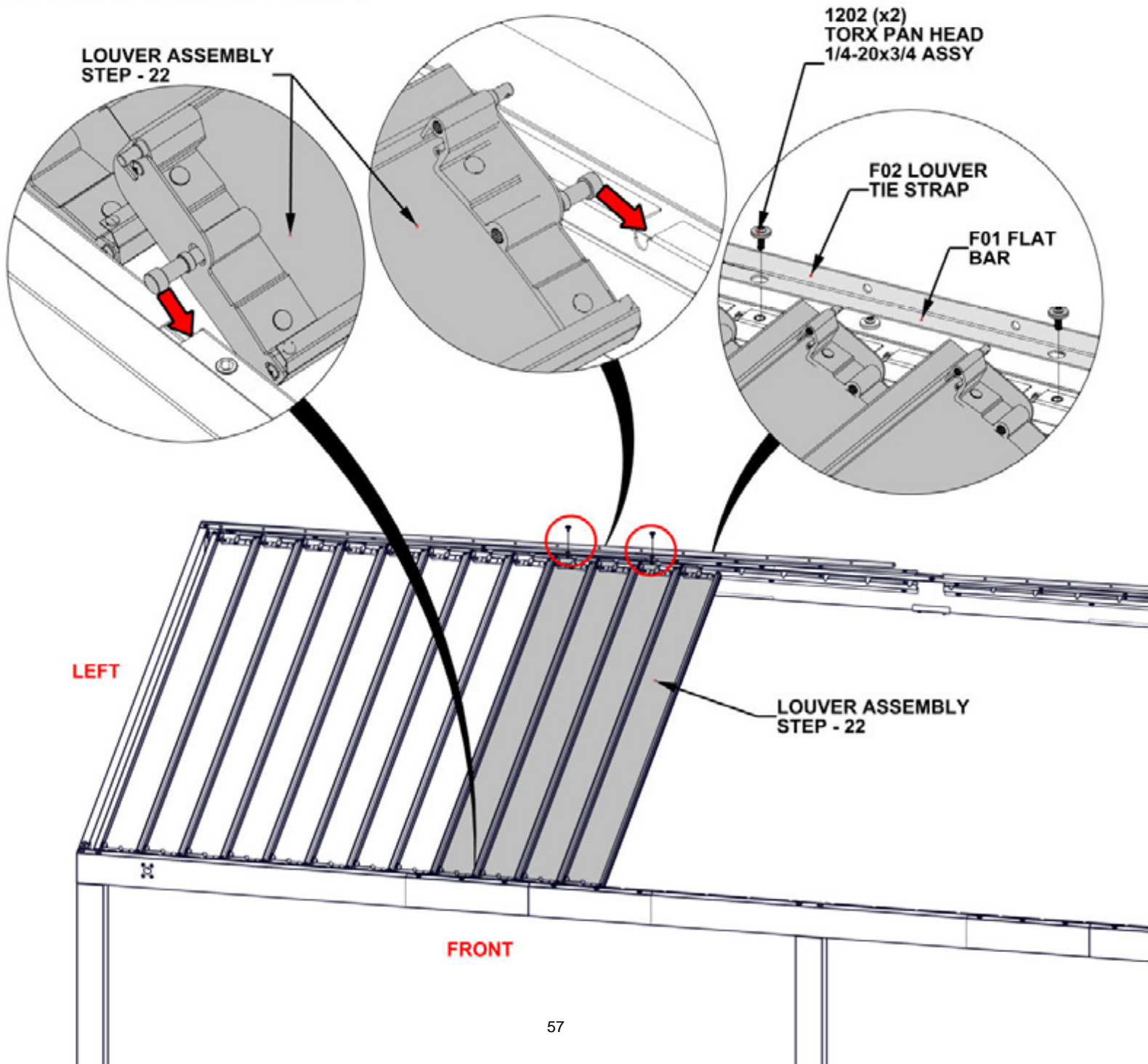
STEP 23F - LOUVER INSTALLATION



Qty	PartNo	Description
2	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

LOUVER ASSEMBLY STEP - 22
(x4)

- ON THE BACK SIDE, LIFT TIE STRAP AND FLAT BAR UP ENOUGH TO SLIDE LOUVERS INTO GROOVES IN LOUVER MOUNTS.
- SLIDE TIE STRAP ONTO PINS ON LOUVER ASSEMBLIES.
- SET LOUVER ASSEMBLIES IN CORRESPONDING HOLES IN FRONT OF UNIT.
- **MAKE SURE ALL LOUVER BLADE ASSEMBLIES ARE ORIENTED IN THE SAME DIRECTION.**
- ATTACH FLAT BAR WITH TWO BOLTS.

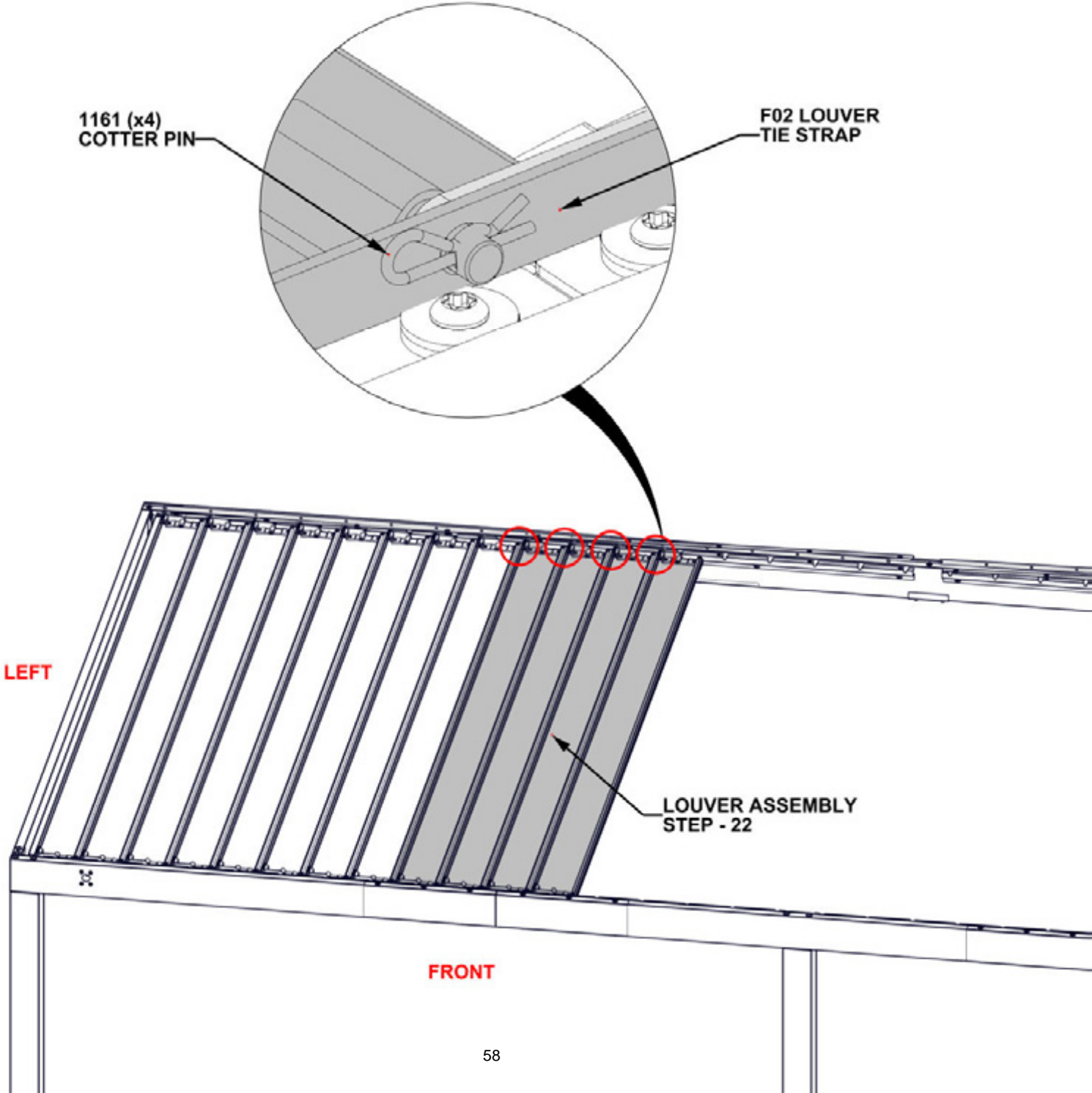


STEP 23G - LOUVER INSTALLATION



H101161 COTTER PIN
(x4)

- MAKE SURE ALL LOUVER BLADE ASSEMBLIES ARE ORIENTED IN THE SAME DIRECTION.
- ATTACH COTTER PINS TO EACH OF THE INSTALLED LOUVER BLADES ON THE BACK SIDE.



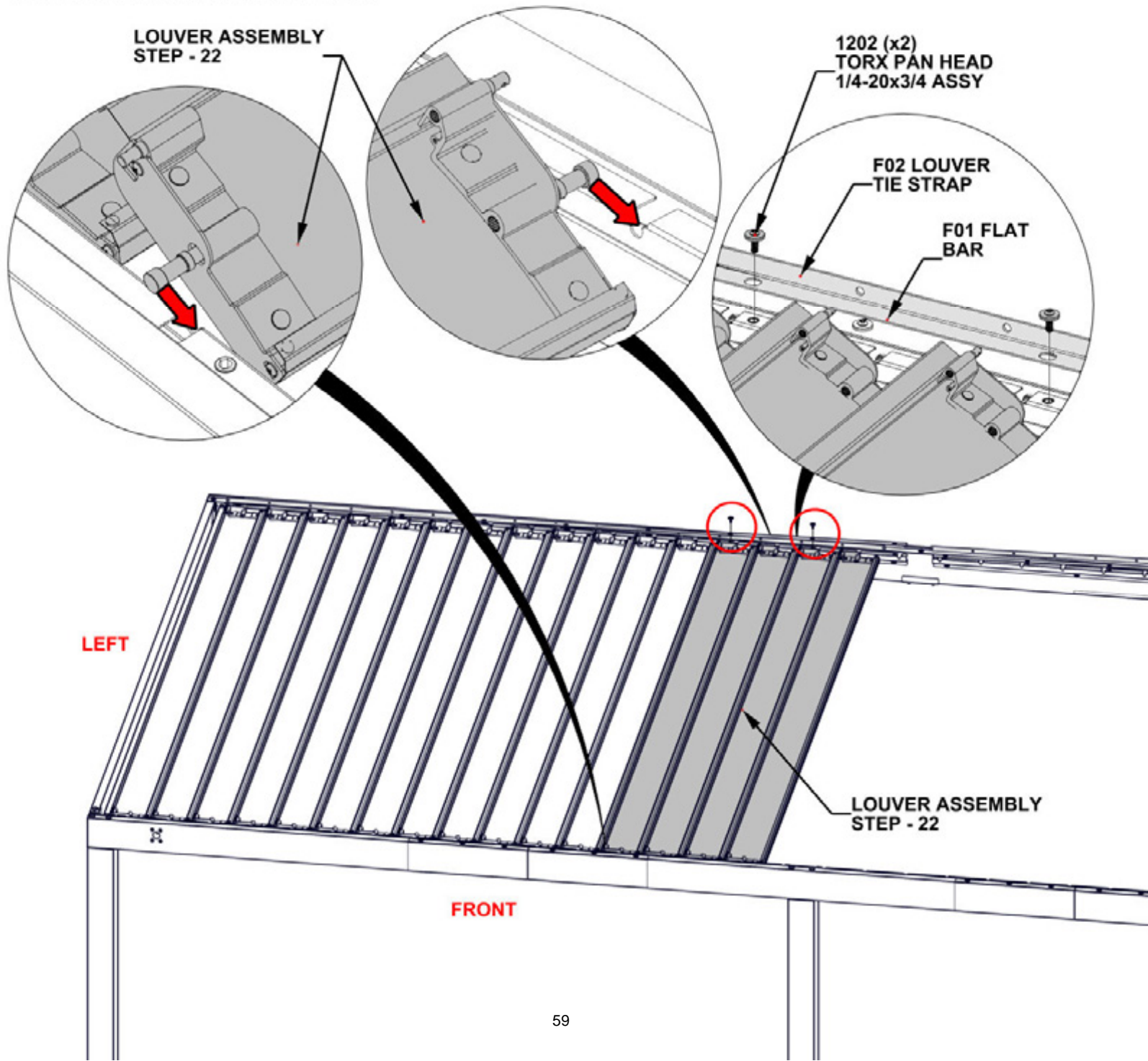
STEP 23H - LOUVER INSTALLATION



Qty	PartNo	Description
2	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

LOUVER ASSEMBLY STEP - 22
(x4)

- ON THE BACK SIDE, LIFT TIE STRAP AND FLAT BAR UP ENOUGH TO SLIDE LOUVERS INTO GROOVES IN LOUVER MOUNTS.
- SLIDE TIE STRAP ONTO PINS ON LOUVER ASSEMBLIES.
- SET LOUVER ASSEMBLIES IN CORRESPONDING HOLES IN FRONT OF UNIT.
- **MAKE SURE ALL LOUVER BLADE ASSEMBLIES ARE ORIENTED IN THE SAME DIRECTION.**
- ATTACH FLAT BAR WITH TWO BOLTS.

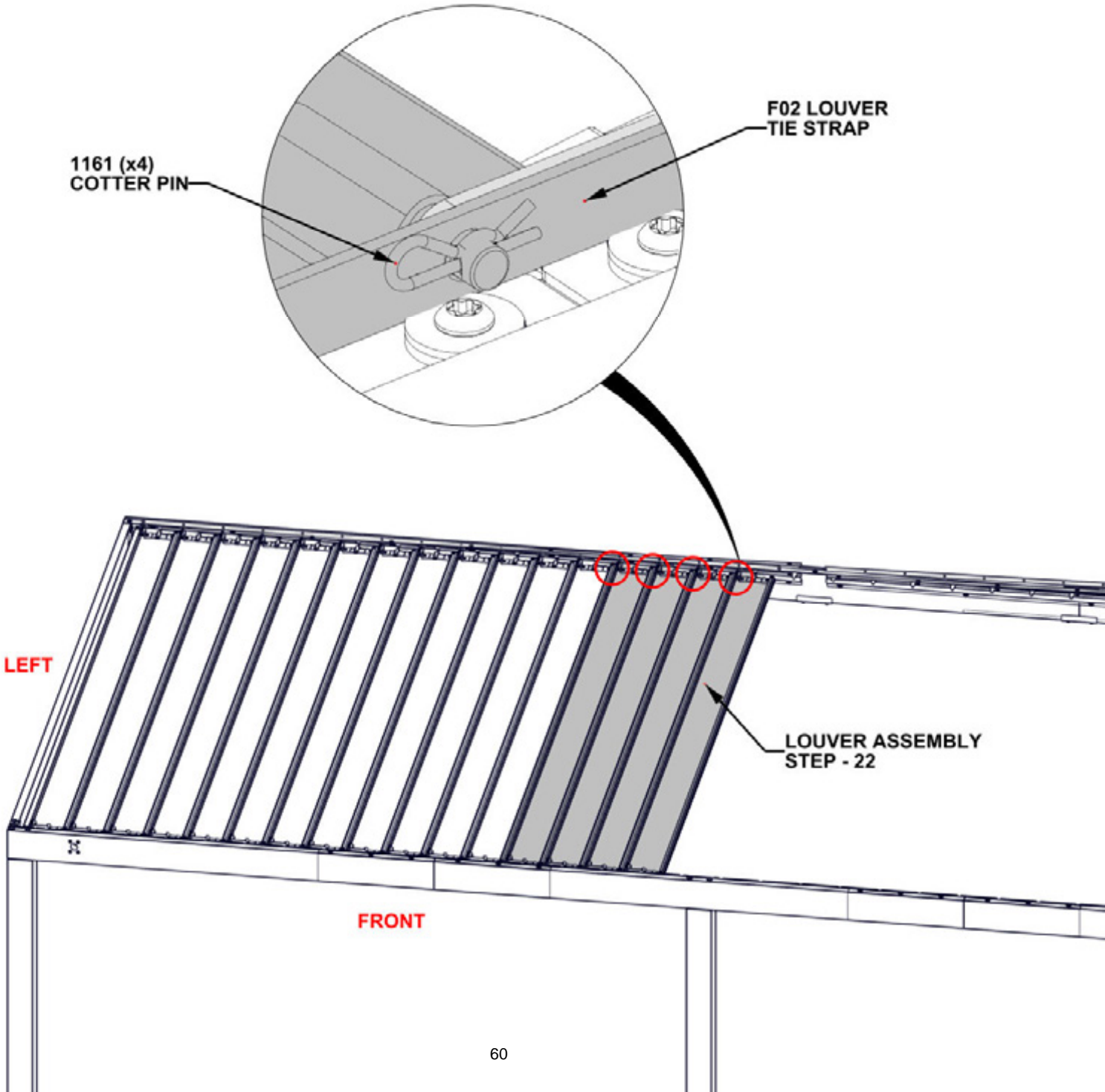


STEP 23I - LOUVER INSTALLATION



H101161 COTTER PIN
(x4)

- MAKE SURE ALL LOUVER BLADE ASSEMBLIES ARE ORIENTED IN THE SAME DIRECTION.
- ATTACH COTTER PINS TO EACH OF THE INSTALLED LOUVER BLADES ON THE BACK SIDE.



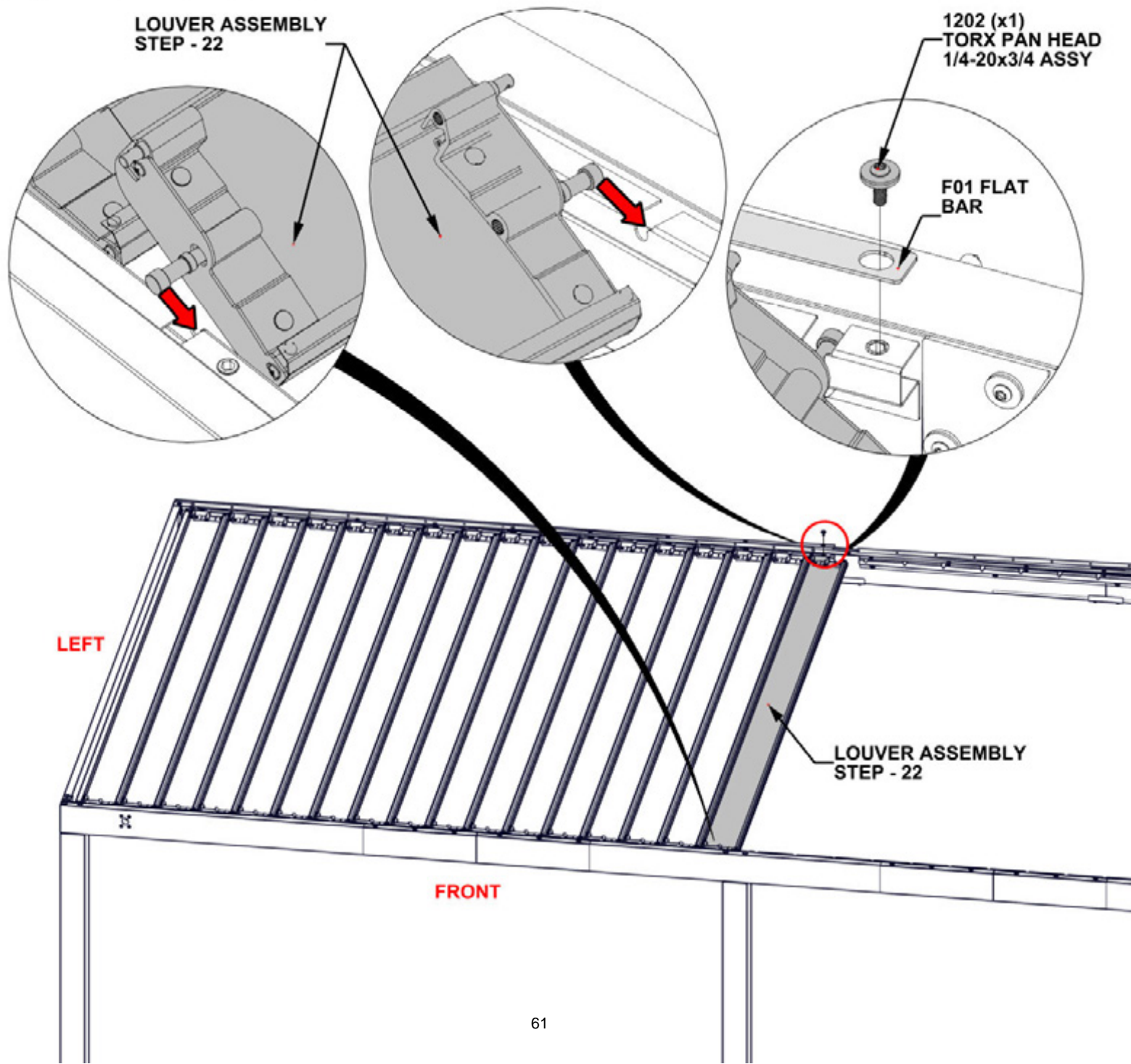
STEP 23J - LOUVER INSTALLATION



LOUVER ASSEMBLY STEP - 22
(x1)

Qty	PartNo	Description
1	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

- ON THE BACK SIDE, LIFT TIE STRAP AND FLAT BAR UP ENOUGH TO SLIDE LOUVERS INTO GROOVES IN LOUVER MOUNTS.
- SLIDE TIE STRAP ONTO PINS ON LOUVER ASSEMBLIES.
- SET LOUVER ASSEMBLIES IN CORRESPONDING HOLES IN FRONT OF UNIT.
- **MAKE SURE ALL LOUVER BLADE ASSEMBLIES ARE ORIENTED IN THE SAME DIRECTION.**
- ATTACH FLAT BAR WITH ONE BOLT.

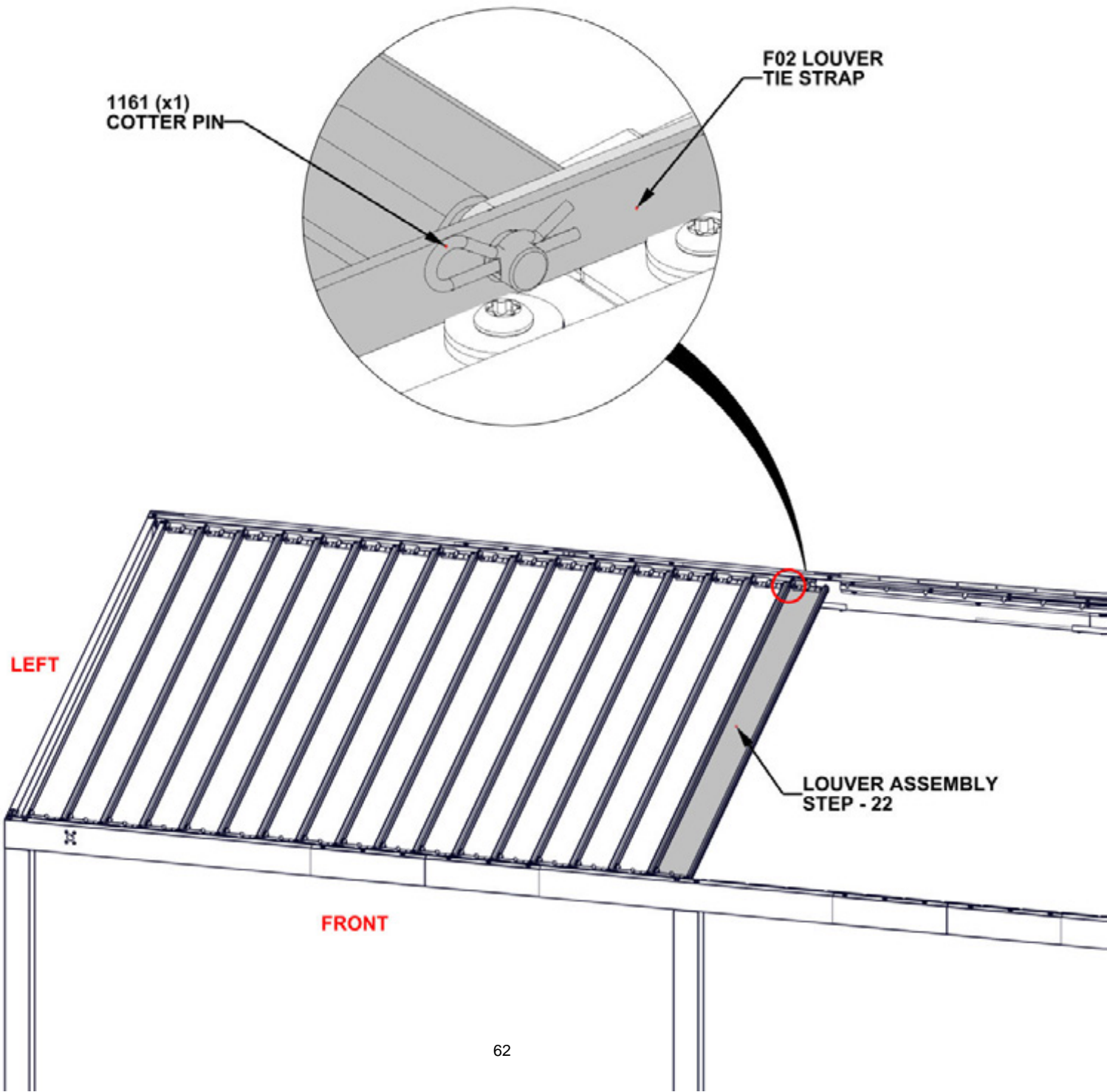


STEP 23K - LOUVER INSTALLATION



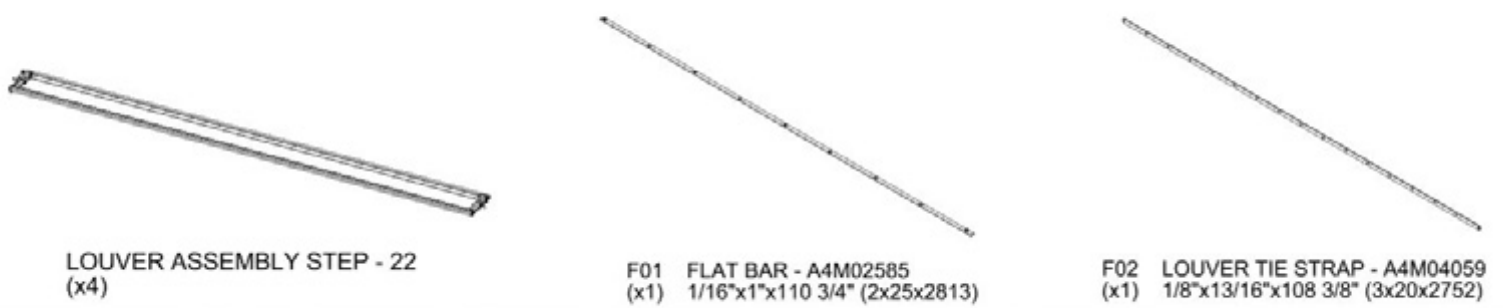
H101161 COTTER PIN
(x1)

- MAKE SURE ALL LOUVER BLADE ASSEMBLIES ARE ORIENTED IN THE SAME DIRECTION.
- ATTACH COTTER PIN TO EACH OF THE INSTALLED LOUVER BLADES ON THE BACK SIDE.

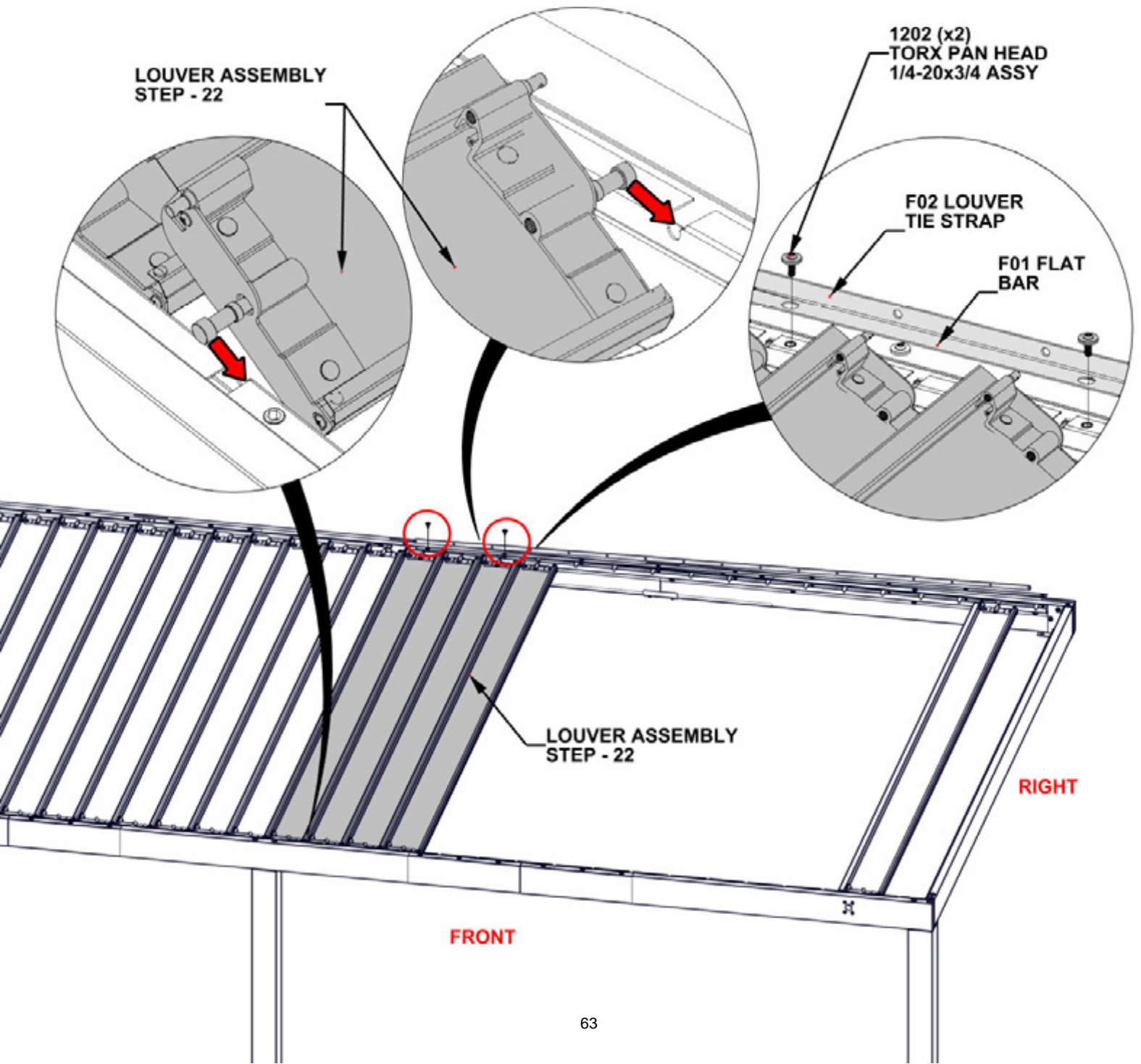


STEP 23L - LOUVER INSTALLATION

Qty	PartNo	Description
2	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



- ON THE BACK SIDE, LIFT TIE STRAP AND FLAT BAR UP ENOUGH TO SLIDE LOUVERS INTO GROOVES IN LOUVER MOUNTS.
- SLIDE TIE STRAP ONTO PINS ON LOUVER ASSEMBLIES.
- SET LOUVER ASSEMBLIES IN CORRESPONDING HOLES IN FRONT OF UNIT.
- **MAKE SURE ALL LOUVER BLADE ASSEMBLIES ARE ORIENTED IN THE SAME DIRECTION.**
- ATTACH FLAT BAR WITH TWO BOLTS.

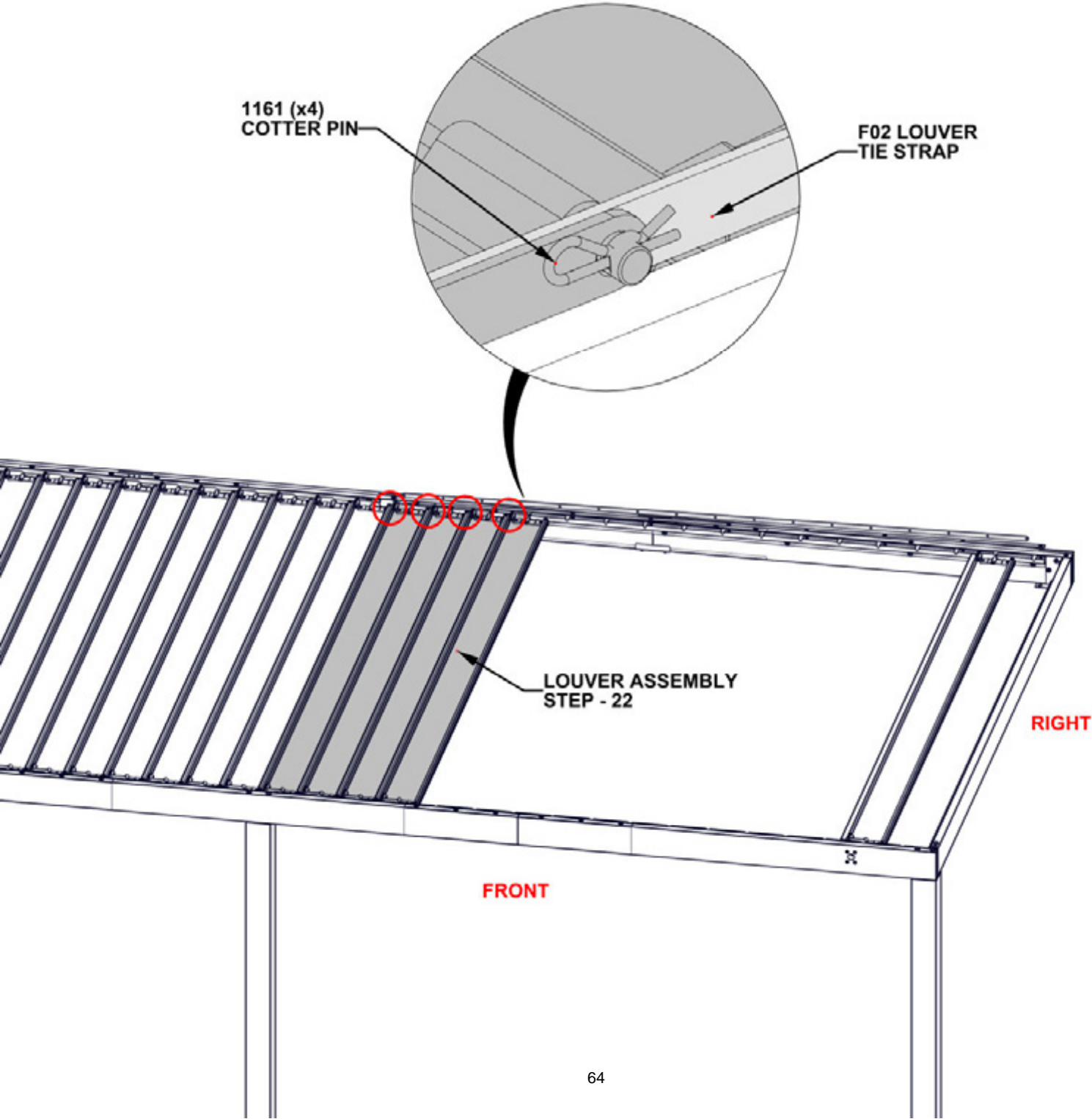


STEP 23M - LOUVER INSTALLATION



H101161 COTTER PIN
(x4)

- MAKE SURE ALL LOUVER BLADE ASSEMBLIES ARE ORIENTED IN THE SAME DIRECTION.
- ATTACH COTTER PINS TO EACH OF THE INSTALLED LOUVER BLADES ON THE BACK SIDE.



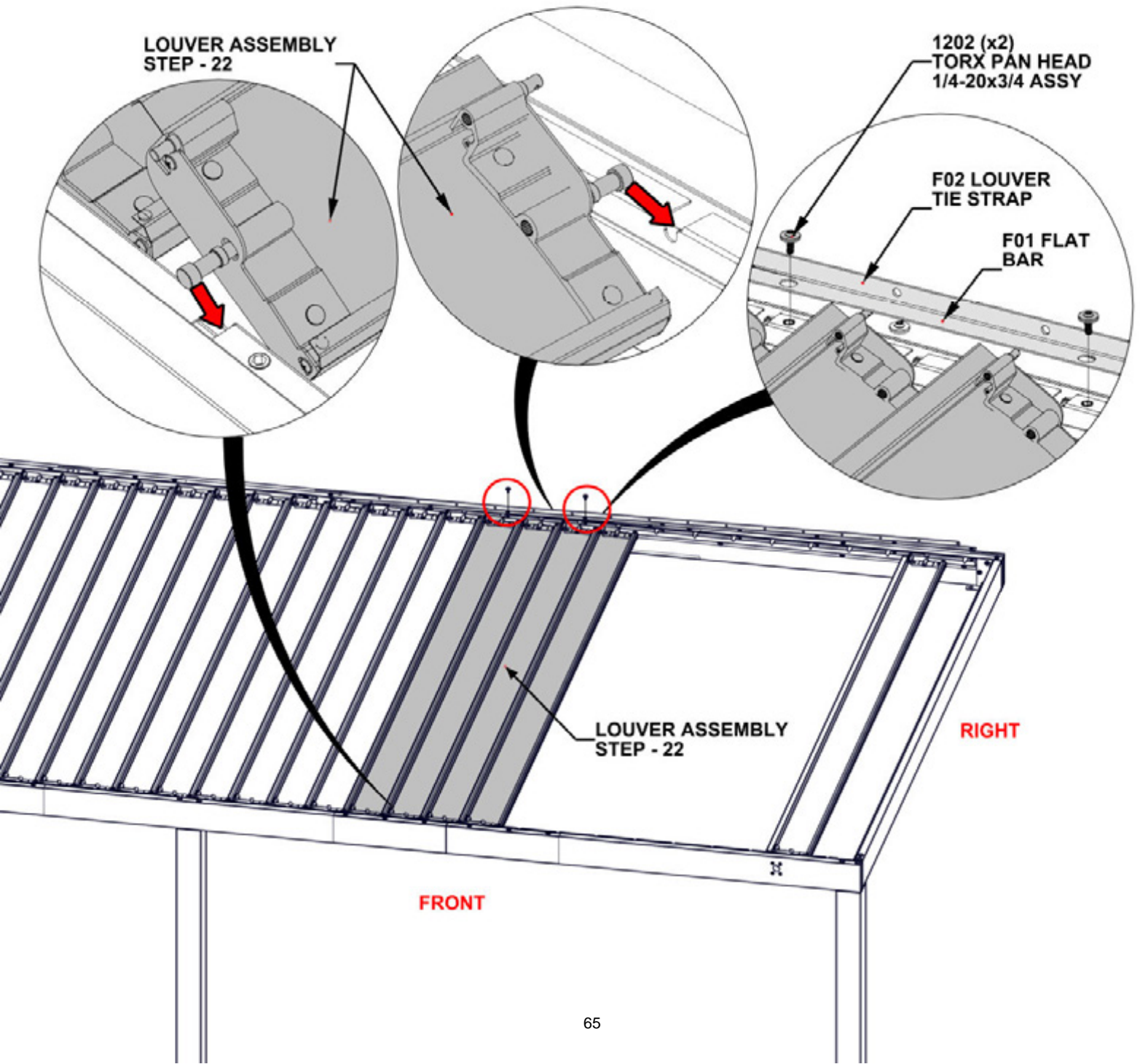
STEP 23N - LOUVER INSTALLATION



LOUVER ASSEMBLY STEP - 22
(x4)

Qty	PartNo	Description
2	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

- ON THE BACK SIDE, LIFT TIE STRAP AND FLAT BAR UP ENOUGH TO SLIDE LOUVERS INTO GROOVES IN LOUVER MOUNTS.
- SLIDE TIE STRAP ONTO PINS ON LOUVER ASSEMBLIES.
- SET LOUVER ASSEMBLIES IN CORRESPONDING HOLES IN FRONT OF UNIT.
- **MAKE SURE ALL LOUVER BLADE ASSEMBLIES ARE ORIENTED IN THE SAME DIRECTION.**
- ATTACH FLAT BAR WITH TWO BOLTS.

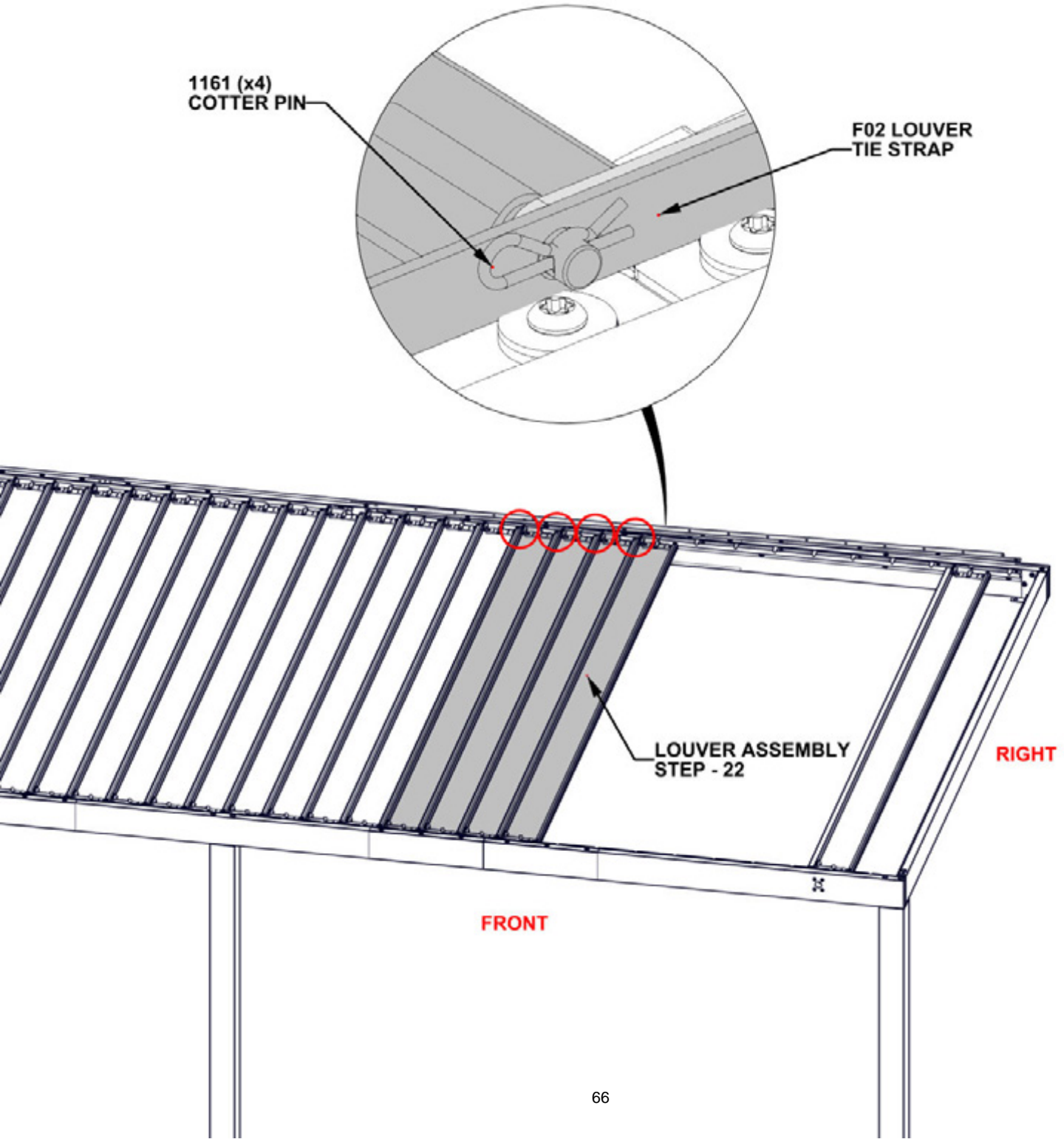


STEP 230 - LOUVER INSTALLATION



H101161 COTTER PIN
(x4)

- MAKE SURE ALL LOUVER BLADE ASSEMBLIES ARE ORIENTED IN THE SAME DIRECTION.
- ATTACH COTTER PINS TO EACH OF THE INSTALLED LOUVER BLADES ON THE BACK SIDE.



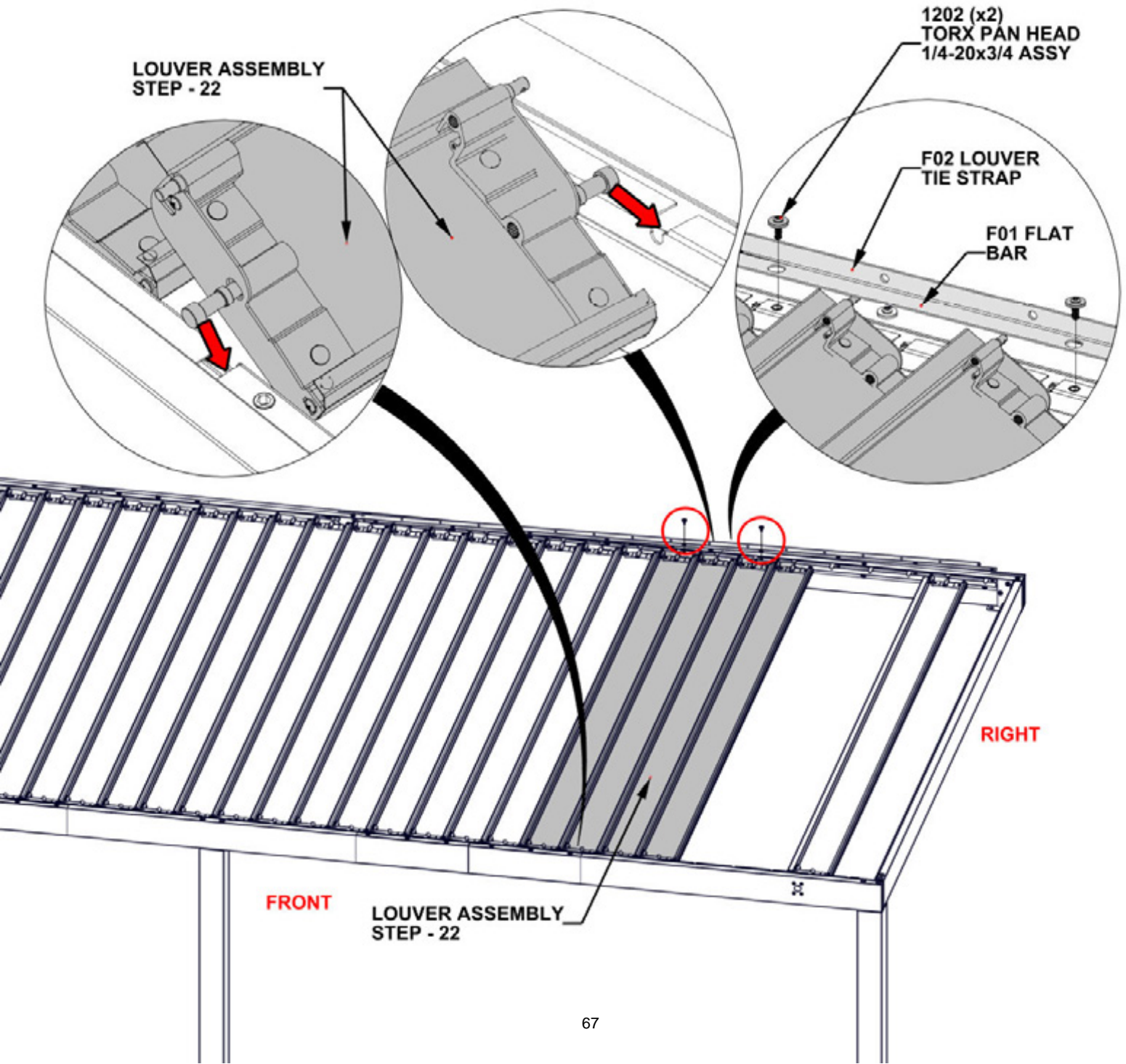
STEP 23P - LOUVER INSTALLATION



Qty	PartNo	Description
2	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

LOUVER ASSEMBLY STEP - 22
(x4)

- ON THE BACK SIDE, LIFT TIE STRAP AND FLAT BAR UP ENOUGH TO SLIDE LOUVERS INTO GROOVES IN LOUVER MOUNTS.
- SLIDE TIE STRAP ONTO PINS ON LOUVER ASSEMBLIES.
- SET LOUVER ASSEMBLIES IN CORRESPONDING HOLES IN FRONT OF UNIT.
- **MAKE SURE ALL LOUVER BLADE ASSEMBLIES ARE ORIENTED IN THE SAME DIRECTION.**
- ATTACH FLAT BAR WITH TWO BOLTS.

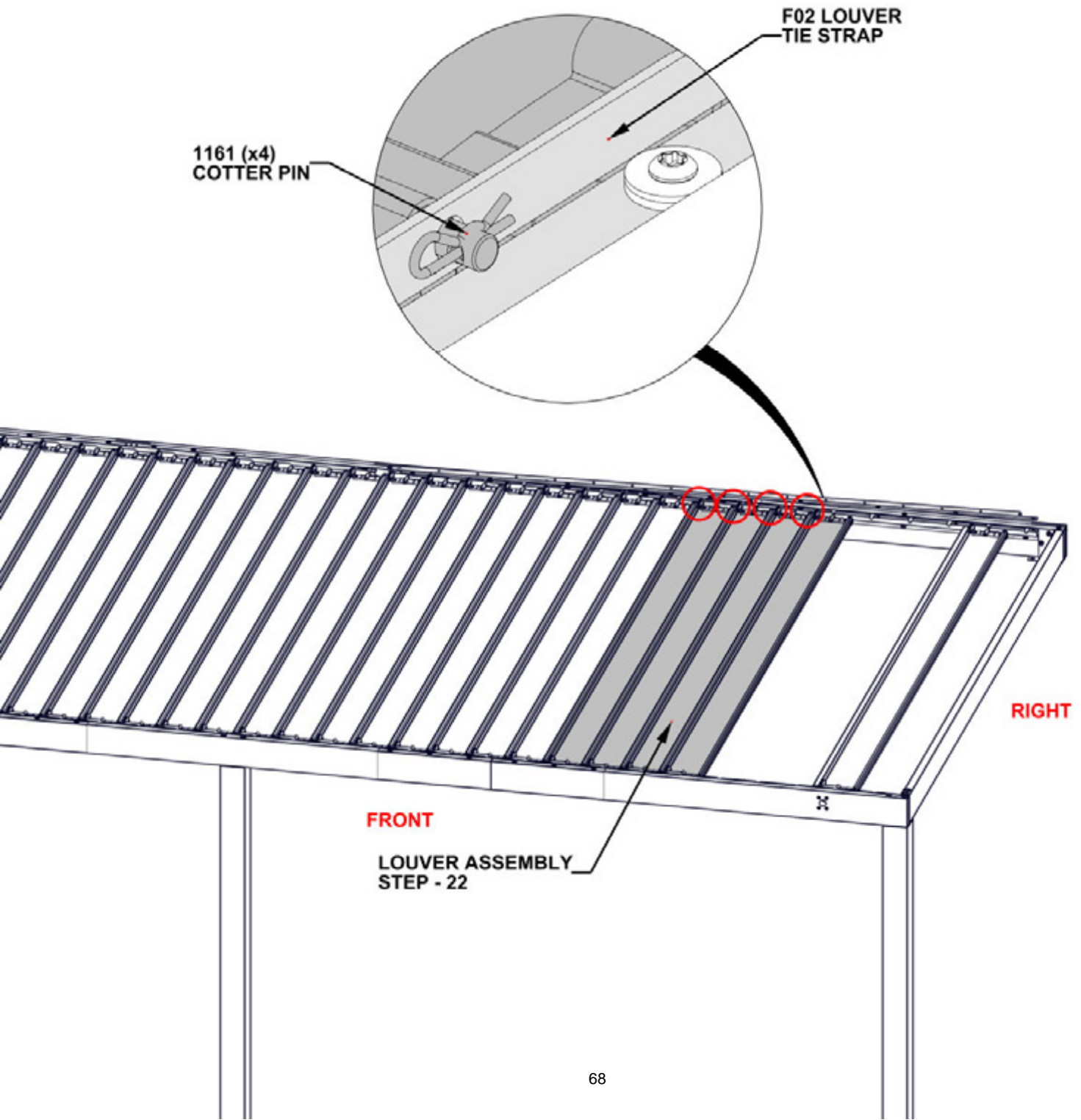


STEP 23Q - LOUVER INSTALLATION



H101161 COTTER PIN
(x4)

- MAKE SURE ALL LOUVER BLADE ASSEMBLIES ARE ORIENTED IN THE SAME DIRECTION.
- ATTACH COTTER PINS TO EACH OF THE INSTALLED LOUVER BLADES ON THE BACK SIDE.



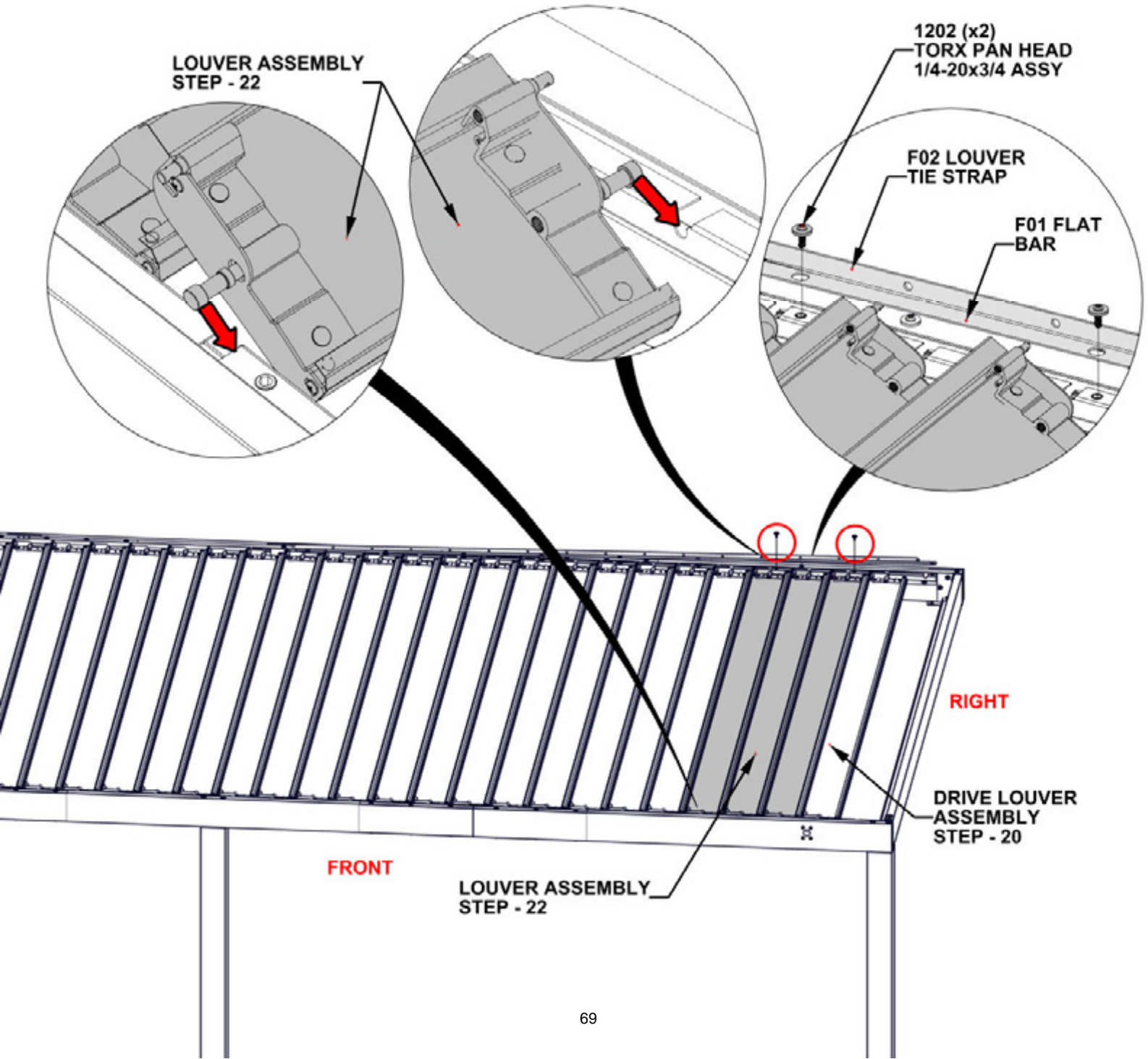
STEP 23R - LOUVER INSTALLATION



LOUVER ASSEMBLY STEP - 22
(x3)

Qty	PartNo	Description
2	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

- ON THE BACK SIDE, LIFT TIE STRAP AND FLAT BAR UP ENOUGH TO SLIDE LOUVERS INTO GROOVES IN LOUVER MOUNTS.
- SLIDE TIE STRAP ONTO PINS ON LOUVER ASSEMBLIES.
- SET LOUVER ASSEMBLIES IN CORRESPONDING HOLES IN FRONT OF UNIT.
- **MAKE SURE ALL LOUVER BLADE ASSEMBLIES ARE ORIENTED IN THE SAME DIRECTION.**
- ATTACH FLAT BAR WITH TWO BOLTS.

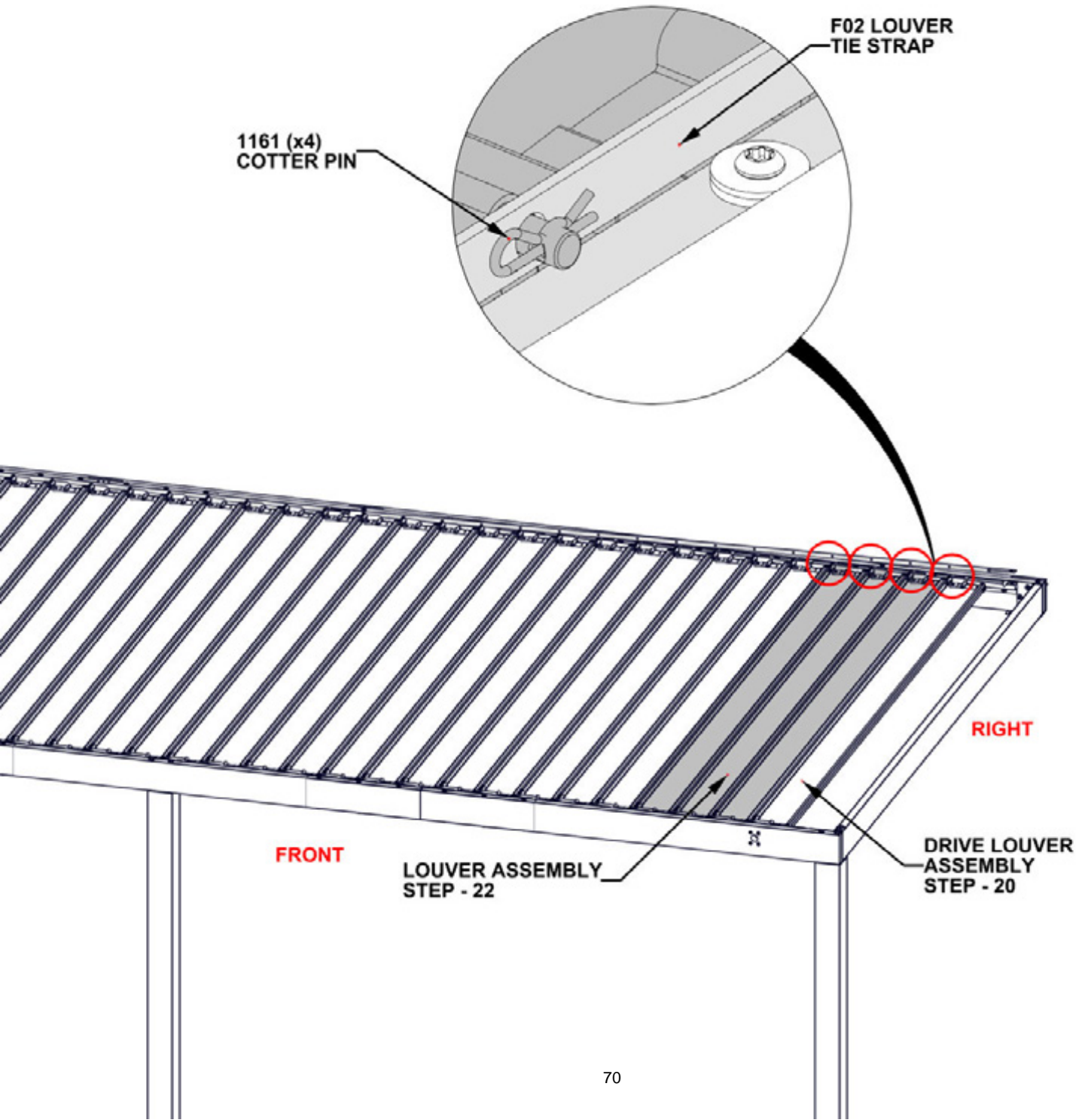


STEP 23S - LOUVER INSTALLATION



H101161 COTTER PIN
(x4)

- MAKE SURE ALL LOUVER BLADE ASSEMBLIES ARE ORIENTED IN THE SAME DIRECTION.
- ATTACH COTTER PINS TO EACH OF THE INSTALLED LOUVER BLADES ON THE BACK SIDE.



STEP 23T - LOUVER INSTALLATION

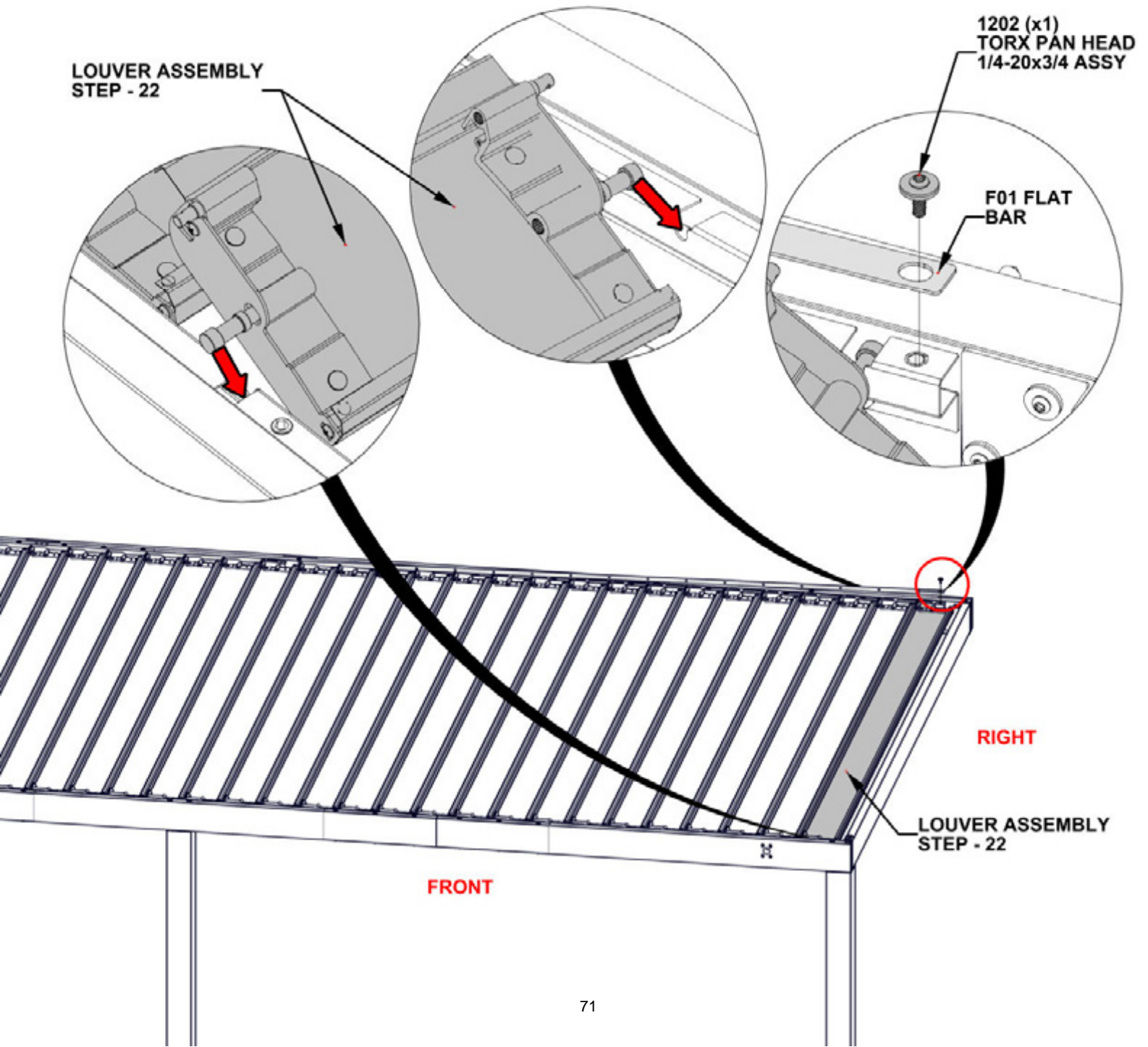


LOUVER ASSEMBLY STEP - 22
(x1)

Qty	PartNo	Description
1	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

- ON THE BACK SIDE, LIFT TIE STRAP AND FLAT BAR UP ENOUGH TO SLIDE LOUVERS INTO GROOVES IN LOUVER MOUNTS.
- SLIDE TIE STRAP ONTO PINS ON LOUVER ASSEMBLIES.
- SET LOUVER ASSEMBLIES IN CORRESPONDING HOLES IN FRONT OF UNIT
- **MAKE SURE ALL LOUVER BLADE ASSEMBLIES ARE ORIENTED IN THE SAME DIRECTION.**
- ATTACH FLAT BAR WITH ONE BOLT.

LOUVER ASSEMBLY
STEP - 22

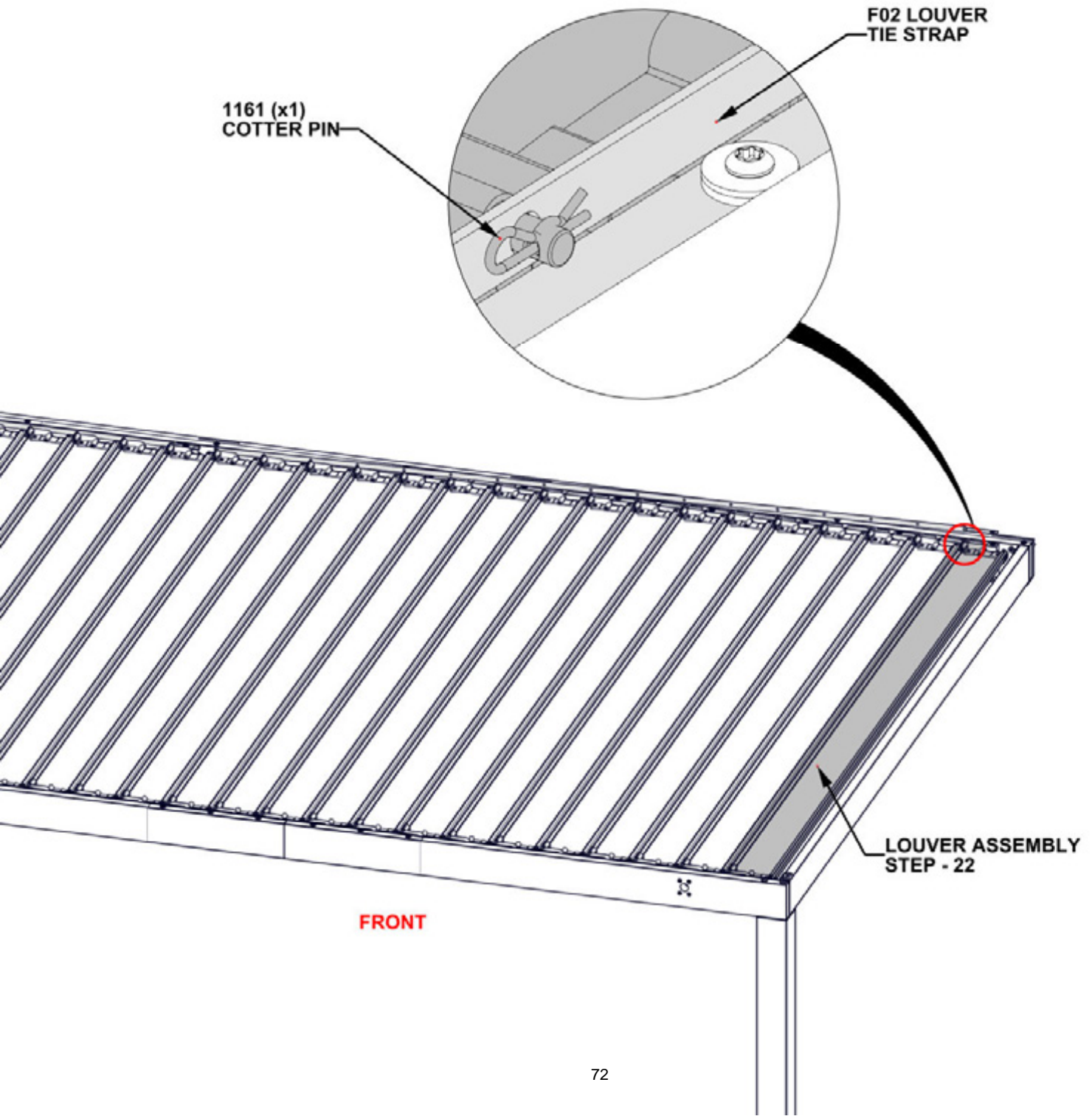


STEP 23U - LOUVER INSTALLATION



H101161 COTTER PIN
(x1)

- MAKE SURE ALL LOUVER BLADE ASSEMBLIES ARE ORIENTED IN THE SAME DIRECTION.
- ATTACH COTTER PIN TO EACH OF THE INSTALLED LOUVER BLADES ON THE BACK SIDE.



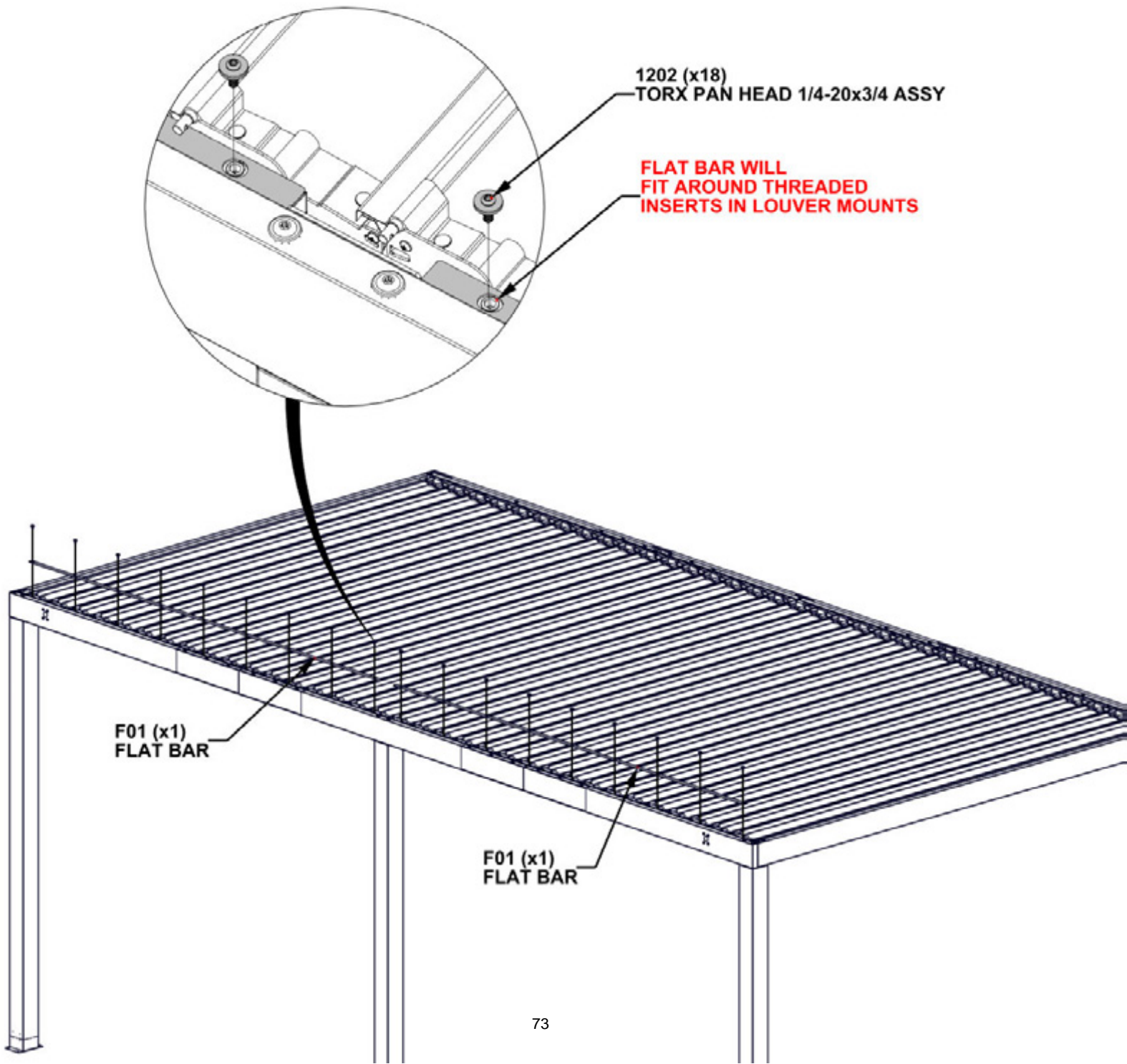
STEP 24 - LOUVER INSTALLATION



Qty	PartNo	Description
18	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

F01 FLAT BAR - A4M02585
(x2) 1/16"x1"x110 3/4" (2x25x2813)

- ON THE FRONT SIDE, ATTACH FLAT BAR ALONG EACH LOUVER MOUNT. FLAT BAR WILL HOLD ALL LOUVERS IN PLACE.

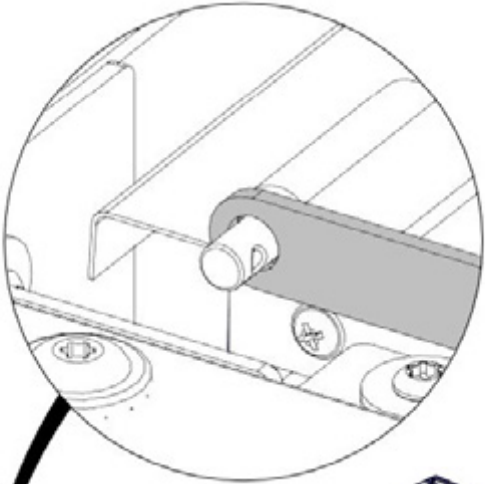


STEP 25A - LOUVER INSTALLATION



F02 LOUVER TIE STRAP - A4M04059
(x2) 1/8"x13/16"x108 3/8" (3x20x2752)

- LOUVER TIE STRAPS WILL CONNECT ALL LOUVERS TO ONE ANOTHER.
- STARTING ON THE LEFT AND WORKING TO THE RIGHT, CONNECT LOUVERS USING TIE STRAPS.



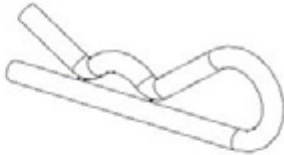
LEFT

F02 (x1)
LOUVER TIE STRAP

F02 (x1)
LOUVER TIE STRAP

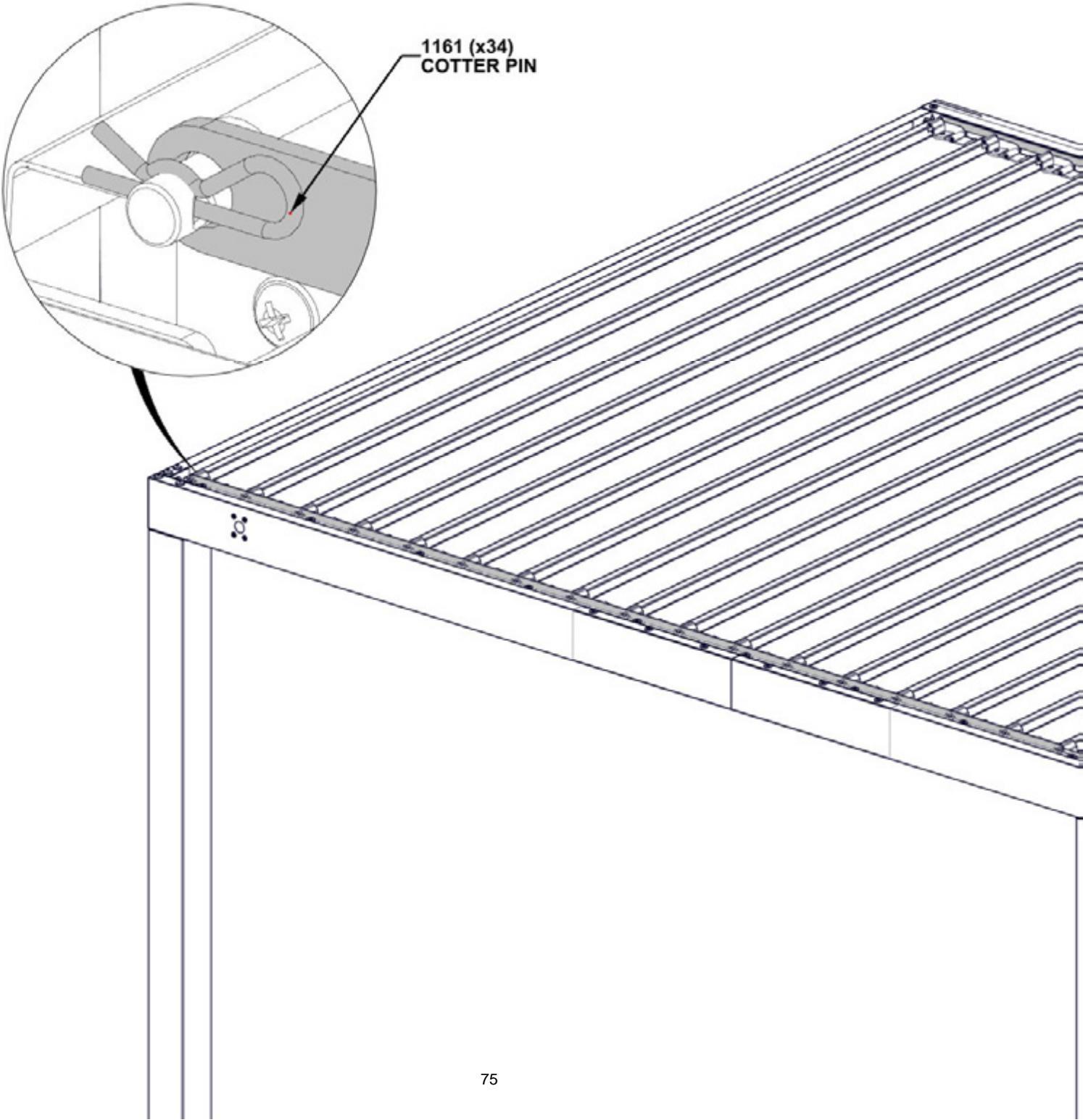
RIGHT

STEP 25B - LOUVER INSTALLATION



H101161 COTTER PIN
(x34)

- INSTALL COTTER PINS ON EACH LOUVER TO HOLD TIE STRAP IN PLACE.
- CONFIRM ALL HARDWARE HAS BEEN TIGHTENED FROM PREVIOUS STEPS.



STEP 26 - LOUVER MECHANISM



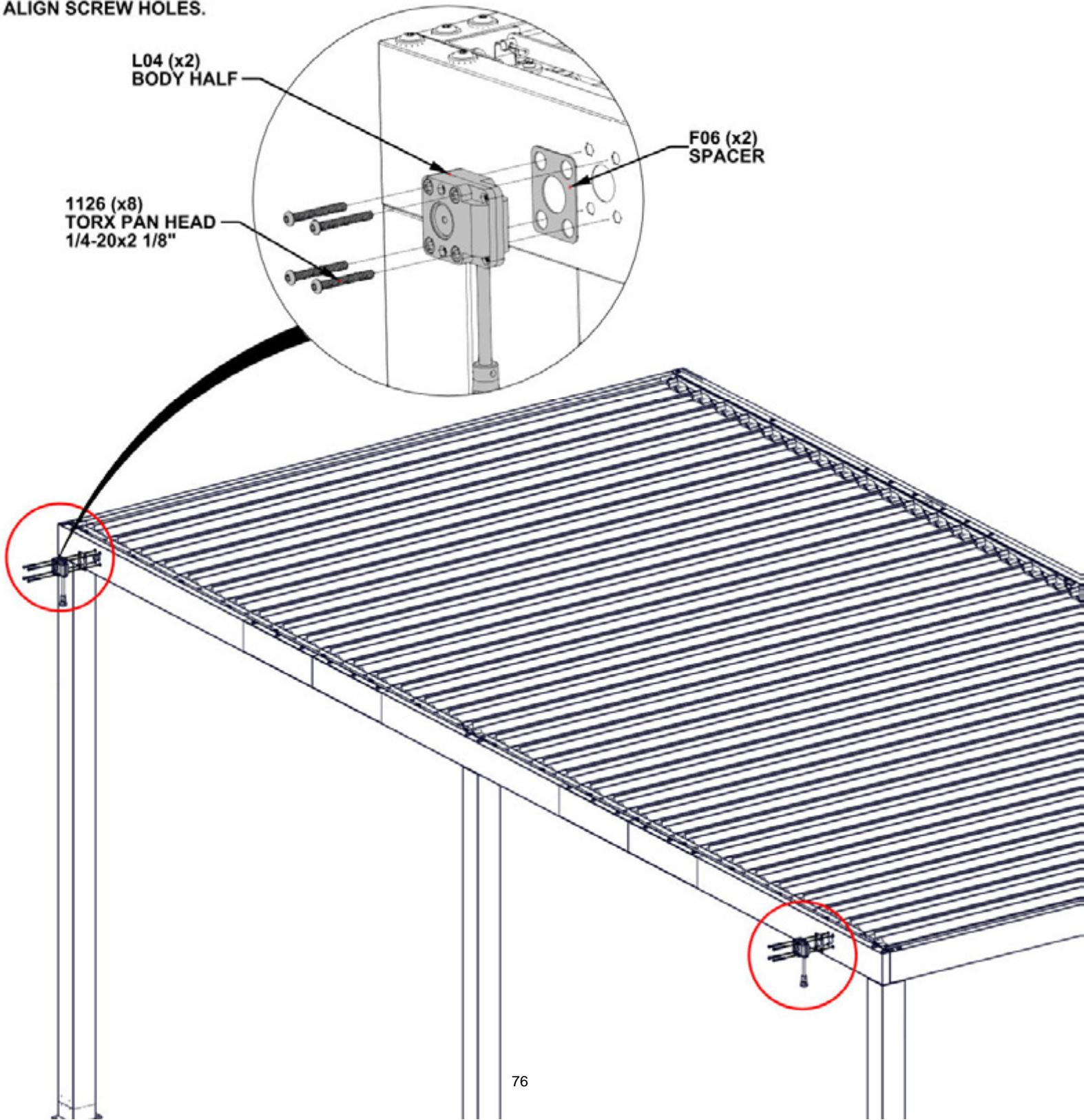
L04 BODY HALF - A4M02132
(x2) 11/16"x2 1/2"x2 7/8" (17x64x73)



F06 SPACER - A4M02227
(x2) 1/16"x2 3/16"x2 3/4" (1.5x56x70)

Qty	PartNo	Description
8	H101126	TORX PAN HEAD 1/4-20x2 1/8" BLK

- ALIGN SCREW HOLES.



L04 (x2)
BODY HALF

F06 (x2)
SPACER

H101126 (x8)
TORX PAN HEAD
1/4-20x2 1/8"

STEP 27 - LOUVER MECHANISM



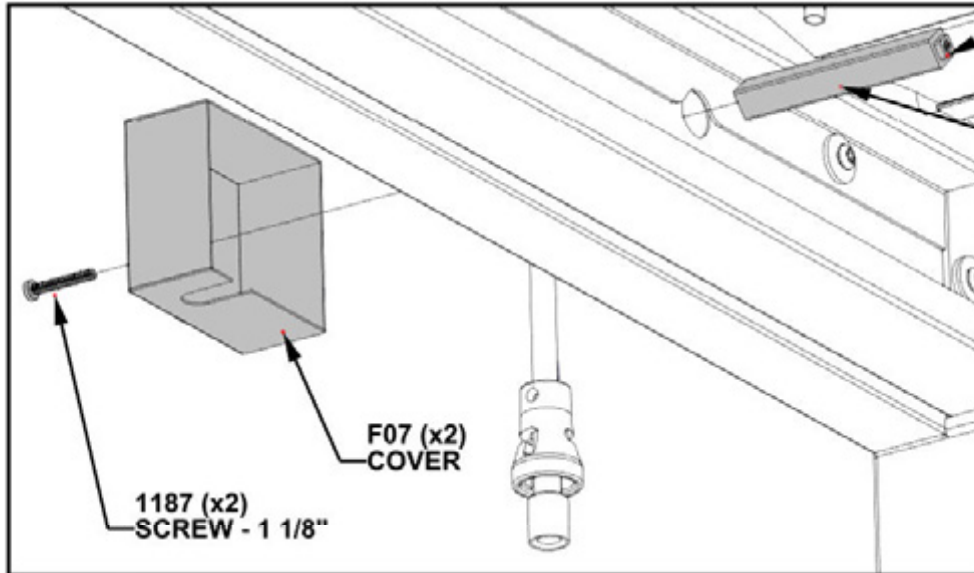
F07 COVER - A4M02228
(x2) 1 9/16"x2 7/8"x3 1/4" (39.5x73x82)



F05 KEY STOCK - A4M02226
(x2) 1/2"x1/2"x3 3/4" (13.0x13.0x95)

Qty	PartNo	Description
2	H101187	BOLT PPH 8-32x1 1/8 BLK

- ALIGN SCREW HOLES.

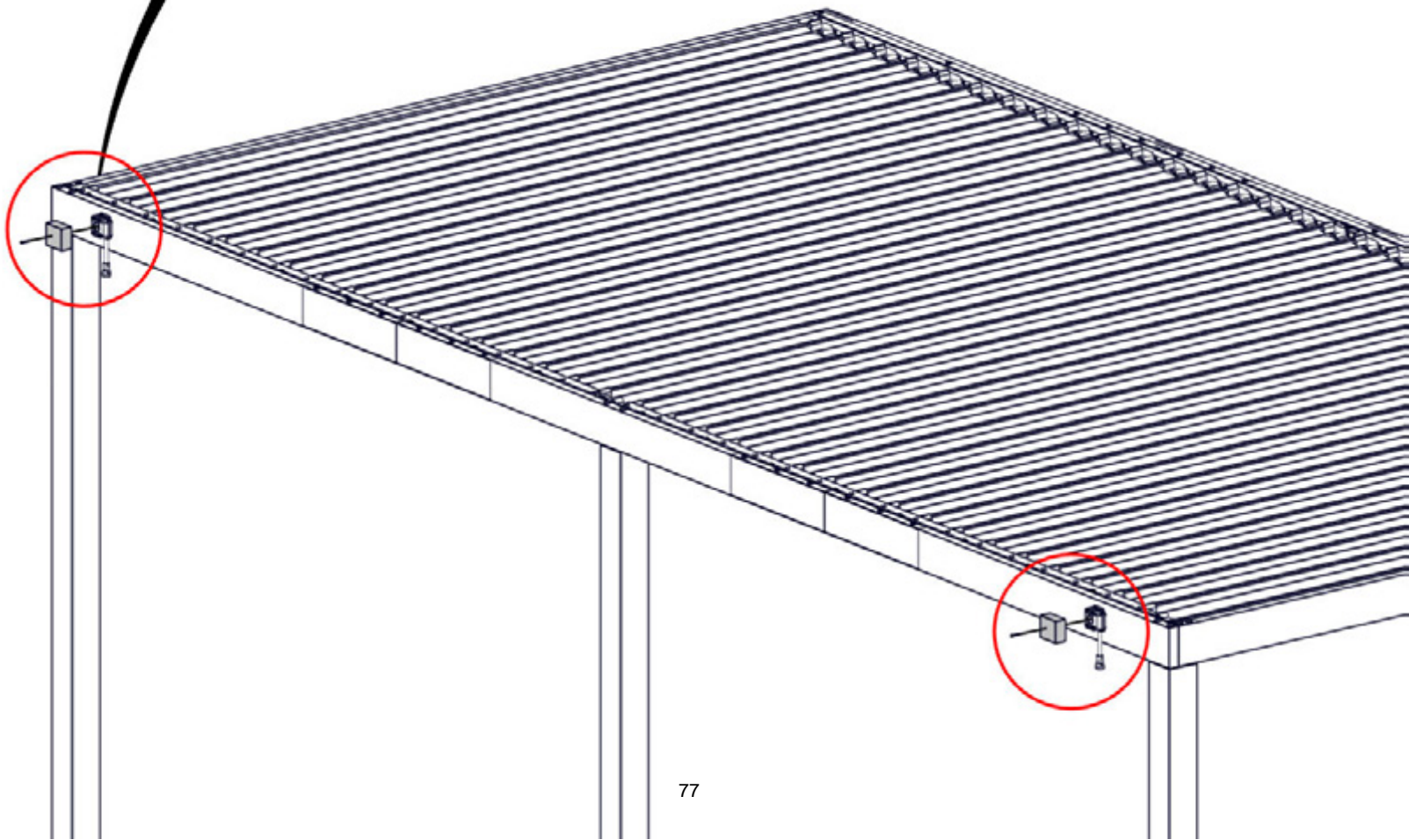


ORIENTATION OF
KEY STOCK. SQUARE END
FACES OUT.

F05 (x2)
KEY STOCK

F07 (x2)
COVER

1187 (x2)
SCREW - 1 1/8"



STEP 28A - LOUVER MECHANISM

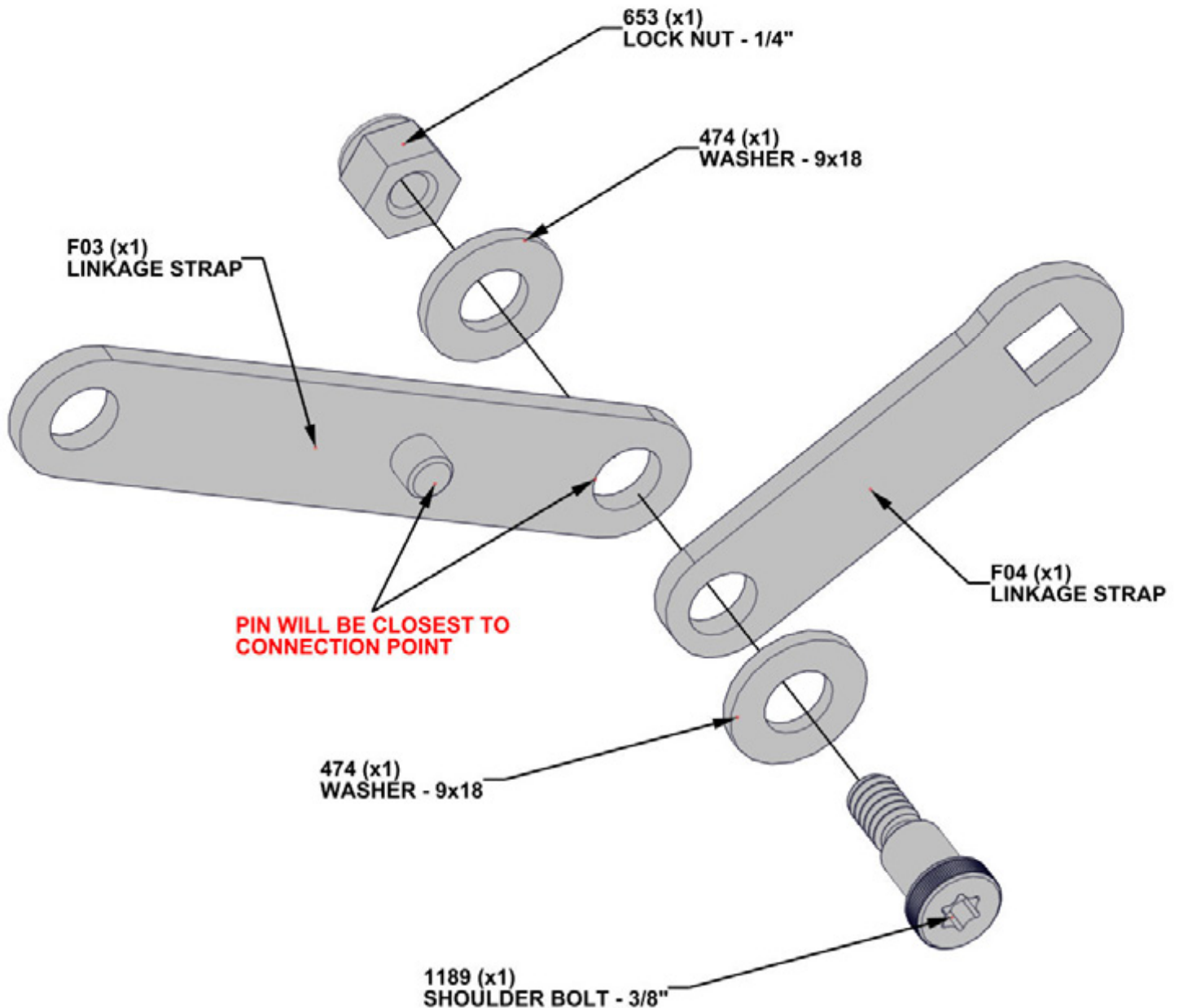


Qty	PartNo	Description
2	H101189	LOW PROFILE SHOULDER BOLT 1/4-20x3/8" BLK
2	H100653	NUT LOCK 1/4 BLK
4	H100474	WASHER FLAT 9x18 BLK

F03 LINKAGE STRAP - A4M02229-01
(x2) 1/8"x11/16"x3 13/16" (3x17x97)

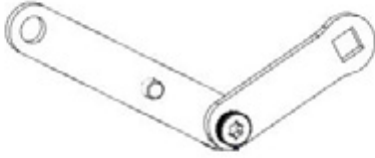
F04 LINKAGE STRAP - A4M02225
(x2) 1/8"x13/16"x2 5/8" (3x20x66)

- LINKAGES MUST BE ORIENTED AS SHOWN BELOW.
- DO NOT OVERTIGHTEN HARDWARE.
- LINKAGES SHOULD BE ABLE TO ROTATE FREELY.
- REPEAT THIS STEP TWO TIMES.



STEP 28B - LOUVER MECHANISM

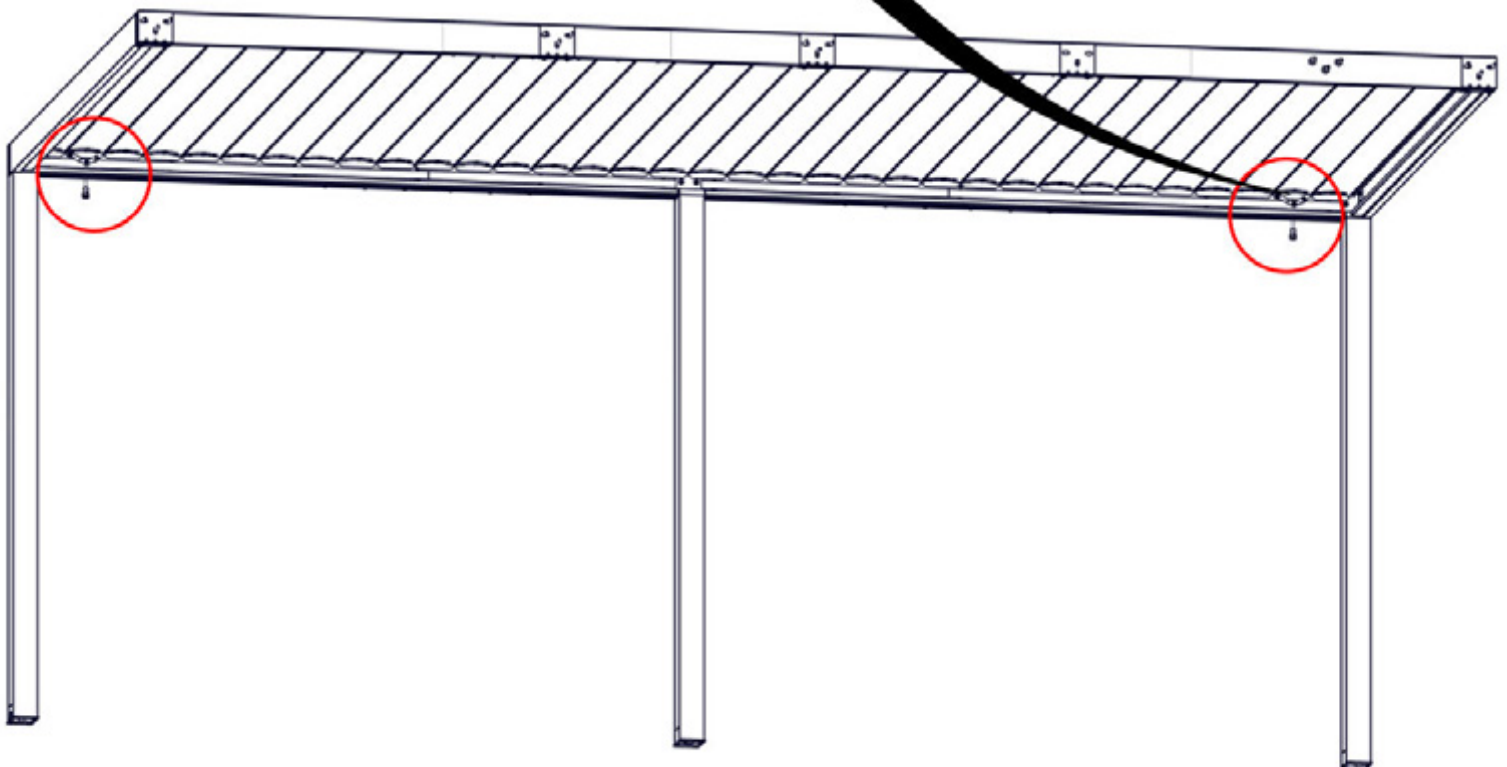
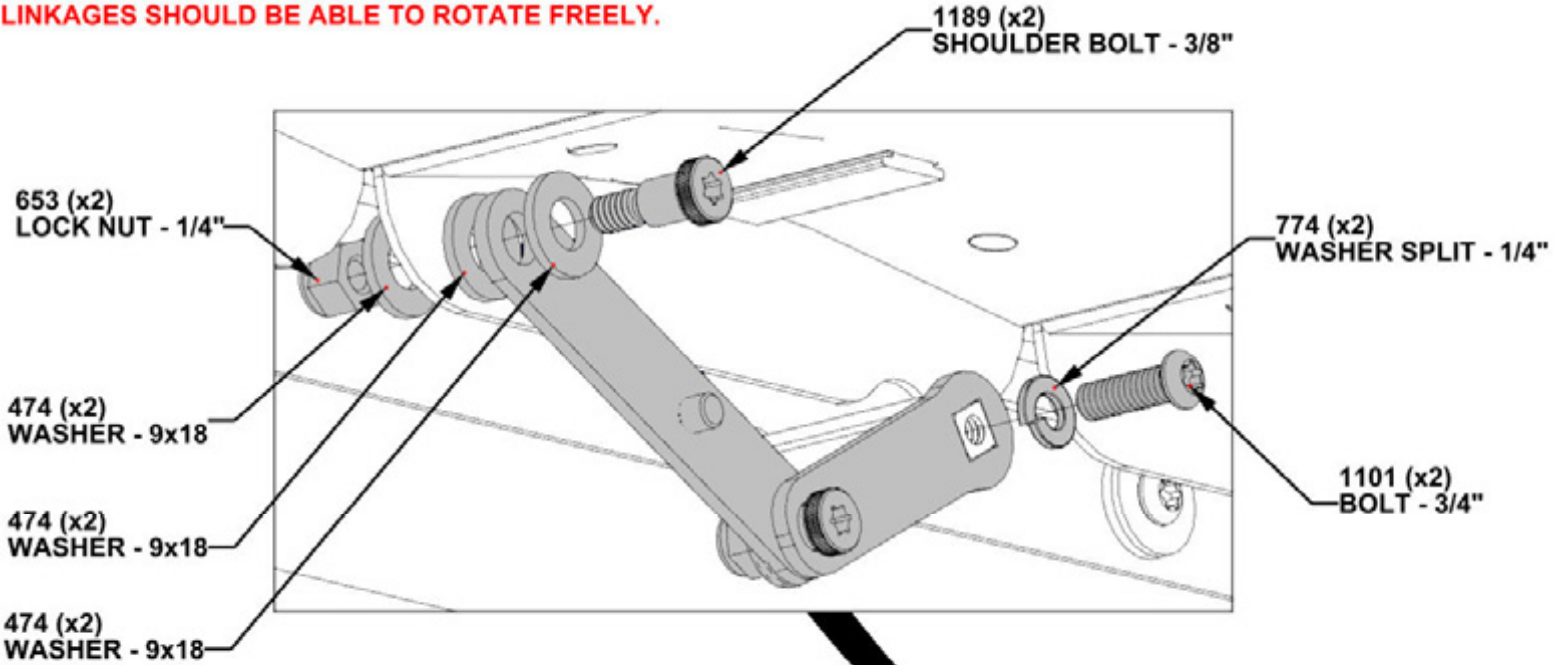
Qty	PartNo	Description
2	H101189	LOW PROFILE SHOULDER BOLT 1/4-20x3/8" BLK
2	H100653	NUT LOCK 1/4 BLK
2	H101101	TORX PAN HEAD 1/4-20x3/4" BLK
6	H100474	WASHER FLAT 9x18 BLK
2	H100774	WASHER SPLIT 1/4 BLK



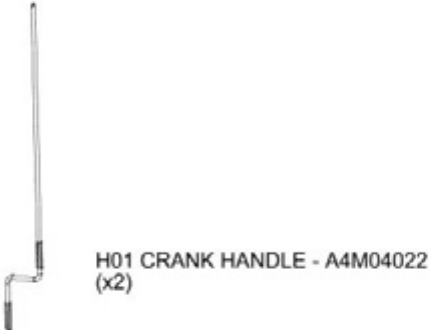
LINKAGE ASSEMBLY (X2)
STEP - 28A

- LINKAGES MUST BE ORIENTED AS SHOWN BELOW.

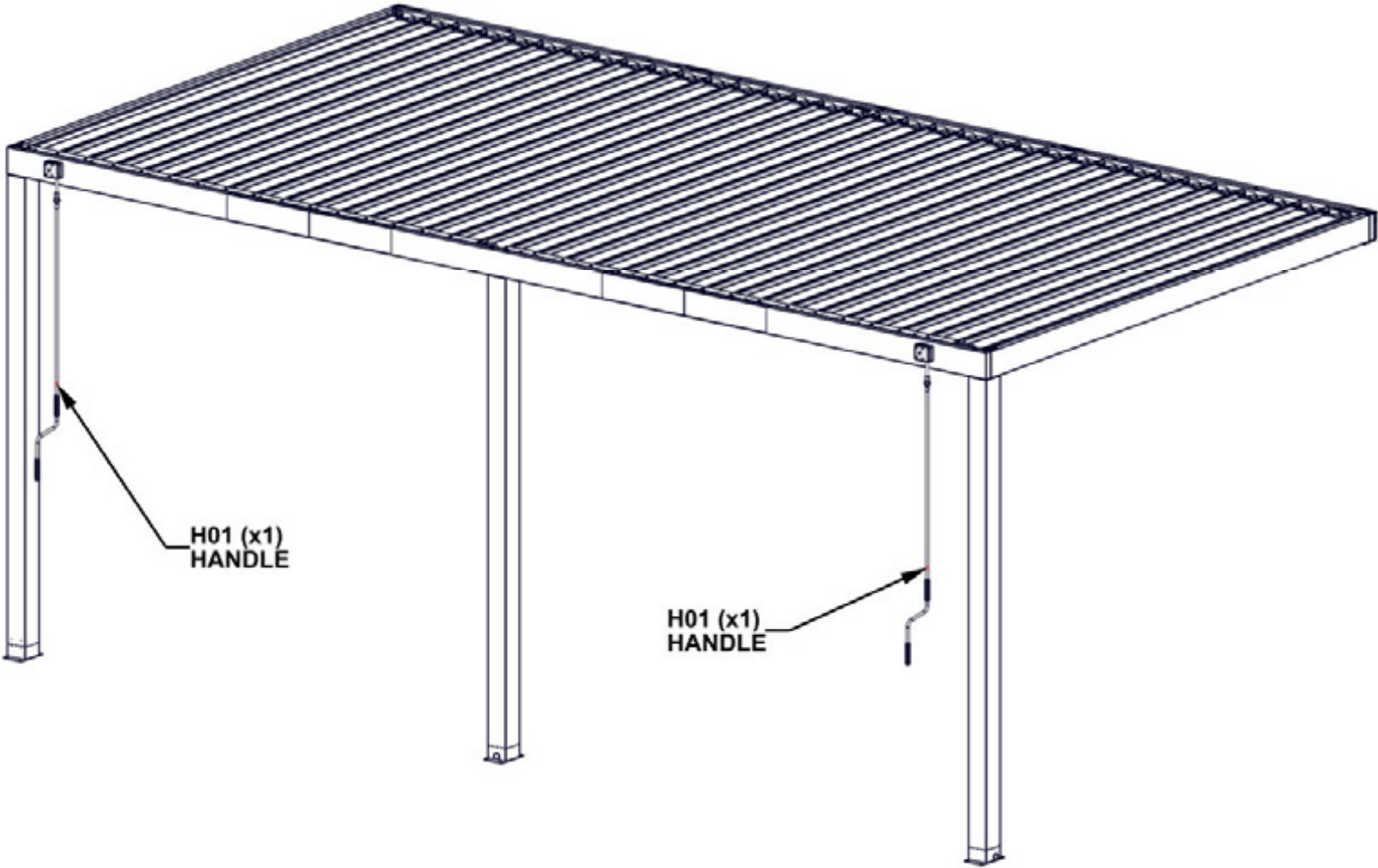
- DO NOT OVERTIGHTEN HARDWARE.
- LINKAGES SHOULD BE ABLE TO ROTATE FREELY.



STEP 28C - LOUVER MECHANISM



- CONNECT CRANK HANDLE TO MECHANISM. TURN HANDLE TO LOCK IN PLACE.



STEP 29 - PERGOLA ANCHORING

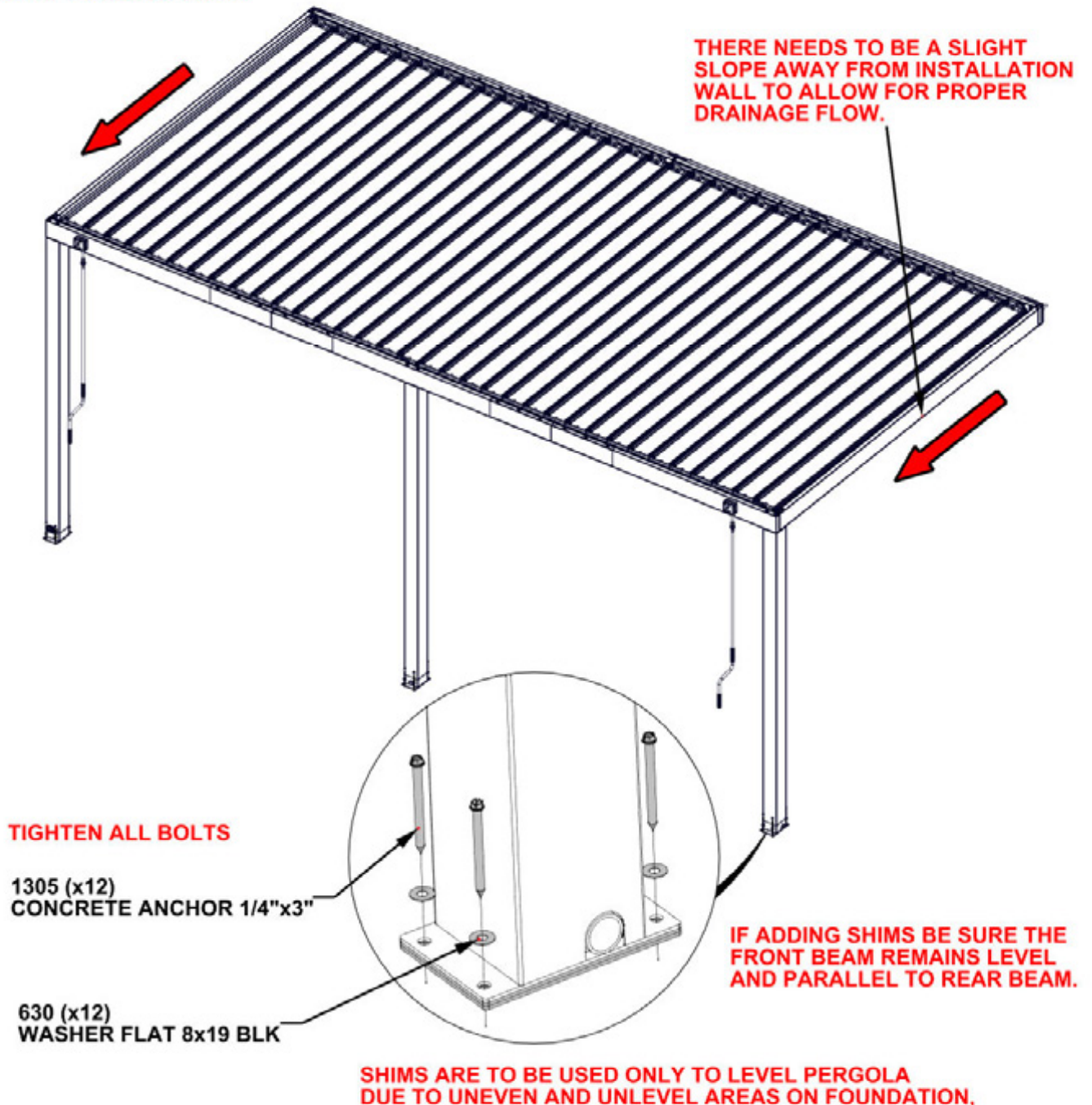


A4M04024 SHIM
(x6)

Qty	PartNo	Description
12	H101305	CONCRETE ANCHOR 1/4"x3"
12	H100630	WASHER FLAT 8x19 BLK

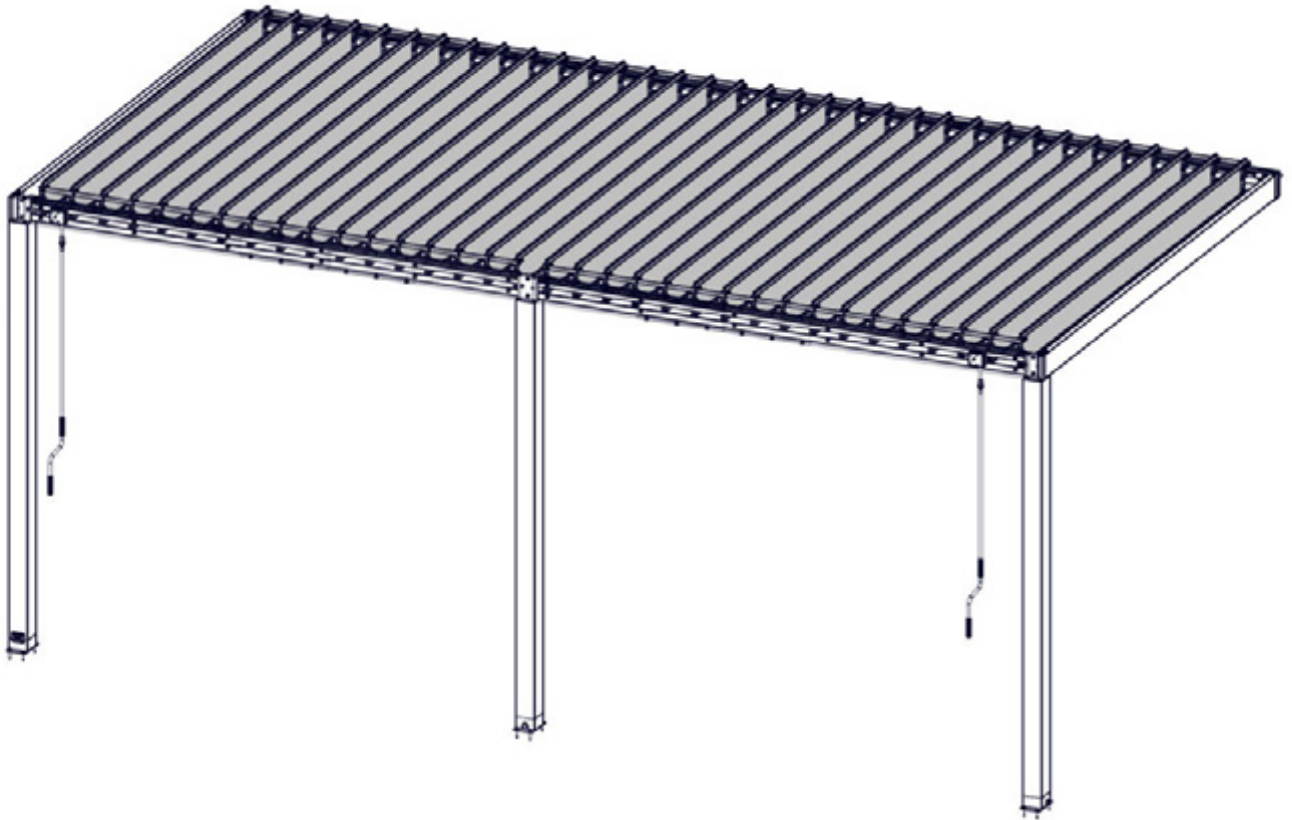
NOTES:

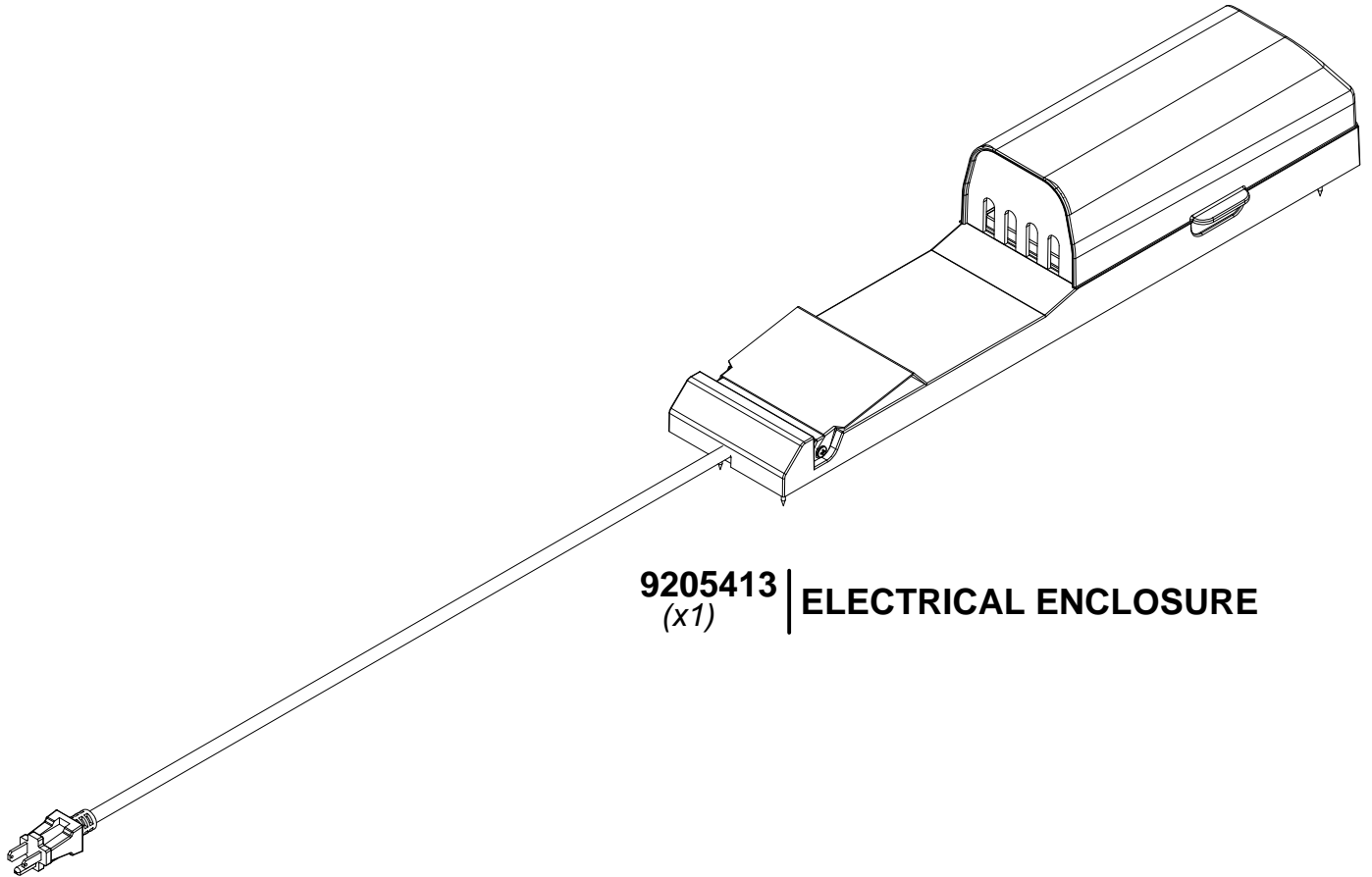
- MANUFACTURER RECOMMENDS INSTALLATION ON CONCRETE SURFACE OR CONCRETE POST PADS. SEE BELOW.
- FOR INSTALLATION ON WOOD DECKS, YOU MUST ENSURE THERE IS AMPLE STRUCTURAL SUPPORT UNDER DECK.
- PRE-DRILL HOLES FOR CONCRETE ANCHORS USING A 3/16" (5 mm) CONCRETE DRILL BIT.
- REPEAT THIS STEP FOR ALL POSTS.



STEP 30 - PREVENTATIVE MAINTENANCE

NOTE - IT IS IMPORTANT TO TAKE CAUTION WHEN HIGH WINDS OR WINTER WEATHER SUCH AS ICE OR SNOW IS EXPECTED. IF INCLEMENT WEATHER ARISES, IT IS RECOMMENDED TO TURN LOUVERS INTO THE FULLY OPEN (UPRIGHT) POSITION. THIS WILL PREVENT DAMAGE TO THE STRUCTURE AND DECREASE THE CHANCES OF STRUCTURE OR LOUVER DAMAGE.





9205413 | **ELECTRICAL ENCLOSURE**
(x1)

FOR POWERPORT INSTALLATION REFER TO ASSEMBLY INSTRUCTIONS THAT COME PACKAGED WITH THE POWERPORT KIT. INSTALL ON ANY EXTERIOR POST THAT IS DESIRED. FOLLOW DIRECTIONS FOR PROPER INSTALLATION.