



Manufactured by:
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LENNON 2-4P CUBE SAUNA WITH PORCH

MODEL # : 2504660

THE ASSEMBLY MANUAL MUST BE RETAINED SINCE IT CONTAINS IMPORTANT INFORMATION
LICENSED ELECTRICIAN WORK IS REQUIRED TO INSTALL A DEDICATED 240V/50AMP CIRCUIT



WARNING

Cancer and Reproductive Harm
www.P65Warnings.ca.gov



Please visit www.backyarddiscovery.com

For the most up to date assembly manual, to register your product, or to order replacement parts *Para obtener instrucciones en español, visite*
www.backyarddiscovery.com



EASY STEP-BY-STEP
3D INTERACTIVE INSTRUCTIONS
DOWNLOAD THE FREE APP

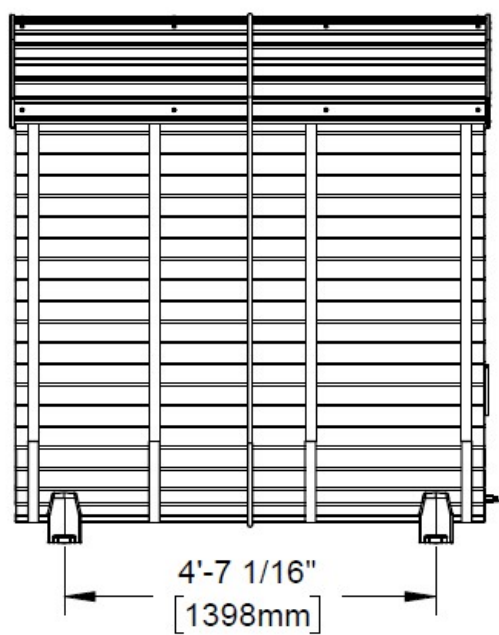
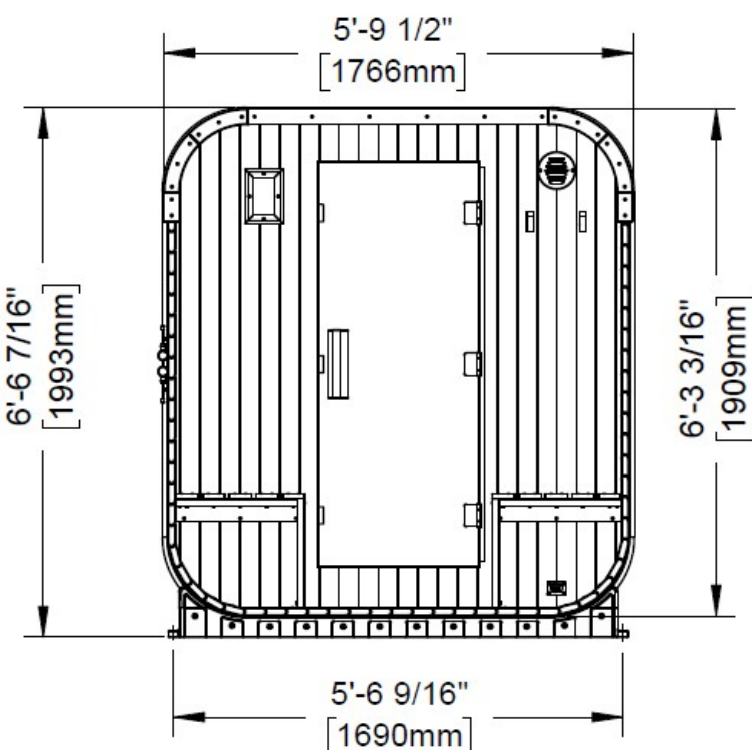
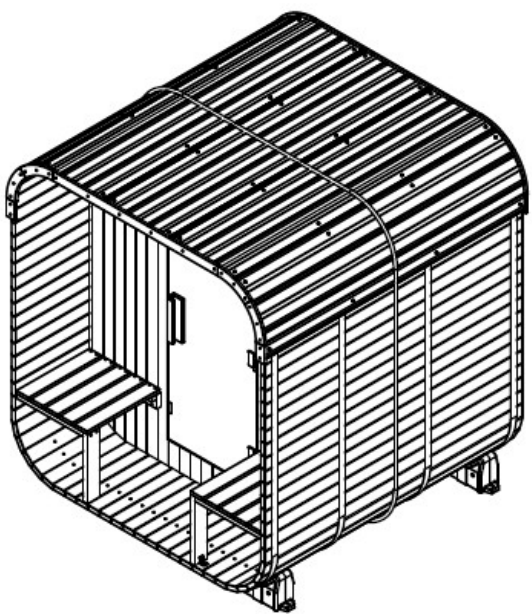
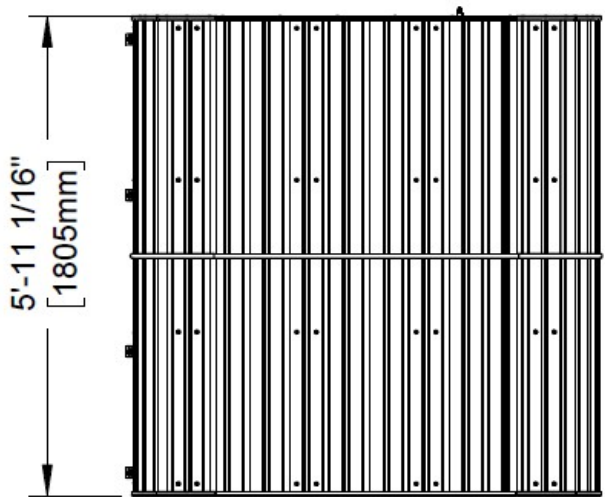


OWNER'S MANUAL - BASIC SETUP DIMENSIONS & ASSEMBLY NOTES

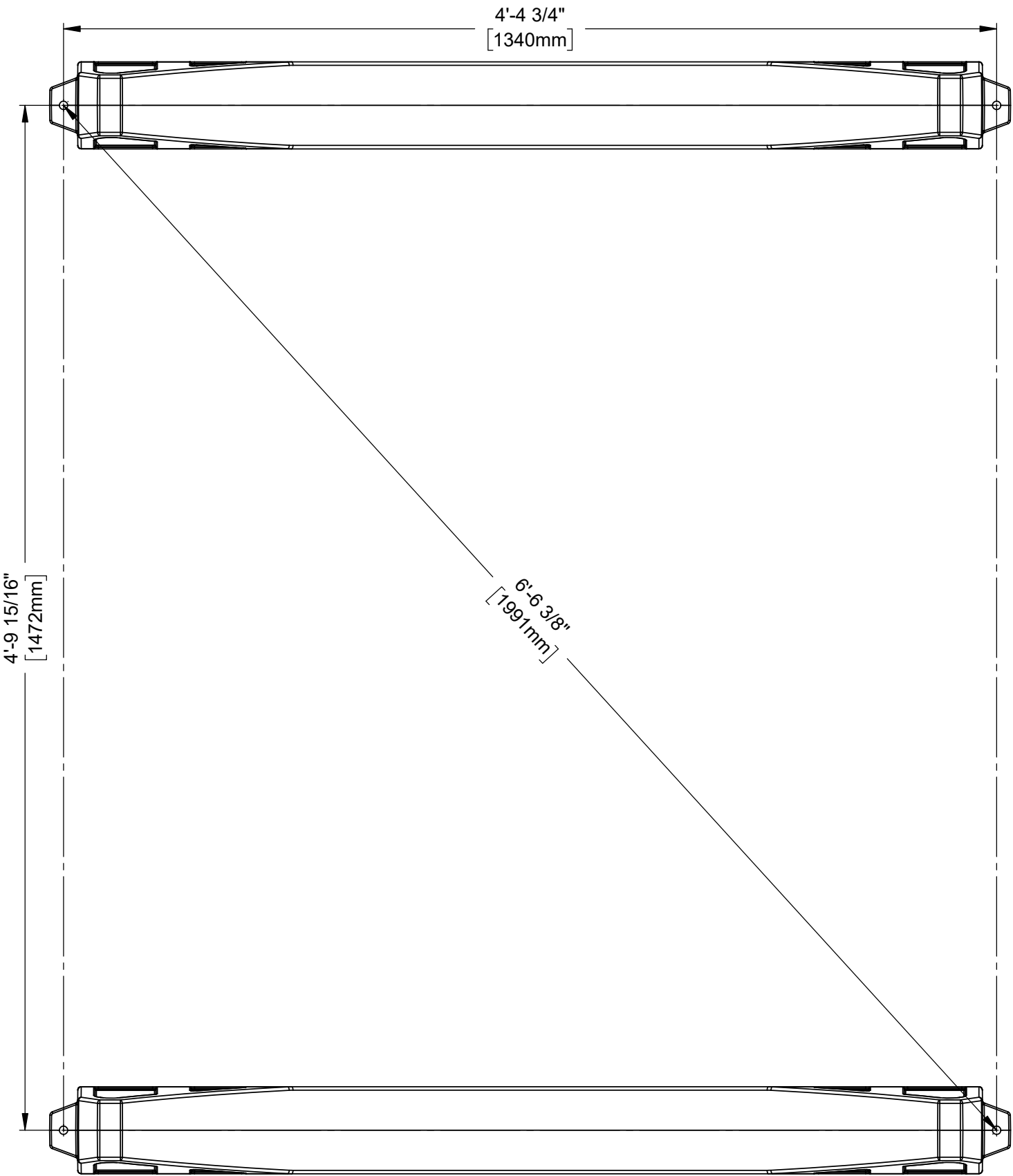
CHOOSE A GOOD LOCATION FOR YOUR SAUNA!

It is critically important the sauna foundation is sturdy and level.
An unstable foundation can cause the sauna to tilt, shift, or fall, leading to injury.
Pay close attention to the items needed for each step. Make sure you are using the correct hardware for each step.

- Using incorrect hardware may result in improper assembly.
- Ensure the surface is firm and level and can support the weight of the sauna and its users. (1000+ lbs.)
- Many garages, basements or deck floors are sloped for drainage. A slight slope will not be an issue. A more pronounced slope will require shimming to make the sauna level.
- Consider a concrete slab, paver stones, or something similar to prevent the cradle supports from settling in the ground. Concrete anchors are provided in the kit.
- If installing on the ground or gravel surface, ground anchors are included in the kit.
- If installing on a deck, confirm there is ample structural support under the deck. The hardware to mount to a wood deck is NOT included and will need to be purchased separately.
- Consider distance from your electrical service box as this can greatly impact the cost of needed electrical work
- If located in an area that tends to receive high winds, it is recommended to take extra precautions to ensure the door does not blow open. In most situation, this should not be a concern.

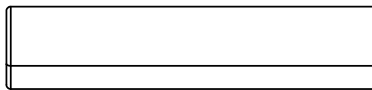


OWNER'S MANUAL - ANCHORING LAYOUT

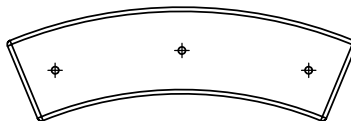


OWNER'S MANUAL - PARTS IDENTIFICATION

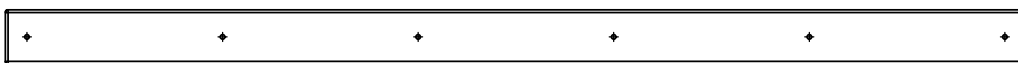
WOOD COMPONENTS (NOT TO SCALE)



AM01 DOOR HANDLE-W4L21937
(x1) 2 1/4"x3"x10 3/16" (57x76x258)



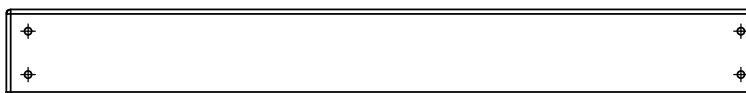
NG02 TRIM-W4L22032
(x8) 13/16"x3 1/8"x9 1/2" (20x80x243)



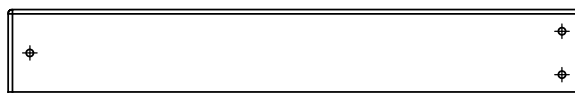
NR01 TRIM-W4L22033
(x2) 13/16"x2 3/8"x44 1/2" (20x60x1130)



NR02 TRIM-W4L22034
(x4) 13/16"x2 3/8"x4 1/4" (20x60x108)



NR03 HEATER GUARD BOARD-W4L22036
(x5) 13/16"x2 3/8"x20 3/8" (20x60x518)



NR04 HEATER GUARD BOARD-W4L22037
(x5) 13/16"x2 3/8"x15 11/16" (20x60x398)

OWNER'S MANUAL - PARTS IDENTIFICATION

WOOD COMPONENTS (NOT TO SCALE)



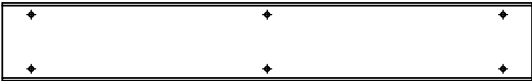
OG01 PERIMETER BOARD-W4L22319
(x63) 1 3/16"x3 3/8"x69 1/2" (30x86x1765)



OG02 SEAT CLEAT-W4L21943
(x1) 1 3/16"x3 3/8"x60 15/16" (30x86x1548)



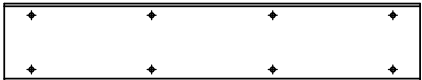
OG03 SEAT CLEAT-W4L22315
(x1) 1 3/16"x3 3/8"x42 1/2" (30x86x1079)



OG04 SEAT CLEAT-W4L21951
(x1) 1 3/16"x3 3/8"x23 1/16" (30x86x586)



OG05 CLEAT-W4L22030
(x1) 1 3/16"x3 3/8"x60 15/16" (30x86x1548)



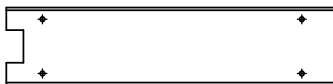
OG06 CLEAT-W4L22031
(x2) 1 3/16"x3 3/8"x18 1/8" (30x86x460)

OWNER'S MANUAL - PARTS IDENTIFICATION

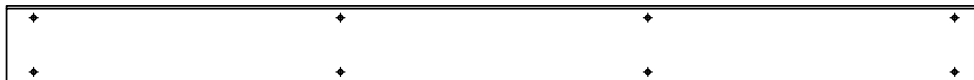
WOOD COMPONENTS (NOT TO SCALE)



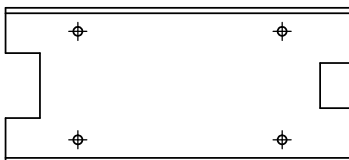
OG07 CLEAT-W4L22039
(x1) 1 3/16"x3 3/8"x17 11/16" (30x86x450)



OG08 WIREWAY BOARD-W4L22040
(x1) 1 3/16"x3 3/8"x14 7/16" (30x86x367)



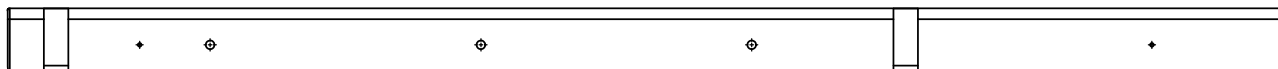
OG09 WIREWAY BOARD-W4L22311
(x1) 1 3/16"x3 3/8"x42 1/2" (30x86x1079)



OG10 WIREWAY BOARD-W4L22042
(x1) 1 3/16"x3 3/8"x7 5/8" (30x86x193)



OG11 PERIMETER BOARD-W4L22325
(x20) 1 3/16"x3 3/8"x69 1/2" (30x86x1765)



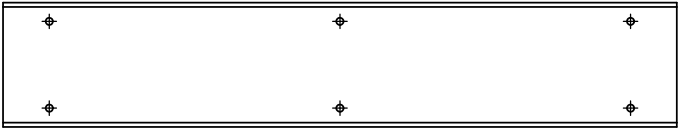
OG12 PERIMETER BOARD-W4L22320
(x1) 1 3/16"x3 3/8"x69 1/2" (30x86x1765)



OG13 SEAT CLEAT-W4L21940
(x2) 1 3/16"x3 3/8"x19 1/8" (30x86x486)

OWNER'S MANUAL - PARTS IDENTIFICATION

WOOD COMPONENTS (NOT TO SCALE)



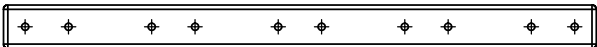
OG14 SEAT CLEAT-W4L22316
(x1) 1 3/16"x3 3/8"x18 3/8" (30x86x466)



OG15 SEAT UPRIGHT-W4L22321
(x2) 1 3/16"x3 3/8"x16 1/8" (30x86x410)



OO03 HEATER GUARD BOARD-W4L22038
(x2) 1 3/16"x1 3/16"x16 1/8" (30x30x410)



OO04 HEATER GUARD BOARD-W4L22035
(x1) 1 3/16"x1 3/16"x16 1/8" (30x30x410)



OO05 FLOOR CLEAT-W4L22600
(x1) 1 3/16"x1 3/16"x45 1/4" (30x30x1150)



OR01 SEAT UPRIGHT-W4L22318
(x2) 1 3/16"x2 3/8"x16 1/8" (30x60x410)



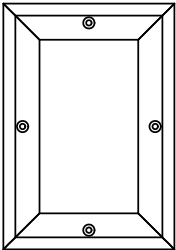
OR02 ANGLE BRACE-W4L21946
(x3) 1 3/16"x2 3/8"x10 7/8" (30x60x276)

OWNER'S MANUAL - PARTS IDENTIFICATION

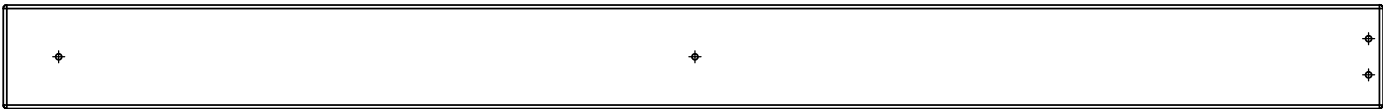
WOOD COMPONENTS (NOT TO SCALE)



OR03 SEAT UPRIGHT-W4L22602
(x1) 1 3/16"x2 3/8"x16 1/8" (30x60x410)



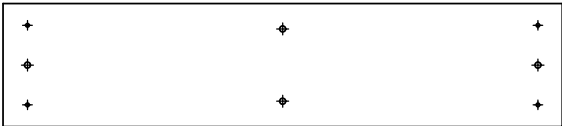
TF01 TRIM FRAME-W2A04797
(x1) 7/8"x5 9/16"x8 1/16" (22x142x204)



W01 SEAT TRIM-W4L22314
(x1) 1 9/16"x3 3/8"x45 1/16" (40x86x1145)



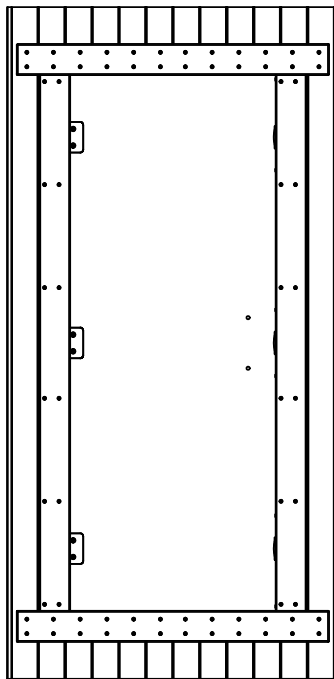
W02 SEAT TRIM-W4L22317
(x1) 1 9/16"x3 3/8"x20 11/16" (40x86x525)



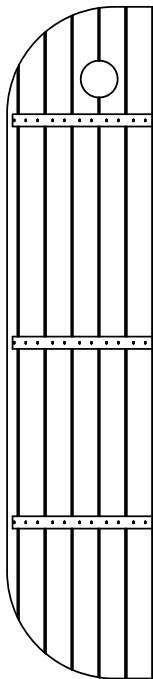
Y01 HEATER SPACER BOARD-W4L22601
(x2) 5/8"x4"x18 1/4" (16x102x464)

OWNER'S MANUAL - PARTS IDENTIFICATION

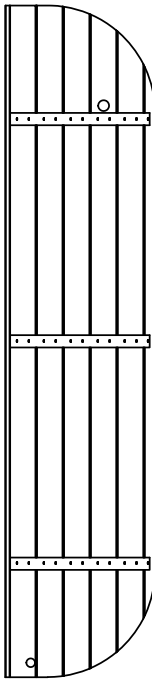
WOOD COMPONENTS (NOT TO SCALE)



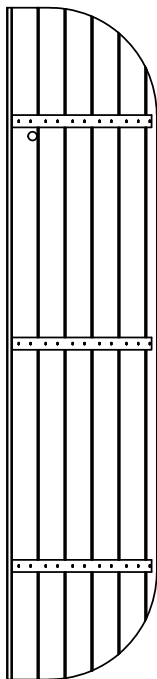
WP01 WALL PANEL ASSEMBLY-W2A04816
(x1) 2 3/8"x35 5/8"x73 1/8" (60x906x1858)



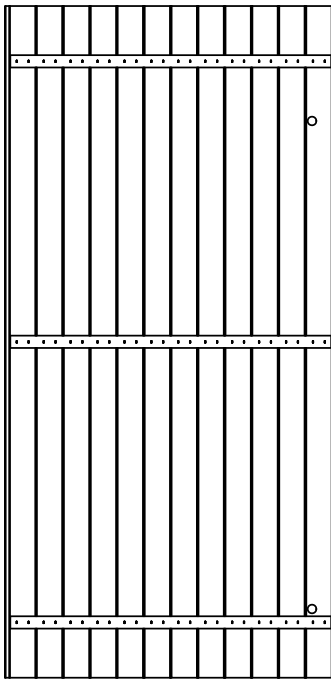
WP03 WALL PANEL-W2A04818
(x1) 1 3/8"x15 7/8"x73 1/8" (35x403x1858)



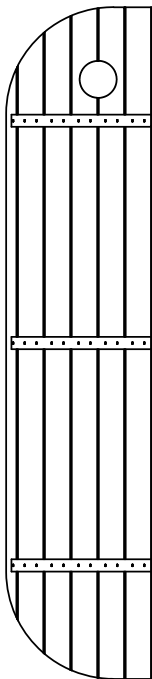
WP05 WALL PANEL-W2A04823
(x1) 1 3/8"x16 5/16"x73 1/8" (35x415x1858)



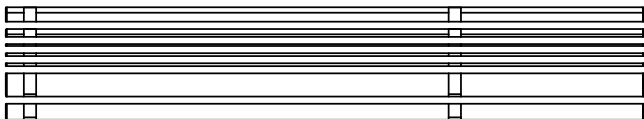
WP02 WALL PANEL-W2A04817
(x1) 3 3/8"x16 5/16"x73 1/8" (86x415x1858)



WP04 WALL PANEL-W2A04819
(x1) 1 3/8"x35 5/8"x73 1/8" (35x906x1858)



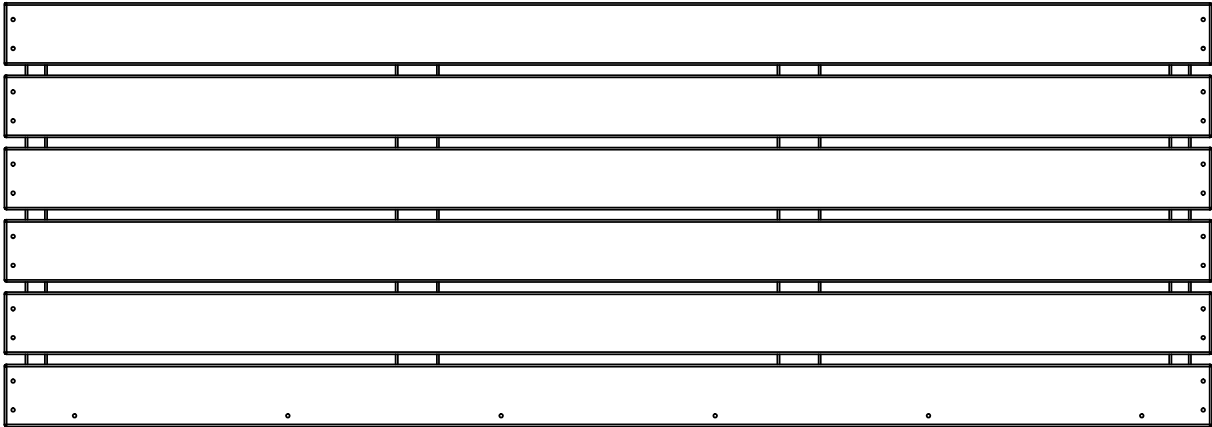
WP06 WALL PANEL-W2A04883
(x1) 3 3/8"x15 7/8"x73 1/8" (35x403x1858)



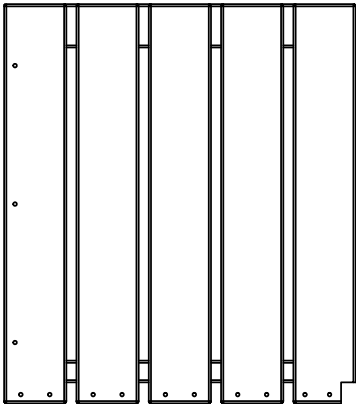
BOARD SPACER KIT-W2A05120
(x1)

OWNER'S MANUAL - PARTS IDENTIFICATION

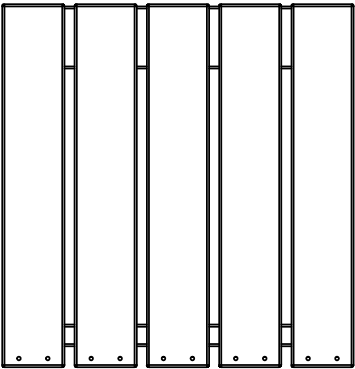
WOOD COMPONENTS (NOT TO SCALE)



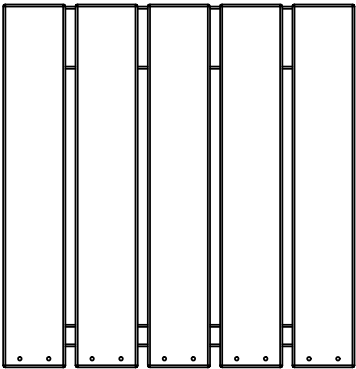
BA01 BENCH ASSEMBLY-W2A04821
(x1) 1 15/16"x23 1/16"x65 3/4" (50x586x1670)



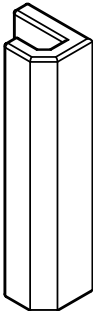
BA02 BENCH ASSEMBLY-W2A04881
(x1) 1 15/16"x19 1/8"x21 3/4" (50x486x552)



BA03 BENCH ASSEMBLY-W2A04824
(x1) 1 15/16"x19 1/8"x19 3/4" (50x486x502)



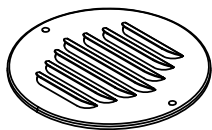
BA04 BENCH ASSEMBLY-W2A04825
(x1) 1 15/16"x17 15/16"x19 3/4" (50x486x502)



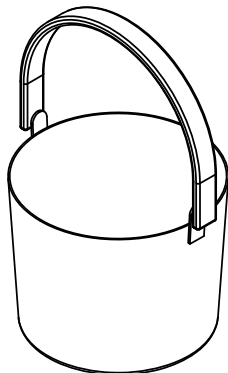
HA01 HANDLE ASSEMBLY-W2A04820
(x1) 2 1/4"x3"x10 3/16" (57x76x258)

OWNER'S MANUAL - PARTS IDENTIFICATION

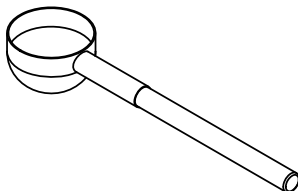
ACCESSORY COMPONENTS (NOT TO SCALE)



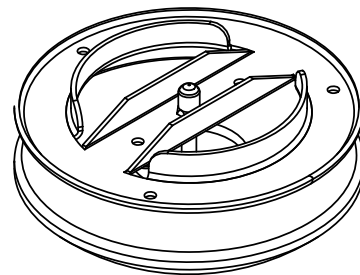
5285 VENT-A4M05285
(x2)



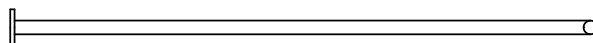
B01 BUCKET-A4M05673
(x1)



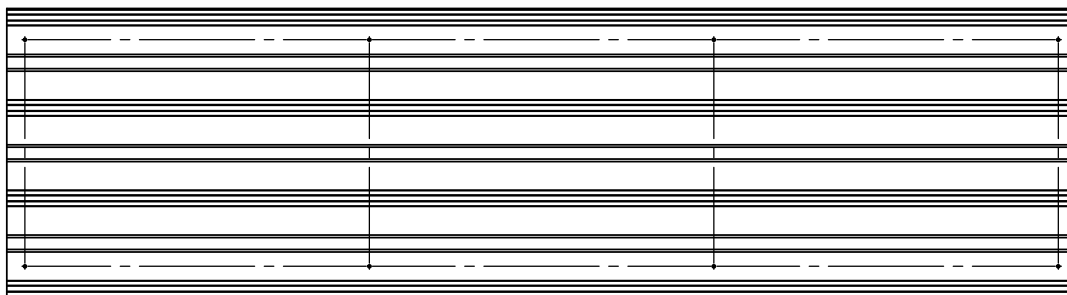
L01 LADLE-A4M05596
(x1)



5592 VENT ASSEMBLY-A4M05592
(x1)



5667 GROUND STAKE-A4M05667
(x4) 1"16" (25xx406)



5666 29GA SHEETING-A4M05666
(x5) 1/4"X18 7/8"X69 7/8" (7x480x1775)



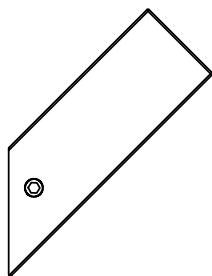
1543 SAUNA POWER WIRE-A6P01543
(x1)



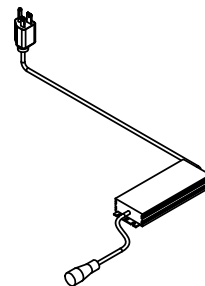
5590-10 WIRING HARNESS-A4M05590-10
(x1)

OWNER'S MANUAL - PARTS IDENTIFICATION

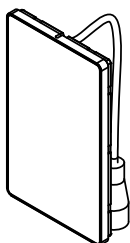
ACCESSORY COMPONENTS (NOT TO SCALE)



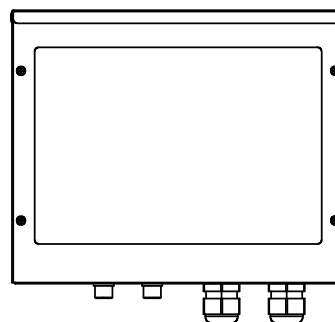
5672 GARMENT HANGER ASSEMBLY-A4M05672
(x2)



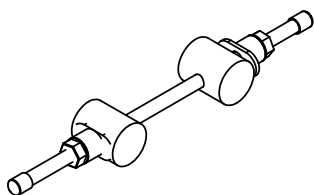
1493-03 LED POWER SUPPLY-A6P01493-03
(x1)



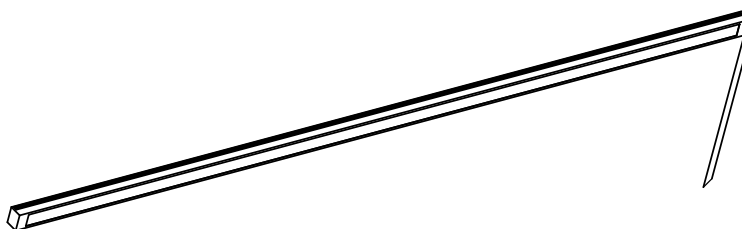
5590-02 CONTROL PANEL-A4M05590-02
(x1)



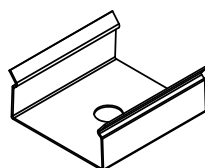
5590-01 SERVICE PANEL-A4M05590-01
(x1)



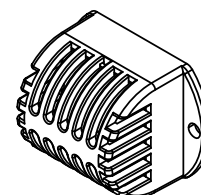
5671 BANDING CINCH-A4M05671
(x3)



1493-02 LED LIGHT-A6P01493-02
(x2)



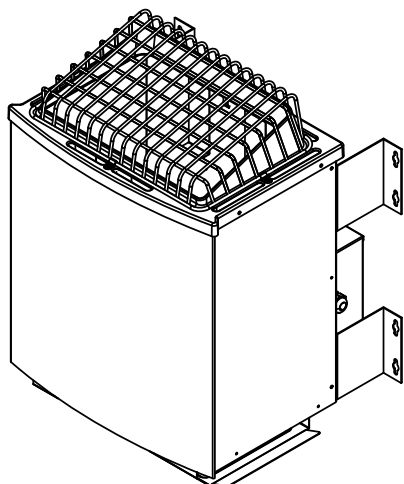
LIGHT CLIP-A6P01493-04
(x4)



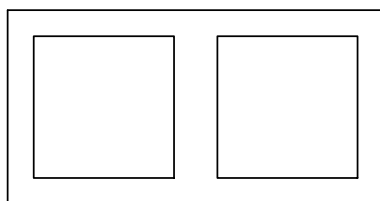
5590-08 TEMPERATURE SENSOR-A4M05590-08
(x1)

OWNER'S MANUAL - PARTS IDENTIFICATION

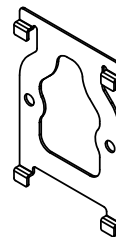
ACCESSORY COMPONENTS (NOT TO SCALE)



0253 9KW ELECTRIC SAUNA HEATER-9250253
(x1)



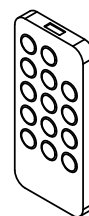
T01 THERMOMETER-W4L21965
(x1)



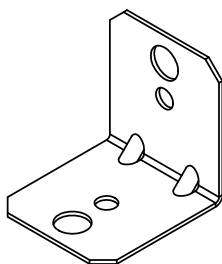
5590-03 CONTROL PANEL MOUNTING BRACKET-A4M05590-03
(x1)



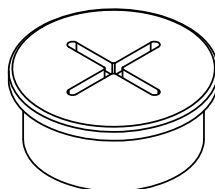
5662 BANDING ASSEMBLY-A4M05662
(x3) 1 9/16"x74 3/4"x69 13/16" (40x1898x1773)



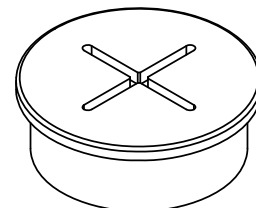
1493-05 REMOTE-A6P01493-05
(x1)



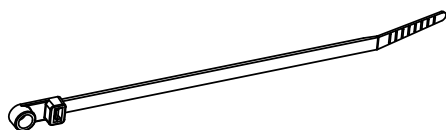
555 L BRACKET BLK-A4M00555
(x6) 1 1/4"x1 3/8"x1 3/8" (32x35x35)



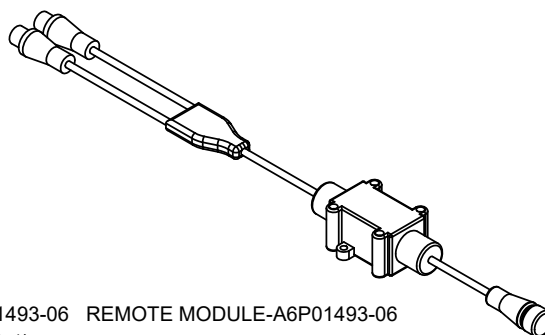
1467 25mm SILICONE GROMMET-A6P01467
(x4)



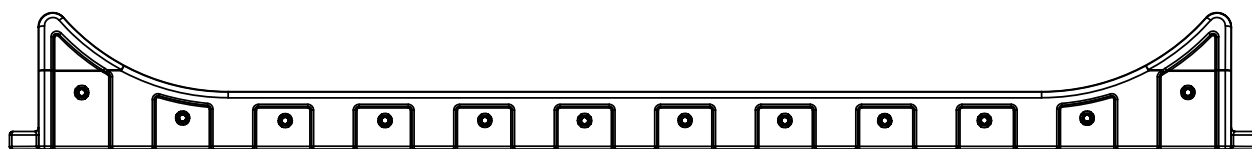
1468 30mm SILICONE GROMMET-A6P01468
(x1)



1448 ZIP CABLE TIE-A6P01448
(x10)



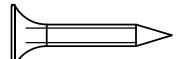
1493-06 REMOTE MODULE-A6P01493-06
(x1)



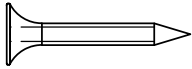
1487 CUBE SAUNA STAND-A6P01487
(x2)

OWNER'S MANUAL - PARTS IDENTIFICATION

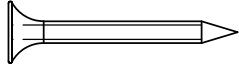
HARDWARE COMPONENTS



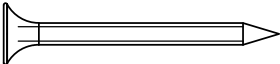
H101423 SCREW TFH 8X7/8 SS-BLK
(x4) 8x7/8



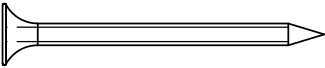
H101424 SCREW TFH 8X1 SS-BLK
(x1) 8x1



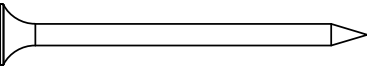
H101426 SCREW TFH 8X1 1/4 SS-BLK
(x3) 8x1-1/4



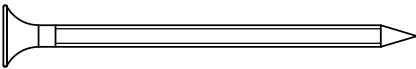
H101427 SCREW TFH 8X1 1/2 SS-BLK
(x8) 8x1-1/2



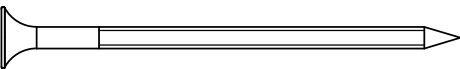
H101428 SCREW TFH 8X1 3/4 SS-BLK
(x112) 8x1-3/4



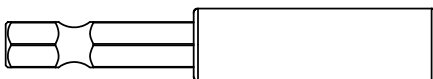
H101429 SCREW TFH 8X2 SS-BLK
(x213) 8x2



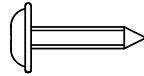
H101430 SCREW TFH 8X2 1/4 SS-BLK
(x6) 8x2-1/4



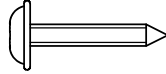
H101431 SCREW TFH 8X2 1/2 SS-BLK
(x10) 8x2-1/2



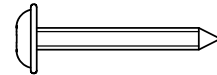
H101100 MAGNETIC DRIVER
(x1)



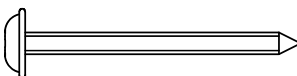
H101437 SCREW TWH 8x5/8 SS-BLK
(x4) 8x5/8



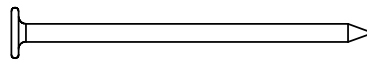
H101438 SCREW TWH 8x3/4 SS-BLK
(x16) 8x3/4



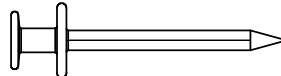
H101440 SCREW TWH 8x1 SS-BLK
(x11) 8x1



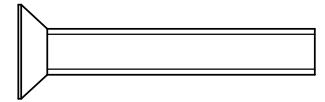
H101443 SCREW TWH 8x1 1/2 SS-BLK
(x12) 8x1-1/2



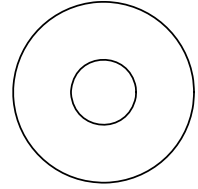
H101413 NAIL STD HD GLV
(x40)



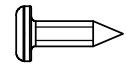
H101468 SCREW RAISED HEAD
(x8) 8x1



H101402 SCREW TFH 1/4-20 X 1 5/8 SS
(x2)



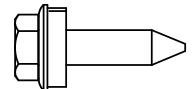
H101403 POLY WASHER
(x4)



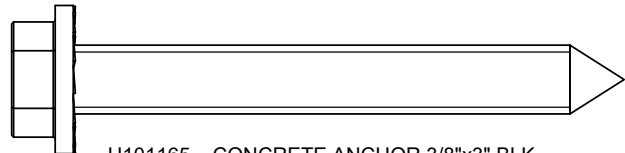
H101409 SCREW PPH 4x1/2 BLK
(x10) 4x1/2



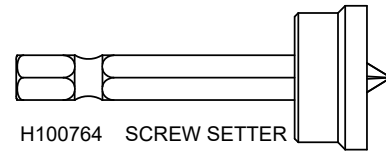
H100627 SCREW PFH BLK
(x2) 6x3/4



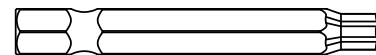
H101117 SCREW WOODGRIP
(x40) 10x3/4



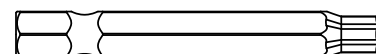
H101165 CONCRETE ANCHOR 3/8"x3" BLK
(x4) 3/8x3



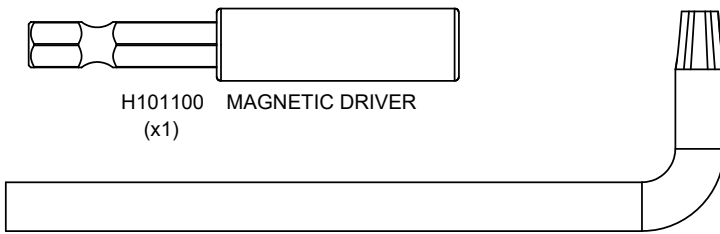
H100764 SCREW SETTER
(x1)



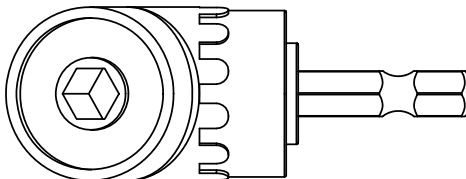
H100147 TORX BIT
(x1) T-30



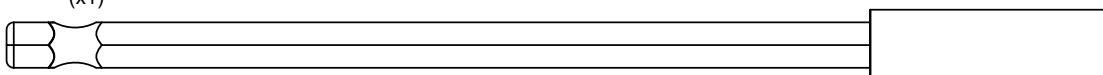
H100879 TORX BIT
(x1) T-20



H100114 TORX WRENCH
(x1)



H101114 RIGHT ANGLE DRILL ADAPTER
(x1)



H101278 6" MAGNETIC DRIVER EXTENSION
(x1)

PRE-ASSEMBLY STEP 1 - SORTING PARTS

It is critical for ease of assembly that you take the time to sort and organize the wood and hardware.

WOOD PARTS:

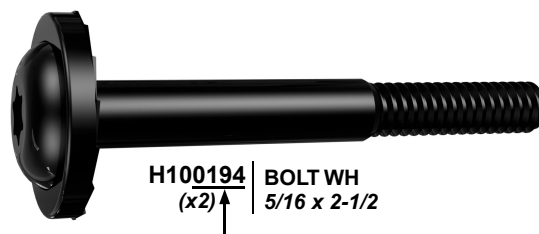
- Organize wood parts by the three-digit, alpha-numeric number stamped on each board (ex. P01).
- If there are multiple boards with the same stamped number, stack those pieces together.
- Stamps can be found on the flat surface of the boards or on the end of the boards.
- Allow yourself plenty of room - the wood pieces can take up a significant amount of space.

NOTE: CARTONS ARE NOT ORGANIZED BY BOARD NUMBER.



HARDWARE PARTS:

- We recommend that you have a separate table to organize the hardware.
- Hardware bags are printed with a seven-digit, alpha-numeric part number.
- You can organize your hardware by part number or group by hardware type (i.e. bolts, nuts, etc.).
- During assembly you only need to reference the last four digits of the number.



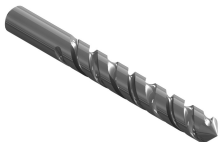
PRE-ASSEMBLY STEP 2 - TOOLS REQUIRED



Cordless Drill or
Electric Drill



Drill Attachments:
Phillips Head



1/8", 3/16", 3/8" &
7/16" Drill Bits



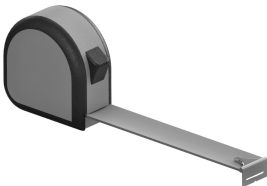
Phillips Screw Driver



Open End
Wrench 11/16"



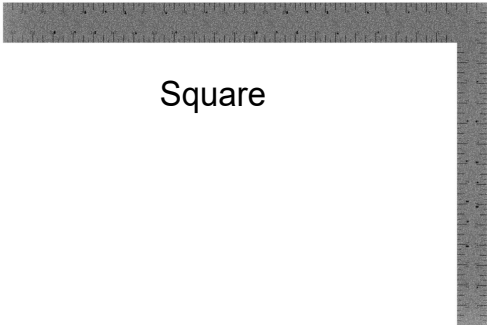
3/8" Drive Ratchet, 1/2" &
7/16" STD Sockets, 1/2" &
7/16" Deep Sockets



Tape Measure



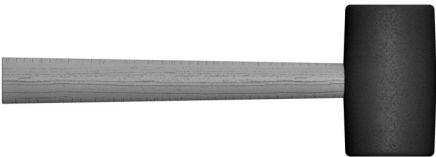
Claw Hammer



Square



Level 24"



Rubber Mallet -
Optional




Rope 25ft [7.62m] long - Optional


PRE-ASSEMBLY STEP 3 - CHOOSE YOUR ASSEMBLY METHOD

There are several types of assembly instructions available to you.

1. Printed Assembly Manual included with your set
2. BILT APP - 3D interactive instructions
3. Combination of the Printed Manual and BILT APP (Note: Step numbers can differ between the two methods)



SCAN FOR **BILT 3D INSTRUCTIONS**



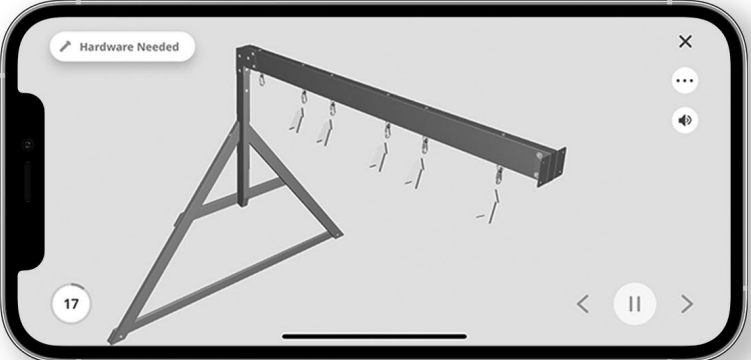
POWERED BY **BILT INTELLIGENT INSTRUCTIONS**®

Download on the
App Store

GET IT ON
Google Play

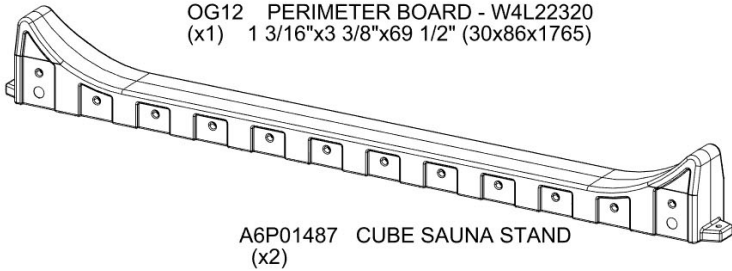
**Scan for easy
3D instructions**

Download the BILT app
before you begin

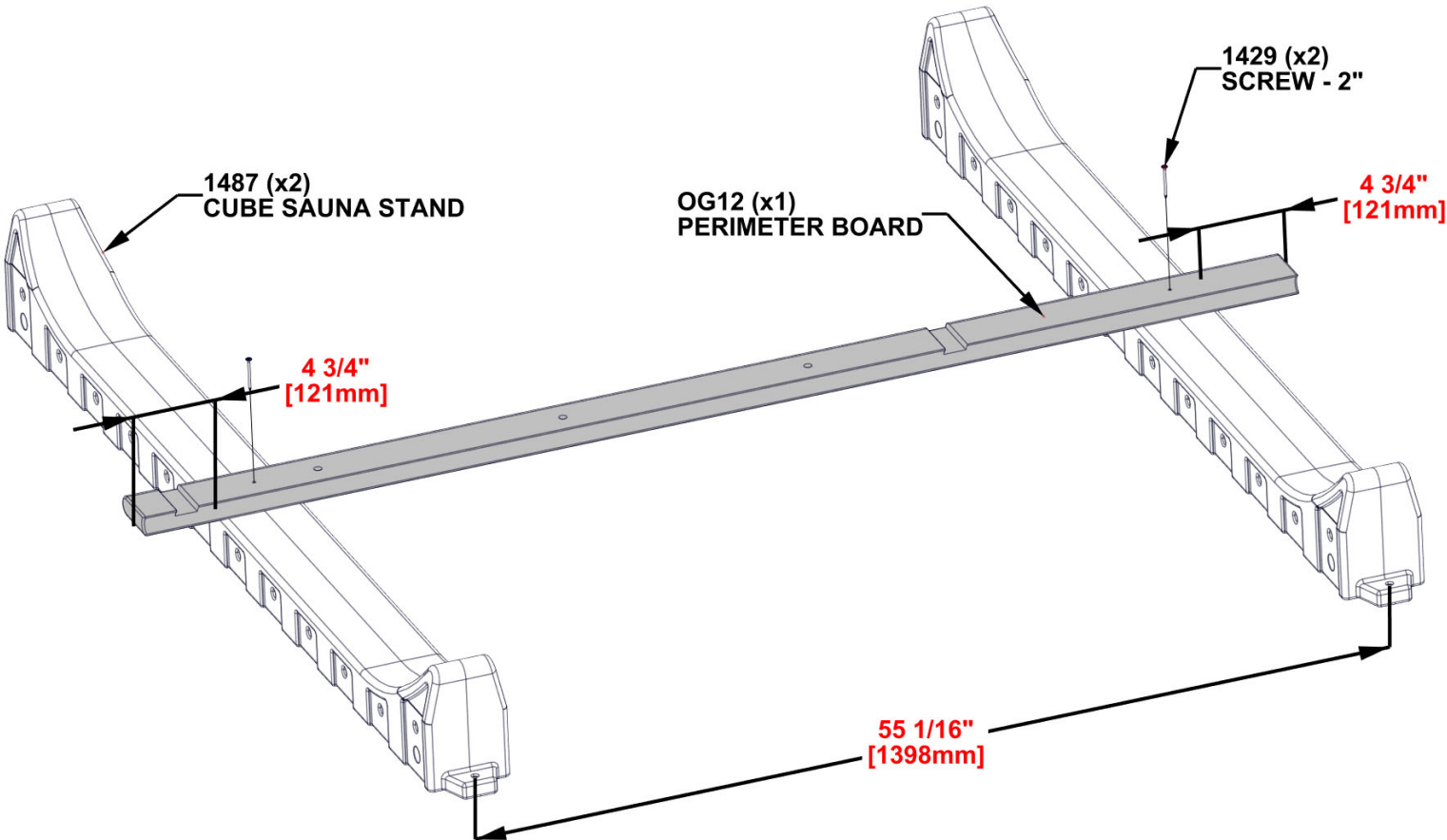
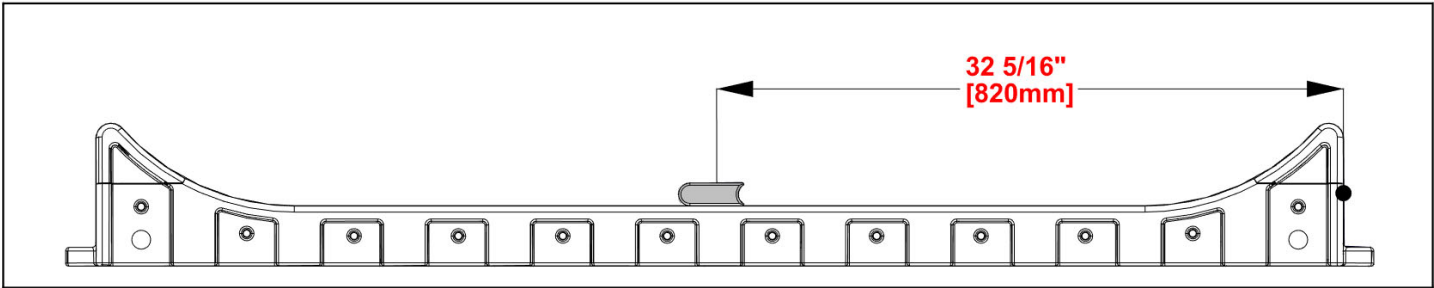


STEP 1 - BASE ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H101429	SCREW TFH 8X2 SS-BLK



- STAND BASE SUPPORTS UP AND HOLD DIMENSIONS SHOWN.
- ATTACH HARDWARE AS SHOWN.

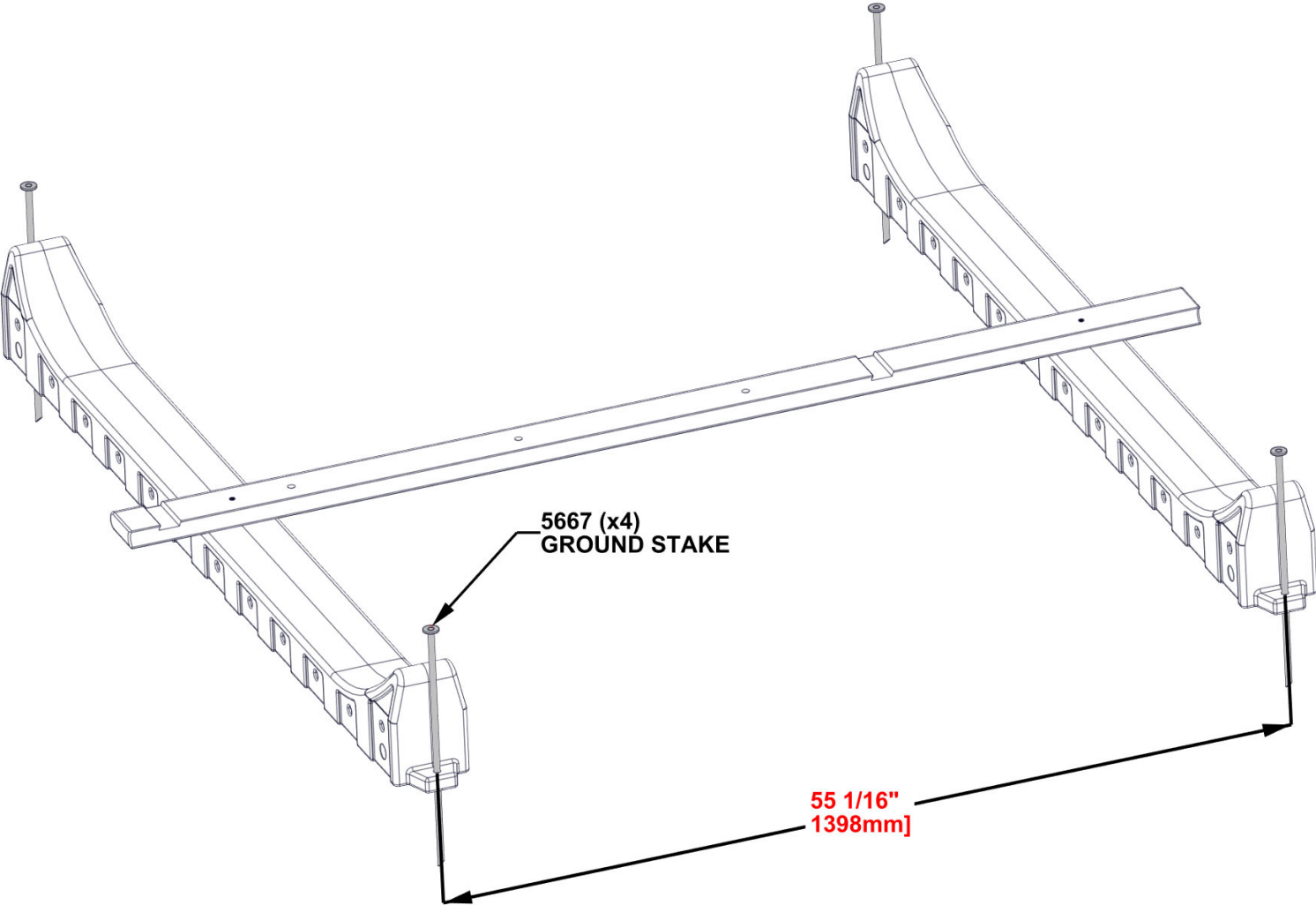


STEP 2 - ANCHORING TO GROUND



A4M05667 GROUND STAKE
(x4)

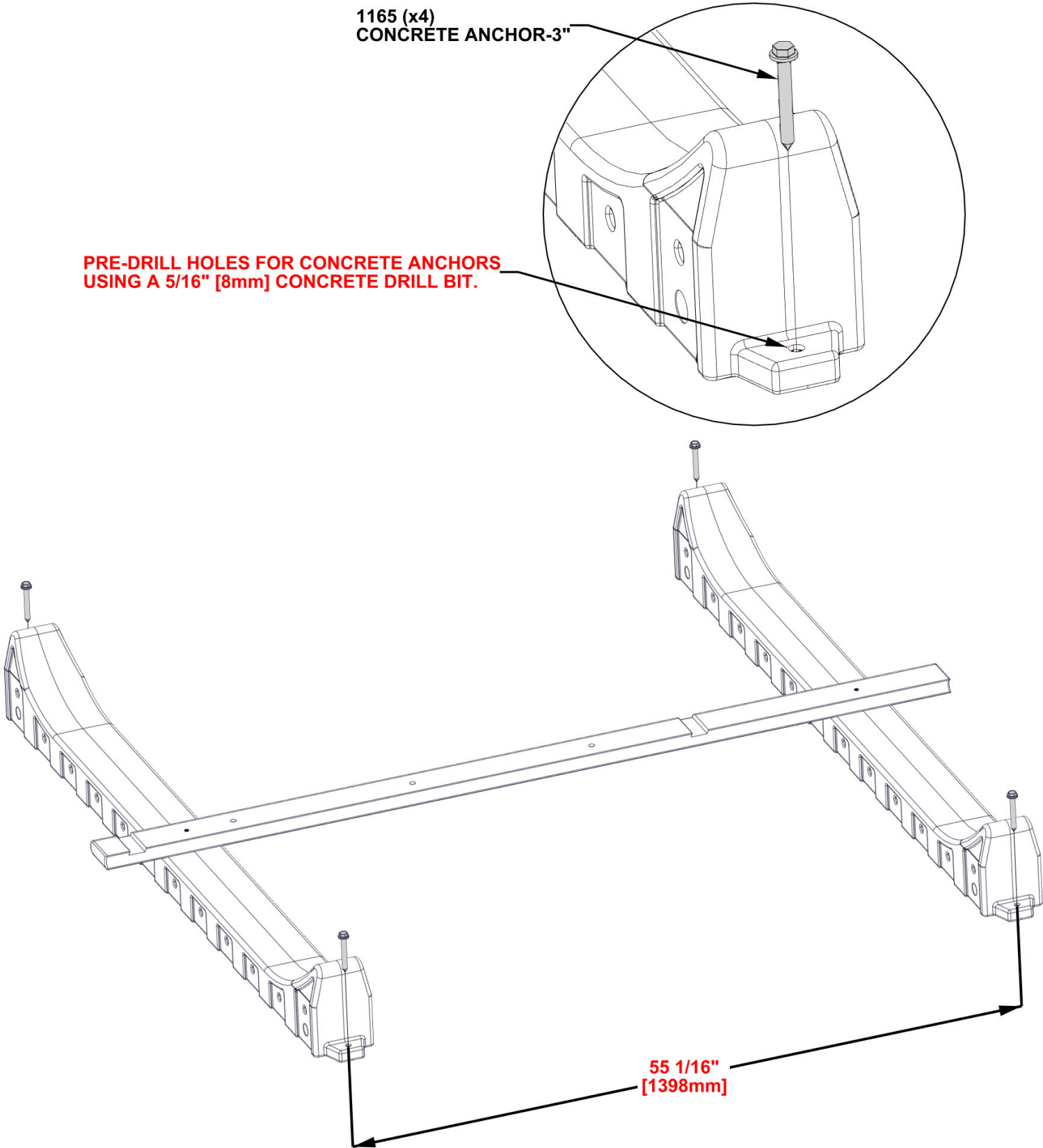
- IF SAUNA IS TO SIT ON A CONCRETE SURFACE, SEE STEP 3.



STEP 3 - ANCHORING TO CONCRETE

QTY	PART NUMBER	DESCRIPTION
4	H101165	CONCRETE ANCHOR 3/8x3" BLK

- IF SAUNA IS TO SIT ON THE GROUND, SEE STEP 2.

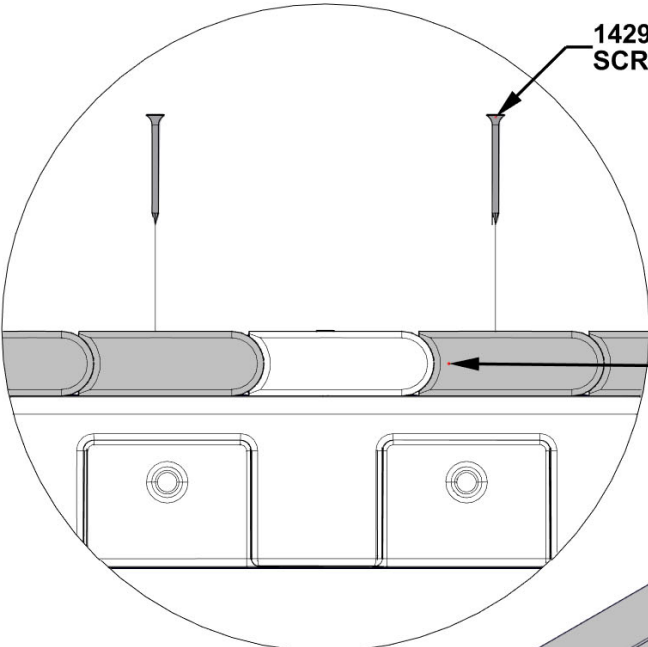


STEP 4 - BASE ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
40	H101429	SCREW TFH 8X2 SS-BLK



OG11 PERIMETER BOARD - W4L22325
(x20) 1 3/16"x3 3/8"x69 1/2" (30x86x1765)



1429 (x40)
SCREW - 2"

NOTE BOARD
ORIENTATION


OG11 (x20)
PERIMETER BOARD

FRONT VIEW


FLUSH ENDS

STEP 5 - BACK WALL ASSEMBLY

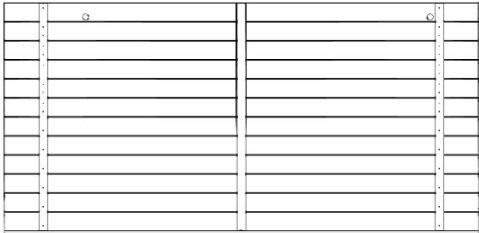
QTY	PART NUMBER	DESCRIPTION
24	H101429	SCREW TFH 8X2 SS-BLK



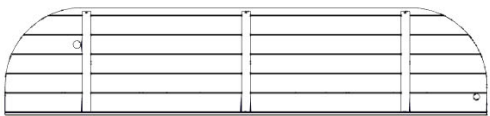
OG02 SEAT CLEAT - W4L21943
(x1) 1 3/16"x3 3/8"x60 15/16" (30x86x1548)



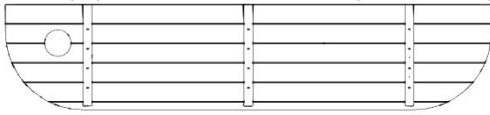
OG05 CLEAT - W4L22030
(x1) 1 3/16"x3 3/8"x60 15/16" (30x86x1548)



WP04 WALL PANEL - W2A04819
(x1) 1 3/8"x35 5/8"x73 1/8" (35x906x1858)

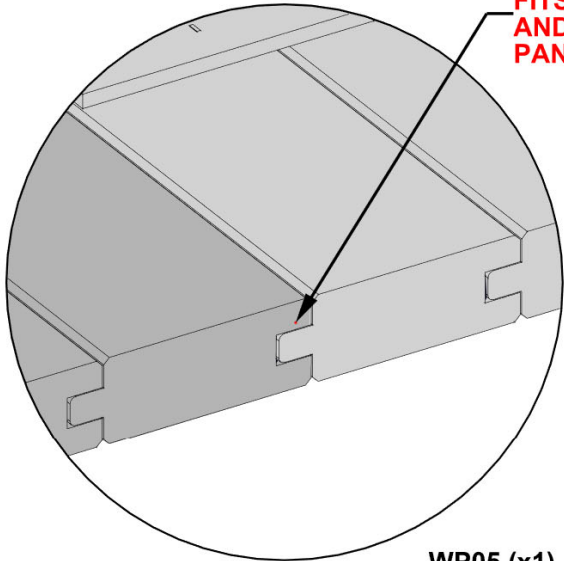


WP05 WALL PANEL - W2A04823
(x1) 1 3/8"x16 5/16"x73 1/8" (35x415x1858)

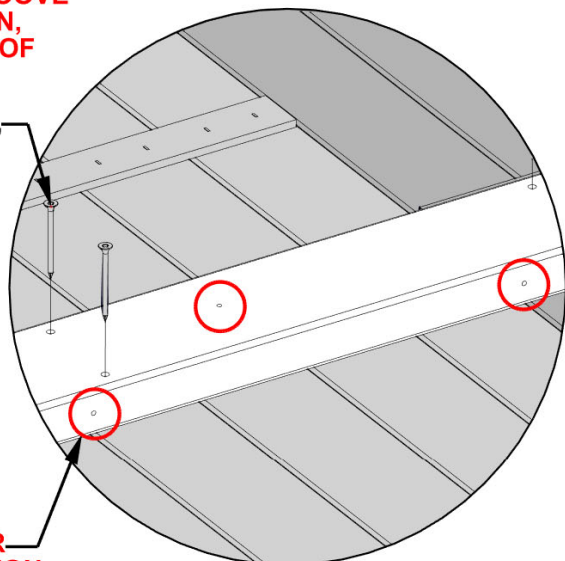


WP06 WALL PANEL - W2A04883
(x1) 3 3/8"x15 7/8"x73 1/8" (86x403x1858)

- USING DIMENSIONS SHOWN, CENTER AND ATTACH WALL CLEATS.
- FINISHED PANEL WIDTH SHOULD MEASURE 66 15/16" [1700mm] AND HEIGHT SHOULD MEASURE 73 1/8 [1858mm]

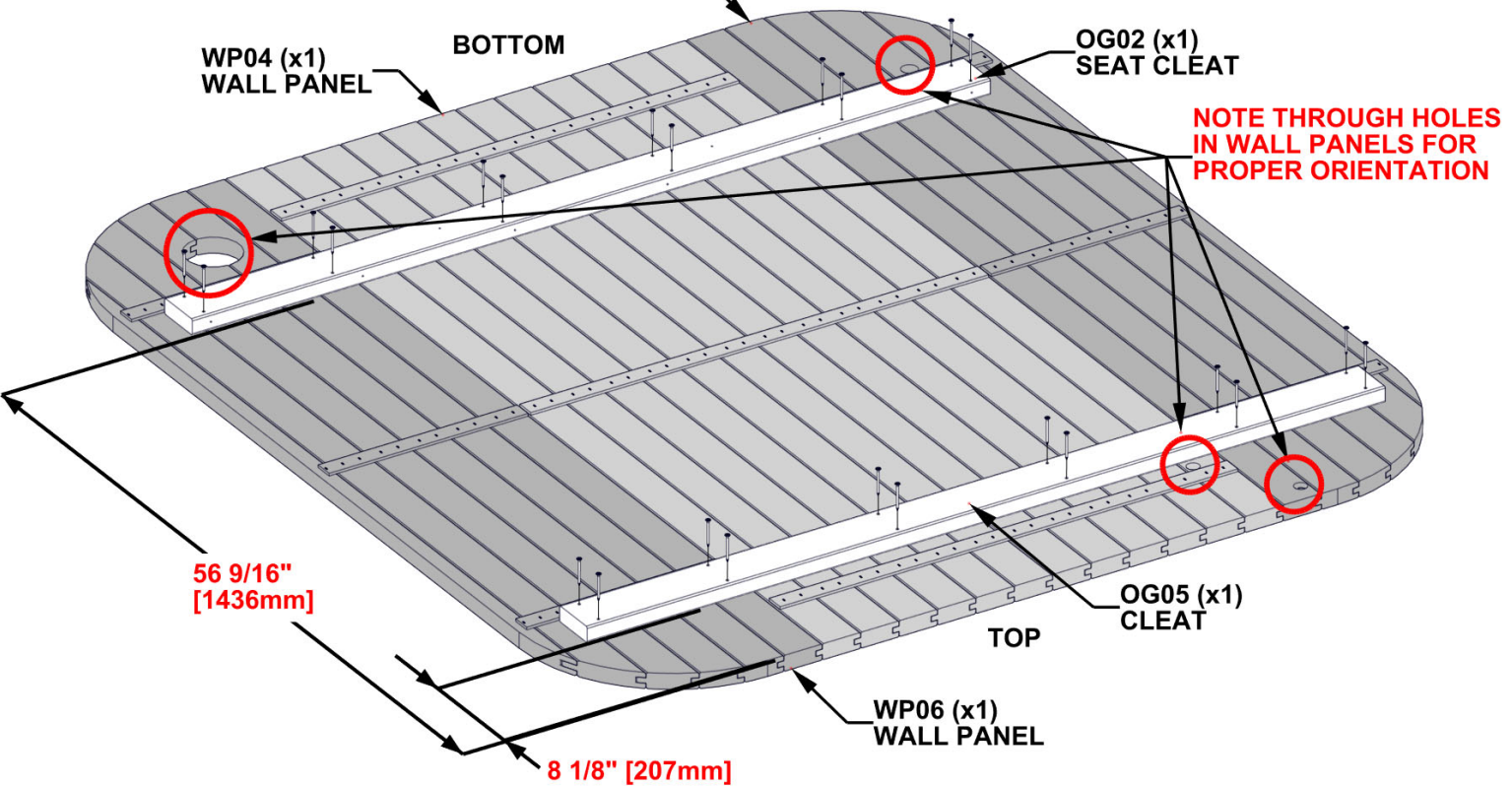


ENSURE TONGUE AND GROOVE FITS TOGETHER AS SHOWN, AND TOPS AND BOTTOMS OF PANELS ARE FLUSH



1429 (x24) SCREW - 2"

NOTE PILOT HOLES ON OG02 CLEAT FOR CORRECT ORIENTATION



WP05 (x1) WALL PANEL

WP04 (x1) WALL PANEL

BOTTOM

OG02 (x1) SEAT CLEAT

NOTE THROUGH HOLES IN WALL PANELS FOR PROPER ORIENTATION

OG05 (x1) CLEAT

TOP

WP06 (x1) WALL PANEL

56 9/16" [1436mm]

8 1/8" [207mm]

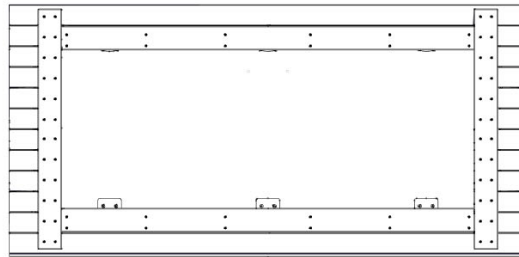
STEP 6 - FRONT WALL ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
30	H101429	SCREW TFH 8X2 SS-BLK

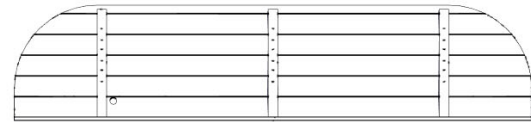
OG06 CLEAT - W4L22031
(x2) 1 3/16"x3 3/8"x18 1/8" (30x86x460)

OG07 CLEAT - W4L22039
(x1) 1 3/16"x3 3/8"x17 11/16" (30x86x450)

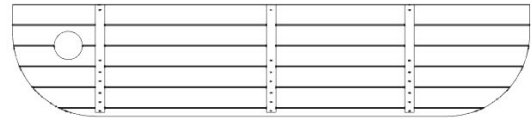
OG14 SEAT CLEAT - W4L22316
(x1) 1 3/16"x3 3/8"x18 3/8" (30x86x466)



WP01 WALL PANEL ASSEMBLY - W2A04816
(x1) 2 3/8"x35 5/8"x73 1/8" (60x906x188)

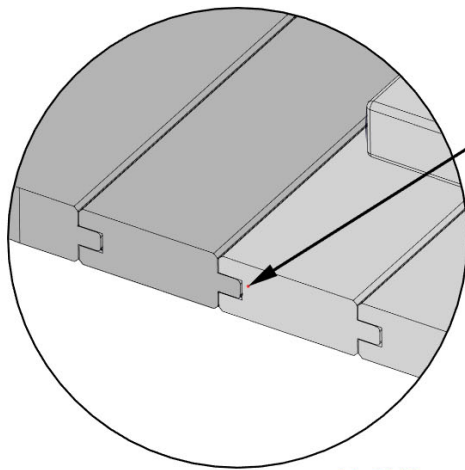


WP02 WALL PANEL - W2A04817
(x1) 1 3/8"x16 5/16"x73 1/8" (35x415x1858)

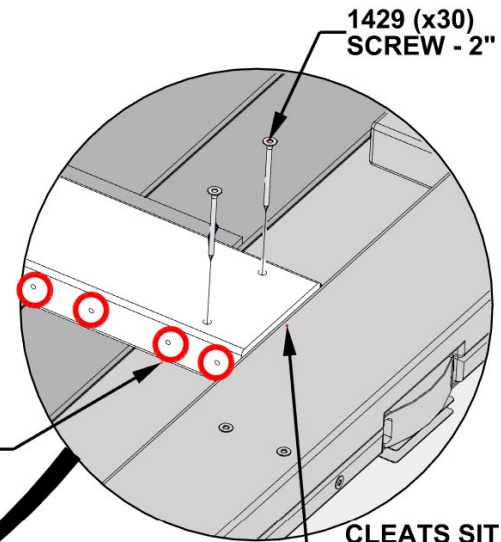


WP03 WALL PANEL - W2A04818
(x1) 1 3/8"x15 7/8"x73 1/8" (35x403x1858)

- USE DIMENSIONS SHOWN AND ATTACH CLEATS.
- FINISHED PANEL WIDTH SHOULD MEASURE 66 15/16" [1700mm] AND HEIGHT SHOULD MEASURE 73 1/8" [1858mm].
- CAUTION: SUPPORT GLASS DOOR AT ALL TIMES TO PREVENT ACCIDENTAL OPENING AND BREAKAGE.



ENSURE TONGUE AND GROOVE FITS TOGETHER AS SHOWN, AND TOPS AND BOTTOMS OF PANELS ARE FLUSH



1429 (x30)
SCREW - 2"

THE TWO PILOT HOLES CLOSER TOGETHER ARE ORIENTED TOWARD DOOR

CLEATS SIT FLUSH AGAINST DOOR FRAME AS SHOWN

13 1/4"
[336mm]

OG14 (x1)
SEAT CLEAT

WP01 (x1)
WALL PANEL ASSEMBLY
BOTTOM

NOTE ORIENTATION
OF OG07 BOARD

WP02 (x1)
WALL PANEL

8 1/8"
[206mm]

OG07 (x1)
CLEAT

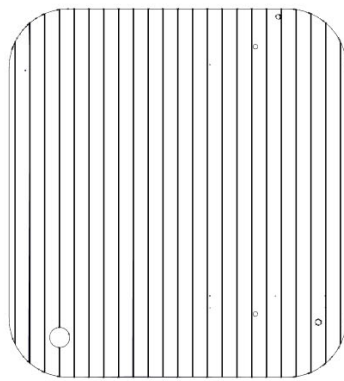
WP03 (x1)
WALL PANEL

OG06 (x2)
CLEAT

NOTE THROUGH HOLES
IN WALL PANELS FOR
PROPER ORIENTATION

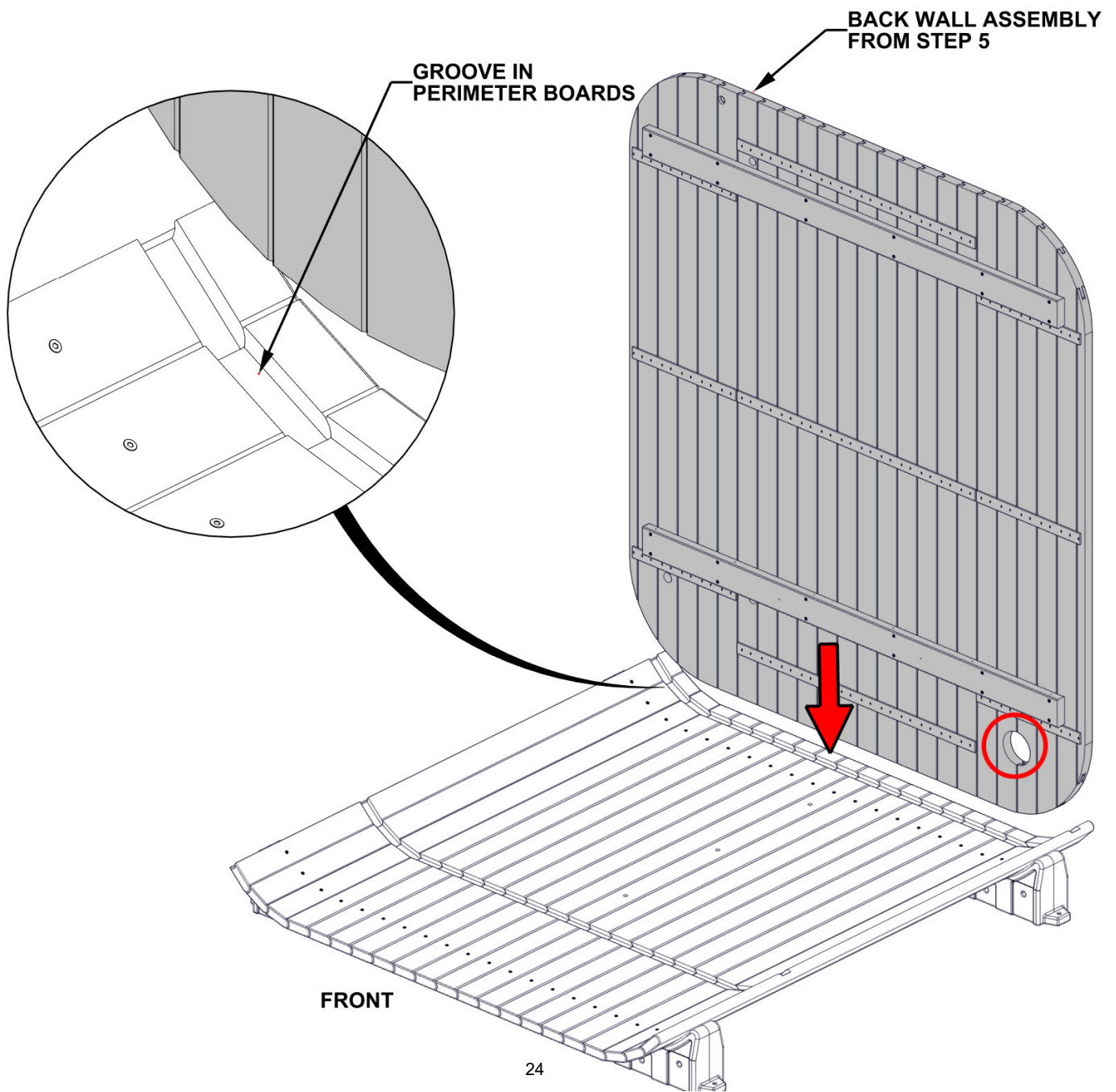
15"
[381mm]

STEP 7 - SAUNA ASSEMBLY

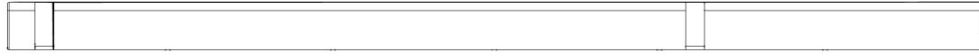


BACK WALL ASSEMBLY - FROM STEP 5

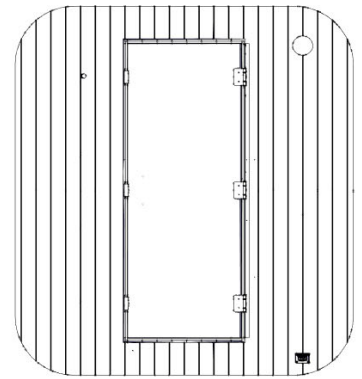
- CAREFULLY LOWER BACK WALL ASSEMBLY INTO THE GROOVES IN THE PERIMETER BOARD/BASE SUPPORT ASSEMBLED IN STEP 4.
- HAVE A SECOND PERSON HOLD THE BACK WALL TO KEEP IT STEADY DURING THE NEXT FEW STEPS.



STEP 8 - SAUNA ASSEMBLY

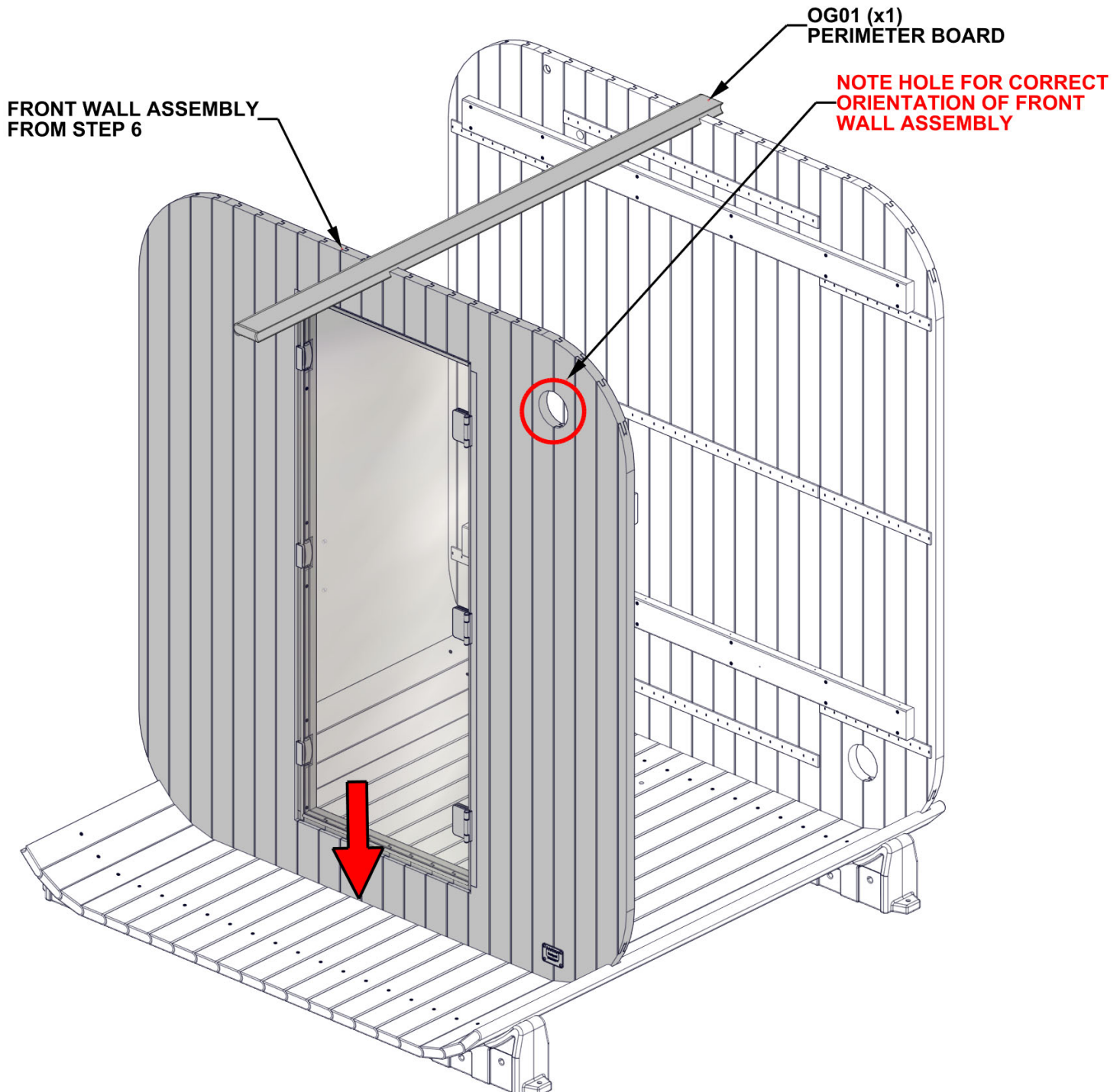


OG01 PERIMETER BOARD - W4L22319
(x1) 1 3/16"x3 3/8"x69 1/2" (30x86x1765)



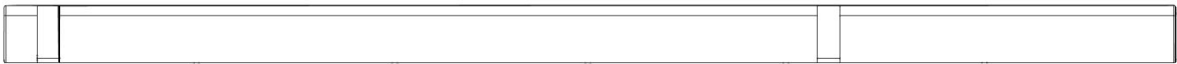
FRONT WALL ASSEMBLY - FROM STEP 6

- CAREFULLY LOWER FRONT WALL ASSEMBLY INTO THE GROOVES IN THE PERIMETER BOARDS/BASE SUPPORT ASSEMBLED IN STEP 4.
- POSITION THE PERIMETER BOARD ON THE TOP OF THE WALL ASSEMBLIES TO HOLD THE WALLS IN PLACE.
- **CAUTION: SUPPORT GLASS DOOR AT ALL TIMES TO PREVENT ACCIDENTAL OPENING AND BREAKAGE.**



STEP 9 - SAUNA ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
20	H101413	NAIL STD 2.5x50 GLV

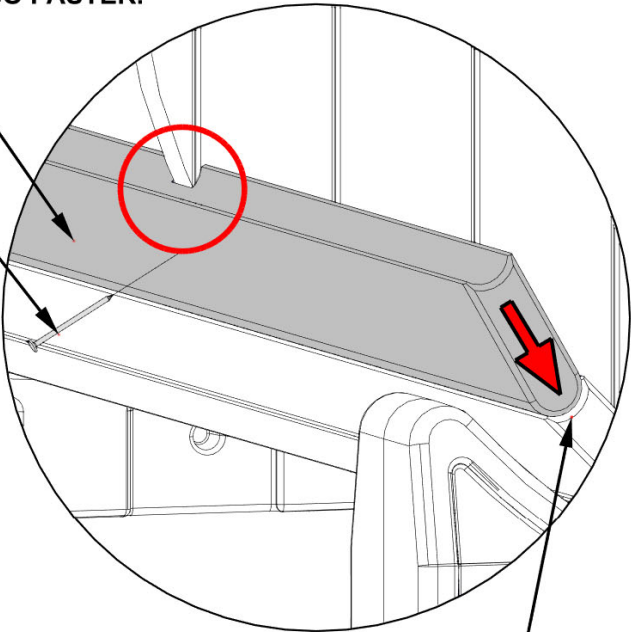


OG01 PERIMETER BOARD - W4L22319
(x18) 1 3/16"x3 3/8"x69 1/2" (30x86x1765)

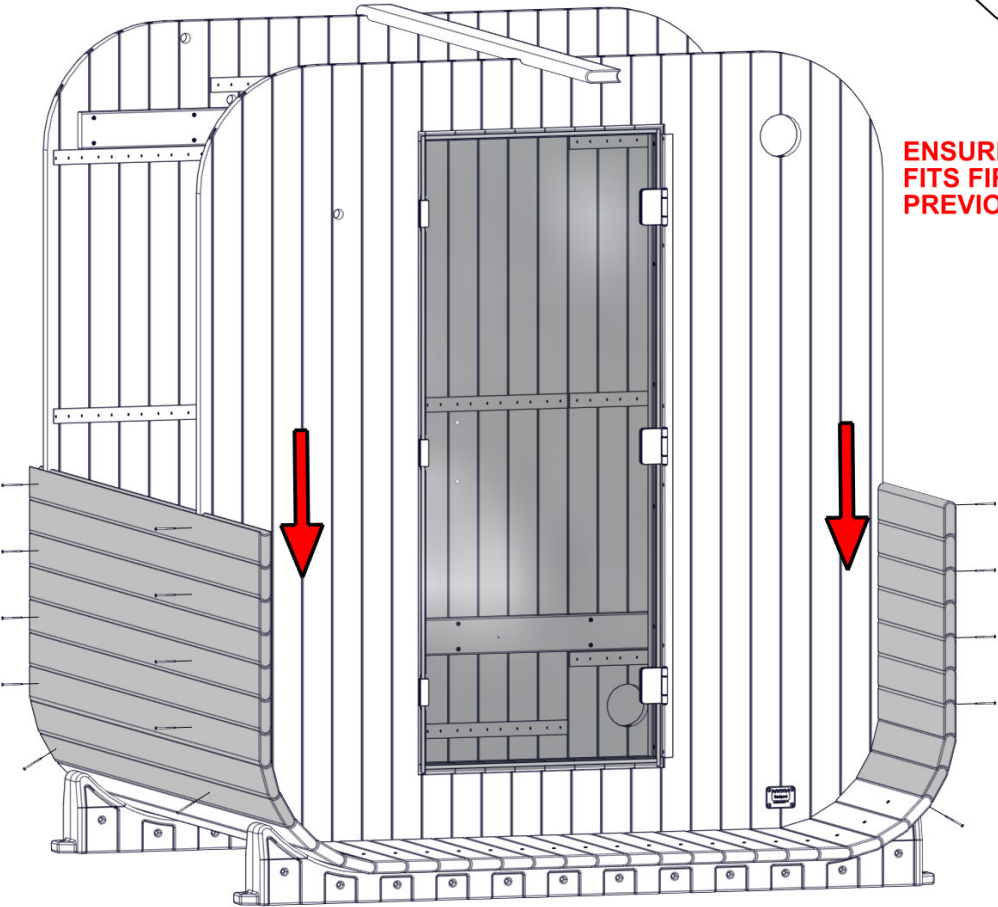
- ALIGN GROOVE IN PERIMETER BOARDS WITH BOTH FRONT WALL AND BACK WALL ASSEMBLIES.
- WORKING UPWARDS, STACK 9 BOARDS ON EACH OF THE PERIMETER BOARD/BASE AS SHOWN.
- FASTEN APPROXIMATELY EVERY OTHER PERIMETER BOARD TO THE WALLS WITH H101413 TO HOLD IN PLACE.
- IF YOU HAVE ACCESS TO A PHEUMATIC NAILER, THIS STEP WILL GO FASTER.

OG01 (x18)
PERIMETER BOARD

1413 (x20)
NAIL - 2"

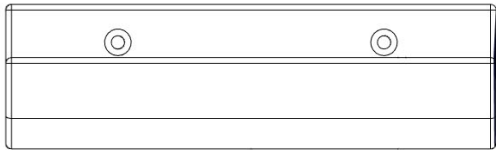


**ENSURE EACH PERIMETER BOARD
FITS FIRMLY TOGETHER WITH THE
PREVIOUS BOARD AS SHOWN.**

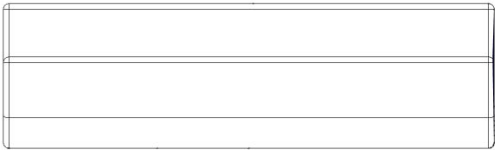


STEP 10 - HANDLE ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H101402	SCREW TFH 1/4-20 X 1 5/8 SS
4	H101403	POLY WASHER

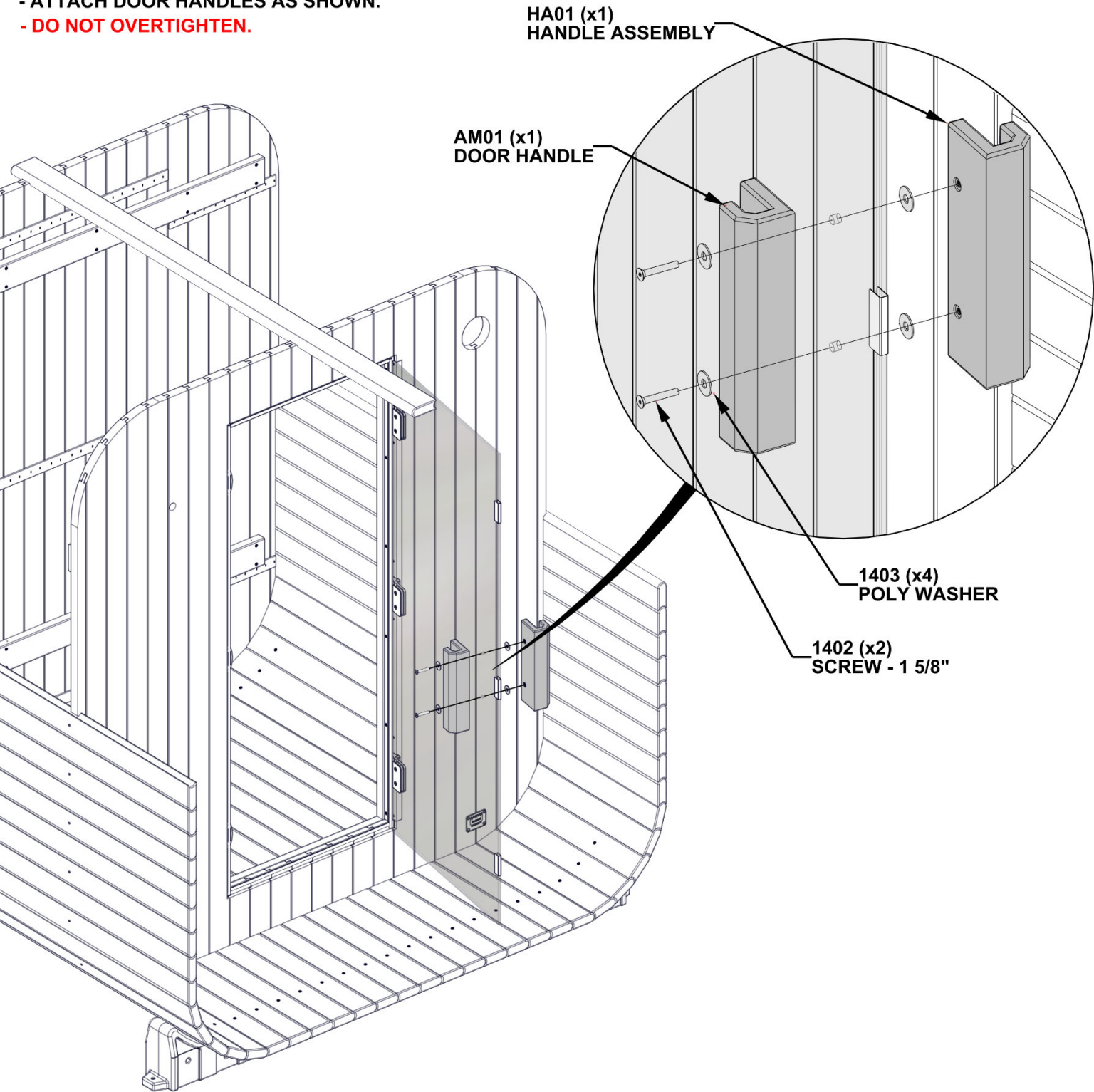


AM01 DOOR HANDLE - W4L21937
(x1) 2 1/4"x3"x10 3/16" (57x76x258)



HA01 HANDLE ASSEMBLY - W2A04820
(x1) 2 1/4"x3"x10 3/16" (57x76x258)

- ATTACH DOOR HANDLES AS SHOWN.
- DO NOT OVERTIGHTEN.



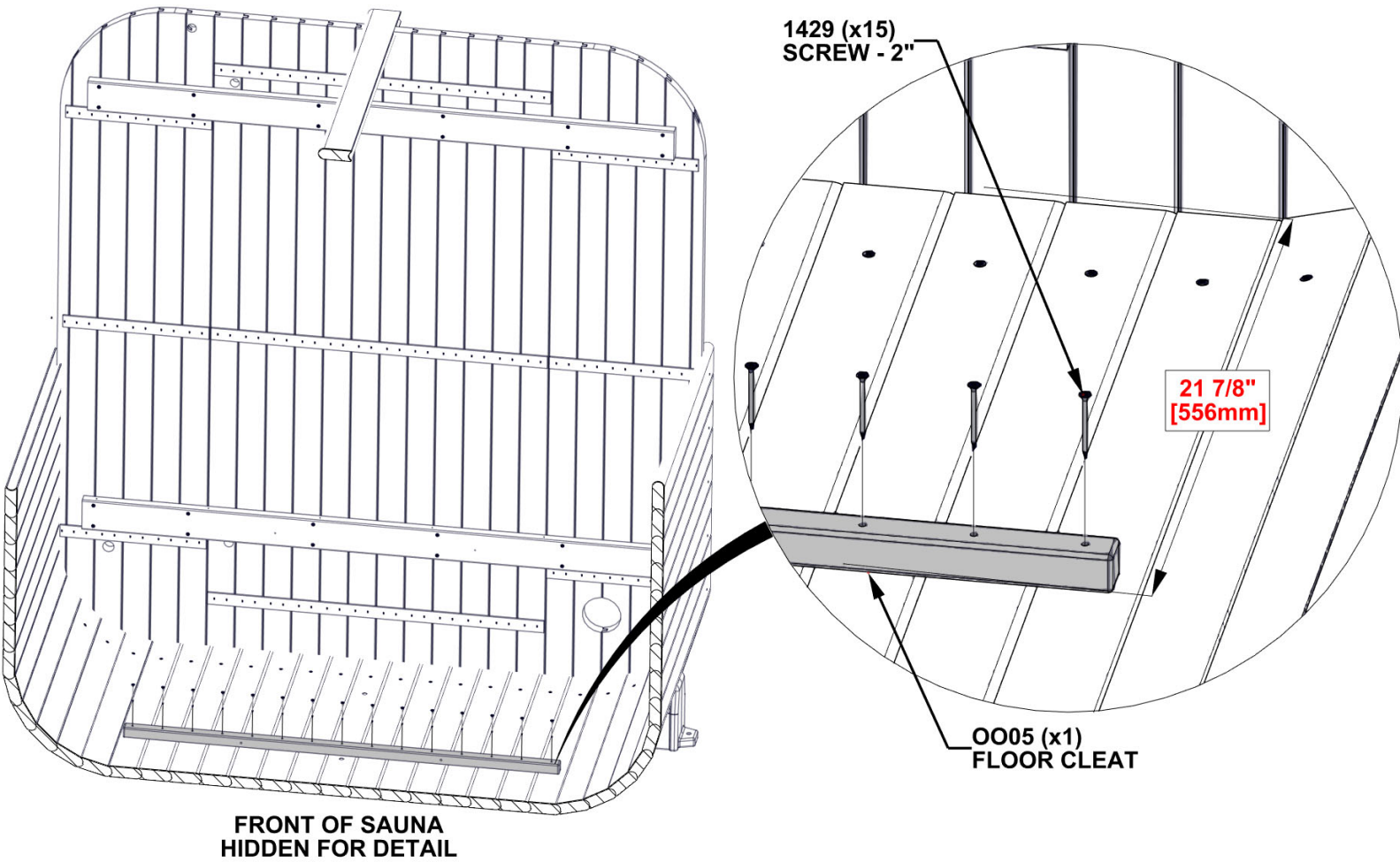
STEP 11 - FLOOR CLEAT

QTY	PART NUMBER	DESCRIPTION
15	H101429	SCREW TFH 8X2 SS-BLK



OO05 FLOOR CLEAT - W4L22600
(x1) 1 3/16"x1 3/16"x45 1/4" (30x30x1150)

- CENTER FLOOR CLEAT FROM SIDE TO SIDE AND ATTACH USING MEASUREMENT SHOWN.
- CHECK MEASUREMENT AT BOTH ENDS OF CLEAT TO ENSURE IT IS PARALLEL WITH THE BACK WALL.



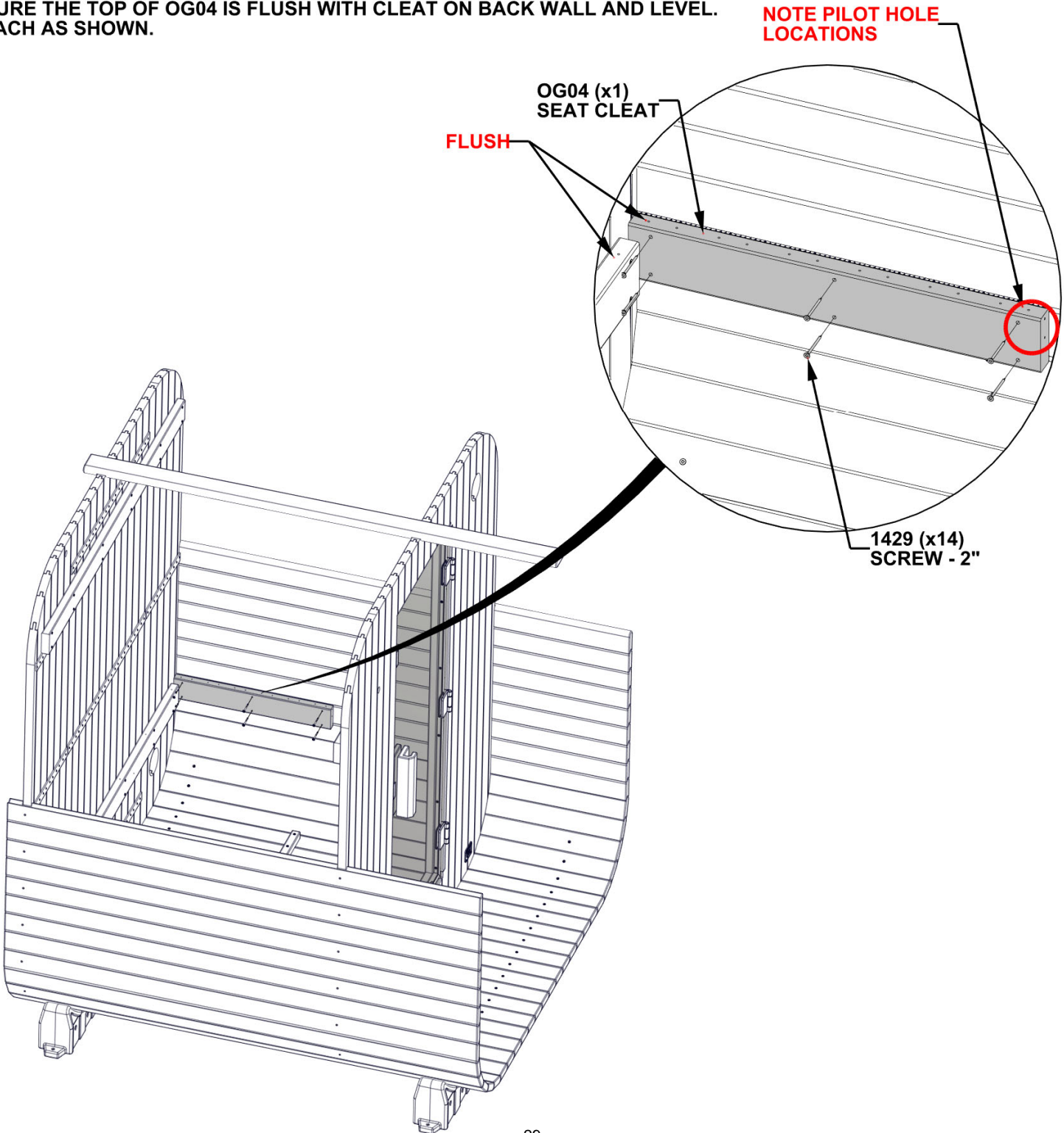
STEP 12 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
6	H101429	SCREW TFH 8X2 SS-BLK



OG04 SEAT CLEAT - W4L21951
(x1) 1 3/16"x3 3/8"x23 1/16" (30x86x586)

- NOTE PILOT HOLES ON OG04 FOR CORRECT ORIENTATION.
- BUTT END OF OG04 AGAINST BACK WALL.
- ENSURE THE TOP OF OG04 IS FLUSH WITH CLEAT ON BACK WALL AND LEVEL.
- ATTACH AS SHOWN.



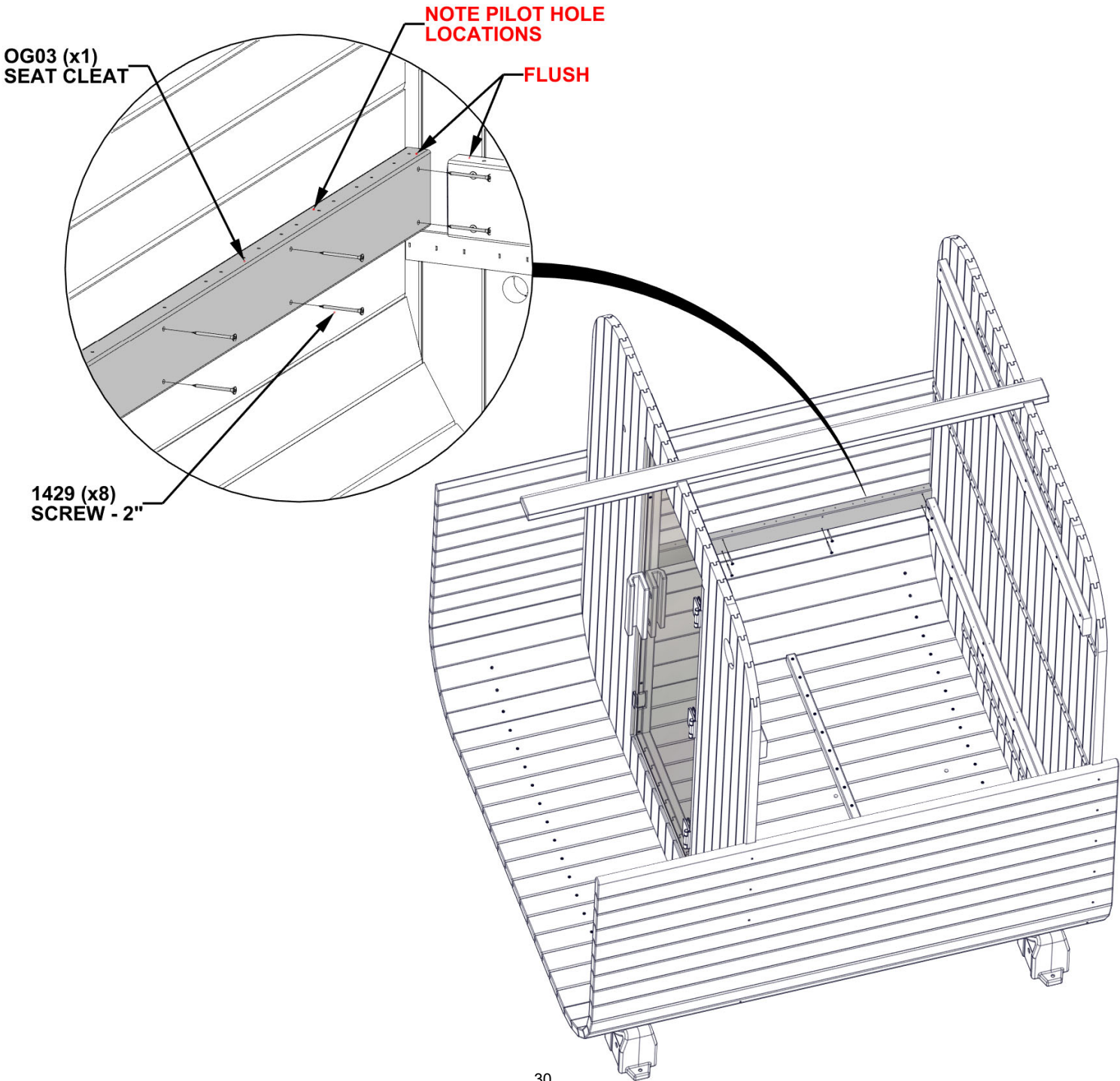
STEP 13 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H101429	SCREW TFH 8X2 SS-BLK



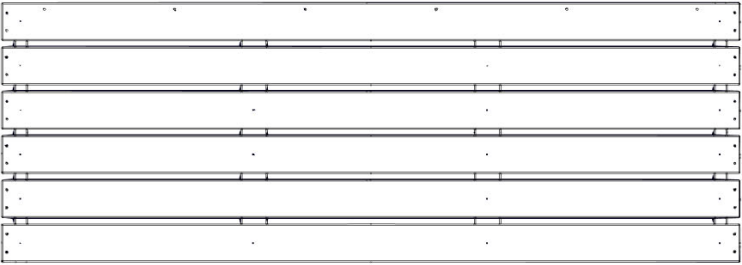
OG03 SEAT CLEAT - W4L22315
(x1) 1 3/16"x3 3/8"x42 1/2" (30x86x1079)

- NOTE PILOT HOLES ON OG03 WITH MORE PILOT HOLES FACING TOWARDS THE BACK.
- BUTT END OF OG03 AGAINST BACK WALL
- ENSURE THE TOP OF OG03 IS FLUSH WITH CLEAT ON BACK WALL AND LEVEL.
- ATTACH AS SHOWN.



STEP 14 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H101431	SCREW TFH 8X2 1/2 SS-BLK
8	H101443	SCREW TWH 8x1 1/2 SS-BLK



BA01 BENCH ASSEMBLY - W2A04821
(x1) 1 15/16"x23 1/16"x65 3/4" (50x586x1670)

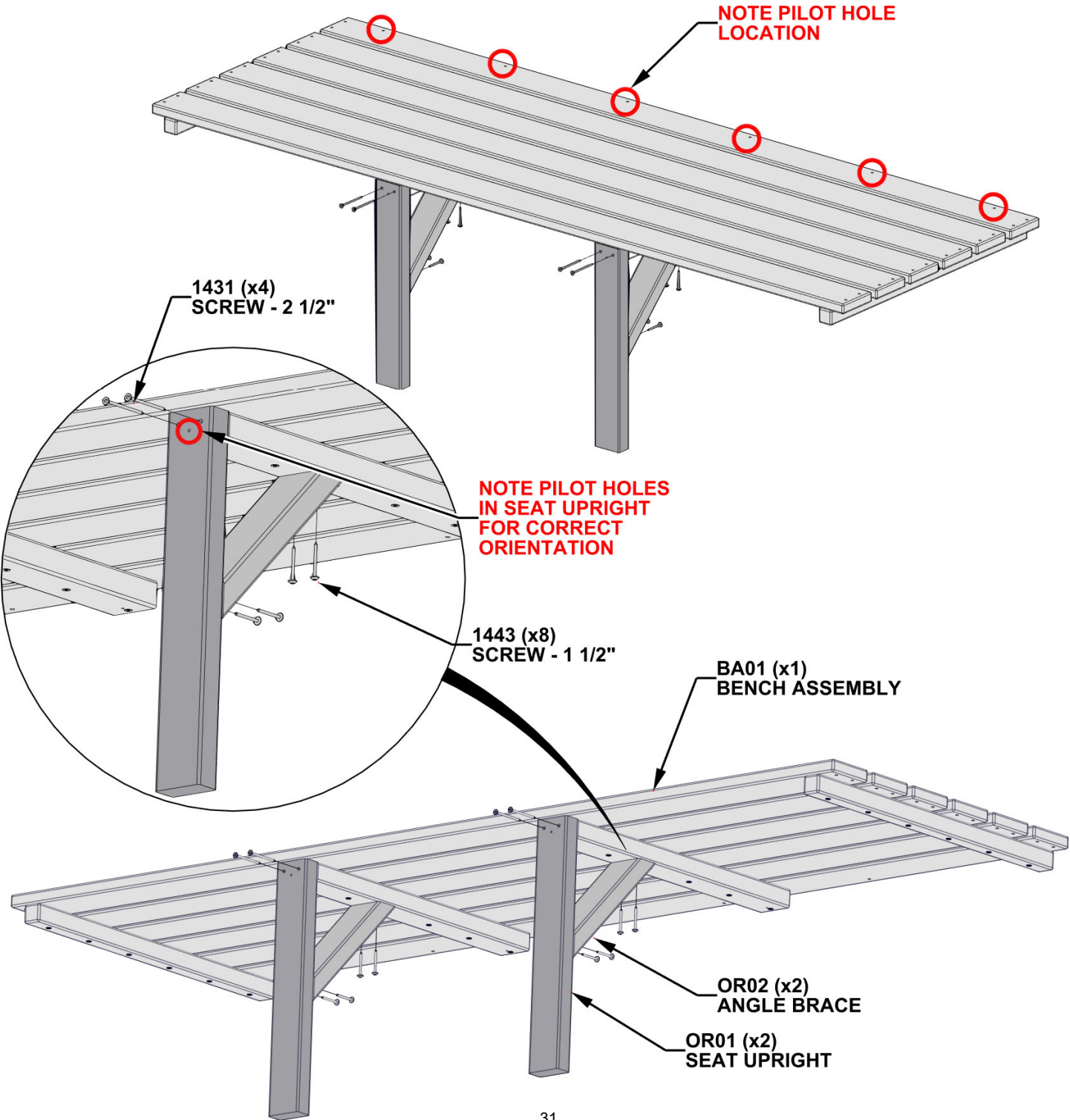


OR02 ANGLE BRACE - W4L21946
(x2) 1 3/16"x2 3/8"x10 7/8" (30x60x276)



OR01 SEAT UPRIGHT - W4L22318
(x2) 1 3/16"x2 3/8"x16 1/8" (30x60x410)

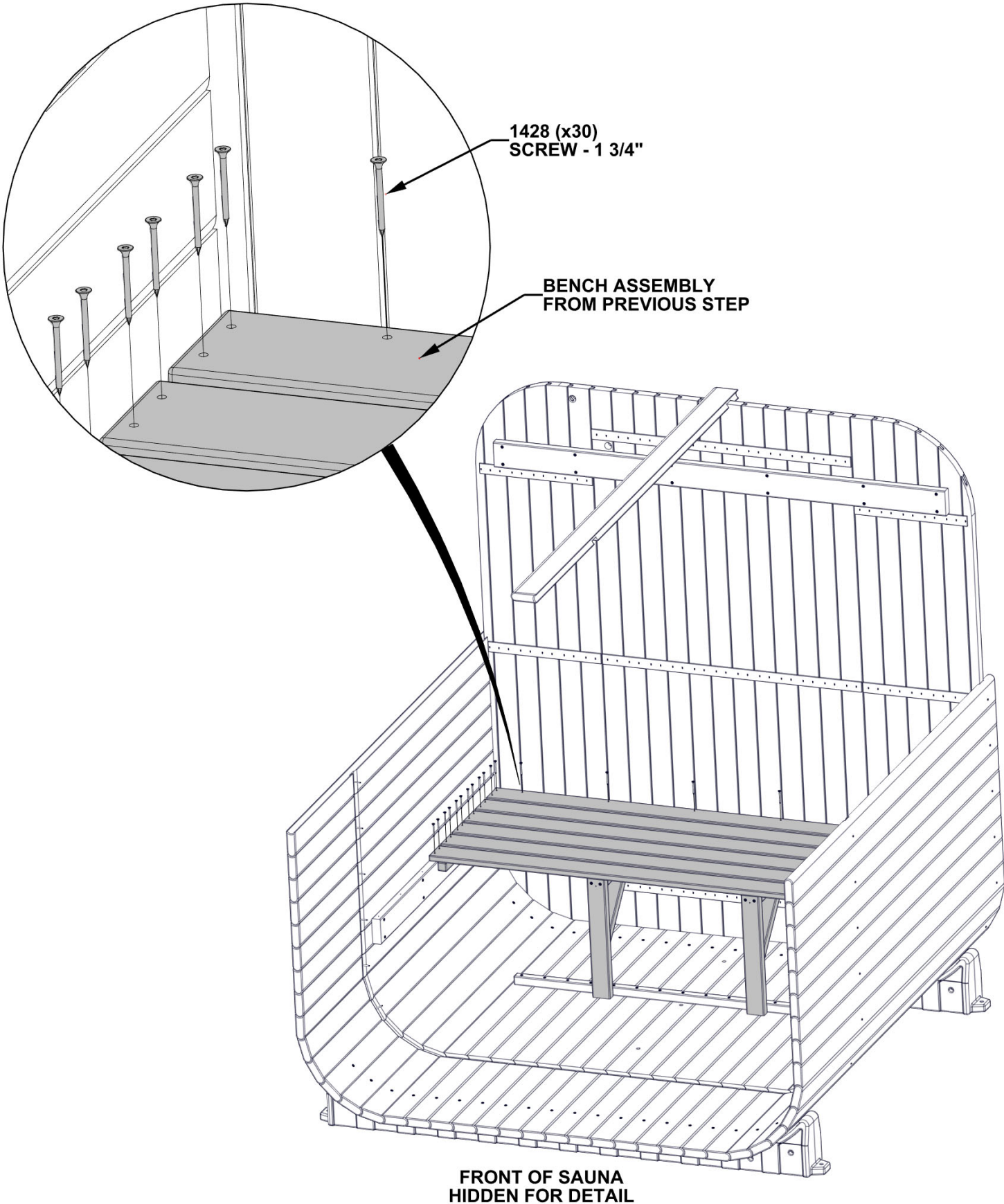
- ALIGN PILOT HOLES AND ATTACH SEAT UPRIGHT TO BENCH ASSEMBLY AS SHOWN.
- THEN ALIGN PILOT HOLES IN ANGLE BRACE WITH PILOT HOLES IN SEAT UPRIGHT AND BENCH ASSEMBLY AND ATTACH.



STEP 15- BENCH ASSEMBLY

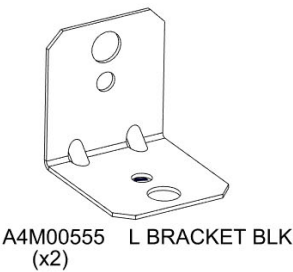
QTY	PART NUMBER	DESCRIPTION
30	H101428	SCREW TFH 8X1 3/4 SS-BLK

- ALIGN THROUGH HOLES IN BENCH ASSEMBLY WITH PILOT HOLES IN SEAT CLEATS AND ATTACH AS SHOWN.

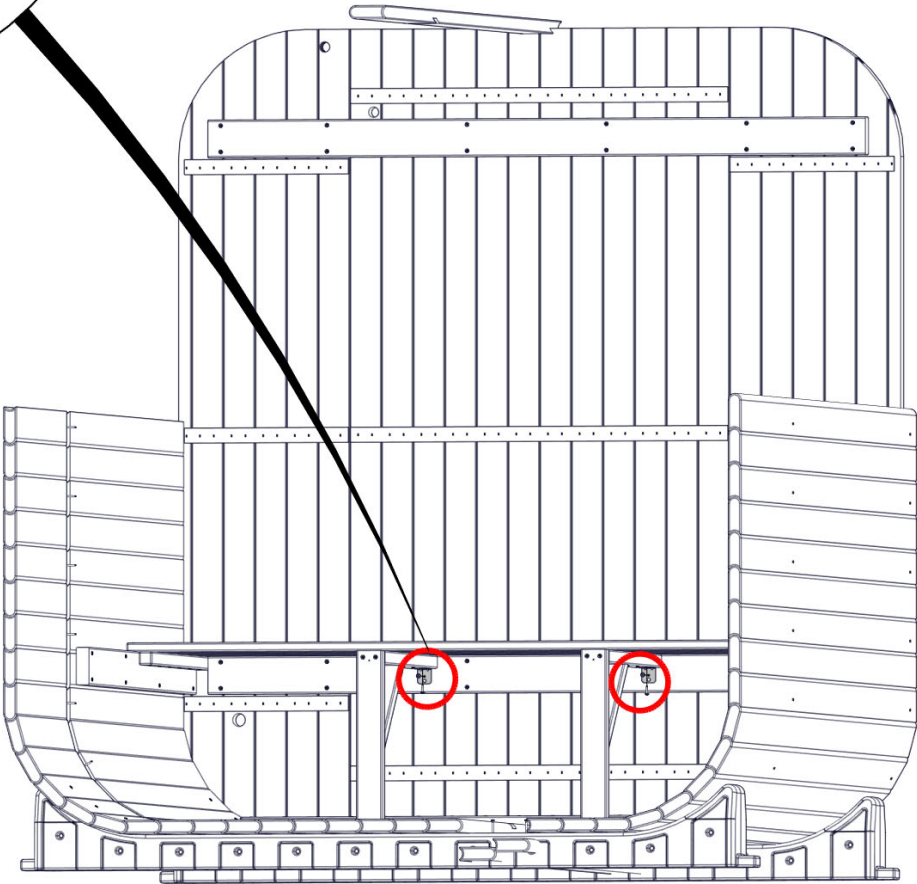
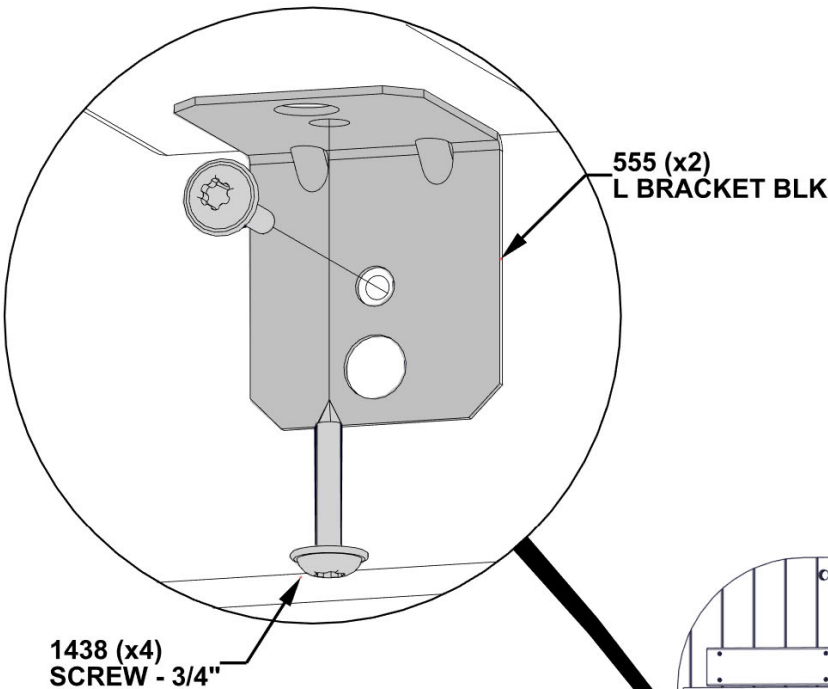


STEP 16- BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H101438	SCREW TWH 8x3/4 SS-BLK



- ALIGN BRACKETS WITH PILOT HLES AND ATTACH AS SHOWN.

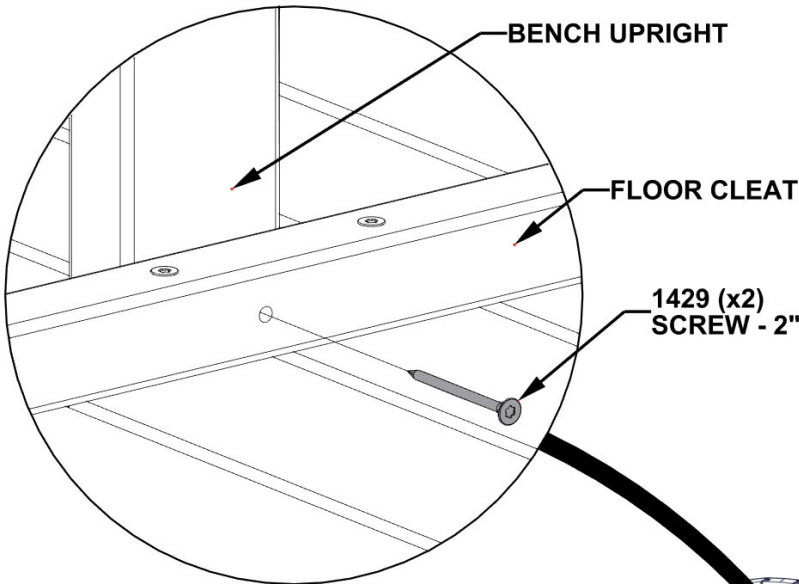


FRONT OF SAUNA
HIDDEN FOR DETAIL

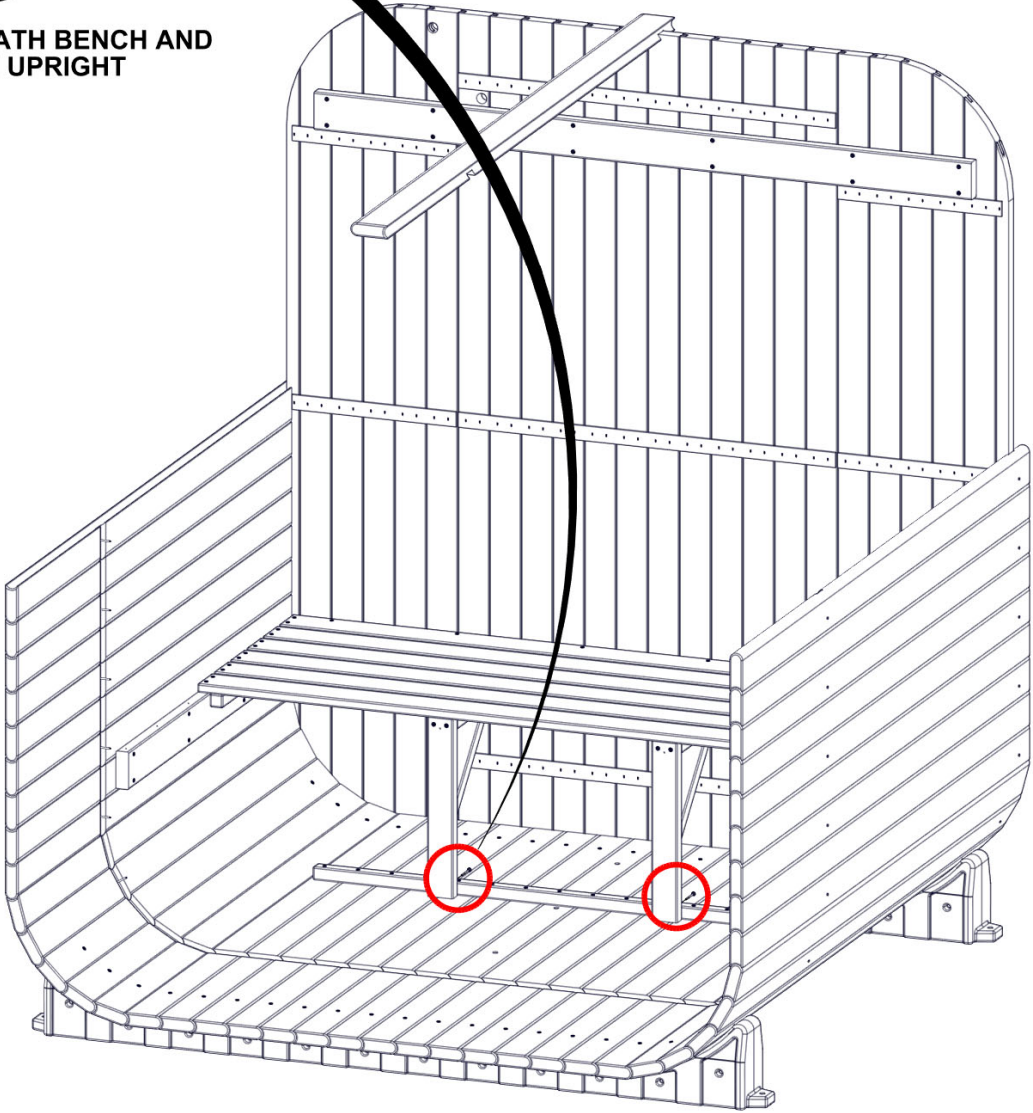
STEP 17 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H101429	SCREW TFH 8X2 SS-BLK

- ALIGN PILOT HOLES WITH THROUGH HOLES IN FLOOR CLEAT AND ATTACH AS SHOWN.



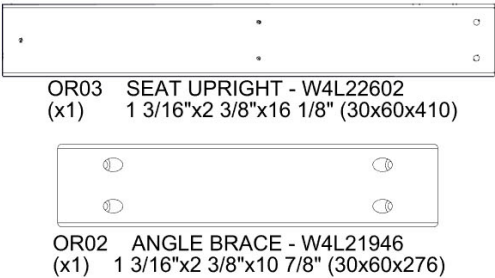
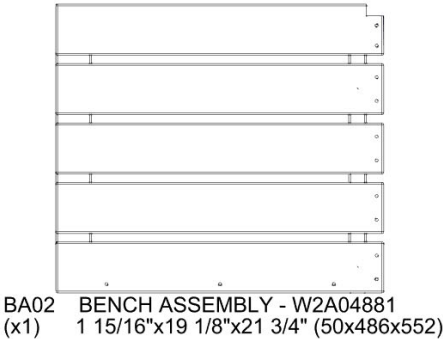
VIEW FROM UNDERNEATH BENCH AND BEHIND BENCH UPRIGHT



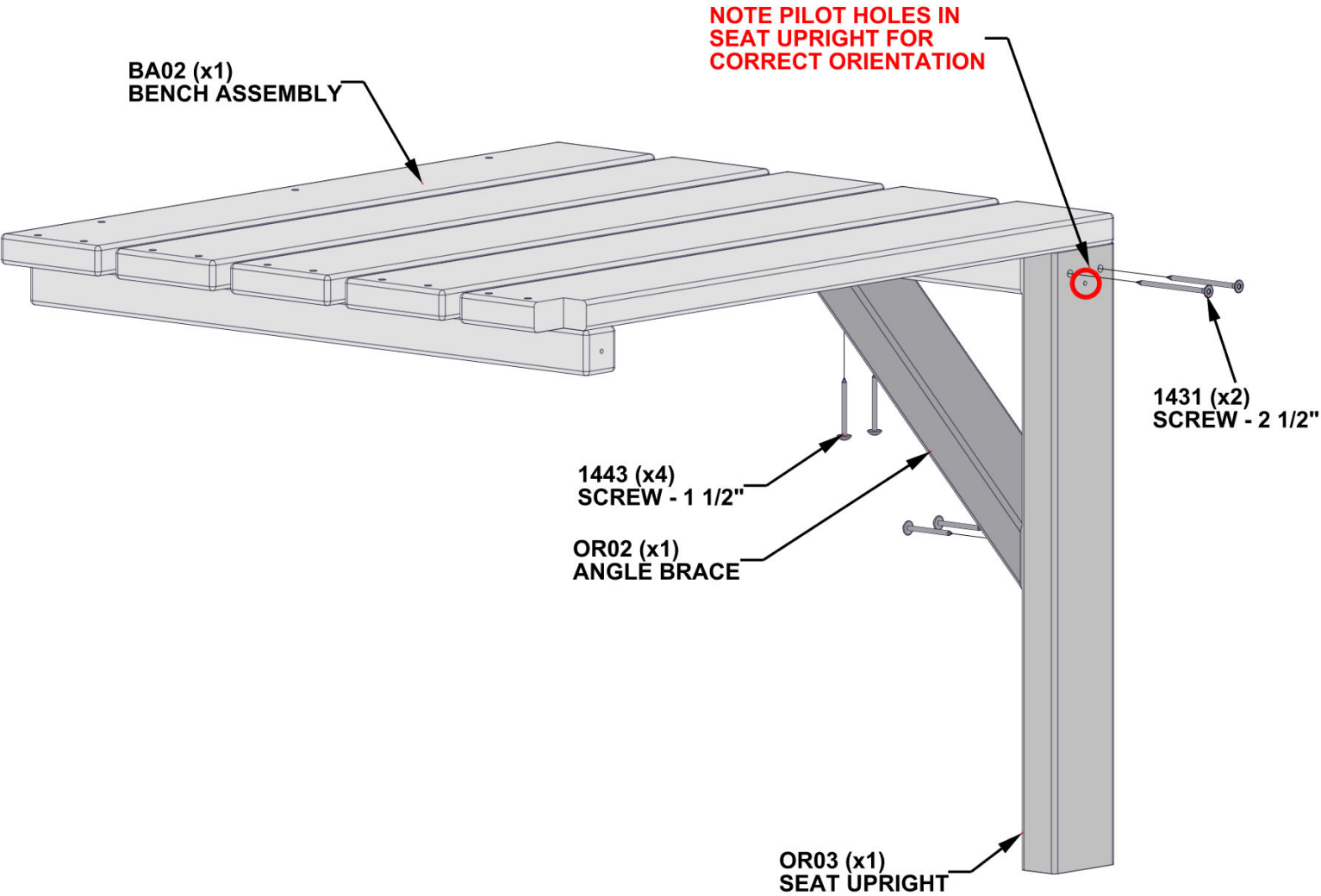
FRONT OF SAUNA
HIDDEN FOR DETAIL

STEP 18 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H101431	SCREW TFH 8X2 1/2 SS-BLK
4	H101443	SCREW TWH 8x1 1/2 SS-BLK



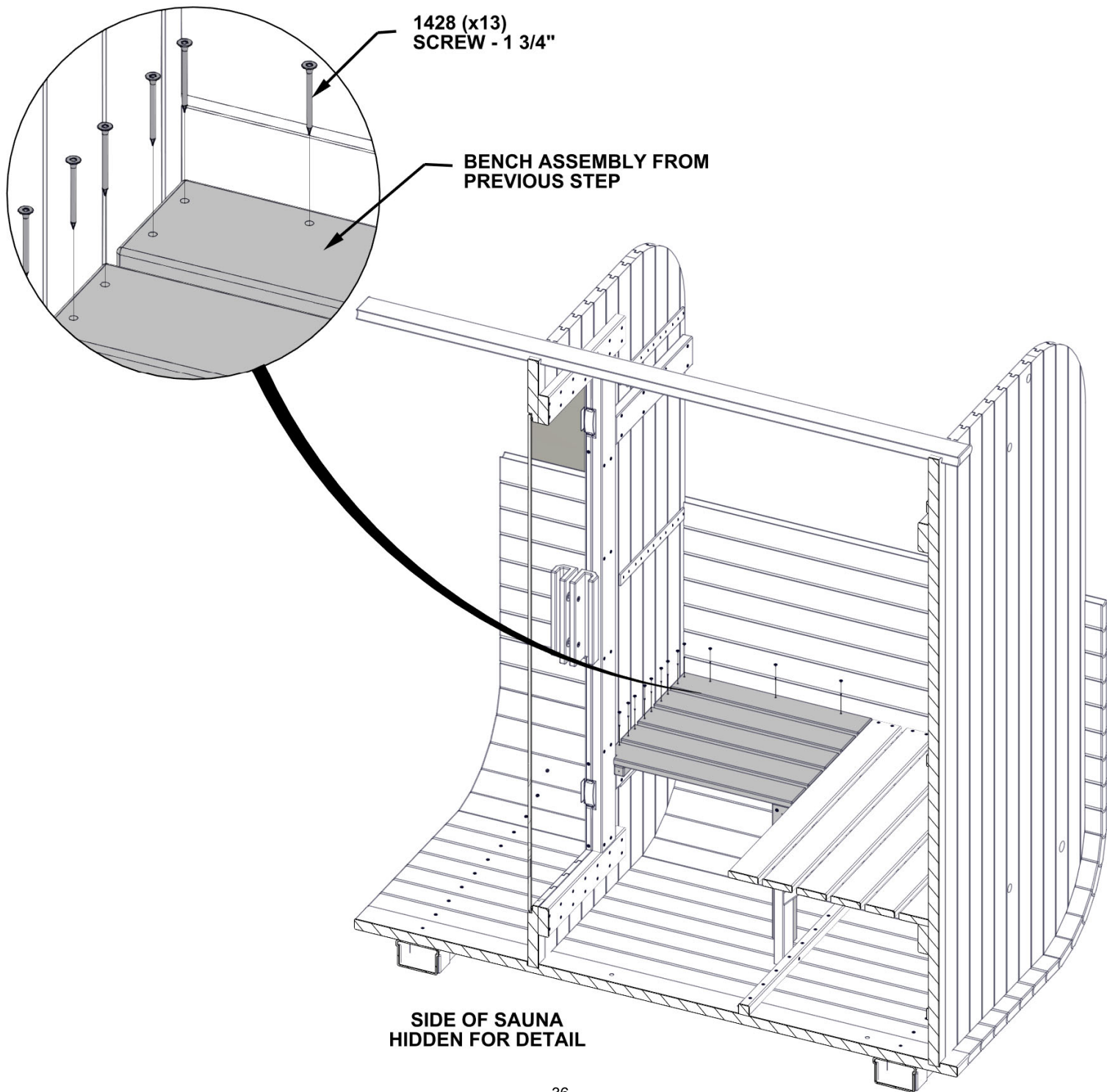
- ALIGN PILOT HOLES AND ATTACH SEAT UPRIGHT TO BENCH ASSEMBLY AS SHOWN.
- THEN ALIGN PILOT HOLES IN ANGLE BRACE WITH PILOT HOLES IN SEAT UPRIGHT AND BENCH ASSEMBLY AND ATTACH.



STEP 19 - BENCH ASSEMBLY

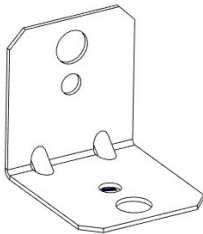
QTY	PART NUMBER	DESCRIPTION
13	H101428	SCREW TFH 8X1 3/4 SS-BLK

- ALIGN THROUGH HOLES IN BENCH ASSEMBLY WITH PILOT HOLES IN SEAT CLEATS AND ATTACH AS SHOWN.



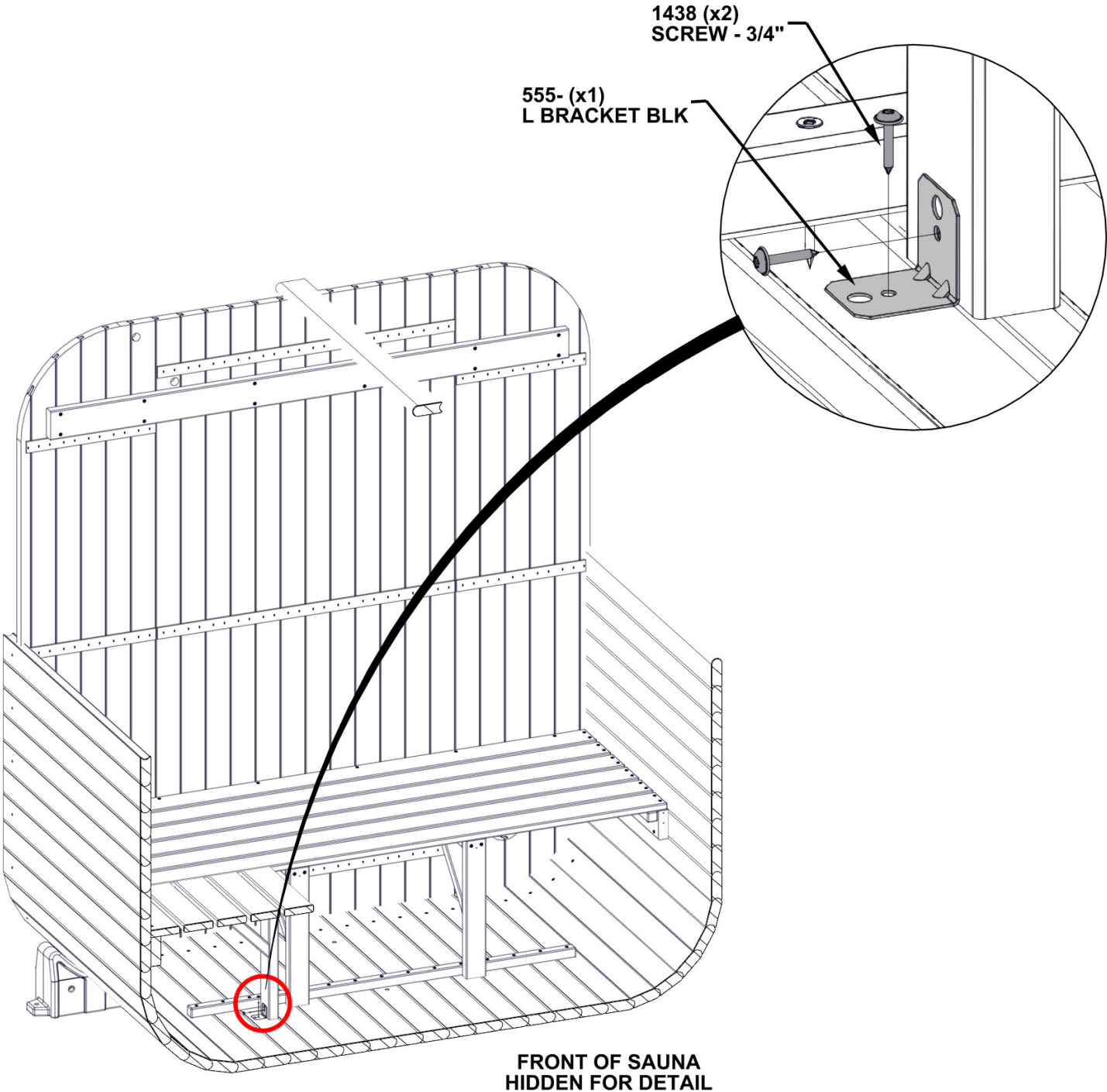
STEP 20 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H101438	SCREW TWH 8x3/4 SS-BLK



A4M00555 L BRACKET BLK
(x1)

- ALIGN BRACKET WITH PILOT HOLES AND ATTACH AS SHOWN.



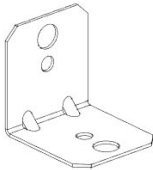
FRONT OF SAUNA
HIDDEN FOR DETAIL

STEP 21 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H101430	SCREW TFH 8X2 1/4 SS-BLK
2	H101438	SCREW TWH 8X3/4 SS-BLK

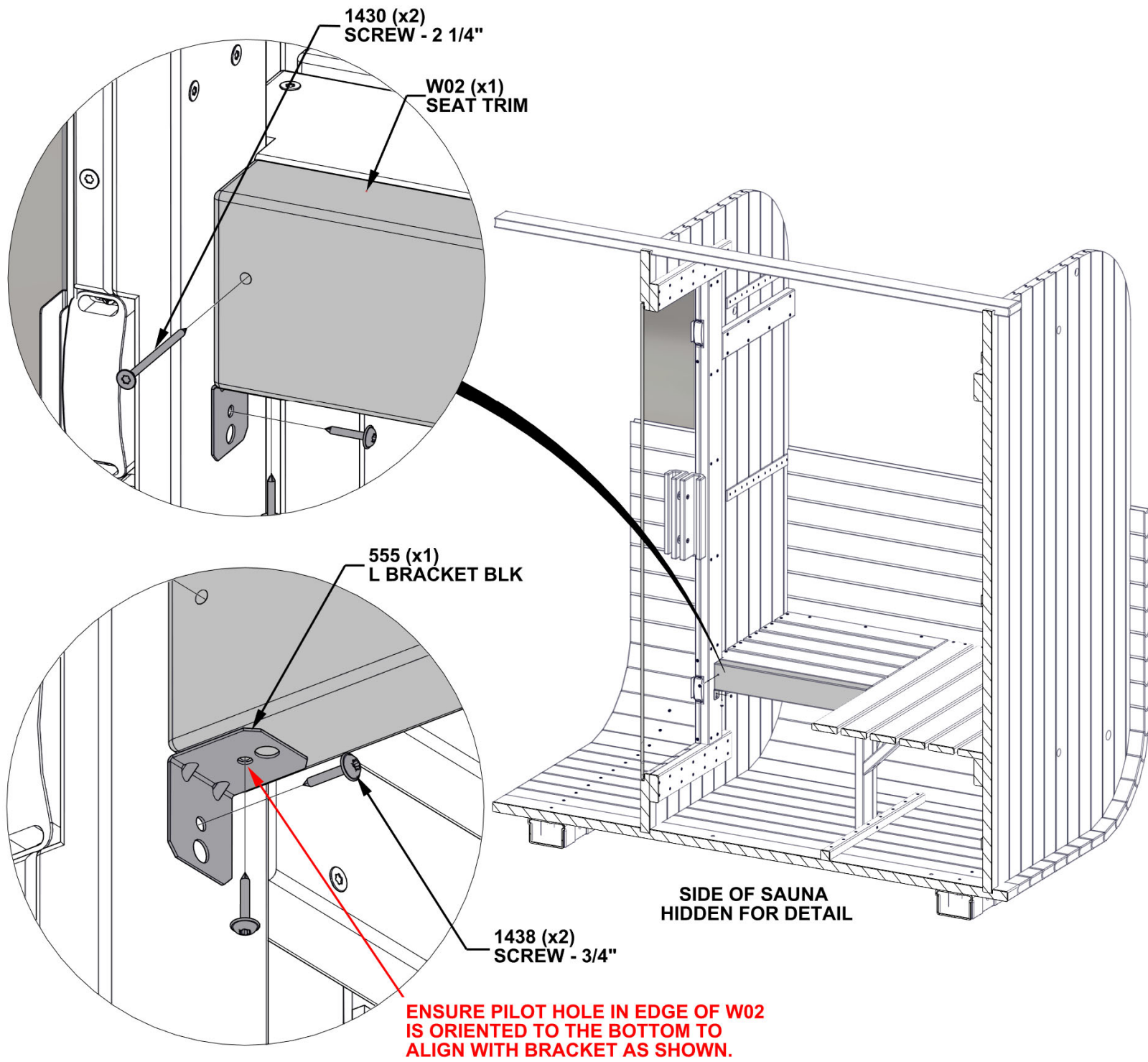


W02 SEAT TRIM - W4L22317
(x1) 1 9/16"x3 3/8"x20 11/16" (40x86x525)



A4M00555 L BRACKET BLK
(x1)

- ALIGN THROUGH HOLES IN SEAT TRIM WITH PILOT HOLES IN UPRIGHTS AND CLEATS AND ATTACH.



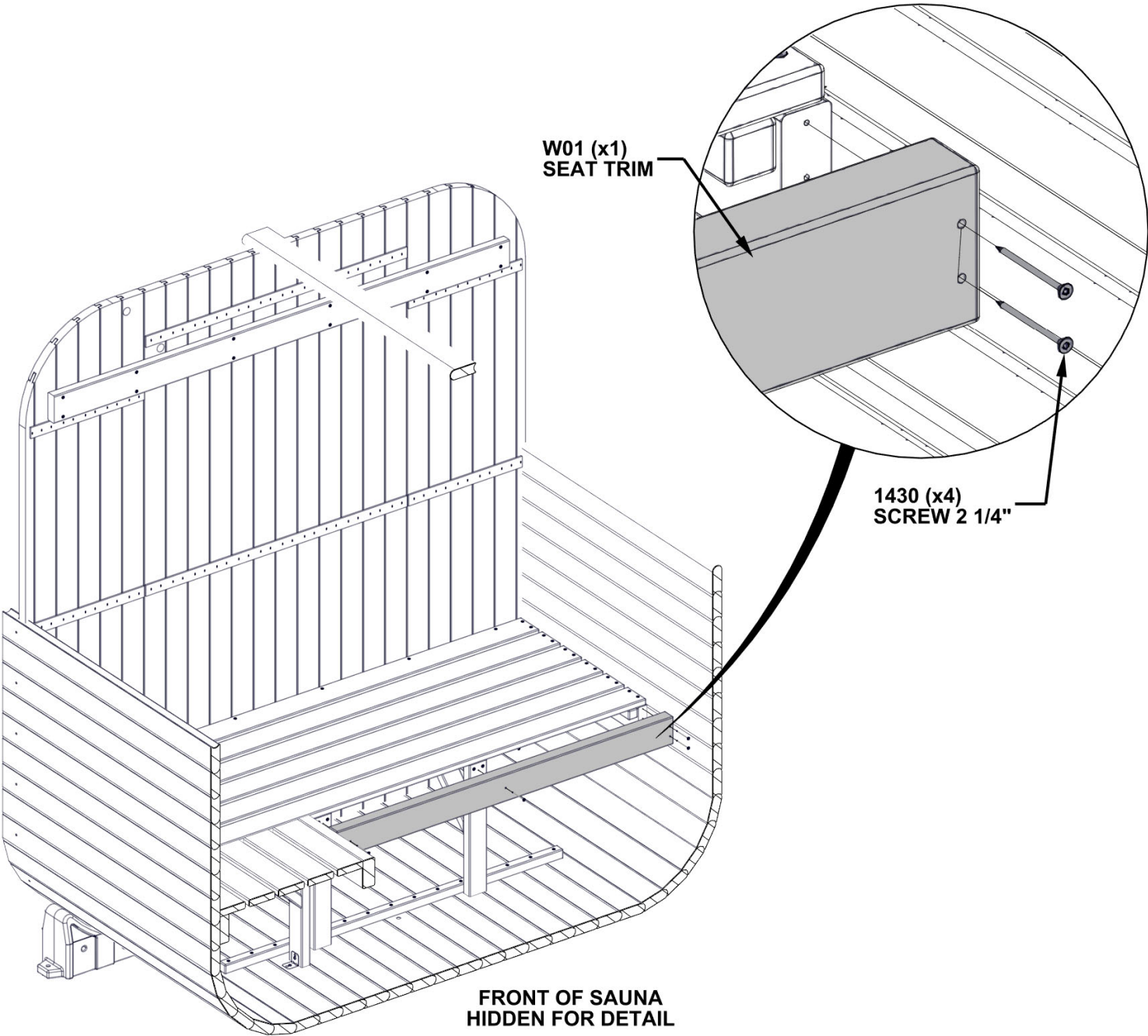
STEP 22 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H101430	SCREW TFH 8X2 1/4 SS-BLK



W01 SEAT TRIM - W4L22314
(x1) 1 9/16"x3 3/8"x45 1/16" (40x86x1145)

ALIGN THROUGH HOLES IN SEAT TRIM WITH PILOT HOLES IN UPRIGHTS AND CLEATS AND ATTACH.



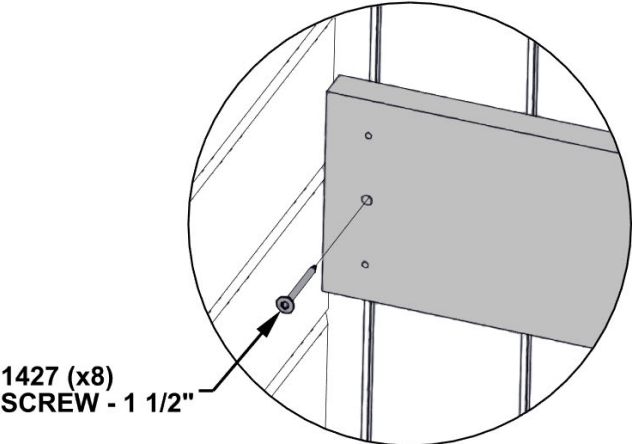
STEP 23 - HEATER ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H101427	SCREW TFH 8X1 1/2 SS-BLK
8	H101468	SCREW RAISED HEAD 8x1"

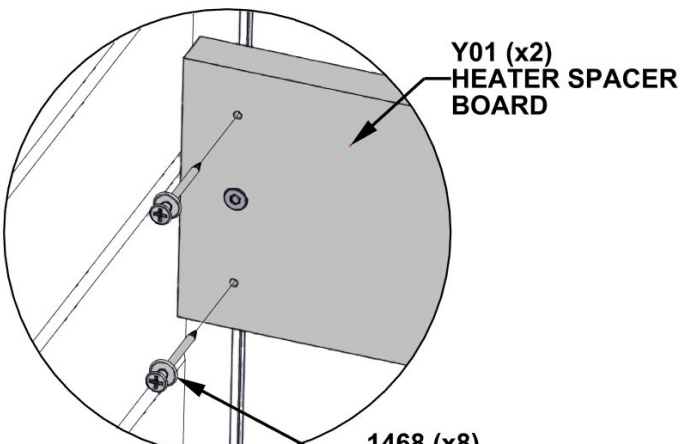


Y01 HEATER SPACER BOARD - W4L22601
(x2) 5/8"x4"x18 1/4" (16x102x464)

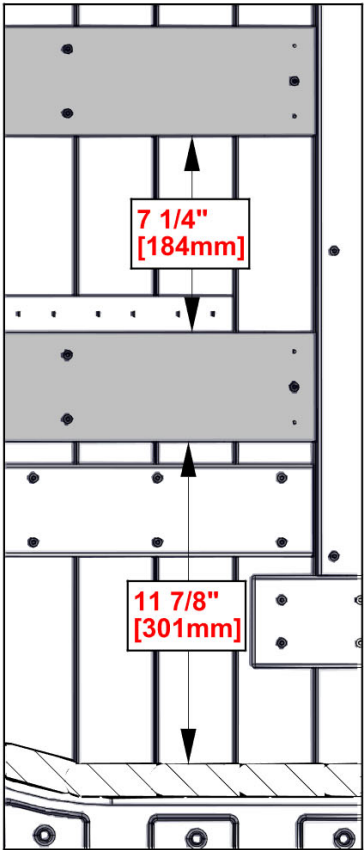
- POSITION BOARDS USING DIMENSIONS SHOWN AND ATTACH. (DETAIL A)
- AFTER BOARD IS ATTACHED, INSERT SCREWS INTO PILOT HOLES AND FASTEN. (DETAIL B)



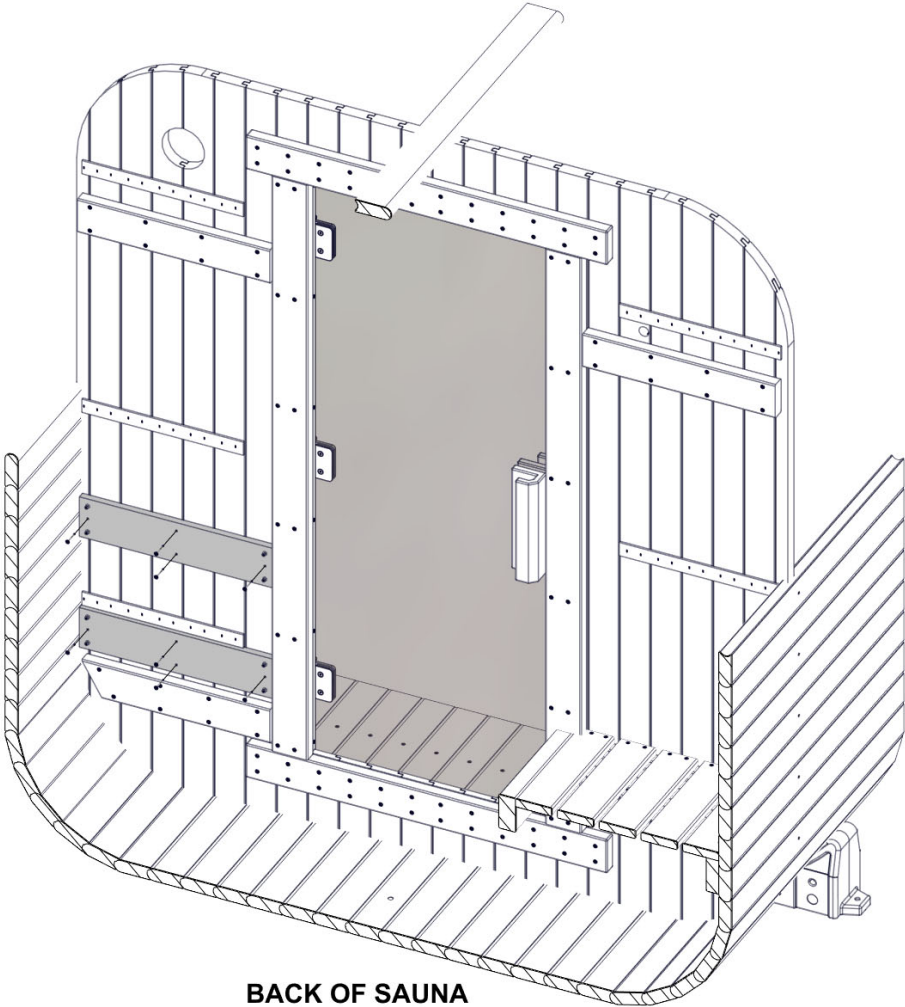
DETAIL 'A'



DETAIL 'B'



FRONT VIEW



BACK OF SAUNA
HIDDEN FOR DETAIL

STEP 24 - HEATER GUARD ASSEMBLY



NR03 HEATER GUARD BOARD - W4L22036
(x5) 13/16"x2 3/8"x20 3/8" (20x60x518)

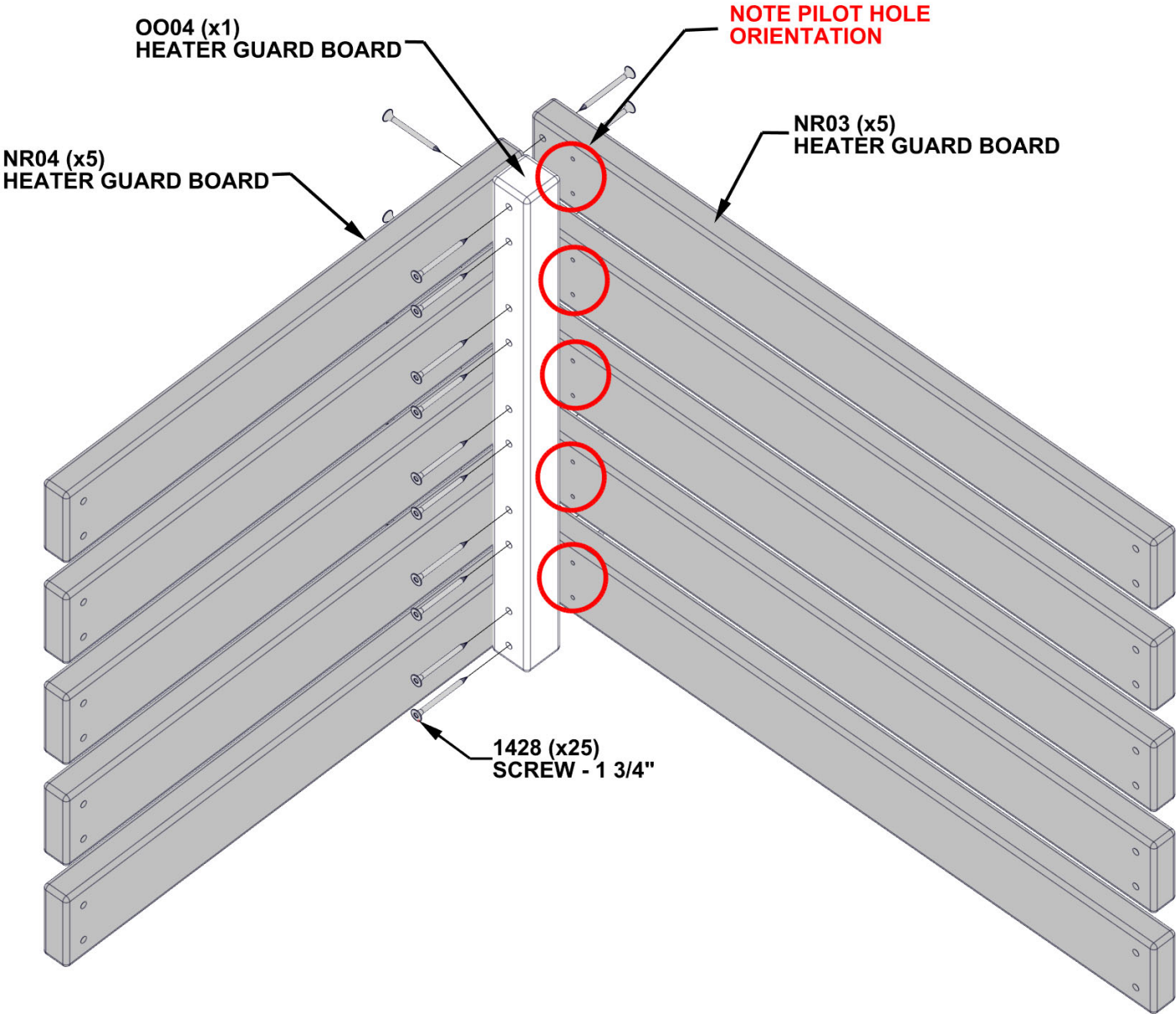
QTY	PART NUMBER	DESCRIPTION
25	H101428	SCREW TFH 8X1 3/4 SS-BLK



OO04 HEATER GUARD BOARD - W4L22035
(x1) 1 3/16"x1 3/16"x16 1/8" (30x30x410)



NR04 HEATER GUARD BOARD - W4L22037
(x5) 13/16"x2 3/8"x15 11/16" (20x60x398)



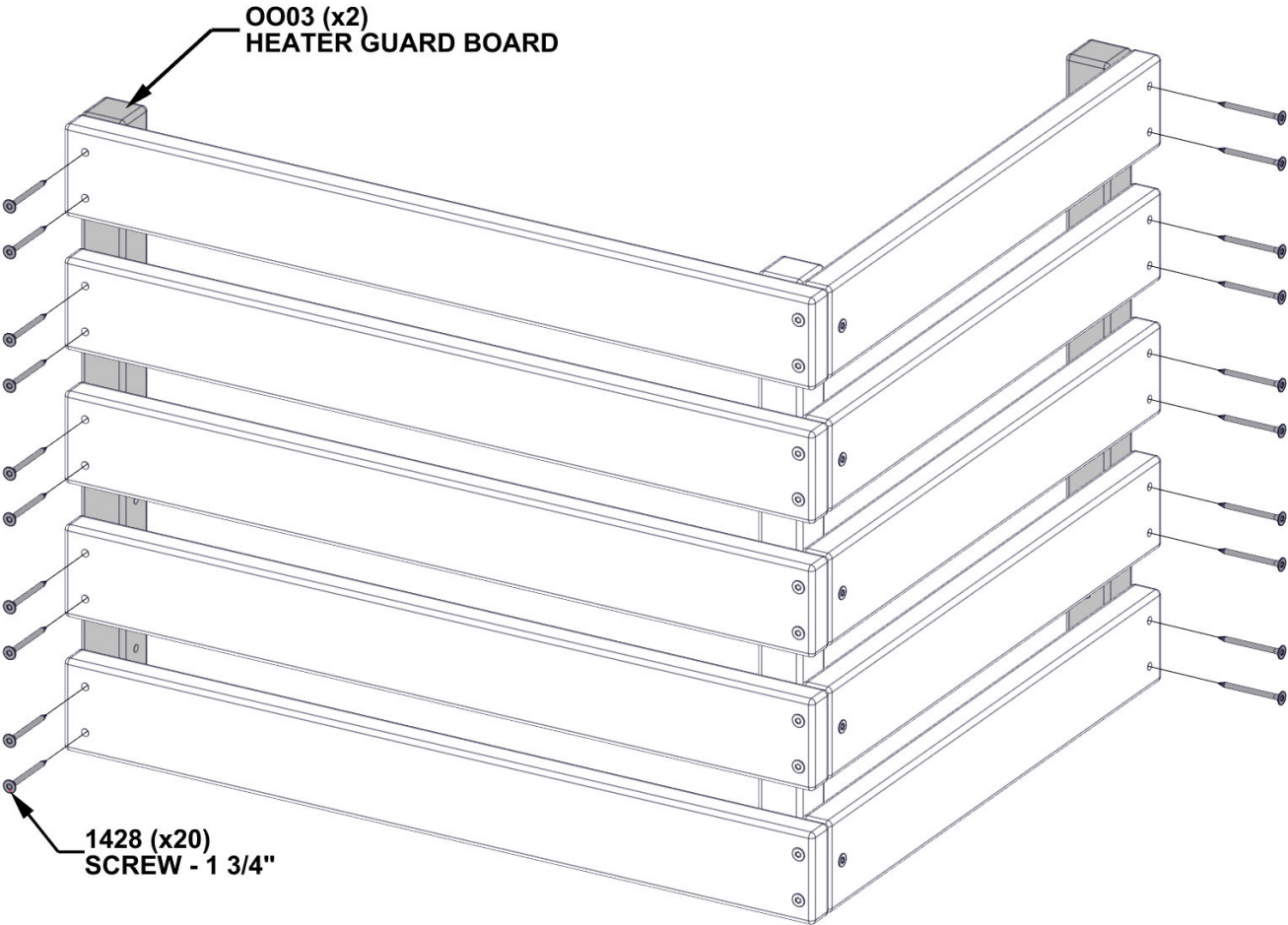
STEP 25 - HEATER GUARD ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
20	H101428	SCREW TFH 8X1 3/4 SS-BLK



OO03 HEATER GUARD BOARD - W4L22038
(x2) 1 3/16"x1 3/16"x16 1/8" (30x30x410)

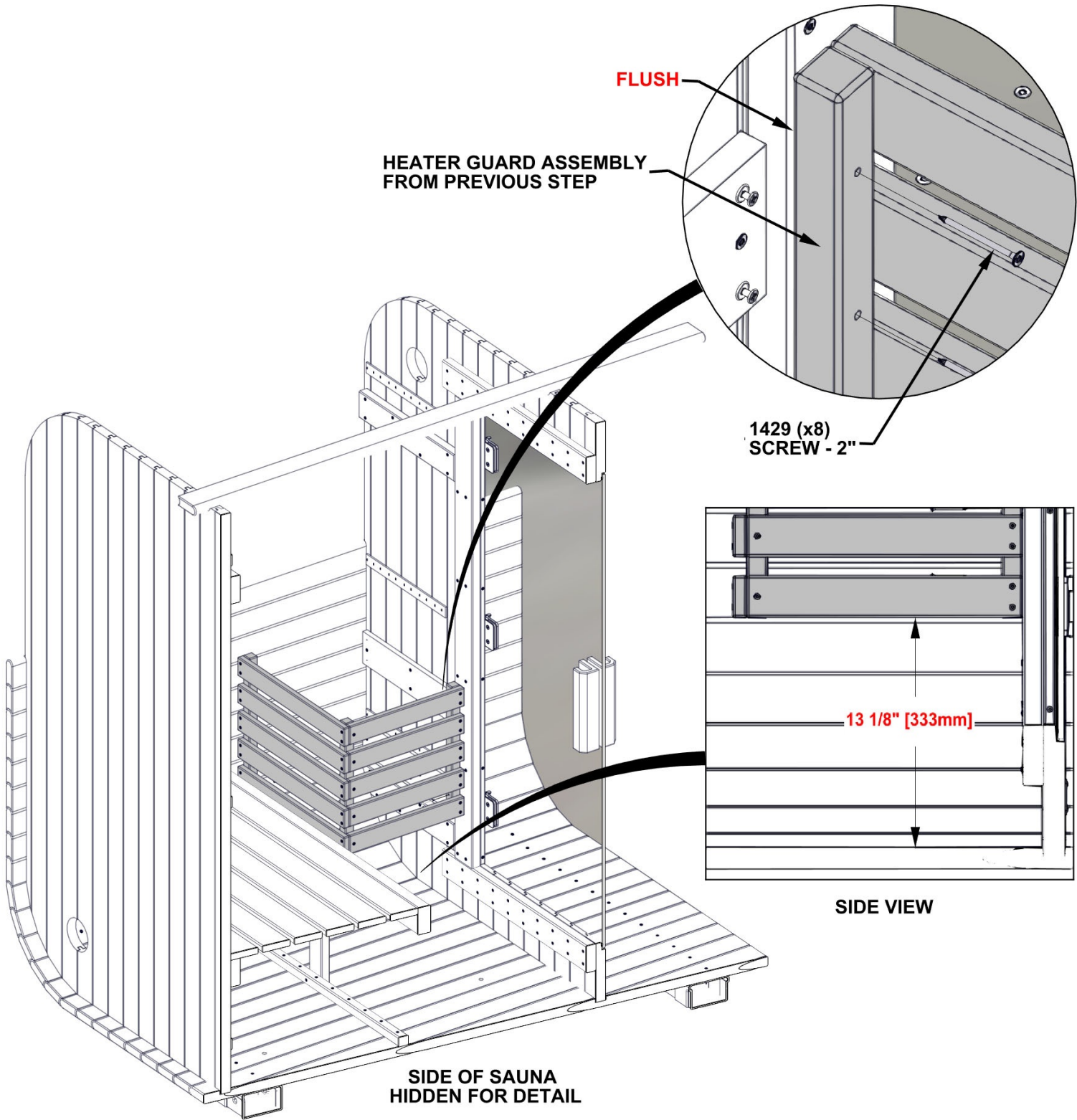
- ALIGN THROUGH HOLES WITH PILOT HOLES AND ATTACH.



STEP 26 - HEATER GUARD ASSEMBLY

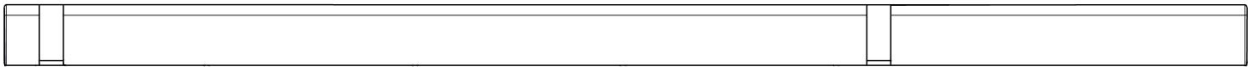
QTY	PART NUMBER	DESCRIPTION
8	H101429	SCREW TFH 8X2 SS-BLK

- MEASURE FROM THE SAUNA FLOOR TO THE BOTTOM OF THE HEATER GUARD ASSEMBLY FOR CORRECT PLACEMENT.
- ENSURE HEATER GUARD CLEAT IS FLUSH WITH OUTSIDE OF DOOR FRAME AS SHOWN.
- ONCE THE HEATER GUARD ASSEMBLY IS CORRECTLY LOCATED, ATTACH WITH SCREWS.



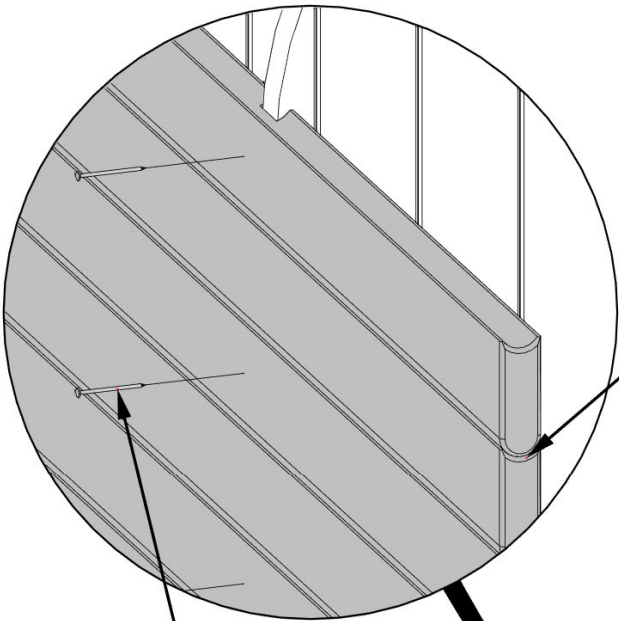
STEP 27 - SAUNA ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
20	H101413	NAIL STD 2.5x50 GLV



OG01 PERIMETER BOARD - W4L22319
(x20) 1 3/16"x3 3/8"x69 1/2" (30x86x1765)

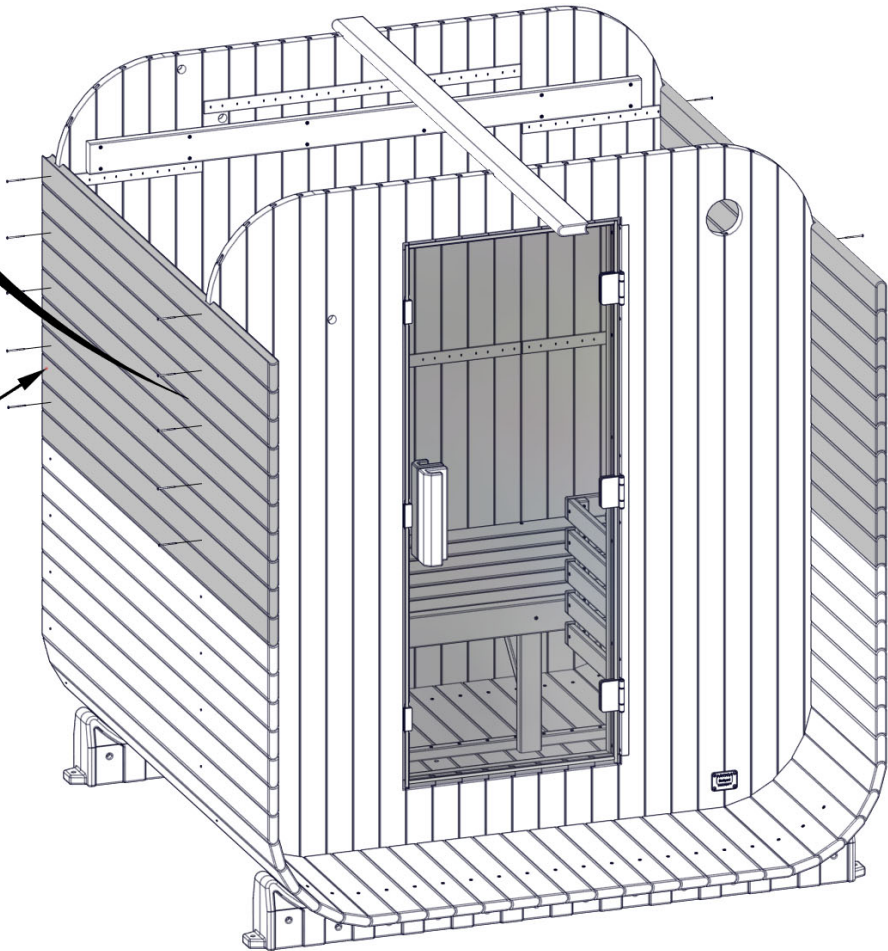
- ALIGN GROOVE IN PERIMETER BOARDS WITH BOTH FRONT WALL AND BACK WALL ASSEMBLIES.
- WORKING UPWARDS, STACK 10 BOARDS ON EACH SIDE OF THE PERIMETER BOARD/BASE AS SHOWN.
- FASTEN APPROXIMATELY EVERY OTHER PERIMETER BOARD TO THE WALLS WITH H101413 TO HOLD IN PLACE
- IF YOU HAVE ACCESS TO A PNEUMATIC NAILER, THIS STEP WILL GO FASTER.



ENSURE EACH PERIMETER BOARD
FITS FIRMLY TOGETHER WITH THE
PREVIOUS BOARD AS SHOWN

1413 (x20)
NAIL - 2"

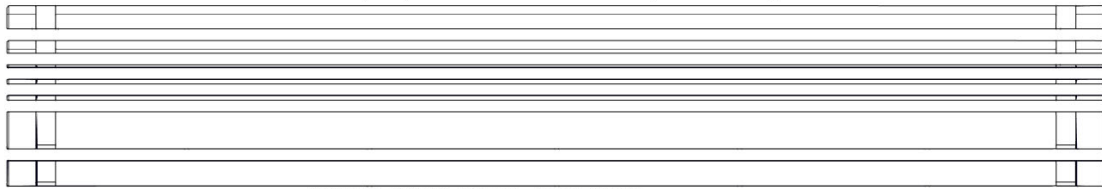
OG01 (x20)
PERIMETER BOARD



STEP 28 - SAUNA ASSEMBLY

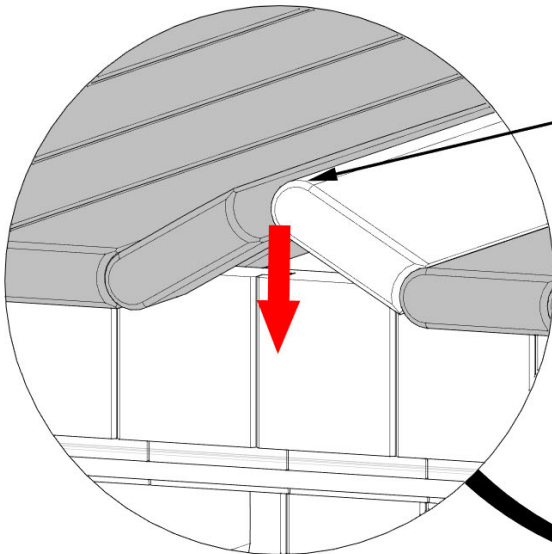


OG01 PERIMETER BOARD - W4L22319
(x24) 1 3/16"x3 3/8"x69 1/2" (30x86x1765)



BOARD SPACER KIT - W2A04848
(x1)

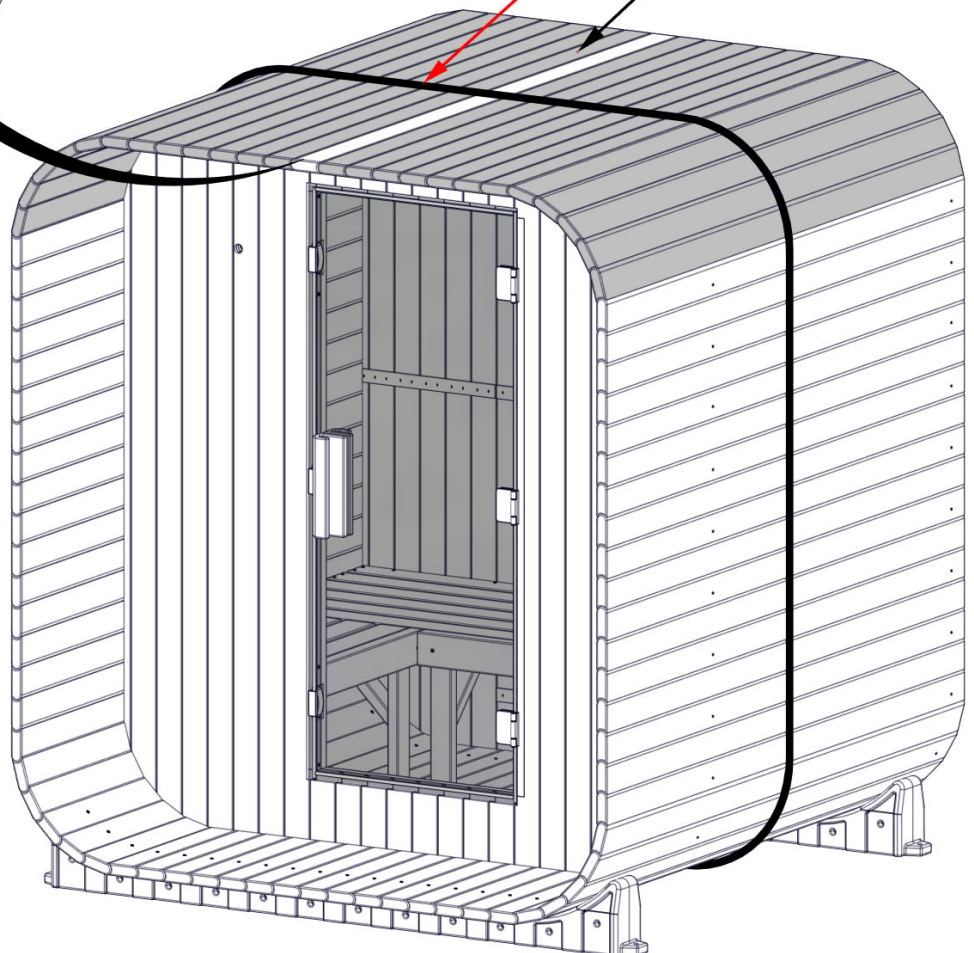
- A ROPE OR STRAP (NOT INCLUDED) IS SUGGESTED TO BE LOOSELY TIED/ATTACHED AROUND THE SAUNA TO HELP HOLD BOARDS IN PLACE.
- ALIGN GROOVE IN PERIMETER BOARDS WITH BOTH FRONT WALL AND BACK WALL ASSEMBLIES.
- WORKING UPWARDS, STACK PERIMETER BOARDS TO BOTH SIDES UNTIL THEY MEET AT THE TOP
- REMOVE TOP BOARD THAT WAS INSTALLED EARLIER TO HOLD THE WALLS AND REATTACH WHERE IT FITS BEST TO COMPLETE THE SAUNA PERIMETER.
- FASTEN ONE OR TWO OF THE PERIMETER BOARDS TO THE WALLS WITH A SMALL NAIL TO HOLD IN PLACE.
- IT IS POSSIBLE, SOME SPACER BOARDS, FROM THE BOARD SPACER KIT, WILL BE NEEDED TO FILL IN ANY GAPS BETWEEN THE PERIMETER BOARDS.



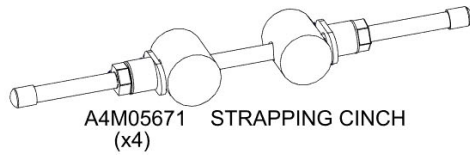
THE LAST FEW BOARDS MAY REQUIRE
BEING ROLLED OUTWARDS AND PUSHED
BACK DOWN IN PLACE AS SHOWN.

LOOSELY TIED
ROPE OR STRAP
(NOT INCLUDED)

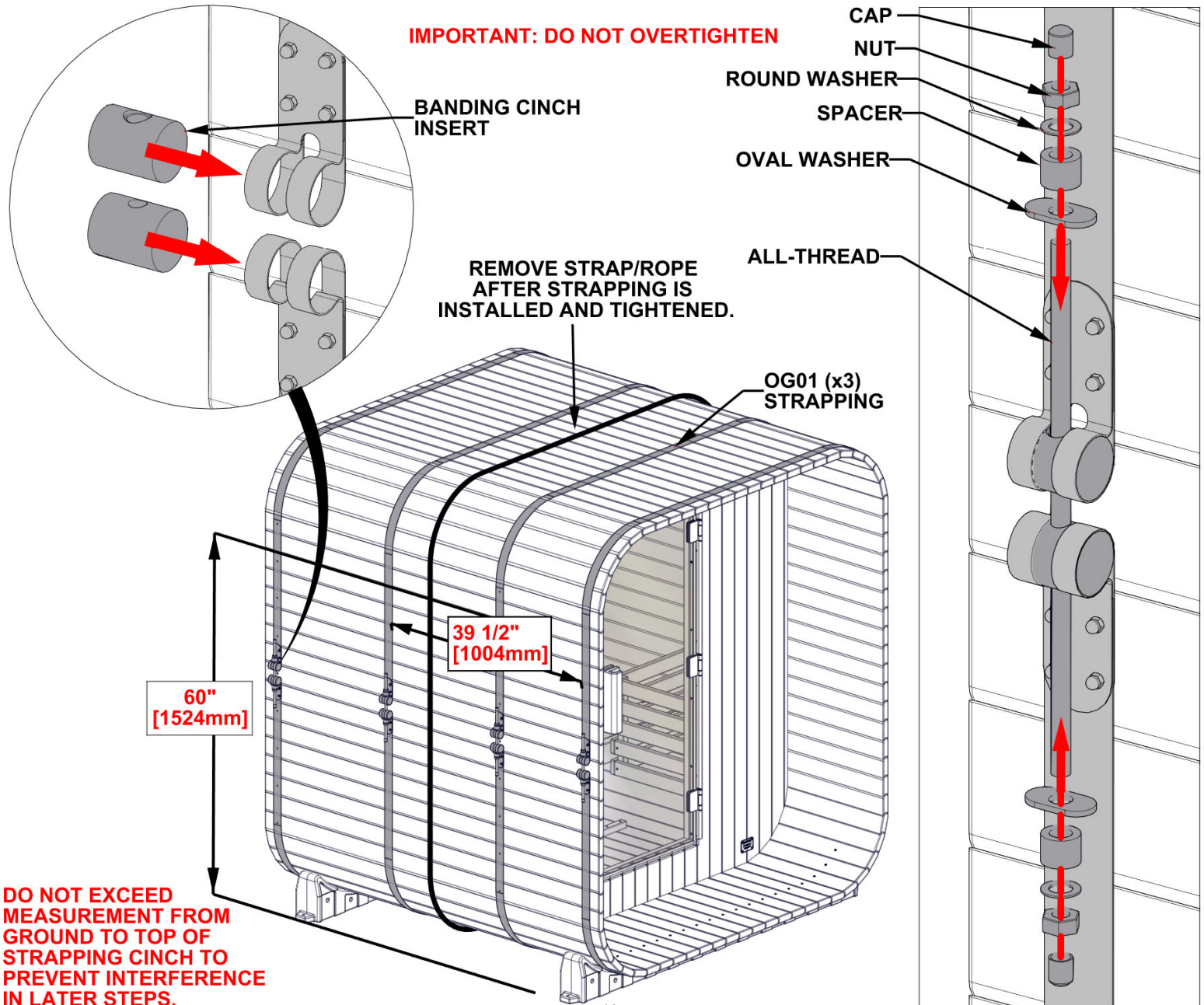
OG01 (x24)
PERIMETER BOARD



STEP 29 - STRAPPING ASSEMBLY

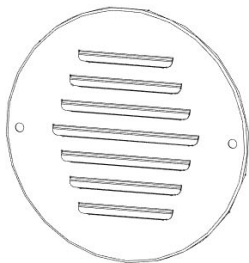


- WRAP STRAPPING AROUND SAUNA AS SHOWN.
- POSITION TWO STRAPS TO COVER THE NAILS INSTALLED IN STEP 9.
- FRONT STRAP WILL BE 2" [50mm] FROM THE FRONT EDGE OF THE SAUNA, AND FOURTH STRAP WILL BE LOCATED 39 1/2" [1004mm] FROM THE FRONT STRAP AS SHOWN. OTHERWISE STRAPPING MAY INTERFERE WITH ROOF SHEETS SCREWS.
- INSERT STRAPPING CINCH INSERTS INTO THE EYES ON STRAPPING.
- INSERT THE ALL THREAD THROUGH THE INSERTS AND CONNECT HARDWARE AS SHOWN.
- BEFORE TIGHTENING, VERIFY STRAPPING IS PROPERLY POSITIONED AND STRAIGHT.
- THE STRAPPING CINCHES CAN BE EITHER ALIGNED OR STAGGERED BASED ON PERSONAL PREFERENCE.
- TIGHTEN ALL NUTS EVENLY.
- REMOVE ROPE/STRAP IF USED FROM PREVIOUS STEP.

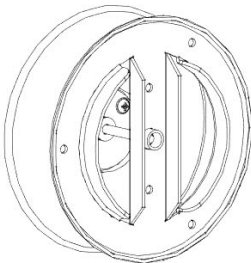


STEP 30 - VENT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
3	H101426	SCREW TFH 8X1 1/4 SS-BLK
4	H101438	SCREW TWH 8x3/4 SS-BLK

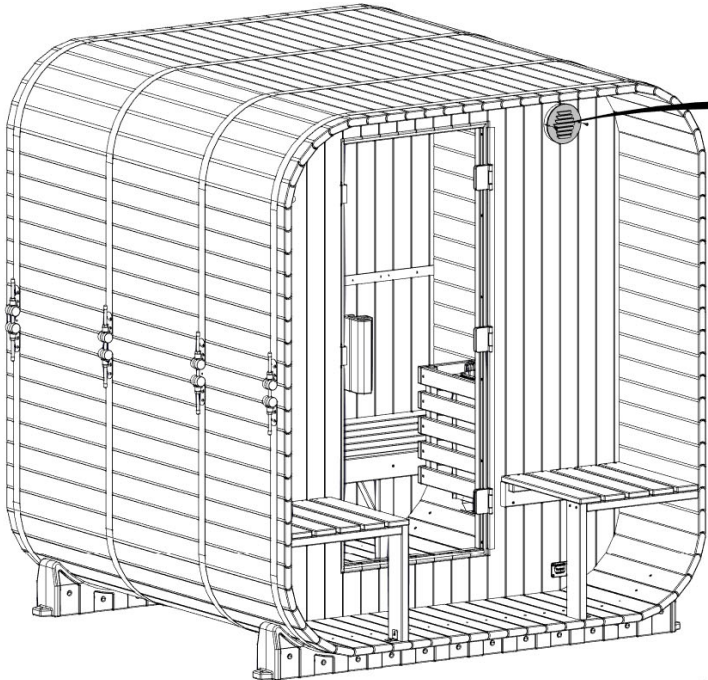


A4M05285 VENT
(x2)



A4M05592 VENT COVER
(x1)

- BEFORE ATTACHING VENT COVER, UNSCREW ADJUSTABLE VENT COVER FROM VENT BASE INSERT.
- ONCE VENT BASE INSERT IS ATTACHED, SCREW ADJUSTABLE VENT COVER BACK IN.



5285 (x2)
VENT

VENT BASE
INSERT

1426 (x3)
SCREW - 1 1/4"

ADJUSTABLE
VENT COVER

1438 (x4)
SCREW - 3/4"

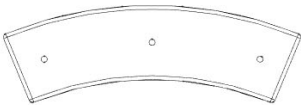
SIDE OF SAUNA
HIDDEN FOR DETAIL

STEP 31 - TRIM ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
44	H101429	SCREW TFH 8X2 SS-BLK



NR01 TRIM - W4L22033
(x2) 13/16"x2 3/8"x44 1/2" (20x60x1130)

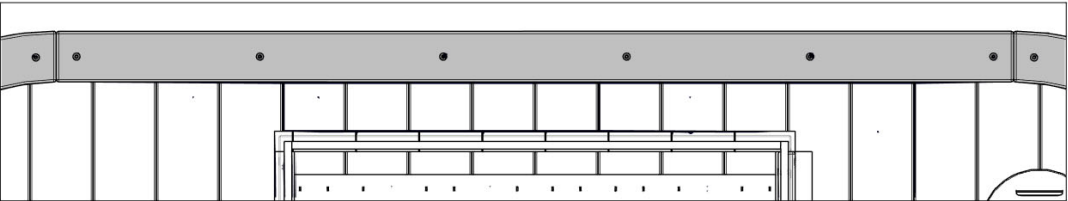


NG02 TRIM - W4L22032
(x8) 13/16"x3 1/8"x9 9/16" (20x80x243)

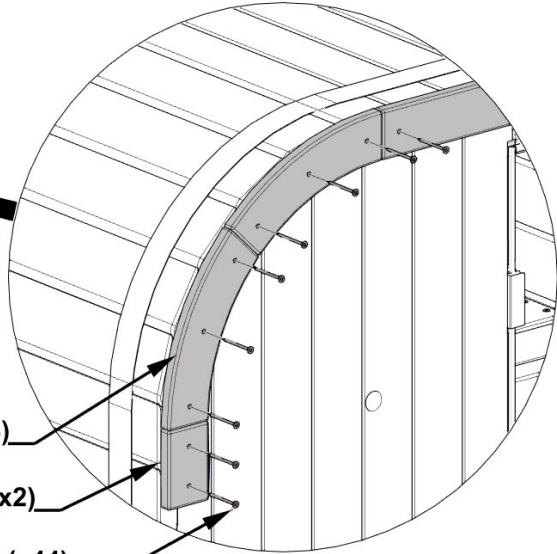
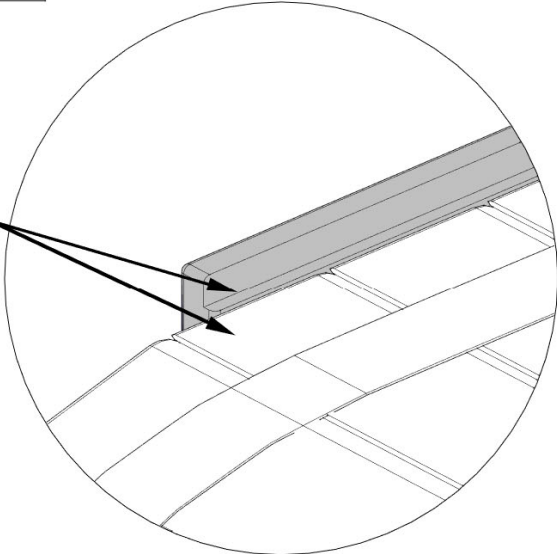
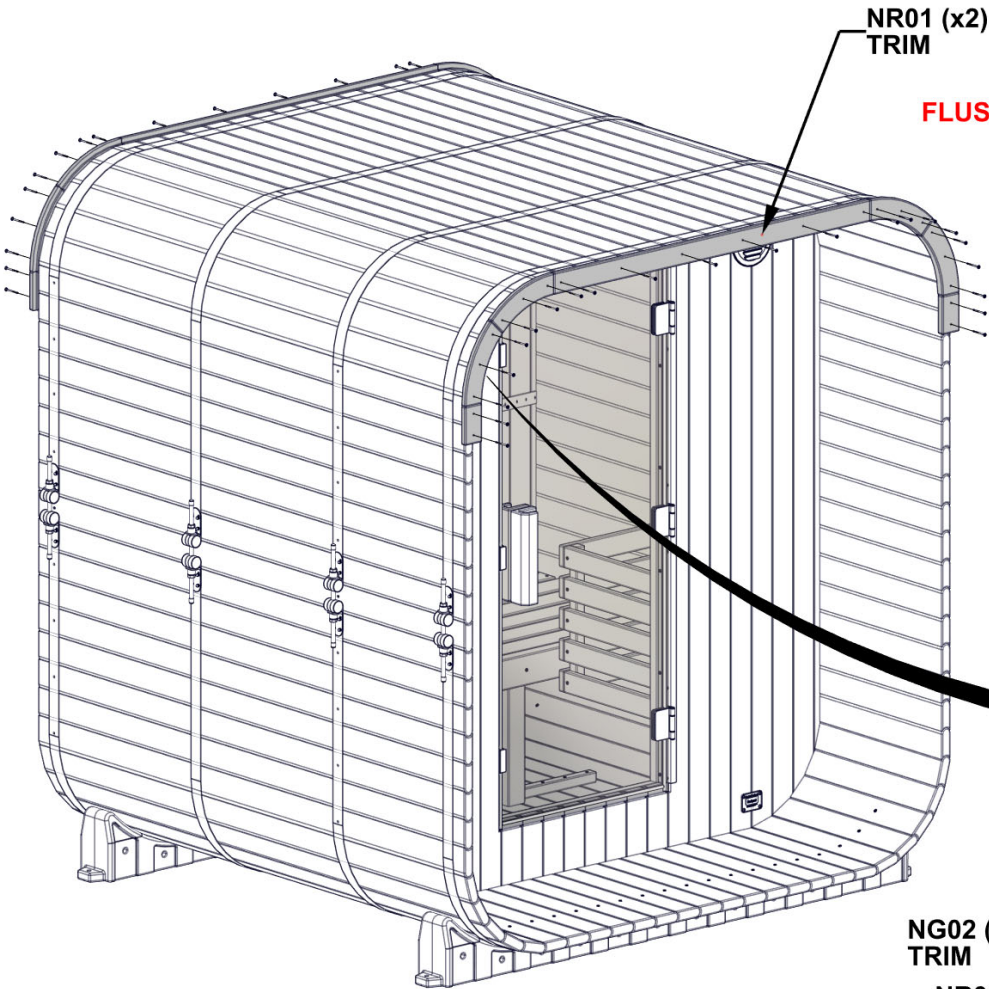


NR02 TRIM - W4L22034
(x4) 13/16"x2 3/8"x4 1/4" (20x60x108)

- CENTER NR01 BOARD ON SAUNA FRONT.
- ENSURE NOTCH IS FLUSH WITH TOP OF SAUNA AS SHOWN AND ATTACH.
- ALIGN NG02 AND NR02 BOARDS WITH NR01 AND ATTACH.
- COMPLETE ON FRONT AND BACK OF SAUNA.



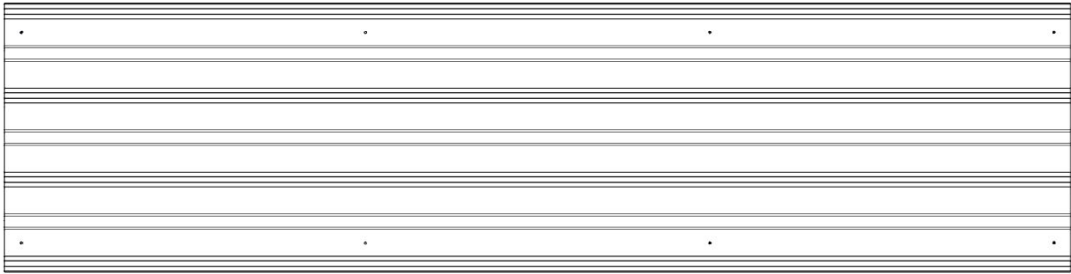
FRONT VIEW



NG02 (x8)
TRIM
NR02 (x2)
TRIM
1429 (x44)
SCREW - 2"

STEP 32 - ROOF ASSEMBLY

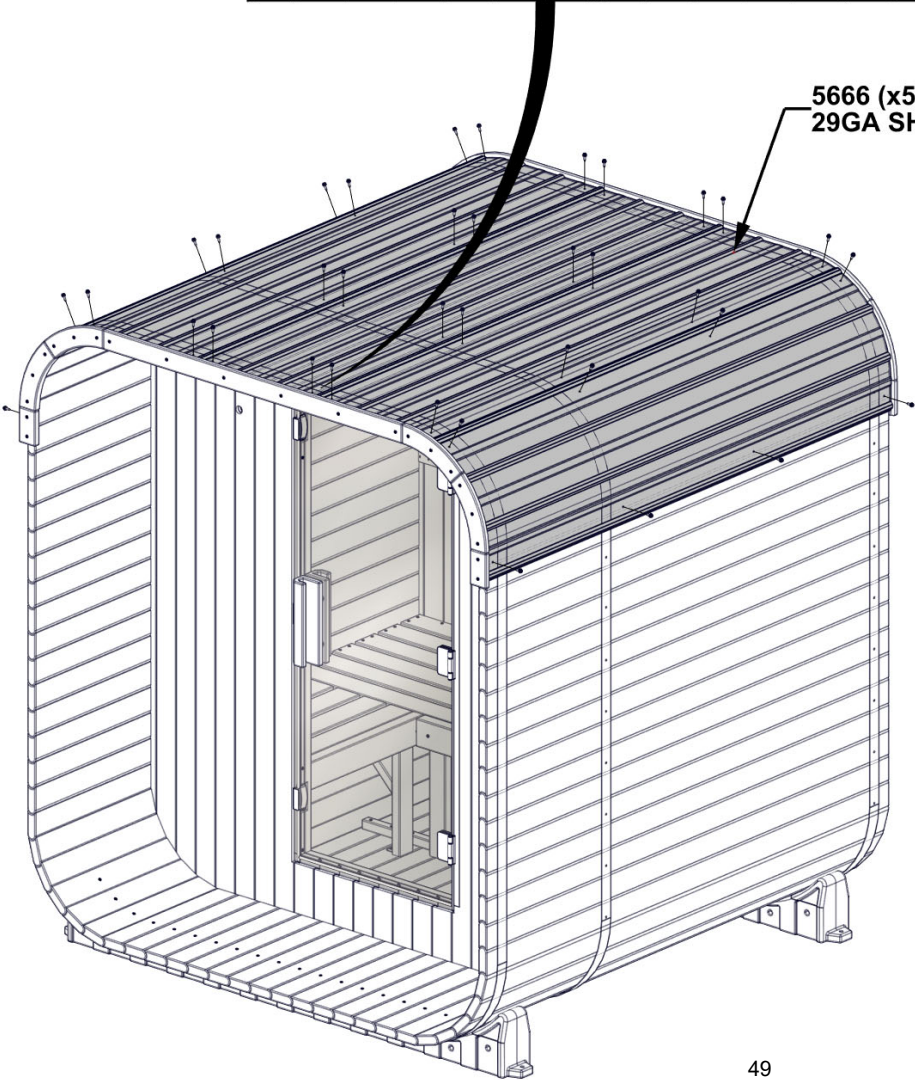
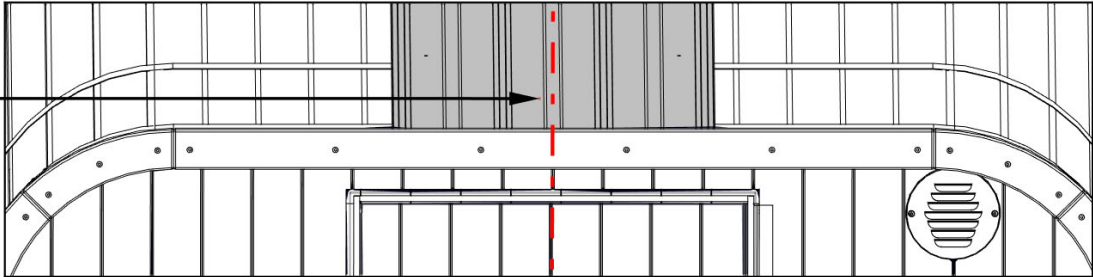
QTY	PART NUMBER	DESCRIPTION
40	H101117	SCREW WOODGRIP 10-16x3/4" BLK



A4M05666 29 GA SHEETING
(x5)

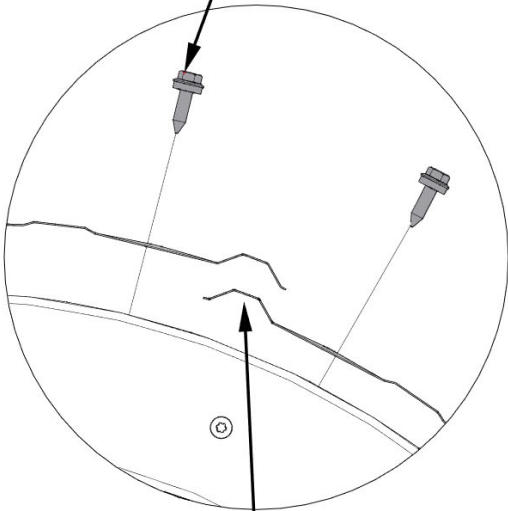
- **WARNING: USE GLOVES WHEN HANDLING STEEL SHEETING.**
- **IMPORTANT: REMOVE BLUE FILM BEFORE INSTALLATION.**
- **INSTALL SHEETS STARTING WITH THE TOP MIDDLE SHEET AS SHOWN.**
- **ENSURE THAT THE SHEET IS CENTERED ON TOP OF THE SAUNA.**
- **CONTINUE INSTALLING SHEETS ON THE RIGHT SIDE OF SAUNA ENSURING CORRECT OVERLAP.**
- **AFTER THE FIRST 3 SHEETS HAVE BEEN INSTALLED, INSTALL THE 2 REMAINING LEFT SHEETS.**
- **IMPORTAT: EACH UPPER SHEET MUST OVERLAP THE LOWER SHEET. THIS IS CRITICAL TO AVOID LEAKING.**

CENTER MIDDLE RIB AS SHOWN.



5666 (x5)
29GA SHEETING

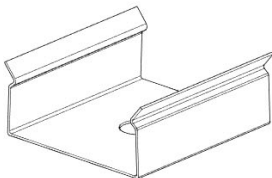
1117 (x40)
SCREW-3/4"



ENSURE CORRECT OVERLAP.

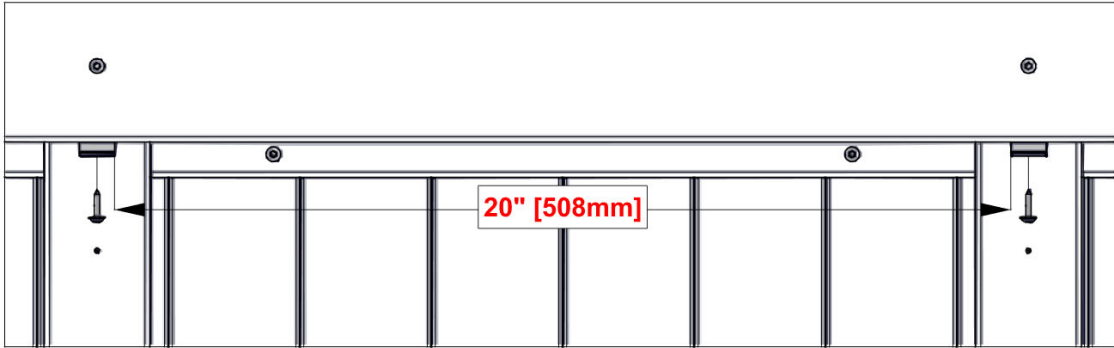
STEP 33 - LIGHT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H101437	SCREW TWH 8x5/8 SS-BLK

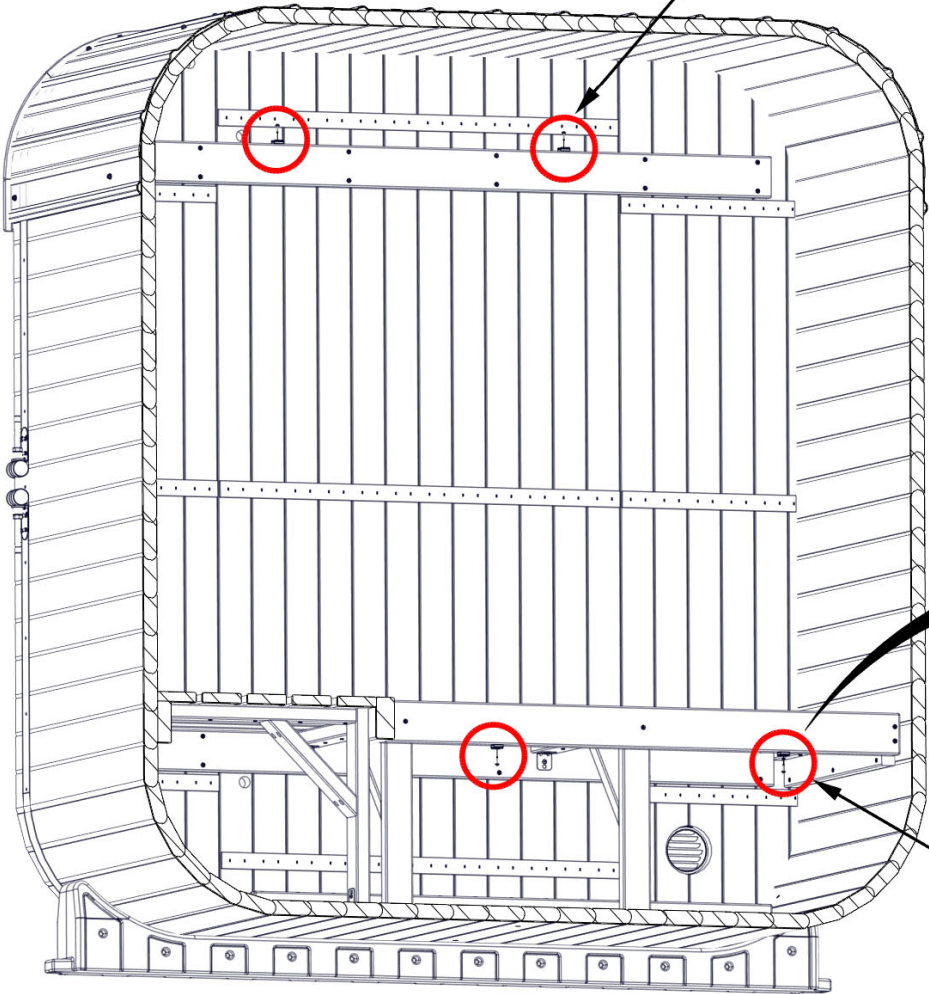


A6P01493-04 LIGHT CLIP (x4)

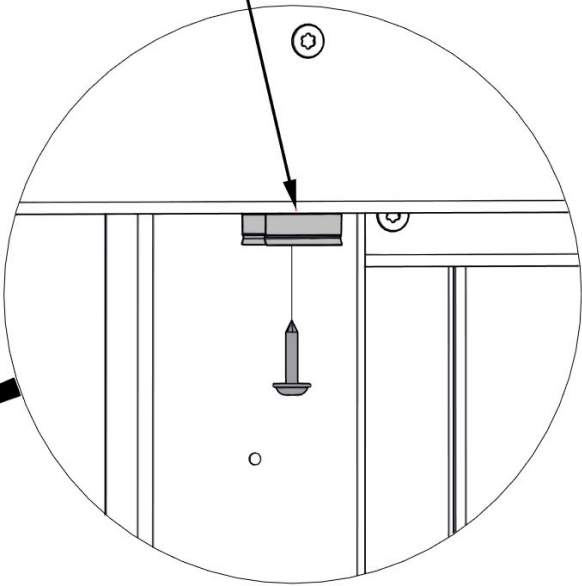
- ATTACH LIGHT CLIPS IN APPROXIMATE LOCATIONS SHOWN.
- USE DIMENSIONS GIVEN BETWEEN LIGHT CLIPS AND CENTER ON BOARDS.



ATTACH TOP LIGHT CLIPS TO TOP OF CLEAT.



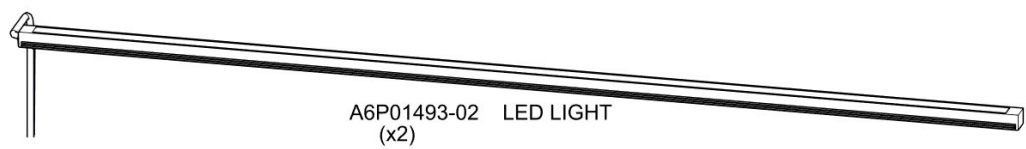
LIGHT CLIP (x4)



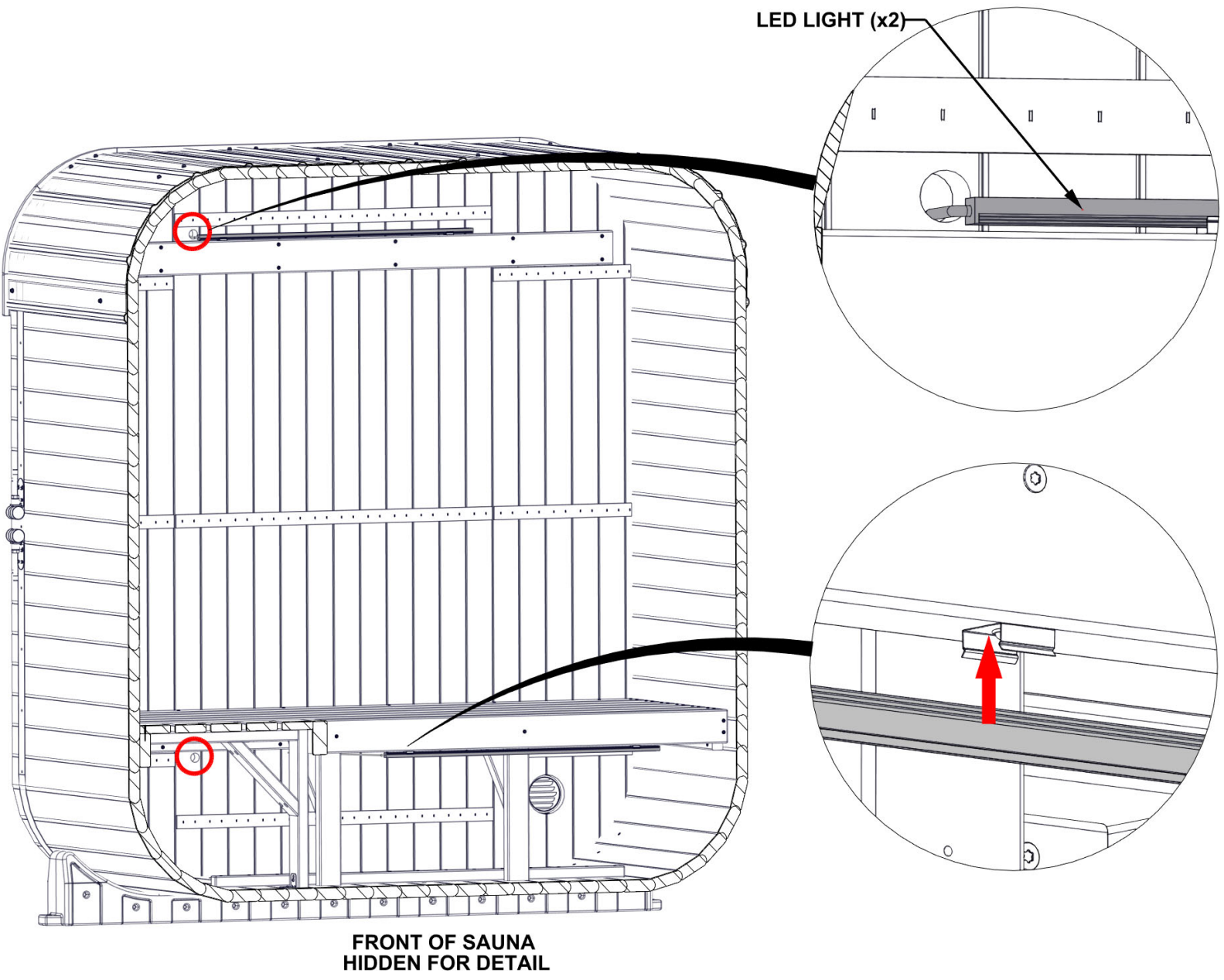
ATTACH LIGHT CLIPS TO BOTTOM OF BENCH TRIM.

FRONT OF SAUNA
HIDDEN FOR DETAIL

STEP 34 - LIGHT ASSEMBLY

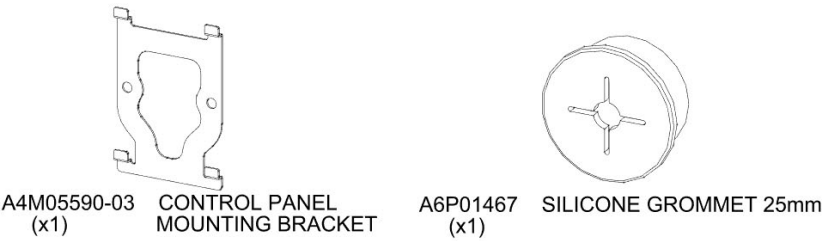


- BEFORE CLIPPING LIGHTS INTO PLACE, RUN CORDS THROUGH CORRESPONDING THROUGH HOLES IN BACK WALL.
- SNAP LED LIGHTS INTO LIGHT CLIPS.

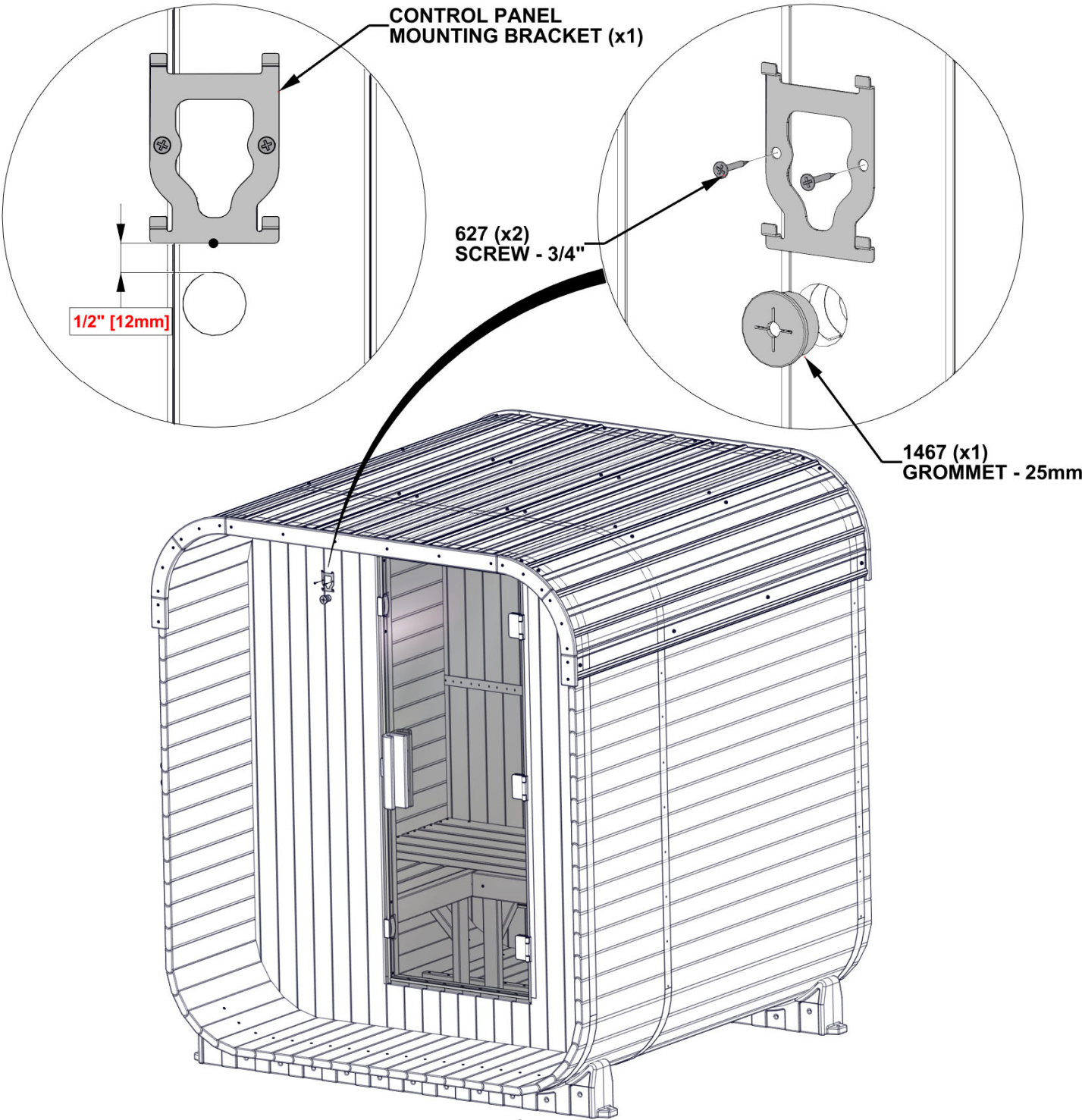


STEP 35 - CONTROL PLANEL ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H100627	SCREW PFH 6x3/4 BLK



- CENTER MOUNTING BRACKET SLIGHTLY OVER CUTOUT IN WALL PANEL AND ATTACH AS SHOWN.
- INSERT GROMMET.



STEP 36 - CONTROL PANEL INSTALLATION

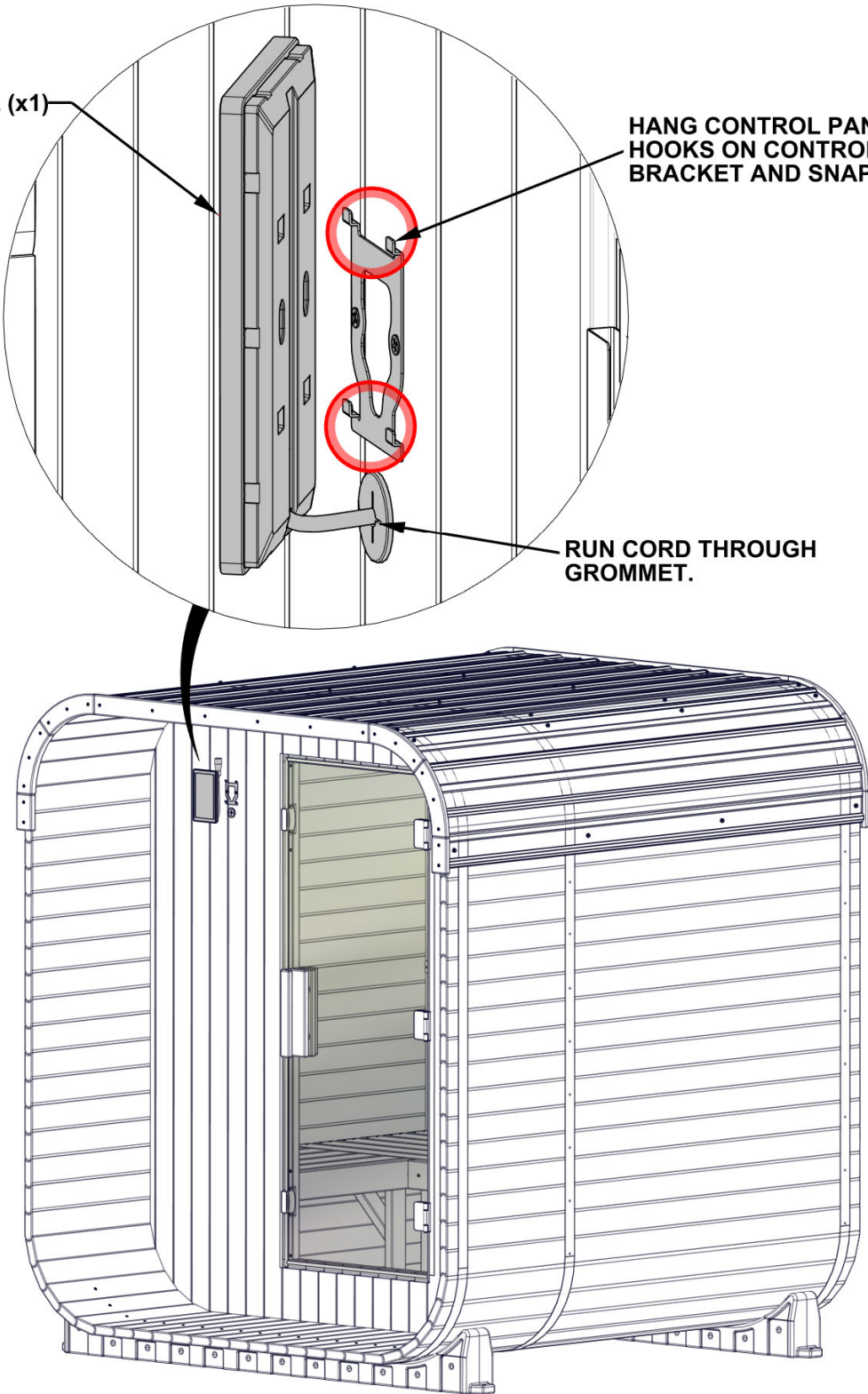


A4M05590-02 CONTROL PANEL
(x1)

CONTROL PANEL (x1)

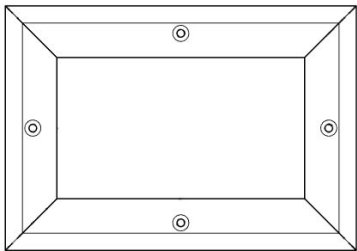
HANG CONTROL PANEL ON
HOOKS ON CONTROL PANEL
BRACKET AND SNAP INTO PLACE.

RUN CORD THROUGH
GROMMET.



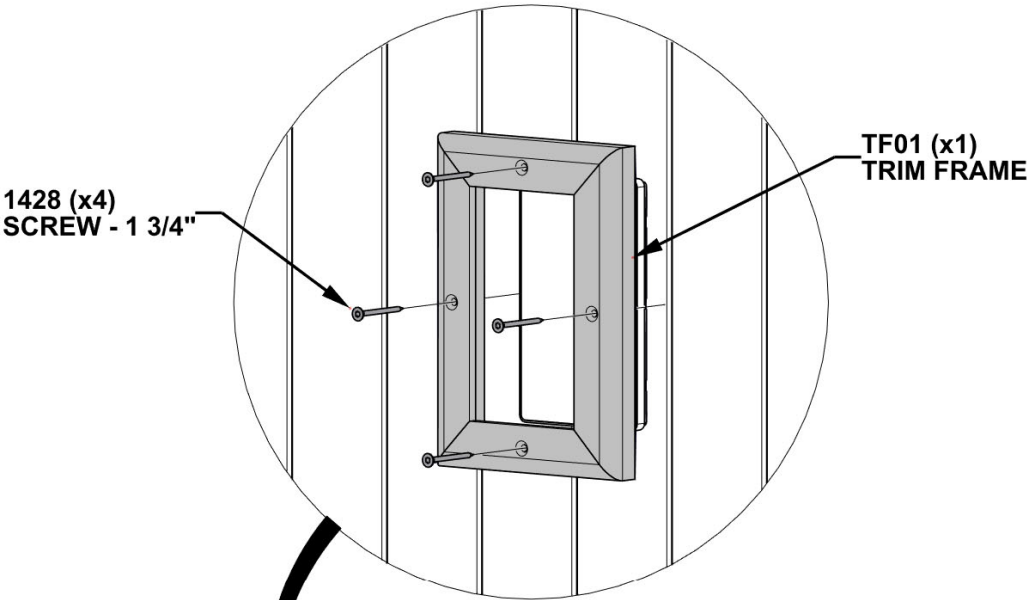
STEP 37 - CONTROL PANEL ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H101428	SCREW TFH 8X1 3/4 SS-BLK



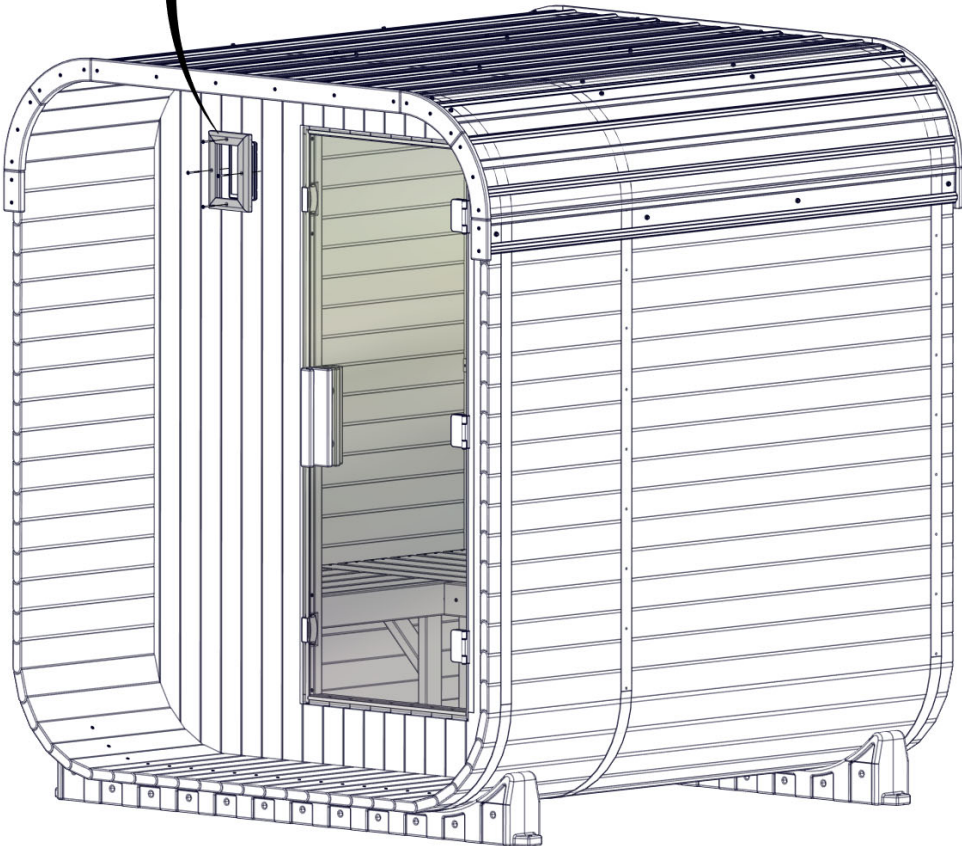
TF01 TRIM FRAME - W2A04797
(x1) 7/8"x5 9/16"x8 1/16" (22x142x204)

- PLACE TRIM FRAME ON CONTROL PANEL ENSURING IT SEATS AROUND THE CONTROL PANEL AND ATTACH AS SHOWN.



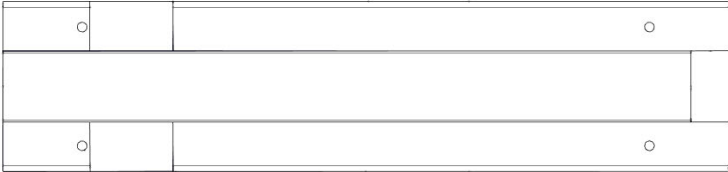
1428 (x4)
SCREW - 1 3/4"

TF01 (x1)
TRIM FRAME



STEP 38 - WIREWAY ASSEMBLY

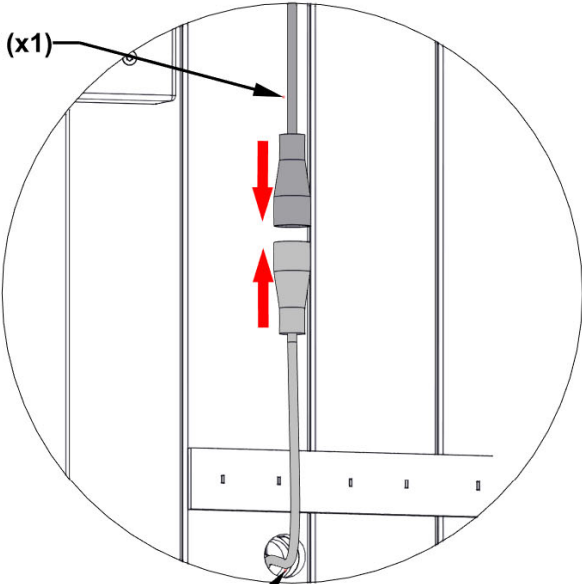
QTY	PART NUMBER	DESCRIPTION
4	H101429	SCREW TFH 8X2 SS-BLK



OG08 WIREWAY BOARD - W4L22040
(x1) 1 3/16"x3 3/8"x14 7/16" (30x86x367)

- CONNECT WIRING HARNESS TO CORD FROM STEP 36.
- HOLD CONNECTED CORDS UP TO THE TOP OF THE SAUNA, CENTER WIREWAY BOARD OVER HOLE IN FRONT WALL, AND ATTACH BOARD AS SHOWN.
- BE CAUTIOUS WHEN INSERTING SCREWS TO PREVENT PINCHING OR PENETRATING CORDS.

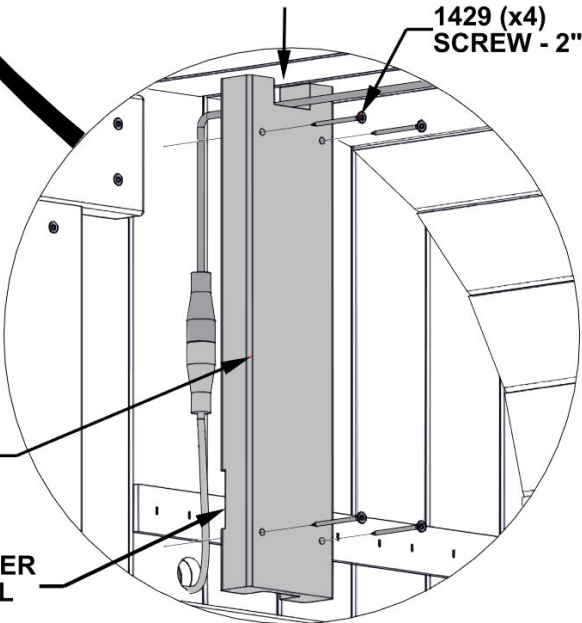
WIRING HARNESS (x1)



CORD FROM STEP 36

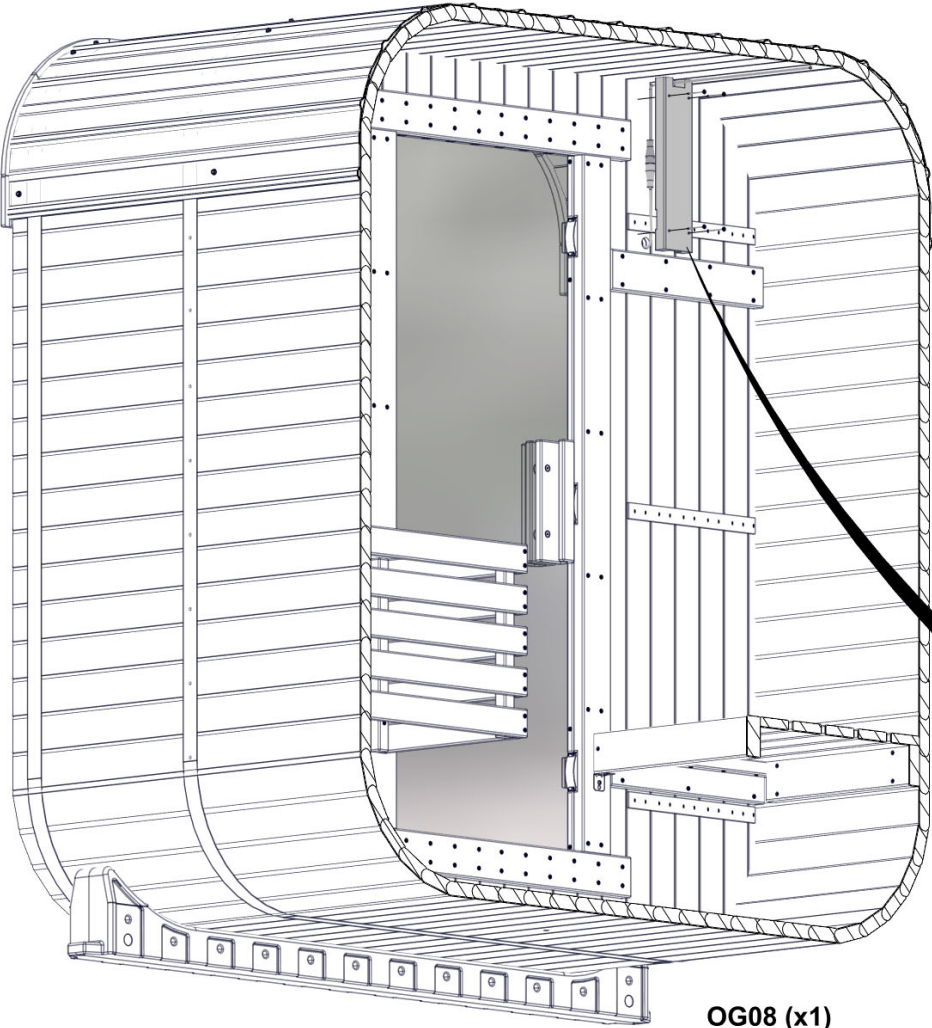
ENSURE NOTCH IS ORIENTED TO TOP.

1429 (x4) SCREW - 2"



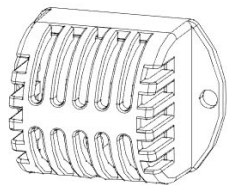
OG08 (x1) WIREWAY BOARD

NOTCH FITS OVER CLEAT ON WALL



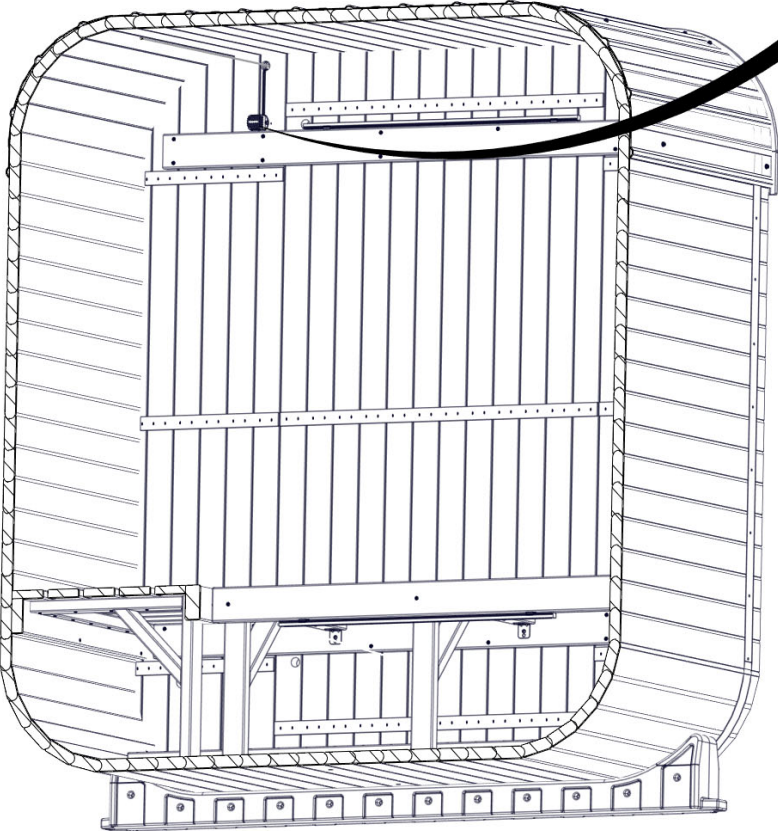
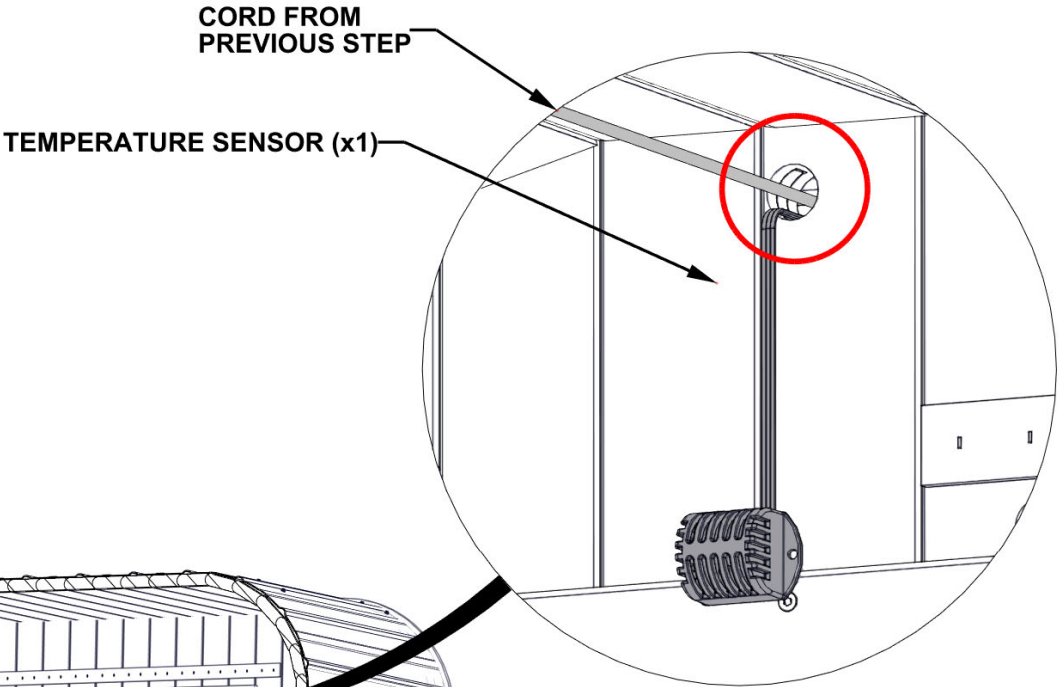
BACK OF SAUNA HIDDEN FOR DETAIL

STEP 39 - TEMPERATURE SENSOR INSTALLATION



A4M05590-08 TEMPERATURE SENSOR
(x1)

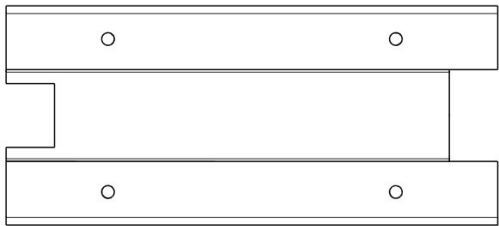
- RUN CORD FROM PREVIOUS STEP THROUGH HOLE IN BACK WALL AS SHOWN.
- RUN CORD FOR TEMPERATURE SENSOR THROUGH HOLE, AND CAREFULLY LET HANG UNTIL IT IS ATTACHED LATER.



FRONT OF SAUNA
HIDDEN FOR DETAIL

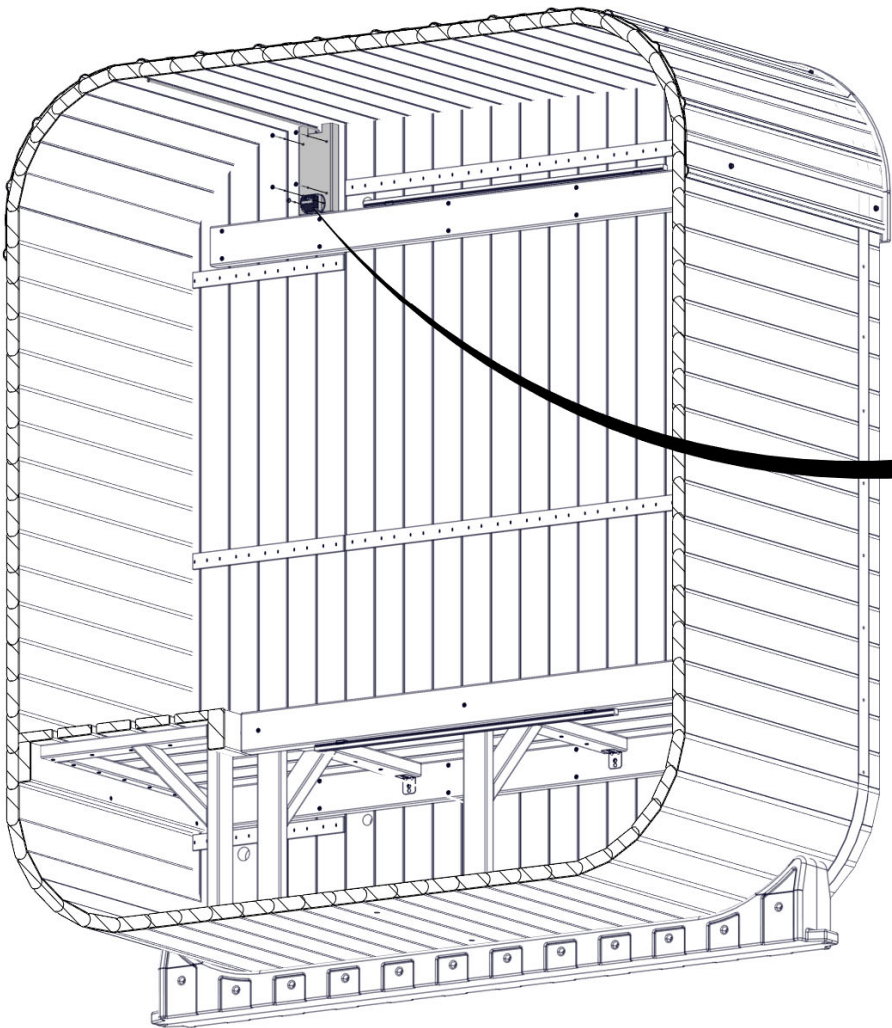
STEP 40 - WIREWAY ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H101429	SCREW TFH 8X2 SS-BLK
2	H101440	SCREW TWH 8x1 SS-BLK

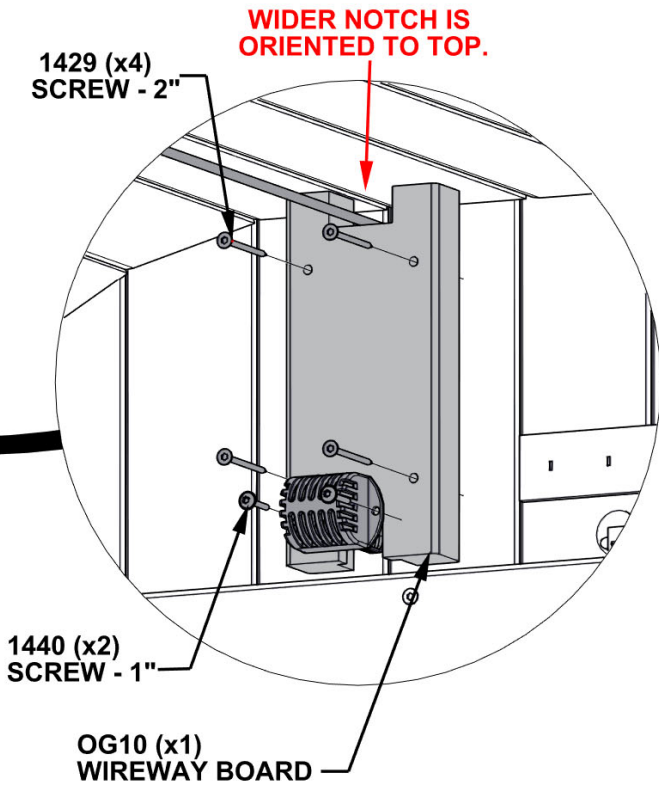


OG10 WIREWAY BOARD - W4L22042
(x1) 1 3/16"x3 3/8"x7 5/8" (30x86x193)

- HOLD CORDS UP TO THE TOP OF THE SAUNA, CENTER WIREWAY BOARD OVER HOLE IN BACK WALL, AND ATTACH BOARD AS SHOWN.
- ONCE WIREWAY BOARD IS ATTACHED. ATTACH TEMPERATURE SENSOR CENTERED OVER NOTCH AS SHOWN.
- BE CAUTIOUS WHEN INSERTING SCREWS TO PREVENT PINCHING OR PENETRATING CORDS.

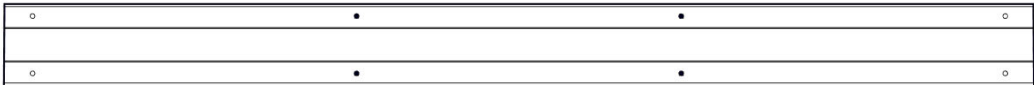


FRONT OF SAUNA
HIDDEN FOR DETAIL



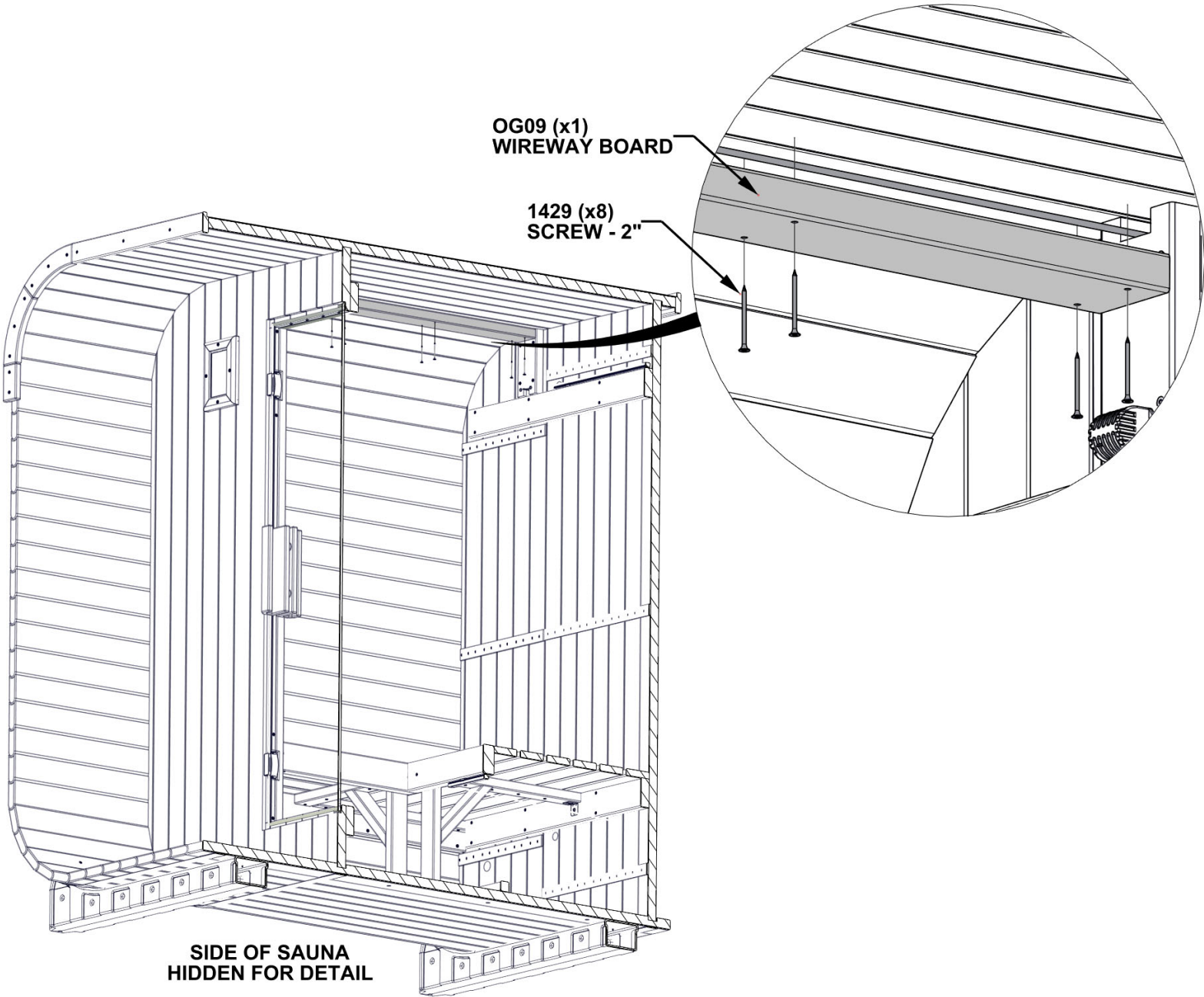
STEP 41 - WIREWAY ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H101429	SCREW TFH 8X2 SS-BLK



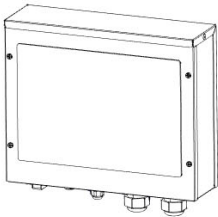
OG09 WIREWAY BOARD - W4L22311
(x1) 1 3/16"x3 3/8"x42 1/2" (30x86x1079)

- ENSURE CORD RESTS IN GROOVE IN THE TOP OF THE WIREWAY BOARD AS BOARD IS PUT INTO POSITION.
- ALIGN WITH PREVIOUSLY INSTALLED WIREWAY BOARDS ON THE FRONT AND BACK WALLS.
- ATTACH AS SHOWN.
- BE CAUTIOUS WHEN INSERTING SCREWS TO PREVENT PINCHING OR PENETRATING CORDS.



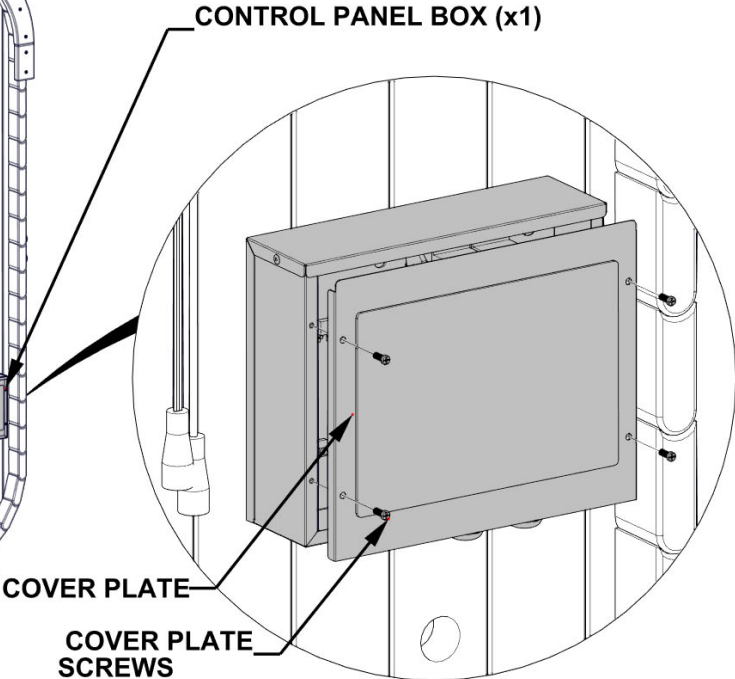
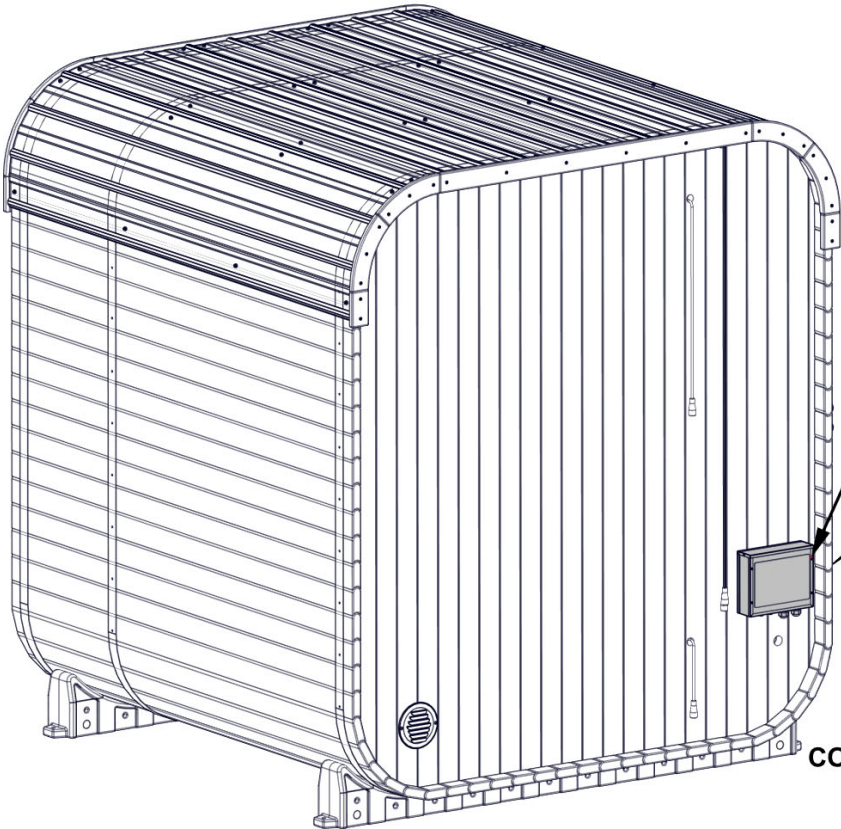
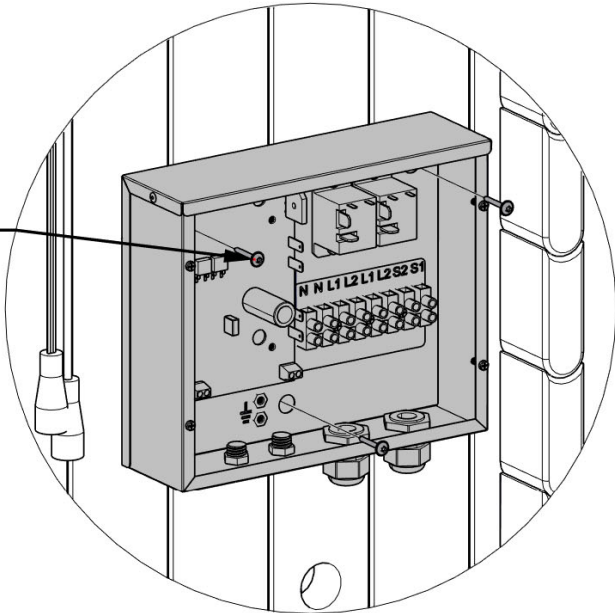
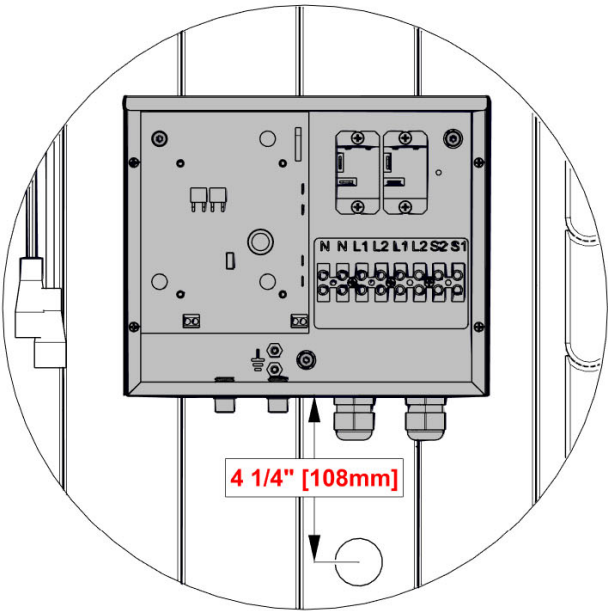
STEP 42 - CONTROL PANEL INSTALLATION

QTY	PART NUMBER	DESCRIPTION
3	H101440	SCREW TWH 8x1 SS-BLK

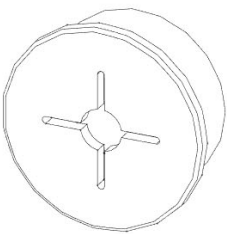


A4M05590-01 CONTROL PANEL BOX
(x1)

- REMOVE COVER PLATE FROM CONTROL PANEL BOX.
- POSITION CONTROL PANEL BOX IN APPROXIMATE LOCATION 4 1/4" ABOVE THE THROUGH HOLE AS SHOWN.
- REATTACH COVER PLATE.

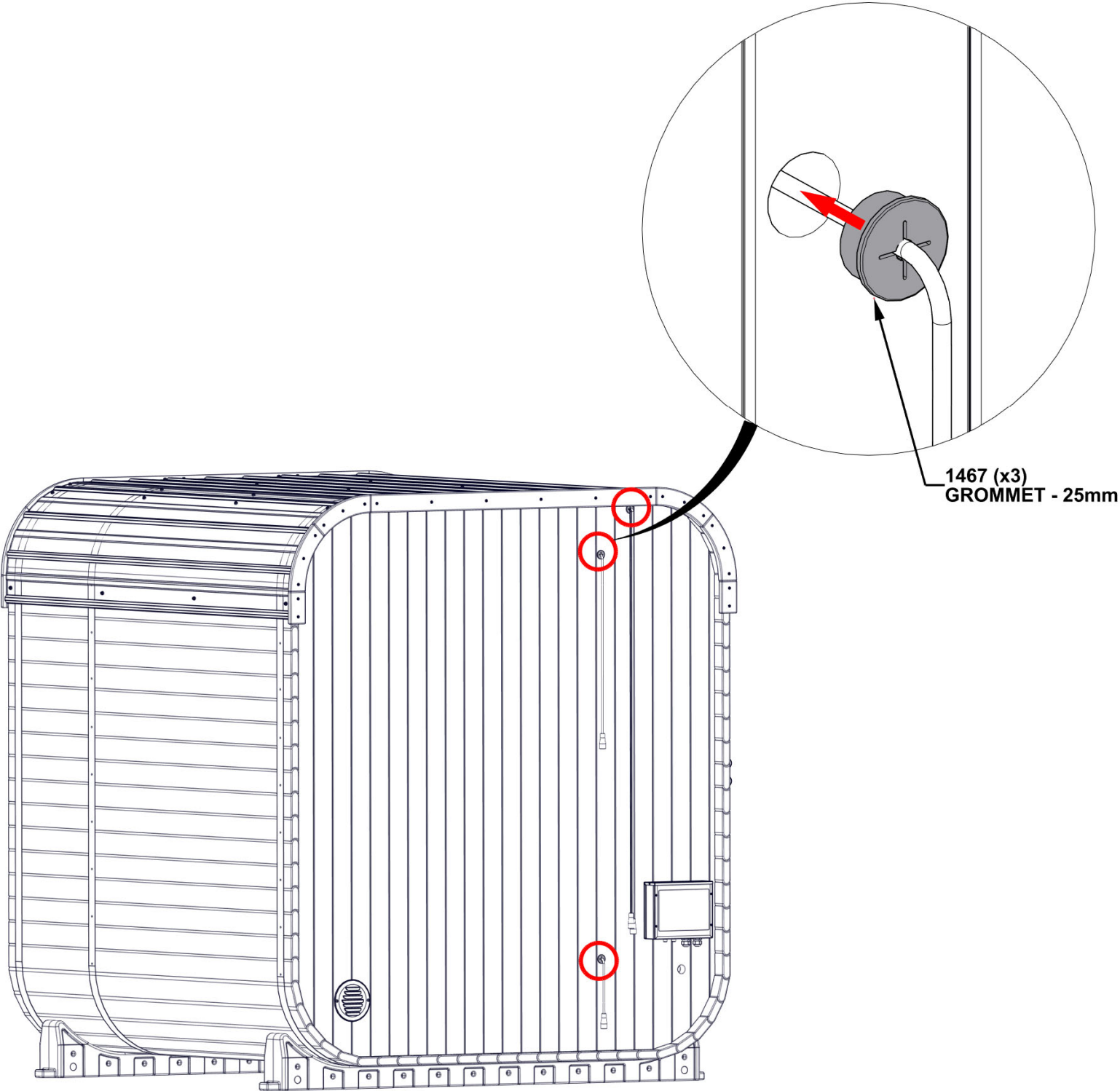


STEP 43 - GROMMET INSTALLATION



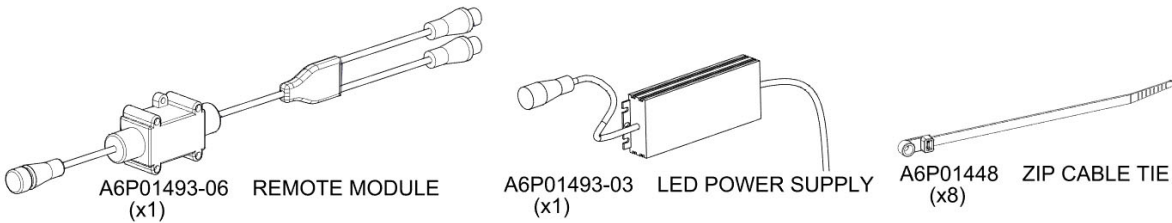
A6P01467 SILICON GROMMET 25mm
(x3)

- SLIDE GROMMET OVER LIGHT POWER CORDS AND INSERT INTO HOLES IN BACK WALL.

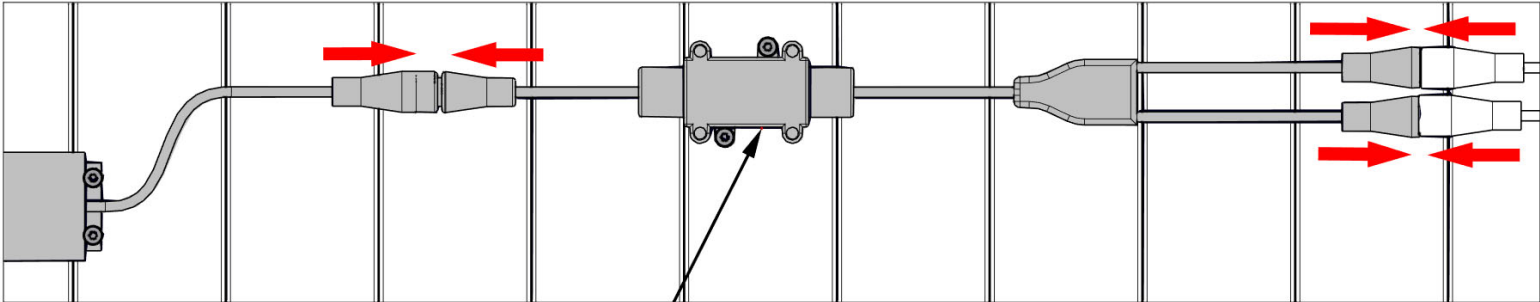


STEP 44 - ELECTRICAL

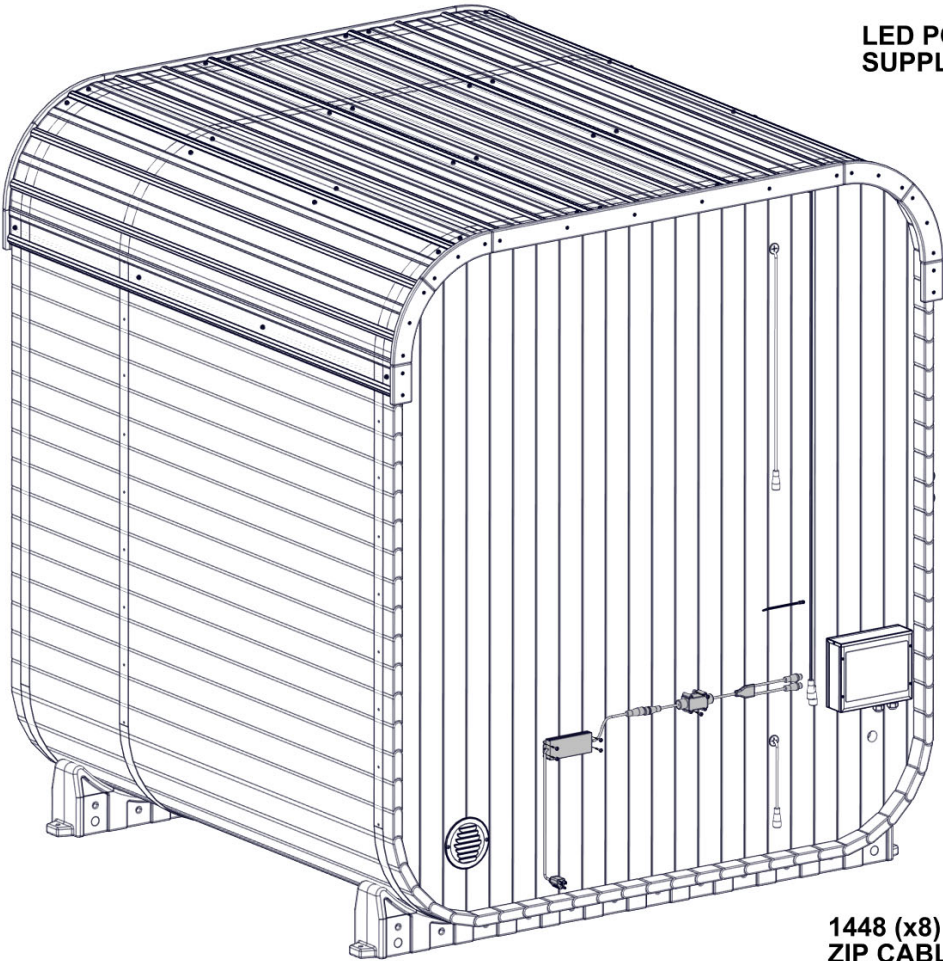
QTY	PART NUMBER	DESCRIPTION
8	H101409	SCREW PPH 4x1/2 BLK
6	H101440	SCREW TWH 8x1 SS-BLK



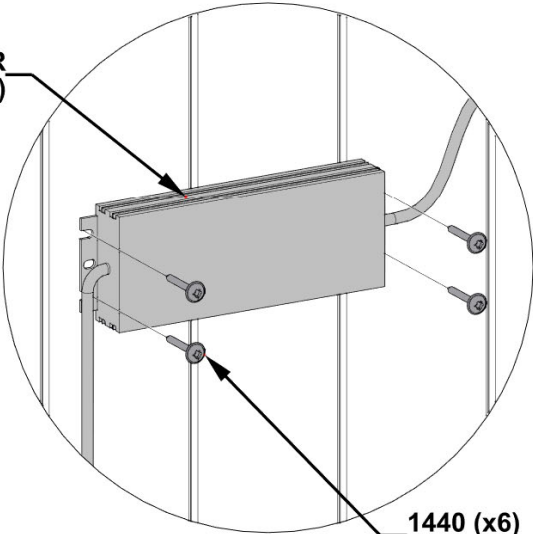
- LOCATE REMOTE MODULE AND POWER SUPPLY IN APPROXIMATE LOCATIONS.
- ENSURE REMOTE MODULE AND POWER SUPPLY ARE ORIENTED HORIZONTALLY WHEN ATTACHING.
- USE ZIP TIES WHERE NEEDED TO ATTACH AND ORGANIZE CORDS.



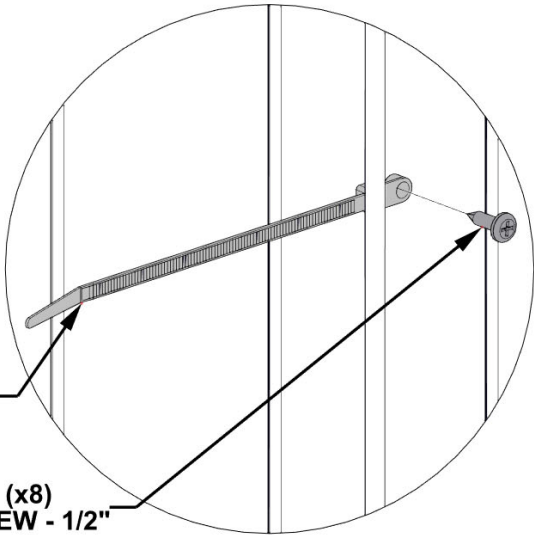
REMOTE MODULE (x1)



LED POWER SUPPLY (x1)



1440 (x6) SCREW - 1"

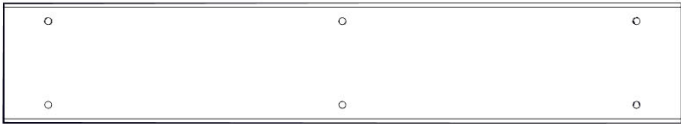


1448 (x8) ZIP CABLE TIE

1409 (x8) SCREW - 1/2"

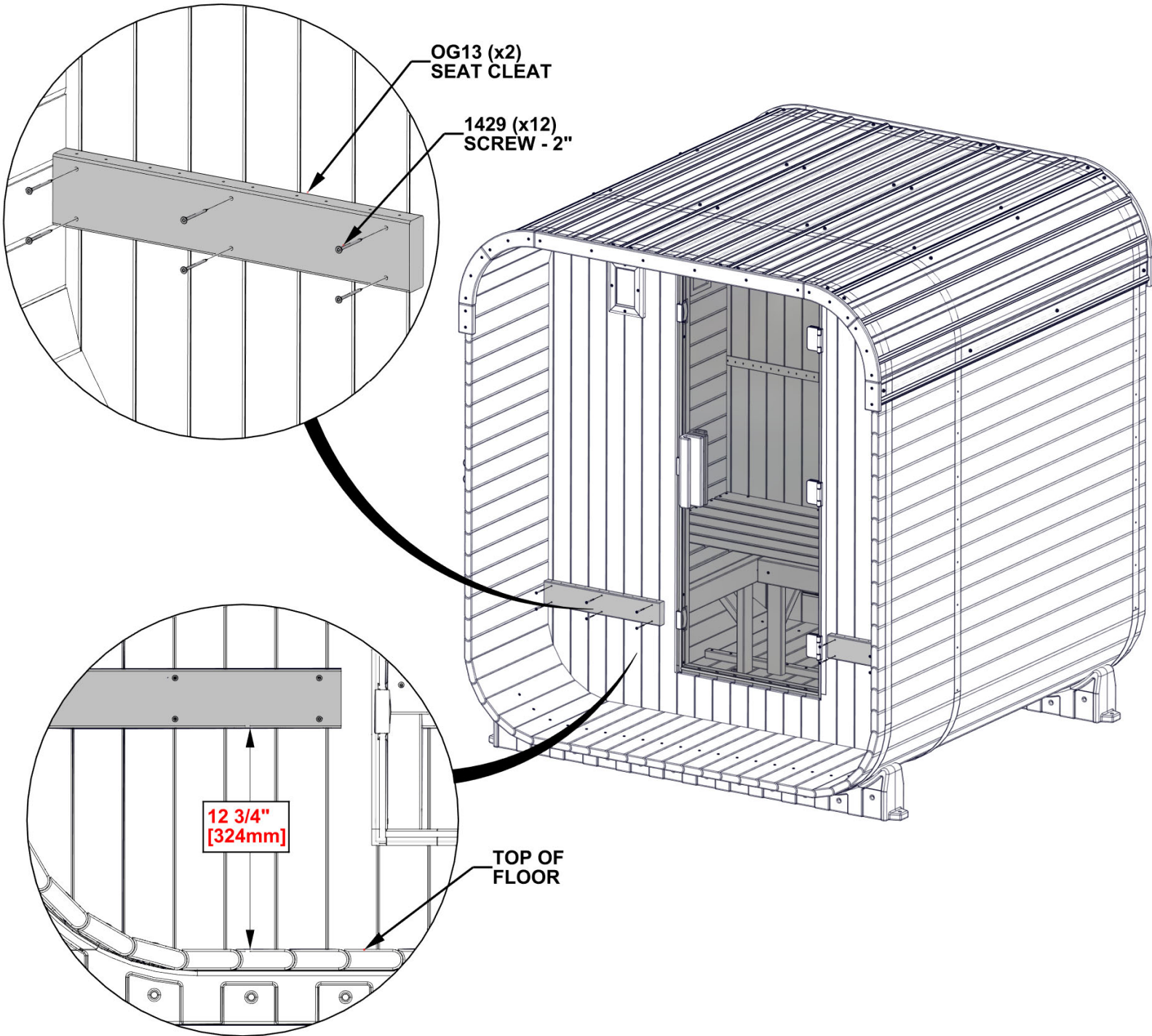
STEP 45 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
12	H101429	SCREW TFH 8X2 SS-BLK



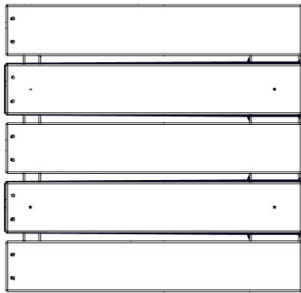
OG13 SEAT CLEAT - W4L21940
(x2) 1 3/16"x3 3/8"x19 1/8" (30x86x486)

- BUTT OG13 BOARDS AGAINST WALL AND USE DIMENSIONS SHOWN, ATTACH AS SHOWN.
- DIMENSIONS ARE TAKEN FROM THE TOP OF THE FLOOR.



STEP 46 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
3	H101429	SCREW TFH 8X2 SS-BLK
2	H101431	SCREW TFH 8X2 1/2 SS-BLK

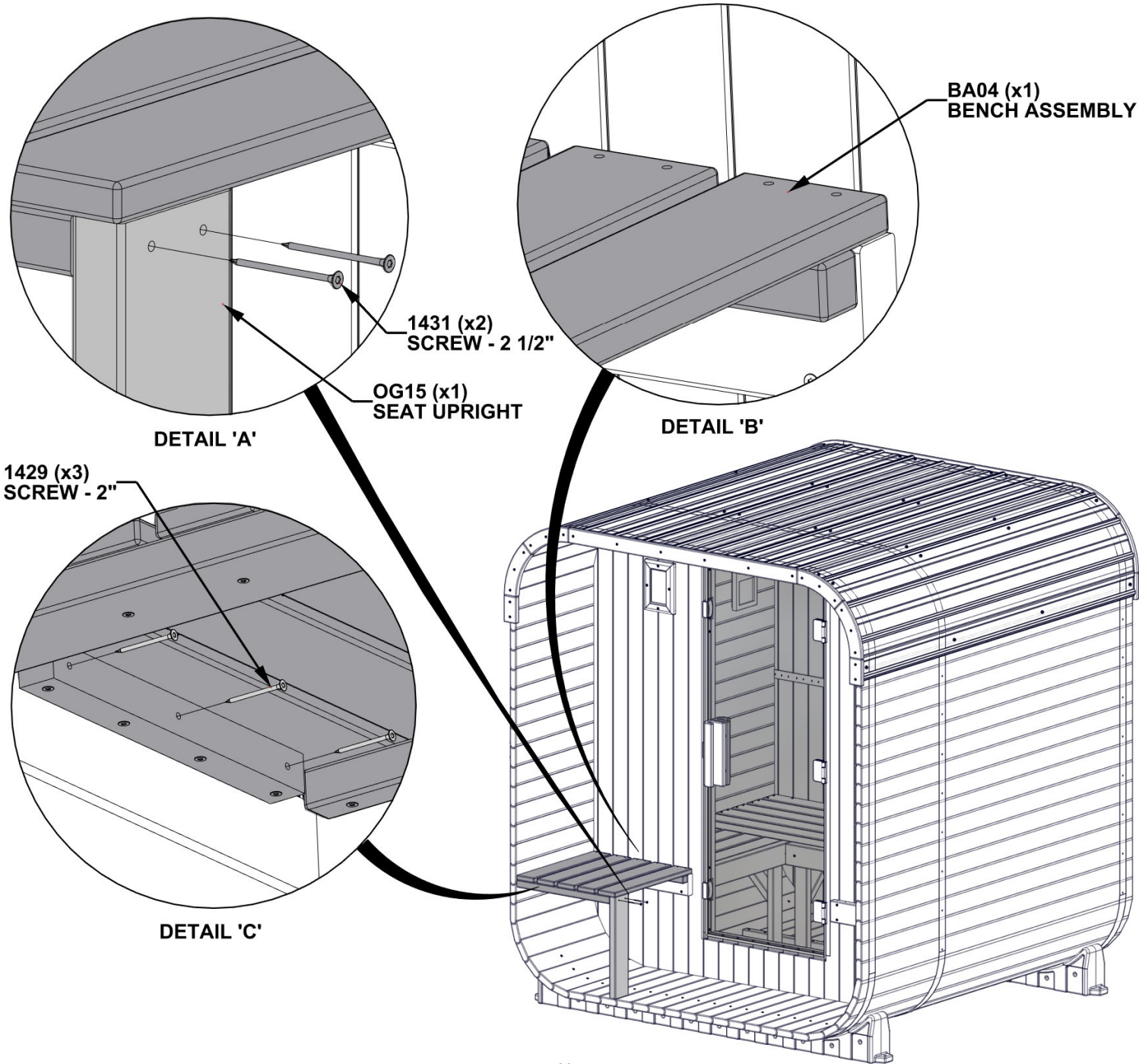


BA04 BENCH ASSEMBLY - W2A04825
(x1) 1 15/16"x17 15/16"x19 3/4" (50x456x502)



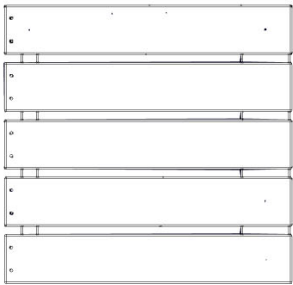
OG15 SEAT UPRIGHT - W4L22321
(x1) 1 3/16"x3 3/8"x16 1/8" (30x86x410)

- 1) INSTALL BENCH BRACE OG04 TO BENCH ASSEMBLY. (DETAIL 'A').
- 2) PUSH THE BENCH WITH BENCH BRACE BOARD AGAINST THE WALL UNTIL IT MAKES CONTACT WITH THE SIDEWALL.
- 3) CHECK THE ALIGNMENT OF THE HOLES AT THE END OF THE BENCH WITH THE PILOT HOLES ON THE CLEAT MOUNTED TO THE WALL. (DETAIL 'B')
- 4) LEVEL THE BENCH BOTH FRONT-TO-BACK AND SIDE-TO-SIDE: THEN ATTACH TO SIDEWALL AS SHOWN. (DETAIL 'C')



STEP 47 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
3	H101429	SCREW TFH 8X2 SS-BLK
2	H101431	SCREW TFH 8X2 1/2 SS-BLK

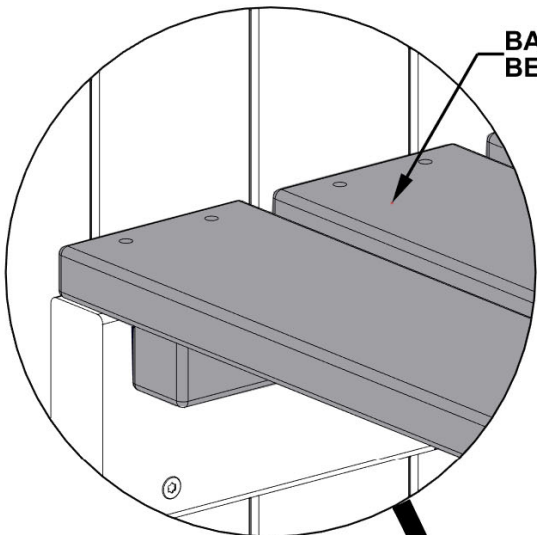


BA03 BENCH ASSEMBLY - W2A04824
(x1) 1 15/16"x19 1/8"x19 3/4" (50x486x502)

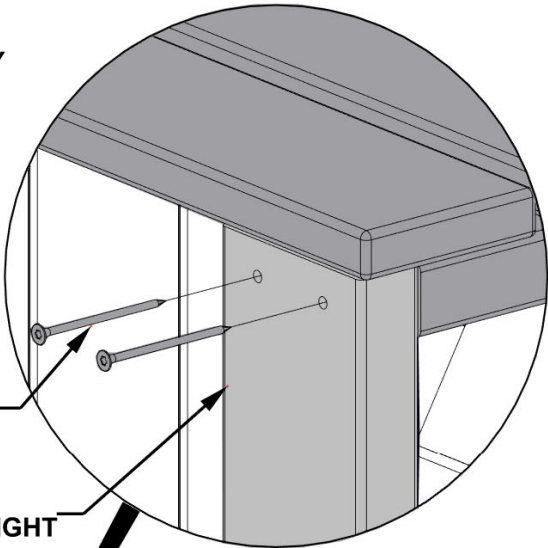


OG15 SEAT UPRIGHT - W4L22321
(x1) 1 3/16"x3 3/8"x16 1/8" (30x86x410)

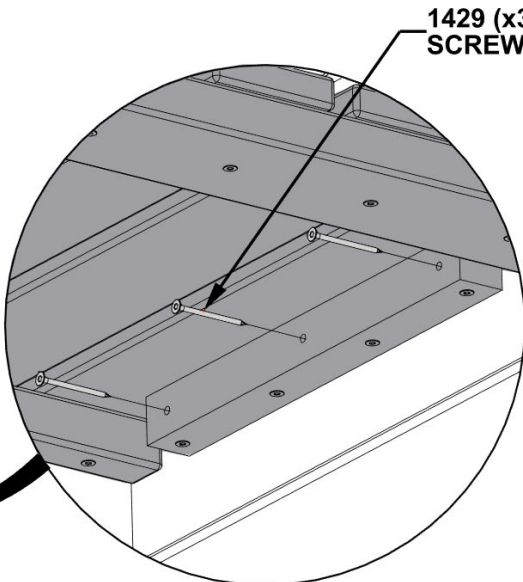
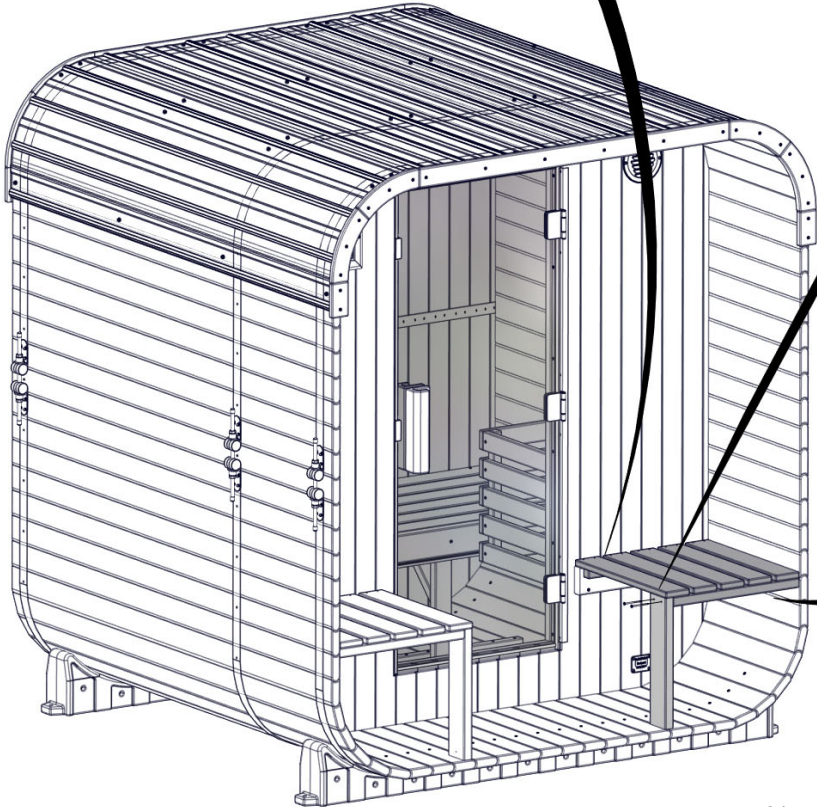
- 1) INSTALL BENCH BRACE OG04 TO BENCH ASSEMBLY. (DETAIL 'A').
- 2) PUSH THE BENCH WITH BENCH BRACE BOARD AGAINST THE WALL UNTIL IT MAKES CONTACT WITH THE SIDEWALL.
- 3) CHECK THE ALIGNMENT OF THE HOLES AT THE END OF THE BENCH WITH THE PILOT HOLES ON THE CLEAT MOUNTED TO THE WALL. (DETAIL 'B')
- 4) LEVEL THE BENCH BOTH FRONT-TO-BACK AND SIDE-TO-SIDE: THEN ATTACH TO SIDEWALL AS SHOWN. (DETAIL 'C')



DETAIL 'B'



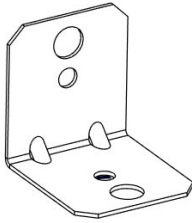
DETAIL 'A'



DETAIL 'C'

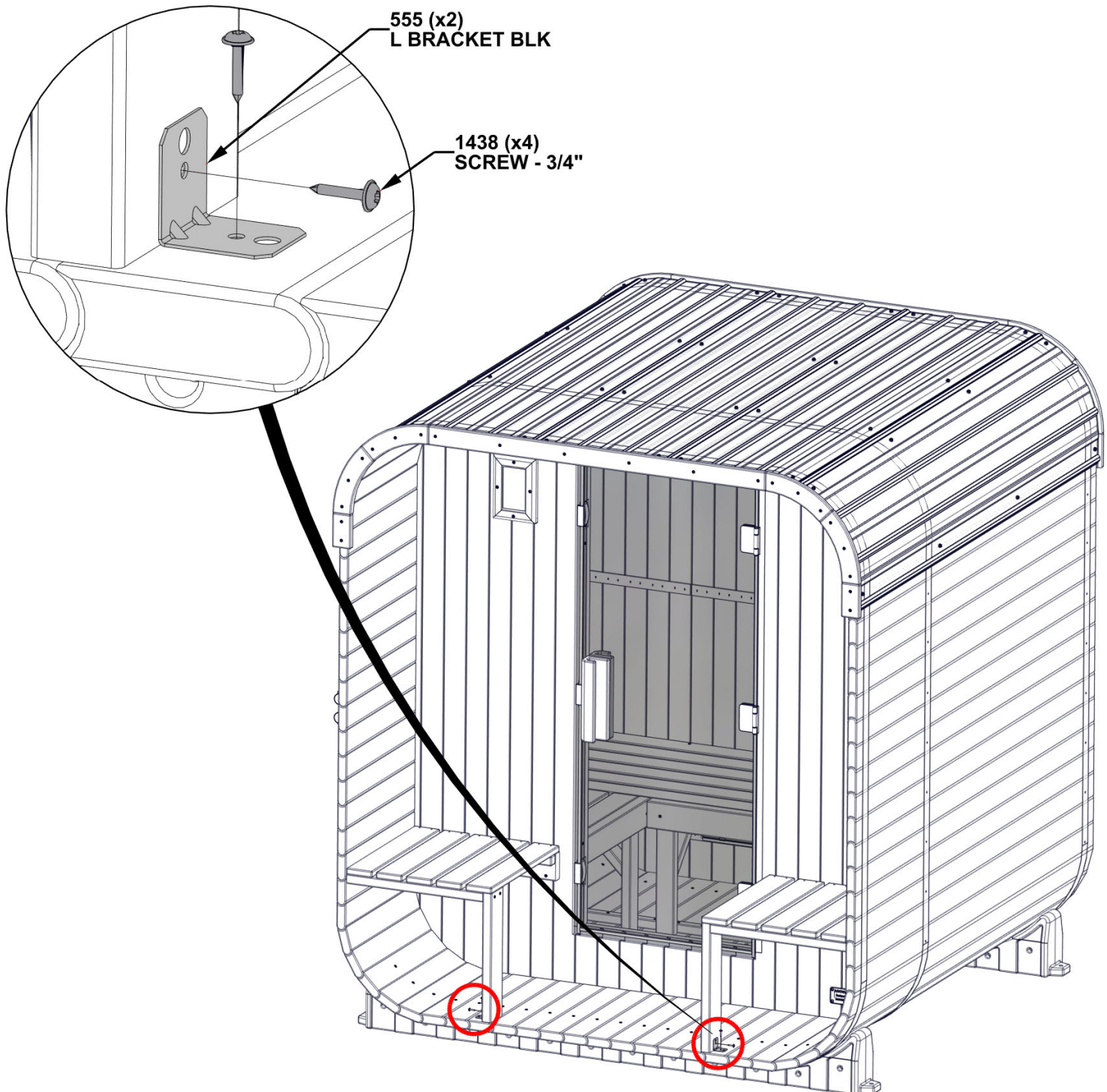
STEP 48 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H101438	SCREW TWH 8x3/4 SS-BLK



A4M00555 L BRACKET BLK
(x2)

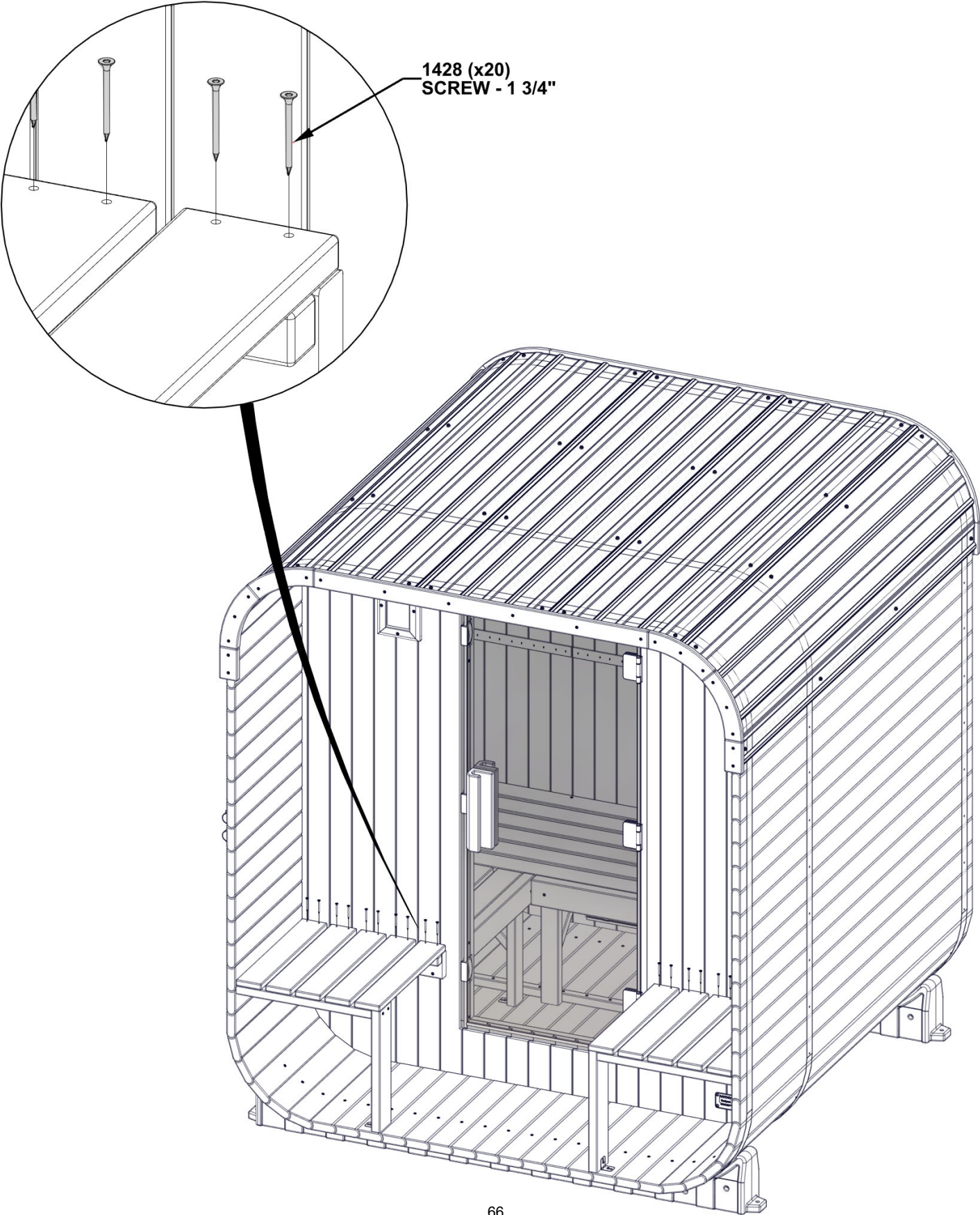
- CHECK THAT BOTH BENCH UPRIGHTS ARE STILL SQUARE AND LEVEL.
- ALIGN BRACKETS WITH PILOT HOLES IN BACKS OF UPRIGHTS AND ATTACH AS SHOWN.



STEP 49 - BENCH ASSEMBLY

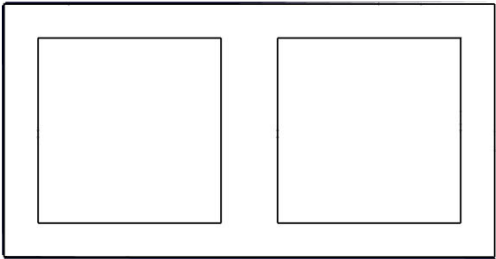
QTY	PART NUMBER	DESCRIPTION
20	H101428	SCREW TFH 8X1 3/4 SS-BLK

- ENSURE THROUGH HOLES AREA LIGNED WITH PILOT HOLES AND ATTACH WITH SCREWS.



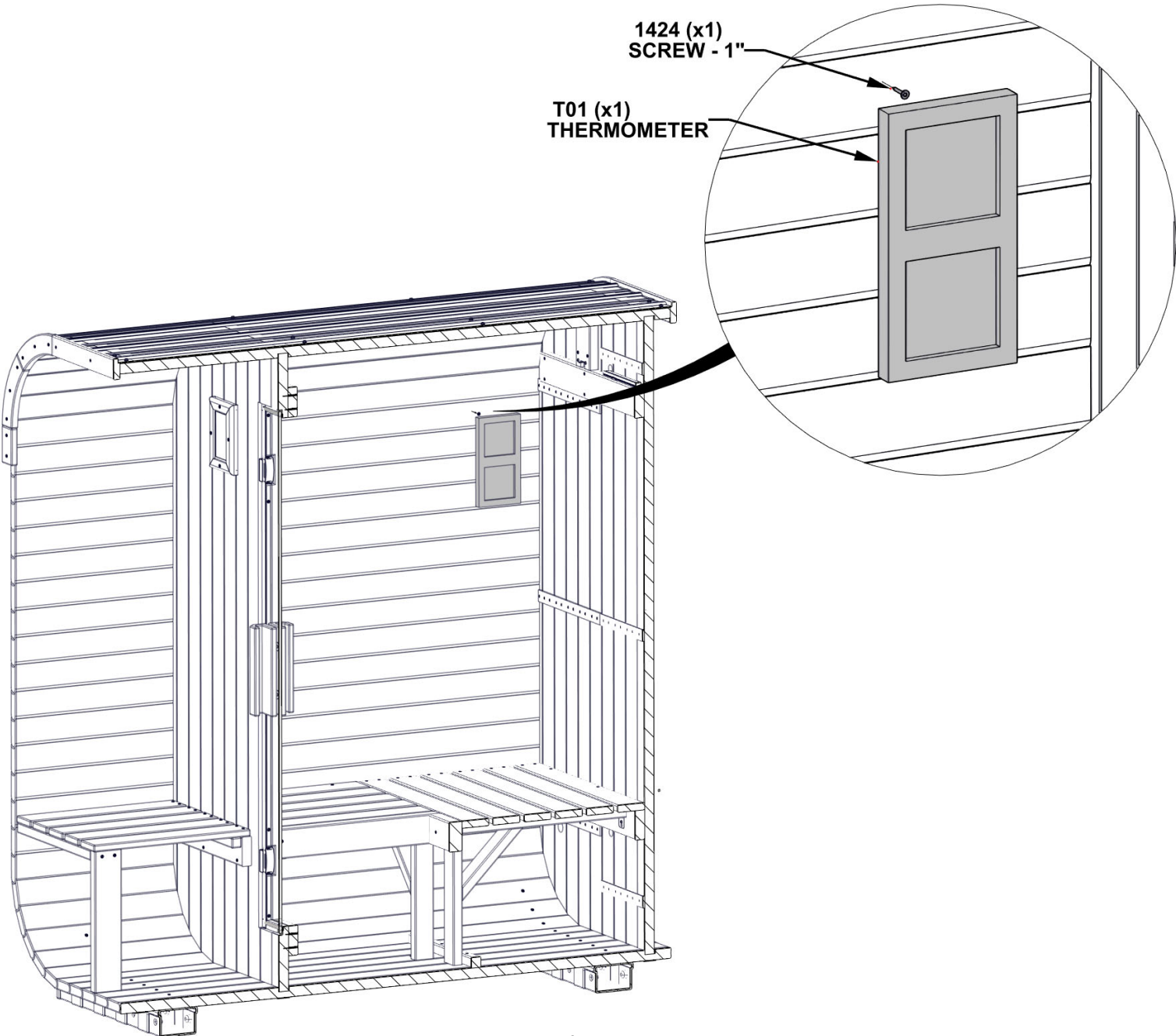
STEP 50 - THERMOMETER INSTALLATION

QTY	PART NUMBER	DESCRIPTION
1	H101424	SCREW TFH 8X1 SS-BLK



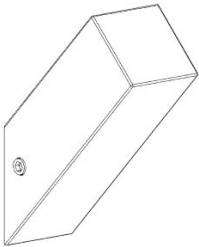
T01 THERMOMETER - W4L21965
(x1)

- INSERT SCREW INTO SIDE WALL IN APPROXIMATE LOCATION SHOWN AND HANG THERMOMETER ON IT.



STEP 51 - TOWEL HANGER INSTALLATION

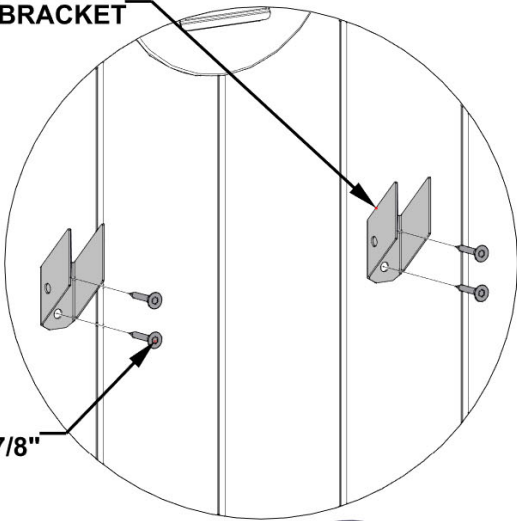
QTY	PART NUMBER	DESCRIPTION
4	H101423	SCREW TFH 8X7/8 SS-BLK



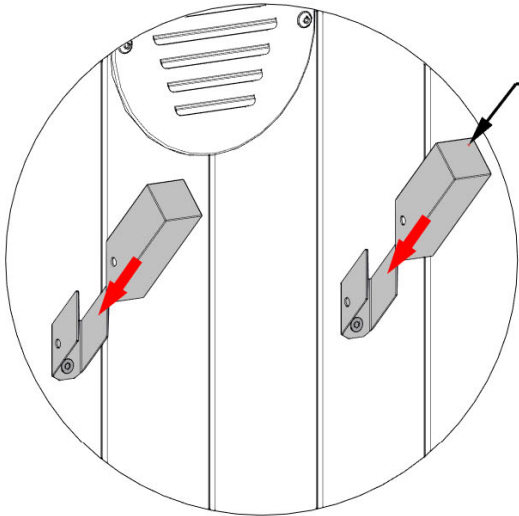
A4M05672-02 TOWEL HANGER
(x2)

- INSTALL TOWEL HANGERS AT ANY DESIRED LOCATION ON THE RIGHT SIDE.
- HOWEVER, DO NOT INSTALL SCREWS AT THE SEAMS OF PANEL BOARDS.
- ENSURE TOWEL HANGERS ARE NOT TOO CLOSE TO THE DOOR WHEN FULLY OPEN TO AVOID CONTACT AND POTENTIAL BREAKAGE.

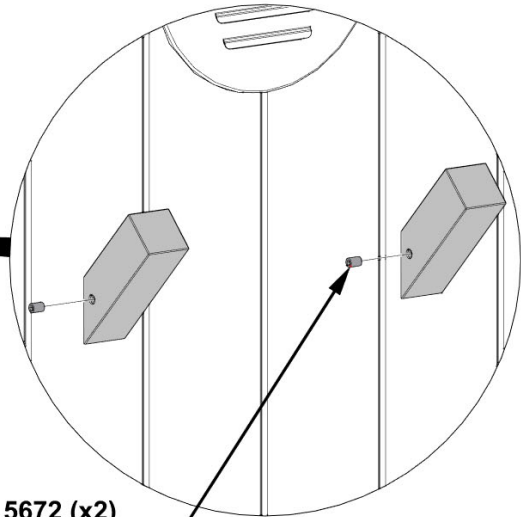
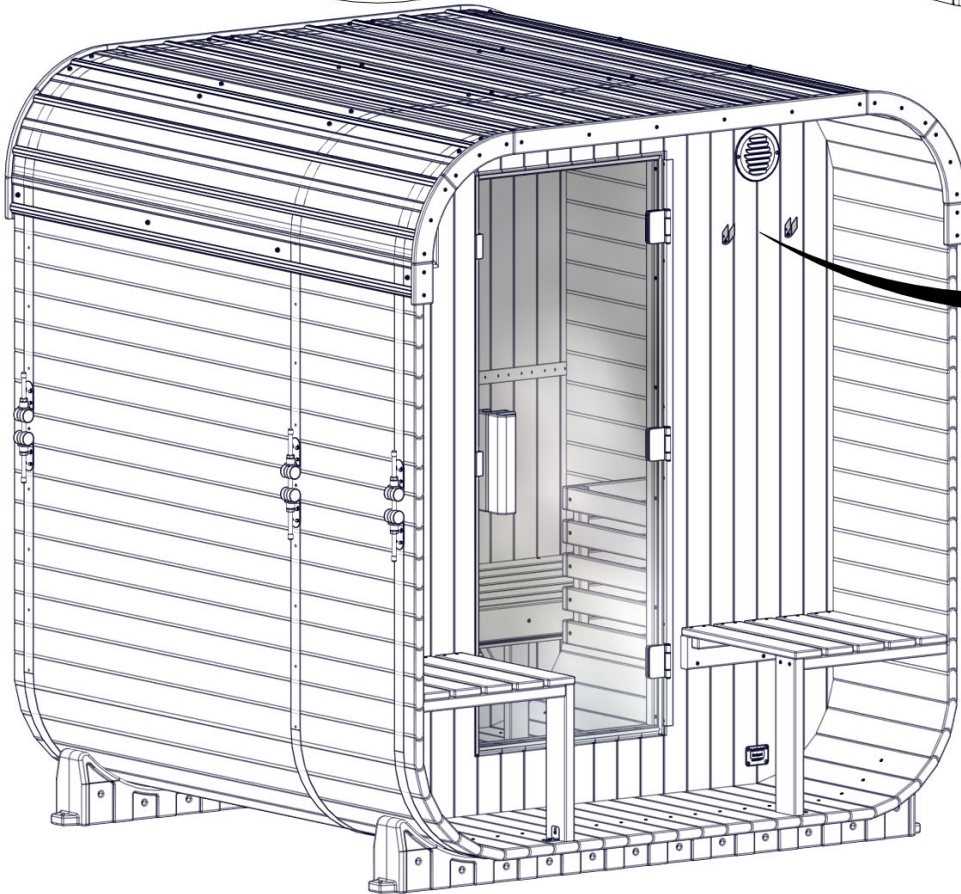
5672 (x2)
MOUNTING BRACKET



1423 (x4)
SCREW - 7/8"

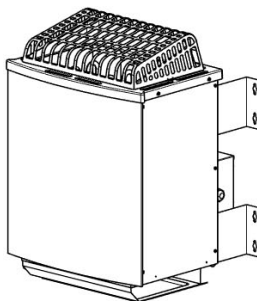


5672 (x2)
HANGER



5672 (x2)
SET SCREW

STEP 52 - HEATER ASSEMBLY

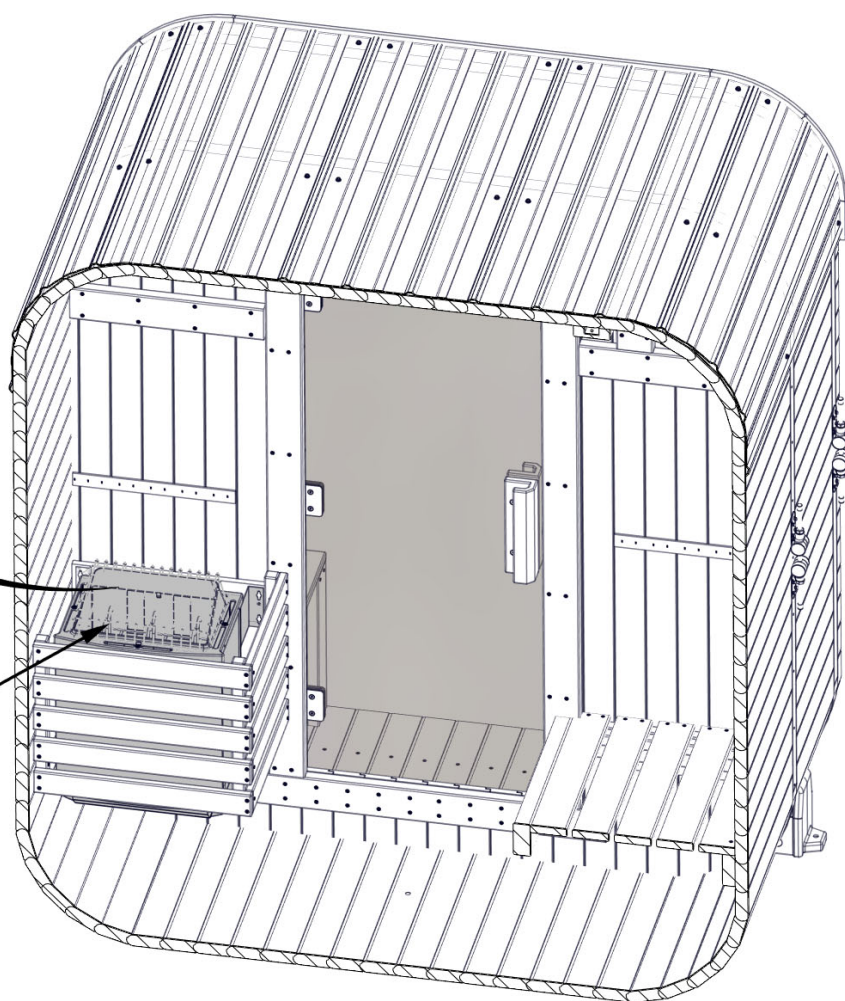


9250253 9KW ELECTRIC SAUNA HEATER
(x1)

- CAUTION: IMPROPER INSTALLATION OF THE HEATER COULD CAUSE HEATER TO FALL CAUSING BURNS OR OTHER INJURIES.
- DANGER! TURN OFF POWER TO THE HEATER AT THE BREAKER BEGINNING INSTALLATION OR PERFORMING ANY MAINTENANCE. FAILURE TO TURN OFF THE POWER CAN RESULT IN ELECTROCUTION AND EVEN DEATH.
- LICENSED ELECTRICIAN REQUIRED FOR HEATER INSTALLATION - SEE HEATER INSTRUCTIONS.
- HANG HEATER ONTO SCREWS, ENSURING ALL 8 SCREWS ARE ALIGNED INTO THE SLOTS IN THE HEATER AS SHOWN.

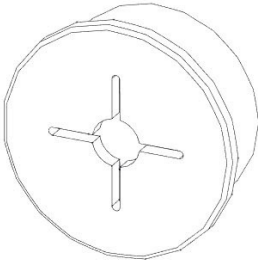


0253 (x1)
HEATER



STEP 53 - ELECTRICAL

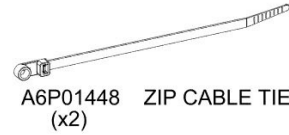
QTY	PART NUMBER	DESCRIPTION
2	H101409	SCREW PPH 4x1/2 BLK



A6P01468 30mm SILCONE GROMMET
(x1)

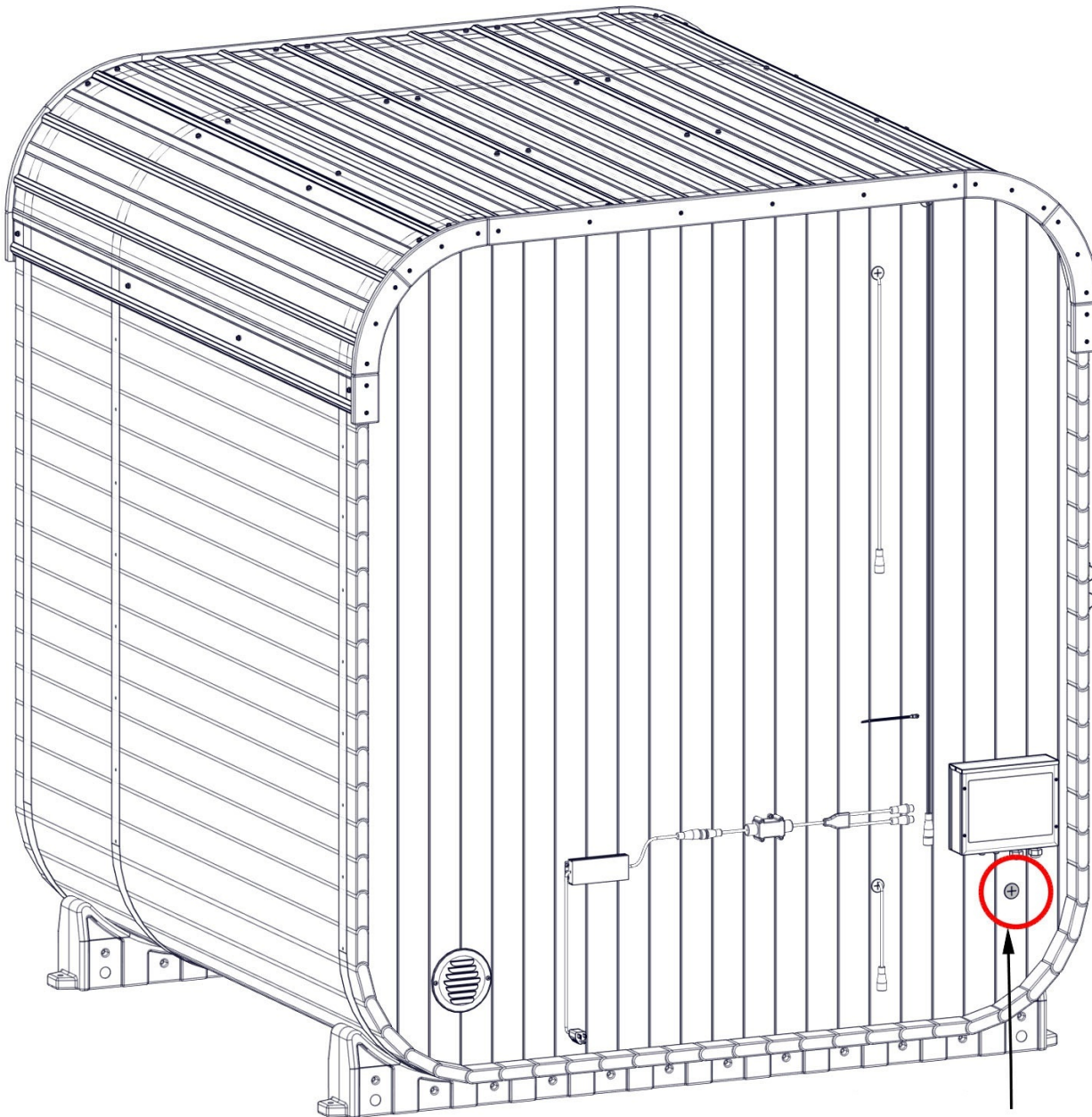


A6P01543 SAUNA POWER WIRE
(x1)



A6P01448 ZIP CABLE TIE
(x2)

- USE PROVIDED GROMMET FOR POWER WIRE.
- SEE HEATER INSTRUCTIONS FOR INSTALLATION.
- WILL NEED TO REMOVE CONDUIT FITTING TO FEED SAUNA POWER WIRE THROUGH GROMMET.
- USE ZIP TIES TO SECURE AND ORGANIZE POWER WIRE.



IT IS RECOMMENDED TO RUN SAUNA POWER WIRE THROUGH HOLE FROM OUTSIDE TO INSIDE OF SAUNA AND ATTACH THE END OF THE SAUNA POWER WIRE NEXT TO THE HEATER WITH ZIP TIES. THIS AVOIDS INTERFERENCE WITH BENCH SEATING.

STEP 54 - CLEANING

ONCE THE ASSEMBLY IS COMPLETE, SWEEP AND VACUUM THE INSIDE OF THE SAUNA. WIPE DOWN THE ENTIRE SAUNA WITH A DAMP CLOTH TO REMOVE ANY REMAINING DIRT, DUST, AND DEBRIS.

DO NOT USE CHEMICAL-BASED CLEANING AGENTS INSIDE THE SAUNA.

