



MANUFACTURED BY:  
Backyard Discovery  
3305 Airport Drive, Pittsburg, KS 66762  
800-856-4445

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J.P. Coenstraat 7, The Bridge, The Hague, 2595 WP, Netherlands Phone: 0800-567-8990

# SLATE RIDGE

## Swing Set

### Model # 2600348

The assembly manual must be retained  
since it contains important information



#### WARNING

**Adult Assembly Required.**

Not suitable for children under 36 months due to small parts.

**FOR DOMESTIC USE ONLY. INTENDED FOR OUTDOOR USE.**

CAN ICES-003 (B)/NMB-003(B)



**Please visit [www.backyarddiscovery.com](http://www.backyarddiscovery.com)**

For the most up to date assembly manual, to register your set, or to order replacement parts

*Para obtener instrucciones en español, visite [www.backyarddiscovery.com](http://www.backyarddiscovery.com)*



**EASY STEP-BY-STEP  
3D INTERACTIVE INSTRUCTIONS**

DOWNLOAD THE FREE APP

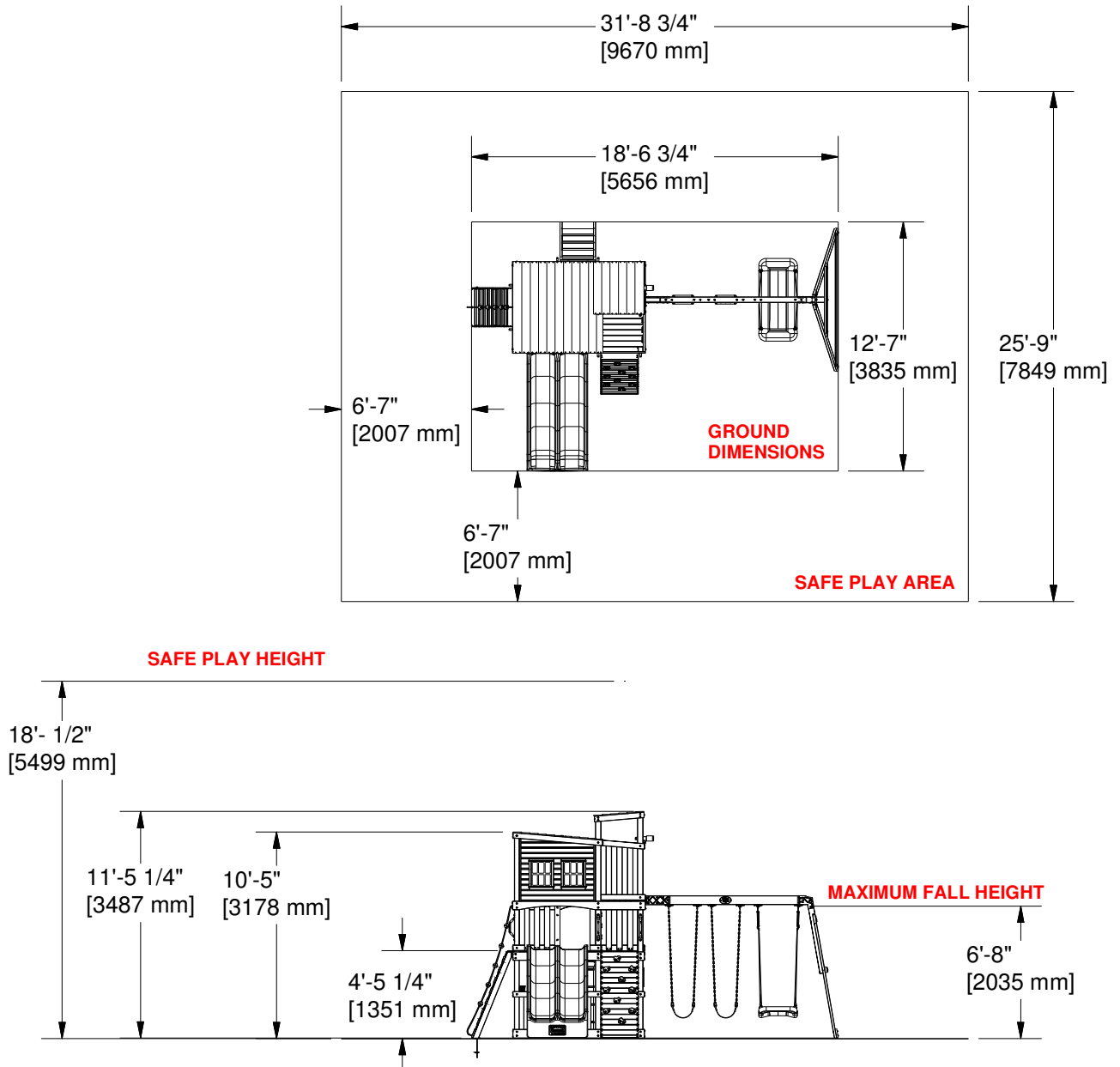


# Owner's Manual - Basic Setup Dimensions & Assembly Notes

Place the set on level ground, not less than 6'-7" [2007 mm] from any structure or obstruction such as a fence, garage, house, overhanging branches, laundry lines, or electrical wires.

- While assembling unit, take time before and after each phase to make sure fort is level. If fort is not level, assembly will be difficult and improper assembly may result. Extra care must be taken to ensure the fort is square.
- The safe play area refers to a zone extending 6'-7" (2007 mm) beyond the play product on all sides, including the space above the play product.

## SAFE PLAY AREA DIAGRAM



### General Information:

Your set has been designed and engineered for children only and for residential use only.  
A maximum of 150 lbs. per child is recommended for play activities designed for individual use.  
A maximum of 120 lbs. per child is recommended for play activities designed for multiple child use.  
A maximum of 14 children is recommended for this swing set.

# OWNER'S MANUAL - PARTS IDENTIFICATION

## Wood Components (Not to Scale)



**A1 SWING BEAM EXTENDED - W4L23178**  
(x1) 3 3/8"x5 1/4"x89 1/2" (86x134x2274)



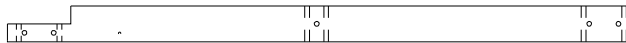
**A2 SB 9" BLOCK - W4L18638**  
(x1) 3 3/8"x5 1/4"x9" (86x134x228)



**AD01 WALL RAIL - W4L17756**  
(x1) 1"x4"x53 5/8" (24x102x1363)



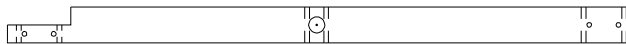
**AD02 WALL RAIL - W4L22212**  
(x1) 1"x4"x30 3/4" (24x102x782)



**B01 POST - W4L22231**  
(x1) 3"x3"x52 3/8" (76x76x1330)



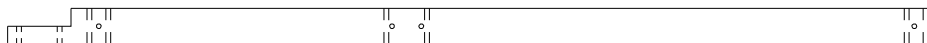
**B02 POST - W4L22232**  
(x1) 3"x3"x52 3/8" (76x76x1330)



**B03 POST - W4L17694**  
(x1) 3"x3"x52 3/8" (76x76x1330)



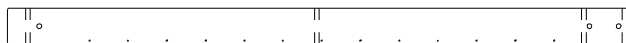
**B04 POST - W2A05011**  
(x1) 3"x3"x83" (76x76x2108)



**B05 POST - W4L22216**  
(x1) 3"x3"x77 1/8" (76x76x1960)



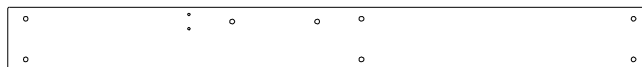
**B06 POST - W4L22217**  
(x1) 3"x3"x77 1/8" (76x76x1960)



**B07 POST - W4L22234**  
(x1) 3"x3"x52 3/8" (76x76x1330)



**B08 POST - W4L22227**  
(x1) 3"x3"x89 1/2" (76x76x2273)



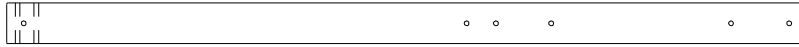
**D03 MID RAIL - W4L17713**  
(x1) 1 3/8"x5 1/4"x53 5/8" (36x134x1363)

# OWNER'S MANUAL - PARTS IDENTIFICATION

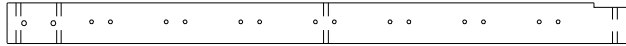
## Wood Components (Not to Scale)



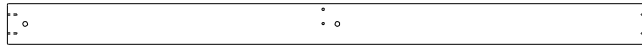
**E01 POST - W4L17702**  
(x1) 1 3/8"x3 3/8"x52 3/8" (36x86x1330)



**E02 POST - W4L22219**  
(x1) 1 3/8"x3 3/8"x66 7/8" (36x86x1700)



**E03 POST - W4L22245**  
(x1) 1 3/8"x3 3/8"x52 3/8" (36x86x1330)



**E04 FLOOR JOIST - W4L17722**  
(x1) 1 3/8"x3 3/8"x53 5/8" (36x86x1363)



**E05 FLOOR JOIST - W4L17723**  
(x2) 1 3/8"x3 3/8"x53 5/8" (36x86x1363)



**E06 ANGLE BRACE - W4L17727**  
(x4) 1 7/16"x3 3/8"x13 3/4" (36x86x350)



**E07 LEFT RAIL - W4L22200**  
(x1) 1 3/8"x3 3/8"x57 3/8" (36x86x1456)



**E08 RIGHT RAIL - W4L22201**  
(x1) 1 3/8"x3 3/8"x57 3/8" (36x86x1456)



**E09 POST - W4L22223**  
(x1) 1 3/8"x3 3/8"x81 3/8" (36x86x2068)



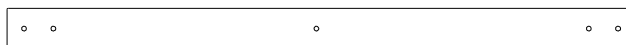
**E10 WALL RAIL - W4L17757**  
(x1) 1 3/8"x3 3/8"x30 1/4" (36x86x767)



**E11 POST - W4L22228**  
(x1) 1 3/8"x3 3/8"x83 5/8" (36x86x2123)



**E12 POST - W4L22222**  
(x1) 1 3/8"x3 3/8"x81 3/8" (36x86x2068)



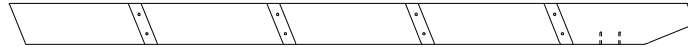
**E13 POST - W4L22230**  
(x1) 1 3/8"x3 3/8"x52 3/8" (36x86x1330)

# OWNER'S MANUAL - PARTS IDENTIFICATION

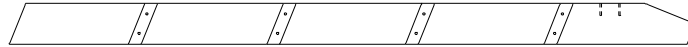
## Wood Components (Not to Scale)



**E72 ROCKWALL RAIL - W4L17929**  
(x2) 1 3/8"x3 3/8"x57 3/8" (36x86x1457)



**E74 LEFT UPRIGHT - W4L17924**  
(x1) 1 3/8"x3 3/8"x57 1/4" (36x86x1453)



**E75 RIGHT UPRIGHT - W4L17925**  
(x1) 1 3/8"x3 3/8"x57 1/4" (36x86x1453)



**E79 END SUPPORT - W4L17939**  
(x1) 1 1/2"x3 1/2"x44" (36x86x1120)



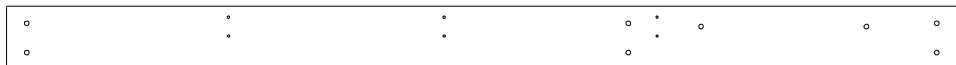
**E80 ANGLE BRACE - W4L17938**  
(x2) 1 3/8"x3 3/8"x87 1/8" (36x86x2212)



**G01 GROUND BOARD - W4L17698**  
(x1) 1"x5 1/4"x80" (24x134x2032)



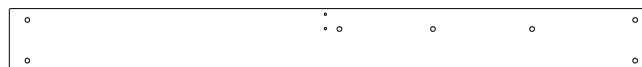
**G02 GROUND BOARD - W4L22205**  
(x1) 1"x5 1/4"x53 5/8" (24x134x1363)



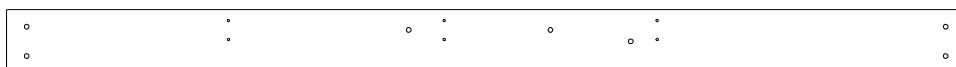
**G04 FLOOR RAIL - W4L22215**  
(x1) 1"x5 1/4"x80" (24x134x2032)



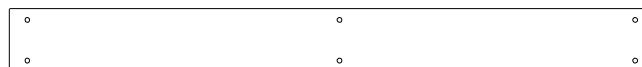
**G05 FLOOR RAIL - W4L22206**  
(x1) 1"x5 1/4"x53 5/8" (24x134x1363)



**G06 FLOOR RAIL - W4L17705**  
(x1) 1"x5 1/4"x53 5/8" (24x134x1363)



**G07 FLOOR RAIL - W4L22211**  
(x1) 1"x5 1/4"x80" (24x134x2032)



**G08 GROUND BOARD - W4L17708**  
(x1) 1"x5 1/4"x53 5/8" (24x134x1363)

# OWNER'S MANUAL - PARTS IDENTIFICATION

## Wood Components (Not to Scale)



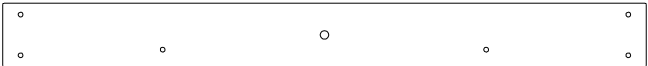
**G09 GROUND BOARD - W4L22252**  
(x1) 1"x5 1/4"x80" (24x134x2032)



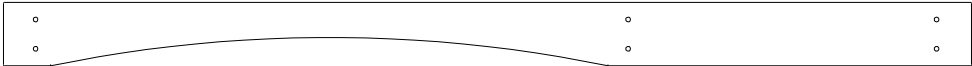
**G10 GROUND BOARD - W4L22207**  
(x1) 1"x5 1/4"x28 1/2" (24x134x724)



**G12 GROUND BOARD - W4L22253**  
(x1) 1"x5 1/4"x28 1/4" (24x134x717)



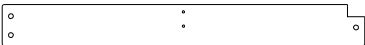
**G13 MID RAIL - W4L22196**  
(x1) 1 1/8"x5 1/4"x53 5/8" (30x134x1363)



**G14 MID RAIL - W4L22195**  
(x1) 1"x5 1/4"x80 3/4" (24x134x2050)



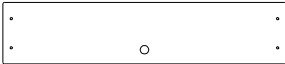
**G15 MID RAIL - W4L22214**  
(x1) 1"x5 1/4"x80 3/4" (24x134x2050)



**H29 FLOOR RAIL - W4L22229**  
(x1) 1"x3 3/8"x30 1/4" (24x86x767)



**G18 FLOOR SUPPORT - W4L23307**  
(x1) 1"x5 1/4"x28 7/8" (24x134x734)



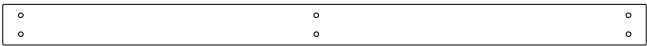
**G19 ROPE WALL BOARD - W4L22203**  
(x1) 1"x5 1/8"x23 5/8" (24x130x600)



**G50 GROUND BOARD - W4L17940**  
(x1) 1"x5 1/4"x86 11/16" (24x134x2202)

# OWNER'S MANUAL - PARTS IDENTIFICATION

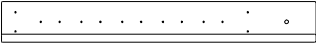
## Wood Components (Not to Scale)



**H01 LOWER RAIL - W4L22208**  
(x1) 1"x3 3/8"x53 5/8" (24x86x1363)



**H02 LADDER RUNG - W4L17724**  
(x7) 1"x3 3/8"x26 1/8" (24x86x662)



**H03 DOOR RAIL - W4L17764**  
(x1) 1"x3 3/8"x26 1/4" (24x86x666)



**H04 UPRIGHT - W4L22244**  
(x3) 1"x3 3/8"x27 1/2" (24x86x700)



**H05 PICKET RAIL - W4L22197**  
(x2) 1"x3 3/8"x15" (24x86x382)



**H06 PICKET RAIL - W4L22233**  
(x1) 1"x3 3/8"x28 3/4" (24x86x730)



**H07 WALL RAIL - W4L17740**  
(x1) 1"x3 3/8"x30 3/8" (24x86x770)



**H08 WALL RAIL - W4L17741**  
(x1) 1"x3 3/8"x30 3/8" (24x86x770)



**H09 WALL RAIL - W4L22213**  
(x4) 1"x3 3/8"x30 1/4" (24x86x767)



**H10 FLOOR SUPPORT - W4L17758**  
(x3) 15/16"x3 3/8"x2 5/8" (24x86x66)



**H11 LOWER RAIL - W4L22209**  
(x1) 1"x3 3/8"x53 5/8" (24x86x1363)



**H12 FLOOR JOIST - W4L17979**  
(x1) 1"x3 3/8"x24 1/8" (24x86x612)



**H13 LOWER RAIL - W4L22210**  
(x1) 1"x3 3/8"x80" (24x86x2032)

# OWNER'S MANUAL - PARTS IDENTIFICATION

## Wood Components (Not to Scale)



**H14 WALL RAIL - W4L22218**  
(x1) 1"x3 3/8"x80 5/8" (24x86x2047)



**H15 WALL RAIL - W4L22221**  
(x1) 1"x3 3/8"x53 5/8" (24x86x1363)



**H16 WALL RAIL - W4L17767**  
(x1) 1"x3 3/8"x30 1/4" (24x86x767)



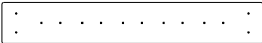
**H17 WALL RAIL - W4L17769**  
(x1) 1"x3 3/8"x30 1/4" (24x86x767)



**H18 TABLE SUPPORT - W4L17980**  
(x4) 1"x2 3/4"x10 1/2" (24x70x268)



**H19 WALL RAIL - W4L23305**  
(x1) 1"x3 3/8"x7 3/8" (24x86x186)



**H20 DOOR RAIL - W4L17984**  
(x2) 1"x3 3/8"x21 3/4" (24x86x552)



**H21 ATTACHMENT BOARD - W4L22204**  
(x1) 1"x3 3/8"x23 5/8" (24x86x600)



**H22 ROPE WALL BOARD - W4L22202**  
(x7) 1"x3 3/8"x23 5/8" (24x86x600)



**H23 WALL RAIL - W4L22226**  
(x2) 1"x3 3/8"x30 1/2" (24x86x776)



**H24 WALL RAIL - W4L23306**  
(x1) 1"x3 3/8"x6 3/4" (24x86x172)



**H25 WALL RAIL - W4L22220**  
(x1) 1"x3 3/8"x55" (24x86x1397)



**H26 WALL RAIL - W4L22224**  
(x1) 1"x3 3/8"x22 1/2" (24x86x572)



**H27 WALL RAIL - W4L22225**  
(x1) 1"x3 3/8"x31 1/8" (24x86x792)

# OWNER'S MANUAL - PARTS IDENTIFICATION

## Wood Components (Not to Scale)



**H28 WALL RAIL - W4L22251**  
(x1) 1"x3 3/8"x28 1/4" (24x86x717)



**H77 ATTACHMENT BOARD - W4L17931**  
(x1) 1"x3 3/8"x22 7/8" (24x86x580)



**H81 LADDER RUNG - W4L17927**  
(x4) 1"x3 3/8"x19 3/4" (24x86x502)



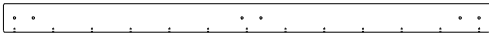
**H102 ATTACHMENT BOARD - W4L17928**  
(x1) 1"x3 3/8"x21 5/8" (24x86x550)



**J01 FLOOR SUPPORT - W4L17729**  
(x4) 15/16"x3"x2 3/8" (24x76x60)



**J02 FLOOR JOIST - W4L17746**  
(x1) 1"x2 3/8"x28 7/8" (24x60x734)



**J05 DOOR BOARD - W4L17987**  
(x1) 1"x2 3/8"x40 1/2" (24x60x1030)



**J06 DOOR BOARD - W4L17985**  
(x1) 1"x2 3/8"x40 1/2" (24x60x1030)



**K01 TABLE TOP - W4L22249**  
(x1) 5/8"x5 1/4"x26 3/4" (16x134x680)



**K02 TABLE TOP - W4L22247**  
(x1) 5/8"x5 1/4"x25 1/4" (16x134x640)



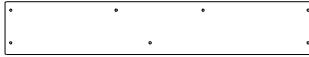
**K03 TABLE TOP - W4L22246**  
(x1) 5/8"x5 1/4"x25 1/4" (16x134x640)



**K04 TABLE TOP - W4L22250**  
(x1) 5/8"x5 1/4"x26 3/4" (16x134x680)

# OWNER'S MANUAL - PARTS IDENTIFICATION

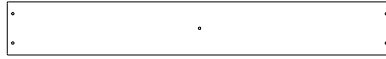
## Wood Components (Not to Scale)



**L01 FLOOR BOARD - W4L17760**  
(x1) 5/8"x4 3/8"x25 3/4" (16x112x654)



**L02 FLOOR BOARD - W4L17761**  
(x1) 5/8"x4 3/8"x32 1/8" (16x112x815)



**L03 FLOOR BOARD - W4L17721**  
(x1) 5/8"x4 3/8"x32 1/8" (16x112x815)



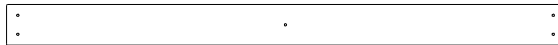
**M01 FLOOR BOARD - W4L17709**  
(x7) 5/8"x3 3/8"x80" (16x86x2032)



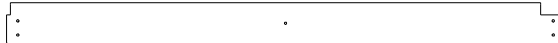
**M02 PICKET - W4L22235**  
(x2) 5/8"x3 3/8"x32 1/2" (16x86x825)



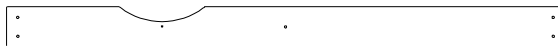
**M03 FLOOR BOARD - W4L17728**  
(x7) 5/8"x3 3/8"x55" (16x86x1396)



**M04 WALL BOARD - W4L17747**  
(x3) 5/8"x3 3/8"x46 1/2" (16x86x1182)



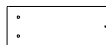
**M05 WALL BOARD - W4L17748**  
(x1) 5/8"x3 3/8"x46 1/2" (16x86x1182)



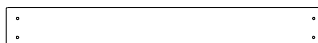
**M06 WALL BOARD - W4L17749**  
(x2) 5/8"x3 3/8"x46 1/2" (16x86x1182)



**M07 WALL BOARD - W4L17750**  
(x1) 5/8"x3 3/8"x29 1/4" (16x86x742)



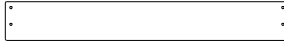
**M08 WALL BOARD - W4L17751**  
(x1) 5/8"x3 3/8"x8 5/8" (16x86x219)



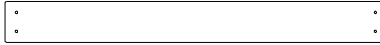
**M09 PICKET - W4L17752**  
(x37) 5/8"x3 3/8"x26 5/8" (16x86x675)

# OWNER'S MANUAL - PARTS IDENTIFICATION

## Wood Components (Not to Scale)



**M11 TOP BOARD - W4L22198**  
(x1) 5/8"x3 1/4"x23 5/8" (16x82x600)



**M12 WALL BOARD - W4L17773**  
(x4) 5/8"x3 3/8"x31 3/4" (16x86x808)



**M13 ROCK WALL BOARD - W4L22199**  
(x8) 5/8"x3 3/8"x23 5/8" (16x86x600)



**M14 WALL RAIL - W4L17913**  
(x1) 5/8"x3 3/8"x30 1/4" (16x86x767)



**M15 WALL RAIL - W4L17914**  
(x1) 5/8"x3 3/8"x30 1/4" (16x86x767)



**M16 PICKET - W4L22236**  
(x2) 5/8"x3 3/8"x33 1/8" (16x86x840)



**M17 PICKET - W4L22237**  
(x2) 5/8"x3 3/8"x33 5/8" (16x86x855)



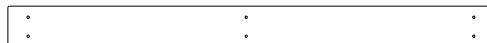
**M18 DOOR BOARD - W4L17989**  
(x1) 5/8"x3 3/8"x5 1/4" (16x86x133)



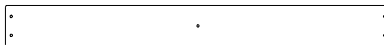
**M19 DOOR BOARD - W4L17990**  
(x1) 5/8"x3 3/8"x26 5/8" (16x86x676)



**M20 DOOR BOARD - W4L17988**  
(x2) 5/8"x3 3/8"x40 1/2" (16x86x1030)



**M21 DOOR BOARD - W4L17986**  
(x2) 5/8"x3 3/8"x40 1/2" (16x86x1030)



**M22 FLOOR BOARD - W4L17762**  
(x4) 5/8"x3 3/8"x32 1/8" (16x86x815)

# OWNER'S MANUAL - PARTS IDENTIFICATION

## Wood Components (Not to Scale)



**M74 ROCK WALL BOARD - W4L17932**  
(x9) 5/8"x3 3/8"x22 7/8" (16x86x580)



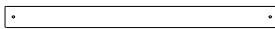
**M75 ROCK WALL BOARD - W4L17933**  
(x4) 5/8"x3 3/8"x22 7/8" (16x86x580)



**M76 ROCK WALL BOARD - W4L17934**  
(x3) 5/8"x3 3/8"x22 7/8" (16x86x580)



**M103 REAR SUPPORT - W4L17926**  
(x1) 5/8"x3 3/8"x21 5/8" (16x86x550)



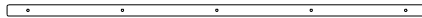
**N73 ROCK WALL BOARD - W4L17930**  
(x1) 5/8"x1 3/4"x22 7/8" (16x45x580)



**S01 TRIM - W4L22238**  
(x2) 1"x1"x46 1/8" (24x24x1173)



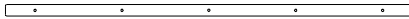
**S02 TRIM - W4L22239**  
(x2) 1"x1"x38 3/4" (24x24x985)



**S03 TRIM - W4L22240**  
(x1) 1"x1"x35" (24x24x888)



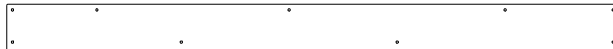
**S04 TRIM - W4L22241**  
(x2) 1"x1"x44 1/2" (24x24x1131)



**S05 TRIM - W4L22242**  
(x1) 1"x1"x33 7/8" (24x24x862)



**SP71 SWING BEAM SUPPORT - W4L17937**  
(x1) 3 3/8"x3 3/8"x46 1/8" (86x86x1172)



**Y01 FLOOR BOARD - W4L17730**  
(x1) 5/8"x3 7/8"x51" (16x100x1296)



**Y02 FLOOR BOARD - W4L17731**  
(x1) 5/8"x3 7/8"x72 1/8" (16x100x1832)



**Y03 FLOOR BOARD - W4L17759**  
(x1) 5/8"x4 3/8"x27 3/8" (16x111x694)



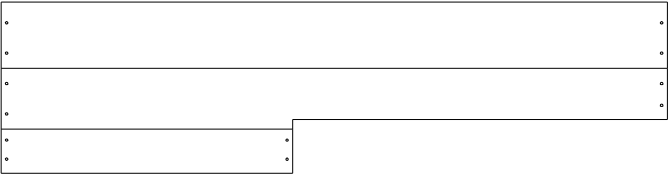
**Y78 ROCK WALL END BOARD - W4L17935**  
(x1) 5/8"x3 7/8"x22 7/8" (16x98x580)

# OWNER'S MANUAL - PARTS IDENTIFICATION

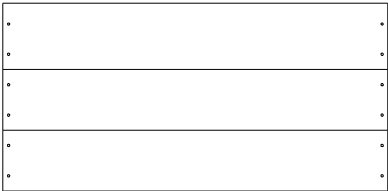
## Wood Components (Not to Scale)



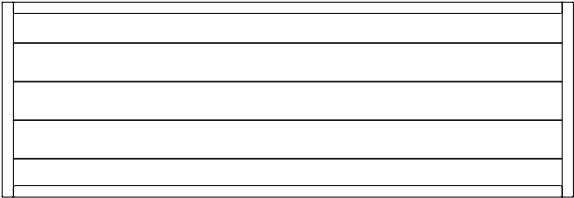
**RP01 ROOF PANEL - W2A05017**  
(x2) 7/8"x20 11/16"x55 9/16" (23x526x1411)



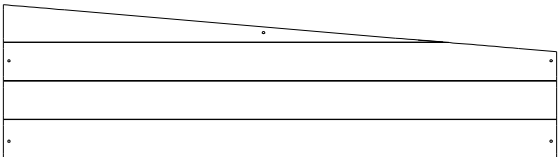
**RP02 ROOF PANEL - W2A05018**  
(x1) 7/8"x14 1/4"x55 9/16" (23x362x1411)



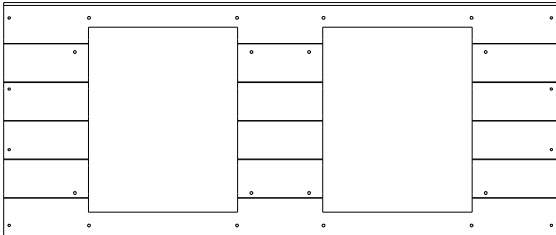
**RP03 ROOF PANEL - W2A05019**  
(x2) 7/8"x15 5/8"x32 1/16" (23x397x815)



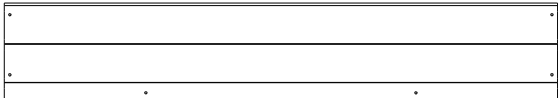
**WP01 WALL PANEL - W2A05013**  
(x1) 1 3/8"x16 1/4"x47 5/8" (35x412x1210)



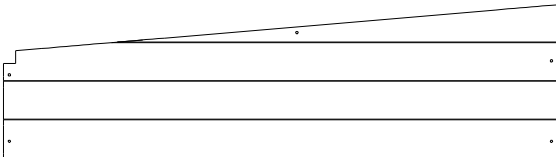
**WP02 WALL PANEL - W2A05012**  
(x1) 5/8"x12 3/4"x46 1/8" (16x324x1172)



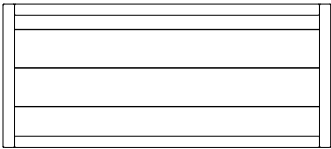
**WP03 WALL PANEL - W2A05015**  
(x2) 5/8"x19 7/16"x46 1/8" (16x494x1172)



**WP04 WALL PANEL - W2A05014**  
(x2) 5/8"x7 15/16"x46 1/8" (16x202x1172)



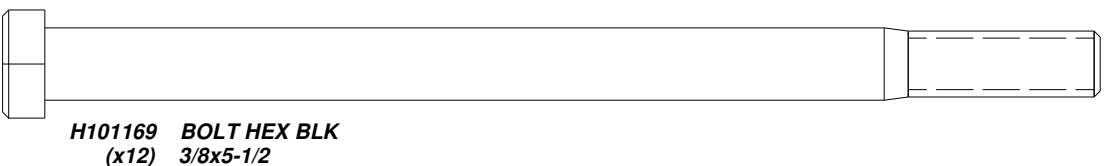
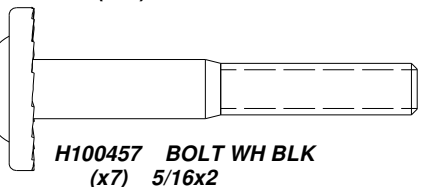
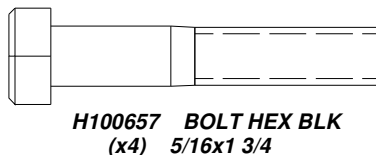
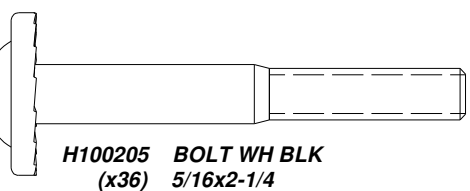
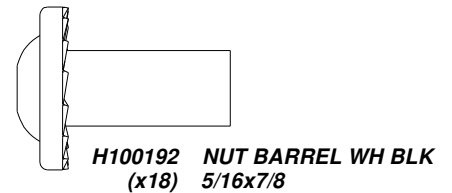
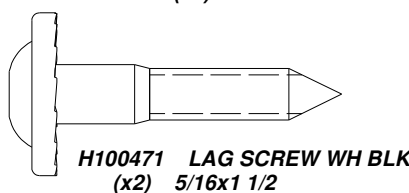
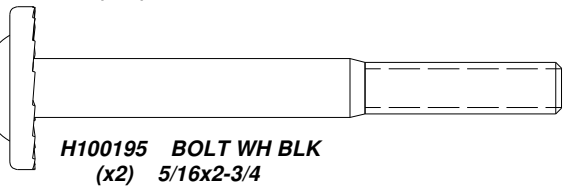
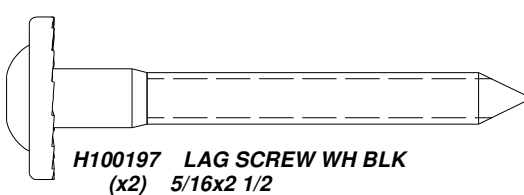
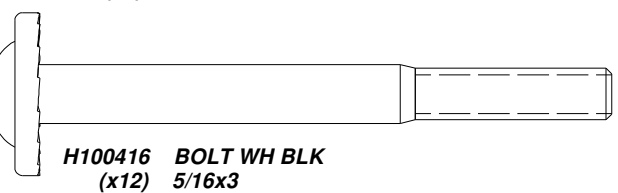
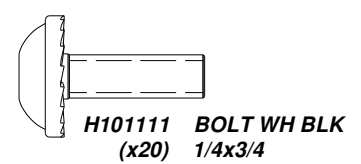
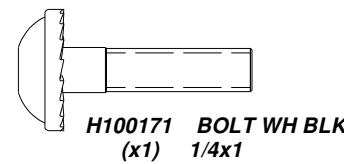
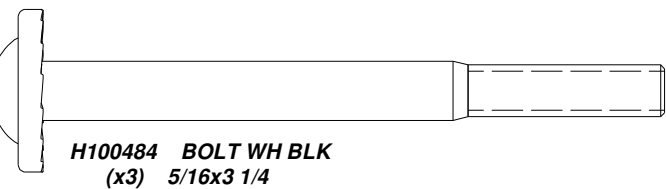
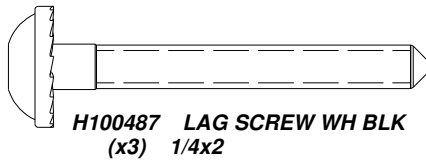
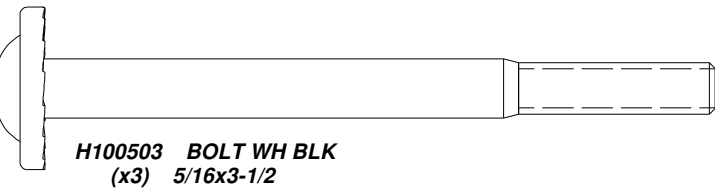
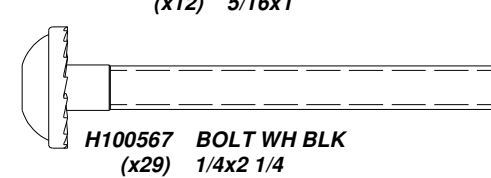
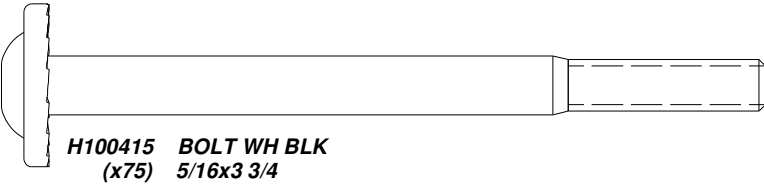
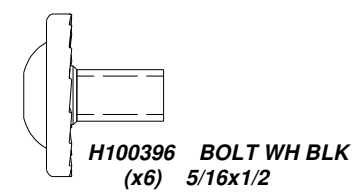
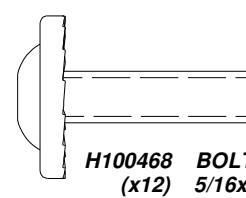
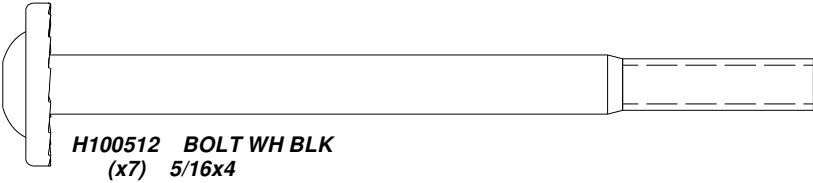
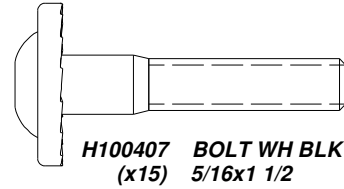
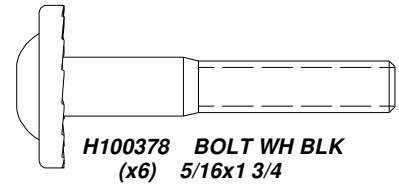
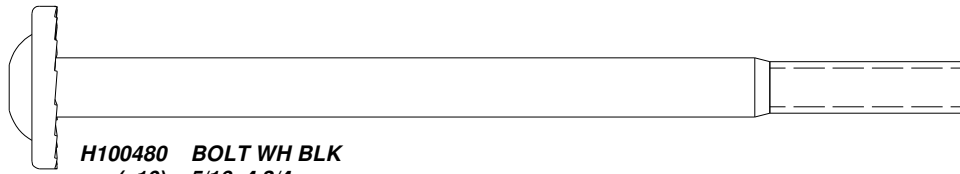
**WP05 WALL PANEL - W2A05016**  
(x1) 5/8"x12 3/4"x46 1/8" (16x324x1172)



**WP06 WALL PANEL - W2A05020**  
(x1) 1 3/8"x11 15/16"x27 5/16" (35x303x694)

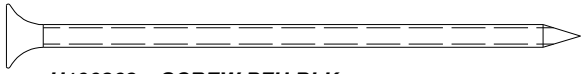
# OWNER'S MANUAL - PARTS IDENTIFICATION

## Hardware Components

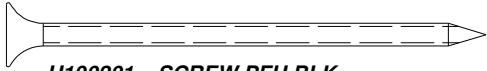


# OWNER'S MANUAL - PARTS IDENTIFICATION

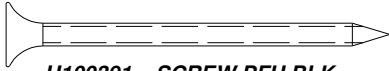
## Hardware Components



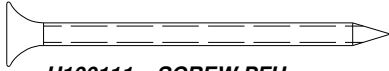
**H100362 SCREW PFH BLK**  
(x2) 8x3



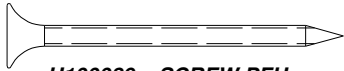
**H100201 SCREW PFH BLK**  
(x32) 8x2-1/2



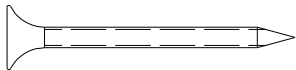
**H100391 SCREW PFH BLK**  
(x24) 8x2



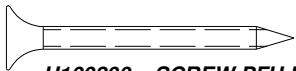
**H100111 SCREW PFH**  
(x64) 8x2



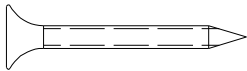
**H100089 SCREW PFH**  
(x126) 8x1 3/4



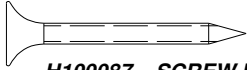
**H100086 SCREW PFH**  
(x153) 8x1 1/2



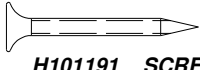
**H100200 SCREW PFH BLK**  
(x8) 8x1 1/2



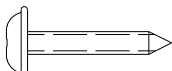
**H100387 SCREW PFH BLK**  
(x71) 8x1 1/4



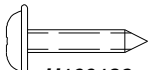
**H100087 SCREW PFH**  
(x312) 8x1 1/4



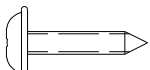
**H101191 SCREW PFH BLK**  
(x26) 6x1



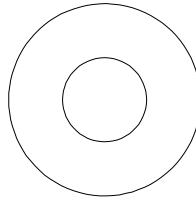
**H100070 SCREW PWH**  
(x32) 8x3/4



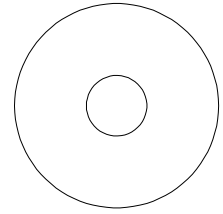
**H100128 SCREW PWH**  
(x14) 8x5/8



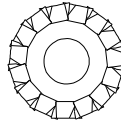
**H100202 SCREW PWH BLK**  
(x4) 8x5/8



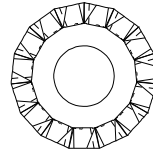
**H101167 WASHER FLAT BLK**  
(x12) 11x25



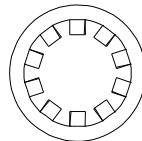
**H100478 WASHER FLAT BLK**  
(x4) 8x27



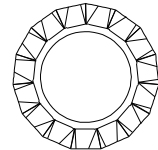
**H100405 WASHER LOCK EXT BLK**  
(x33) 6x15



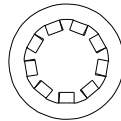
**H100198 WASHER LOCK EXT BLK**  
(x188) 8x19



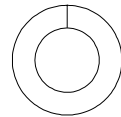
**H101166 WASHER LOCK INT BLK**  
(x12) 10x18



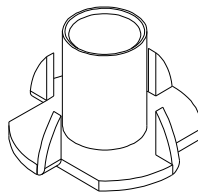
**H100199 WASHER LOCK EXT BLK**  
(x6) 12x19



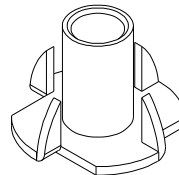
**H100473 WASHER LOCK INT BLK**  
(x20) 8x15



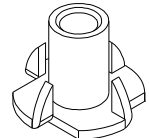
**H100477 WASHER SPLIT BLK**  
(x4) 5/16



**H101168 T-NUT BLK**  
(x12) 3/8



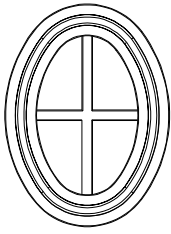
**H100379 T-NUT BLK**  
(x229) 5/16



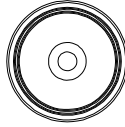
**H100398 T-NUT BLK**  
(x50) 1/4

# OWNER'S MANUAL - PARTS IDENTIFICATION

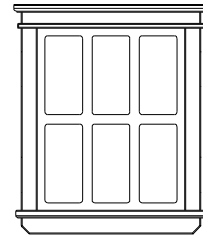
## Accessory Components (Not to Scale)



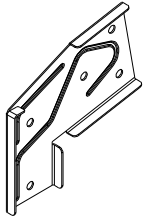
**A6P01787 OVAL WINDOW**  
(x2)



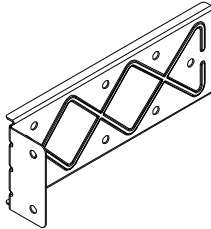
**A4M02063 MAGNETIC DOOR CATCH**  
(x1)



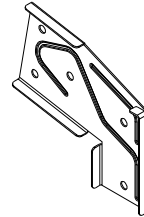
**A6P00584 PLASTIC WINDOW 44x412x485**  
(x4)



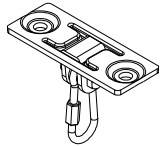
**A4M00617 SWING BEAM EXTENSION**  
(x1) **BRACKET-LEFT**



**A4M01679 EXTENDED SWING BEAM BRACKET**  
(x2)



**A4M00618 SWING BEAM EXTENSION**  
(x1) **BRACKET-RIGHT**



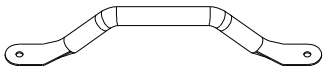
**A4M02171 SWING HANGER**  
(x6)



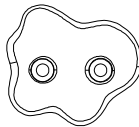
**A6P00595 SWING SEAT GREY 22"**  
(x2)



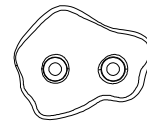
**A4M00633 QUICK LINK BLK**  
(x4)



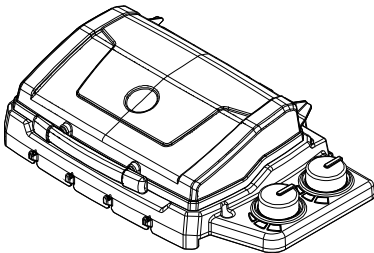
**A4M02249 HAND GRIP METAL GREY 381 c/c**  
(x8)



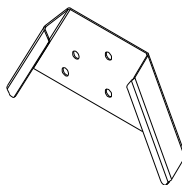
**A6P00592 GREY HC ROCK #1**  
(x5)



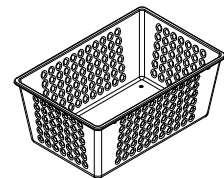
**A6P00593 GREY HC ROCK #2**  
(x5)



**A6P00282 BARBEQUE GRILL**  
(x1)



**A4M01782 A-FRAME BRACKET**  
(x1)



**A6P00069 FRUIT BASKET KIT**  
(x1)

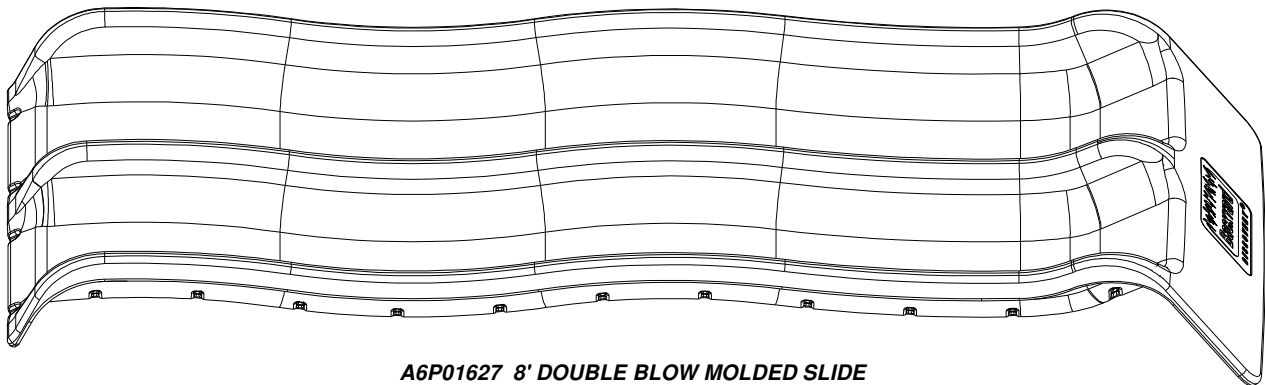


**A6P01668 ROPE 15 mm x 2480 mm**  
(x1)



**A4M02212 CHAIN BLACK 57"**  
(x4)

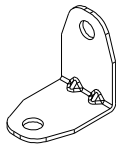
**OWNER'S MANUAL - PARTS IDENTIFICATION**  
**Accessory Components (Not to Scale)**



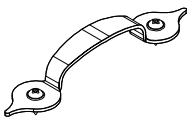
**A6P01627 8' DOUBLE BLOW MOLDED SLIDE**  
**(x1)**



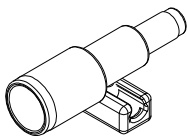
**A4M02252 AUGER GROUND STAKE**  
**(x9)**



**A4M01047 L BRACKET 2.5x38x55x55**  
**(x6)**



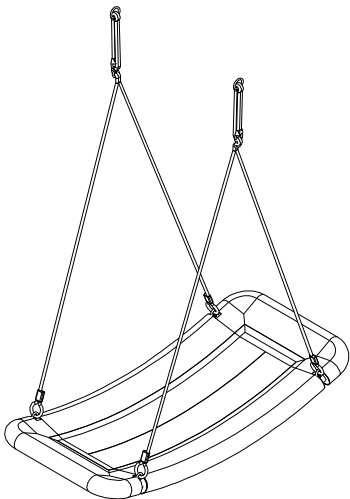
**A4M00627 DOOR HANDLE KIT**  
**(x1)**



**A6P00596 TELESCOPE GREY**  
**(x1)**



**A6P01667 ROPE CLAMP KIT**  
**(x7)**



**A4M07181 CURVED WEB SWING**  
**(x1)**



**MUSTARD BOTTLE**



**KETCHUP BOTTLE**



**MUSTARD**

**RELISH**

**KETCHUP**



**HOT DOG**



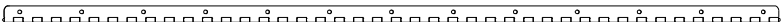
**SPATULA**



**TONGS**



**PLATE**



**A4M02062 PIANO HINGE**  
**(x1)**

**141154 GRILL FOOD SET - SINGLE SERVING**  
**(x1)**

# PRE-ASSEMBLY STEP 1 - SORTING PARTS

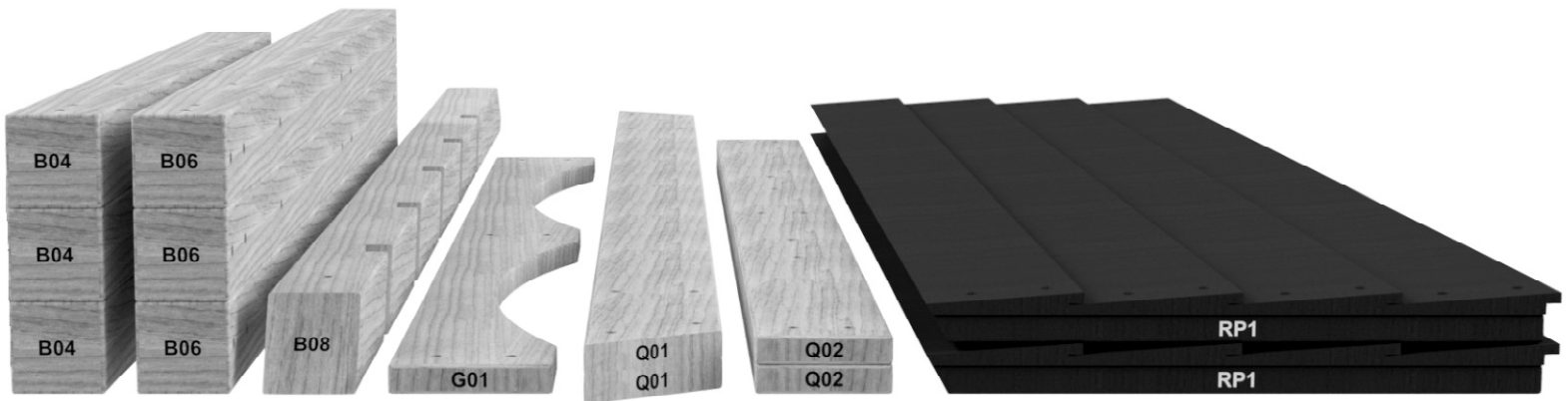
It is critical for ease of assembly that you take the time to sort and organize the wood and hardware.

---

## WOOD PARTS:

- Organize wood parts by the three-digit, alpha-numeric number stamped on each board (ex. P01).
- If there are multiple boards with the same stamped number, stack those pieces together.
- Stamps can be found on the flat surface of the boards or on the end of the boards.
- Allow yourself plenty of room - the wood pieces can take up a significant amount of space.

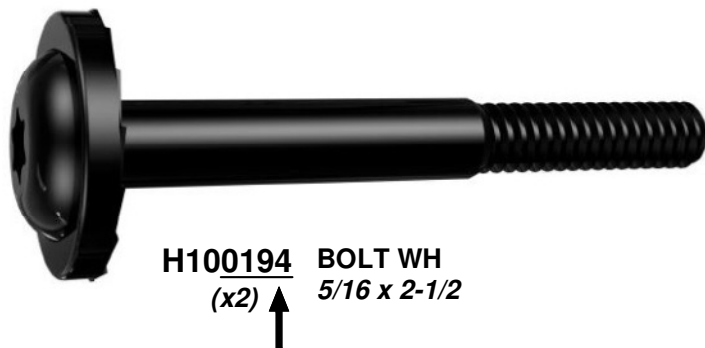
**NOTE: CARTONS ARE NOT ORGANIZED BY BOARD NUMBER.**



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## HARDWARE PARTS:

- We recommend that you have a separate table to organize the hardware.
- Hardware bags are printed with a seven-digit, alpha-numeric part number.
- You can organize your hardware by part number or group by hardware type (i.e. bolts, nuts, etc.).
- During assembly you only need to reference the last four digits of the number.



**PRE-ASSEMBLY STEP 2 - TOOLS REQUIRED**



**Cordless Drill or  
Electric Drill**



**Drill Attachments:  
Phillips Head**



**1/8", 3/16", 3/8" & 7/16"  
Drill Bits**



**Phillips Screw Driver**



**Open End Wrenches 1/2" & 9/16"**



**3/8" Drive Ratchet, 1/2" &  
9/16" STD Sockets 1/2" & 9/16" Deep  
Sockets**



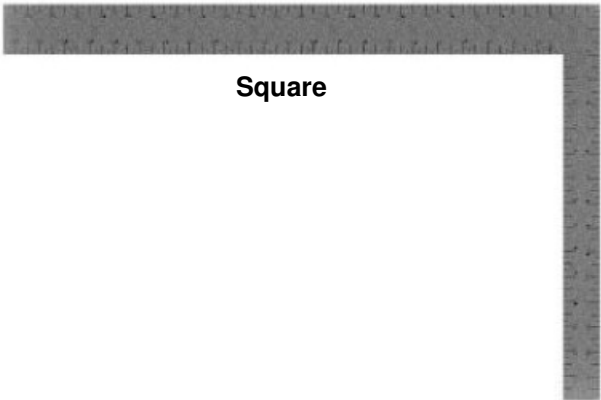
**Claw Hammer**



**Rubber Mallet - Optional**



**Tape Measure**



**Square**



**Level 24"**

# PRE-ASSEMBLY STEP 3 - CHOOSE YOUR ASSEMBLY METHOD

There are several types of assembly instructions available to you.

1. **Printed Assembly Manual** included with your set
2. **BILT APP** - 3D interactive instructions
3. **Combination of the Printed Manual and BILT APP** (Note: Step numbers can differ between the two methods)



## Scan for easy 3D instructions

Download the BILT app  
before you begin

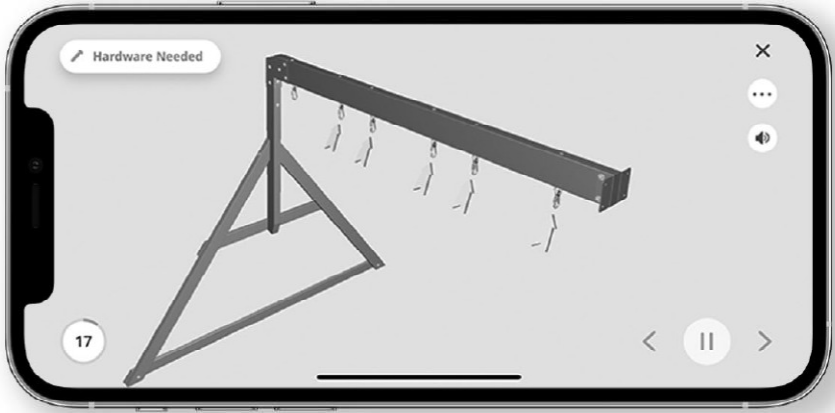
SCAN FOR **BILT** 3D INSTRUCTIONS



POWERED BY **BILT INTELLIGENT INSTRUCTIONS**®

 Download on the  
**App Store**

 GET IT ON  
**Google Play**

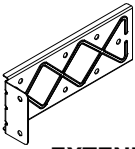


# STEP 1 - SWING BEAM

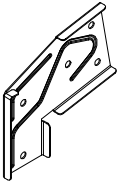


**A1 SWING BEAM EXTENDED - W4L23178**  
(x1) 3 3/8"x5 1/4"x89 1/2" (86x134x2274)

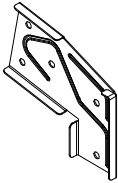
| QTY | PART NUMBER | DESCRIPTION                |
|-----|-------------|----------------------------|
| 10  | H100192     | NUT BARREL WH 5/16x7/8 BLK |
| 10  | H100416     | BOLT WH 5/16x3 BLK         |



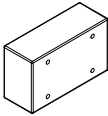
**A4M01679 EXTENDED SWING BEAM BRACKET**  
(x2)



**A4M00617 SWING BEAM EXTENSION BRACKET-LEFT**  
(x1)

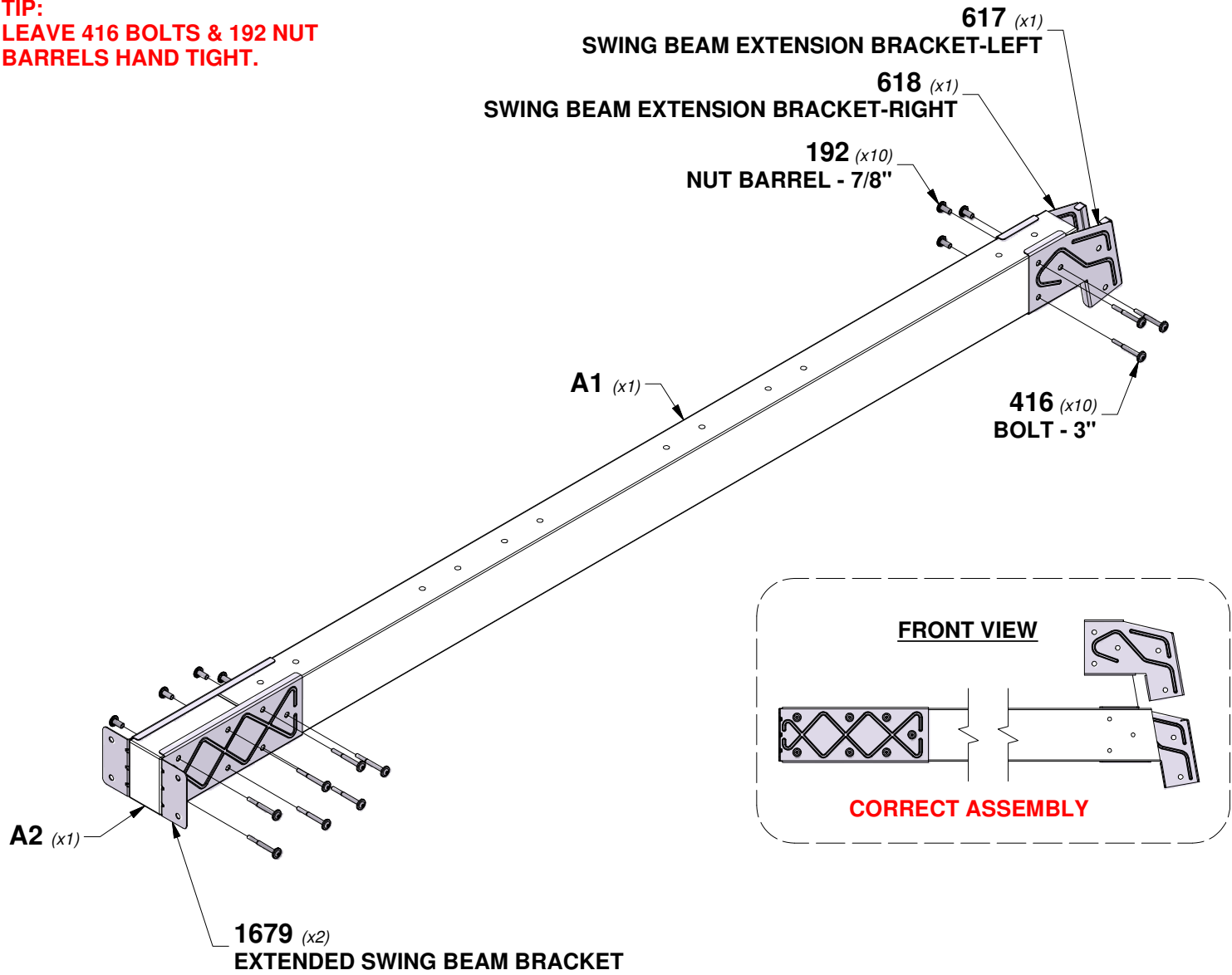


**A4M00618 SWING BEAM EXTENSION BRACKET-RIGHT**  
(x1)

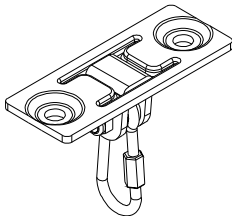


**A2 SB 9" BLOCK - W4L18638**  
(x1) 3 3/8"x5 1/4"x9" (86x134x228)

**TIP:**  
**LEAVE 416 BOLTS & 192 NUT BARRELS HAND TIGHT.**



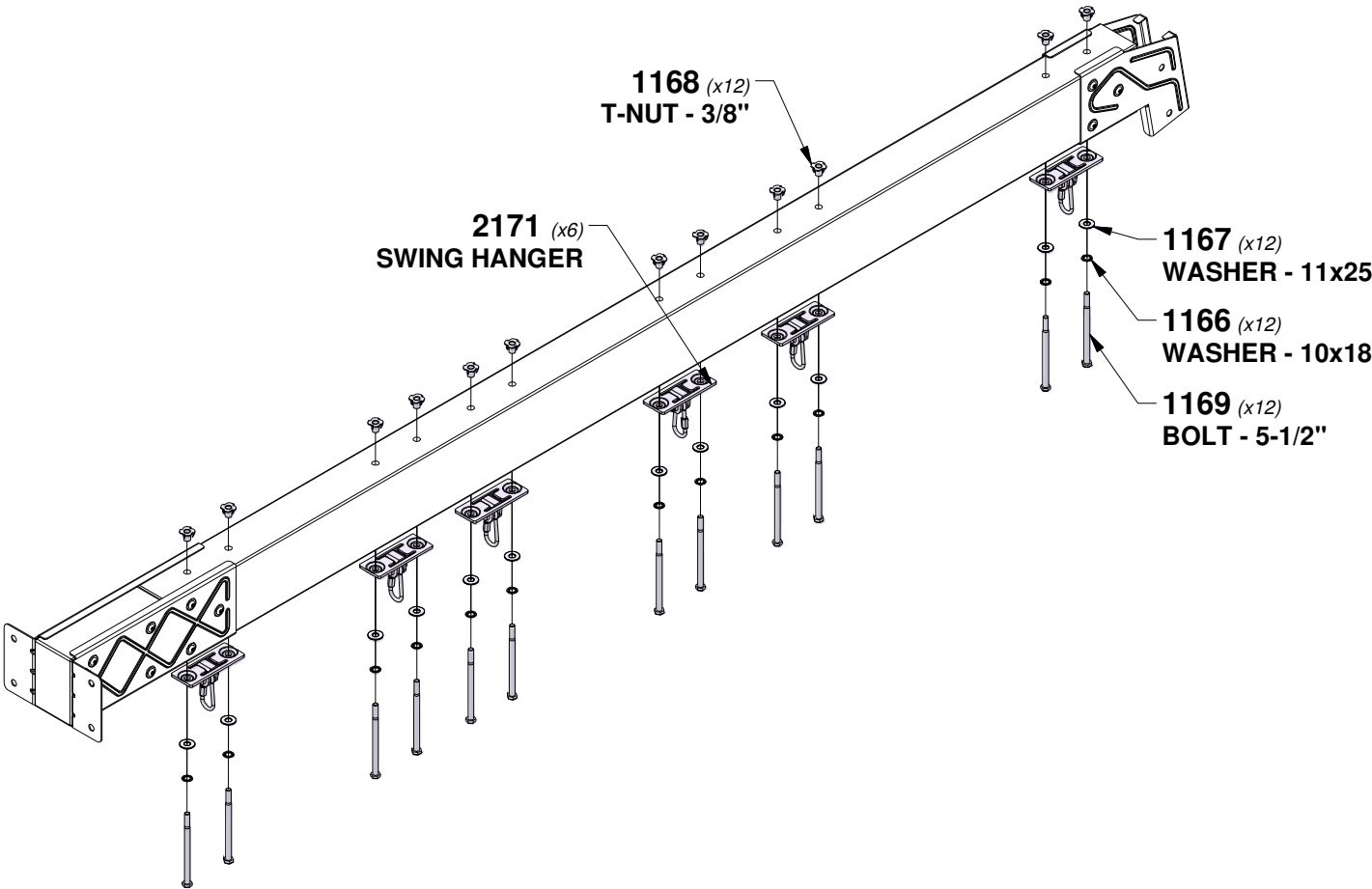
# STEP 2 - SWING BEAM



**A4M02171**  
(x6) **SWING HANGER**

| QTY | PART NUMBER | DESCRIPTION               |
|-----|-------------|---------------------------|
| 12  | H101166     | WASHER LOCK INT 10x18 BLK |
| 12  | H101167     | WASHER FLAT 11x25 BLK     |
| 12  | H101168     | T-NUT 3/8 BLK             |
| 12  | H101169     | BOLT HEX 3/8x5-1/2 BLK    |

**TIP:**  
**INSTALL T-NUTS IN WOOD FIRST**

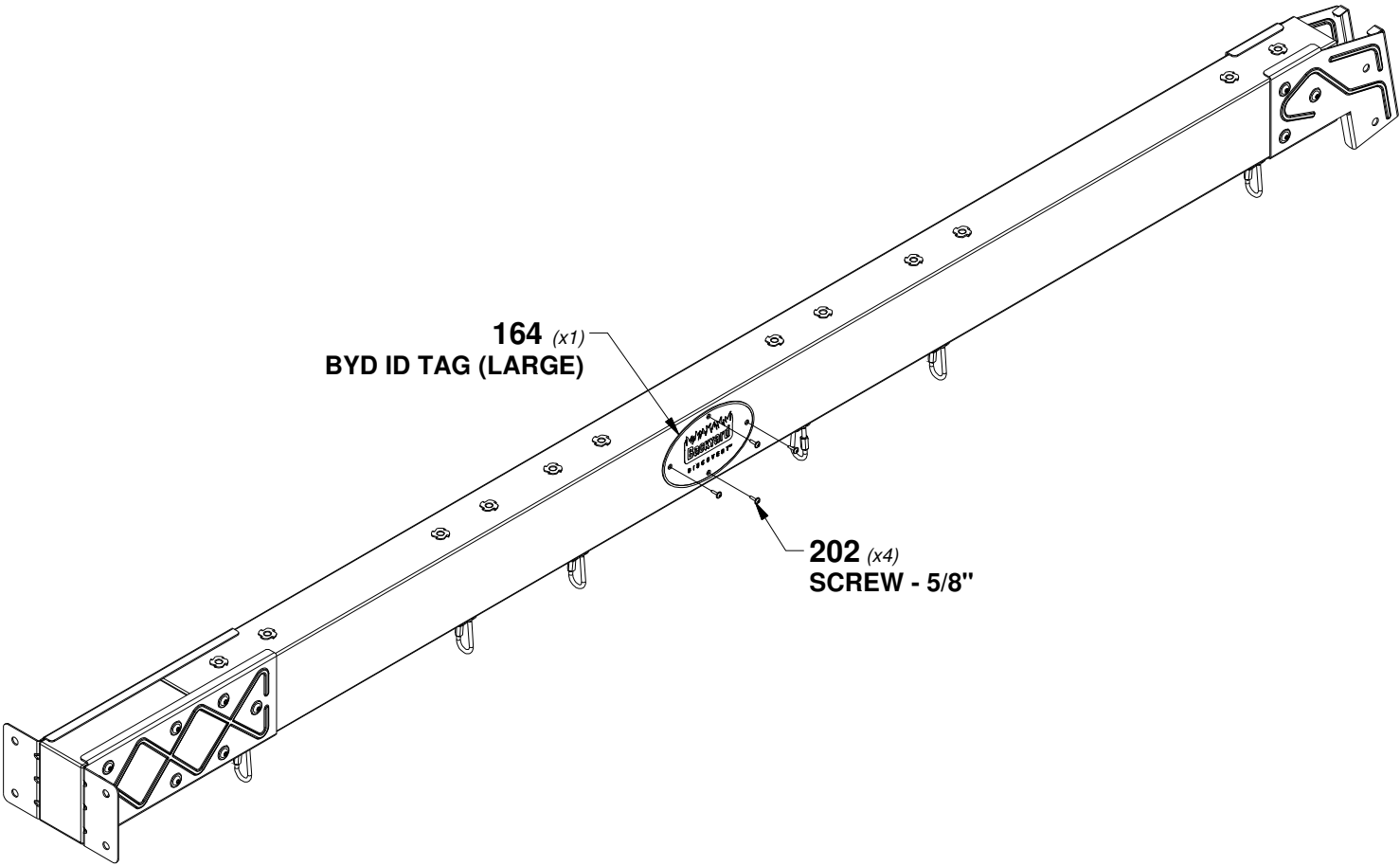
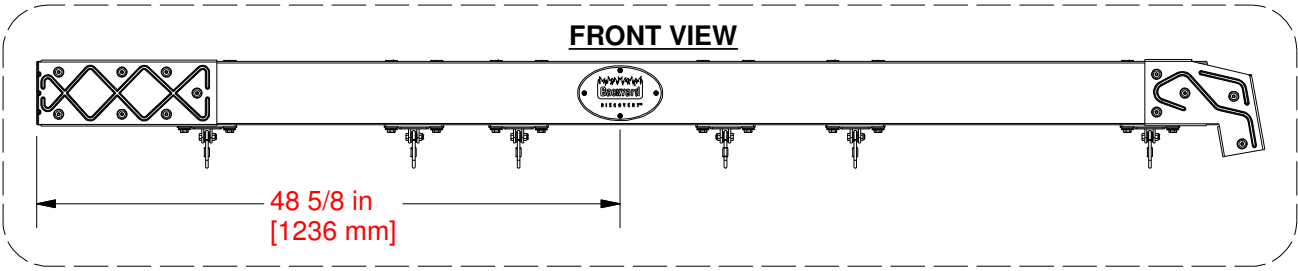


# STEP 3 - SWING BEAM

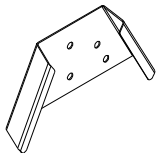
| QTY | PART NUMBER | DESCRIPTION         |
|-----|-------------|---------------------|
| 4   | H100202     | SCREW PWH 8x5/8 BLK |



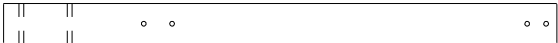
A100164 BYD ID TAG  
(x1) (LARGE) AGES  
3-10



# STEP 4 - SWING BEAM



A4M01782 A-FRAME  
(x1) BRACKET



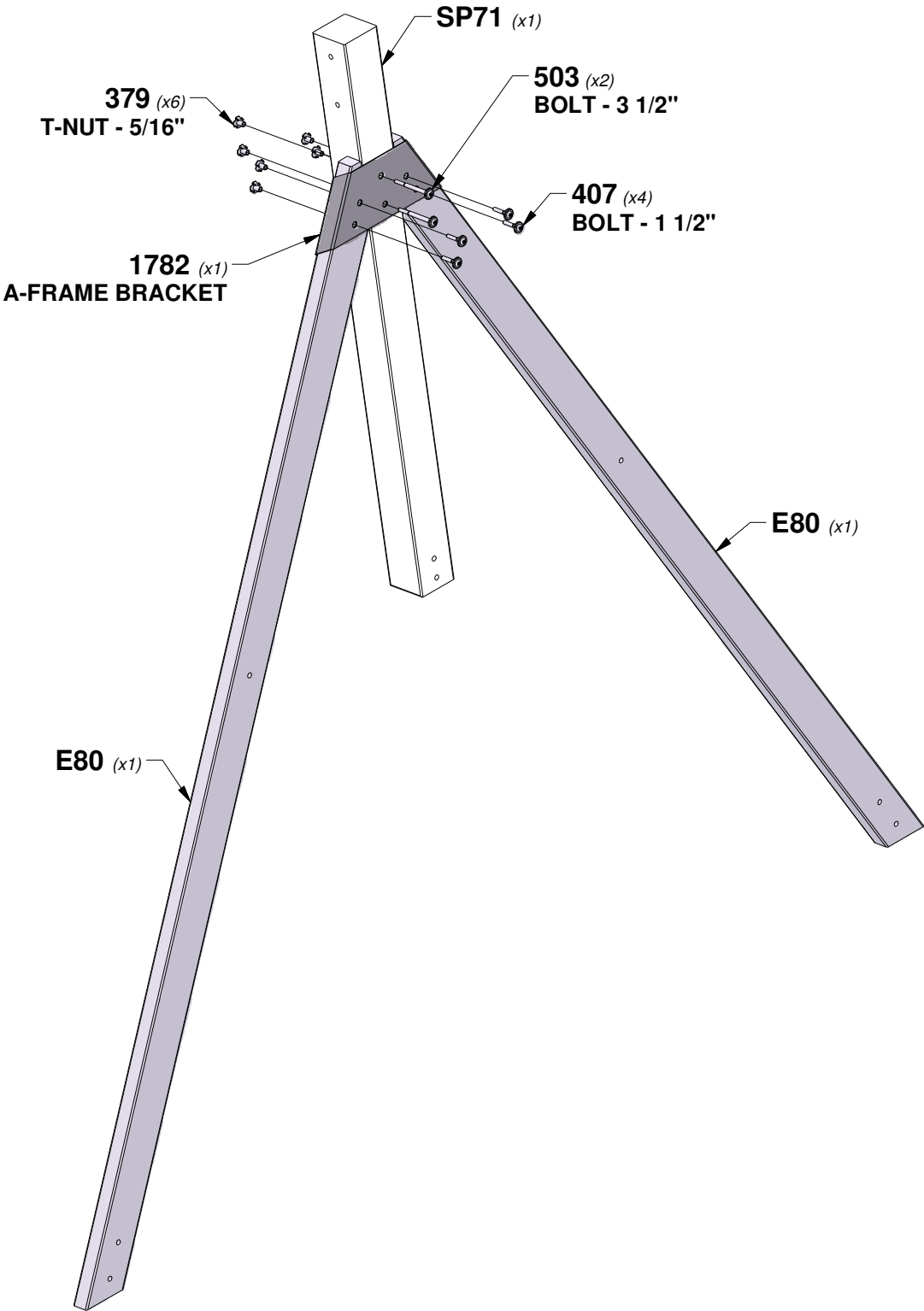
SP71 SWING BEAM SUPPORT - W4L17937  
(x1) 3 3/8"x3 3/8"x46 1/8" (86x86x1172)

| QTY | PART NUMBER | DESCRIPTION            |
|-----|-------------|------------------------|
| 6   | H100379     | T-NUT 5/16 BLK         |
| 4   | H100407     | BOLT WH 5/16x1 1/2 BLK |
| 2   | H100503     | BOLT WH 5/16x3-1/2 BLK |



E80 ANGLE BRACE - W4L17938  
(x2) 1 3/8"x3 3/8"x87 1/8" (36x86x2212)

TIP:  
INSTALL T-NUTS IN WOOD FIRST



# STEP 5 - SWING BEAM



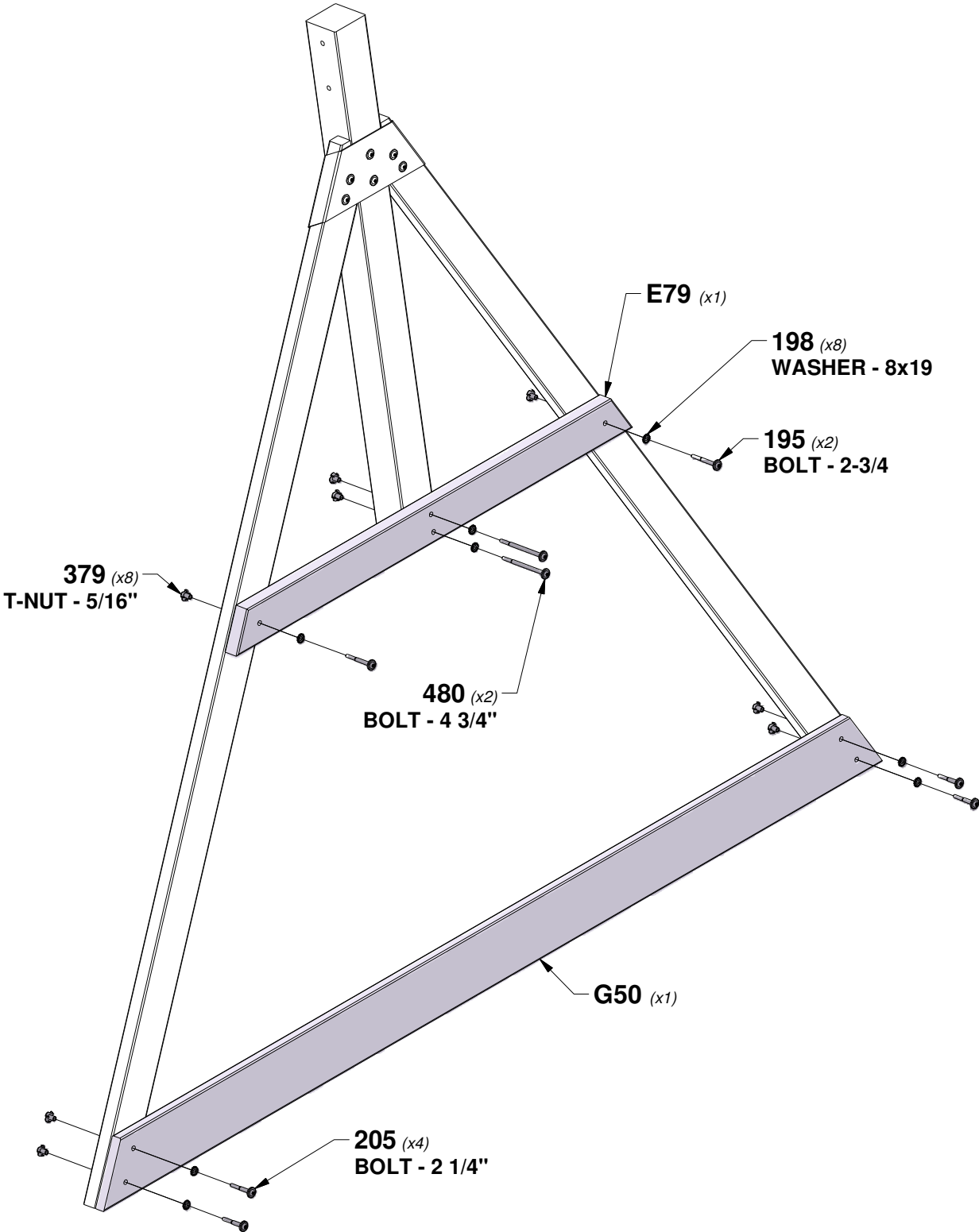
**E79 END SUPPORT - W4L17939**  
(x1) 1 1/2"x3 1/2"x44" (36x86x1120)



**G50 GROUND BOARD - W4L17940**  
(x1) 1"x5 1/4"x86 11/16" (24x134x2202)

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 2   | H100195     | BOLT WH 5/16x2-3/4 BLK   |
| 8   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 4   | H100205     | BOLT WH 5/16x2-1/4 BLK   |
| 8   | H100379     | T-NUT 5/16 BLK           |
| 2   | H100480     | BOLT WH 5/16x4 3/4 BLK   |

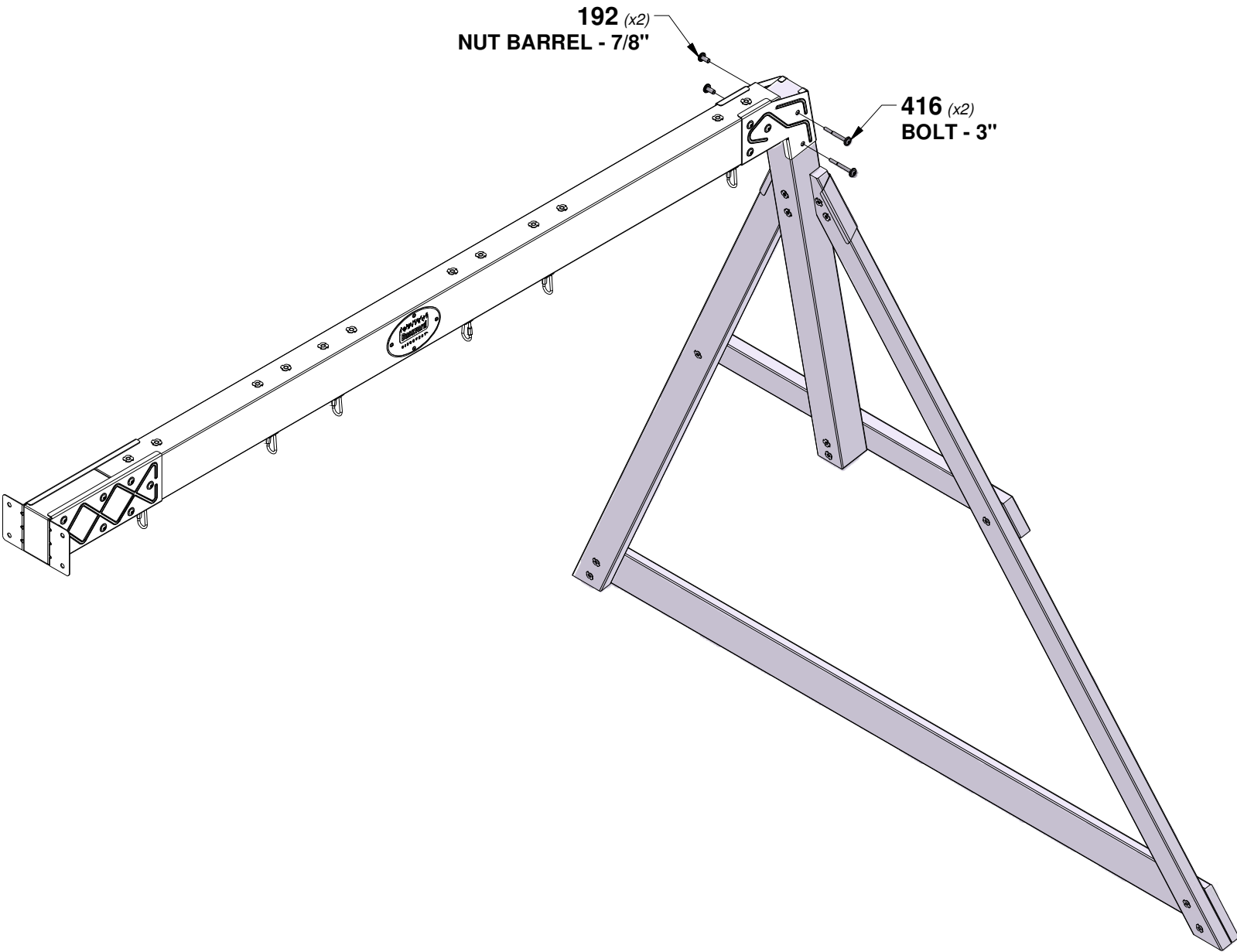
**TIP:**  
**INSTALL T-NUTS IN WOOD FIRST**



# STEP 6 - SWING BEAM

| QTY | PART NUMBER | DESCRIPTION                |
|-----|-------------|----------------------------|
| 2   | H100192     | NUT BARREL WH 5/16x7/8 BLK |
| 2   | H100416     | BOLT WH 5/16x3 BLK         |

TIP:  
TIGHTEN ALL (5) 416 BOLTS & 192 NUT BARRELS NOW.



# STEP 1 - LADDER ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 8   | H100391     | SCREW PFH 8x2 BLK |

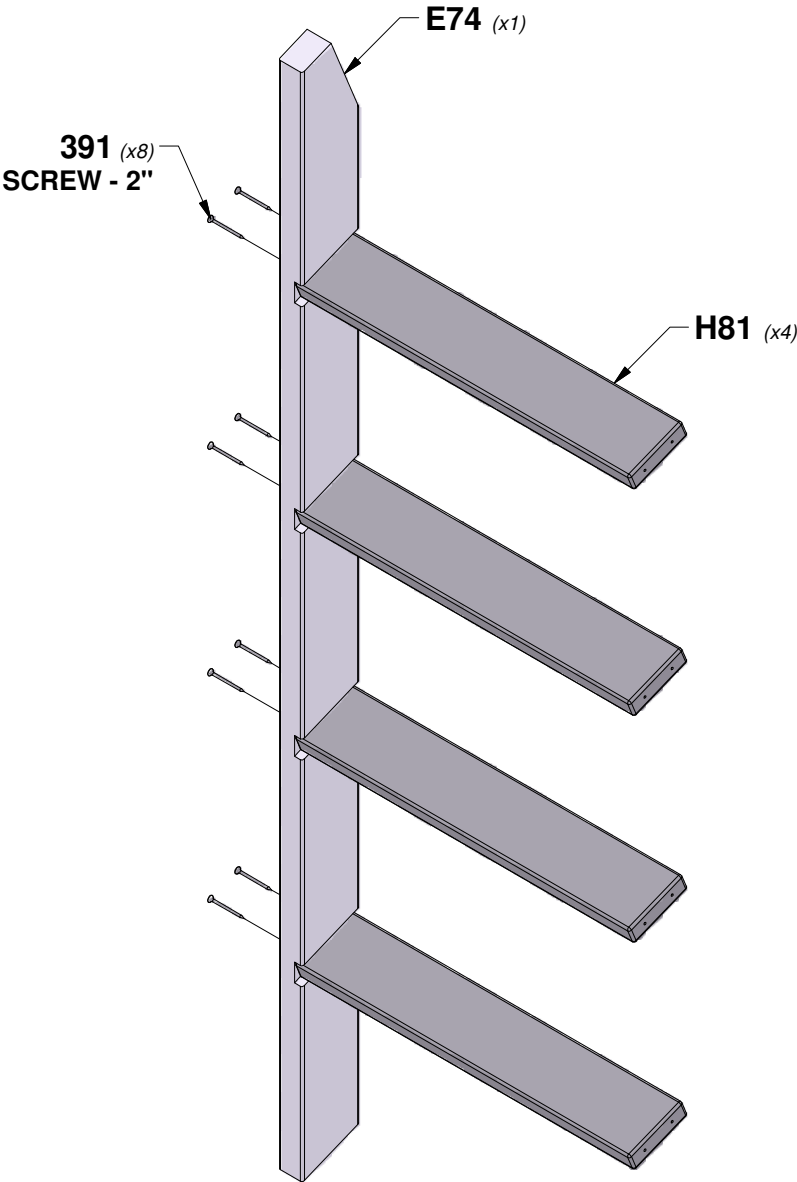


**E74 LEFT UPRIGHT - W4L17924**  
(x1) 1 3/8"x3 3/8"x57 1/4" (36x86x1453)



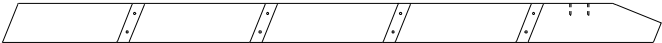
**H81 LADDER RUNG - W4L17927**  
(x4) 1"x3 3/8"x19 3/4" (24x86x502)

**TIP:**  
**ALIGN PILOT HOLES**



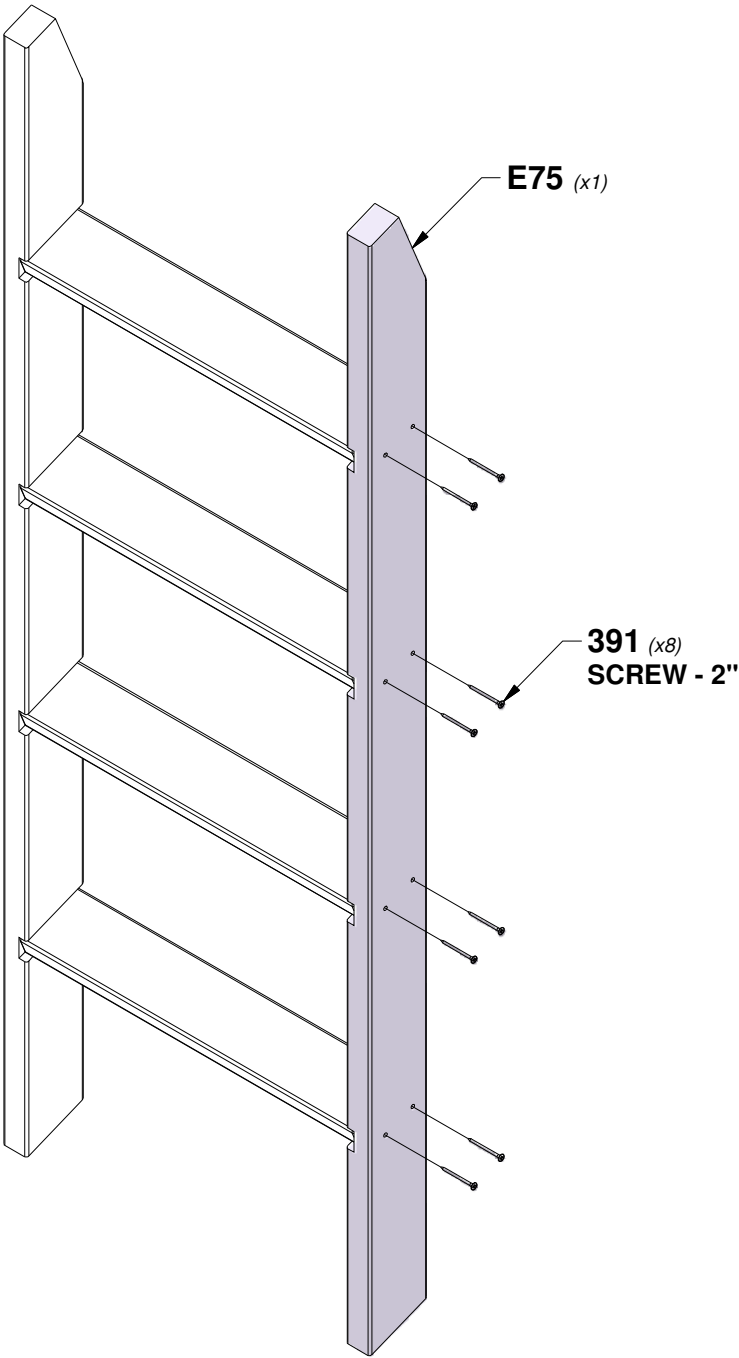
# STEP 2 - LADDER ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 8   | H100391     | SCREW PFH 8x2 BLK |



**E75 RIGHT UPRIGHT - W4L17925**  
(x1) 1 3/8"x3 3/8"x57 1/4" (36x86x1453)

**TIP:**  
**ALIGN PILOT HOLES**



# STEP 3 - LADDER ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION           |
|-----|-------------|-----------------------|
| 4   | H100200     | SCREW PFH 8x1-1/2 BLK |
| 4   | H100391     | SCREW PFH 8x2 BLK     |

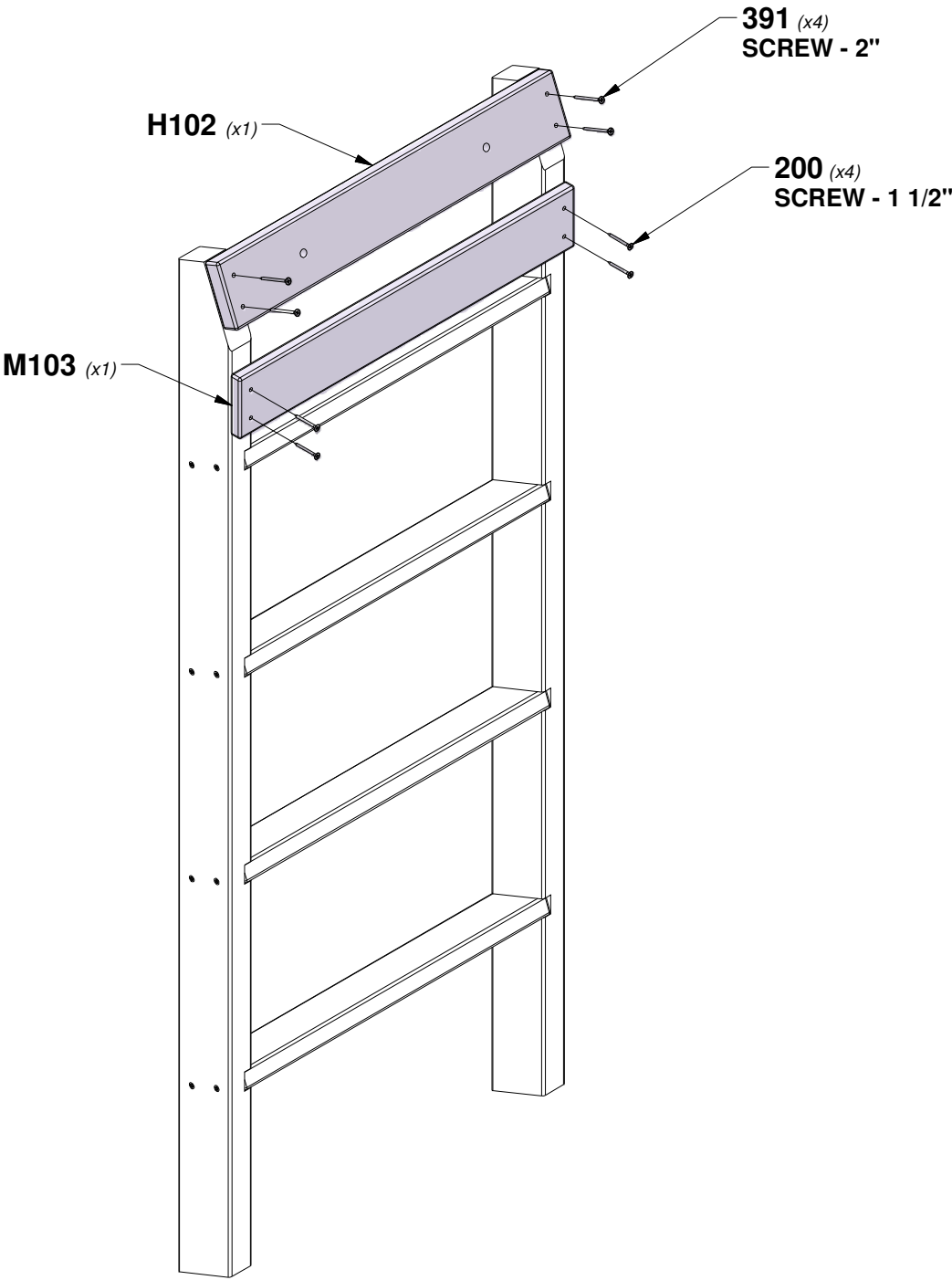


**H102 ATTACHMENT BOARD - W4L17928**  
(x1) 1"x3 3/8"x21 5/8" (24x86x550)



**M103 REAR SUPPORT - W4L17926**  
(x1) 5/8"x3 3/8"x21 5/8" (16x86x550)

**TIP:**  
**ALIGN PILOT HOLES**



# STEP 1 - ROCK WALL

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 20  | H100398     | T-NUT 1/4 BLK            |
| 20  | H100473     | WASHER LOCK INT 8x15 BLK |
| 20  | H101111     | BOLT WH 1/4x3/4 BLK      |



**M75 ROCK WALL BOARD - W4L17933**  
(4) 5/8"x3 3/8"x22 7/8" (16x86x580)



**M76 ROCK WALL BOARD - W4L17934**  
(3) 5/8"x3 3/8"x22 7/8" (16x86x580)

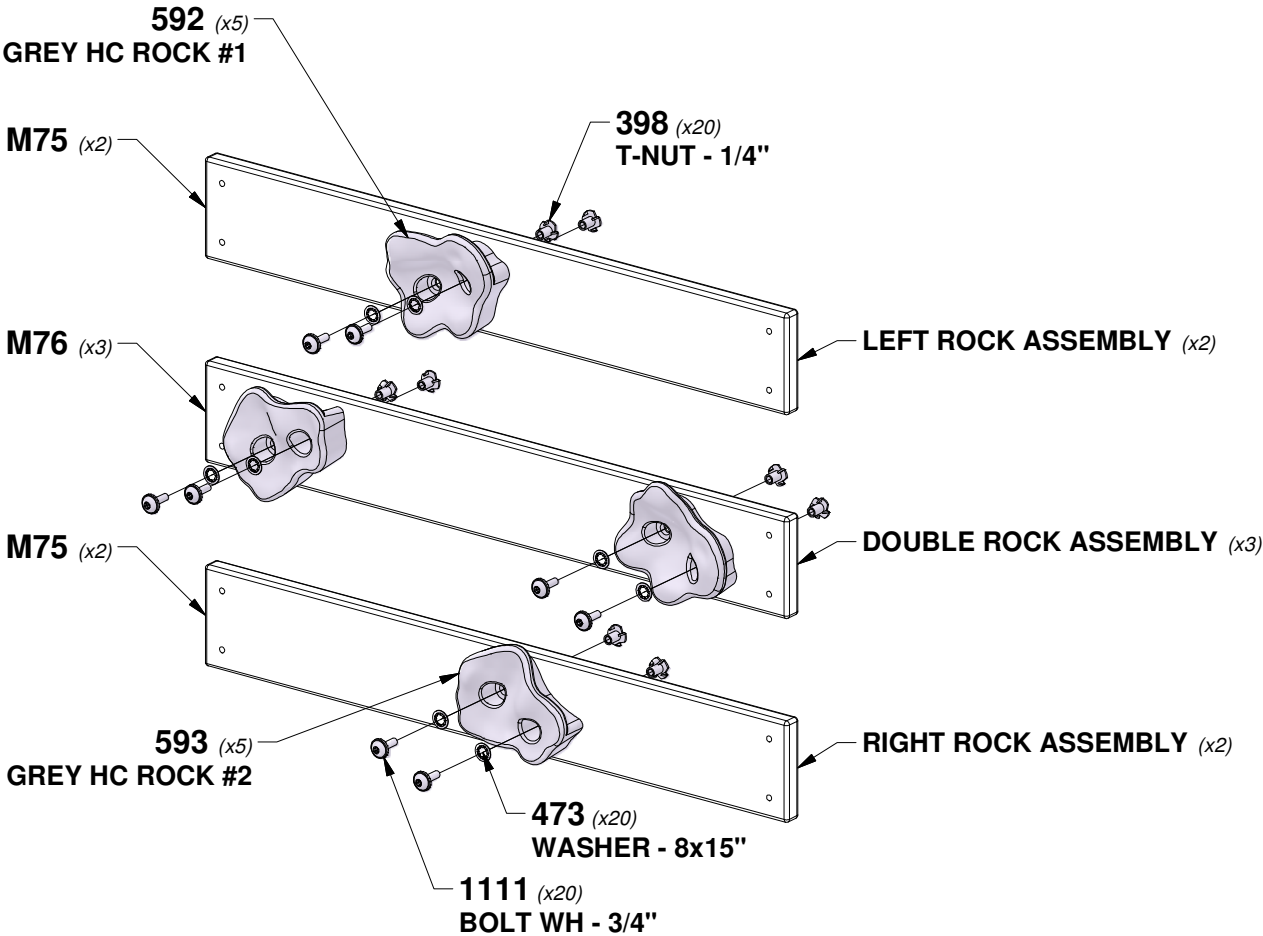
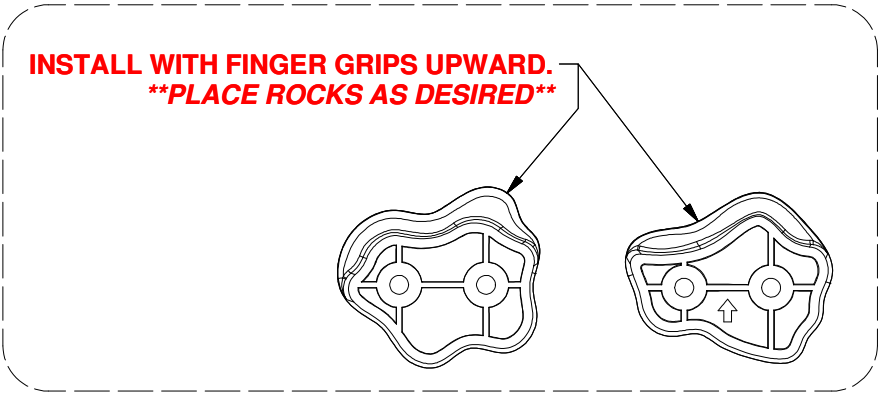
**A6P00592 (5) GREY HC ROCK #1**



**A6P00593 (5) GREY HC ROCK #2**



**TIP:**  
**INSTALL T-NUTS IN WOOD FIRST**

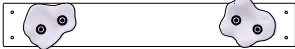


# STEP 2 - ROCK WALL

| QTY | PART NUMBER | DESCRIPTION        |
|-----|-------------|--------------------|
| 66  | H100089     | SCREW PFH 8x1-3/4" |



(2) LEFT ROCK ASSEMBLY



(3) DOUBLE ROCK ASSEMBLY



(2) RIGHT ROCK ASSEMBLY



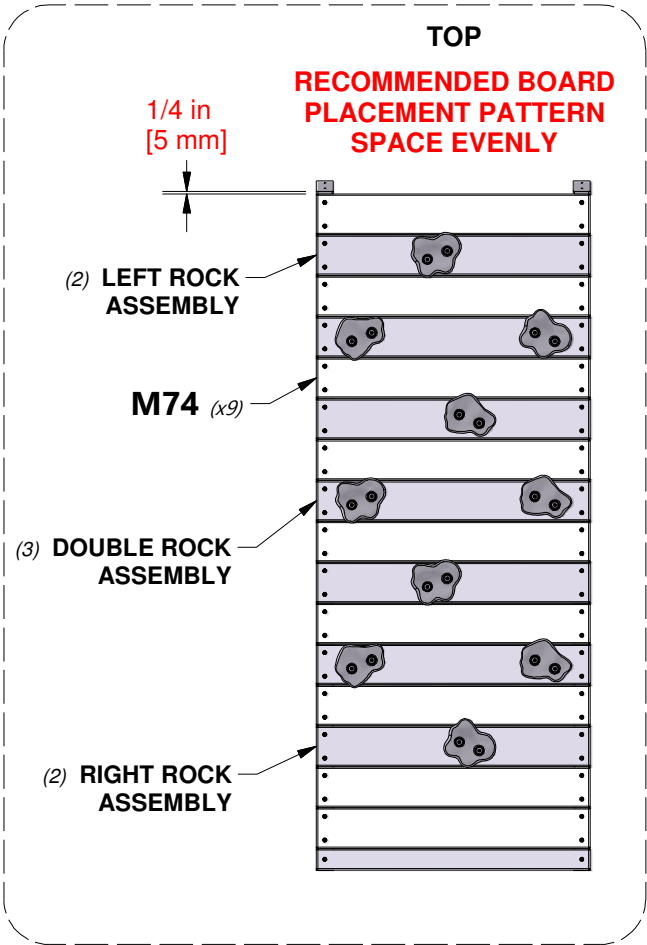
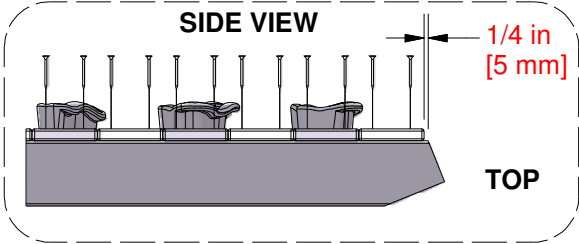
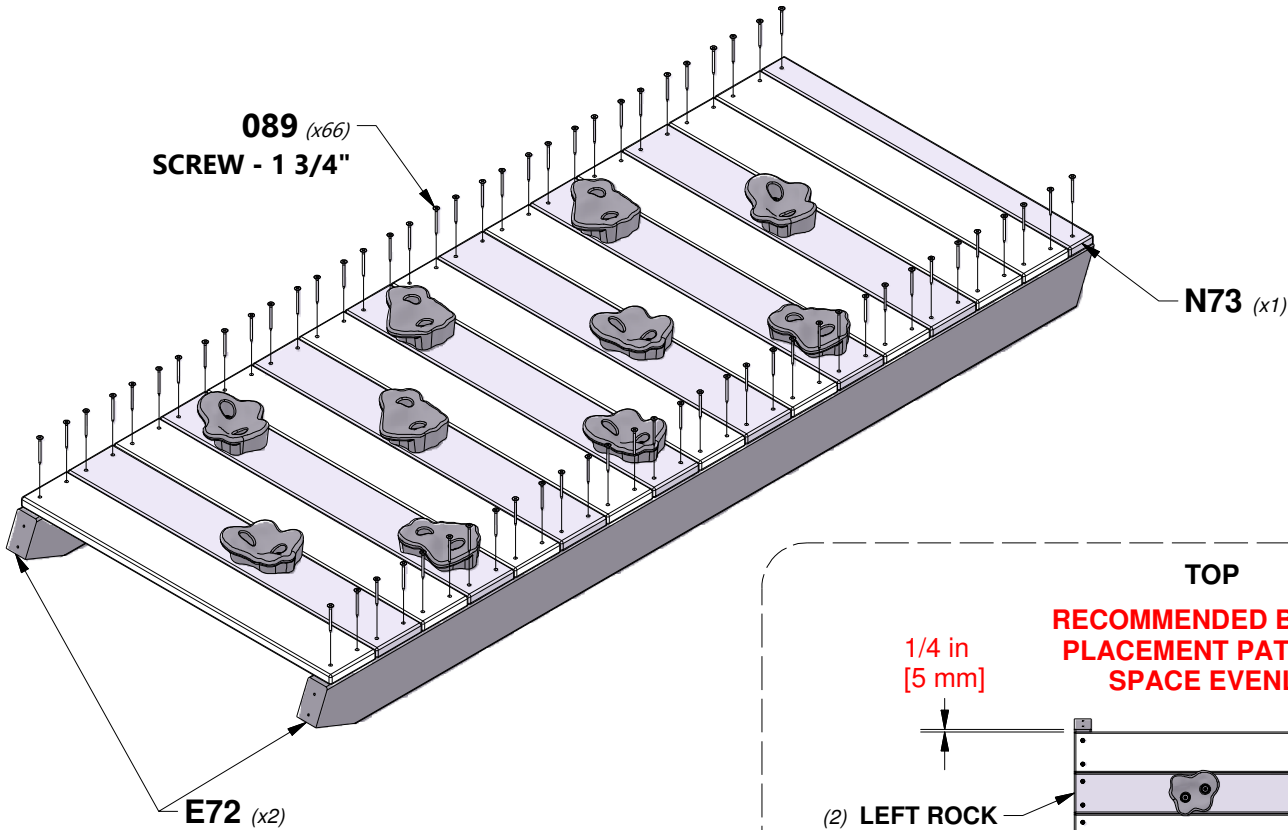
**N73 ROCK WALL BOARD - W4L17930**  
(1) 5/8"x1 3/4"x22 7/8" (16x45x580)



**M74 ROCK WALL BOARD - W4L17932**  
(9) 5/8"x3 3/8"x22 7/8" (16x86x580)



**E72 ROCKWALL RAIL - W4L17929**  
(2) 1 3/8"x3 3/8"x57 3/8" (36x86x1457)



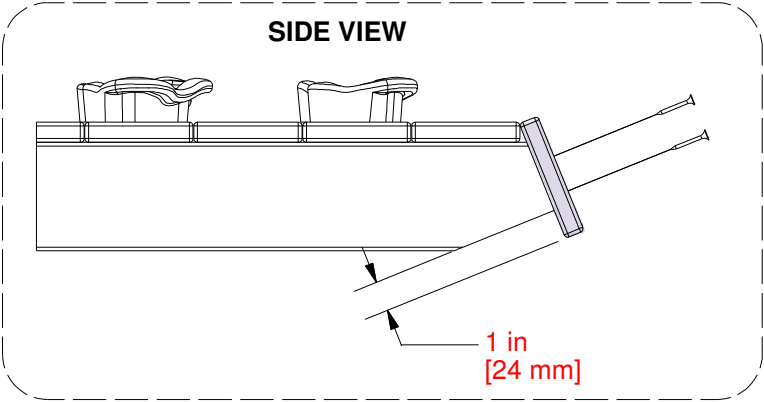
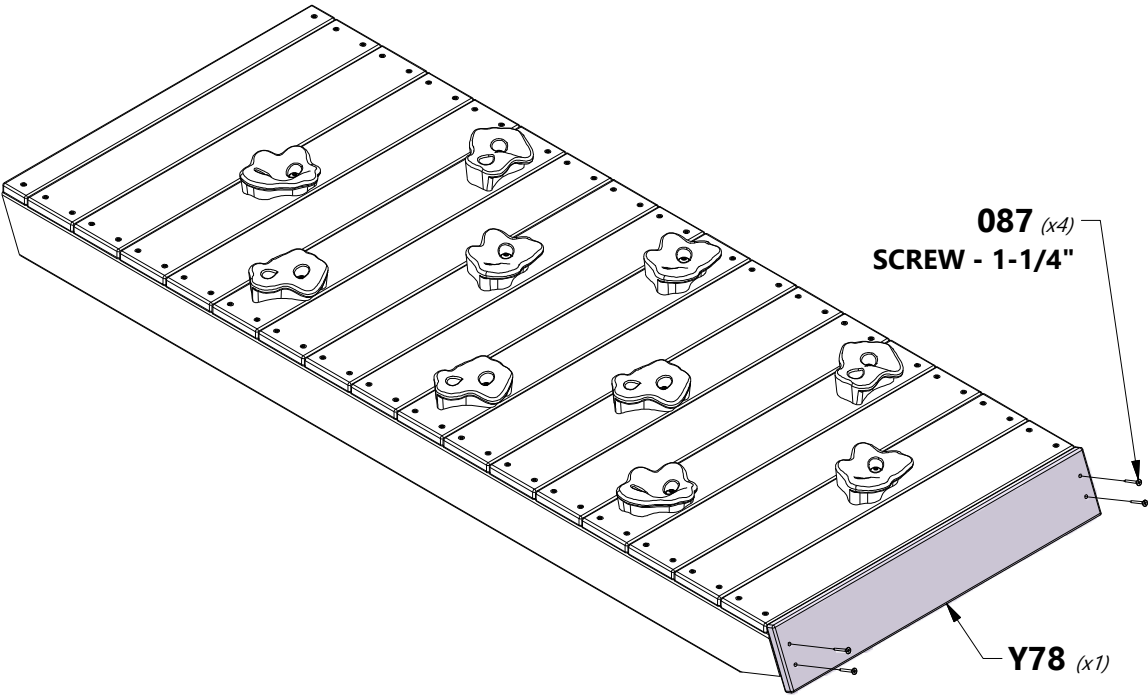
# STEP 3 - ROCK WALL

| QTY | PART NUMBER | DESCRIPTION        |
|-----|-------------|--------------------|
| 4   | H100087     | SCREW PFH 8x1-1/4" |



**Y78 ROCK WALL END BOARD - W4L17935**  
(1) 5/8"x3 7/8"x22 7/8" (16x98x580)

**TIP:**  
**ALIGN PILOT HOLES**



# STEP 4 - ROCK WALL

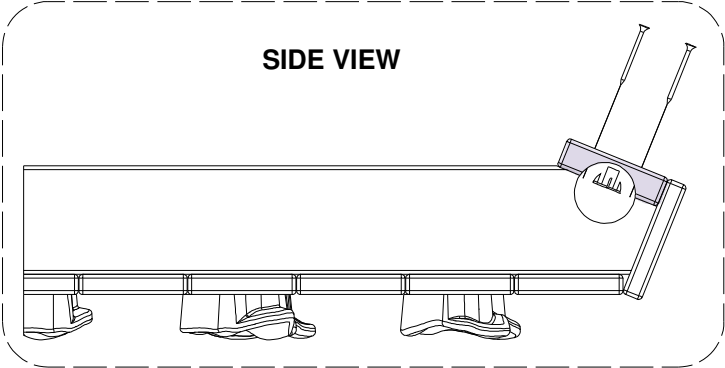
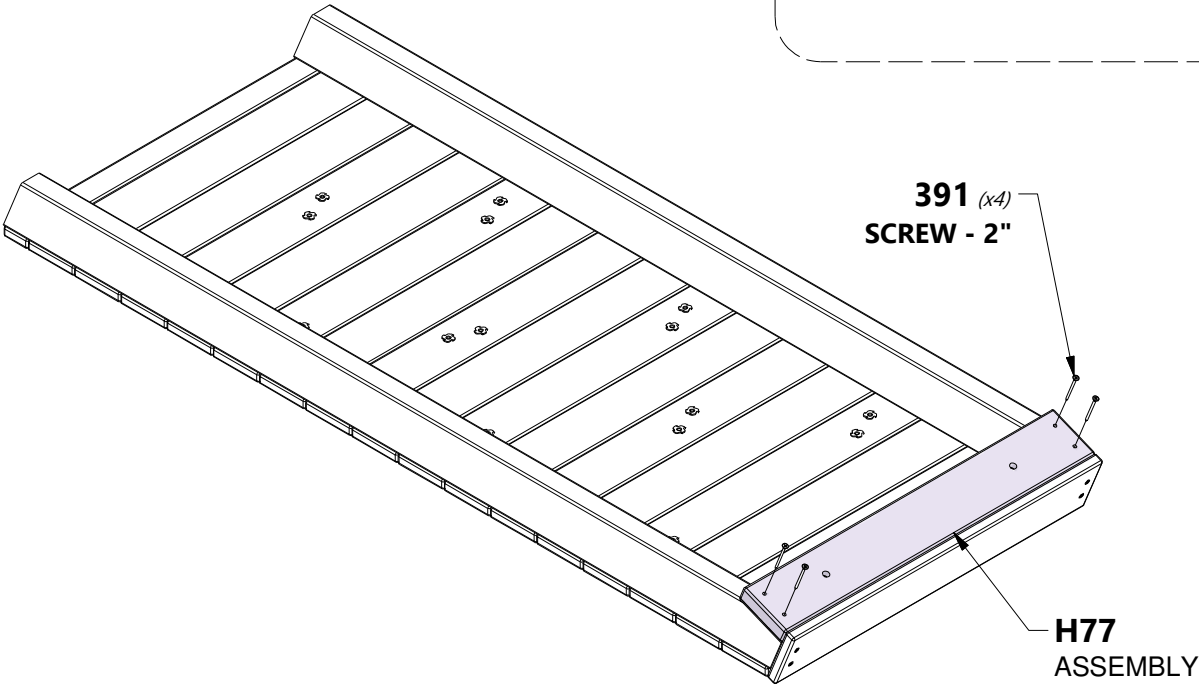
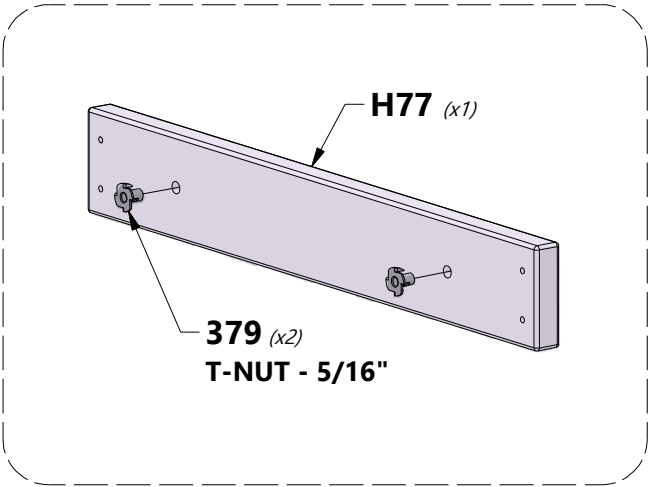
| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 2   | H100379     | T-NUT 5/16 BLK    |
| 4   | H100391     | SCREW PFH 8x2 BLK |



**H77 ATTACHMENT BOARD - W4L17931**  
(1) 1"x3 3/8"x22 7/8" (24x86x580)

**TIP:**  
**INSTALL T-NUTS IN WOOD FIRST**

**TIP:**  
**ALIGN PILOT HOLES**



**NOTE:**  
**T-NUTS TO THE INSIDE**  
**WHEN INSTALLING BOARD**

# STEP 1 - ROPE WALL



E07 LEFT RAIL - W4L22200  
(x1) 1 3/8"x3 3/8"x57 3/8" (36x86x1456)



E08 RIGHT RAIL - W4L22201  
(x1) 1 3/8"x3 3/8"x57 3/8" (36x86x1456)



G19 ROPE WALL BOARD - W4L22203  
(x1) 1"x5 1/8"x23 5/8" (24x130x600)

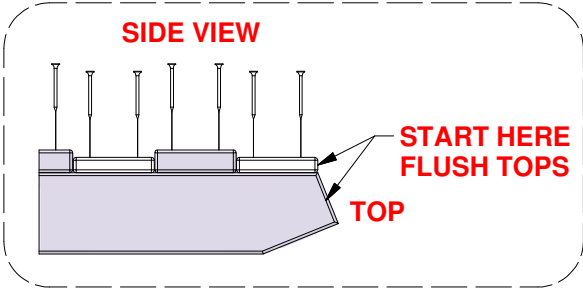
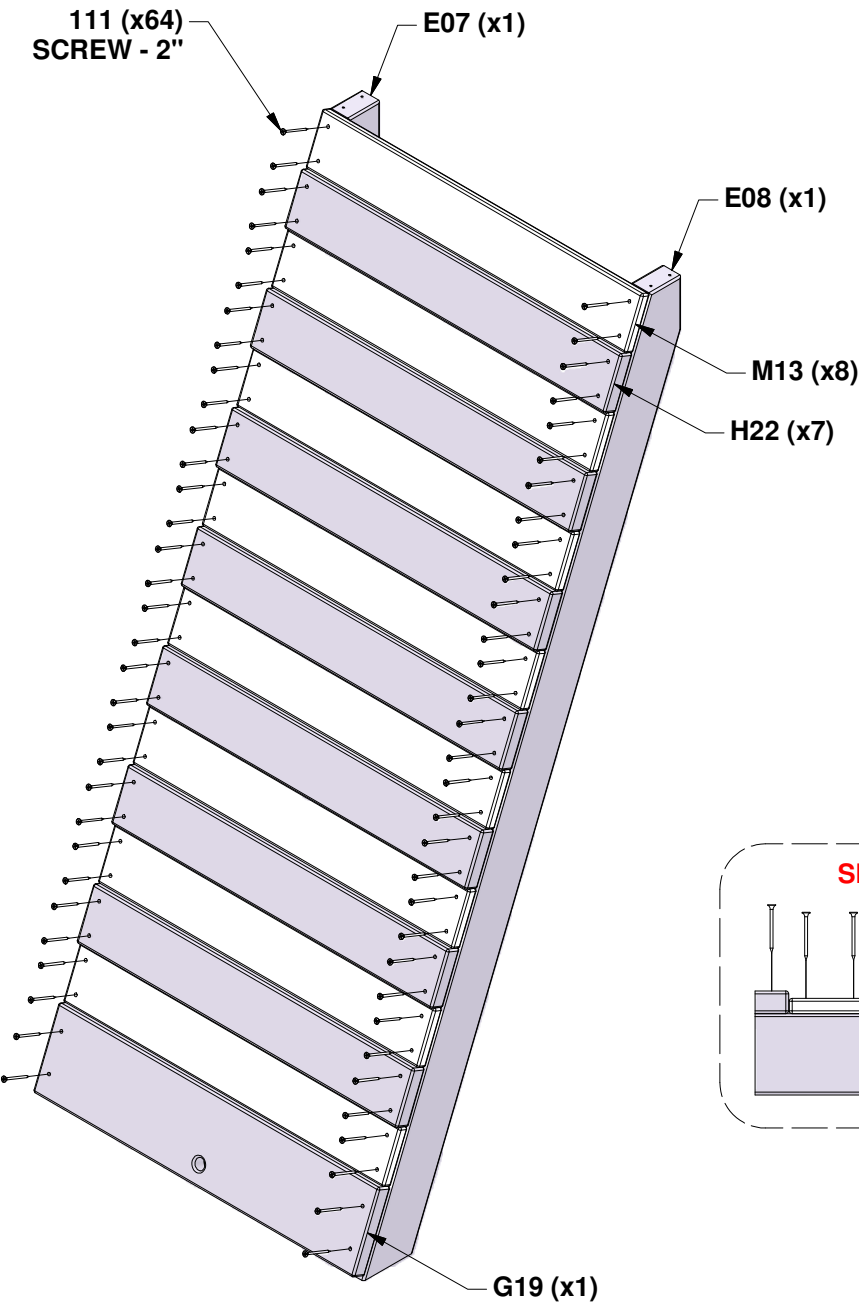


H22 ROPE WALL BOARD - W4L22202  
(x7) 1"x3 3/8"x23 5/8" (24x86x600)



M13 ROCK WALL BOARD - W4L22199  
(x8) 5/8"x3 3/8"x23 5/8" (16x86x600)

| QTY | PART NUMBER | DESCRIPTION   |
|-----|-------------|---------------|
| 64  | H100111     | SCREW PFH 8x2 |



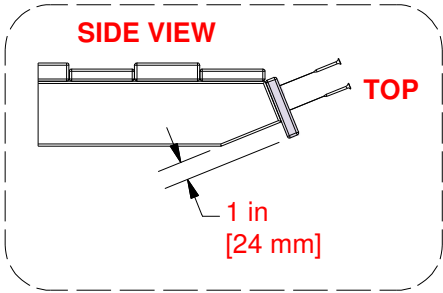
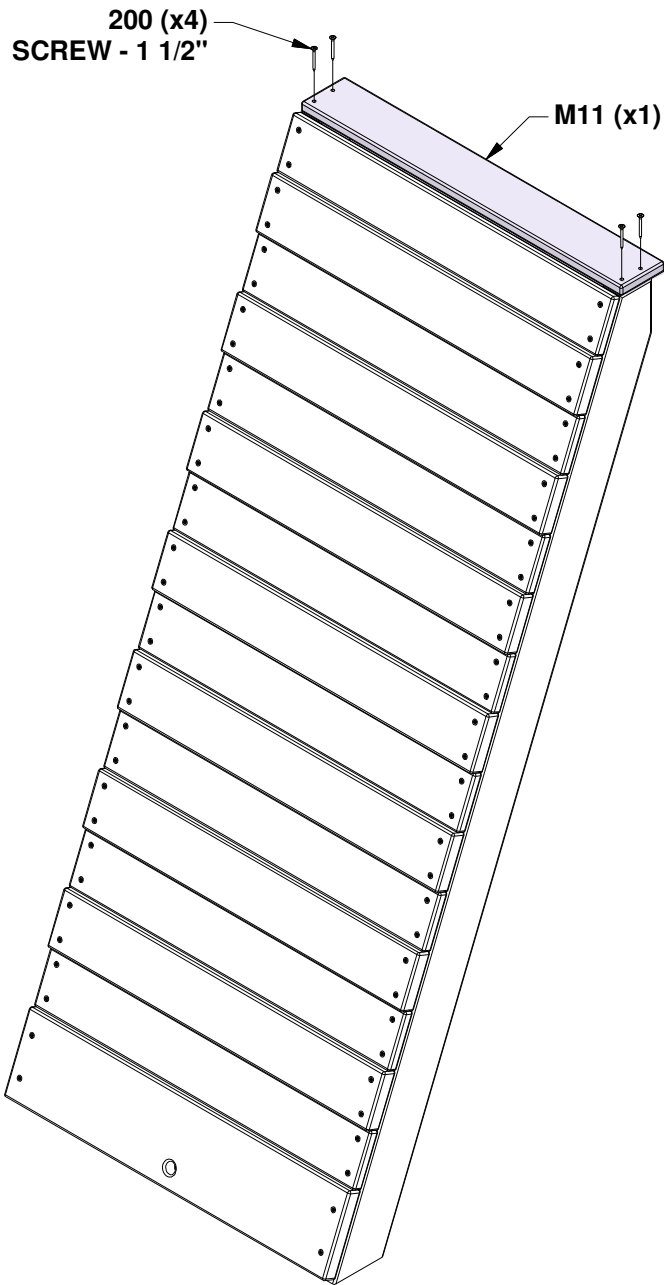
# STEP 2 - ROPE WALL

| QTY | PART NUMBER | DESCRIPTION           |
|-----|-------------|-----------------------|
| 4   | H100200     | SCREW PFH 8x1-1/2 BLK |



M11 TOP BOARD - W4L22198  
(x1) 5/8"x3 1/4"x23 5/8" (16x82x600)

TIP:  
ALIGN PILOT HOLES



# STEP 3 - ROPE WALL

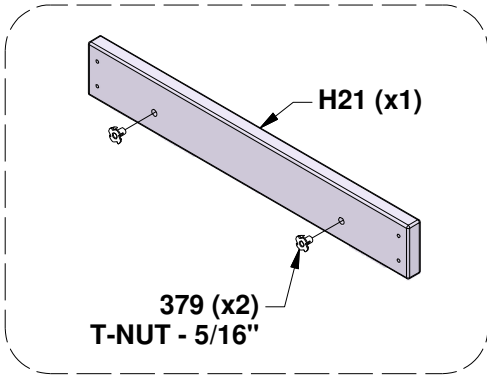
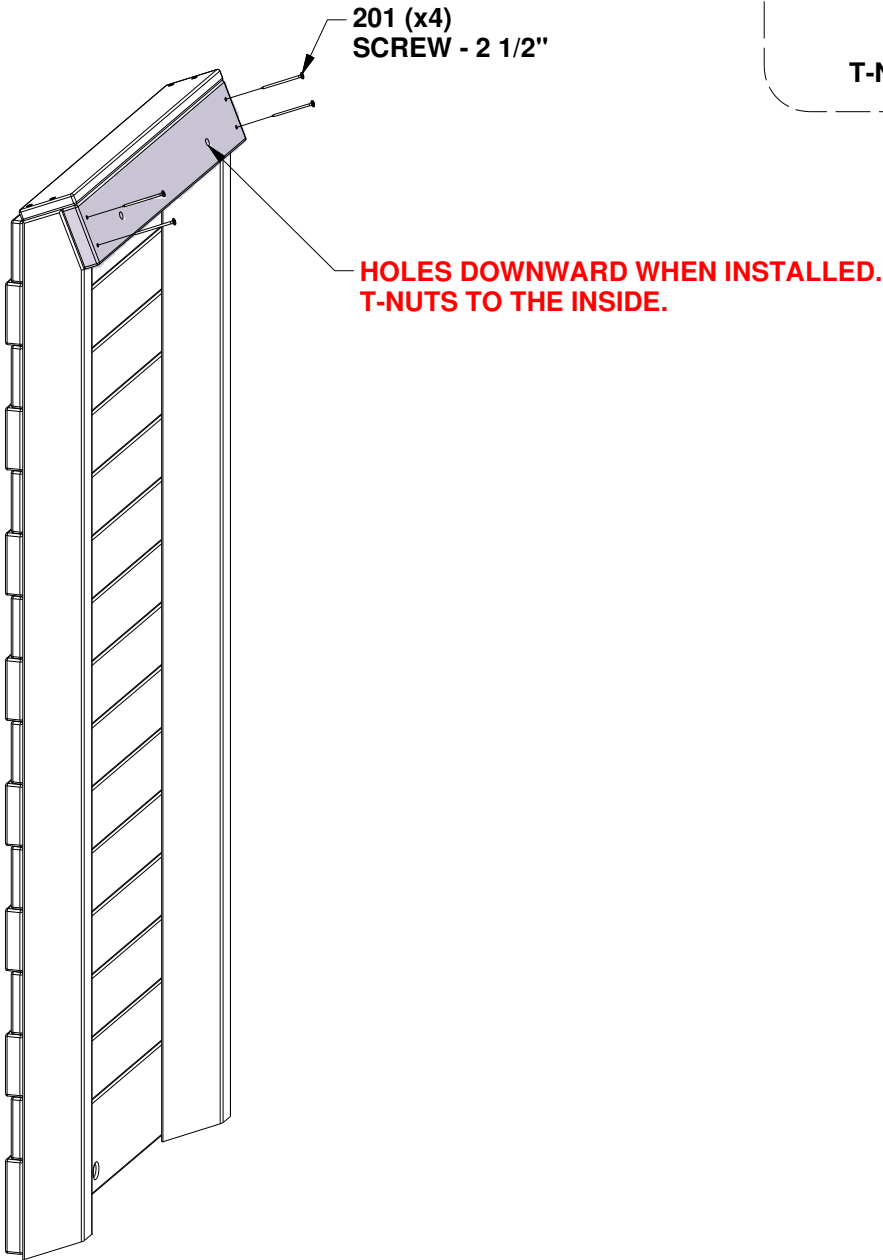
| QTY | PART NUMBER | DESCRIPTION           |
|-----|-------------|-----------------------|
| 4   | H100201     | SCREW PFH 8x2-1/2 BLK |
| 2   | H100379     | T-NUT 5/16 BLK        |



H21 ATTACHMENT BOARD - W4L22204  
(x1) 1"x3 3/8"x23 5/8" (24x86x600)

TIP:  
INSTALL T-NUTS IN WOOD FIRST

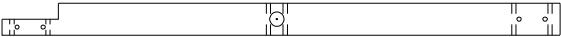
TIP:  
ALIGN PILOT HOLES



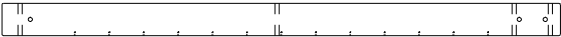
# STEP 1 - FORT ASSEMBLY



**B02 POST - W4L22232**  
(x1) 3"x3"x52 3/8" (76x76x1330)



**B03 POST - W4L17694**  
(x1) 3"x3"x52 3/8" (76x76x1330)



**B07 POST - W4L22234**  
(x1) 3"x3"x52 3/8" (76x76x1330)

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 11  | H100198     | WASHER LOCK EXT 8x19 BLK |
| 11  | H100379     | T-NUT 5/16 BLK           |
| 11  | H100415     | BOLT WH 5/16x3 3/4 BLK   |

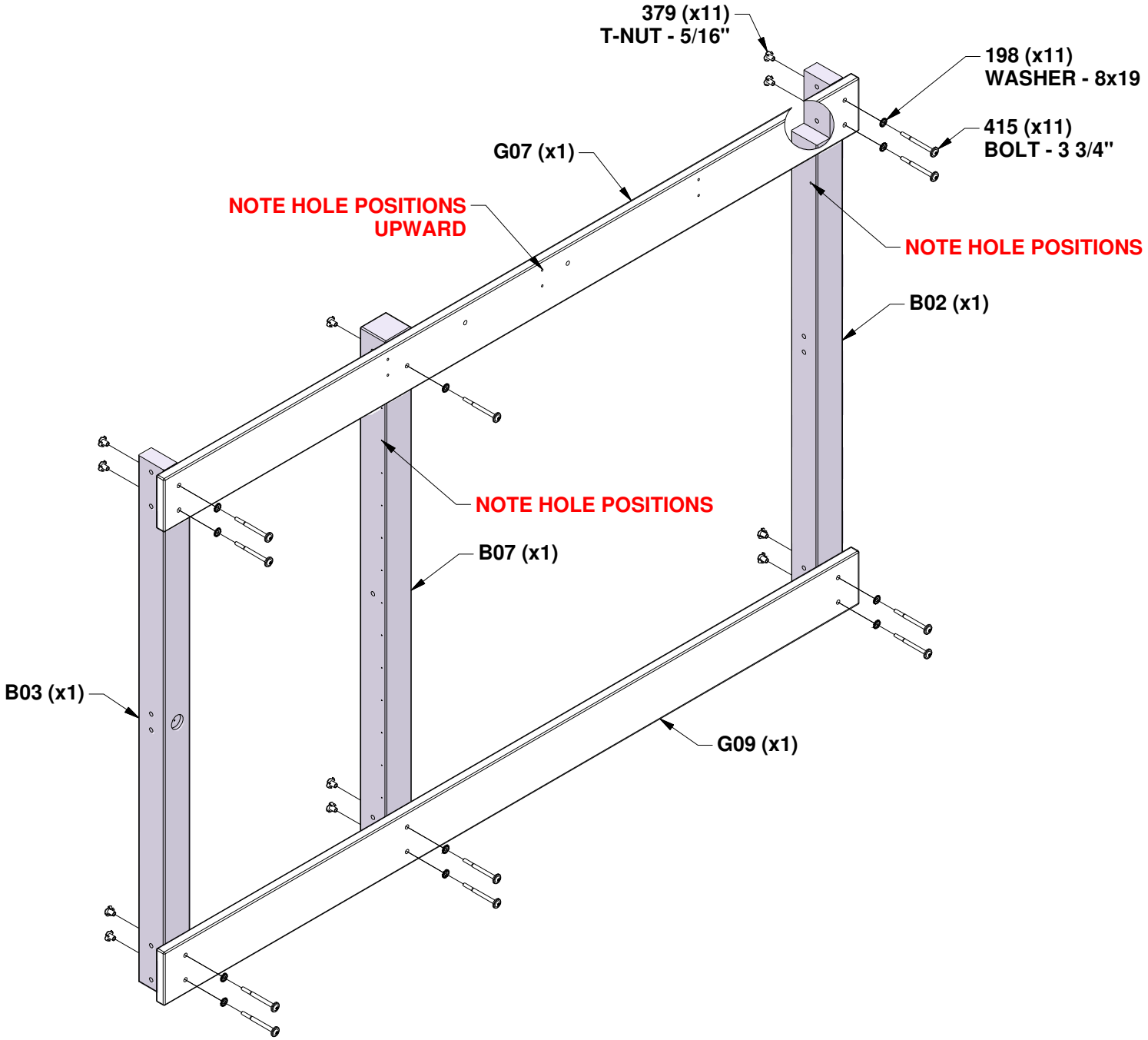


**G07 FLOOR RAIL - W4L22211**  
(x1) 1"x5 1/4"x80" (24x134x2032)



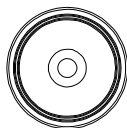
**G09 GROUND BOARD - W4L22252**  
(x1) 1"x5 1/4"x80" (24x134x2032)

## INSTALL T-NUTS IN WOOD FIRST

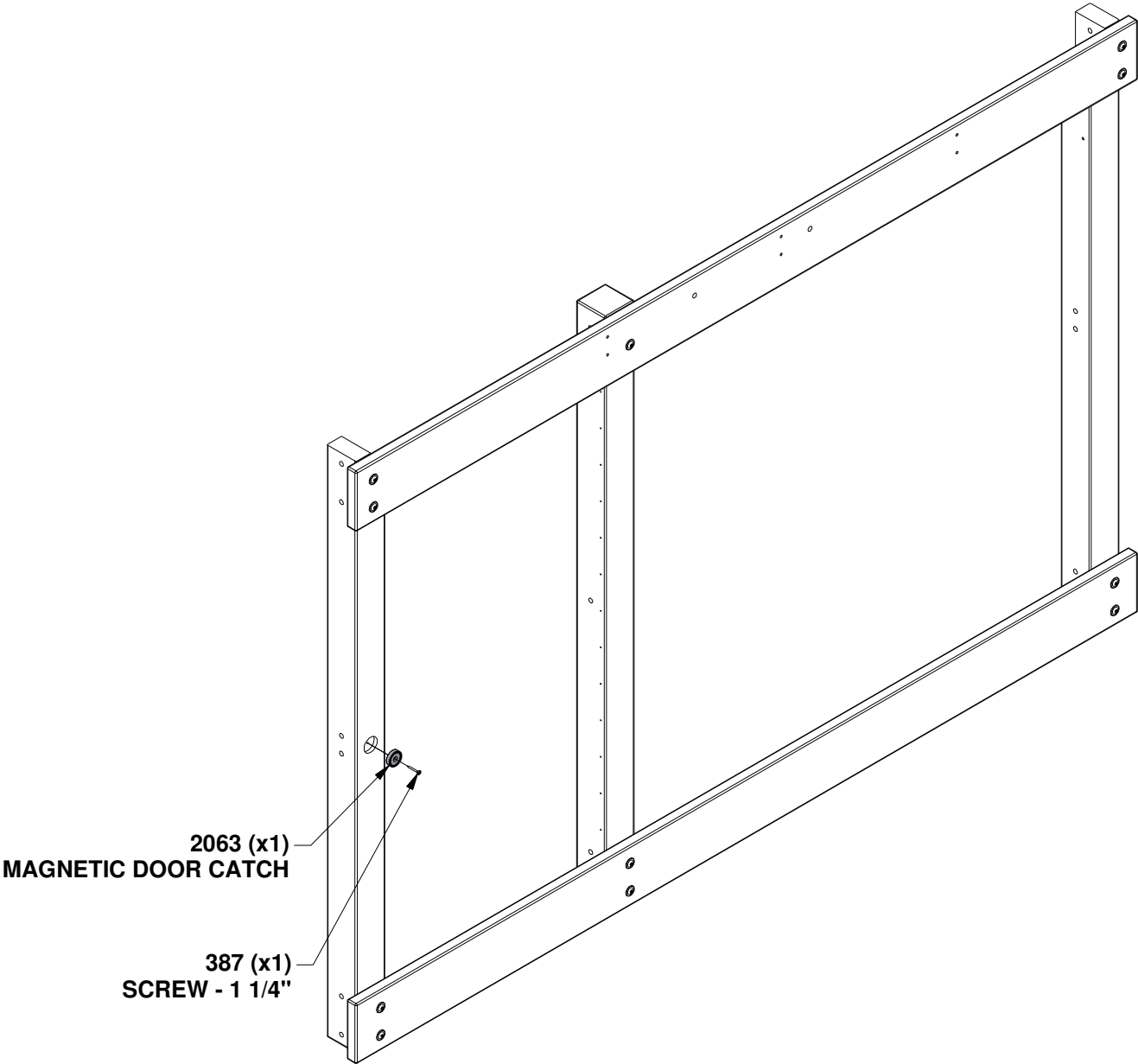


# STEP 2 - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION           |
|-----|-------------|-----------------------|
| 1   | H100387     | SCREW PFH 8x1-1/4 BLK |



A4M02063 MAGNETIC DOOR CATCH  
(x1)



STEP 3 - FORT ASSEMBLY



G01 GROUND BOARD - W4L17698  
(x1) 1"x5 1/4"x80" (24x134x2032)



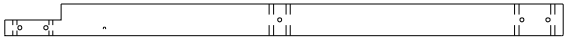
G04 FLOOR RAIL - W4L22215  
(x1) 1"x5 1/4"x80" (24x134x2032)



H13 LOWER RAIL - W4L22210  
(x1) 1"x3 3/8"x80" (24x86x2032)



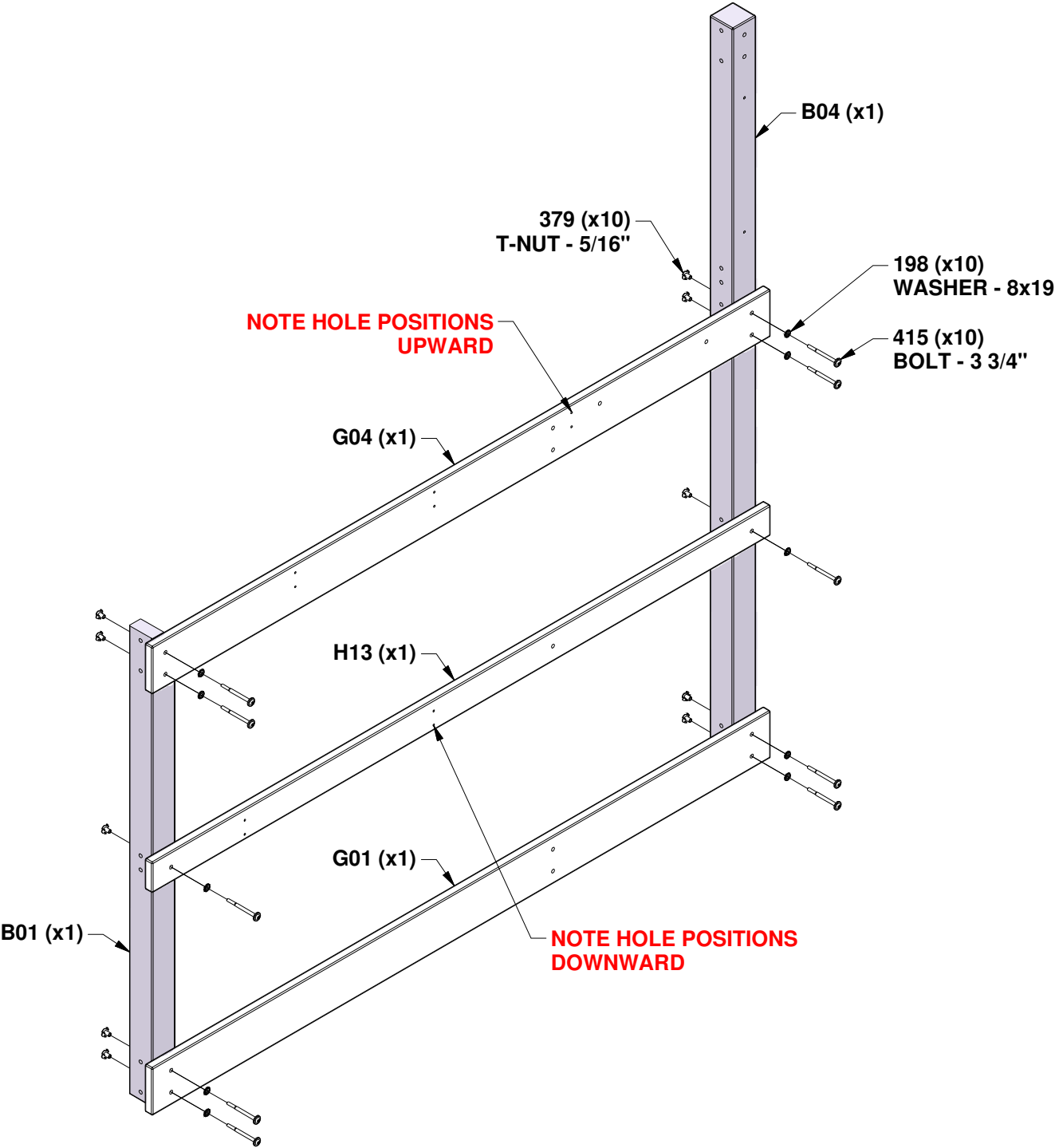
B04 POST - W2A05011  
(x1) 3"x3"x83" (76x76x2108)



B01 POST - W4L22231  
(x1) 3"x3"x52 3/8" (76x76x1330)

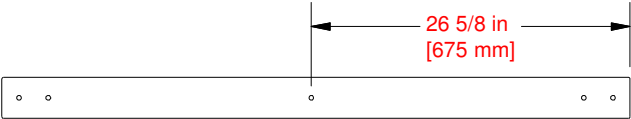
| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 10  | H100198     | WASHER LOCK EXT 8x19 BLK |
| 10  | H100379     | T-NUT 5/16 BLK           |
| 10  | H100415     | BOLT WH 5/16x3 3/4 BLK   |

INSTALL T-NUTS IN WOOD FIRST  
NOTE HOLE POSITIONS



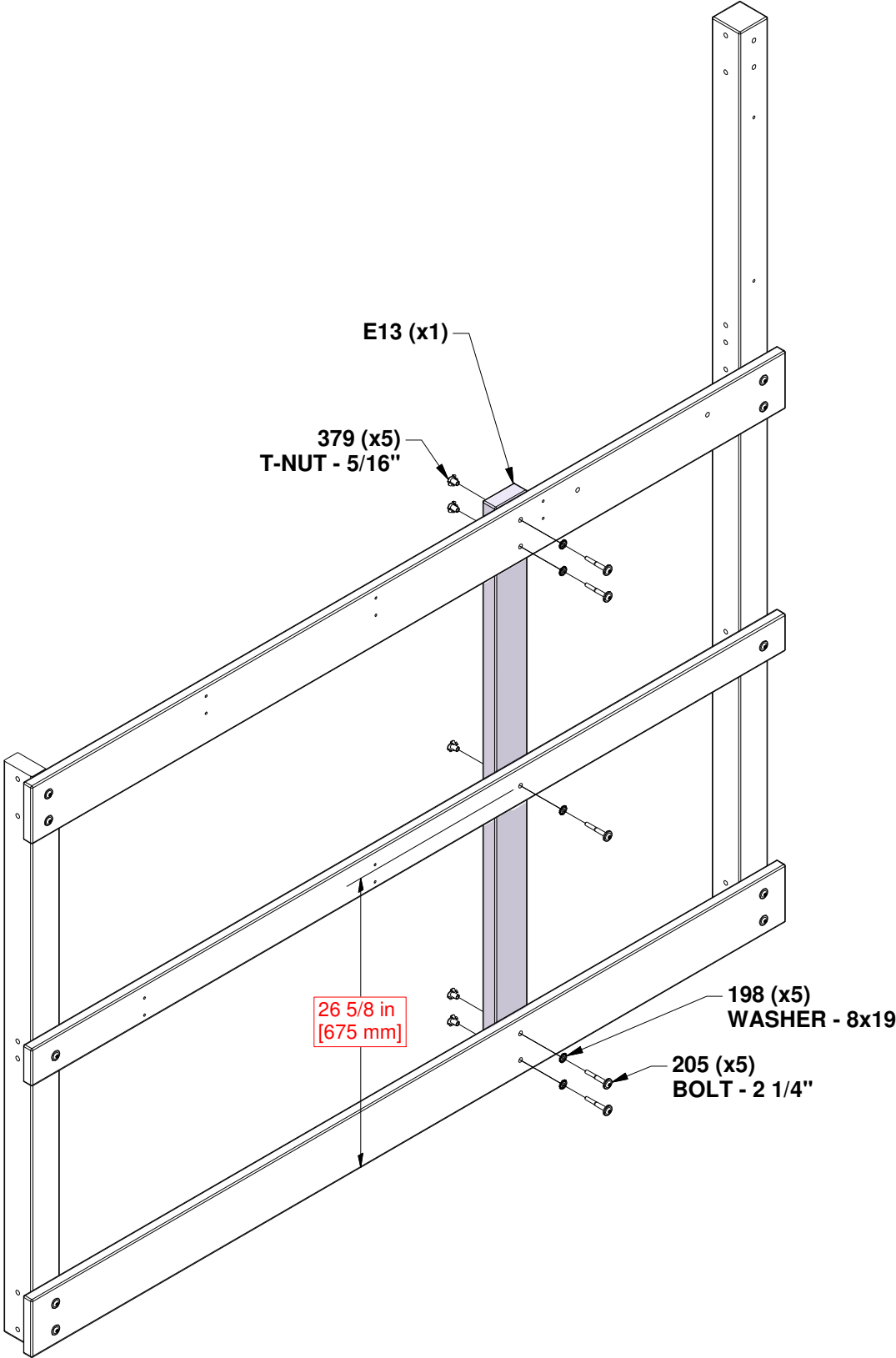
# STEP 4 - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 5   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 5   | H100205     | BOLT WH 5/16x2-1/4 BLK   |
| 5   | H100379     | T-NUT 5/16 BLK           |

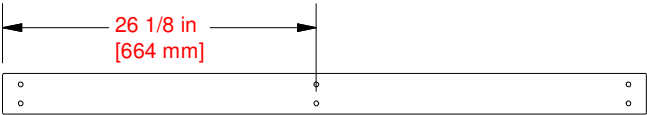


E13 POST - W4L22230  
(x1) 1 3/8"x3 3/8"x52 3/8" (36x86x1330)

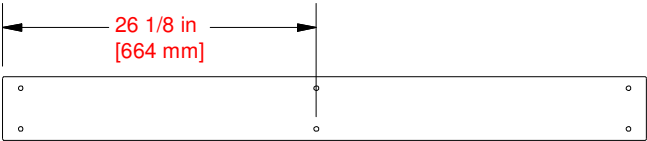
## INSTALL T-NUTS IN WOOD FIRST



# STEP 5 - FORT ASSEMBLY



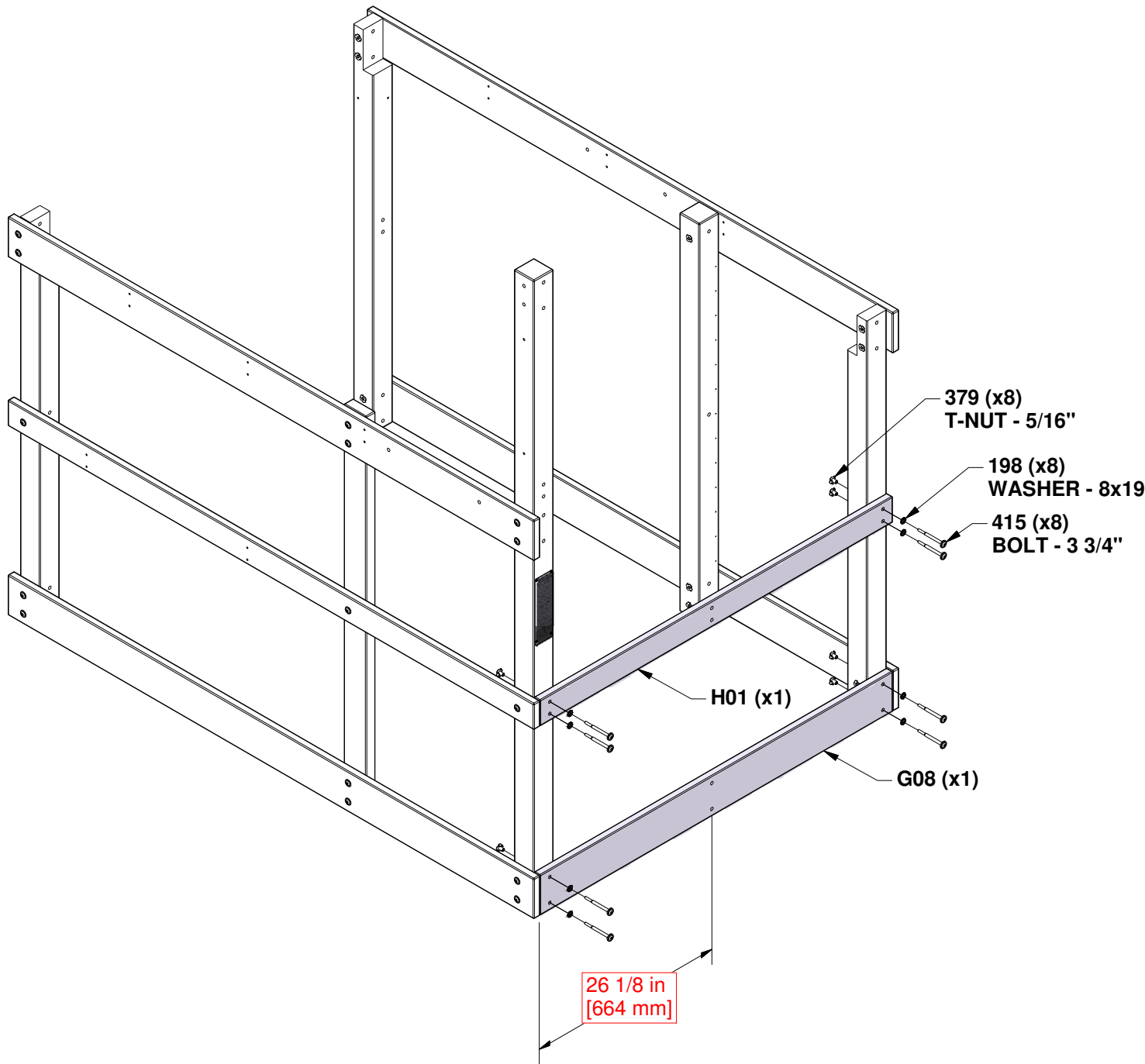
**H01 LOWER RAIL - W4L22208**  
(x1) 1"x3 3/8"x53 5/8" (24x86x1363)



**G08 GROUND BOARD - W4L17708**  
(x1) 1"x5 1/4"x53 5/8" (24x134x1363)

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 8   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 8   | H100379     | T-NUT 5/16 BLK           |
| 8   | H100415     | BOLT WH 5/16x3 3/4 BLK   |

## INSTALL T-NUTS IN WOOD FIRST



# STEP 6 - FORT ASSEMBLY



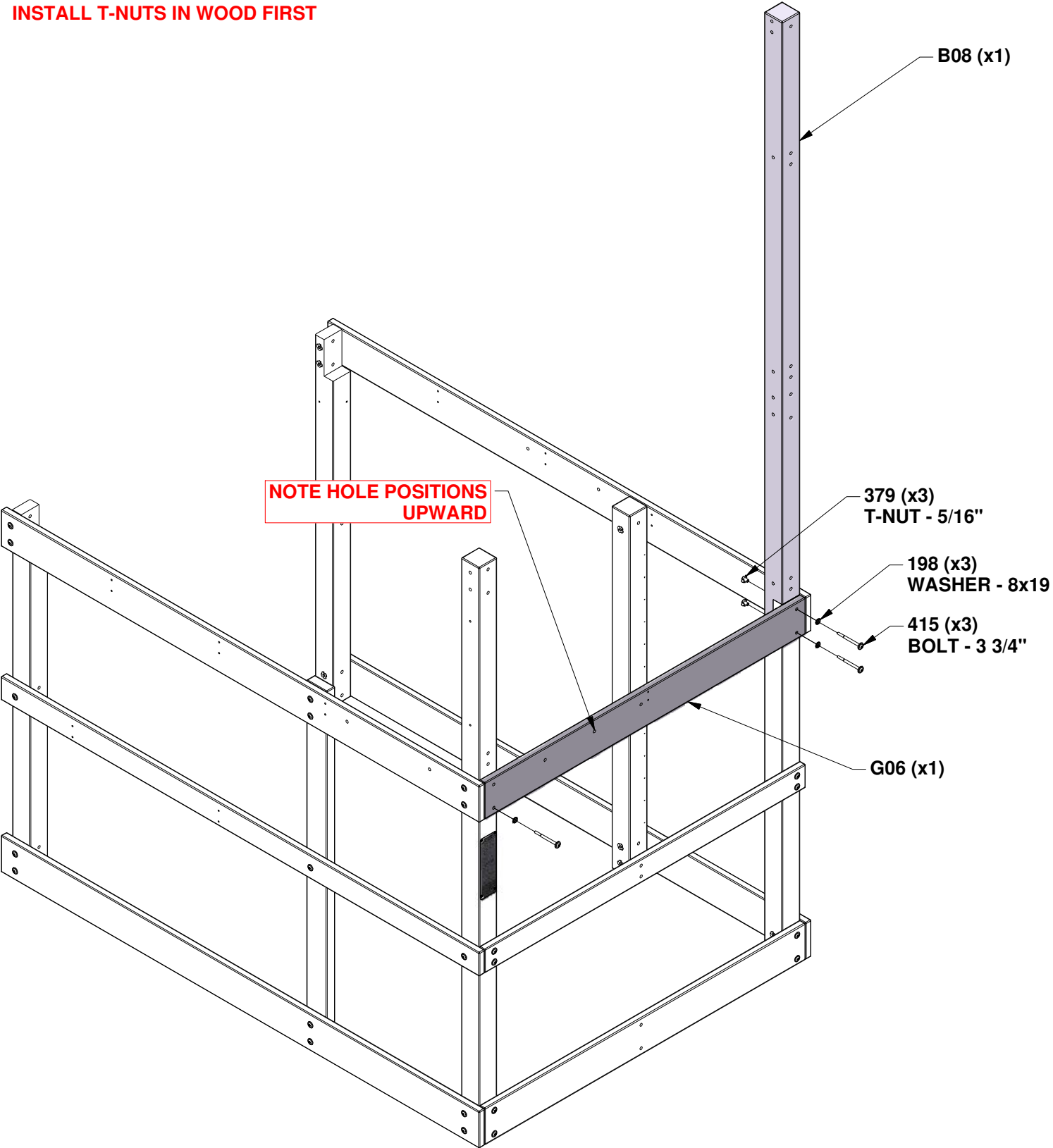
**G06 FLOOR RAIL - W4L17705**  
(x1) 1"x5 1/4"x53 5/8" (24x134x1363)

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 3   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 3   | H100379     | T-NUT 5/16 BLK           |
| 3   | H100415     | BOLT WH 5/16x3 3/4 BLK   |



**B08 POST - W4L22227**  
(x1) 3"x3"x89 1/2" (76x76x2273)

INSTALL T-NUTS IN WOOD FIRST



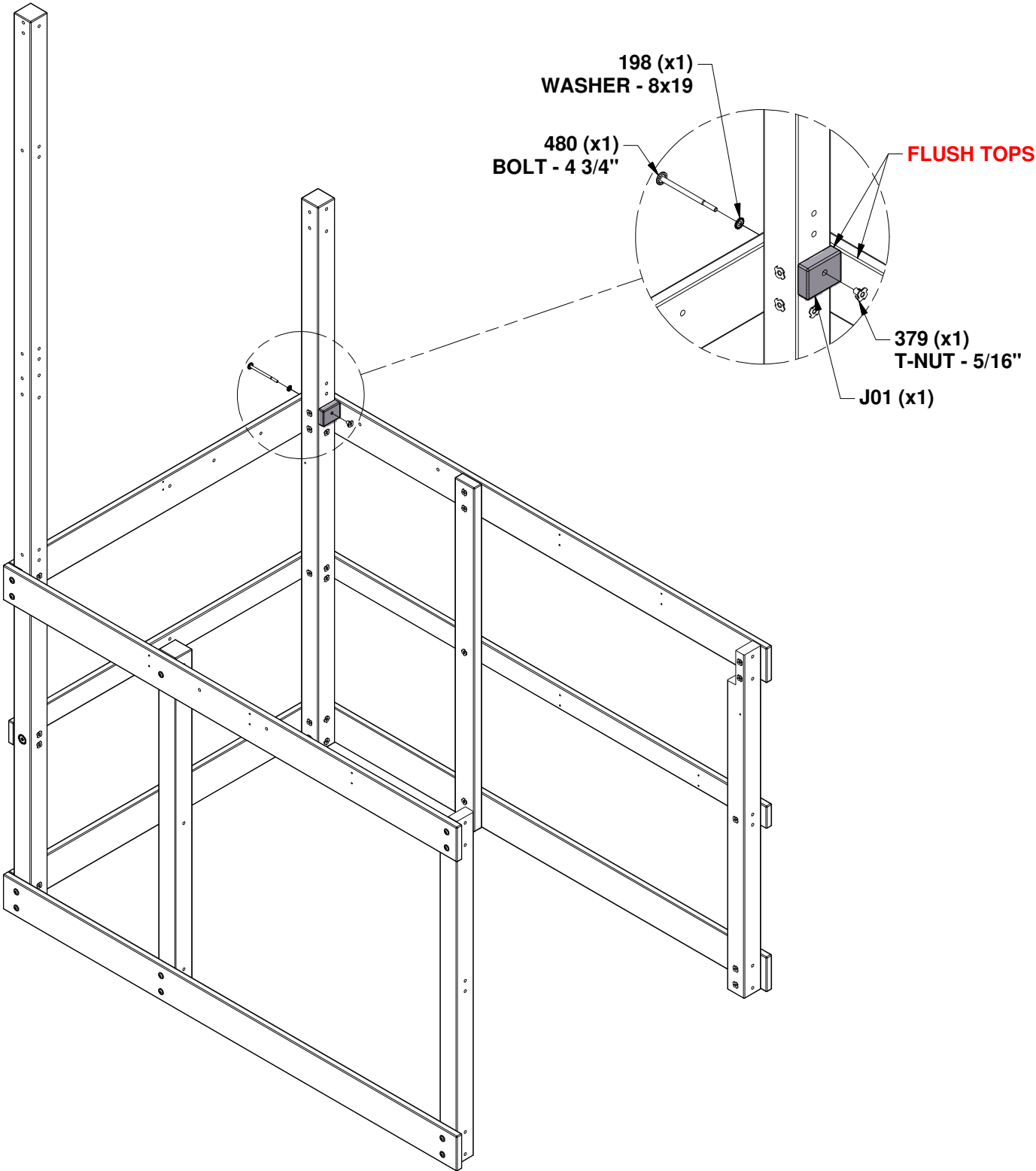
# STEP 7 - FORT ASSEMBLY



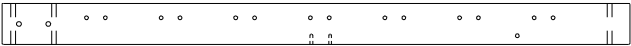
J01 FLOOR SUPPORT - W4L17729  
(x1) 15/16"x3"x2 3/8" (24x76x60)

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 1   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 1   | H100379     | T-NUT 5/16 BLK           |
| 1   | H100480     | BOLT WH 5/16x4 3/4 BLK   |

INSTALL T-NUTS IN WOOD FIRST



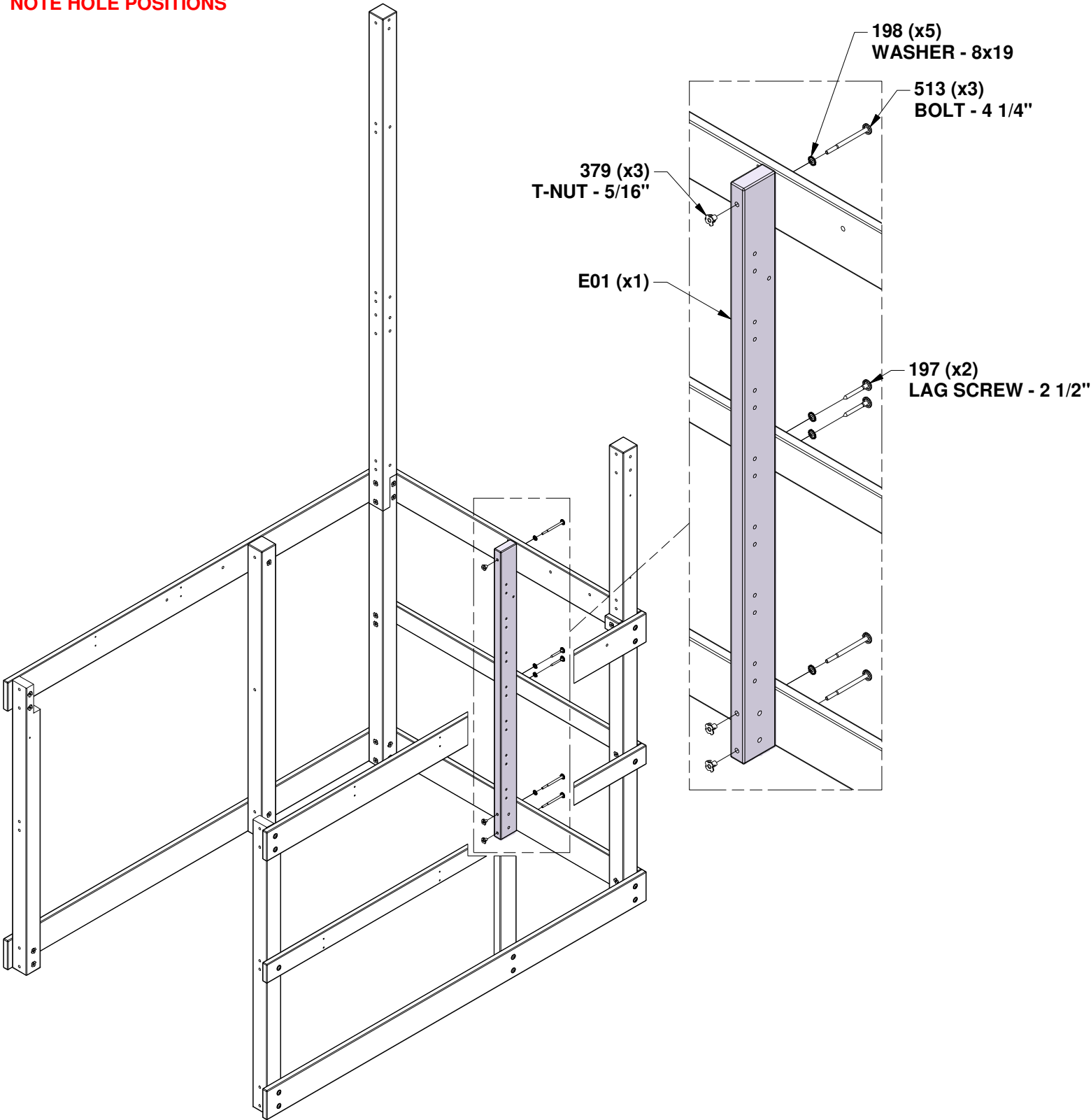
# STEP 8 - FORT ASSEMBLY



E01 POST - W4L17702  
(x1) 1 3/8"x3 3/8"x52 3/8" (36x86x1330)

| QTY | PART NUMBER | DESCRIPTION                 |
|-----|-------------|-----------------------------|
| 2   | H100197     | LAG SCREW WH 5/16x2-1/2 BLK |
| 5   | H100198     | WASHER LOCK EXT 8x19 BLK    |
| 3   | H100379     | T-NUT 5/16 BLK              |
| 3   | H100513     | BOLT WH 5/16x4 1/4 BLK      |

INSTALL T-NUTS IN WOOD FIRST  
NOTE HOLE POSITIONS



# STEP 9 - FORT ASSEMBLY



G02 GROUND BOARD - W4L22205  
(x1) 1"x5 1/4"x53 5/8" (24x134x1363)

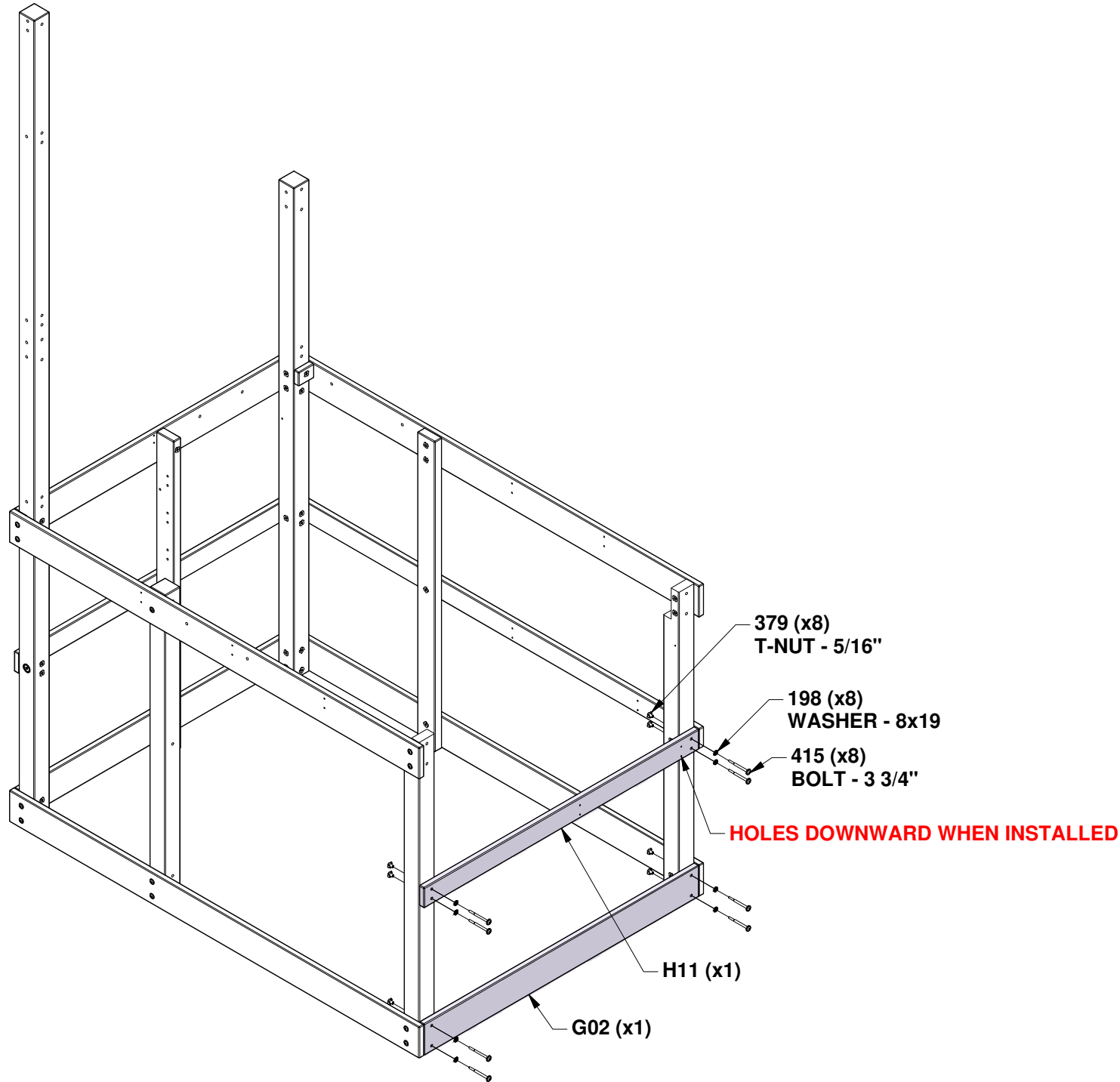
| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 8   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 8   | H100379     | T-NUT 5/16 BLK           |
| 8   | H100415     | BOLT WH 5/16x3 3/4 BLK   |



H11 LOWER RAIL - W4L22209  
(x1) 1"x3 3/8"x53 5/8" (24x86x1363)

HOLES DOWNWARD WHEN INSTALLED

## INSTALL T-NUTS IN WOOD FIRST



# STEP 10 - FORT ASSEMBLY



**B05 POST - W4L22216**  
(x1) 3"x3"x77 1/8" (76x76x1960)



**B06 POST - W4L22217**  
(x1) 3"x3"x77 1/8" (76x76x1960)

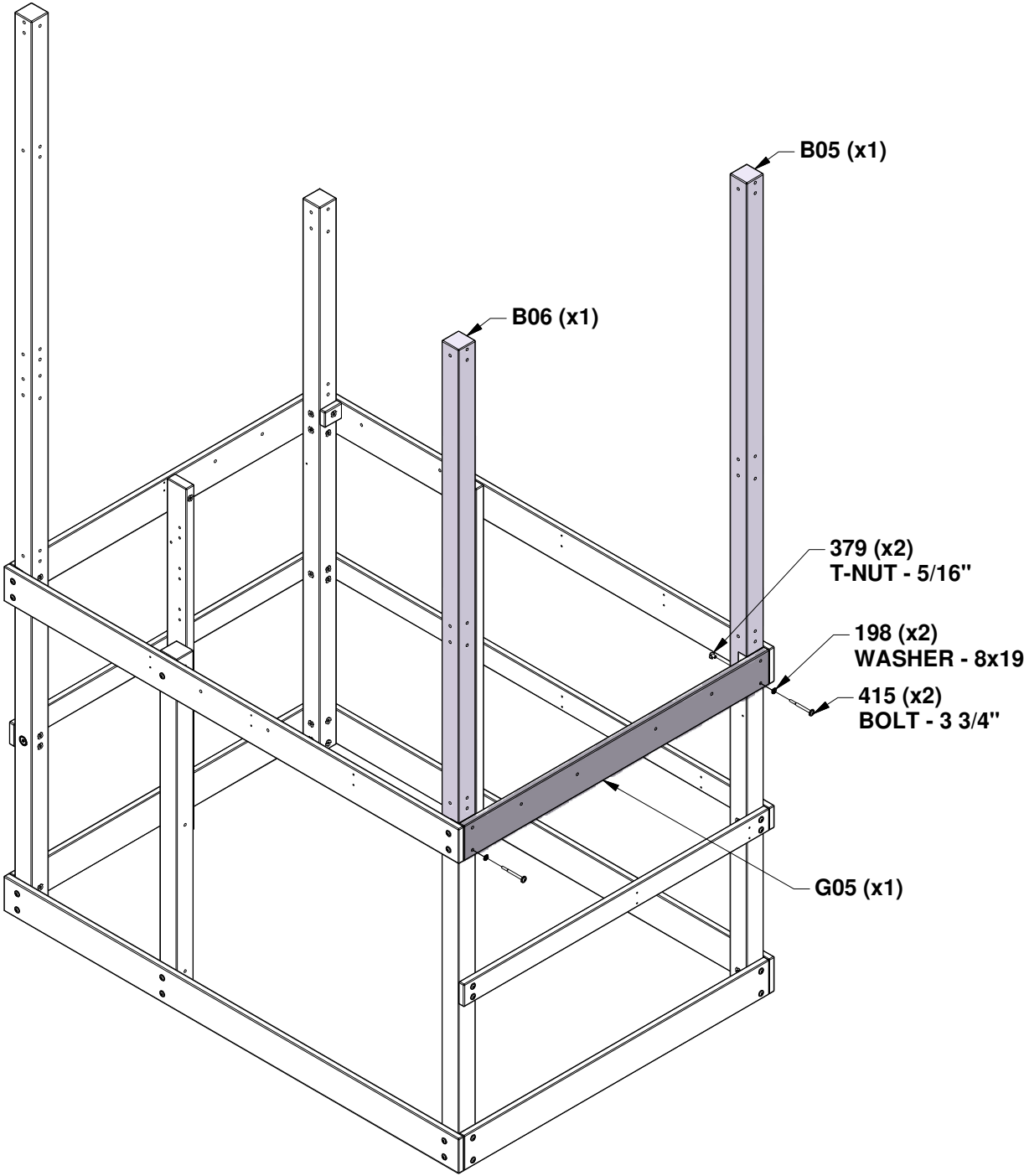


**G05 FLOOR RAIL - W4L22206**  
(x1) 1"x5 1/4"x53 5/8" (24x134x1363)

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 2   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 2   | H100379     | T-NUT 5/16 BLK           |
| 2   | H100415     | BOLT WH 5/16x3 3/4 BLK   |

**HOLES UPWARD WHEN INSTALLED**

## INSTALL T-NUTS IN WOOD FIRST



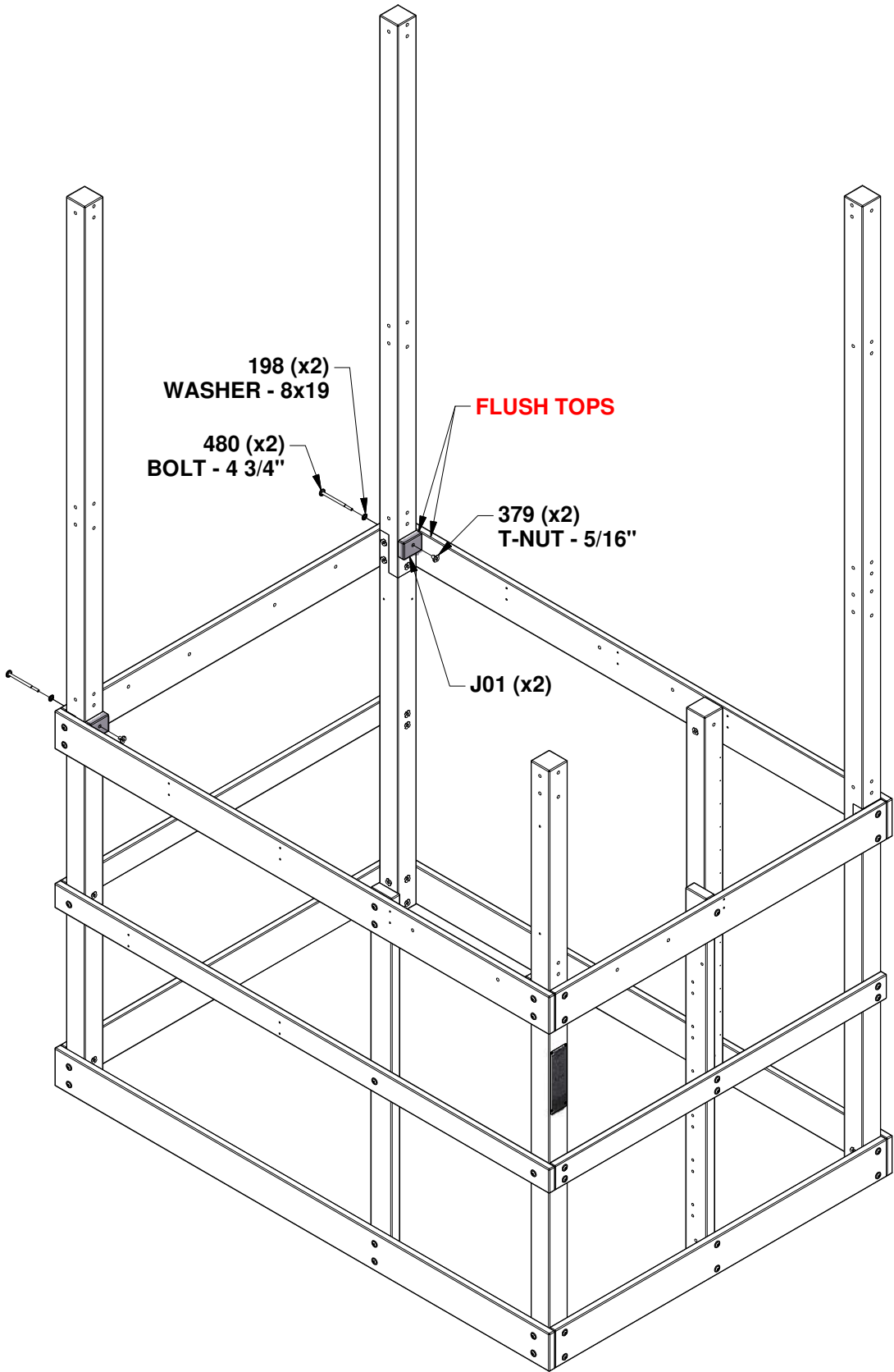
# STEP 11 - FORT ASSEMBLY



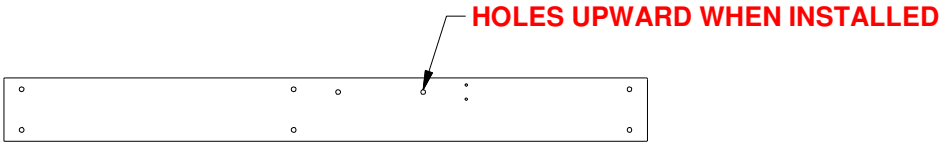
J01 FLOOR SUPPORT - W4L17729  
(x2) 15/16"x3"x2 3/8" (24x76x60)

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 2   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 2   | H100379     | T-NUT 5/16 BLK           |
| 2   | H100480     | BOLT WH 5/16x4 3/4 BLK   |

INSTALL T-NUTS IN WOOD FIRST



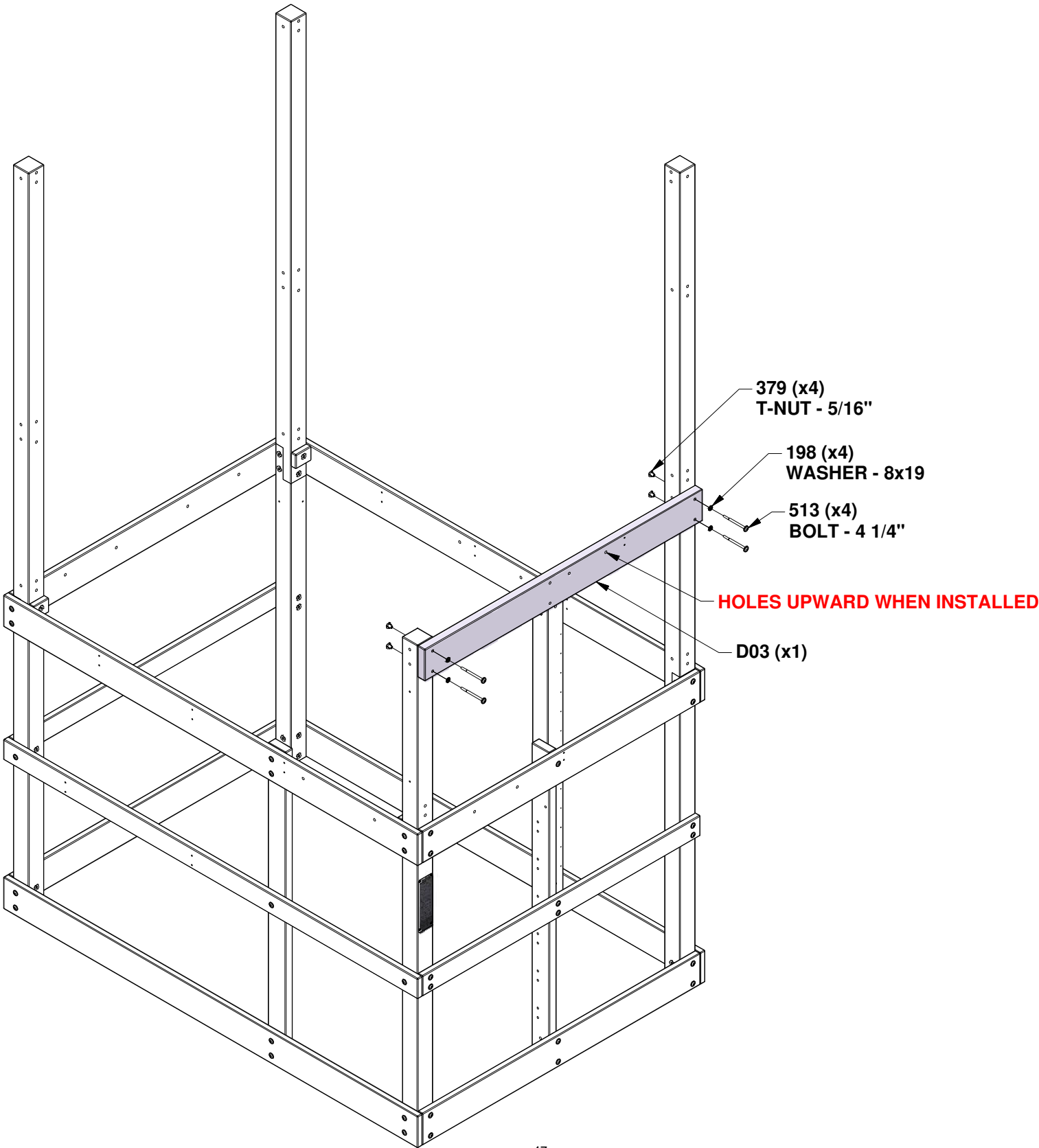
# STEP 12 - FORT ASSEMBLY



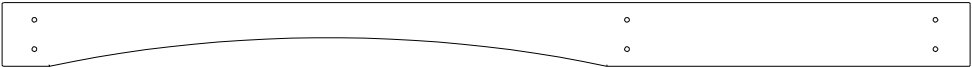
D03 MID RAIL - W4L17713  
(x1) 1 3/8"x5 1/4"x53 5/8" (36x134x1363)

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 4   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 4   | H100379     | T-NUT 5/16 BLK           |
| 4   | H100513     | BOLT WH 5/16x4 1/4 BLK   |

## INSTALL T-NUTS IN WOOD FIRST



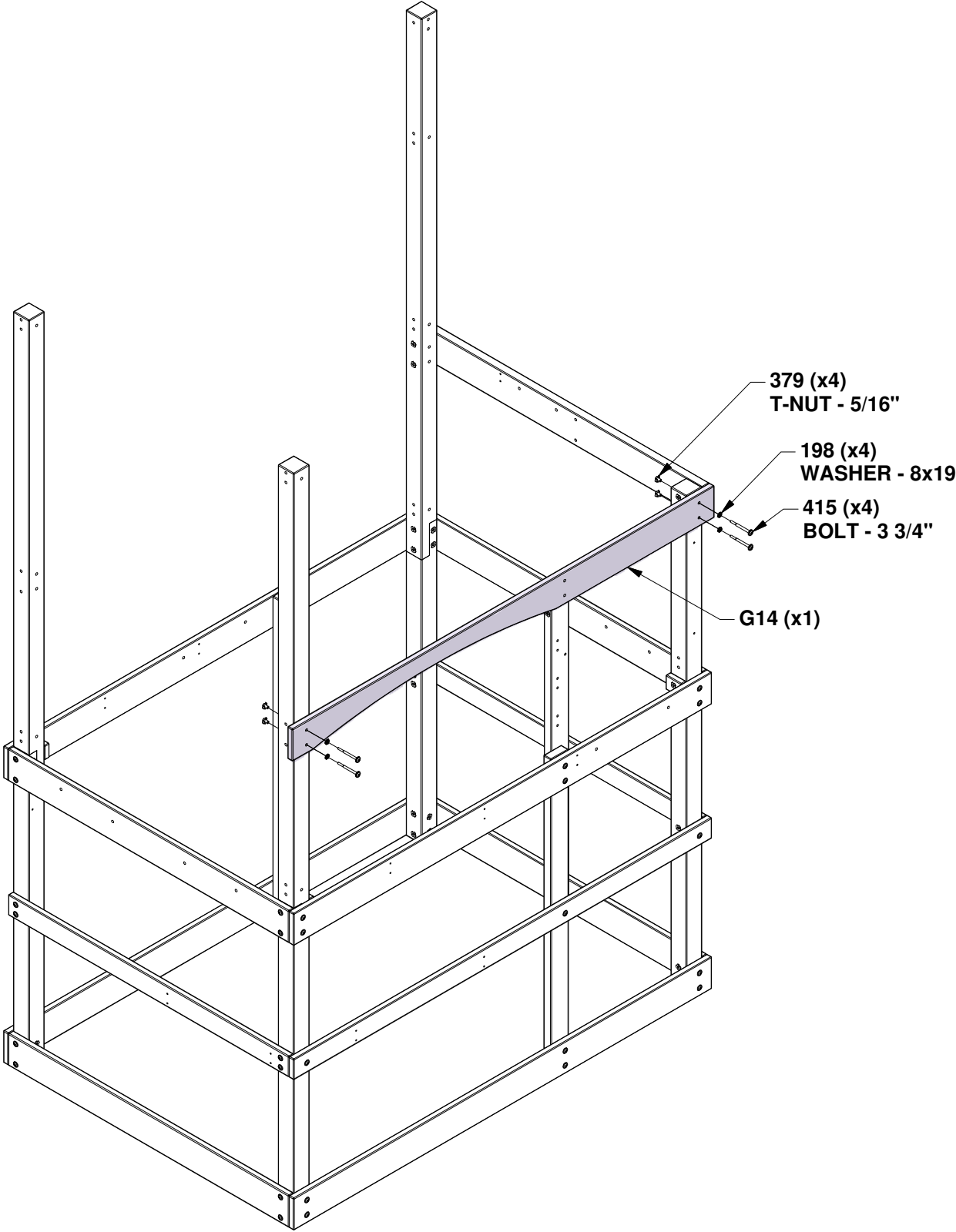
# STEP 13 - FORT ASSEMBLY



G14 MID RAIL - W4L22195  
(x1) 1"x5 1/4"x80 3/4" (24x134x2050)

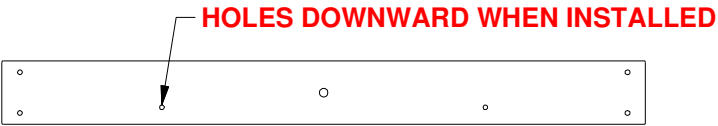
| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 4   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 4   | H100379     | T-NUT 5/16 BLK           |
| 4   | H100415     | BOLT WH 5/16x3 3/4 BLK   |

**INSTALL T-NUTS IN WOOD FIRST**



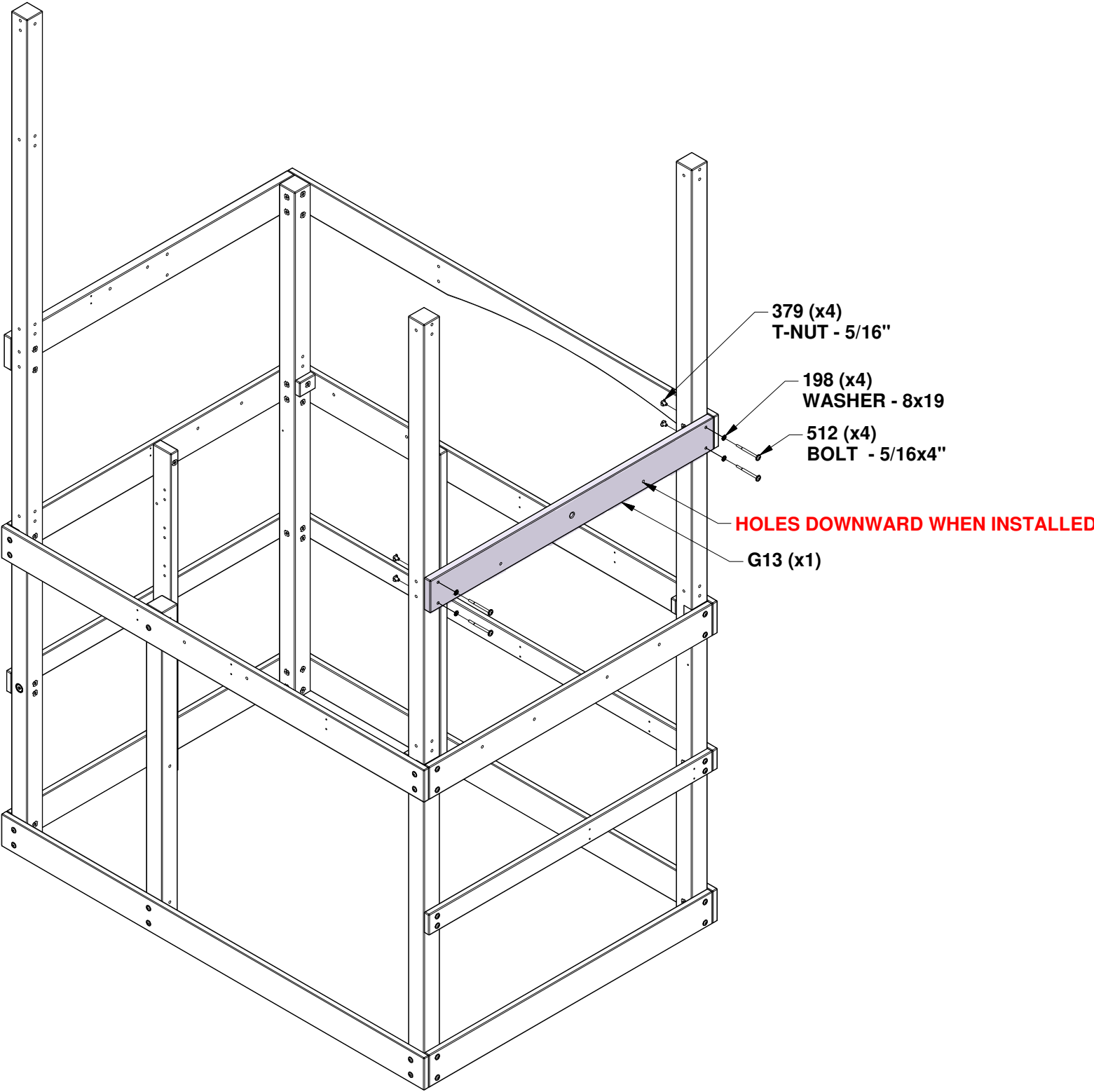
# STEP 14 - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 4   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 4   | H100379     | T-NUT 5/16 BLK           |
| 4   | H100512     | BOLT WH 5/16x4 BLK       |



G13 MID RAIL - W4L22196  
(x1) 1 1/8"x5 1/4"x53 5/8" (30x134x1363)

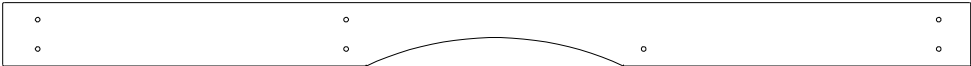
## INSTALL T-NUTS IN WOOD FIRST



# STEP 15 - FORT ASSEMBLY



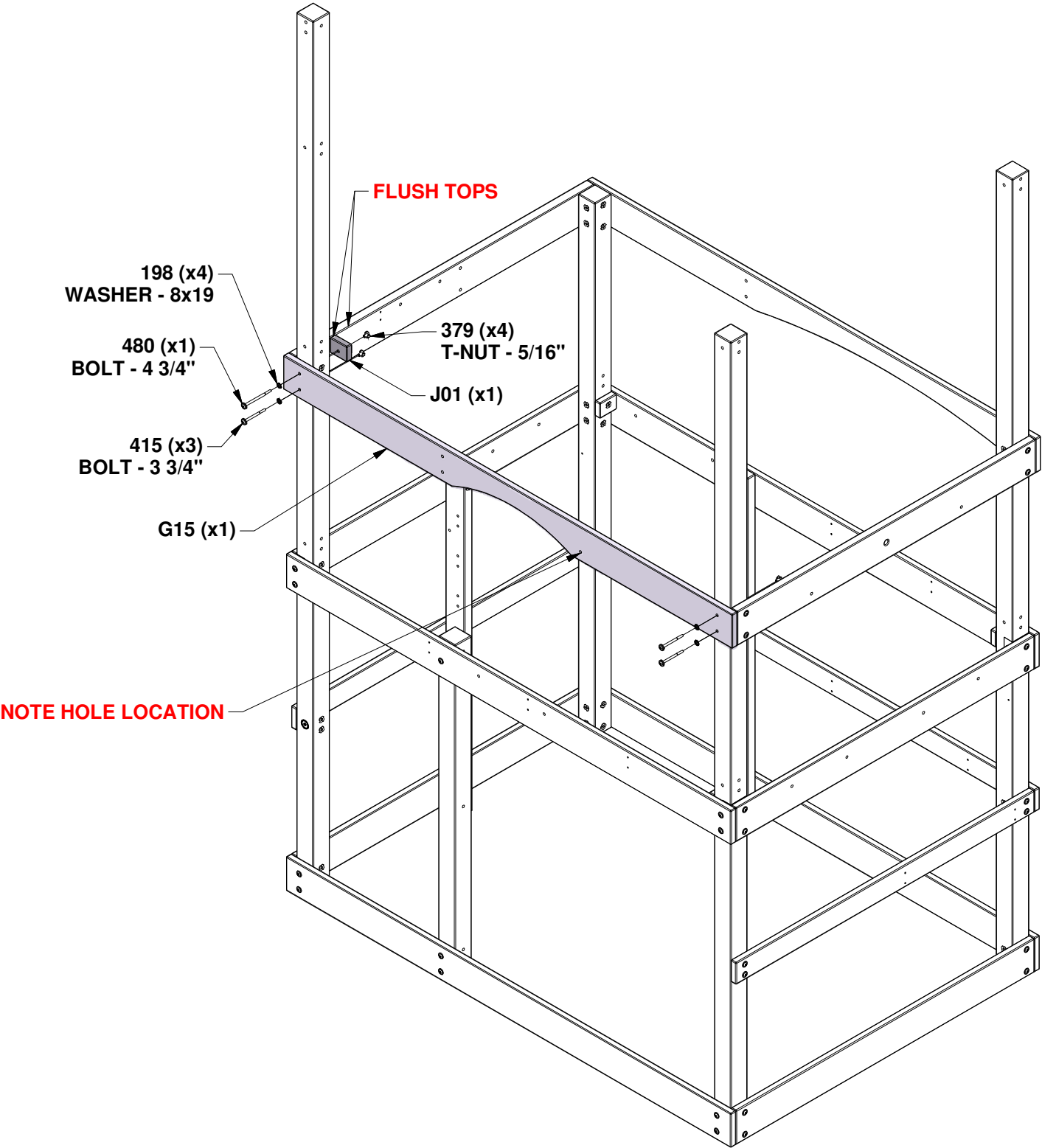
J01 FLOOR SUPPORT - W4L17729  
(x1) 15/16"x3"x2 3/8" (24x76x60)



G15 MID RAIL - W4L22214  
(x1) 1"x5 1/4"x80 3/4" (24x134x2050)

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 4   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 4   | H100379     | T-NUT 5/16 BLK           |
| 3   | H100415     | BOLT WH 5/16x3 3/4 BLK   |
| 1   | H100480     | BOLT WH 5/16x4 3/4 BLK   |

## INSTALL T-NUTS IN WOOD FIRST

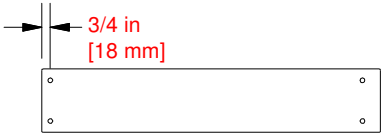


# STEP 16 - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 4   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 2   | H100205     | BOLT WH 5/16x2-1/4 BLK   |
| 4   | H100379     | T-NUT 5/16 BLK           |
| 2   | H100415     | BOLT WH 5/16x3 3/4 BLK   |

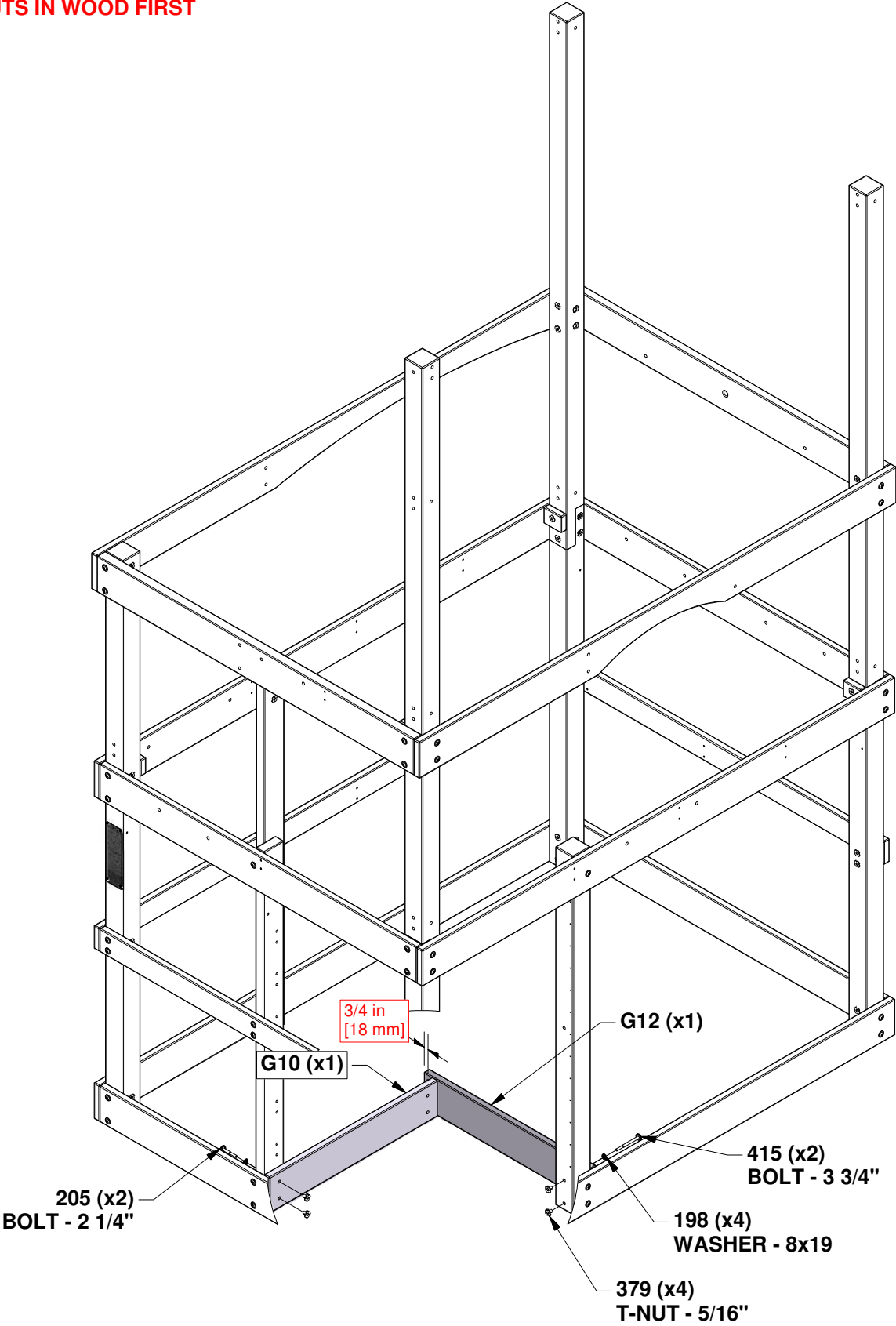


G10 GROUND BOARD - W4L22207  
(x1) 1"x5 1/4"x28 1/2" (24x134x724)



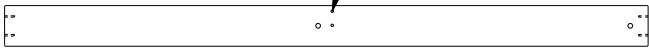
G12 GROUND BOARD - W4L22253  
(x1) 1"x5 1/4"x28 1/4" (24x134x717)

INSTALL T-NUTS IN WOOD FIRST



# STEP 17 - FORT ASSEMBLY

HOLES UPWARD WHEN INSTALLED



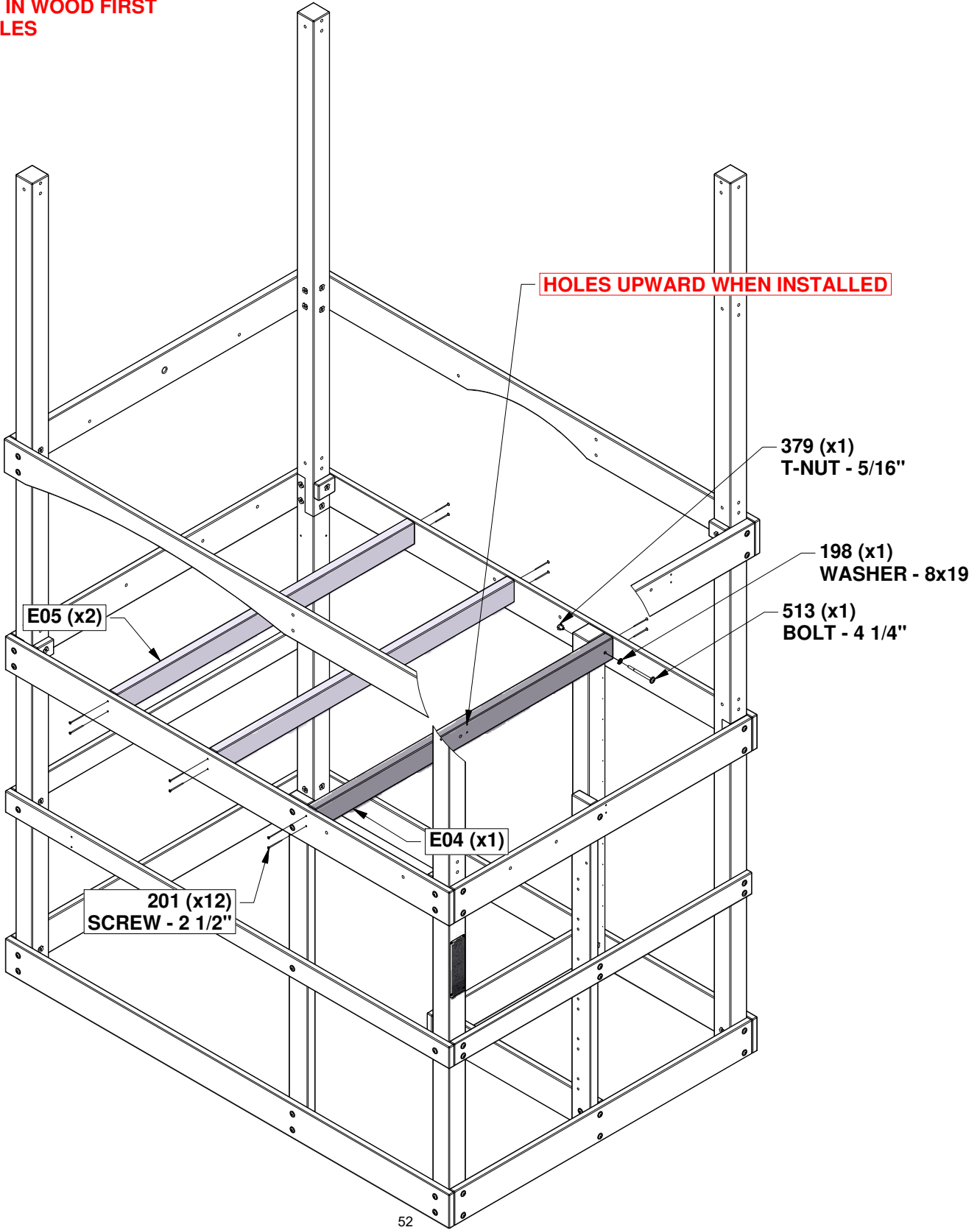
E04 FLOOR JOIST - W4L17722  
(x1) 1 3/8"x3 3/8"x53 5/8" (36x86x1363)



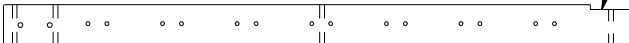
E05 FLOOR JOIST - W4L17723  
(x2) 1 3/8"x3 3/8"x53 5/8" (36x86x1363)

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 1   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 12  | H100201     | SCREW PFH 8x2-1/2 BLK    |
| 1   | H100379     | T-NUT 5/16 BLK           |
| 1   | H100513     | BOLT WH 5/16x4 1/4 BLK   |

INSTALL T-NUTS IN WOOD FIRST  
ALIGN PILOT HOLES



# STEP 18 - FORT ASSEMBLY



**NOTCH TO FLOOR JOIST WHEN INSTALLED**

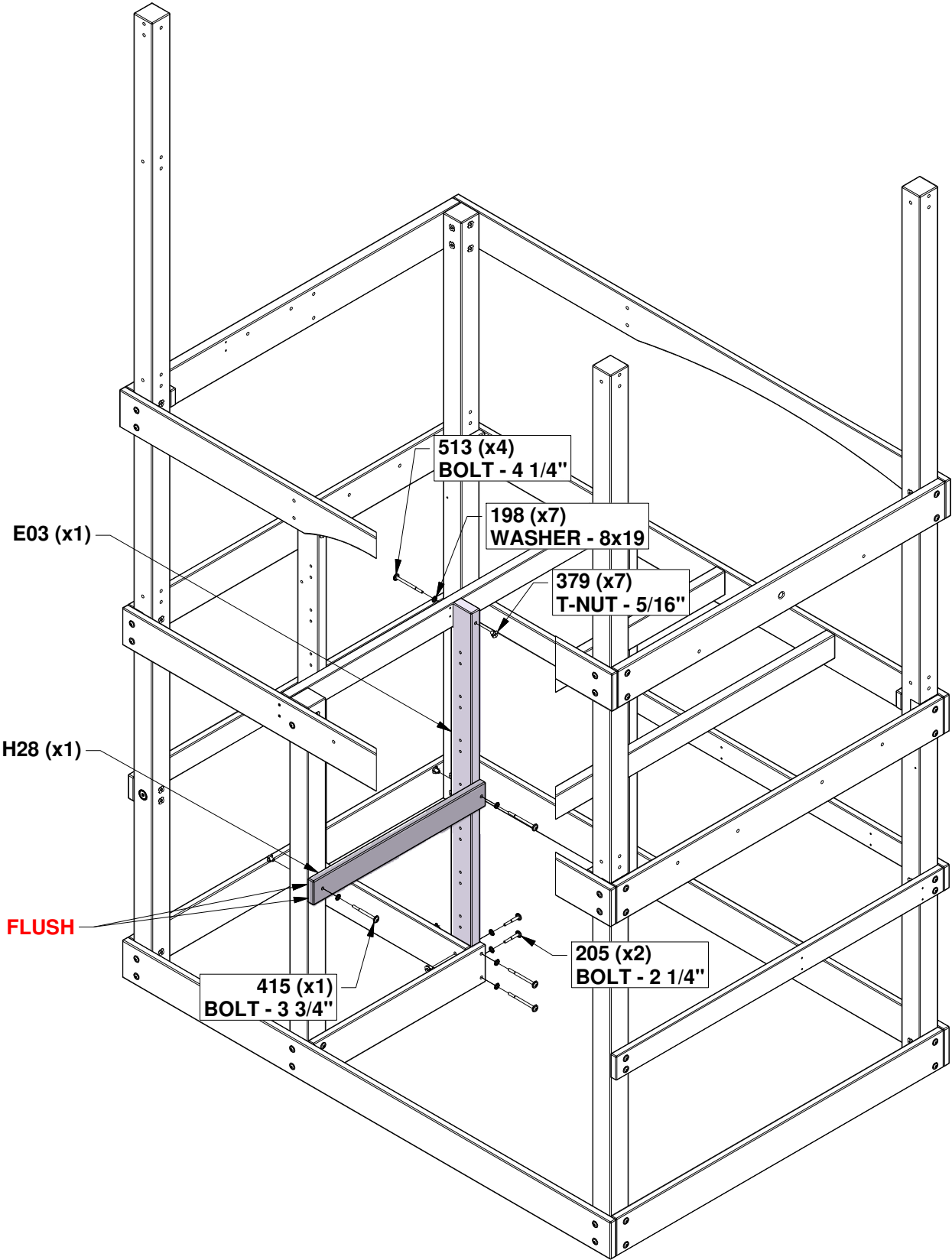
**E03 POST - W4L22245**  
(x1) 1 3/8"x3 3/8"x52 3/8" (36x86x1330)



**H28 WALL RAIL - W4L22251**  
(x1) 1"x3 3/8"x28 1/4" (24x86x717)

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 7   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 2   | H100205     | BOLT WH 5/16x2-1/4 BLK   |
| 7   | H100379     | T-NUT 5/16 BLK           |
| 1   | H100415     | BOLT WH 5/16x3 3/4 BLK   |
| 4   | H100513     | BOLT WH 5/16x4 1/4 BLK   |

## INSTALL T-NUTS IN WOOD FIRST



STEP 19 - FORT ASSEMBLY

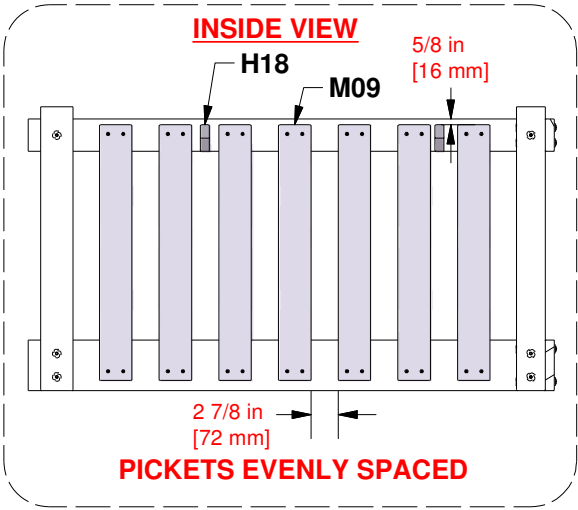
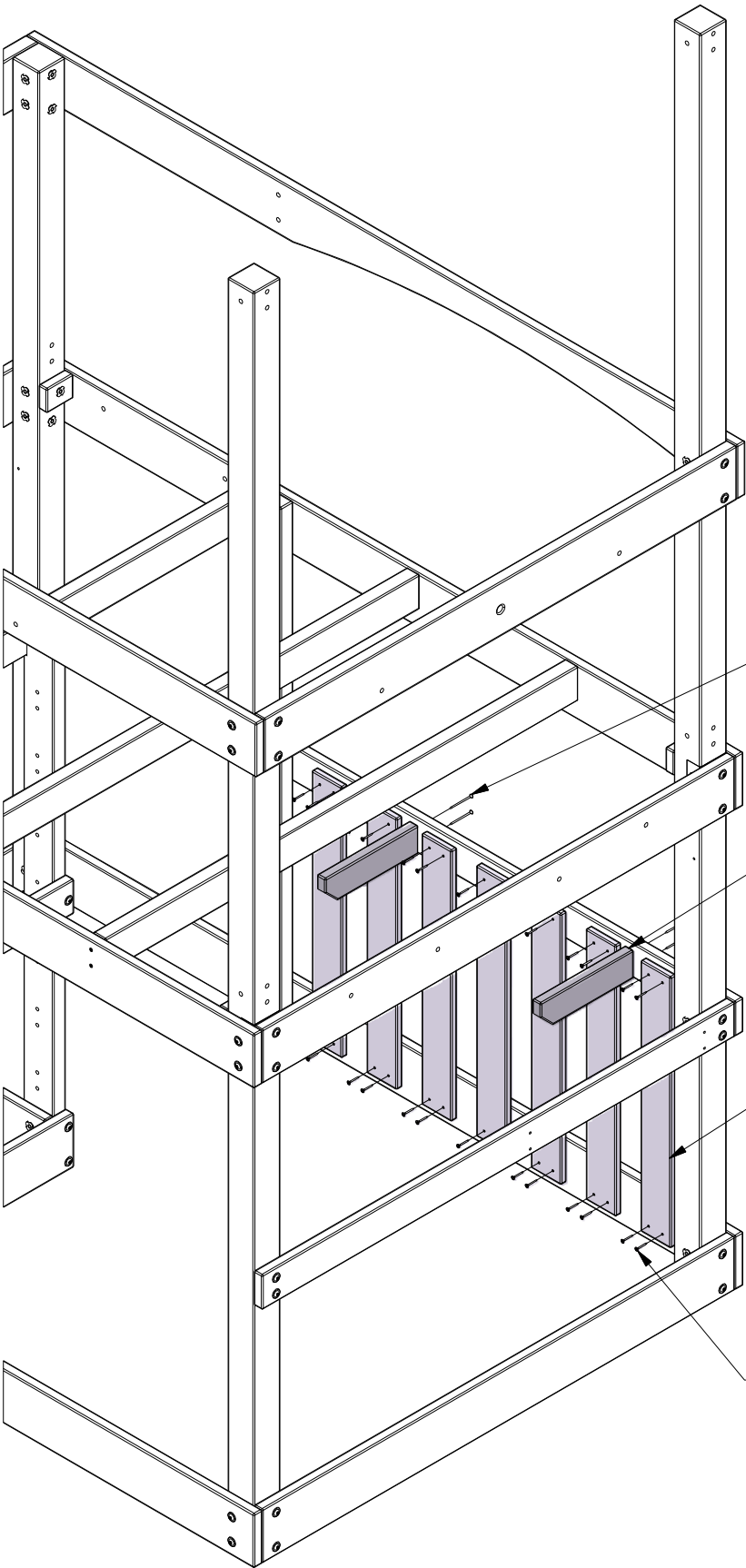
| QTY | PART NUMBER | DESCRIPTION           |
|-----|-------------|-----------------------|
| 28  | H100087     | SCREW PFH 8x1-1/4     |
| 4   | H100201     | SCREW PFH 8x2-1/2 BLK |



M09 PICKET - W4L17752  
(x7) 5/8"x3 3/8"x26 5/8" (16x86x675)



H18 TABLE SUPPORT - W4L17980  
(x2) 1"x2 3/4"x10 1/2" (24x70x268)



201 (x4)  
SCREW - 2 1/2"  
ALIGN PILOT HOLES

H18 (x2)

M09 (x7)

087 (x28)  
SCREW - 1-1/4"

STEP 20 - FORT ASSEMBLY

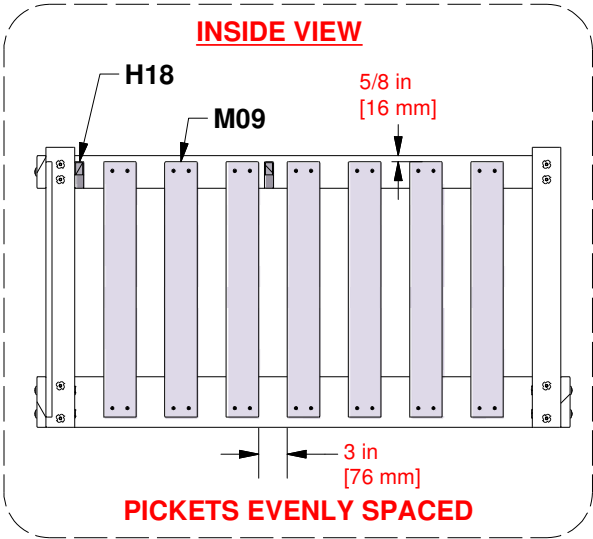
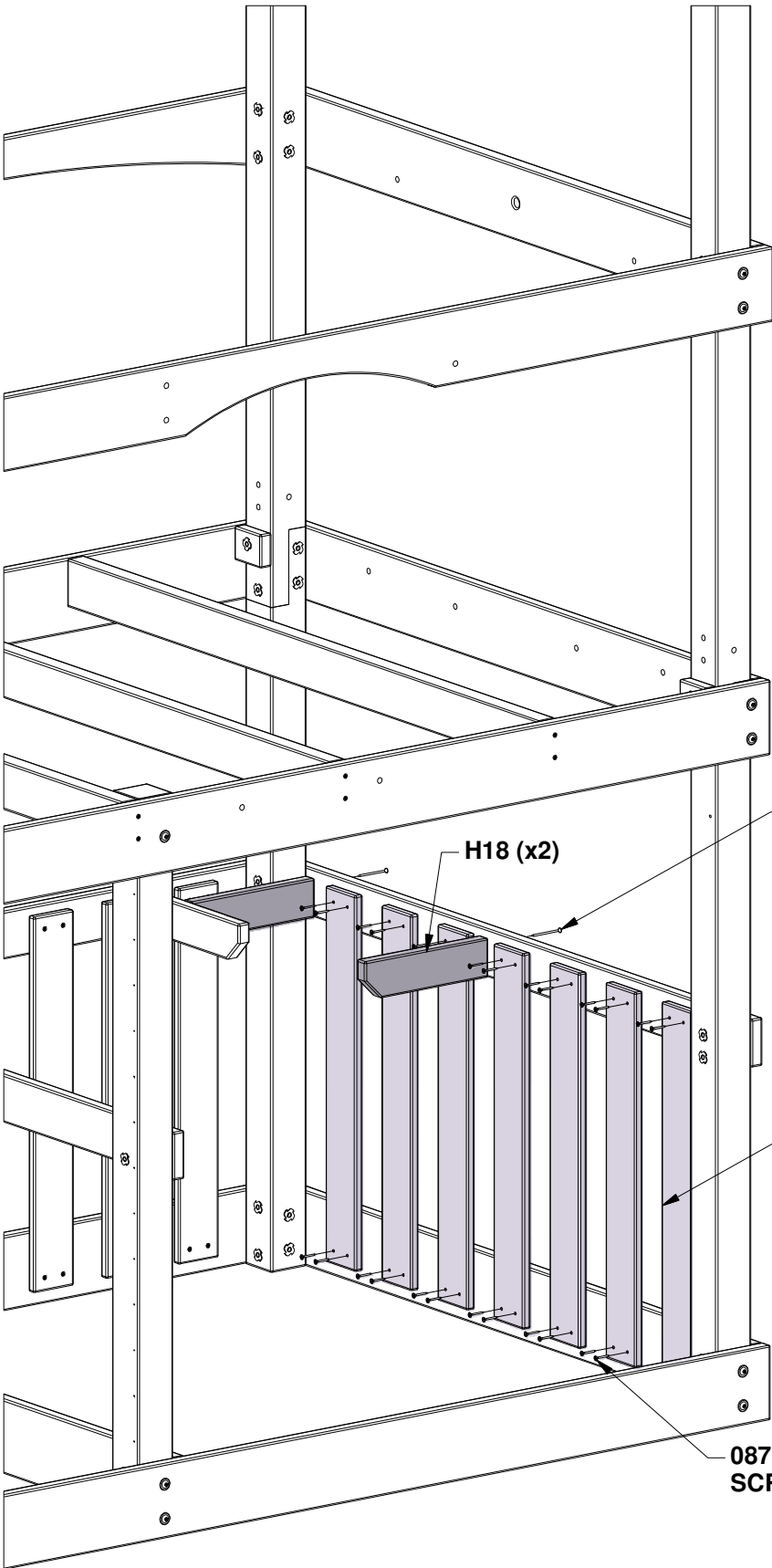
| QTY | PART NUMBER | DESCRIPTION           |
|-----|-------------|-----------------------|
| 28  | H100087     | SCREW PFH 8x1-1/4     |
| 4   | H100201     | SCREW PFH 8x2-1/2 BLK |



M09 PICKET - W4L17752  
(x7) 5/8"x3 3/8"x26 5/8" (16x86x675)



H18 TABLE SUPPORT - W4L17980  
(x2) 1"x2 3/4"x10 1/2" (24x70x268)



201 (x4)  
SCREW - 2 1/2"  
ALIGN PILOT HOLES

M09 (x7)

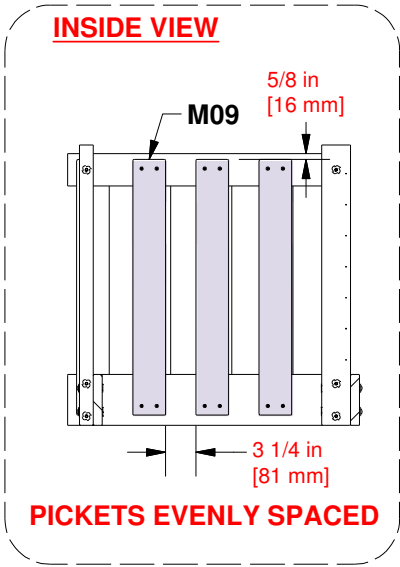
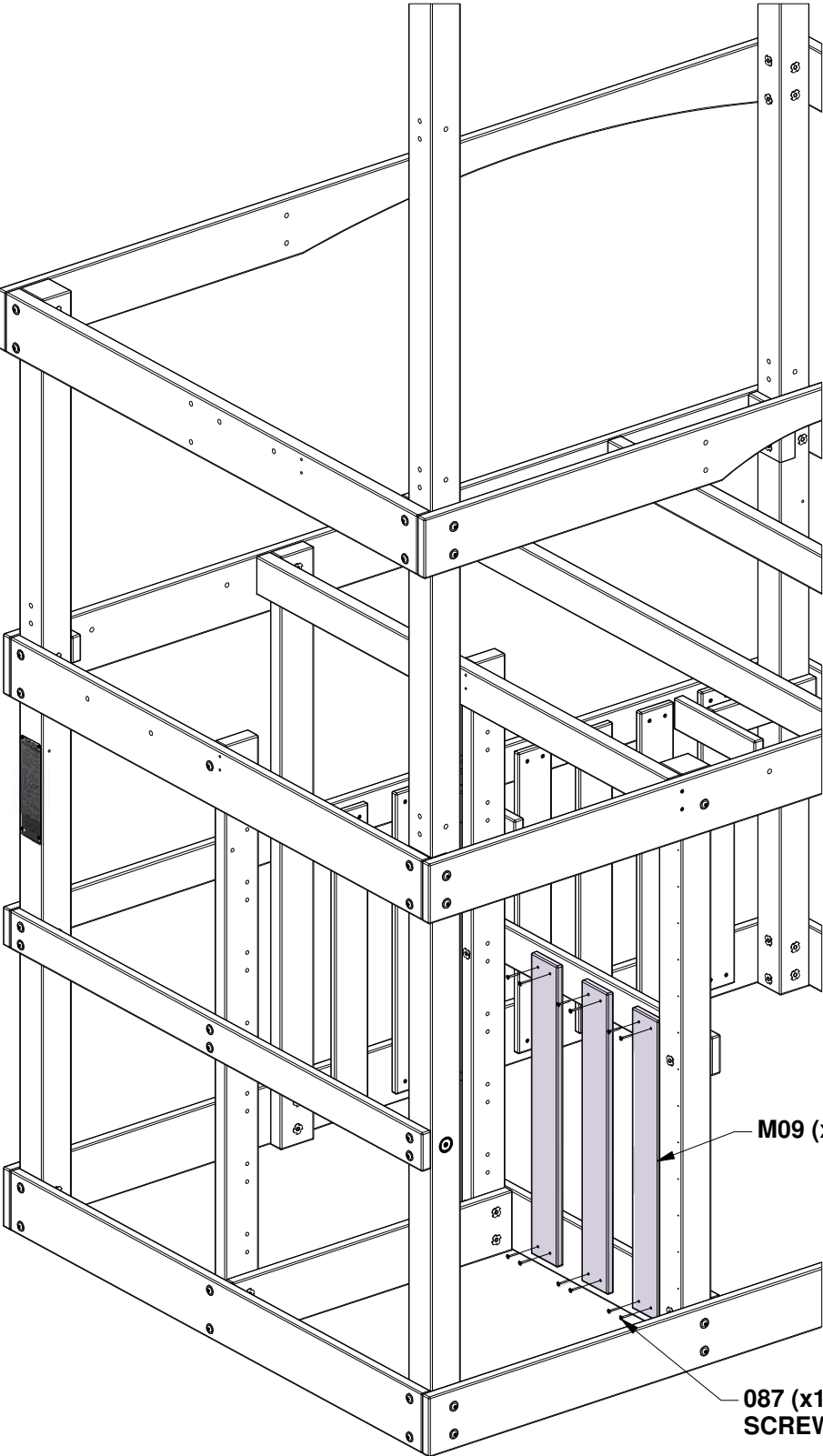
087 (x28)  
SCREW - 1-1/4"

# STEP 21 - FORT ASSEMBLY



M09 PICKET - W4L17752  
(x3) 5/8"x3 3/8"x26 5/8" (16x86x675)

| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 12  | H100087     | SCREW PFH 8x1-1/4 |



STEP 22 - FORT ASSEMBLY



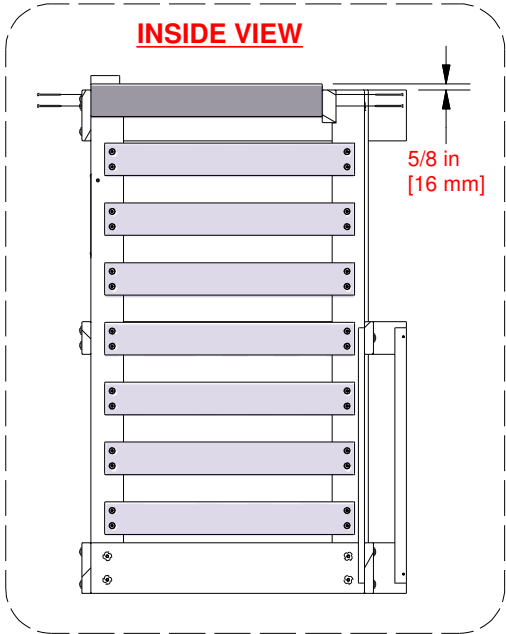
H12 FLOOR JOIST - W4L17979  
(x1) 1"x3 3/8"x24 1/8" (24x86x612)



H02 LADDER RUNG - W4L17724  
(x7) 1"x3 3/8"x26 1/8" (24x86x662)

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 2   | H100201     | SCREW PFH 8x2-1/2 BLK    |
| 2   | H100362     | SCREW PFH 8x3 BLK        |
| 28  | H100398     | T-NUT 1/4 BLK            |
| 28  | H100405     | WASHER LOCK EXT 6x15 BLK |
| 28  | H100567     | BOLT WH 1/4x2-1/4 BLK    |

INSTALL T-NUTS IN WOOD FIRST



H12 (x1)  
ALIGN PILOT HOLES

201 (x2)  
SCREW - 2 1/2"

H02 (x7)

398 (x28)  
T-NUT - 1/4"

405 (x28)  
WASHER - 6x15

567 (x28)  
BOLT - 2 1/4"

362 (x2)  
SCREW - 3"

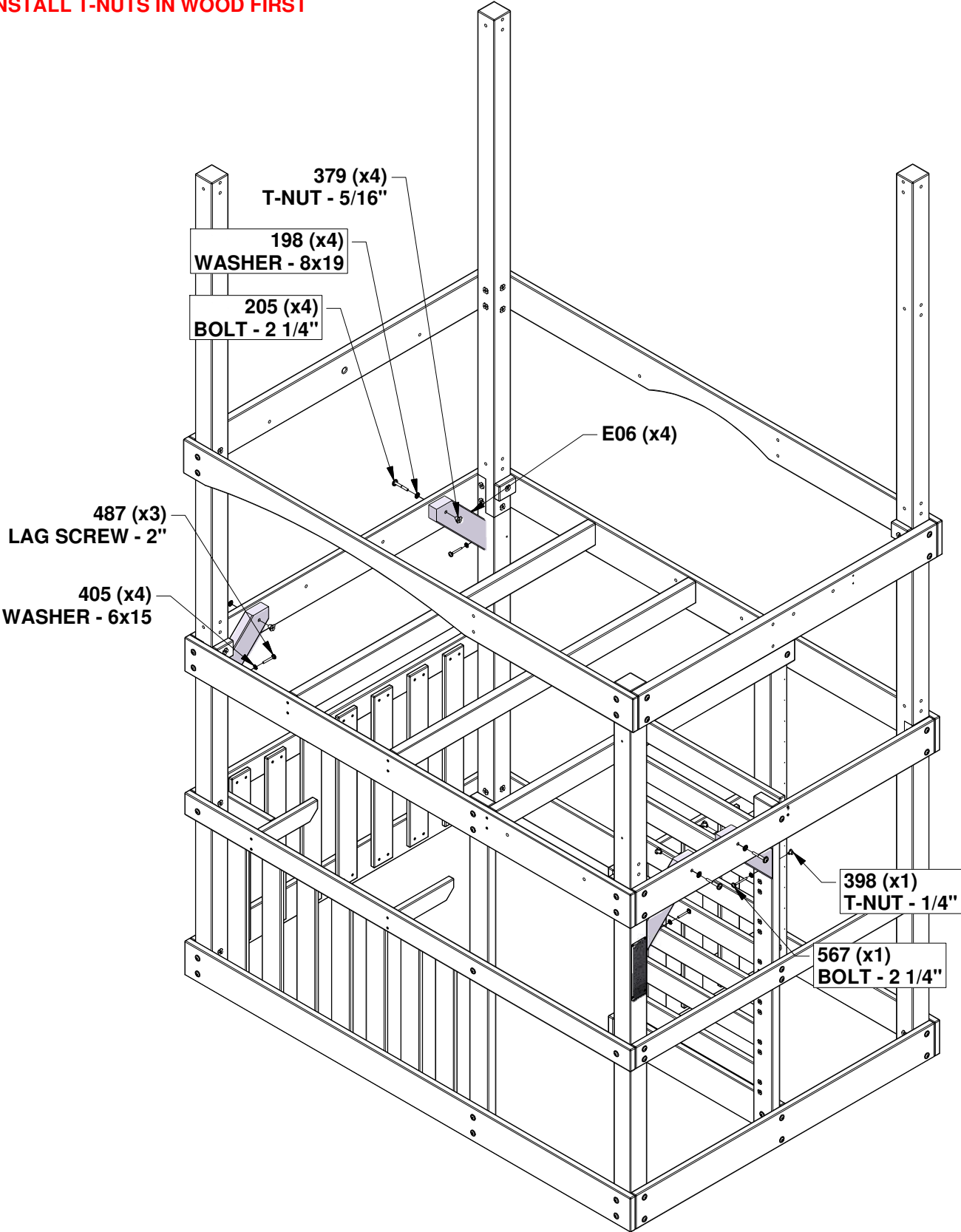
# STEP 23 - FORT ASSEMBLY



E06 ANGLE BRACE - W4L17727  
(x4) 1 7/16"x3 3/8"x13 3/4" (36x86x350)

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 4   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 4   | H100205     | BOLT WH 5/16x2-1/4 BLK   |
| 4   | H100379     | T-NUT 5/16 BLK           |
| 1   | H100398     | T-NUT 1/4 BLK            |
| 4   | H100405     | WASHER LOCK EXT 6x15 BLK |
| 3   | H100487     | LAG SCREW WH 1/4x2 BLK   |
| 1   | H100567     | BOLT WH 1/4x2-1/4 BLK    |

INSTALL T-NUTS IN WOOD FIRST



STEP 24 - FORT ASSEMBLY



M03 FLOOR BOARD - W4L17728  
(x7) 5/8"x3 3/8"x55" (16x86x1396)



M01 FLOOR BOARD - W4L17709  
(x7) 5/8"x3 3/8"x80" (16x86x2032)



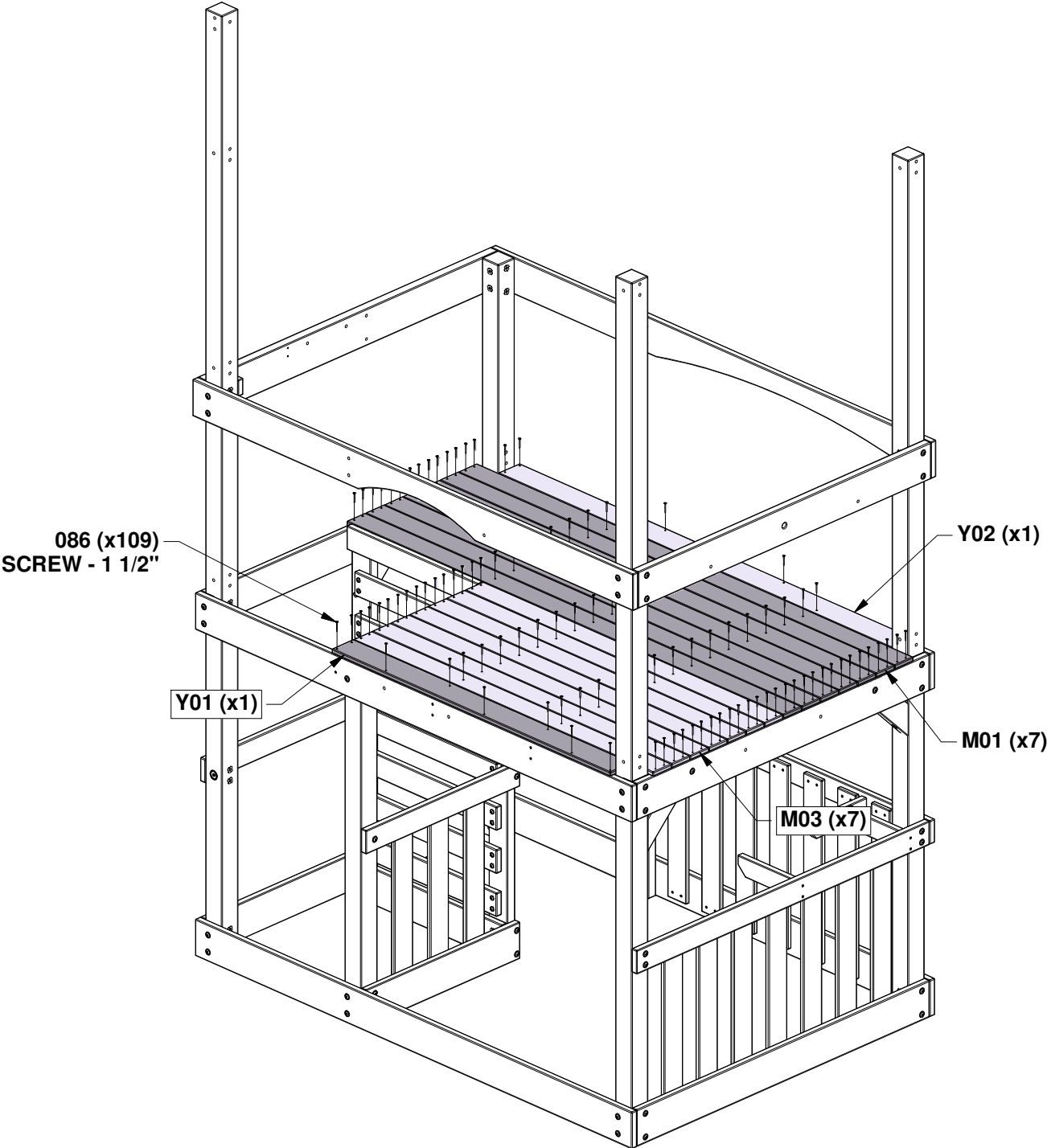
Y02 FLOOR BOARD - W4L17731  
(x1) 5/8"x3 7/8"x72 1/8" (16x100x1832)



Y01 FLOOR BOARD - W4L17730  
(x1) 5/8"x3 7/8"x51" (16x100x1296)

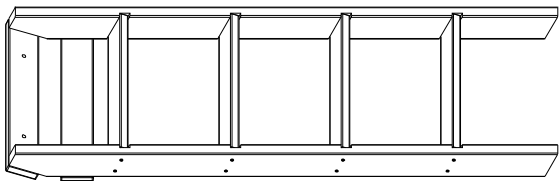
| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 109 | H100086     | SCREW PFH 8x1-1/2 |

ENSURE THAT PILOT HOLES ARE ALIGNED OVER FLOOR JOISTS.



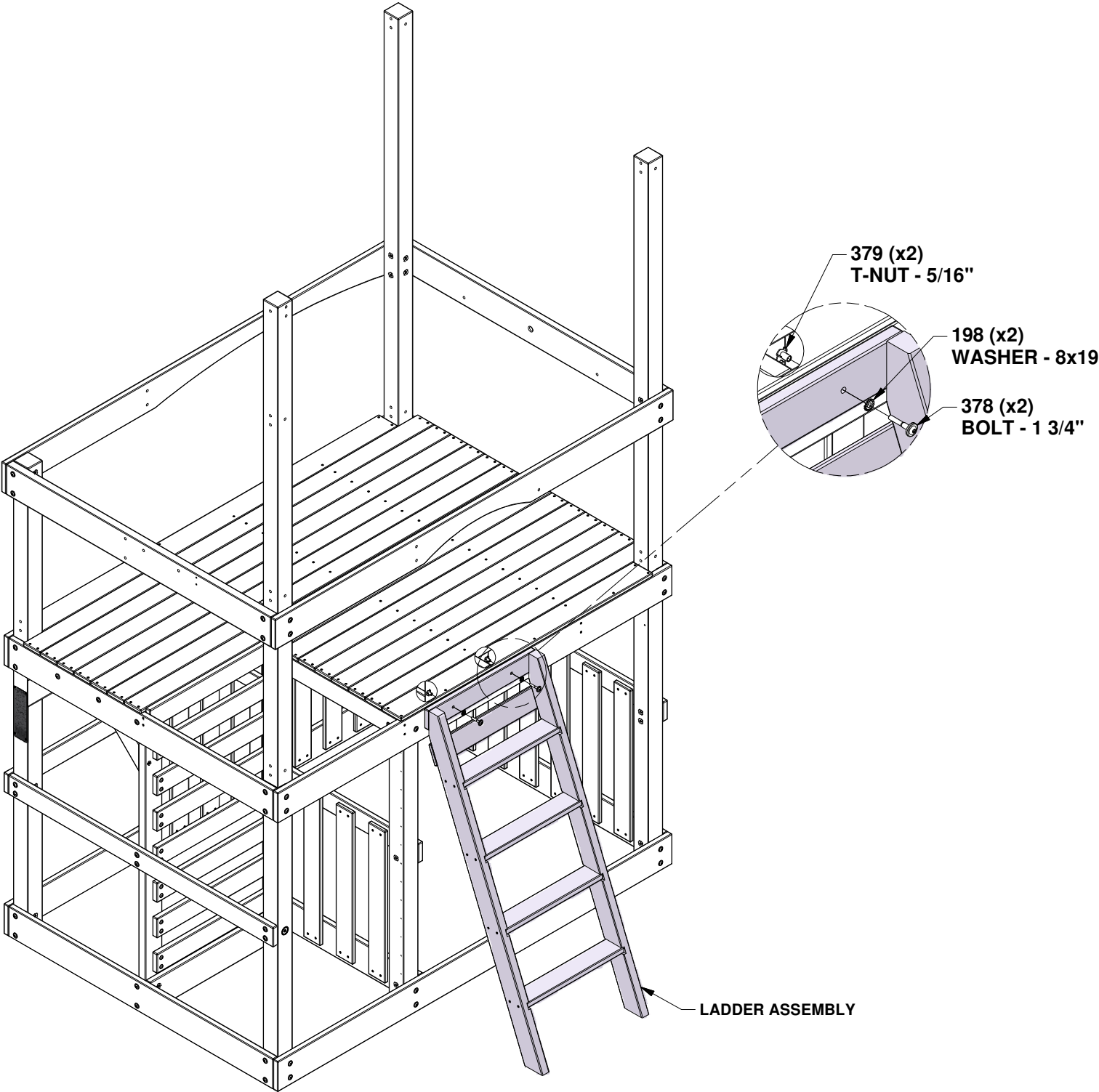
# STEP 25 - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 2   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 2   | H100378     | BOLT WH 5/16x1 3/4 BLK   |
| 2   | H100379     | T-NUT 5/16 BLK           |



LADDER ASSEMBLY

## INSTALL T-NUTS IN WOOD FIRST



LADDER ASSEMBLY

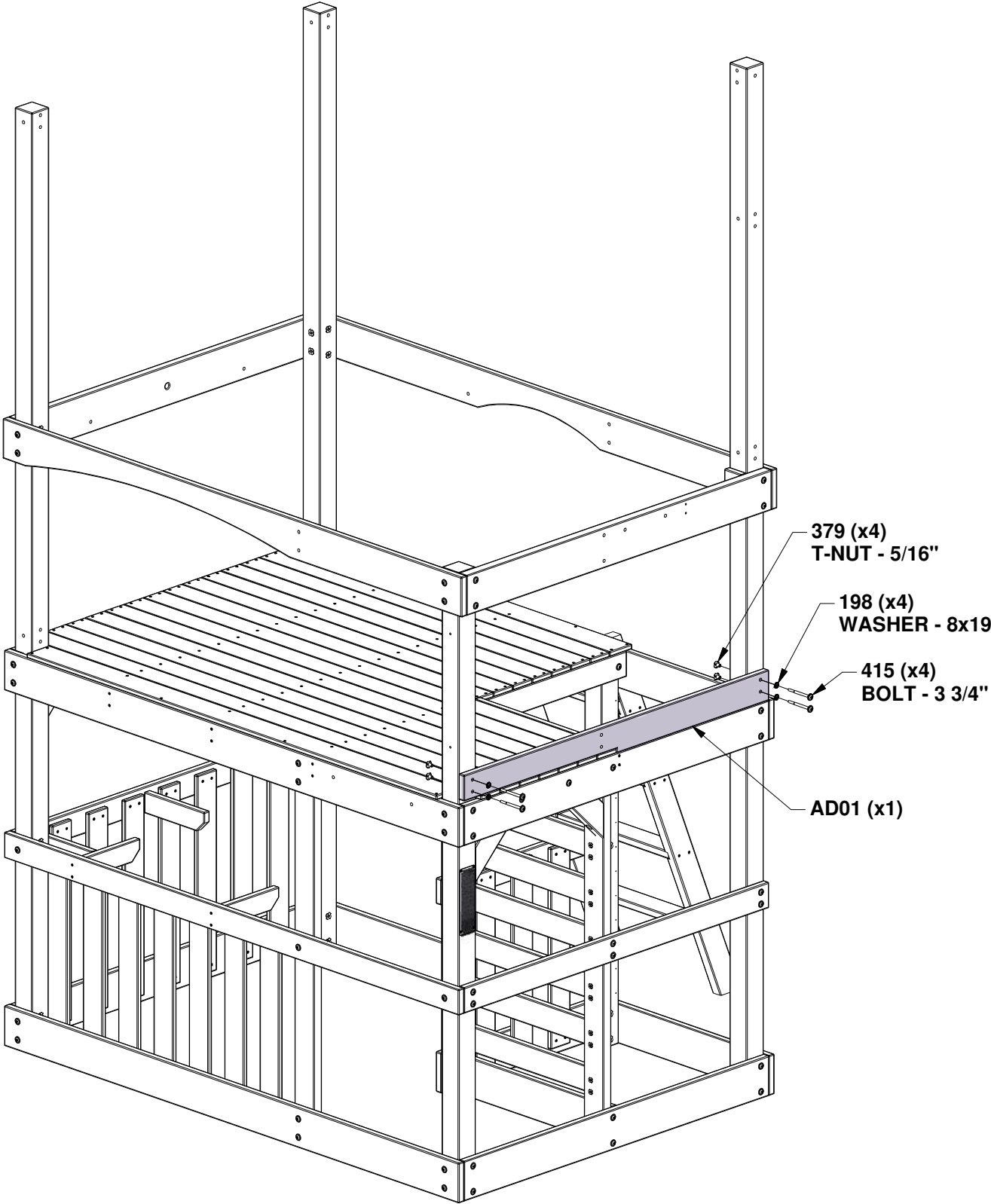
# STEP 26 - FORT ASSEMBLY



**AD01 WALL RAIL - W4L17756**  
(x1) 1"x4"x53 5/8" (24x102x1363)

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 4   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 4   | H100379     | T-NUT 5/16 BLK           |
| 4   | H100415     | BOLT WH 5/16x3 3/4 BLK   |

**INSTALL T-NUTS IN WOOD FIRST**



STEP 27 - FORT ASSEMBLY



E02 POST - W4L22219  
(x1) 1 3/8"x3 3/8"x66 7/8" (36x86x1700)



H19 WALL RAIL - W4L23305  
(x1) 1"x3 3/8"x7 3/8" (24x86x186)



H24 WALL RAIL - W4L23306  
(x1) 1"x3 3/8"x6 3/4" (24x86x172)



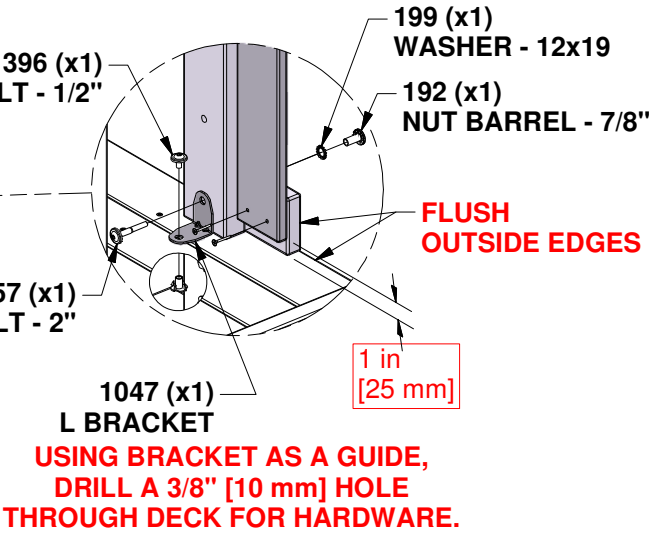
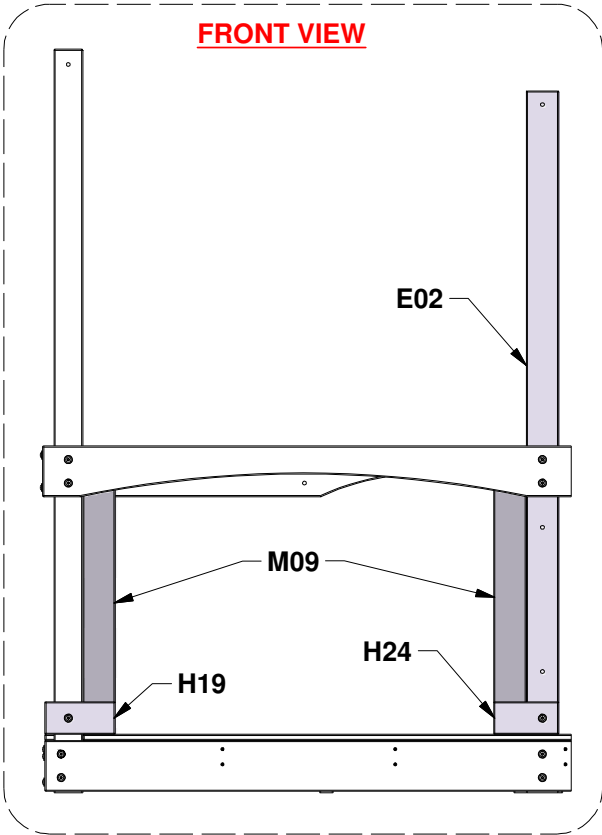
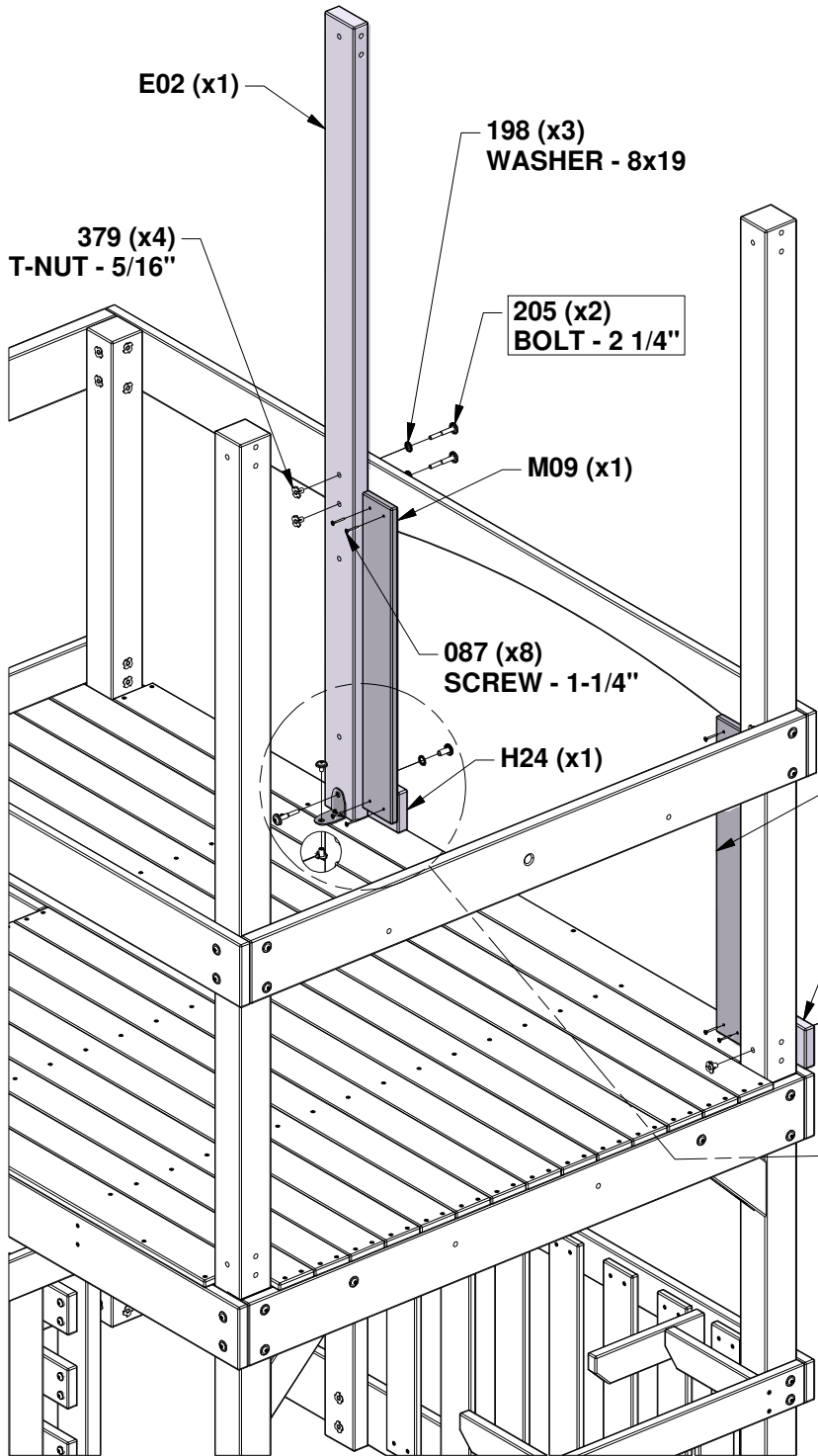
M09 PICKET - W4L17752  
(x2) 5/8"x3 3/8"x26 5/8" (16x86x675)



A4M01047 L BRACKET 2.5x38x55x55  
(x1)

| QTY | PART NUMBER | DESCRIPTION                |
|-----|-------------|----------------------------|
| 8   | H100087     | SCREW PFH 8x1-1/4          |
| 1   | H100192     | NUT BARREL WH 5/16x7/8 BLK |
| 3   | H100198     | WASHER LOCK EXT 8x19 BLK   |
| 1   | H100199     | WASHER LOCK EXT 12x19 BLK  |
| 2   | H100205     | BOLT WH 5/16x2-1/4 BLK     |
| 4   | H100379     | T-NUT 5/16 BLK             |
| 1   | H100396     | BOLT WH 5/16x1/2 BLK       |
| 1   | H100415     | BOLT WH 5/16x3 3/4 BLK     |
| 1   | H100457     | BOLT WH 5/16x2 BLK         |

INSTALL T-NUTS IN WOOD FIRST



STEP 28 - FORT ASSEMBLY

M09 PICKET - W4L17752  
(x2) 5/8"x3 3/8"x26 5/8" (16x86x675)

H04 UPRIGHT - W4L22244  
(x2) 1"x3 3/8"x27 1/2" (24x86x700)

1 3/4 in  
[43 mm]  
BRACKET END

1 3/4 in  
[43 mm]  
BRACKET END

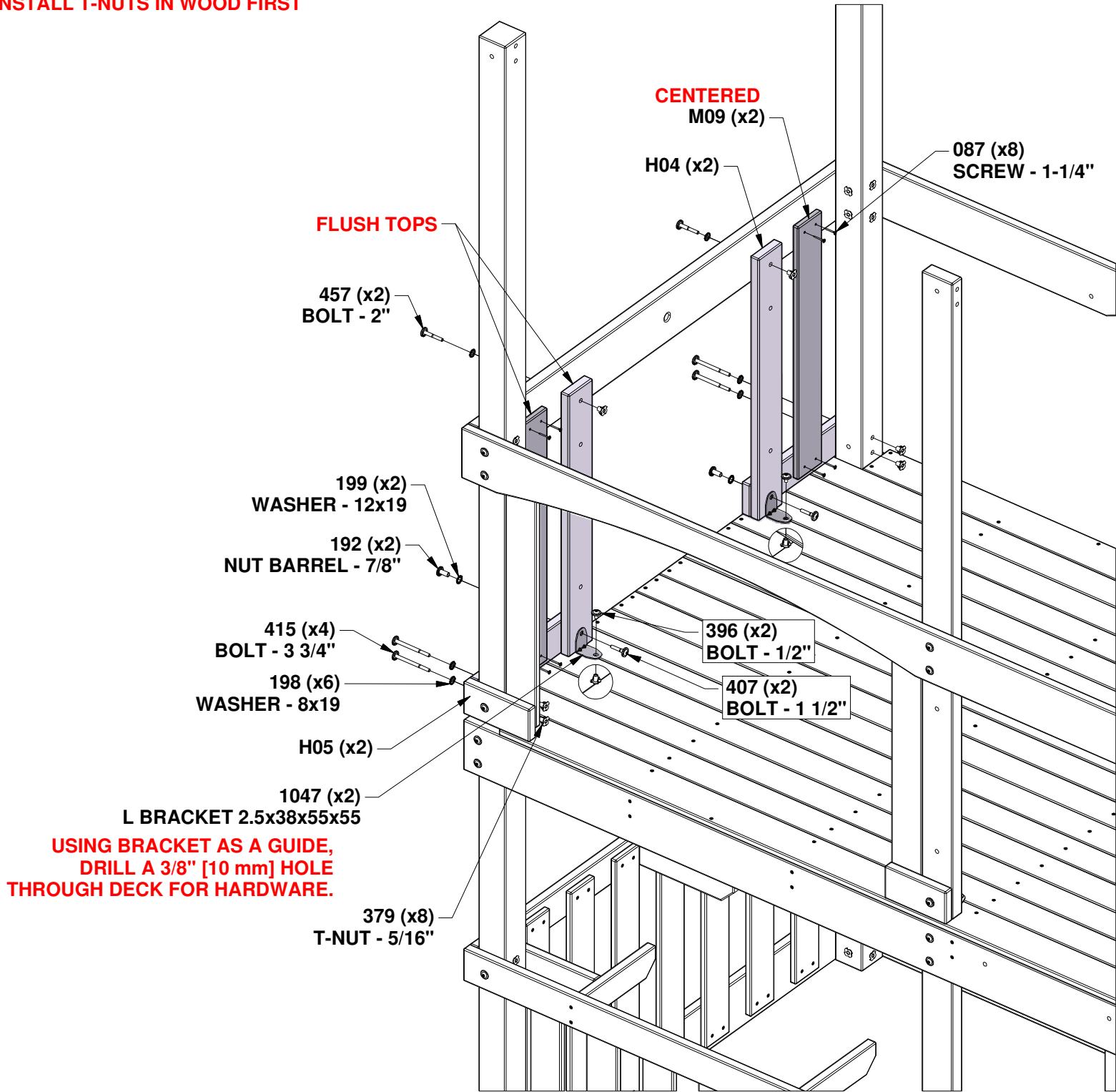
H05 PICKET RAIL - W4L22197  
(x2) 1"x3 3/8"x15" (24x86x382)

A4M01047 L BRACKET 2.5x38x55x55  
(x2)



| QTY | PART NUMBER | DESCRIPTION                |
|-----|-------------|----------------------------|
| 8   | H100087     | SCREW PFH 8x1-1/4          |
| 2   | H100192     | NUT BARREL WH 5/16x7/8 BLK |
| 6   | H100198     | WASHER LOCK EXT 8x19 BLK   |
| 2   | H100199     | WASHER LOCK EXT 12x19 BLK  |
| 8   | H100379     | T-NUT 5/16 BLK             |
| 2   | H100396     | BOLT WH 5/16x1/2 BLK       |
| 2   | H100407     | BOLT WH 5/16x1 1/2 BLK     |
| 4   | H100415     | BOLT WH 5/16x3 3/4 BLK     |
| 2   | H100457     | BOLT WH 5/16x2 BLK         |

INSTALL T-NUTS IN WOOD FIRST



STEP 29 - FORT ASSEMBLY



H06 PICKET RAIL - W4L22233  
(x1) 1"x3 3/8"x28 3/4" (24x86x730)

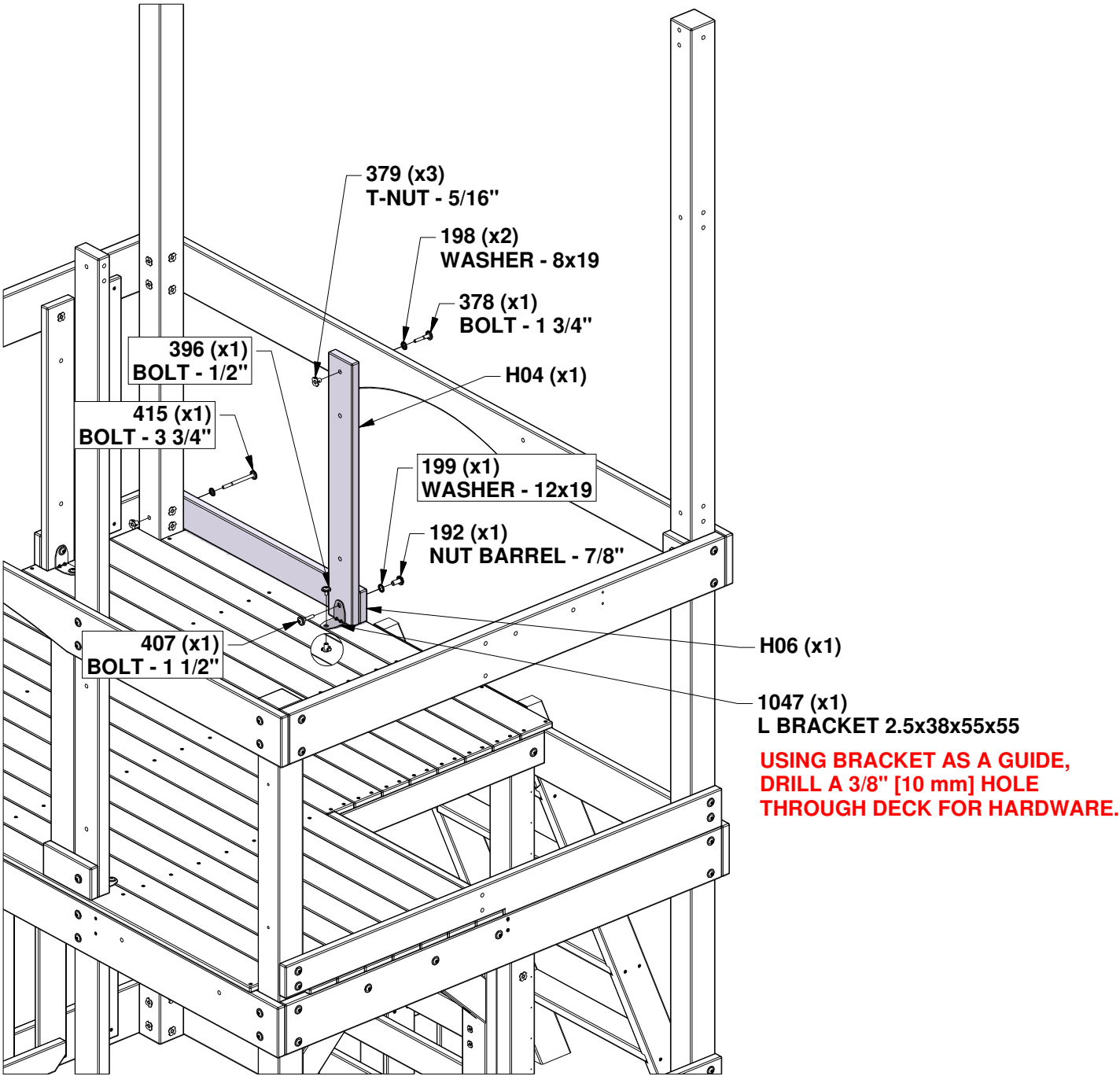
H04 UPRIGHT - W4L22244  
(x1) 1"x3 3/8"x27 1/2" (24x86x700)



A4M01047 L BRACKET 2.5x38x55x55  
(x1)

| QTY | PART NUMBER | DESCRIPTION                |
|-----|-------------|----------------------------|
| 1   | H100192     | NUT BARREL WH 5/16x7/8 BLK |
| 2   | H100198     | WASHER LOCK EXT 8x19 BLK   |
| 1   | H100199     | WASHER LOCK EXT 12x19 BLK  |
| 1   | H100378     | BOLT WH 5/16x1 3/4 BLK     |
| 3   | H100379     | T-NUT 5/16 BLK             |
| 1   | H100396     | BOLT WH 5/16x1/2 BLK       |
| 1   | H100407     | BOLT WH 5/16x1 1/2 BLK     |
| 1   | H100415     | BOLT WH 5/16x3 3/4 BLK     |

INSTALL T-NUTS IN WOOD FIRST



STEP 30 - FORT ASSEMBLY



AD02 WALL RAIL - W4L22212  
(x1) 1"x4"x30 3/4" (24x102x782)



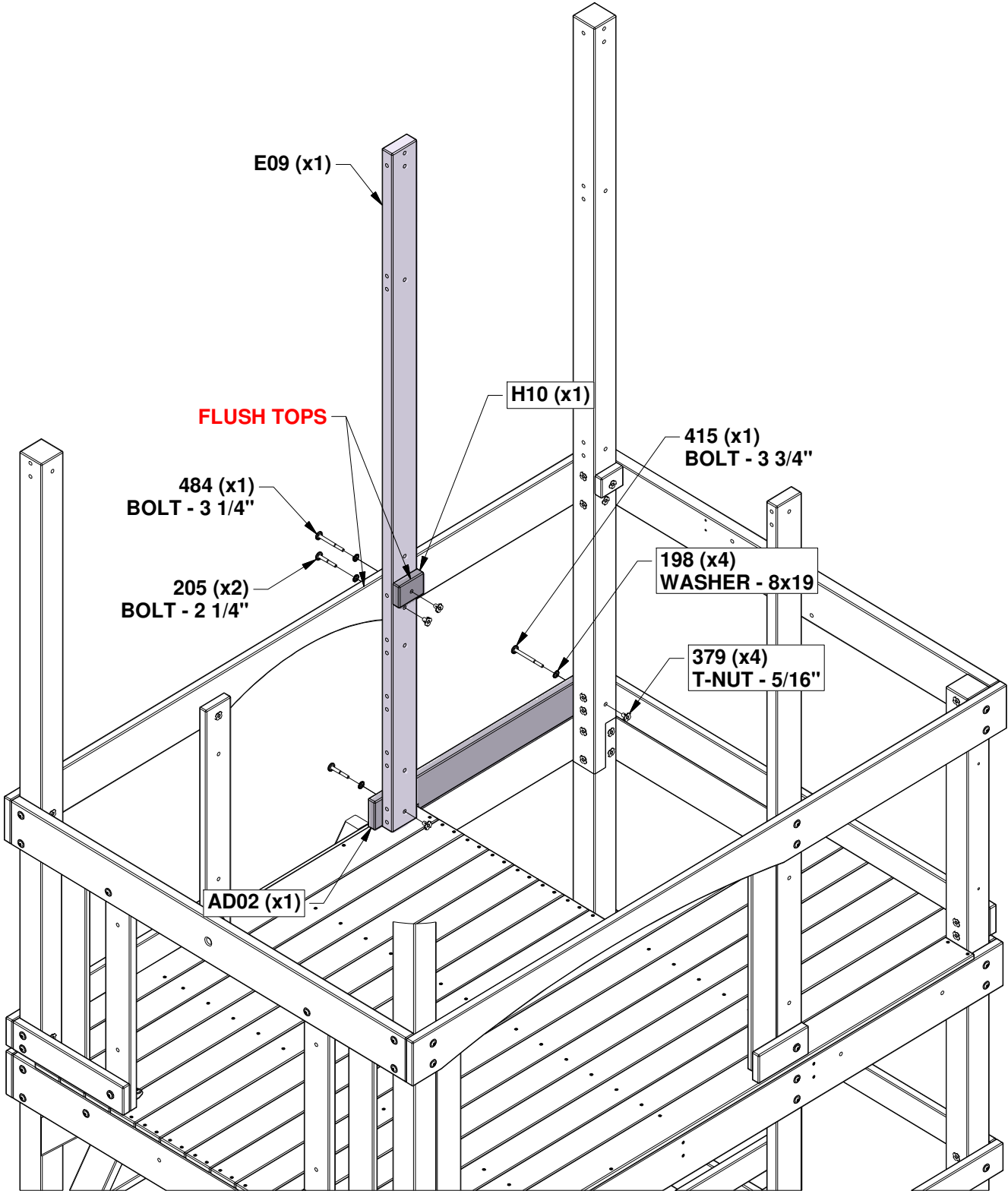
H10 FLOOR SUPPORT - W4L17758  
(x1) 15/16"x3 3/8"x2 5/8" (24x86x66)



E09 POST - W4L22223  
(x1) 1 3/8"x3 3/8"x81 3/8" (36x86x2068)

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 4   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 2   | H100205     | BOLT WH 5/16x2-1/4 BLK   |
| 4   | H100379     | T-NUT 5/16 BLK           |
| 1   | H100415     | BOLT WH 5/16x3 3/4 BLK   |
| 1   | H100484     | BOLT WH 5/16x3 1/4 BLK   |

INSTALL T-NUTS IN WOOD FIRST



STEP 31 - FORT ASSEMBLY



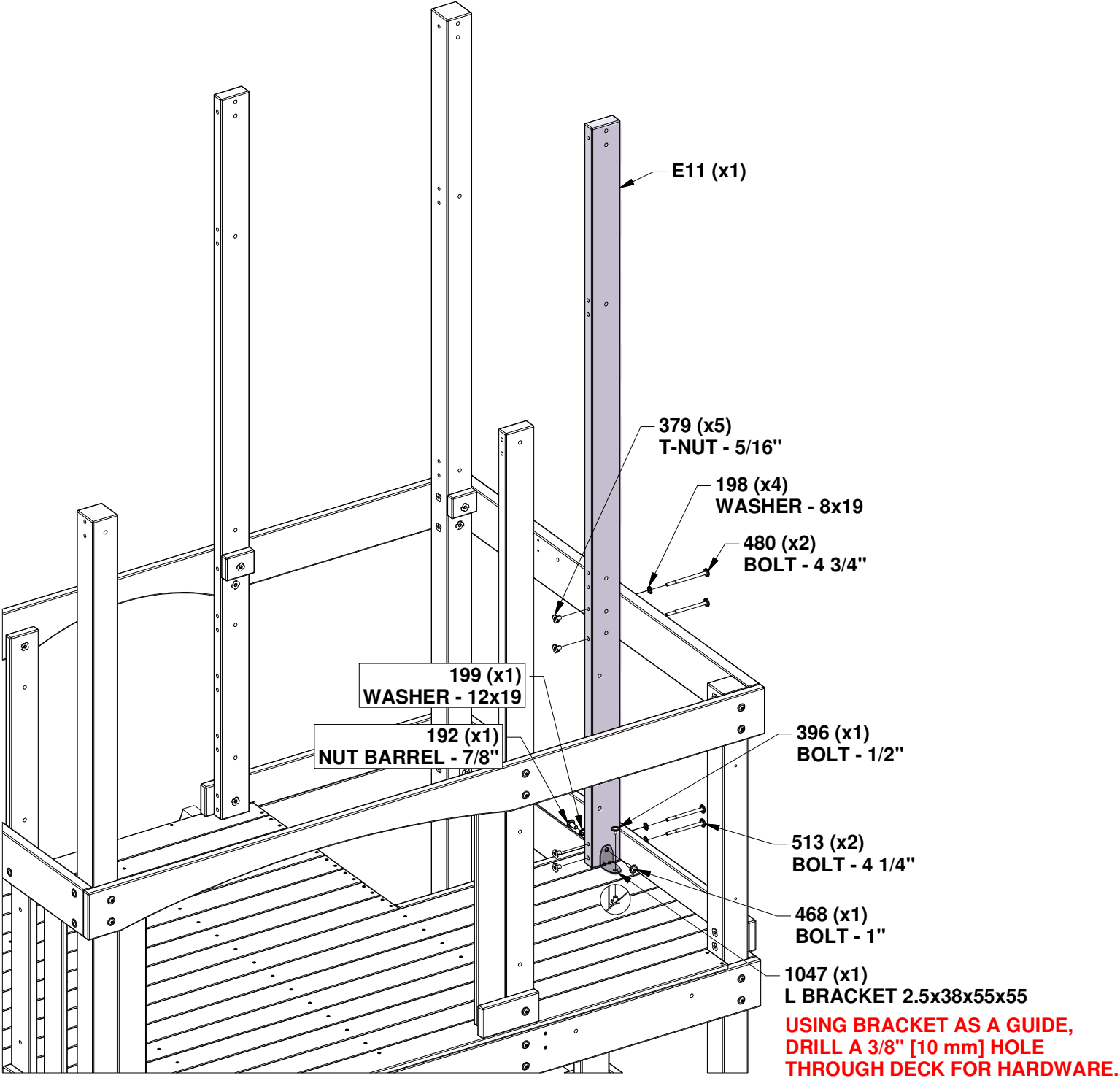
A4M01047 L BRACKET 2.5x38x55x55  
(x1)



E11 POST - W4L22228  
(x1) 1 3/8"x3 3/8"x83 5/8" (36x86x2123)

| QTY | PART NUMBER | DESCRIPTION                |
|-----|-------------|----------------------------|
| 1   | H100192     | NUT BARREL WH 5/16x7/8 BLK |
| 4   | H100198     | WASHER LOCK EXT 8x19 BLK   |
| 1   | H100199     | WASHER LOCK EXT 12x19 BLK  |
| 5   | H100379     | T-NUT 5/16 BLK             |
| 1   | H100396     | BOLT WH 5/16x1/2 BLK       |
| 1   | H100468     | BOLT WH 5/16x1 BLK         |
| 2   | H100480     | BOLT WH 5/16x4 3/4 BLK     |
| 2   | H100513     | BOLT WH 5/16x4 1/4 BLK     |

INSTALL T-NUTS IN WOOD FIRST



STEP 32 - FORT ASSEMBLY



H29 FLOOR RAIL - W4L22229  
(x1) 1"x3 3/8"x30 1/4" (24x86x767)



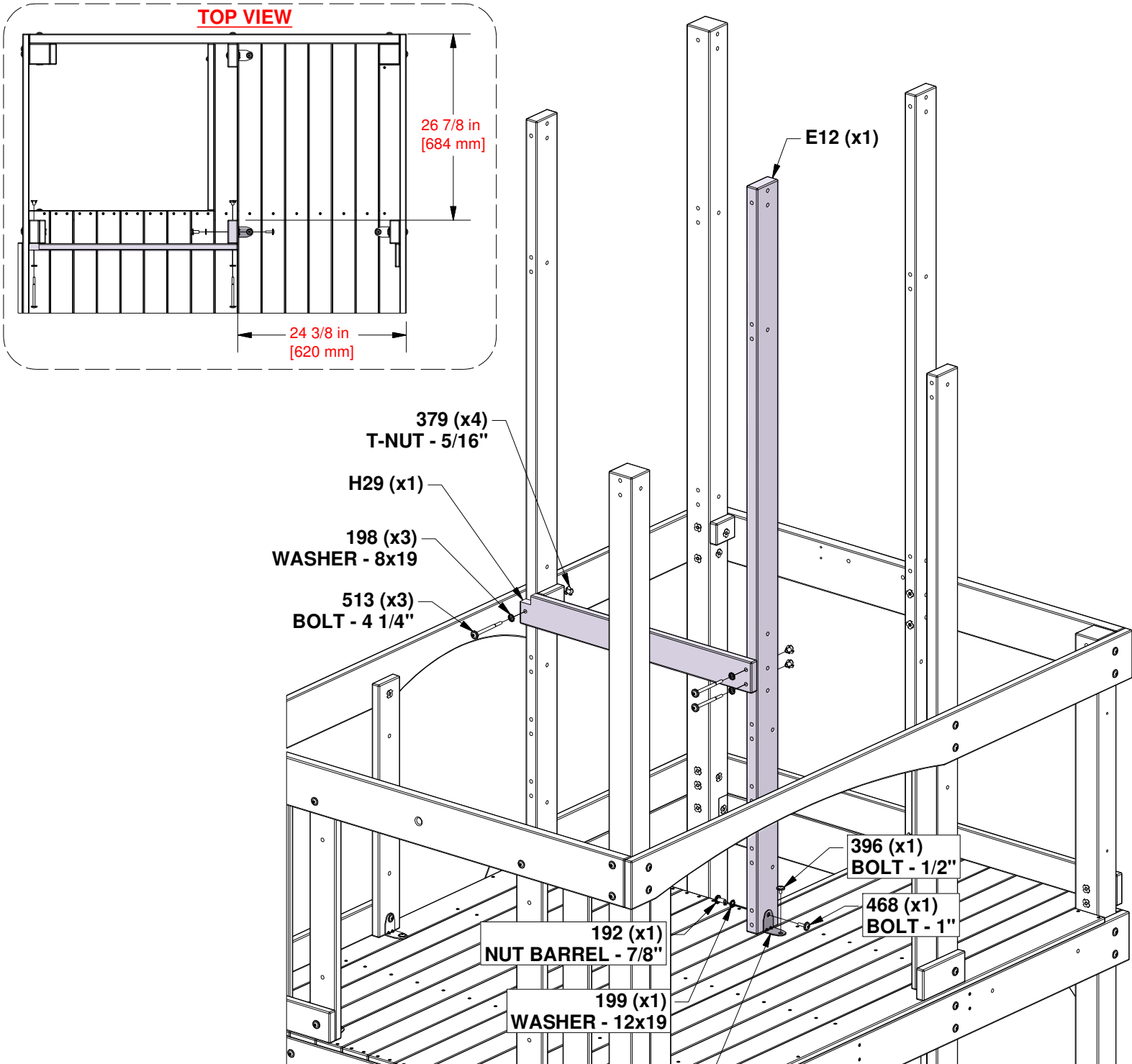
A4M01047 L BRACKET 2.5x38x55x55  
(x1)



E12 POST - W4L22222  
(x1) 1 3/8"x3 3/8"x81 3/8" (36x86x2068)

| QTY | PART NUMBER | DESCRIPTION                |
|-----|-------------|----------------------------|
| 1   | H100192     | NUT BARREL WH 5/16x7/8 BLK |
| 3   | H100198     | WASHER LOCK EXT 8x19 BLK   |
| 1   | H100199     | WASHER LOCK EXT 12x19 BLK  |
| 4   | H100379     | T-NUT 5/16 BLK             |
| 1   | H100396     | BOLT WH 5/16x1/2 BLK       |
| 1   | H100468     | BOLT WH 5/16x1 BLK         |
| 3   | H100513     | BOLT WH 5/16x4 1/4 BLK     |

INSTALL T-NUTS IN WOOD FIRST



USING BRACKET AS A GUIDE,  
DRILL A 3/8" [10 mm] HOLE  
THROUGH DECK FOR HARDWARE.

# STEP 33 - FORT ASSEMBLY



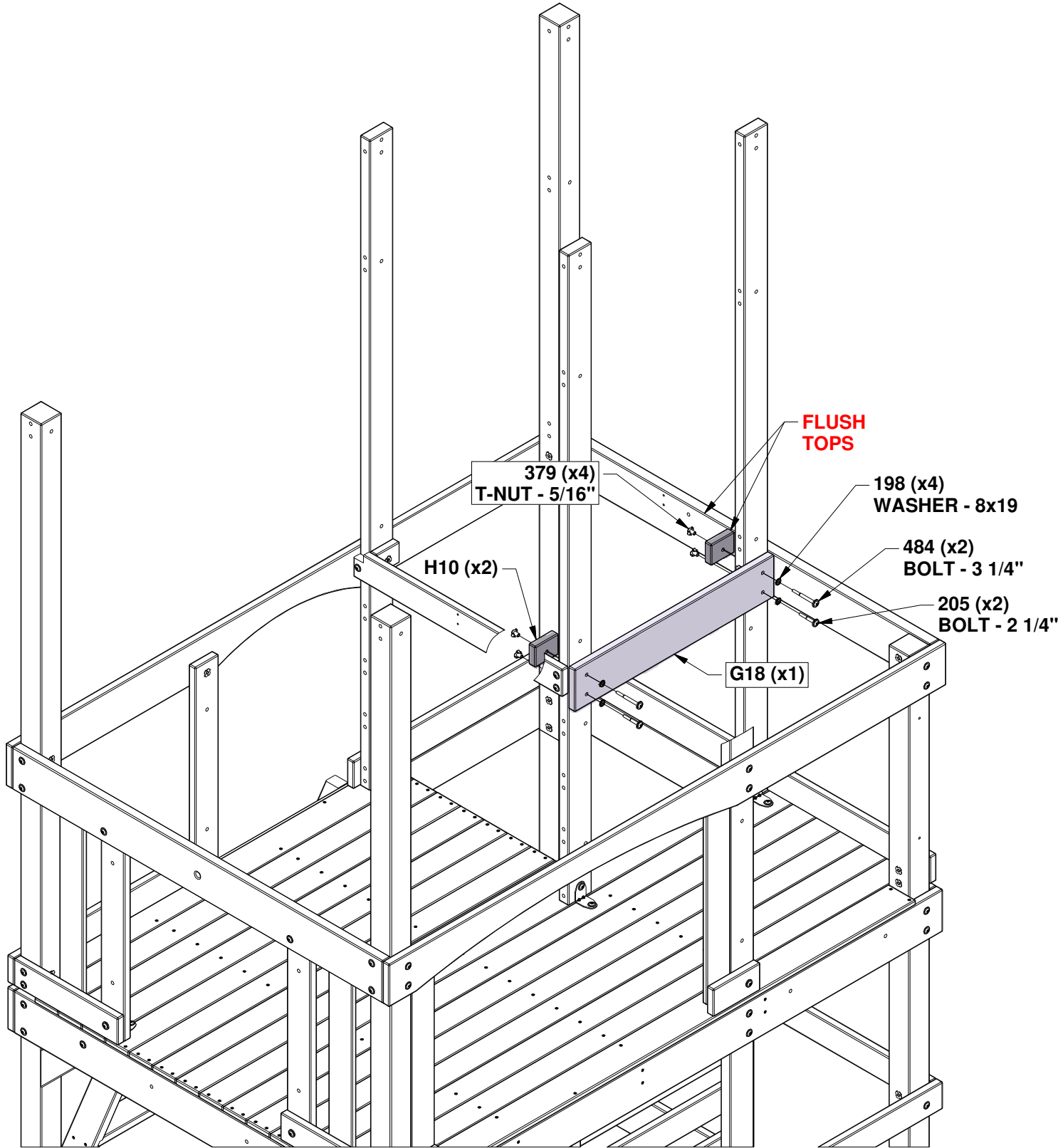
G18 FLOOR SUPPORT - W4L23307  
(x1) 1"x5 1/4"x28 7/8" (24x134x734)



H10 FLOOR SUPPORT - W4L17758  
(x2) 15/16"x3 3/8"x2 5/8" (24x86x66)

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 4   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 2   | H100205     | BOLT WH 5/16x2-1/4 BLK   |
| 4   | H100379     | T-NUT 5/16 BLK           |
| 2   | H100484     | BOLT WH 5/16x3 1/4 BLK   |

## INSTALL T-NUTS IN WOOD FIRST



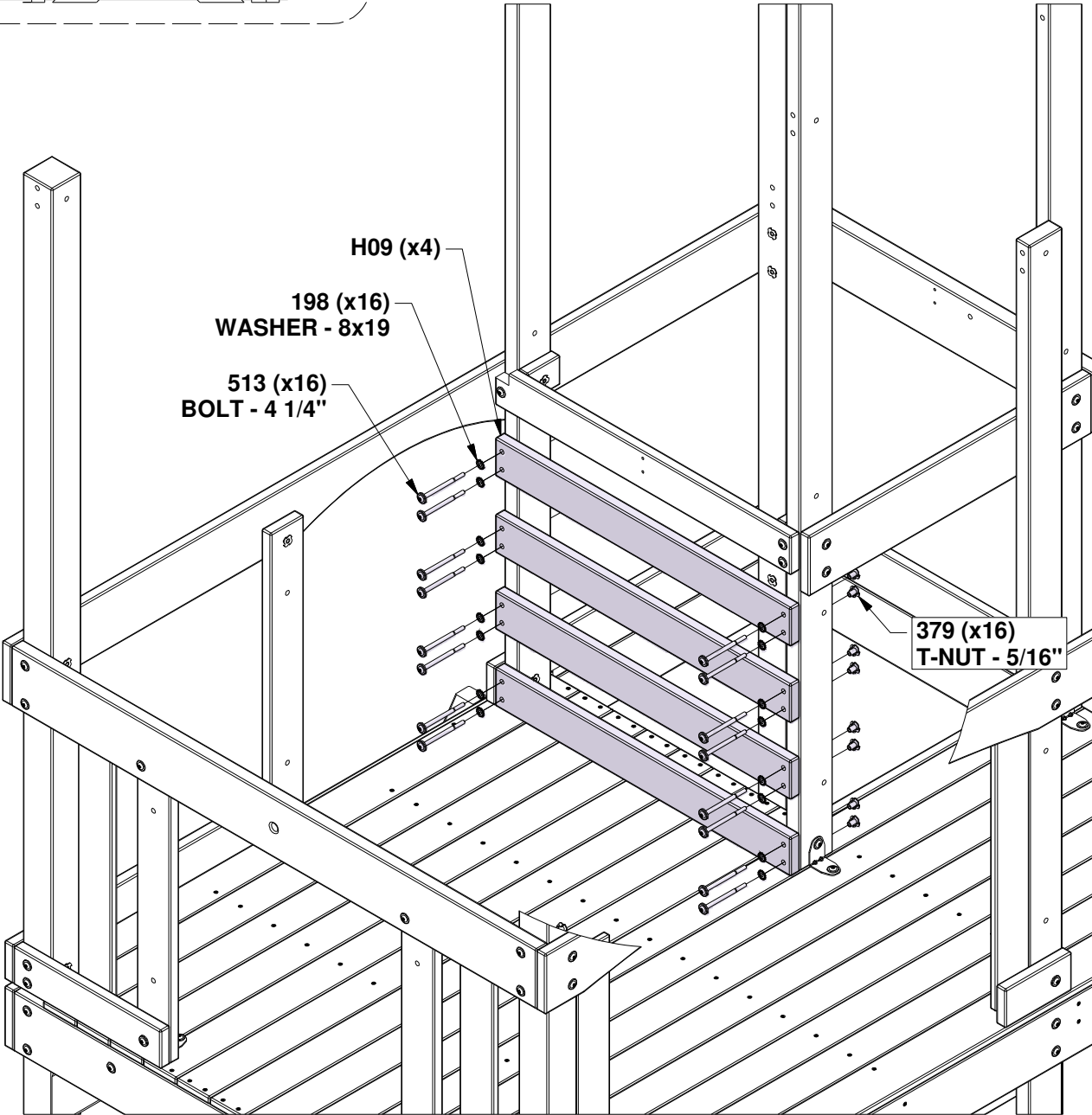
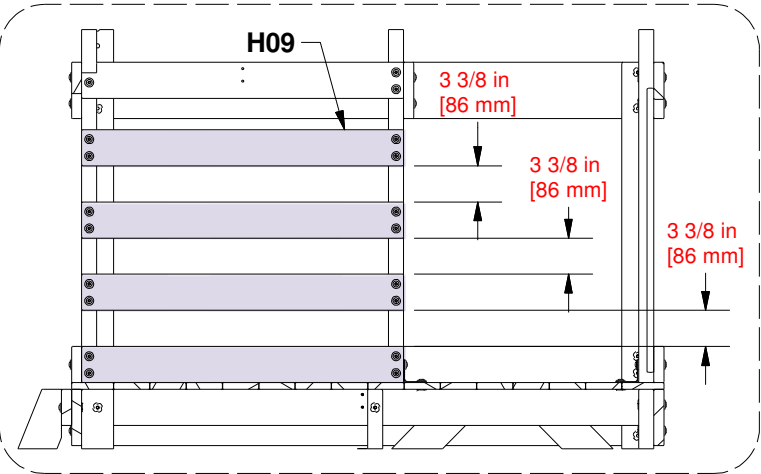
STEP 34 - FORT ASSEMBLY



H09 WALL RAIL - W4L22213  
(x4) 1"x3 3/8"x30 1/4" (24x86x767)

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 16  | H100198     | WASHER LOCK EXT 8x19 BLK |
| 16  | H100379     | T-NUT 5/16 BLK           |
| 16  | H100513     | BOLT WH 5/16x4 1/4 BLK   |

INSTALL T-NUTS IN WOOD FIRST



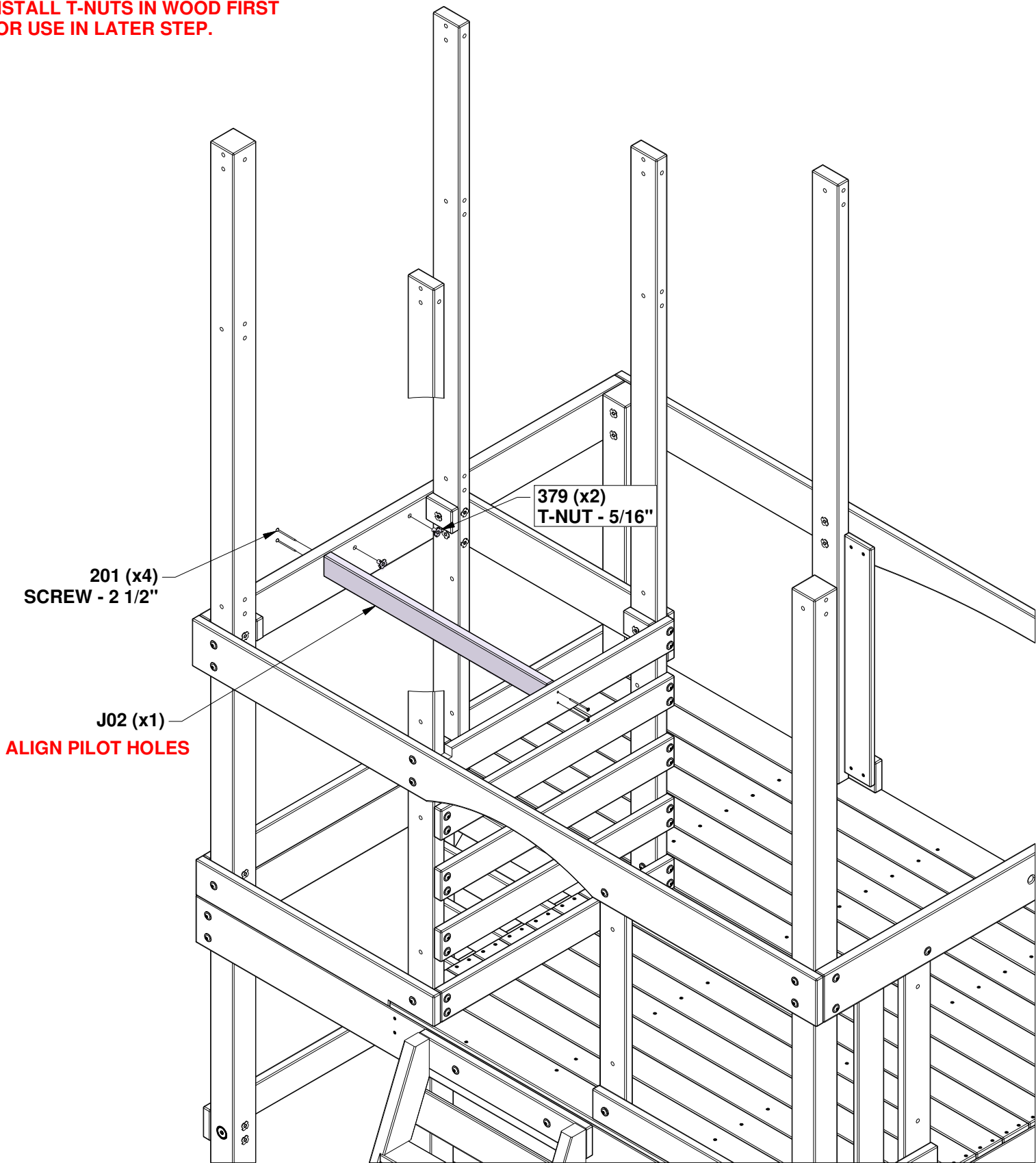
# STEP 35 - FORT ASSEMBLY



J02 FLOOR JOIST - W4L17746  
(x1) 1"x2 3/8"x28 7/8" (24x60x734)

| QTY | PART NUMBER | DESCRIPTION           |
|-----|-------------|-----------------------|
| 4   | H100201     | SCREW PFH 8x2-1/2 BLK |
| 2   | H100379     | T-NUT 5/16 BLK        |

INSTALL T-NUTS IN WOOD FIRST  
FOR USE IN LATER STEP.



# STEP 36 - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 44  | H100086     | SCREW PFH 8x1-1/2 |

L01 FLOOR BOARD - W4L17760  
(x1) 5/8"x4 3/8"x25 3/4" (16x112x654)

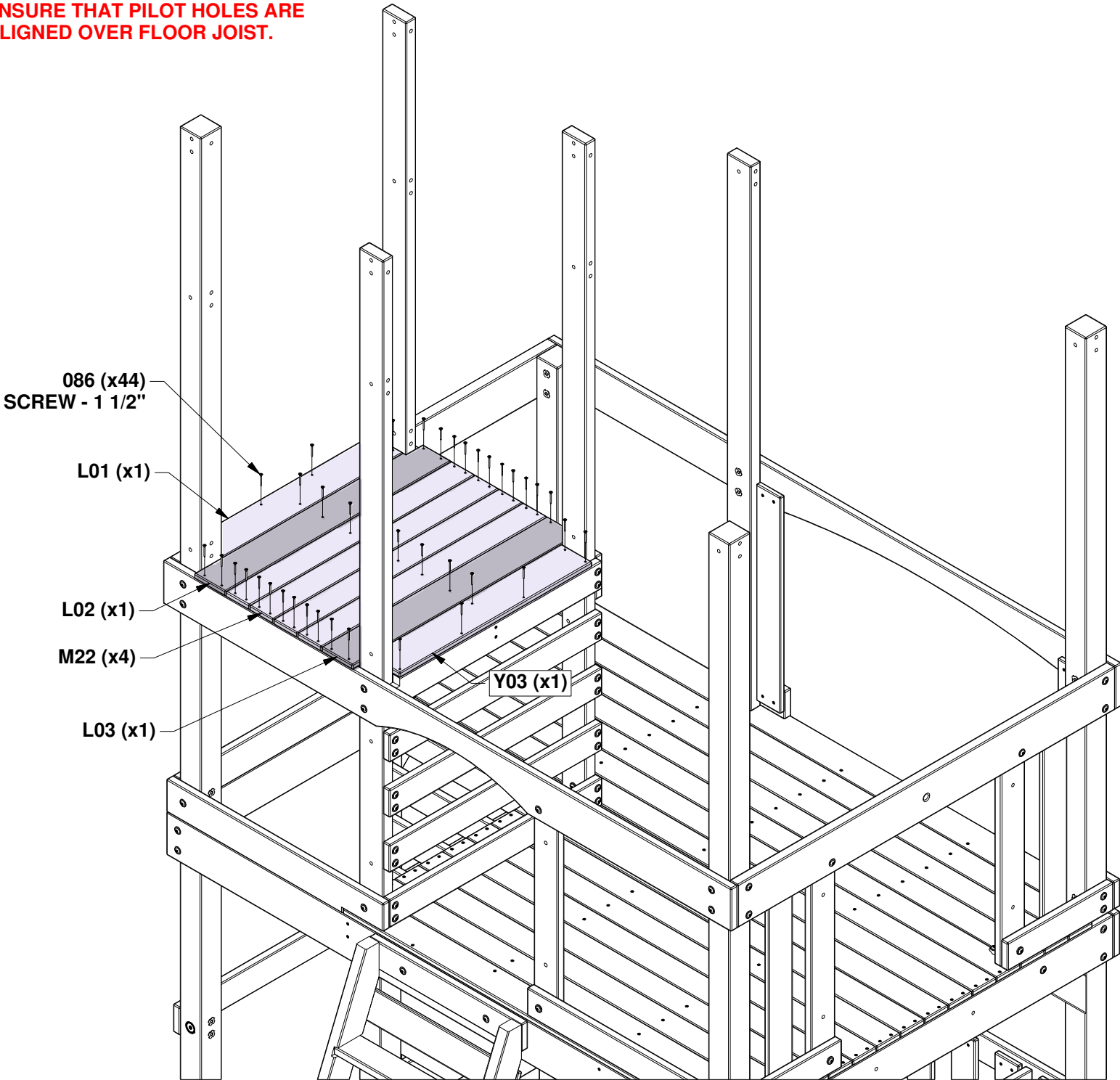
M22 FLOOR BOARD - W4L17762  
(x4) 5/8"x3 3/8"x32 1/8" (16x86x815)

L02 FLOOR BOARD - W4L17761  
(x1) 5/8"x4 3/8"x32 1/8" (16x112x815)

Y03 FLOOR BOARD - W4L17759  
(x1) 5/8"x4 3/8"x27 3/8" (16x111x694)

L03 FLOOR BOARD - W4L17721  
(x1) 5/8"x4 3/8"x32 1/8" (16x112x815)

ENSURE THAT PILOT HOLES ARE  
ALIGNED OVER FLOOR JOIST.



STEP 37 - FORT ASSEMBLY



H07 WALL RAIL - W4L17740  
(x1) 1"x3 3/8"x30 3/8" (24x86x770)



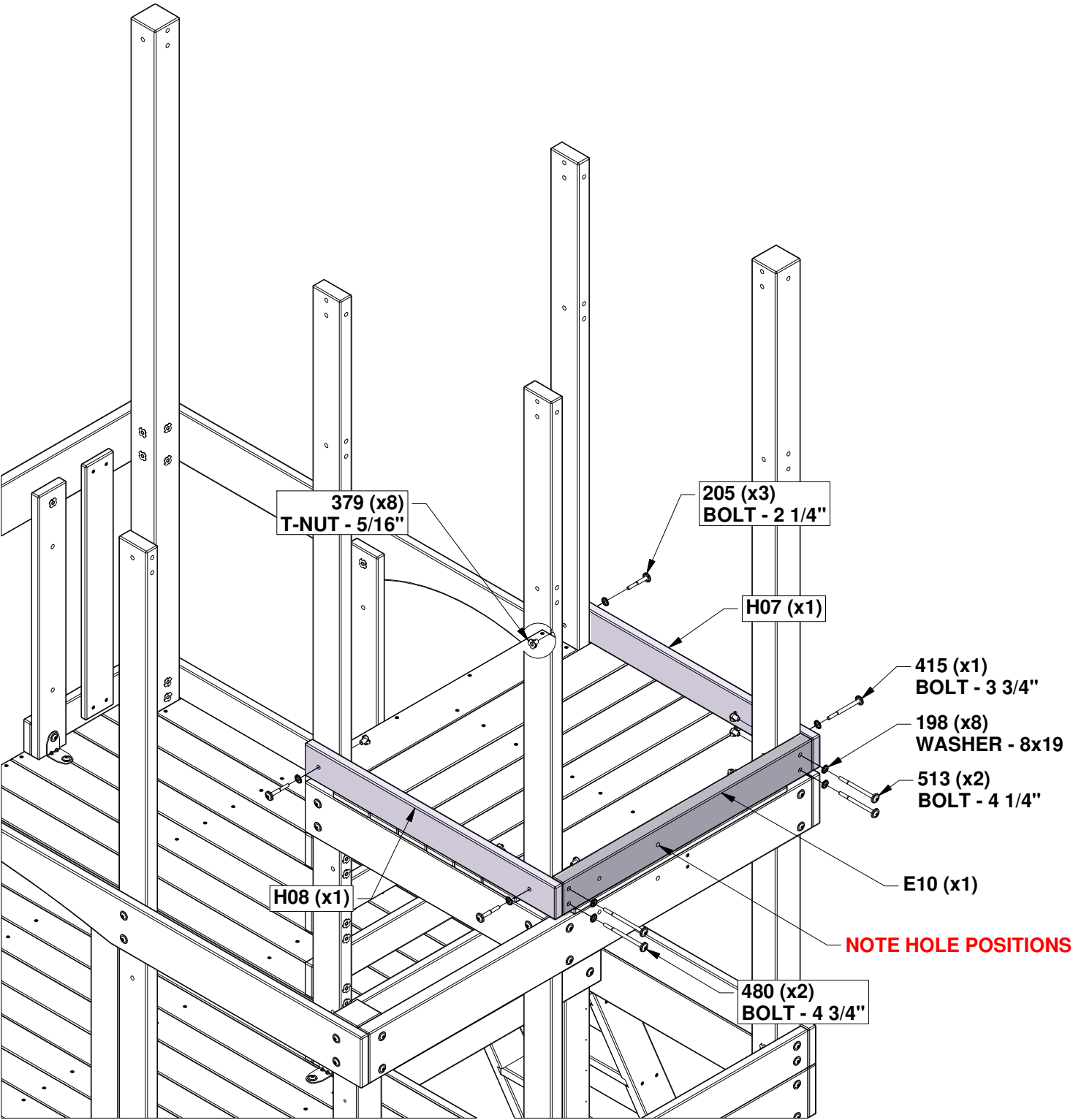
H08 WALL RAIL - W4L17741  
(x1) 1"x3 3/8"x30 3/8" (24x86x770)



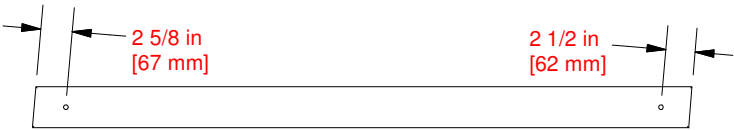
E10 WALL RAIL - W4L17757  
(x1) 1 3/8"x3 3/8"x30 1/4" (36x86x767)

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 8   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 3   | H100205     | BOLT WH 5/16x2-1/4 BLK   |
| 8   | H100379     | T-NUT 5/16 BLK           |
| 1   | H100415     | BOLT WH 5/16x3 3/4 BLK   |
| 2   | H100480     | BOLT WH 5/16x4 3/4 BLK   |
| 2   | H100513     | BOLT WH 5/16x4 1/4 BLK   |

INSTALL T-NUTS IN WOOD FIRST



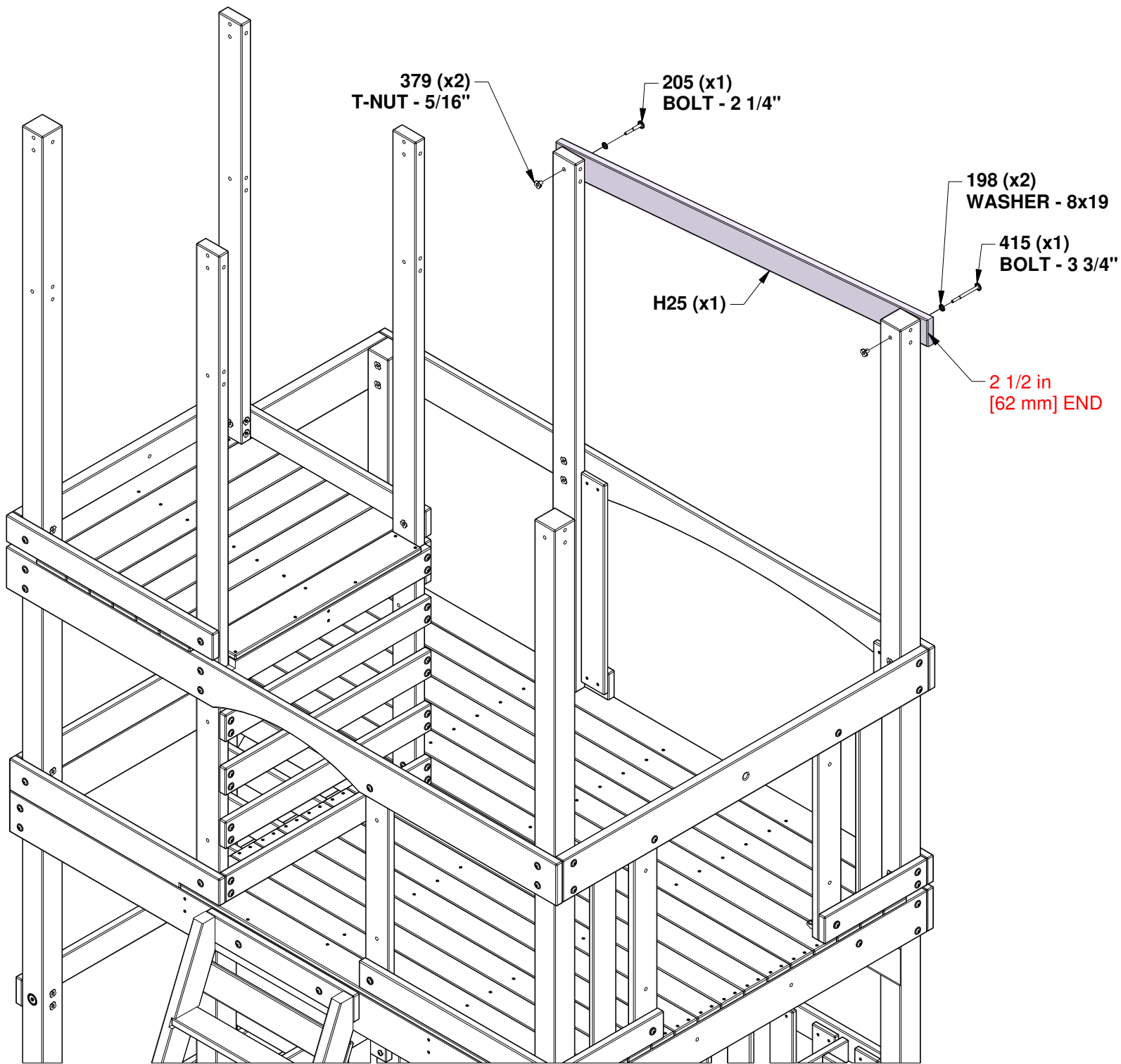
# STEP 38 - FORT ASSEMBLY



H25 WALL RAIL - W4L22220  
(x1) 1"x3 3/8"x55" (24x86x1397)

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 2   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 1   | H100205     | BOLT WH 5/16x2-1/4 BLK   |
| 2   | H100379     | T-NUT 5/16 BLK           |
| 1   | H100415     | BOLT WH 5/16x3 3/4 BLK   |

## INSTALL T-NUTS IN WOOD FIRST



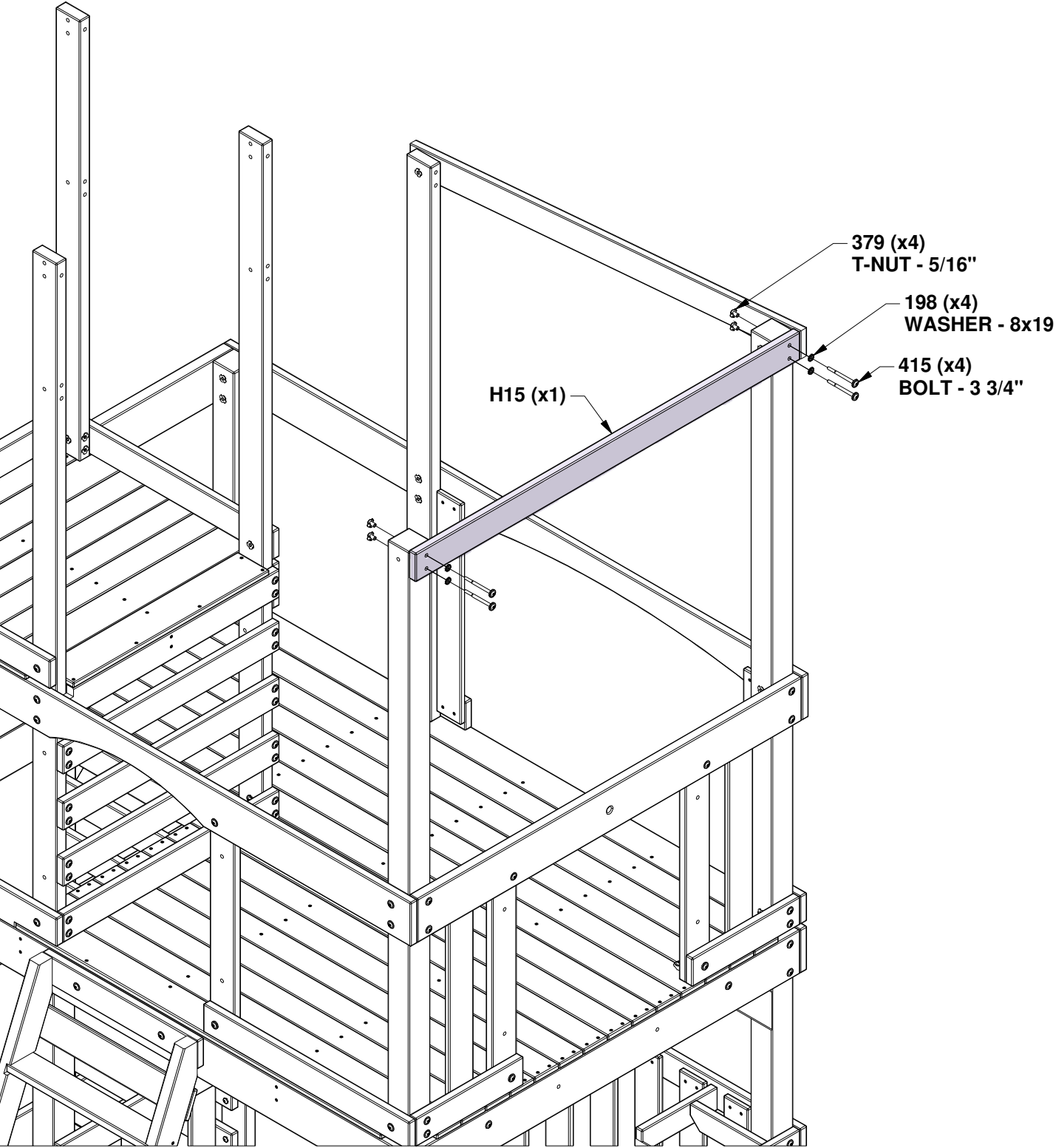
# STEP 39 - FORT ASSEMBLY



**H15 WALL RAIL - W4L22221**  
**(x1) 1"x3 3/8"x53 5/8" (24x86x1363)**

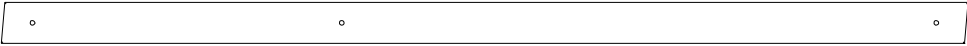
| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 4   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 4   | H100379     | T-NUT 5/16 BLK           |
| 4   | H100415     | BOLT WH 5/16x3 3/4 BLK   |

**INSTALL T-NUTS IN WOOD FIRST**



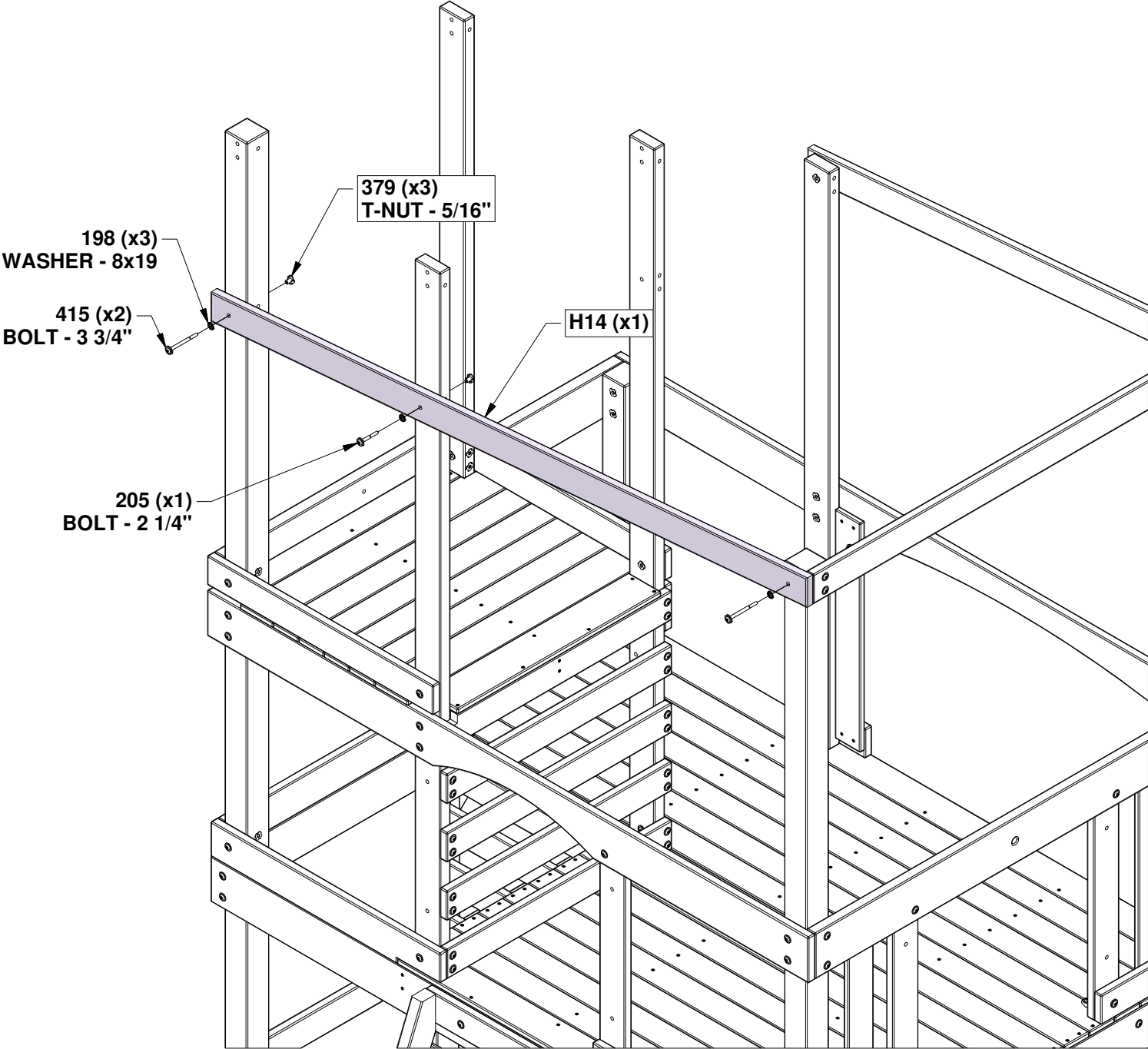
# STEP 40 - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 3   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 1   | H100205     | BOLT WH 5/16x2-1/4 BLK   |
| 3   | H100379     | T-NUT 5/16 BLK           |
| 2   | H100415     | BOLT WH 5/16x3 3/4 BLK   |



H14 WALL RAIL - W4L22218  
(x1) 1"x3 3/8"x80 5/8" (24x86x2047)

## INSTALL T-NUTS IN WOOD FIRST



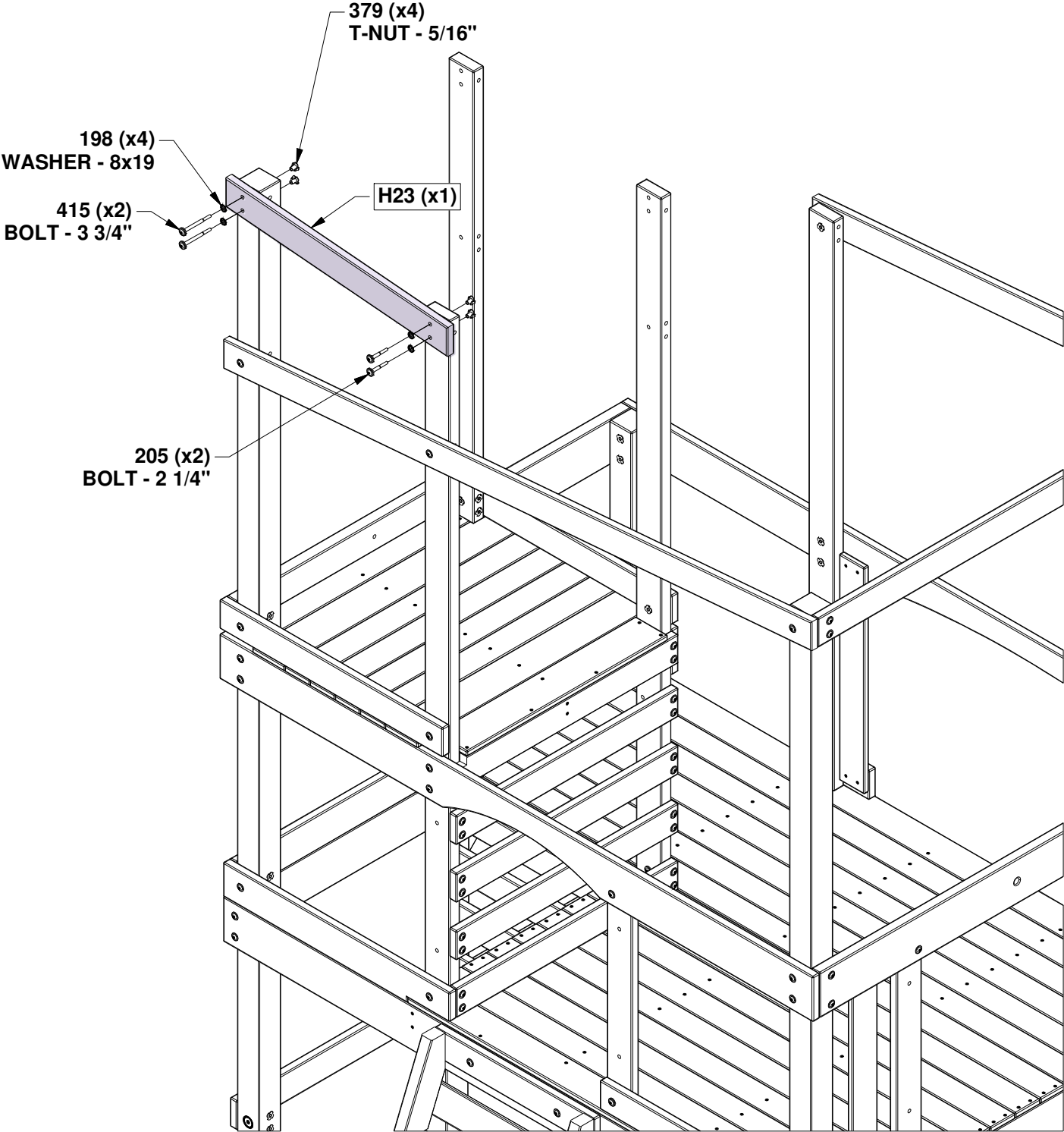
# STEP 41 - FORT ASSEMBLY



H23 WALL RAIL - W4L22226  
(x1) 1"x3 3/8"x30 1/2" (24x86x776)

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 4   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 2   | H100205     | BOLT WH 5/16x2-1/4 BLK   |
| 4   | H100379     | T-NUT 5/16 BLK           |
| 2   | H100415     | BOLT WH 5/16x3 3/4 BLK   |

## INSTALL T-NUTS IN WOOD FIRST



# STEP 42 - FORT ASSEMBLY



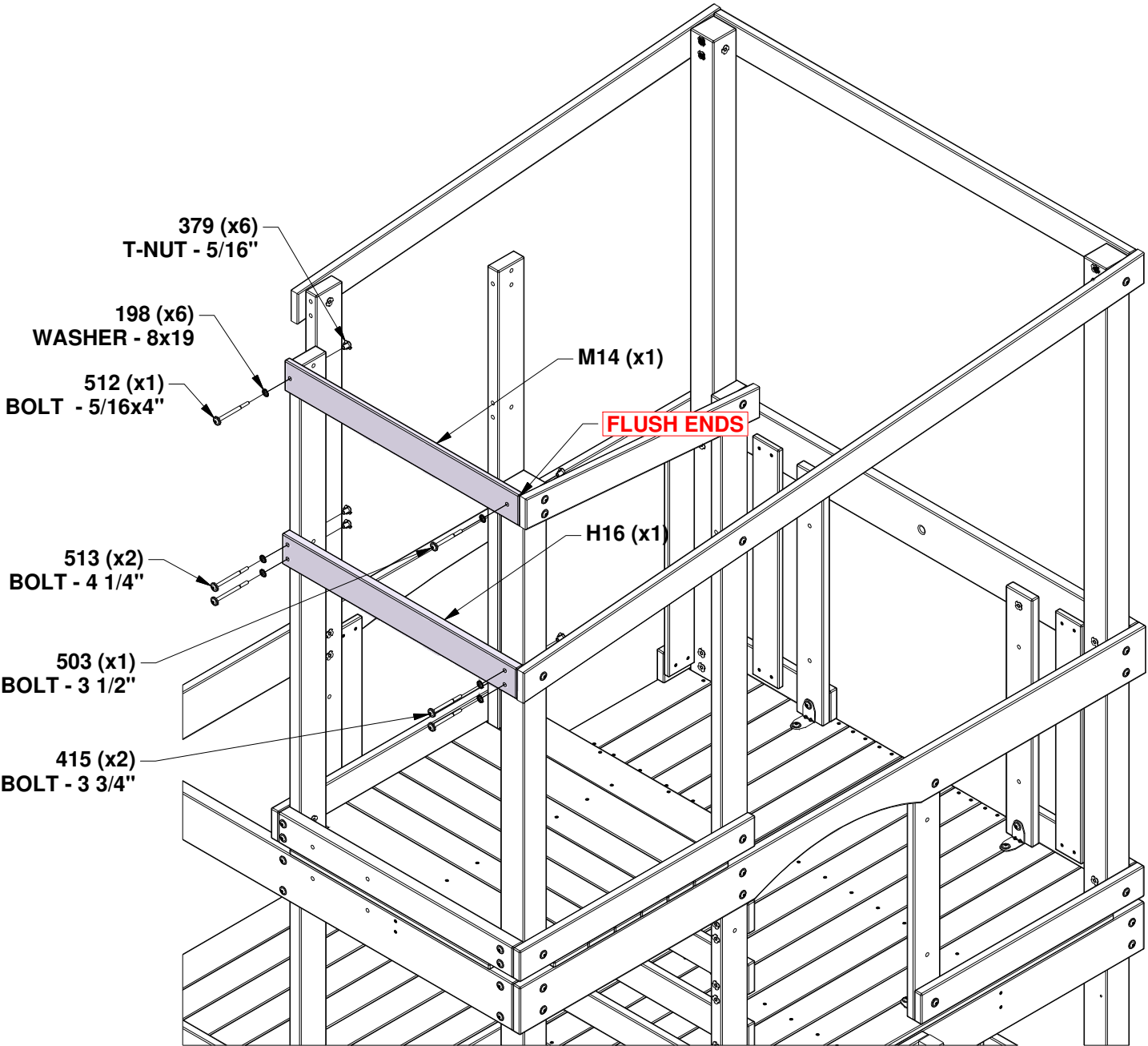
M14 WALL RAIL - W4L17913  
(x1) 5/8"x3 3/8"x30 1/4" (16x86x767)



H16 WALL RAIL - W4L17767  
(x1) 1"x3 3/8"x30 1/4" (24x86x767)

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 6   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 6   | H100379     | T-NUT 5/16 BLK           |
| 2   | H100415     | BOLT WH 5/16x3 3/4 BLK   |
| 1   | H100503     | BOLT WH 5/16x3-1/2 BLK   |
| 1   | H100512     | BOLT WH 5/16x4 BLK       |
| 2   | H100513     | BOLT WH 5/16x4 1/4 BLK   |

## INSTALL T-NUTS IN WOOD FIRST



STEP 43 - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 6   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 6   | H100205     | BOLT WH 5/16x2-1/4 BLK   |
| 6   | H100379     | T-NUT 5/16 BLK           |

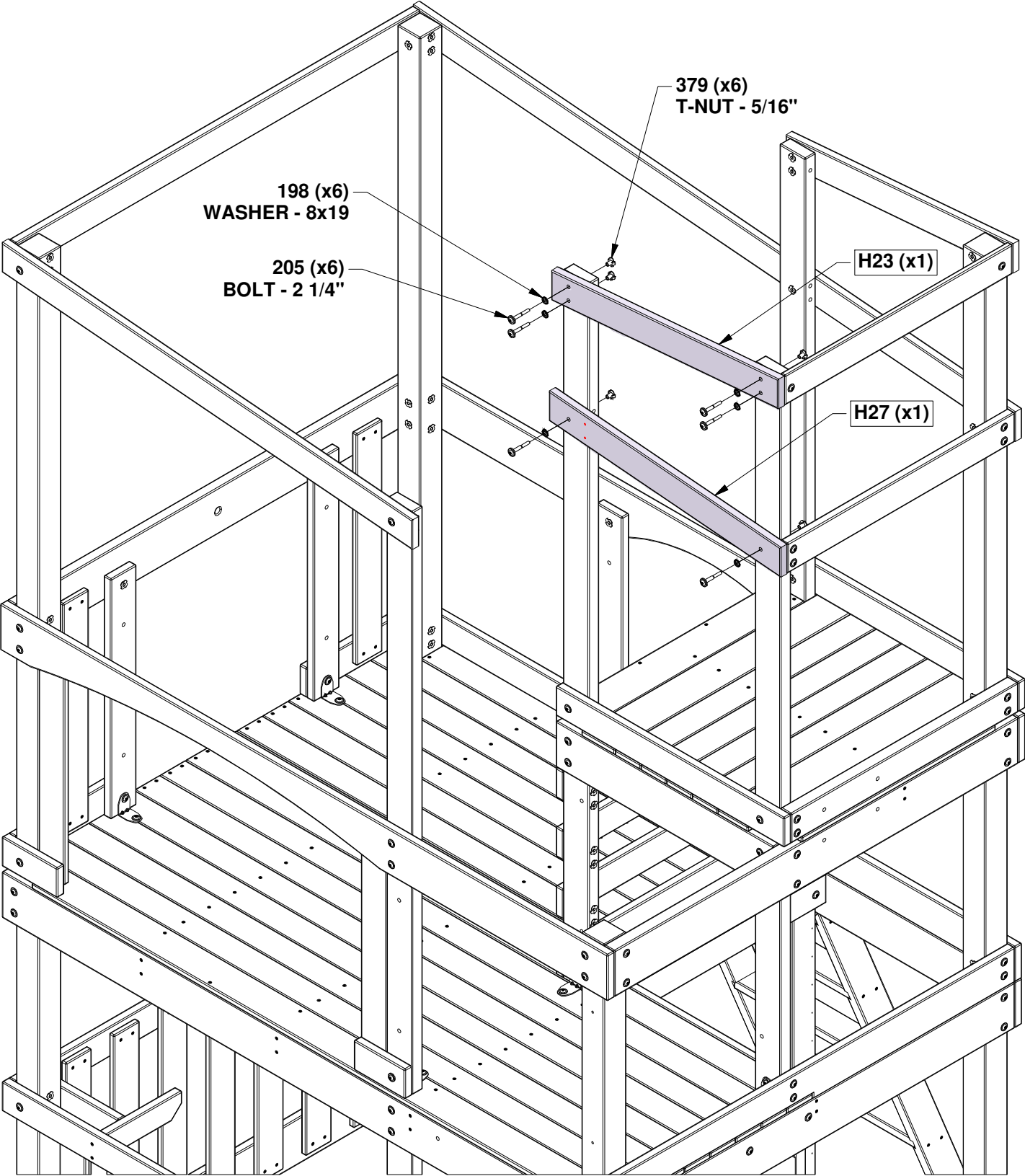


H23 WALL RAIL - W4L22226  
(x1) 1"x3 3/8"x30 1/2" (24x86x776)



H27 WALL RAIL - W4L22225  
(x1) 1"x3 3/8"x31 1/8" (24x86x792)

INSTALL T-NUTS IN WOOD FIRST



# STEP 44 - FORT ASSEMBLY



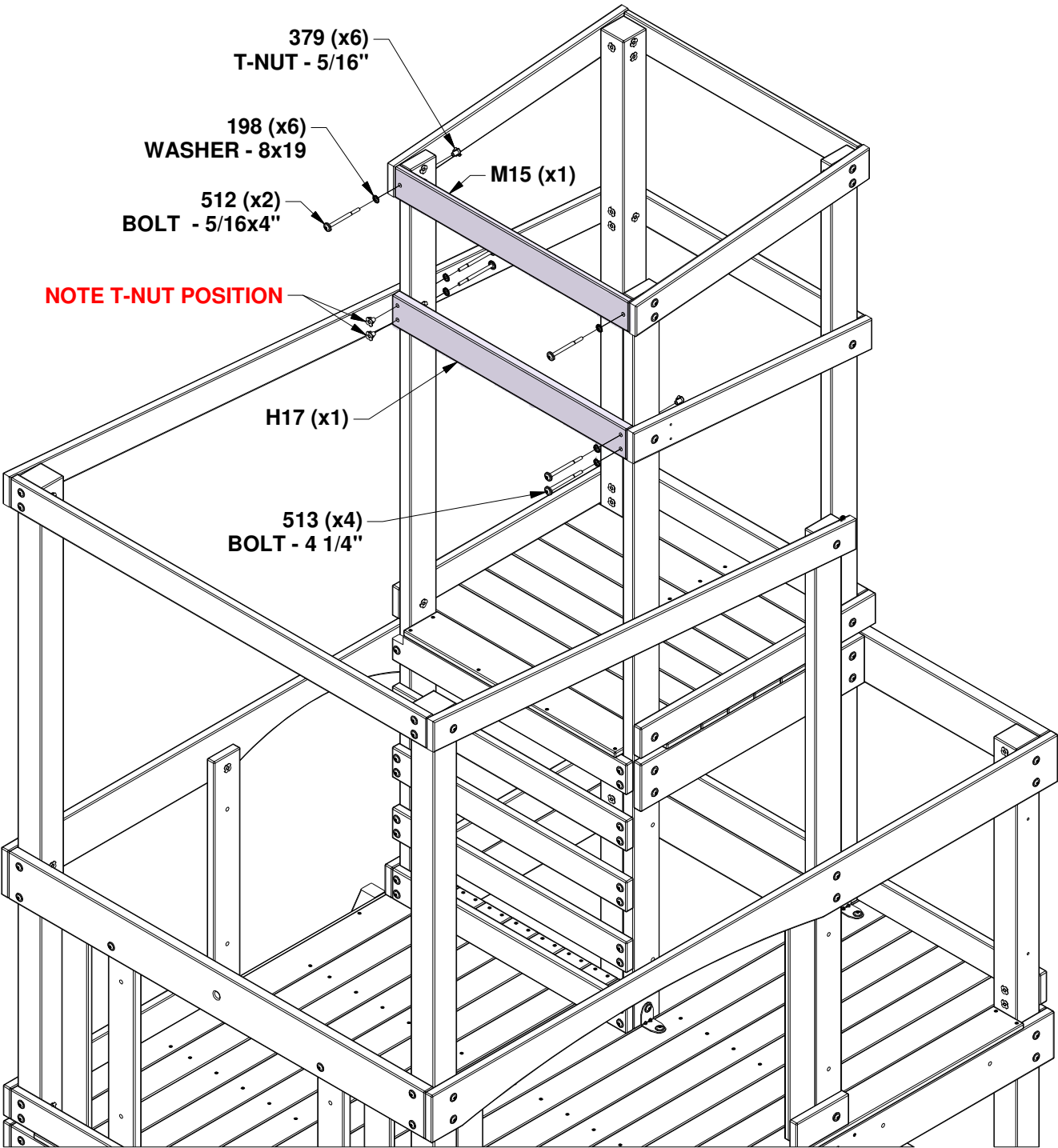
M15 WALL RAIL - W4L17914  
(x1) 5/8"x3 3/8"x30 1/4" (16x86x767)



H17 WALL RAIL - W4L17769  
(x1) 1"x3 3/8"x30 1/4" (24x86x767)

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 6   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 6   | H100379     | T-NUT 5/16 BLK           |
| 2   | H100512     | BOLT WH 5/16x4 BLK       |
| 4   | H100513     | BOLT WH 5/16x4 1/4 BLK   |

## INSTALL T-NUTS IN WOOD FIRST



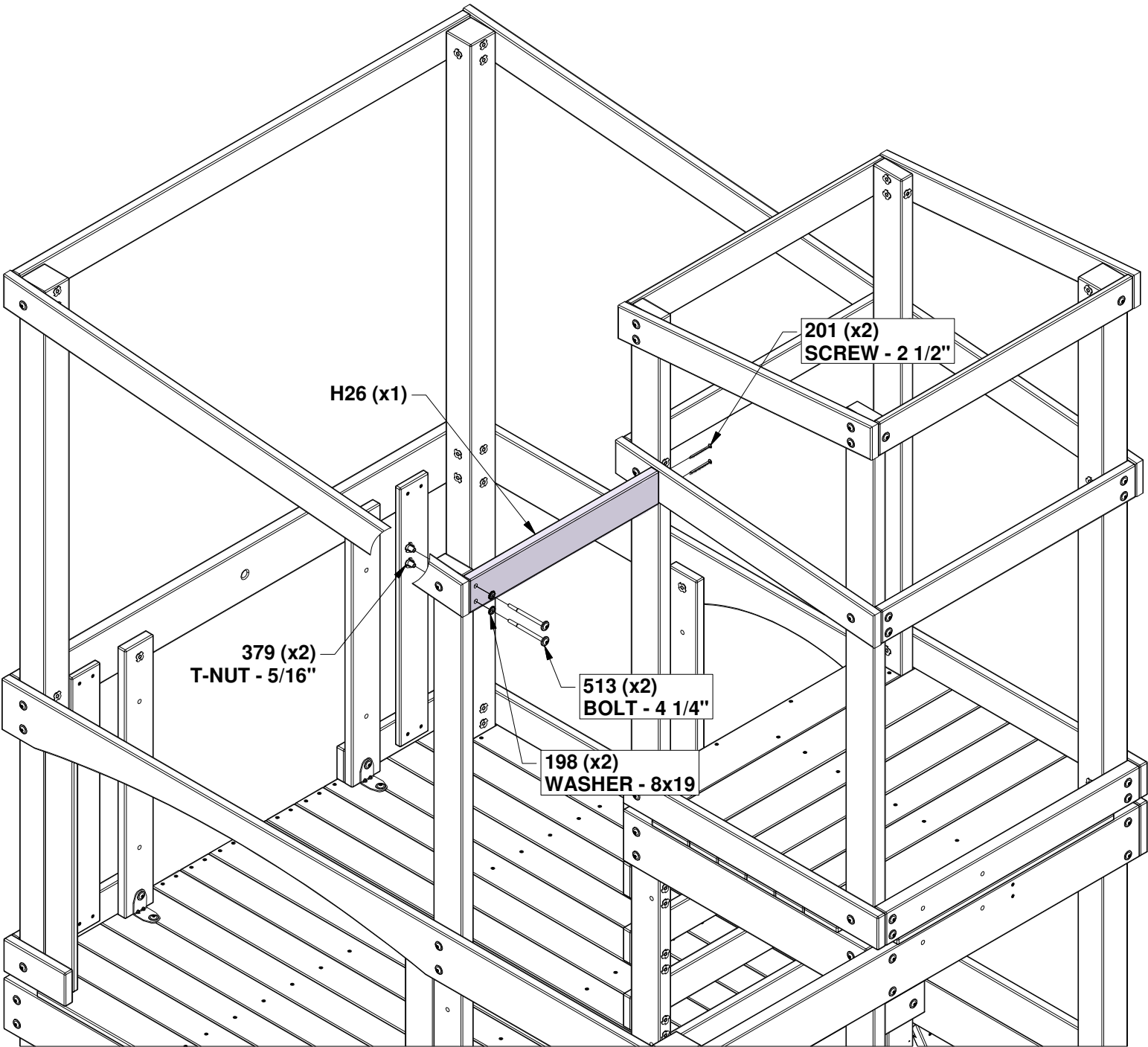
# STEP 45 - FORT ASSEMBLY



H26 WALL RAIL - W4L22224  
(x1) 1"x3 3/8"x22 1/2" (24x86x572)

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 2   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 2   | H100201     | SCREW PFH 8x2-1/2 BLK    |
| 2   | H100379     | T-NUT 5/16 BLK           |
| 2   | H100513     | BOLT WH 5/16x4 1/4 BLK   |

INSTALL T-NUTS IN WOOD FIRST



# STEP 46 - FORT ASSEMBLY



M02 PICKET - W4L22235  
(x2) 5/8"x3 3/8"x32 1/2" (16x86x825)



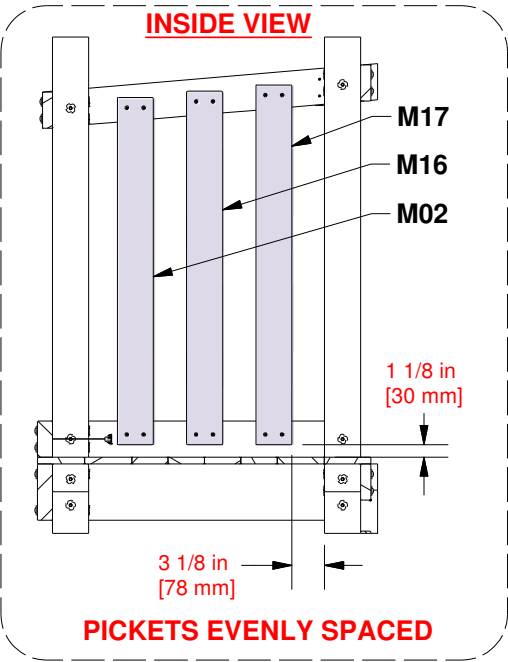
M16 PICKET - W4L22236  
(x2) 5/8"x3 3/8"x33 1/8" (16x86x840)



M17 PICKET - W4L22237  
(x2) 5/8"x3 3/8"x33 5/8" (16x86x855)

| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 24  | H100087     | SCREW PFH 8x1-1/4 |
| 2   | H100379     | T-NUT 5/16 BLK    |

## INSTALL T-NUTS IN WOOD FIRST



087 (x24)  
SCREW - 1-1/4"

M02 (x2)

M16 (x2)

M17 (x2)

2 5/8 in  
[68 mm]  
(x1)

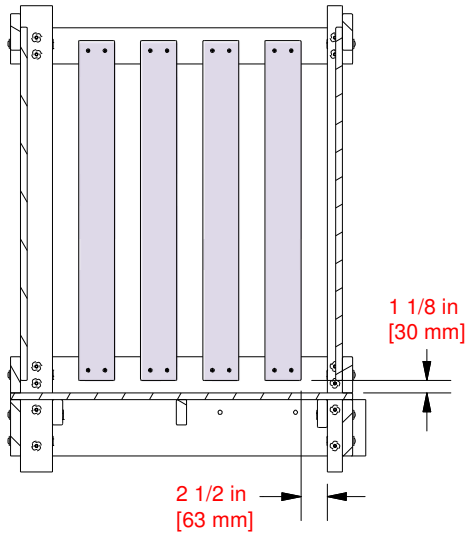
379 (x2)  
T-NUT - 5/16"

# STEP 47 - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 16  | H100087     | SCREW PFH 8x1-1/4 |

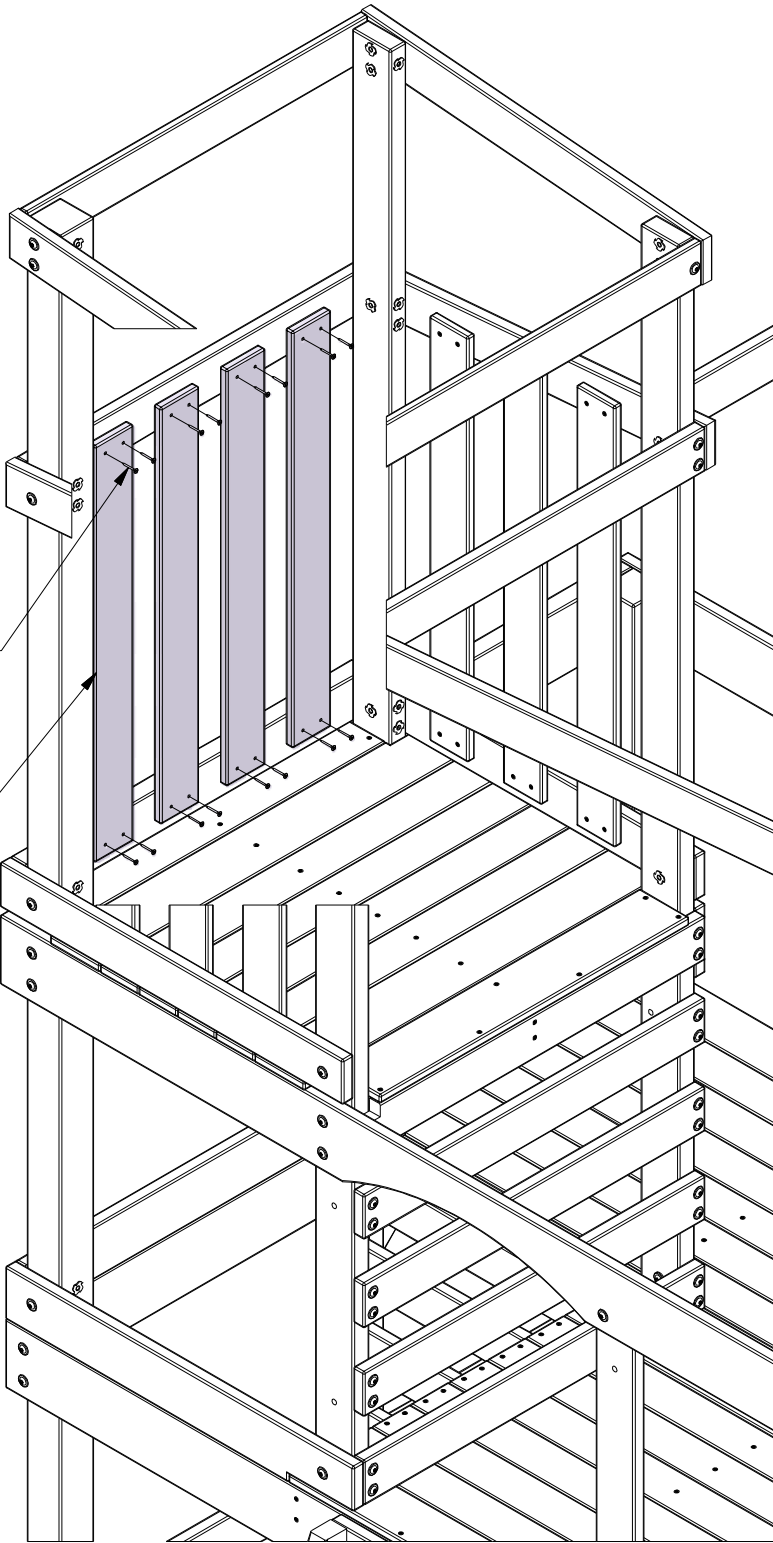
M12 WALL BOARD - W4L17773  
(x4) 5/8"x3 3/8"x31 3/4" (16x86x808)

## INSIDE VIEW



087 (x16)  
SCREW - 1-1/4"

M12 (x4)



# STEP 48 - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 20  | H100089     | SCREW PFH 8x1-3/4 |

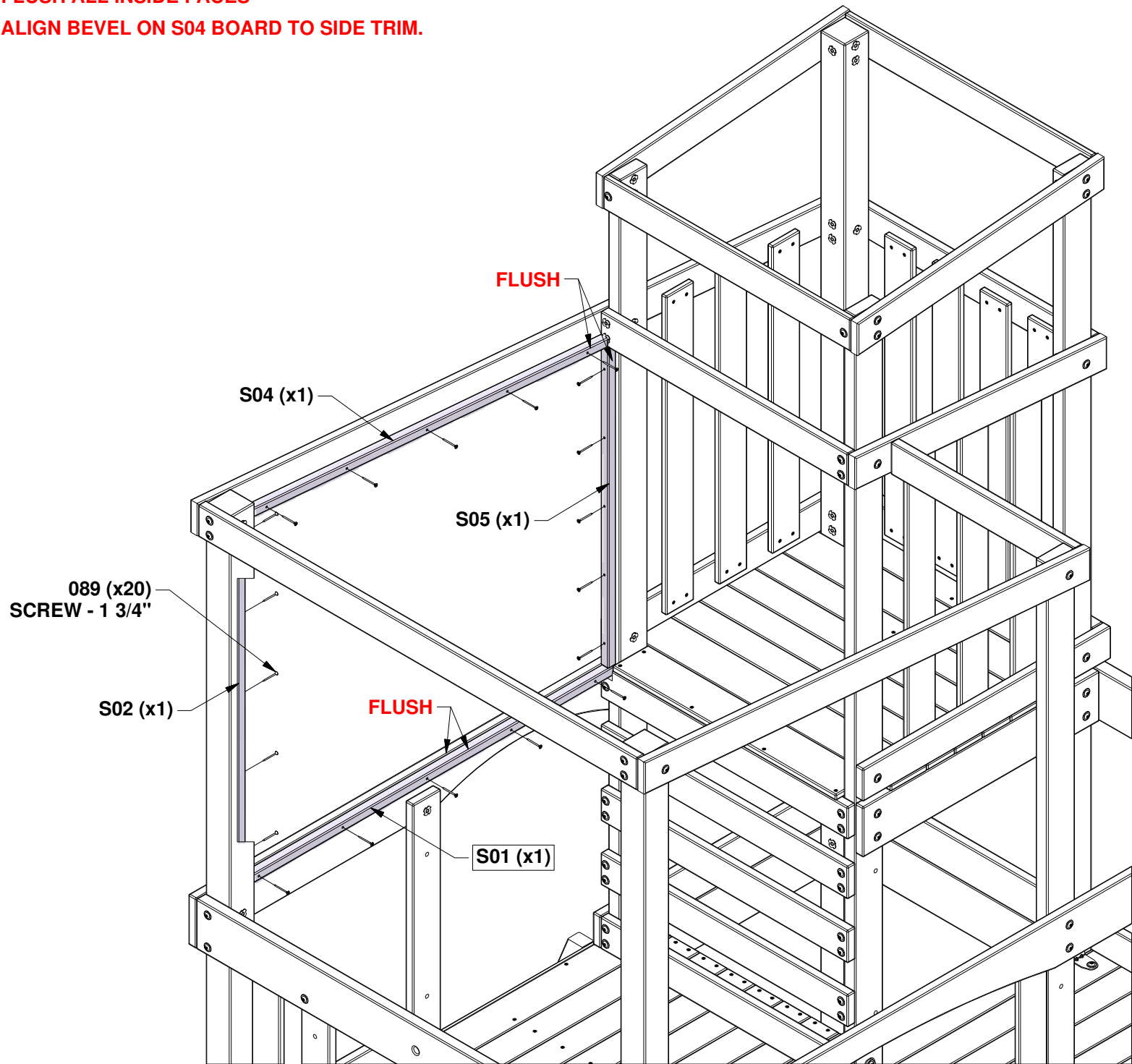
S01 TRIM - W4L22238  
(x1) 1"x1"x46 1/8" (24x24x1173)

S02 TRIM - W4L22239  
(x1) 1"x1"x38 3/4" (24x24x985)

S04 TRIM - W4L22241  
(x1) 1"x1"x44 1/2" (24x24x1131)

S05 TRIM - W4L22242  
(x1) 1"x1"x33 7/8" (24x24x862)

FLUSH ALL INSIDE FACES  
ALIGN BEVEL ON S04 BOARD TO SIDE TRIM.



# STEP 49 - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 20  | H100089     | SCREW PFH 8x1-3/4 |

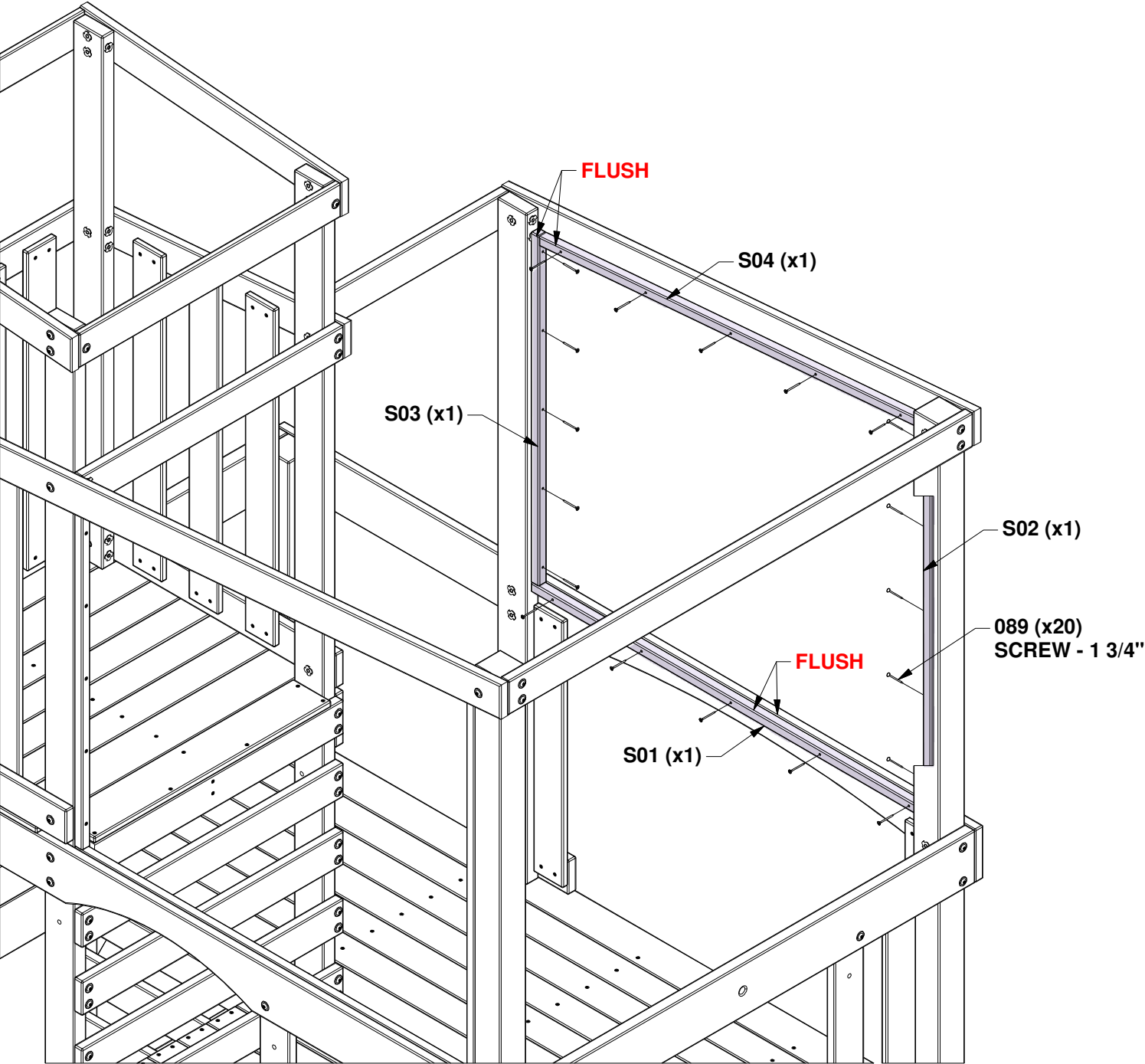
S01 TRIM - W4L22238  
(x1) 1"x1"x46 1/8" (24x24x1173)

S02 TRIM - W4L22239  
(x1) 1"x1"x38 3/4" (24x24x985)

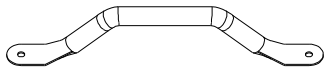
S03 TRIM - W4L22240  
(x1) 1"x1"x35" (24x24x888)

S04 TRIM - W4L22241  
(x1) 1"x1"x44 1/2" (24x24x1131)

FLUSH ALL INSIDE FACES  
ALIGN BEVEL ON S04 BOARD TO SIDE TRIM.



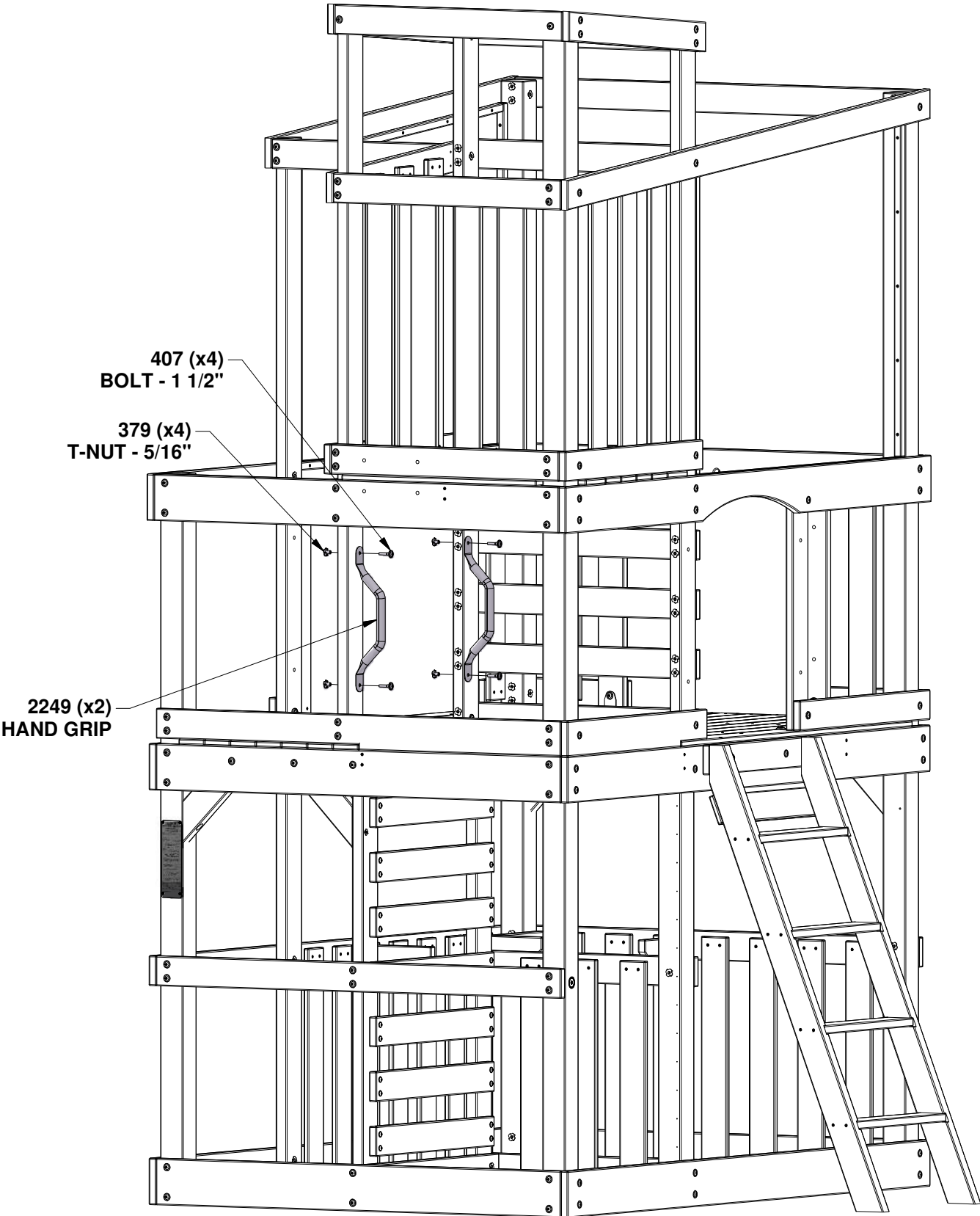
# STEP 50 - FORT ASSEMBLY



A4M02249 HAND GRIP METAL GREY 381 c/c  
(x2)

| QTY | PART NUMBER | DESCRIPTION            |
|-----|-------------|------------------------|
| 4   | H100379     | T-NUT 5/16 BLK         |
| 4   | H100407     | BOLT WH 5/16x1 1/2 BLK |

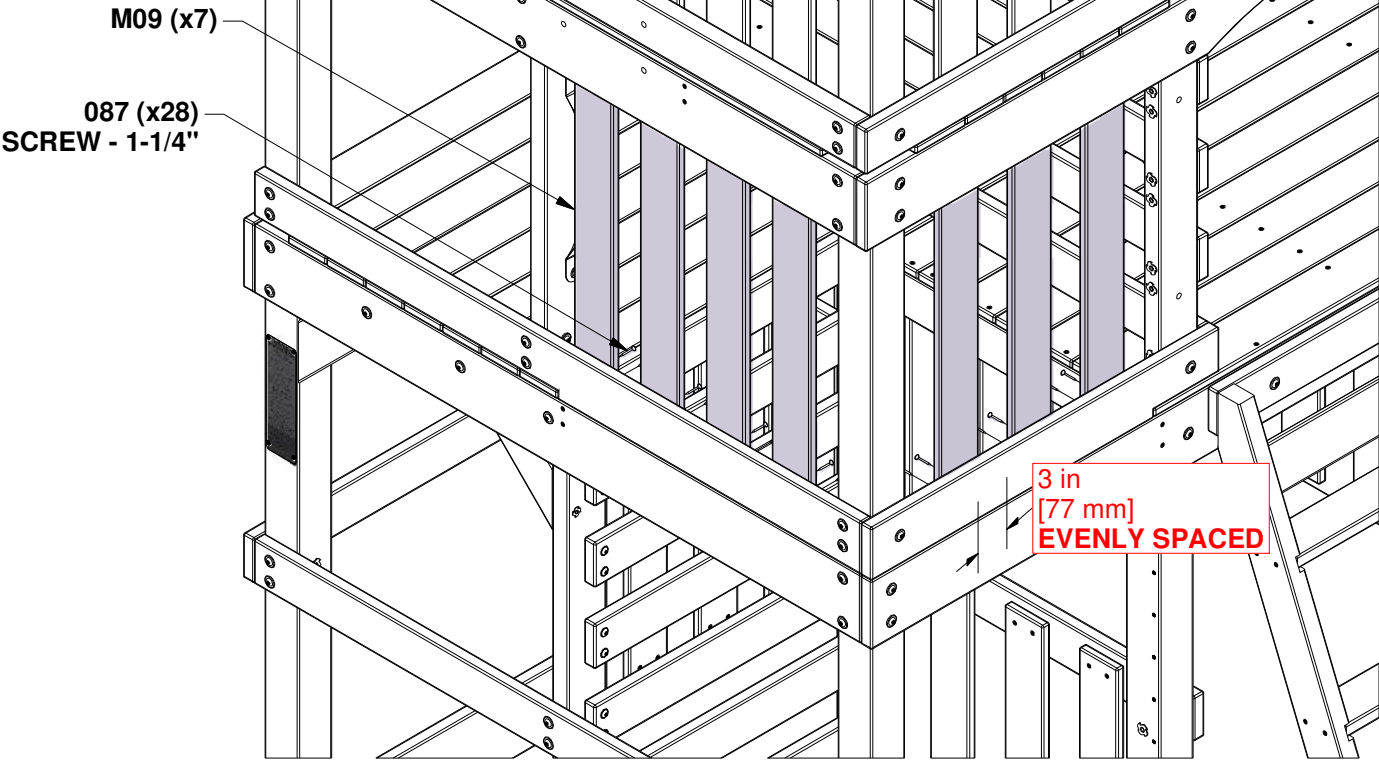
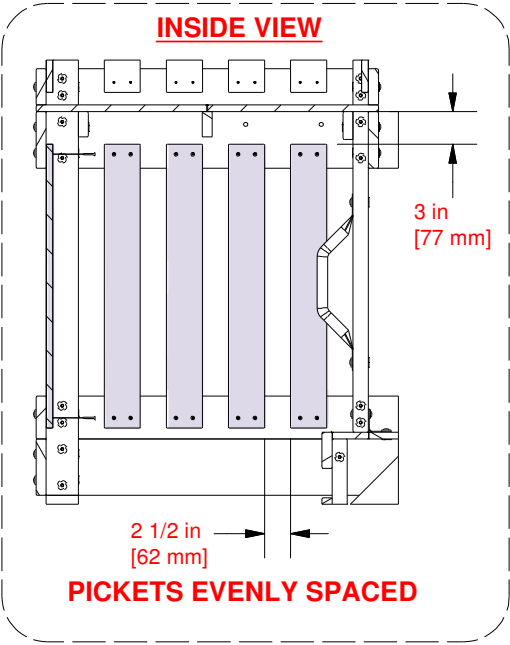
INSTALL T-NUTS IN WOOD FIRST



STEP 51 - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 28  | H100087     | SCREW PFH 8x1-1/4 |

M09 PICKET - W4L17752  
(x7) 5/8"x3 3/8"x26 5/8" (16x86x675)



STEP 52 - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 36  | H100087     | SCREW PFH 8x1-1/4 |
| 4   | H100128     | SCREW PWH 8x5/8   |



M04 WALL BOARD - W4L17747  
(x3) 5/8"x3 3/8"x46 1/2" (16x86x1182)



M05 WALL BOARD - W4L17748  
(x1) 5/8"x3 3/8"x46 1/2" (16x86x1182)



A6P01787 OVAL WINDOW  
(x1)



M06 WALL BOARD - W4L17749  
(x2) 5/8"x3 3/8"x46 1/2" (16x86x1182)

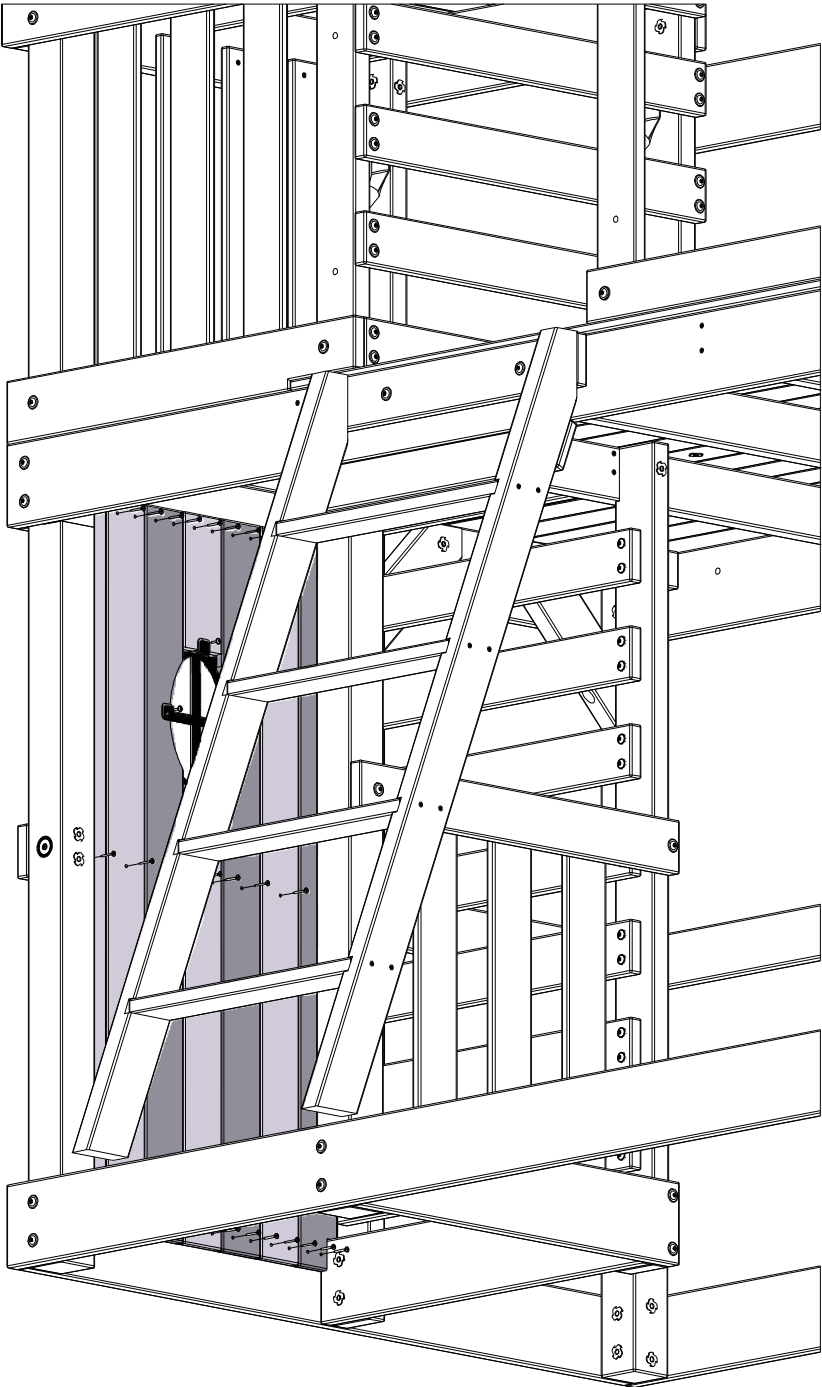
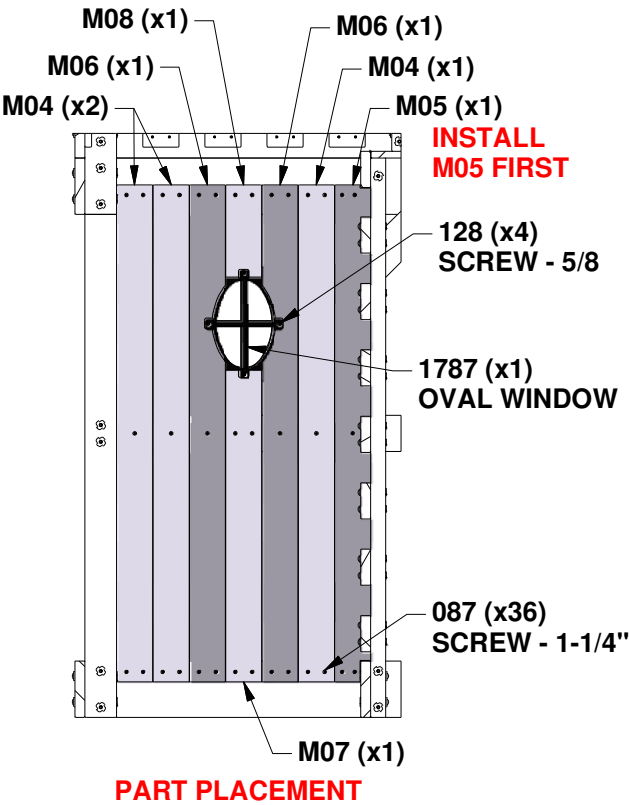


M07 WALL BOARD - W4L17750  
(x1) 5/8"x3 3/8"x29 1/4" (16x86x742)

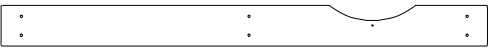


M08 WALL BOARD - W4L17751  
(x1) 5/8"x3 3/8"x8 5/8" (16x86x219)

INSIDE VIEW



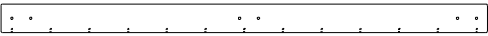
STEP 53A - FORT ASSEMBLY



M20 DOOR BOARD - W4L17988  
(x2) 5/8"x3 3/8"x40 1/2" (16x86x1030)



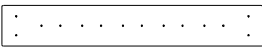
M21 DOOR BOARD - W4L17986  
(x2) 5/8"x3 3/8"x40 1/2" (16x86x1030)



J05 DOOR BOARD - W4L17987  
(x1) 1"x2 3/8"x40 1/2" (24x60x1030)



J06 DOOR BOARD - W4L17985  
(x1) 1"x2 3/8"x40 1/2" (24x60x1030)



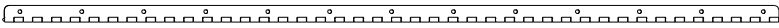
H20 DOOR RAIL - W4L17984  
(x2) 1"x3 3/8"x21 3/4" (24x86x552)



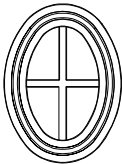
M19 DOOR BOARD - W4L17990  
(x1) 5/8"x3 3/8"x26 5/8" (16x86x676)



M18 DOOR BOARD - W4L17989  
(x1) 5/8"x3 3/8"x5 1/4" (16x86x133)

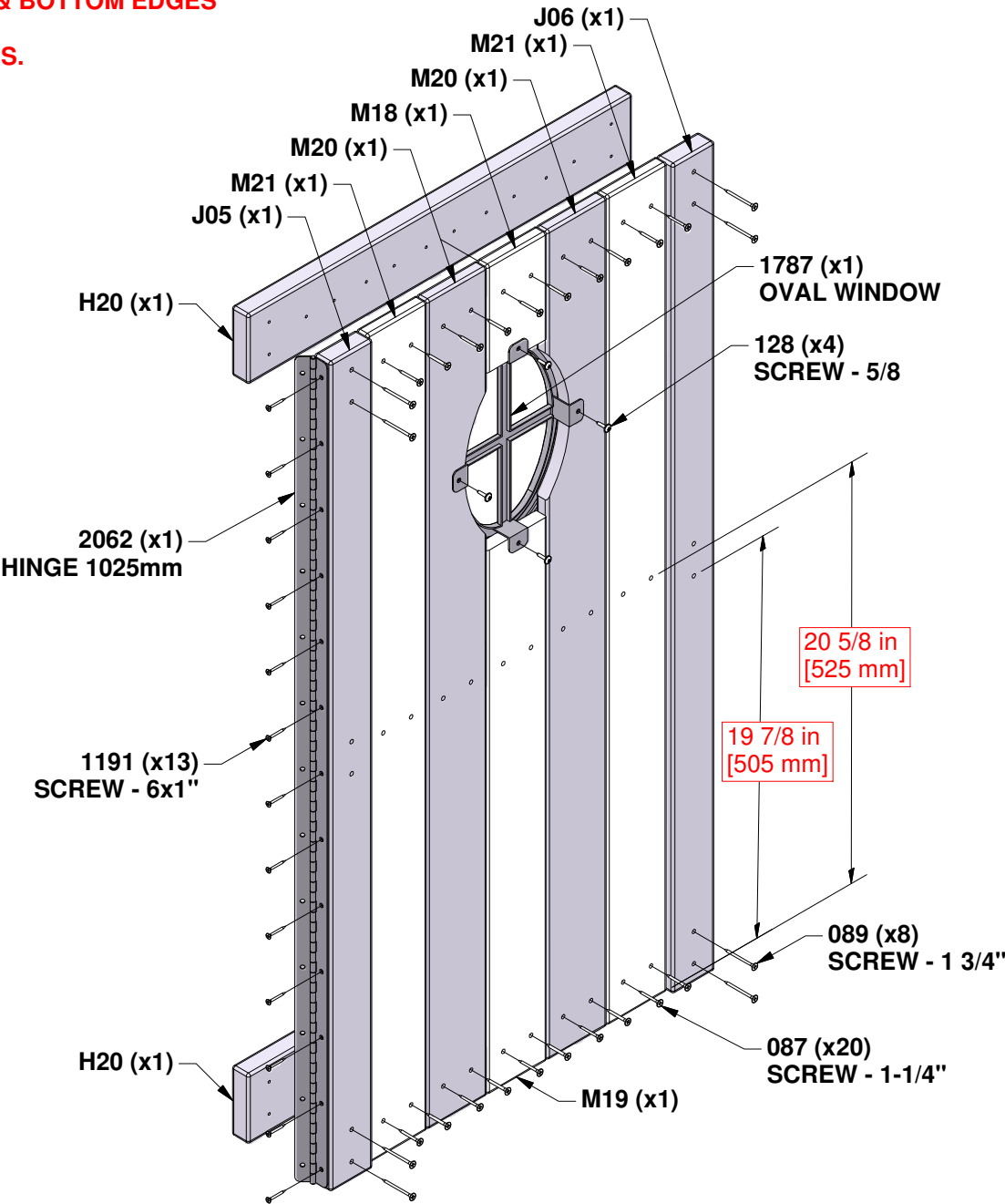


A4M02062 PIANO HINGE  
(x1)



A6P01787 OVAL WINDOW  
(x1)

NOTE:  
FLUSH TOP, SIDE, & BOTTOM EDGES  
ON H20 BOARDS.  
ALIGN PILOT HOLES.

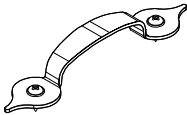


STEP 53B - FORT ASSEMBLY



H03 DOOR RAIL - W4L17764  
(x1) 1"x3 3/8"x26 1/4" (24x86x666)

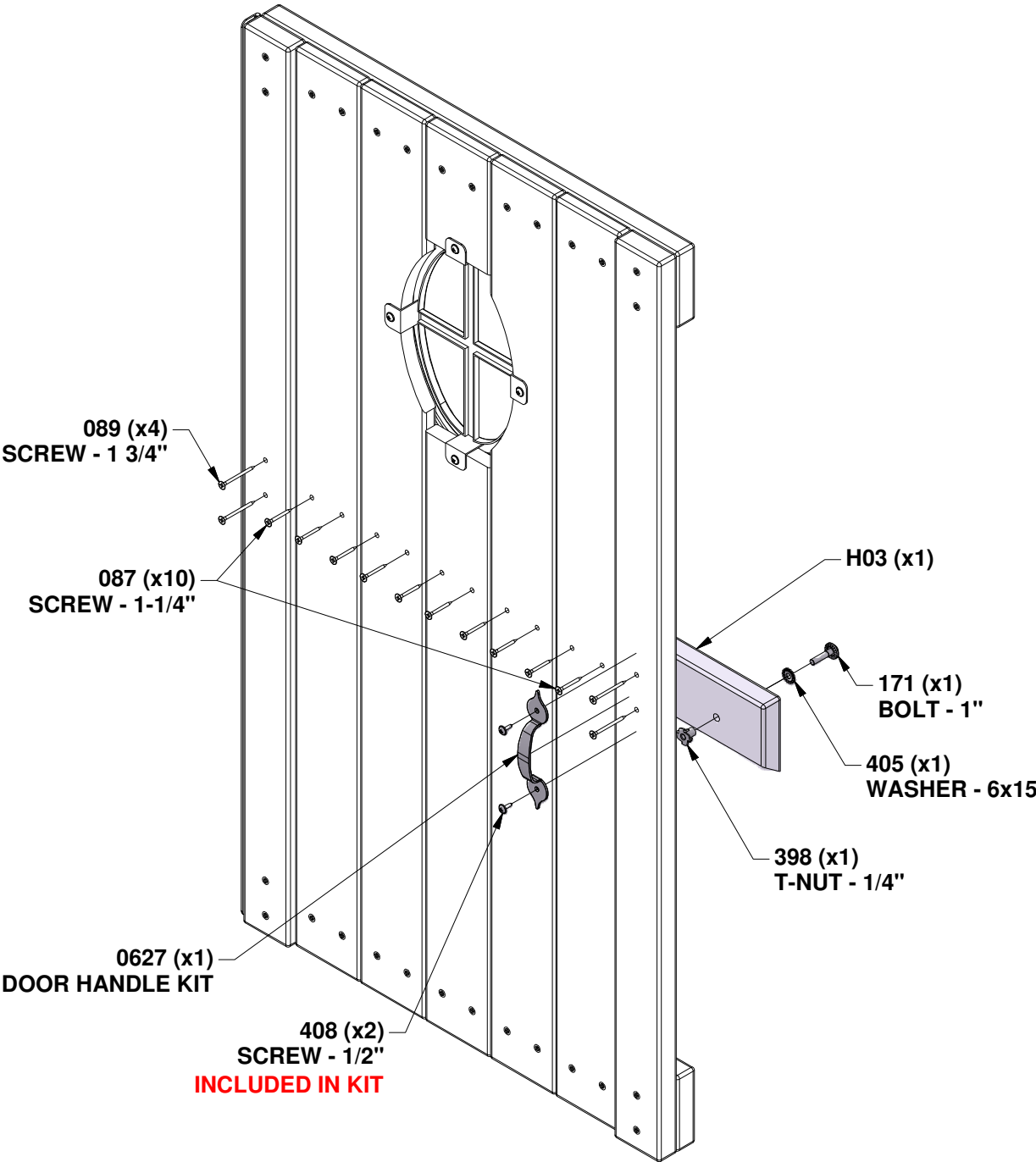
BEVEL DOWN WHEN INSTALLED



A4M00627 DOOR HANDLE KIT  
(x1)

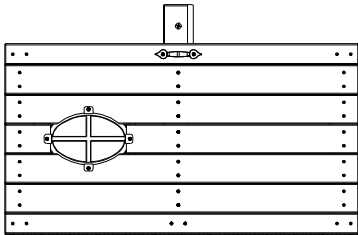
| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 10  | H100087     | SCREW PFH 8x1-1/4        |
| 4   | H100089     | SCREW PFH 8x1-3/4        |
| 1   | H100171     | BOLT WH 1/4x1 BLK        |
| 1   | H100398     | T-NUT 1/4 BLK            |
| 1   | H100405     | WASHER LOCK EXT 6x15 BLK |

INSTALL T-NUTS IN WOOD FIRST  
ALIGN PILOT HOLES ON H03.

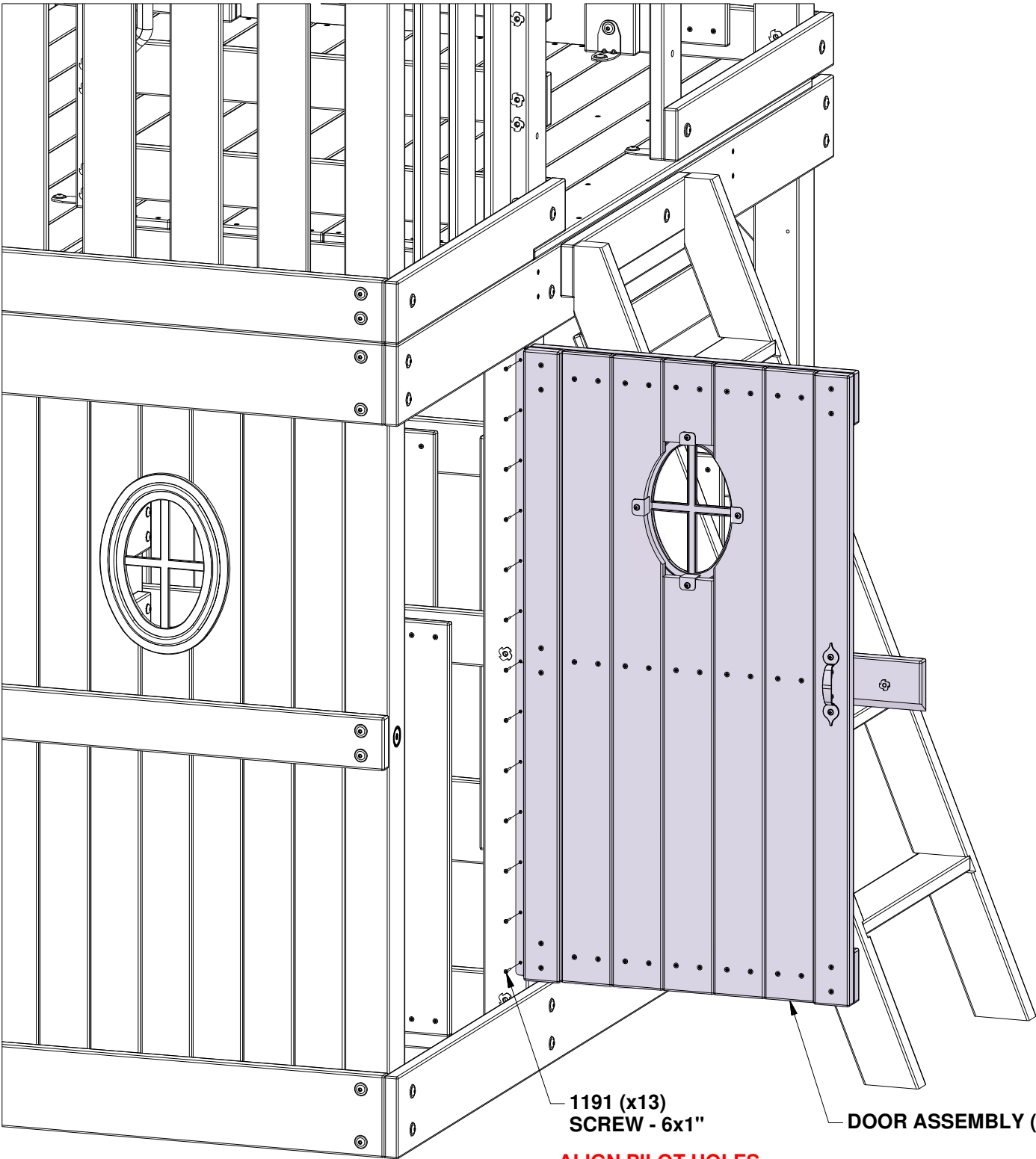


STEP 54 - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 13  | H101191     | SCREW PFH 6x1 BLK |



(x1) DOOR ASSEMBLY



1191 (x13)  
SCREW - 6x1"

DOOR ASSEMBLY (x1)

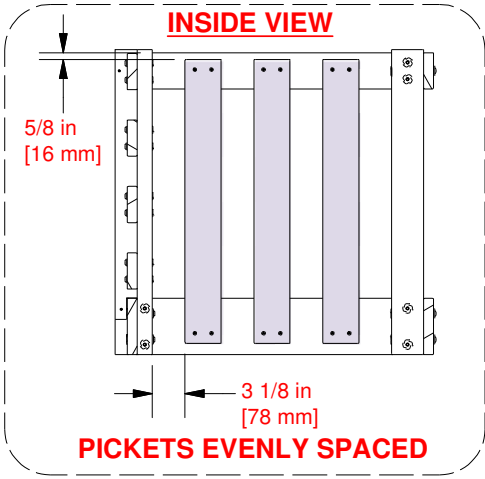
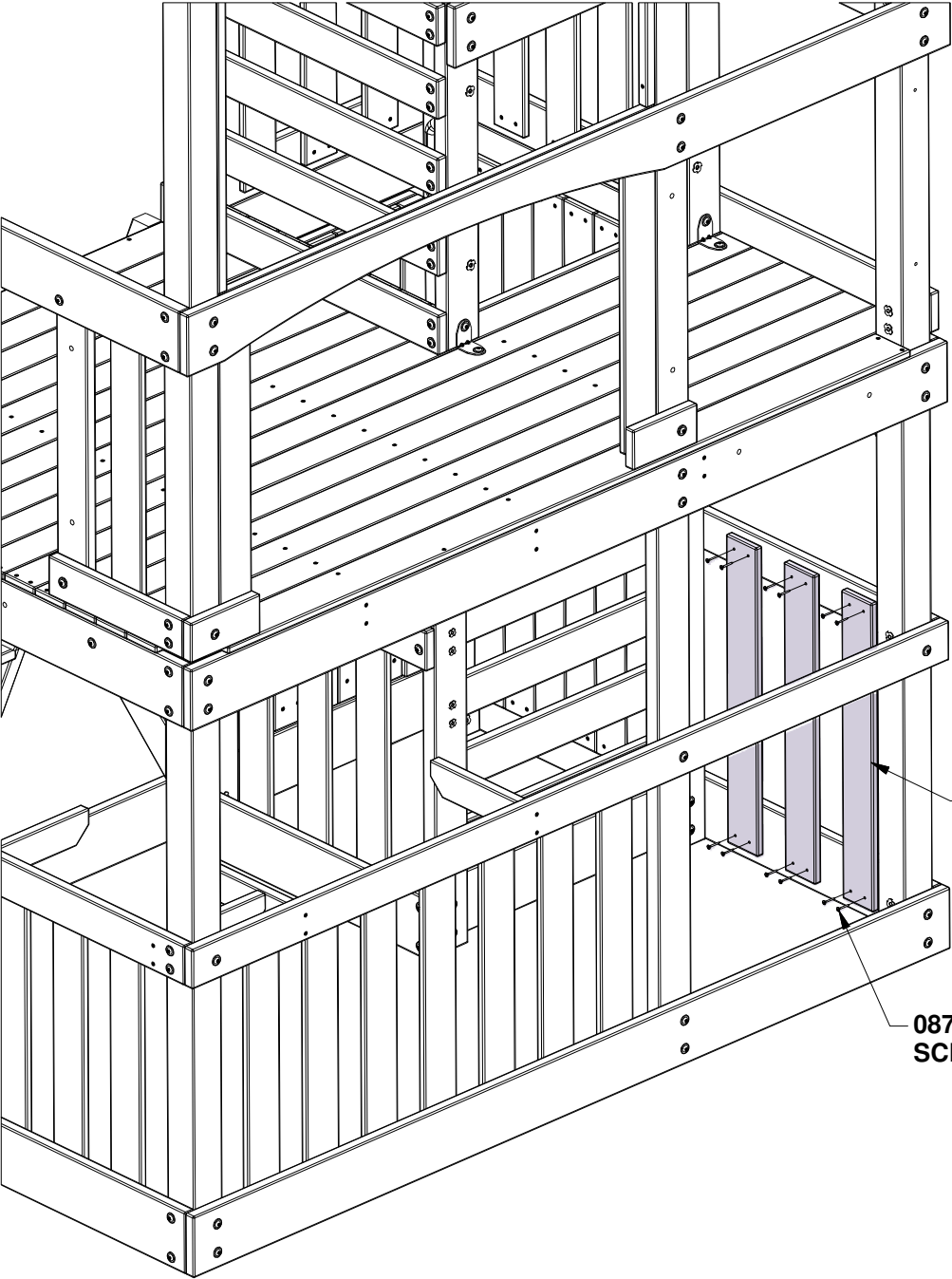
ALIGN PILOT HOLES

# STEP 55 - FORT ASSEMBLY



M09 PICKET - W4L17752  
(x3) 5/8"x3 3/8"x26 5/8" (16x86x675)

| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 12  | H100087     | SCREW PFH 8x1-1/4 |

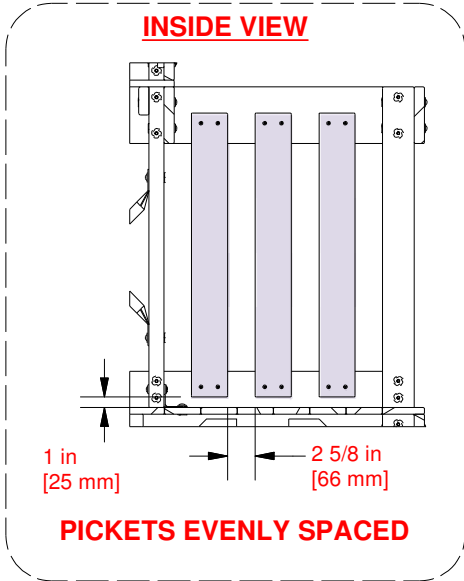
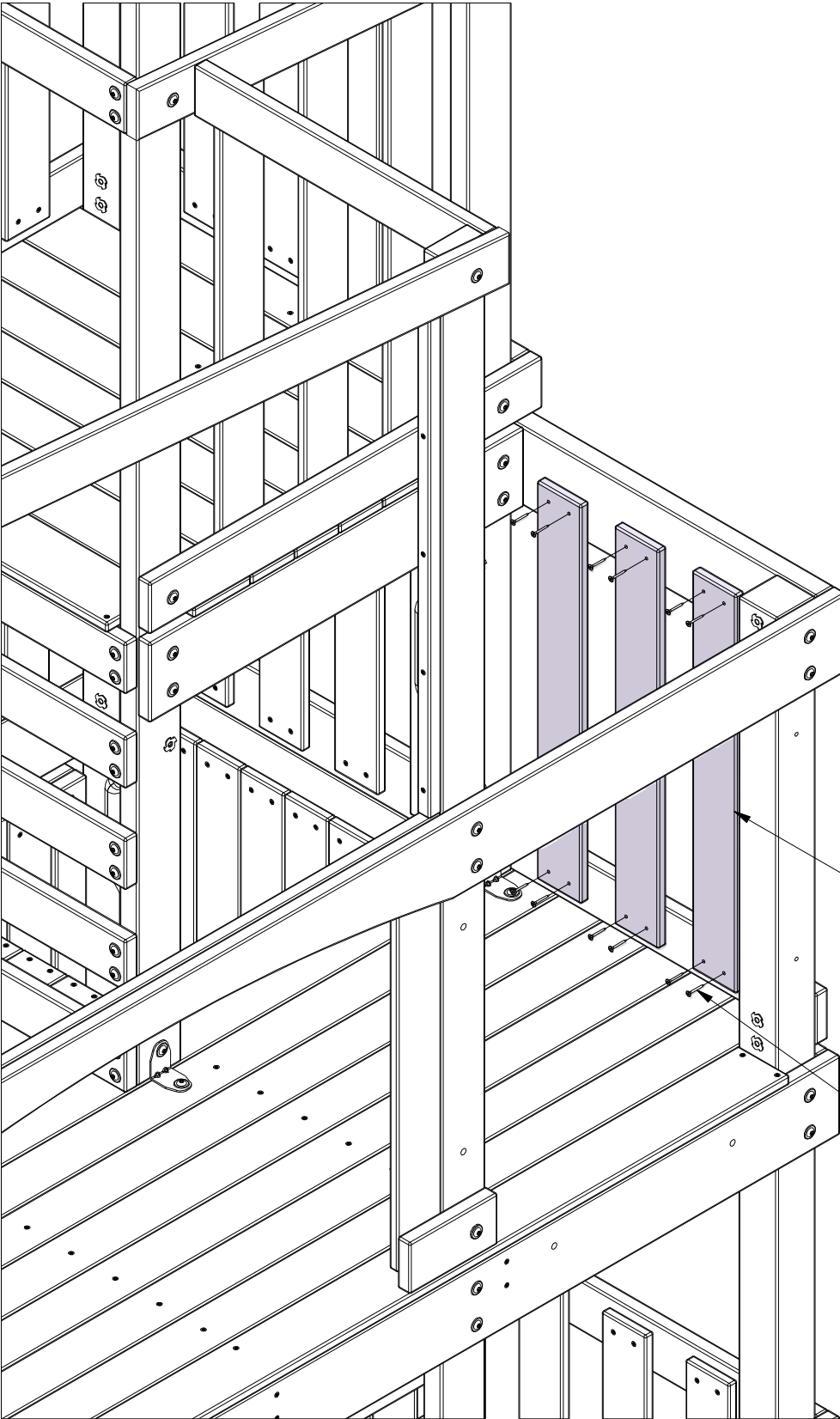


STEP 56 - FORT ASSEMBLY



M09 PICKET - W4L17752  
(x3) 5/8"x3 3/8"x26 5/8" (16x86x675)

| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 12  | H100087     | SCREW PFH 8x1-1/4 |

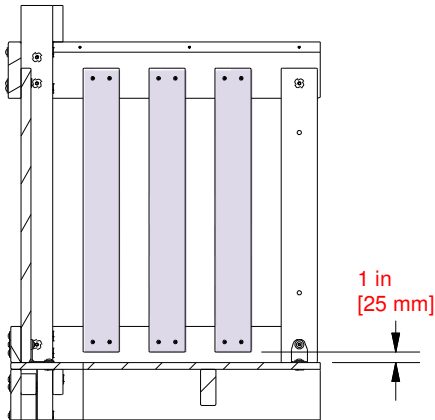


STEP 57 - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 12  | H100087     | SCREW PFH 8x1-1/4 |

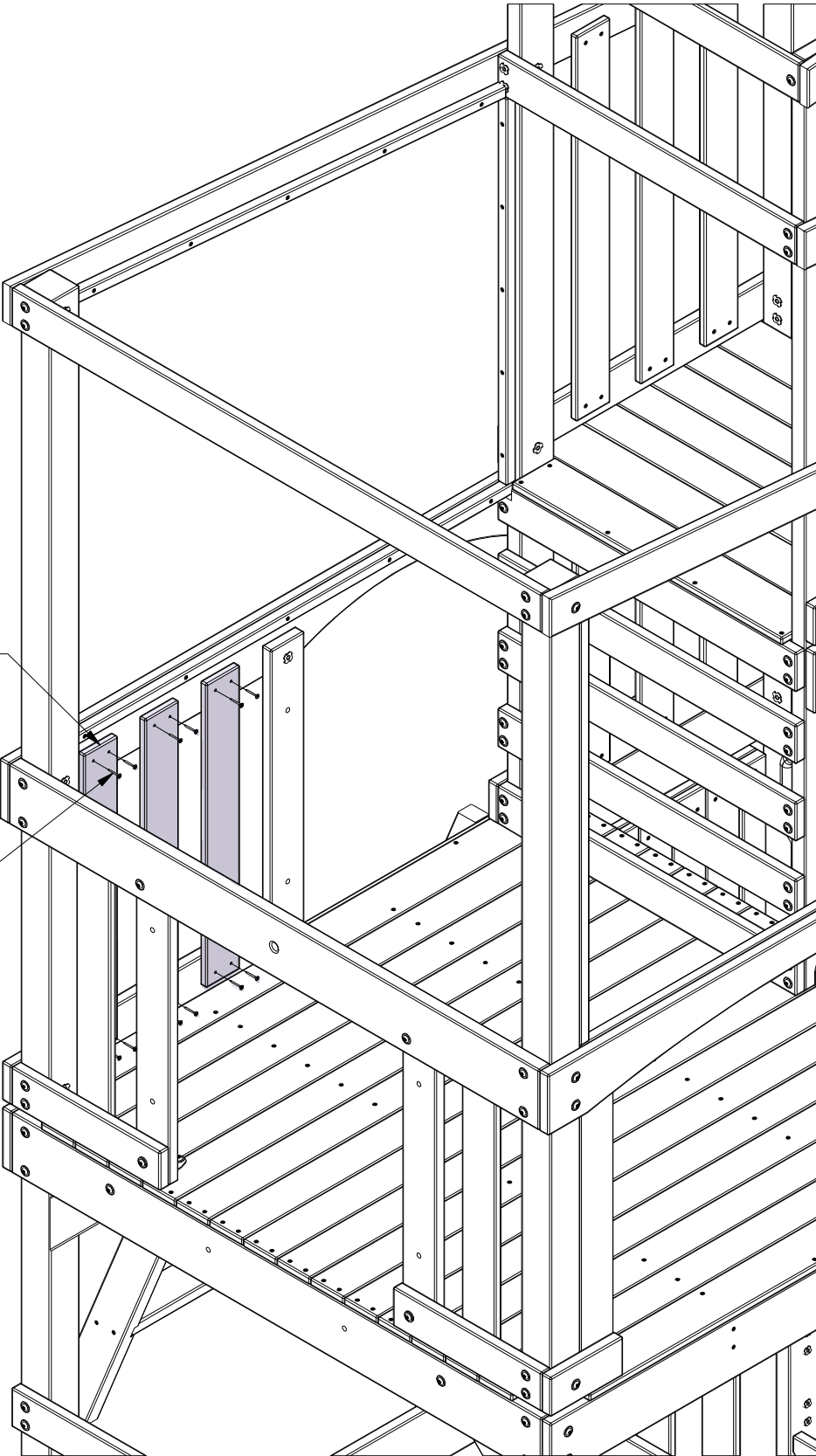
M09 PICKET - W4L17752  
(x3) 5/8"x3 3/8"x26 5/8" (16x86x675)

INSIDE VIEW



PICKETS EVENLY SPACED

M09 (x3)  
087 (x12)  
SCREW - 1-1/4"



STEP 58 - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 16  | H100087     | SCREW PFH 8x1-1/4 |



K01 TABLE TOP - W4L22249  
(x1) 5/8"x5 1/4"x26 3/4" (16x134x680)



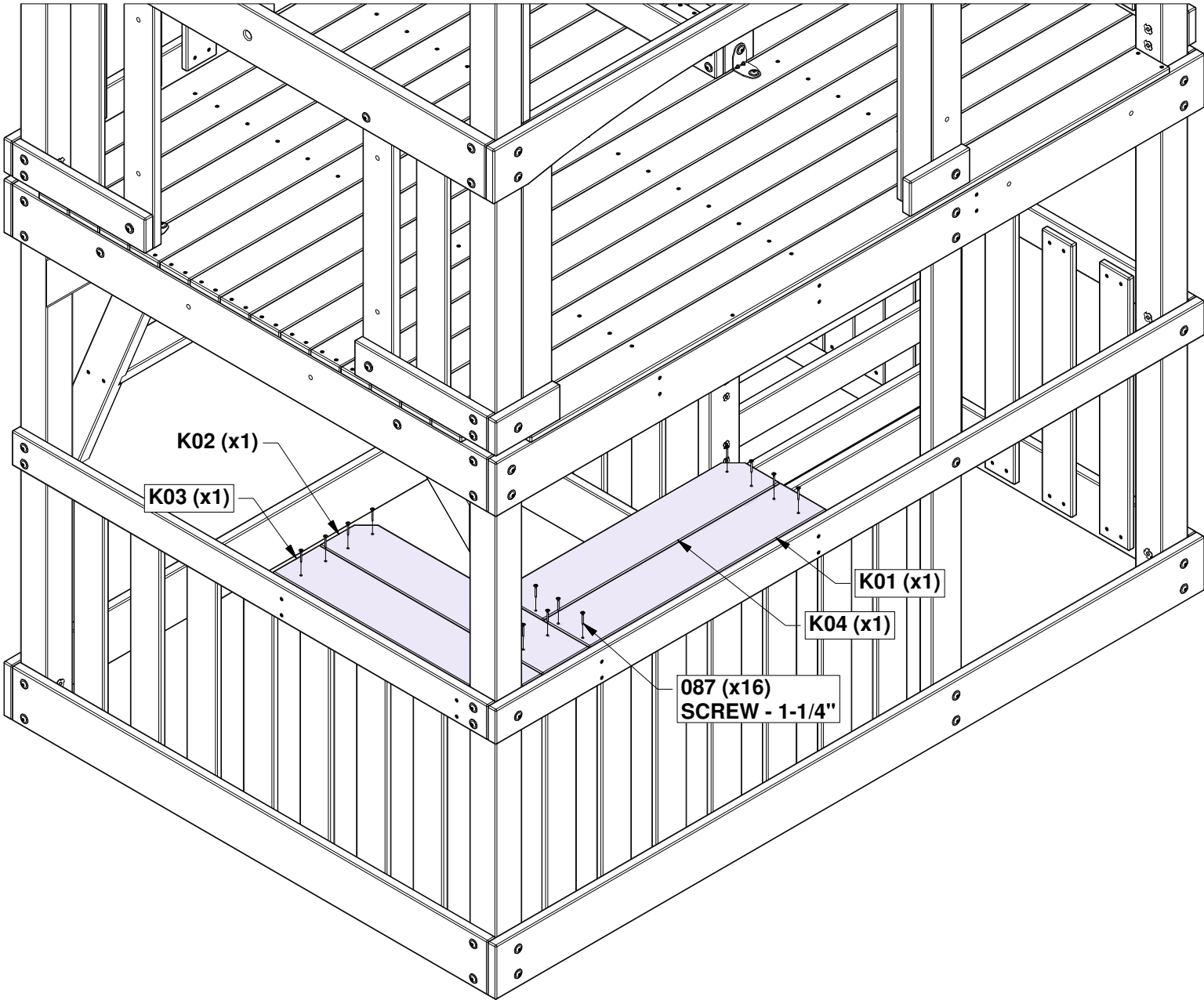
K02 TABLE TOP - W4L22247  
(x1) 5/8"x5 1/4"x25 1/4" (16x134x640)



K03 TABLE TOP - W4L22246  
(x1) 5/8"x5 1/4"x25 1/4" (16x134x640)

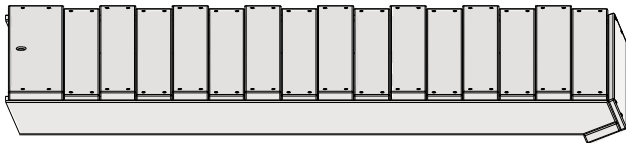


K04 TABLE TOP - W4L22250  
(x1) 5/8"x5 1/4"x26 3/4" (16x134x680)

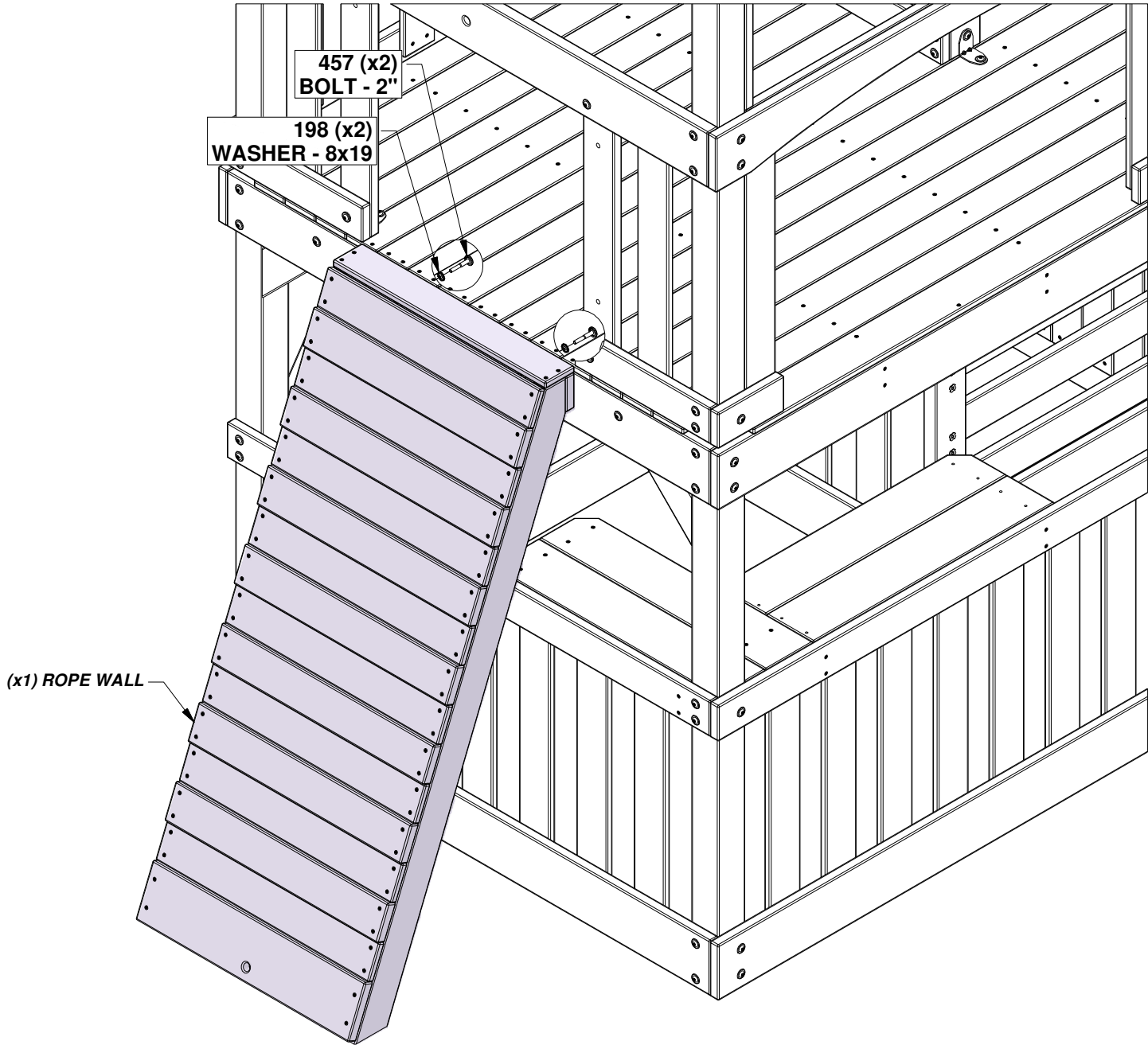


# STEP 59 - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 2   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 2   | H100457     | BOLT WH 5/16x2 BLK       |

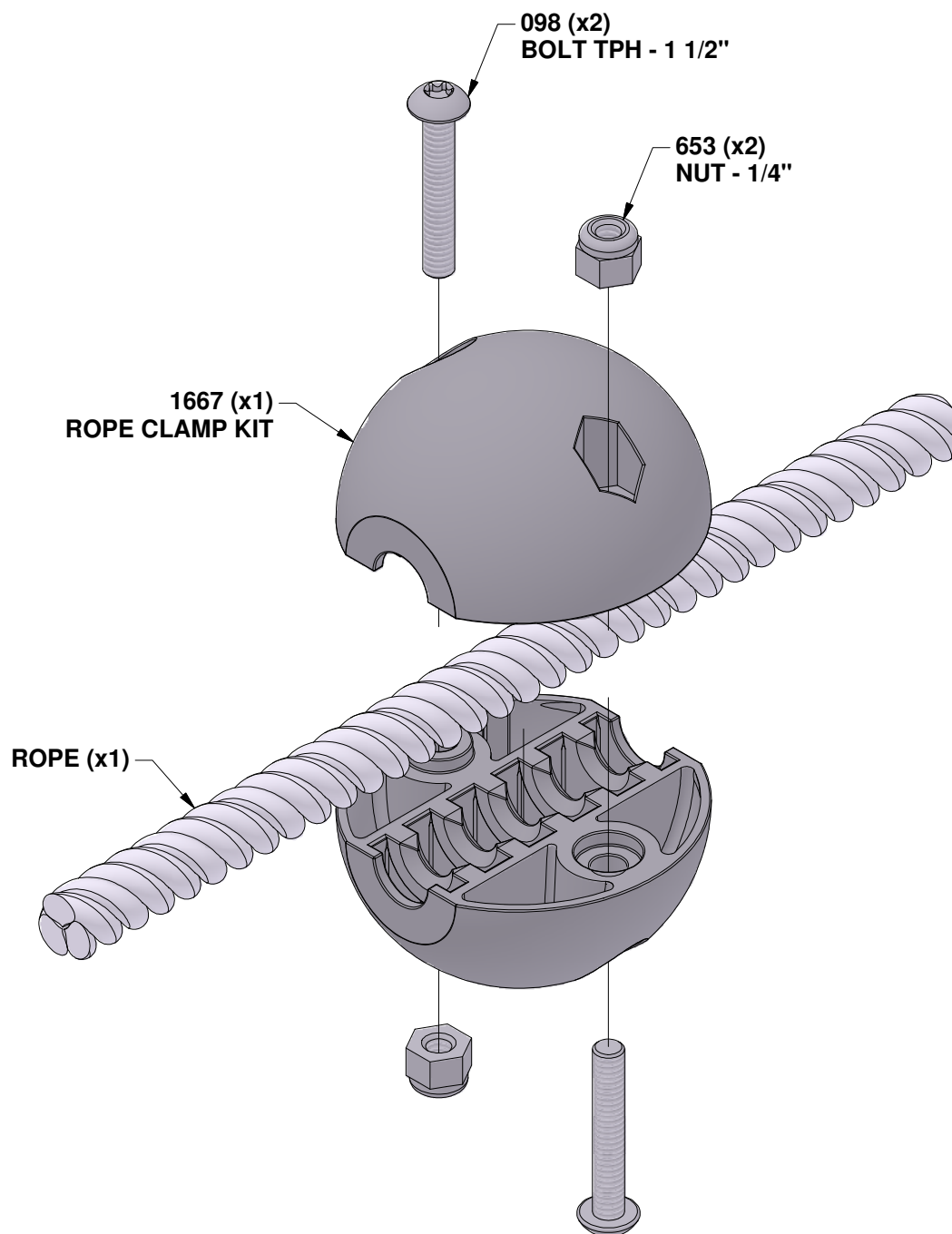


(x1) ROPE WALL



# ROPE CLAMP ASSEMBLY

ROPE CLAMP ATTACHED IN NEXT STEP.



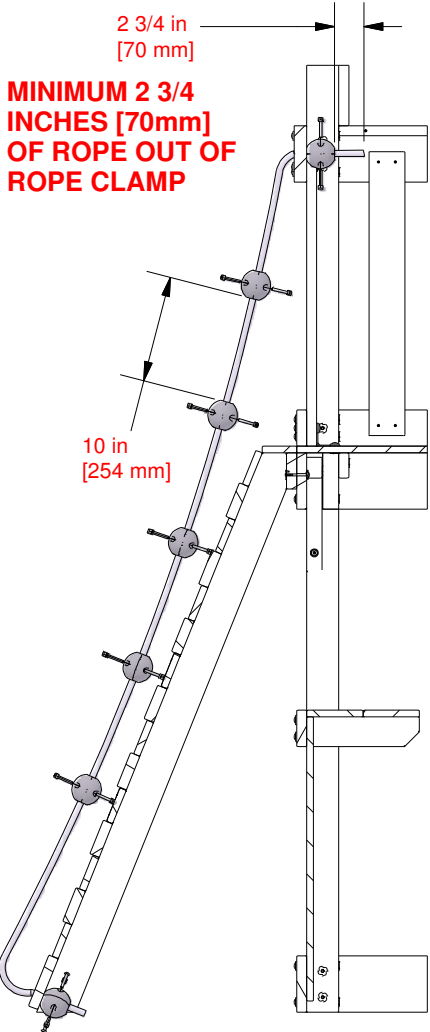
# STEP 60 - FORT ASSEMBLY

A6P01668 ROPE 15 mm x 2480 mm  
(x1)



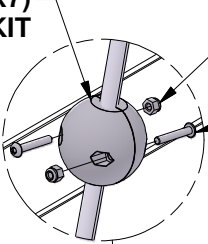
A6P01667 ROPE CLAMP KIT  
(x7)

## INSIDE VIEW



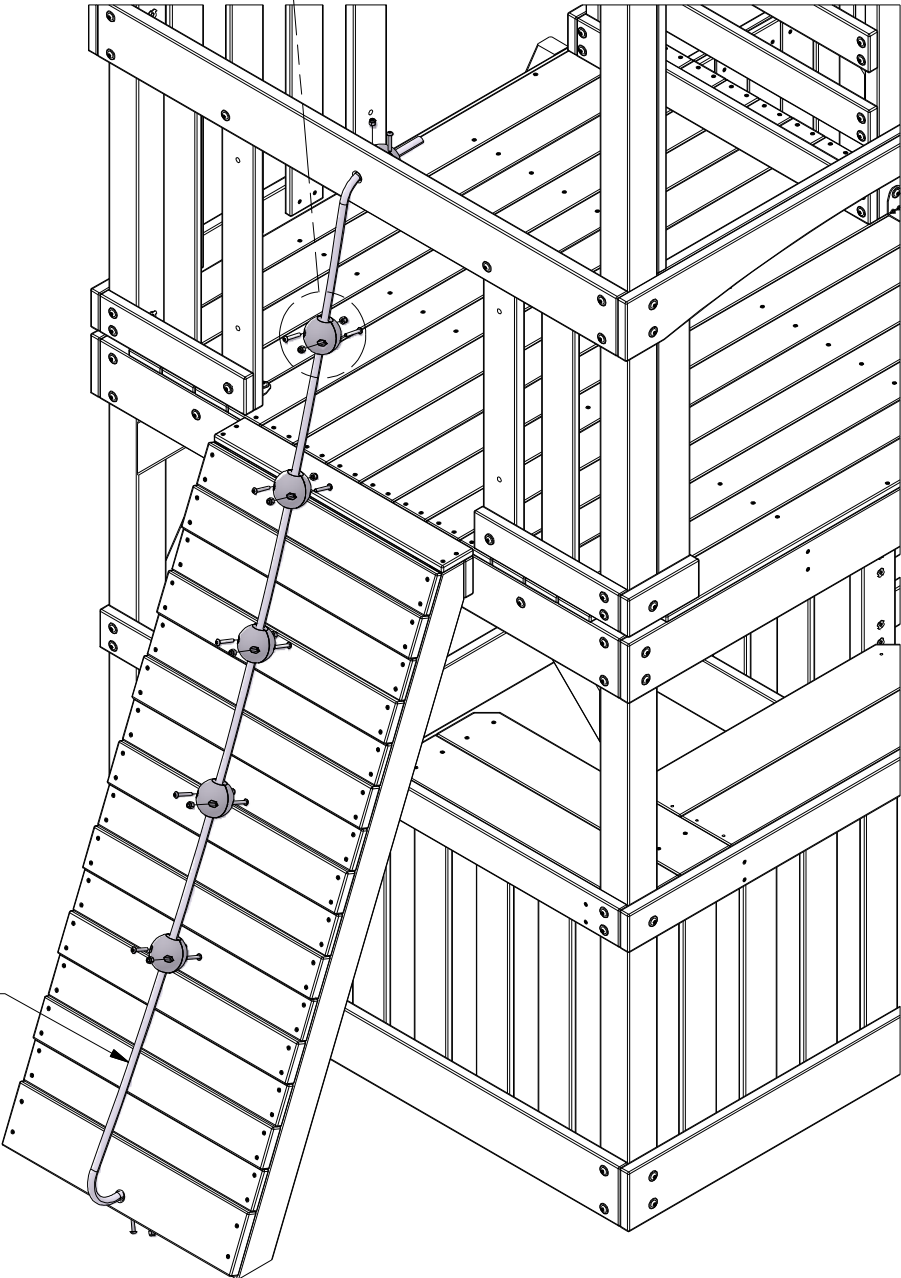
CLAMPS EVENLY SPACED

1667 (x7)  
ROPE CLAMP KIT



653 (x14)  
NUT - 1/4"  
**INCLUDED IN KIT**  
098 (x14)  
BOLT TPH - 1 1/2"

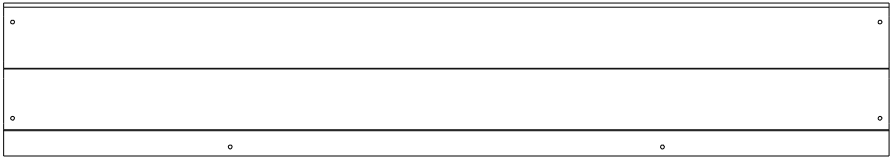
1668 (x1)  
ROPE 15 mm x 2480 mm



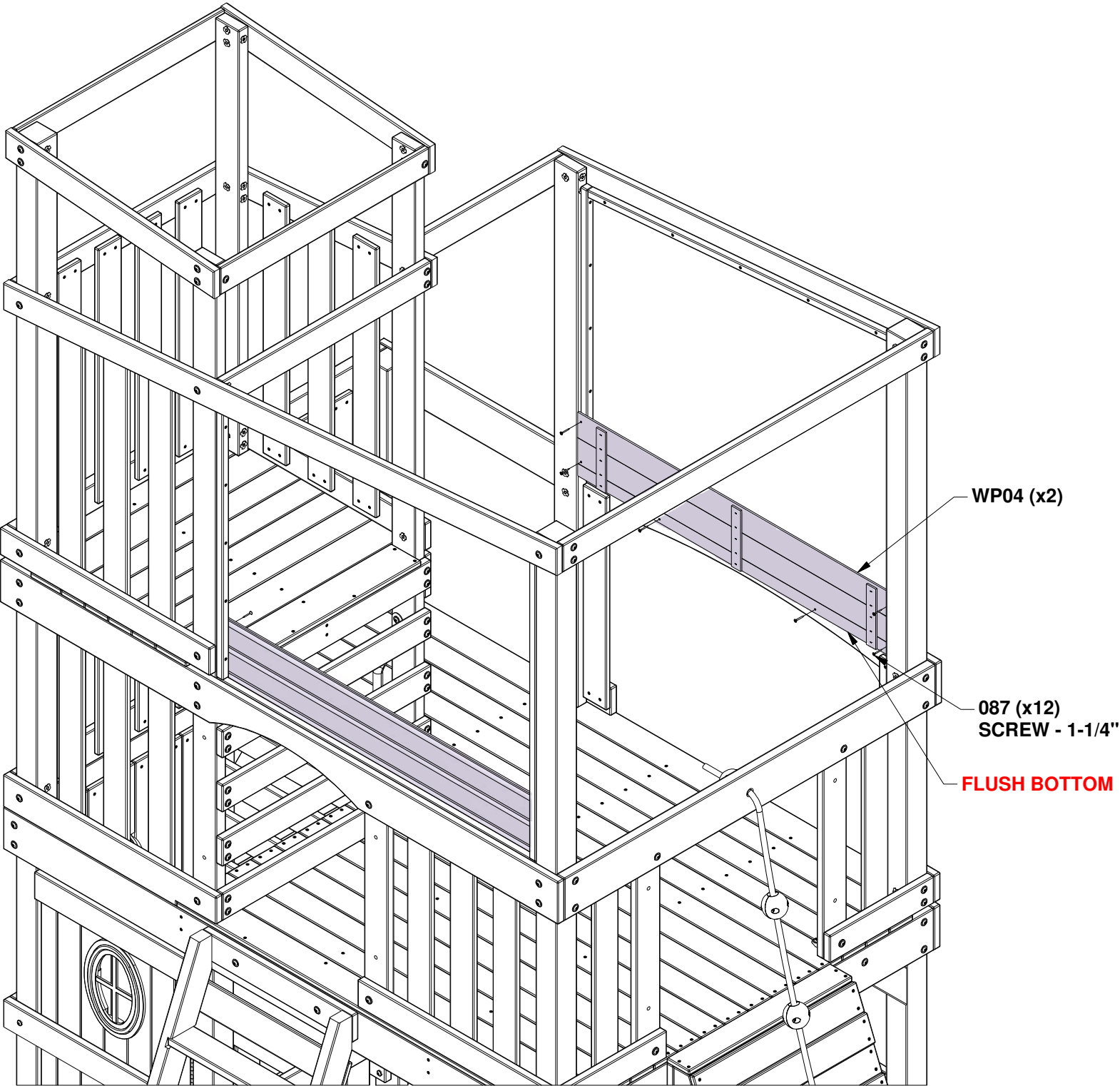
# STEP 61 - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 12  | H100087     | SCREW PFH 8x1-1/4 |

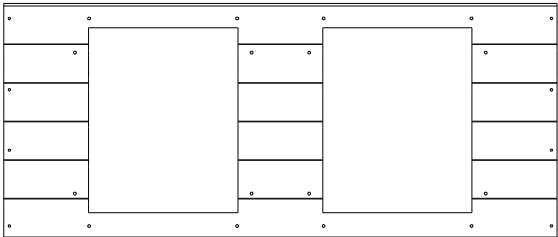
THIS EDGE UP WHEN INSTALLED



WP04 WALL PANEL - W2A05014  
(x2) 5/8"x7 15/16"x46 1/8" (16x202x1172)

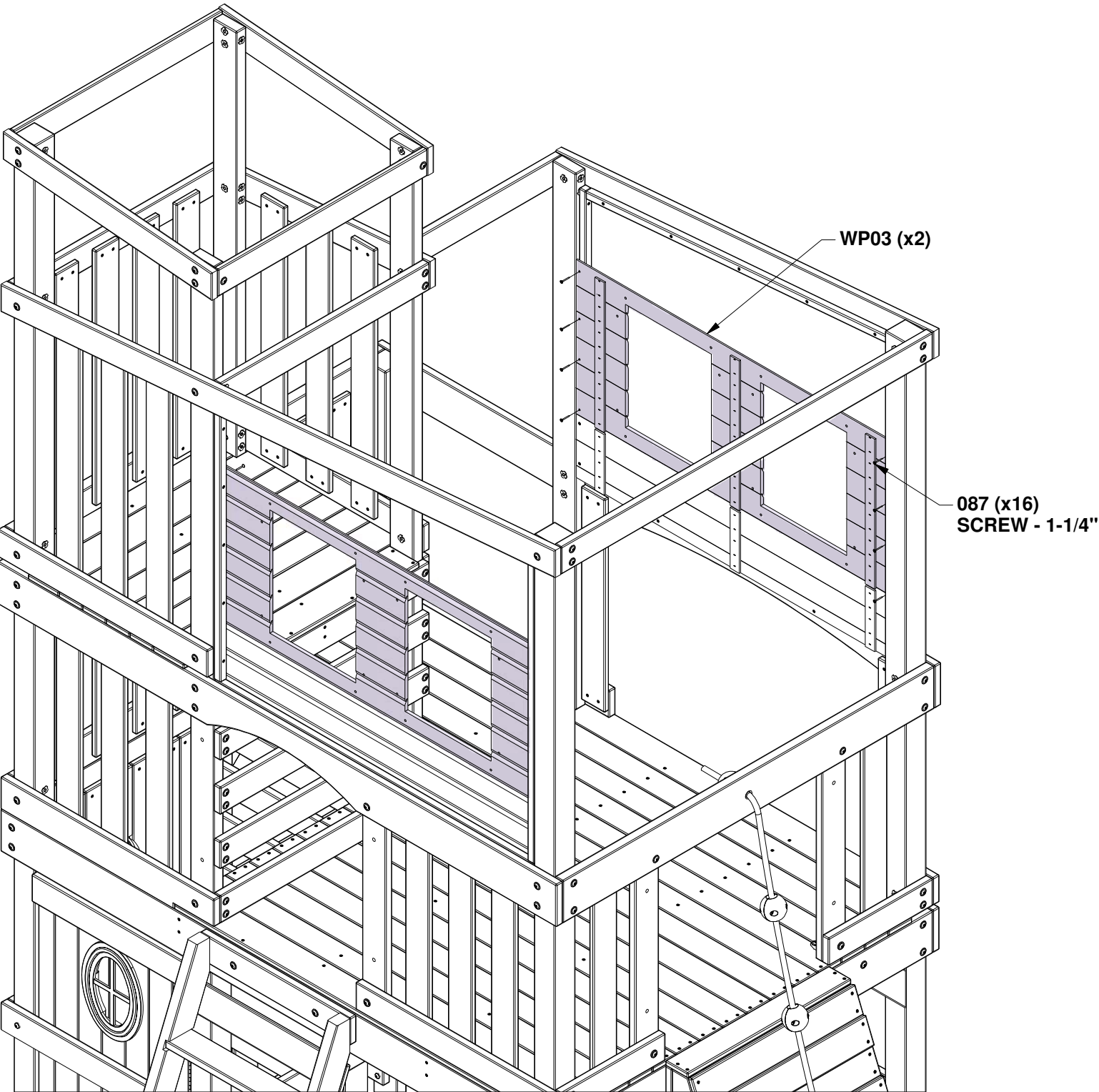


# STEP 62 - FORT ASSEMBLY



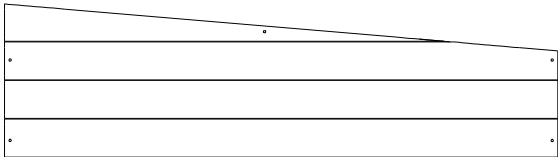
**WP03 WALL PANEL - W2A05015**  
**(x2) 5/8"x19 7/16"x46 1/8" (16x494x1172)**

| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 16  | H100087     | SCREW PFH 8x1-1/4 |

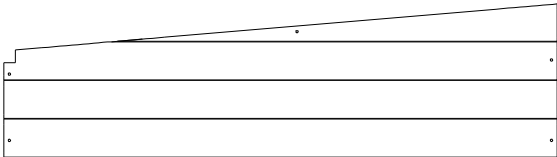


STEP 63 - FORT ASSEMBLY

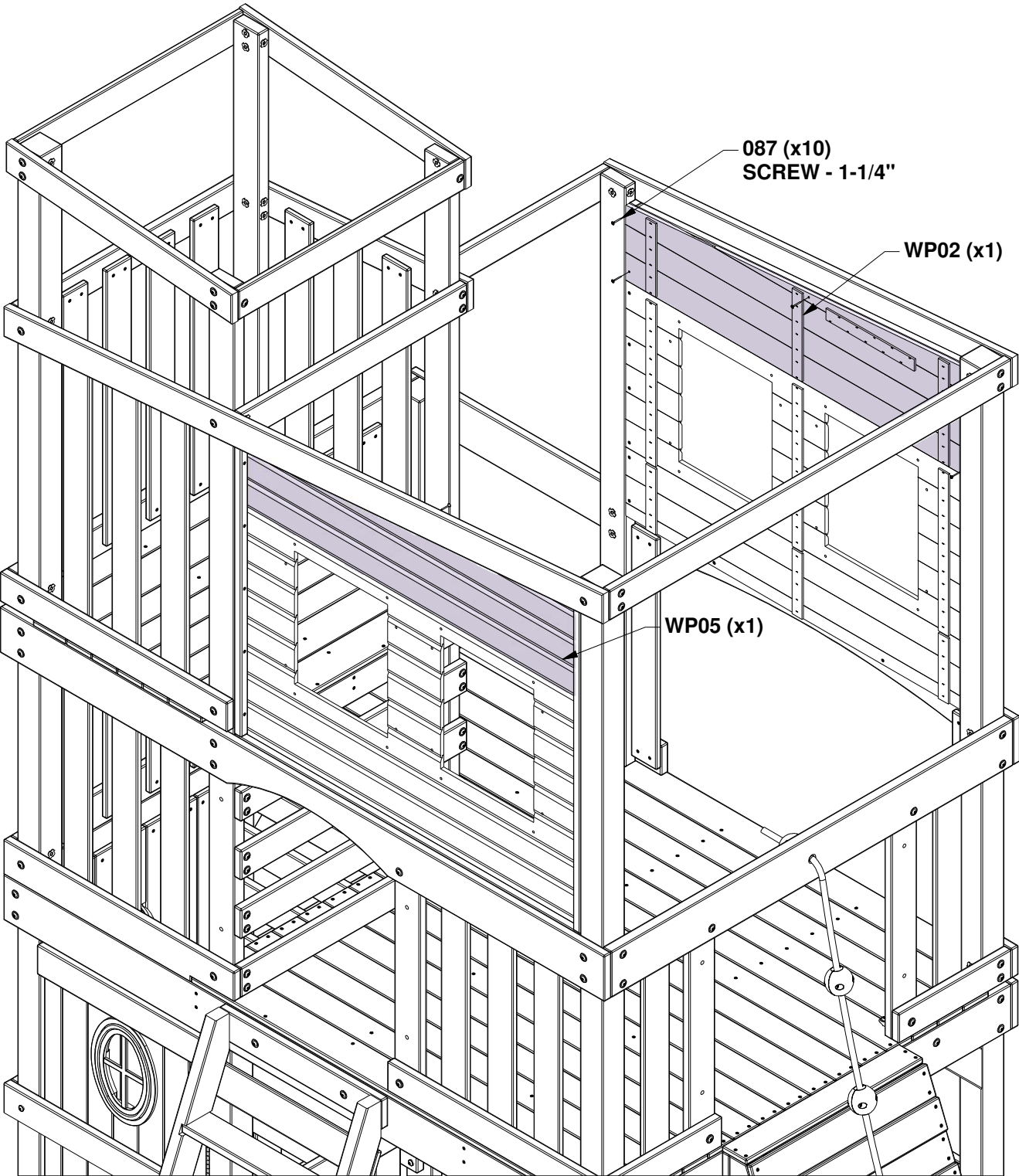
| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 10  | H100087     | SCREW PFH 8x1-1/4 |



WP02 WALL PANEL - W2A05012  
(x1) 5/8"x12 3/4"x46 1/8" (16x324x1172)



WP05 WALL PANEL - W2A05016  
(x1) 5/8"x12 3/4"x46 1/8" (16x324x1172)



# STEP 64 - FORT ASSEMBLY

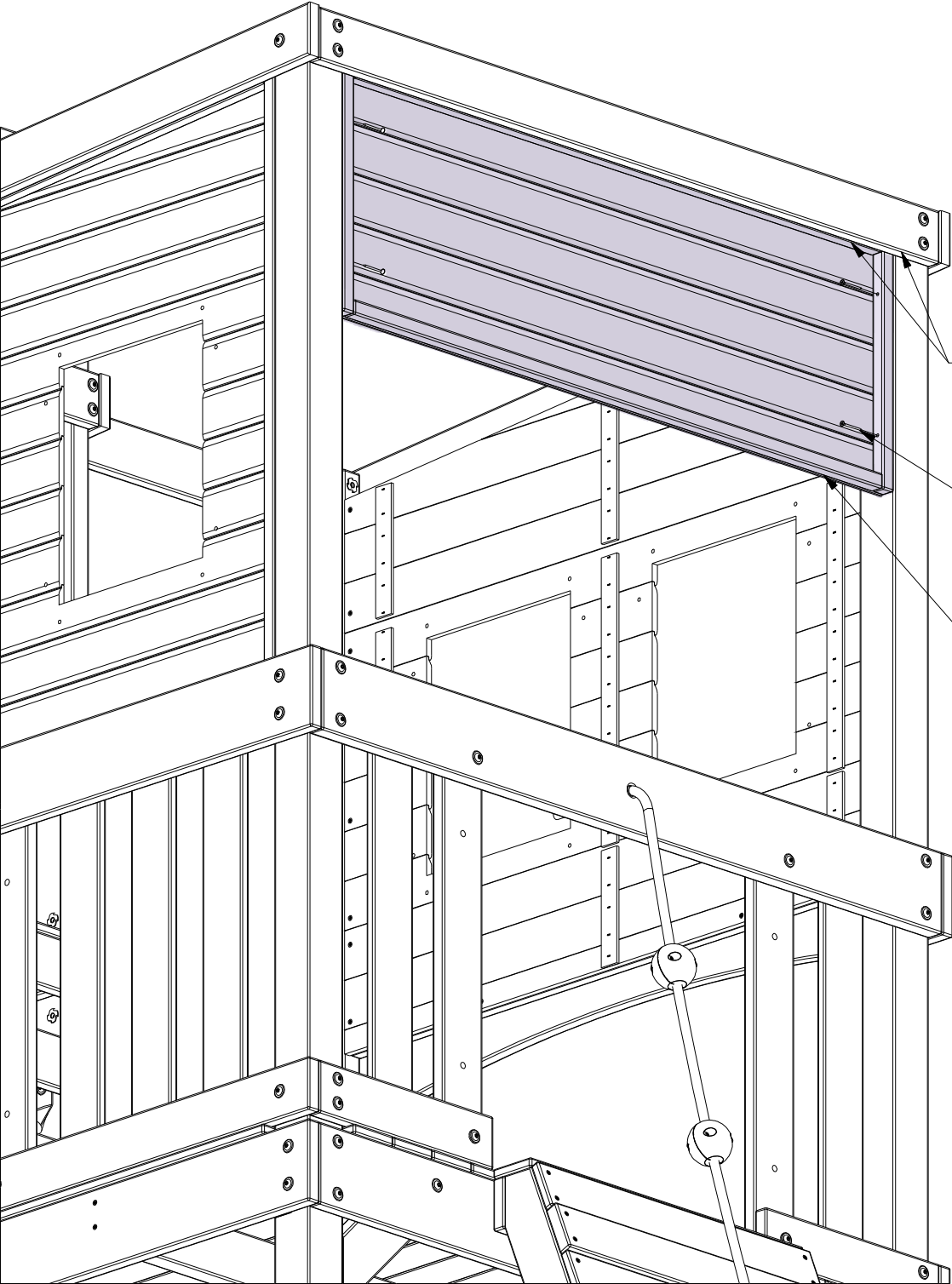
| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 4   | H100089     | SCREW PFH 8x1-3/4 |



WP01 WALL PANEL - W2A05013  
(x1) 1 3/8"x16 1/4"x47 5/8" (35x412x1210)



GROOVE DOWNWARD WHEN INSTALLED



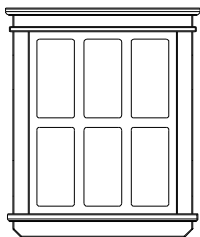
FLUSH

089 (x4)  
SCREW - 1 3/4"

WP01 (x1)

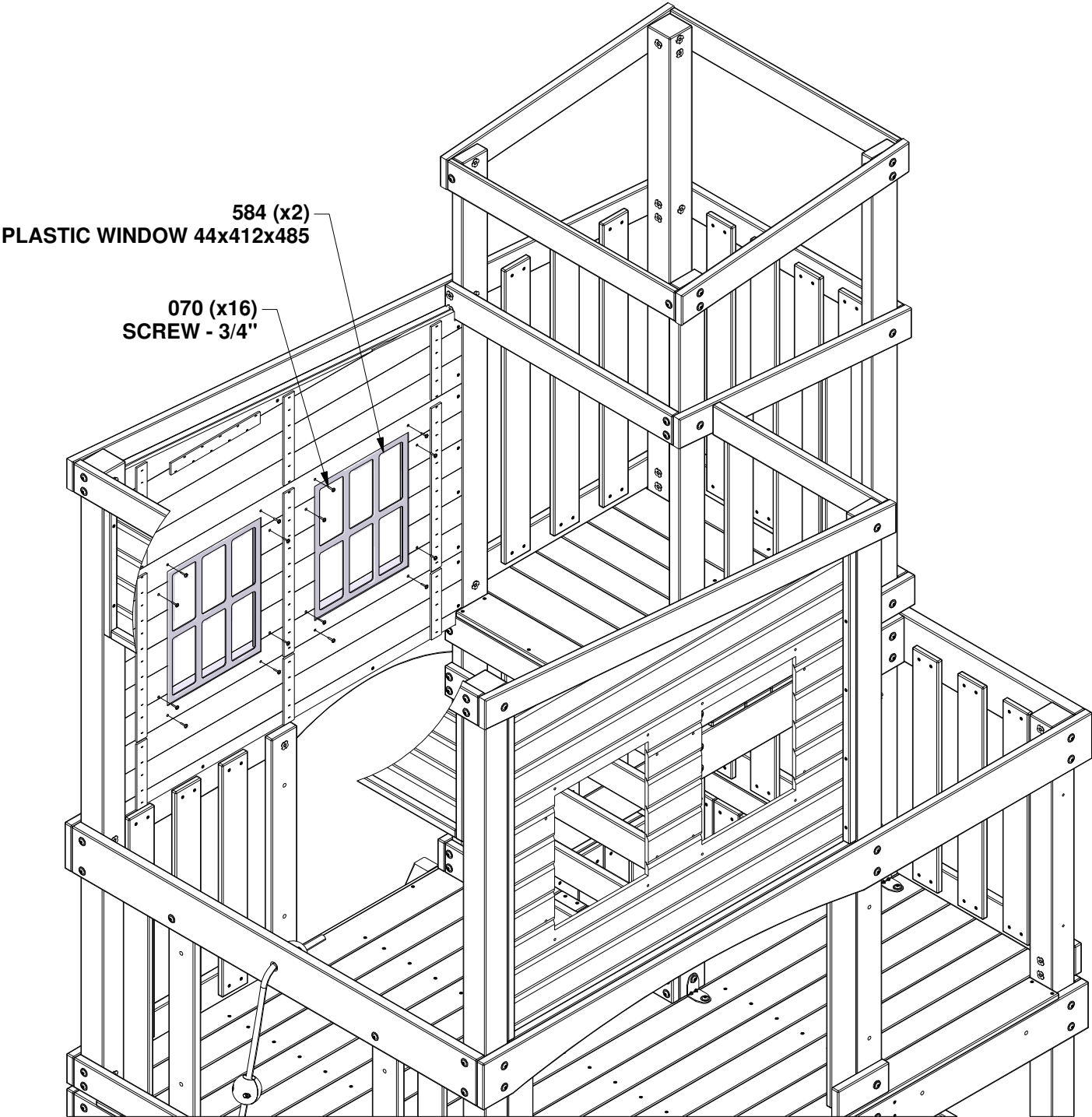
# STEP 65 - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION     |
|-----|-------------|-----------------|
| 16  | H100070     | SCREW PWH 8x3/4 |



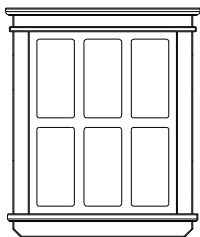
A6P00584 PLASTIC WINDOW 44x412x485  
(x2)

## ALIGN PILOT HOLES



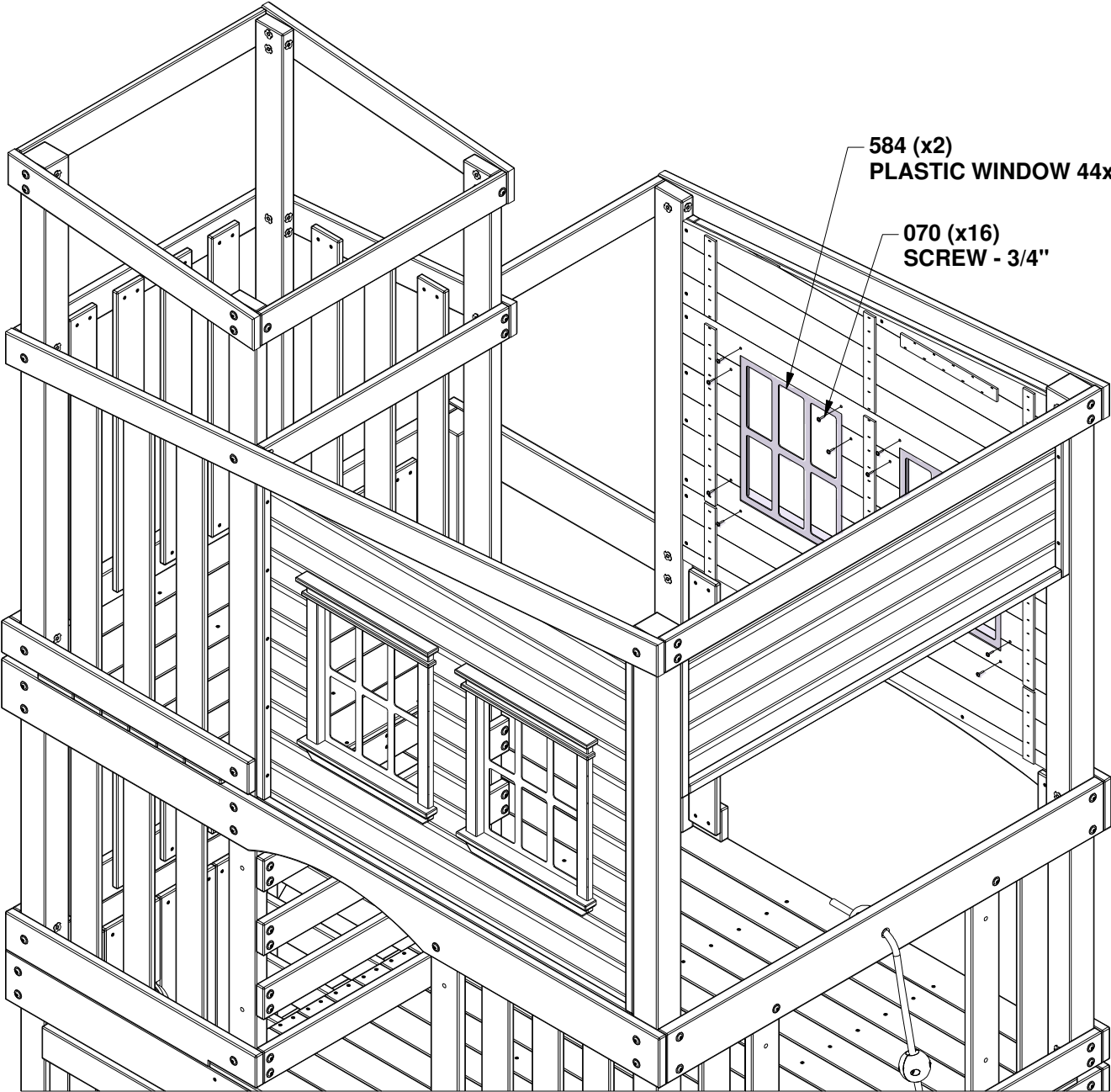
# STEP 66 - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION     |
|-----|-------------|-----------------|
| 16  | H100070     | SCREW PWH 8x3/4 |

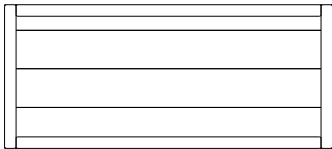


A6P00584 PLASTIC WINDOW 44x412x485  
(x2)

## ALIGN PILOT HOLES

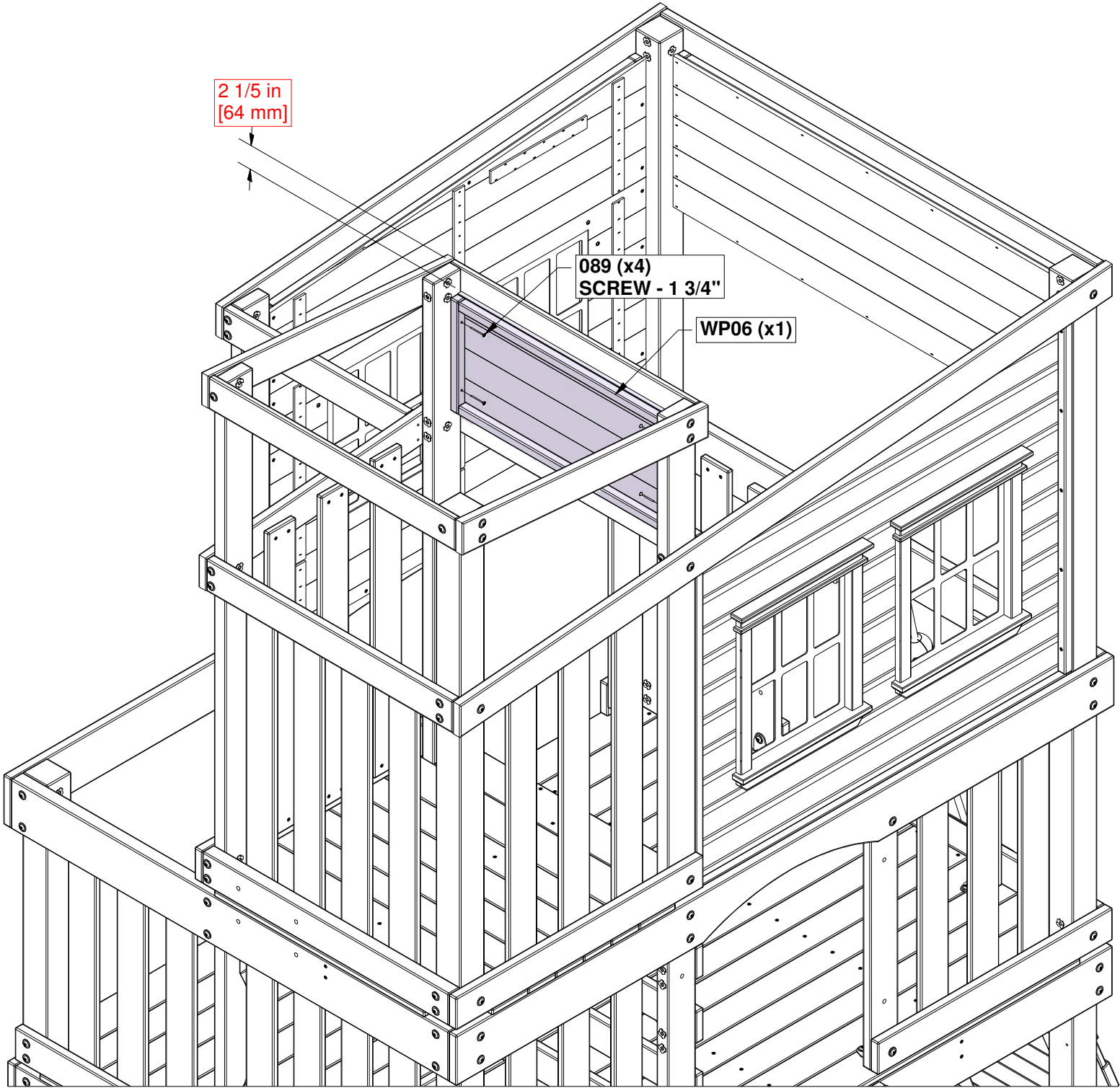


# STEP 67 - FORT ASSEMBLY



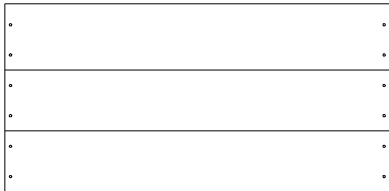
**WP06 WALL PANEL - W2A05020**  
(x1) 1 3/8"x11 15/16"x27 5/16" (35x303x694)

| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 4   | H100089     | SCREW PFH 8x1-3/4 |

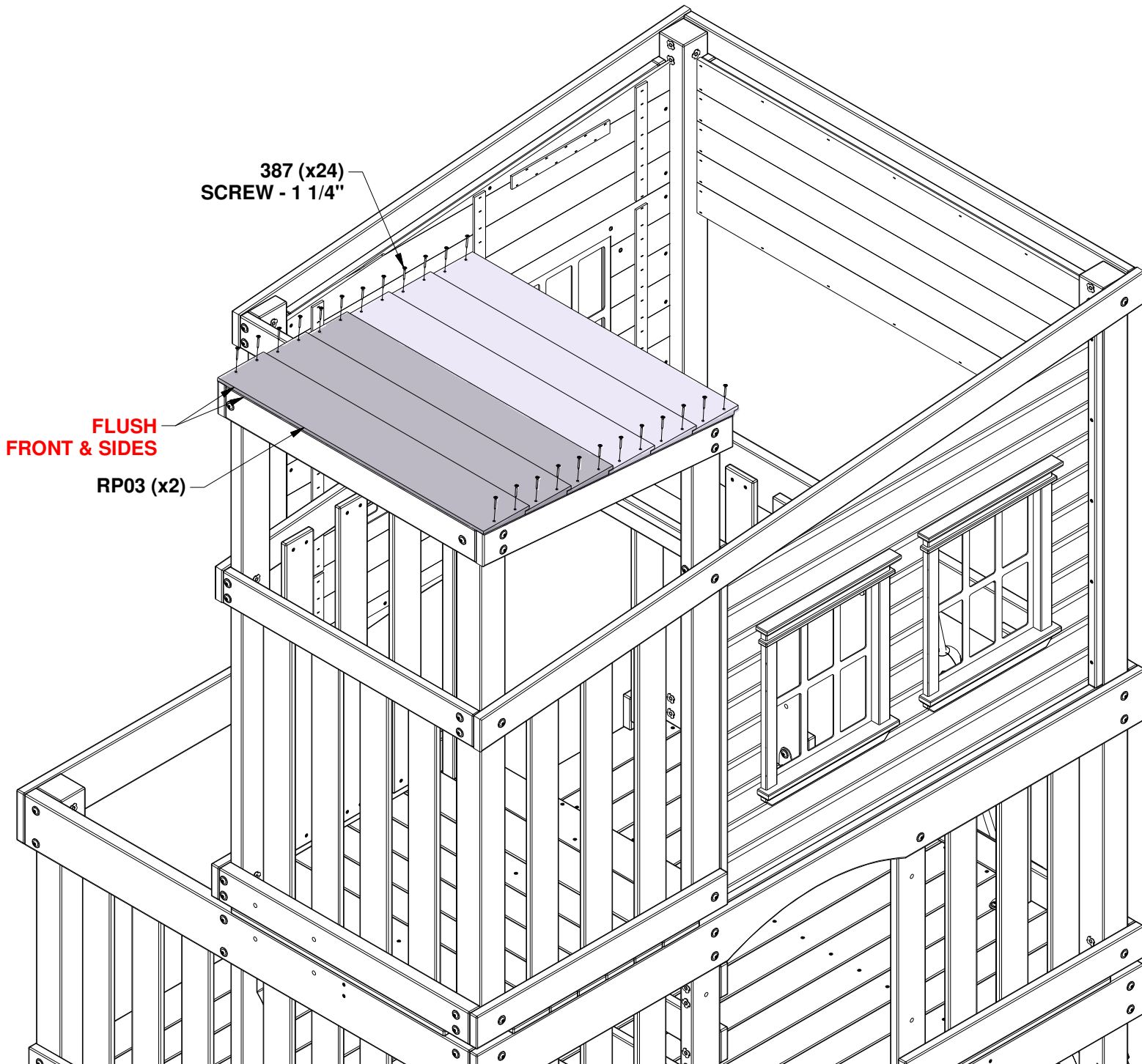


STEP 68 - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION           |
|-----|-------------|-----------------------|
| 24  | H100387     | SCREW PFH 8x1-1/4 BLK |



RP03 ROOF PANEL - W2A05019  
(x2) 7/8"x15 5/8"x32 1/16" (23x397x815)

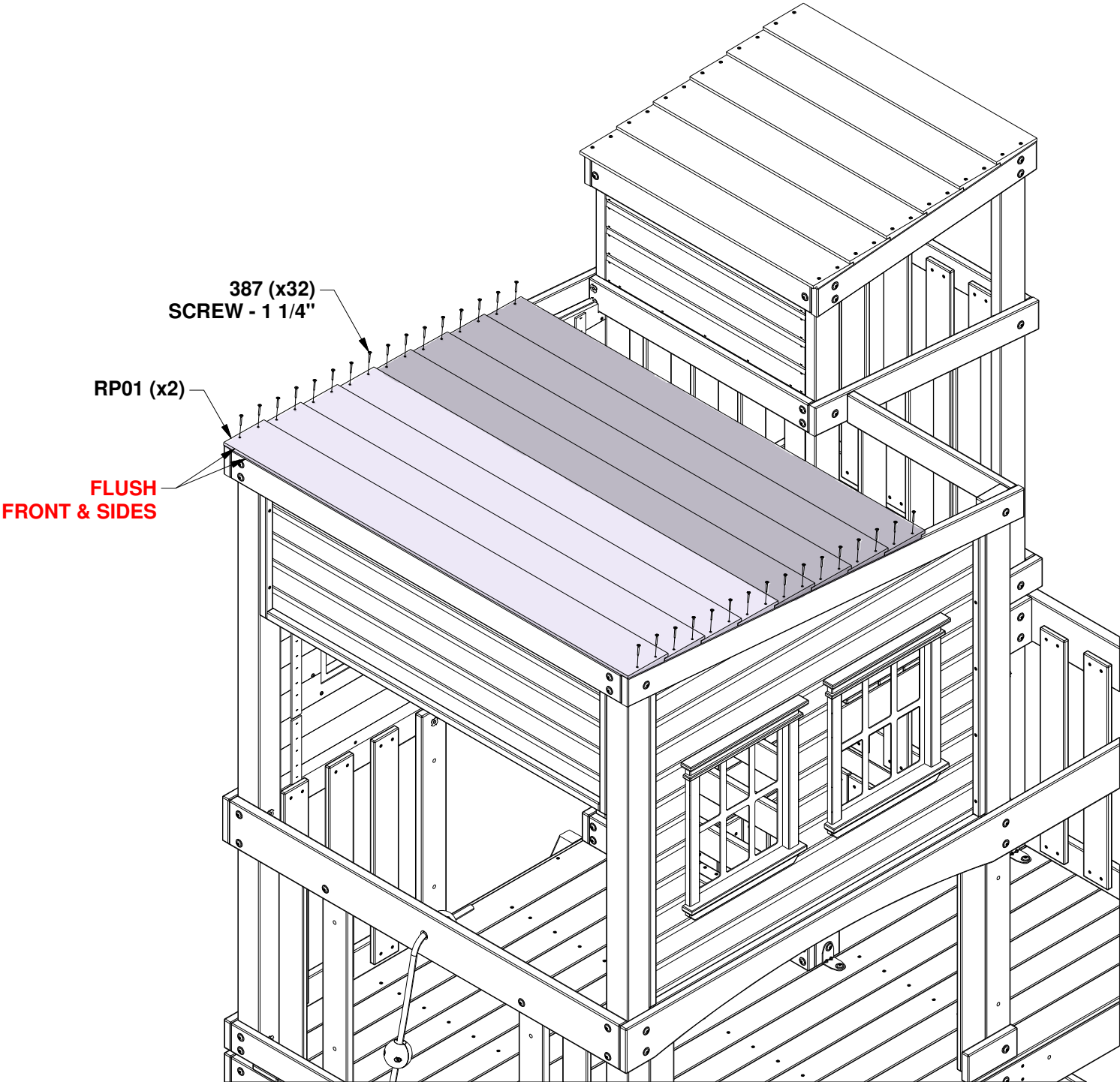


STEP 69 - FORT ASSEMBLY

|   |  |   |
|---|--|---|
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| • |  | • |
| • |  | • |
| • |  | • |
| • |  | • |
| • |  | • |
| • |  | • |
| • |  | • |

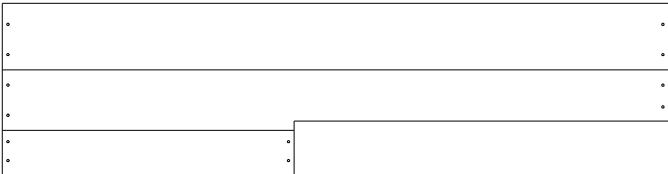
| QTY | PART NUMBER | DESCRIPTION           |
|-----|-------------|-----------------------|
| 32  | H100387     | SCREW PFH 8x1-1/4 BLK |

RP01 ROOF PANEL - W2A05017  
(x2) 7/8"x20 11/16"x55 9/16" (23x526x1411)

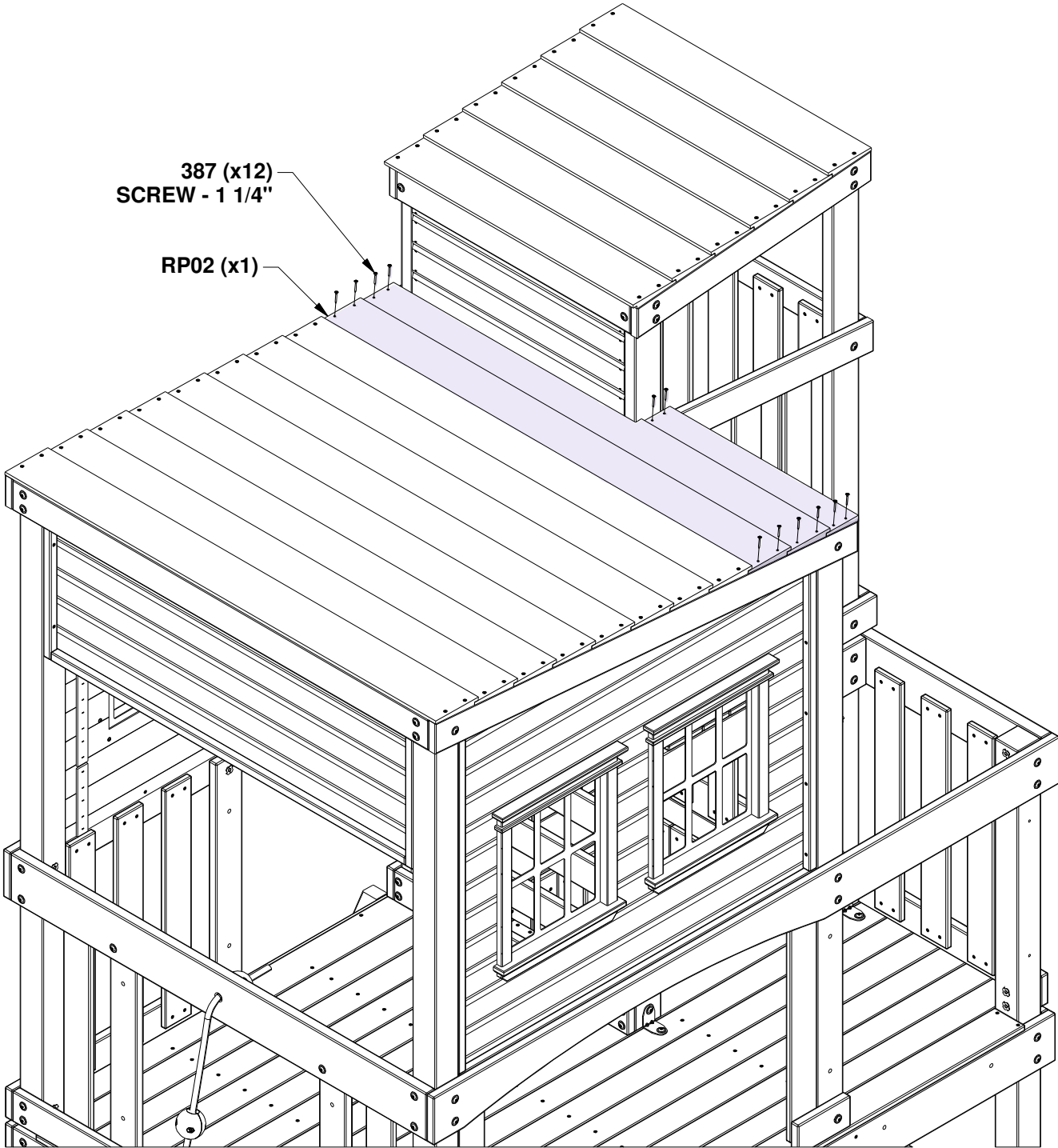


STEP 70 - FORT ASSEMBLY

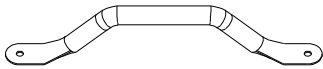
| QTY | PART NUMBER | DESCRIPTION           |
|-----|-------------|-----------------------|
| 12  | H100387     | SCREW PFH 8x1-1/4 BLK |



RP02 ROOF PANEL - W2A05018  
(x1) 7/8"x14 1/4"x55 9/16" (23x362x1411)



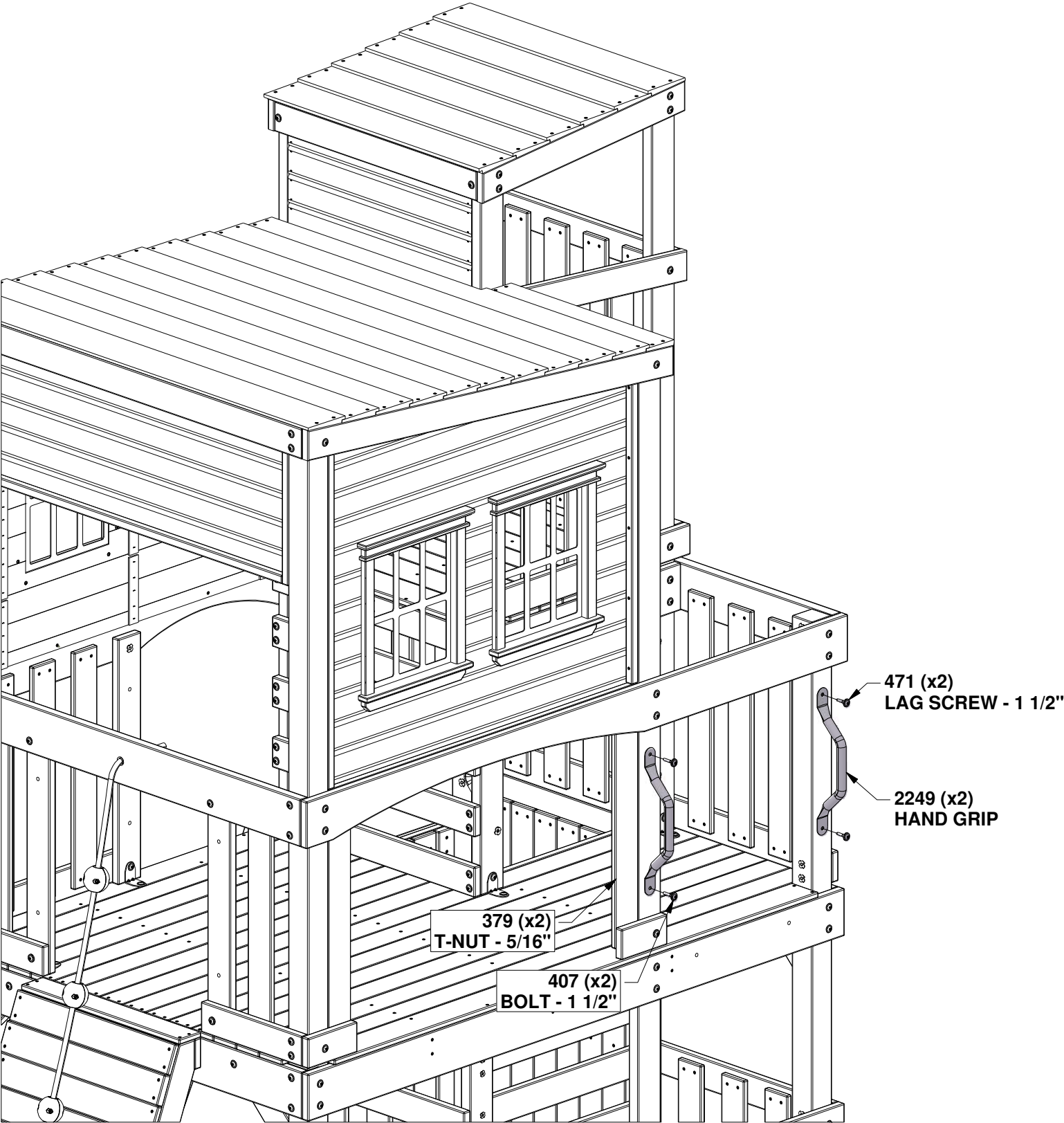
# STEP 71 - FORT ASSEMBLY



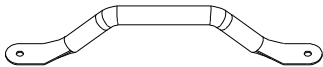
A4M02249 HAND GRIP METAL GREY 381 c/c  
(x2)

| QTY | PART NUMBER | DESCRIPTION                 |
|-----|-------------|-----------------------------|
| 2   | H100379     | T-NUT 5/16 BLK              |
| 2   | H100407     | BOLT WH 5/16x1 1/2 BLK      |
| 2   | H100471     | LAG SCREW WH 5/16x1-1/2 BLK |

INSTALL T-NUTS IN WOOD FIRST



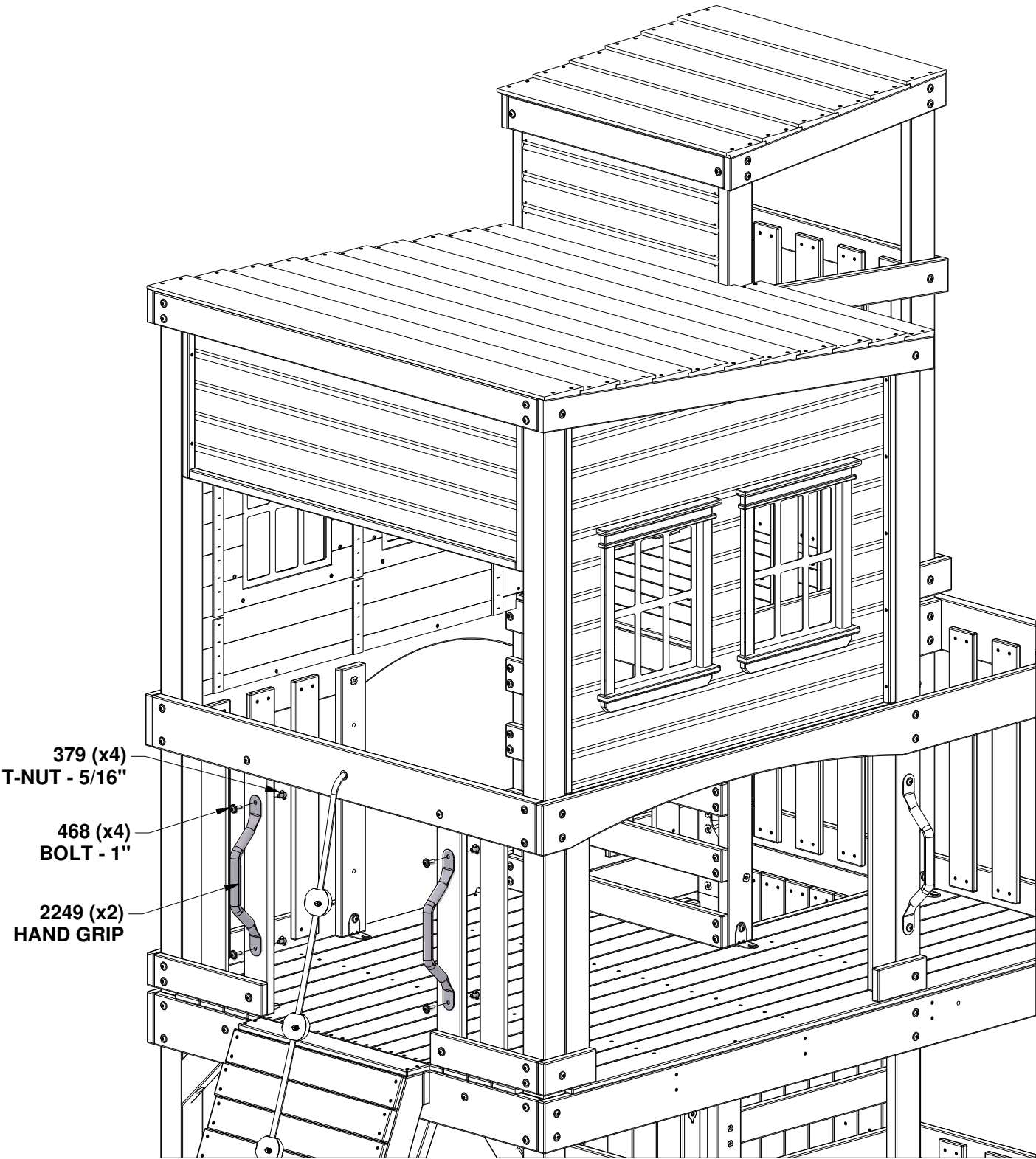
# STEP 72 - FORT ASSEMBLY



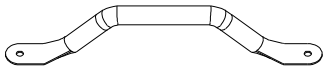
A4M02249 HAND GRIP METAL GREY 381 c/c  
(x2)

| QTY | PART NUMBER | DESCRIPTION        |
|-----|-------------|--------------------|
| 4   | H100379     | T-NUT 5/16 BLK     |
| 4   | H100468     | BOLT WH 5/16x1 BLK |

INSTALL T-NUTS IN WOOD FIRST



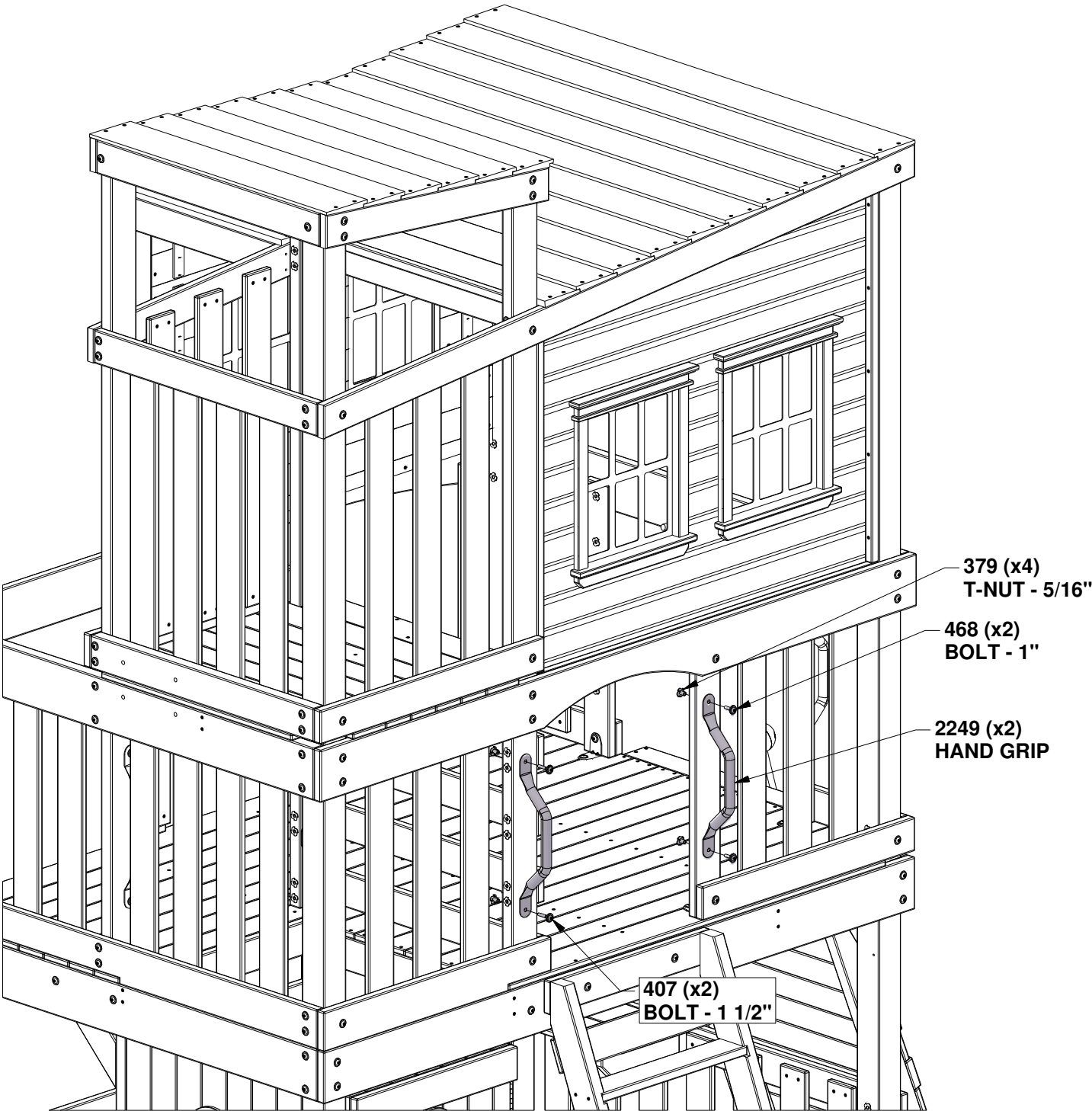
# STEP 73 - FORT ASSEMBLY



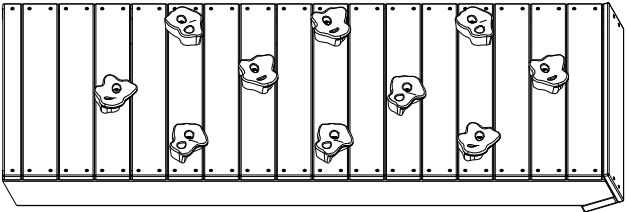
A4M02249 HAND GRIP METAL GREY 381 c/c  
(x2)

| QTY | PART NUMBER | DESCRIPTION            |
|-----|-------------|------------------------|
| 4   | H100379     | T-NUT 5/16 BLK         |
| 2   | H100407     | BOLT WH 5/16x1 1/2 BLK |
| 2   | H100468     | BOLT WH 5/16x1 BLK     |

INSTALL T-NUTS IN WOOD FIRST

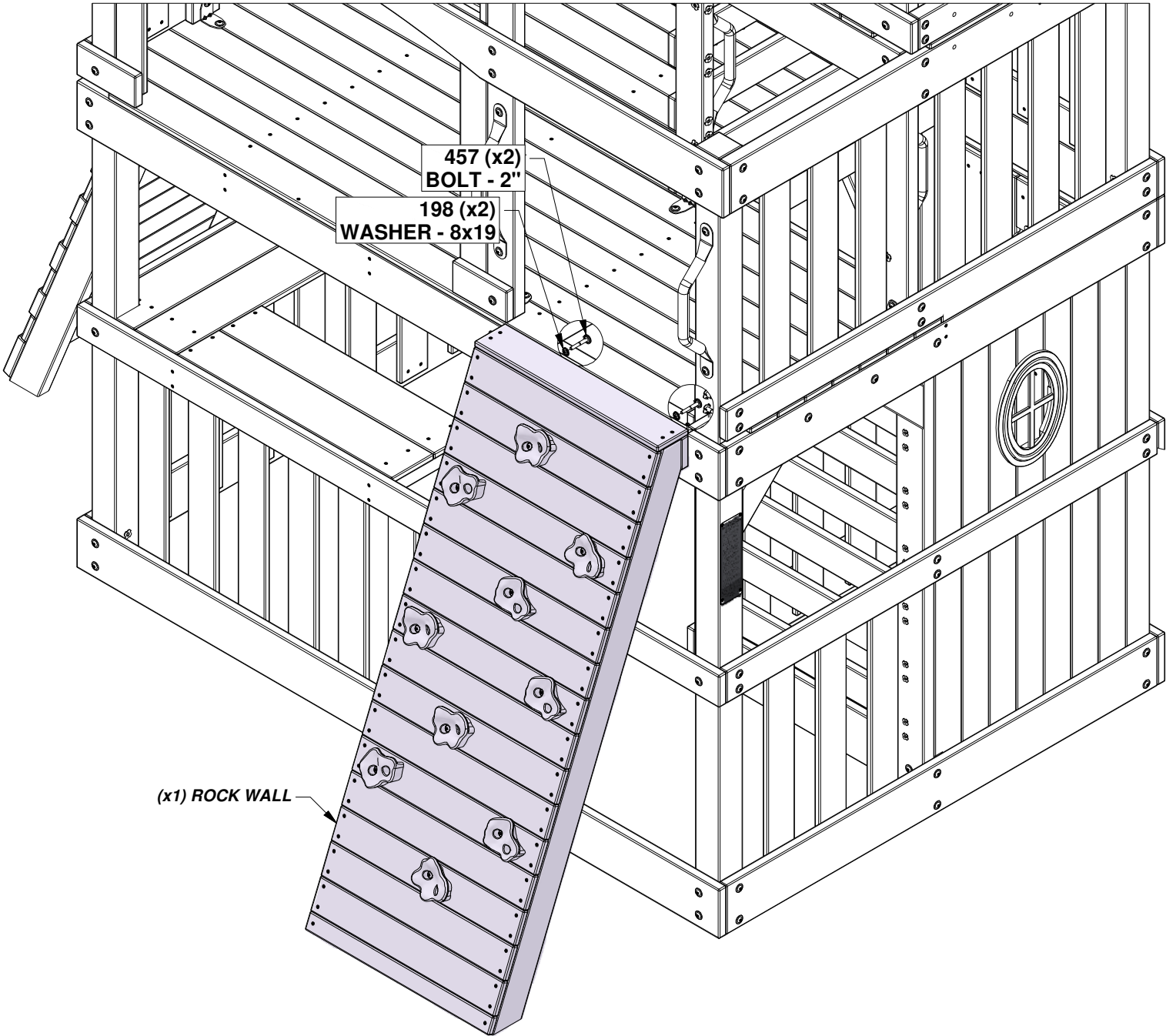


# STEP 74 - FORT ASSEMBLY



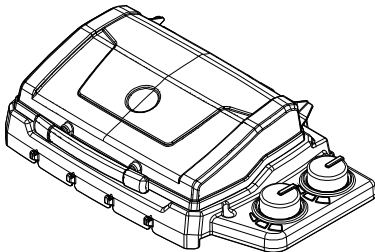
(x1) ROCK WALL

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 2   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 2   | H100457     | BOLT WH 5/16x2 BLK       |

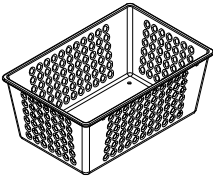


# STEP 75 - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION     |
|-----|-------------|-----------------|
| 6   | H100128     | SCREW PWH 8x5/8 |

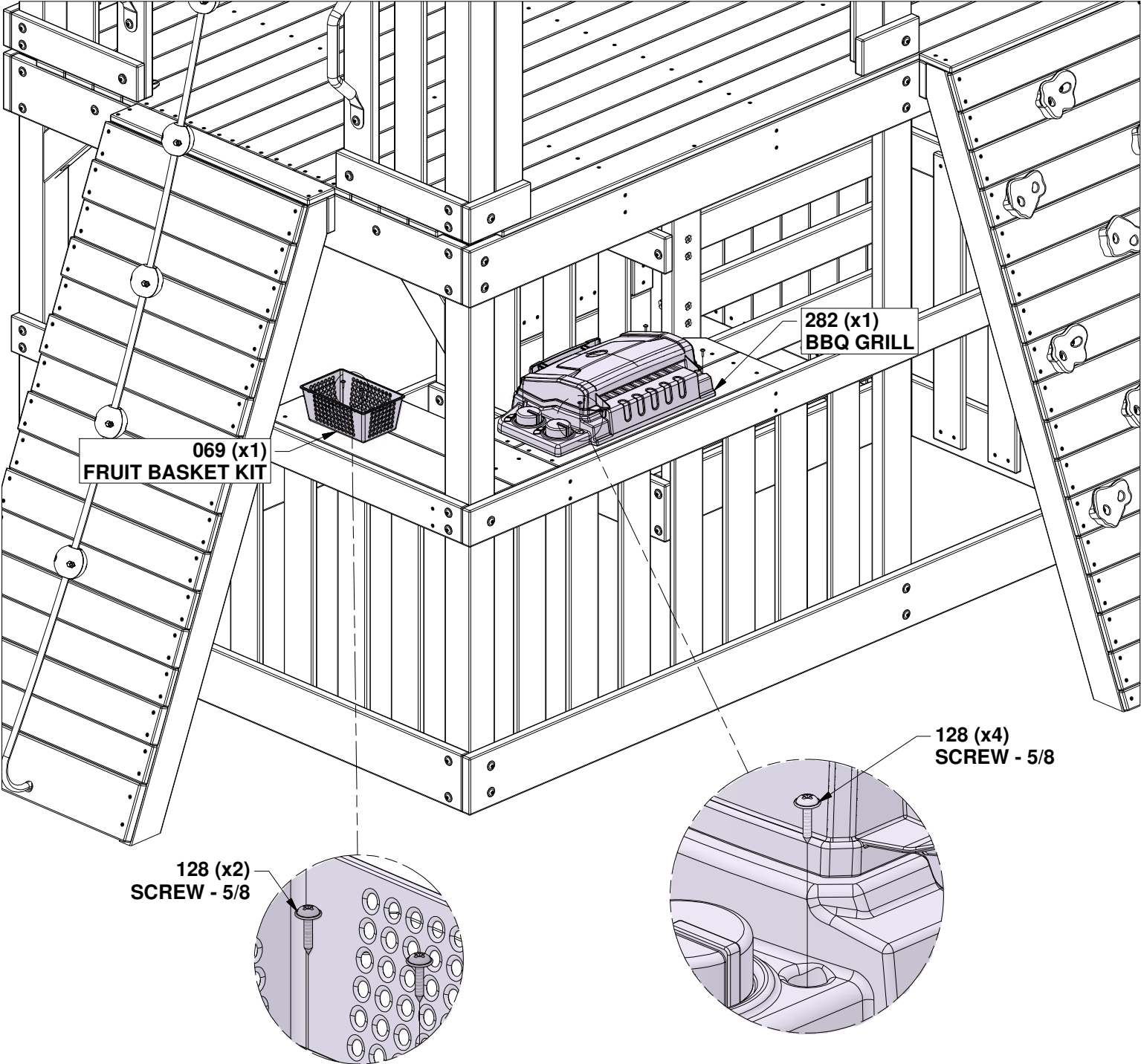


A6P00282 BARBEQUE GRILL  
(x1)



A6P00069 FRUIT BASKET KIT  
(x1)

PLACE AS DESIRED

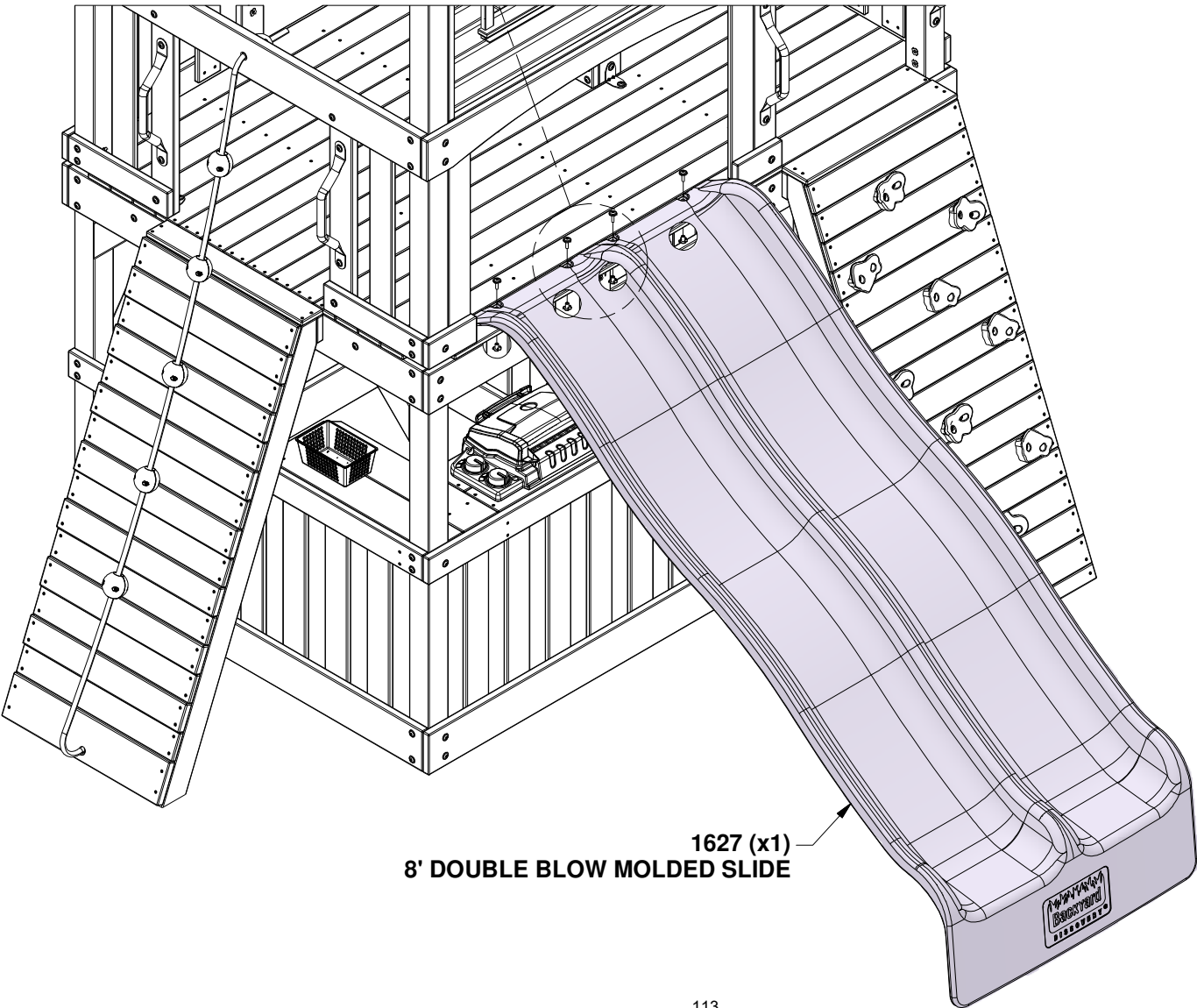
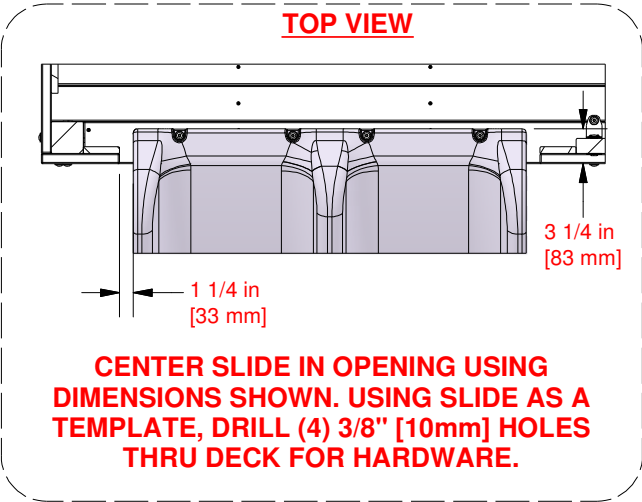
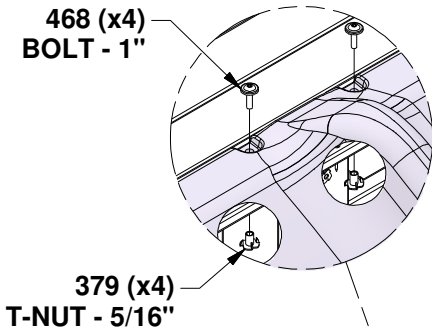


STEP 76 - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION        |
|-----|-------------|--------------------|
| 4   | H100379     | T-NUT 5/16 BLK     |
| 4   | H100468     | BOLT WH 5/16x1 BLK |

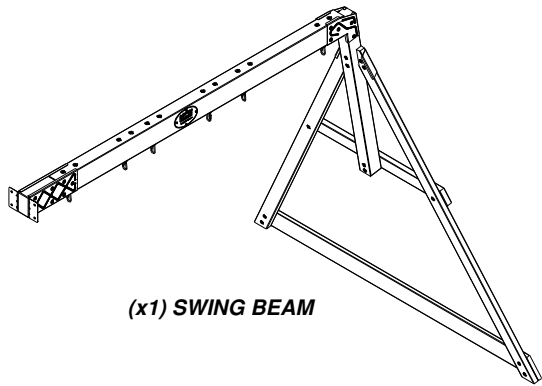


A6P01627 8' DOUBLE BLOW MOLDED SLIDE  
(x1)

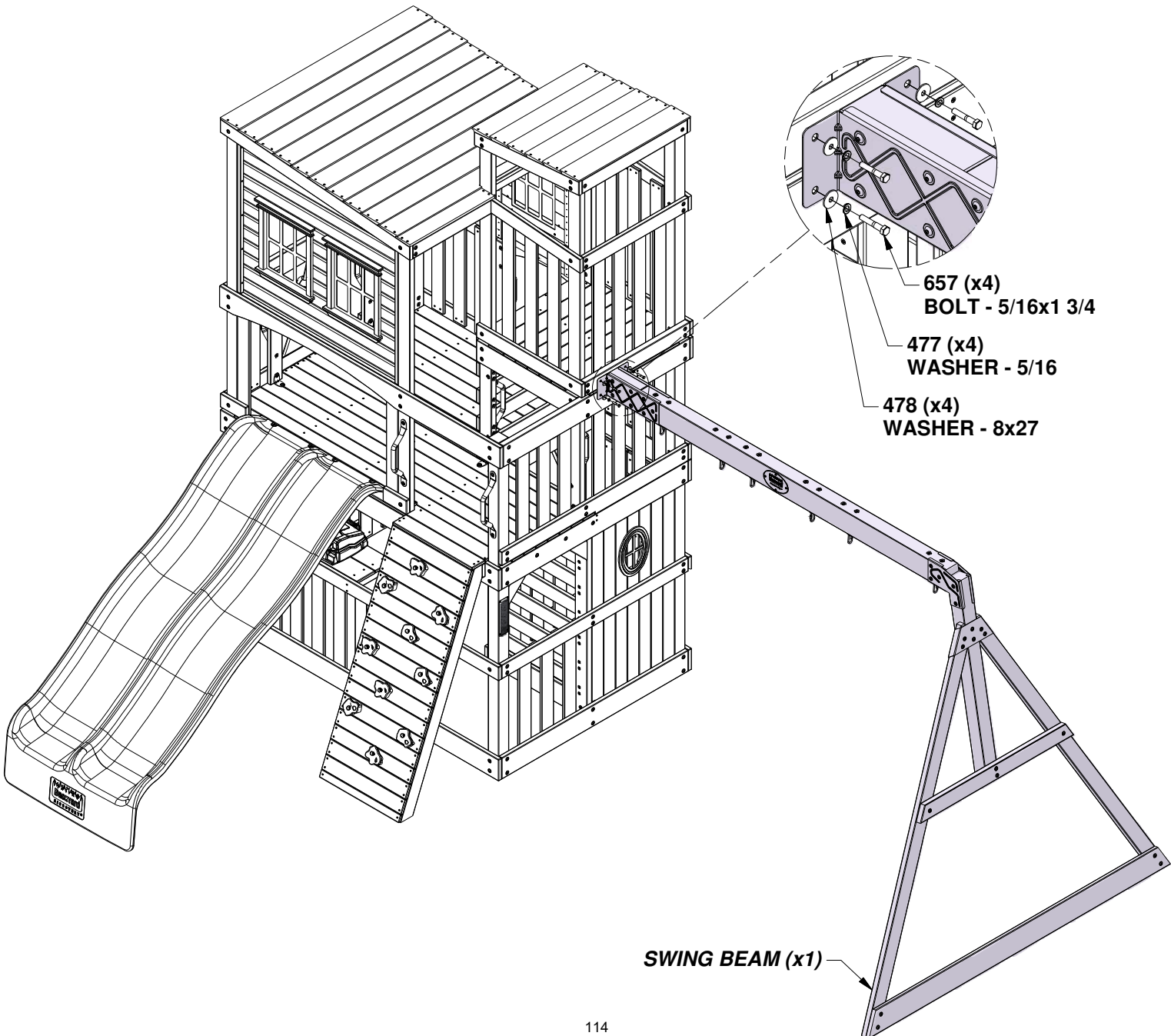


# STEP 77 - FORT ASSEMBLY

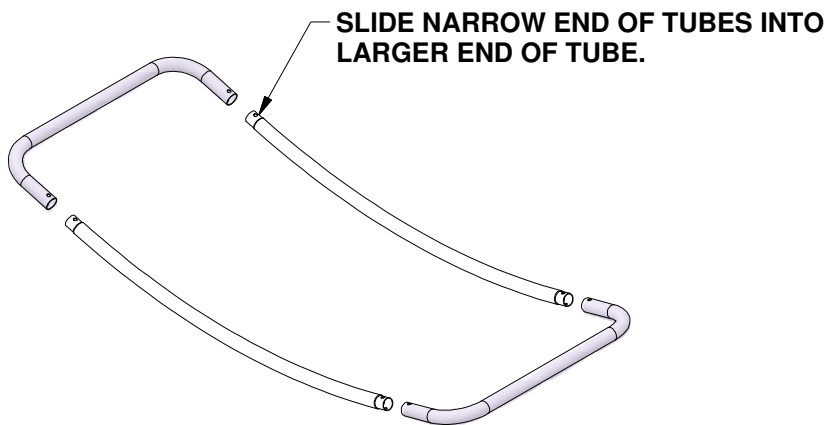
| QTY | PART NUMBER | DESCRIPTION             |
|-----|-------------|-------------------------|
| 4   | H100477     | WASHER SPLIT 5/16 BLK   |
| 4   | H100478     | WASHER FLAT 8x27 BLK    |
| 4   | H100657     | BOLT HEX 5/16x1-3/4 BLK |



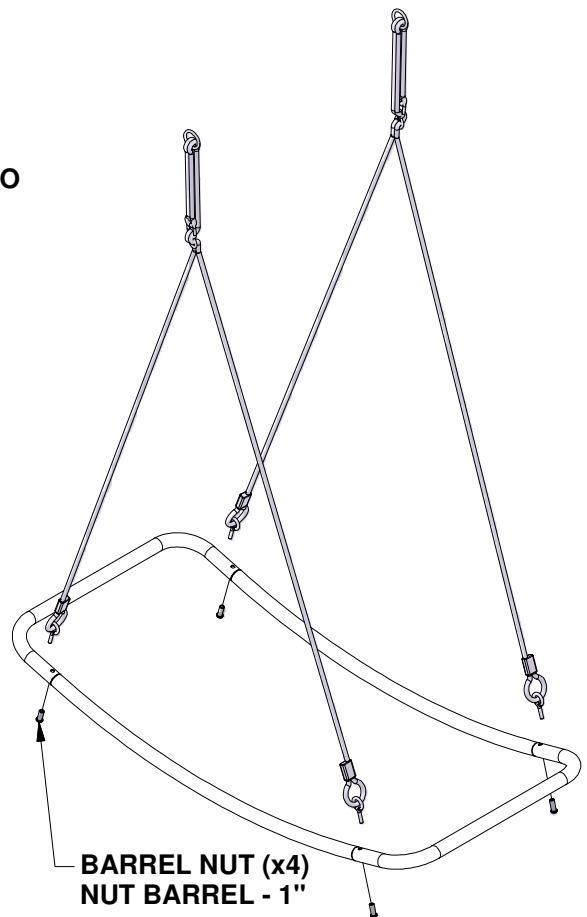
(x1) SWING BEAM



# WEB SWING ASSEMBLY



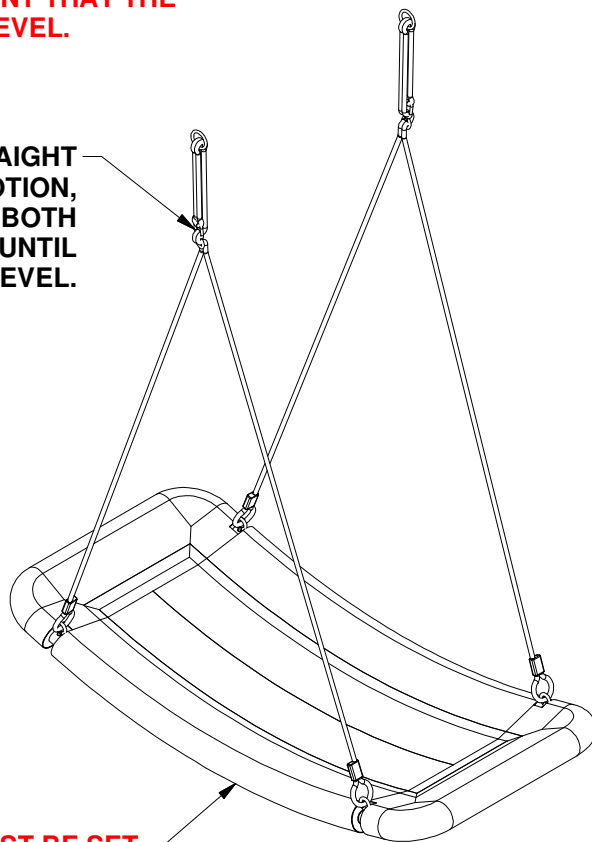
**NOTE: WEBBING NOT SHOWN  
IN ILLUSTRATION FOR CLARITY.**



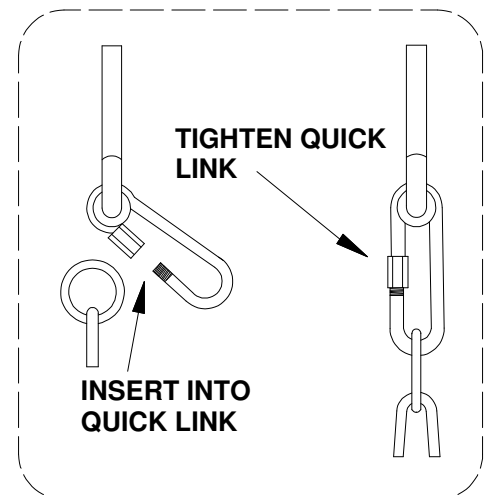
**INCLUDED WITH WEB SWING**

**NOTE: IT IS IMPORTANT THAT THE  
WEB SWING HANG LEVEL.**

**TO ENSURE STRAIGHT  
SWINGING MOTION,  
ADJUST BOTH  
"S" BRACKETS UNTIL  
WEB SEAT IS LEVEL.**



**SWING MUST BE SET  
AT A MINIMUM OF 8  
INCHES OFF THE  
GROUND WHEN  
INSTALLED.**



**STEP 78 - FORT ASSEMBLY**



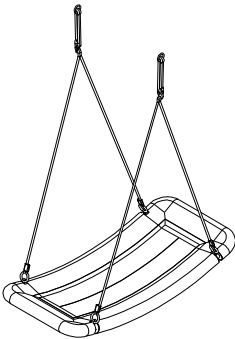
**A4M02212 CHAIN BLACK 57"**  
(x4)



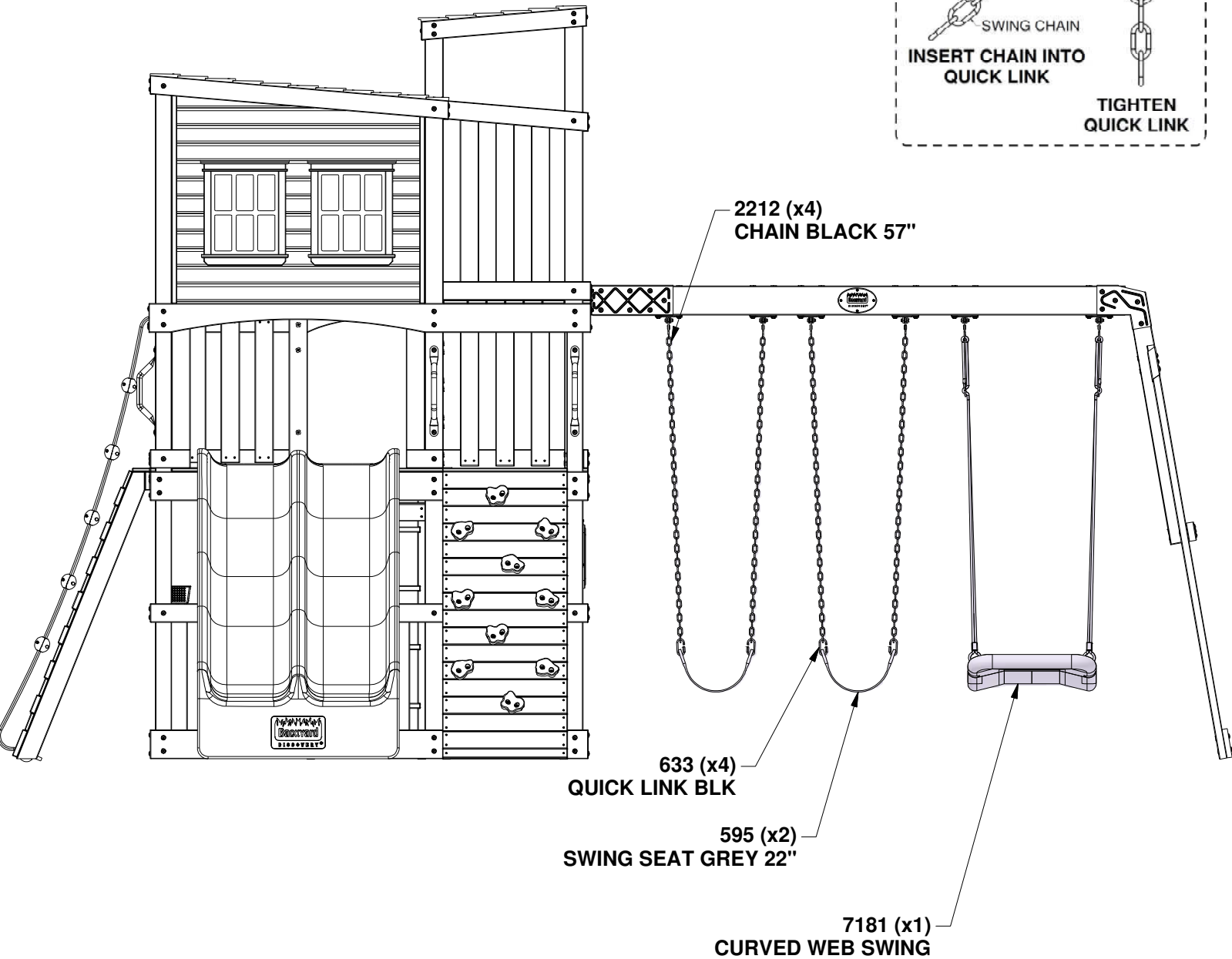
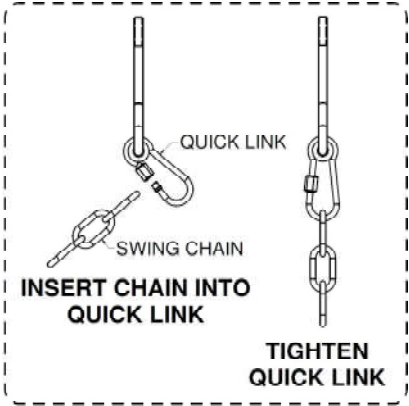
**A6P00595 SWING SEAT GREY 22"**  
(x2)



**A4M00633 QUICK LINK BLK**  
(x4)

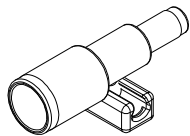


**A4M07181 CURVED WEB SWING**  
(x1)

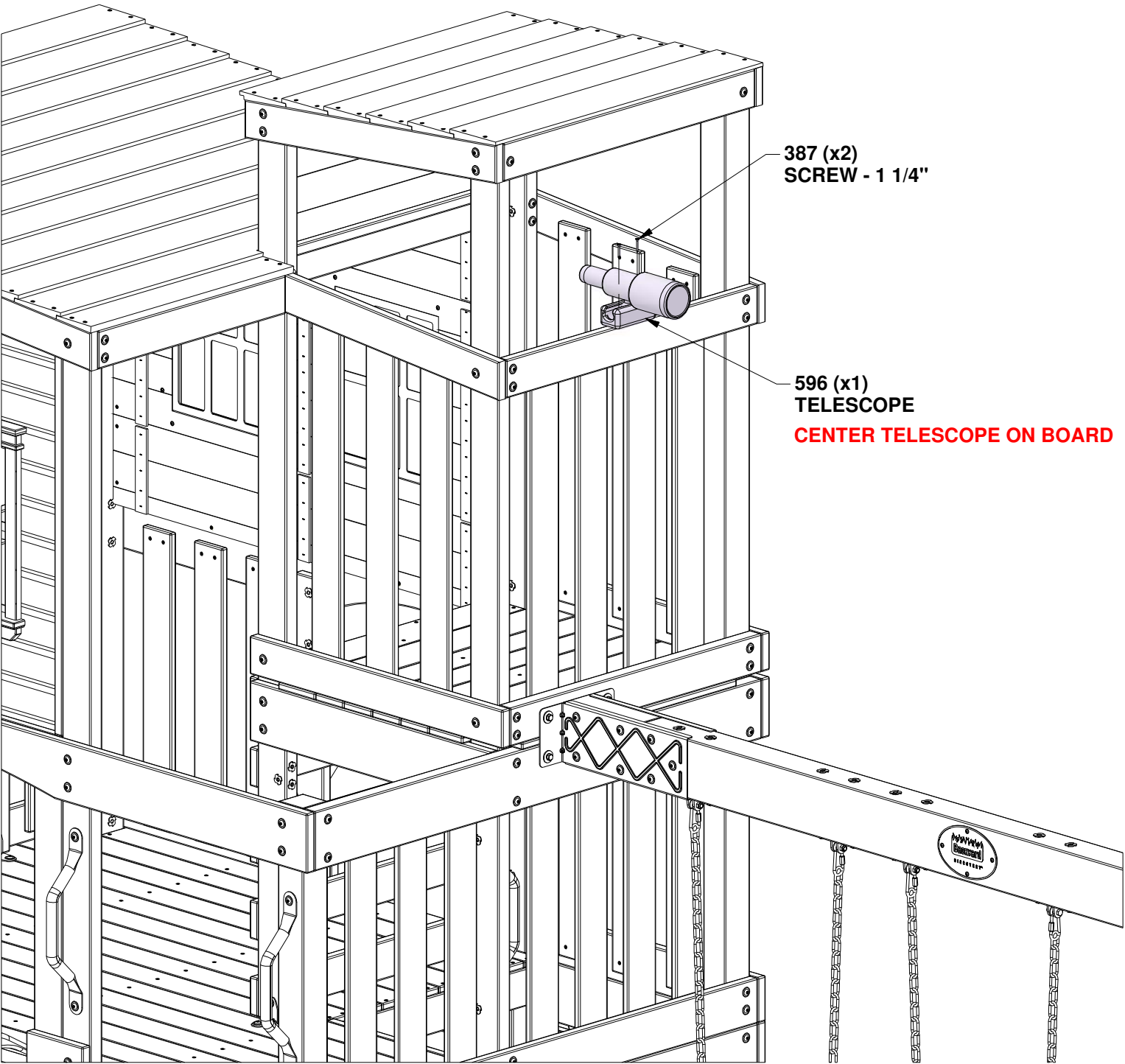


# STEP 79 - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION           |
|-----|-------------|-----------------------|
| 2   | H100387     | SCREW PFH 8x1-1/4 BLK |



A6P00596 TELESCOPE GREY  
(x1)



STEP 80 - FORT ASSEMBLY



A4M02252 AUGER GROUND STAKE  
(x9)

| QTY | PART NUMBER | DESCRIPTION            |
|-----|-------------|------------------------|
| 3   | H100378     | BOLT WH 5/16x1 3/4 BLK |
| 9   | H100379     | T-NUT 5/16 BLK         |
| 6   | H100459     | BOLT WH 5/16x1 1/4 BLK |

**TWIST GROUND STAKE INTO THE GROUND WHERE SHOWN. THEN USING GROUND STAKE AS A GUIDE, DRILL A 3/8" (10mm) HOLE FOR HARDWARE. (9 PLACES)**

