



Manufactured by:
Backyard Discovery
3305 Airport Drive, Pittsburg, KS 66762
800-856-4445

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J.P. Coenstraat 7, The Bridge, The Hague, 2595 WP, Netherlands Phone: 08005678990

ATLAS STEEL

Swing Set

Model # 2507012 & 2600409

The assembly manual must be retained
since it contains important information



WARNING

Adult Assembly Required.

Not suitable for children under 36 months due to small parts.

FOR DOMESTIC USE ONLY. INTENDED FOR OUTDOOR USE.



2507012 ATLAS STEEL SWING SET



**2600409 ATLAS STEEL SWING SET
WITH MONKEY BAR**

Please visit www.backyarddiscovery.com

For the most up to date assembly manual, to register your product, or to order
replacement parts Para obtener instrucciones en español, visite
www.backyarddiscovery.com



EASY STEP-BY-STEP

3D INTERACTIVE INSTRUCTIONS
DOWNLOAD THE FREE APP

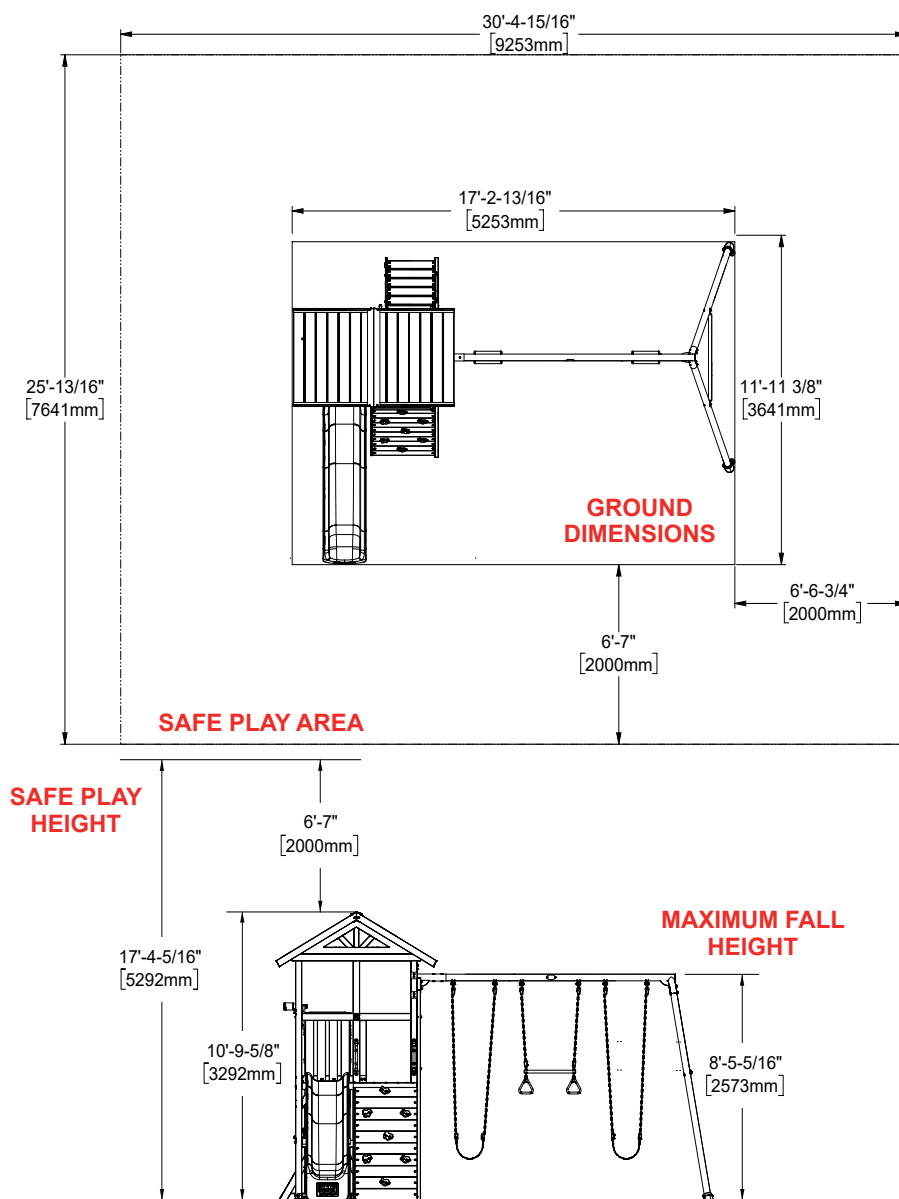


OWNER'S MANUAL - BASIC SETUP DIMENSIONS & ASSEMBLY NOTES

Place the set on level ground, not less than 6'-7" [2 m] from any structure or obstruction such as a fence, garage, house, overhanging branches, laundry lines, or electrical wires.

- While assembling unit, take time before and after each phase to make sure fort is level. If fort is not level, assembly will be difficult and improper assembly may result. Extra care must be taken to insure the fort is square.
- The safe play area refers to a zone extending 6'-7" (2m) beyond the play product on all sides, including the space above the play product.

SAFE PLAY AREA DIAGRAM



General Information:

Your set has been designed and engineered for children only and for residential use only.

A maximum of 150 lbs. per child is recommended for play activities designed for individual use.

A maximum of 120 lbs. per child is recommended for play activities designed for multiple child use.

A maximum of 8 children is recommended for swing set (2507012).

A maximum of 9 children is recommended for swing set (2600409).

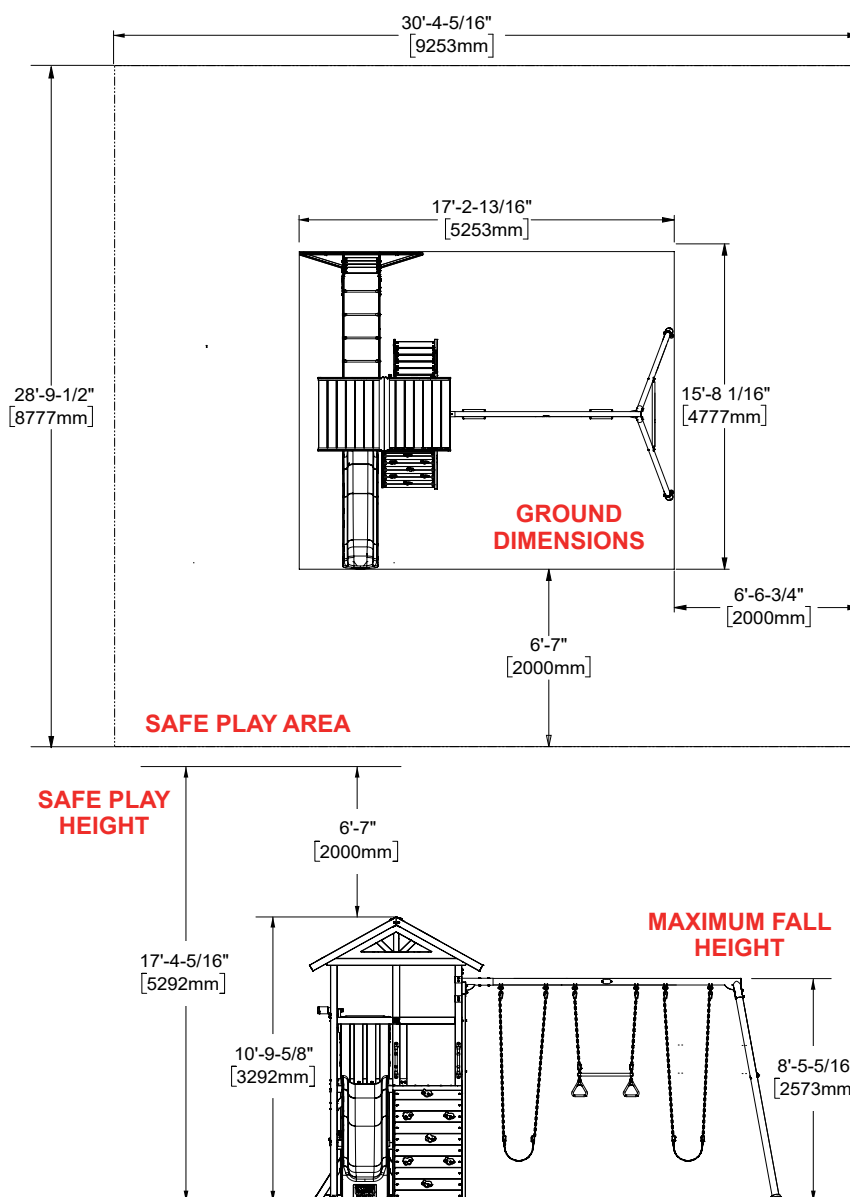
OWNER'S MANUAL - BASIC SETUP DIMENSIONS & ASSEMBLY NOTES

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- While assembling unit, take time before and after each phase to make sure fort is level. If fort is not level, assembly will be difficult and improper assembly may result. Extra care must be taken to insure the fort is square.
- The safe play area refers to a zone extending 6'-7" (2m) beyond the play product on all sides, including the space above the play product.

SAFE PLAY AREA DIAGRAM

MONKEY BARS CONFIGURATION



General Information:

Your set has been designed and engineered for children only and for residential use only.

A maximum of 150 lbs. per child is recommended for play activities designed for individual use.

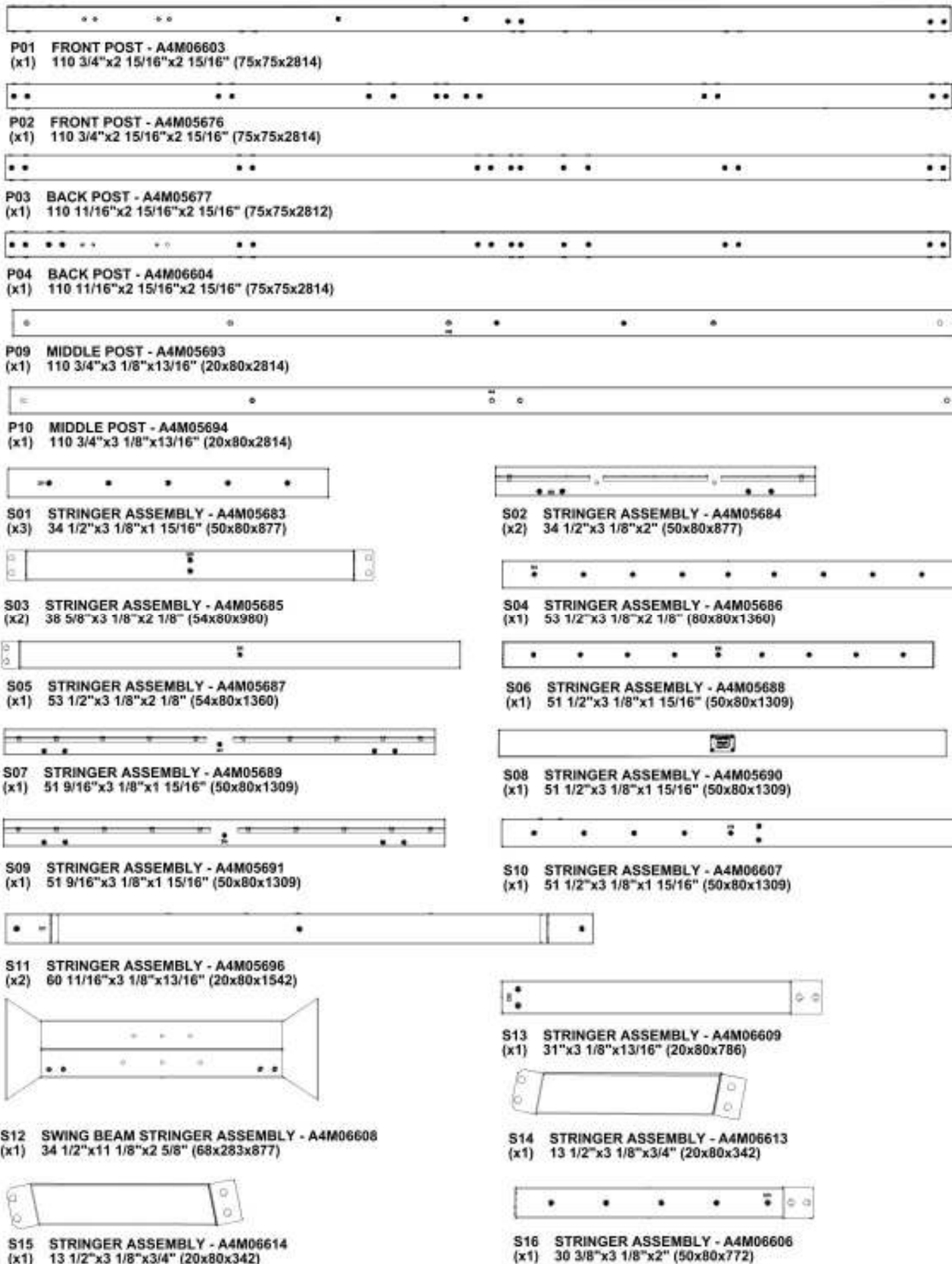
A maximum of 120 lbs. per child is recommended for play activities designed for multiple child use.

A maximum of 8 children is recommended for swing set (2507012).

A maximum of 9 children is recommended for swing set (2600409).

OWNER'S MANUAL - PARTS IDENTIFICATION

METAL COMPONENTS FOR PLAYSET (NOT TO SCALE)



OWNER'S MANUAL - PARTS IDENTIFICATION

METAL COMPONENTS FOR PLAYSET (NOT TO SCALE)



S17 STRINGER ASSEMBLY - A4M05947
(x1) 38 5/8"x3 1/8"x2 1/8" (54x80x980)



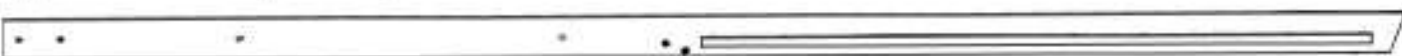
S19 STRINGER ASSEMBLY - A4M05722
(x2) 38 5/8"x3 1/8"x2 1/8" (54x80x980)



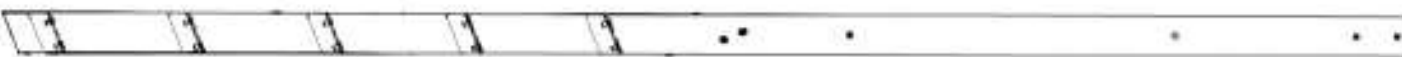
S21 STRINGER ASSEMBLY - A4M07134
(x1) 34 1/2"x3 1/8"x1 15/16" (50x80x877)



RS01 ROOF SUPPORT ASSEMBLY - A4M05716
(x2) 41"x1 5/8"x1 5/8" (40x40x1043)



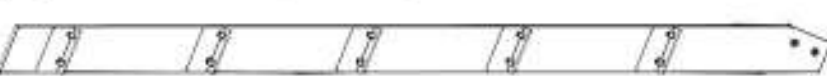
FL01 FRAME LEG ASSEMBLY - A4M06617
(x1) 107 3/4"x3 1/8"x1 5/8" (40x80x2737)



FL02 FRAME LEG ASSEMBLY - A4M06819
(x1) 107 3/4"x3 1/8"x1 5/8" (40x80x2737)



LB01 LADDER BRACE ASSEMBLY - A4M06623
(x1) 20 7/8"x4 1/8"x3 1/8" (80x104x529)



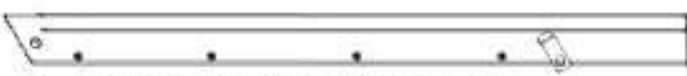
LB03 LADDER FRAME ASSEMBLY - A4M05708
(x1) 52 7/8"x3 1/8"x2 3/8" (61x80x1344)



RW02 ROCK WALL BRACE ASSEMBLY - A4M05704
(x1) 52 7/8"x3 1/8"x2 3/8" (60x80x1344)



RW04 ROCK WALL BRACE ASSEMBLY - A4M05707
(x1) 21 3/8"x3 1/8"x2 5/8" (67x80x542)



RB01 ROOF BRACE ASSEMBLY - A4M05713
(x2) 43 13/16"x3 1/8"x1 3/4" (45x80x1112)



FJ01 FLOOR JOIST ASSEMBLY - A4M05699
(x2) 1 3/8"x1 3/8"x55 7/8" (35x35x1419)



B03 BRACE ASSEMBLY - A4M06820
(x1) 37 1/8"x3 1/8"x2 1/8" (56x80x944)



S18 STRINGER ASSEMBLY - A4M05715
(x1) 43 1/2"x3 1/8"x2 3/8" (61x80x1105)



S20 STRINGER ASSEMBLY - A4M06470
(x1) 34 1/2"x3 1/8"x1 15/16" (50x80x877)



S22 STRINGER ASSEMBLY - A4M07133
(x1) 34 1/2"x3 1/8"x1 15/16" (50x80x877)



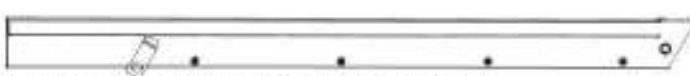
LB04 LADDER BRACE ASSEMBLY - A4M05712
(x1) 22"x3 1/8"x2 5/8" (67x80x557)



RW03 ROCK WALL BRACE ASSEMBLY - A4M05706
(x1) 20 7/8"x4 1/8"x3 1/8" (104x80x529)



RW05 ROCK WALL CAP - A4M06611
(x1) 30 1/16"x3 13/16"x1 5/16" (33x96x764)



RB02 ROOF BRACE ASSEMBLY - A4M05714
(x2) 43 13/16"x3 1/8"x1 3/4" (45x80x1112)

OWNER'S MANUAL - PARTS IDENTIFICATION

METAL COMPONENTS FOR PLAYSET (NOT TO SCALE)



RC01 ROOF CAP - A4M04637
(x1) 43 9/16"x5 13/16"x1/16" (1x147x1107)



SB05 SIDE BAR - A4M04739
(x1) 1 1/2"x2"x43 7/8" (39x52x1113)



TL01 TOP LEG - A4M04736
(x2) 3"x3"x107 5/16" (76.00x76.00x2725.00)



SB01 SWING BEAM END ASSEMBLY - A4M06635
(x1) 118"x10"x9 15/16" (252x253x2996)



6797 BRACKET - A4M06797
(x1) 22 7/8"x2"x1/16" (1x51x582)



6798 BRACKET - A4M06798
(x1) 22 7/8"x2"x1/16" (1x51x582)



A4M01040 DUCTILE HANGER WITH INSERT WZ
(x6)



6821 BRACKET - A4M06821
(x4) 3 3/8"x2 1/2"x1 3/4" (65x45x87)



A4M05948 SUPPORT RING
(x2)



PL01 PLATE - A4M04750
(x4) 2 15/16"x2 15/16"x1/16" (2x75x75)



PL02 PLATE - A4M04751
(x1) 10 1/2"x5 7/8"x1/8" (2x150x267)



A4M02249 HAND GRIP
(x4)



A4M02250 HANDLE
(x2)



A4M02252 AUGER GROUND STAKE
(x6)



C01 CORBEL ASSEMBLY - A4M05701
(x4) 12 1/8"x3 3/4"x2" (50x95x309)



C02 CORBEL ASSEMBLY - A4M05702
(x4) 12 1/4"x3 3/4"x1 15/16" (50x96x309)



FB01 FRAME BRACKET ASSEMBLY - A4M06615
(x1) 12 3/4"x8 7/8"x13 7/8" (352x227x324)



A4M04780 CHAIN BLACK 62"
(x4)



A4M01044 CARABINER SD
(x6)



A4M00633 QUICK LINK BLACK
(x4)



TR01 31 INCH GREY METAL TRAPEZE - A4M06634
(x1)

OWNER'S MANUAL - PARTS IDENTIFICATION

COMPOSITE COMPONENTS FOR PLAYSET (NOT TO SCALE)



W01 PICKET - A5C00004
(x18) 25 1/2"x3 15/16"x7/16" (11x100x648)



W02 FLOOR BOARD - A5C00023
(x2) 38 3/4"x5 1/2"x7/8" (20x140x984)



W03 FLOOR BOARD - A5C00024
(x6) 38 3/4"x5 1/2"x7/8" (20x140x984)



W04 FLOOR BOARD - A5C00025
(x2) 38 3/4"x5 1/2"x7/8" (23x140x984)



W05 PICKET - A5C00035
(x14) 29 7/16"x3 15/16"x7/16" (11x100x748)



W06 ROOF PANEL - A5C00011
(x14) 41 7/8"x6 3/8"x13/16" (20x162x1064)



W07 TABLE BOARD - A5C00032
(x1) 10 5/8"x10 5/8"x7/8" (23x271x271)



W08 TABLE BOARD - A5C00033
(x1) 26 1/8"x5 1/2"x7/8" (23x140x663)



W09 TABLE BOARD - A5C00034
(x1) 37 1/8"x5 1/2"x7/8" (23x140x943)



W10 LADDER BOARD - A5C00005
(x1) 24 13/16"x3 9/16"x13/16" (20x90x630)



W11 LADDER RUNG - A5C00006
(x5) 22 3/8"x3 9/16"x13/16" (20x90x569)



W12 ROCK WALL BOARD - A5C00007
(x5) 29 5/16"x5 1/2"x7/8" (23x140x744)



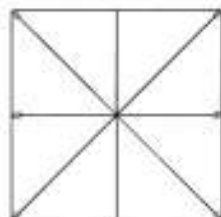
W13 ROCK WALL BOARD - A5C00008
(x3) 29 5/16"x5 1/2"x7/8" (23x140x744)



W14 ROCK WALL BOARD - A5C00009
(x2) 29 5/16"x5 1/2"x7/8" (23x140x744)

OWNER'S MANUAL - PARTS IDENTIFICATION

PLASTIC COMPONENTS FOR PLAYSET (NOT TO SCALE)



A6P00323 CHALKBOARD
(x1)



A6P00592 ROCK
(x3)



A6P00593 ROCK
(x4)



A6P00366 SWING SET FOOT
(x2)



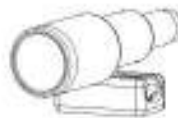
141154 GRILL FOOD SET - SINGLE SERVING
(X1)



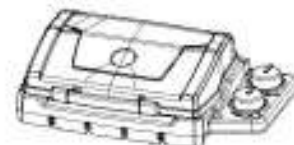
A6P00375 BYD TAG STICKER (SMALL)
(x1)



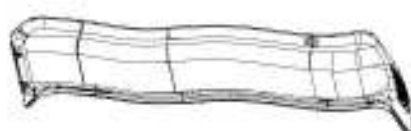
A6P01416 26" HD BELT SWING
(x2)



A6P00596 TELESCOPE
(x1)



A6P00282 BARBEQUE GRILL
(x1)



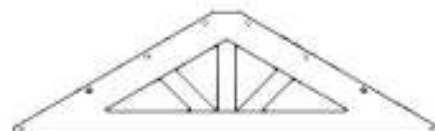
A6P00554 SLIDE
(x1)



A6P01657 STEERING WHEEL
(x1)



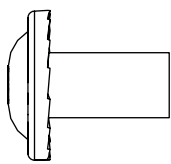
A6P00367 END CAP
(x1)



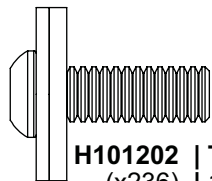
A6P01417 SUNBURST
(x2)

OWNER'S MANUAL - PARTS IDENTIFICATION

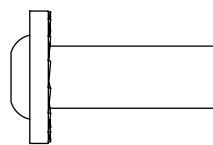
HARDWARE COMPONENTS



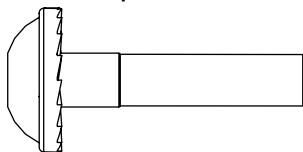
H100469 | NUT BARREL WH
(x8) | 5/16x5/8 BLK



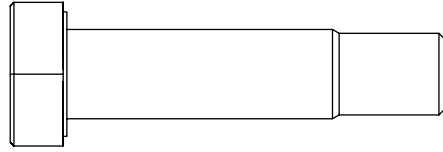
H101202 | TORX PAN HEAD
(x236) | 1/4-20x3/4 ASSY



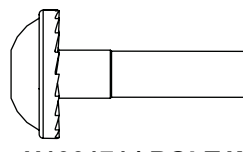
H100499 | NUT BARREL WH
(x10) | 5/16 X 7/8 WZ



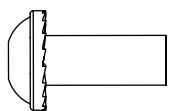
H100459 | BOLT WH
(x2) | 5/16x1 1/4 BLK



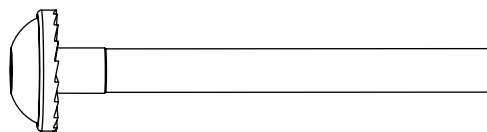
H100818 | BOLT HEX
(x6) | M12x50



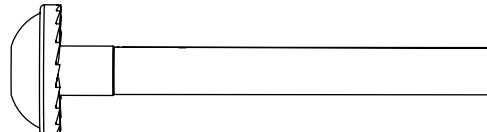
H100171 | BOLT WH
(x4) | 1/4x1 BLK



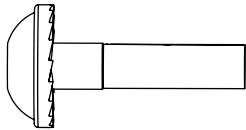
H100404 | NUT BARREL WH
(x14) | 1/4 X 5/8 BLK



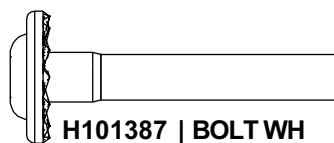
H101390 | BOLT WH
(x2) | 1/4x2 1/4 BLK LT



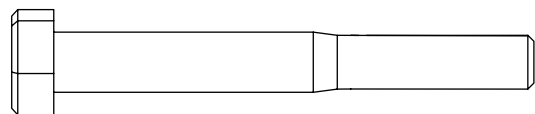
H100567 | BOLT WH
(x4) | 1/4 X 2 1/4 BLK LT



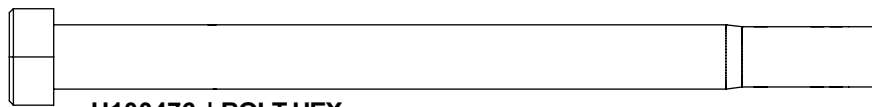
H101385 | BOLT WH
(x63) | 1/4 X 1 BLK LT



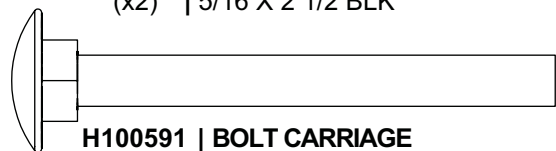
H101387 | BOLT WH
(x84) | 1/4 X 1 1/2 BLK LT



H100658 | BOLT HEX
(x2) | 5/16 X 2 1/2 BLK



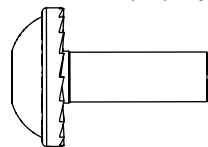
H100476 | BOLT HEX
(x4) | 5/16 X 4 1/4 BLK



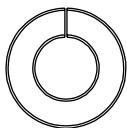
H100591 | BOLT CARRIAGE
(x8) | 5/16x2-1/2 WZ



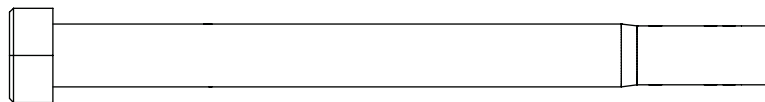
H100366 | BOLT WH
(x2) | 5/16 X 4 WZ



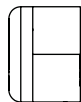
H101111 BOLT WH
(x14) | 1/4 X 3/4 BLK



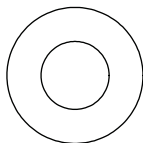
H100477 | WASHER SPLIT
(x14) | 5/16 BLK



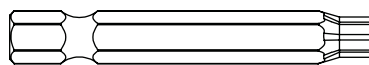
H101073 | BOLT HEX
(x8) | 5/16 X 3 3/4 BLK



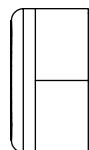
H100479 | NUT LOCK
(x14) | 5/16 BLK



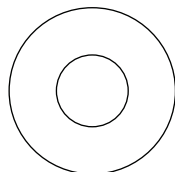
H100474 | WASHER FLAT
(x28) | 9x18 BLK



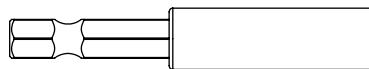
H100147 | TORX BIT
(x1) | T-30



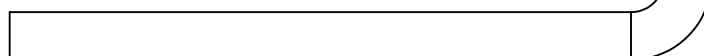
H100819 | LOCK NUT
(x6) | M12 WZ



H100770 | WASHER FLAT
(x6) | 9.5 X 22



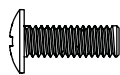
H101100 | MAGNETIC DRIVER
(x1) |



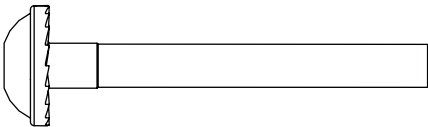
H100114 | TORX BIT
(x1) | T-30

OWNER'S MANUAL - PARTS IDENTIFICATION

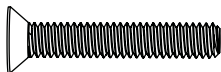
HARDWARE COMPONENTS



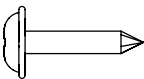
H101289 | PAN HEAD SCREW
(x4) | 8-32x1/2" SS



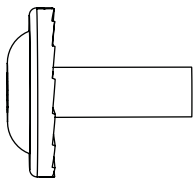
H100488 | BOLT WH
(x1) | 1/4x2 BLK



H101487 | PHILLIPS FLAT HEAD
(x2) | 8-32x1



H100202 | SCREW PFH
(x9) | 8x5/8 BLK



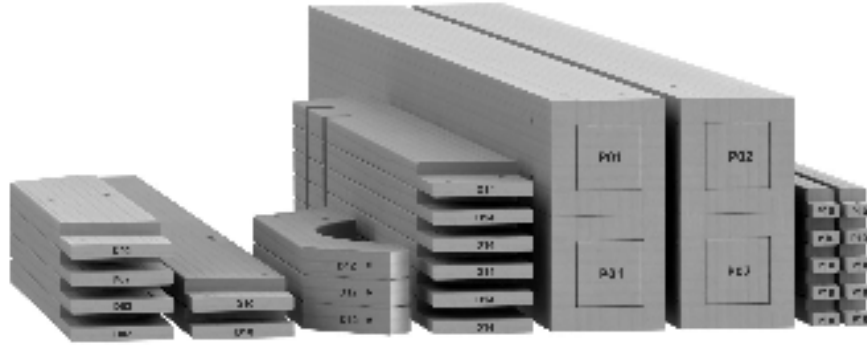
H100663 | BOLT WH
(x6) | 5/16x3/4 BLK

PRE-ASSEMBLY STEP 1 - SORTING PARTS

It is critical for ease of assembly that you take the time to sort and organize the parts and hardware.

COMPOSITE PARTS:

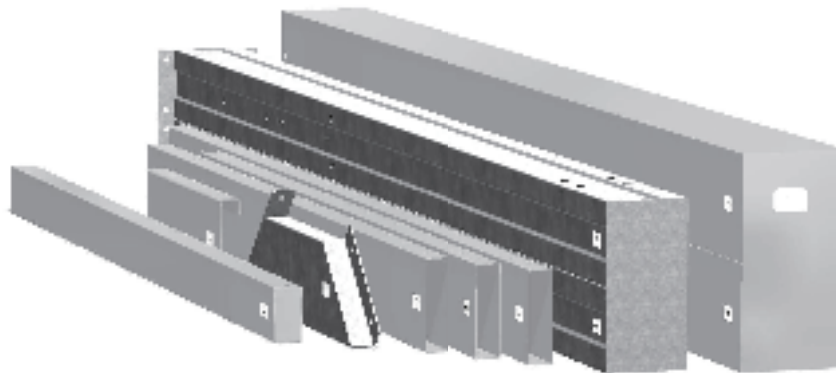
- Organize wood parts by the three-digit, alpha-numeric number stamped on each board (ex. P01).
- If there are multiple boards with the same stamped number, stack those pieces together.
- Stamps can be found on the flat surface of the boards or on the end of the boards.
- Allow yourself plenty of room - the wood pieces can take up a significant amount of space.



NOTE: CARTONS ARE NOT ORGANIZED BY BOARD OR STEP NUMBER.

METAL PARTS:

- Organize metal parts by the three-digit, alpha-numeric number stamped on each bag (ex. A01).
- If there are multiple parts with the same stamped number, stack those pieces together.
- Stamps can be found on the flat surface of the parts or on the end of the parts.
- Allow yourself plenty of room - the parts can take up a significant amount of space.



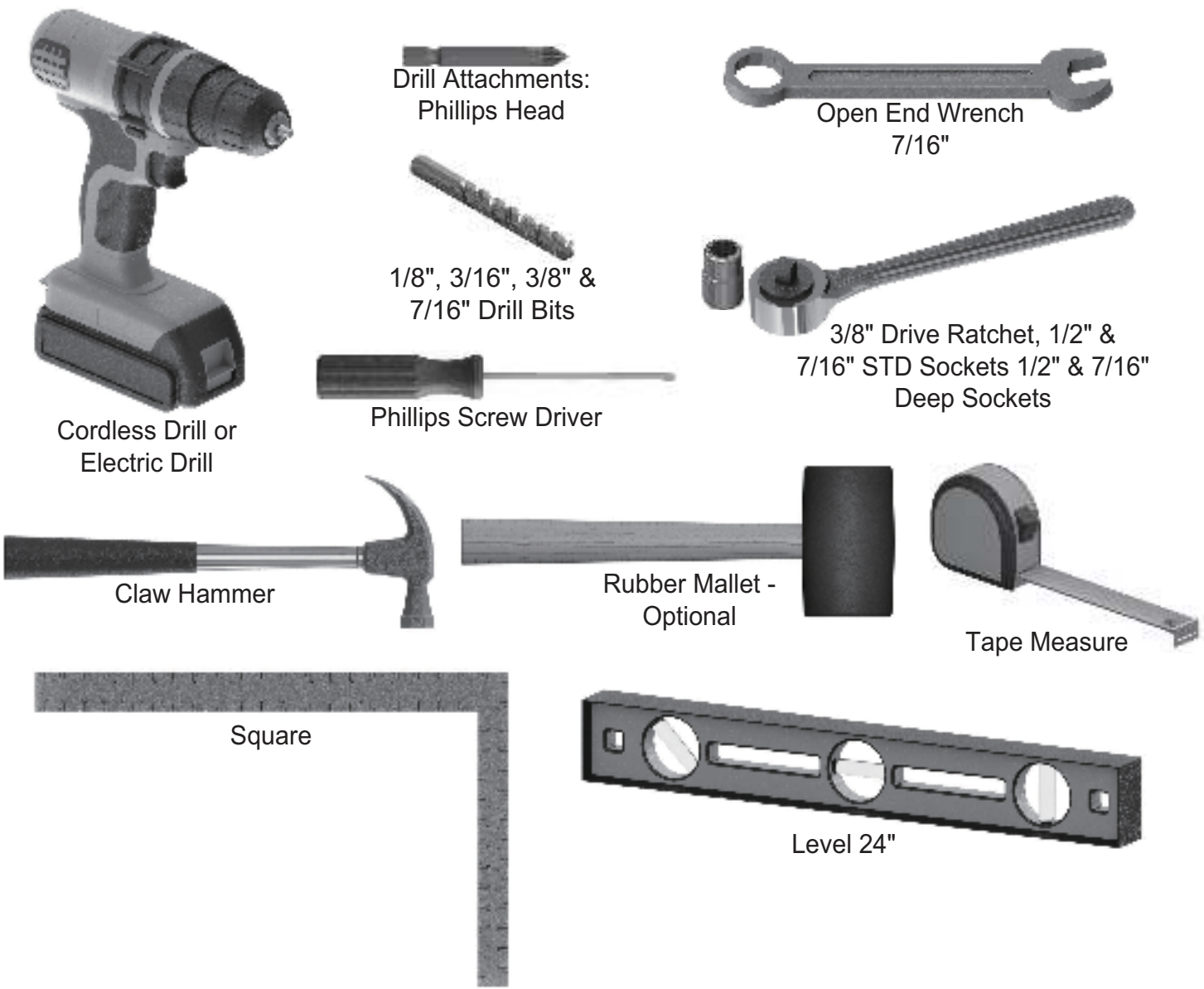
NOTE: CARTONS ARE NOT ORGANIZED BY PART OR STEP NUMBER.

HARDWARE PARTS:

- We recommend that you have a separate table to organize the hardware.
- Hardware bags are printed with a seven-digit, alpha-numeric part number.
- You can organize your hardware by part number or group by hardware type (e.g. bolts, nuts, etc.).
- During assembly you only need to reference the last four digits of the number.



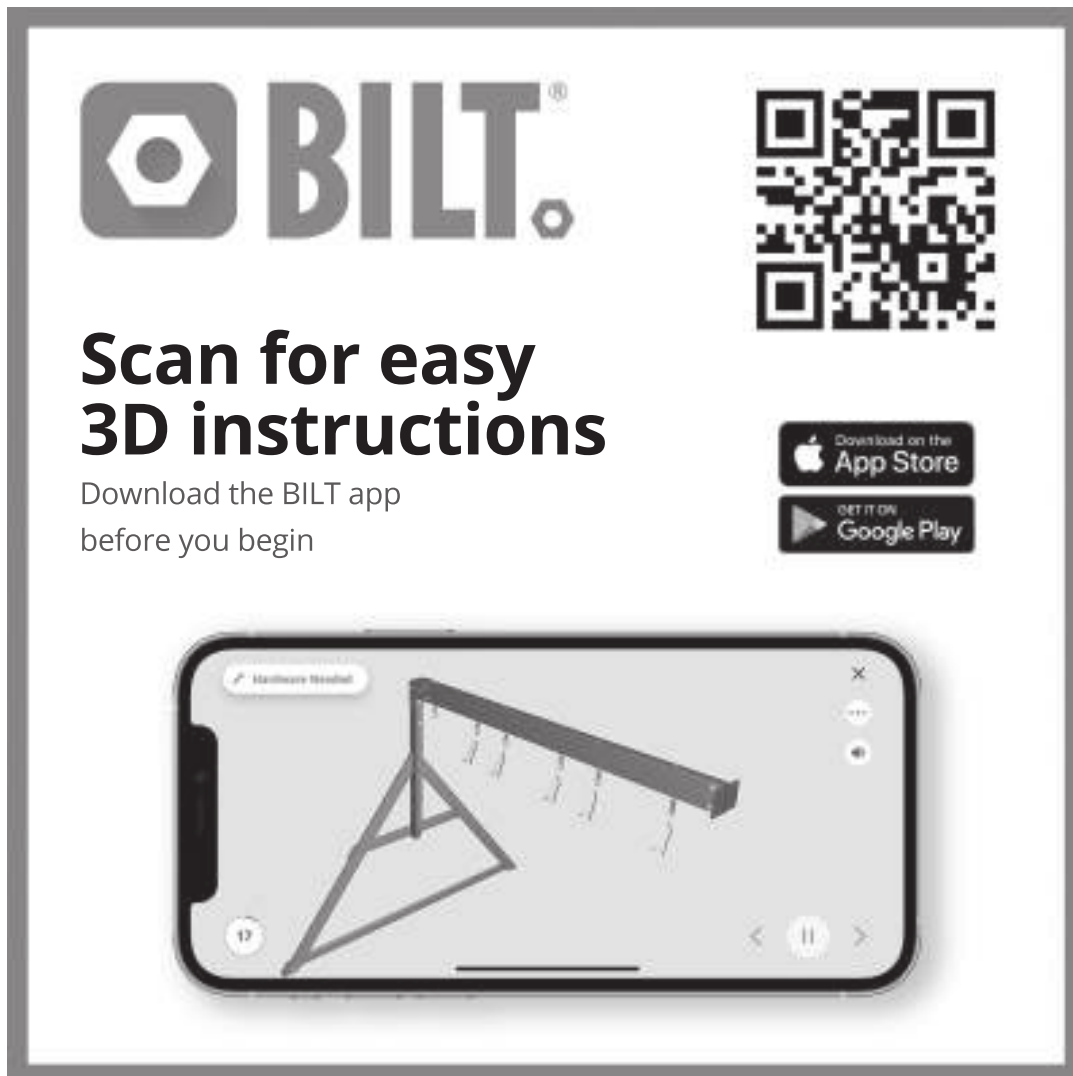
PRE-ASSEMBLY STEP 2 - TOOLS REQUIRED



PRE-ASSEMBLY STEP 3 - CHOOSE YOUR ASSEMBLY METHOD

There are several types of assembly instructions available to you.

1. Printed Assembly Manual included with your set
2. BILT APP - 3D interactive instructions
3. Combination of the Printed Manual and BILT APP (Note: Step numbers can differ between the two methods)

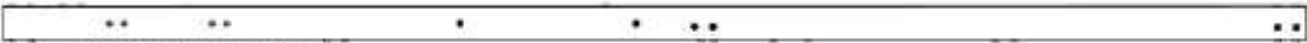


STEP 1A - FORT ASSEMBLY

Qty	PartNo	Description
4	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



S19 STRINGER ASSEMBLY - A4M05722
(x1) 38 5/8"x3 1/8"x2 1/8" (54x80x980)

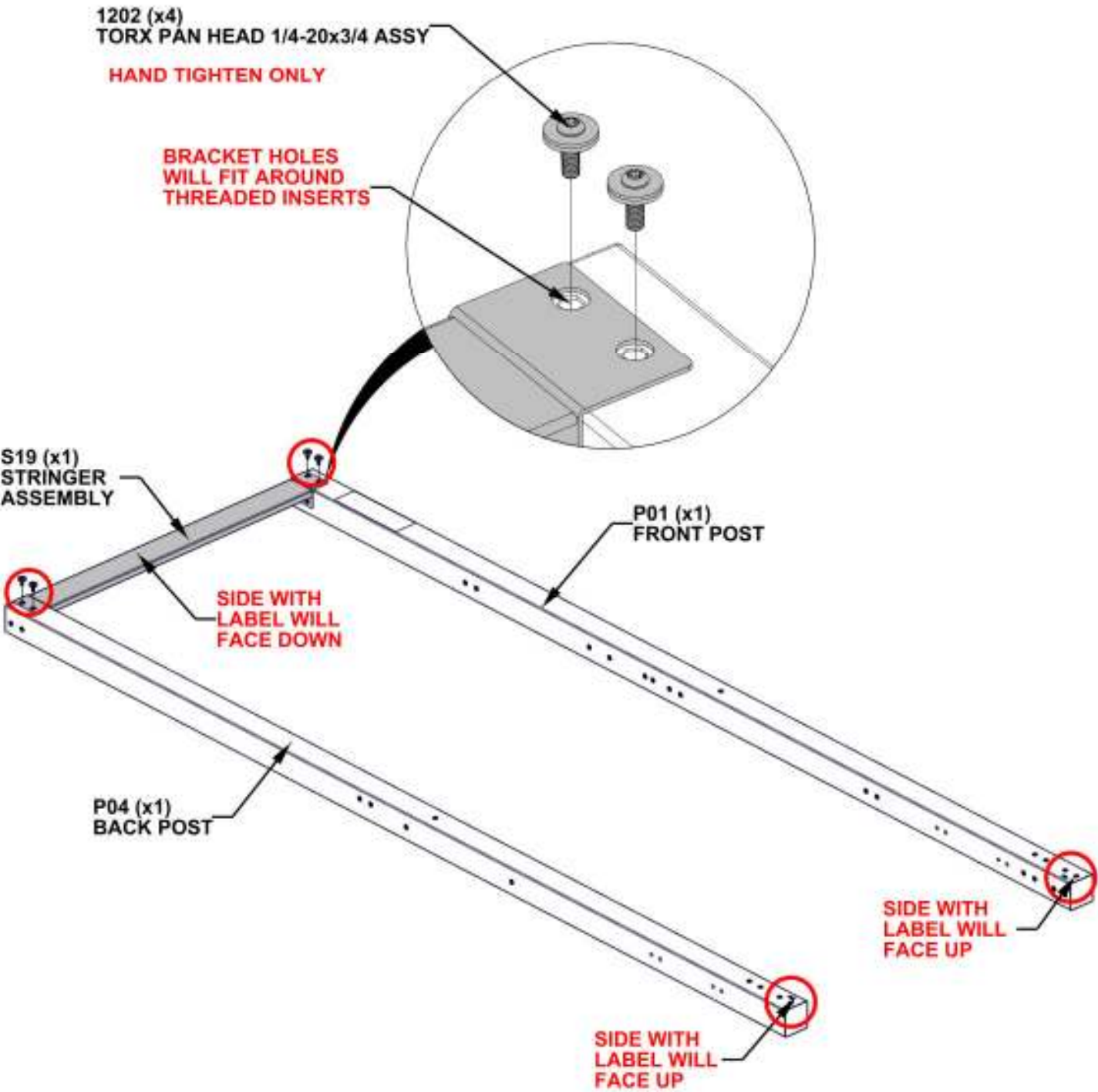


P01 FRONT POST - A4M06603
(x1) 110 3/4"x2 15/16"x2 15/16" (75x75x2814)



P04 BACK POST - A4M06604
(x1) 110 11/16"x2 15/16"x2 15/16" (75x75x2814)

- FOR EASE OF ASSEMBLY, WE RECOMMEND USING SAWHORSES FOR STEPS 1A - 2B.



STEP 1B - FORT ASSEMBLY

Qty	PartNo	Description
20	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



S01 STRINGER ASSEMBLY - A4M05683
(x2) 34 1/2"x3 1/8"x1 15/16" (50x80x877)

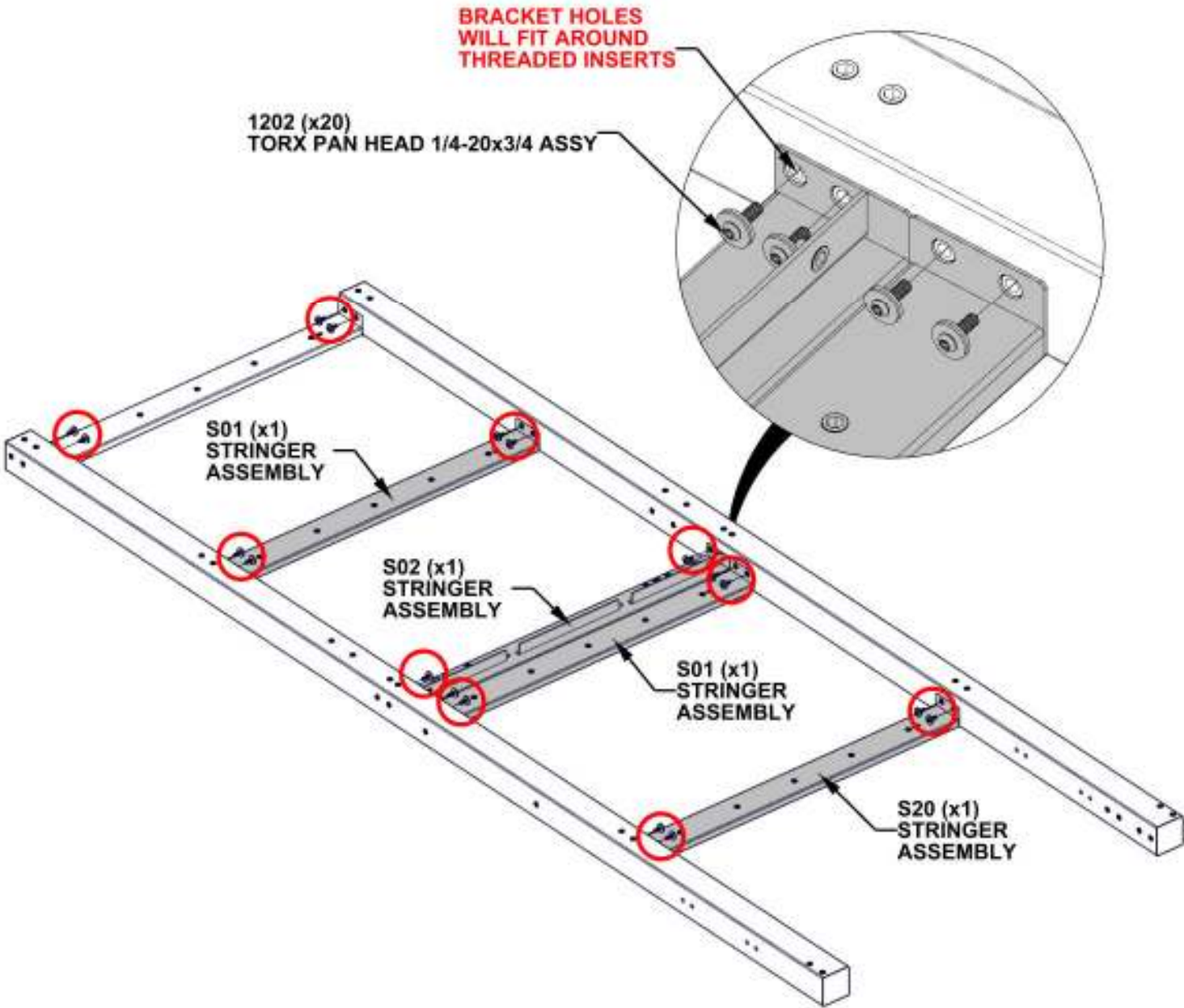


S02 STRINGER ASSEMBLY - A4M05684
(x1) 34 1/2"x3 1/8"x2" (50x80x877)



S20 STRINGER ASSEMBLY - A4M06470
(x1) 34 1/2"x3 1/8"x1 15/16" (50x80x877)

- ORIENT STRINGERS AS SHOWN.
- SQUARE AS NEEDED AND TIGHTEN ALL HARDWARE.

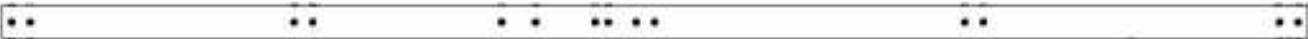


STEP 2A - FORT ASSEMBLY

Qty	PartNo	Description
4	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



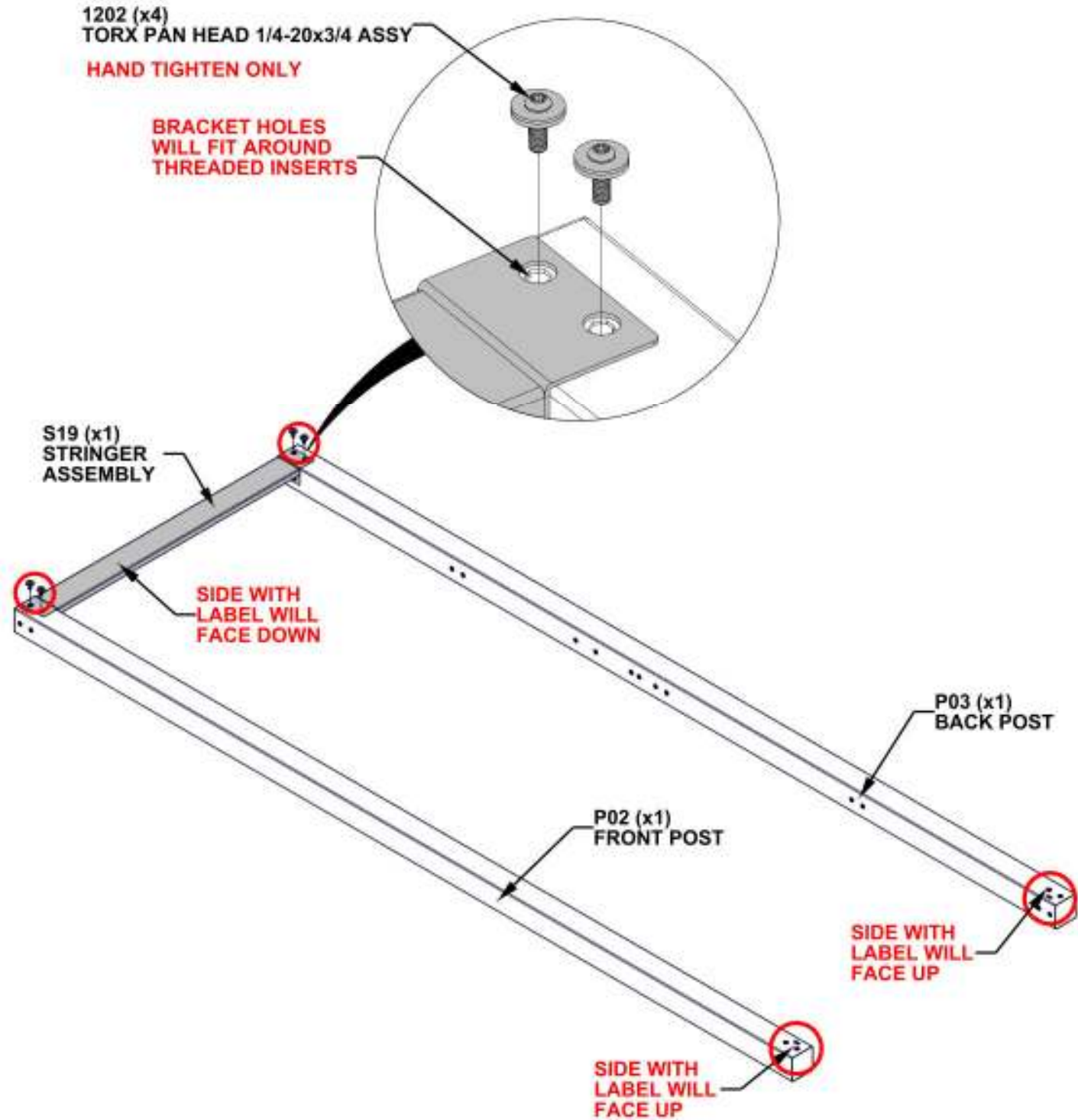
S19 STRINGER ASSEMBLY - A4M05722
(x1) 38 5/8"x3 1/8"x2 1/8" (54x80x980)



P02 FRONT POST - A4M05676
(x1) 110 3/4"x2 15/16"x2 15/16" (75x75x2814)



P03 BACK POST - A4M05677
(x1) 110 11/16"x2 15/16"x2 15/16" (75x75x2812)



STEP 2B - FORT ASSEMBLY

Qty	PartNo	Description
20	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



S01 STRINGER ASSEMBLY - A4M05683
(x1) 34 1/2"x3 1/8"x1 15/16" (50x80x877)



S21 STRINGER ASSEMBLY - A4M07134
(x1) 34 1/2"x3 1/8"x1 15/16" (50x80x877)

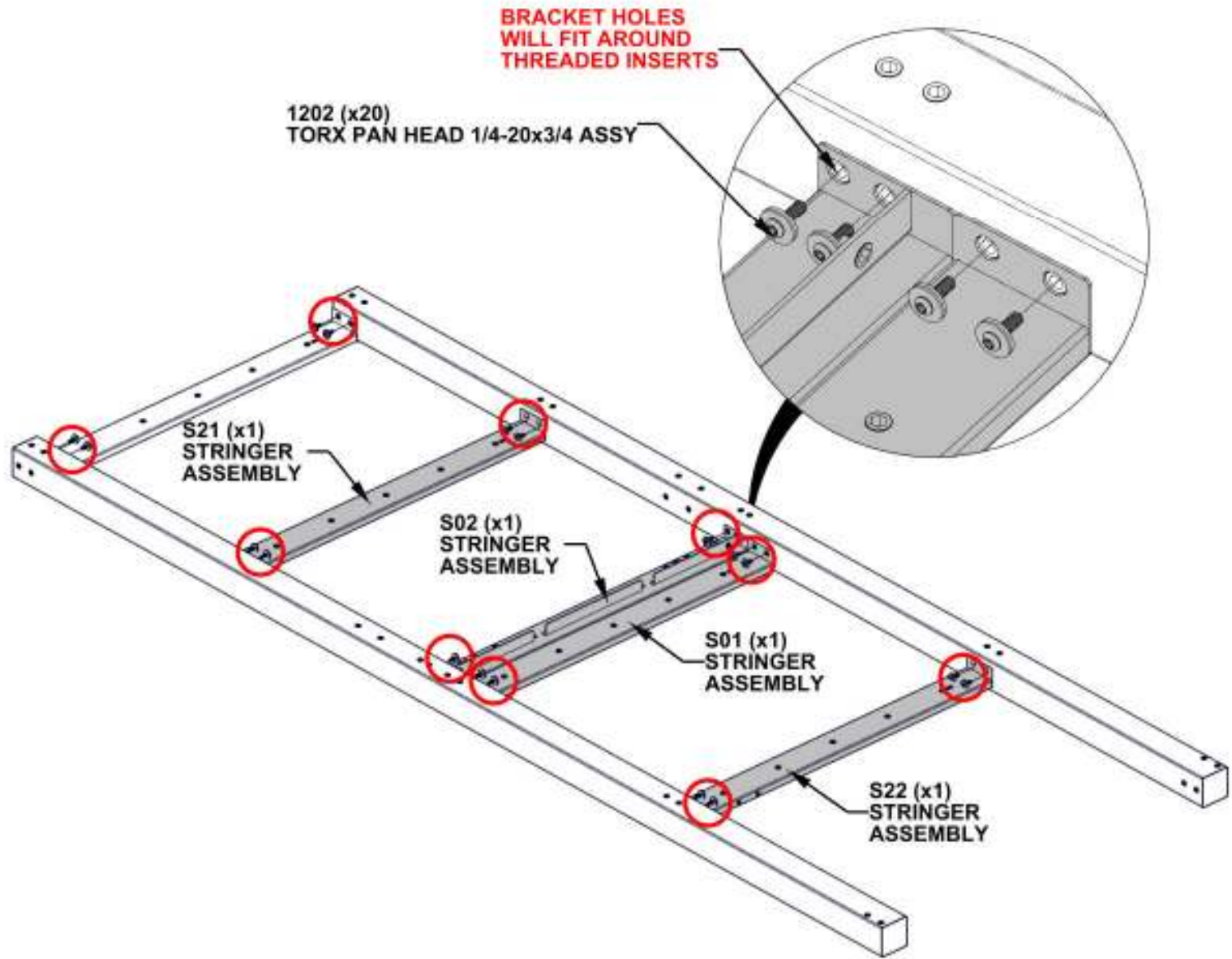


S22 STRINGER ASSEMBLY - A4M07133
(x1) 34 1/2"x3 1/8"x1 15/16" (50x80x877)



S02 STRINGER ASSEMBLY - A4M05684
(x1) 34 1/2"x3 1/8"x2" (50x80x877)

- SQUARE AS NEEDED AND TIGHTEN ALL HARDWARE.



STEP 3A - FORT ASSEMBLY

Qty	PartNo	Description
16	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



S04 STRINGER ASSEMBLY - A4M05686
(x1) 53 1/2"x3 1/8"x2 1/8" (80x80x1360)



S07 STRINGER ASSEMBLY - A4M05689
(x1) 51 9/16"x3 1/8"x1 15/16" (50x80x1309)

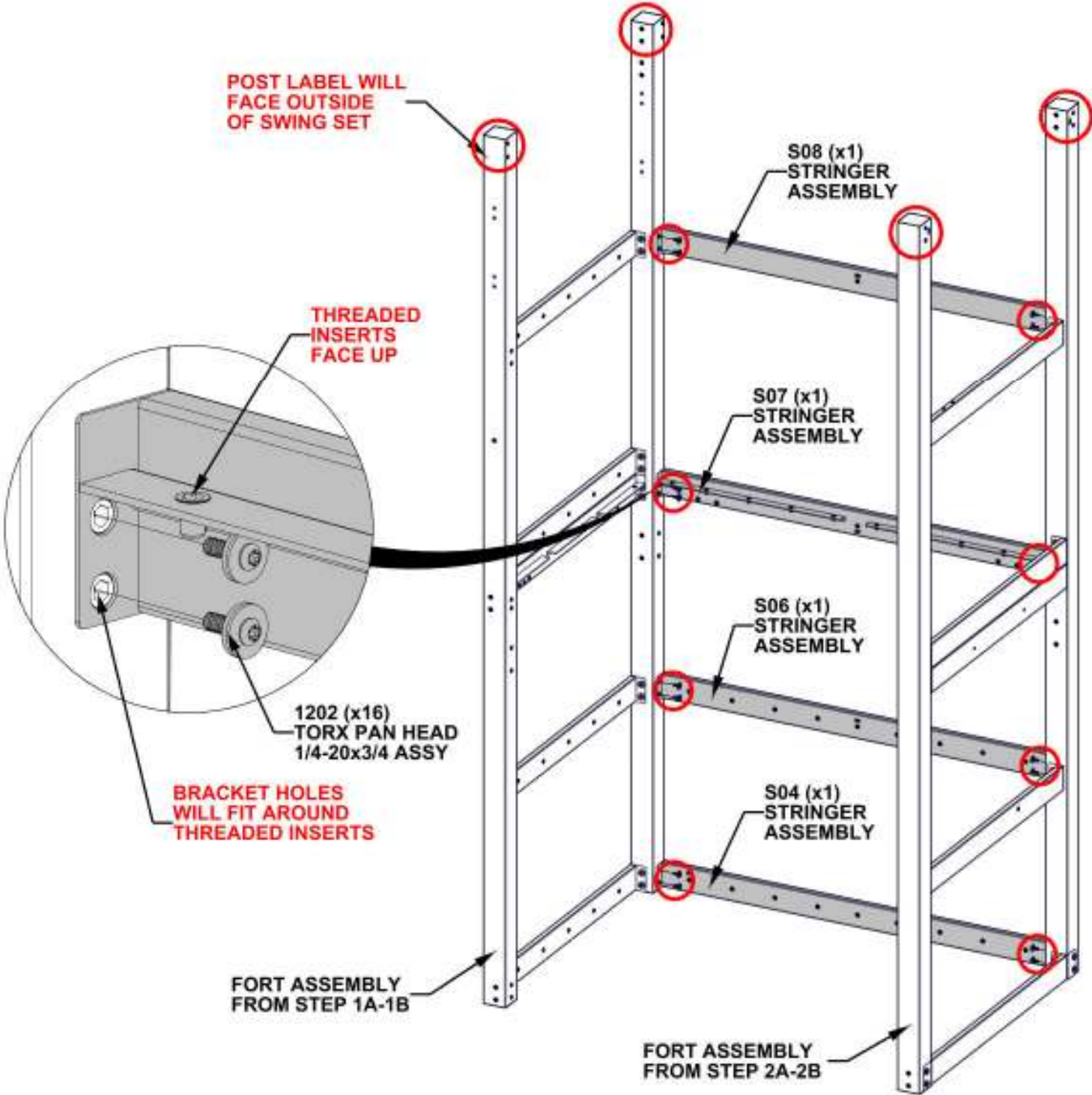


S06 STRINGER ASSEMBLY - A4M05688
(x1) 51 1/2"x3 1/8"x1 15/16" (50x80x1309)



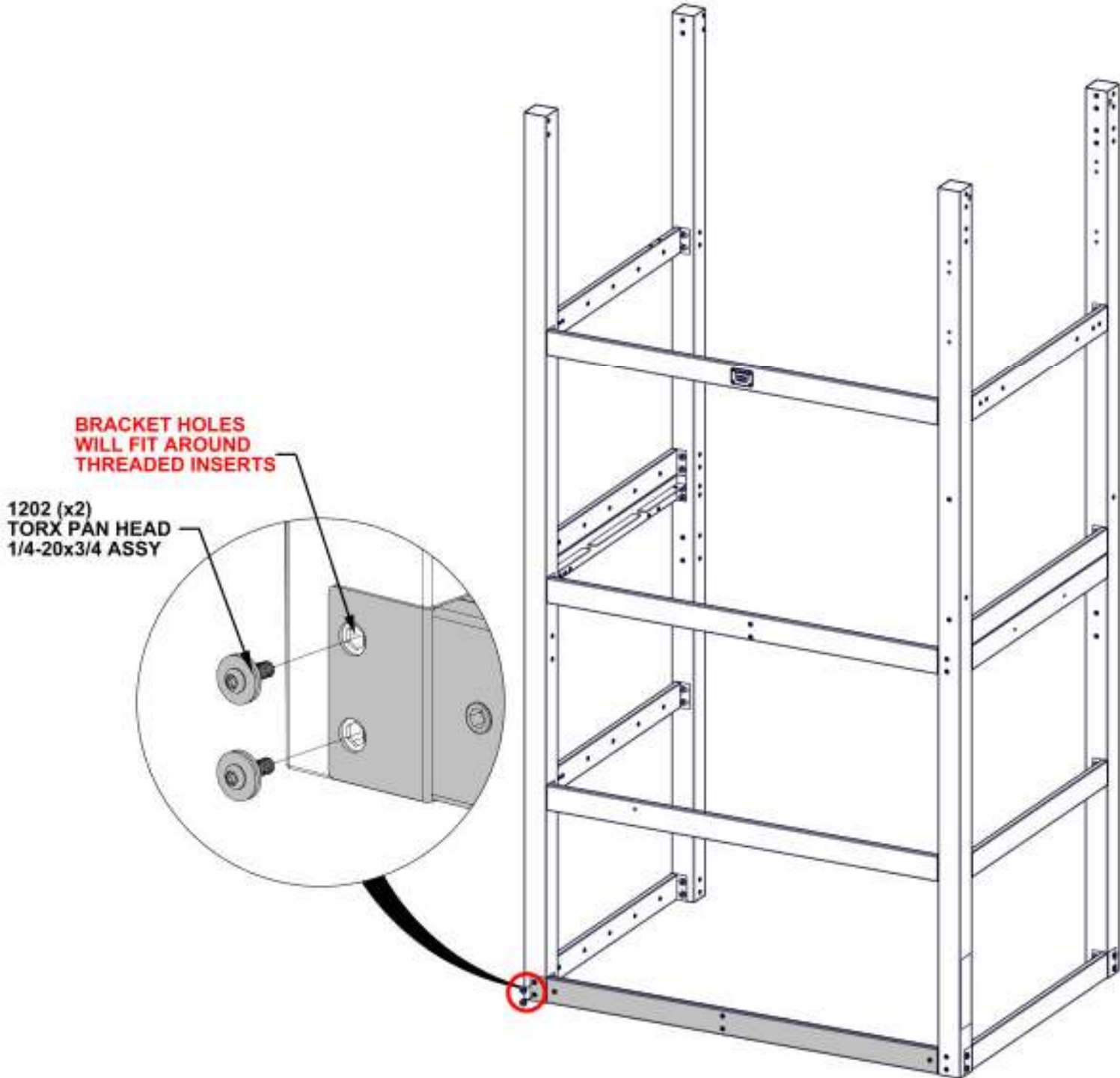
S08 STRINGER ASSEMBLY - A4M05690
(x1) 51 1/2"x3 1/8"x1 15/16" (50x80x1309)

- ORIENT STRINGERS AS SHOWN.
- SQUARE AS NEEDED AND TIGHTEN ALL HARDWARE.



STEP 3B - FORT ASSEMBLY

Qty	PartNo	Description
2	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



STEP 4A - FORT ASSEMBLY

Qty	PartNo	Description
8	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

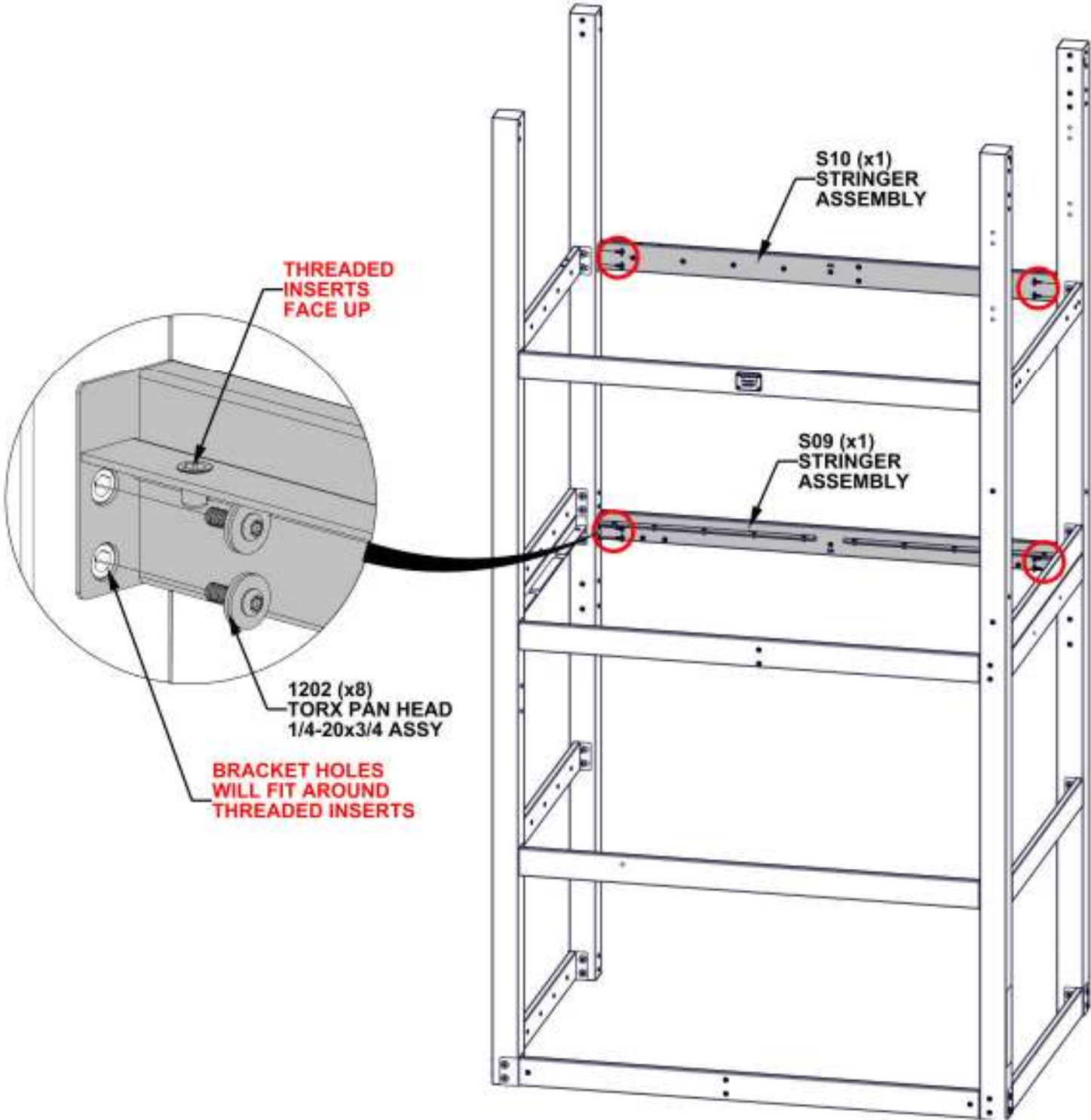


S09 STRINGER ASSEMBLY - A4M05691
(x1) 51 9/16"x3 1/8"x1 15/16" (50x80x1309)



S10 STRINGER ASSEMBLY - A4M06607
(x1) 51 1/2"x3 1/8"x1 15/16" (50x80x1309)

- ORIENT STRINGERS AS SHOWN.
- SQUARE AS NEEDED AND TIGHTEN ALL HARDWARE.



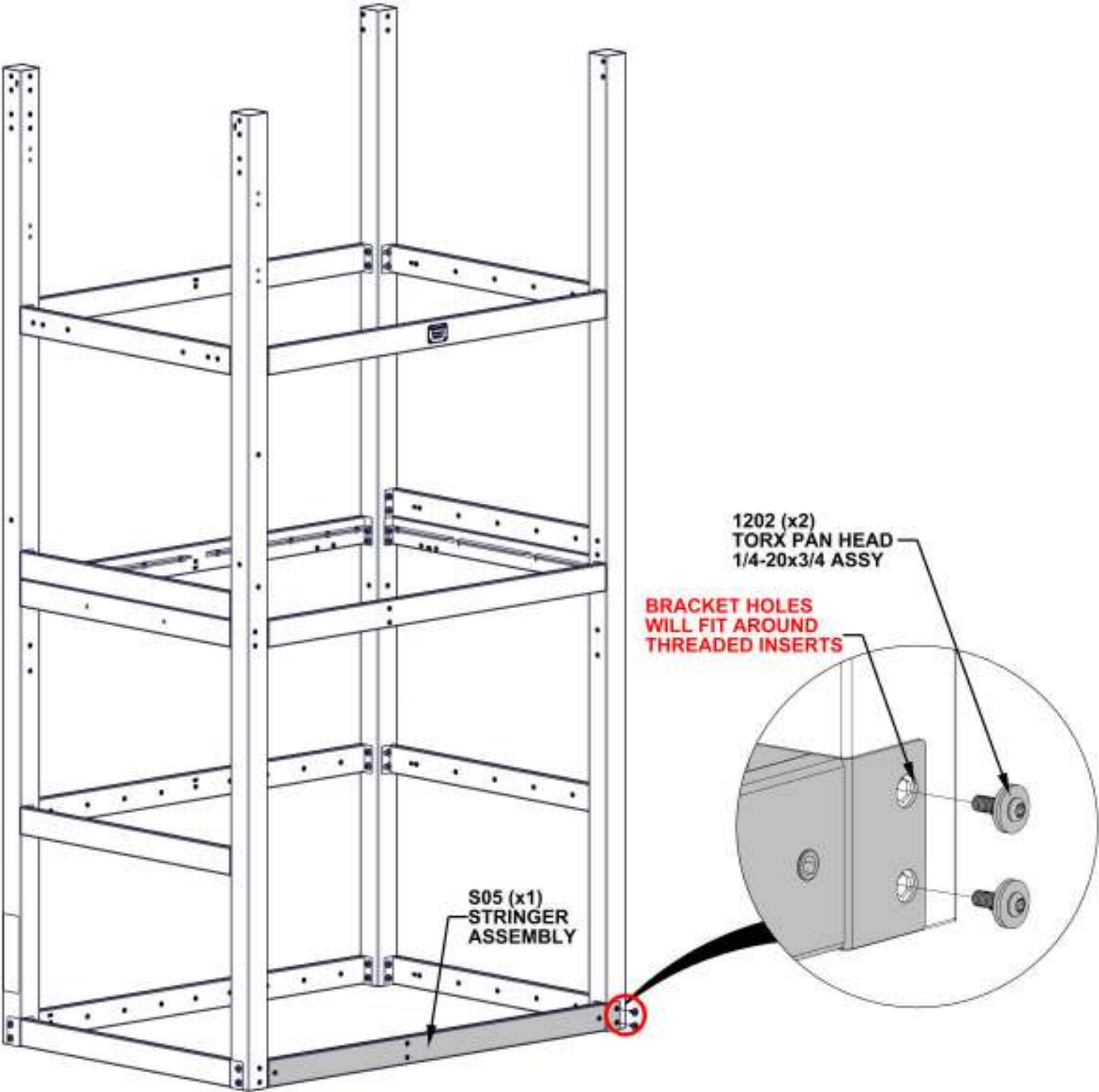
STEP 4B - FORT ASSEMBLY

Qty	PartNo	Description
2	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



S05 STRINGER ASSEMBLY - A4M05687
(x1) 53 1/2"x3 1/8"x2 1/8" (54x80x1360)

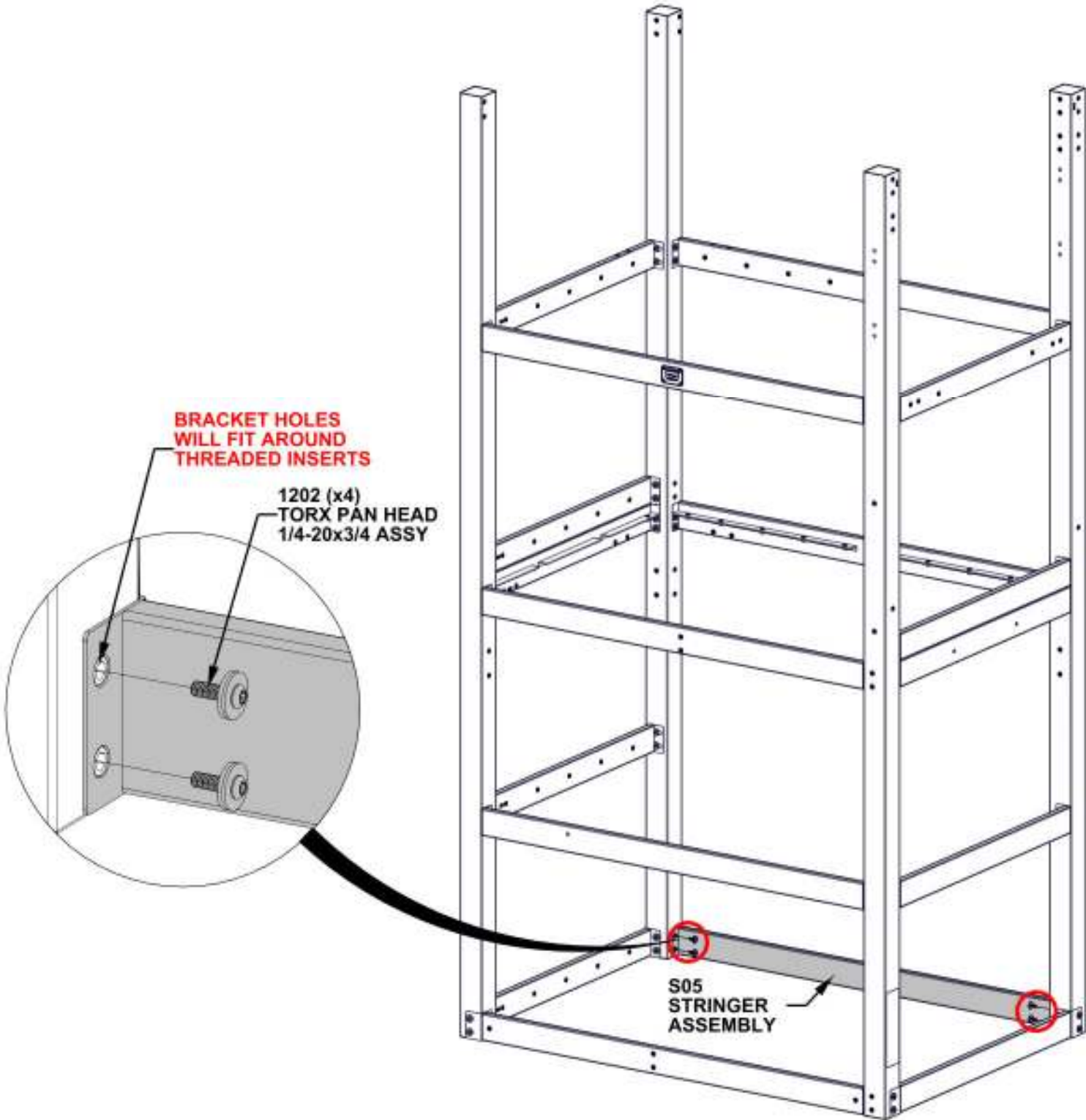
- HAND TIGHTEN ONLY.



STEP 4C - FORT ASSEMBLY

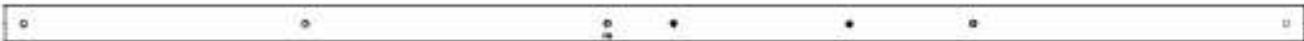
Qty	PartNo	Description
4	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

- SQUARE AS NEEDED AND TIGHTEN ALL HARDWARE.

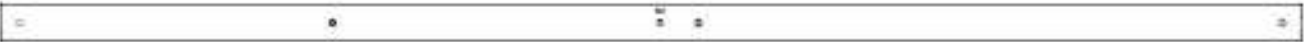


STEP 5 - FORT ASSEMBLY

Qty	PartNo	Description
5	H101387	BOLT WH 1/4x1 1/2 BLK LT

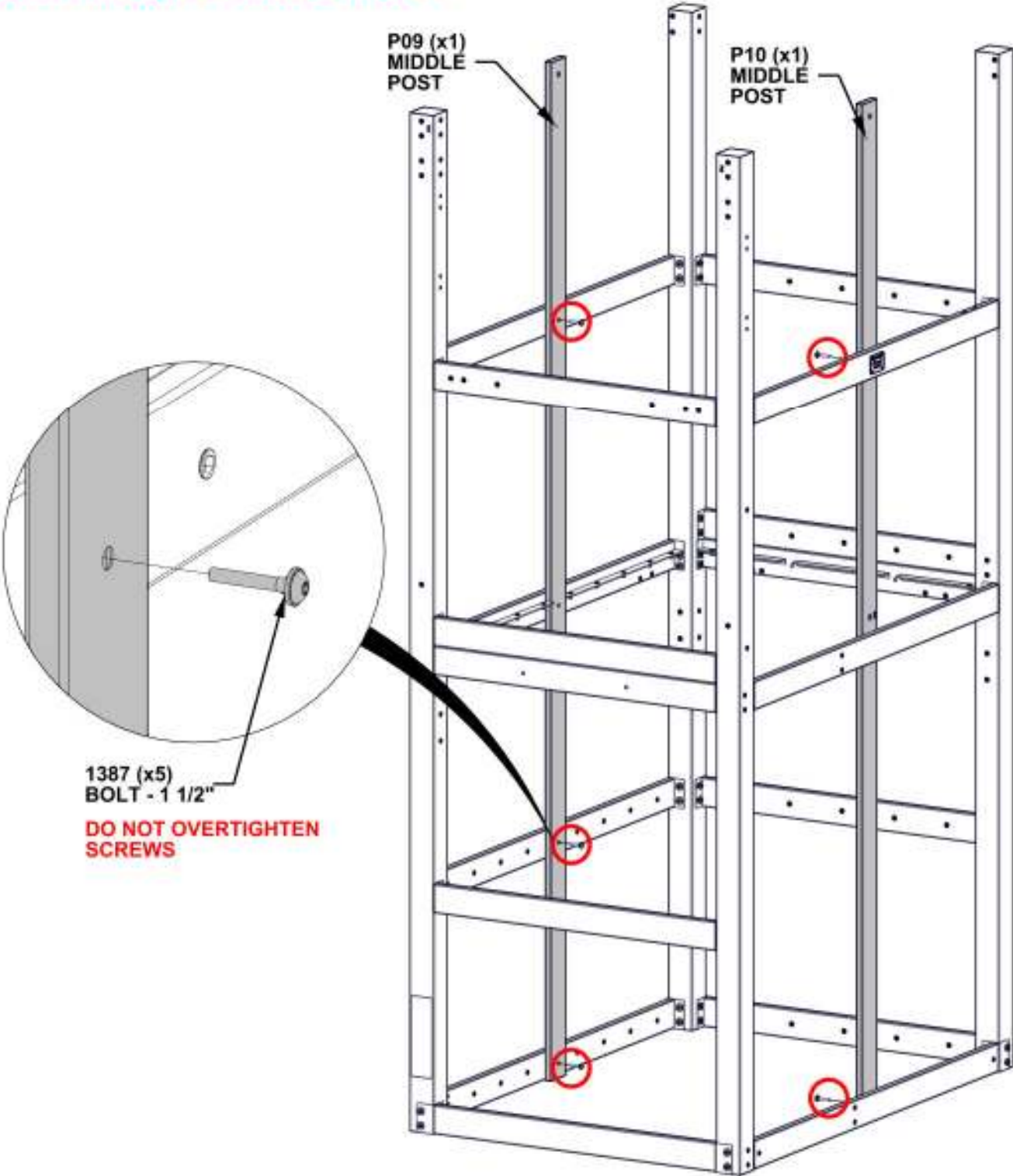


P09 MIDDLE POST - A4M05693
(x1) 110 3/4"x3 1/8"x13/16" (20x80x2814)



P10 MIDDLE POST - A4M05694
(x1) 110 3/4"x3 1/8"x13/16" (20x80x2814)

- ALIGN THRU HOLES WITH THREADED INSERTS IN STRINGERS.
- SIDE WITH LABEL WILL FACE OUTSIDE OF SWING SET.



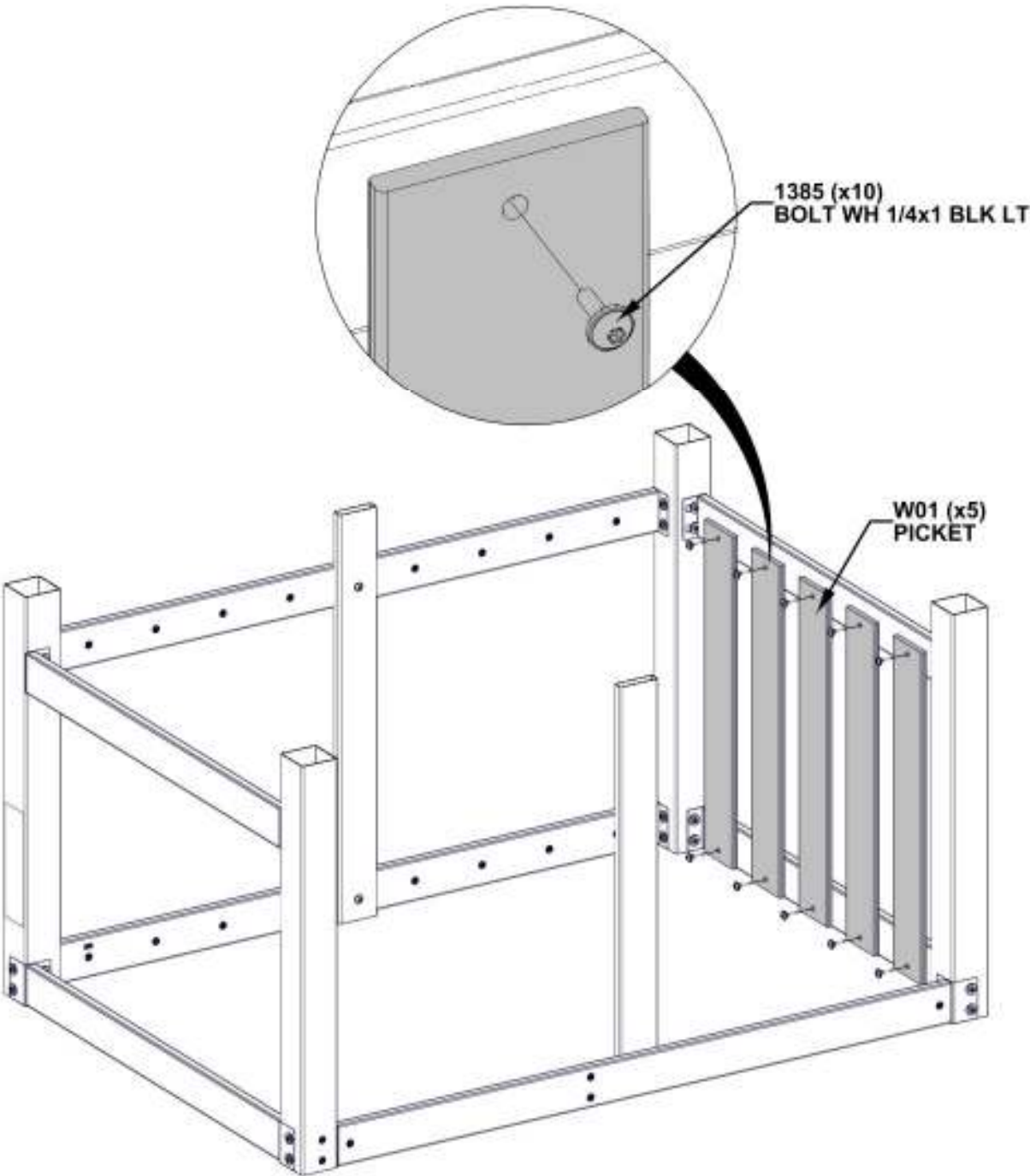
STEP 6 - FORT ASSEMBLY

Qty	PartNo	Description
10	H101385	BOLT WH 1/4x1 BLK LT



W01 PICKET - A5C00004
(x5) 25 1/2"x3 15/16"x7/16" (11x100x648)

- THE POSTS AND STRINGERS ARE ONLY PARTIALLY SHOWN.
- ALIGN THRU HOLES WITH THREADED INSERTS IN STRINGERS.



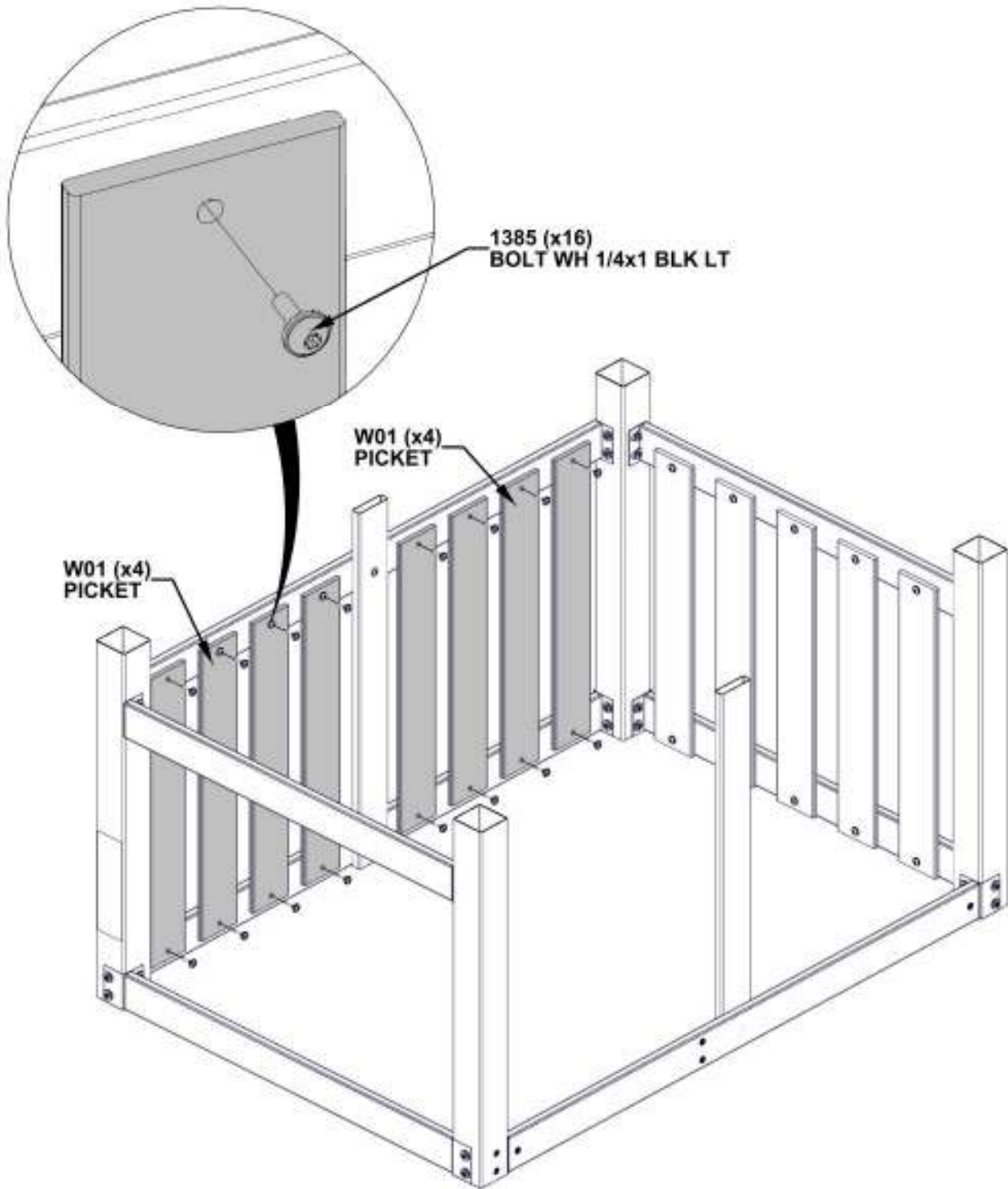
STEP 7 - FORT ASSEMBLY

Qty	PartNo	Description
16	H101385	BOLT WH 1/4x1 BLK LT



W01 PICKET - A5C00004
(x8) 25 1/2"x3 15/16"x7/16" (11x100x648)

- THE POSTS AND STRINGERS ARE ONLY PARTIALLY SHOWN.
- ALIGN THRU HOLES WITH THREADED INSERTS IN STRINGERS.



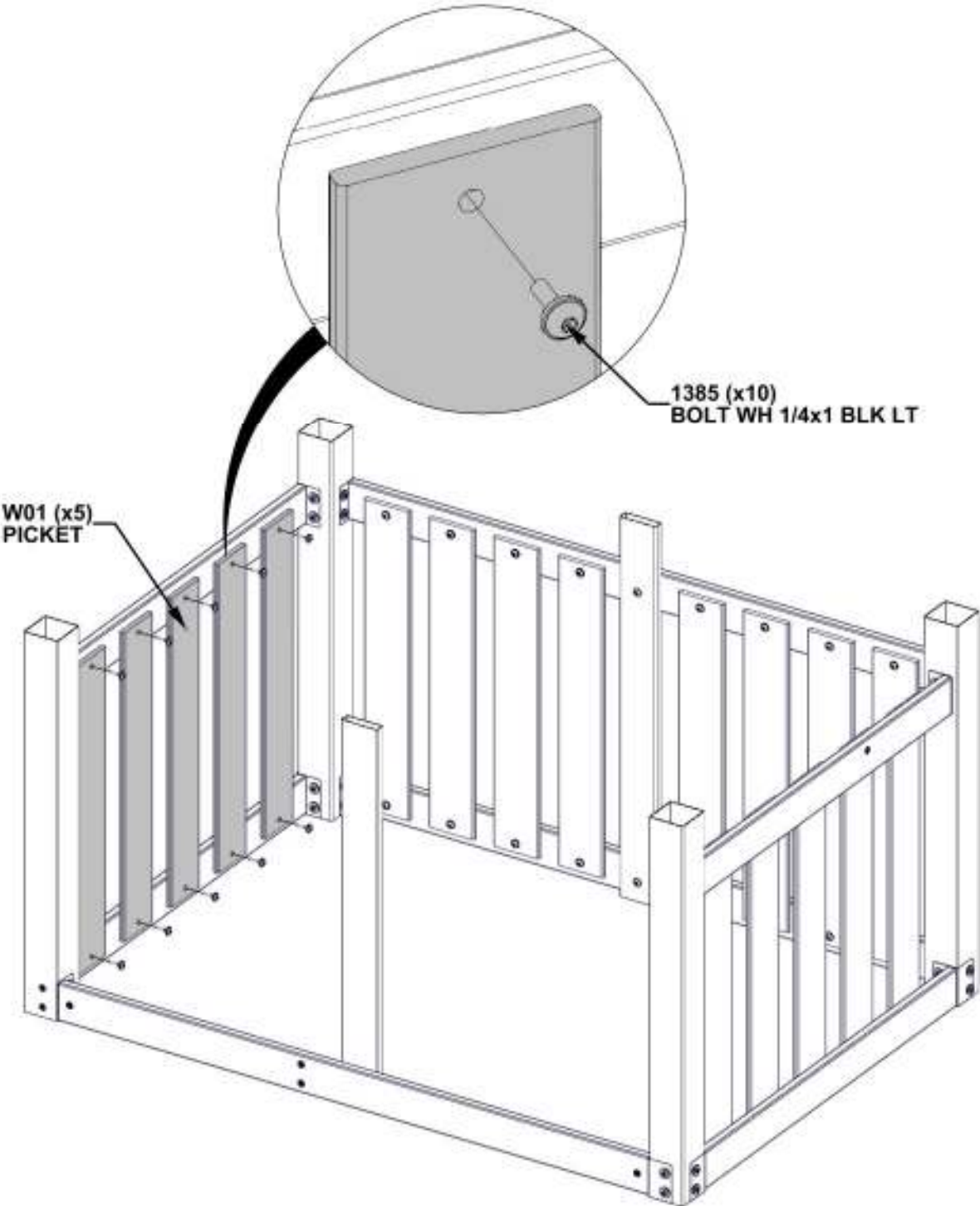
STEP 8 - FORT ASSEMBLY

Qty	PartNo	Description
10	H101385	BOLT WH 1/4x1 BLK LT



W01 PICKET - A5C00004
(x5) 25 1/2"x3 15/16"x7 1/16" (11x100x648)

- THE POSTS AND STRINGERS ARE ONLY PARTIALLY SHOWN.
- ALIGN THRU HOLES WITH THREADED INSERTS IN STRINGERS.



STEP 9 - FORT ASSEMBLY

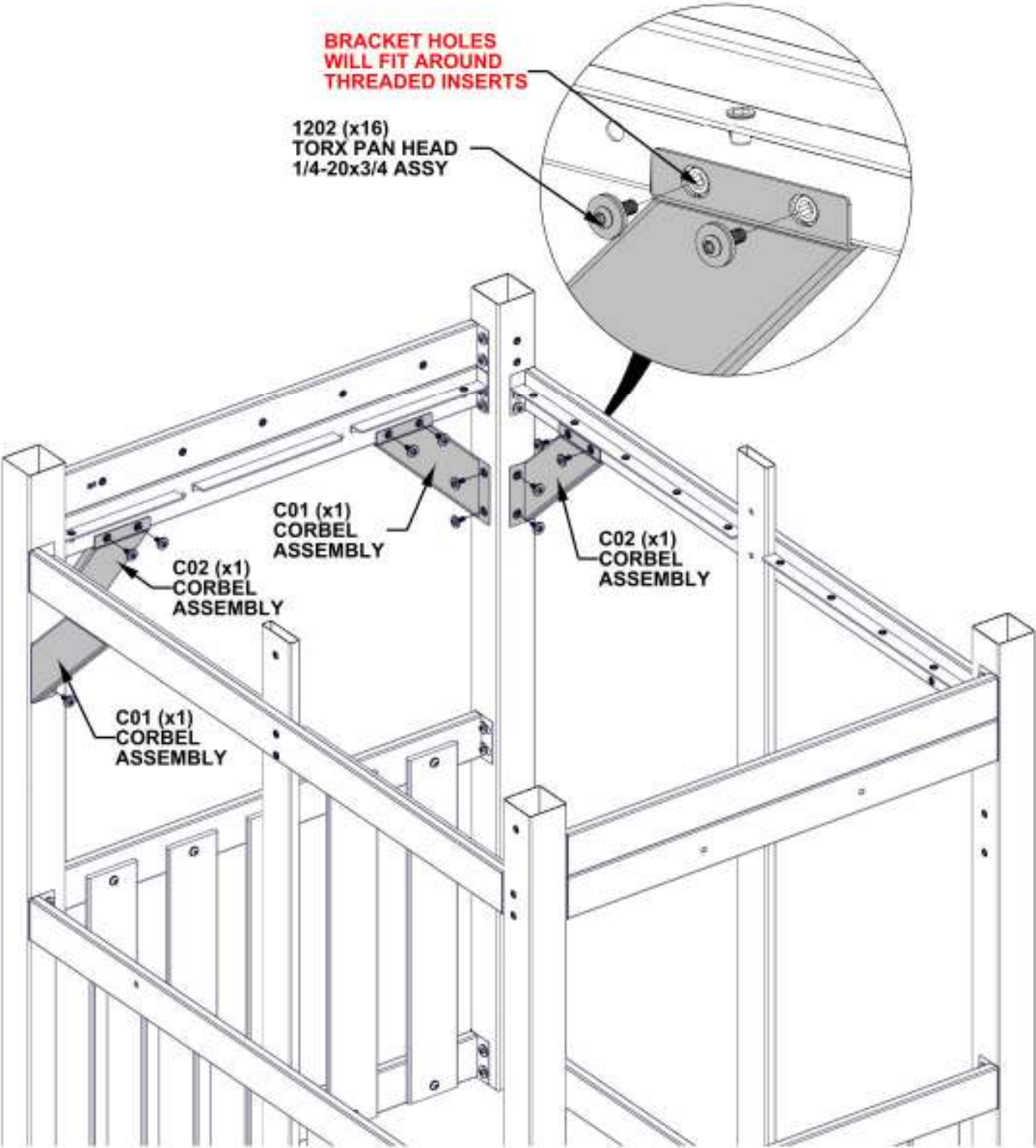
Qty	PartNo	Description
16	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



C01 CORBEL ASSEMBLY - A4M05701
(x2) 12 1/8"x3 3/4"x2" (50x95x309)

C02 CORBEL ASSEMBLY - A4M05702
(x2) 12 1/4"x3 3/4"x1 15/16" (50x96x309)

- THE POSTS AND STRINGERS ARE ONLY PARTIALLY SHOWN.



STEP 10 - FORT ASSEMBLY

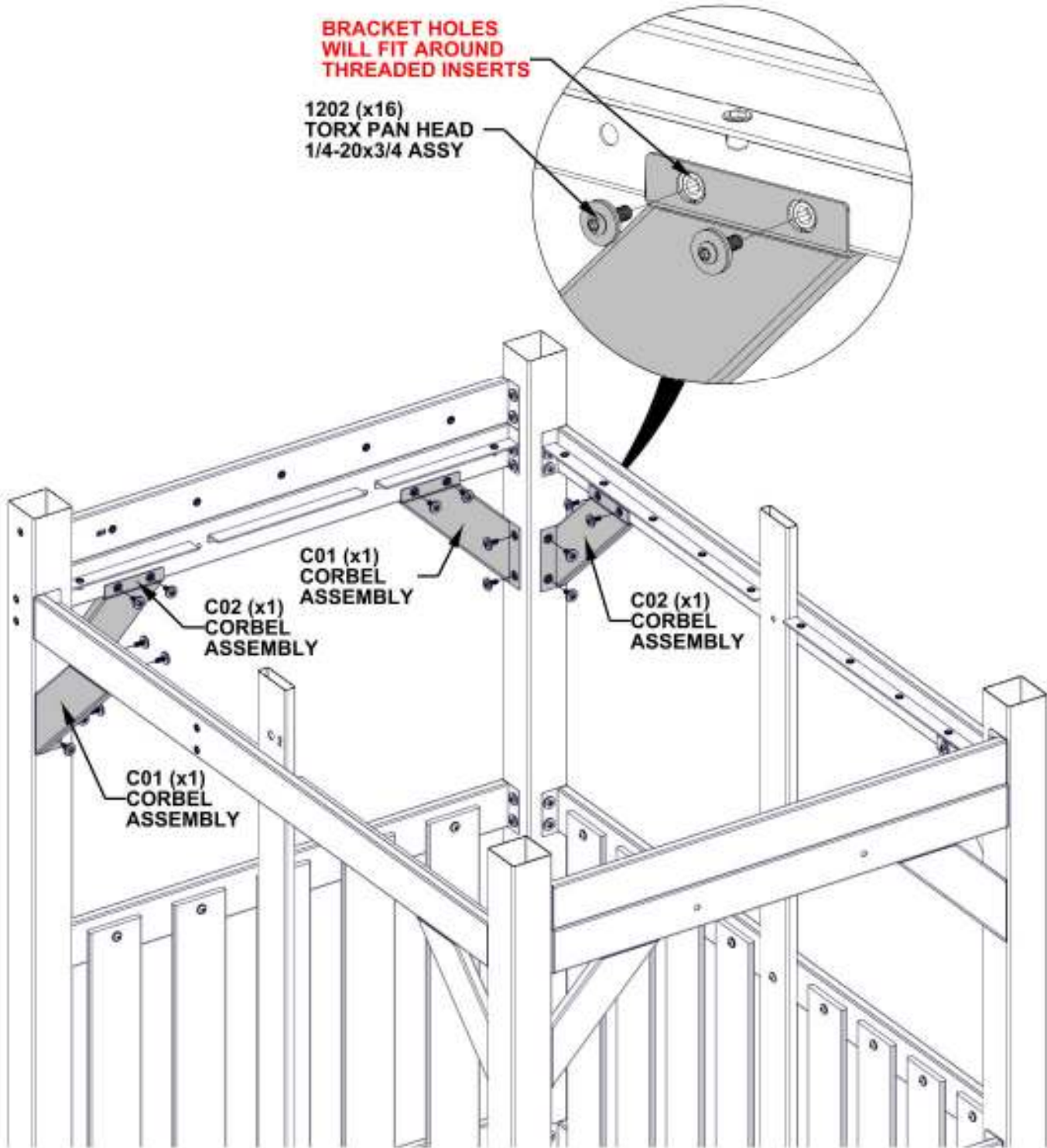
Qty	PartNo	Description
16	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



C01 CORBEL ASSEMBLY - A4M05701
(x2) 12 1/8"x3 3/4"x2" (50x95x309)

C02 CORBEL ASSEMBLY - A4M05702
(x2) 12 1/4"x3 3/4"x1 15/16" (50x96x309)

- THE POSTS AND STRINGERS ARE ONLY PARTIALLY SHOWN.

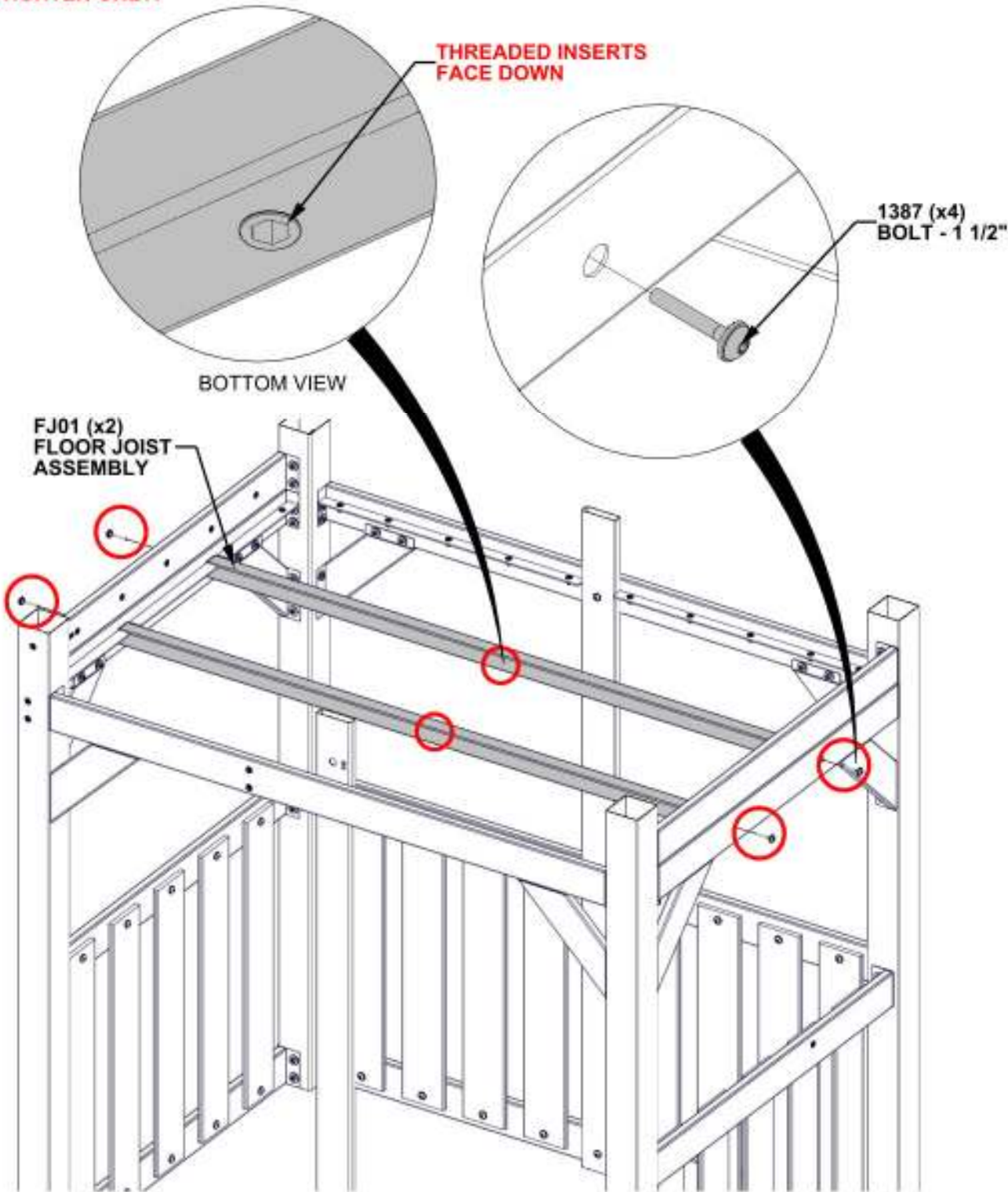


STEP 11 - FORT ASSEMBLY

Qty	PartNo	Description
4	H101387	BOLT WH 1/4x1 1/2 BLK LT

FJ01 FLOOR JOIST ASSEMBLY - A4M05699
(x2) 1 3/8"x1 3/8"x55 7/8" (35x35x1419)

- THE POSTS AND STRINGERS ARE ONLY PARTIALLY SHOWN.
- HAND TIGHTEN ONLY.



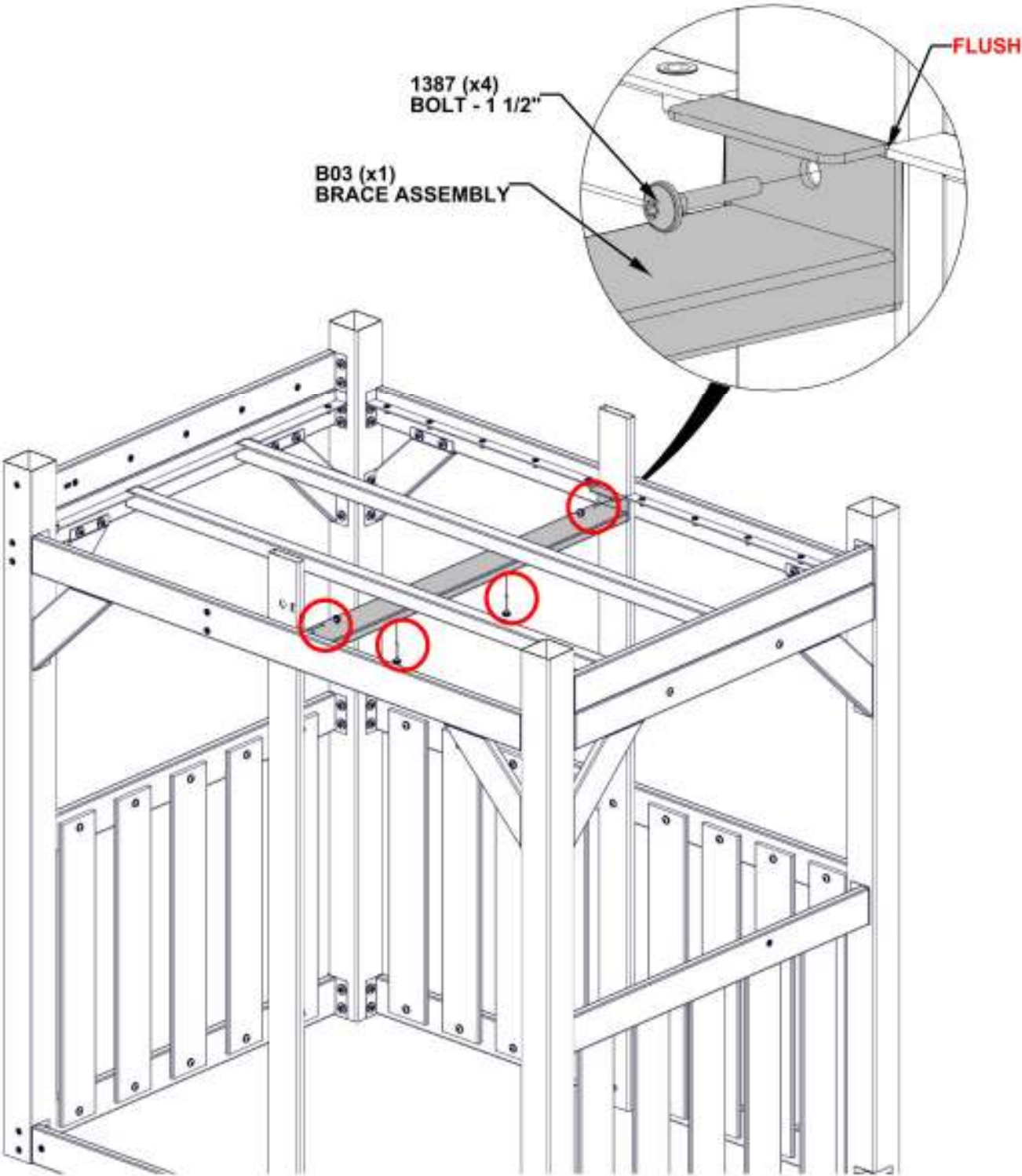
STEP 12 - FORT ASSEMBLY

Qty	PartNo	Description
4	H101387	BOLT WH 1/4x1 1/2 BLK LT



B03 BRACE ASSEMBLY - A4M06820
(x1) 37 1/8"x3 1/8"x2 1/8" (56x80x944)

- THE POSTS AND STRINGERS ARE ONLY PARTIALLY SHOWN.
- **TIGHTEN ALL HARDWARE.**



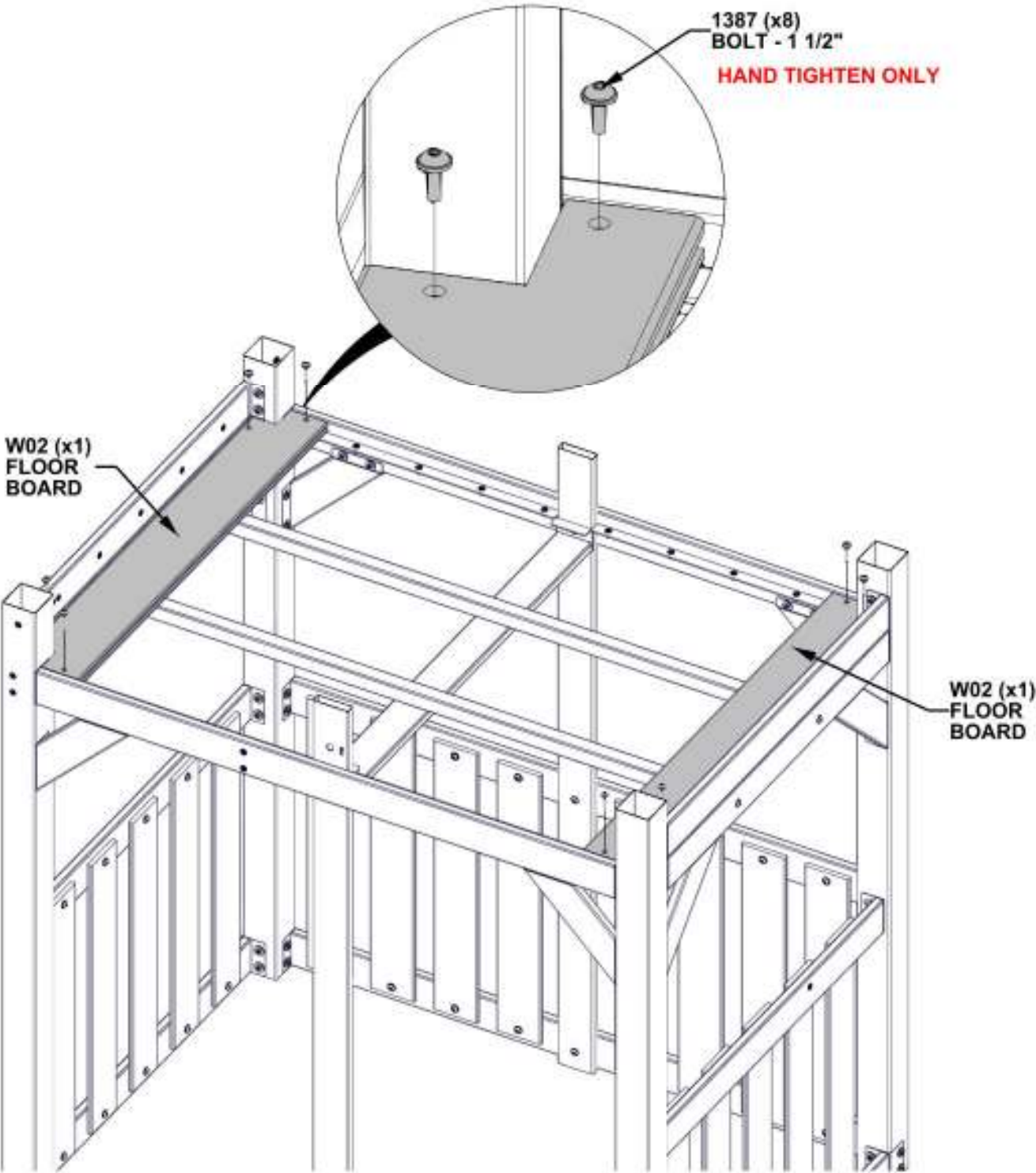
STEP 13 - FORT ASSEMBLY

Qty	PartNo	Description
8	H101387	BOLT WH 1/4x1 1/2 BLK LT



W02 FLOOR BOARD - A5C00023
(x2) 38 3/4"x5 1/2"x7/8" (20x140x984)

- THE POSTS AND STRINGERS ARE ONLY PARTIALLY SHOWN.
- ALIGN THRU HOLES WITH THREADED INSERTS IN STRINGERS.



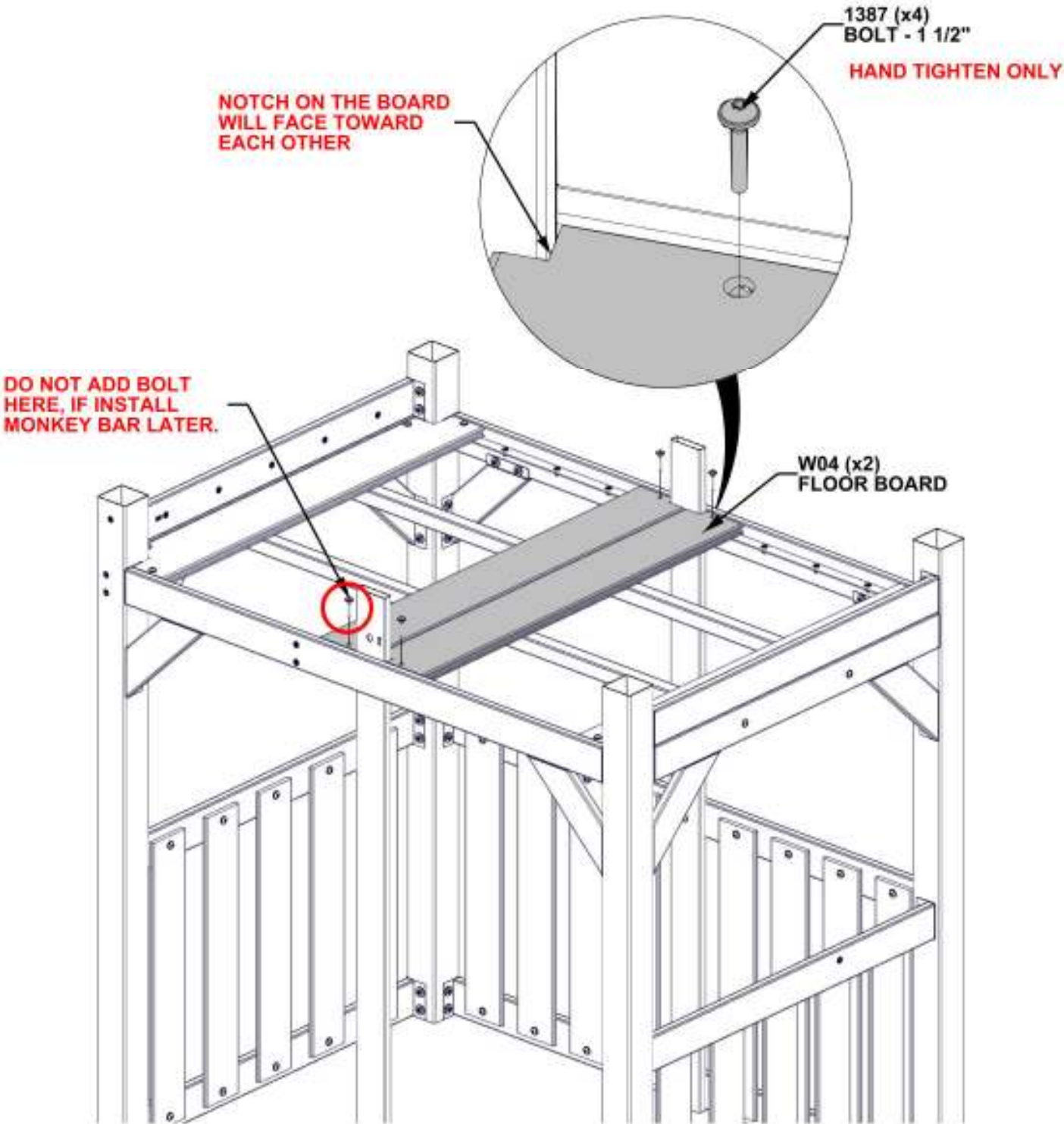
STEP 14 - FORT ASSEMBLY

Qty	PartNo	Description
4	H101387	BOLT WH 1/4x1 1/2 BLK LT



W04 FLOOR BOARD - A5C00025
(x2) 38 3/4"x5 1/2"x7/8" (23x140x984)

- THE POSTS AND STRINGERS ARE ONLY PARTIALLY SHOWN.
- ALIGN THRU HOLES WITH THREADED INSERTS IN STRINGERS.



STEP 15 - FORT ASSEMBLY

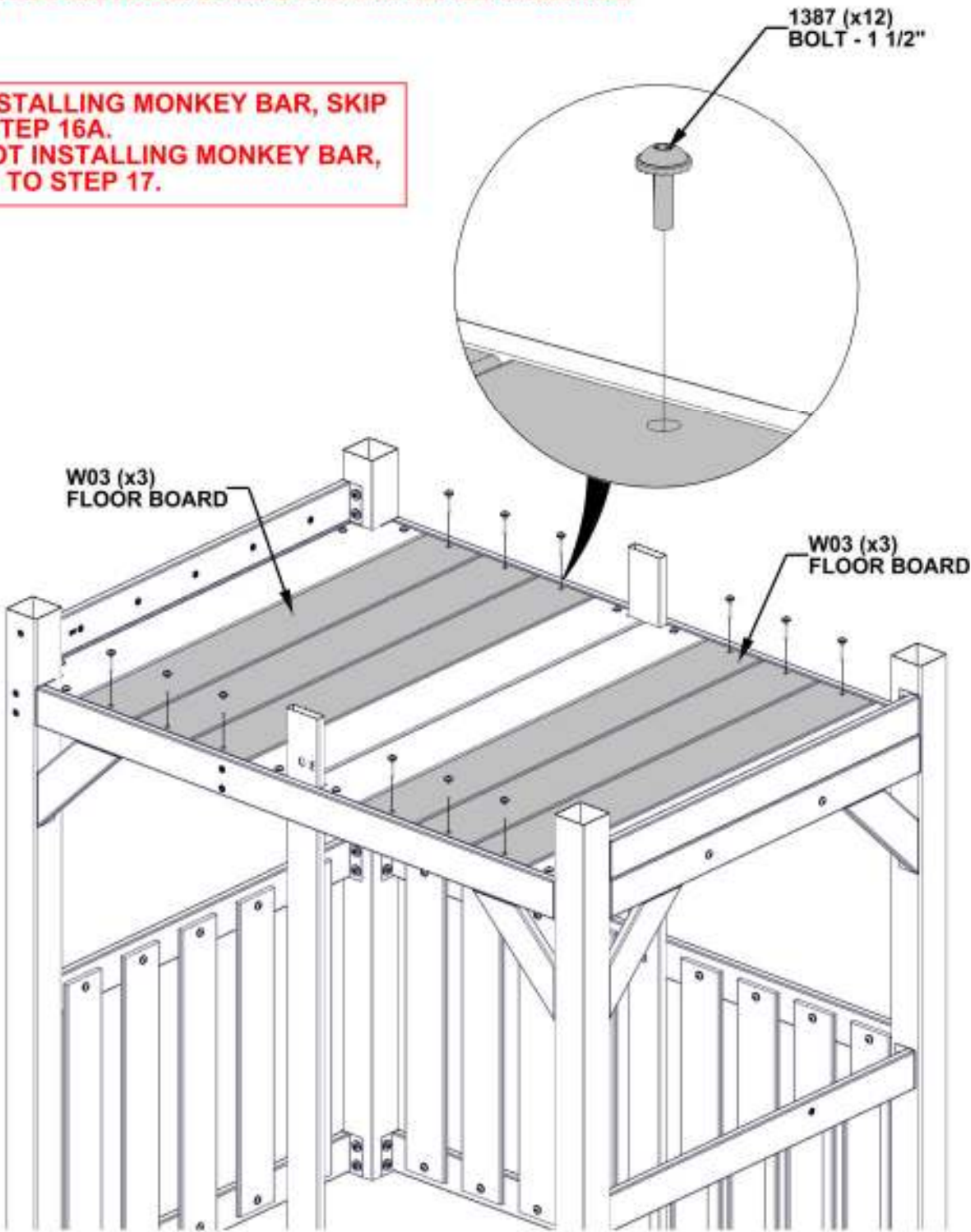
Qty	PartNo	Description
12	H101387	BOLT WH 1/4x1 1/2 BLK LT



W03 FLOOR BOARD - A5C00024
(x6) 38 3/4"x5 1/2"x7/8" (20x140x984)

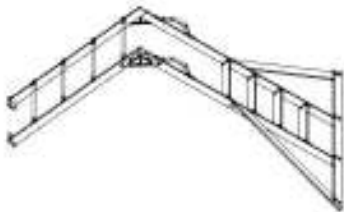
- THE POSTS AND STRINGERS ARE ONLY PARTIALLY SHOWN.
- ALIGN THRU HOLES WITH THREADED INSERTS IN STRINGERS.
- **EVENLY SPACE ALL FLOOR BOARDS AND TIGHTEN ALL HARDWARE.**

IF INSTALLING MONKEY BAR, SKIP TO STEP 16A.
IF NOT INSTALLING MONKEY BAR, SKIP TO STEP 17.



STEP 16A - MONKEY BAR ASSEMBLY (OPTIONAL)

Qty	PartNo	Description
2	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



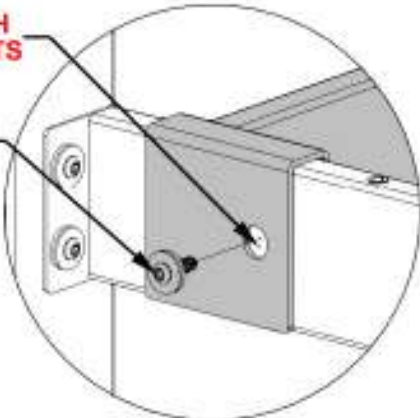
MONKEY BAR ASSEMBLY

FOR ASSEMBLY OF THE MONKEY BAR, PLEASE REFER TO THE MONKEY BAR ASSEMBLY MANUAL FOUND IN THE MONKEY BAR BOX.

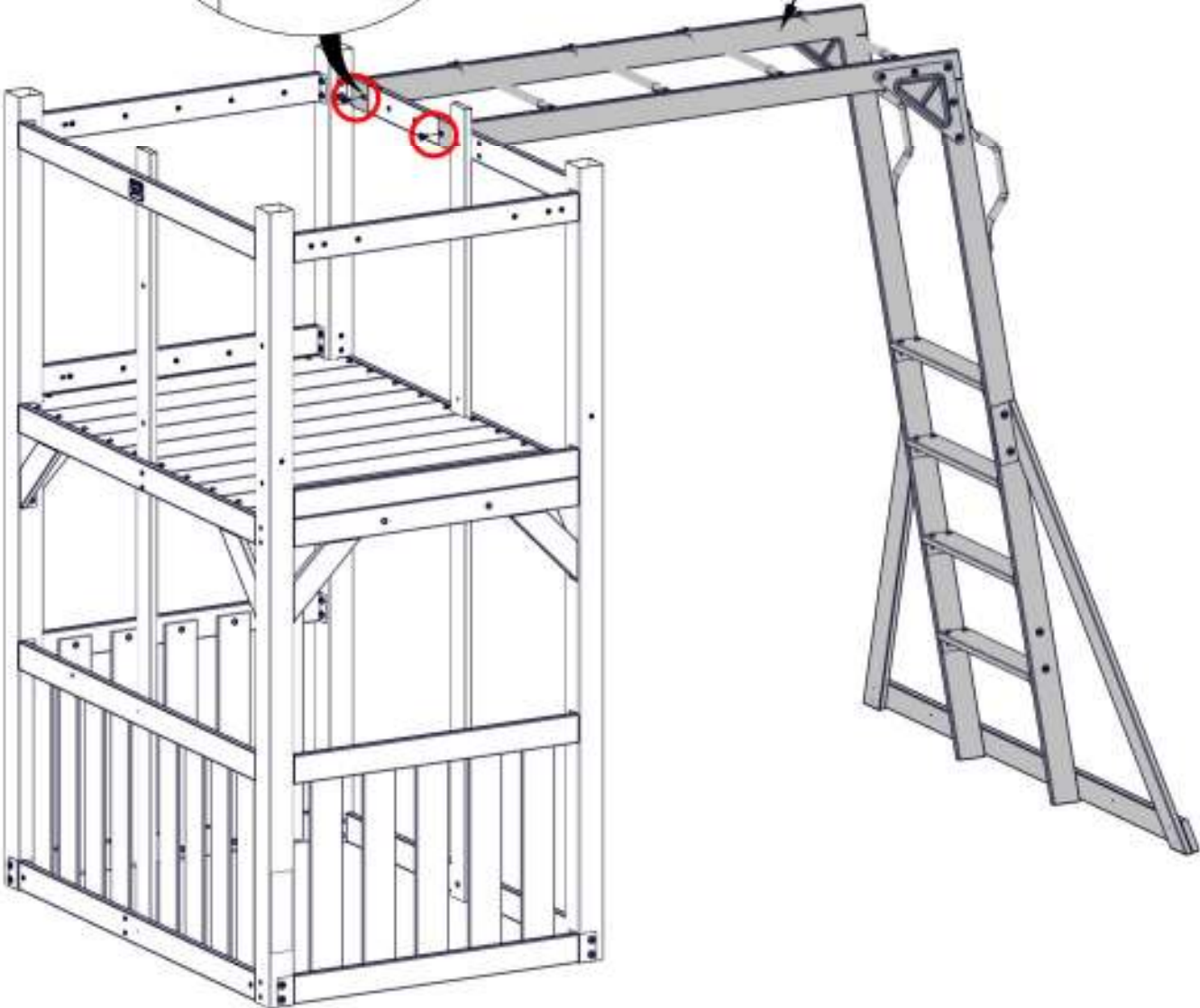
- THE POSTS AND STRINGERS ARE ONLY PARTIALLY SHOWN.

ALIGN HOLES WITH
THREADED INSERTS

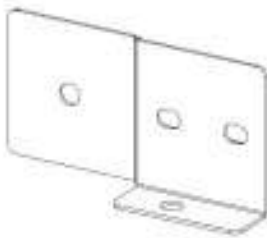
1202 (x2)
TORX PAN HEAD
1/4-20x3/4 ASSY



MONKEY BAR
ASSEMBLY



STEP 16B - MONKEY BAR ASSEMBLY (OPTIONAL)

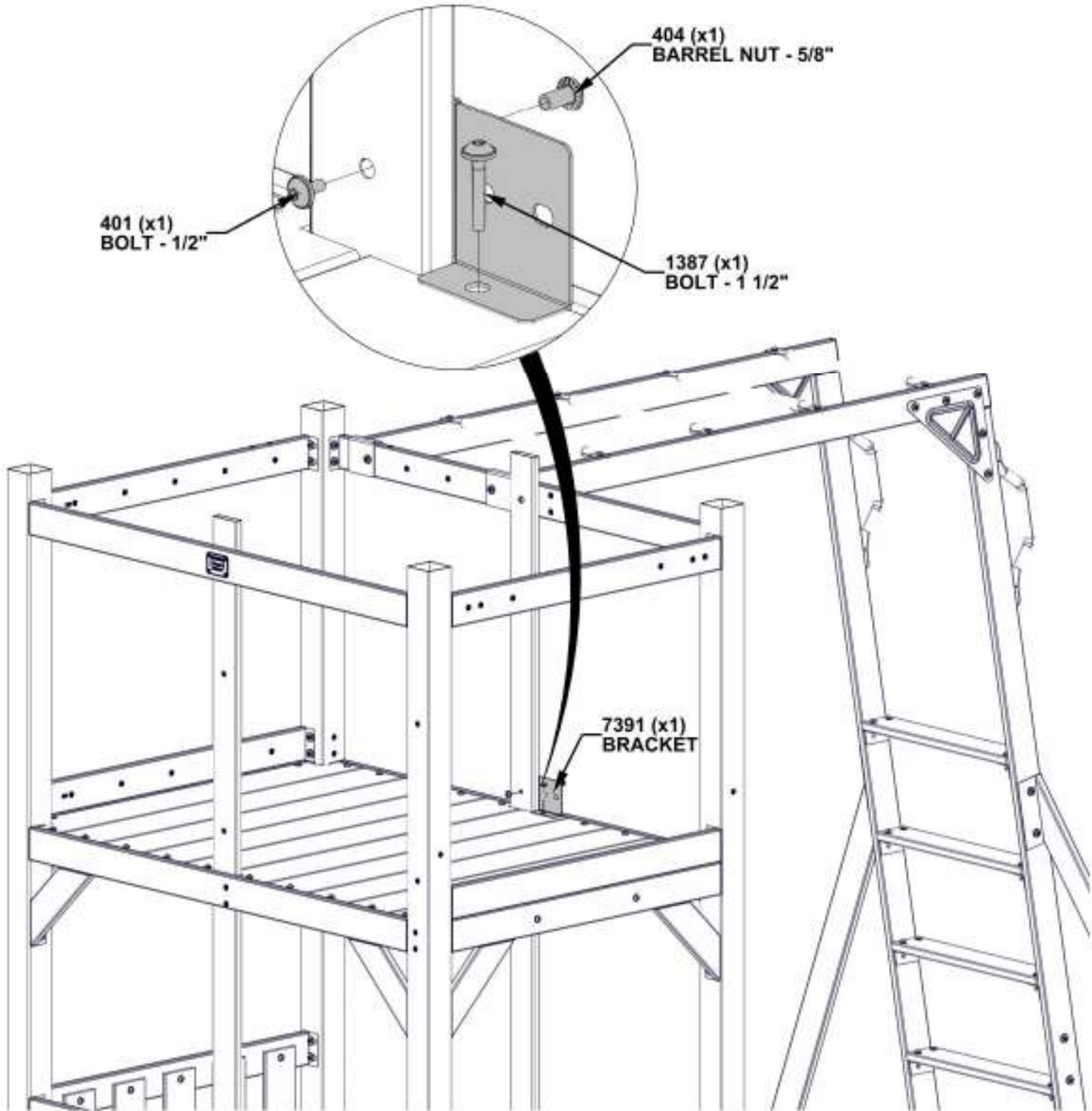


A4M07391 BRACKET
(x1)

Qty	PartNo	Description
1	H100401	BOLT WH 1/4x1/2 BLK
1	H100404	NUT BARREL WH 1/4X5/8 BLK
1	H101387	BOLT WH 1/4x1 1/2 BLK LT

FOR ASSEMBLY OF THE BRACKET AND
HARDWARE, PLEASE FOUND THEM IN
THE MONKEY BAR BOX.

- THE POSTS AND STRINGERS ARE ONLY PARTIALLY SHOWN.
- ALIGN PILOT HOLES.



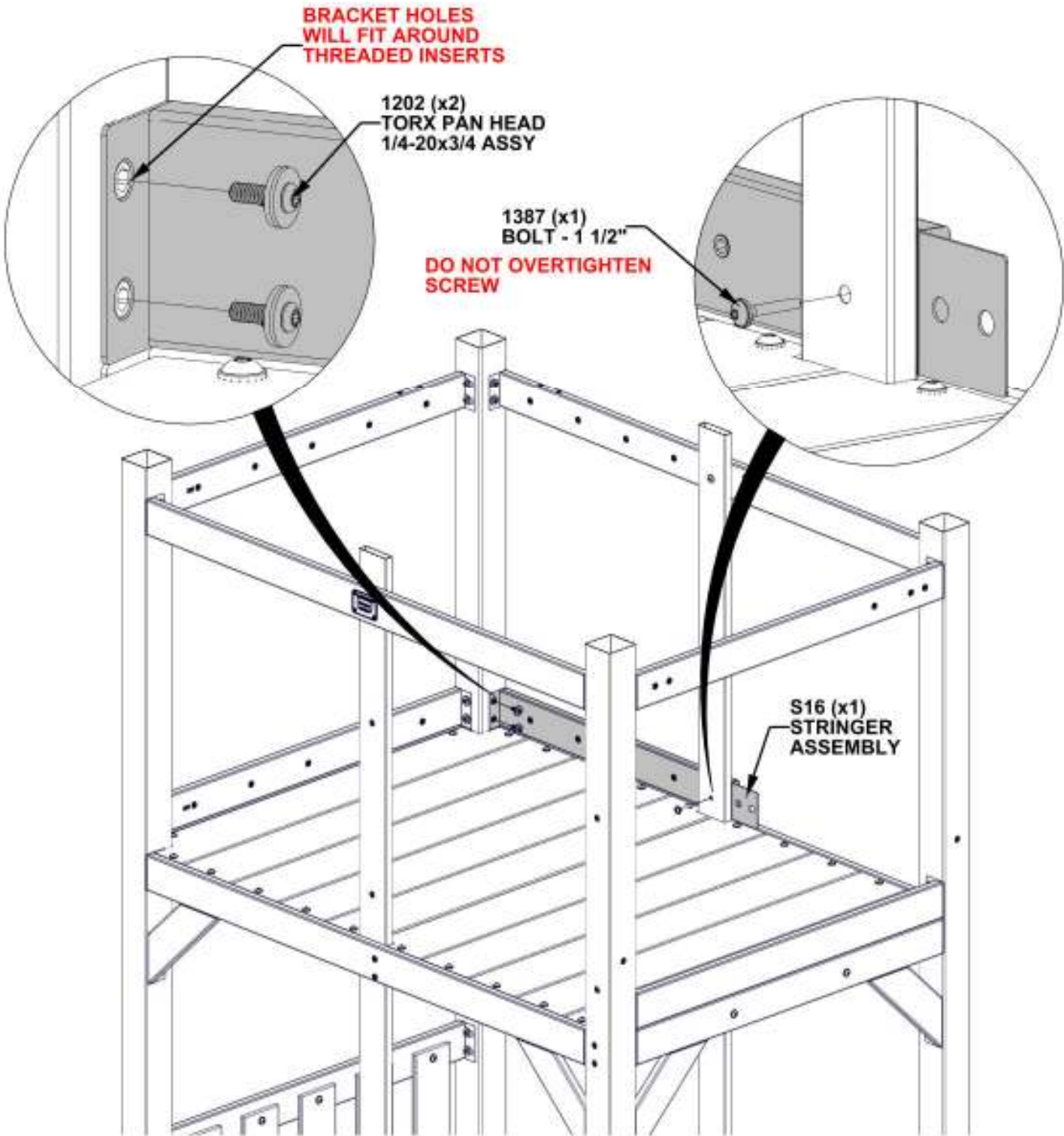
STEP 17 - FORT ASSEMBLY

Qty	PartNo	Description
2	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY
1	H101387	BOLT WH 1/4x1 1/2 BLK LT



S16 STRINGER ASSEMBLY - A4M06606
(x1) 30 3/8"x3 1/8"x2" (50x80x772)

- THE POSTS AND STRINGERS ARE ONLY PARTIALLY SHOWN.



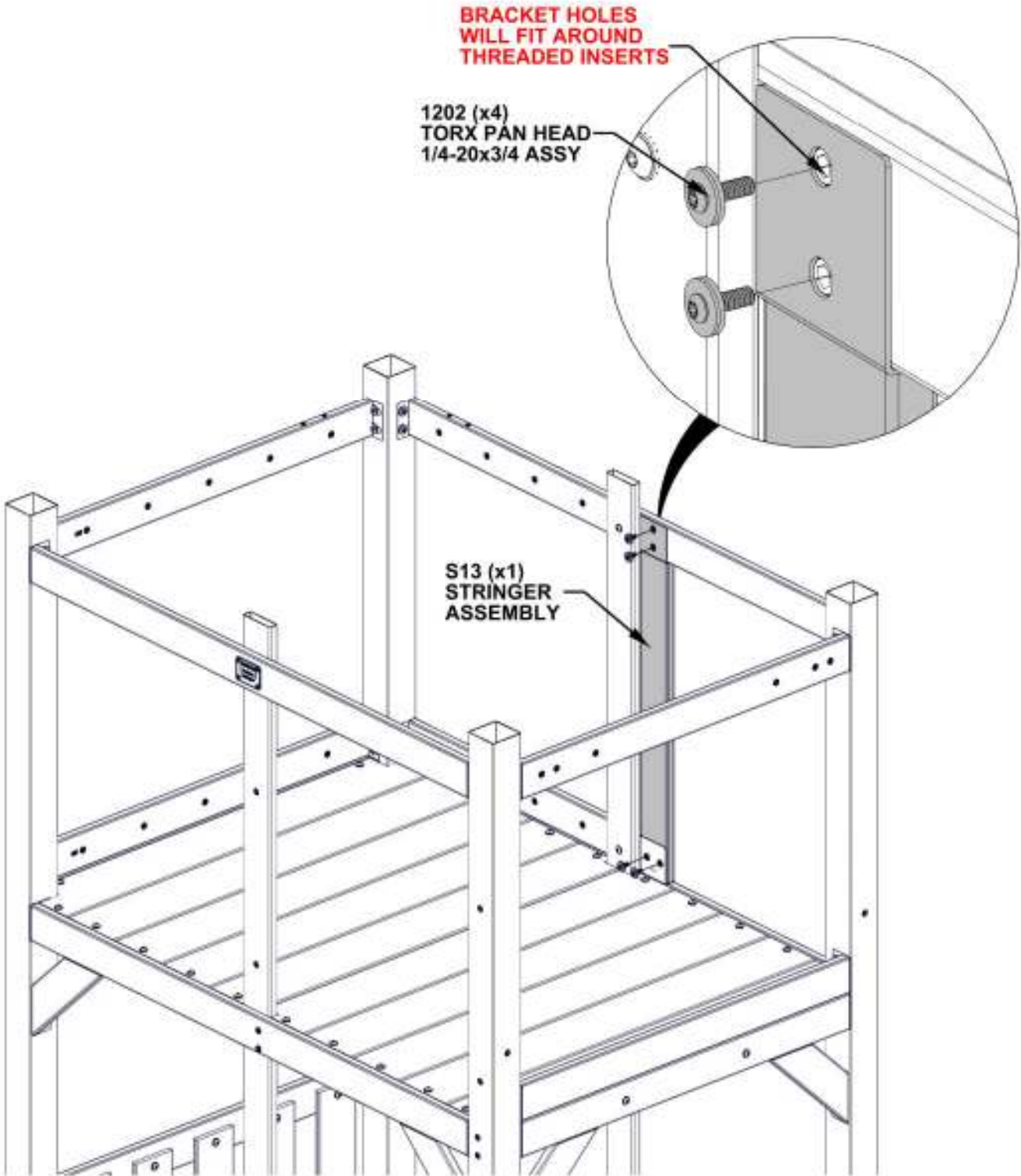
STEP 18 - FORT ASSEMBLY

Qty	PartNo	Description
4	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



S13 STRINGER ASSEMBLY - A4M06609
(x1) 31"x3 1/8"x13/16" (20x60x786)

- THE POSTS AND STRINGERS ARE ONLY PARTIALLY SHOWN.



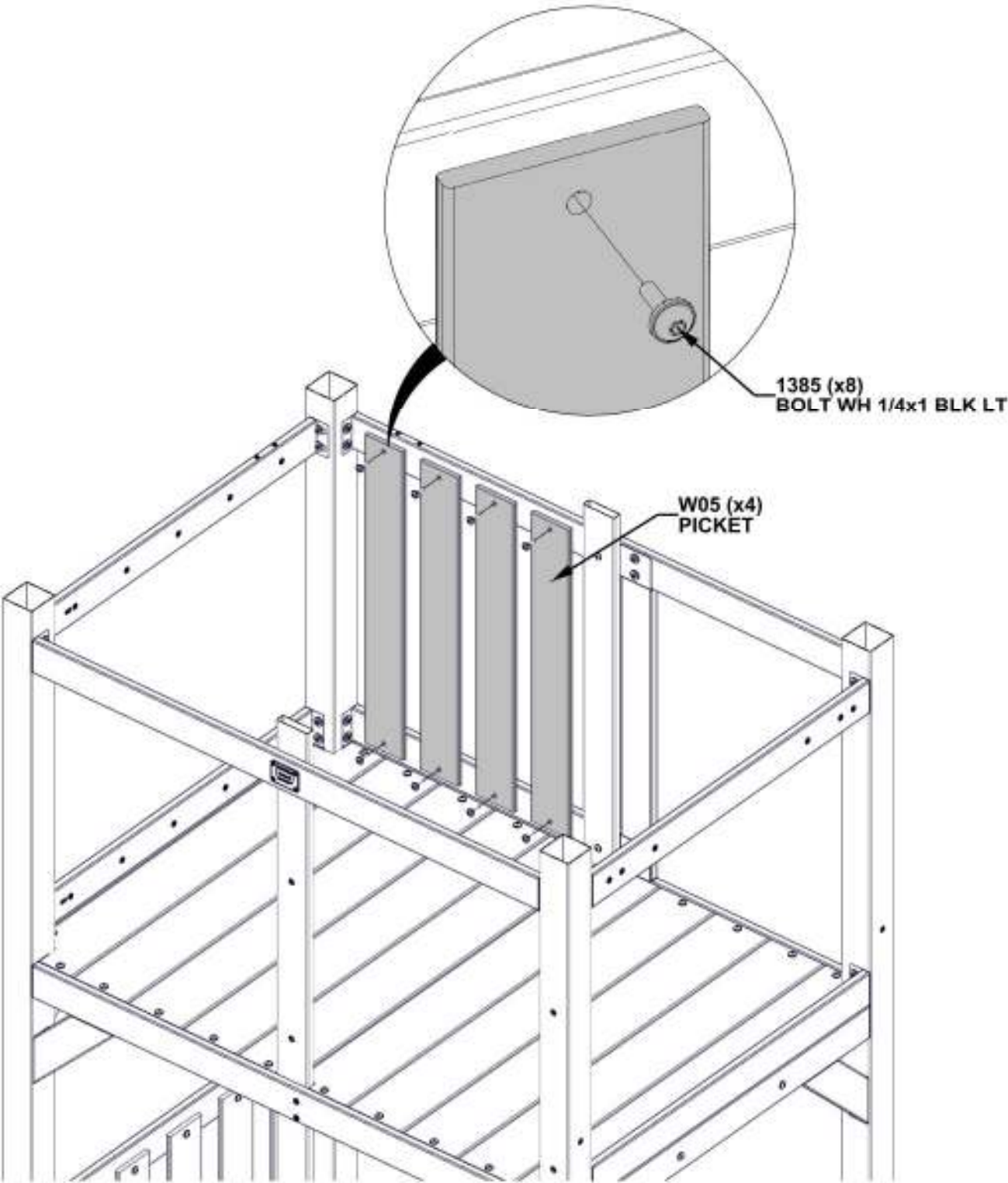
STEP 19A - FORT ASSEMBLY

Qty	PartNo	Description
8	H101385	BOLT WH 1/4x1 BLK LT



W05 PICKET - A5C00035
(x4) 29 7/16"x3 15/16"x7/16" (11x100x748)

- THE POSTS AND STRINGERS ARE ONLY PARTIALLY SHOWN.
- ALIGN THRU HOLES WITH THREADED INSERTS IN STRINGERS.



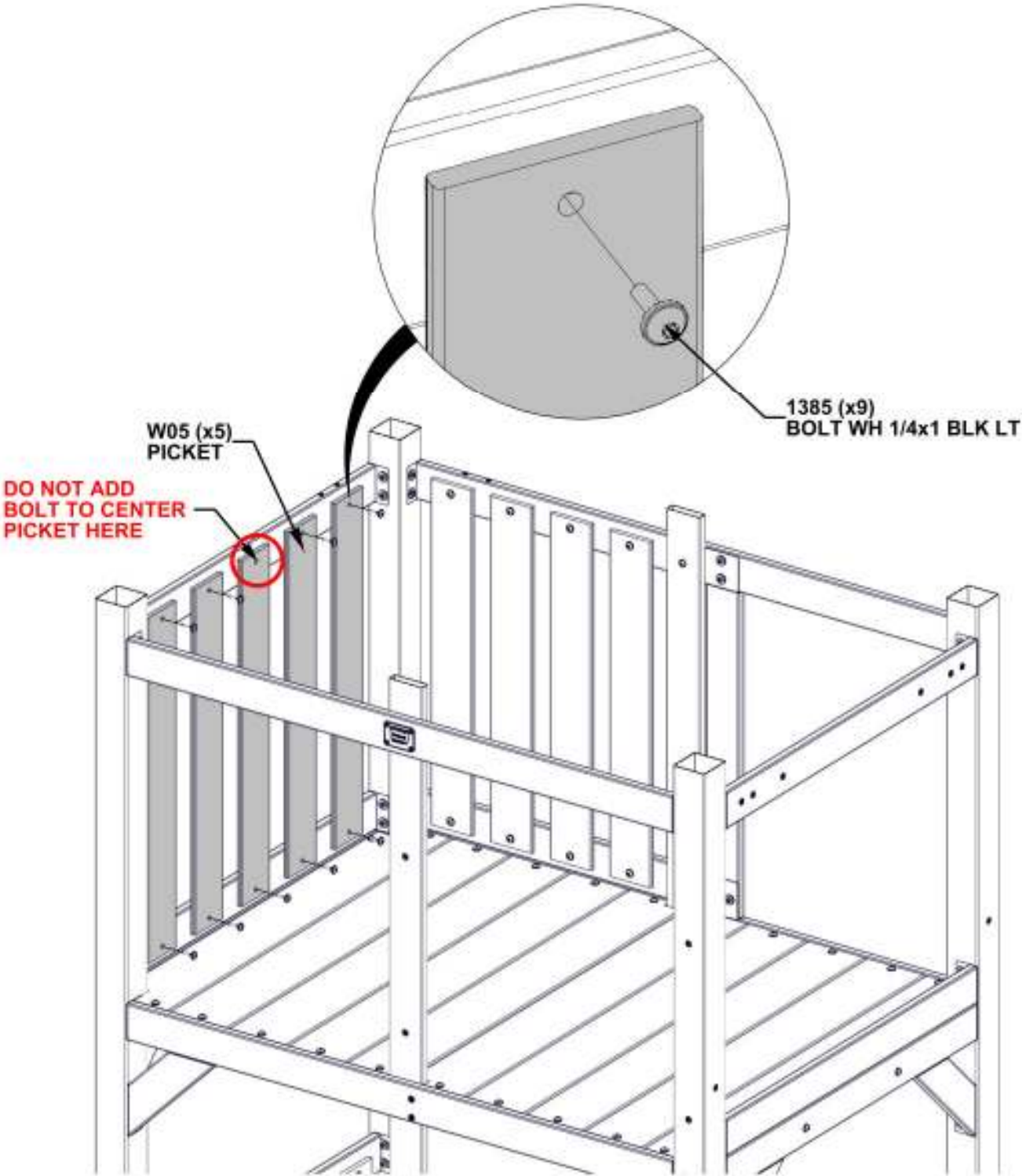
STEP 19B - FORT ASSEMBLY

Qty	PartNo	Description
9	H101385	BOLT WH 1/4x1 BLK L



W05 PICKET - A5C00035
(x5) 29 7/16"x3 15/16"x7/16" (11x100x748)

- THE POSTS AND STRINGERS ARE ONLY PARTIALLY SHOWN.
- ALIGN THRU HOLES WITH THREADED INSERTS IN STRINGERS.



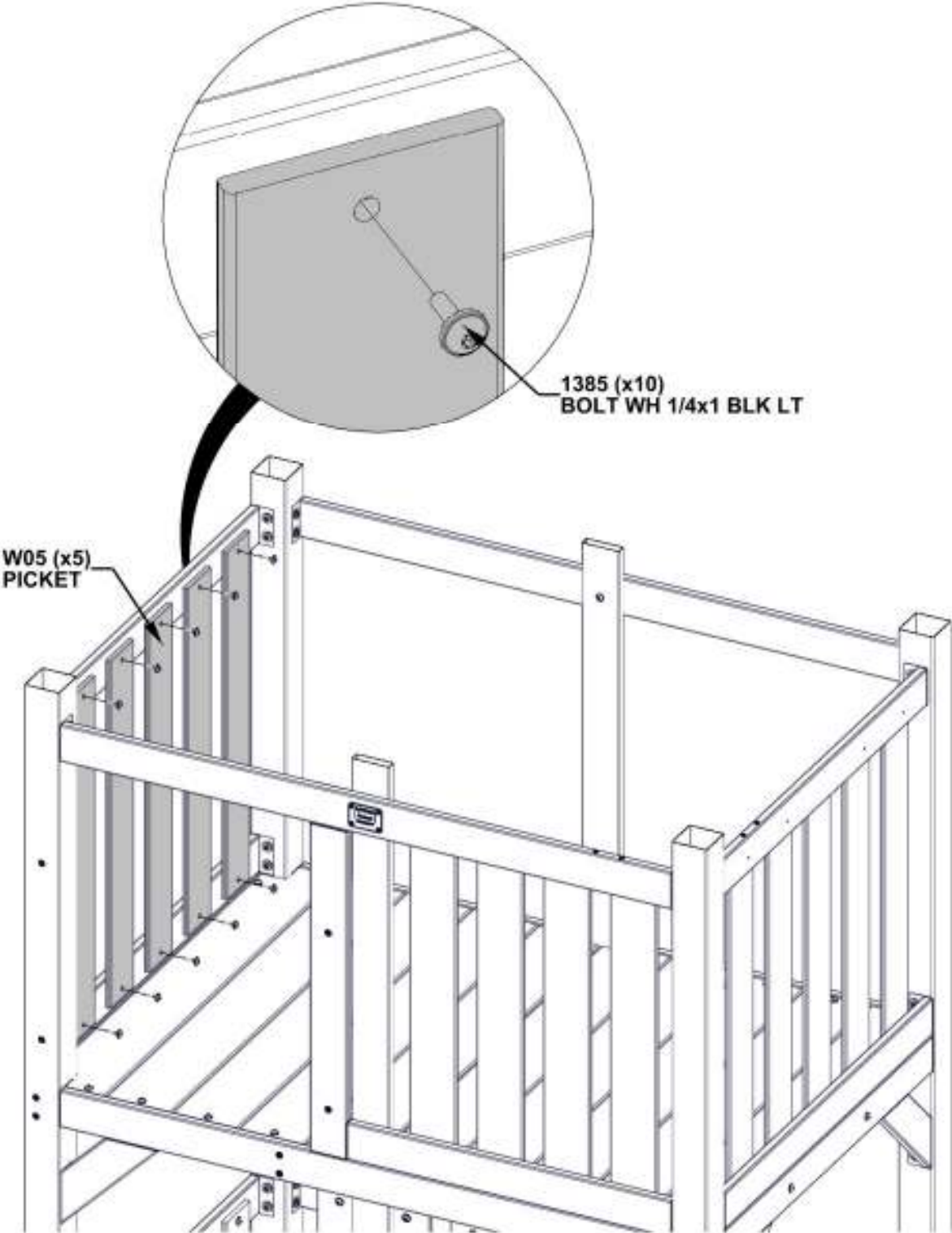
STEP 19C - FORT ASSEMBLY

Qty	PartNo	Description
10	H101385	BOLT WH 1/4x1 BLK LT



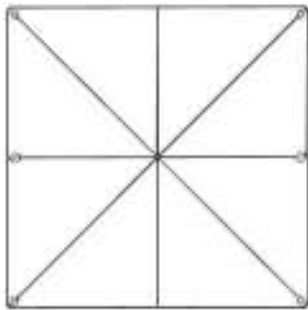
W05 PICKET - A5C00035
(x5) 29 7/16"x3 15/16"x7/16" (11x100x748)

- THE POSTS AND STRINGERS ARE ONLY PARTIALLY SHOWN.
- ALIGN THRU HOLES WITH THREADED INSERTS IN STRINGERS.



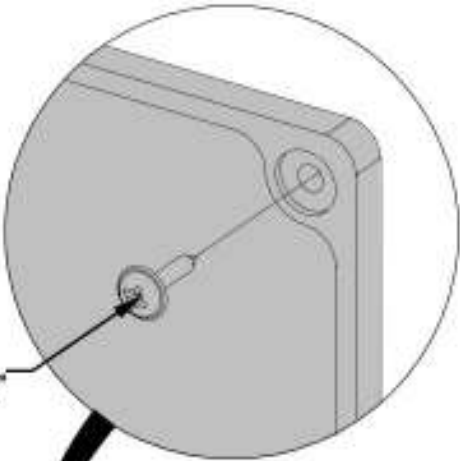
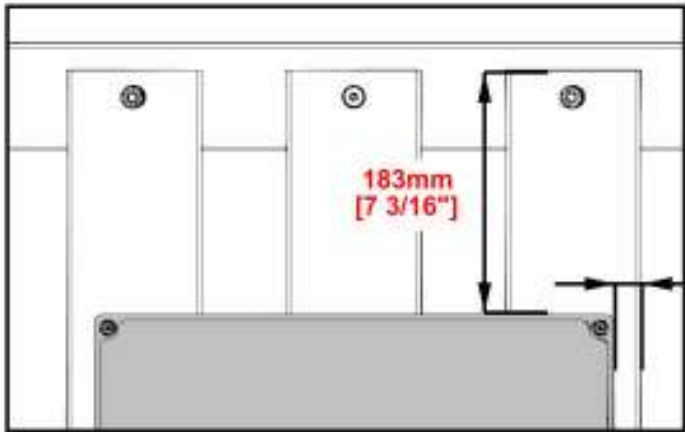
STEP 20 - FORT ASSEMBLY

Qty	PartNo	Description
6	H100202	SCREW PWH 8x5/8 BLK



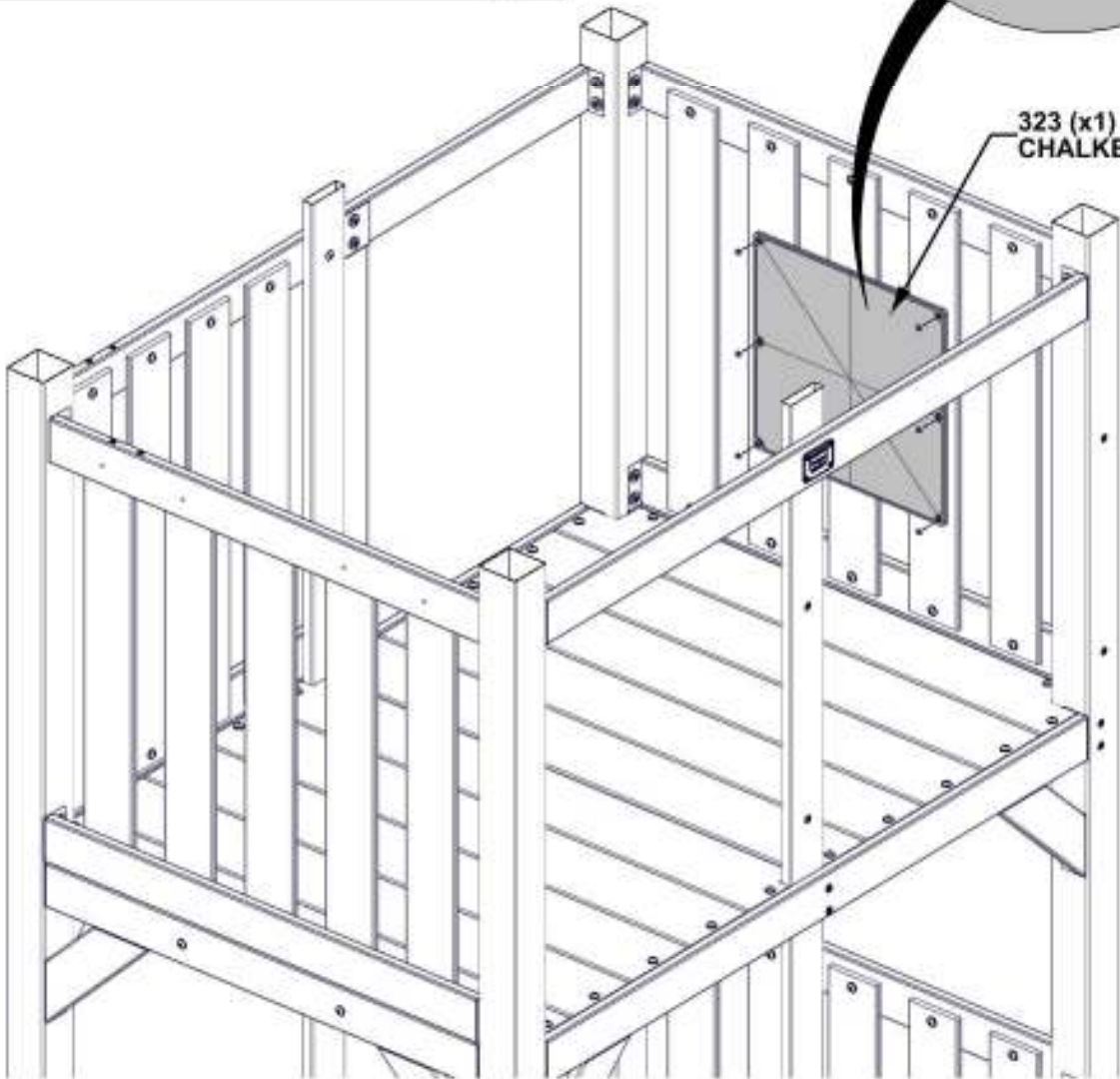
A6P00323 CHALKBOARD
(x1)

- THE POSTS AND STRINGERS ARE ONLY PARTIALLY SHOWN.



202 (x6)
SCREW - 5/8"

323 (x1)
CHALKBOARD



STEP 21 - FORT ASSEMBLY

Qty	PartNo	Description
8	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY
2	H101390	BOLT WH 1/4x2 1/4 BLK LT



S11 STRINGER ASSEMBLY - A4M05696
(x2) 60 11/16"x3 1/8"x13/16" (20x80x1542)



A4M05948 SUPPORT RING
(x2)

ALIGN THRU HOLES
WITH SUPPORT RING
AND THREADED
INSERTS

5948 (x2)
SUPPORT
RING

BRACKET HOLES
WILL FIT AROUND
THREADED
INSERTS

1202 (x8)
TORX PAN HEAD
1/4-20x3/4 ASSY

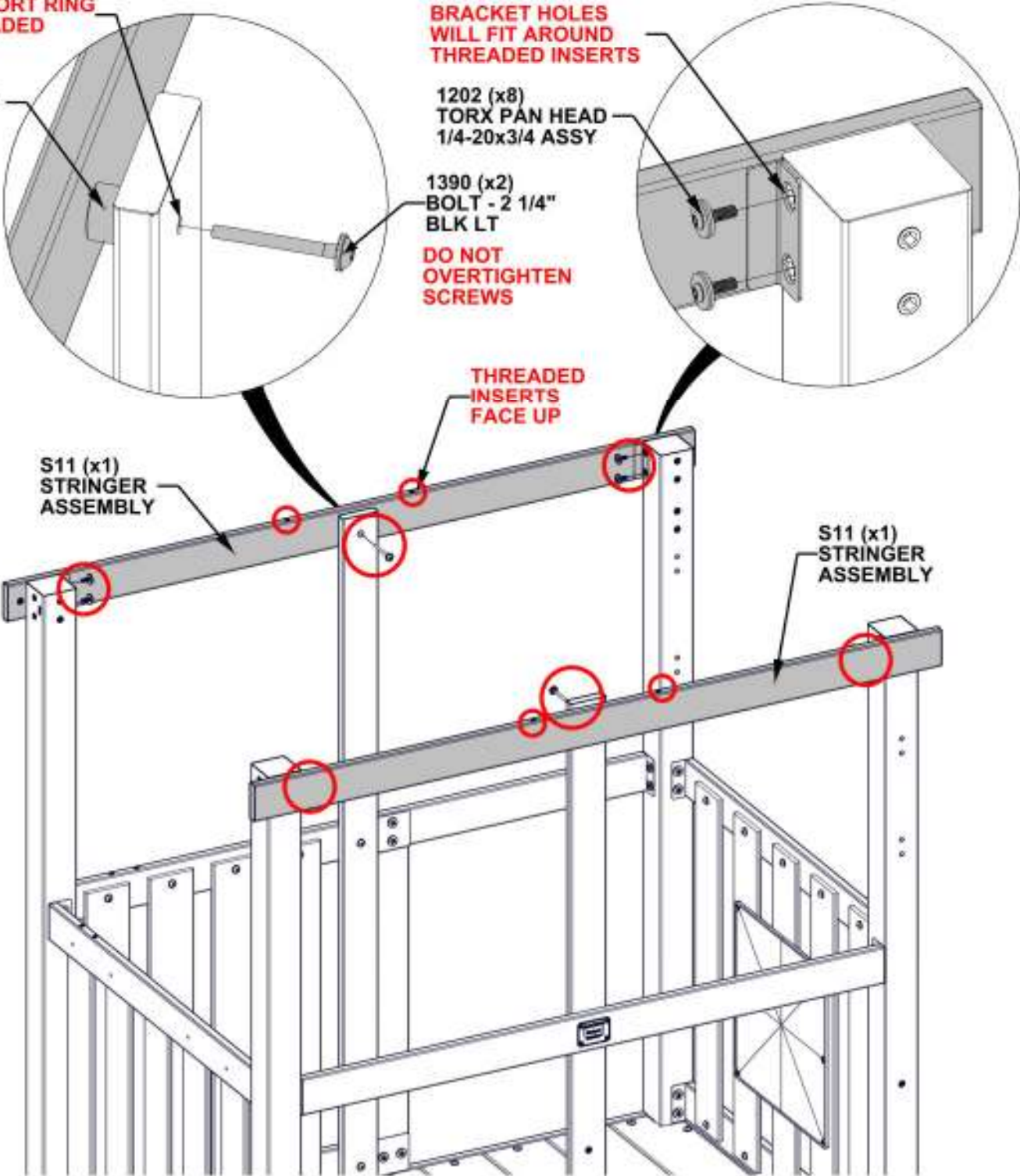
1390 (x2)
BOLT - 2 1/4"
BLK LT

DO NOT
OVERTIGHTEN
SCREWS

THREADED
INSERTS
FACE UP

S11 (x1)
STRINGER
ASSEMBLY

S11 (x1)
STRINGER
ASSEMBLY



STEP 22 - FORT ASSEMBLY

Qty	PartNo	Description
16	H100474	WASHER FLAT 9x18 BLK
8	H100477	WASHER SPLIT 5/16 BLK
8	H100479	NUT LOCK 5/16 BLK
8	H101073	BOLT HEX 5/16 X 3 3/4 BLK

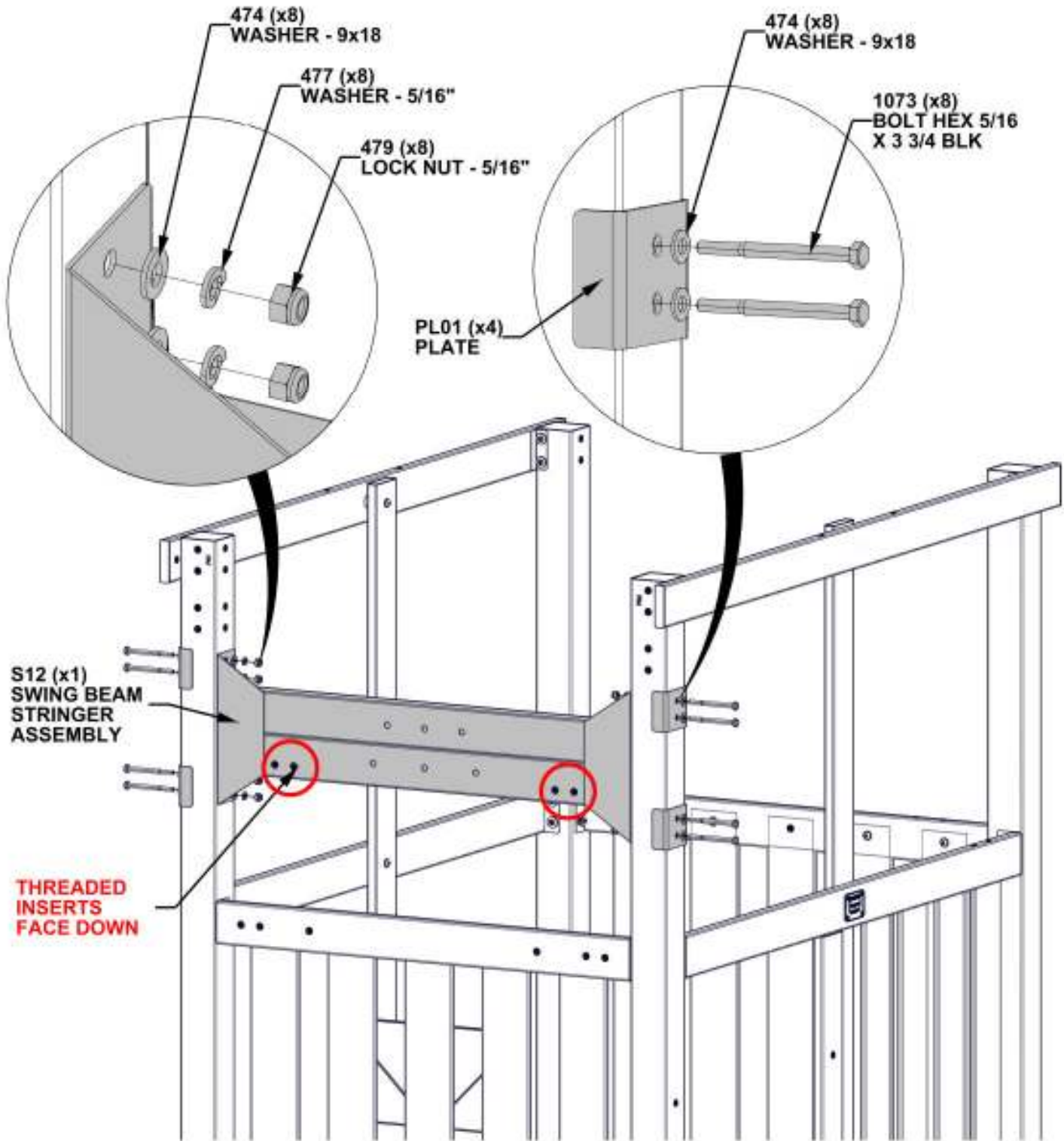


S12 SWING BEAM STRINGER ASSEMBLY - A4M06608
(x1) 34 1/2"x11 1/8"x2 5/8" (68x283x877)



PL01 PLATE - A4M04750
(x4) 2 15/16"x2 15/16"x1/16" (2x75x75)

- HAND TIGHTEN ONLY.



STEP 23 - FORT ASSEMBLY

Qty	PartNo	Description
8	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



S14 STRINGER ASSEMBLY - A4M06613
(x1) 13 1/2"x3 1/8"x3/4" (20x80x342)

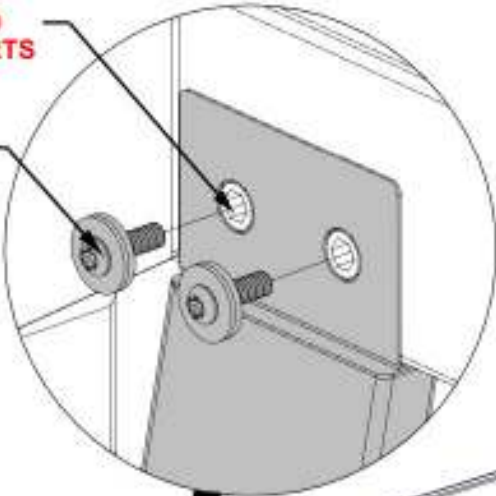


S15 STRINGER ASSEMBLY - A4M06614
(x1) 13 1/2"x3 1/8"x3/4" (20x80x342)

- HAND TIGHTEN ONLY.

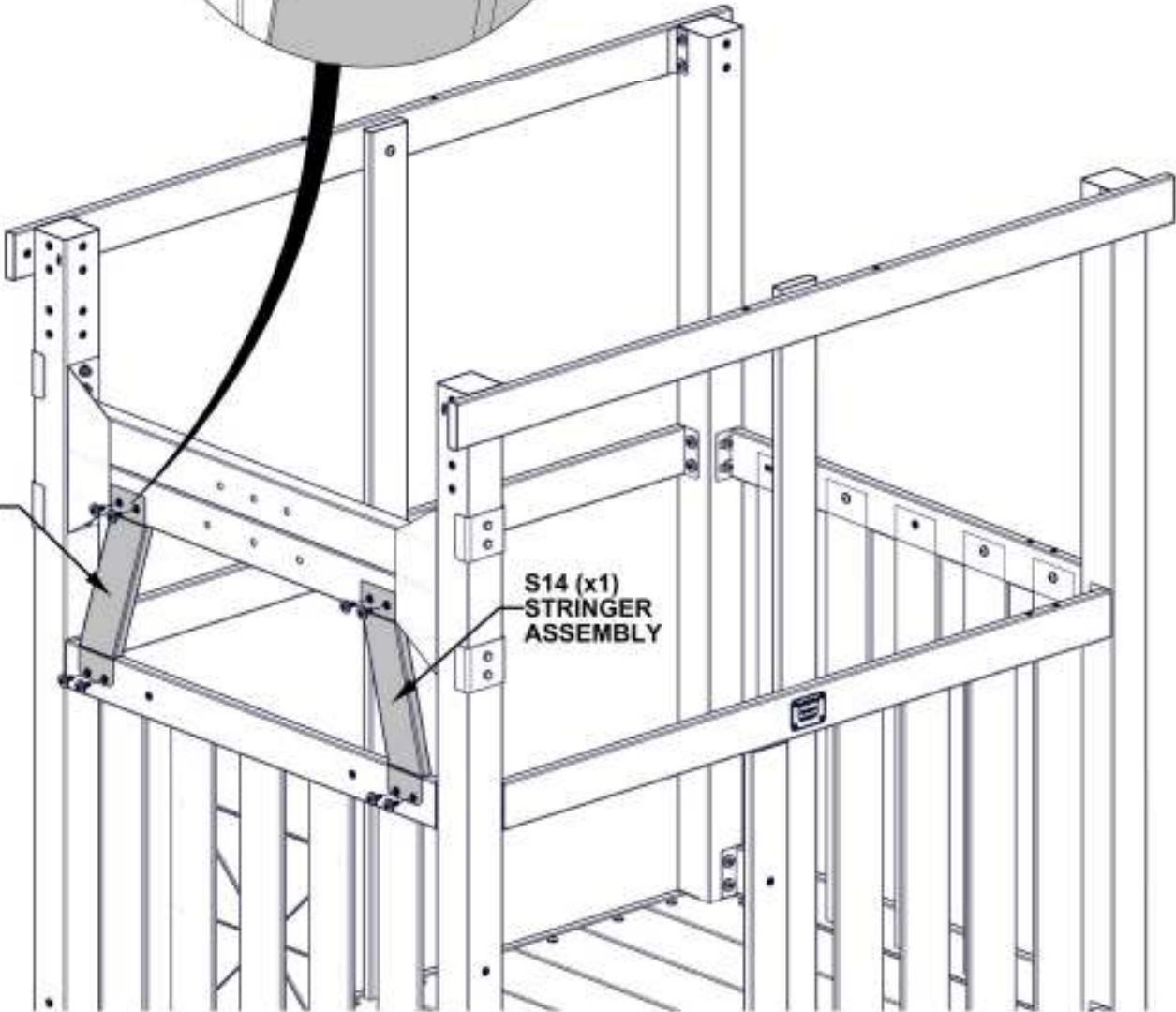
BRACKET HOLES
WILL FIT AROUND
THREADED INSERTS

1202 (x8)
TORX PAN HEAD
1/4-20x3/4 ASSY



S15 (x1)
STRINGER
ASSEMBLY

S14 (x1)
STRINGER
ASSEMBLY



STEP 24 - FORT ASSEMBLY

Qty	PartNo	Description
8	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



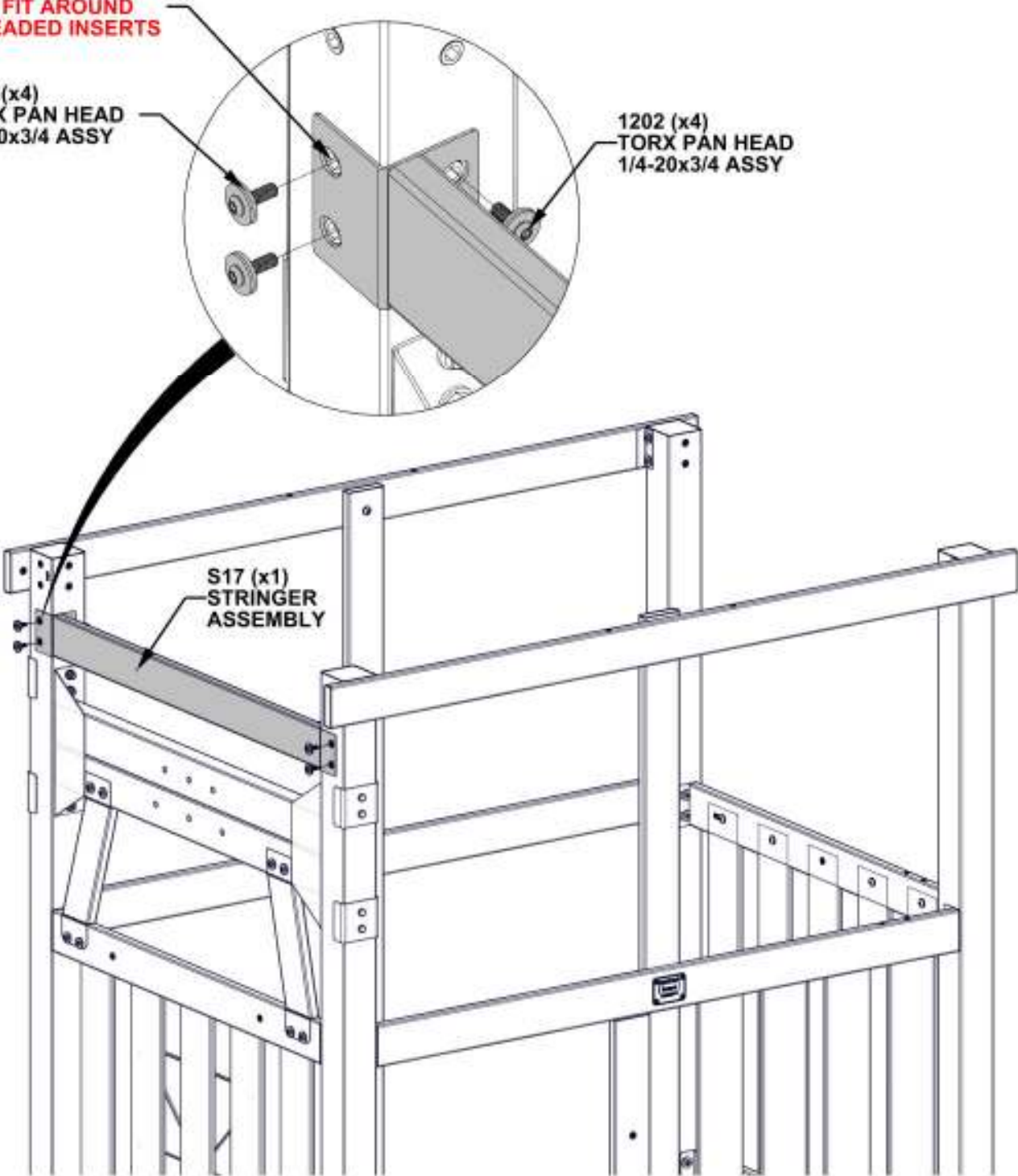
S17 STRINGER ASSEMBLY - A4M05947
(x1) 38 5/8"x3 1/8"x2 1/8" (54x80x980)

- HAND TIGHTEN ONLY.

BRACKET HOLES
WILL FIT AROUND
THREADED INSERTS

1202 (x4)
TORX PAN HEAD
1/4-20x3/4 ASSY

1202 (x4)
TORX PAN HEAD
1/4-20x3/4 ASSY



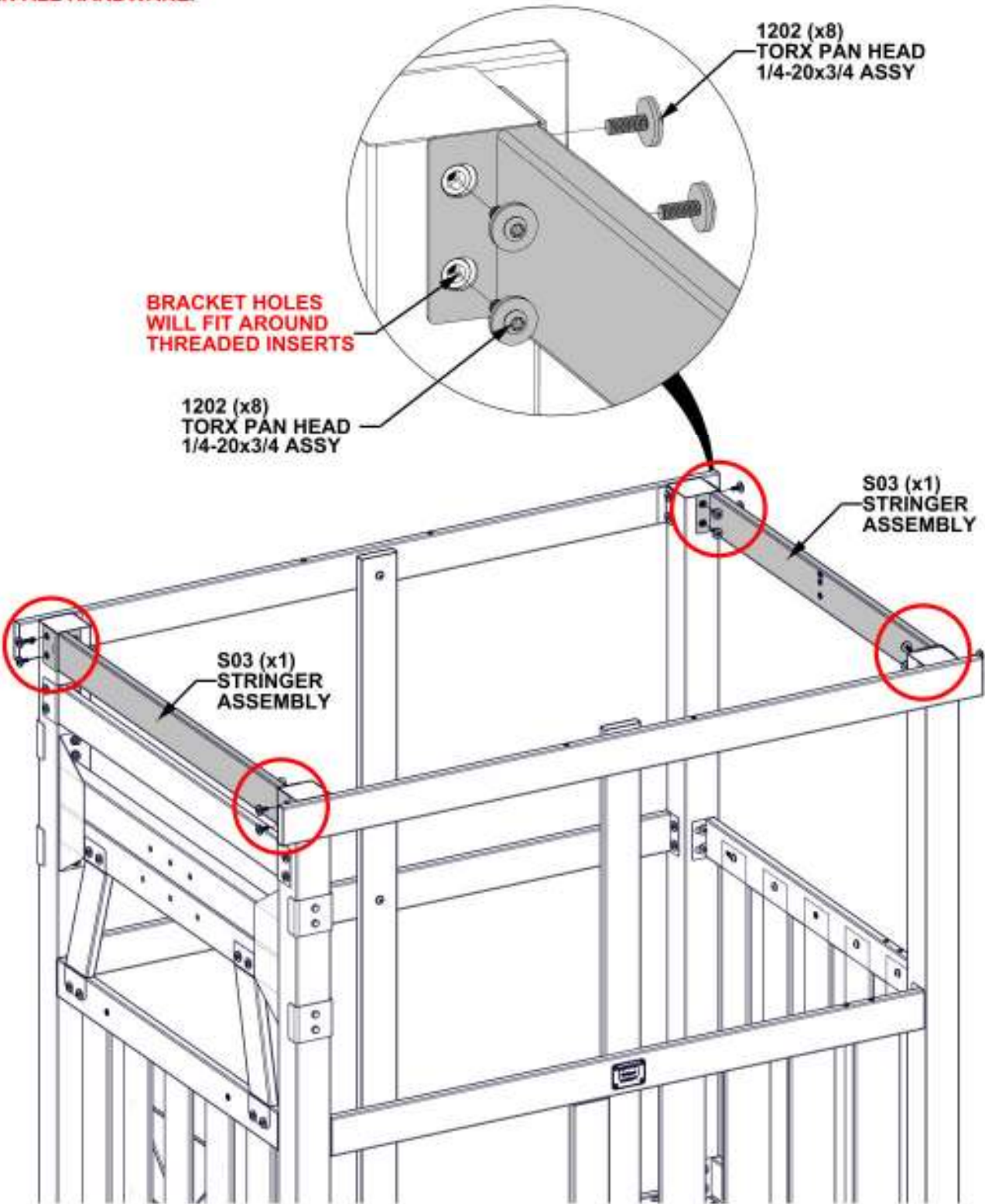
STEP 25 - FORT ASSEMBLY

Qty	PartNo	Description
16	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



S03 STRINGER ASSEMBLY - A4M05685
(x2) 38 5/8"x3 1/8"x2 1/8" (54x80x980)

- TIGHTEN ALL HARDWARE.



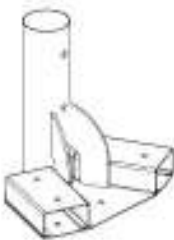
STEP 26 - FRAME LEG ASSEMBLY



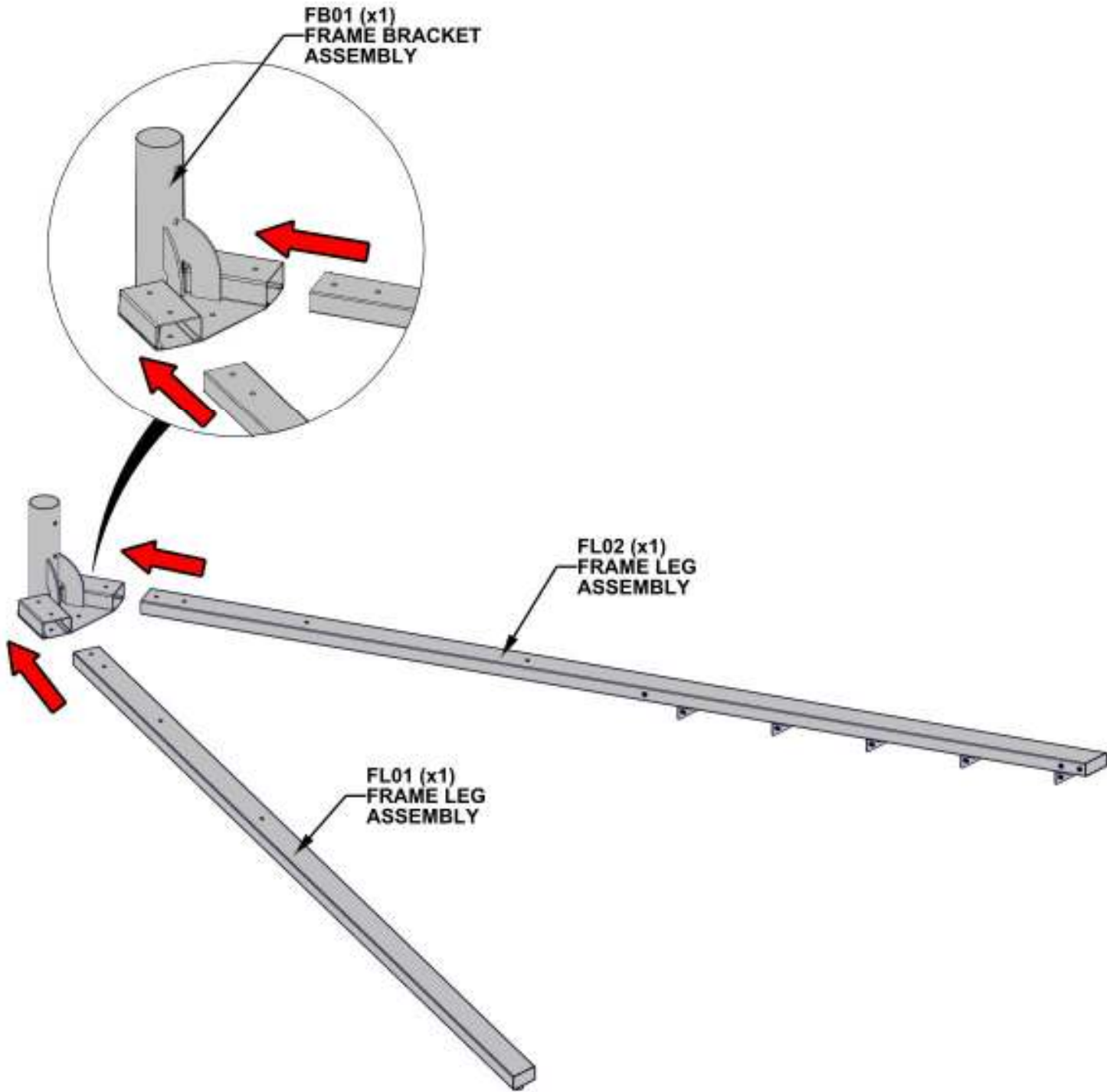
FL01 FRAME LEG ASSEMBLY - A4M06617
(x1) 107 3/4"x3 1/8"x1 5/8" (40x80x2737)



FL02 FRAME LEG ASSEMBLY - A4M06819
(x1) 107 3/4"x3 1/8"x1 5/8" (40x80x2737)



FB01 FRAME BRACKET ASSEMBLY - A4M06615
(x1) 12 3/4"x8 7/8"x13 7/8" (352x227x324)



STEP 27A - FORT ASSEMBLY



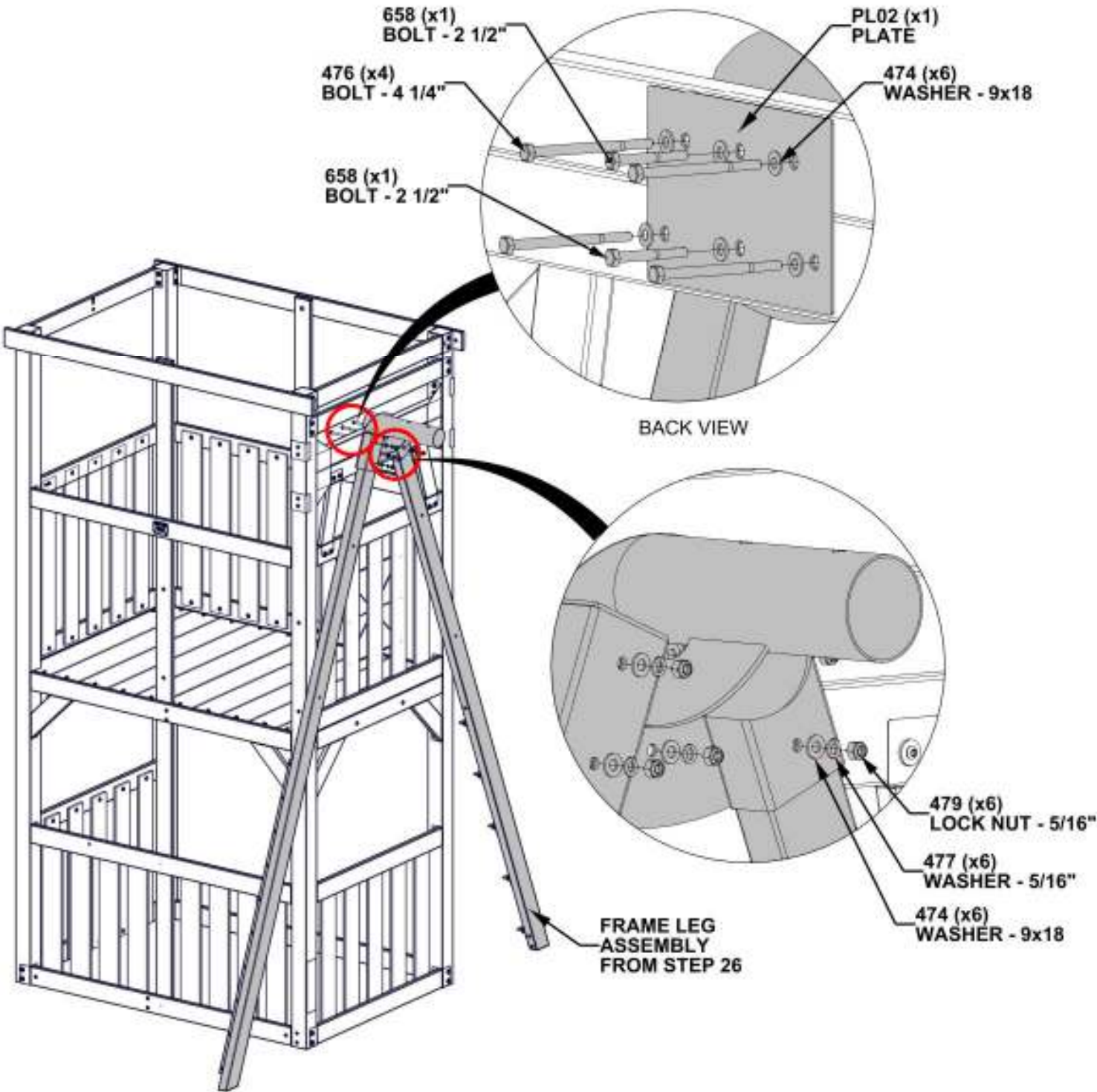
FRAME LEG ASSEMBLY FROM STEP 26



PL02 PLATE - A4M04751
(x1) 10 1/2"x5 7/8"x1/8" (2x150x267)

Qty	PartNo	Description
12	H100474	WASHER FLAT 9x18 BLK
4	H100476	BOLT HEX 5/16x4 1/4 BLK
6	H100477	WASHER SPLIT 5/16 BLK
6	H100479	NUT LOCK 5/16 BLK
2	H100658	BOLT HEX 5/16x2 1/2 BLK

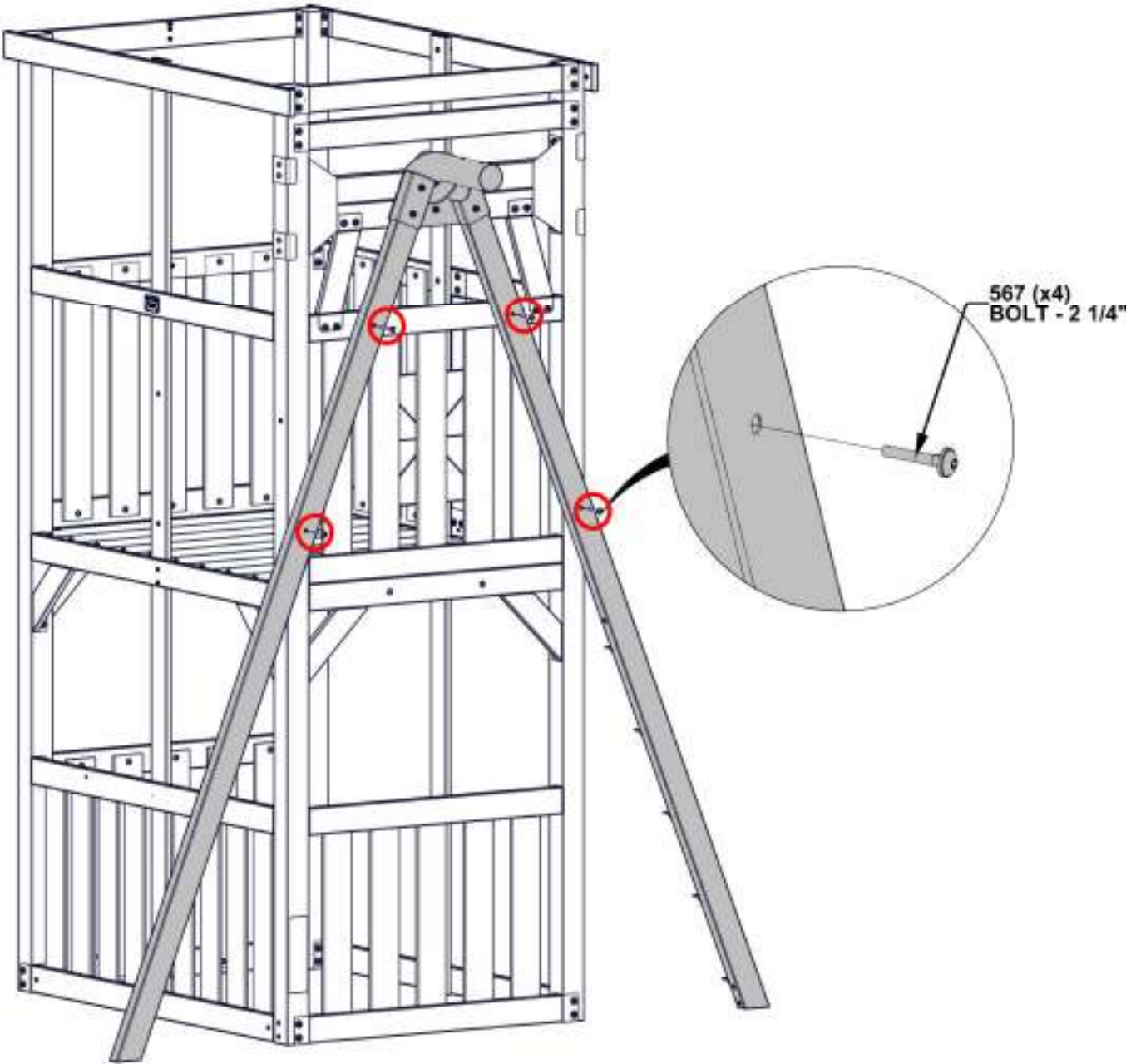
- WITH AT LEAST TWO PEOPLE, ATTACH FRAME LEG ASSEMBLY AS SHOWN.
- **HAND TIGHTEN ONLY.**



STEP 27B - FORT ASSEMBLY

Qty	PartNo	Description
4	H100567	BOLT WH 1/4x2 1/4 BLK

- MAKE SURE FRAME LEGS ARE AGAINST THE GROUND.
- TIGHTEN ALL HARDWARE.



STEP 28 - ROCK WALL ASSEMBLY

Qty	PartNo	Description
8	H100404	NUT BARREL WH 1/4X5/8 BLK
8	H101111	BOLT WH 1/4x3/4 BLK



W14 ROCK WALL BOARD - A5C00009
(x2) 29 5/16"x5 1/2"x7/8" (23x140x744)

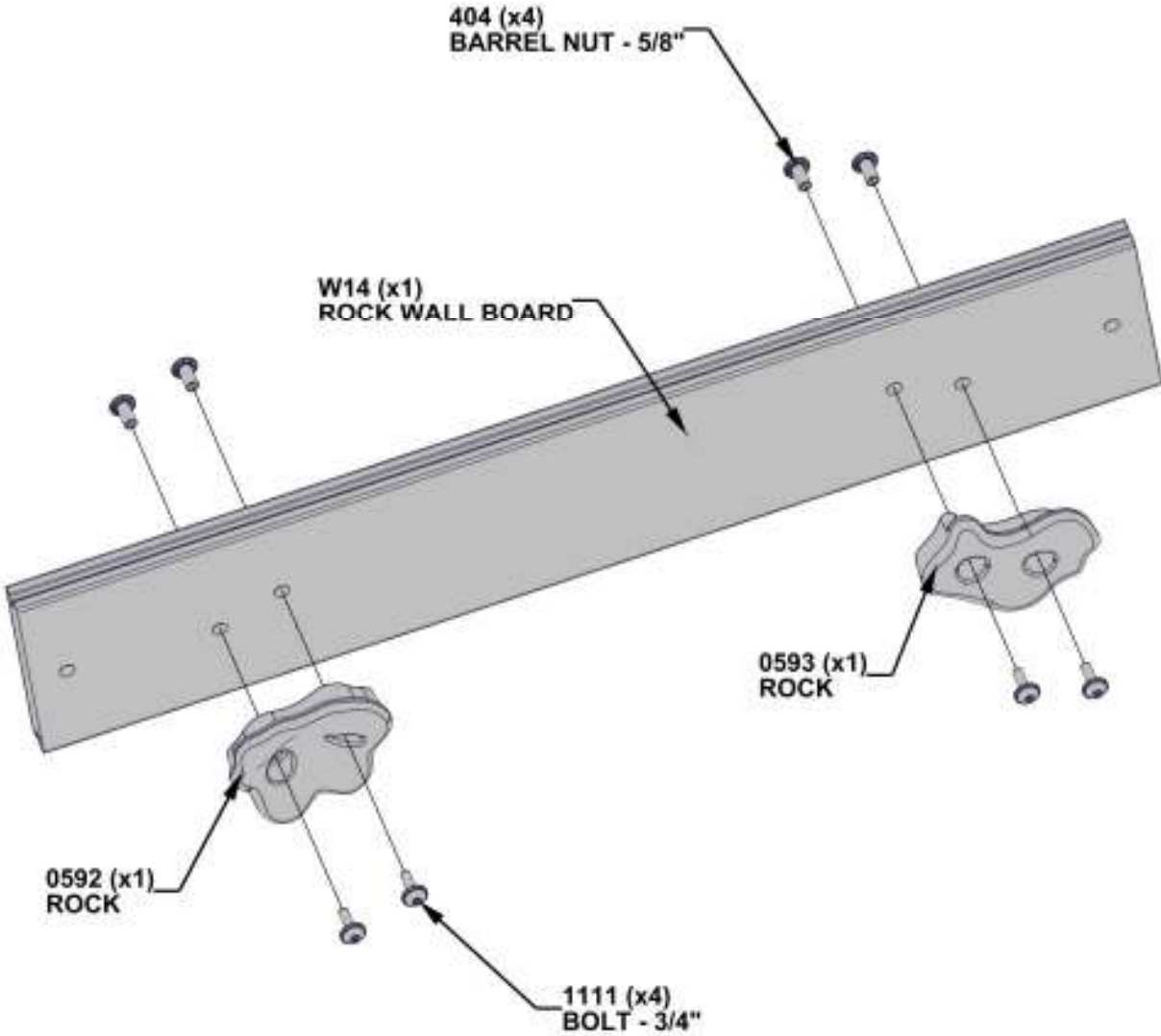


A6P00592 ROCK
(x2)



A6P00593 ROCK
(x2)

- ALIGN THRU HOLES IN ROCKS AND ROCK WALL BOARD.
- REPEAT THIS STEP 2 TIMES.



STEP 29 - ROCK WALL ASSEMBLY

Qty	PartNo	Description
4	H100404	NUT BARREL WH 1/4X5/8 BLK
4	H101111	BOLT WH 1/4x3/4 BLK

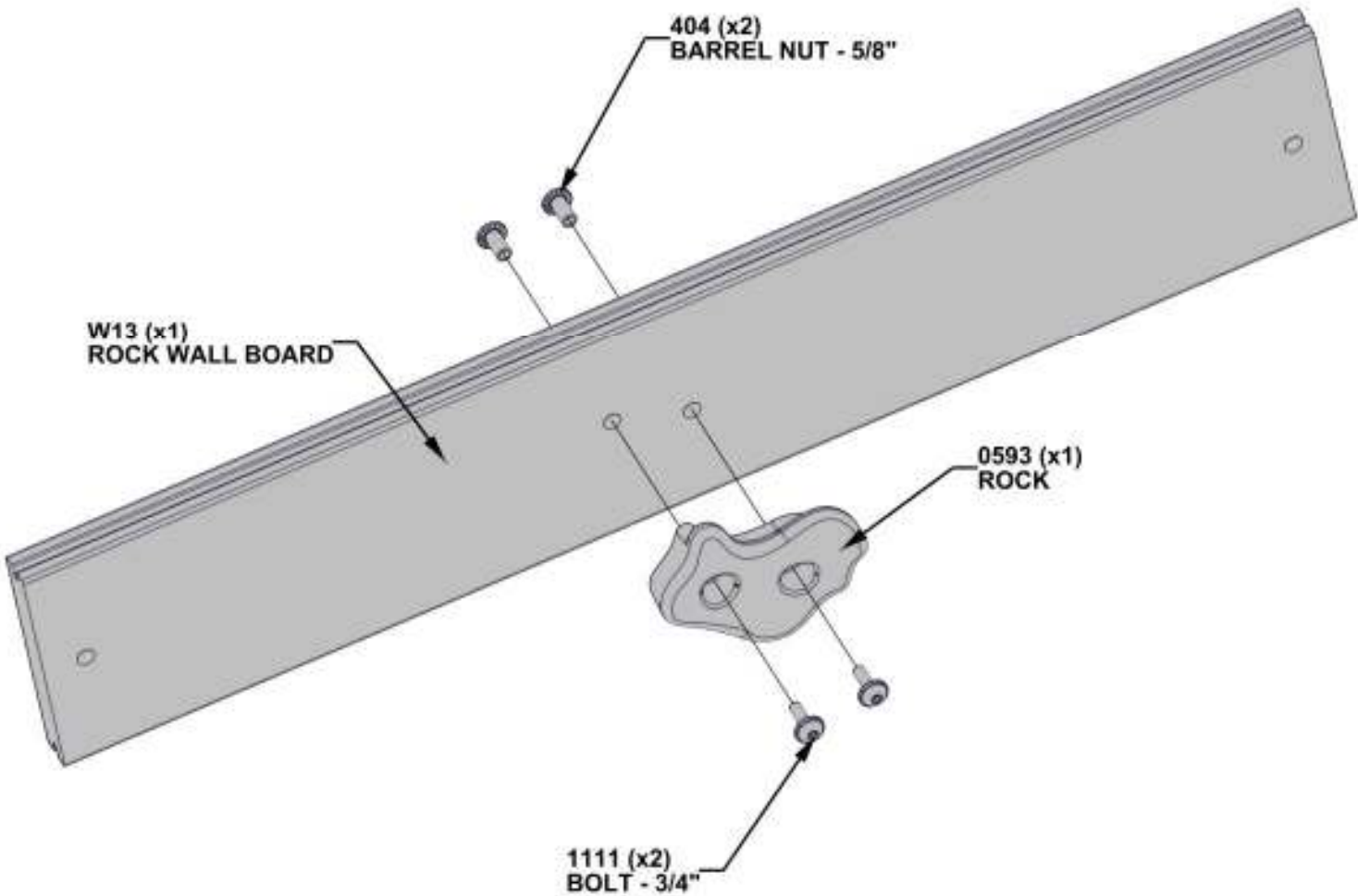


W13 ROCK WALL BOARD - A5C00008
(x2) 29 5/16"x5 1/2"x7/8" (23x140x744)



A6P00593 ROCK
(x2)

- ALIGN THRU HOLES IN ROCK AND ROCK WALL BOARD.
- REPEAT THIS STEP 2 TIMES.



STEP 30 - ROCK WALL ASSEMBLY

Qty	PartNo	Description
2	H100404	NUT BARREL WH 1/4X5/8 BLK
2	H101111	BOLT WH 1/4x3/4 BLK

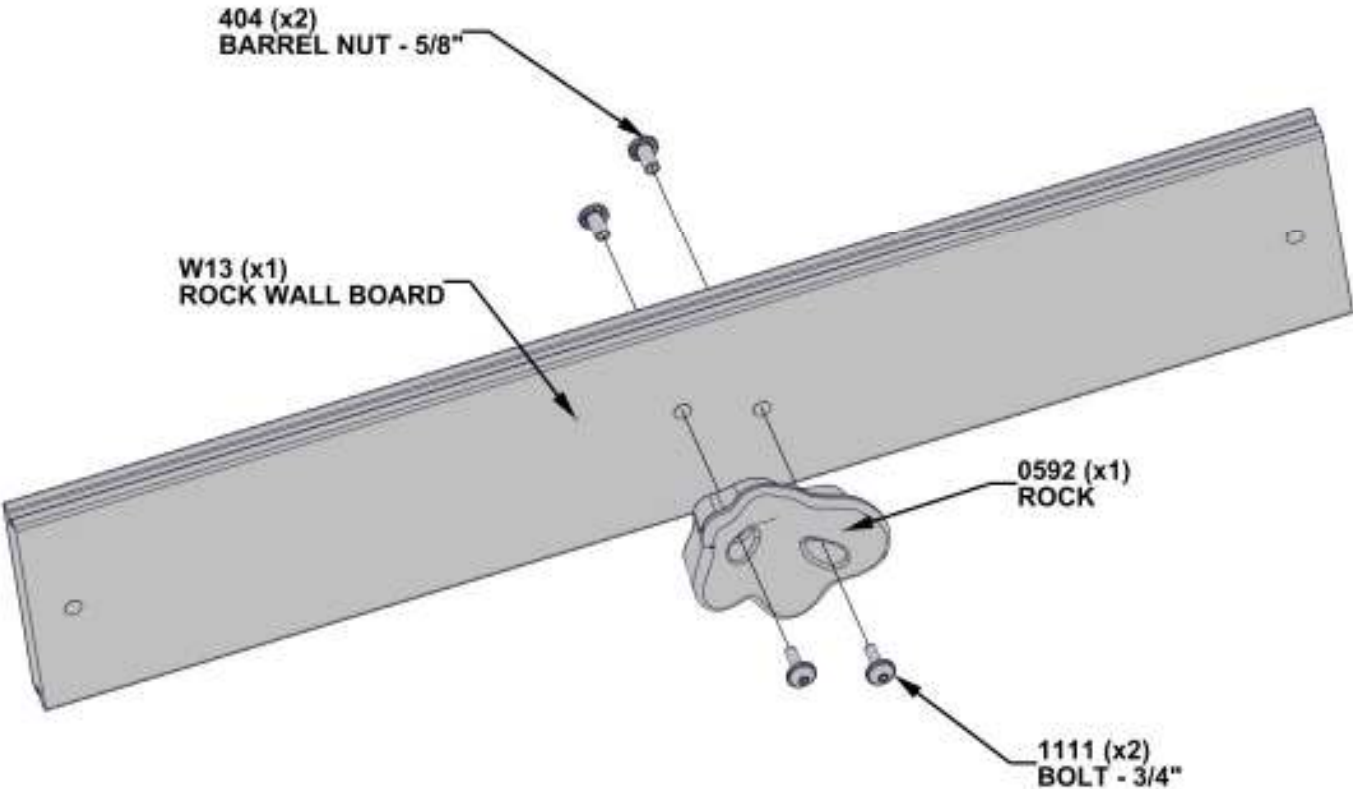


W13 ROCK WALL BOARD - A5C00008
(x1) 29 5/16"x5 1/2"x7/8" (23x140x744)



A6P00592 ROCK
(x1)

- ALIGN THRU HOLES IN ROCK AND ROCK WALL BOARD.



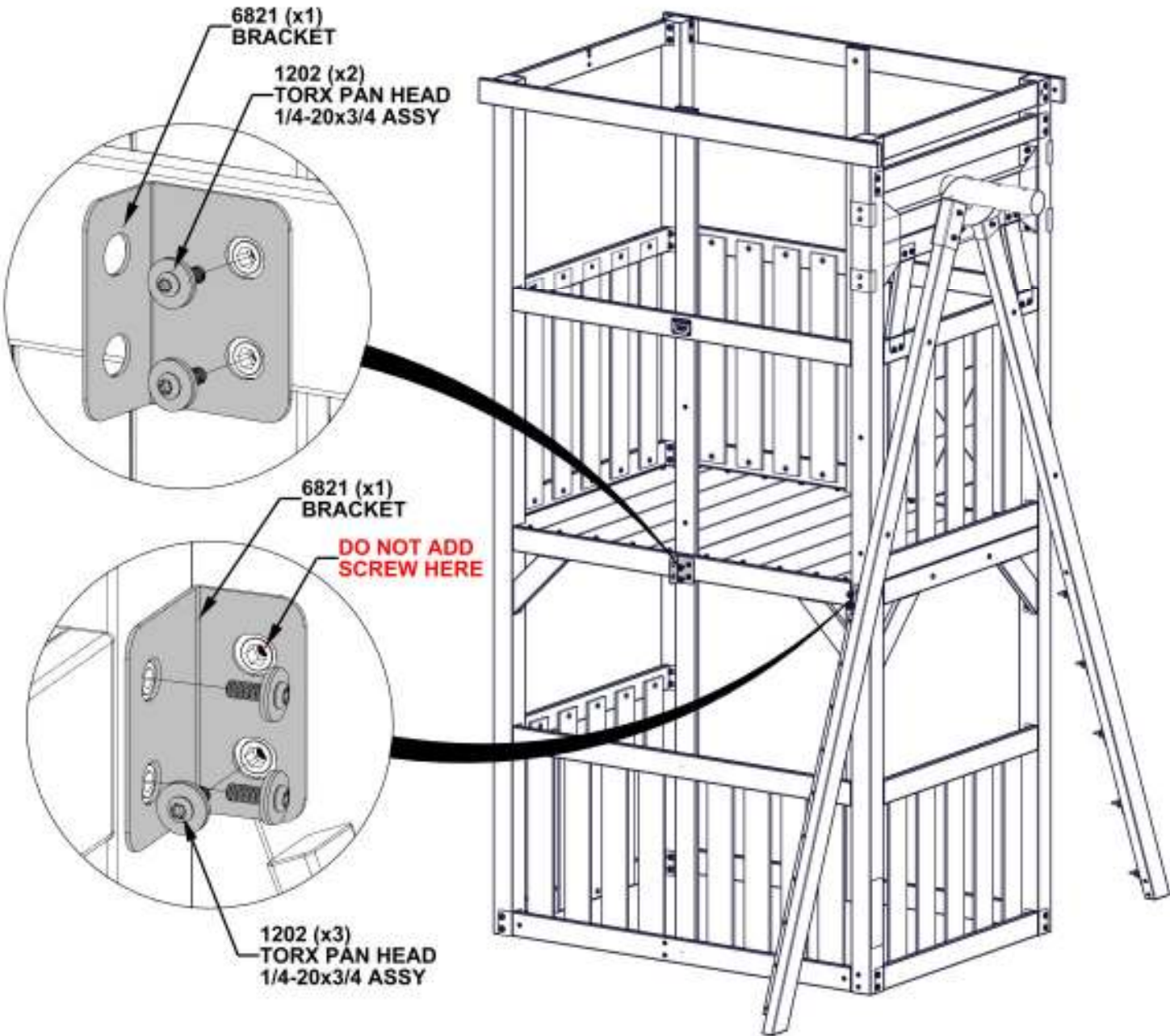
STEP 31 - FORT ASSEMBLY

Qty	PartNo	Description
5	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



6821 BRACKET - A4M06821
(x2) 3 3/8"x2 1/2"x1 3/4" (65x45x87)

- BRACKET HOLES WILL FIT AROUND THREADED INSERTS.
- HAND TIGHTEN ONLY.



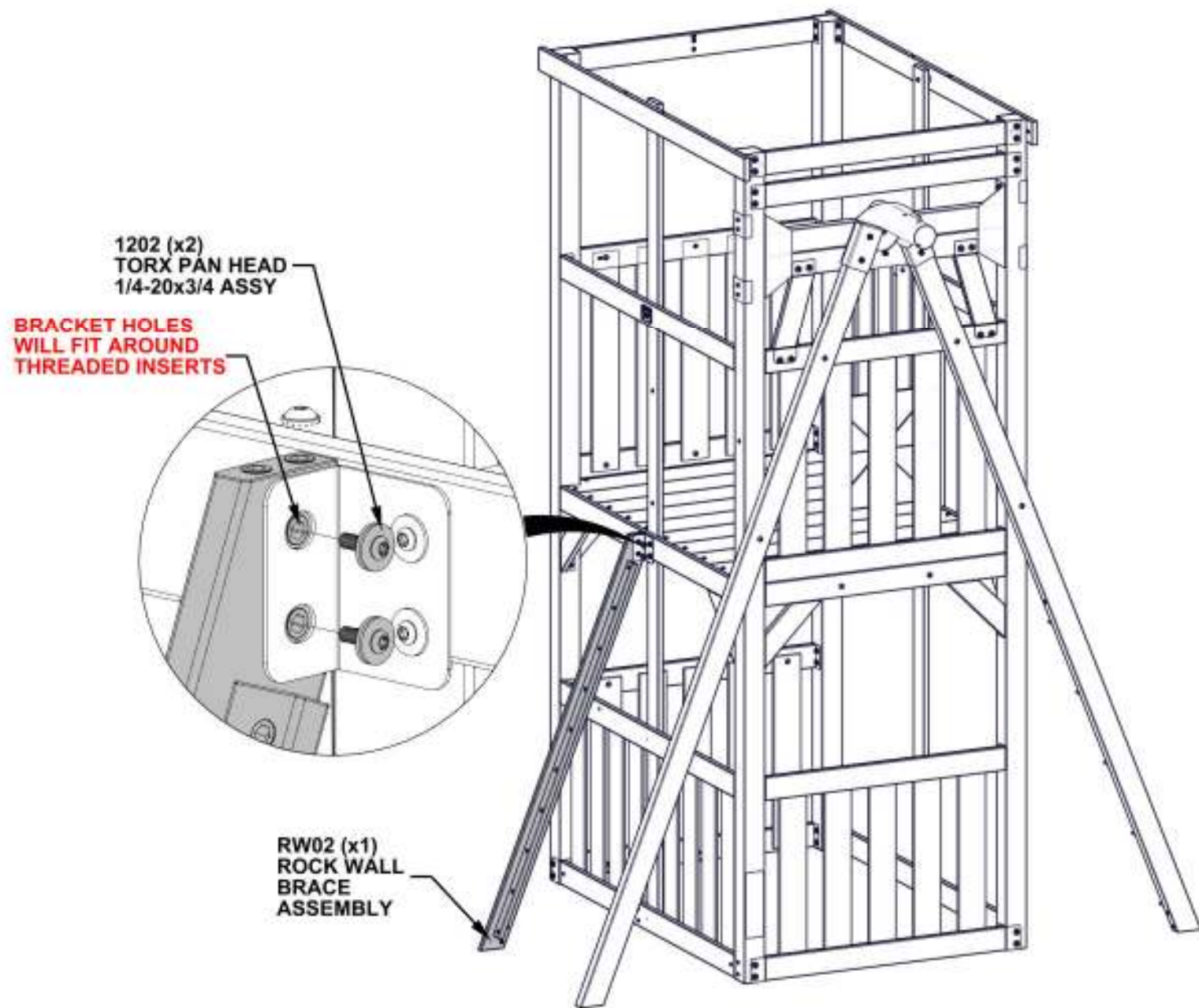
STEP 32 - FORT ASSEMBLY

Qty	PartNo	Description
2	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



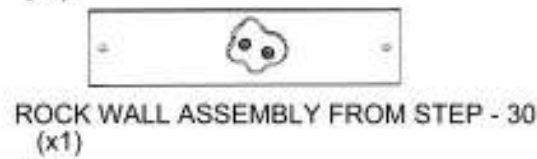
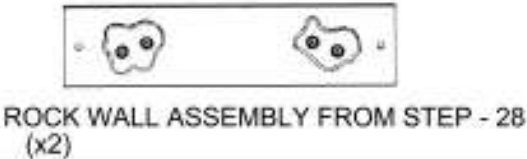
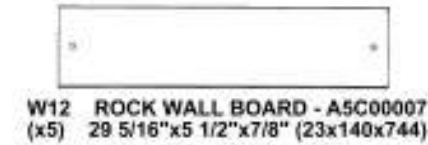
RW02 ROCK WALL BRACE ASSEMBLY - A4M05704
(x1) 52 7/8"x3 1/8"x2 3/8" (60x80x1344)

- HAND TIGHTEN ONLY.

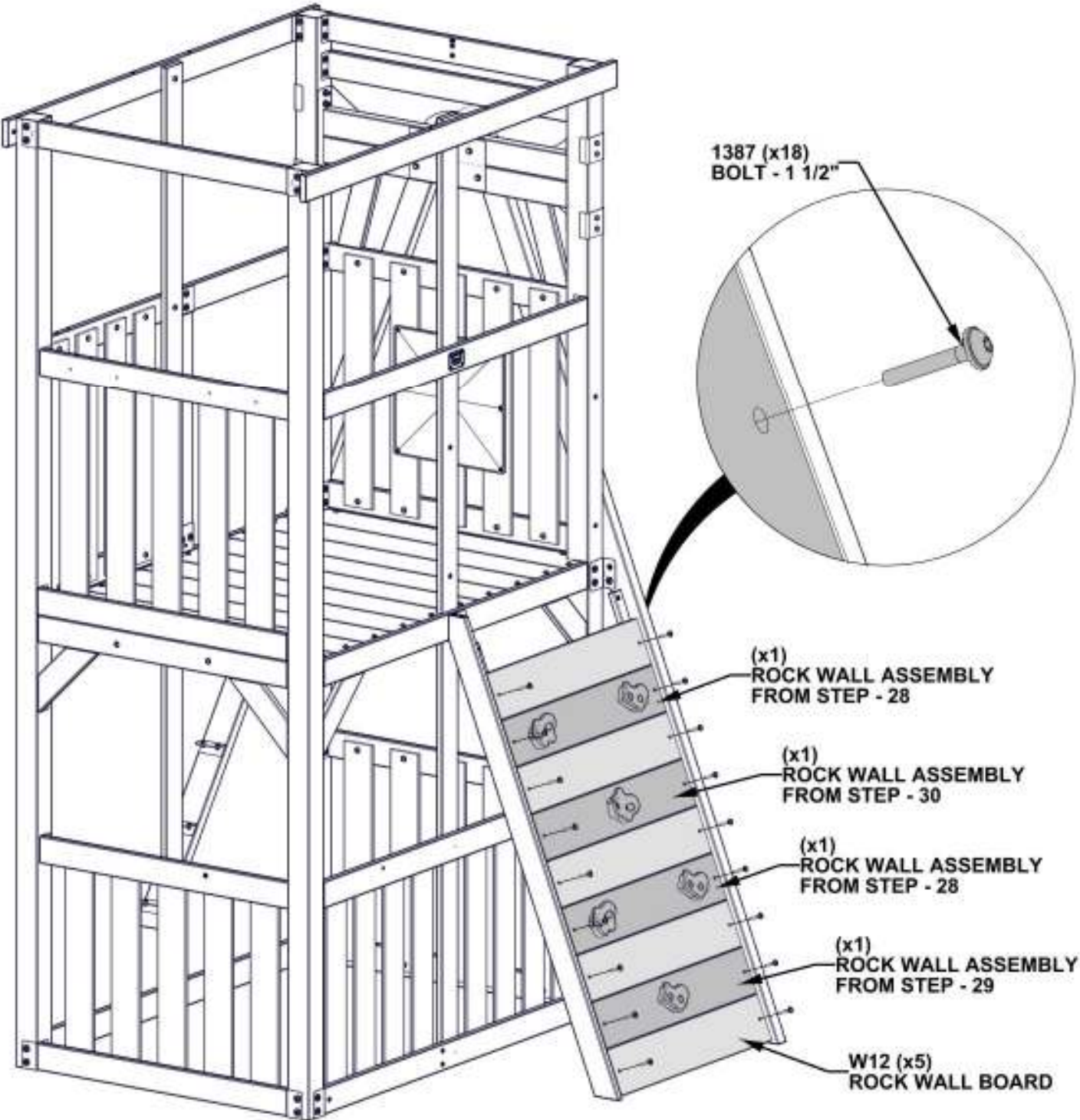


STEP 33A - FORT ASSEMBLY

Qty	PartNo	Description
18	H101387	BOLT WH 1/4x1 1/2 BLK LT



- ALIGN THRU HOLES WITH THREADED INSERTS IN ROCK WALL BRACE AND FRAME LEG ASSEMBLY.
- ATTACH BOLTS AND TIGHTEN ALL HARDWARE.



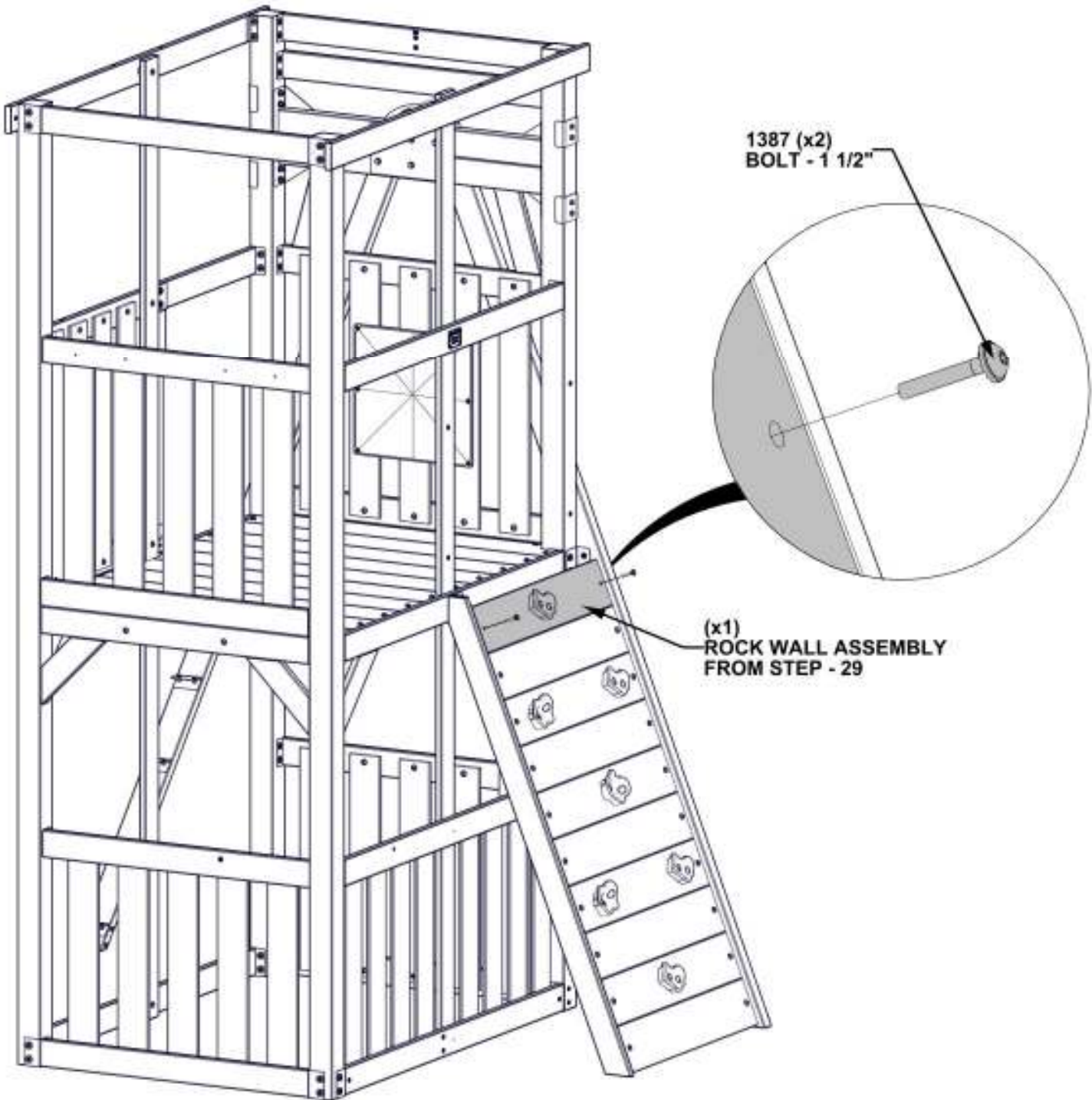
STEP 33B - FORT ASSEMBLY

Qty	PartNo	Description
2	H101387	BOLT WH 1/4x1 1/2 BLK LT



ROCK WALL ASSEMBLY FROM STEP - 29
(x1)

- ALIGN THRU HOLES WITH THREADED INSERTS IN ROCK WALL BRACE AND FRAME LEG ASSEMBLY.



STEP 34 - FORT ASSEMBLY

Qty	PartNo	Description
8	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

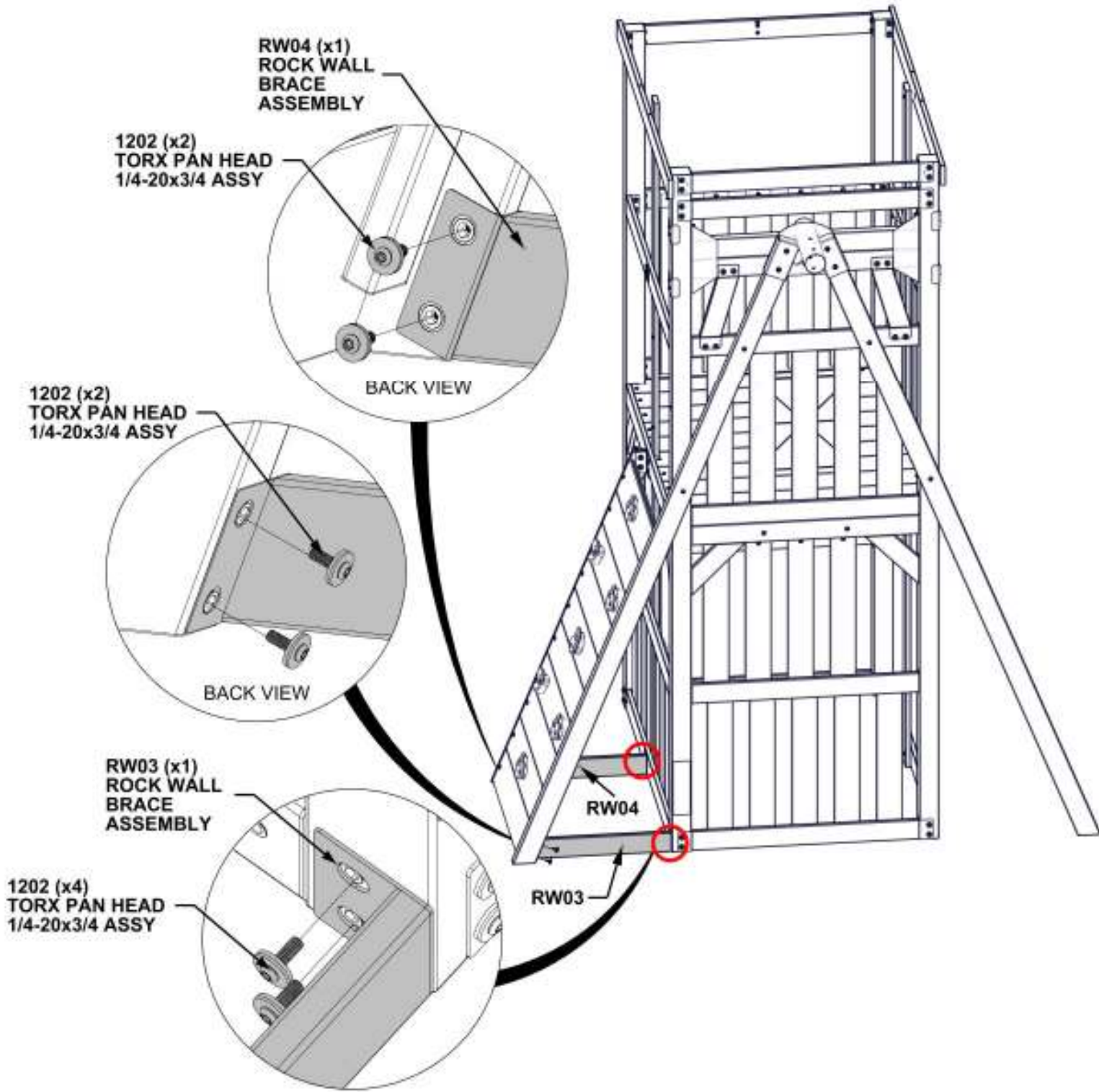


RW03 ROCK WALL BRACE ASSEMBLY - A4M05706
(x1) 20 7/8"x4 1/8"x3 1/8" (104x80x529)



RW04 ROCK WALL BRACE ASSEMBLY - A4M05707
(x1) 21 3/8"x3 1/8"x2 5/8" (67x80x542)

- BRACKET HOLES WILL FIT AROUND THREADED INSERTS.



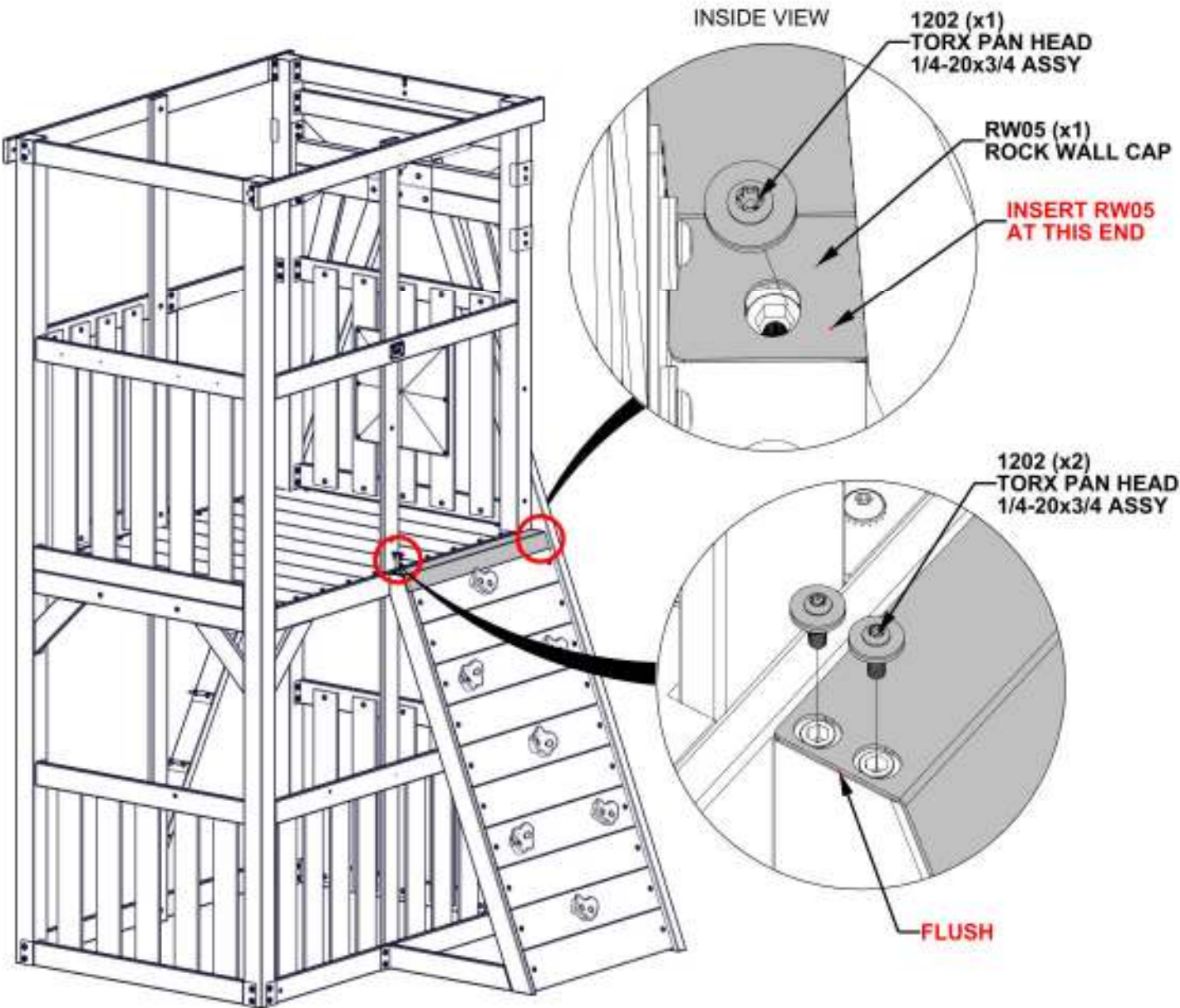
STEP 35 - FORT ASSEMBLY

Qty	PartNo	Description
3	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



RW05 ROCK WALL CAP - A4M06611
(x1) 30 1/16"x3 13/16"x1 5/16" (33x96x764)

- BRACKET HOLES WILL FIT AROUND THREADED INSERTS.



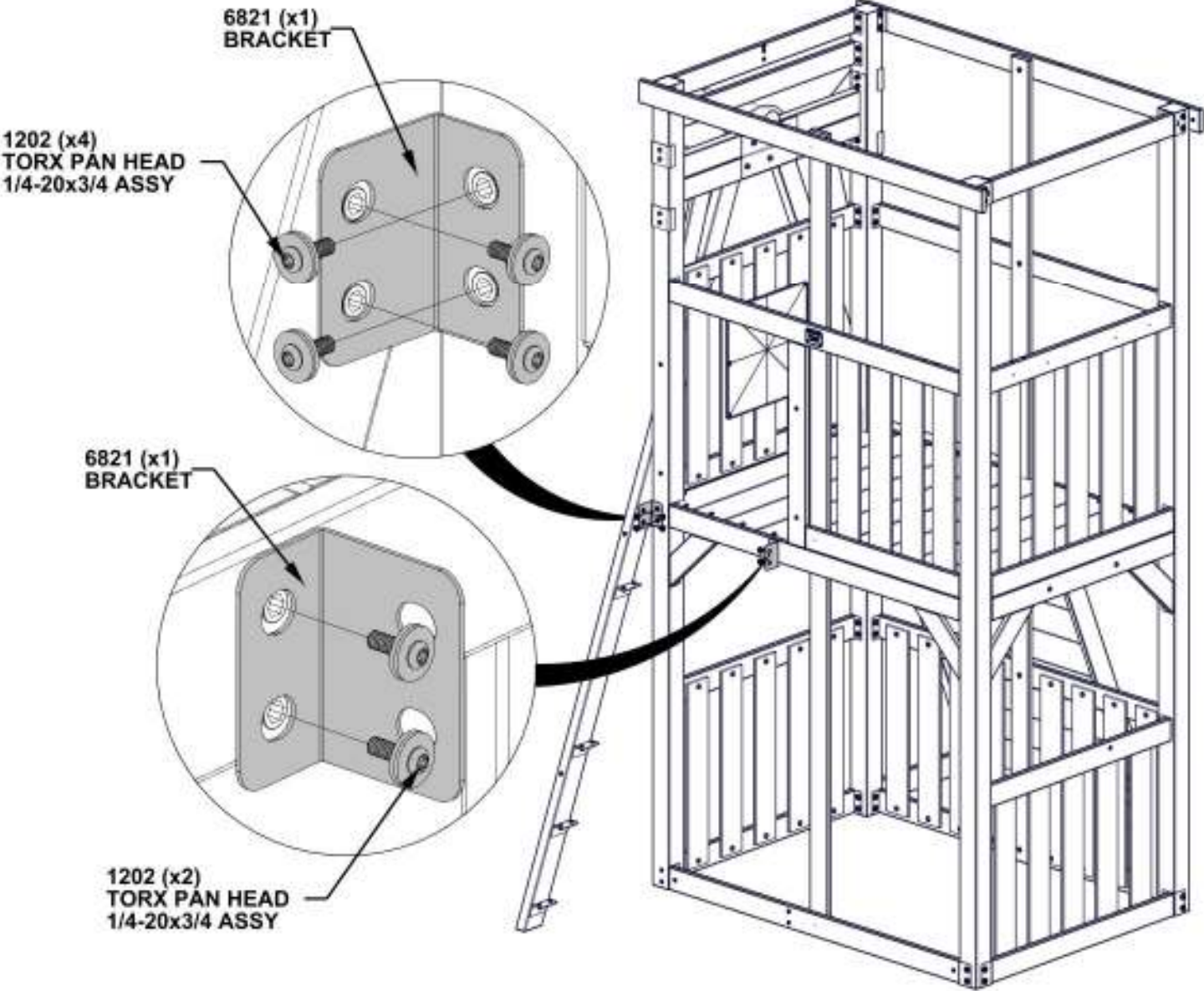
STEP 36A - FORT ASSEMBLY

Qty	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



6821 BRACKET - A4M06821
(x2) 3 3/8"x2 1/2"x1 3/4" (65x45x87)

- HAND TIGHTEN ONLY.



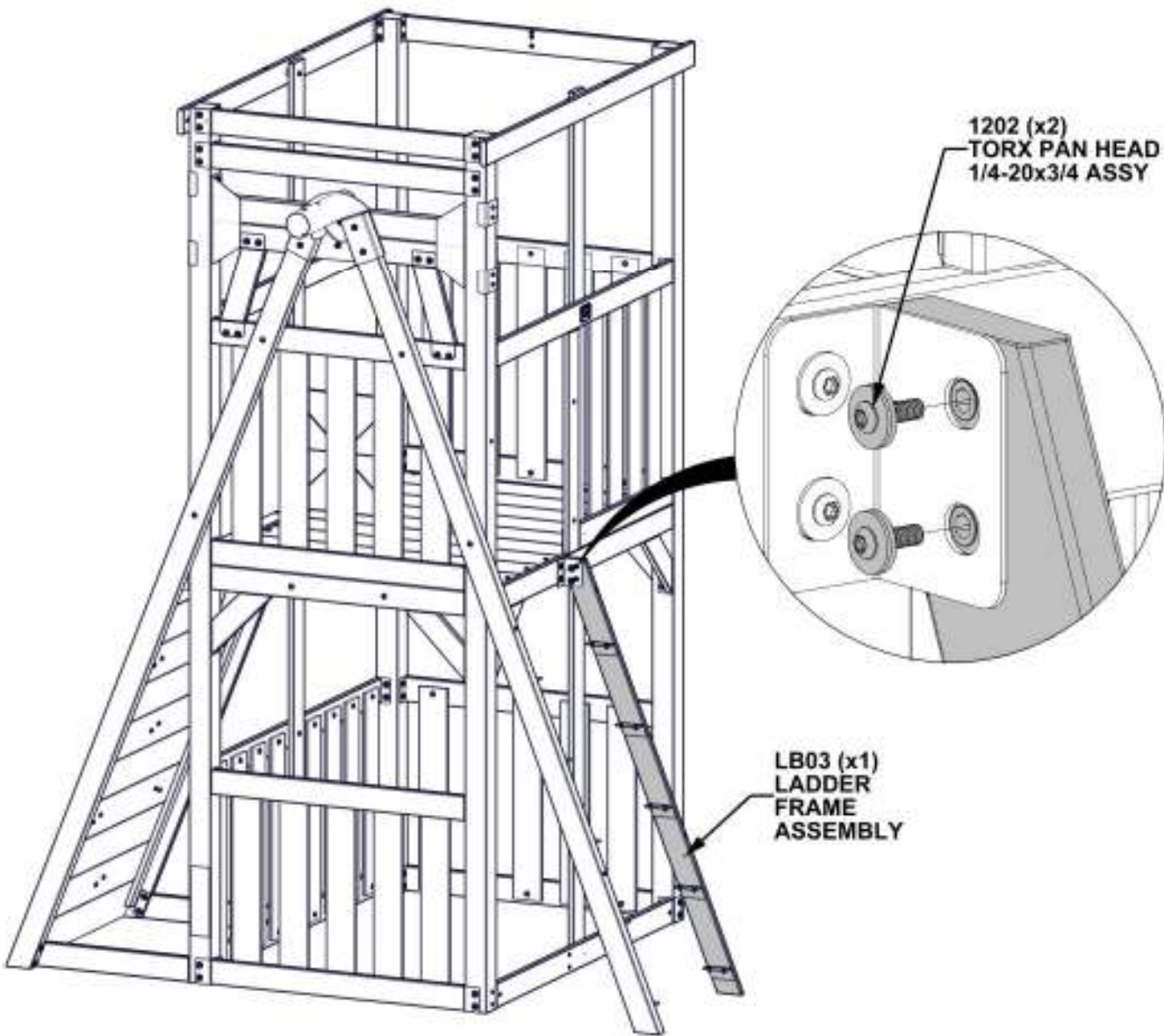
STEP 36B - FORT ASSEMBLY

Qty	PartNo	Description
2	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



LB03 LADDER FRAME ASSEMBLY - A4M05708
(x1) 52 7/8"x3 1/8"x2 3/8" (61x80x1344)

- ALIGN THREADED INSERTS IN LADDER FRAME WITH THRU HOLES IN BRACKET.
- HAND TIGHTEN ONLY.



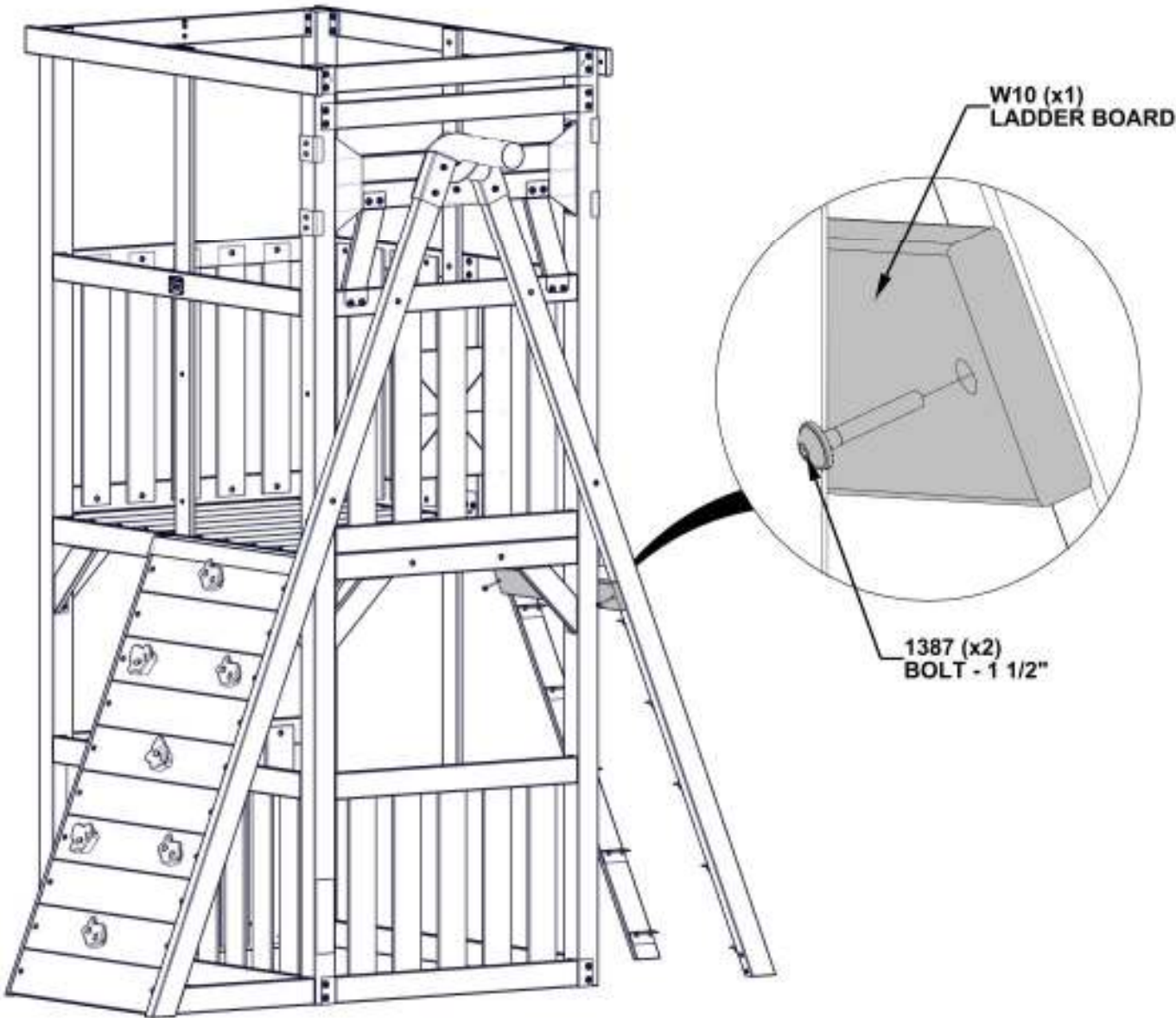
STEP 37A - FORT ASSEMBLY

Qty	PartNo	Description
2	H101387	BOLT WH 1/4x1 1/2 BLK LT



W10 LADDER BOARD - A5C00005
(x1) 24 13/16"x3 9/16"x13/16" (20x90x630)

- ALIGN THRU HOLES IN LADDER BOARD WITH THREADED INSERTS IN LADDER FRAME AND FRAME LEG ASSEMBLY.
- **HAND TIGHTEN ONLY.**



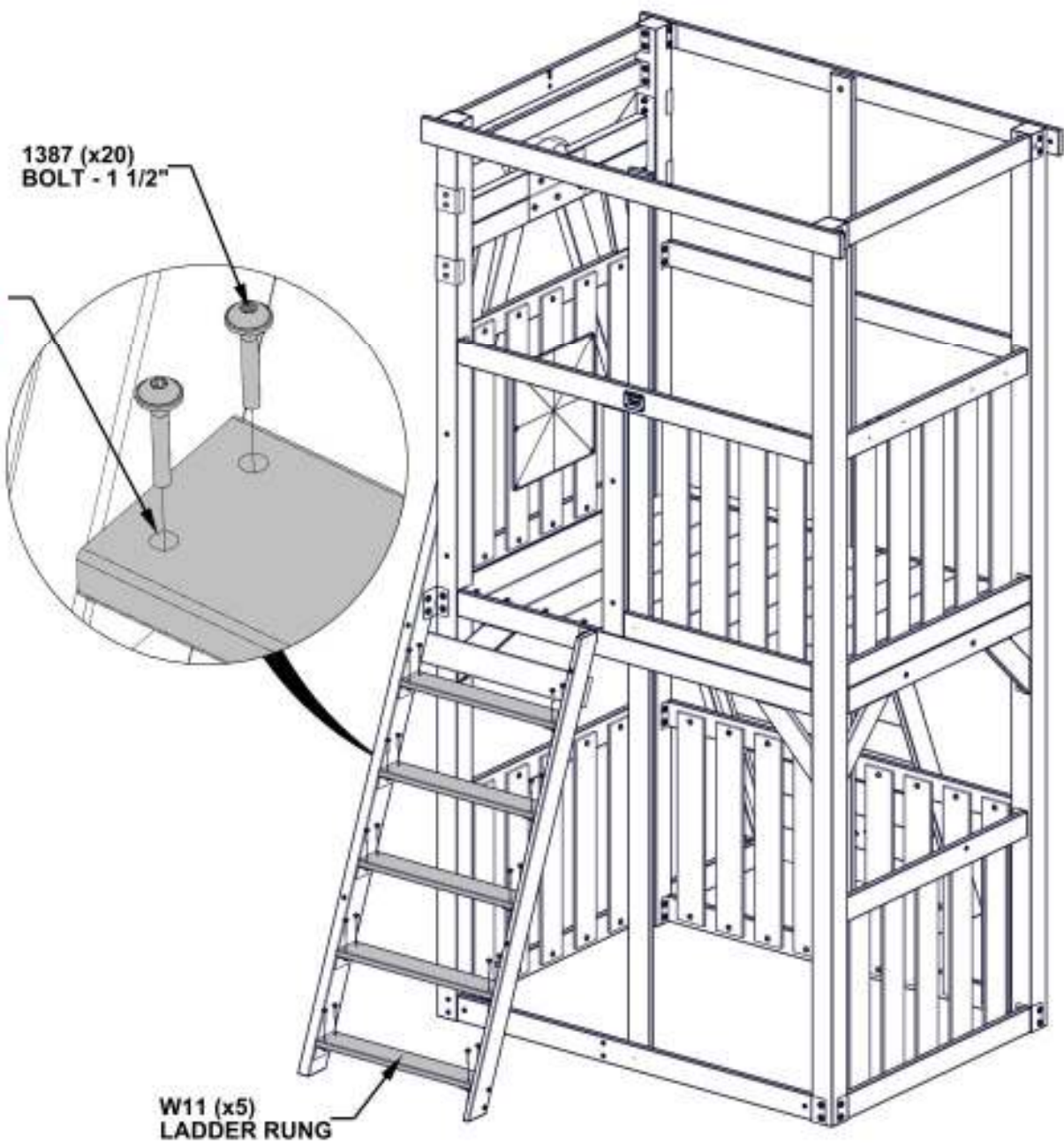
STEP 37B - FORT ASSEMBLY

Qty	PartNo	Description
20	H101387	BOLT WH 1/4x1 1/2 BLK LT



W11 LADDER RUNG - A5C00006
(x5) 22 3/8"x3 9/16"x13/16" (20x90x569)

- ALIGN THRU HOLES IN LADDER RUNG WITH THREADED INSERTS IN LADDER FRAME AND FRAME LEG ASSEMBLY.
- **HAND TIGHTEN ONLY.**



STEP 38A - FORT ASSEMBLY

Qty	PartNo	Description
8	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

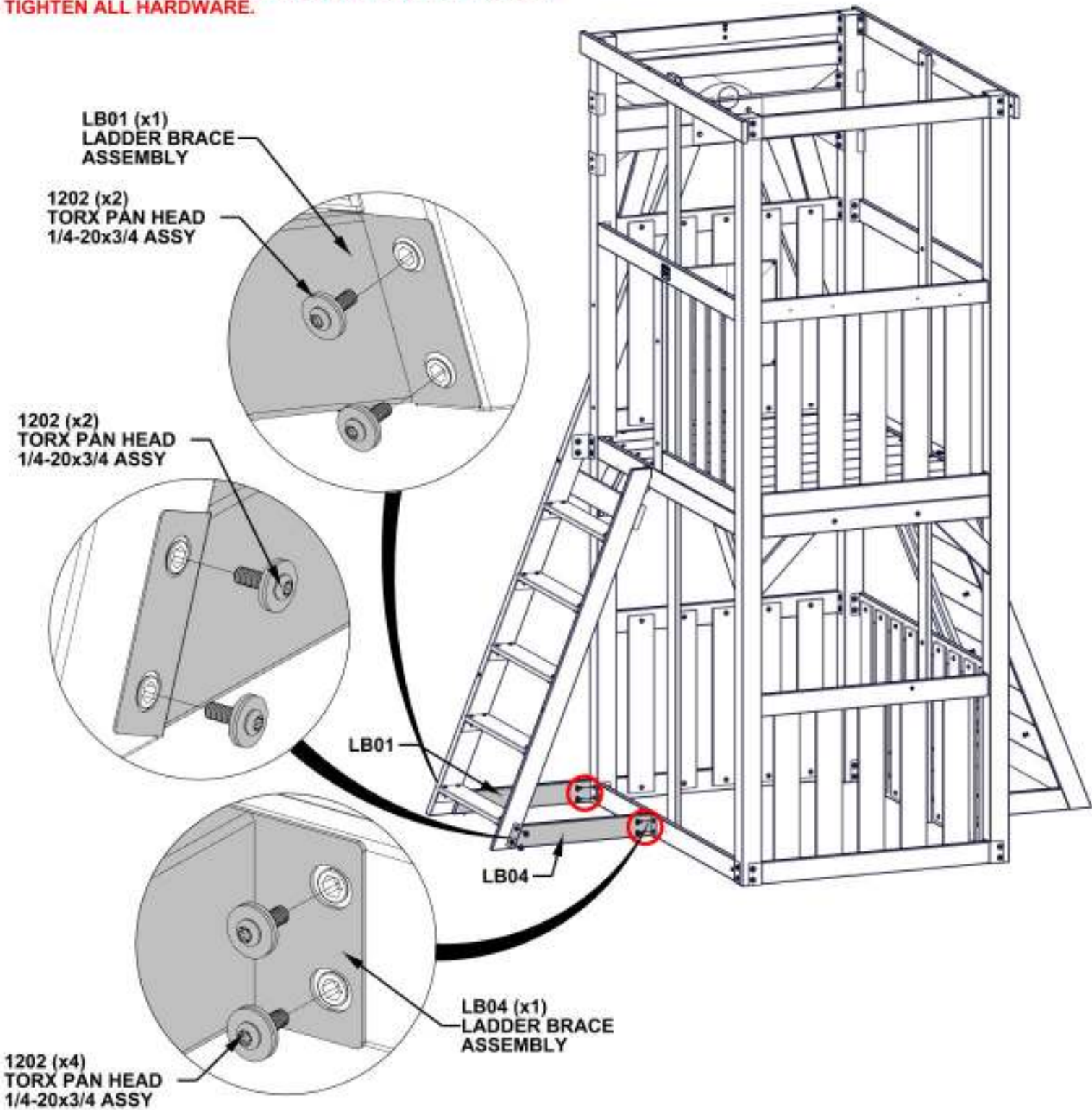


LB01 LADDER BRACE ASSEMBLY - A4M06623
(x1) 20 7/8"x4 1/8"x3 1/8" (80x104x529)



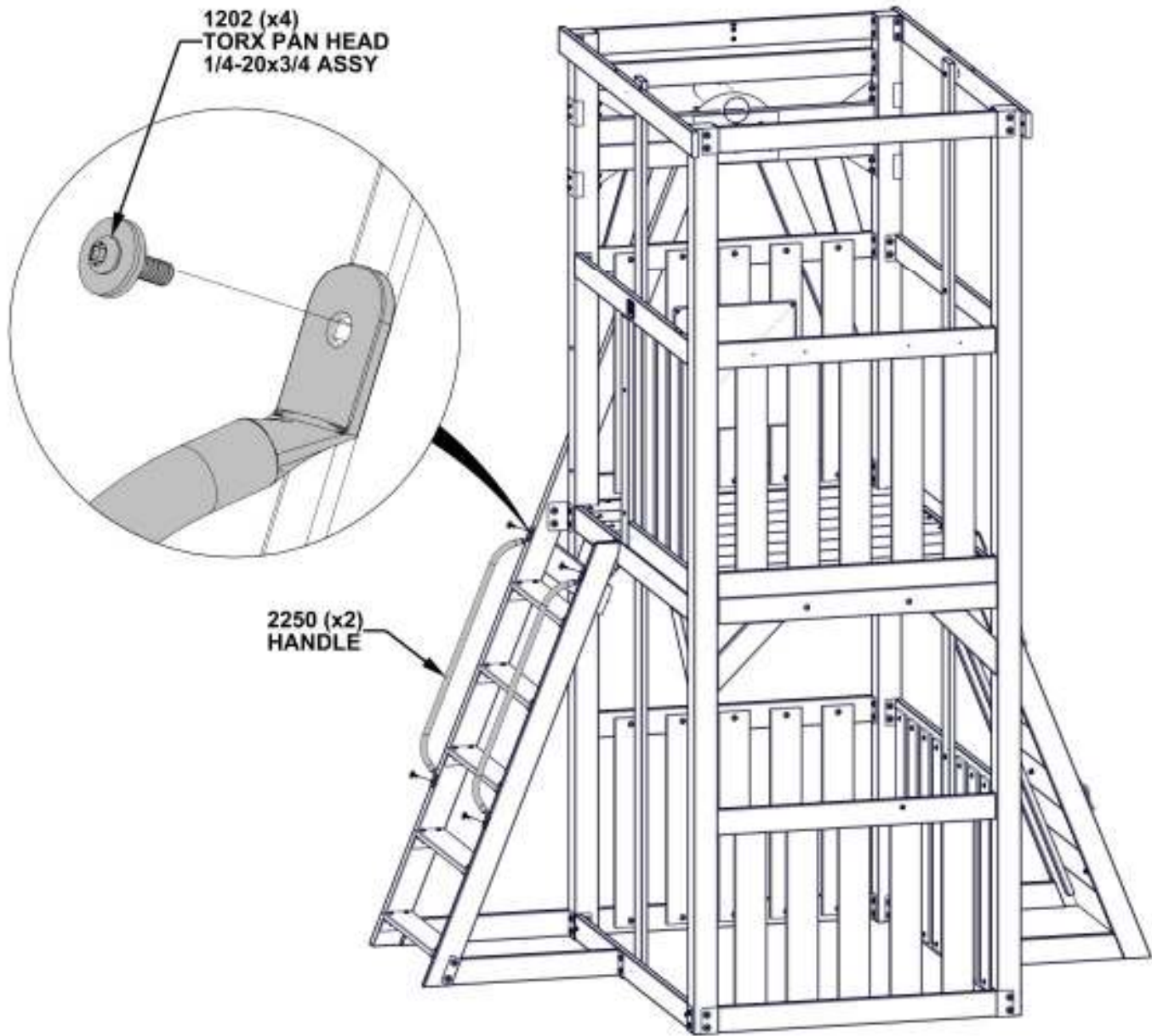
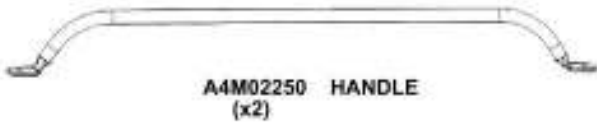
LB04 LADDER BRACE ASSEMBLY - A4M05712
(x1) 22"x3 1/8"x2 5/8" (67x80x557)

- BRACKET HOLES WILL FIT AROUND THREADED INSERTS.
- TIGHTEN ALL HARDWARE.



STEP 38B - FORT ASSEMBLY

Qty	PartNo	Description
4	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



STEP 39 - SWING BEAM ASSEMBLY

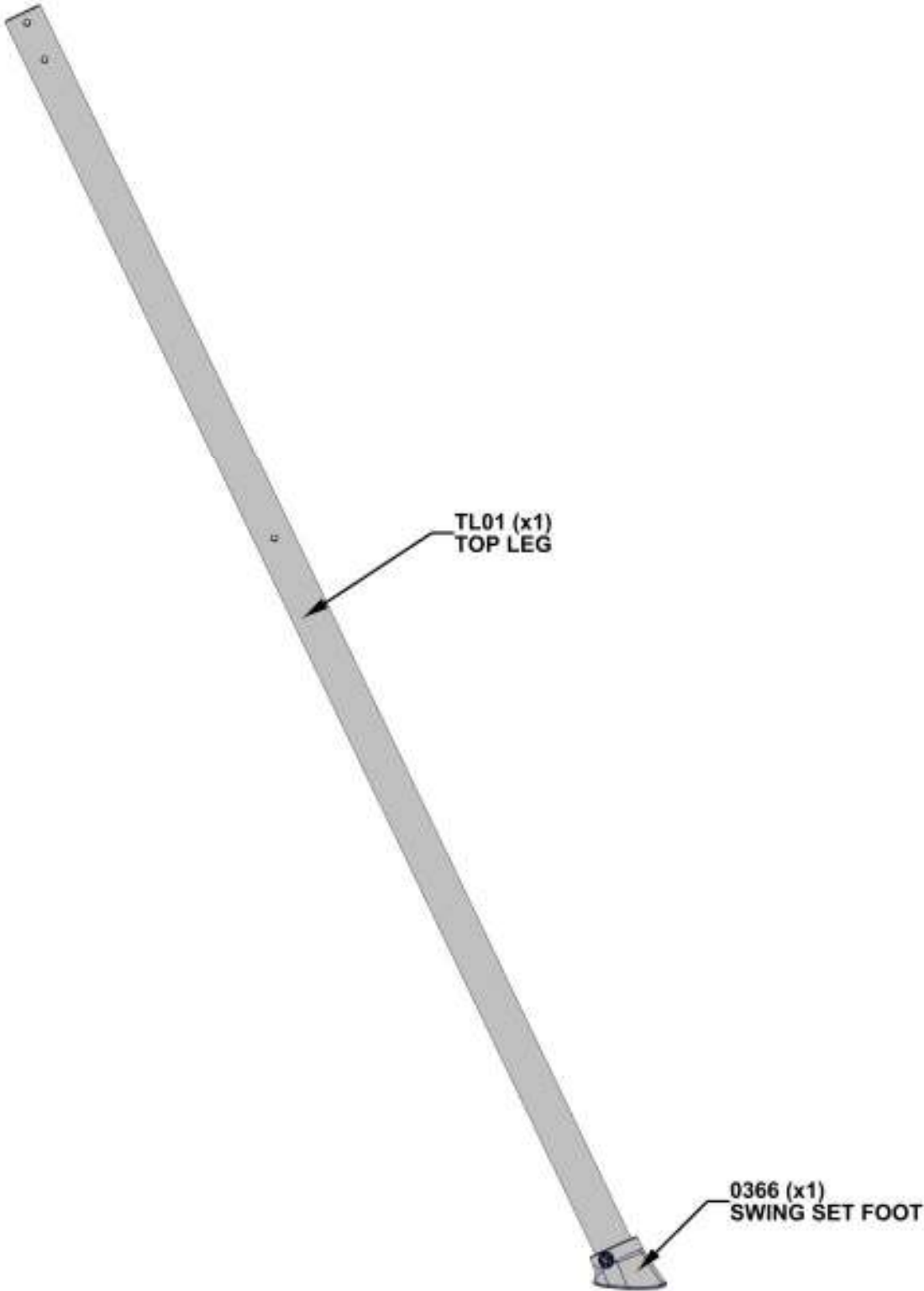


TL01 TOP LEG - A4M04736
(x2) 3"X3"X107 5/16" (76.00x76.00x2725.00)



A6P00366 SWING SET FOOT
(x2)

- ATTACH SWING SET FOOT ONTO TL01.
- REPEAT THIS STEP.



STEP 40 - SWING BEAM ASSEMBLY



SB01 SWING BEAM END ASSEMBLY - A4M06635
(x1) 118"x10"x9 15/16" (252x253x2996)

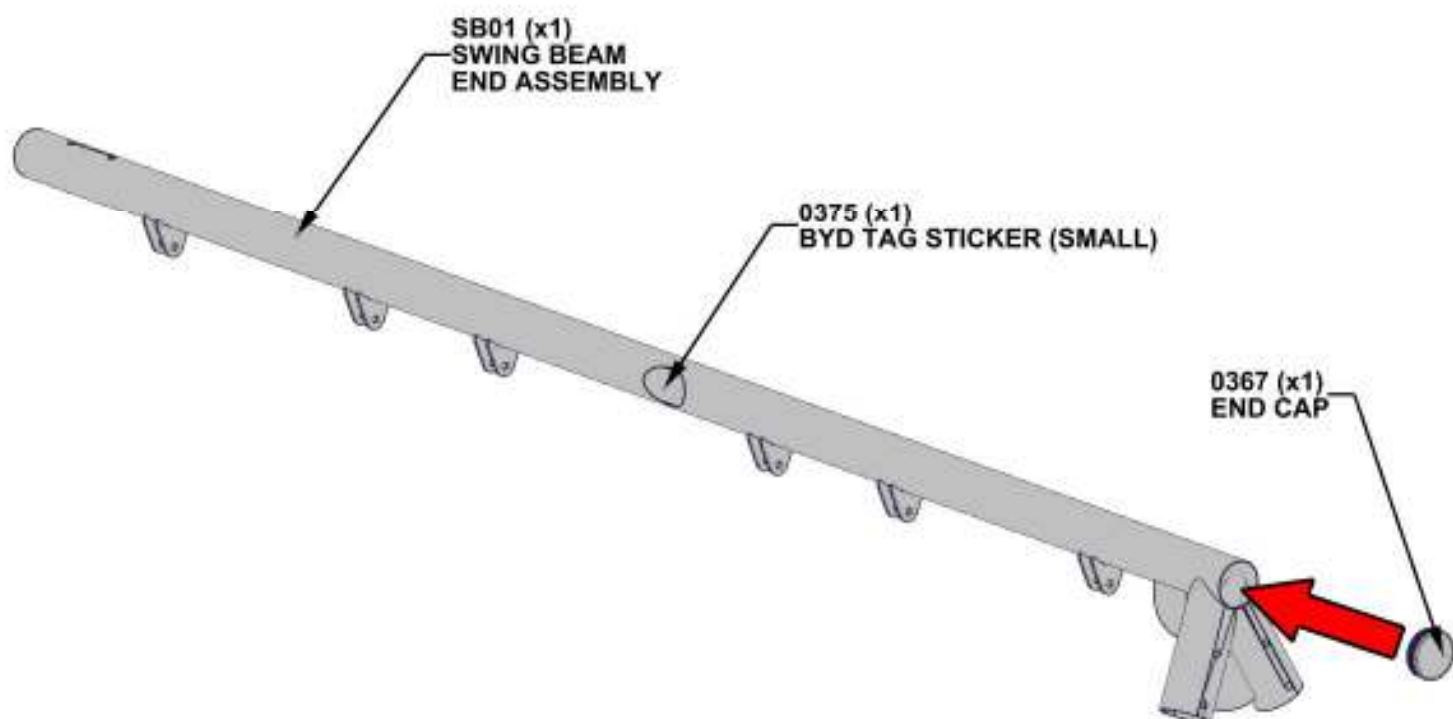


A6P00367 END CAP
(x1)



A6P00375 BYD TAG STICKER (SMALL)
(x1)

- INSERT END CAP INTO SWING BEAM END ASSEMBLY.

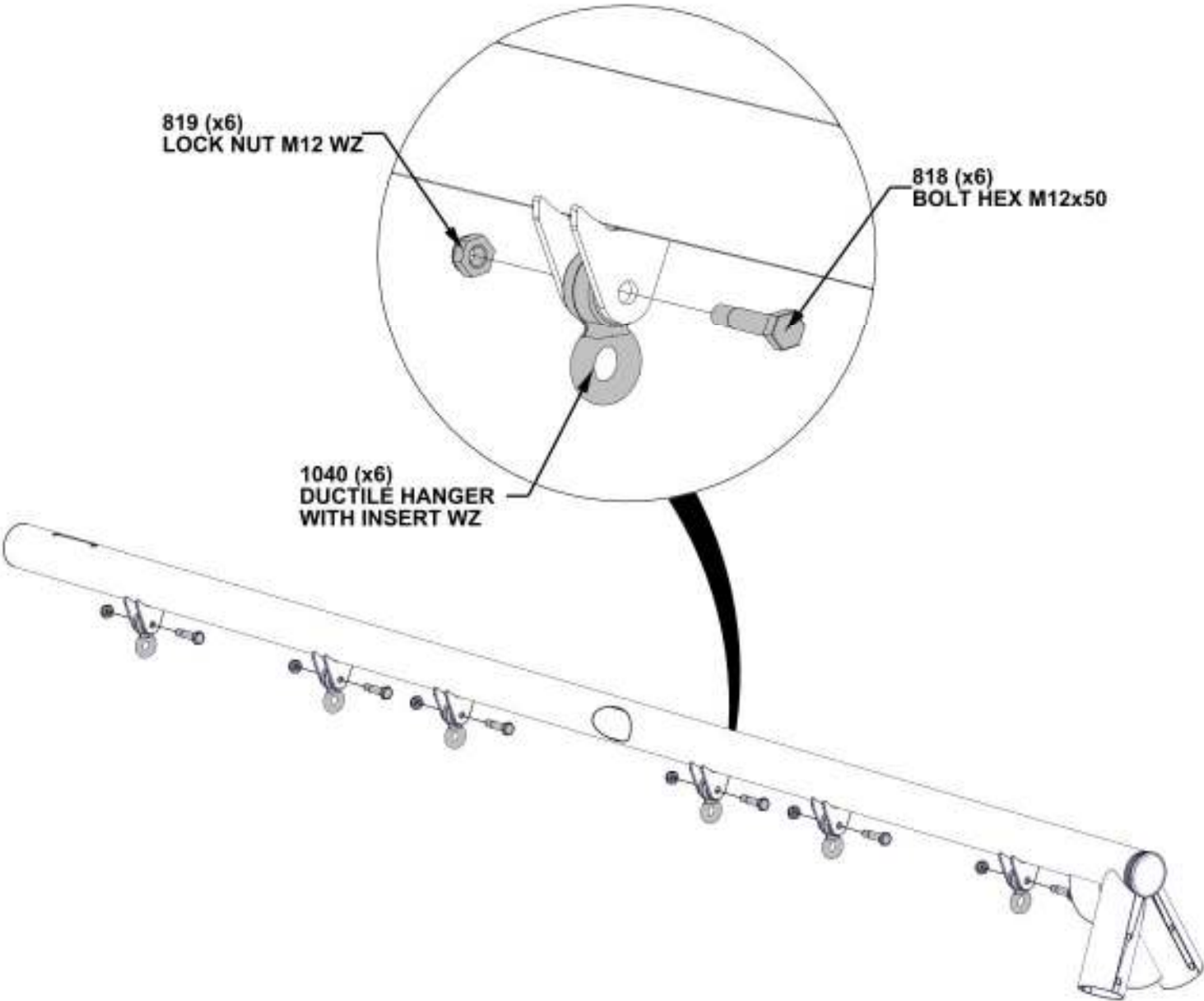


STEP 41 - SWING BEAM ASSEMBLY

Qty	PartNo	Description
6	H100818	BOLT HEX M12x50
6	H100819	LOCK NUT M12 WZ



A4M01040 DUCTILE HANGER WITH INSERT WZ
(x6)



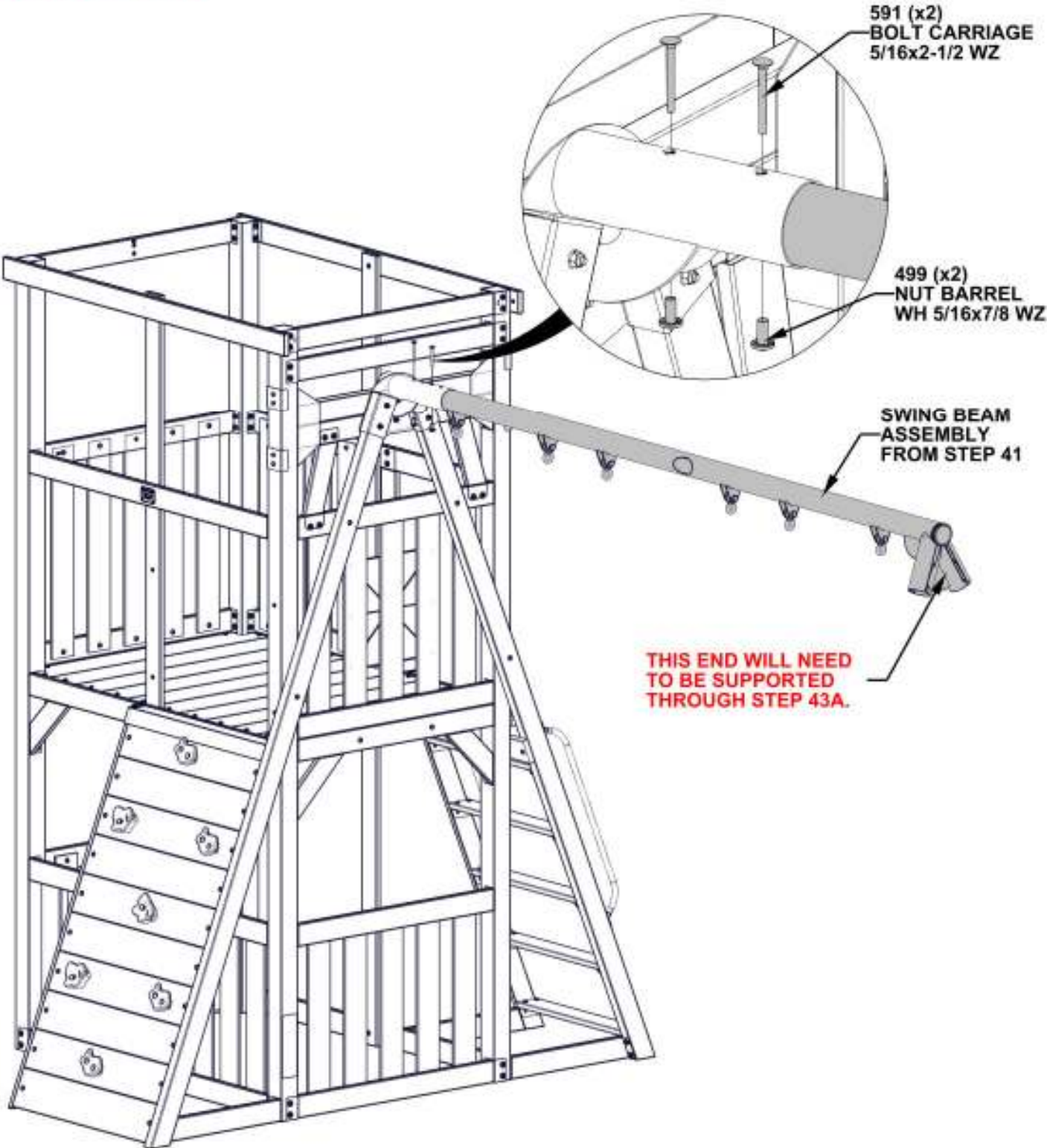
STEP 42 - FORT ASSEMBLY

Qty	PartNo	Description
2	H100499	NUT BARREL WH 5/16x7/8 WZ
2	H100591	BOLT CARRIAGE 5/16x2-1/2 WZ



SWING BEAM ASSEMBLY FROM STEP 41

- HAND TIGHTEN ONLY.



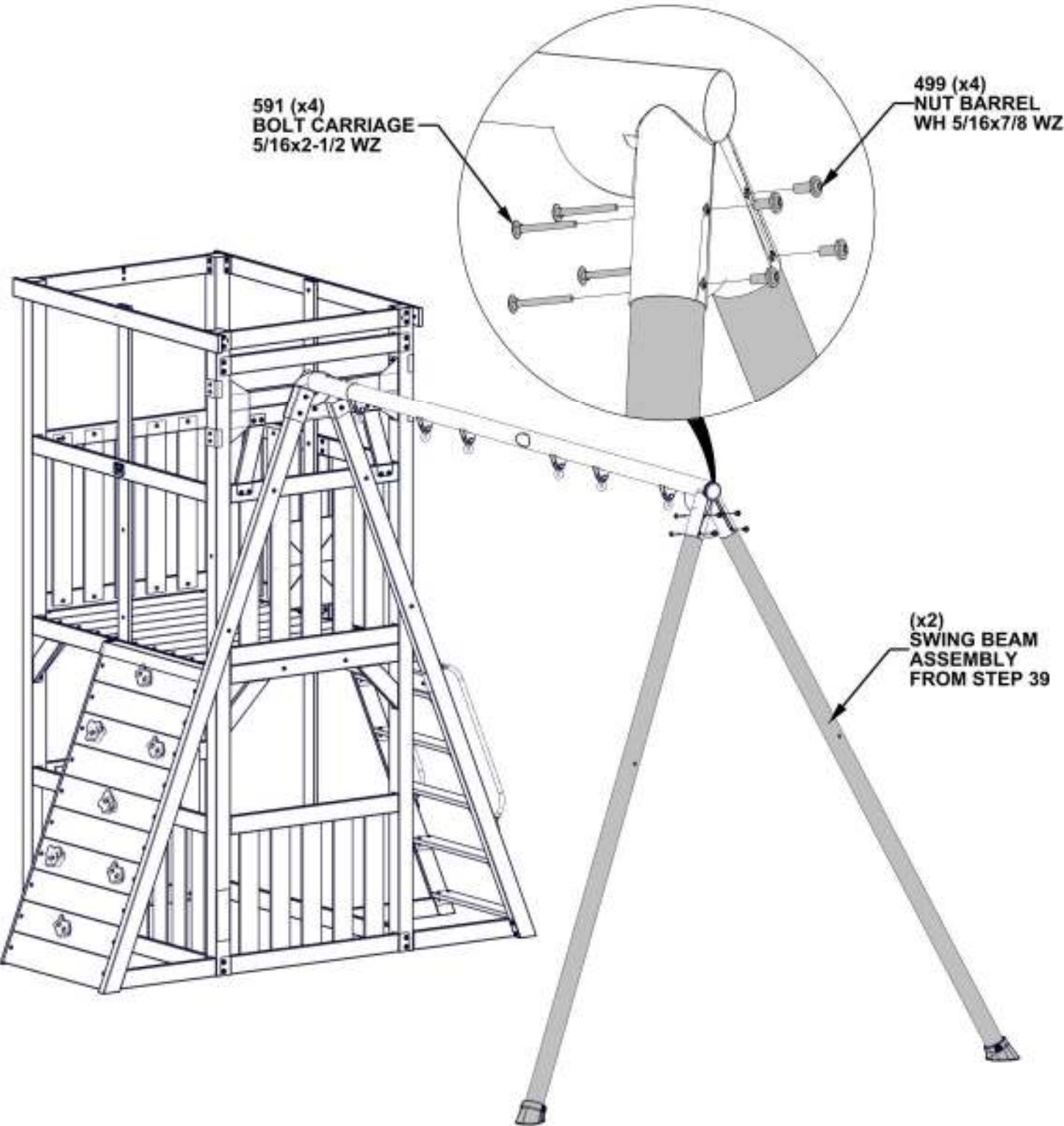
STEP 43A - FORT ASSEMBLY

Qty	PartNo	Description
4	H100499	NUT BARREL WH 5/16x7/8 WZ
4	H100591	BOLT CARRIAGE 5/16x2-1/2 WZ



SWING BEAM ASSEMBLY FROM STEP 39
(x2)

- HAND TIGHTEN ONLY.



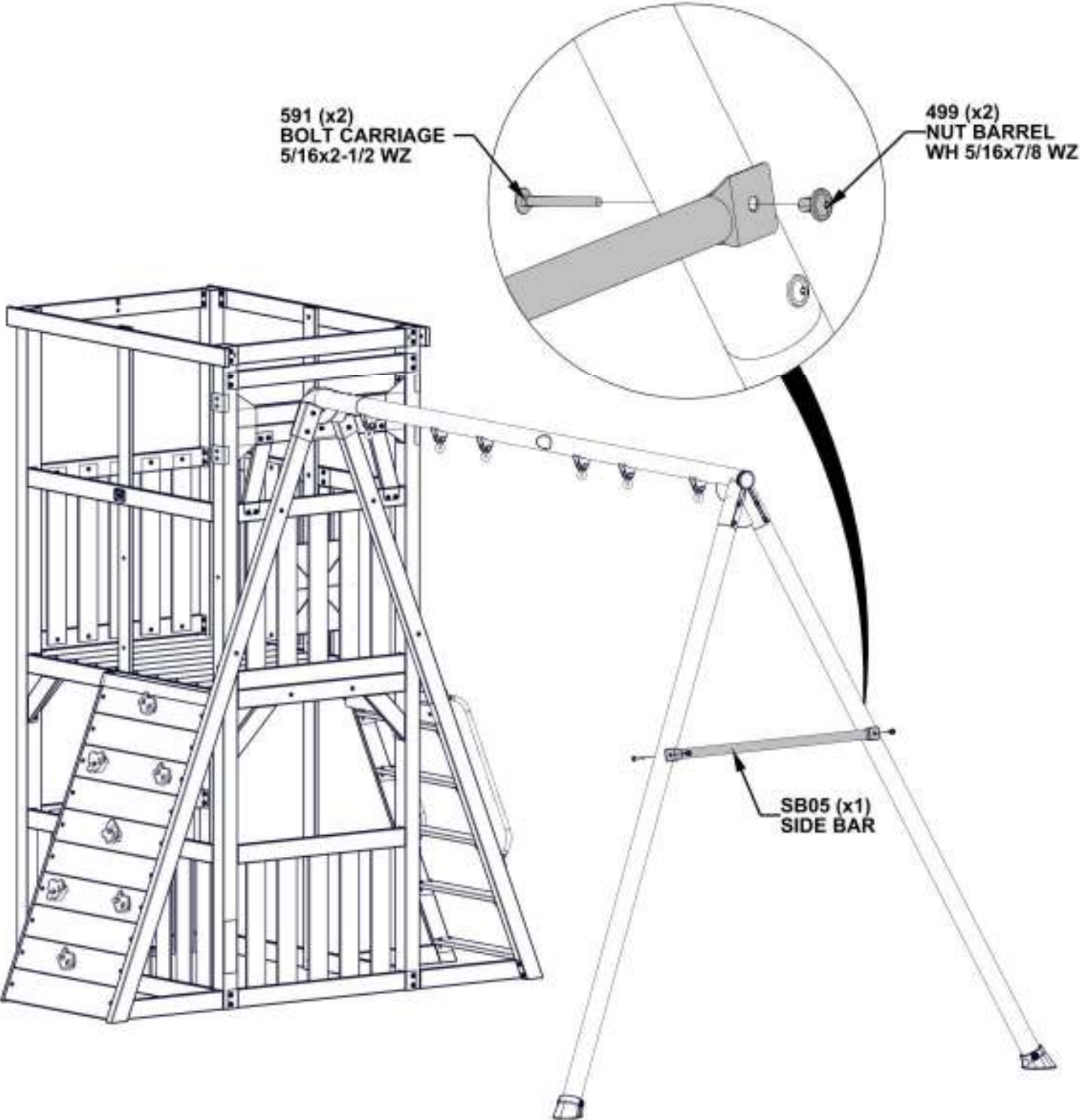
STEP 43B - FORT ASSEMBLY

Qty	PartNo	Description
2	H100499	NUT BARREL WH 5/16x7/8 WZ
2	H100591	BOLT CARRIAGE 5/16x2-1/2 WZ

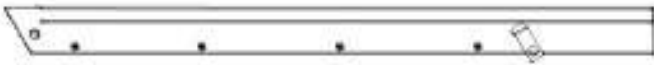


SB05 SIDE BAR - A4M04739
(x1) 1 1/2"X2"X43 7/8" (39x52x1113)

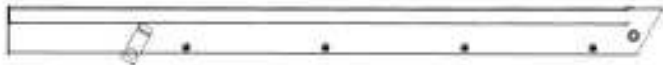
- TIGHTEN ALL HARDWARE.



STEP 44 - FORT ASSEMBLY



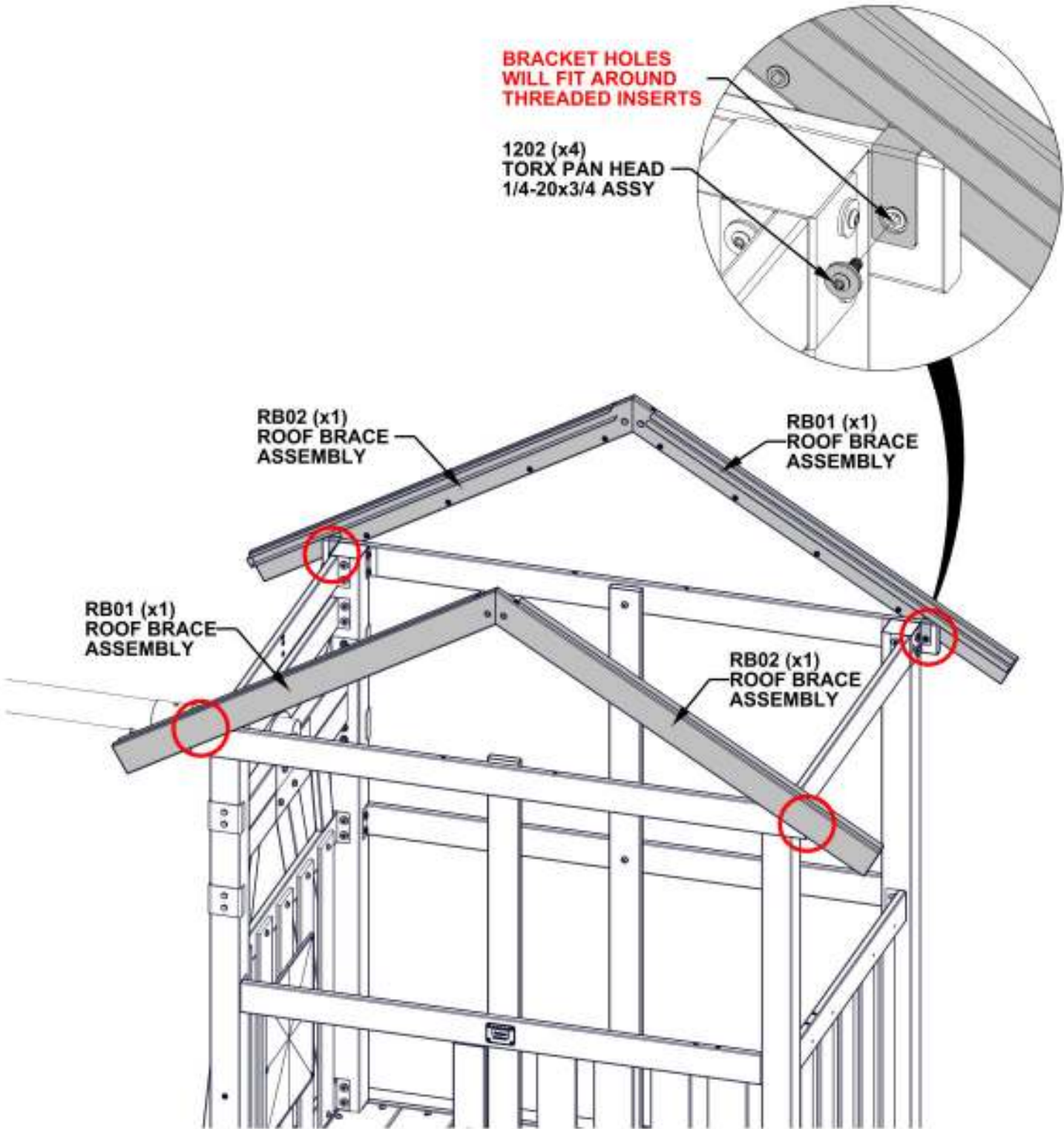
RB01 ROOF BRACE ASSEMBLY - A4M05713
(x2) 43 13/16"x3 1/8"x1 3/4" (45x80x1112)



RB02 ROOF BRACE ASSEMBLY - A4M05714
(x2) 43 13/16"x3 1/8"x1 3/4" (45x80x1112)

Qty	PartNo	Description
4	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

- THIS STEP REQUIRES AT LEAST 2 PEOPLE.



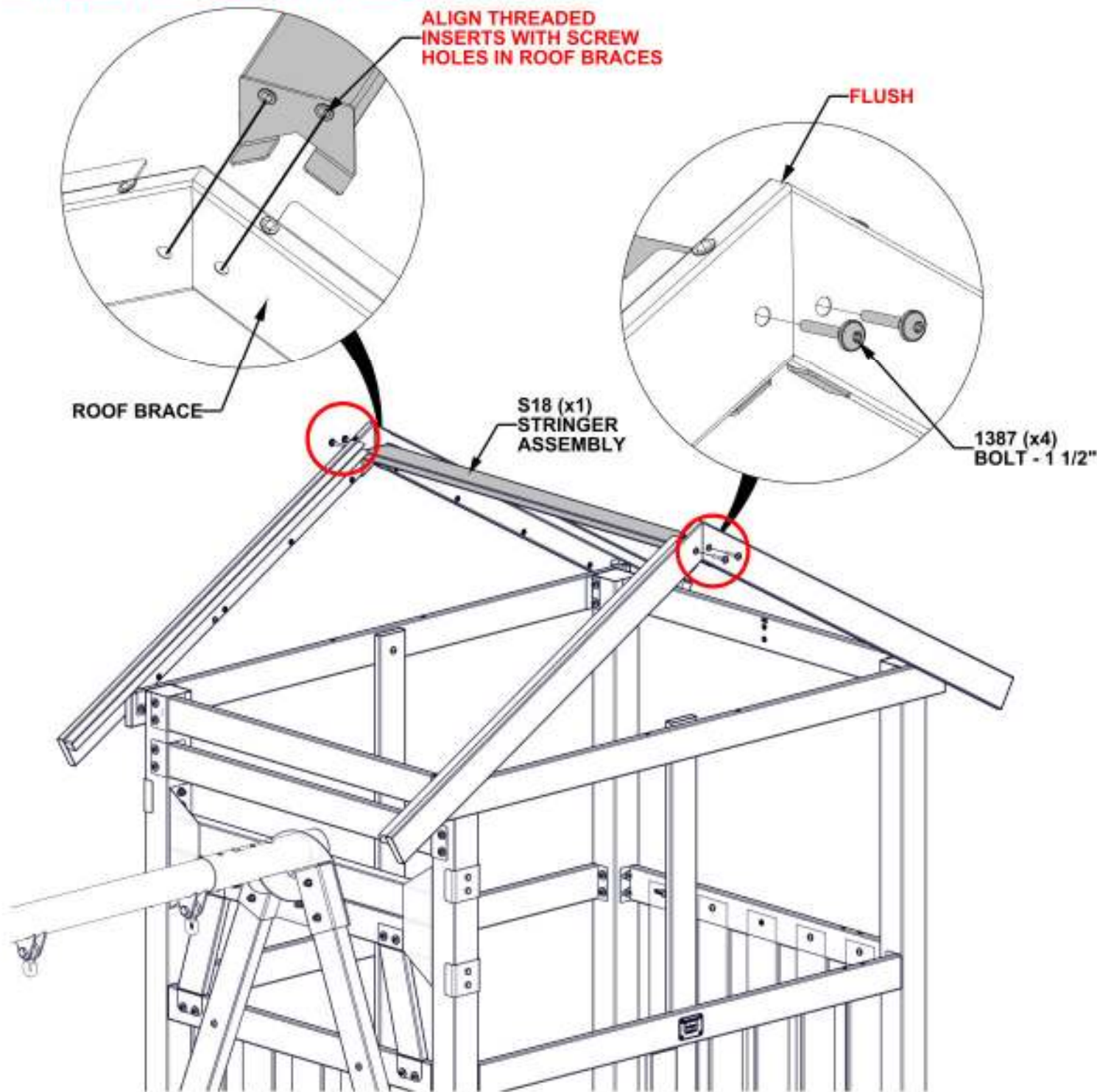
STEP 45 - FORT ASSEMBLY

Qty	PartNo	Description
4	H101387	BOLT WH 1/4x1 1/2 BLK LT



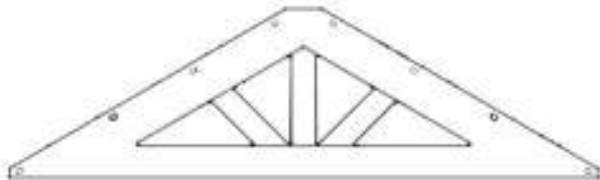
S18 STRINGER ASSEMBLY - A4M05715
(x1) 43 1/2"x3 1/8"x2 3/8" (61x80x1105)

- FIRST, HAND TIGHTEN ALL BOLTS.
- ONCE ALL BOLTS ARE ATTACHED, FLUSH ROOF BRACES, THEN TIGHTEN ALL BOLTS.
- THIS STEP REQUIRES AT LEAST 2 PEOPLE.



STEP 46 - FORT ASSEMBLY

Qty	PartNo	Description
16	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY
4	H101289	PAN HEAD SCREW 8-32x1/2" SS



A6P01417 SUNBURST
(x2)

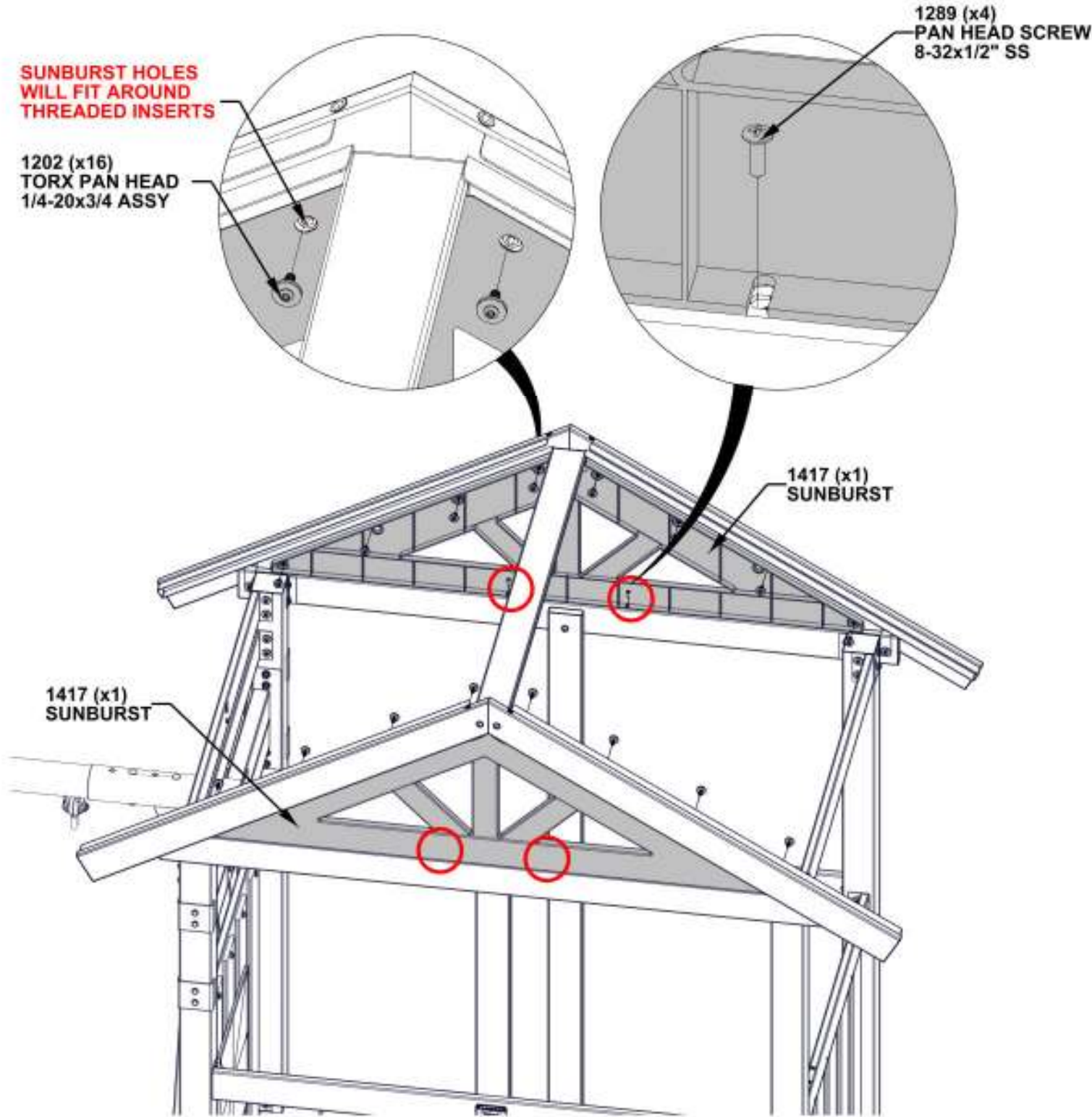
SUNBURST HOLES
WILL FIT AROUND
THREADED INSERTS

1202 (x16)
TORX PAN HEAD
1/4-20x3/4 ASSY

1289 (x4)
PAN HEAD SCREW
8-32x1/2" SS

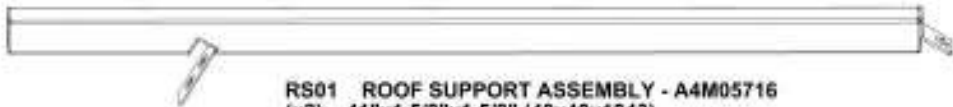
1417 (x1)
SUNBURST

1417 (x1)
SUNBURST



STEP 47 - FORT ASSEMBLY

Qty	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



RS01 ROOF SUPPORT ASSEMBLY - A4M05716
(x2) 41"x1 5/8"x1 5/8" (40x40x1043)

- THIS STEP REQUIRES AT LEAST 2 PEOPLE.

BRACKET HOLES
WILL FIT AROUND
THREADED INSERTS

1202 (x2)
TORX PAN HEAD
1/4-20x3/4 ASSY

BOTTOM VIEW

BRACKET HOLES
WILL FIT AROUND
THREADED INSERTS

1202 (x4)
TORX PAN HEAD
1/4-20x3/4 ASSY

RS01 (x1)
ROOF
SUPPORT
ASSEMBLY

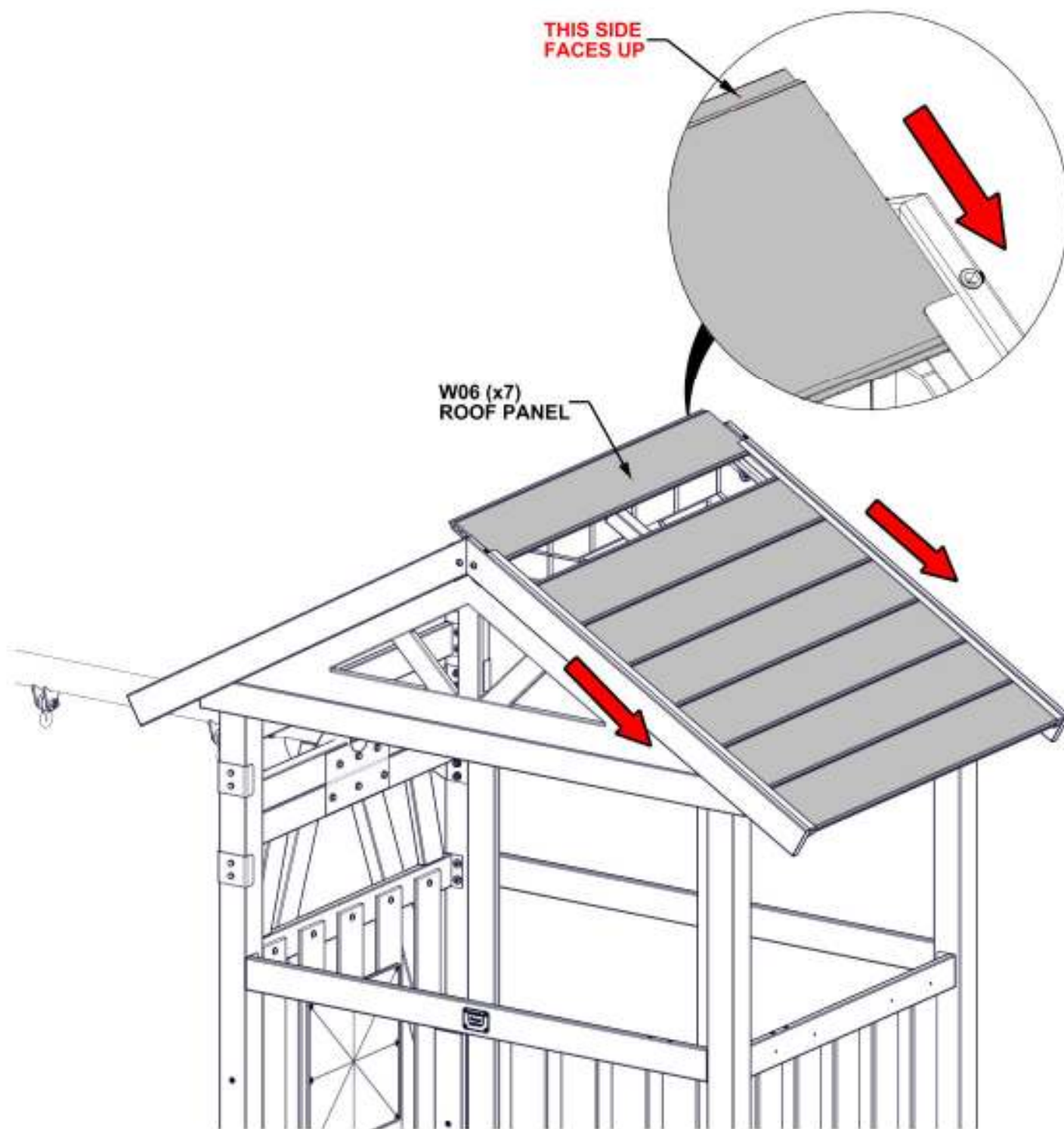
RS01 (x1)
ROOF
SUPPORT
ASSEMBLY

STEP 48A - FORT ASSEMBLY



W06 ROOF PANEL - A5C00011
(x7) 41 7/8"x6 3/8"x13/16" (20x162x1064)

- SLIDE ROOF PANELS IN PLACE.

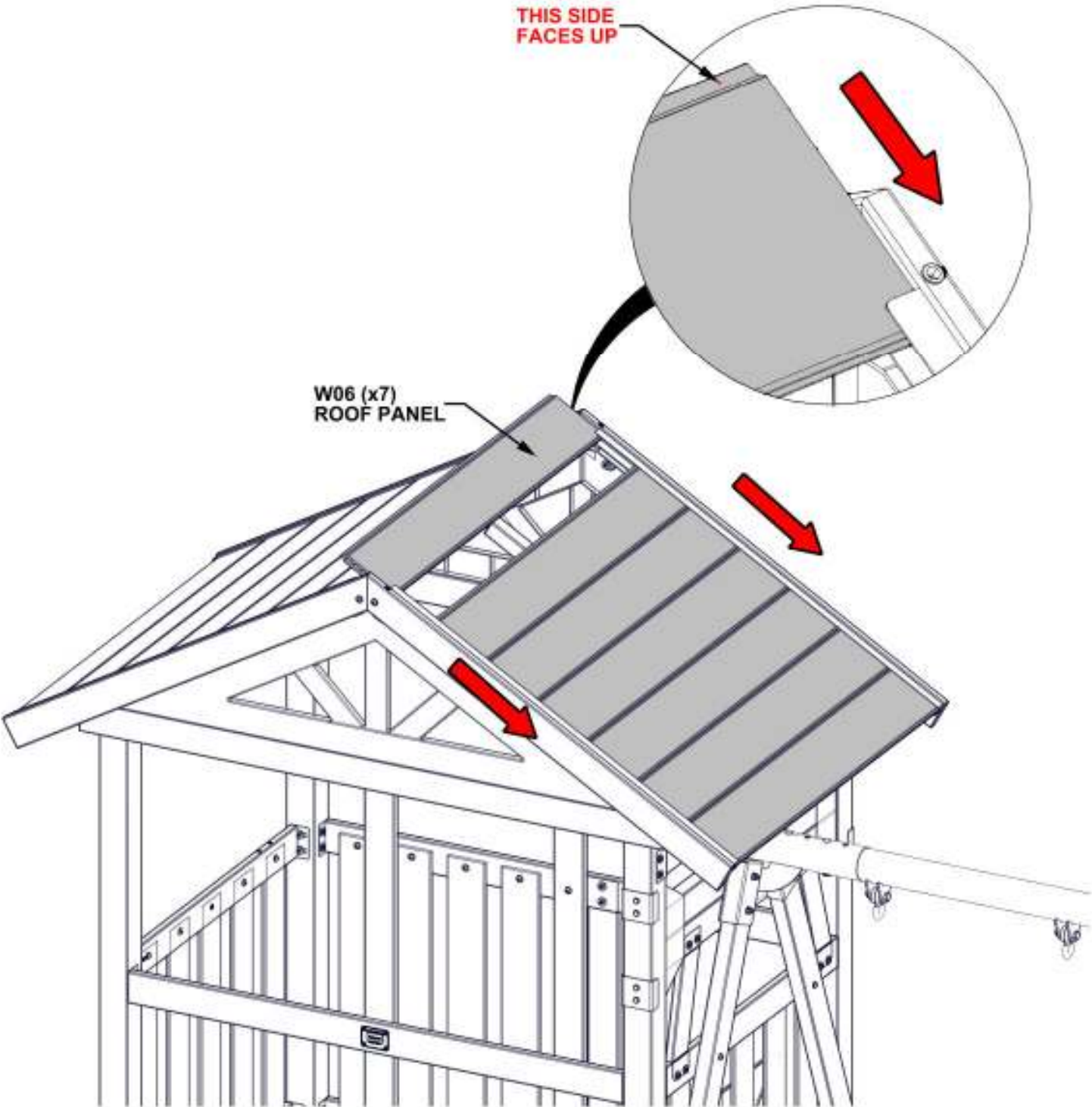


STEP 48B - FORT ASSEMBLY



W06 ROOF PANEL - A5C00011
(x7) 41 7/8"x6 3/8"x13/16" (20x162x1064)

- SLIDE ROOF PANELS IN PLACE.

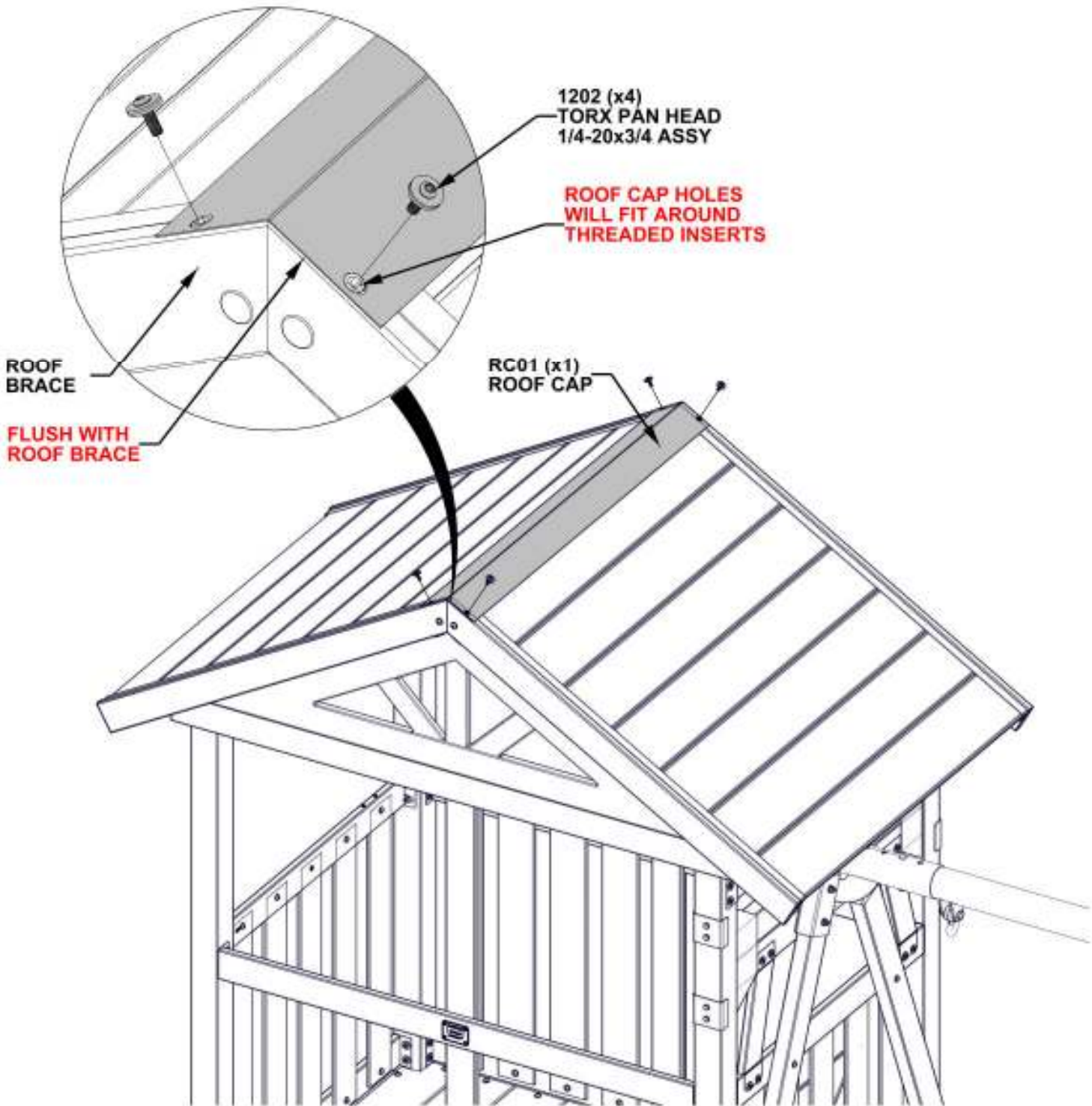


STEP 48C - FORT ASSEMBLY

Qty	PartNo	Description
4	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

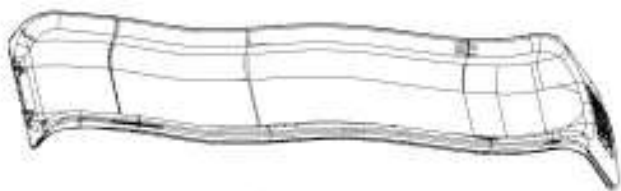


RC01 ROOF CAP - A4M04637
(x1) 43 9/16"x5 13/16"x1/16" (1x147x1107)

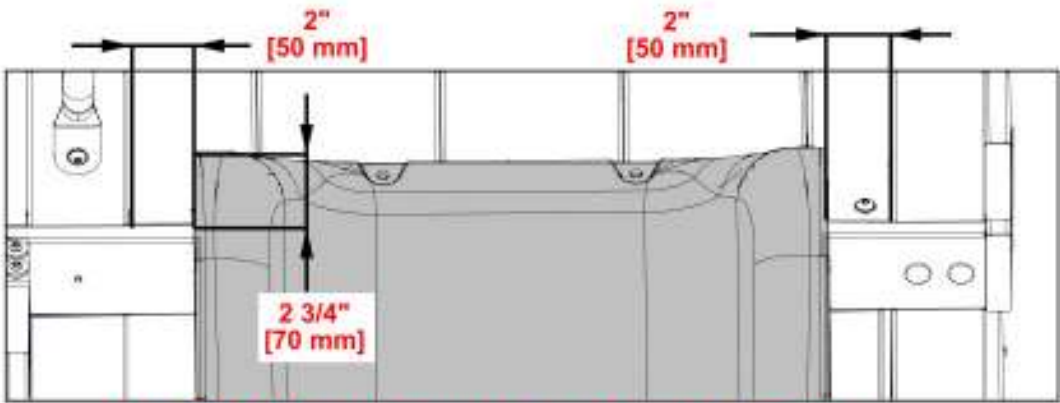


STEP 49 - FORT ASSEMBLY

Qty	PartNo	Description
2	H100459	BOLT WH 5/16 X 1 1/4 BLK
2	H100469	NUT BARREL WH 5/16 X 5/8 BLK



A6P00554 SLIDE
(x1)

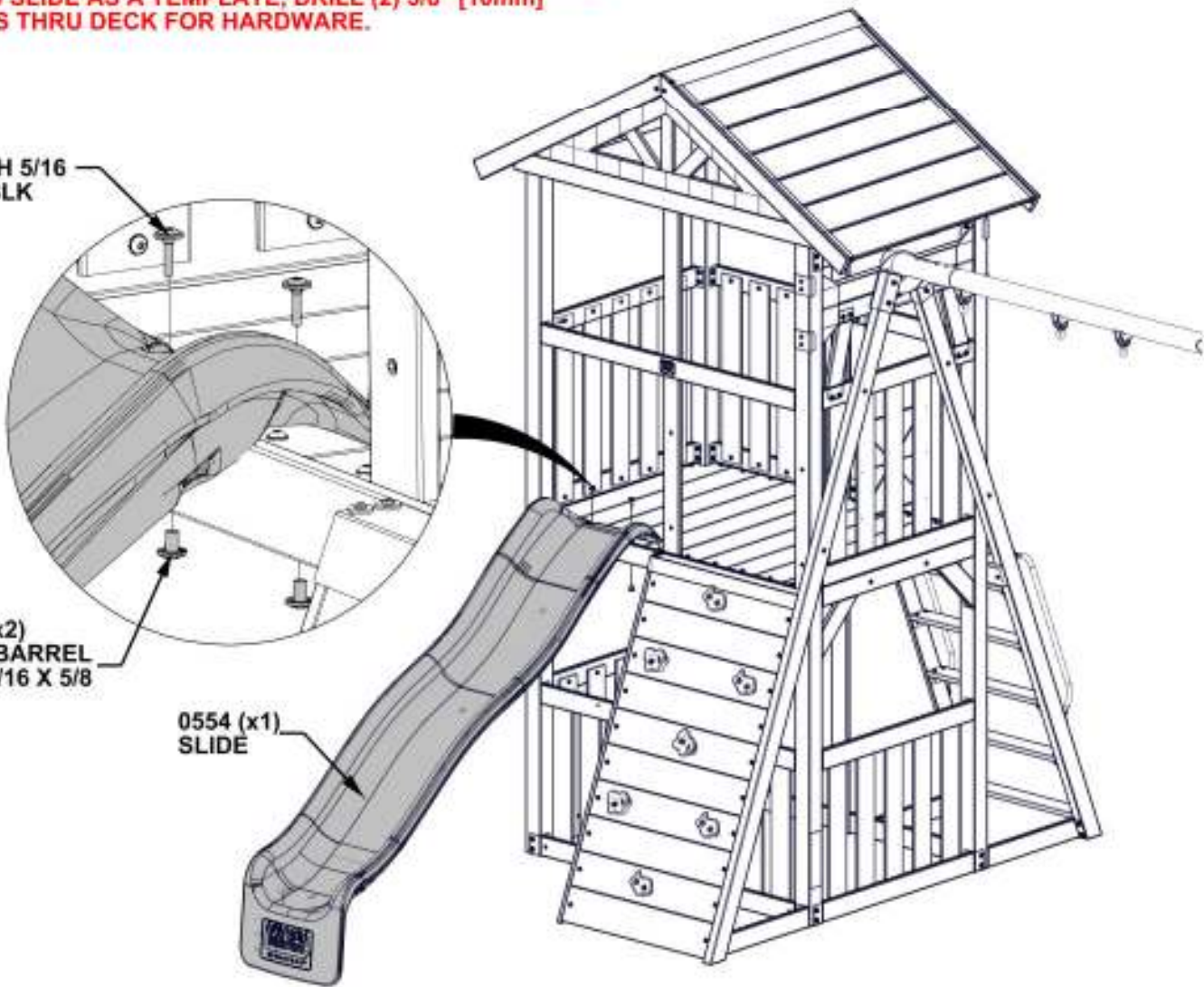


CENTER SLIDE IN OPENING USING DIMENSIONS SHOWN.
USING SLIDE AS A TEMPLATE, DRILL (2) 3/8" [10mm]
HOLES THRU DECK FOR HARDWARE.

459 (x2)
BOLT WH 5/16
X 1 1/4 BLK

469 (x2)
NUT BARREL
WH 5/16 X 5/8
BLK

0554 (x1)
SLIDE

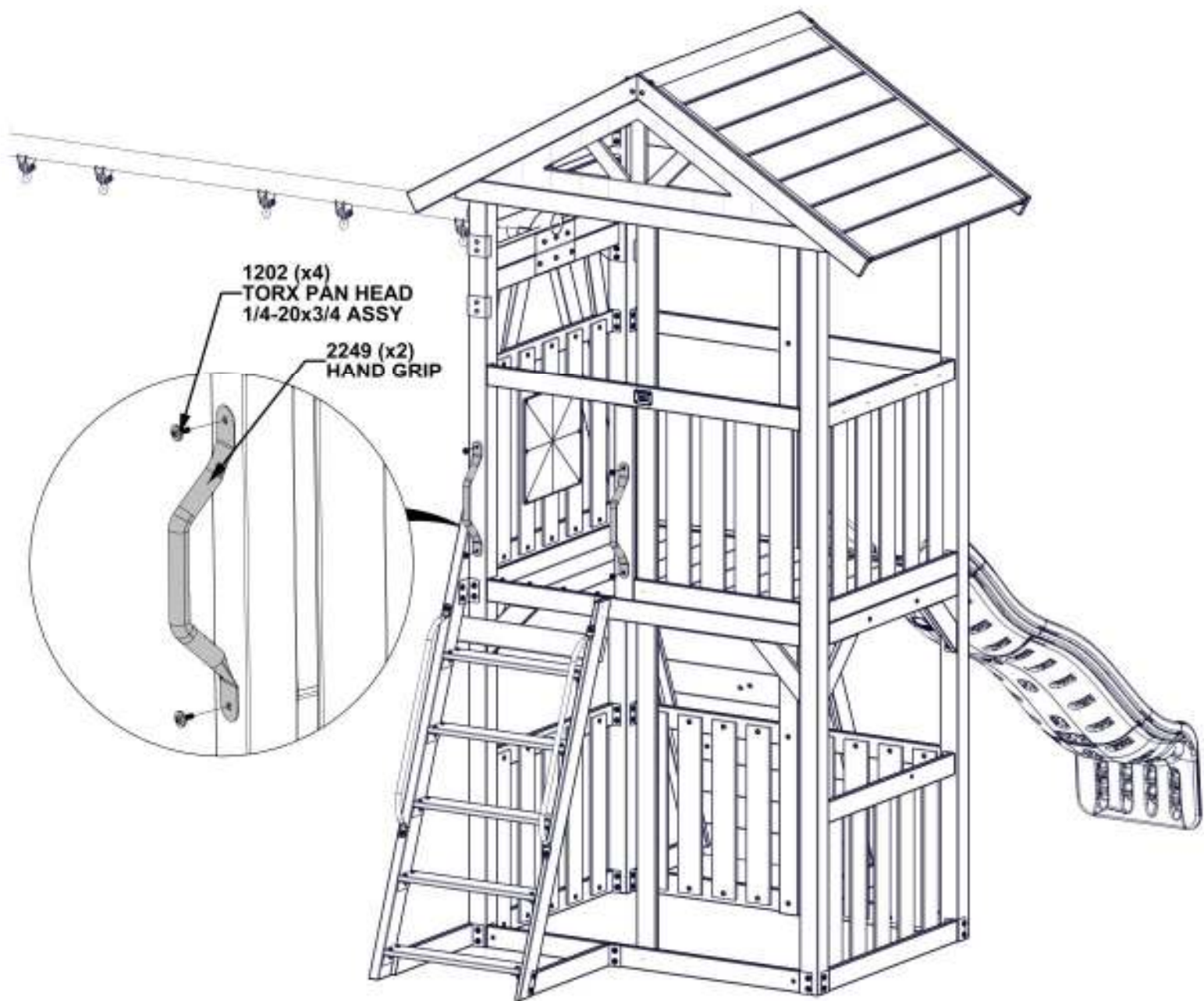


STEP 50A - FORT ASSEMBLY

Qty	PartNo	Description
4	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



A4M02249 HAND GRIP
(x2)



1202 (x4)
TORX PAN HEAD
1/4-20x3/4 ASSY

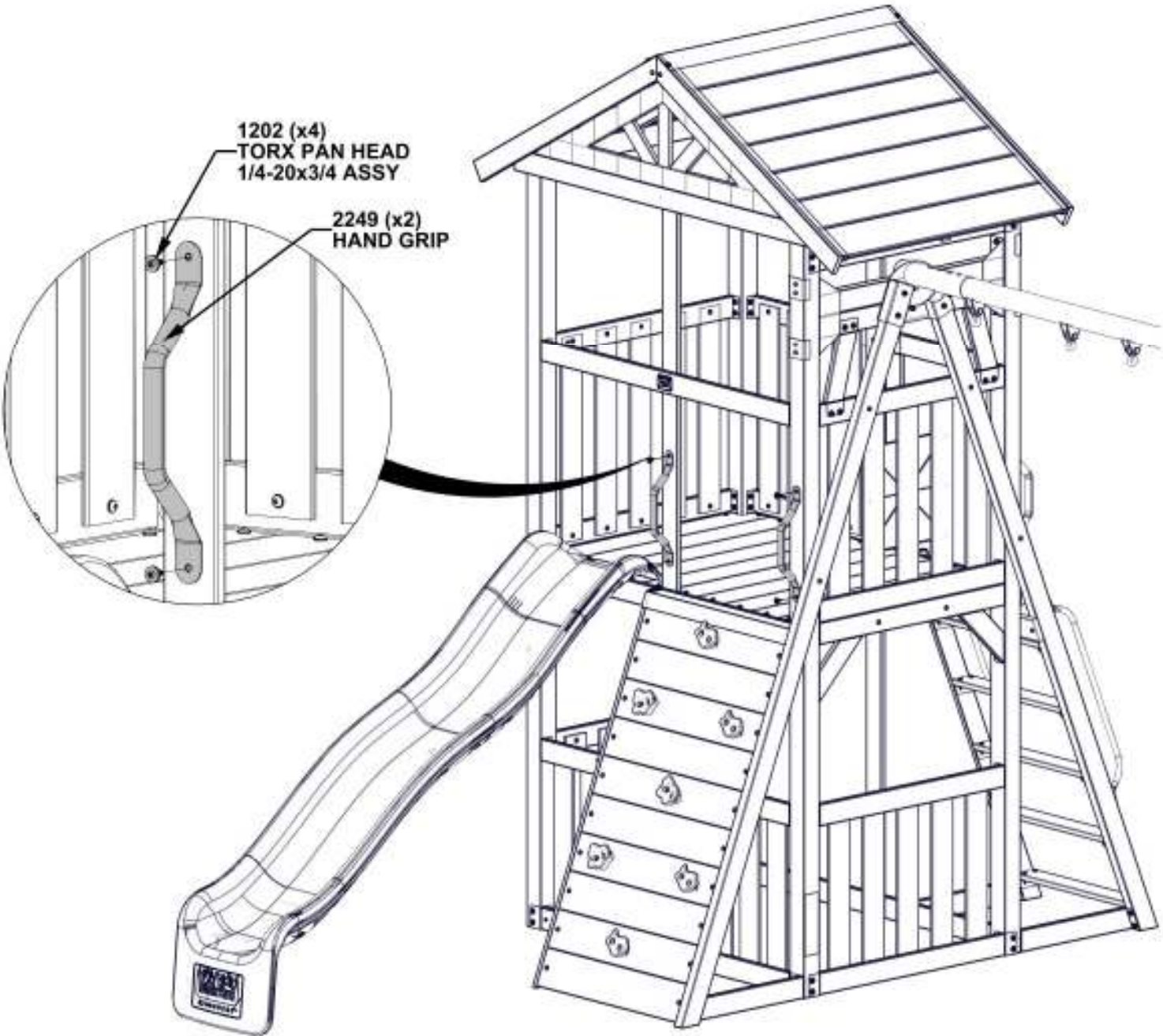
2249 (x2)
HAND GRIP

STEP 50B - FORT ASSEMBLY

Qty	PartNo	Description
4	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



A4M02249 HAND GRIP
(x2)



STEP 51 - FORT ASSEMBLY

- 

A4M04780 CHAIN BLACK 62"
(x4)



A6P01416 26" HD BELT SWING
(x2)



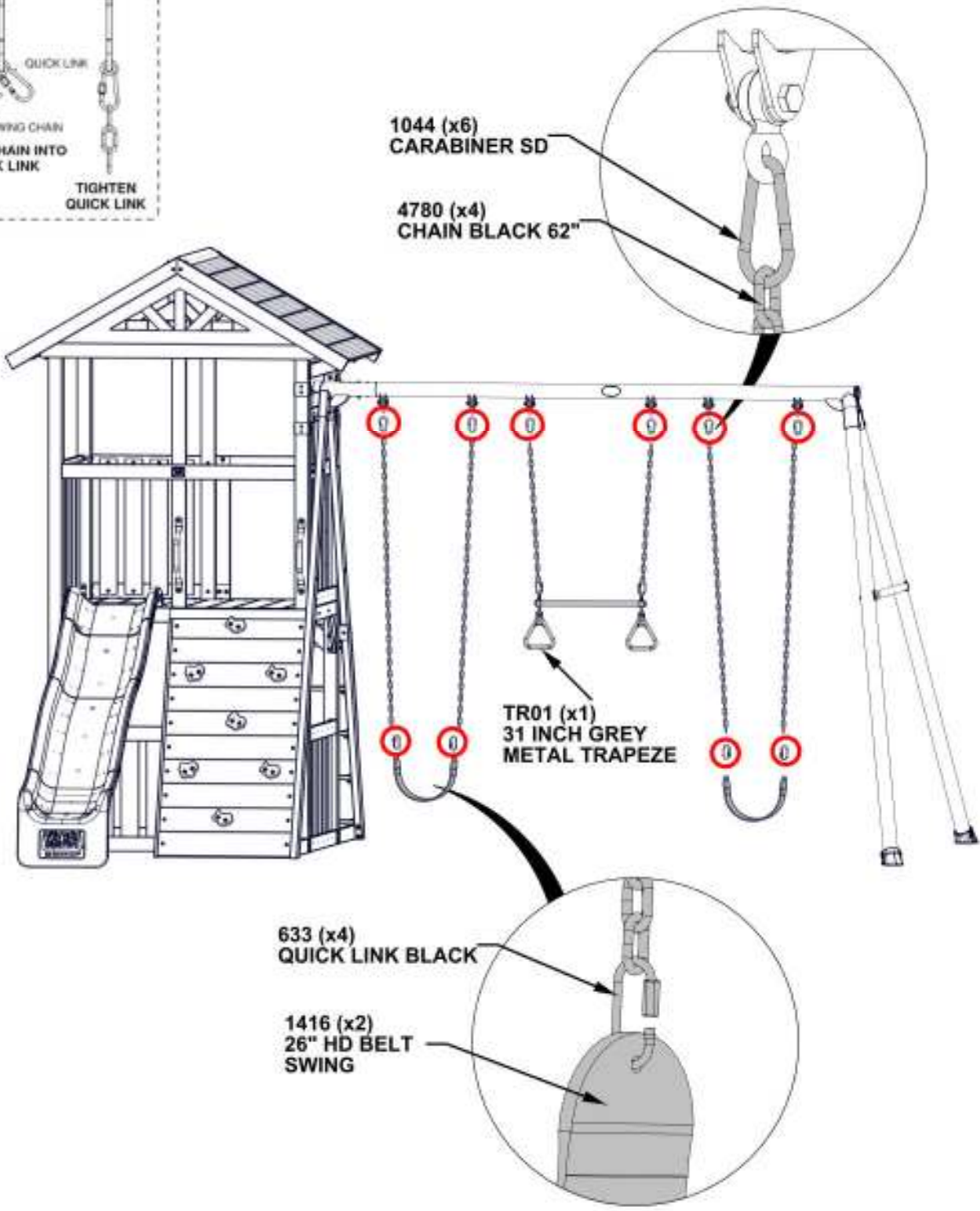
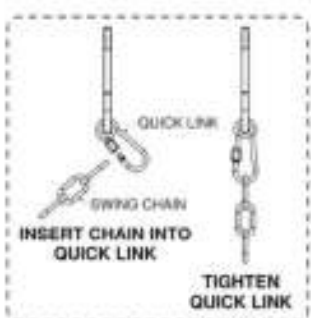
A4M01044 CARABINER SD
(x6)



A4M00633 QUICK LINK BLACK
(x4)



TR01 31 INCH GREY
METAL TRAPEZE - A4M06634
(x1)



STEP 52 - PLAYSET ANCHORING

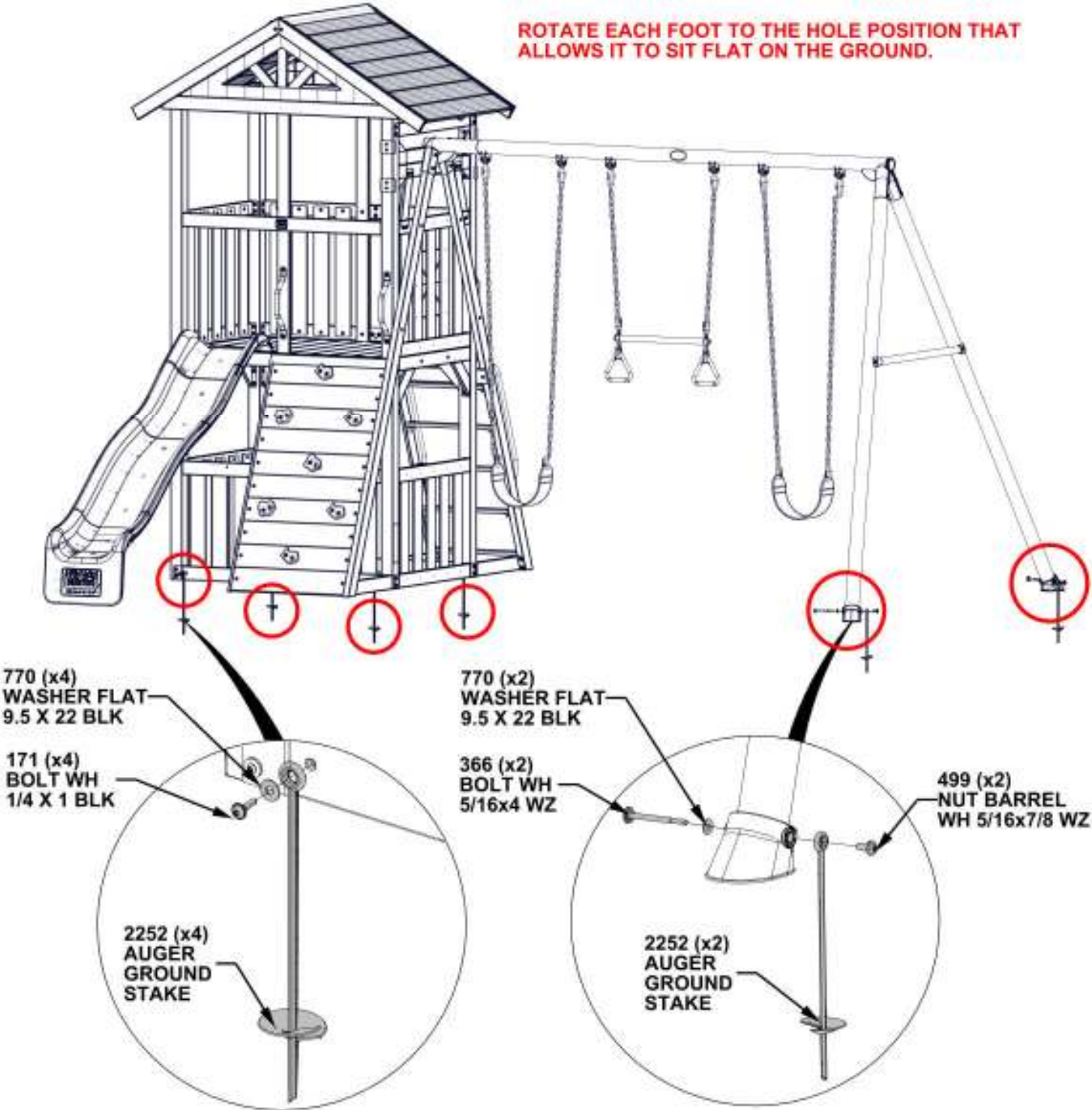
Qty	PartNo	Description
4	H100171	BOLT WH 1/4 X 1 BLK
2	H100366	BOLT WH 5/16x4 WZ
2	H100499	NUT BARREL WH 5/16x7/8 WZ
6	H100770	WASHER FLAT 9.5 X 22 BLK



A4M02252 AUGER GROUND STAKE
(x6)

- TWIST GROUND STAKES INTO GROUND WHERE SHOWN.

ROTATE EACH FOOT TO THE HOLE POSITION THAT
ALLOWS IT TO SIT FLAT ON THE GROUND.



STEP 53A - ACCESSORY ASSEMBLY



W07 TABLE BOARD - A5C00032
(x1) 10 5/8"x10 5/8"x7/8" (23x271x271)

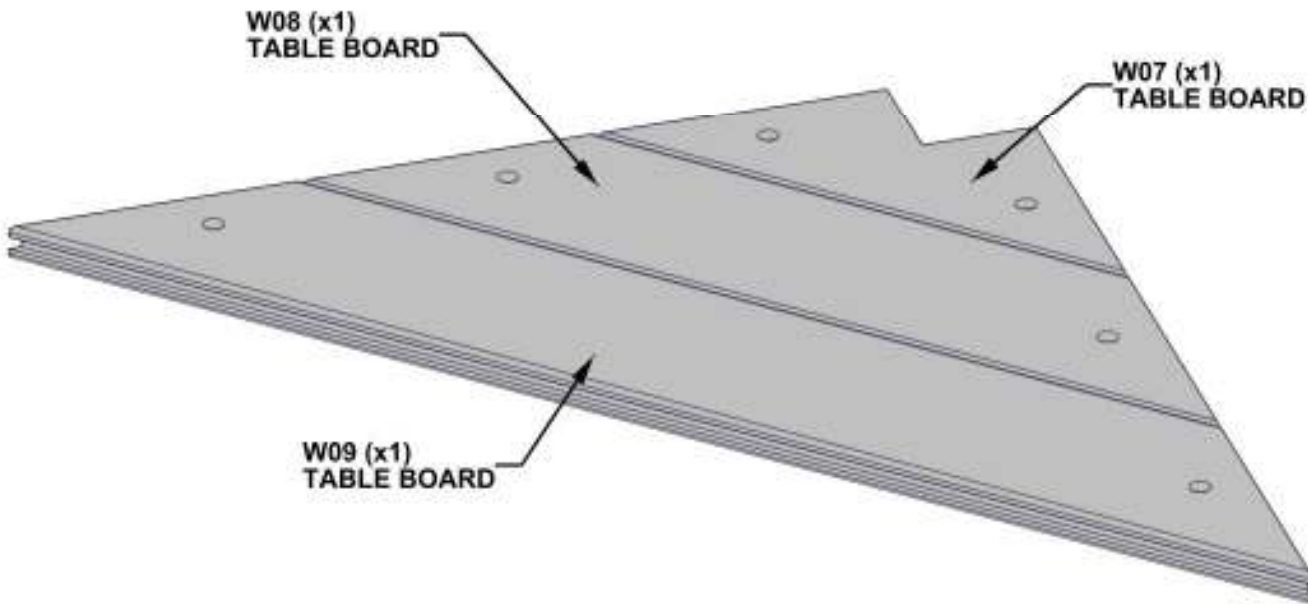


W08 TABLE BOARD - A5C00033
(x1) 26 1/8"x5 1/2"x7/8" (23x140x663)



W09 TABLE BOARD - A5C00034
(x1) 37 1/8"x5 1/2"x7/8" (23x140x943)

- ORIENT TABLE BOARDS AS SHOWN.



STEP 53B - ACCESSORY ASSEMBLY

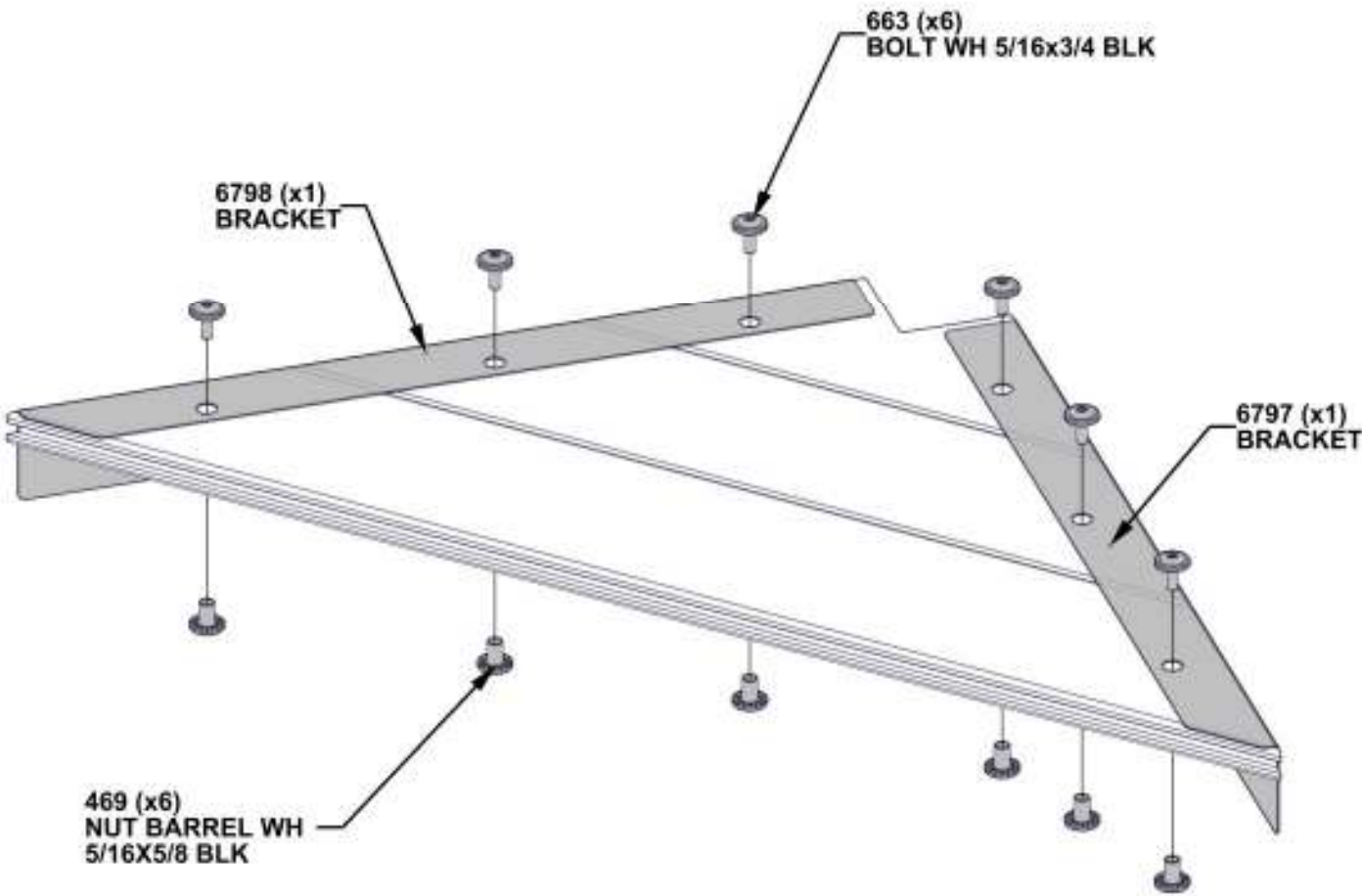
Qty	PartNo	Description
6	H100469	NUT BARREL WH 5/16X5/8 BLK
6	H100663	BOLT WH 5/16x3/4 BLK



6797 BRACKET - A4M06797
(x1) 22 7/8"x2"x1/16" (1x51x582)



6798 BRACKET - A4M06798
(x1) 22 7/8"x2"x1/16" (1x51x582)



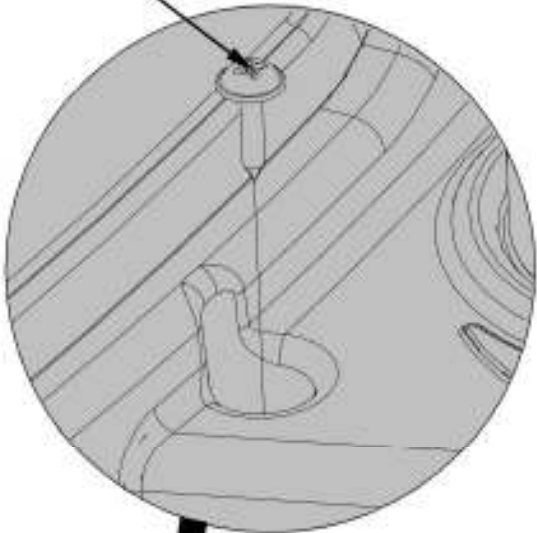
STEP 53C - ACCESSORY ASSEMBLY

Qty	PartNo	Description
3	H100202	SCREW PWH 8x5/8 BLK

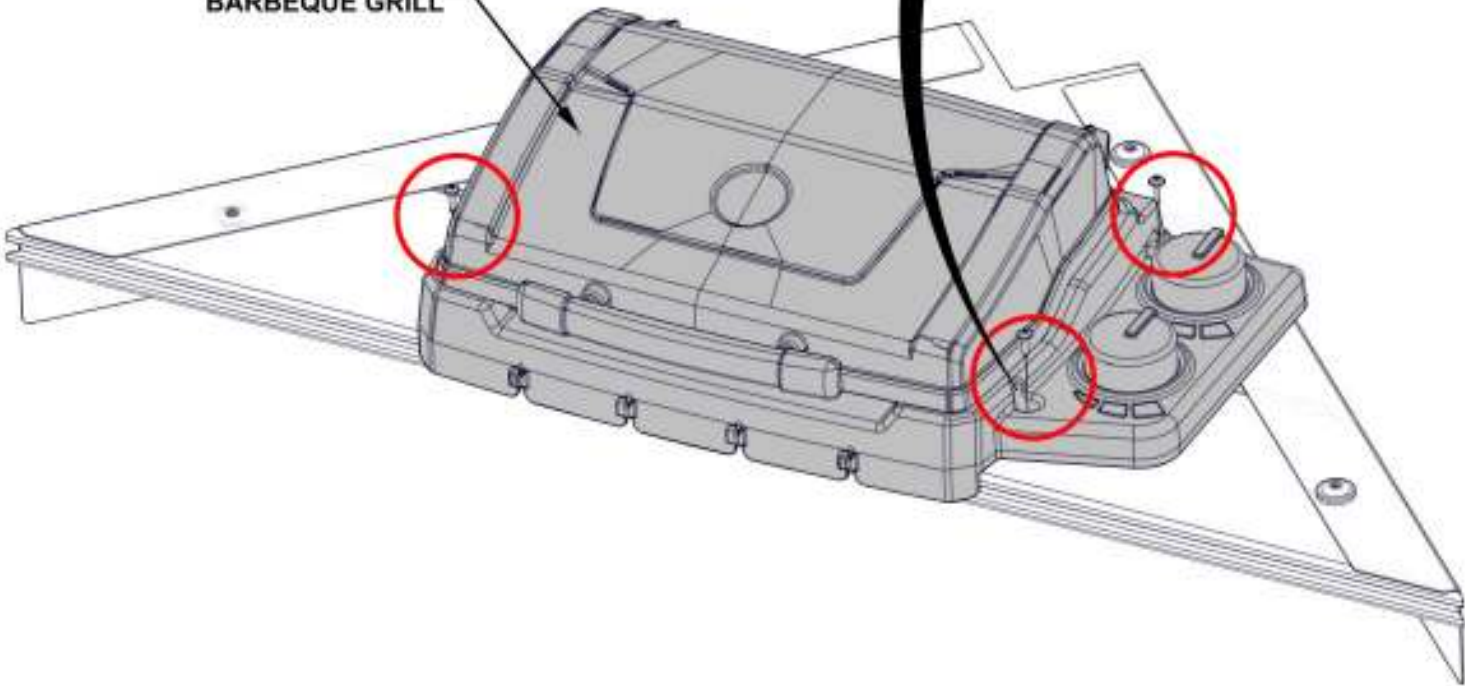


A6P00282 BARBEQUE GRILL
(x1)

202 (x3)
SCREW - 5/8"

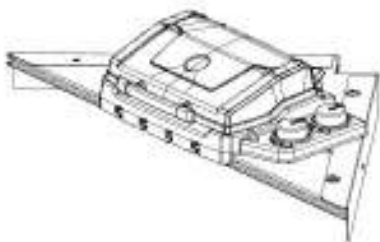


0282 (x1)
BARBEQUE GRILL



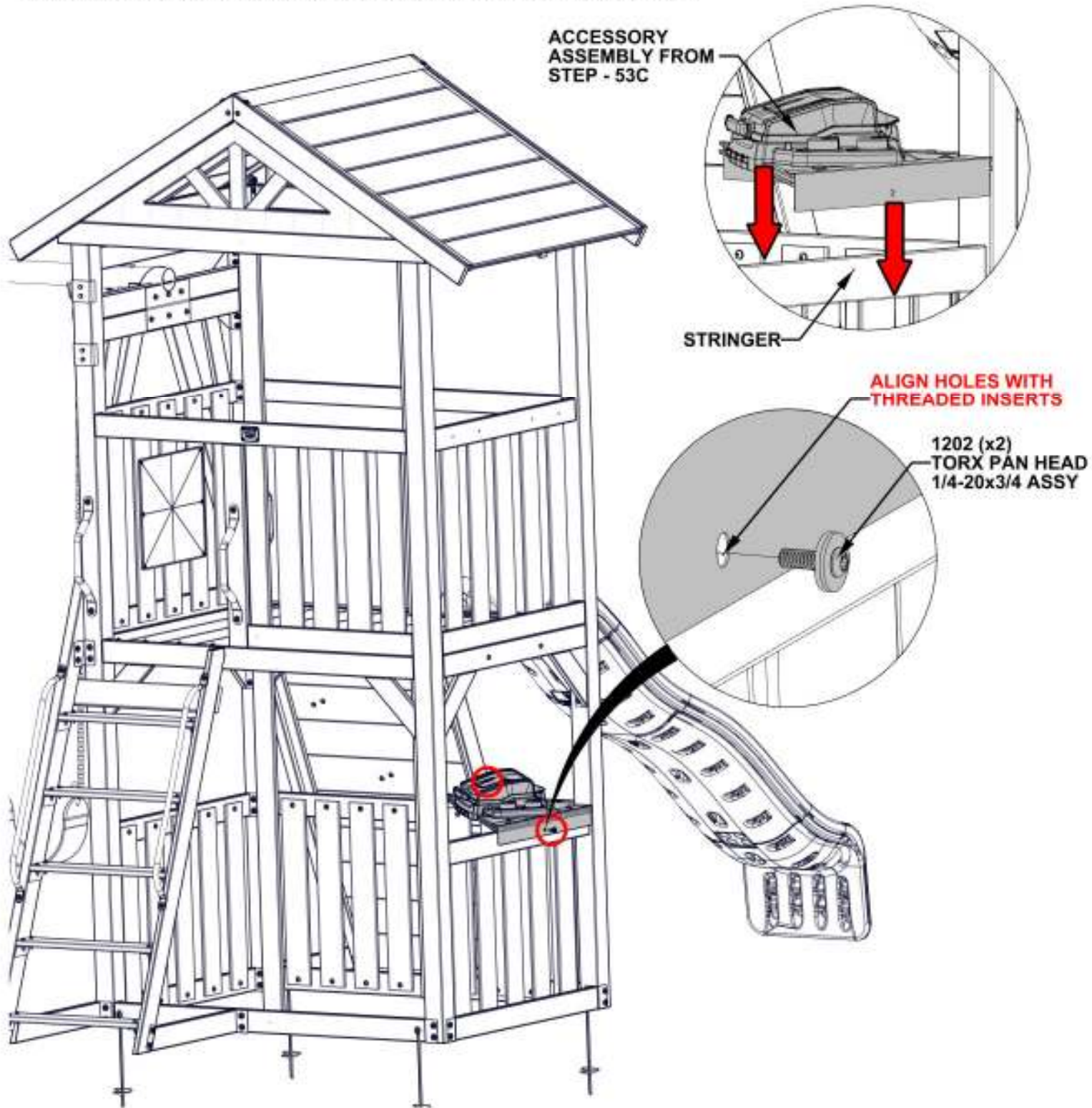
STEP 54 - ACCESSORY ASSEMBLY

Qty	PartNo	Description
2	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



ACCESSORY ASSEMBLY FROM STEP - 53C

- ATTACH ACCESSORY ASSEMBLY FROM STEP - 53C ONTO STRINGERS.



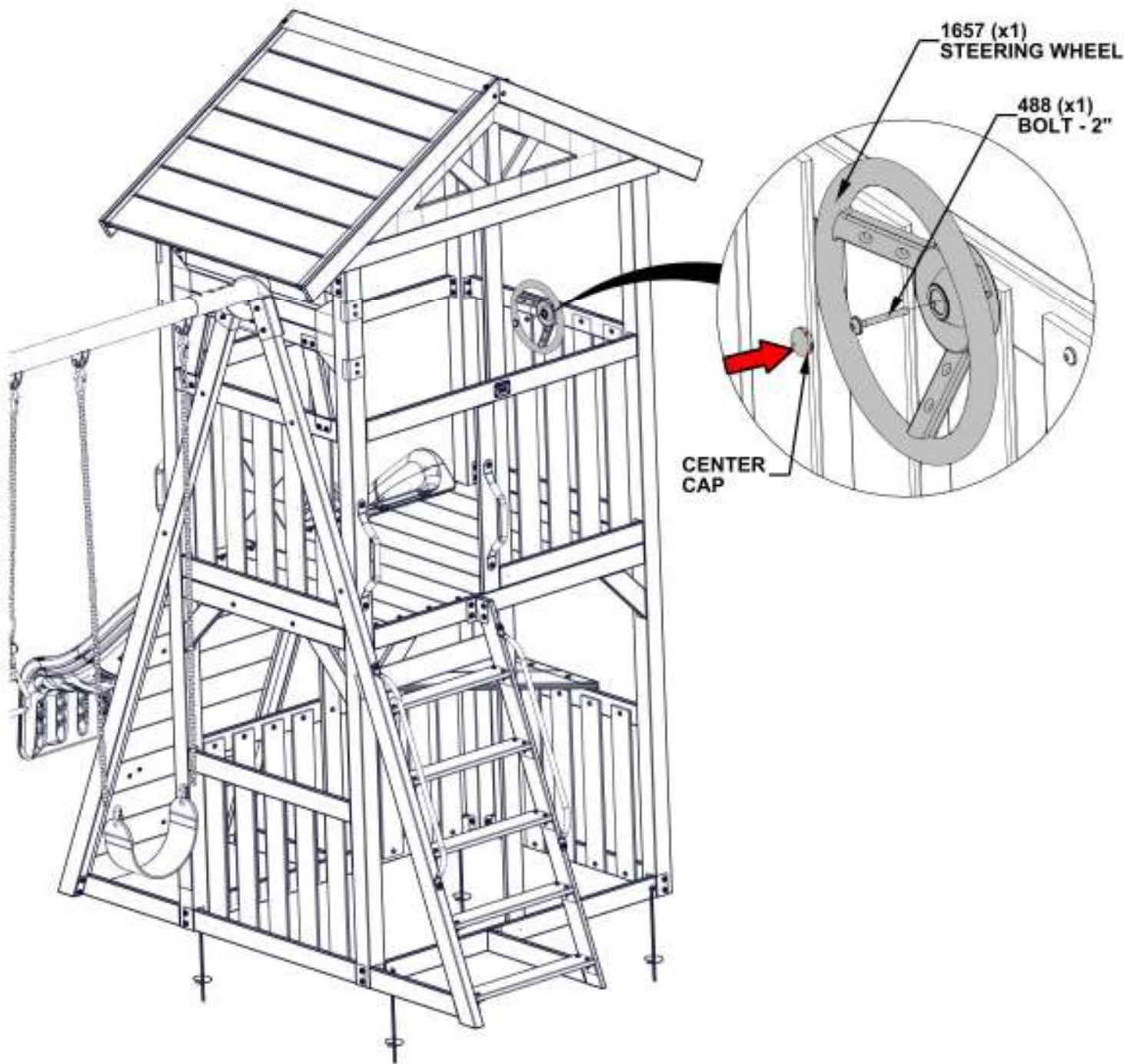
STEP 55 - ACCESSORY ASSEMBLY

Qty	PartNo	Description
1	H100488	BOLT WH 1/4x2 BLK



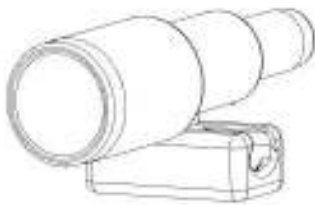
A6P01657 STEERING WHEEL
(x1)

- TAKE OFF CENTER CAP.
- ATTACH AND TIGHTEN SCREW AND THEN ATTACH CENTER CAP BACK.



STEP 56 - ACCESSORY ASSEMBLY

Qty	PartNo	Description
2	H101487	PHILLIPS FLAT HEAD 8-32x1 SCREW



A6P00596 TELESCOPE
(x1)

