



Manufactured by:  
Backyard Discovery  
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# 19x14 LODGE GAZEBO

## MODEL # : 2506084



### WARNING

Cancer and Reproductive Harm  
[www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)



Please visit [www.backyarddiscovery.com](http://www.backyarddiscovery.com)

For the most up to date assembly manual, to register your product, or to order replacement parts *Para obtener instrucciones en español, visite*  
[www.backyarddiscovery.com](http://www.backyarddiscovery.com)



EASY STEP-BY-STEP  
3D INTERACTIVE INSTRUCTIONS  
DOWNLOAD THE FREE APP



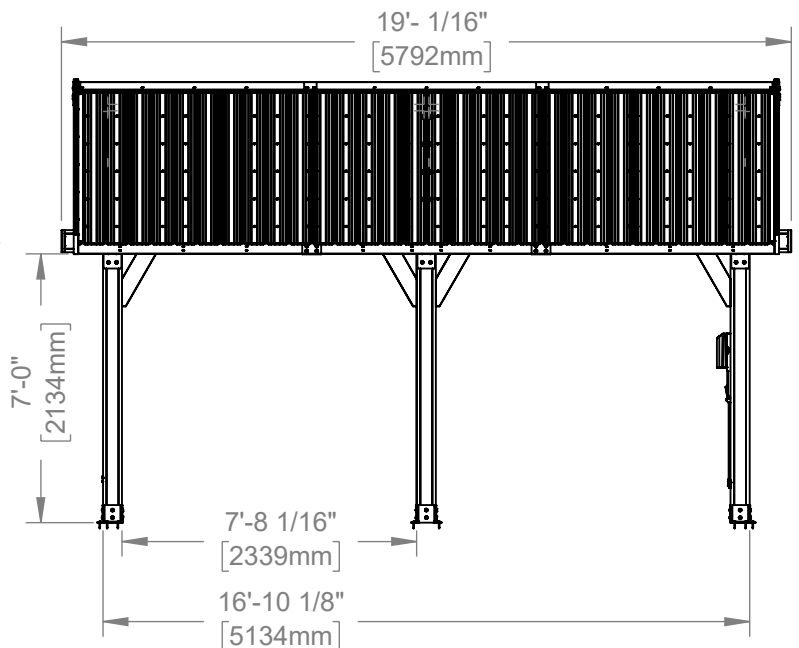
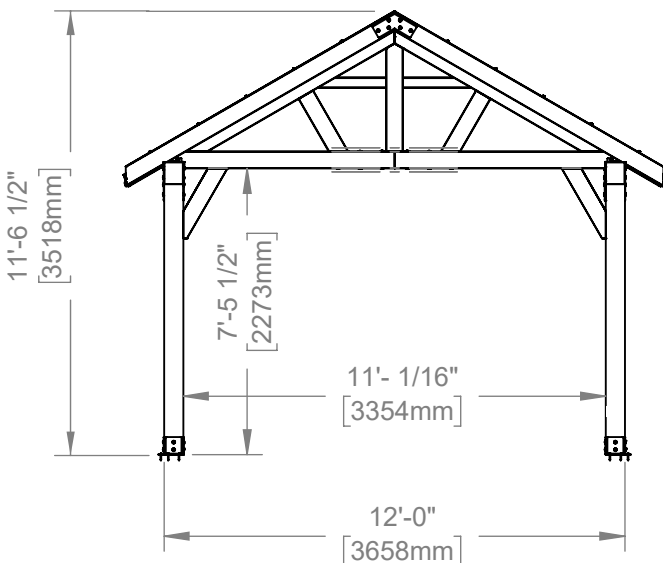
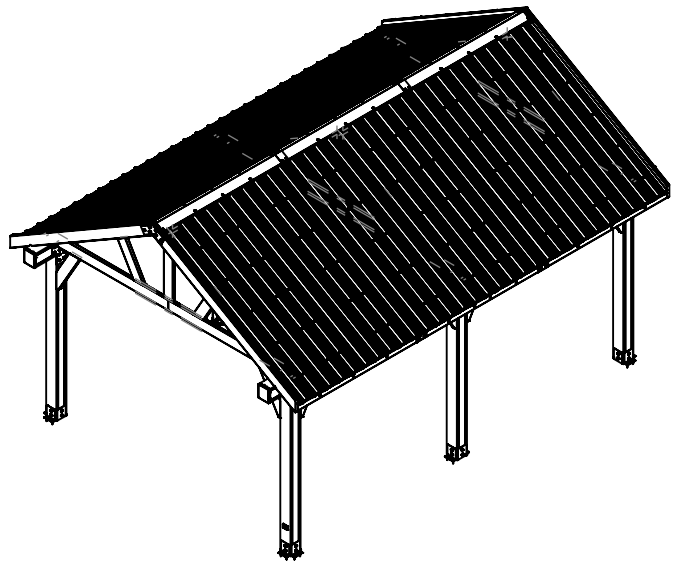
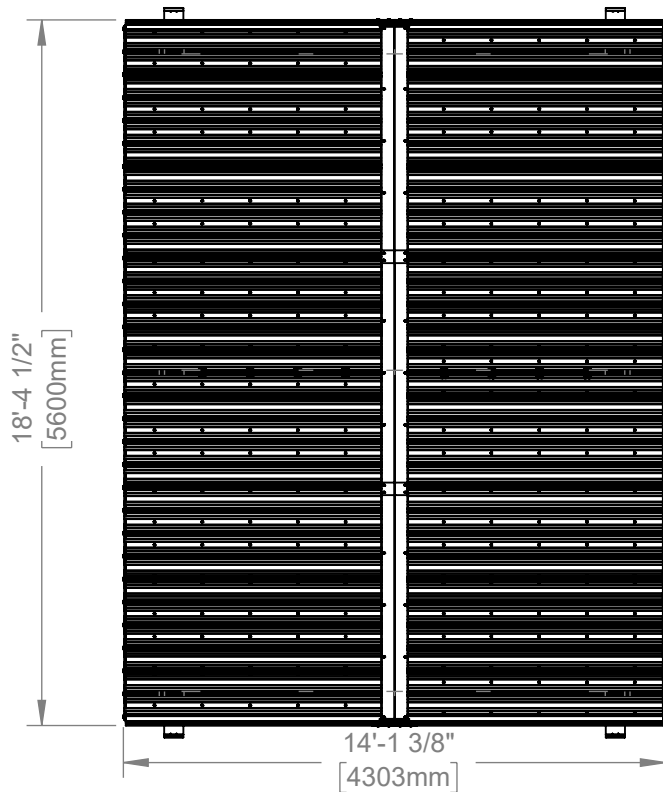
# OWNER'S MANUAL - BASIC SETUP DIMENSIONS & ASSEMBLY NOTES

It is critically important that you start with square and level footings or concrete pad to attach your structure

- Pay close attention to the items needed for each step. Make sure you are using the correct hardware for each step. Using incorrect hardware may result in improper assembly
- Remember to double check for underground utilities and overhead electrical lines

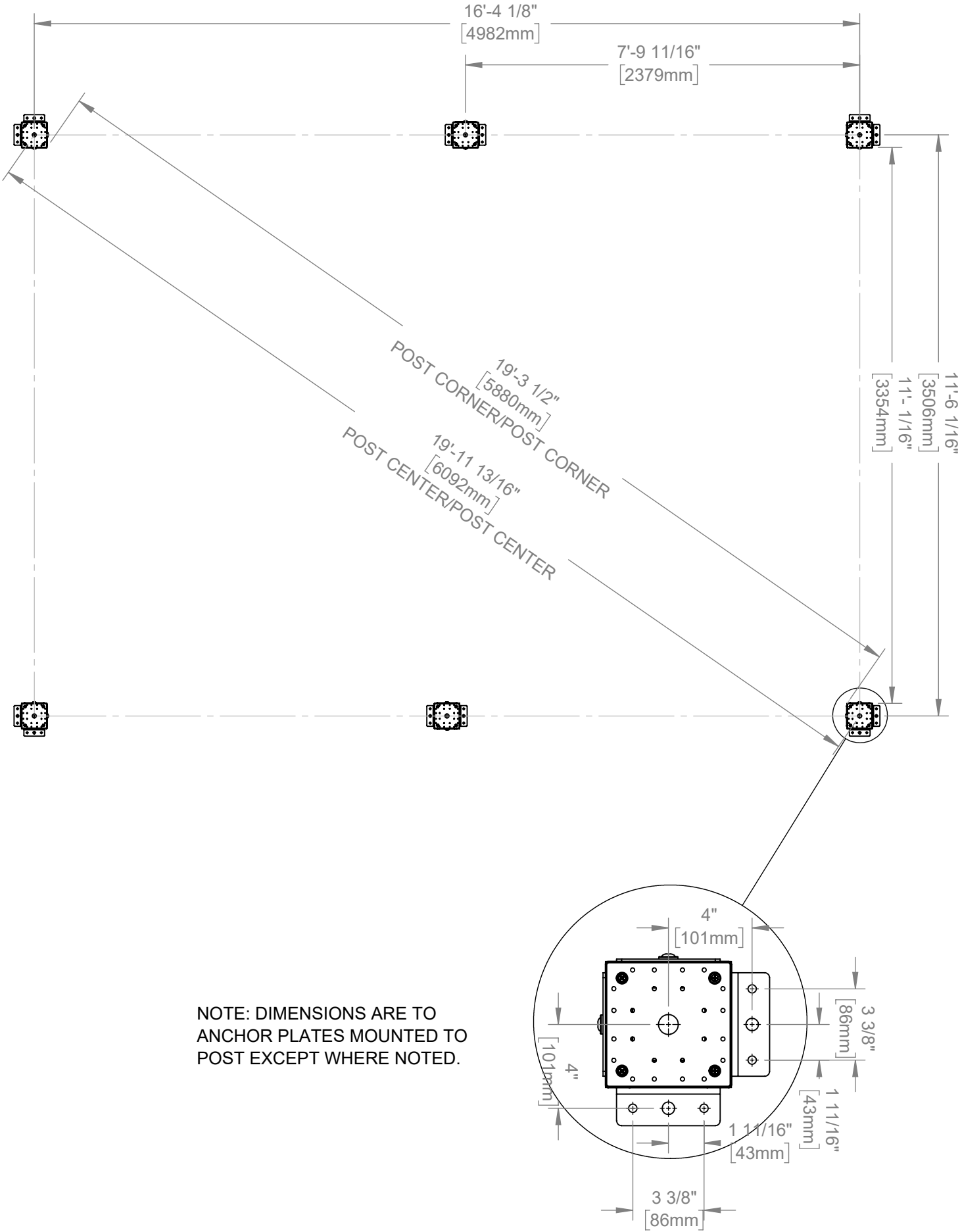
Post mounts are provided with your structure which allows you to permanently install your structure to a pre-existing or new wood or concrete surface. See Anchor Instructions for further details and recommendations.

- The hardware to attach the post mounts to the structure is included.
- The hardware to mount the structure permanently to a concrete surface is included.
- The hardware to mount the structure permanently to a wood deck is NOT included and will need to be purchased separately. You must ensure there is ample structural support under the deck before permanently attaching.



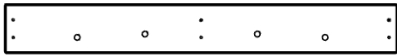


# OWNER'S MANUAL - ANCHORING LAYOUT

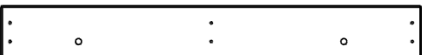


# OWNER'S MANUAL - PARTS IDENTIFICATIONS

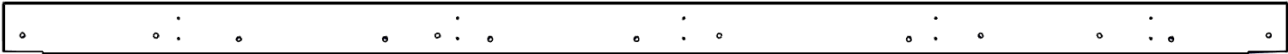
## WOOD COMPONENTS (NOT TO SCALE)



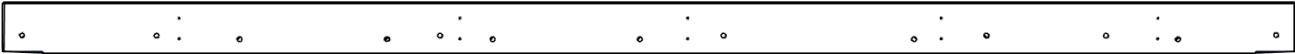
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(x2) 15/16"x4"x31 15/16" (24x102x812)



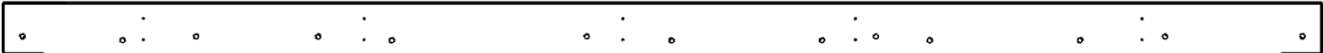
AD06 RIDGE SUPPORT - W4L22011  
(x2) 15/16"x4"x31 15/16" (24x102x812)



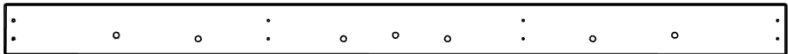
AD02 PEAK SUPPORT - W4L22014  
(x2) 15/16"x4"x98 13/16" (24x102x2510)



AD04 PEAK SUPPORT - W4L21848  
(x1) 15/16"x4"x98 13/16" (24x102x2510)



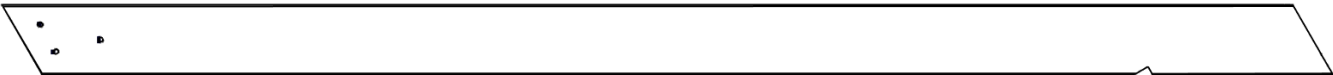
AD05 PEAK SUPPORT - W4L22017  
(x1) 15/16"x4"x98 13/16" (24x102x2510)



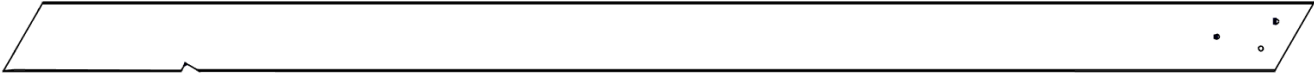
AD07 RIDGE SUPPORT - W4L21853  
(x2) 15/16"x4"x60 11/16" (24x102x1541)



AD08 RIDGE SUPPORT - W4L21850  
(x2) 15/16"x4"x60 11/16" (24x102x1541)



D01 FASCIA - W4L21164  
(x2) 1 7/16"x5 1/4"x100" (36x134x2540)



D02 FASCIA - W4L21175  
(x2) 1 7/16"x5 1/4"x100" (36x134x2540)



E02 RAFTER - W4L21178  
(x8) 1 7/16"x3 3/8"x95 1/16" (36x86x2414)



E04 RAFTER - W4L21176  
(x8) 1 7/16"x3 3/8"x95 1/16" (36x86x2414)



E05 TRIM BOARD - W4L21849  
(x3) 1 7/16"x3 3/8"x73" (36x86x1854)



E06 TRIM BOARD - W4L22012  
(x2) 1 9/16"x3 3/8"x71 5/8" (36x86x1820)



E07 RAFTER - W4L21561  
(x12) 1 7/16"x3 3/8"x95 1/16" (36x86x2414)



H01 PURLIN - W4L21856  
(x20) 15/16"x3 3/8"x72 15/16" (24x86x1852)

# OWNER'S MANUAL - PARTS IDENTIFICATIONS

## WOOD COMPONENTS (NOT TO SCALE)



H07 PURLIN - W4L22007  
(x10) 15/16"x3 3/8"x71 9/16" (24x86x1818)



J02 RIDGE CAP STIFFENER - W4L21177  
(x2) 15/16"x2 3/8"x62 7/8" (24x60x1597)



J03 RIDGE CAP STIFFENER - W4L21180  
(x2) 15/16"x2 3/8"x82 5/8" (24x60x2100)



J04 RIDGE CAP STIFFENER - W4L22018  
(x2) 15/16"x2 3/8"x71 3/4" (24x60x1821)



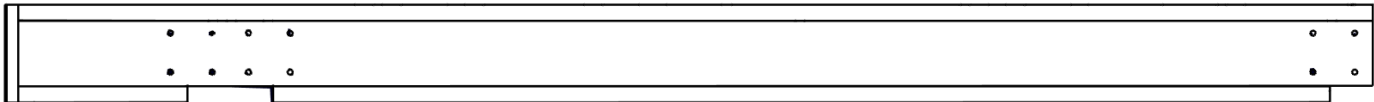
P01 POST - W2A04544  
(x2) 6"x6"x89 3/8" (152x152x2270)



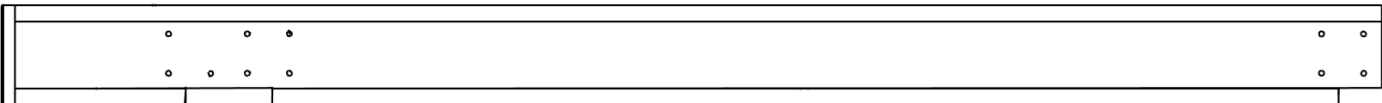
P02 POST - W2A04545  
(x2) 6"x6"x89 3/8" (152x152x2270)



P05 POST - W2A04800  
(x2) 6"x6"x89 3/8" (152x152x2270)



P03 BEAM - W2A04781  
(x2) 6"x6 15/16"x114" (152x177x2896)



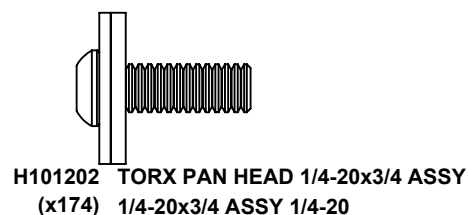
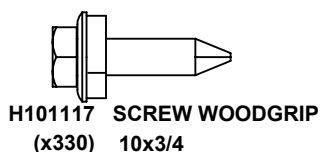
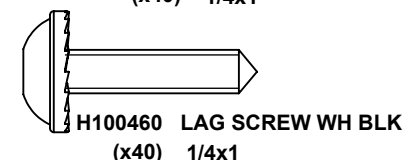
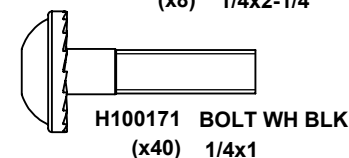
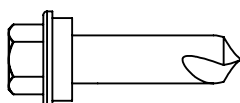
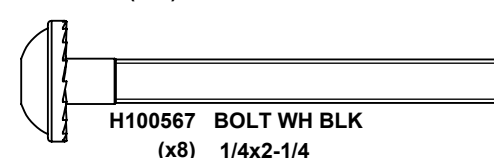
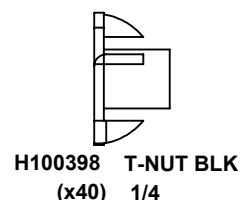
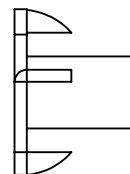
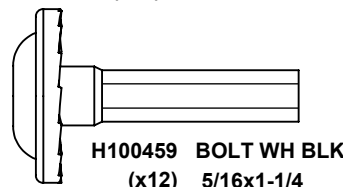
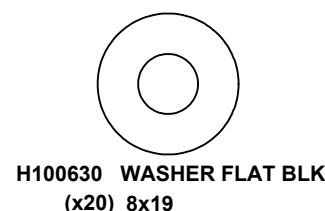
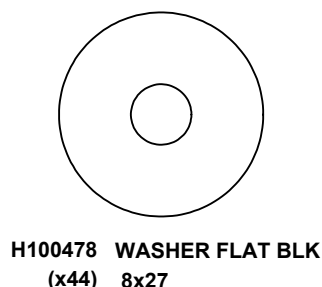
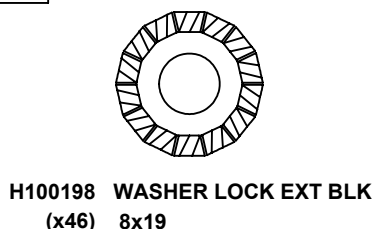
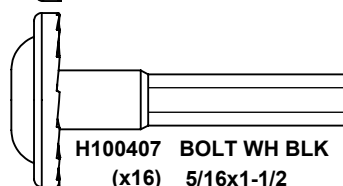
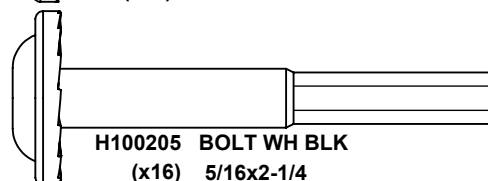
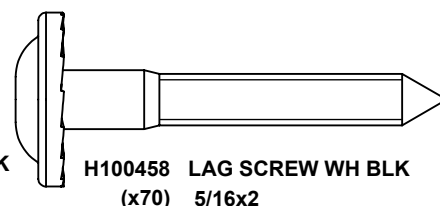
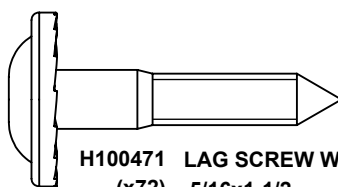
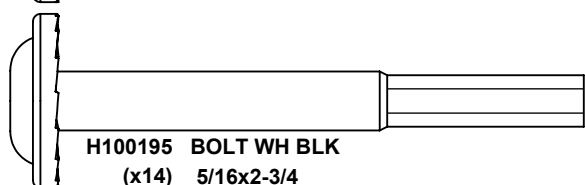
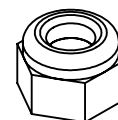
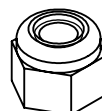
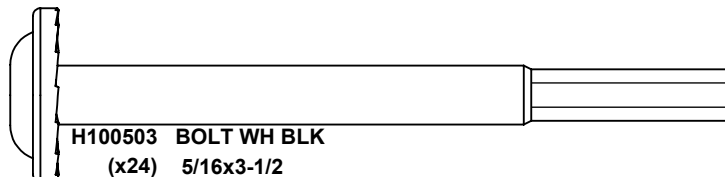
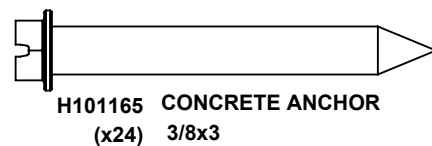
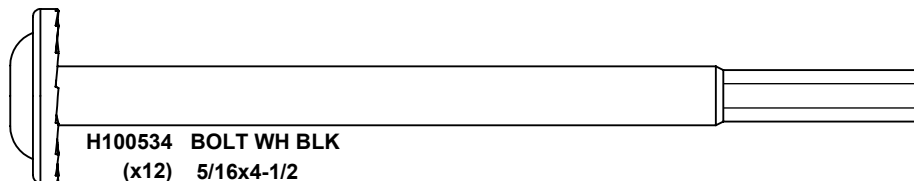
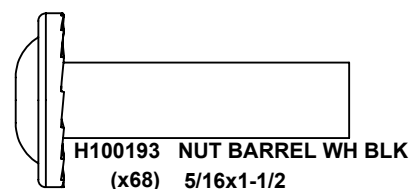
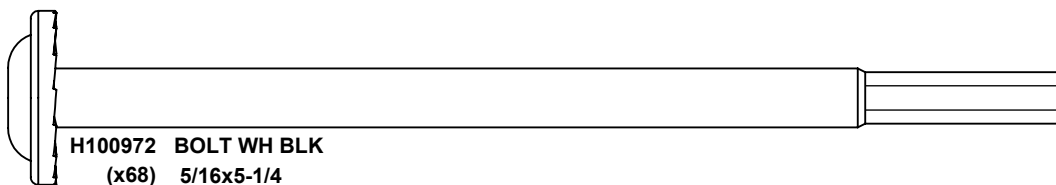
P04 BEAM - W2A04782  
(x2) 6"x6 15/16"x114" (152x177x2896)



E09 TRIM BOARD W/ PRODUCT ID TAG - W2A04783  
(x1) 1 1/2"x3 3/8"x73" (39x86x1854)

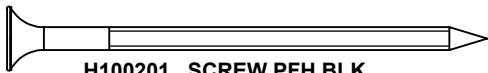
# OWNER'S MANUAL - PARTS IDENTIFICATION

## Hardware Components

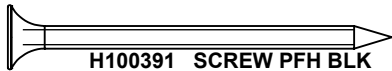


# OWNER'S MANUAL - PARTS IDENTIFICATION

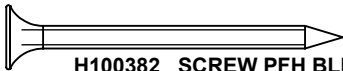
## Hardware Components



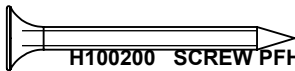
**H100201 SCREW PFH BLK**  
(x56) 8x2-1/2



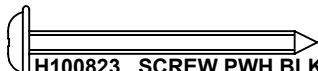
**H100391 SCREW PFH BLK**  
(x344) 8x2



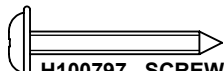
**H100382 SCREW PFH BLK**  
(x20) 8x1-3/4



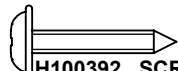
**H100200 SCREW PFH BLK**  
(x24) 8x1-1/2



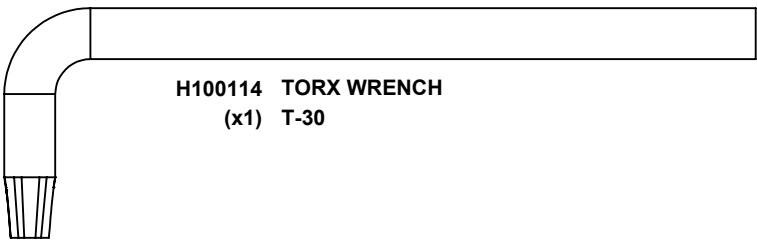
**H100823 SCREW PWH BLK**  
(x24) 8x1-1/2



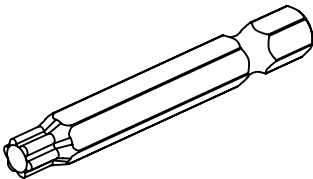
**H100797 SCREW PWH BLK**  
(x16) 8x1



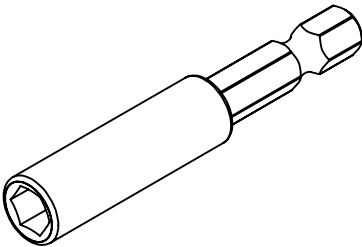
**H100392 SCREW PWH BLK**  
(x24) 8x3/4



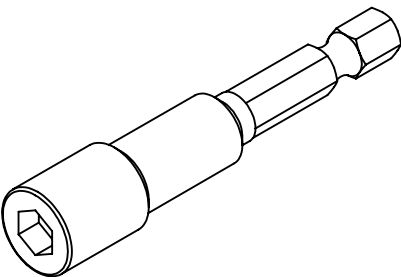
**H100114 TORX WRENCH**  
(x1) T-30



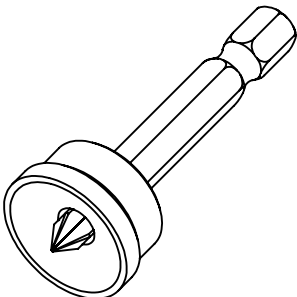
**H100147 TORX BIT**  
(x1) T-30



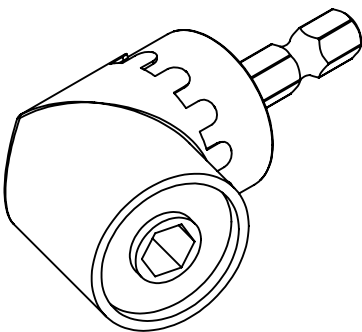
**H101100 MAGNETIC DRIVER**  
(x1)



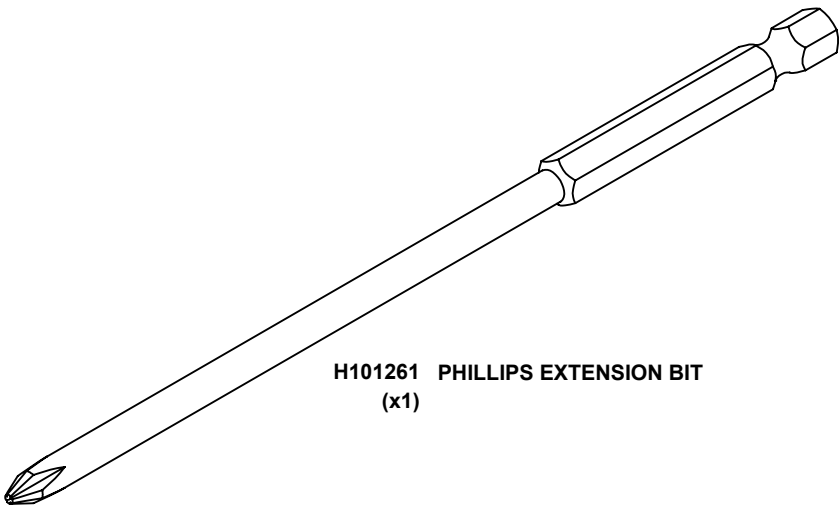
**H101106 SOCKET DRIVER**  
(x1)



**H100764 SCREW SETTER**  
(x1)



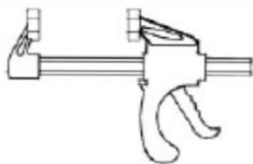
**H101114 RIGHT ANGLE DRILL ADAPTER**  
(x1)



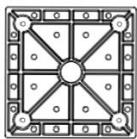
**H101261 PHILLIPS EXTENSION BIT**  
(x1)

# OWNER'S MANUAL - PARTS IDENTIFICATIONS

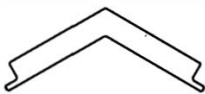
## ACCESSORY COMPONENTS (NOT TO SCALE)



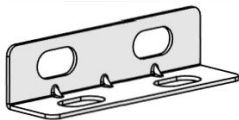
A6P00460 6" QUICK RELEASE  
(x2) BAR CLAMP



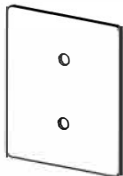
A6P00308 6x6 POST FOOT  
(x6)



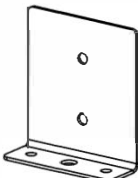
A6P00693 RIDGE CAP PROTECTOR  
(x2)



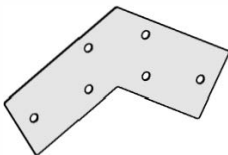
A4M04324 GABLE BEAM BRACE  
(x12)



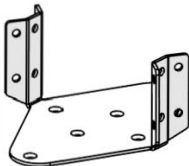
A4M00978 POST PLATE  
(x12)



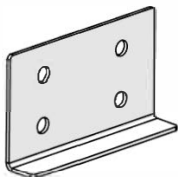
A4M00977 POST ANCHORING PLATE  
(x12)



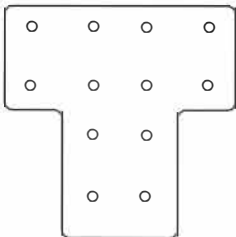
A4M02086 GABLE BRACKET  
(x2)



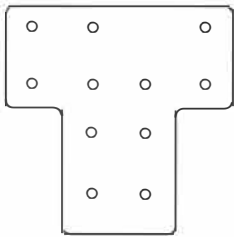
A4M02501 FAN MOUNT BRACKET  
(x2)



A4M01560 OUTSIDE TIE BRACKET  
(x4)



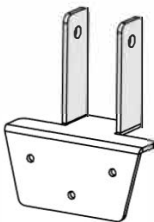
A4M04104 POST SUPPORT BRACKET  
(x8)



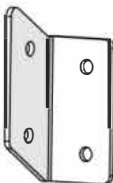
A4M04906 POST SUPPORT BRACKET  
(x4)



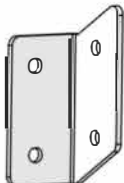
9205413 ELECTRICAL ENCLOSURE  
(x1)



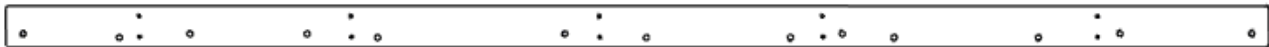
A4M05398 RAFTER CLIP  
(x8)



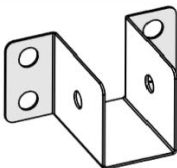
A4M04907 FASCIA BRACKET  
(x2)



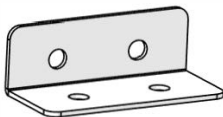
A4M04908 FASCIA BRACKET  
(x2)



A4M05605 RIDGE PLATE  
(x2)



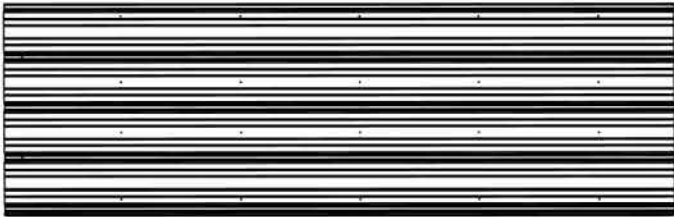
A4M04905 RIDGE CLIP  
(x4)



A4M04154 PURLIN SUPPORT BRACKET  
(x20)

# OWNER'S MANUAL - PARTS IDENTIFICATIONS

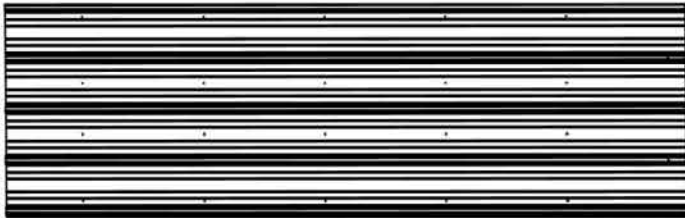
METAL COMPONENTS (NOT TO SCALE)



A4M04160 29GA STEEL SHEETING  
(x8)



A4M04903 29GA STEEL SHEETING  
(x2)



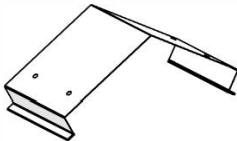
A4M05349 29GA STEEL SHEETING  
(x2)



A4M05604 29GA STEEL SHEETING  
(x6)



A4M05735 RIDGE CAP  
(x3)



A4M04328 RIDGE CAP SPLICE  
(x2)



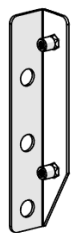
A4M04325 ROOF END TRIM  
(x2)



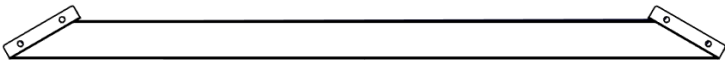
A4M04326 ROOF END TRIM  
(x2)

# OWNER'S MANUAL - PARTS IDENTIFICATIONS

METAL COMPONENTS (NOT TO SCALE)



C01 ANGLE BRACE BRACKET - A4M04148  
(x11) 1 1/16"x1 1/4"x6" (27x31x152)



R01 RAFTER SUPPORT BRACE - A4M04329  
(x4) 1 9/16"x4 3/8"x60 1/8" (40x111x1527)



C02 ANGLE BRACE BRACKET - A4M04153  
(x11) 1 1/16"x1 1/4"x6" (27x31x152)



C06 ANGLE BRACE - A4M04321  
(x4) 1 7/16"x5 5/16"x20 1/16" (36x135x509)



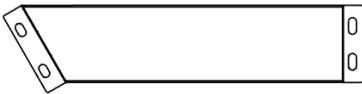
C05 ANGLE BRACE - A4M04320  
(x4) 1 7/16"x5 5/16"x20 1/16" (36x135x509)



C04 ANGLE BRACE - A4M04150  
(x3) 1 1/2"x5 15/16"x27 1/16" (38x151x687)



B08 GABLE SUPPORT - A4M04318  
(x3) 1 1/2"x5 15/16"x24 5/8" (38x152x625)



B09 GABLE SUPPORT - A4M04319  
(x3) 1 1/2"x5 15/16"x24 5/8" (38x152x625)



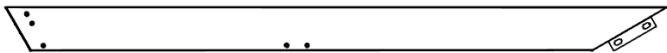
C03 ANGLE BRACE - A4M04149  
(x3) 1 1/2"x5 15/16"x27 1/16" (38x151x687)



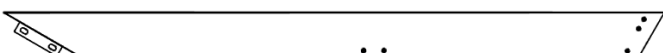
B01 GABLE BEAM - A4M04151  
(x3) 1 9/16"x5 1/4"x1826 (39x134x1827)



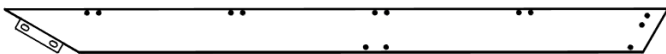
B02 GABLE BEAM - A4M04152  
(x3) 1 9/16"x5 1/4"x71 15/16" (39x134x1827)



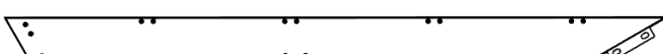
B03 GABLE BEAM - A4M04157  
(x2) 1 1/2"x5 1/4"x79 1/2" (38x134x2019)



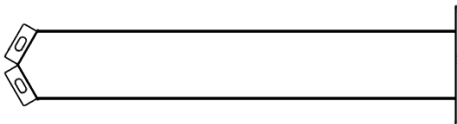
B04 GABLE BEAM - A4M04158  
(x2) 1 1/2"x5 1/4"x79 1/2" (38x134x2019)



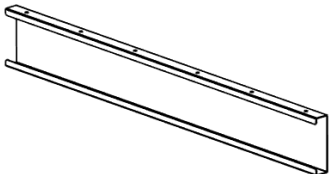
B05 GABLE BEAM - A4M05403  
(x1) 1 1/2"x5 1/4"x79 1/2" (38x134x2019)



B06 GABLE BEAM - A4M05402  
(x1) 1 1/2"x5 1/4"x79 1/2" (38x134x2019)



B07 VERTICAL GABLE SUPPORT - A4M04317  
(x3) 1 1/2"x9 1/16"x34 11/16" (38x230x882)



J1 SPLICE BRACKET - A4M02230  
(x3) 1 5/16"x5 3/16"x39 3/8" (33.2x131.2x1000)



# PRE-ASSEMBLY STEP 1 - SORTING WOOD PARTS

It is critical for ease of assembly that you take the time to sort and organize the wood and hardware.

---

## WOOD PARTS:

- Organize wood parts by the three-digit, alpha-numeric number stamped on each board (ex. P01).
- If there are multiple boards with the same stamped number, stack those pieces together.
- Stamps can be found on the flat surface of the boards or on the end of the boards.
- Allow yourself plenty of room - the wood pieces can take up a significant amount of space.

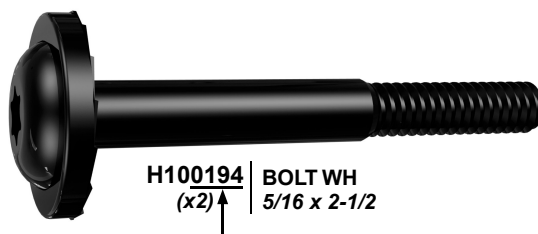
**NOTE: CARTONS ARE NOT ORGANIZED BY BOARD NUMBER.**



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## HARDWARE PARTS:

- We recommend that you have a separate table to organize the hardware.
- Hardware bags are printed with a seven-digit, alpha-numeric part number.
- You can organize your hardware by part number or group by hardware type (i.e. bolts, nuts, etc.).
- During assembly you only need to reference the last four digits of the number.



PRE-ASSEMBLY STEP 2 - TOOLS REQUIRED



Cordless Drill  
or Electric Drill



Drill  
Attachments:  
Phillips Head



1/8", 3/16", 3/8" &  
7/16" Drill Bits



Phillips Screw Driver



Open End  
Wrenches 1/2" &  
9/16"



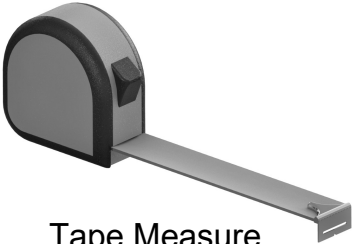
3/8" Drive Ratchet, 1/2" &  
7/16" STD Sockets 1/2" & 7/16"  
Deep Sockets



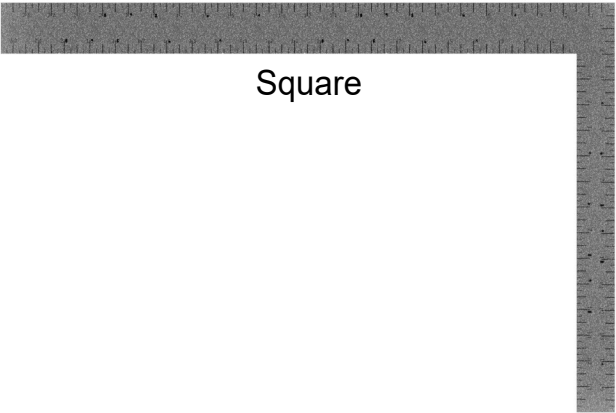
Claw Hammer



Rubber Mallet  
- Optional



Tape Measure



Square



Level 24"





8 FOOT LADDER REQUIRED

# PRE-ASSEMBLY STEP 3 - CHOOSE YOUR ASSEMBLY METHOD



There are several types of assembly instructions available to you.

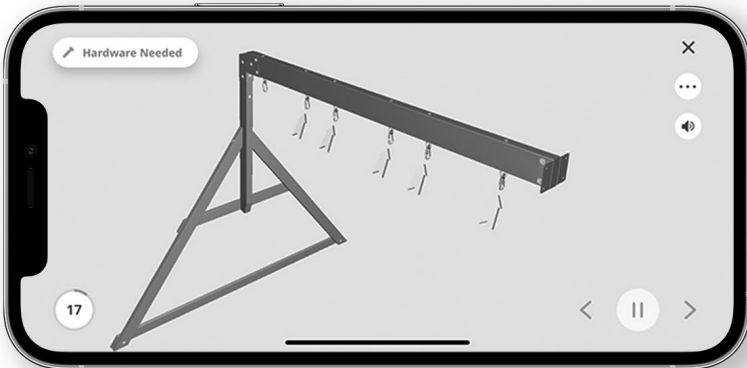
1. Printed Assembly Manual included with your set
2. BILT APP - 3D interactive instructions
3. Combination of the Printed Manual and BILT APP (Note: Step numbers can differ between the two methods)






## Scan for easy 3D instructions

Download the BILT app  
before you begin

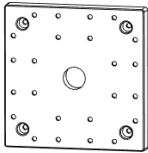




# STEP 1 - POST ASSEMBLY

	P01 POST - W2A04544 (x2) 6"X6"X89 3/8" (152x152x2270)
	P02 POST - W2A04545 (x2) 6"X6"X89 3/8" (152x152x2270)
	P05 POST - W2A04800 (x2) 6"X6"X89 3/8" (152x152x2270)

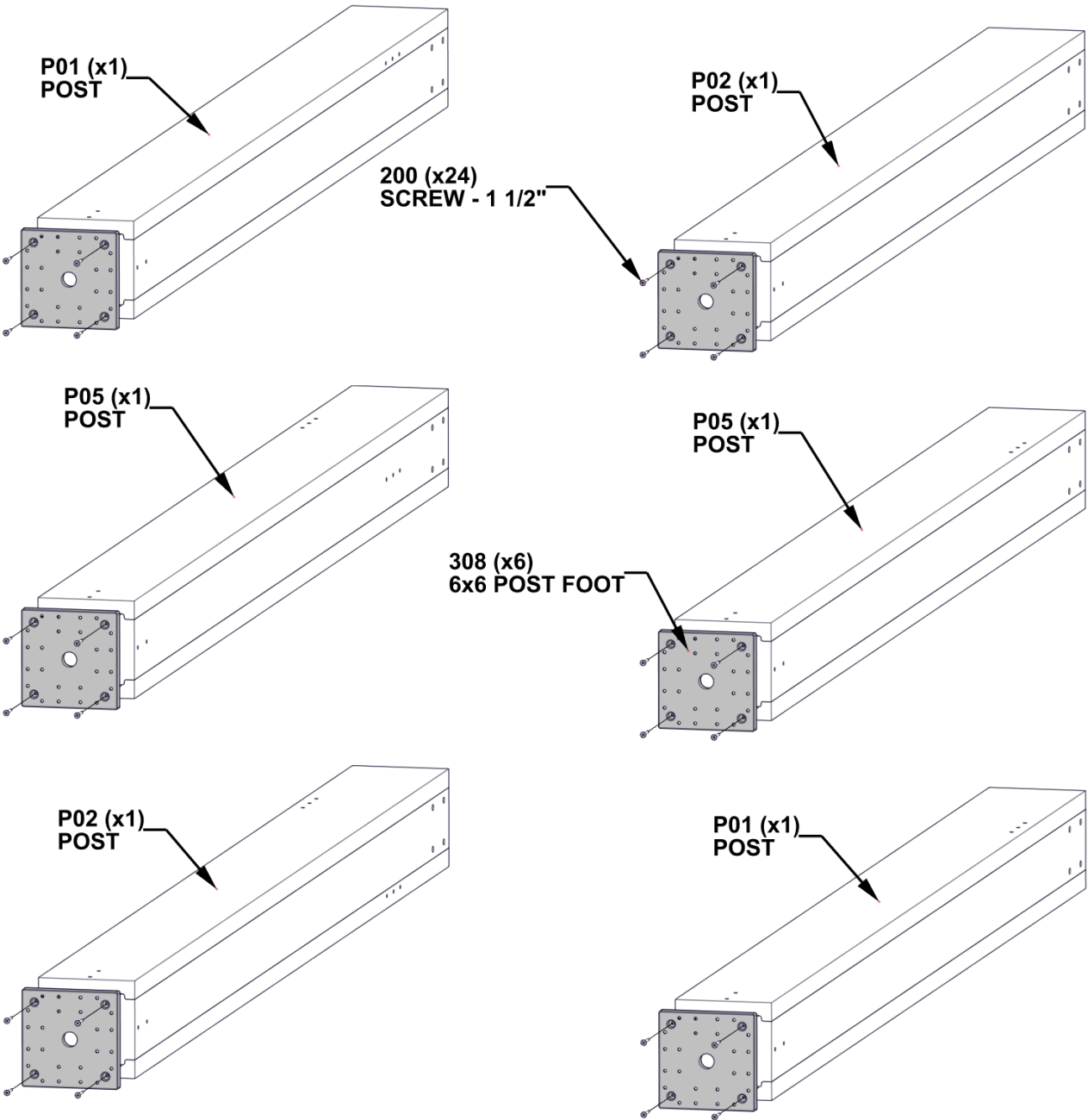
QTY	PART NUMBER	DESCRIPTION
24	H100200	SCREW PFH 8x1 1/2 BLK



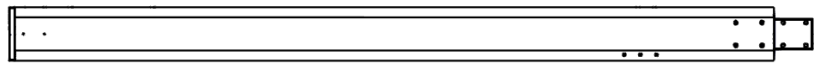
A6P00308 6x6 POST FOOT  
(x6)

- FOR EASE OF ASSEMBLY, WE RECOMMEND USING SAWHORSES FOR STEPS 1-7.

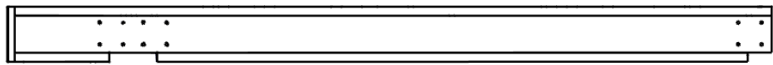
**CENTER POST FOOT AND DRILL 1/8" [3mm] PILOT HOLES FOR THE ATTACHMENT OF HARDWARE**



# STEP 2 - BEAM ASSEMBLY

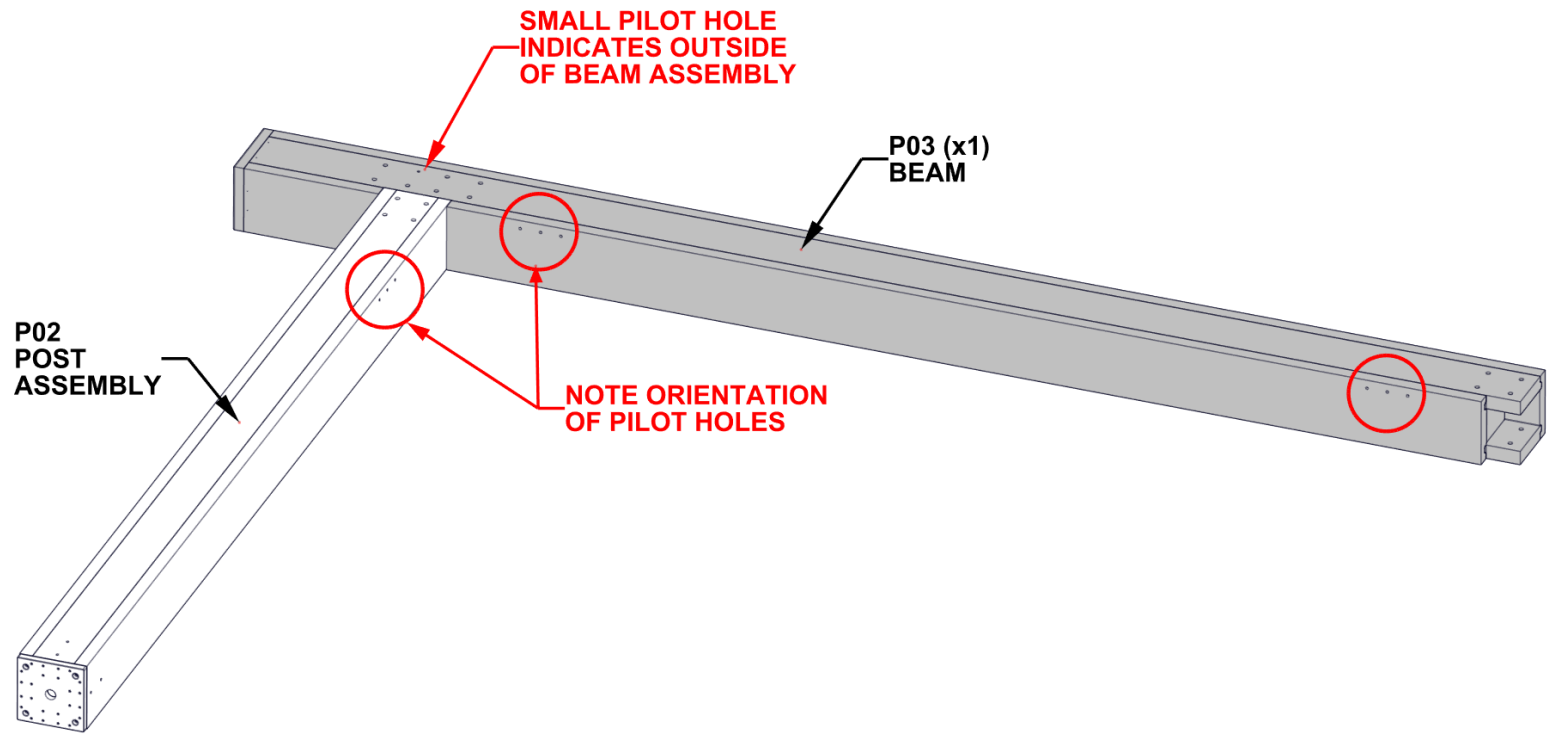


P02 POST ASSEMBLY



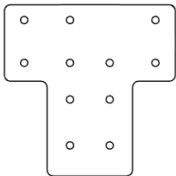
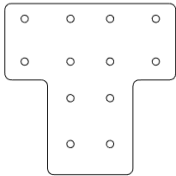
P03 BEAM - W2A04781  
(x1) 6"x6 15/16"x114" (152x177x2896)

- SLIDE P02 POST INTO P03 BEAM, RUBBER MALLET MAY NEED TO BE USED TO TAP PARTS IN PLACE.
- PILOT HOLES CIRCLED IN RED INDICATE OUTSIDE BEAM ASSEMBLY.



# STEP 3 - BEAM ASSEMBLY

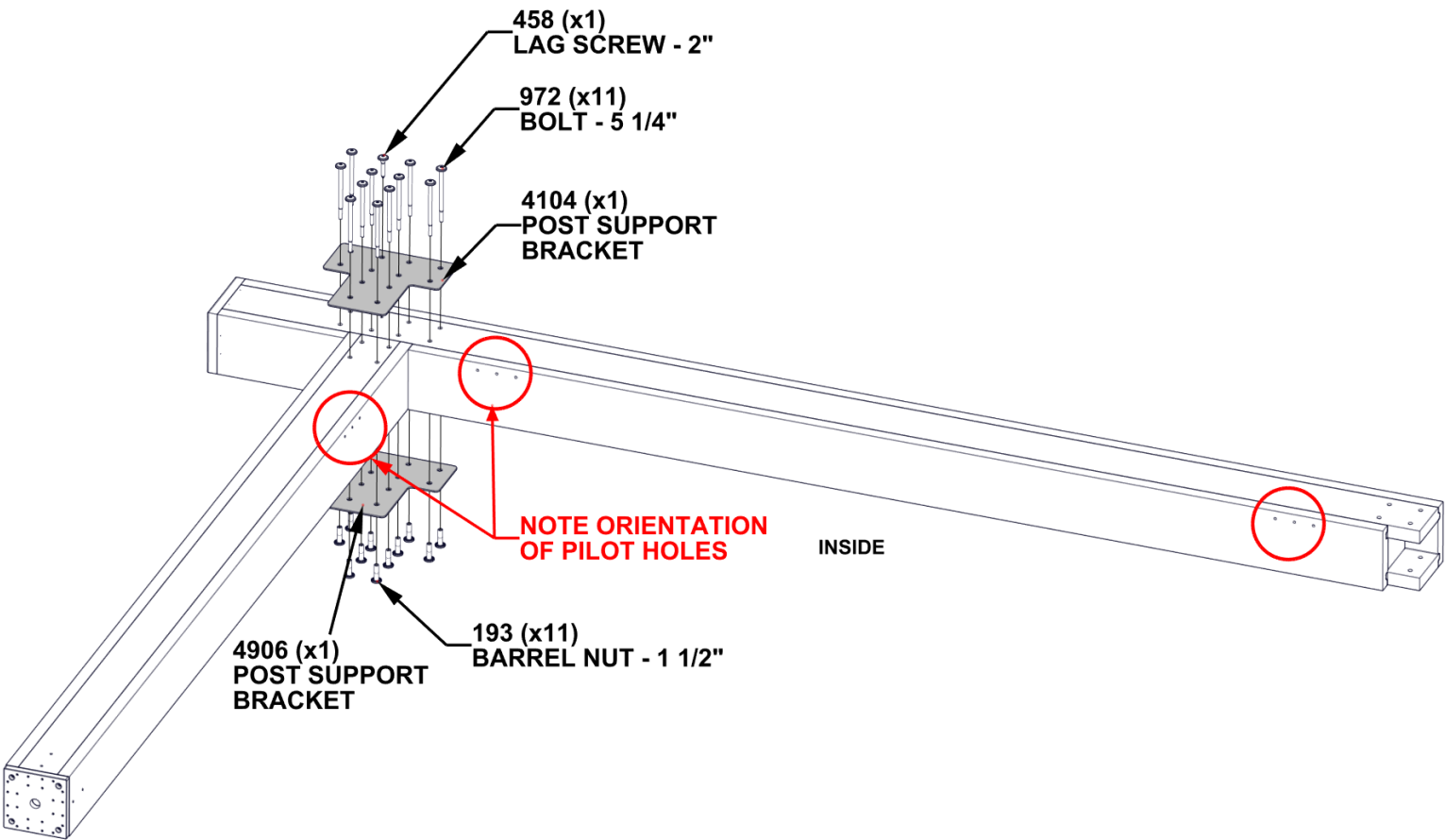
QTY	PART NUMBER	DESCRIPTION
11	H100193	NUT BARREL WH 5/16 X 1 1/2 BLK
1	H100458	LAG SCREW WH 5/16x2 BLK
11	H100972	BOLT WH 5/16x5 1/4 BLK



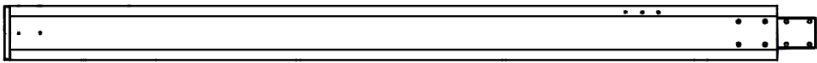
A4M04104 POST SUPPORT BRACKET  
(x1)

A4M04906 POST SUPPORT BRACKET  
(x1)

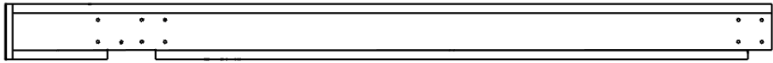
- A4M04104 POST SUPPORT BRACKET WILL BE MOUNTED ON THE OUTSIDE OF THE ASSEMBLY.
- H100458 LAG SCREW WILL BE FASTENED IN SMALL PILOT HOLE NOTED IN PREVIOUS STEP.
- IF HOLES DO NOT ALIGN, USE A 7/16" [10mm] DRILL BIT AND METAL BRACKET AS A GUIDE TO DRILL THOUGH BOARDS.



# STEP 4 - BEAM ASSEMBLY

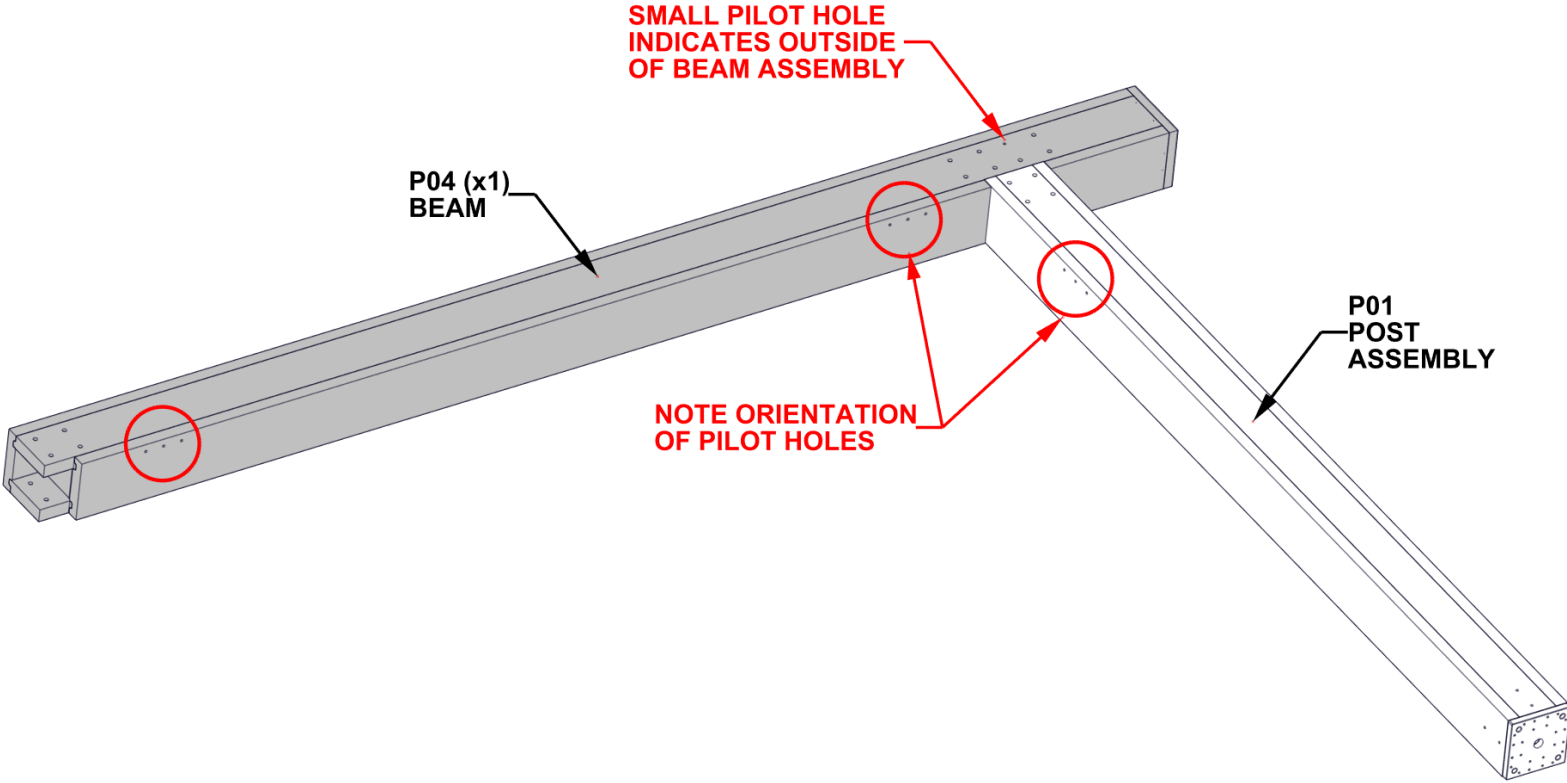


P01 POST ASSEMBLY



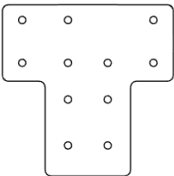
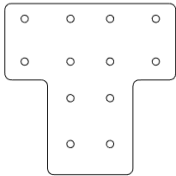
P04 BEAM - W2A04782  
(x1) 6"x6 15/16"x114" (152x177x2896)

- SLIDE P01 POST INTO P04 BEAM, RUBBER Mallet MAY NEED TO BE USED TO TAP PARTS IN PLACE.



# STEP 5 - BEAM ASSEMBLY

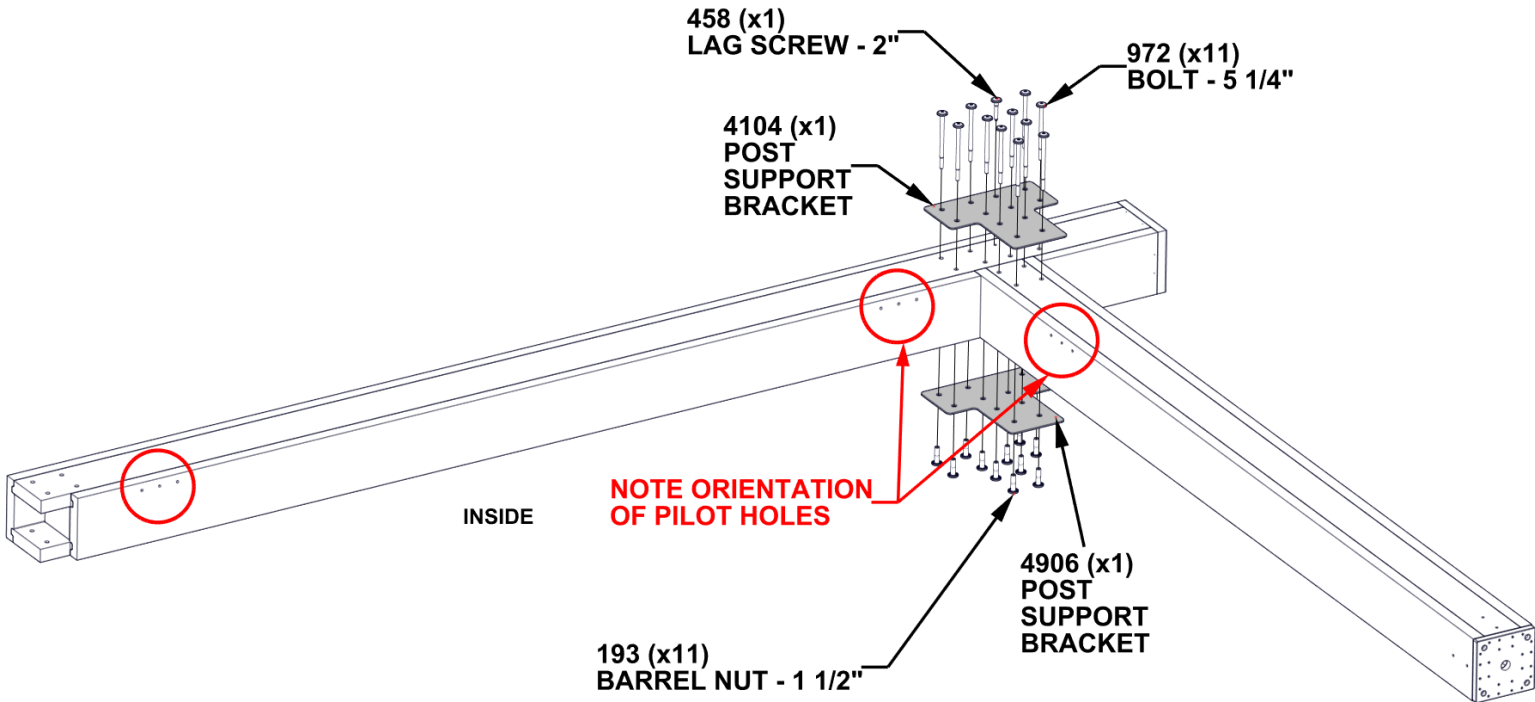
QTY	PART NUMBER	DESCRIPTION
11	H100193	NUT BARREL WH 5/16 X 1 1/2 BLK
1	H100458	LAG SCREW WH 5/16x2 BLK
11	H100972	BOLT WH 5/16x5 1/4 BLK



A4M04104 POST SUPPORT BRACKET (x1)

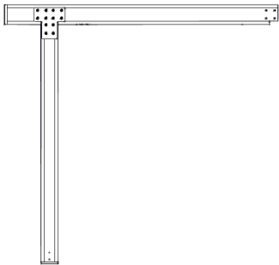
A4M04906 POST SUPPORT BRACKET (x1)

- A4M04104 POST SUPPORT BRACKET WILL BE MOUNTED ON THE OUTSIDE OF THE ASSEMBLY.
- H100458 LAG SCREW WILL BE FASTENED IN SMALL PILOT HOLE NOTED IN PREVIOUS STEP.
- IF HOLES DO NOT ALIGN, USE A 7/16" [10mm] DRILL BIT AND METAL BRACKET AS A GUIDE TO DRILL THROUGH THE BOARD

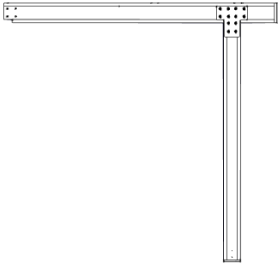




# STEP 6 - BEAM ASSEMBLY

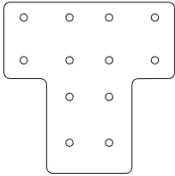


BEAM ASSEMBLY  
FROM STEP 3



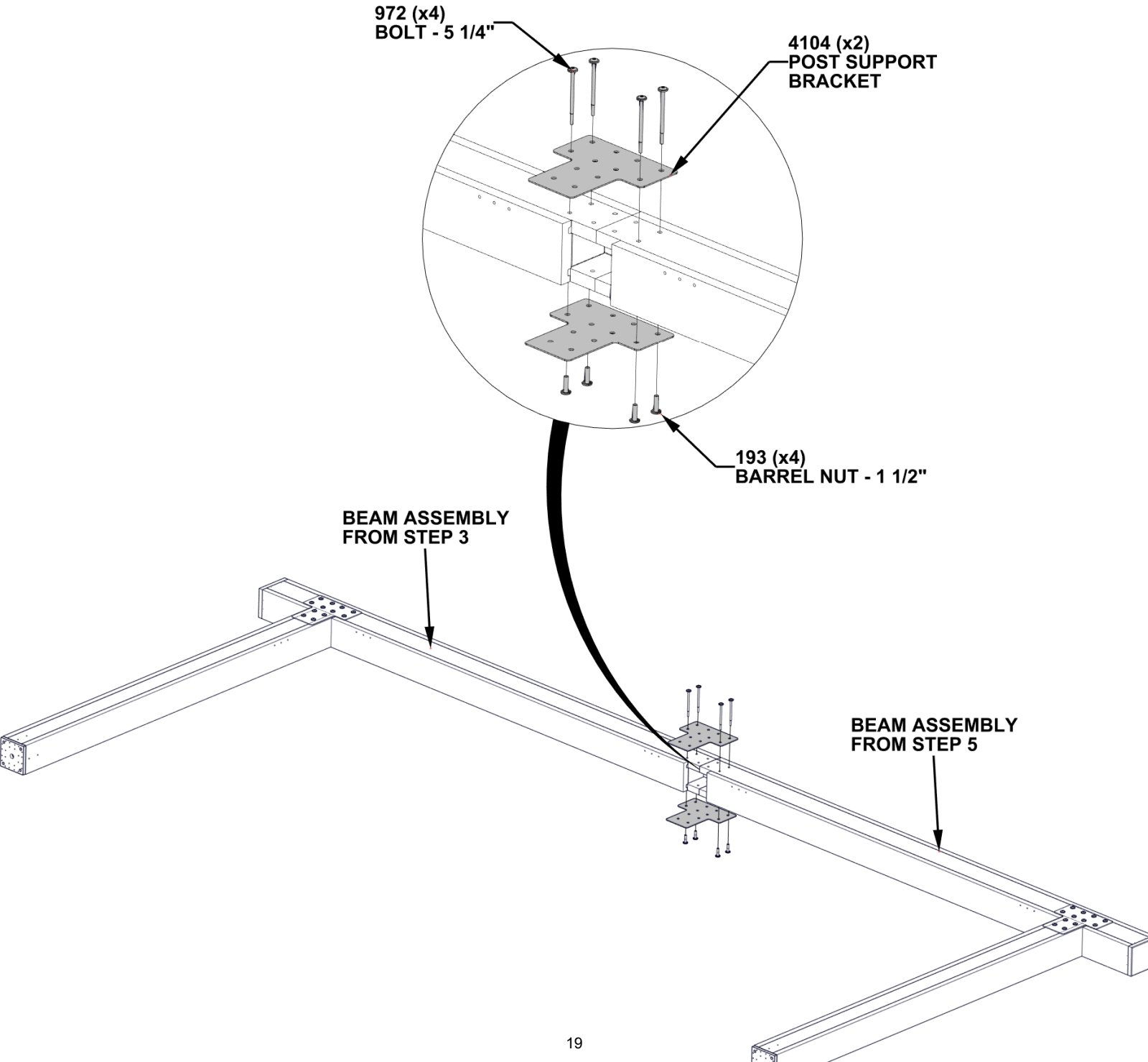
BEAM ASSEMBLY  
FROM STEP 5

QTY	PART NUMBER	DESCRIPTION
4	H100193	NUT BARREL WH 5/16 X 1 1/2 BLK
4	H100972	BOLT WH 5/16x5 1/4 BLK

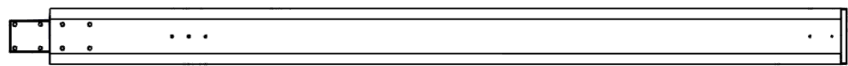


A4M04104 (x2) POST SUPPORT BRACKET

**- HAND TIGHTEN ONLY.**  
- IF HOLES DO NOT ALIGN, USE A 7/16" [10mm] DRILL BIT AND METAL BRACKET AS A GUIDE TO DRILL THROUGH THE BOARDS.

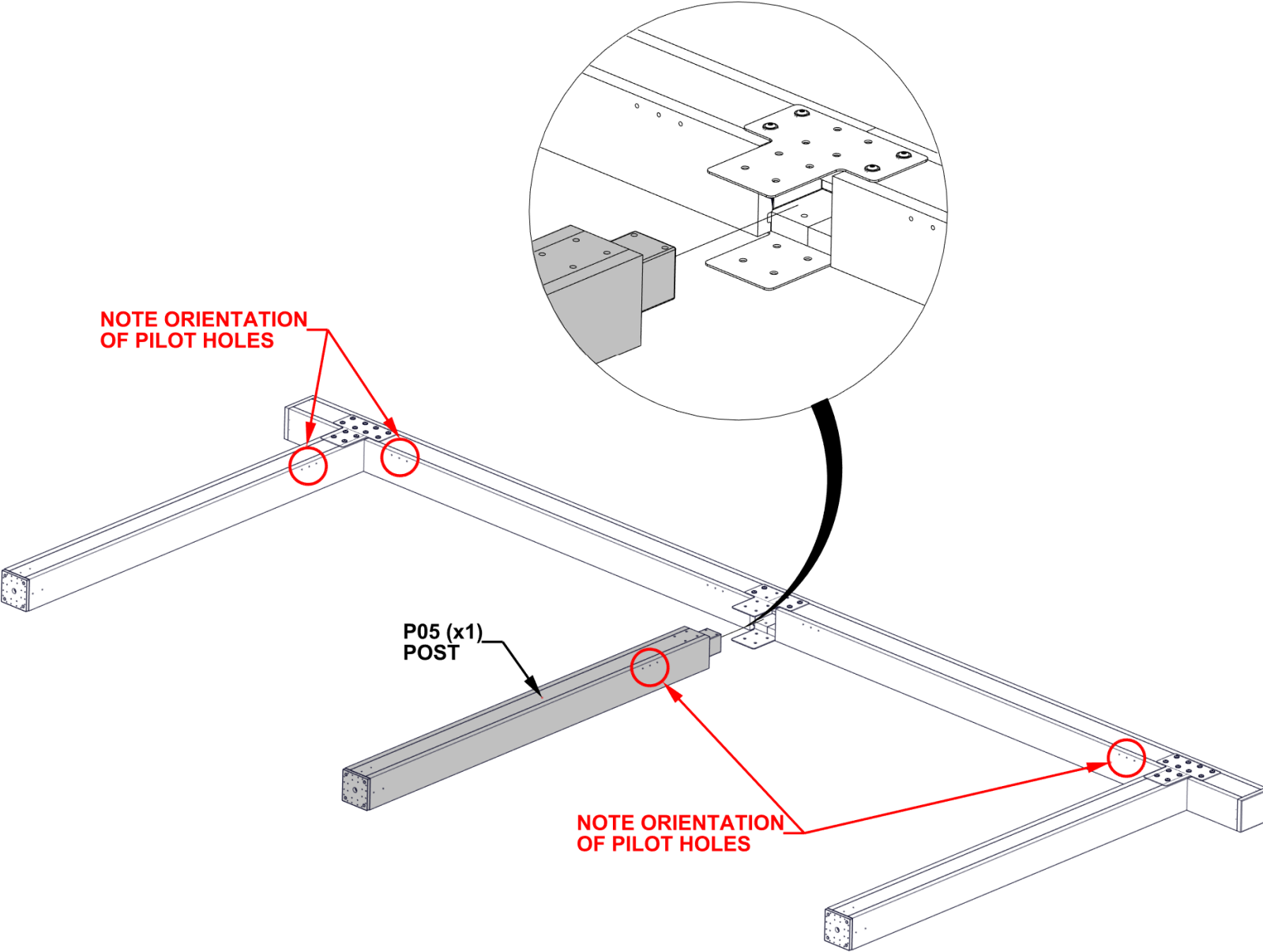


# STEP 7 - BEAM ASSEMBLY



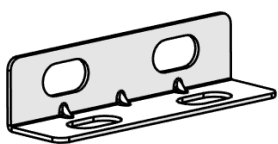
P05 POST - W2A04800  
(x1) 6"X6"X89 3/8" (152x152x2270)

- SLIDE P05 POST INTO BEAM ASSEMBLY, RUBBER MALLET MAY NEED TO BE USED TO TAP PARTS IN PLACE.



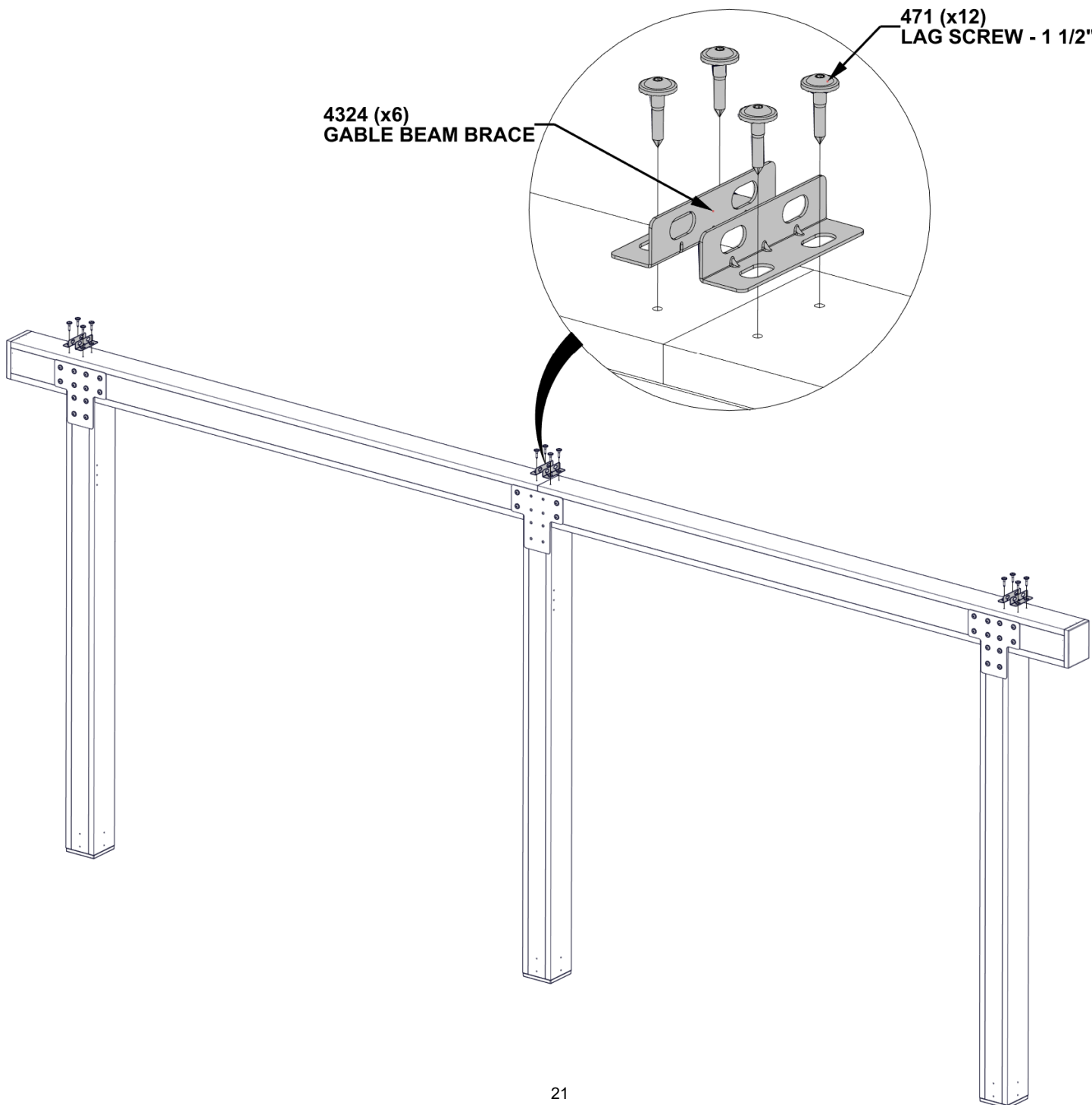
# STEP 8 - BEAM ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
12	H100471	LAG SCREW WH 5/16x1 1/2 BLK



A4M04324 GABLE BEAM BRACE  
(x6)

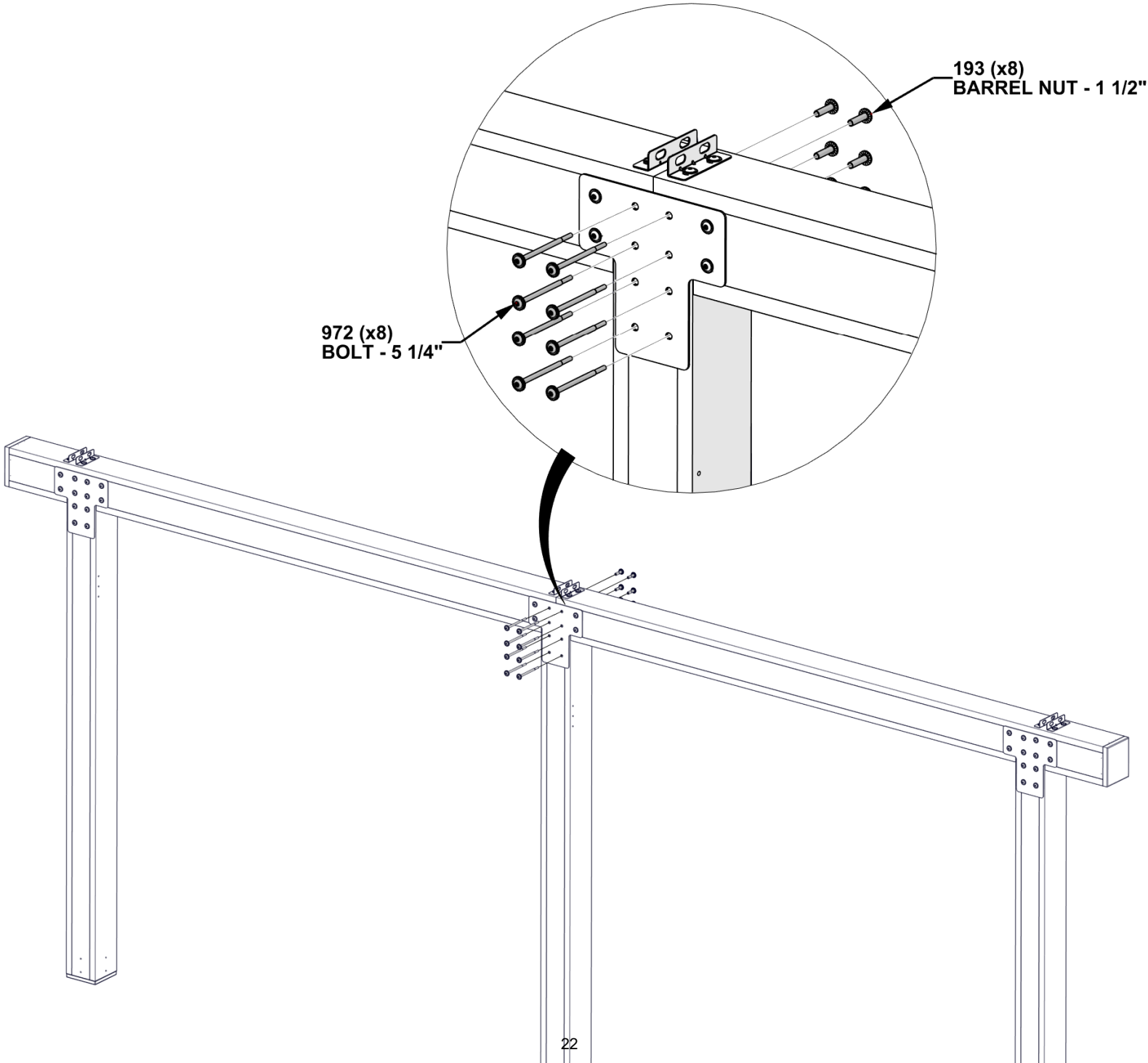
- ALIGN GABLE BEAM BRACE WITH PILOT HOLES LOCATED ON OF BEAM ASSEMBLY.



# STEP 9 - BEAM ASSEMBLY

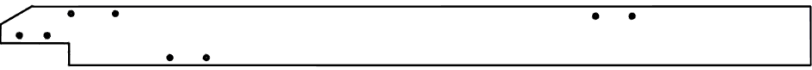
QTY	PART NUMBER	DESCRIPTION
8	H100193	NUT BARREL WH 5/16 X 1 1/2 BLK
8	H100972	BOLT WH 5/16x5 1/4 BLK

- **HAND TIGHTEN ONLY. AFTER ALL HARDWARE HAS BEEN INSTALLED, FULLY TIGHTEN HARDWARE.**
- STAND BEAM ASSEMBLY IN THE UPRIGHT POSITION AND ATTACH REMAINING HARDWARE AS SHOWN.
- AFTER HARDWARE HAS BEEN INSTALLED, SET BEAM ASSEMBLY BACK ON THE GROUND.
- IF HOLES DO NOT ALIGN, USE A 7/16" [10mm] DRILL BIT AND METAL BRACKET AS A GUIDE TO DRILL THROUGH THE BOARDS.

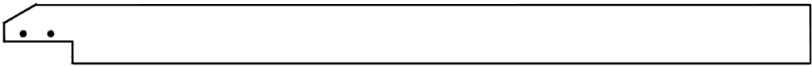


**REPEAT POST AND BEAM ASSEMBLY  
STEPS 2 THROUGH 9**

# STEP 10 - GABLE ASSEMBLY

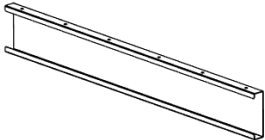


B01 GABLE BEAM - A4M04151  
(x2) 1 9/16"x5 1/4"x1826 (39x134x1827)



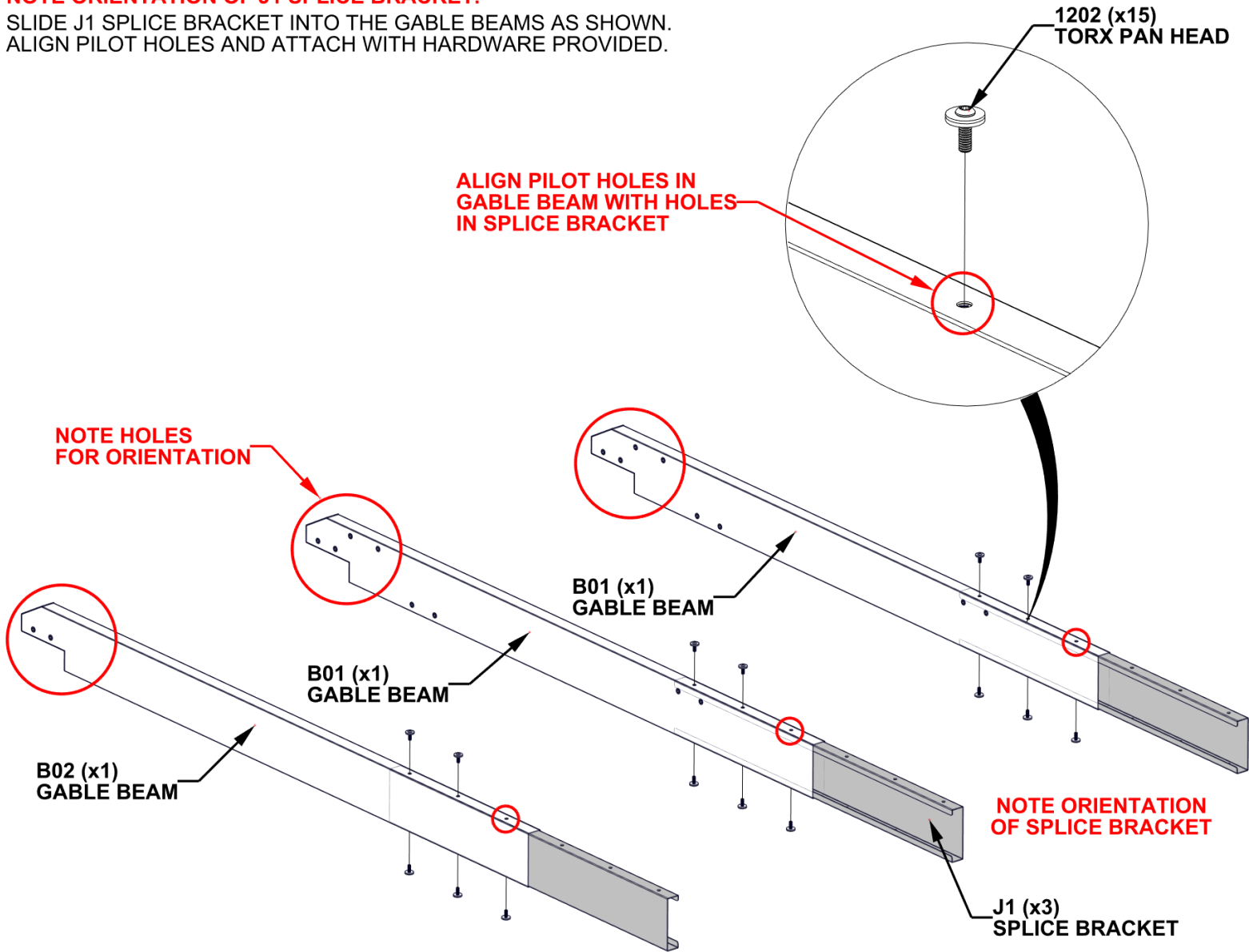
B02 GABLE BEAM - A4M04152  
(x1) 1 9/16"x5 1/4"x71 15/16" (39x134x1827)

QTY	PART NUMBER	DESCRIPTION
15	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



J1 SPLICE BRACKET - A4M02230  
(x3) 1 5/16"x5 3/16"x39 3/8" (33x131x1000)

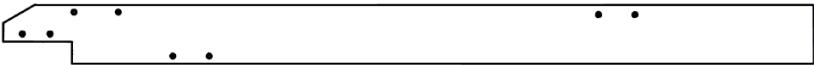
- HAND TIGHTEN HARDWARE.
- NOTE ORIENTATION OF J1 SPLICE BRACKET.
- SLIDE J1 SPLICE BRACKET INTO THE GABLE BEAMS AS SHOWN.
- ALIGN PILOT HOLES IN GABLE BEAM WITH HOLES IN SPLICE BRACKET.



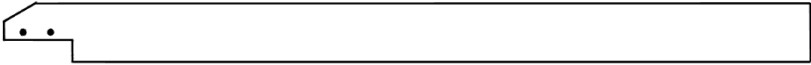
LEAVE CIRCLED SLOTS ABOVE  
EMPTY, HARDWARE WILL BE  
ADDED IN FUTURE STEPS.

# STEP 11 - GABLE ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
15	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

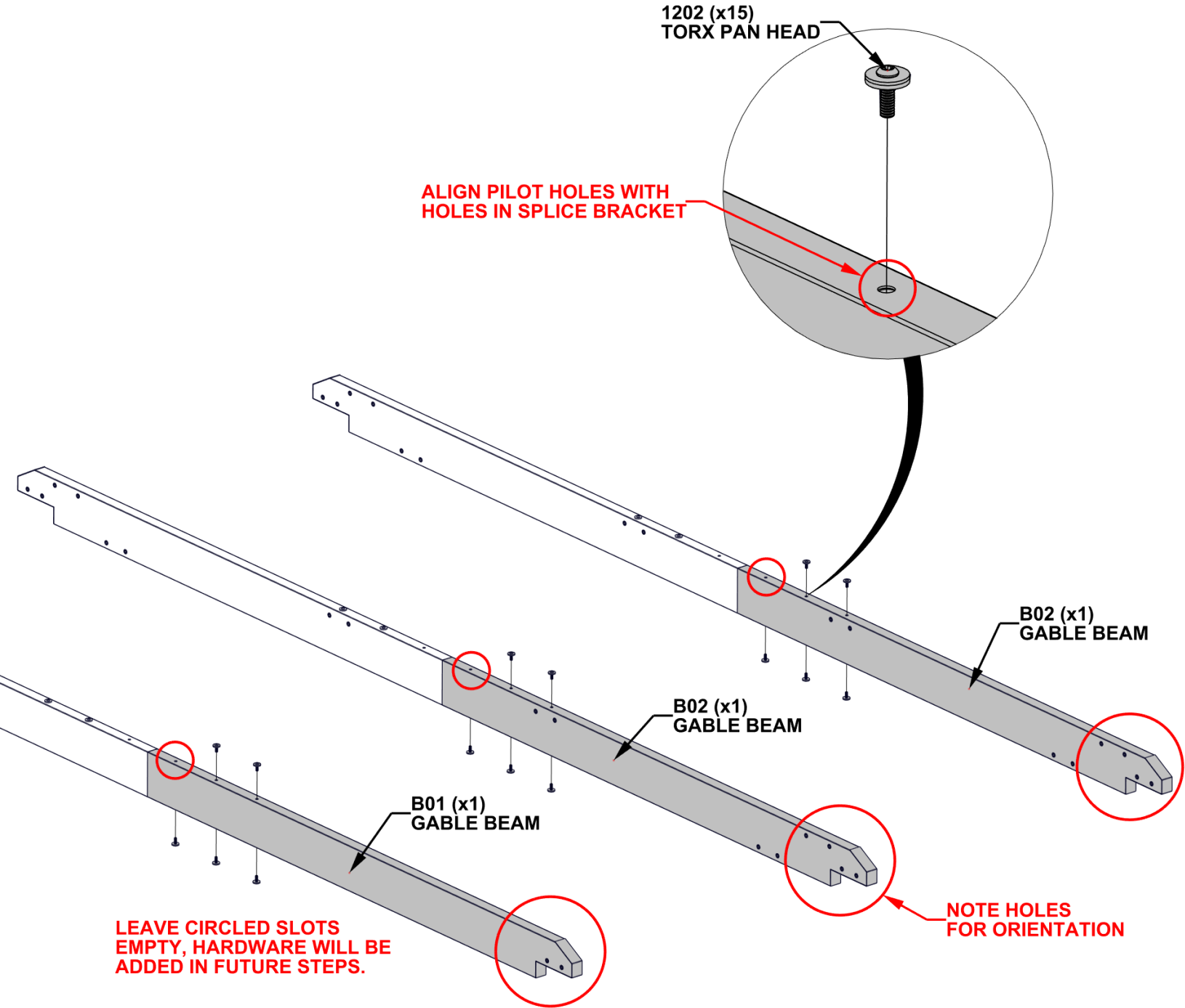


B01 GABLE BEAM - A4M04151  
(x1) 1 9/16"x5 1/4"x1826 (39x134x1827)

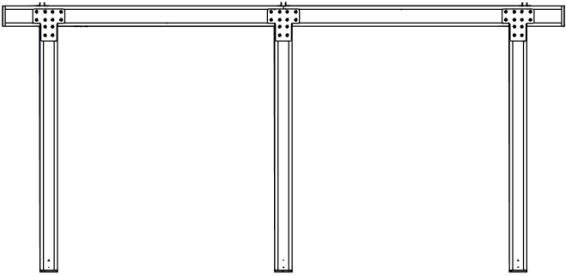


B02 GABLE BEAM - A4M04152  
(x2) 1 9/16"x5 1/4"x71 15/16" (39x134x1827)

- AFTER HARDWARE HAS BEEN INSERTED, FULLY TIGHTEN HARDWARE.
- SLIDE GABLE BEAMS B01 AND B02 OVER J1 SPLICE BRACKET.
- ALIGN PILOT HOLES AND ATTACH WITH HARDWARE PROVIDED.

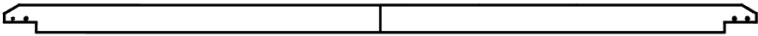


# STEP 12 - FRAME ASSEMBLY



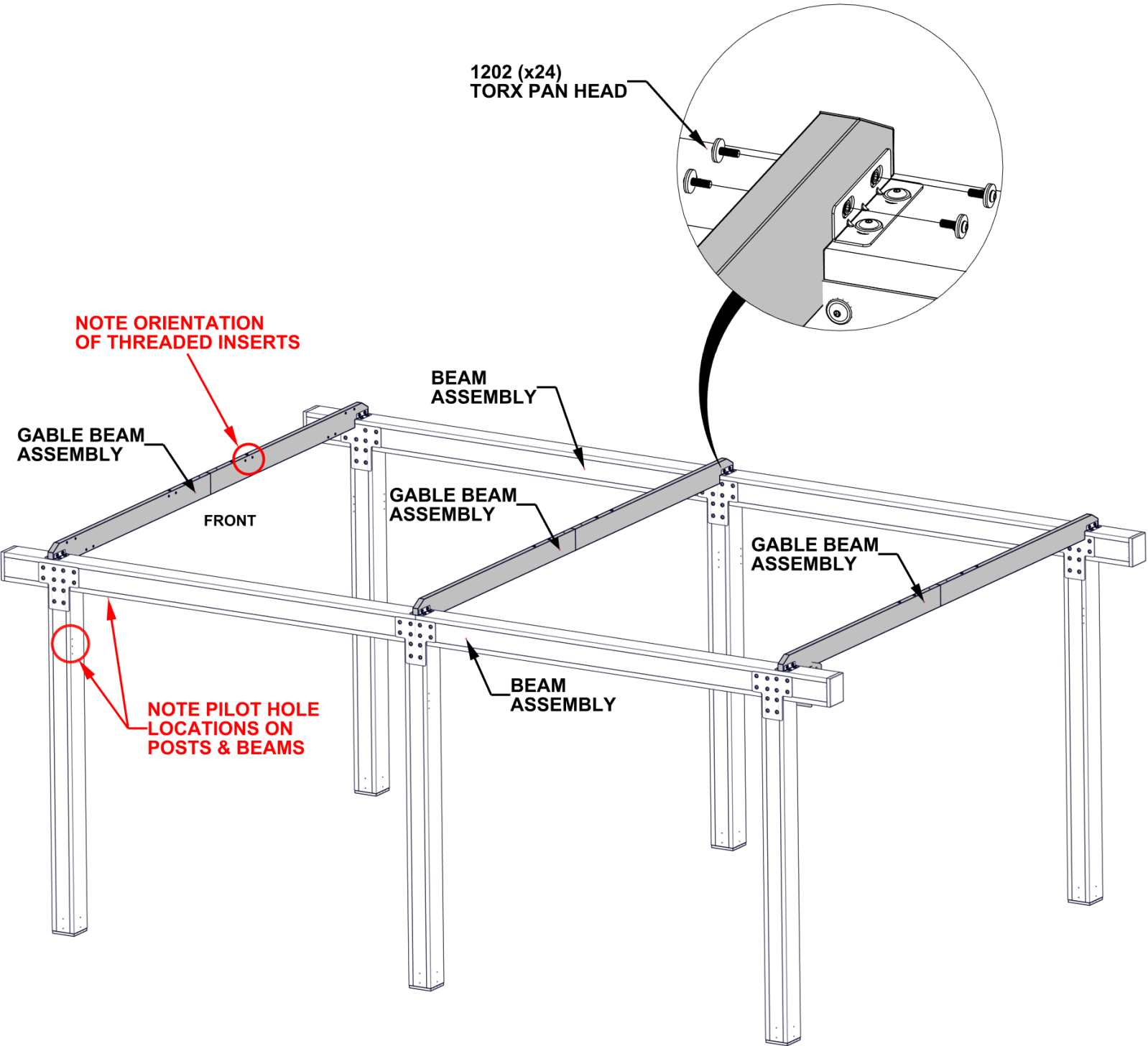
BEAM ASSEMBLY  
(x2)

QTY	PART NUMBER	DESCRIPTION
24	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



GABLE BEAM ASSEMBLY  
(x3)

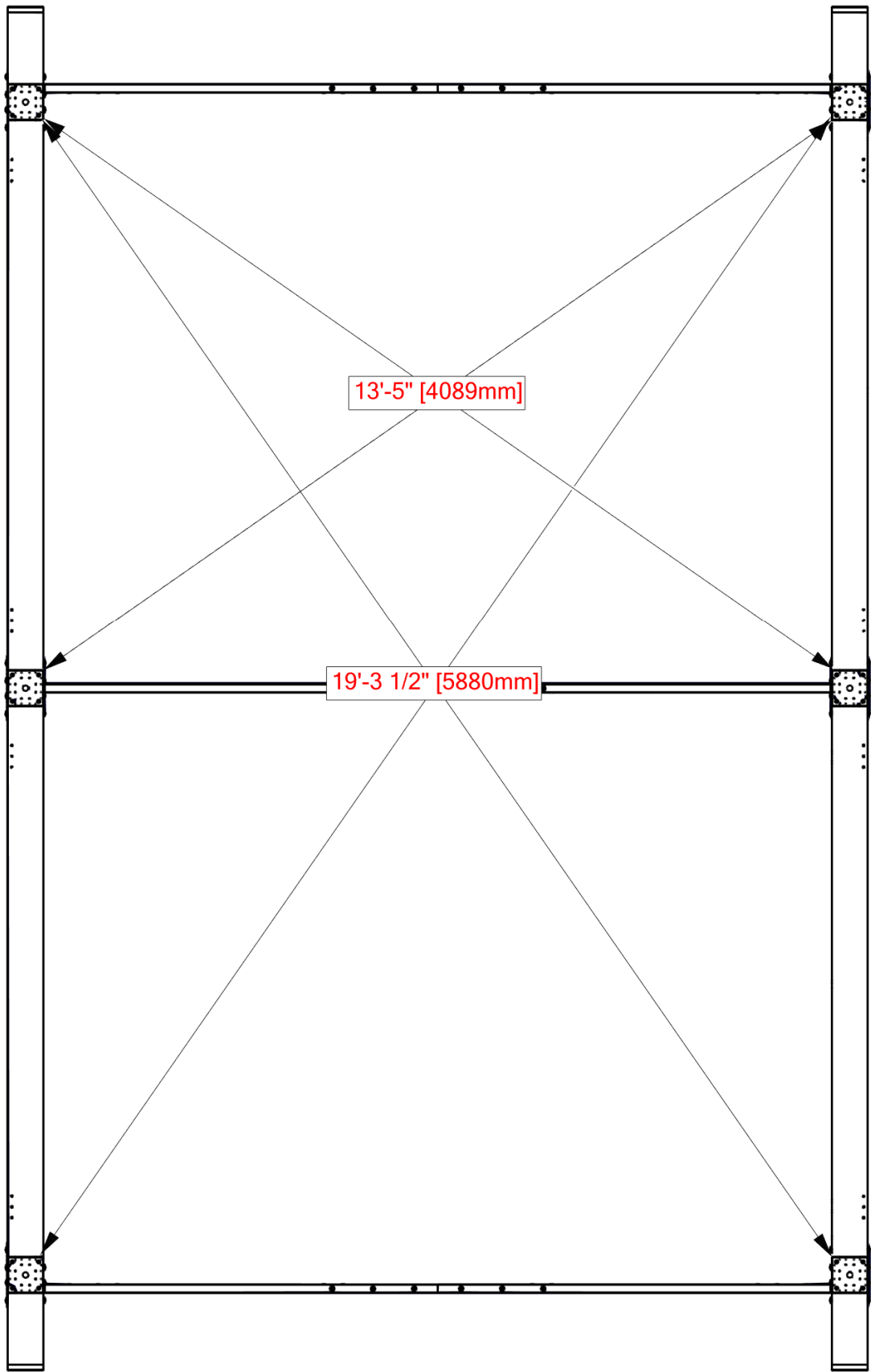
- HAND TIGHTEN HARDWARE.
- ADDITIONAL PEOPLE MAY BE HELPFUL FOR THIS STEP.



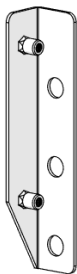
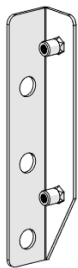


# STEP 13 - SQUARE ASSEMBLY

- CRITICAL:**
- SQUARE UNIT BEFORE PROCEEDING TO NEXT STEPS.
  - THE BELOW DIMENSIONS ARE CRITICAL TO THE FINAL ASSEMBLY.
  - MEASUREMENTS SHOULD BE WITHIN +/- 1/4" [6mm].
  - MEASUREMENTS OUTSIDE OF TOLERANCE WILL LEAD TO ISSUES ON FUTURE ASSEMBLY STEPS.
  - AFTER UNIT HAS BEEN SQUARED, COMPLETELY TIGHTEN HARDWARE.



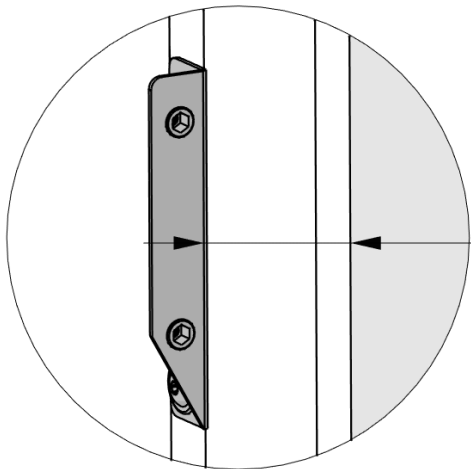
# STEP 14 - ANGLE BRACE ASSEMBLY



QTY	PART NUMBER	DESCRIPTION
18	H100458	LAG SCREW WH 5/16x2 BLK

- C01 ANGLE BRACE BRACKET - A4M04148  
(x3) 1 1/16"x1 1/4"x6" (27x31x152)
- C02 ANGLE BRACE BRACKET - A4M04153  
(x3) 1 1/16"x1 1/4"x6" (27x31x152)

- ALIGN BRACKET WITH PILOT HOLES IN POST AND FOLLOW MEASURMENTS AS SHOWN.



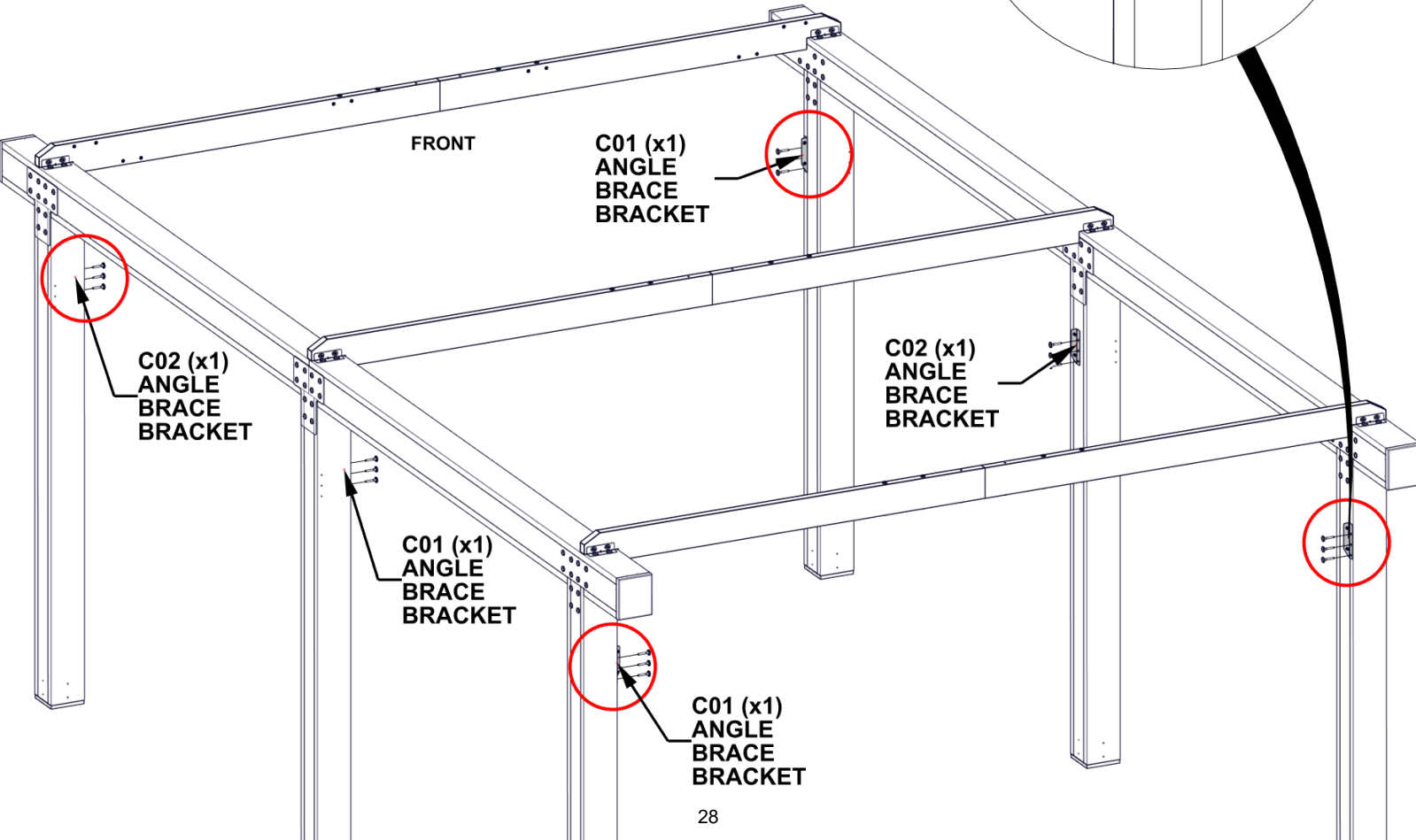
4-5/8" [117mm]

NOTE ORIENTATION OF  
BRACKET ON POST.  
THE ANGLED PORTION  
FACES DOWN.

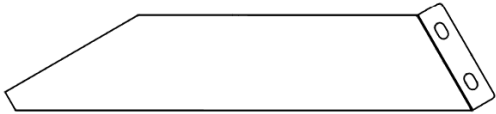
458 (x18)  
LAG SCREW - 2"

C02 (x1)  
ANGLE  
BRACE  
BRACKET

HAND TIGHTEN HARDWARE, MEASURE FROM  
THE INSIDE OF THE POST TO BRACKET AS SHOWN.  
DO THIS FOR THE 4 OUTSIDE CORNER POSTS.  
THIS MEASURMENT SHOULD BE 4-5/8" [117mm].



# STEP 15 - ANGLE BRACE ASSEMBLY



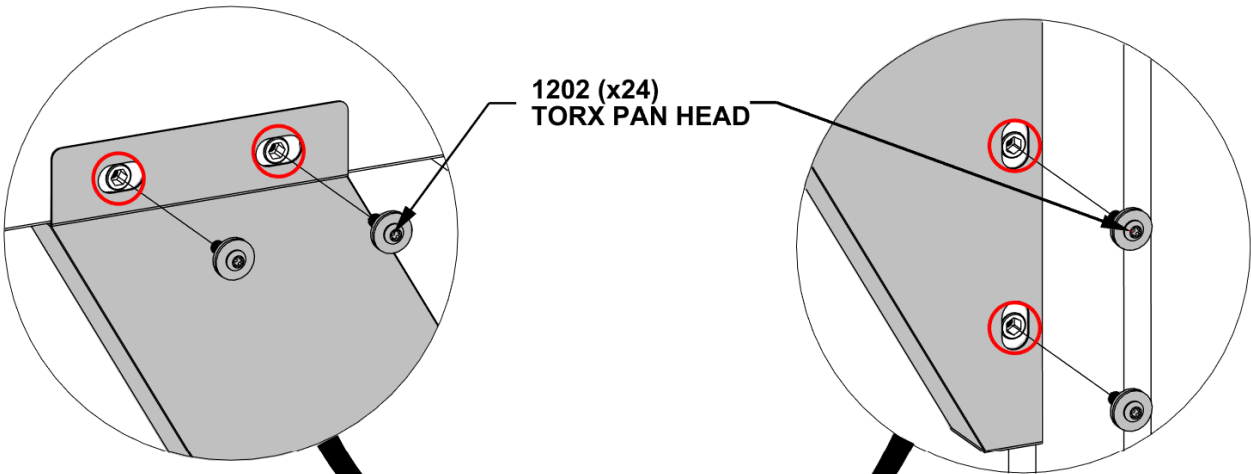
C03 ANGLE BRACE - A4M04149  
(x3) 1 1/2"x5 15/16"x27 1/16" (38x151x687)



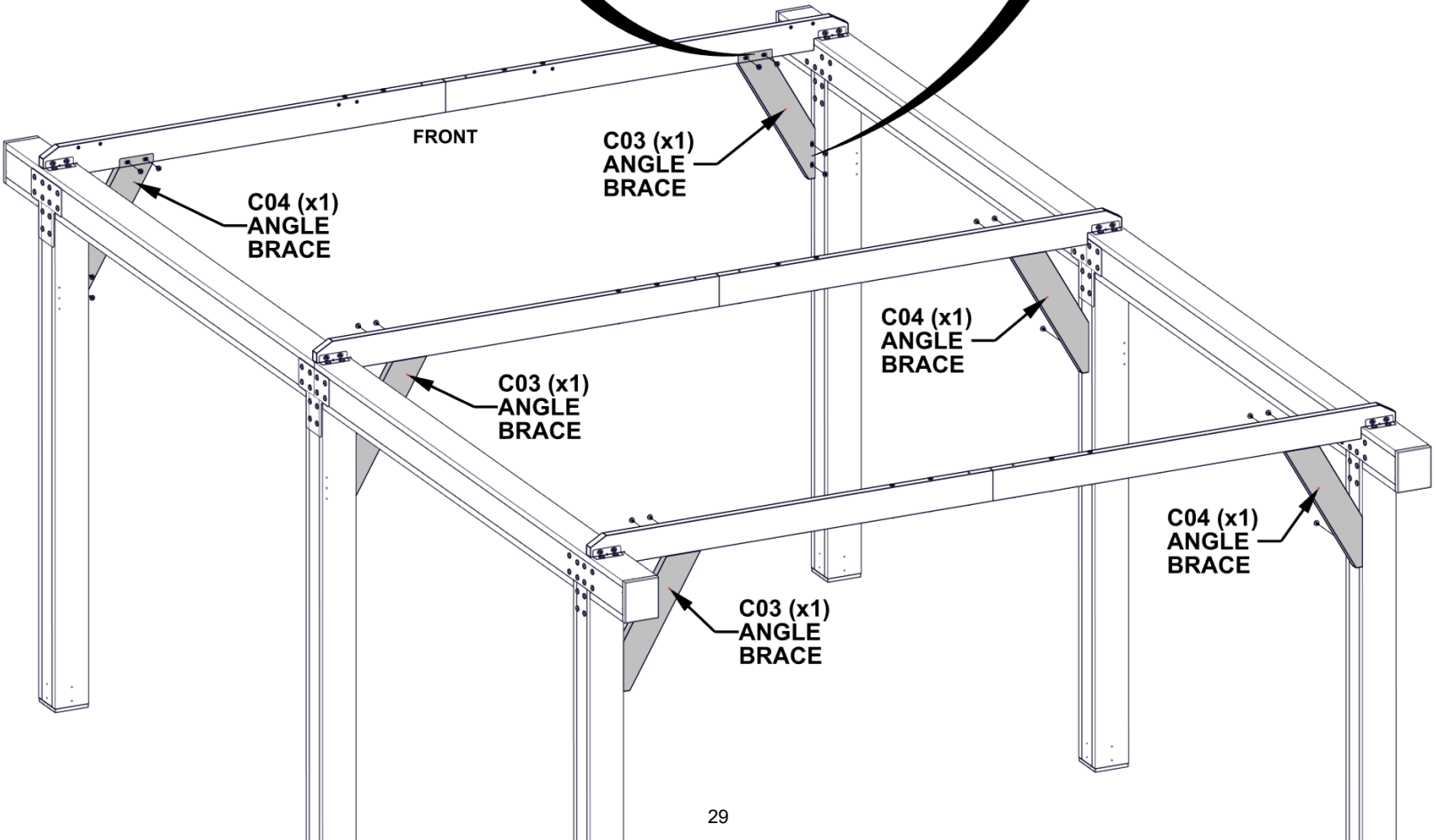
C04 ANGLE BRACE - A4M04150  
(x3) 1 1/2"x5 15/16"x27 1/16" (38x151x687)

QTY	PART NUMBER	DESCRIPTION
24	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

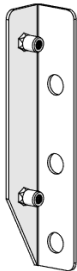
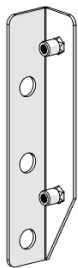
- HAND TIGHTEN UNTIL ALL HARDWARE IS INSERTED, THEN FULLY TIGHTEN.
- ALIGN ANGLE BRACE WITH THREADED INSERTS AS SHOWN.



1202 (x24)  
TORX PAN HEAD



# STEP 16 - ANGLE BRACE ASSEMBLY



QTY	PART NUMBER	DESCRIPTION
24	H100458	LAG SCREW WH 5/16x2 BLK

- C01    ANGLE BRACE BRACKET - A4M04148  
(x4)    1 1/16"x1 1/4"x6" (27x31x152)
- C02    ANGLE BRACE BRACKET - A4M04153  
(x4)    1 1/16"x1 1/4"x6" (27x31x152)

- MEASURE 4-5/8" [117mm] FROM THE INSIDE OF THE POST TO THE BRACKET.
- ALIGN BRACKET WITH PILOT HOLES IN POST AS SHOWN.

C01 (x1)  
ANGLE  
BRACE  
BRACKET

458 (x24)  
LAG SCREW - 2"

C02 (x1)  
ANGLE  
BRACE  
BRACKET

NOTE ORIENTATION OF BRACKET  
ON POST. THE ANGLED PORTION  
FACES AWAY FROM CORNER OF  
BEAM/POST ASSEMBLY.

C01 (x1)  
ANGLE  
BRACE  
BRACKET

C02 (x1)  
ANGLE  
BRACE  
BRACKET

C01 (x1)  
ANGLE  
BRACE  
BRACKET

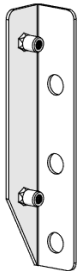
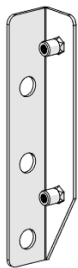
C02 (x1)  
ANGLE  
BRACE  
BRACKET

FRONT

C01 (x1)  
ANGLE  
BRACE  
BRACKET

C02 (x1)  
ANGLE  
BRACE  
BRACKET

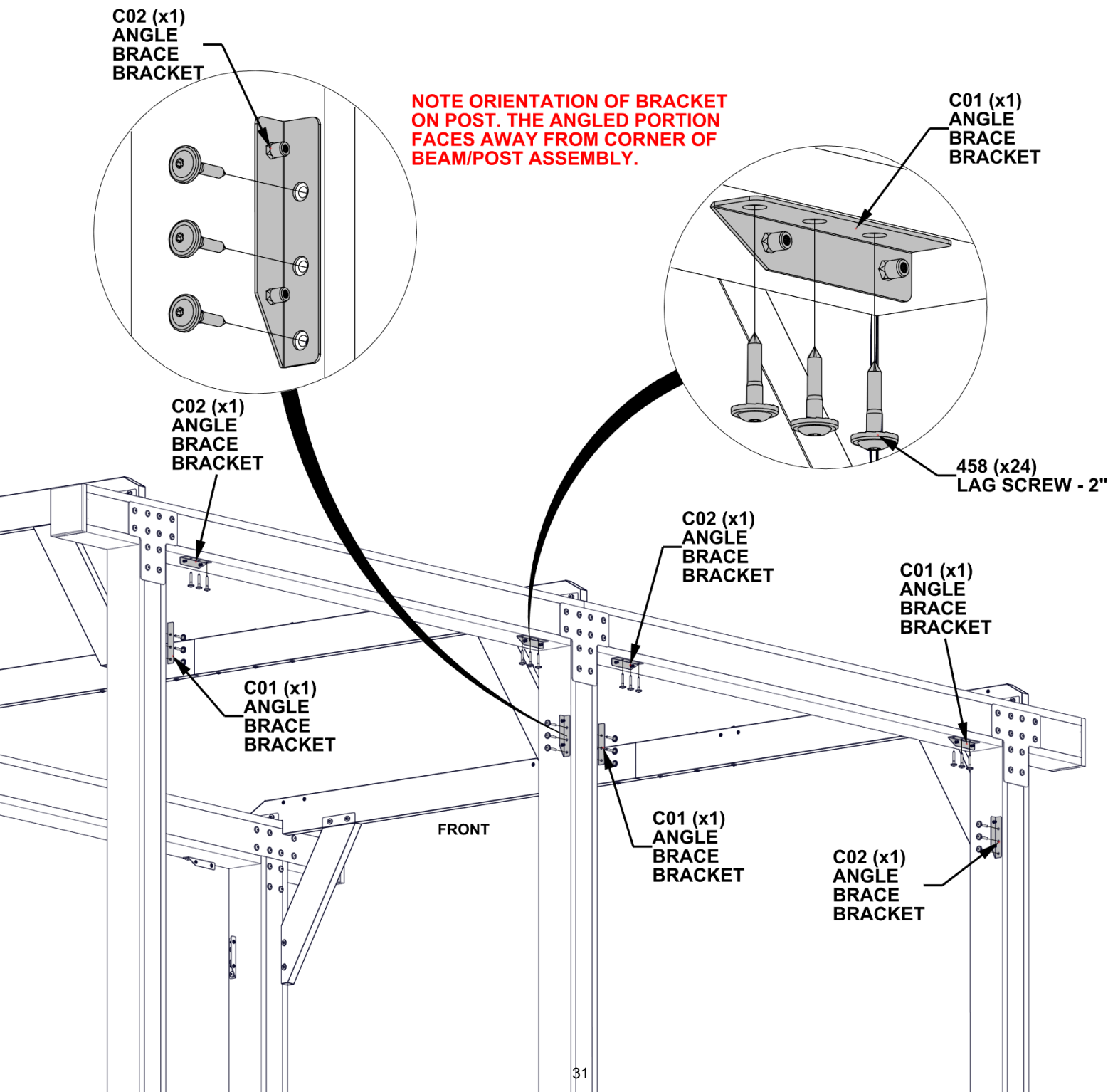
# STEP 17 - ANGLE BRACE ASSEMBLY



QTY	PART NUMBER	DESCRIPTION
24	H100458	LAG SCREW WH 5/16x2 BLK

- C01 ANGLE BRACE BRACKET - A4M04148  
(x4) 1 1/16"x1 1/4"x6" (27x31x152)
- C02 ANGLE BRACE BRACKET - A4M04153  
(x4) 1 1/16"x1 1/4"x6" (27x31x152)

- MEASURE 4-5/8" [117mm] FROM THE INSIDE OF THE POST TO THE BRACKET.
- ALIGN BRACKET WITH PILOT HOLES IN POST AS SHOWN.

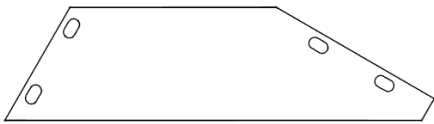


# STEP 18 - ANGLE BRACE ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
16	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

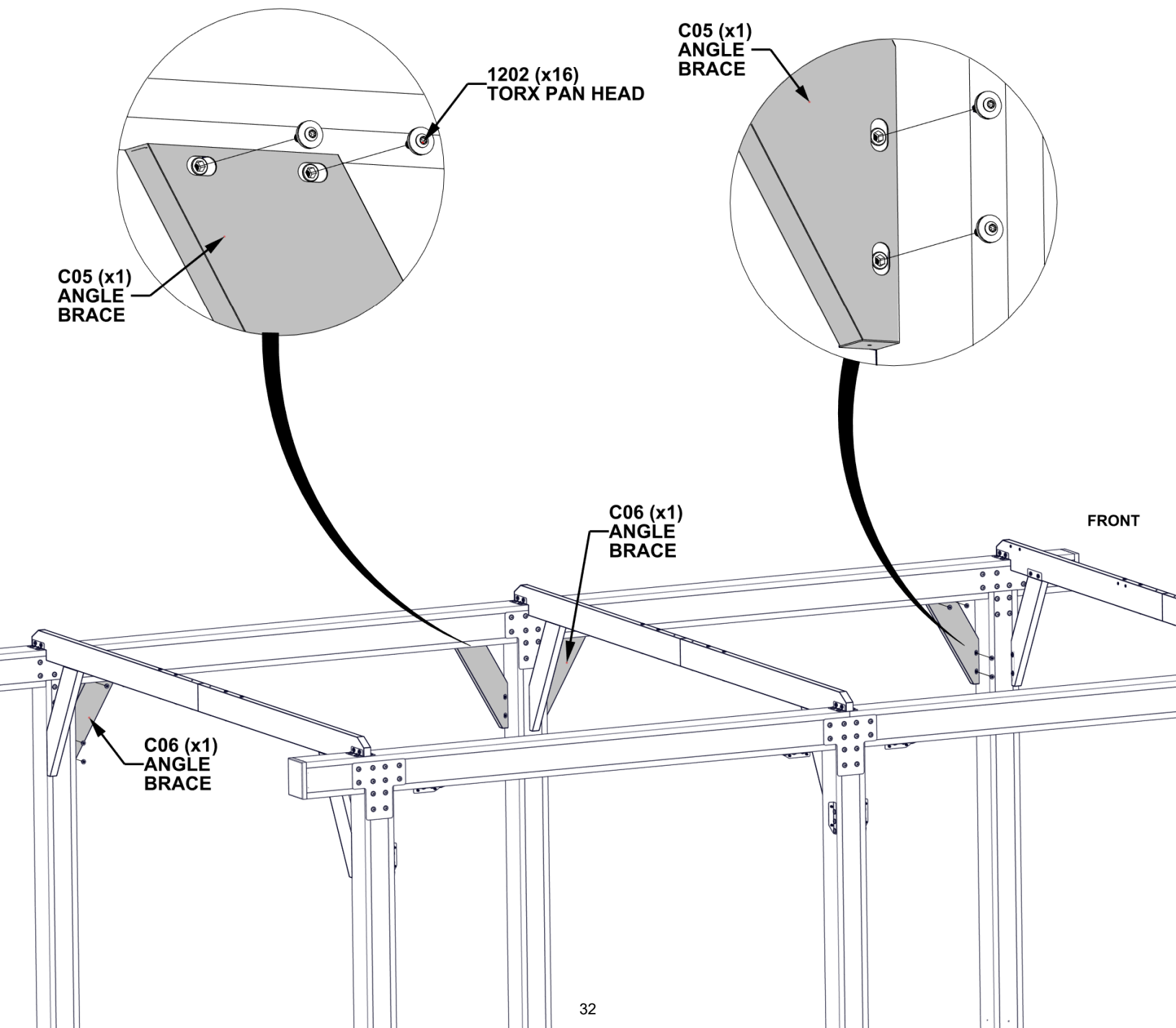


C06 ANGLE BRACE - A4M04321  
(x2) 1 7/16"x5 5/16"x20 1/16" (36x135x509)



C05 ANGLE BRACE - A4M04320  
(x2) 1 7/16"x5 5/16"x20 1/16" (36x135x509)

- HAND TIGHTEN UNTIL ALL HARDWARE IS INSERTED, THEN FULLY TIGHTEN.
- ALIGN BRACKET WITH PILOT HOLES IN POST AS SHOWN.

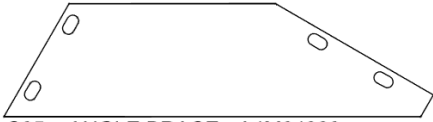


# STEP 19 - ANGLE BRACE ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
16	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

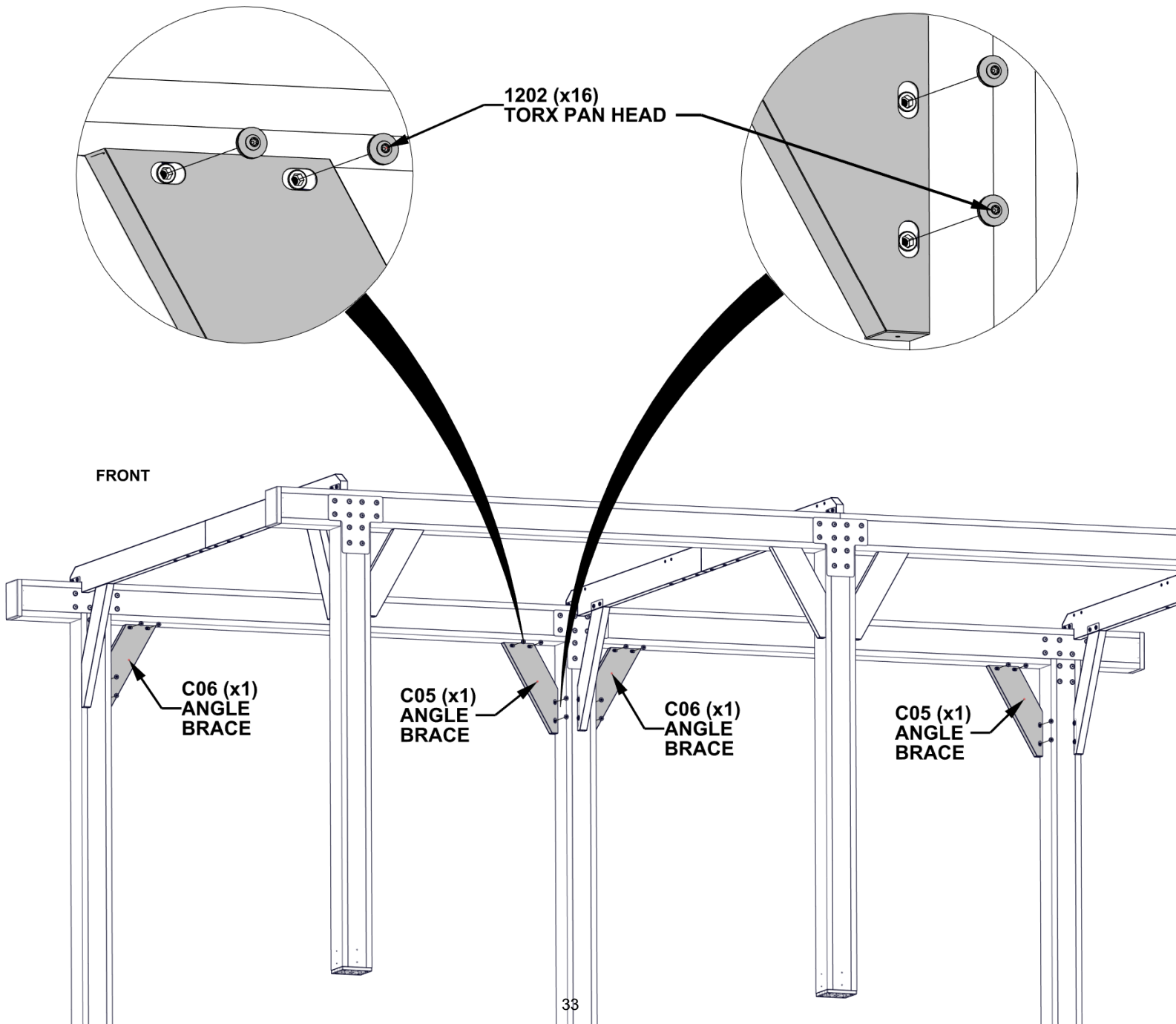


C06 ANGLE BRACE - A4M04321  
(x2) 1 7/16"x5 5/16"x20 1/16" (36x135x509)



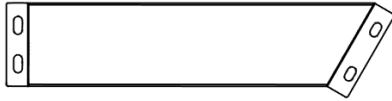
C05 ANGLE BRACE - A4M04320  
(x2) 1 7/16"x5 5/16"x20 1/16" (36x135x509)

- **HAND TIGHTEN UNTIL ALL HARDWARE IS INSERTED, THEN FULLY TIGHTEN.**
- ALIGN BRACKET WITH PILOT HOLES IN POST AS SHOWN.





# STEP 20 - GABLE ASSEMBLY

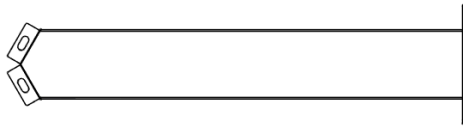


B08 GABLE SUPPORT - A4M04318  
(x3) 1 1/2"x5 15/16"x24 5/8" (38x152x625)



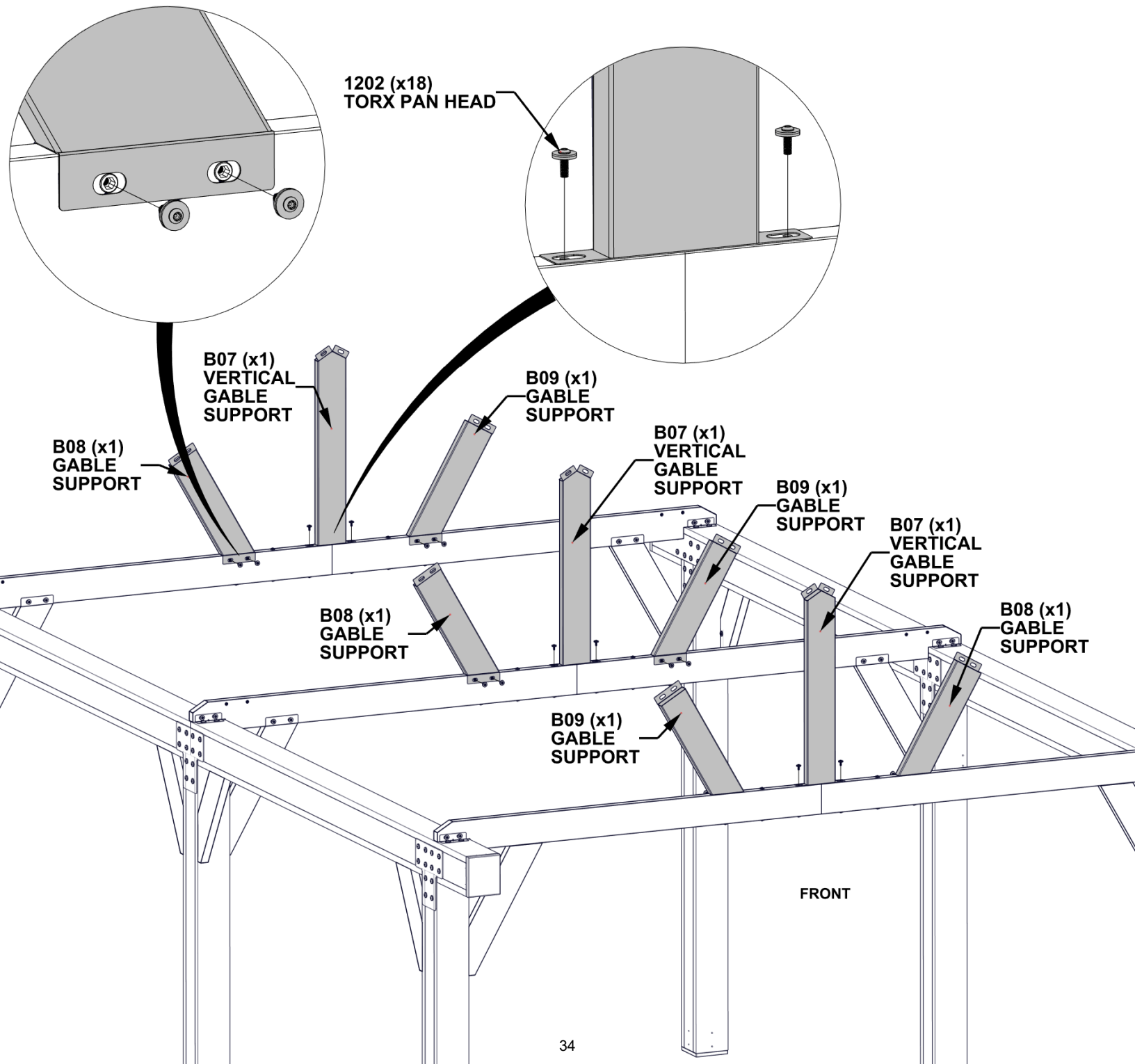
B09 GABLE SUPPORT - A4M04319  
(x3) 1 1/2"x5 15/16"x24 5/8" (38x152x625)

QTY	PART NUMBER	DESCRIPTION
18	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



B07 VERTICAL GABLE SUPPORT - A4M04317  
(x3) 1 1/2"x9 1/16"x34 11/16" (38x230x882)

- HAND TIGHTEN HARDWARE.
- ALIGN COMPONENTS WITH THREADED INSERTS.





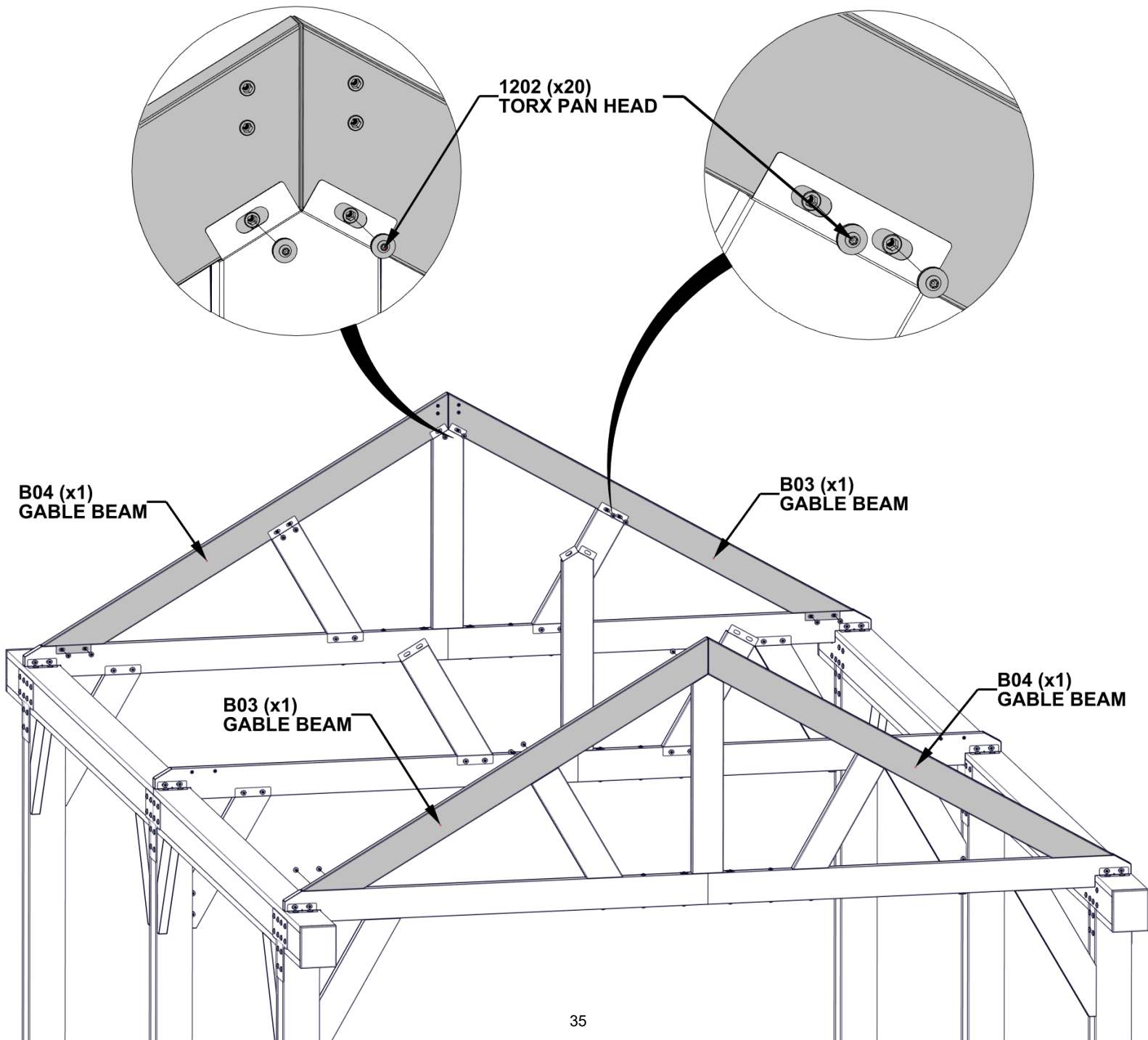
# STEP 21 - GABLE ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
20	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

B03 GABLE BEAM - A4M04157  
(x2) 1 1/2"x5 1/4"x79 1/2" (38x134x2019)

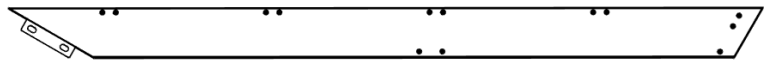
B04 GABLE BEAM - A4M04158  
(x2) 1 1/2"x5 1/4"x79 1/2" (38x134x2019)

- HAND TIGHTEN HARDWARE.
- ALIGN COMPONENTS WITH THREADED INSERTS.

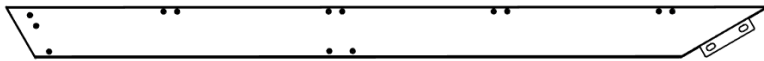


# STEP 22 - GABLE ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
10	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

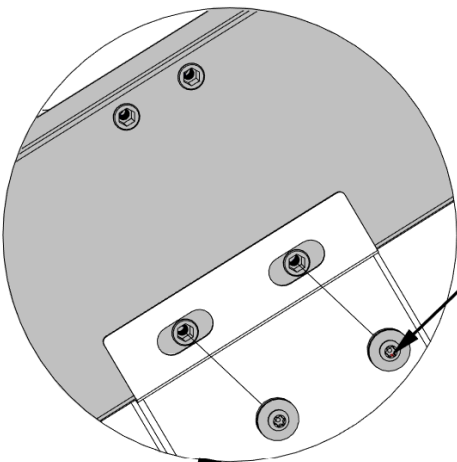


B05 GABLE BEAM - A4M05403  
(x1) 1 1/2"x5 1/4"x79 1/2" (38x134x2019)

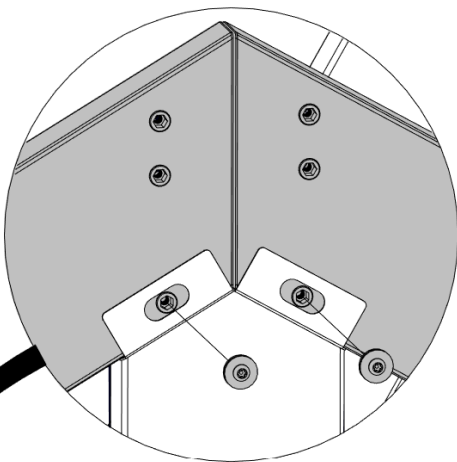


B06 GABLE BEAM - A4M05402  
(x1) 1 1/2"x5 1/4"x79 1/2" (38x134x2019)

- HAND TIGHTEN HARDWARE.
- ALIGN COMPONENTS WITH THREADED INSERTS.

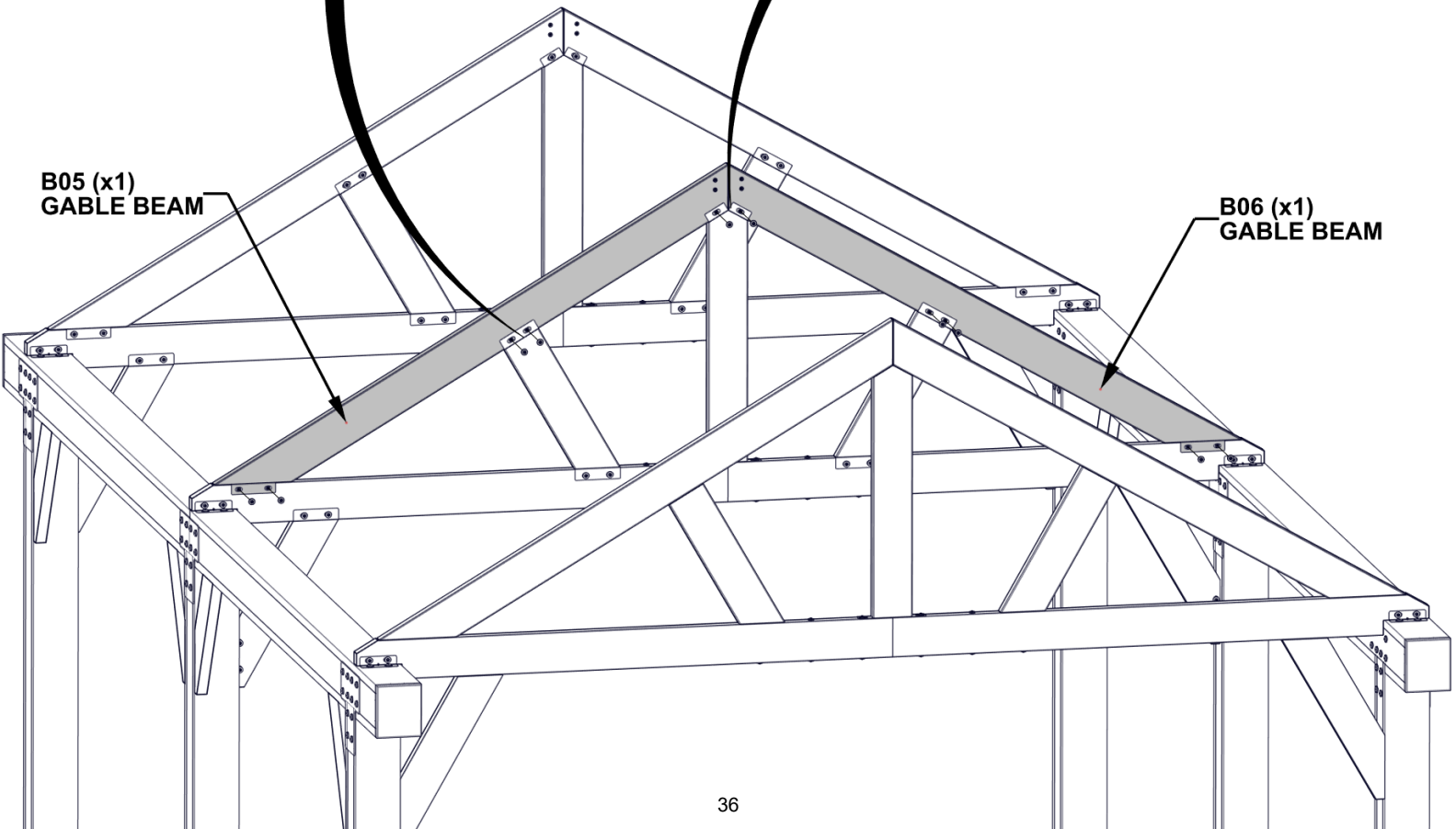


1202 (x10)  
TORX PAN HEAD



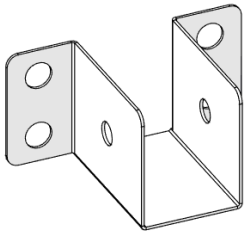
B05 (x1)  
GABLE BEAM

B06 (x1)  
GABLE BEAM



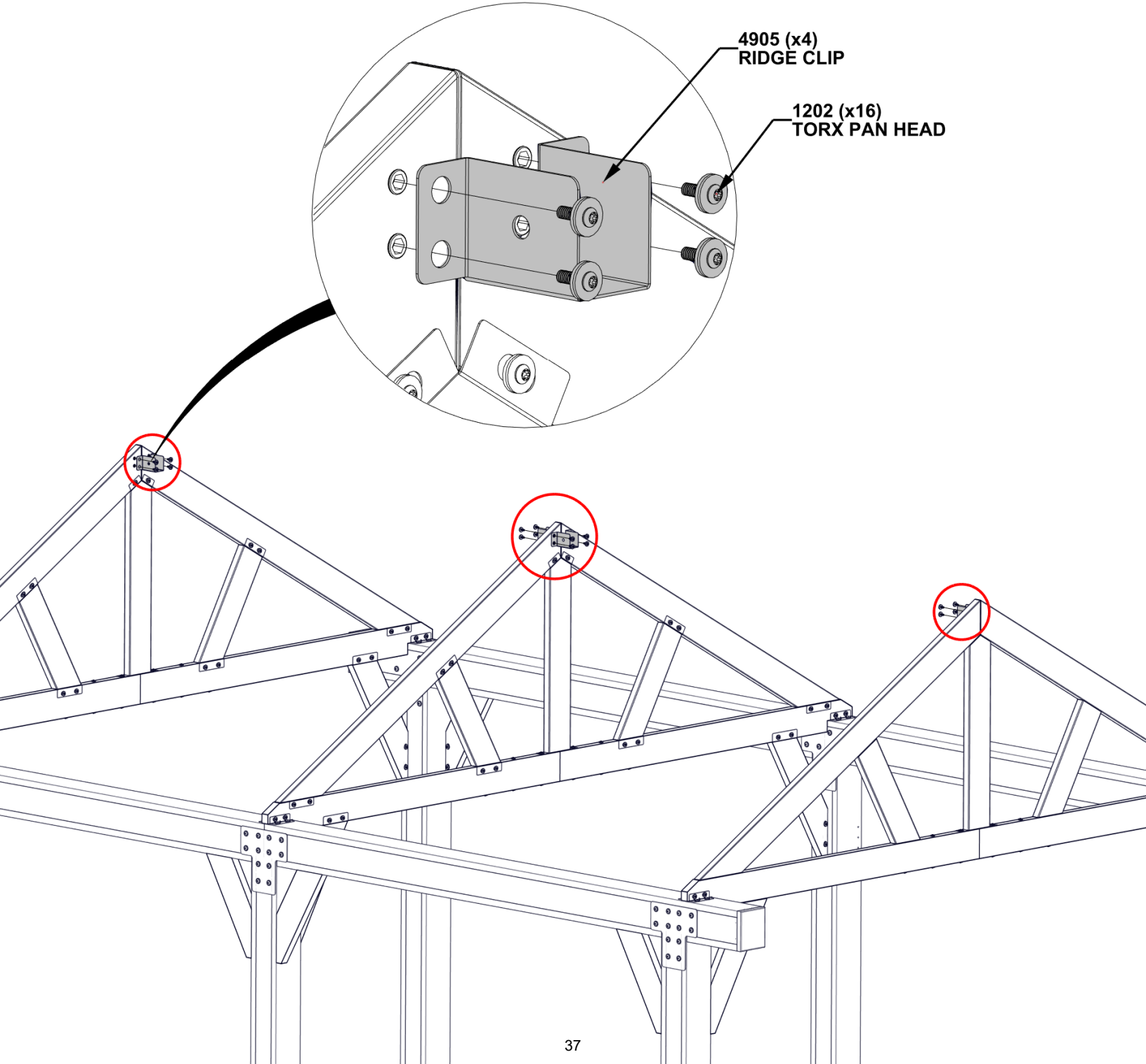
# STEP 23 - GABLE ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
16	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

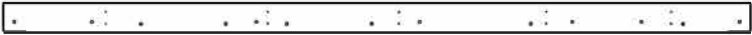


A4M04905 RIDGE CLIP  
(x4)

- HAND TIGHTEN HARDWARE, THEN FULLY TIGHTEN ALL HARDWARE.
- ALIGN COMPONENTS WITH THREADED INSERTS.



# STEP 24A - RIDGE ASSEMBLY



AD02 PEAK SUPPORT - W4L22014  
(x1) 15/16"x4"x98 13/16" (24x102x2510)



AD04 PEAK SUPPORT - W4L21848  
(x1) 15/16"x4"x98 13/16" (24x102x2510)

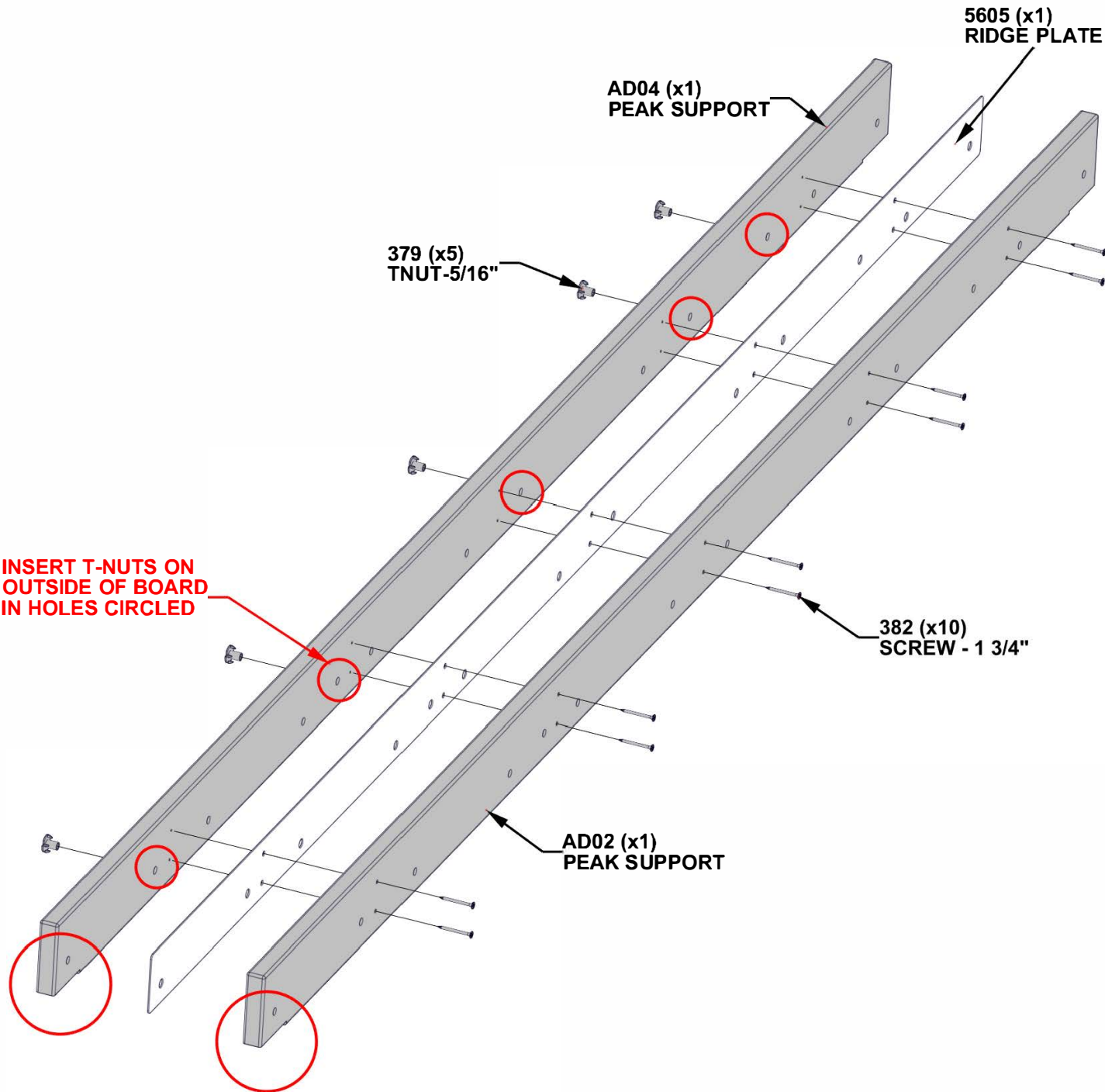


A4M05605 RIDGE PLATE  
(x1)

QTY	PART NUMBER	DESCRIPTION
5	H100379	TNUT-5/16" BLK
10	H100382	SCREW PFH 8x1 3/4 BLK

**- INSERT T-NUTS FIRST.**

- ALIGN HOLES IN AD02 BOARD AND 5605 RIDGE PLATE WITH PILOT HOLES IN AD04 BOARD.
- SET ASIDE FOR LATER USE.

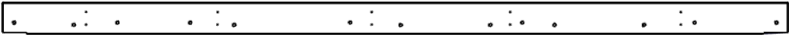


**NOTE ORIENTATION  
OF NOTCHES IN BOARDS**

# STEP 24B - RIDGE ASSEMBLY



AD02 PEAK SUPPORT - W4L22014  
(x1) 15/16"x4"x98 13/16" (24x102x2510)



AD05 PEAK SUPPORT - W4L22017  
(x1) 15/16"x4"x98 13/16" (24x102x2510)

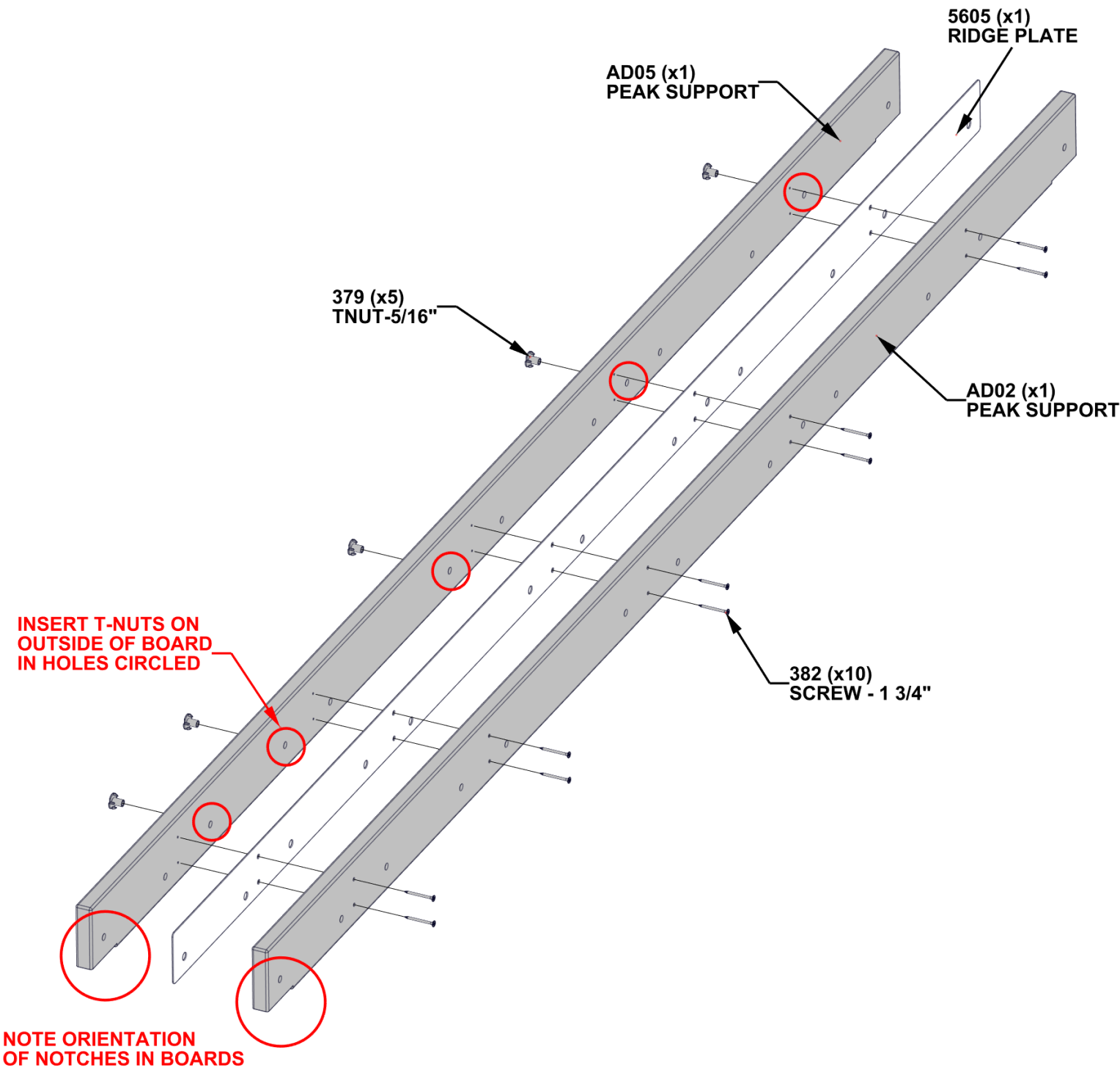


A4M05605 RIDGE PLATE  
(x1)

QTY	PART NUMBER	DESCRIPTION
5	H100379	TNUT-5/16" BLK
10	H100382	SCREW PFH 8x1 3/4 BLK

**- INSERT T-NUTS FIRST.**

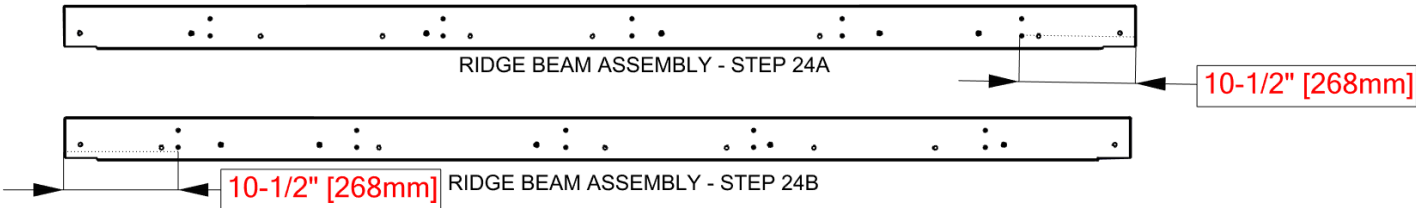
- ALIGN HOLES IN AD02 AND 5605 RIDGE PLATE WITH PILOT HOLES IN AD05 BOARD.
- SET ASIDE FOR LATER USE, KEEP SEPERATE FROM PREVIOUS STEP ASSEMBLY.



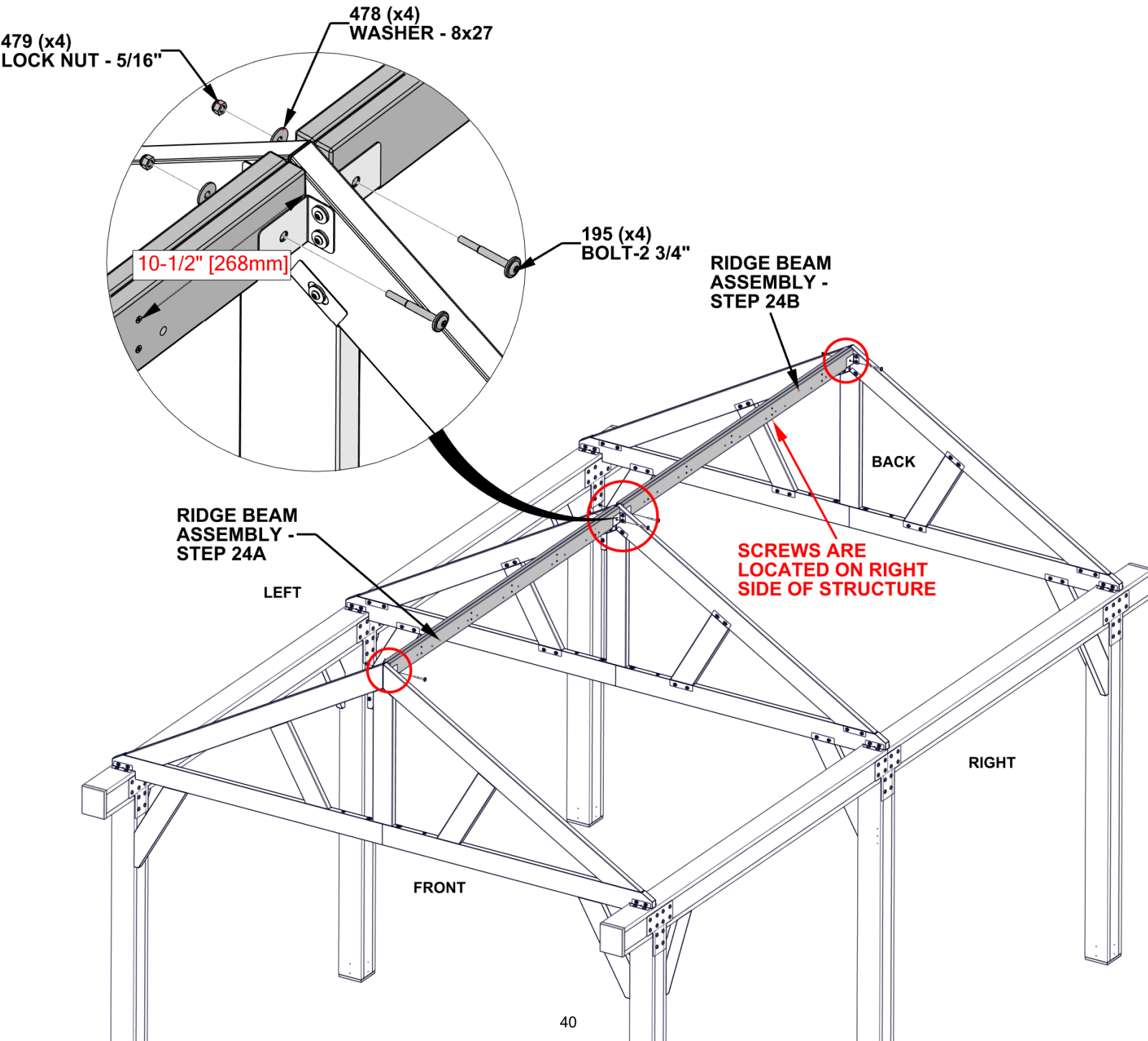


# STEP 25 - RIDGE ASSEMBLY

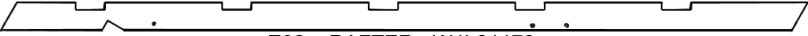

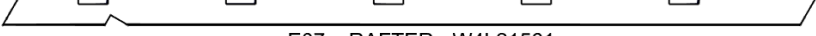

QTY	PART NUMBER	DESCRIPTION
4	H100195	BOLT WH 5/16x2 3/4 BLK
4	H100478	WASHER FLAT 8x27 BLK
4	H100479	NUT LOCK 5/16 BLK



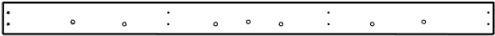
- NOTE ORIENTATION OF RIDGE BEAM ASSEMBLIES. MEASURED END WILL BE INSTALLED TOWARD MIDDLE GABLE ASSEMBLY AS SHOWN.
- ALIGN HOLES IN RIDGE PEAK ASSEMBLY FROM PREVIOUS STEP WITH HOLES IN RIDGE CLIP BRACKET.
- FULLY TIGHTEN HARDWARE.



# STEP 26A - ROOF PANEL 'A' ASSEMBLY

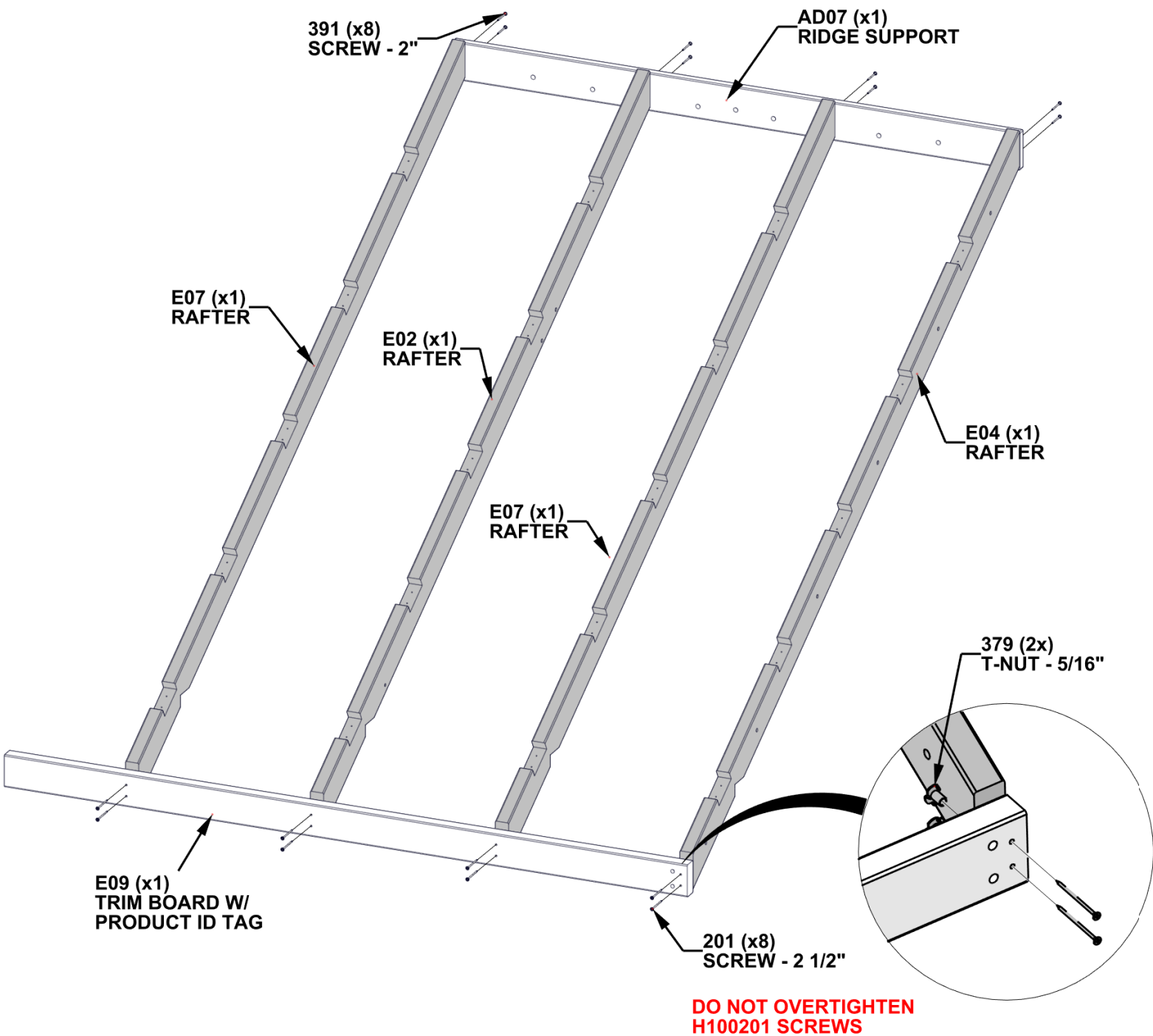

E02 RAFTER - W4L21178 (x1) 1 7/16"x3 3/8"x95 1/16" (36x86x2414)

E04 RAFTER - W4L21176 (x1) 1 7/16"x3 3/8"x95 1/16" (36x86x2414)

E07 RAFTER - W4L21561 (x2) 1 7/16"x3 3/8"x95 1/16" (36x86x2414)

E09 TRIM BOARD W/ PRODUCT ID TAG - W2A04783 (x1) 1 1/2"x3 3/8"x73" (39x86x1854)

QTY	PART NUMBER	DESCRIPTION
8	H100201	SCREW PFH 8x2 1/2 BLK
2	H100379	T-NUT 5/16 BLK
8	H100391	SCREW PFH 8x2 BLK



AD07 RIDGE SUPPORT - W4L21853  
(x1) 15/16"x4"x60 11/16" (24x102x1541)

- **INSERT T-NUTS FIRST, FAILURE TO DO SO WILL RESULT IN INCORRECT ASSEMBLY.**
- ALIGN AD07 AND E09 WITH PILOT HOLES IN RAFTER BOARDS.
- NOTE ORIENTATION OF AD07 BOARD, HOLES ARE TOWARD THE BOTTOM OF BOARD.
- TO HELP WITH ORGANIZATION, WE SUGGEST LABELING 'S1A' ON THE SCREW SIDE OF AD07 RIDGE SUPPORT TO KEEP TRACK OF SECTION 1, PANEL A.



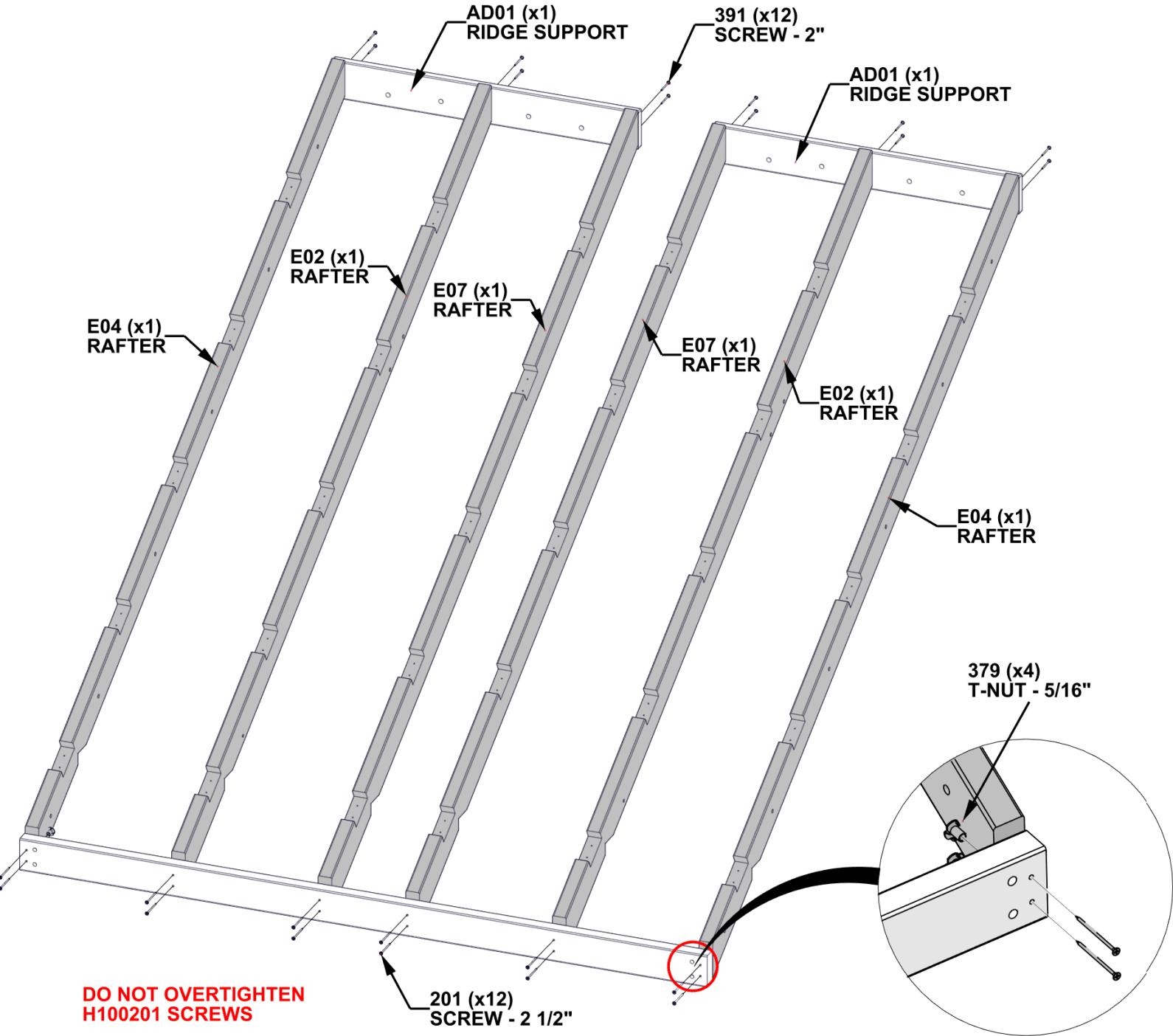
STEP 26B - ROOF PANEL 'A' ASSEMBLY

E04	RAFTER - W4L21176
(x2)	1 7/16"x3 3/8"x95 1/16" (36x86x2414)
E02	RAFTER - W4L21178
(x2)	1 7/16"x3 3/8"x95 1/16" (36x86x2414)
E07	RAFTER - W4L21561
(x2)	1 7/16"x3 3/8"x95 1/16" (36x86x2414)
E06	TRIM BOARD - W4L22012
(x1)	1 9/16"x3 3/8"x71 5/8" (36x86x1820)

QTY	PART NUMBER	DESCRIPTION
12	H100201	SCREW PFH 8x2 1/2 BLK
4	H100379	T-NUT 5/16 BLK
12	H100391	SCREW PFH 8x2 BLK

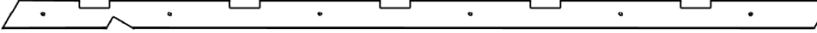
AD01	RIDGE SUPPORT - W4L22008
(x2)	15/16"x4"x31 15/16" (24x102x812)

- INSERT T-NUTS FIRST. FAILURE TO DO SO WILL RESULT IN INCORRECT ASSEMBLY.
- ALIGN AD01 AND E06 WITH PILOT HOLES IN RAFTER BOARDS.
- NOTE ORIENTATION OF AD01 BOARDS, HOLES ARE TOWARD THE BOTTOM OF BOARD.
- TO HELP WITH ORGANIZATION, WE SUGGEST LABELING 'S2A' ON THE SCREW SIDE OF AD01 PEAK SUPPORT TO KEEP TRACK OF SECTION 2, PANEL A.






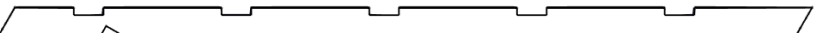
STEP 26C - ROOF PANEL 'A' ASSEMBLY




E04 RAFTER - W4L21176  
(x1) 1 7/16"x3 3/8"x95 1/16" (36x86x2414)



E02 RAFTER - W4L21178  
(x1) 1 7/16"x3 3/8"x95 1/16" (36x86x2414)




E07 RAFTER - W4L21561  
(x2) 1 7/16"x3 3/8"x95 1/16" (36x86x2414)



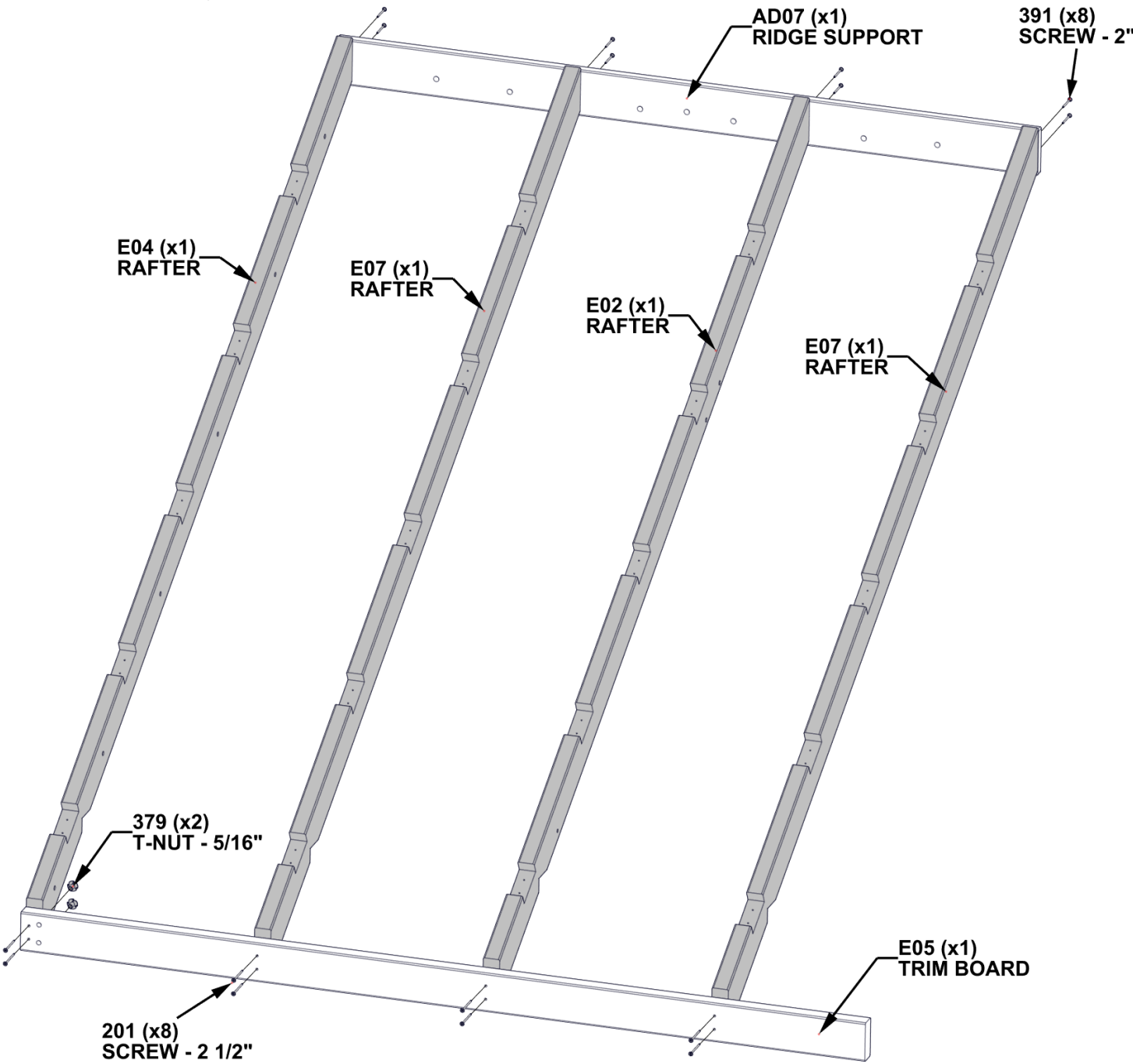
E05 TRIM BOARD - W4L21849  
(x1) 1 7/16"x3 3/8"x73" (36x86x1854)

QTY	PART NUMBER	DESCRIPTION
8	H100201	SCREW PFH 8x2 1/2 BLK
2	H100379	T-NUT 5/16 BLK
8	H100391	SCREW PFH 8x2 BLK



AD07 RIDGE SUPPORT - W4L21853  
(x1) 15/16"x4"x60 11/16" (24x102x1541)

- INSERT T-NUTS FIRST, FAILURE TO DO SO WILL RESULT IN INCORRECT ASSEMBLY.
- ALIGN AD07 AND E05 WITH PILOT HOLES IN RAFTER BOARDS.
- NOTE ORIENTATION OF AD07 BOARD, HOLES ARE TOWARD THE BOTTOM OF BOARD.
- TO HELP WITH ORGANIZATION, WE SUGGEST LABELING 'S3A' ON THE SCREW SIDE OF AD07 RIDGE SUPPORT TO KEEP TRACK OF SECTION 3, PANEL A.

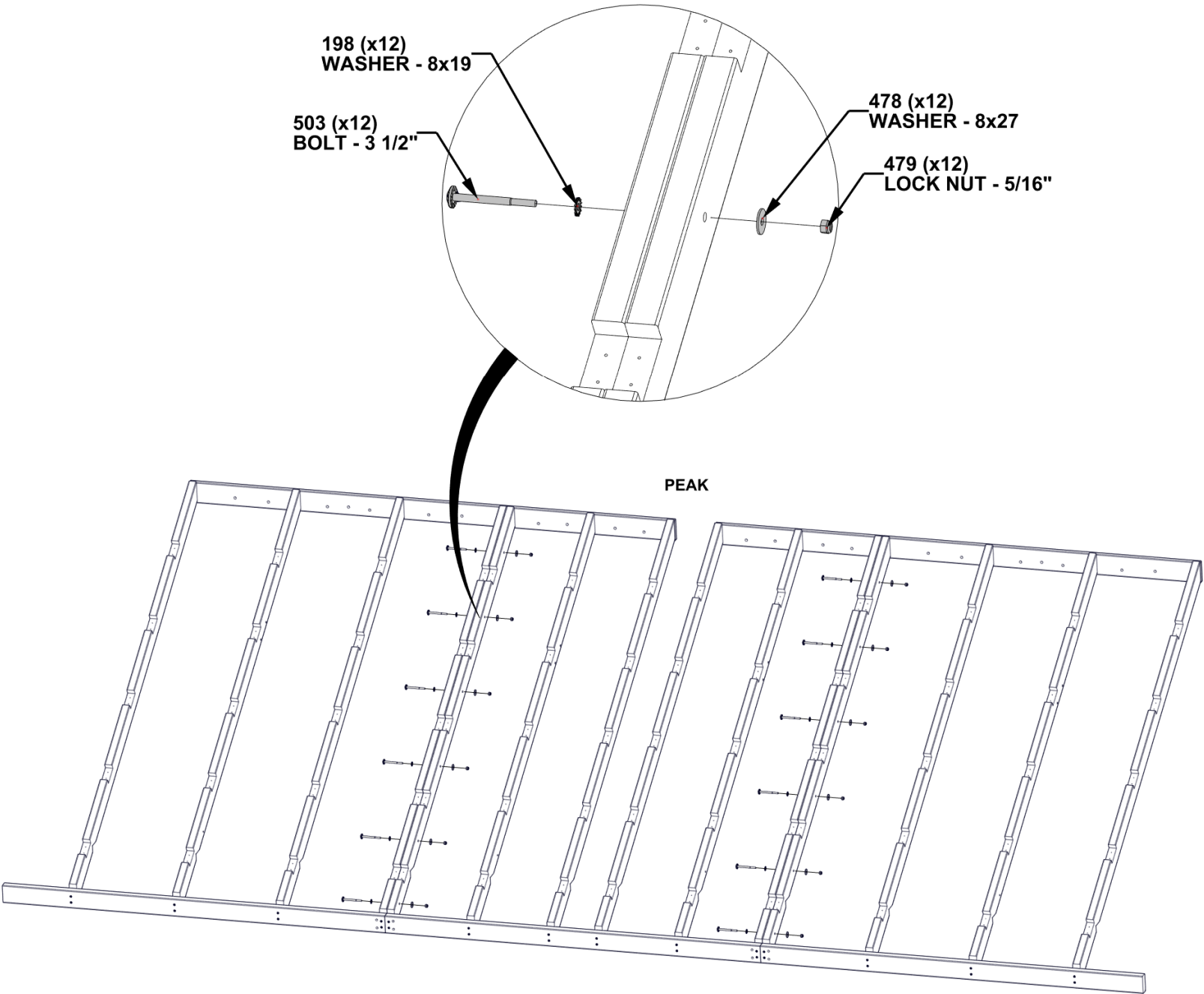


DO NOT OVERTIGHTEN  
H100201 SCREWS

# STEP 26D - ROOF PANEL 'A' ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
12	H100198	WASHER LOCK EXT 8x19
12	H100478	WASHER FLAT 8x27 BLK
12	H100479	NUT LOCK 5/16 BLK
12	H100503	BOLT WH 5/16x3 1/2 BLK

- ALIGN HOLES IN MIDDLE RAFTERS AND FASTEN HARDWARE AS SHOWN.

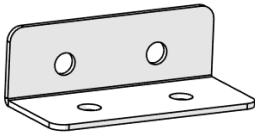


# STEP 26E - ROOF PANEL 'A' ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
20	H100171	BOLT WH 1/4x1 BLK
20	H100398	TNUT-1/4" BLK

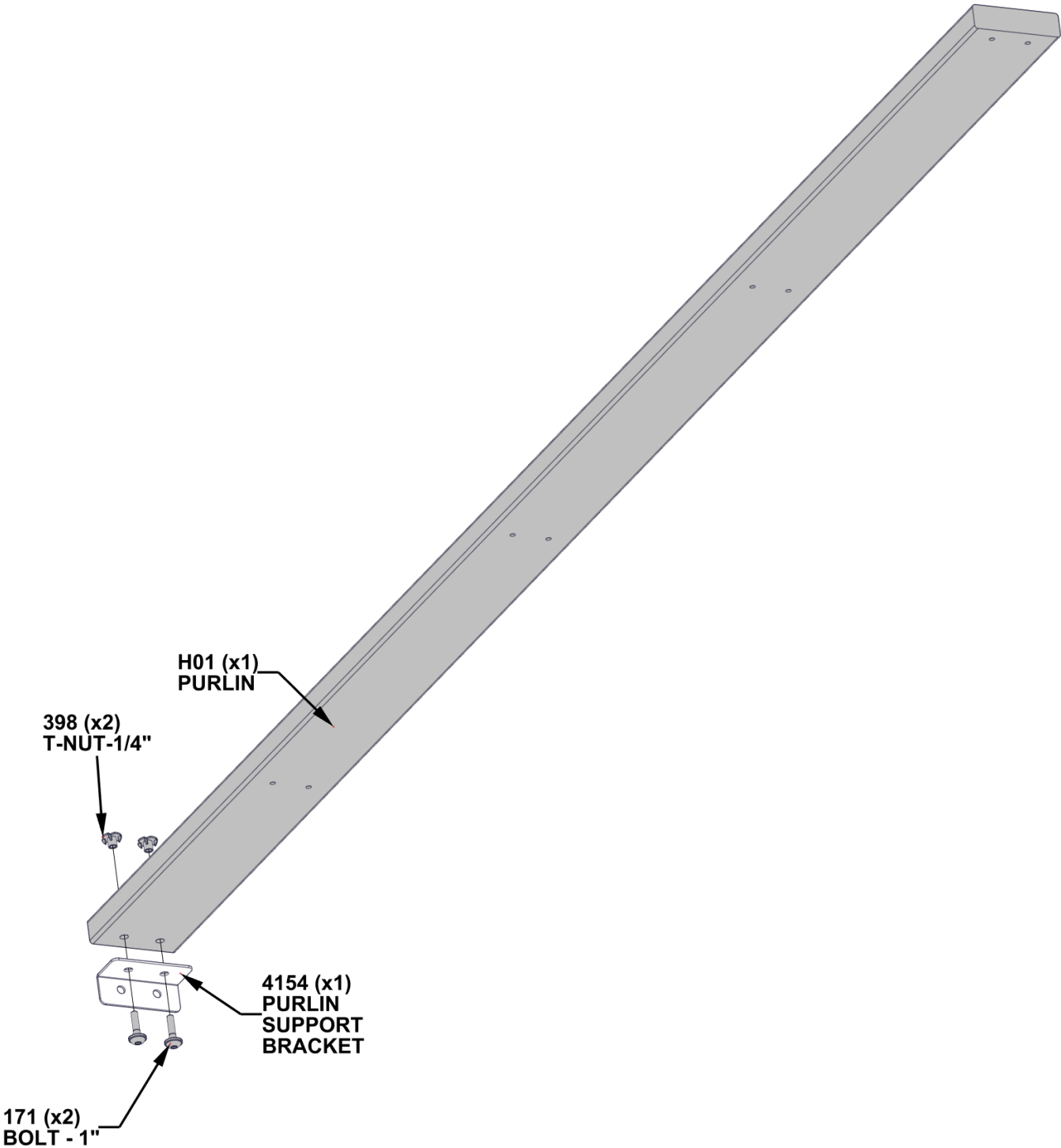


H01 PURLIN - W4L21856  
(x10) 15/16"x3 3/8"x72 15/16" (24x86x1852)



A4M04154 PURLIN SUPPORT BRACKET  
(x10)

- INSERT T-NUTS FIRST.**
- LONG SECTION OF 4154 BRACKET ATTACHES TO H01 PURLIN.
  - COMPLETE THIS STEP 10 TIMES.

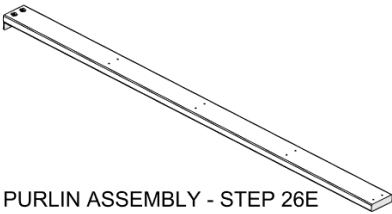


# STEP 26F - ROOF PANEL 'A' ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
140	H100391	SCREW PFH 8x2 BLK

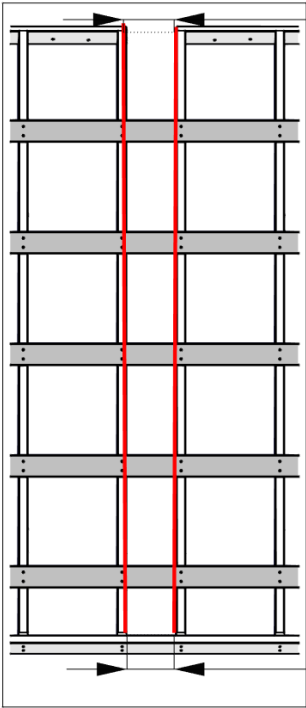


H07 PURLIN - W4L22007  
(x5) 15/16"x3 3/8"x71 9/16" (24x86x1818)



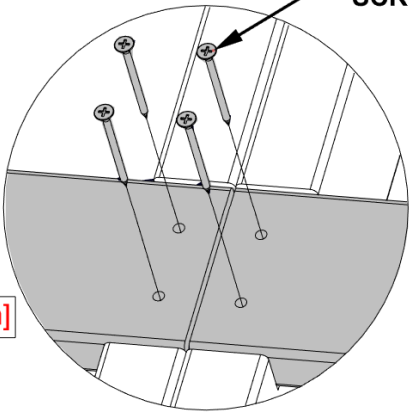
H01 PURLIN ASSEMBLY - STEP 26E  
(x10)

- ALIGN PURLINS WITH PILOT HOLES IN RAFTERS.



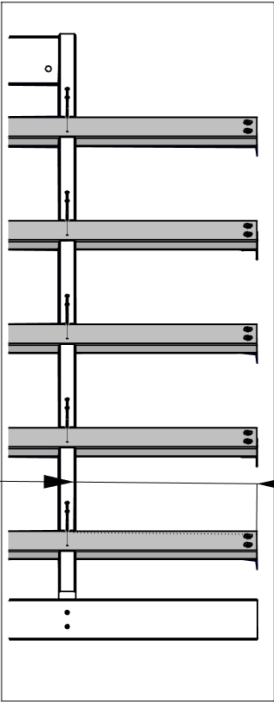
7-11/16" [196mm]

ENSURE THAT THE MIDDLE TWO RAFTERS ARE PARALLEL, THESE DIMENSIONS ARE CRITICAL, FAILURE TO FOLLOW WILL CAUSE ROOF TO BE OUT OF SQUARE AND REMAINING ASSEMBLY WILL NOT LINE UP.



391 (x140)  
SCREW - 2"

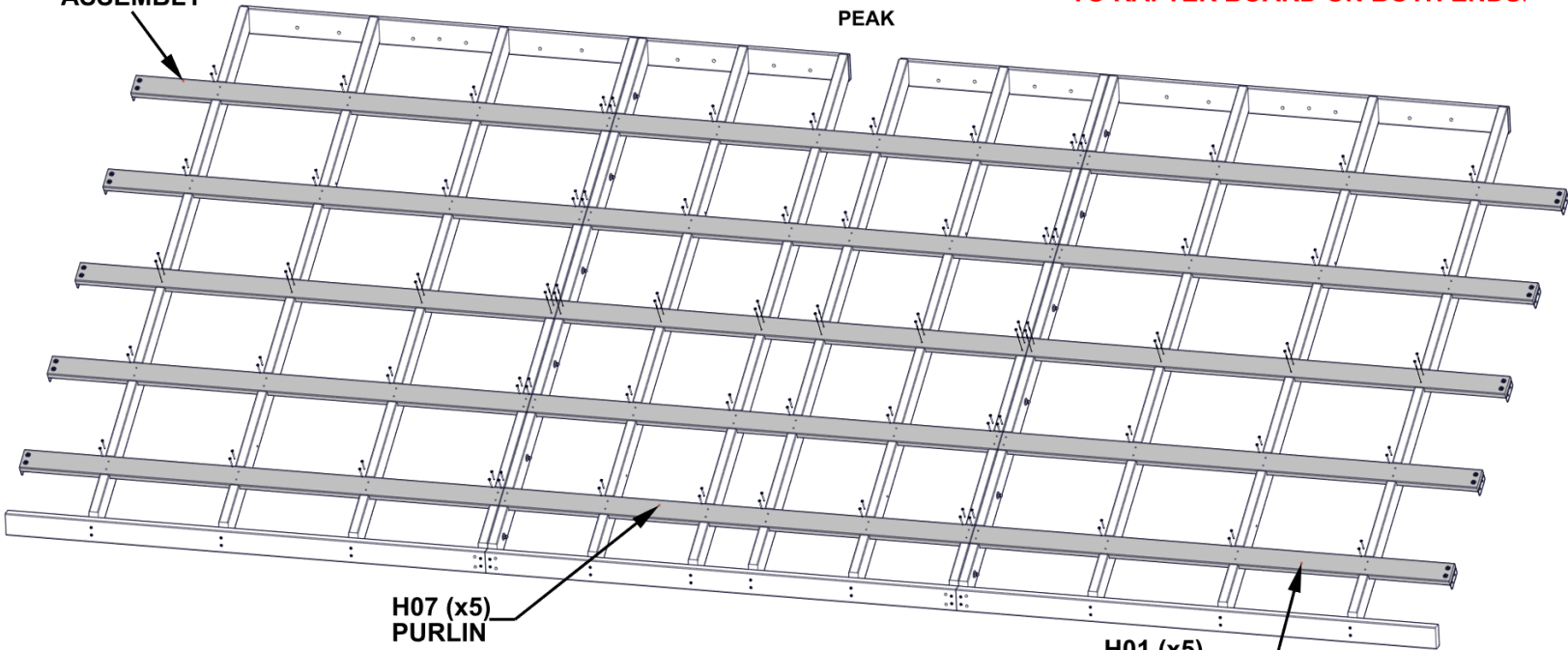
12-1/4" [312mm]



H01 (x5)  
PURLIN  
ASSEMBLY

OVERHANG DISTANCE FOR PURLINS IS 12-1/4" [312mm] FROM END OF PURLIN TO RAFTER BOARD ON BOTH ENDS.

PEAK



H07 (x5)  
PURLIN

H01 (x5)  
PURLIN  
ASSEMBLY

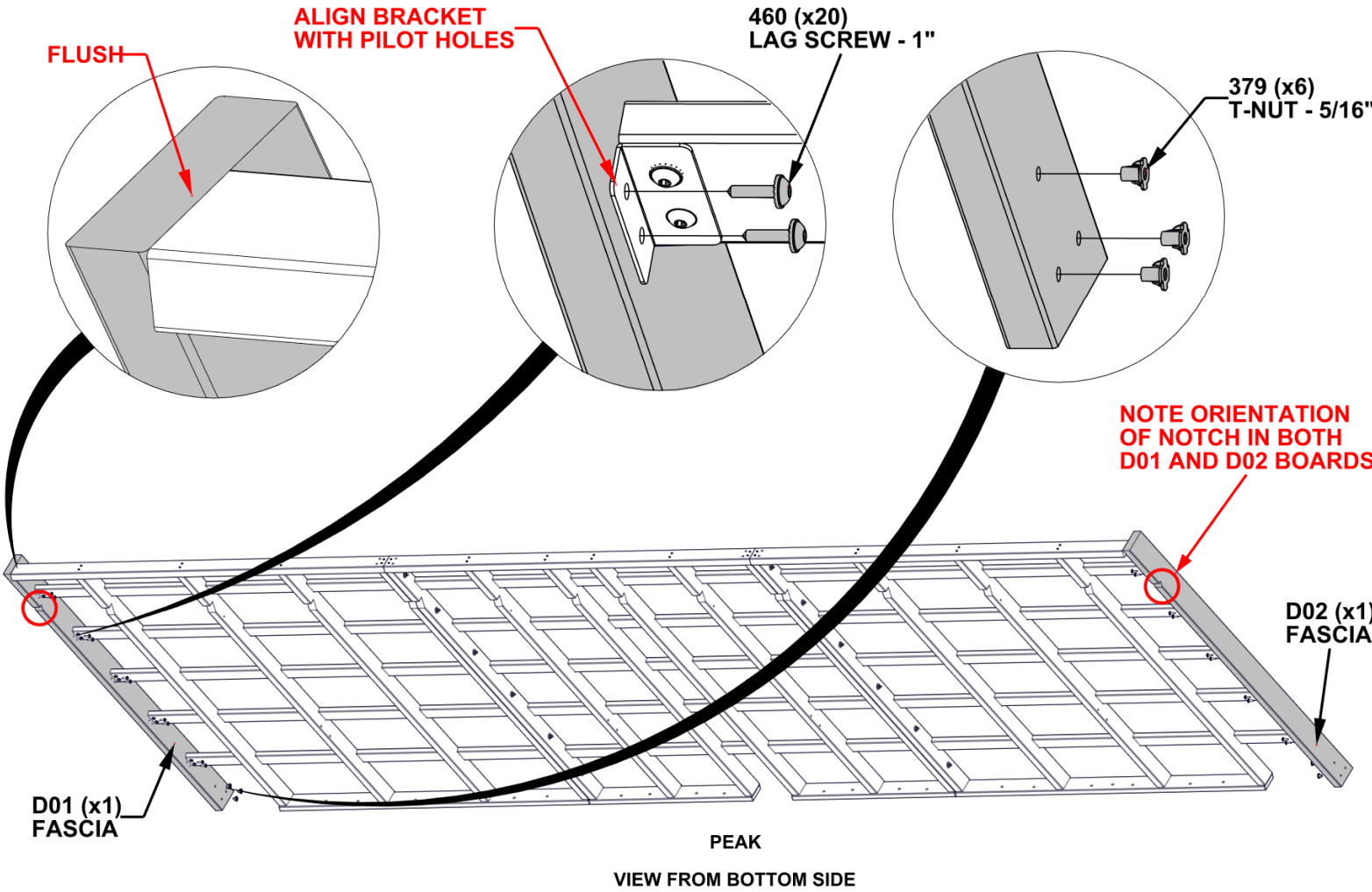
# STEP 26G - ROOF PANEL 'A' ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
6	H100379	T-NUT 5/16 BLK
20	H100460	LAG SCREW WH 1/4x1 BLK

D01 FASCIA - W4L21164  
(x1) 1 7/16"x5 1/4"x100" (36x134x2540)

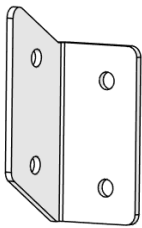
D02 FASCIA - W4L21175  
(x1) 1 7/16"x5 1/4"x100" (36x134x2540)

- INSERT T-NUTS FIRST.
- ALIGN D01 AND D02 PILOT HOLES WITH HOLES IN 4154 BRACKETS ATTACHED IN PREVIOUS STEP.

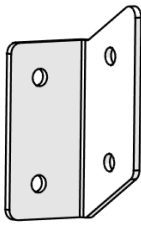


# STEP 26H - ROOF PANEL 'A' ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H100797	SCREW PWH 8x1 BLK

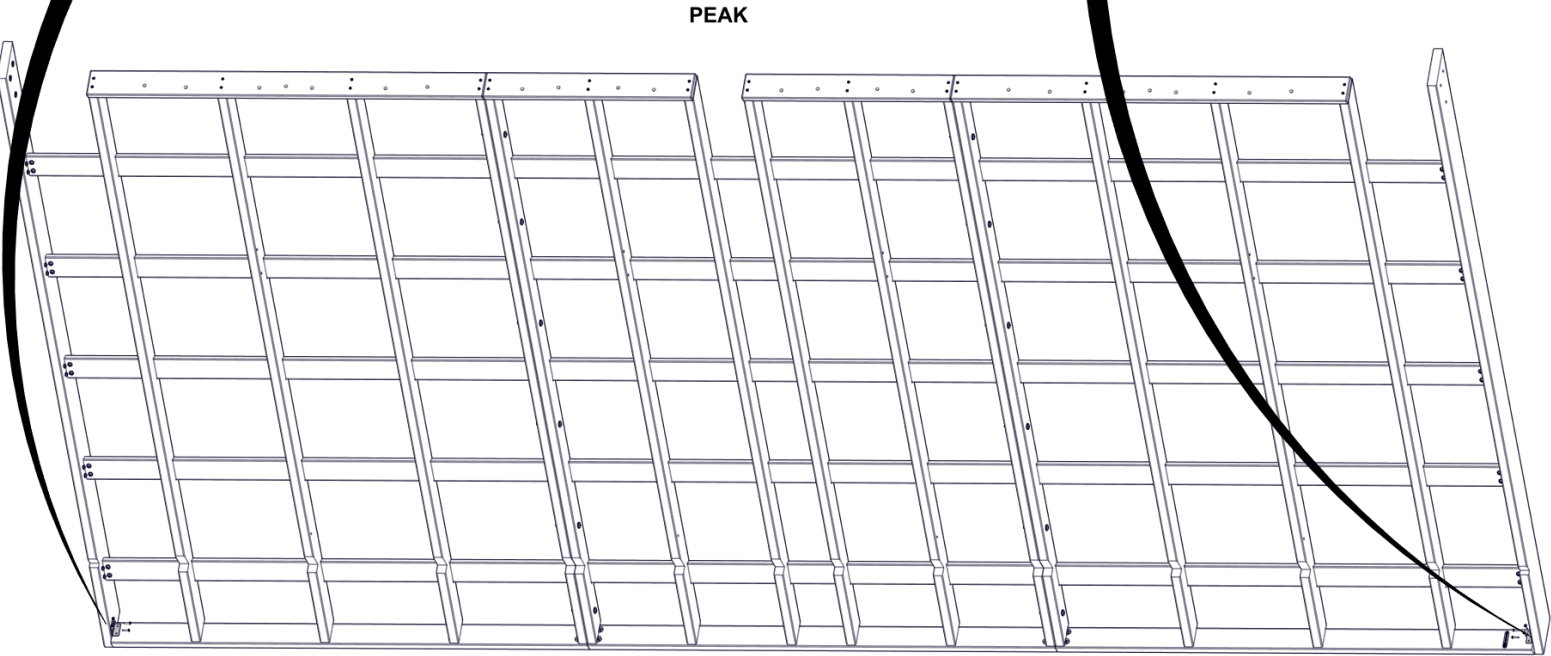
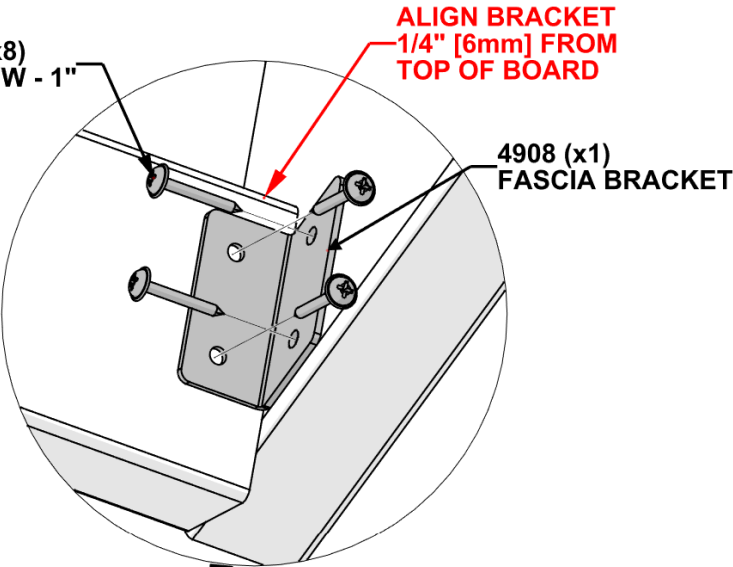
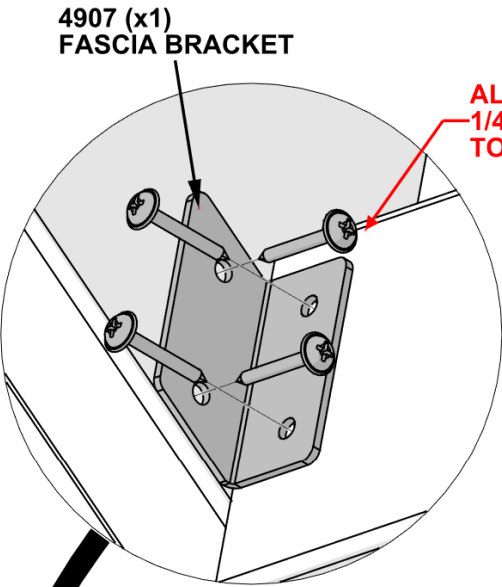


A4M04907 FASCIA BRACKET  
(x1)



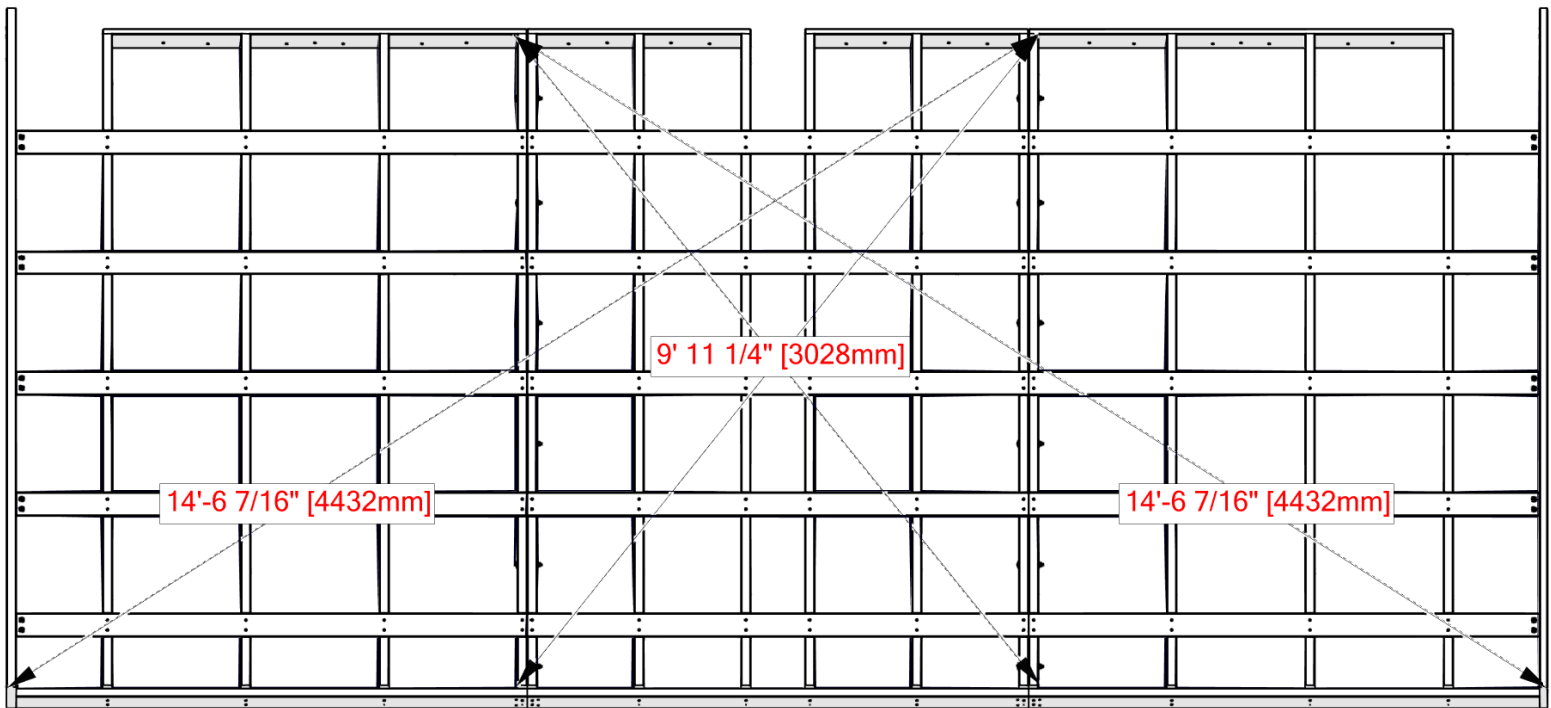
A4M04908 FASCIA BRACKET  
(x1)

- **ALIGN BRACKET 1/4" [6mm] FROM TOP OF TRIM BOARD AS SHOWN.**
- ATTACH FASCIA BRACKET 4907 AND 4908 BY DRILLING A 1/8" [3mm] PILOT HOLE AND FASTENING WITH 797 SCREWS.



# STEP 26I - ROOF PANEL 'A' ASSEMBLY

- CRITICAL:**
- SQUARE UNIT BEFORE PROCEEDING TO NEXT STEPS.
  - THE BELOW DIMENSIONS ARE CRITICAL TO THE FINAL ROOF ASSEMBLY.
  - MEASUREMENTS BELOW SHOULD BE HELD WITHIN +/- 1/4" [6mm].
  - MEASUREMENTS OUTSIDE OF TOLERANCE WILL LEAD TO THE INABILITY TO ASSEMBLE THE ROOF.

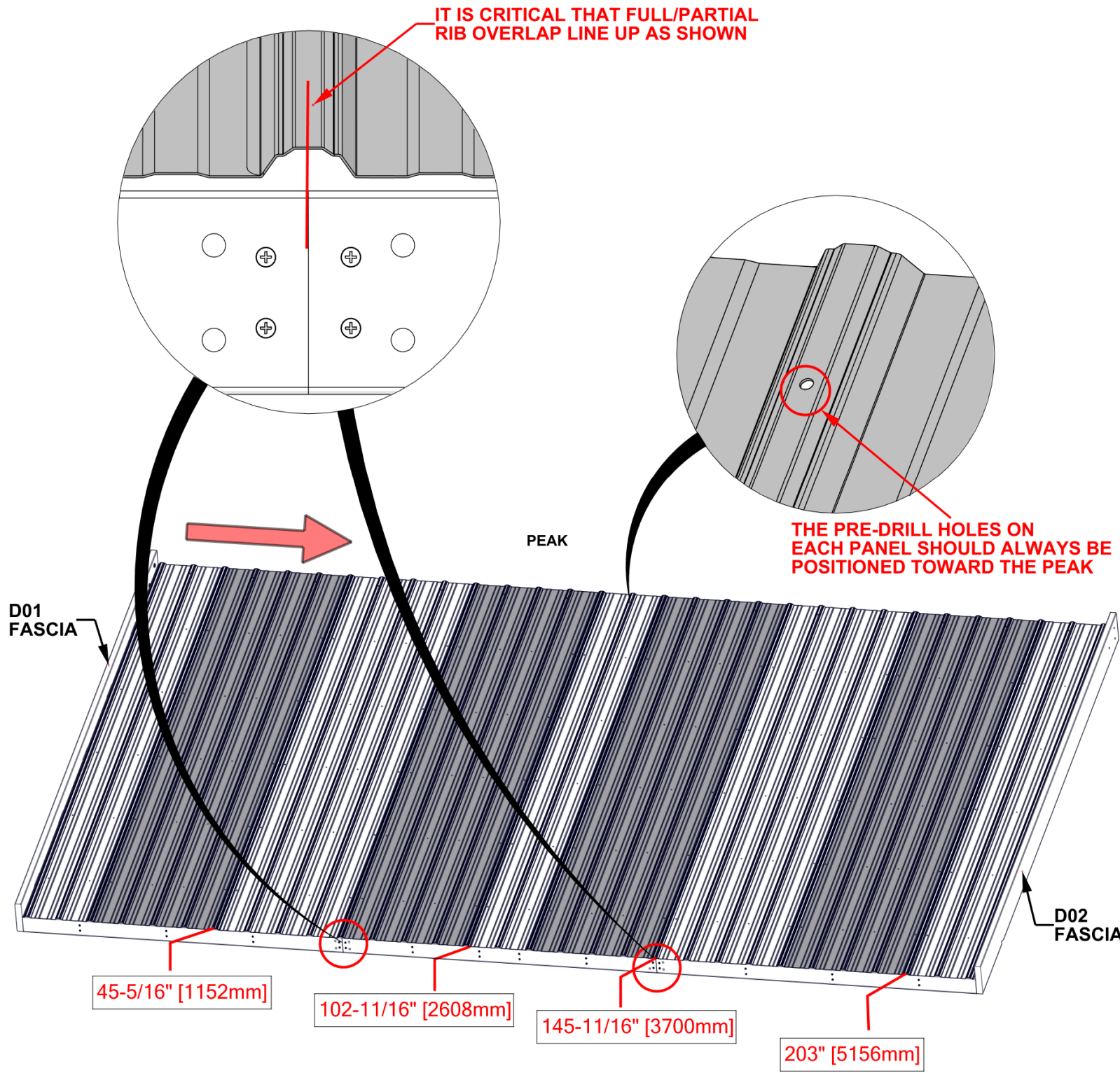


**TIP: LOOSEN HARDWARE TO ADJUST FOR SQUARING IF NEEDED.**



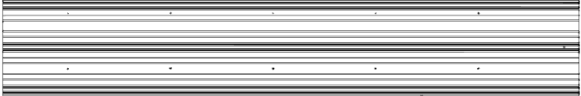
# STEP 27 - ROOF PANEL 'A' ASSEMBLY

- USE THIS PAGE TO FAMILIARIZE YOURSELF WITH THE ROOF PANEL AND ASSIST YOU IN STEPS 28-32.
- REMOVE PROTECTIVE BLUE FILM.
- START AT THE END INDICATED AND ASSEMBLE IN THE DIRECTION OF THE ARROW.
- **GLOVES SHOULD BE WORN WHEN HANDLING ROOF PANELS: EDGES ARE SHARP.**
- **START BY PLACING FIRST SHEET 1/8" [3mm] FROM D01 FASCIA BOARD, THEN MARK WHERE EVERY OTHER SHEET WILL LAND AS SHOWN BELOW TO ENSURE THE PANELS WILL ALIGN CORRECTLY. THE LAST SHEET SHOULD ALIGN CLOSE TO THE EDGE OF D02 FASCIA BOARD.**

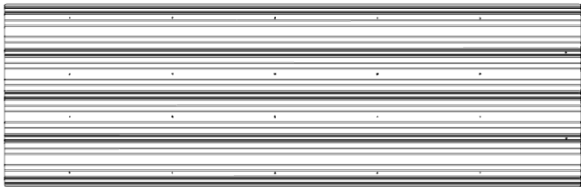




# STEP 28 - ROOF PANEL 'A' ASSEMBLY

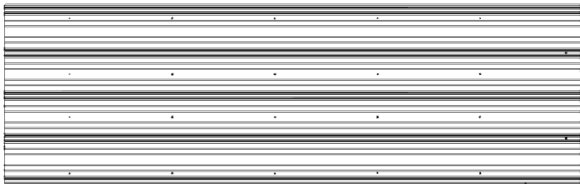


A4M05604 29GA STEEL SHEETING  
(x1)



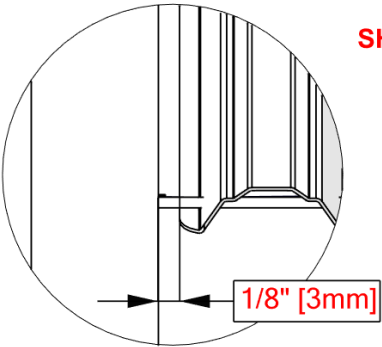
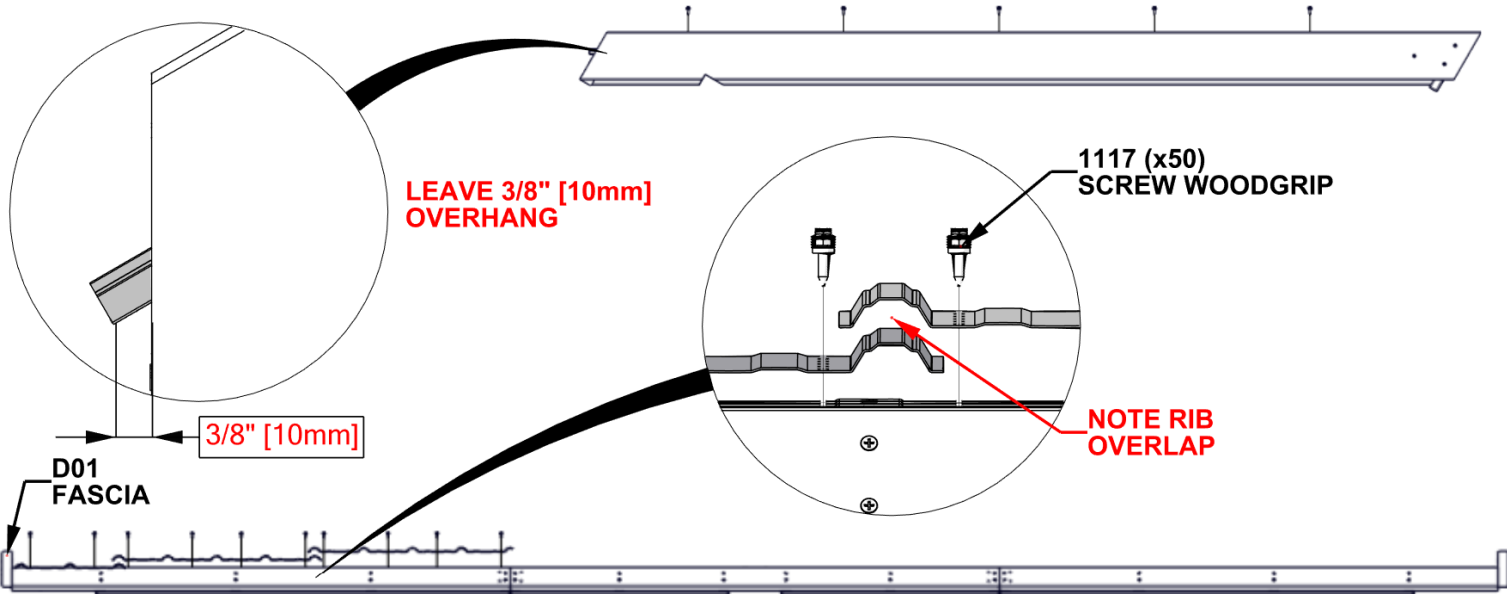
A4M04160 29GA STEEL SHEETING  
(x1)

QTY	PART NUMBER	DESCRIPTION
50	H101117	SCREW WOODGRIP 10-16x3/4" BLK



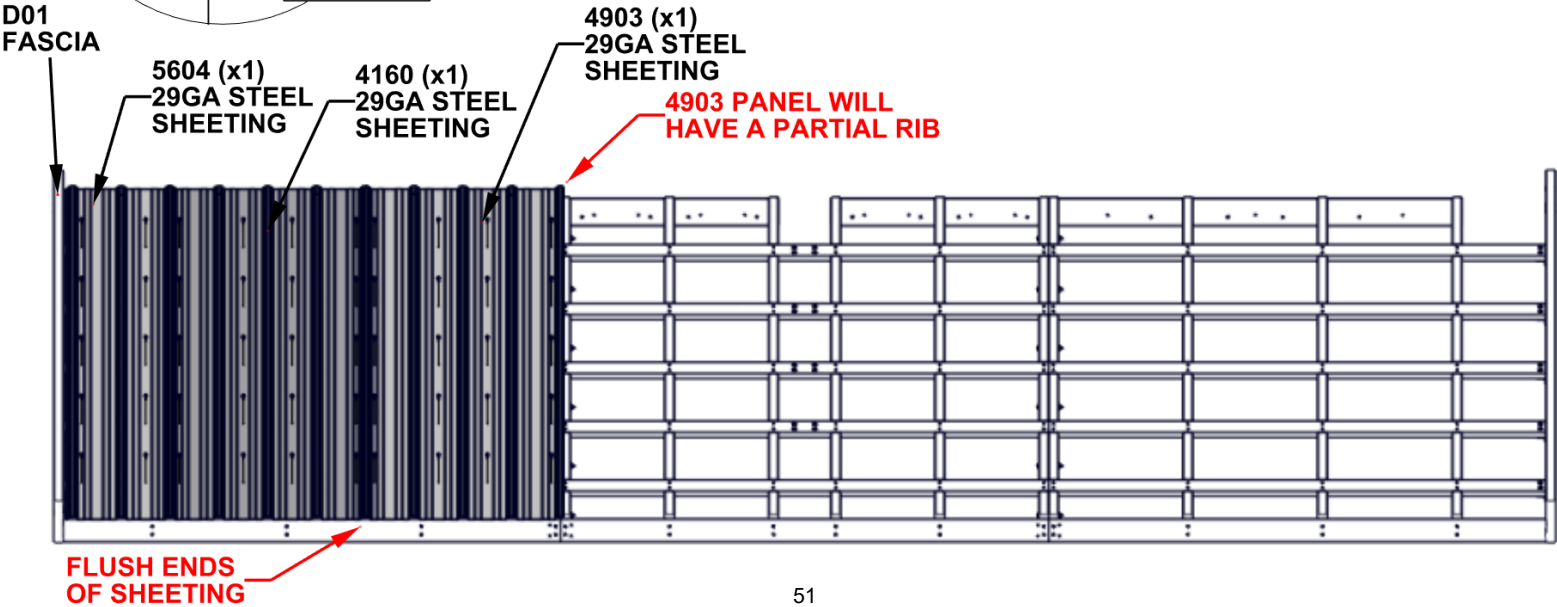
A4M04903 29GA STEEL SHEETING  
(x1)

- MAKE SURE ROOF PANEL IS SQUARE BEFORE MOVING ON.

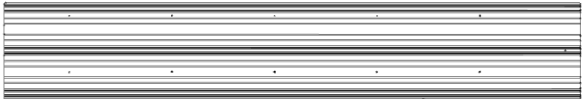


SHEETING SHOULD MEASURE 1/8" [3mm] FROM THE EDGE TO THE D01 BOARD AS SHOWN.

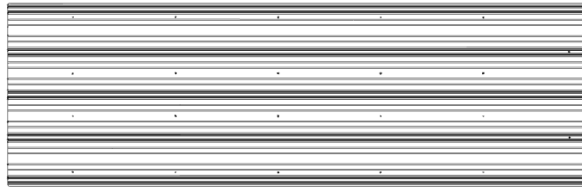
MEASUREMENT FROM D01 BOARD TO END OF 4903 PANEL IS: 74-1/16" [1880mm]



# STEP 29 - ROOF PANEL 'A' ASSEMBLY

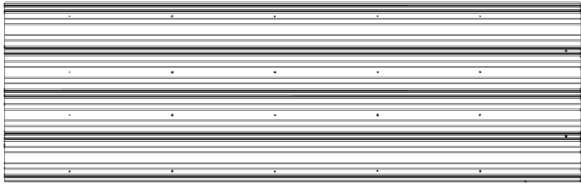


A4M05604 29GA STEEL SHEETING (x1)



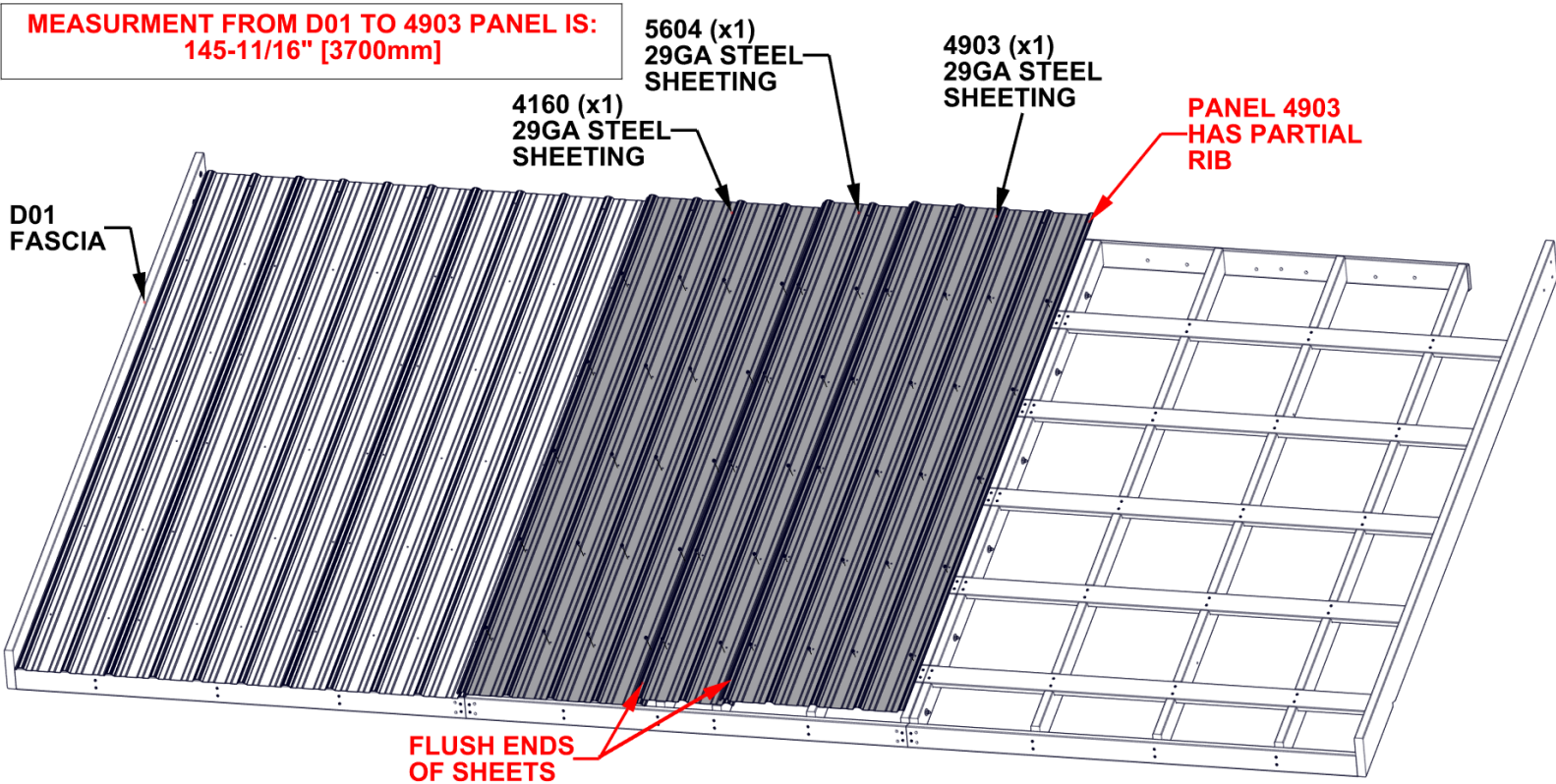
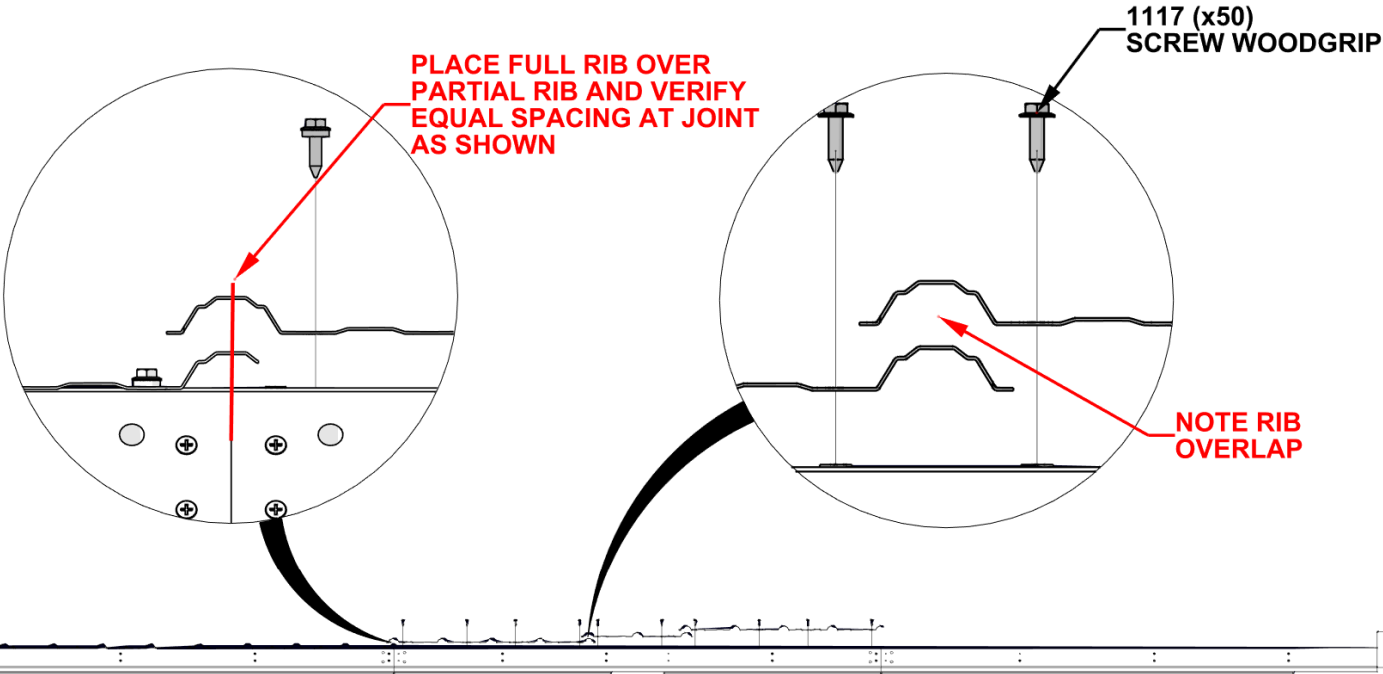
A4M04160 29GA STEEL SHEETING (x1)

QTY	PART NUMBER	DESCRIPTION
50	H101117	SCREW WOODGRIP 10-16x3/4" BLK



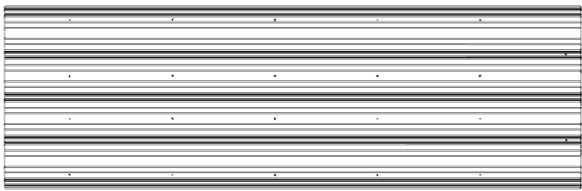
A4M04903 29GA STEEL SHEETING (x1)

- PANEL A4M04903 WILL HAVE A PARTIAL RIB AS SHOWN BELOW.

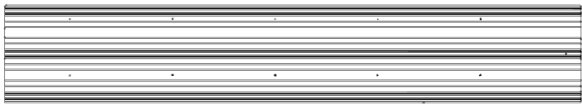


# STEP 30 - ROOF PANEL 'A' ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
50	H101117	SCREW WOODGRIP 10-16x3/4" BLK



A4M04160 29GA STEEL SHEETING (x2)

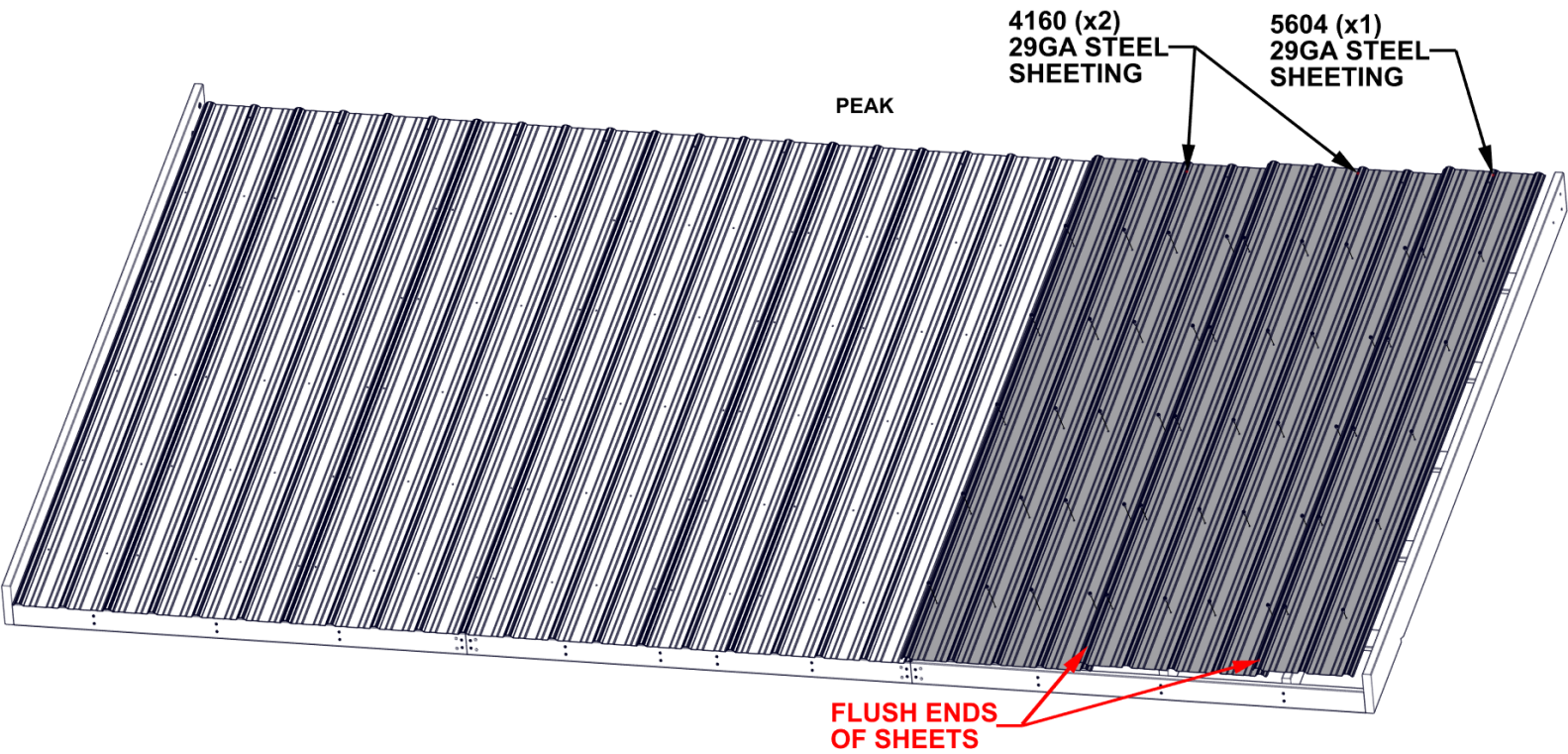


A4M05604 29GA STEEL SHEETING (x1)

PLACE FULL RIB OVER  
PARTIAL RIB AND VERIFY  
EQUAL SPACING AT JOINT  
AS SHOWN

1117 (x50)  
SCREW WOODGRIP

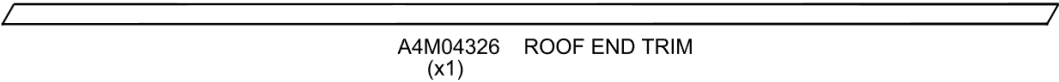
NOTE RIB  
OVERLAP



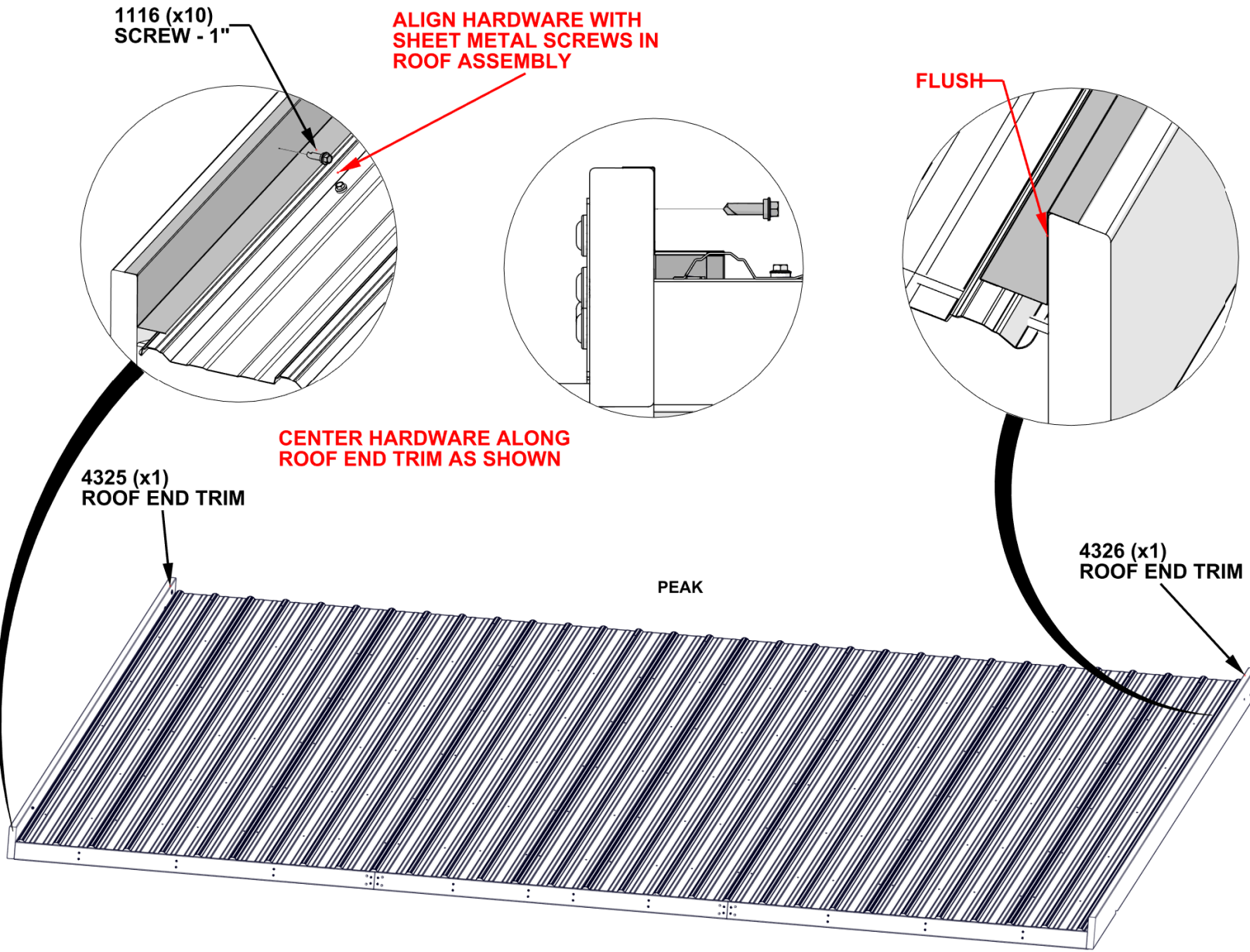


# STEP 31 - ROOF PANEL 'A' ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
10	H101116	SCREW SELF TAPPING 1/4x1 BLK



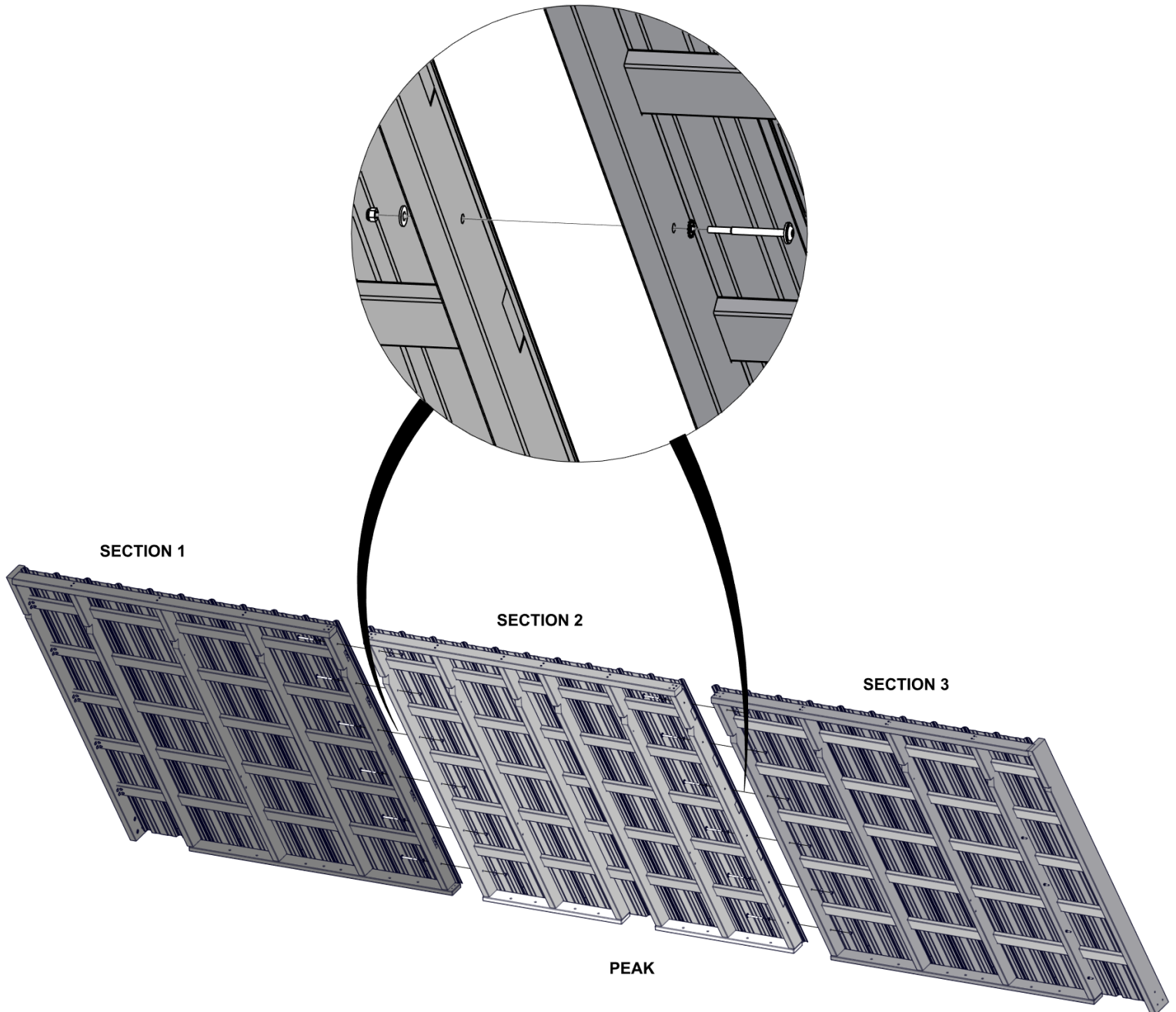
- REMOVE PROTECTIVE BLUE FILM.
- GLOVES SHOULD BE WORN WHEN HANDLING ROOF PANELS: EDGES ARE SHARP.
- ALIGN 1116 HARDWARE IN-LINE WITH HARDWARE FROM ROOF SHEETING.



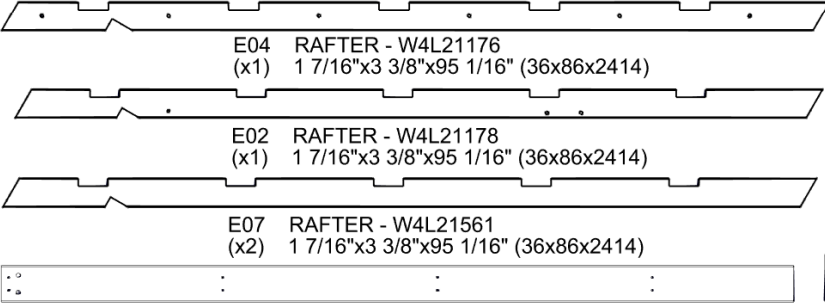
## STEP 32 - ROOF PANEL 'A' ASSEMBLY

- SEPERATE ROOF PANEL FOR EASE OF ASSEMBLY.

- REMOVE HARDWARE AND SET ASIDE. IT WILL BE USED AGAIN AFTER BOTH SECTIONS ARE INSTALLED.



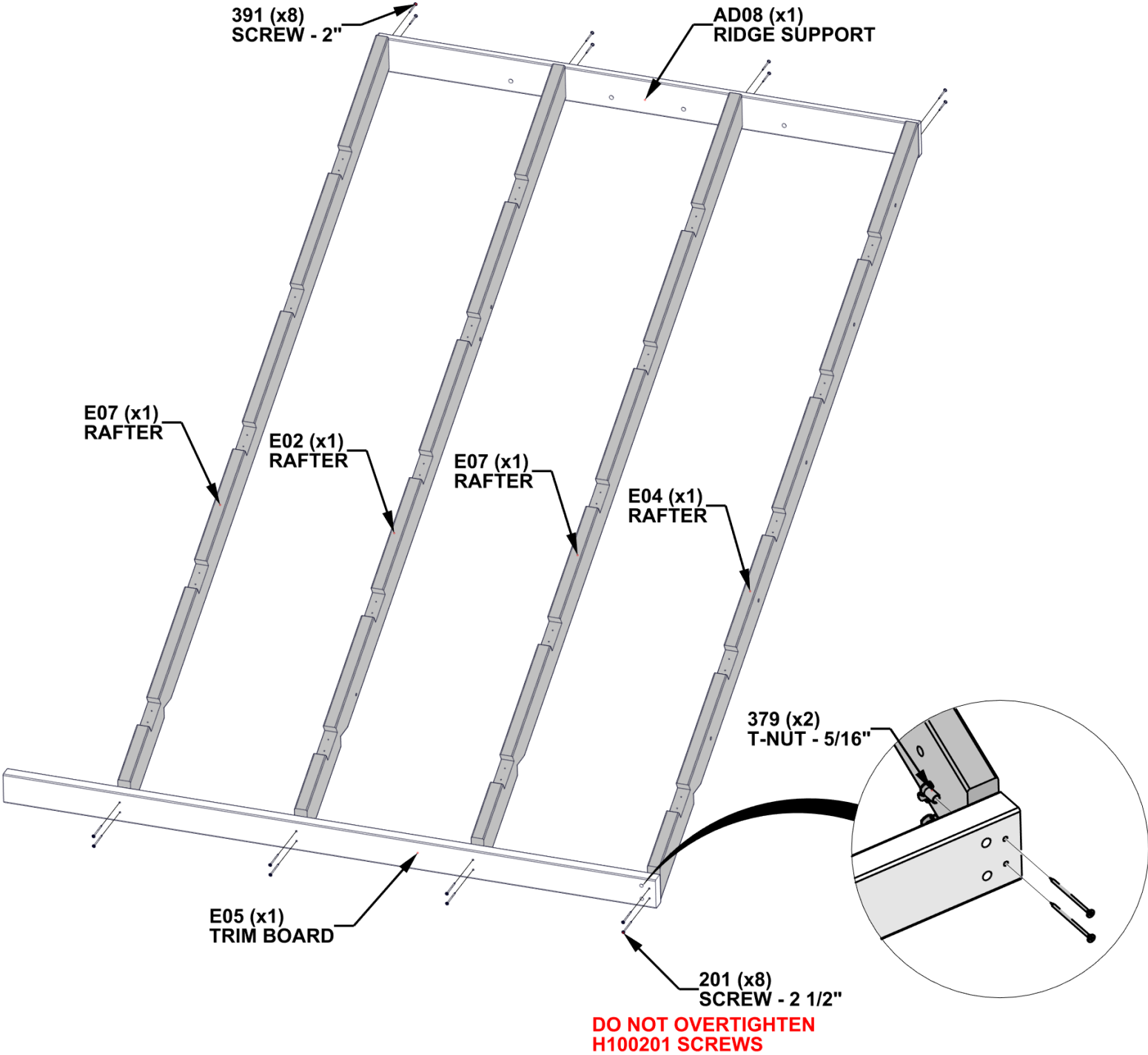
STEP 33A - ROOF PANEL 'B' ASSEMBLY



QTY	PART NUMBER	DESCRIPTION
8	H100201	SCREW PFH 8x2 1/2 BLK
2	H100379	T-NUT 5/16 BLK
8	H100391	SCREW PFH 8x2 BLK

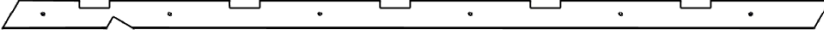
AD08	RIDGE SUPPORT - W4L21850
(x1)	15/16"x4"x60 11/16" (24x102x1541)

- INSERT T-NUTS FIRST, FAILURE TO DO SO WILL RESULT IN INCORRECT ASSEMBLY.
- ALIGN AD08 AND E05 WITH PILOT HOLES IN RAFTER BOARDS.
- NOTE ORIENTATION OF AD08 BOARD, HOLES ARE TOWARD THE BOTTOM OF BOARD.
- TO HELP WITH ORGANIZATION, WE SUGGEST LABELING 'S1B' ON THE SCREW SIDE OF AD08 RIDGE SUPPORT TO KEEP TRACK OF SECTION 1, PANEL B.






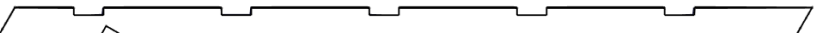
STEP 33B - ROOF PANEL 'B' ASSEMBLY




E04 RAFTER - W4L21176  
(x2) 1 7/16"x3 3/8"x95 1/16" (36x86x2414)



E02 RAFTER - W4L21178  
(x2) 1 7/16"x3 3/8"x95 1/16" (36x86x2414)




E07 RAFTER - W4L21561  
(x2) 1 7/16"x3 3/8"x95 1/16" (36x86x2414)



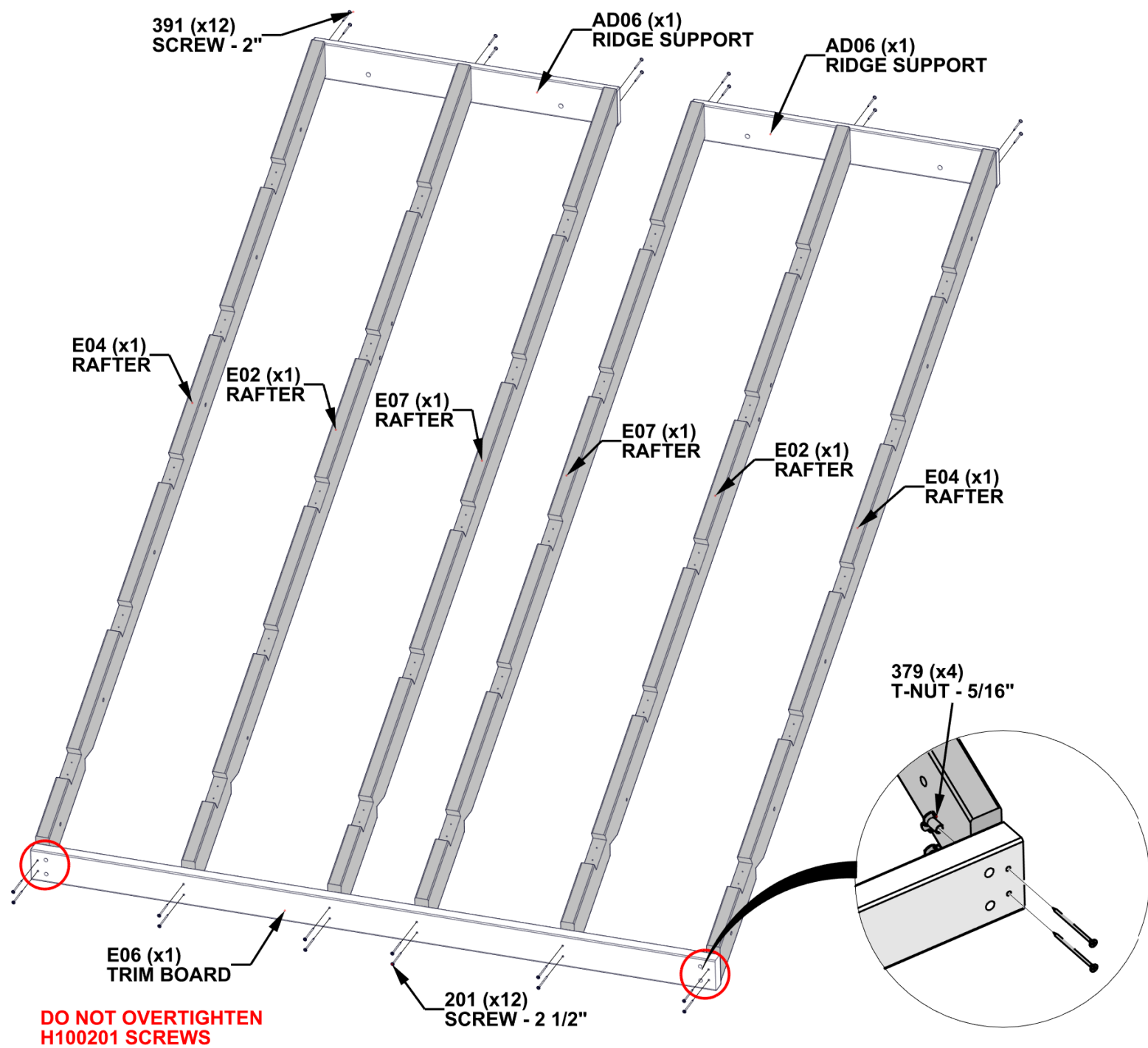
E06 TRIM BOARD - W4L22012  
(x1) 1 9/16"x3 3/8"x71 5/8" (36x86x1820)

QTY	PART NUMBER	DESCRIPTION
12	H100201	SCREW PFH 8x2 1/2 BLK
4	H100379	T-NUT 5/16 BLK
12	H100391	SCREW PFH 8x2 BLK



AD06 RIDGE SUPPORT - W4L22011  
(x2) 15/16"x4"x31 15/16" (24x102x812)

- INSERT T-NUTS FIRST. FAILURE TO DO SO WILL RESULT IN INCORRECT ASSEMBLY.
- ALIGN AD06 AND E06 WITH PILOT HOLES IN RAFTER BOARDS.
- NOTE ORIENTATION OF AD06 BOARD, HOLES ARE TOWARD THE BOTTOM OF BOARD.
- TO HELP WITH ORGANIZATION, WE SUGGEST LABELING 'S2B' ON THE SCREW SIDE OF AD06 PEAK SUPPORT TO KEEP TRACK OF SECTION 2, PANEL B.



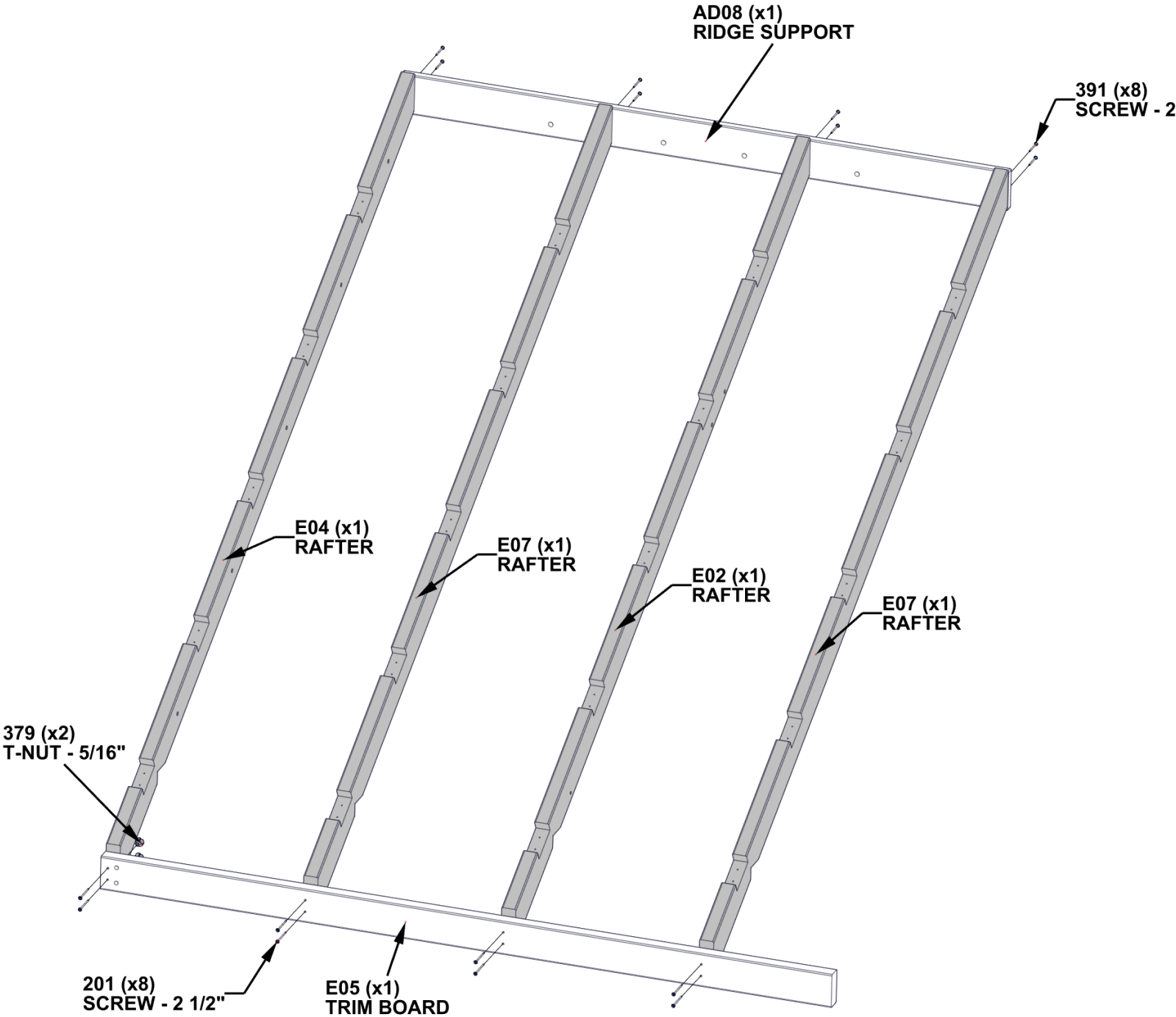
STEP 33C - ROOF PANEL 'B' ASSEMBLY

E04	RAFTER - W4L21176
(x1)	1 7/16"x3 3/8"x95 1/16" (36x86x2414)
E02	RAFTER - W4L21178
(x1)	1 7/16"x3 3/8"x95 1/16" (36x86x2414)
E07	RAFTER - W4L21561
(x2)	1 7/16"x3 3/8"x95 1/16" (36x86x2414)
E05	TRIM BOARD - W4L21849
(x1)	1 7/16"x3 3/8"x73" (36x86x1854)

QTY	PART NUMBER	DESCRIPTION
8	H100201	SCREW PFH 8x2 1/2 BLK
2	H100379	T-NUT 5/16 BLK
8	H100391	SCREW PFH 8x2 BLK

AD08	RIDGE SUPPORT - W4L21850
(x1)	15/16"x4"x60 11/16" (24x102x1541)

- INSERT T-NUTS FIRST. FAILURE TO DO SO WILL RESULT IN INCORRECT ASSEMBLY.
- ALIGN AD08 AND E05 WITH PILOT HOLES IN RAFTER BOARDS.
- NOTE ORIENTATION OF AD08 BOARD, HOLES ARE TOWARD THE BOTTOM OF BOARD.
- TO HELP WITH ORGANIZATION, WE SUGGEST LABELING 'S3B' ON THE SCREW SIDE OF AD08 RIDGE SUPPORT TO KEEP TRACK OF SECTION 3, PANEL B.



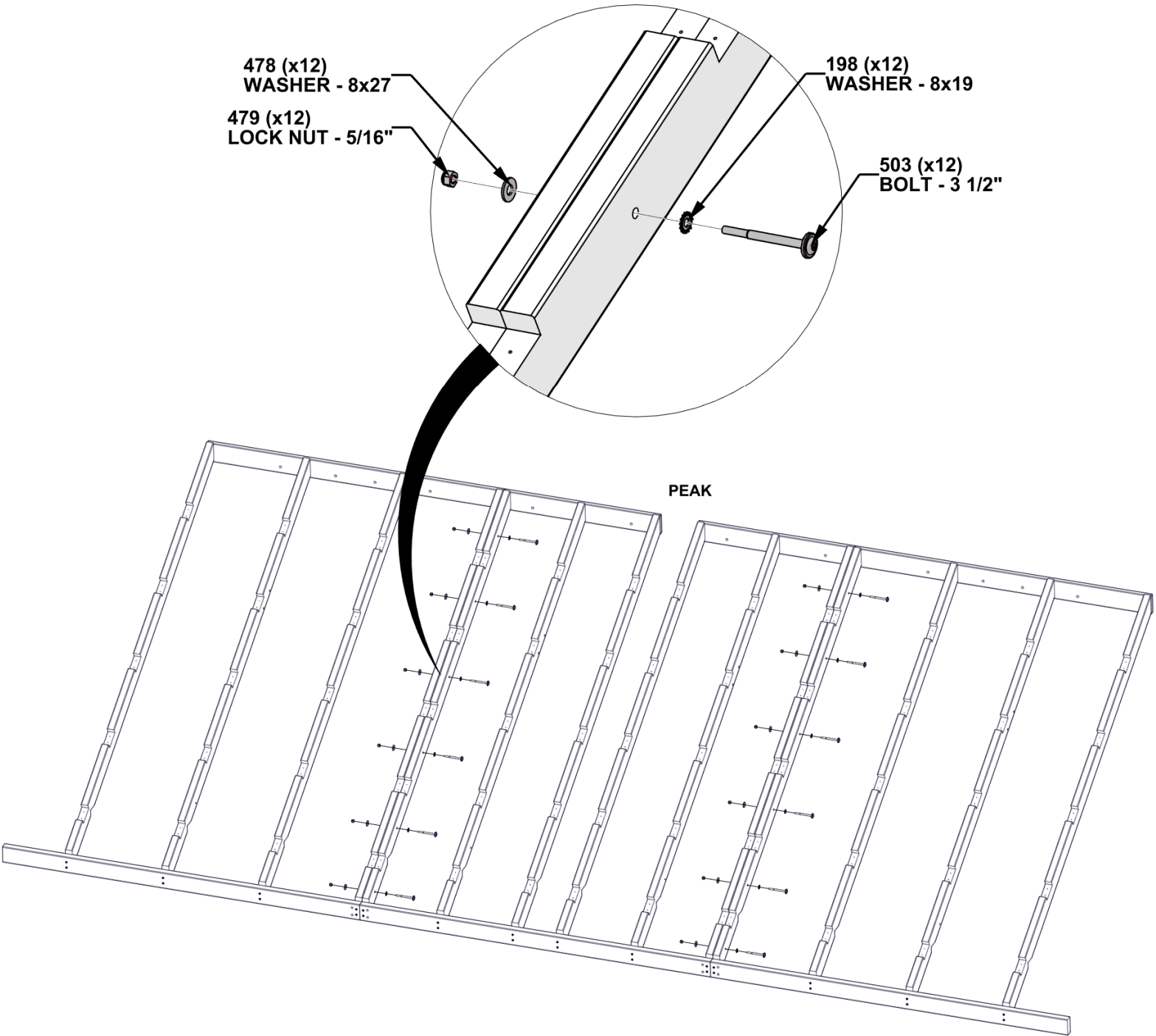
DO NOT OVERTIGHTEN  
H100201 SCREWS



# STEP 33D - ROOF PANEL 'B' ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
12	H100198	WASHER LOCK EXT 8x19
12	H100478	WASHER FLAT 8x27 BLK
12	H100479	NUT LOCK 5/16 BLK
12	H100503	BOLT WH 5/16x3 1/2 BLK

- ALIGN HOLES IN MIDDLE RAFTERS AND FASTEN HARDWARE AS SHOWN.

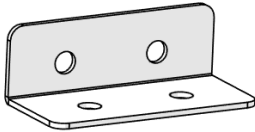


# STEP 33E - ROOF PANEL 'B' ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
20	H100171	BOLT WH 1/4x1 BLK
20	H100398	TNUT-1/4" BLK

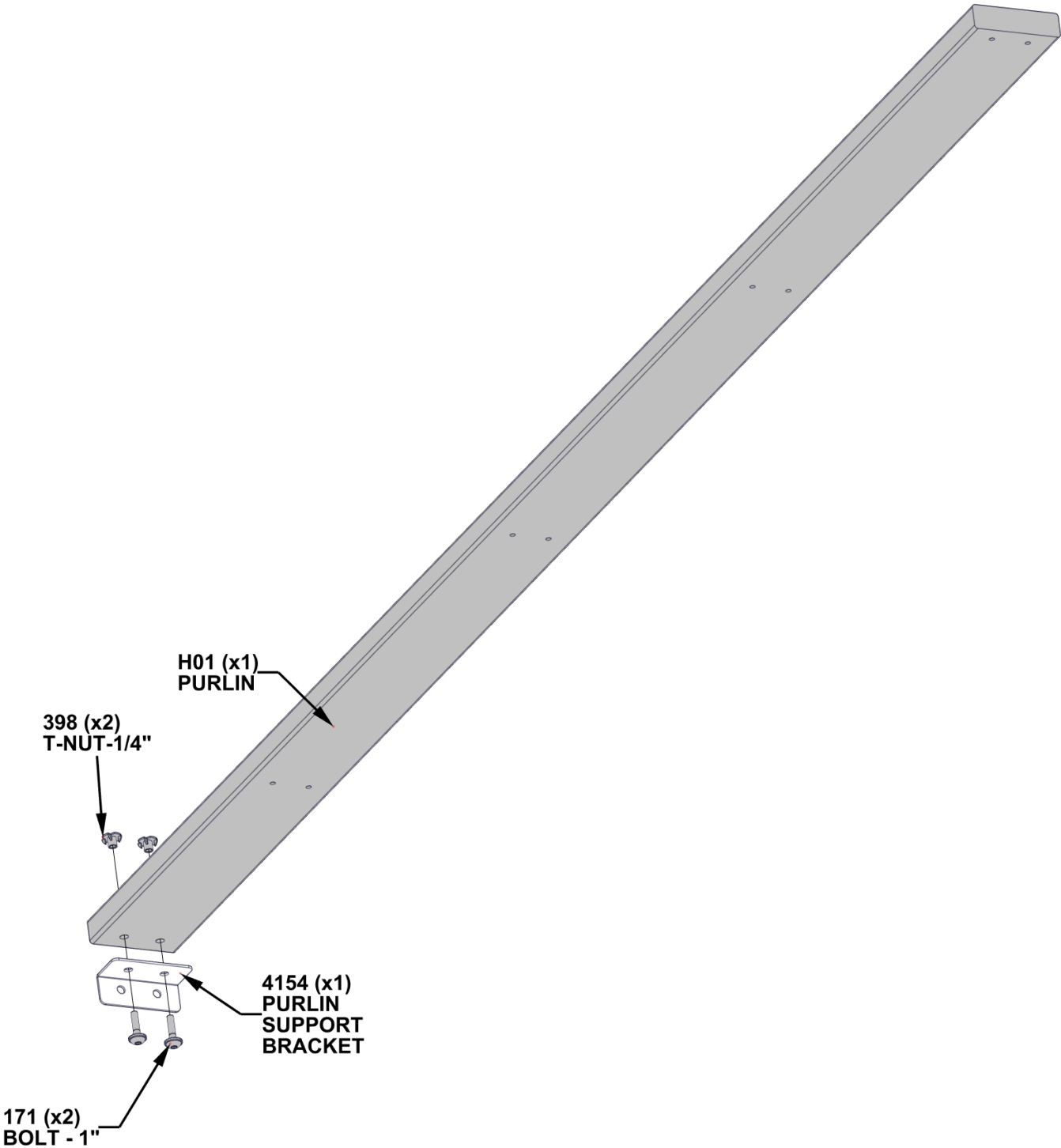


H01 PURLIN - W4L21856  
(x10) 15/16"x3 3/8"x72 15/16" (24x86x1852)



A4M04154 PURLIN SUPPORT BRACKET  
(x10)

- INSERT T-NUTS FIRST.**
- LONG SECTION OF 4154 BRACKET ATTACHES TO H01 PURLIN.
  - COMPLETE THIS STEP 10 TIMES.

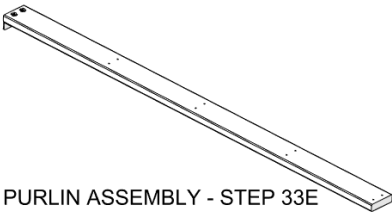


# STEP 33F - ROOF PANEL 'B' ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
140	H100391	SCREW PFH 8x2 BLK

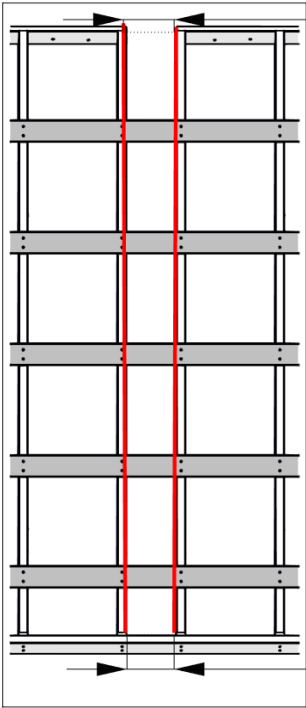


H07 PURLIN - W4L22007  
(x5) 15/16"x3 3/8"x71 9/16" (24x86x1818)



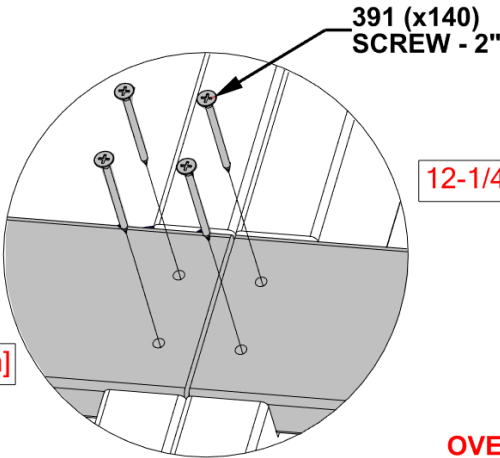
H01 PURLIN ASSEMBLY - STEP 33E  
(x10)

- ALIGN PURLINS WITH PILOT HOLES IN RAFTERS.

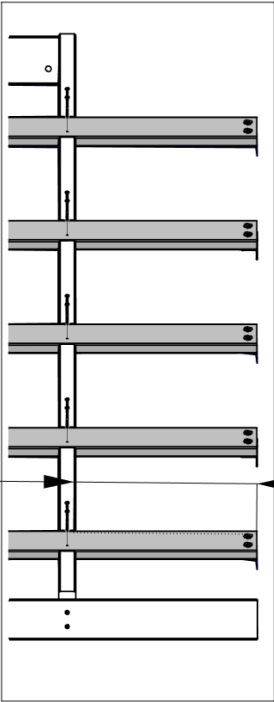


7-11/16" [196mm]

**ENSURE THAT THE MIDDLE TWO RAFTRS ARE PARALLEL, THESE DIMENSIONS ARE CRITICAL. FAILURE TO FOLLOW WILL CAUSE ROOF TO BE OUT OF SQUARE AND REMAINING ASSEMBLY WILL NOT LINE UP.**



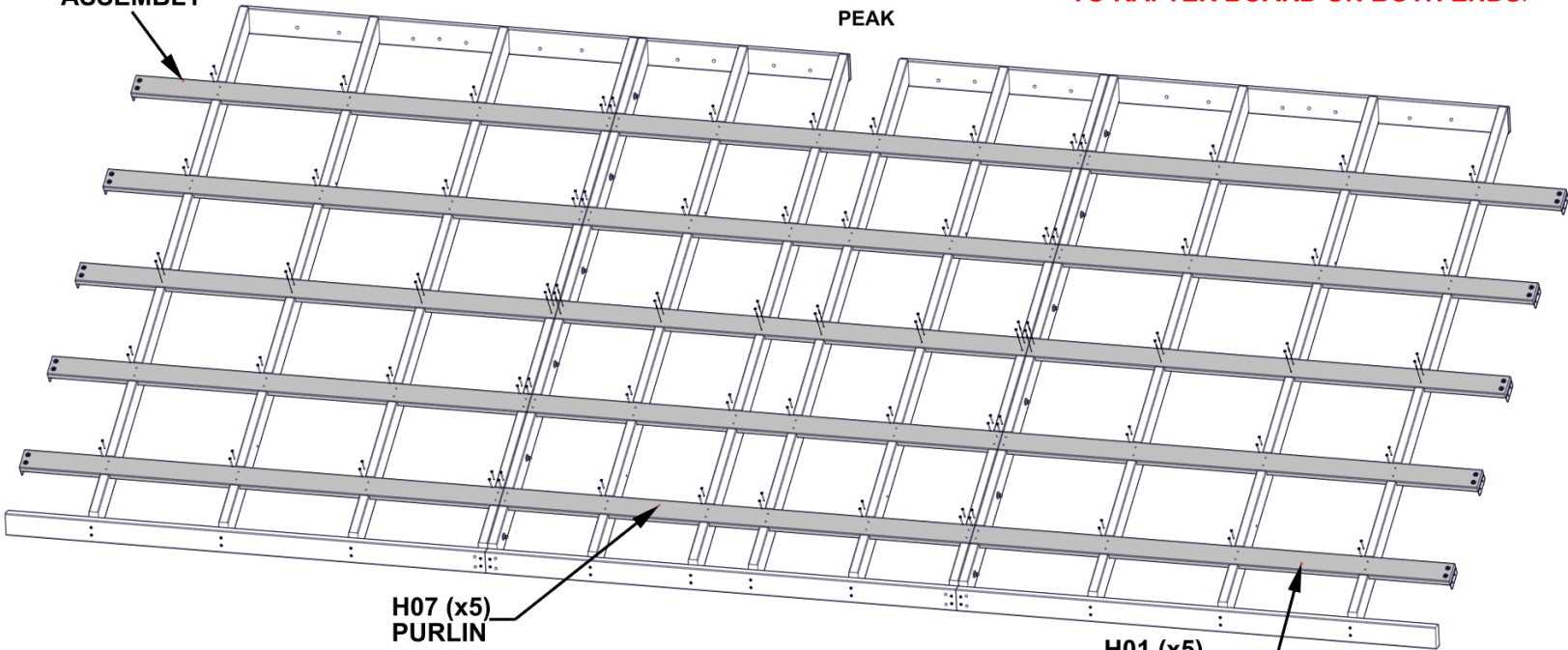
12-1/4" [312mm]



H01 (x5)  
PURLIN  
ASSEMBLY

**OVERHANG DISTANCE FOR PURLINS IS 12-1/4" [312mm] FROM END OF PURLIN TO RAFTER BOARD ON BOTH ENDS.**

PEAK



H07 (x5)  
PURLIN

H01 (x5)  
PURLIN  
ASSEMBLY

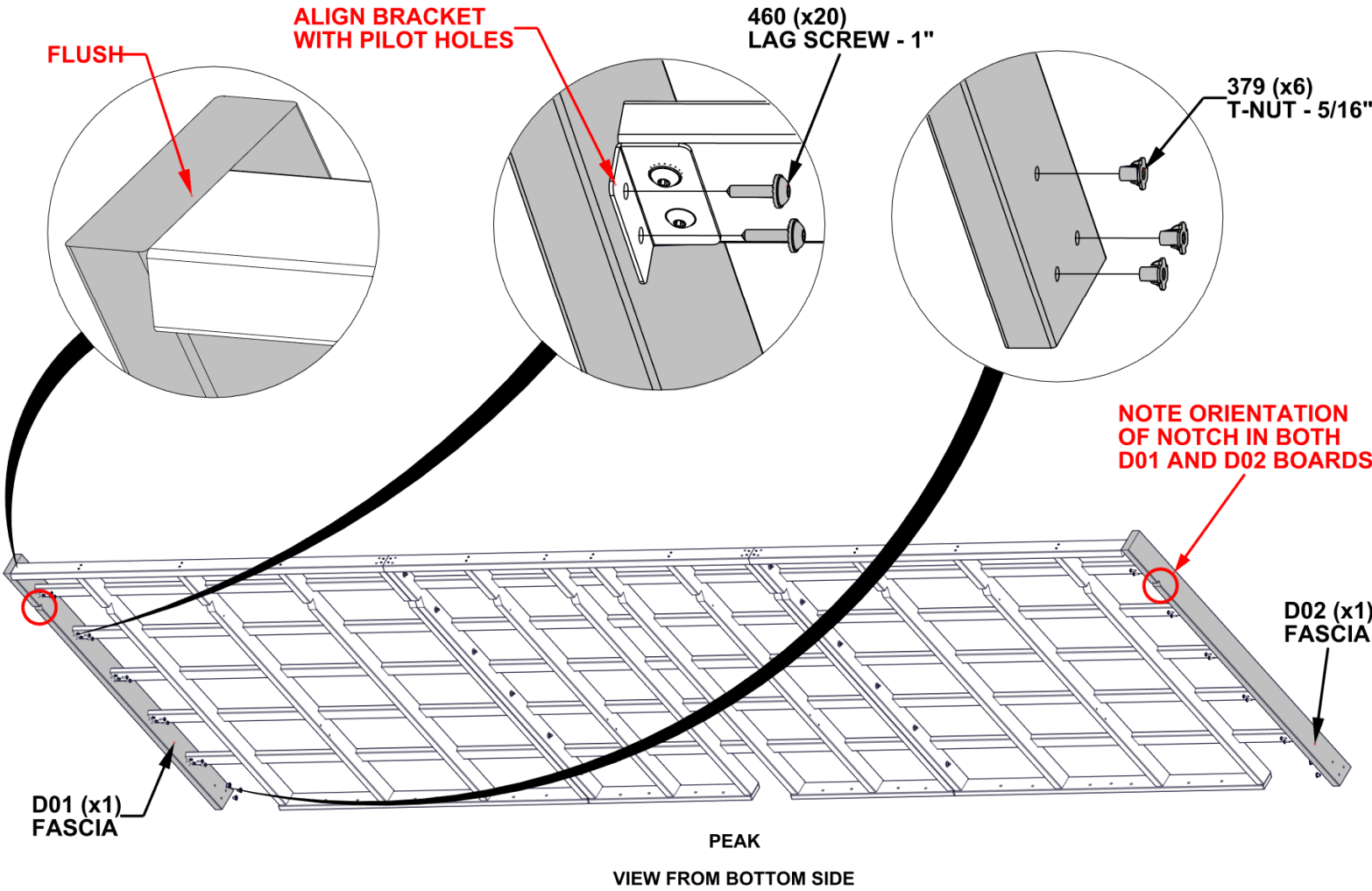
# STEP 33G - ROOF PANEL 'B' ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
6	H100379	T-NUT 5/16 BLK
20	H100460	LAG SCREW WH 1/4x1 BLK

D01 FASCIA - W4L21164  
(x1) 1 7/16"x5 1/4"x100" (36x134x2540)

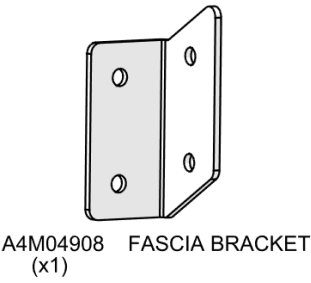
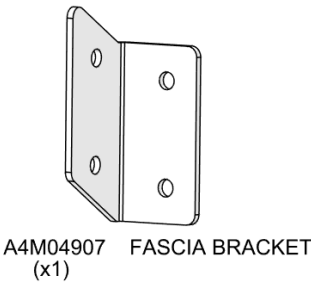
D02 FASCIA - W4L21175  
(x1) 1 7/16"x5 1/4"x100" (36x134x2540)

- INSERT T-NUTS FIRST.
- ALIGN D01 AND D02 PILOT HOLES WITH HOLES IN 4154 BRACKETS ATTACHED IN PREVIOUS STEP.

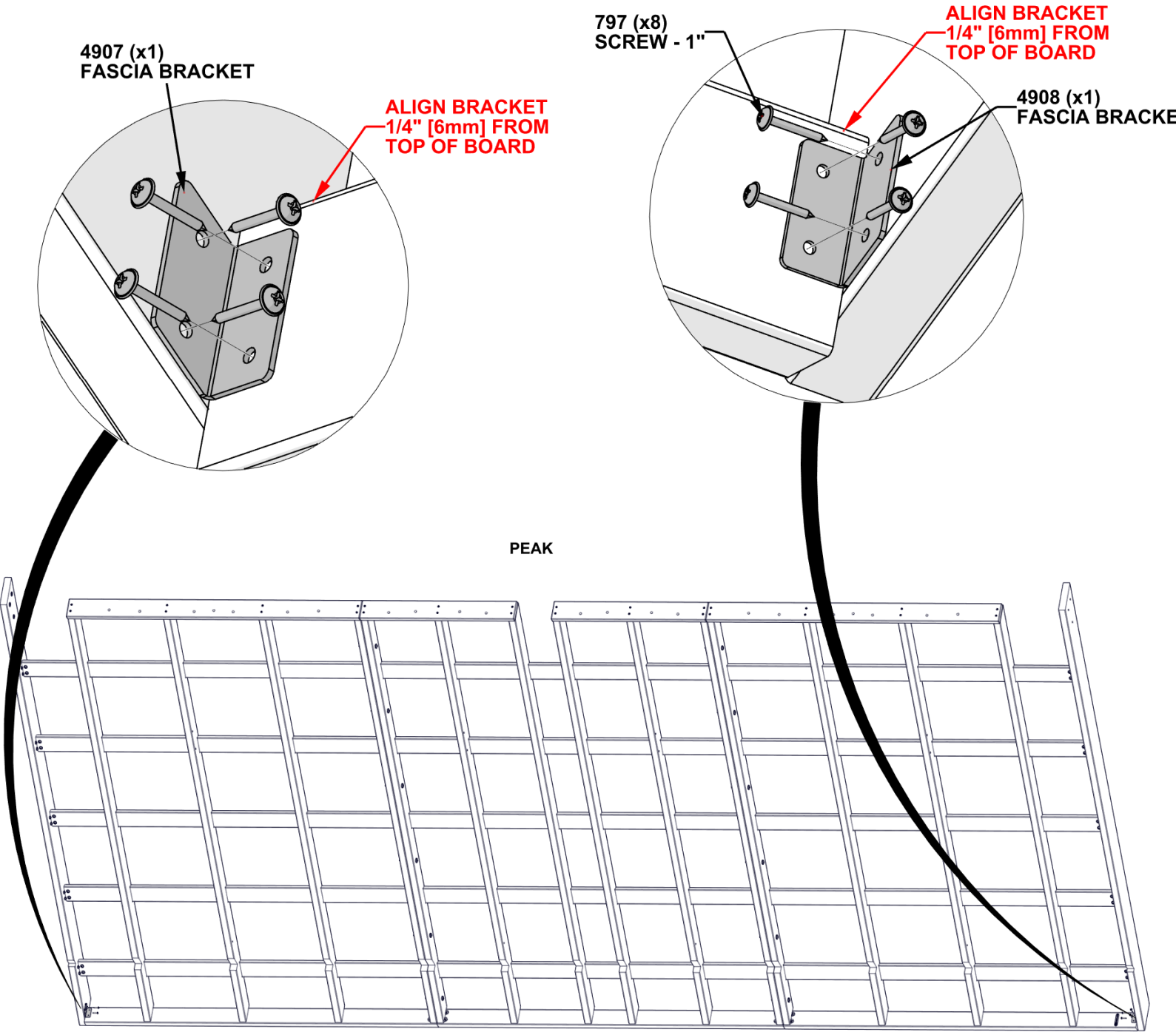


# STEP 33H - ROOF PANEL 'B' ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H100797	SCREW PWH 8x1 BLK

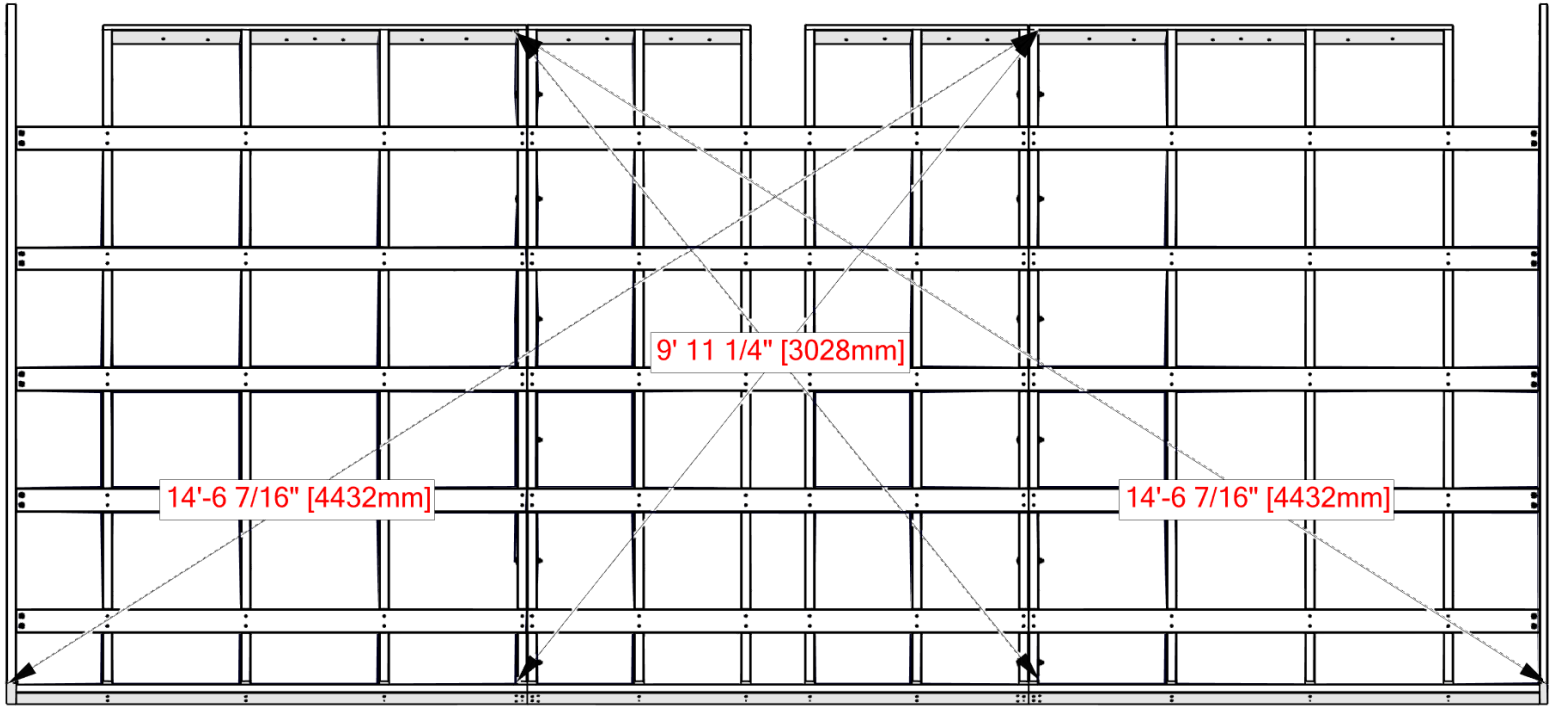


- ALIGN BRACKET 1/4" [6mm] FROM TOP OF TRIM BOARD AS SHOWN.
- ATTACH FASCIA BRACKET 4907 AND 4908 BY DRILLING A 1/8" [3mm] PILOT HOLE AND FASTENING WITH 797 SCREWS.



# STEP 33I - ROOF PANEL 'B' ASSEMBLY

- CRITICAL:**
- SQUARE UNIT BEFORE PROCEEDING TO NEXT STEPS.
  - THE BELOW DIMENSIONS ARE CRITICAL TO THE FINAL ROOF ASSEMBLY.
  - MEASUREMENTS BELOW SHOULD BE HELD WITHIN +/- 1/4" [6mm].
  - MEASUREMENTS OUTSIDE OF TOLERANCE WILL LEAD TO THE INABILITY TO ASSEMBLE THE ROOF.

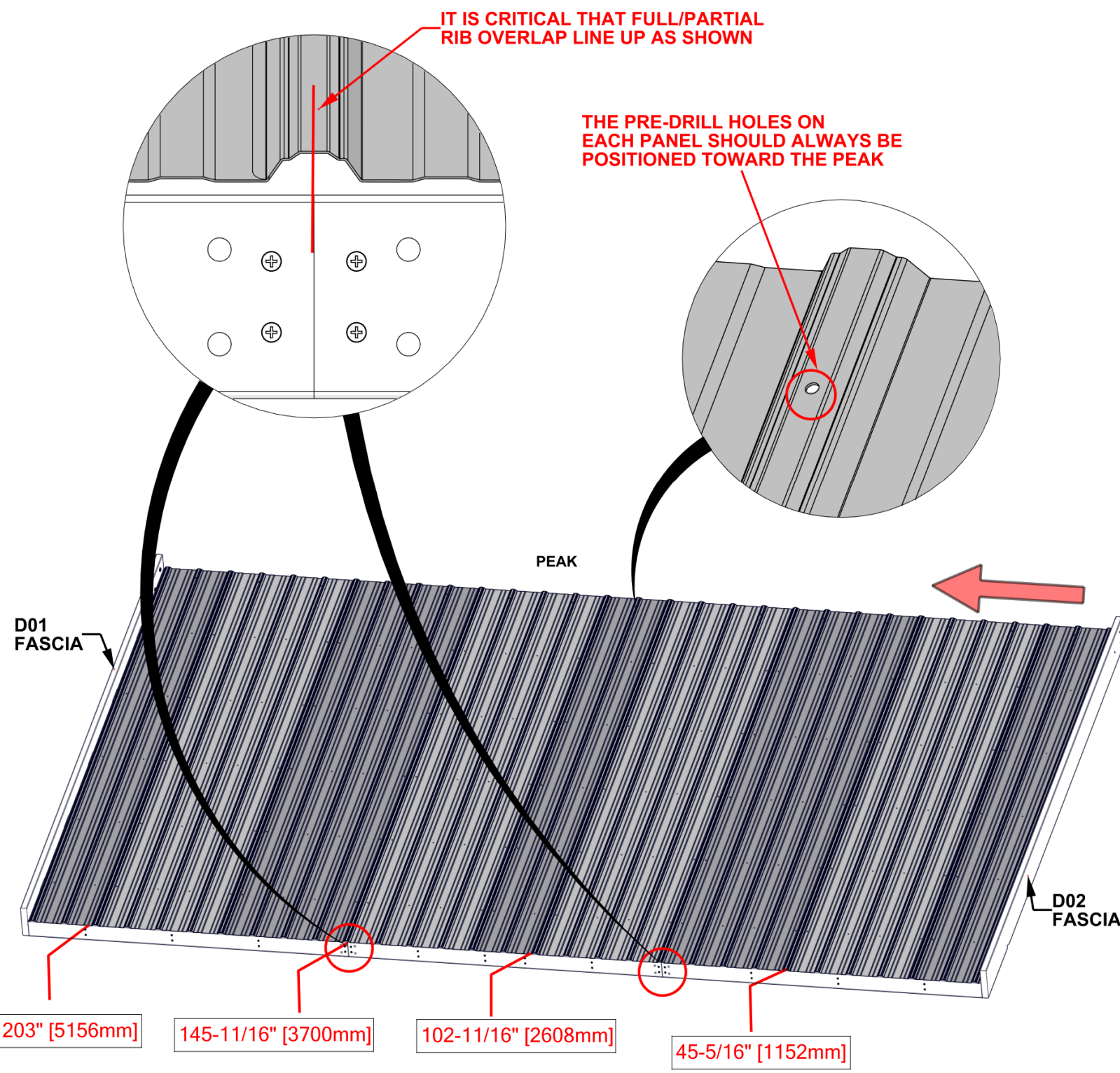


**TIP: LOOSEN HARDWARE TO ADJUST FOR SQUARING IF NEEDED.**



# STEP 34 - ROOF PANEL 'B' ASSEMBLY

- USE THIS PAGE TO FAMILIARIZE YOURSELF WITH THE ROOF PANEL AND ASSIST YOU IN STEPS 34-38.
- REMOVE PROTECTIVE BLUE FILM.
- START AT THE END INDICATED AND ASSEMBLE IN THE DIRECTION OF THE ARROW.
- **GLOVES SHOULD BE WORN WHEN HANDLING ROOF PANELS: EDGES ARE SHARP.**
- **START BY PLACING FIRST SHEET 1/8" [3mm] FROM D02 FASCIA BOARD, THEN MARK WHERE EVERY OTHER SHEET WILL LAND AS SHOWN BELOW TO ENSURE THE PANELS WILL ALIGN CORRECTLY. THE LAST SHEET SHOULD ALIGN CLOSE TO THE EDGE OF D01 FASCIA BOARD.**



# STEP 35 - ROOF PANEL 'B' ASSEMBLY

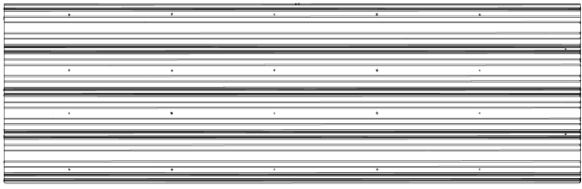


A4M05604 29GA STEEL SHEETING (x1)



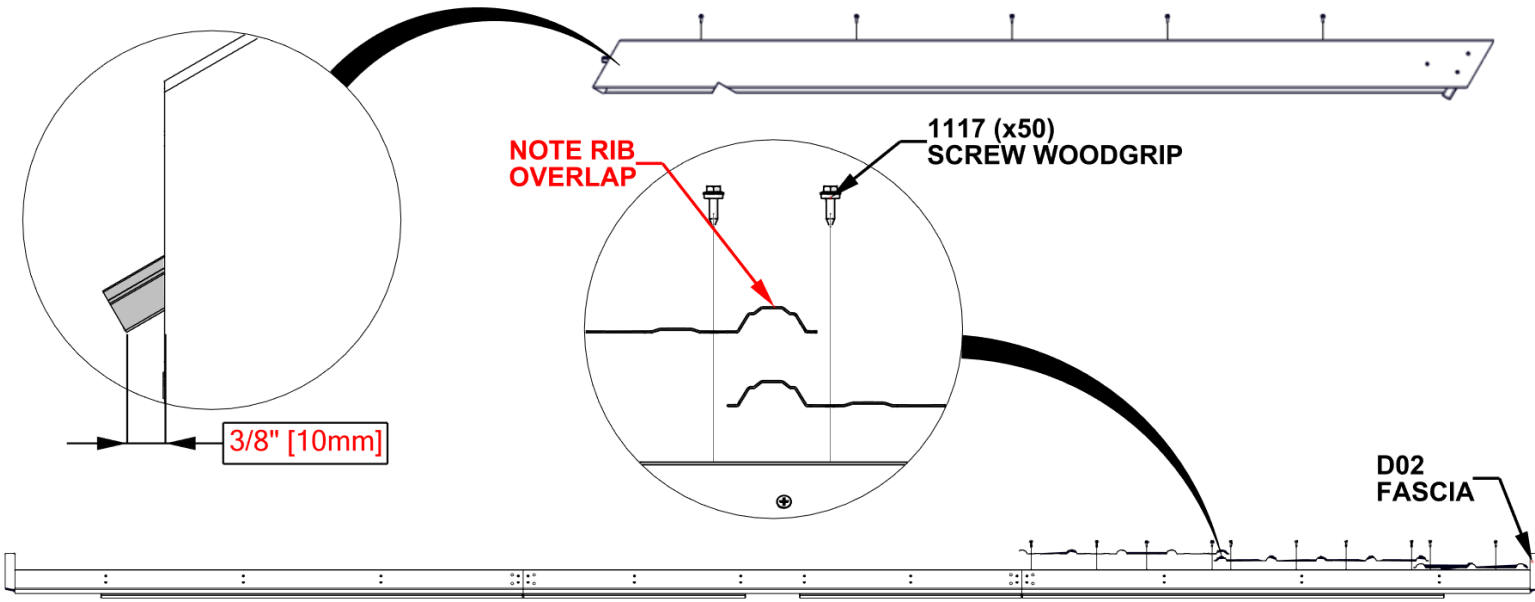
A4M04160 29GA STEEL SHEETING (x1)

QTY	PART NUMBER	DESCRIPTION
50	H101117	SCREW WOODGRIP 10-16x3/4" BLK



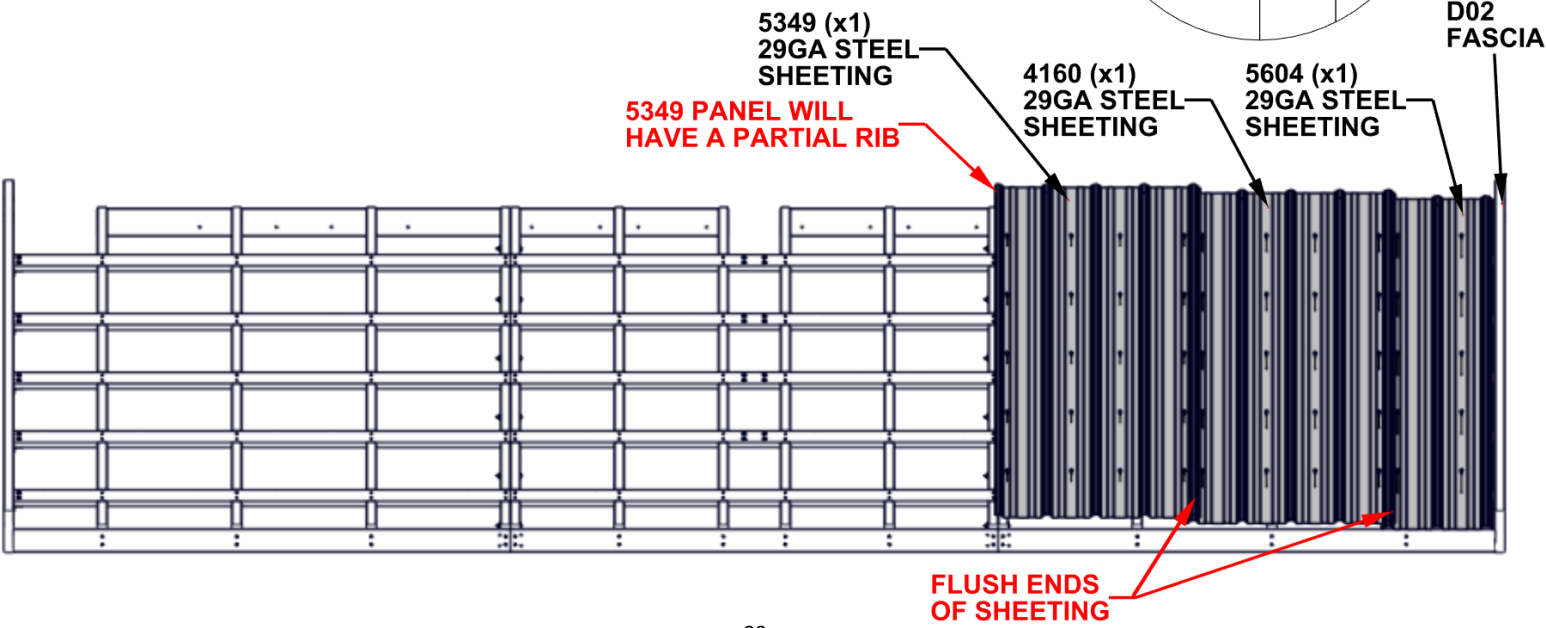
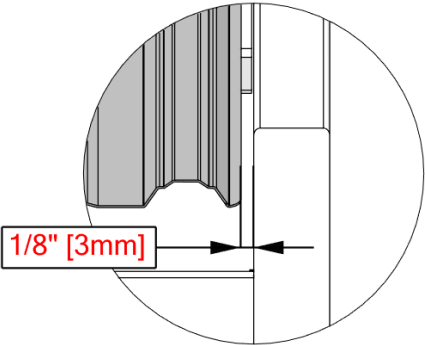
A4M05349 29GA STEEL SHEETING (x1)

- MAKE SURE ROOF PANEL IS SQUARE BEFORE MOVING ON.



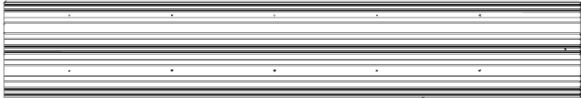
SHEETING SHOULD MEASURE 1/8" [3mm] FROM THE EDGE TO THE D02 BOARD AS SHOWN.

MEASUREMENT FROM D02 BOARD TO END OF 5349 PANEL IS: 74-1/16" [1880mm]

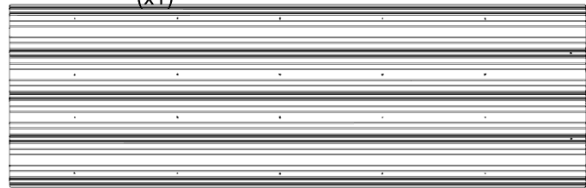




# STEP 36 - ROOF PANEL 'B' ASSEMBLY

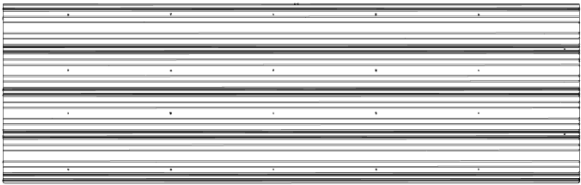


A4M05604 29GA STEEL SHEETING  
(x1)



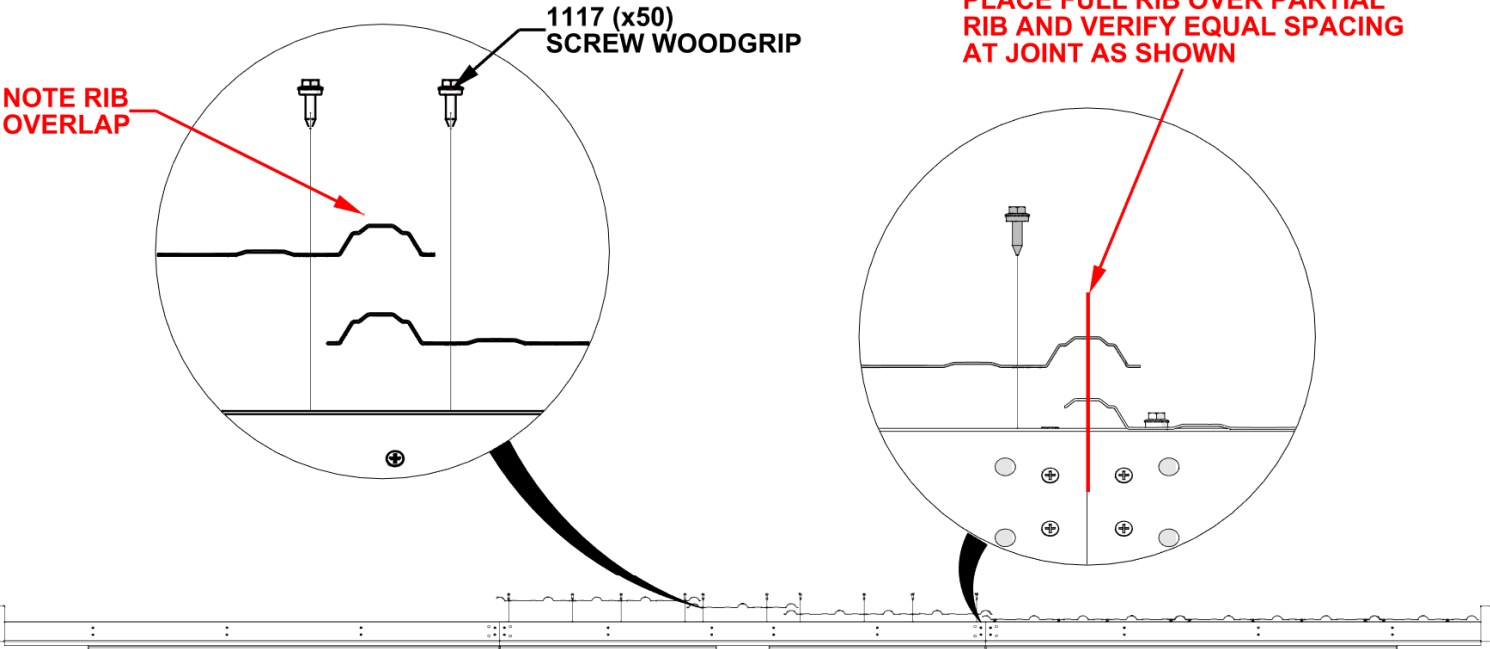
A4M04160 29GA STEEL SHEETING  
(x1)

QTY	PART NUMBER	DESCRIPTION
50	H101117	SCREW WOODGRIP 10-16x3/4" BLK

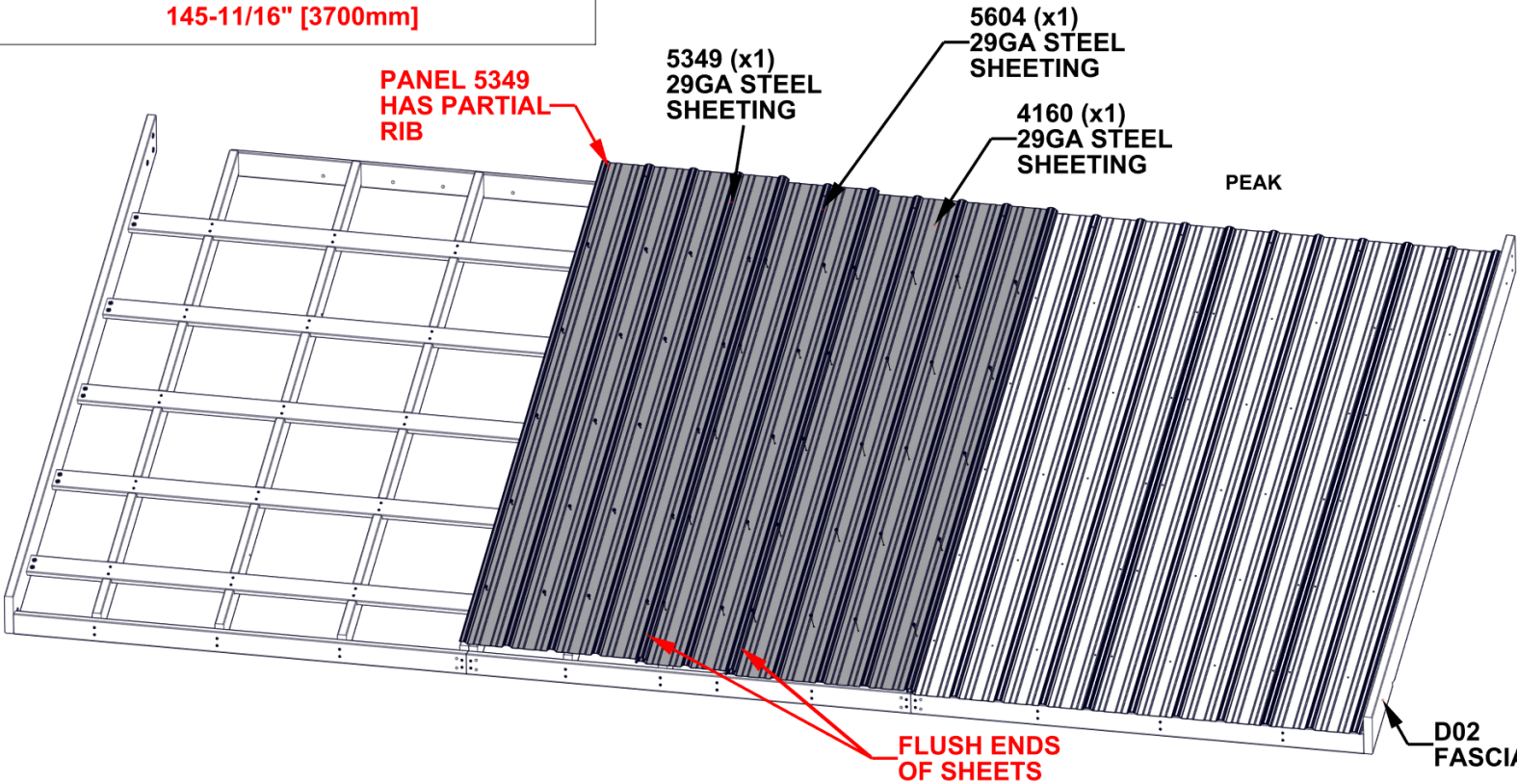


A4M05349 29GA STEEL SHEETING  
(x1)

- PANEL A4M05349 WILL HAVE A PARTIAL RIB AS SHOWN BELOW.

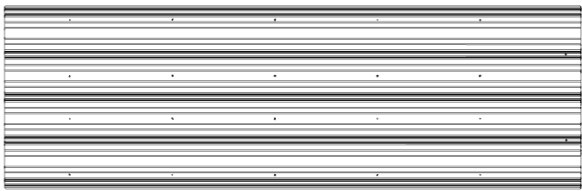


MEASURMENT FROM D02 TO 5349 PANEL IS:  
145-11/16" [3700mm]

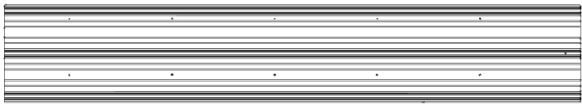


# STEP 37 - ROOF PANEL 'B' ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
50	H101117	SCREW WOODGRIP 10-16x3/4" BLK



A4M04160 29GA STEEL SHEETING  
(x2)

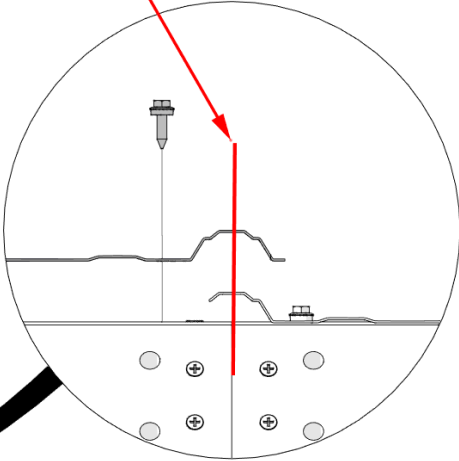
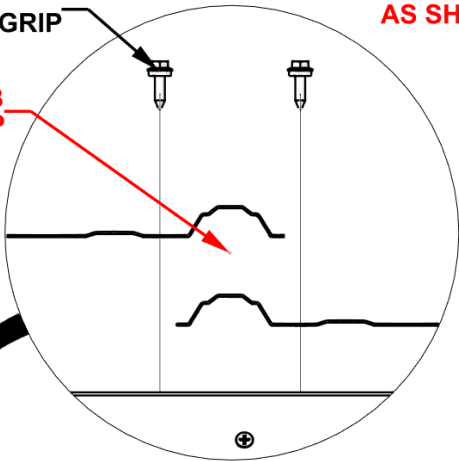


A4M05604 29GA STEEL SHEETING  
(x1)

PLACE FULL RIB OVER  
PARTIAL RIB AND VERIFY  
EQUAL SPACING AT JOINT  
AS SHOWN

1117 (x50)  
SCREW WOODGRIP

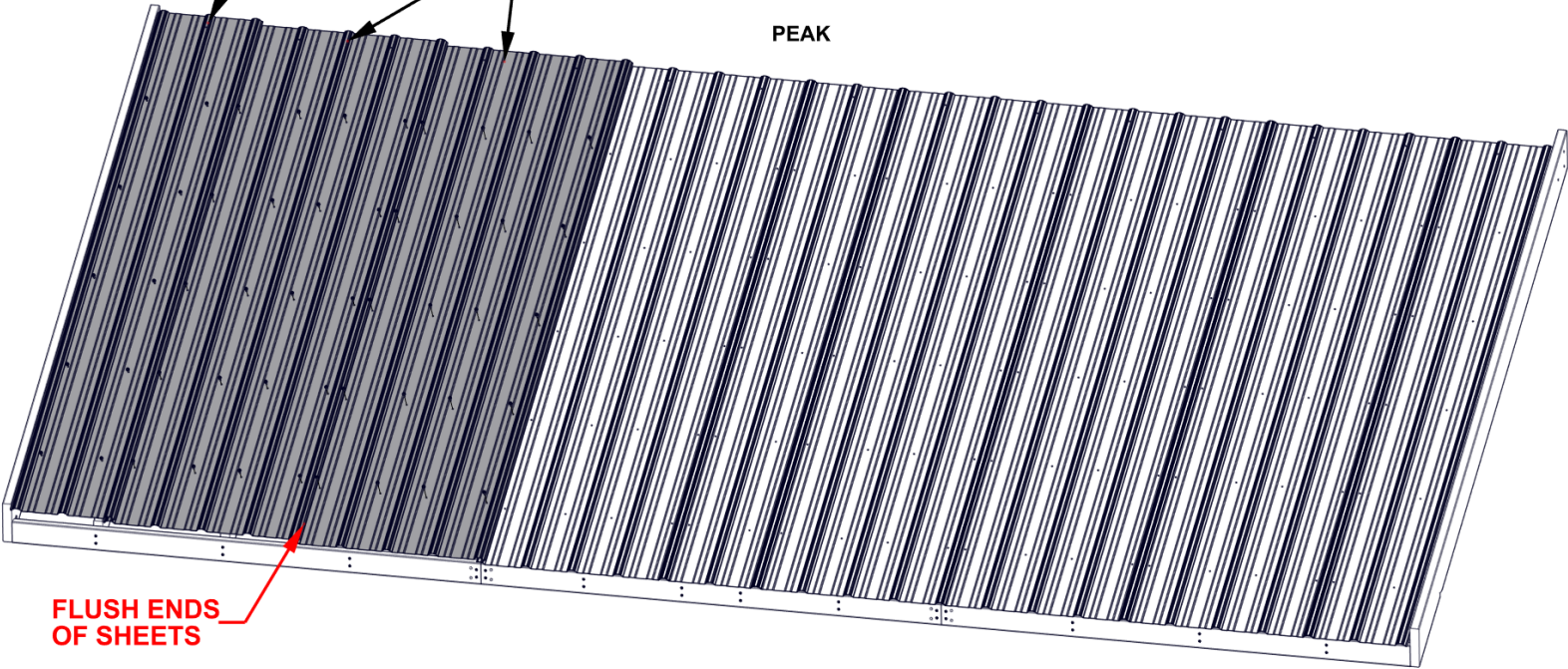
NOTE RIB  
OVERLAP



5604 (x1)  
29GA STEEL  
SHEETING

4160 (x2)  
29GA STEEL  
SHEETING

PEAK

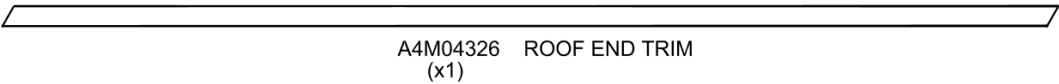


FLUSH ENDS  
OF SHEETS



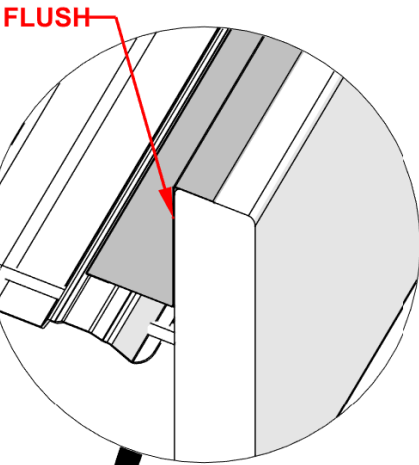
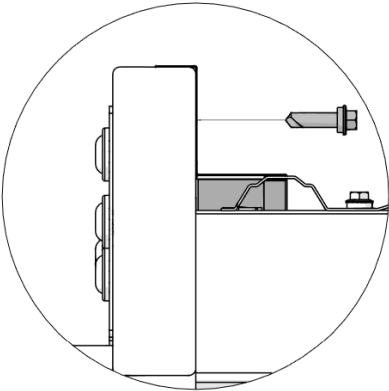
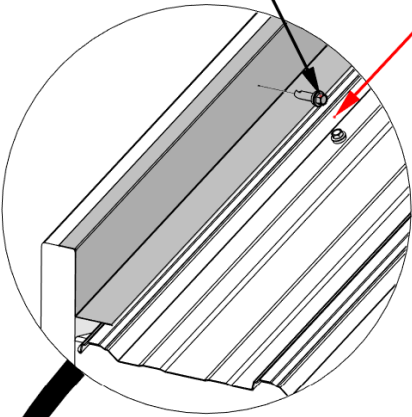
# STEP 38 - ROOF PANEL 'B' ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
10	H101116	SCREW SELF TAPPING 1/4x1 BLK



- REMOVE PROTECTIVE BLUE FILM.
- GLOVES SHOULD BE WORN WHEN HANDLING ROOF PANELS: EDGES ARE SHARP.
- ALIGN 1116 HARDWARE IN-LINE WITH HARDWARE FROM ROOF SHEETING.

1116 (x10)  
SCREW - 1" **ALIGN HARDWARE WITH  
SHEET METAL SCREWS IN  
ROOF ASSEMBLY**



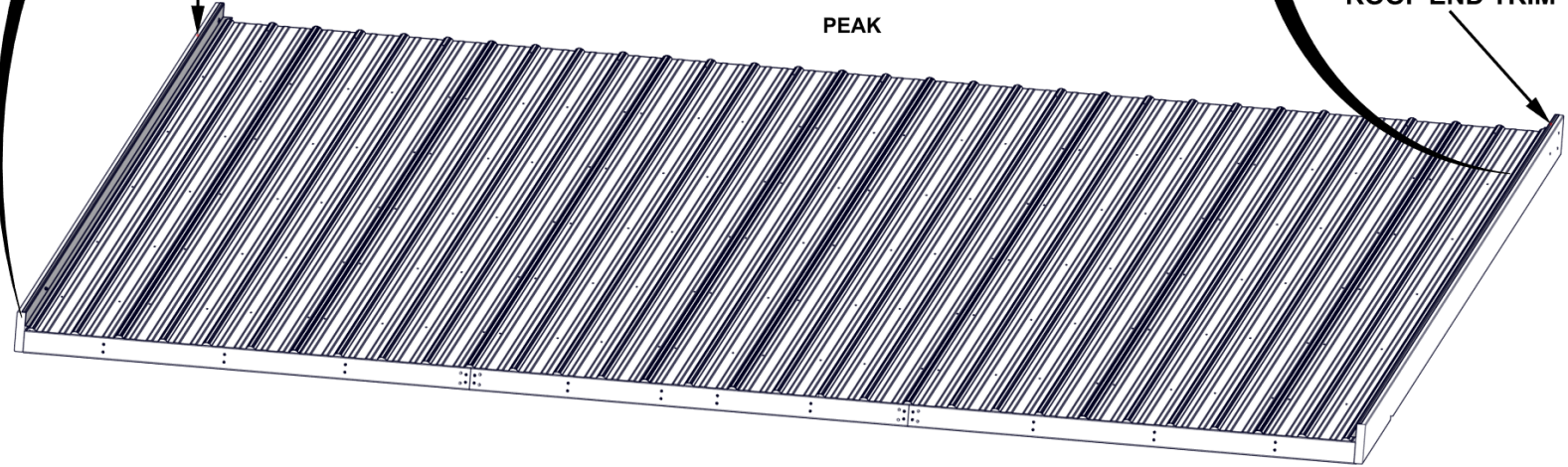
**CENTER HARDWARE ALONG  
ROOF END TRIM AS SHOWN**

**FLUSH**

4325 (x1)  
ROOF END TRIM

4326 (x1)  
ROOF END TRIM

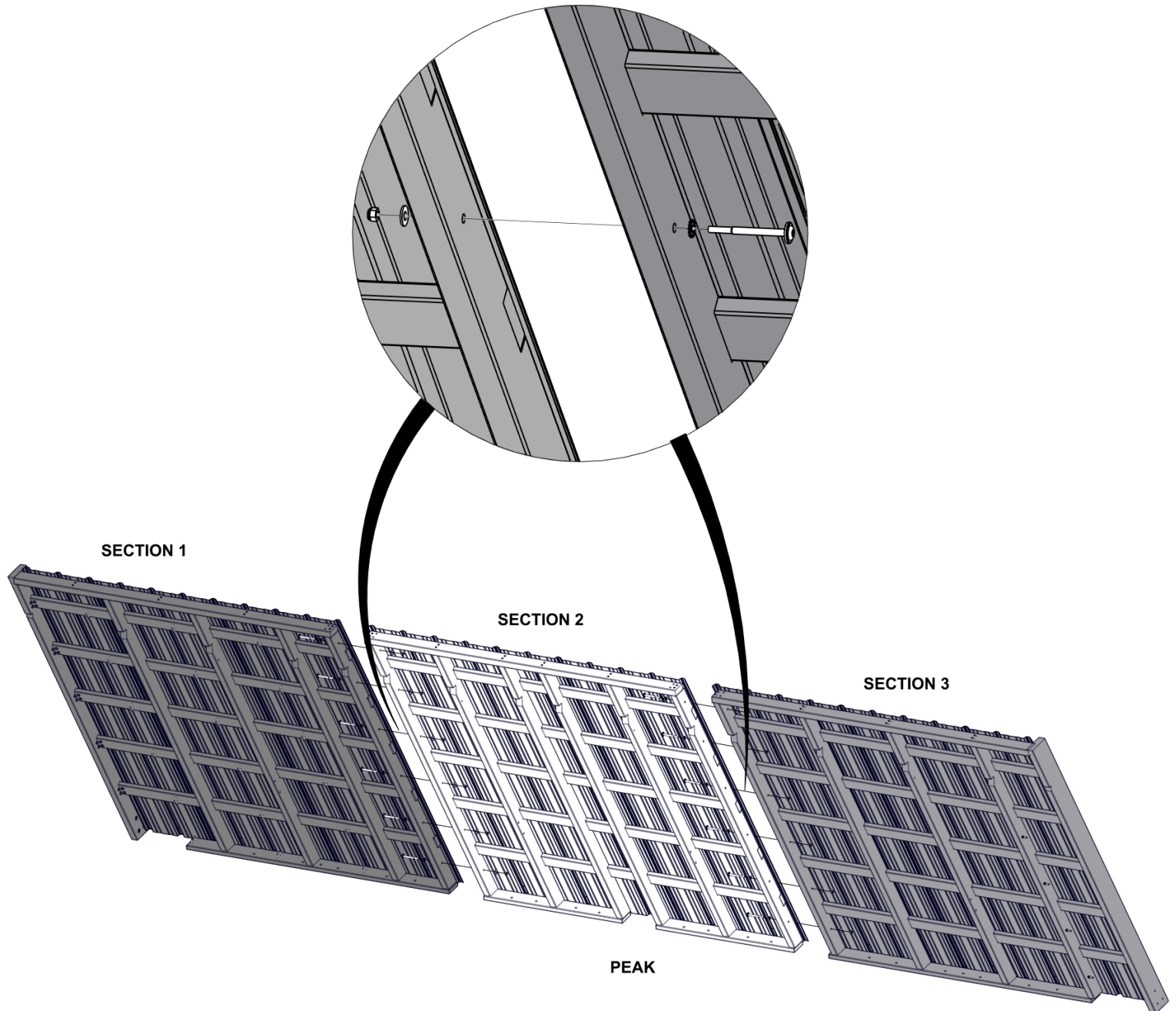
PEAK



## STEP 39 - ROOF PANEL 'B' ASSEMBLY

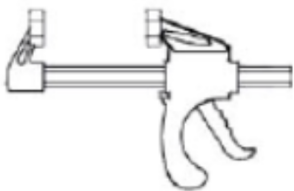
- SEPERATE ROOF PANEL FOR EASE OF ASSEMBLY.

- REMOVE HARDWARE AND SET ASIDE. IT WILL BE USED AGAIN AFTER BOTH SECTIONS ARE INSTALLED.



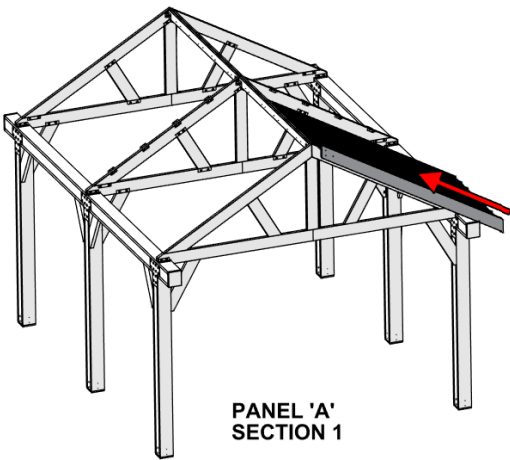
# STEP 40 - ROOF ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
3	H100195	BOLT WH 5/16x2 3/4 BLK
3	H100198	WASHER LOCK EXT 8x19

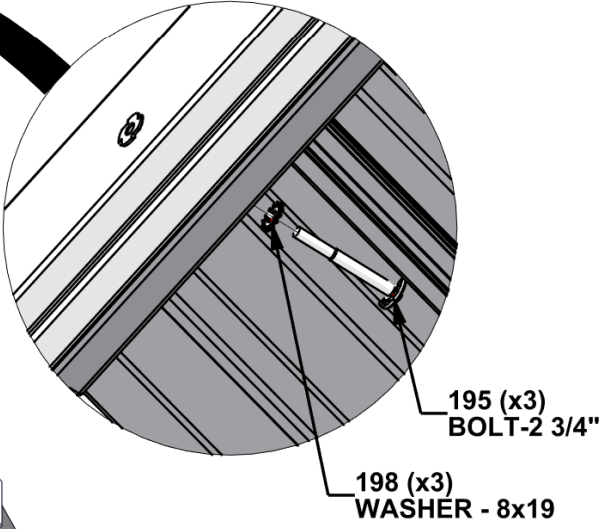
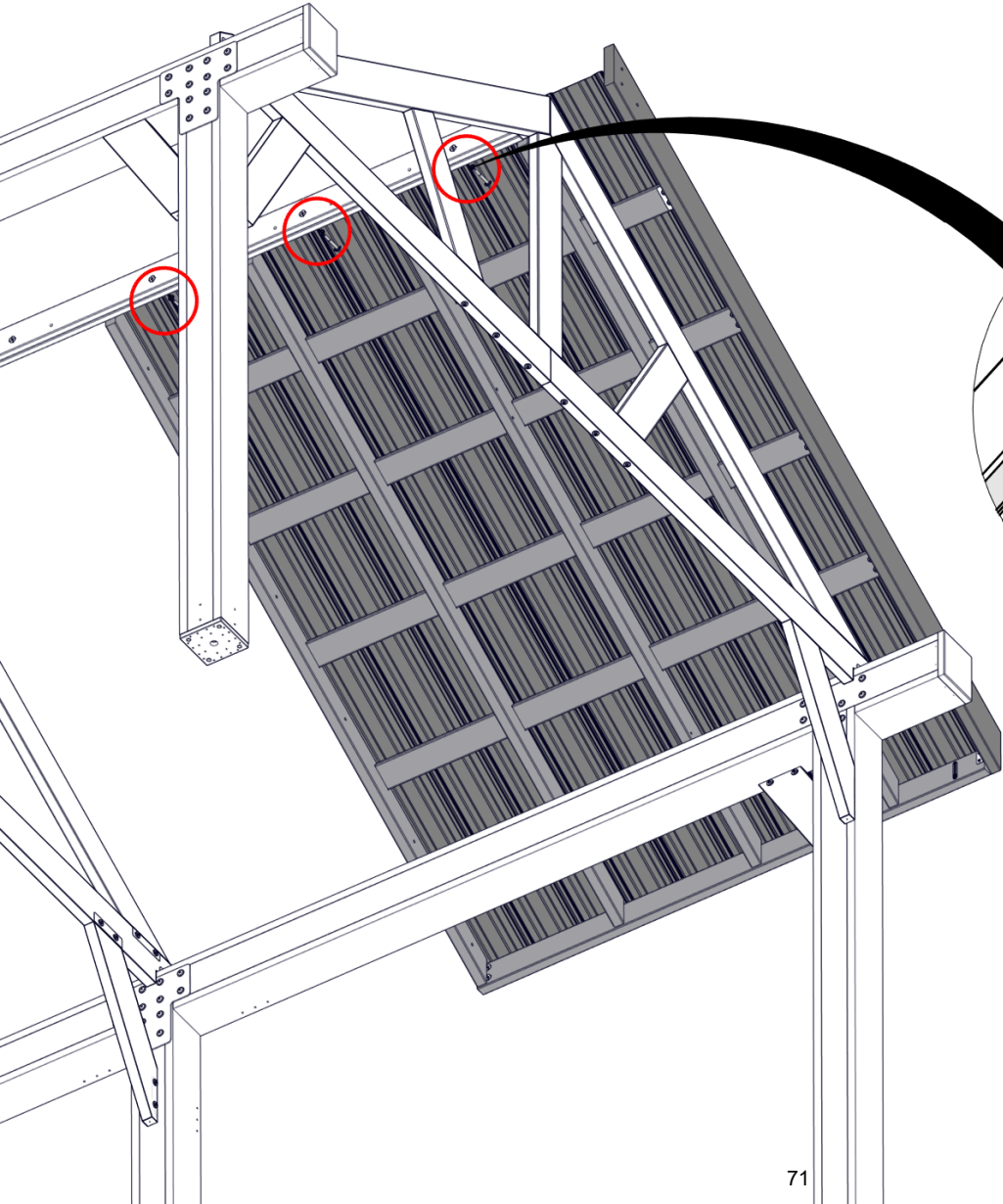


A6P00460 6" QUICK RELEASE CLAMP

- **HAND TIGHTEN HARDWARE.**
- ADDITIONAL PEOPLE ARE HELPFUL FOR THIS STEP.
- SLIDE ROOF PANEL ALONG GABLE BEAM.
- USE A6P00460 QUICK RELEASE CLAMPS IF NEEDED.



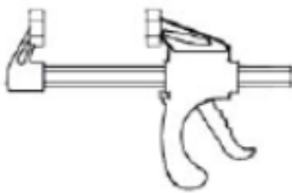
PANEL 'A'  
SECTION 1





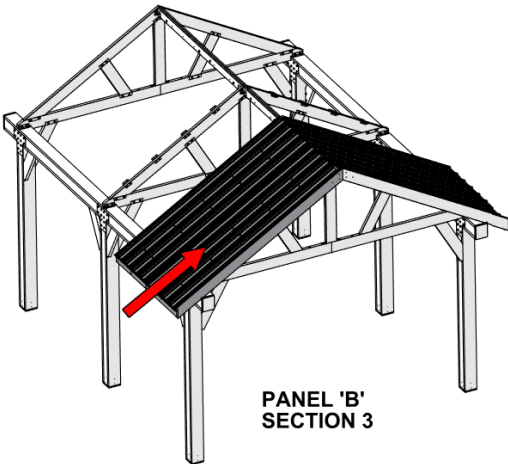
# STEP 41 - ROOF ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100198	WASHER LOCK EXT 8x19
4	H100479	NUT LOCK 5/16 BLK
4	H100534	BOLT WH 5/16x4 1/2 BLK
4	H100630	WASHER FLAT 8x19 BLK



A6P00460 6" QUICK RELEASE CLAMP

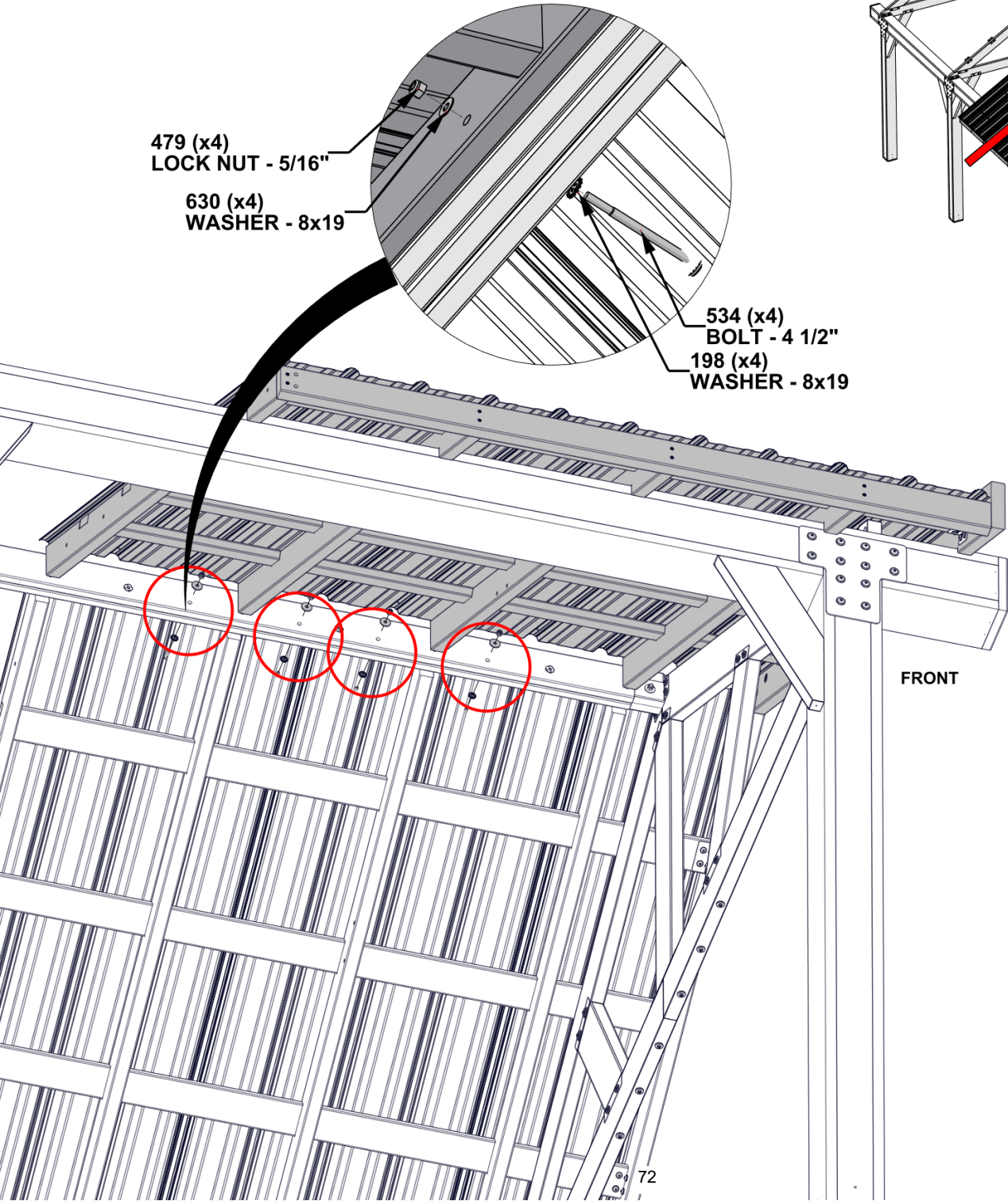
- **HAND TIGHTEN HARDWARE.**
- ADDITIONAL PEOPLE ARE HELPFUL FOR THIS STEP.
- SLIDE ROOF PANEL ALONG GABLE BEAM.
- USE A6P00460 QUICK RELEASE CLAMPS IF NEEDED.



479 (x4)  
LOCK NUT - 5/16"

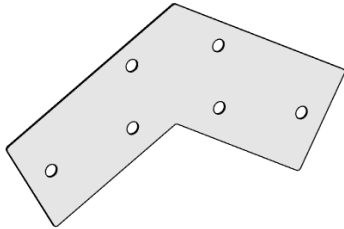
630 (x4)  
WASHER - 8x19

534 (x4)  
BOLT - 4 1/2"  
198 (x4)  
WASHER - 8x19



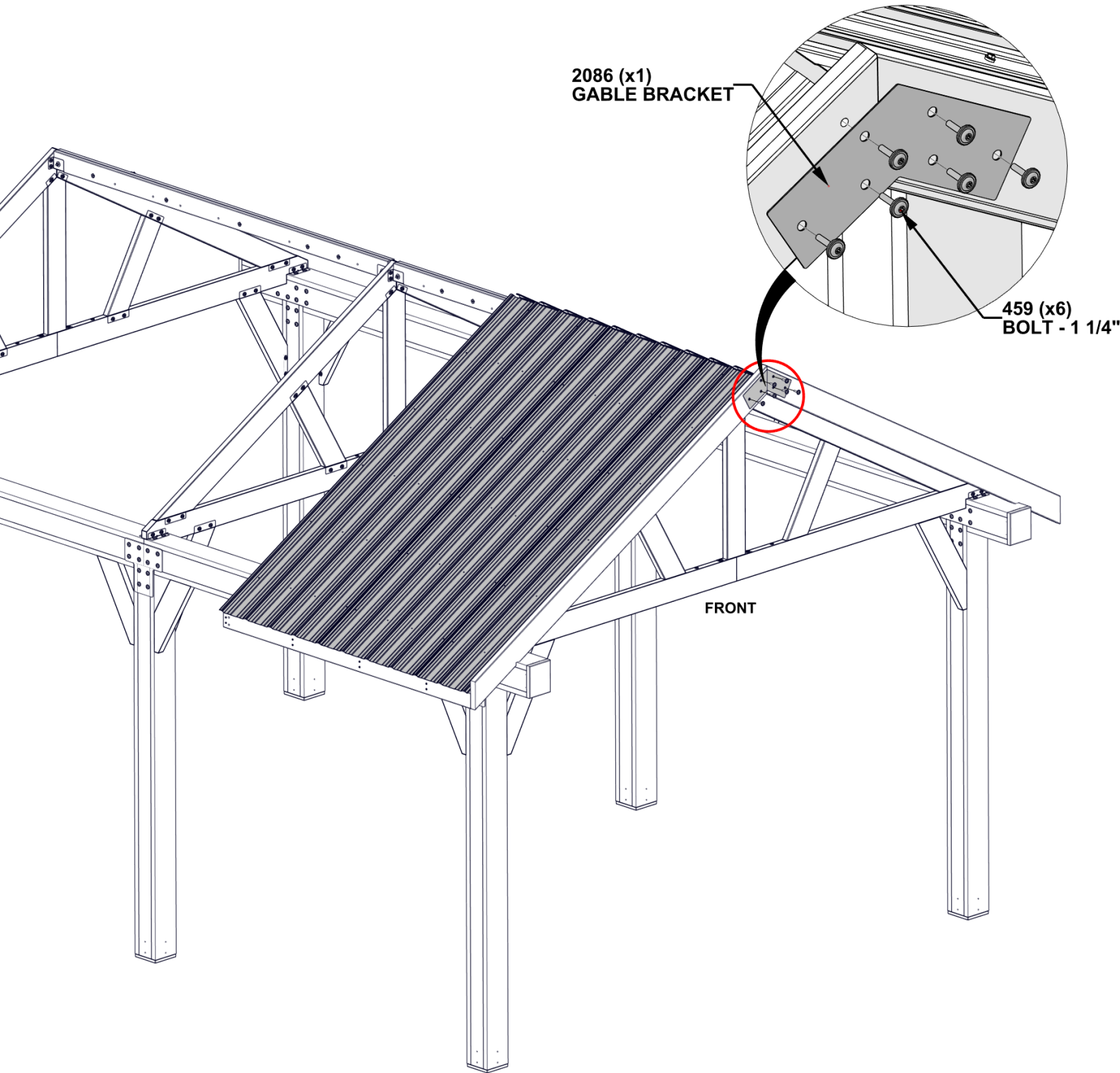
# STEP 42 - ROOF ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
6	H100459	BOLT WH 5/16x1 1/4 BLK



A4M02086 GABLE BRACKET  
(x1)

- FASTEN HARDWARE INTO T-NUTS INSTALLED IN D01 AND D02 BOARDS.
- HAND TIGHTEN HARDWARE.

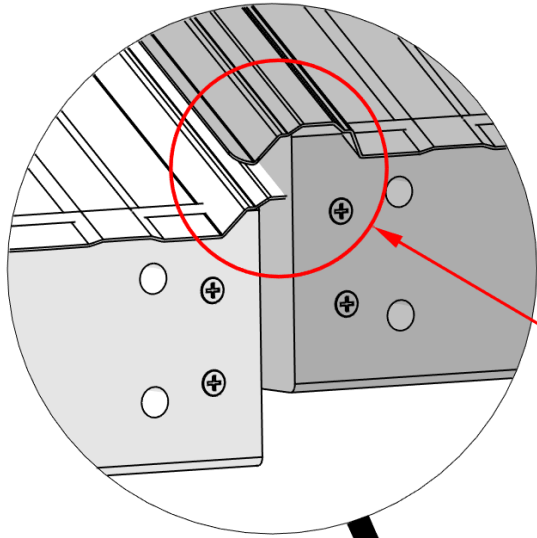
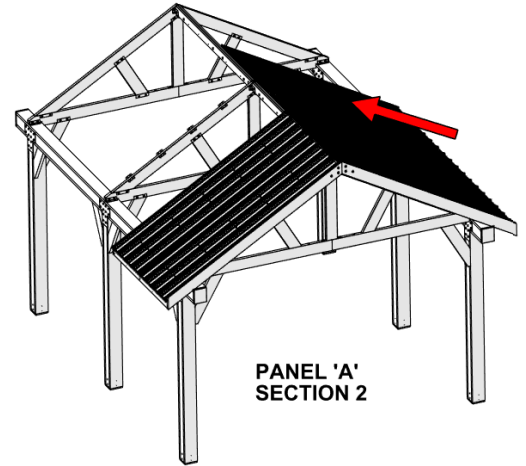




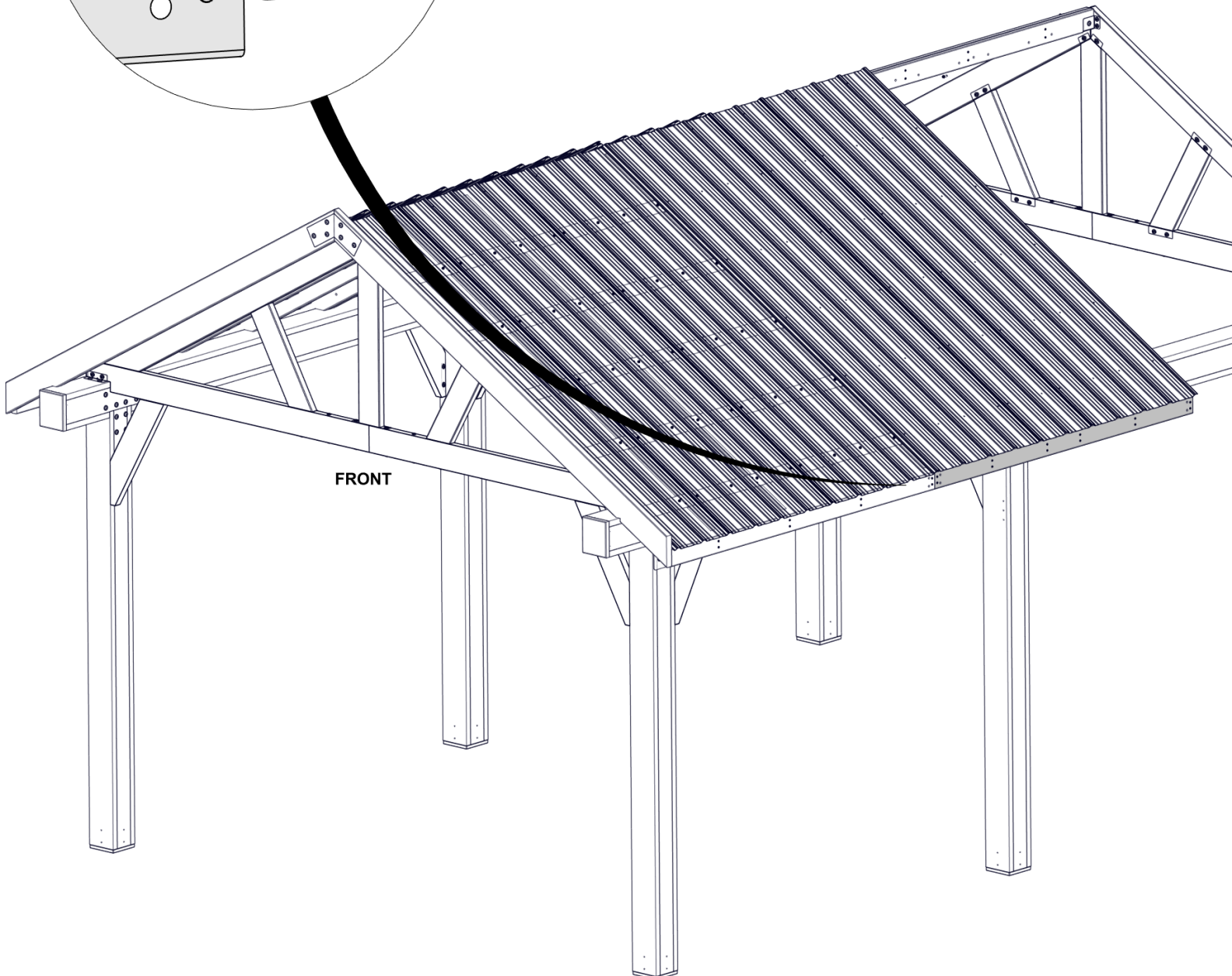
## STEP 43 - ROOF ASSEMBLY

### CRITICAL:

- IT IS IMPORTANT THAT THE PANELS ARE INSTALLED AS SHOWN.
- PARTIAL RIB MUST BE INSTALLED UNDER FULL RIB.
- FAILURE TO DO SO WILL RESULT IN LEAKING.
- MUST SLIDE PANEL UP FROM BOTTOM WITH RIBS OVERLAPPED.



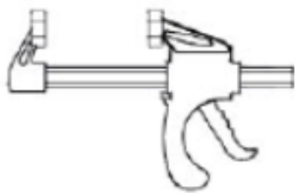
ENSURE FULL RIB  
IS ATTACHED ON  
TOP OF PARTIAL RIB





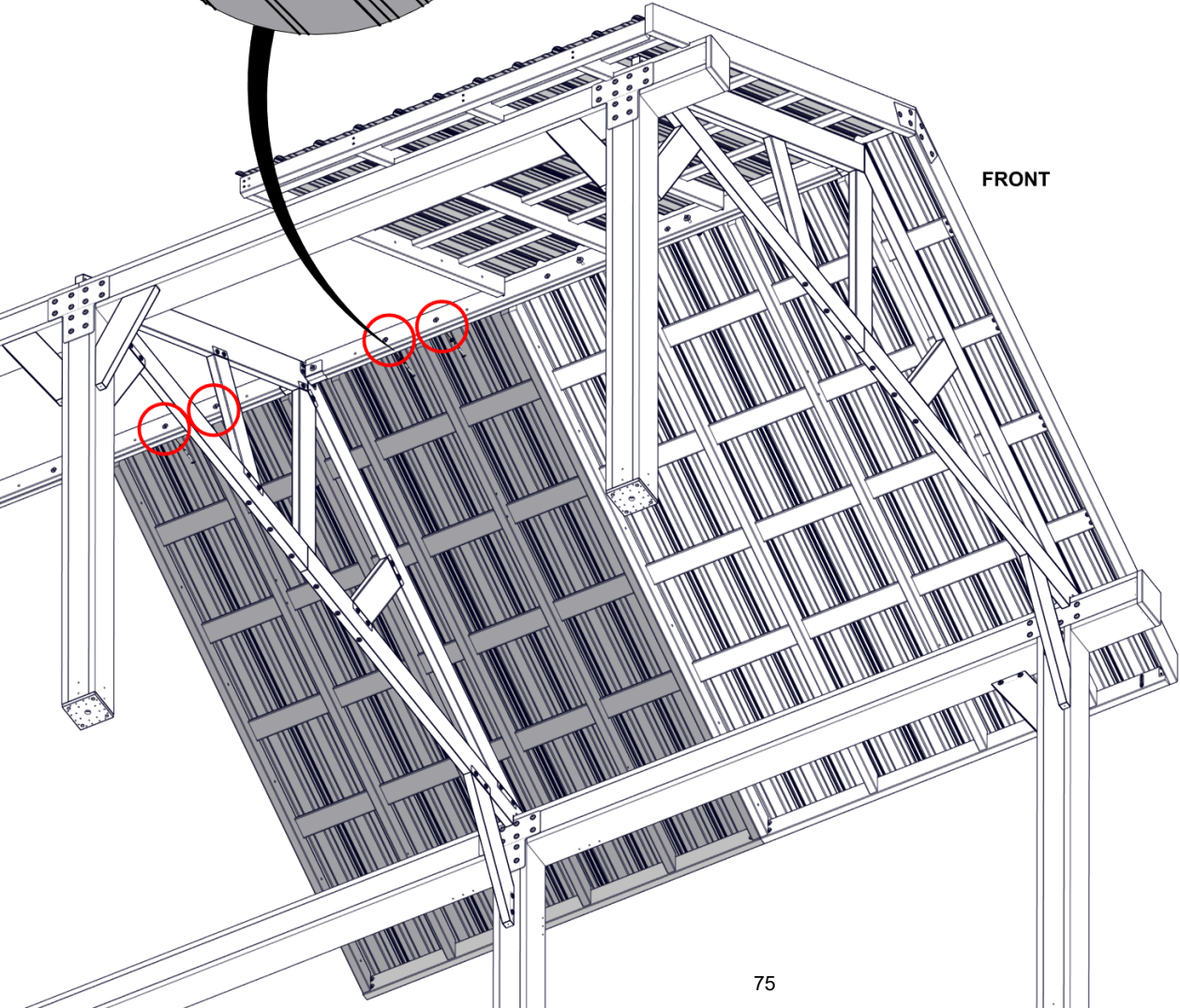
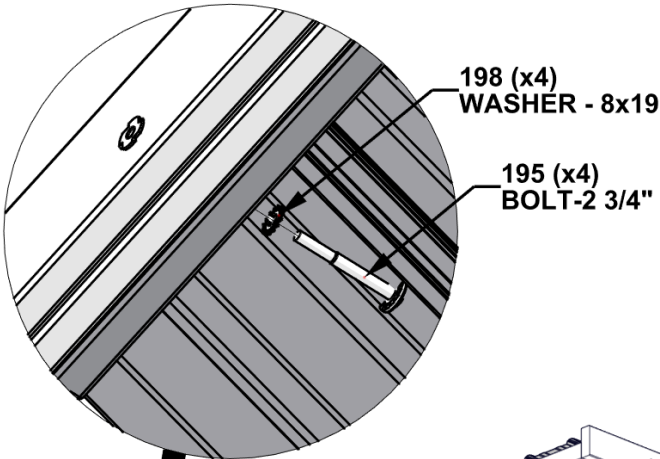
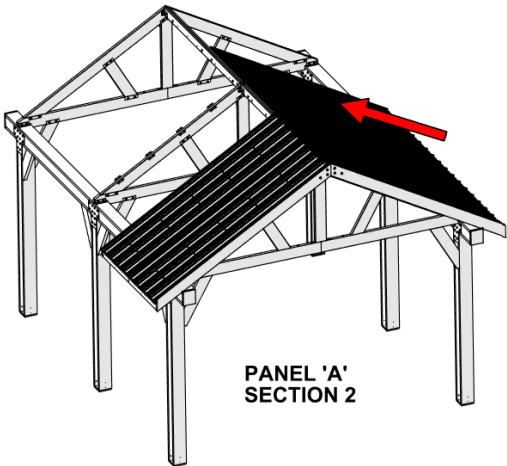
# STEP 44 - ROOF ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100195	BOLT WH 5/16x2 3/4 BLK
4	H100198	WASHER LOCK EXT 8x19



A6P00460 6" QUICK RELEASE CLAMP

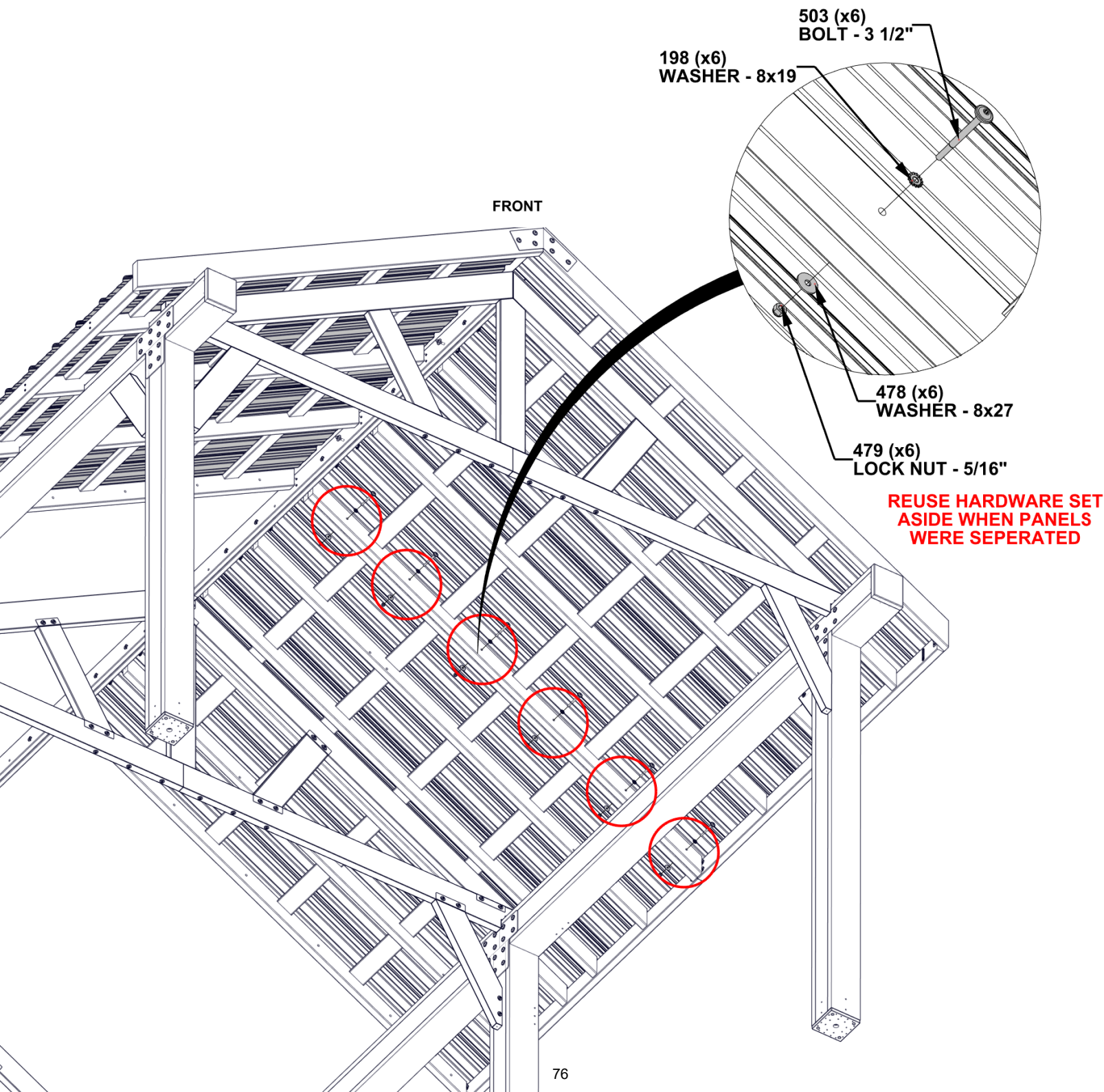
- **HAND TIGHTEN HARDWARE.**
- ADDITIONAL PEOPLE ARE HELPFUL FOR THIS STEP.
- SLIDE ROOF PANEL ALONG GABLE BEAM.
- USE A6P00460 QUICK RELEASE CLAMPS IF NEEDED.



# STEP 45 - ROOF ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
6	H100198	WASHER LOCK EXT 8x19
6	H100478	WASHER FLAT 8x27 BLK
6	H100479	NUT LOCK 5/16 BLK
6	H100503	BOLT WH 5/16x3 1/2 BLK

- HAND TIGHTEN HARDWARE.

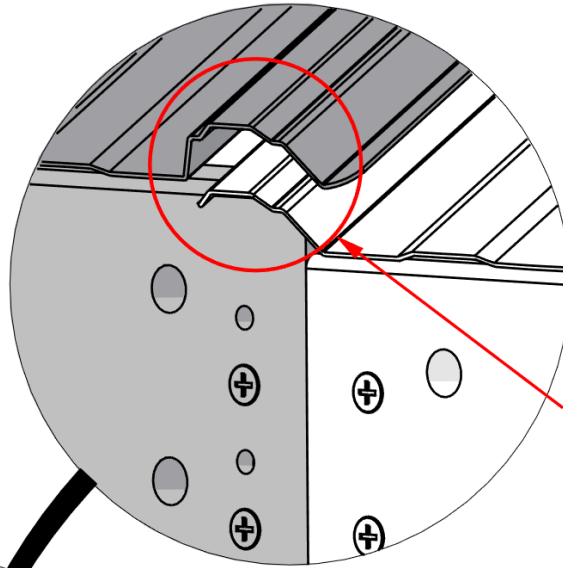
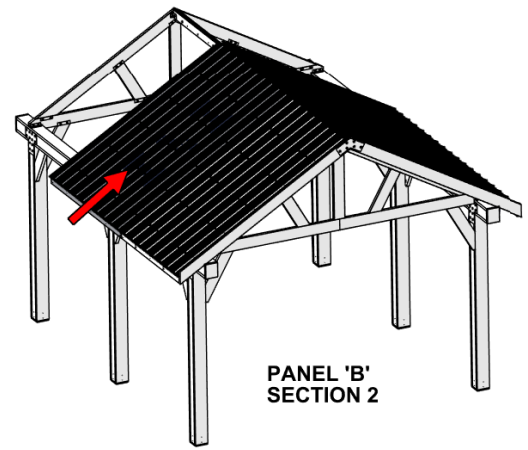




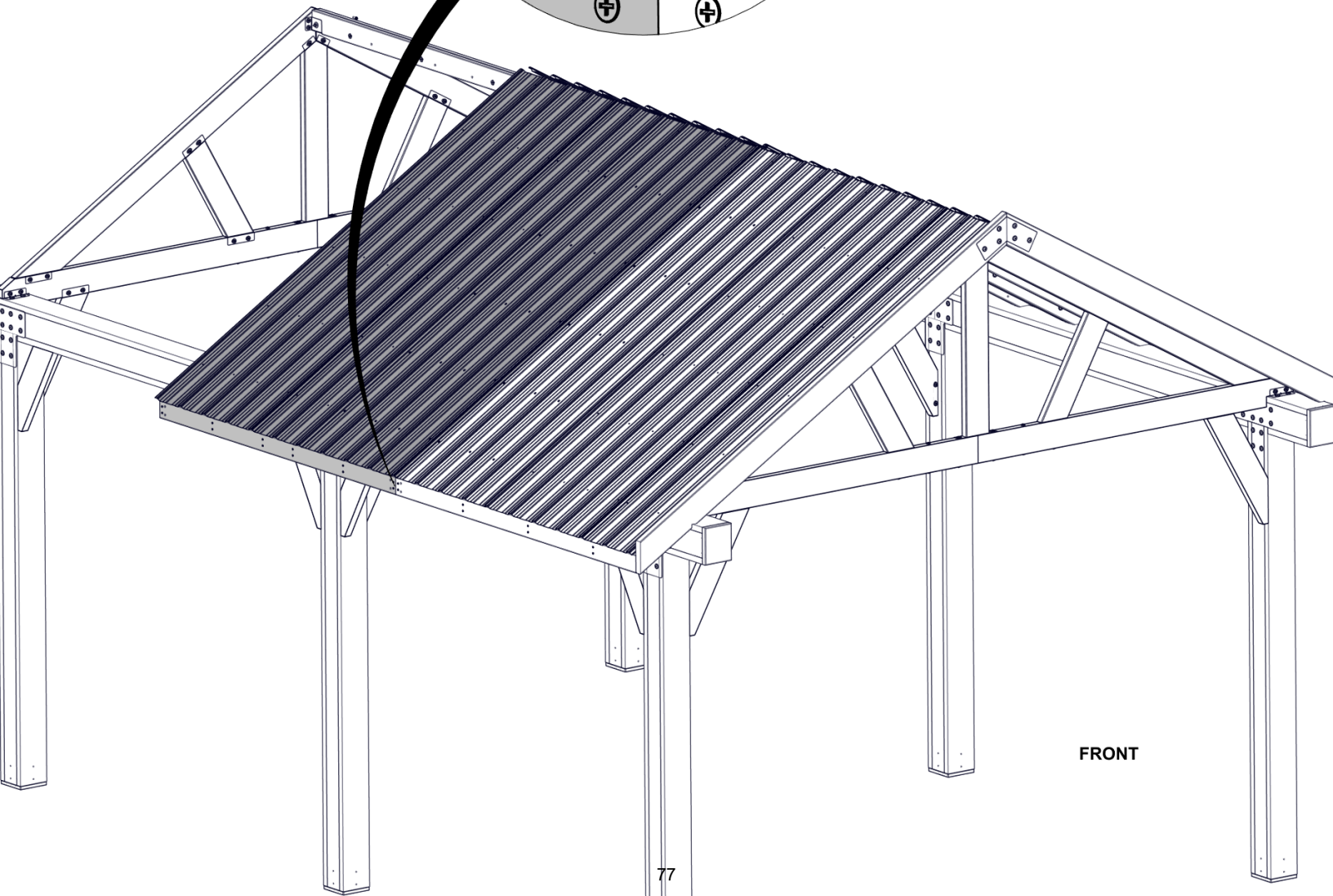
## STEP 46 - ROOF ASSEMBLY

### CRITICAL:

- IT IS IMPORTANT THAT THE PANELS ARE INSTALLED AS SHOWN.
- PARTIAL RIB MUST BE INSTALLED UNDER FULL RIB.
- FAILURE TO DO SO WILL RESULT IN LEAKING.
- MUST SLIDE PANEL UP FROM BOTTOM WITH RIBS OVERLAPPING.

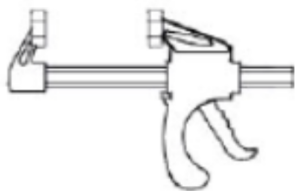


ENSURE FULL RIB IS  
ATTACHED ON TOP  
OF PARTIAL RIB



# STEP 47 - ROOF ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100198	WASHER LOCK EXT 8x19
4	H100479	NUT LOCK 5/16 BLK
4	H100534	BOLT WH 5/16x4 1/2 BLK
4	H100630	WASHER FLAT 8x19 BLK



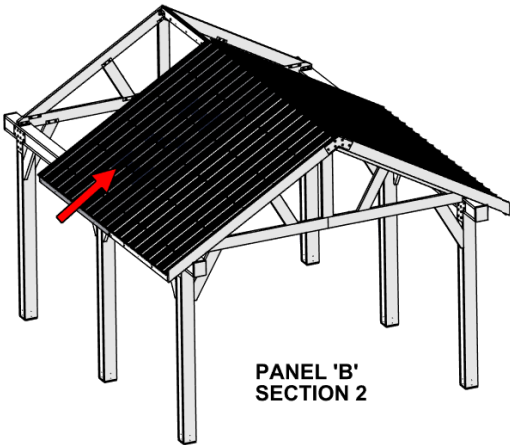
A6P00460 6" QUICK RELEASE CLAMP

479 (x4)  
LOCK NUT - 5/16"

630 (x4)  
WASHER - 8x19

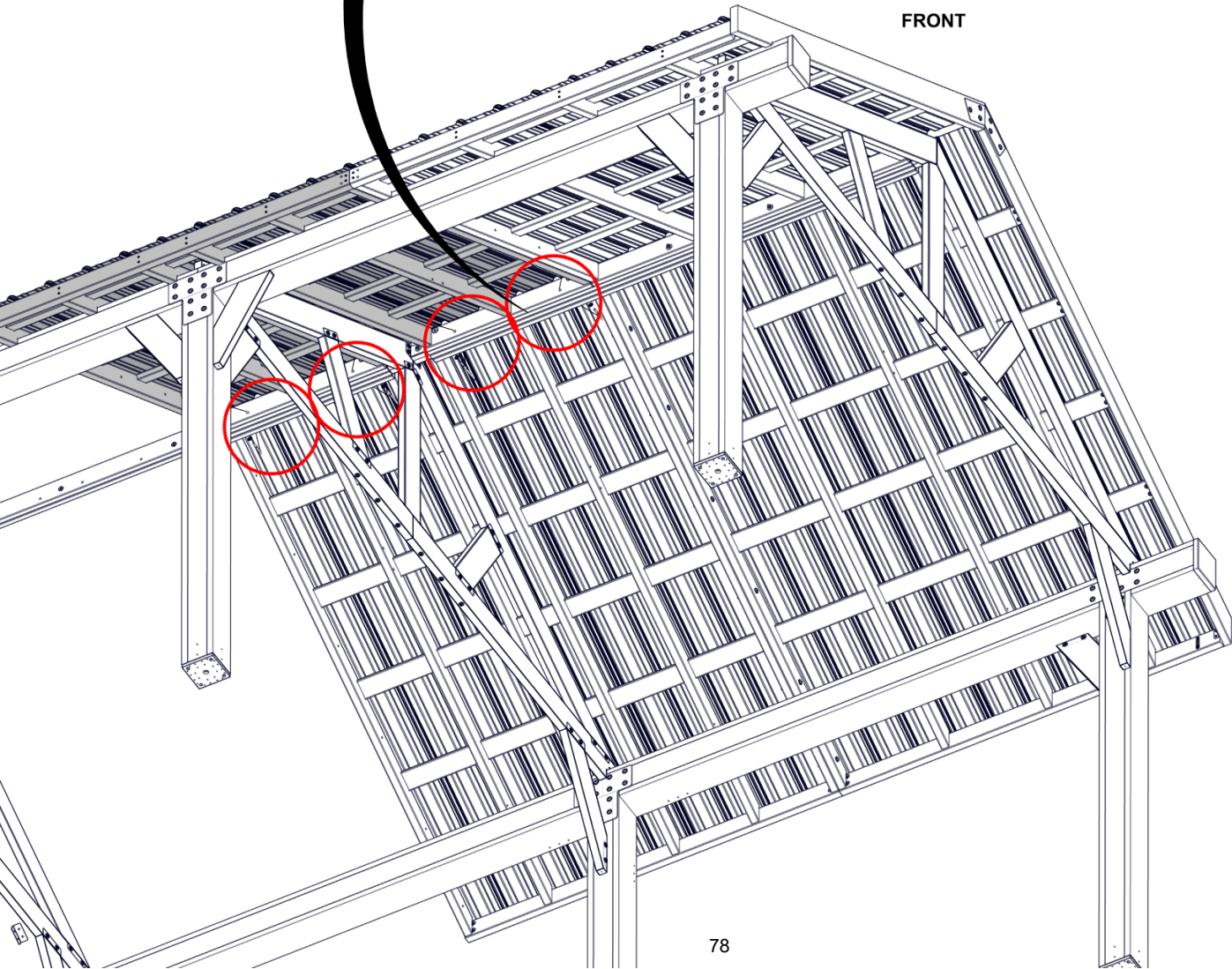
198 (x4)  
WASHER - 8x19

534 (x4)  
BOLT - 4 1/2"



PANEL 'B'  
SECTION 2

FRONT

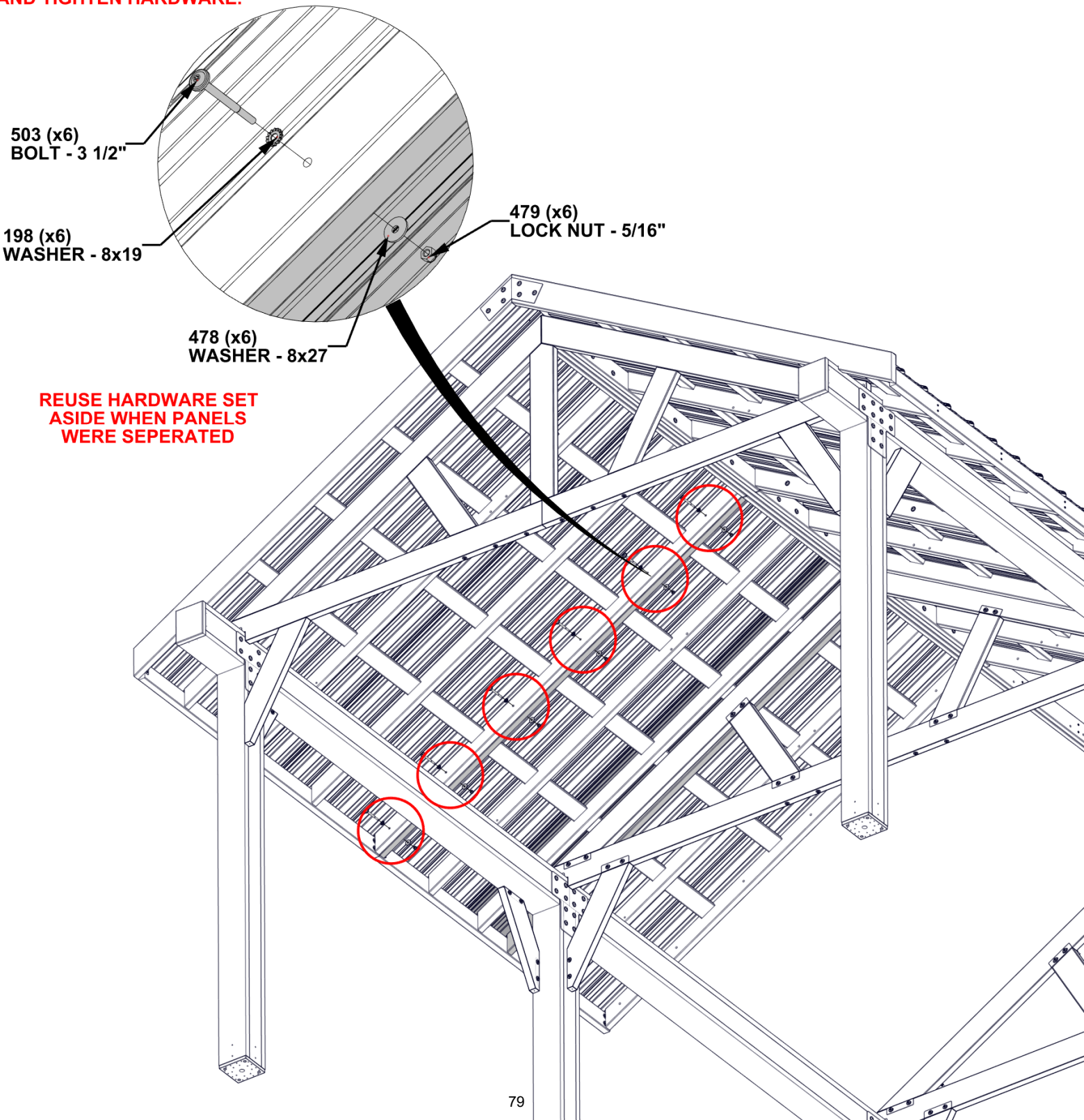




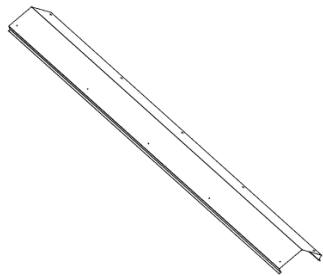
# STEP 48 - ROOF ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
6	H100198	WASHER LOCK EXT 8x19
6	H100478	WASHER FLAT 8x27 BLK
6	H100479	NUT LOCK 5/16 BLK
6	H100503	BOLT WH 5/16x3 1/2 BLK

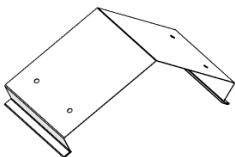
- HAND TIGHTEN HARDWARE.



# STEP 49A - RIDGE CAP ASSEMBLY

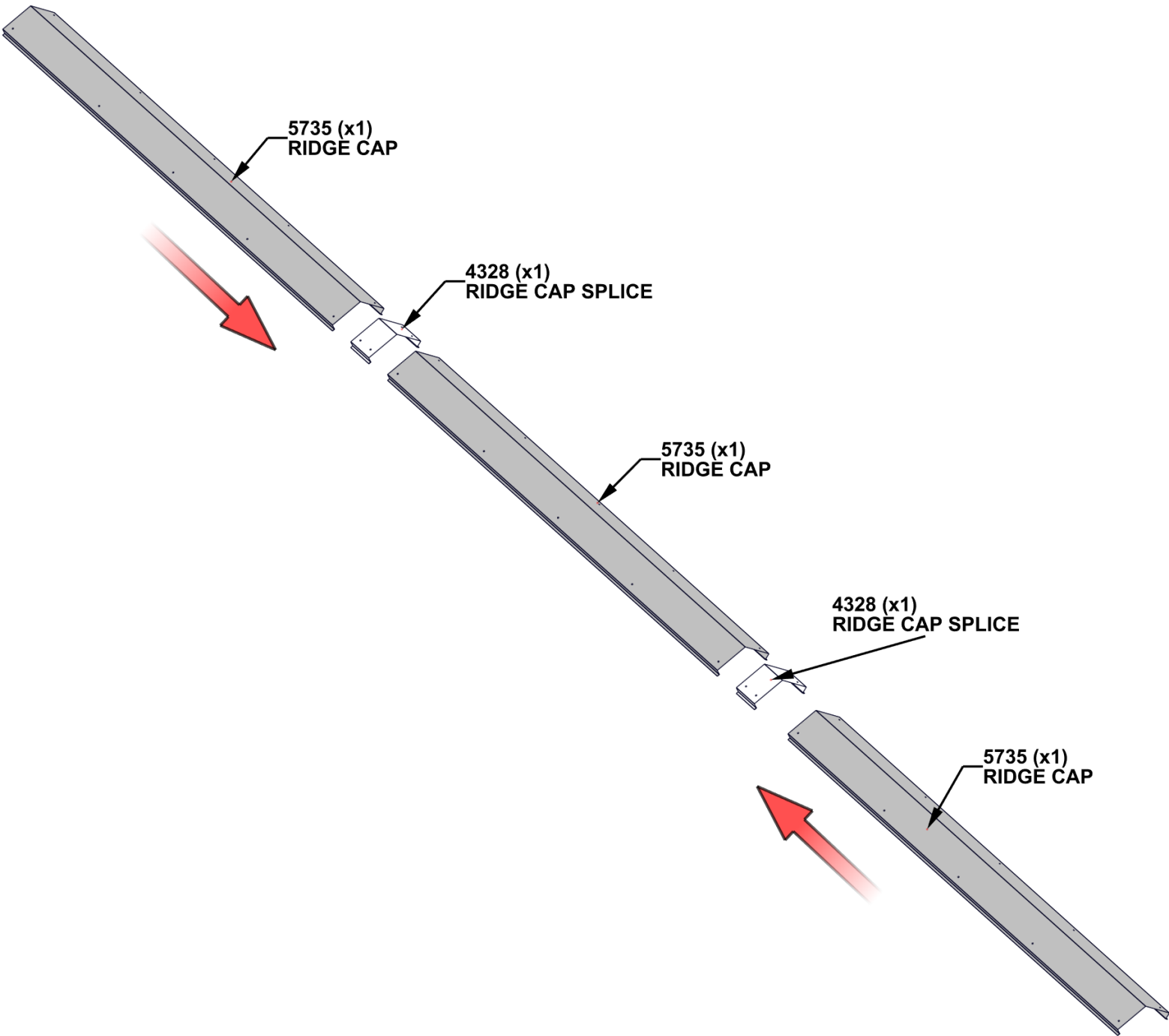


A4M05735 RIDGE CAP  
(x3)



A4M04328 RIDGE CAP SPLICE  
(x2)

- REMOVE PROTECTIVE BLUE FILM.
- GLOVES SHOULD BE WORN WHEN HANDLING ROOF PANELS: EDGES ARE SHARP.
- SLIDE EACH RIDGE CAP INTO THE RIDGE CAP SPLICE UNTIL CENTERED.



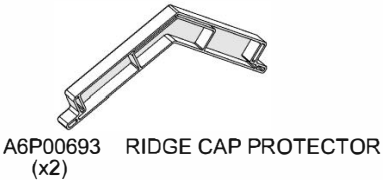
# STEP 49B - RIDGE CAP ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
26	H101117	SCREW WOODGRIP 10-16x3/4" BLK

J02 RIDGE CAP STIFFENER - W4L21177  
(x2) 15/16"X2 3/8"X62 7/8" (24x60x1597)

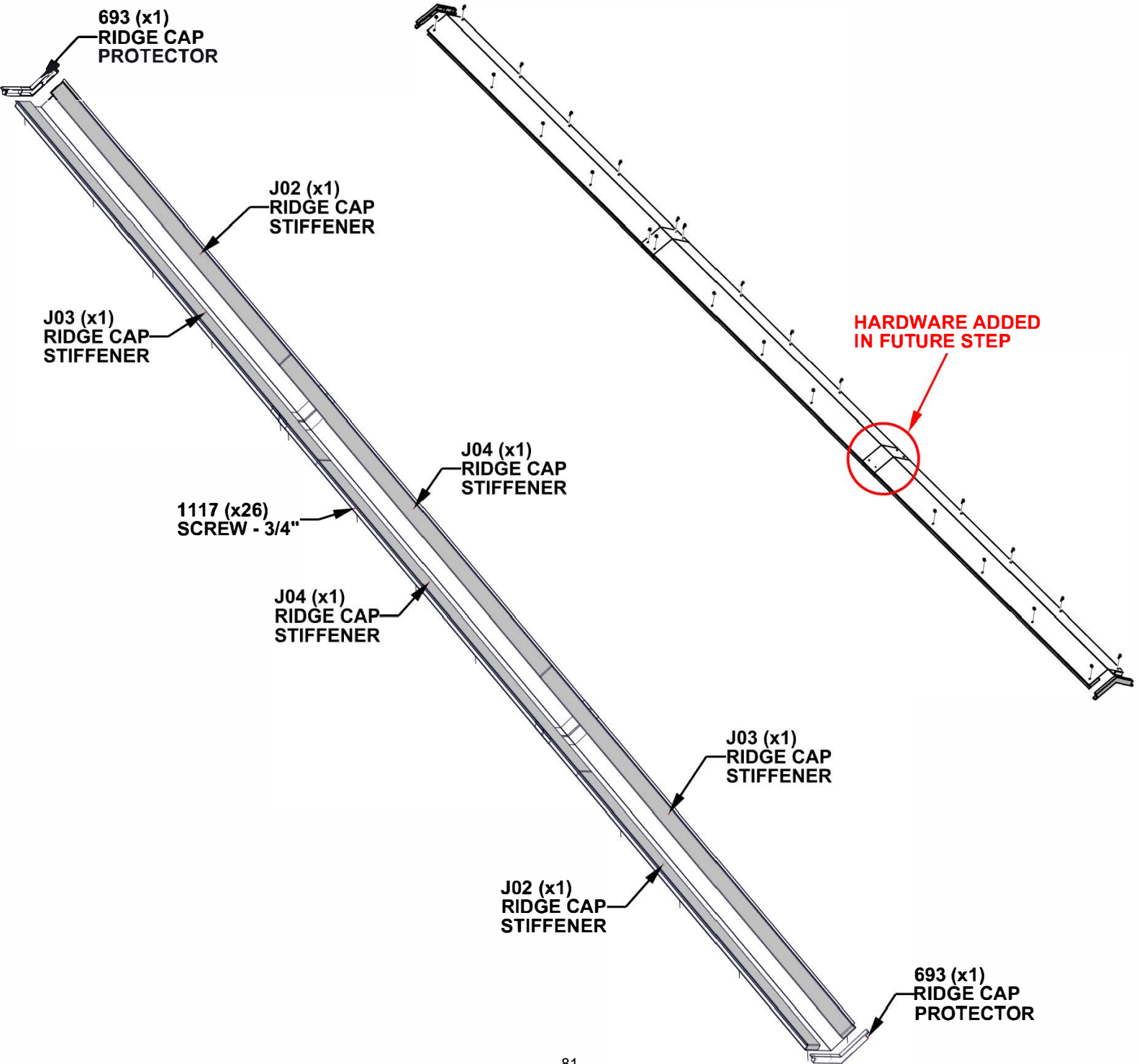
J03 RIDGE CAP STIFFENER - W4L21180  
(x2) 15/16"X2 3/8"X82 5/8" (24x60x2100)

J04 RIDGE CAP STIFFENER - W4L22018  
(x2) 15/16"X2 3/8"X71 3/4" (24x60x1821)



- REMOVE SPACERS FROM RIDGE CAP PROTECTORS BEFORE INSTALLING.
- ALIGN THE HOLES ON EACH RIDGE CAP WITH THE HOLES IN THE RIDGE CAP SPLICE BEFORE INSERTING.

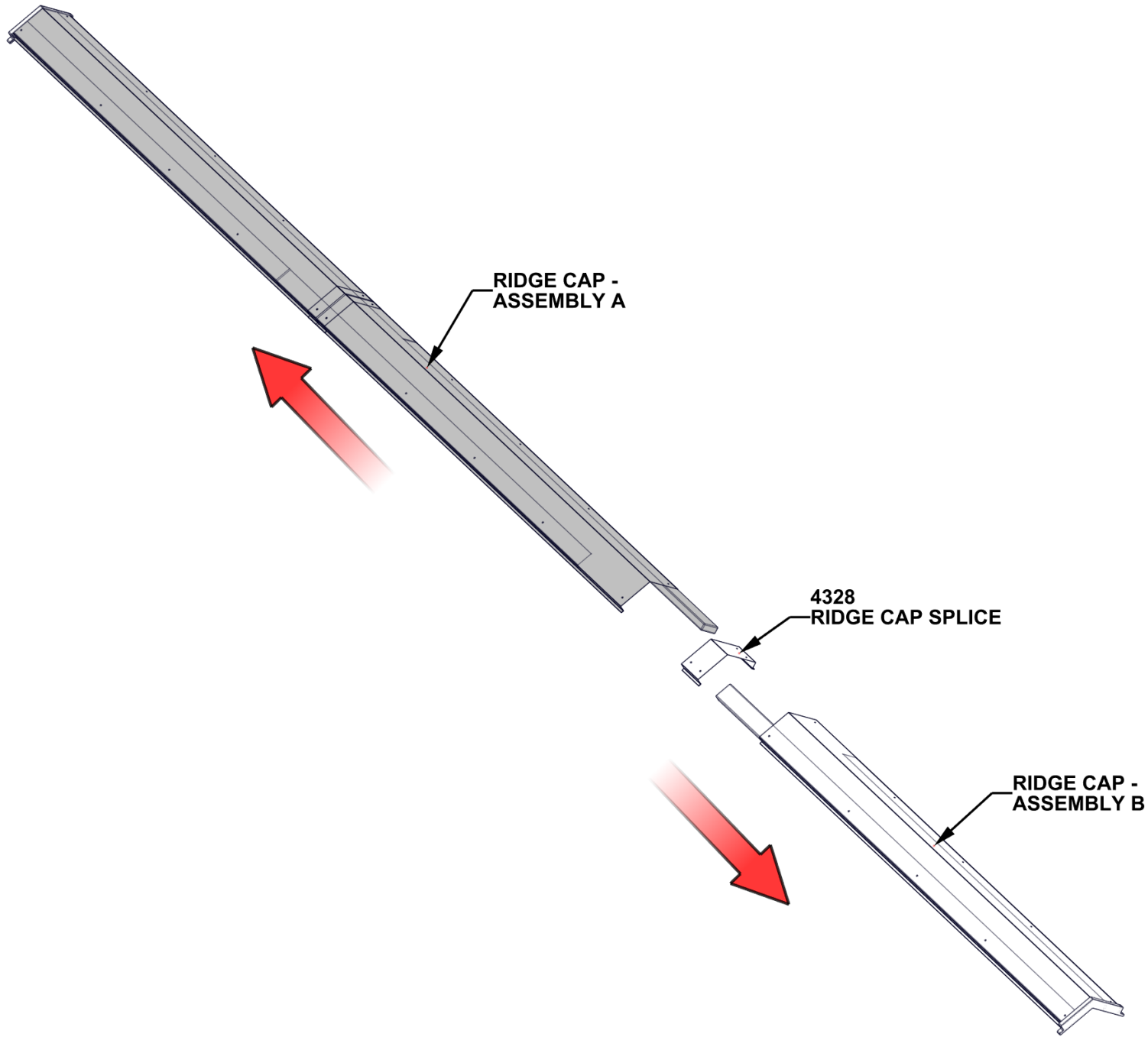
- FINAL ASSEMBLED LENGTH: 18'-1 3/8" [5522mm]



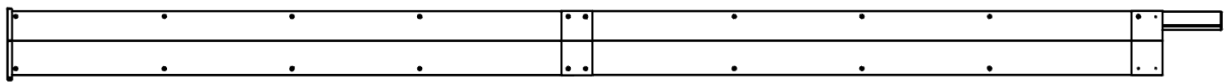


# STEP 49C - RIDGE CAP ASSEMBLY

- SLIDE RIDGE CAP APART AS SHOWN. SET 4328 RIDGE CAP SPLICE AND ASSEMBLY B ASIDE FOR LATER USE.



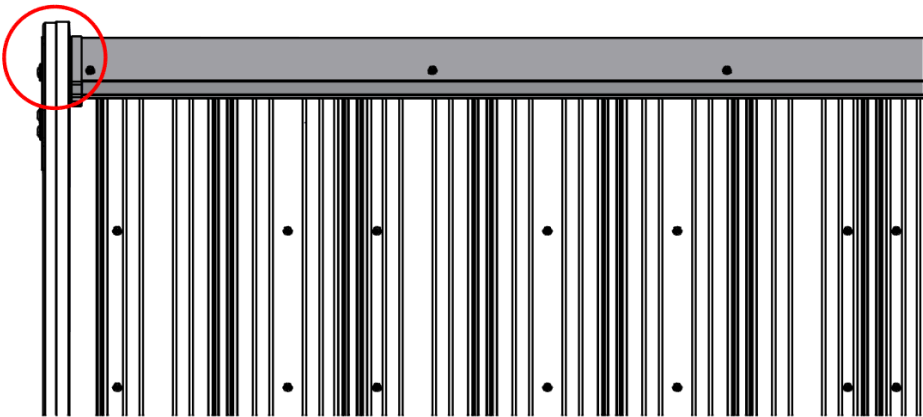
# STEP 50 - RIDGE CAP ASSEMBLY



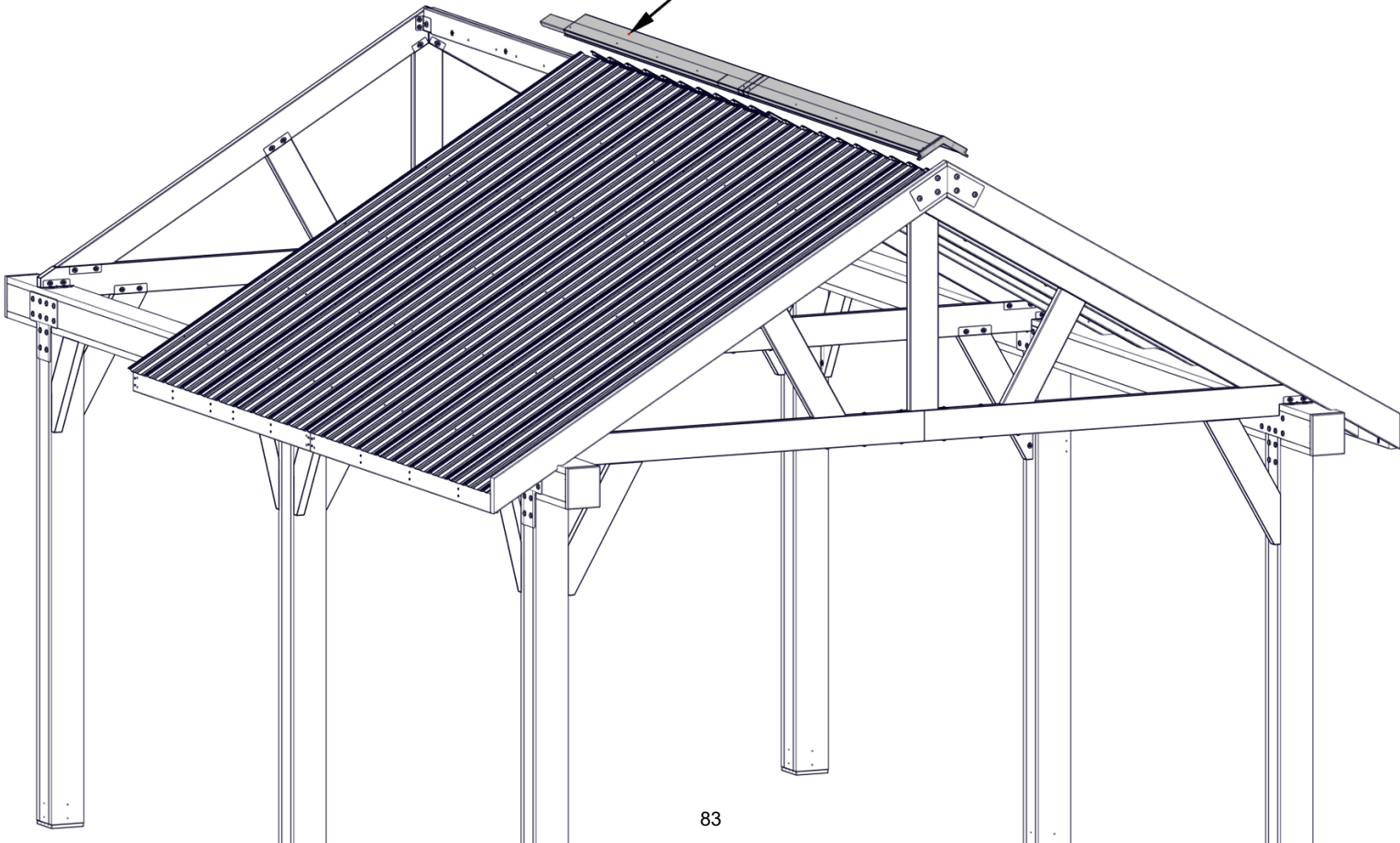
RIDGE CAP - ASSEMBLY A

DO NOT CLIMB ON ROOF TO INSTALL. RIDGE CAP AS BEEN DESIGNED TO INSTALL WITH THE USE OF A LADDER.

INSTALL RIDGE CAP WITH  
APPROXIMATELY 1/8" [3mm]  
GAP FROM FASCIA BOARD

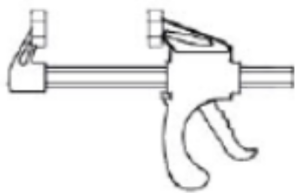


RIDGE CAP -  
ASSEMBLY A



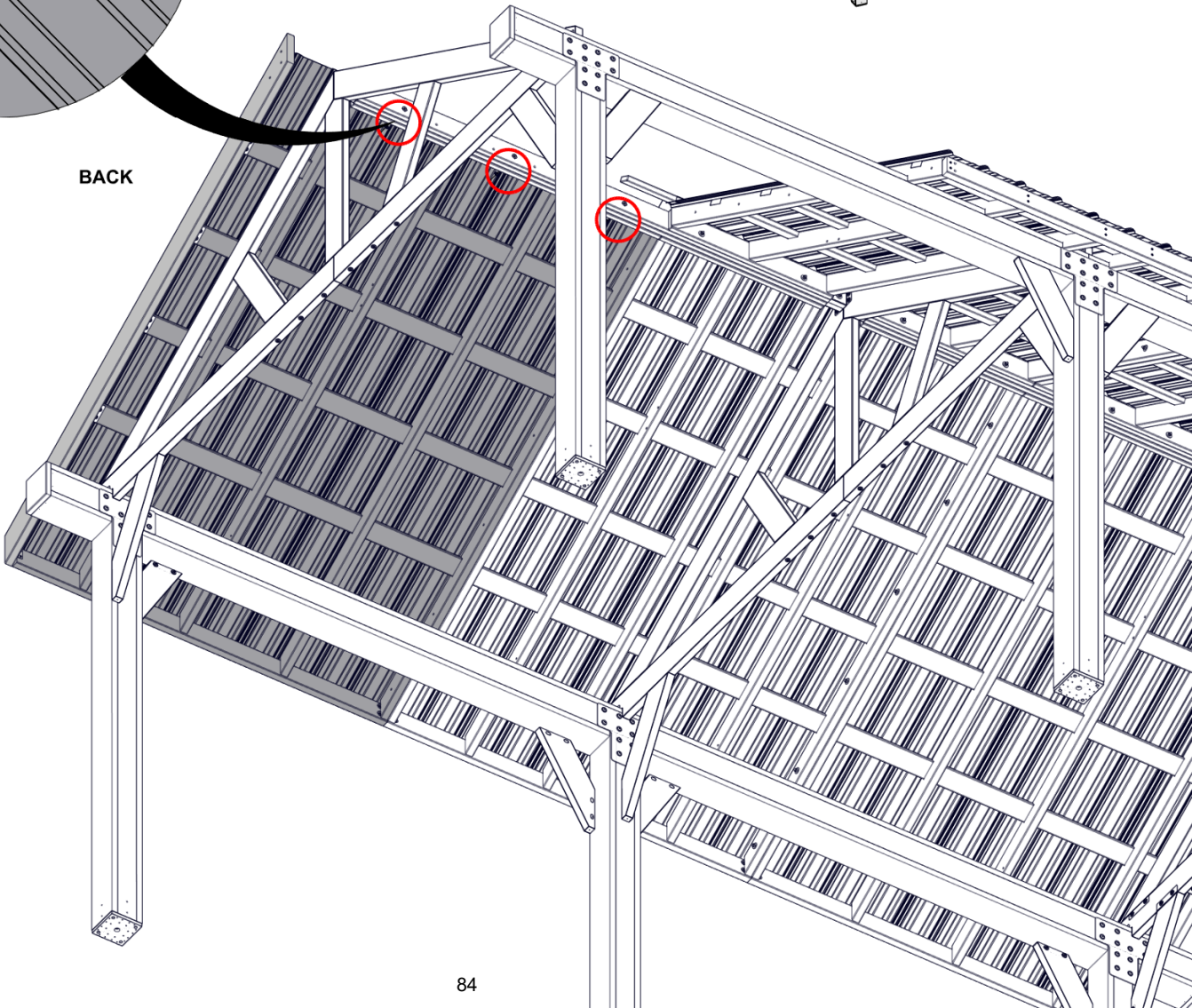
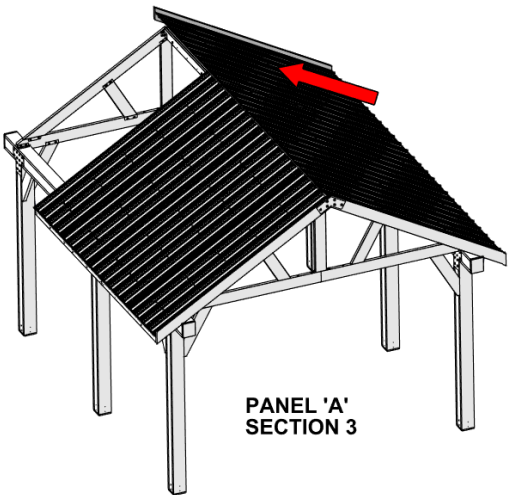
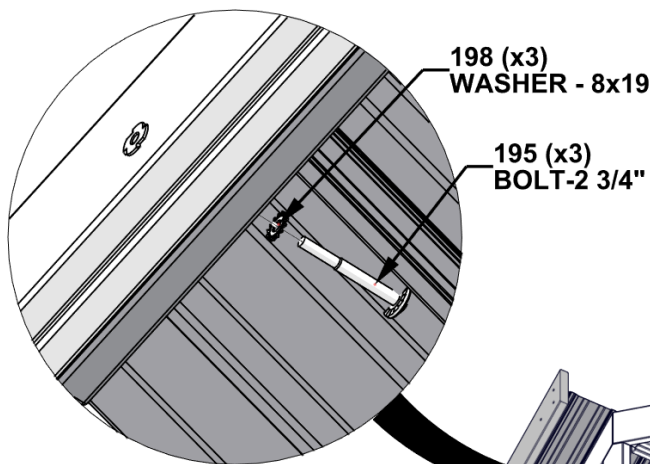
# STEP 51 - ROOF ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
3	H100195	BOLT WH 5/16x2 3/4 BLK
3	H100198	WASHER LOCK EXT 8x19



A6P00460 6" QUICK RELEASE CLAMP

- **HAND TIGHTEN HARDWARE.**
- ADDITIONAL PEOPLE ARE HELPFUL FOR THIS STEP.
- SLIDE ROOF PANEL ALONG GABLE BEAM.
- ALIGN HOLES AND ATTACH HARDWARE AS SHOWN.
- USE A6P00460 QUICK RELEASE CLAMPS IF NEEDED.

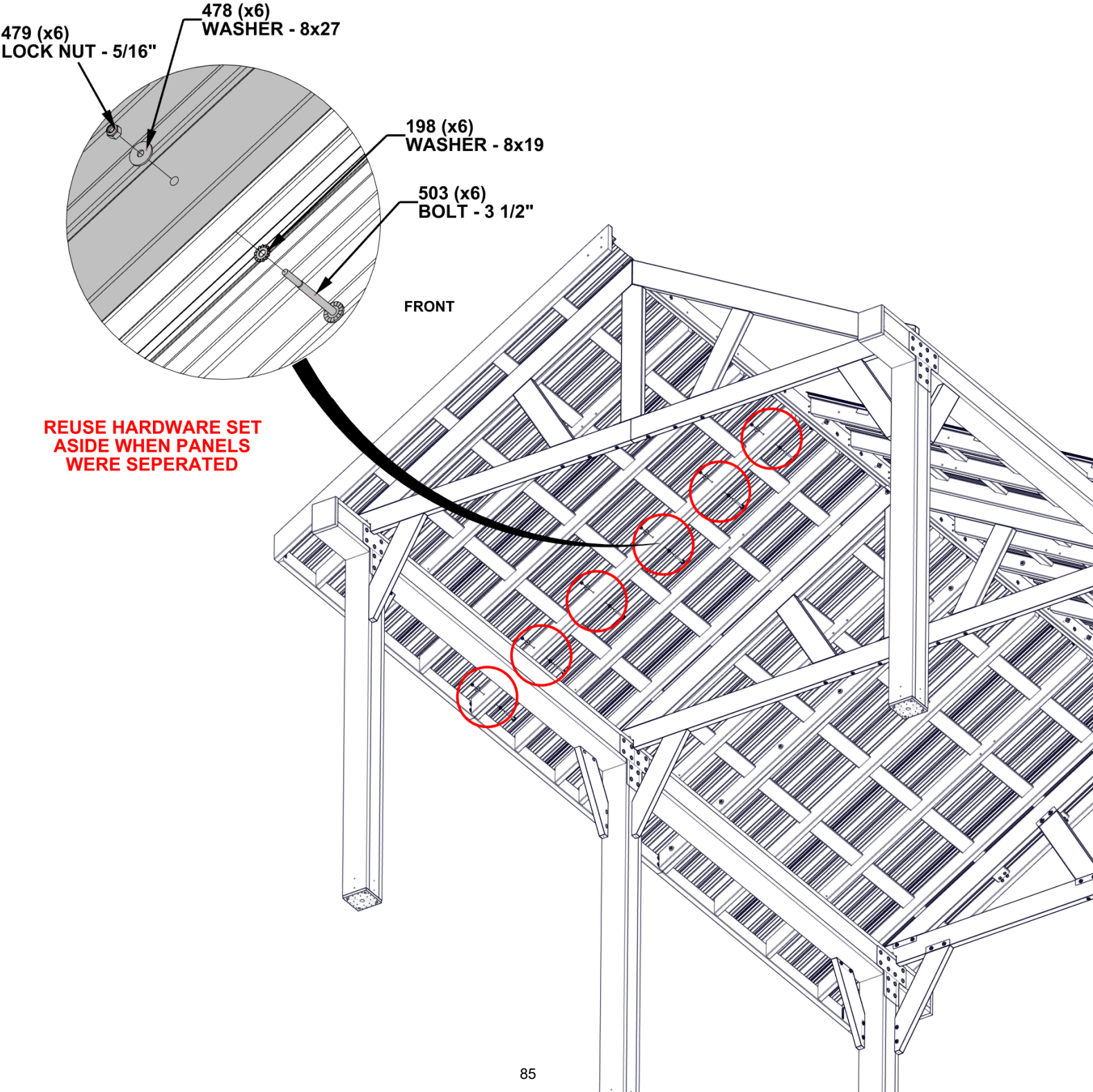




# STEP 52 - ROOF ASSEMBLY

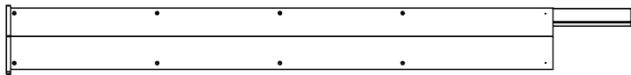
QTY	PART NUMBER	DESCRIPTION
6	H100198	WASHER LOCK EXT 8x19
6	H100478	WASHER FLAT 8x27 BLK
6	H100479	NUT LOCK 5/16 BLK
6	H100503	BOLT WH 5/16x3 1/2 BLK

- HAND TIGHTEN HARDWARE.

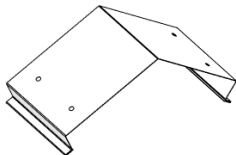


# STEP 53 - ROOF ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100392	SCREW PWH 8x3/4 BLK
4	H101117	SCREW WOODGRIP 10-16x3/4" BLK



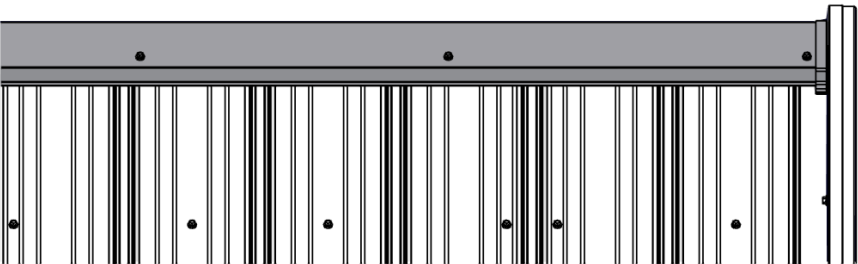
RIDGE CAP - ASSEMBLY B



A4M04328 RIDGE CAP SPLICE  
(x1)

**DO NOT CLIMB ON ROOF TO INSTALL. RIDGE CAP AS BEEN DESIGNED TO INSTALL WITH THE USE OF A LADDER.**

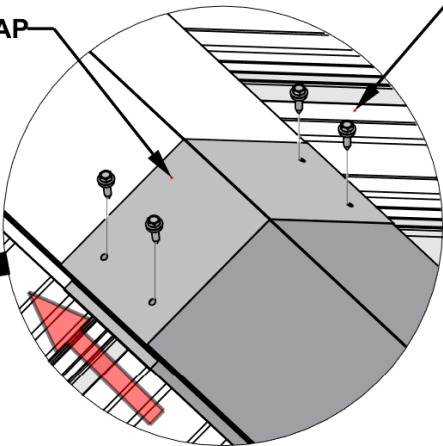
- FOR PROPER INSTALLATION, USE AN ADULT HELPER TO KEEP DOWNWARD PRESSURE ON THE RIDGE CAP WHILE SCREWING IN SCREWS.



**INSTALL THE RIDGE CAP WITH APPROXIMATELY 1/8" [3mm] GAP FROM FASCIA BOARDS**

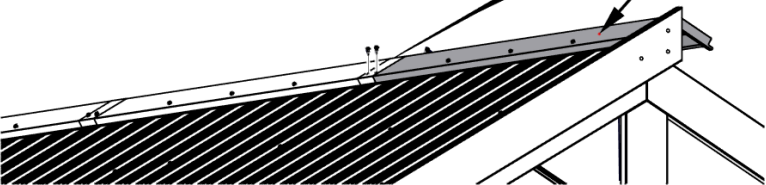
4328 (x1)  
RIDGE CAP  
SPLICE

1117 (x4)  
SCREW - 3/4"

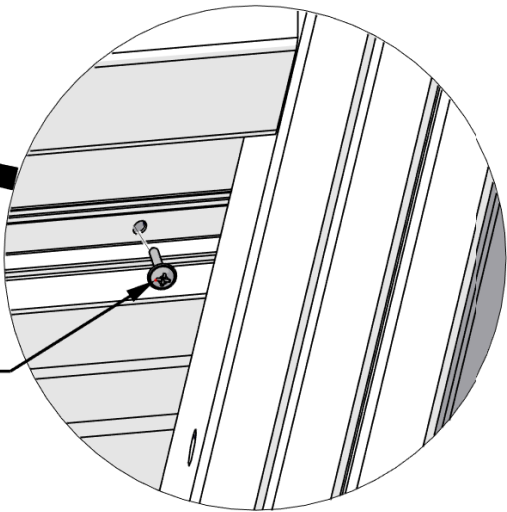


**SLIDE RIDGE CAP SPLICE OVER RIDGE CAP - ASSEMBLY A PREVIOUSLY INSTALLED AND SLIDE RIDGE CAP STIFFENER UNDER RIDGE CAP ASSEMBLY. SLIDE RIDGE CAP - ASSEMBLY B INTO RIDGE CAP SPLICE, ALIGN HOLES, AND ATTACH WITH HARDWARE AS SHOWN**

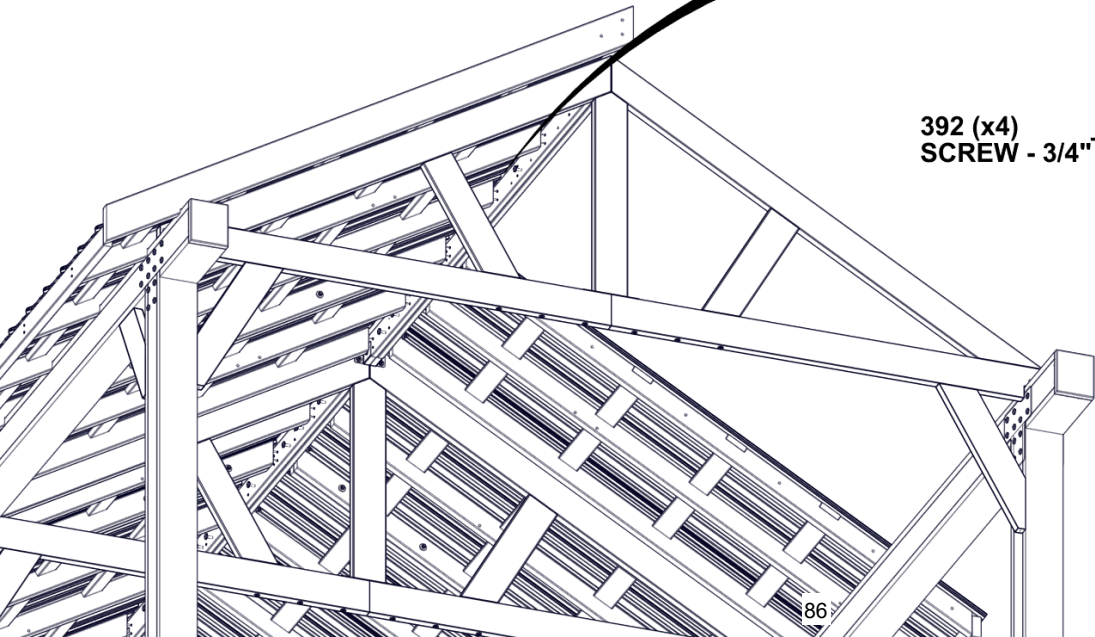
RIDGE CAP -  
ASSEMBLY B



392 (x4)  
SCREW - 3/4"



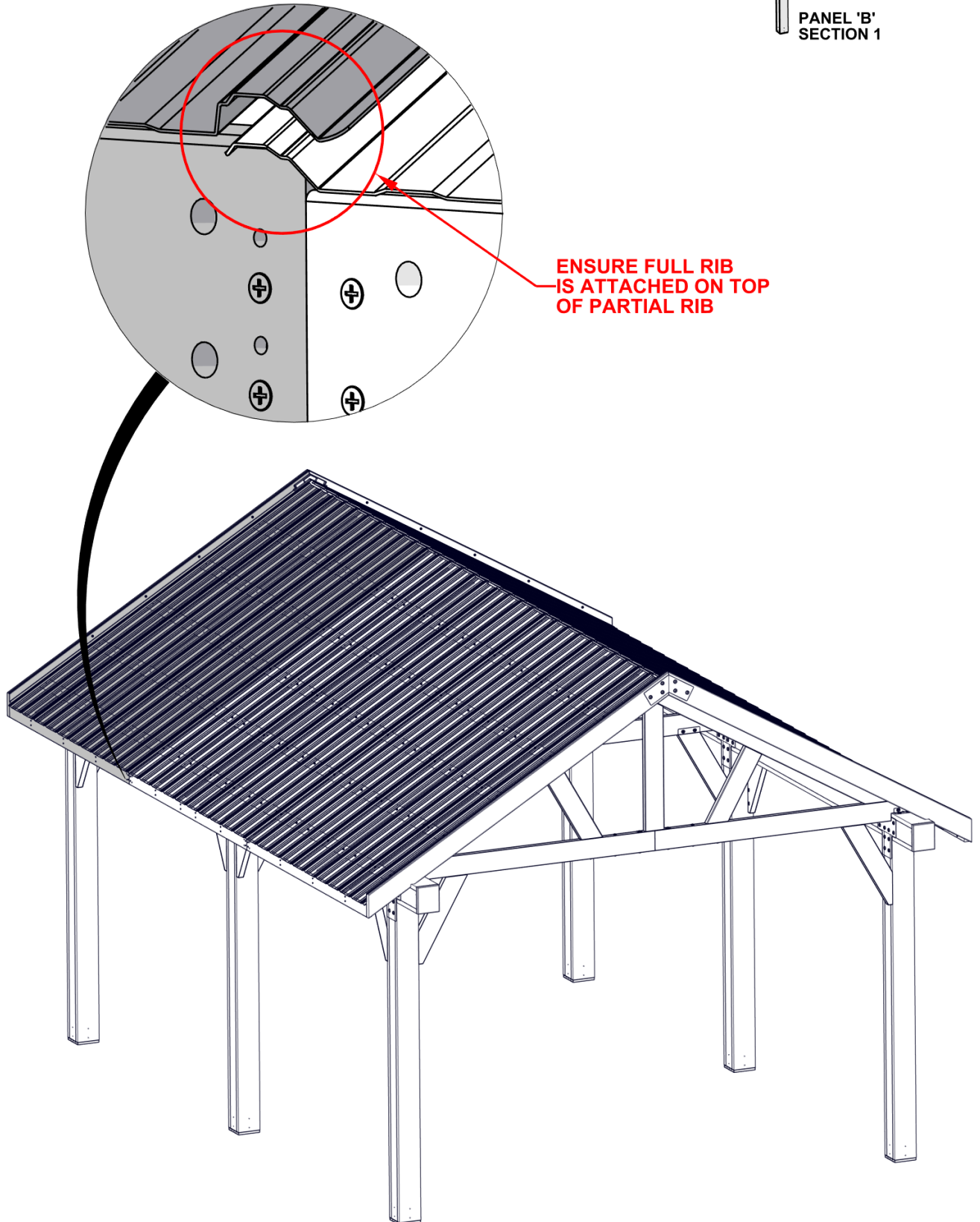
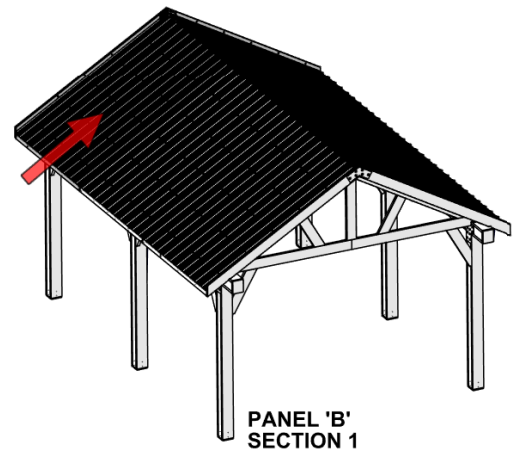
**INSTALL SCREWS THROUGH PILOT HOLES IN ROOF PANELS INTO RIDGE CAP STIFFENER BOARDS USING THE H101114 RIGHT ANGLE DRILL ADAPTER ATTACHMENT INCLUDED**



## STEP 54 - ROOF ASSEMBLY

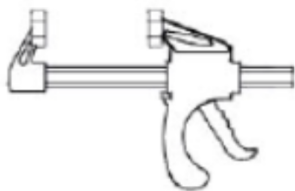
### CRITICAL:

- IT IS IMPORTANT THAT THE PANELS ARE INSTALLED AS SHOWN.
- PARTIAL RIB MUST BE INSTALLED UNDER FULL RIB.
- FAILURE TO DO SO WILL RESULT IN LEAKING.
- MUST SLIDE PANEL UP FROM BOTTOM WITH RIBS OVERLAPPING.





# STEP 55 - ROOF ASSEMBLY

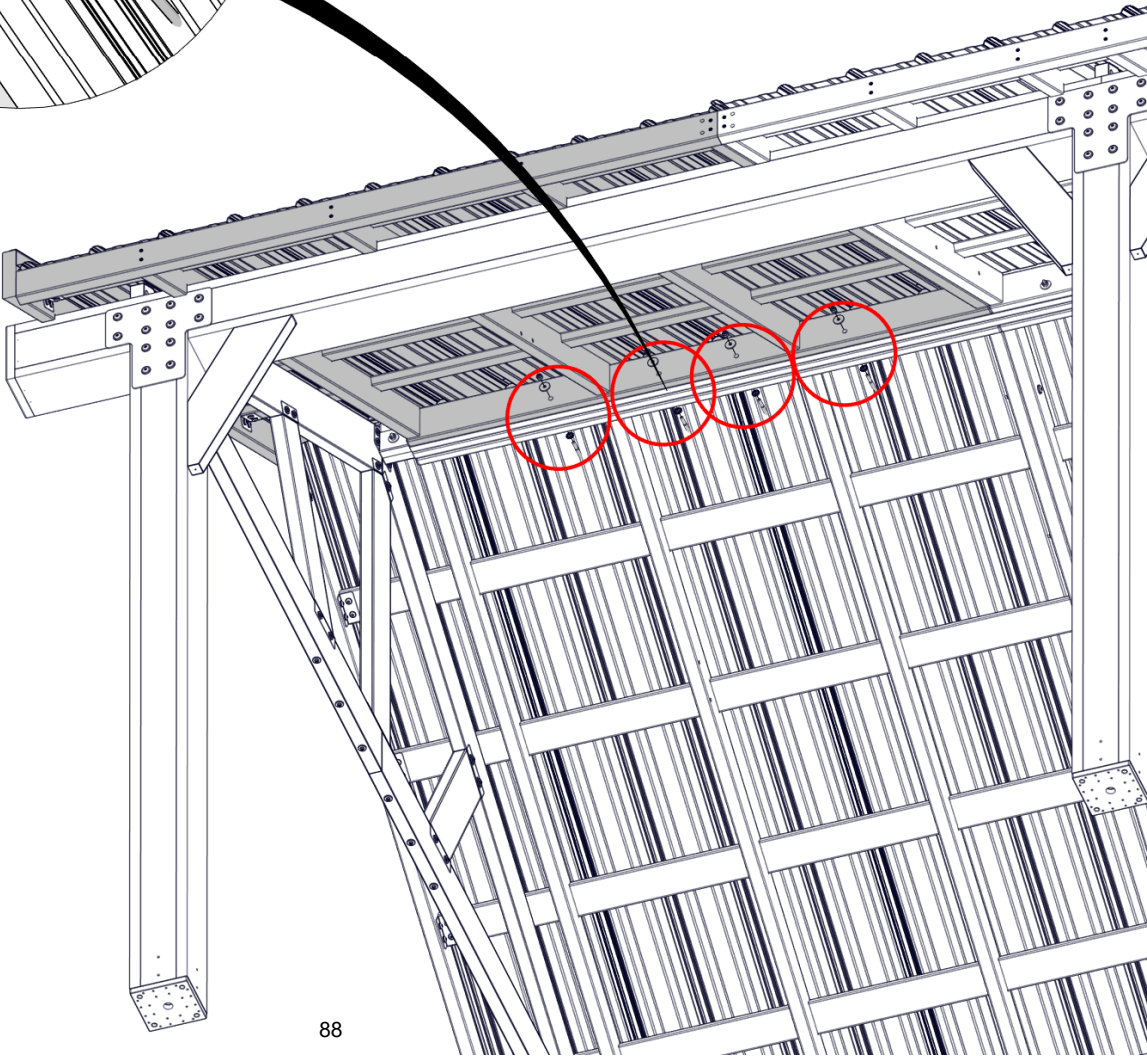
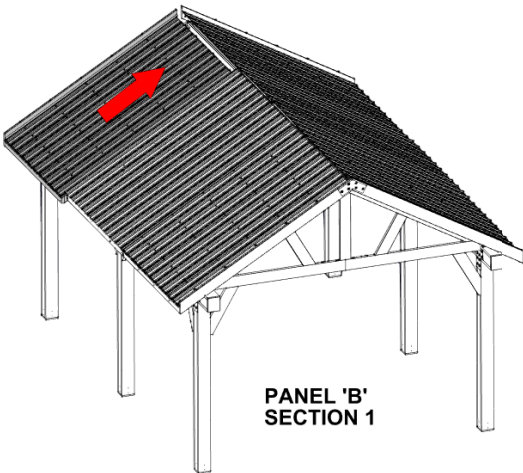
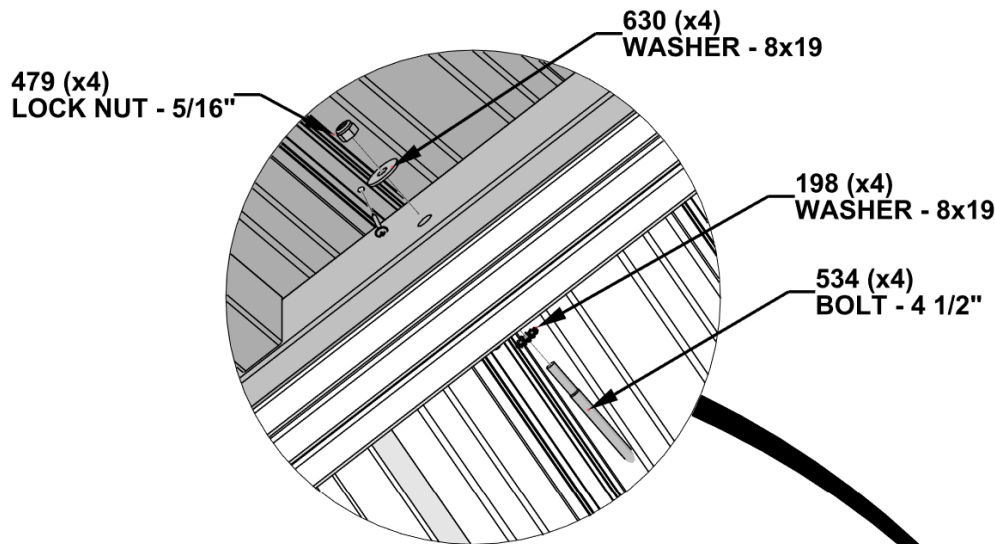


A6P00460 6" QUICK RELEASE CLAMP

QTY	PART NUMBER	DESCRIPTION
4	H100198	WASHER LOCK EXT 8x19
4	H100479	NUT LOCK 5/16 BLK
4	H100534	BOLT WH 5/16x4 1/2 BLK
4	H100630	WASHER FLAT 8x19 BLK

**- HAND TIGHTEN HARDWARE.**

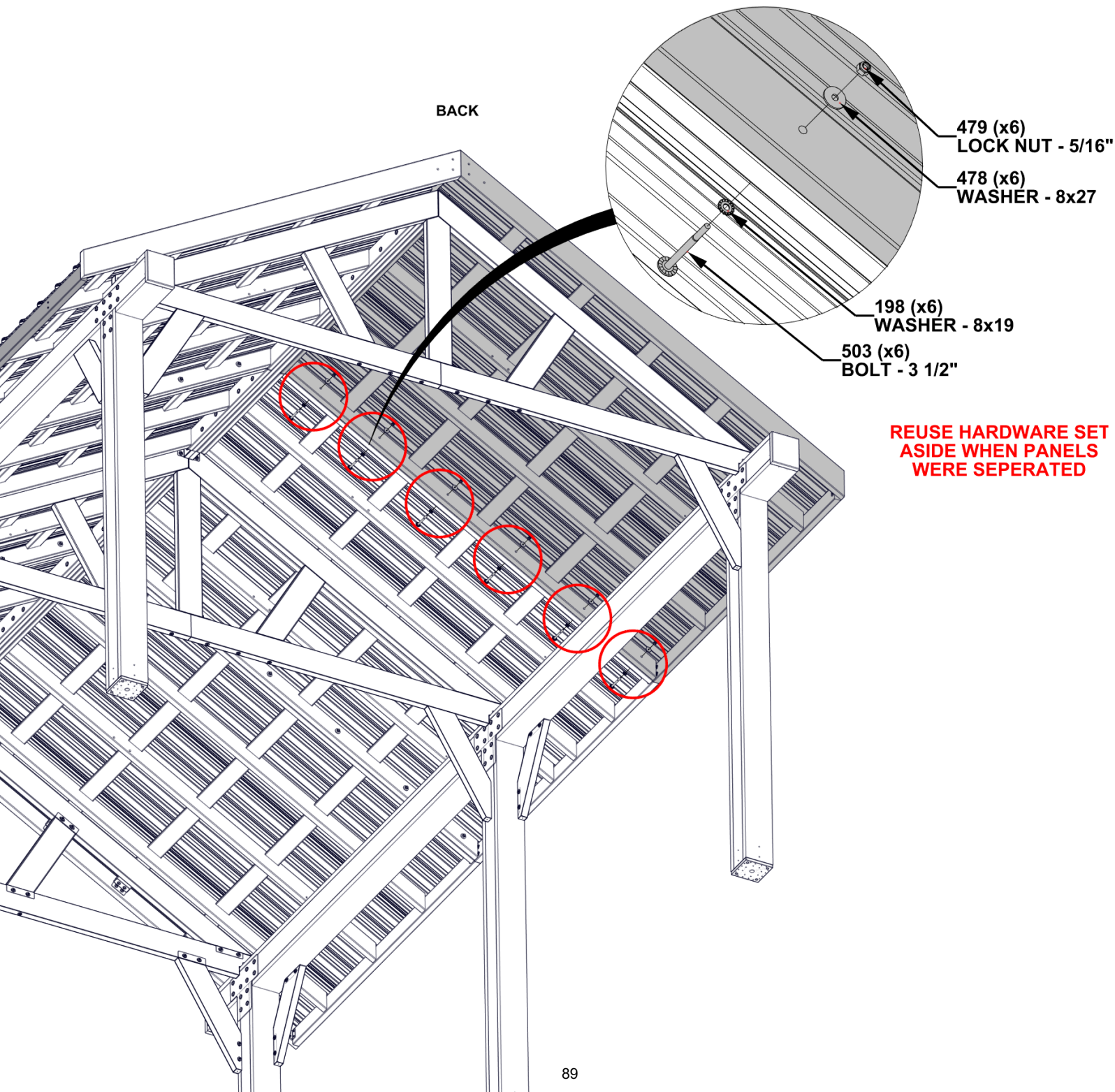
- ADDITIONAL PEOPLE ARE HELPFUL FOR THIS STEP.
- SLIDE ROOF PANEL ALONG GABLE BEAM.
- ALIGN HOLES AND ATTACH HARDWARE AS SHOWN.
- USE A6P00460 QUICK RELEASE CLAMPS IF NEEDED.



# STEP 56 - ROOF ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
6	H100198	WASHER LOCK EXT 8x19
6	H100478	WASHER FLAT 8x27 BLK
6	H100479	NUT LOCK 5/16 BLK
6	H100503	BOLT WH 5/16x3 1/2 BLK

- HAND TIGHTEN HARDWARE.



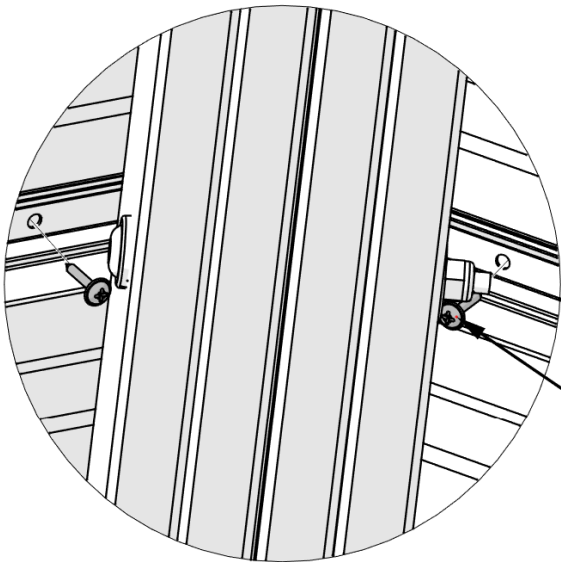


# STEP 57 - ROOF ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
20	H100392	SCREW PWH 8x3/4 BLK

**DO NOT CLIMB ON ROOF TO INSTALL. RIDGE CAP HAS BEEN DESIGNED TO INSTALL WITH THE USE OF A LADDER.**

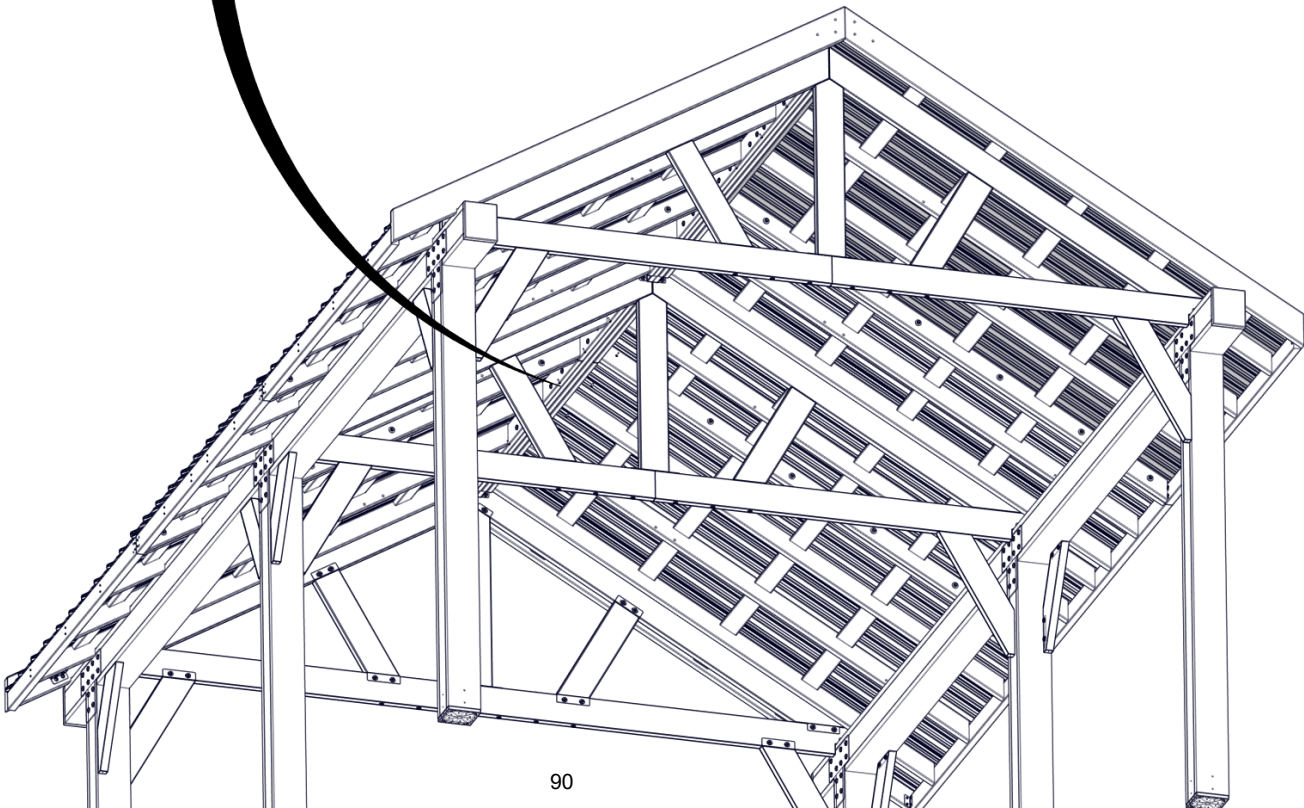
- FOR PROPER INSTALLATION, USE AN ADULT HELPER TO KEEP DOWNWARD PRESSURE ON THE RIDGE CAP WHILE SCREWING IN SCREWS.



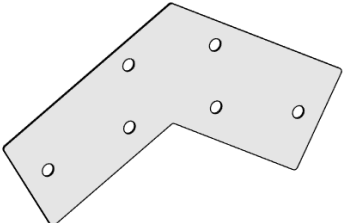
**INSTALL SCREWS THROUGH PILOT HOLES IN ROOF PANELS INTO RIDGE CAP STIFFENER BOARDS USING THE H101114 RIGHT ANGLE DRILL ADAPTER ATTACHMENT INCLUDED**

392 (x20)  
SCREW - 3/4"

BACK



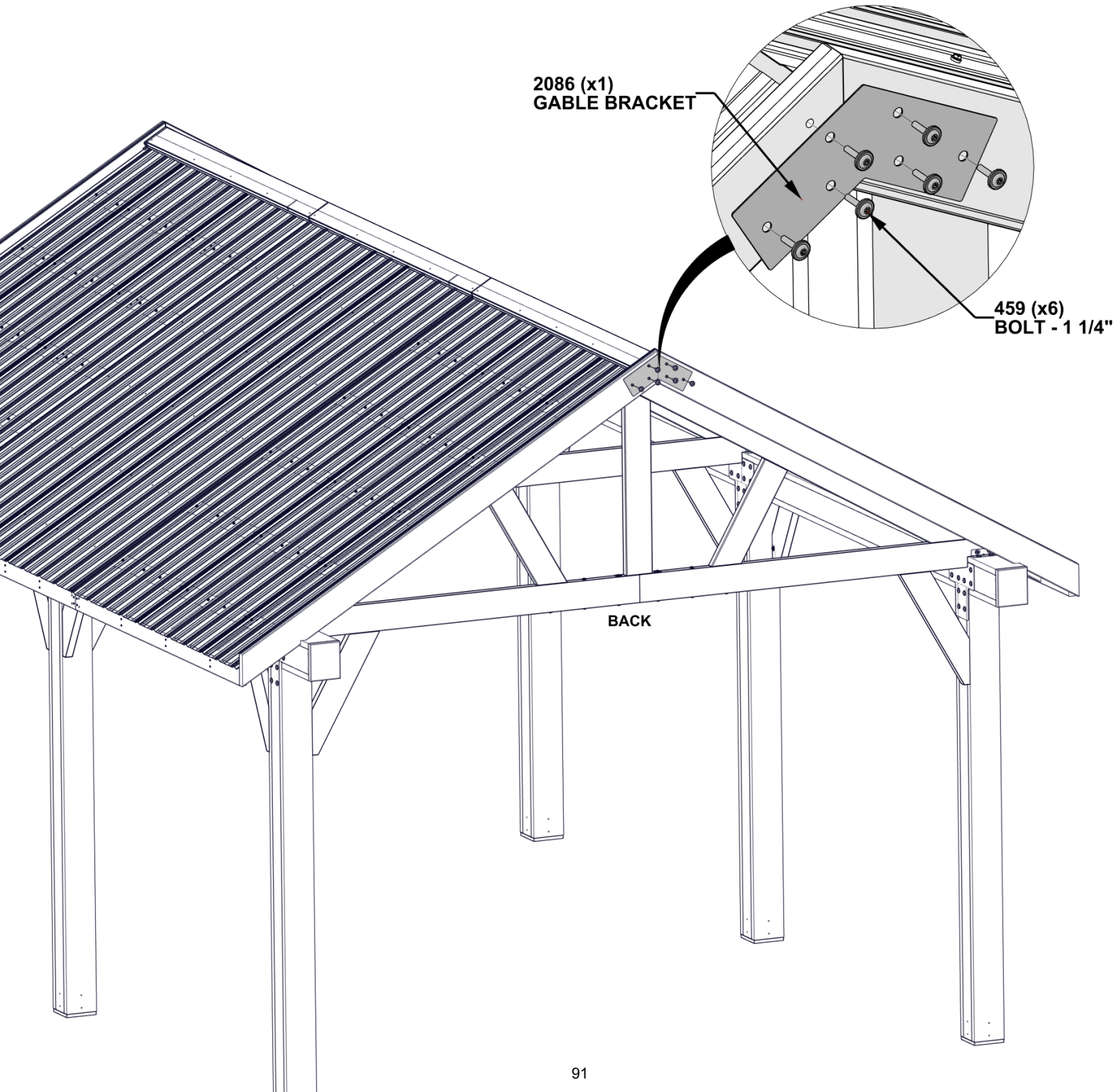
# STEP 58 - ROOF ASSEMBLY



A4M02086 GABLE BRACKET  
(x1)

QTY	PART NUMBER	DESCRIPTION
6	H100459	BOLT WH 5/16x1 1/4 BLK

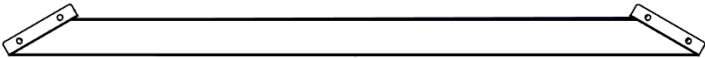
- FASTEN HARDWARE INTO T-NUTS INSTALLED IN D01 AND D02 BOARDS.
- HAND TIGHTEN HARDWARE.
- AFTER HARDWARE HAS BEEN HAND TIGHTENED, FULLY TIGHTEN ALL HARDWARE.





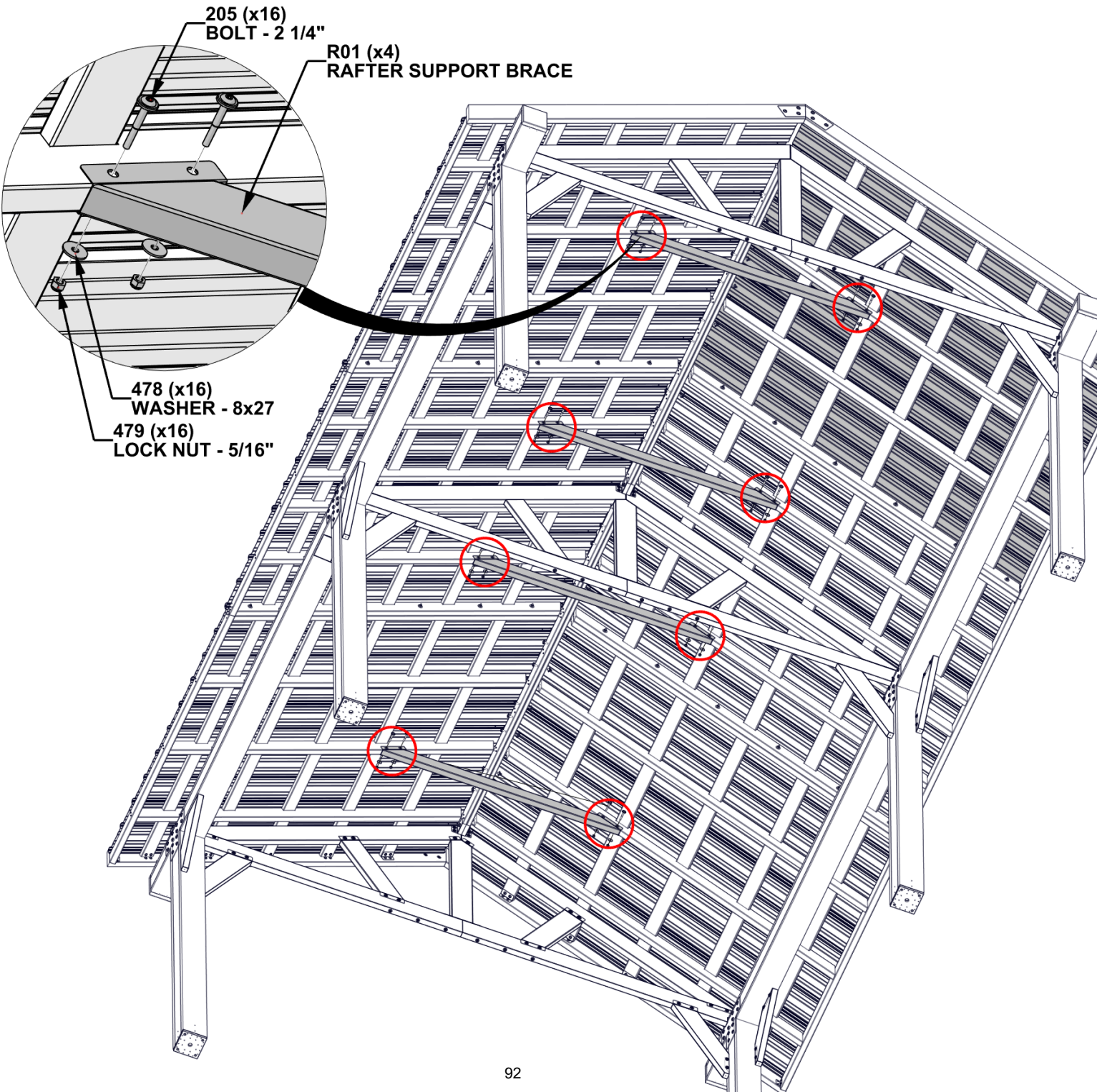
# STEP 59 - ROOF ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
16	H100205	BOLT WH 5/16x2 1/4 BLK
16	H100478	WASHER FLAT 8x27 BLK
16	H100479	NUT LOCK 5/16 BLK



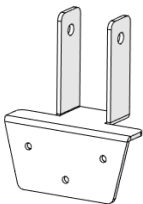
R01 RAFTER SUPPORT BRACE - A4M04329  
(x4)

- ALIGN RAFTER SUPPORT BRACE WITH HOLES IN RAFTER BEAMS AS SHOWN.



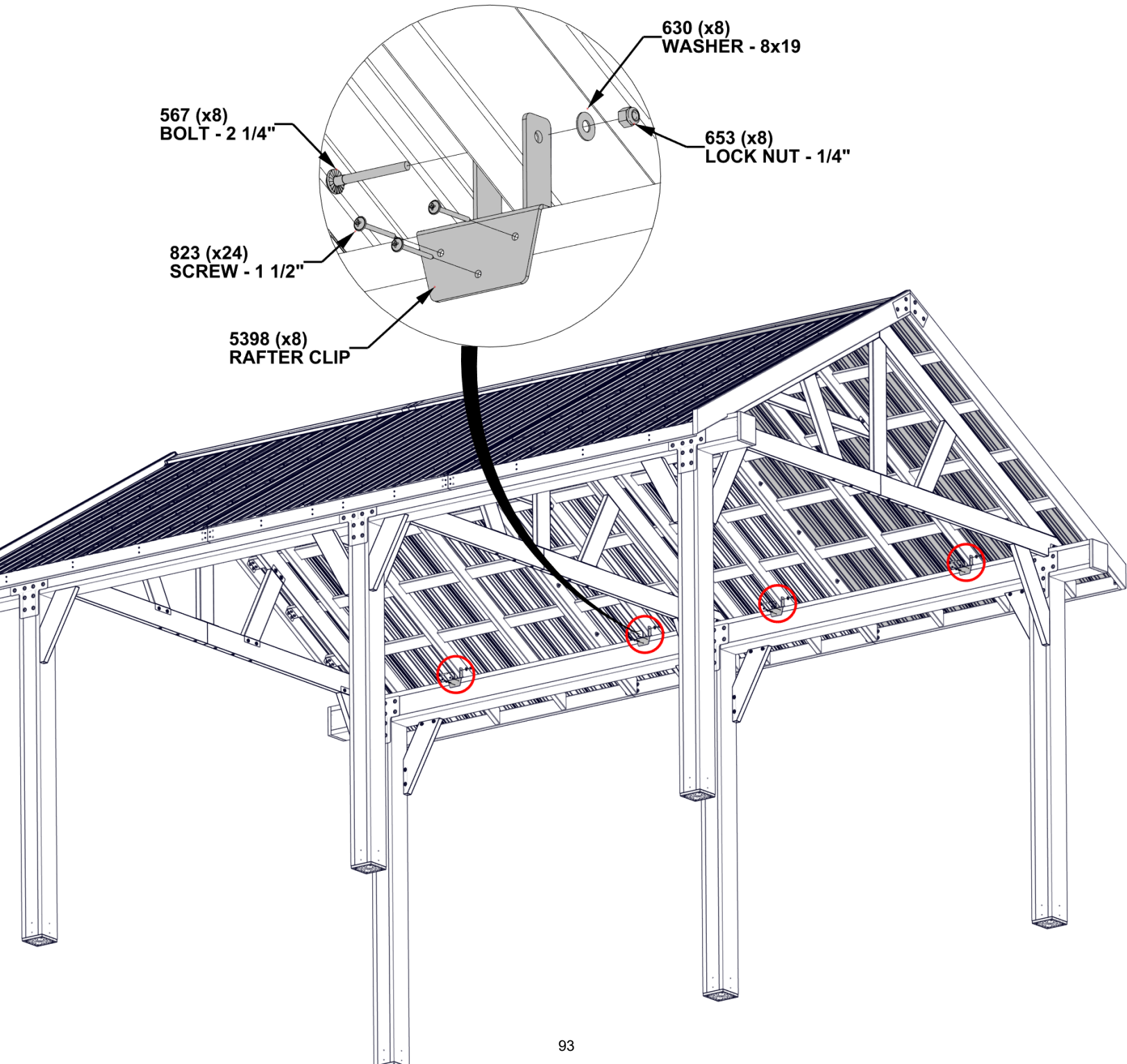
# STEP 60 - ROOF ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H100567	BOLT WH 1/4x2 1/4 BLK
8	H100630	WASHER FLAT 8x19 BLK
8	H100653	NUT LOCK 1/4 BLK
24	H100823	SCREW PWH 8x1 1/2 BLK



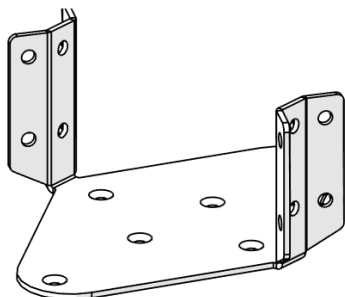
A4M05398    RAFTER CLIP  
(x8)

- HAND TIGHTEN SCREWS THEN FULLY TIGHTEN AFTER ALL HARDWARE HAS BEEN INSTALLED.**
- ALIGN RAFTER CLIPS WITH HOLES IN RAFTERS.
  - COMPLETE ON BOTH SIDES.





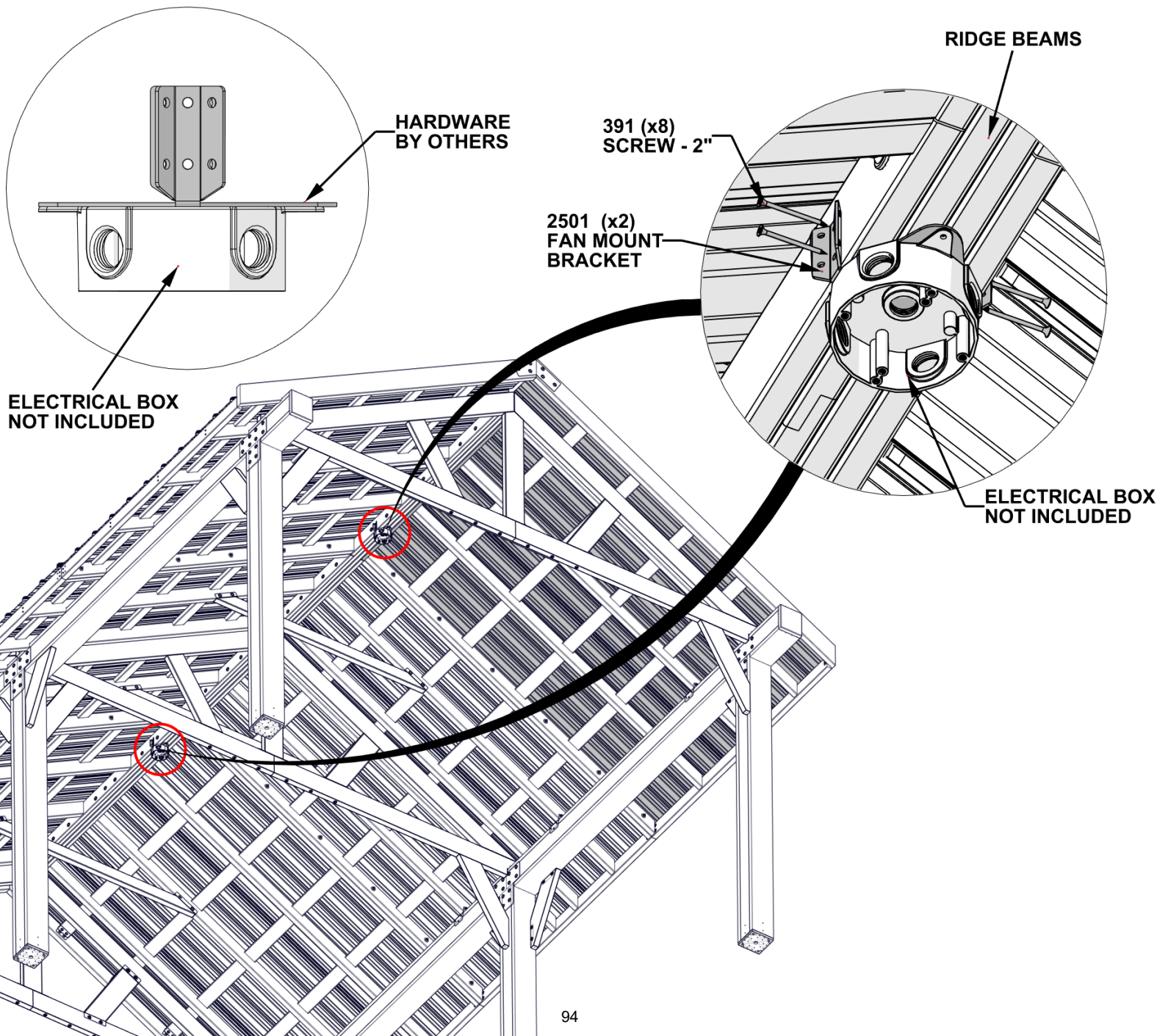
# STEP 61 - ROOF ASSEMBLY



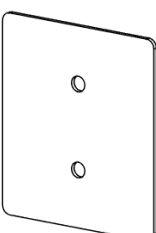
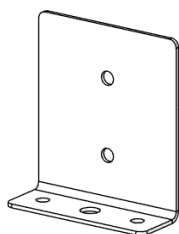
A4M02501 FAN MOUNT BRACKET  
(x2)

QTY	PART NUMBER	DESCRIPTION
8	H100391	SCREW PFH 8x2 BLK

- BEFORE MOUNTING, ATTACH YOUR ELECTRICAL BOX (PROVIDED SEPERATELY) USING THE PROVIDED HOLES IN FAN MOUNT BRACKET.
- PLACE FAN MOUNT BRACKET ON RIDGE BEAMS AND MOVE TO DESIRED FAN LOCATION.
- ROTATED BRACKET UNTIL MOUNTING FLANGES ALIGN BEST WITH RIDGE BEAMS.
- USE AN 1/8" [3mm] DRILL BIT AND DRILL PILOT HOLES AND ATTACH AS SHOWN.
- IF BRACKET WILL NOT FIT OVER THE RIDGE BEAM, SLIGHTLY FLEX OUT BRACKET EARS TO FIT.



# STEP 62 - GAZEBO ASSEMBLY

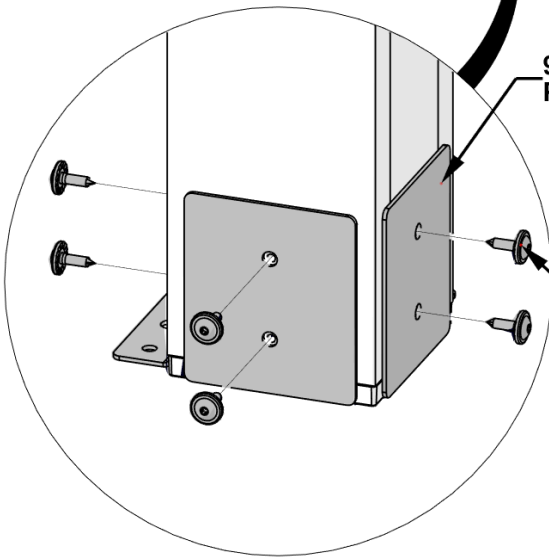
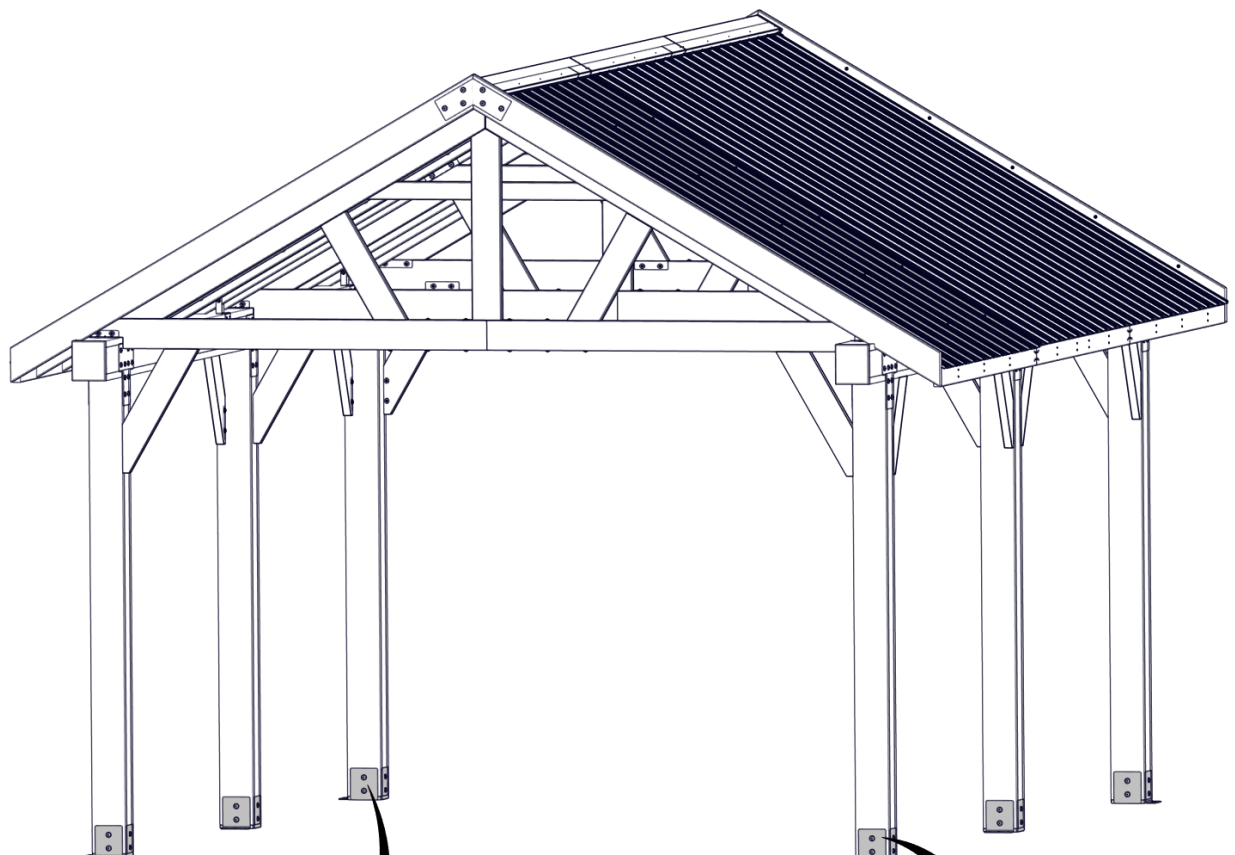


QTY	PART NUMBER	DESCRIPTION
48	H100471	LAG SCREW WH 5/16x1 1/2 BLK

A4M00977 POST ANCHORING PLATE WITH FLANGE  
(x12)

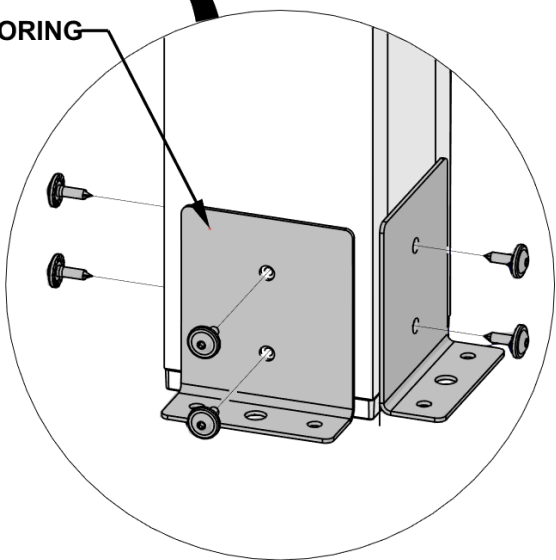
A4M00978 POST PLATE  
(x12)

- ALIGN POST PLATES WITH PILOT HOLES IN POST.



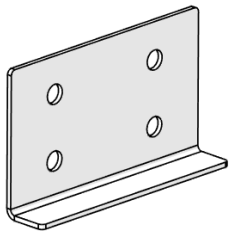
978 (x12)  
POST PLATE

471 (x48)  
LAG SCREW - 1 1/2"



977 (x12)  
POST ANCHORING  
PLATE

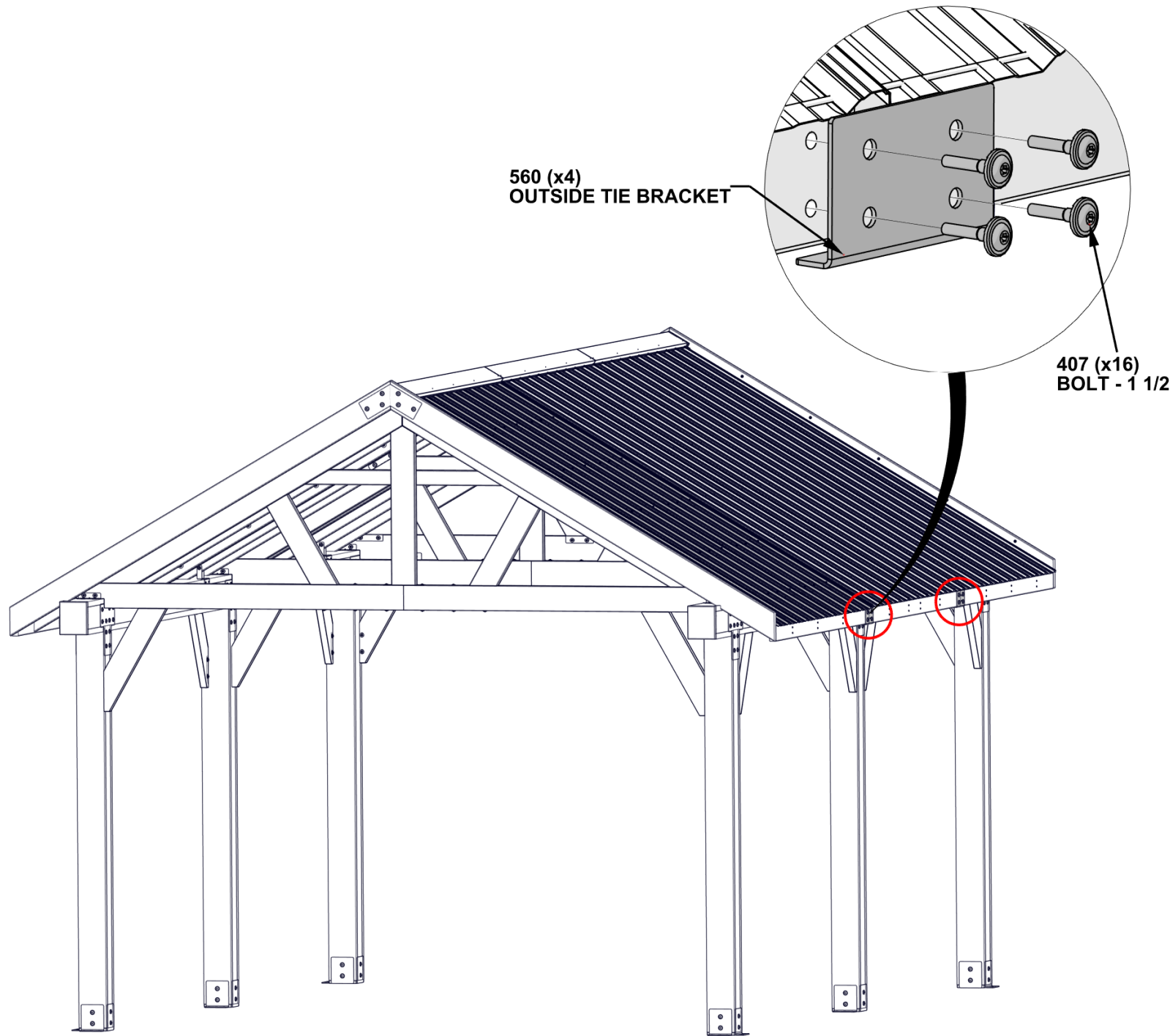
# STEP 63 - GAZEBO ASSEMBLY



A4M01560    OUTSIDE TIE BRACKET  
(x4)

QTY	PART NUMBER	DESCRIPTION
16	H100407	BOLT WH 5/16x1 1/2 BLK

- ALIGN OUTSIDE TIE BRACKET WITH PILOT HOLES IN TRIM BOARDS ON BOTH SIDES.
- ATTACH USING HARDWARE INTO T-NUTS INSTALLED IN PREVIOUS STEPS.
- NOTE ORIENTATION OF 560 OUTSIDE TIE BRACKET.
- COMPLETE ON BOTH SIDES.

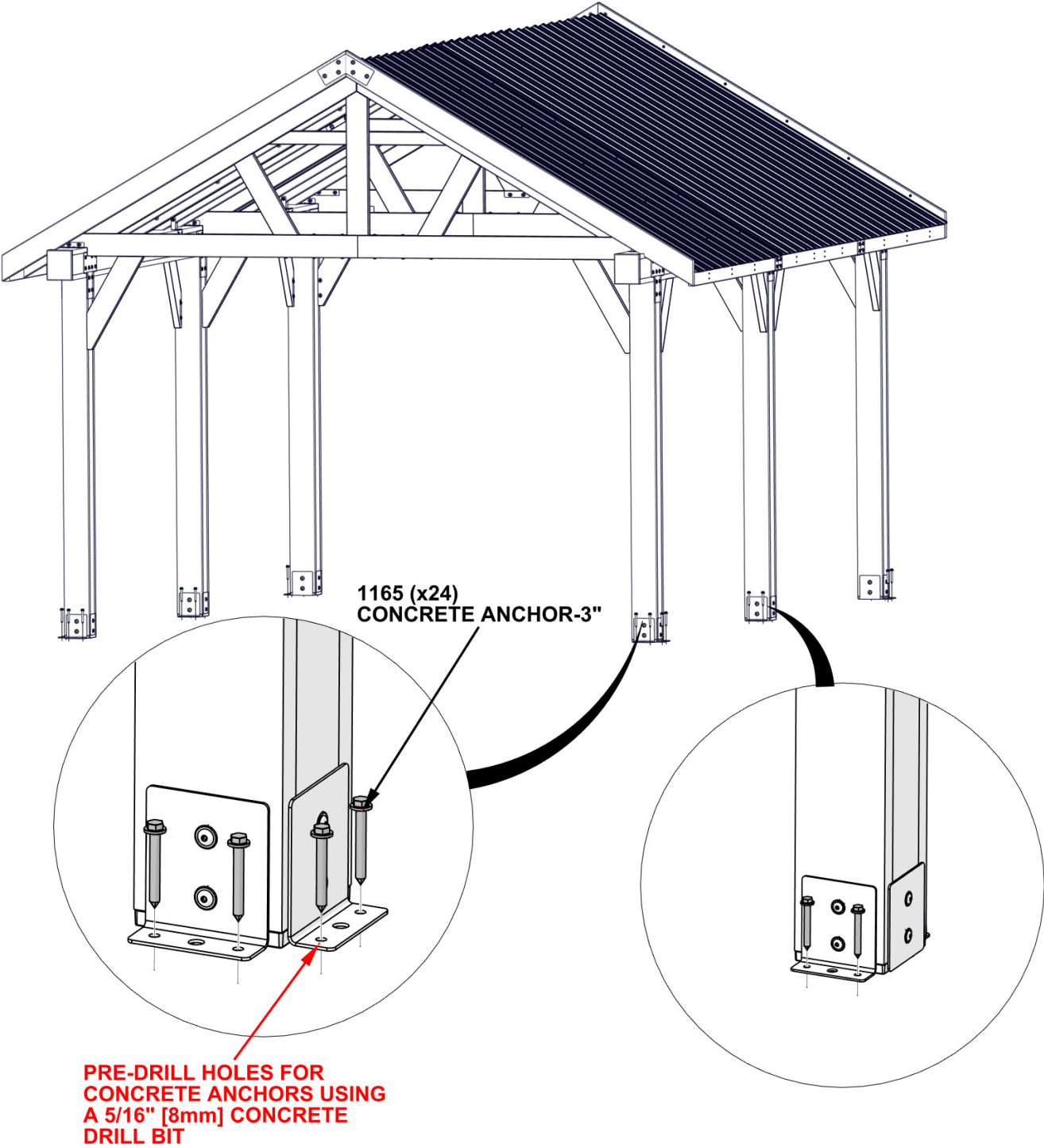


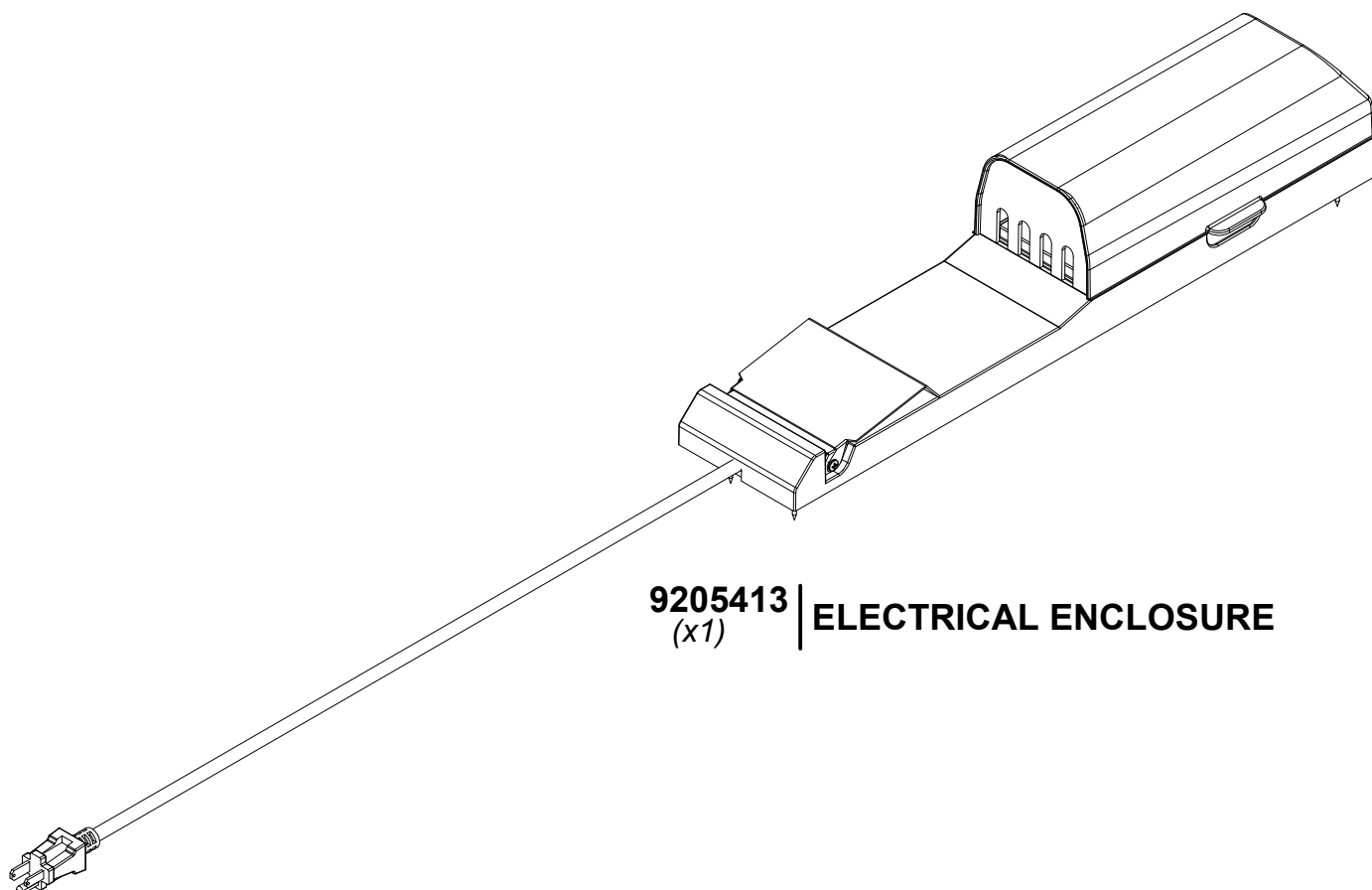


# STEP 64 - GAZEBO ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
24	H101165	CONCRETE ANCHOR 3/8x3" BLK

- MANUFACTURER RECOMMENDS INSTALLATION ON CONCRETE SURFACES OR CONCRETE POST PAD AS SHOWN BELOW.
- FOR INSTALLATION ON WOOD DECK, YOU MUST ENSURE THERE IS AMPLE STRUCTURAL SUPPORT UNDER THE DECK.
- HARDWARE NOT INCLUDED FOR DECK ATTACHMENT.





**9205413**  
(x1) | **ELECTRICAL ENCLOSURE**

**FOR POWERPORT INSTALLATION REFER TO ASSEMBLY INSTRUCTIONS THAT COME PACKAGED WITH THE POWERPORT KIT. INSTALL ON ANY POST THAT IS DESIRED. FOLLOW DIRECTIONS FOR PROPER INSTALLATION.**