



Manufactured by:  
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KS 66762 800-856-4445

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J.P. Coenstraat 7, The Bridge, The Hague, 2595 WP, Netherlands Phone: 08005678990

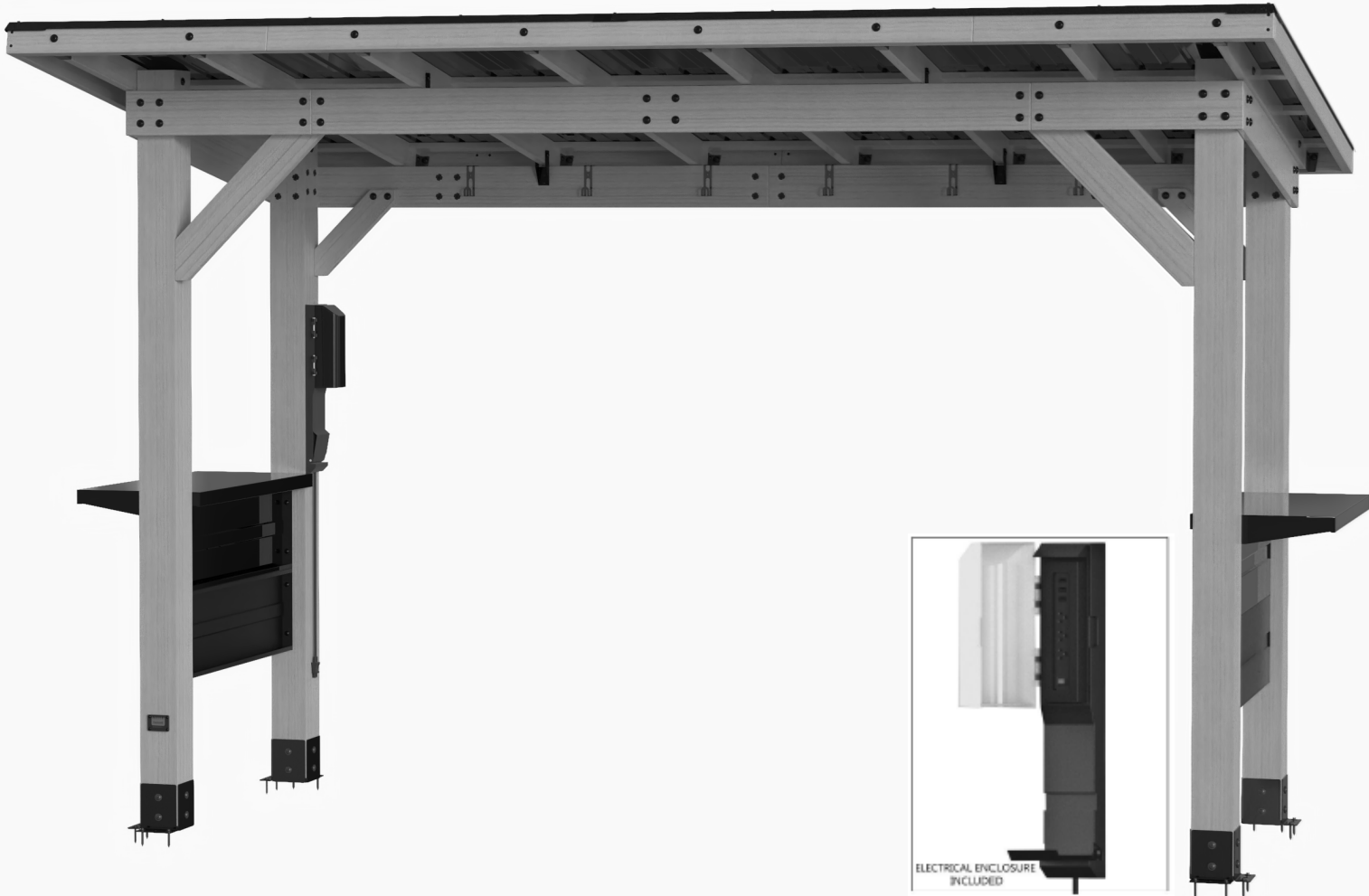
# BRIARTON GRILL GAZEBO XL

## MODEL # : 2506190, 2506190-V



**WARNING**

Cancer and Reproductive Harm  
[www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)



Please visit [www.backyarddiscovery.com](http://www.backyarddiscovery.com)

For the most up to date assembly manual, to register your product, or to order replacement parts *Para obtener instrucciones en español, visite* [www.backyarddiscovery.com](http://www.backyarddiscovery.com)



EASY STEP-BY-STEP

3D INTERACTIVE INSTRUCTIONS

DOWNLOAD THE FREE APP



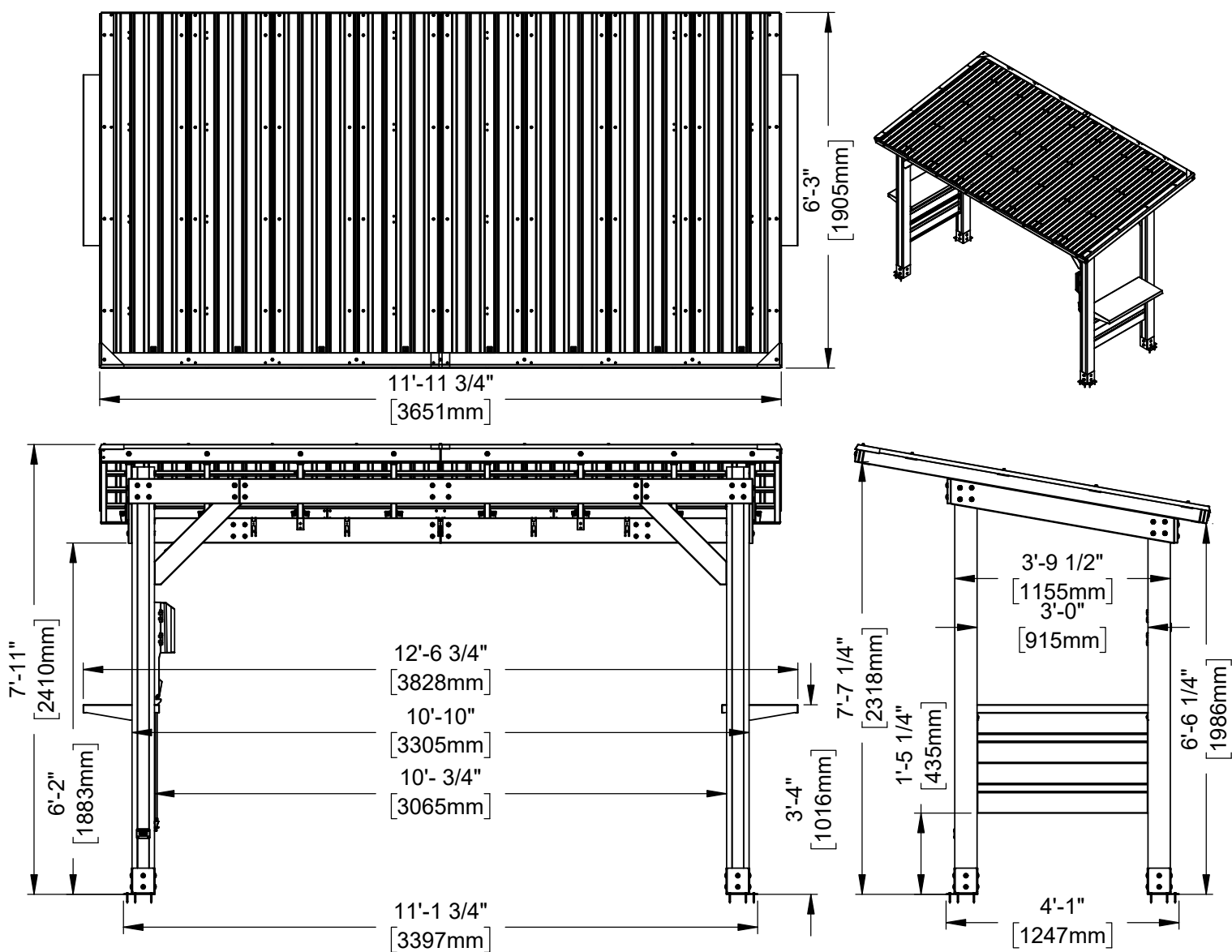
# OWNER'S MANUAL - BASIC SETUP DIMENSIONS & ASSEMBLY NOTES

It is critically important that you start with square and level footings, concrete pad or deck to attach your structure

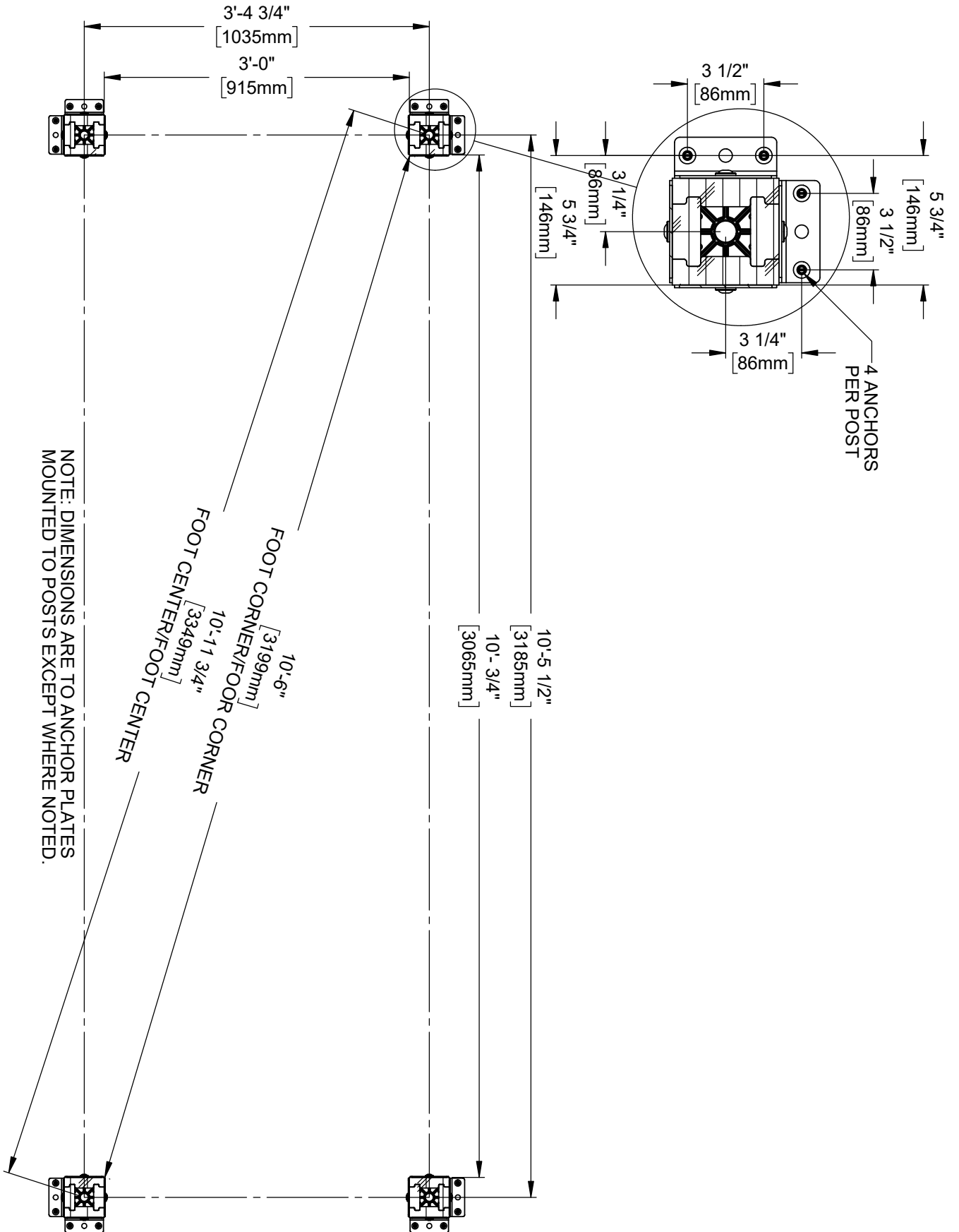
- Pay close attention to the items needed for each step. Make sure you are using the correct hardware for each step. Using incorrect hardware may result in improper assembly
- Remember to double check for underground utilities and overhead electrical lines

Post mounts are provided with your structure which allows you to permanently install your structure to a pre-existing or new wood or concrete surface. See Anchor Instructions for further details and recommendations.

- The hardware to attach the post mounts to the structure is included.
- The hardware to mount the structure permanently to a concrete surface is included.
- The hardware to mount the structure permanently to a wood deck is NOT included and will need to be purchased separately. You must ensure there is ample structural support under the deck before permanently attaching.



# OWNER'S MANUAL - ANCHORING LAYOUT



# OWNER'S MANUAL - PARTS IDENTIFICATION

## WOOD COMPONENTS (NOT TO SCALE)



AL01 ANGLE BRACE - W4L21575  
(x1) 1 7/16"x4 7/16"x30 1/2" (36x112x775)



E01 ANGLE BRACE - W4L21573  
(x2) 1 7/16"x3 3/8"x15 3/4" (36x86x400)



E03 ANGLE BRACE W/ PRODUCT ID - W2A04665  
(x1) 1 7/16"x4 1/2"x30 1/2" (36x114x775)



ES01 RAFTER - W4L21570  
(x2) 1 3/16"x3 3/8"x72 1/4" (30x86x1835)



ES02 RAFTER - W4L21579  
(x4) 1 3/16"x3 3/8"x72 1/4" (30x86x1835)



ES03 RAFTER - W4L21582  
(x2) 1 3/16"x3 3/8"x72 1/4" (30x86x1835)



ES04 RAFTER - W4L21583  
(x2) 1 3/16"x3 3/8"x72 1/4" (30x86x1835)



GS01 BEAM - W4L21571  
(x1) 13/16"x5 1/4"x65 1/16" (20x133x1652)



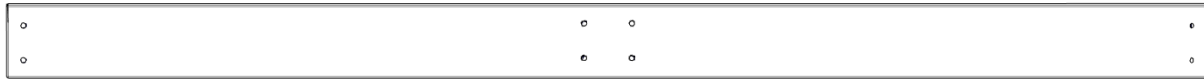
GS02 BEAM - W4L21572  
(x2) 13/16"x5 1/4"x48 11/16" (20x134x1236)



GS03 BEAM - W4L21574  
(x2) 13/16"x5 1/4"x65 1/16" (20x134x1652)



GS04 BEAM - W4L21576  
(x2) 13/16"x5 1/4"x23 7/16" (20x134x595)



GS05 BEAM - W4L21577  
(x1) 13/16"x5 1/4"x84 13/16" (20x133x2155)



GS06 BEAM - W4L21578  
(x1) 13/16"x5 1/4"x23 7/16" (20x133x595)



GS07 BEAM - W4L21891  
(x1) 13/16"x5 1/4"x23 7/16" (20x133x595)



GS08 BEAM - W4L21892  
(x1) 13/16"x5 1/4"x65 1/16" (20x133x1652)



GS09 BEAM - W4L21893  
(x1) 13/16"x5 1/4"x84 13/16" (20x134x2155)



HS01 TRIM BOARD - W4L21568  
(x2) 13/16"x3 3/8"x79 15/16" (20x86x2031)



HS02 TRIM BOARD - W4L21569  
(x2) 13/16"x3 3/8"x71 5/8" (20x86x1819)



HS03 TRIM BOARD - W4L21584  
(x4) 13/16"x3 3/8"x31 5/8" (20x86x804)



HS04 TRIM BOARD - W4L21585  
(x2) 13/16"x3 3/8"x71 5/8" (20x86x1819)

# OWNER'S MANUAL - PARTS IDENTIFICATION

## WOOD COMPONENTS (NOT TO SCALE)



JS01 PURLIN - W4L21580  
(x4) 13/16"x2 3/8"x82 1/16" (20x60x2085)



JS02 PURLIN - W4L21581  
(x4) 13/16"x2 3/8"x62 3/8" (20x60x1584)



P01 POST - W2A04661  
(x1) 4 3/4"x4 3/4"x82 5/16" (120x120x2090)



P02 POST - W2A04662  
(x1) 4 3/4"x4 3/4"x82 5/16" (120x120x2090)

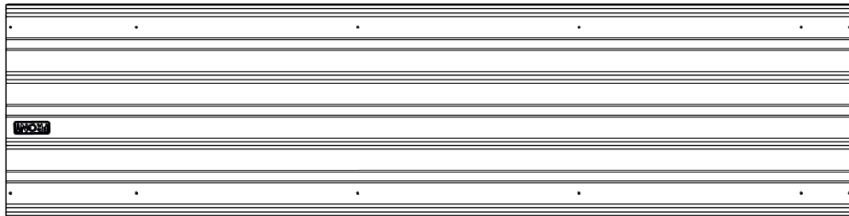


P03 POST - W2A04663  
(x1) 4 3/4"x4 3/4"x89 1/2" (120x120x2274)



P04 POST - W2A04664  
(x1) 4 3/4"x4 3/4"x89 1/2" (120x120x2274)

## ACCESSORY COMPONENTS (NOT TO SCALE)



A4M05049 29GA STEEL SHEETING  
(x8)



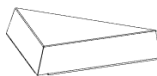
A4M05050 DRIP EDGE TRIM  
(x4)



A4M05052 ROOF EDGE TRIM  
(x2)



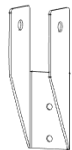
A4M02697 ROOF EDGE TRIM SPLICE  
(x2)



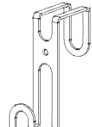
A4M02696 CORNER SPLICE TRIM  
(x2)



A4M05606 RAFTER BRACKET  
(x16)



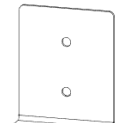
A4M05607 RAFTER CLIP  
(x4)



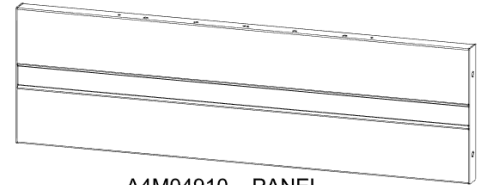
A4M05608 HOOK  
(x6)



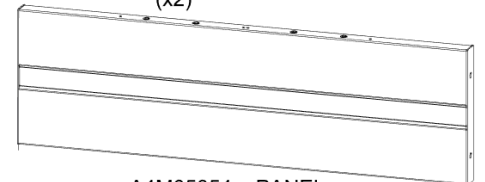
A4M01477 POST PLATE  
(x8)



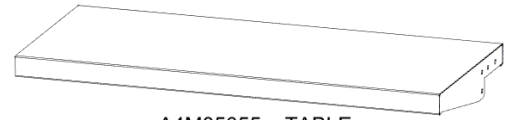
A4M01478 POST ANCHORING PLATE  
(x8)



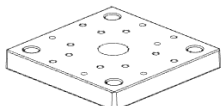
A4M04910 PANEL  
(x2)



A4M05054 PANEL  
(x2)



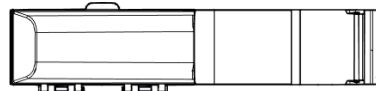
A4M05055 TABLE  
(x2)



A6P00500 PLASTIC POST FOOT  
(x4)



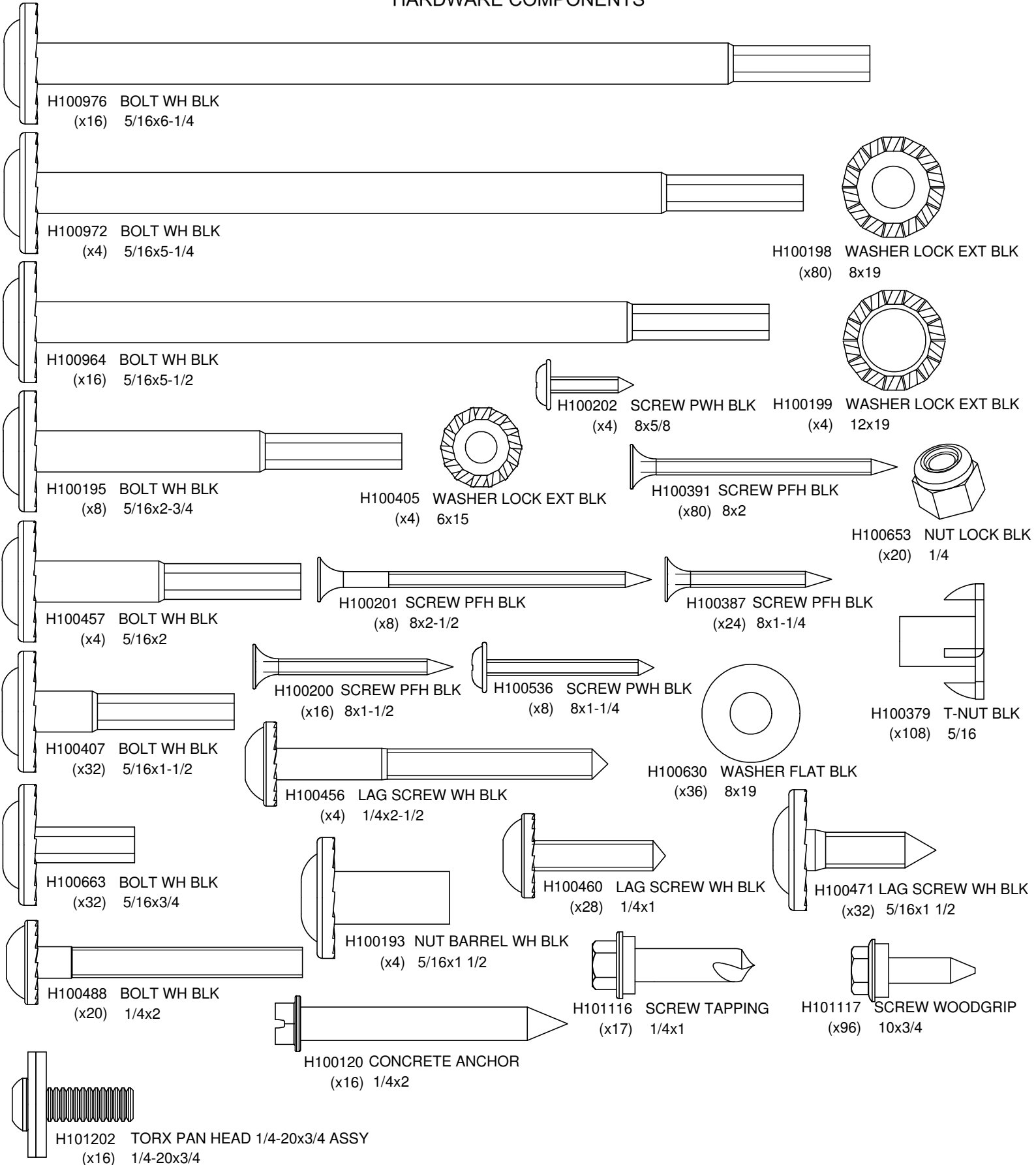
A4M02158 BYD ID TAG PATIO  
(x1)



9250154 ELECTRICAL ENCLOSURE  
(x1)

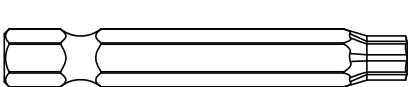
# OWNER'S MANUAL - PARTS IDENTIFICATION

## HARDWARE COMPONENTS

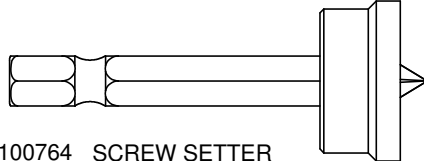


# OWNER'S MANUAL - PARTS IDENTIFICATION

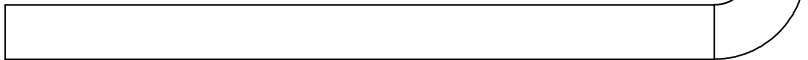
## HARDWARE COMPONENTS



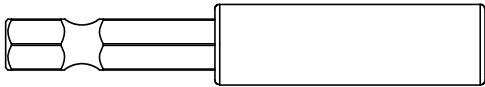
H100147 TORX BIT  
(x1) T-30



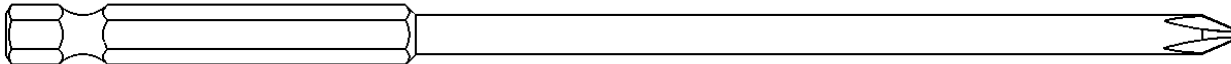
H100764 SCREW SETTER  
(x1)



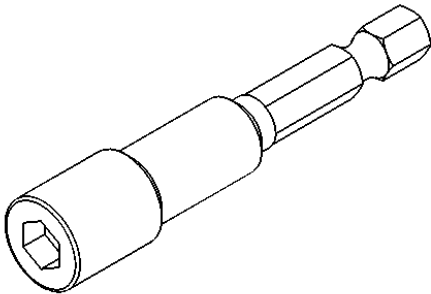
H100114 TORX WRENCH  
(x1) T-30



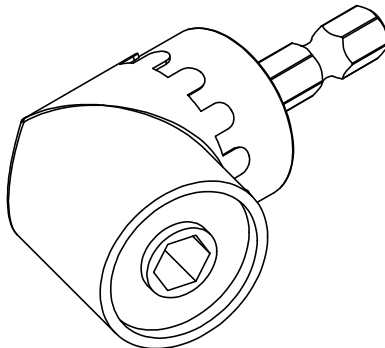
H101100 MAGNETIC DRIVER  
(x1)



H101261 PHILLIPS EXTENSION BIT  
(x1)



H101106 SOCKET DRIVER  
(x1)



H101114 RIGHT ANGLE DRILL  
(x1) ADAPTER

# PRE-ASSEMBLY STEP 1 - SORTING PARTS

It is critical for ease of assembly that you take the time to sort and organize the wood and hardware.

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## WOOD PARTS:

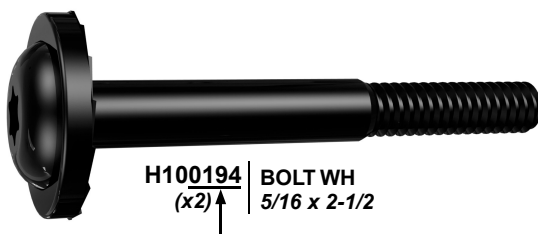
- Organize wood parts by the three-digit, alpha-numeric number stamped on each board (ex. P01).
- If there are multiple boards with the same stamped number, stack those pieces together.
- Stamps can be found on the flat surface of the boards or on the end of the boards.
- Allow yourself plenty of room - the wood pieces can take up a significant amount of space.

**NOTE: CARTONS ARE NOT ORGANIZED BY BOARD NUMBER.**



## HARDWARE PARTS:

- We recommend that you have a separate table to organize the hardware.
- Hardware bags are printed with a seven-digit, alpha-numeric part number.
- You can organize your hardware by part number or group by hardware type (i.e. bolts, nuts, etc.).
- During assembly you only need to reference the last four digits of the number.



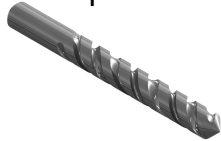
# PRE-ASSEMBLY STEP 2 - TOOLS REQUIRED



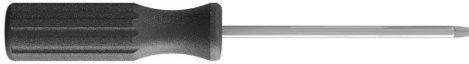
Cordless Drill  
or Electric Drill



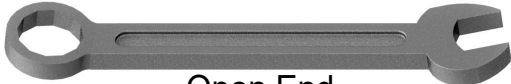
Drill  
Attachments:  
Phillips Head



1/8", 3/16", 3/8" &  
7/16" Drill Bits



Phillips Screw Driver



Open End  
Wrenches 1/2"  
& 9/16"



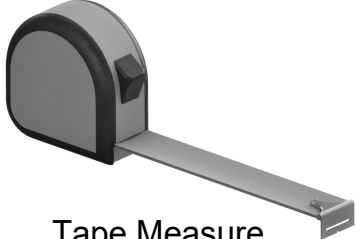
3/8" Drive Ratchet, 1/2" &  
7/16" STD Sockets 1/2" & 7/16"  
Deep Sockets



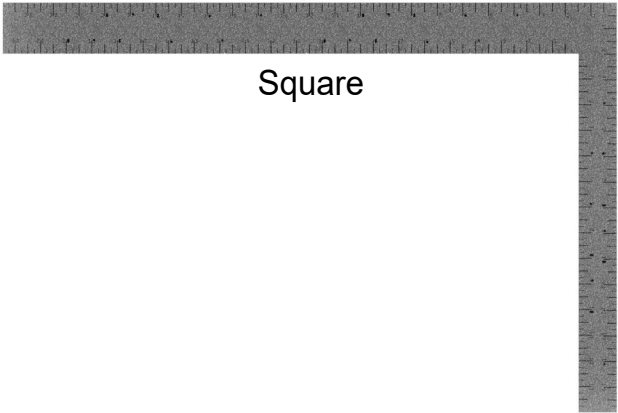
Claw Hammer



Rubber Mallet  
- Optional



Tape Measure



Square




Level 24"

# PRE-ASSEMBLY STEP 3 - CHOOSE YOUR ASSEMBLY METHOD

There are several types of assembly instructions available to you.

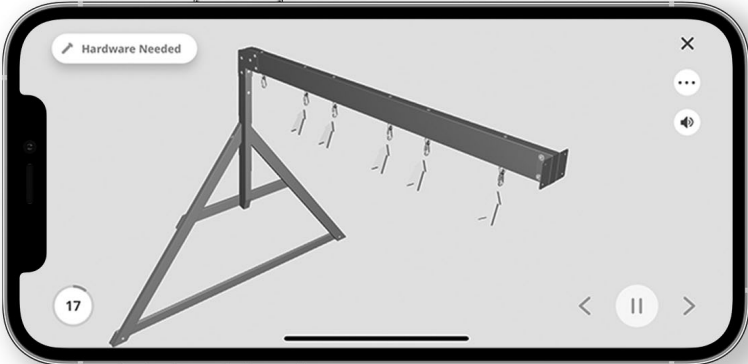
1. Printed Assembly Manual included with your set
2. BILT APP - 3D interactive instructions
3. Combination of the Printed Manual and BILT APP (Note: Step numbers can differ between the two methods)



**BILT.**

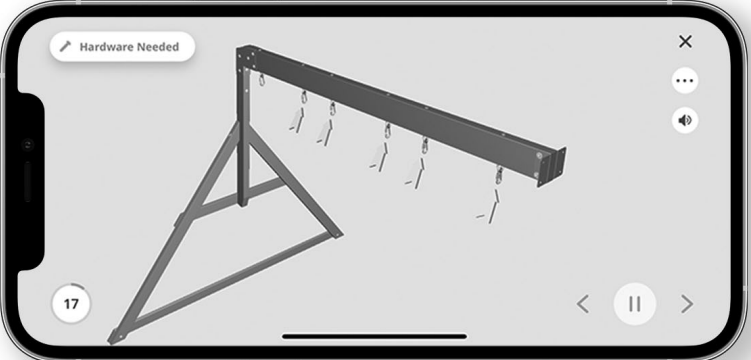
Scan for easy  
**3D instructions**

Download the BILT app  
before you begin



Download on the  
App Store

GET IT ON  
Google Play



Hardware Needed

17

< || >

The image shows a smartphone screen displaying a 3D assembly instruction. The screen features a 3D model of a metal frame with a horizontal beam and several hanging components. A 'Hardware Needed' button is visible in the top left corner of the app interface. The number '17' is shown in a circle in the bottom left corner, indicating the current step. Navigation arrows and a pause button are visible in the bottom right corner of the app interface.

# STEP 1 - POST ASSEMBLY

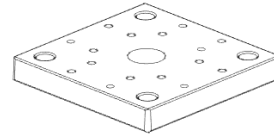
QTY	PART NUMBER	DESCRIPTION
16	H100200	SCREW PFH 8x1 1/2 BLK

P01 POST - W2A04661  
(x1) 4 3/4"x4 3/4"x82 5/16" (120x120x2090)

P02 POST - W2A04662  
(x1) 4 3/4"x4 3/4"x82 5/16" (120x120x2090)

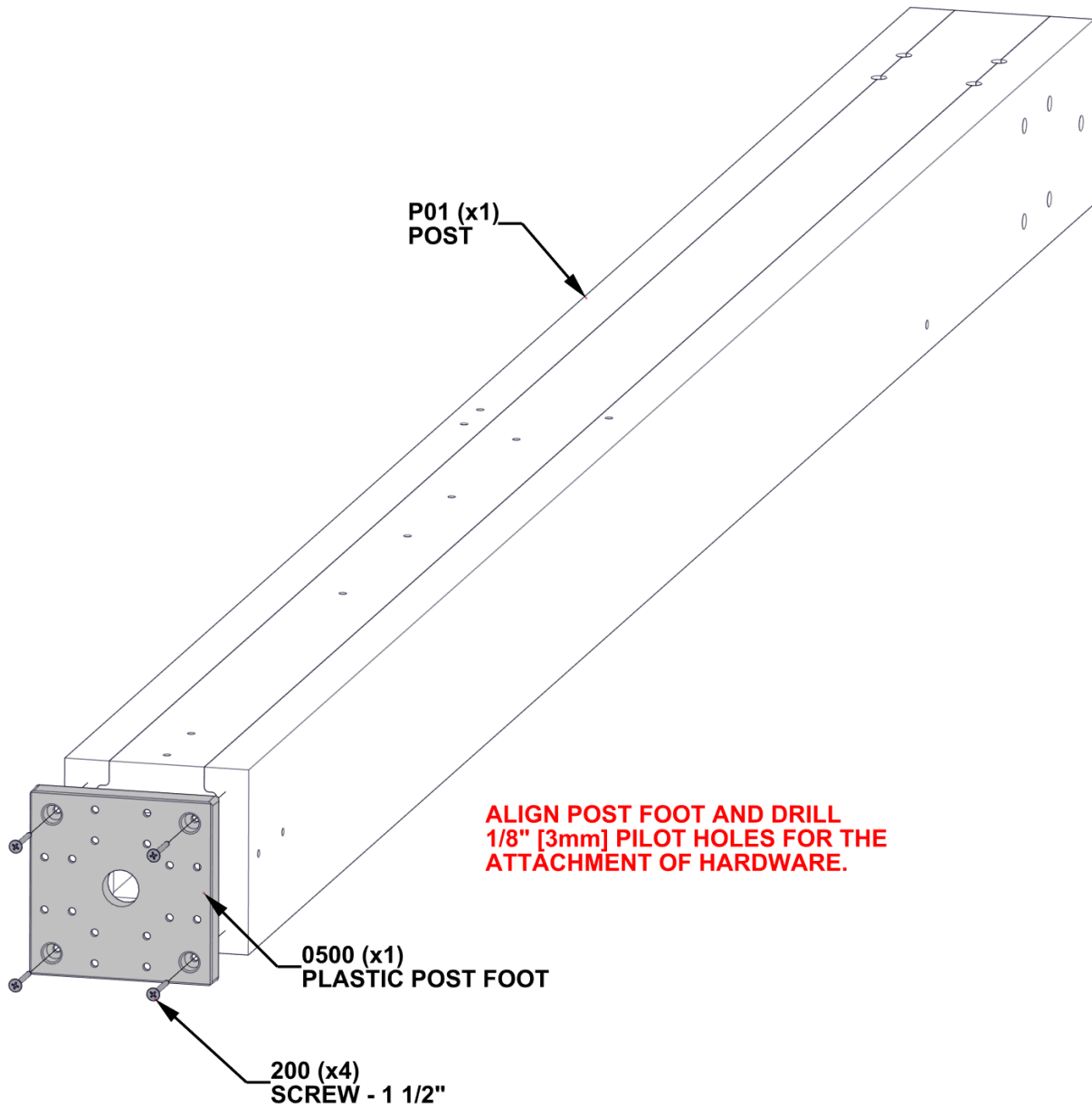
P03 POST - W2A04663  
(x1) 4 3/4"x4 3/4"x89 1/2" (120x120x2274)

P04 POST - W2A04664  
(x1) 4 3/4"x4 3/4"x89 1/2" (120x120x2274)



A6P00500 PLASTIC POST FOOT  
(x4)

**REPEAT FOR ALL OTHER POSTS: P02, P03 & P04.**



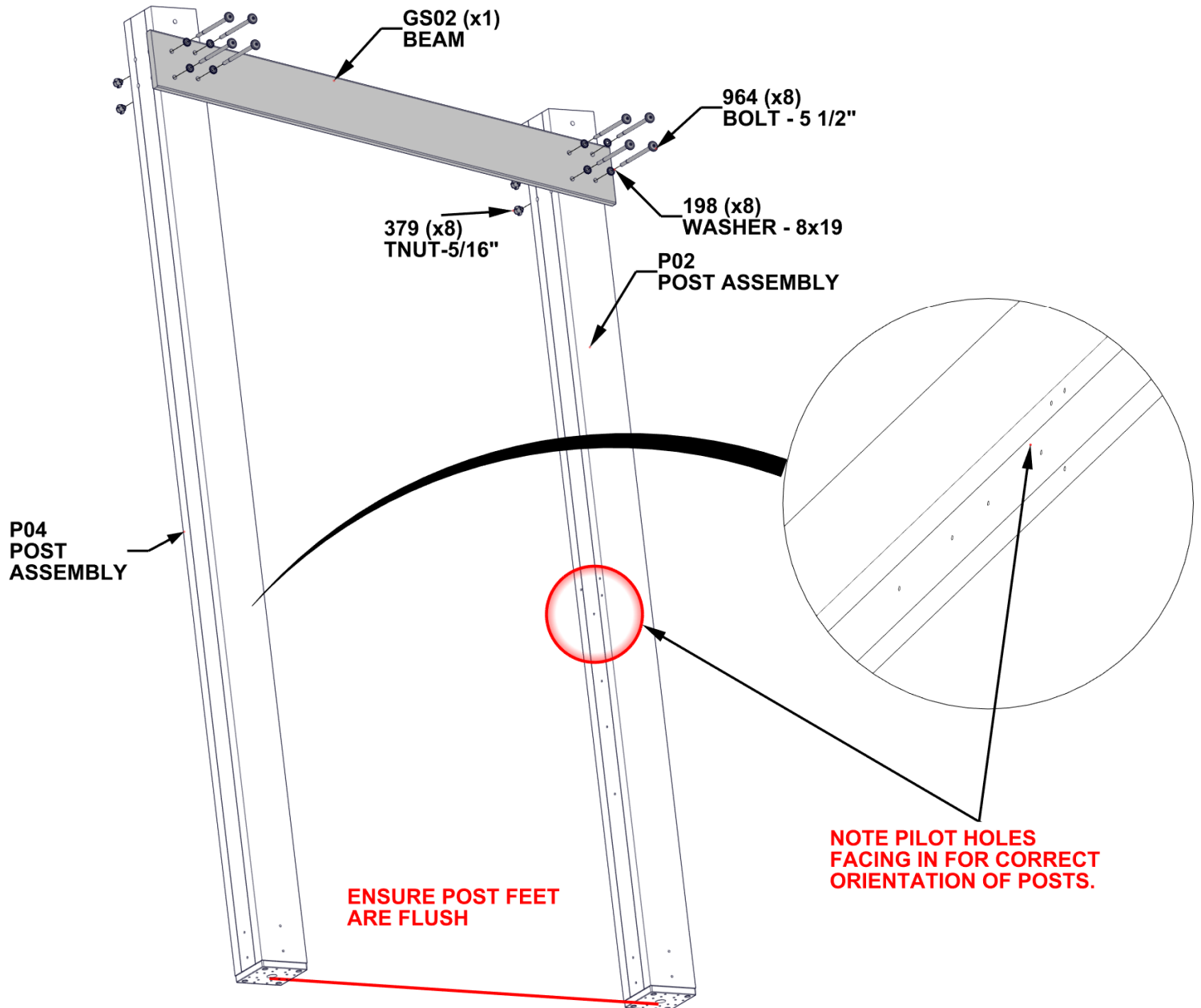
# STEP 2 - GAZEBO ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H100198	WASHER LOCK EXT 8x19
8	H100379	TNUT-5/16" BLK
8	H100964	BOLT WH 5/16x5 1/2 BLK



GS02 BEAM - W4L21572  
(x1) 13/16"x5 1/4"x48 11/16" (20x134x1236)

- INSERT T-NUTS FIRST.
- HAND TIGHTEN ONLY.
- ENSURE POST FEET ARE FLUSH WITH EACH OTHER BEFORE ATTACHING GS02 BEAM.



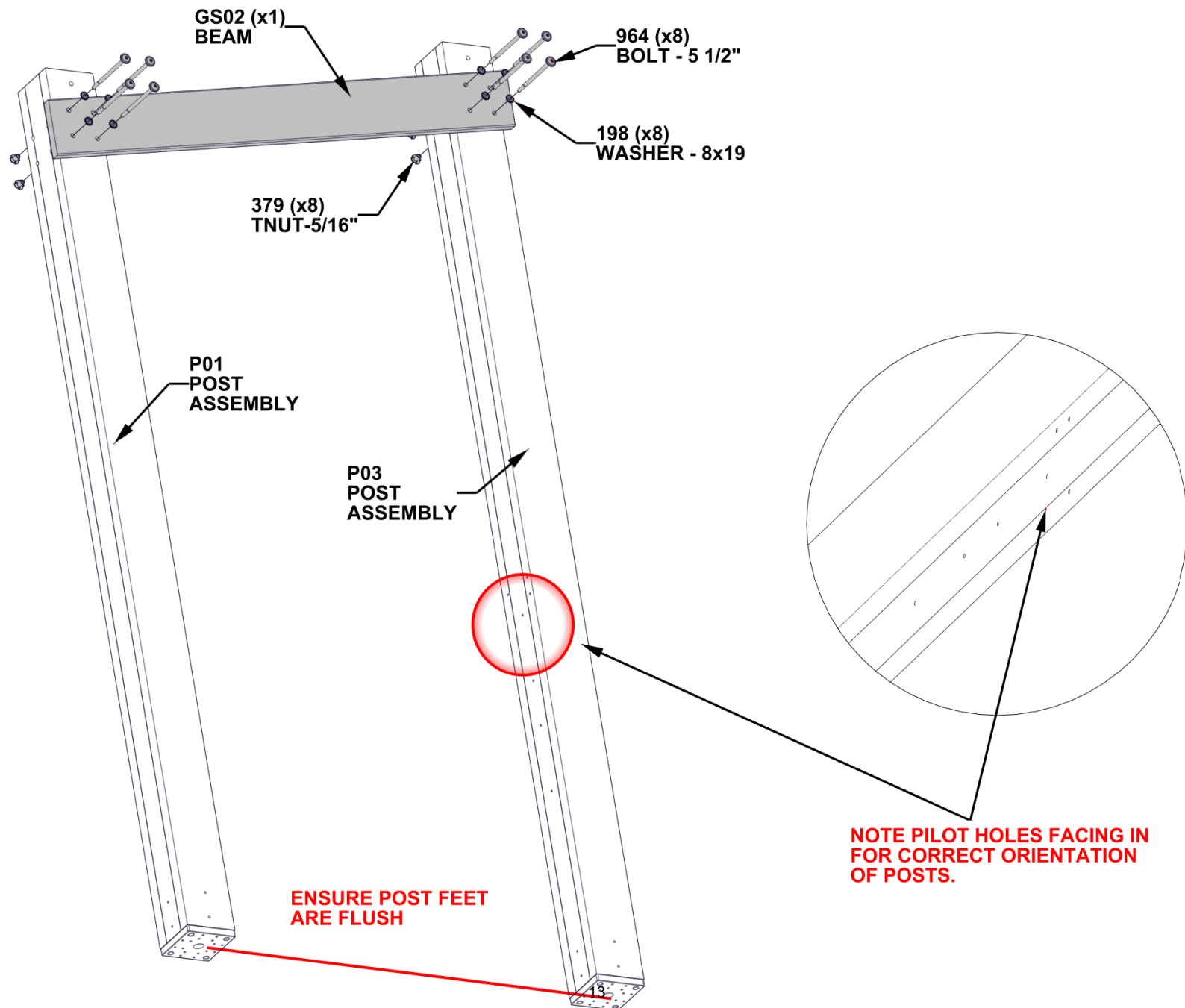
# STEP 3 - GAZEBO ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H100198	WASHER LOCK EXT 8x19
8	H100379	TNUT-5/16" BLK
8	H100964	BOLT WH 5/16x5 1/2 BLK



GS02 BEAM - W4L21572  
(x1) 13/16"x5 1/4"x48 11/16" (20x134x1236)

- INSERT T-NUTS FIRST.
- HAND TIGHTEN ONLY.
- ENSURE POST FEET ARE FLUSH WITH EACH OTHER BEFORE ATTACHING GS02 BEAM.

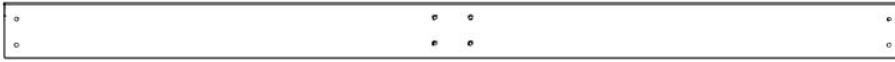


# STEP 4 - GAZEBO ASSEMBLY

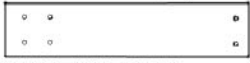
QTY	PART NUMBER	DESCRIPTION
16	H100198	WASHER LOCK EXT 8x19
16	H100379	TNUT-5/16" BLK
12	H100407	BOLT WH 5/16x1 1/2 BLK
4	H100457	BOLT WH 5/16x2 BLK



GS03 BEAM - W4L21574  
(x2) 13/16"x5 1/4"x65 1/16" (20x134x1652)



GS05 BEAM - W4L21577  
(x1) 13/16"x5 1/4"x84 13/16" (20x133x2155)



GS06 BEAM - W4L21578  
(x1) 13/16"x5 1/4"x23 7/16" (20x133x595)

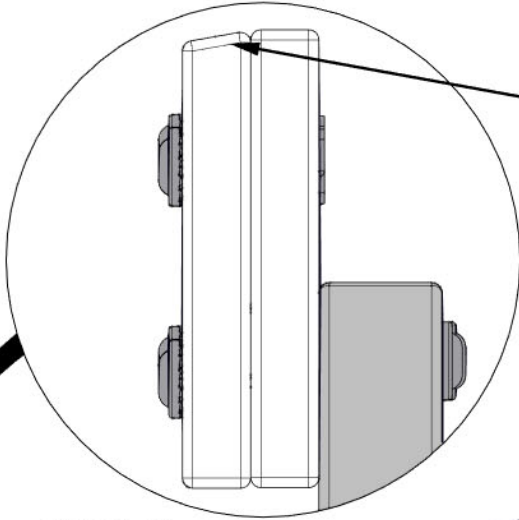


GS07 BEAM - W4L21891  
(x1) 13/16"x5 1/4"x23 7/16" (20x133x595)

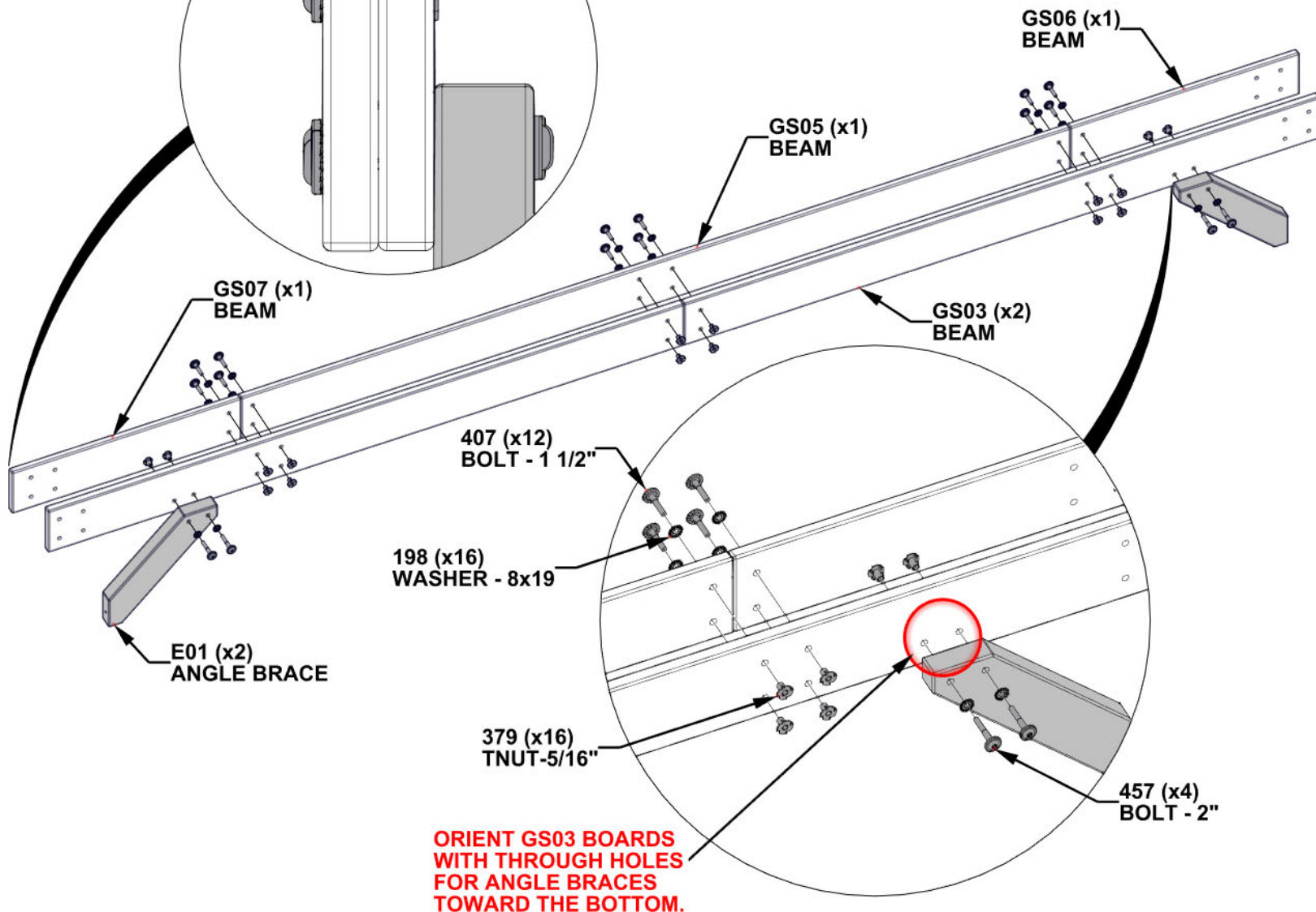


E01 ANGLE BRACE - W4L21573  
(x2) 1 7/16"x3 3/8"x15 3/4" (36x86x400)

- ENSURE BOARDS ARE ORIENTED CORRECTLY.
- ALIGN THROUGH HOLES IN BOARDS AND ATTACH AS SHOWN.
- IT IS IMPORTANT TO INSERT T-NUTS INTO GS03 BOARDS FOR E01 ANGLE BRACES FIRST, FAILURE TO DO SO WILL LEAD TO IMPROPER INSTALLATION.
- INSERT T-NUTS FIRST.
- HAND TIGHTEN ONLY.



ENSURE GS05, GS06 & GS07 BOARDS ARE ORIENTED WITH ANGLED TOP AS SHOWN.

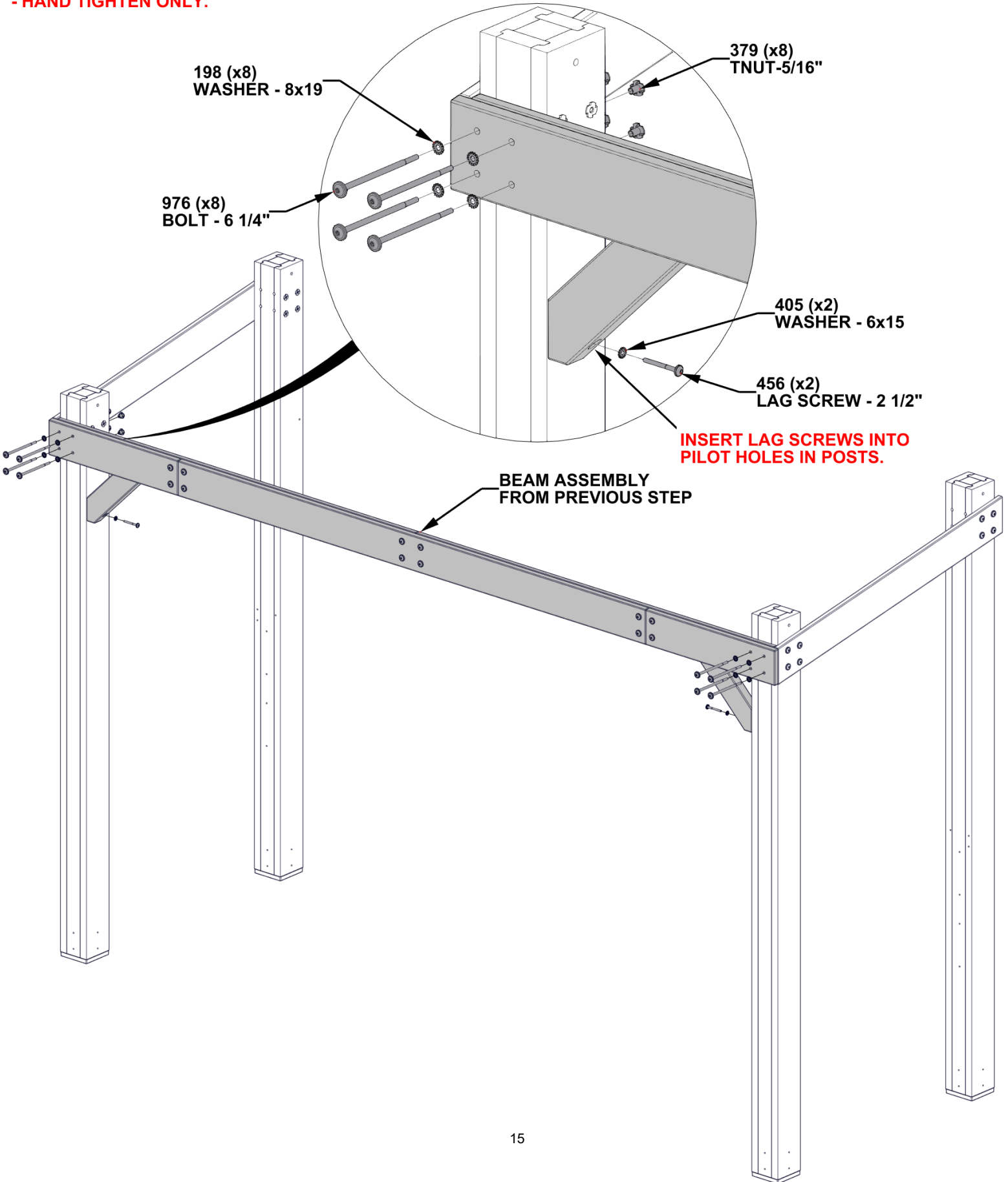


# STEP 5 - GAZEBO ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H100198	WASHER LOCK EXT 8x19
8	H100379	TNUT-5/16" BLK
2	H100405	WASHER LOCK EXT 6x15
2	H100456	LAG SCREW WH 1/4x2 1/2 BLK
8	H100976	BOLT WH 5/16x6 1/4 BLK

- STAND UP SIDE ASSEMBLIES AND ATTACH BEAM ASSEMBLY AS SHOWN.

- **ADDITIONAL HELPERS WILL BE NEEDED FOR THIS STEP.**
- **INSERT T-NUTS FIRST.**
- **HAND TIGHTEN ONLY.**



# STEP 6 - GAZEBO ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H100195	BOLT WH 5/16x2 3/4 BLK
12	H100198	WASHER LOCK EXT 8x19
12	H100379	TNUT-5/16" BLK
4	H100407	BOLT WH 5/16x1 1/2 BLK



GS01 BEAM - W4L21571  
(x1) 13/16"x5 1/4"x65 1/16" (20x133x1652)



GS04 BEAM - W4L21576  
(x2) 13/16"x5 1/4"x23 7/16" (20x134x595)



GS08 BEAM - W4L21892  
(x1) 13/16"x5 1/4"x65 1/16" (20x133x1652)



AL01 ANGLE BRACE - W4L21575  
(x1) 1 7/16"x4 7/16"x30 1/2" (36x112x775)

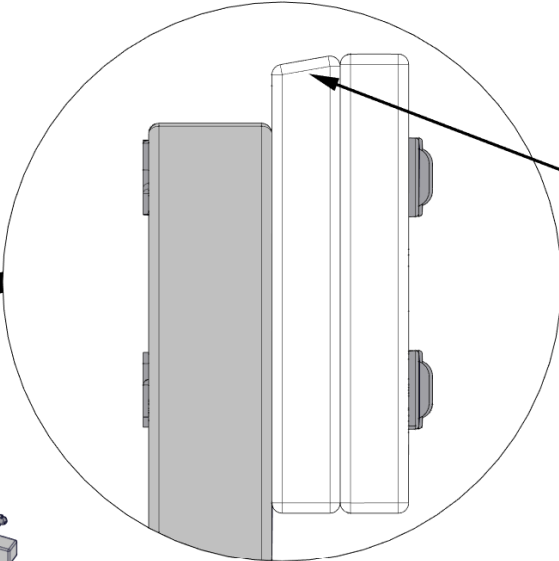


E03 ANGLE BRACE W/ PRODUCT ID - W2A04665  
(x1) 1 7/16"x4 1/2"x30 1/2" (36x114x775)

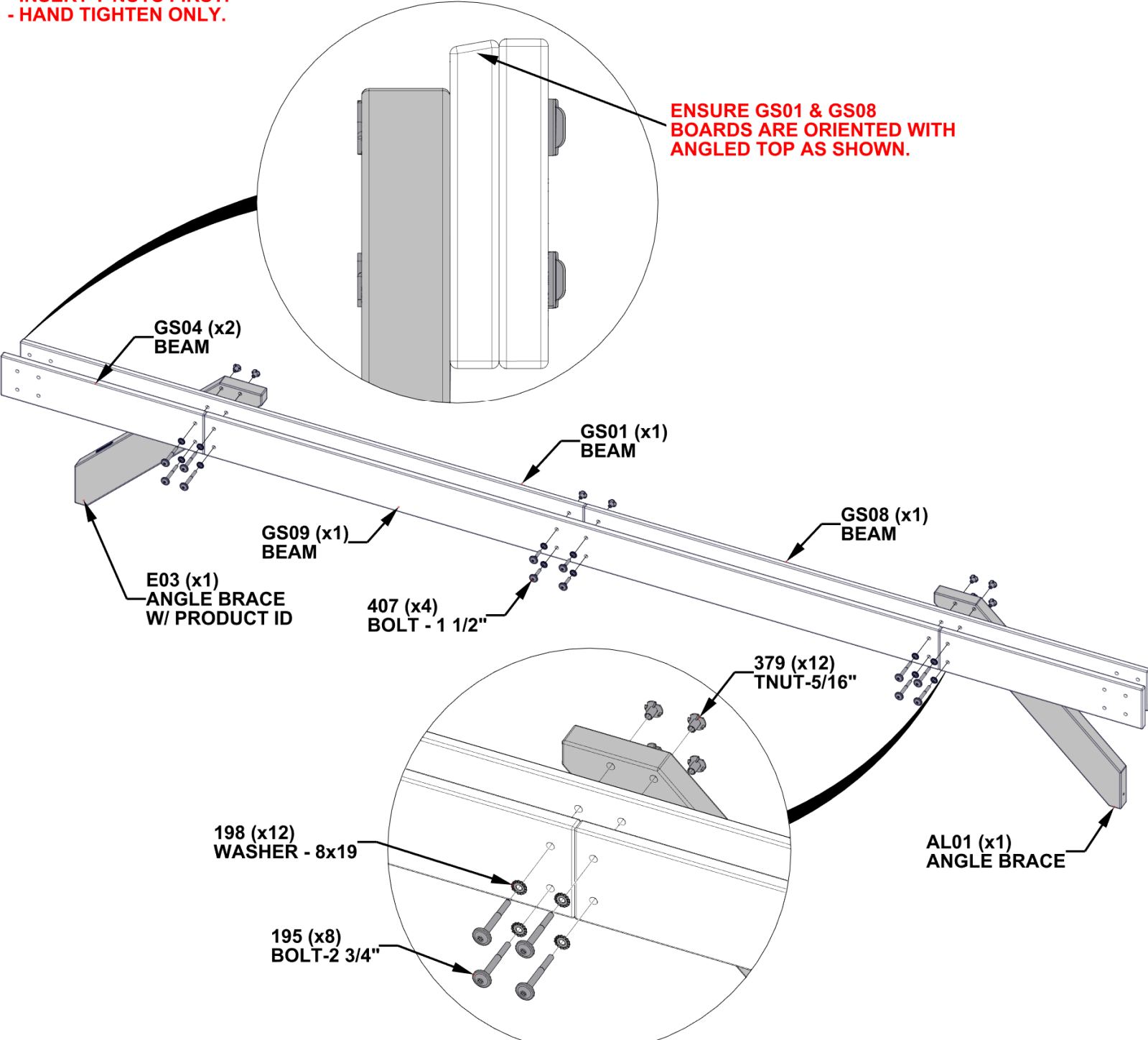


GS09 BEAM - W4L21893  
(x1) 13/16"x5 1/4"x84 13/16" (20x134x2155)

- ENSURE BOARDS ARE ORIENTED CORRECTLY.
- ALIGN THROUGH HOLES IN BOARDS AND ATTACH AS SHOWN.
- INSERT T-NUTS FIRST.
- HAND TIGHTEN ONLY.



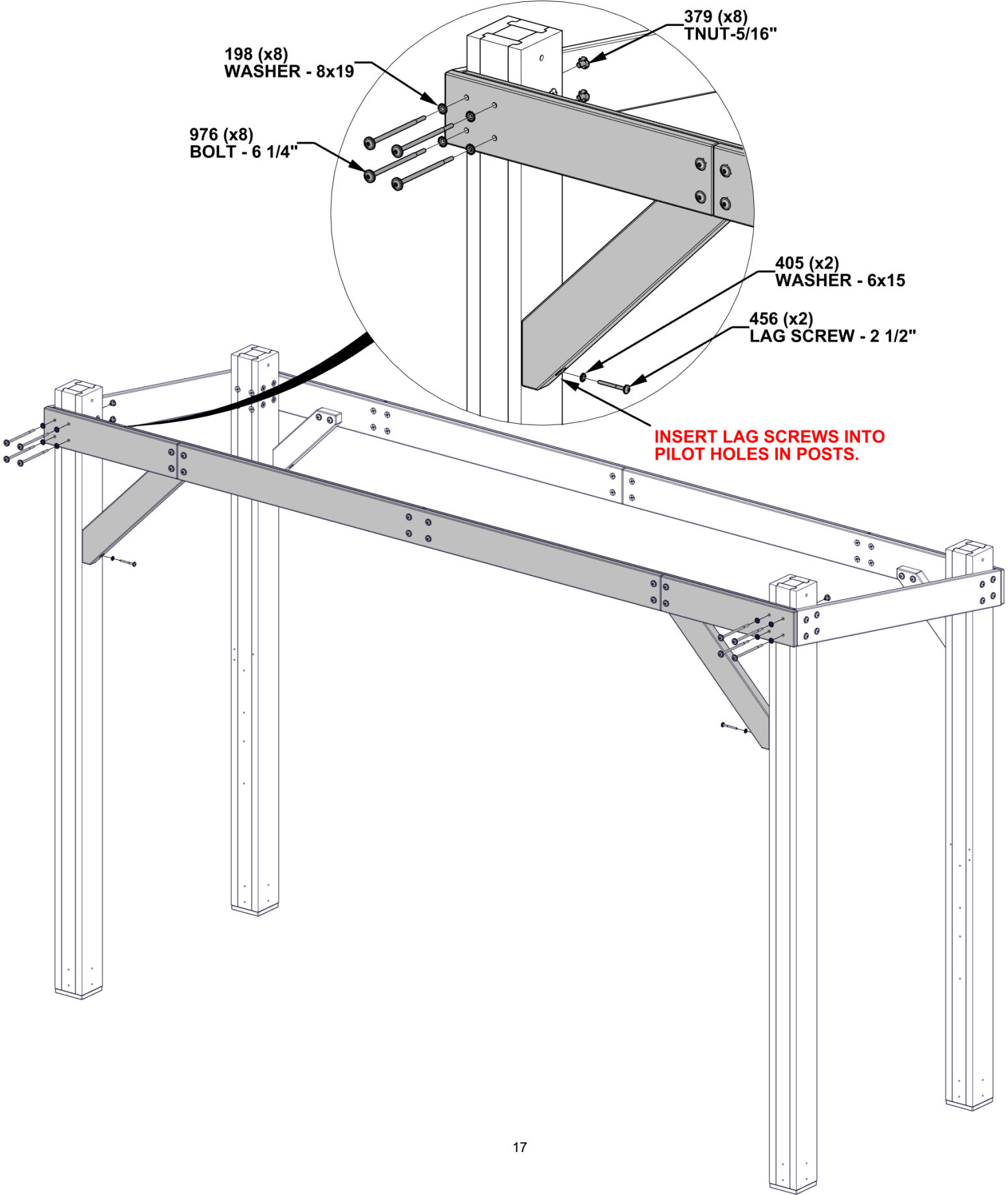
ENSURE GS01 & GS08  
BOARDS ARE ORIENTED WITH  
ANGLED TOP AS SHOWN.



# STEP 7 - GAZEBO ASSEMBLY

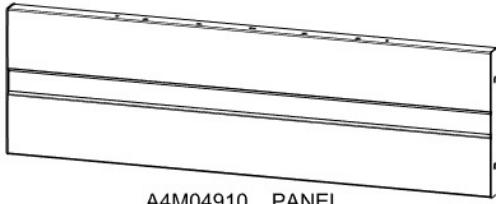
QTY	PART NUMBER	DESCRIPTION
8	H100198	WASHER LOCK EXT 8x19
8	H100379	TNUT-5/16" BLK
2	H100405	WASHER LOCK EXT 6x15
2	H100456	LAG SCREW WH 1/4x2 1/2 BLK
8	H100976	BOLT WH 5/16x6 1/4 BLK

- ATTACH BEAM ASSEMBLY AS SHOWN.
- **ADDITIONAL HELPERS WILL BE NEEDED FOR THIS STEP.**
- **INSERT T-NUTS FIRST.**
- **HAND TIGHTEN ONLY.**

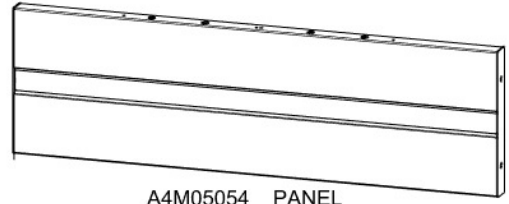


# STEP 8 - GAZEBO ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

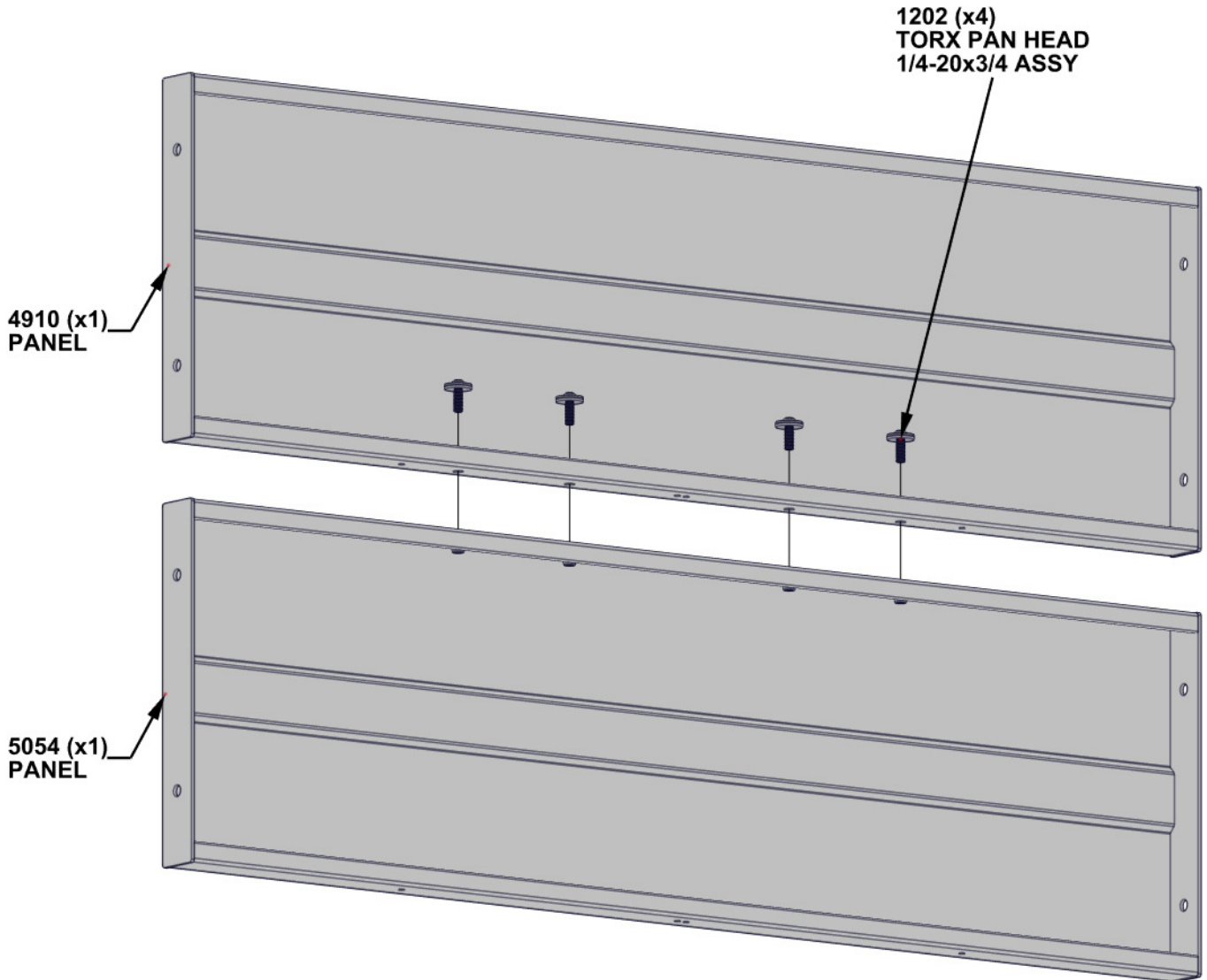


A4M04910 PANEL  
(x2)



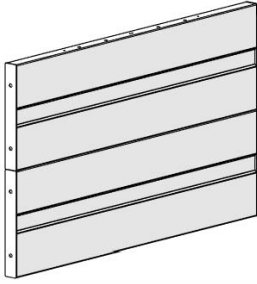
A4M05054 PANEL  
(x2)

- ATTACH PANELS AS SHOWN.
- **HAND TIGHTEN ONLY**
- **COMPLETE THIS STEP TWICE.**



# STEP 9 - GAZEBO ASSEMBLY

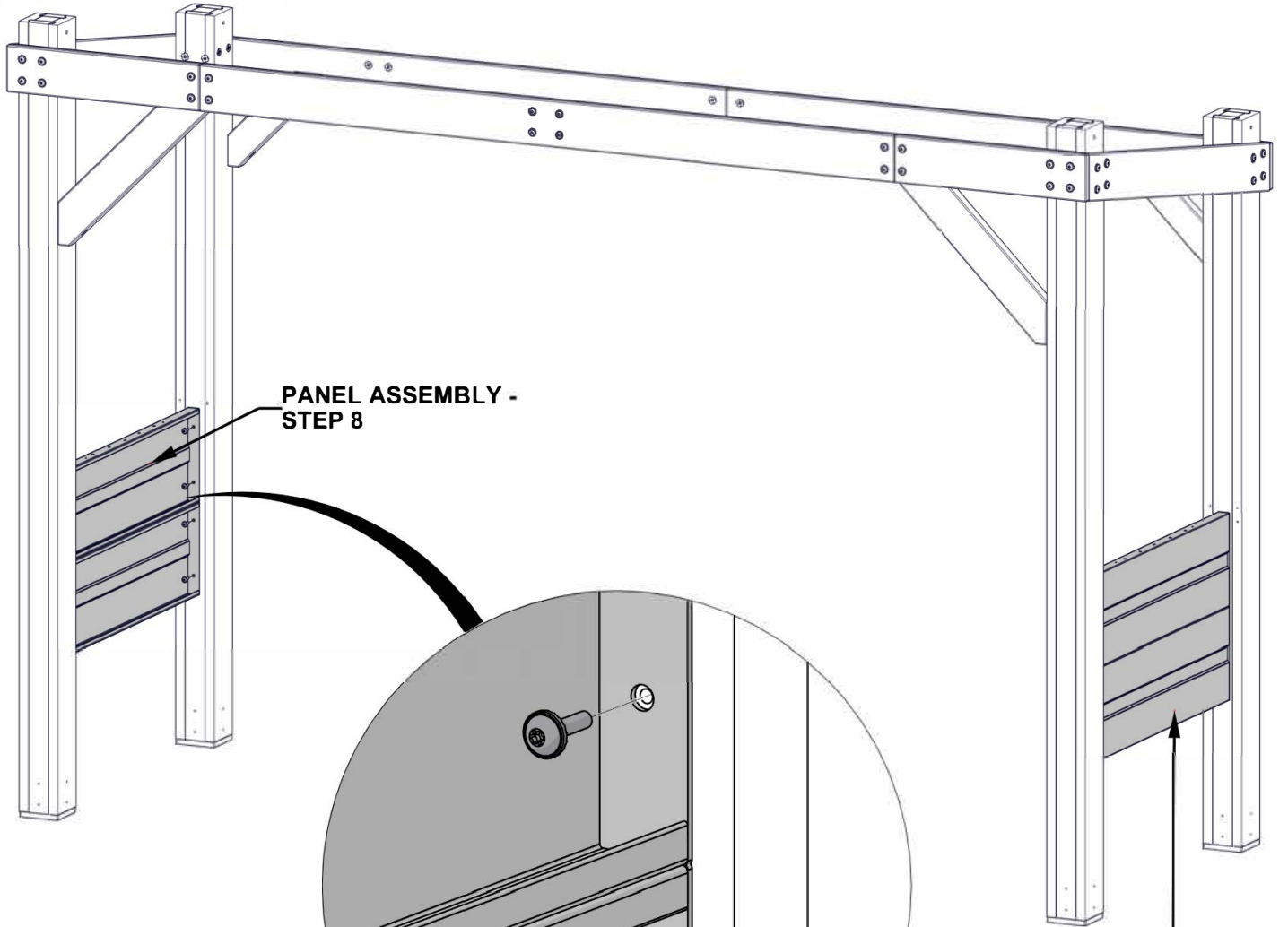
QTY	PART NUMBER	DESCRIPTION
16	H100460	LAG SCREW WH 1/4x1 BLK



PANEL ASSEMBLY - STEP 8

**- HAND TIGHTEN ONLY.**

- ALIGN HOLES IN PANEL ASSEMBLY WITH PILOT HOLES IN POST AND ATTACH AS SHOWN.
- ENSURE CORRECT ORIENTATION OF PANEL ASSEMBLY.

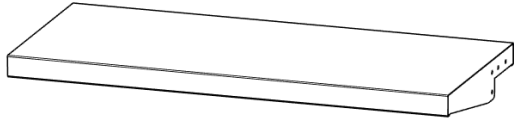


PANEL ASSEMBLY -  
STEP 8

PANEL ASSEMBLY -  
STEP 8

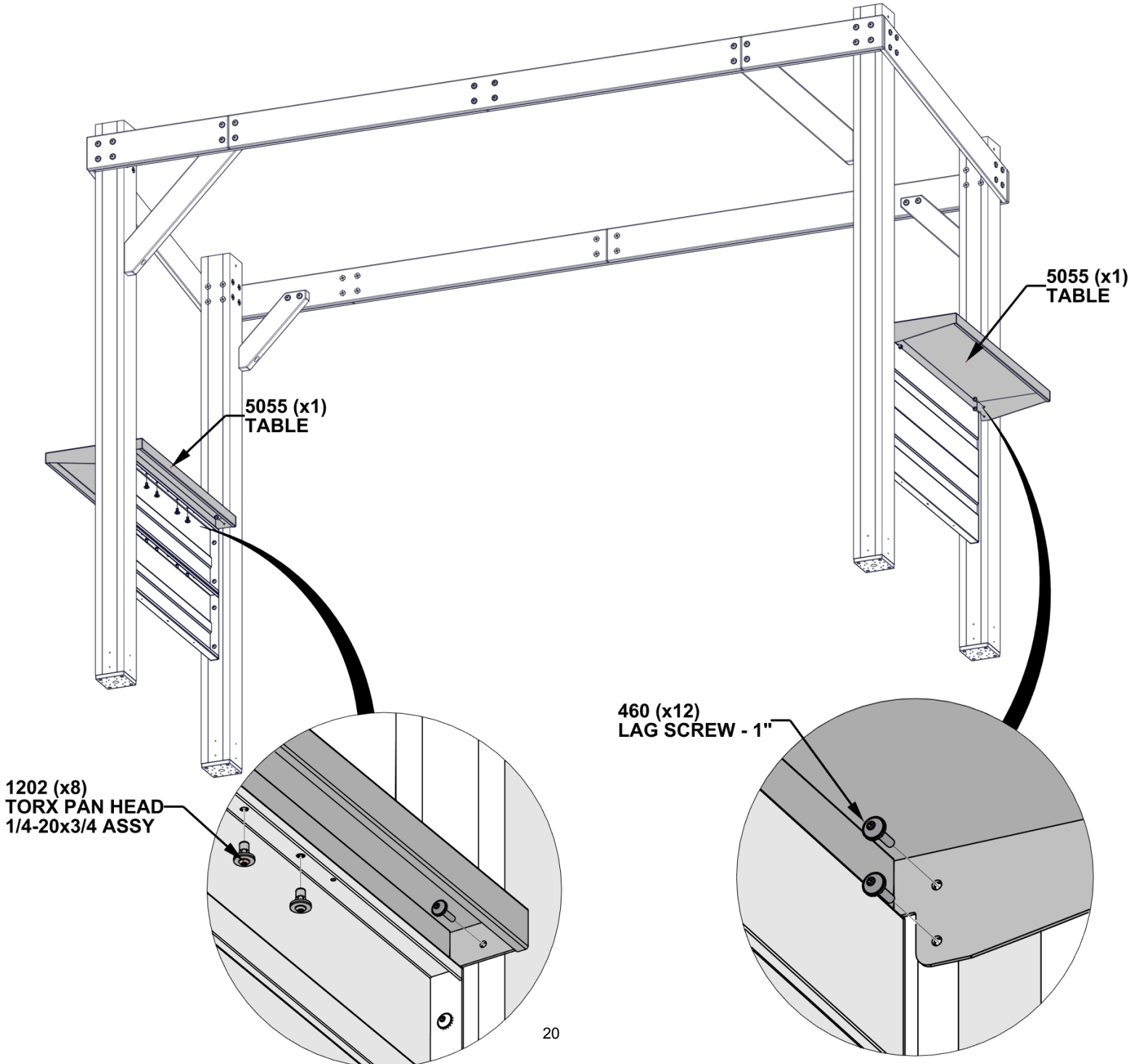
# STEP 10 - GAZEBO ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
12	H100460	LAG SCREW WH 1/4x1 BLK
8	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



A4M05055 TABLE  
(x2)

- **HAND TIGHTEN ONLY.**
- **AFTER WALL PANEL AND TABLE HARDWARE HAS BEEN INSERTED, FULLY TIGHTEN ALL HARDWARE.**
- **ALIGN HOLES IN TABLE TOP WITH PILOT HOLES IN POST AND WALL PANEL AND ATTACH AS SHOWN.**
- **ENSURE CORRECT ORIENTATION OF TABLE.**



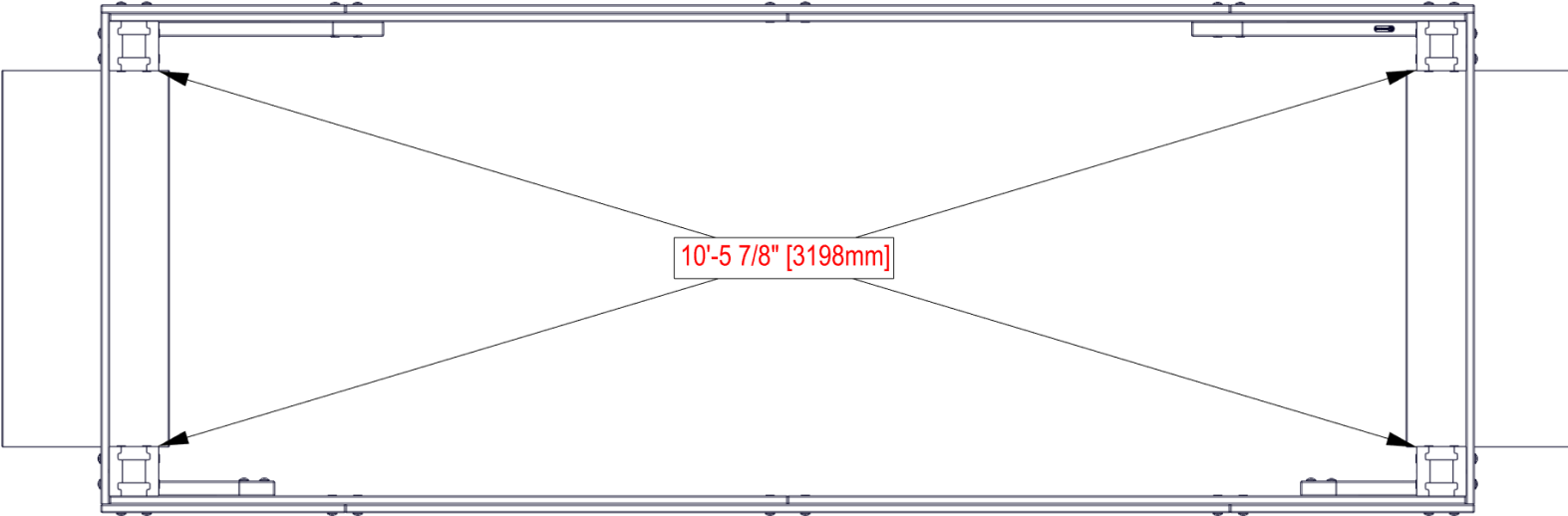
# STEP 11 - GAZEBO ASSEMBLY

**CRITICAL: SQUARE ASSEMBLY BEFORE PROCEEDING TO THE NEXT STEPS.**

**WARNING: THERE WILL BE ALIGNMENT ISSUES IF STRUCTURE IS NOT PROPERLY SQUARED.**

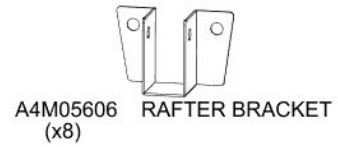
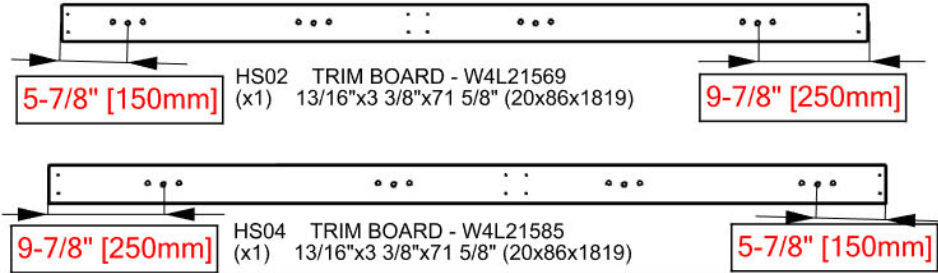
**ONCE GAZEBO IS SQUARED, FULLY TIGHTEN ALL HARDWARE.**

**MEASUREMENT TAKEN FROM INSIDE CORNER OF POSTS.**



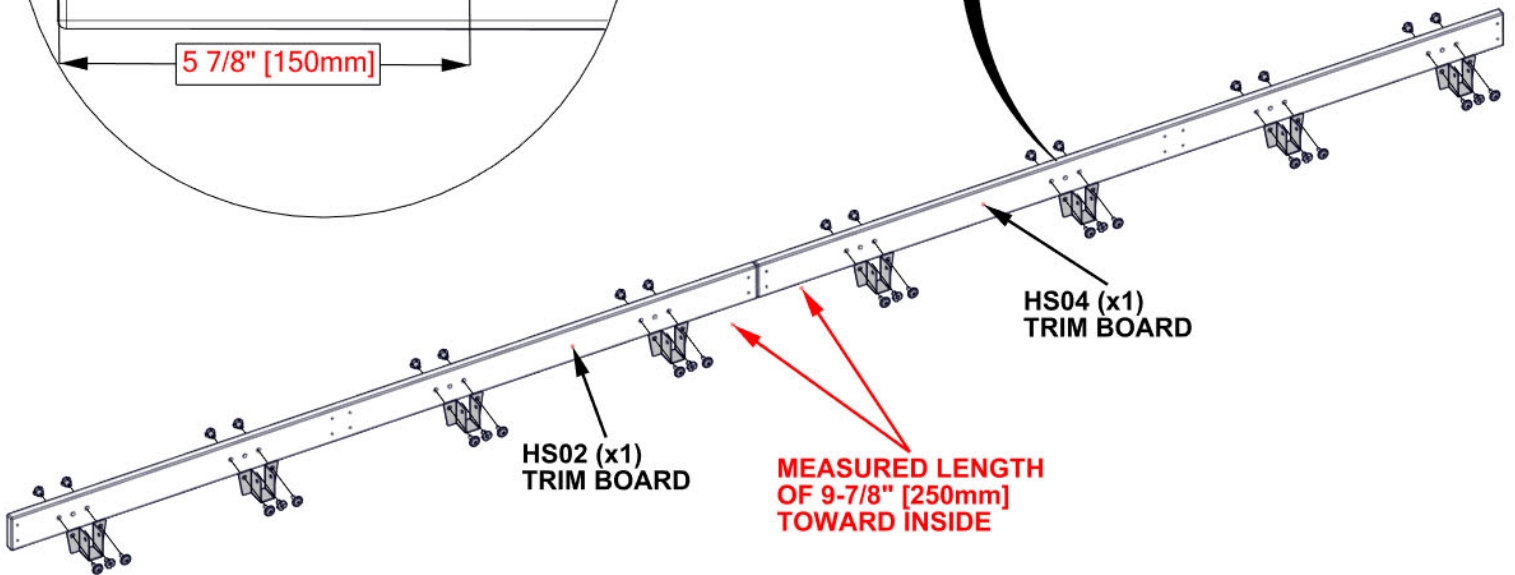
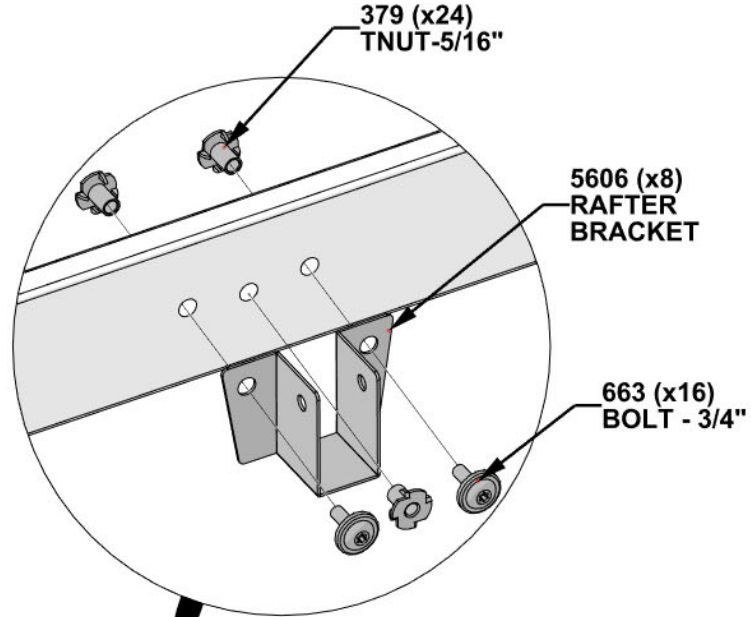
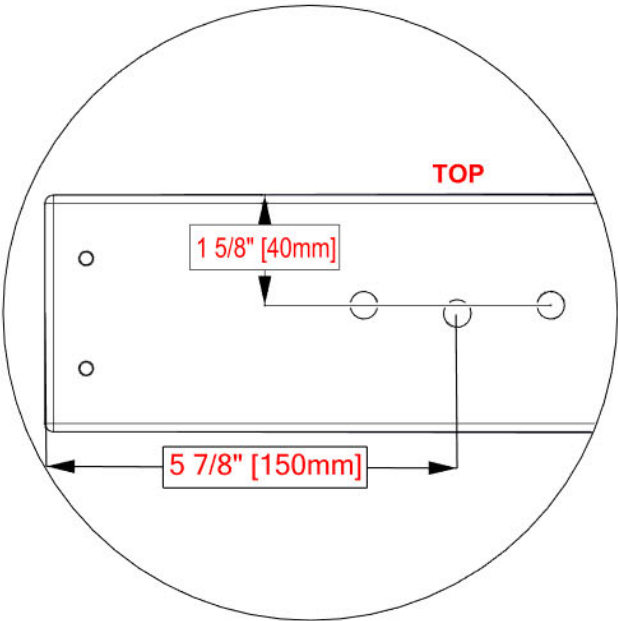
# STEP 12A - GAZEBO ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
24	H100379	TNUT-5/16" BLK
16	H100663	BOLT WH 5/16x3/4 BLK



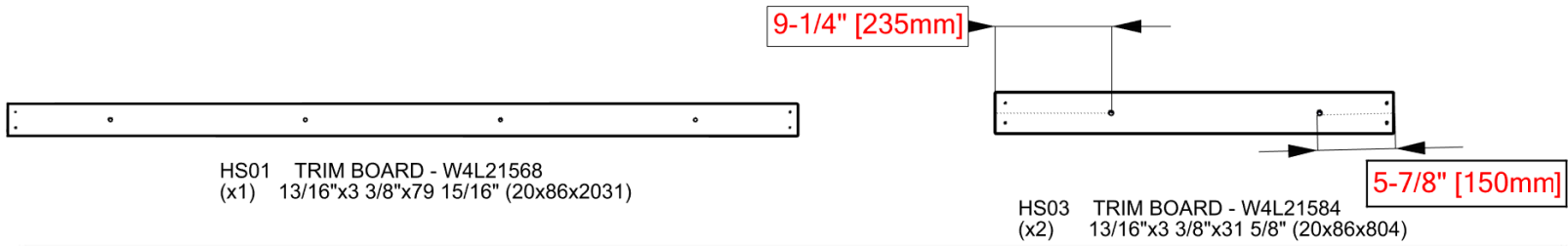
- ORIENT BOARDS AND BRACKETS AS SHOWN.  
 - INSERT T-NUTS FIRST.

ENSURE HS02 & HS04 ARE ORIENTED CORRECTLY WITH MEASUREMENT OF THROUGH HOLES SHOWN TOWARD THE TOP.

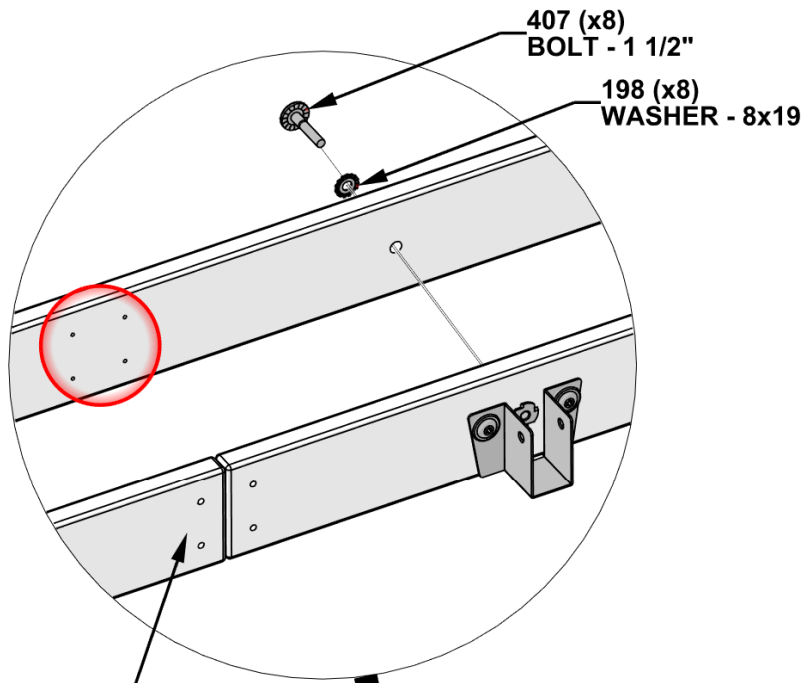


# STEP 12B - GAZEBO ASSEMBLY

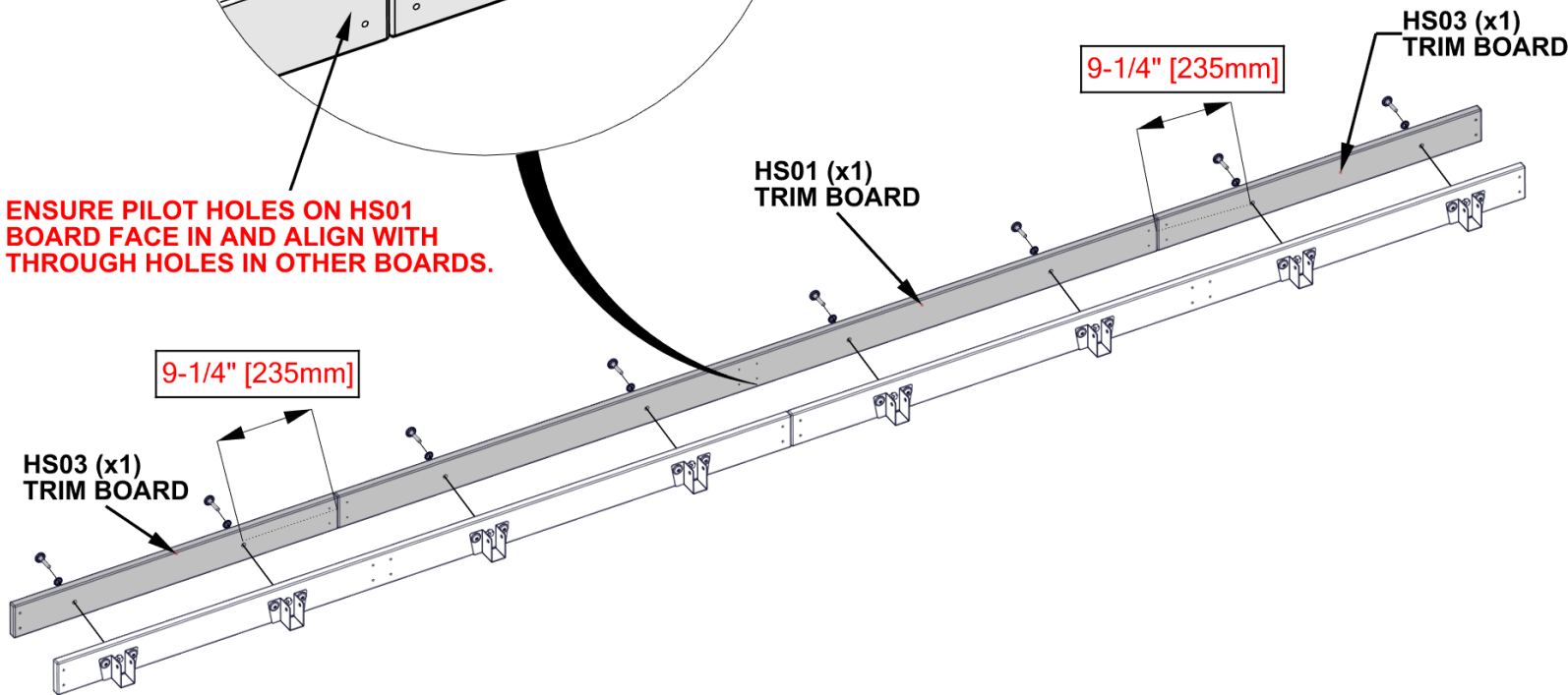
QTY	PART NUMBER	DESCRIPTION
8	H100198	WASHER LOCK EXT 8x19
8	H100407	BOLT WH 5/16x1 1/2 BLK



- NOTE MEASUREMENT CALLOUT ON HS03 BOARD GOES TOWARD HS01 BOARD AS SHOWN.
- ORIENT BOARDS AND BRACKETS AS SHOWN.



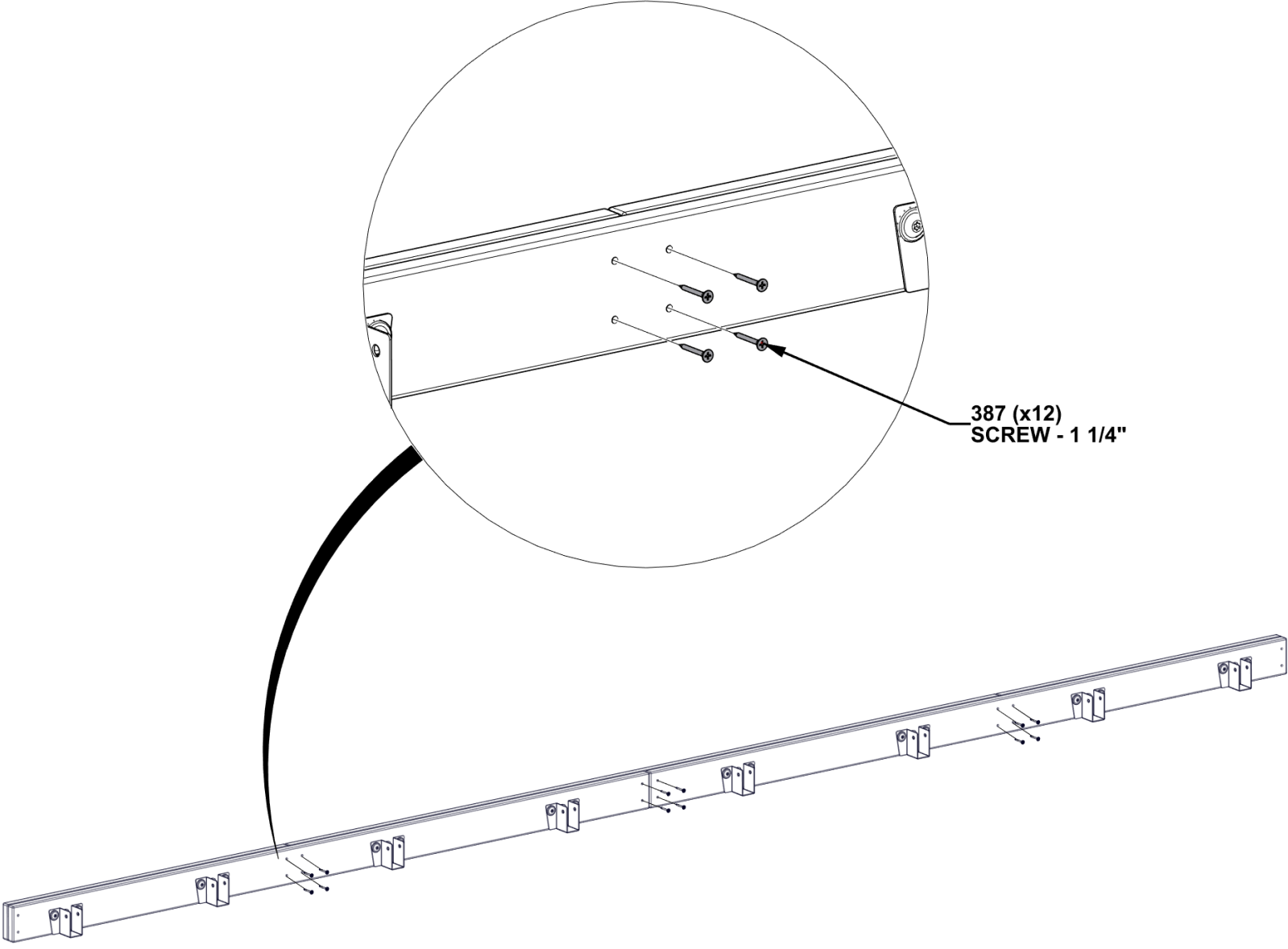
**ENSURE PILOT HOLES ON HS01 BOARD FACE IN AND ALIGN WITH THROUGH HOLES IN OTHER BOARDS.**



# STEP 13 - GAZEBO ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
12	H100387	SCREW PFH 8x1 1/4 BLK

- ENSURE PILOT HOLES ARE ALIGNED WITH THROUGH HOLES IN TRIM BOARDS AND ATTACH AS SHOWN.



**REPEAT STEPS 12 & 13 TO ASSEMBLE  
TWO TOTAL TRIM BOARD ASSEMBLIES.**

# STEP 14 - GAZEBO ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H100201	SCREW PFH 8x2 1/2 BLK



ES01 RAFTER - W4L21570  
(x2) 1 3/16"x3 3/8"x72 1/4" (30x86x1835)

- ALIGN THROUGH HOLES IN TRIM BOARD ASSEMBLIES WITH PILOT HOLES IN ENDS OF RAFTERS AND ATTACH.

201 (x8)  
SCREW - 2 1/2"

**NOTCH AND OPENING OF  
RAFTER BRACKET FACE UP.**

TRIM BOARD ASSEMBLY  
FROM PREVIOUS STEP (X2)

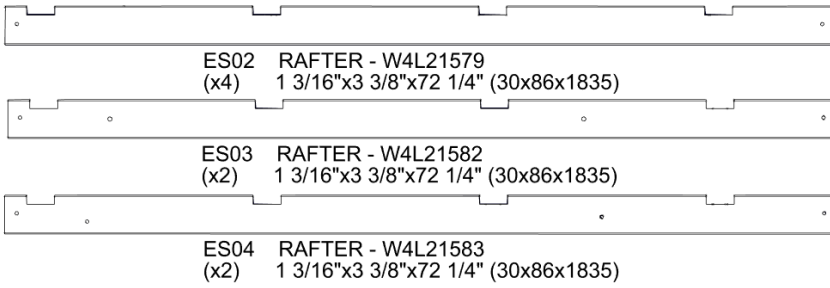
ES01 (x2)  
RAFTER

**NOTE RAFTER  
ORIENTATION**

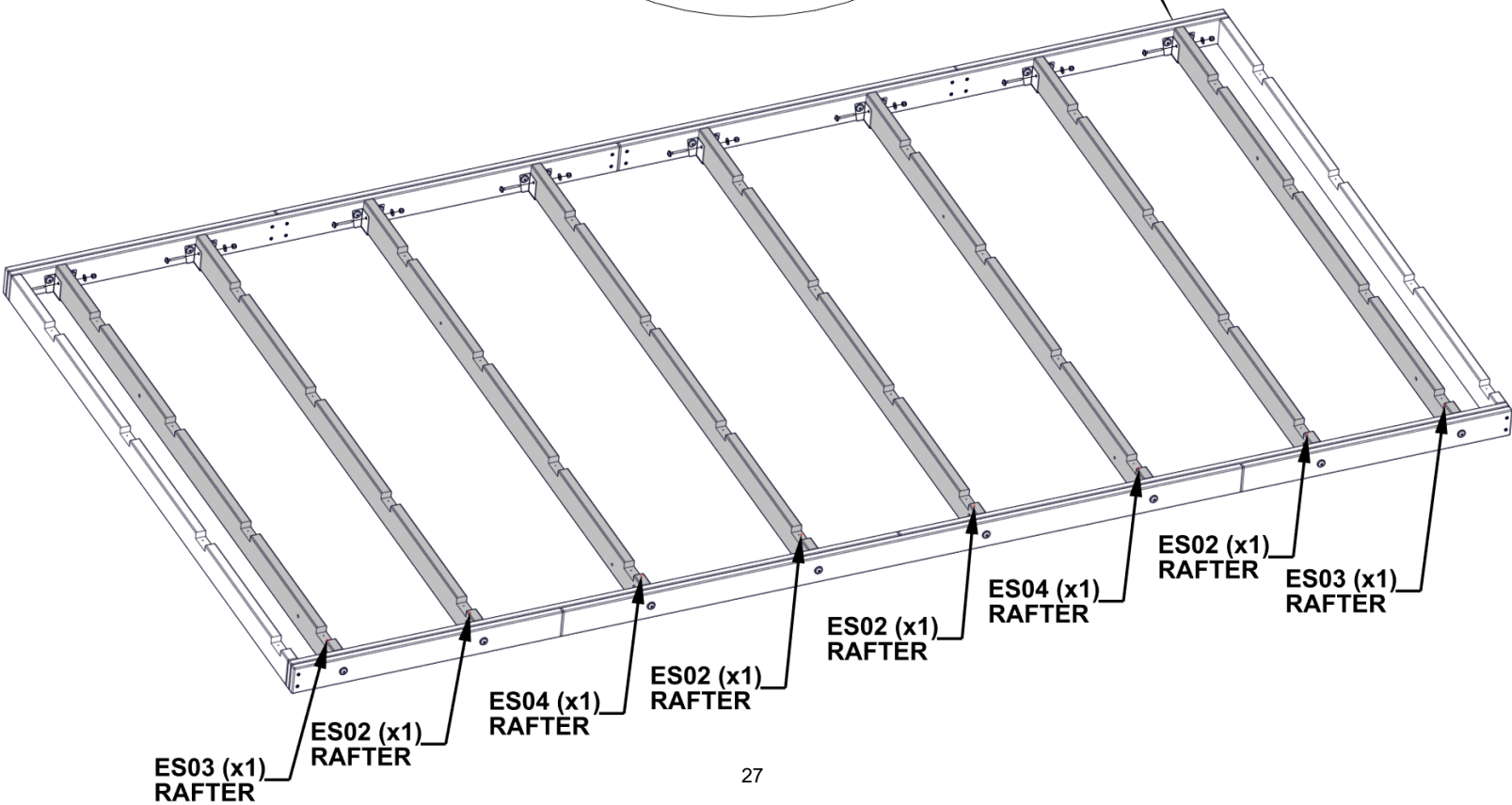
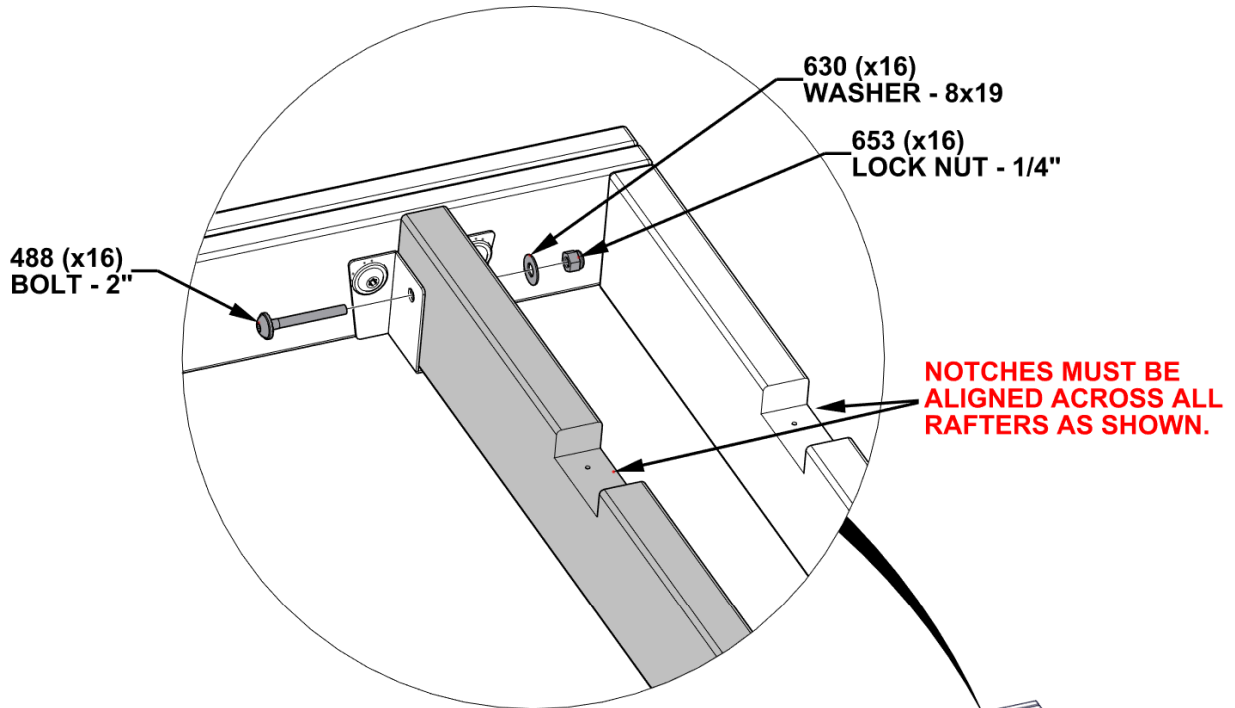
**NOTE RAFTER  
ORIENTATION**

# STEP 15 - GAZEBO ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
16	H100488	BOLT WH 1/4x2 BLK
16	H100630	WASHER FLAT 8x19 BLK
16	H100653	NUT LOCK 1/4 BLK



**- HAND TIGHTEN ONLY.**

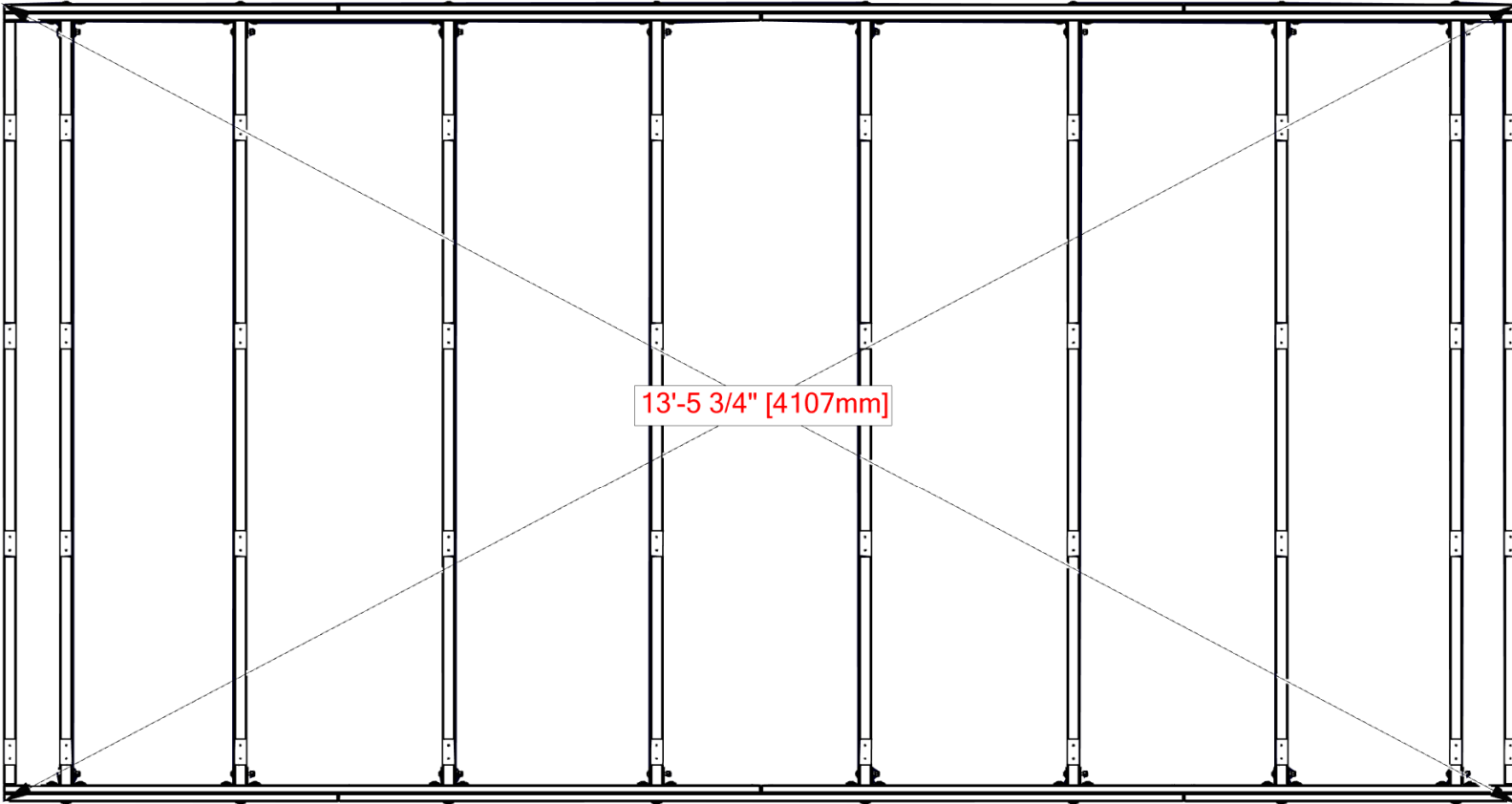


# STEP 16 - GAZEBO ASSEMBLY

**CRITICAL: SQUARE ROOF ASSEMBLY BEFORE PROCEEDING TO THE NEXT STEPS.**

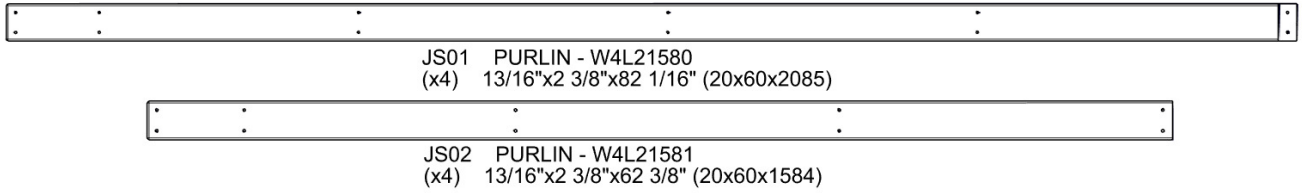
**WARNING: THERE WILL BE ALIGNMENT ISSUES IF ROOF ASSEMBLY IS NOT PROPERLY SQUARED.**

**ONCE ROOF ASSEMBLY IS SQUARED, FULLY TIGHTEN ALL HARDWARE.**

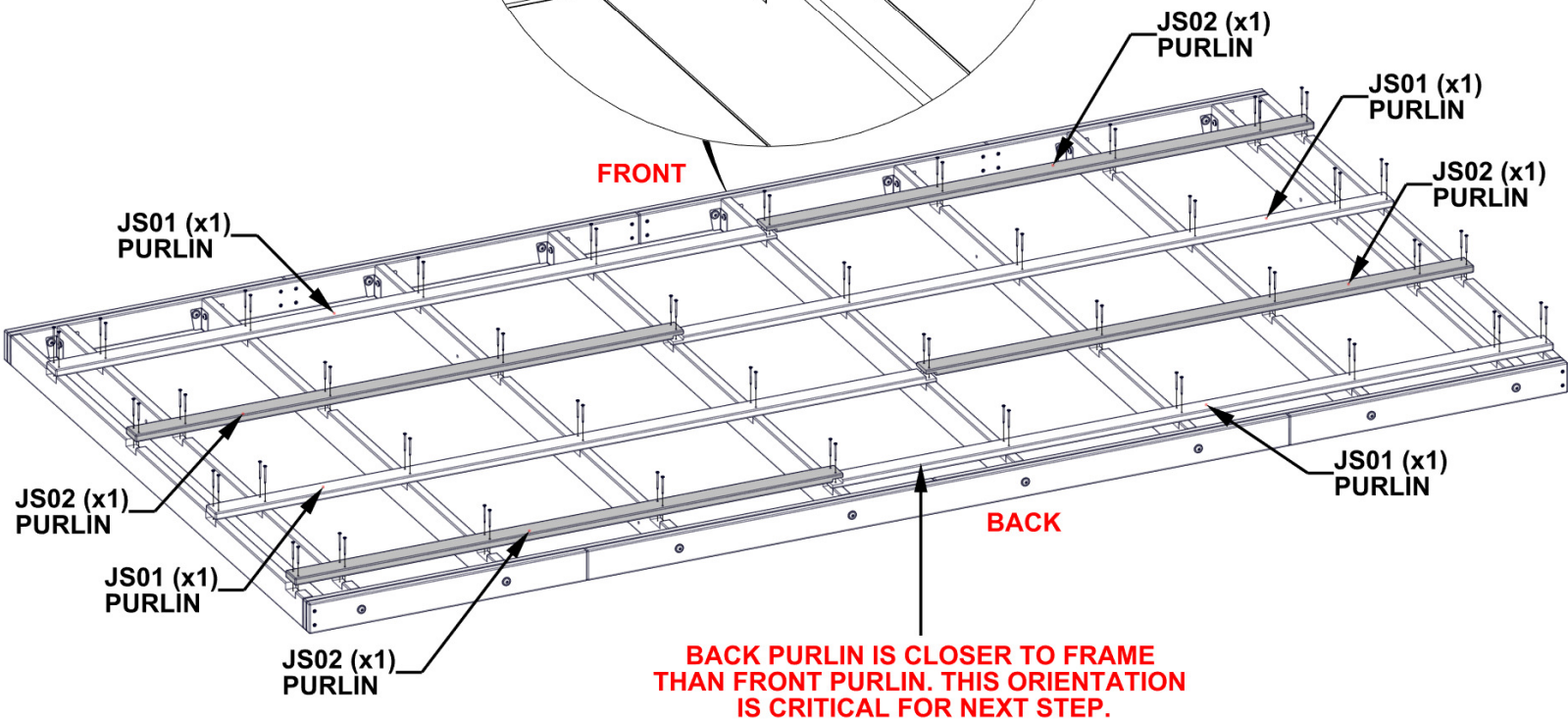
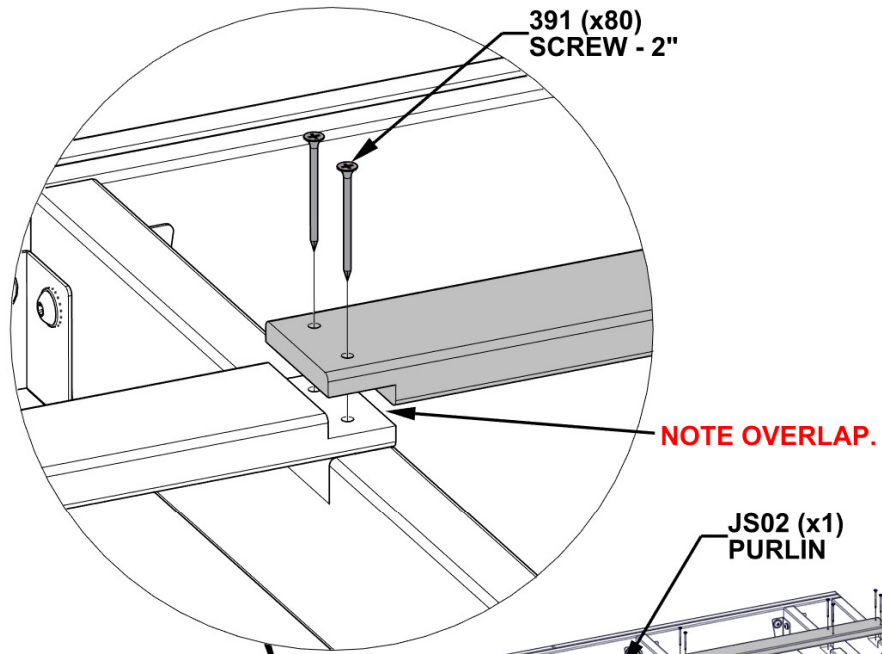


# STEP 17 - GAZEBO ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
80	H100391	SCREW PFH 8x2 BLK

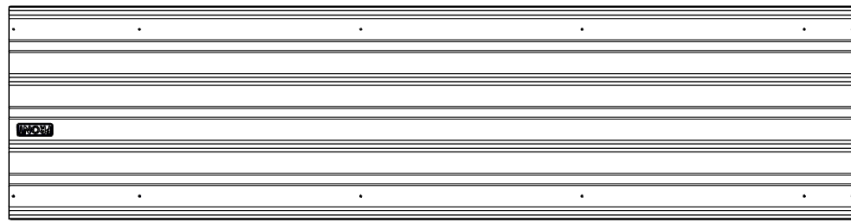


- ALIGN THROUGH HOLES IN PURLINS WITH PILOT HOLES IN RAFTERS AND ATTACH.



# STEP 18 - GAZEBO ASSEMBLY

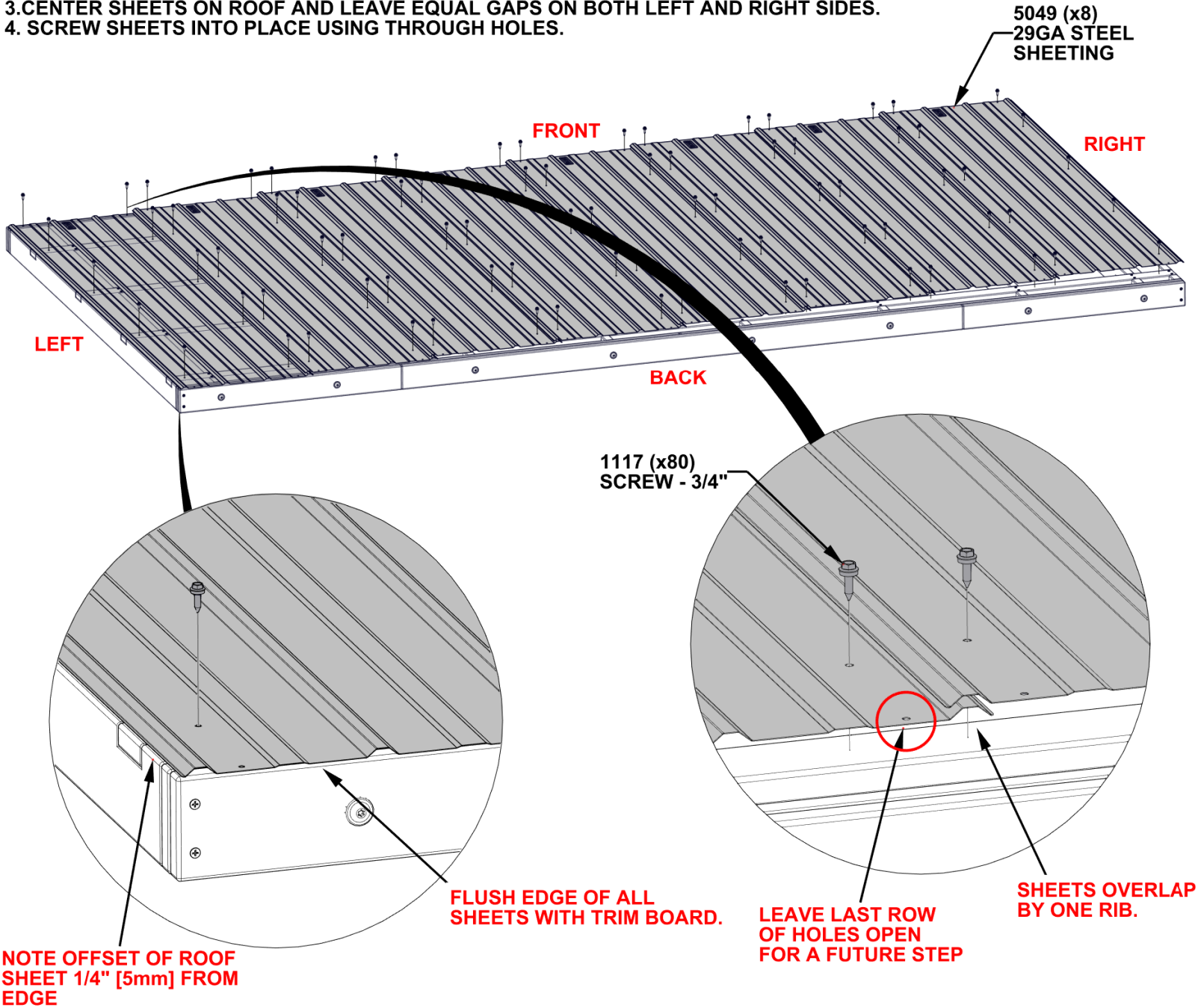
QTY	PART NUMBER	DESCRIPTION
80	H101117	SCREW WOODGRIP 10-16x3/4" BLK



A4M05049 29 GA STEEL SHEETING  
(x8)

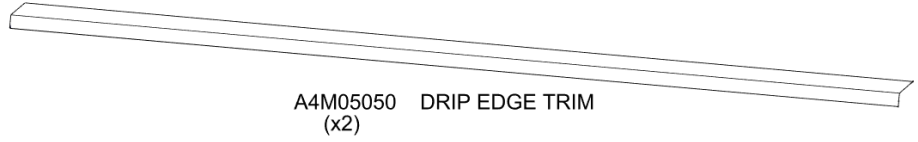
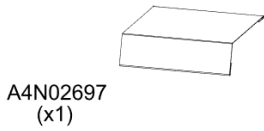
- GLOVES SHOULD BE WORN WHEN HANDLING ROOF METAL. EDGES ARE SHARP.
- REMOVE PROTECTIVE BLUE FILM.

1. LOOKING AT THE BACK OF THE ROOF PANEL AS PICTURED BELOW, PLACE STEEL SHEETING DOWN.
2. START AT THE LEFT SIDE AND WORK TOWARD THE RIGHT SIDE OVERLAPPING BY ONE RIB.
3. CENTER SHEETS ON ROOF AND LEAVE EQUAL GAPS ON BOTH LEFT AND RIGHT SIDES.
4. SCREW SHEETS INTO PLACE USING THROUGH HOLES.

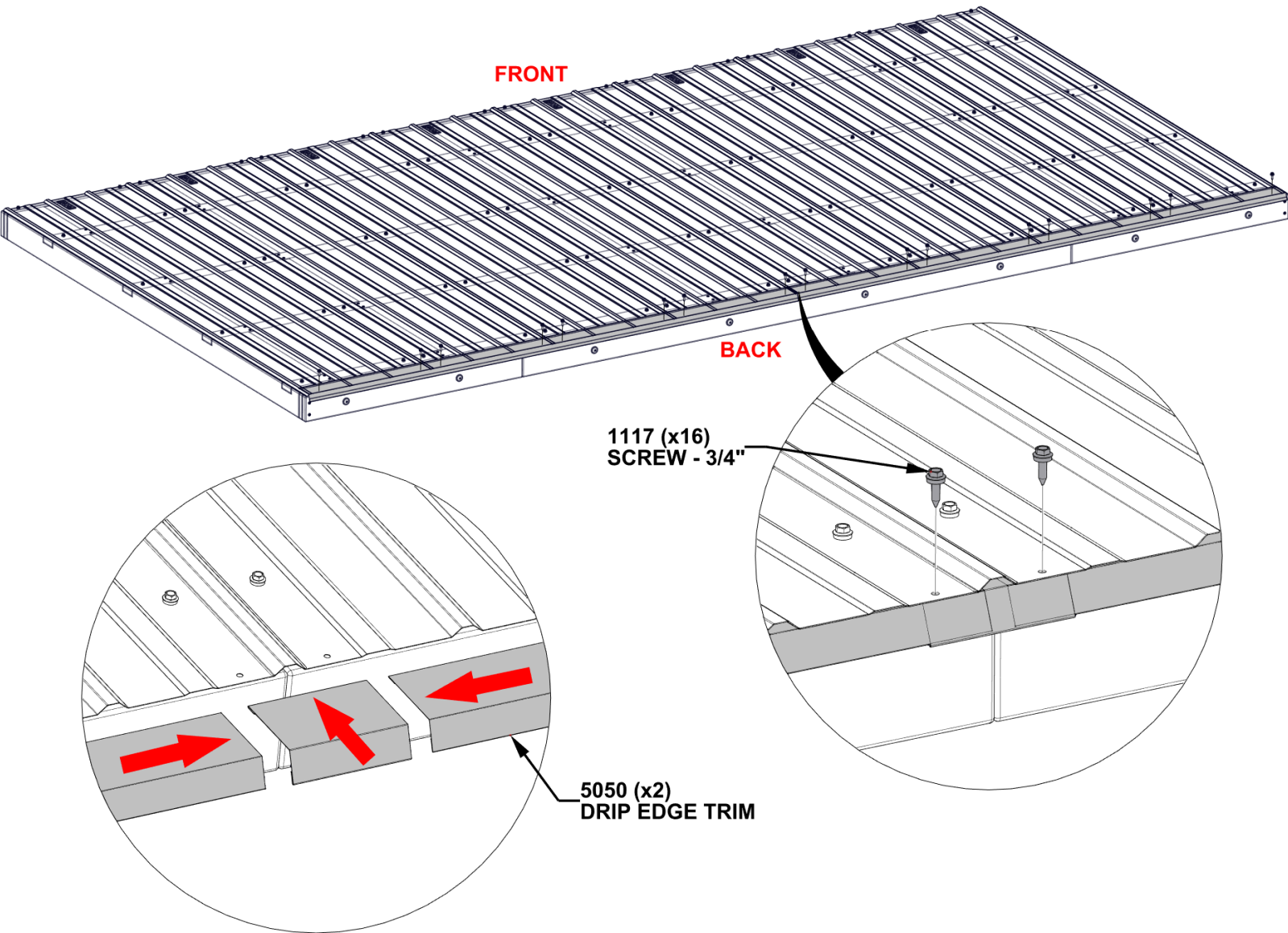


# STEP 19 - GAZEBO ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
16	H101117	SCREW WOODGRIP 10-16x3/4" BLK

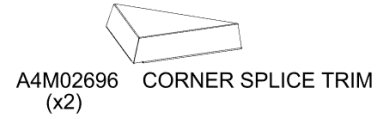
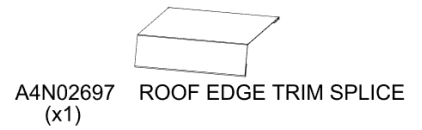
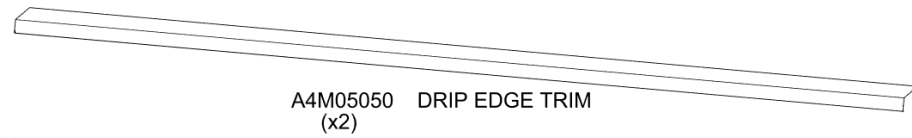


- **GLOVES SHOULD BE WORN WHEN HANDLING ROOF METAL. EDGES ARE SHARP.**
- **REMOVE PROTECTIVE BLUE FILM.**
- **SLIDE TRIM INTO SPLICE ENSURING THAT BOTH ENDS SIT FLUSH WITH THE EDGES OF ROOF PANEL, AND SLIDE UP UNDER ROOF SHEET METAL.**
- **ATTACH USING PILOT HOLES IN SHEET METAL.**

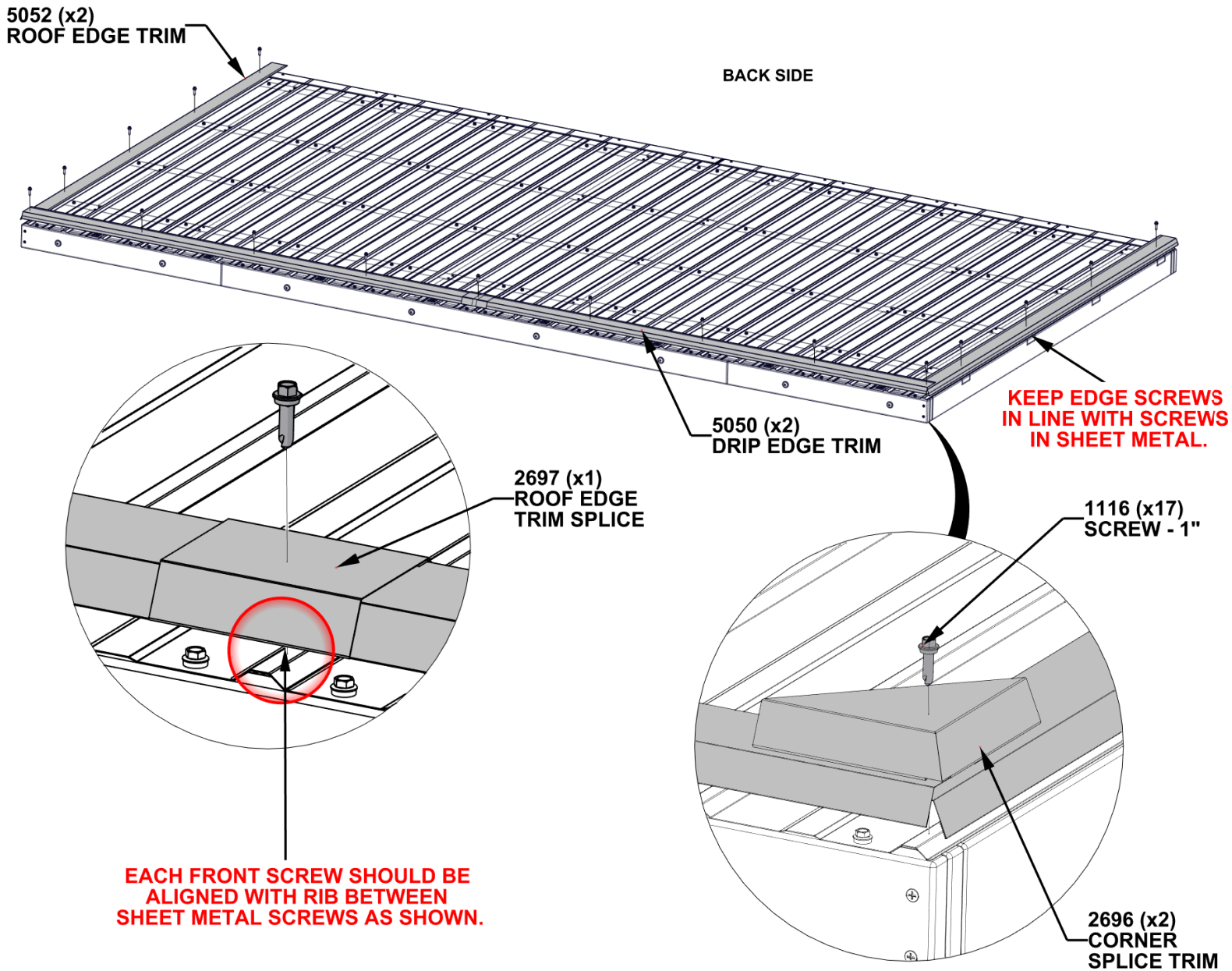


# STEP 20 - GAZEBO ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
17	H101116	SCREW SELF TAPPING 1/4x1 BLK



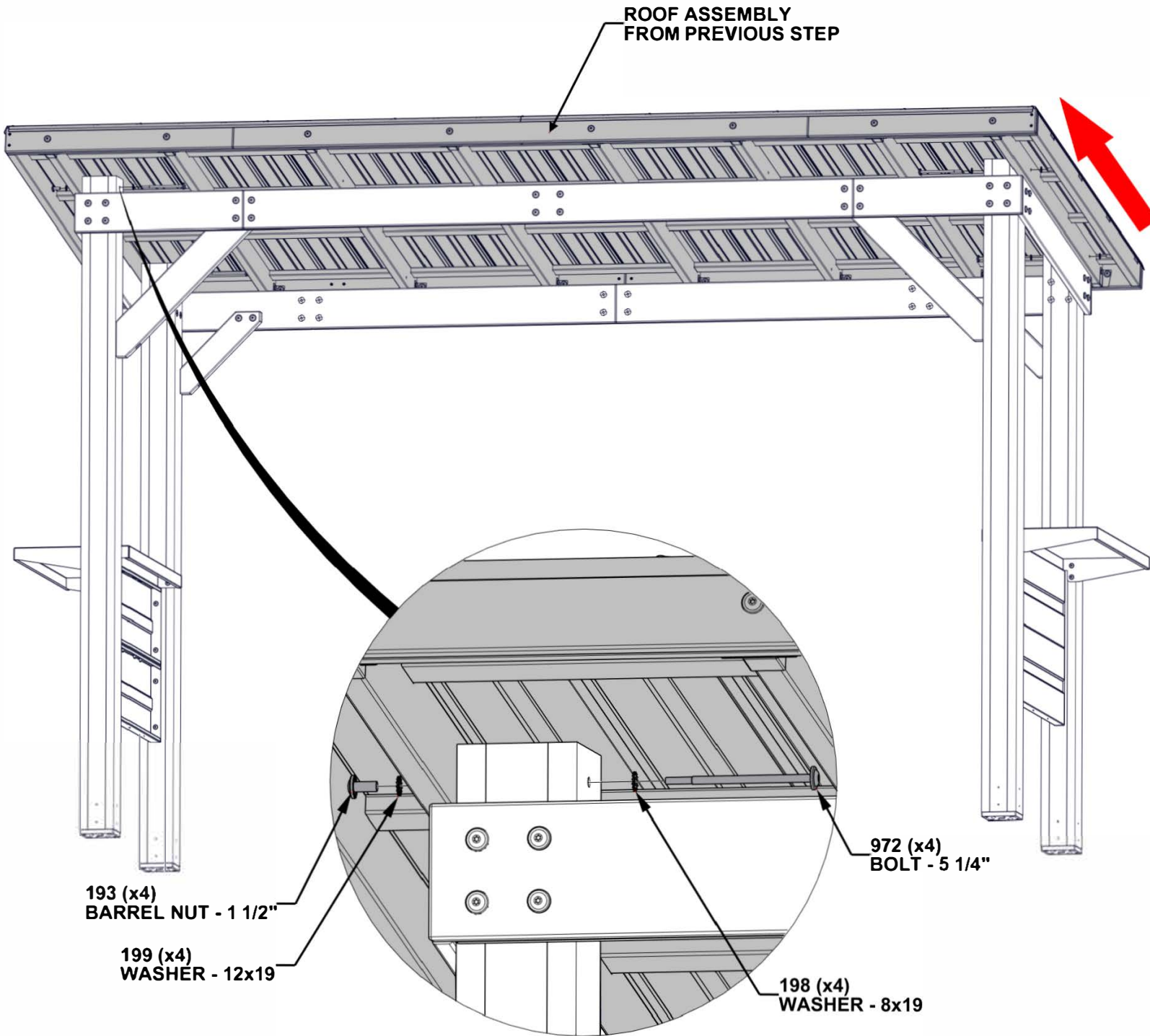
- INSTALL ROOF TRIM WITH THE LONGER SIDE ON TOP OF THE ROOF PANEL.
- INSERT DRIP EDGE TRIM INTO ROOF EDGE TRIM SPLICE BEFORE ATTACHING.
- ATTACH CORNER SPLICE TRIM AFTER ALL OTHER TRIM IS INSTALLED.
- DRILL PILOT HOLES FOR HARDWARE USING A 1/8" [3mm] DRILL BIT AND DRILL THROUGH EDGE TRIM AND SHEET METAL.



# STEP 21 - GAZEBO ASSEMBLY

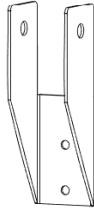
- SLIDE ROOF ASSEMBLY INTO PLACE AS SHOWN.
- ALIGN THROUGH HOLES IN ROOF ASSEMBLY WITH THROUGH HOLES IN POSTS.
- **ADDITIONAL HELPERS WILL BE NEEDED FOR THIS STEP.**

QTY	PART NUMBER	DESCRIPTION
4	H100193	NUT BARREL WH 5/16X1 1/2 BLK
4	H100198	WASHER LOCK EXT 8x19
4	H100199	WASHER LOCK EXT 12x19
4	H100972	BOLT WH 5/16x5 1/4 BLK



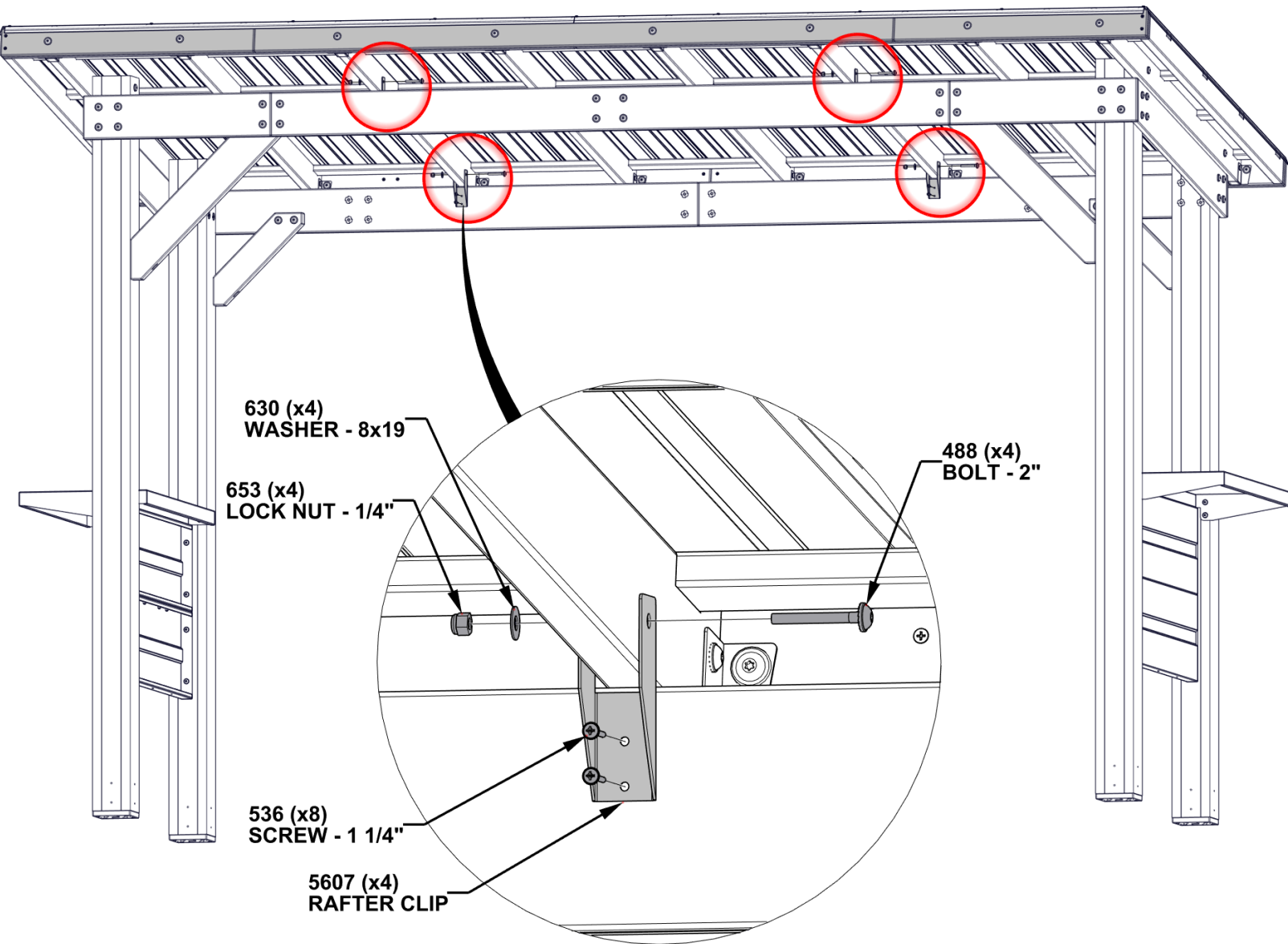
# STEP 22 - GAZEBO ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100488	BOLT WH 1/4x2 BLK
8	H100536	SCREW PWH 8x1 1/4 BLK
4	H100630	WASHER FLAT 8x19 BLK
4	H100653	NUT LOCK 1/4 BLK



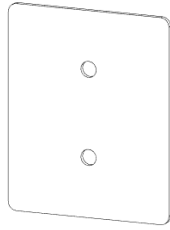
A4M05607 RAFTER CLIP  
(x4)

- ATTACH RAFTER CLIPS IN HIGHLIGHTED LOCATIONS.
- ATTACH SCREWS AFTER OTHER HARDWARE HAS BEEN ATTACHED.

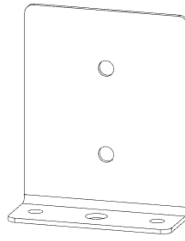


# STEP 23 - GAZEBO ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
32	H100471	LAG SCREW WH 5/16x1 1/2 BLK

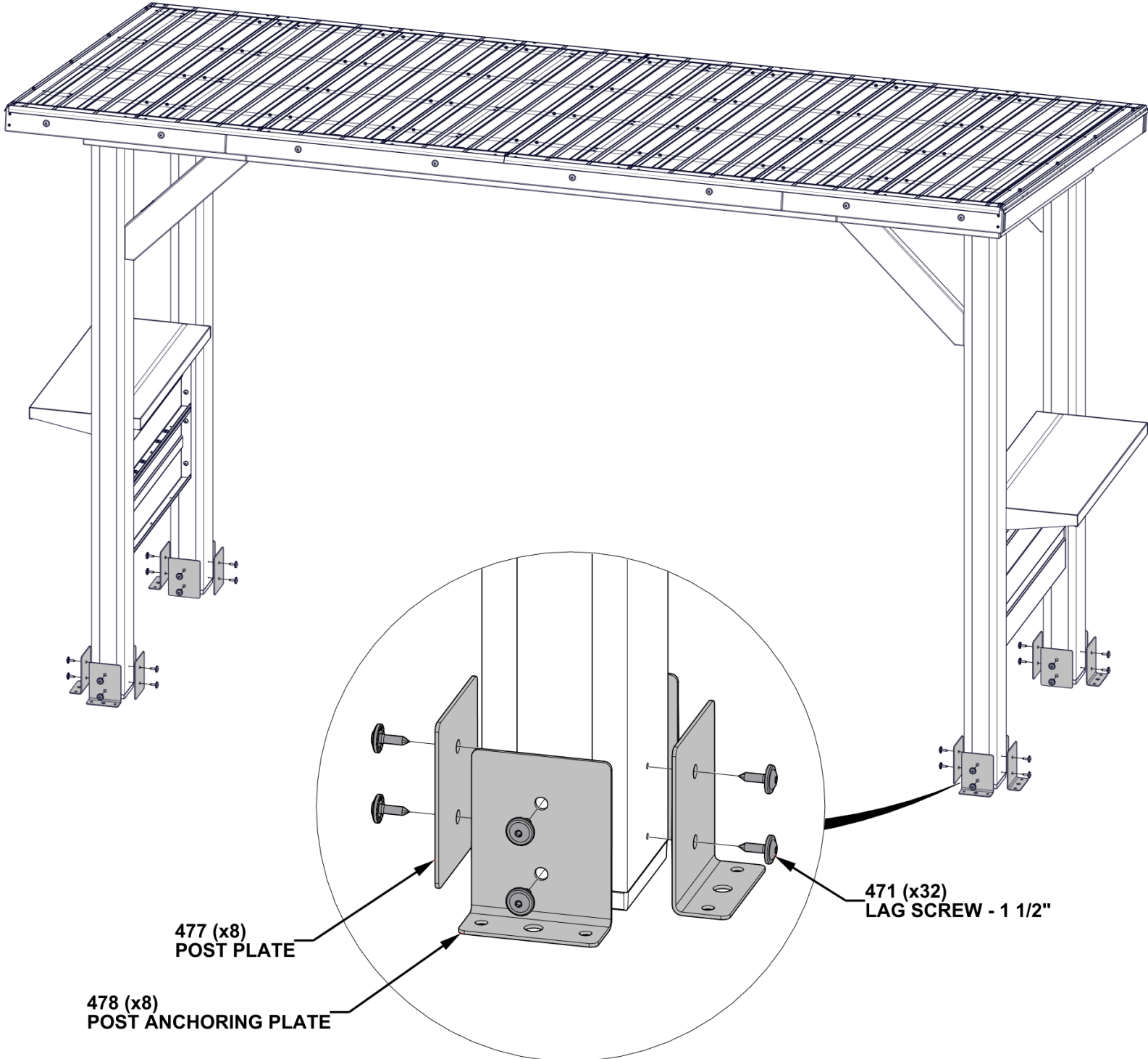


A4M01477 POST PLATE  
(x8)



A4M01478 POST ANCHORING PLATE  
(x8)

- ALIGN POST PLATES WITH PILOT HOLES IN POSTS AND ATTACH AS SHOWN.

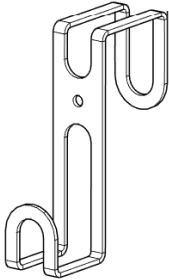


477 (x8)  
POST PLATE

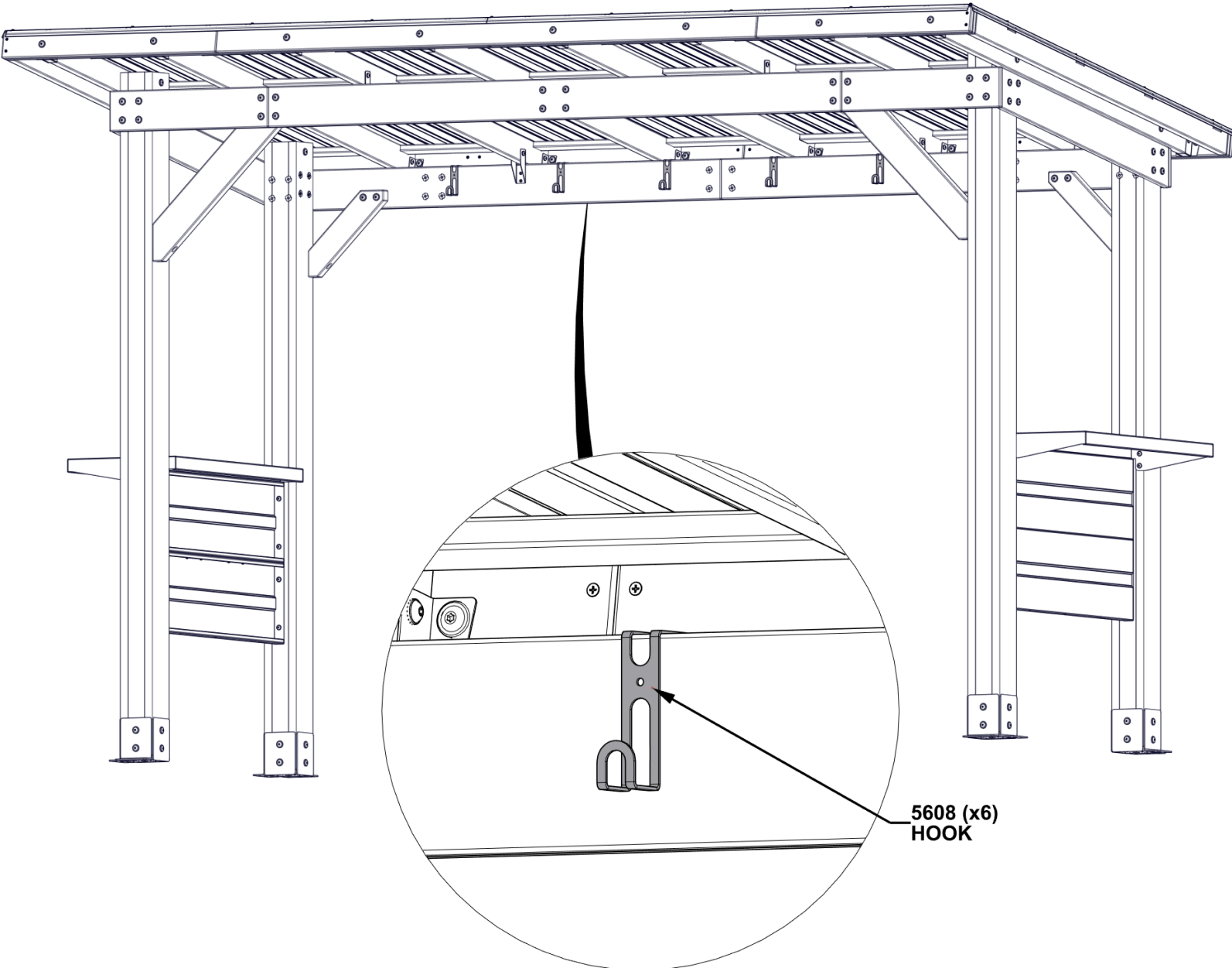
478 (x8)  
POST ANCHORING PLATE

471 (x32)  
LAG SCREW - 1 1/2"

# STEP 24 - GAZEBO ASSEMBLY



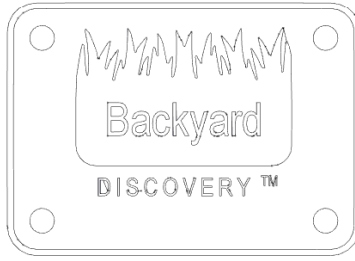
A4M05608 HOOK  
(x6)



5608 (x6)  
HOOK

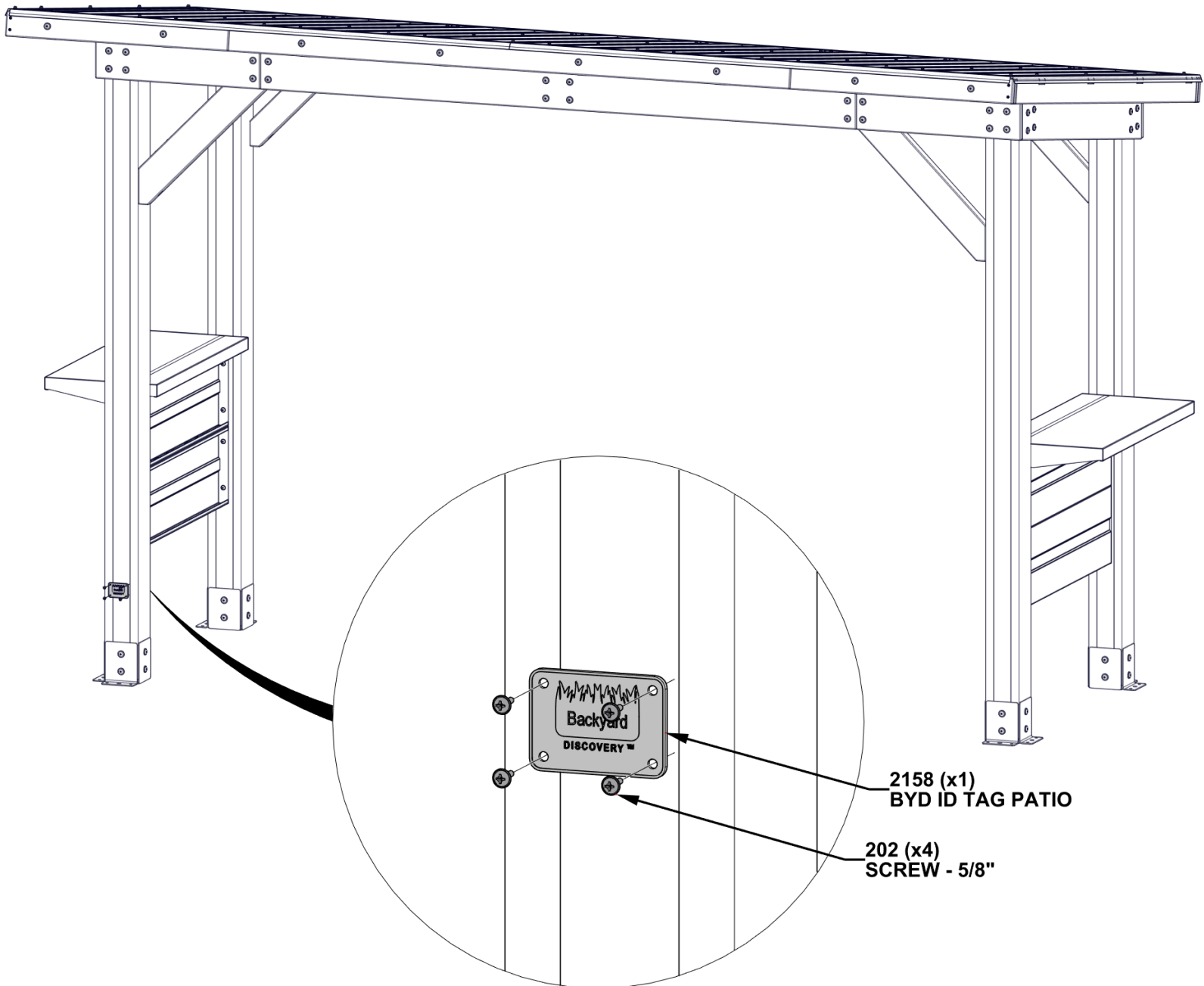
# STEP 25 - GAZEBO ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100202	SCREW PWH 8x5/8 BLK



A4M02158 BYD ID TAG PATIO  
(x1)

- ATTACH ID TAG IN APPROXIMATE LOCATION.

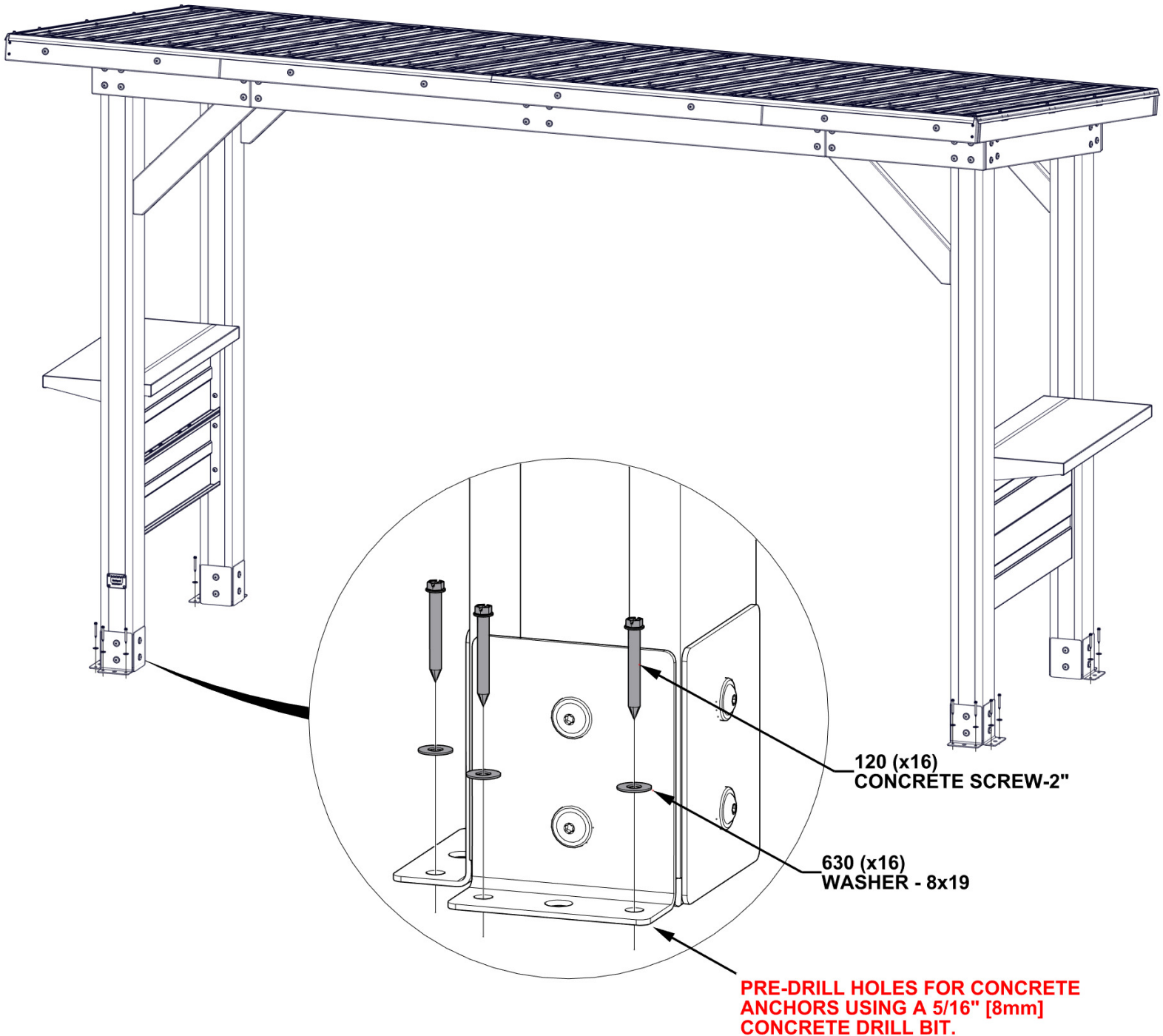


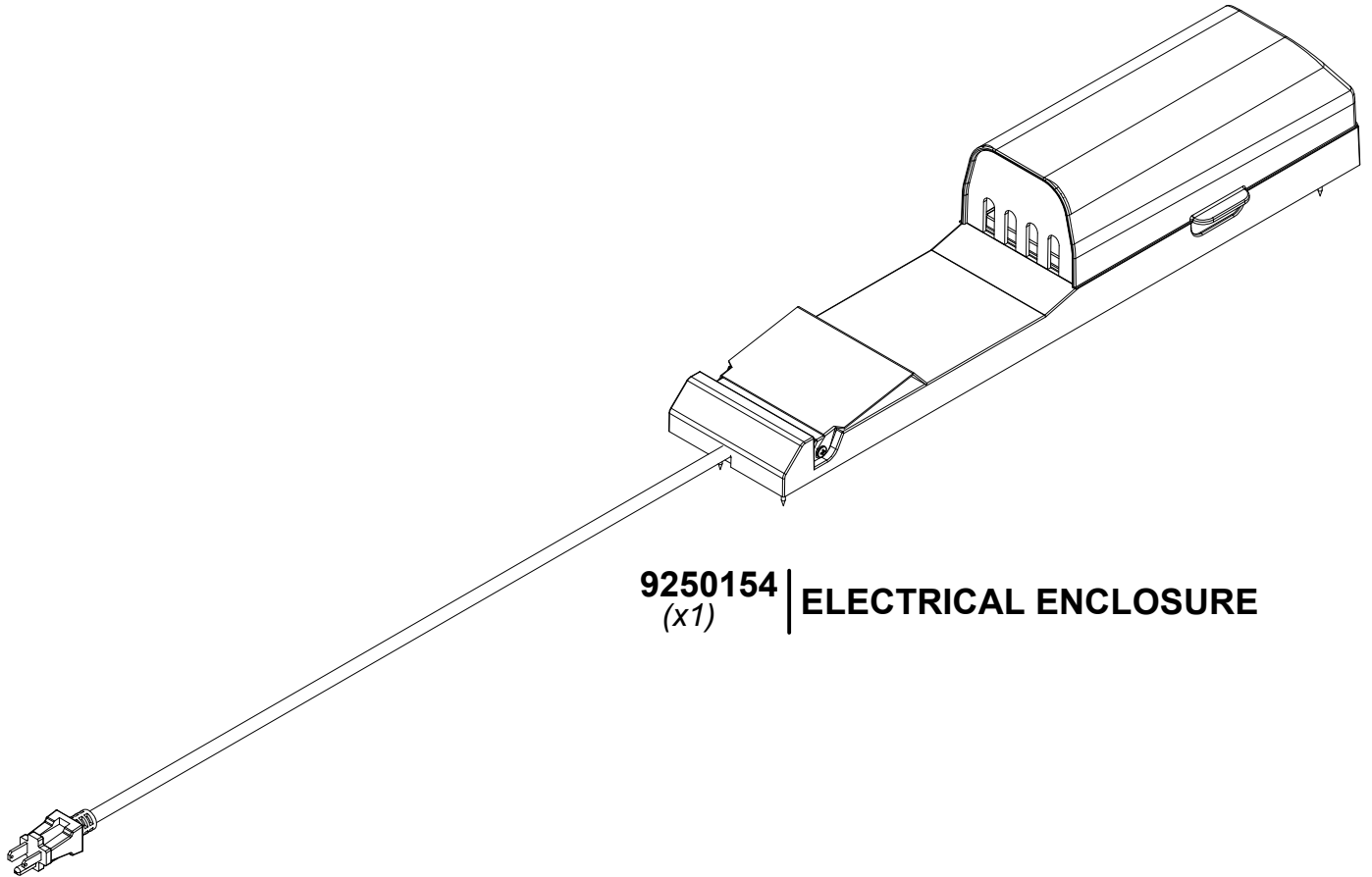
# STEP 26 - GAZEBO ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
16	H100120	CONCRETE ANCHOR 1/4"x2"
16	H100630	WASHER FLAT 8x19 BLK

MANUFACTURER RECOMMENDS INSTALLATION ON CONCRETE SURFACE OR CONCRETE POST PAD AS SHOWN BELOW.

FOR INSTALLATION ON WOOD DECK, YOU MUST ENSURE THERE IS AMPLE STRUCTURAL SUPPORT UNDER THE DECK. HARDWARE NOT INCLUDED FOR DECK ATTACHMENT.





**9250154** | **ELECTRICAL ENCLOSURE**  
(x1)

FOR POWERPORT INSTALLATION REFER TO ASSEMBLY INSTRUCTIONS THAT COME PACKAGED WITH THE POWERPORT KIT. INSTALL ON ANY POST THAT IS DESIRED. FOLLOW DIRECTIONS FOR PROPER INSTALLATION.